



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

25BMH'07 (69R7)



1F69R-300F1

(2F69R-300F1)

A1

25BMH
PARTS CATALOGUE
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25BMH
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

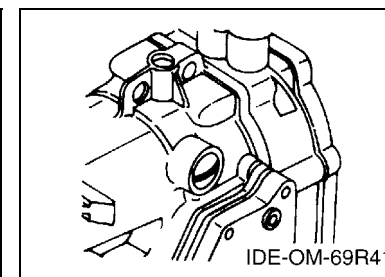
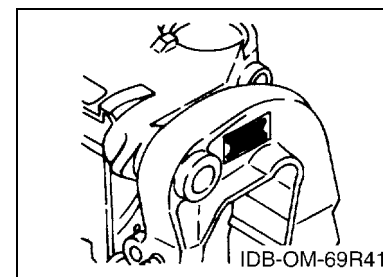
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
25B	61RK-1020720		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	69R7	25BMH

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

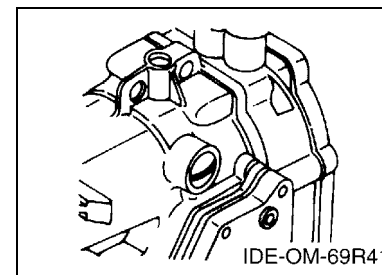
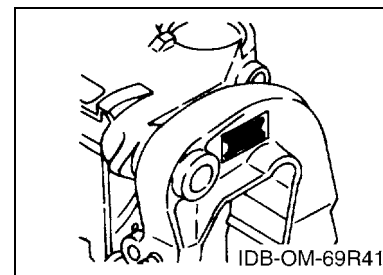
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
25B	61RK-1020720		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	69R7	25BMH

CONTENTS

TOP COWLING	A4
CYLINDER & CRANKCASE	A5
CRANKSHAFT & PISTON	A7
INTAKE	B1
CARBURETOR	B2
FUEL	B3
STARTER	B5
GENERATOR	B7
ELECTRICAL 1	C1
ELECTRICAL 2	C3
BOTTOM COWLING	C4
STEERING	C5
CONTROL	C6
REMO CON ATTACHMENT	D1
BRACKET 1	D2
BRACKET 2	D4
UPPER CASING	D6
LOWER CASING & DRIVE 1	D7
LOWER CASING & DRIVE 2	E3
FUEL TANK	E4
OPTIONAL PARTS	E5
REPAIR KIT 1	E7
REPAIR KIT 2	F1

INDEX

NUMERICAL INDEX	G1
-----------------------	----

TABLE DES MATIERES

CAPOT SUPERIEUR	A4
CYLINDRE & CARTER	A5
VILEBREQUIN & PISTON	A7
ADMISSION	B1
CARBURATEUR	B2
CARBURANT	B3
DEMARREUR	B5
GENERATRICE	B7
PARTIE ELECTRIQUE 1	C1
PARTIE ELECTRIQUE 2	C3
CAPOT INFERIEUR	C4
DIRECTION	C5
COMMANDE	C6
COMMANDE A DISTANCE	D1
SUPPORT 1	D2
SUPPORT 2	D4
FOURREAU	D6
BOITIER D'HELICE TRANSMISSION1	D7
BOITIER D'HELICE TRANSMISSION2	E3
RESERVOIR A CARBURANT	E4
PIECES OPTIONNELLES	E5
KITS DE REPARATION 1	E7
KITS DE REPARATION 2	F1

INDEX

INDEX NUMERIQUE	G1
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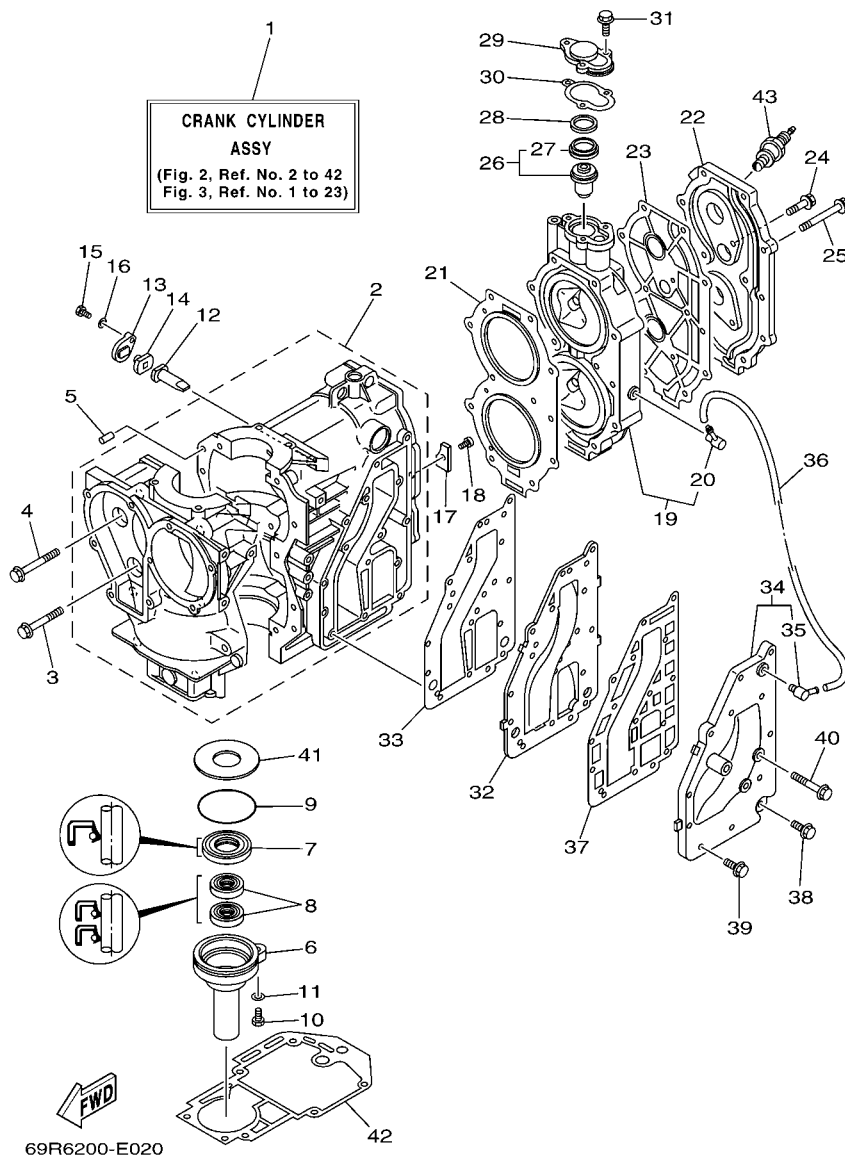


FIG. 2 CYLINDER & CRANKCASE CYLINDRE & CARTER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-W0090-00-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1				
2	69P-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	90119-08009	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
4	90119-08M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
5	93606-12019	PIN, DOWEL GOUPILLE	2				
6	689-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1				
7	93102-25008	OIL SEAL JOINT SPY	1				
8	93101-16001	OIL SEAL JOINT SPY	2				
9	93210-58M21	O-RING JOINT TORIQUE	1				
10	97095-06022	BOLT BOULON	1				
11	92995-06600	WASHER RONDELLE	1				
12	6J8-11325-00	ANODE ANODE	1				
13	6H3-11327-00-1S	COVER, ANODE COUVERCLE ANODE	1				
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1				
15	97013-06016	BOLT BOULON	1				
16	92903-06600	WASHER, PLATE RONDELLE, PLATE	1				
17	689-11325-00	ANODE ANODE	1				
18	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
19	61N-11111-01-1S	HEAD, CYLINDER 1 CULASSE	1				
20	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1				
21	61N-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
22	61N-11191-01-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
23	61T-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1				
24	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
25	90119-08015	BOLT, WITH WASHER BOULON, AVEC RONDELLE	11				
26	6E5-12411-02	THERMOSTAT THERMOSTAT	1				
27	6E5-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1				

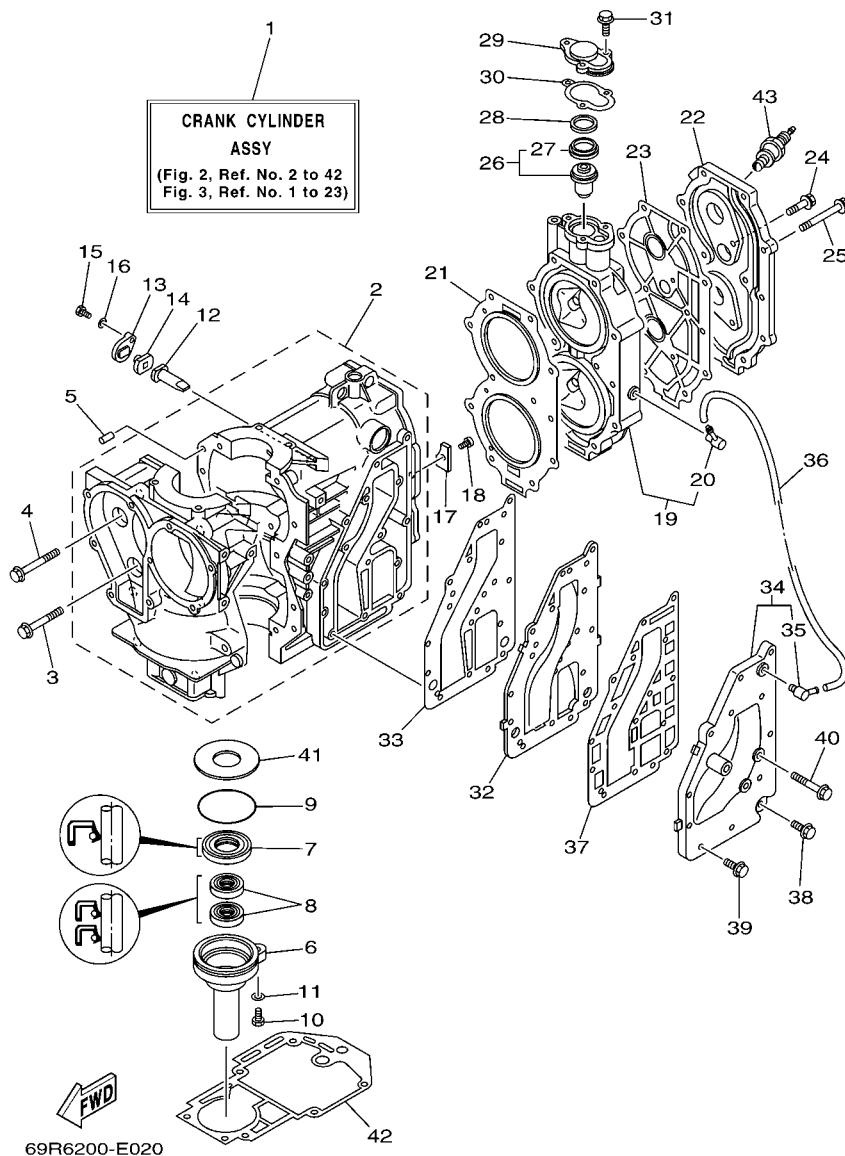
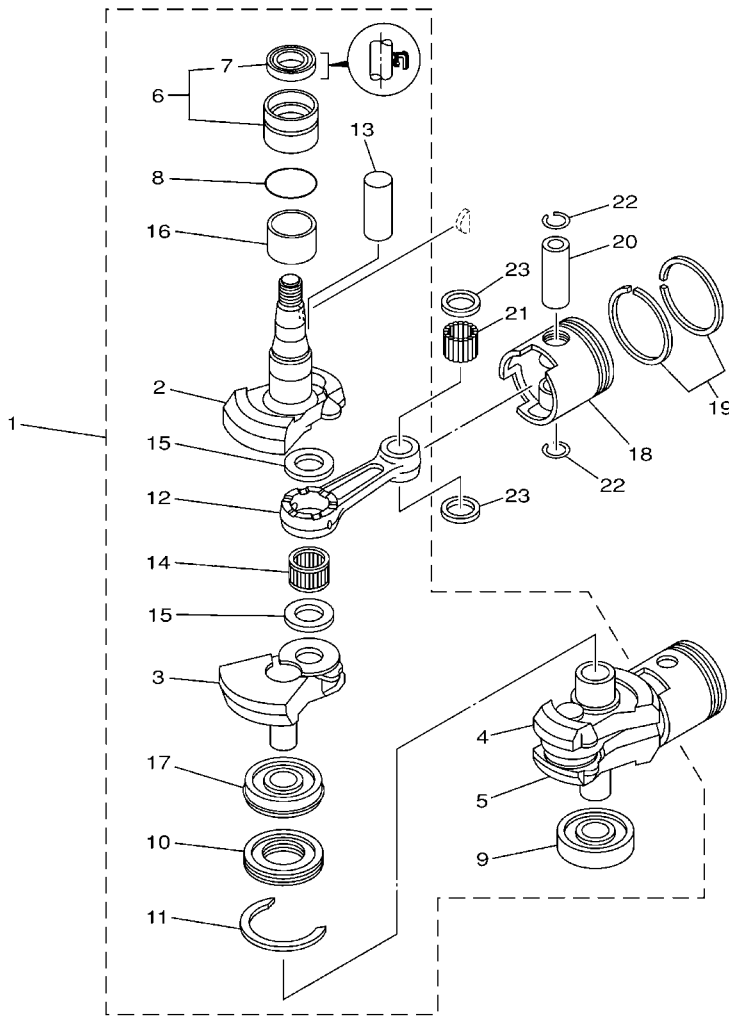


FIG. 2 CYLINDER & CRANKCASE **CYLINDRE & CARTER**

[illegible]



69R0010-1030

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1				
2	69P-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1				
3	61N-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1				
4	61N-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1				
5	61N-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1				
6	93399-99951	.BEARING .ROULEMENT	1				
7	93102-32M07	.OIL SEAL .JOINT SPY	1				
8	93210-46M16	.O-RING .JOINT TORIQUE	1				
9	93306-305U3	.BEARING .ROULEMENT	1				
10	61N-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1				
11	93440-62057	.CIRCLIP .CIRCLIP	1				
12	689-11651-00	.ROD, CONNECTING .BIELLE NUE	2				
13	689-11681-01	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2				
14	93310-62406	.BEARING .ROULEMENT	2				
15	90209-24M03	.WASHER .RONDELLE	4				
16	90387-32002	.COLLAR .COLLERETTE	1				
17	93390-00009	.BEARING .ROULEMENT	1				
18	61N-11631-00-95	PISTON (STD) PISTON (STD)	2				
	61N-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2				AP AP
	61N-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2				AP AP
19	61N-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2				
	61N-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2				AP AP
	61N-11605-00	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2				AP AP
20	689-11633-00	PIN, PISTON AXE, PISTON	2				
21	93602-20M02	PIN, DOWEL GOUJON	68				
22	688-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	4				
23	90201-20M27	WASHER, PLATE RONDELLE, PLATE	4				

