



PARTS CATALOGUE CATALOGUE DE PIÈCES DÉTACHÉES

F40DET'06 (6AK1)



2015/9/9

1E6AK-300F1

(2E6AK-300F1)

NEWS NO.	DATE	COMMENT
PE0-OM-050016	Sep.,23,2005	COR:FIG.8 ILLUSTRATION CORRECTION
PE0-OM-090022	Mar.,2,2009	MOD:FIG.24 PTT(6C5-43800-01-8D) P/No. REVISION
PE0-OM-110001	Jan.,6,2011	COR:FIG.25 PTT LIST/ILLUSTRATION CORRECTION
PE0-OM-110047	Dec.,22,2011	MOD:FIG.6 INTAKE 1 LIST REVISION
PE0-OM-150022	Sep.,1,2015	COR:FUEL INJECTION PUMP 1 ILLUSTRATION CORRECTION

F40DET
PARTS CATALOGUE
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F40DET
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

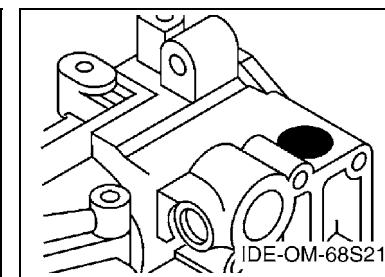
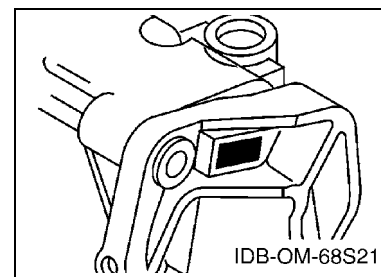
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F40D	6AK-1000001		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6AK1	F40DET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

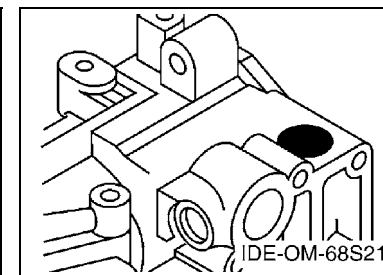
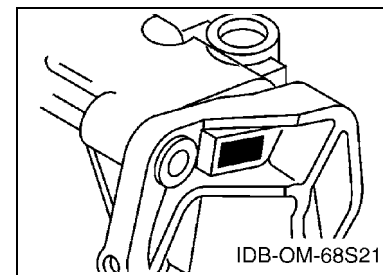
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F40D	6AK-1000001		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6AK1	F40DET

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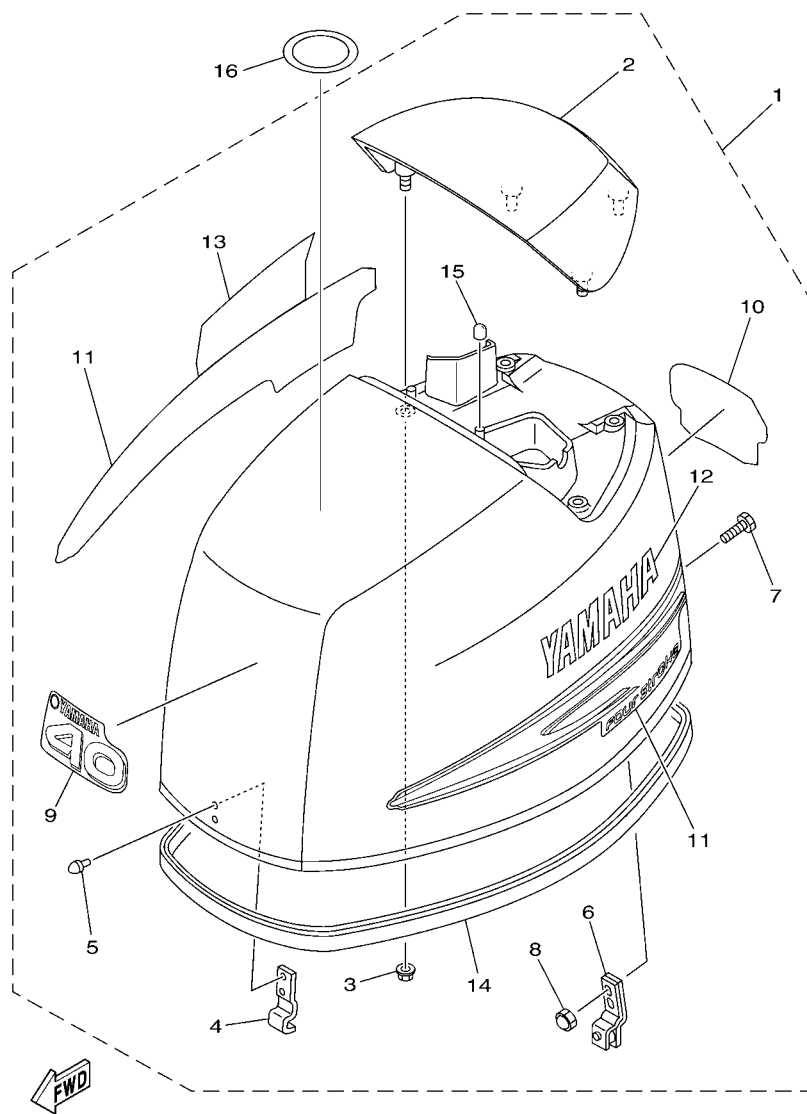
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Feuille2/2

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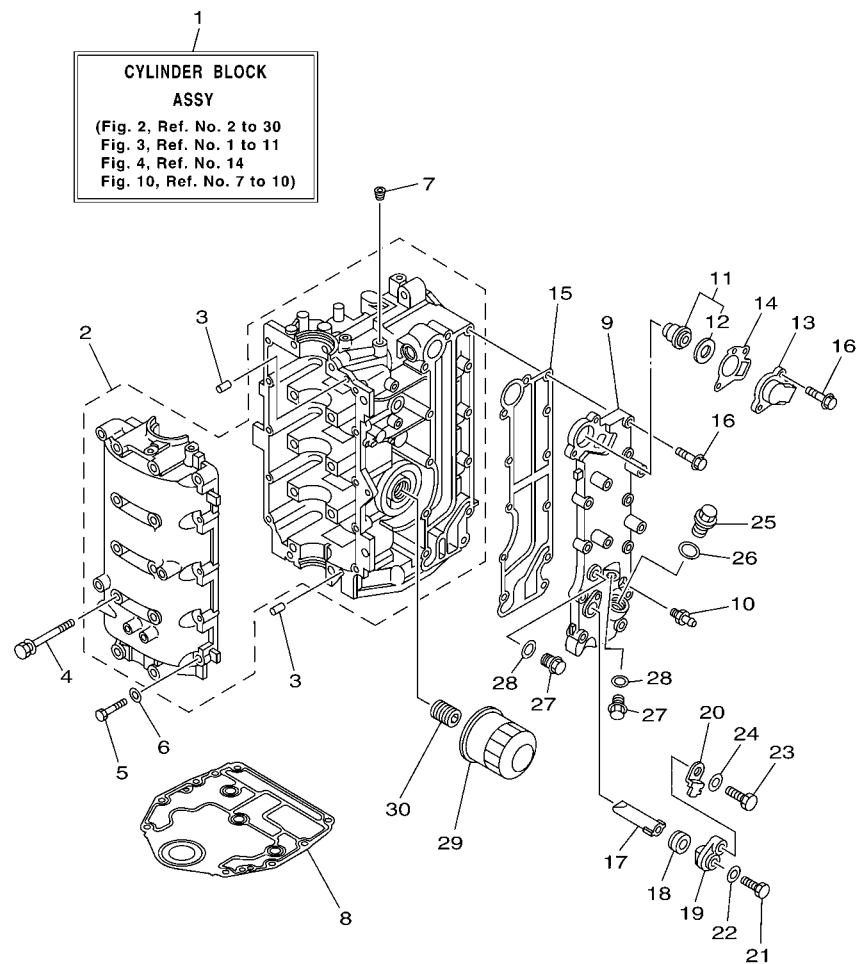


6AK1300-E010

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

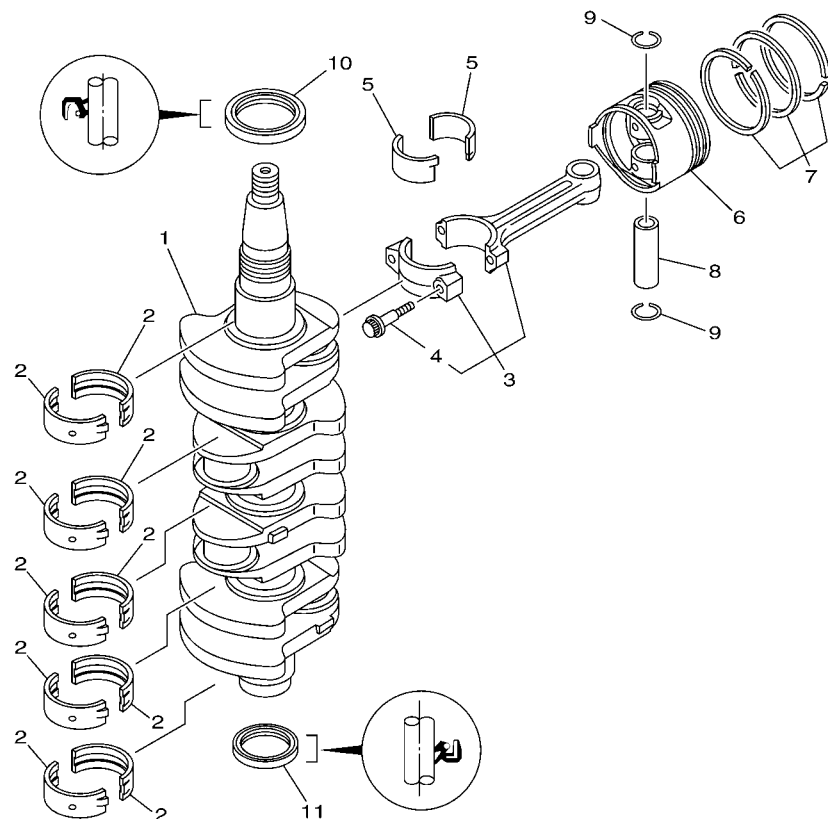
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6AK-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1				
2	67C-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1				
3	90179-06029	.NUT .ECROU	4				
4	6C5-42651-00	.HOOK .CROCHET	1				
5	90266-06M02	.RIVET .RIVET	2				
6	67C-42652-02	.HOOK .CROCHET	1				
7	90109-06047	.BOLT .BOULON	2				
8	90185-06M05	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	2				
9	62Y-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT	1				
10	6AK-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1				
11	69W-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1				
12	69W-42681-00	.MARK, COWLING .ADHESIF, CAPOT	1				
13	69W-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1				
14	6C5-42615-00	.SEAL .JOINT	1				
15	69W-13448-00	.CAP .CAPUCHON	2				
16	67F-13434-03	LABEL, CAUTION ETIQUETTE, ATTENTION	1				



6C12100-E021

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-W009B-01-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1				
2	6C5-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	93606-12019	PIN, DOWEL GOUPILLE	4				
4	90119-08M01	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10				
5	97013-06035	BOLT BOULON	10				
6	92903-06600	WASHER, PLATE RONDELLE, PLATE	10				
7	90344-51003	PLUG, TAPER SCREW PLOT, FILETE CONIQUE	1				
8	67C-11351-01	GASKET, CYLINDER JOINT, D'EMBASE	1				
9	6C5-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1				
10	62Y-12481-10	PIPE 1 DURITE 1	1				
11	6G8-12411-03	THERMOSTAT THERMOSTAT	1				
12	688-12412-00	SEAL, THERMOSTAT JOINT, THERMOSTAT	1				
13	6H3-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1				
14	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1				
15	6C5-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1				
16	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12				
17	62Y-11325-00	ANODE ANODE	1				
18	66M-11328-00	GROMMET, ANODE PASSE-FIL	1				
19	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	1				
20	66M-12535-00	PLATE PLAQUE	1				
21	97095-05012	BOLT BOULON	1				
22	92995-05600	WASHER RONDELLE	1				
23	97095-06020	BOLT BOULON	1				
24	92995-06600	WASHER RONDELLE	1				
25	90340-18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
26	90430-18130	GASKET JOINT	1				
27	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2				



FWD
6C11010-D030

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1				
2	6C5-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10				UR YELLOW UR YELLOW
	6C5-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10				UR RED UR RED
	6C5-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10				UR PINK UR PINK
	6C5-11416-30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	10				UR GREEN UR GREEN
3	6C5-11650-00	CONNECTING ROD ASSY BIELLE COMPLETE	4				
4	6C5-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2				
5	6C5-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR YELLOW UR YELLOW
	6C5-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR RED UR RED
	6C5-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR PINK UR PINK
	6C5-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8				UR GREEN UR GREEN
6	69W-11631-00-97	PISTON (STD) PISTON (STD)	4				
	69W-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	4				AP AP
	69W-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	4				AP AP
7	67C-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4				
	67C-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	4				AP AP
	67C-11605-00	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	4				AP AP
8	62Y-11633-00	PIN, PISTON AXE, PISTON	4				
9	93450-17129	CIRCLIP CIRCLIP, TYPE S	8				
10	93102-43M42	OIL SEAL JOINT SPY	1				
11	93101-35002	OIL SEAL JOINT SPY	1				

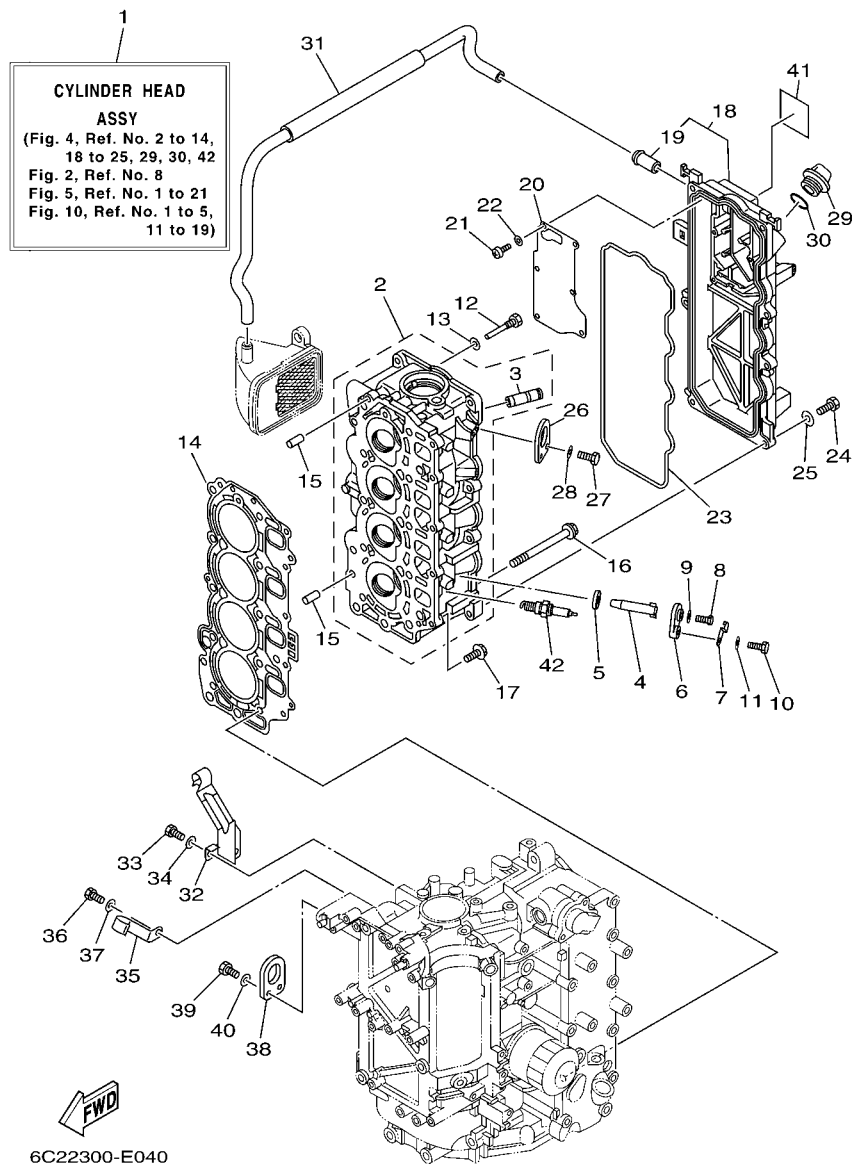


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-W009A-01-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1				
2	6C5-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1				
3	62Y-11133-30	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	8				
4	62Y-11325-00	ANODE ANODE	4				
5	66M-11328-00	GROMMET, ANODE PASSE-FIL	4				
6	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	4				
7	66M-12535-00	PLATE PLAQUE	4				
8	97095-05012	BOLT BOULON	4				
9	92995-05600	WASHER RONDELLE	4				
10	97095-06020	BOLT BOULON	4				
11	92995-06600	WASHER RONDELLE	4				
12	90109-06M65	BOLT BOULON	1				
13	90430-06014	GASKET JOINT	1				
14	6C5-11181-01	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
15	99530-08012	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2				
16	90105-09005	BOLT, FLANGE BOULON	10				
17	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5				
18	6C5-11191-01-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
19	62Y-14485-00	.PIPE, JOINT .DURITE	1				
20	6C5-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1				
21	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6				
22	92907-04600	WASHER RONDELLE	6				
23	62Y-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1				
24	97095-06020	BOLT BOULON	7				
25	92995-06600	WASHER RONDELLE	7				
26	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
27	97095-06020	BOLT BOULON	2				

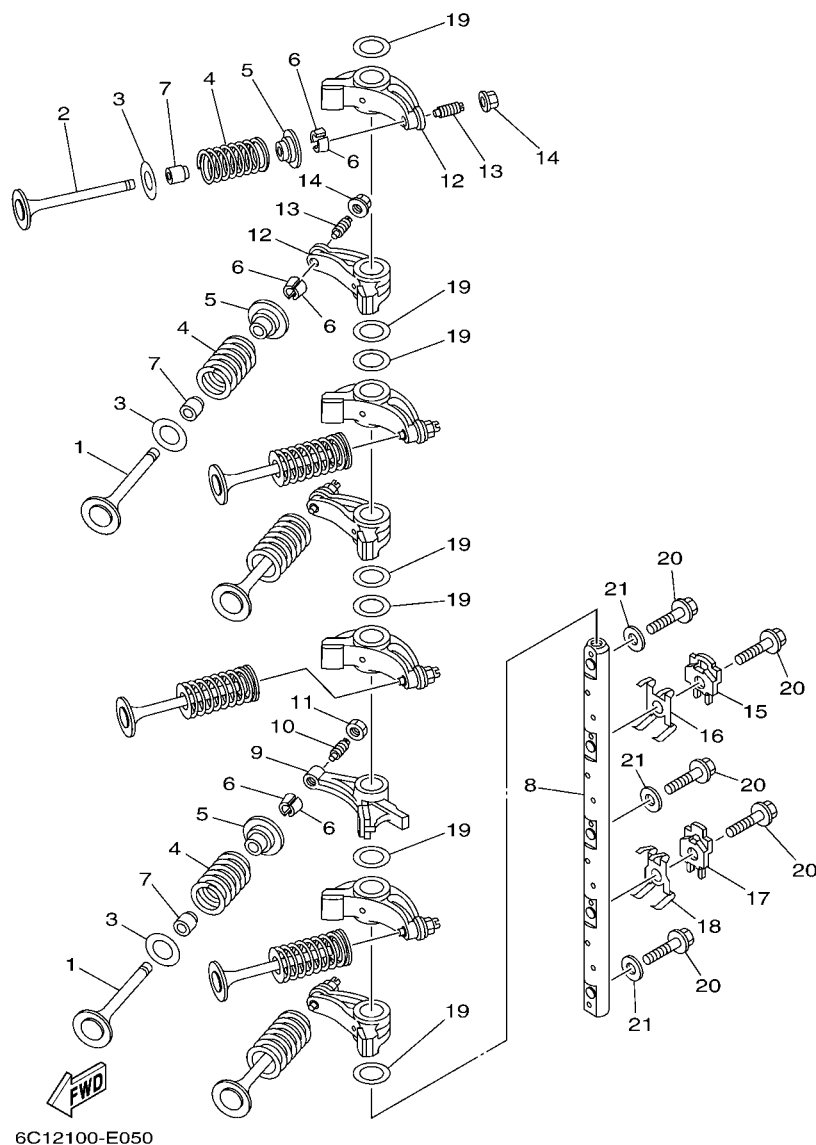


FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	69W-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	4				
2	69W-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	4				
3	62Y-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	8				
4	51Y-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	8				
5	30X-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	8				
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	16				
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8				
8	6C5-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	1				
9	62Y-12151-00	ARM, VALVE ROCKER CULBUTEUR	1				
10	64J-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	1				
11	62Y-12158-00	NUT, LOCK CONTRE-ECROU	1				
12	6C5-12151-00	ARM, VALVE ROCKER CULBUTEUR	7				
13	6C5-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	7				
14	6C5-12158-00	NUT, LOCK CONTRE-ECROU	7				
15	6C5-12231-00	GUIDE, STOPPER 1 GUIDE, BUTEE 1	1				
16	6C5-12233-00	PLATE, GUIDE STOPPER 1 PLAQUE, GUIDE BUTEE 1	1				
17	6C5-12241-00	GUIDE, STOPPER 2 GUIDE, BUTEE 2	1				
18	6C5-12243-00	PLATE, GUIDE STOPPER 2 PLAQUE, GUIDE BUTEE 2	1				
19	90201-16014	WASHER, PLATE RONDELLE, PLATE	7				
20	90105-08060	BOLT, FLANGE BOULON	5				
21	92990-08200	WASHER, PLAIN RONDELLE, PLATE	3				

