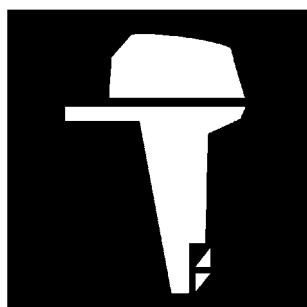




PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

FT9.9D'07 (66R7)



2017/8/17

1F66R-300F1

(2F66R-300F1)

NEWS NO.	DATE	COMMENT
PE0-OM-150011	Jun.,26,2015	MOD:FIG.7 CARBURETOR LIST REVISION
PE0-OM-170031	Aug.,10,2017	COR:FIG.7 CARBURETOR ILLUSTRATION CORRECTION

A1

FT9.9D
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

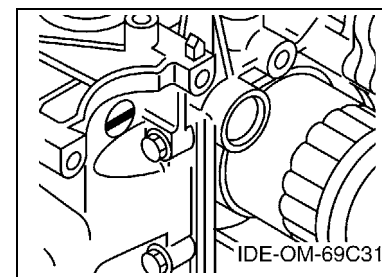
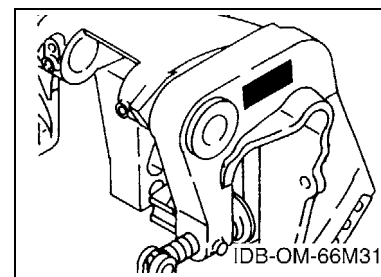
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
FT9.9D	66RK-1001153		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	MH	FT9.9DMH
2	E	FT9.9DE

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

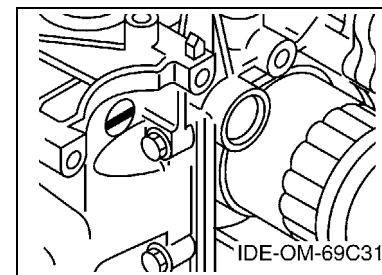
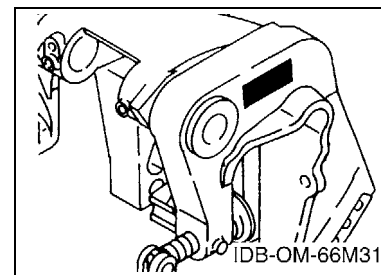
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
FT9.9D	66RK-1001153		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	MH	FT9.9DMH
2	E	FT9.9DE

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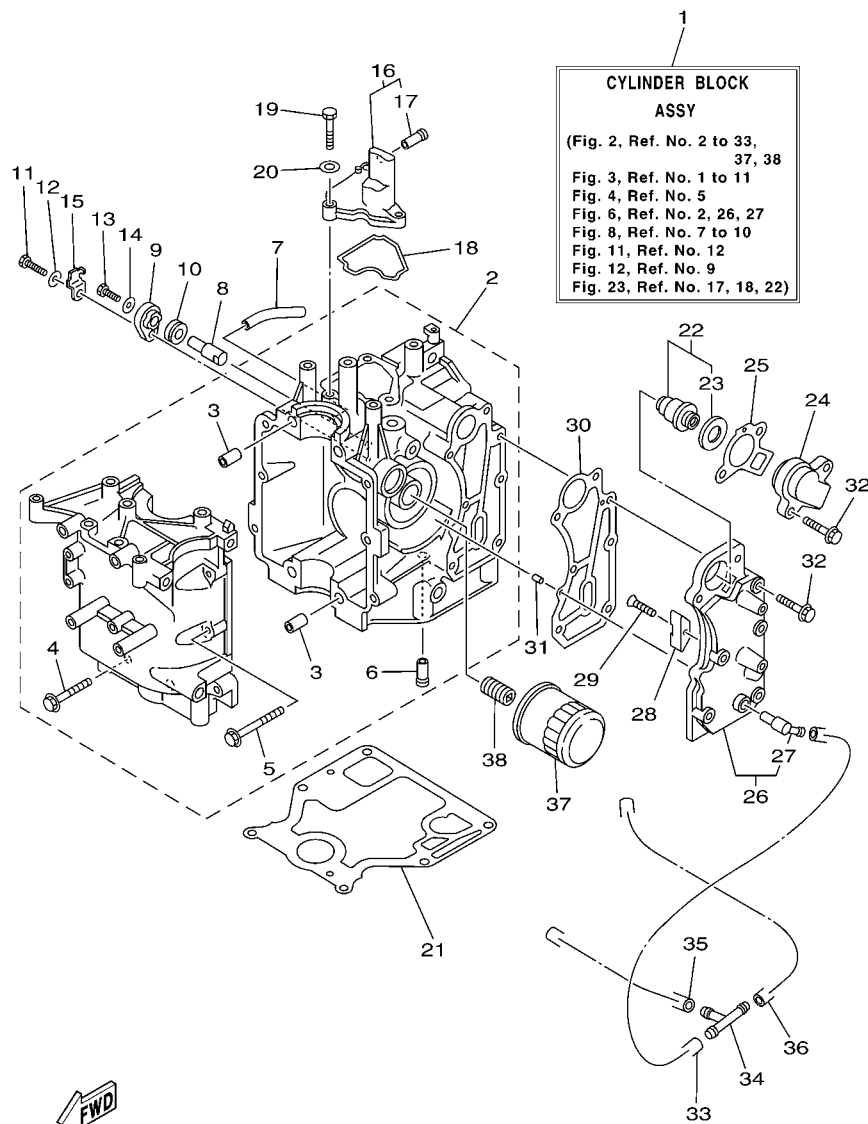
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66R7300-F020

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W		REMARKS REMARQUES
1	66M-W009B-13-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1		FLUSHING KIT FLUSHING KIT
2	66M-15100-03-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		
3	99510-10114	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	2	2		
4	90119-08M66	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4		
5	90119-06M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	6	6		
6	6E5-24377-00	.PIPE, JOINT 3 .DURITE RACCORDEMENT 3	1	1		
7	90445-10M46	HOSE (L65) DURITE (L65)	1	1		
8	66M-11325-00	ANODE ANODE	1	1		
9	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	1	1		
10	66M-11328-00	GROMMET, ANODE PASSE-FIL	1	1		
11	97095-06020	BOLT BOULON	1	1		
12	92995-06600	WASHER RONDELLE	1	1		
13	97095-05012	BOLT BOULON	1	1		
14	92995-05600	WASHER RONDELLE	1	1		
15	66M-12535-00	PLATE PLAQUE	1	1		
16	66M-11168-00-1S	COVER, BREATHER COUVERCLE, RENIFLARD	1	1		
17	6E5-24377-00	.PIPE, JOINT 3 .DURITE RACCORDEMENT 3	1	1		
18	66M-11357-00	SEAL, CYLINDER 3 JOINT, SPY CYLINDRE	1	1		
19	97095-06020	BOLT BOULON	3	3		
20	92995-06600	WASHER RONDELLE	3	3		
21	66M-11351-10	GASKET, CYLINDER JOINT, D'EMBASE	1	1		FLUSHING KIT FLUSHING KIT
22	66M-12411-01	THERMOSTAT THERMOSTAT	1	1		
23	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1		
24	6H3-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1		
25	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	1		
26	66M-41113-30-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1		
27	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1		



A6

[illegible]



A7

VILEBREQUIN & PISTON

[illegible]



SOUPAPE

B2

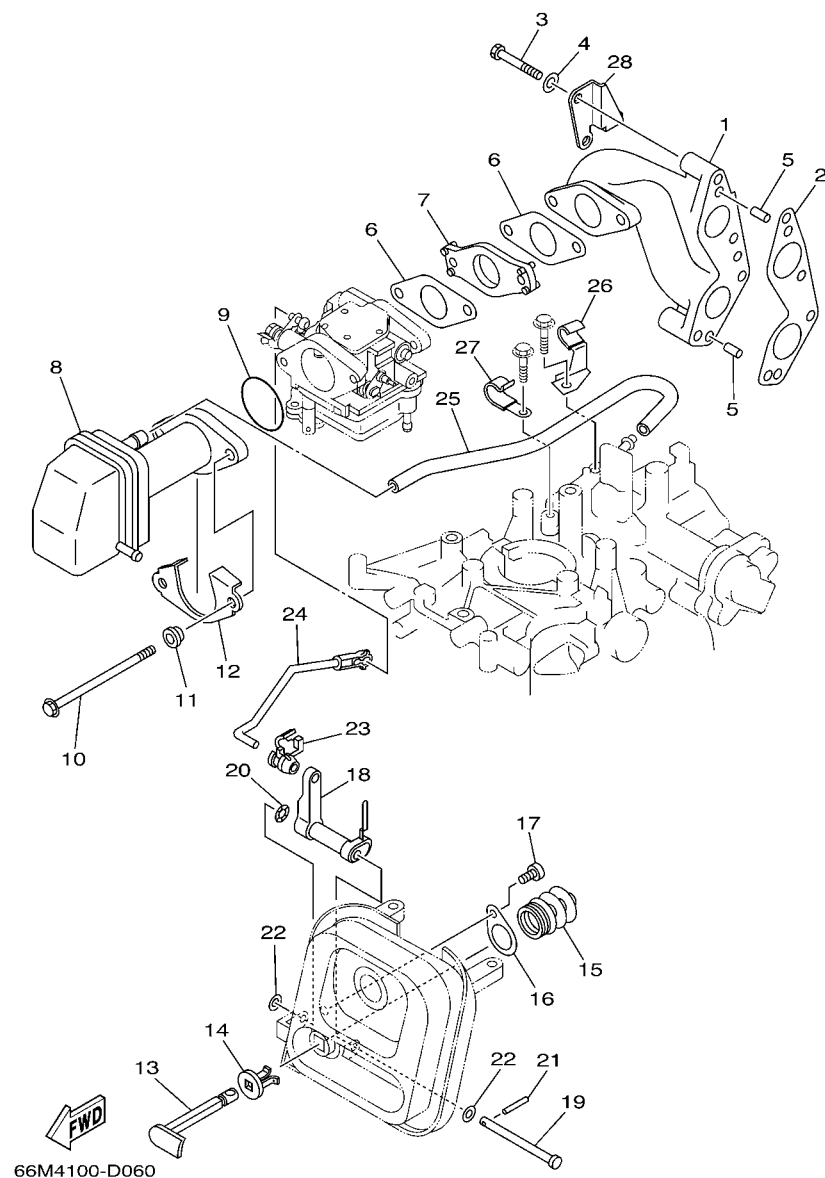


FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
1	66M-13641-10-94	MANIFOLD 1 TUBULURE 1	1	1			
2	66M-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1			
3	97095-06040	BOLT BOULON	4	4			
4	92995-06600	WASHER RONDELLE	4	4			
5	93606-12019	PIN, DOWEL GOUPILLE	2	2			
6	66M-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	2			
7	66M-14271-00	INSULATOR ISOLATEUR	1	1			
8	66M-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1			
9	93210-35M86	O-RING JOINT TORIQUE	1	1			
10	90119-06M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
11	90387-06M79	COLLAR COLLERETTE	2	2			
12	66M-14477-00	PLATE PLAQUE	1	1			
13	66M-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	1			
14	689-41273-00	GROMMET PASSE-FIL	1	1			
15	66M-41292-00	BUSH 2 BAGUE 2	1	1			
16	66M-41298-00	WASHER 2 RONDELLE 2	1	1			
17	97780-50510	SCREW, TAPPING VIS, TETE BOMBEE	1	1			
18	66M-41252-00	LEVER, CHOKE 1 LEVIER 1	1	1			
19	90240-05M20	PIN, CLEVIS BOULON, A GOUPILLE	1	1			
20	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	1			
21	91690-20016	PIN, SPRING AGRAFFE	1	1			
22	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	2			
23	6R5-41237-00	JOINT, LINK RACCORD	1	1			
24	66M-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1			
25	66M-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1			
26	90465-08M82	CLAMP BRIDE	1	1			
27	90465-08M83	CLAMP BRIDE	1	1			

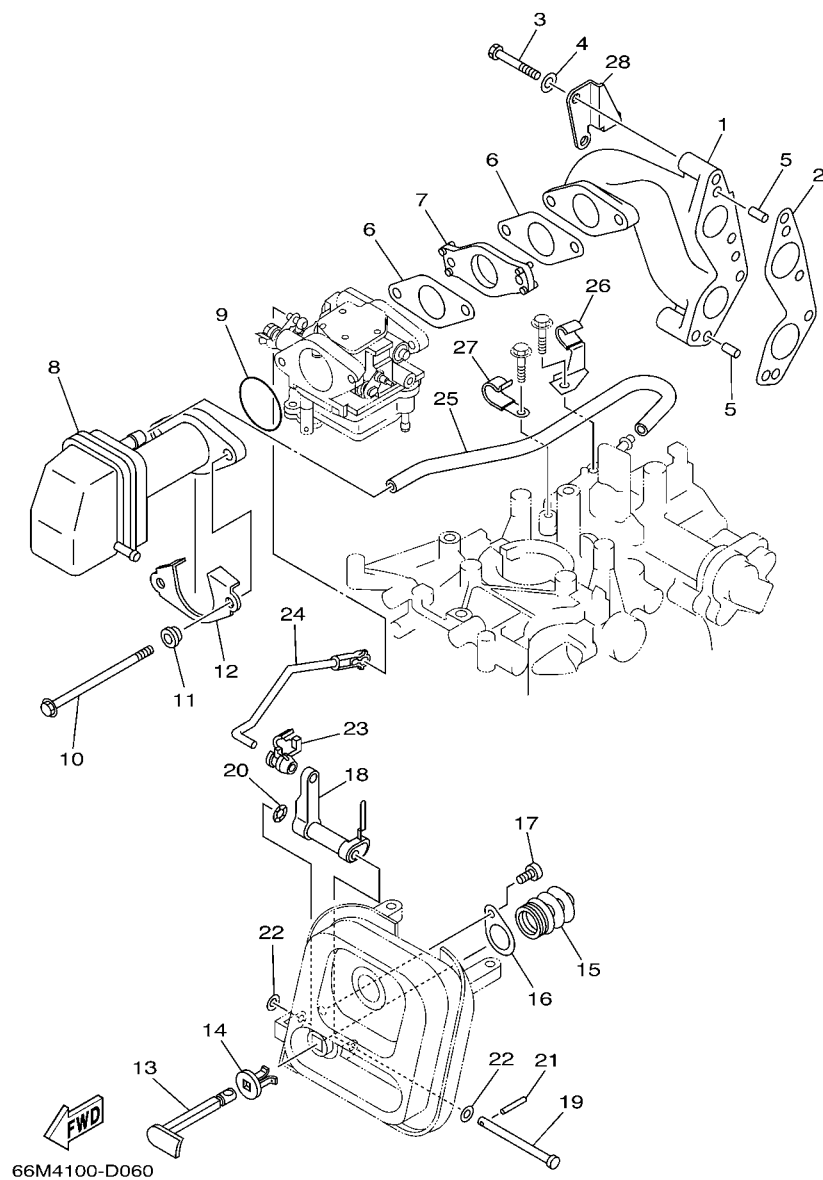
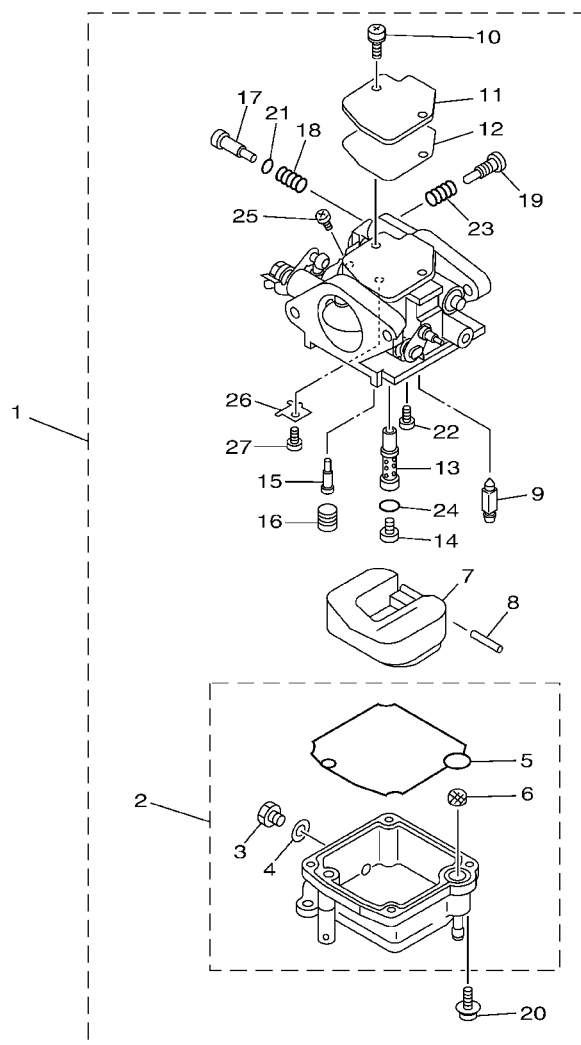


