



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F100BET'06 (60C6)



1E60C-300F1

(2E60C-300F1)

2016/4/18

NEWS NO.	DATE	COMMENT
PE0-OM-060006	Feb.,24,2006	MOD:FIG.12,13,14,15 ELECTRICAL LIST/ILLUSTRATION REVISION
PE0-OM-100011	Mar.,3,2010	MOD:FIG.2,4 LIST/ILLUSTRATION REVISION
PE0-OM-100036	May,13,2010	COR:FIG.7 CARBURETOR 1 LIST/ILLUSTRATION CORRECTION
PE0-OM-160007	Apr.,11,2016	MOD:F100B FUEL (1) LIST/ILLUSTRATION REVISION

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

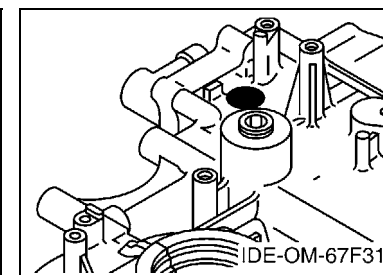
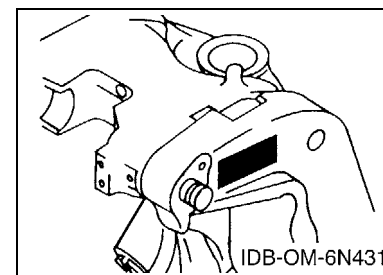
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F100B	60C-1001243		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	60C6	F100BET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

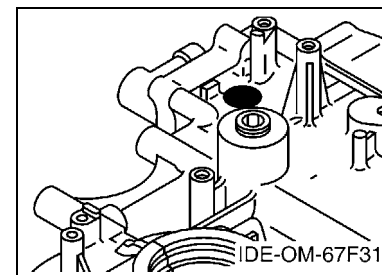
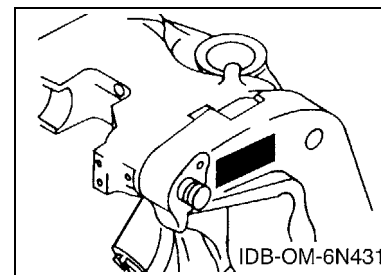
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F100B	60C-1001243		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	60C6	F100BET

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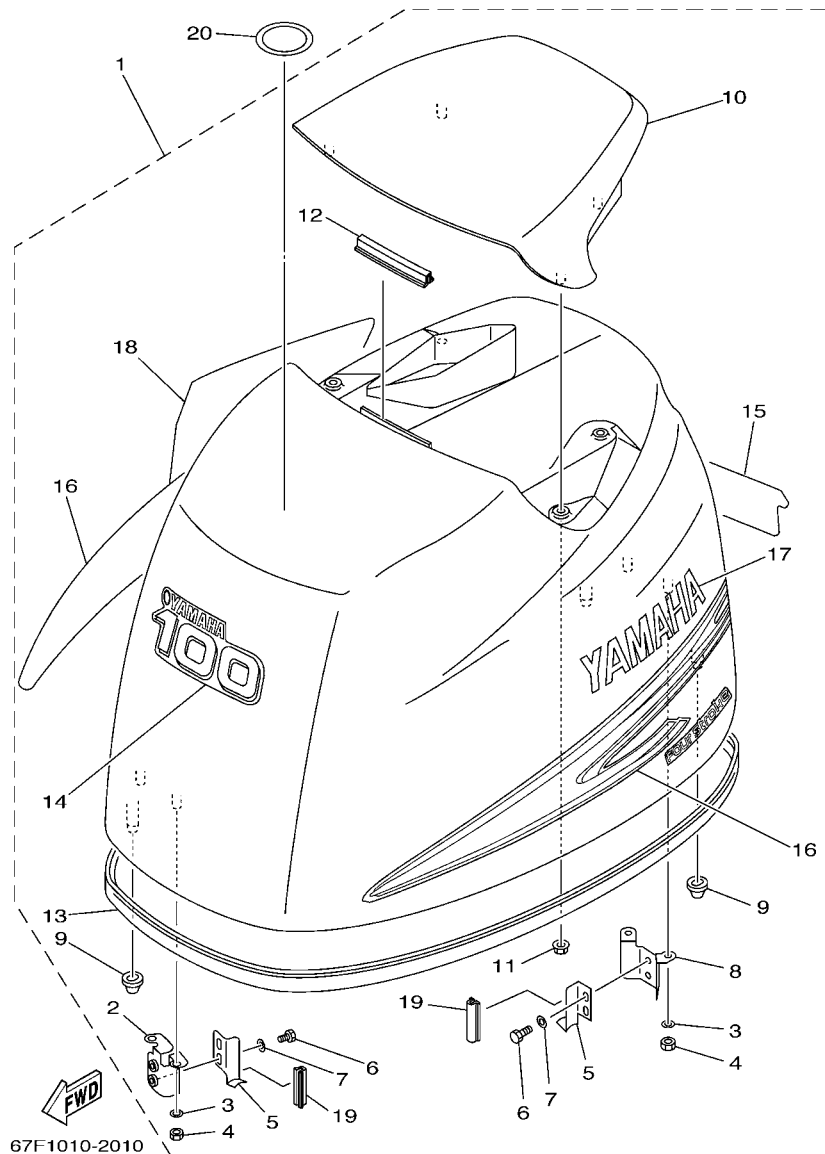


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	67F-42610-11-4D	TOP COWLING ASSY CAPOT (ENS.)	1				
2	67F-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
3	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	4				
4	95380-06600	.NUT, HEXAGON .ECROU	4				
5	68V-42652-00	.HOOK .CROCHET	2				
6	97095-06012	.BOLT .BOULON	4				
7	92995-06600	.WASHER .RONDELLE	4				
8	67F-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
9	67F-42662-00	.DAMPER .AMORTISSEUR	3				
10	67F-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1				
11	90179-06M24	.NUT .ECROU	4				
12	61N-42628-00	.SEAL .JOINT	1				
13	67F-42615-00	.SEAL .JOINT	1				
14	67F-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1				
15	67F-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1				
16	67F-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1				
17	67F-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1				
18	67F-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1				
19	67F-42628-00	.SEAL .JOINT	2				
20	67F-13434-03	LABEL, CAUTION ETIQUETTE, ATTENTION	1				

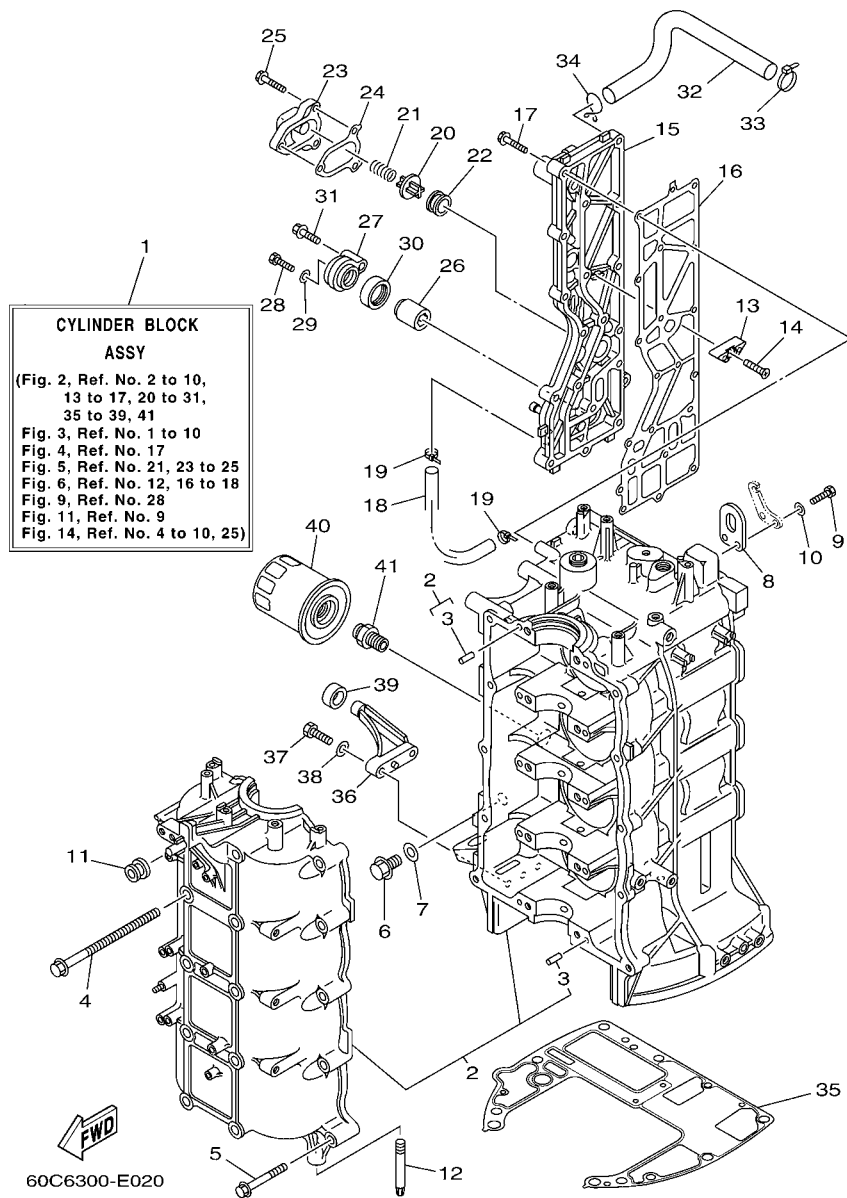


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	60C-W009B-03-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1				Go to P/N : PE0-OM-100011
2	67F-15100-03-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	93606-12019	.PIN, DOWEL .GOUPILLE	10				
4	90119-10M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10				
5	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10				
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
7	90430-14115	GASKET JOINT	1				
8	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	2				
9	97095-06020	BOLT BOULON	4				
10	92995-06600	WASHER RONDELLE	4				
11	90480-12072	GROMMET PASSE-FIL	1				
12	67F-15142-00	GUIDE 1 GUIDE 1	2				
13	6E5-11325-00	ANODE ANODE	3				
14	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	3				
15	67F-41113-10-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1				
16	6D8-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1				
17	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18				
18	90445-10M40	HOSE (L330) DURITE (L330)	1				
19	90465-11M10	CLAMP BRIDE	2				
20	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1				
21	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
22	90480-20M05	GROMMET PASSE-FIL	1				
23	67F-1246A-01-1S	COVER 1 COUVERCLE 1	1				
24	67F-12435-A0	GASKET JOINT	1				
25	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
26	68V-11325-01	ANODE ANODE	1				Go to P/N : PE0-OM-100011
27	69J-11327-00-94	COVER, ANODE COUVERCLE	1				Go to P/N : PE0-OM-100011

PARTS NEWS

News No.:PE0-OM-100011(1/2)

Date: March 3, 2010

Signature: F. Takahashi

Cause: Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F100BET (60C6)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1E60C-300F1
Time of YPEC Revision Text, Illustration --> Mar./20/2010 PDF Replace --> Mar./20/2010 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F100BET	60C6	60C:1001737-

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
 These parts are interchangeable with a set			

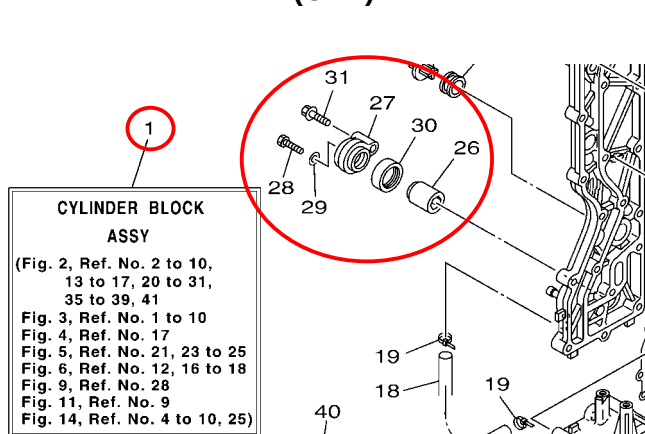
FIG.2 CYLINDER & CRANKCASE 1

1. LIST CORRECTION

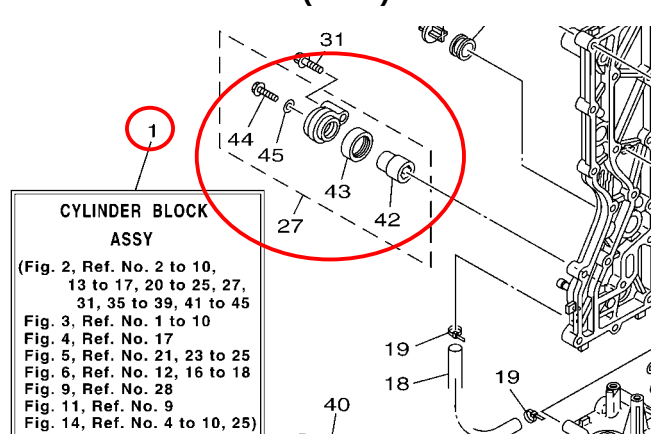
Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	PART NAME	Q'TY	*Interchangeability	
							REMARKS
2	1	60C-W009B-03-1S	60C-W009B-04-1S	CYLINDER BLOCK ASSY	1		*Part number revision
	26	68V-11325-01	-	ANODE	1		*Deleted Parts
	27	69J-11327-00-94	69J-11301-10	ANODE COVER ASSY	1	B	*Part number revision
	42	-	68V-11325-02	. ANODE	1	C	*Added Parts
	43	-	67F-11328-00	. GROMMET, ANODE	1	C	
	44	-	90105-06M07	. BOLT, FLANGE	1	C	
	45	-	90430-06M03	. GASKET	1	C	
	28	97075-06020	-	BOLT	1		*Deleted Parts
	29	92995-06600	-	WASHER	1		
	30	67F-11328-00	-	GROMMET, ANODE	1		

2. ILLUSTRATION CORRECTION

(OLD)



(NEW)

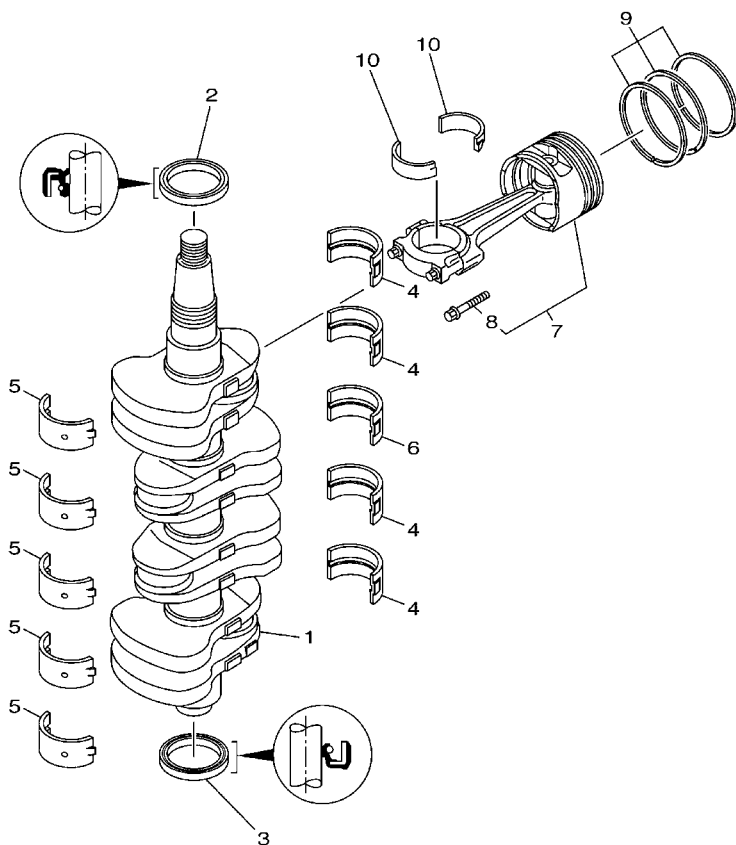


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YAMAHA MOTOR CO.,LTD
2500 Shingai Iwata Shizuoka 438-8501, Japan
Technical Publication Dept.



60C1200-1031

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1				
2	93102-48008	OIL SEAL JOINT SPY	1				
3	93101-48001	OIL SEAL JOINT SPY	1				
4	67F-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4				UR GREEN UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4				UR BLUE UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4				UR RED UR RED
5	67F-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5				UR YELLOW UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5				UR GREEN UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5				UR BLUE UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5				UR RED UR RED
6	67F-11418-00	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1				UR GREEN UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1				UR BLUE UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1				UR RED UR RED
7	60C-W1164-01	PISTON/CON-ROD ASSY STD PISTON/BIELLE COMPLETE (STD)	4				
	60C-W1164-10	PISTON/CON-ROD ASSY(0.25MM OS) PISTON/BIELLE COMPLETE:0.25MM	4				AP AP
8	67F-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2				
9	60C-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4				
	60C-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	4				AP AP
10	6D8-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR YELLOW UR YELLOW
	6D8-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR GREEN UR GREEN
	6D8-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR BLUE UR BLUE
	6D8-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR RED UR RED

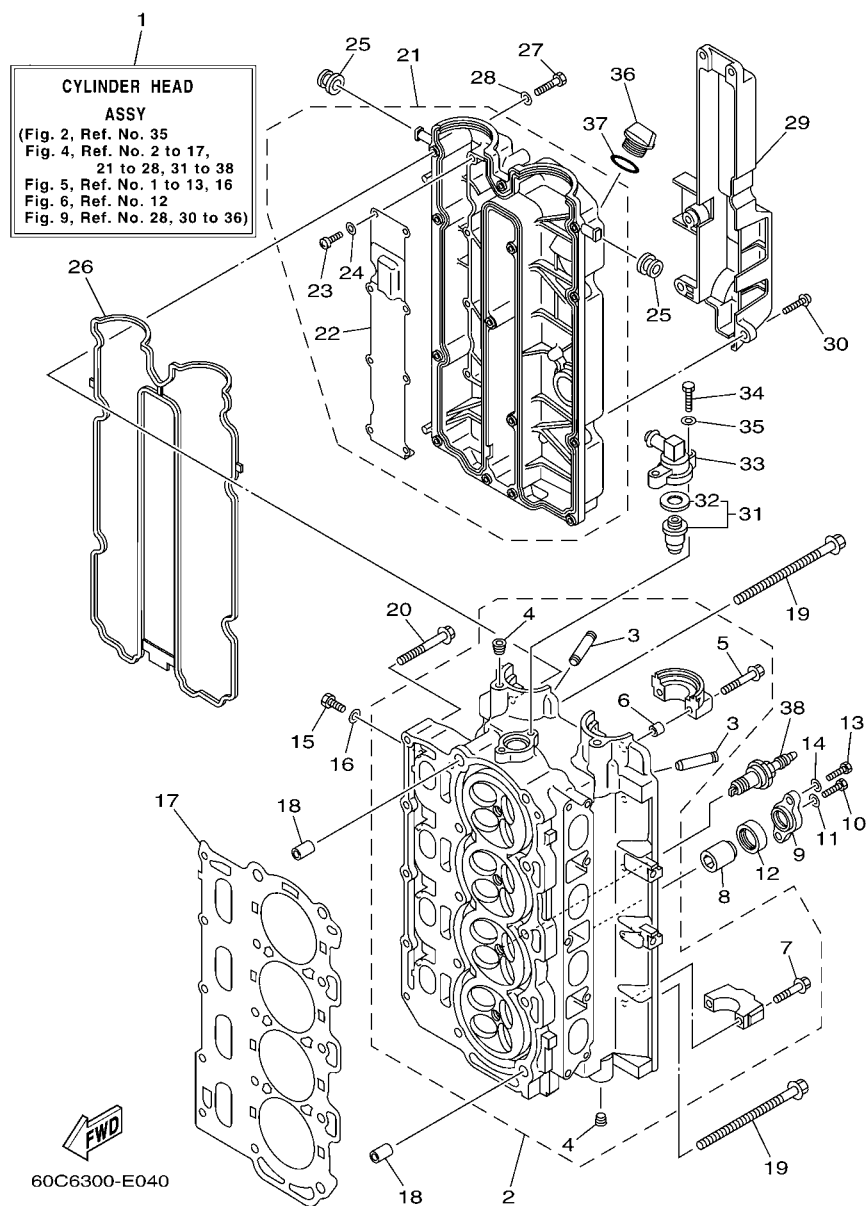


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-W009A-22-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1				Go to P/N : PE0-OM-100011
2	67F-11110-13-94	CYLINDER HEAD ASSY JEU DE CULASSE	1				
3	67F-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	16				
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	4				
5	90119-07235	.BOLT/WASHER-CAM CAPS .BOULON, AVEC RONDELLE	4				
6	91809-08006	.SLEEVE GUIDE-DOWEL .GOUJON, D'ASSEMBLAGE	4				
7	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	16				
8	68V-11325-01	ANODE ANODE	2				Go to P/N : PE0-OM-100011
9	67F-11327-00-94	COVER, ANODE COUVERCLE	2				Go to P/N : PE0-OM-100011
10	97075-06020	BOLT BOULON	2				Go to P/N : PE0-OM-100011
11	92995-06600	WASHER RONDELLE	2				Go to P/N : PE0-OM-100011
12	67F-11328-00	GROMMET, ANODE PASSE-FIL	2				Go to P/N : PE0-OM-100011
13	97075-08025	BOLT BOULON	4				
14	92995-08600	WASHER RONDELLE	4				
15	97095-08014	BOLT BOULON	4				
16	90430-08143	GASKET JOINT	4				
17	67F-11181-02	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
18	90387-10M08	COLLAR COLLERETTE	2				
19	90105-10M89	BOLT, FLANGE BOULON	10				
20	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5				
21	68V-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
22	67F-11168-00	.COVER, BREATHER .COUVERCLE, RENIFLARD	1				
23	98507-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	8				
24	92907-04600	.WASHER .RONDELLE	8				
25	90480-12072	GROMMET PASSE-FIL	2				
26	6D8-11356-01	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1				
27	97095-06030	BOLT BOULON	14				

PARTS NEWS

News No.:PE0-OM-100011(2/2)

Date: March 3, 2010

Signature: F. Takahashi

Cause: Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F100BET (60C6)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1E60C-300F1
Time of YPEC Revision Text, Illustration --> Mar./20/2010 PDF Replace --> Mar./20/2010 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