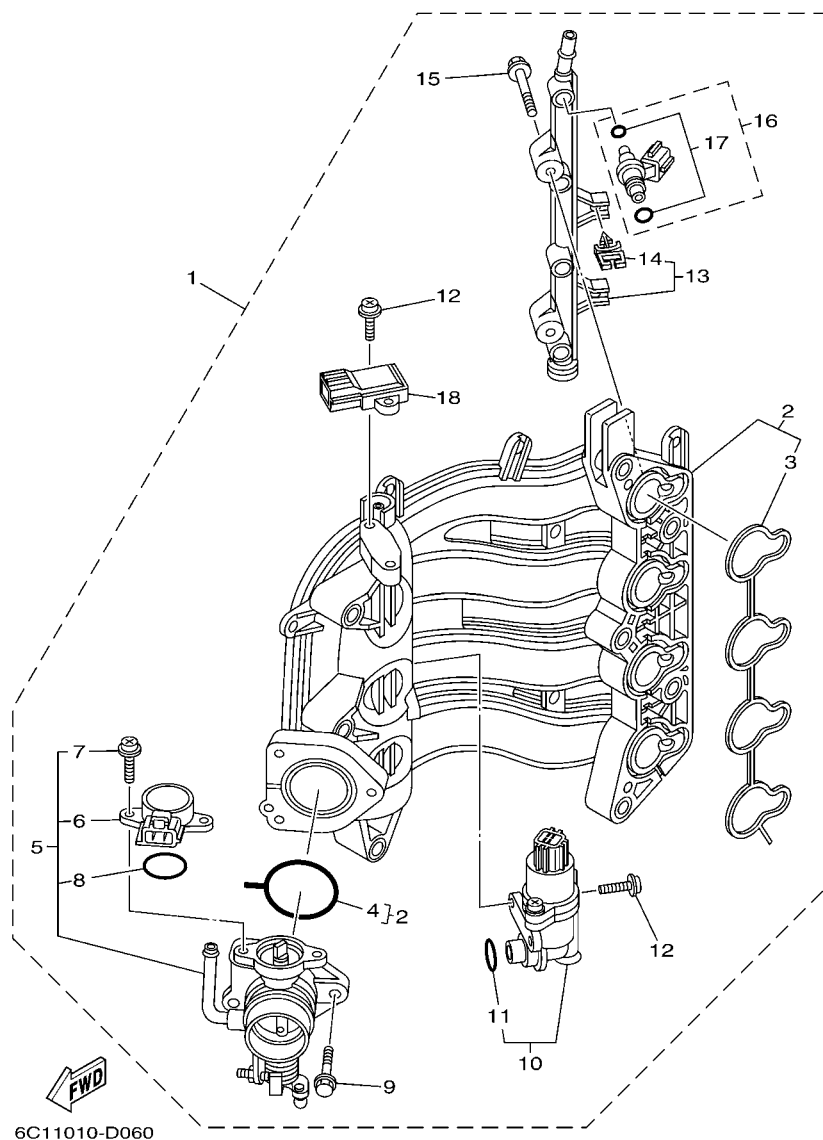


FIG. 6 INTAKE 1

ADMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-14200-00	INTAKE ASSY ADMISSION (ENS.)	1				
2	6C5-13641-00	..MANIFOLD 1 ..TUBULURE 1	1				
3	6C5-13645-00	..GASKET, MANIFOLD 1 ..JOINT, TUBULURE 1	1				
4	6C5-13557-00	..GASKET ..JOINT	1				
5	6C5-13750-00	..THROTTLE BODY ASSY ..CARTER D'ACCELERATEUR COMPLET	1				
6	6C5-85885-00	..THROTTLE SENSOR ASSY ..SENSITOMETRE (ENS.)	1				
7	6C5-81145-00	..SCREW 1 ..VIS 1	2				
8	6C5-8182L-00	..O-RING 1 ..JOINT TORIQUE 1	1				
9	6C5-14496-00	..BOLT ..BOULON	3				
10	6C5-13105-01	..CONTROL VALVE ASSY ..SOUPAPE DE CONTROLE COMPLET	1				
11	6C5-1319C-00	..O-RING ..JOINT TORIQUE	1				
12	6C5-81146-00	..SCREW 2 ..VIS 2	4				
13	6C5-13161-00	..PIPE, DELIVERY 1 ..DURITE REFOULEMENT 1	1				
14	90464-07M56	..CLAMP ..BRIDE	2				
15	6C5-14446-00	..BOLT ..BOULON	2				
16	6C5-13761-00	..INJECTOR ASSY ..INJECTEUR	4				
17	6C5-1410B-00	..PACKING KIT ..POCHETTE DE JOINTS	1				
18	68F-83688-00	..SENSOR ASSY ..SONDE (ENS.)	1				

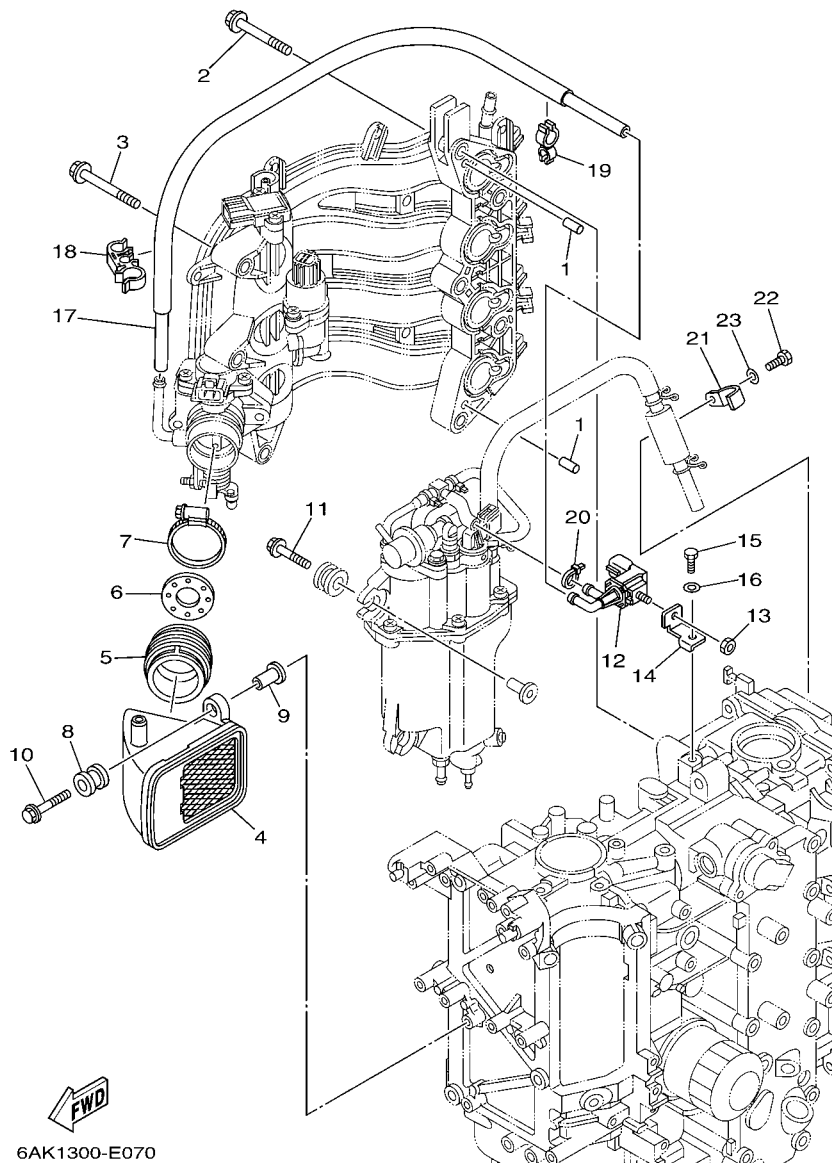


FIG. 7 INTAKE 2

ADMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	93608-12M05	PIN, DOWEL AXE	2				
2	90119-08069	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5				
3	90119-06087	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
4	6C5-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1				
5	6C1-14453-01	JOINT, AIR CLEANER 1 RACCORD, FILTRE A AIR 1	1				
6	6AK-14477-00	PLATE PLAQUE	1				
7	90450-50001	HOSE CLAMP ASSY BRIDE, DE DURITE	1				
8	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2				
9	90387-06119	COLLAR COLLERETTE	2				
10	90119-06106	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
11	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
12	6C5-86120-00	SOLENOID VALVE ASSY SOLENOIDE	1				
13	95380-06600	NUT, HEXAGON ECROU	1				
14	6C5-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1				
15	97095-06016	BOLT BOULON	1				
16	92995-06600	WASHER RONDELLE	1				
17	6C5-12576-00	HOSE 1 TUYAU 1	1				
18	90464-15008	CLAMP BRIDE	1				
19	90464-12006	CLAMP BRIDE	1				
20	90465-11M10	CLAMP BRIDE	1				
21	6C5-13428-00	BRACKET, STRAINER 1 SUPPORT, FILTRE 1	1				
22	97095-06016	BOLT BOULON	1				
23	92995-06600	WASHER RONDELLE	1				

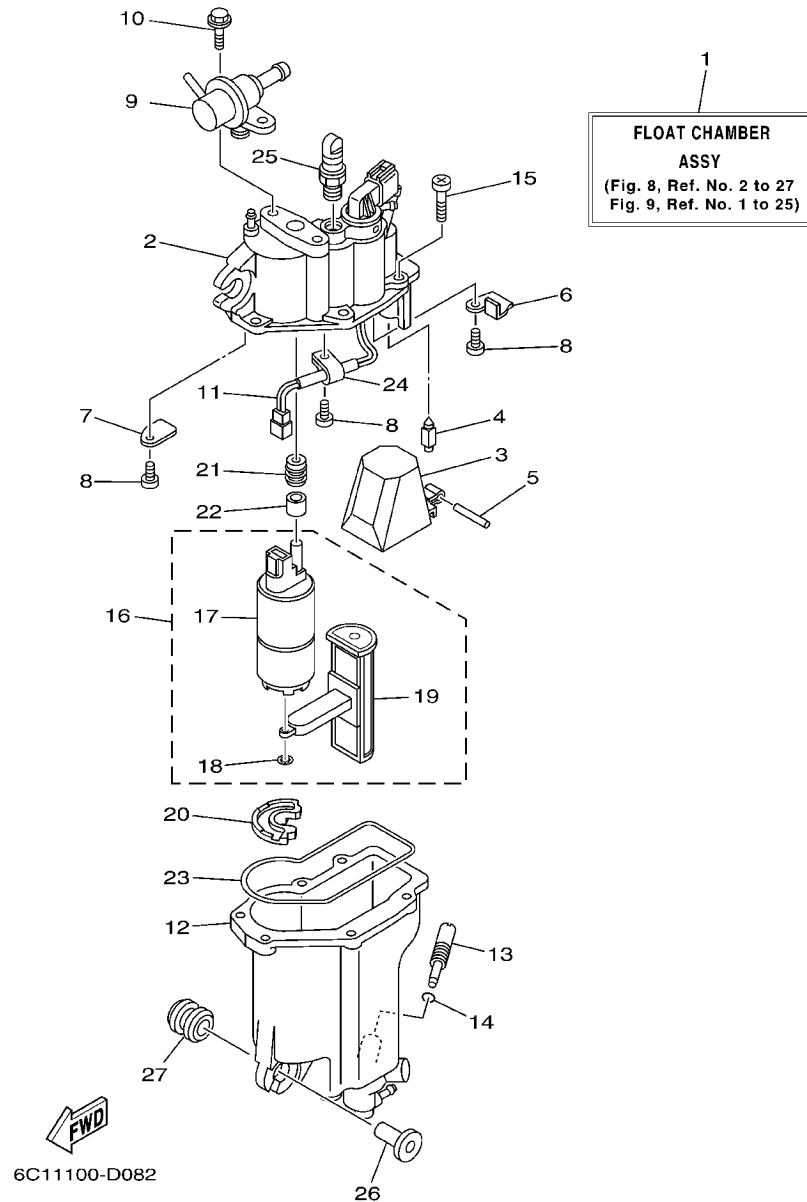


FIG. 8 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-14180-00	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1				
2	6C5-14182-00	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1				
3	6C5-14985-00	FLOAT FLOTTEUR	1				
4	6C5-14546-00	VALVE, NEEDLE POINTEAU	1				
5	6C5-14386-00	PIN, FLOAT AXE, FLOTTEUR	1				
6	6C5-2441R-00	PLATE, BAFFLE 1 SEPARATEUR 1	1				
7	6C5-2441T-00	PLATE, BAFFLE 2 SEPARATEUR 2	1				
8	6C5-24453-00	SCREW VIS	3				
9	6C5-13906-00	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1				
10	6C5-24592-00	BOLT BOLTE	2				
11	6C5-87226-00	WIRE HARNESS ASSY ENS. FAISCEAU ELECTRIQUE	1				
12	6C5-14960-00	BODY ASSY CARTER (ENS.)	1				
13	6C5-14191-00	PLUG, DRAIN PLOT, VIDANGE	1				
14	6C5-14397-00	O-RING JOINT TORIQUE	1				
15	6C5-14567-00	SCREW VIS	6				
16	6C5-13910-00	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	1				
17	6C5-13907-00	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1				
18	6C5-14127-00	CLIP JONC	1				
19	6C5-13915-00	FILTER FILTRE	1				
20	6C5-13593-00	DAMPER AMORTISSEUR	1				
21	6C5-13781-00	DAMPER, PUMP AMORTISSEUR, POMPE	1				
22	6C5-13716-00	COLLAR COLLERETTE	1				
23	6C5-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1				
24	6C5-21337-00	CLAMP, CABLE COLLIER, CABLE	1				
25	6C5-14225-00	CAP COUVERCLE	1				
26	90387-06M69	COLLAR COLLERETTE	3				
27	90480-09M12	GROMMET PASSE-FIL	3				

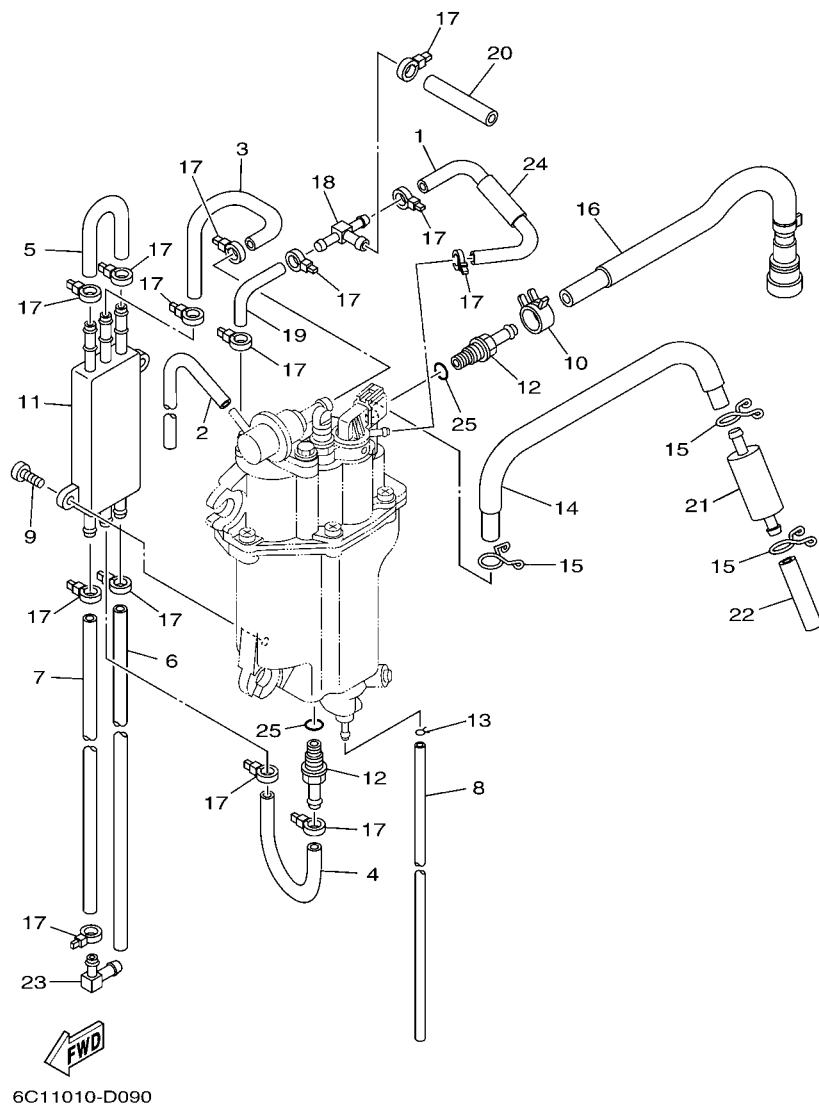
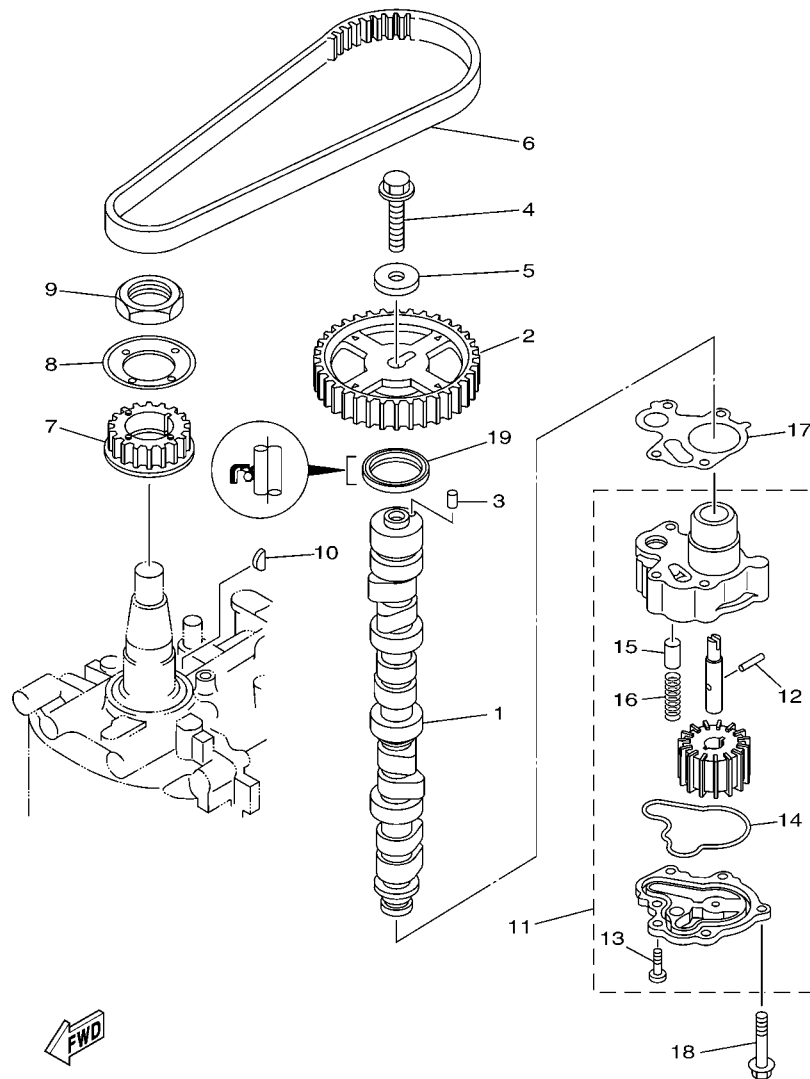


