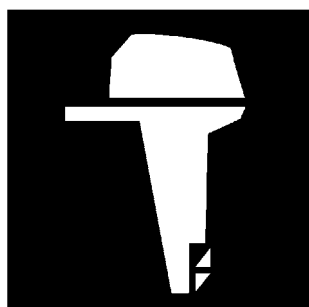




PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

Z150PETO'07 (68H6)

Z175GETO'07 (68L6)

Z200NETO'07 (68F6)

LZ150PETO'07 (68K6)

LZ200NETO'07 (68G6)



2007/12/28

1F68F-300F1

(2F68F-300F1)

NEWS NO.	DATE	COMMENT
PE0-OM-070020	Apr.,26,2007	MOD:FIG.8,9 PACKING KIT LIST/ILLUSTRATION REVISION
PE0-OM-070038	Oct.,30,2007	MOD:FIG.17 FUSE BOX ASSY P/No. REVISION

Z150PETO/Z175GETO
Z200NETO/LZ150PETO/LZ200NETO
PARTS CATALOGUE
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Z150PETO/Z175GETO
Z200NETO/LZ150PETO/LZ200NETO
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

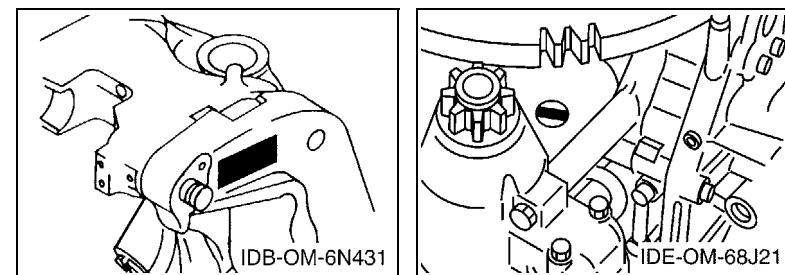
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
Z150P	6G4-1017561	LZ150P	6K0-1001112
Z175G	6G5-1001030	LZ200N	6K1-1005102
Z200N	6G6-1028945		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	68H6	Z150PETO
2	68L6	Z175GETO
3	68F6	Z200NETO
4	68K6	LZ150PETO
5	68G6	LZ200NETO

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

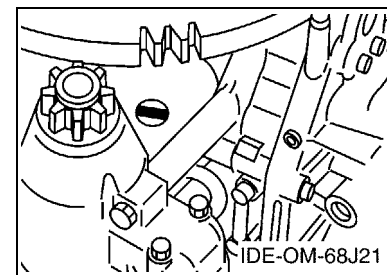
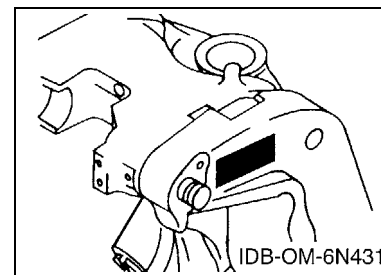
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
Z150P	6G4-1017561	LZ150P	6K0-1001112
Z175G	6G5-1001030	LZ200N	6K1-1005102
Z200N	6G6-1028945		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	68H6	Z150PETO
2	68L6	Z175GETO
3	68F6	Z200NETO
4	68K6	LZ150PETO
5	68G6	LZ200NETO

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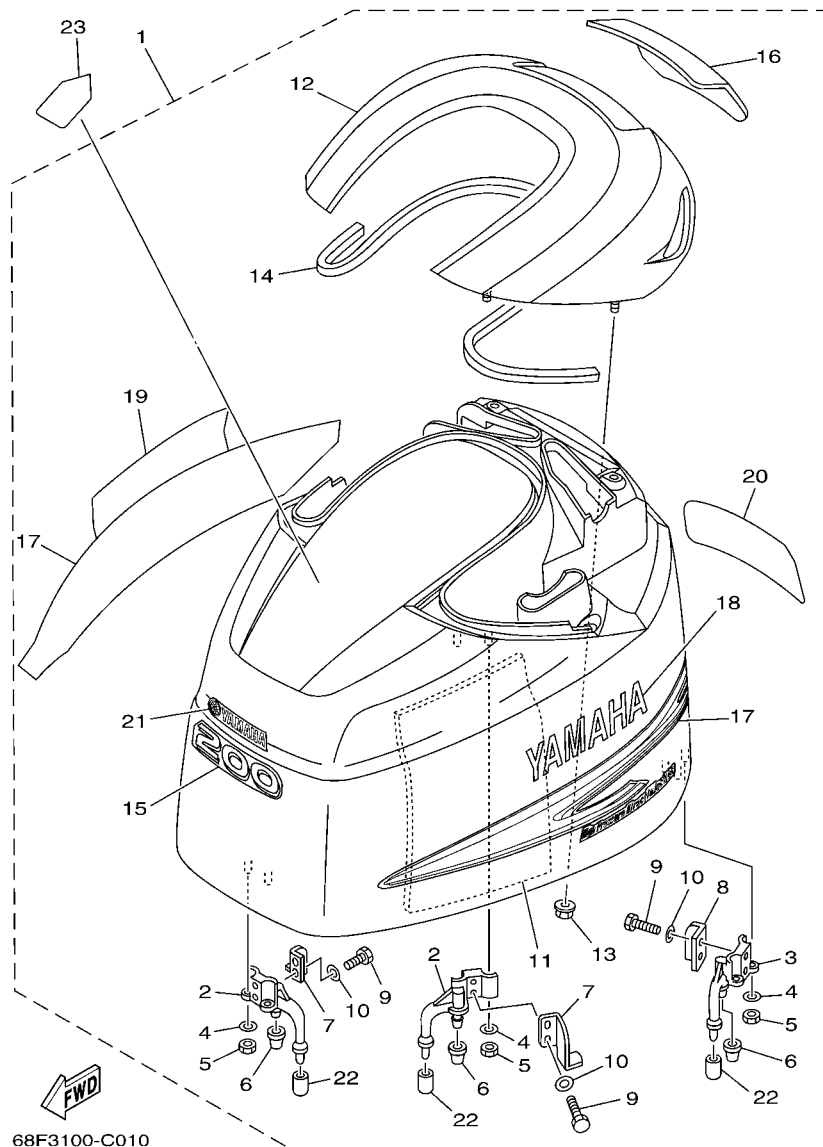


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-42610-51-8D	TOP COWLING ASSY CAPOT (ENS.)			1		1	
	68L-42610-51-8D	TOP COWLING ASSY CAPOT (ENS.)		1				
	68H-42610-51-8D	TOP COWLING ASSY CAPOT (ENS.)	1			1		
2	68F-42647-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	2	2	2	2	2	
3	68F-42648-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1	1	1	
4	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6	6	6	6	
5	95380-06600	.NUT, HEXAGON .ECROU	6	6	6	6	6	
6	68F-42663-00	.DAMPER .AMORTISSEUR	3	3	3	3	3	
7	60V-42651-01	.HOOK .CROCHET	2	2	2	2	2	
8	60V-42652-00	.HOOK .CROCHET	1	1	1	1	1	
9	97095-06016	.BOLT .BOULON	6	6	6	6	6	
10	92995-06600	.WASHER .RONDELLE	6	6	6	6	6	
11	68F-42619-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	1	1	
12	68F-42613-00-8D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	1	1	
13	90179-06M24	.NUT .ECROU	6	6	6	6	6	
14	68F-42662-00	.DAMPER .AMORTISSEUR	1	1	1	1	1	
15	68F-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT			1		1	
	68L-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT		1				
	68H-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT	1			1		
16	68F-42687-10	.EMBLEM, REAR .EMBLEME, ARRIERE	1	1	1	1	1	
17	68F-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	1	1	
18	68F-42681-50	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
19	68F-42682-50	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
20	68F-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE			1		1	
	68L-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE		1				
	68H-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE	1			1		
21	68F-42677-60	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1	1	1	1	

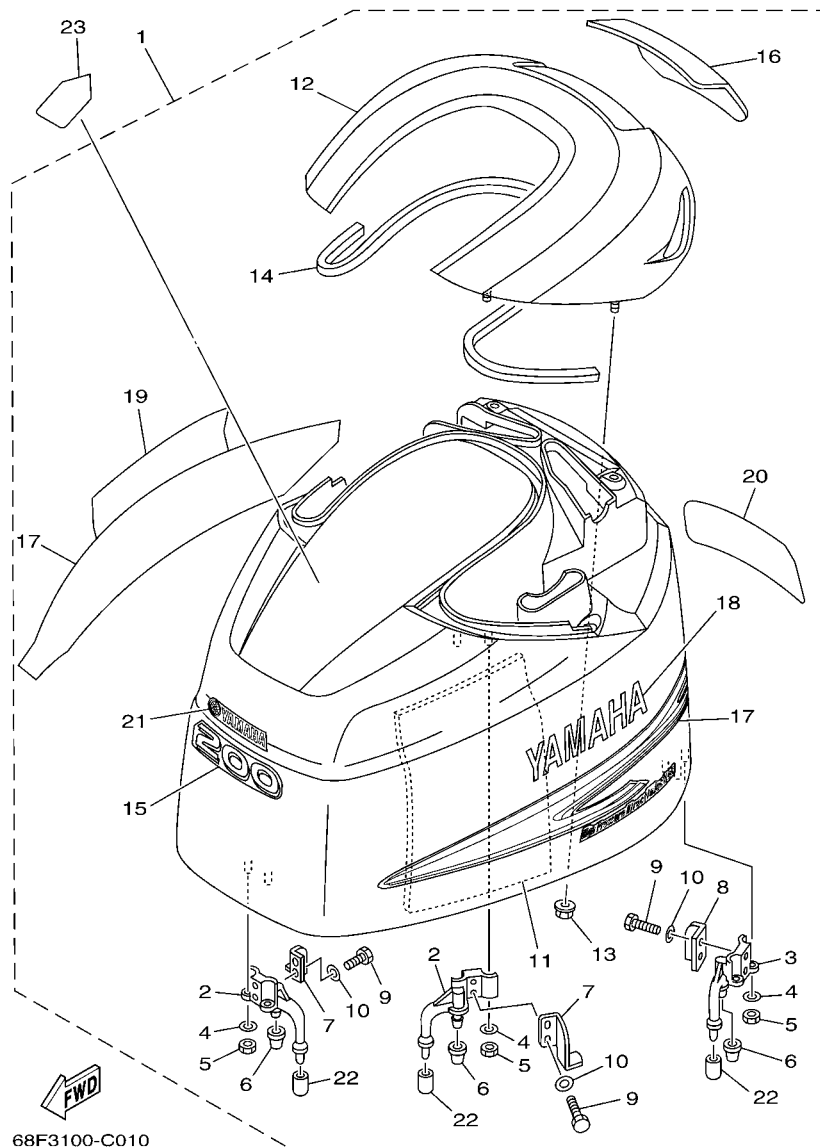


FIG. 1 TOP COWLING

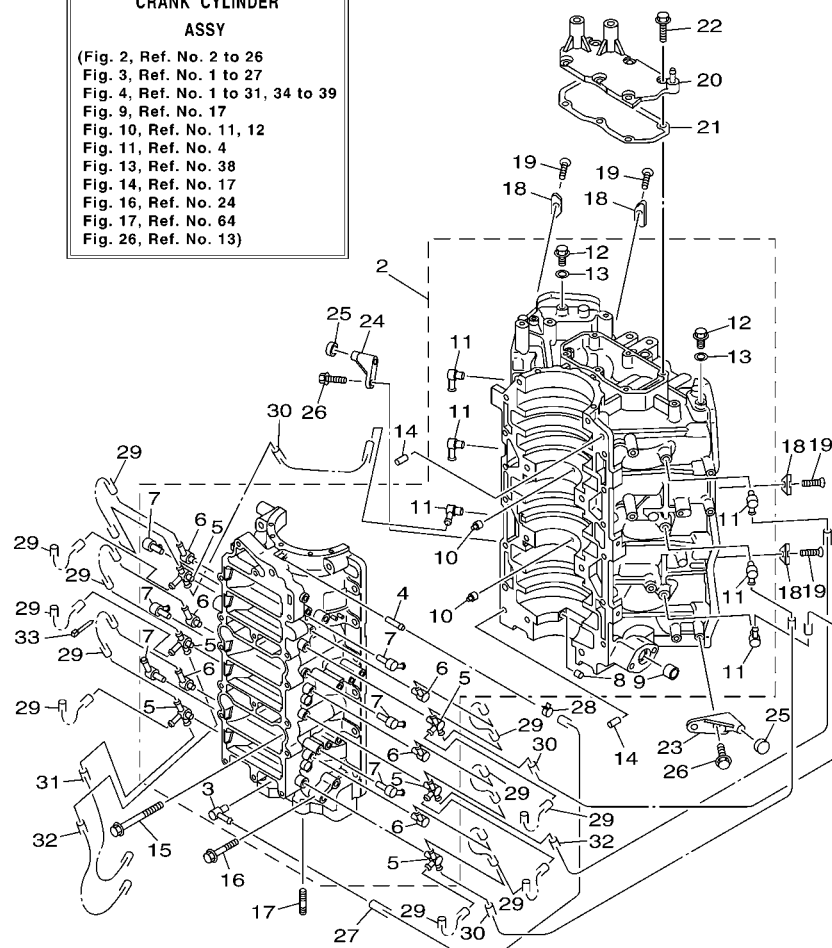
CAPOT SUPERIEUR

[illegible]

1

**CRANK CYLINDER
ASSY**

(Fig. 2, Ref. No. 2 to 26
Fig. 3, Ref. No. 1 to 27
Fig. 4, Ref. No. 1 to 31, 34 to 39
Fig. 9, Ref. No. 17
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Fig. 14, Ref. No. 17
Fig. 16, Ref. No. 24
Fig. 17, Ref. No. 64
Fig. 26, Ref. No. 13)



68F6300-F020

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H 99	68L 989	68F 989	68K 989	68G 989	REMARKS REMARQUES
1	68F-W0090-14-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)			1		1	
	68L-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)		1				
	68H-W0090-14-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1			1		
2	68F-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET			1		1	
	68L-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET		1				
	68H-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1			1		
3	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	1	1	
4	624-14485-00	.PIPE, JOINT .DURITE	1	1	1	1	1	
5	68F-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	6	6	6	6	6	
6	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	6	6	6	6	6	
7	68F-13552-00	.NOZZLE .GICLÉUR	6	6	6	6	6	
8	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	1	1	
9	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	1	1	
10	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	2	2	2	2	
11	646-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	6	6	6	6	6	
12	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2	2	2	2	
13	90430-14115	.GASKET .JOINT	2	2	2	2	2	
14	93608-12063	PIN, DOWEL AXE	2	2	2	2	2	
15	90105-10M20	BOLT, FLANGE BOULON	8	8	8	8	8	
16	90119-08M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	12	12	12	
17	90116-08026	BOLT, STUD GOIJON	2	2	2	2	2	
18	6E5-11325-00	ANODE ANODE	8	8	8	8	8	
19	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	8	8	8	8	8	
20	68F-11371-00-1S	COVER COUVERCLE	1	1	1	1	1	
21	68F-11381-00	GASKET 1 JOINT 1	1	1	1	1	1	
22	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
23	6E5-42761-00-1S	STOPPER PLAQUETTE	1	1	1	1	1	

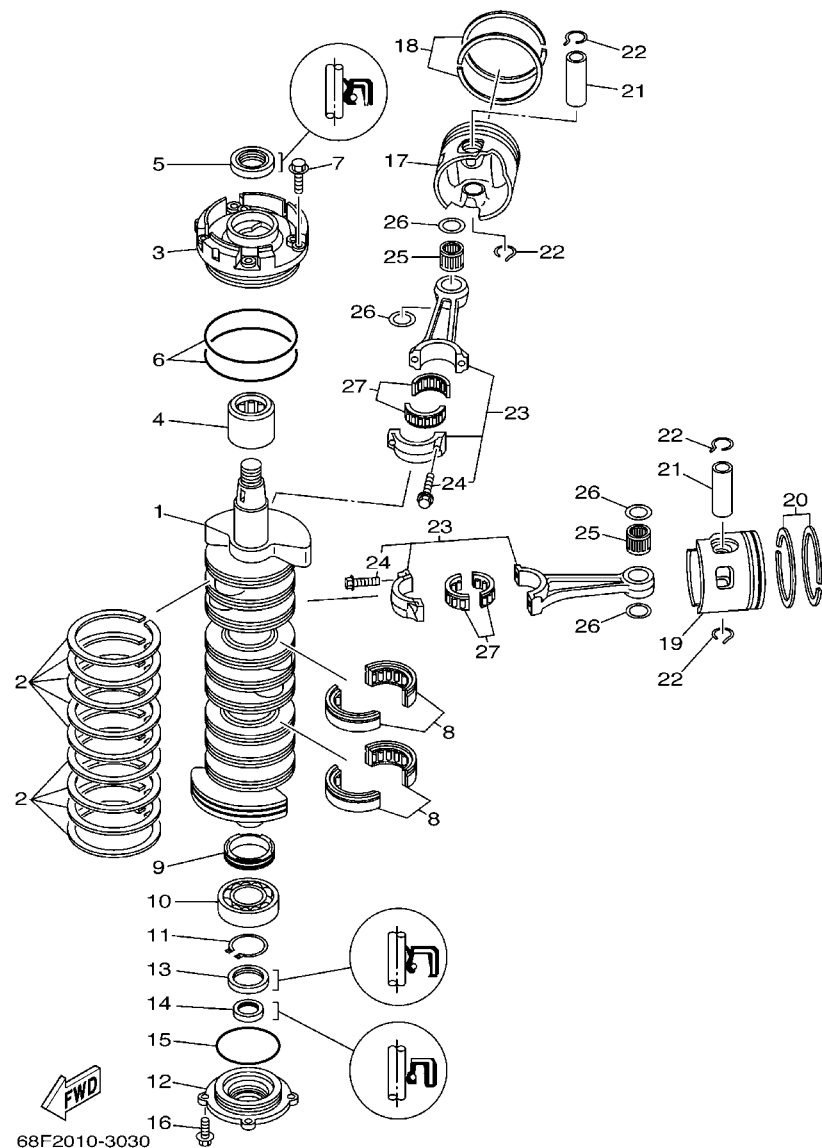


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	1	1	1	1	
2	6E5-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	9	9	9	9	
3	68F-15163-00-94	HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1	1	1	1	1	1	
4	93311-940U3	BEARING ROULEMENT	1	1	1	1	1	
5	93102-40M14	OIL SEAL JOINT SPY	1	1	1	1	1	
6	93211-04001	O-RING JOINT TORIQUE	2	2	2	2	2	
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
8	93310-954U1	BEARING ROULEMENT	2	2	2	2	2	
9	6R3-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	1	1	1	
10	93306-208U0	BEARING ROULEMENT	1	1	1	1	1	
11	93410-40M03	CIRCLIP CLIPS	1	1	1	1	1	
12	6G5-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	1	1	1	
13	93102-35M61	OIL SEAL JOINT SPY	1	1	1	1	1	
14	93101-22M15	OIL SEAL JOINT SPY	1	1	1	1	1	
15	93210-74M35	O-RING JOINT TORIQUE	1	1	1	1	1	
16	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
17	68F-11631-01-85	PISTON (STD) PISTON (STD)	3	3	3	3	3	
	68F-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	3	3	AP AP
	68F-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	3	3	AP AP
18	68F-11603-02	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	3	3	3	
	68F-11604-02	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	3	3	3	3	AP AP
	68F-11605-02	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	3	3	3	3	AP AP
19	68F-11642-01-85	PISTON 2 (STD) PISTON 2 (STD)	3	3	3	3	3	
	68F-11645-01	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3	3	3	3	3	AP AP
	68F-11646-01	PISTON 2 (0.50MM O/S) PISTON 2 (0.50MM O/S)	3	3	3	3	3	AP AP
20	68F-11603-02	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	3	3	3	
	68F-11604-02	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	3	3	3	3	AP AP

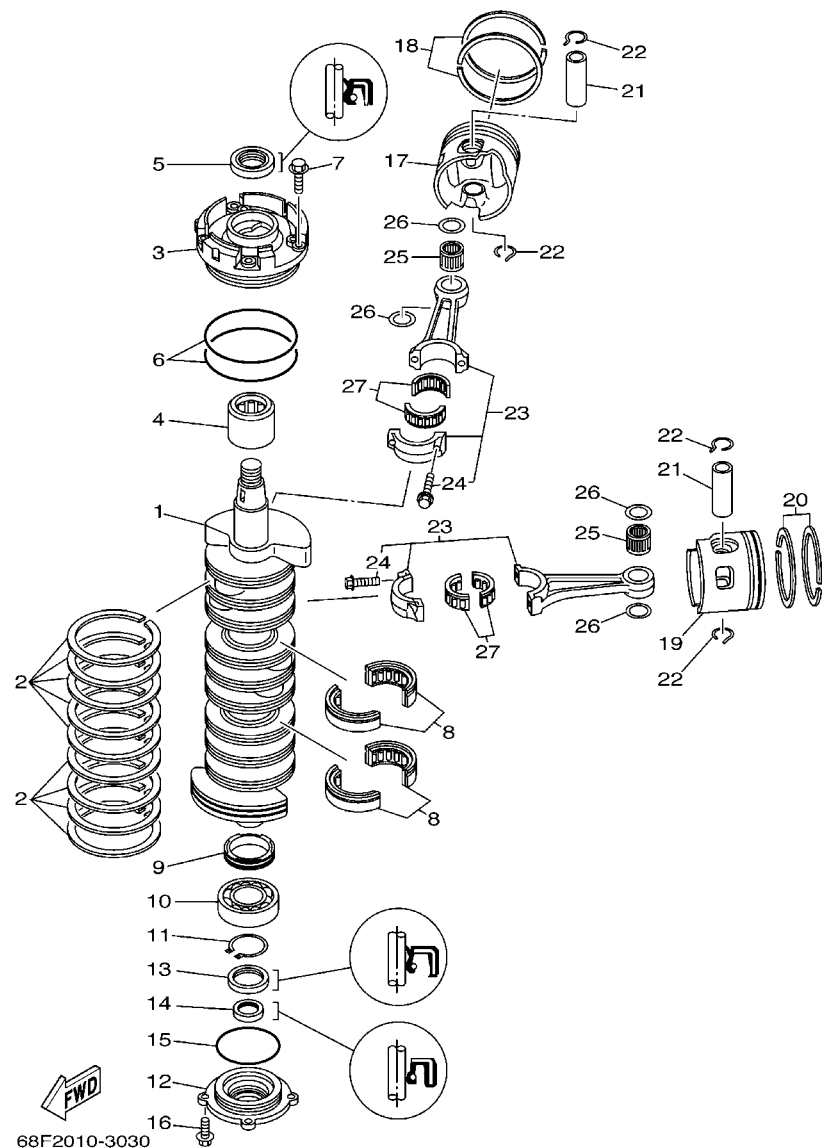


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

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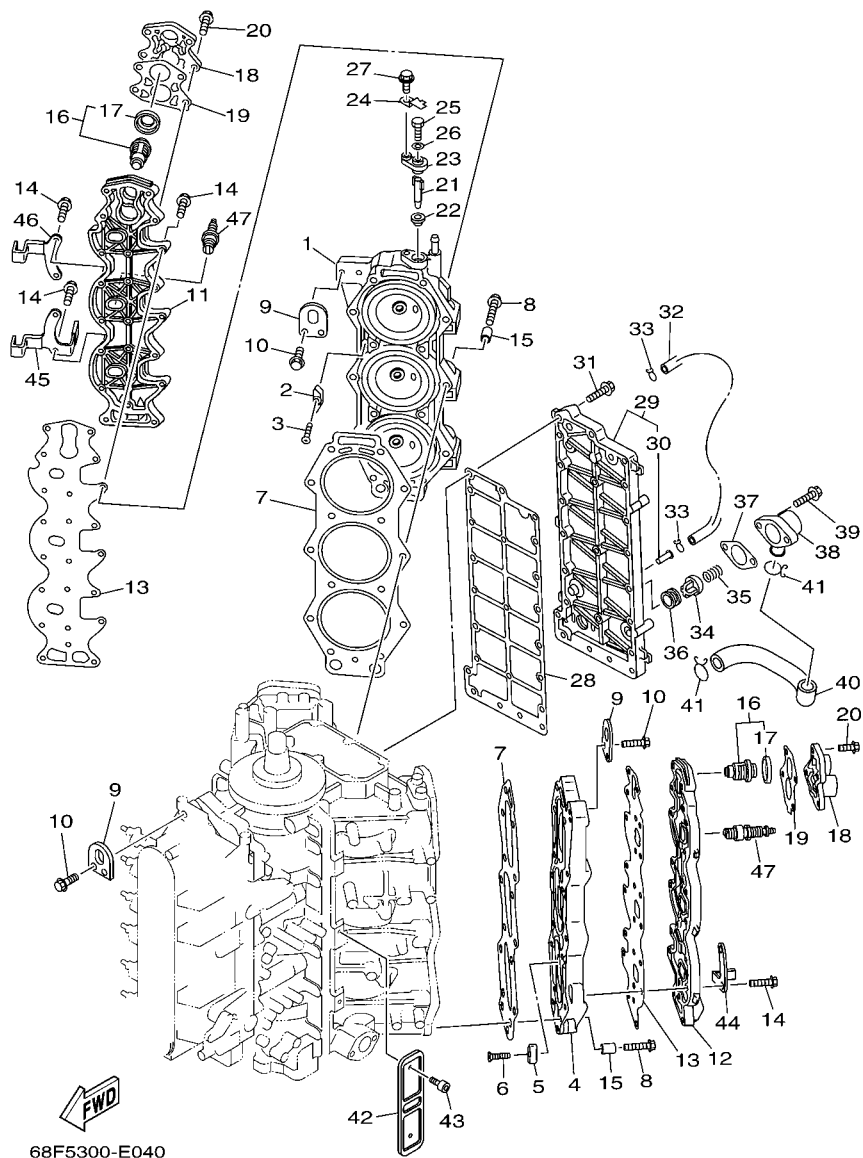


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L6	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	1	1	1	1	
2	6E5-11325-00	ANODE ANODE	3	3	3	3	3	
3	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	3	3	3	3	3	
4	68F-11121-00-94	HEAD, CYLINDER 2 CULASSE	1	1	1	1	1	
5	6E5-11325-00	ANODE ANODE	4	4	4	4	4	
6	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	4	4	4	4	
7	68F-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2	2	2	2	
8	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	28	28	28	28	28	
9	68F-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	3	3	3	3	3	
10	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5	5	5	5	
11	68F-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	1	1	
12	68F-11192-00-1S	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1	1	1	1	
13	68F-11193-01	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	2	2	2	2	
14	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	36	36	36	36	36	
15	99590-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	4	4	4	4	4	
16	6E5-12411-30	THERMOSTAT THERMOSTAT	2	2	2	2	2	
17	688-12412-00	SEAL, THERMOSTAT JOINT, THERMOSTAT	1	1	1	1	1	
18	688-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	2	2	2	2	
19	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	2	2	2	2	
20	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	8	8	
21	62Y-11325-00	ANODE ANODE	1	1	1	1	1	
22	66M-11328-00	GROMMET, ANODE PASSE-FIL	1	1	1	1	1	
23	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	1	1	1	1	1	
24	66M-12535-00	PLATE PLAQUE	1	1	1	1	1	
25	97095-05012	BOLT BOULON	1	1	1	1	1	
26	92995-05600	WASHER RONDELLE	1	1	1	1	1	
27	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	