FIG. 6 INTAKE

ADMISSION

[illegible]



66R4700-D070

FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	66R-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	1			
2	66N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1			
3	62Y-14383-00	..SCREW, DRAIN ..BOUCHON, PURGE	1	1			
4	66M-14398-00	..GASKET ..JOINT	1	1			
5	66M-14384-00	..GASKET, FLOAT CHAMBER ..JOINT, CUVE DE FLOTTEUR	1	1			
6	66M-14827-00	..FILTER ..FILTRE	1	1			
7	6L2-14385-00	.FLOAT .FLOTTEUR	1	1			
8	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	1			
9	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	1	1			
10	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	2			
11	6L2-14157-00	..COVER, MIXING ..COUVERCLE DE CHAMBRE	1	1			
12	62Y-14399-00	.GASKET .JOINT	1	1			
13	66N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	1			
14	66N-14343-34	.JET, MAIN (# 68) .GICLEUR, PRINCIPAL (# 68)	1	1			
15	66M-14342-23	.JET, PILOT (#45) .GICLEUR, RALENTI (#45)	1	1			
16	62Y-14355-00	.PLUG .PLOT	1	1			
17	5H0-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1			
18	30X-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	1	1			
19	62Y-14521-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1			
20	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4			
21	62Y-14397-00	.O-RING .JOINT TORIQUE	1	1			
22	98980-04006	.SCREW, BIND .VIS, DE PRESSION	1	1			
23	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	1			
24	6F5-14397-00	.O-RING .JOINT TORIQUE	1	1			
25	97890-04005	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	1			
26	66M-14157-00	.PLATE .PLAQUE	1	1			
27	98580-03005	.SCREW, PAN HEAD .VIS	1	1			

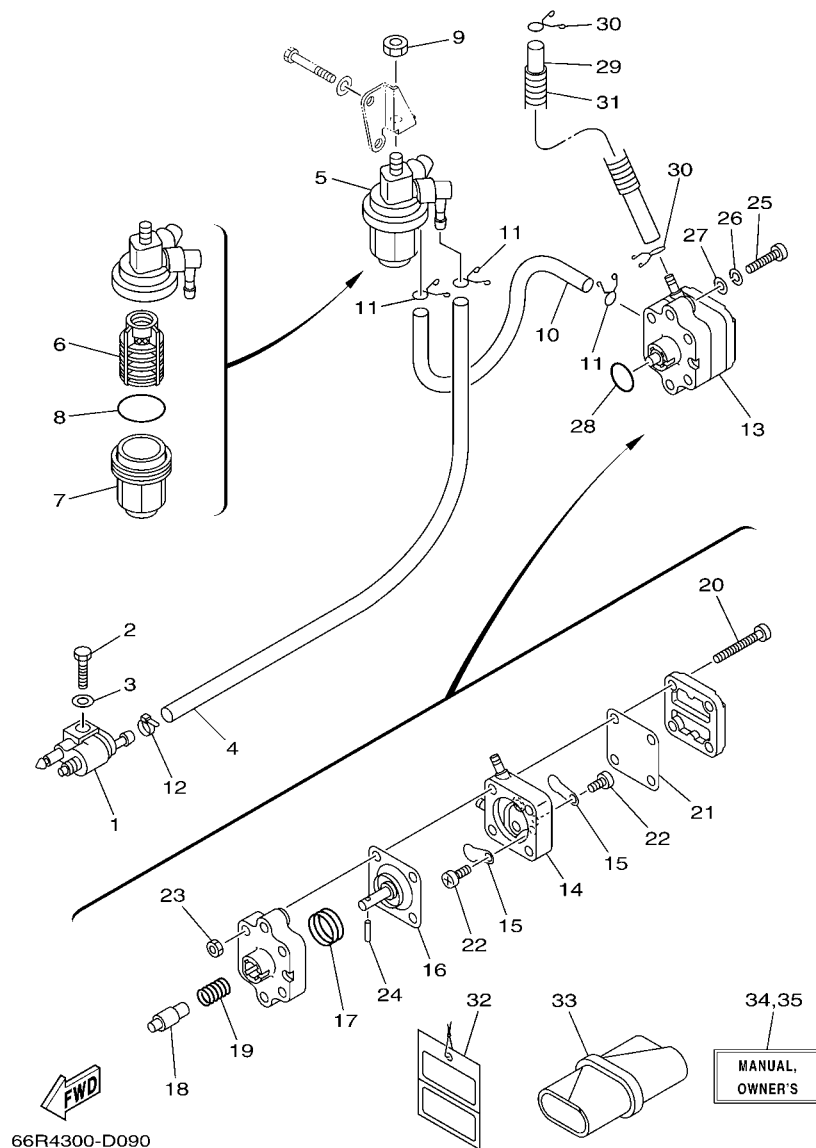


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1			
2	97095-06020	BOLT BOULON	1	1			
3	92995-06600	WASHER RONDELLE	1	1			
4	90445-10M19	HOSE (L500) DURITE (L500)	1	1			
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	1			
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1			
8	93210-32738	.O-RING .JOINT TORIQUE	1	1			
9	95380-08600	NUT ECROU	1	1			
10	90445-10M15	HOSE (L140) DURITE (L140)	1	1			
11	90467-09M17	CLIP JONC	3	3			
12	90465-11M10	CLAMP BRIDE	1	1			
13	66M-24410-11	FUEL PUMP ASSY POMPE A ESSENCE	1	1			
14	66M-24413-01	.BODY 2 .CORPS 2	1	1			
15	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2			
16	66M-24411-11	.DIAPHRAGM .DIAPHRAGME	1	1			
17	66M-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1			
18	66M-13131-10	.PLUNGER .PLONGEUR	1	1			
19	66M-24454-00	.SPRING .RESSORT	1	1			
20	66M-24444-00	.SCREW .VIS	4	4			
21	66M-24471-01	.DIAPHRAGM .DIAPHRAGME	1	1			
22	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2			
23	95380-04600	.NUT .ECROU	4	4			
24	66M-24374-00	.PIN .GOUPILLE	1	1			
25	97880-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2			
26	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2			

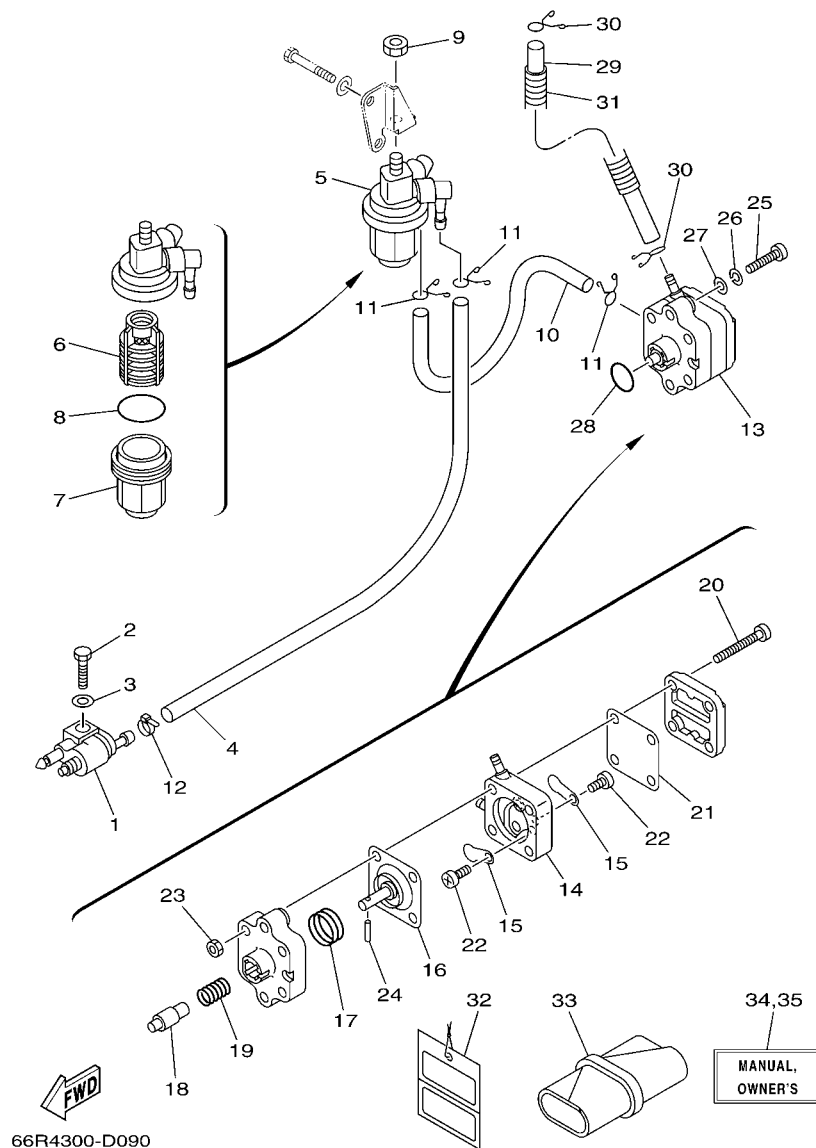
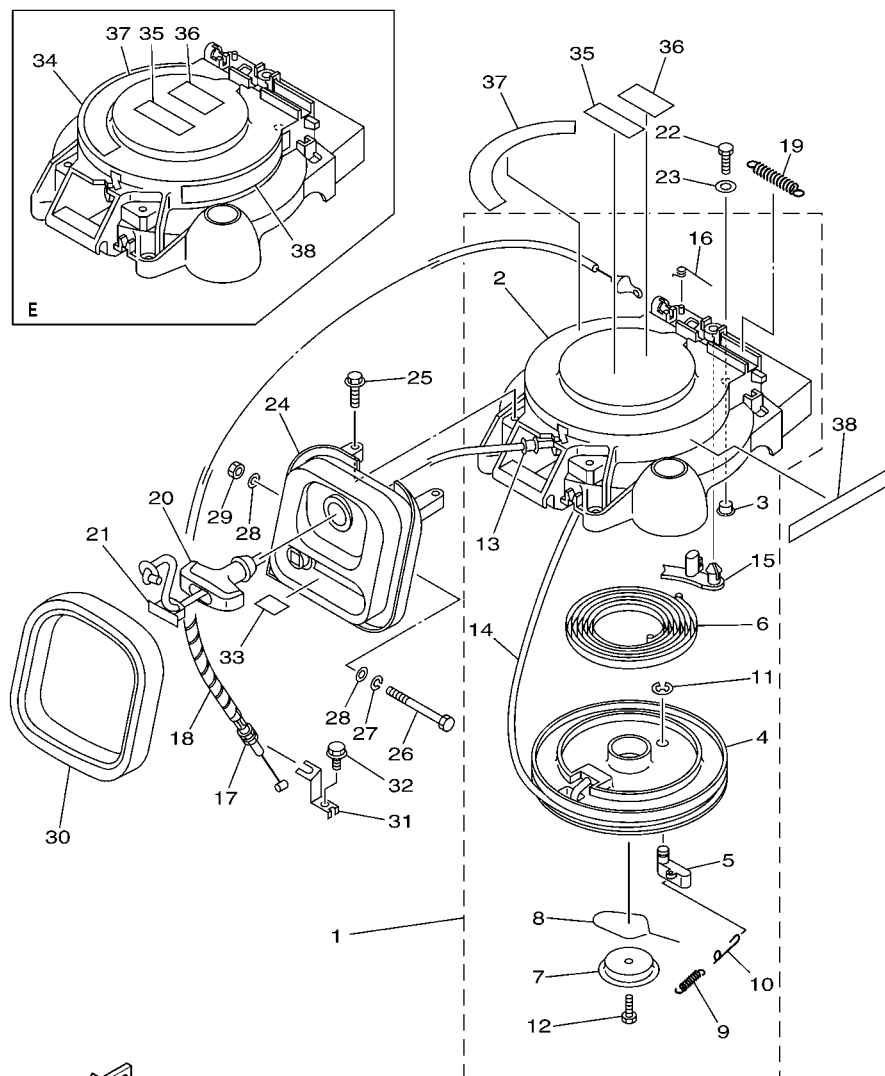


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
28	93210-20M65	O-RING JOINT TORIQUE	1	1			
29	90445-10M93	HOSE (L370) DURITE (L370)	1	1			
30	90467-09M17	CLIP JONC	2	2			
31	90446-14M51	HOSE DURITE	1	1			
32	61H-2819R-31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1	1			
33	62Y-28100-00	TOOL KIT TROUSSE A OUTILS	1	1			
34	66M-28199-7B-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (E) UR (E)
	66M-28199-7B-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (F) UR (F)
	66M-28199-7B-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (ES) UR (ES)
	66M-28199-7B-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (D) UR (D)
	66M-28199-7B-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (NL) UR (NL)
	66M-28199-7B-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (I) UR (I)
35	66M-28199-8C-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (DK) UR (DK)
	66M-28199-8C-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (GR) UR (GR)
	66M-28199-8C-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (P) UR (P)
	66M-28199-8C-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (N) UR (N)
	66M-28199-8C-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (S) UR (S)
	66M-28199-8C-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (SF) UR (SF)