FIG. 9 FUEL INJECTION PUMP 2

POMPE A INJECTEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-13546-00	HOSE 2 DURITE 2	1				
2	6C5-13542-00	HOSE, VACUUM SENSING 1 DURITE 1	1				
3	6C5-24321-00	PIPE 10 DURITE 10	1				
4	6C5-24322-00	PIPE 11 DURITE 11	1				
5	6C5-24323-00	PIPE 12 DURITE 12	1				
6	6C5-24324-00	PIPE 13 (L150) DURITE 13 (L150)	1				
7	6C5-24325-00	PIPE 14 (L110) DURITE 14 (L110)	1				
8	6C5-14149-00	PIPE (L200) DURITE (L200)	1				
9	6C5-24444-00	SCREW VIS	2				
10	6C5-13577-00	CLIP AGRAFE	1				
11	6C5-21841-00	COOLER RADIATEUR	1				
12	6C5-14251-00	NIPPLE RACCORD	2				
13	6C5-2411M-00	CLIP JONC	1				
14	6C5-14148-00	PIPE DURITE	1				
15	6C5-24387-00	CLIP SANDOW	3				
16	6C5-13974-00	PIPE, FUEL 4 TUBE 4, CARBURANT	1				
17	90465-11M10	CLAMP BRIDE	14				
18	6C5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
19	6C5-13545-00	HOSE 1 DURITE 1	1				
20	6C5-13547-00	HOSE 3 DURITE 3	1				
21	6C5-24251-00	STRAINER 1 FILTRE 1	1				
22	6C5-2451B-00	HOSE, FUEL INLET DURITE	1				
23	6C5-1410F-00	CONNECTOR CONNECTEUR	1				
24	6C5-13548-00	HOSE, AIR 4 DURITE, A AIR 4	1				
25	6C5-13739-00	O-RING JOINT TORIQUE	2				



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FIG. 10 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1				
2	6C5-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1				
3	93605-17002	PIN, DOWEL AXE	1				
4	95817-10035	BOLT, FLANGE BOULON, A COLLERETTE	1				
5	90201-10144	WASHER, PLATE RONDELLE, PLATE	1				
6	6C5-46241-00	V-BELT COURROIE TRAPEZOIDALE	1				
7	6C5-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1				
8	62Y-11557-00	WASHER 1 RONDELLE 1	1				
9	90170-35008	NUT ECROU	1				
10	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
11	6C5-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1				
12	93603-17070	.PIN, DOWEL .CLAVETTE	1				
13	98580-06016	.SCREW, PAN HEAD .VIS	2				
14	6C5-13142-00	.GASKET .JOINT	1				
15	6G8-11577-00	.PLUNGER, RELIEF .PLONGEUR DE SECURITE	1				
16	90501-6C500	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
17	6C5-13329-00	GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE	1				
18	90119-06025	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
19	93102-37M40	OIL SEAL JOINT SPY	1				

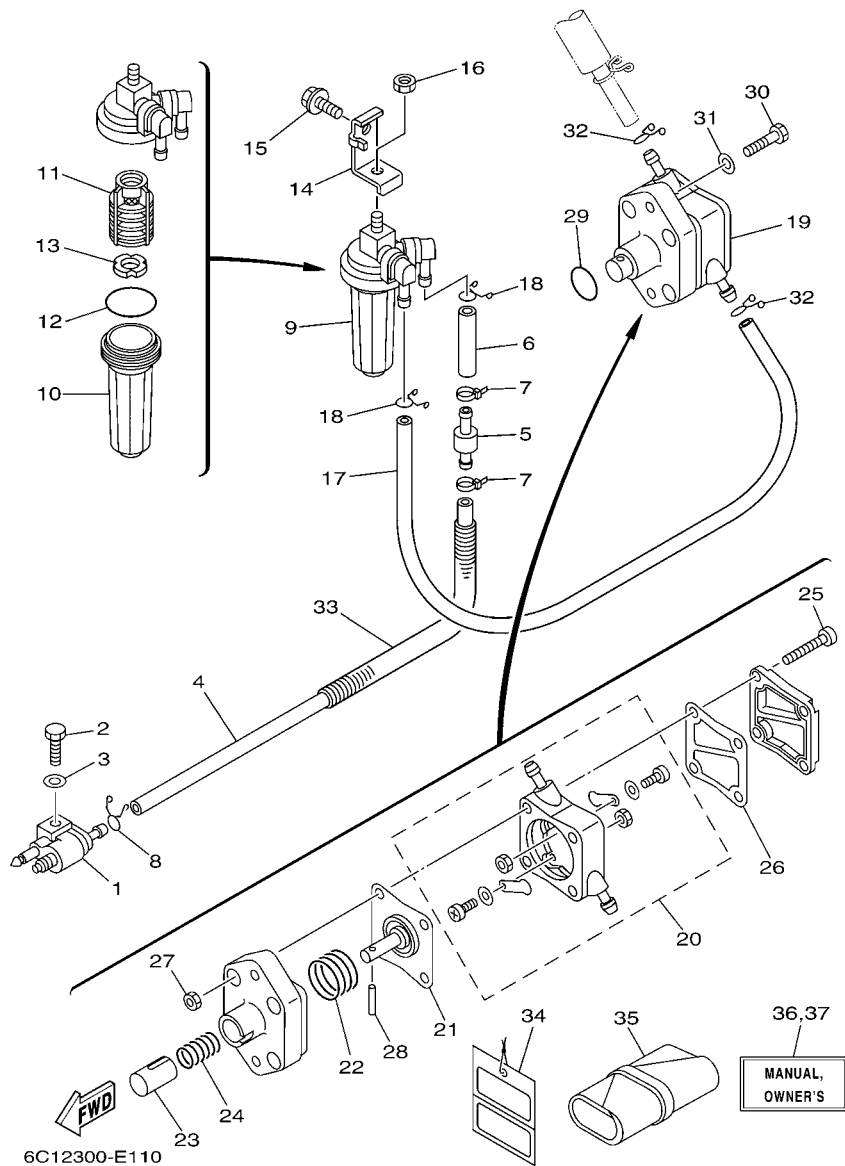


FIG. 11 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1				
2	97095-06025	BOLT BOULON	1				
3	92995-06600	WASHER RONDELLE	1				
4	6C5-2247A-00	HOSE 1 DURITE 1	1				
5	67F-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
6	90445-13M02	HOSE (L40) DURITE (L40)	1				
7	90465-11M10	CLAMP BRIDE	2				
8	90467-09M17	CLIP JONC	1				
9	68V-24560-01	FILTER ASSY ENS FILTRE	1				
10	68V-24521-01	.CUP, FILTER .CUVETTE, FILTRE	1				
11	68V-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
12	93210-32738	.O-RING .JOINT TORIQUE	1				
13	68V-24469-01	.FLOAT, WATER LEVEL .FLOTTEUR	1				
14	6C5-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1				
15	95895-08016	BOLT, FLANGE BOULON	1				
16	95380-08600	NUT ECROU	1				
17	90445-13M36	HOSE (L350) DURITE (L350)	1				
18	90467-10M04	CLIP JONC	2				
19	6C5-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1				
20	6C5-24415-00	.BODY 4 .CORPS 4	1				
21	62Y-24411-02	.DIAPHRAGM .DIAPHRAGME	1				
22	62Y-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1				
23	62Y-13131-00	.PLUNGER .PLONGEUR	1				
24	62Y-24454-00	.SPRING .RESSORT	1				
25	62Y-24444-01	.SCREW .VIS	4				
26	6C5-24471-00	.DIAPHRAGM .DIAPHRAGME	1				
27	95380-05600	.NUT .ECROU	4				

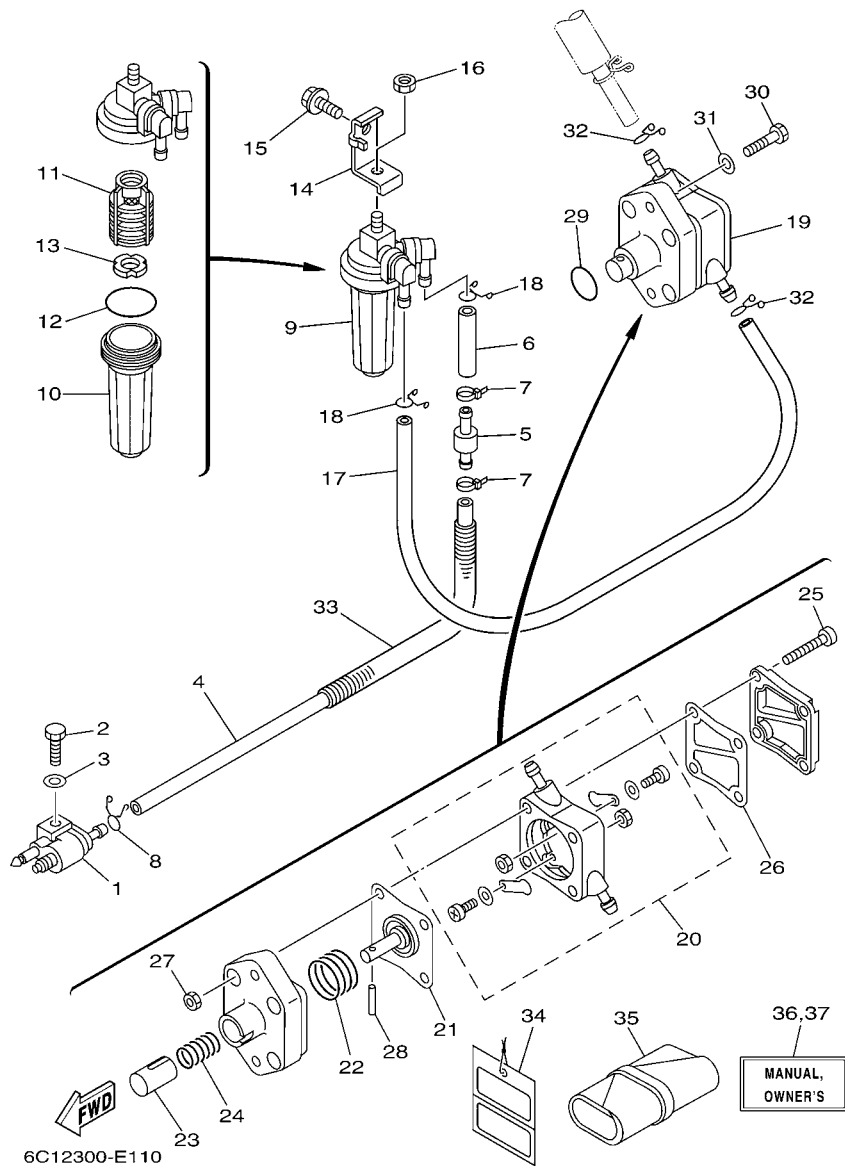


FIG. 11 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
28	62Y-24374-01	.PIN .PIN	1				
29	93210-24M79	O-RING JOINT TORIQUE	1				
30	97095-06030	BOLT BOULON	2				
31	92995-06600	WASHER RONDELLE	2				
32	90467-10M04	CLIP JONC	2				
33	90446-14M62	HOSE (L320) DURITE (L320)	1				
34	61H-2819R-31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1				
35	6C5-28100-00	TOOL KIT TROUSSE A OUTILS	1				
36	6C1-28199-72-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (E)
	6C1-28199-72-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (F)
	6C1-28199-72-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (ES)
	6C1-28199-72-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (D)
	6C1-28199-72-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (NL)
	6C1-28199-72-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (I)
37	6C1-28199-82-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (DK)
	6C1-28199-82-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (GR)
	6C1-28199-82-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (P)
	6C1-28199-82-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (N)
	6C1-28199-82-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (S)
	6C1-28199-82-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (SF)

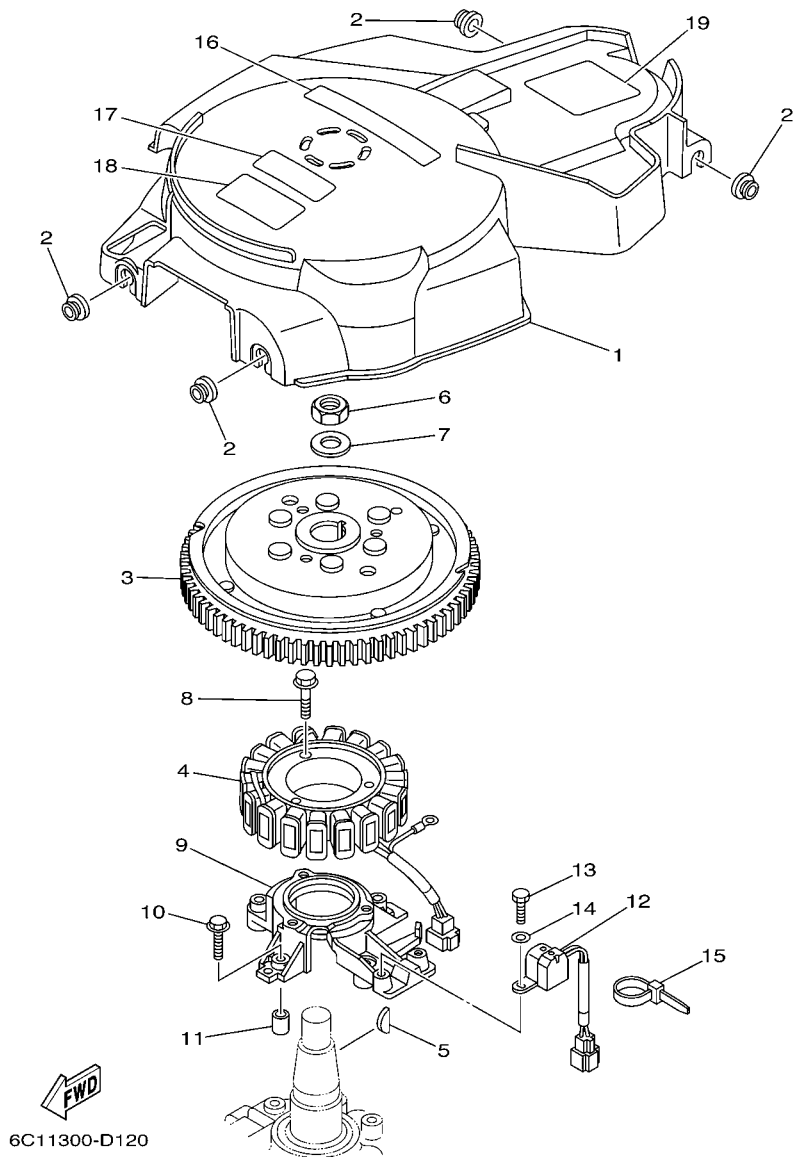


FIG. 12 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-81337-00	COVER, FLYWHEEL COUVERCLE, VOLANT	1				
2	90480-12072	GROMMET PASSE-FIL	4				
3	6C5-81450-00	ROTOR ASSY ROTOR COMPLET	1				
4	6C5-81410-00	STATOR ASSY STATOR COMPLET	1				
5	6H4-11545-00	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
6	90170-20137	NUT ECROU	1				
7	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1				
8	95023-06030	BOLT BOULON, A COLLERETTE	3				
9	6C5-85561-00-94	BASE, MAGNETO BASE, MAGNETO	1				
10	95023-06030	BOLT BOULON, A COLLERETTE	4				
11	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2				
12	62Y-85580-00	COIL, PULSER BOBINE, PULSEUR	1				
13	97095-05012	BOLT BOULON	2				
14	92995-05600	WASHER RONDELLE	2				
15	90465-13M97	CLAMP BRIDE	1				
16	6C5-13437-61	MARK, CAUTION MARKER	1				
17	6A1-83625-41	MARK 5 ETIQUETTE 5	1				
18	6A1-83625-51	MARK 5 ETIQUETTE 5	1				
19	62Y-83626-00	MARK 6 MARK 6	1				

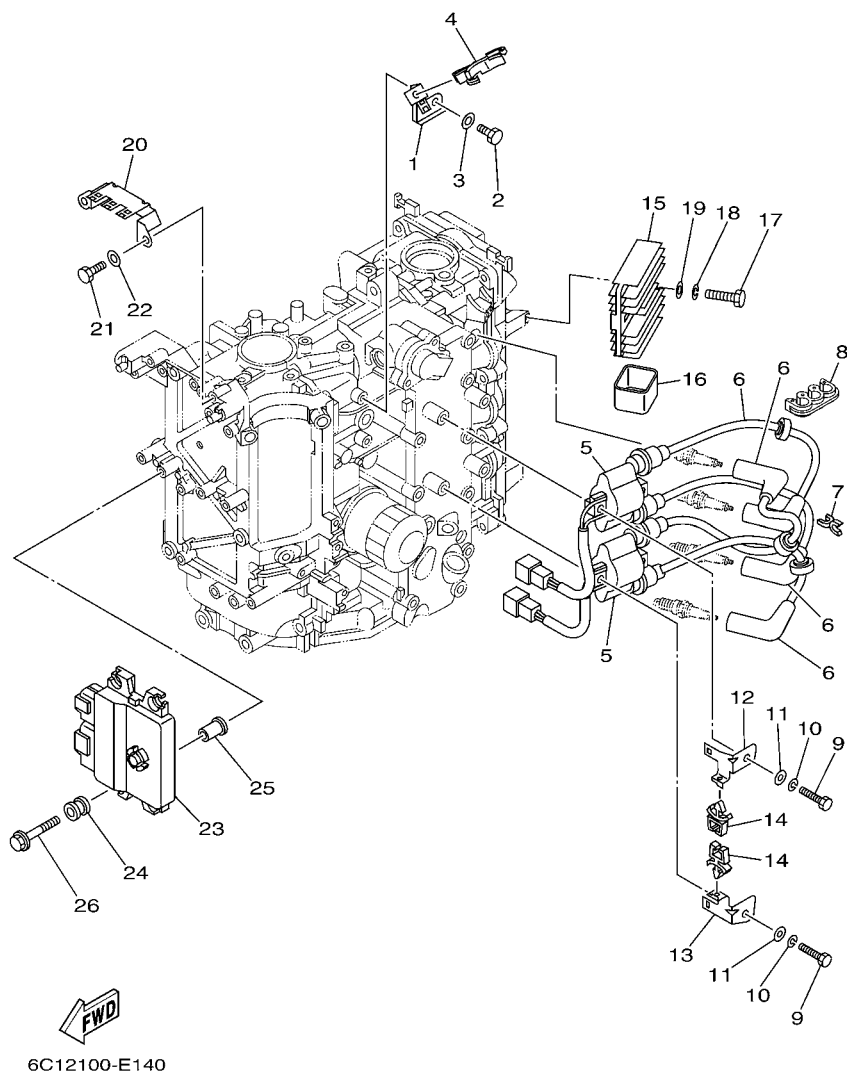


FIG. 13 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-85525-00	COVER CAPUCHON	1				
2	97095-06014	BOLT BOULON	1				
3	92995-06600	WASHER RONDELLE	1				
4	90464-18246	CLAMP BRIDE	1				
5	63P-82310-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	2				
6	6C5-82340-01	HIGH TENSION CORD ASSY 1 CABLE HAUTE TENSION 1	4				
7	90464-07M41	CLAMP BRIDE	2				
8	90464-07M05	CLAMP BRIDE	1				
9	97095-06030	BOLT BOULON	4				
10	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
11	92995-06600	WASHER RONDELLE	4				
12	6C5-82316-01	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1				
13	6C5-82316-11	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1				
14	90464-06001	CLAMP BRIDE	2				
15	68V-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				
16	6C5-81961-00	COVER COUVERCLE	1				
17	97095-06025	BOLT BOULON	2				
18	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
19	92995-06600	WASHER RONDELLE	2				
20	6C5-82171-00	STAY, FUSE BOX SUPPORT, BOITE A FUSIBLES	1				
21	97095-06014	BOLT BOULON	2				
22	92995-06600	WASHER RONDELLE	2				
23	6AK-8591A-00	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1				
24	6C5-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4				
25	90387-06119	COLLAR COLLERETTE	4				
26	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				