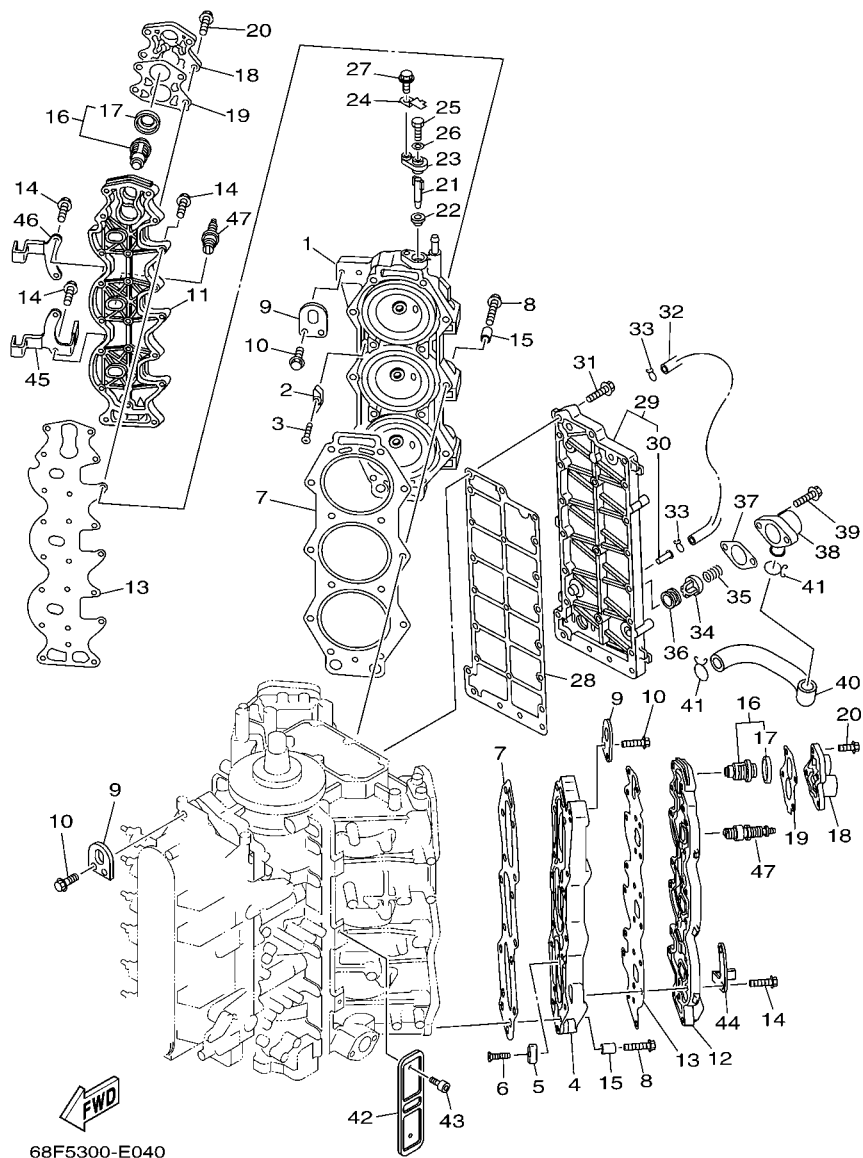


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L6	68F6	68KG	68G6	REMARKS REMARQUES
28	68F-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	1	
29	68F-41113-10-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	1	1	
30	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	1	1	1	
31	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	23	23	23	23	23	
32	90445-09M25	HOSE (L600) DURITE (L600)	1	1	1	1	1	
33	90467-08M18	CLIP JONC	2	2	2	2	2	
34	60H-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1	1	1	1	
35	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
36	90480-20M05	GROMMET PASSE-FIL	1	1	1	1	1	
37	6G5-11382-A1	GASKET 2 JOINT 2	1	1	1	1	1	
38	6G5-11372-00-1S	COVER, BYPASS 2 CONVERCLE	1	1	1	1	1	
39	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
40	68F-12576-00	HOSE 1 TUYAU 1	1	1	1	1	1	
41	90467-23M16	CLIP JONC	2	2	2	2	2	
42	68F-8255V-00	PLATE, COVER PLAQUE, COUVERCLE	1	1	1	1	1	
43	91380-05008	BOLT BOULON	2	2	2	2	2	
44	68F-82388-10	PLATE PLAQUETTE	1	1	1	1	1	
45	68F-82389-00	PLATE 2 PLAQUETTE 2	1	1	1	1	1	
46	68F-82398-00	PLATE 3 PLAQUETTE 3	1	1	1	1	1	
47	94702-00404	PLUG, SPARK (NGK BKR7EKU) BOUGIE D'ALLUMAGE(NGK BKR7EKU)	6	6			6	
	94702-00405	PLUG, SPARK (NGK BKR6EKU) BOUGIE D'ALLUMAGE(NGK BKR6EKU)	6				6	

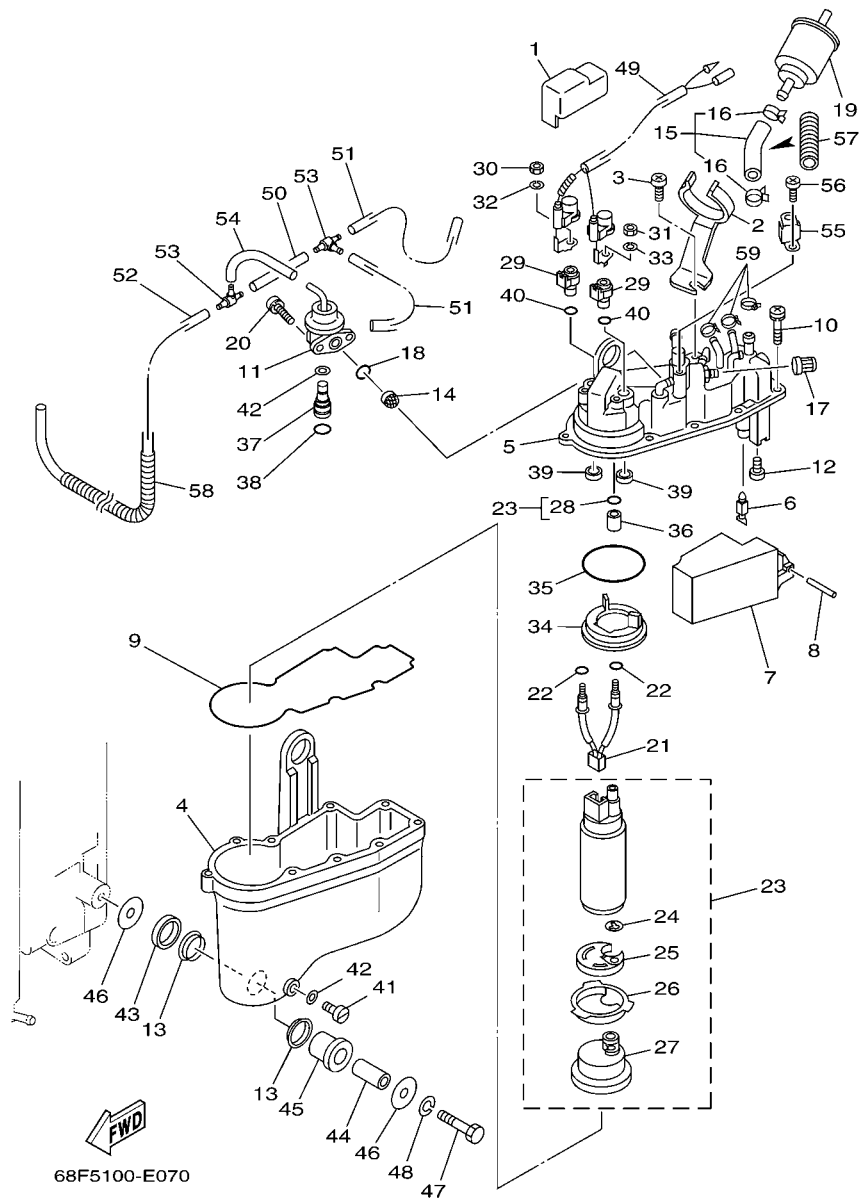


FIG. 6 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68J9	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-13784-00	COVER, PUMP COUVERCLE, POMPE	1	1	1	1	1	
2	60V-24216-00	STAY SUPPORT	1	1	1	1	1	
3	6D0-24473-00	SCREW VIS	1	1	1	1	1	
4	60V-14980-00	BODY, FLOAT CHAMBER CORPS, CUVE DE FLOTTEUR	1	1	1	1	1	
5	68F-14182-01	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1	1	1	1	
6	65L-14546-00	VALVE, NEEDLE POINTEAU	1	1	1	1	1	
7	66K-14985-00	FLOAT FLOTTEUR	1	1	1	1	1	
8	66K-14548-01	PIN, FLOAT ARM AXE, BRAS DE FLOTTEUR	1	1	1	1	1	
9	66K-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1	1	1	1	
10	65L-14125-00	SCREW VIS	10	10	10	10	10	
11	68F-13906-10	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1	1	1	1	1	
12	66K-14325-01	SCREW, PAN HEAD VIS TETE CONIQUE	2	2	2	2	2	
13	60V-14163-00	SPACER ENTRETOISE	6	6	6	6	6	
14	65L-13905-00	FILTER COMP ENS FILTRE	1	1	1	1	1	
15	68F-13971-00	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1	1	1	1	
16	65L-24387-00	.CLIP .SANDOW	2	2	2	2	2	
17	65L-14966-00	CAP CAPUCHON	1	1	1	1	1	
18	65L-24486-00	O-RING JOINT TORIQUE	1	1	1	1	1	
19	60V-24251-01	STRAINER 1 FILTRE 1	1	1	1	1	1	
20	66K-14245-00	SCREW, GUIDE GUIDE DE VIS	2	2	2	2	2	
21	68F-82509-00	WIRE, SUB LEAD FIL, SECONDAIRE	1	1	1	1	1	
22	65L-14227-00	O-RING JOINT TORIQUE	2	2	2	2	2	
23	68F-13907-01	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1	1	1	1	1	
24	65L-14159-00	.CLIP .JONC	1	1	1	1	1	
25	68F-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1	1	1	1	1	
26	68F-13844-00	.PLATE 2 .PLAQUE 2	1	1	1	1	1	
27	68F-13915-00	.FILTER .FILTRE	1	1	1	1	1	

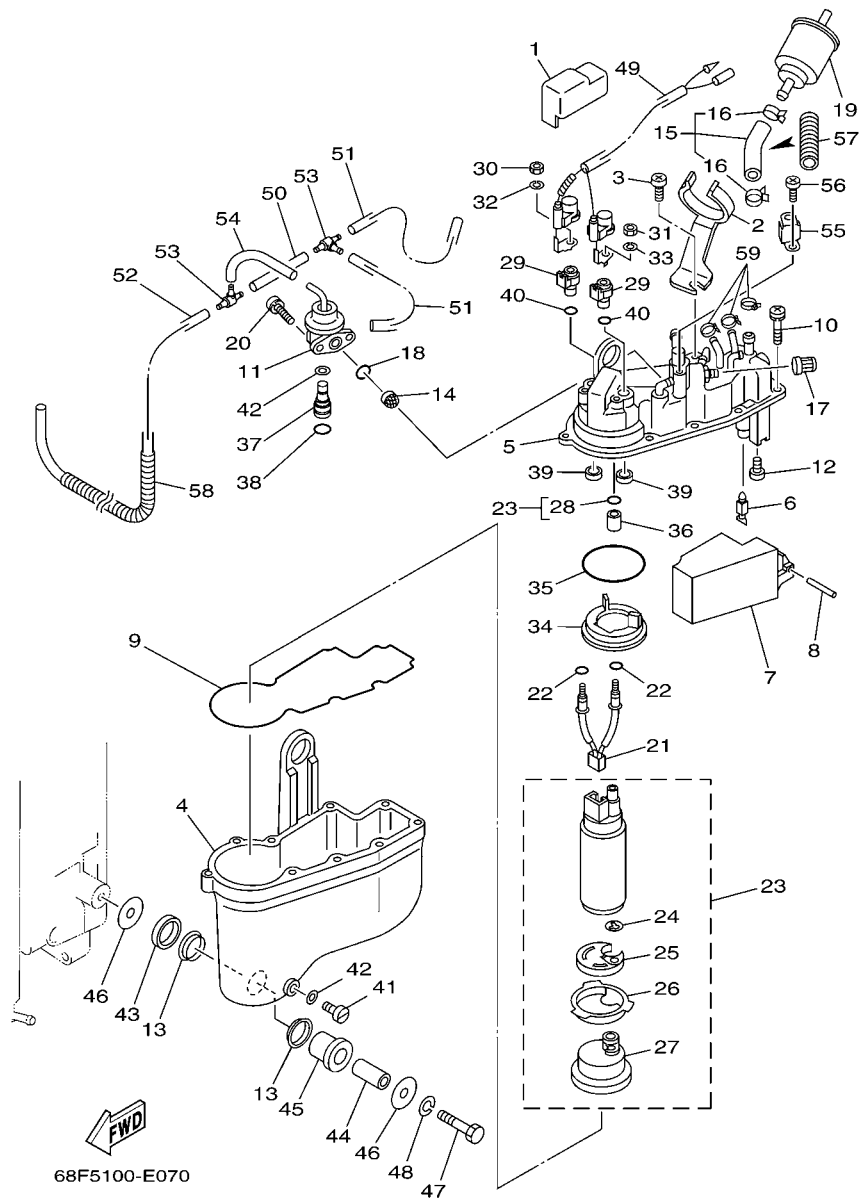


FIG. 6 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
28	65L-1416A-00	O-RING JOINT TORIQUE	1	1	1	1	1	
29	66K-14271-00	INSULATOR ISOLATEUR	2	2	2	2	2	
30	65L-8182A-00	NUT ECROU	1	1	1	1	1	
31	65L-8182K-00	NUT ECROU	1	1	1	1	1	
32	65L-8182E-00	WASHER RONDELLE	1	1	1	1	1	
33	65L-8182F-00	WASHER RONDELLE	1	1	1	1	1	
34	68F-13843-00	PLATE 1 PLAQUE 1	1	1	1	1	1	
35	65L-14147-00	O-RING JOINT TORIQUE	1	1	1	1	1	
36	68F-14274-00	CONNECTOR CONNECTEUR	1	1	1	1	1	
37	66K-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1	1	1	1	
38	66K-24489-00	O-RING JOINT TORIQUE	1	1	1	1	1	
39	68F-14271-00	INSULATOR ISOLATEUR	2	2	2	2	2	
40	65L-14397-00	O-RING JOINT TORIQUE	2	2	2	2	2	
41	65L-14992-00	ROD TRINGLE	1	1	1	1	1	
42	65L-14997-00	SEAL DURITE	2	2	2	2	2	
43	60V-24375-00	GROMMET OEILLET CAOUTCHOUC	3	3	3	3	3	
44	60V-24397-01	COLLAR COLLIER	3	3	3	3	3	
45	60V-24339-00	GROMMET OEILLET CAOUTCHOUC	3	3	3	3	3	
46	66K-24579-00	WASHER 2 RONDELLE 2	6	6	6	6	6	
47	65L-24592-00	BOLT BOLTE	3	3	3	3	3	
48	65L-24169-00	WASHER, LOCK RONDELLE-FREIN	3	3	3	3	3	
49	60V-82507-00	WIRE, LEAD FIL	1	1	1	1	1	
50	66K-13542-00	HOSE, VACUUM SENSING 1 DURITE 1	1	1	1	1	1	
51	66K-13544-00	HOSE, VACUUM SENSING 2 DURITE 2	2	2	2	2	2	
52	66K-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1	1	1	1	1	
53	65L-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	2	2	2	2	2	
54	66K-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1	1	1	1	1	

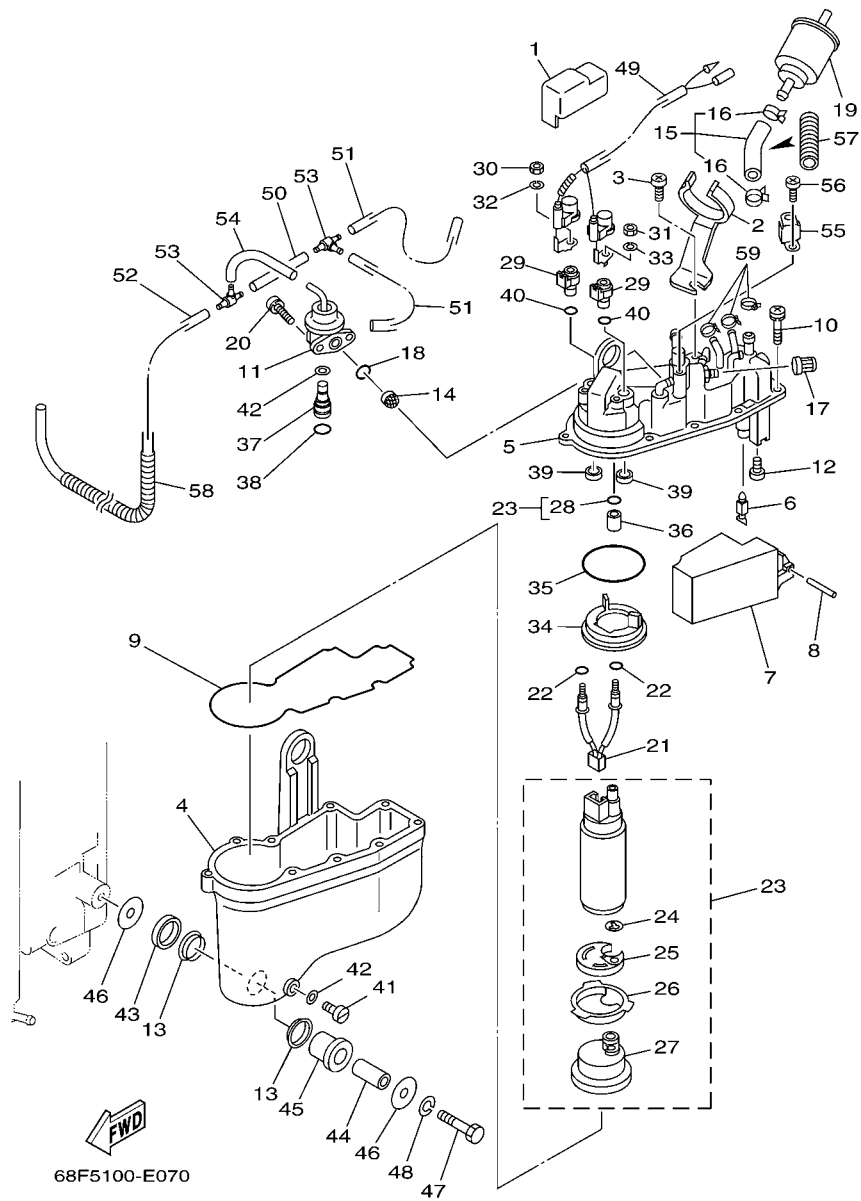


FIG. 6 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION	68H6	68L6	68F6	68K6	68G6	REMARKS REMARQUES
55	65L-13898-00	HOLDER SUPPORT	1	1	1	1	1	
56	65L-14565-00	SCREW VIS	1	1	1	1	1	
57	6D0-2486A-00	PIPE 1 CEINTURE DE SELLE	1	1	1	1	1	
58	6D0-2486D-00	PIPE 2 CEINTURE DE SELLE 2	1	1	1	1	1	
59	90465-11M10	CLAMP BRIDE	3	3	3	3	3	



68F5100-E080

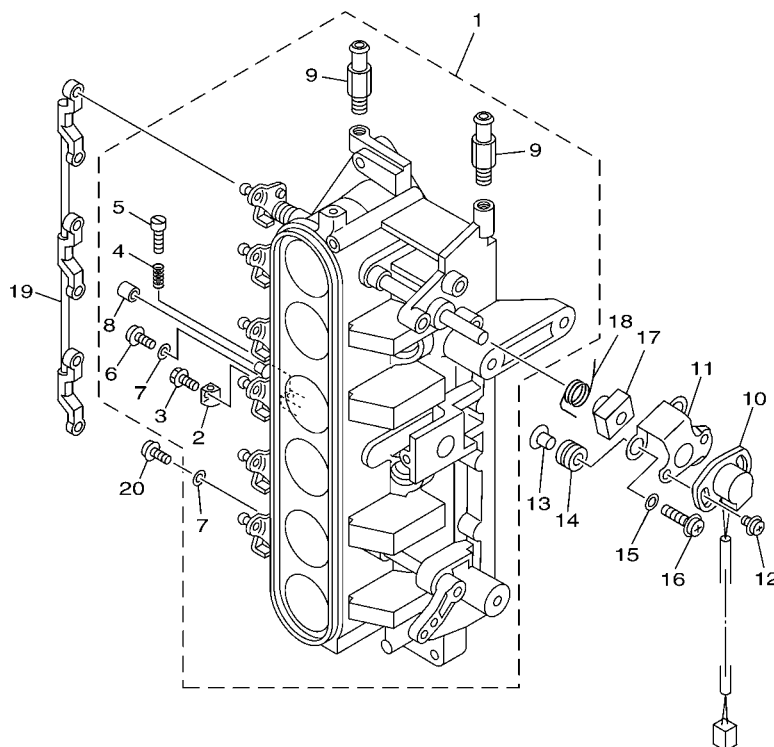
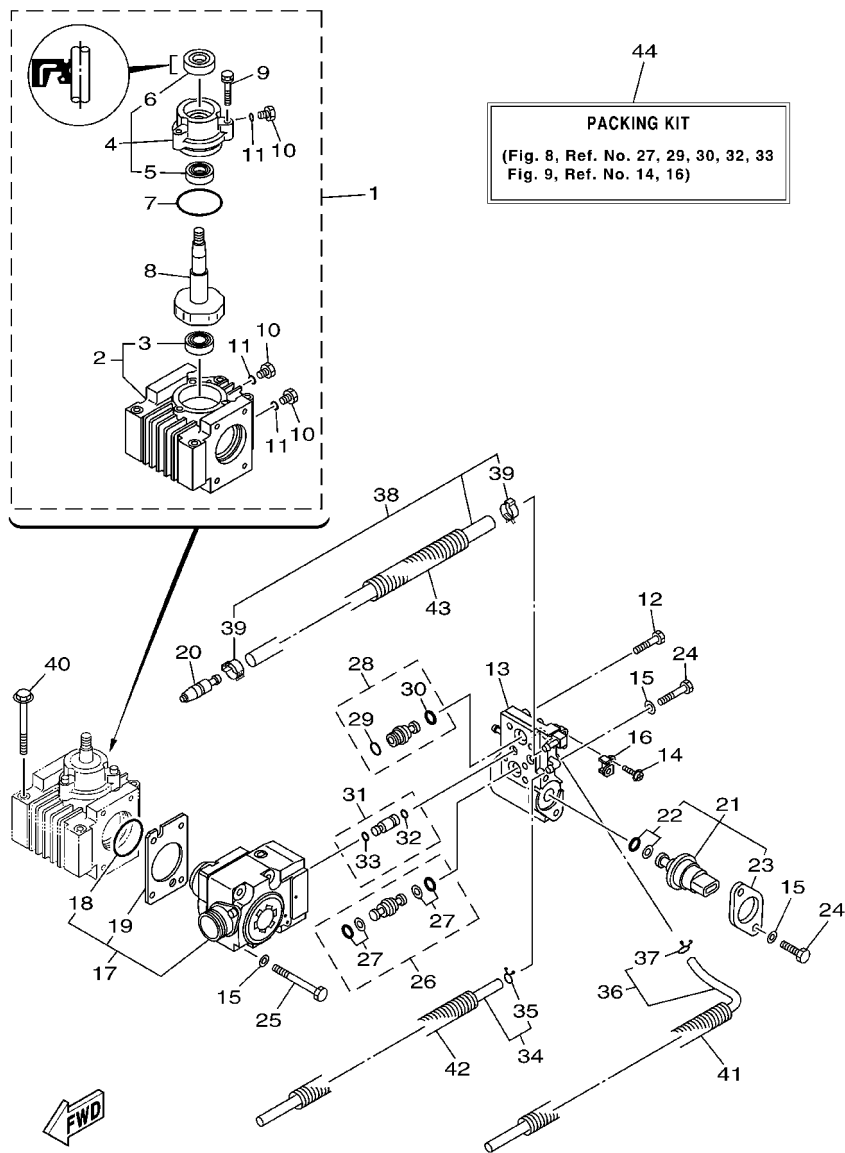


FIG. 7 VAPOR SEPARATOR 2

VAPEUR SEPARATEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-13751-01	BODY, THROTTLE 1 CARTER 1	1	1	1	1	1	
2	65L-14527-00	.PLATE .PLAQUE	1	1	1	1	1	
3	65L-14565-00	.SCREW .VIS	1	1	1	1	1	
4	65L-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	1	1	1	1	1	
5	65L-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	1	1	
6	6K5-14592-00	.SCREW .VIS	1	1	1	1	1	
7	90201-05552	.WASHER, PLATE .RONDELLE, PLATE	6	6	6	6	6	
8	65L-14578-00	.COLLAR .COLLERETTE	1	1	1	1	1	
9	68F-13568-00	.STUD .GOUJON	2	2	2	2	2	
10	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1	1	1	1	1	
11	6K7-85886-01	SENSOR, AIR TEMPERATURE SONDE	1	1	1	1	1	
12	97985-05212	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	2	2	
13	90387-05M00	COLLAR COLLERETTE	3	3	3	3	3	
14	90480-10M23	GROMMET PASSE-FIL	3	3	3	3	3	
15	60V-14596-00	WASHER RONDELLE	3	3	3	3	3	
16	97985-05330	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3	3	3	3	
17	65L-14573-00	LEVER LEVIER	1	1	1	1	1	
18	65L-14579-00	SPRING RESSORT	1	1	1	1	1	
19	65L-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1	1	1	1	
20	6D0-14592-00	SCREW VIS	5	5	5	5	5	

