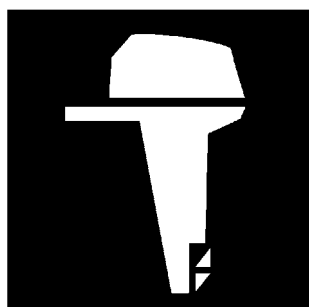




PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

Z250DETO'05 (60V3) LZ250DETO'05 (60W3)



2007/11/30

1D60V-300F1

(2D60V-300F1)

NEWS NO.	DATE	COMMENT
PE0-OM-070022	Apr.,26,2007	MOD:FIG.9,10 PACKING KIT LIST REVISION
PE0-OM-070040	Oct.,30,2007	MOD:FIG.18 FUSE BOX ASSY P/No. REVISION

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

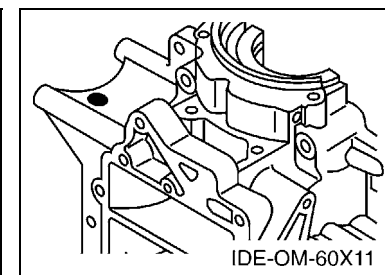
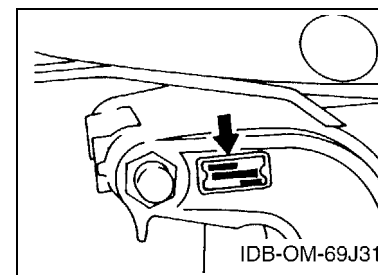
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
Z250D	60V-1003415	LZ250D	60W-1001347

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	60V3	Z250DETO
2	60W3	LZ250DETO

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

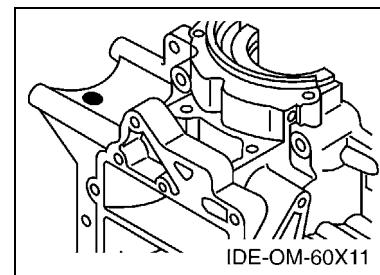
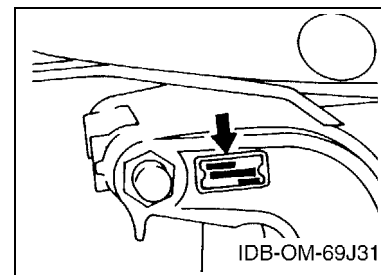
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
Z250D	60V-1003415	LZ250D	60W-1001347

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	60V3	Z250DETO
2	60W3	LZ250DETO

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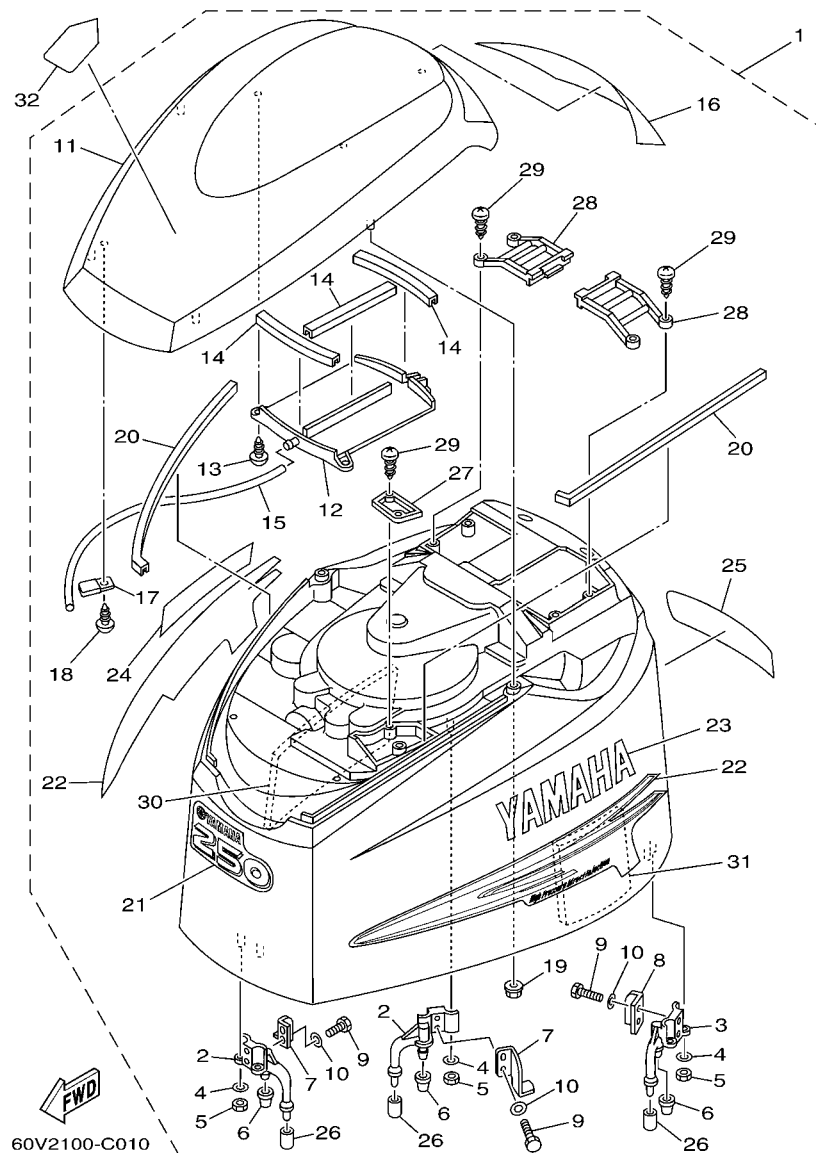


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-42610-00-8D	TOP COWLING ASSY CAPOT (ENS.)	1	1			
2	68F-42647-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	2	2			
3	68F-42648-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1			
4	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6			
5	95380-06600	.NUT, HEXAGON .ECROU	6	6			
6	68F-42663-00	.DAMPER .AMORTISSEUR	3	3			
7	60V-42651-01	.HOOK .CROCHET	2	2			
8	60V-42652-00	.HOOK .CROCHET	1	1			
9	97095-06016	.BOLT .BOULON	6	6			
10	92995-06600	.WASHER .RONDELLE	6	6			
11	60V-42613-00-8D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1			
12	60V-42621-00	.MLDG, TOP .MANCHON, SUPERIEUR	1	1			
13	97780-50616	.SCREW, TAPPING .VIS, TETE BOMBEE	3	3			
14	60V-42664-00	.DAMPER .AMORTISSEUR	3	3			
15	90445-11M33	.HOSE (L440) .DURITE (L440)	1	1			
16	60V-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1	1			
17	90462-08018	.CLAMP .BRIDE	1	1			
18	97780-50612	.SCREW, TAPPING .VIS, TETE BOMBEE	1	1			
19	90179-06M24	.NUT .ECROU	6	6			
20	60V-42662-00	.DAMPER .AMORTISSEUR	2	2			
21	60V-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1			
22	60V-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1	1			
23	60V-42681-00	.MARK, COWLING .ADHESIF, CAPOT	1	1			
24	60V-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1	1			
25	60V-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1			
26	67F-13448-00	.CAP .CAPUCHON	3	3			
27	60V-42626-00	.LOUVER, 1 .PLAQUE INSONOR.	1	1			

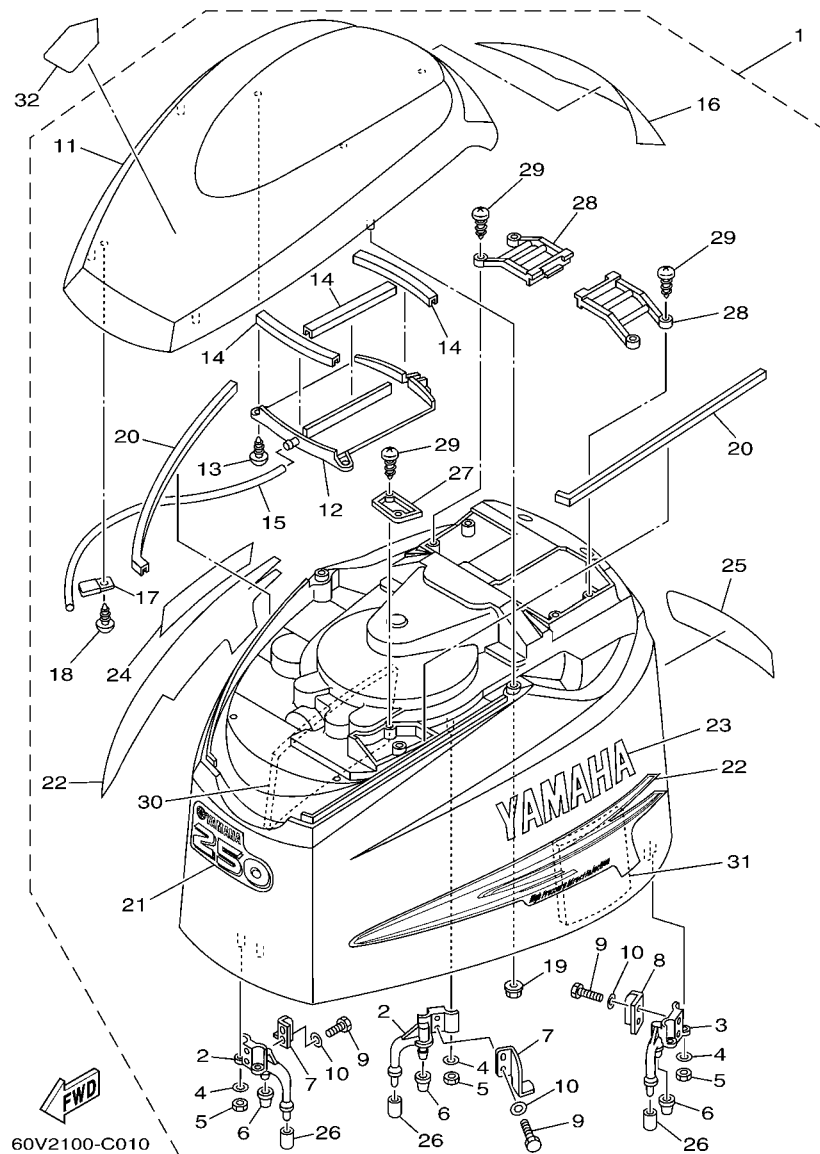


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

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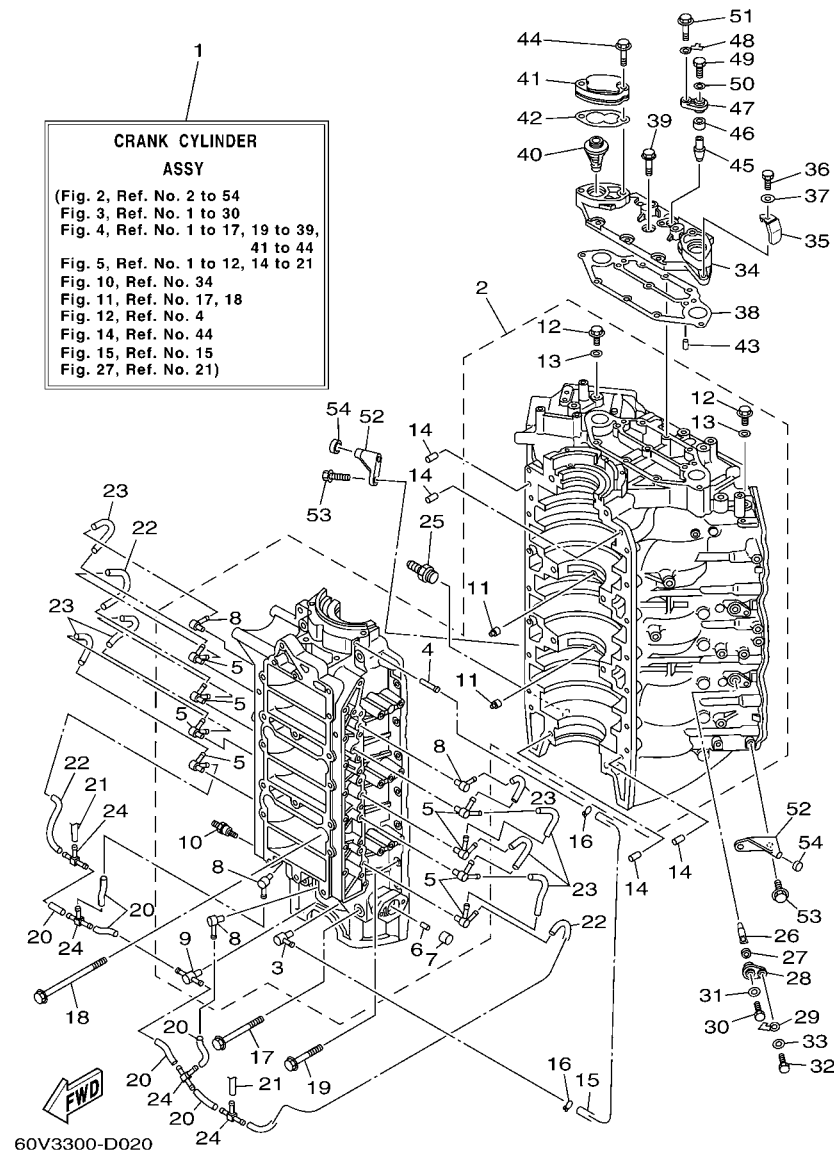


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60Y-W0090-15-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1			
2	60V-15100-02-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1			
3	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	1	1			
4	624-14485-00	.PIPE, JOINT .DURITE	1	1			
5	60V-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	8	8			
6	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1			
7	90383-16M01	.BUSH, FORMED .DOUILLE, MISE EN FORME	1	1			
8	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	4	4			
9	60V-11370-10	.CHECK VALVE ASSY .CLAPET (ENS.)	1	1			
10	90116-08012	.BOLT, STUD .GOUJON	1	1			
11	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	2			
12	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2			
13	90430-14115	.GASKET .JOINT	2	2			
14	93608-12063	PIN, DOWEL AXE	4	4			
15	90445-07M10	HOSE (L510) DURITE (L510)	1	1			
16	90468-07M02	CLIP JONC	2	2			
17	90119-10022	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
18	90119-10021	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
19	90119-06089	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14			
20	90445-07M03	HOSE (L34) DURITE (L34)	6	6			
21	90445-07016	HOSE (L60) DURITE (L60)	2	2			
22	90445-07M29	HOSE (L135) DURITE (L135)	3	3			
23	90445-07MA6	HOSE (L90) DURITE (L90)	7	7			
24	6E0-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	4	4			
25	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1			
26	60V-11325-01	ANODE ANODE	3	3			
27	66M-11328-00	GROMMET, ANODE PASSE-FIL	3	3			

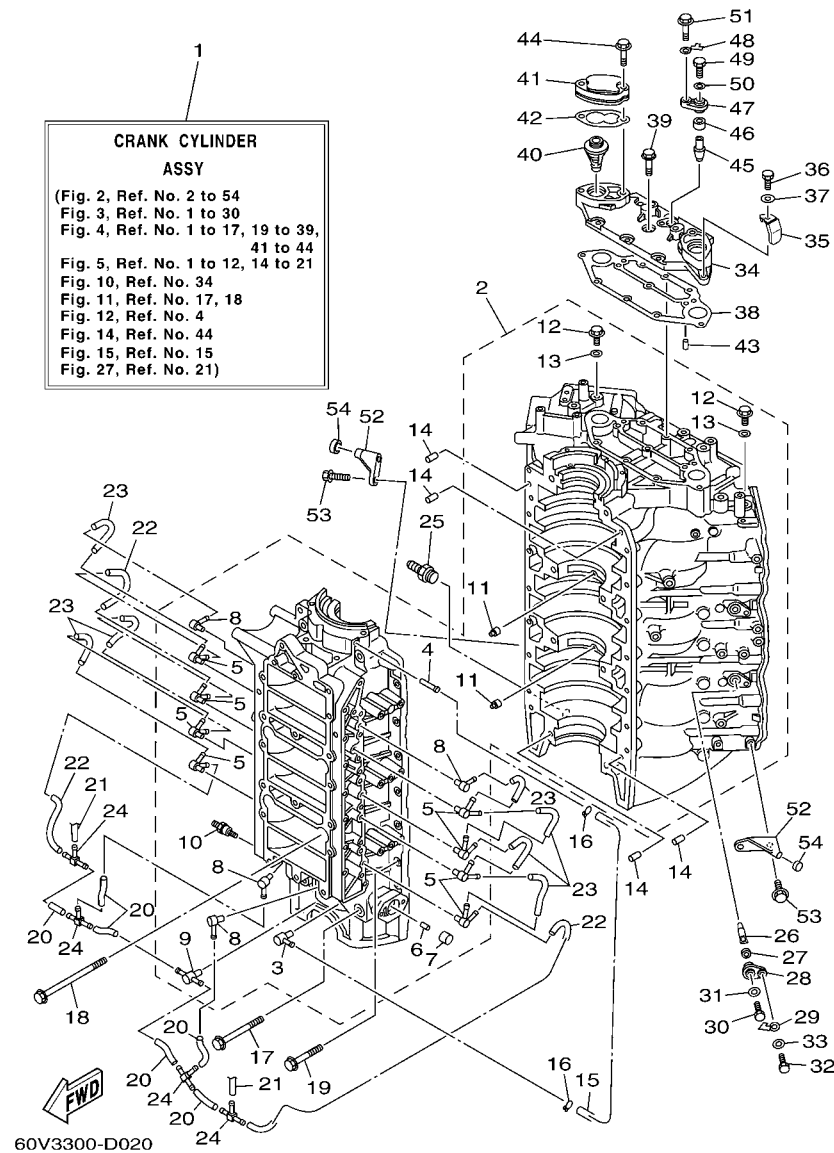


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	66M-11327-00-94	COVER, ANODE COUVERCLE	3	3			
29	66M-12535-00	PLATE PLAQUE	3	3			
30	97095-05012	BOLT BOULON	3	3			
31	92995-05600	WASHER RONDELLE	3	3			
32	97013-06020	BOLT BOULON	3	3			
33	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3			
34	60V-11371-00-94	COVER COUVERCLE	1	1			
35	60V-24135-00	CLAMP 1 COLLIER 1	1	1			
36	97013-05012	BOLT BOULON	1	1			
37	92903-05600	WASHER, PLATE RONDELLE, PLATE	1	1			
38	60V-11381-00	GASKET 1 JOINT 1	1	1			
39	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7	7			
40	60V-12411-00	THERMOSTAT THERMOSTAT	2	2			
41	60V-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	2			
42	60V-12414-A0	GASKET, COVER JOINT, COUVERCLE	2	2			
43	99480-06012	PIN GOUPILLE	2	2			
44	90119-06055	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
45	66M-11325-00	ANODE ANODE	1	1			
46	66M-11328-00	GROMMET, ANODE PASSE-FIL	1	1			
47	66M-11327-00-94	COVER, ANODE COUVERCLE	1	1			
48	66M-12535-00	PLATE PLAQUE	1	1			
49	97095-05012	BOLT BOULON	1	1			
50	92995-05600	WASHER RONDELLE	1	1			
51	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
52	6E5-42761-00-1S	STOPPER PLAQUETTE	2	2			
53	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
54	68F-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	2			

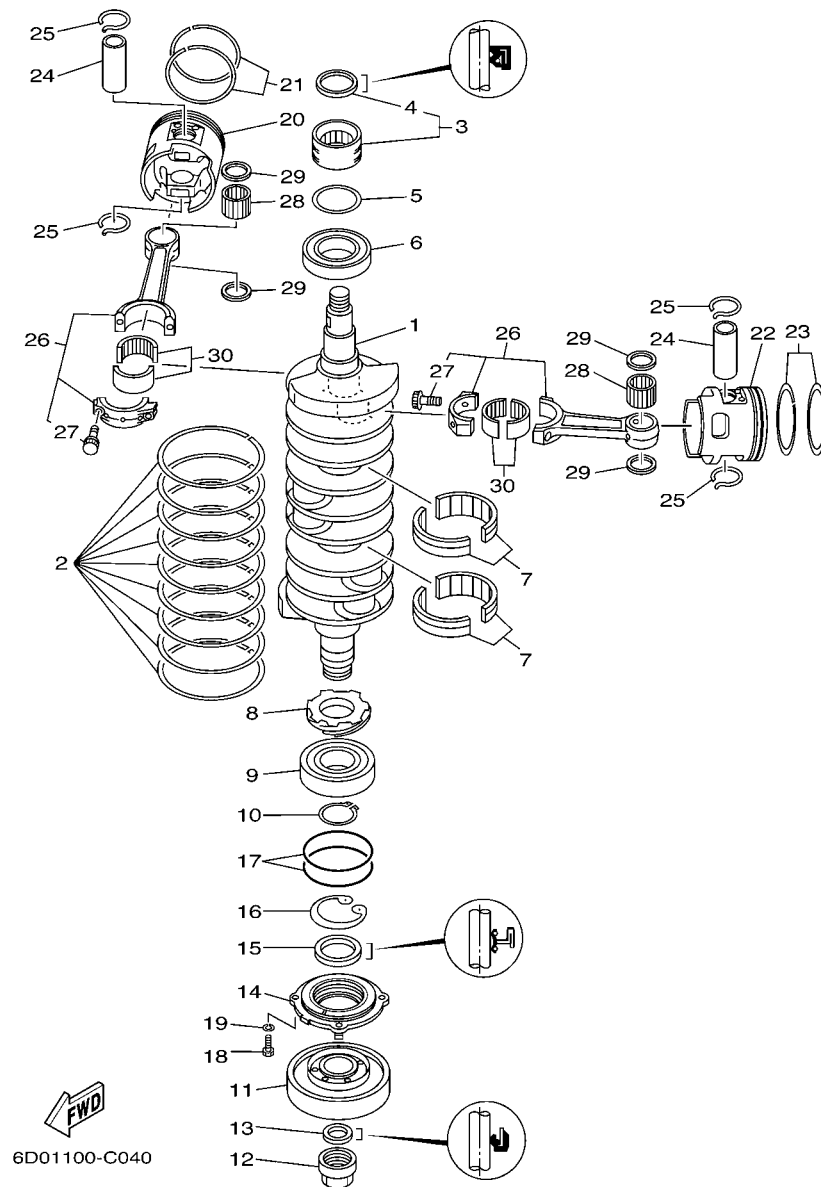


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	6D0-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1			
2	61A-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	9			
3	93311-940V0	BEARING ROULEMENT	1	1			
4	93102-40M38	OIL SEAL JOINT SPY	1	1			
5	60V-11479-00	GASKET JOINT	1	1			
6	93306-209U1	BEARING ROULEMENT	1	1			
7	93310-959U0	BEARING ROULEMENT	2	2			
8	61A-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1			
9	93306-308U0	BEARING ROULEMENT	1	1			
10	93410-40M03	CIRCLIP CLIPS	1	1			
11	61A-11586-01	PULLEY, CRANKSHAFT BALANCE POULIE D'EQUILIB, VILEBREQUIN	1	1			
12	60V-11555-00	NUT, CRANKSHAFT 1 ECROU, VILEBREQUIN 1	1	1			
13	93104-22M07	OIL SEAL JOINT SPY	1	1			
14	6D0-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1			
15	93103-40011	OIL SEAL JOINT SPY	1	1			
16	93420-61M07	CIRCLIP CIRCLIP, TYPE S	1	1			
17	93210-85M32	O-RING JOINT TORIQUE	2	2			
18	97095-06020	BOLT BOULON	4	4			
19	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4			
20	6D0-11631-02-85	PISTON (STD) PISTON (STD)	3	3			
	6D0-11635-02	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3			AP
	6D0-11636-02	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3			AP
21	6D0-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3			
	6D0-11604-01	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	3			AP
	6D0-11605-01	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	3			AP
22	6D0-11642-02-85	PISTON 2 (STD) PISTON 2 (STD)	3	3			
	6D0-11645-02	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3	3			AP

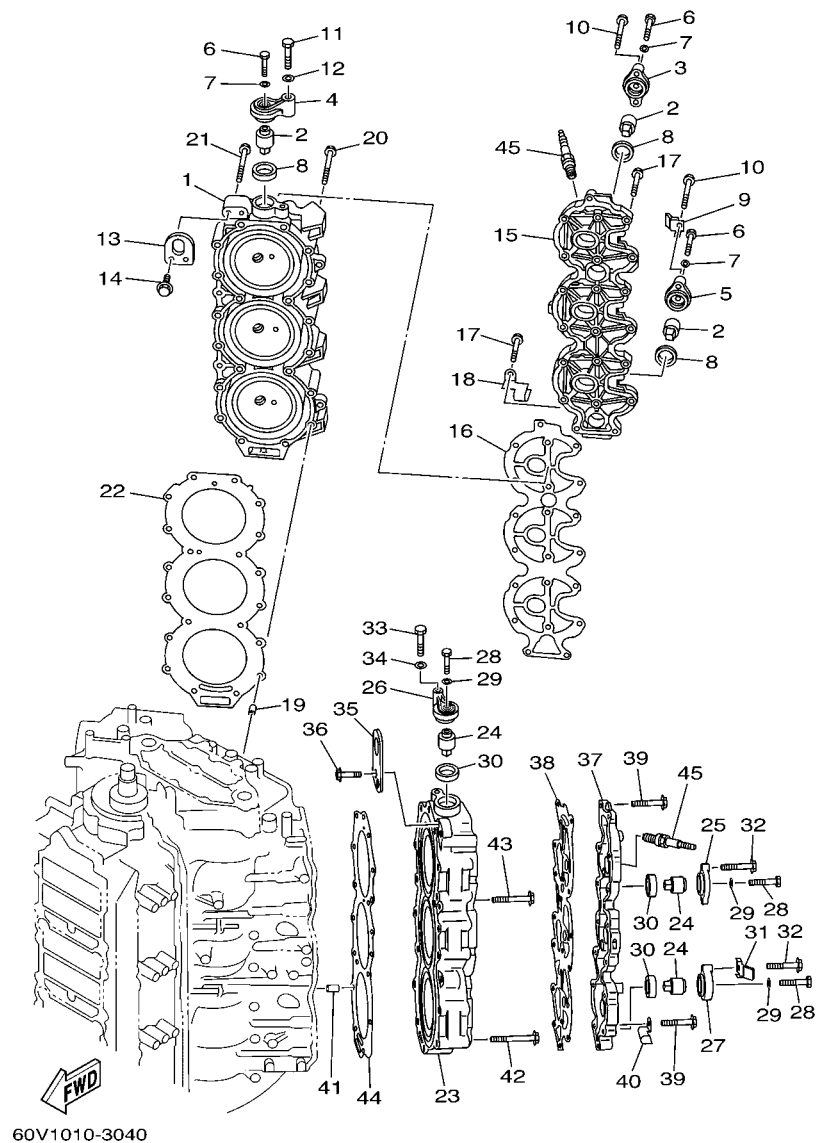


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1	1			
2	67F-11325-00	ANODE ANODE	3	3			
3	67F-11327-00-94	COVER, ANODE COUVERCLE	1	1			
4	69J-11327-00-94	COVER, ANODE COUVERCLE	1	1			
5	60V-11327-00-94	COVER, ANODE COUVERCLE	1	1			
6	97075-06020	BOLT BOULON	3	3			
7	92995-06600	WASHER RONDELLE	3	3			
8	67F-11328-00	GROMMET, ANODE PASSE-FIL	3	3			
9	60V-12535-00	PLATE PLAQUE	1	1			
10	97575-08550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3			
11	97075-08035	BOLT BOULON	1	1			
12	92995-08600	WASHER RONDELLE	1	1			
13	68F-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	1			
14	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
15	60V-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1			
16	60V-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1			
17	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18			
18	68F-83919-00	CLAMP, HARNESS BRIDE	1	1			
19	99590-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2			
20	90119-08MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18			
21	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
22	60V-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1			
23	60V-11121-00-1S	HEAD, CYLINDER 2 CULASSE	1	1			
24	67F-11325-00	ANODE ANODE	3	3			
25	67F-11327-00-94	COVER, ANODE COUVERCLE	1	1			
26	69J-11327-00-94	COVER, ANODE COUVERCLE	1	1			
27	60V-11327-00-94	COVER, ANODE COUVERCLE	1	1			

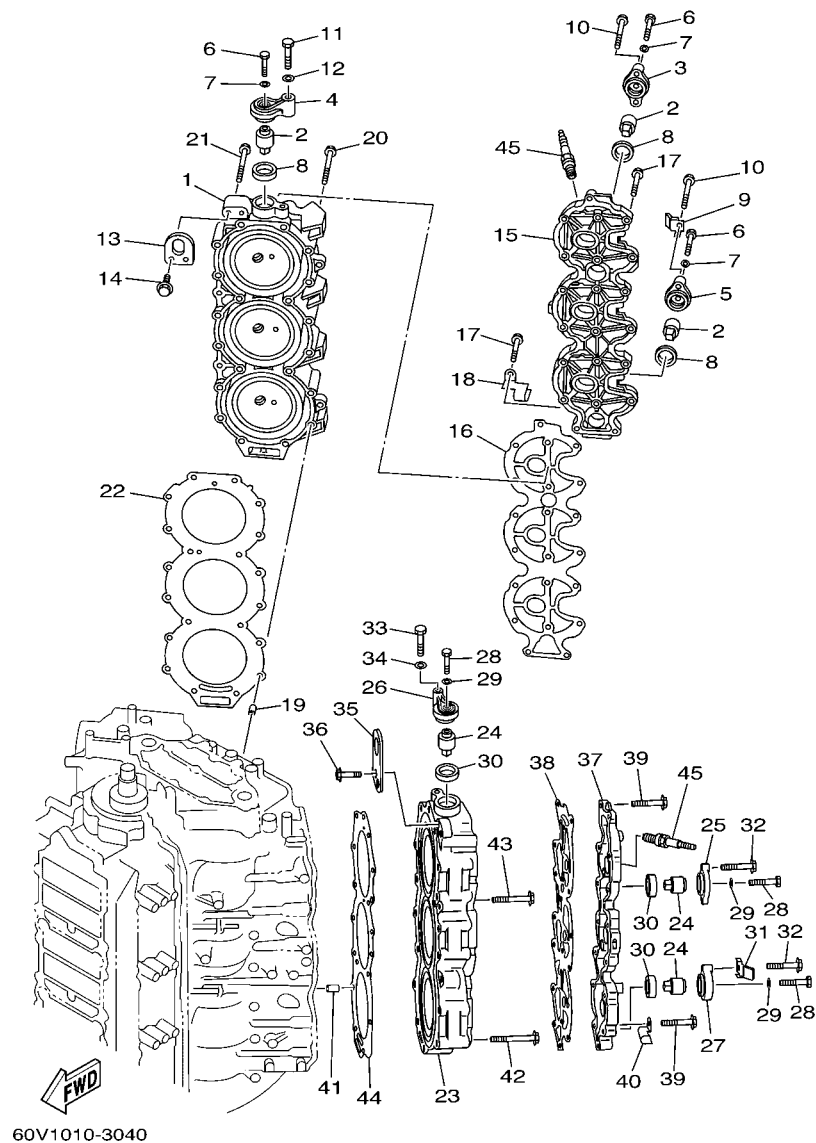


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	97075-06020	BOLT BOULON	3	3			
29	92995-06600	WASHER RONDELLE	3	3			
30	67F-11328-00	GROMMET, ANODE PASSE-FIL	3	3			
31	60V-12535-00	PLATE PLAQUE	1	1			
32	97575-08550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3			
33	97075-08035	BOLT BOULON	1	1			
34	92995-08600	WASHER RONDELLE	1	1			
35	69J-1111E-00	HANGER, ENGINE 2 ANNEAU, LEVAGE 2	1	1			
36	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
37	60V-11192-00-1S	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1			
38	60V-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1			
39	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18			
40	68F-83919-00	CLAMP, HARNESS BRIDE	1	1			
41	99590-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2			
42	90119-08MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18			
43	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
44	60V-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1			
45	94702-00405	PLUG, SPARK (NGK BKR6EKU) BOUGIE D'ALLUMAGE(NGK BKR6EKU)	6	6			