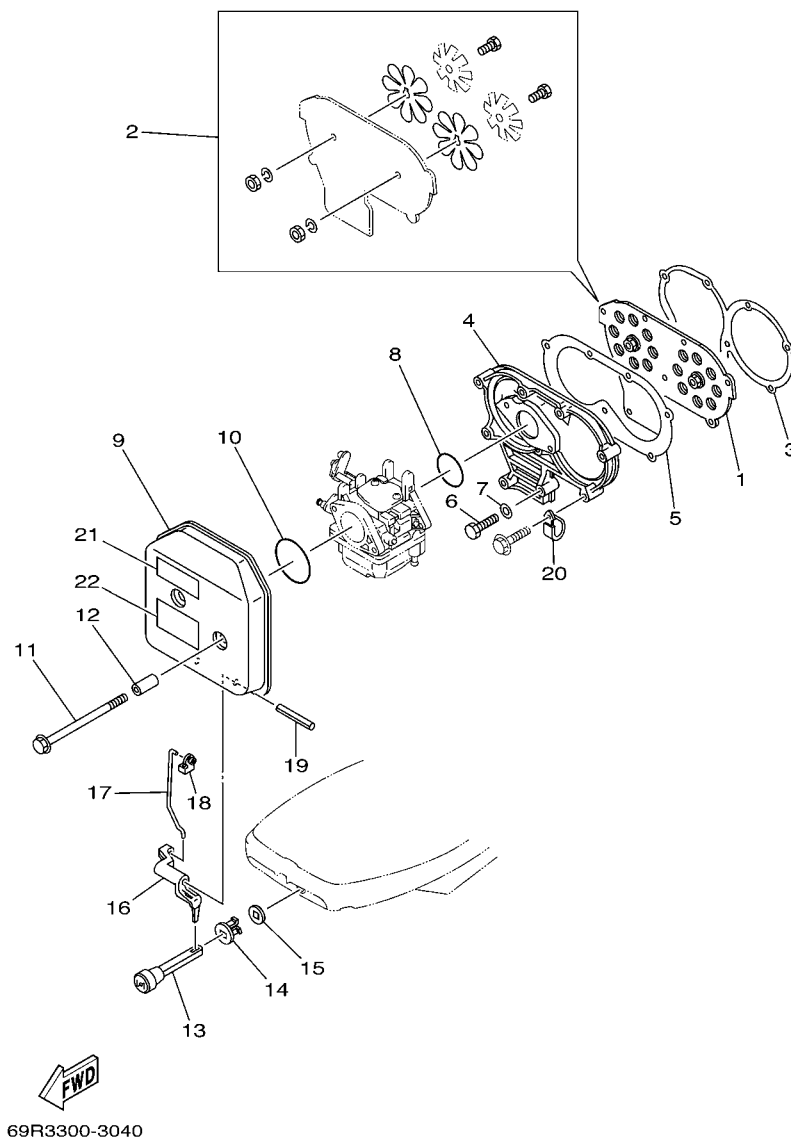


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	61N-13610-00	REED VALVE ASSY CLAPET COMPLET	1				
2	689-W0004-00	.REED SET .JEU DE CLAPETS	1				
3	648-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1				
4	61N-13641-01-1S	MANIFOLD 1 TUBULURE 1	1				
5	648-13645-A0	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1				
6	97013-06035	BOLT BOULON	7				
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	7				
8	61N-14198-00	GASKET JOINT	1				
9	61N-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1				
10	93210-40659	O-RING JOINT TORIQUE	1				
11	90119-06M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
12	90387-06M26	COLLAR COLLERETTE	2				
13	682-41271-00	KNOB, CHOKE BOUTON DE STARTER	1				
14	689-41273-00	GROMMET PASSE-FIL	1				
15	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1				
16	689-41252-01	LEVER, CHOKE 1 LEVIER 1	1				
17	61N-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1				
18	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1				
19	91690-40048	PIN, SPRING AGRAFFE	1				
20	90465-06M88	CLAMP BRIDE	1				
21	6A1-83625-41	MARK 5 ETIQUETTE 5	1				
22	6A1-83625-51	MARK 5 ETIQUETTE 5	1				

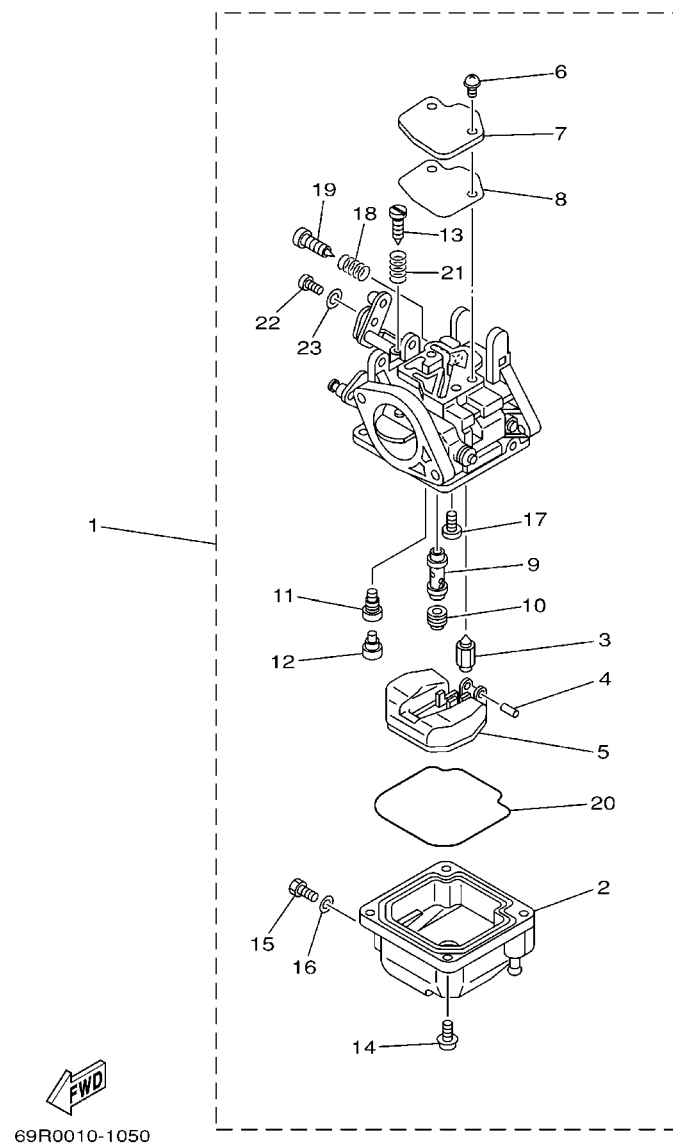


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				
2	61N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1				
3	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1				
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1				
5	6L2-14385-00	.FLOAT .FLOTTEUR	1				
6	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2				
7	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1				
8	6L2-14399-00	.GASKET .JOINT	1				
9	61N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1				
10	61N-14343-65	.JET, MAIN (#130) .GICLEUR, PRINCIPAL (#130)	1				
11	6L2-14342-34	.JET, PILOT (# 68) .GICLEUR, RALENTI (# 68)	1				
12	50M-14355-00	.PLUG .PLOT	1				
13	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1				
14	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4				
15	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	1				
16	6L2-14398-00	.GASKET .JOINT	1				
17	98980-04006	.SCREW, BIND .VIS, DE PRESSION	2				
18	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1				
19	61N-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1				
20	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
21	61N-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1				
22	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1				
23	62Y-14597-00	.WASHER .RONDELLE	1				

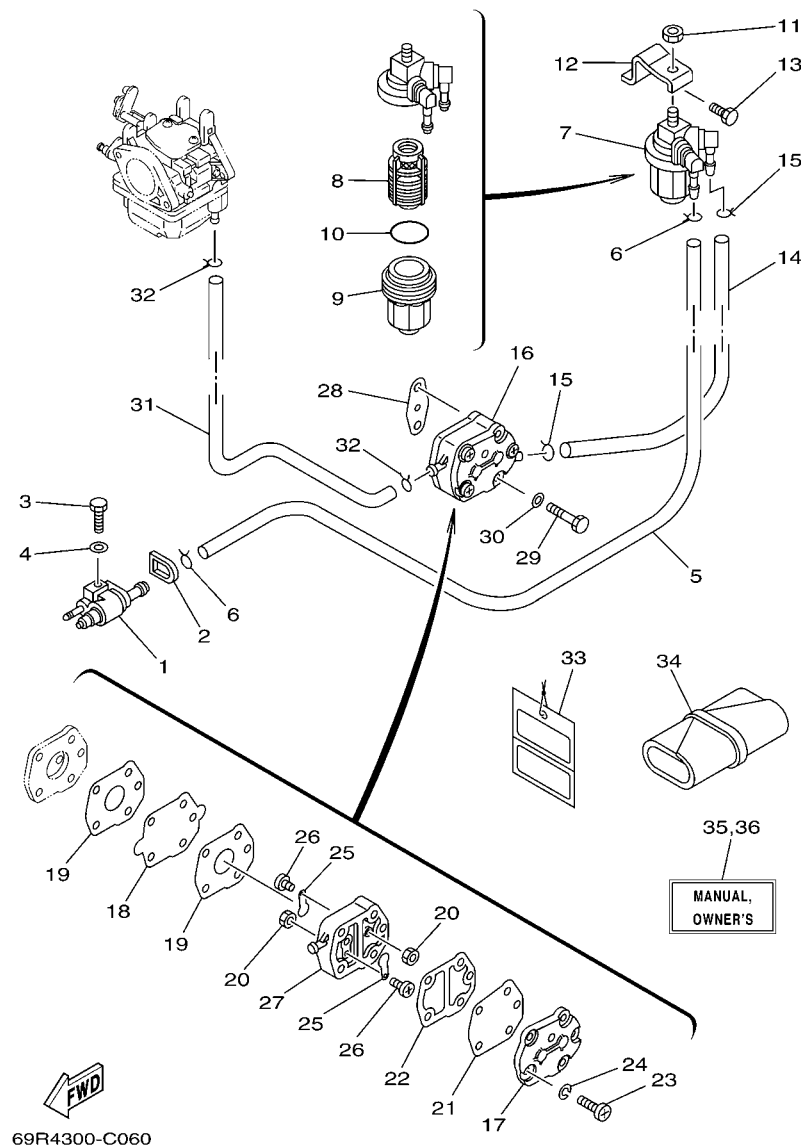


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1				
2	61N-24329-00	SEAL JOINT	1				
3	97095-06020	BOLT BOULON	1				
4	92995-06600	WASHER RONDELLE	1				
5	90445-09M75	HOSE (L370) DURITE (L370)	1				
6	90467-08004	CLIP JONG	2				
7	61N-24560-00	FILTER ASSY ENS FILTRE	1				
8	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
9	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1				
10	93210-32738	.O-RING .JOINT TORIQUE	1				
11	95380-08600	NUT ECROU	1				
12	61N-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1				
13	97013-06014	BOLT BOULON	1				
14	689-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1				
15	90467-08004	CLIP JONG	2				
16	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1				
17	6A0-24413-00	.BODY 2 .CORPS 2	1				
18	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1				
19	648-24434-01	.GASKET, BODY .JOINT, CORPS	2				
20	95380-03600	.NUT .ECROU	2				
21	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1				
22	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1				
23	98503-05028	.SCREW, PAN HEAD .VIS	3				
24	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3				
25	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2				
26	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2				
27	6A0-24412-02	.BODY 1 .CORPS 1	1				

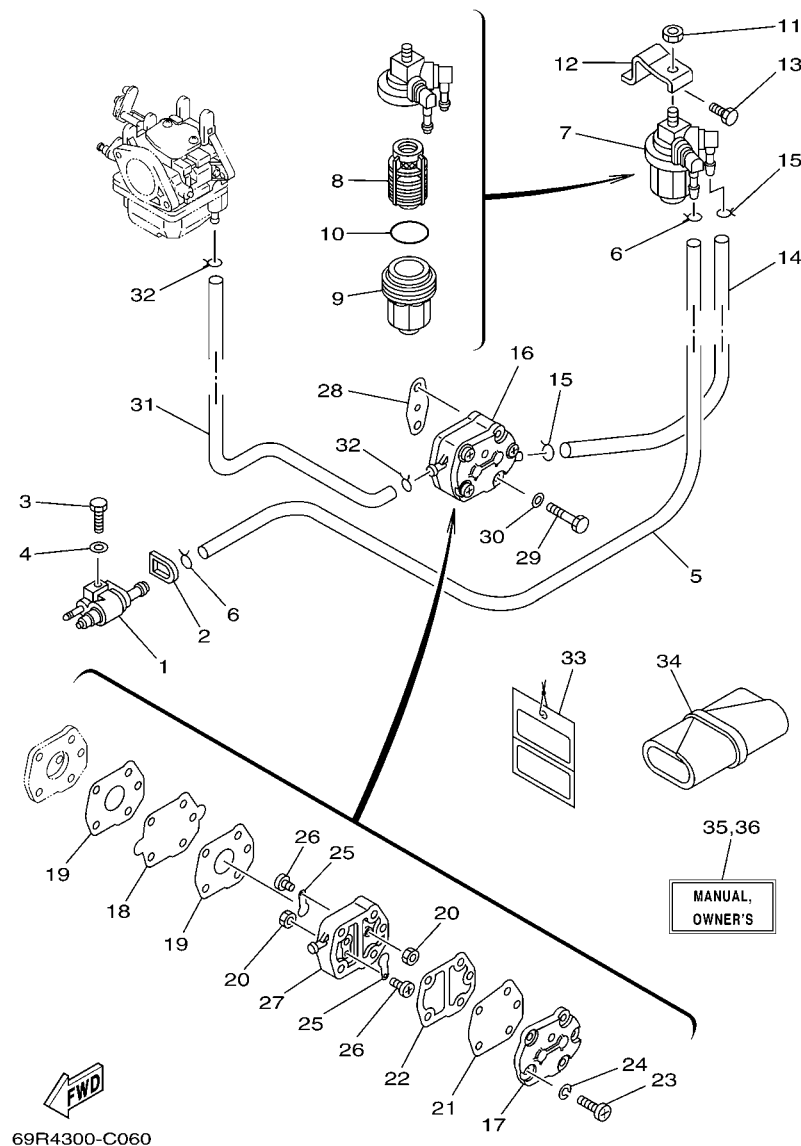
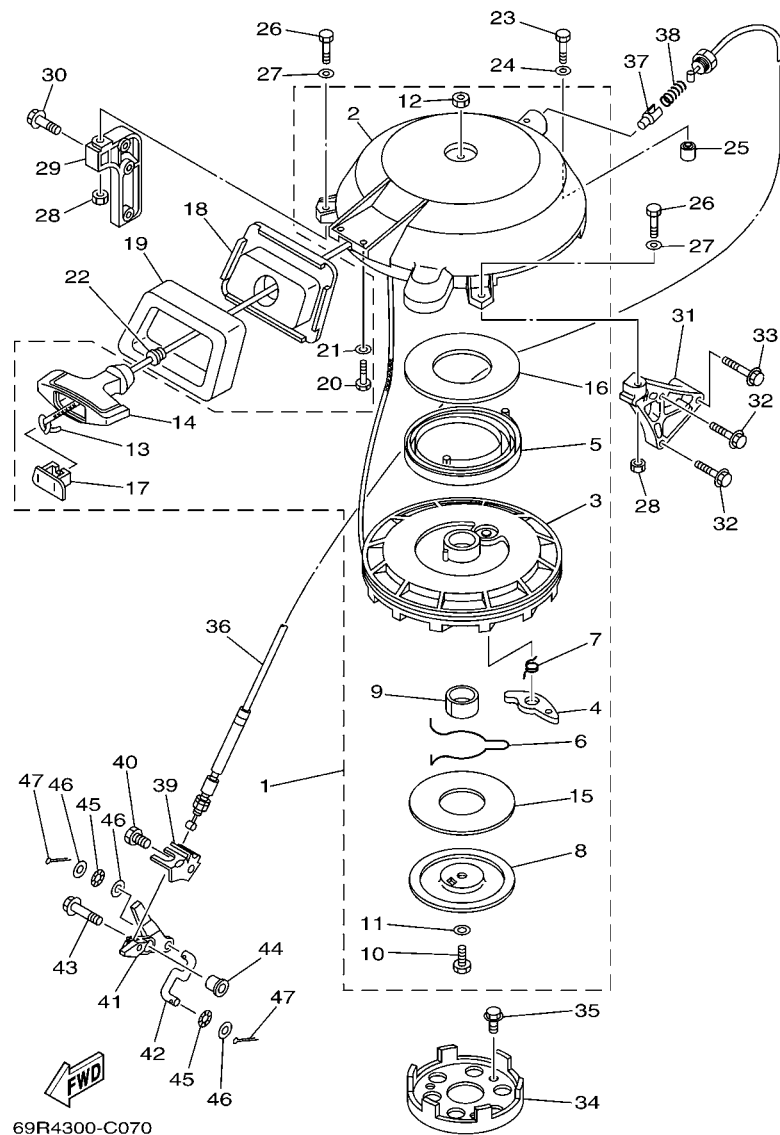