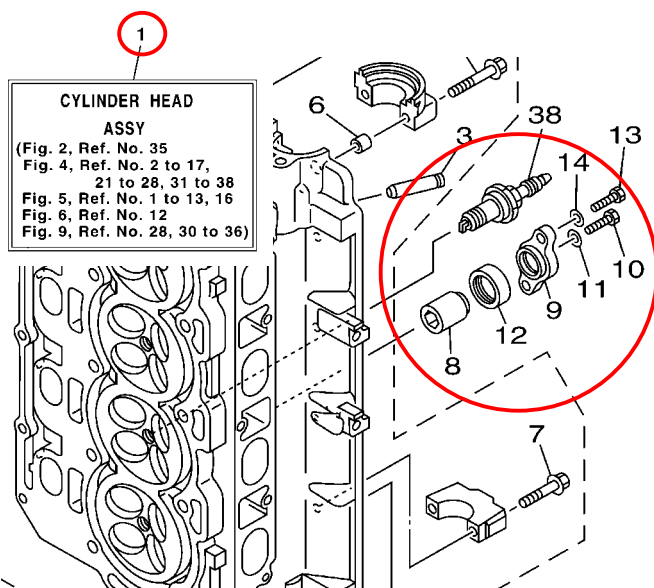
FIG.4 CYLINDER & CRANKCASE 2

1. LIST CORRECTION

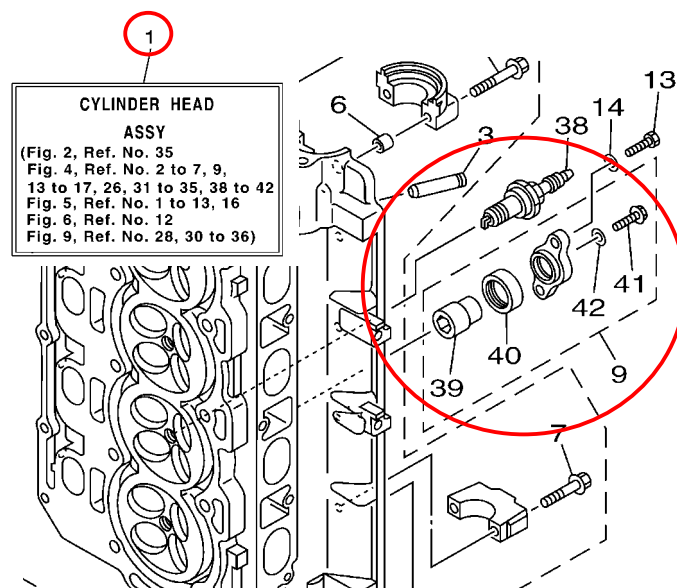
Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	PART NAME	Q'TY	*Interchangeability	
							REMARKS
4	1	67F-W009A-22-1S	67F-W009A-23-1S	CYLINDER HEAD ASSY	1		*Part number revision
	8	68V-11325-01	-	ANODE	2		*Deleted Parts
	9	67F-11327-00-94	67F-11301-10	ANODE COVER ASSY	2	B	*Part number revision
	39	-	68V-11325-02	. ANODE	1	C	*Added Parts
	40	-	67F-11328-00	. GROMMET,ANODE	1	C	
	41	-	90105-06M07	. BOLT,FLANGE	1	C	
	42	-	90430-06M03	. GASKET	1	C	
	10	97075-06020	-	BOLT	2		*Deleted Parts
	11	92995-06600	-	WASHER	2		
	12	67F-11328-00	-	GROMMET,ANODE	2		

2. ILLUSTRATION CORRECTION

(OLD)



(NEW)



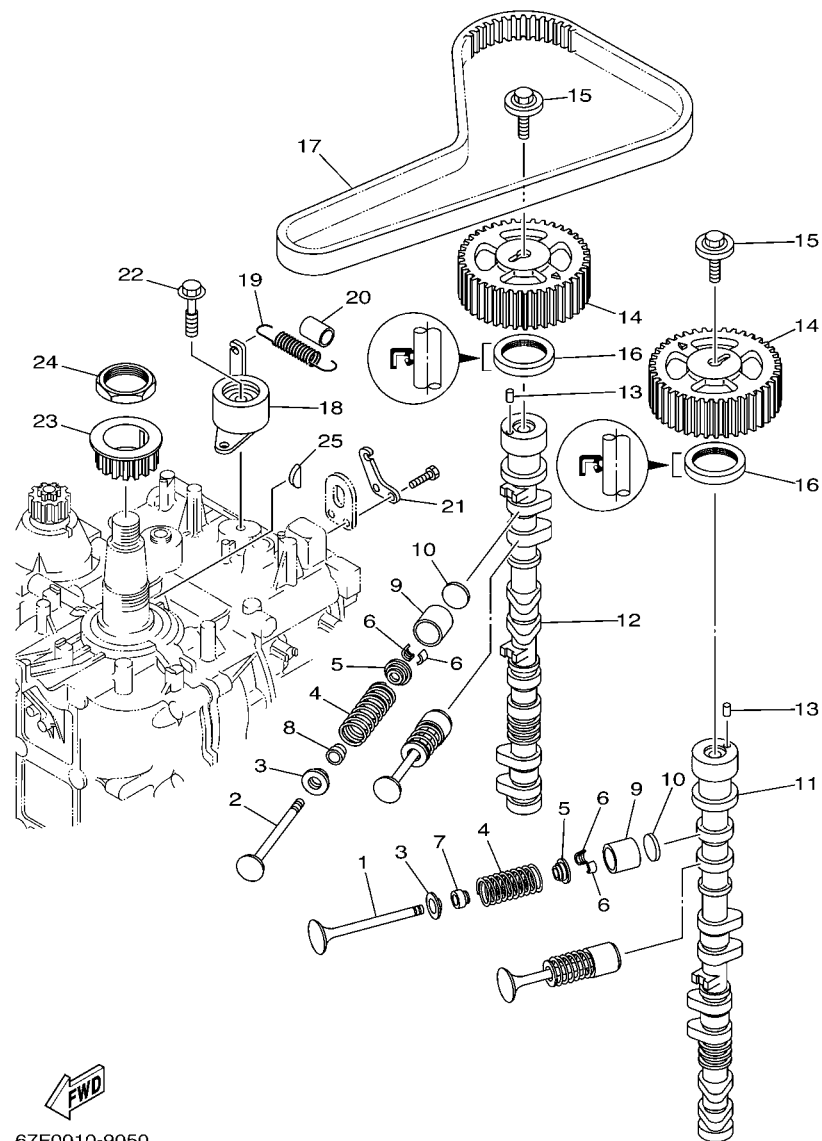
Thank you very much for your cooperation.

Parts
Manager
Check

Service
Manager
Check

Parts
Manager
File

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Technical Publication Dept.



67F0010-9050

FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	68V-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	8				
2	68V-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	8				
3	67F-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	16				
4	67F-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	16				
5	67F-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	16				
6	67F-12118-00	COTTER, VALVE FRAISE, SOUPAPE	32				
7	K0A-A3721-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8				
8	K0A-A3722-00	SEAL, VALVE STEM 2 JOINT, QUEUE DE SOUPAPE 2	8				
9	67F-12153-00	LIFTER, VALVE LEVE-SOUPAPE	16				
10	67F-12168-00	PAD, ADJUSTING (2.000) PASTILLE, DE REGLAGE (2.000)	16				UR
67F-12168-10	PAD, ADJUSTING (2.025) PASTILLE, DE REGLAGE (2.025)	16					UR
67F-12168-20	PAD, ADJUSTING (2.050) PASTILLE, DE REGLAGE (2.050)	16					UR
67F-12168-30	PAD, ADJUSTING (2.075) PASTILLE, DE REGLAGE (2.075)	16					UR
67F-12168-40	PAD, ADJUSTING (2.100) PASTILLE, DE REGLAGE (2.100)	16					UR
67F-12168-50	PAD, ADJUSTING (2.125) PASTILLE, DE REGLAGE (2.125)	16					UR
67F-12168-60	PAD, ADJUSTING (2.150) PASTILLE, DE REGLAGE (2.150)	16					UR
67F-12168-70	PAD, ADJUSTING (2.175) PASTILLE, DE REGLAGE (2.175)	16					UR
67F-12168-80	PAD, ADJUSTING (2.200) PASTILLE, DE REGLAGE (2.200)	16					UR
67F-12168-A0	PAD, ADJUSTING (2.225) PASTILLE, DE REGLAGE (2.225)	16					UR
67F-12168-B0	PAD, ADJUSTING (2.250) PASTILLE, DE REGLAGE (2.250)	16					UR
67F-12168-C0	PAD, ADJUSTING (2.275) PASTILLE, DE REGLAGE (2.275)	16					UR
67F-12168-D0	PAD, ADJUSTING (2.300) PASTILLE, DE REGLAGE (2.300)	16					UR
67F-12168-E0	PAD, ADJUSTING (2.325) PASTILLE, DE REGLAGE (2.325)	16					UR
67F-12168-F0	PAD, ADJUSTING (2.350) PASTILLE, DE REGLAGE (2.350)	16					UR
67F-12168-G0	PAD, ADJUSTING (2.375) PASTILLE, DE REGLAGE (2.375)	16					UR
67F-12168-H0	PAD, ADJUSTING (2.400) PASTILLE, DE REGLAGE (2.400)	16					UR
67F-12168-J0	PAD, ADJUSTING (2.425) PASTILLE, DE REGLAGE (2.425)	16					UR

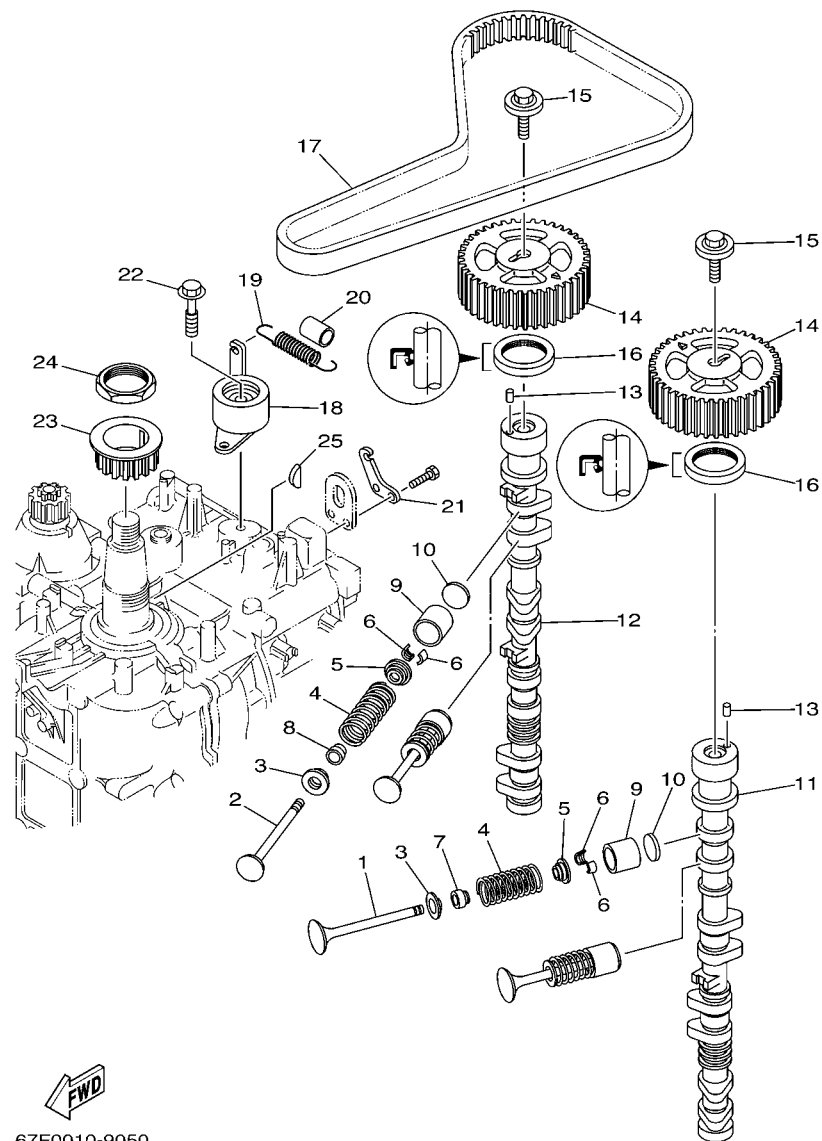
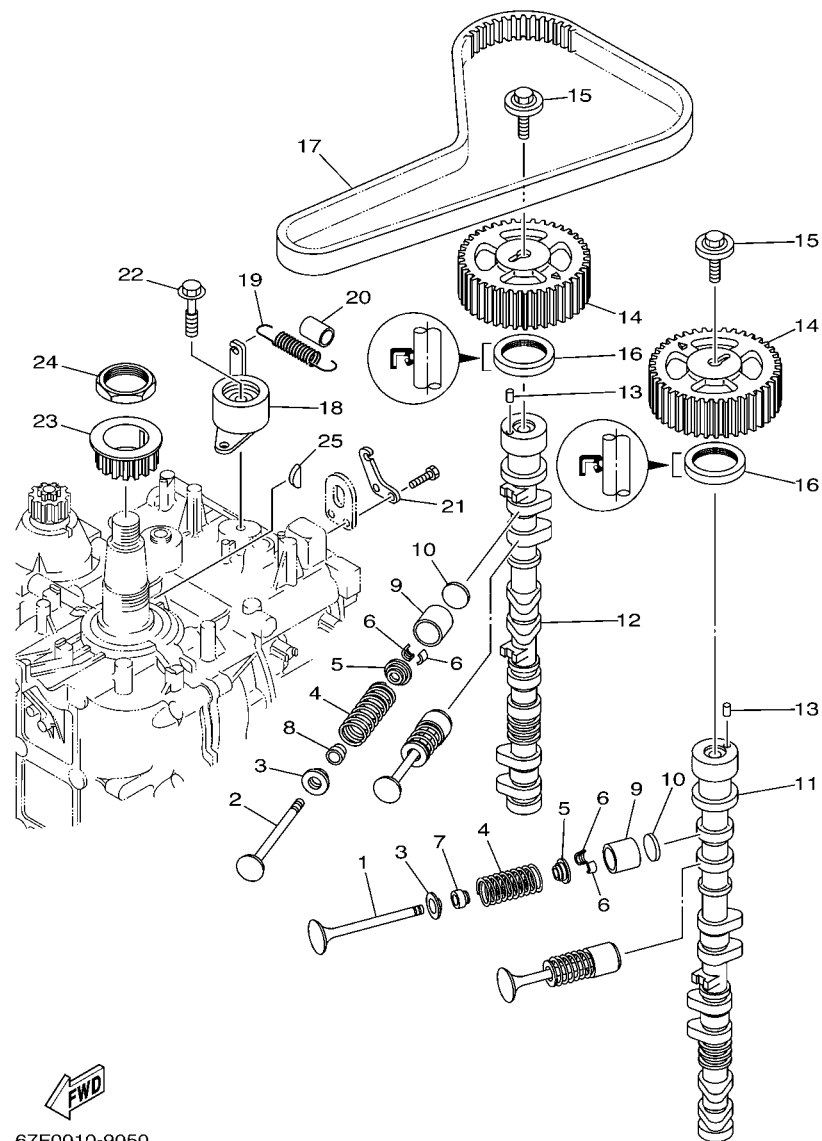


FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
10	67F-12168-K0	PAD, ADJUSTING (2.450) PASTILLE, DE REGLAGE (2.450)	16				UR UR
	67F-12168-L0	PAD, ADJUSTING (2.475) PASTILLE, DE REGLAGE (2.475)	16				UR UR
	67F-12168-M0	PAD, ADJUSTING (2.500) PASTILLE, DE REGLAGE (2.500)	16				UR UR
	67F-12168-N0	PAD, ADJUSTING (2.525) PASTILLE, DE REGLAGE (2.525)	16				UR UR
	67F-12168-P0	PAD, ADJUSTING (2.550) PASTILLE, DE REGLAGE (2.550)	16				UR UR
---	67F-12168-R0	PAD, ADJUSTING (2.575) PASTILLE, DE REGLAGE (2.575)	16				UR UR
	67F-12168-S0	PAD, ADJUSTING (2.600) PASTILLE, DE REGLAGE (2.600)	16				UR UR
	67F-12168-T0	PAD, ADJUSTING (2.625) PASTILLE, DE REGLAGE (2.625)	16				UR UR
	67F-12168-U0	PAD, ADJUSTING (2.650) PASTILLE, DE REGLAGE (2.650)	16				UR UR
	67F-12168-V0	PAD, ADJUSTING (2.675) PASTILLE, DE REGLAGE (2.675)	16				UR UR
---	67F-12168-W0	PAD, ADJUSTING (2.700) PASTILLE, DE REGLAGE (2.700)	16				UR UR
	67F-12168-X0	PAD, ADJUSTING (2.725) PASTILLE, DE REGLAGE (2.725)	16				UR UR
	67F-12168-Y0	PAD, ADJUSTING (2.750) PASTILLE, DE REGLAGE (2.750)	16				UR UR
	67F-12169-00	PAD, ADJUSTING (2.775) PASTILLE, DE REGLAGE (2.775)	16				UR UR
	67F-12169-10	PAD, ADJUSTING (2.800) PASTILLE, DE REGLAGE (2.800)	16				UR UR
---	67F-12169-20	PAD, ADJUSTING (2.825) PASTILLE, DE REGLAGE (2.825)	16				UR UR
	67F-12169-30	PAD, ADJUSTING (2.850) PASTILLE, DE REGLAGE (2.850)	16				UR UR
	67F-12169-40	PAD, ADJUSTING (2.875) PASTILLE, DE REGLAGE (2.875)	16				UR UR
	67F-12169-50	PAD, ADJUSTING (2.900) PASTILLE, DE REGLAGE (2.900)	16				UR UR
	67F-12169-60	PAD, ADJUSTING (2.925) PASTILLE, DE REGLAGE (2.925)	16				UR UR
---	67F-12169-70	PAD, ADJUSTING (2.950) PASTILLE, DE REGLAGE (2.950)	16				UR UR
	67F-12169-80	PAD, ADJUSTING (2.975) PASTILLE, DE REGLAGE (2.975)	16				UR UR
	67F-12169-A0	PAD, ADJUSTING (3.000) PASTILLE, DE REGLAGE (3.000)	16				UR UR
	67F-12169-B0	PAD, ADJUSTING (3.025) PASTILLE, DE REGLAGE (3.025)	16				UR UR
	67F-12169-C0	PAD, ADJUSTING (3.050) PASTILLE, DE REGLAGE (3.050)	16				UR UR
---	67F-12169-D0	PAD, ADJUSTING (3.075) PASTILLE, DE REGLAGE (3.075)	16				UR UR
	67F-12169-E0	PAD, ADJUSTING (3.100) PASTILLE, DE REGLAGE (3.100)	16				UR UR

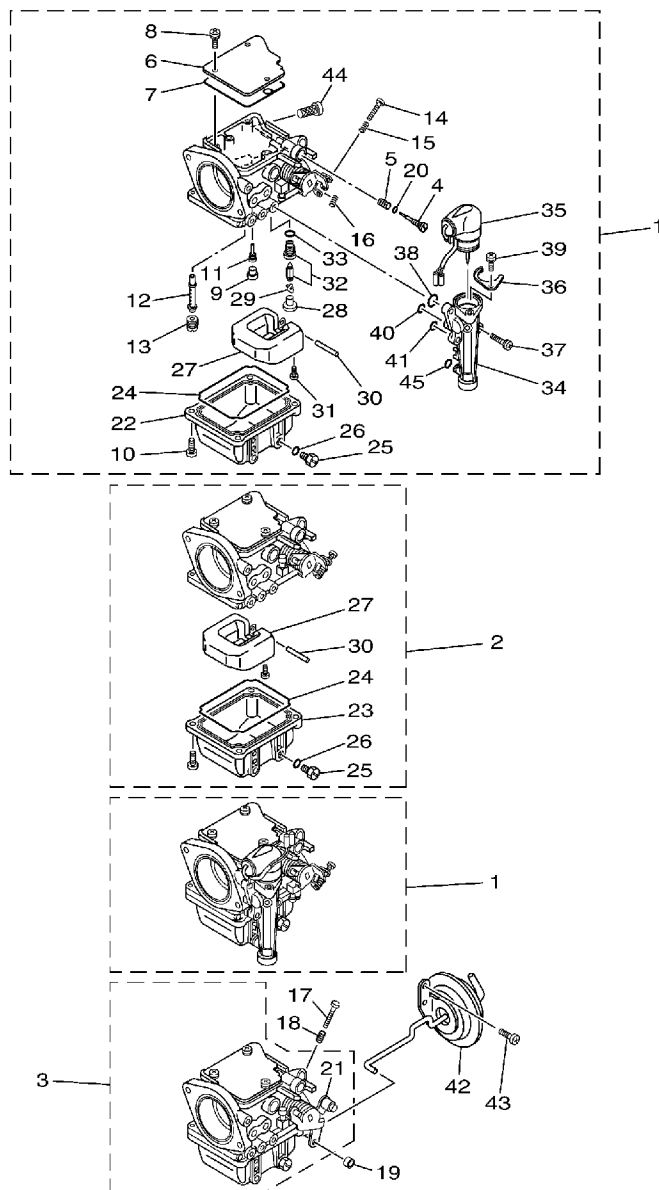


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FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
10	67F-12169-F0	PAD, ADJUSTING (3.125) PASTILLE, DE REGLAGE (3.125)	16				UR UR
	67F-12169-G0	PAD, ADJUSTING (3.150) PASTILLE, DE REGLAGE (3.150)	16				UR UR
	67F-12169-H0	PAD, ADJUSTING (3.175) PASTILLE, DE REGLAGE (3.175)	16				UR UR
	67F-12169-J0	PAD, ADJUSTING (3.200) PASTILLE, DE REGLAGE (3.200)	16				UR UR
	67F-12169-K0	PAD, ADJUSTING (3.225) PASTILLE, DE REGLAGE (3.225)	16				UR UR
	67F-12169-L0	PAD, ADJUSTING (3.250) PASTILLE, DE REGLAGE (3.250)	16				UR UR
	67F-12169-M0	PAD, ADJUSTING (3.275) PASTILLE, DE REGLAGE (3.275)	16				UR UR
	67F-12169-N0	PAD, ADJUSTING (3.300) PASTILLE, DE REGLAGE (3.300)	16				UR UR
11	67F-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1				
12	67F-12181-00	CAMSHAFT 2 ARBRE A CAMES 2	1				
13	93605-10108	PIN, DOWEL AXE	2				
14	67F-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	2				
15	90119-10M06	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
16	93102-38M59	OIL SEAL JOINT SPY	2				
17	67F-46241-00	BELT COURROIE TRAPEZOIDALE	1				
18	67F-11590-00	TENSIONER ASSY TENDEUR (ENS.)	1				
19	90506-16M39	SPRING, TENSION RESSORT, TENSION	1				
20	90445-15M03	HOSE (L23) DURITE (L23)	1				
21	67F-11595-00	PLATE, VALVE PLAQUE DE SOUPAPE	1				
22	90119-10M72	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
23	6D8-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1				
24	90170-40003	NUT ECROU	1				
25	90280-04008	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				



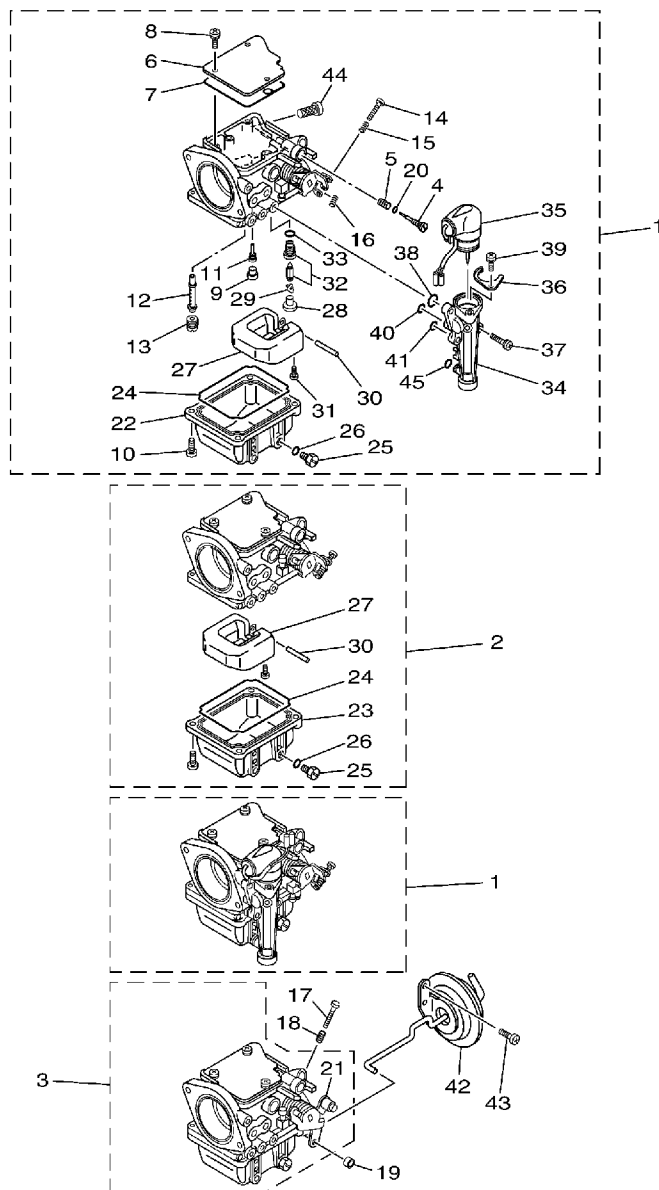
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FIG. 7 CARBURETOR 1

CARBURATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6			REMARKS REMARQUES
1	60C-14901-00	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET	2			#1,3 #1,3
2	60C-14902-00	CARBURETOR ASSY 2 CARBURATEUR 2 COMPLET	1			#2 #2
3	60C-14904-00	CARBURETOR ASSY 4 CARBURATEUR 4 COMPLET	1			#4 #4
4	67F-14923-00	.SCREW, PILOT .VIS, RALENTI	4			
5	697-14555-00	.SPRING .RESSORT	4			
6	67F-14146-00	.PLATE .PLAQUE	4			
7	67F-14147-00	.O-RING .JOINT TORIQUE	4			
8	97803-04010	.SCREW, PAN HEAD .VIS, CRUCIFORME	12			
9	676-14966-00	.CAP .CAPUCHON	4			
10	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	16			
11	67F-14948-04	.JET (#42) .GICLEUR (#42)	4			
12	67F-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	4			
13	67F-14943-83	.JET, MAIN (#128) .GICLEUR, PRINCIPAL (#128)	4			
14	67F-14567-00	.SCREW .VIS	3			#1,2,3 #1,2,3
15	67F-14555-00	.SPRING .RESSORT	3			#1,2,3 #1,2,3
16	67F-14556-00	.SPRING .RESSORT	3			#1,2,3 #1,2,3
17	63V-14523-00	SCREW, STOP VIS, BUTEE	1			#4 #4
18	90501-10326	SPRING, COMPRESSION RESSORT, COMPRESSION	1			#4 #4
19	67F-14998-00	BUSH BAGUE	1			#4 #4
20	67F-14397-00	.O-RING .JOINT TORIQUE	4			
21	6H2-14578-00	.COLLAR .COLLERETTE	1			#4 #4
22	67F-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2			#1,3 #1,3
23	67F-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2			#2,4 #2,4
24	67F-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	4			
25	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	4			
26	93210-04230	.O-RING .JOINT TORIQUE	4			
27	6H4-14985-01	.FLOAT .FLOTTEUR	4			

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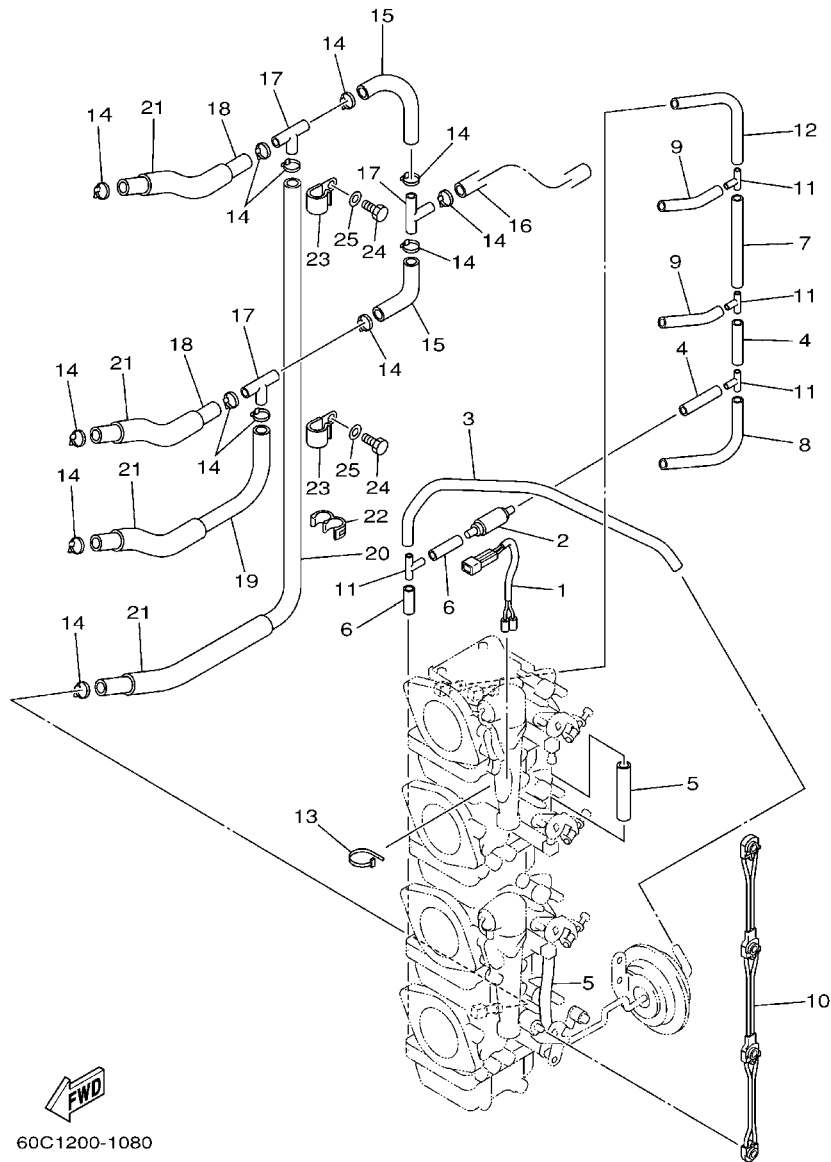


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FIG. 7 CARBURETOR 1

CARBURATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
28	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	4				
29	67F-14159-00	.CLIP .JONC	4				
30	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	4				
31	98580-04008	.SCREW, PAN HEAD .VIS	4				
32	60C-14590-02	.NEEDLE VALVE ASSY .POINTEAU	4				
33	93210-04228	.O-RING .JOINT TORIQUE	4				
34	67F-14378-00	.BODY, STARTER .CORPS, STARTER	2				#1,3 #1,3
35	67F-14380-01	.PRIME STARTER ASSY .STARTER AUTOMATIQUE	2				#1,3 #1,3
36	67F-14178-00	.PLATE, STARTER LEVER .PLAQUE, LEVIER DE STARTER	2				#1,3 #1,3
37	67F-14592-00	.SCREW .VIS	6				#1,3 #1,3
38	67F-14398-00	.O-RING .JOINT TORIQUE	2				#1,3 #1,3
39	67F-14565-00	.SCREW .VIS	2				#1,3 #1,3
40	67F-14398-10	.O-RING .JOINT TORIQUE	2				#1,3 #1,3
41	67F-14398-20	.O-RING .JOINT TORIQUE	2				#1,3 #1,3
42	67F-14369-00	DIAPHRAGM ASSY 2 DIAPHRAGME 2	1				#4 #4
43	67F-14325-00	SCREW, PAN HEAD VIS TETE CONIQUE	2				#4 #4
44	67F-14371-01	.ELEMENT, FILTER .ELEMENT, FILTRE	4				
45	67F-14398-30	.O-RING .JOINT TORIQUE	2				#1,3 #1,3



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FIG. 8 CARBURETOR 2

CARBURATEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-1412A-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1				
2	67F-13183-00	VALVE, CHECK S'OUPAPE DE RATANUE	1				
3	67F-14349-00	PIPE DURITE	1				
4	67F-14349-10	PIPE DURITE	2				
5	67F-14349-20	PIPE DURITE	2				
6	67F-14349-30	PIPE DURITE	2				
7	67F-14349-40	PIPE DURITE	1				
8	67F-14349-50	PIPE DURITE	1				
9	67F-14349-60	PIPE DURITE	2				
10	67F-14585-00	ROD, CHOKE TRINGLE, STARTER	1				
11	67F-14189-00	CONNECTOR CONNECTEUR	4				
12	67F-14349-70	PIPE DURITE	1				
13	90465-11M59	CLAMP BRIDE	1				
14	68F-24356-00	CLIP, PIPE 1 JONC, TUBE 1	13				
15	60C-14294-00	HOSE DURITE	2				
16	60C-14298-00	PIPE DURITE	1				
17	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	3				
18	90445-10M16	HOSE (L120) DURITE (L120)	2				
19	90445-10MG6	HOSE (L180) DURITE (L180)	1				
20	90445-10MG7	HOSE (L350) DURITE (L350)	1				
21	90445-16M07	HOSE (L80) DURITE (L80)	4				
22	90464-10M57	CLAMP BRIDE	1				
23	90465-08M83	CLAMP BRIDE	2				
24	97095-06012	BOLT BOULON	2				
25	92995-06600	WASHER RONDELLE	2				

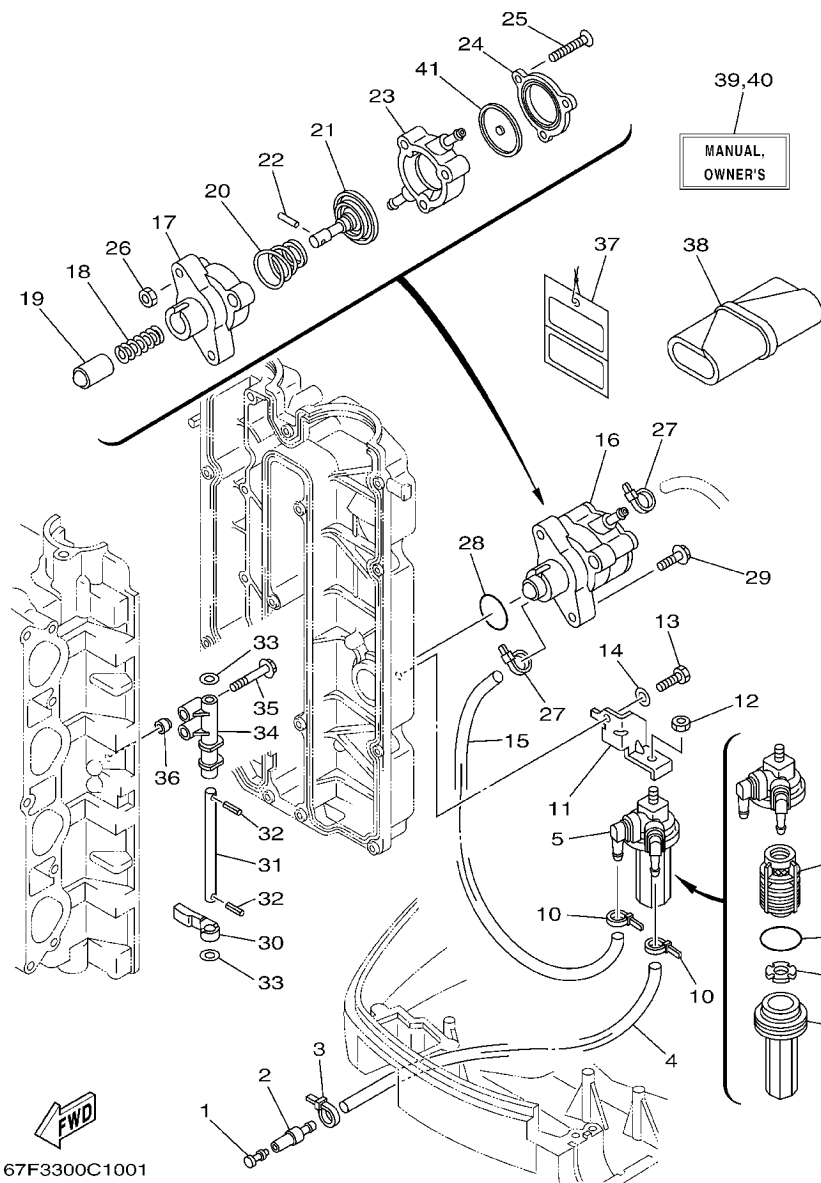


FIG. 9 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1				
2	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
3	90465-11M10	CLAMP BRIDE	1				
4	90445-13M27	HOSE (L950) DURITE (L950)	1				
5	60C-24560-00	FILTER ASSY ENS FILTRE	1				
6	68V-24521-01	.CUP, FILTER .CUVETTE, FILTRE	1				
7	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
8	93210-32738	.O-RING .JOINT TORIQUE	1				
9	68V-24469-01	.FLOAT, WATER LEVEL .FLOTTEUR	1				
10	90465-11M10	CLAMP BRIDE	2				
11	68V-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1				
12	95380-08600	NUT ECROU	1				
13	97095-06016	BOLT BOULON	1				
14	92995-06600	WASHER RONDELLE	1				
15	90445-13M11	HOSE (L300) DURITE (L300)	1				
16	68V-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1				
17	68V-24412-00	.BODY 1 .CORPS 1	1				
18	68V-24454-00	.SPRING .RESSORT	1				
19	68V-13131-00	.PLUNGER .PLONGEUR	1				
20	68V-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1				
21	68V-24411-00	.DIAPHRAGM .DIAPHRAGME	1				
22	68V-24374-00	.PIN .GOUPILLE	1				
23	68V-24413-00	.BODY 2 .CORPS 2	1				
24	68V-24414-00	.BODY 3 .CORPS 3	1				
25	68V-24444-00	.SCREW .VIS	3				
26	68V-24149-00	.NUT .ECROU	3				
27	90465-11M10	CLAMP BRIDE	2				

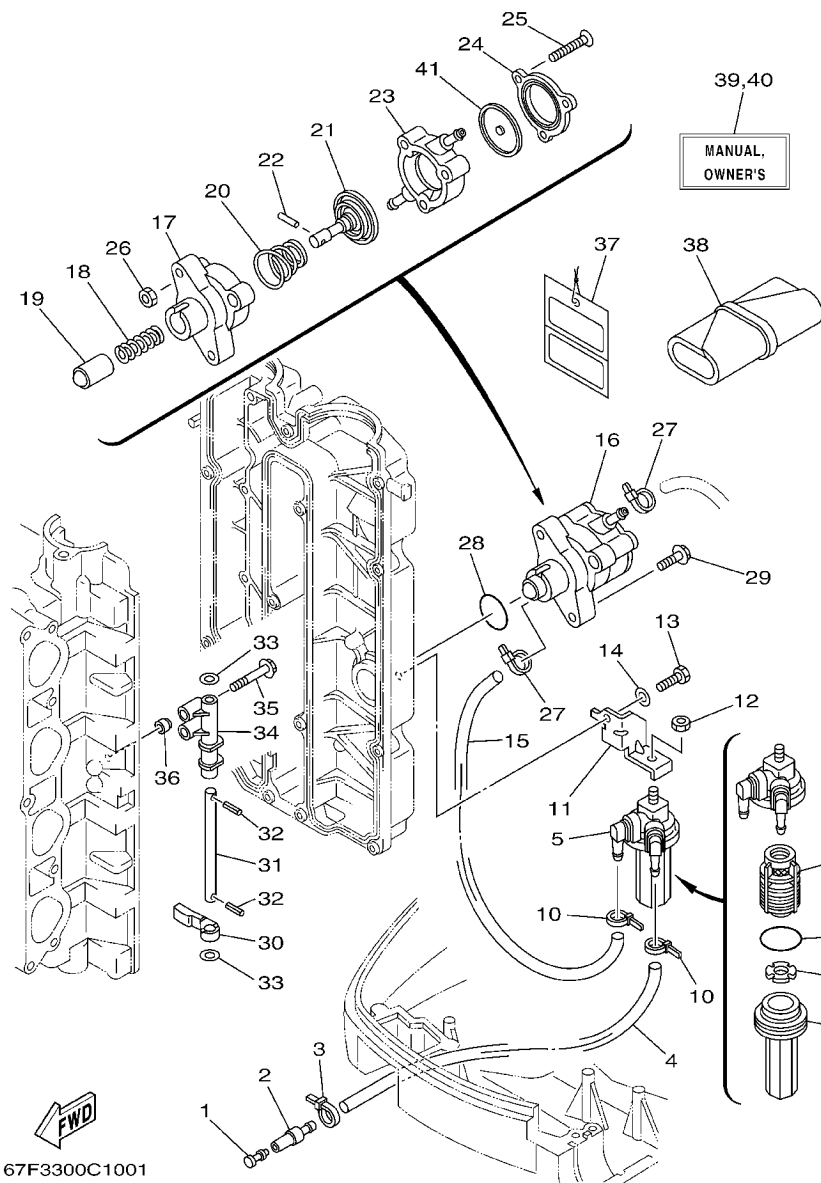
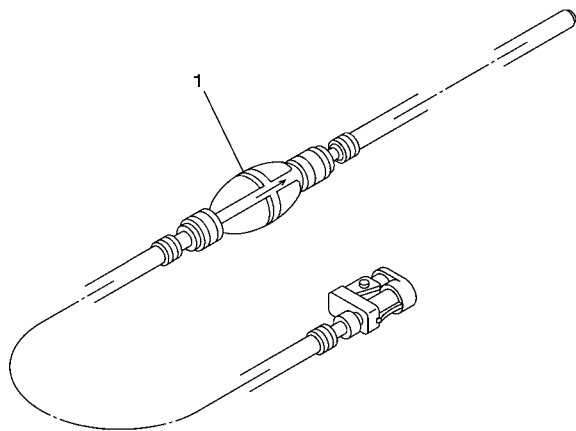


FIG. 9 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
28	93210-30682	O-RING JOINT TORIQUE	1				
29	90119-06M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
30	67F-24575-00	LEVER, FUEL CHANGE LEVIER, D'ESSENCE	1				
31	68V-24495-00	SHAFT AXE	1				
32	91609-25014	PIN, SPRING AXE DE RESSORT	2				
33	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2				
34	67F-24491-00	BRACKET, FUEL PUMP SUPPORT, POMPE A ESSENCE	1				
35	90119-07235	BOLT/WASHER-CAM CAPS BOULON, AVEC RONDELLE	2				
36	91809-08006	SLEEVE GUIDE-DOWEL GOUJON, D'ASSEMBLAGE	2				
37	61H-2819R-31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1				
38	67F-28100-01	TOOL KIT TROUSSE A OUTILS	1				
39	67F-28199-79-E0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (E)
	67F-28199-79-F0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (F)
	67F-28199-79-S0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (ES)
	67F-28199-79-G0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (ES)
	67F-28199-79-D0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (D)
	67F-28199-79-H0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (D)
40	67F-28199-8B-K0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (NL)
	67F-28199-8B-R0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (NL)
	67F-28199-8B-P0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (I)
	67F-28199-8B-N0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (I)
	67F-28199-8B-M0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (DK)
	67F-28199-8B-L0	MANUAL,OWNER'S MANUEL D'UTILISATION	1				UR (DK)
41	68V-24471-10	.DIAPHRAGM .DIAPHRAGME	1				UR (GR)




 67F3300-C110

FIG. 10 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	6YK-24306-44	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1				AP AP

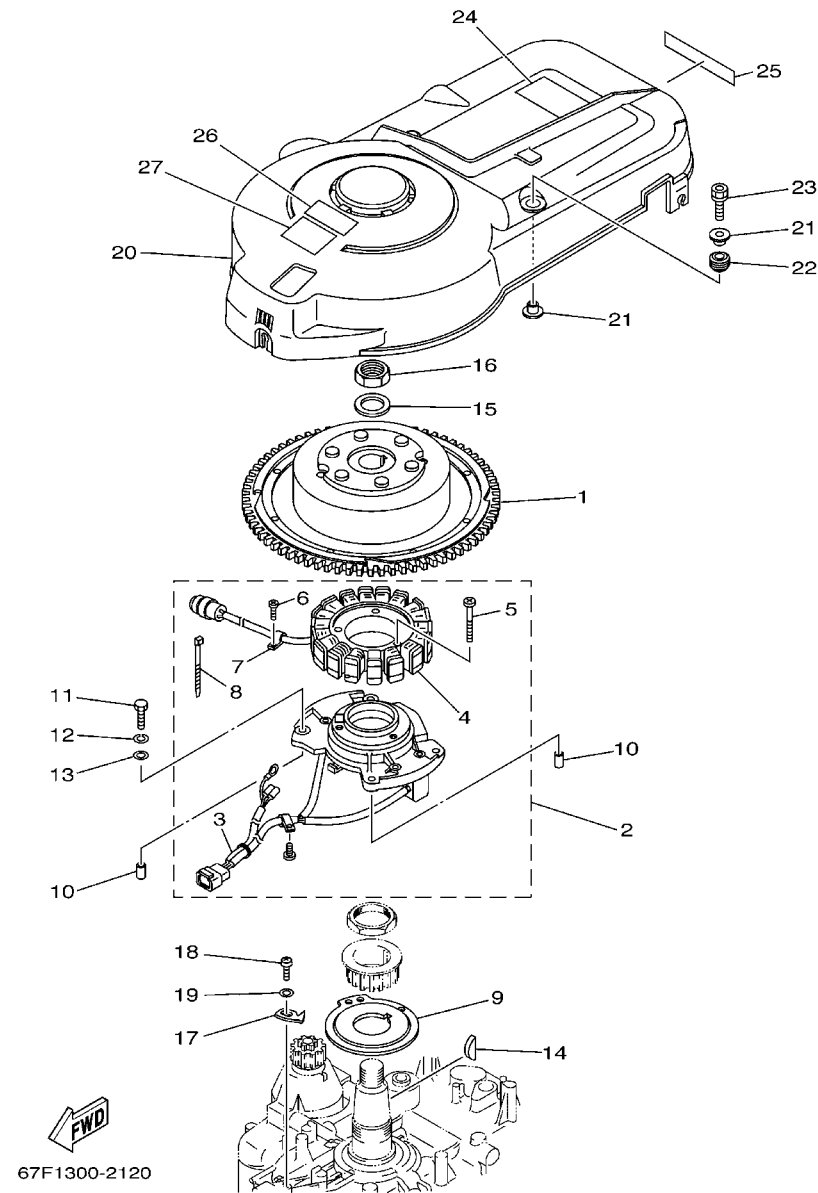


FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	67F-85550-00	ROTOR ASSY ROTOR CPLT	1				
2	67F-85560-01	BASE ASSY ENS. FLASQUE	1				
3	67F-85580-00	.COIL, PULSER .BOBINE, PULSEUR	1				
4	67F-85510-01	.STATOR ASSY .STATOR CPLT	1				
5	63D-81345-20	.SCREW, WITH WASHER (M6X30) .VIS, AVEC RONDELLE (M6X30)	3				
6	97607-04110	.SCREW, WITH WASHER .VIS HEXAGONAL	1				
7	445-81328-20	.CLAMP .COLLIER	1				
8	66T-81328-00	.CLAMP .COLLIER	1				
9	67F-81673-00	ROTOR ROTOR	1				
10	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2				
11	97095-06030	BOLT BOULON	4				
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
13	92995-06600	WASHER RONDELLE	4				
14	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
15	90201-24014	WASHER, PLATE RONDELLE, PLATE	1				
16	90179-24002	NUT ECROU	1				
17	6D8-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1				
18	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1				
19	92995-06600	WASHER RONDELLE	1				
20	67F-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1				
21	90387-06M71	COLLAR COLLERETTE	4				
22	90480-15M31	GROMMET PASSE-FIL	2				
23	90119-06M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
24	67F-12138-60	MARK, CAUTION MAKER	1				
25	68V-13437-61	MARK, CAUTION MAKER	1				
26	6A1-83625-41	MARK 5 ETIQUETTE 5	1				
27	6A1-83625-51	MARK 5 ETIQUETTE 5	1				