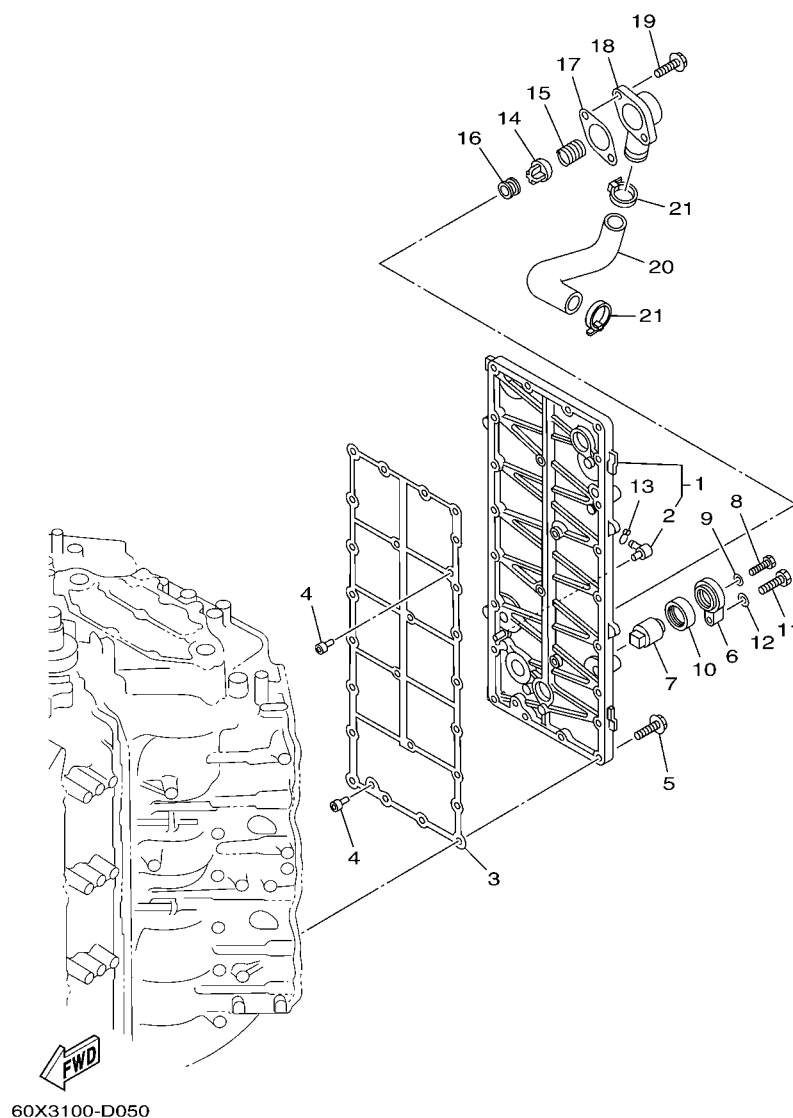
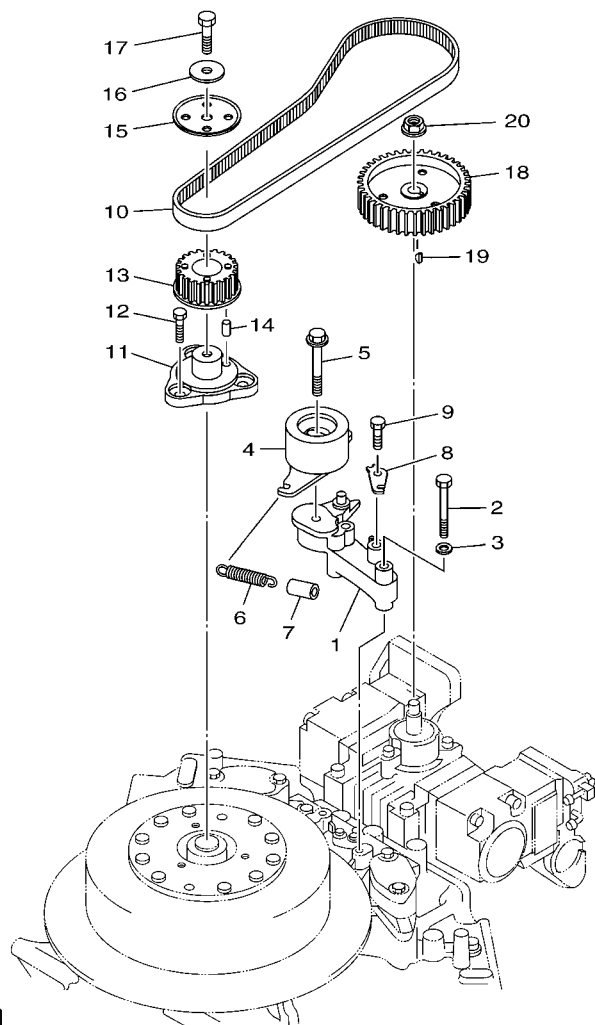


FIG. 5 CYLINDER & CRANKCASE 3 CYLINDRE & CARTER 3

CYLINDRE & CARTER 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-41113-00-94	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1			
2	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1			
3	60V-41112-00	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1			
4	60V-41267-00	BUSHING, JOINT COUSSINET	2	2			
5	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	25	25			
6	60V-11327-00-94	COVER, ANODE COUVERCLE	1	1			
7	67F-11325-00	ANODE ANODE	1	1			
8	97075-06020	BOLT BOULON	1	1			
9	92995-06600	WASHER RONDELLE	1	1			
10	67F-11328-00	GROMMET, ANODE PASSE-FIL	1	1			
11	97075-08030	BOLT BOULON	1	1			
12	92995-08600	WASHER RONDELLE	1	1			
13	90467-08M18	CLIP JONG	1	1			
14	60H-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1			
15	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
16	90480-20M05	GROMMET PASSE-FIL	1	1			
17	60V-11382-A0	GASKET 2 JOINT 2	1	1			
18	6G5-11372-00-1S	COVER, BYPASS 2 CONVERCLE	1	1			
19	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
20	61A-12576-00	HOSE 1 TUYAU 1	1	1			
21	90465-13M18	CLAMP BRIDE	2	2			



60V2100-C060

FIG. 6 FUEL PUMP DRIVE GEAR

ENGRENAGE DE POMPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-11598-00-94	BRACKET, TENSIONER SUPPORT, TENDEUR	1	1			
2	97013-08055	BOLT BOULON	2	2			
3	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2			
4	60V-11590-00	TENSIONER ASSY TENDEUR (ENS.)	1	1			
5	90119-10M72	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
6	60V-12113-00	SPRING, VALVE INNER RESSORT DE SOUPE, INTERNE	1	1			
7	90445-15002	HOSE (L30) DURITE (L30)	1	1			
8	60V-11595-00	PLATE, VALVE PLAQUE DE SOUPE	1	1			
9	97013-08012	BOLT BOULON	1	1			
10	60V-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	1			
11	68F-11579-01-94	COUPLING, FLYWHEEL ACCOUPLEMENT, VOLANT	1	1			
12	97013-08012	BOLT BOULON	3	3			
13	68F-11536-00-94	GEAR, DRIVE ENGRENAGE, MENANT	1	1			
14	93605-10108	PIN, DOWEL AXE	1	1			
15	60V-11557-00	WASHER 1 RONDELLE 1	1	1			
16	90201-08M00	WASHER, PLATE RONDELLE, PLATE	1	1			
17	97095-08025	BOLT BOULON	1	1			
18	68F-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	1			
19	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1			
20	95707-08600	NUT, FLANGE ECROU, A COLLERETTE	1	1			

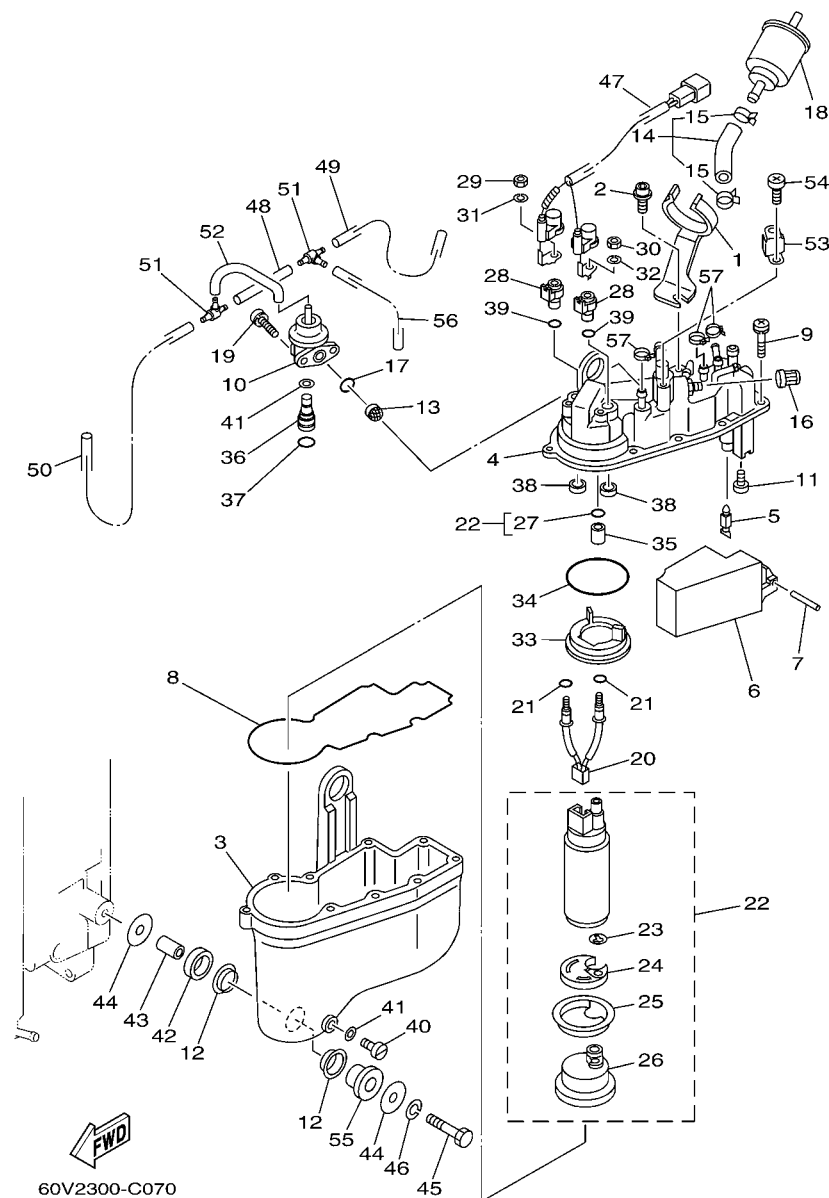


FIG. 7 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-24216-00	STAY SUPPORT	1	1			
2	6D0-24473-00	SCREW VIS	1	1			
3	60V-14980-00	BODY, FLOAT CHAMBER CORPS, CUVE DE FLOTTEUR	1	1			
4	60V-14182-01	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1			
5	65L-14546-00	VALVE, NEEDLE POINTEAU	1	1			
6	66K-14985-00	FLOAT FLOTTEUR	1	1			
7	66K-14548-01	PIN, FLOAT ARM AXE, BRAS DE FLOTTEUR	1	1			
8	66K-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1			
9	65L-14125-00	SCREW VIS	10	10			
10	68F-13906-00	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1	1			
11	66K-14325-01	SCREW, PAN HEAD VIS TETE CONIQUE	2	2			
12	60V-14163-00	SPACER ENTRETOISE	6	6			
13	65L-13905-00	FILTER COMP ENS FILTRE	1	1			
14	68F-13971-00	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1			
15	65L-24387-00	.CLIP SANDOW	2	2			
16	65L-14966-00	CAP CAPUCHON	1	1			
17	65L-24486-00	O-RING JOINT TORIQUE	1	1			
18	60V-24251-00	STRAINER 1 FILTRE 1	1	1			
19	66K-14245-00	SCREW, GUIDE GUIDE DE VIS	2	2			
20	68F-82509-00	WIRE, SUB LEAD FIL, SECONDAIRE	1	1			
21	65L-14227-00	O-RING JOINT TORIQUE	2	2			
22	60V-13907-00	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1	1			
23	65L-14159-00	.CLIP JONC	1	1			
24	68F-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1	1			
25	68F-13844-00	.PLATE 2 .PLAQUE 2	1	1			
26	68F-13915-00	.FILTER .FILTRE	1	1			
27	65L-1416A-00	O-RING .JOINT TORIQUE	1	1			

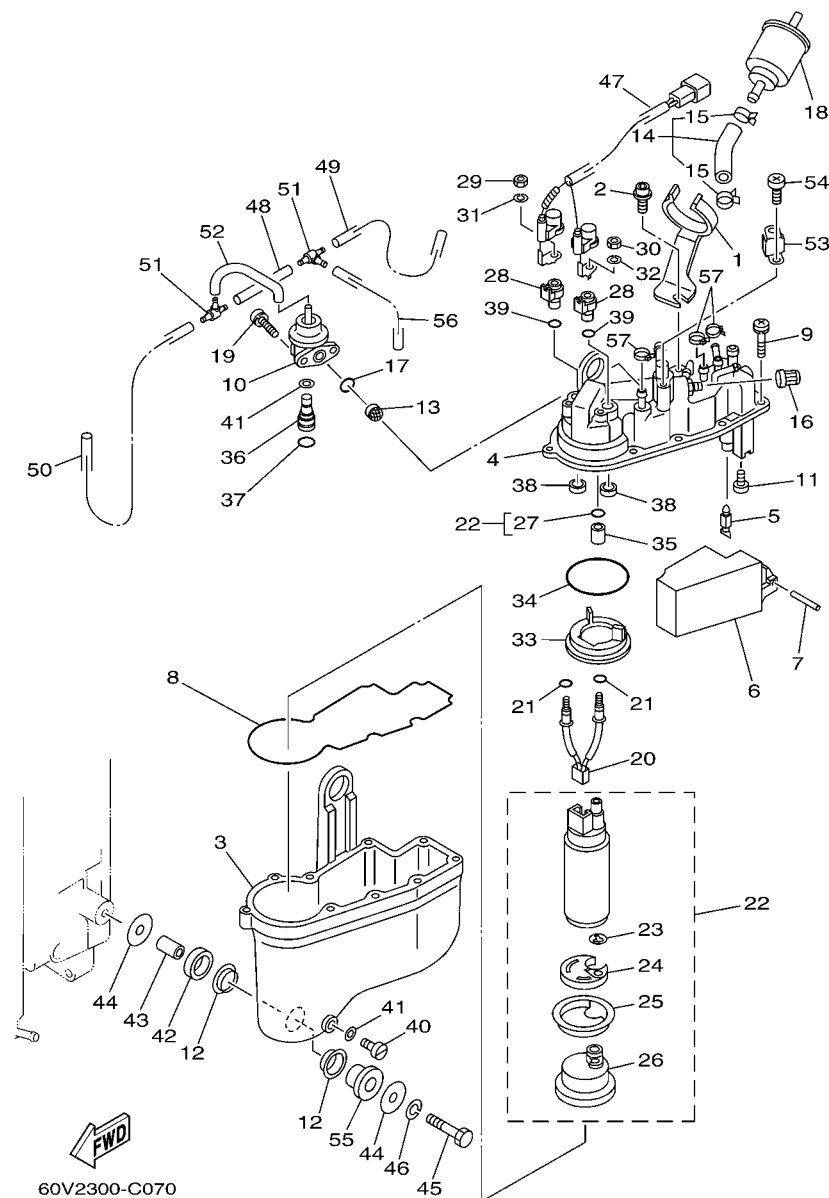


FIG. 7 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3				REMARKS REMARQUES
28	66K-14271-00	INSULATOR ISOLATEUR	2	2				
29	65L-8182A-00	NUT ECROU	1	1				
30	65L-8182K-00	NUT ECROU	1	1				
31	65L-8182E-00	WASHER RONDELLE	1	1				
32	65L-8182F-00	WASHER RONDELLE	1	1				
33	68F-13843-00	PLATE 1 PLAQUE 1	1	1				
34	65L-14147-00	O-RING JOINT TORIQUE	1	1				
35	68F-14274-00	CONNECTOR CONNECTEUR	1	1				
36	66K-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1				
37	66K-24489-00	O-RING JOINT TORIQUE	1	1				
38	68F-14271-00	INSULATOR ISOLATEUR	2	2				
39	65L-14397-00	O-RING JOINT TORIQUE	2	2				
40	65L-14992-00	ROD TRINGLE	1	1				
41	65L-14997-00	SEAL DURITE	2	2				
42	60V-24375-01	GROMMET OEILLET CAOUTCHOUC	3	3				
43	60V-24397-01	COLLAR COLLIER	3	3				
44	66K-24579-00	WASHER 2 RONDELLE 2	6	6				
45	65L-24592-00	BOLT BOLTE	3	3				
46	65L-24169-00	WASHER, LOCK RONDELLE-FREIN	3	3				
47	60V-82507-00	WIRE, LEAD FIL	1	1				
48	66K-13542-00	HOSE, VACUUM SENSING 1 DURITE 1	1	1				
49	66K-13544-00	HOSE, VACUUM SENSING 2 DURITE 2	1	1				
50	66K-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1	1				
51	65L-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	2	2				
52	66K-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1	1				
53	65L-13898-00	HOLDER SUPPORT	1	1				
54	65L-14565-00	SCREW VIS	1	1				

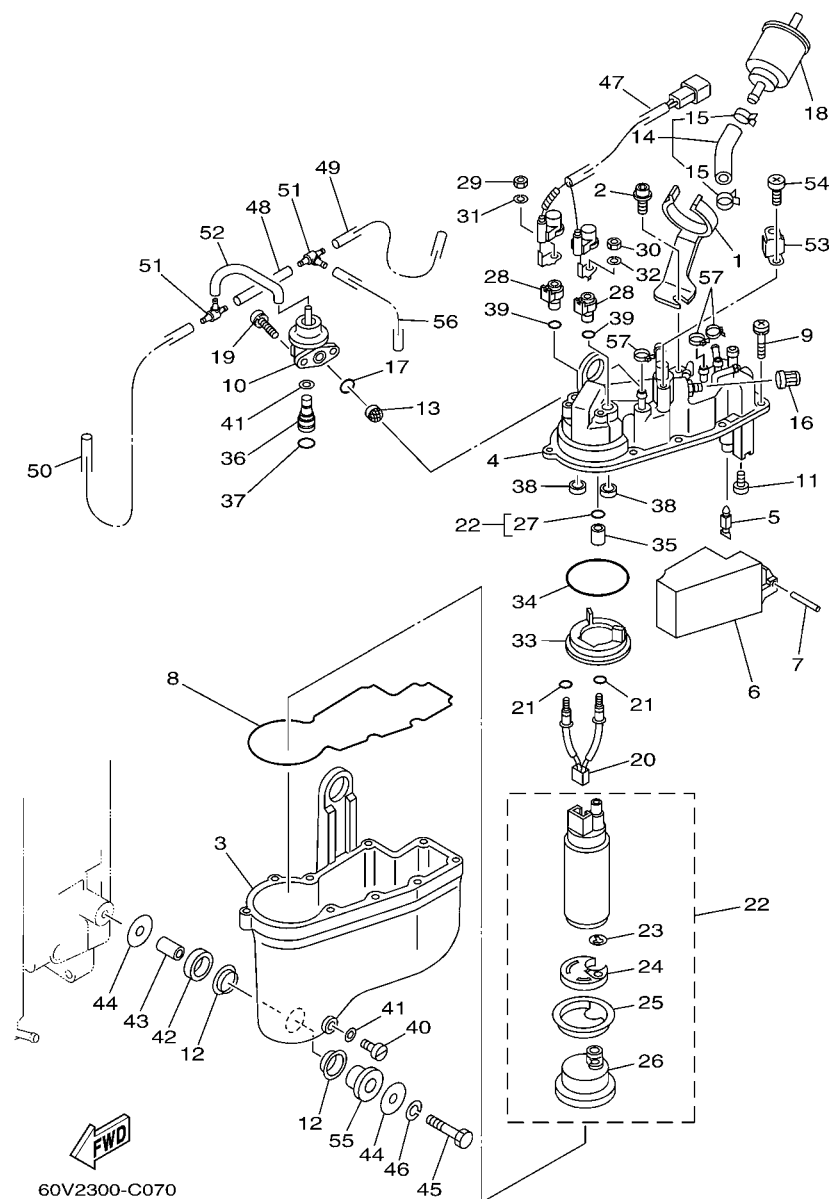


FIG. 7 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

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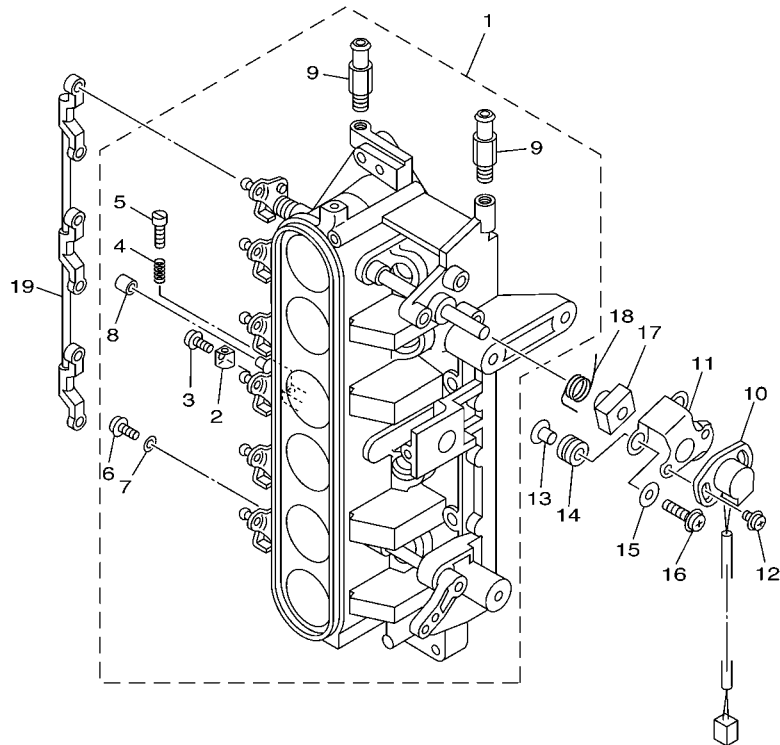


FIG. 8 VAPOR SEPARATOR 2

VAPEUR SEPARATEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-13751-00	BODY, THROTTLE 1 CARTER 1	1	1			
2	65L-14527-00	.PLATE .PLAQUE	1	1			
3	65L-14565-00	.SCREW .VIS	1	1			
4	65L-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	1	1			
5	65L-14523-00	.SCREW, STOP .VIS, BUTEE	1	1			
6	6K5-14592-00	.SCREW .VIS	6	6			
7	90201-05552	.WASHER, PLATE .RONDELLE, PLATE	6	6			
8	65L-14578-00	.COLLAR .COLLERETTE	1	1			
9	68F-13568-00	.STUD .GOUJON	2	2			
10	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1	1			
11	6K7-85886-01	BRACKET SUPPORT	1	1			
12	97985-05212	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2			
13	90387-05M00	COLLAR COLLERETTE	3	3			
14	60V-85516-00	SPACER ENTRETOISE	3	3			
15	60V-14596-00	WASHER RONDELLE	3	3			
16	97985-05330	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3			
17	65L-14573-00	LEVER LEVIER	1	1			
18	65L-14579-00	SPRING RESSORT	1	1			
19	65L-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1			

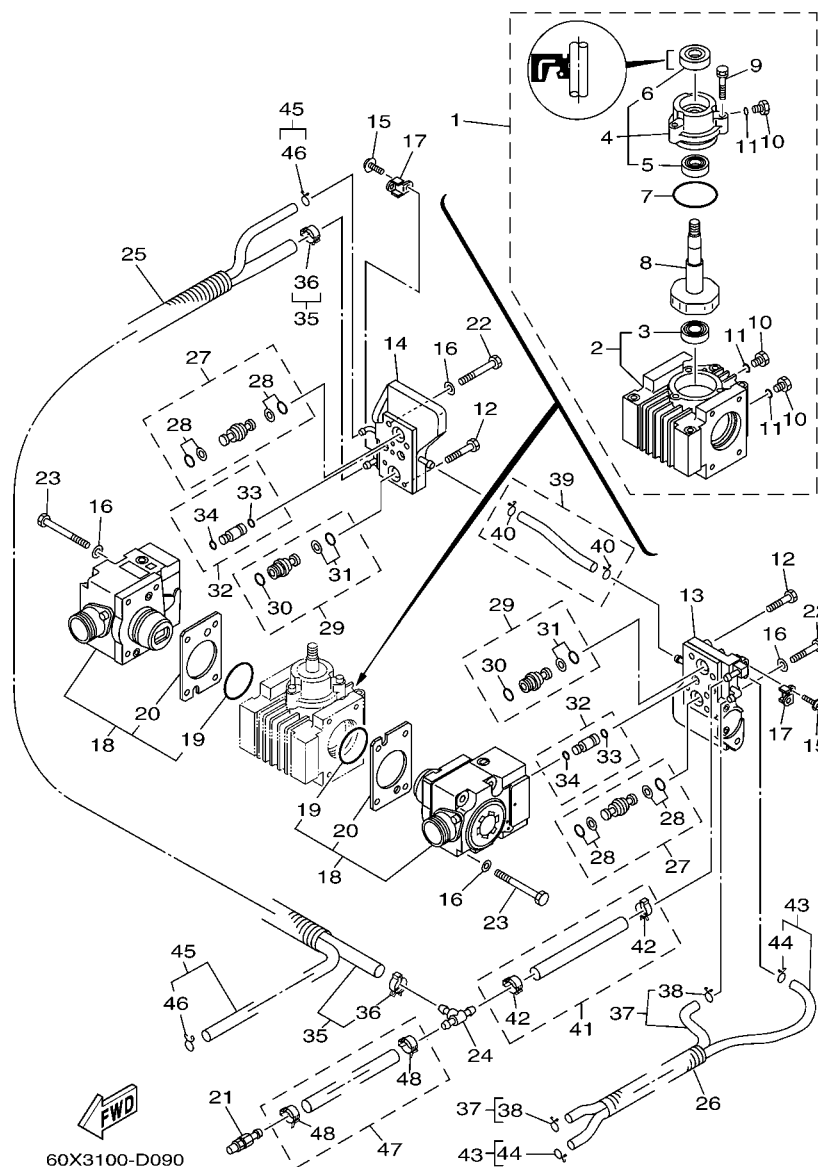


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-12170-00	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1	1			
2	60V-12424-00	.PLATE, CARTRIDGE INNER .PLAQUE DE CARTOUCHE	1	1			
3	93306-00001	..BEARING ..ROULEMENT	1	1			
4	68F-12173-00	.CAP, CAMSHAFT 1 .CAPUCHON, ARBRE A CAMES 1	1	1			
5	93306-001U0	..BEARING ..ROULEMENT	1	1			
6	68F-12223-00	..SEAL ..JOINT	1	1			
7	68F-12439-00	.O-RING .JOINT TORIQUE	1	1			
8	60V-12171-00	.CAMSHAFT 1 .ARBRE A CAMES 1	1	1			
9	68F-12228-00	.BOLT .BOULON	3	3			
10	68F-13455-00	.PLUG .PLOT	3	3			
11	68F-13473-00	.O-RING .JOINT TORIQUE	3	3			
12	68F-12228-00	BOLT BOULON	4	4			
13	60V-13993-00	COVER, CONTROL RACK COUVERCLE, BOITIER DE COMMAND.	1	1			
14	60W-13993-00	COVER, CONTROL RACK COUVERCLE, BOITIER DE COMMAND.	1	1			
15	65L-14565-00	SCREW VIS	2	2			
16	68F-24579-00	WASHER 2 RONDELLE 2	12	12			
17	60V-13854-00	PLATE 4 PLAQUETTE 4	2	2			
18	60V-13910-00	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	2	2			
19	60V-14005-00	.RING, SEAL .JOINTS	1	1			
20	60V-14126-00	.GASKET .JOINT	1	1			
21	68F-24300-00	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1			
22	60V-24178-00	BOLT 3 BOULON 3	4	4			
23	60V-24176-00	BOLT 1 BOULON 1	8	8			
24	60V-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1			
25	60V-24864-00	TUBE DURITE	1	1			
26	60V-2510T-00	TUBE CHAMBRE A AIR	1	1			
27	68F-13815-10	JOINT 1 RACCORD 1	2	2			

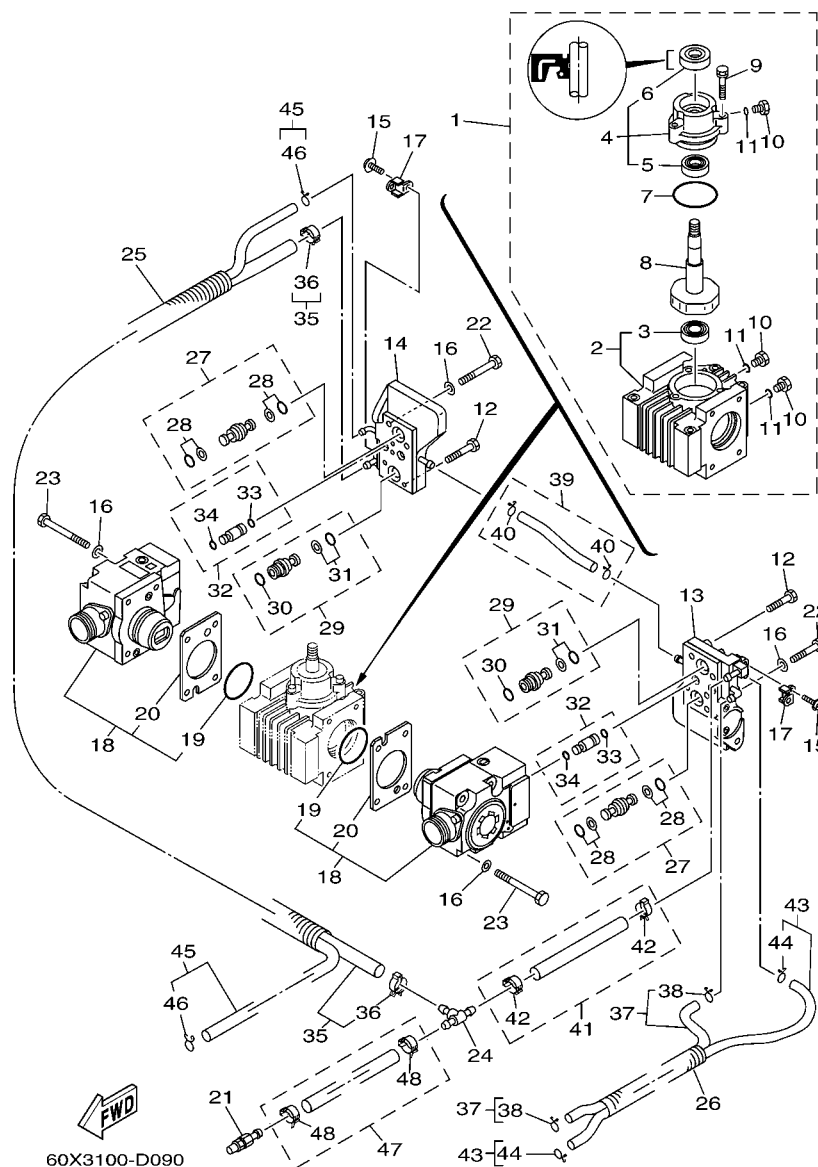


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2			
29	68F-13816-10	JOINT 2 RACCORD 2	2	2			
30	68F-24486-00	.O-RING .JOINT TORIQUE	1	1			
31	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	1	1			
32	60V-13505-00	JOINT COMP. JOINT COMPLET	4	4			
33	68F-13473-00	.O-RING .JOINT TORIQUE	1	1			
34	60V-13473-00	.O-RING .JOINT TORIQUE	1	1			
35	60V-14148-00	PIPE DURITE	1	1			
36	65L-24387-00	.CLIP .SANDOW	2	2			
37	60V-24312-00	PIPE 2 DURITE 2	1	1			
38	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2	2			
39	60V-24313-00	PIPE 3 DURITE 3	1	1			
40	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2	2			
41	60V-14149-00	PIPE DURITE	1	1			
42	65L-24387-00	.CLIP .SANDOW	2	2			
43	60V-24314-00	PIPE 4 DURITE 4	1	1			
44	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2	2			
45	60V-24315-00	PIPE 5 DURITE 5	1	1			
46	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2	2			
47	60V-13972-00	PIPE, FUEL 2 TUBE 2, CARBURANT	1	1			
48	65L-24387-00	.CLIP .SANDOW	2	2			

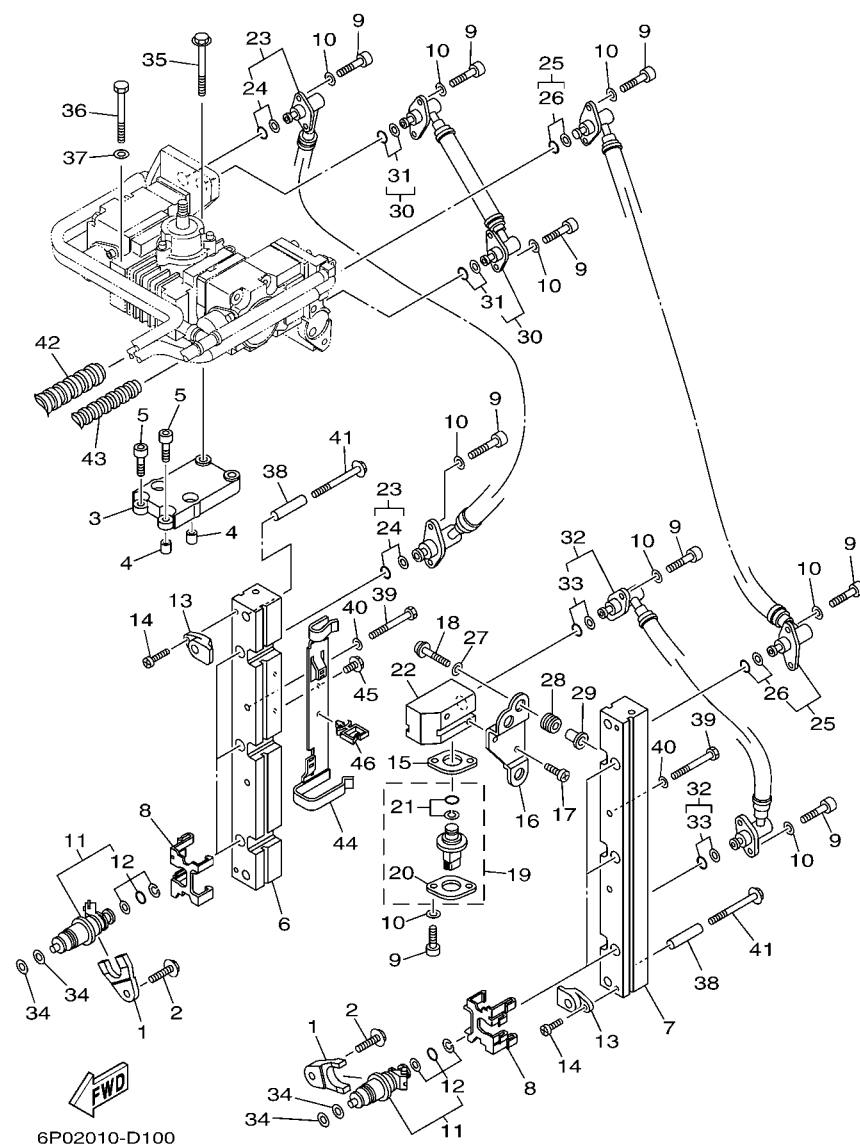


FIG. 10 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	68F-13767-00	CAP, INJECTOR COUVERCLE	6	6			
2	90119-08M60	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			
3	60V-13782-00	STAY SUPPORT	1	1			
4	90387-08M31	COLLAR COLLERETTE	2	2			
5	90110-08M04	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4			
6	60V-13161-00	PIPE, DELIVERY 1 DURITE REFOULEMENT 1	1	1			
7	60V-13171-00	PIPE, DELIVERY 2 DURITE REFOULEMENT	1	1			
8	60V-13898-00	HOLDER SUPPORT	6	6			
9	68F-24551-00	BOLT, JOINT BOULON, RACCORDEMENT	18	18			
10	68F-24576-00	WASHER RONDELLE	18	18			
11	60V-13761-00	INJECTOR ASSY INJECTEUR	6	6			
12	68F-1410B-00	.PACKING KIT .POCHETTE DE JOINTS	1	1			
13	60V-14264-00	COLLAR COLLERETTE	4	4			
14	65L-14565-00	SCREW VIS	4	4			
15	60V-82389-00	PLATE 2 PLAQUETTE 2	1	1			
16	60V-82398-00	PLATE 3 PLAQUETTE 3	1	1			
17	60V-81545-00	SCREW 1 VIS 1	2	2			
18	60V-81546-00	SCREW 2 VIS 2	3	3			
19	60V-82380-00	SENSOR, PRESSURE SONDE DE PRESSION	1	1			
20	68F-82388-00	.PLATE .PLAQUETTE	1	1			
21	68F-82384-00	.PACKING KIT .POCHETTE DE JOINTS	1	1			
22	60V-13938-00	PIPE DURITE	1	1			
23	60V-13973-10	PIPE, FUEL 3 TUBE 3, CARBURANT	1	1			
24	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2			
25	60V-13974-10	PIPE, FUEL 4 TUBE 4, CARBURANT	1	1			
26	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2			
27	65L-14596-00	WASHER RONDELLE	3	3			