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
28	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1				
29	97095-06040	BOLT BOULON	2				
30	92995-06600	WASHER RONDELLE	2				
31	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1				
32	90467-08004	CLIP JONC	2				
33	61H-2819R-31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1				
34	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1				
35	69R-28199-75-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (E)
	69R-28199-75-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (E)
	69R-28199-75-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (F)
	69R-28199-75-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (F)
	69R-28199-75-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (ES)
	69R-28199-75-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (ES)
36	69R-28199-85-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (D)
	69R-28199-85-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (D)
	69R-28199-85-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (NL)
	69R-28199-85-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (NL)
	69R-28199-85-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (I)
	69R-28199-85-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (I)
							UR (DK)
							UR (DK)
							UR (GR)
							UR (GR)
							UR (P)
							UR (P)
							UR (N)
							UR (N)
							UR (S)
							UR (S)
							UR (SF)
							UR (SF)



69R4300-C070

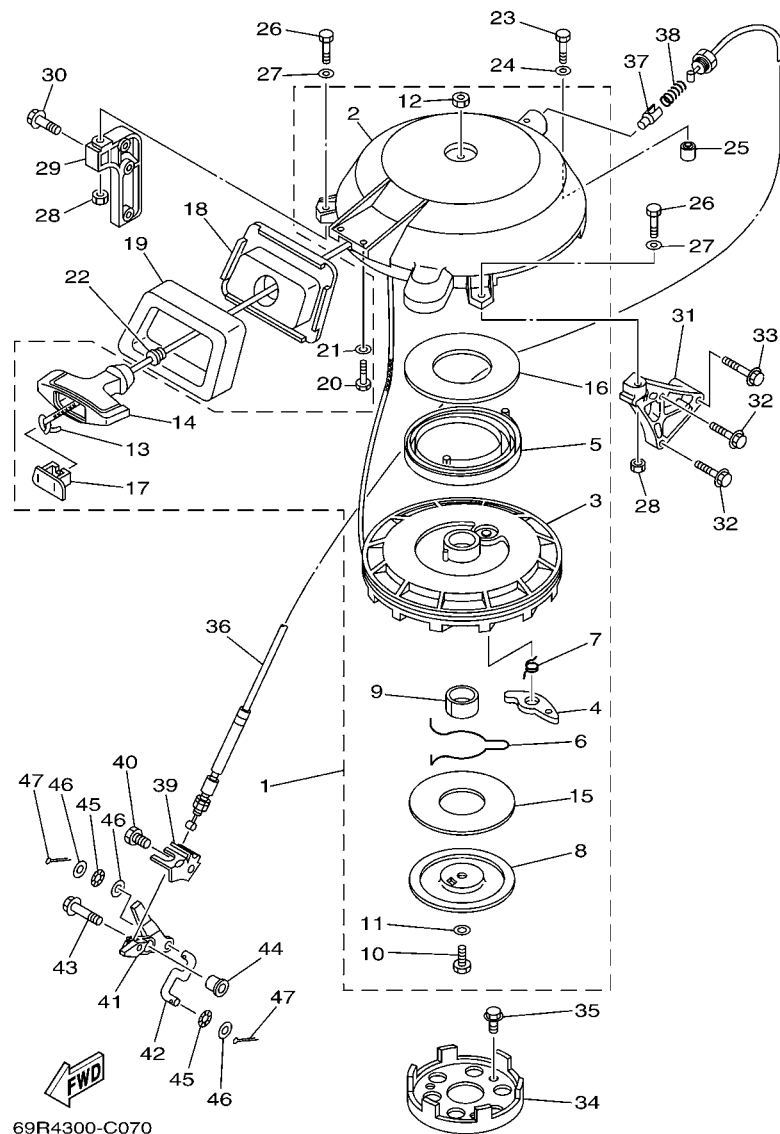
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M

FIG. 7 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	61N-W1571-11	STARTER ASSY DEMARREUR COMPLET	1				
2	61N-15711-10	.CASE, STARTER .CARTER DE DEMARREUR	1				
3	6G0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1				
4	6F5-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1				
5	6F5-15713-01	.SPRING, STARTER .RESSORT DE DEMARREUR	1				
6	61N-15715-00	.SPRING, FRICTION .RESSORT, PLAQUE D'ENTRAINEMT	1				
7	61N-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
8	6F5-15716-01	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1				
9	6G0-15754-00	.BUSH 2 .BAGUE 2	1				
10	97013-08030	.BOLT .BOULON	1				
11	6F5-15726-01	.WASHER, FLAT .RONDELLE, PLATE	1				
12	95303-08700	.NUT .ECROU	1				
13	*	.WIRE (L:1900MM) .FIL (L:1900MM)	1				*1 *1
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1				
15	6F5-15764-00	.COLLAR 1 .COLLERETTE 1	1				
16	6F5-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1				
17	6F5-15779-02	.COVER .COUVERCLE	1				
18	61N-15758-01-4D	GUIDE, ROPE GUIDE DE CABLE	1				
19	61N-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1				
20	97095-06016	BOLT BOULON	2				
21	92995-06600	WASHER RONDELLE	2				
22	6A0-15789-00	DAMPER AMORTISSEUR	1				
23	97095-06035	BOLT BOULON	1				
24	92995-06600	WASHER RONDELLE	1				
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1				
26	97095-06035	BOLT BOULON	2				
27	92995-06600	WASHER RONDELLE	2				



69R4300-C070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373,
LONGUEUR DE COUPE 1.9M

FIG. 7 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
28	95380-06600	NUT, HEXAGON ECROU	2				
29	6H7-15771-01-94	STAY 1 SUPPORT 1	1				
30	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
31	656-15772-00-94	STAY 2 SUPPORT 2	1				
32	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
33	90119-06025	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
34	6F5-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1				
35	90105-08M10	BOLT, FLANGE BOULON	3				
36	61T-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1				
37	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1				
38	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
39	69P-15774-00	STAY 4 SUPPORT 4	1				
40	97095-06010	BOLT BOULON	1				
41	69P-15746-00	ARM BRAS	1				
42	689-15747-70	LINK BIELLETTTE	1				
43	90119-06M23	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
44	90387-06013	COLLAR COLLERETTE	1				
45	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	2				
46	92903-05600	WASHER, PLATE RONDELLE, PLATE	3				
47	91490-16010	PIN, COTTER GOUPILLE	2				

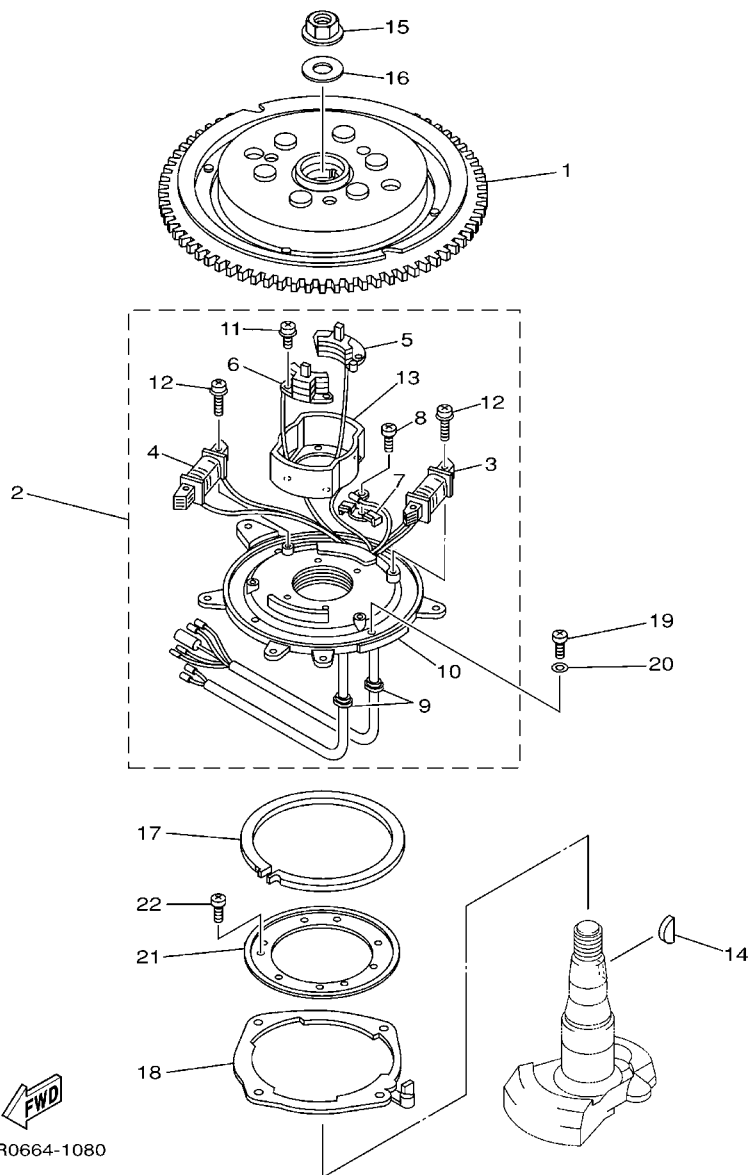


FIG. 8 GENERATOR

GENERATRICE

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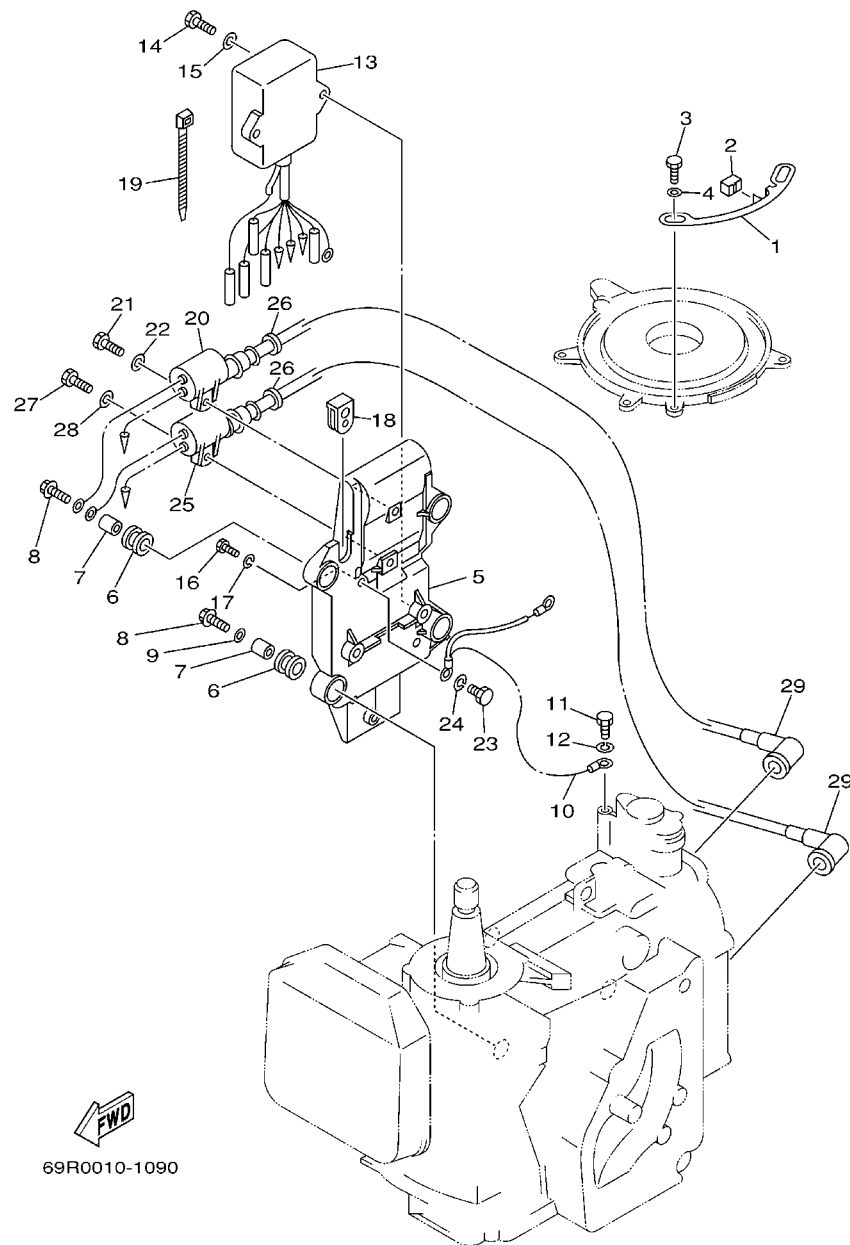


FIG. 9 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	61N-41615-00	STOPPER, MAGNETO BASE BUTÉE, PLATEAU D'AVANCE	1				
2	61N-44194-01	CAP CAPUCHON	1				
3	97095-06010	BOLT BOULON	2				
4	92995-06600	WASHER RONDELLE	2				
5	61N-85542-00-94	BRACKET SUPPORT	1				
6	61N-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4				
7	90387-06119	COLLAR COLLERETTE	4				
8	90119-06M95	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
9	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2				
10	61N-82519-01	WIRE, EARTH LEAD FIL, MASSE	1				
11	97090-06012	BOLT BOULON	1				
12	92990-06100	WASHER, SPRING RONDELLE, GROWER	1				
13	61N-85540-13	C.D.I. UNIT ASSY BLOC C.D.I.	1				
14	97095-06020	BOLT BOULON	2				
15	92995-06600	WASHER RONDELLE	2				
16	97090-06012	BOLT BOULON	1				
17	92990-06100	WASHER, SPRING RONDELLE, GROWER	1				
18	6H3-81922-00	GROMMET OEILLET CAOUTCHOUC	1				
19	90465-13M11	CLAMP BRIDE	1				
20	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				
21	97095-06020	BOLT BOULON	1				
22	92995-06600	WASHER RONDELLE	1				
23	97090-06012	BOLT BOULON	1				
24	92990-06100	WASHER, SPRING RONDELLE, GROWER	1				
25	61N-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				
26	90480-25161	GROMMET PASSE-FIL	2				
27	97095-06020	BOLT BOULON	1				