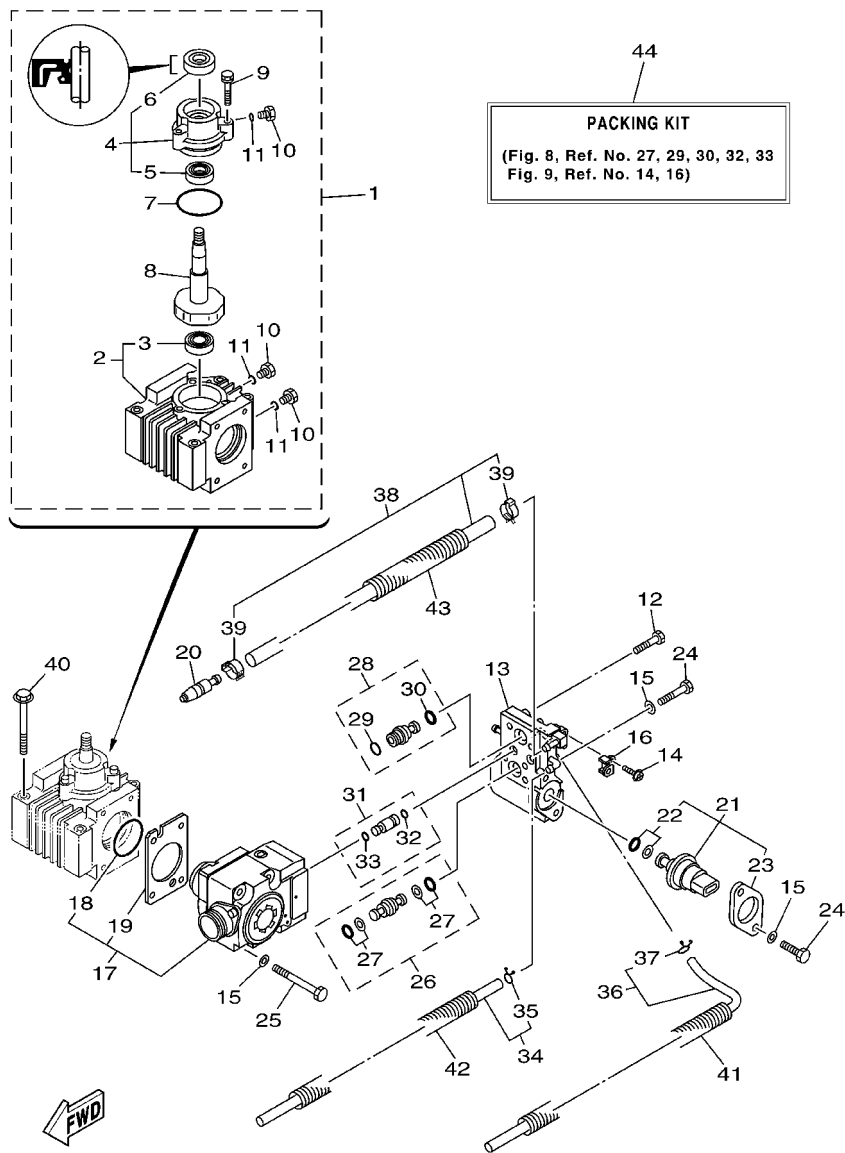


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FIG. 8 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-12170-10	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1	1	1	1	1	
2	68F-12424-10	.PLATE, CARTRIDGE INNER .PLAQUE DE CARTOUCHE	1	1	1	1	1	
3	93306-00001	..BEARING ..ROULEMENT	1	1	1	1	1	
4	68F-12173-00	.CAP, CAMSHAFT 1 .CAPUCHON, ARBRE A CAMES 1	1	1	1	1	1	
5	93306-001U0	..BEARING ..ROULEMENT	1	1	1	1	1	
6	68F-12223-00	..SEAL ..JOINT	1	1	1	1	1	
7	68F-12439-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
8	68F-12171-00	.CAMSHAFT 1 .ARBRE A CAMES 1	1	1	1	1	1	
9	68F-12228-00	.BOLT .BOULON	3	3	3	3	3	
10	68F-13455-00	.PLUG .PLOT	3	3	3	3	3	
11	68F-13473-00	.O-RING .JOINT TORIQUE	3	3	3	3	3	
12	68F-12228-00	BOLT BOULON	2	2	2	2	2	
13	68F-13993-10	COVER, CONTROL RACK COUVERCLE, BOITIER DE COMMAND.	1	1	1	1	1	
14	65L-14565-00	SCREW VIS	1	1	1	1	1	
15	68F-24579-00	WASHER 2 RONDELLE 2	8	8	8	8	8	
16	60V-13854-00	PLATE 4 PLAQUETTE 4	1	1	1	1	1	
17	68F-13910-10	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	1	1	1	1	1	
18	60V-14005-00	.RING, SEAL .JOINTS	1	1	1	1	1	
19	60V-14126-00	.GASKET .JOINT	1	1	1	1	1	
20	68F-24300-00	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1	1	1	1	
21	68F-82380-01	SENSOR, PRESSURE SONDE DE PRESSION	1	1	1	1	1	
22	68F-82384-00	.PACKING KIT .POCHETTE DE JOINTS	1	1	1	1	1	
23	68F-82388-00	.PLATE .PLAQUETTE	1	1	1	1	1	
24	60V-24178-00	BOLT 3 BOULON 3	4	4	4	4	4	
25	60V-24176-00	BOLT 1 BOULON 1	4	4	4	4	4	
26	68F-13815-10	JOINT 1 RACCORD 1	1	1	1	1	1	
27	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2	2	2	2	



68J3100C0801

FIG. 8 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	9789	68F6	68KG	68G6	REMARKS REMARQUES
28	68F-13816-10	JOINT 2 RACCORD 2	1	1	1	1	1	
29	68F-24486-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
30	68F-24329-00	.SEAL .JOINT	1	1	1	1	1	
31	68F-13758-10	PIPE, JOINT DURITE	2	2	2	2	2	
32	68F-13473-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
33	60V-13473-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
34	68F-24312-10	PIPE 2 DURITE 2	1	1	1	1	1	
35	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	1	1	1	1	1	
36	68F-24313-10	PIPE 3 DURITE 3	1	1	1	1	1	
37	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	1	1	1	1	1	
38	68F-13972-10	PIPE, FUEL 2 TUBE 2, CARBURANT	1	1	1	1	1	
39	65L-24387-00	.CLIP .SANDOW	2	2	2	2	2	
40	97513-08570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4	4	4	4	
41	90446-17M72	HOSE (L450) DURITE	1	1	1	1	1	
42	90447-13007	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1	1	1	1	
43	90446-20MF5	HOSE (L320) DURITE (L320)	1	1	1	1	1	
44	68F-2466A-10	PACKING KIT POCHETTE DE JOINTS	1	1	1	1	1	

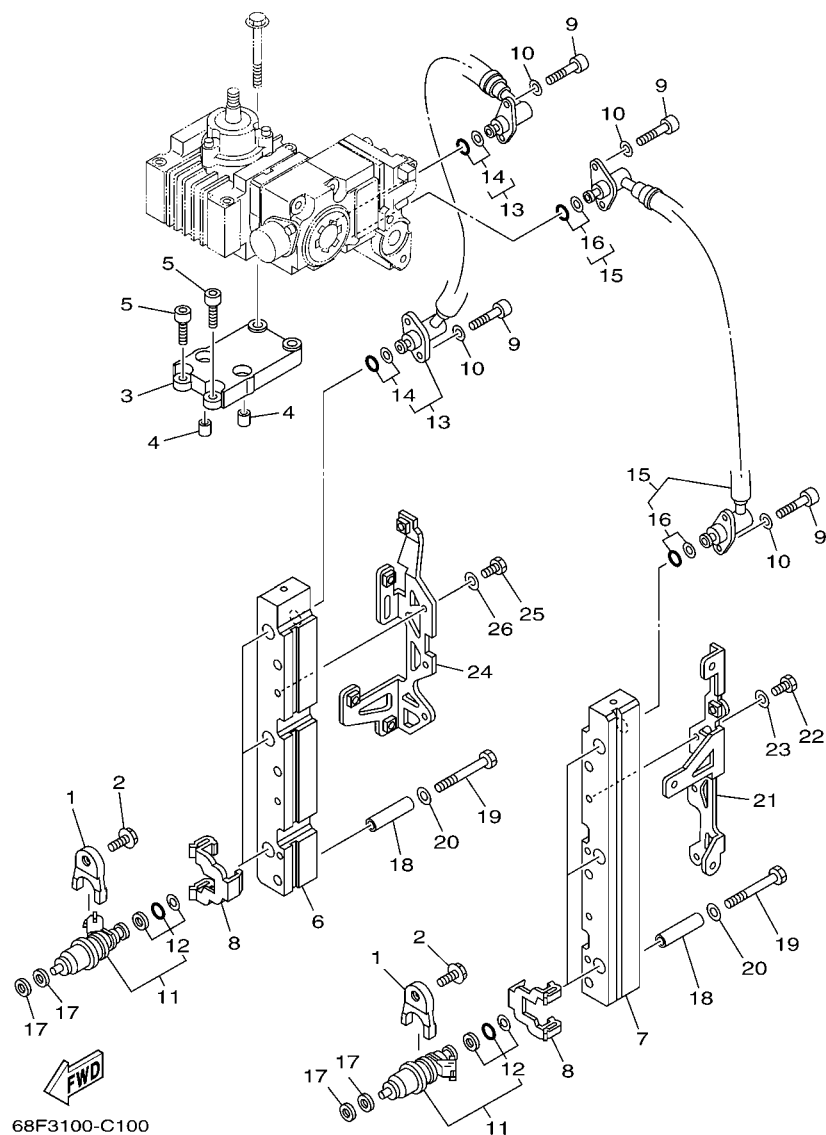


FIG. 9 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68HG	9789	68FG	68KG	68G6	REMARKS REMARQUES
1	68F-13767-00	CAP, INJECTOR COUVERCLE	6	6	6	6	6	
2	90119-08M60	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
3	60V-13782-00	STAY SUPPORT	1	1	1	1	1	
4	90387-08M31	COLLAR COLLERETTE	2	2	2	2	2	
5	90110-08M04	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4	4	4	4	
6	68F-13161-10	PIPE, DELIVERY 1 DURITE REFOULEMENT 1	1	1	1	1	1	
7	68F-13171-10	PIPE, DELIVERY 2 DURITE REFOULEMENT	1	1	1	1	1	
8	60V-13898-10	HOLDER SUPPORT	6	6	6	6	6	
9	68F-24551-00	BOLT, JOINT BOULON, RACCORDEMENT	8	8	8	8	8	
10	68F-24576-00	WASHER RONDELLE	8	8	8	8	8	
11	68F-13761-00	INJECTOR ASSY INJECTEUR	6	6	6	6	6	
12	68F-1410B-00	.PACKING KIT .POCHETTE DE JOINTS	1	1	1	1	1	
13	68F-13973-10	PIPE, FUEL 3 TUBE 3, CARBURANT	1	1	1	1	1	
14	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2	2	2	2	
15	68F-13974-10	PIPE, FUEL 4 TUBE 4, CARBURANT	1	1	1	1	1	
16	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2	2	2	2	2	
17	68F-13764-00	GASKET (T=2.2) JOINT (T=2.2)	12	12	12	12	12	
18	68F-13716-00	COLLAR COLLERETTE	4	4	4	4	4	
19	97013-08055	BOLT BOULON	6	6	6	6	6	
20	92903-08600	WASHER, PLATE RONDELLE, PLATE	6	6	6	6	6	
21	68F-82544-10	CLAMP COLLIER	1	1	1	1	1	
22	97013-06014	BOLT BOULON	2	2	2	2	2	
23	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
24	68F-82544-20	CLAMP COLLIER	1	1	1	1	1	
25	97013-06014	BOLT BOULON	2	2	2	2	2	
26	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	

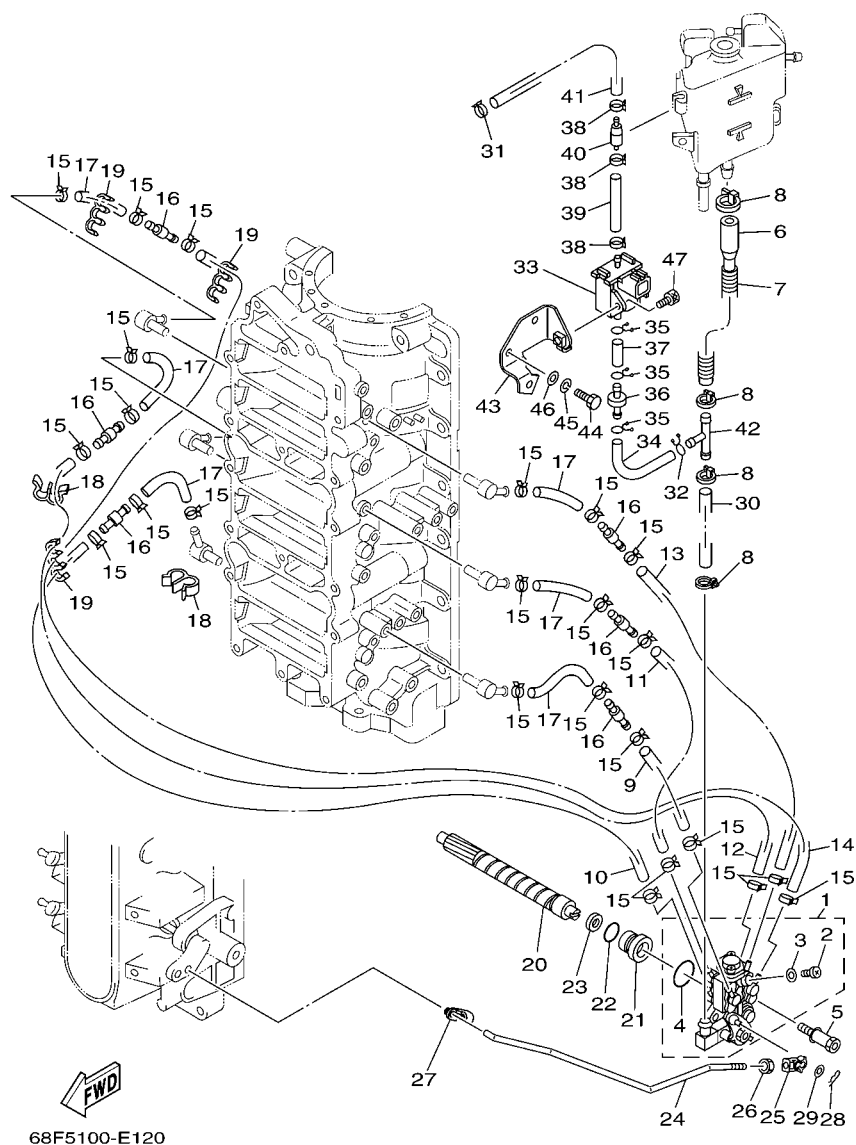
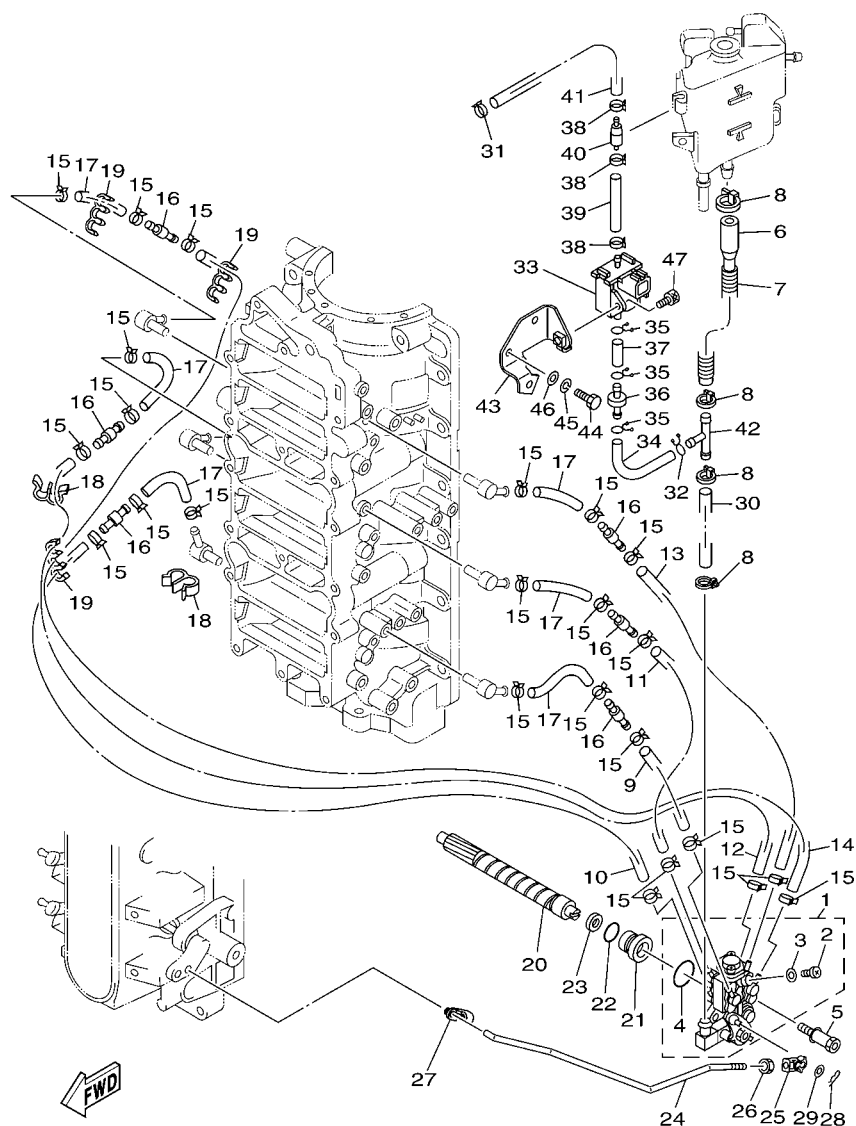


FIG. 11 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H	68L	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-13200-02	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET			1		1	
	68L-13200-02	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET		1				
	68H-13200-02	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1			1		
2	6R3-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1	1	1	1	
3	6L2-13475-00	.GASKET .JOINT	1	1	1	1	1	
4	93210-19M82	.O-RING .JOINT TORIQUE	1	1	1	1	1	
5	90109-06M40	BOLT BOULON	2	2	2	2	2	
6	6G5-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1	1	1	
7	90447-13012	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1	1	1	1	
8	90465-11M10	CLAMP BRIDE	4	4	4	4	4	
9	90445-07M00	HOSE (L100) DURITE (L100)	1	1	1	1	1	
10	90445-07M09	HOSE (L380) DURITE (L380)	1	1	1	1	1	
11	90445-07MA5	HOSE (L150) DURITE (L150)	1	1	1	1	1	
12	90445-07M10	HOSE (L510) DURITE (L510)	1	1	1	1	1	
13	90445-07MA4	HOSE (L280) DURITE (L280)	1	1	1	1	1	
14	90445-07002	HOSE (L720) DURITE (L720)	1	1	1	1	1	
15	90468-07M02	CLIP JONC	24	24	24	24	24	
16	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	6	6	6	6	6	
17	90445-07M04	HOSE (L50) DURITE (L50)	6	6	6	6	6	
18	90464-07M20	CLAMP BRIDE	4	4	4	4	4	
19	90464-07M05	CLAMP BRIDE	3	3	3	3	3	
20	6R3-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	1	1	
21	6R3-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1	1	1	1	
22	93210-13M04	O-RING JOINT TORIQUE	1	1	1	1	1	
23	90202-08M44	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
24	67H-41241-00	ROD, LINK BIELLE	1	1	1	1	1	
25	6H1-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	



68F5100-E120

FIG. 11 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
26	95380-05600	NUT ECROU	1	1	1	1	1	
27	6R5-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
28	90468-05M03	CLIP JONC	1	1	1	1	1	
29	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
30	90445-12M14	HOSE (L50) DURITE (L50)	1	1	1	1	1	
31	90468-07M02	CLIP JONC	1	1	1	1	1	
32	90467-08M18	CLIP JONC	1	1	1	1	1	
33	68F-13100-00	SOLENOID PUMP ASSY SOLENOIDE	1	1	1	1	1	
34	68F-13418-00	HOSE 4 DURITE 4	1	1	1	1	1	
35	68F-13184-00	SPRING, OIL PIPE RESSORT, DURITE A HUILE	3	3	3	3	3	
36	68F-13440-00	FILTER ASSY ENS FILTRE	1	1	1	1	1	
37	68F-1316F-00	HOSE 1 DURITE 1	1	1	1	1	1	
38	68F-13133-00	CLIP JONC	3	3	3	3	3	
39	68F-1316G-10	HOSE, OIL 2 DURITE A HUILE 2	1	1	1	1	1	
40	68F-1316A-00	CHECK VALVE ASSY CLAPET (ENS.)	1	1	1	1	1	
41	68F-13416-10	PIPE, OIL 1 DURITE A HUILE	1	1	1	1	1	
42	68F-14485-00	PIPE, JOINT DURITE	1	1	1	1	1	
43	68F-1319K-11	PLATE PLAQUE	1	1	1	1	1	
44	97095-06020	BOLT BOULON	2	2	2	2	2	
45	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
46	92995-06600	WASHER RONDELLE	2	2	2	2	2	
47	90110-06M06	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1	1	1	1	

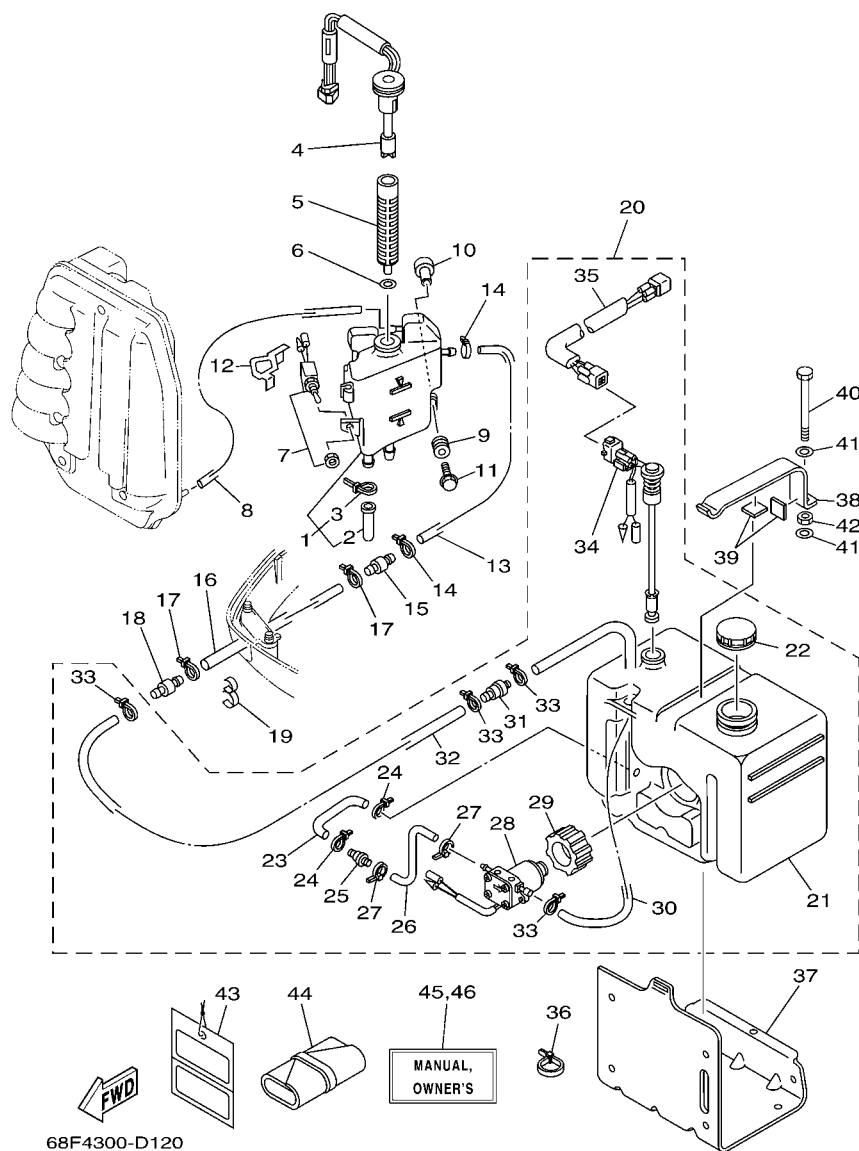


FIG. 12 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-21750-00	OIL TANK ASSY RESERVOIR A HUILE	1	1	1	1	1	
2	6E5-13448-00	.CAP .CAPUCHON	1	1	1	1	1	
3	90465-13M11	.CLAMP .BRIDE	1	1	1	1	1	
4	67H-85730-01	OIL LEVEL GAUGE ASSY VIEUX	1	1	1	1	1	
5	6E5-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	1	1	
6	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	1	1	1	
7	6R3-8259E-00	SWITCH ASSY COMMUTATEUR COMPLET	1	1	1	1	1	
8	90445-07M43	HOSE (L600) DURITE (L600)	1	1	1	1	1	
9	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	3	3	
10	90387-06M91	COLLAR COLLERETTE	3	3	3	3	3	
11	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
12	68F-2174E-00	STAY, SIDE COVER 2 SUPPORT, CACHE LATERAL 2	1	1	1	1	1	
13	6E5-24323-00	PIPE 12 DURITE 12	1	1	1	1	1	
14	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
15	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	1	1	
16	90445-12207	HOSE (L2400) DURITE (L2400)	1	1	1	1	1	
17	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
18	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	1	1	
19	90464-13M34	CLAMP BRIDE	1	1	1	1	1	
20	61A-21708-20	SUB OIL TANK ASSY RESERVOIR A HUILE SECOURS (ENS	1	1	1	1	1	AP AP
21	6E5-21733-20	.SUB TANK, OIL (10.5L) .RESERVOIR A HUILE SECOURS:10.	1	1	1	1	1	
22	6E5-21770-03	.OIL TANK CAP ASSY .CABOCHON DE RESERVOIR A HUILE	1	1	1	1	1	
23	6E5-24322-00	.PIPE 11 .DURITE 11	1	1	1	1	1	
24	90465-11M10	.CLAMP .BRIDE	2	2	2	2	2	
25	646-24251-02	.STRAINER 1 .FILTRE 1	1	1	1	1	1	
26	6E5-24319-01	.PIPE, OIL .DURITE A HUILE	1	1	1	1	1	
27	90465-11M10	.CLAMP .BRIDE	2	2	2	2	2	

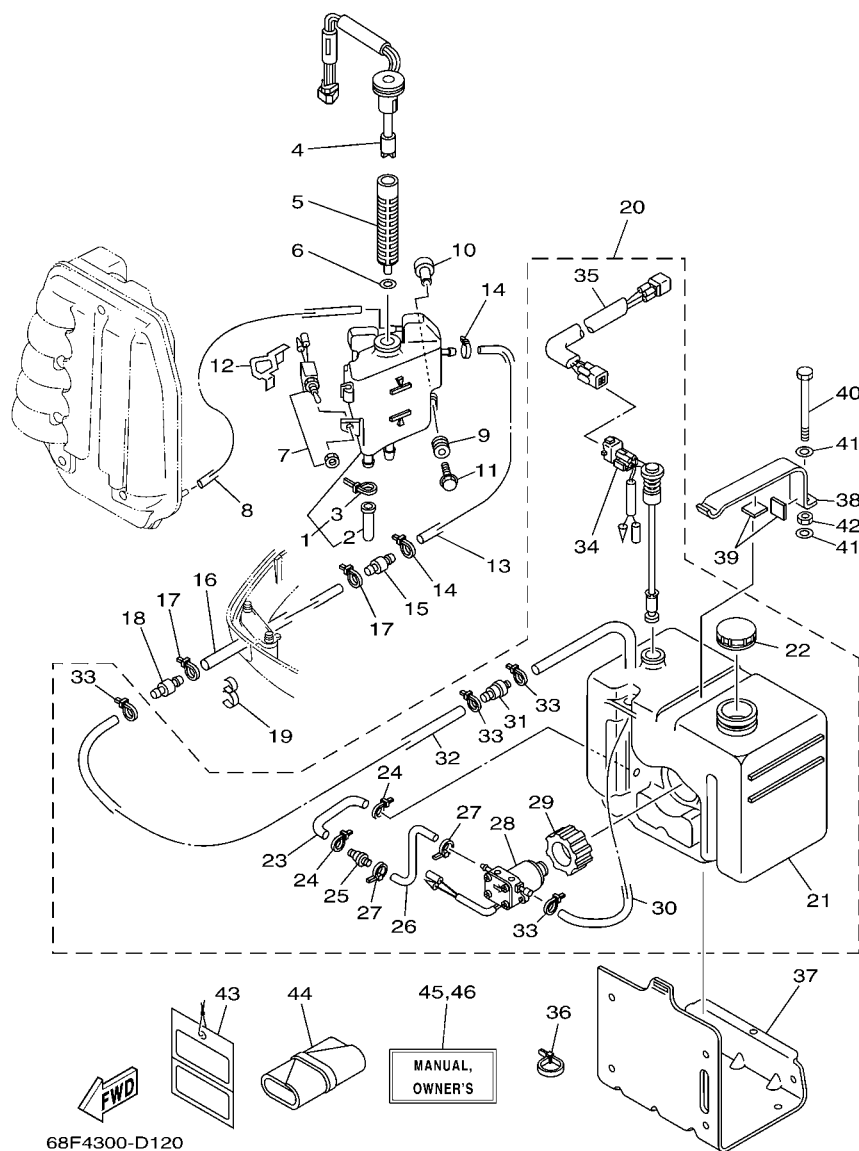


FIG. 12 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H99	9789	68F6	68KG	68G6	REMARKS REMARQUES
28	6E5-81900-01	.OIL FEED PUMP ASSY .VIEUX	1	1	1	1	1	
29	6E5-81922-00	.GROMMET .OEILLET CAOUTCHOUC	1	1	1	1	1	
30	6E5-24321-01	.PIPE 10 .DURITE 10	1	1	1	1	1	
31	6E5-24379-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	1	1	1	
32	90445-11M26	.HOSE (L6500) .DURITE (L6500)	1	1	1	1	1	
33	90465-11M10	.CLAMP .BRIDE	4	4	4	4	4	
34	6E5-85720-05	.OIL LEVEL GAUGE ASSY .JAUGE A HUILE CPLT	1	1	1	1	1	
35	6R3-85721-80	.WIRE, LEAD (L=8.0M) .FIL, SECONDAIRE (L=8.0M)	1	1	1	1	1	(4P) (4P)
36	90465-13M11	CLAMP BRIDE	1	1	1	1	1	AP AP
37	6E5-21734-01-33	HOLDER, OIL SUB TANK SUPPORT, RESERV AUXIL A HUILE	1	1	1	1	1	AP AP
38	6E5-21798-01-33	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	1	1	1	1	AP AP
39	6E5-21746-00	DAMPER AMORTISSEUR	2	2	2	2	2	AP AP AP
40	97080-06100	BOLT BOULON	1	1	1	1	1	AP AP
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	AP AP AP
42	95380-06600	NUT, HEXAGON ECROU	1	1	1	1	1	AP AP
43	61H-2819R-31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1	1	1	1	1	
44	68F-28100-00	TOOL KIT TROUSSE A OUTILS	1	1	1	1	1	
45	68F-28199-79-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (E) UR (E)
	68F-28199-79-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (F) UR (F)
	68F-28199-79-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (ES) UR (ES)
	68F-28199-79-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (D) UR (D)
	68F-28199-79-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (NL) UR (NL)
	68F-28199-79-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (I) UR (I)
46	68F-28199-89-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (DK) UR (DK)
	68F-28199-89-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (GR) UR (GR)
	68F-28199-89-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (P) UR (P)
	68F-28199-89-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	1	1	UR (N) UR (N)