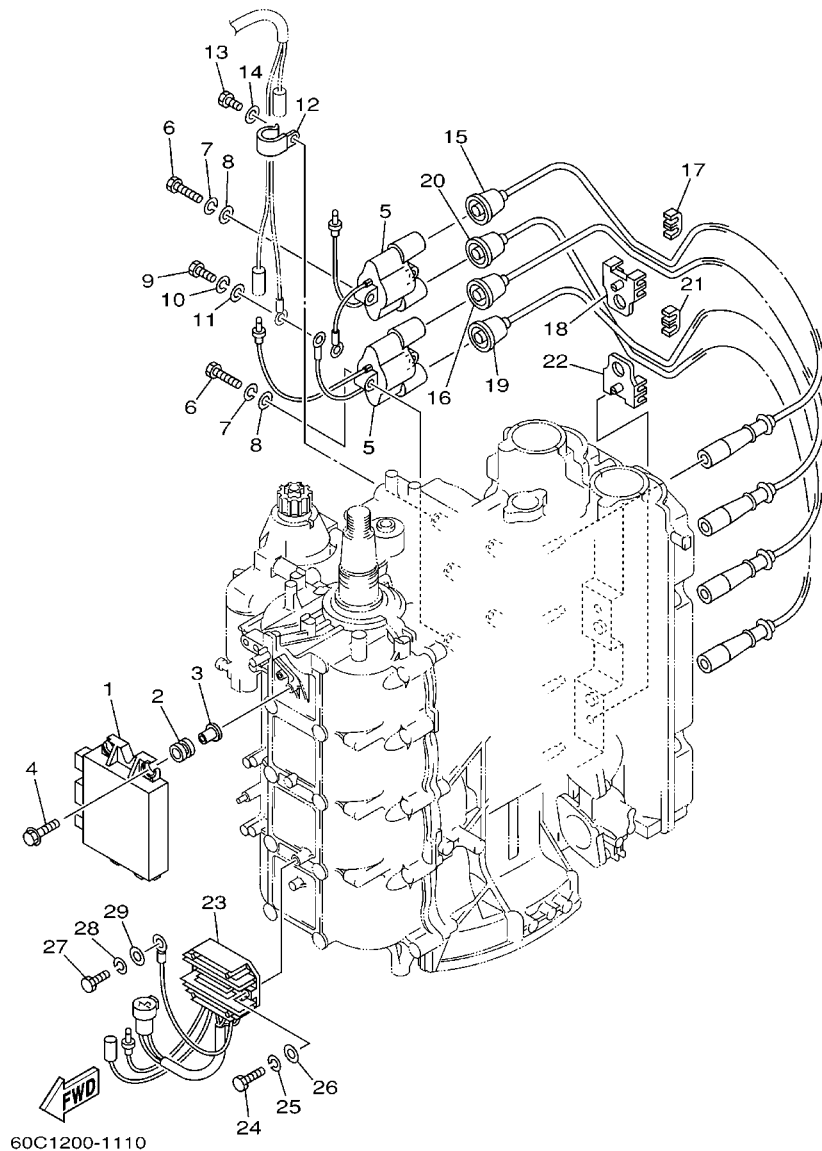


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-85540-03	C.D.I. UNIT ASSY BLOC C.D.I.	1				
2	68V-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4				
3	90387-06119	COLLAR COLLERETTE	4				
4	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
5	67F-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2				
6	97095-06030	BOLT BOULON	4				
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
8	92995-06600	WASHER RONDELLE	4				
9	97095-06020	BOLT BOULON	1				
10	92995-06100	WASHER, SPRING RONDELLE, GROWER	1				
11	92995-06600	WASHER RONDELLE	1				
12	90465-06M86	CLAMP BRIDE	1				
13	97095-06012	BOLT BOULON	1				
14	92995-06600	WASHER RONDELLE	1				
15	67F-82341-00	CORD, HIGH TENSION 1 CORDON, HAUTE-TENSION 1	1				#1
16	67F-82342-00	CORD, HIGH TENSION 2 CORDON, HAUTE-TENSION 2	1				#1 #2
17	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1				
18	67F-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1				
19	67F-82343-00	CORD, HIGH TENSION 3 CORDON, HAUTE-TENSION 3	1				#3
20	67F-82344-00	CORD, HIGH TENSION 4 CORDON, HAUTE TENSION 4	1				#3 #4
21	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1				
22	67F-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1				
23	67F-81960-11	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				Go to P/N : PE0-OM-060006
24	97095-06025	BOLT BOULON	2				
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
26	92995-06600	WASHER RONDELLE	2				
27	97095-06020	BOLT BOULON	1				

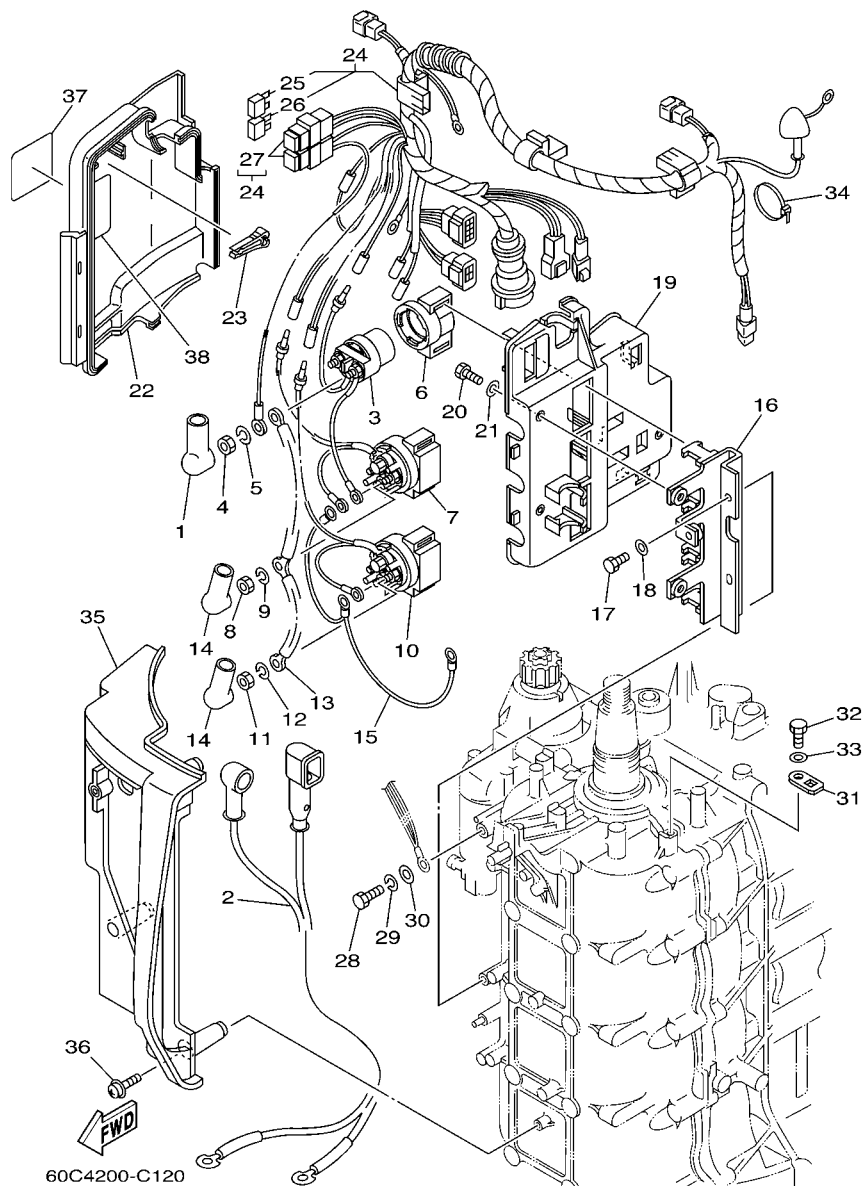
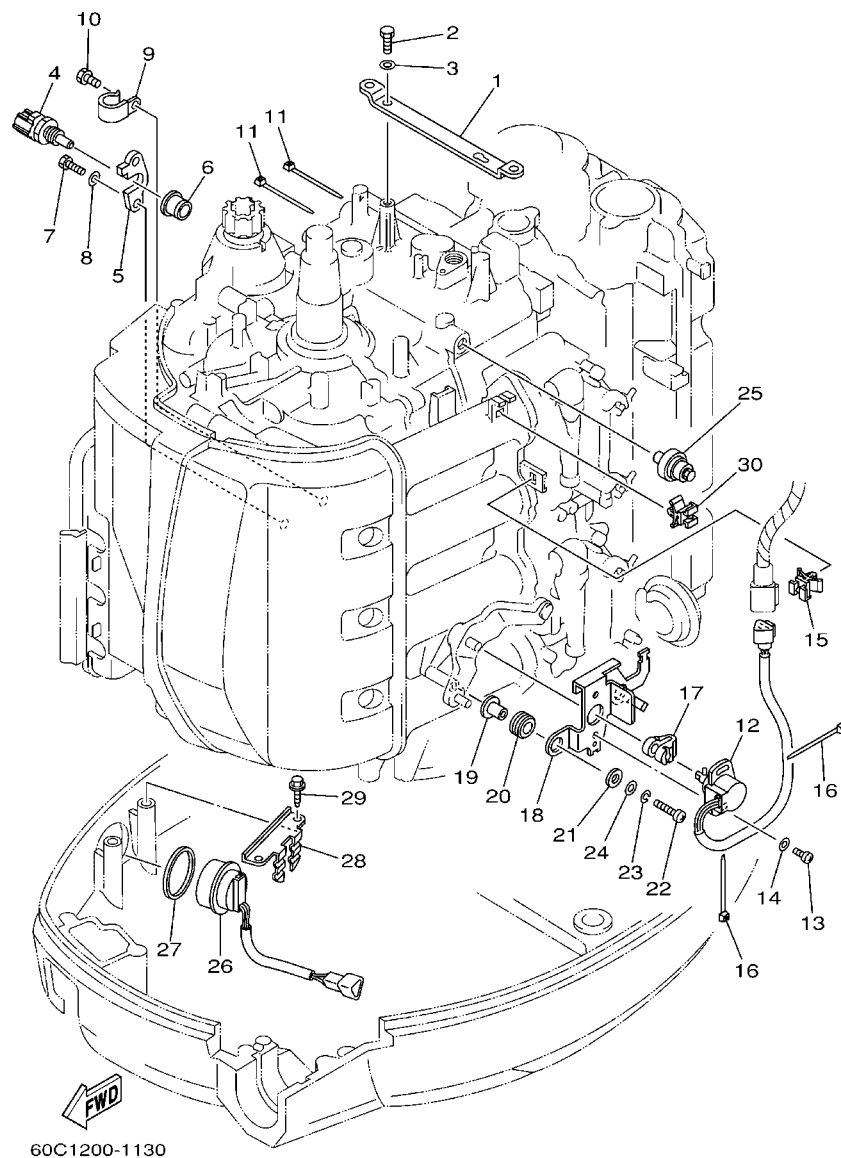


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2				
2	67F-82105-00	WIRE HARNESS FAISCEAU DE FILS	1				
3	6G1-8194A-10	RELAY RELAIS	1				
4	90170-06M30	NUT ECROU	2				
5	90204-06M00	WASHER, SPRING RONDELLE, GROWER	2				
6	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1				
7	6E5-8195B-01	RELAY ASSY RELAIS COMPLET	1				
8	90170-06M30	NUT ECROU	3				
9	90204-06M00	WASHER, SPRING RONDELLE, GROWER	3				
10	6E5-8195C-01	RELAY ASSY RELAIS COMPLET	1				
11	90170-06M30	NUT ECROU	3				
12	90204-06M00	WASHER, SPRING RONDELLE, GROWER	3				
13	66T-87149-00	CONNECTOR RACCORD	1				
14	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2				
15	67F-82116-00	WIRE, MINUS LEAD FIL, NEGATIF	1				
16	67F-81953-00	STAY, RELAY SUPPORT, RELAIS	1				
17	97095-06016	BOLT BOULON	2				
18	92995-06600	WASHER RONDELLE	2				
19	67F-81948-00	BRACKET JOINT TORIQUE	1				
20	97095-06016	BOLT BOULON	3				
21	92995-06600	WASHER RONDELLE	3				
22	67F-81942-00	COVER COUVERCLE	1				
23	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1				
24	67F-82590-03	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1				Go to P/N : PE0-OM-060006
25	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	2				
26	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2				
27	67F-8215B-00	.CAP (BLACK) .BOUCHON (NOIR)	2				

D2



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FIG. 14 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-8132G-01	PLATE PLAQUE	1				
2	97095-06016	BOLT BOULON	2				
3	92995-06600	WASHER RONDELLE	2				
4	67F-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1				
5	67F-85757-00	RETAINER ARRETOIR	1				
6	68V-85753-00	GASKET, SENDER UNIT JOINT, DE PERCEPTION	1				
7	97095-06016	BOLT BOULON	2				
8	92995-06600	WASHER RONDELLE	2				
9	90465-06M86	CLAMP BRIDE	1				
10	97095-06010	BOLT BOULON	1				
11	90465-11M10	CLAMP BRIDE	2				Go to P/N : PE0-OM-060006
12	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1				
13	97885-05010	SCREW, PAN HEAD VIS, A ENCOCHE	2				
14	92995-05600	WASHER RONDELLE	2				
15	90464-09M47	CLAMP BRIDE	1				
16	90465-11M10	CLAMP BRIDE	2				
17	6K7-14573-00	LEVER LEVIER	1				
18	67F-83635-00	BRACKET SUPPORT	1				
19	90387-05M00	COLLAR COLLERETTE	2				
20	90480-10M23	GROMMET PASSE-FIL	2				
21	90201-05M03	WASHER, PLATE RONDELLE, PLATE	2				
22	97885-05025	SCREW, PAN HEAD VIS, A ENCOCHE	2				
23	92995-05100	WASHER RONDELLE	2				
24	92995-05600	WASHER RONDELLE	2				
25	68V-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1				
26	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1				
27	6E5-82587-00	GASKET JOINT	1				

PARTS NEWS

News No. PE0-OM-060006 1/3

Date: Feb 24, 2006

Signature: K . Otsuka

Model	F100BET (60C5/60C6)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1D60C-300F1 / 1E60C-300F1

Revised parts catalogue will be issued by PDF and be uploaded to YPEC within one month.
 (YPEC=Yamaha Parts Electrical Catalogue = Website parts catalogue)

1.LIST CORRECTION

Fig.No- Ref.No.	OLD P/No.	NEW P/No.	PART NAME	Q'TY	*1	REMARKS
FIG.12 ELECTRICAL 1						
12-23	67F-81960-11	67F-81960-12	RECTIFIER & REGULATOR ASSY	1	○	*Part number revision
FIG.13 ELECTRICAL 2						
13-24	67F-82590-03	67F-82590-04	WIRE HARNESS ASSY	1	B ○	*Part number revision
13-35	60C-81916-00	60C-81916-01	COVER, TERMINAL	1	B	*Part number revision
13-39	-	90465-13M97	CLAMP	2	○	*Added Parts
FIG.14 ELECTRICAL 3						
14-11	90465-11M10	←	CLAMP	2 1	○	*Q'TY change
FIG.15 ELECTRICAL 4						
15-3	60C-82586-00	60C-82586-01	EXTENSION, WIRE HARNESS	1	○	*Part number revision
15-5	60C-8431R-00	60C-8431R-01	STAY, SETTING	1	○	*Part number revision
15-6	90465-11M10	←	CLAMP	2 1	○	*Q'TY change
15-7	-	90465-13M97	CLAMP	1	○	*Added Parts

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
○	These parts are interchangeable with a set		

 NEW P/No. Starting Serial No. : **60C:1001501-**

 Parts
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 Service
Manager
Check

 Parts
Manager
File

 YAMAHA MOTOR CO.,LTD
 2500 Shingai Iwata Shizuoka 438-8501.Japan
 Technical Publication Dept.

Model	F100BET (60C5/60C6)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1D60C-300F1 / 1E60C-300F1

2. ILLUSTRATION CORRECTION

FIG.12 ELECTRICAL 1

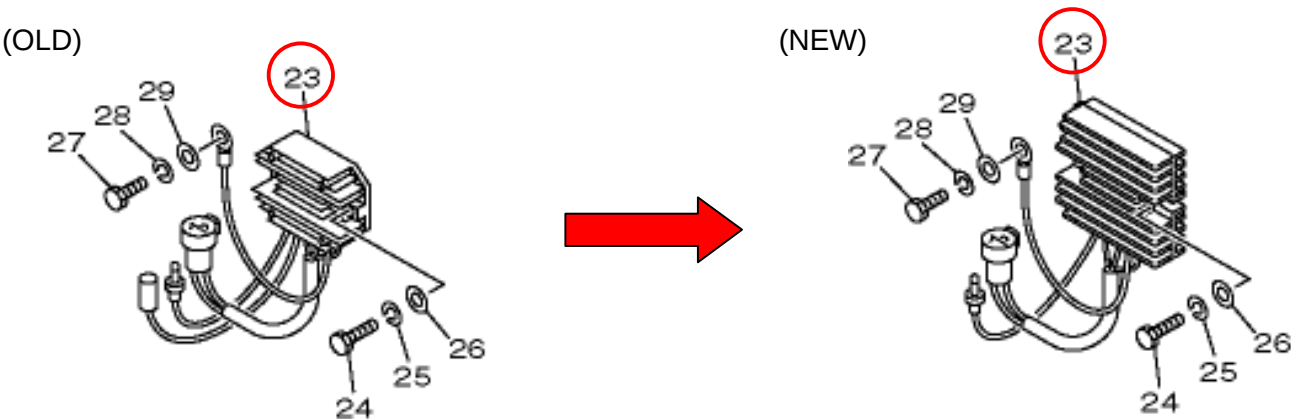


FIG.13 ELECTRICAL 2

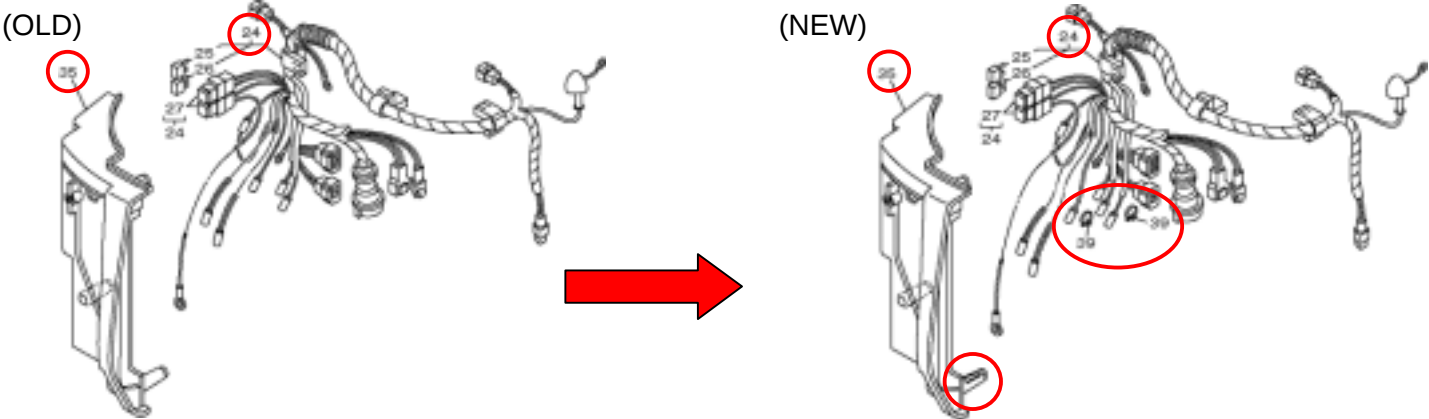
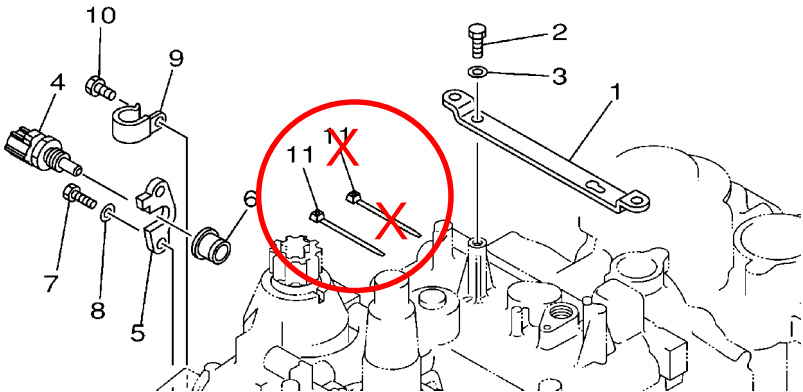


FIG.14 ELECTRICAL 3



PARTS NEWS



News No. PE0-OM-060006 3/3

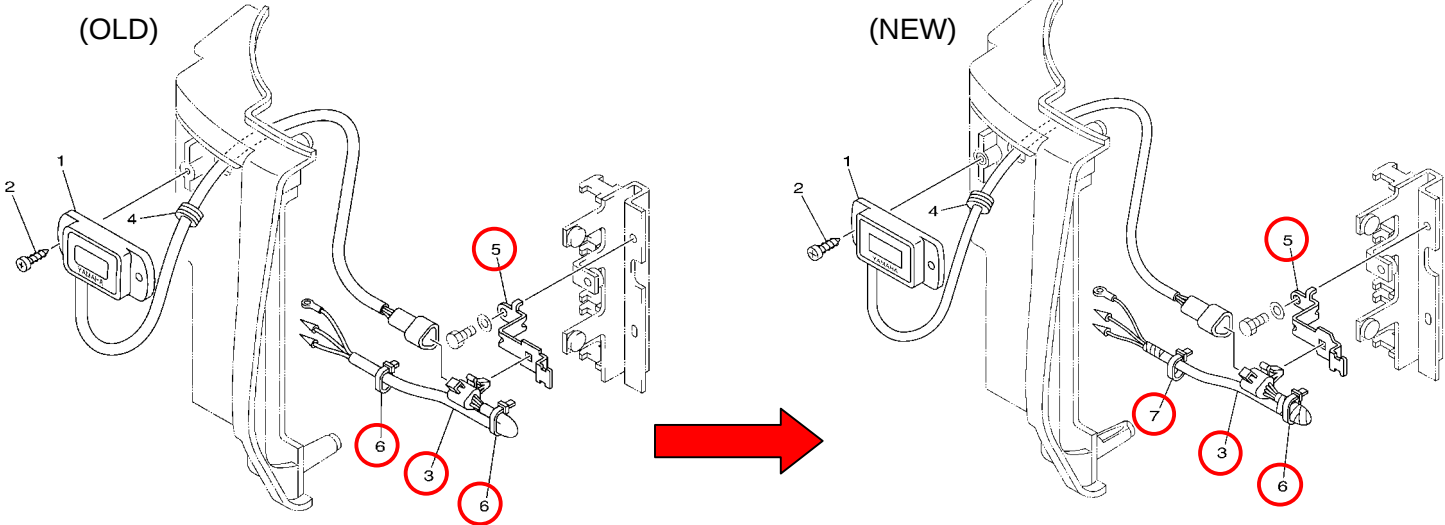
Date: Feb 24, 2006

Signature: K . Otsuka

Model	F100BET (60C5/60C6)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1D60C-300F1 / 1E60C-300F1

2. ILLUSTRATION CORRECTION

FIG.15 ELECTRICAL 4



Thank you very much for your cooperation.