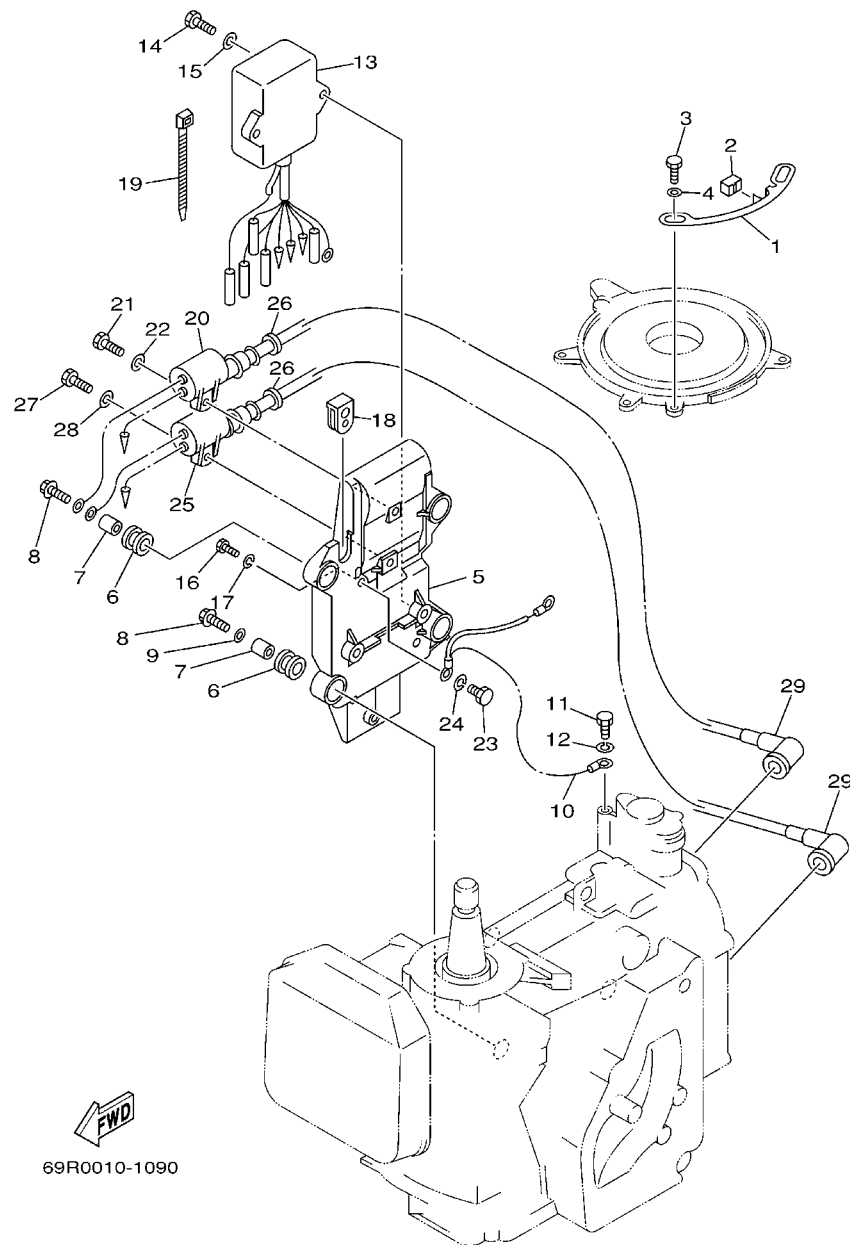


FIG. 9 ELECTRICAL 1

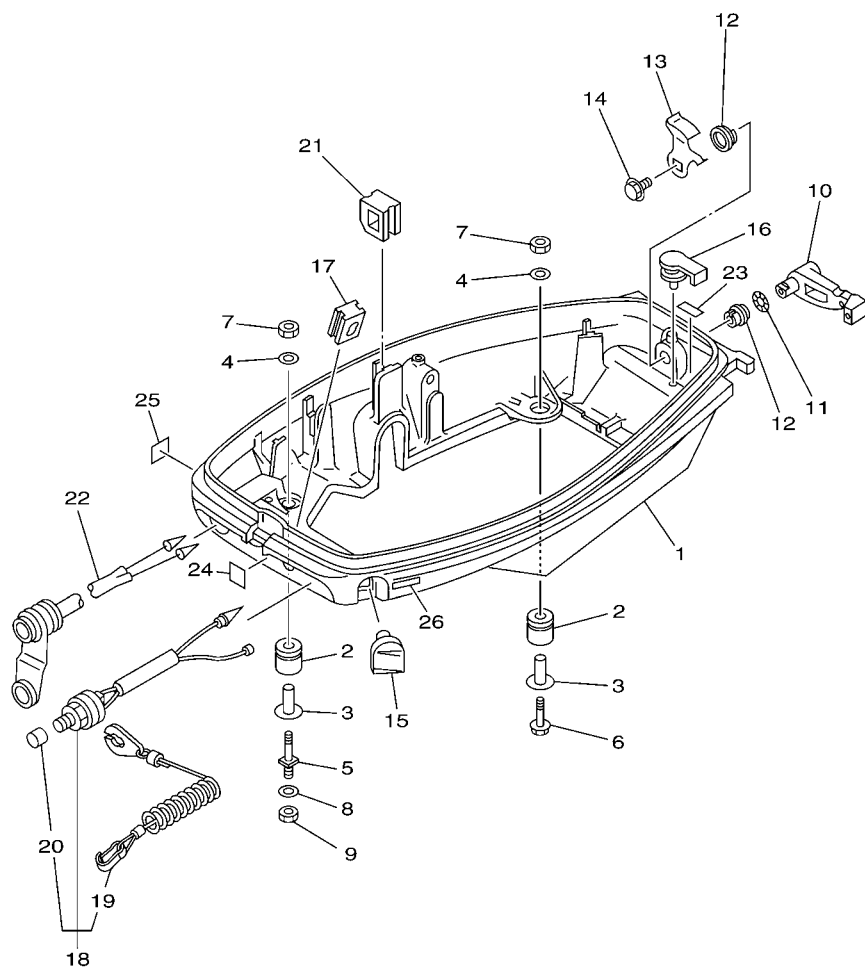
PARTIE ELECTRIQUE 1

[illegible]



PARTIE ELECTRIQUE 2

C3

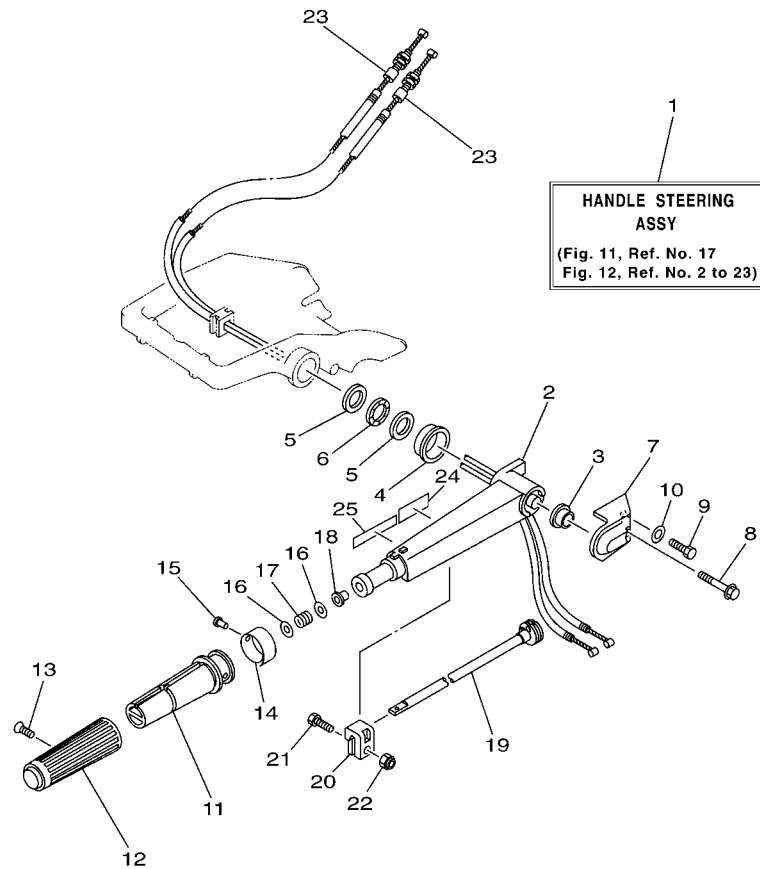


69R6300-E110

FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	689-42711-04-4D	COWLING, BOTTOM 1 CUVETTE 1	1				
2	90480-15M06	GROMMET PASSE-FIL	4				
3	90387-08M25	COLLAR COLLERETTE	4				
4	90201-08M87	WASHER, PLATE RONDELLE, PLATE	4				
5	6G0-42796-00	BOLT 1 BOULON	2				
6	97585-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
7	95380-08700	NUT ECROU	4				
8	92990-08600	WASHER, PLATE RONDELLE, PLATE	2				
9	95380-08700	NUT ECROU	2				
10	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1				
11	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1				
12	90386-12069	BUSH DOUILLE	2				
13	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1				
14	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
15	689-42725-01	GROMMET PASSE-FIL	1				
16	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1				
17	61N-26326-00	GROMMET RONDELLE CAOUTCHOUC	1				
18	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1				
19	682-82556-00	.LANYARD, STOP SWITCH .PLAQUETTE	1				
20	689-8257Y-00	.CAP .CHAPEAU	1				
21	90480-17M08	GROMMET PASSE-FIL	2				
22	682-84381-00	2P CONCENT RALLONGE 2 FILS	1				
23	6E7-42791-10	MARK 1 ETIQUETTE 1	1				
24	6A1-42792-01	MARK (100:1) ETIQUETTE (100:1)	1				
25	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1				
26	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1				



69R7300-F120

FIG. 12 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1				
2	689-42111-01-4D	HANDLE, STEERING POIGNEE	1				
3	90387-13003	COLLAR COLLERETTE	1				
4	90387-33001	COLLAR COLLERETTE	1				
5	90201-28013	WASHER, PLATE RONDELLE, PLATE	2				
6	90206-28001	WASHER, WAVE RONDELLE, ONDULEE	1				
7	69P-42112-00-4D	HANDLE, STEERING POIGNEE	1				
8	97595-06550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
9	97095-06020	BOLT BOULON	1				
10	92995-06600	WASHER RONDELLE	1				
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
12	6F6-42177-A0	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
13	90149-05M13	SCREW VIS	1				
14	6G1-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
15	90269-02M09	RIVET RIVET	1				
16	90201-10M02	WASHER, PLATE RONDELLE, PLATE	2				
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
18	90386-08032	BUSH DOUILLE	1				
19	689-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1				
20	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
21	97095-06020	BOLT BOULON	1				
22	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
23	61N-26311-01	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2				
24	6E0-83627-51	LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7	1				
25	6E0-83627-41	LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7	1				

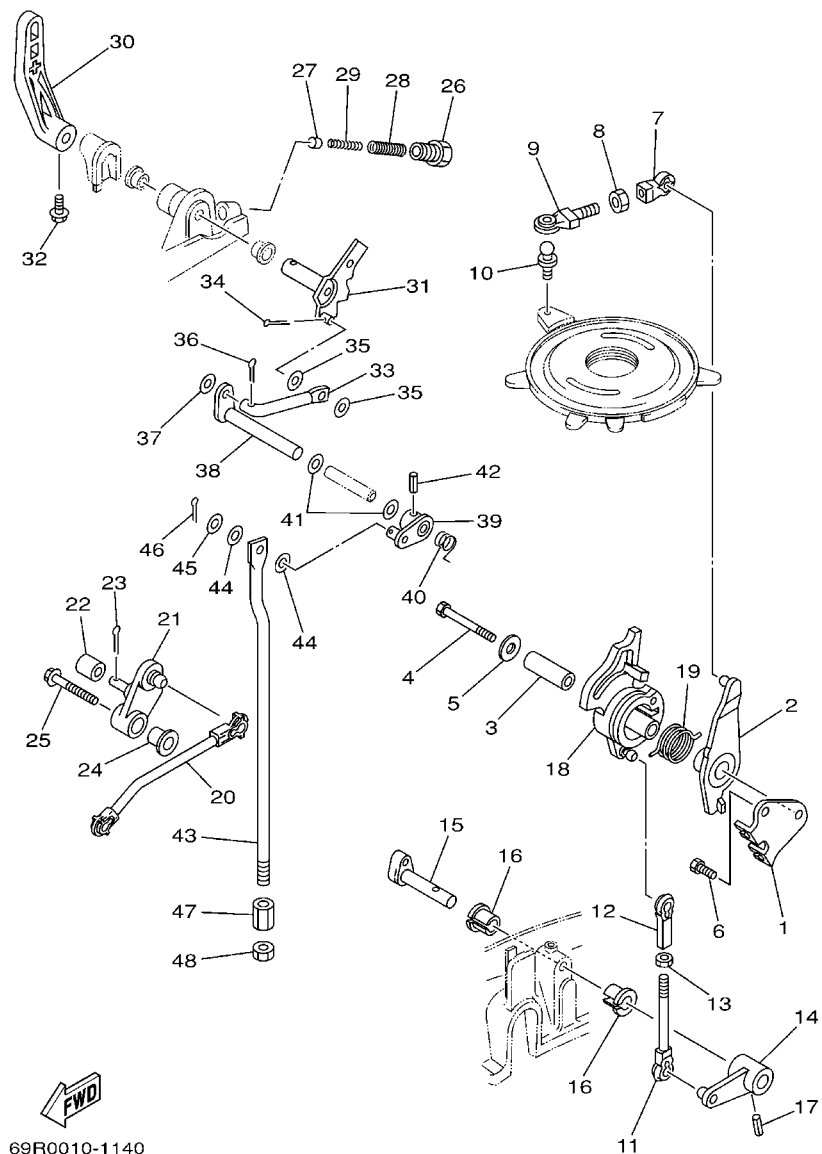


FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1				
2	69P-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1				
3	90387-06M59	COLLAR COLLERETTE	1				
4	97095-06045	BOLT BOULON	1				
5	90201-06416	WASHER, PLATE RONDELLE, PLATE	1				
6	97095-06012	BOLT BOULON	1				
7	662-41237-01	JOINT, LINK RACCORD	1				
8	95380-05700	NUT ECROU	1				
9	679-41241-01	ROD, LINK BIELLE	1				
10	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1				
11	682-41238-01	JOINT, LINK RACCORD	1				
12	682-41237-00	JOINT, LINK RACCORD	1				
13	95380-05600	NUT ECROU	1				
14	69P-42157-00-94	LEVER, THROTTLE LEVIER DE AVANCE	1				
15	656-42153-00-94	SHAFT, THROTTLE CONTROL AXE, COMMANDE D'ACCELERATION	1				
16	90386-10009	BUSH DOUILLE	2				
17	91690-40018	PIN, SPRING AGRAFFE	1				
18	69P-41213-00	CAM, ACCEL. CAME, ACCELERATION	1				
19	69P-42167-00	SPRING 1 RESSORT1	1				
20	69P-41241-00	ROD, LINK BIELLE	1				
21	69P-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1				
22	62Y-42171-00	BUSHING COUSSINET	1				
23	91490-16010	PIN, COTTER GOUPILLE	1				
24	90387-06M60	COLLAR COLLERETTE	1				
25	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
26	664-42715-00	BUSHING COUSSINET	1				
27	664-44167-01	PLUNGER, SHIFT CAM POUSOIR D'EMBRAYAGE	1				

