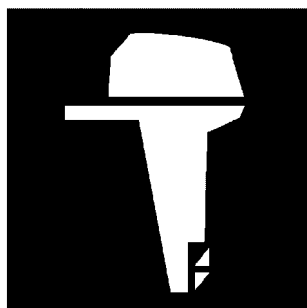




**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÈCES DÉTACHÉES**

**F80AET'06 ( 67G5 )**  
**F100AET'06 ( 67F5 )**

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F80AET/F100AET  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

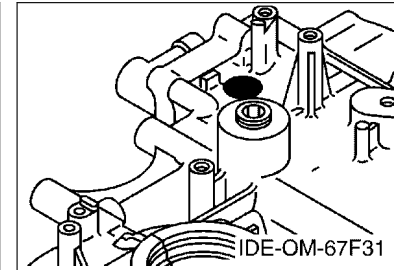
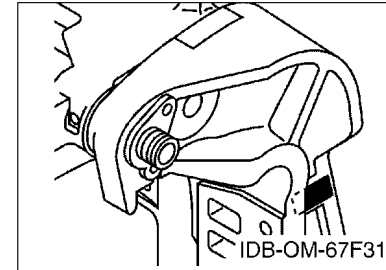
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model | Serial No.  |
|-------|-------------|-------|-------------|
| F80A  | 67G-1005976 | F100A | 67F-1006729 |
|       |             |       |             |
|       |             |       |             |
|       |             |       |             |

## 9. Applicable Colour Code

| Abbreviation | Colour Name                 | Colour Code |
|--------------|-----------------------------|-------------|
| DBNM2        | DARK BLUISH GRAY METALLIC 2 | 004D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 67G5                | F80AET           |
| 2          | 67F5                | F100AET          |
|            |                     |                  |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

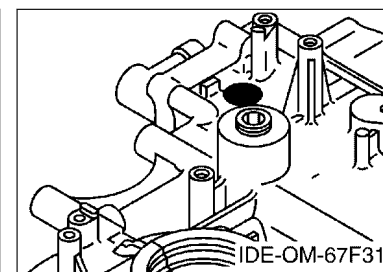
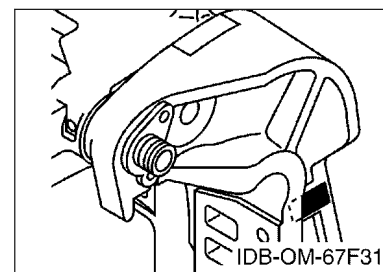
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F80A   | 67G-1005976 | F100A  | 67F-1006729 |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

9. Code couleur applicable

| Abréviation | Nom de la couleur           | Code couleur |
|-------------|-----------------------------|--------------|
| DBNM2       | DARK BLUISH GRAY METALLIC 2 | 004D         |

10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 67G5                  | F80AET            |
| 2                | 67F5                  | F100AET           |
|                  |                       |                   |
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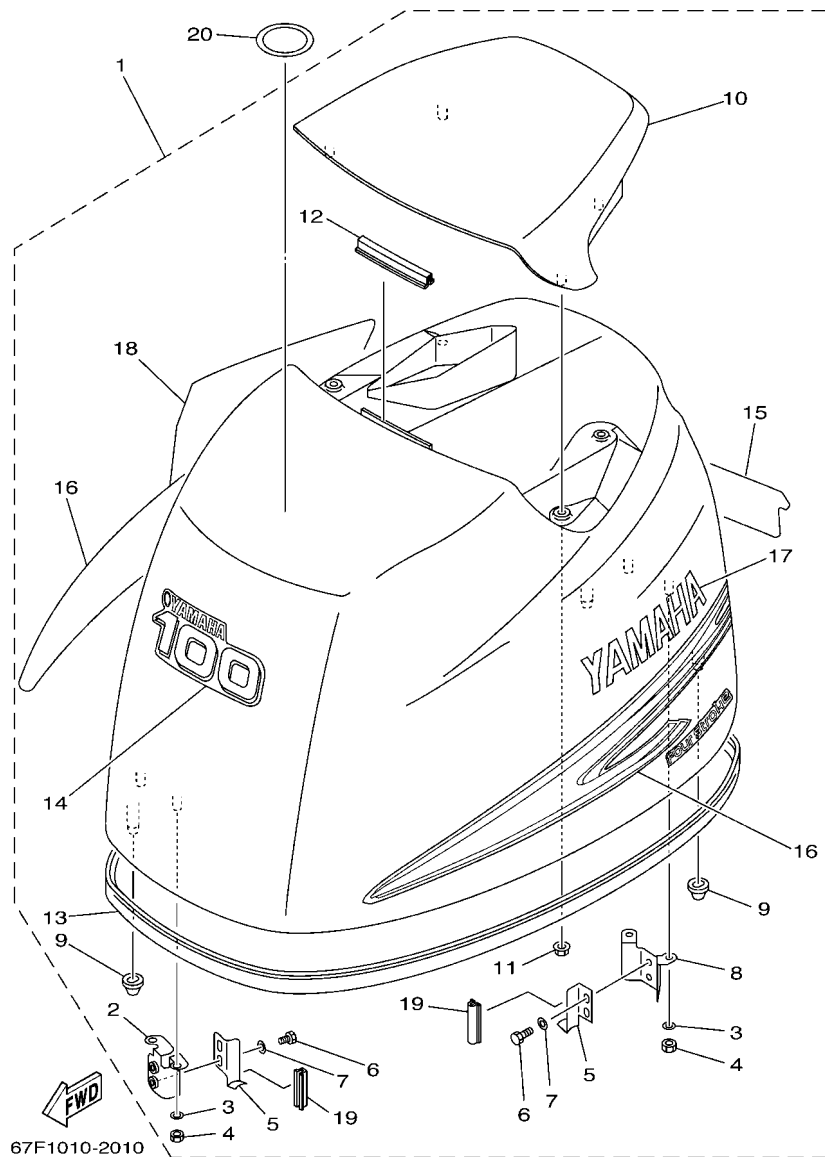


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 67GS | 67FS |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 67F-42610-11-4D    | TOP COWLING ASSY<br>CAPOT (ENS.)                   |      | 1    |  |  |  |                   |
|          | 67G-42610-11-4D    | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1    |      |  |  |  |                   |
| 2        | 67F-42647-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1    | 1    |  |  |  |                   |
| 3        | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER               | 4    | 4    |  |  |  |                   |
| 4        | 95380-06600        | .NUT, HEXAGON<br>.ECROU                            | 4    | 4    |  |  |  |                   |
| 5        | 68V-42652-00       | .HOOK<br>.CROCHET                                  | 2    | 2    |  |  |  |                   |
| 6        | 97095-06012        | .BOLT<br>.BOULON                                   | 4    | 4    |  |  |  |                   |
| 7        | 92995-06600        | .WASHER<br>.RONDELLE                               | 4    | 4    |  |  |  |                   |
| 8        | 67F-42649-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1    | 1    |  |  |  |                   |
| 9        | 67F-42662-00       | .DAMPER<br>.AMORTISSEUR                            | 3    | 3    |  |  |  |                   |
| 10       | 67F-42613-00-4D    | .MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1    | 1    |  |  |  |                   |
| 11       | 90179-06M24        | .NUT<br>.ECROU                                     | 4    | 4    |  |  |  |                   |
| 12       | 61N-42628-00       | .SEAL<br>.JOINT                                    | 1    | 1    |  |  |  |                   |
| 13       | 67F-42615-00       | .SEAL<br>.JOINT                                    | 1    | 1    |  |  |  |                   |
| 14       | 67F-42677-10       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 |      | 1    |  |  |  |                   |
|          | 67G-42677-10       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1    |      |  |  |  |                   |
| 15       | 67F-42678-10       | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                |      | 1    |  |  |  |                   |
|          | 67G-42678-10       | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1    |      |  |  |  |                   |
| 16       | 67F-W0070-10       | .GRAPHIC SET<br>.JEU DIEMBLEMES                    | 1    | 1    |  |  |  |                   |
| 17       | 67F-42681-10       | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    | 1    |  |  |  |                   |
| 18       | 67F-42682-10       | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    | 1    |  |  |  |                   |
| 19       | 67F-42628-00       | .SEAL<br>.JOINT                                    | 2    | 2    |  |  |  |                   |
| 20       | 67F-13434-03       | LABEL, CAUTION<br>ETIQUETTE, ATTENTION             | 1    | 1    |  |  |  |                   |

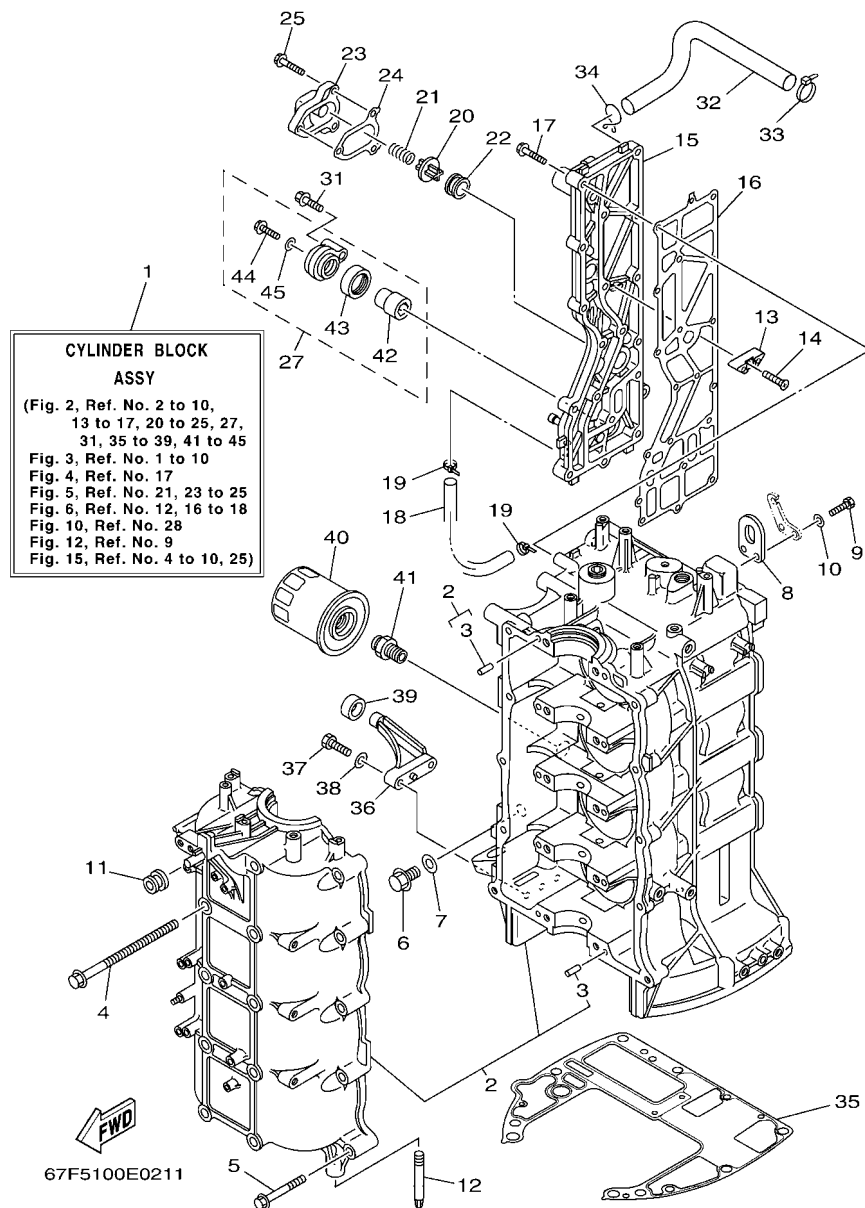


FIG. 2 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 67G5 | 67F5 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|-------------------|
| 1        | 67F-W009B-08-1S    | CYLINDER BLOCK ASSY<br>CYLINDRE GROUPE (ENS.)                 | 1    | 1    |                   |
| 2        | 67F-15100-03-1S    | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                    | 1    | 1    |                   |
| 3        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                      | 10   | 10   |                   |
| 4        | 90119-10M88        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 10   | 10   |                   |
| 5        | 90119-08M66        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 10   | 10   |                   |
| 6        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    | 1    |                   |
| 7        | 90430-14115        | GASKET<br>JOINT                                               | 1    | 1    |                   |
| 8        | 62Y-11119-00       | HANGER, ENGINE<br>ANNEAU, LEVAGE                              | 2    | 2    |                   |
| 9        | 97095-06020        | BOLT<br>BOULON                                                | 4    | 4    |                   |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                            | 4    | 4    |                   |
| 11       | 90480-12072        | GROMMET<br>PASSE-FIL                                          | 1    | 1    |                   |
| 12       | 67F-15142-00       | GUIDE 1<br>GUIDE 1                                            | 2    | 2    |                   |
| 13       | 6E5-11325-00       | ANODE<br>ANODE                                                | 3    | 3    |                   |
| 14       | 98780-04016        | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE                        | 3    | 3    |                   |
| 15       | 67F-41113-10-1S    | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1    | 1    |                   |
| 16       | 6D8-41114-A0       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |                   |
| 17       | 90119-06MA4        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 18   | 18   |                   |
| 18       | 90445-10M40        | HOSE (L330)<br>DURITE (L330)                                  | 1    | 1    |                   |
| 19       | 90465-11M10        | CLAMP<br>BRIDE                                                | 2    | 2    |                   |
| 20       | 6G5-12416-00       | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS        | 1    | 1    |                   |
| 21       | 90501-16M11        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                   | 1    | 1    |                   |
| 22       | 90480-20M05        | GROMMET<br>PASSE-FIL                                          | 1    | 1    |                   |
| 23       | 67F-1246A-01-1S    | COVER 1<br>COUVERCLE 1                                        | 1    | 1    |                   |
| 24       | 67F-12435-A0       | GASKET<br>JOINT                                               | 1    | 1    |                   |
| 25       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 3    | 3    |                   |
| 27       | 69J-11301-10       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)                    | 1    | 1    |                   |
| 31       | 97575-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE               | 1    | 1    |                   |

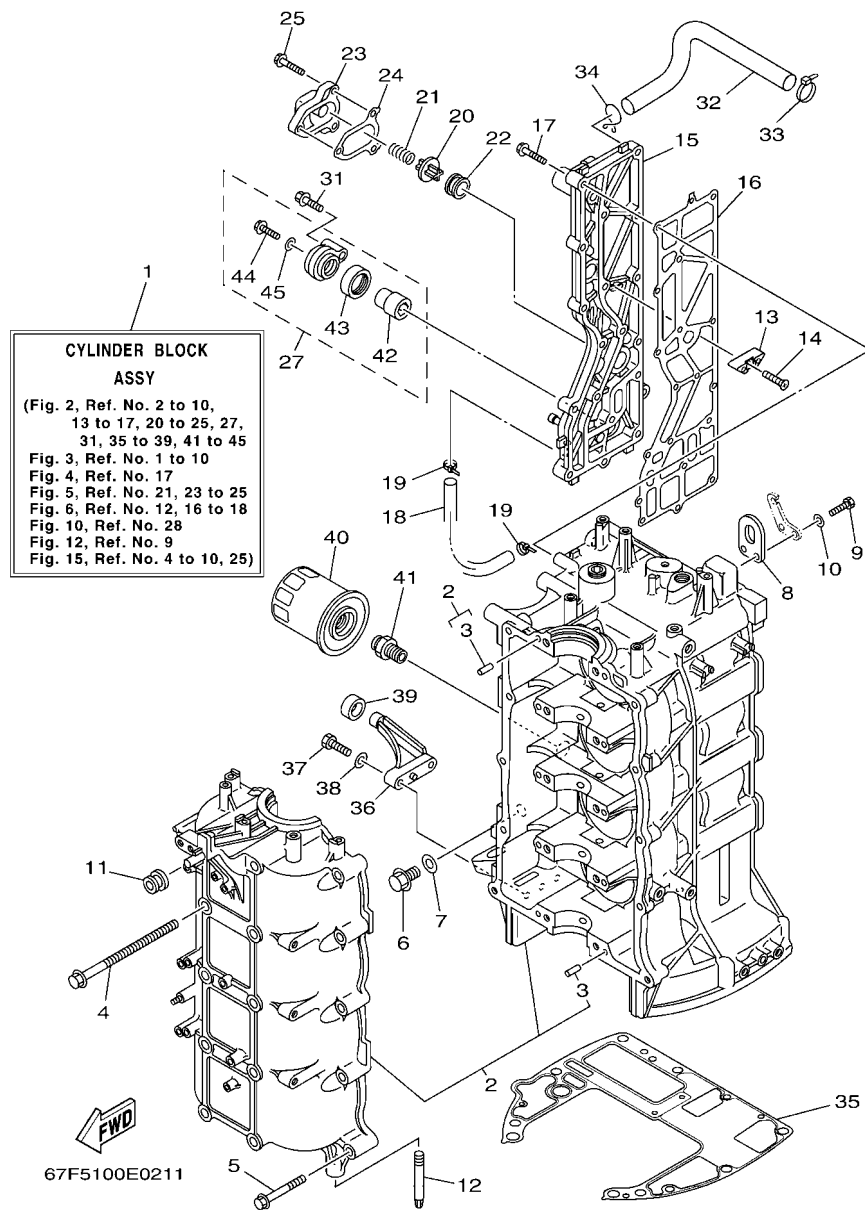
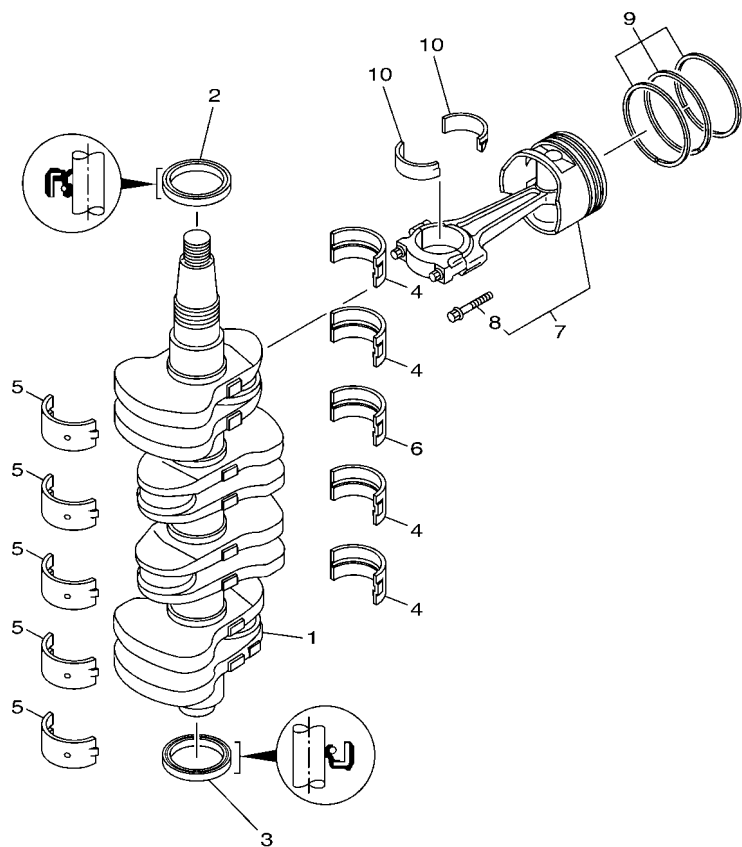


FIG. 2 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 67G5 | 67F5 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|--|-------------------|
| 32       | 67F-1243A-00       | HOSE 1<br>DURITE 1                                           | 1    | 1    |  |  |  |                   |
| 33       | 90465-11M10        | CLAMP<br>BRIDE                                               | 1    | 1    |  |  |  |                   |
| 34       | 90467-20M15        | CLIP<br>JONC                                                 | 1    | 1    |  |  |  |                   |
| 35       | 68V-11351-00       | GASKET, CYLINDER<br>JOINT, D'EMBASE                          | 1    | 1    |  |  |  |                   |
| 36       | 67F-42761-00-94    | STOPPER<br>PLAQUETTE                                         | 2    | 2    |  |  |  |                   |
| 37       | 97095-06025        | BOLT<br>BOULON                                               | 4    | 4    |  |  |  |                   |
| 38       | 92995-06600        | WASHER<br>RONDELLE                                           | 4    | 4    |  |  |  |                   |
| 39       | 68F-44533-00       | DAMPER, UPPER MOUNT RUBBER<br>COUVERCLE, SUSPENSION INFERIEU | 2    | 2    |  |  |  |                   |
| 40       | 5GH-13440-00       | ELEMENT ASSY, OIL CLEANER<br>ELEMENT, FILTRE A HUILE         | 1    | 1    |  |  |  |                   |
| 41       | 90401-20145        | BOLT, UNION<br>BOULON, RACCORD                               | 1    | 1    |  |  |  |                   |
| 42       | 68V-11325-02       | .ANODE<br>.ANODE                                             | 1    | 1    |  |  |  |                   |
| 43       | 67F-11328-00       | GROMMET, ANODE<br>PASSE-FIL                                  | 1    | 1    |  |  |  |                   |
| 44       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON                                     | 1    | 1    |  |  |  |                   |
| 45       | 90430-06M03        | .GASKET<br>.JOINT                                            | 1    | 1    |  |  |  |                   |



67F0010-0031

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 67G5 | 67F5 |  |  | REMARKS REMARQUES     |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|-----------------------|
| 1        | 67F-11411-00       | CRANKSHAFT<br>VILEBREQUIN COMPLET                               | 1    | 1    |  |  |                       |
| 2        | 93102-48009        | OIL SEAL<br>JOINT SPY                                           | 1    | 1    |  |  |                       |
| 3        | 93101-48002        | OIL SEAL<br>JOINT SPY                                           | 1    | 1    |  |  |                       |
| 4        | 67F-11416-00       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR GREEN<br>UR VERT   |
|          | 67F-11416-10       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR BLUE<br>UR BLEU    |
|          | 67F-11416-20       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR RED<br>UR RED      |
| 5        | 67F-11417-00       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR YELLOW<br>UR JAUNE |
|          | 67F-11417-10       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR GREEN<br>UR GREEN  |
|          | 67F-11417-20       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR BLUE<br>UR BLUE    |
|          | 67F-11417-30       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR RED<br>UR RED      |
| 6        | 67F-11418-00       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    | 1    |  |  | UR GREEN<br>UR GREEN  |
|          | 67F-11418-10       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    | 1    |  |  | UR BLUE<br>UR BLUE    |
|          | 67F-11418-20       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    | 1    |  |  | UR RED<br>UR RED      |
| 7        | 6D8-W1164-00       | PISTON/CON-ROD ASSY(STD)<br>PISTON/BIELLE COMPLETE(STD)         | 4    | 4    |  |  |                       |
|          | 6D8-W1164-10       | PISTON/CON-ROD ASSY(0.25MM OS)<br>PISTON/BIELLE COMPLETE:0.25MM | 4    | 4    |  |  | AP<br>AP              |
| 8        | 67F-11654-00       | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                        | 2    | 2    |  |  |                       |
| 9        | 6D8-11603-01       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)                  | 4    | 4    |  |  |                       |
|          | 6D8-11604-01       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S)    | 4    | 4    |  |  | AP<br>AP              |
| 10       | 6D8-11656-00       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR YELLOW<br>UR JAUNE |
|          | 6D8-11656-10       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR GREEN<br>UR VERT   |
|          | 6D8-11656-20       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR BLUE<br>UR BLEU    |
|          | 6D8-11656-30       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    | 8    |  |  | UR RED<br>UR RED      |

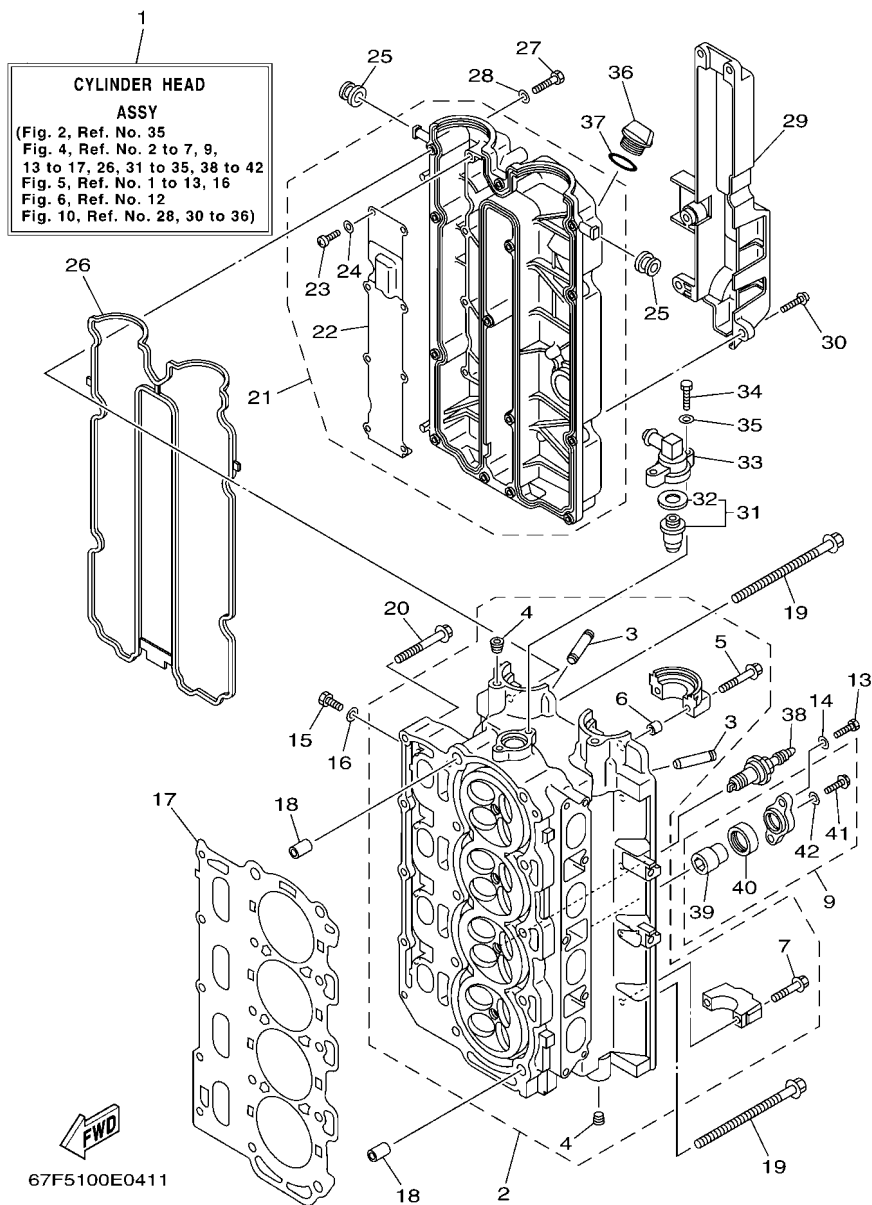
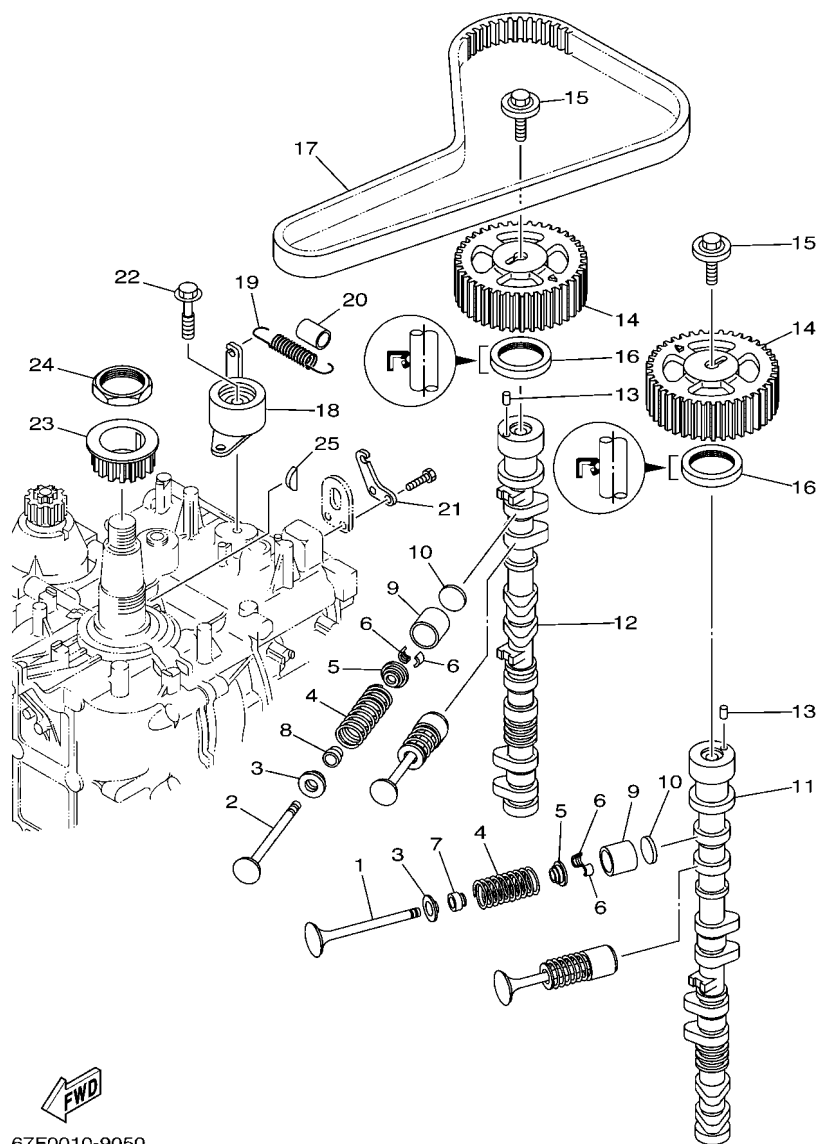


FIG. 4 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 67GS | 67FS |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-W009A-23-1S    | CYLINDER HEAD ASSY<br>CULASSE (ENS.)            | 1    | 1    |  |  |                   |
| 2        | 67F-11110-13-94    | CYLINDER HEAD ASSY<br>JEU DE CULASSE            | 1    | 1    |  |  |                   |
| 3        | 67F-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1            | 16   | 16   |  |  |                   |
| 4        | 90344-51019        | .PLUG, TAPER SCREW<br>.PLOT, FILETE CONIQUE     | 4    | 4    |  |  |                   |
| 5        | 90119-07235        | .BOLT/WASHER-CAM CAPS<br>.BOULON, AVEC RONDELLE | 4    | 4    |  |  |                   |
| 6        | 91809-08006        | .SLEEVE GUIDE-DOWEL<br>.GOIJON, D'ASSEMBLAGE    | 4    | 4    |  |  |                   |
| 7        | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE    | 16   | 16   |  |  |                   |
| 9        | 67F-11301-10       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)      | 2    | 2    |  |  |                   |
| 13       | 97075-08025        | BOLT<br>BOULON                                  | 4    | 4    |  |  |                   |
| 14       | 92995-08600        | WASHER<br>RONDELLE                              | 4    | 4    |  |  |                   |
| 15       | 97095-08014        | BOLT<br>BOULON                                  | 4    | 4    |  |  |                   |
| 16       | 90430-08143        | GASKET<br>JOINT                                 | 4    | 4    |  |  |                   |
| 17       | 67F-11181-02       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1  | 1    | 1    |  |  |                   |
| 18       | 90387-10M08        | COLLAR<br>COLLERETTE                            | 2    | 2    |  |  |                   |
| 19       | 90105-10M89        | BOLT, FLANGE<br>BOULON                          | 10   | 10   |  |  |                   |
| 20       | 90119-08M91        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 5    | 5    |  |  |                   |
| 21       | 68V-11191-00-1S    | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1  | 1    | 1    |  |  |                   |
| 22       | 67F-11168-00       | .COVER, BREATHER<br>.COUVERCLE, RENIFLARD       | 1    | 1    |  |  |                   |
| 23       | 98507-04008        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE      | 8    | 8    |  |  |                   |
| 24       | 92907-04600        | .WASHER<br>.RONDELLE                            | 8    | 8    |  |  |                   |
| 25       | 90480-12072        | GROMMET<br>PASSE-FIL                            | 2    | 2    |  |  |                   |
| 26       | 6D8-11356-01       | SEAL, CYLINDER 2<br>JOINT, SPY CYLINDRE         | 1    | 1    |  |  |                   |
| 27       | 97095-06030        | BOLT<br>BOULON                                  | 14   | 14   |  |  |                   |
| 28       | 92995-06600        | WASHER<br>RONDELLE                              | 14   | 14   |  |  |                   |
| 29       | 67F-11192-01       | COVER, CYLINDER HEAD 2<br>COUVERCLE, CULASSE 2  | 1    | 1    |  |  |                   |
| 30       | 90159-06M29        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 5    | 5    |  |  |                   |
| 31       | 67F-12411-01       | THERMOSTAT<br>THERMOSTAT                        | 1    | 1    |  |  |                   |



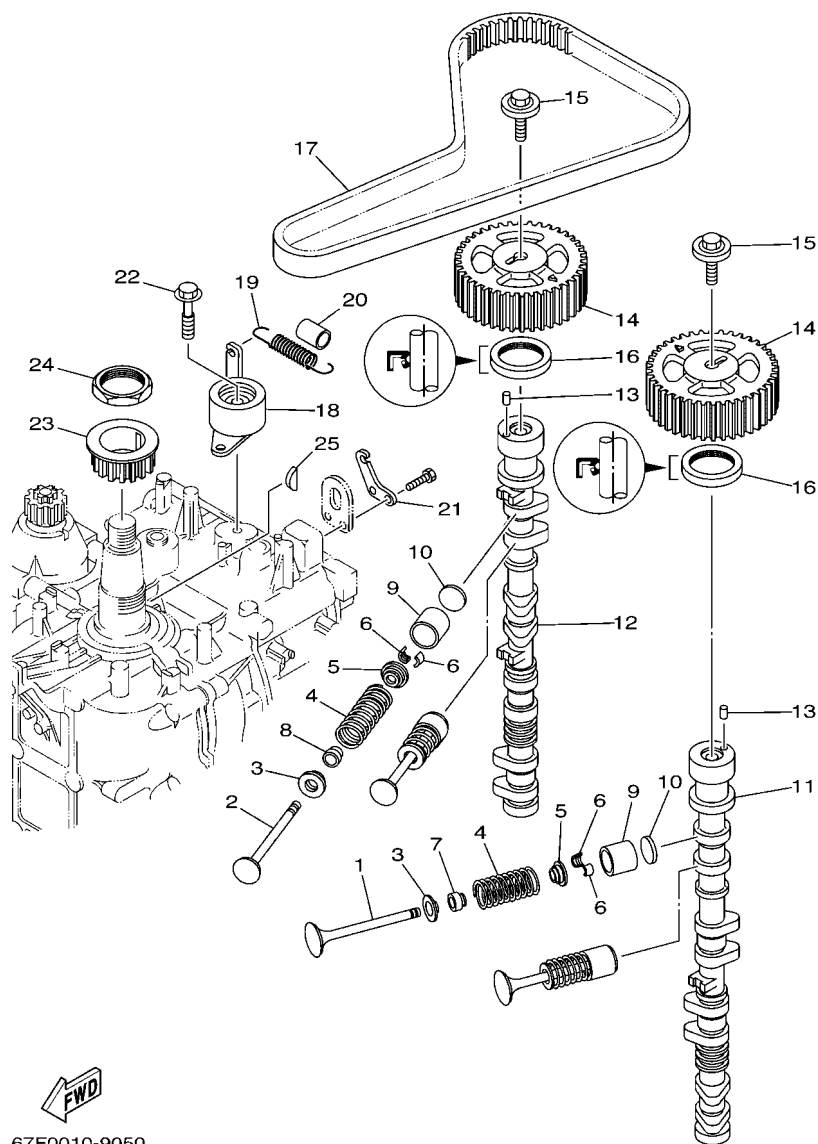


67F0010-9050

FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 67G5 | 67F5 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|-------------------|
| 1        | 68V-12111-00       | VALVE, INTAKE<br>SOUPAPE, ADMISSION                    | 8    | 8    |                   |
| 2        | 68V-12121-00       | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                 | 8    | 8    |                   |
| 3        | 67F-12116-00       | SEAT, VALVE SPRING<br>SIEGE, RESSORT DE SOUPAPE        | 16   | 16   |                   |
| 4        | 67F-12114-00       | SPRING, VALVE OUTER<br>RESSORT DE SOUPAPE, EXTERNE     | 16   | 16   |                   |
| 5        | 67F-12117-00       | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPE  | 16   | 16   |                   |
| 6        | 67F-12118-00       | COTTER, VALVE<br>FRAISE, SOUPAPE                       | 32   | 32   |                   |
| 7        | K0A-A3721-00       | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE            | 8    | 8    |                   |
| 8        | K0A-A3722-00       | SEAL, VALVE STEM 2<br>JOINT, QUEUE DE SOUPAPE 2        | 8    | 8    |                   |
| 9        | 67F-12153-00       | LIFTER, VALVE<br>LEVE-SOUPAPE                          | 16   | 16   |                   |
| 10       | 67F-12168-00       | PAD, ADJUSTING (2.000)<br>PASTILLE, DE REGLAGE (2.000) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-10       | PAD, ADJUSTING (2.025)<br>PASTILLE, DE REGLAGE (2.025) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-20       | PAD, ADJUSTING (2.050)<br>PASTILLE, DE REGLAGE (2.050) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-30       | PAD, ADJUSTING (2.075)<br>PASTILLE, DE REGLAGE (2.075) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-40       | PAD, ADJUSTING (2.100)<br>PASTILLE, DE REGLAGE (2.100) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-50       | PAD, ADJUSTING (2.125)<br>PASTILLE, DE REGLAGE (2.125) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-60       | PAD, ADJUSTING (2.150)<br>PASTILLE, DE REGLAGE (2.150) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-70       | PAD, ADJUSTING (2.175)<br>PASTILLE, DE REGLAGE (2.175) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-80       | PAD, ADJUSTING (2.200)<br>PASTILLE, DE REGLAGE (2.200) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-A0       | PAD, ADJUSTING (2.225)<br>PASTILLE, DE REGLAGE (2.225) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-B0       | PAD, ADJUSTING (2.250)<br>PASTILLE, DE REGLAGE (2.250) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-C0       | PAD, ADJUSTING (2.275)<br>PASTILLE, DE REGLAGE (2.275) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-D0       | PAD, ADJUSTING (2.300)<br>PASTILLE, DE REGLAGE (2.300) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-E0       | PAD, ADJUSTING (2.325)<br>PASTILLE, DE REGLAGE (2.325) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-F0       | PAD, ADJUSTING (2.350)<br>PASTILLE, DE REGLAGE (2.350) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-G0       | PAD, ADJUSTING (2.375)<br>PASTILLE, DE REGLAGE (2.375) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-H0       | PAD, ADJUSTING (2.400)<br>PASTILLE, DE REGLAGE (2.400) | 16   | 16   | UR<br>UR          |
|          | 67F-12168-J0       | PAD, ADJUSTING (2.425)<br>PASTILLE, DE REGLAGE (2.425) | 16   | 16   | UR<br>UR          |