Parts Manager Check	Service Manager Check	Parts Manager File
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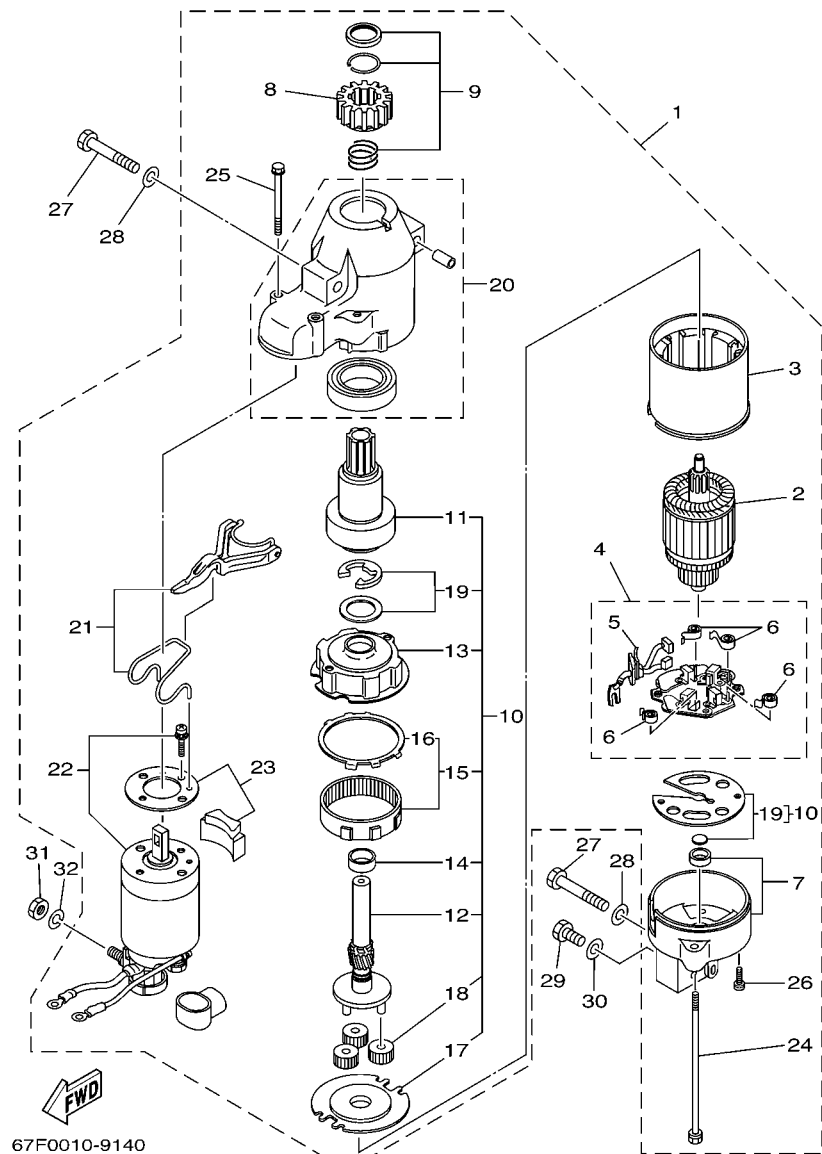


FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	67F-81800-02	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1				
2	67F-81850-00	..ARMATURE ASSY ..INDUIT	1				
3	67F-81810-00	..STATOR ASSY ..STATOR COMPLET	1				
4	68F-81840-00	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1				
5	67F-81801-00	..BRUSH SET ..CHARBON	1				
6	67F-81813-00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4				
7	67F-81820-00	..REAR BRACKET ASSY ..SUPPORT ARRIERE COMPLET	1				
8	67F-81808-00	..PINION ASSY ..PIGNON	1				
9	67F-81857-00	..PINION STOPPER SET ..BUTEE PIGNON	1				
10	67F-81807-00	..GEAR ASSY, STARTING MOTOR ..PIGNON, DEMARREUR ELECTRIQUE	1				
11	67F-81832-00	..CLUTCH, OVER RUN ..EMBAYAGE, ROUE LIBRE	1				
12	67F-81836-00	..SHAFT, PINION ..AXE, PIGNON	1				
13	67F-81821-00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1				
14	67F-81841-00	..BEARING ..ROULEMENT	1				
15	67F-81891-00	..GEAR, RING ..ROUE DENTEE	1				
16	67F-8183R-00	..GASKET ..JOINT	1				
17	67F-81830-00	..BRACKET, CENTER 2 ..SUPPORT, CENTRE 2	1				
18	60V-8183T-00	..GEAR, IDLER ..PIGNON, INTERMEDIAIRE	3				
19	67F-81809-00	..WASHER KIT ..JEU DE RONDELLES	1				
20	67F-81842-00	..COVER ..COUVERCLE	1				
21	67F-81839-00	..LEVER ASSY ..LEVIER COMPLET	1				
22	67F-81941-01	..STARTER RELAY ASSY ..LANCEUR RELAIS (ENS.)	1				
23	67F-81869-00	..COVER, DUST ..COUVERCLE, POUSSIERE	1				
24	6K7-81826-10	..BOLT ..BOULON	2				
25	67F-81828-00	..BOLT 2 ..RONDELLE, BUTEE 2	2				
26	67F-81846-00	..SCREW ..VIS	2				
27	97013-08045	BOLT BOULON	3				

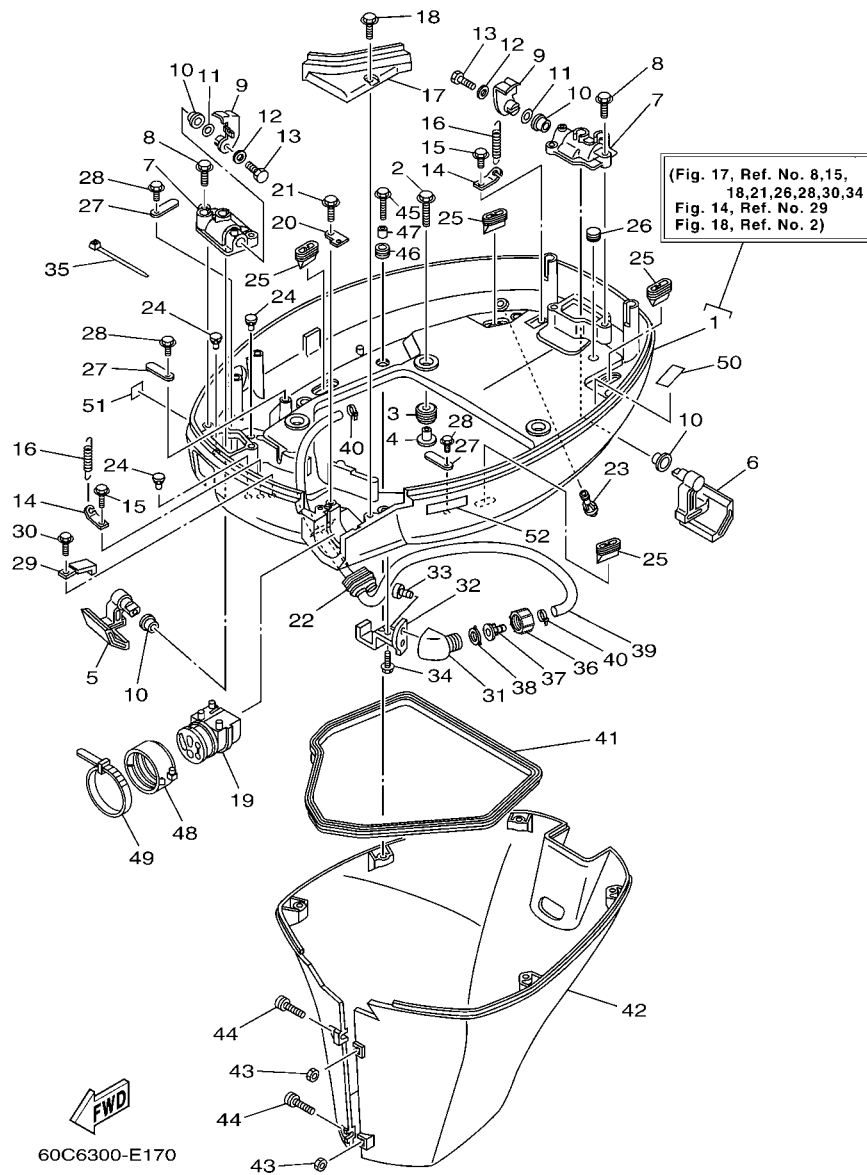


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-42710-03-4D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
3	90480-22M15	GROMMET PASSE-FIL	4				
4	90387-08M37	COLLAR COLLERETTE	4				
5	67F-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1				
6	67F-42816-00-4D	LEVER, CLAMP LEVIER, PRESSE	1				
7	67F-42828-00-5B	PLATE, CLAMP PLAQUE, PRESSE	2				
8	90109-06M82	BOLT BOULON	4				
9	68V-42818-01	LEVER, CLAMP LEVIER, PRESSE	2				
10	90386-15M73	BUSH DOUILLE	4				
11	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	2				
12	90201-06068	WASHER, PLATE RONDELLE, PLATE	2				
13	97095-06016	BOLT BOULON	2				
14	64D-43144-00	HOOK, SPRING CROCHET	2				
15	90109-06M86	BOLT BOULON	2				
16	90506-16M34	SPRING, TENSION RESSORT, TENSION	2				
17	67F-42738-00-5B	PLATE, FITTING ETRIER	1				
18	90109-06M96	BOLT BOULON	2				
19	68V-42725-00	GROMMET PASSE-FIL	1				
20	67F-42756-00	STAY, CLAMP SUPPORT, COLLIER	1				
21	90109-06M86	BOLT BOULON	1				
22	6H1-42726-21	GROMMET PASSE-FIL	1				FLUSHING KIT FLUSHING KIT
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1				
24	6H4-42748-00	GROMMET PASSE-FIL	3				
25	67F-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4				
26	90338-11007	PLUG PLOT	1				
27	6E5-82588-00	PLATE PLAQUE	3				

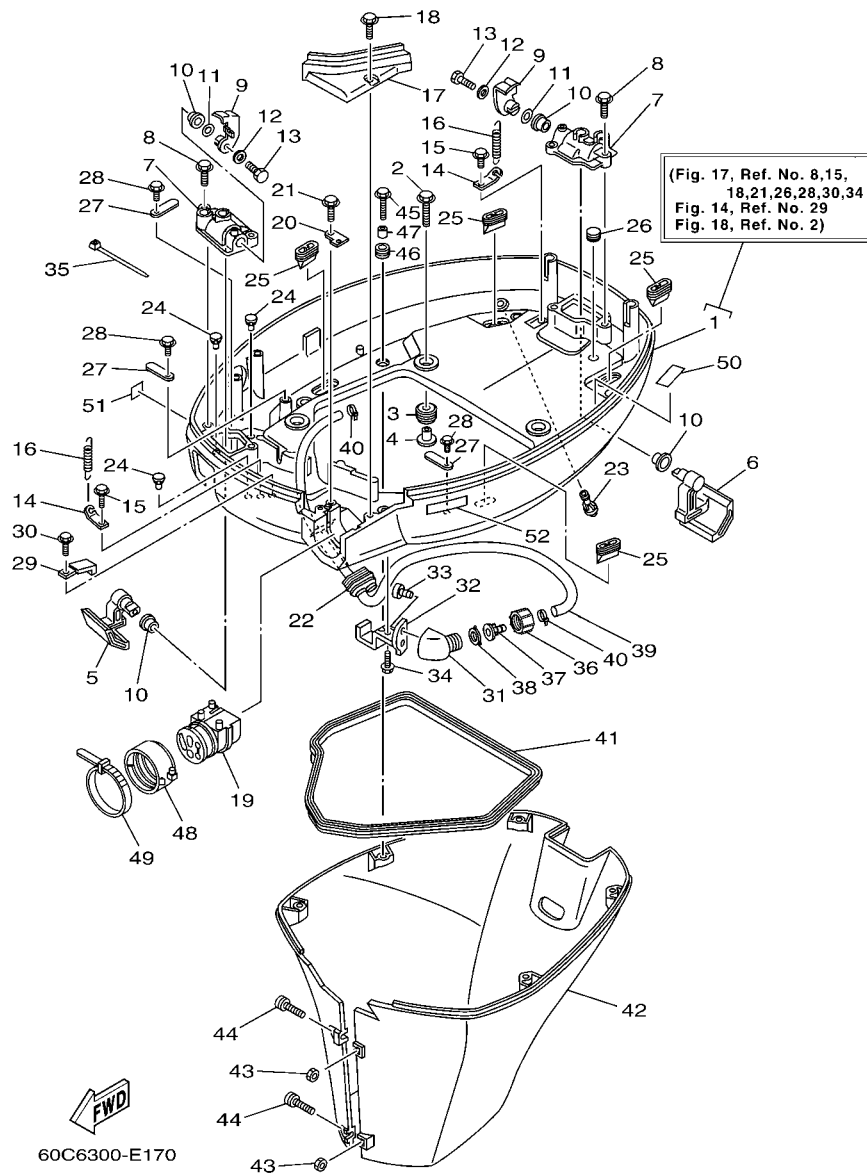


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
28	90109-06M81	BOLT BOULON	3				
29	90465-08M23	CLAMP BRIDE	1				
30	90109-06M86	BOLT BOULON	1				
31	68T-12572-00	ADAPTER ADAPTATEUR	1				FLUSHING KIT
32	67F-12535-00	PLATE PLAQUE	1				FLUSHING KIT
33	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2				FLUSHING KIT
34	90109-06M86	BOLT BOULON	1				FLUSHING KIT
35	90465-13M18	CLAMP BRIDE	1				FLUSHING KIT
36	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1				FLUSHING KIT
37	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1				FLUSHING KIT
38	6R3-12583-00	GASKET, HOSE JOINT JOINT	1				FLUSHING KIT
39	67F-24312-00	PIPE 2 DURITE 2	1				FLUSHING KIT
40	90465-11M10	CLAMP BRIDE	2				FLUSHING KIT
41	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				FLUSHING KIT
42	67F-42741-01-8D	APRON CAPOT LATERAL	1				
43	95380-06600	NUT, HEXAGON ECROU	2				
44	90159-06M28	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
45	90109-06M80	BOLT BOULON	5				
46	90480-13M24	GROMMET PASSE-FIL	5				
47	90387-06M43	COLLAR COLLERETTE	5				
48	68F-42753-00	FASTNER ATTACHE	1				AP
49	90464-20258	CLAMP BRIDE	1				AP
50	67F-82377-00	LABEL ETIQUETTE	1				AP
51	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1				
52	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1				

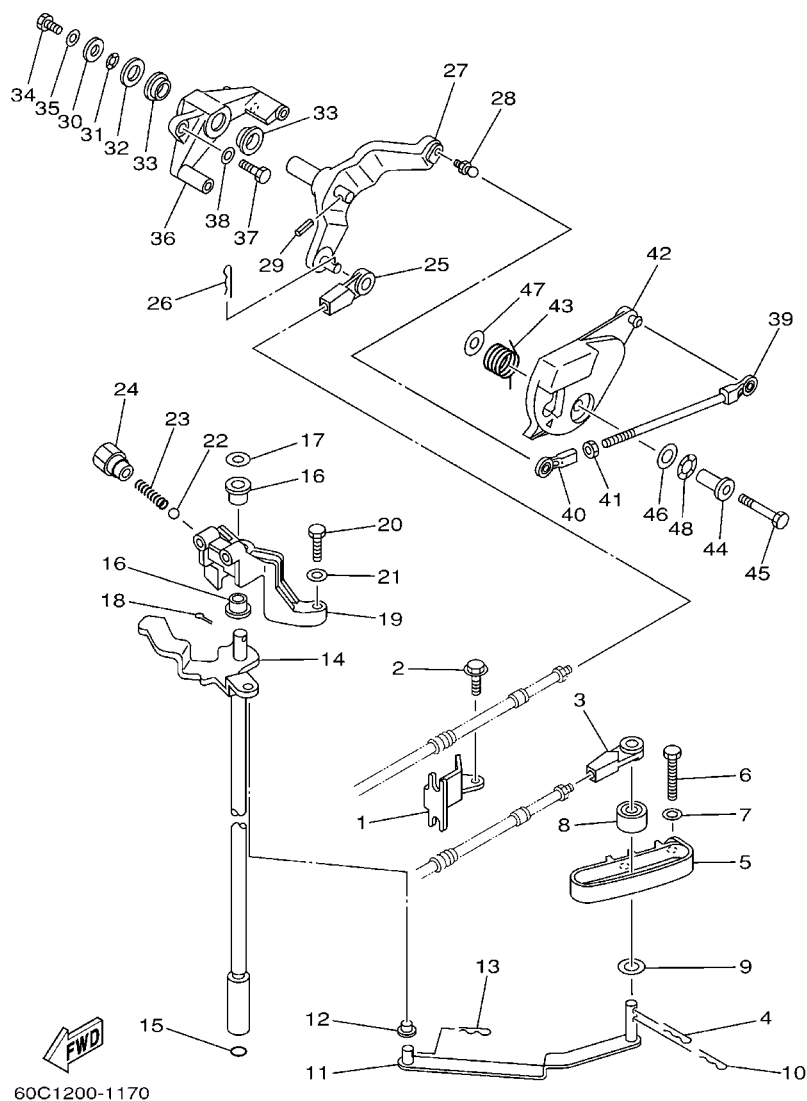
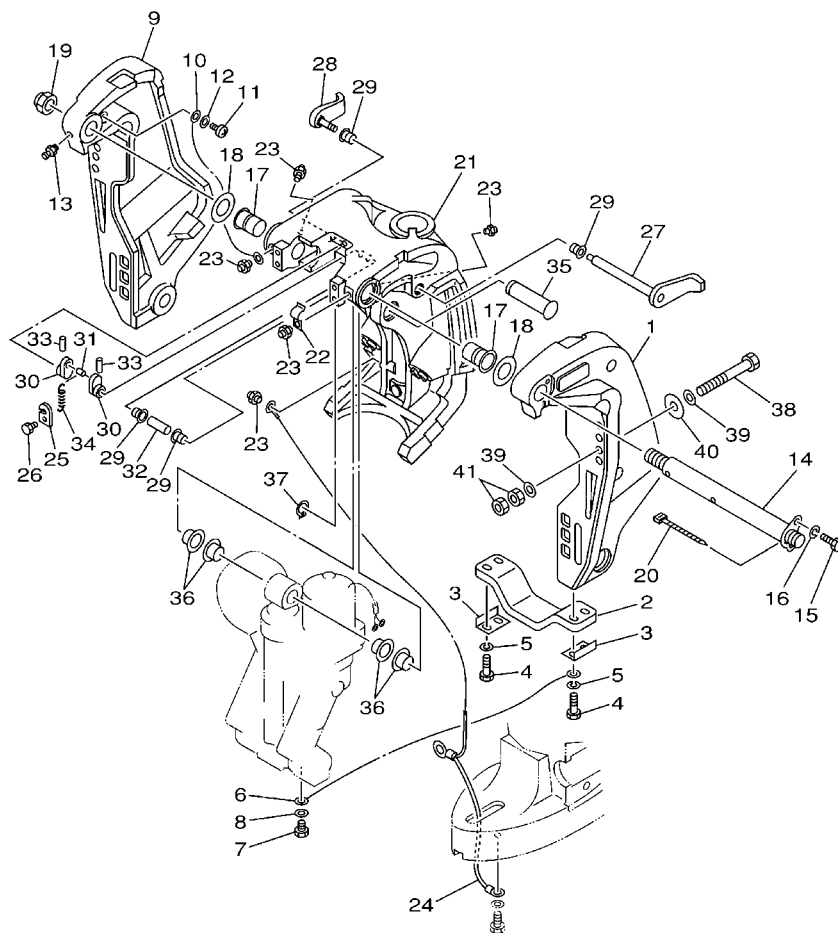


FIG. 18 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-48538-00	CLAMP, CABLE 1 COLLIER	1				
2	90109-06M86	BOLT BOULON	1				
3	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
4	90468-18008	CLIP JONC	1				
5	67F-44117-00	BRACKET SUPPORT	1				
6	97095-06040	BOLT BOULON	2				
7	92995-06600	WASHER RONDELLE	2				
8	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1				
9	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1				
10	90468-18008	CLIP JONC	1				
11	67F-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
12	90386-06M12	BUSH DOUILLE	1				
13	90468-18008	CLIP JONC	1				
14	60C-44120-30	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				X (25.3") X (25.3")
15	93210-09165	O-RING JOINT TORIQUE	1				
16	90386-90M90	BUSH DOUILLE	2				
17	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1				
18	91490-20015	PIN, COTTER GOUPILLE	1				
19	68V-44118-00	BRACKET SUPPORT	1				
20	97075-06025	BOLT BOULON	2				
21	92995-06600	WASHER RONDELLE	2				
22	93501-04M02	BALL BILLE	1				
23	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
24	648-42715-00	BUSHING COUSSINET	1				
25	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
26	90468-18008	CLIP JONC	1				
27	67F-42154-00-94	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1				

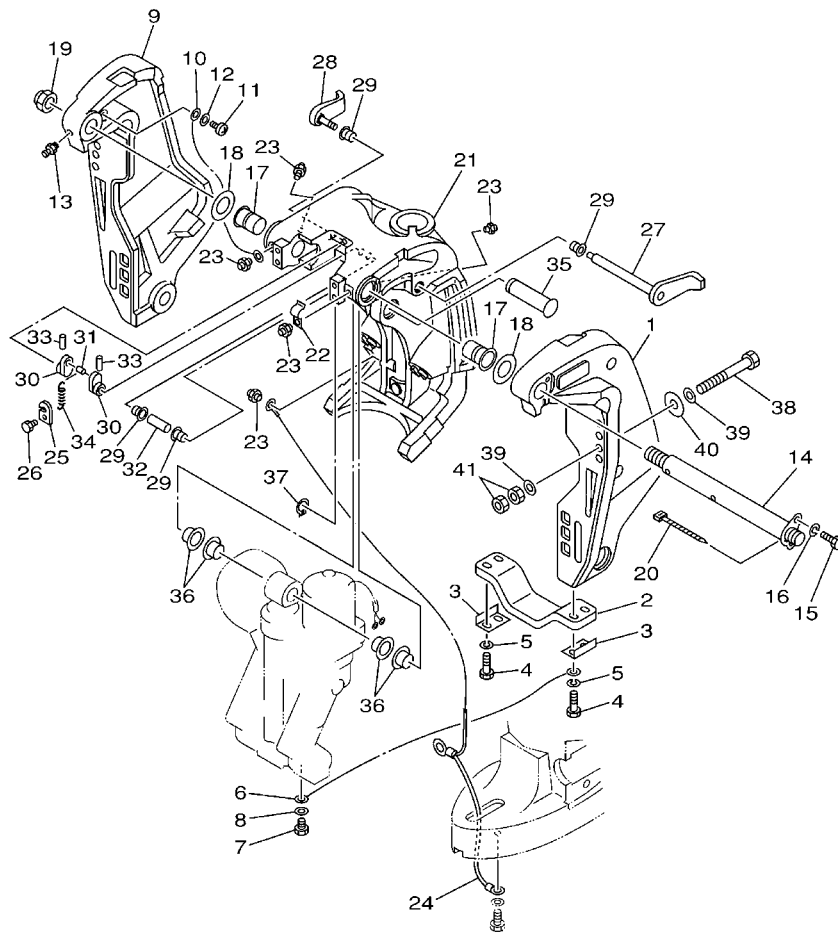


FWD
60C1200-1180

FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	68V-43111-01-8D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6G5-45251-02	ANODE ANODE	1				
3	6G5-44526-00	PLATE PLAQUE	2				
4	97095-06030	BOLT BOULON	4				
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1				
7	97095-06010	BOLT BOULON	1				
8	92995-06600	WASHER RONDELLE	1				
9	68V-43112-01-8D	BRACKET, CLAMP 2 PRESSE 2	1				
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1				
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1				
13	93700-06M03	NIPPLE, GREASE PION	1				
14	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
15	97095-08020	BOLT BOULON	1				
16	92995-08100	WASHER RONDELLE	1				
17	90386-25M31	BUSH DOUILLE	2				
18	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2				
19	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
20	90465-11M10	CLAMP BRIDE	1				
21	64E-43311-20-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				X (25.3") X (25.3")
22	90465-08M63	CLAMP BRIDE	1				
23	93700-06M03	NIPPLE, GREASE PION	5				
24	68V-82149-30	WIRE, LEAD 3 FIL 3	1				X (25.3") X (25.3")
25	66T-43144-00	HOOK, SPRING CROCHET	1				
26	97095-06010	BOLT BOULON	1				
27	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1				