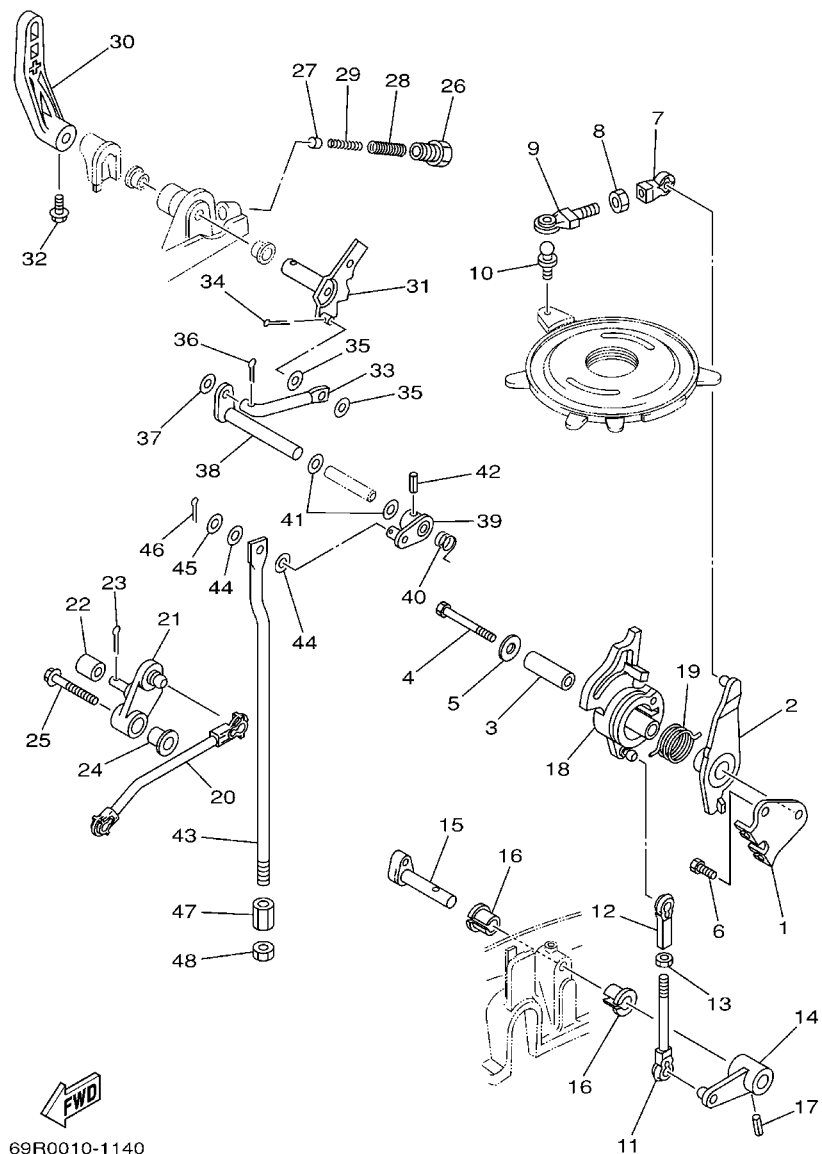
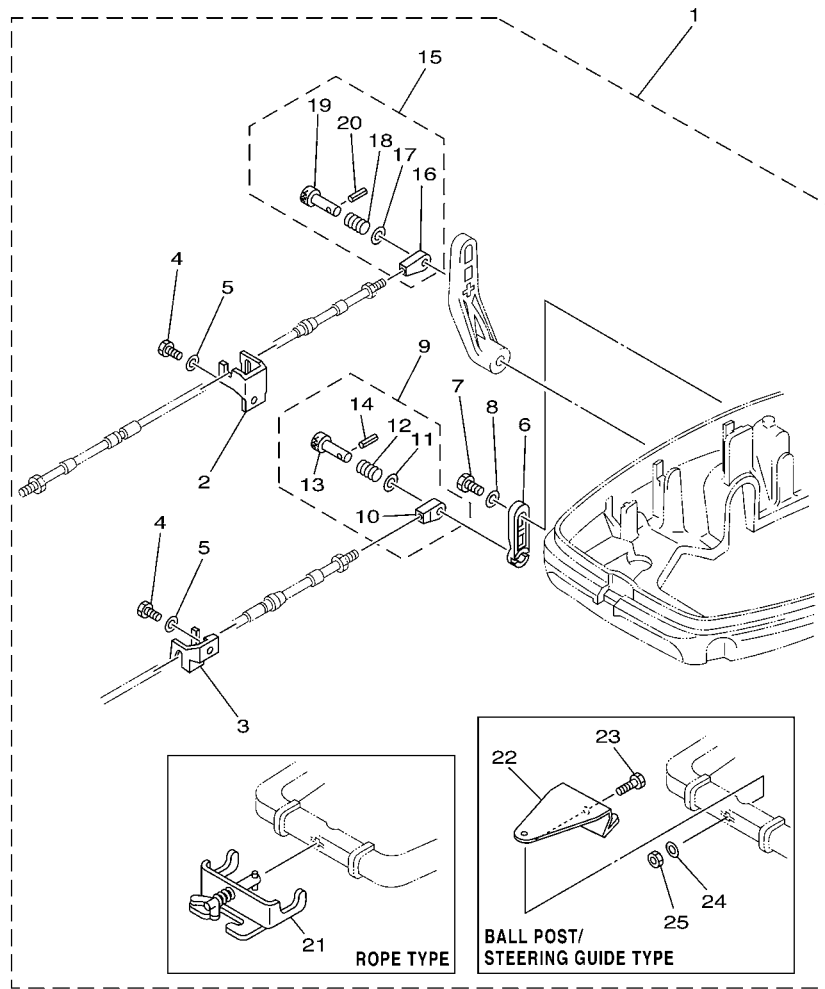


FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
28	90501-14M07	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
29	90501-09M08	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
30	689-44111-01-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				
31	664-44113-01	CAM PLATE, HANDLE CAME, VERROUILLAGE	1				
32	90105-06M07	BOLT, FLANGE BOULON	1				
33	664-44142-00	JOINT RACCORD	1				
34	91490-16010	PIN, COTTER GOUPILLE	1				
35	90202-06007	WASHER, PLATE RONDELLE, PLATE	2				
36	91490-12010	PIN, COTTER GOUPILLE	1				
37	92990-05600	WASHER, PLATE RONDELLE, PLATE	1				
38	689-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
39	689-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
40	90508-14M13	SPRING, TORSION RESSORT, TORSION	1				
41	90202-10024	WASHER, PLATE RONDELLE, PLATE	2				
42	91690-40016	PIN, SPRING AGRAFFE	1				
43	61N-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1				
44	90202-06007	WASHER, PLATE RONDELLE, PLATE	2				
45	92990-05600	WASHER, PLATE RONDELLE, PLATE	1				
46	91490-20010	PIN, COTTER GOUPILLE	1				
47	61N-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1				
48	95380-06600	NUT, HEXAGON ECROU	1				

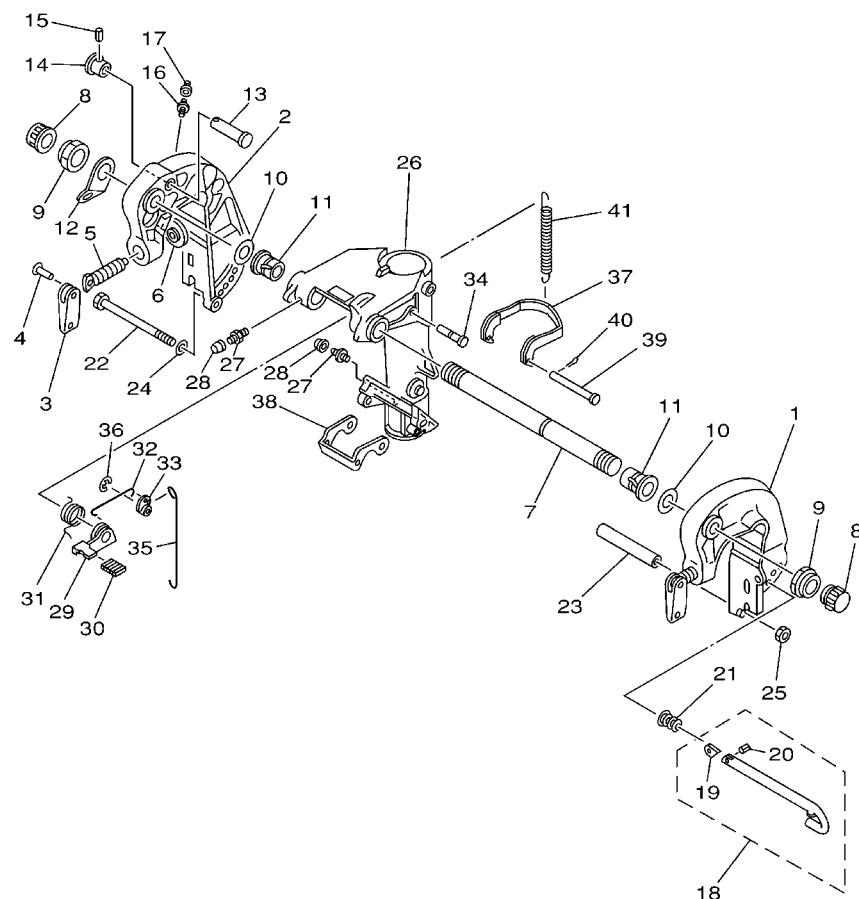


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FIG. 14 REMO CON ATTACHMENT

COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	689-48501-01-4D	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1				AP ROPE TYPE
	689-48501-21-4D	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1				AP ROPE TYPE
2	689-48531-50	.BRACKET, REMOTE CONTROL 1 .ETRIER 1, COMMANDE A DISTANCE	1				AP
3	689-48532-50	.BRACKET, REMOTE CONTROL 2 .ETRIER 2, COMMANDE A DISTANCE	1				
4	97095-06016	.BOLT .BOULON	2				
5	92995-06600	.WASHER .RONDELLE	2				
6	648-48534-50-4D	.THROTTLE LEVER, CONTROL .LEVIER D'ACCELERATION	1				
7	97095-06012	.BOLT .BOULON	1				
8	92995-06600	.WASHER .RONDELLE	1				
9	648-48340-50	.CABLE END ASSY .CHAPE CABLE	1				
10	617-48346-90	.CABLE END, REMOTE CONTROL .CHAPE CABLE	1				
11	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1				
12	90501-10264	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
13	617-48361-91	.HOOK, CABLE .CROCHET, CABLE	1				
14	91690-30012	.PIN, SPRING .AGRAFFE	1				
15	648-48330-50	.CABLE END ASSY .RACCORD DE CABLE	1				
16	648-48346-50	.CABLE END, REMOTE CONTROL .CHAPE CABLE	1				
17	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1				
18	90501-10071	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
19	617-48331-91	.HOOK, CABLE .CROCHET, CABLE	1				
20	91690-30012	.PIN, SPRING .AGRAFFE	1				
21	700-48510-12	.STEERING HOOK ASSY .ATTACHE DE DIRECTION (ENS.)	1				ROPE TYPE
22	689-48511-01	.HOOK, STEERING .ATTACHE, DIRECTION	1				ROPE TYPE
23	97075-10040	.BOLT .BOULON	1				
24	92990-10600	.WASHER, PLATE .RONDELLE, PLATE	1				
25	90185-10051	.NUT, SELF-LOCKING .ECROU, AUTO-BLOQUANT	1				



69R0664-1170

FIG. 15 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	689-43111-03-4D	BRACKET, CLAMP 1 PRESSE 1	1				
2	689-43112-02-4D	BRACKET, CLAMP 2 PRESSE 2	1				
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2				
4	90243-04M01	PIN GOUPILLE	2				
5	90149-14030	SCREW VIS	2				
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2				
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
8	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2				
9	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2				
11	90386-22M67	BUSH DOUILLE	2				
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1				
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1				
14	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1				
15	91690-30016	PIN, SPRING AGRAFFE	1				
16	93700-06M03	NIPPLE, GREASE PION	1				AP AP
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1				
18	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1				
19	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1				
20	91690-30008	.PIN, SPRING .AGRAFFE	1				
21	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1				
22	90101-08339	BOLT BOULON	1				
23	90387-08M03	COLLAR COLLERETTE	1				
24	92990-08600	WASHER, PLATE RONDELLE, PLATE	1				
25	95380-08600	NUT ECROU	1				
26	689-43311-03-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
27	93700-06M03	NIPPLE, GREASE PION	3				



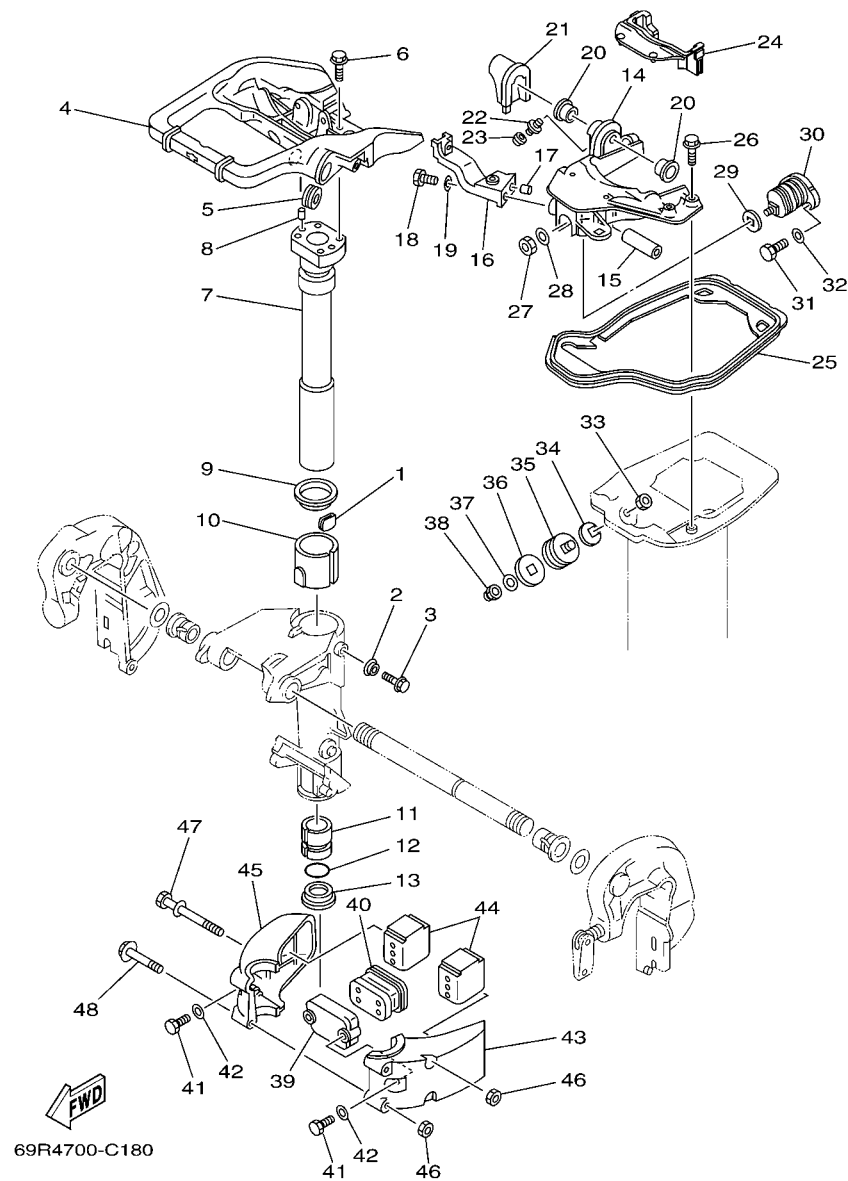


FIG. 16 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1				
2	689-43373-01	SEAL, DAMPER JOINT	1				
3	90105-06M18	BOLT, FLANGE BOULON	1				
4	69P-42511-00-4D	BRACKET, STEERING CADRE, DIRECTION	1				
5	90480-29045	GROMMET PASSE-FIL	1				
6	90105-06M07	BOLT, FLANGE BOULON	4				
7	689-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1				
8	93608-12063	PIN, DOWEL AXE	2				
9	90209-47016	WASHER RONDELLE	1				
10	90386-47M22	BUSH DOUILLE	1				
11	90386-38090	BUSH DOUILLE	1				
12	93210-37160	O-RING JOINT TORIQUE	1				
13	90386-38022	BUSH DOUILLE	1				
14	69P-44518-00-94	BRACKET COMP. SUPPORT COMPLET	1				
15	90387-10M39	COLLAR COLLERETTE	1				
16	648-44519-00-94	BRACKET SUPPORT	1				
17	93606-12019	PIN, DOWEL GOUPILLE	1				
18	97095-06018	BOLT BOULON	1				
19	92995-06600	WASHER RONDELLE	1				
20	90381-12M01	BUSH, SOLID DOUILLE, SOLIDE	2				
21	689-42718-00	RUBBER, SEAL 3 JOINT	1				
22	93700-06M03	NIPPLE, GREASE PION	1				
23	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1				AP AP
24	69P-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1				
25	69P-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
26	90105-06M08	BOLT, FLANGE BOULON	4				
27	90170-10M42	NUT ECROU	1				