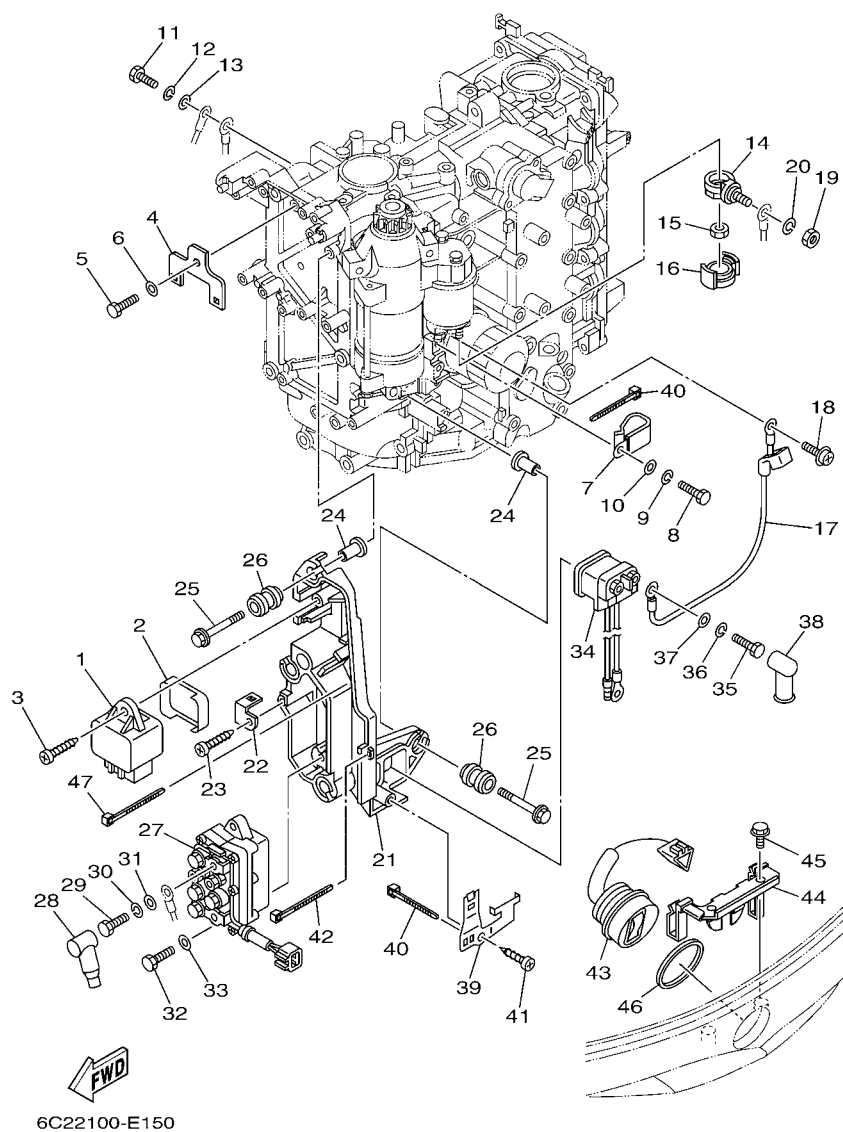
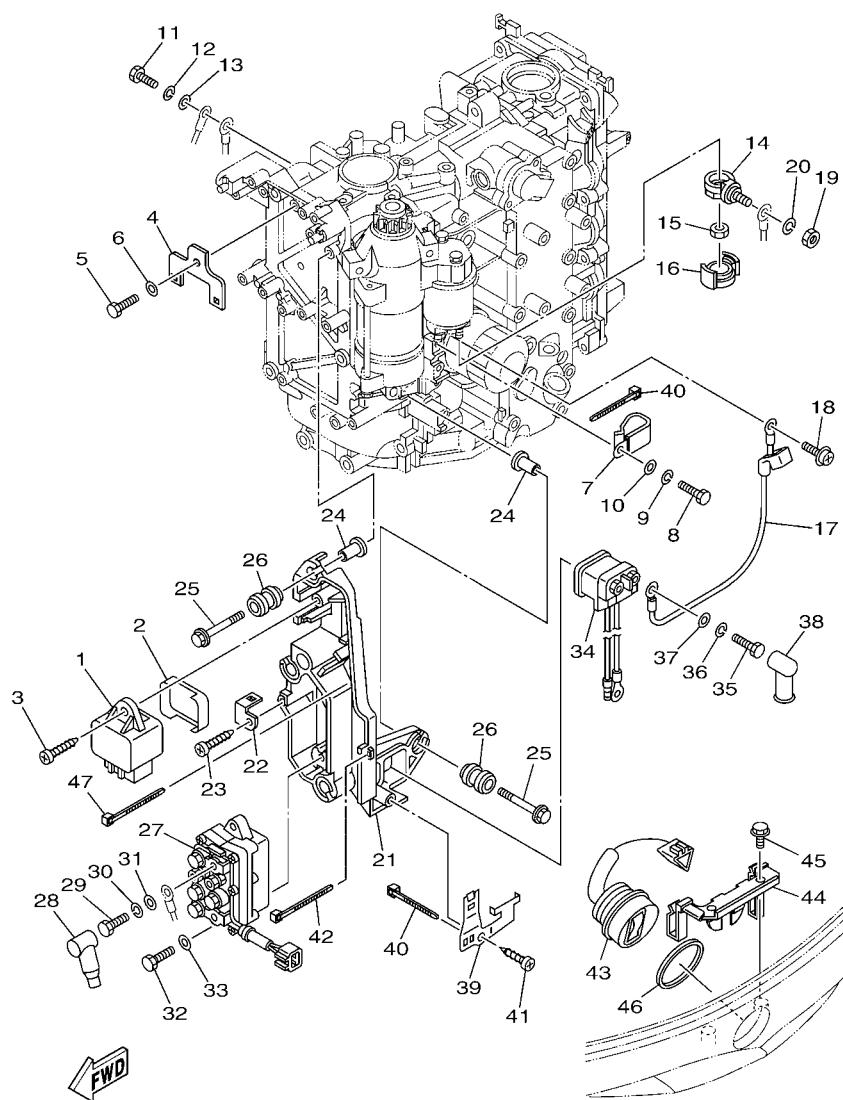


FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	60E-81950-00	RELAY ASSY RELAIS COMPLET	1				
2	6C5-81336-00	GROMMET OEILLET CAOUTCHOUC	1				
3	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1				
4	6C5-8257V-00	PLATE, CONNECTOR PLAQUE, CONNECTEUR	1				
5	97095-06014	BOLT BOULON	1				
6	92995-06600	WASHER RONDELLE	1				
7	90465-05M87	CLAMP BRIDE	1				
8	97095-06020	BOLT BOULON	4				
9	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
10	92995-06600	WASHER RONDELLE	4				
11	97095-06020	BOLT BOULON	1				
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	1				
13	92995-06600	WASHER RONDELLE	1				
14	60V-81925-00	TERMINAL BORNE	1				
15	90179-08003	NUT ECROU	1				
16	68F-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1				
17	6C5-81815-00	CORD, STARTER MOTOR FIL, DEMARREUR ELECTRIQUE	1				
18	90159-04005	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				
19	95333-08600	NUT ECROU	1				
20	92903-08100	WASHER, SPRING RONDELLE, GROWER	1				
21	6C5-81948-00	BRACKET JOINT TORIQUE	1				
22	6C5-85548-00	HOLDER SUPPORT	1				
23	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1				
24	90387-06119	COLLAR COLLERETTE	4				
25	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
26	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4				
27	63P-81950-00	RELAY ASSY RELAIS COMPLET	1				



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FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
28	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2				
29	97095-06010	BOLT BOULON	2				
30	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
31	92995-06600	WASHER RONDELLE	2				
32	97013-06020	BOLT BOULON	2				
33	92903-06600	WASHER, PLATE RONDELLE, PLATE	2				
34	68V-8194A-00	RELAY RELAIS	1				
35	97095-06010	BOLT BOULON	2				
36	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
37	92995-06600	WASHER RONDELLE	2				
38	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2				
39	6C5-81953-00	STAY, RELAY SUPPORT, RELAIS	1				
40	90465-11M10	CLAMP BRIDE	2				
41	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1				
42	90465-13M97	CLAMP BRIDE	1				
43	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1				
44	6C5-83614-01	BRACKET SUPPORT	1				
45	90109-06M86	BOLT BOULON	2				
46	6E5-82587-00	GASKET JOINT	1				
47	90465-13M97	CLAMP BRIDE	1				

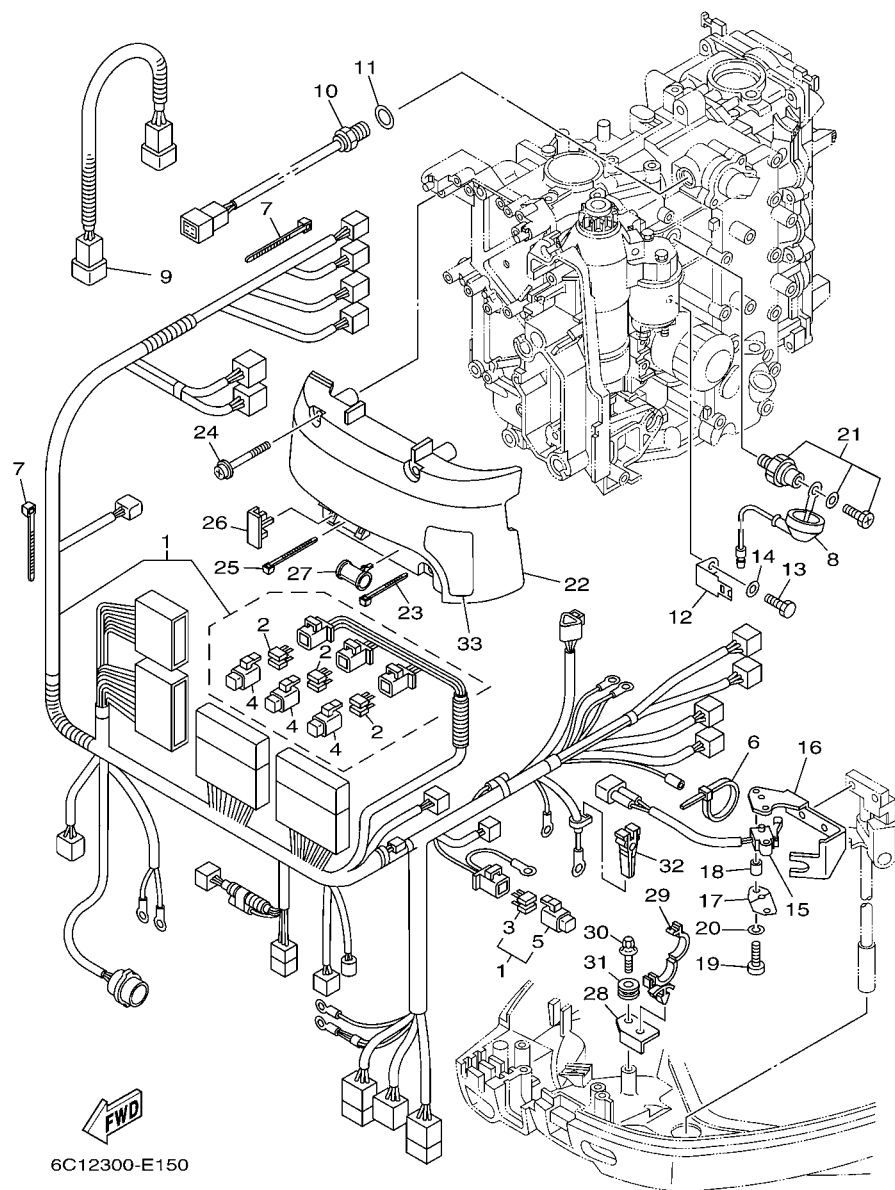


FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-82590-11	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1				
2	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	6				
3	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2				
4	67F-8215B-10	.CAP (YELLOW) .BOUCHON (YELLOW)	3				
5	67F-8215B-20	.CAP (GREEN) .BOUCHON (GREEN)	1				
6	90465-13M24	CLAMP BRIDE	1				
7	90465-13M11	CLAMP BRIDE	2				
8	68V-81315-00	LEAD WIRE ASSY FIL	1				
9	6C5-82553-00	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1				
10	6C5-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1				
11	90430-14115	GASKET JOINT	1				
12	6C5-82388-00	PLATE PLAQUETTE	1				
13	97095-06014	BOLT BOULON	1				
14	92995-06600	WASHER RONDELLE	1				
15	60V-8259F-00	SWITCH ASSY COMMUTEUR	1				
16	6C5-82554-01	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1				
17	61A-82588-01	PLATE PLAQUE	1				
18	90387-04001	COLLAR COLLERETTE	1				
19	97885-04016	SCREW, PAN HEAD VIS, A ENCOCHE	2				
20	92995-04100	WASHER RONDELLE	2				
21	64J-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1				
22	6C5-81942-00	COVER COUVERCLE	1				
23	90465-13M39	CLAMP BRIDE	1				
24	90159-06M14	SCREW, WITH WASHER VIS, AVEC RONDELLE	4				
25	90465-13M24	CLAMP BRIDE	1				
26	6C5-82176-00	DAMPER AMORTISSEUR	2				
27	6C5-8252R-00	DAMPER AMORTISSEUR	1				

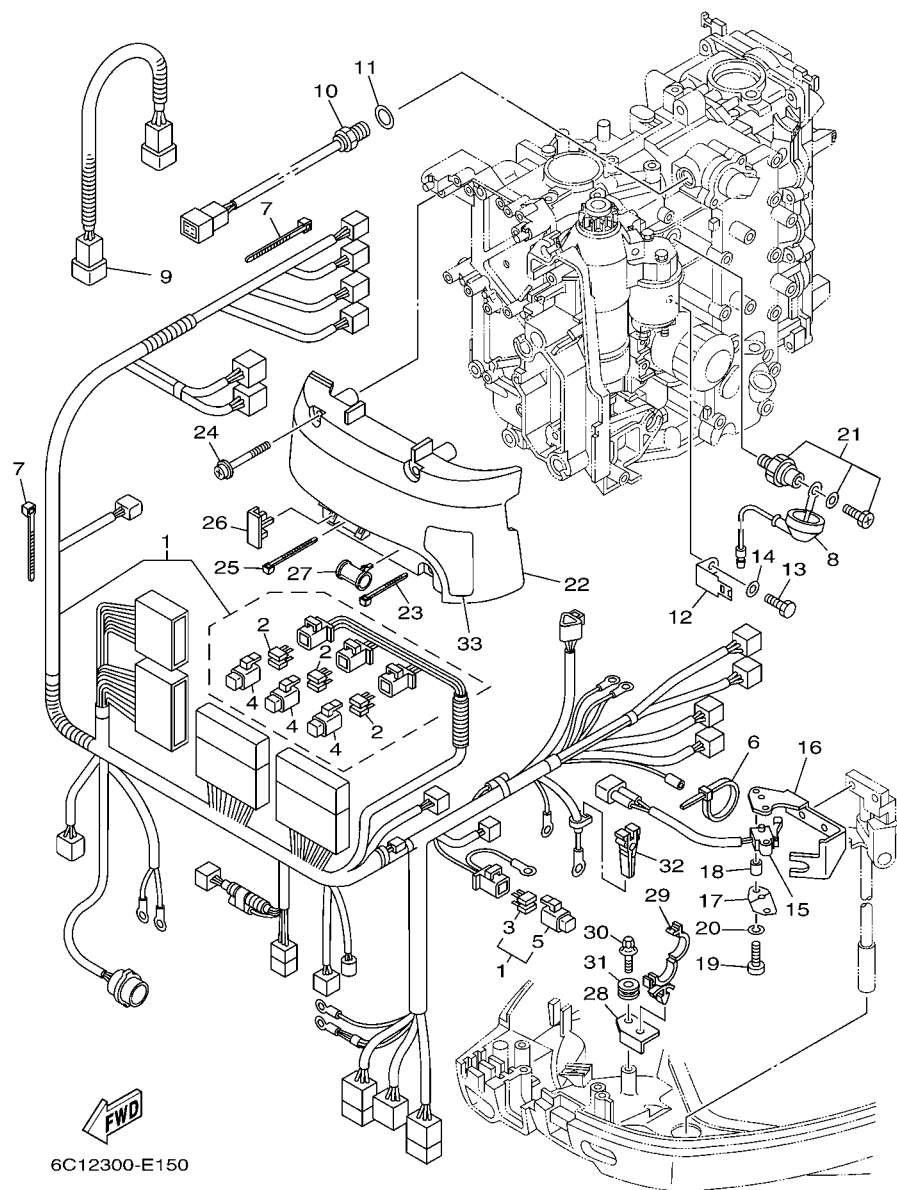


FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

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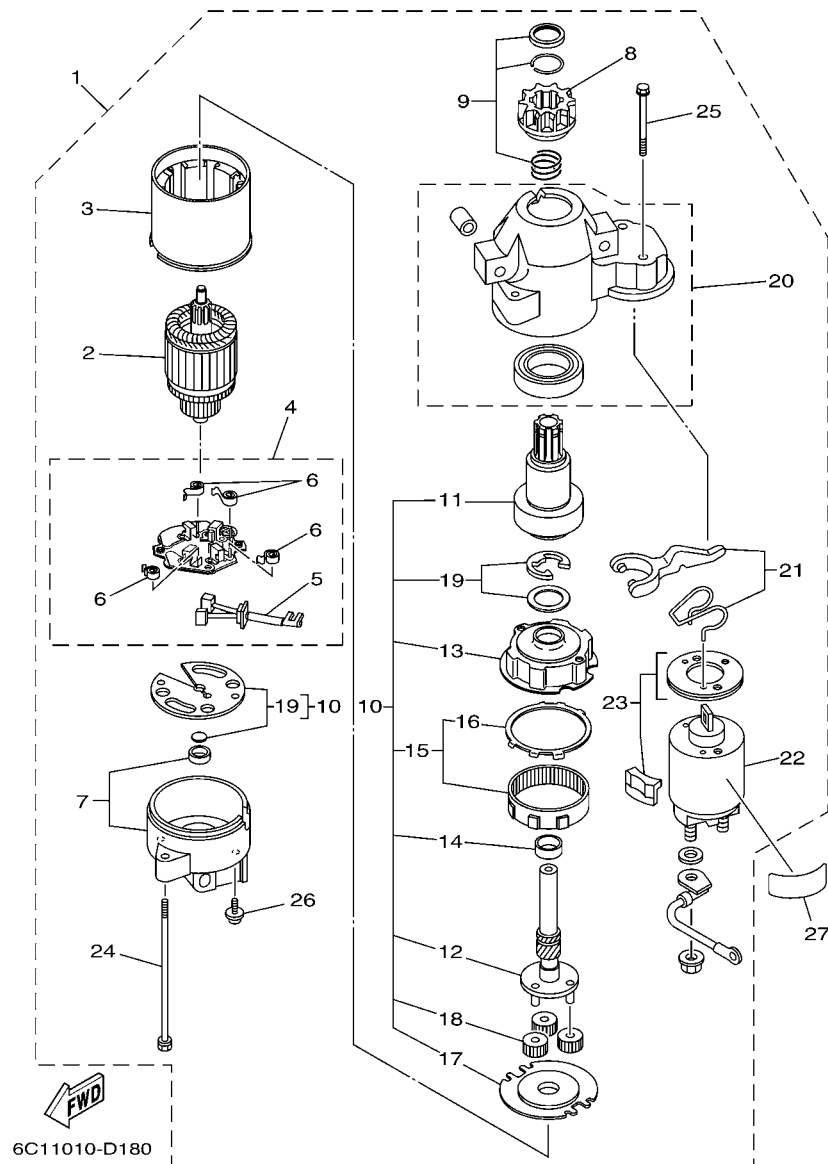