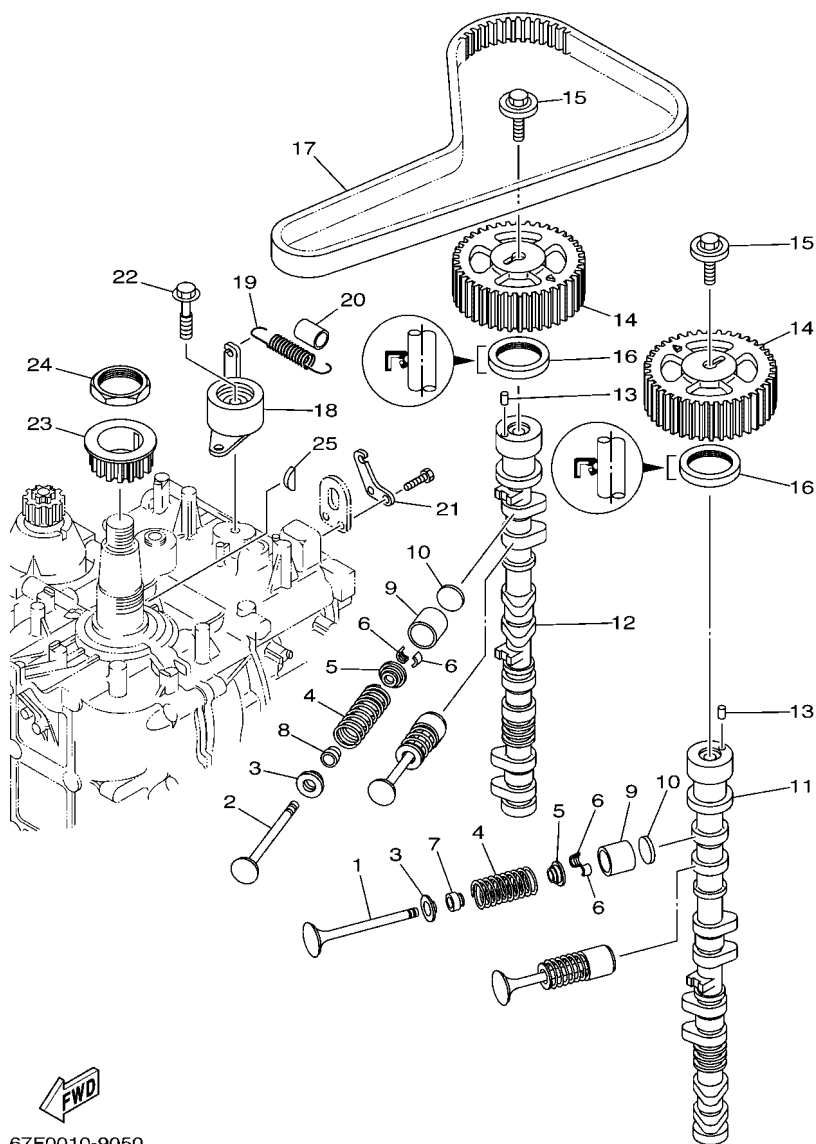


67F0010-9050

FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 67G5 | 67F5 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|-------------------|
| 10       | 67F-12168-K0       | PAD, ADJUSTING (2.450)<br>PASTILLE, DE REGLAGE (2.450) | 16   | 16   | UR                |
|          | 67F-12168-L0       | PAD, ADJUSTING (2.475)<br>PASTILLE, DE REGLAGE (2.475) | 16   | 16   | UR                |
|          | 67F-12168-M0       | PAD, ADJUSTING (2.500)<br>PASTILLE, DE REGLAGE (2.500) | 16   | 16   | UR                |
|          | 67F-12168-N0       | PAD, ADJUSTING (2.525)<br>PASTILLE, DE REGLAGE (2.525) | 16   | 16   | UR                |
|          | 67F-12168-P0       | PAD, ADJUSTING (2.550)<br>PASTILLE, DE REGLAGE (2.550) | 16   | 16   | UR                |
|          | 67F-12168-R0       | PAD, ADJUSTING (2.575)<br>PASTILLE, DE REGLAGE (2.575) | 16   | 16   | UR                |
|          | 67F-12168-S0       | PAD, ADJUSTING (2.600)<br>PASTILLE, DE REGLAGE (2.600) | 16   | 16   | UR                |
|          | 67F-12168-T0       | PAD, ADJUSTING (2.625)<br>PASTILLE, DE REGLAGE (2.625) | 16   | 16   | UR                |
|          | 67F-12168-U0       | PAD, ADJUSTING (2.650)<br>PASTILLE, DE REGLAGE (2.650) | 16   | 16   | UR                |
|          | 67F-12168-V0       | PAD, ADJUSTING (2.675)<br>PASTILLE, DE REGLAGE (2.675) | 16   | 16   | UR                |
|          | 67F-12168-W0       | PAD, ADJUSTING (2.700)<br>PASTILLE, DE REGLAGE (2.700) | 16   | 16   | UR                |
|          | 67F-12168-X0       | PAD, ADJUSTING (2.725)<br>PASTILLE, DE REGLAGE (2.725) | 16   | 16   | UR                |
|          | 67F-12168-Y0       | PAD, ADJUSTING (2.750)<br>PASTILLE, DE REGLAGE (2.750) | 16   | 16   | UR                |
|          | 67F-12169-00       | PAD, ADJUSTING (2.775)<br>PASTILLE, DE REGLAGE (2.775) | 16   | 16   | UR                |
|          | 67F-12169-10       | PAD, ADJUSTING (2.800)<br>PASTILLE, DE REGLAGE (2.800) | 16   | 16   | UR                |
|          | 67F-12169-20       | PAD, ADJUSTING (2.825)<br>PASTILLE, DE REGLAGE (2.825) | 16   | 16   | UR                |
|          | 67F-12169-30       | PAD, ADJUSTING (2.850)<br>PASTILLE, DE REGLAGE (2.850) | 16   | 16   | UR                |
|          | 67F-12169-40       | PAD, ADJUSTING (2.875)<br>PASTILLE, DE REGLAGE (2.875) | 16   | 16   | UR                |
|          | 67F-12169-50       | PAD, ADJUSTING (2.900)<br>PASTILLE, DE REGLAGE (2.900) | 16   | 16   | UR                |
|          | 67F-12169-60       | PAD, ADJUSTING (2.925)<br>PASTILLE, DE REGLAGE (2.925) | 16   | 16   | UR                |
|          | 67F-12169-70       | PAD, ADJUSTING (2.950)<br>PASTILLE, DE REGLAGE (2.950) | 16   | 16   | UR                |
|          | 67F-12169-80       | PAD, ADJUSTING (2.975)<br>PASTILLE, DE REGLAGE (2.975) | 16   | 16   | UR                |
|          | 67F-12169-A0       | PAD, ADJUSTING (3.000)<br>PASTILLE, DE REGLAGE (3.000) | 16   | 16   | UR                |
|          | 67F-12169-B0       | PAD, ADJUSTING (3.025)<br>PASTILLE, DE REGLAGE (3.025) | 16   | 16   | UR                |
|          | 67F-12169-C0       | PAD, ADJUSTING (3.050)<br>PASTILLE, DE REGLAGE (3.050) | 16   | 16   | UR                |
|          | 67F-12169-D0       | PAD, ADJUSTING (3.075)<br>PASTILLE, DE REGLAGE (3.075) | 16   | 16   | UR                |
|          | 67F-12169-E0       | PAD, ADJUSTING (3.100)<br>PASTILLE, DE REGLAGE (3.100) | 16   | 16   | UR                |



67F0010-9050

FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 67G5 | 67F5 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|-------------------|
| 10       | 67F-12169-F0       | PAD, ADJUSTING (3.125)<br>PASTILLE, DE REGLAGE (3.125) | 16   | 16   | UR                |
|          | 67F-12169-G0       | PAD, ADJUSTING (3.150)<br>PASTILLE, DE REGLAGE (3.150) | 16   | 16   | UR                |
|          | 67F-12169-H0       | PAD, ADJUSTING (3.175)<br>PASTILLE, DE REGLAGE (3.175) | 16   | 16   | UR                |
|          | 67F-12169-J0       | PAD, ADJUSTING (3.200)<br>PASTILLE, DE REGLAGE (3.200) | 16   | 16   | UR                |
|          | 67F-12169-K0       | PAD, ADJUSTING (3.225)<br>PASTILLE, DE REGLAGE (3.225) | 16   | 16   | UR                |
|          | 67F-12169-L0       | PAD, ADJUSTING (3.250)<br>PASTILLE, DE REGLAGE (3.250) | 16   | 16   | UR                |
|          | 67F-12169-M0       | PAD, ADJUSTING (3.275)<br>PASTILLE, DE REGLAGE (3.275) | 16   | 16   | UR                |
|          | 67F-12169-N0       | PAD, ADJUSTING (3.300)<br>PASTILLE, DE REGLAGE (3.300) | 16   | 16   | UR                |
| 11       | 67F-12171-00       | CAMSHAFT 1<br>ARBRE A CAMES 1                          | 1    | 1    |                   |
| 12       | 67F-12181-00       | CAMSHAFT 2<br>ARBRE A CAMES 2                          | 1    | 1    |                   |
| 13       | 93605-10108        | PIN, DOWEL<br>AXE                                      | 2    | 2    |                   |
| 14       | 67F-11537-00       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                      | 2    | 2    |                   |
| 15       | 90119-10M06        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE             | 2    | 2    |                   |
| 16       | 93102-38M59        | OIL SEAL<br>JOINT SPY                                  | 2    | 2    |                   |
| 17       | 67F-46241-00       | BELT<br>COURROIE TRAPEZOIDALE                          | 1    | 1    |                   |
| 18       | 67F-11590-00       | TENSIONER ASSY<br>TENDEUR (ENS.)                       | 1    | 1    |                   |
| 19       | 90506-16M39        | SPRING, TENSION<br>RESSORT, TENSION                    | 1    | 1    |                   |
| 20       | 90445-15M03        | HOSE (L23)<br>DURITE (L23)                             | 1    | 1    |                   |
| 21       | 67F-11595-00       | PLATE, VALVE<br>PLAQUE DE SOUPAPE                      | 1    | 1    |                   |
| 22       | 90119-10M72        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE             | 1    | 1    |                   |
| 23       | 6D8-11536-00       | GEAR, DRIVE<br>ENGRENAGE, MENANT                       | 1    | 1    |                   |
| 24       | 90170-40003        | NUT<br>ECROU                                           | 1    | 1    |                   |
| 25       | 90280-04008        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                   | 1    | 1    |                   |

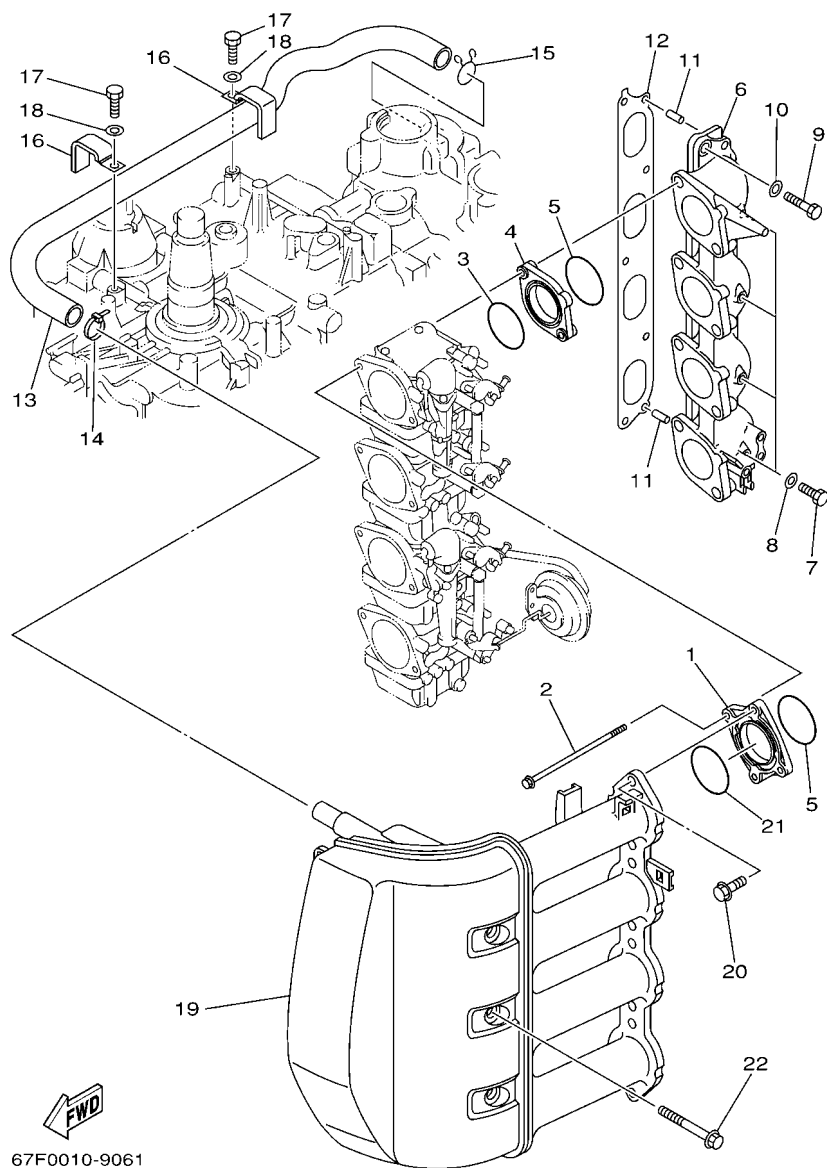
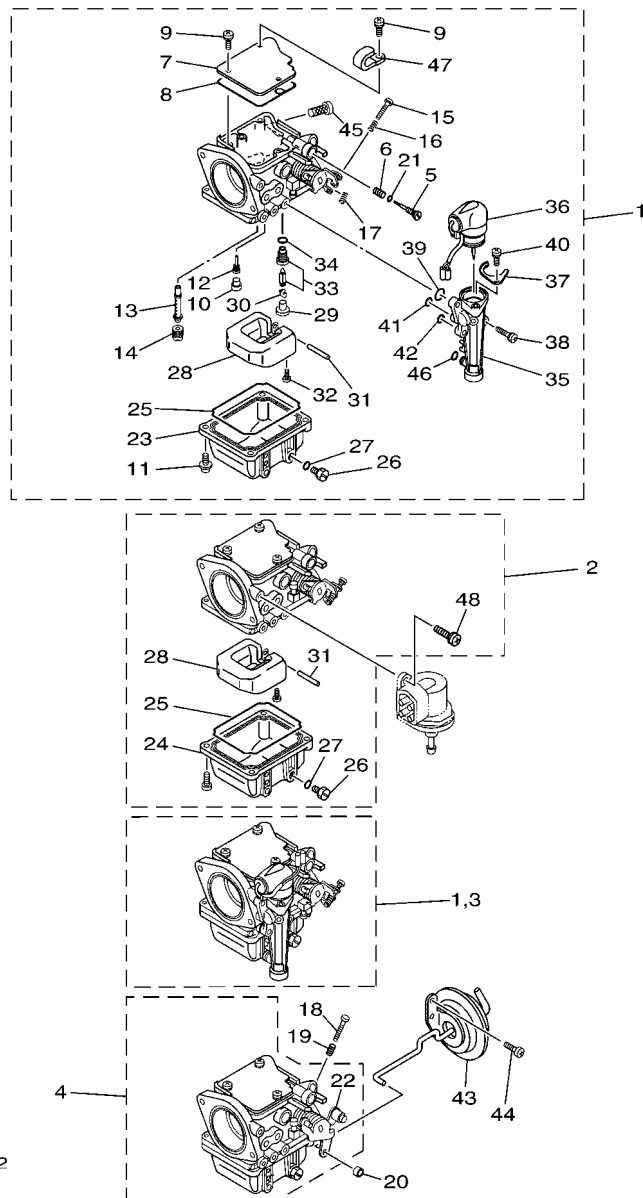


FIG. 6 INTAKE

ADMISSION

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-14243-00       | PLATE PLAQUE                                | 4    | 4    |  |  |                   |
| 2        | 67F-14216-00       | BOLT BOULON                                 | 8    | 8    |  |  |                   |
| 3        | 67F-14239-00       | SEAL JOINT                                  | 4    | 4    |  |  |                   |
| 4        | 67F-14271-00       | INSULATOR ISOLATEUR                         | 4    | 4    |  |  |                   |
| 5        | 93210-40M10        | O-RING JOINT TORIQUE                        | 8    | 8    |  |  |                   |
| 6        | 67F-13641-00-94    | MANIFOLD 1 TUBULURE 1                       | 1    | 1    |  |  |                   |
| 7        | 97095-06010        | BOLT BOULON                                 | 4    | 4    |  |  |                   |
| 8        | 90430-06014        | GASKET JOINT                                | 4    | 4    |  |  |                   |
| 9        | 97075-08035        | BOLT BOULON                                 | 5    | 5    |  |  |                   |
| 10       | 92995-08600        | WASHER RONDELLE                             | 5    | 5    |  |  |                   |
| 11       | 91690-50014        | PIN, SPRING AGRAFFE                         | 2    | 2    |  |  |                   |
| 12       | 67F-13645-00       | GASKET, MANIFOLD 1 JOINT, TUBULURE 1        | 1    | 1    |  |  |                   |
| 13       | 67F-15373-00       | PIPE, BREATHER DURITE DE RENIFLARD          | 1    | 1    |  |  |                   |
| 14       | 90465-11M10        | CLAMP BRIDE                                 | 1    | 1    |  |  |                   |
| 15       | 90467-20M15        | CLIP JONC                                   | 1    | 1    |  |  |                   |
| 16       | 90465-12M03        | CLAMP BRIDE                                 | 2    | 2    |  |  |                   |
| 17       | 97095-06012        | BOLT BOULON                                 | 2    | 2    |  |  |                   |
| 18       | 92995-06600        | WASHER RONDELLE                             | 2    | 2    |  |  |                   |
| 19       | 67F-14440-00       | SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION | 1    | 1    |  |  |                   |
| 20       | 90119-06M82        | BOLT, WITH WASHER BOULON, AVEC RONDELLE     | 8    | 8    |  |  |                   |
| 21       | 93210-41MJ2        | O-RING JOINT TORIQUE                        | 4    | 4    |  |  |                   |
| 22       | 90119-08M59        | BOLT, WITH WASHER BOULON, AVEC RONDELLE     | 3    | 3    |  |  |                   |



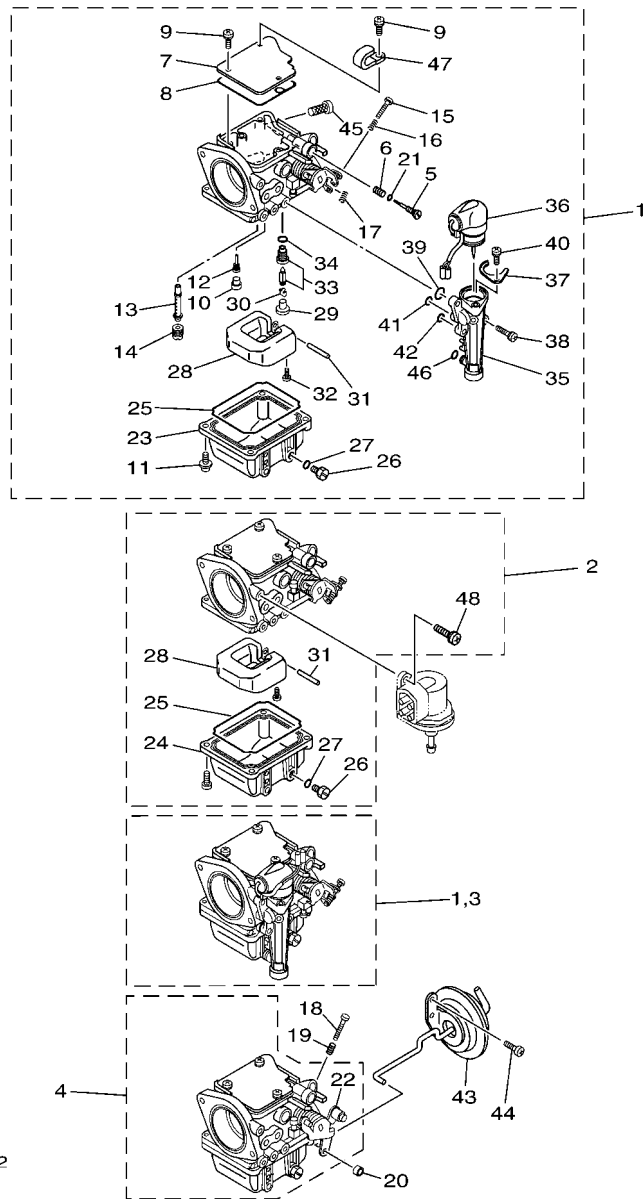
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FIG. 7 CARBURETOR 1

CARBURETEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 67G5 | 67F5 |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|-------------------|
| 1        | 67F-14901-20       | CARBURETOR ASSY 1<br>CARBURATEUR 1 COMPLET      |      | 1    |  | #1                |
|          | 67G-14901-30       | CARBURETOR ASSY 1<br>CARBURATEUR 1 COMPLET      | 2    |      |  | FOR STD-#1,3      |
|          | 67G-14901-50       | CARBURETOR ASSY 1<br>CARBURATEUR 1 COMPLET      | 2    |      |  | FOR SAV-#1,3      |
| 2        | 67F-14902-20       | CARBURETOR ASSY 2<br>CARBURATEUR 2 COMPLET      |      | 1    |  | #2                |
|          | 67G-14902-30       | CARBURETOR ASSY 2<br>CARBURATEUR 2 COMPLET      | 1    |      |  | FOR STD-#2        |
|          | 67G-14902-50       | CARBURETOR ASSY 2<br>CARBURATEUR 2 COMPLET      | 1    |      |  | FOR SAV-#2        |
| 3        | 67F-14903-20       | CARBURETOR ASSY 3<br>CARBURATEUR 3 COMPLET      |      | 1    |  | #3                |
| 4        | 67F-14904-20       | CARBURETOR ASSY 4<br>CARBURATEUR 4 COMPLET      |      | 1    |  | #4                |
|          | 67G-14904-30       | CARBURETOR ASSY 4<br>CARBURATEUR 4 COMPLET      | 1    |      |  | FOR STD-#4        |
|          | 67G-14904-50       | CARBURETOR ASSY 4<br>CARBURATEUR 4 COMPLET      | 1    |      |  | FOR SAV-#4        |
| 5        | 67F-14923-00       | .SCREW, PILOT<br>.VIS, RALENTI                  | 4    | 4    |  | FOR STD           |
|          | 67F-14923-10       | .SCREW, PILOT<br>.VIS, RALENTI                  | 4    |      |  | FOR STD           |
| 6        | 697-14555-00       | .SPRING<br>.RESSORT                             | 4    | 4    |  | FOR SAV           |
| 7        | 67F-14146-00       | .PLATE<br>.PLAQUE                               | 4    | 4    |  | FOR SAV           |
| 8        | 67F-14147-00       | .O-RING<br>.JOINT TORIQUE                       | 4    | 4    |  |                   |
| 9        | 97803-04010        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME            | 12   | 12   |  |                   |
| 10       | 676-14966-00       | .CAP<br>.CAPUCHON                               | 4    | 4    |  |                   |
| 11       | 97980-04114        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE      | 16   | 16   |  |                   |
| 12       | 67F-1494F-04       | .JET (#42)<br>.GICLEUR (#42)                    |      | 4    |  |                   |
|          | 67G-14948-05       | .JET (#45)<br>.GICLEUR (#45)                    | 4    |      |  |                   |
| 13       | 67F-14947-10       | .JET, NEEDLE<br>.GICLEUR DE STARTER             |      | 4    |  |                   |
|          | 67G-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER             | 4    |      |  |                   |
| 14       | 67F-14943-32       | .JET, MAIN (#125)<br>.GICLEUR, PRINCIPAL (#125) |      | 4    |  |                   |
|          | 67G-14943-80       | .JET, MAIN (#112)<br>.GICLEUR, PRINCIPAL (#112) | 4    |      |  | FOR STD           |
|          | 67G-14943-29       | .JET, MAIN (#110)<br>.GICLEUR, PRINCIPAL (#110) | 4    |      |  | FOR STD           |
| 15       | 67F-14567-00       | .SCREW<br>.VIS                                  | 3    | 3    |  | #1,2,3            |
| 16       | 67F-14555-00       | .SPRING<br>.RESSORT                             | 3    | 3    |  | #1,2,3            |

B7

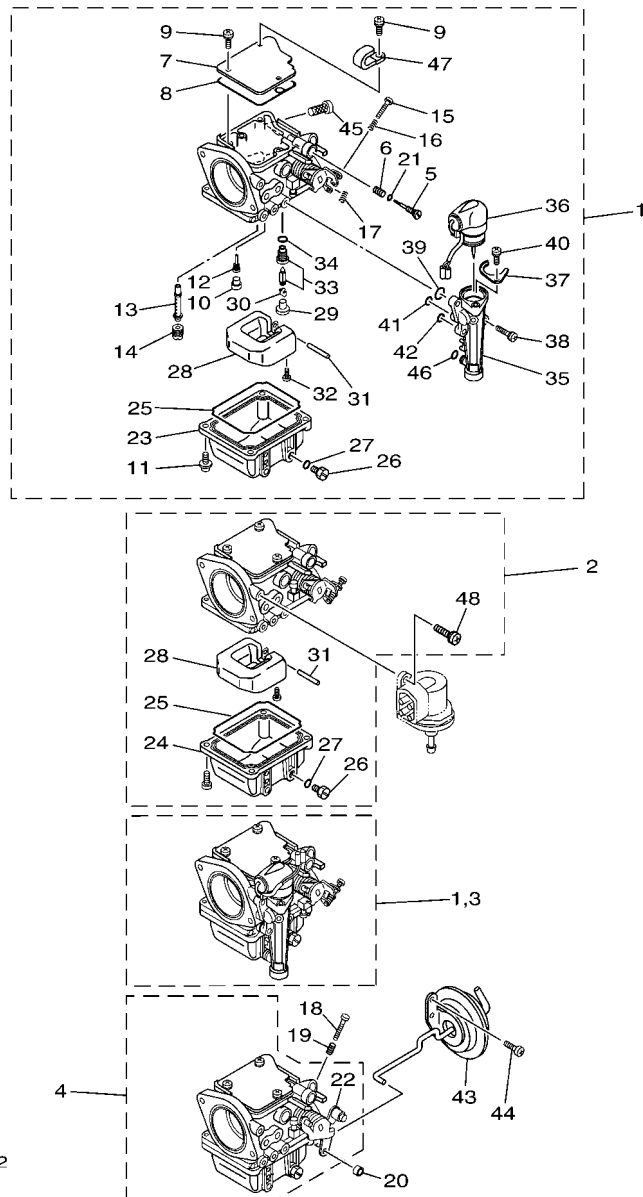


67F101020702

FIG. 7 CARBURETOR 1

CARBURATEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 67G5 | 67F5 |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|------|--|-------------------|
| 17       | 67F-14556-00       | .SPRING<br>.RESSORT                                 | 3    | 3    |  | #1,2,3<br>#1,2,3  |
| 18       | 63V-14523-00       | .SCREW, STOP<br>.VIS, BUTEE                         | 1    | 1    |  | #4                |
| 19       | 90501-10326        | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION       | 1    | 1    |  | #4                |
| 20       | 67F-14998-00       | .BUSH<br>.BAGUE                                     | 1    | 1    |  | #4                |
| 21       | 67F-14397-00       | .O-RING<br>.JOINT TORIQUE                           | 4    | 4    |  | #4                |
| 22       | 6H2-14578-00       | .COLLAR<br>.COLLERETTE                              | 1    | 1    |  | #4<br>#4          |
| 23       | 67F-14980-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR    | 2    | 2    |  | #1,3<br>#1,3      |
| 24       | 67F-14980-10       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR    | 2    | 2    |  | #2,4<br>#2,4      |
| 25       | 67F-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR  | 4    | 4    |  |                   |
| 26       | 6H3-14992-00       | .SCREW, DRAIN<br>.BOUCHON, PURGE                    | 4    | 4    |  |                   |
| 27       | 93210-04230        | .O-RING<br>.JOINT TORIQUE                           | 4    | 4    |  |                   |
| 28       | 6H4-14985-01       | .FLOAT<br>.FLOTTEUR                                 | 4    | 4    |  |                   |
| 29       | 676-14186-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                       | 4    | 4    |  |                   |
| 30       | 67F-14159-00       | .CLIP<br>.JONC                                      | 4    | 4    |  |                   |
| 31       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR           | 4    | 4    |  |                   |
| 32       | 98580-04008        | .SCREW, PAN HEAD<br>.VIS                            | 4    | 4    |  |                   |
| 33       | 60C-14590-02       | .NEEDLE VALVE ASSY<br>.POINTEAU                     | 4    | 4    |  |                   |
| 34       | 93210-04228        | .O-RING<br>.JOINT TORIQUE                           | 4    | 4    |  |                   |
| 35       | 67F-14378-00       | .BODY, STARTER<br>.CORPS, STARTER                   | 2    | 2    |  | #1,3<br>#1,3      |
| 36       | 67F-14380-01       | .PRIME STARTER ASSY<br>.STARTER AUTOMATIQUE         | 2    | 2    |  | #1,3<br>#1,3      |
| 37       | 67F-14178-00       | .PLATE, STARTER LEVER<br>.PLAQUE, LEVIER DE STARTER | 2    | 2    |  | #1,3<br>#1,3      |
| 38       | 67F-14592-00       | .SCREW<br>.VIS                                      | 6    | 6    |  | #1,3<br>#1,3      |
| 39       | 67F-14398-00       | .O-RING<br>.JOINT TORIQUE                           | 2    | 2    |  | #1,3<br>#1,3      |
| 40       | 67F-14565-00       | .SCREW<br>.VIS                                      | 2    | 2    |  | #1,3<br>#1,3      |
| 41       | 67F-14398-10       | .O-RING<br>.JOINT TORIQUE                           | 2    | 2    |  | #1,3<br>#1,3      |
| 42       | 67F-14398-20       | .O-RING<br>.JOINT TORIQUE                           | 2    | 2    |  | #1,3<br>#1,3      |
| 43       | 67F-14369-00       | .DIAPHRAGM ASSY 2<br>.DIAPHRAGME 2                  | 1    | 1    |  | #4<br>#4          |



**FIG. 7 CARBURETOR 1**

## CARBURATEUR 1

[illegible]

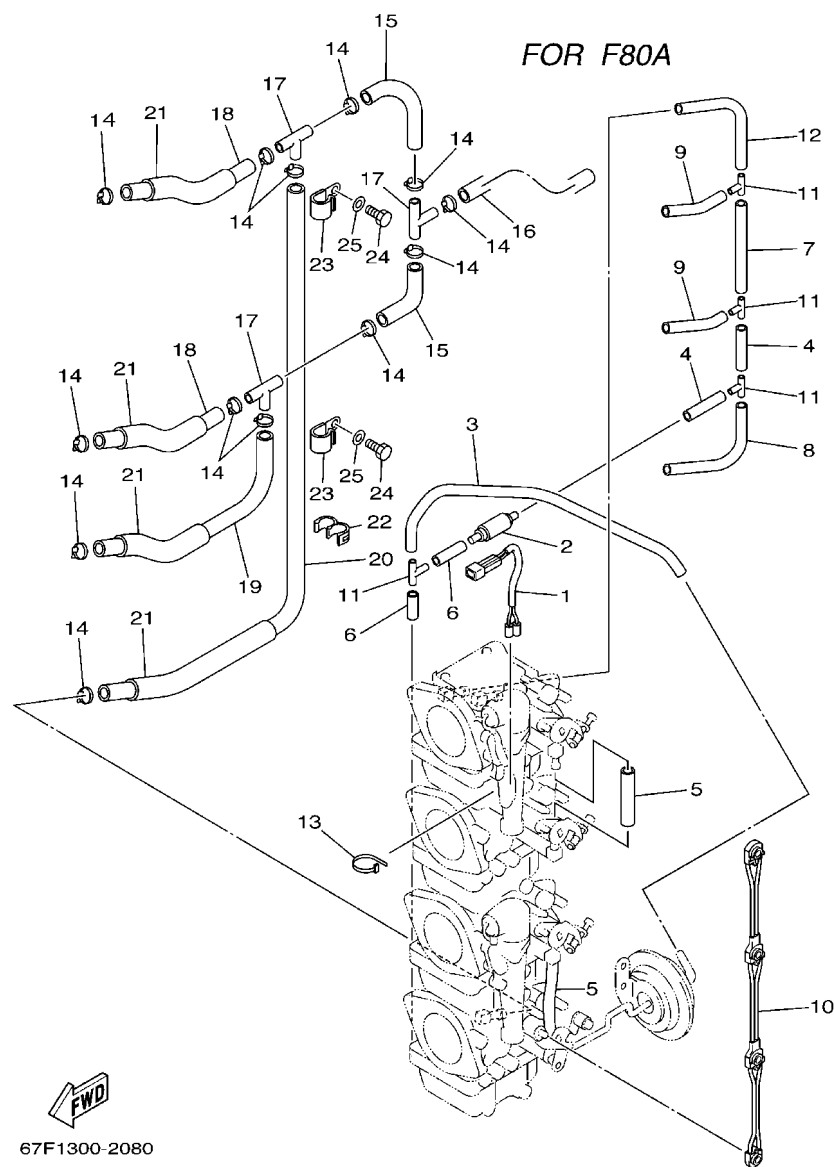
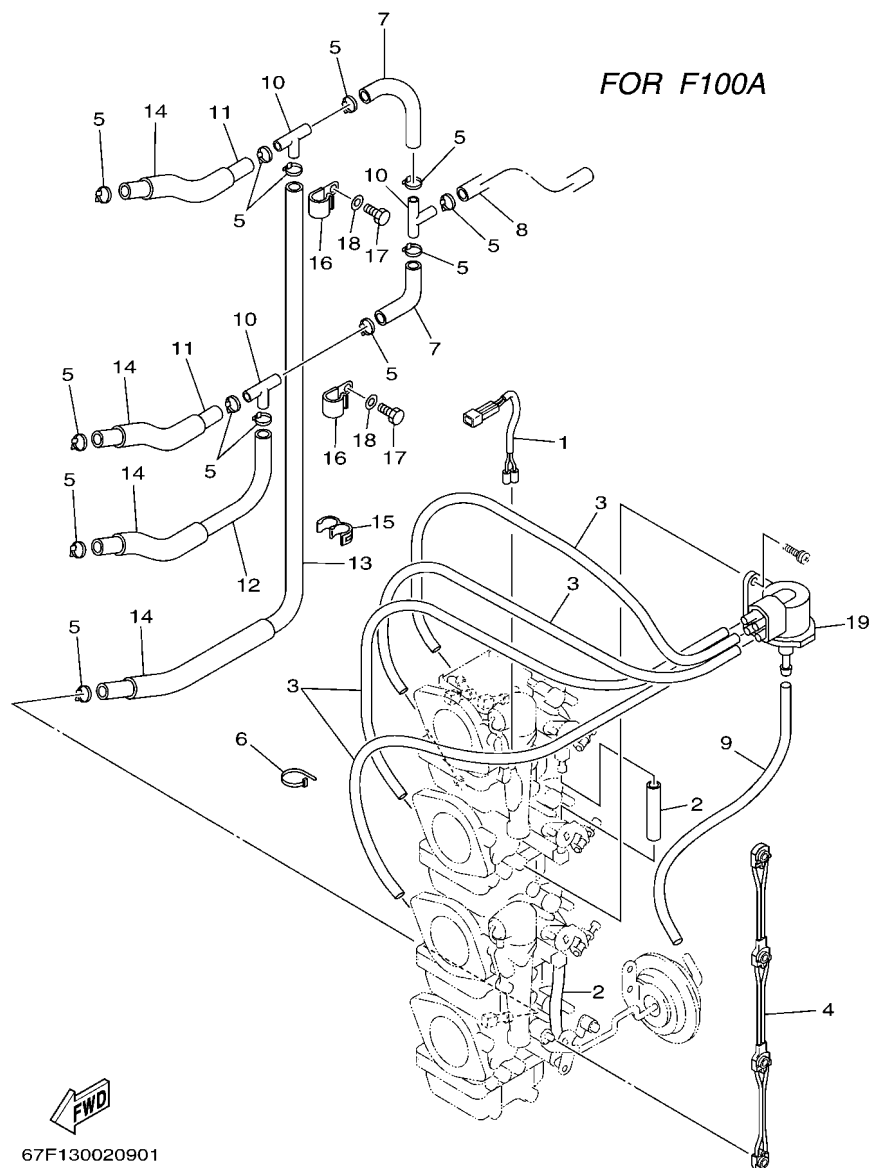