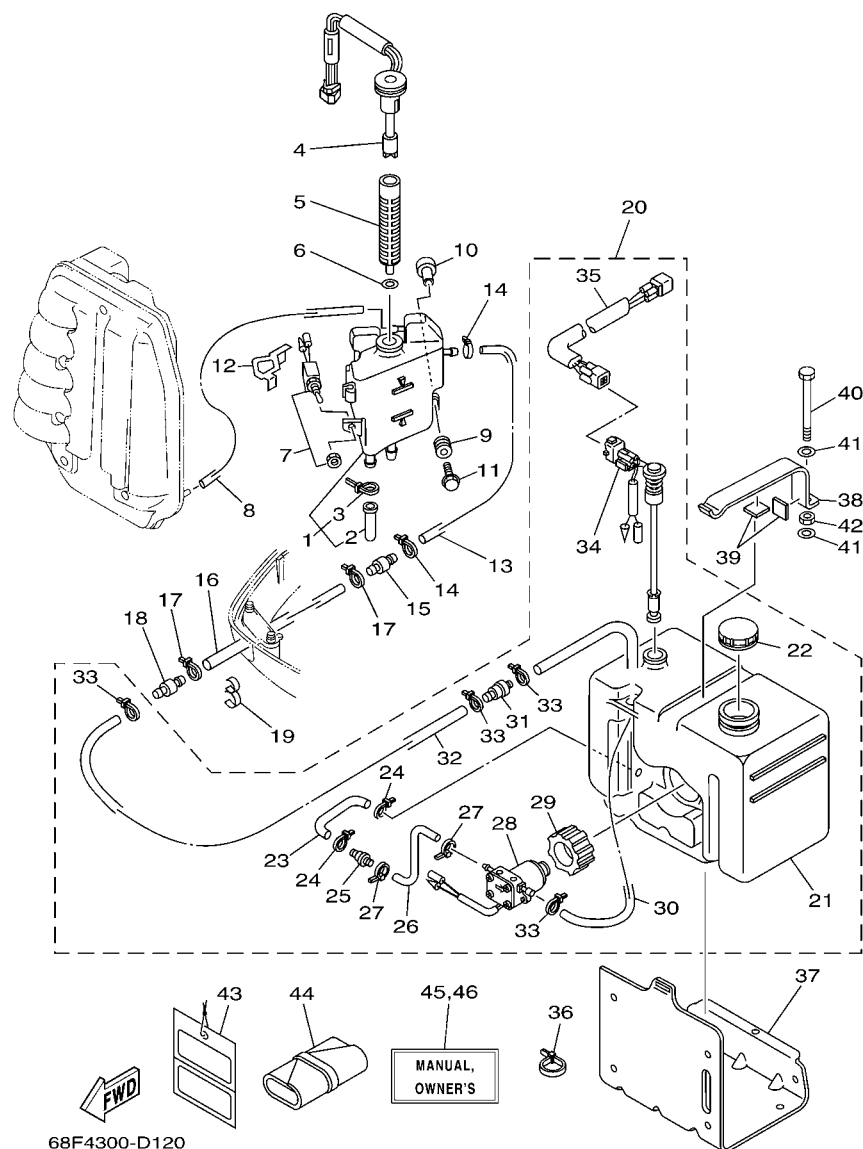


FIG. 12 OIL TANK

RESERVOIR A PETROLE

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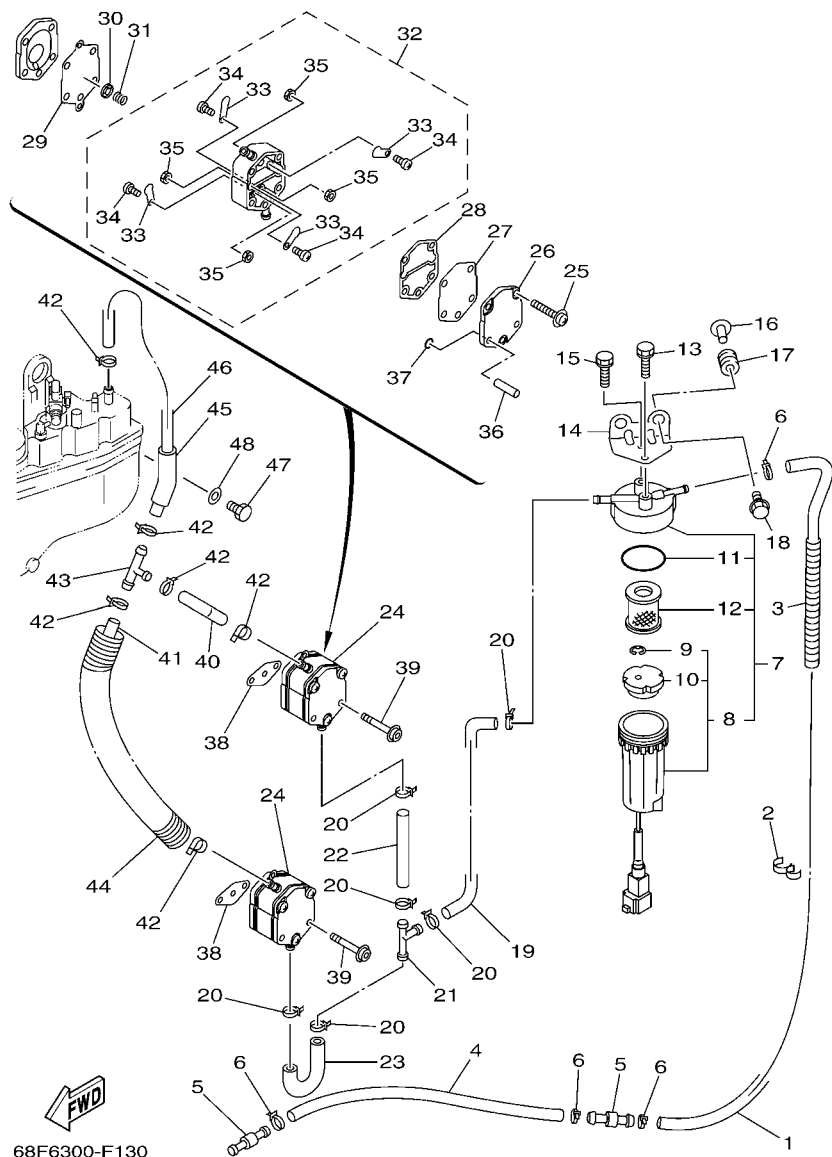


FIG. 13 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68J9	68F6	68KG	68G6	REMARKS REMARQUES
1	61A-24313-00	PIPE 3 DURITE 3	1	1	1	1	1	
2	90464-13M34	CLAMP BRIDE	1	1	1	1	1	
3	90447-13012	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1	1	1	1	
4	90445-13M17	HOSE (L2700) DURITE (L2700)	1	1	1	1	1	
5	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2	2	2	2	2	
6	90465-11M10	CLAMP BRIDE	4	4	4	4	4	
7	6P3-24560-10	FILTER ASSY ENS FILTRE	1	1	1	1	1	
8	6P3-24562-10	.CUP, FILTER .CUVETTE, FILTRE	1	1	1	1	1	
9	6P3-24519-00	..CLIP ..JONC	1	1	1	1	1	
10	6P3-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1	1	1	1	
11	6P3-24564-00	.GASKET .JOINT	1	1	1	1	1	
12	6P3-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	1	1	1	
13	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1	1	
14	68F-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	1	1	
15	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1	1	
16	90387-06M60	COLLAR COLLERETTE	2	2	2	2	2	
17	90480-10M23	GROMMET PASSE-FIL	2	2	2	2	2	
18	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
19	68F-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	1	1	
20	90465-11M10	CLAMP BRIDE	6	6	6	6	6	
21	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1	1	1	1	
22	90445-13M31	HOSE (L85) DURITE (L85)	1	1	1	1	1	
23	67H-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	1	1	
24	6E5-24410-04	FUEL PUMP ASSY POMPE A ESSENCE	2	2	2	2	2	
25	6E5-24444-01	.SCREW .VIS	3	3	3	3	3	
26	6E5-24413-01	.BODY 2 .CORPS 2	1	1	1	1	1	
27	6E5-24471-01	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	

D5

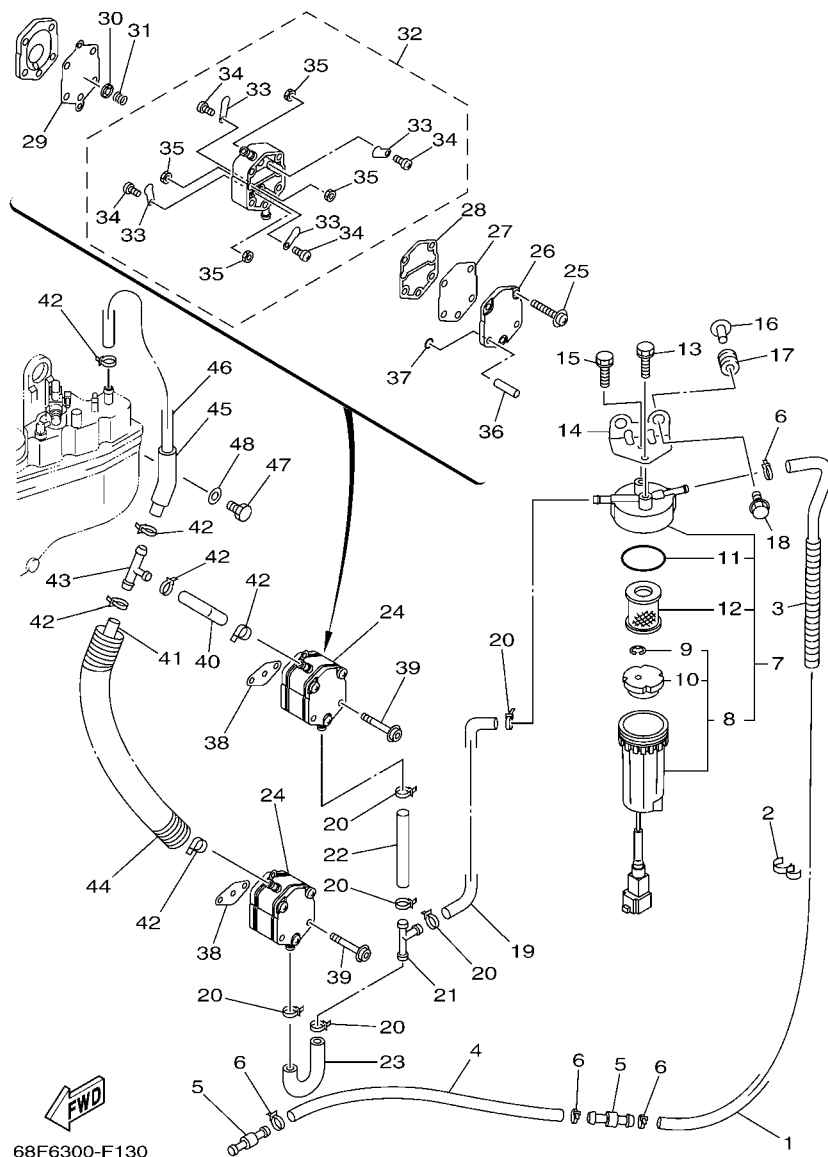


FIG. 13 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68J6	68F6	68K6	68G6	REMARKS REMARQUES
28	6E5-24435-01	.GASKET, BODY 2 .JOINT, CORPS 2	1	1	1	1	1	
29	6E5-24411-01	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	
30	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1	1	1	1	1	
31	6E5-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	1	1	1	
32	6E5-24412-11	.BODY 1 .CORPS 1	1	1	1	1	1	
33	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	4	4	4	4	4	
34	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	4	4	4	4	4	
35	95380-03600	.NUT .ECROU	4	4	4	4	4	
36	6E5-24492-00	.BUSH, FUEL PUMP .BAGUE	2	2	2	2	2	
37	6E5-24486-00	.O-RING .JOINT TORIQUE	2	2	2	2	2	
38	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	2	2	2	2	2	
39	90110-06128	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4	4	4	4	
40	61U-24316-00	PIPE 6 DURITE 6	1	1	1	1	1	
41	6E5-24313-00	PIPE 3 DURITE 3	1	1	1	1	1	
42	90465-11M10	CLAMP BRIDE	6	6	6	6	6	
43	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1	1	1	1	
44	6H1-83557-00	TUBE TUBE	1	1	1	1	1	
45	90446-15M07	HOSE (L60) DURITE (L60)	1	1	1	1	1	
46	90445-13M12	HOSE (L235) DURITE (L235)	1	1	1	1	1	
47	97095-06012	BOLT BOULON	1	1	1	1	1	
48	92995-06600	WASHER RONDELLE	1	1	1	1	1	

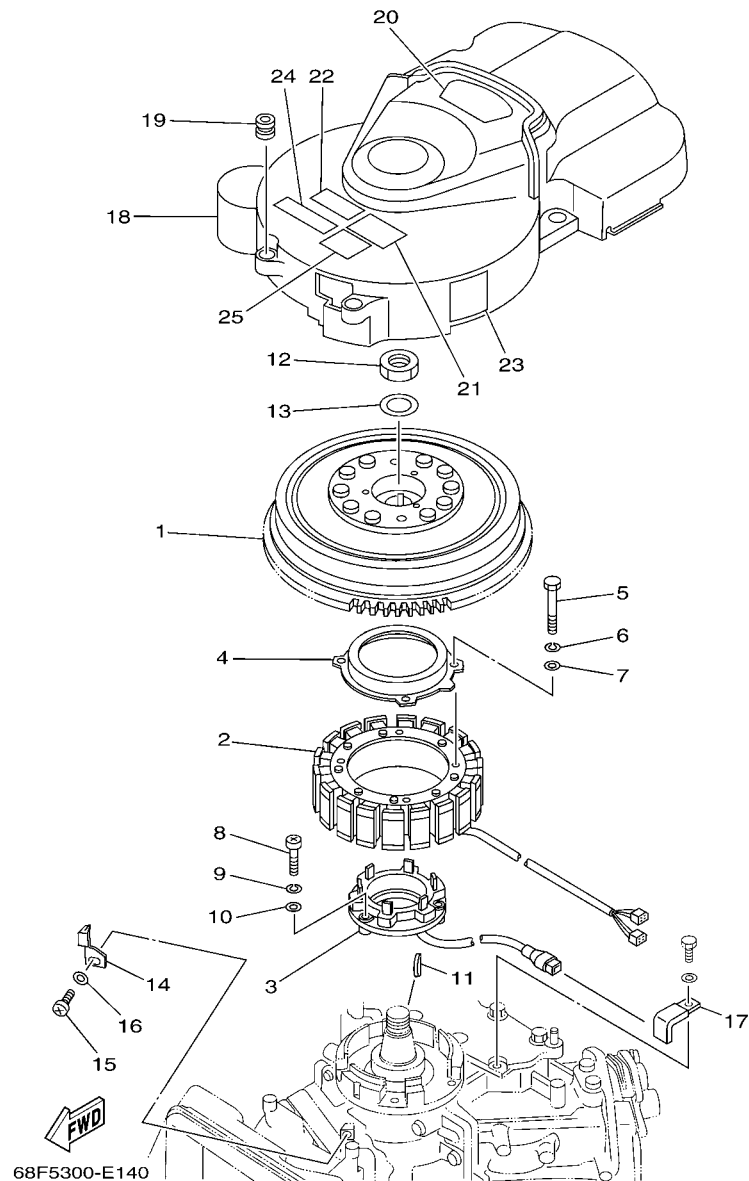


FIG. 14 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-81450-00	ROTOR ASSY ROTOR COMPLET	1	1	1	1	1	
2	68F-81410-00	STATOR ASSY STATOR COMPLET	1	1	1	1	1	
3	60V-85580-10	COIL, PULSER BOBINE, PULSEUR	1	1	1	1	1	
4	61A-83721-00	COVER COUVERCLE	1	1	1	1	1	
5	97013-06035	BOLT BOULON	4	4	4	4	4	
6	92903-06100	WASHER, SPRING RONDELLE, GROWER	4	4	4	4	4	
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
8	97885-05030	SCREW, PAN HEAD VIS, A ENCOCHE	3	3	3	3	3	
9	92995-05100	WASHER RONDELLE	3	3	3	3	3	
10	92995-05600	WASHER RONDELLE	3	3	3	3	3	
11	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	1	
12	90170-24M22	NUT ECROU	1	1	1	1	1	
13	90201-25M02	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
14	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1	1	1	
15	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	1	1	1	
16	92995-06600	WASHER RONDELLE	1	1	1	1	1	
17	90465-08M23	CLAMP BRIDE	2	2	2	2	2	
18	68F-81337-10	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	1	1	1	
19	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4	4	4	4	
20	68F-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	1	1	1	
21	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1	1	1	1	
22	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1	1	1	1	
23	6E5-85711-60	MARK, CAUTION MAKER	1	1	1	1	1	
24	6K1-83623-41	MARK 3 ETIQUETTE 3				1	1	
25	6K1-83623-50	MARK 3 ETIQUETTE 3				1	1	

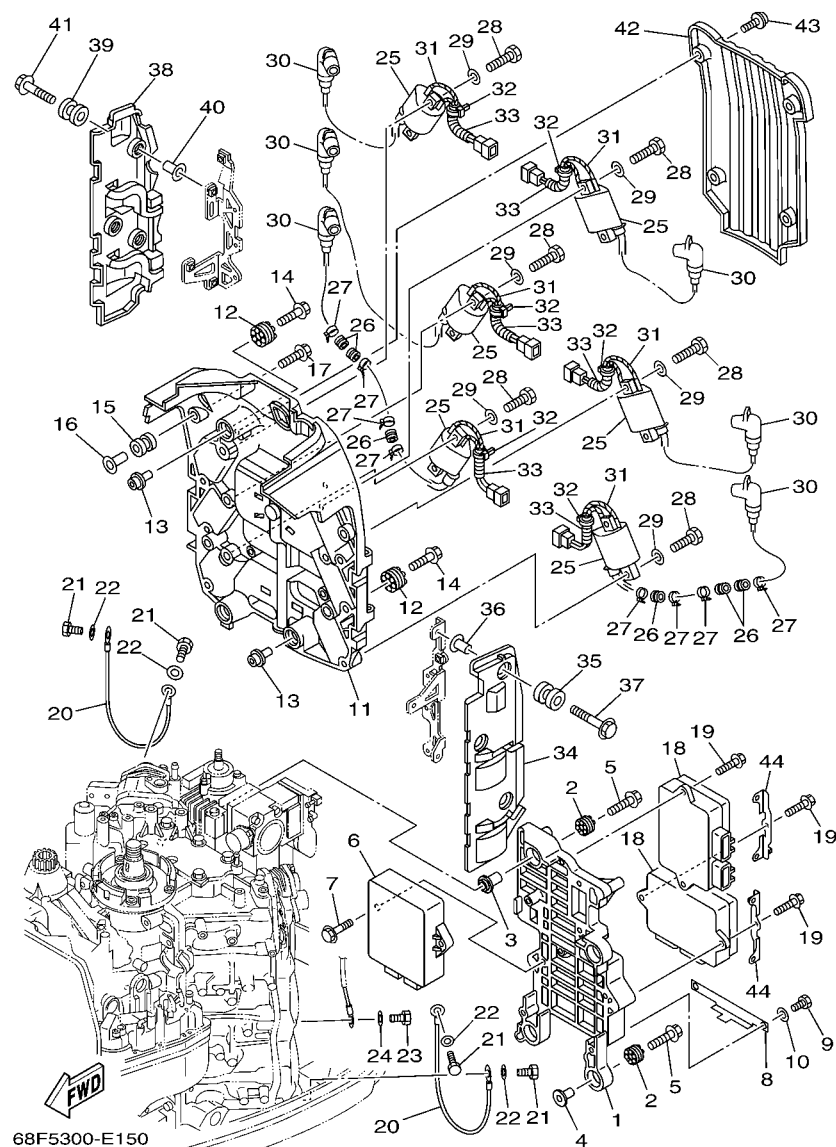


FIG. 15 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	60V-85542-01-94	BRACKET SUPPORT	1	1	1	1	1	
2	68F-85564-00	GROMMET RONDELLE CAOUTCHOUC	4	4	4	4	4	
3	90387-06176	COLLAR COLLERETTE	2	2	2	2	2	
4	68F-86129-10	COLLAR COLLERETTE	2	2	2	2	2	
5	68F-85119-00	BOLT BOULON	4	4	4	4	4	
6	68F-8591A-H2	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL			1			L(20.3") L(20.3")
	68F-8591A-G2	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL			1		1	X(25.3") X(25.3")
	68L-8591A-32	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL		1				X(25.3") X(25.3")
	68J-8591A-32	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1					L(20.3") L(20.3")
	68H-8591A-32	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1			1		X(25.3") X(25.3")
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
8	60V-85548-00	HOLDER SUPPORT	1	1	1	1	1	
9	97013-06014	BOLT BOULON	2	2	2	2	2	
10	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
11	68F-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	1	1	1	1	
12	68F-85516-01	SPACER ENTRETOISE	4	4	4	4	4	
13	68F-86129-10	COLLAR COLLERETTE	4	4	4	4	4	
14	68F-85119-00	BOLT BOULON	4	4	4	4	4	
15	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4	4	4	4	
16	90387-06119	COLLAR COLLERETTE	4	4	4	4	4	
17	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
18	60V-8591B-00	DRIVER, INJECTOR ASSY OUTIL D'INSERTION, INJECTEUR	2	2	2	2	2	
19	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
20	6G0-82519-00	WIRE, EARTH LEAD FIL, MASSE	2	2	2	2	2	
21	97095-06012	BOLT BOULON	4	4	4	4	4	
22	92995-06600	WASHER RONDELLE	4	4	4	4	4	
23	97095-06012	BOLT BOULON	1	1	1	1	1	

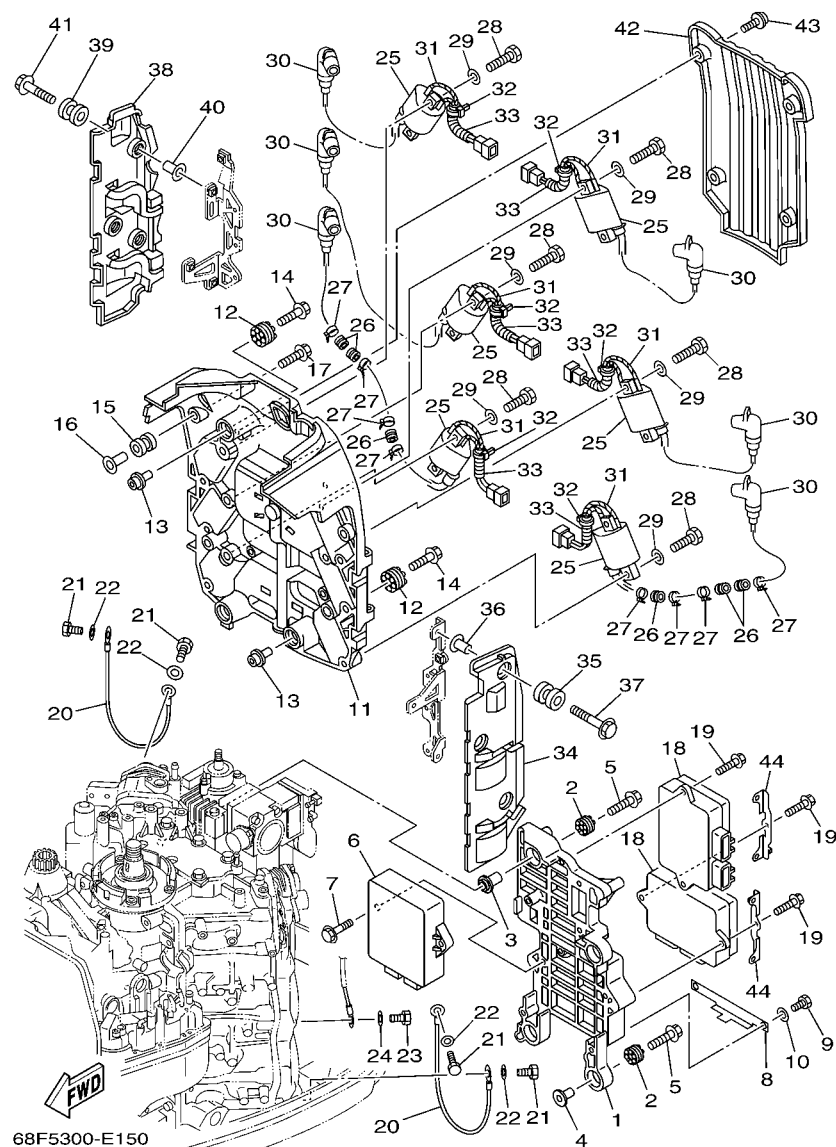


FIG. 15 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L6	68F6	68K6	68G6	REMARKS REMARQUES
24	92995-06600	WASHER RONDELLE	1	1	1	1	1	
25	68F-82310-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	6	6	6	6	6	
26	90480-22M15	GROMMET PASSE-FIL	6	6	6	6	6	
27	90465-11M10	CLAMP BRIDE	8	8	8	8	8	
28	97013-05020	BOLT BOULON	12	12	12	12	12	
29	92903-05600	WASHER, PLATE RONDELLE, PLATE	12	12	12	12	12	
30	68F-82370-01	PLUG CAP ASSY ANTIPARASITE	6	6	6	6	6	
31	90448-03001	HOSE, WITH UNION DURITE, AVEC RACCORD	12	12	12	12	12	
32	90465-11M10	CLAMP BRIDE	6	6	6	6	6	
33	90447-07007	HOSE, WITH SPRING DURITE, AVEC RESSORT	6	6	6	6	6	
34	68F-8252U-20	COVER COUVERCLE	1	1	1	1	1	
35	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	3	3	
36	90387-06119	COLLAR COLLERETTE	3	3	3	3	3	
37	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
38	68F-8252U-30	COVER COUVERCLE	1	1	1	1	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	3	3	
40	90387-06119	COLLAR COLLERETTE	3	3	3	3	3	
41	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
42	68F-83579-00	COVER, METER 2 COUVERCLE	1	1	1	1	1	
43	90111-06034	BOLT, HEX. SOCKET BUTTON BOULON	4	4	4	4	4	
44	68F-8366P-00	BRACKET 4 SUPPORT 4	2	2	2	2	2	