FIG. 17 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1				
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1				
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1				
4	69J-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1				
5	69J-81801-00	.BRUSH SET .CHARBON	1				
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4				
7	68F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1				
8	67F-81808-00	.PINION ASSY .PIGNON	1				
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1				
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1				
11	67F-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1				
12	67F-81836-00	.SHAFT, PINION .AXE, PIGNON	1				
13	67F-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1				
14	67F-81841-00	.BEARING .ROULEMENT	1				
15	67F-81891-00	.GEAR, RING .ROUE DENTEE	1				
16	67F-8183R-00	.GASKET .JOINT	1				
17	67F-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1				
18	60V-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3				
19	67F-81809-00	.WASHER KIT .JEU DE RONDELLES	1				
20	6C5-81842-00	.COVER .COUVERCLE	1				
21	69J-81839-00	.LEVER ASSY .LEVIER COMPLET	1				
22	6C5-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1				
23	69J-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1				
24	6K7-81826-10	.BOLT .BOULON	2				
25	69J-81828-00	.BOLT 2 .RONDELLE, BUTEE 2	2				
26	67F-81846-00	.SCREW .VIS	2				
27	67F-83627-01	LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7	1				

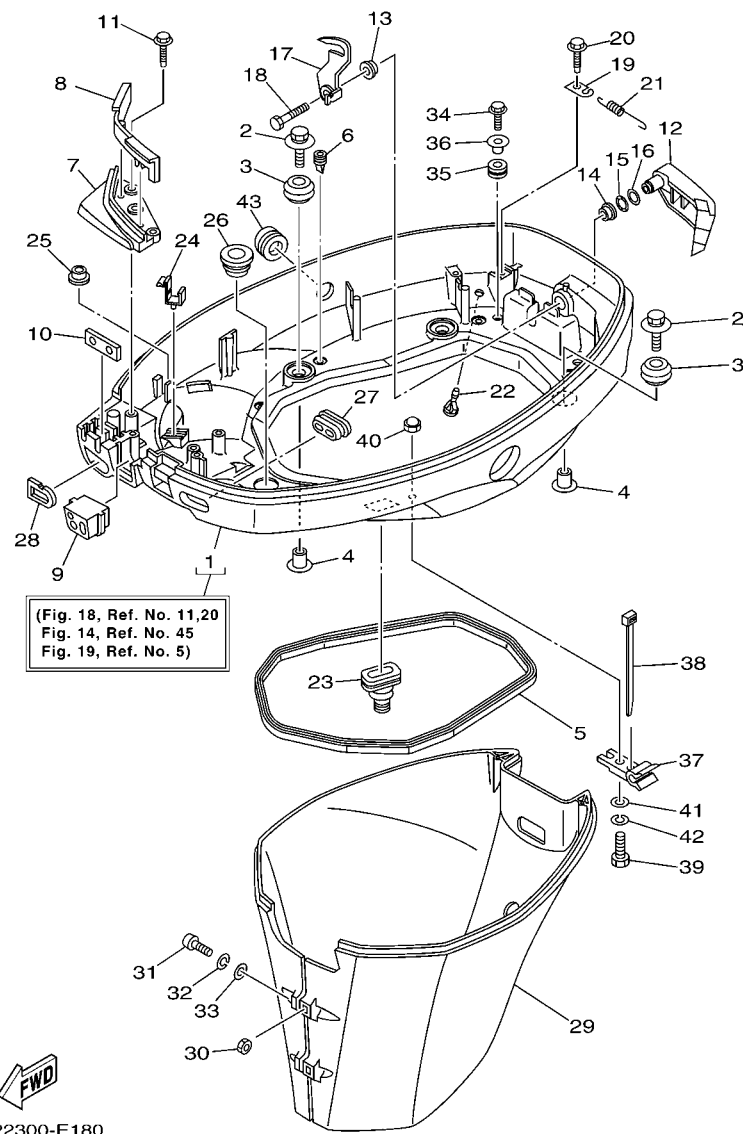


FIG. 18 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-42710-10-4D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
3	90480-09M12	GROMMET PASSE-FIL	4				
4	90387-06060	COLLAR COLLERETTE	4				
5	62Y-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
6	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4				
7	6C5-42738-00-4D	PLATE, FITTING ETRIER	1				
8	6C5-42718-00	RUBBER, SEAL 3 JOINT	1				
9	6C5-42725-30	GROMMET PASSE-FIL	1				
10	62Y-42727-00	GROMMET PASSE-FIL	1				
11	90109-06M81	BOLT BOULON	3				
12	67C-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1				
13	90386-12M37	BUSH DOUILLE	1				
14	90386-12MA2	BUSH DOUILLE	1				
15	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1				
16	90201-12M07	WASHER, PLATE RONDELLE, PLATE	1				
17	67C-42816-01	LEVER, CLAMP LEVIER, PRESSE	1				
18	97095-06014	BOLT BOULON	1				
19	66T-43144-00	HOOK, SPRING CROCHET	1				
20	90109-06M86	BOLT BOULON	1				
21	90506-18M40	SPRING, TENSION RESSORT, TENSION	1				
22	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1				
23	6C5-42724-00	GROMMET PASSE-FIL	1				
24	90464-09M13	CLAMP BRIDE	1				
25	6E7-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	1				
26	68U-42727-00	GROMMET PASSE-FIL	1				
27	6H3-42727-00	GROMMET PASSE-FIL	1				

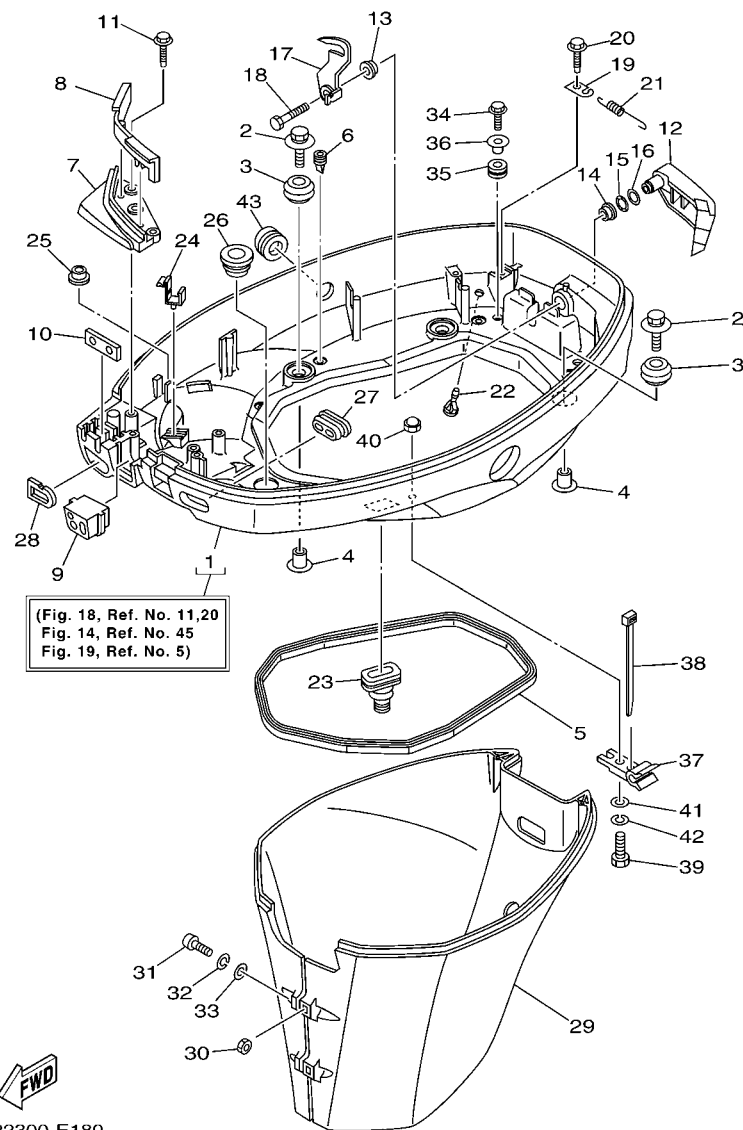


FIG. 18 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
28	61N-24329-00	SEAL JOINT	1				
29	67C-42741-10-4D	APRON CAPOT LATERAL	1				
30	95380-06600	NUT, HEXAGON ECROU	2				
31	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2				
32	92990-06100	WASHER, SPRING RONDELLE, GROWER	2				
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	2				
34	90109-06M80	BOLT BOULON	2				
35	90480-13M24	GROMMET PASSE-FIL	2				
36	90387-06M43	COLLAR COLLERETTE	2				
37	90464-09M49	CLAMP BRIDE	1				
38	90465-11M10	CLAMP BRIDE	2				
39	97095-06020	BOLT BOULON	1				
40	95380-06800	NUT ECROU	1				
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	1				
42	92995-06100	WASHER, SPRING RONDELLE, GROWER	1				
43	6C5-42726-00	GROMMET PASSE-FIL	1				

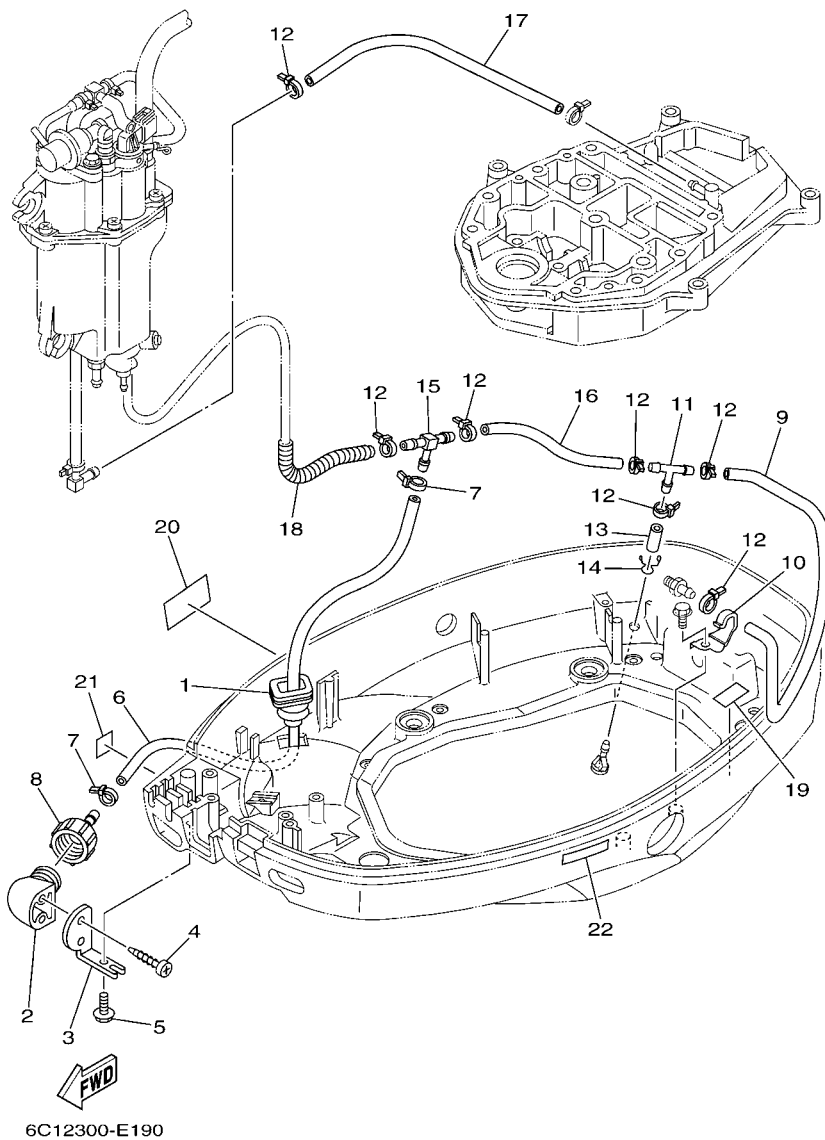
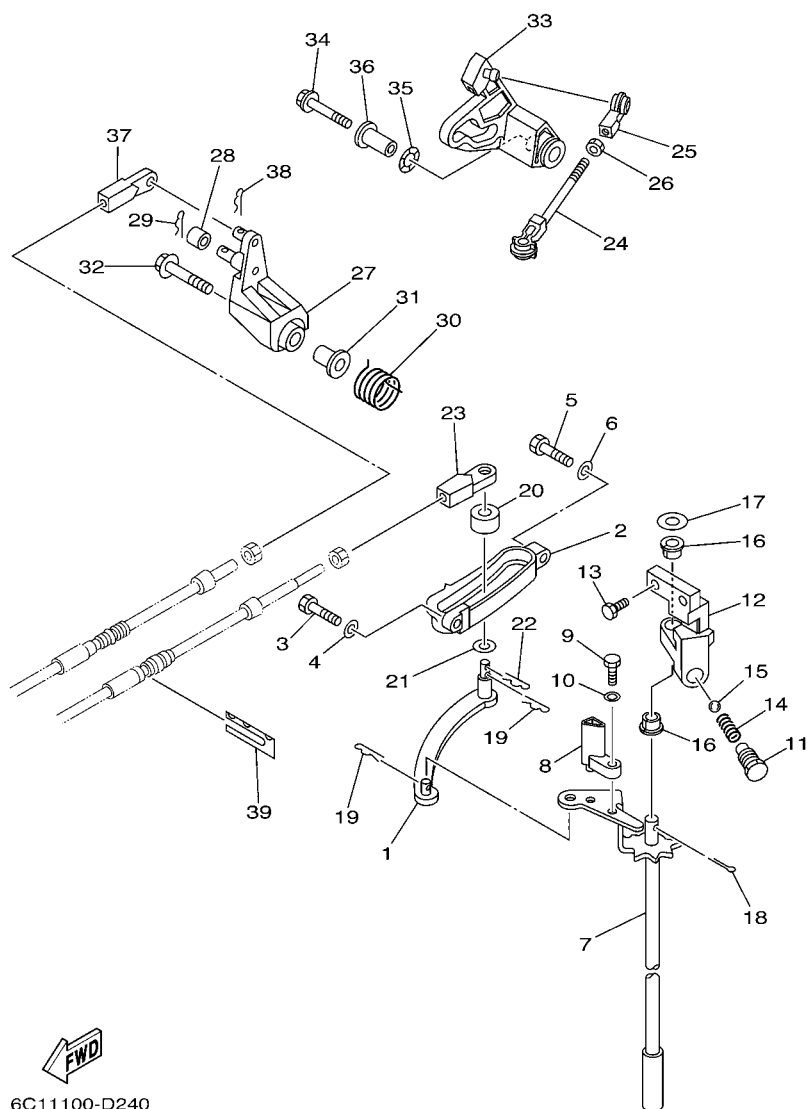


FIG. 19 BOTTOM COWLING 2

CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	65W-42724-10	GROMMET PASSE-FIL	1				
2	68T-12572-00	ADAPTER ADAPTATEUR	1				
3	69W-12535-00	PLATE PLAQUE	1				
4	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2				
5	90109-06M80	BOLT BOULON	1				
6	6C5-24312-00	PIPE 2 DURITE 2	1				
7	90465-11M10	CLAMP BRIDE	2				
8	6R3-12580-00	JOINT ASSY ARTICULER (ENS.)	1				
9	90445-09226	HOSE (L390) DURITE (L390)	1				
10	90462-08031	CLAMP BRIDE	1				
11	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
12	90465-11M10	CLAMP BRIDE	7				
13	90445-09220	HOSE (L30) DURITE (L30)	1				
14	90467-08M18	CLIP JONC	1				
15	6C5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
16	90445-09091	HOSE (L135) DURITE (L135)	1				
17	90445-09104	HOSE (L300) DURITE (L300)	1				
18	90447-10006	HOSE, WITH SPRING DURITE, AVEC RESSORT	1				
19	6C5-82377-00	LABEL ETIQUETTE	1				
20	62Y-13444-50	MARK MAKER	1				
21	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1				
22	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1				

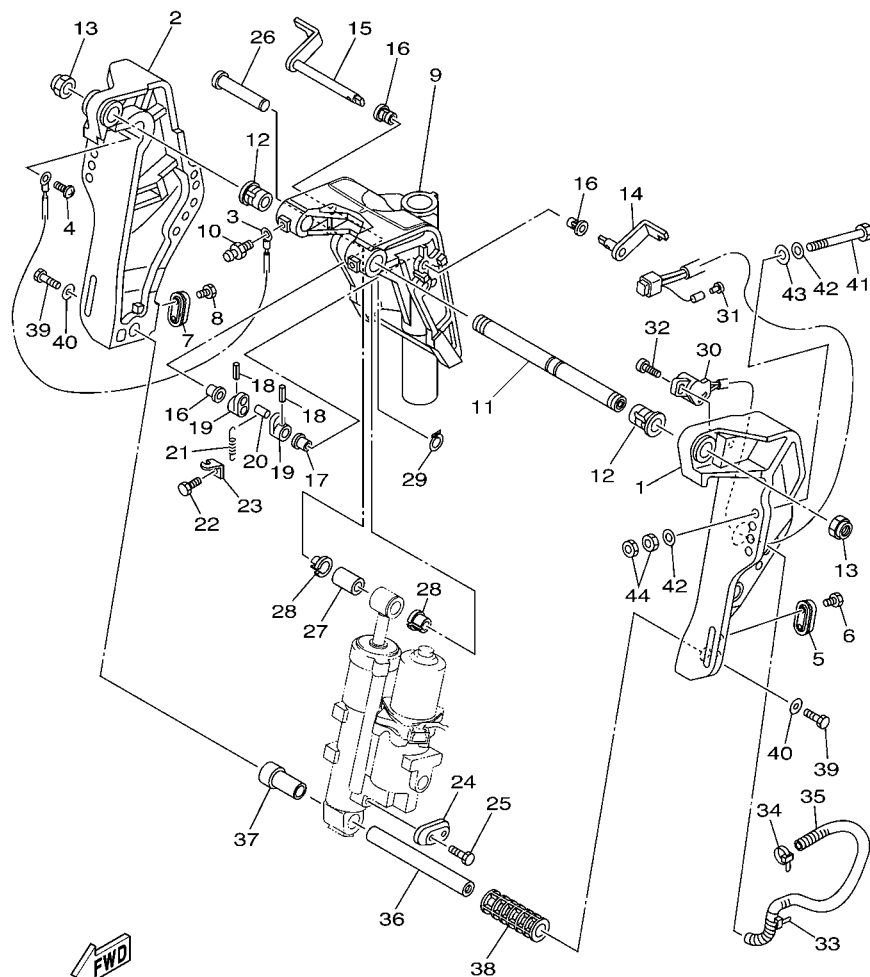


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FIG. 20 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	69W-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
2	62Y-44117-01-4D	BRACKET SUPPORT	1				
3	97095-06020	BOLT BOULON	1				
4	92995-06600	WASHER RONDELLE	1				
5	97095-06025	BOLT BOULON	1				
6	92995-06600	WASHER RONDELLE	1				
7	6C5-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				L (20.7") L (20.7")
8	6C5-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1				
9	97095-05014	BOLT BOULON	1				
10	92995-05600	WASHER RONDELLE	1				
11	62Y-42715-01	BUSHING COUSSINET	1				
12	62Y-44118-00	BRACKET SUPPORT	1				
13	97095-06020	BOLT BOULON	2				
14	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
15	93501-04M02	BALL BILLE	1				
16	90386-90M90	BUSH DOUILLE	2				
17	90201-10M20	WASHER, PLATE RONDELLE, PLATE	1				
18	91490-20015	PIN, COTTER GOUPILLE	1				
19	90468-18008	CLIP JONC	2				
20	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1				
21	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1				
22	90468-18008	CLIP JONC	1				
23	69W-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
24	688-41211-01	LINK, ACCEL. BIELLETTTE, ACCELERATION	1				
25	6H4-41237-00	JOINT, LINK RACCORD	1				
26	95380-05700	NUT ECROU	1				
27	62Y-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1				



6C11300-D220

FIG. 21 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AKT				REMARKS REMARQUES
1	6C5-43111-00-4D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6C5-43112-00-4D	BRACKET, CLAMP 2 PRESSE 2	1				
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1				
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1				
5	65W-45251-00	ANODE ANODE	1				
6	90101-06020	BOLT BOULON	2				
7	65W-45251-00	ANODE ANODE	1				
8	90101-06020	BOLT BOULON	2				
9	6C5-43311-00-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
10	93700-06M03	NIPPLE, GREASE PION	3				
11	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
12	90386-22MA4	BUSH DOUILLE	2				
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
14	6C5-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1				
15	6C5-43185-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1				
16	90386-10M16	BUSH DOUILLE	3				
17	90386-10025	BUSH DOUILLE	1				
18	91690-30020	PIN, SPRING AGRAFFE	2				
19	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2				
20	90249-06M19	PIN GOUPILLE	1				
21	90506-14M24	SPRING, TENSION RESSORT, TENSION	1				
22	97095-06010	BOLT BOULON	1				
23	6G5-43144-00	HOOK, SPRING CROCHET	1				
24	65W-45251-00	ANODE ANODE	1				
25	90101-06020	BOLT BOULON	2				
26	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1				
27	90386-18M92	BUSH DOUILLE	1				