FIG. 8 CARBURETOR 2

CARBURATEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-1412A-00       | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET | 1    |      |  |  |                   |
| 2        | 67F-13183-00       | VALVE, CHECK<br>S'OUPAPE DE RATANUE           | 1    |      |  |  |                   |
| 3        | 67F-14349-00       | PIPE<br>DURITE                                | 1    |      |  |  |                   |
| 4        | 67F-14349-10       | PIPE<br>DURITE                                | 2    |      |  |  |                   |
| 5        | 67F-14349-20       | PIPE<br>DURITE                                | 2    |      |  |  |                   |
| 6        | 67F-14349-30       | PIPE<br>DURITE                                | 2    |      |  |  |                   |
| 7        | 67F-14349-40       | PIPE<br>DURITE                                | 1    |      |  |  |                   |
| 8        | 67F-14349-50       | PIPE<br>DURITE                                | 1    |      |  |  |                   |
| 9        | 67F-14349-60       | PIPE<br>DURITE                                | 2    |      |  |  |                   |
| 10       | 67F-14585-00       | ROD, CHOKE<br>TRINGLE, STARTER                | 1    |      |  |  |                   |
| 11       | 67F-14189-00       | CONNECTOR<br>CONNECTEUR                       | 4    |      |  |  |                   |
| 12       | 67F-14349-70       | PIPE<br>DURITE                                | 1    |      |  |  |                   |
| 13       | 90465-11M59        | CLAMP<br>BRIDE                                | 1    |      |  |  |                   |
| 14       | 68F-24356-00       | CLIP, PIPE 1<br>JONC, TUBE 1                  | 13   |      |  |  |                   |
| 15       | 60C-14294-00       | HOSE<br>DURITE                                | 2    |      |  |  |                   |
| 16       | 60C-14298-00       | PIPE<br>DURITE                                | 1    |      |  |  |                   |
| 17       | 688-24378-00       | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4        | 3    |      |  |  |                   |
| 18       | 90445-10M16        | HOSE (L120)<br>DURITE (L120)                  | 2    |      |  |  |                   |
| 19       | 90445-10MG6        | HOSE (L180)<br>DURITE (L180)                  | 1    |      |  |  |                   |
| 20       | 90445-10MG7        | HOSE (L350)<br>DURITE (L350)                  | 1    |      |  |  |                   |
| 21       | 90445-16M07        | HOSE (L80)<br>DURITE (L80)                    | 4    |      |  |  |                   |
| 22       | 90464-10M57        | CLAMP<br>BRIDE                                | 1    |      |  |  |                   |
| 23       | 90465-08M83        | CLAMP<br>BRIDE                                | 2    |      |  |  |                   |
| 24       | 97095-06012        | BOLT<br>BOULON                                | 2    |      |  |  |                   |
| 25       | 92995-06600        | WASHER<br>RONDELLE                            | 2    |      |  |  |                   |



67F130020901

**FIG. 9 CARBURETOR 3**

**CARBURATEUR 3**

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                        | 67G5 | 67F5 |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|---------------------------------------------------|------|------|--|--|--|----------------------|
| 1           | 67F-1412A-00          | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET     |      | 1    |  |  |  |                      |
| 2           | 67F-14349-20          | PIPE<br>DURITE                                    |      | 2    |  |  |  |                      |
| 3           | 67F-14349-00          | PIPE<br>DURITE                                    |      | 4    |  |  |  |                      |
| 4           | 67F-14585-00          | ROD, CHOKE<br>TRINGLE, STARTER                    |      | 1    |  |  |  |                      |
| 5           | 68F-24356-00          | CLIP, PIPE 1<br>JONC, TUBE 1                      |      | 13   |  |  |  |                      |
| 6           | 90465-11M59           | CLAMP<br>BRIDE                                    |      | 3    |  |  |  |                      |
| 7           | 60C-14294-00          | HOSE<br>DURITE                                    |      | 2    |  |  |  |                      |
| 8           | 60C-14298-00          | PIPE<br>DURITE                                    |      | 1    |  |  |  |                      |
| 9           | 67F-14348-00          | PIPE 1<br>DURITE                                  |      | 1    |  |  |  |                      |
| 10          | 688-24378-00          | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4            |      | 3    |  |  |  |                      |
| 11          | 90445-10M16           | HOSE (L120)<br>DURITE (L120)                      |      | 2    |  |  |  |                      |
| 12          | 90445-10MG6           | HOSE (L180)<br>DURITE (L180)                      |      | 1    |  |  |  |                      |
| 13          | 90445-10MG7           | HOSE (L350)<br>DURITE (L350)                      |      | 1    |  |  |  |                      |
| 14          | 90445-16M07           | HOSE (L80)<br>DURITE (L80)                        |      | 4    |  |  |  |                      |
| 15          | 90464-10M57           | CLAMP<br>BRIDE                                    |      | 1    |  |  |  |                      |
| 16          | 90465-08M83           | CLAMP<br>BRIDE                                    |      | 2    |  |  |  |                      |
| 17          | 97095-06012           | BOLT<br>BOULON                                    |      | 2    |  |  |  |                      |
| 18          | 92995-06600           | WASHER<br>RONDELLE                                |      | 2    |  |  |  |                      |
| 19          | 67F-14860-00          | CHECK VALVE BODY ASSY<br>SOUPAPE, RETENUE COMPLET |      | 1    |  |  |  |                      |
|             |                       |                                                   |      |      |  |  |  |                      |
|             |                       |                                                   |      |      |  |  |  |                      |
|             |                       |                                                   |      |      |  |  |  |                      |
|             |                       |                                                   |      |      |  |  |  |                      |

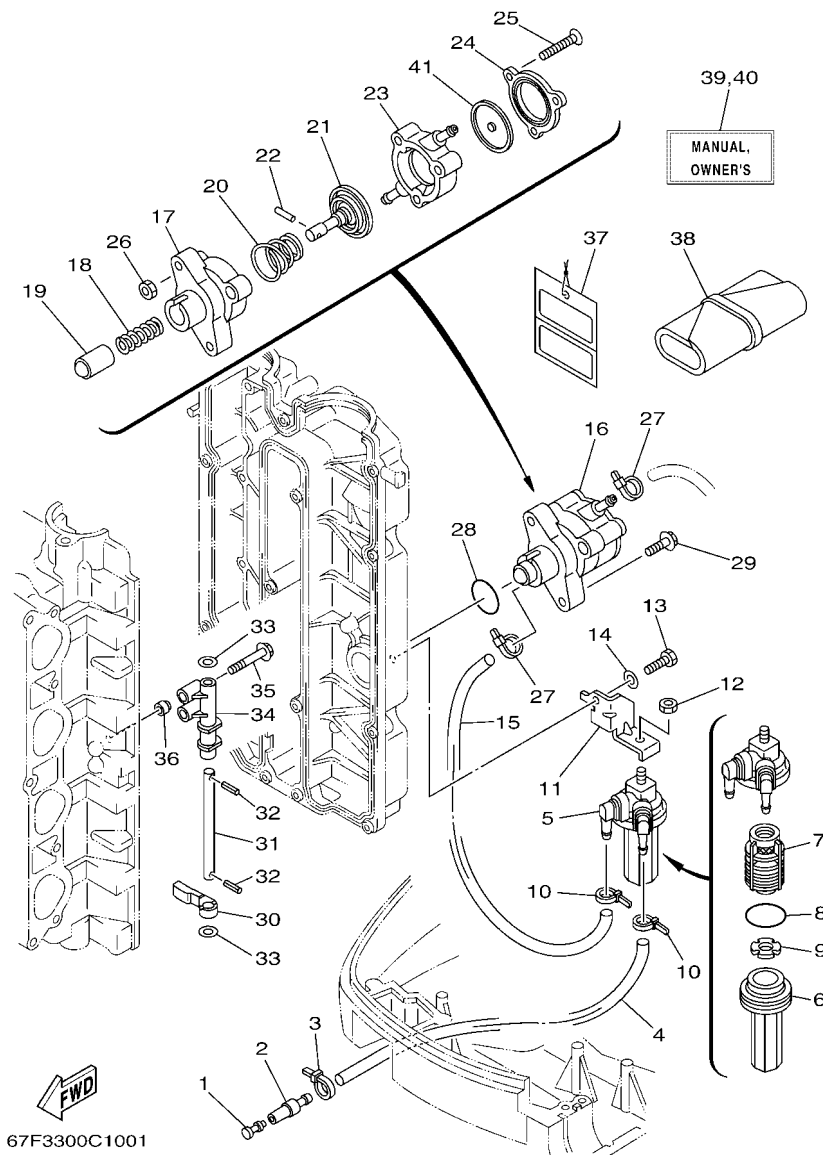


FIG. 10 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|------|------|--|--|-------------------|
| 1        | 689-85547-00       | DAMPER AMORTISSEUR                      | 1    | 1    |  |  |                   |
| 2        | 6R3-24377-00       | PIPE, JOINT 3 DURITE RACCORDEMENT 3     | 1    | 1    |  |  |                   |
| 3        | 90465-11M10        | CLAMP BRIDE                             | 1    | 1    |  |  |                   |
| 4        | 90445-13M27        | HOSE (L950) DURITE (L950)               | 1    | 1    |  |  |                   |
| 5        | 60C-24560-00       | FILTER ASSY ENS FILTRE                  | 1    | 1    |  |  |                   |
| 6        | 68V-24521-01       | .CUP, FILTER .CUVETTE, FILTRE           | 1    | 1    |  |  |                   |
| 7        | 61N-24563-00       | .ELEMENT, FILTER .ELEMENT, FILTRE       | 1    | 1    |  |  |                   |
| 8        | 93210-32738        | .O-RING .JOINT TORIQUE                  | 1    | 1    |  |  |                   |
| 9        | 68V-24469-01       | .FLOAT, WATER LEVEL .FLOTTEUR           | 1    | 1    |  |  |                   |
| 10       | 90465-11M10        | CLAMP BRIDE                             | 2    | 2    |  |  |                   |
| 11       | 68V-24566-00       | BRACKET, FILTER SUPPORT, FILTRE         | 1    | 1    |  |  |                   |
| 12       | 95380-08600        | NUT ECROU                               | 1    | 1    |  |  |                   |
| 13       | 97095-06016        | BOLT BOULON                             | 1    | 1    |  |  |                   |
| 14       | 92995-06600        | WASHER RONDELLE                         | 1    | 1    |  |  |                   |
| 15       | 90445-13M11        | HOSE (L300) DURITE (L300)               | 1    | 1    |  |  |                   |
| 16       | 68V-24410-00       | FUEL PUMP ASSY POMPE A ESSENCE          | 1    | 1    |  |  |                   |
| 17       | 68V-24412-00       | .BODY 1 .CORPS 1                        | 1    | 1    |  |  |                   |
| 18       | 68V-24454-00       | .SPRING .RESSORT                        | 1    | 1    |  |  |                   |
| 19       | 68V-13131-00       | .PLUNGER .PLONGEUR                      | 1    | 1    |  |  |                   |
| 20       | 68V-24423-00       | .SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME | 1    | 1    |  |  |                   |
| 21       | 68V-24411-00       | .DIAPHRAGM .DIAPHRAGME                  | 1    | 1    |  |  |                   |
| 22       | 68V-24374-00       | .PIN .GOUPILLE                          | 1    | 1    |  |  |                   |
| 23       | 68V-24413-00       | .BODY 2 .CORPS 2                        | 1    | 1    |  |  |                   |
| 24       | 68V-24414-00       | .BODY 3 .CORPS 3                        | 1    | 1    |  |  |                   |
| 25       | 68V-24444-00       | .SCREW .VIS                             | 3    | 3    |  |  |                   |
| 26       | 68V-24149-00       | .NUT .ECROU                             | 3    | 3    |  |  |                   |
| 27       | 90465-11M10        | CLAMP BRIDE                             | 2    | 2    |  |  |                   |

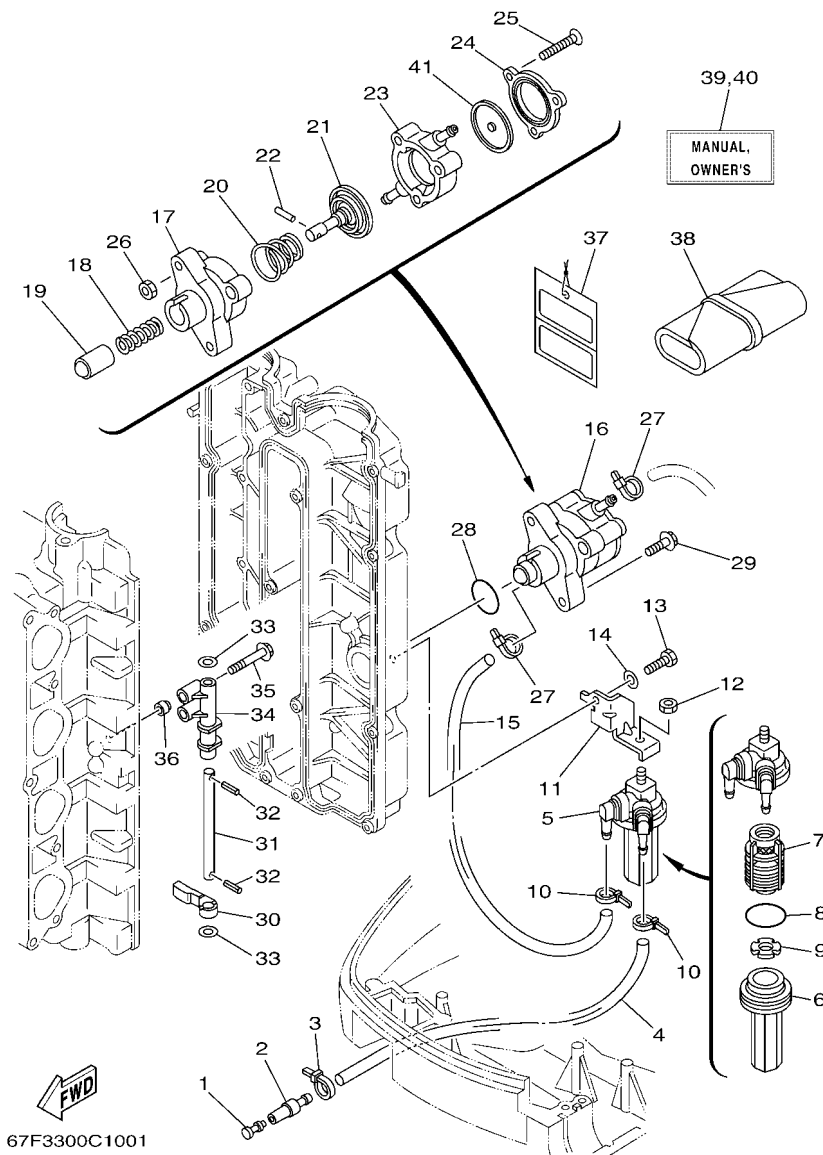


FIG. 10 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | 67G5 | 67F5 |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|------|------|--|-------------------|
| 28       | 93210-30682        | O-RING<br>JOINT TORIQUE                        | 1    | 1    |  |                   |
| 29       | 90119-06M83        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 2    | 2    |  |                   |
| 30       | 67F-24575-00       | LEVER, FUEL CHANGE<br>LEVIER, D'ESSENCE        | 1    | 1    |  |                   |
| 31       | 68V-24495-00       | SHAFT<br>AXE                                   | 1    | 1    |  |                   |
| 32       | 91609-25014        | PIN, SPRING<br>AXE DE RESSORT                  | 2    | 2    |  |                   |
| 33       | 90201-08M12        | WASHER, PLATE<br>RONDELLE, PLATE               | 2    | 2    |  |                   |
| 34       | 67F-24491-00       | BRACKET, FUEL PUMP<br>SUPPORT, POMPE A ESSENCE | 1    | 1    |  |                   |
| 35       | 90119-07235        | BOLT/WASHER-CAM CAPS<br>BOULON, AVEC RONDELLE  | 2    | 2    |  |                   |
| 36       | 91809-08006        | SLEEVE GUIDE-DOWEL<br>GOUJON, D'ASSEMBLAGE     | 2    | 2    |  |                   |
| 37       | 61H-2819R-31       | TAG, WARNING<br>ETIQUETTE, AVERTISSEMENT       | 1    | 1    |  |                   |
| 38       | 67F-28100-01       | TOOL KIT<br>TROUSSE A OUTILS                   | 1    | 1    |  |                   |
| 39       | 67F-28199-79-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (E)            |
|          | 67F-28199-79-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (E)            |
|          | 67F-28199-79-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (F)            |
|          | 67F-28199-79-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (F)            |
|          | 67F-28199-79-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (ES)           |
|          | 67F-28199-79-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (ES)           |
| 40       | 67F-28199-8B-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (D)            |
|          | 67F-28199-8B-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (D)            |
|          | 67F-28199-8B-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (NL)           |
|          | 67F-28199-8B-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (NL)           |
|          | 67F-28199-8B-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (I)            |
|          | 67F-28199-8B-L0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    | 1    |  | UR (I)            |
| 41       | 68V-24471-10       | .DIAPHRAGM<br>.DIAPHRAGME                      | 1    | 1    |  | UR (DK)           |
|          |                    |                                                |      |      |  | UR (DK)           |
|          |                    |                                                |      |      |  | UR (GR)           |
|          |                    |                                                |      |      |  | UR (GR)           |
|          |                    |                                                |      |      |  | UR (P)            |
|          |                    |                                                |      |      |  | UR (P)            |
|          |                    |                                                |      |      |  | UR (N)            |
|          |                    |                                                |      |      |  | UR (N)            |
|          |                    |                                                |      |      |  | UR (S)            |
|          |                    |                                                |      |      |  | UR (S)            |
|          |                    |                                                |      |      |  | UR (SF)           |
|          |                    |                                                |      |      |  | UR (SF)           |



## CARBURANT 2

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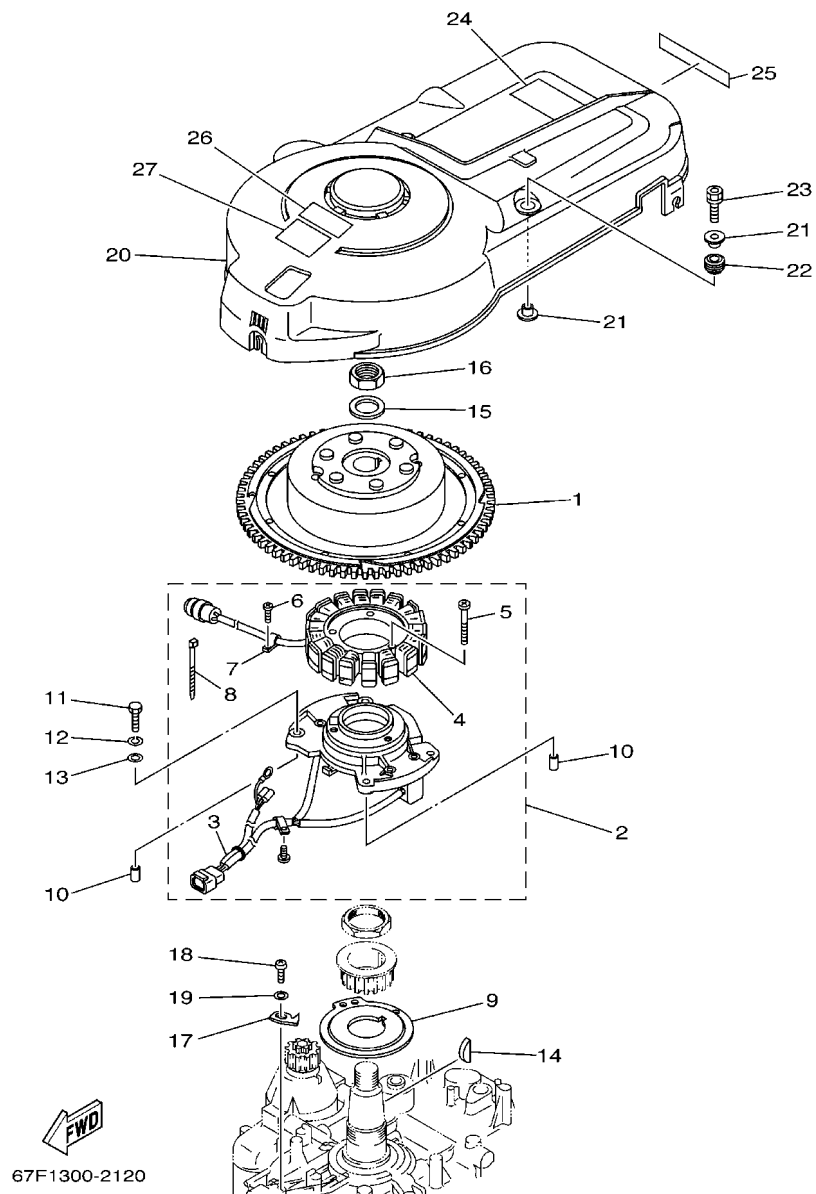


FIG. 12 GENERATOR

GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 67G5 | 67F5 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 67F-85550-00       | ROTOR ASSY<br>ROTOR CPLT                                   | 1    | 1    |  |  |  |                   |
| 2        | 67F-85560-01       | BASE ASSY<br>ENS. FLASQUE                                  | 1    | 1    |  |  |  |                   |
| 3        | 67F-85580-00       | .COIL, PULSER<br>.BOBINE, PULSEUR                          | 1    | 1    |  |  |  |                   |
| 4        | 67F-85510-01       | .STATOR ASSY<br>.STATOR CPLT                               | 1    | 1    |  |  |  |                   |
| 5        | 63D-81345-20       | .SCREW, WITH WASHER (M6X30)<br>.VIS, AVEC RONDELLE (M6X30) | 3    | 3    |  |  |  |                   |
| 6        | 97607-04110        | .SCREW, WITH WASHER<br>.VIS HEXAGONAL                      | 1    | 1    |  |  |  |                   |
| 7        | 445-81328-20       | .CLAMP<br>.COLLIER                                         | 1    | 1    |  |  |  |                   |
| 8        | 66T-81328-00       | .CLAMP<br>.COLLIER                                         | 1    | 1    |  |  |  |                   |
| 9        | 67F-81673-00       | ROTOR<br>ROTOR                                             | 1    | 1    |  |  |  |                   |
| 10       | 99530-08012        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                         | 2    | 2    |  |  |  |                   |
| 11       | 97095-06030        | BOLT<br>BOULON                                             | 4    | 4    |  |  |  |                   |
| 12       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                         | 4    | 4    |  |  |  |                   |
| 13       | 92995-06600        | WASHER<br>RONDELLE                                         | 4    | 4    |  |  |  |                   |
| 14       | 90280-05015        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                       | 1    | 1    |  |  |  |                   |
| 15       | 90201-24014        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    |  |  |  |                   |
| 16       | 90179-24002        | NUT<br>ECROU                                               | 1    | 1    |  |  |  |                   |
| 17       | 6D8-81332-00       | PLATE, TIMING<br>PLATEAU, ALLUMAGE                         | 1    | 1    |  |  |  |                   |
| 18       | 97885-06010        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 1    | 1    |  |  |  |                   |
| 19       | 92995-06600        | WASHER<br>RONDELLE                                         | 1    | 1    |  |  |  |                   |
| 20       | 67F-81337-01       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                       | 1    | 1    |  |  |  |                   |
| 21       | 90387-06M71        | COLLAR<br>COLLERETTE                                       | 4    | 4    |  |  |  |                   |
| 22       | 90480-15M31        | GROMMET<br>PASSE-FIL                                       | 2    | 2    |  |  |  |                   |
| 23       | 90119-06M92        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 2    | 2    |  |  |  |                   |
| 24       | 67F-12138-60       | MARK, CAUTION<br>MAKER                                     | 1    | 1    |  |  |  |                   |
| 25       | 68V-13437-61       | MARK, CAUTION<br>MAKER                                     | 1    | 1    |  |  |  |                   |
| 26       | 6A1-83625-41       | MARK 5<br>ETIQUETTE 5                                      | 1    | 1    |  |  |  |                   |
| 27       | 6A1-83625-51       | MARK 5<br>ETIQUETTE 5                                      | 1    | 1    |  |  |  |                   |

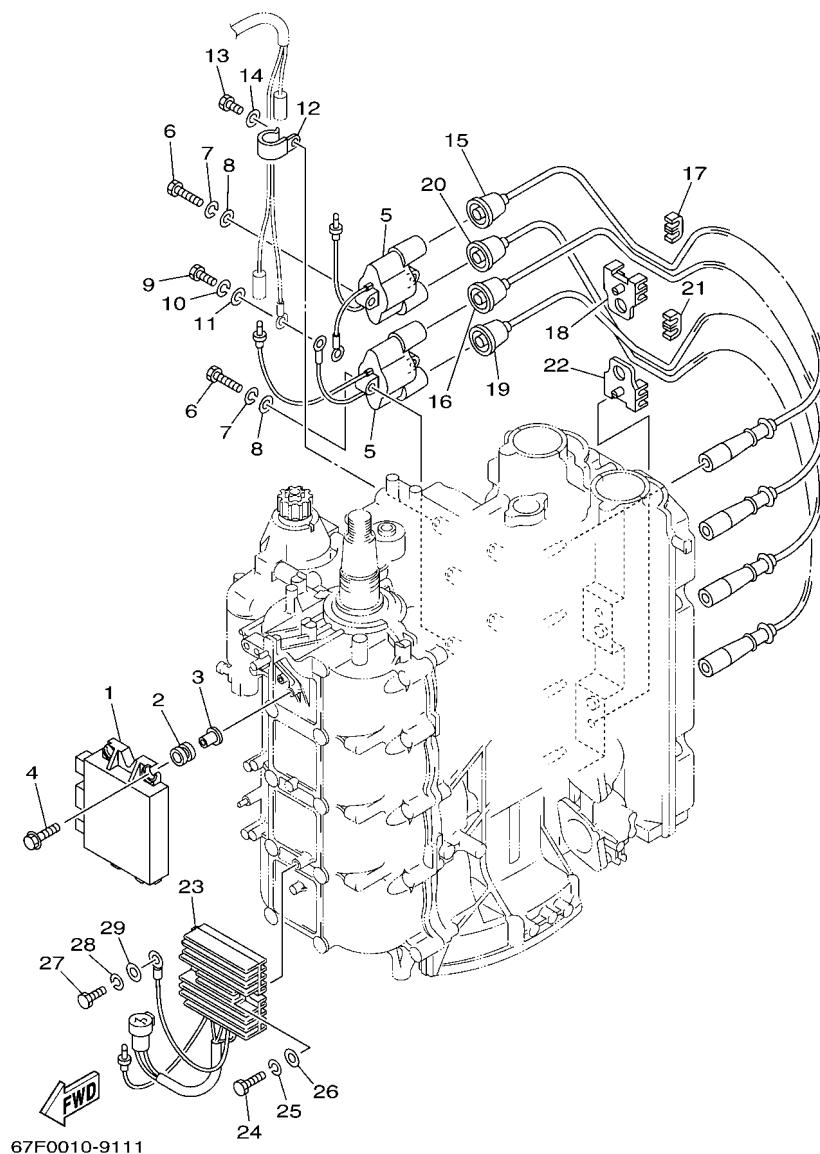
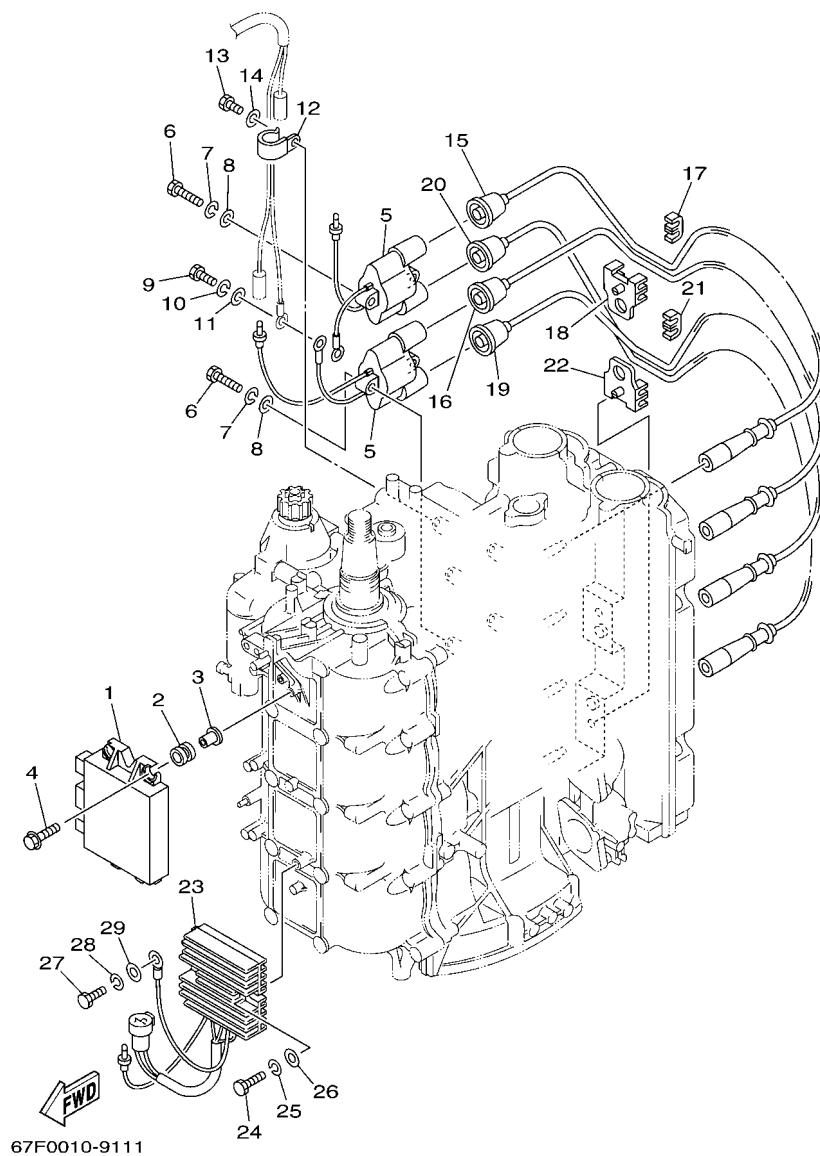


FIG. 13 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 67G5 | 67F5 |  |  | REMARKS REMARQUES                                      |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|--------------------------------------------------------|
| 1        | 67F-85540-03       | C.D.I. UNIT ASSY<br>BLOC C.D.I.                          | 1    | 1    |  |  |                                                        |
| 2        | 68V-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM     | 4    | 4    |  |  |                                                        |
| 3        | 90387-06119        | COLLAR<br>COLLERETTE                                     | 4    | 4    |  |  |                                                        |
| 4        | 90119-06M59        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE               | 4    | 4    |  |  |                                                        |
| 5        | 67F-85570-00       | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)           | 2    | 2    |  |  |                                                        |
| 6        | 97095-06030        | BOLT<br>BOULON                                           | 4    | 4    |  |  |                                                        |
| 7        | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                       | 4    | 4    |  |  |                                                        |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                       | 4    | 4    |  |  |                                                        |
| 9        | 97095-06020        | BOLT<br>BOULON                                           | 1    | 1    |  |  |                                                        |
| 10       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                       | 1    | 1    |  |  |                                                        |
| 11       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    | 1    |  |  |                                                        |
| 12       | 90465-06M86        | CLAMP<br>BRIDE                                           | 1    | 1    |  |  |                                                        |
| 13       | 97095-06012        | BOLT<br>BOULON                                           | 1    | 1    |  |  |                                                        |
| 14       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    | 1    |  |  |                                                        |
| 15       | 67F-82341-00       | CORD, HIGH TENSION 1<br>CORDON, HAUTE-TENSION 1          | 1    | 1    |  |  | #1<br>#1                                               |
| 16       | 67F-82342-00       | CORD, HIGH TENSION 2<br>CORDON, HAUTE-TENSION 2          | 1    | 1    |  |  | #2<br>#2                                               |
| 17       | 67F-82361-00       | CLAMP, CORD<br>COLLIER, CORDON                           | 1    | 1    |  |  |                                                        |
| 18       | 67F-82362-00       | CLAMP, CORD 2<br>COLLIER, CABLE 2                        | 1    | 1    |  |  |                                                        |
| 19       | 67F-82343-00       | CORD, HIGH TENSION 3<br>CORDON, HAUTE-TENSION 3          | 1    | 1    |  |  | #3<br>#3                                               |
| 20       | 67F-82344-00       | CORD, HIGH TENSION 4<br>CORDON, HAUTE TENSION 4          | 1    | 1    |  |  | #4<br>#4                                               |
| 21       | 67F-82361-00       | CLAMP, CORD<br>COLLIER, CORDON                           | 1    | 1    |  |  |                                                        |
| 22       | 67F-82362-00       | CLAMP, CORD 2<br>COLLIER, CABLE 2                        | 1    | 1    |  |  |                                                        |
| 23       | 67F-81960-12       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT | 1    | 1    |  |  | 67F:1006741-.67G:1006053-<br>67F:1006741-.67G:1006053- |
| 24       | 97095-06025        | BOLT<br>BOULON                                           | 2    | 2    |  |  |                                                        |
| 25       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                       | 2    | 2    |  |  |                                                        |
| 26       | 92995-06600        | WASHER<br>RONDELLE                                       | 2    | 2    |  |  |                                                        |
| 27       | 97095-06020        | BOLT<br>BOULON                                           | 1    | 1    |  |  |                                                        |



**FIG. 13 ELECTRICAL 1**

## PARTIE ELECTRIQUE 1

[illegible]