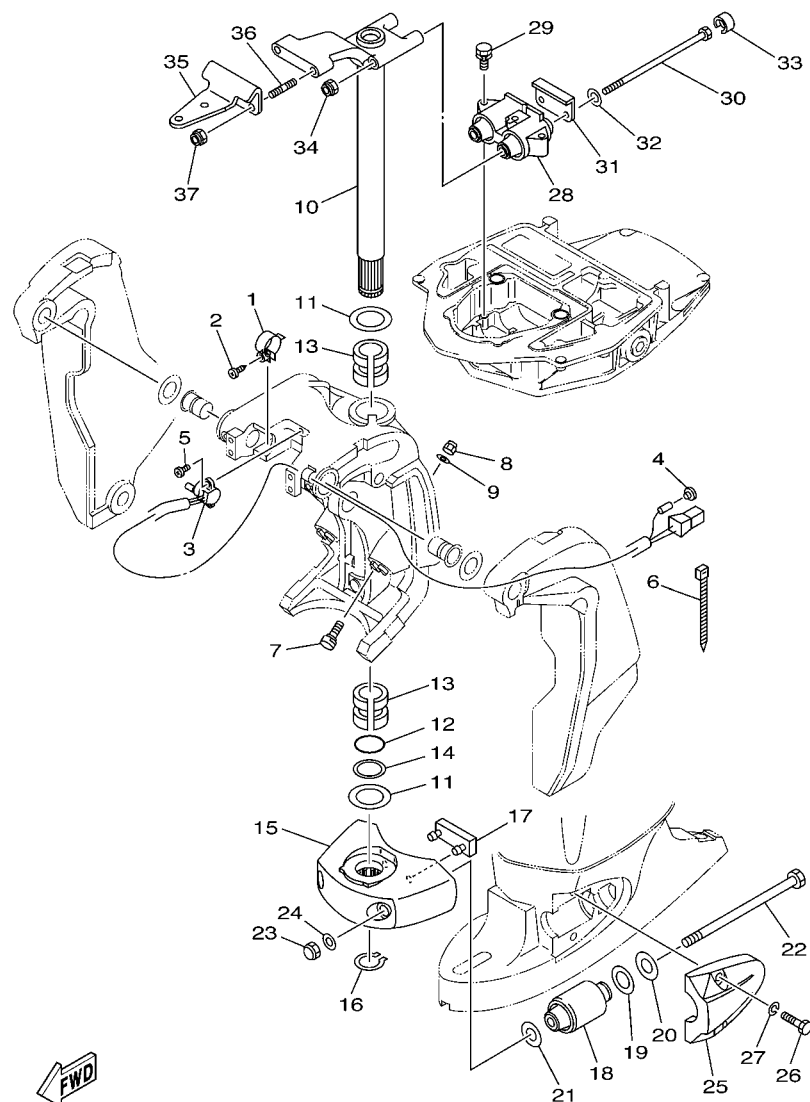


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FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
28	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1				
29	90386-10M16	BUSH DOUILLE	4				
30	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2				
31	90249-06M19	PIN GOUPILLE	1				
32	90387-10M05	COLLAR COLLERETTE	1				
33	91690-30020	PIN, SPRING AGRAFFE	2				
34	90506-14M24	SPRING, TENSION RESSORT, TENSION	1				
35	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1				
36	90386-22M98	BUSH DOUILLE	4				
37	93410-22M11	CIRCLIP CLIPS	1				
38	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4				
39	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8				
40	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4				
41	95380-12600	NUT ECROU	8				



60C4200-C220

FIG. 20 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	64E-43139-02	CAM, TRIM SENDER VILEBREQUIN TRUM	1				
2	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	1				
3	64E-83672-02	TRIM SENDER INCLINER RACCORD	1				
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1				
5	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2				
6	90465-11M10	CLAMP BRIDE	3				
7	63P-43376-00	BOLT, THRUST RECEIVER BOULON	2				
8	95780-10300	NUT, FLANGE ECROU	2				
9	92995-10600	WASHER RONDELLE	2				
10	68V-42510-30-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				X (25.3") X (25.3")
11	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2				
12	93210-37MH7	O-RING JOINT TORIQUE	1				
13	90386-38M32	BUSH DOUILLE	2				
14	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1				
15	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1				
16	93410-37M04	CIRCLIP CLIPS	1				
17	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1				
18	61A-44555-01-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2				
19	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2				
20	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2				
21	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2				
22	90109-14007	BOLT BOULON	2				
23	95380-14600	NUT ECROU	2				
24	92995-14600	WASHER RONDELLE	2				
25	68V-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	2				
26	97075-10040	BOLT BOULON	4				
27	92995-10100	WASHER RONDELLE	4				

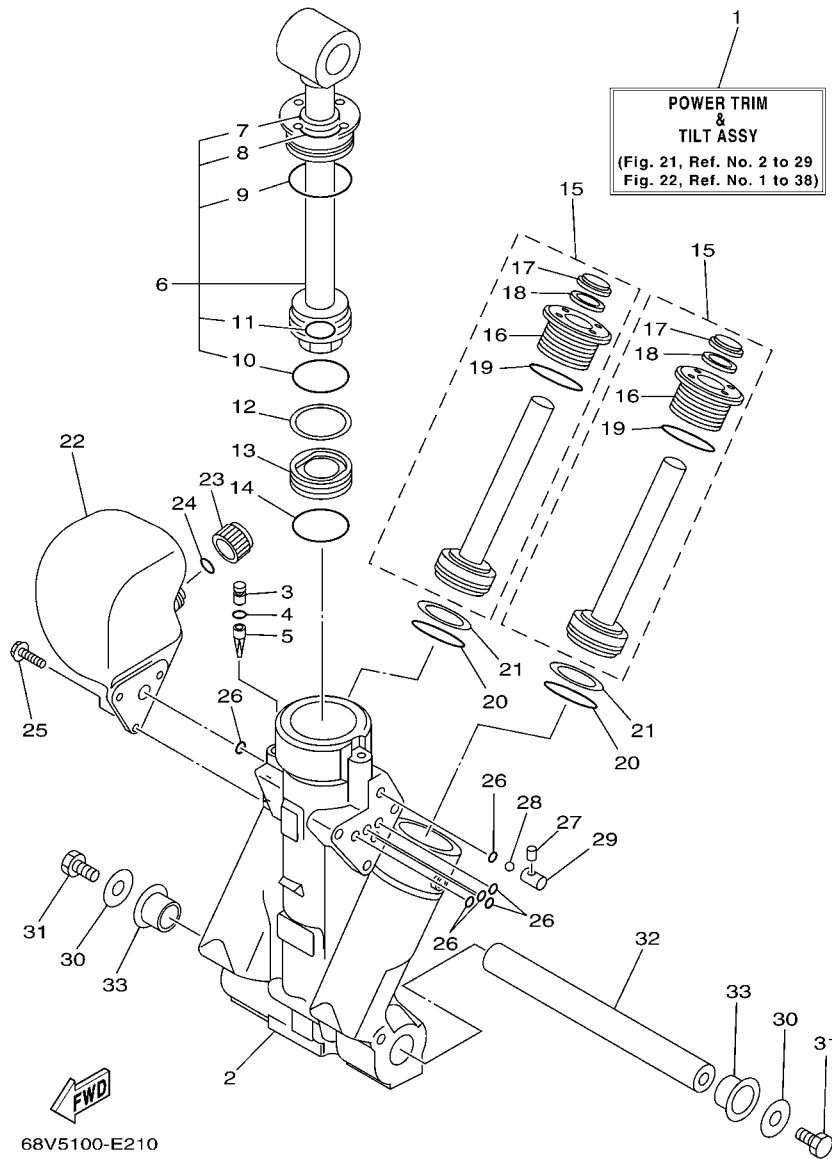


FIG. 21 POWER TRIM & TILT ASSY 1 **PUISSANCE PARER ET INCLINER 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	68V-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1				
2	64E-43825-01	HOUSING, TRIM & TILT CARTER	1				
3	64E-4388J-00	PLUG 2 BOUCHON 2	1				
4	93210-10M74	O-RING JOINT TORIQUE	1				
5	64E-43817-00	FILTER 2 FILTRE 2	1				
6	64E-43810-00	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS	1				
7	64E-43898-00	.SEAL ,DUST 2 .JOINT ANTI-PUSSIERE	1				
8	64E-43867-00	.O-RING .JOINT TORIQUE	1				
9	64E-43866-00	.O-RING .JOINT TORIQUE	1				
10	6E5-43862-00	.O-RING .JOINT TORIQUE	1				
11	64E-43883-00	.O-RING .JOINT TORIQUE	1				
12	6E5-43872-00	RING, BACK UP RESSORT	1				
13	6E5-43814-02	PISTON, FREE PISTON	1				
14	6E5-43862-00	O-RING JOINT TORIQUE	1				
15	64E-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2				
16	64E-43821-00	.SCREW, TRIM CYLINDER END .VIS	1				
17	64E-43822-00	.SEAL, TRIM DUST JOINT	1				
18	64E-4384J-00	.SEAL, TRIM DOWN JOINT	1				
19	6G5-43864-00	.O-RING .JOINT TORIQUE	1				
20	6E5-43864-00	O-RING JOINT TORIQUE	2				
21	6E5-43874-01	RING, BACK UP RESSORT	2				
22	64E-43828-00	BODY, RESERVOIR CORPS	1				
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1				
24	64E-43897-00	O-RING JOINT TORIQUE	1				
25	64E-4388E-00	BOLT ,SCREW (L:14MM) VIS (L:14MM)	3				
26	64E-43869-00	O-RING JOINT TORIQUE	6				
27	64E-4381G-00	PIN COUPILL	1				

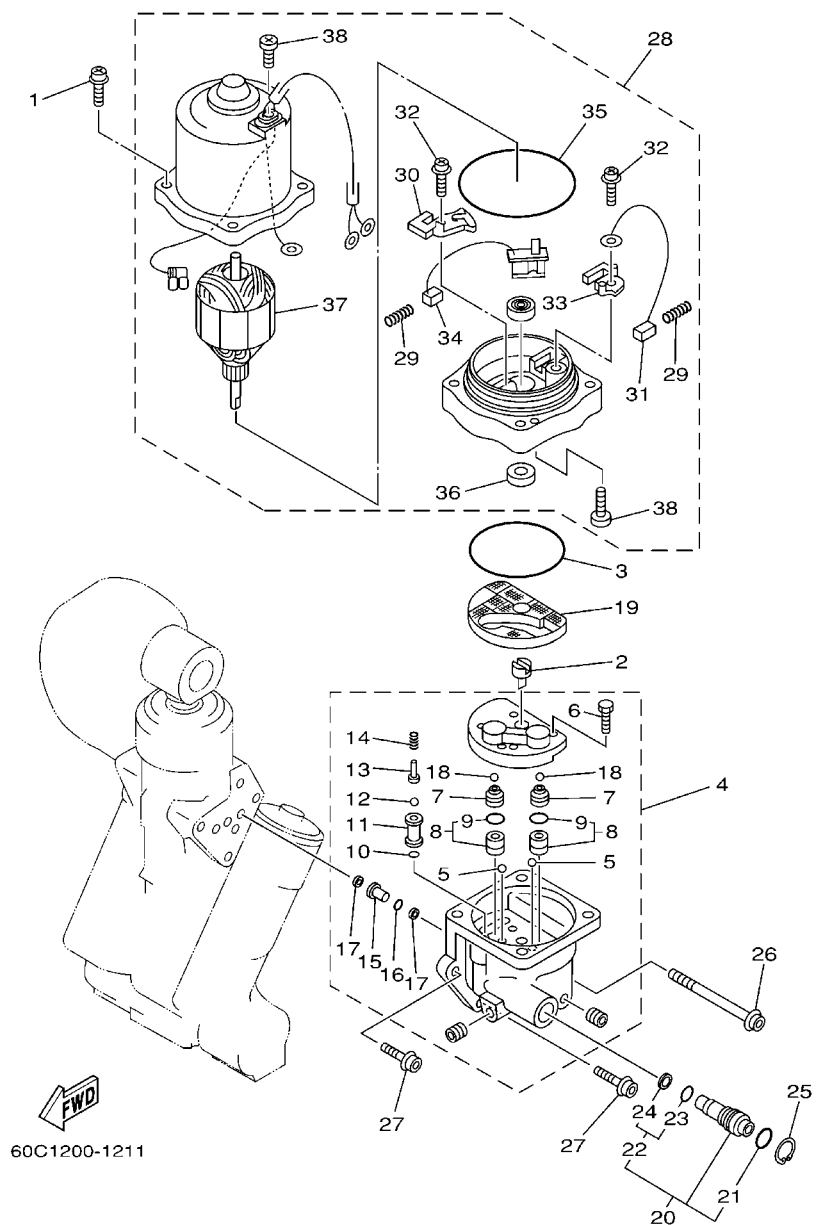
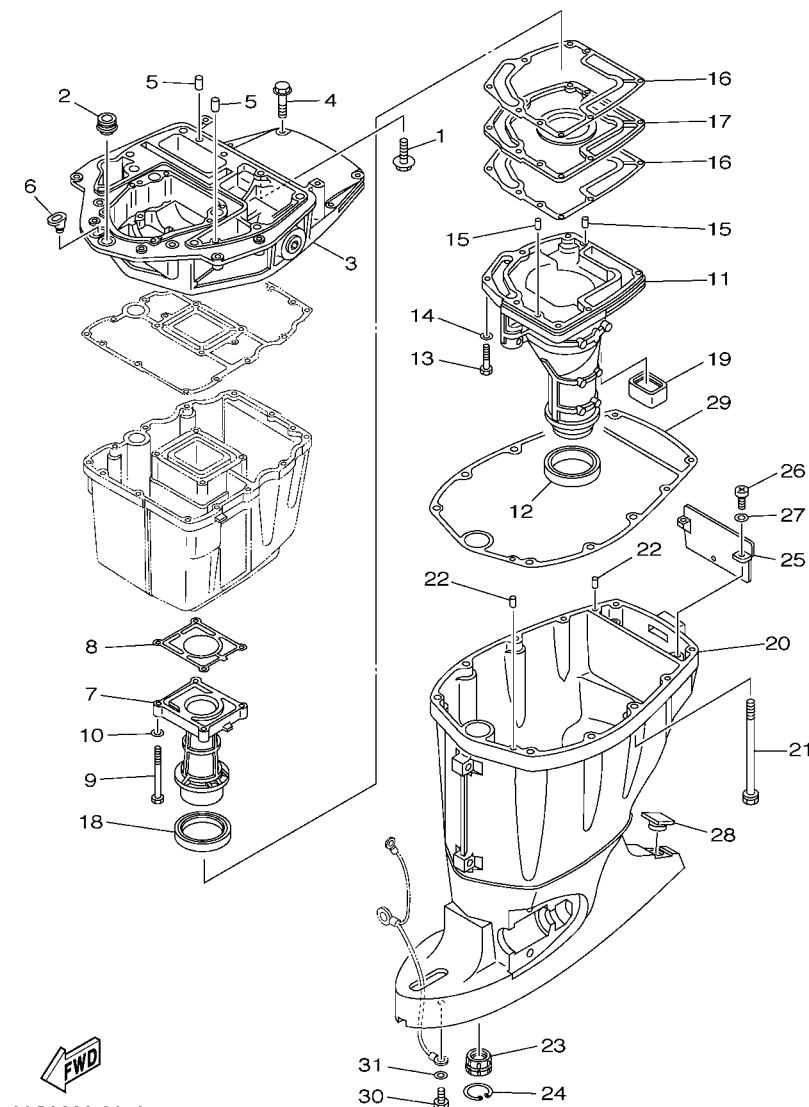


FIG. 22 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM) VIS (L:34.7MM)	4				
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1				
3	64E-43868-00	O-RING JOINT TORIQUE	1				
4	68V-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1				
5	72X-43858-00	.BALL .BILLE	2				
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4				
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2				
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2				
9	6E5-43896-00	..O-RING ..JOINT TORIQUE	1				
10	6G5-43863-00	.O-RING ..JOINT TORIQUE	1				
11	66Y-43851-00	.SEAT, RELIEF VALVE .SIEGE	1				
12	64E-43858-00	.BALL .BILLE	1				
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1				
14	68V-43855-00	.SPRING, UP RELIEF .RESSORT	1				
15	64E-43850-00	.VALVE SUB ASSY ..CLAPET AUXILIAIRE (ENS.)	1				
16	64E-43865-00	.O-RING ..JOINT TORIQUE	1				
17	64E-43816-00	.FILTER 1 .FILTRE 1	2				
18	64E-43858-00	.BALL .BILLE	2				
19	64E-43817-10	FILTER 2 FILTRE 2	1				
20	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1				
21	72X-85075-L0	.O-RING ..JOINT TORIQUE	1				
22	64E-43827-00	.RING SET .BILLE	1				
23	64E-4387A-00	..O-RING ..JOINT TORIQUE	1				
24	64E-43873-00	..RING, BACK UP ..RESSORT	1				
25	64E-43875-00	RING, SNAP RESSORT	1				
26	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				
27	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				



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FIG. 23 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	90119-08M58	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
2	67F-42724-00	GROMMET PASSE-FIL	1				
3	67F-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1				
4	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
5	93608-16M16	PIN, DOWEL AXE	2				
6	6G1-42727-00	GROMMET PASSE-FIL	1				
7	60C-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1				
8	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1				
9	97075-06070	BOLT BOULON	4				
10	92995-06600	WASHER RONDELLE	4				
11	60C-14711-30-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1				X (25.3") X (25.3")
12	68V-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1				
13	97075-06030	BOLT BOULON	7				
14	92995-06600	WASHER RONDELLE	7				
15	93606-19M23	PIN, DOWEL GOUPILLE	2				
16	67F-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	2				
17	67F-45181-00-5B	PLATE PLAQUETTE	1				
18	67F-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1				
19	67F-45127-00	SEAL JOINT	1				
20	68V-45111-31-8D	CASING, UPPER FOURREAU	1				X (25.3") X (25.3")
21	90119-10M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6				
22	93608-16M16	PIN, DOWEL AXE	2				
23	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1				
24	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1				
25	67F-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1				
26	97880-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2				
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2				

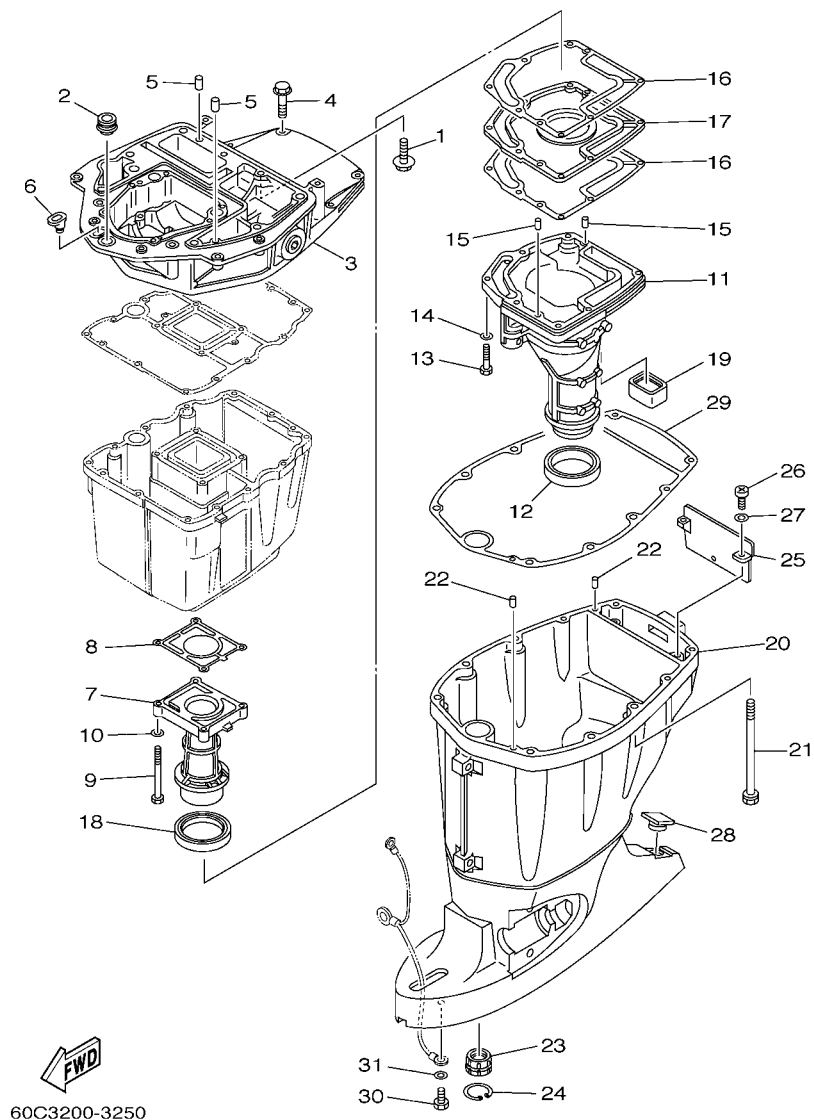


FIG. 23 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
28	6H3-45155-00	CAP CAPUCHON	1				
29	67F-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1				
30	97095-06010	BOLT BOULON	1				
31	92995-06600	WASHER RONDELLE	1				

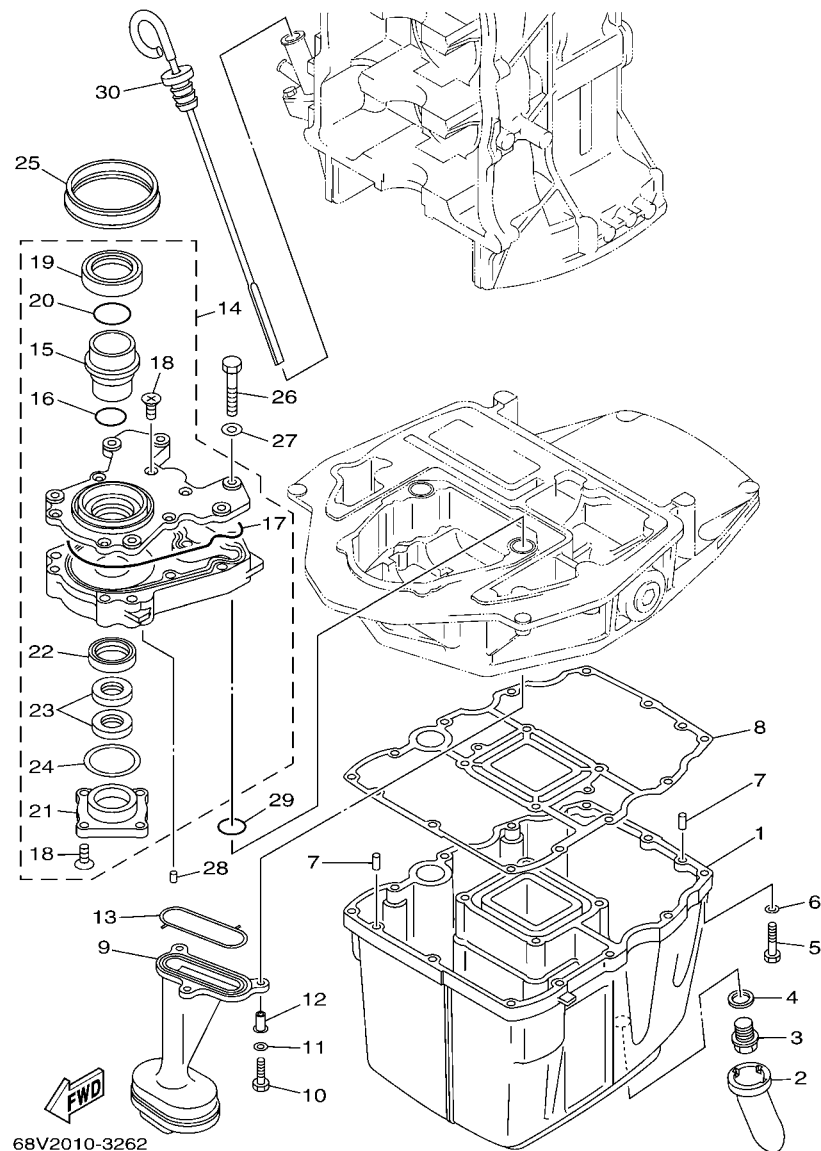


FIG. 24 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	68V-15311-00-5B	OIL PAN VENTILATEUR D'HUILE	1				
2	63P-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1				
3	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
4	90430-14M09	GASKET JOINT	1				
5	97075-06025	BOLT BOULON	12				
6	92995-06600	WASHER RONDELLE	12				
7	93606-12019	PIN, DOWEL GOUPILLE	2				
8	68V-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1				
9	67F-13411-00	STRAINER, OIL FILTRE, HUILE	1				
10	97027-06025	BOLT BOULON	3				
11	92907-06600	WASHER, PLATE RONDELLE	3				
12	90387-06M64	COLLAR COLLERETTE	3				
13	67F-13415-00	SEAL, OIL STRAINER JOINT, FILTRE A HUILE	1				
14	67F-13300-10	OIL PUMP ASSY POMPE A HUILE COMPLETE	1				
15	67F-13314-02	.SHAFT, PUMP .AXE DE POMPE	1				
16	67F-13473-01	.O-RING .JOINT TORIQUE	1				
17	67F-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1				
18	67F-13495-00	.SCREW .VIS	10				
19	67F-13119-01	.OIL SEAL .JOINT SPY	1				
20	67F-13769-00	.O-RING .JOINT TORIQUE	1				
21	67F-13914-00	.HOUSING, PUMP .CORPS, POMPE	1				
22	67F-13631-03	.OIL SEAL .JOINT SPY	1				
23	67F-13149-00	.OIL SEAL .JOINT SPY	2				
24	67F-13339-00	.GASKET, PUMP COVER .BAINT, COUVERCLE DE POME	1				
25	67F-13338-00	SEAL JOINT	1				
26	97095-06045	BOLT BOULON	6				
27	92995-06600	WASHER RONDELLE	6				