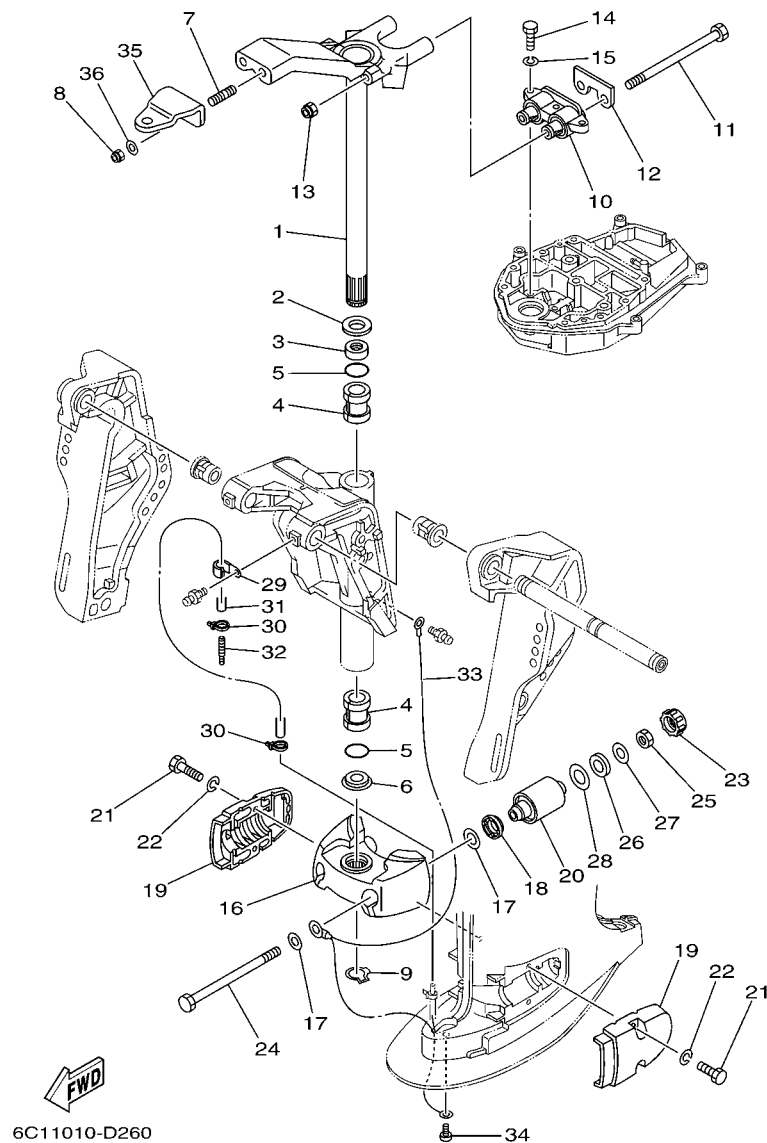


FIG. 22 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	69W-42510-01-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1				
3	90386-30M78	BUSH DOUILLE	1				
4	90386-30M77	BUSH DOUILLE	2				
5	93210-29M94	O-RING JOINT TORIQUE	2				
6	90386-30M60	BUSH DOUILLE	1				
7	90116-10M28	BOLT, STUD GOUJON	2				
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
9	93410-28M06	CIRCLIP CLIPS	1				
10	69W-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1				L (20.7") L (20.7")
11	90101-08M15	BOLT BOULON	2				
12	69W-44526-01	PLATE PLAQUE	1				
13	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
14	97075-08030	BOLT BOULON	3				
15	92995-08100	WASHER RONDELLE	3				
16	6C5-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1				
17	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4				
18	6C5-43885-00	GROMMET PASSE-FIL	2				
19	6C5-44552-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2				
20	69W-44555-00-4D	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2				
21	97075-08030	BOLT BOULON	4				
22	92995-08100	WASHER RONDELLE	4				
23	6C5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	2				
24	90109-12MA3	BOLT BOULON	2				
25	95380-12700	NUT ECROU	2				
26	90202-21100	WASHER, PLATE RONDELLE, PLATE	2				
27	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2				

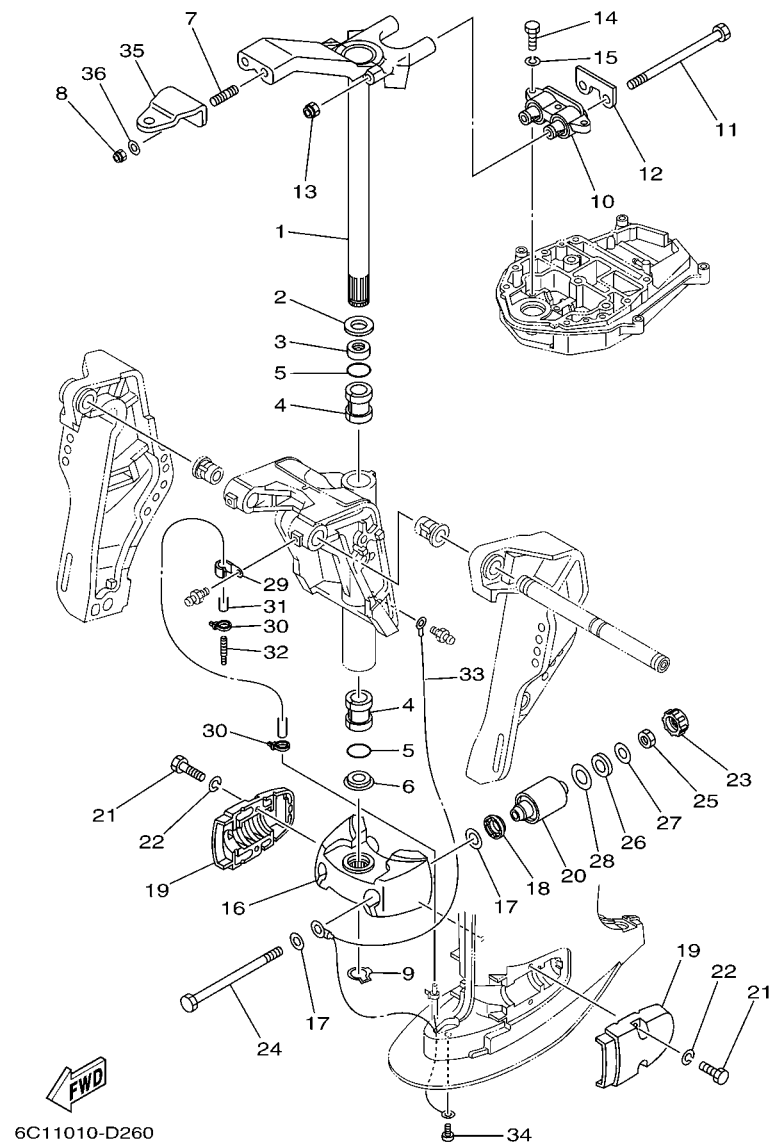


FIG. 22 BRACKET 2

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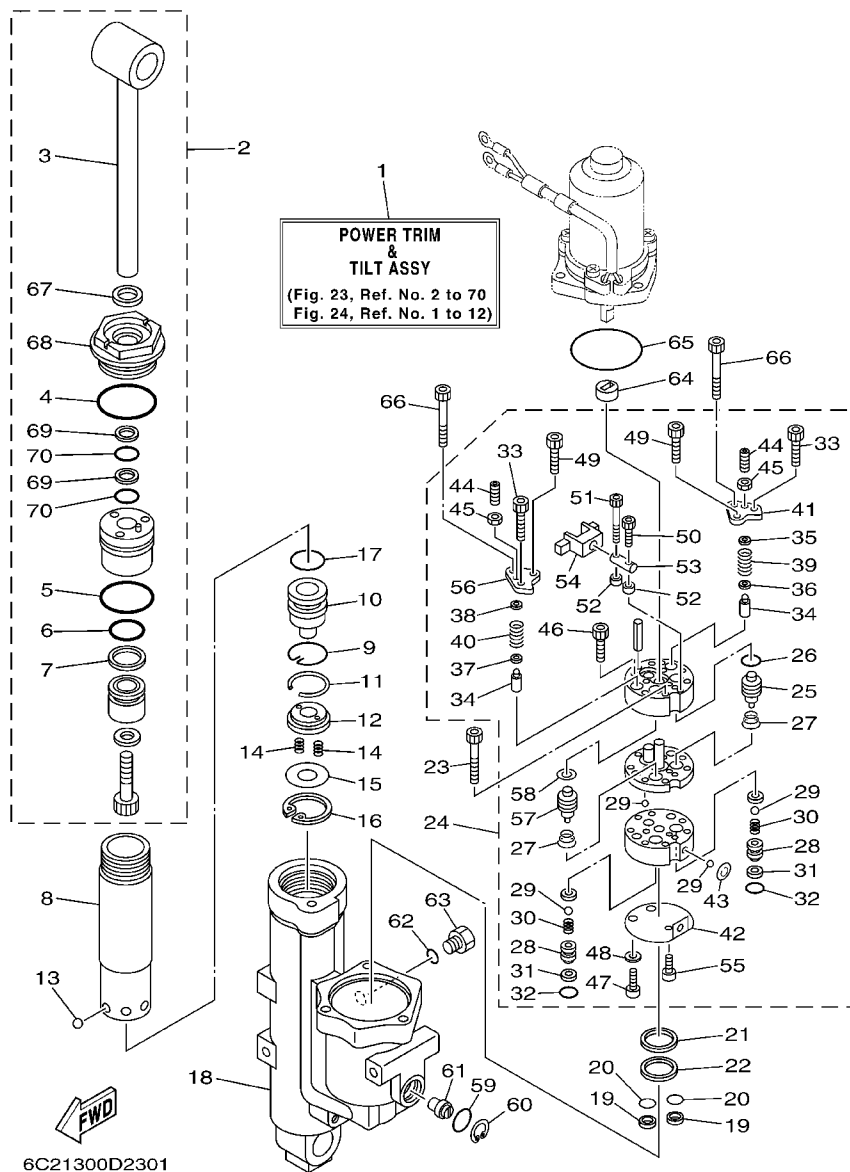


FIG. 23 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-43800-01-8D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1				
2	6C5-43810-00	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS	1				
3	6C5-43801-00	.ROD .TIGE	1				
4	62Y-43863-00	.O-RING .JOINT TORIQUE	1				
5	6C5-43862-00	.O-RING .JOINT TORIQUE	1				
6	6C5-43861-00	.O-RING .JOINT TORIQUE	1				
7	6C5-43871-00	.RING, BACK UP .SEGMENT	1				
8	6C5-22471-00	CYLINDER, SHOCK ABSORBER CYLINDRE, AMORTISSEUR	1				
9	6C5-43875-00	RING, SNAP RESSORT	1				
10	6C5-4381B-00	FREE PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1				
11	93450-32116	CIRCLIP CIRCLIP, TYPE S	1				
12	6C5-43899-00	PLATE STOPPER PLAQUETTE	1				
13	93503-16003	BALL BILLES	6				
14	62X-4384H-00	SPRING RESSORT	2				
15	6C5-22435-00	PLATE, VALVE 2 PLAQUE, CLAPET 2	1				
16	99009-32500	CIRCLIP CIRCLIP	1				
17	6C5-43861-00	O-RING JOINT TORIQUE	1				
18	6C5-4380K-00	CYLINDER, TILT SUB ASSY CYLINDRE	1				
19	6C5-43817-10	FILTER 2 FILTRE 2	2				
20	69J-4389J-00	O-RING JOINT TORIQUE	2				
21	6C5-43816-00	FILTER 1 FILTRE 1	1				
22	6C5-4380G-00	PLATE PLAQUE	1				
23	91312-05045	BOLT BOULON	2				
24	6C5-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1				
25	6C6-43841-00	.PISTON, SHUTTLE .PISTON	1				
26	6H1-43883-00	.O-RING .JOINT TORIQUE	1				
27	6C6-43894-00	.SPRING, SHUTTLE RETURN .RESSORT	2				

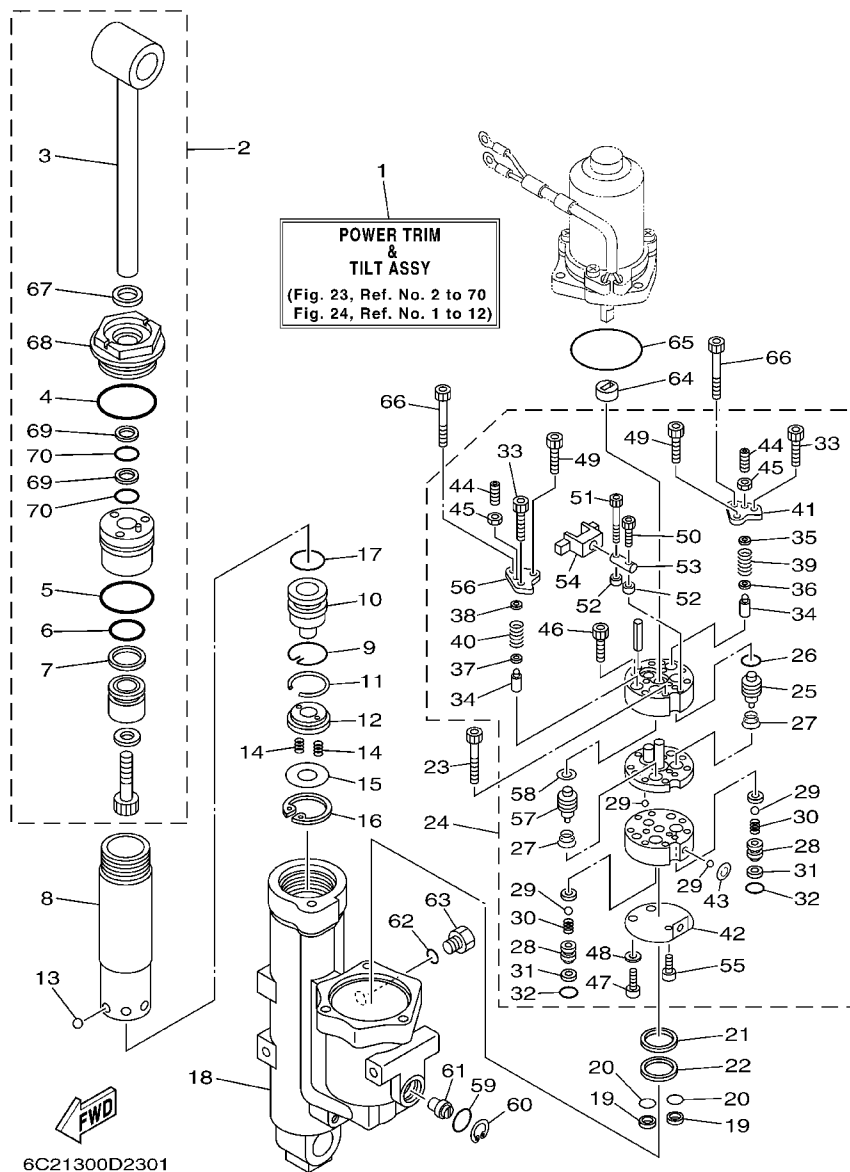


FIG. 23 POWER TRIM & TILT ASSY 1

PUISANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	REMARKS REMARQUES
28	6C6-4382E-00	.ADAPTOR 2 .ADAPTEUR 2	2	
29	93505-32038	.BALL .BILLE	6	
30	6C6-43853-00	.SPRING, MAIN VALVE .RESSORT	2	
31	6C6-4387G-00	.WASHER .RONDELLE	2	
32	69J-4389J-00	.O-RING .JOINT TORIQUE	2	
33	91312-05030	.BOLT .BOULON	2	
34	6C5-43851-00	.SEAT, RELIEF VALVE .SIEGE	2	
35	6C5-4381K-00	.HOLDER .SUPPORT	1	
36	6C5-43893-00	.WASHER .RONDELLE	1	
37	6C6-43893-00	.WASHER .RONDELLE	1	
38	6C6-4381K-00	.HOLDER .SUPPORT	1	
39	6C5-43855-00	.SPRING, UP RELIEF .RESSORT	1	
40	6C5-43856-00	.SPRING, DOWN RELIEF .RESSORT	1	
41	6C5-4382K-00	.CAP, RELIEF VALVE .CHAPEAU	1	
42	6C5-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	
43	6C5-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
44	92A08-03110	.SCREW SET .VIS	2	
45	95302-03600	.NUT .ECROU	2	
46	91312-05025	.BOLT .BOULON	2	
47	6C6-43878-00	.BOLT, SOCKET .BOULON	2	
48	62Y-4387G-00	.WASHER .RONDELLE	2	
49	91312-04030	.BOLT .BOULON	2	
50	91312-03016	.BOLT .BOULON	1	
51	6C6-4388E-00	.PLUG, TAPER SCREW .BOUCHON	1	
52	6C6-4388F-00	.SPACER .ENTRETOISE	2	
53	6C6-4386G-00	.PIN, STRAIGHT 2 .RESSORT 2	1	
54	6C6-4386E-00	.LEVER 1 .LEVIER 1	1	