66R3300-C100

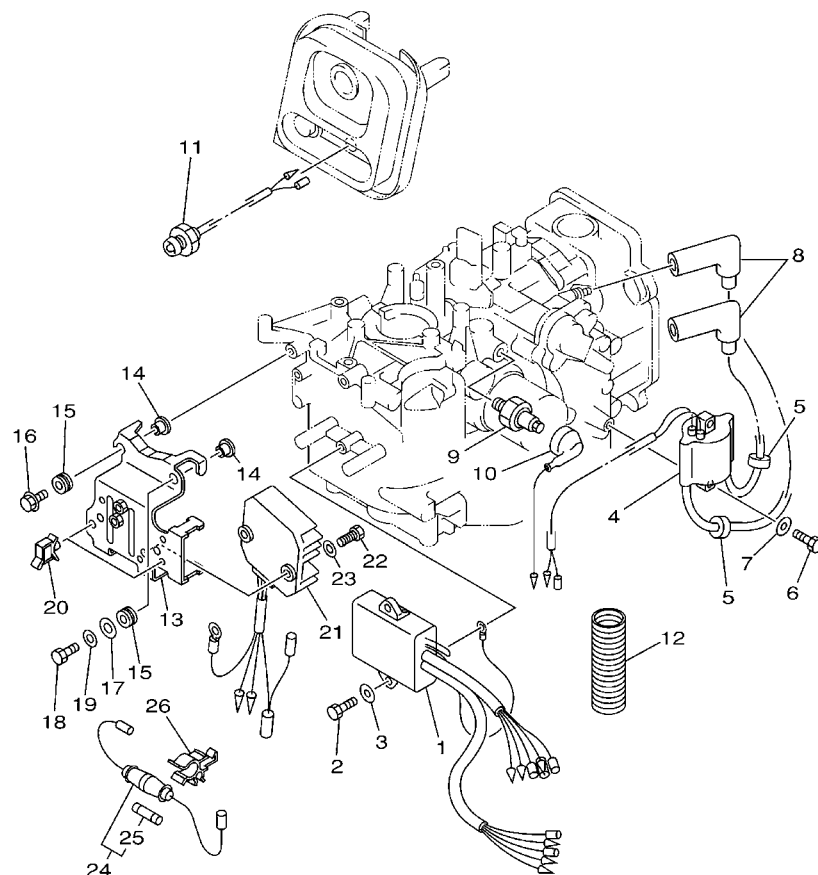
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E			REMARKS REMARQUES
1	66M-15710-02	STARTER ASSY DEMARREUR COMPLET	1				
2	66M-15711-01	.CASE, STARTER .CARTER DE DEMARREUR	1				
3	90387-06M05	.COLLAR .COLLERETTE	3				
4	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1				
5	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1				
6	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1				
7	63V-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1				
8	63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1				
9	63V-15767-01	.SPRING .RESSORT	1				
10	63V-15784-01	.SPRING, RETURN .RESSORT, RAPPEL	1				
11	63V-15744-00	.CIRCLIP .CIRCLIP	1				
12	63V-15768-00	.BOLT .BOULON	1				
13	63V-15764-00	.COLLAR 1 .COLLERETTE 1	1				
14	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1				*1 *1
15	66T-15794-00	.STOPPER .BUTEE	1				
16	66T-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
17	66M-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1				
18	90446-06M90	HOSE (L120) DURITE (L120)	1				
19	66T-15731-00	SPRING, RETURN RESSORT, RAPPEL	1				
20	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1				
21	6G1-15779-00	COVER COUVERCLE	1				
22	97095-06020	BOLT BOULON	3	3			
23	92995-06600	WASHER RONDELLE	3	3			
24	66M-15758-00	GUIDE, ROPE GUIDE DE CABLE	1				
	66M-15758-10	GUIDE, ROPE GUIDE DE CABLE		1			
25	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
26	97095-06090	BOLT BOULON	1	1			



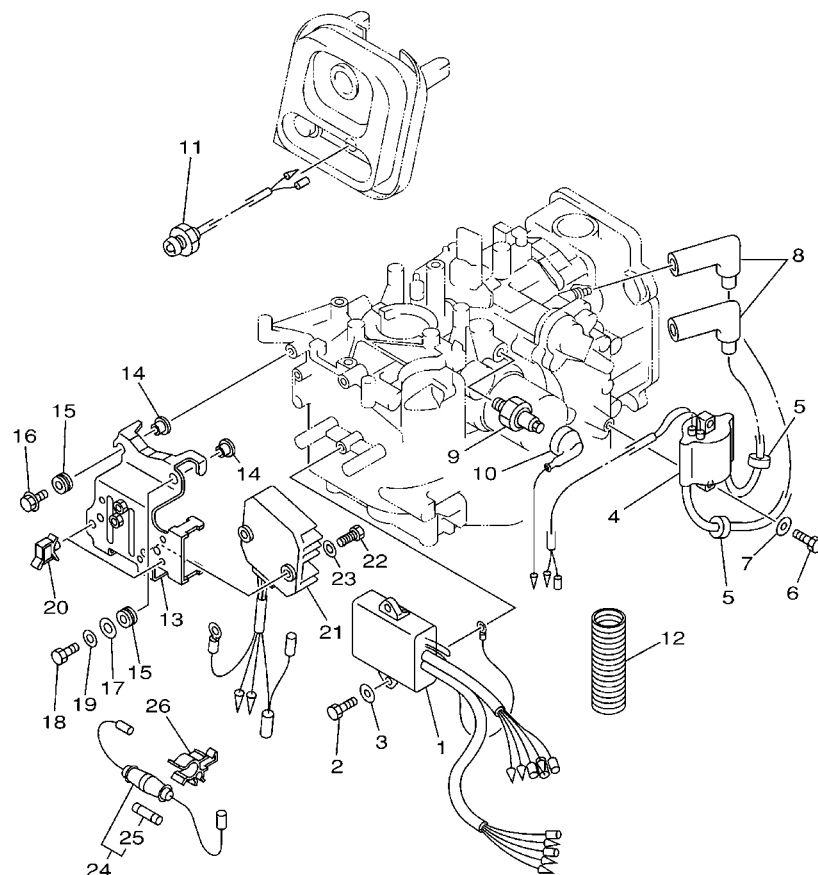
66R0700-1120

FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	Mt	U			REMARKS REMARQUES
1	66M-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	1			
2	97095-06020	BOLT BOULON	2	2			
3	92995-06600	WASHER RONDELLE	2	2			
4	66M-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1			
5	90480-25161	GROMMET PASSE-FIL	2	2			
6	97095-06020	BOLT BOULON	2	2			
7	92995-06600	WASHER RONDELLE	2	2			
8	6G8-82370-30	PLUG CAP ASSY ANTIPARASITE	2	2			
9	62Y-82504-10	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1			
10	66M-82127-10	WIRE, LEAD 2 FIL 2	1	1			
11	65W-85410-01	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	1			
12	6H1-83557-00	TUBE TUBE	1	1			
13	66M-85542-10	BRACKET SUPPORT	1	1			
14	90387-06M05	COLLAR COLLERETTE	4	4			
15	90480-13M24	GROMMET PASSE-FIL	4	4			
16	95895-06020	BOLT, FLANGE BOULON	3	3			
17	90201-06M05	WASHER, PLATE RONDELLE, PLATE	1	1			
18	97095-06025	BOLT BOULON	1	1			
19	92995-06600	WASHER RONDELLE	1	1			
20	90464-09M13	CLAMP BRIDE	2	2			
21	6G8-81960-A1	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1			
22	97095-06016	BOLT BOULON	3				
	97095-06016	BOLT BOULON		2			
23	92995-06600	WASHER RONDELLE	3				
	92995-06600	WASHER RONDELLE		2			
24	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE		1			
25	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)		1			

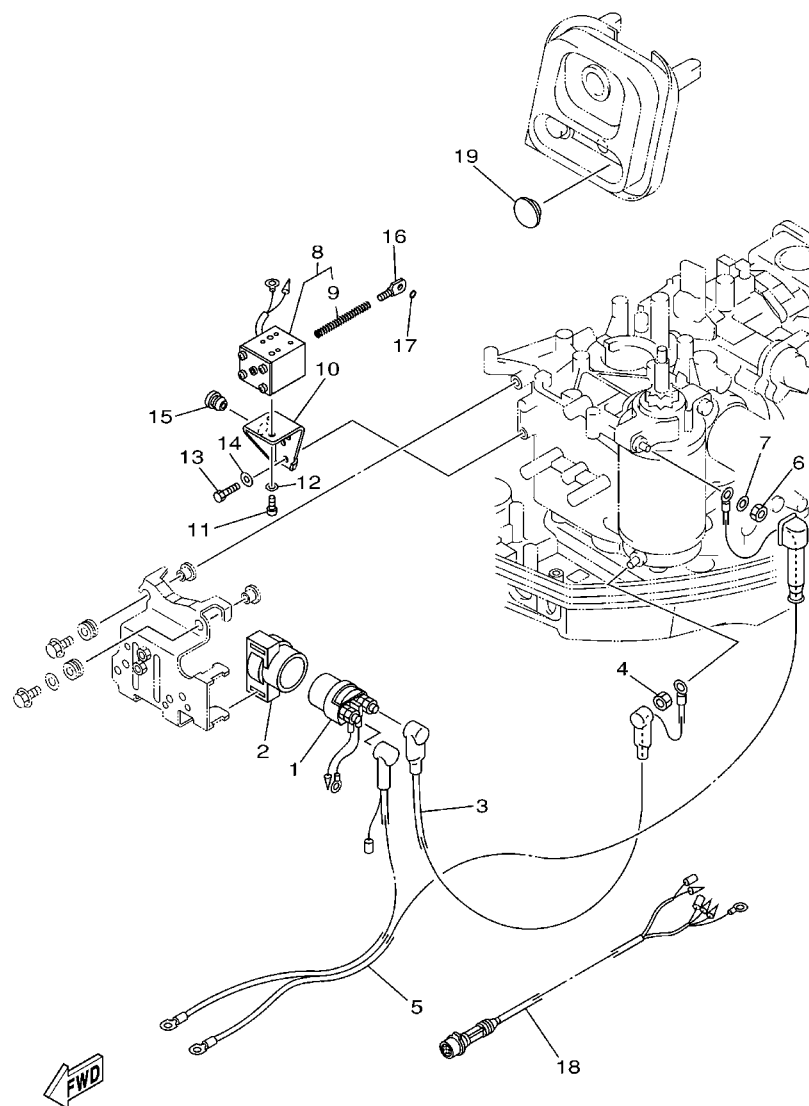
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FIG. 12 ELECTRICAL 1

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FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E			REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)		1			
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS		1			
3	66M-82117-00	WIRE, LEAD FIL		1			
4	65W-8182B-00	NUT, SPECIAL ECROU, SPECIAL		1			
5	66R-82105-00	WIRE HARNESS FAISCEAU DE FILS		1			
6	95380-08700	NUT ECROU		1			
7	92990-08600	WASHER, PLATE RONDELLE, PLATE		1			
8	66M-86111-00	COIL, SOLENOID BOBINE		1			
9	66M-86116-00	.WIRE, PULL .CABLE, TENSION		1			
10	66M-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE		1			
11	97880-05008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		2			
12	92990-05600	WASHER, PLATE RONDELLE, PLATE		2			
13	97095-06016	BOLT BOULON		2			
14	92995-06600	WASHER RONDELLE		2			
15	90480-10M13	GROMMET PASSE-FIL		1			
16	66M-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE		1			
17	93210-03261	O-RING JOINT TORIQUE		1			
18	66M-82590-00	WIRE HARNESS ASSY (7P) FAISCEAU DE FILS COMPLET (7P)		1			
19	6G1-42725-00	GROMMET PASSE-FIL		1			

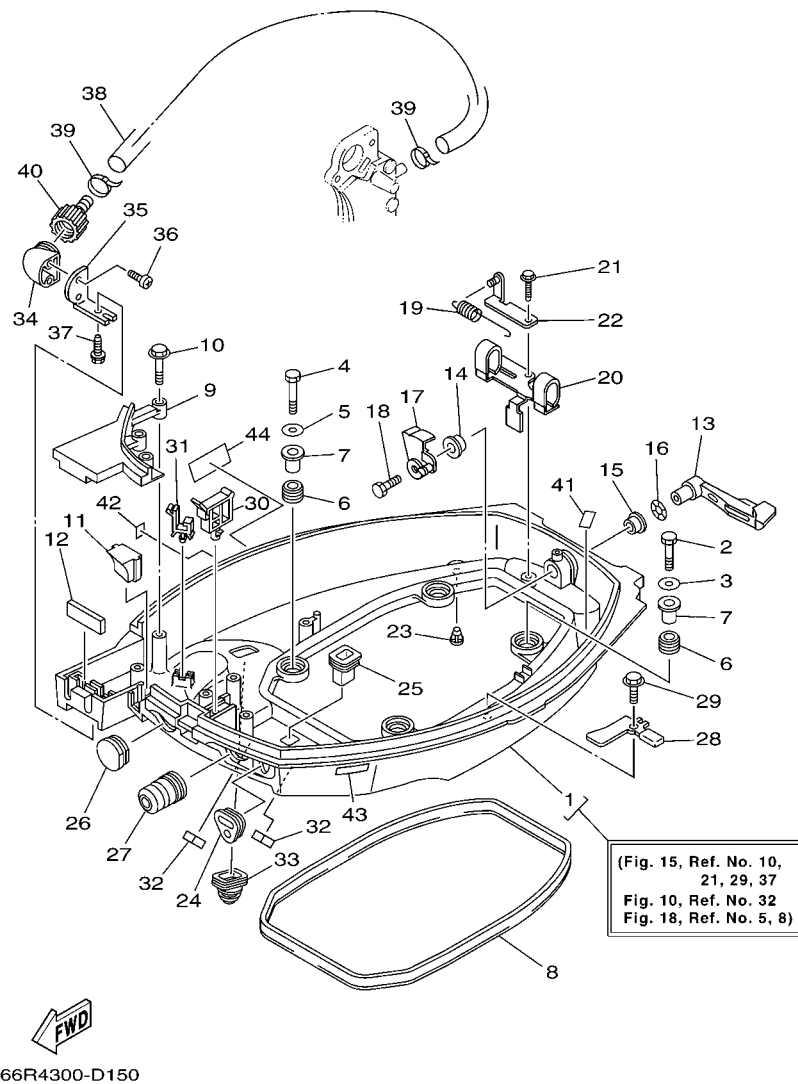
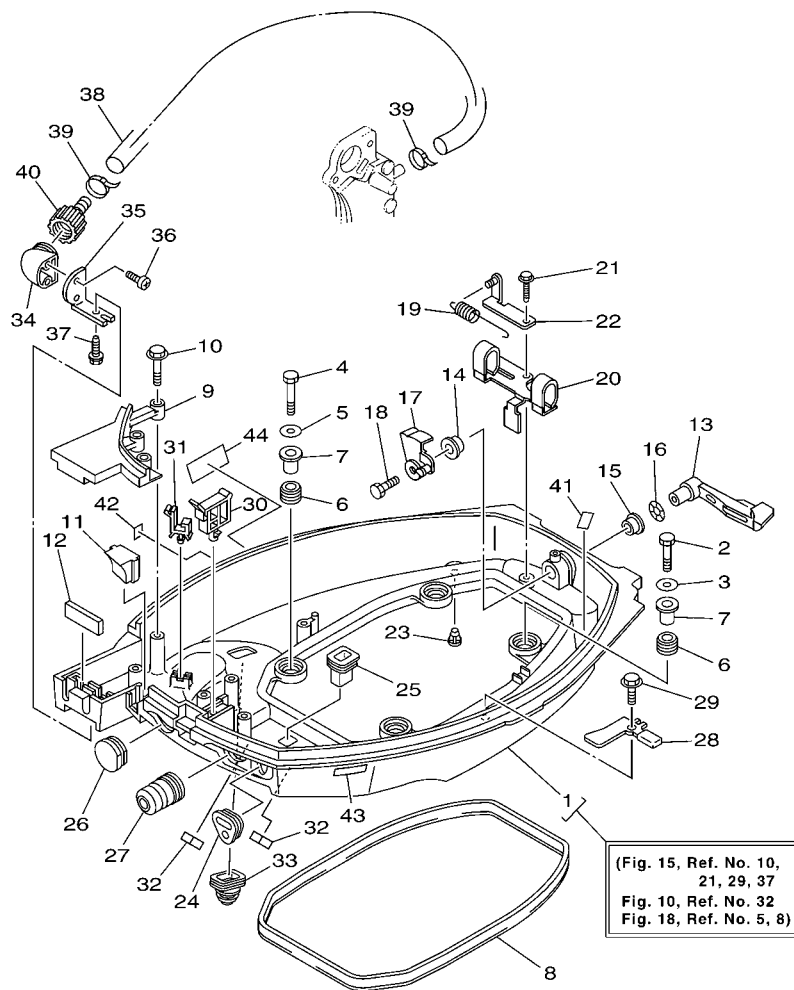


FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MT	W			REMARKS REMARQUES
1	66M-42710-05-4D	BOTTOM COWLING ASSY ENS. EMBASE	1	1			WITH TAPPING BOLT WITH TAPPING BOLT
2	97095-06035	BOLT BOULON	2	2			
3	92995-06600	WASHER RONDELLE	2	2			
4	97095-06025	BOLT BOULON	2	2			
5	92995-06600	WASHER RONDELLE	2	2			
6	90480-15M31	GROMMET PASSE-FIL	4	4			
7	90387-06034	COLLAR COLLERETTE	4	4			
8	66M-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1			
9	66M-42738-00-4D	PLATE, FITTING ETRIER	1	1			
10	90109-06M82	BOLT BOULON	3	3			
11	66M-42725-00	GROMMET PASSE-FIL	1				
	66M-42725-20	GROMMET PASSE-FIL		1			
12	65W-42727-00	GROMMET PASSE-FIL	1				
	62Y-42727-00	GROMMET PASSE-FIL		1			
13	6D4-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1			
14	90386-12M37	BUSH DOUILLE	1	1			
15	90386-12MA2	BUSH DOUILLE	1	1			
16	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1			
17	6D4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1			
18	97095-06012	BOLT BOULON	1	1			
19	90506-18010	SPRING, TENSION RESSORT, TENSION	1	1			
20	6D4-42766-00	BRACKET 2 SUPPORT 2	1	1			
21	90109-06M81	BOLT BOULON	1	1			
22	6D4-43144-00	HOOK, SPRING CROCHET	1	1			
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
24	66M-26326-00	GROMMET RONDELLE CAOUTCHOUC	1				
	65W-26326-10	GROMMET RONDELLE CAOUTCHOUC		1			



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FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
25	682-42727-00	GROMMET PASSE-FIL	1	1			
26	682-42724-00	GROMMET PASSE-FIL	1	1			
27	65W-42726-00	GROMMET PASSE-FIL	1				
	65W-42726-10	GROMMET PASSE-FIL		1			
28	66M-42743-00	BRACKET SUPPORT	2	2			
29	90109-06M86	BOLT BOULON	2	2			
30	90465-25M57	CLAMP BRIDE	1	1			
31	90464-09M13	CLAMP BRIDE	1	1			
32	66R-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	2	2			
33	688-42726-10	GROMMET PASSE-FIL	1	1			FLUSHING KIT
34	68T-12572-00	ADAPTER ADAPTATEUR	1	1			FLUSHING KIT
35	69W-12535-00	PLATE PLAQUE	1	1			FLUSHING KIT
36	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2	2			FLUSHING KIT
37	90109-06M86	BOLT BOULON	1	1			FLUSHING KIT
38	66M-12481-00	PIPE 1 DURITE 1	1	1			FLUSHING KIT
39	90465-11M10	CLAMP BRIDE	2	2			FLUSHING KIT
40	6R3-12580-00	JOINT ASSY ARTICULER (ENS.)	1	1			FLUSHING KIT
41	62Y-82377-00	LABEL ETIQUETTE	1	1			FLUSHING KIT
42	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1			
43	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1	1			
44	6G8-13444-51	MARK MAKER	1	1			

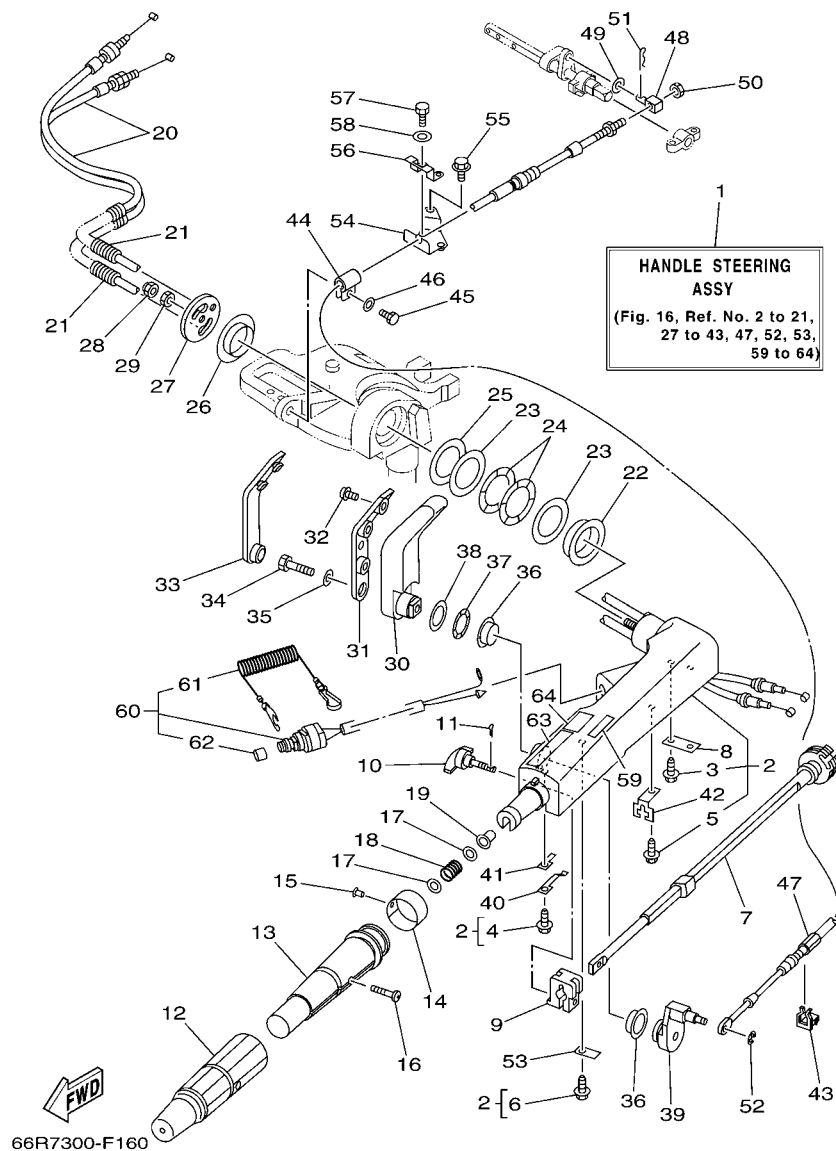


FIG. 16 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
1	66R-W0084-01-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1				
2	66R-42101-01-4D	HANDLE, STEERING POIGNEE	1				
3	90109-06M86	.BOLT .BOULON	2				
4	90109-06M80	.BOLT .BOULON	1				
5	90109-06M80	.BOLT .BOULON	1				
6	90109-06M80	.BOLT .BOULON	1				
7	66R-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1				
8	65W-42159-00	STAY SUPPORT	1				
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
10	65W-42125-00	BOLT, FRICTION ADJUSTING BOULON	1				
11	91490-16010	PIN, COTTER GOUPILLE	1				
12	66M-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
13	66M-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
14	689-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
15	90269-02M09	RIVET RIVET	1				
16	90149-05M13	SCREW VIS	1				
17	90201-10M02	WASHER, PLATE RONDELLE, PLATE	2				
18	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
19	90386-08032	BUSH DOUILLE	1				
20	66M-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2				
21	90446-10M87	HOSE (L75) DURITE (L75)	2				
22	66R-42171-00	BUSHING COUSSINET	1				
23	90201-43M00	WASHER, PLATE RONDELLE, PLATE	2				
24	90206-43M22	WASHER, WAVE RONDELLE, ONDULEE	2				
25	90202-43M57	WASHER, PLATE RONDELLE, PLATE	1				
26	90386-40M99	BUSH DOUILLE	1				
27	66M-42131-01	COVER, HANDLE STEERING COUVERCLE	1				

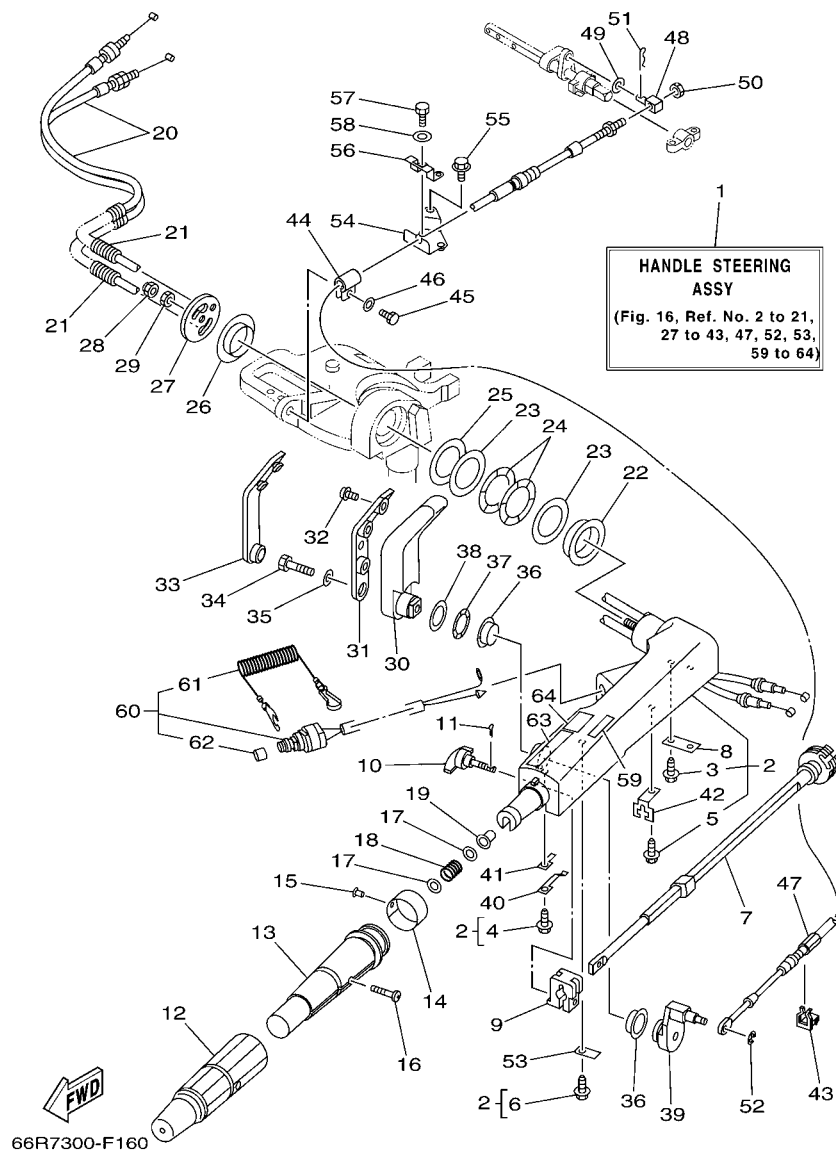


FIG. 16 STEERING

DIRECTION

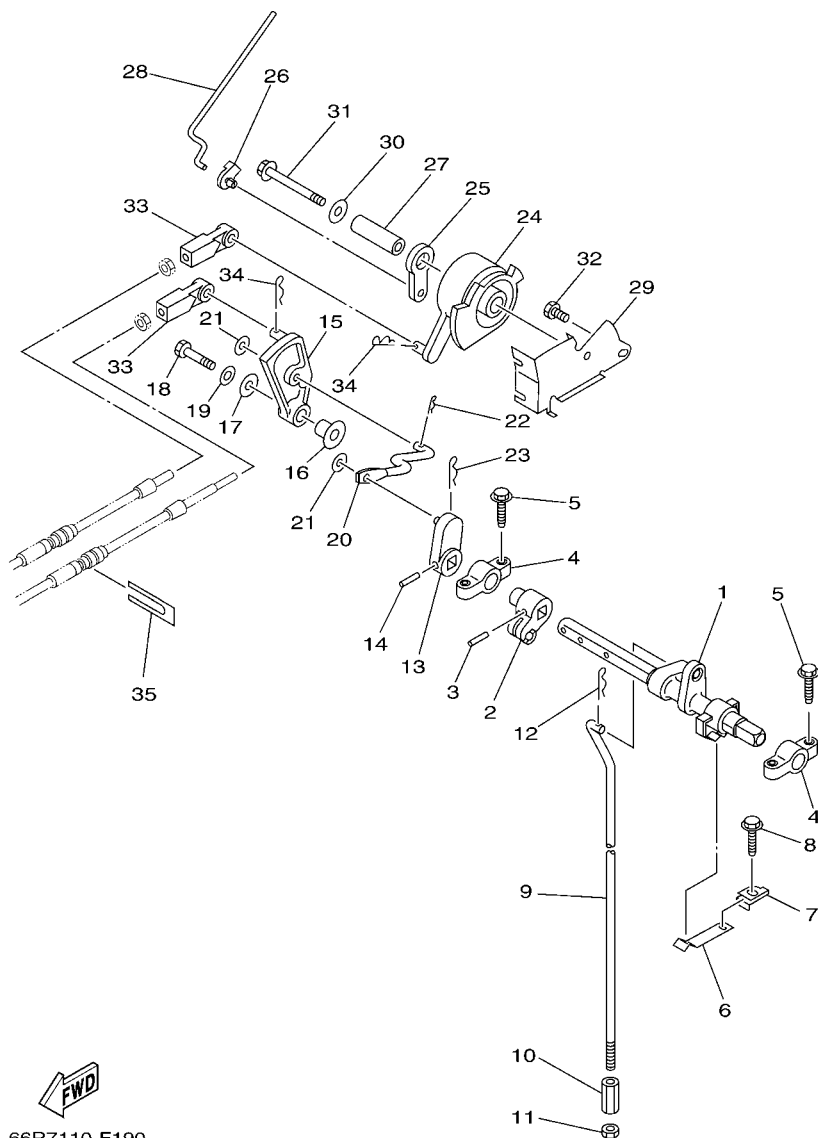
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E			REMARKS REMARQUES
28	95780-10300	NUT, FLANGE ECROU	1				
29	95380-10700	NUT ECROU	1				
30	66R-44111-00-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				
31	66R-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1				
32	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	3				
33	66R-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1				
34	97095-08030	BOLT BOULON	1				
35	92995-08600	WASHER RONDELLE	1				
36	90386-26MA3	BUSH DOUILLE	2				
37	90206-26M25	WASHER, WAVE RONDELLE, ONDULEE	1				
38	90202-26M59	WASHER, PLATE RONDELLE, PLATE	1				
39	66R-44113-01	CAM PLATE, HANDLE CAME, VERROUILLAGE	1				
40	66R-44116-00	SPRING RESSORT	1				
41	66R-44118-00	BRACKET SUPPORT	1				
42	66R-48538-00	CLAMP, CABLE 1 COLLIER	1				
43	63D-48538-00	CLAMP, CABLE 1 COLLIER	1				
44	90465-08M79	CLAMP BRIDE	1				
45	97095-06012	BOLT BOULON	1				
46	92995-06600	WASHER RONDELLE	1				
47	66R-48321-00	CABLE CABLE	1				
48	66R-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
49	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1				
50	90170-05M38	NUT ECROU	1				
51	90468-18008	CLIP JONC	1				
52	99080-04600	CIRCLIP CIRCLIP	1				
53	66R-44114-00	STOPPER PLAQUETTE	1				
54	66R-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1				