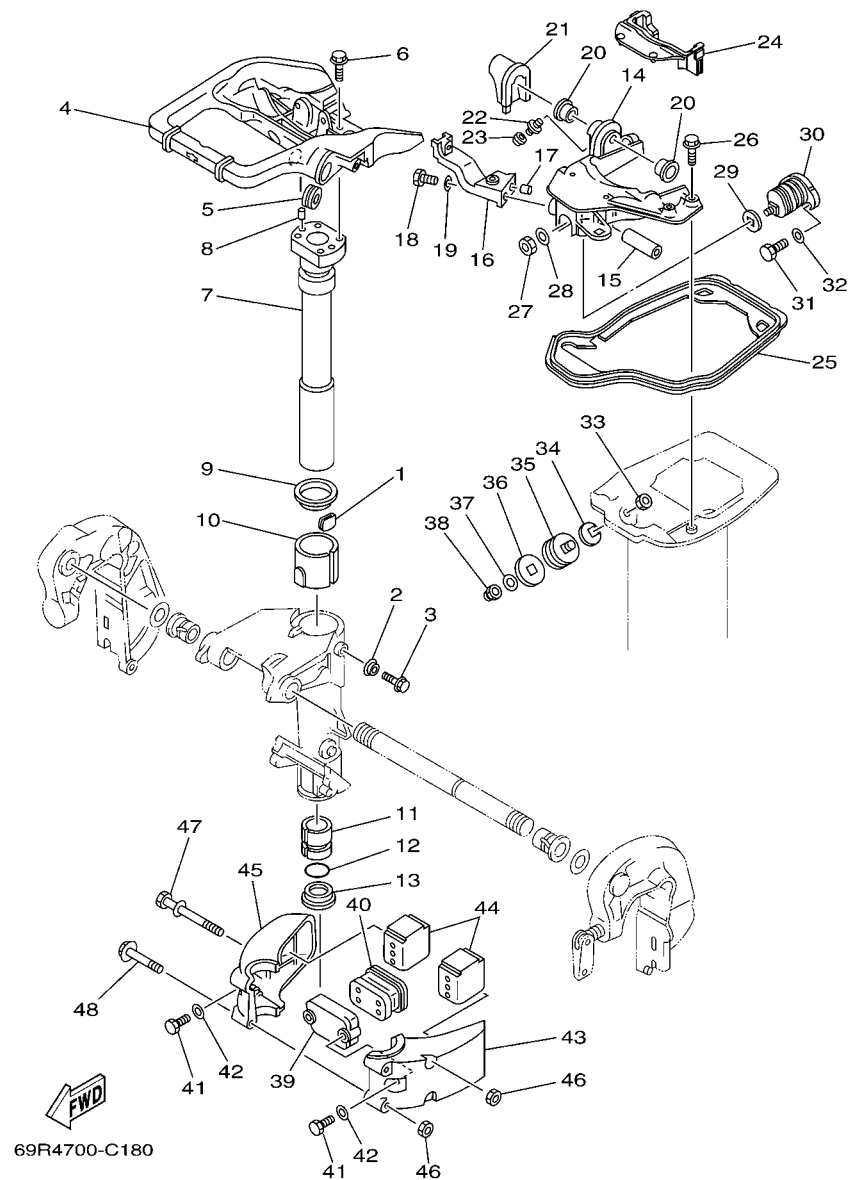
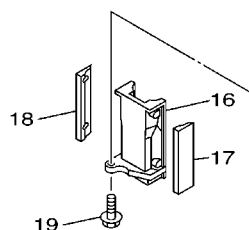
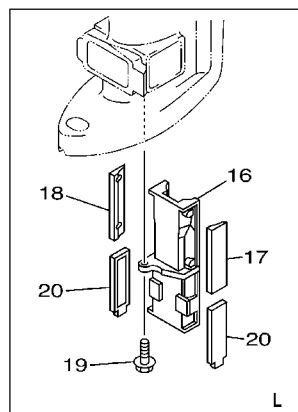


FIG. 16 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
28	92990-10200	WASHER, PLAIN RONDELLE, PLATE	1				
29	648-44591-A0	GASKET JOINT	1				
30	689-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1				
31	97095-06020	BOLT BOULON	2				
32	92995-06600	WASHER RONDELLE	2				
33	90170-10M42	NUT ECROU	2				
34	648-44591-A0	GASKET JOINT	2				
35	664-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2				
36	664-44591-A0	GASKET JOINT	2				
37	92990-10200	WASHER, PLAIN RONDELLE, PLATE	2				
38	90176-10M01	NUT, CROWN ECROU BORGNE	2				
39	689-44553-00-94	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	1				
40	689-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1				
41	97075-08025	BOLT BOULON	2				
42	92995-08600	WASHER RONDELLE	2				
43	689-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1				
44	689-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2				
45	689-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1				
46	95380-08600	NUT ECROU	4				
47	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
48	97595-08565	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				



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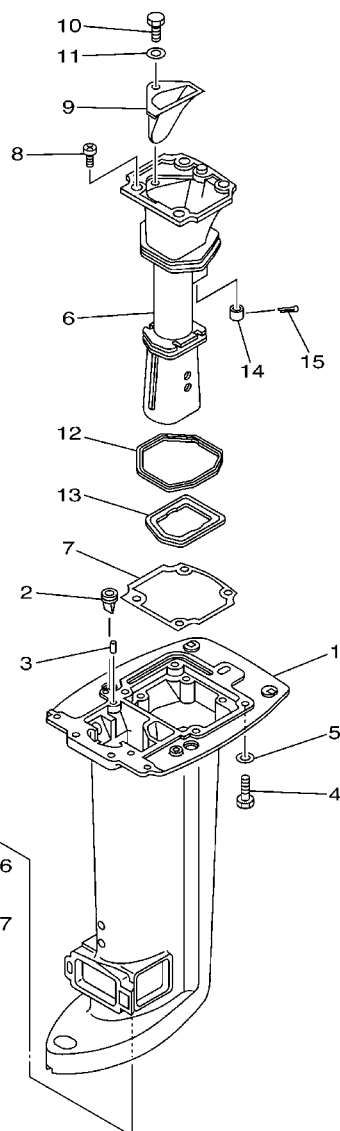


FIG. 17 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-45111-00-4D	CASING, UPPER FOURREAU	1				S(16.7") S(16.7")
	69P-45111-10-4D	CASING, UPPER FOURREAU	1				L(21.6") L(21.6")
2	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
3	93606-12019	PIN, DOWEL GOUPILLE	2				
4	97075-08030	BOLT BOULON	6				
5	92995-08600	WASHER RONDELLE	6				
6	69P-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1				
7	69P-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1				
8	97880-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4				
9	69P-41137-00-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1				
10	97095-08020	BOLT BOULON	1				
11	92995-08600	WASHER RONDELLE	1				
12	69P-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1				
13	69P-41139-00	SEAL, EXT. 2 JOINT DE GROUPE 2	1				
14	6A8-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1				
15	91490-30025	PIN, COTTER GOUPILLE	1				
16	69P-47467-00-5B	PLATE, GUIDE PLAQUE, GUIDE	1				S(16.7") S(16.7")
	69P-47467-10-5B	PLATE, GUIDE PLAQUE, GUIDE	1				L(21.6") L(21.6")
17	69P-45127-00	SEAL JOINT	1				
18	69P-45128-00	SEAL 2 JOINT 2	1				
19	90119-06024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
20	69P-45159-00	DAMPER CAOUTCHOUC, JOINT	2				L(21.6") L(21.6")

D6

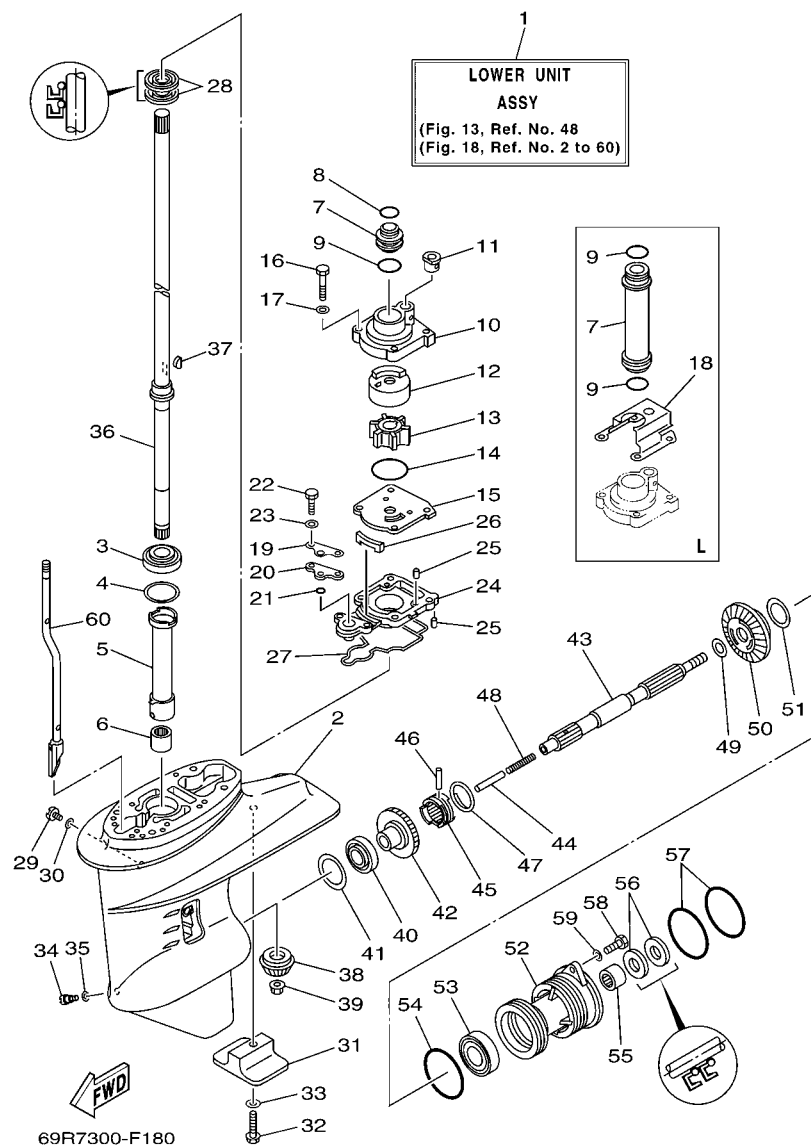


FIG. 18 LOWER CASING & DRIVE 1 BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-45300-01-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				S(16.7") S(16.7")
	69P-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				L(21.6") L(21.6")
2	61N-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1				
3	93332-000W5	BEARING ROULEMENT	1				
4	61N-45587-00	SHIM (T:0.7MM) CALE (T:0.7MM)	1				UR UR
	61N-45587-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1				UR UR
	61N-45587-20	SHIM (T:1.1MM) CALE (T:1.1MM)	1				UR UR
	61N-45587-30	SHIM (T:1.2MM) CALE (T:1.2MM)	1				UR UR
	61N-45587-40	SHIM (T:1.3MM) CALE (T:1.3MM)	1				UR UR
	61N-45587-50	SHIM (T:1.4MM) CALE (T:1.4MM)	1				UR UR
	61N-45587-60	SHIM (T:1.5MM) CALE (T:1.5MM)	1				UR UR
	61N-45587-70	SHIM (T:1.6MM) CALE (T:1.6MM)	1				UR UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
6	93315-220V7	BEARING ROULEMENT	1				
7	61N-44362-00	TUBE, WATER TUBE D'EAU	1				S(16.7") S(16.7")
	61N-44362-10	TUBE, WATER TUBE D'EAU	1				L(21.6") L(21.6")
8	93210-22164	O-RING JOINT TORIQUE	1				S(16.7") S(16.7")
9	93210-26130	O-RING JOINT TORIQUE	1				S(16.7") S(16.7")
	93210-26130	O-RING JOINT TORIQUE	2				L(21.6") L(21.6")
10	69P-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
11	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1				
12	69P-44322-00	INSERT, CARTRIDGE CUVETTE	1				
13	6H4-44352-02	IMPELLER TURBINE	1				
14	93210-45161	O-RING JOINT TORIQUE	1				
15	61N-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
16	97095-06040	BOLT BOULON	4				
17	92995-06600	WASHER RONDELLE	4				

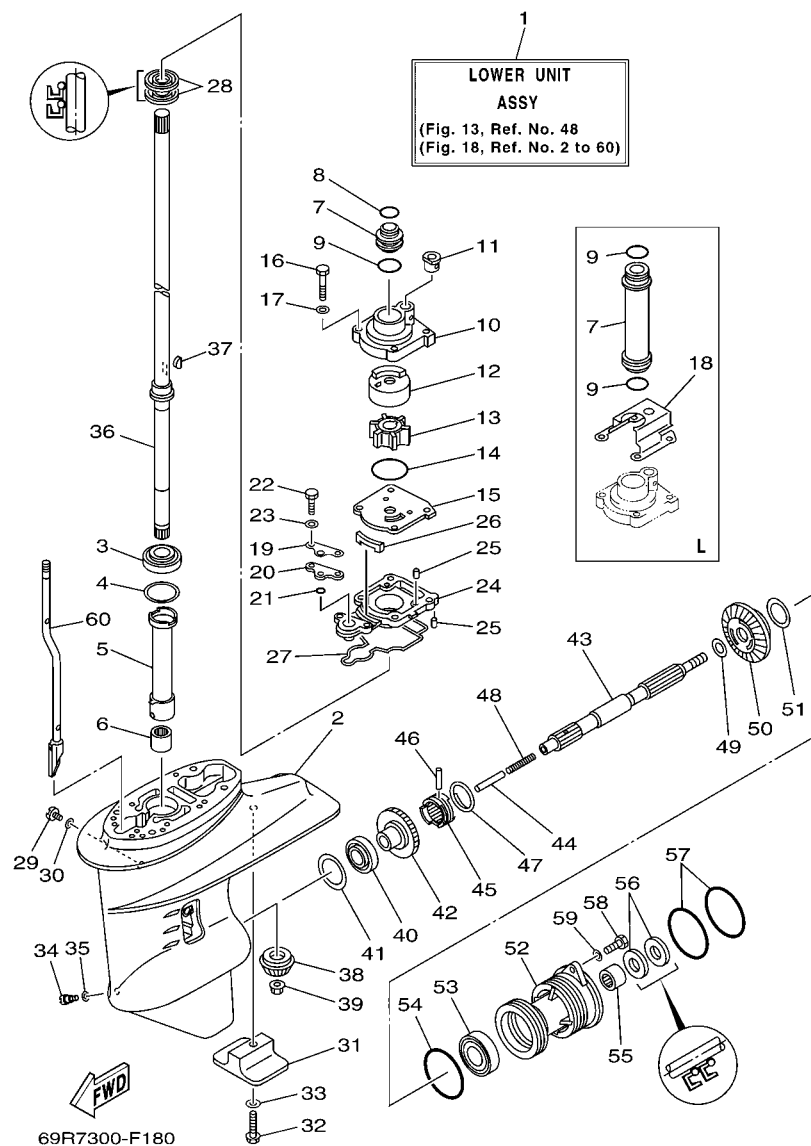


FIG. 18 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
18	65W-44328-11	PLATE PLAQUETTE	1				L(21.6")
19	61N-44176-00	BRACKET SUPPORT	1				L(21.6")
20	61N-45321-00	PLATE PLAQUETTE	1				
21	93210-06ME6	O-RING JOINT TORIQUE	1				
22	97095-06025	BOLT BOULON	2				
23	92995-06600	WASHER RONDELLE	2				
24	61N-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1				
25	93604-10M03	PIN, DOWEL CLAVETTE	3				
26	61N-45127-00	SEAL JOINT	1				
27	61N-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1				
28	93101-22067	OIL SEAL JOINT SPY	2				
29	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
30	90430-08020	GASKET JOINT	1				
31	61N-45251-01	ANODE ANODE	1				
32	95895-06035	BOLT, FLANGE BOULON	1				
33	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1				
34	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
35	90430-08020	GASKET JOINT	1				
36	61N-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1				S(16.7")
	61N-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1				S(16.7")
							L(21.6")
							L(21.6")
37	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
38	61N-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1				
39	90179-10M14	NUT ECROU	1				
40	93332-00005	BEARING ROULEMENT	1				
41	6L2-45567-00	SHIM (T:1.0MM) CALE (T:1.0MM)	1				UR
	6L2-45567-10	SHIM (T:1.1MM) CALE (T:1.1MM)	1				UR
							UR
	6L2-45567-20	SHIM (T:1.2MM) CALE (T:1.2MM)	1				UR
							UR