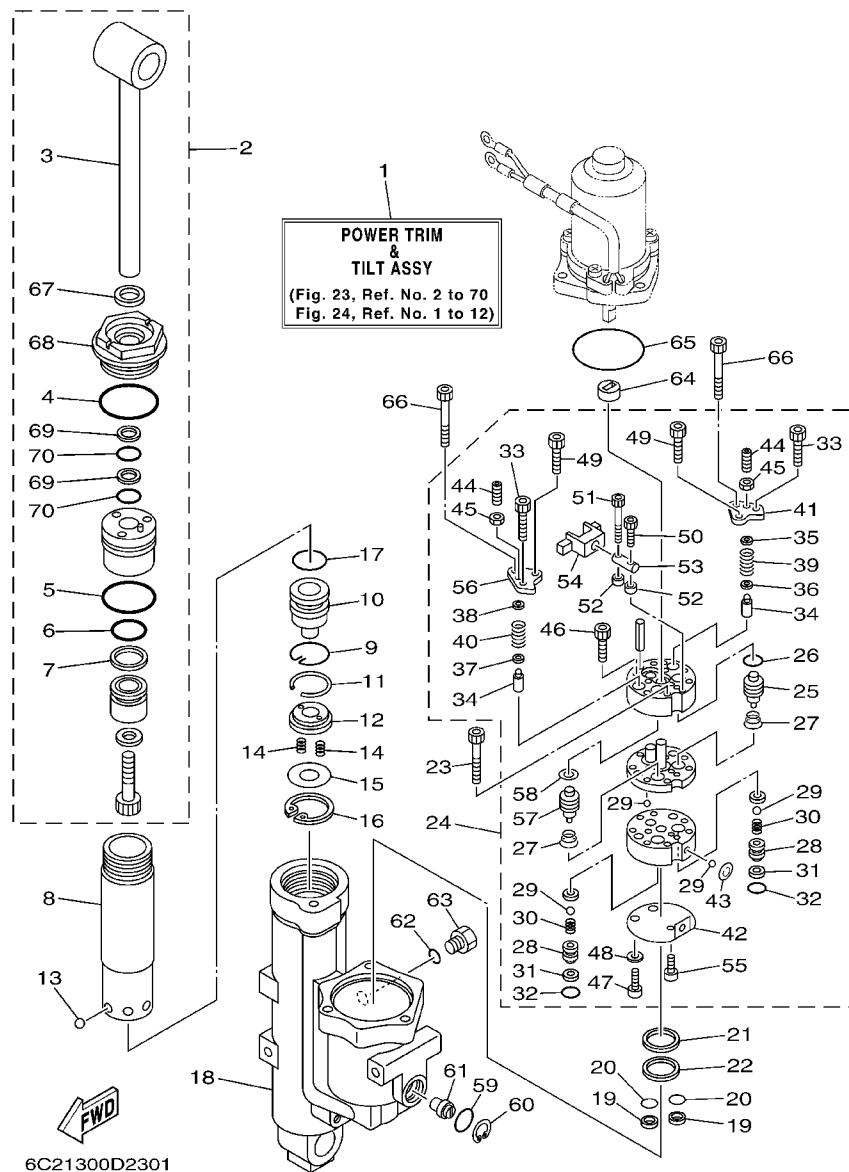
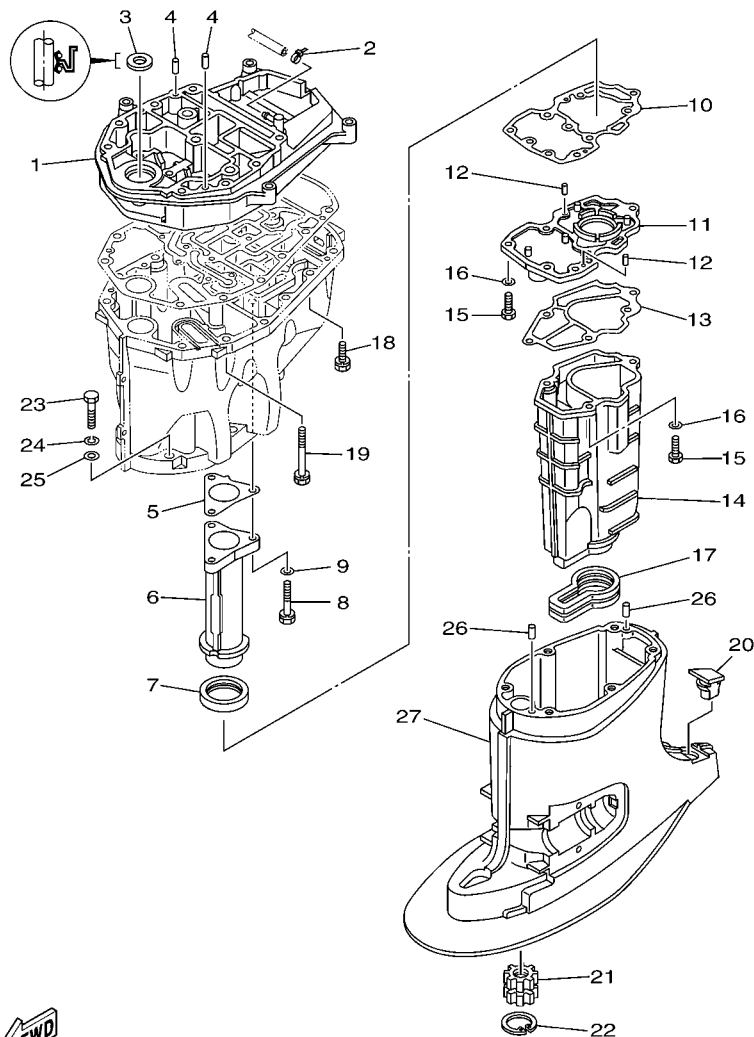


FIG. 23 POWER TRIM & TILT ASSY 1

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FIG. 25 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1				
2	90465-11M10	CLAMP BRIDE	1				
3	93103-18011	OIL SEAL JOINT SPY	1				
4	93608-12M05	PIN, DOWEL AXE	2				
5	6C5-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1				
6	6C5-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1				
7	6C5-46132-00	GASKET 1 JOINT 1	1				
8	90119-06120	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
9	90201-06015	WASHER, PLATE RONDELLE, PLATE	3				
10	6C5-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1				
11	6C5-45181-00-5B	PLATE PLAQUETTE	1				
12	93604-10M03	PIN, DOWEL CLAVETTE	2				
13	6C5-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1				
14	6C5-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1				
15	97075-06025	BOLT BOULON	6				
16	92995-06600	WASHER RONDELLE	6				
17	6C5-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1				
18	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
19	90119-08M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
20	6C5-45155-00	CAP CAPUCHON	1				
21	69W-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1				
22	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1				
23	97075-10045	BOLT BOULON	6				
24	92995-10100	WASHER RONDELLE	6				
25	92995-10600	WASHER RONDELLE	6				
26	93606-12019	PIN, DOWEL GOUPILLE	2				
27	6C5-45111-00-4D	CASING, UPPER FOURREAU	1				

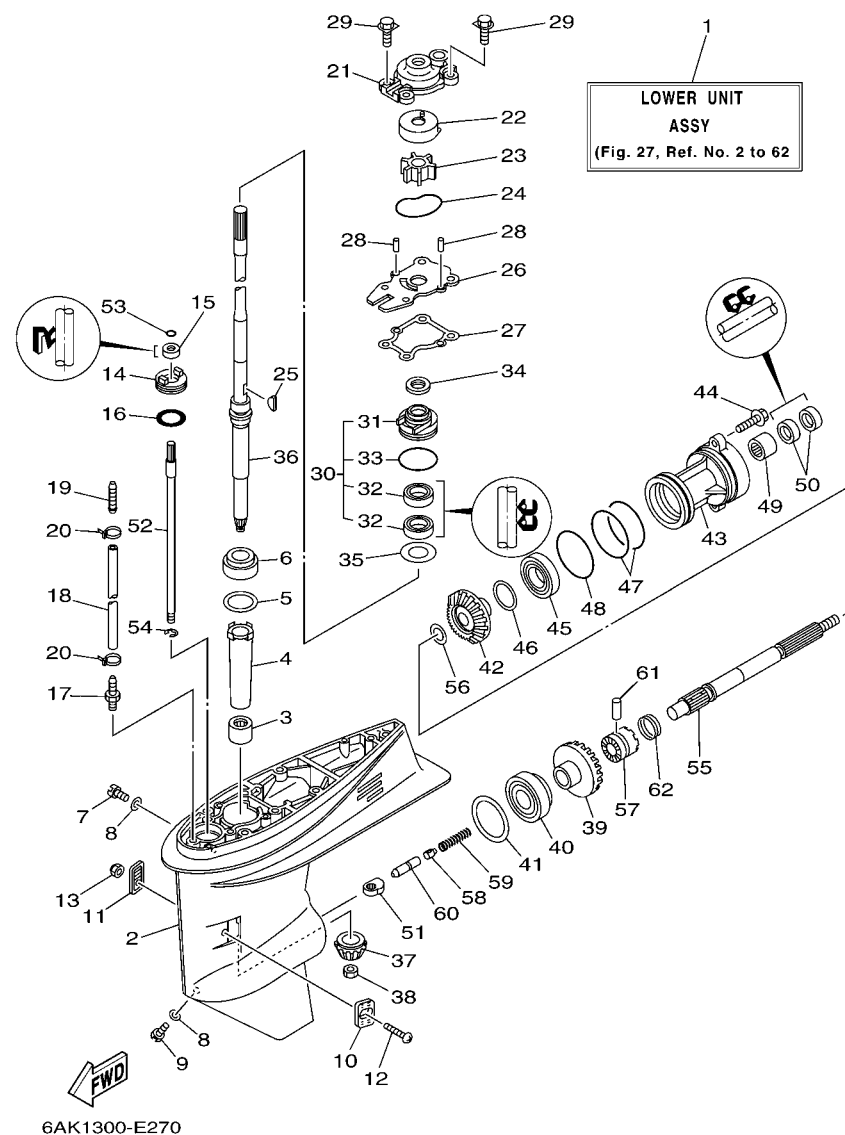


FIG. 27 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	69W-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				L (20.7") L (20.7")
2	69W-45301-00-4D	CASING, LOWER BEQUILLE	1				
3	93315-32224	BEARING ROULEMENT	1				
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
5	663-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
6	663-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
7	663-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
8	663-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
9	663-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
10	663-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
11	663-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
12	90332-00001	BEARING ROULEMENT	1				
13	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
14	90430-08020	GASKET JOINT	2				
15	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
16	63D-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
17	63D-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
18	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
19	95380-05600	NUT ECROU	1				
20	63D-45321-00	PLATE PLAQUETTE	1				
21	93106-09014	OIL SEAL JOINT SPY	1				
22	93210-33MG4	O-RING JOINT TORIQUE	1				
23	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
24	90445-07ME8	HOSE (L80) DURITE (L80)	1				L (20.7") L (20.7")
25	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1				
26	90465-11M10	CLAMP BRIDE	2				
27	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				

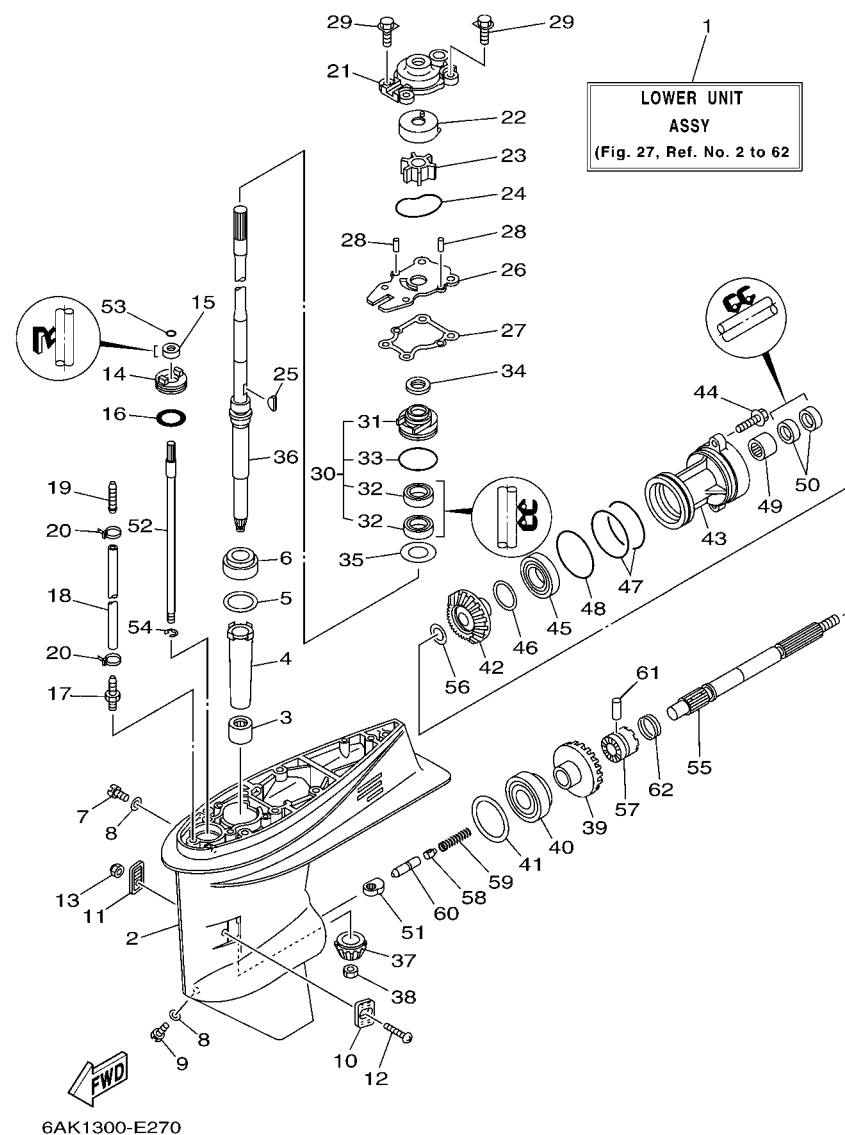


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1				
23	6H3-44352-00	IMPELLER TURBINE	1				
24	93210-59MG7	O-RING JOINT TORIQUE	1				
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
28	93604-08062	PIN, DOWEL CLAVETTE	2				
29	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
30	63D-W4434-00	WATER PUMP HOUSING ASSY CORPS ENS., POMPE A EAU	1				
31	63D-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
32	93101-25M57	OIL SEAL JOINT SPY	2				
33	93210-48MG8	O-RING JOINT TORIQUE	1				
34	63D-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
35	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1				
36	69W-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				L (20.7")
37	69W-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1				L (20.7")
38	90170-12138	NUT ECROU	1				
39	69W-45560-00	GEAR 1 (24T) PIGNON 1 (24T)	1				
40	93332-00092	BEARING ROULEMENT	1				
41	663-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
663-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR
663-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR
663-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR
663-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR
663-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR
663-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR
42	62Y-45571-00	GEAR 2 (24T) PIGNON 2 (24T)	1				

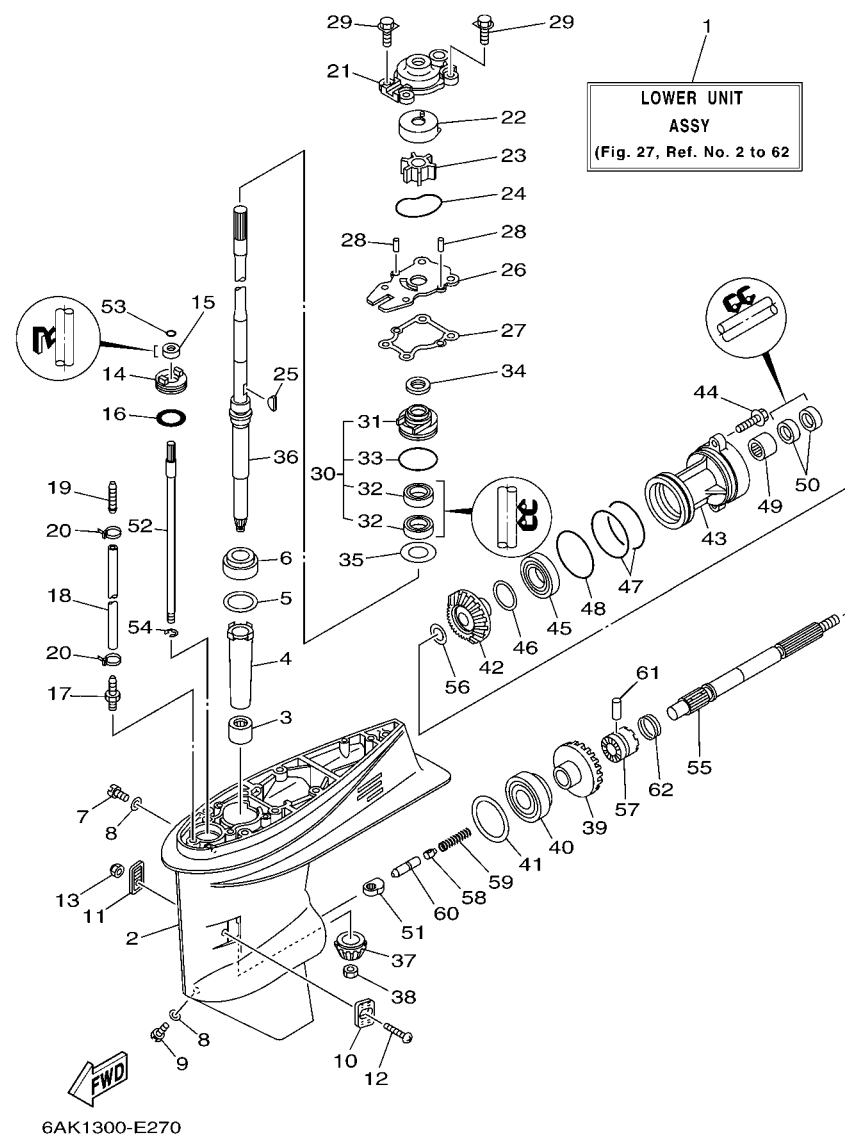
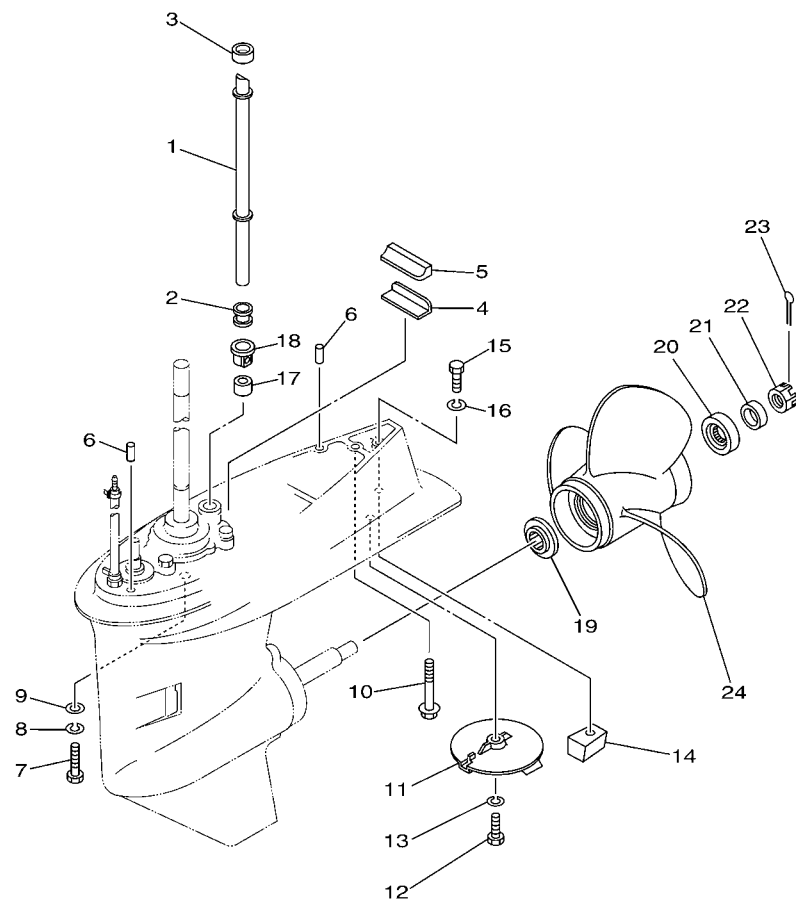


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
43	63D-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1				
44	90105-08M61	BOLT, FLANGE BOULON	2				
45	93306-001U1	BEARING ROULEMENT	1				
46	63D-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	63D-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	63D-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	63D-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	63D-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	63D-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	63D-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
47	93210-74MG5	O-RING JOINT TORIQUE	2				
48	93210-69MG6	O-RING JOINT TORIQUE	1				
49	93317-22204	BEARING ROULEMENT	1				
50	93101-22M00	OIL SEAL JOINT SPY	2				
51	62Y-44151-00	CAM, SHIFT CAME, INVERSION	1				
52	63D-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1				
53	93210-07003	O-RING JOINT TORIQUE	1				
54	99001-08600	CIRCLIP CIRCLIP	1				
55	63D-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
56	90201-22008	WASHER, PLATE RONDELLE, PLATE	1				
57	62Y-45631-00	CLUTCH, DOG CRABOT	1				
58	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1				
59	90501-18001	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
60	63D-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1				
61	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1				
62	67C-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1				