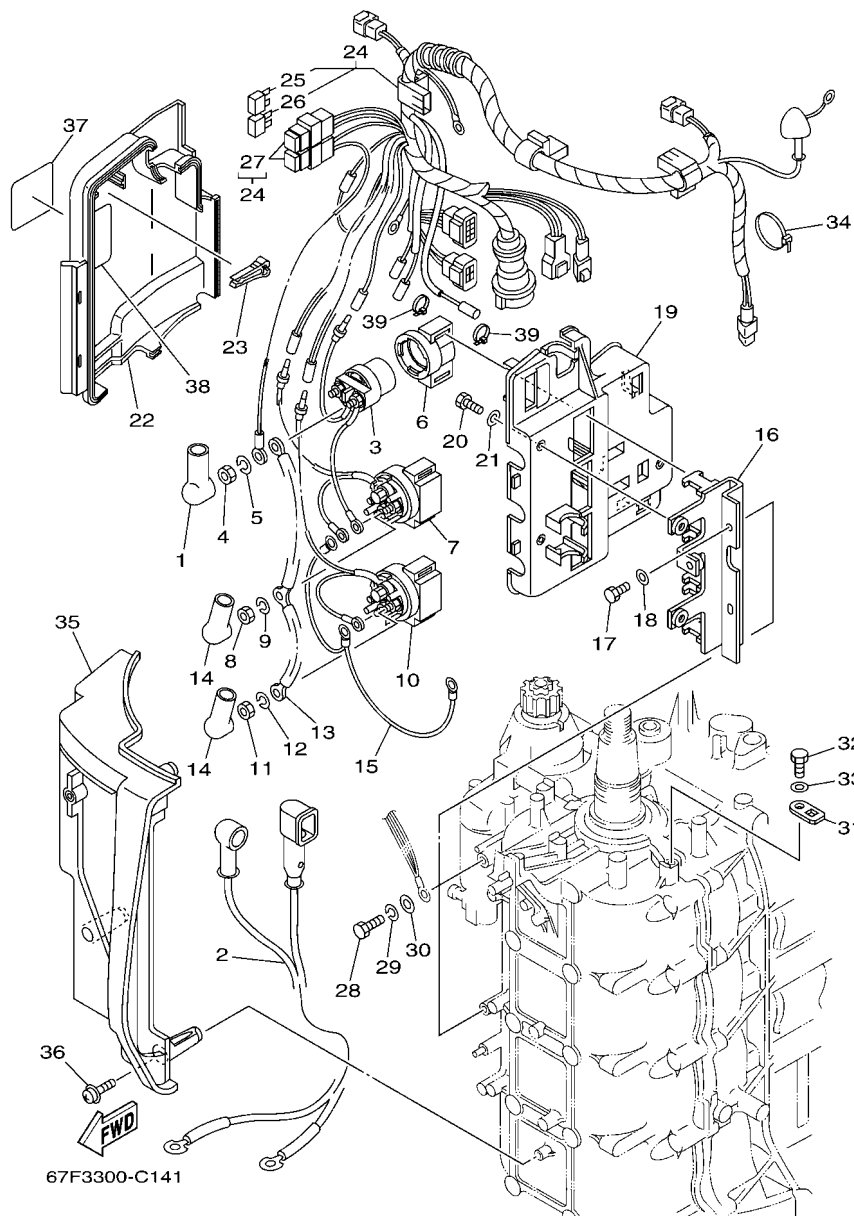
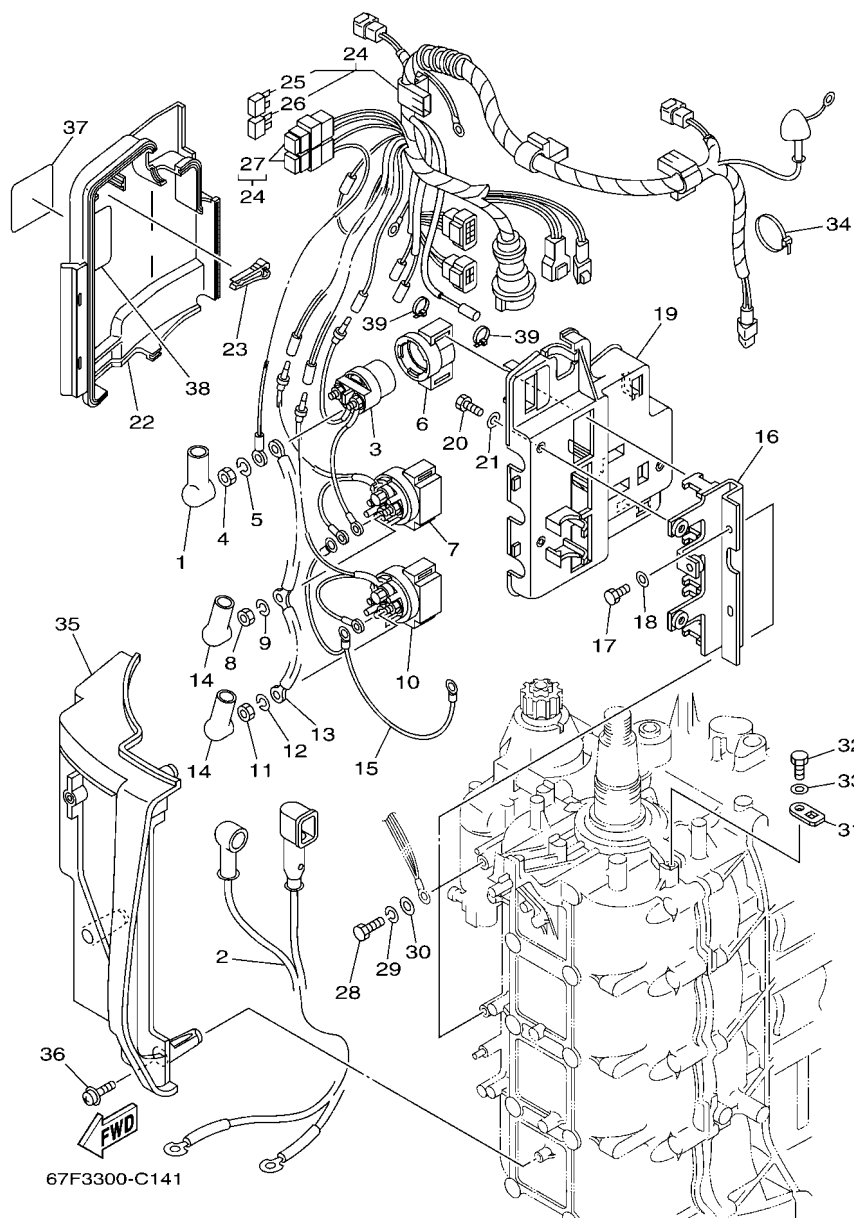


FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

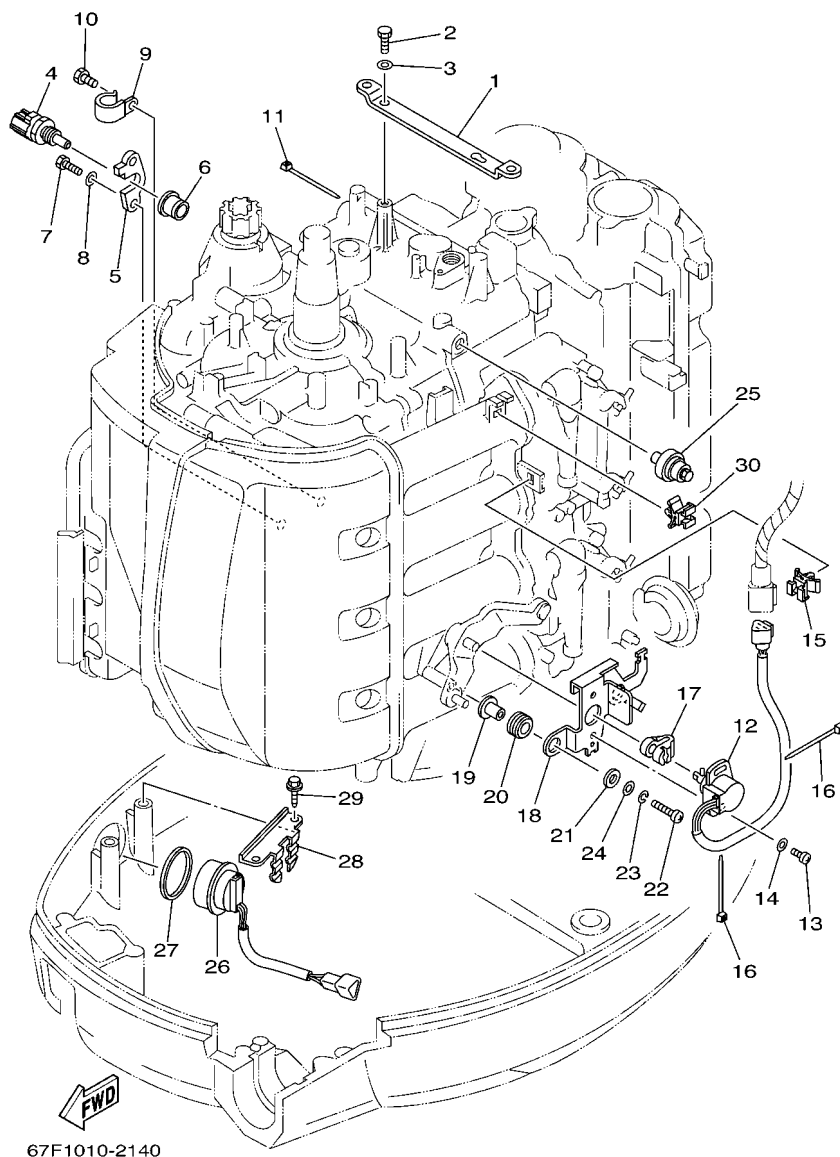
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 67G5 | 67F5 |  |  | REMARKS REMARQUES                                      |
|----------|--------------------|-----------------------------------------------|------|------|--|--|--------------------------------------------------------|
| 1        | 682-82119-01       | COVER, LEAD WIRE<br>GARNITURE, FIL            | 2    | 2    |  |  |                                                        |
| 2        | 67F-82105-00       | WIRE HARNESS<br>FAISCEAU DE FILS              | 1    | 1    |  |  |                                                        |
| 3        | 6G1-8194A-10       | RELAY<br>RELAIS                               | 1    | 1    |  |  |                                                        |
| 4        | 90170-06M30        | NUT<br>ECROU                                  | 2    | 2    |  |  |                                                        |
| 5        | 90204-06M00        | WASHER, SPRING<br>RONDELLE, GROWER            | 2    | 2    |  |  |                                                        |
| 6        | 6G1-81952-00       | HOLDER, RELAY<br>SUPPORT, RELAIS              | 1    | 1    |  |  |                                                        |
| 7        | 6E5-8195B-01       | RELAY ASSY<br>RELAIS COMPLET                  | 1    | 1    |  |  |                                                        |
| 8        | 90170-06M30        | NUT<br>ECROU                                  | 3    | 3    |  |  |                                                        |
| 9        | 90204-06M00        | WASHER, SPRING<br>RONDELLE, GROWER            | 3    | 3    |  |  |                                                        |
| 10       | 6E5-8195C-01       | RELAY ASSY<br>RELAIS COMPLET                  | 1    | 1    |  |  |                                                        |
| 11       | 90170-06M30        | NUT<br>ECROU                                  | 3    | 3    |  |  |                                                        |
| 12       | 90204-06M00        | WASHER, SPRING<br>RONDELLE, GROWER            | 3    | 3    |  |  |                                                        |
| 13       | 66T-87149-00       | CONNECTOR<br>RACCORD                          | 1    | 1    |  |  |                                                        |
| 14       | 6G5-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL            | 2    | 2    |  |  |                                                        |
| 15       | 67F-82116-00       | WIRE, MINUS LEAD<br>FIL, NEGATIF              | 1    | 1    |  |  |                                                        |
| 16       | 67F-81953-00       | STAY, RELAY<br>SUPPORT, RELAIS                | 1    | 1    |  |  |                                                        |
| 17       | 97095-06016        | BOLT<br>BOULON                                | 2    | 2    |  |  |                                                        |
| 18       | 92995-06600        | WASHER<br>RONDELLE                            | 2    | 2    |  |  |                                                        |
| 19       | 67F-81948-00       | BRACKET<br>JOINT TORIQUE                      | 1    | 1    |  |  |                                                        |
| 20       | 97095-06016        | BOLT<br>BOULON                                | 3    | 3    |  |  |                                                        |
| 21       | 92995-06600        | WASHER<br>RONDELLE                            | 3    | 3    |  |  |                                                        |
| 22       | 67F-81942-00       | COVER<br>COUVERCLE                            | 1    | 1    |  |  |                                                        |
| 23       | 67F-2812A-00       | PULLER, FUSE<br>TENDEUR, FUSIBLE              | 1    | 1    |  |  |                                                        |
| 24       | 67F-82590-04       | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET | 1    | 1    |  |  | 67F:1006741-.67G:1006053-<br>67F:1006741-.67G:1006053- |
| 25       | 67F-82151-00       | .FUSE (20A)<br>.FUSIBLE (20A)                 | 2    | 2    |  |  |                                                        |
| 26       | 67F-82151-10       | .FUSE (30A)<br>.FUSIBLE (30A)                 | 2    | 2    |  |  |                                                        |
| 27       | 67F-8215B-00       | .CAP (BLACK)<br>.BOUCHON (NOIR)               | 2    | 2    |  |  |                                                        |



**FIG. 14 ELECTRICAL 2**

## PARTIE ELECTRIQUE 2

[illegible]



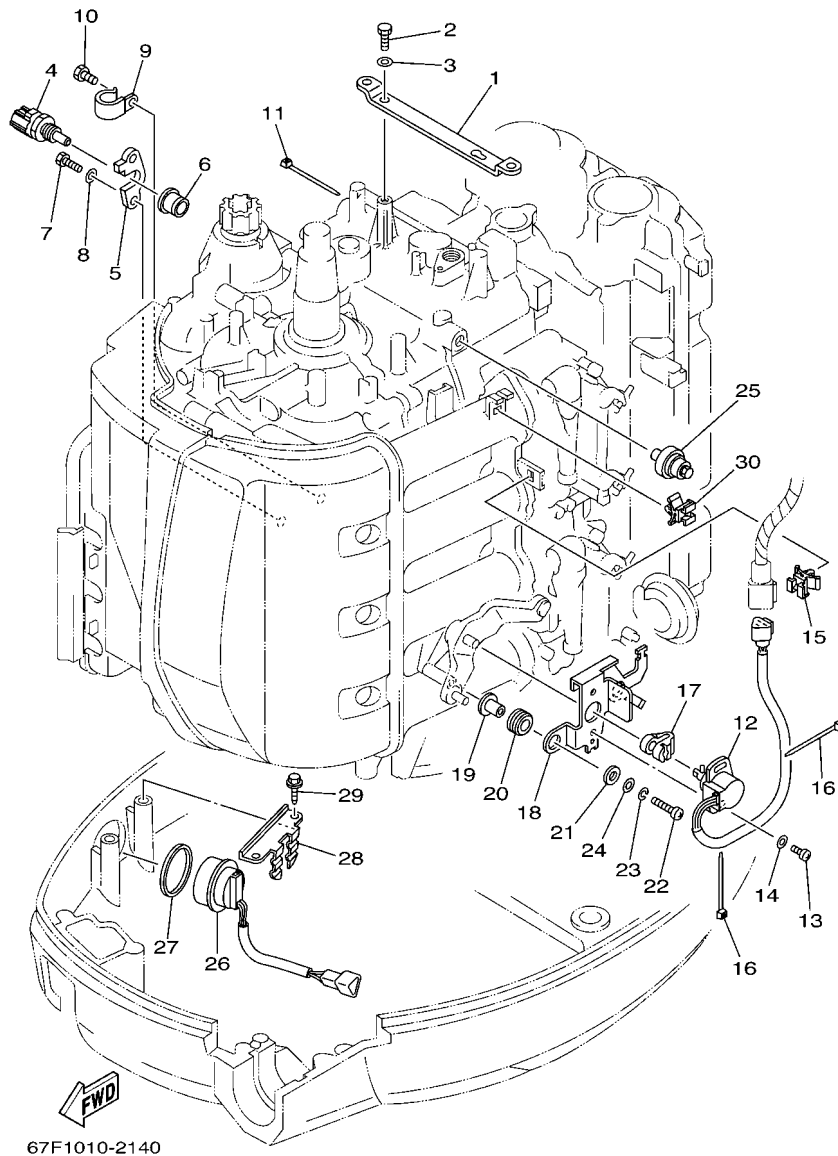
67F1010-2140

FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-8132G-01       | PLATE<br>PLAQUE                                            | 1    | 1    |  |  |                   |
| 2        | 97095-06016        | BOLT<br>BOULON                                             | 2    | 2    |  |  |                   |
| 3        | 92995-06600        | WASHER<br>RONDELLE                                         | 2    | 2    |  |  |                   |
| 4        | 67F-85790-00       | THERMOSENSOR ASSY<br>SENSITOMETRE                          | 1    | 1    |  |  |                   |
| 5        | 67F-85757-00       | RETAINER<br>ARRETOIR                                       | 1    | 1    |  |  |                   |
| 6        | 68V-85753-00       | GASKET, SENDER UNIT<br>JOINT, DE PERCEPTION                | 1    | 1    |  |  |                   |
| 7        | 97095-06016        | BOLT<br>BOULON                                             | 2    | 2    |  |  |                   |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                         | 2    | 2    |  |  |                   |
| 9        | 90465-06M86        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |                   |
| 10       | 97095-06010        | BOLT<br>BOULON                                             | 1    | 1    |  |  |                   |
| 11       | 90465-11M10        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |                   |
| 12       | 61A-85885-00       | THROTTLE SENSOR ASSY<br>SENSITOMETRE (ENS.)                | 1    | 1    |  |  |                   |
| 13       | 97885-05010        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 2    | 2    |  |  |                   |
| 14       | 92995-05600        | WASHER<br>RONDELLE                                         | 2    | 2    |  |  |                   |
| 15       | 90464-09M47        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |                   |
| 16       | 90465-11M10        | CLAMP<br>BRIDE                                             | 2    | 2    |  |  |                   |
| 17       | 6K7-14573-00       | LEVER<br>LEVIER                                            | 1    | 1    |  |  |                   |
| 18       | 67F-83635-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |                   |
| 19       | 90387-05M00        | COLLAR<br>COLLERETTE                                       | 2    | 2    |  |  |                   |
| 20       | 90480-10M23        | GROMMET<br>PASSE-FIL                                       | 2    | 2    |  |  |                   |
| 21       | 90201-05M03        | WASHER, PLATE<br>RONDELLE, PLATE                           | 2    | 2    |  |  |                   |
| 22       | 97885-05025        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 2    | 2    |  |  |                   |
| 23       | 92995-05100        | WASHER<br>RONDELLE                                         | 2    | 2    |  |  |                   |
| 24       | 92995-05600        | WASHER<br>RONDELLE                                         | 2    | 2    |  |  |                   |
| 25       | 68V-82504-00       | OIL PRESSURE SWITCH ASSY<br>CONTACTEUR DE PRESSION D'HUILE | 1    | 1    |  |  |                   |
| 26       | 63D-82563-10       | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR   | 1    | 1    |  |  |                   |
| 27       | 6E5-82587-00       | GASKET<br>JOINT                                            | 1    | 1    |  |  |                   |

D6



**FIG. 15 ELECTRICAL 3**

### PARTIE ELECTRIQUE 3

[illegible]

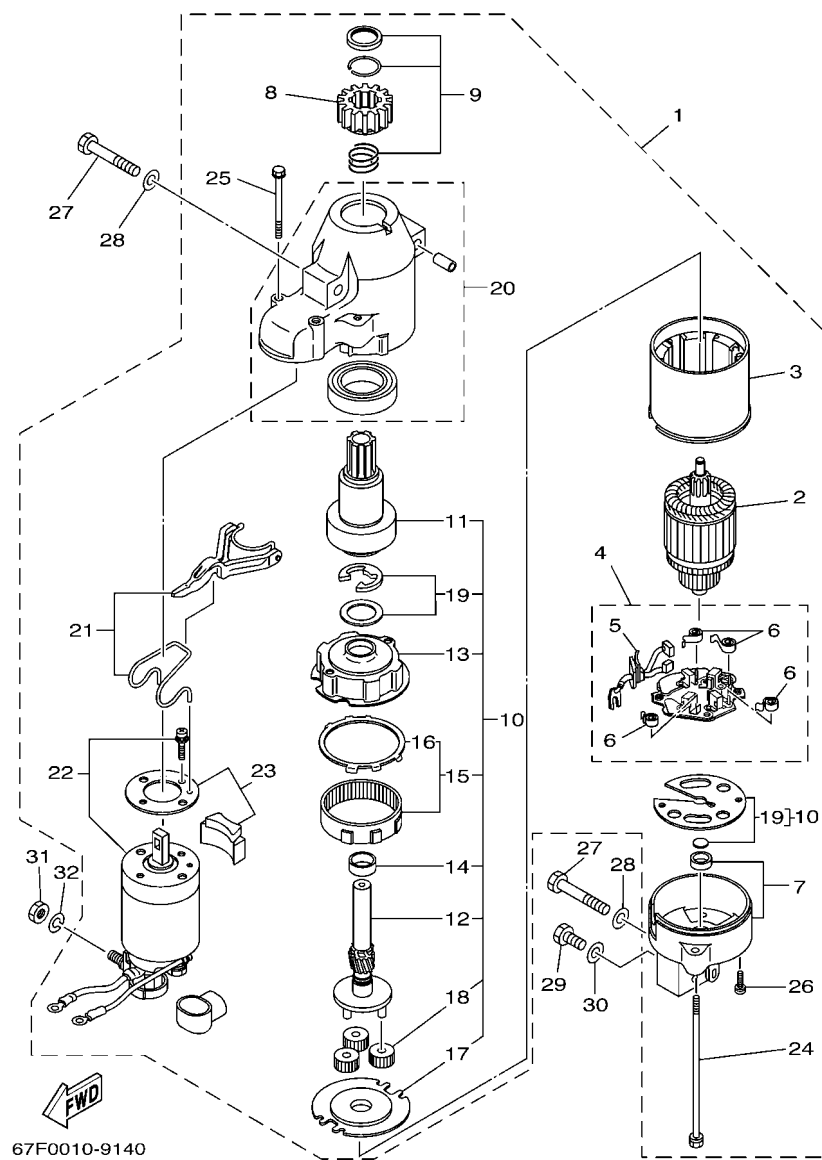
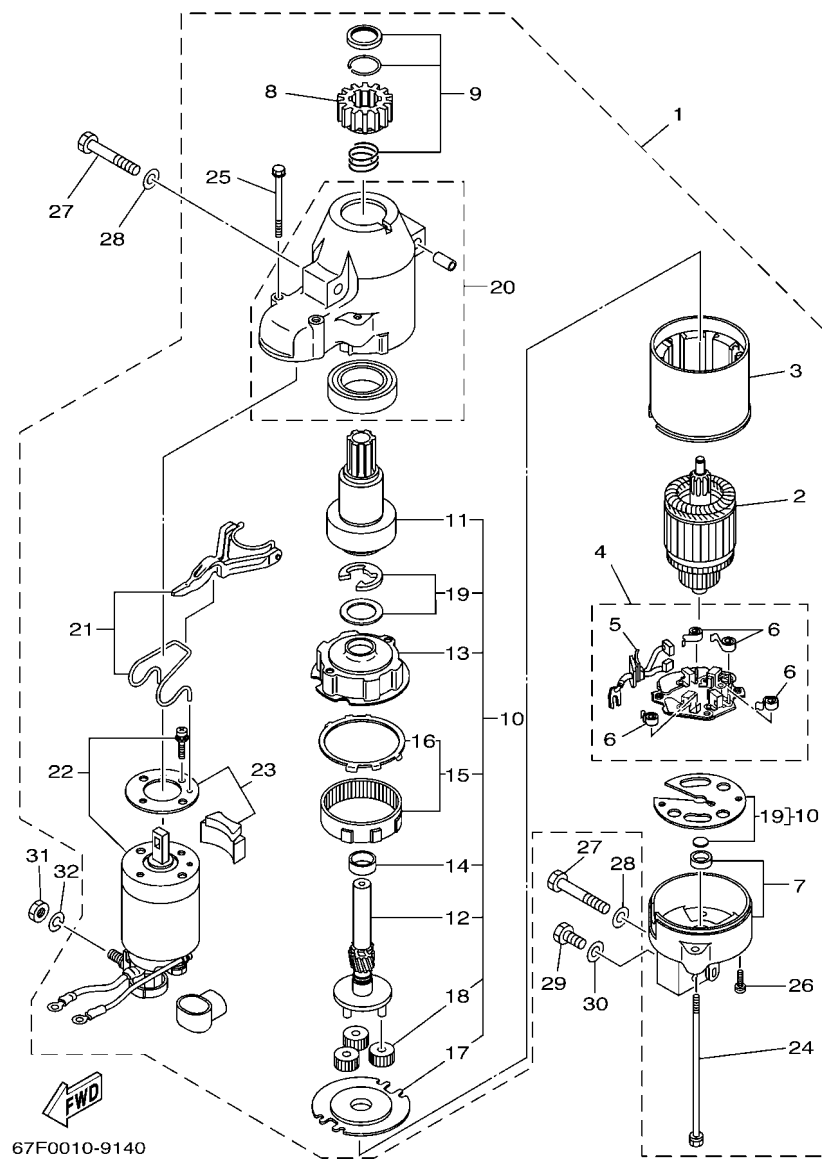


FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-81800-02       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    | 1    |  |  |                   |
| 2        | 67F-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1    | 1    |  |  |                   |
| 3        | 67F-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1    | 1    |  |  |                   |
| 4        | 68F-81840-00       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    | 1    |  |  |                   |
| 5        | 67F-81801-00       | .BRUSH SET<br>.CHARBON                                      | 1    | 1    |  |  |                   |
| 6        | 67F-81813-00       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    | 4    |  |  |                   |
| 7        | 67F-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    | 1    |  |  |                   |
| 8        | 67F-81808-00       | .PINION ASSY<br>.PIGNON                                     | 1    | 1    |  |  |                   |
| 9        | 67F-81857-00       | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1    | 1    |  |  |                   |
| 10       | 67F-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    | 1    |  |  |                   |
| 11       | 67F-81832-00       | .CLUTCH, OVER RUN<br>.EMBRAYAGE, ROUE LIBRE                 | 1    | 1    |  |  |                   |
| 12       | 67F-81836-00       | .SHAFT, PINION<br>.AXE, PIGNON                              | 1    | 1    |  |  |                   |
| 13       | 67F-81821-00       | .BRACKET, CENTER 1<br>.SUPPORT, CENTRE 1                    | 1    | 1    |  |  |                   |
| 14       | 67F-81841-00       | .BEARING<br>.ROULEMENT                                      | 1    | 1    |  |  |                   |
| 15       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1    | 1    |  |  |                   |
| 16       | 67F-8183R-00       | .GASKET<br>.JOINT                                           | 1    | 1    |  |  |                   |
| 17       | 67F-81830-00       | .BRACKET, CENTER 2<br>.SUPPORT, CENTRE 2                    | 1    | 1    |  |  |                   |
| 18       | 60V-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3    | 3    |  |  |                   |
| 19       | 67F-81809-00       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    | 1    |  |  |                   |
| 20       | 67F-81842-00       | .COVER<br>.COUVERCLE                                        | 1    | 1    |  |  |                   |
| 21       | 67F-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1    | 1    |  |  |                   |
| 22       | 67F-81941-01       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1    | 1    |  |  |                   |
| 23       | 67F-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1    | 1    |  |  |                   |
| 24       | 6K7-81826-10       | .BOLT<br>.BOULON                                            | 2    | 2    |  |  |                   |
| 25       | 67F-81828-00       | .BOLT 2<br>.RONDELLE, BUTEE 2                               | 2    | 2    |  |  |                   |
| 26       | 67F-81846-00       | .SCREW<br>.VIS                                              | 2    | 2    |  |  |                   |
| 27       | 97013-08045        | BOLT<br>BOULON                                              | 3    | 3    |  |  |                   |



**FIG. 16 STARTING MOTOR**

## DEMARREUR ELECTRIQUE

[illegible]

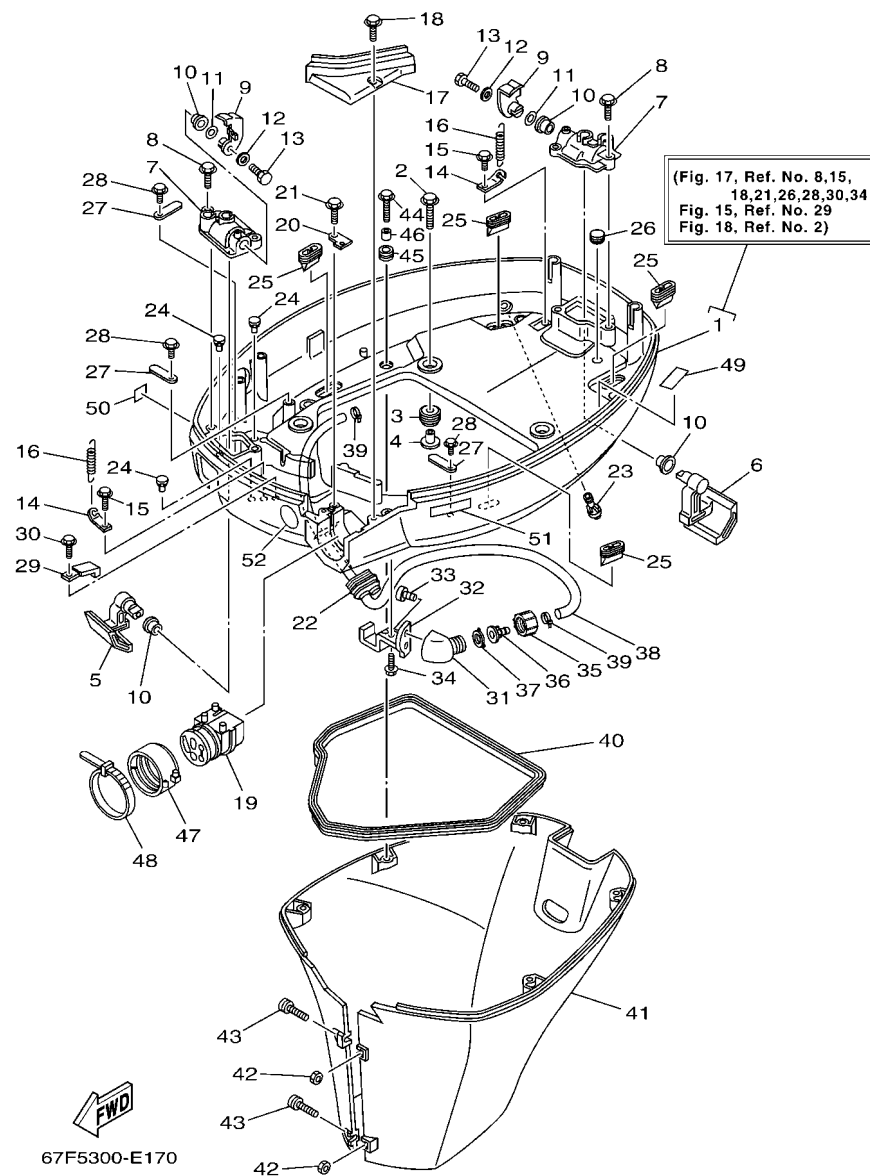


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 67G5 | 67F5 |  |  | REMARKS REMARQUES            |
|----------|--------------------|--------------------------------------------|------|------|--|--|------------------------------|
| 1        | 67F-42710-03-4D    | BOTTOM COWLING ASSY<br>ENS. EMBASE         | 1    | 1    |  |  |                              |
| 2        | 90119-08M22        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4    | 4    |  |  |                              |
| 3        | 90480-22M15        | GROMMET<br>PASSE-FIL                       | 4    | 4    |  |  |                              |
| 4        | 90387-08M37        | COLLAR<br>COLLERETTE                       | 4    | 4    |  |  |                              |
| 5        | 67F-42815-00-4D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                              |
| 6        | 67F-42816-00-4D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                              |
| 7        | 67F-42828-00-5B    | PLATE, CLAMP<br>PLAQUE, PRESSE             | 2    | 2    |  |  |                              |
| 8        | 90109-06M82        | BOLT<br>BOULON                             | 4    | 4    |  |  |                              |
| 9        | 68V-42818-01       | LEVER, CLAMP<br>LEVIER, PRESSE             | 2    | 2    |  |  |                              |
| 10       | 90386-15M73        | BUSH<br>DOUILLE                            | 4    | 4    |  |  |                              |
| 11       | 90206-15M18        | WASHER, WAVE<br>RONDELLE, ONDULEE          | 2    | 2    |  |  |                              |
| 12       | 90201-06068        | WASHER, PLATE<br>RONDELLE, PLATE           | 2    | 2    |  |  |                              |
| 13       | 97095-06016        | BOLT<br>BOULON                             | 2    | 2    |  |  |                              |
| 14       | 64D-43144-00       | HOOK, SPRING<br>CROCHET                    | 2    | 2    |  |  |                              |
| 15       | 90109-06M86        | BOLT<br>BOULON                             | 2    | 2    |  |  |                              |
| 16       | 90506-16M34        | SPRING, TENSION<br>RESSORT, TENSION        | 2    | 2    |  |  |                              |
| 17       | 67F-42738-00-5B    | PLATE, FITTING<br>ETRIER                   | 1    | 1    |  |  |                              |
| 18       | 90109-06M96        | BOLT<br>BOULON                             | 2    | 2    |  |  |                              |
| 19       | 68V-42725-00       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |                              |
| 20       | 67F-42756-00       | STAY, CLAMP<br>SUPPORT, COLLIER            | 1    | 1    |  |  |                              |
| 21       | 90109-06M86        | BOLT<br>BOULON                             | 1    | 1    |  |  |                              |
| 22       | 6H1-42726-21       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 23       | 6H3-44391-01       | NIPPLE, HOSE<br>RACCORD D'ESSENCE          | 1    | 1    |  |  |                              |
| 24       | 6H4-42748-00       | GROMMET<br>PASSE-FIL                       | 3    | 3    |  |  |                              |
| 25       | 67F-42717-00       | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 4    | 4    |  |  |                              |
| 26       | 90338-11007        | PLUG<br>PLOT                               | 1    | 1    |  |  |                              |
| 27       | 6E5-82588-00       | PLATE<br>PLAQUE                            | 3    | 3    |  |  |                              |