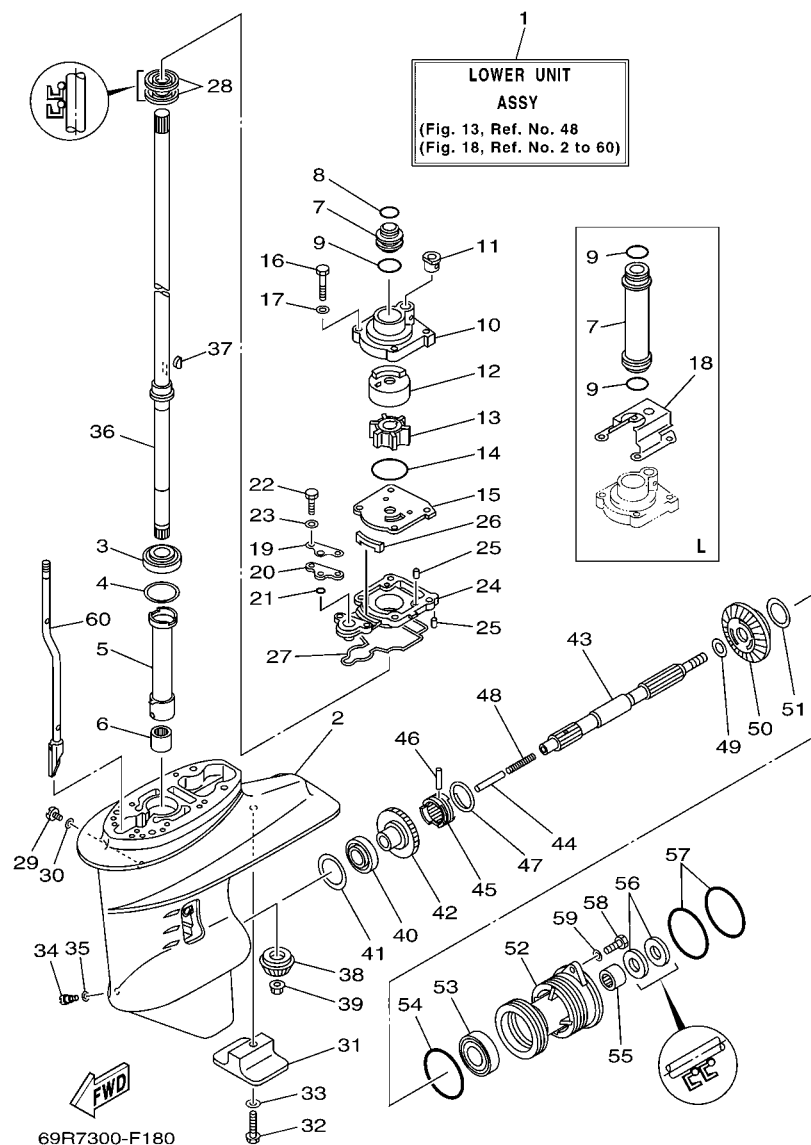
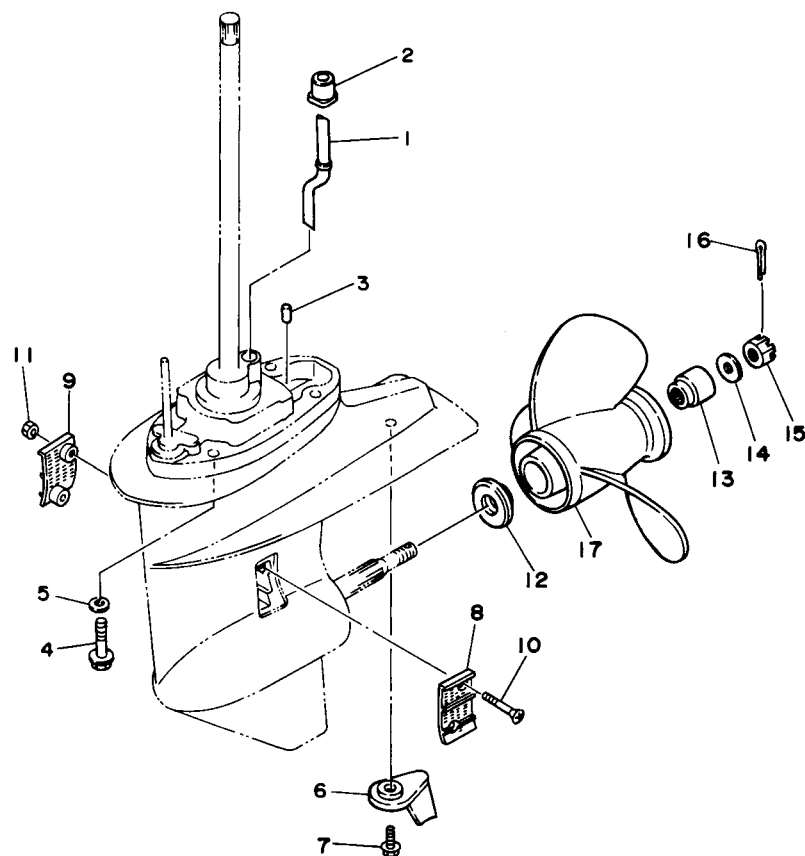


FIG. 18 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
41	6L2-45567-30	SHIM (T:1.3MM) CALE (T:1.3MM)	1				UR UR
	6L2-45567-40	SHIM (T:1.4MM) CALE (T:1.4MM)	1				UR UR
42	61N-45560-10	GEAR 1 (27T) PIGNON 1 (27T)	1				
43	65W-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
44	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1				
45	664-45631-02	CLUTCH, DOG CRABOT	1				
46	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1				
47	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
48	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
49	90201-20417	WASHER, PLATE RONDELLE, PLATE	1				
50	61N-45571-00	GEAR 2 (27T) PIGNON 2 (27T)	1				
51	6L2-45577-00	SHIM (T:1.0MM) CALE (T:1.0MM)	1				UR UR
	6L2-45577-10	SHIM (T:1.1MM) CALE (T:1.1MM)	1				UR UR
	6L2-45577-20	SHIM (T:1.2MM) CALE (T:1.2MM)	1				UR UR
	6L2-45577-30	SHIM (T:1.3MM) CALE (T:1.3MM)	1				UR UR
52	61N-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1				
53	93306-00612	BEARING ROULEMENT	1				
54	93210-64ME7	O-RING JOINT TORIQUE	1				
55	93315-22004	BEARING ROULEMENT	1				
56	93101-20M07	OIL SEAL JOINT SPY	2				
57	93210-65M50	O-RING JOINT TORIQUE	2				
58	97075-06020	BOLT BOULON	2				
59	92995-06600	WASHER RONDELLE	2				
60	61N-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1				S(16.7") S(16.7")
	61N-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				L(21.6") L(21.6")



61R0010-4180

FIG. 19 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	61N-44361-00	TUBE, WATER TUBE D'EAU	1				S(16.7") S(16.7")
	61N-44361-10	TUBE, WATER TUBE D'EAU	1				L(21.6") L(21.6")
2	689-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
3	93606-11M24	PIN, DOWEL GOUPILLE	2				
4	90105-10M12	BOLT, FLANGE BOULON	4				
5	92995-10600	WASHER RONDELLE	4				
6	61N-45371-00	TAB-TRIM ANODE DERIVE	1				
7	90119-06M48	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
8	6L2-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
9	6L2-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
10	90151-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	2				
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
12	6L2-45987-01	SPACER ENTRETOISE	1				
13	689-45997-00	SPACER ENTRETOISE	1				
14	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1				
15	90171-14013	NUT, CASTLE ECROU, CRENELE	1				
16	91490-30022	PIN, COTTER GOUPILLE	1				
17	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1				UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1				UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1				UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1				UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1				UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1				UR
	664-45954-01-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1				UR
	62C-45941-00-EL	PROPELLER (3X9-7/8"X10"-F) HELICE (3X9-7/8"X10"-F)	1				UR

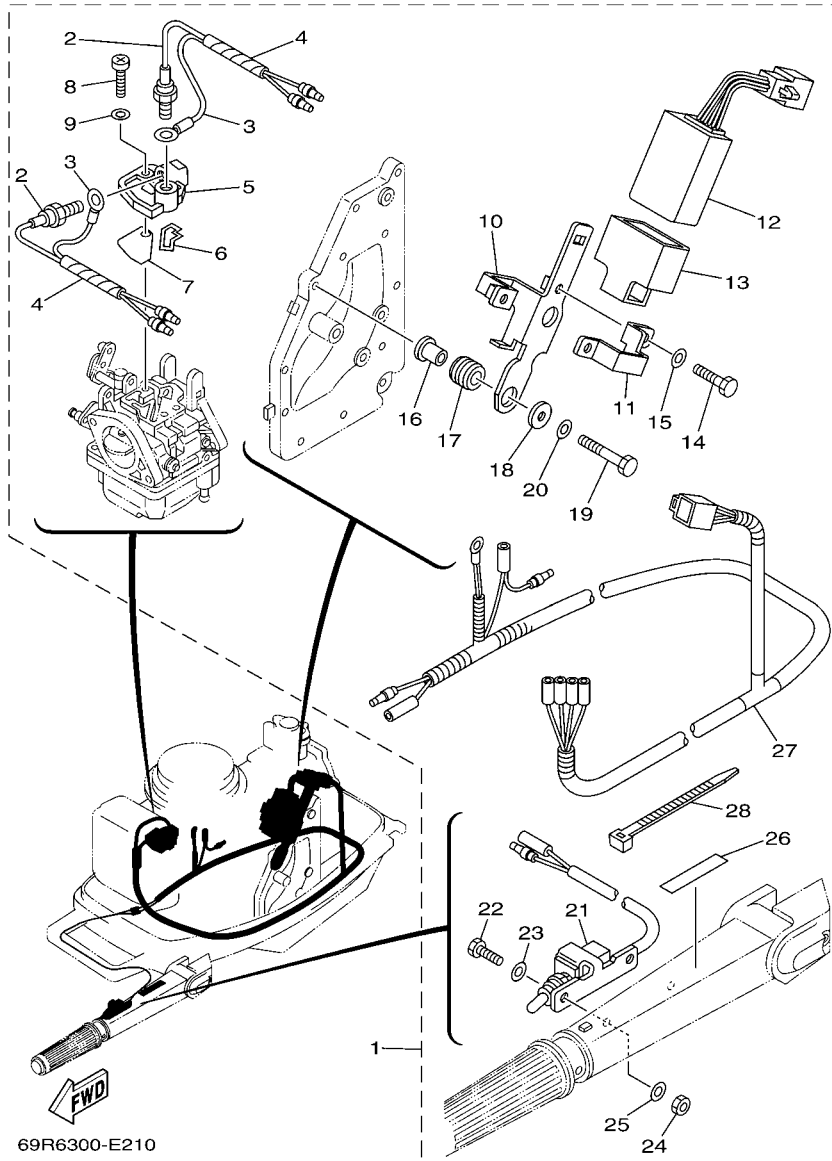
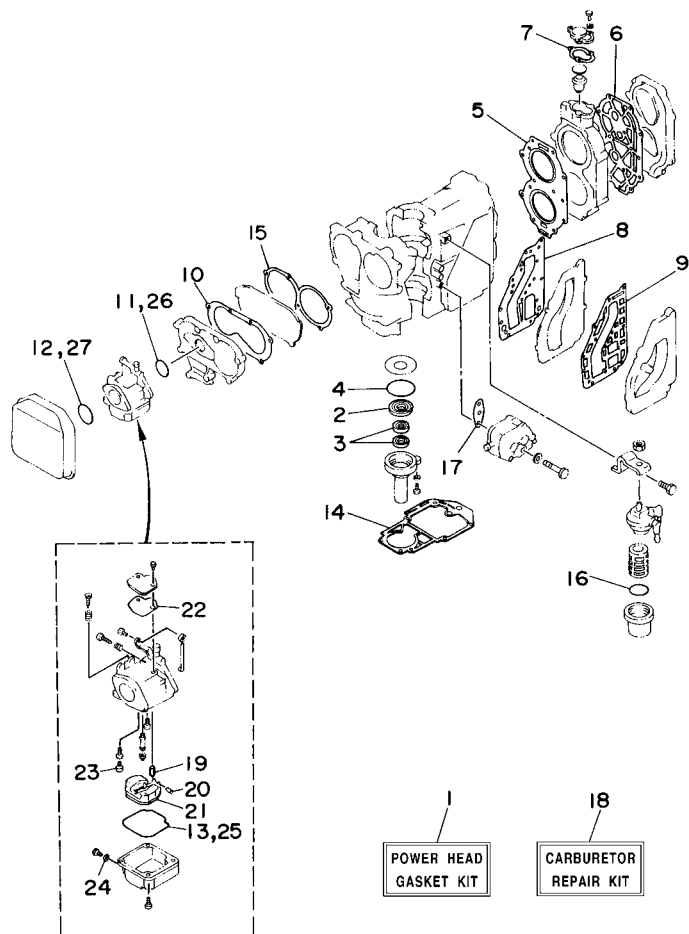


FIG. 21 OPTIONAL PARTS

PIECES OPTIONNELLES

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69S-83790-01	HEATER ASSY RECHAUFFEUR	1				AP AP
2	69S-83793-00	.HEATER COMP. .CHALEUR COMP.	2				
3	69W-83354-00	.WIRE, EARTH LEAD 1 .FIL 1, MASSE	2				
4	90446-06M90	.HOSE (L120) .DURITE (L120)	2				
5	69S-12466-00-94	.EXCHANGER, HEAT .ECHANGEUR DE CHALEUR	1				
6	69S-14227-00	.WASHER .RONDELLE	1				
7	69S-14237-00	.GASKET .JOINT	1				
8	97880-04012	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2				
9	92990-04600	.WASHER, PLATE .RONDELLE, PLATE	2				
10	69S-14291-00	.BRACKET 1 .SUPPORT 1	1				
11	69S-14292-00	.BRACKET 2 .SUPPORT 2	1				
12	67F-81930-00	.CONTROL UNIT ASSY .BLOC DE CONTROLE	1				
13	69W-85546-00	.BAND .COLLIER	1				
14	97095-06016	.BOLT .BOULON	2				
15	92995-06600	.WASHER .RONDELLE	2				
16	90387-06M64	.COLLAR .COLLERETTE	2				
17	90480-10M23	.GROMMET .PASSE-FIL	2				
18	90201-06M62	.WASHER, PLATE .RONDELLE, PLATE	2				
19	97095-06045	.BOLT .BOULON	2				
20	92995-06600	.WASHER .RONDELLE	2				
21	69S-8251S-00	.SWITCH COMP. .COMMUTATEUR	1				
22	97095-06016	.BOLT .BOULON	2				
23	92995-06600	.WASHER .RONDELLE	2				
24	95380-06600	.NUT, HEXAGON .ECROU	2				
25	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2				
26	6E0-83627-01	.LABEL, CAUTION 7 .ETIQUETTE, RECOMMANDATION 7	1				
27	69S-81971-00	.WIRE, LEAD .FIL	1				