D7

CUVETTE POIGNEE DE DIRECTION

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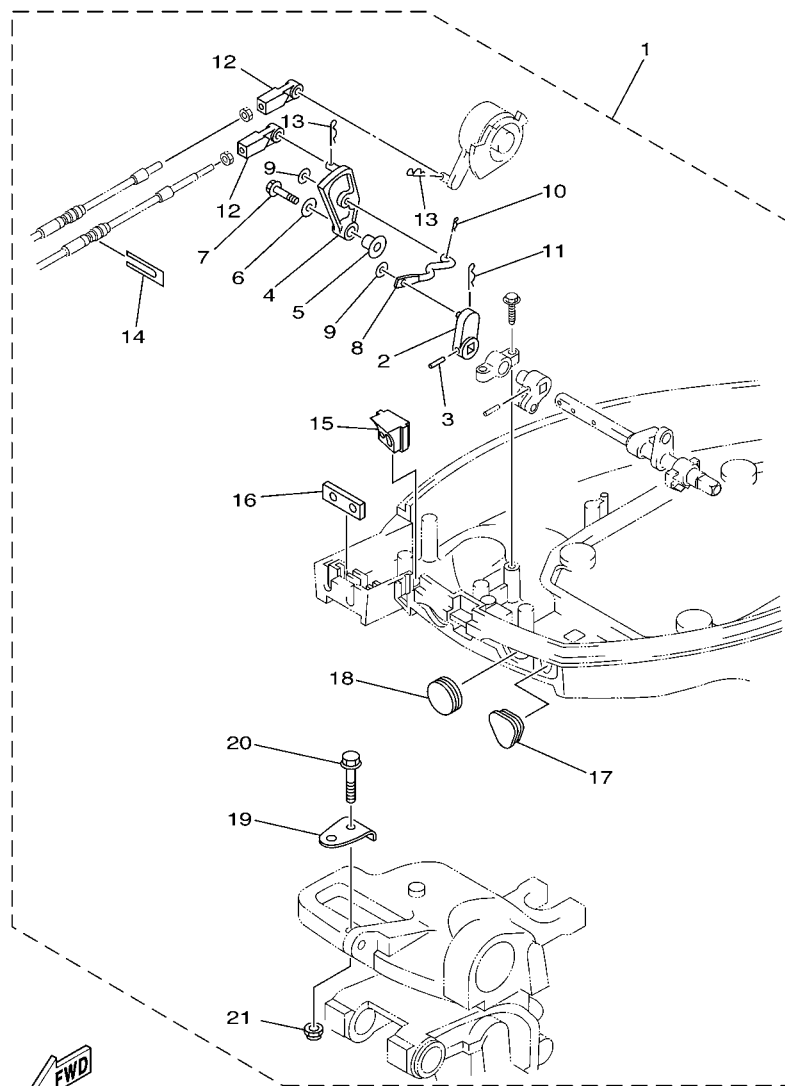
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FIG. 18 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	65W-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
2	66M-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
3	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1	1			
4	6F5-41662-00	BRACKET SUPPORT	2	2			
5	90109-06M81	BOLT BOULON	4	4			
6	65W-44116-00	SPRING RESSORT	1	1			
7	66R-44117-00	BRACKET SUPPORT	1	1			
8	90109-06M86	BOLT BOULON	1	1			
9	66M-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	1			
10	90170-06015	NUT ECROU	1	1			
11	95380-06700	NUT ECROU	1	1			
12	90468-18008	CLIP JONC	1	1			
13	65W-44142-00	JOINT AXE		1			
14	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE		1			
15	65W-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION		1			
16	90387-06M29	COLLAR COLLERETTE		1			
17	90201-06M31	WASHER, PLATE RONDELLE, PLATE		1			
18	97095-06025	BOLT BOULON		1			
19	92995-06600	WASHER RONDELLE		1			
20	66M-44192-00	JOINT, ROD 1 RACCORD 1, BIELLETTE		1			
21	90201-05M06	WASHER, PLATE RONDELLE, PLATE		2			
22	90468-10005	CLIP JONC		1			
23	90468-18008	CLIP JONC		1			
24	65W-41638-00	PULLEY POULIE	1	1			
25	65W-41283-00	LEVER, FREE ACCEL. LEVIER	1	1			
26	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1			
27	90387-06064	COLLAR COLLERETTE	1	1			

E1

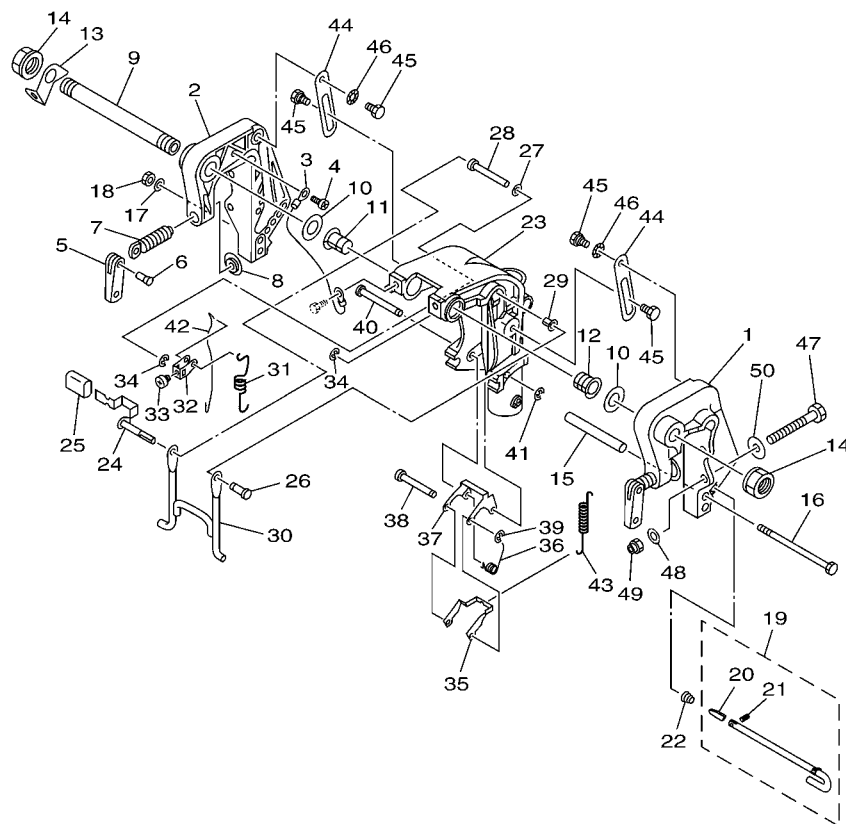


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FIG. 19 REMO CON ATTACHMENT

COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	Mt	U				REMARKS REMARQUES
1	66M-48501-00	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1					AP AP
2	65W-44142-00	.JOINT .AXE	1					
3	90254-03M05	.PIN, SPRING .RIVET, TETE TRONCONIQUE	1					
4	65W-44125-00	.LEVER, SHIFT ROD .LEVIER, TIGE D'INVERSION	1					
5	90387-06M29	.COLLAR .COLLERETTE	1					
6	90201-06M31	.WASHER, PLATE .RONDELLE, PLATE	1					
7	97595-06525	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	1					
8	66M-44192-00	.JOINT, ROD 1 .RACCORD 1, BIELLETTE	1					
9	90201-05M06	.WASHER, PLATE .RONDELLE, PLATE	2					
10	90468-10005	.CLIP .JONC	1					
11	90468-18008	.CLIP .JONC	1					
12	663-48344-00	.CABLE END, REMOTE CONTROL .CHAPE CABLE	2					
13	90468-18008	.CLIP .JONC	2					
14	6H3-48538-00	.CLAMP, CABLE 1 .COLLIER	1					
15	66M-42725-20	.GROMMET .PASSE-FIL	1					
16	62Y-42727-00	.GROMMET .PASSE-FIL	1					
17	65W-26326-10	.GROMMET .RONDELLE CAOUTCHOUC	1					
18	65W-42726-10	.GROMMET .PASSE-FIL	1					
19	63V-48511-01	.HOOK, STEERING .ATTACHE, DIRECTION	1					
20	97575-08535	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	1					
21	90185-08057	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	1					

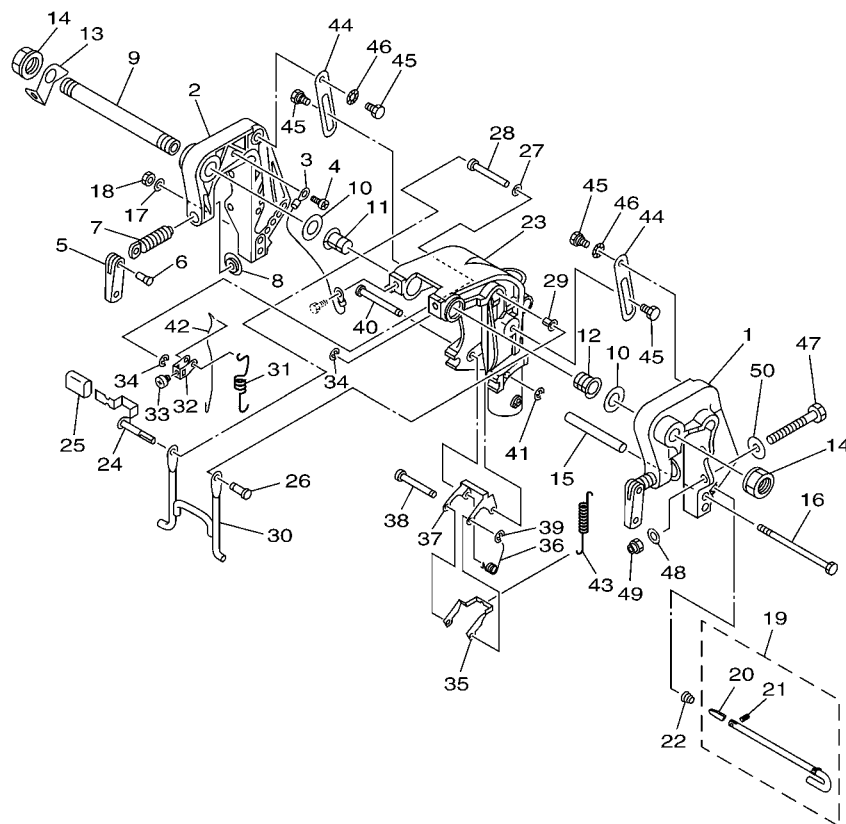


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FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	63V-43111-06-4D	BRACKET, CLAMP 1 PRESSE 1	1	1			
2	63V-43112-07-4D	BRACKET, CLAMP 2 PRESSE 2	1	1			
3	66M-82148-00	WIRE, LEAD 4 FIL 4	1	1			
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2			
6	90243-04M01	PIN GOUPILLE	2	2			
7	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2			
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2			
9	63W-43131-10	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1			FOR RIDE GUIDE FOR RIDE GUIDE
10	90202-22M54	WASHER, PLATE RONDELLE, PLATE	2	2			
11	90386-22M94	BUSH DOUILLE	1	1			
12	90386-22M94	BUSH DOUILLE	1	1			
13	66R-43113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1			
14	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2			
15	90387-06M13	COLLAR COLLERETTE	1	1			
16	90101-06M29	BOLT BOULON	1	1			
17	92995-06600	WASHER RONDELLE	1	1			
18	95380-06700	NUT ECROU	1	1			
19	66M-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1			
20	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1			
21	91690-30008	.PIN, SPRING .AGRAFFE	1	1			
22	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	1			
23	66M-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1			
24	66M-43630-01	TILT LEVER ASSY LEVIER D'INCLINAISON	1	1			
25	682-43318-01	COVER CAPUCHON	1	1			
26	63V-43191-00	SHAFT, STOPPER AXE, BUTEE	1	1			
27	90202-07M60	WASHER, PLATE RONDELLE, PLATE	1	1			

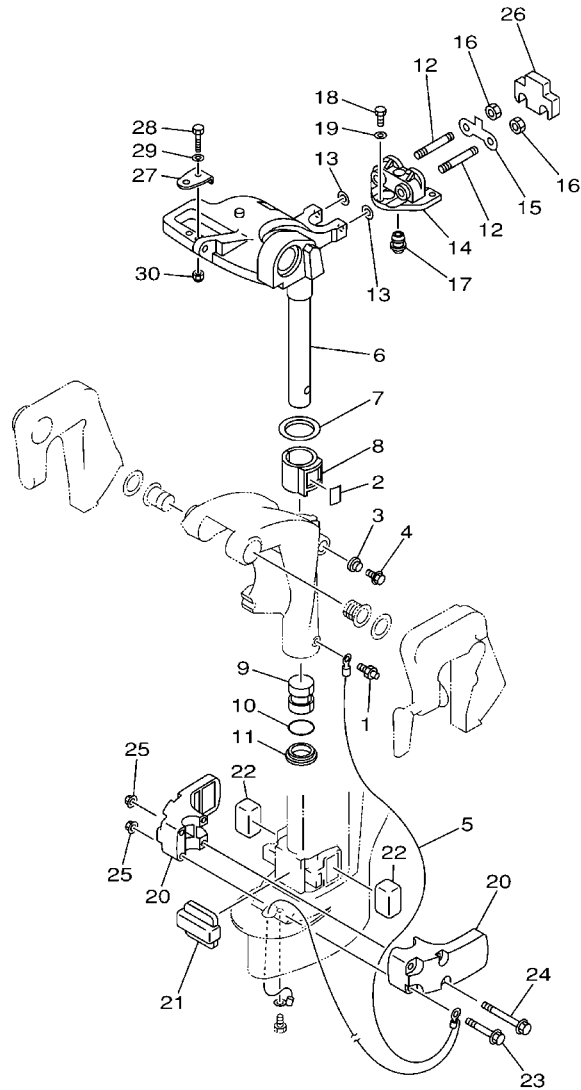


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FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
28	90387-07M07	COLLAR COLLERETTE	1	1			
29	90386-07M95	BUSH DOUILLE	1	1			
30	66M-43350-01	RECEIVER ASSY RECEIVER ASSY	1	1			
31	90507-20M00	SPRING, TENSION RESSORT, TENSION	1	1			
32	63V-43641-01	LEVER, TILT LEVIER, INCLINAISON	1	1			
33	90157-05014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1			
34	99080-05600	CIRCLIP CIRCLIP	2	2			
35	66R-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1			
36	90508-18M41	SPRING, TORSION RESSORT, TORSION	1	1			
37	66R-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1			
38	66R-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	1			
39	93430-04M03	CIRCLIP CLIPS	1	1			
40	63V-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	1			
41	99080-05600	CIRCLIP CIRCLIP	1	1			
42	66R-43617-00	ROD, TILT LOCK TIGE	1	1			
43	90506-26M38	SPRING, TENSION RESSORT, TENSION	1	1			
44	63V-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	2	2			
45	90109-06M84	BOLT BOULON	4	4			
46	90206-10M24	WASHER, WAVE RONDELLE, ONDULEE	2	2			
47	90101-08M88	BOLT BOULON	2	2			
48	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	2			
49	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2			
50	90201-08MA4	WASHER, PLATE RONDELLE, PLATE	2	2			