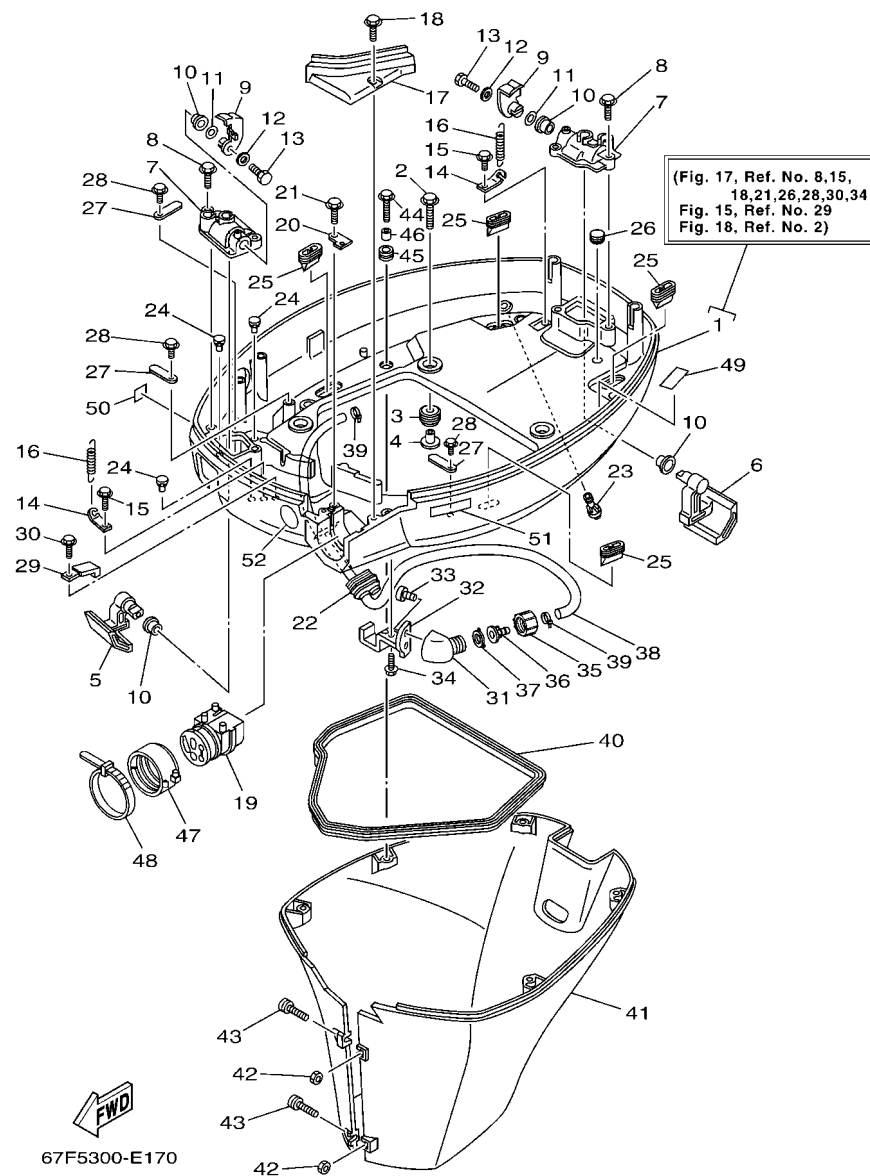
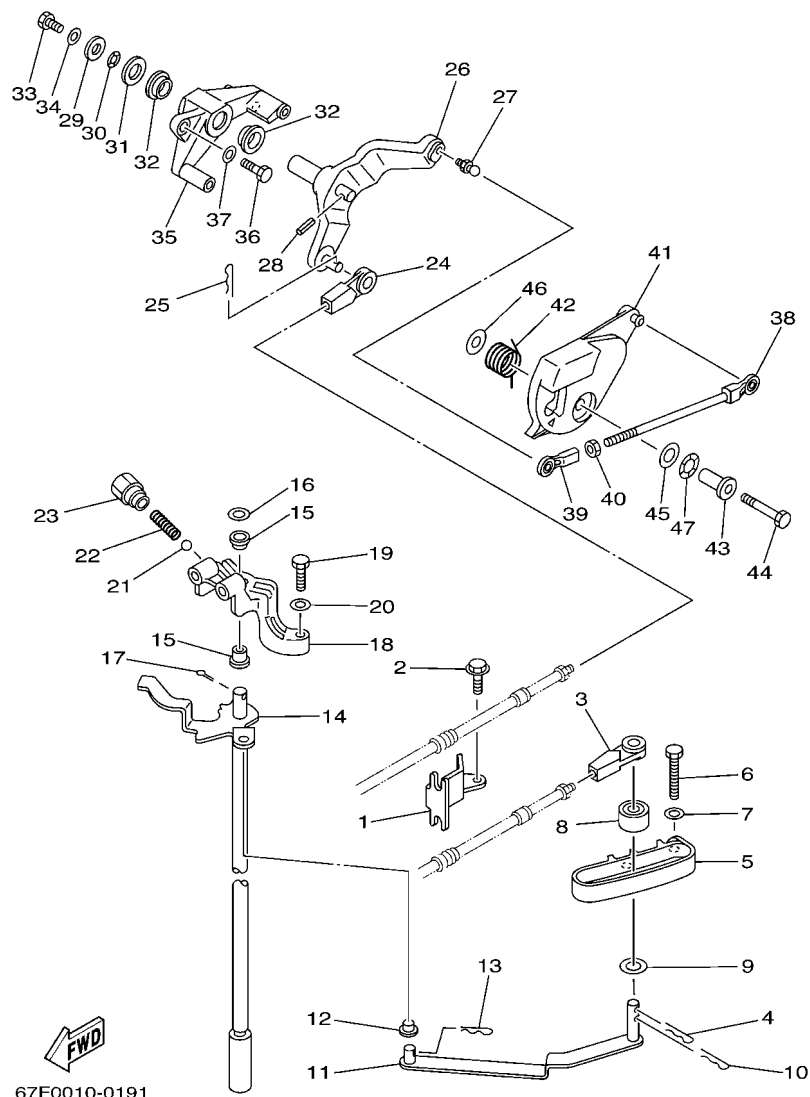


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 67G5 | 67F5 |  |  | REMARKS REMARQUES            |
|----------|--------------------|------------------------------------------|------|------|--|--|------------------------------|
| 28       | 90109-06M81        | BOLT BOULON                              | 3    | 3    |  |  |                              |
| 29       | 90465-08M23        | CLAMP BRIDE                              | 1    | 1    |  |  |                              |
| 30       | 90109-06M86        | BOLT BOULON                              | 1    | 1    |  |  |                              |
| 31       | 68T-12572-00       | ADAPTER ADAPTATEUR                       | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 32       | 67F-12535-00       | PLATE PLAQUE                             | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 33       | 90167-06002        | SCREW, TAPPING VIS, TETE FRAISEE         | 2    | 2    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 34       | 90109-06M86        | BOLT BOULON                              | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 35       | 6R3-12581-00       | JOINT, HOSE 1 JOINT DE TUYAU             | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 36       | 6R3-12582-00       | JOINT, HOSE 2 RACCORD DE TUYAU 1         | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 37       | 6R3-12583-00       | GASKET, HOSE JOINT JOINT                 | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 38       | 67F-24312-00       | PIPE 2 DURITE 2                          | 1    | 1    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 39       | 90465-11M10        | CLAMP BRIDE                              | 2    | 2    |  |  | FLUSHING KIT<br>FLUSHING KIT |
| 40       | 61A-42716-00       | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1     | 1    | 1    |  |  |                              |
| 41       | 67F-42741-01-8D    | APRON CAPOT LATERAL                      | 1    | 1    |  |  |                              |
| 42       | 95380-06600        | NUT, HEXAGON ECROU                       | 2    | 2    |  |  |                              |
| 43       | 90159-06M28        | SCREW, WITH WASHER VIS, AVEC RONDELLE    | 2    | 2    |  |  |                              |
| 44       | 90109-06M80        | BOLT BOULON                              | 5    | 5    |  |  |                              |
| 45       | 90480-13M24        | GROMMET PASSE-FIL                        | 5    | 5    |  |  |                              |
| 46       | 90387-06M43        | COLLAR COLLERETTE                        | 5    | 5    |  |  |                              |
| 47       | 68F-42753-00       | FASTNER ATTACHE                          | 1    | 1    |  |  | AP<br>AP                     |
| 48       | 90464-20258        | CLAMP BRIDE                              | 1    | 1    |  |  | AP<br>AP                     |
| 49       | 67F-82377-00       | LABEL ETIQUETTE                          | 1    | 1    |  |  |                              |
| 50       | 6A1-28176-00       | LABEL, CAUTION ETIQUETTE, RECOMMANDATION | 1    | 1    |  |  |                              |
| 51       | 6E3-8257H-00       | PLATE, MARK PLAQUE, ADHESIF              | 1    | 1    |  |  |                              |
| 52       | 6G8-2415E-00       | LABEL, CAUTION ETIQUETTE, RECOMMANDATION | 1    |      |  |  | FOR SAV<br>FOR SAV           |



67F0010-0191

FIG. 18 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 67GS | 67FS |  |  | REMARKS REMARQUES      |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|------------------------|
| 1        | 67F-48538-00       | CLAMP, CABLE 1<br>COLLIER                               | 1    | 1    |  |  |                        |
| 2        | 90109-06M86        | BOLT<br>BOULON                                          | 1    | 1    |  |  |                        |
| 3        | 663-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1    | 1    |  |  |                        |
| 4        | 90468-18008        | CLIP<br>JONC                                            | 1    | 1    |  |  |                        |
| 5        | 67F-44117-00       | BRACKET<br>SUPPORT                                      | 1    | 1    |  |  |                        |
| 6        | 97095-06040        | BOLT<br>BOULON                                          | 2    | 2    |  |  |                        |
| 7        | 92995-06600        | WASHER<br>RONDELLE                                      | 2    | 2    |  |  |                        |
| 8        | 688-44122-00       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1    | 1    |  |  |                        |
| 9        | 90202-07M07        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    | 1    |  |  |                        |
| 10       | 90468-18008        | CLIP<br>JONC                                            | 1    | 1    |  |  |                        |
| 11       | 67F-44121-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION            | 1    | 1    |  |  |                        |
| 12       | 90386-06M12        | BUSH<br>DOUILLE                                         | 1    | 1    |  |  |                        |
| 13       | 90468-18008        | CLIP<br>JONC                                            | 1    | 1    |  |  |                        |
| 14       | 67F-44120-10       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    | 1    |  |  | L (21.1")<br>L (21.1") |
| 15       | 90386-90M90        | BUSH<br>DOUILLE                                         | 2    | 2    |  |  |                        |
| 16       | 90201-09M02        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    | 1    |  |  |                        |
| 17       | 91490-20015        | PIN, COTTER<br>GOUPILLE                                 | 1    | 1    |  |  |                        |
| 18       | 67F-44118-00       | BRACKET<br>SUPPORT                                      | 1    | 1    |  |  |                        |
| 19       | 97075-06025        | BOLT<br>BOULON                                          | 2    | 2    |  |  |                        |
| 20       | 92995-06600        | WASHER<br>RONDELLE                                      | 2    | 2    |  |  |                        |
| 21       | 93501-04M02        | BALL<br>BILLE                                           | 1    | 1    |  |  |                        |
| 22       | 90501-12082        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1    | 1    |  |  |                        |
| 23       | 648-42715-00       | BUSHING<br>COUSSINET                                    | 1    | 1    |  |  |                        |
| 24       | 663-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1    | 1    |  |  |                        |
| 25       | 90468-18008        | CLIP<br>JONC                                            | 1    | 1    |  |  |                        |
| 26       | 67F-42154-00-94    | LEVER, THROTTLE CONTROL<br>LEVIER DE COMMANDE D'AVANCE  | 1    | 1    |  |  |                        |
| 27       | 663-85518-00       | JOINT, BALL<br>JOINT SPHERIQUE                          | 1    | 1    |  |  |                        |

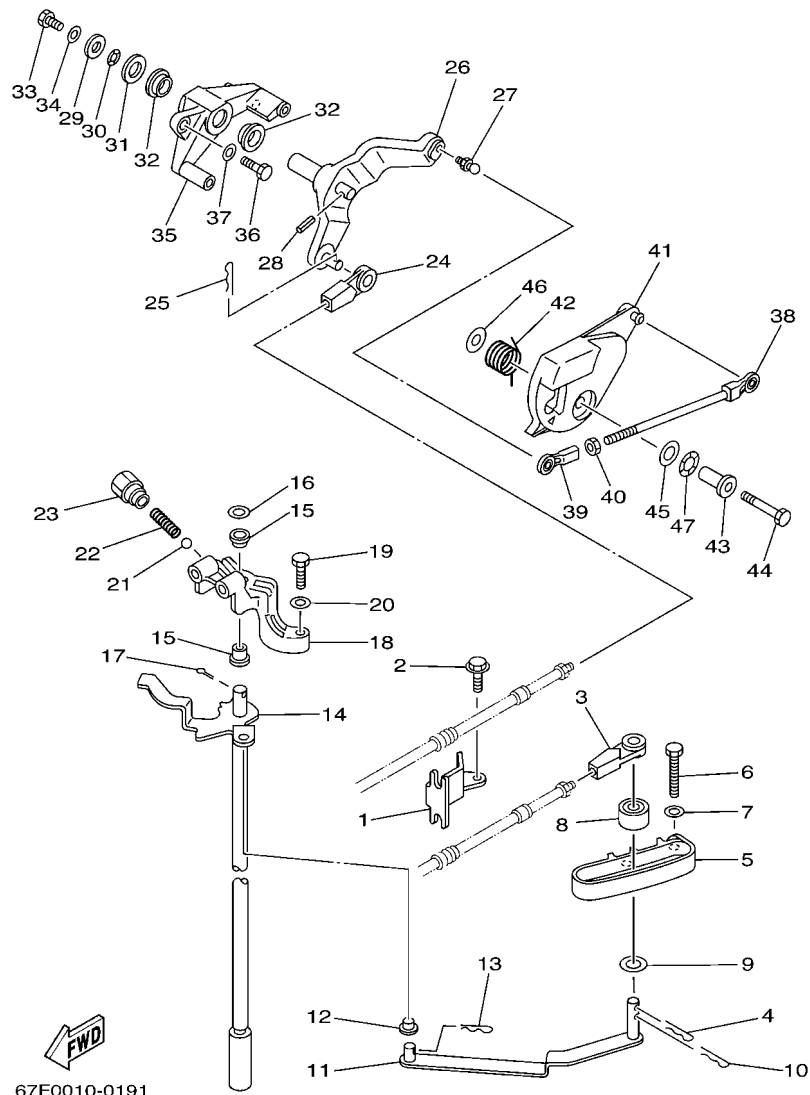


FIG. 18 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION           | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------|------|------|--|--|-------------------|
| 28       | 91690-30018        | PIN, SPRING<br>AGRAFFE            | 1    | 1    |  |  |                   |
| 29       | 90201-06068        | WASHER, PLATE<br>RONDELLE, PLATE  | 1    | 1    |  |  |                   |
| 30       | 90206-12M00        | WASHER, WAVE<br>RONDELLE, ONDULEE | 1    | 1    |  |  |                   |
| 31       | 92990-12600        | WASHER, PLATE<br>RONDELLE, PLATE  | 1    | 1    |  |  |                   |
| 32       | 90386-12069        | BUSH<br>DOUILLE                   | 2    | 2    |  |  |                   |
| 33       | 97095-06012        | BOLT<br>BOULON                    | 1    | 1    |  |  |                   |
| 34       | 92995-06600        | WASHER<br>RONDELLE                | 1    | 1    |  |  |                   |
| 35       | 67F-41661-00-94    | BRACKET<br>SUPPORT                | 1    | 1    |  |  |                   |
| 36       | 97095-06025        | BOLT<br>BOULON                    | 2    | 2    |  |  |                   |
| 37       | 92995-06600        | WASHER<br>RONDELLE                | 2    | 2    |  |  |                   |
| 38       | 67F-41237-00       | JOINT, LINK<br>RACCORD            | 1    | 1    |  |  |                   |
| 39       | 682-41237-00       | JOINT, LINK<br>RACCORD            | 1    | 1    |  |  |                   |
| 40       | 95380-05600        | NUT<br>ECROU                      | 1    | 1    |  |  |                   |
| 41       | 67F-41213-01       | CAM, ACCEL.<br>CAME, ACCELERATION | 1    | 1    |  |  |                   |
| 42       | 67F-44135-00       | SPRING<br>RESSORT                 | 1    | 1    |  |  |                   |
| 43       | 90387-06M82        | COLLAR<br>COLLERETTE              | 1    | 1    |  |  |                   |
| 44       | 97095-06035        | BOLT<br>BOULON                    | 1    | 1    |  |  |                   |
| 45       | 90201-10M02        | WASHER, PLATE<br>RONDELLE, PLATE  | 1    | 1    |  |  |                   |
| 46       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE  | 1    | 1    |  |  |                   |
| 47       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE | 1    | 1    |  |  |                   |

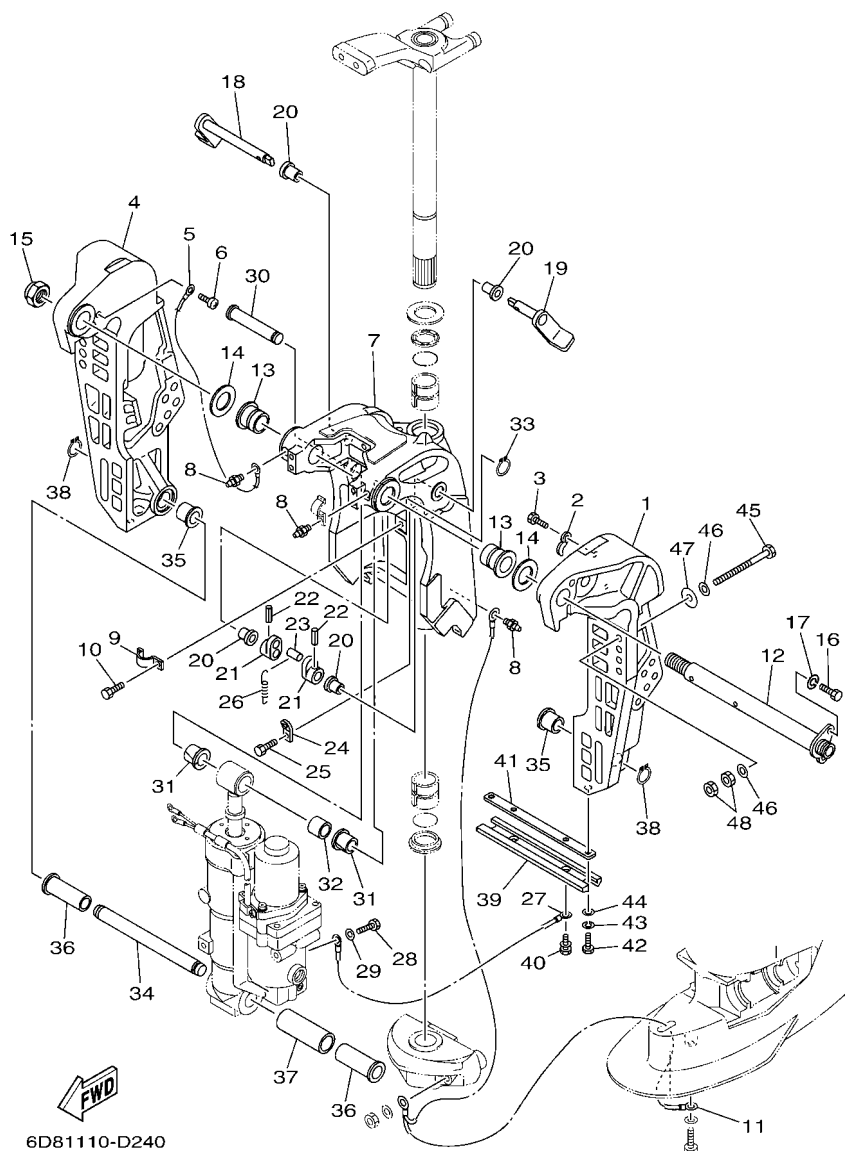


FIG. 19 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 67G5 | 67F5 |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|-------------------|
| 1        | 67F-43111-00-4D    | BRACKET, CLAMP 1<br>PRESSE 1                      | 1    | 1    |  |                   |
| 2        | 90465-10M77        | CLAMP<br>BRIDE                                    | 2    | 2    |  |                   |
| 3        | 97095-06010        | BOLT<br>BOULON                                    | 2    | 2    |  |                   |
| 4        | 67F-43112-00-4D    | BRACKET, CLAMP 2<br>PRESSE 2                      | 1    | 1    |  |                   |
| 5        | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                             | 1    | 1    |  |                   |
| 6        | 97880-06012        | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE          | 1    | 1    |  |                   |
| 7        | 6D8-43311-00-4D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1             | 1    | 1    |  |                   |
| 8        | 93700-06M03        | NIPPLE, GREASE<br>PION                            | 3    | 3    |  |                   |
| 9        | 90465-08M63        | CLAMP<br>BRIDE                                    | 1    | 1    |  |                   |
| 10       | 97095-06010        | BOLT<br>BOULON                                    | 1    | 1    |  |                   |
| 11       | 67F-82127-00       | WIRE, LEAD 2<br>FIL 2                             | 1    | 1    |  |                   |
| 12       | 64E-43131-01       | BOLT, CLAMP BRACKET<br>BOULON, PRESSE             | 1    | 1    |  |                   |
| 13       | 90386-25M31        | BUSH<br>DOUILLE                                   | 2    | 2    |  |                   |
| 14       | 90201-26M59        | WASHER, PLATE<br>RONDELLE, PLATE                  | 2    | 2    |  |                   |
| 15       | 90185-22M11        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT         | 1    | 1    |  |                   |
| 16       | 97095-08020        | BOLT<br>BOULON                                    | 1    | 1    |  |                   |
| 17       | 92995-08100        | WASHER<br>RONDELLE                                | 1    | 1    |  |                   |
| 18       | 6D8-43181-00       | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE | 1    | 1    |  |                   |
| 19       | 6D8-43185-00       | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE | 1    | 1    |  |                   |
| 20       | 90386-10M16        | BUSH<br>DOUILLE                                   | 4    | 4    |  |                   |
| 21       | 6G5-43148-00       | COLLAR, DISTANCE<br>ENTRETOISE                    | 2    | 2    |  |                   |
| 22       | 91690-30020        | PIN, SPRING<br>AGRAFFE                            | 2    | 2    |  |                   |
| 23       | 90249-06M19        | PIN<br>GOUPILLE                                   | 1    | 1    |  |                   |
| 24       | 66T-43144-00       | HOOK, SPRING<br>CROCHET                           | 1    | 1    |  |                   |
| 25       | 97095-06010        | BOLT<br>BOULON                                    | 1    | 1    |  |                   |
| 26       | 90506-14M24        | SPRING, TENSION<br>RESSORT, TENSION               | 1    | 1    |  |                   |
| 27       | 6D8-82148-00       | WIRE, LEAD 4<br>FIL 4                             | 1    | 1    |  |                   |

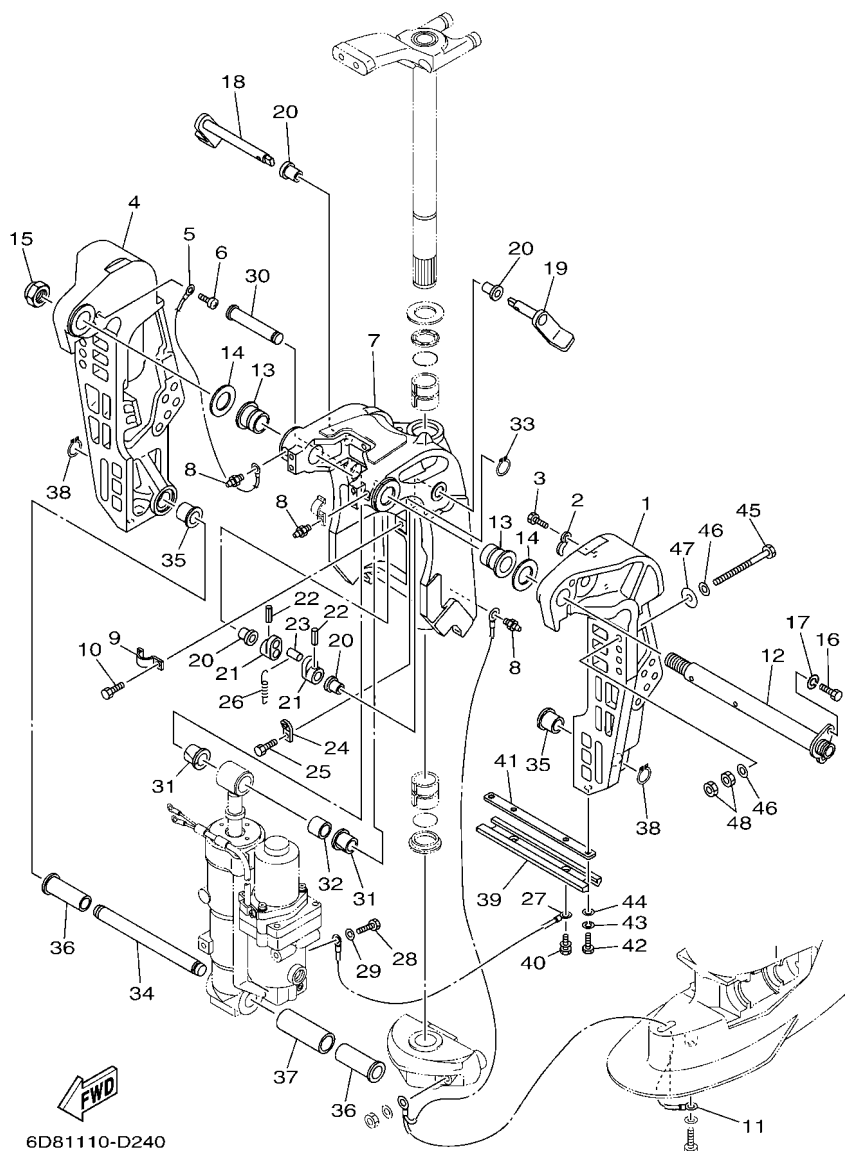
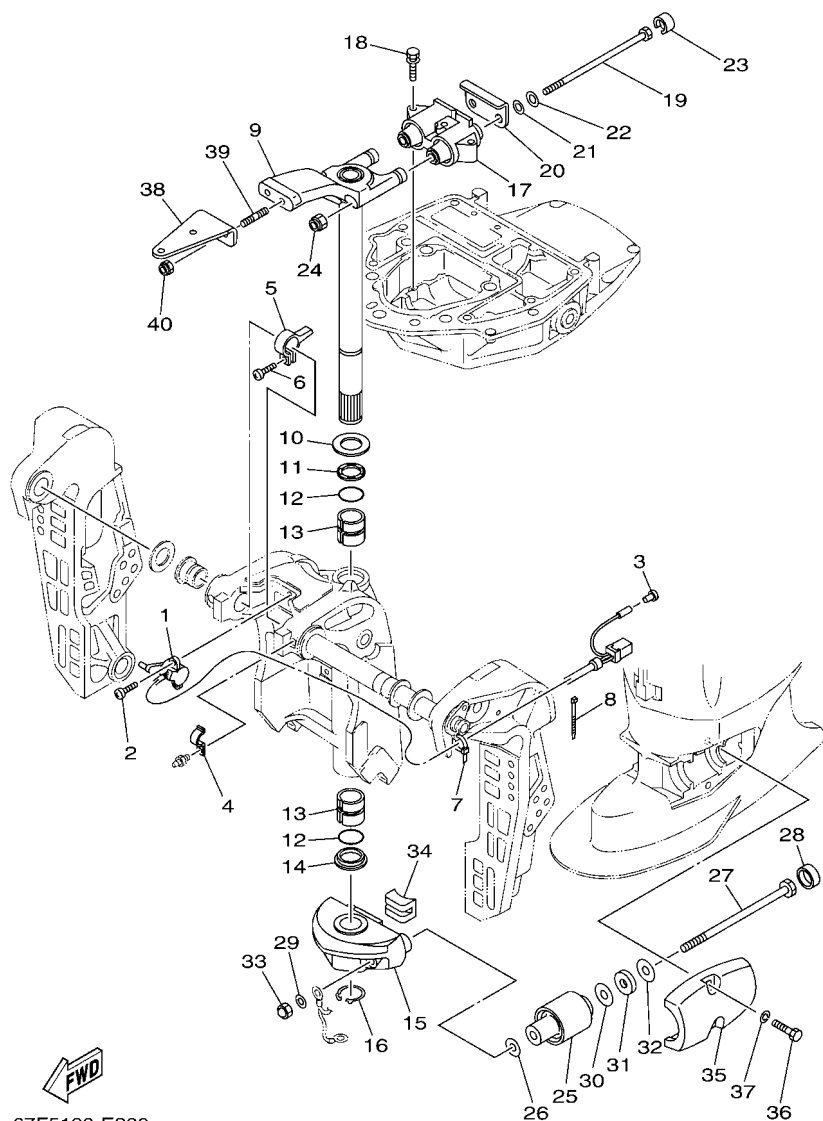


FIG. 19 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 67G5 | 67F5 |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|-------------------|
| 28       | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |                   |
| 29       | 92995-06600        | WASHER<br>RONDELLE                                   | 1    | 1    |  |                   |
| 30       | 6D8-43126-00       | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1    | 1    |  |                   |
| 31       | 90386-18M35        | BUSH<br>DOUILLE                                      | 2    | 2    |  |                   |
| 32       | 90386-18001        | BUSH<br>DOUILLE                                      | 1    | 1    |  |                   |
| 33       | 93410-18M05        | CIRCLIP<br>CLIPS                                     | 1    | 1    |  |                   |
| 34       | 67F-43818-00       | PIN, LOWER SHOCK MOUNT<br>AXE, INFÉRIEUR AMORTISSEUR | 1    | 1    |  |                   |
| 35       | 90387-18M01        | COLLAR<br>COLLERETTE                                 | 2    | 2    |  |                   |
| 36       | 90386-18MA0        | BUSH<br>DOUILLE                                      | 2    | 2    |  |                   |
| 37       | 90387-22M01        | COLLAR<br>COLLERETTE                                 | 1    | 1    |  |                   |
| 38       | 93410-18M05        | CIRCLIP<br>CLIPS                                     | 2    | 2    |  |                   |
| 39       | 6H1-45251-03       | ANODE<br>ANODE                                       | 1    | 1    |  |                   |
| 40       | 90119-06M81        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 2    | 2    |  |                   |
| 41       | 6H1-44526-00       | PLATE<br>PLAQUE                                      | 1    | 1    |  |                   |
| 42       | 97095-06016        | BOLT<br>BOULON                                       | 2    | 2    |  |                   |
| 43       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                   | 2    | 2    |  |                   |
| 44       | 92995-06600        | WASHER<br>RONDELLE                                   | 2    | 2    |  |                   |
| 45       | 90101-12M03        | BOLT (L:115MM)<br>BOULON (L:115MM)                   | 4    | 4    |  |                   |
| 46       | 90201-13M01        | WASHER, PLATE<br>RONDELLE, PLATE                     | 8    | 8    |  |                   |
| 47       | 90201-12M05        | WASHER, PLATE<br>RONDELLE, PLATE                     | 4    | 4    |  |                   |
| 48       | 95380-12600        | NUT<br>ECROU                                         | 8    | 8    |  |                   |



67F5100-E200

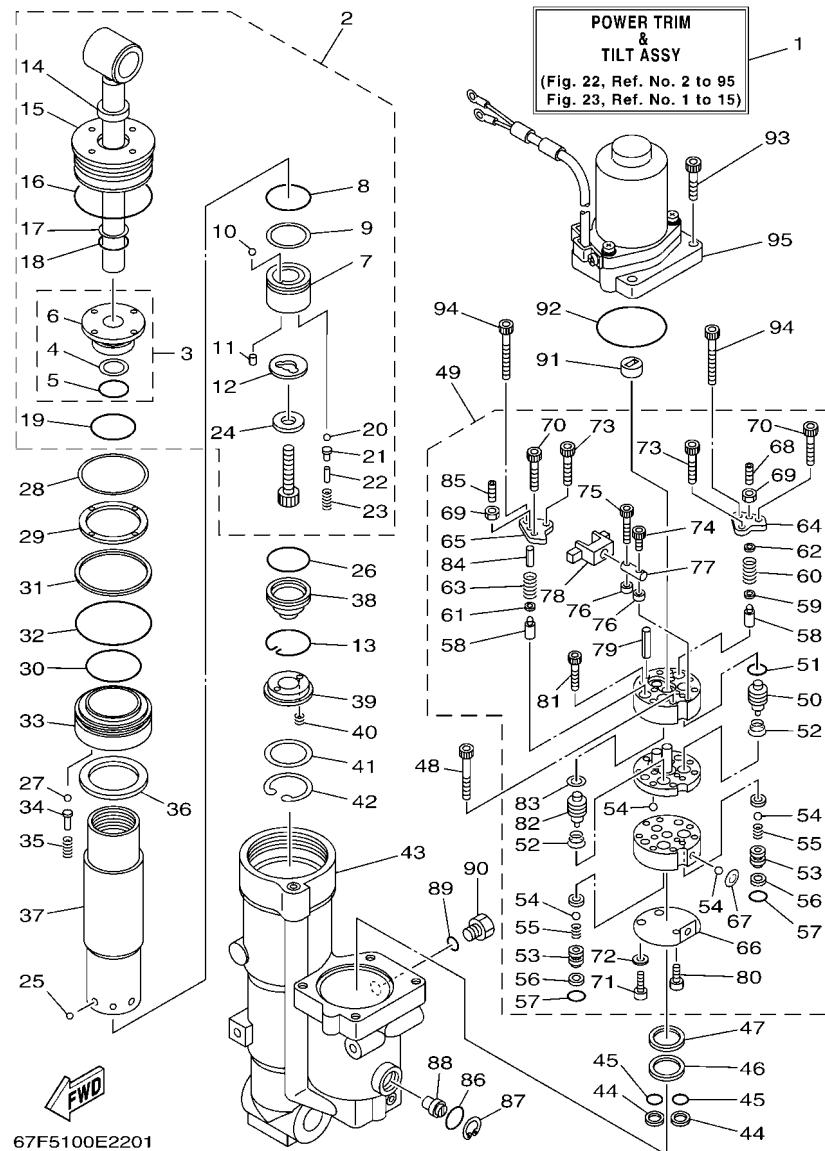
FIG. 20 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 64E-83672-02       | TRIM SENDER INCLINER RACCORD                               | 1    | 1    |  |  |                   |
| 2        | 97885-06016        | SCREW, PAN HEAD VIS, A ENCOCHE                             | 2    | 2    |  |  |                   |
| 3        | 703-82119-00       | COVER, LEAD WIRE GARNITURE, FIL                            | 1    | 1    |  |  |                   |
| 4        | 90465-08M63        | CLAMP BRIDE                                                | 1    | 1    |  |  |                   |
| 5        | 64E-43139-02       | CAM, TRIM SENDER VILEBREQUIN TRUM                          | 1    | 1    |  |  |                   |
| 6        | 97780-60525        | SCREW, TAPPING VIS, TETE BOMBEE                            | 1    | 1    |  |  |                   |
| 7        | 90465-11M10        | CLAMP BRIDE                                                | 1    | 1    |  |  |                   |
| 8        | 90465-11M10        | CLAMP BRIDE                                                | 3    | 3    |  |  |                   |
| 9        | 67F-42510-11-4D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)             | 1    | 1    |  |  |                   |
| 10       | 90201-30M00        | WASHER, PLATE RONDELLE, PLATE                              | 1    | 1    |  |  |                   |
| 11       | 90386-30M78        | BUSH DOUILLE                                               | 1    | 1    |  |  |                   |
| 12       | 93210-29M94        | O-RING JOINT TORIQUE                                       | 2    | 2    |  |  |                   |
| 13       | 90386-30M77        | BUSH DOUILLE                                               | 2    | 2    |  |  |                   |
| 14       | 90386-30M60        | BUSH DOUILLE                                               | 1    | 1    |  |  |                   |
| 15       | 67F-44551-00-4D    | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR | 1    | 1    |  |  |                   |
| 16       | 93410-28M06        | CIRCLIP CLIPS                                              | 1    | 1    |  |  |                   |
| 17       | 67F-44514-00-94    | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL    | 1    | 1    |  |  |                   |
| 18       | 97575-08445        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE               | 3    | 3    |  |  |                   |
| 19       | 90109-12007        | BOLT BOULON                                                | 2    | 2    |  |  |                   |
| 20       | 67F-44526-00       | PLATE PLAQUE                                               | 1    | 1    |  |  |                   |
| 21       | 90201-12M16        | WASHER, PLATE RONDELLE, PLATE                              | 2    | 2    |  |  |                   |
| 22       | 90201-13M01        | WASHER, PLATE RONDELLE, PLATE                              | 2    | 2    |  |  |                   |
| 23       | 67F-44533-00       | DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEUR | 2    | 2    |  |  |                   |
| 24       | 95780-12300        | NUT, FLANGE ECROU                                          | 2    | 2    |  |  |                   |
| 25       | 67F-44555-00-94    | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL    | 2    | 2    |  |  |                   |
| 26       | 90201-13M03        | WASHER, PLATE RONDELLE, PLATE                              | 2    | 2    |  |  |                   |
| 27       | 90109-12012        | BOLT BOULON                                                | 2    | 2    |  |  |                   |