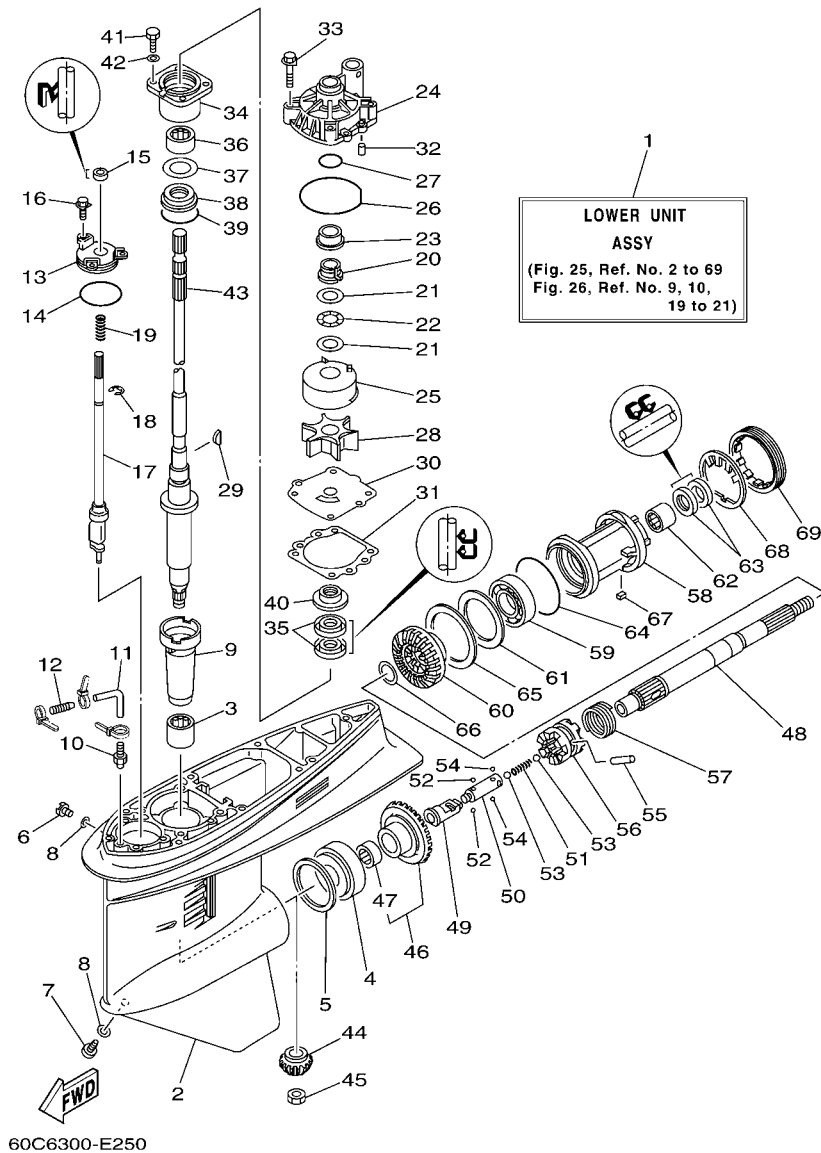


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	60C-45300-31-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				X (25.3") X (25.3")
2	6E5-45301-05-8D	CASING, LOWER BEQUILLE	1				
3	93315-628U9	BEARING ROULEMENT	1				
4	93332-000U7	BEARING ROULEMENT	1				
5	6E5-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
6	6E5-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
7	6E5-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
8	6E5-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
9	6E5-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
10	6E5-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
11	6E5-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
12	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
13	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
14	90430-08020	GASKET JOINT	2				
15	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
16	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
17	90445-07ME9	HOSE (L120) DURITE (L120)	1				X (25.3") X (25.3")
18	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1				
19	6E5-45321-00	PLATE PLAQUETTE	1				
20	93210-58144	O-RING JOINT TORIQUE	1				
21	93106-09014	OIL SEAL JOINT SPY	1				
22	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
23	6L6-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1				
24	99001-08600	CIRCLIP CIRCLIP	1				
25	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
26	61A-45538-00	SPACER 1 ENTRETOISE	1				
27	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2				

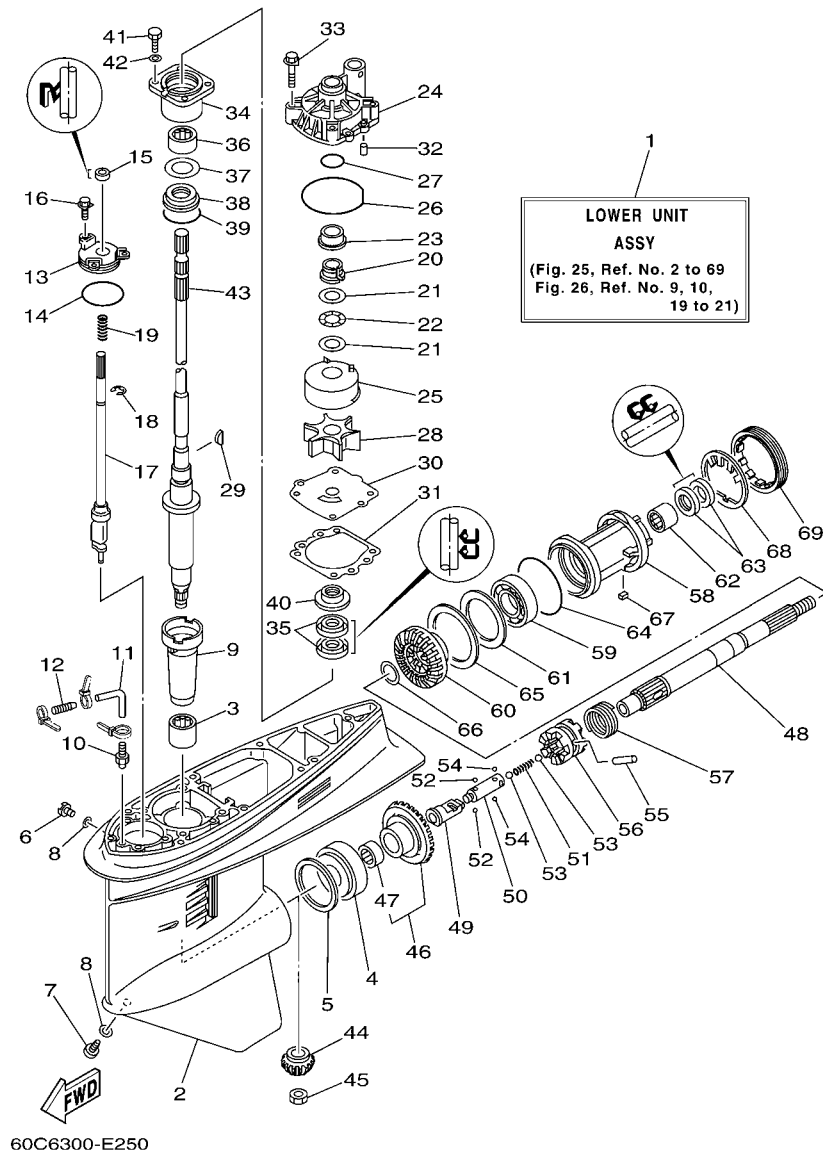


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
22	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1				
23	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1				
24	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
25	6R3-44322-42	INSERT, CARTRIDGE CUVETTE	1				FOR CHROMATE
26	93210-86M38	O-RING JOINT TORIQUE	1				FOR CHROMATE
27	93210-37160	O-RING JOINT TORIQUE	1				
28	6E5-44352-01	IMPELLER TURBINE	1				
29	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
30	60C-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				FOR CHROMATE
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				FOR CHROMATE
32	93606-12019	PIN, DOWEL GOUPILLE	2				
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
34	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
35	93101-28M16	OIL SEAL JOINT SPY	2				
36	93317-330U2	BEARING ROULEMENT	1				
37	6E5-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	6E5-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	6E5-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	6E5-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	6E5-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	6E5-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	6E5-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
38	93341-930V2	BEARING CERVEAUX DE DIRECTION	1				
39	93210-55M14	O-RING JOINT TORIQUE	1				
40	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
41	97095-08025	BOLT BOULON	4				
42	92995-08600	WASHER RONDELLE	4				

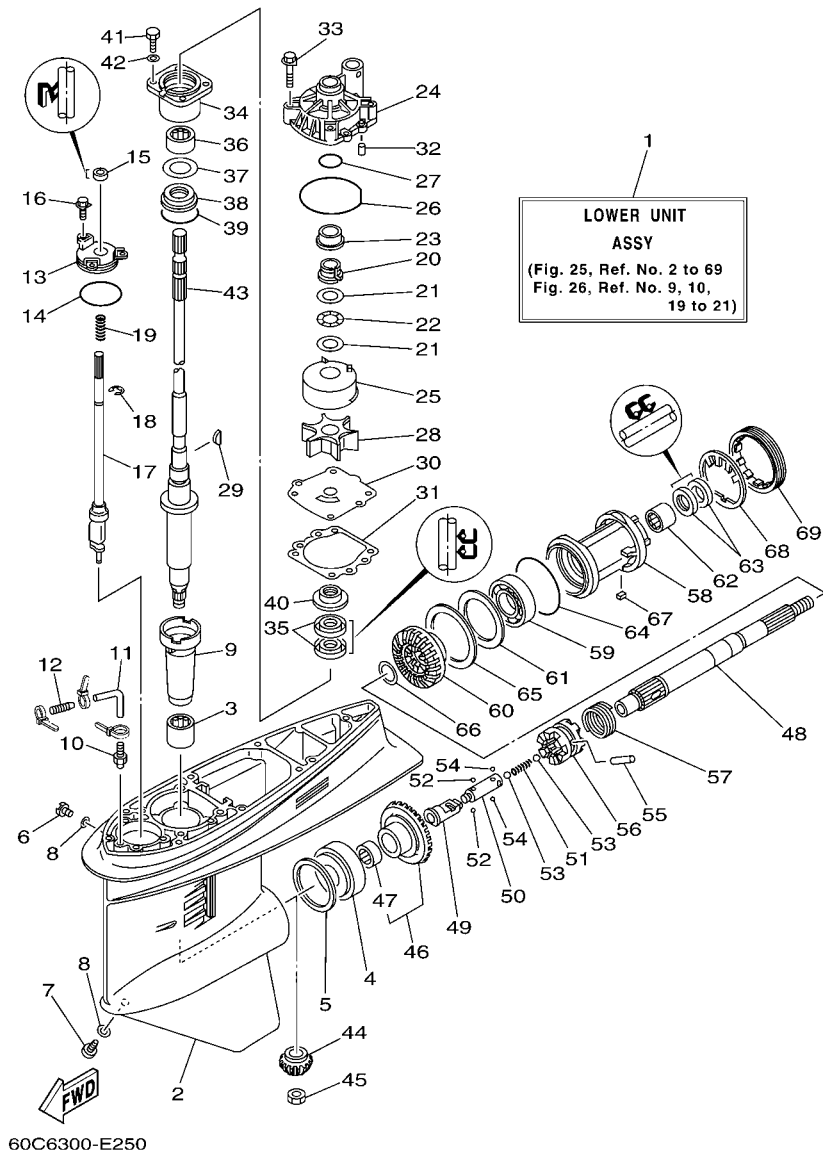
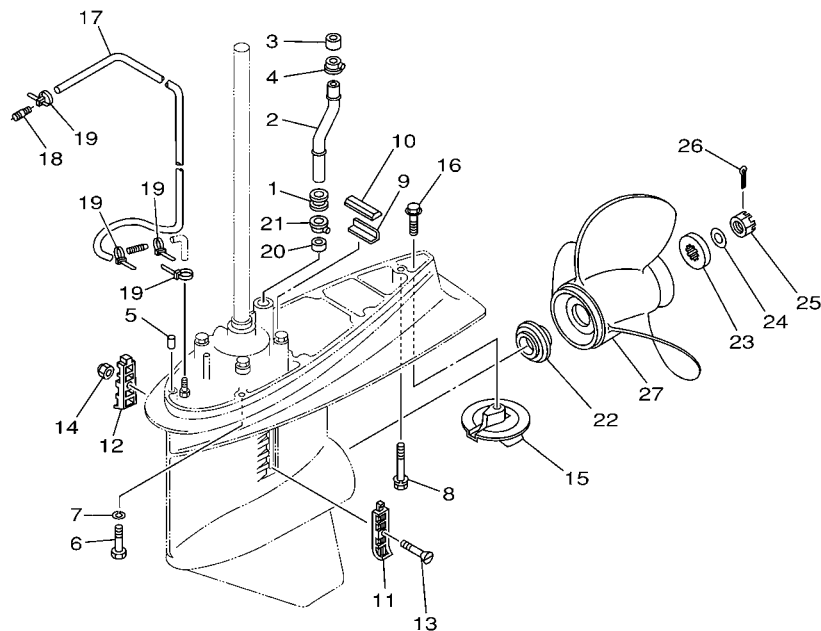


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

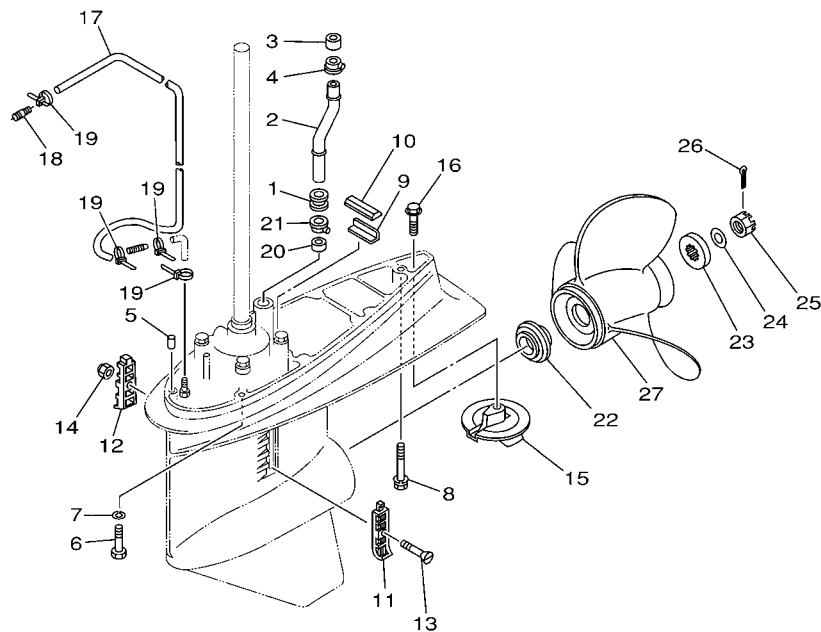
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
43	68V-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				X (25.3") X (25.3")
44	68V-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1				
45	90170-16M01	NUT ECROU	1				
46	68V-45560-00	GEAR 1 (28T) PIGNON 1 (28T)	1				
47	93315-425U7	.BEARING .ROULEMENT	1				
48	6E5-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1				
49	6K1-45641-01	SHIFTER EMBRAYAGE	1				
50	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1				
51	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
52	93507-32009	BALL BILLE	2				
53	93511-32017	BALL BILLES	2				
54	93503-16003	BALL BILLES	2				
55	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1				
56	68V-45631-01	CLUTCH, DOG CRABOT	1				
57	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
58	6E5-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
59	93306-208U0	BEARING ROULEMENT	1				
60	68V-45571-00	GEAR 2 (28T) PIGNON 2 (28T)	1				
61	6E5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1				
62	93315-430U8	BEARING ROULEMENT	1				
63	93101-30M17	OIL SEAL JOINT SPY	2				
64	93210-86M39	O-RING JOINT TORIQUE	1				
65	6L6-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	6L6-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
	6L6-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
	6L6-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
	6L6-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR



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FIG. 26 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				X (25.3") X (25.3")
2	68V-44361-30	TUBE, WATER TUBE D'EAU	1				
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
4	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
5	93608-12M05	PIN, DOWEL AXE	2				
6	97075-10045	BOLT BOULON	6				
7	92995-10100	WASHER RONDELLE	6				
8	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
10	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
11	688-45214-02	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
12	688-45215-02	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
13	90152-05M07	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
14	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
15	6E5-45371-01	TAB-TRIM ANODE DERIVE	1				
16	90105-10M00	BOLT, FLANGE BOULON	1				
17	90445-076K2	HOSE (L1550) DURITE (L1550)	1				
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1				
19	90465-11M10	CLAMP BRIDE	4				
20	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
21	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
22	63P-45987-00	SPACER ENTRETOISE	1				
23	688-45997-01	SPACER ENTRETOISE	1				
24	92990-18200	WASHER RONDELLE, PLATE	1				
25	90171-18M04	NUT, CASTLE ECROU, CRENELE	1				
26	91490-40030	PIN, COTTER GOUPILLE	1				UR UR
27	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1				




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FIG. 26 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
27	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1				UR UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1				UR UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1				UR UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1				UR UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1				UR UR
- - -	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1				UR UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1				UR UR
	688-45930-02-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1				UR UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1				UR UR
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1				UR UR
- - -	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1				UR UR
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1				UR UR
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1				UR UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1				UR UR
- - -							
- - -							
- - -							
- - -							



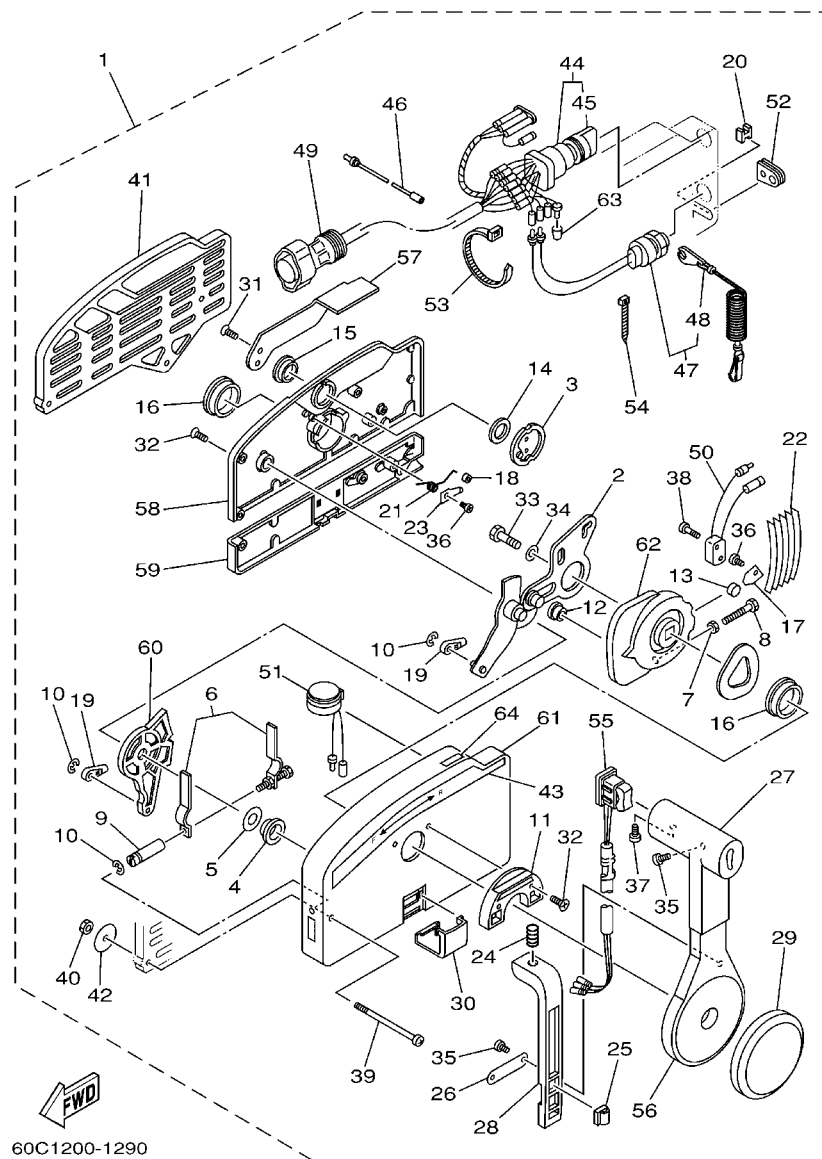


FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	703-48205-A5	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1				
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1				
4	703-48235-00	.BUSHING .COUSSINET	1				
5	703-48268-00	.SPACER .ENTRETOISE	1				
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION	1				
7	95380-05600	.NUT .ECROU	1				
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1				
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1				
10	93430-06024	.CIRCLIP .CLIPS	3				
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1				
12	703-48252-00	.ROLLER, CAM .POULIE	1				
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1				
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1				
15	703-48243-00	.BUSHING .COUSSINET	1				
16	703-48236-00	.BUSHING 1 .POULIE	2				
17	703-48189-00	.RETAINER .FLASQUE	1				
18	703-48234-00	.ROLLER, DETENT .POULIE	1				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2				
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1				
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1				
22	703-48238-00	.SPRING, DETENT .RESSORT	5				
23	703-48246-00	.SPACER .ENTRETOISE	1				
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1				
25	703-82594-00	.CLAMP .BRIDE	1				WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1				
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1				SINGLE SINGLE