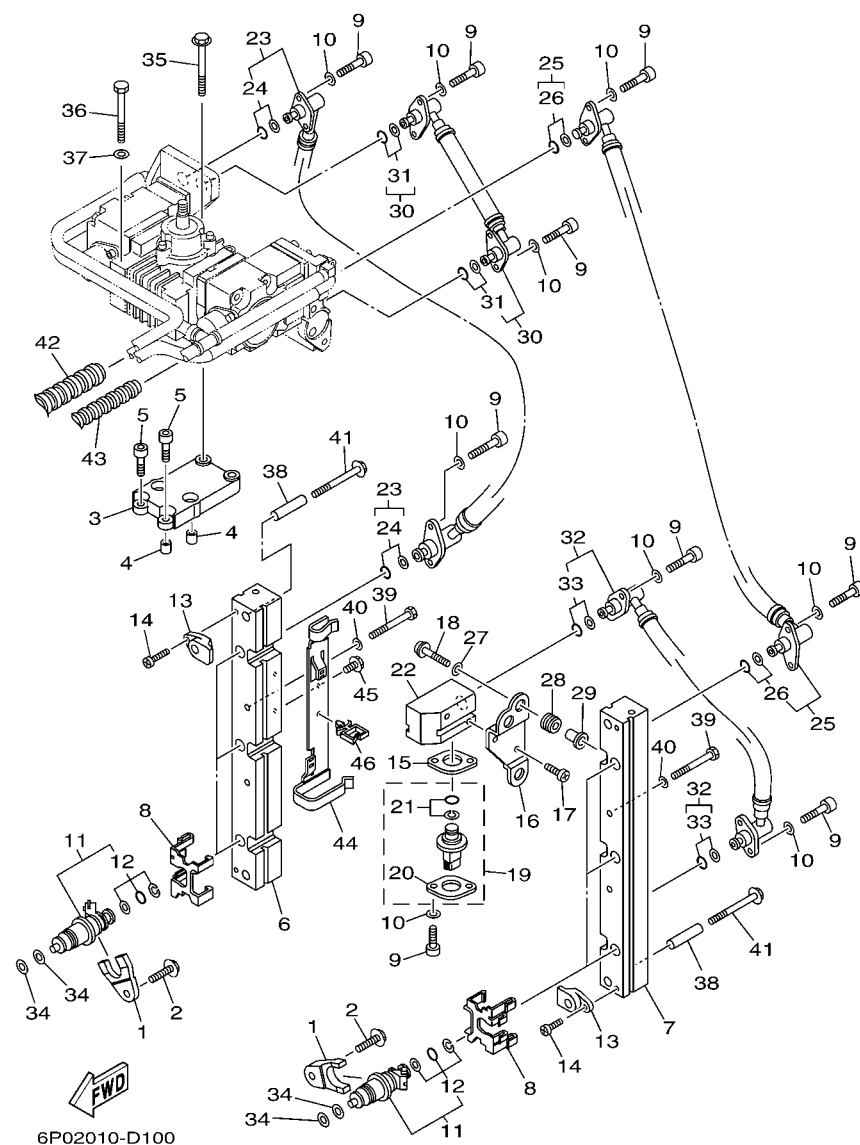


FIG. 10 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	90480-10M23	GROMMET PASSE-FIL	3	3			
29	90387-05M00	COLLAR COLLERETTE	3	3			
30	60V-13975-10	PIPE, FUEL 5 TUBE 5, CARBURANT	1	1			
31	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2			
32	60V-13976-10	PIPE, FUEL 6 TUBE 6, CARBURANT	1	1			
33	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2			
34	68F-13764-00	GASKET (T=2.2) JOINT (T=2.2)	12	12			
35	97513-08570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2			
36	97013-08090	BOLT BOULON	2	2			
37	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2			
38	60V-13716-00	COLLAR COLLERETTE	4	4			
39	97013-08055	BOLT BOULON	4	4			
40	92903-08600	WASHER, PLATE RONDELLE, PLATE	4	4			
41	97513-08570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4			
42	90447-22004	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1			
43	90447-15001	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1			
44	6D0-8366P-00	BRACKET 4 SUPPORT 4	1	1			
45	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2			
46	90464-08004	CLAMP BRIDE	1	1			

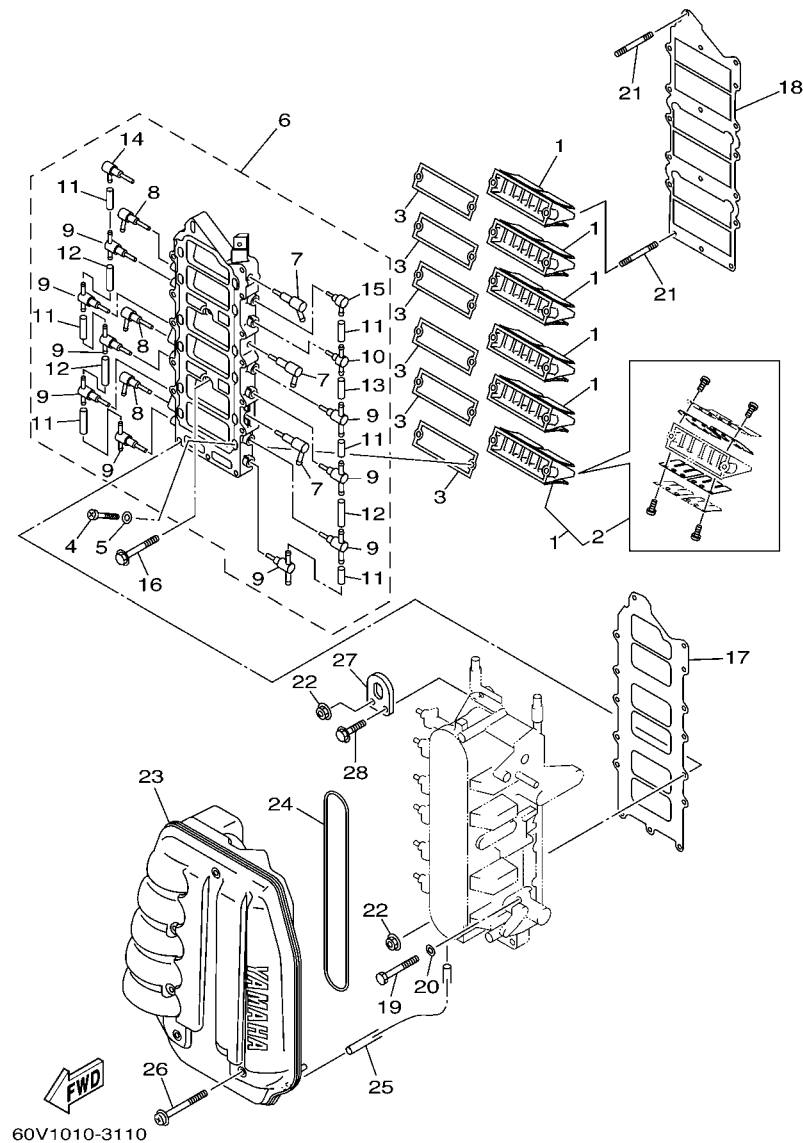


FIG. 11 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-13610-00	REED VALVE ASSY CLAPET COMPLET	6	6			
2	60V-W0004-00	.REED SET .JEU DE CLAPETS	1	1			
3	60V-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	6	6			
4	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	12	12			
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	12	12			
6	60V-13624-00-1S	PLATE, REED VALVE PLAQUE DE CLAPET	1	1			
7	60V-13552-00	.NOZZLE .GICLEUR	3	3			
8	60V-13572-00	.NOZZLE .GICLEUR	3	3			
9	60V-11379-00	.VALVE, CHECK .CLAPET	9	9			
10	6F6-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	1	1			
11	90445-07M03	.HOSE (L34) .DURITE (L34)	6	6			
12	90445-07016	.HOSE (L60) .DURITE (L60)	3	3			
13	90445-07015	.HOSE (L65) .DURITE (L65)	1	1			
14	60V-11369-00	.VALVE, CHECK .SOUPAPE DE RATANUE	1	1			
15	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	1	1			
16	90105-06028	BOLT, FLANGE BOULON	2	2			
17	60V-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	1	1			
18	60V-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1			
19	97013-06060	BOLT BOULON	12	12			
20	92903-06600	WASHER, PLATE RONDELLE, PLATE	12	12			
21	95670-06660	BOLT, STUD GOUJON	2	2			
22	90179-06M24	NUT ECROU	2	2			
23	60V-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1			
24	60V-14476-00	SEAL JOINT SPY	1	1			
25	90445-07M44	HOSE (L250) DURITE (L250)	1	1			
26	90159-06M16	SCREW, WITH WASHER VIS, AVEC RONDELLE	6	6			
27	68F-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	1			

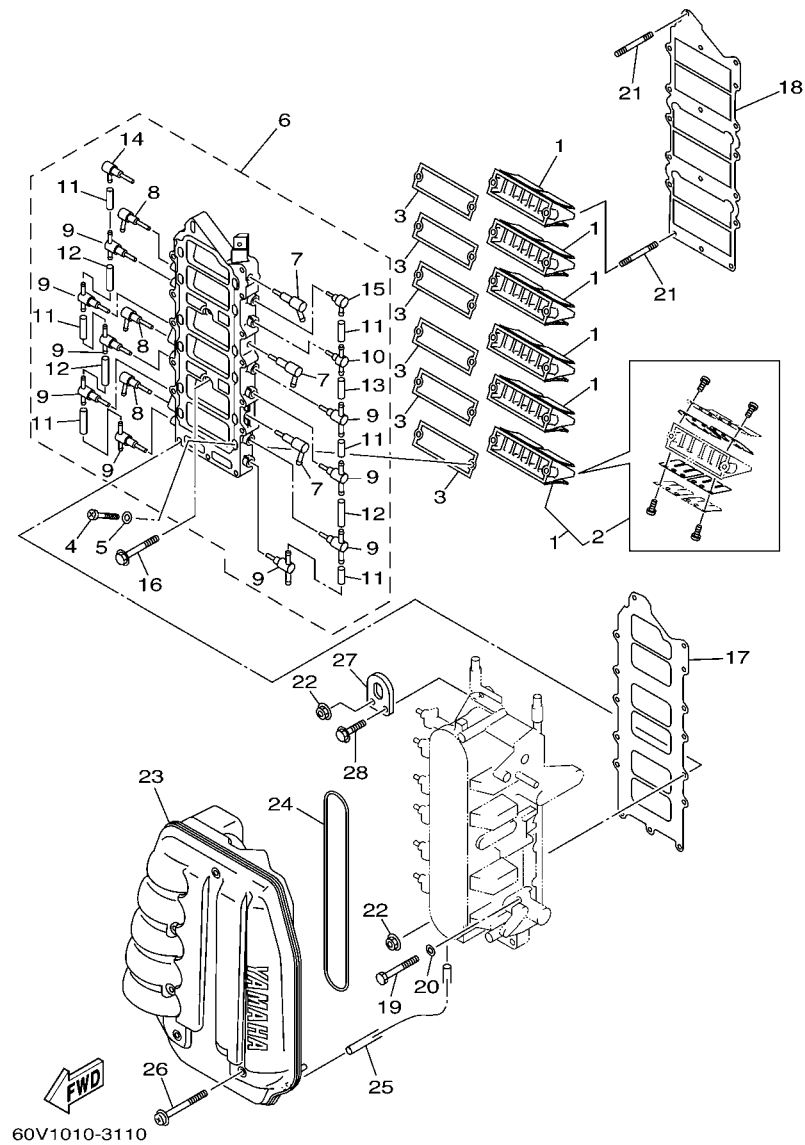


FIG. 11 INTAKE

ADMISSION

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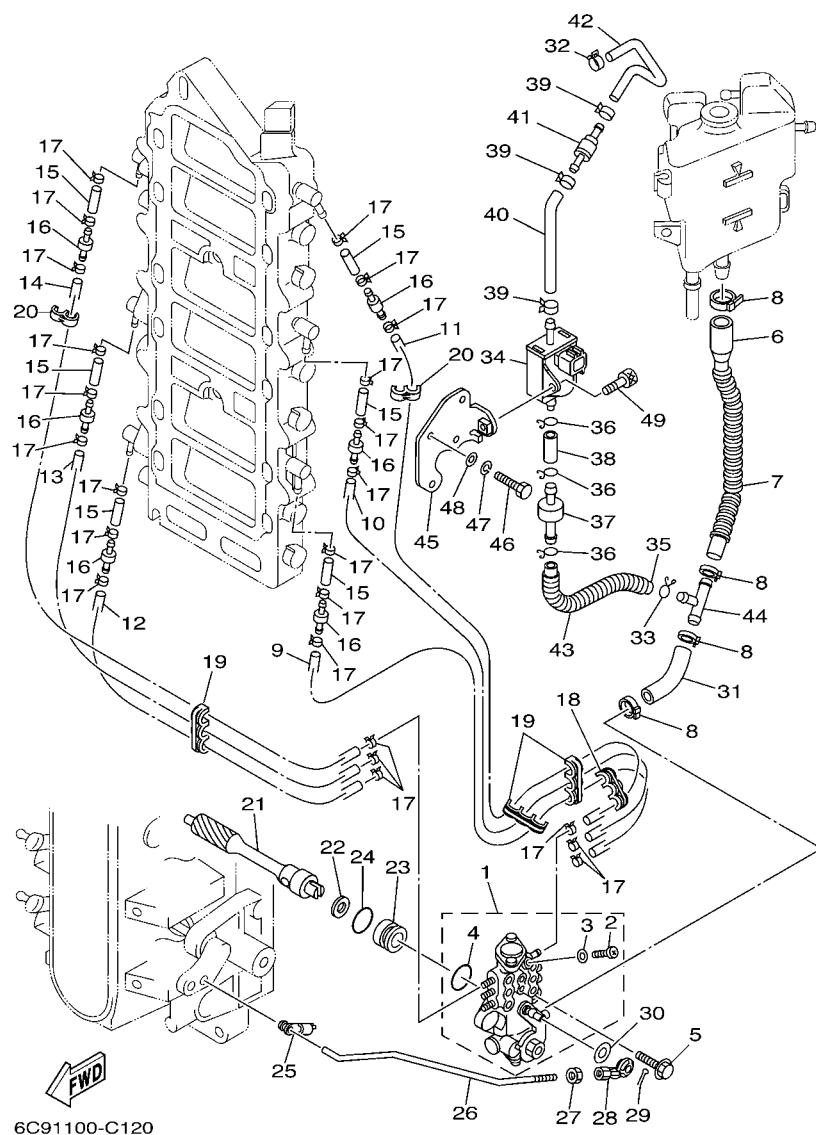


FIG. 12 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-13200-11	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1			
2	6R3-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1			
3	6L2-13475-00	.GASKET .JOINT	1	1			
4	93210-19M82	.O-RING .JOINT TORIQUE	1	1			
5	90109-06M40	BOLT BOULON	2	2			
6	6G5-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1			
7	90446-17MA8	HOSE (L200) DURITE (L200)	1	1			
8	90465-11M10	CLAMP BRIDE	4	4			
9	90446-07M35	HOSE (L260) DURITE (L260)	1	1			
10	90445-07M96	HOSE (L310) DURITE (L310)	1	1			
11	90446-07M48	HOSE (L450) DURITE (L450)	1	1			
12	90445-07M44	HOSE (L250) DURITE (L250)	1	1			
13	90445-07M46	HOSE (L360) DURITE (L360)	1	1			
14	90445-07M10	HOSE (L510) DURITE (L510)	1	1			
15	90445-07M04	HOSE (L50) DURITE (L50)	6	6			
16	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	6	6			
17	90468-07M02	CLIP JONC	24	24			
18	90464-07M05	CLAMP BRIDE	1	1			
19	90464-07M05	CLAMP BRIDE	3	3			
20	90464-07M20	CLAMP BRIDE	3	3			
21	61A-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1			
22	90201-09M01	WASHER, PLATE RONDELLE, PLATE	1	1			
23	61A-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1			
24	93210-18MA9	O-RING JOINT TORIQUE	1	1			
25	6R5-41237-00	JOINT, LINK RACCORD	1	1			
26	65L-41241-10	ROD, LINK BIELLETTTE	1	1			
27	95380-05600	NUT ECROU	1	1			

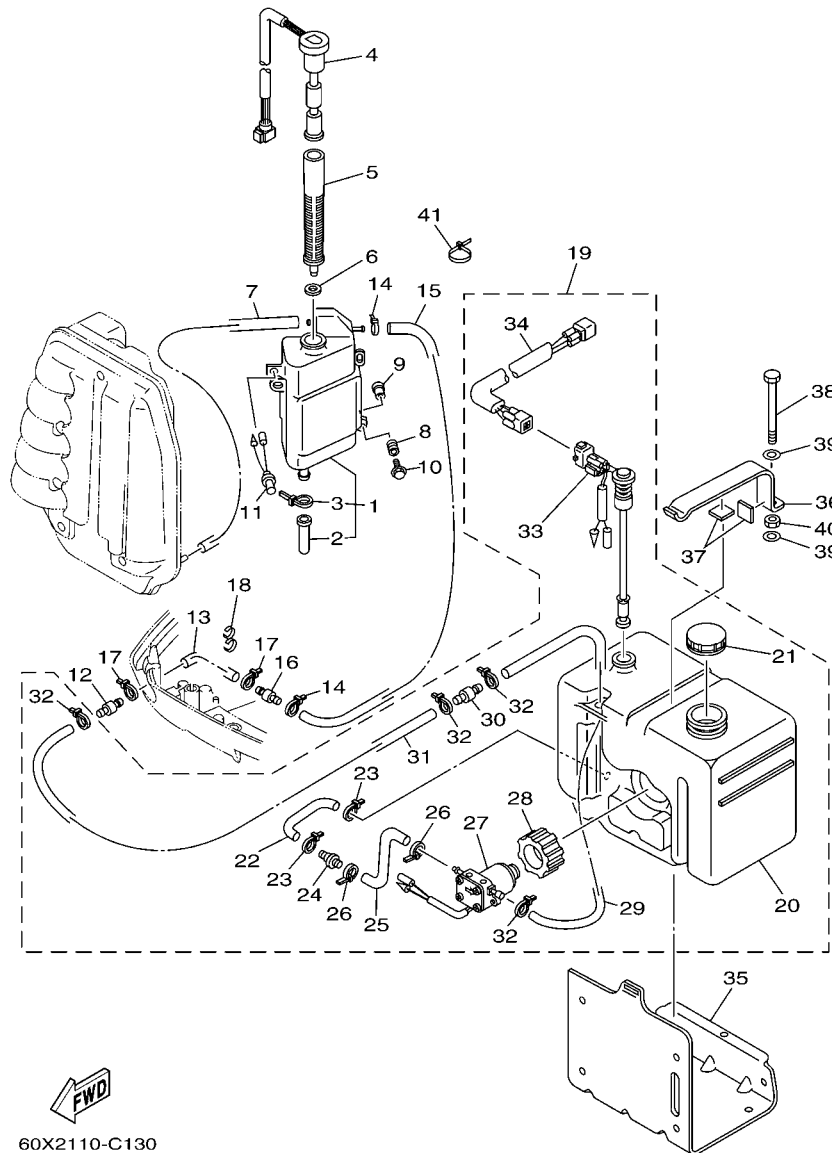


FIG. 13 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	61A-21750-00	OIL TANK ASSY RESERVOIR A HUILE	1	1			
2	6E5-13448-00	.CAP .CAPUCHON	1	1			
3	90465-13M11	.CLAMP .BRIDE	1	1			
4	61A-85730-01	OIL LEVEL GAUGE ASSY VIEUX	1	1			
5	61A-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
6	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1			
7	90445-05M07	HOSE (L700) DURITE (L700)	1	1			
8	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3			
9	624-42542-00	PIPE TUYAU	3	3			
10	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
11	6R3-8259E-00	SWITCH ASSY COMMUTATEUR	1	1			
12	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1			
13	90445-12M04	HOSE (L1900) DURITE (L1900)	1	1			
14	90465-11M10	CLAMP BRIDE	2	2			
15	6E5-24323-00	PIPE 12 DURITE 12	1	1			
16	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1			
17	90465-11M10	CLAMP BRIDE	2	2			
18	90464-13M34	CLAMP BRIDE	1	1			
19	61A-21708-20	SUB OIL TANK ASSY RESERVOIR A HUILE SECOURS (ENS	1	1			AP
20	6E5-21733-20	.SUB TANK, OIL (10.5L) .RESERVOIR A HUILE SECOURS:10.	1	1			AP
21	6E5-21770-03	.OIL TANK CAP ASSY .CABOCHON DE RESERVOIR A HUILE	1	1			
22	6E5-24322-00	.PIPE 11 .DURITE 11	1	1			
23	90465-11M10	.CLAMP .BRIDE	2	2			
24	646-24251-02	.STRAINER 1 .FILTRE 1	1	1			
25	6E5-24319-01	.PIPE, OIL .DURITE A HUILE	1	1			
26	90465-11M10	.CLAMP .BRIDE	2	2			
27	6E5-81900-01	.OIL FEED PUMP ASSY .VIEUX	1	1			

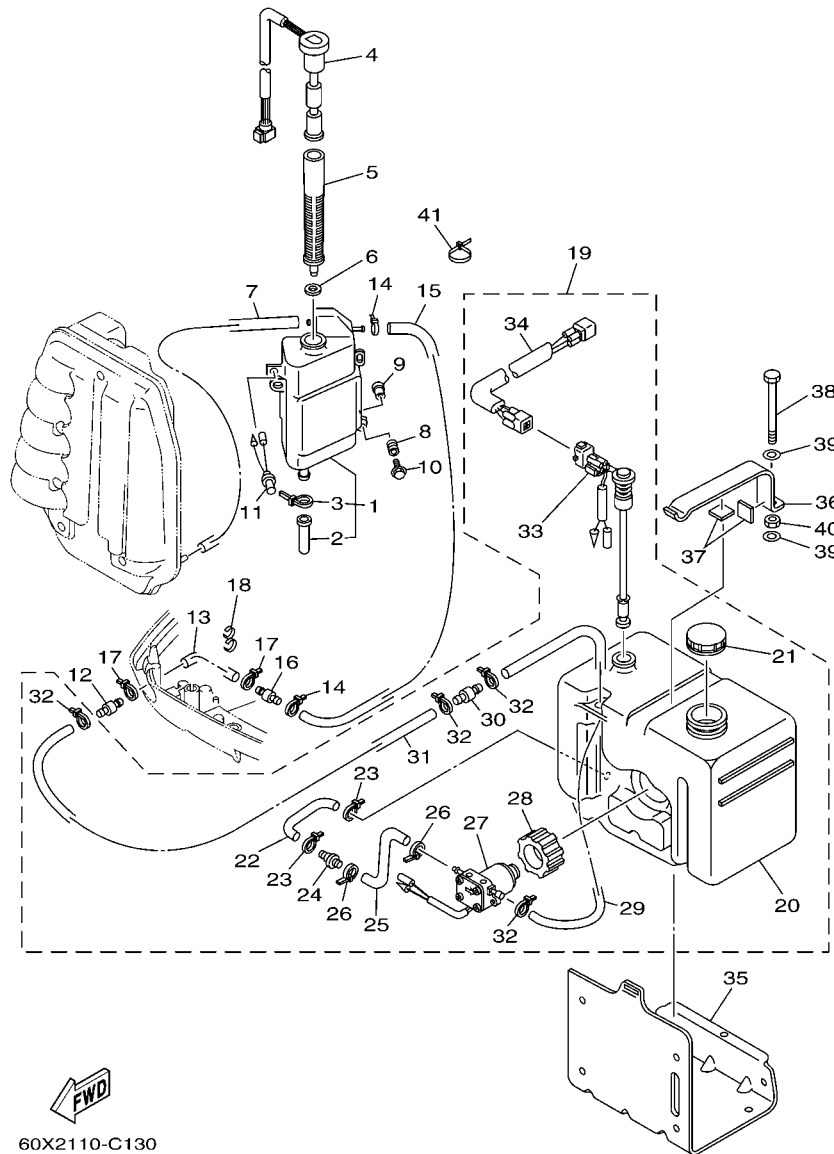


FIG. 13 OIL TANK

RESERVOIR A PETROLE

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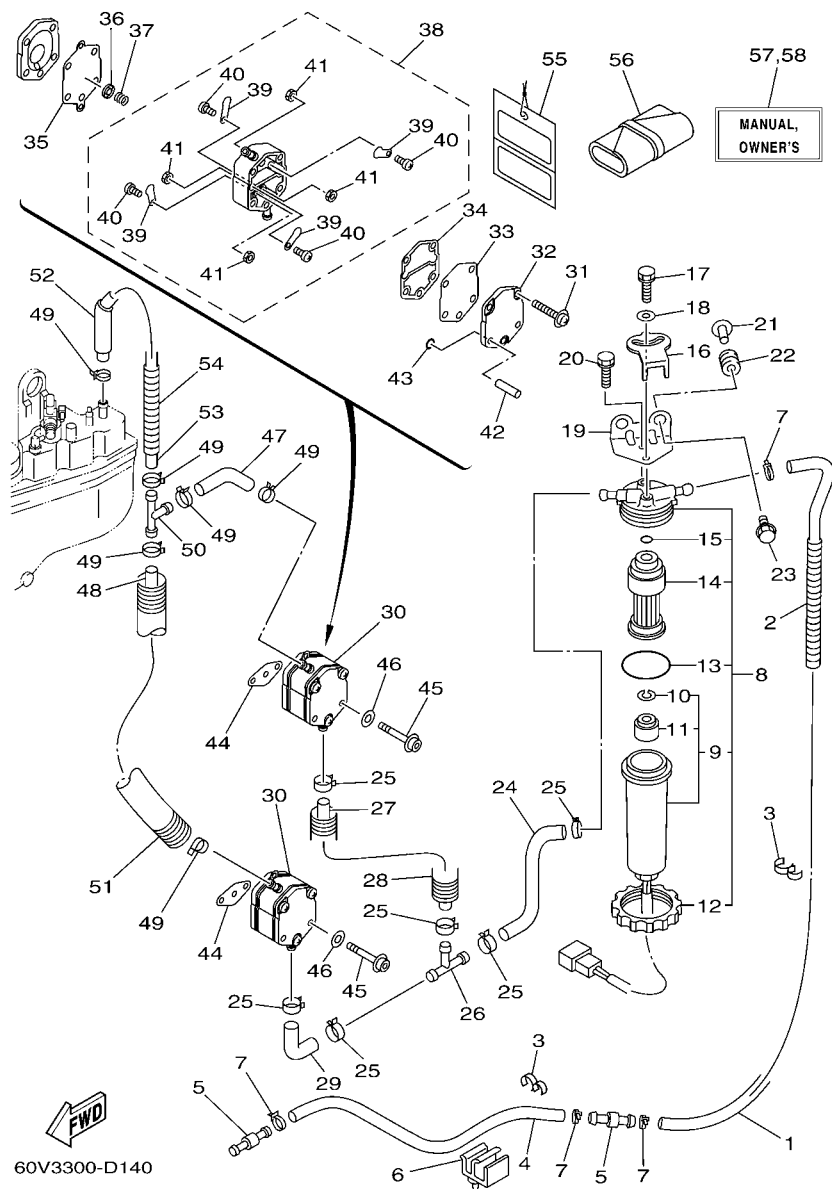


FIG. 14 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	61A-24313-00	PIPE 3 DURITE 3	1	1			
2	90447-13008	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1			
3	90464-13M34	CLAMP BRIDE	2	2			
4	90445-13M17	HOSE (L2700) DURITE (L2700)	1	1			
5	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2	2			
6	6E5-82594-00	CLAMP BRIDE	1	1			
7	90465-11M10	CLAMP BRIDE	4	4			
8	68F-24560-10	FILTER ASSY ENS FILTRE	1	1			
9	68F-24562-10	.CUP, FILTER .CUVETTE, FILTRE	1	1			
10	68F-24519-10	.CLIP ..JONC	1	1			
11	68F-24469-10	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1			
12	65L-24531-01	.NUT .ECROU	1	1			
13	61A-24564-00	.O-RING .JOINT TORIQUE	1	1			
14	68F-24563-10	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
15	65L-24564-00	.O-RING .JOINT TORIQUE	1	1			
16	60H-24558-00	HOLDER, FILTER SUPPORT, FILTRE	1	1			
17	97595-06416	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	1	1			
18	90201-06068	WASHER, PLATE RONDELLE, PLATE	1	1			
19	68F-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1			
20	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	1	1			
21	90387-06M60	COLLAR COLLERETTE	2	2			
22	90480-10M23	GROMMET PASSE-FIL	2	2			
23	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
24	68F-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1			
25	90465-11M10	CLAMP BRIDE	6	6			
26	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1			
27	6G5-24315-00	PIPE 5 DURITE 5	1	1			

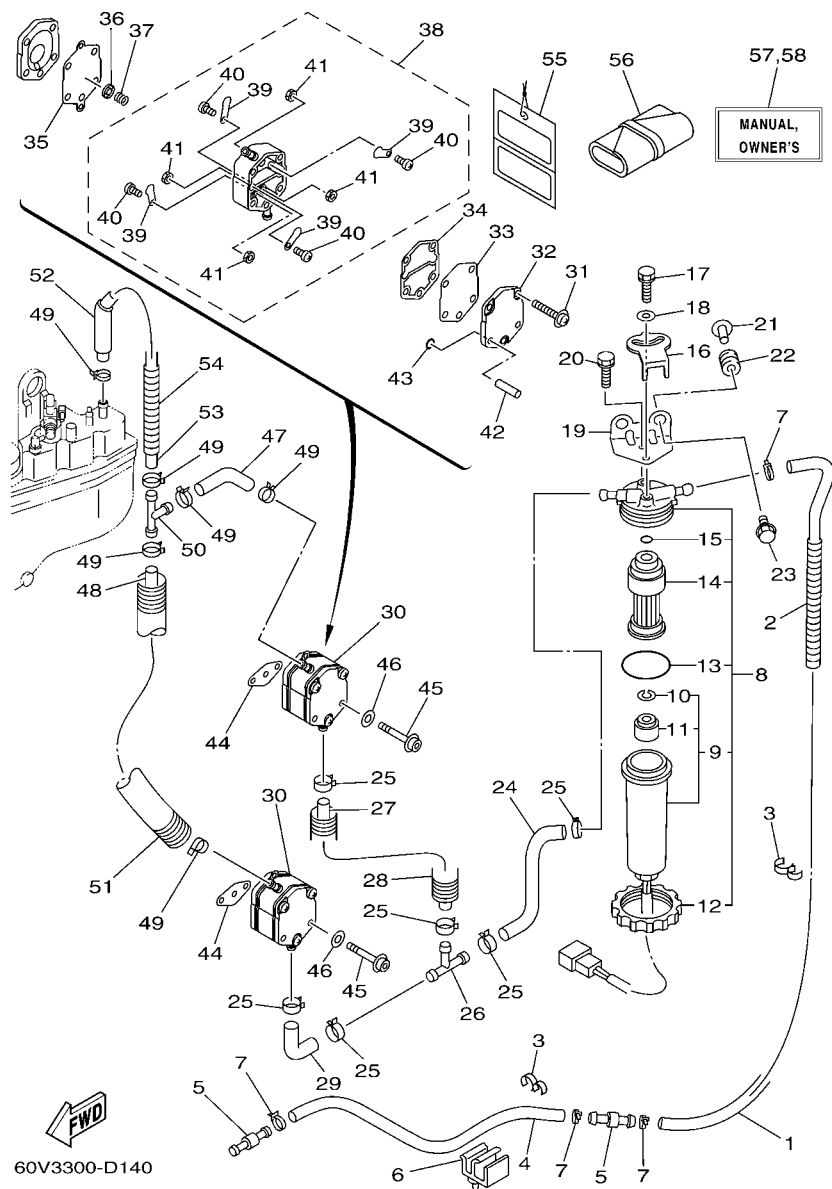


FIG. 14 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	90447-19004	HOSE, WITH SPRING (L=130) DURITE, AVEC RESSORT	1	1			
29	6E5-24315-00	PIPE 5 DURITE 5	1	1			
30	6E5-24410-04	FUEL PUMP ASSY POMPE A ESSENCE	2	2			
31	6E5-24444-01	.SCREW .VIS	3	3			
32	6E5-24413-01	.BODY 2 .CORPS 2	1	1			
33	6E5-24471-01	.DIAPHRAGM .DIAPHRAGME	1	1			
34	6E5-24435-01	.GASKET, BODY 2 .JOINT, CORPS 2	1	1			
35	6E5-24411-01	.DIAPHRAGM .DIAPHRAGME	1	1			
36	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1	1			
37	6E5-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1			
38	6E5-24412-11	.BODY 1 .CORPS 1	1	1			
39	6A0-24421-01	..VALVE, CHECK ..SOUPAPE, RETENUE	4	4			
40	6A0-14325-00	..SCREW, PAN HEAD ..VIS TETE CONIQUE	4	4			
41	95380-03600	..NUT ..ECROU	4	4			
42	6E5-24492-00	.BUSH, FUEL PUMP .BAGUE	2	2			
43	6E5-24486-00	.O-RING .JOINT TORIQUE	2	2			
44	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	2	2			
45	90110-06128	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4			
46	92995-06600	WASHER RONDELLE	4	4			
47	6G5-24316-10	PIPE 6 DURITE 6	1	1			
48	6E5-24313-00	PIPE 3 DURITE 3	1	1			
49	90465-11M10	CLAMP BRIDE	6	6			
50	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1			
51	90447-15002	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1			
52	90446-15M07	HOSE (L60) DURITE (L60)	1	1			
53	90445-13M12	HOSE (L235) DURITE (L235)	1	1			
54	90447-13008	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1			