67F5100E2201

FIG. 22 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 67GS | 67FS |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|-------------------|
| 1        | 6D8-43800-00-4D    | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1    | 1    |  |                   |
| 2        | 67F-43810-01       | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS   | 1    | 1    |  |                   |
| 3        | 67F-4380R-00       | .CYLINDER END SUB ASSY<br>.CYLINDRE RACCORD (ENS.)       | 1    | 1    |  |                   |
| 4        | 6H1-43872-10       | ..RING, BACK UP<br>..RESSORT                             | 1    | 1    |  |                   |
| 5        | 93210-18397        | ..O-RING<br>..JOINT TORIQUE                              | 1    | 1    |  |                   |
| 6        | 67F-43811-00       | ..SCREW, CYLINDER END<br>..VIS                           | 1    | 1    |  |                   |
| 7        | 67F-4385A-01       | ..PISTON, TILT<br>..PISTON                               | 1    | 1    |  |                   |
| 8        | 93210-29375        | ..O-RING<br>..JOINT TORIQUE                              | 1    | 1    |  |                   |
| 9        | 62X-43871-00       | ..RING, BACK UP<br>..SEGMENT                             | 1    | 1    |  |                   |
| 10       | 93501-08001        | ..BALL<br>..BILLE                                        | 1    | 1    |  |                   |
| 11       | 93602-07244        | ..PIN, DOWEL<br>..GOUJON                                 | 2    | 2    |  |                   |
| 12       | 67F-22435-00       | ..PLATE, VALVE 2<br>..PLAQUE, CLAPET 2                   | 1    | 1    |  |                   |
| 13       | 67F-43875-00       | ..RING, SNAP<br>..RESSORT                                | 1    | 1    |  |                   |
| 14       | 6H1-43812-00       | SEAL, DUST<br>JOINT                                      | 1    | 1    |  |                   |
| 15       | 67F-43821-00       | SCREW, TRIM CYLINDER END<br>VIS                          | 1    | 1    |  |                   |
| 16       | 67F-43861-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |                   |
| 17       | 6H1-43872-10       | RING, BACK UP<br>RESSORT                                 | 1    | 1    |  |                   |
| 18       | 93210-18397        | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |                   |
| 19       | 62X-43862-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |                   |
| 20       | 93501-08001        | BALL<br>BILLE                                            | 2    | 2    |  |                   |
| 21       | 65W-4386A-00       | PIN, ABSORBER VALVE<br>GOUILLE, SOUPAPE                  | 2    | 2    |  |                   |
| 22       | 688-4386F-00       | PIN, STRAIGHT<br>RESSORT                                 | 2    | 2    |  |                   |
| 23       | 65W-43853-00       | SPRING, MAIN VALVE<br>RESSORT                            | 2    | 2    |  |                   |
| 24       | 67F-43893-00       | WASHER<br>RONDELLE                                       | 1    | 1    |  |                   |
| 25       | 93503-16003        | BALL<br>BILLES                                           | 6    | 6    |  |                   |
| 26       | 67F-43863-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |                   |
| 27       | 93501-08001        | BALL<br>BILLE                                            | 5    | 5    |  |                   |

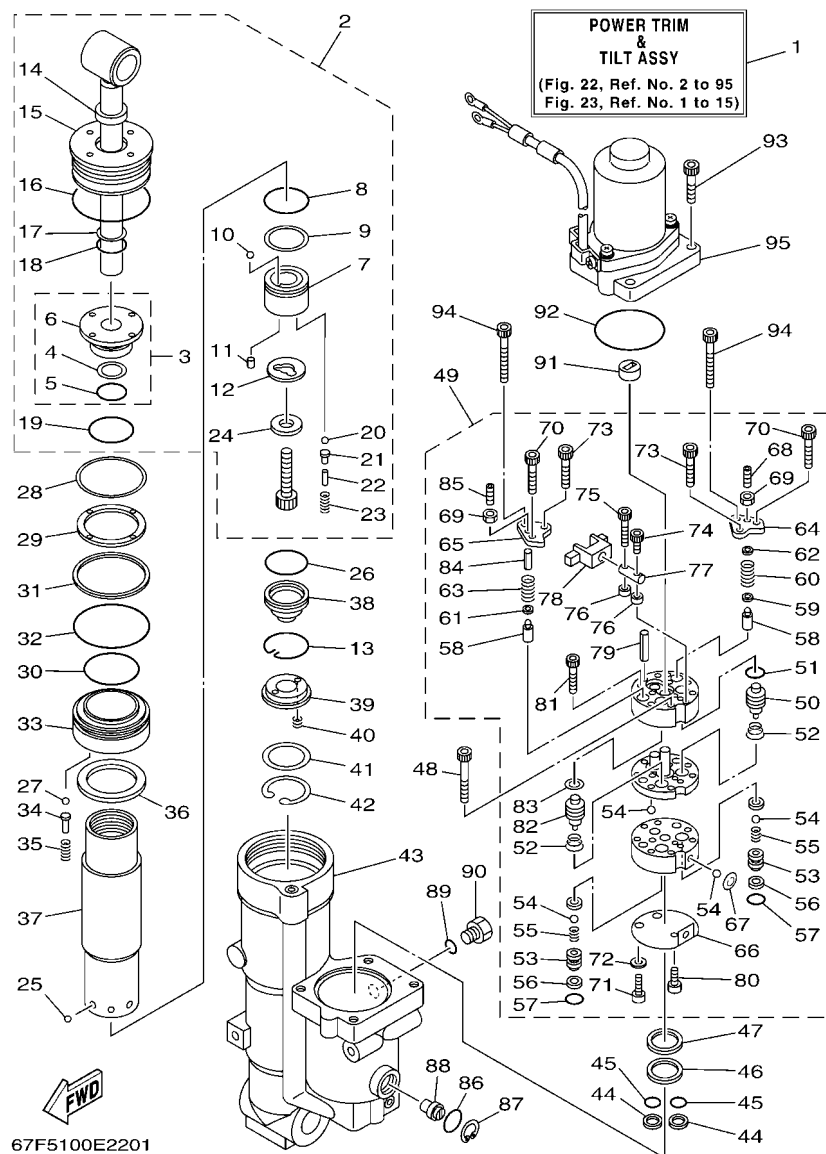


FIG. 22 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 67G5 | 67F5 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|-------------------|
| 28       | 67F-43899-00       | PLATE STOPPER<br>PLAQUETTE                        | 1    | 1    |                   |
| 29       | 67F-43816-00       | FILTER 1<br>FILTRE 1                              | 1    | 1    |                   |
| 30       | 67F-43862-00       | O-RING<br>JOINT TORIQUE                           | 1    | 1    |                   |
| 31       | 67F-43871-00       | RING, BACK UP<br>SEGMENT                          | 1    | 1    |                   |
| 32       | 62X-43865-00       | O-RING<br>JOINT TORIQUE                           | 1    | 1    |                   |
| 33       | 67F-4388A-00       | PISTON, TRIM<br>PISTON                            | 1    | 1    |                   |
| 34       | 6T4-4386A-00       | PIN, ABSORBER VALVE<br>GOUPILLE, SOUPE            | 5    | 5    |                   |
| 35       | 67F-43857-00       | SPRING, ABSORBER VALVE<br>RESSORT                 | 5    | 5    |                   |
| 36       | 67F-4381J-00       | PLATE<br>PLAQUE                                   | 1    | 1    |                   |
| 37       | 67F-22471-01       | CYLINDER, SHOCK ABSORBER<br>CYLINDRE, AMORTISSEUR | 1    | 1    |                   |
| 38       | 67F-4381B-00       | FREE PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.)  | 1    | 1    |                   |
| 39       | 62X-43899-00       | PLATE STOPPER<br>PLAQUETTE                        | 1    | 1    |                   |
| 40       | 62X-4384H-00       | SPRING<br>RESSORT                                 | 2    | 2    |                   |
| 41       | 1UF-22434-00       | PLATE, VALVE 1<br>PLATEAU, SOUPE 1                | 1    | 1    |                   |
| 42       | 62X-43875-00       | RING, SNAP<br>RESSORT                             | 1    | 1    |                   |
| 43       | 6D8-4380K-00       | CYLINDER, TILT SUB ASSY<br>CYLINDRE               | 1    | 1    |                   |
| 44       | 6C6-43817-00       | FILTER 2<br>FILTRE 2                              | 2    | 2    |                   |
| 45       | 69J-4389J-00       | O-RING<br>JOINT TORIQUE                           | 2    | 2    |                   |
| 46       | 6C5-43816-00       | FILTER 1<br>FILTRE 1                              | 1    | 1    |                   |
| 47       | 6C5-4380G-00       | PLATE<br>PLAQUE                                   | 1    | 1    |                   |
| 48       | 91317-05045        | BOLT<br>BOULON                                    | 2    | 2    |                   |
| 49       | 6D8-43830-00       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.)           | 1    | 1    |                   |
| 50       | 6C6-43841-00       | .PISTON, SHUTTLE<br>.PISTON                       | 1    | 1    |                   |
| 51       | 6H1-43883-00       | .O-RING<br>.JOINT TORIQUE                         | 1    | 1    |                   |
| 52       | 6C6-43894-00       | .SPRING, SHUTTLE RETURN<br>.RESSORT               | 2    | 2    |                   |
| 53       | 6C6-4382E-00       | .ADAPTOR 2<br>.ADAPTEUR 2                         | 2    | 2    |                   |
| 54       | 93505-32038        | .BALL<br>.BILLE                                   | 6    | 6    |                   |

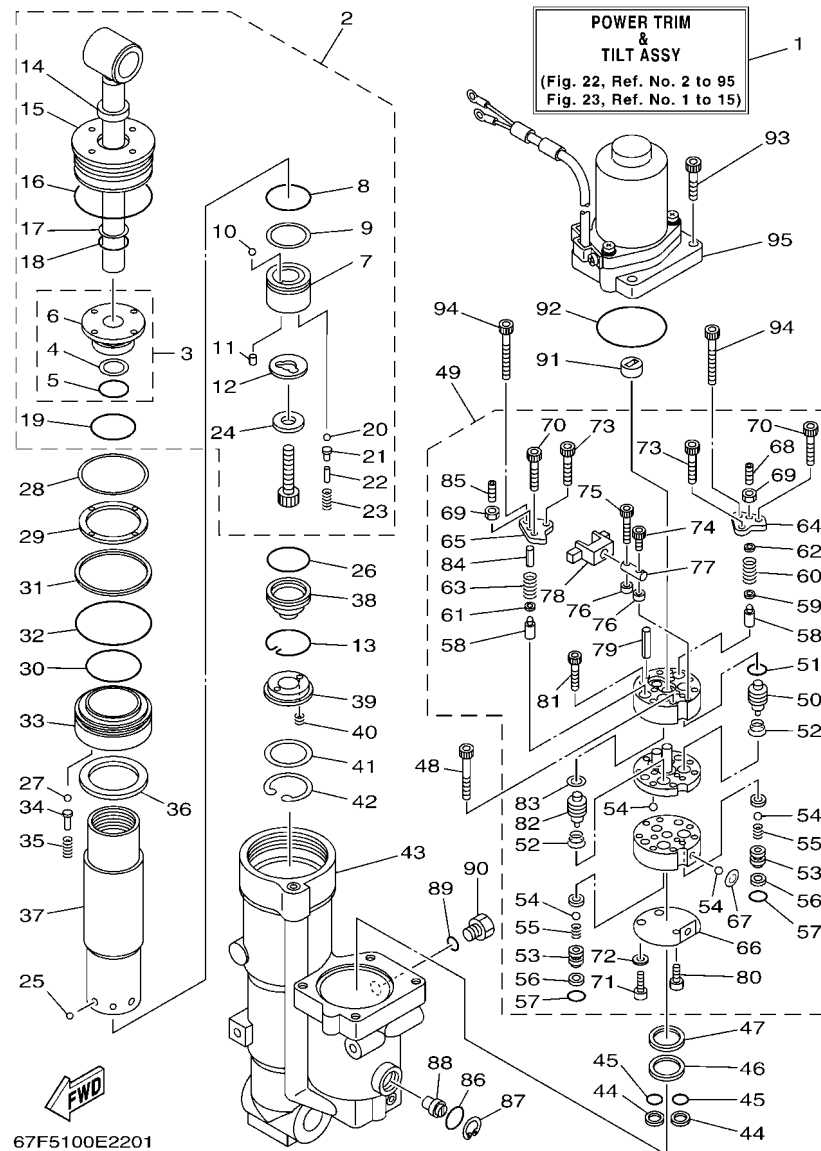


FIG. 22 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION             | 67G5 | 67F5 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------|------|------|-------------------|
| 55       | 6C6-43853-00       | .SPRING, MAIN VALVE<br>.RESSORT     | 2    | 2    |                   |
| 56       | 6C6-4387G-00       | .WASHER<br>.RONDELLE                | 2    | 2    |                   |
| 57       | 69J-4389J-00       | .O-RING<br>.JOINT TORIQUE           | 2    | 2    |                   |
| 58       | 6C5-43851-00       | .SEAT, RELIEF VALVE<br>.SIEGE       | 2    | 2    |                   |
| 59       | 6C5-43893-00       | .WASHER<br>.RONDELLE                | 1    | 1    |                   |
| 60       | 6D8-43855-00       | .SPRING, UP RELIEF<br>.RESSORT      | 1    | 1    |                   |
| 61       | 6C6-43893-00       | .WASHER<br>.RONDELLE                | 1    | 1    |                   |
| 62       | 6C5-4381K-00       | .HOLDER<br>.SUPPORT                 | 1    | 1    |                   |
| 63       | 6D8-43856-00       | .SPRING, DOWN RELIEF<br>.RESSORT    | 1    | 1    |                   |
| 64       | 6C5-4382K-00       | .CAP, RELIEF VALVE<br>.CHAPEAU      | 1    | 1    |                   |
| 65       | 6C5-4382L-00       | .CAP, RELIEF VALVE<br>.CAPUCHON     | 1    | 1    |                   |
| 66       | 6C5-43895-00       | .SEAT, RELIEF VALVE<br>.SIEGE       | 1    | 1    |                   |
| 67       | 6C5-43854-00       | .SPRING, MANUAL RELEASE<br>.RESSORT | 1    | 1    |                   |
| 68       | 92A08-03110        | .SCREW SET<br>.VIS                  | 1    | 1    |                   |
| 69       | 95307-03600        | .NUT<br>.ECROU                      | 2    | 2    |                   |
| 70       | 91317-05030        | .BOLT<br>.BOULON                    | 2    | 2    |                   |
| 71       | 6C6-43878-00       | .BOLT, SOCKET<br>.BOULON            | 2    | 2    |                   |
| 72       | 62Y-4387G-00       | .WASHER<br>.RONDELLE                | 2    | 2    |                   |
| 73       | 91317-04030        | .BOLT<br>.BOULON                    | 2    | 2    |                   |
| 74       | 91317-03016        | .BOLT<br>.BOULON                    | 1    | 1    |                   |
| 75       | 6C6-4388E-00       | .PLUG, TAPER SCREW<br>.BOUCHON      | 1    | 1    |                   |
| 76       | 6C6-4388F-00       | .SPACER<br>.ENTRETOISE              | 2    | 2    |                   |
| 77       | 6C6-4386G-00       | .PIN, STRAIGHT 2<br>.RESSORT 2      | 1    | 1    |                   |
| 78       | 6C6-4386E-00       | .LEVER 1<br>.LEVIER 1               | 1    | 1    |                   |
| 79       | 91609-50028        | .PIN, SPRING<br>.AXE DE RESSORT     | 2    | 2    |                   |
| 80       | 91317-03005        | .BOLT<br>.BOULON                    | 1    | 1    |                   |
| 81       | 91317-05025        | .BOLT<br>.BOULON                    | 2    | 2    |                   |

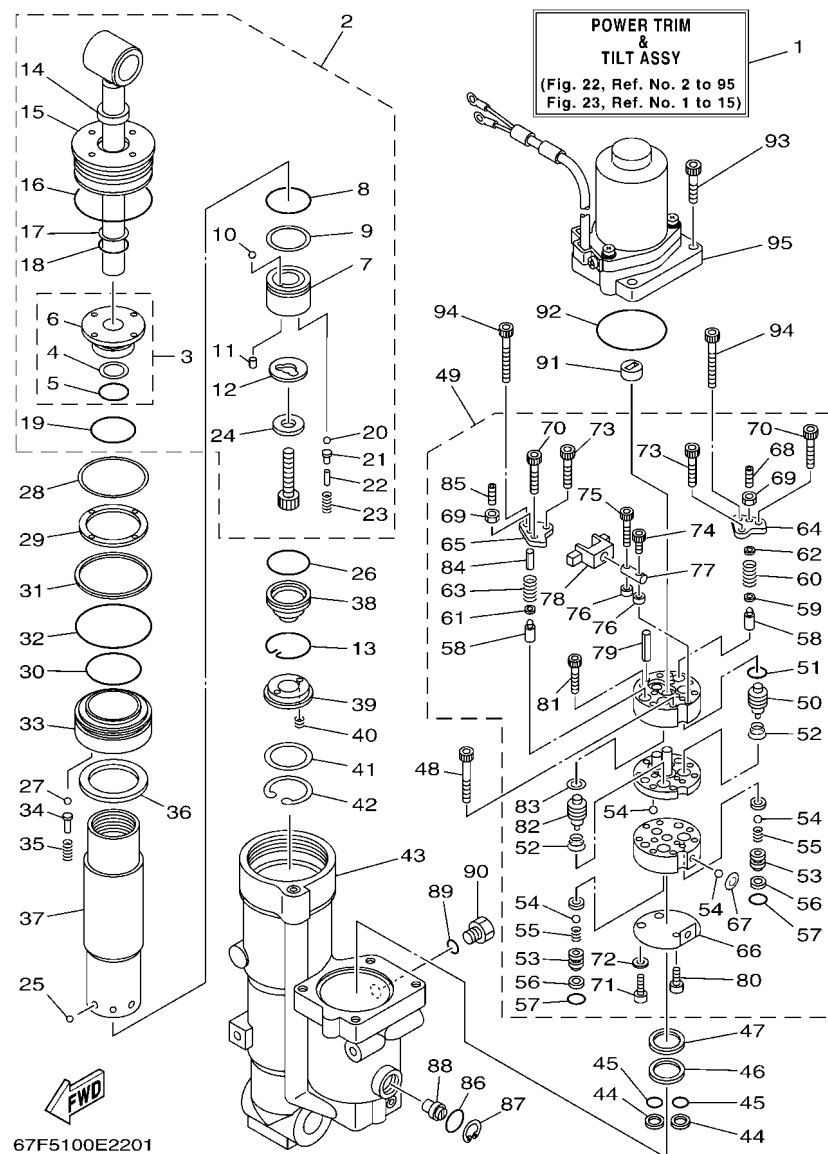


FIG. 22 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION      | 67G5 | 67F5 | REMARKS REMARQUES                  |
|----------|--------------------|------------------------------|------|------|------------------------------------|
| 82       | 6C5-43841-00       | .PISTON, SHUTTLE<br>.PISTON  | 1    | 1    |                                    |
| 83       | 6C5-43872-00       | .RING, BACK UP<br>.RESSORT   | 1    | 1    |                                    |
| 84       | 6D8-4381G-00       | .PIN 1<br>.GOUPILLE 1        | 1    | 1    |                                    |
| 85       | 92A08-03012        | .SCREW SET<br>.VIS           | 1    | 1    |                                    |
| 86       | 93210-18397        | O-RING<br>JOINT TORIQUE      | 1    | 1    |                                    |
| 87       | 6H1-43875-00       | RING, SNAP<br>RESSORT        | 1    | 1    |                                    |
| 88       | 6D8-43845-00       | SCREW, MANUAL RELEASE<br>VIS | 1    | 1    |                                    |
| 89       | 93210-09165        | O-RING<br>JOINT TORIQUE      | 1    | 1    |                                    |
| 90       | 6H1-43829-00       | PLUG, RESERVOIR<br>BOUCHON   | 1    | 1    |                                    |
| 91       | 6C5-43831-00       | CONNECTOR, SHAFT<br>RACCORD  | 1    | 1    |                                    |
| 92       | 93210-64488        | O-RING<br>JOINT TORIQUE      | 1    | 1    |                                    |
| 93       | 65W-43888-00       | BOLT, SOCKET<br>BOULON       | 4    | 4    |                                    |
| 94       | 91317-05050        | BOLT<br>BOULON               | 2    | 2    |                                    |
| 95       | 6D8-43880-00       | MOTOR ASSY<br>MOTEUR (ENS.)  | 1    | 1    | REFER TO FIG.23<br>REFER TO FIG.23 |

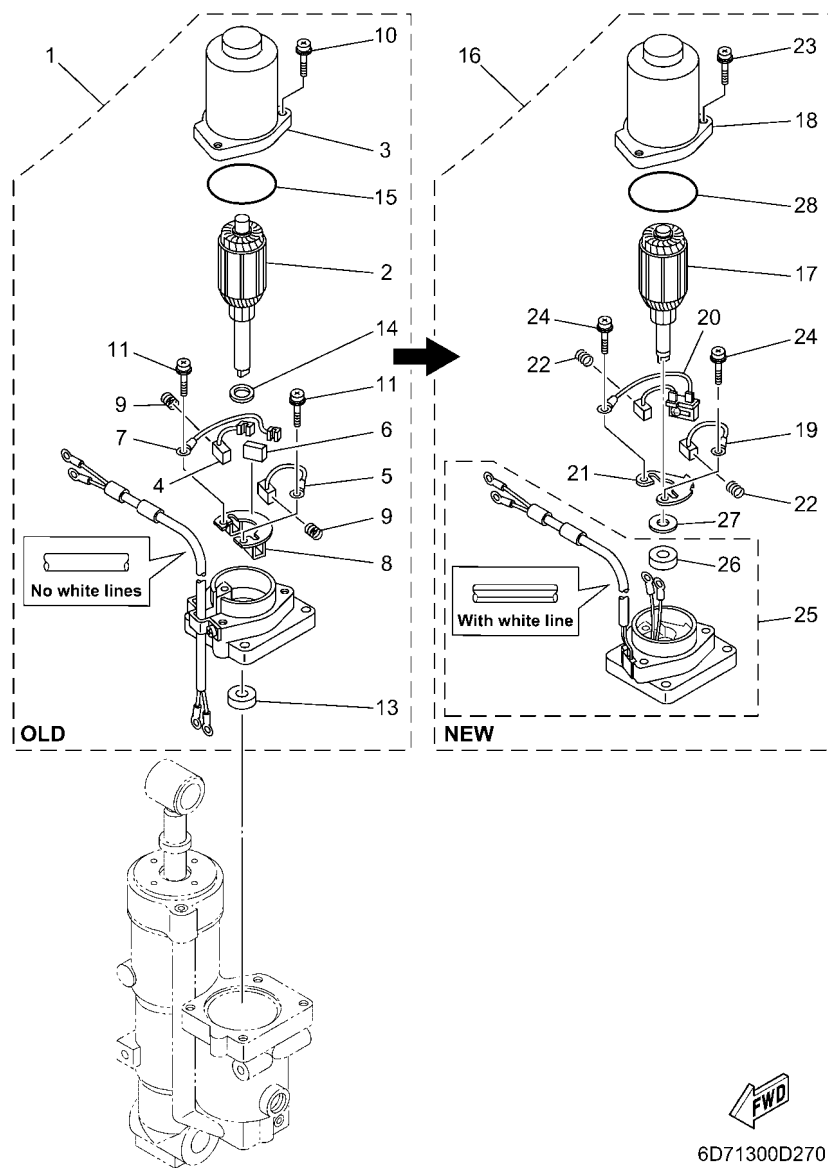
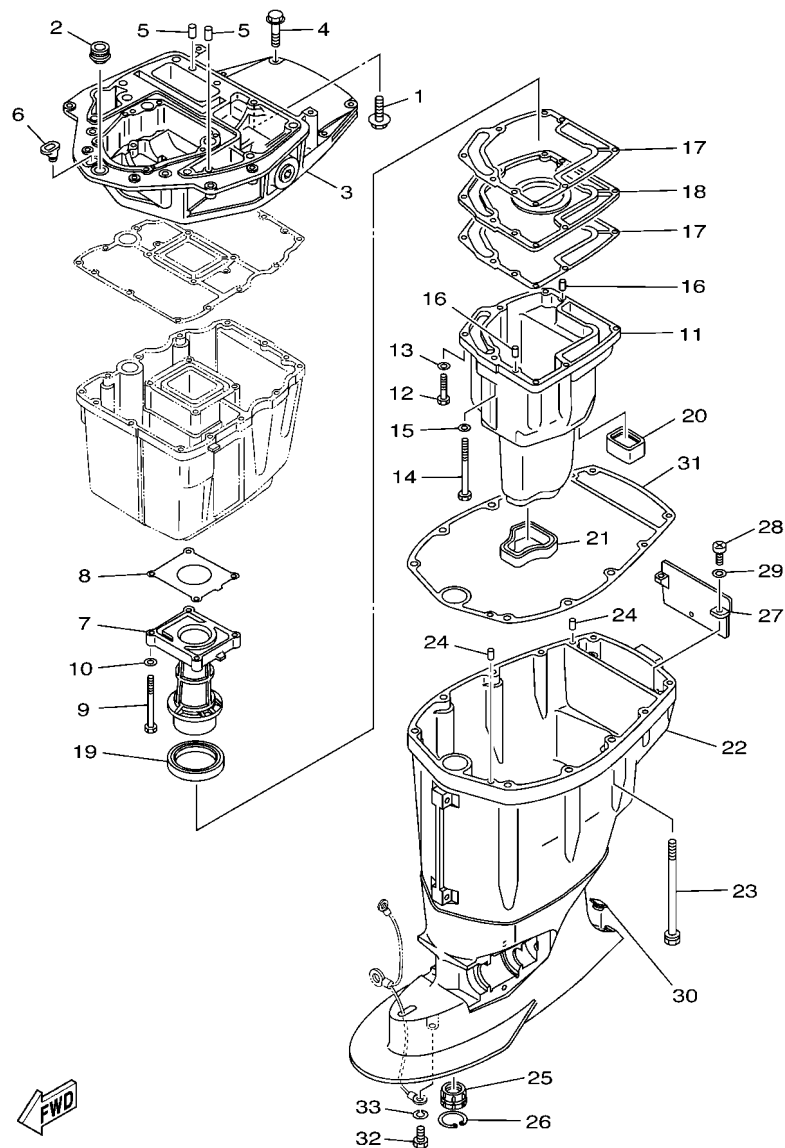


FIG. 23 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 67GS | 67FS |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6D8-43880-00       | MOTOR ASSY<br>MOTEUR (ENS.)                         | 1    | 1    |  |  |  |                   |
| 2        | 6D8-43805-00       | .ARMATURE ASSY<br>.INDUIT (ENS.)                    | 1    | 1    |  |  |  |                   |
| 3        | 6D8-43804-00       | .STATOR ASSY<br>.STATOR (ENS.)                      | 1    | 1    |  |  |  |                   |
| 4        | 6H1-43891-11       | .BRUSH 1<br>.BALAI 1                                | 1    | 1    |  |  |  |                   |
| 5        | 6H1-43892-11       | .BRUSH 2<br>.BALAI 2                                | 1    | 1    |  |  |  |                   |
| 6        | 6H1-82181-10       | .CIRCUIT BREAKER COMP.<br>.RUPTEUR COMPLET          | 1    | 1    |  |  |  |                   |
| 7        | 62X-43807-00       | .WIRE SUB ASSY<br>.AUXILIAIRE CABLE (ENS.)          | 1    | 1    |  |  |  |                   |
| 8        | 6H1-4380F-11       | .PLATE, BRUSH HOLDER<br>.PLAQUE                     | 1    | 1    |  |  |  |                   |
| 9        | 62X-4386K-00       | .SPRING, BRUSH<br>.RESSORT, BALAI                   | 2    | 2    |  |  |  |                   |
| 10       | 97980-05225        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE          | 3    | 3    |  |  |  |                   |
| 11       | 97607-04216        | .SCREW, WITH WASHER<br>.VIS HEXAGONAL               | 2    | 2    |  |  |  |                   |
| 13       | 6H1-43882-11       | .OIL SEAL<br>.JOINT SPI                             | 1    | 1    |  |  |  |                   |
| 14       | 90201-121J9        | .WASHER, PLATE<br>.RONDELLE, PLATE                  | 1    | 1    |  |  |  |                   |
| 15       | 93210-554A9        | .O-RING<br>.JOINT TORIQUE                           | 1    | 1    |  |  |  |                   |
| 16       | 6D8-43880-08       | MOTOR ASSY<br>MOTEUR (ENS.)                         | 1    | 1    |  |  |  |                   |
| 17       | 6D8-43805-02       | .ARMATURE ASSY<br>.INDUIT (ENS.)                    | 1    | 1    |  |  |  |                   |
| 18       | 6EK-43804-11       | .STATOR ASSY<br>.STATOR (ENS.)                      | 1    | 1    |  |  |  |                   |
| 19       | 6EK-43892-00       | .BRUSH 2<br>.BALAI 2                                | 1    | 1    |  |  |  |                   |
| 20       | 63P-82181-20       | .CIRCUIT BREAKER COMP.<br>.RUPTEUR COMPLET          | 1    | 1    |  |  |  |                   |
| 21       | 6EK-4380F-00       | .PLATE, BRUSH HOLDER<br>.PLAQUE                     | 1    | 1    |  |  |  |                   |
| 22       | 62X-4386K-00       | .SPRING, BRUSH<br>.RESSORT, BALAI                   | 2    | 2    |  |  |  |                   |
| 23       | 63P-43879-10       | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE          | 3    | 3    |  |  |  |                   |
| 24       | 97602-04316        | .SCREW, PAN HEAD WITH WASHER<br>.VIS, AVEC RONDELLE | 2    | 2    |  |  |  |                   |
| 25       | 6D8-43881-09       | .FRAME, END<br>.BATI                                | 1    | 1    |  |  |  |                   |
| 26       | 6LH-43882-00       | .OIL SEAL<br>.JOINT SPY                             | 1    | 1    |  |  |  |                   |
| 27       | 90206-14086        | .WASHER, WAVE<br>.RONDELLE, ONDULEE                 | 2    | 2    |  |  |  |                   |
| 28       | 6EK-43862-01       | .O-RING<br>.JOINT TORIQUE                           | 1    | 1    |  |  |  |                   |

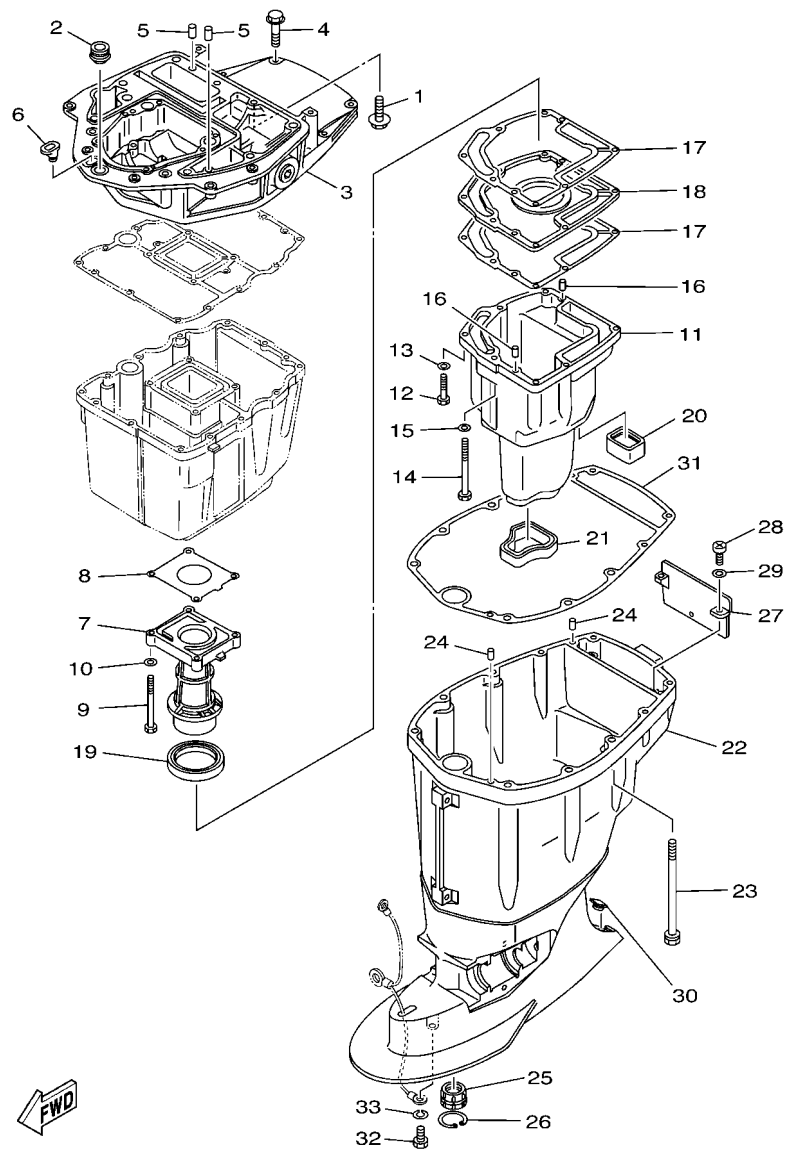


67F2300-3270

FIG. 24 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 67GS | 67FS |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 90119-08M58        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 2    | 2    |  |  |                   |
| 2        | 67F-42724-00       | GROMMET<br>PASSE-FIL                                    | 1    | 1    |  |  |                   |
| 3        | 6D8-41137-00-94    | GUIDE, EXHAUST<br>COLLECTEUR D'ECHAPPEMENT              | 1    | 1    |  |  |                   |
| 4        | 97575-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVEC RONDELLE        | 4    | 4    |  |  |                   |
| 5        | 93608-16M16        | PIN, DOWEL<br>AXE                                       | 2    | 2    |  |  |                   |
| 6        | 6G1-42727-00       | GROMMET<br>PASSE-FIL                                    | 1    | 1    |  |  |                   |
| 7        | 67F-41131-01-5B    | MANIFOLD, EXT. 1<br>PIPE D'ECHAPPEMENT                  | 1    | 1    |  |  |                   |
| 8        | 67F-41133-A1       | GASKET, EXHAUST MANIFOLD 1<br>JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |                   |
| 9        | 97075-06070        | BOLT<br>BOULON                                          | 4    | 4    |  |  |                   |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                      | 4    | 4    |  |  |                   |
| 11       | 67F-14711-00-5B    | MUFFLER 1<br>POT D'ECHAPPEMENT 1                        | 1    | 1    |  |  |                   |
| 12       | 97075-06030        | BOLT<br>BOULON                                          | 6    | 6    |  |  |                   |
| 13       | 92995-06600        | WASHER<br>RONDELLE                                      | 6    | 6    |  |  |                   |
| 14       | 97075-06050        | BOLT<br>BOULON                                          | 1    | 1    |  |  |                   |
| 15       | 92995-06600        | WASHER<br>RONDELLE                                      | 1    | 1    |  |  |                   |
| 16       | 93606-19M23        | PIN, DOWEL<br>GOUPILLE                                  | 2    | 2    |  |  |                   |
| 17       | 67F-41134-A0       | GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ECHAPPEMENT   | 2    | 2    |  |  |                   |
| 18       | 67F-45181-00-5B    | PLATE<br>PLAQUETTE                                      | 1    | 1    |  |  |                   |
| 19       | 67F-41138-00       | SEAL, EXT. 1<br>JOINT DE GROUPE 1                       | 1    | 1    |  |  |                   |
| 20       | 67F-45127-00       | SEAL<br>JOINT                                           | 1    | 1    |  |  |                   |
| 21       | 67F-45123-00       | GASKET, MUFFLER<br>JOINT, POT DE DETENTE                | 1    | 1    |  |  |                   |
| 22       | 67F-45111-11-4D    | CASING, UPPER<br>FOURREAU                               | 1    | 1    |  |  |                   |
| 23       | 90119-10M08        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 6    | 6    |  |  |                   |
| 24       | 93608-16M16        | PIN, DOWEL<br>AXE                                       | 2    | 2    |  |  |                   |
| 25       | 67F-45318-00       | BUSHING, DRIVE SHAFT<br>DOUILLE, ARBRE MOTEUR           | 1    | 1    |  |  |                   |
| 26       | 93420-36M01        | CIRCLIP<br>CIRCLIP, TYPE S                              | 1    | 1    |  |  |                   |
| 27       | 67F-45151-00       | COVER, UPPER CASING<br>CAPUCHON, FOURREAU               | 1    | 1    |  |  |                   |



**FIG. 24 UPPER CASING**

[illegible]