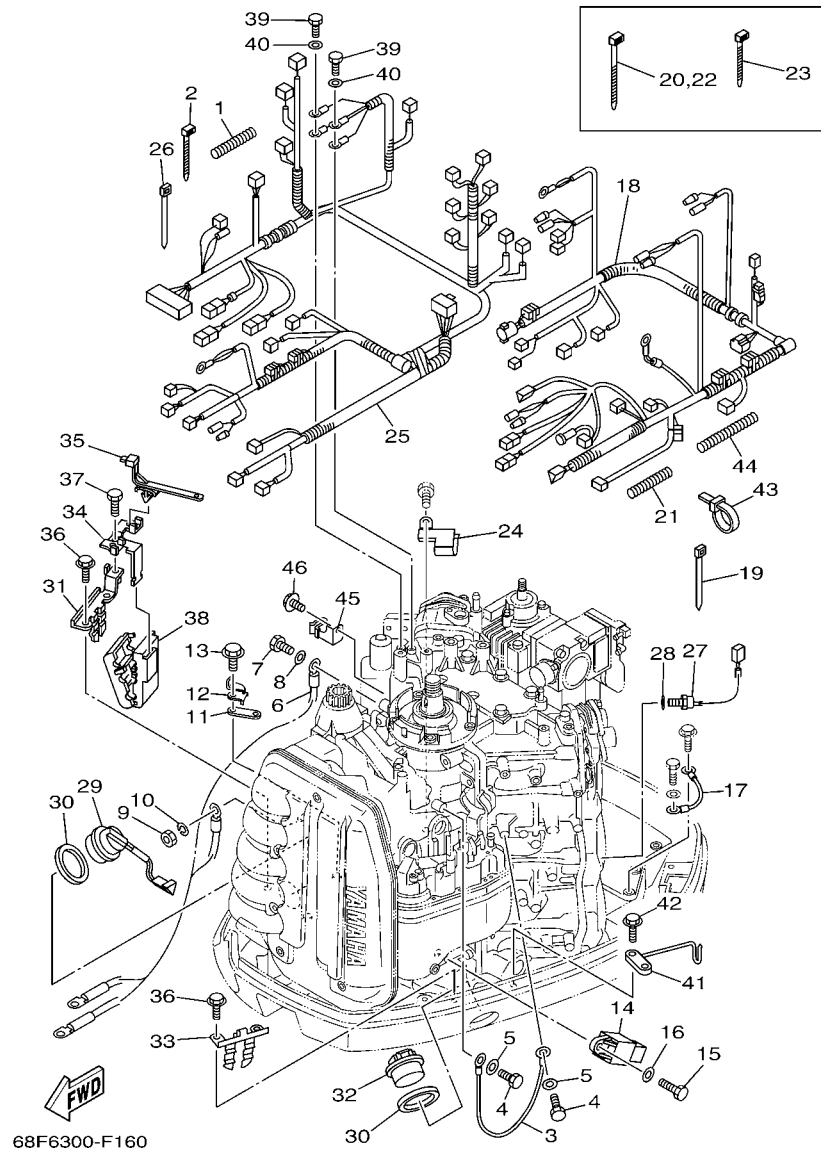


FIG. 16 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68J6	68F6	68K6	68G6	REMARKS REMARQUES
1	90447-07011	HOSE, WITH SPRING DURITE, AVEC RESSORT	1	1	1	1	1	
2	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
3	6H2-81949-11	WIRE, LEAD FIL	1	1	1	1	1	
4	97095-06012	BOLT BOULON	2	2	2	2	2	
5	92995-06600	WASHER RONDELLE	2	2	2	2	2	
6	68F-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1	1	1	1	
7	97095-08016	BOLT BOULON	1	1	1	1	1	
8	92995-08600	WASHER RONDELLE	1	1	1	1	1	
9	95333-08600	NUT ECROU	1	1	1	1	1	
10	92903-08100	WASHER, SPRING RONDELLE, GROWER	1	1	1	1	1	
11	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
12	68F-81845-00	PLATE PLAQUE	1	1	1	1	1	
13	95895-06020	BOLT, FLANGE BOULON	1	1	1	1	1	
14	68V-81950-00	RELAY ASSY RELAIS COMPLET	1	1	1	1	1	
15	97095-06016	BOLT BOULON	1	1	1	1	1	
16	92995-06600	WASHER RONDELLE	1	1	1	1	1	
17	6E5-82531-10	WIRE, LEAD FIL	1	1	1	1	1	
18	68F-82590-A1	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1	1	1	1	
19	90465-11M52	CLAMP BRIDE	1	1	1	1	1	
20	90465-13M18	CLAMP BRIDE	1	1	1	1	1	
21	68F-83557-00	TUBE TUBE	1	1	1	1	1	
22	90465-13M18	CLAMP BRIDE	1	1	1	1	1	
23	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
24	68F-83919-00	CLAMP, HARNESS BRIDE	1	1	1	1	1	
25	68F-8259M-80	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1	1	1	1	
26	90465-11M52	CLAMP BRIDE	1	1	1	1	1	
27	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	1	1	1	

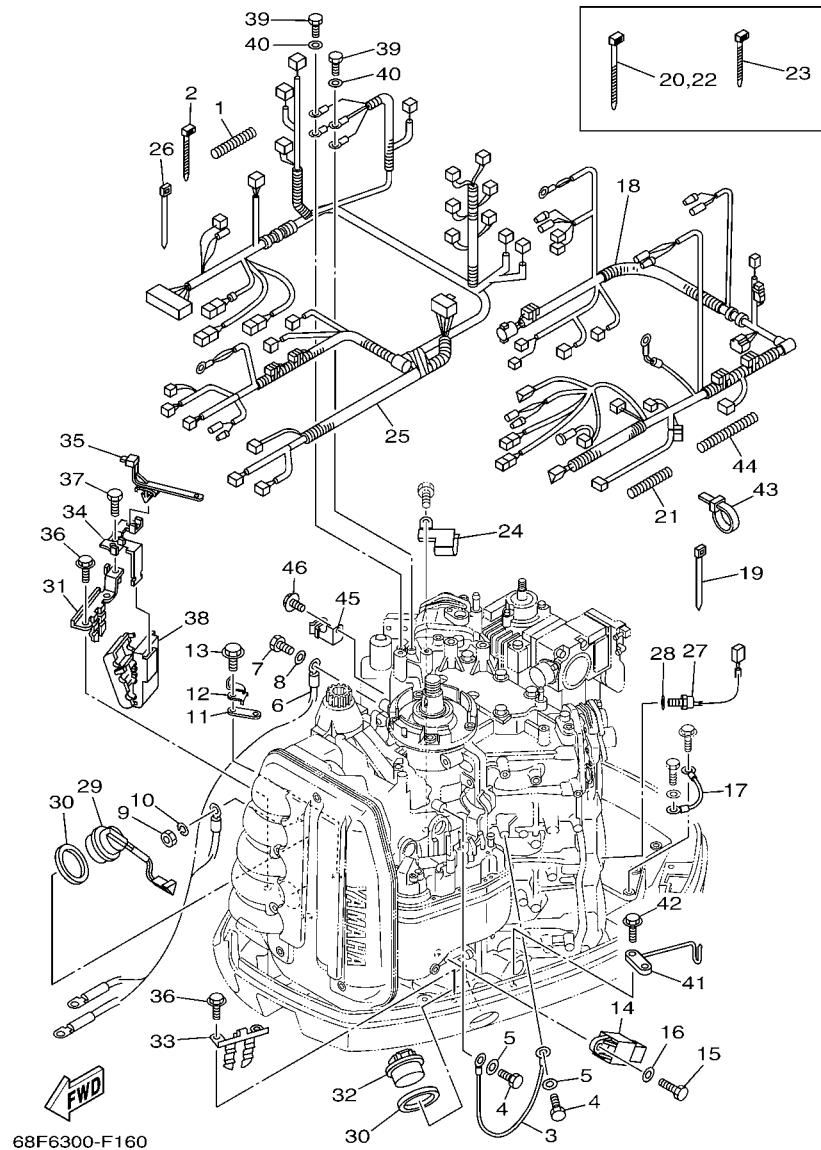


FIG. 16 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68J9	68F6	68KG	68G6	REMARKS REMARQUES
28	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
29	6R3-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	1	1	1	
30	6E5-82587-00	GASKET JOINT	2	2	2	2	2	
31	68F-83614-00	BRACKET SUPPORT	1	1	1	1	1	
32	68F-42723-10-8D	COVER, BOTTOM COUVERCLE	1	1	1	1	1	
33	68F-83614-10	BRACKET SUPPORT	1	1	1	1	1	
34	68F-83635-00	BRACKET SUPPORT	1	1	1	1	1	
35	90464-20213	CLAMP BRIDE	2	2	2	2	2	
36	90109-06M80	BOLT BOULON	4	4	4	4	4	
37	97095-06014	BOLT BOULON	1	1	1	1	1	
38	68F-83634-00	GROMMET JOINT	1	1	1	1	1	
39	97095-06014	BOLT BOULON	2	2	2	2	2	
40	92995-06600	WASHER RONDELLE	2	2	2	2	2	
41	6K7-82588-00	PLATE PLAQUE	1	1	1	1	1	
42	95895-06020	BOLT, FLANGE BOULON	1	1	1	1	1	
43	90464-11008	CLAMP BRIDE	1	1	1	1	1	
44	90446-17M11	HOSE DURITE	1	1	1	1	1	
45	90462-10033	CLAMP BRIDE	1	1	1	1	1	
46	97595-06510	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	1	1	

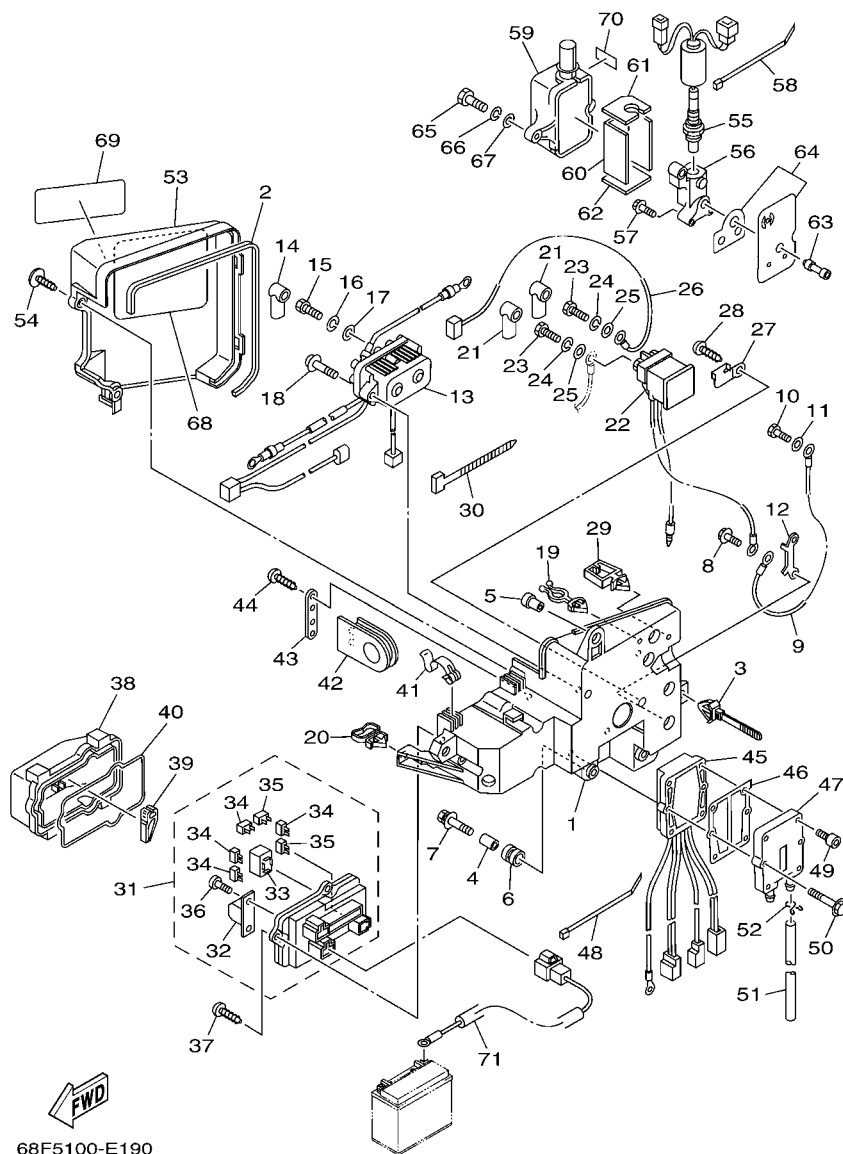


FIG. 17 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-81948-02	BRACKET SUPPORT	1	1	1	1	1	
2	68F-82535-00	GROMMET RONDELLE CAOUTCHOUC	1	1	1	1	1	
3	90465-12M56	CLAMP BRIDE	1	1	1	1	1	
4	90387-06119	COLLAR COLLERETTE	4	4	4	4	4	
5	90387-06M91	COLLAR COLLERETTE	1	1	1	1	1	
6	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	5	5	5	5	5	
7	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5	5	5	5	
8	90110-06139	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2	2	2	2	2	
9	68F-81949-20	WIRE, LEAD FIL	1	1	1	1	1	
10	97095-06012	BOLT BOULON	1	1	1	1	1	
11	92995-06600	WASHER RONDELLE	1	1	1	1	1	
12	61A-87149-00	CONNECTOR RACCORD	1	1	1	1	1	
13	68F-81950-01	RELAY ASSY RELAIS COMPLET	1	1	1	1	1	
14	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	1	1	1	1	
15	97095-06010	BOLT BOULON	2	2	2	2	2	
16	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
17	92995-06600	WASHER RONDELLE	2	2	2	2	2	
18	90110-06191	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2	2	2	2	2	
19	90464-18M46	CLAMP BRIDE	1	1	1	1	1	
20	90464-23199	CLAMP BRIDE	1	1	1	1	1	
21	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2	2	2	2	2	
22	68V-8194A-00	RELAY RELAIS	1	1	1	1	1	
23	97095-06010	BOLT BOULON	2	2	2	2	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
25	92995-06600	WASHER RONDELLE	2	2	2	2	2	
26	68F-82117-00	WIRE, LEAD FIL	1	1	1	1	1	
27	68F-81953-00	STAY, RELAY SUPPORT, RELAIS	1	1	1	1	1	

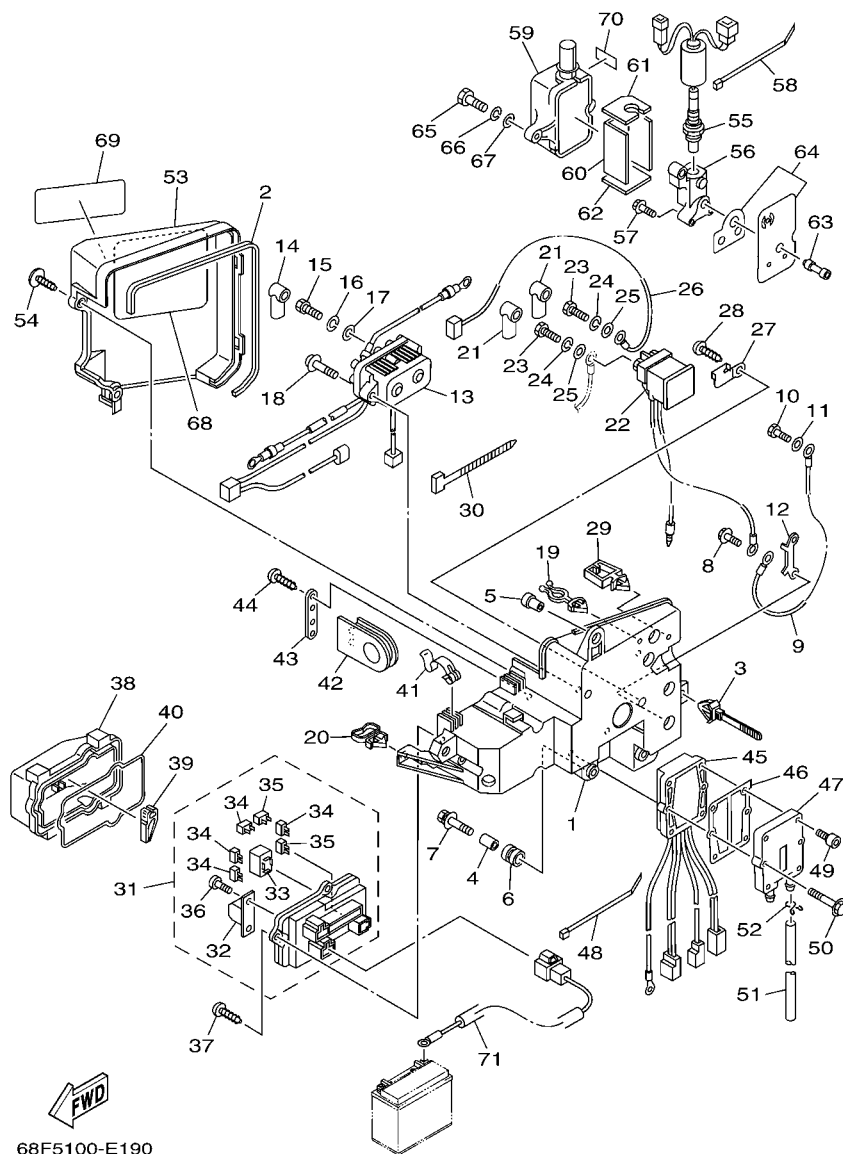


FIG. 17 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68J9	68F6	68KG	68G6	REMARKS REMARQUES
28	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1	1	1	1	
29	90464-05141	CLAMP BRIDE	1	1	1	1	1	
30	90465-11M52	CLAMP BRIDE	1	1	1	1	1	
31	68F-82170-00	FUSE BOX ASSY BOITE A FUSIBLES	1	1	1	1	1	Go to P/N : PE0-OM-070038
32	68F-82151-00	.FUSE (80A) .FUSIBLE (80A)	2	2	2	2	2	Go to P/N : PE0-OM-070038
33	68F-8195A-00	.RELAY ASSY .RELAIS COMPLET	2	2	2	2	2	
34	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	4	4	4	4	4	
35	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2	2	2	2	2	
36	68F-82846-00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	4	4	4	4	4	
37	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	3	3	3	3	3	
38	68F-85544-00	CASE BOITIER	1	1	1	1	1	
39	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1	1	1	1	1	
40	68F-82176-00	DAMPER AMORTISSEUR	1	1	1	1	1	
41	68F-8572S-00	SPRING RESSORT	2	2	2	2	2	
42	68F-81336-00	GROMMET OEILLET CAOUTCHOUC	1	1	1	1	1	
43	68F-81128-00	CLAMP BRIDE	1	1	1	1	1	
44	97780-50616	SCREW, TAPPING VIS, TETE BOMBEE	2	2	2	2	2	
45	68F-81960-01	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	1	1	
46	69J-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1	1	1	1	
47	69J-81972-01-1S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1	1	1	1	
48	90465-13M18	CLAMP BRIDE	1	1	1	1	1	
49	90110-06M07	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4	4	4	4	
50	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
51	90445-09097	HOSE (L250) DURITE (L250)	1	1	1	1	1	
52	90467-08M18	CLIP JONC	1	1	1	1	1	
53	68F-81942-00	COVER COUVERCLE	1	1	1	1	1	
54	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	2	2	2	2	2	

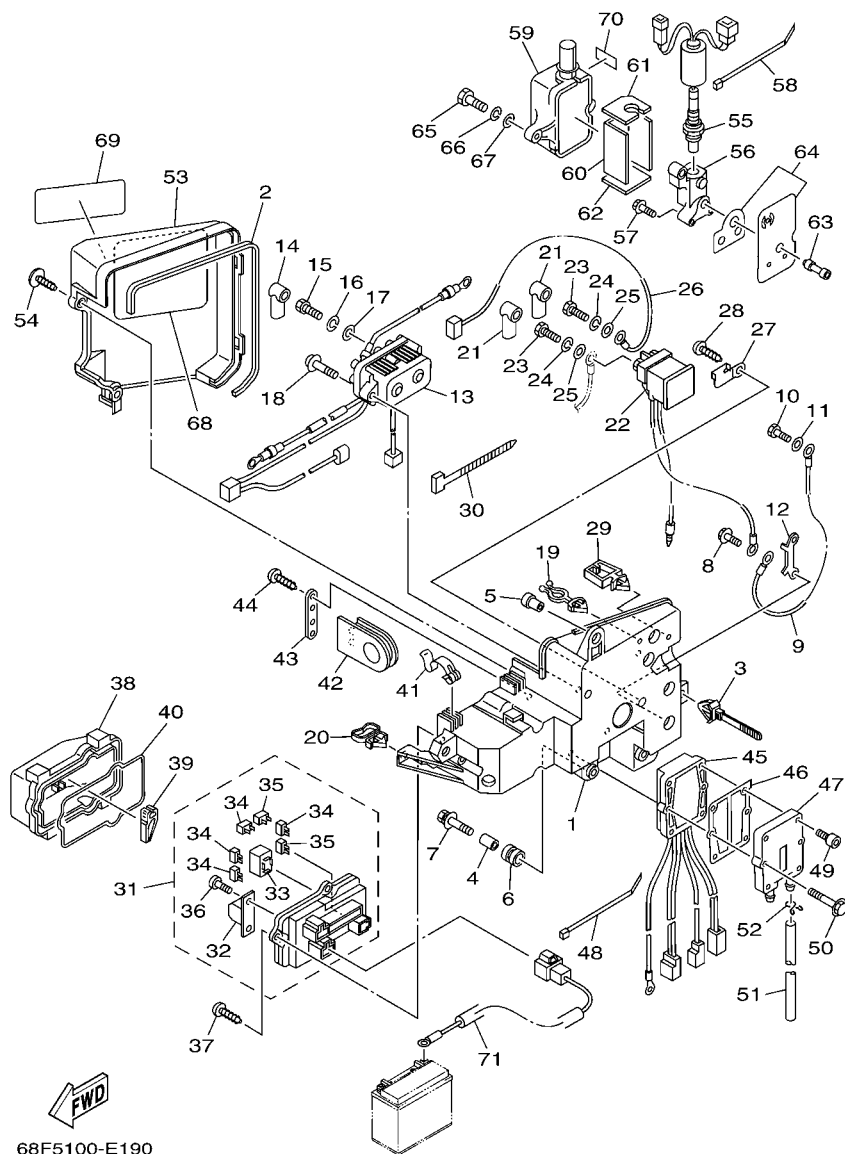


FIG. 17 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68J9	68F6	68KG	68G6	REMARKS REMARQUES
55	68F-8592A-00	SENSOR SONDE	1	1	1	1	1	
56	65L-11395-00	HOLDER SUPPORT	1	1	1	1	1	
57	90119-06M74	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
58	90465-13M18	CLAMP BRIDE	1	1	1	1	1	
59	65L-85832-00	CASE, UNDER FOURREAU	1	1	1	1	1	
60	65L-11354-00	GASKET JOINT	1	1	1	1	1	
61	65L-1131N-00	GASKET, HOLDER JOINT, SUPPORT	1	1	1	1	1	
62	65L-11396-00	GASKET, HOLDER JOINT, SUPPORT	1	1	1	1	1	
63	68F-11353-00	JOINT JOINT	1	1	1	1	1	
64	68F-W1135-00	SEAL, CYLINDER JOINT, SPY CYLINDRE	1	1	1	1	1	
65	97095-06030	BOLT BOULON	2	2	2	2	2	
66	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
67	92995-06600	WASHER RONDELLE	2	2	2	2	2	
68	68F-81919-20	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1	1	1	1	
69	68F-81919-00	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1	1	1	1	Go to P/N : PE0-OM-070038
70	65L-83625-50	MARK 5 ETIQUETTE 5	1	1	1	1	1	
71	68F-81949-01	WIRE, LEAD (ISOLATOR CABLE) FIL (ISOLATOR CABLE)	1	1	1	1	1	AP AP

PARTS NEWS



News No. PE0-OM-070038(1/5)

Date: October 30, 2007

Signature: K . Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)Z150TR,(L)Z150PETO / Z175TR,Z175GETO / (L)Z200TR,(L)Z200NETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

PDF Replace --> Nov./30/2007

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

1.LIST CORRECTION

ELECTRICAL 3

Fig.No- Ref.No.	PART NO.		PART NAME	Q'TY	APPLICABLE SERIAL NO.	REMARKS
*1	OLD	68F-82170-00	FUSE BOX ASSY	1	6G4:1000001-1019774 6G5:1000001-1001127 6G6:1000001-1034159 68K:1000001- 6K1:1000001-1006245	Please use New part from now on.
	NEW	68F-82170-01			6G4:1019775- 6G5:1001128- 6G6:1034160- 68K:N/A (FROM 2007/JULY PRODUCTION) 6K1:1006246-	*Part number revision
*2	OLD	68F-82151-00	. FUSE (80A)	2	6G4:1000001-1019774 6G5:1000001-1001127 6G6:1000001-1034159 68K:1000001- 6K1:1000001-1006245	Please use New part from now on.
	NEW	6P2-82151-00	. FUSE (60A)		6G4:1019775- 6G5:1001128- 6G6:1034160- 68K:N/A (FROM 2007/JULY PRODUCTION) 6K1:1006246-	*Part number revision
*3	OLD	68F-81919-00	GRAPHIC, REGULATOR (80A)	1	6G4:1000001-1019774 6G5:1000001-1001127 6G6:1000001-1034159 68K:1000001- 6K1:1000001-1006245	Please use New part from now on.
	NEW	68F-81919-01	GRAPHIC, REGULATOR (60A)		6G4:1019775- 6G5:1001128- 6G6:1034160- 68K:N/A (FROM 2007/JULY PRODUCTION) 6K1:1006246-	*Part number revision

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PARTS NEWS



News No. PE0-OM-070038(2/5)

Date: October 30, 2007

Signature: K. Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)Z150TR,(L)Z150PETO / Z175TR,Z175GETO / (L)Z200TR,(L)Z200NETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

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(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
Z200TRY LZ200TRY	68F 68G	2000	1Y68F-100E1	18-29	18-30	-
Z150TRY Z200TRY LZ150TRY LZ200TRY	68H 68F 68K 68G	2000	1Y68H-100E1	18-27	18-28	-
Z200NETO LZ200NETO	68F 68G	2000	1Y68F-300F2	18-29	18-30	-
Z150PETO Z200NETO LZ150PETO LZ200NETO	68H 68F 68K 68G	2000	1Y68H-300F1	18-27	18-28	-
Z150TRZ Z175TRZ Z200TRZ LZ150TRZ LZ200TRZ	68H0 68L0 68F0 68K0 68G0	2001	1Z68F-100E1	18-28	18-29	-
Z150PETO Z175GETO Z200NETO LZ150PETO LZ200NETO	68H0 68L0 68F0 68K0 68G0	2001	1Z68F-300F1	18-28	18-29	-
Z150TRA,Z150PETO Z175TRA,Z175GETO Z200TRA,Z200NETO LZ150TRA,LZ150PETO LZ200TRA,LZ200NETO	68H1 68L1 68F1 68K1 68G1	2002	1A68F-100E1	18-28	18-29	18-66
Z200NETO	68F1	2002	1A68F-664E1	17-28	17-29	17-53
Z150PETO Z175GETO Z200NETO LZ150PETO LZ200NETO	68H1 68L1 68F1 68K1 68G1	2002	1A68F-300F1	18-28	18-29	18-66

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PARTS NEWS



News No. PE0-OM-070038(3/5)

Date: October 30, 2007

Signature: K. Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)Z150TR,(L)Z150PETO / Z175TR,Z175GETO / (L)Z200TR,(L)Z200NETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

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(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

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The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
Z200NETO LZ200NETO	68F1 68G1	2002	1A68F-200S1	17-28	17-29	17-53
Z150TRB,Z150PETO Z175TRB,Z175GETO Z200TRB,Z200NETO LZ150TRB,LZ150PETO LZ200TRB,LZ200NETO	68H2 68L2 68F2 68K2 68G2	2003	1B68F-100E1	18-30	18-31	18-68
Z200NETO	68F2	2003	1B68F-664E1	17-30	17-31	17-55
Z150PETO Z175GETO Z200NETO LZ150PETO LZ200NETO	68H2 68L2 68F2 68K2 68G2	2003	1B68F-300F1	18-30	18-31	18-68
Z200NETO LZ200NETO	68F2 68G2	2003	1B68F-200S1	18-30	18-31	18-68
Z150TRC,Z150PETO Z175TRC,Z175GETO Z200TRC,Z200NETO LZ150TRC,LZ150PETO LZ200TRC,LZ200NETO	68H3 68L3 68F3 68K3 68G3	2004	1C68F-100E1	19-32	19-33	19-70
Z200NETO	68F3	2004	1C68F-664E1	17-32	17-33	17-57
Z150PETO Z175GETO Z200NETO LZ150PETO LZ200NETO	68H3 68L3 68F3 68K3 68G3	2004	1C68F-300F1	18-32	18-33	18-70
Z200NETO LZ200NETO	68F3 68G3	2004	1C68F-200S1	18-32	18-33	18-70
Z150TRD,Z150PETO Z175TRD,Z175GETO Z200TRD,Z200NETO LZ150TRD,LZ150PETO LZ200TRD,LZ200NETO	68H4 68L4 68F4 68K4 68G4	2005	1D68F-100E1	19-32	19-33	19-70

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PARTS NEWS



News No. PE0-OM-070038(4/5)

Date: October 30, 2007

Signature: K. Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)Z150TR,(L)Z150PETO / Z175TR,Z175GETO / (L)Z200TR,(L)Z200NETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

PDF Replace --> Nov./30/2007

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
Z200NETO	68F4	2005	1D68F-664E1	17-32	17-33	17-57
Z150PETO	68H4	2005	1D68F-300F1	17-32	17-33	17-70
Z175GETO	68L4					
Z200NETO	68F4					
LZ150PETO	68K4					
LZ200NETO	68G4					
Z200NETO	68F4	2005	1D68F-200S1	19-32	19-33	19-70
LZ200NETO	68G4					
Z150TR,Z150PETO	68H5	2006	1E68F-100E1	19-31	19-32	19-69
Z175TR,Z175GETO	68L5					
Z200TR,Z200NETO	68F5					
LZ150TR,LZ150PETO	68K5					
LZ200TR,LZ200NETO	68G5					
Z200NETO	68F5	2006	1E68F-664E1	17-31	17-32	17-56
LZ200NETO	68G5					
Z150PETO	68H5	2006	1E68F-300F1	17-31	17-32	17-69
Z175GETO	68L5					
Z200NETO	68F5					
LZ150PETO	68K5					
LZ200NETO	68G5					
Z200NETO	68F5	2006	1E68F-200S1	19-31	19-32	19-69
LZ200NETO	68G5					
Z150TRF,Z150PETO	68H6	2007	1F68F-100E1	19-31	19-32	19-69
Z175GETO	68L6					
Z200TR(F),Z200NETO	68F6					
LZ150PETO	68K6					
LZ200TR,LZ200NETO	68G6					
Z200NETO	68F6	2007	1F68F-664E1	17-31	17-32	17-56
LZ200NETO	68G6					
Z150PETO	68H6	2007	1F68F-300F1	17-31	17-32	17-69
Z175GETO	68L6					
Z200NETO	68F6					
LZ150PETO	68K6					
LZ200NETO	68G6					

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PARTS NEWS

News No. PE0-OM-070038(5/5)

Date: October 30, 2007

Signature: K . Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)Z150TR,(L)Z150PETO / Z175TR,Z175GETO / (L)Z200TR,(L)Z200NETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

PDF Replace --> Nov./30/2007

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
Z200NETO LZ200NETO	68F6 68G6	2007	1F68F-200S1	17-31	17-32	17-56
Z150TRG,Z150PETO Z175GETO Z200TR(G),Z200NETO LZ200TR,LZ200NETO	68H7 68L7 68F7 68G7	2008	1G68F-100E1	19-31	19-32	19-69
Z200NETO	68F7	2008	1G68F-664E1	17-31	17-32	17-56
Z200NETO LZ200NETO	68F7 68G7	2008	1G68F-200S1	17-31	17-32	17-56

Thank you very much for your cooperation.