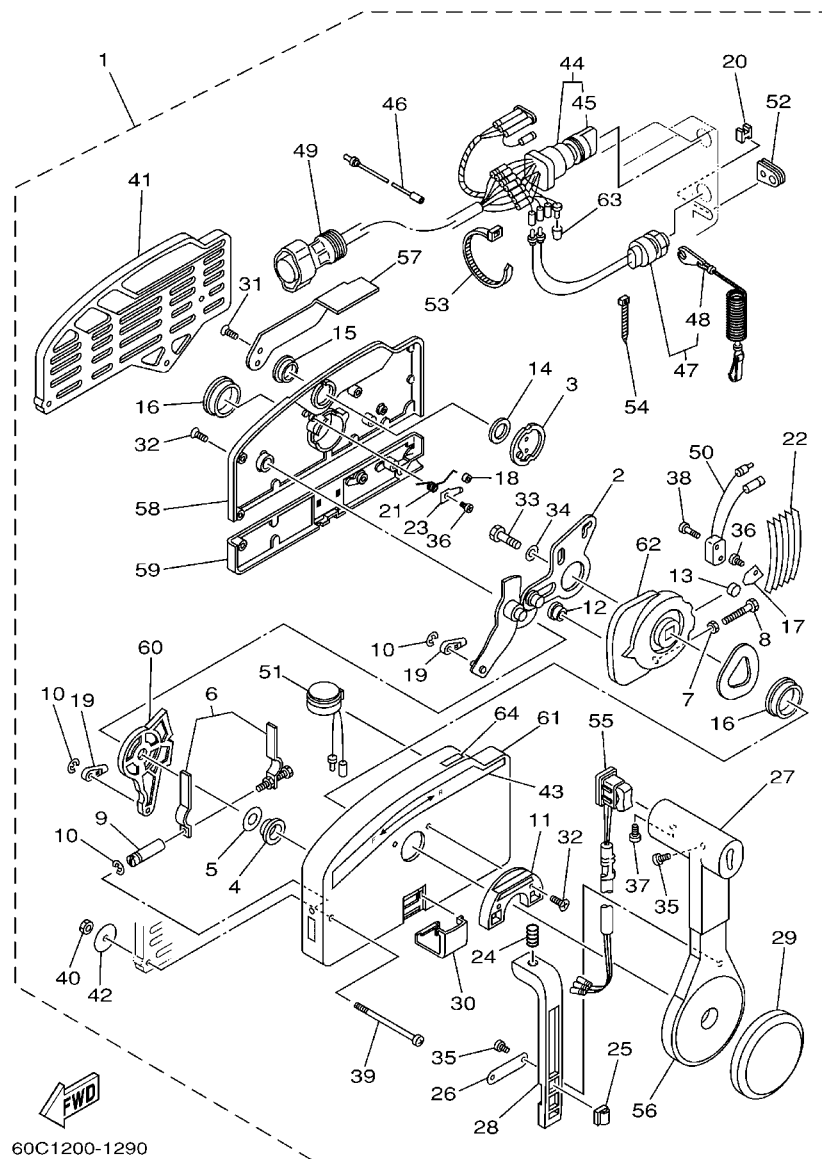
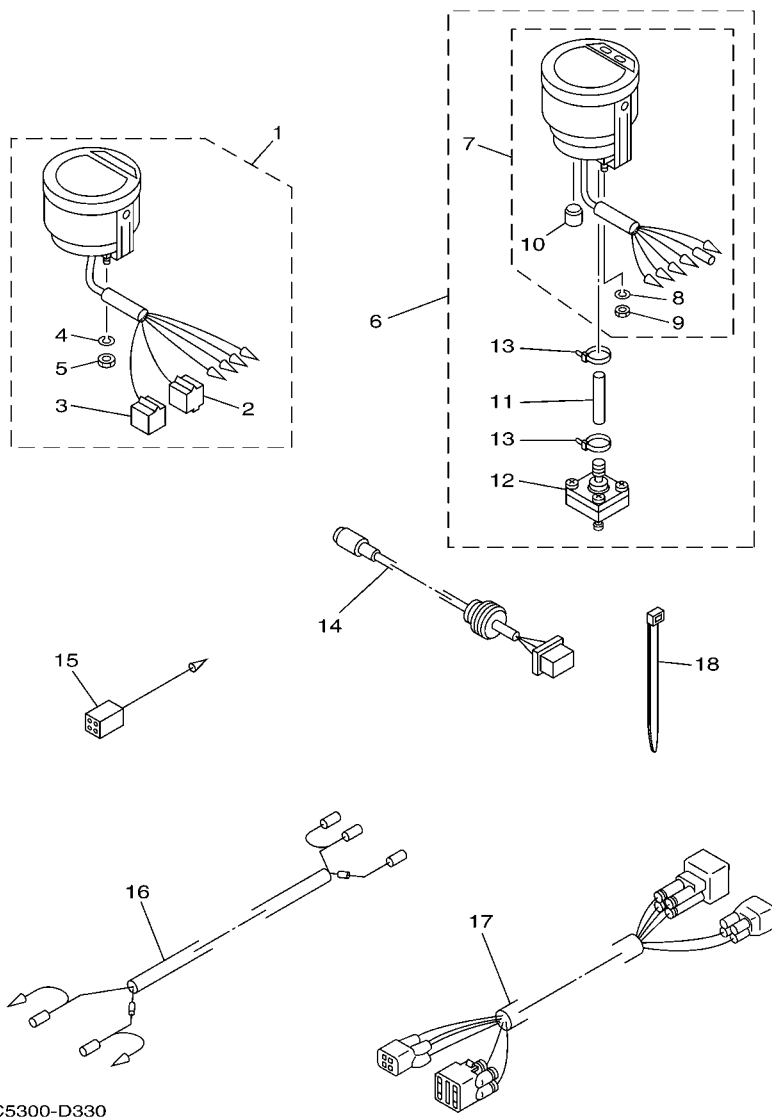


FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1				
29	703-48225-00	.COVER .COUVERCLE	1				
30	703-48219-00	.COVER, LEAD .COUVERCLE	1				
31	703-48281-00	.SCREW .VIS	2				
32	703-48282-00	.SCREW .VIS	7				
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1				
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1				
35	98580-04010	.SCREW, PAN HEAD .VIS	3				
36	98580-04006	.SCREW, PAN HEAD .VIS	2				
37	98580-05010	.SCREW, PAN HEAD .VIS	1				
38	98580-03015	.SCREW, PAN HEAD .VIS	2				
39	703-48291-10	.SCREW (M6) .VIS (M6)	3				
40	95380-06600	.NUT, HEXAGON .ECROU	3				
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1				SINGLE SINGLE
42	701-48287-00	.WASHER .RONDELLE	3				
43	703-48215-00	.GRAPHIC .ADHESIF	1				
44	703-82510-12	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1				PRIME START PRIME START
45	676-82577-00	.CAP, KEY .CABOCHON	1				
46	703-82531-00	.WIRE, LEAD .FIL	1				
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1				
48	682-82556-00	.STOPPER .PLAQUETTE	1				
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1				L:5M (10P) L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1				
51	703-83383-B0	.BUZZER .RONFLEUR	1				
52	703-48284-00	.GROMMET .PASSE-FIL	1				
53	703-82591-00	.BAND .COLLIER	1				
54	703-82592-00	.BAND .COLLIER	1				

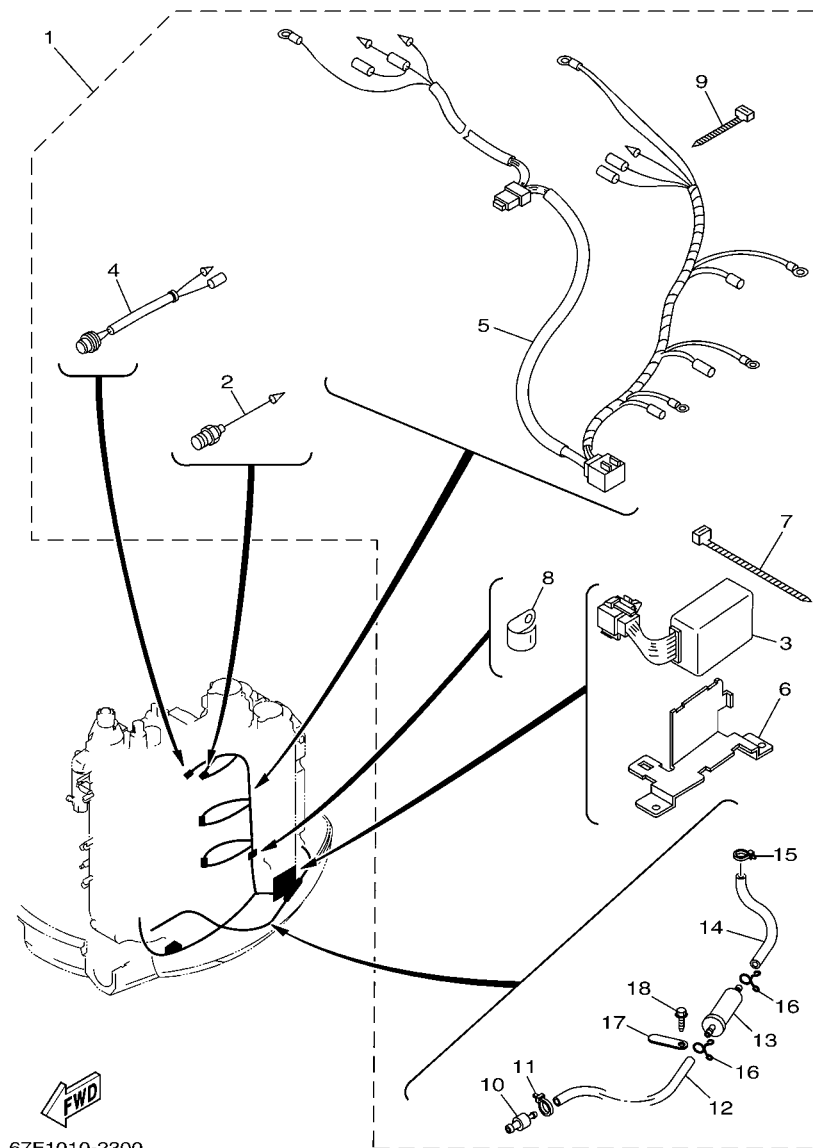


60C5300-D330

FIG. 30 METER

COMPTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	6Y5-8350T-03	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1				AP AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1				M-4-W M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1				F-4-W F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2				
5	95380-04600	.NUT .ECROU	2				
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1				AP AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1				
8	92990-04100	..WASHER, SPRING ..RONDELLE, GROWER	2				
9	95380-04600	..NUT ..ECROU	2				
10	6Y5-83533-T2	..GROMMET ..RONDELLE CAOUTCHOUC	1				
11	6Y5-83557-31	.TUBE .TUBE	1				
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1				
13	90465-11M10	.CLAMP .BRIDE	2				
14	6Y5-87122-S0	CORD ASSY 1 CORDON COMPLET 1	1				AP AP
15	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1				AP AP
16	6Y5-83553-10	WIRE, LEAD FIL	1				AP AP
17	68F-82553-80	EXTENSION, WIRE LEAD (L=8.0M) EXTENSION, FAISCEAU (L=8.0M)	1				AP AP
18	90465-11M10	CLAMP BRIDE	2				AP AP

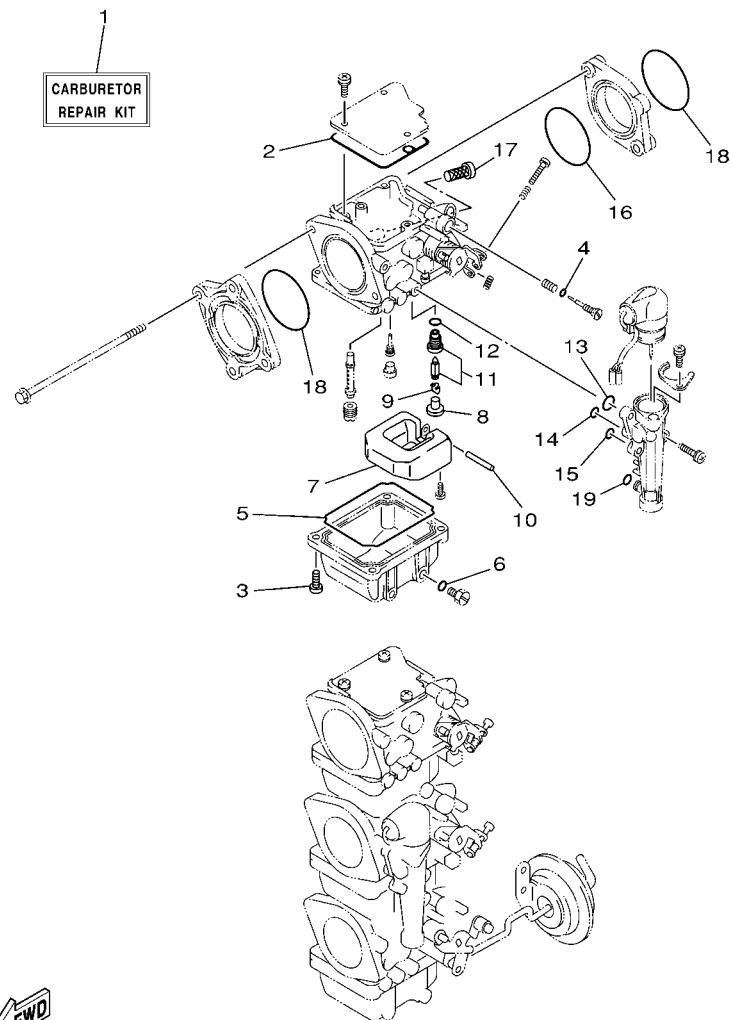


67F1010-2300

FIG. 31 OPTIONAL PARTS

PIECES OPTIONNELLES

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6006				REMARKS REMARQUES
1	67F-83790-11	HEATER ASSY RECHAUFFEUR	1				AP AP
2	67F-83792-00	.HEATER .CHALEUR	4				
3	67F-81930-00	.CONTROL UNIT ASSY .BLOC DE CONTROLE	1				
4	67F-82560-00	.THERMO SWITCH ASSY .THERMO-CONTACT COMPLET	1				
5	67F-81971-00	.WIRE, LEAD .FIL	1				
6	67F-14291-00	.BRACKET 1 .SUPPORT 1	1				
7	90465-13M60	.CLAMP .BRIDE	3				
8	90465-08028	.CLAMP .BRIDE	2				
9	90465-13M36	.CLAMP .BRIDE	4				
10	67F-24377-00	.PIPE, JOINT 3 .DURITE RACCORDEMENT 3	1				
11	90465-11M10	.CLAMP .BRIDE	1				
12	90445-11M49	.HOSE (L700) .DURITE (L700)	1				
13	67F-24251-01	.STRAINER 1 .FILTRE 1	1				
14	67F-2451B-00	.HOSE, FUEL INLET .DURITE	1				
15	90465-11M10	.CLAMP .BRIDE	1				
16	90467-10M04	.CLIP .JONC	2				
17	6E5-82588-00	.PLATE .PLAQUE	2				
18	90109-06M81	.BOLT .BOULON	2				



67F0100-9380

FIG. 33 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	67F-W0093-02	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1				
2	67F-14147-00	.O-RING .JOINT TORIQUE	1				
3	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4				
4	67F-14397-00	.O-RING .JOINT TORIQUE	1				
5	67F-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
6	93210-04230	.O-RING .JOINT TORIQUE	1				
7	6H4-14985-01	.FLOAT .FLOTTEUR	1				
8	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1				
9	67F-14159-00	.CLIP .JONC	1				
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1				
11	60C-14590-02	.NEEDLE VALVE ASSY .POINTEAU	1				
12	93210-04228	.O-RING .JOINT TORIQUE	1				
13	67F-14398-00	.O-RING .JOINT TORIQUE	1				
14	67F-14398-10	.O-RING .JOINT TORIQUE	1				
15	67F-14398-20	.O-RING .JOINT TORIQUE	1				
16	67F-14239-00	.SEAL .JOINT	1				
17	67F-14371-01	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
18	93210-40M10	.O-RING .JOINT TORIQUE	2				
19	67F-14398-30	.O-RING .JOINT TORIQUE	1				

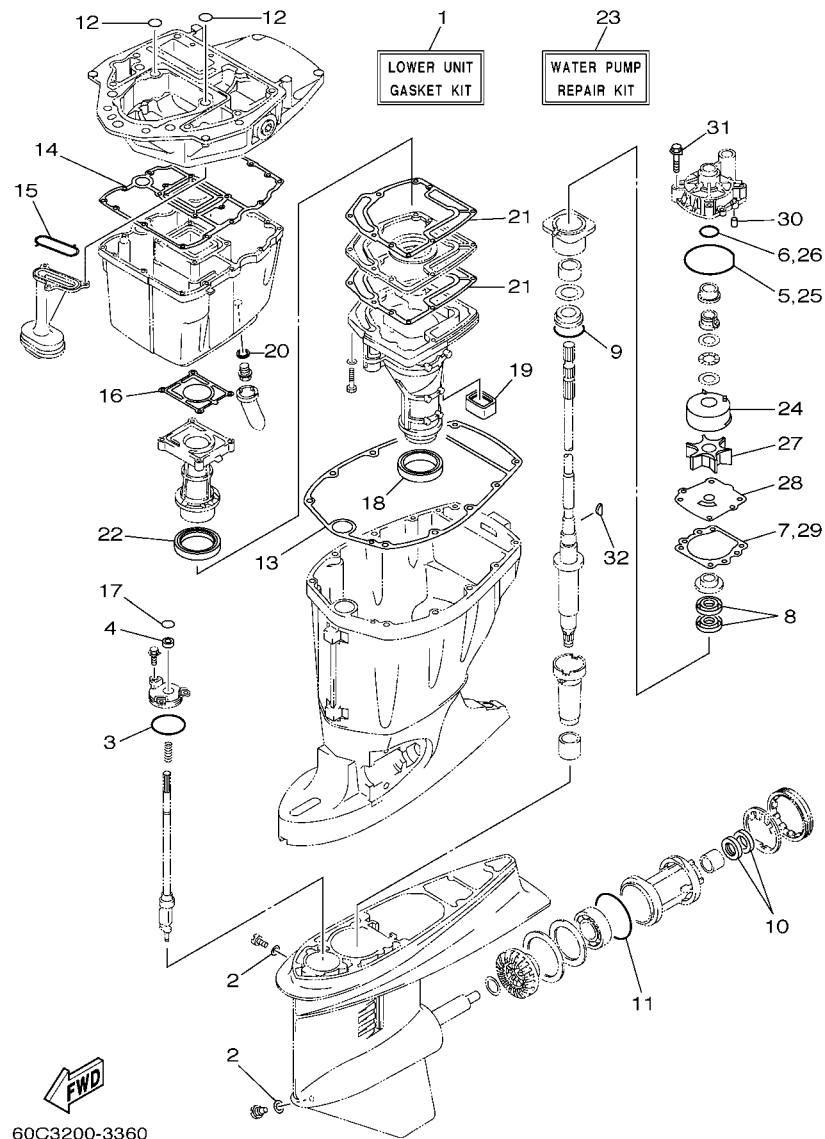


FIG. 34 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60C6				REMARKS REMARQUES
1	68V-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	90430-08020	.GASKET .JOINT	2				
3	93210-58144	.O-RING .JOINT TORIQUE	1				
4	93106-09014	.OIL SEAL .JOINT SPY	1				
5	93210-86M38	.O-RING .JOINT TORIQUE	1				
6	93210-37160	.O-RING .JOINT TORIQUE	1				
7	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
8	93101-28M16	.OIL SEAL .JOINT SPY	2				
9	93210-55M14	.O-RING .JOINT TORIQUE	1				
10	93101-30M17	.OIL SEAL .JOINT SPY	2				
11	93210-86M39	.O-RING .JOINT TORIQUE	1				
12	93210-19MJ1	.O-RING .JOINT TORIQUE	2				
13	67F-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
14	68V-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1				
15	67F-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1				
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1				
17	93210-09165	.O-RING .JOINT TORIQUE	1				
18	68V-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1				
19	67F-45127-00	.SEAL .JOINT	1				

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67F-11110-13-94	4 - 2	67F-12153-00	5 - 9	67F-12169-H0	5 - 10	67F-14159-00	7 - 29	6H2-14578-00	7 - 21	68V-24469-01	9 - 9
62Y-11119-00	2 - 8	67F-12168-00	5 - 10	67F-12169-J0	5 - 10	67F-14159-00	33 - 9	67F-14585-00	8 - 10	67F-24491-00	9 - 34
67F-11133-10	4 - 3	67F-12168-10	5 - 10	67F-12169-K0	5 - 10	67F-14178-00	7 - 36	60C-14590-02	7 - 32	68V-24495-00	9 - 31
67F-11168-00	4 - 22	67F-12168-20	5 - 10	67F-12169-L0	5 - 10	67F-14186-00	7 - 28	67F-14592-00	33 - 11	67F-2451B-00	31 - 14
67F-11181-02	4 - 17	67F-12168-30	5 - 10	67F-12169-M0	5 - 10	67F-14189-00	33 - 8	60C-14711-30-5B	7 - 37	68V-24521-01	9 - 6
	32 - 4	67F-12168-40	5 - 10	67F-12169-N0	5 - 10	67F-14216-00	8 - 11	60C-14901-00	23 - 11	60C-24560-00	9 - 5
68V-11191-00-1S	4 - 21	67F-12168-50	5 - 10	67F-12171-00	5 - 11	67F-14239-00	6 - 2	60C-14902-00	7 - 1	61N-24563-00	9 - 7
67F-11192-01	4 - 29	67F-12168-60	5 - 10	67F-12181-00	5 - 12	67F-14243-00	6 - 3	60C-14904-00	7 - 2	68V-24566-00	9 - 11
6E5-11325-00	2 - 13	67F-12168-70	5 - 10	67F-12411-01	4 - 31	67F-14271-00	33 - 16	67F-14904-00	7 - 3	67F-2457	

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67F-42649-00	1 - 8	64E-43818-01	21 - 32	64E-43892-00	22 - 34	6E5-45301-05-8D	25 - 2	688-45932-60-98	26 - 27	703-48265-00	29 - 9
68V-42652-00	1 - 5	64E-4381G-00	21 - 27	6E5-43896-00	22 - 9	6E5-45318-00	23 - 23	6E5-45941-00-EL	26 - 27	703-48268-00	29 - 5
67F-42662-00	1 - 9	64E-43820-00	21 - 15	64E-43897-00	21 - 24	6E5-45321-00	25 - 13	6E5-45943-00-EL	26 - 27	703-48271-00	29 - 60
67F-42677-10	1 - 14	64E-43821-00	21 - 16	64E-43898-00	21 - 7	6E5-45331-00-94	25 - 34	6E5-45945-01-EL	26 - 27	703-48281-00	29 - 31
67F-42678-10	1 - 15	64E-43822-00	21 - 17	67F-44117-00	18 - 5	6E5-45332-00-94	25 - 58	6E5-45947-00-EL	26 - 27	703-48282-00	29 - 32
67F-42681-10	1 - 17	64E-43825-01	21 - 2	68V-44118-00	18 - 19	688-45341-10	25 - 7	6E5-45949-00-EL	26 - 27	703-48284-00	29 - 52
67F-42682-10	1 - 18	64E-43827-00	22 - 22	60C-44120-30	18 - 14	6E5-45344-00	25 - 40	6E5-45952-00-EL	26 - 27	701-48287-00	29 - 42
67F-42710-03-4D	17 - 1	64E-43828-00	21 - 22	67F-44121-00	18 - 11	6E5-45371-01	26 - 15	6E5-45954-00-EL	26 - 27	703-48291-10	29 - 39
648-42715-00	18 - 24	64E-43829-00	21 - 23	688-44122-00							

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67F-81869-00	16 - 23	6E5-82587-00	14 - 27	68V-W0001-21	34 - 1	90167-05009	15 - 2	90340-08002	25 - 6	90465-06M86	14 - 9
67F-81891-00	16 - 15	67F-82588-00	13 - 31	67F-W0070-10	1 - 16	90167-06002	17 - 33	90340-14M06	2 - 6	90465-08028	31 - 8
60C-81916-00	13 - 35	6E5-82588-00	17 - 27	60C-W0078-00	34 - 23	90170-06M30	13 - 4		24 - 3	90465-08M23	17 - 29
67F-81919-00	13 - 38		31 - 17	67F-W0093-02	33 - 1	90170-16M01	25 - 45	90344-51019	4 - 4	90465-08M63	19 - 22
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