66R0010-1220

FIG. 21 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	1			
2	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1			
3	689-43373-01	SEAL, DAMPER JOINT	1	1			
4	90105-06M07	BOLT, FLANGE BOULON	1	1			
5	66M-82127-00	WIRE, LEAD 2 FIL 2	1	1			
6	66M-42511-11-4D	BRACKET, STEERING CADRE, DIRECTION	1	1			
7	90209-40008	WASHER RONDELLE	1	1			
8	65F-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	1			
9	90386-30048	BUSH DOUILLE	1	1			
10	93210-29M94	O-RING JOINT TORIQUE	1	1			
11	90386-30M60	BUSH DOUILLE	1	1			
12	90116-08M54	BOLT, STUD GOUJON	2	2			
13	90201-08M06	WASHER, PLATE RONDELLE, PLATE	2	2			
14	66M-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1			
15	66M-44526-00	PLATE PLAQUE	1	1			
16	95380-08600	NUT ECROU	2	2			
17	66M-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1			
18	97075-06025	BOLT BOULON	3	3			
19	92995-06600	WASHER RONDELLE	3	3			
20	66M-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2			
21	66M-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	1			
22	682-44555-30	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2			
23	90119-08M45	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
24	90119-08M46	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
25	90179-08M34	NUT ECROU	4	4			
26	66R-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEUR	1	1			
27	63V-48511-01	HOOK, STEERING ATTACHE, DIRECTION		1			

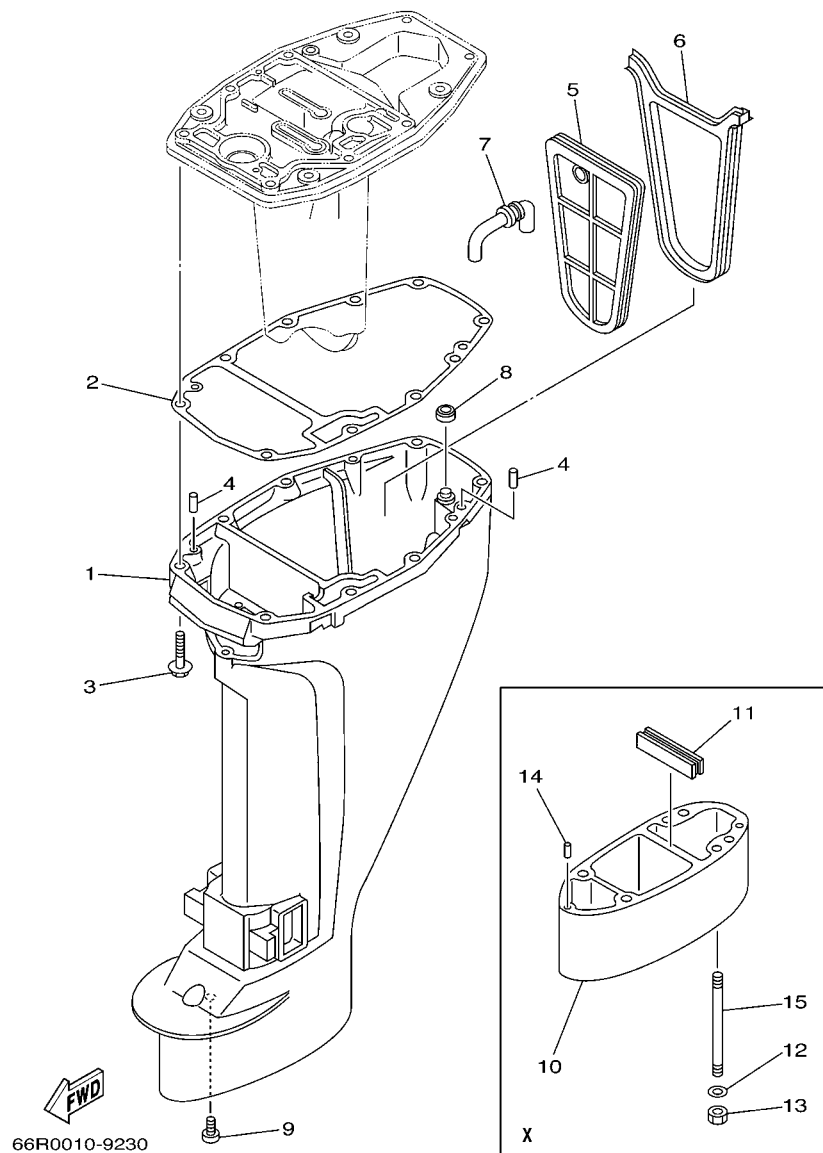
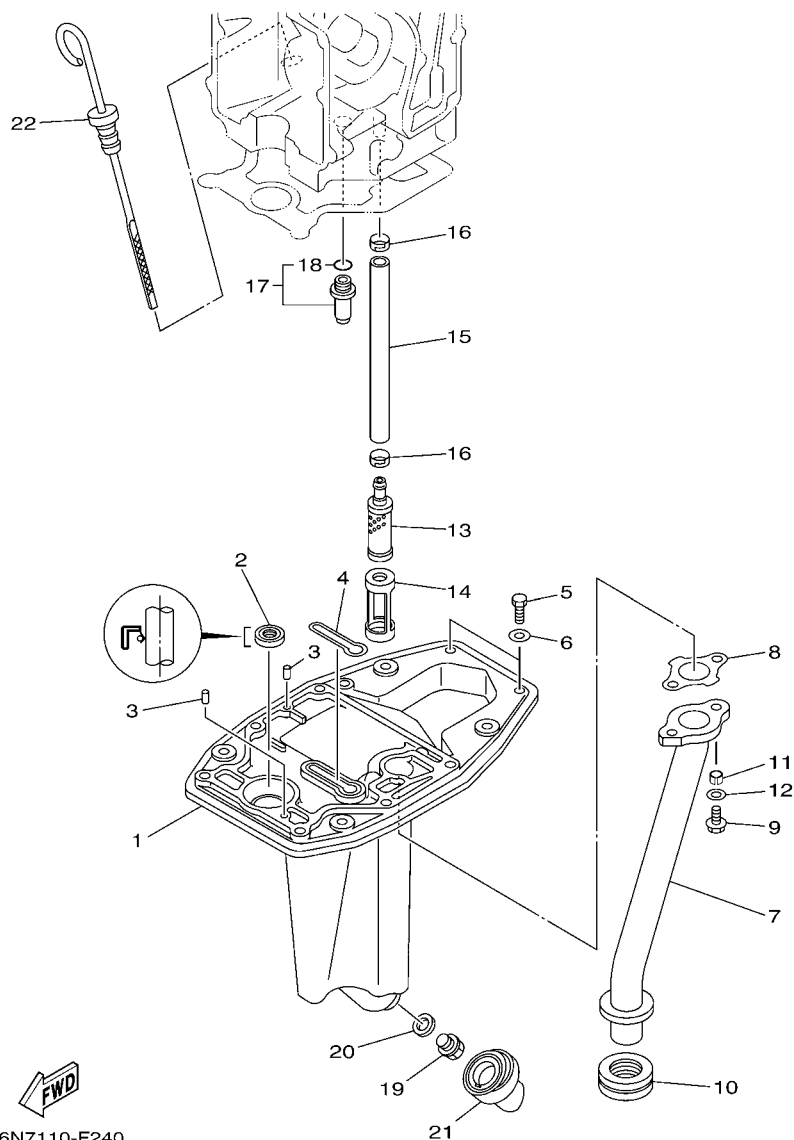


FIG. 22 UPPER CASING

FOURREAU

[illegible]



66N7110-F240

FIG. 23 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	Mt	U			REMARKS REMARQUES
1	66M-41137-00-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1			
2	93101-12M63	OIL SEAL JOINT SPY	1	1			
3	93606-12019	PIN, DOWEL GOUPILLE	2	2			
4	66M-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	1			
5	97095-06020	BOLT BOULON	2	2			
6	92995-06600	WASHER RONDELLE	2	2			
7	6D4-41131-00-94	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1			
8	66M-41133-01	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	1			
9	90119-06090	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
10	6D4-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1			
11	90387-05008	COLLAR COLLERETTE	2	2			
12	90201-06015	WASHER, PLATE RONDELLE, PLATE	2	2			
13	66M-13421-00	STRAINER 2 FILTRE 2	1	1			
14	66M-13417-00	COVER, STRAINER COUVERCLE, FILTRE	1	1			
15	66M-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1			
16	66M-24351-00	BAND 1 COLLIER 1	2	2			
17	6G8-11575-00	RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR	1	1			
18	93210-12M62	O-RING JOINT TORIQUE	1	1			
19	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1			
20	90430-14M09	GASKET JOINT	1	1			
21	66M-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	1			
22	66M-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1			

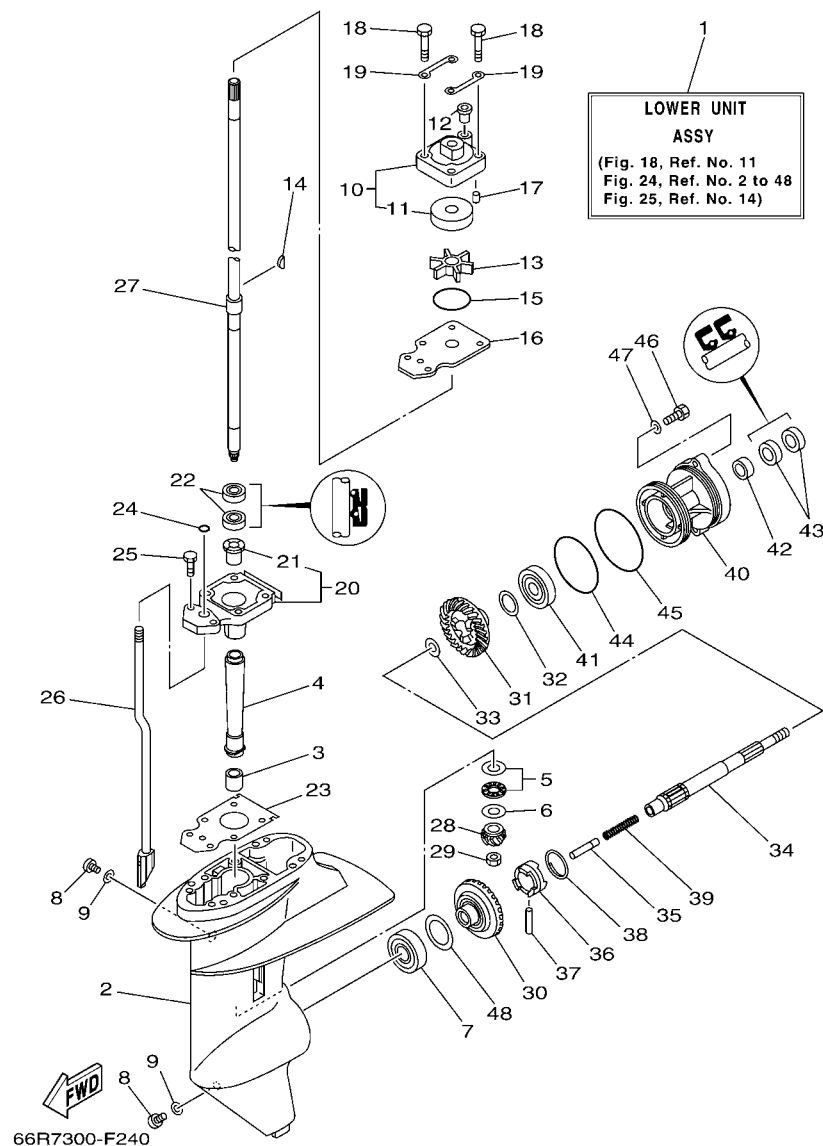


FIG. 24 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	66R-45300-12-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1			L(22.3") L(22.3")
	66R-45300-22-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1			X(25.0") X(25.0")
2	66R-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	1			
3	93315-314V8	BEARING ROULEMENT	1	1			
4	66R-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1			
5	93341-41416	BEARING CERVEAUX DE DIRECTION	1	1			
6	66R-45587-00	SHIM (T:1.13MM) CALE (T:1.13MM)	1	1			UR
	66R-45587-10	SHIM (T:1.20MM) CALE (T:1.20MM)	1	1			UR
7	93332-00005	BEARING ROULEMENT	1	1			UR
8	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILET DROIT	2	2			
9	90430-08020	GASKET JOINT	2	2			
10	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS)	1	1			
11	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1			
12	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1			
13	63V-44352-01	IMPELLER TURBINE	1	1			
14	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	1			
15	93210-44398	O-RING JOINT TORIQUE	1	1			
16	63V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1			
17	93604-12M07	PIN, DOWEL CLAVETTE	2	2			
18	97080-08045	BOLT BOULON	4	4			
19	63V-44328-00	PLATE PLAQUETTE	2	2			
20	63V-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1			
21	626-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1			
22	93101-20001	OIL SEAL JOINT SPY	2	2			
23	63V-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1			
24	93210-06ME6	O-RING JOINT TORIQUE	1	1			
25	97080-08025	BOLT BOULON	2	2			