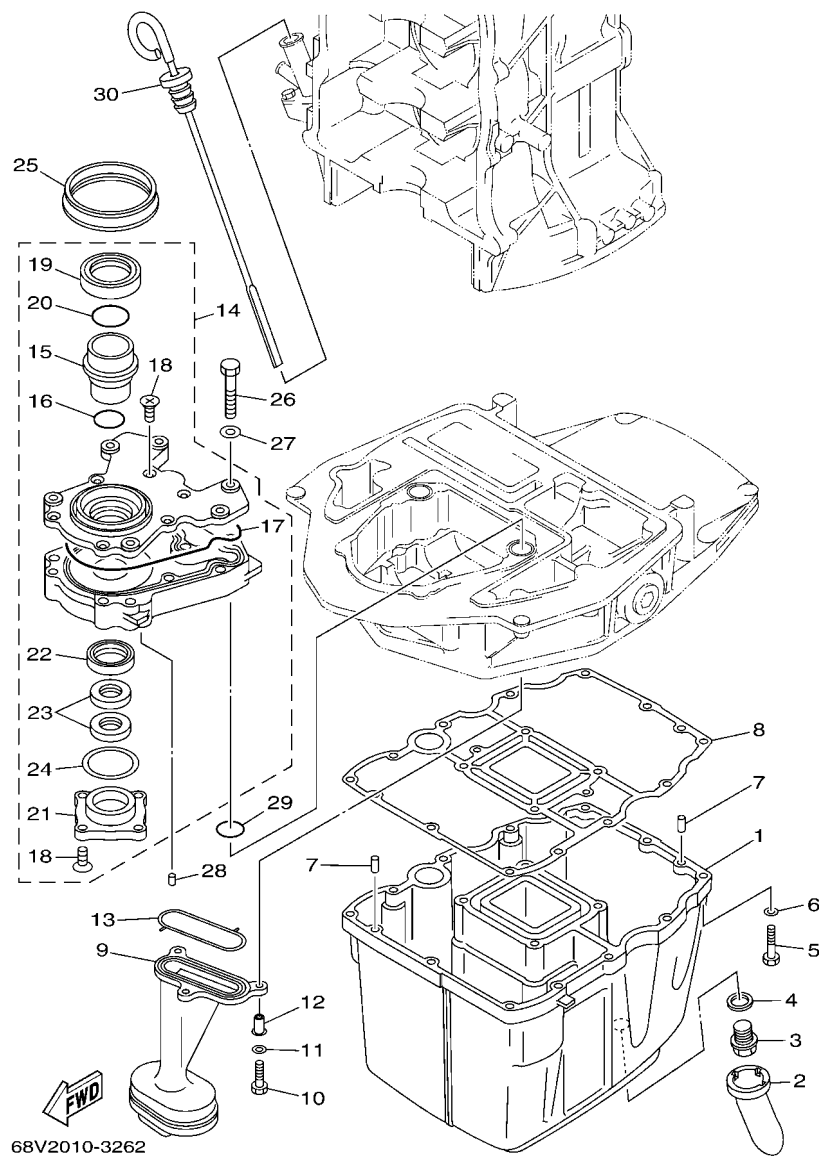


FIG. 25 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-15311-03-5B    | OIL PAN<br>VENTILATEUR D'HUILE                    | 1    | 1    |  |  |                   |
| 2        | 63P-15316-00       | DAMPER, ENGINE MOUNT 1<br>AMORTISSEUR DE SUPPORT  | 1    | 1    |  |  |                   |
| 3        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1    | 1    |  |  |                   |
| 4        | 90430-14M09        | GASKET<br>JOINT                                   | 1    | 1    |  |  |                   |
| 5        | 97075-06025        | BOLT<br>BOULON                                    | 12   | 12   |  |  |                   |
| 6        | 92995-06600        | WASHER<br>RONDELLE                                | 12   | 12   |  |  |                   |
| 7        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                            | 2    | 2    |  |  |                   |
| 8        | 68V-15312-00       | GASKET, OIL PAN<br>JOINT DE VENTILATEUR D'HUILE   | 1    | 1    |  |  |                   |
| 9        | 67F-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                    | 1    | 1    |  |  |                   |
| 10       | 97027-06025        | BOLT<br>BOULON                                    | 3    | 3    |  |  |                   |
| 11       | 92907-06600        | WASHER, PLATE<br>RONDELLE                         | 3    | 3    |  |  |                   |
| 12       | 90387-06M64        | COLLAR<br>COLLERETTE                              | 3    | 3    |  |  |                   |
| 13       | 67F-13415-00       | SEAL, OIL STRAINER<br>JOINT, FILTRE A HUILE       | 1    | 1    |  |  |                   |
| 14       | 67F-13300-10       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE           | 1    | 1    |  |  |                   |
| 15       | 67F-13314-02       | .SHAFT, PUMP<br>.AXE DE POMPE                     | 1    | 1    |  |  |                   |
| 16       | 67F-13473-01       | .O-RING<br>.JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 17       | 67F-13329-00       | .GASKET, PUMP COVER<br>.JOINT, COUVERCLE DE POMPE | 1    | 1    |  |  |                   |
| 18       | 67F-13495-00       | .SCREW<br>.VIS                                    | 10   | 10   |  |  |                   |
| 19       | 67F-13119-01       | .OIL SEAL<br>.JOINT SPY                           | 1    | 1    |  |  |                   |
| 20       | 67F-13769-00       | .O-RING<br>.JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 21       | 67F-13914-00       | .HOUSING, PUMP<br>.CORPS, POMPE                   | 1    | 1    |  |  |                   |
| 22       | 67F-13631-03       | .OIL SEAL<br>.JOINT SPY                           | 1    | 1    |  |  |                   |
| 23       | 67F-13149-00       | .OIL SEAL<br>.JOINT SPY                           | 2    | 2    |  |  |                   |
| 24       | 67F-13339-00       | .GASKET, PUMP COVER<br>.BAINT, COUVERCLE DE POME  | 1    | 1    |  |  |                   |
| 25       | 67F-13338-00       | SEAL<br>JOINT                                     | 1    | 1    |  |  |                   |
| 26       | 97095-06045        | BOLT<br>BOULON                                    | 6    | 6    |  |  |                   |
| 27       | 92995-06600        | WASHER<br>RONDELLE                                | 6    | 6    |  |  |                   |



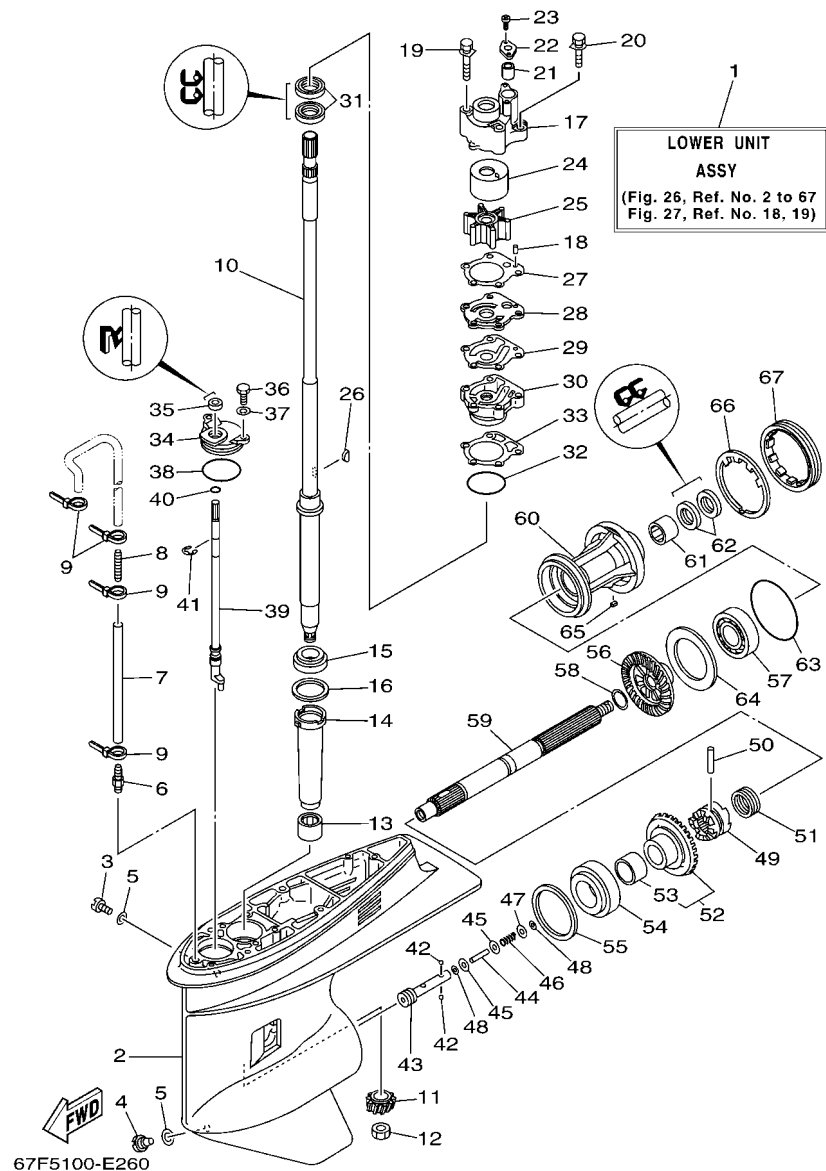
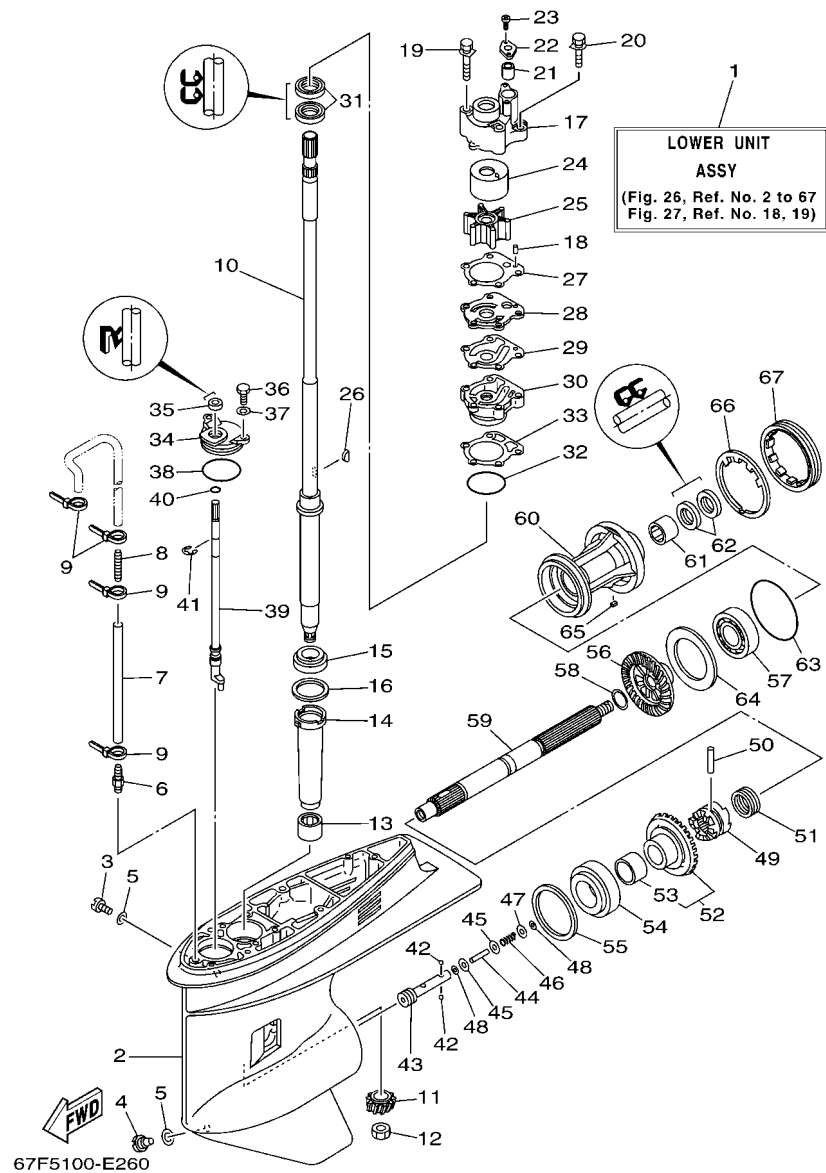


FIG. 26 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

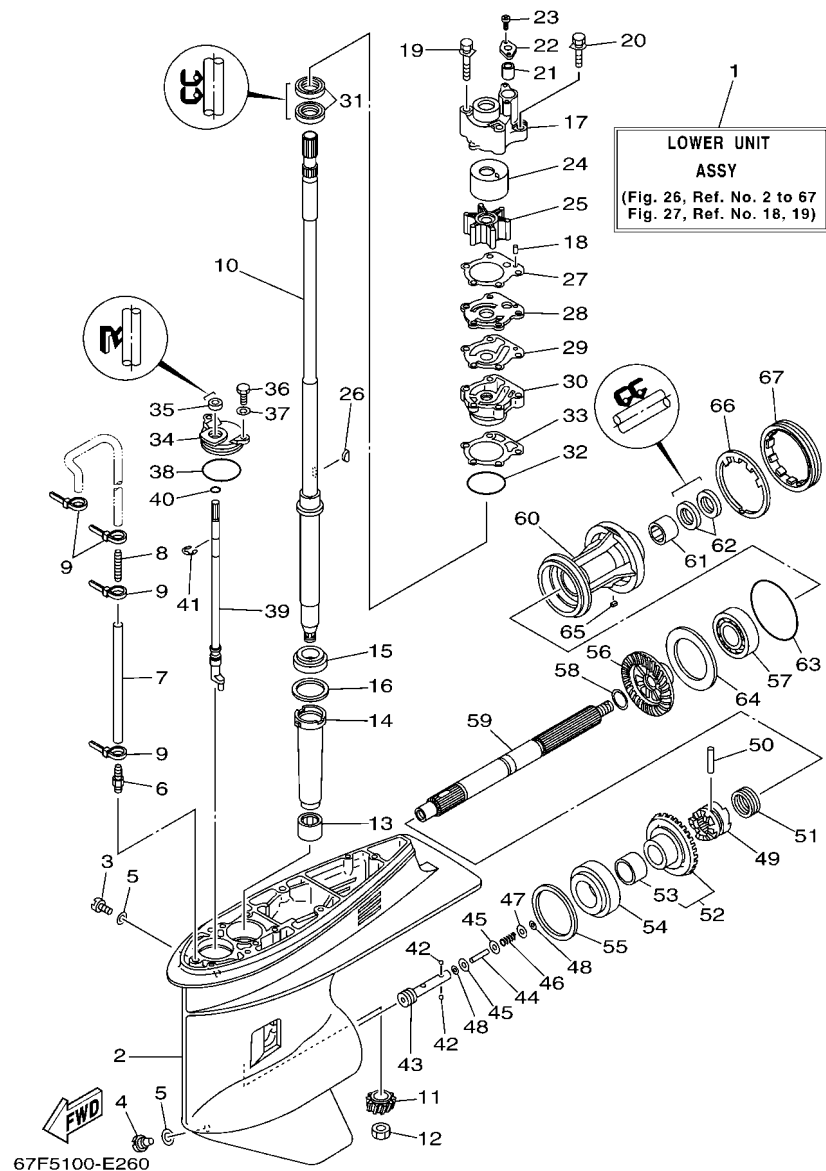
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                      | 67G5 | 67F5 |  | REMARKS REMARQUES      |
|----------|--------------------|----------------------------------------------|------|------|--|------------------------|
| 1        | 6D9-45300-10-4D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)   | 1    | 1    |  | L (21.1")<br>L (21.1") |
| 2        | 67F-45301-00-4D    | CASING, LOWER<br>BEQUILLE                    | 1    | 1    |  |                        |
| 3        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT   | 1    | 1    |  |                        |
| 4        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE            | 1    | 1    |  |                        |
| 5        | 90430-08020        | GASKET<br>JOINT                              | 2    | 2    |  |                        |
| 6        | 6E5-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU               | 1    | 1    |  |                        |
| 7        | 90445-07M31        | HOSE (L200)<br>DURITE (L200)                 | 1    | 1    |  | L (21.1")<br>L (21.1") |
| 8        | 6E5-83558-10       | END, NIPPLE<br>RACCORD DE NIPPLE             | 1    | 1    |  |                        |
| 9        | 90465-11M10        | CLAMP<br>BRIDE                               | 4    | 4    |  |                        |
| 10       | 67F-45501-10       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.      | 1    | 1    |  | L (21.1")<br>L (21.1") |
| 11       | 6D9-45551-00       | PINION (13T)<br>PIGNON D'ATTAQUE (13D)       | 1    | 1    |  |                        |
| 12       | 90170-16M01        | NUT<br>ECROU                                 | 1    | 1    |  |                        |
| 13       | 93315-52563        | BEARING<br>ROULEMENT                         | 1    | 1    |  |                        |
| 14       | 688-45536-01       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | 1    | 1    |  |                        |
| 15       | 93332-000U3        | BEARING<br>ROULEMENT                         | 1    | 1    |  |                        |
| 16       | 688-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           | 1    | 1    |  | UR                     |
|          | 688-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           | 1    | 1    |  | UR                     |
|          | 688-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)           | 1    | 1    |  | UR                     |
|          | 688-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)           | 1    | 1    |  | UR                     |
|          | 688-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)           | 1    | 1    |  | UR                     |
|          | 688-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)           | 1    | 1    |  | UR                     |
|          | 688-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)           | 1    | 1    |  | UR                     |
| 17       | 67F-44311-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU    | 1    | 1    |  |                        |
| 18       | 93604-10M03        | PIN, DOWEL<br>CLAVETTE                       | 2    | 2    |  |                        |
| 19       | 90119-08M87        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE   | 2    | 2    |  |                        |
| 20       | 90119-08M13        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE   | 2    | 2    |  |                        |
| 21       | 663-44366-00       | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU      | 1    | 1    |  |                        |



**FIG. 26 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

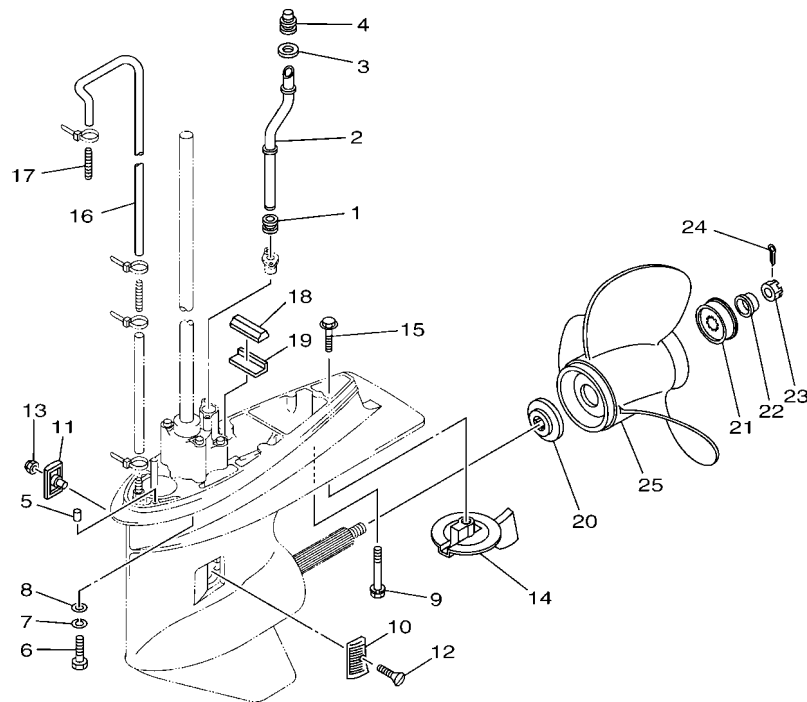
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|--|--|-------------------|
| 22       | 90480-19M06        | GROMMET PASSE-FIL                        | 1    | 1    |  |  |                   |
| 23       | 97780-40512        | SCREW, TAPPING VIS, TETE BOMBEE          | 2    | 2    |  |  |                   |
| 24       | 67F-44322-00       | INSERT, CARTRIDGE CUVETTE                | 1    | 1    |  |  |                   |
| 25       | 67F-44352-00       | IMPELLER TURBINE                         | 1    | 1    |  |  |                   |
| 26       | 90280-04M04        | KEY, WOODRUFF CLAVETTE, DEMI-LUNE        | 1    | 1    |  |  |                   |
| 27       | 688-44315-A0       | GASKET, WATER PUMP JOINT, POMPE A EAU    | 1    | 1    |  |  |                   |
| 28       | 67F-44323-00       | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE | 1    | 1    |  |  |                   |
| 29       | 688-44324-A0       | GASKET, CARTRIDGE JOINT                  | 1    | 1    |  |  |                   |
| 30       | 6D8-44341-00-94    | HOUSING, WATER PUMP CORPS, POMPE A EAU   | 1    | 1    |  |  |                   |
| 31       | 93101-25M03        | OIL SEAL JOINT SPY                       | 2    | 2    |  |  |                   |
| 32       | 93210-46044        | O-RING JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 33       | 688-44316-A0       | GASKET, WATER PUMP JOINT, POMPE A EAU    | 1    | 1    |  |  |                   |
| 34       | 688-45321-00       | PLATE PLAQUETTE                          | 1    | 1    |  |  |                   |
| 35       | 93106-09014        | OIL SEAL JOINT SPY                       | 1    | 1    |  |  |                   |
| 36       | 97095-06016        | BOLT BOULON                              | 2    | 2    |  |  |                   |
| 37       | 92995-06600        | WASHER RONDELLE                          | 2    | 2    |  |  |                   |
| 38       | 93210-49046        | O-RING JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 39       | 67F-44150-00       | SHIFT CAM ASSY CAME D'INVERSION          | 1    | 1    |  |  |                   |
| 40       | 93210-07003        | O-RING JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 41       | 99001-08600        | CIRCLIP CIRCLIP                          | 1    | 1    |  |  |                   |
| 42       | 93503-16003        | BALL BILLES                              | 2    | 2    |  |  |                   |
| 43       | 67F-45634-00       | SLIDE, SHIFT CONTRE-POUSOIR              | 1    | 1    |  |  |                   |
| 44       | 6H1-45668-00       | SHAFT, FREE AXE                          | 1    | 1    |  |  |                   |
| 45       | 6H1-45635-00       | PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE      | 2    | 2    |  |  |                   |
| 46       | 90501-12M48        | SPRING, COMPRESSION RESSORT, COMPRESSION | 1    | 1    |  |  |                   |
| 47       | 90201-03313        | WASHER, PLATE RONDELLE, PLATE            | 1    | 1    |  |  |                   |
| 48       | 90183-02M03        | NUT, SPRING ECROU, RESSORT               | 2    | 2    |  |  |                   |



**FIG. 26 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|--|--|-------------------|
| 49       | 67F-45631-00       | CLUTCH, DOG<br>CRABOT                    | 1    | 1    |  |  |                   |
| 50       | 90250-07M02        | PIN, STRAIGHT<br>GOUPILLE, DROITE        | 1    | 1    |  |  |                   |
| 51       | 688-45633-00       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT | 1    | 1    |  |  |                   |
| 52       | 67F-45560-00       | GEAR 1 (30T)<br>PIGNON 1 (30T)           | 1    | 1    |  |  |                   |
| 53       | 93317-322V0        | BEARING<br>ROULEMENT                     | 1    | 1    |  |  |                   |
| 54       | 93332-000UD        | BEARING<br>ROULEMENT                     | 1    | 1    |  |  |                   |
| 55       | 688-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)       | 1    | 1    |  |  | UR                |
|          | 688-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)       | 1    | 1    |  |  | UR                |
|          | 688-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)       | 1    | 1    |  |  | UR                |
|          | 688-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)       | 1    | 1    |  |  | UR                |
|          | 688-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)       | 1    | 1    |  |  | UR                |
|          | 688-45567-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)       | 1    | 1    |  |  | UR                |
|          | 688-45567-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)       | 1    | 1    |  |  | UR                |
| 56       | 6D9-45571-00       | GEAR 2 (30T)<br>PIGNON 2 (30T)           | 1    | 1    |  |  |                   |
| 57       | 93306-207U0        | BEARING<br>ROULEMENT                     | 1    | 1    |  |  |                   |
| 58       | 90201-25M05        | WASHER, PLATE<br>RONDELLE, PLATE         | 1    | 1    |  |  |                   |
| 59       | 67F-45611-01       | SHAFT, PROPELLER<br>ARBRE, HELICE        | 1    | 1    |  |  |                   |
| 60       | 67F-45331-00-94    | HOUSING, BEARING<br>FLASQUE, ROULEMENT   | 1    | 1    |  |  |                   |
| 61       | 93317-325U0        | BEARING<br>ROULEMENT                     | 1    | 1    |  |  |                   |
| 62       | 93101-25M03        | OIL SEAL<br>JOINT SPY                    | 2    | 2    |  |  |                   |
| 63       | 93210-86M39        | O-RING<br>JOINT TORIQUE                  | 1    | 1    |  |  |                   |
| 64       | 67F-45576-00       | WASHER, THRUST<br>RONDELLE DE CALAGE     | 1    | 1    |  |  |                   |
| 65       | 90282-04010        | KEY, STRAIGHT<br>CLAVETTE, DROITE        | 1    | 1    |  |  |                   |
| 66       | 688-45383-02       | WASHER, CLAW<br>FREIN D'ECROU            | 1    | 1    |  |  |                   |
| 67       | 688-45384-00       | NUT<br>ECROU                             | 1    | 1    |  |  |                   |



6D81100-D320

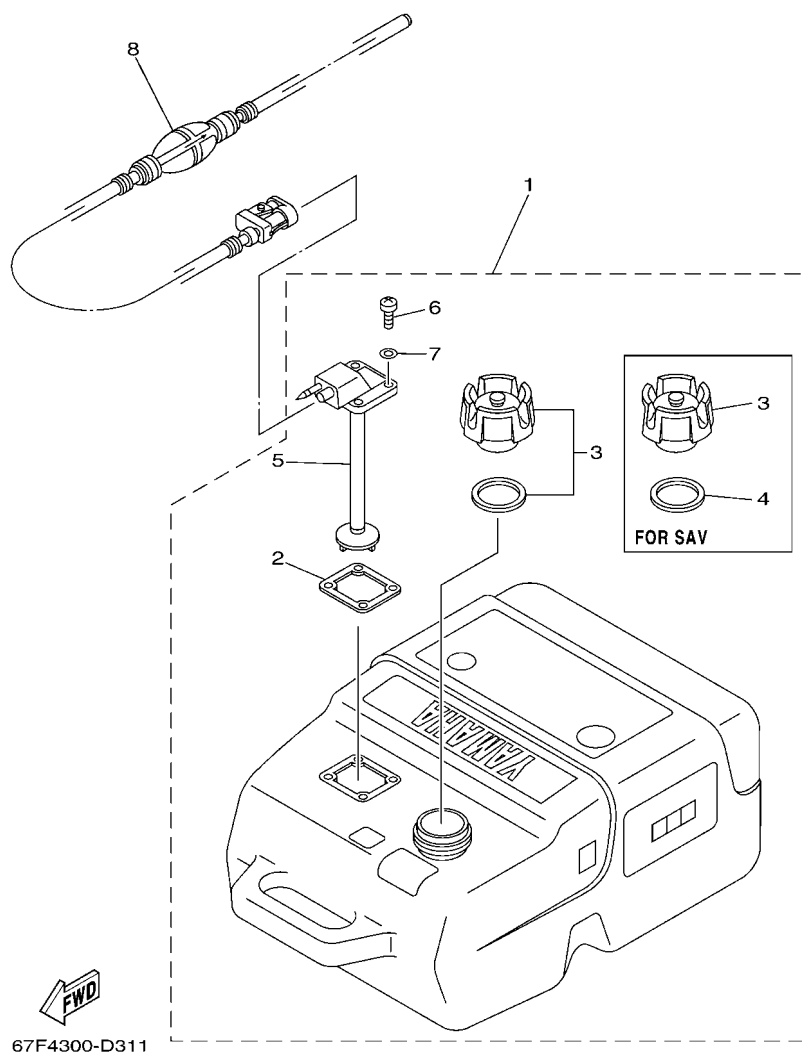
FIG. 27 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 67G5 | 67F5 |  |  | REMARKS REMARQUES                                                          |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|----------------------------------------------------------------------------|
| 1        | 663-44367-00       | DAMPER, WATER SEAL<br>JOINT TUBE D'EAU                  | 1    | 1    |  |  | L (21.1")<br>L (21.1")                                                     |
| 2        | 6D8-44361-00       | TUBE, WATER<br>TUBE D'EAU                               | 1    | 1    |  |  |                                                                            |
| 3        | 6D8-44314-00       | SPACER<br>ENTRETOISE                                    | 1    | 1    |  |  |                                                                            |
| 4        | 67F-44365-00       | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU                 | 1    | 1    |  |  |                                                                            |
| 5        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                                  | 2    | 2    |  |  |                                                                            |
| 6        | 97075-10040        | BOLT<br>BOULON                                          | 4    | 4    |  |  | L (21.1")<br>L (21.1")<br>L (21.1")<br>L (21.1")<br>L (21.1")<br>L (21.1") |
| 7        | 92995-10100        | WASHER<br>RONDELLE                                      | 4    | 4    |  |  |                                                                            |
| 8        | 92995-10600        | WASHER<br>RONDELLE                                      | 4    | 4    |  |  |                                                                            |
| 9        | 90119-08M84        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 1    | 1    |  |  |                                                                            |
| 10       | 6H1-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1          | 1    | 1    |  |  |                                                                            |
| 11       | 6H1-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2          | 1    | 1    |  |  |                                                                            |
| 12       | 90151-05M00        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                   | 1    | 1    |  |  |                                                                            |
| 13       | 90185-05002        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT               | 1    | 1    |  |  |                                                                            |
| 14       | 67F-45371-00       | TAB-TRIM<br>ANODE DERIVE                                | 1    | 1    |  |  |                                                                            |
| 15       | 90105-10M67        | BOLT, FLANGE<br>BOULON                                  | 1    | 1    |  |  |                                                                            |
| 16       | 90445-07ME0        | HOSE (L1220)<br>DURITE (L1220)                          | 1    | 1    |  |  |                                                                            |
| 17       | 6E5-83558-00       | END, NIPPLE<br>RACCORD DE NIPPLE                        | 1    | 1    |  |  |                                                                            |
| 18       | 688-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC                   | 1    | 1    |  |  |                                                                            |
| 19       | 663-45376-00-94    | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC           | 1    | 1    |  |  |                                                                            |
| 20       | 688-45987-01       | SPACER<br>ENTRETOISE                                    | 1    | 1    |  |  |                                                                            |
| 21       | 67F-45997-00       | SPACER<br>ENTRETOISE                                    | 1    | 1    |  |  |                                                                            |
| 22       | 90389-25M00        | BUSH<br>DOUILLE                                         | 1    | 1    |  |  |                                                                            |
| 23       | 90171-16011        | NUT, CASTLE<br>ECROU, CRENELE                           | 1    | 1    |  |  |                                                                            |
| 24       | 91490-40025        | PIN, COTTER<br>GOUPILLE                                 | 1    | 1    |  |  |                                                                            |
| 25       | 6E5-45941-00-EL    | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)         | 1    | 1    |  |  | UR<br>UR                                                                   |
|          | 6E5-45943-00-EL    | PROPELLER (3X12-5/8"X21"-K)<br>HELICE (3X12-5/8"X21"-K) | 1    | 1    |  |  | UR<br>UR                                                                   |
|          | 6E5-45945-01-EL    | PROPELLER (3X13-1/4"X17"-K)<br>HELICE (3X13-1/4"X17"-K) | 1    | 1    |  |  | UR<br>UR                                                                   |

B6

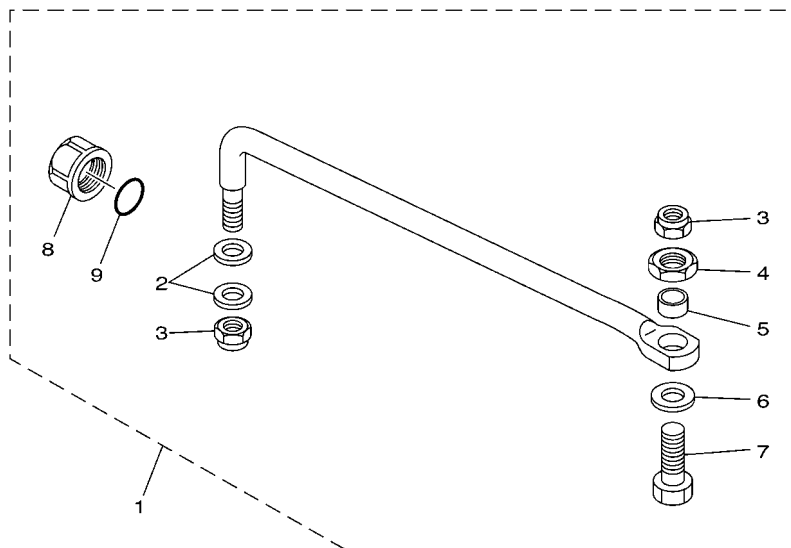




**FIG. 28 FUEL TANK**

## RESERVOIR A CARBURANT

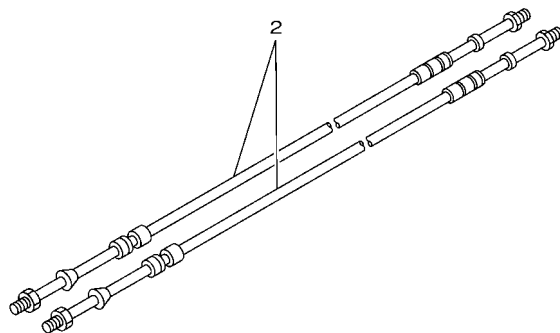
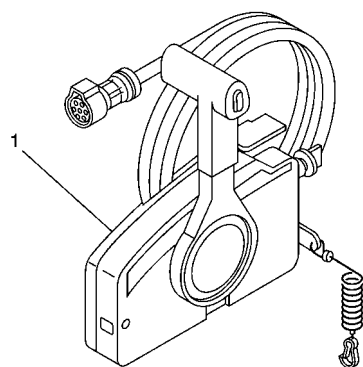
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**FIG. 29 STEERING GUIDE**

## FIXATION DE DIRECTION

[illegible]



67M0100-8280

FIG. 30 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION                                                   | 67G5 | 67F5 |  |  |  | REMARKS REMARQUES                    |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|--|--------------------------------------|
| 1        | 703-48205-17       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE   | 1    | 1    |  |  |  | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2        | 701-48320-50       | CABLE, REMOTE CONTROL L=15F<br>CABLE, COMMANDE A DISTANCE:15F | 2    | 2    |  |  |  | UR<br>UR                             |
|          | 701-48320-60       | CABLE, REMOTE CONTROL L=16F<br>CABLE, COMMANDE A DISTANCE:16F | 2    | 2    |  |  |  | UR<br>UR                             |
|          | 701-48320-80       | CABLE, REMOTE CONTROL L=17F<br>CABLE, COMMANDE A DISTANCE:17F | 2    | 2    |  |  |  | UR<br>UR                             |
|          | 701-48320-40       | CABLE, REMOTE CONTROL L=19F<br>CABLE, COMMANDE A DISTANCE:19F | 2    | 2    |  |  |  | UR<br>UR                             |
|          | 701-48350-00       | CABLE, REMOTE CONTROL L=21F<br>CABLE, COMMANDE A DISTANCE:21F | 2    | 2    |  |  |  | UR<br>UR                             |
|          |                    |                                                               |      |      |  |  |  |                                      |
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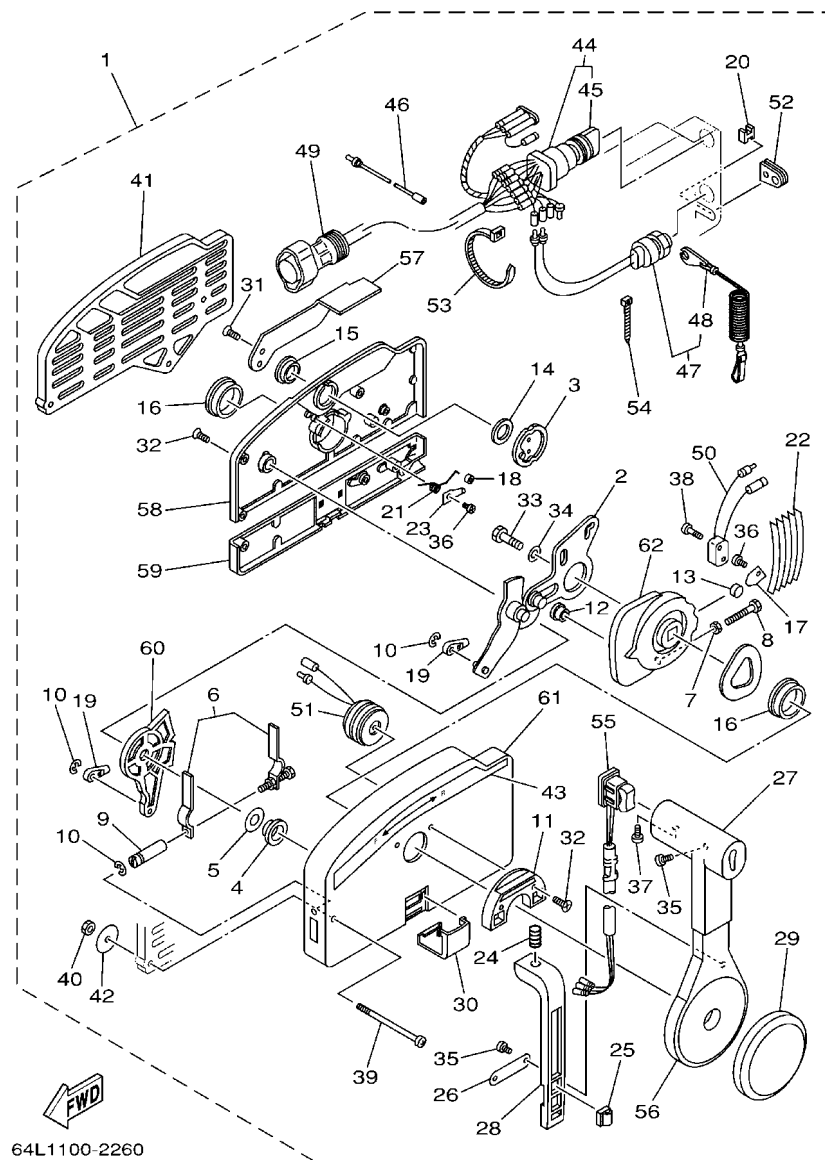