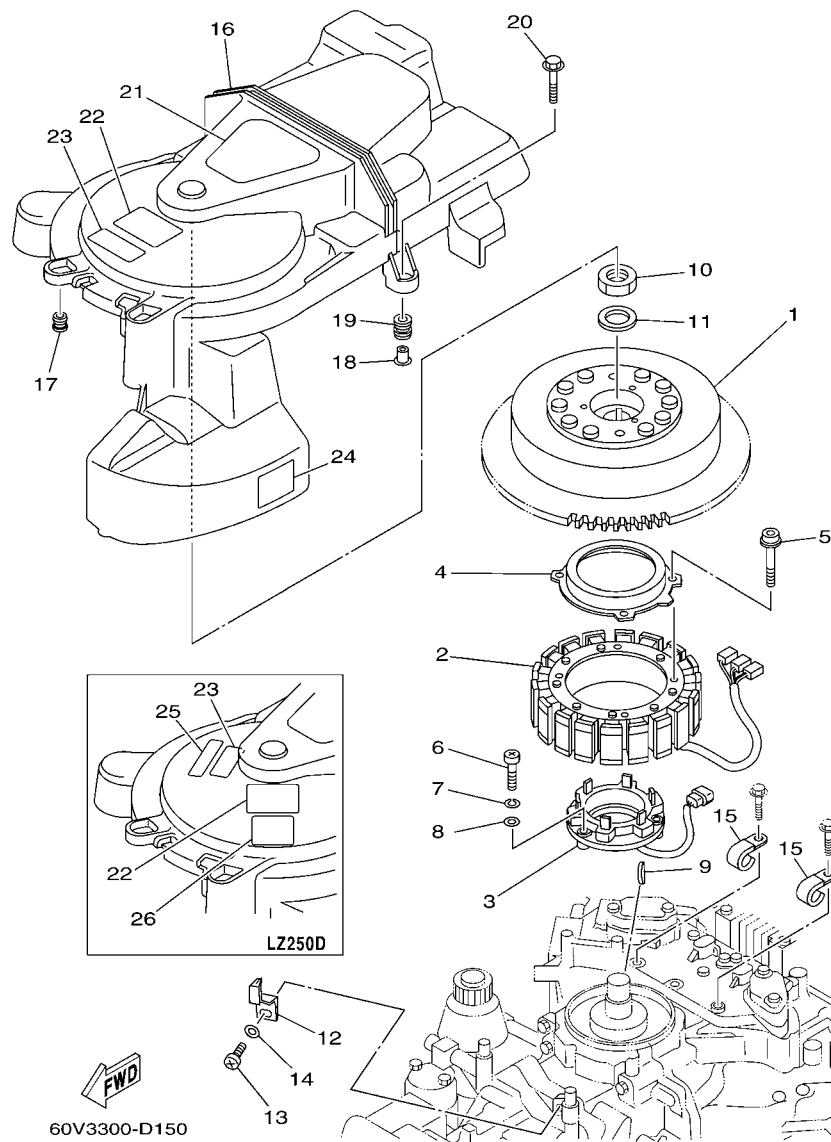


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-81450-00	ROTOR ASSY ROTOR COMPLET	1	1			
2	60V-81410-02	STATOR ASSY STATOR COMPLET	1	1			
3	60V-85580-10	COIL, PULSER BOBINE, PULSEUR	1	1			
4	61A-83721-00	COVER COUVERCLE	1	1			
5	90110-06127	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4			
6	97885-05030	SCREW, PAN HEAD VIS, A ENCOCHE	3	3			
7	92995-05100	WASHER RONDELLE	3	3			
8	92995-05600	WASHER RONDELLE	3	3			
9	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1			
10	90170-24M22	NUT ECROU	1	1			
11	90201-25M02	WASHER, PLATE RONDELLE, PLATE	1	1			
12	60V-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1			
13	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
14	92995-06600	WASHER RONDELLE	1	1			
15	90465-06M86	CLAMP BRIDE	2	2			
16	60V-81337-00	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1			
17	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2			
18	624-42542-00	PIPE TUYAU	2	2			
19	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2			
20	95895-06030	BOLT, FLANGE BOULON	2	2			
21	60V-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1			
22	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1			
23	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1			
24	6E5-85711-60	MARK, CAUTION MAKER	1	1			
25	6K1-83623-41	MARK 3 ETIQUETTE 3		1			
26	6K1-83623-50	MARK 3 ETIQUETTE 3		1			

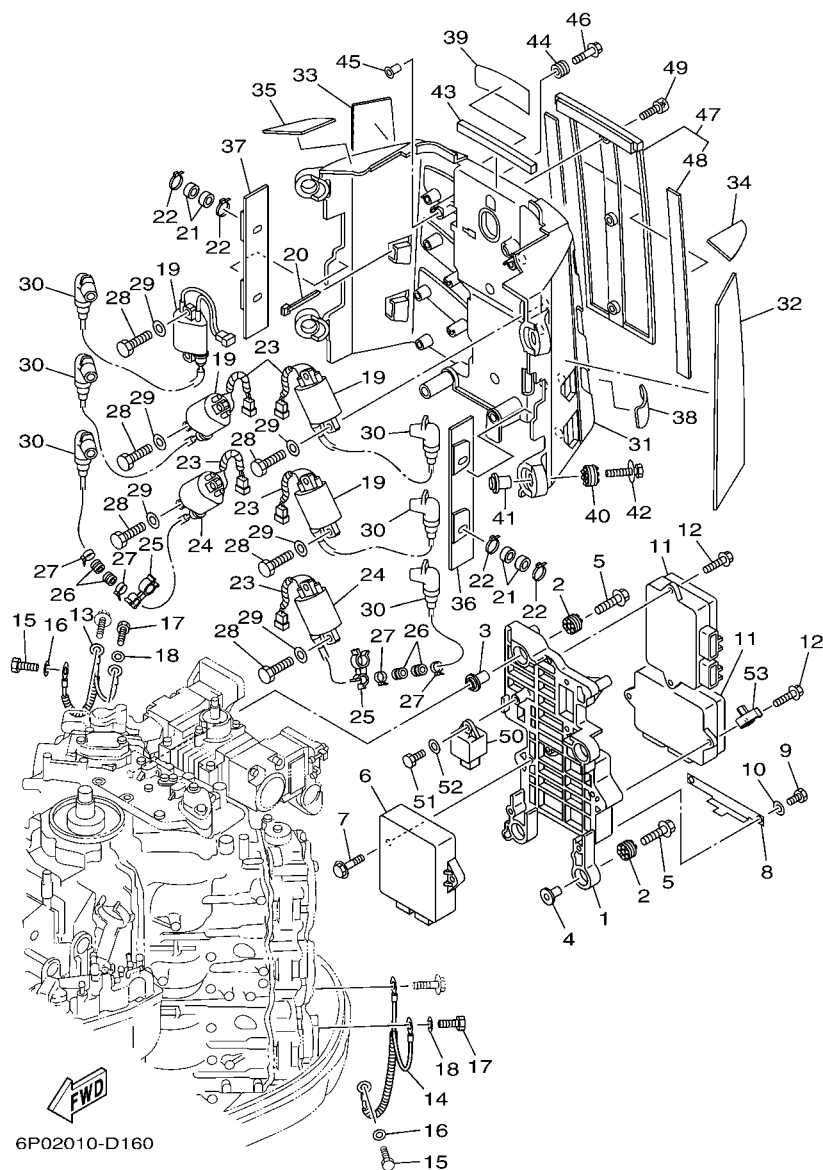


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-85542-01-94	BRACKET SUPPORT	1	1			
2	60V-85564-00	GROMMET RONDELLE CAOUTCHOUC	4	4			
3	68F-86129-00	COLLAR COLLERETTE	2	2			
4	68F-86129-10	COLLAR COLLERETTE	2	2			
5	68F-85119-00	BOLT BOULON	4	4			
6	60V-8591A-30	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1	1			
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
8	60V-85548-00	HOLDER SUPPORT	1	1			
9	97013-06014	BOLT BOULON	2	2			
10	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
11	60V-8591B-00	DRIVER, INJECTOR ASSY OUTIL D'INSERTION, INJECTEUR	2	2			
12	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
13	60V-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1			
14	60V-82519-10	WIRE, EARTH LEAD FIL, MASSE	1	1			
15	97095-06012	BOLT BOULON	2	2			
16	92995-06600	WASHER RONDELLE	2	2			
17	97095-06012	BOLT BOULON	2	2			
18	92995-06600	WASHER RONDELLE	2	2			
19	60V-82310-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	4	4			
20	90465-11M52	CLAMP BRIDE	4	4			
21	90480-25161	GROMMET PASSE-FIL	8	8			
22	90465-11M10	CLAMP BRIDE	8	8			
23	90446-10M01	HOSE (L60) DURITE (L60)	5	5			
24	60V-82310-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE	2	2			
25	90464-18003	CLAMP BRIDE	2	2			
26	90480-22M15	GROMMET PASSE-FIL	4	4			
27	90465-11M10	CLAMP BRIDE	4	4			

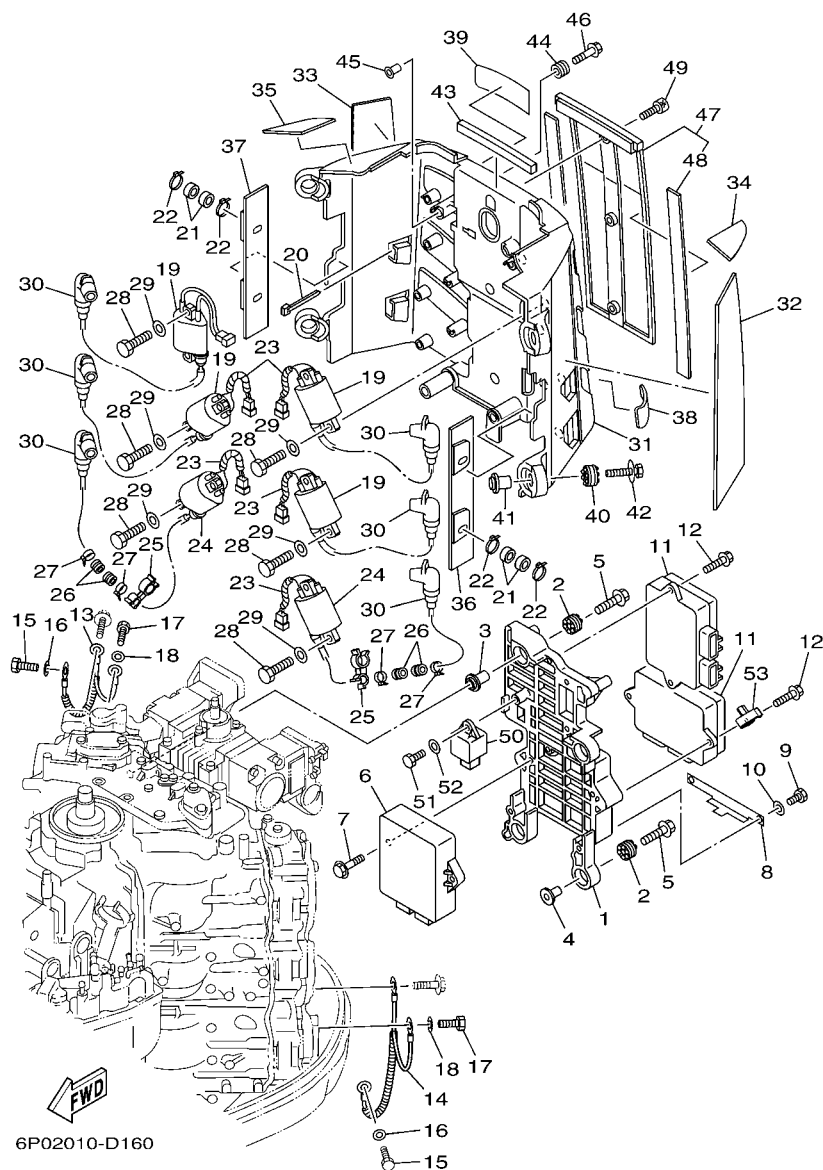


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	97013-05020	BOLT BOULON	12	12			
29	92903-05600	WASHER, PLATE RONDELLE, PLATE	12	12			
30	68F-82370-01	PLUG CAP ASSY ANTIPARASITE	6	6			
31	60V-82314-01	COVER, IGNITION COIL COUVERCLE, BOBINE D'ALLUMAGE	1	1			
32	60V-24198-00	SEAT, RUBBER SIEGE, CAOUTCHOUC	1	1			
33	60V-24198-10	SEAT, RUBBER SIEGE, CAOUTCHOUC	1	1			
34	60V-8818D-00	SEAT 1 SIEGE	1	1			
35	60V-8818D-10	SEAT 1 SIEGE	1	1			
36	60V-23116-00	SEAT 2 SEIGE 2	1	1			
37	60V-23116-10	SEAT 2 SEIGE 2	1	1			
38	60V-2318U-00	PLATE, SEAT PLATE, SELLE	3	3			
39	60V-2318U-10	PLATE, SEAT PLATE, SELLE	3	3			
40	68F-85516-01	SPACER ENTRETOISE	4	4			
41	68F-86129-10	COLLAR COLLERETTE	4	4			
42	68F-85119-00	BOLT BOULON	4	4			
43	6D0-8252R-00	DAMPER AMORTISSEUR	1	1			
44	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4			
45	624-42542-00	PIPE TUYAU	4	4			
46	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
47	60V-8252U-01	COVER COUVERCLE	1	1			
48	60V-23115-00	.SEAT 1 .SEIGE 1	2	2			
49	90111-06034	BOLT BOULON	3	3			
50	68V-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
51	97095-06016	BOLT BOULON	1	1			
52	92995-06600	WASHER RONDELLE	1	1			
53	90462-08028	CLAMP BRIDE	1	1			

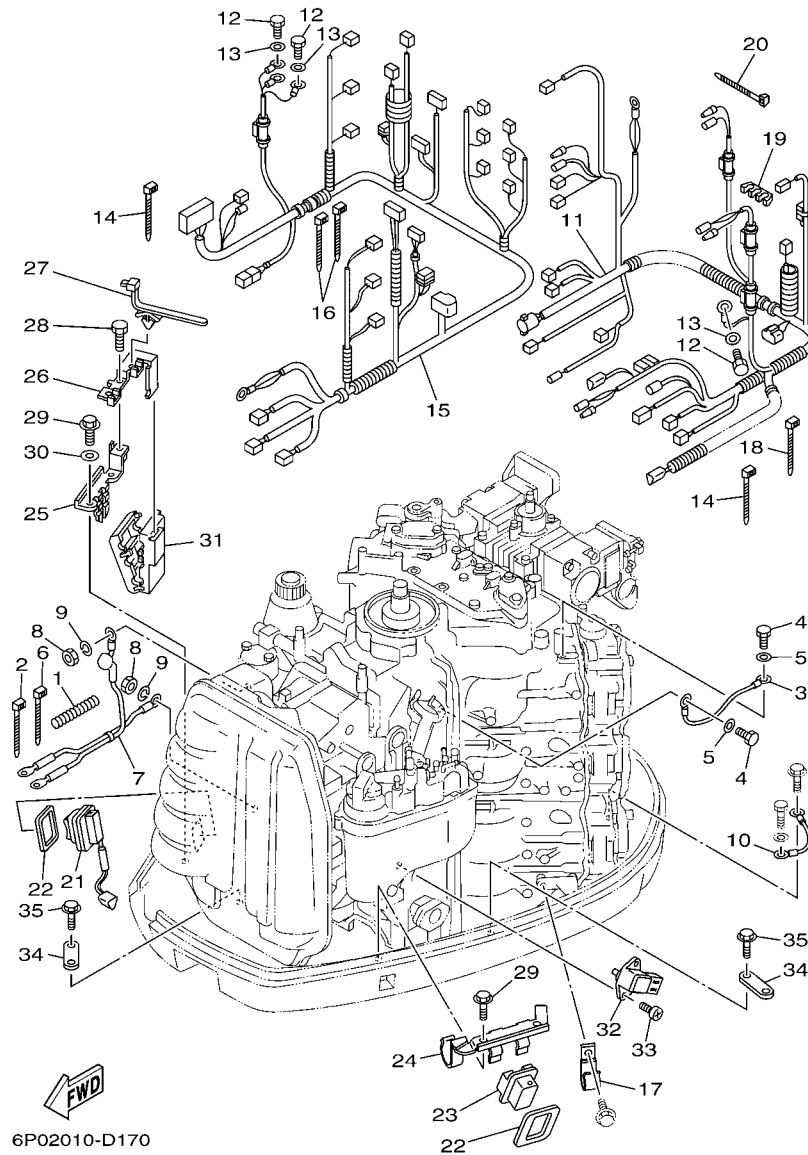


FIG. 17 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	90447-07011	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1			
2	90465-11M10	CLAMP BRIDE	1	1			
3	61A-81949-00	WIRE, LEAD FIL	1	1			
4	97095-06012	BOLT BOULON	2	2			
5	92995-06600	WASHER RONDELLE	2	2			
6	90465-11M10	CLAMP BRIDE	1	1			
7	60V-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1			
8	95333-08600	NUT ECROU	2	2			
9	92903-08100	WASHER, SPRING RONDELLE, GROUVER	2	2			
10	6D0-82531-00	WIRE, LEAD FIL	1	1			
11	60V-82590-41	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1			
12	97095-06012	BOLT BOULON	4	4			
13	92995-06600	WASHER RONDELLE	4	4			
14	90465-11M52	CLAMP BRIDE	2	2			
15	60V-8259M-10	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1			
16	90465-11M52	CLAMP BRIDE	2	2			
17	90462-08029	CLAMP BRIDE	1	1			
18	90465-11M10	CLAMP BRIDE	1	1			
19	90464-11008	CLAMP BRIDE	1	1			
20	90465-11M10	CLAMP BRIDE	1	1			
21	69J-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1			
22	69J-82587-00	GASKET JOINT	2	2			
23	69J-42723-00	COVER, BOTTOM COUVERCLE	1	1			
24	60V-83614-20	BRACKET SUPPORT	1	1			
25	60V-83614-10	BRACKET SUPPORT	1	1			
26	60V-83635-10	BRACKET SUPPORT	1	1			
27	90464-20213	CLAMP BRIDE	2	2			

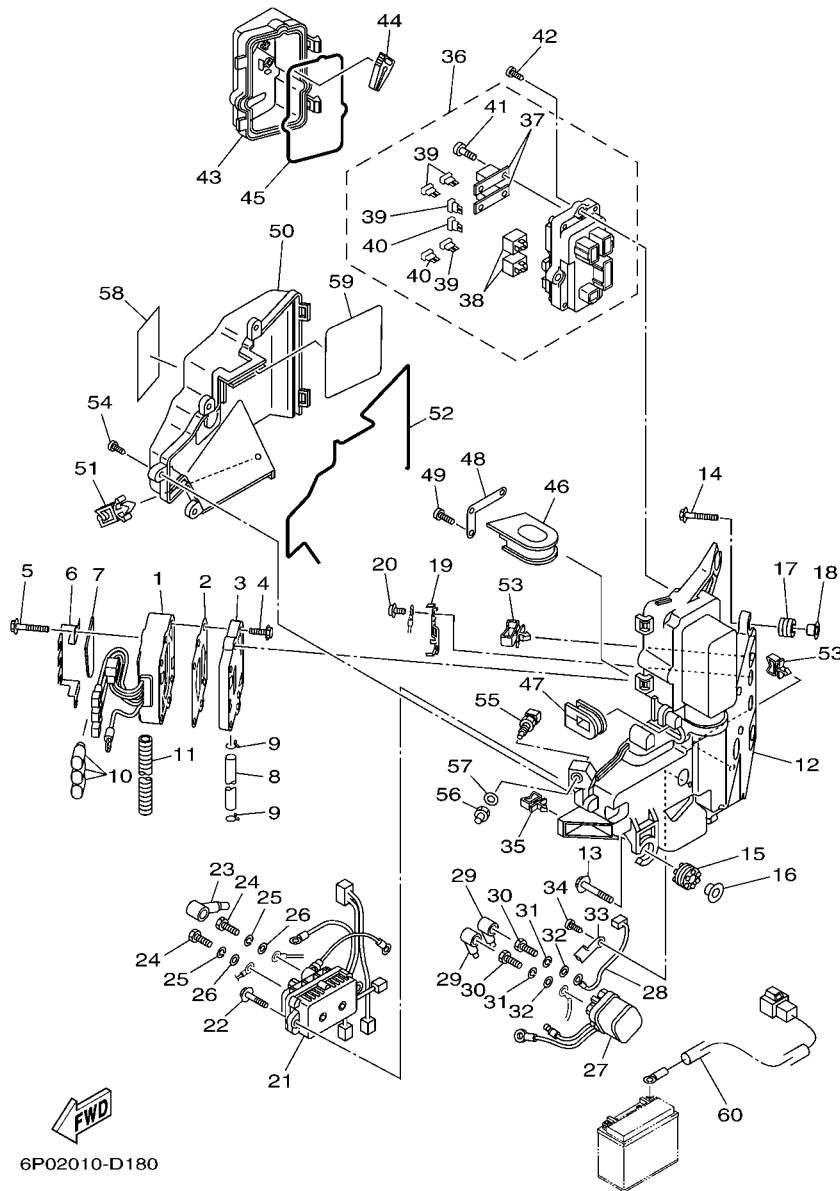


FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-81960-01	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1			
2	60V-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1			
3	60V-81972-00-1S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1			
4	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
5	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
6	6D0-8366G-00	BRACKET 3 SUPPORT 3	1	1			
7	60V-8818D-10	SEAT 1 SIEGE	1	1			
8	90445-09M25	HOSE (L600) DURITE (L600)	2	2			
9	90467-08M18	CLIP JONC	2	2			
10	6L2-82599-01	COVER, CONNECTER COUVERCLE, CONNECTEUR	3	3			
11	90447-10004	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1			
12	60V-81948-00	BRACKET JOINT TORIQUE	1	1			
13	68F-85119-00	BOLT BOULON	3	3			
14	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
15	68F-85516-01	SPACER ENTRETOISE	3	3			
16	68F-86129-00	COLLAR COLLERETTE	3	3			
17	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	1	1			
18	624-42542-00	PIPE TUYAU	1	1			
19	60V-87149-00	CONNECTOR RACCORD	1	1			
20	90110-06139	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2	2			
21	60V-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
22	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
23	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	1			
24	97095-06010	BOLT BOULON	2	2			
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
26	92995-06600	WASHER RONDELLE	2	2			
27	68V-8194A-00	RELAY RELAIS	1	1			

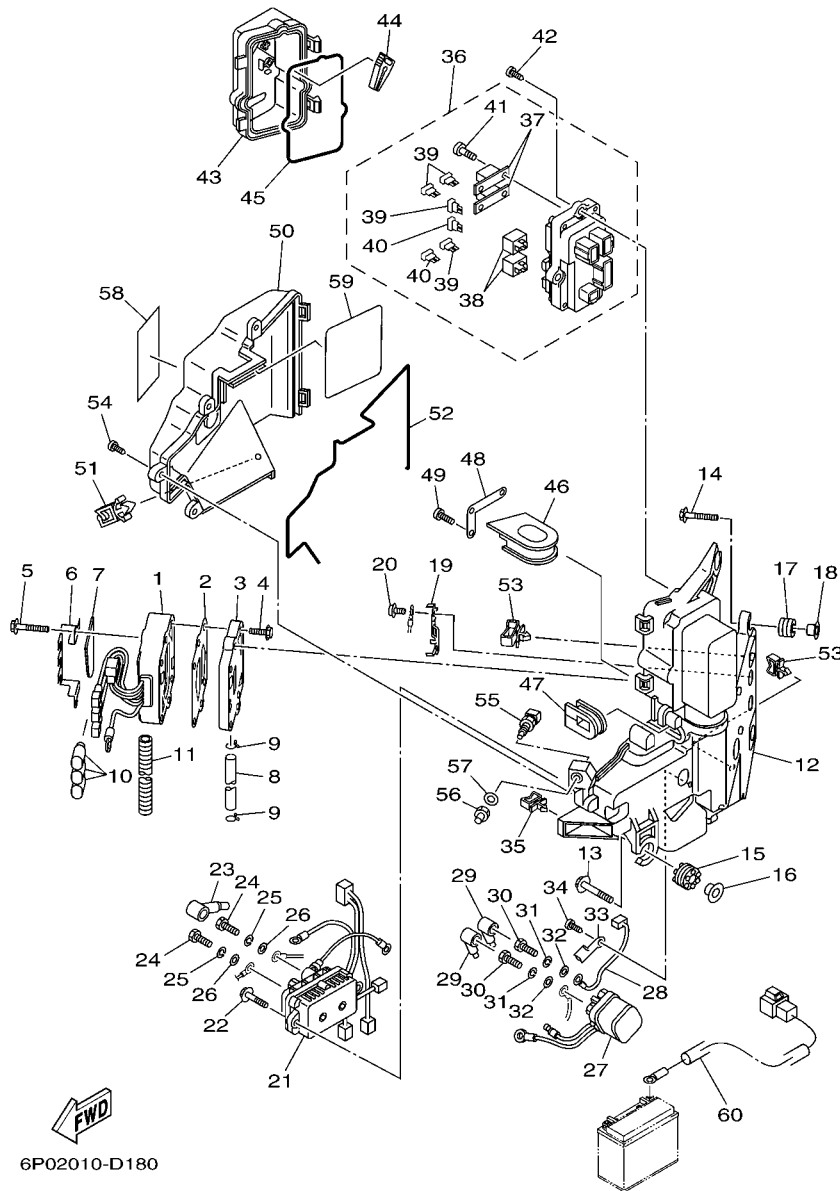


FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	68F-82117-00	WIRE, LEAD FIL	1	1			
29	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2	2			
30	97095-06010	BOLT BOULON	2	2			
31	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
32	92995-06600	WASHER RONDELLE	2	2			
33	68V-81953-00	STAY, RELAY SUPPORT, RELAIS	1	1			
34	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1			
35	90464-23199	CLAMP BRIDE	2	2			
36	60V-82170-00	FUSE BOX ASSY BOITE A FUSIBLES	1	1			Go to P/N : PE0-OM-070040
37	60V-82151-00	.FUSE (100A) .FUSIBLE (100A)	2	2			Go to P/N : PE0-OM-070040
38	68F-8195A-00	.RELAY ASSY .RELAIS COMPLET	2	2			
39	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	4	4			
40	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2	2			
41	68F-82846-00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	4	4			
42	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	3	3			
43	60V-85544-00	CASE BOITIER	1	1			
44	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1	1			
45	60V-82157-00	DAMPER AMORTISSEUR	1	1			
46	60V-81336-00	GROMMET OEILLET CAOUTCHOUC	1	1			
47	60V-81336-10	GROMMET OEILLET CAOUTCHOUC	1	1			
48	60V-81128-00	CLAMP BRIDE	1	1			
49	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	3	3			
50	60V-81942-10	COVER COUVERCLE	1	1			
51	90464-08004	CLAMP BRIDE	1	1			
52	60V-82176-00	DAMPER AMORTISSEUR	1	1			
53	90464-23199	CLAMP BRIDE	2	2			
54	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	4	4			

PARTS NEWS



News No. PE0-OM-070040(1/2)

Date: October 30, 2007

Signature: K. Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	Z250TR, Z250DETO / LZ250TR, LZ250DETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

PDF Replace --> Nov./30/2007

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

1. LIST CORRECTION

ELECTRICAL 3

Fig.No-Ref.No.	PART NO.		PART NAME	Q'TY	APPLICABLE SERIAL NO.	REMARKS
*1	OLD	60V-82170-00	FUSE BOX ASSY	1	60V:1000001- 60W:1000001-	Please use New part from now on.
	NEW	60V-82170-01			N/A (FROM 2007/JULY PRODUCTION)	*Part number revision
*2	OLD	60V-82151-00	. FUSE (100A)	2	60V:1000001- 60W:1000001-	Please use New part from now on.
	NEW	6P2-82151-00	. FUSE (60A)		N/A (FROM 2007/JULY PRODUCTION)	*Part number revision
*3	OLD	60V-81919-00	GRAPHIC, REGULATOR (100A)	1	60V:1000001- 60W:1000001-	Please use New part from now on.
	NEW	60V-81919-01	GRAPHIC, REGULATOR (60A)		N/A (FROM 2007/JULY PRODUCTION)	*Part number revision

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
Z250TRB, Z250DETO LZ250TRB, LZ250DETO	60V1 60W1	2003	1B60V-100E1	19-34	19-35	19-55
Z250DETO LZ250DETO	60V1 60W1	2003	1B60V-300F1	19-34	19-35	19-55
Z250TRC, Z250DETO LZ250TRC, LZ250DETO	60V2 60W2	2004	1C60V-100E1	19-35	19-36	19-57
Z250DETO LZ250DETO	60V2 60W2	2004	1C60V-700E1	19-35	19-36	19-57
Z250DETO LZ250DETO	60V2 60W2	2004	1C60V-300F1	19-35	19-36	19-57
Z250TRD, Z250DETO LZ250TRD, LZ250DETO	60V3 60W3	2005	1D60V-100E1	20-35	20-36	20-57

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Technical Publication Dept.



PARTS NEWS

News No. PE0-OM-070040(2/2)

Date: October 30 , 2007

Signature: K . Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	Z250TR, Z250DETO / LZ250TR, LZ250DETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

PDF Replace --> Nov./30/2007

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

2.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
Z250DETO LZ250DETO	60V3 60W3	2005	1D60V-300F1	18-36	18-37	18-58
Z250TR,Z250DETO LZ250TR,LZ250DETO	60V4 60W4	2006	1E60V-100E1	20-35	20-36	20-57
Z250DETO LZ250DETO	60V4 60W4	2006	1E60V-300F1	18-35	18-36	18-57
Z250DETO LZ250DETO	60V5 60W5	2007	1F60V-100E1	20-35	20-36	20-57
Z250DETO LZ250DETO	60V5 60W5	2007	1F60V-300F1	18-35	18-36	18-57

Thank you very much for your cooperation.