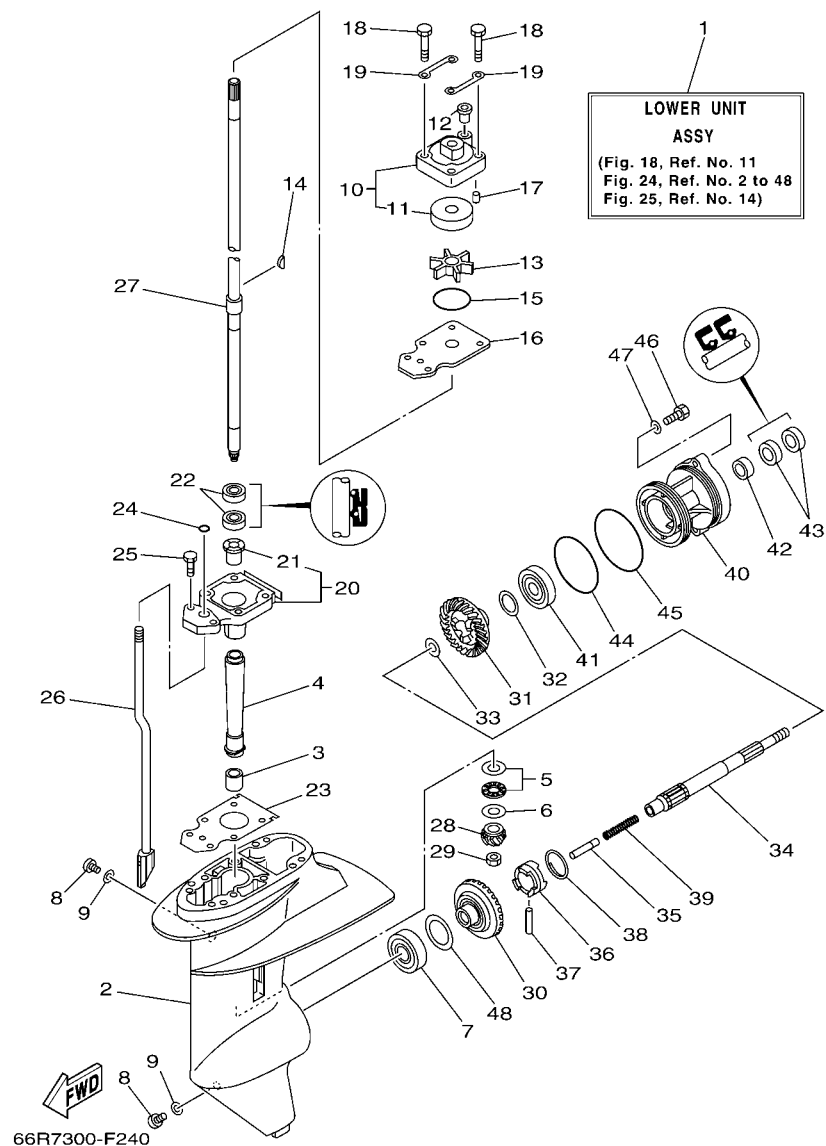


FIG. 24 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
26	66R-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1			L(22.3") L(22.3")
	66R-44150-20	SHIFT CAM ASSY CAME D'INVERSION		1			X(25.0") X(25.0")
27	66R-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1			L(22.3") L(22.3")
	66R-45510-20	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)		1			X(25.0") X(25.0")
28	66R-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1	1			
29	90179-08M06	NUT ECROU	1	1			
30	66R-45560-01	GEAR 1 (38T) PIGNON 1 (38T)	1	1			
31	66R-45571-00	GEAR 2 (38T) PIGNON 2 (38T)	1	1			
32	626-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1			UR UR
	626-45577-10	SHIM (T:0.20MM) CALE (T:0.20MM)	1	1			UR UR
	626-45577-20	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1			UR UR
	626-45577-30	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1			UR UR
	626-45577-40	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1			UR UR
33	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	1			
34	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1			
35	650-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	1			
36	682-45631-00	CLUTCH, DOG CRABOT	1	1			
37	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	1			
38	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1			
39	90501-14M09	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
40	66R-45361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1			
41	93306-00501	BEARING ROULEMENT	1	1			
42	93315-317U2	BEARING ROULEMENT	1	1			
43	93101-17054	OIL SEAL JOINT SPY	2	2			
44	93210-74M68	O-RING JOINT TORIQUE	1	1			
45	93210-74316	O-RING JOINT TORIQUE	1	1			
46	97095-06025	BOLT BOULON	2	2			

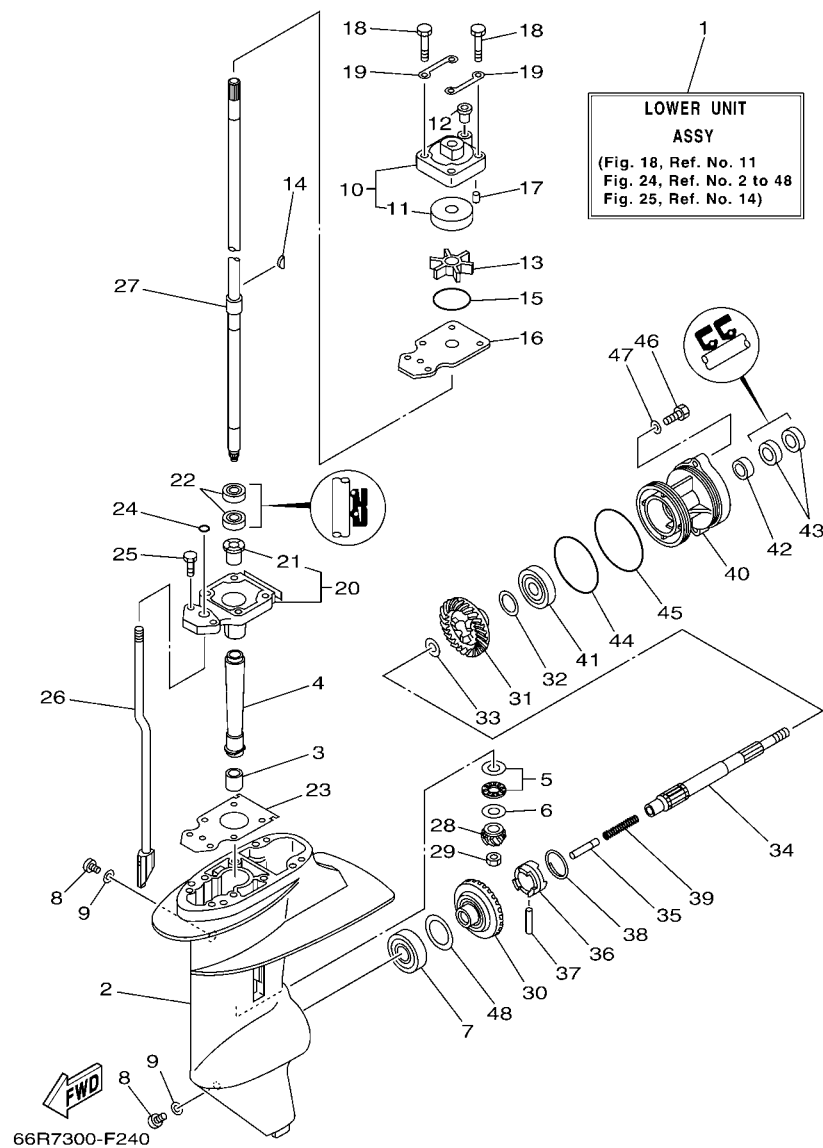
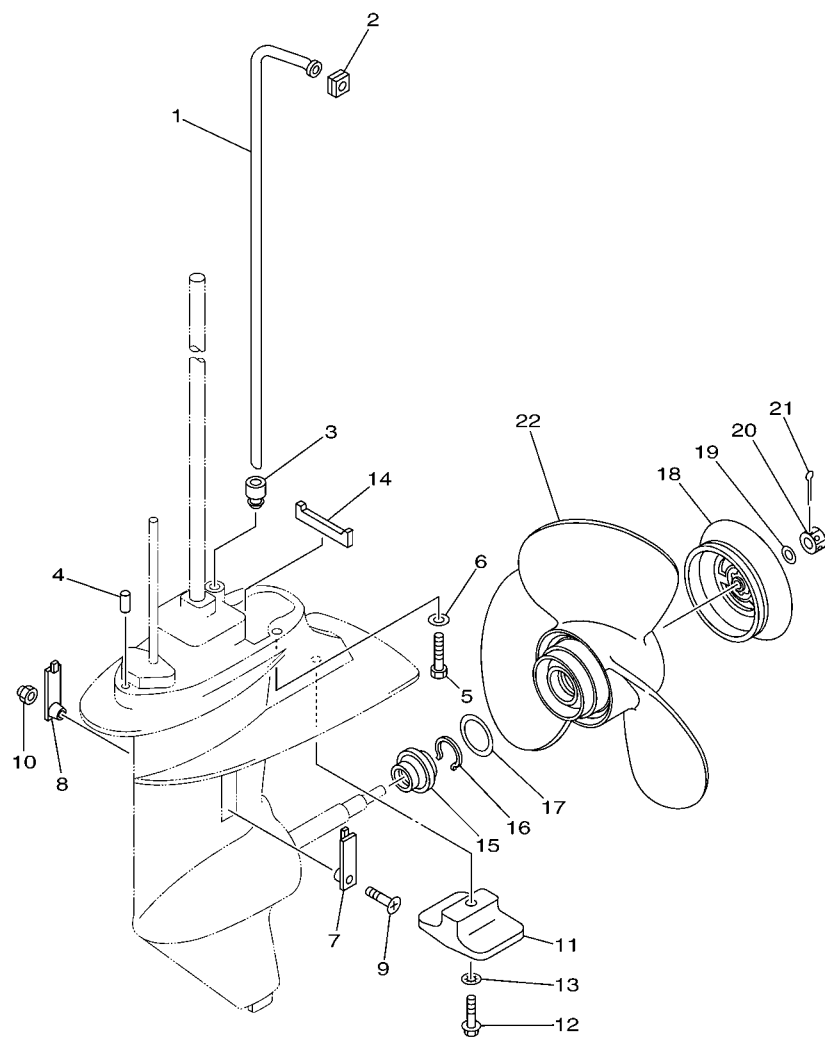


FIG. 24 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

[illegible]



66R0700-9250

FIG. 25 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W		REMARKS REMARQUES
1	66M-44361-10	TUBE, WATER TUBE D'EAU	1	1		L(22.3") L(22.3")
	66R-44361-20	TUBE, WATER TUBE D'EAU		1		X(25.0") X(25.0")
2	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1		
3	63V-44368-00	RUBBER, WATER SEAL 4 CAOUTCHOUC EAU JUNTA 4	1	1		
4	93604-12M07	PIN, DOWEL CLAVETTE	2	2		
5	97075-08035	BOLT BOULON	4	4		L(22.3") L(22.3")
6	92995-08600	WASHER RONDELLE	4	4		L(22.3") L(22.3")
7	6G1-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1		
8	63V-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1		
9	90152-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1		
10	90185-05002	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	1	1		
11	61N-45251-01	ANODE ANODE	1	1		
12	95895-06030	BOLT, FLANGE BOULON	1	1		
13	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1		
14	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1		
15	6G8-45987-02	SPACER ENTRETOISE	1	1		
16	93450-10M04	CIRCLIP CIRCLIP, TYPE S	1	1		
17	90201-31MA3	WASHER, PLATE RONDELLE, PLATE	1	1		
18	6G8-45986-00	RING, DEFLECTOR DEFLECTEUR DE CERCLE	1	1		
19	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	1		
20	90171-10M07	NUT, CASTLE ECROU, CRENELE	1	1		
21	91490-30025	PIN, COTTER GOUPILLE	1	1		
22	6G8-45941-00	PROPELLER (3X11-3/4"X11"-R) HELICE (3X11-3/4"X11"-R)	1	1		UR UR
	6G8-45943-00	PROPELLER (3X11-3/4"X9-1/4"-R) HELICE (3X11-3/4"X9-1/4"-R)	1	1		UR UR
	6G8-45945-00	PROPELLER(3X11-3/4"X12-1/4"-R) HELICE (3X11-3/4"X12-1/4"-R)	1	1		UR UR
	6G8-45947-01-EL	PROPELLER (3X11-3/4"X9-1/4"-R) HELICE (3X11-3/4"X9-1/4"-R)	1	1		UR ALUMINUM UR ALUMINUM

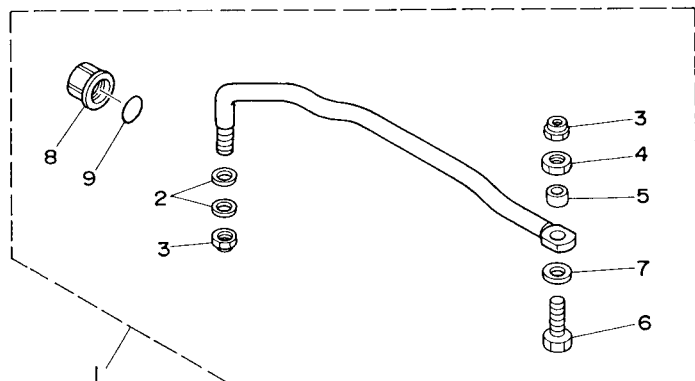
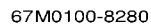


FIG. 27 STEERING GUIDE

FIXATION DE DIRECTION

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BOITIER DE COMMANDE A DISTANCE

[illegible]

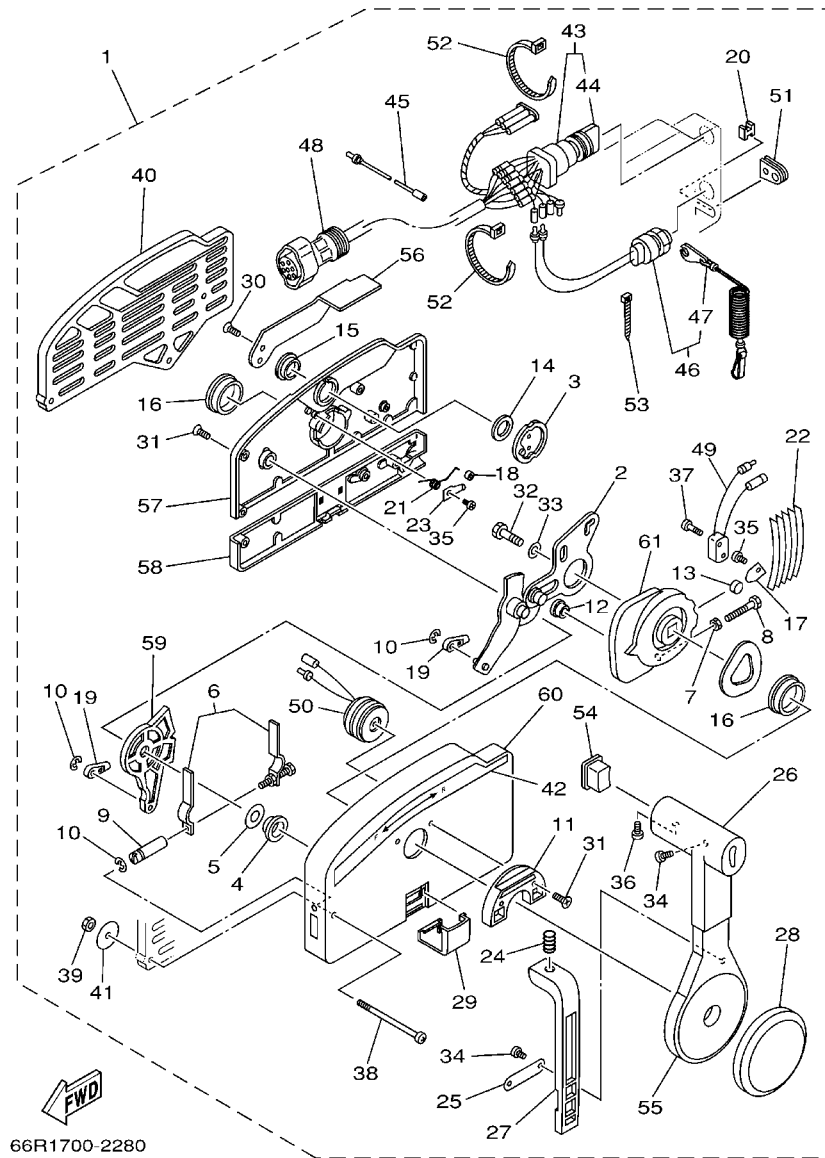


FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W		REMARKS REMARQUES
1	703-48203-15	REMOTE CONTROL ASSY (7P) BOITIER DE COMMANDE A DISTANCE		1		AP AP
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION		1		
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE		1		
4	703-48235-00	.BUSHING .COUSSINET		1		
5	703-48268-00	.SPACER .ENTRETOISE		1		
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION		1		
7	95380-05600	.NUT .ECROU		1		
8	97380-05025	.BOLT .BOULON, HEXAGONAL		1		
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		1		
10	93430-06024	.CIRCLIP .CLIPS		3		
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU		1		
12	703-48252-00	.ROLLER, CAM .POULIE		1		
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		1		
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE		1		
15	703-48243-00	.BUSHING .COUSSINET		1		
16	703-48236-00	.BUSHING 1 .POULIE		2		
17	703-48189-00	.RETAINER .FLASQUE		1		
18	703-48234-00	.ROLLER, DETENT .POULIE		1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE		2		
20	703-48358-00	.ANCHOR, CABLE .COLLIER		1		
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT		1		
22	703-48238-00	.SPRING, DETENT .RESSORT		5		
23	703-48246-00	.SPACER .ENTRETOISE		1		
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT		1		
25	703-48226-00	.PLATE, STOPPER .PLAQUETTE		1		
26	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1		SINGLE SINGLE
27	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL		1		