FIG. 31 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 67GS | 67FS |  | REMARKS REMARQUES                    |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--------------------------------------|
| 1        | 703-48205-17       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE | 1    | 1    |  | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2        | 703-48261-01       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                       | 1    | 1    |  |                                      |
| 3        | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.AXE                                 | 1    | 1    |  |                                      |
| 4        | 703-48235-00       | .BUSHING<br>.COUSSINET                                      | 1    | 1    |  |                                      |
| 5        | 703-48268-00       | .SPACER<br>.ENTRETOISE                                      | 1    | 1    |  |                                      |
| 6        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICTION, ACCELERATION              | 1    | 1    |  |                                      |
| 7        | 95380-05600        | .NUT<br>.ECROU                                              | 1    | 1    |  |                                      |
| 8        | 97380-05025        | .BOLT<br>.BOULON, HEXAGONAL                                 | 1    | 1    |  |                                      |
| 9        | 703-48265-00       | .SHAFT, FRICTION<br>.AXE, COPILOTE                          | 1    | 1    |  |                                      |
| 10       | 93430-06024        | .CIRCLIP<br>.CLIPS                                          | 3    | 3    |  |                                      |
| 11       | 703-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                             | 1    | 1    |  |                                      |
| 12       | 703-48252-00       | .ROLLER, CAM<br>.POULIE                                     | 1    | 1    |  |                                      |
| 13       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                             | 1    | 1    |  |                                      |
| 14       | 703-48198-00       | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE               | 1    | 1    |  |                                      |
| 15       | 703-48243-00       | .BUSHING<br>.COUSSINET                                      | 1    | 1    |  |                                      |
| 16       | 703-48236-00       | .BUSHING 1<br>.POULIE                                       | 2    | 2    |  |                                      |
| 17       | 703-48189-00       | .RETAINER<br>.FLASQUE                                       | 1    | 1    |  |                                      |
| 18       | 703-48234-00       | .ROLLER, DETENT<br>.POULIE                                  | 1    | 1    |  |                                      |
| 19       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE                | 2    | 2    |  |                                      |
| 20       | 703-48358-00       | .ANCHOR, CABLE<br>.COLLIER                                  | 1    | 1    |  |                                      |
| 21       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                            | 1    | 1    |  |                                      |
| 22       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                 | 5    | 5    |  |                                      |
| 23       | 703-48246-00       | .SPACER<br>.ENTRETOISE                                      | 1    | 1    |  |                                      |
| 24       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESSORT                           | 1    | 1    |  |                                      |
| 25       | 703-82594-00       | .CLAMP<br>.BRIDE                                            | 1    | 1    |  | WITH PT/T SW.<br>WITH PT/T SW.       |
| 26       | 703-48226-00       | .PLATE, STOPPER<br>.PLAQUETTE                               | 1    | 1    |  |                                      |
| 27       | 703-48222-00       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER           | 1    | 1    |  | SINGLE<br>SINGLE                     |

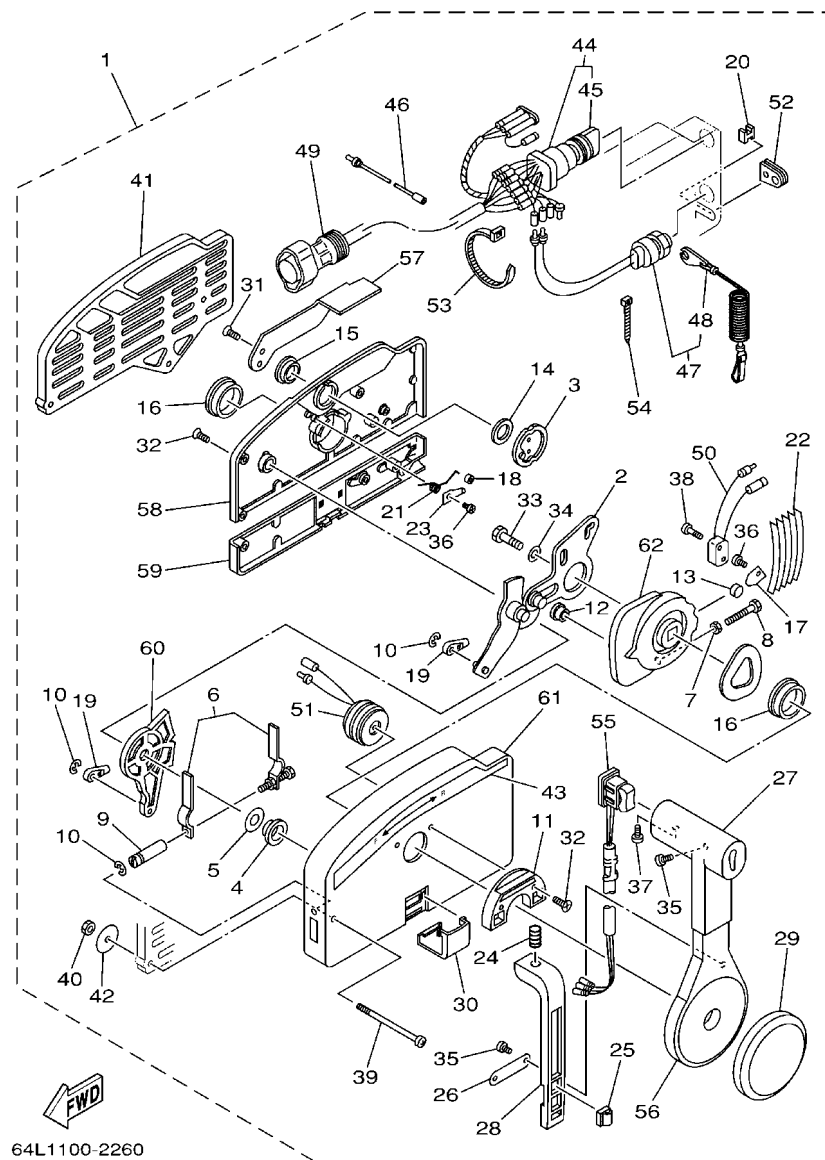
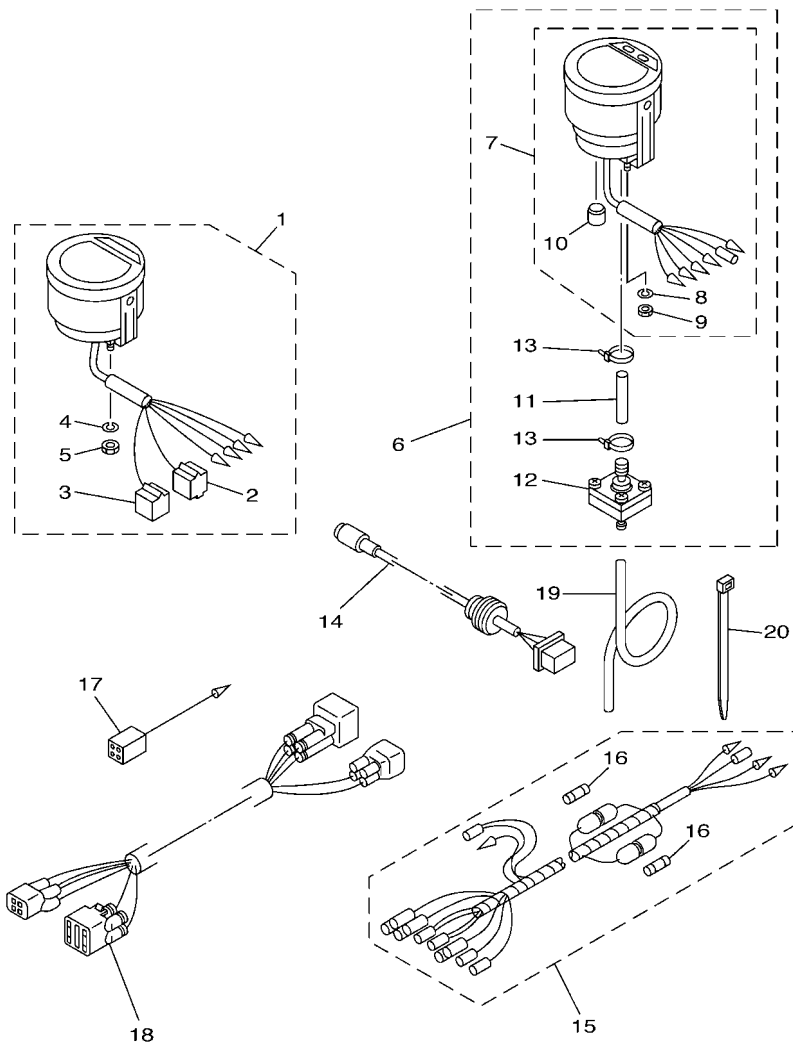


FIG. 31 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 67GS | 67FS |  | REMARKS REMARQUES        |
|----------|--------------------|----------------------------------------------------------|------|------|--|--------------------------|
| 28       | 703-48223-00       | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                       | 1    | 1    |  |                          |
| 29       | 703-48225-00       | .COVER<br>.COUVERCLE                                     | 1    | 1    |  |                          |
| 30       | 703-48219-00       | .COVER, LEAD<br>.COUVERCLE                               | 1    | 1    |  |                          |
| 31       | 703-48281-00       | .SCREW<br>.VIS                                           | 2    | 2    |  |                          |
| 32       | 703-48282-00       | .SCREW<br>.VIS                                           | 7    | 7    |  |                          |
| 33       | 97380-08030        | .BOLT<br>.BOULON, HEXAGONAL                              | 1    | 1    |  |                          |
| 34       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                       | 1    | 1    |  |                          |
| 35       | 98580-04010        | .SCREW, PAN HEAD<br>.VIS                                 | 3    | 3    |  |                          |
| 36       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                 | 2    | 2    |  |                          |
| 37       | 98580-05010        | .SCREW, PAN HEAD<br>.VIS                                 | 1    | 1    |  |                          |
| 38       | 98580-03015        | .SCREW, PAN HEAD<br>.VIS                                 | 2    | 2    |  |                          |
| 39       | 703-48291-10       | .SCREW (M6)<br>.VIS (M6)                                 | 3    | 3    |  |                          |
| 40       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                  | 3    | 3    |  |                          |
| 41       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                   | 1    | 1    |  | SINGLE<br>SINGLE         |
| 42       | 701-48287-00       | .WASHER<br>.RONDELLE                                     | 3    | 3    |  |                          |
| 43       | 703-48215-00       | .GRAPHIC<br>.ADHESIF                                     | 1    | 1    |  |                          |
| 44       | 703-82510-43       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET          | 1    | 1    |  |                          |
| 45       | 703-82577-00       | .CAP, KEY<br>.CABOCHON                                   | 1    | 1    |  |                          |
| 46       | 703-82531-00       | .WIRE, LEAD<br>.FIL                                      | 1    | 1    |  |                          |
| 47       | 688-82575-01       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT          | 1    | 1    |  |                          |
| 48       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.PLAQUETTE                      | 1    | 1    |  |                          |
| 49       | 688-8258A-20       | .EXTENSION, WIRE HARNESS<br>.EXTENSION, FAISCEAU DE FILS | 1    | 1    |  | L:5M (10P)<br>L:5M (10P) |
| 50       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT        | 1    | 1    |  |                          |
| 51       | 703-83383-02       | .BUZZER<br>.RONFLEUR                                     | 1    | 1    |  |                          |
| 52       | 703-48284-00       | .GROMMET<br>.PASSE-FIL                                   | 1    | 1    |  |                          |
| 53       | 703-82591-00       | .BAND<br>.COLLIER                                        | 1    | 1    |  |                          |
| 54       | 703-82592-00       | .BAND<br>.COLLIER                                        | 1    | 1    |  |                          |





61A1700-2290

FIG. 32 METER

COMPTEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6Y5-8350T-03       | DIGITAL TACHOMETER ASSY<br>COMPTE-TOURS NUMERIQUE CPLT        | 1    | 1    |  |  | AP<br>AP          |
| 2        | 9E450-04433        | .CONNECTOR<br>.CONNECTEUR                                     | 1    | 1    |  |  | M-4-W<br>M-4-W    |
| 3        | 9E450-04533        | .CONNECTOR<br>.CONNECTEUR                                     | 1    | 1    |  |  | F-4-W<br>F-4-W    |
| 4        | 92990-04100        | .WASHER, SPRING<br>.RONDELLE, GROWER                          | 2    | 2    |  |  |                   |
| 5        | 95380-04600        | .NUT<br>.ECROU                                                | 2    | 2    |  |  |                   |
| 6        | 6Y5-83500-S5       | DIGITAL SPEEDOMETER ASSY<br>TACHYMETRE NUMERIQUE CPLT.        | 1    | 1    |  |  | AP<br>AP          |
| 7        | 6Y5-83570-S5       | .SPEEDOMETER ASSY<br>.COMPTEUR DE VITESSE CPLT                | 1    | 1    |  |  |                   |
| 8        | 92990-04100        | .WASHER, SPRING<br>.RONDELLE, GROWER                          | 2    | 2    |  |  |                   |
| 9        | 95380-04600        | .NUT<br>.ECROU                                                | 2    | 2    |  |  |                   |
| 10       | 6Y5-83533-T2       | .GROMMET<br>.RONDELLE CAOUTCHOUC                              | 1    | 1    |  |  |                   |
| 11       | 6Y5-83557-31       | .TUBE<br>.TUBE                                                | 1    | 1    |  |  |                   |
| 12       | 6Y5-83728-00       | .CONNECTOR ASSY<br>.CONNEXION COMPLET                         | 1    | 1    |  |  |                   |
| 13       | 90465-11M10        | .CLAMP<br>.BRIDE                                              | 2    | 2    |  |  |                   |
| 14       | 6Y5-87122-S0       | CORD ASSY 1<br>CORDON COMPLET 1                               | 1    | 1    |  |  | AP<br>AP          |
| 15       | 6Y5-83553-M0       | WIRE, LEAD (L=2.5M)<br>FIL (L=2.5M)                           | 1    | 1    |  |  | AP<br>AP          |
| 16       | 1E6-82151-00       | .FUSE (10A)<br>.FUSIBLE (10A)                                 | 2    | 2    |  |  |                   |
| 17       | 6Y5-82117-00       | WIRE, LEAD (BLACK)<br>FIL (NOIR)                              | 1    | 1    |  |  | AP<br>AP          |
| 18       | 68F-82553-80       | EXTENSION, WIRE LEAD (L=8.0M)<br>EXTENSION, FAISCEAU (L=8.0M) | 1    | 1    |  |  | AP<br>AP          |
| 19       | 6Y5-83557-10       | TUBE (8M)<br>TUBE (8M)                                        | 1    | 1    |  |  | AP<br>AP          |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                                                | 2    | 2    |  |  | AP<br>AP          |

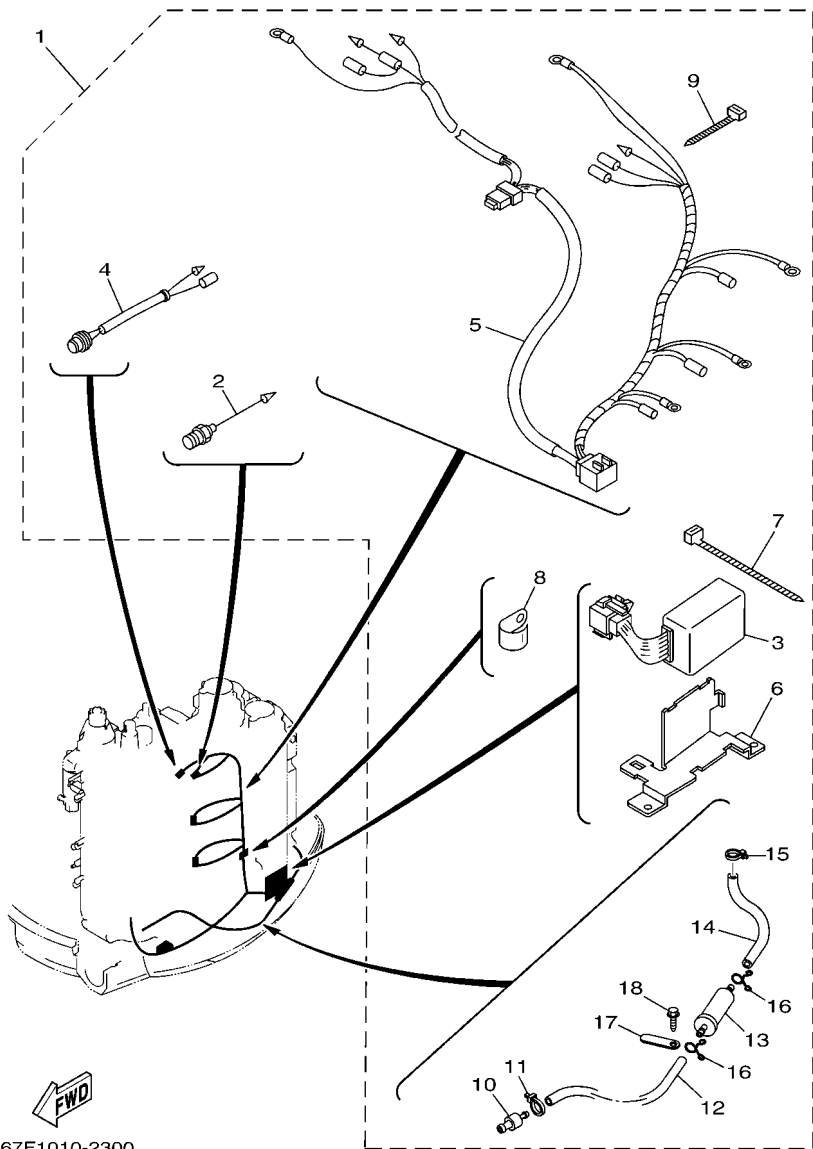
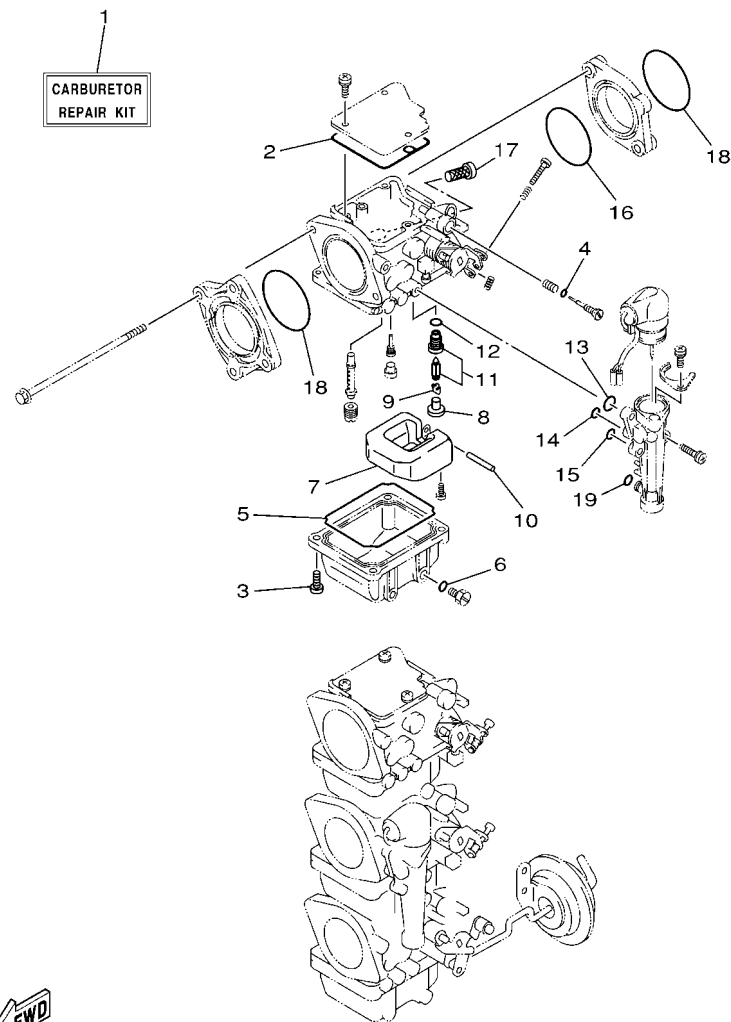


FIG. 33 OPTIONAL PARTS 2

PIECES OPTIONNELLES 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | 67G5 | 67F5 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|------|------|--|--|-------------------|
| 1        | 67F-83790-11       | HEATER ASSY<br>RECHAUFFEUR                     | 1    | 1    |  |  | AP<br>AP          |
| 2        | 67F-83792-00       | .HEATER<br>.CHALEUR                            | 4    | 4    |  |  |                   |
| 3        | 67F-81930-00       | .CONTROL UNIT ASSY<br>.BLOC DE CONTROLE        | 1    | 1    |  |  |                   |
| 4        | 67F-82560-00       | .THERMO SWITCH ASSY<br>.THERMO-CONTACT COMPLET | 1    | 1    |  |  |                   |
| 5        | 67F-81971-00       | .WIRE, LEAD<br>.FIL                            | 1    | 1    |  |  |                   |
| 6        | 67F-14291-00       | .BRACKET 1<br>.SUPPORT 1                       | 1    | 1    |  |  |                   |
| 7        | 90465-13M60        | .CLAMP<br>.BRIDE                               | 3    | 3    |  |  |                   |
| 8        | 90465-08028        | .CLAMP<br>.BRIDE                               | 2    | 2    |  |  |                   |
| 9        | 90465-13M36        | .CLAMP<br>.BRIDE                               | 4    | 4    |  |  |                   |
| 10       | 67F-24377-00       | .PIPE, JOINT 3<br>.DURITE RACCORDEMENT 3       | 1    | 1    |  |  |                   |
| 11       | 90465-11M10        | .CLAMP<br>.BRIDE                               | 1    | 1    |  |  |                   |
| 12       | 90445-11M49        | .HOSE (L700)<br>.DURITE (L700)                 | 1    | 1    |  |  |                   |
| 13       | 67F-24251-01       | .STRAINER 1<br>.FILTRE 1                       | 1    | 1    |  |  |                   |
| 14       | 67F-2451B-00       | .HOSE, FUEL INLET<br>.DURITE                   | 1    | 1    |  |  |                   |
| 15       | 90465-11M10        | .CLAMP<br>.BRIDE                               | 1    | 1    |  |  |                   |
| 16       | 90467-10M04        | .CLIP<br>.JONC                                 | 2    | 2    |  |  |                   |
| 17       | 6E5-82588-00       | .PLATE<br>.PLAQUE                              | 2    | 2    |  |  |                   |
| 18       | 90109-06M81        | .BOLT<br>.BOULON                               | 2    | 2    |  |  |                   |





67F0100-9380

FIG. 35 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 67G5 | 67F5 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 67F-W0093-02       | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR | 1    | 1    |  |  |  |                   |
| 2        | 67F-14147-00       | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
| 3        | 97980-04114        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE             | 4    | 4    |  |  |  |                   |
| 4        | 67F-14397-00       | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
| 5        | 67F-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR     | 1    | 1    |  |  |  |                   |
| 6        | 93210-04230        | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
| 7        | 6H4-14985-01       | .FLOAT<br>.FLOTTEUR                                    | 1    | 1    |  |  |  |                   |
| 8        | 676-14186-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                          | 1    | 1    |  |  |  |                   |
| 9        | 67F-14159-00       | .CLIP<br>.JONC                                         | 1    | 1    |  |  |  |                   |
| 10       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR              | 1    | 1    |  |  |  |                   |
| 11       | 60C-14590-02       | .NEEDLE VALVE ASSY<br>.POINTEAU                        | 1    | 1    |  |  |  |                   |
| 12       | 93210-04228        | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
| 13       | 67F-14398-00       | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
| 14       | 67F-14398-10       | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
| 15       | 67F-14398-20       | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
| 16       | 67F-14239-00       | .SEAL<br>.JOINT                                        | 1    | 1    |  |  |  |                   |
| 17       | 67F-14371-01       | .ELEMENT, FILTER<br>.ELEMENT, FILTRE                   | 1    | 1    |  |  |  |                   |
| 18       | 93210-40M10        | .O-RING<br>.JOINT TORIQUE                              | 2    | 2    |  |  |  |                   |
| 19       | 67F-14398-30       | .O-RING<br>.JOINT TORIQUE                              | 1    | 1    |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |
|          |                    |                                                        |      |      |  |  |  |                   |

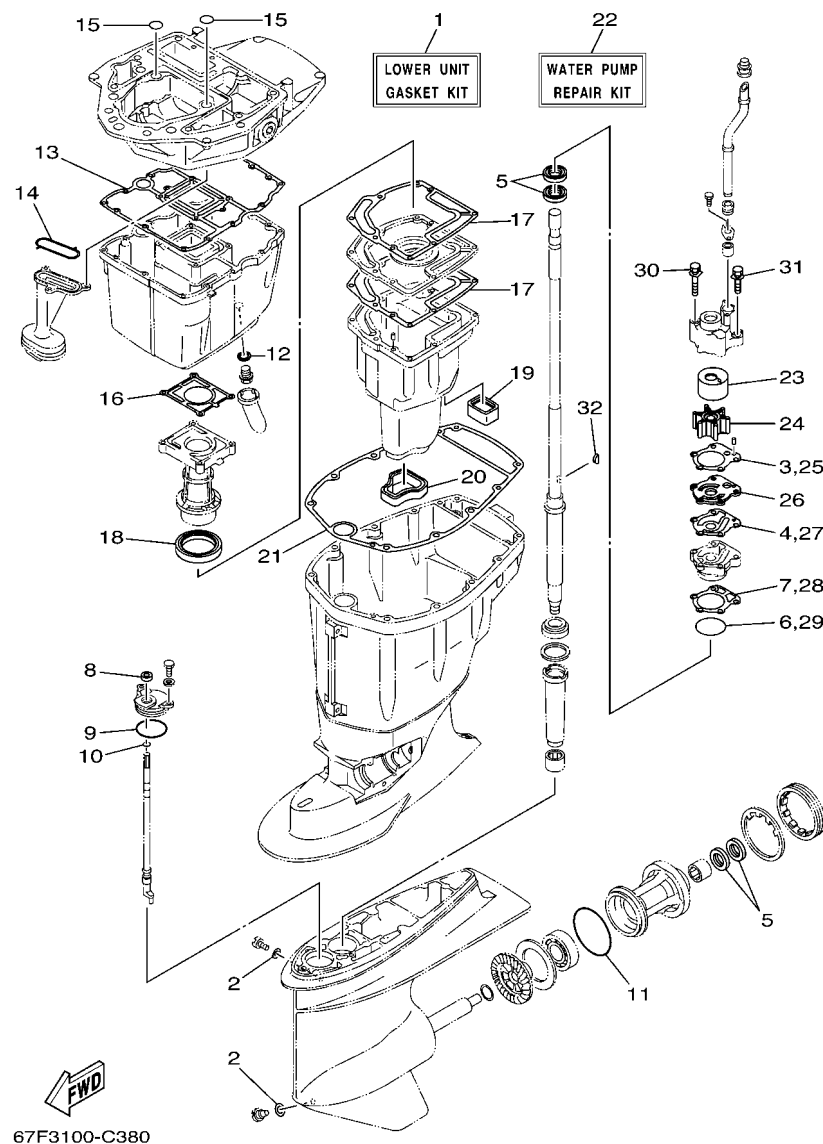


FIG. 36 REPAIR KIT 3

KITS DE REPARATION 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 67GS | 67FS |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 67F-W0001-21       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE        | 1    | 1    |  |  |  |                   |
| 2        | 90430-08020        | .GASKET<br>.JOINT                                         | 2    | 2    |  |  |  |                   |
| 3        | 688-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |  |                   |
| 4        | 688-44324-A0       | .GASKET, CARTRIDGE<br>.JOINT                              | 1    | 1    |  |  |  |                   |
| 5        | 93101-25M03        | .OIL SEAL<br>.JOINT SPY                                   | 4    | 4    |  |  |  |                   |
| 6        | 93210-46044        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 7        | 688-44316-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |  |                   |
| 8        | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                   | 1    | 1    |  |  |  |                   |
| 9        | 93210-49046        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 10       | 93210-07003        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 11       | 93210-86M39        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 12       | 90430-14M09        | .GASKET<br>.JOINT                                         | 1    | 1    |  |  |  |                   |
| 13       | 68V-15312-00       | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE         | 1    | 1    |  |  |  |                   |
| 14       | 67F-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE             | 1    | 1    |  |  |  |                   |
| 15       | 93210-19MJ1        | .O-RING<br>.JOINT TORIQUE                                 | 2    | 2    |  |  |  |                   |
| 16       | 67F-41133-A1       | .GASKET, EXHAUST MANIFOLD 1<br>.JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 17       | 67F-41134-A0       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT   | 2    | 2    |  |  |  |                   |
| 18       | 67F-41138-00       | .SEAL, EXT. 1<br>.JOINT DE GROUPE 1                       | 1    | 1    |  |  |  |                   |
| 19       | 67F-45127-00       | .SEAL<br>.JOINT                                           | 1    | 1    |  |  |  |                   |
| 20       | 67F-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE                | 1    | 1    |  |  |  |                   |
| 21       | 67F-45113-00       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE             | 1    | 1    |  |  |  |                   |
| 22       | 67F-W0078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE    | 1    | 1    |  |  |  |                   |
| 23       | 67F-44322-00       | .INSERT, CARTRIDGE<br>.CUVETTE                            | 1    | 1    |  |  |  |                   |
| 24       | 67F-44352-00       | .IMPELLER<br>.TURBINE                                     | 1    | 1    |  |  |  |                   |
| 25       | 688-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |  |                   |
| 26       | 67F-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE             | 1    | 1    |  |  |  |                   |
| 27       | 688-44324-A0       | .GASKET, CARTRIDGE<br>.JOINT                              | 1    | 1    |  |  |  |                   |



NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 67F-11110-13-94       | 4 - 2       | 67F-12153-00          | 5 - 9       | 67F-12169-H0          | 5 - 10      | 67F-14147-00          | 35 - 2      | 6H4-14548-00          | 35 - 10     | 63P-15316-00          | 25 - 2      |
| 62Y-11119-00          | 2 - 8       | 67F-12168-00          | 5 - 10      | 67F-12169-J0          | 5 - 10      | 67F-14159-00          | 7 - 30      | 67F-14555-00          | 7 - 16      | 6D8-15362-00          | 25 - 30     |
| 67F-11133-10          | 4 - 3       | 67F-12168-10          | 5 - 10      | 67F-12169-K0          | 5 - 10      |                       | 35 - 9      | 697-14555-00          | 7 - 6       | 6G8-15363-00          | 4 - 36      |
| 67F-11168-00          | 4 - 22      | 67F-12168-20          | 5 - 10      | 67F-12169-L0          | 5 - 10      | 67F-14178-00          | 7 - 37      | 67F-14556-00          | 7 - 17      | 67F-15373-00          | 6 - 13      |
| 67F-11181-02          | 4 - 17      | 67F-12168-30          | 5 - 10      | 67F-12169-M0          | 5 - 10      | 67F-14186-00          | 7 - 29      | 67F-14565-00          | 7 - 40      | 1UF-22434-00          | 22 - 41     |
|                       | 34 - 4      | 67F-12168-40          | 5 - 10      | 67F-12169-N0          | 5 - 10      |                       | 35 - 8      | 67F-14567-00          | 7 - 15      | 67F-22435-00          | 22 - 12     |
| 68V-11191-00-1S       | 4 - 21      | 67F-12168-50          | 5 - 10      | 67F-12171-00          | 5 - 11      | 67F-14189-00          | 8 - 11      | 6K7-14573-00          | 15 - 17     | 67F-22471-01          | 22 - 37     |
| 67F-11192-01          | 4 - 29      | 67F-12168-60          | 5 - 10      | 67F-12181-00          | 5 - 12      | 67F-14216-00          | 6 - 2       | 6H2-14578-00          | 7 - 22      | 68V-24149-00          | 10 - 26     |
| 67F-11301-10          | 4 - 9       | 67F-12168-70          | 5 - 10      | 67F-12411-01          | 4 - 31      | 67F-14239-00          | 6 - 3       | 67F-14585-00          | 8 - 10      | 6G8-2415E-00          | 17 - 52     |
| 69J-11301-10          | 2 - 27      | 67F-12168-80          | 5 - 10      | 67F-12412-00          | 4 - 32      |                       | 35 - 16     |                       | 9 - 4       | 6YK-24201-02          | 28 - 1      |
| 6E5-11325-00          | 2 - 13      | 67F-12168-A0          | 5 - 10      | 68V-12413-00-1S       | 4 - 33      | 67F-14243-00          | 6 - 1       | 60C-14590-02          | 7 - 33      | 6YK-24201-10          | 28 - 1      |
| 68V-11325-02          | 2 - 42      | 67F-12168-B0          | 5 - 10      | 6G5-12416-00          | 2 - 20      | 67F-14255-00          | 7 - 47      |                       | 35 - 11     | 67F-24251-01          | 33 - 13     |
|                       | 4 - 39      | 67F-12168-C0          | 5 - 10      | 67F-12435-A0          | 2 - 24      | 67F-14271-00          | 6 - 4       | 67F-14592-00          | 7 - 38      | 6YK-24260-01          | 28 - 5      |
| 67F-11328-00          | 2 - 43      | 67F-12168-D0          | 5 - 10      |                       | 34 - 7      | 67F-14291-00          | 33 - 6      | 67F-14711-00-5B       | 24 - 11     | 6YL-24268-01          | 28 - 2      |
|                       | 4 - 40      | 67F-12168-E0          | 5 - 10      | 67F-1243A-00          | 2 - 32      | 60C-14294-00          | 8 - 15      | 67F-14860-00          | 9 - 19      | 6YK-24306-44          | 11 - 1      |
| 68V-11351-00          | 2 - 35      | 67F-12168-F0          | 5 - 10      | 67F-1246A-01-1S       | 2 - 23      |                       | 9 - 7       | 67F-14901-20          | 7 - 1       |                       | 28 - 8      |
|                       | 34 - 12     | 67F-12168-G0          | 5 - 10      | 67F-12535-00          | 17 - 32     | 60C-14298-00          | 8 - 16      | 67G-14901-30          | 7 - 1       | 67F-24312-00          | 17 - 38     |
| 6D8-11356-01          | 4 - 26      | 67F-12168-H0          | 5 - 10      | 68T-12572-00          | 17 - 31     |                       | 9 - 8       | 67G-14901-50          | 7 - 1       | 6YL-24329-00          | 28 - 7      |
|                       | 34 - 16     | 67F-12168-J0          | 5 - 10      | 6R3-12581-00          | 17 - 35     | 67F-14325-00          | 7 - 44      | 67F-14902-20          | 7 - 2       | 68F-24356-00          | 8 - 14      |
| 67F-11411-00          | 3 - 1       | 67F-12168-K0          | 5 - 10      | 6R3-12582-00          | 17 - 36     | 67F-14348-00          | 9 - 9       | 67G-14902-30          | 7 - 2       |                       | 9 - 5       |
| 67F-11416-00          | 3 - 4       | 67F-12168-L0          | 5 - 10      | 6R3-12583-00          | 17 - 37     | 67F-14349-00          | 8 - 3       | 67G-14902-50          | 7 - 2       | 68V-24374-00          | 10 - 22     |
| 67F-11416-10          | 3 - 4       | 67F-12168-M0          | 5 - 10      | 67F-13119-01          | 25 - 19     |                       | 9 - 3       | 67F-14903-20          | 7 - 3       | 67F-24377-00          | 33 - 10     |
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| 67F-11417-00          | 3 - 5       | 67F-12168-P0          | 5 - 10      | 67F-13149-00          | 25 - 23     | 67F-14349-20          | 8 - 5       | 67G-14904-30          | 7 - 4       | 688-24378-00          | 8 - 17      |
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