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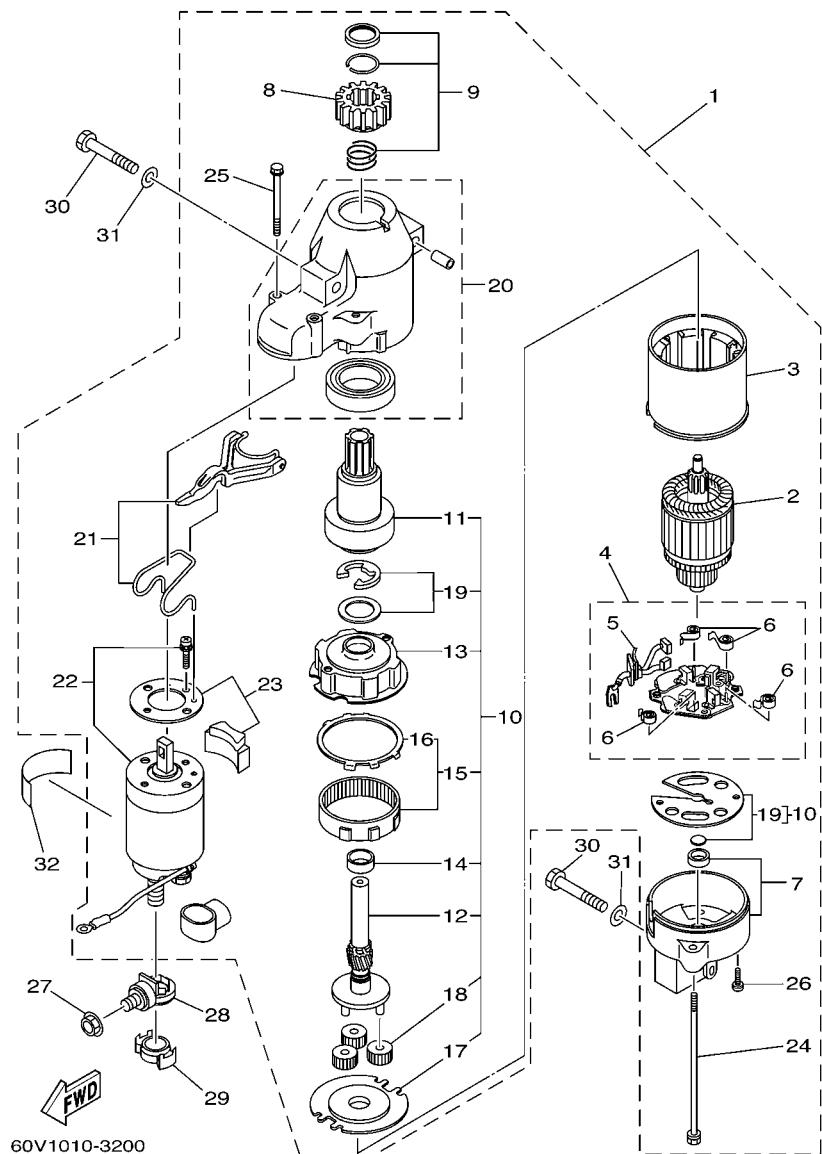


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60X-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1			
2	67F-81850-00	..ARMATURE ASSY ..INDUIT	1	1			
3	67F-81810-00	..STATOR ASSY ..STATOR COMPLET	1	1			
4	69J-81840-00	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	1			
5	69J-81801-00	..BRUSH SET ..CHARBON	1	1			
6	67F-81813-00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4	4			
7	68F-81820-00	..REAR BRACKET ASSY ..SUPPORT ARRIERE COMPLET	1	1			
8	67F-81808-00	..PINION ASSY ..PIGNON	1	1			
9	67F-81857-00	..PINION STOPPER SET ..BUTEE PIGNON	1	1			
10	67F-81807-00	..GEAR ASSY, STARTING MOTOR ..PIGNON, DEMARREUR ELECTRIQUE	1	1			
11	67F-81832-00	..CLUTCH, OVER RUN ..EMBAYAGE, ROUE LIBRE	1	1			
12	67F-81836-00	..SHAFT, PINION ..AXE, PIGNON	1	1			
13	67F-81821-00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1	1			
14	67F-81841-00	..BEARING ..ROULEMENT	1	1			
15	67F-81891-00	..GEAR, RING ..ROUE DENTEE	1	1			
16	67F-8183R-00	..GASKET ..JOINT	1	1			
17	67F-81830-00	..BRACKET, CENTER 2 ..SUPPORT, CENTRE 2	1	1			
18	60V-8183T-00	..GEAR, IDLER ..PIGNON, INTERMEDIAIRE	3	3			
19	67F-81809-00	..WASHER KIT ..JEU DE RONDELLES	1	1			
20	60X-81842-00	..COVER ..COUVERCLE	1	1			
21	69J-81839-00	..LEVER ASSY ..LEVIER COMPLET	1	1			
22	69J-81941-00	..STARTER RELAY ASSY ..LANCEUR RELAIS (ENS.)	1	1			
23	69J-81869-00	..COVER, DUST ..COUVERCLE, POUSSIERE	1	1			
24	6K7-81826-10	..BOLT ..BOULON	2	2			
25	69J-81828-00	..BOLT 2 ..RONDELLE, BUTEE 2	2	2			
26	67F-81846-00	..SCREW ..VIS	2	2			
27	90179-08003	NUT ECROU	1	1			

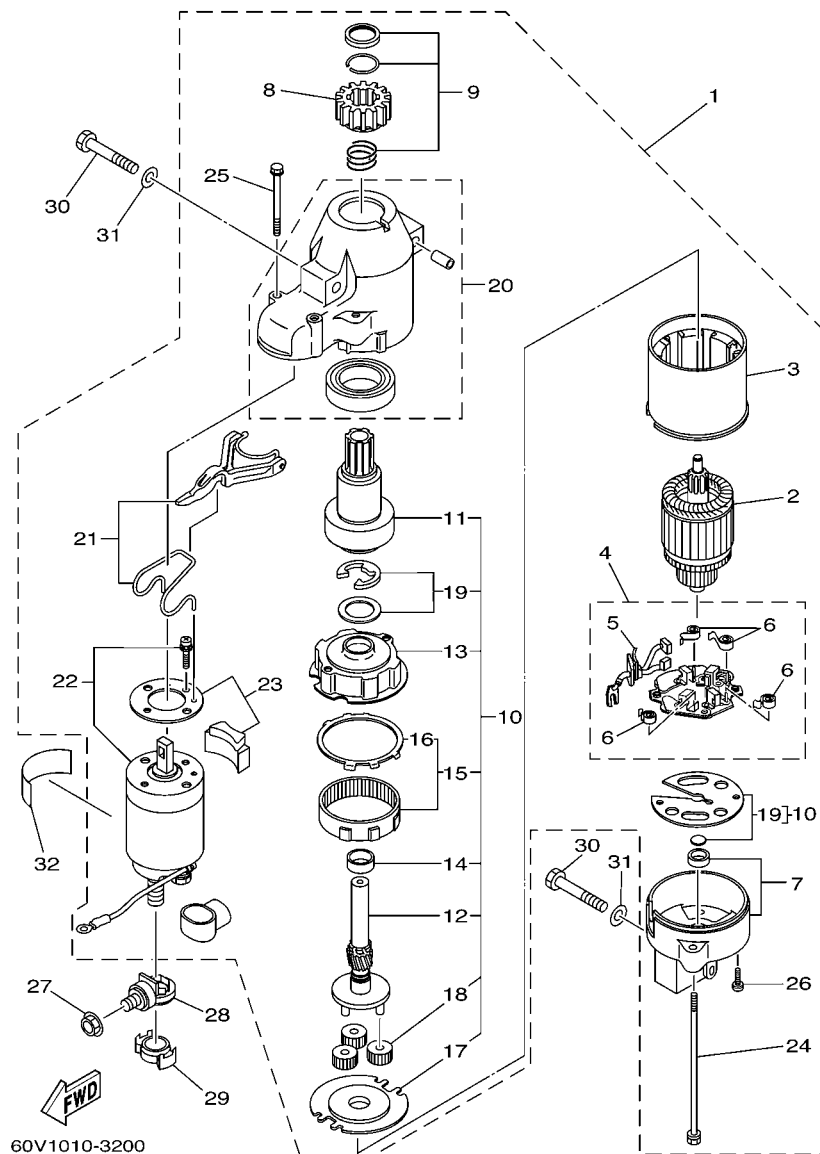


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

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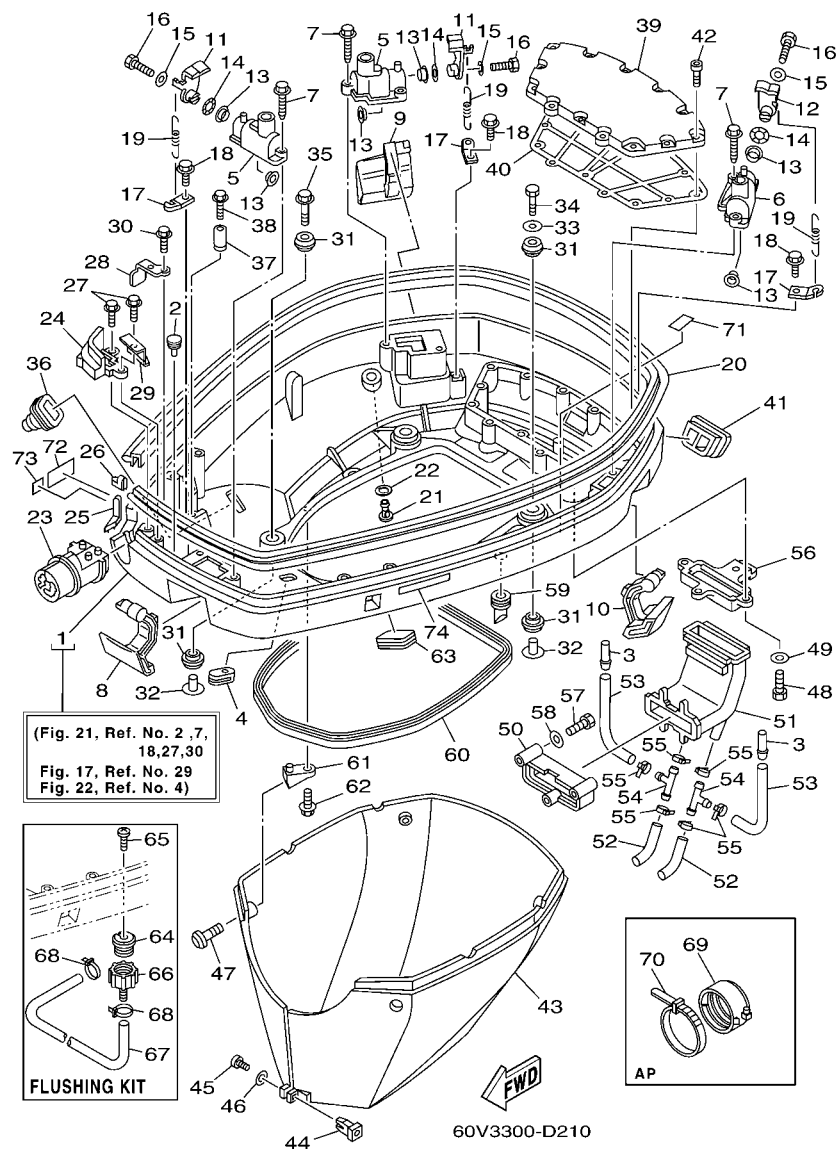


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-42710-01-8D	BOTTOM COWLING ASSY ENS. EMBASE	1	1			
2	6H4-42748-00	GROMMET PASSE-FIL	2	2			
3	6E5-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2	2			
4	61A-42727-00	GROMMET PASSE-FIL	1	1			
5	68F-42828-01-94	PLATE, CLAMP PLAQUE, PRESSE	2	2			
6	68F-42828-10-94	PLATE, CLAMP PLAQUE, PRESSE	1	1			
7	90109-06M82	BOLT BOULON	6	6			
8	60V-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
9	60V-42816-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
10	60V-42817-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
11	68F-42818-01	LEVER, CLAMP LEVIER, PRESSE	2	2			
12	6D8-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	1			
13	90386-15M73	BUSH DOUILLE	6	6			
14	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3			
15	90201-06068	WASHER, PLATE RONDELLE, PLATE	3	3			
16	97095-06016	BOLT BOULON	3	3			
17	64D-43144-00	HOOK, SPRING CROCHET	3	3			
18	90109-06M80	BOLT BOULON	3	3			
19	90506-16M34	SPRING, TENSION RESSORT, TENSION	3	3			
20	60V-42615-01	SEAL JOINT	1	1			
21	60V-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
22	60V-42747-00	PAD PASTILLE	1	1			
23	60V-42725-00	GROMMET PASSE-FIL	1	1			
24	60V-42738-02-8D	PLATE, FITTING ETRIER	1	1			
25	60V-42716-01	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1			
26	60V-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1			
27	90109-06M81	BOLT BOULON	2	2			

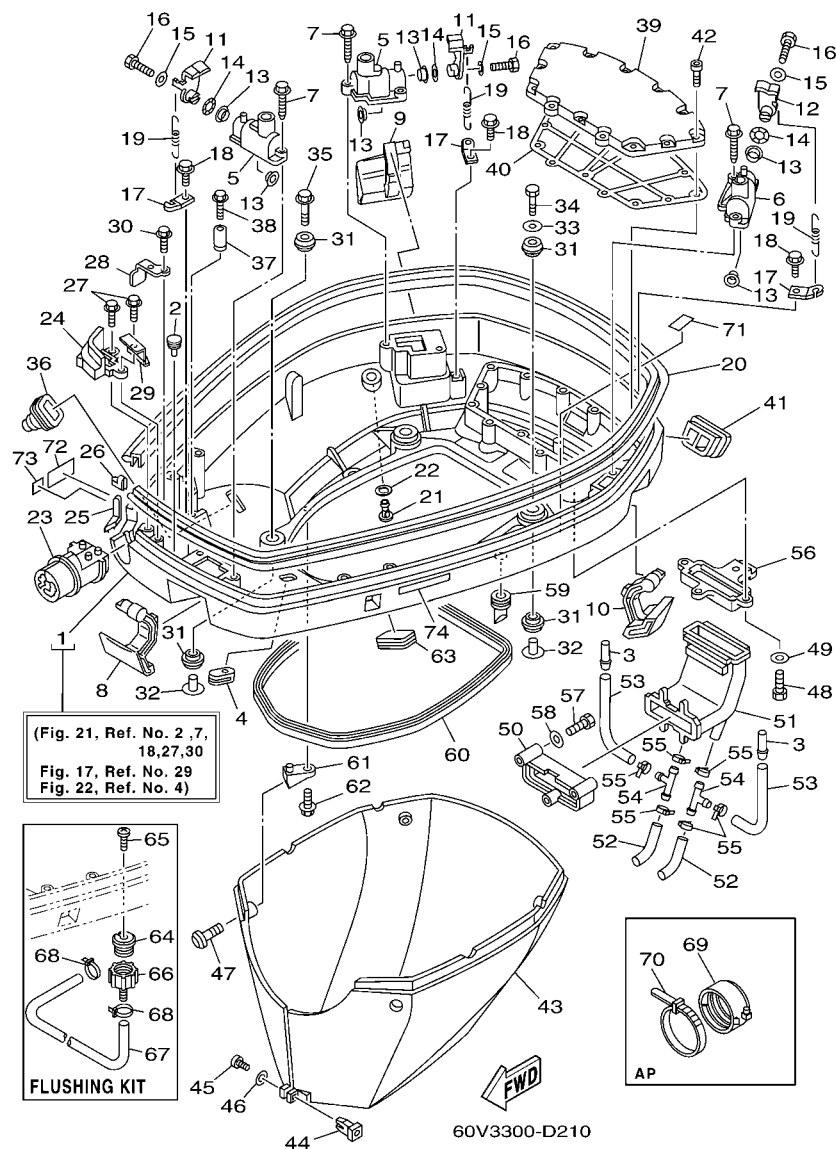


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	64D-42738-10-5B	PLATE, FITTING ETRIER	1	1			
29	60V-42738-10	PLATE, FITTING ETRIER	1	1			
30	90109-06M81	BOLT BOULON	1	1			
31	90480-22M81	GROMMET PASSE-FIL	8	8			
32	90387-08M37	COLLAR COLLERETTE	4	4			
33	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	1			
34	97075-08035	BOLT BOULON	1	1			
35	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
36	688-42726-10	GROMMET PASSE-FIL	1	1			
37	6E5-82588-00	PLATE PLAQUE	1	1			
38	95895-06020	BOLT, FLANGE BOULON	1	1			
39	60V-42723-00-5B	COVER, BOTTOM COUVERCLE	1	1			
40	60V-42721-A0	GASKET 1 JOINT 1	1	1			
41	60V-42718-00	RUBBER, SEAL 3 JOINT	1	1			
42	90110-06038	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	13	13			
43	60V-42741-00-8D	APRON CAPOT LATERAL	1	1			
44	60V-42756-00	STAY, CLAMP SUPPORT, COLLIER	1	1			
45	97880-04016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1			
46	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	1			
47	90111-06034	BOLT BOULON	4	4			
48	97095-06020	BOLT BOULON	4	4			
49	92995-06600	WASHER RONDELLE	4	4			
50	60V-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1			
51	60V-12576-00	HOSE 1 TUYAU 1	1	1			
52	60V-12578-00	HOSE 3 TUYAU 3	2	2			
53	60V-12588-00	HOSE 5 TUYAU 5	2	2			
54	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	2	2			

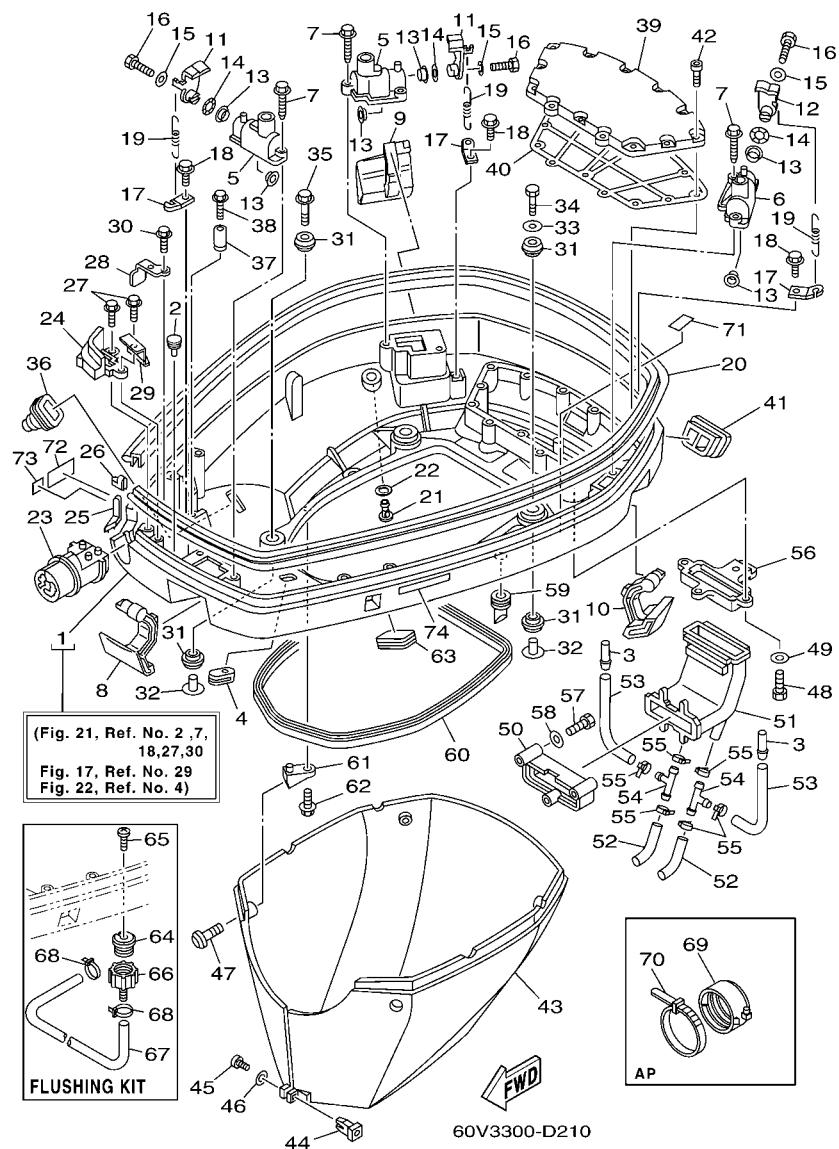


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
55	90465-11M10	CLAMP BRIDE	6	6			
56	60V-42771-00	APRON CAPOT LATERAL	1	1			
57	97075-08055	BOLT BOULON	3	3			
58	92995-08600	WASHER RONDELLE	3	3			
59	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4			
60	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1			
61	60V-42774-00	STAY, APRON 1 COUSSINET	4	4			
62	95895-06016	BOLT, FLANGE BOULON	4	4			
63	6H4-42726-00	GROMMET PASSE-FIL	1	1			
64	6R3-12572-00	ADAPTER ADAPTEUR	1	1			FLUSHING KIT
65	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	1	1			FLUSHING KIT
66	6R3-12580-00	JOINT ASSY ARTICULER (ENS.)	1	1			FLUSHING KIT
67	90445-11M36	HOSE (L540) DURITE (L540)	1	1			FLUSHING KIT
68	90465-11M10	CLAMP BRIDE	2	2			FLUSHING KIT
69	68F-42753-00	FASTNER ATTACHE	1	1			AP
70	90464-20258	CLAMP BRIDE	1	1			AP
71	68H-42791-01	MARK 1 ETIQUETTE 1	1	1			AP
72	60V-2415E-60	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1			
73	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1			
74	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1	1			

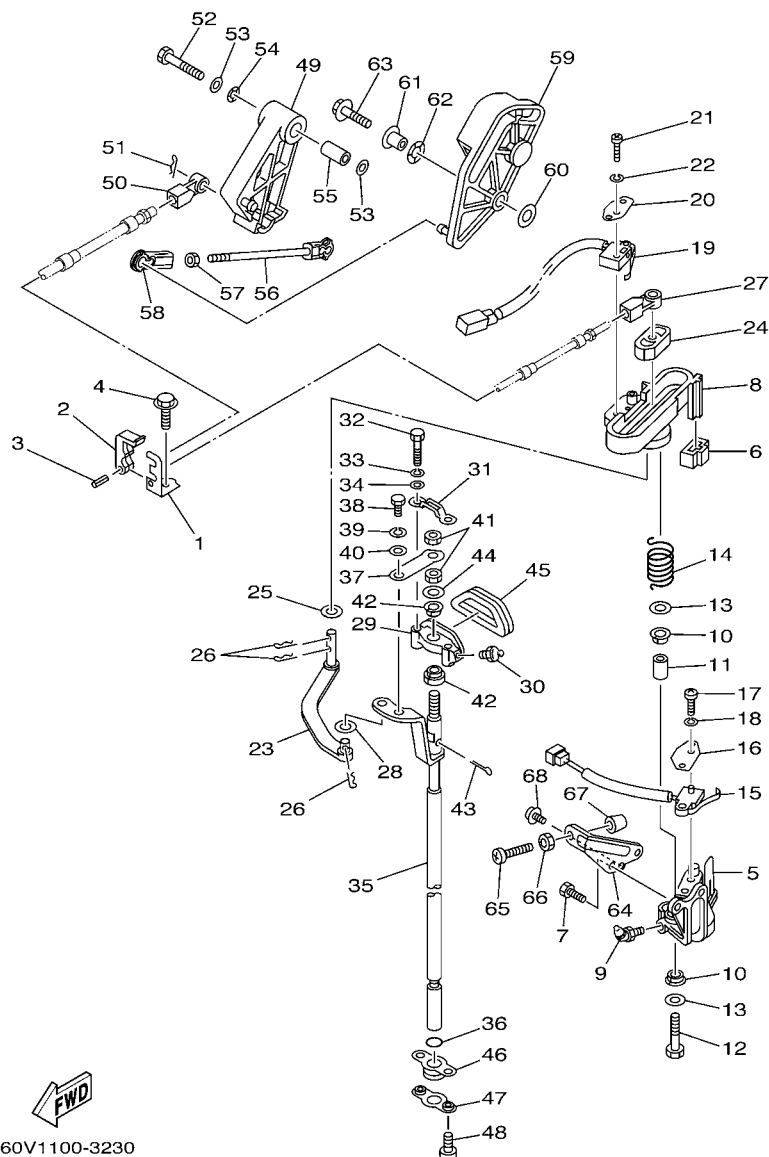


FIG. 22 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-48531-10	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1			
2	663-48538-00	CLAMP, CABLE 1 COLLIER	1	1			
3	91690-30010	PIN, SPRING AGRAFFE	1	1			
4	90109-06M80	BOLT BOULON	1	1			
5	60V-44117-00-1S	BRACKET SUPPORT	1	1			
6	60V-44194-00	CAP CAPUCHON	1	1			
7	97095-06020	BOLT BOULON	2	2			
8	60V-44176-00-1S	BRACKET SUPPORT	1	1			
9	93700-06M01	NIPPLE, GREASE PION	1	1			
10	90386-12069	BUSH DOUILLE	2	2			
11	90387-08M09	COLLAR COLLERETTE	1	1			
12	97095-08035	BOLT BOULON	1	1			
13	92995-08200	WASHER RONDELLE	2	2			
14	90508-20M31	SPRING, TORSION RESSORT, TORSION	1	1			
15	61A-8259F-00	SWITCH ASSY COMMUTATEUR	1	1			
16	61A-82588-01	PLATE PLAQUE	1	1			
17	97885-04016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
18	92995-04100	WASHER RONDELLE	2	2			
19	60V-8259F-00	SWITCH ASSY COMMUTATEUR	1	1			
20	61A-82588-01	PLATE PLAQUE	1	1			
21	97885-04016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
22	92995-04100	WASHER RONDELLE	2	2			
23	61A-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
24	68J-44122-01	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
25	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1			
26	90468-18008	CLIP JONC	3	3			
27	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1			

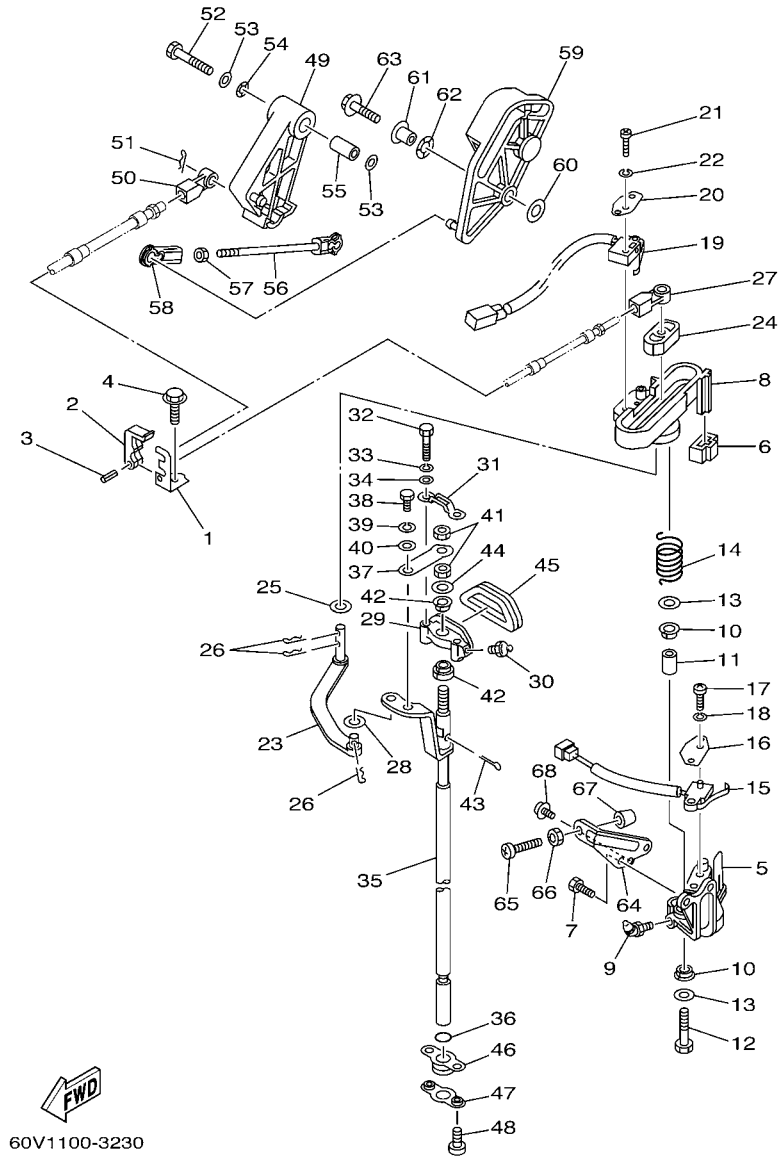


FIG. 22 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	1			
29	61A-44118-00-8D	BRACKET SUPPORT	1	1			
30	93700-06M03	NIPPLE, GREASE PION	1	1			
31	61A-44116-00	SPRING RESSORT	1	1			
32	97095-06030	BOLT BOULON	2	2			
33	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
34	92995-06600	WASHER RONDELLE	2	2			
35	61A-44120-22	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1			X X
36	93210-09165	O-RING JOINT TORIQUE	1	1			
37	61A-44112-00	STAY, HANDLE GEAR SHIFT PLAQUE	1	1			
38	97013-06012	BOLT BOULON	1	1			
39	92903-06100	WASHER, SPRING RONDELLE, GROWER	1	1			
40	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1			
41	95313-08600	NUT ECROU, HEXAGONAL	2	2			
42	90386-90M90	BUSH DOUILLE	2	2			
43	91490-20012	PIN, COTTER GOUPILLE	1	1			
44	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1	1			
45	61A-15315-00	SEAL, CRANKCASE JOINT SPY CARTER DE MOTEUR	1	1			
46	61A-42724-00	GROMMET PASSE-FIL	1	1			
47	61A-44138-00	WASHER RONDELLE	1	1			
48	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
49	65L-41632-01	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1			
50	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1			
51	90468-18008	CLIP JONC	1	1			
52	97013-08045	BOLT BOULON	1	1			
53	92990-08200	WASHER, PLAIN RONDELLE, PLATE	2	2			
54	90206-12M00	WASHER, WAVE RONDELLE, ONDULEE	1	1			

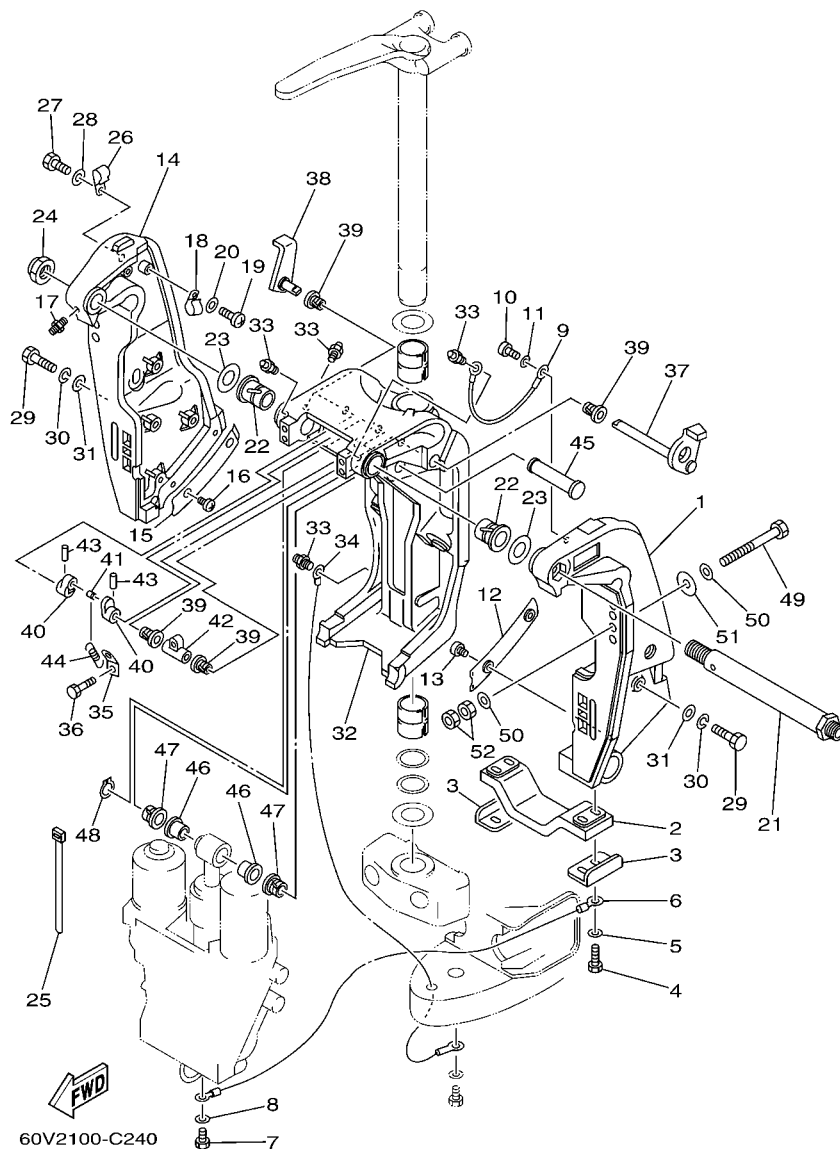


FIG. 23 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	69J-43111-01-8D	BRACKET, CLAMP PRESSE	1	1			
2	6G5-45251-02	ANODE ANODE	1	1			
3	6G5-44526-00	PLATE PLAQUE	2	2			
4	97095-06025	BOLT BOULON	4	4			
5	92995-06600	WASHER RONDELLE	4	4			
6	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	1			
7	97095-06010	BOLT BOULON	1	1			
8	92995-06600	WASHER RONDELLE	1	1			
9	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1			
10	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
11	92995-06600	WASHER RONDELLE	1	1			
12	61A-43132-00	WASHER, FRICTION RONDELLE, FRICTION	1	1			
13	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
14	69J-43112-01-8D	BRACKET, CLAMP PRESSE	1	1			
15	61A-43133-00	WASHER, FRICTION RONDELLE	1	1			
16	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
17	93700-06M03	NIPPLE, GREASE PION	1	1			
18	90465-08M83	CLAMP BRIDE	1	1			
19	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
20	92995-06600	WASHER RONDELLE	1	1			
21	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1			
22	90386-25M31	BUSH DOUILLE	2	2			
23	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2			
24	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1			
25	90465-11M10	CLAMP BRIDE	4	4			
26	90465-08M83	CLAMP BRIDE	1	1			
27	97095-06014	BOLT BOULON	1	1			