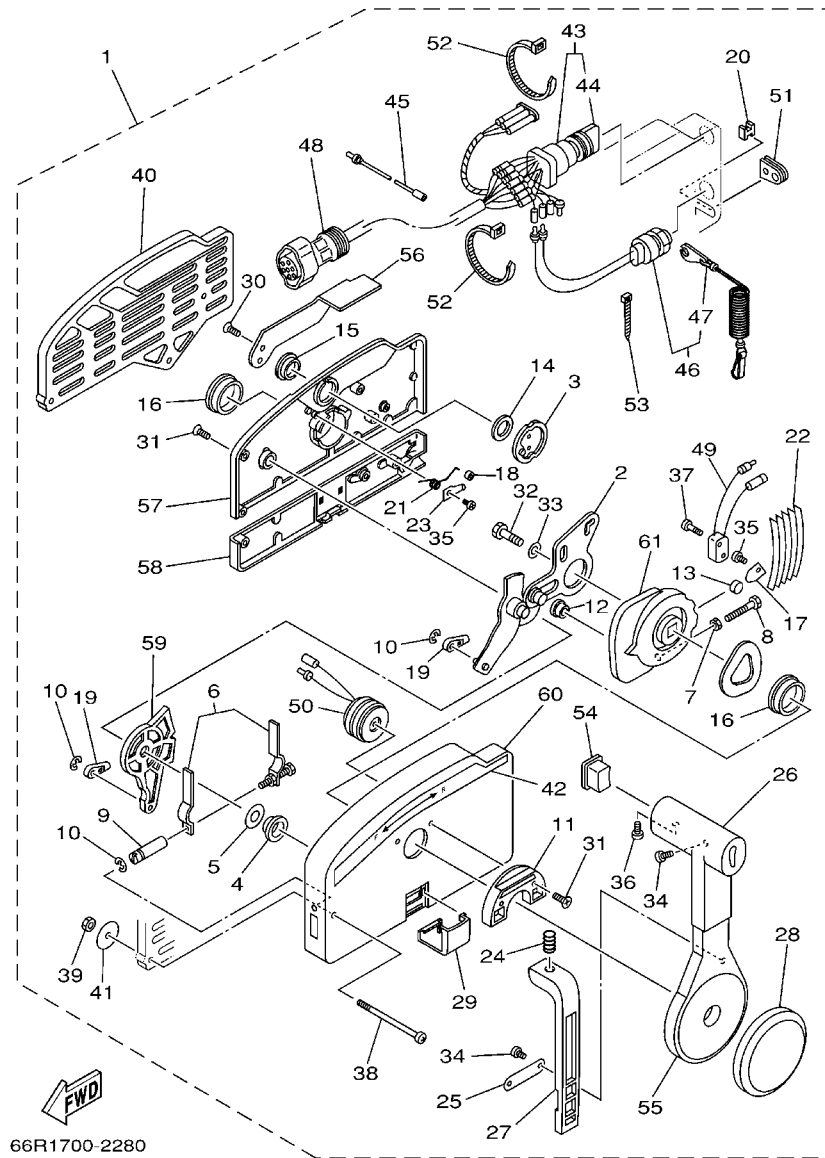


FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U			REMARKS REMARQUES
28	703-48225-00	.COVER .COUVERCLE		1			
29	703-48219-00	.COVER, LEAD .COUVERCLE		1			
30	703-48281-00	.SCREW .VIS		2			
31	703-48282-00	.SCREW .VIS		7			
32	97380-08030	.BOLT .BOULON, HEXAGONAL		1			
33	92990-08600	.WASHER, PLATE .RONDELLE, PLATE		1			
34	98580-04010	.SCREW, PAN HEAD .VIS		3			
35	98580-04006	.SCREW, PAN HEAD .VIS		2			
36	98580-05010	.SCREW, PAN HEAD .VIS		1			
37	98580-03015	.SCREW, PAN HEAD .VIS		2			
38	703-48291-10	.SCREW (M6) .VIS (M6)		3			
39	95380-06600	.NUT, HEXAGON .ECROU		3			
40	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE		1			SINGLE SINGLE
41	701-48287-00	.WASHER .RONDELLE		3			
42	703-48215-00	.GRAPHIC .ADHESIF		1			
43	703-82510-33	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		1			
44	703-82577-00	.CAP, KEY .CABOCHON		1			
45	703-82531-00	.WIRE, LEAD (L70) .FIL (L70)		1			
46	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1			
47	682-82556-00	.LANYARD, STOP SWITCH .PLAQUETTE		1			
48	688-82586-21	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, FAISCEAU DE FILS (		1			(7P) (7P)
49	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1			
50	703-83383-02	.BUZZER .RONFLEUR		1			
51	703-48284-00	.GROMMET .PASSE-FIL		1			
52	703-82591-00	.BAND .COLLIER		1			
53	703-82592-00	.BAND .COLLIER		1			
54	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE		1			WITHOUT PT/T SW. WITHOUT PT/T SW.

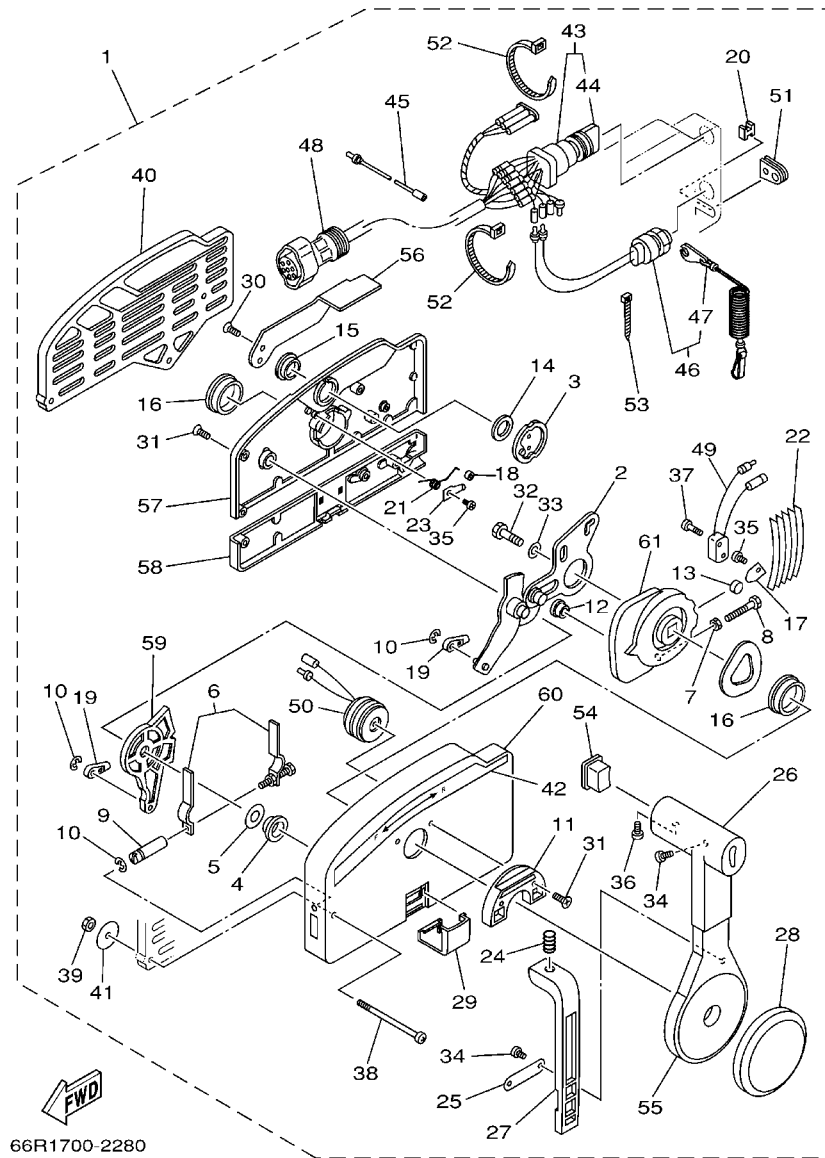


FIG. 29 REMOTE CONTROL ASSY

[illegible]

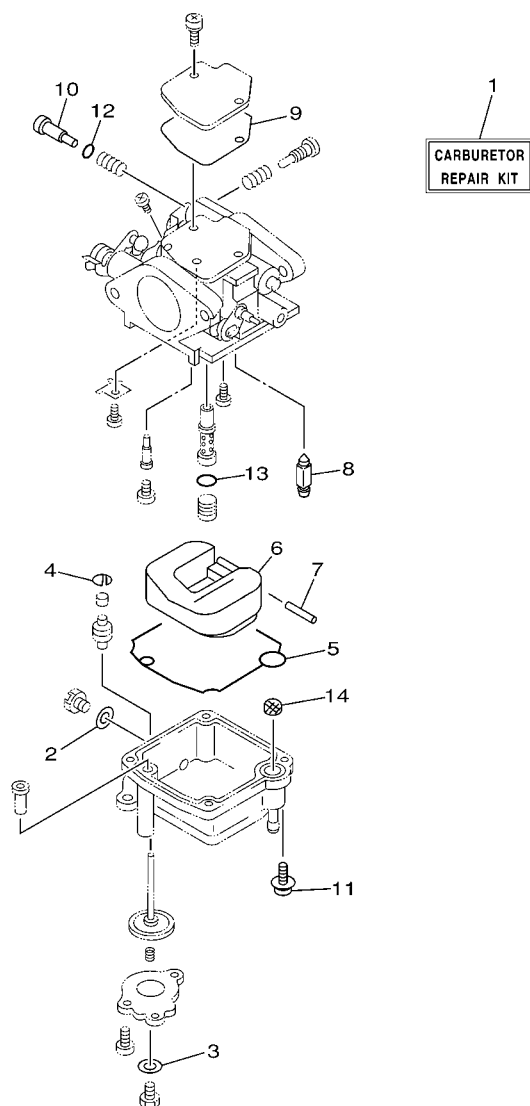


FIG. 31 REPAIR KIT 2

[illegible]

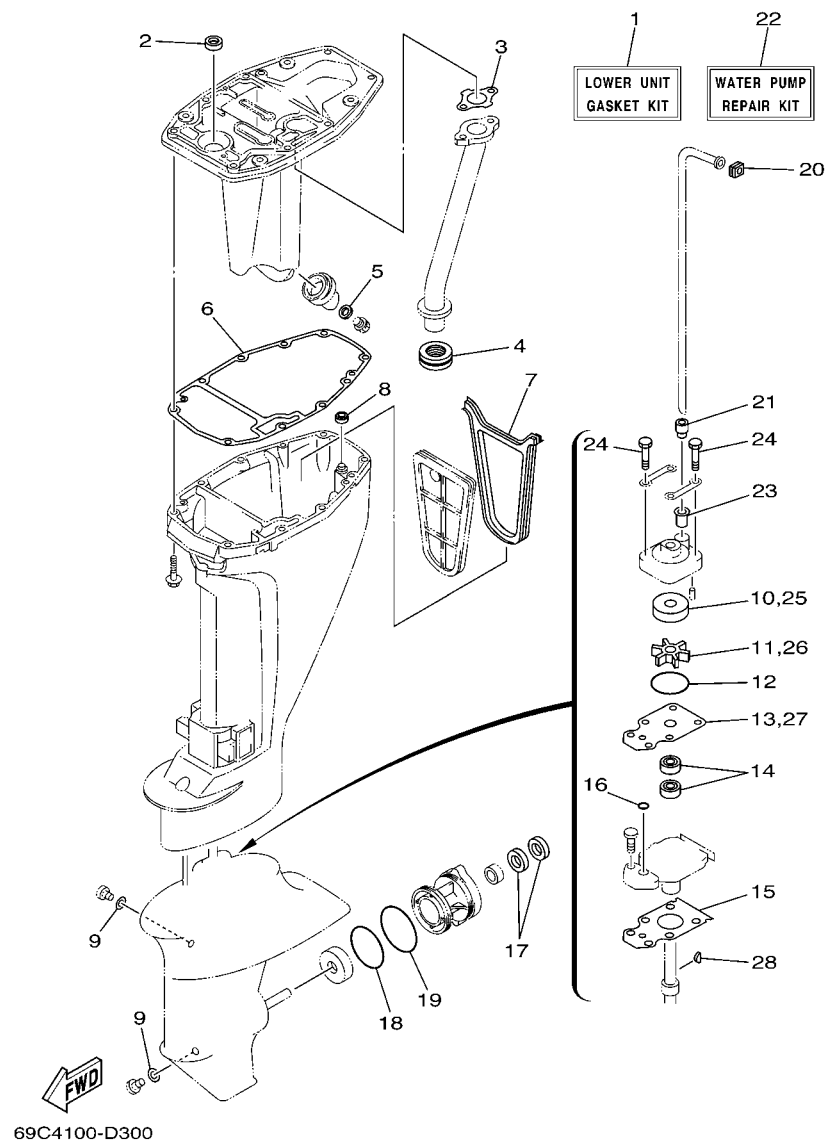


FIG. 32 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	66R-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1			
2	93101-12M63	.OIL SEAL .JOINT SPY	1	1			
3	66M-41133-01	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1			
4	6D4-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1			
5	90430-14M09	.GASKET .JOINT	1	1			
6	66M-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
7	66M-45115-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
8	66M-45128-00	.SEAL 2 .JOINT 2	1	1			
9	90430-08020	.GASKET .JOINT	2	2			
10	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1			
11	63V-44352-01	.IMPELLER .TURBINE	1	1			
12	93210-44398	.O-RING .JOINT TORIQUE	1	1			
13	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1			
14	93101-20001	.OIL SEAL .JOINT SPY	2	2			
15	63V-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1			
16	93210-06ME6	.O-RING .JOINT TORIQUE	1	1			
17	93101-17054	.OIL SEAL .JOINT SPY	2	2			
18	93210-74M68	.O-RING .JOINT TORIQUE	1	1			
19	93210-74316	.O-RING .JOINT TORIQUE	1	1			
20	63V-44365-10	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1			
21	63V-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1	1			
22	63V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1			
23	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1			
24	97080-08045	.BOLT .BOULON	4	4			
25	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1			
26	63V-44352-01	.IMPELLER .TURBINE	1	1			
27	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1			

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