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PARTIE ELECTRIQUE 4

F1

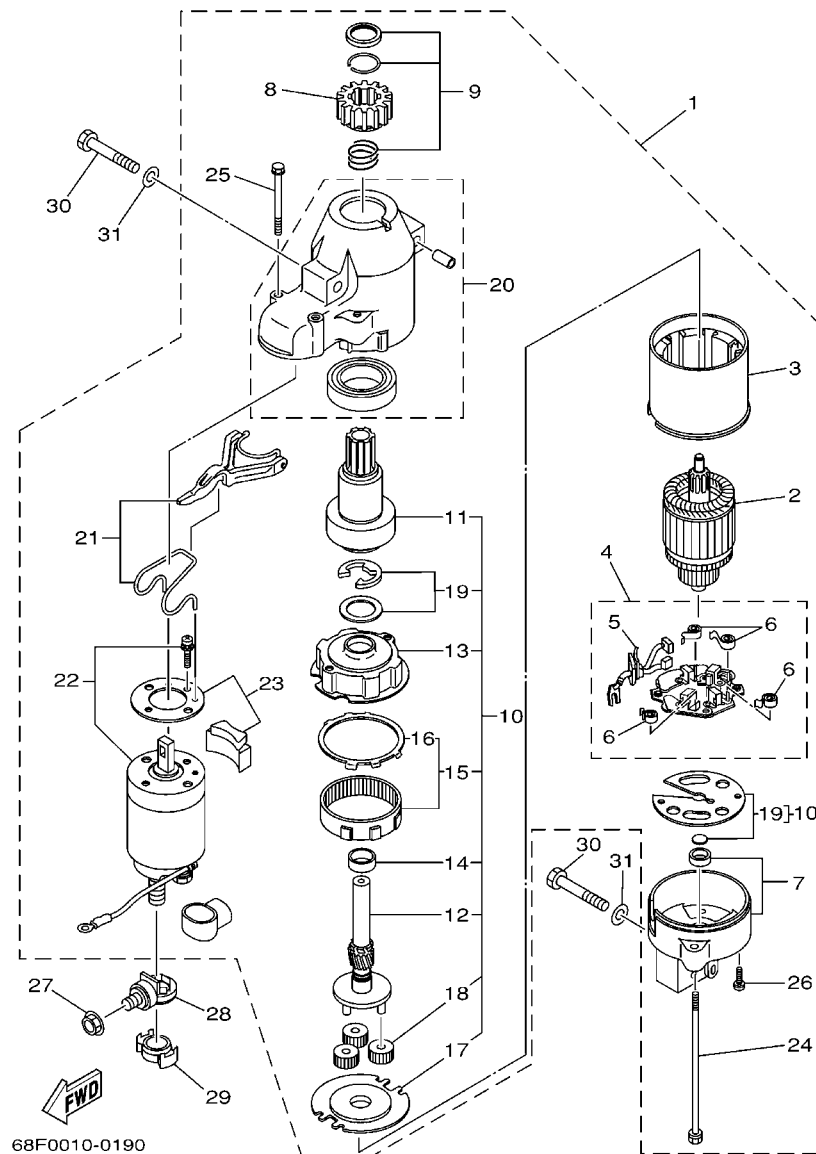


FIG. 19 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F9	68KG	68G6	REMARKS REMARQUES
1	68F-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	1	1	1	
2	67F-81850-00	..ARMATURE ASSY ..INDUIT	1	1	1	1	1	
3	67F-81810-00	..STATOR ASSY ..STATOR COMPLET	1	1	1	1	1	
4	68F-81840-00	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	1	1	1	1	
5	67F-81801-00	..BRUSH SET ..CHARBON	1	1	1	1	1	
6	67F-81813-00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4	4	4	4	4	
7	68F-81820-00	..REAR BRACKET ASSY ..SUPPORT ARRIERE COMPLET	1	1	1	1	1	
8	67F-81808-00	..PINION ASSY ..PIGNON	1	1	1	1	1	
9	67F-81857-00	..PINION STOPPER SET ..BUTEE PIGNON	1	1	1	1	1	
10	67F-81807-00	..GEAR ASSY, STARTING MOTOR ..PIGNON, DEMARREUR ELECTRIQUE	1	1	1	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN ..EMBAYAGE, ROUE LIBRE	1	1	1	1	1	
12	67F-81836-00	..SHAFT, PINION ..AXE, PIGNON	1	1	1	1	1	
13	67F-81821-00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1	1	1	1	1	
14	67F-81841-00	..BEARING ..ROULEMENT	1	1	1	1	1	
15	67F-81891-00	..GEAR, RING ..ROUE DENTEE	1	1	1	1	1	
16	67F-8183R-00	..GASKET ..JOINT	1	1	1	1	1	
17	67F-81830-00	..BRACKET, CENTER 2 ..SUPPORT, CENTRE 2	1	1	1	1	1	
18	60V-8183T-00	..GEAR, IDLER ..PIGNON, INTERMEDIAIRE	3	3	3	3	3	
19	67F-81809-00	..WASHER KIT ..JEU DE RONDELLES	1	1	1	1	1	
20	67F-81842-00	..COVER ..COUVERCLE	1	1	1	1	1	
21	67F-81839-00	..LEVER ASSY ..LEVIER COMPLET	1	1	1	1	1	
22	68F-81941-01	..STARTER RELAY ASSY ..LANCEUR RELAIS (ENS.)	1	1	1	1	1	
23	67F-81869-00	..COVER, DUST ..COUVERCLE, POUSSIERE	1	1	1	1	1	
24	6K7-81826-10	..BOLT ..BOULON	2	2	2	2	2	
25	67F-81828-00	..BOLT 2 ..RONDELLE, BUTEE 2	2	2	2	2	2	
26	67F-81846-00	..SCREW ..VIS	2	2	2	2	2	
27	90179-08003	NUT ECROU	1	1	1	1	1	

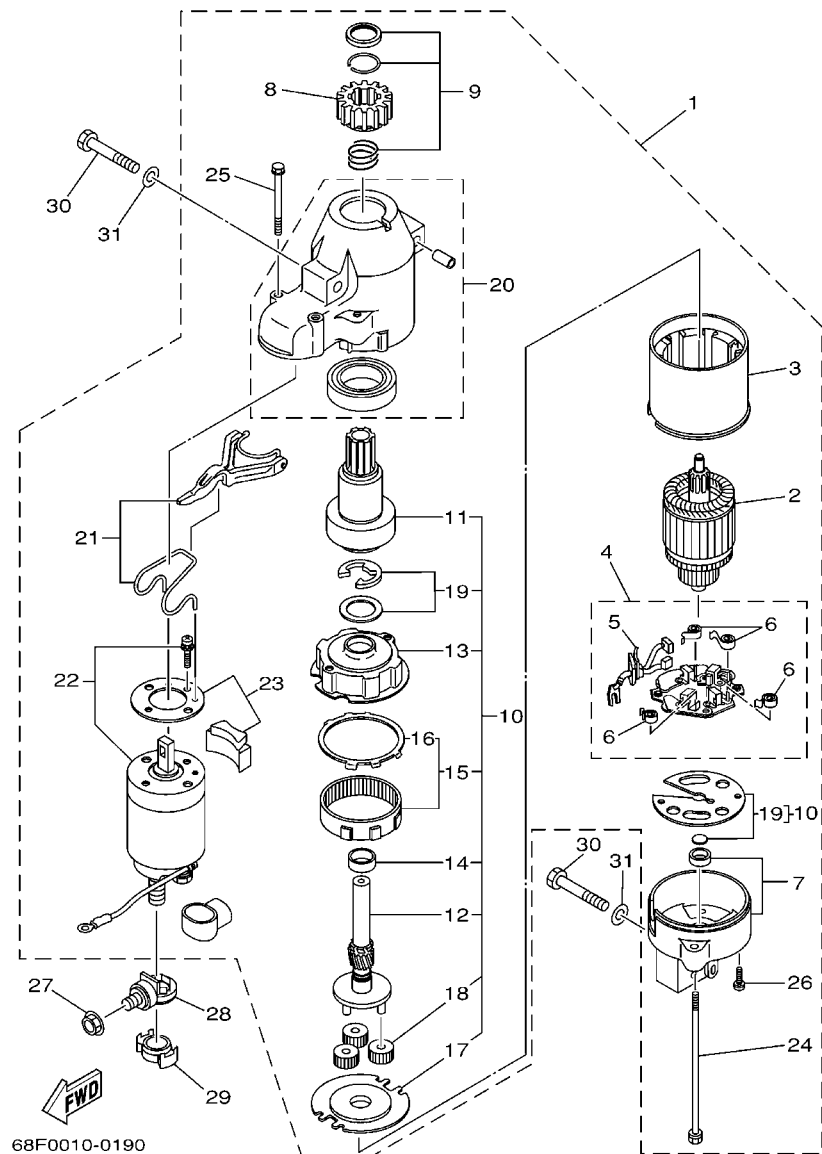


FIG. 19 STARTING MOTOR

DEMARREUR ELECTRIQUE

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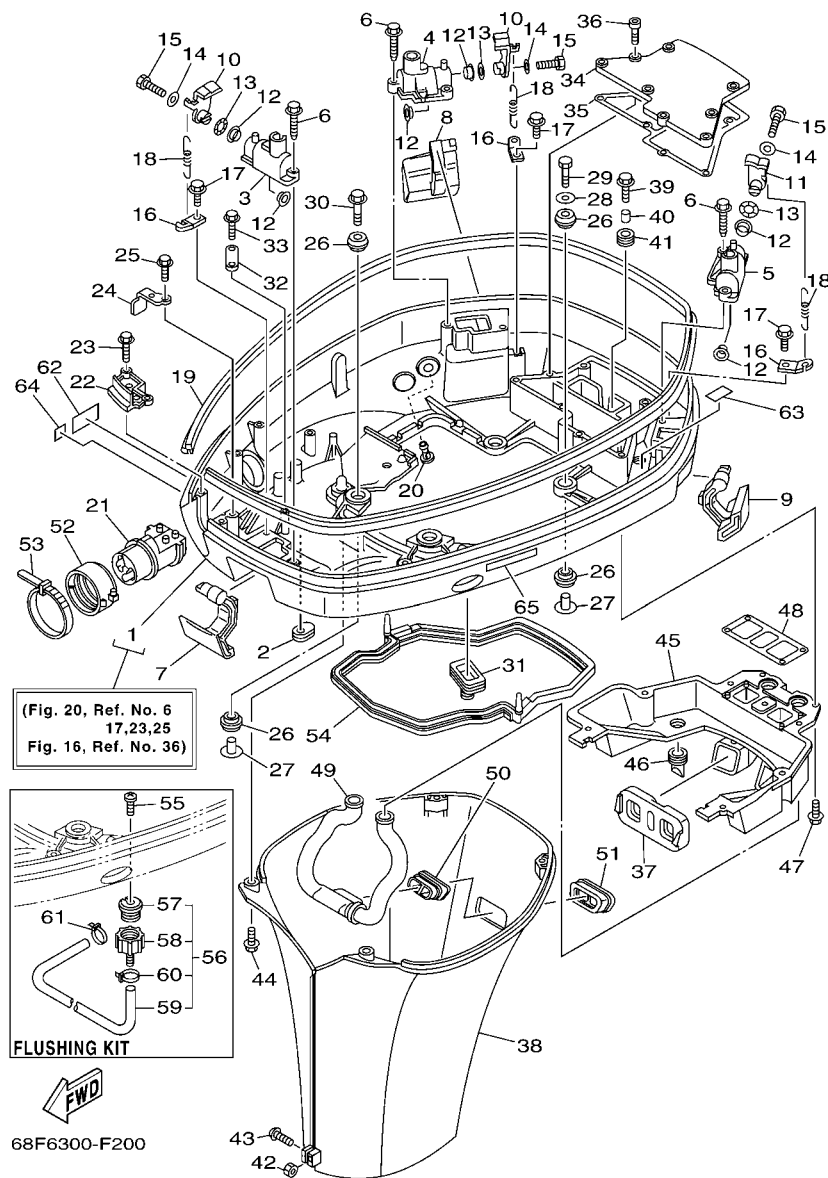


FIG. 20 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68J6	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-42710-10-8D	BOTTOM COWLING ASSY ENS. EMBASE	1	1	1	1	1	
2	61A-42727-00	GROMMET PASSE-FIL	1	1	1			
	64G-42727-00	GROMMET PASSE-FIL				1	1	
3	68F-42828-03-94	PLATE, CLAMP PLAQUE, PRESSE	1	1	1	1	1	
4	68F-42828-20-94	PLATE, CLAMP PLAQUE, PRESSE	1	1	1	1	1	
5	68F-42828-10-94	PLATE, CLAMP PLAQUE, PRESSE	1	1	1	1	1	
6	90109-06M82	BOLT BOULON	6	6	6	6	6	
7	68F-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
8	68F-42816-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
9	68F-42817-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
10	68F-42818-01	LEVER, CLAMP LEVIER, PRESSE	2	2	2	2	2	
11	6D8-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
12	90386-15M73	BUSH DOUILLE	6	6	6	6	6	
13	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3	3	3	3	
14	90201-06068	WASHER, PLATE RONDELLE, PLATE	3	3	3	3	3	
15	97095-06016	BOLT BOULON	3	3	3	3	3	
16	64D-43144-00	HOOK, SPRING CROCHET	3	3	3	3	3	
17	90109-06M80	BOLT BOULON	3	3	3	3	3	
18	90506-16M34	SPRING, TENSION RESSORT, TENSION	3	3	3	3	3	
19	68F-42615-00	SEAL JOINT	1	1	1	1	1	
20	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	1	1	
21	68F-42725-01	GROMMET PASSE-FIL	1	1	1	1	1	
22	68F-42738-00-5B	PLATE, FITTING ETRIER	1	1	1	1	1	
23	90109-06M86	BOLT BOULON	2	2	2	2	2	
24	64D-42738-10-5B	PLATE, FITTING ETRIER	1	1	1	1	1	
25	90109-06M80	BOLT BOULON	1	1	1	1	1	
26	90480-22M81	GROMMET PASSE-FIL	8	8	8	8	8	

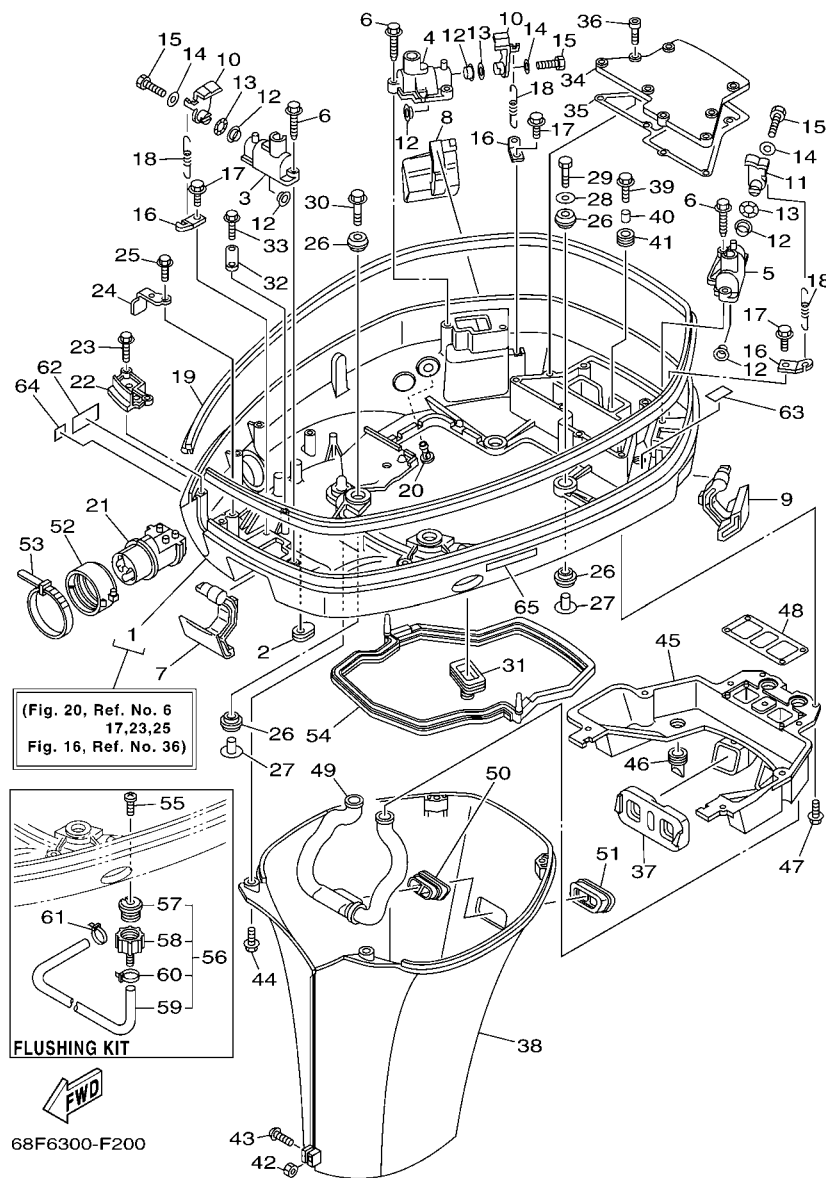


FIG. 20 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68J6	68F6	68K6	68G6	REMARKS REMARQUES
27	90387-08M37	COLLAR COLLERETTE	4	4	4	4	4	
28	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
29	97075-08035	BOLT BOULON	1	1	1	1	1	
30	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
31	688-42726-10	GROMMET PASSE-FIL	1	1	1	1	1	
32	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
33	95895-06020	BOLT, FLANGE BOULON	1	1	1	1	1	
34	68F-42723-00-94	COVER, BOTTOM COUVERCLE	1	1	1	1	1	
35	68F-42721-00	GASKET 1 JOINT 1	1	1	1	1	1	
36	90110-06038	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	8	8	8	8	8	
37	68F-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1	1	1	1	
38	68F-42741-00-4D	APRON CAPOT LATERAL	1	1				L(20.3") L(20.3")
	68F-42741-10-4D	APRON CAPOT LATERAL	1	1	1	1	1	X(25.3") X(25.3")
39	90119-06077	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
40	90387-06M43	COLLAR COLLERETTE	2	2	2	2	2	
41	90480-13M24	GROMMET PASSE-FIL	2	2	2	2	2	
42	95380-06600	NUT, HEXAGON ECROU	1	1	1	1	1	
43	90159-06M03	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1	1	1	
44	95895-06016	BOLT, FLANGE BOULON	2	2	2	2	2	
45	68F-42771-00	APRON CAPOT LATERAL	1	1	1	1	1	
46	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4	4	4	4	
47	95895-06016	BOLT, FLANGE BOULON	9	9	9	9	9	
48	68F-42722-00	GASKET 2 JOINT 2	1	1	1	1	1	
49	68F-12577-00	HOSE 2 TUYAU 2	1	1				L(20.3") L(20.3")
	68F-12577-10	HOSE 2 TUYAU 2	1	1	1	1	1	X(25.3") X(25.3")
50	68F-12582-01	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1				L(20.3") L(20.3")
	68F-12582-10	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1	1	1	1	X(25.3") X(25.3")



68F5100-E230

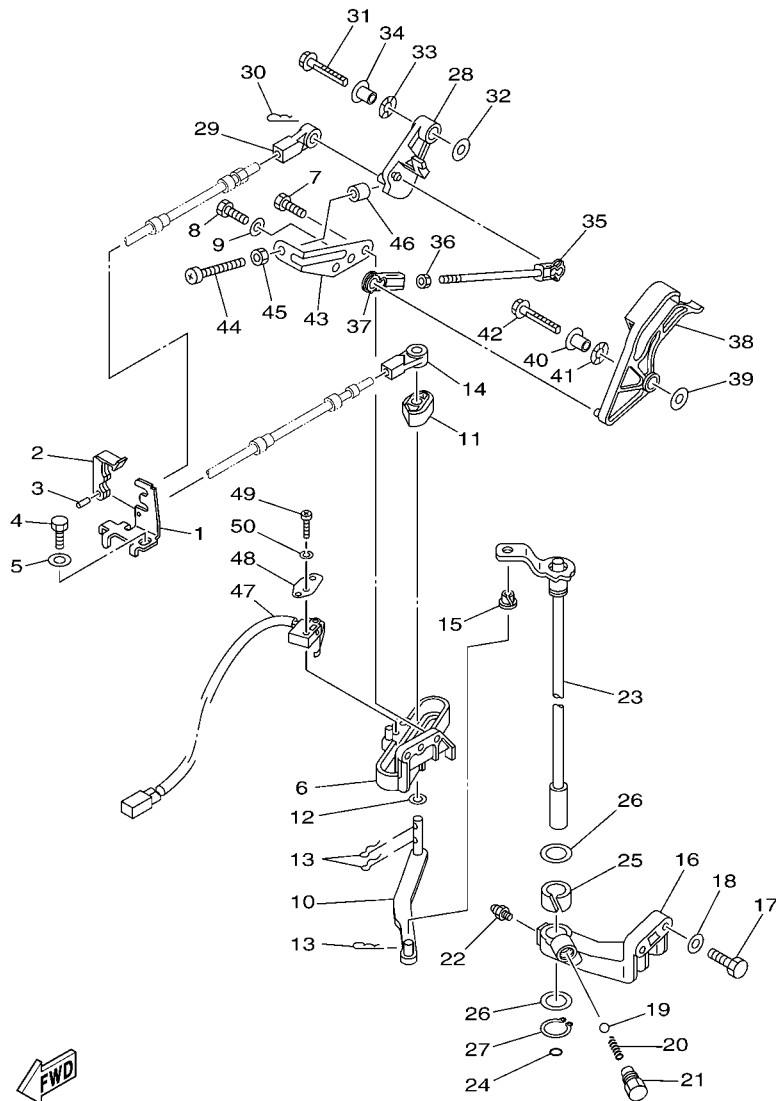
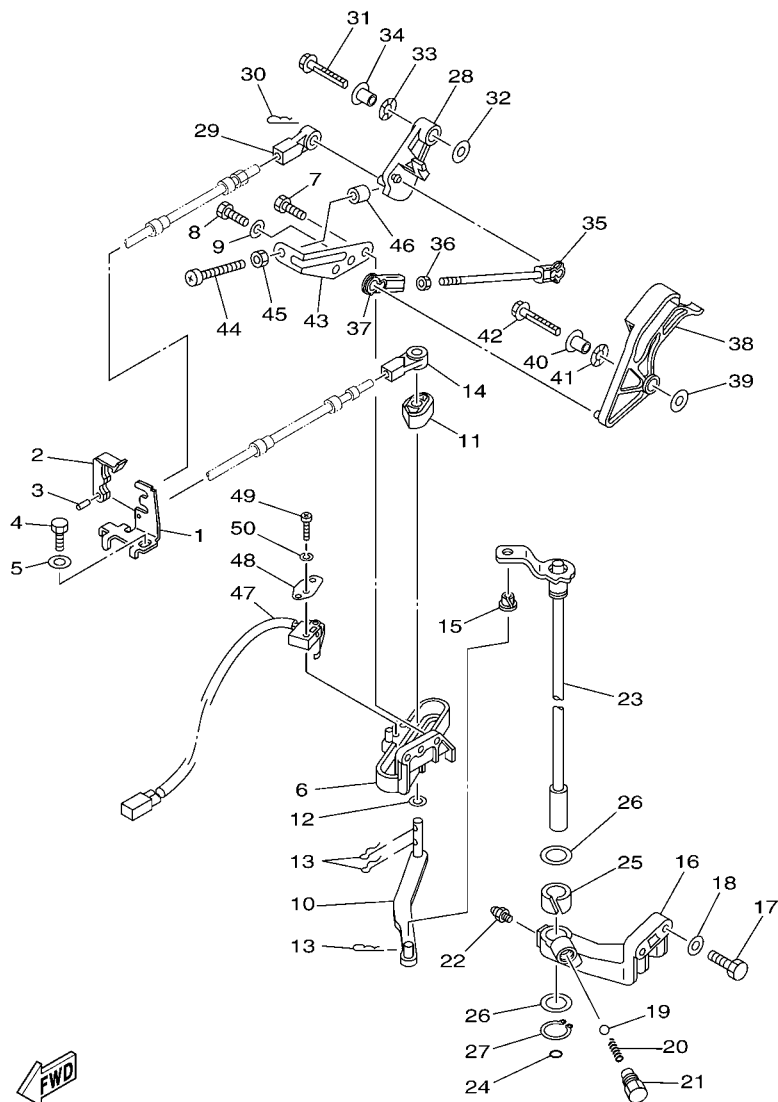


FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-48531-20	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	1	1	1	
2	663-48538-00	CLAMP, CABLE 1 COLLIER	1	1	1	1	1	
3	91690-30010	PIN, SPRING AGRAFFE	1	1	1	1	1	
4	97095-08016	BOLT BOULON	1	1	1	1	1	
5	92995-08600	WASHER RONDELLE	1	1	1	1	1	
6	68F-44117-01-1S	BRACKET SUPPORT	1	1	1	1	1	
7	97095-06020	BOLT BOULON	2	2	2	2	2	
8	97013-06012	BOLT BOULON	1	1	1	1	1	
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
10	68F-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	1	
11	68J-44122-01	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	1	1	
12	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
13	90468-18008	CLIP JONC	3	3	3	3	3	
14	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	1	1	
15	90386-06M12	BUSH DOUILLE	1	1	1	1	1	
16	6E5-44118-01-1S	BRACKET SUPPORT	1	1	1	1	1	
17	97013-08030	BOLT BOULON	2	2	2	2	2	
18	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
19	93501-04M02	BALL BILLE	1	1	1	1	1	
20	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
21	648-42715-00	BUSHING COUSSINET	1	1	1	1	1	
22	93700-06M03	NIPPLE, GREASE PION	1	1	1	1	1	
23	6E5-44120-03	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1		1			L(20.3") L(20.3")
	6E5-44120-23	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	1	1	X(25.3") X(25.3")
24	93210-09165	O-RING JOINT TORIQUE	1	1	1	1	1	
25	90386-16M66	BUSH DOUILLE	1	1	1	1	1	
26	90202-16061	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	



68F5100-E230

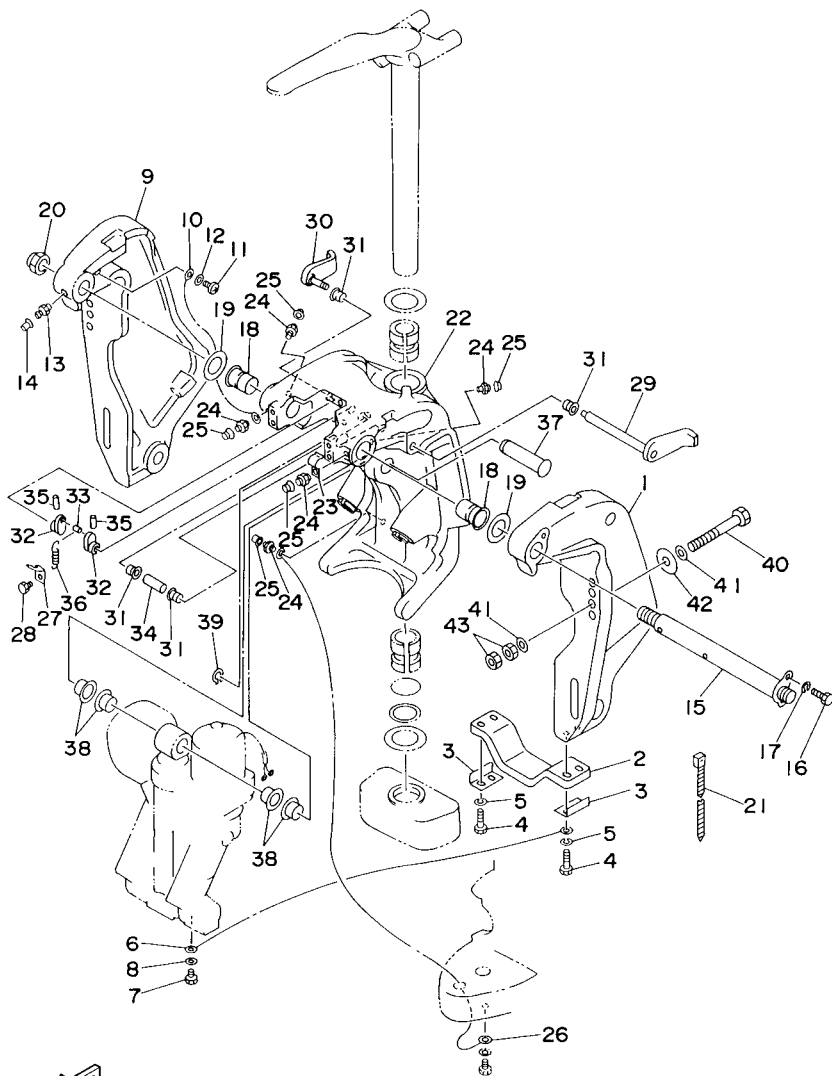
FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68J9	68F6	68K6	68G6	REMARKS REMARQUES
27	93410-16006	CIRCLIP CLIPS	1	1	1	1	1	
28	67H-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	1	1	
29	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	1	1	
30	90468-18008	CLIP JONC	1	1	1	1	1	
31	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
32	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
33	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	1	
34	90387-06M29	COLLAR COLLERETTE	1	1	1	1	1	
35	61A-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
36	95380-05600	NUT ECROU	1	1	1	1	1	
37	682-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
38	68F-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1	1	1	
39	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
40	90387-06M29	COLLAR COLLERETTE	1	1	1	1	1	
41	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	1	
42	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
43	68F-42744-00	STAY SUPPORT	1	1	1	1	1	
44	90157-06M11	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
45	95380-06600	NUT, HEXAGON ECROU	1	1	1	1	1	
46	688-44194-00	CAP CAPUCHON	1	1	1	1	1	
47	60V-8259F-00	SWITCH ASSY COMMUTATEUR	1	1	1	1	1	
48	61A-82588-01	PLATE PLAQUE	1	1	1	1	1	
49	97885-04016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	2	2	
50	92995-04100	WASHER RONDELLE	2	2	2	2	2	

FIG. 22 BRACKET 1

SUPPORT 1

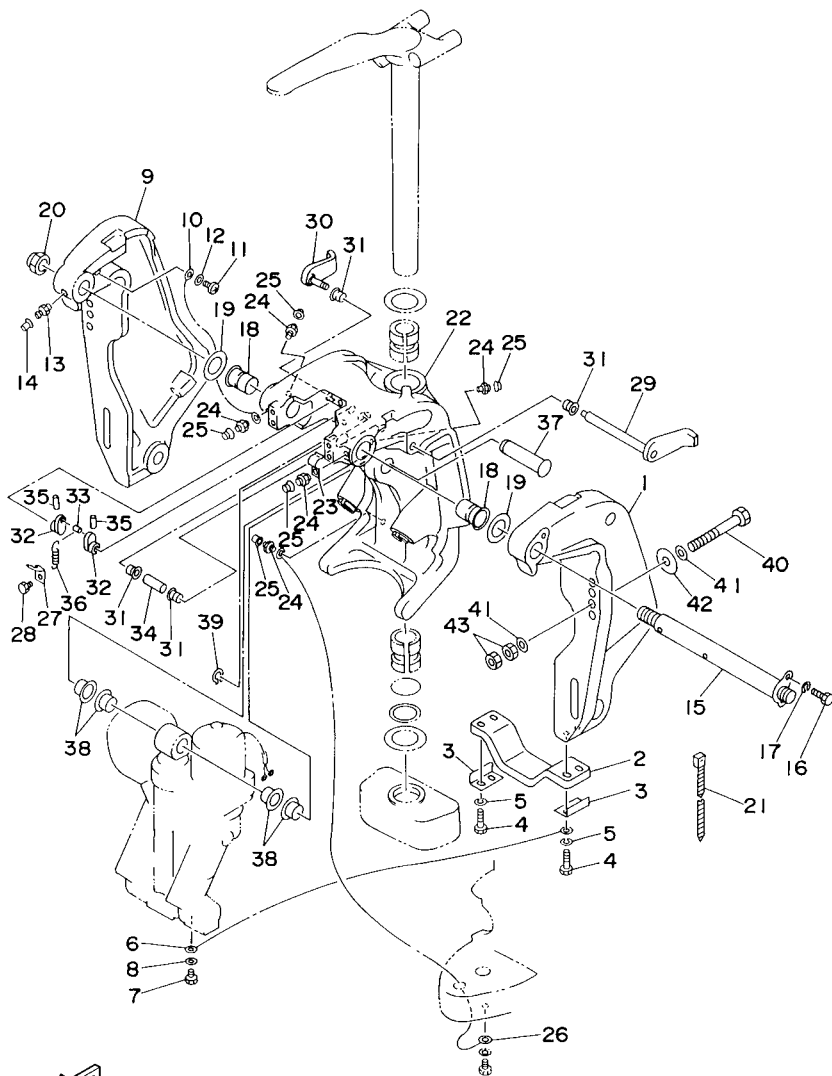


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6N60010-7160

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	64E-43111-02-8D	BRACKET, CLAMP 1 PRESSE 1	1	1	1	1	1	
2	6G5-45251-02	ANODE ANODE	1	1	1	1	1	
3	6G5-44526-00	PLATE PLAQUE	2	2	2	2	2	
4	97095-06030	BOLT BOULON	4	4	4	4	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	4	4	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	
7	97095-06010	BOLT BOULON	1	1	1	1	1	
8	92995-06600	WASHER RONDELLE	1	1	1	1	1	
9	64E-43112-02-8D	BRACKET, CLAMP 2 PRESSE 2	1	1	1	1	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
13	93700-06M03	NIPPLE, GREASE PION	1	1	1	1	1	
14	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1	1	1	1	AP AP
15	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1	1	1	
16	97095-08020	BOLT BOULON	1	1	1	1	1	
17	92995-08100	WASHER RONDELLE	1	1	1	1	1	
18	90386-25M31	BUSH DOUILLE	2	2	2	2	2	
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1	1	1	1	
21	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
22	64E-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1		1			L(20.3") L(20.3")
	64E-43311-20-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	1	1	X(25.3") X(25.3")
23	90465-08M63	CLAMP BRIDE	1	1	1	1	1	
24	93700-06M03	NIPPLE, GREASE PION	5	5	5	5	5	
25	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5	5	5	5	AP AP
26	6E5-82147-00	WIRE, LEAD 4 FIL 4	1		1			L(20.3") L(20.3")

FIG. 22 BRACKET 1

SUPPORT 1



6N60010-7160

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68J9	68F6	68K6	68G6	REMARKS REMARQUES
26	6E5-82147-20	WIRE, LEAD 4 FIL 4	1	1	1	1	1	X(25.3") X(25.3")
27	6G5-43144-00	HOOK, SPRING CROCHET	1	1	1	1	1	
28	97095-06010	BOLT BOULON	1	1	1	1	1	
29	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	1	1	
30	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	1	1	
31	90386-10M16	BUSH DOUILLE	4	4	4	4	4	
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2	2	2	2	
33	90249-06M19	PIN GOUPILLE	1	1	1	1	1	
34	90387-10M05	COLLAR COLLERETTE	1	1	1	1	1	
35	91690-30020	PIN, SPRING AGRAFFE	2	2	2	2	2	
36	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1	1	1	1	
37	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1	1	1	1	
38	90386-22M98	BUSH DOUILLE	4	4	4	4	4	
39	93410-22M11	CIRCLIP CLIPS	1	1	1	1	1	
40	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)		4	4		4	
	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4				4	
41	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8	8	8	8	
42	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
43	95380-12600	NUT ECROU	8	8	8	8	8	

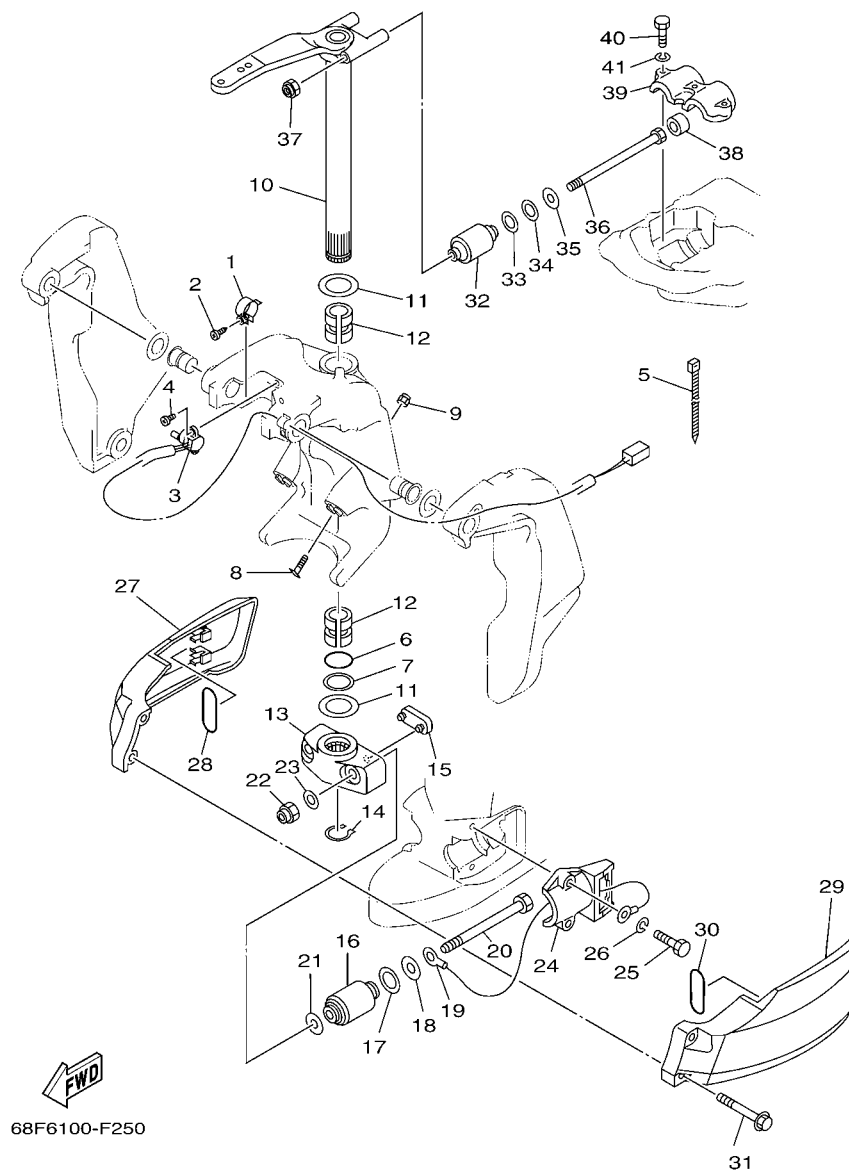


FIG. 23 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L6	68F6	68KG	68G6	REMARKS REMARQUES
1	64E-43139-02	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1	1	1	1	
2	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	1	1	1	1	1	
3	67H-83672-00	TRIM SENDER INCLINER RACCORD	1	1	1	1	1	
4	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	2	2	
5	90465-11M10	CLAMP BRIDE	3	3	3	3	3	
6	93210-37MH7	O-RING JOINT TORIQUE	1	1	1	1	1	
7	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
8	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2	2	2	2	
9	95780-10300	NUT, FLANGE ECROU	2	2	2	2	2	
10	68F-42510-A0-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1		1			L(20.3")
	68F-42510-B0-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	1	1	1	X(25.3") X(25.3")
11	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
12	90386-38M32	BUSH DOUILLE	2	2	2	2	2	
13	68F-44551-00-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	1	1	
14	93410-37M04	CIRCLIP CLIPS	1	1	1	1	1	
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1	1	1	1	
16	6G5-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2	2	2	
17	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
18	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
19	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	1	1	1	1	
20	90109-14006	BOLT BOULON	2	2	2	2	2	
21	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
22	90185-14M00	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2	2	2	2	
23	92995-14600	WASHER RONDELLE	2	2	2	2	2	
24	68F-44552-01-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2	2	2	2	
25	97095-10045	BOLT BOULON	4	4	4	4	4	
26	92995-10100	WASHER RONDELLE	4	4	4	4	4	

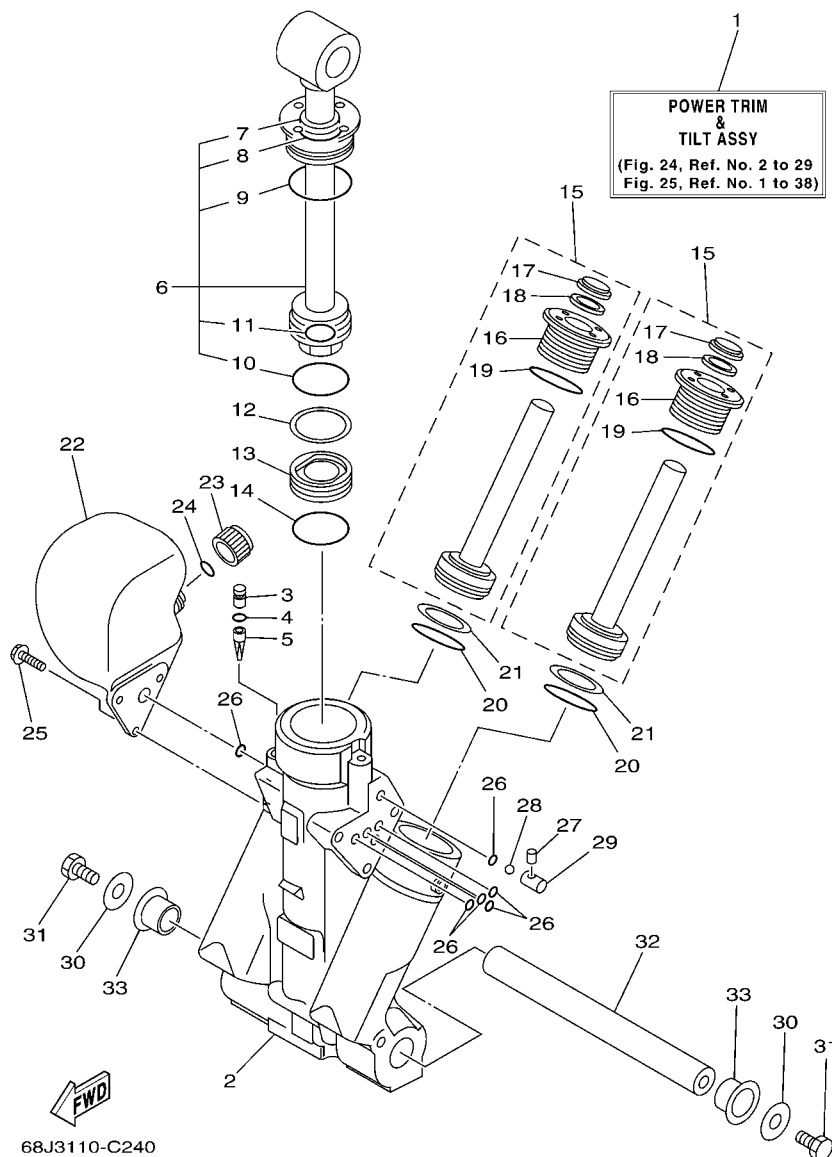


FIG. 24 POWER TRIM & TILT ASSY 1 **PUISSANCE PARER ET INCLINER 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	63P-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1	1	1	1	
2	64E-43825-01	HOUSING, TRIM & TILT CARTER	1	1	1	1	1	
3	64E-4388J-00	PLUG 2 BOUCHON 2	1	1	1	1	1	
4	93210-10M74	O-RING JOINT TORIQUE	1	1	1	1	1	
5	64E-43817-00	FILTER 2 FILTRE 2	1	1	1	1	1	
6	63P-43810-00	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS	1	1	1	1	1	
7	64E-43898-00	.SEAL ,DUST 2 .JOINT ANTI-PUSSIÈRE	1	1	1	1	1	
8	64E-43867-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
9	64E-43866-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
10	6E5-43862-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
11	64E-43883-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	6E5-43872-00	RING, BACK UP RESSORT	1	1	1	1	1	
13	6E5-43814-02	PISTON, FREE PISTON	1	1	1	1	1	
14	6E5-43862-00	O-RING JOINT TORIQUE	1	1	1	1	1	
15	64E-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2	2	2	2	
16	64E-43821-00	.SCREW, TRIM CYLINDER END .VIS	1	1	1	1	1	
17	64E-43822-00	.SEAL, TRIM DUST JOINT	1	1	1	1	1	
18	64E-4384J-00	.SEAL, TRIM DOWN JOINT	1	1	1	1	1	
19	6G5-43864-00	.O-RING JOINT TORIQUE	1	1	1	1	1	
20	6E5-43864-00	O-RING JOINT TORIQUE	2	2	2	2	2	
21	6E5-43874-01	RING, BACK UP RESSORT	2	2	2	2	2	
22	64E-43828-00	BODY, RESERVOIR CORPS	1	1	1	1	1	
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1	1	1	1	1	
24	64E-43897-00	O-RING JOINT TORIQUE	1	1	1	1	1	
25	64E-4388E-00	BOLT ,SCREW (L:14MM) VIS (L:14MM)	3	3	3	3	3	
26	64E-43869-00	O-RING JOINT TORIQUE	6	6	6	6	6	
27	64E-4381G-00	PIN COUPILL	1	1	1	1	1	

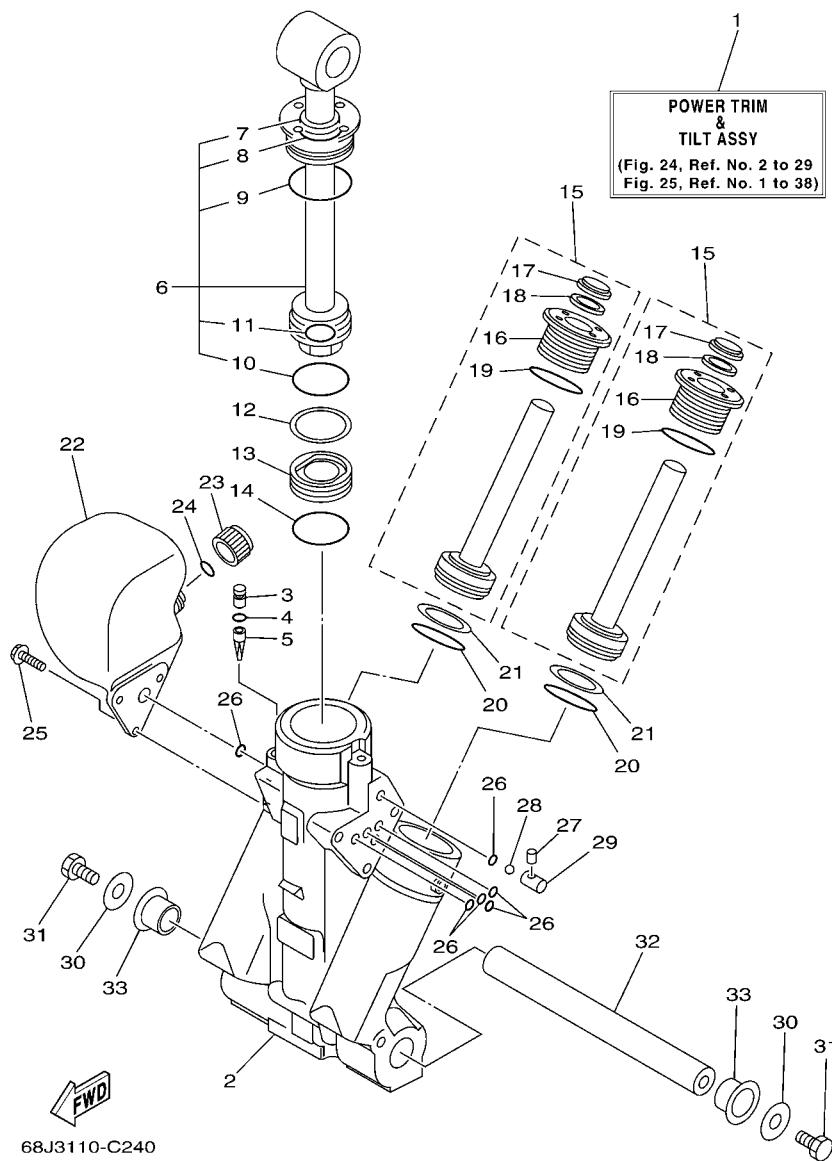


FIG. 24 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

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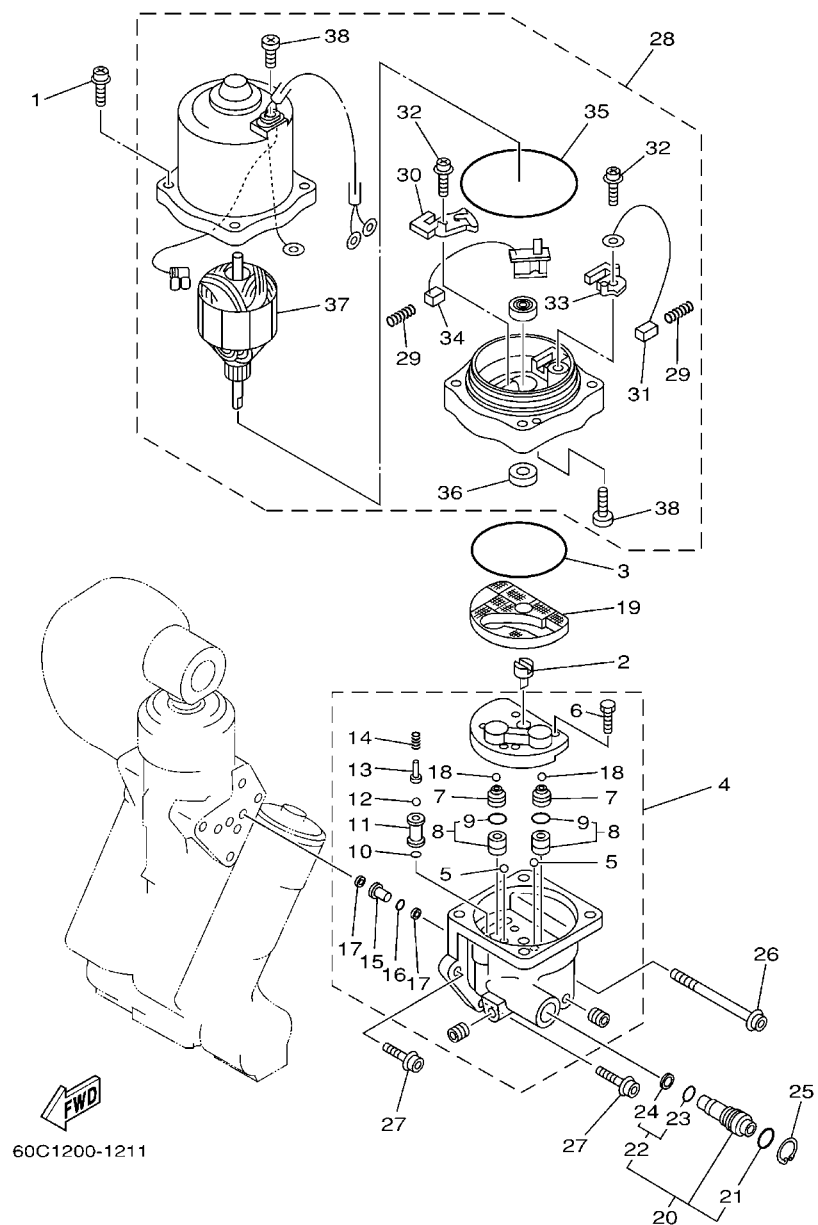