61R0700-4180

FIG. 22 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1				
2	93102-25008	.OIL SEAL .JOINT SPY	1				
3	93101-16001	.OIL SEAL .JOINT SPY	2				
4	93210-58M21	.O-RING .JOINT TORIQUE	1				
5	61N-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1				
6	61T-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1				
7	655-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1				
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'EHAPPEMENT	1				
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1				
10	648-13645-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1				
11	61N-14198-00	.GASKET .JOINT	1				
12	93210-40659	.O-RING .JOINT TORIQUE	1				
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
14	689-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
15	648-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1				
16	93210-32738	.O-RING .JOINT TORIQUE	1				
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1				
18	61N-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1				
19	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1				
20	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1				
21	6L2-14385-00	.FLOAT .FLOTTEUR	1				
22	6L2-14399-00	.GASKET .JOINT	1				
23	50M-14355-00	.PLUG .PLOT	1				
24	6L2-14398-00	.GASKET .JOINT	1				
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
26	61N-14198-00	.GASKET .JOINT	1				
27	93210-40659	.O-RING .JOINT TORIQUE	1				

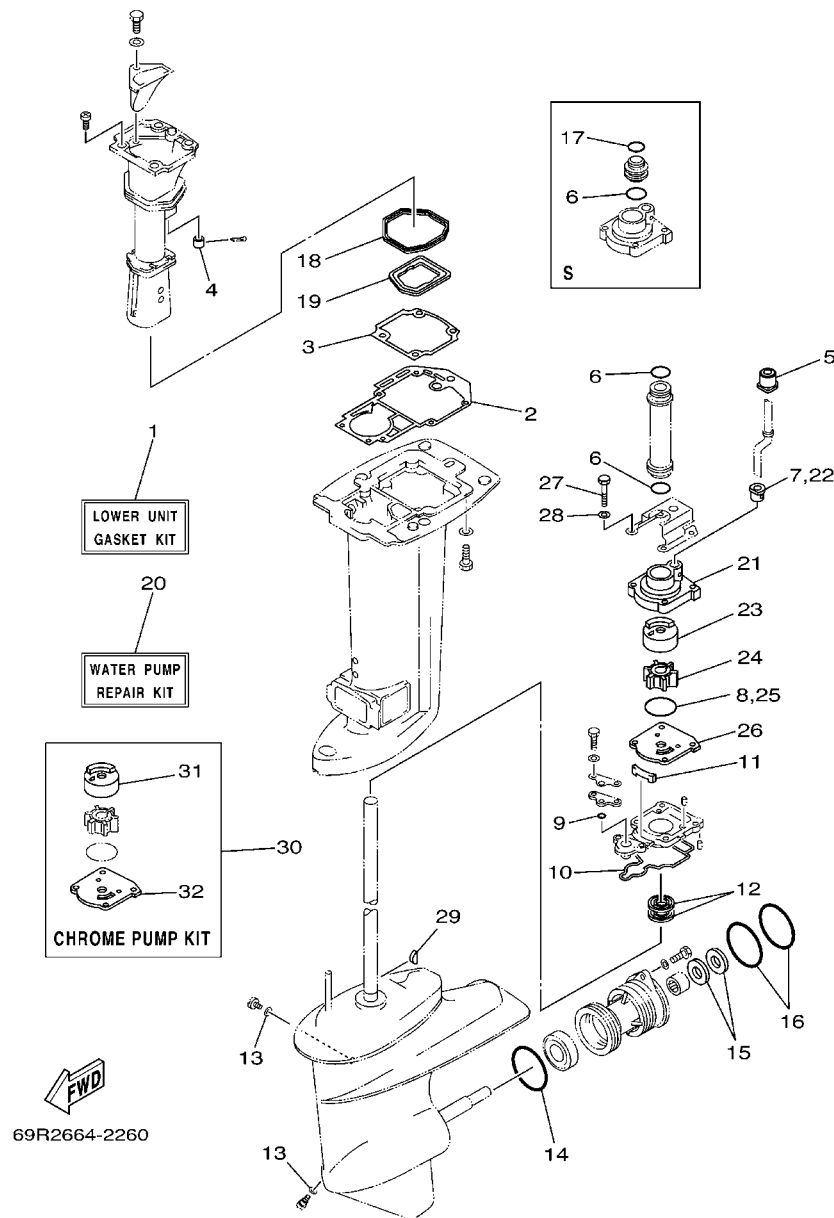


FIG. 23 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
1	69P-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	689-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
3	69P-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
4	6A8-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
5	689-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1				
6	93210-26130	.O-RING .JOINT TORIQUE	3				UN UN
7	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1				
8	93210-45161	.O-RING .JOINT TORIQUE	1				
9	93210-06ME6	.O-RING .JOINT TORIQUE	1				
10	61N-45315-00	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1				
11	61N-45127-00	.SEAL .JOINT	1				
12	93101-22067	.OIL SEAL .JOINT SPY	2				
13	90430-08020	.GASKET .JOINT	2				
14	93210-64ME7	.O-RING .JOINT TORIQUE	1				
15	93101-20M07	.OIL SEAL .JOINT SPY	2				
16	93210-65M50	.O-RING .JOINT TORIQUE	2				
17	93210-22164	.O-RING .JOINT TORIQUE	1				S(16.7") S(16.7")
18	69P-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1				
19	69P-41139-00	.SEAL, EXT. 2 .JOINT DE GROUPE 2	1				
20	69P-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
21	69P-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1				
22	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1				
23	69P-44322-00	.INSERT, CARTRIDGE .CUVETTE	1				
24	6H4-44352-02	.IMPELLER .TURBINE	1				
25	93210-45161	.O-RING .JOINT TORIQUE	1				
26	61N-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
27	97095-06040	.BOLT .BOULON	4				

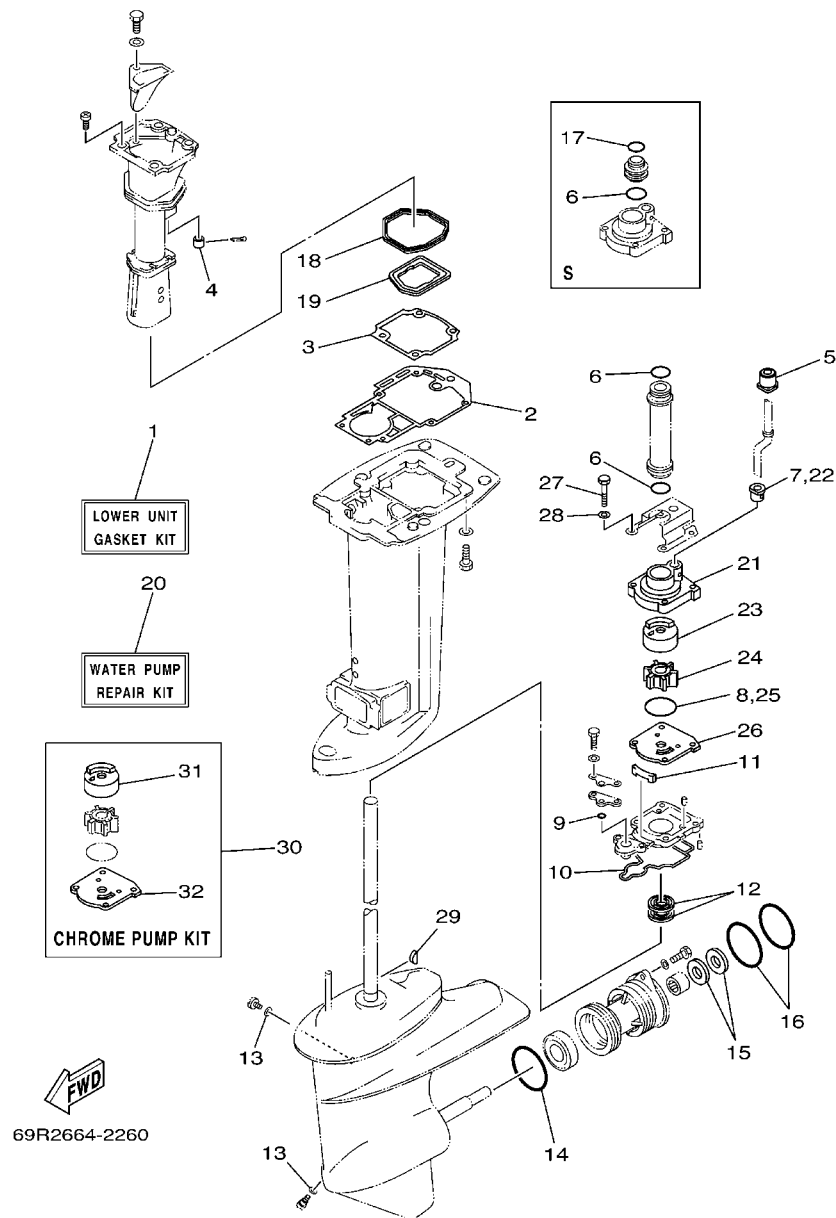


FIG. 23 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	69R7				REMARKS REMARQUES
28	92995-06600	.WASHER .RONDELLE	4				
29	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1				
30	69P-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1				
31	69P-44322-40	.INSERT, CARTRIDGE .CUVETTE	1				
32	61N-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
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61N-11181-A1	2 - 21	664-14321-01	5 - 13	69P-15774-00	7 - 39		22 - 9	689-42647-00	1 - 3	6E0-44191-11	1 - 14
	22 - 5	61N-14323-00	5 - 19	6F5-15779-02	7 - 17	69P-41131-01-5B	17 - 6	6G0-42651-02	1 - 5	61N-44194-01	9 - 2
61N-11191-01-1S	2 - 22	6A0-14325-00	6 - 26	6A0-15789-00	7 - 22	69P-41134-A0	17 - 7	695-42677-C0	1 - 12	69P-44311-00	18 - 10
61T-11193-A1	2 - 23	61N-14341-00	5 - 9	6YK-24201-02	20 - 1		23 - 3	61R-42678-10	1 - 13		23 - 21
	22 - 6	6L2-14342-34	5 - 11	6YK-24260-01	20 - 4	6A8-41135-00	17 - 14	689-42711-04-4D	11 - 1	69P-44322-00	18 - 12
689-11325-00	2 - 17	61N-14343-65	5 - 10	6YL-24268-01	20 - 2		23 - 4	664-42715-00	13 - 26		23 - 23
6J8-11325-00	2 - 12	50M-14355-00	5 - 12	6G1-24304-02	6 - 1	69P-41137-00-5B	17 - 9	69P-42716-00	16 - 25	69P-44322-40	23 - 31
6H3-11327-00-1S	2 - 13		22 - 23	6YL-24306-54	20 - 7	69P-41138-00	17 - 12	65W-42717-00	17 - 2	61N-44323-00	18 - 15
6H3-11328-00	2 - 14	61N-14381-00	5 - 2	689-24311-00	6 - 14		23 - 18	69P-42717-00	16 - 24		23 - 26
676-11372-00	2 - 20	677-14383-01	5 - 15	6A1-24311-00	6 - 31	69P-41139-00	17 - 13	689-42718-00	16 - 21	61N-44323-40	23 - 32
69P-11400-00	3 - 1	6L2-14384-00	5 - 20	61N-24329-00	6 - 2		23 - 19	689-42725-01	11 - 15	65W-44328-11	18 - 18
69P-11412-00	3 - 2		22 - 13	6YL-24329-00	20 - 6	69P-41213-00	13 - 18	6E7-42791-10	11 - 23	6H4-44352-02	18 - 13
61N-11422-00	3 - 3	6L2-14385-00	5 - 5	692-24410-00	6 - 16	682-41237-00	13 - 12	6A1-42792-01	11 - 24		23 - 24
61N-11432-00	3 - 4		22 - 21	663-24411-00	6 - 21	662-41237-01	13 - 7	6G0-42796-00	11 - 5	61N-44361-00	19 - 1
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NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
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6L2-45577-00	18 - 51	61N-82317-00	9 - 6	90105-06M18	16 - 3	90202-06007	13 - 35	90467-08004	6 - 6		7 - 21
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61N-45587-00	18 - 4	69R-82553-00	10 - 5	90119-06025	7 - 33	90206-28001	12 - 6	90480-17M08	11 - 21		16 - 19
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648-45635-00	18 - 44	6E0-83627-51	12 - 24		7 - 30		23 - 29	90506-30M27	15 - 41	93101-22067	18 - 28
62C-45941-00-EL	19 - 17	69S-83790-01	21 - 1	90119-06MA4	2 - 39	90280-05015	8 - 14	90508-14M13	13 - 40		23 - 12
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NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
93210-32738	22 - 16	97013-08030	7 - 10								
93210-37160	16 - 12	97075-06020	18 - 58								
93210-40659	4 - 10	97075-08025	16 - 41								
	22 - 12	97075-08030	17 - 4								
93210-45161	18 - 14	97075-10040	14 - 23								
	23 - 8	97090-06012	9 - 11								
93210-46M16	3 - 8	97095-06010	7 - 40								
93210-58M21	2 - 9		9 - 3								
	22 - 4	97095-06012	13 - 6								
93210-64ME7	18 - 54		14 - 7								
	23 - 14	97095-06016	7 - 20								
93210-65M50	18 - 57		14 - 4								
	23 - 16		21 - 14								
93306-00612	18 - 53	97095-06018	16 - 18								
93306-305U3	3 - 9	97095-06020	6 - 3								
93310-62406	3 - 14		9 - 14								
93315-22004	18 - 55		12 - 9								
93315-220V7	18 - 6		16 - 31								
93332-00005	18 - 40	97095-06022	2 - 10								
93332-000W5	18 - 3	97095-06025	18 - 22								
93390-00009	3 - 17	97095-06035	7 - 23								
93399-99951	3 - 6	97095-06040	6 - 29								
93440-62057	3 - 11		18 - 16								
93602-20M02	3 - 21		23 - 27								
93604-10M03	18 - 25	97095-06045	13 - 4								
93606-11M24	19 - 3		21 - 19								
93606-12019	2 - 5	97095-08020	17 - 10								
	16 - 17	97585-08540	11 - 6								
	17 - 3	97595-06550	12 - 8								
93608-12063	16 - 8	97595-08565	16 - 48								
93700-06M03	15 - 16	97607-04112	8 - 11								
	16 - 22	97607-06125	8 - 12								
94702-00271	2 - 43	97802-04006	8 - 8								
95303-08700	7 - 12	97880-04012	21 - 8								
95380-03600	6 - 20	97880-05012	8 - 19								
95380-05600	13 - 13	97880-06010	8 - 22								
95380-05700	13 - 8	97880-06016	17 - 8								
95380-06600	7 - 28	97890-05006	5 - 22								
	13 - 48	97980-04110	5 - 6								
	21 - 24	97980-04112	5 - 14								
95380-08600	6 - 11	98503-05028	6 - 23								
	15 - 25	98980-04006	5 - 17								
	16 - 46	99080-05600	15 - 36								
95380-08700	11 - 7	99530-10014	7 - 25								
95895-06035	18 - 32										
97013-06014	6 - 13										
97013-06016	2 - 15										
97013-06035	4 - 6										