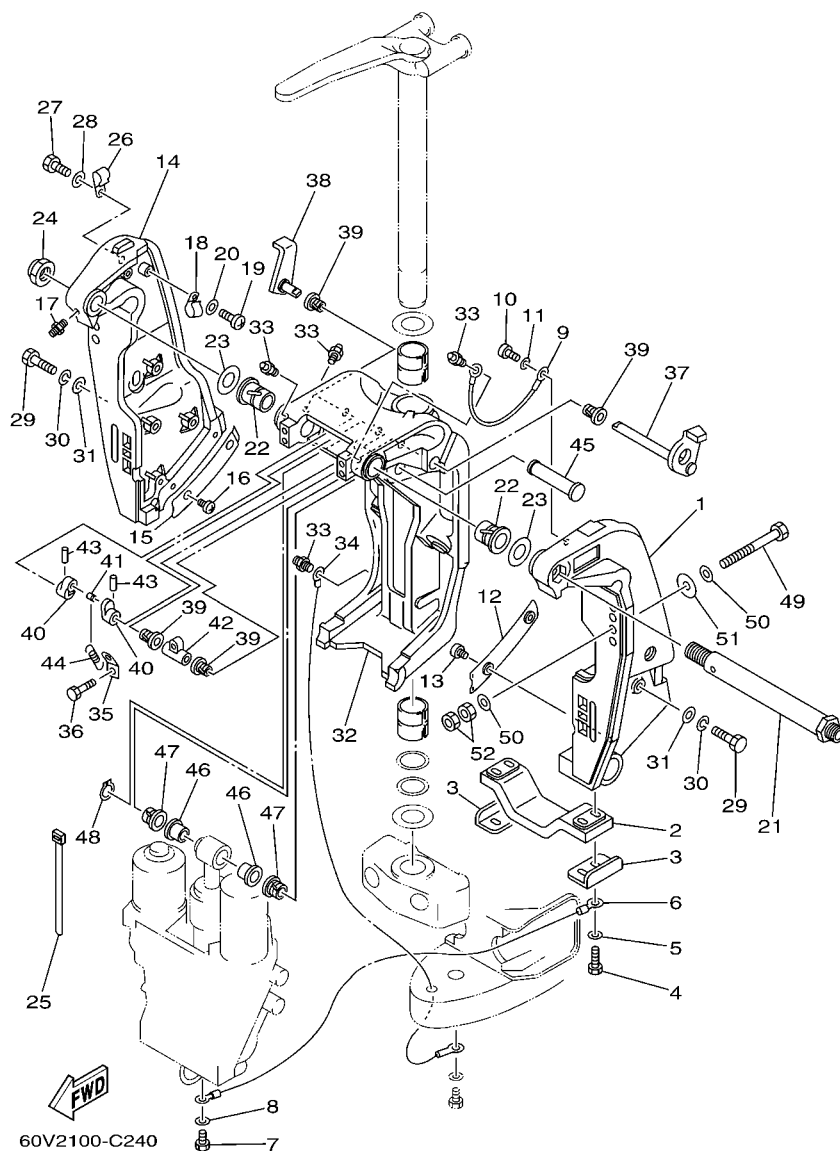


FIG. 23 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	92995-06600	WASHER RONDELLE	1	1			
29	97095-10045	BOLT BOULON	8	8			
30	92995-10100	WASHER RONDELLE	8	8			
31	92995-10600	WASHER RONDELLE	8	8			
32	61A-43311-21-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1			X X
33	93700-06M03	NIPPLE, GREASE PION	5	5			
34	61A-82147-20	WIRE, LEAD 4 FIL 4	1	1			X X
35	6G5-43144-00	HOOK, SPRING CROCHET	1	1			
36	97095-06010	BOLT BOULON	1	1			
37	61A-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
38	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
39	90386-10M16	BUSH DOUILLE	4	4			
40	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2			
41	90249-06M19	PIN GOUPILLE	1	1			
42	90387-10M02	COLLAR COLLERETTE	1	1			
43	91690-30020	PIN, SPRING AGRAFFE	2	2			
44	90506-16003	SPRING, TENSION RESSORT, TENSION	1	1			
45	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1			
46	90386-18M63	BUSH DOUILLE	2	2			
47	90386-18M14	BUSH DOUILLE	2	2			
48	93410-18M02	CIRCLIP CLIPS	1	1			
49	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4	4			
50	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8			
51	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4			
52	95380-12600	NUT ECROU	8	8			

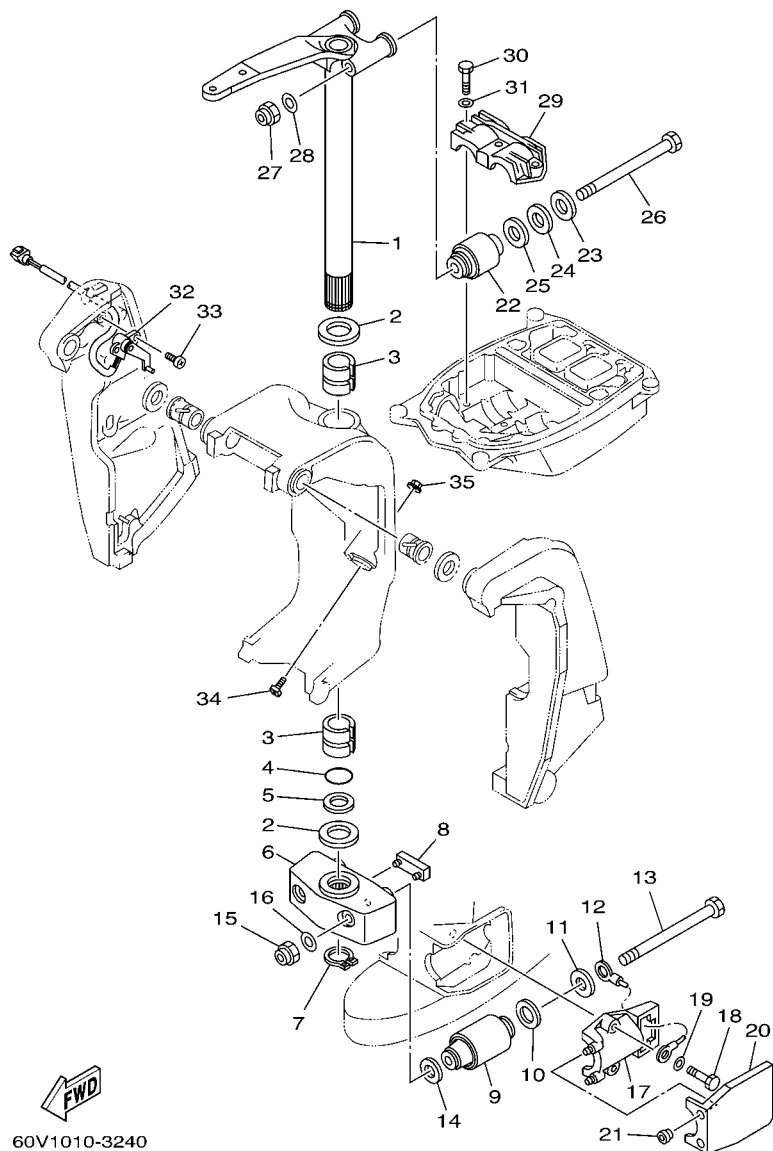


FIG. 24 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-42510-20-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1			X X
2	90201-40M00	WASHER, PLATE RONDELLE, PLATE	2	2			
3	90386-39M89	BUSH DOUILLE	2	2			
4	93210-35321	O-RING JOINT TORIQUE	1	1			
5	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1			
6	61A-44551-01-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	1			
7	93410-37M04	CIRCLIP CLIPS	1	1			
8	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1	1			
9	60V-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	2			
10	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2			
11	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2			
12	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	1			
13	90109-14005	BOLT BOULON	2	2			
14	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2			
15	95380-14800	NUT ECROU	2	2			
16	92995-14600	WASHER RONDELLE	2	2			
17	61A-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	2			
18	97095-10045	BOLT BOULON	4	4			
19	92995-10600	WASHER RONDELLE	4	4			
20	61A-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	2			
21	6A0-15789-00	DAMPER AMORTISSEUR	4	4			
22	60V-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	2	2			
23	90201-16M01	WASHER, PLATE RONDELLE, PLATE	2	2			
24	90202-28M46	WASHER, PLATE RONDELLE, PLATE	2	2			
25	90201-28M01	WASHER, PLATE RONDELLE, PLATE	2	2			
26	90109-14003	BOLT BOULON	2	2			
27	90185-14M00	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2			

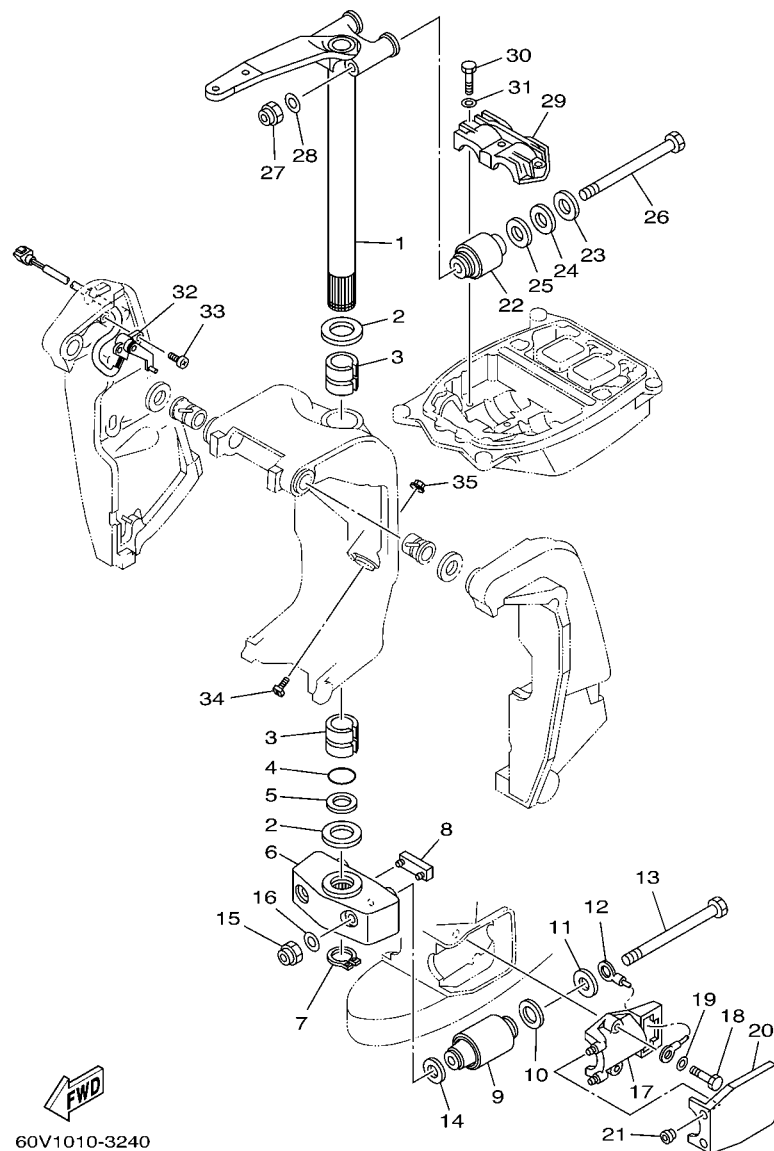


FIG. 24 BRACKET 2

SUPPORT 2

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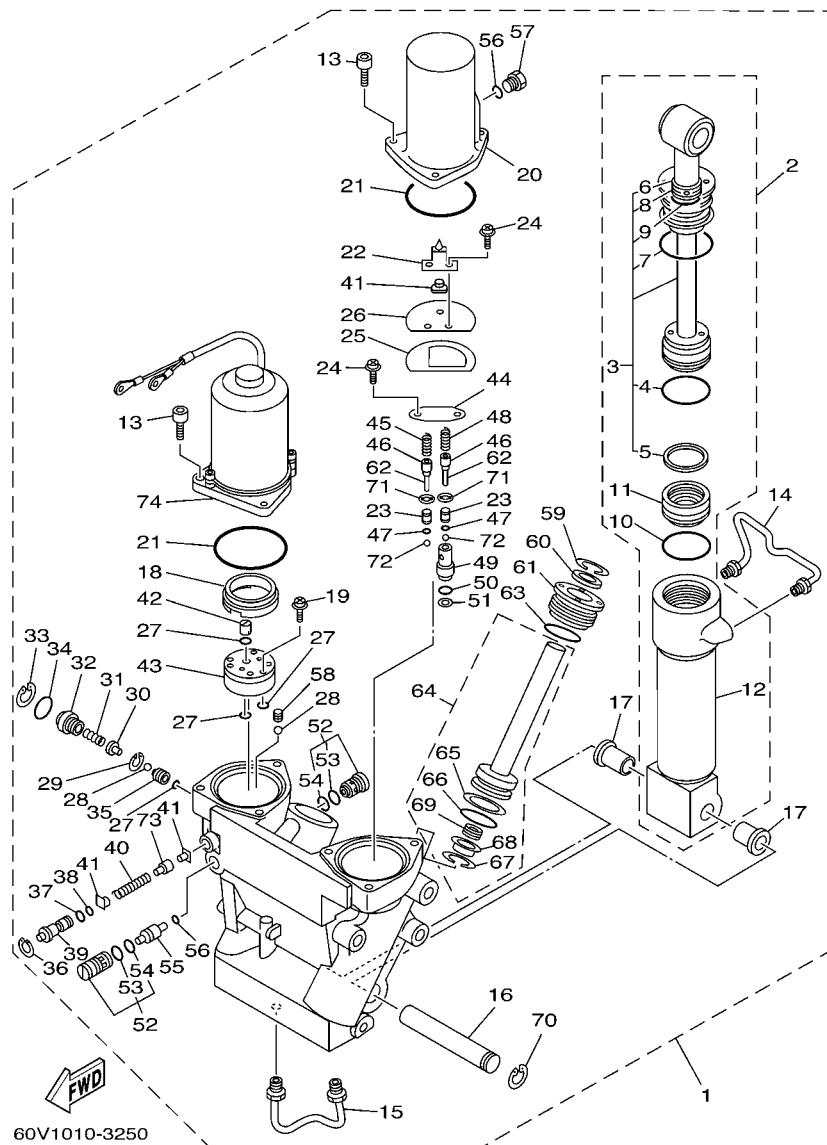


FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-43800-00-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1			
2	61A-43840-01	.POWER TILT ASSY .PUISSANCE INCLINER (ENS.)	1	1			
3	61A-43810-00	..TILT PISTON SUB ASSY ..INCLINER PISTON AUXILIAIRE(E	1	1			
4	61A-43861-00	...O-RING ...JOINT TORIQUE	1	1			
5	61A-43871-00	...RING, BACK UP ...SEGMENT	1	1			
6	93106-19N50	...OIL SEAL ...JOINT SPY	1	1			
7	6H1-43861-00	...O-RING ...JOINT TORIQUE	1	1			
8	6H1-43872-00	...RING, BACK UP ...RESSORT	1	1			
9	61A-4389H-00	...O-RING ...JOINT TORIQUE	1	1			
10	61A-43861-00	...O-RING ...JOINT TORIQUE	1	1			
11	6H1-43814-00	..PISTON, FREE ..PISTON	1	1			
12	61A-43813-01	..CYLINDER, TILT ..CYLINDRE	1	1			
13	69J-43888-00	.BOLT, SOCKET .BOULON	6	6			
14	61A-43835-01	.PIPE .TUYAU	1	1			
15	61A-43833-01	.PIPE .TUYAU	1	1			
16	61A-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	1			
17	90386-18M14	.BUSH .DOUILLE	2	2			
18	6H1-43817-00	.FILTER 2 .FILTRE 2	1	1			
19	97607-04230	.SCREW,WITH WASHER .VIS HEXAGONAL	3	3			
20	69J-43828-00	.BODY, RESERVOIR .CORPS	1	1			
21	6H1-43869-00	.O-RING ..JOINT TORIQUE	2	2			
22	61A-4384L-00	.SPRING, TRIM DOWN ..RESSORT	1	1			
23	6T4-43851-00	.SEAT, RELIEF VALVE ..SIEGE	2	2			
24	97607-05210	.SCREW,WITH WASHER .VIS HEXAGONAL	4	4			
25	61A-4384K-00	.PLATE, TRIM DOWN ..PLAQUE	1	1			
26	61A-4384J-00	.SEAL, TRIM DOWN ..JOINT	1	1			
27	93210-064A5	.O-RING ..JOINT TORIQUE	4	4			

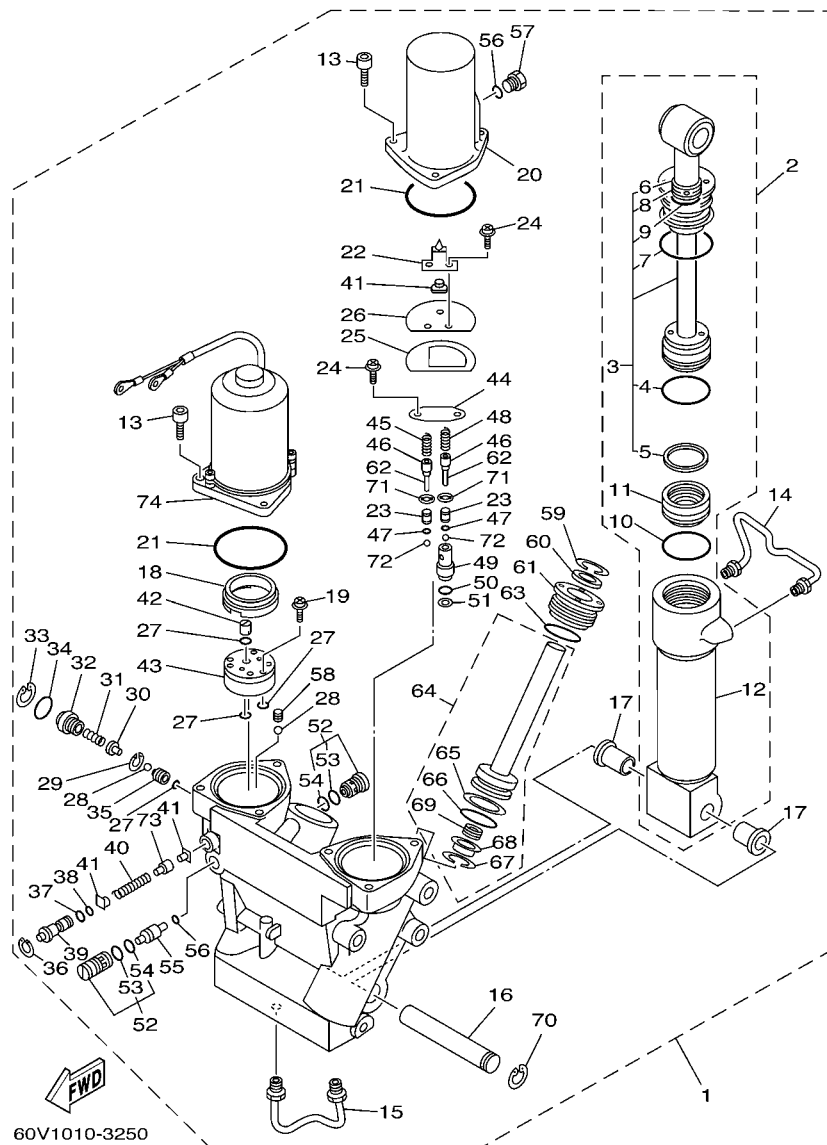


FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
28	93505-32038	.BALL .BILLE	2	2			
29	61A-43875-00	.RING, SNAP .RESSORT	1	1			
30	61A-43848-00	.ROD, MANUAL RELEASE .TIGE	1	1			
31	61A-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	1			
32	61A-43845-00	.SCREW, MANUAL RELEASE .VIS	1	1			
33	6H1-43875-00	.RING, SNAP .RESSORT	1	1			
34	93210-18397	.O-RING .JOINT TORIQUE	1	1			
35	61A-43847-00	.SEAT, MANUAL VALVE .SIEGE	1	1			
36	6T4-43876-00	.RING, SNAP .RESSORT	1	1			
37	93210-07003	.O-RING .JOINT TORIQUE	1	1			
38	93210-06001	.O-RING .JOINT TORIQUE	1	1			
39	6T4-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1			
40	61A-4385H-00	.SPRING, SEAL .RESSORT	1	1			
41	61A-4384F-00	.SEAL, MAIN VALVE .JOINT	3	3			
42	6H1-43831-00	.CONNECTOR, SHAFT .RACCORD	1	1			
43	6T4-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	1			
44	61A-4382K-00	.CAP, RELIEF VALVE .CHAPEAU	1	1			
45	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	1			
46	6T4-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	2	2			
47	6T4-4384G-00	.SEAL, RELIEF VALVE .JOINT	2	2			
48	6T4-43855-00	.SPRING, UP RELIEF .RESSORT	1	1			
49	6T4-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	1			
50	93210-10M74	.O-RING .JOINT TORIQUE	1	1			
51	6H1-43816-00	.FILTER 1 .FILTRE 1	1	1			
52	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2			
53	6H1-43866-00	.O-RING .JOINT TORIQUE	1	1			
54	6H1-43867-00	.O-RING .JOINT TORIQUE	1	1			

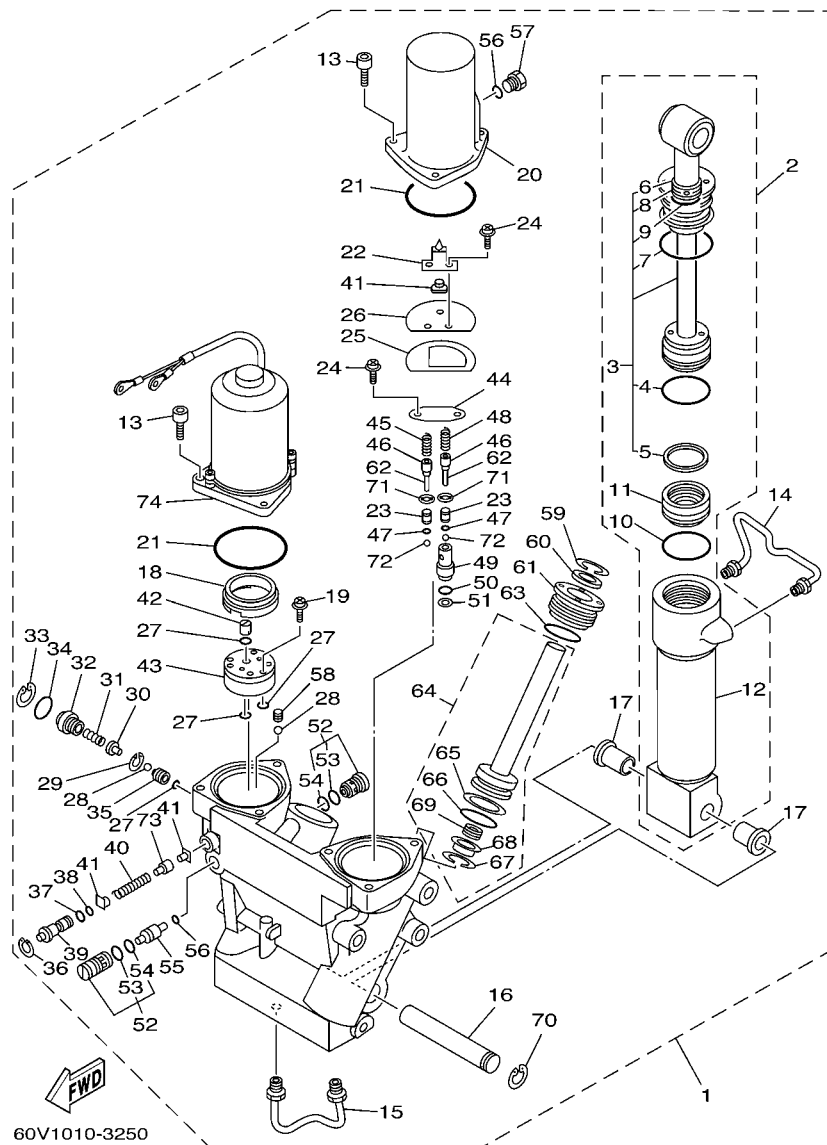
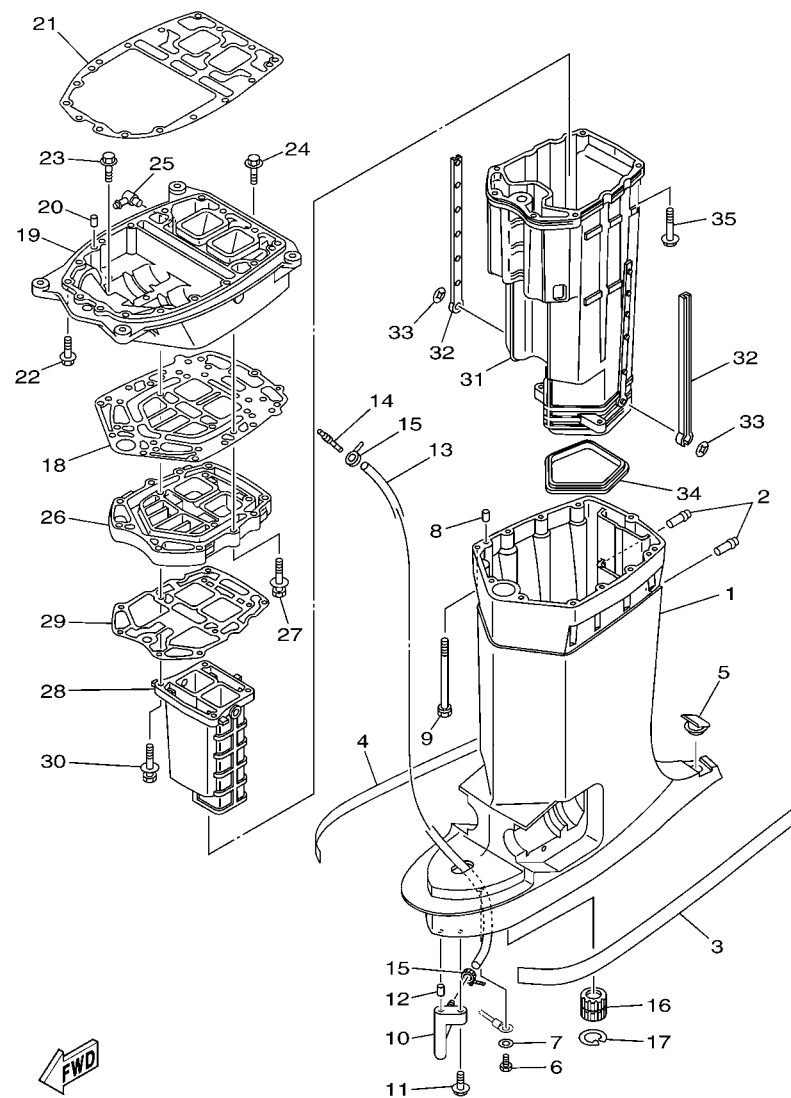


FIG. 25 POWER TRIM & TILT ASSY 1

PUISANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
55	6T4-43841-00	.PISTON, SHUTTLE .PISTON	1	1			
56	93210-09165	.O-RING .JOINT TORIQUE	2	2			
57	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	1			
58	61A-43878-00	.BOLT, SOCKET .BOULON	1	1			
59	6T4-43875-01	.RING, SNAP .RESSORT	2	2			
60	61A-43822-00	.SEAL, TRIM DUST .JOINT	2	2			
61	61A-43821-00	.SCREW, TRIM CYLINDER END .VIS	2	2			
62	91609-10014	.PIN, SPRING .AXE DE RESSORT	2	2			
63	61A-43861-00	.O-RING .JOINT TORIQUE	2	2			
64	61A-43820-10	.TRIM PISTON SUB ASSY .PARER PISTON AUXILIAIRE (ENS.	2	2			
65	61A-43874-00	.RING, BACK UP .RESSORT	1	1			
66	61A-43864-00	.O-RING .JOINT TORIQUE	1	1			
67	61A-43875-10	.RING, SNAP .RESSORT	1	1			
68	61A-4383H-11	.HOSE, OIL 5 .DRITE HUILE	1	1			
69	61A-4384H-10	.SPRING .RESSORT	1	1			
70	61A-43876-00	.RING, SNAP .RESSORT	1	1			
71	6T4-43893-00	.WASHER .RONDELLE	2	2			
72	93501-08001	.BALL .BILLE	2	2			
73	61A-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	1			
74	69J-43880-00	.MOTOR ASSY .MOTEUR (ENS.)	1	1			REFER TO FIG.26 REFER TO FIG.26



6P02010-D270

FIG. 27 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-45111-20-8D	CASING, UPPER FOURREAU	1	1			X X
2	6E5-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2	2			
3	61A-42791-S0	MARK 1 ETIQUETTE 1	1	1			
4	61A-42792-S0	MARK ETIQUETTE	1	1			
5	61A-45155-00	CAP CAPUCHON	1	1			
6	97095-06010	BOLT BOULON	1	1			
7	92995-06600	WASHER RONDELLE	1	1			
8	93608-12M05	PIN, DOWEL AXE	2	2			
9	90119-08052	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8			
10	61A-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1			
11	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
12	93606-12019	PIN, DOWEL GOUPILLE	1	1			
13	90445-07MF0	HOSE (L1030) DURITE (L1030)	1	1			X X
14	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1			
15	90465-11M10	CLAMP BRIDE	2	2			
16	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1			
17	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1			
18	60V-45114-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1			
19	60V-41137-20-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1			
20	93608-12M05	PIN, DOWEL AXE	2	2			
21	60V-45113-01	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1			
22	90119-08079	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
23	90119-08072	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
24	90119-08060	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
25	6H1-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	1			
26	60V-41131-02-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1			
27	90119-08056	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			

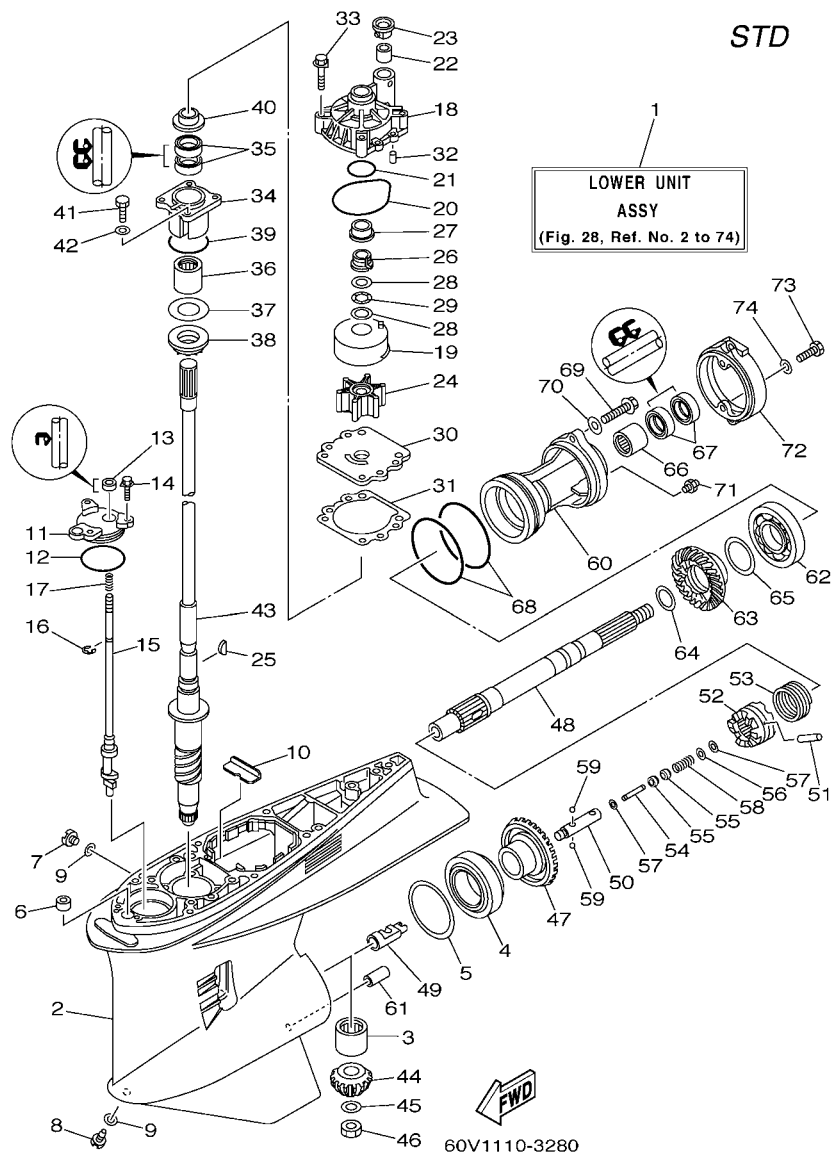


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-45300-20-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				X X
2	60V-45301-00-8D	CASING, LOWER BEQUILLE	1				
3	93311-83280	BEARING ROULEMENT	1				
4	93332-000W1	BEARING ROULEMENT	1				
5	61A-45567-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
6	61A-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
7	61A-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
8	61A-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
9	61A-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
10	61A-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
11	61A-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
12	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
13	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
14	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
15	90430-08020	GASKET JOINT	2				
16	61A-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
17	61A-45321-01	PLATE PLAQUETTE	1				
18	93210-64488	O-RING JOINT TORIQUE	1				
19	93106-09014	OIL SEAL JOINT SPY	1				
20	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
21	60V-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1				
22	99001-08600	CIRCLIP CIRCLIP	1				
23	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
24	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
25	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1				
26	93210-86M38	O-RING JOINT TORIQUE	1				
27	93210-37160	O-RING JOINT TORIQUE	1				