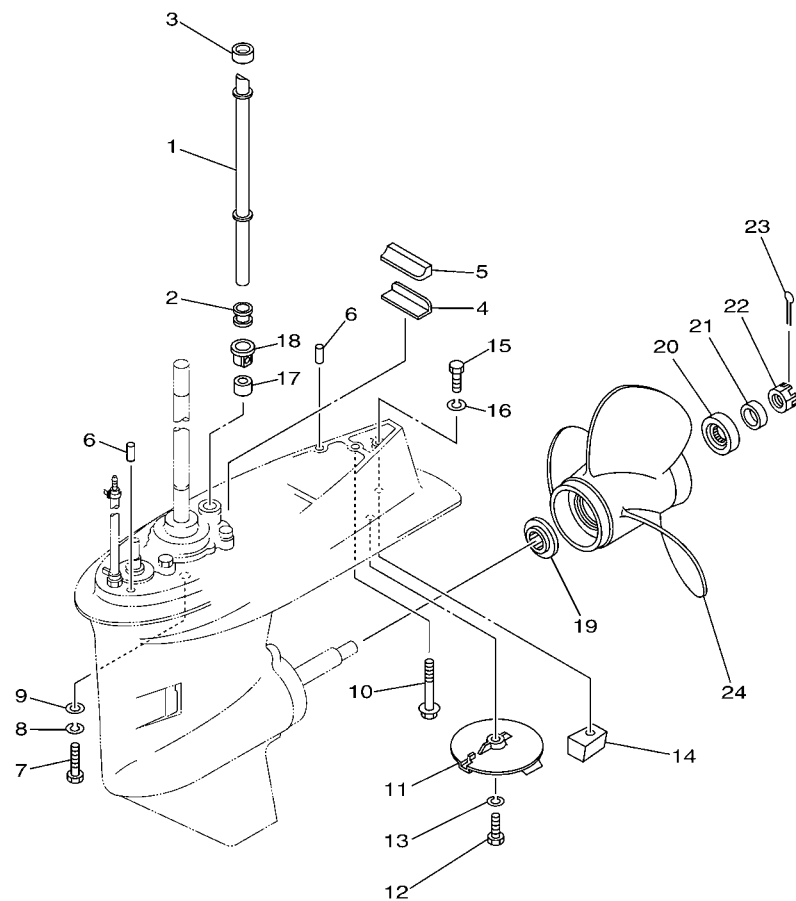
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FIG. 28 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6C5-44361-00	TUBE, WATER TUBE D'EAU	1				L (20.7") L (20.7")
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1				
3	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
4	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
5	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
6	93606-12019	PIN, DOWEL GOUPILLE	2				
7	97075-10040	BOLT BOULON	4				L (20.7") L (20.7")
8	92995-10100	WASHER RONDELLE	4				L (20.7") L (20.7")
9	92995-10600	WASHER RONDELLE	4				L (20.7") L (20.7")
10	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				L (20.7") L (20.7")
11	67C-45371-00	TAB-TRIM ANODE DERIVE	1				
12	97095-08025	BOLT BOULON	1				
13	92995-08100	WASHER RONDELLE	1				
14	67C-45251-00	ANODE ANODE	1				
15	97095-08035	BOLT BOULON	1				
16	92995-08100	WASHER RONDELLE	1				
17	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
18	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
19	663-45987-02	SPACER ENTRETOISE	1				
20	66T-45997-00	SPACER ENTRETOISE	1				
21	90389-22M01	BUSH DOUILLE	1				
22	90171-16011	NUT, CASTLE ECROU, CRENELE	1				
23	91490-30025	PIN, COTTER GOUPILLE	1				
24	69W-45943-00-EL	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1				UR UR
	69W-45945-00-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1				UR UR
	69W-45947-00-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1				UR UR
	69W-45952-00-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1				UR UR

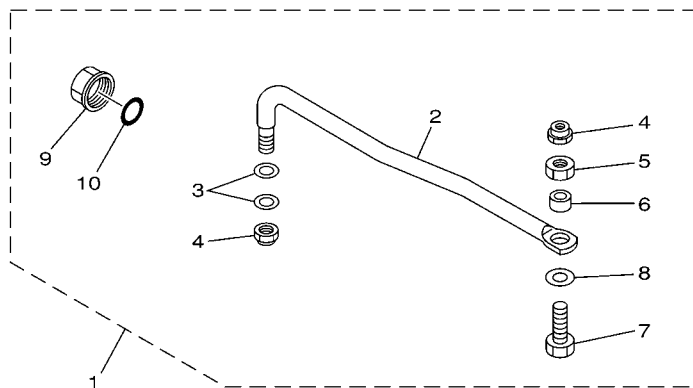
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FIG. 28 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
24	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1				UR UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1				UR UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1				UR UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1				UR UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1				UR UR
- - -	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	- - -	- - -	- - -	UR WITH LIP CUP UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1				UR WITH LIP CUP UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1				UR WITH LIP CUP UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1				UR WITH LIP CUP UR WITH LIP CUP
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1				UR UR
- - -	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	- - -	- - -	- - -	UR UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1				UR UR
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1				UR UR
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1				UR UR
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1				UR UR
- - -	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1	- - -	- - -	- - -	UR UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1				UR UR
- - -				- - -	- - -	- - -	
- - -				- - -	- - -	- - -	



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FIG. 30 STEERING GUIDE

FIXATION DE DIRECTION

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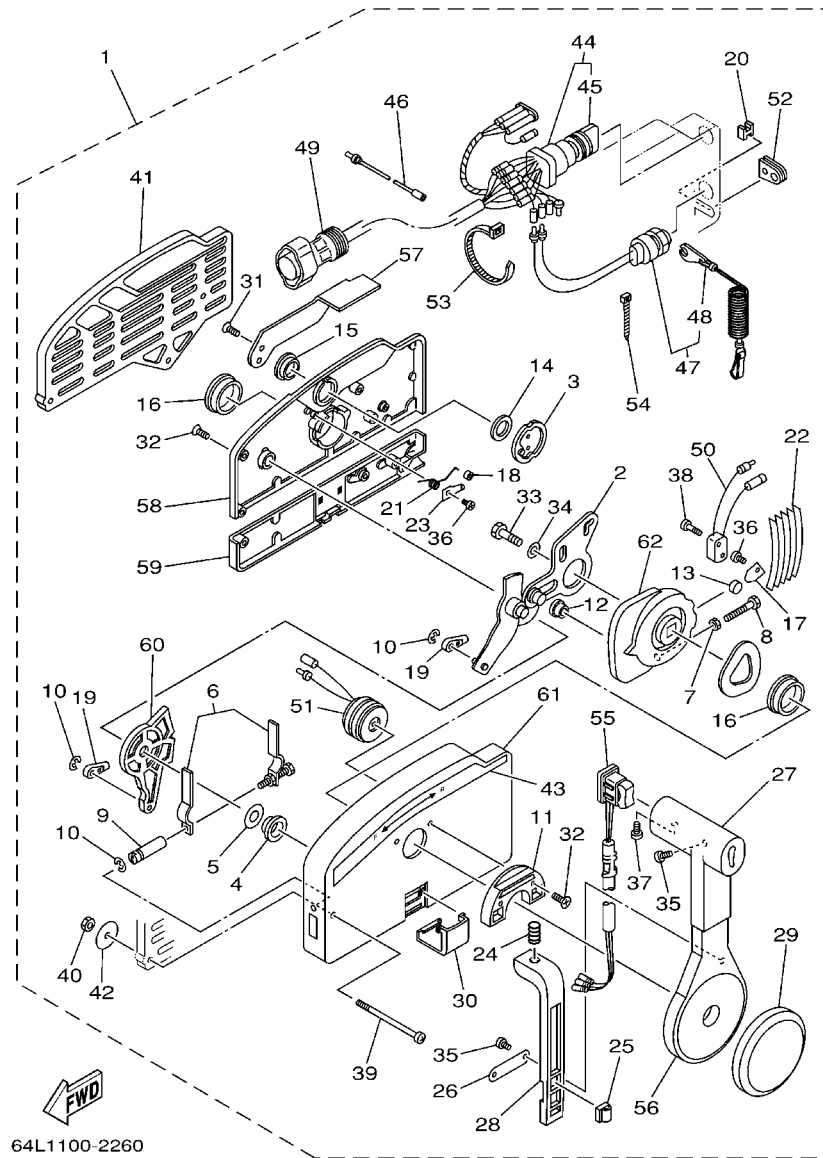


FIG. 32 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1				
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1				
4	703-48235-00	.BUSHING .COUSSINET	1				
5	703-48268-00	.SPACER .ENTRETOISE	1				
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION	1				
7	95380-05600	.NUT .ECROU	1				
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1				
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1				
10	93430-06024	.CIRCLIP .CLIPS	3				
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1				
12	703-48252-00	.ROLLER, CAM .POULIE	1				
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1				
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1				
15	703-48243-00	.BUSHING .COUSSINET	1				
16	703-48236-00	.BUSHING 1 .POULIE	2				
17	703-48189-00	.RETAINER .FLASQUE	1				
18	703-48234-00	.ROLLER, DETENT .POULIE	1				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2				
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1				
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1				
22	703-48238-00	.SPRING, DETENT .RESSORT	5				
23	703-48246-00	.SPACER .ENTRETOISE	1				
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1				
25	703-82594-00	.CLAMP .BRIDE	1				WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1				
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1				SINGLE SINGLE

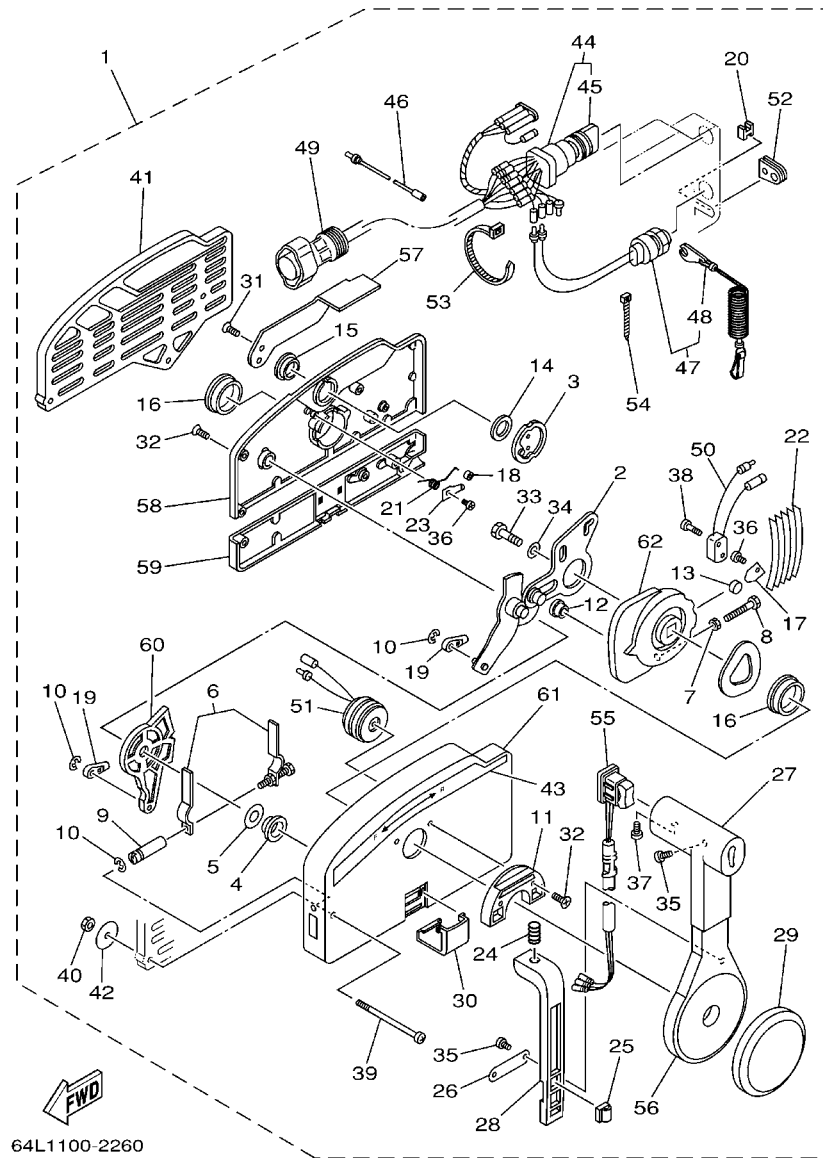
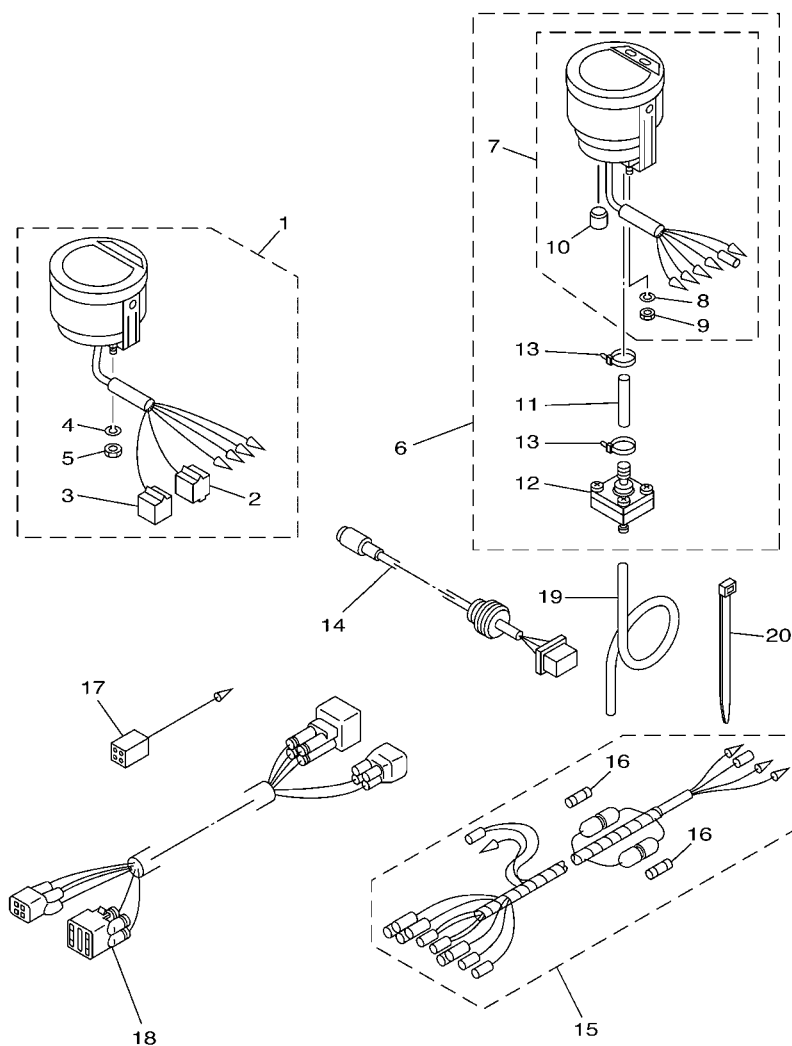


FIG. 32 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1				
29	703-48225-00	.COVER .COUVERCLE	1				
30	703-48219-00	.COVER, LEAD .COUVERCLE	1				
31	703-48281-00	.SCREW .VIS	2				
32	703-48282-00	.SCREW .VIS	7				
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1				
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1				
35	98580-04010	.SCREW, PAN HEAD .VIS	3				
36	98580-04006	.SCREW, PAN HEAD .VIS	2				
37	98580-05010	.SCREW, PAN HEAD .VIS	1				
38	98580-03015	.SCREW, PAN HEAD .VIS	2				
39	703-48291-10	.SCREW (M6) .VIS (M6)	3				
40	95380-06600	.NUT, HEXAGON .ECROU	3				
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1				SINGLE SINGLE
42	701-48287-00	.WASHER .RONDELLE	3				
43	703-48215-00	.GRAPHIC .ADHESIF	1				
44	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1				
45	703-82577-00	.CAP, KEY .CABOCHON	1				
46	703-82531-00	.WIRE, LEAD .FIL	1				
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1				
48	682-82556-00	.LANYARD, STOP SWITCH .PLAQUETTE	1				
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1				L:5M (10P) L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1				
51	703-83383-02	.BUZZER .RONFLEUR	1				
52	703-48284-00	.GROMMET .PASSE-FIL	1				
53	703-82591-00	.BAND .COLLIER	1				
54	703-82592-00	.BAND .COLLIER	1				

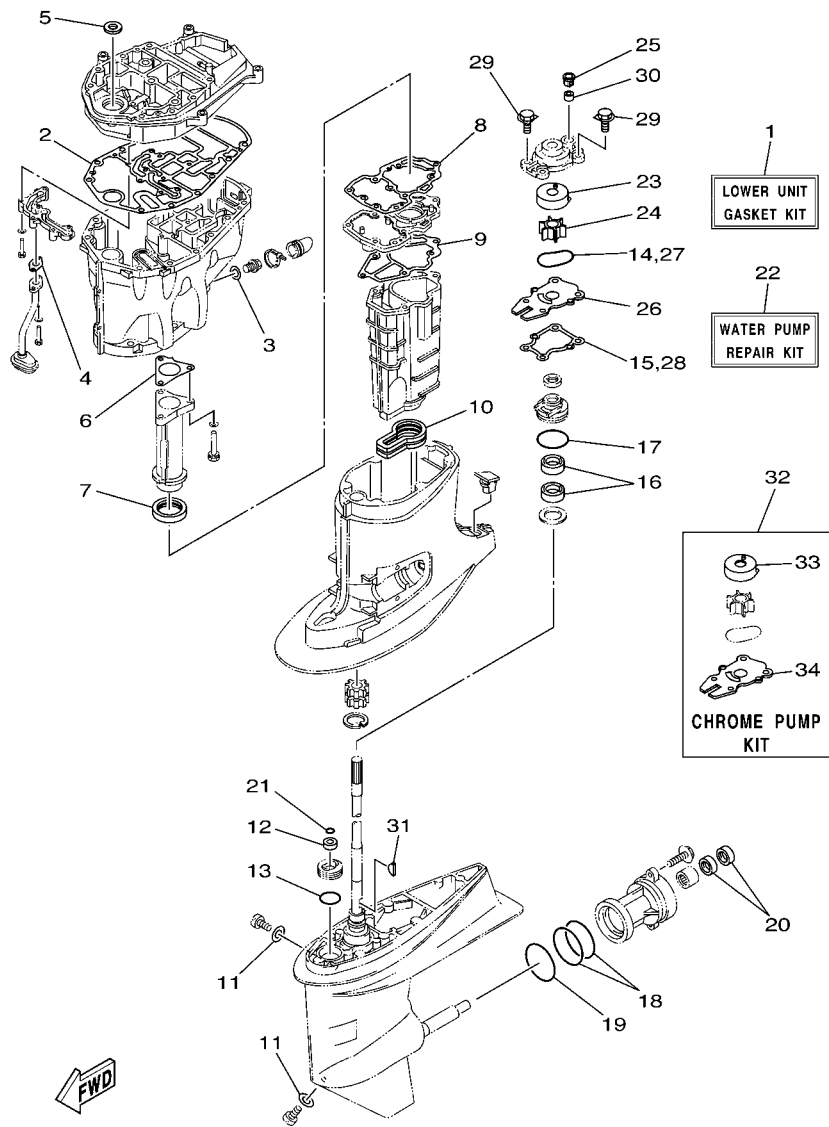


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FIG. 33 METER

COMPTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AK1				REMARKS REMARQUES
1	6Y5-8350T-03	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1				AP AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1				M-4-W M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1				F-4-W F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2				
5	95380-04600	.NUT .ECROU	2				
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1				AP AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1				
8	92990-04100	..WASHER, SPRING ..RONDELLE, GROWER	2				
9	95380-04600	..NUT ..ECROU	2				
10	6Y5-83533-T2	..GROMMET ..RONDELLE CAOUTCHOUC	1				
11	6Y5-83557-31	.TUBE .TUBE	1				
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1				
13	90465-11M10	.CLAMP .BRIDE	2				
14	6Y5-87122-S0	CORD ASSY 1 CORDON COMPLET 1	1				AP AP
15	6Y5-83553-M0	WIRE, LEAD (L=2.5M) FIL (L=2.5M)	1				AP AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2				
17	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1				AP AP
18	68F-82553-80	EXTENSION, WIRE LEAD (L=8.0M) EXTENSION, FAISCEAU (L=8.0M)	1				AP AP
19	6Y5-83557-10	TUBE (8M) TUBE (8M)	1				AP AP
20	90465-11M10	CLAMP BRIDE	2				AP AP



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FIG. 35 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6AKT				REMARKS REMARQUES
1	6C5-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	6C5-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1				
3	90430-14M09	.GASKET .JOINT	1				
4	6C5-13414-00	.GASKET, STRAINER COVER .JOINT, COUVERCLE DE FILTRE	1				
5	93103-18011	.OIL SEAL .JOINT SPY	1				
6	6C5-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1				
7	6C5-46132-00	.GASKET 1 .JOINT 1	1				
8	6C5-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
9	6C5-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
10	6C5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1				
11	90430-08020	.GASKET .JOINT	2				
12	93106-09014	.OIL SEAL .JOINT SPY	1				
13	93210-33MG4	.O-RING .JOINT TORIQUE	1				
14	93210-59MG7	.O-RING .JOINT TORIQUE	1				
15	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
16	93101-25M57	.OIL SEAL .JOINT SPY	2				
17	93210-48MG8	.O-RING .JOINT TORIQUE	1				
18	93210-74MG5	.O-RING .JOINT TORIQUE	2				
19	93210-69MG6	.O-RING .JOINT TORIQUE	1				
20	93101-22M00	.OIL SEAL .JOINT SPY	2				
21	93210-07003	.O-RING .JOINT TORIQUE	1				
22	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
23	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1				
24	6H3-44352-00	.IMPELLER .TURBINE	1				
25	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1				
26	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
27	93210-59MG7	.O-RING .JOINT TORIQUE	1				

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