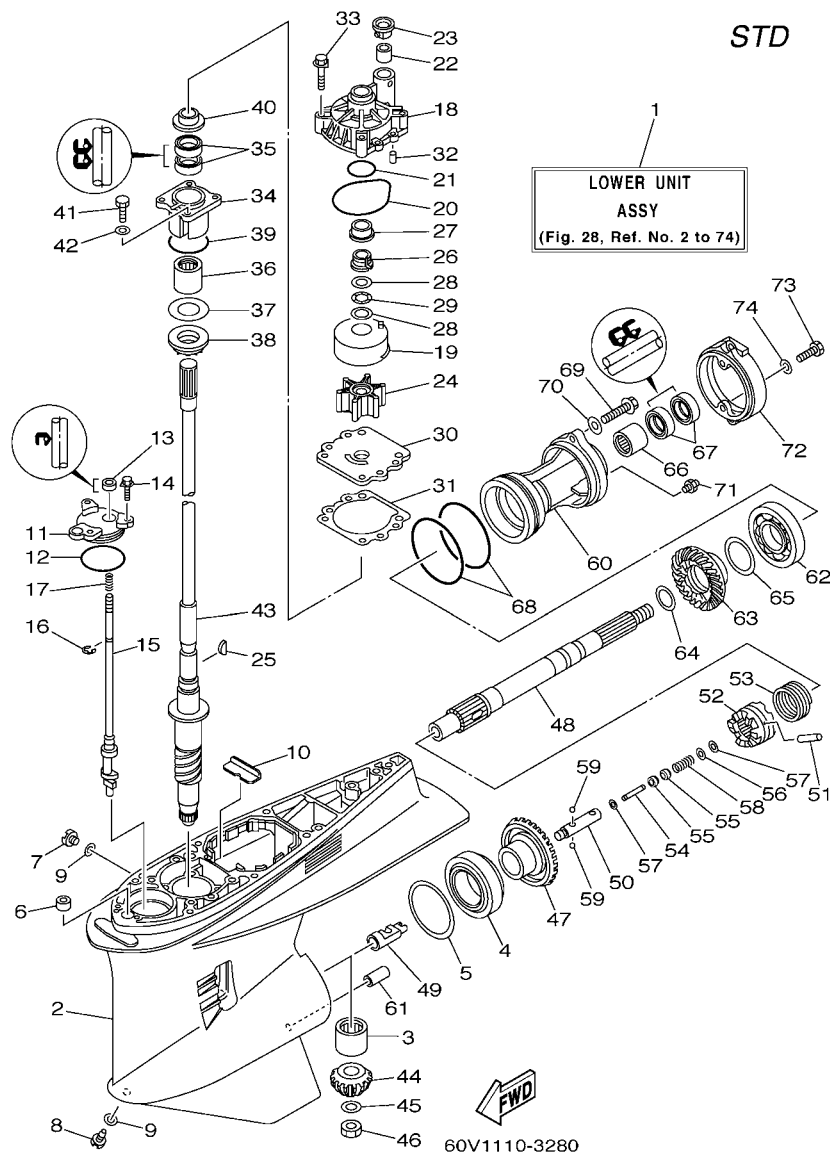


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
22	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
23	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
24	6E5-44352-01	IMPELLER TURBINE	1				
25	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
26	61A-45538-00	SPACER 1 ENTRETOISE	1				
27	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1				
28	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2				
29	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1				
30	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
32	93606-12019	PIN, DOWEL GOUPILLE	2				
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
34	61A-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
35	93101-28M16	OIL SEAL JOINT SPY	2				
36	93317-330U2	BEARING ROULEMENT	1				
37	61A-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	61A-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	61A-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	61A-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	61A-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	61A-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	61A-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
38	93341-930U9	BEARING CERVEAUX DE DIRECTION	1				
39	93210-55M14	O-RING JOINT TORIQUE	1				
40	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
41	97095-08025	BOLT BOULON	4				
42	92995-08600	WASHER RONDELLE	4				

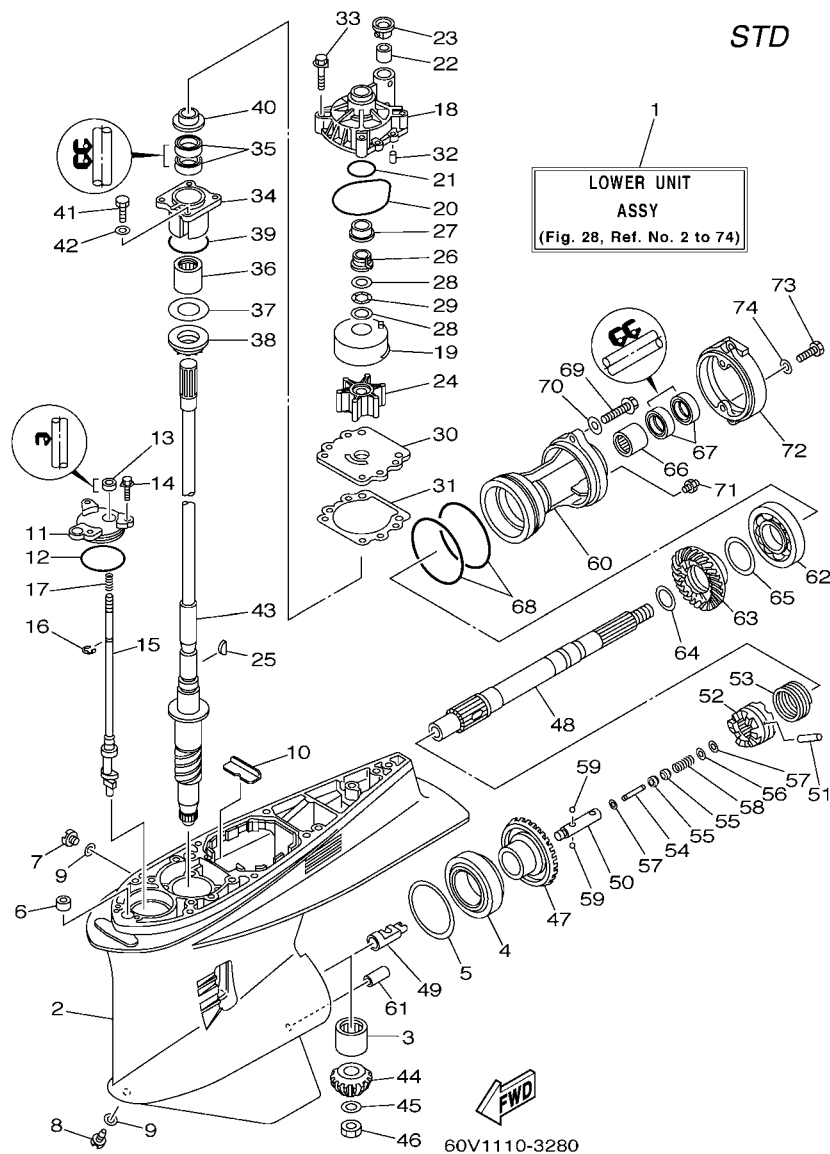


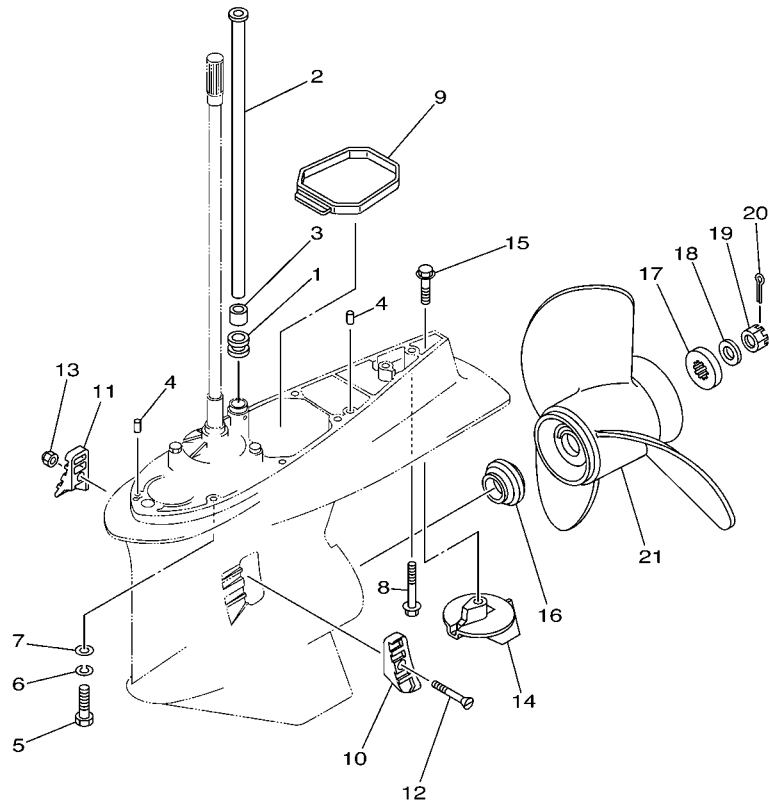
FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
43	60V-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				X X
44	60V-45551-00	PINION (16T) PIGNON D'ATTAQUE (16D)	1				
45	90201-16M00	WASHER, PLATE RONDELLE, PLATE	1				
46	90170-16M19	NUT ECROU	1				
47	60V-45560-00	GEAR 1 (29T) PIGNON 1 (29T)	1				
48	60V-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
49	61A-45641-02	SHIFTER EMBRAYAGE	1				
50	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1				
51	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1				
52	60V-45631-00	CLUTCH, DOG CRABOT	1				
53	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
54	6H1-45668-00	SHAFT, FREE AXE	1				
55	61A-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2				
56	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1				
57	90183-02M03	NUT, SPRING ECROU, RESSORT	2				
58	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
59	93501-04011	BALL BILLE	2				
60	60V-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
61	99590-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1				
62	93306-210U0	BEARING ROULEMENT	1				
63	61A-45571-00	GEAR 2 (29T) PIGNON 2 (29T)	1				
64	90201-31M00	WASHER, PLATE RONDELLE, PLATE	1				
65	61A-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	61A-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
	61A-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
	61A-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
	61A-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR



60V1100-3300



STD

FIG. 29 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
2	61A-44361-20	TUBE, WATER TUBE D'EAU	1				X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				X
4	93608-12M05	PIN, DOWEL AXE	2				
5	97095-10045	BOLT BOULON	7				
6	92995-10100	WASHER RONDELLE	7				
7	92995-10600	WASHER RONDELLE	7				
8	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
9	61A-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
10	61A-45214-10	COVER, WATER INLET GRILLE, ENTREE D'EAU	1				
11	61A-45215-10	COVER, WATER INLET GRILLE, ENTREE D'EAU	1				
12	90152-05003	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
14	69L-45371-00	TAB-TRIM ANODE DERIVE	1				
15	90105-10M00	BOLT, FLANGE BOULON	1				
16	69J-45987-00	SPACER ENTRETOISE	1				
17	688-45997-01	SPACER ENTRETOISE	1				
18	92990-18200	WASHER RONDELLE, PLATE	1				
19	90171-18M04	NUT, CASTLE ECROU, CRENELE	1				
20	91490-40030	PIN, COTTER GOUPILLE	1				
21	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1				UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1				UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2) HELICE (3X13-3/4"X19"-M2)	1				UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2) HELICE (3X13-3/4"X17"-M2)	1				UR
	61A-45972-00-98	PROPELLER (3X14-1/2"X21"-T) HELICE (3X14-1/2"X21"-T)	1				UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T) HELICE (3X14-1/2"X19"-T)	1				UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T) HELICE (3X15"X17"-T)	1				UR

D2

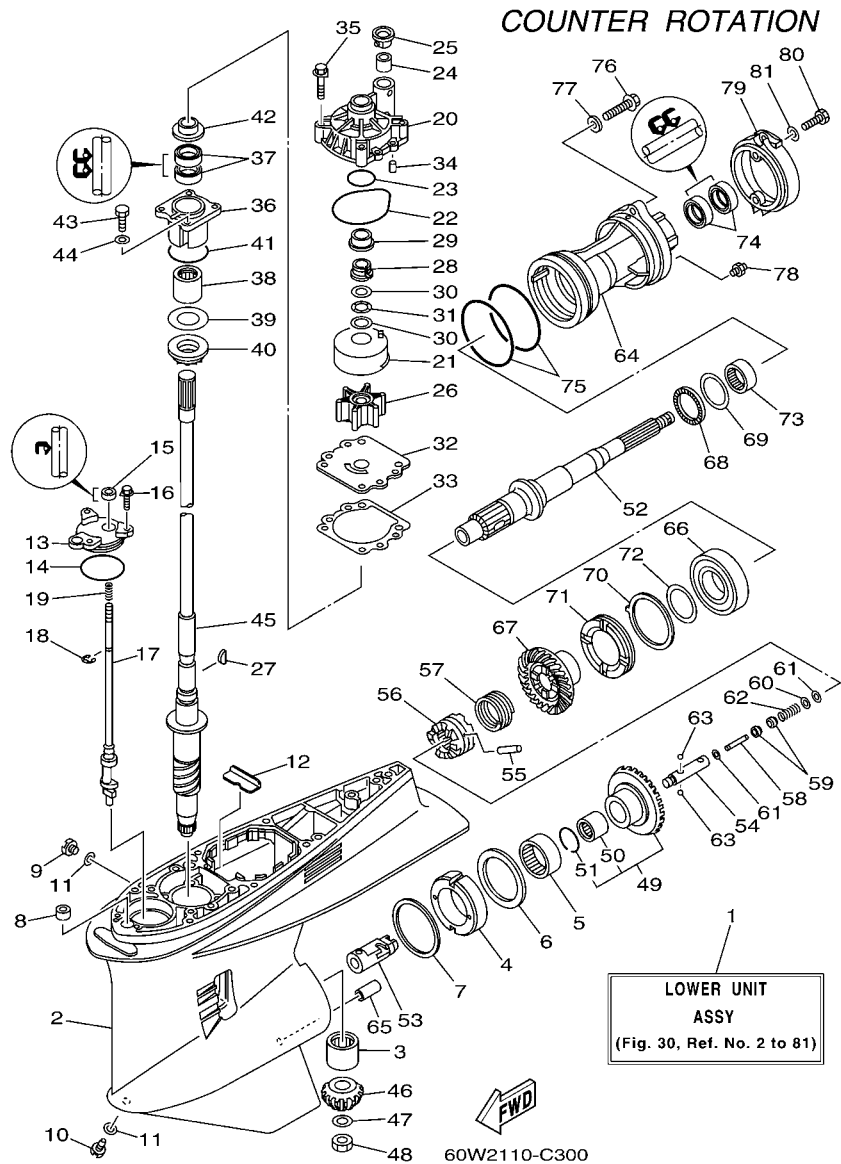


FIG. 30 LOWER CASING & DRIVE 3 BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3	REMARKS REMARQUES
1	60W-45300-20-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1	X X
2	60V-45301-00-8D	CASING, LOWER BEQUILLE		1	
3	93311-83280	BEARING ROULEMENT		1	
4	61B-45538-01	SPACER 1 ENTRETOISE		1	
5	93315-660W3	BEARING ROULEMENT		1	
6	93341-670V0	BEARING CERVEAUX DE DIRECTION		1	
7	61A-45567-00	SHIM (T:0.10MM) CALE (T:0.10MM)		1	UR UR
	61A-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR UR
	61A-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1	UR UR
	61A-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1	UR UR
	61A-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1	UR UR
	61A-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1	UR UR
	61A-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1	UR UR
8	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1	
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT		1	
10	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE		1	
11	90430-08020	GASKET JOINT		2	
12	61A-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC		1	
13	61A-45321-01	PLATE PLAQUETTE		1	
14	93210-64488	O-RING JOINT TORIQUE		1	
15	93106-09014	OIL SEAL JOINT SPY		1	
16	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE		3	
17	60W-44150-00	SHIFT CAM ASSY CAME D'INVERSION		1	
18	99001-08600	CIRCLIP CIRCLIP		1	
19	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION		1	
20	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU		1	
21	61A-44322-02	INSERT, CARTRIDGE CUVETTE		1	

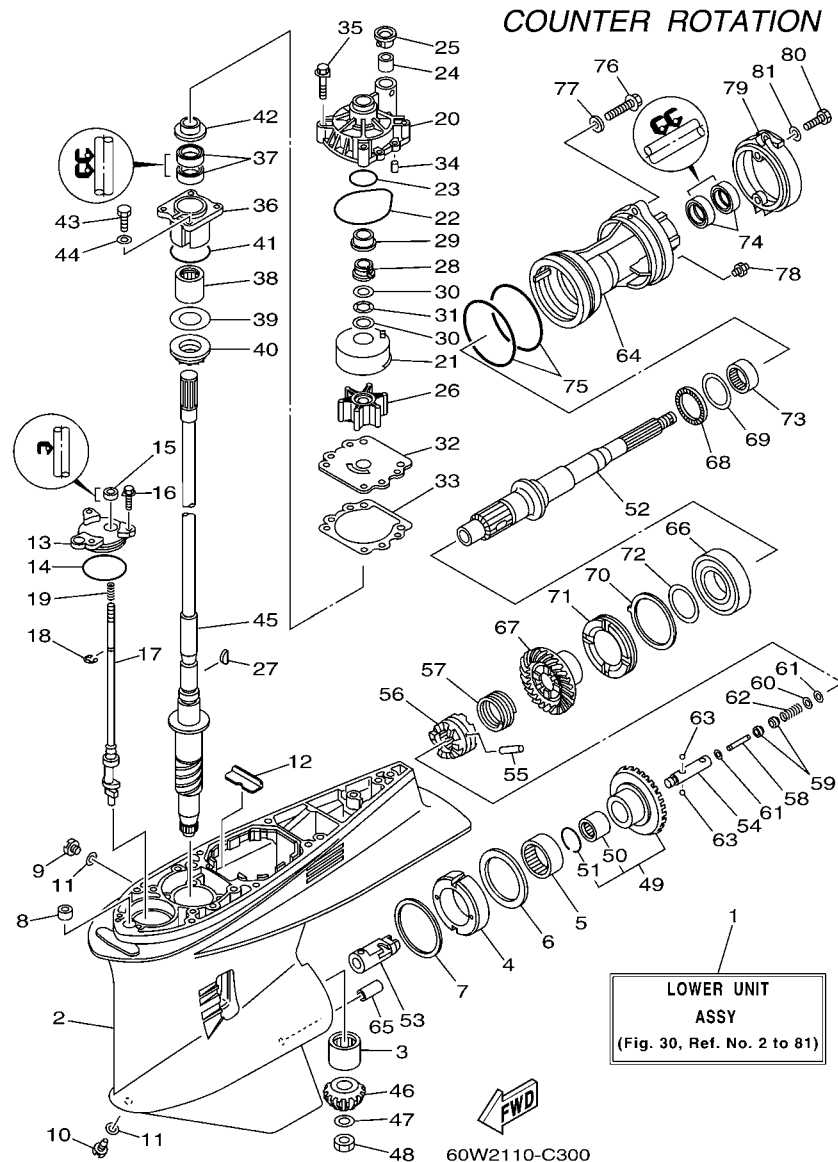


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
22	93210-86M38	O-RING JOINT TORIQUE		1			
23	93210-37160	O-RING JOINT TORIQUE		1			
24	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			
25	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1			
26	6E5-44352-01	IMPELLER TURBINE		1			
27	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1			
28	61A-45538-00	SPACER 1 ENTRETOISE		1			
29	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE		1			
30	90201-22M01	WASHER, PLATE RONDELLE, PLATE		2			
31	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE		1			
32	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1			
33	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU		1			
34	93606-12019	PIN, DOWEL GOUPILLE		2			
35	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4			
36	61A-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1			
37	93101-28M16	OIL SEAL JOINT SPY		2			
38	93317-330U2	BEARING ROULEMENT		1			
39	61A-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)		1			UR
	61A-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1			UR
	61A-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1			UR
	61A-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1			UR
	61A-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1			UR
	61A-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1			UR
	61A-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1			UR
40	93341-930U9	BEARING CERVEAUX DE DIRECTION		1			
41	93210-55M14	O-RING JOINT TORIQUE		1			
42	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE		1			

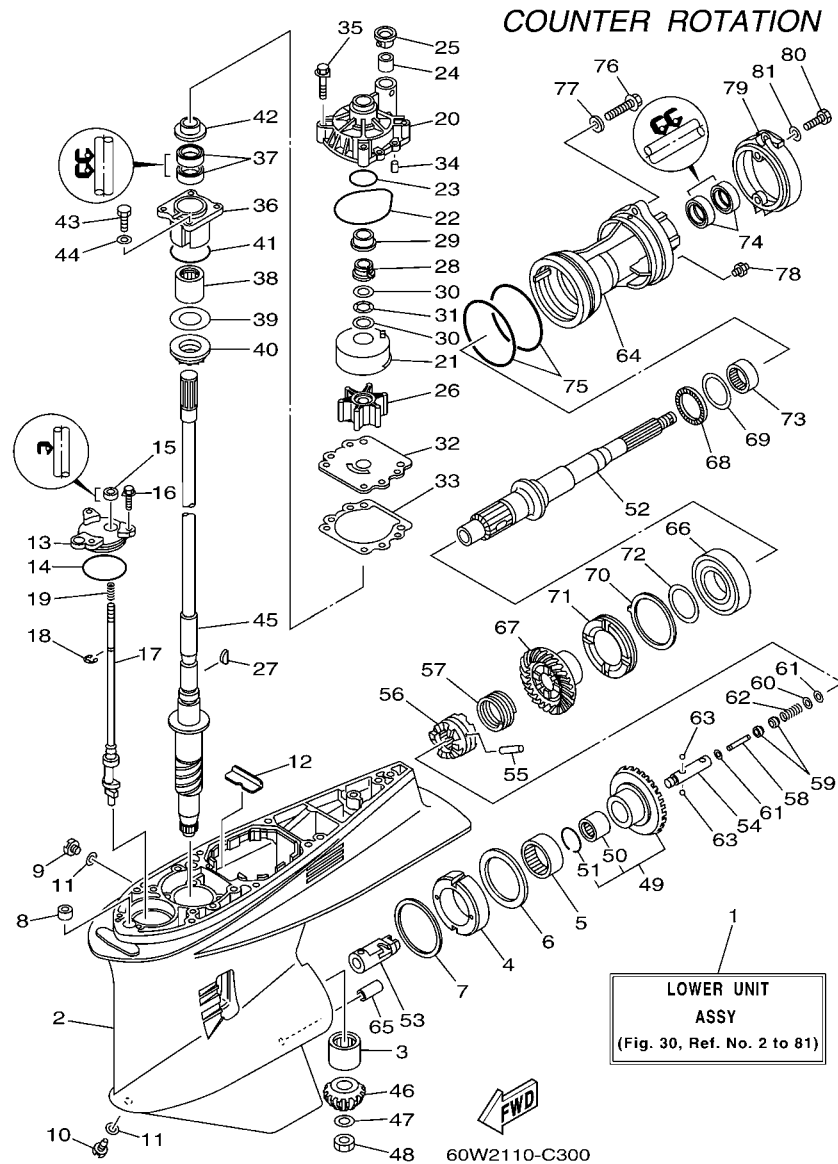


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
43	97095-08025	BOLT BOULON		4			
44	92995-08600	WASHER RONDELLE		4			
45	60V-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1			X
46	60V-45551-00	PINION (16T) PIGNON D'ATTAQUE (16D)		1			X
47	90201-16M00	WASHER, PLATE RONDELLE, PLATE		1			
48	90170-16M19	NUT ECROU		1			
49	60W-45560-01	GEAR 1 (29T) PIGNON 1 (29T)		1			
50	93317-62891	.BEARING .ROULEMENT		1			
51	93450-37097	.CIRCLIP .CIRCLIP, TYPE S		1			
52	69K-45611-00	SHAFT, PROPELLER ARBRE, HELICE		1			
53	61B-45641-01	SHIFTER EMBRAYAGE		1			
54	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR		1			
55	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT		1			
56	60V-45631-00	CLUTCH, DOG CRABOT		1			
57	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT		1			
58	6H1-45668-00	SHAFT, FREE AXE		1			
59	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE		2			
60	90201-02M00	WASHER, PLATE RONDELLE, PLATE		1			
61	90183-02M03	NUT, SPRING ECROU, RESSORT		2			
62	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION		1			
63	93501-04011	BALL BILLE		2			
64	60W-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1			
65	99590-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE		1			
66	93332-00048	BEARING ROULEMENT		1			
67	60W-45571-00	GEAR 2 (29T) PIGNON 2 (29T)		1			
68	93341-440U5	BEARING CERVEAUX DE DIRECTION		1			
69	6K1-45578-01	SHIM (T:0.10MM) CALE (T:0.10MM)		1			UR UR

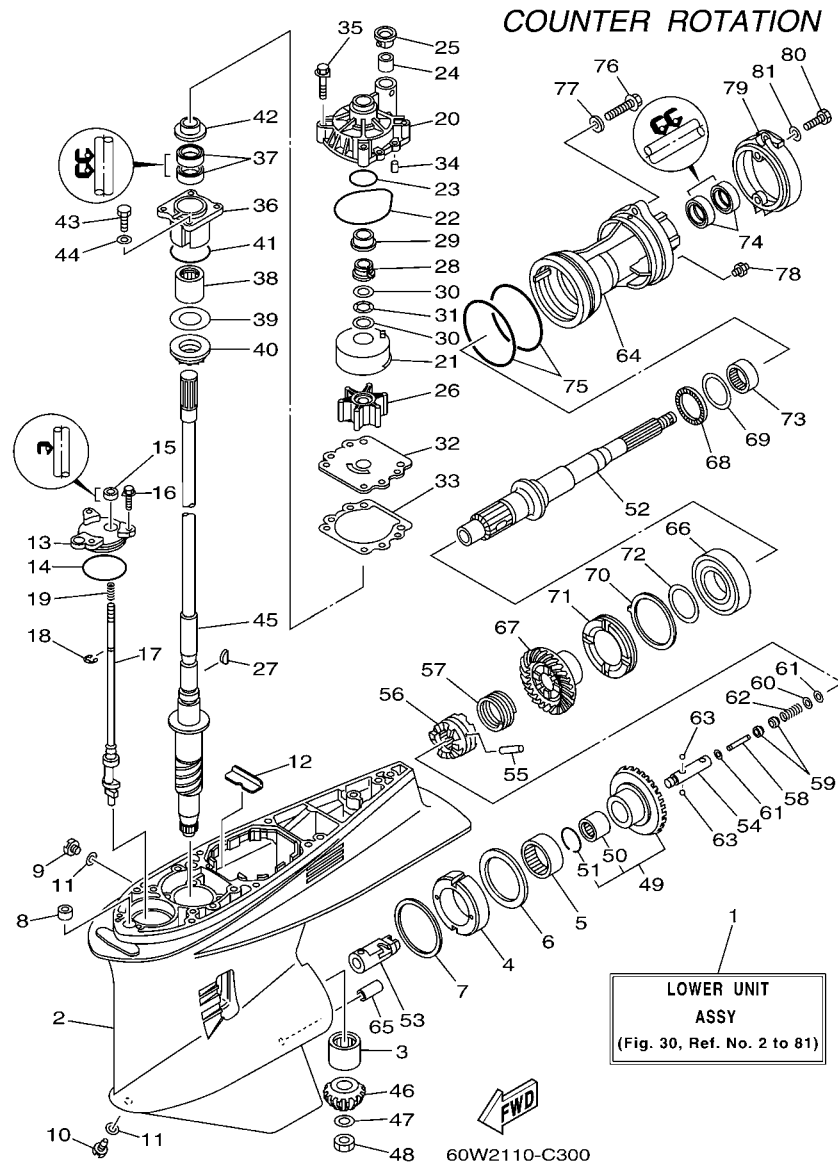
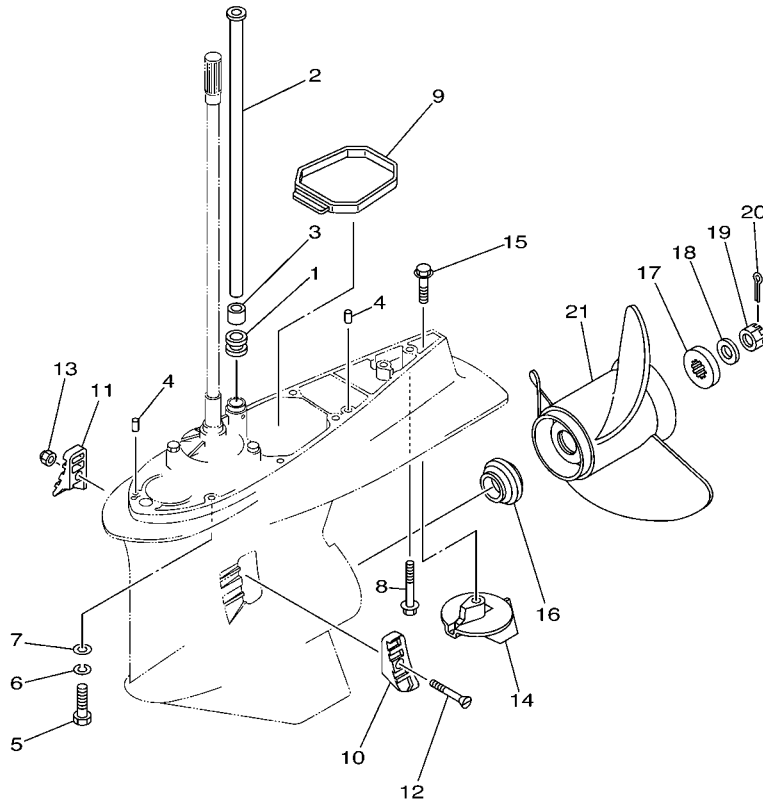


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3	REMARKS REMARQUES
69	6K1-45578-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR UR
	6K1-45578-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1	UR UR
	6K1-45578-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1	UR UR
	6K1-45578-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1	UR UR
	6K1-45578-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1	UR UR
	6K1-45578-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1	UR UR
70	61B-45383-00	WASHER, CLAW FREIN D'ECROU		1	
71	69K-45384-00	NUT ECROU		1	
72	69K-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)		1	UR UR
	69K-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR UR
	69K-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1	UR UR
	69K-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1	UR UR
	69K-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1	UR UR
	69K-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1	UR UR
	69K-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1	UR UR
73	93315-43061	BEARING ROULEMENT		1	
74	93101-30M17	OIL SEAL JOINT SPY		2	
75	93211-04384	O-RING JOINT TORIQUE		2	
76	90105-08049	BOLT, FLANGE BOULON		2	
77	90201-08023	WASHER, PLATE RONDELLE, PLATE		2	
78	93700-09M00	NIPPLE, GREASE PION		1	
79	69J-45361-00-8D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE		1	
80	97095-08020	BOLT BOULON		2	
81	92995-08600	WASHER RONDELLE		2	

COUNTER ROTATION



60W1100-3320

FIG. 31 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			
2	61A-44361-20	TUBE, WATER TUBE D'EAU		1			X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			X
4	93608-12M05	PIN, DOWEL AXE		2			
5	97095-10045	BOLT BOULON		7			
6	92995-10100	WASHER RONDELLE		7			
7	92995-10600	WASHER RONDELLE		7			
8	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1			
9	61A-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1			
10	61A-45214-10	COVER, WATER INLET GRILLE, ENTREE D'EAU		1			
11	61A-45215-10	COVER, WATER INLET GRILLE, ENTREE D'EAU		1			
12	90152-05003	SCREW, COUNTERSUNK VIS, TETE NOYEE		1			
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT		1			
14	69L-45371-00	TAB-TRIM ANODE DERIVE		1			
15	90105-10M00	BOLT, FLANGE BOULON		1			
16	69J-45987-00	SPACER ENTRETOISE		1			
17	688-45997-01	SPACER ENTRETOISE		1			
18	92990-18200	WASHER RONDELLE, PLATE		1			
19	90171-18M04	NUT, CASTLE ECROU, CRENELE		1			
20	91490-40030	PIN, COTTER GOUPILLE		1			
21	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)		1			UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)		1			UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)		1			UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)		1			UR
	61B-45972-00-98	PROPELLER (3X14-1/2"X21"-TL) HELICE (3X14-1/2"X21"-TL)		1			UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL) HELICE (3X14-1/2"X19"-TL)		1			UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL) HELICE (3X15"X17"-TL)		1			UR

This exploded view diagram illustrates the assembly of a boat's transom. The central component is the transom plate (1), which is secured to the hull with screws (5, 6, 7) and a bracket (10) using a bolt (12). A vertical shaft (2) passes through the transom, fitted with a bush (3) and a nut (4). A hexagonal fitting (9) is attached to the top of the shaft. A clever (11) is mounted on the side of the transom with a screw (13). A bracket (14) is attached to the bottom of the transom with a screw (15). A propeller (16) is mounted on the shaft using a nut (17), a washer (18), and a propeller nut (19). A propeller pin (20) is used to secure the propeller. A propeller guard (21) is shown separately, designed to protect the propeller.

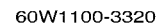
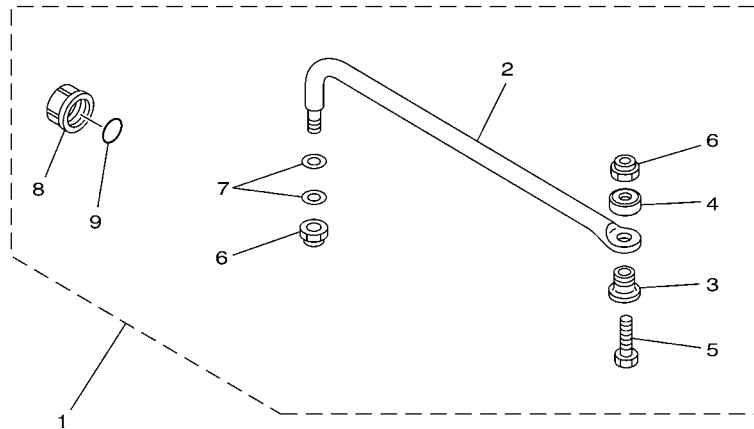
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FIG. 32 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1

[illegible]

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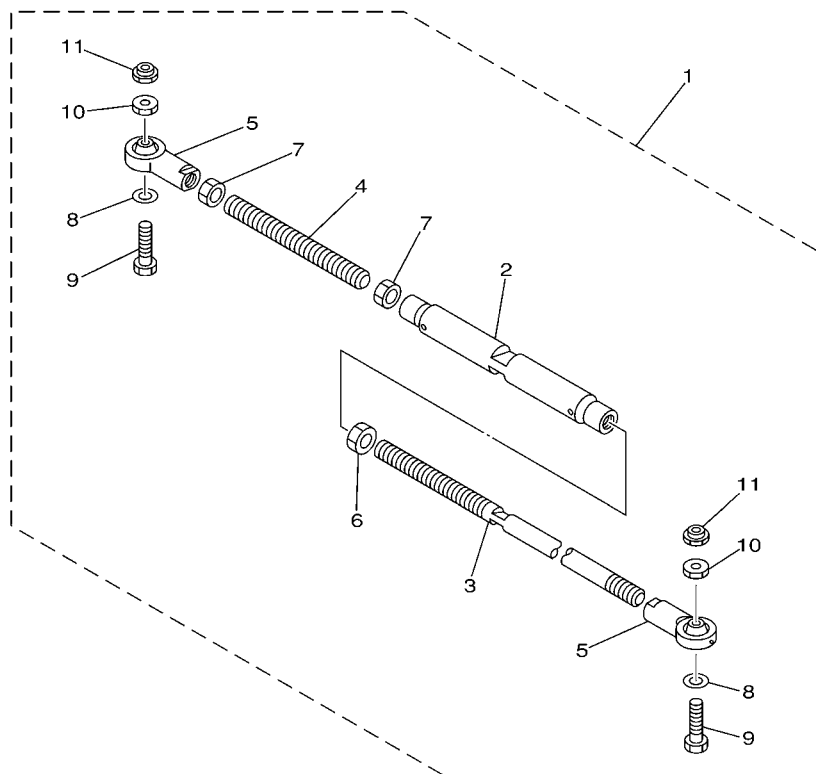
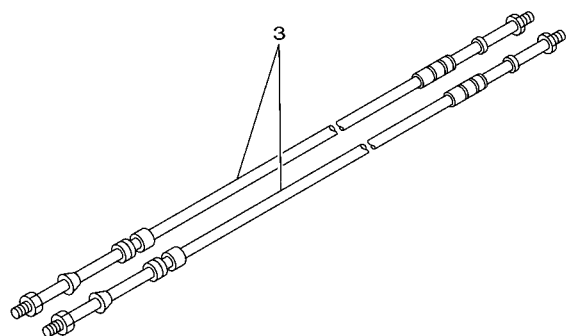
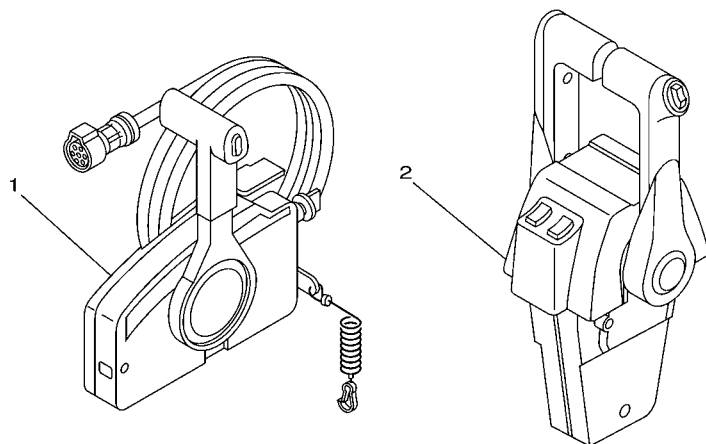


FIG. 33 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2

[illegible]



68V4100-D350

FIG. 34 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3				REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW. AP WITH PT/T SW.
2	704-48207-P0	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1				AP WITH PT/T SW. AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2				UR UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2				UR UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2				UR UR
- -	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2				UR UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE, COMMANDE A DISTANCE:23F	2	2				UR UR

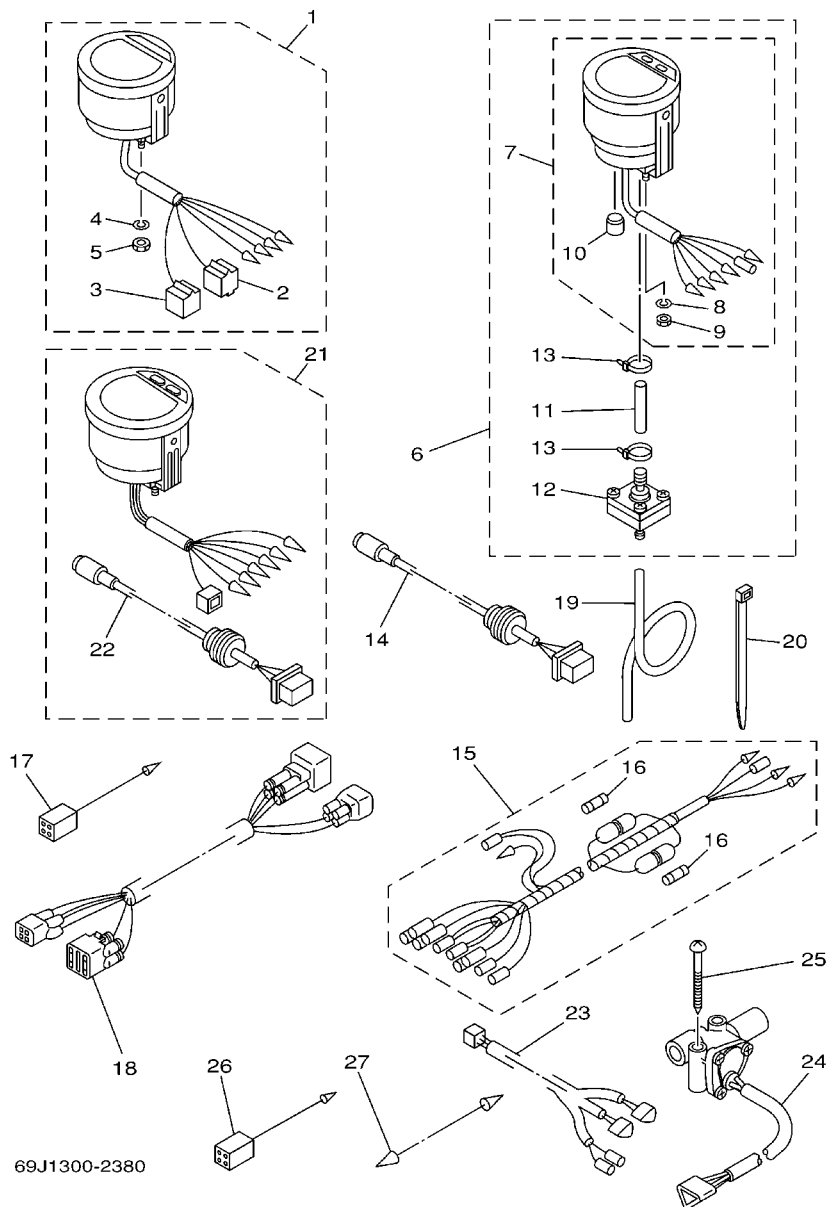


FIG. 35 METER

COMPTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	6Y5-8350T-03	TACHOMETER ASSY COMPTE-TOURS CPLT	1	1			AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1			M-4-W M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1			F-4-W F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2			
5	95380-04600	.NUT .ECROU	2	2			
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1				AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1				AP
8	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2				
9	95380-04600	.NUT .ECROU	2				
10	6Y5-83533-T2	.GROMMET .RONDELLE CAOUTCHOUC	1				
11	6Y5-83557-31	.TUBE .TUBE	1				
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1				
13	90465-11M10	.CLAMP .BRIDE	2				
14	6Y5-87122-S0	CORD ASSY 1 COPDON COMPLET	1				AP
15	6Y5-83553-M0	WIRE, LEAD FIL	1				AP
	6Y5-83553-00	WIRE, LEAD FIL	1				AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2				FOR 6Y5-83553-M0 FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)		1			FOR 6Y5-83553-00 FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1				AP
18	68F-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1				AP
	68F-82553-90	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1				AP
19	6Y5-83557-10	TUBE (8M) TUBE (8M)	1				AP
20	90465-11M10	CLAMP BRIDE	2				AP
21	6Y5-8350F-00	FUEL MANAGEMENT METER COMPT. DE GESTION DU CARBURANT	1				AP
22	6Y5-87122-S0	.CORD ASSY 1 .COPDON COMPLET	1				AP
23	6Y5-83553-F1	WIRE, LEAD FIL	1				AP
24	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER PERCEPTION DE JAUGE A ESSENCE	2				AP

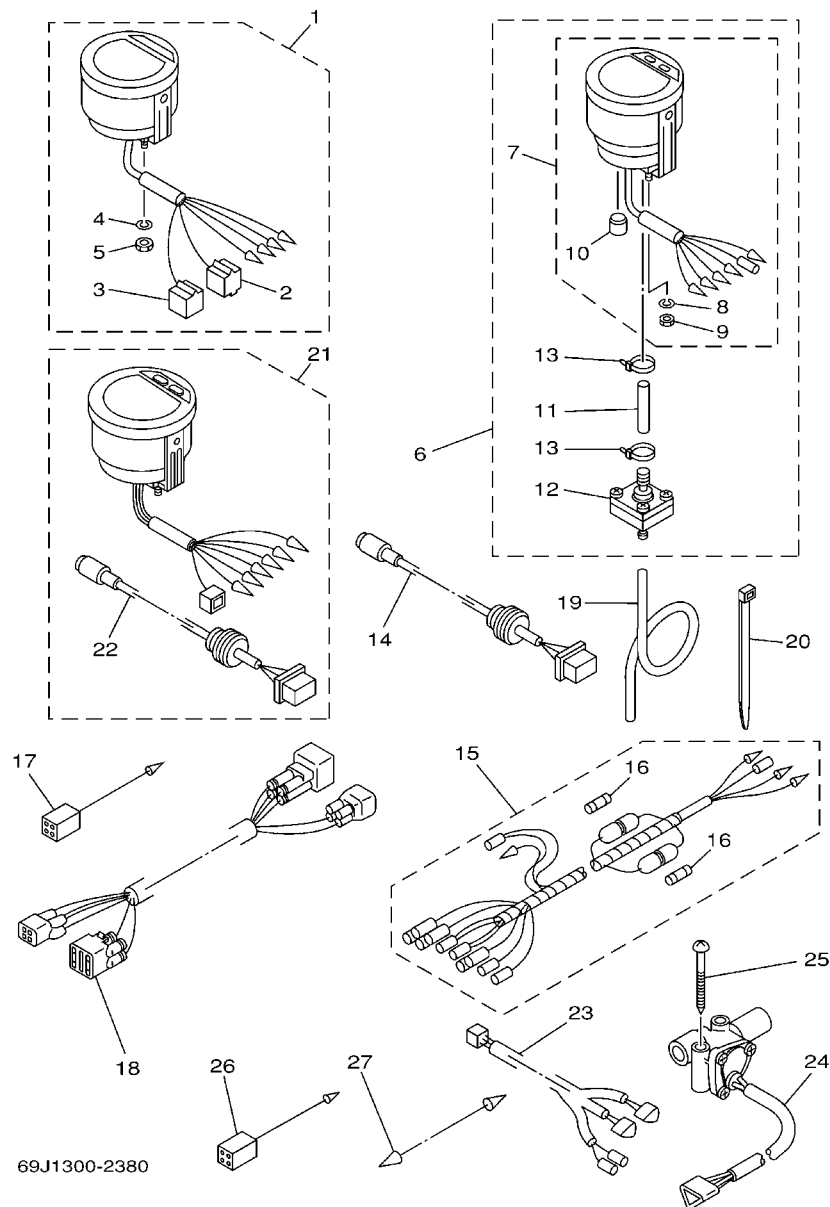


FIG. 35 METER

COMPTEUR

[illegible]

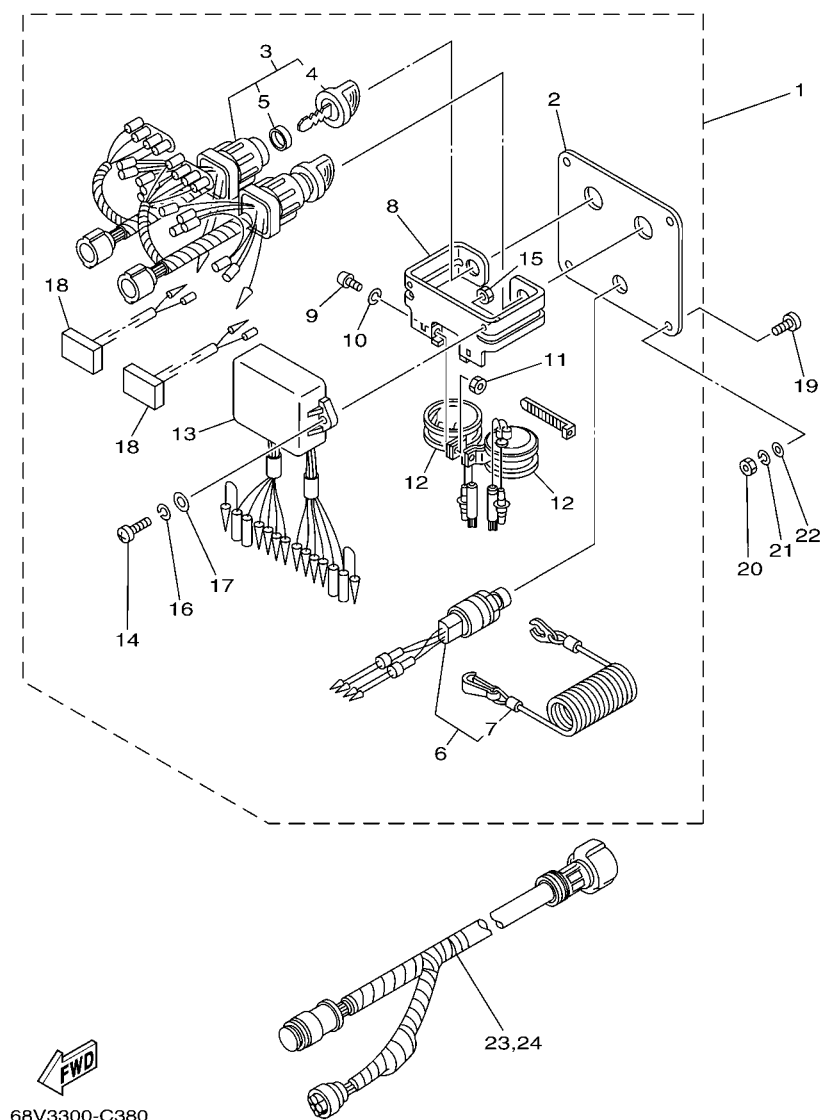


FIG. 36 SWITCH & PANEL

TABLEAU DE CONTACTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	6K1-82570-08	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT		1			AP AP
2	6K1-82571-02	.PANEL, SWITCH .TABLEAU, CONTACTEUR		1			
3	6K1-82510-06	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		2			
4	703-82577-00	..CAP, KEY ..CABOCHON		1			
5	6K1-82532-00	..CAP ..COUVERCLE		1			
6	6K1-82575-00	..ENGINE STOP SWITCH ASSY ..COUPE CIRCUIT CPLT		1			
7	682-82556-00	..STOPPER ..PLAQUETTE		1			
8	6K1-83614-01	..BRACKET ..SUPPORT		1			
9	98980-05010	..SCREW, BIND ..VIS, DE PRESSION		2			
10	92990-05100	..WASHER, SPRING ..RONDELLE, GROWER		2			
11	95380-05600	..NUT ..ECROU		2			
12	688-83383-11	..BUZZER ..RONFLEUR		2			
13	6K1-85830-01	..CONTROL UNIT ASSY ..BLOC DE CONTROLE		1			
14	98980-06020	..SCREW, BIND ..VIS, DE PRESSION		2			
15	95380-06600	..NUT, HEXAGON ..ECROU		2			
16	92990-06100	..WASHER, SPRING ..RONDELLE, GROWER		2			
17	92990-06600	..WASHER, PLATE ..RONDELLE, PLATE		2			
18	6K1-81980-00	..DIODE ASSY ..REDRESSEUR 2		2			
19	90149-05M05	SCREW VIS		4			AP AP
20	95380-05600	NUT ECROU		4			AP AP
21	92990-05100	WASHER, SPRING RONDELLE, GROWER		4			AP AP
22	92990-05600	WASHER, PLATE RONDELLE, PLATE		4			AP AP
23	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1			AP AP
24	61B-8258A-01	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1			AP AP

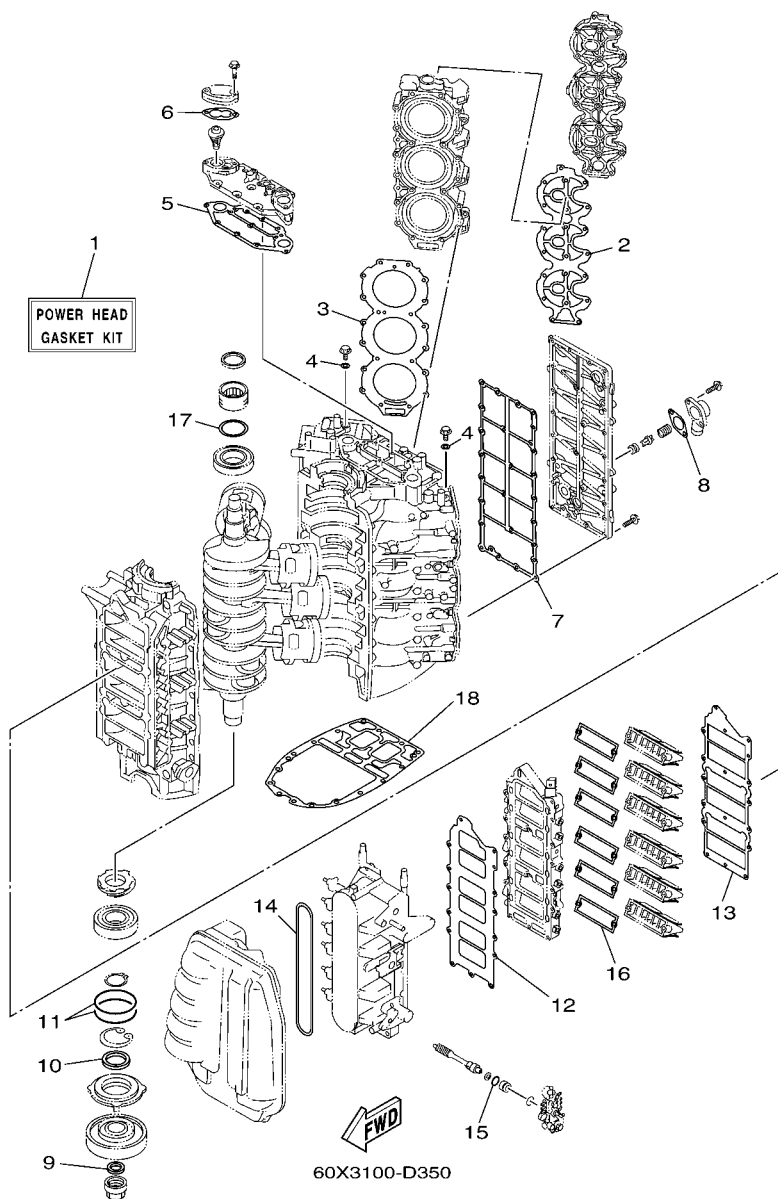


FIG. 37 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1			
2	60V-11193-00	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	2			
3	60V-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2			
4	90430-14115	.GASKET .JOINT	2	2			
5	60V-11381-00	.GASKET 1 .JOINT 1	1	1			
6	60V-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	2	2			
7	60V-41112-00	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1			
8	60V-11382-A0	.GASKET 2 .JOINT 2	1	1			
9	93104-22M07	.OIL SEAL .JOINT SPY	1	1			
10	93103-40011	.OIL SEAL .JOINT SPY	1	1			
11	93210-85M32	.O-RING .JOINT TORIQUE	2	2			
12	60V-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1	1			
13	60V-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1			
14	60V-14476-00	.SEAL .JOINT SPY	1	1			
15	93210-18MA9	.O-RING .JOINT TORIQUE	1	1			
16	60V-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	6			
17	60V-11479-00	.GASKET .JOINT	1	1			
18	60V-45113-01	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			

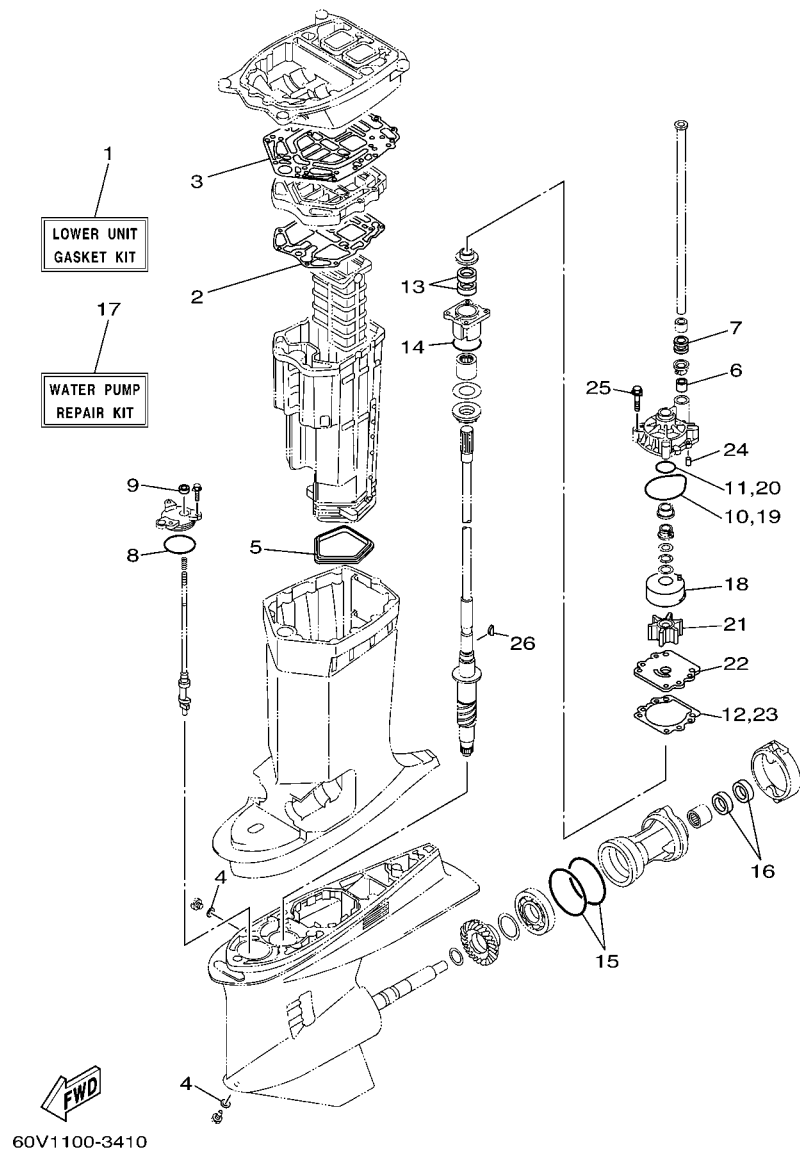


FIG. 38 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60V3	60W3			REMARKS REMARQUES
1	60V-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1			
2	61A-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1			
3	60V-45114-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
4	90430-08020	.GASKET .JOINT	2	2			
5	61A-45123-01	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1			
6	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1			
7	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1			
8	93210-64488	.O-RING .JOINT TORIQUE	1	1			
9	93106-09014	.OIL SEAL .JOINT SPY	1	1			
10	93210-86M38	.O-RING .JOINT TORIQUE	1	1			
11	93210-37160	.O-RING .JOINT TORIQUE	1	1			
12	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1			
13	93101-28M16	.OIL SEAL .JOINT SPY	2	2			
14	93210-55M14	.O-RING .JOINT TORIQUE	1	1			
15	93211-04384	.O-RING .JOINT TORIQUE	2	2			
16	93101-30M17	.OIL SEAL .JOINT SPY	2	2			
17	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1			
18	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1			
19	93210-86M38	.O-RING .JOINT TORIQUE	1	1			
20	93210-37160	.O-RING .JOINT TORIQUE	1	1			
21	6E5-44352-01	.IMPELLER .TURBINE	1	1			
22	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1			
23	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1			
24	93606-12019	.PIN, DOWEL .GOUPILLE	2	2			
25	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4			
26	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1			

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60V-11111-00-1S	4 - 1	60V-11555-00	3 - 12	68F-1316G-00	12 - 40	60V-13854-00	9 - 17	65L-14565-00	7 - 54	61A-24313-00	14 - 1
68F-11119-00	4 - 13	60V-11557-00	6 - 15	60V-13171-00	10 - 7	60V-13898-00	10 - 8		8 - 3	6E5-24313-00	14 - 48
	11 - 27	68F-11579-01-94	6 - 11	6R3-13183-10	12 - 16	65L-13898-00	7 - 53		9 - 15	60V-24314-00	9 - 43
69J-1111E-00	4 - 35	61A-11586-01	3 - 11	68F-13184-00	12 - 36	65L-13905-00	7 - 13		10 - 14	60V-24315-00	9 - 45
60V-11121-00-1S	4 - 23	60V-11590-00	6 - 4	60V-1319K-00	12 - 45	68F-13906-00	7 - 10	65L-14573-00	8 - 17	6E5-24315-00	14 - 29
60V-11181-00	4 - 22	60V-11595-00	6 - 8	60V-13200-11	12 - 1	60V-13907-00	7 - 22	65L-14578-00	8 - 8	6G5-24315-00	14 - 27
	37 - 3	60V-11598-00-94	6 - 1	61A-13411-00	13 - 5	60V-13910-00	9 - 18	65L-14579-00	8 - 18	6G5-24316-10	14 - 47
60V-11191-00-1S	4 - 15	6D0-11603-01	3 - 21	6E5-13414-00	13 - 6	68F-13915-00	7 - 26	6K5-14592-00	8 - 6	60V-24319-00	12 - 31
60V-11192-00-1S	4 - 37	6D0-11604-01	3 - 21	68F-13416-00	12 - 42	60V-13938-00	10 - 22	60V-14596-00	8 - 15	6E5-24319-01	13 - 25
60V-11193-00	4 - 16	6D0-11605-01	3 - 21	6G5-13416-00	12 - 6	68F-13971-00	7 - 14	65L-14596-00	10 - 27	6E5-24321-01	13 - 29
	37 - 2	6D0-11631-02-85	3 - 20	68F-13418-00	12 - 35	60V-13972-00	9 - 47	60V-14711-20-5B	27 - 31	6E5-24322-00	13 - 22
66M-11325-00	2 - 45	61A-11633-02	3 - 24	68F-13434-00	1 - 32	60V-13973-10	10 - 23	6E5-14737-00	27 - 32	6E5-24323-00	13 - 15
67F-11325-00	4 - 2	60X-11634-00	3 - 25	68F-13440-00	12 - 37	60V-13974-10	10 - 25	65L-14966-00	7 - 16	60V-24339-01	7 - 55
	5 - 7	6D0-11635-02	3 - 20	67F-13448-00	1 - 26	60V-13975-10	10 - 30	60V-14980-00	7 - 3	68F-24356-00	9 - 38
60V-11325-01	2 - 26	6D0-11636-02	3 - 20	6E5-13448-00	13 - 2	60V-13976-10	10 - 32	66K-14984-00	7 - 8	60V-24375-01	7 - 42
60V-11327-00-94	4 - 5	6D0-11642-02-85	3 - 22	68F-13455-00	9 - 10	60V-13993-00	9 - 13	66K-14985-00	7 - 6	66K-24376-00	7 - 36
	5 - 6	6D0-11645-02	3 - 22	6R3-13471-00	12 - 2	60W-13993-00	9 - 14	65L-14992-00	7 - 40	6E5-24377-00	21 - 3
66M-11327-00-94	2 - 28	6D0-11646-02	3 - 22	60V-13473-00	9 - 34	60V-14005-00	9 - 19	65L-14997-00	7 - 41		27 - 2
67F-11327-00-94	4 - 3	69L-11650-00	3 - 26	68F-13473-00	9 - 11	68F-1410B-00	10 - 12	60V-15100-02-1S	2 - 2	6R3-24377-00	14 - 5
69J-11327-00-94	4 - 4	60V-12113-00	6 - 6	6L2-13475-00	12 - 3	65L-14125-00	7 - 9	61A-15315-00	22 - 45	60V-24378-00	9 - 24
66M-11328-00	2 - 27	60V-12170-00	9 - 1	60V-13505-00	9 - 32	60V-14126-00	9 - 20	6D0-15359-00-94	3 - 14	6E0-24378-00	2 - 24
67F-11328-00	4 - 8	60V-12171-00	9 - 8	66K-13532-00	7 - 50	65L-14147-00	7 - 34	6A0-15789-00	24 - 21	6E5-24378-00	14 - 26
	5 - 10	68F-12173-00	9 - 4	66K-13533-00	7 - 52	60V-14148-00	9 - 35	61A-21708-20	13 - 19		21 - 54
60V-11369-00	11 - 14	68F-12223-00	9 - 6	60V-13534-00	7 - 56	60V-14149-00	9 - 41	6E5-21733-20	13 - 20	6E5-24379-00	13 - 12
60V-11370-00	2 - 5	68F-12228-00	9 - 9	66K-13542-00	7 - 48	65L-14159-00	7 - 23	6E5-21734-01-33	13 - 35	65L-24387-00	7 - 15
650-11370-01	2 - 8	60V-12411-00	2 - 40	66K-13544-00	7 - 49	60V-14163-00	7 - 12	6E5-21746-00	13 - 37		9 - 36
	11 - 15	60V-12413-00-1S	2 - 41	60V-13552-00	11 - 7	65L-1416A-00	7 - 27	61A-21750-00	13 - 1	60V-24397-01	7 - 43
6F6-11370-01	11 - 10	60V-12414-A0	2 - 42	68F-13568-00	8 - 9	60V-14182-01	7 - 4	6E5-21770-03	13 - 21	6E5-24410-04	14 - 30
60V-11370-10	2 - 9		37 - 6	60V-13572-00	11 - 8	65L-14227-00	7 - 21	6E5-21798-01-33	13 - 36	6E5-24411-01	14 - 35
60V-11371-00-94	2 - 34	60H-12416-00	5 - 14	60V-13610-00	11 - 1	66K-14245-00	7 - 19	60V-23115-00	16 - 48	6E5-24412-11	14 - 38
676-11372-00	5 - 2	60V-12424-00	9 - 2	60V-13621-A0	11 - 3	60V-14264-00	10 - 13	60V-23116-00	16 - 36	6E5-24413-01	14 - 32
6H1-11372-00	27 - 25	68F-12439-00	9 - 7		37 - 16	66K-14271-00	7 - 28	60V-23116-10	16 - 37	6A0-24421-01	14 - 39
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6D0-11411-00	3 - 1	60V-12581-00	21 - 50	60V-13761-00	10 - 11	60V-14476-00	11 - 24	60V-24198-00	16 - 32	6E5-24471-01	14 - 33
61A-11447-00	3 - 2	6G5-12581-00	2 - 25	68F-13764-00	10 - 34		37 - 14	60V-24198-10	16 - 33	6D0-24473-00	7 - 2
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61A-11537-00	12 - 21	68F-1316A-00	12 - 41	68F-13843-00	7 - 33	65L-14546-00	7 - 5	60V-24312-00	9 - 37	68F-24519-10	14 - 10
68F-11537-00-94	6 - 18	68F-1316F-00	12 - 38	68F-13844-00	7 - 25	66K-14548-01	7 - 7	60V-24313-00	9 - 39	65L-24531-01	14 - 12

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60H-24558-00	14 - 16	60V-42510-20-8D	24 - 1	6E5-42761-00-1S	2 - 52	61A-4383H-11	25 - 68	61A-44116-00	22 - 31	60V-44555-00-94	24 - 9
68F-24560-10	14 - 8	624-42542-00	13 - 9	60V-42771-00	21 - 56	61A-43840-01	25 - 2	60V-44117-00-1S	22 - 5	61A-44575-00	24 - 8
68F-24562-10	14 - 9		15 - 18	60V-42774-00	21 - 61	6T4-43841-00	25 - 55	61A-44118-00-8D	22 - 29	60V-45111-20-8D	27 - 1
68F-24563-10	14 - 14		16 - 45	68H-42791-01	21 - 71	6T4-43844-00	25 - 46	61A-44120-22	22 - 35	60V-45113-01	27 - 21
61A-24564-00	14 - 13		18 - 18	61A-42791-S0	27 - 3	61A-43845-00	25 - 32	61A-44121-00	22 - 23		37 - 18
65L-24564-00	14 - 15	60V-42610-00-8D	1 - 1	61A-42792-S0	27 - 4	61A-43847-00	25 - 35	68J-44122-01	22 - 24	60V-45114-00	27 - 18
68F-24566-00	14 - 19	60V-42613-00-8D	1 - 11	60V-42815-00-8D	21 - 8	61A-43848-00	25 - 30	61A-44138-00	22 - 47		38 - 3
68F-24576-00	10 - 10	60V-42615-01	21 - 20	60V-42816-00-8D	21 - 9	6T4-43849-00	25 - 39	60V-44150-00	28 - 15	61A-45123-01	27 - 34
66K-24579-00	7 - 44	60V-42621-00	1 - 12	60V-42817-00-8D	21 - 10	61A-4384F-00	25 - 41	60W-44150-00	30 - 17		38 - 5
68F-24579-00	9 - 16	60V-42626-00	1 - 27	6D8-42818-00	21 - 12	6T4-4384G-00	25 - 47	60V-44176-00-1S	22 - 8	61A-45155-00	27 - 5
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