FIG. 25 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L6	68F6	68KG	68G6	REMARKS REMARQUES
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM) VIS (L:34.7MM)	4	4	4	4	4	
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1	1	1	1	1	
3	64E-43868-00	O-RING JOINT TORIQUE	1	1	1	1	1	
4	64E-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1	1	1	1	
5	72X-43858-00	.BALL .BILLE	2	2	2	2	2	
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4	4	4	4	4	
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2	2	2	2	2	
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2	2	2	2	
9	6E5-43896-00	..O-RING ..JOINT TORIQUE	1	1	1	1	1	
10	6G5-43863-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
11	64E-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1	1	1	1	
12	64E-43858-00	.BALL .BILLE	1	1	1	1	1	
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1	1	1	1	
14	64E-43855-00	.SPRING, UP RELIEF .RESSORT	1	1	1	1	1	
15	64E-43850-00	.VALVE SUB ASSY ..CLAPET AUXILIAIRE (ENS.)	1	1	1	1	1	
16	64E-43865-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
17	64E-43816-00	.FILTER 1 .FILTRE 1	2	2	2	2	2	
18	64E-43858-00	.BALL .BILLE	2	2	2	2	2	
19	64E-43817-10	FILTER 2 FILTRE 2	1	1	1	1	1	
20	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	1	1	1	1	
21	72X-85075-L0	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
22	64E-43827-00	.RING SET .BILLE	1	1	1	1	1	
23	64E-4387A-00	..O-RING ..JOINT TORIQUE	1	1	1	1	1	
24	64E-43873-00	..RING, BACK UP ..RESSORT	1	1	1	1	1	
25	64E-43875-00	RING, SNAP RESSORT	1	1	1	1	1	
26	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1	1	1	
27	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	2	2	

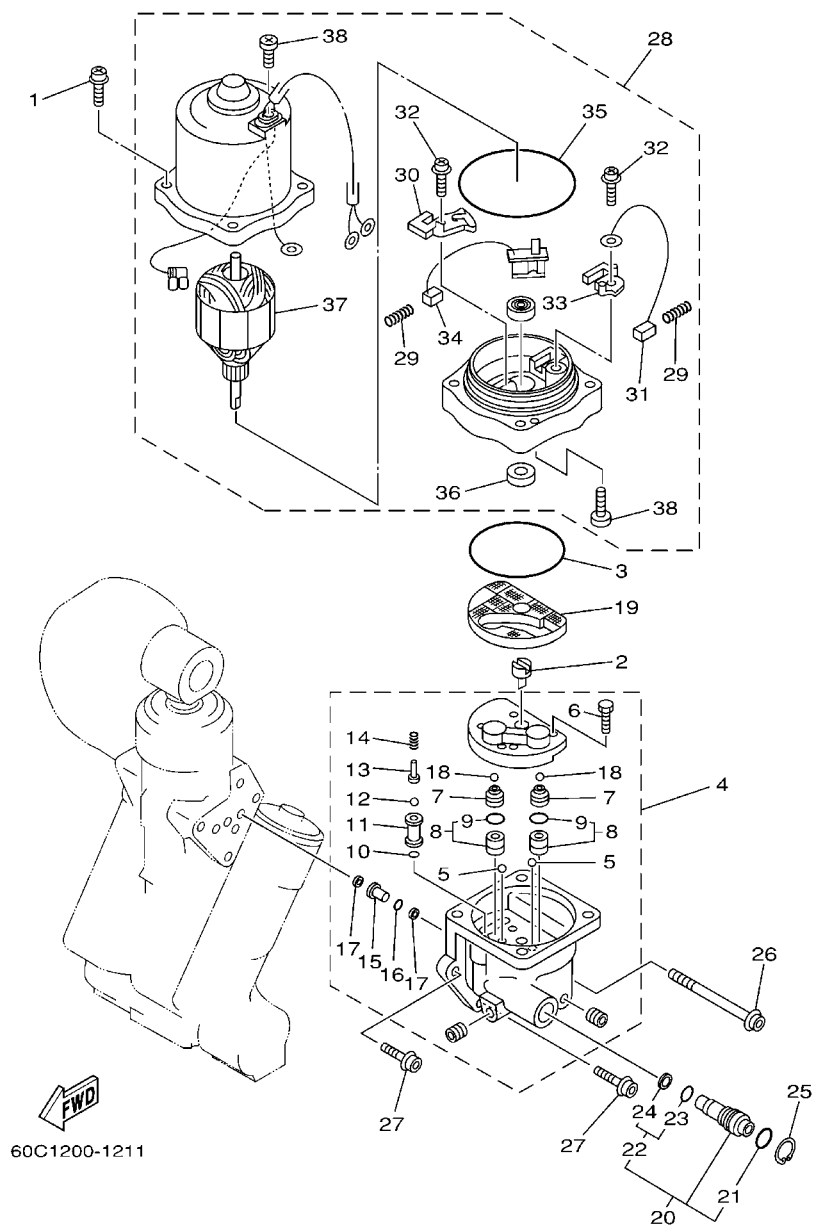
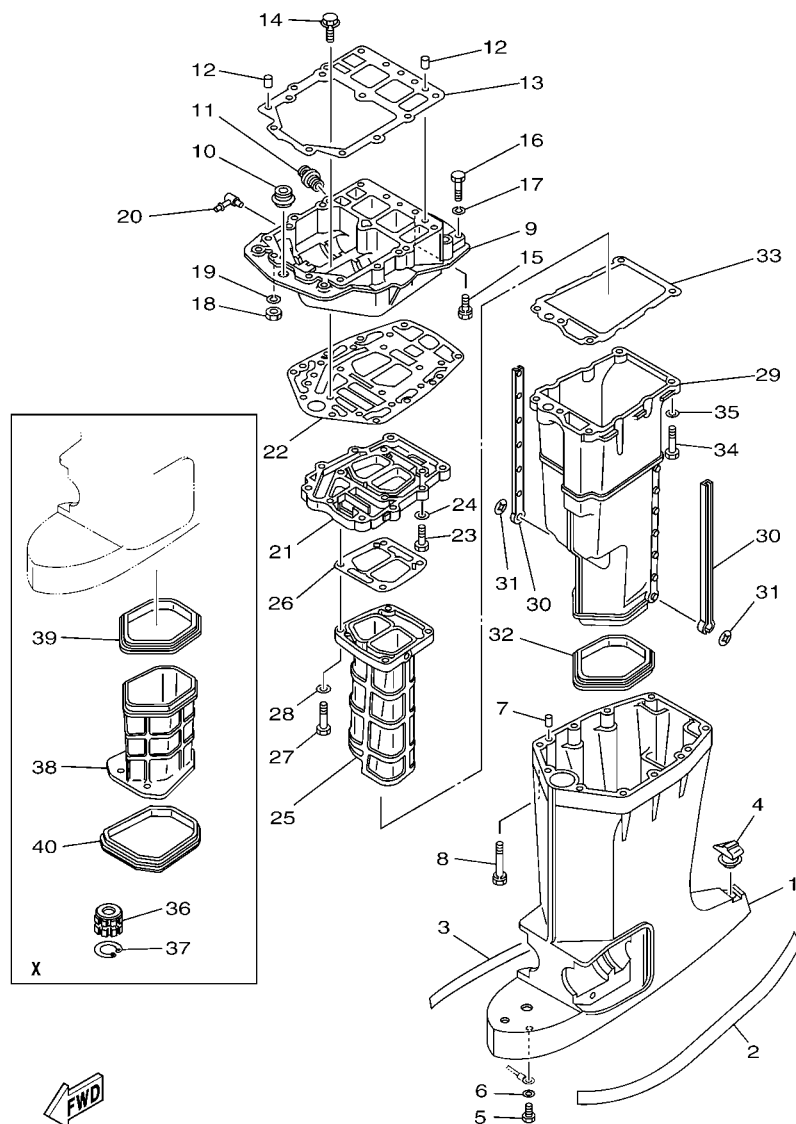


FIG. 25 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

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68F4100-D280

FIG. 26 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	6E5-45111-02-8D	CASING, UPPER FOURREAU	1		1			L(20.3")
	6E5-45111-23-8D	CASING, UPPER FOURREAU	1	1	1	1	1	L(20.3")
2	6R3-42791-41	MARK 1 ETIQUETTE 1	1	1	1	1	1	X(25.3")
3	6R3-42792-41	MARK ETIQUETTE	1	1	1	1	1	X(25.3")
4	6E5-45155-00	CAP CAPUCHON	1	1	1	1	1	
5	97095-06010	BOLT BOULON	1	1	1	1	1	
6	92995-06600	WASHER RONDELLE	1	1	1	1	1	
7	93608-12M05	PIN, DOWEL AXE	2	2	2	2	2	
8	90119-08078	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
9	6G5-41137-11-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	1	1	FLUSHING KIT
10	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	1	1	FLUSHING KIT
11	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1	1	1	1	
12	93608-12M05	PIN, DOWEL AXE	2	2	2	2	2	
13	68F-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
14	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
15	90119-08077	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
16	97095-08045	BOLT BOULON	2	2	2	2	2	
17	92995-08100	WASHER RONDELLE	2	2	2	2	2	
18	95380-08700	NUT ECROU	2	2	2	2	2	
19	92995-08100	WASHER RONDELLE	2	2	2	2	2	
20	6H1-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1	1	1	FLUSHING KIT
21	6G5-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	1	1	FLUSHING KIT
22	6G5-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
23	97095-08030	BOLT BOULON	4	4	4	4	4	
24	92995-08600	WASHER RONDELLE	4	4	4	4	4	
25	64D-41132-00-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	1	1	1	1	
26	6G5-41134-A1	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	

B6

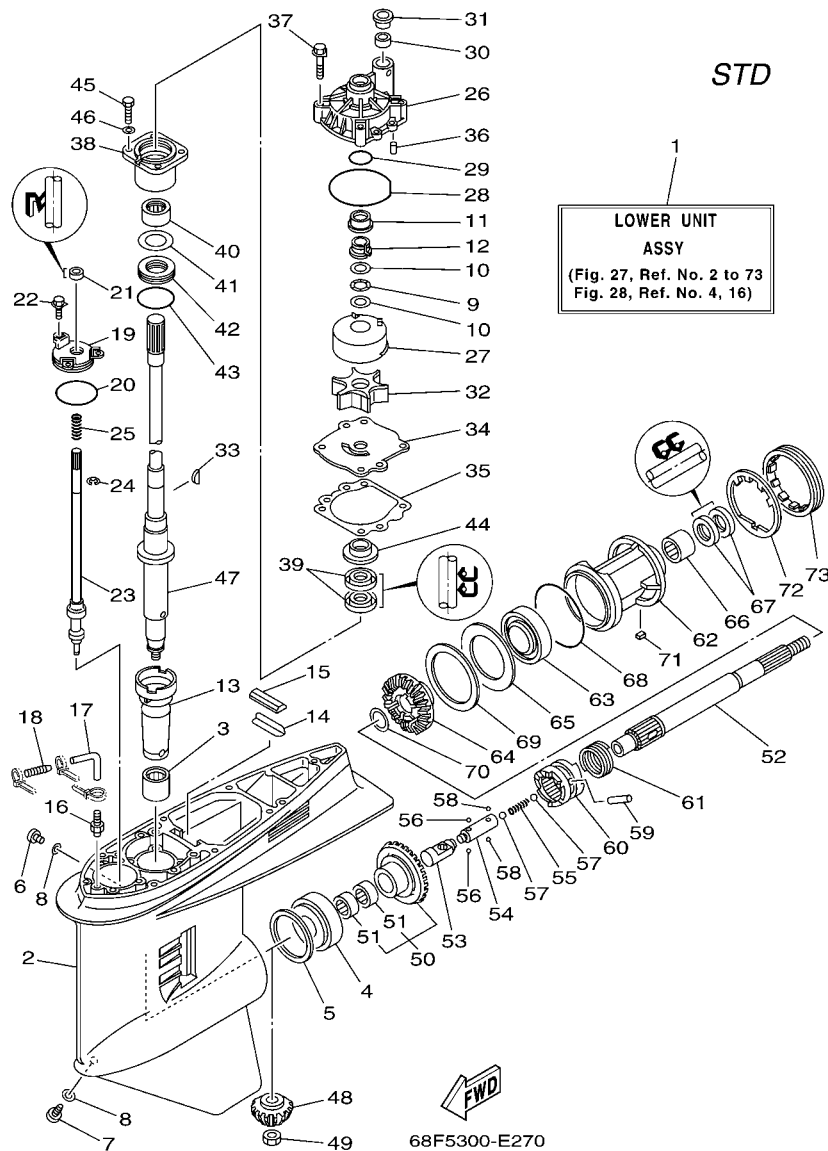


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	64E-45300-02-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1		1			L(20.3"),RH L(20.3"),RH
	64E-45300-22-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1			X(25.3"),RH X(25.3"),RH
2	6J9-45301-05-8D	CASING, LOWER BEQUILLE	1	1	1			
3	93311-928U5	BEARING ROULEMENT	1	1	1			
4	93332-000V3	BEARING ROULEMENT	1	1	1			
5	6G5-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1			UR UR
	6G5-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1			UR UR
	6G5-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1			UR UR
	6G5-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1			UR UR
	6G5-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1			UR UR
	6G5-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1			UR UR
	6G5-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1			UR UR
6	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1			
7	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	1			
8	90430-08020	GASKET JOINT	2	2	2			
9	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	1	1			
10	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	2	2			
11	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	1	1			
12	61A-45538-00	SPACER 1 ENTRETOISE	1	1	1			
13	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1			
14	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1		1			L(20.3") L(20.3")
	64D-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1			X(25.3") X(25.3")
15	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1			
16	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1			
17	90445-07ME8	HOSE (L80) DURITE (L80)	1		1			L(20.3") L(20.3")
	90445-07ME9	HOSE (L120) DURITE (L120)	1	1	1			X(25.3") X(25.3")
18	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	1	1			

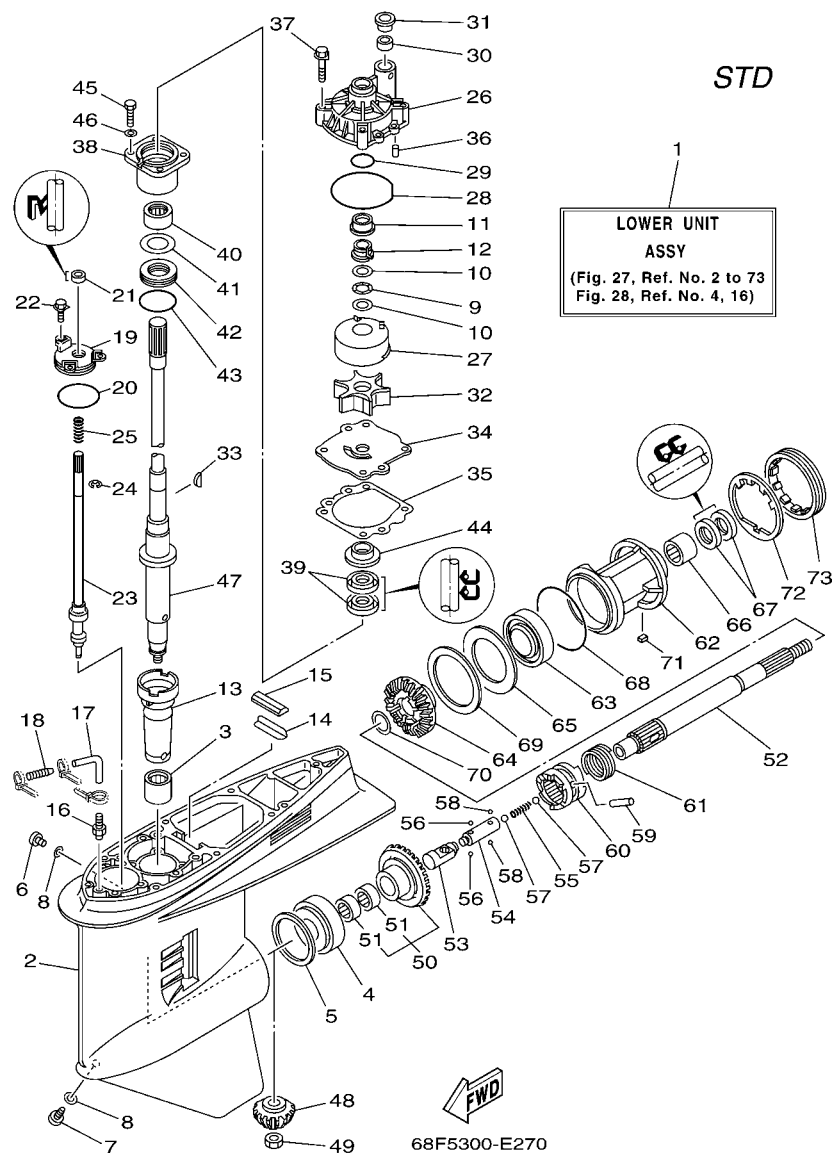


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68K6	68G6	REMARKS REMARQUES
19	6E5-45321-00	PLATE PLAQUETTE	1	1	1			
20	93210-58144	O-RING JOINT TORIQUE	1	1	1			
21	93106-09014	OIL SEAL JOINT SPY	1	1	1			
22	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3			
23	6G5-44150-02	SHIFT CAM ASSY CAME D'INVERSION	1	1	1			
24	99001-08600	CIRCLIP CIRCLIP	1	1	1			
25	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1			
26	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1			
27	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1	1	1			
28	93210-86M38	O-RING JOINT TORIQUE	1	1	1			
29	93210-37160	O-RING JOINT TORIQUE	1	1	1			
30	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
31	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1	1			
32	6E5-44352-01	IMPELLER TURBINE	1	1	1			
33	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1			
34	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1			
35	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1			
36	93606-12019	PIN, DOWEL GOUPILLE	2	2	2			
37	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4			
38	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1			
39	93101-28M16	OIL SEAL JOINT SPY	2	2	2			
40	93317-330U2	BEARING ROULEMENT	1	1	1			
41	6E5-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1			UR
	6E5-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1			UR
	6E5-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1			UR
	6E5-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1			UR
	6E5-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1			UR

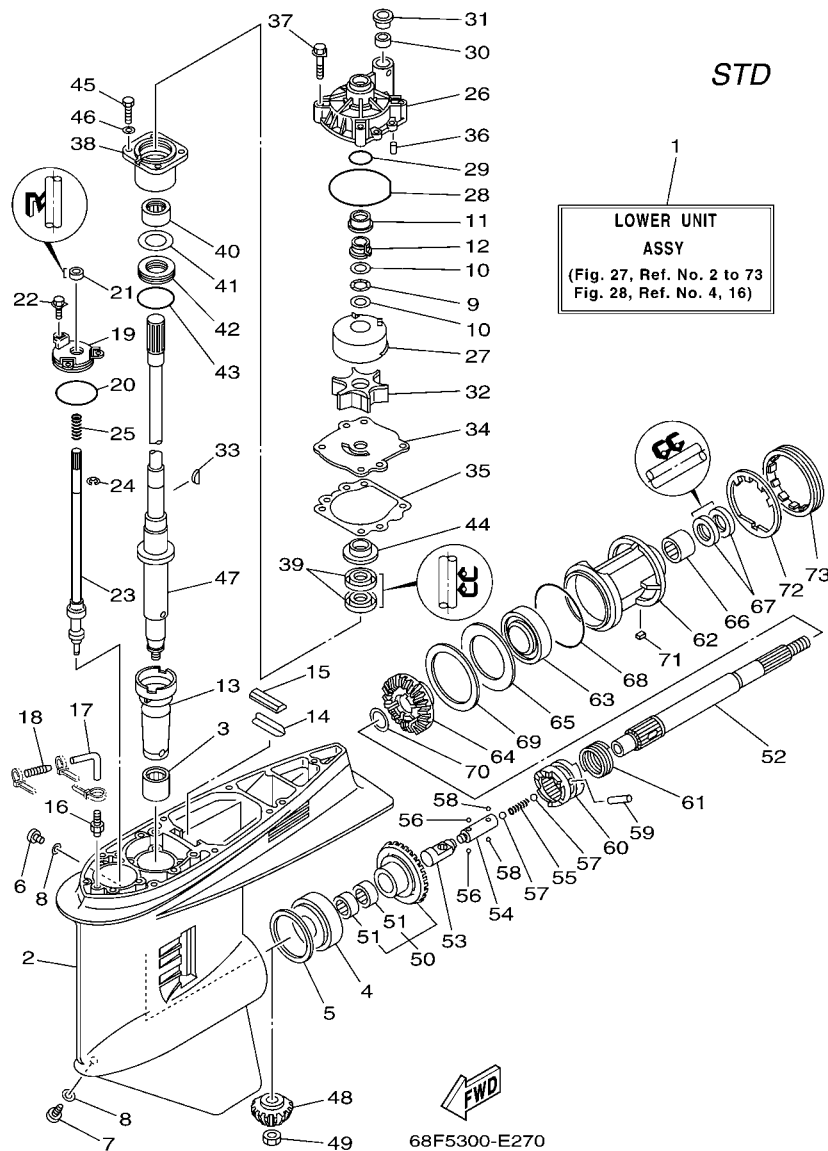
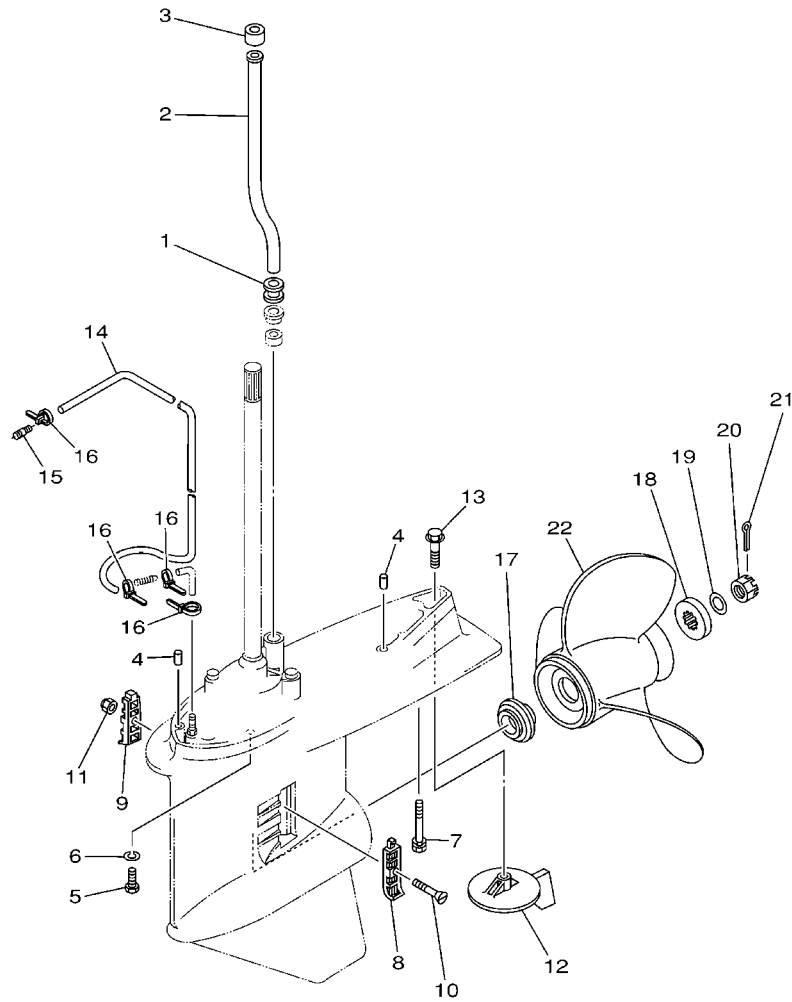


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68J9	68F6	68KG	68G6	REMARKS REMARQUES
41	6E5-45587-50	SHIM (T:0.40MM)	1	1	1			UR
		CALE (T:0.40MM)						UR
	6E5-45587-60	SHIM (T:0.50MM)	1	1	1			UR
		CALE (T:0.50MM)						UR
42	93341-930V2	BEARING CERVEAUX DE DIRECTION	1	1	1			
43	93210-55M14	O-RING JOINT TORIQUE	1	1	1			
44	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1	1			
45	97095-08025	BOLT BOULON	4	4	4			
46	92995-08600	WASHER RONDELLE	4	4	4			
47	6G5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1		1			L(20.3")
	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1			L(20.3") X(25.3")
48	6G5-45551-10	PINION (14T) PIGNON D'ATTAQUE (14D)	1	1	1			
49	90170-16M01	NUT ECROU	1	1	1			
50	6G5-45560-10	GEAR 1 (26T) PIGNON 1 (26T)	1	1	1			
51	93315-425V3	.BEARING .ROULEMENT	2	2	2			
52	6J9-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1	1			
53	6E5-45641-03	SHIFTER EMBRAYAGE	1	1	1			
54	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	1	1			
55	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1			
56	93507-32009	BALL BILLE	2	2	2			
57	93511-32017	BALL BILLES	2	2	2			
58	93503-16003	BALL BILLES	2	2	2			
59	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1			
60	6G5-45631-10	CLUTCH, DOG CRABOT	1	1	1			
61	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1			
62	6J9-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1			
63	93306-209U0	BEARING ROULEMENT	1	1	1			
64	6G5-45571-02	GEAR 2 (26T) PIGNON 2 (26T)	1	1	1			
65	6G5-45576-10	WASHER, THRUST RONDELLE DE CALAGE	1	1	1			

STD



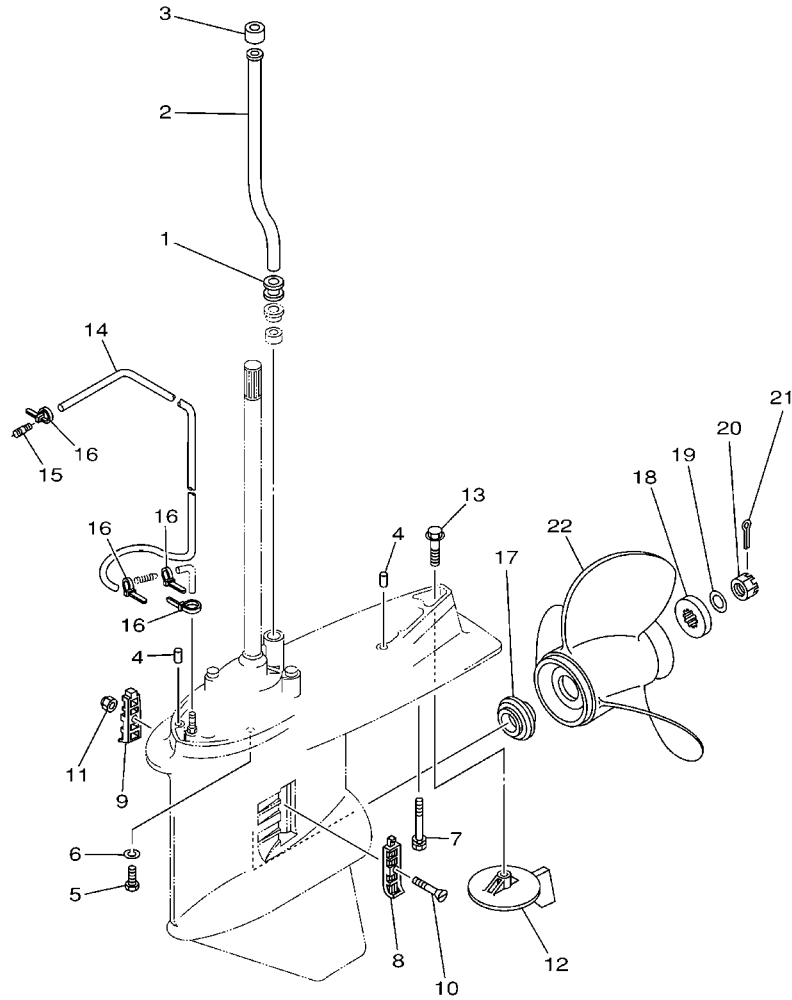
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FIG. 28 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
2	6E5-44361-00	TUBE, WATER TUBE D'EAU	1		1			L(20.3") L(20.3")
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	1	1			X(25.3") X(25.3")
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
4	93608-12M05	PIN, DOWEL AXE	2	2	2			
5	97075-10045	BOLT BOULON	6	6	6			
6	92995-10100	WASHER RONDELLE	6	6	6			
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1			
8	6J9-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1	1			
9	6J9-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1	1			
10	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1			
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1	1			
12	6J9-45371-01	TAB-TRIM ANODE DERIVE	1	1	1			
13	90105-10M00	BOLT, FLANGE BOULON	1	1	1			
14	90445-07M33	HOSE (L1080) DURITE (L1080)	1	1	1			
15	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1	1			
16	90465-11M10	CLAMP BRIDE	4	4	4			
17	6E5-45987-01	SPACER ENTRETOISE	1	1	1			
18	688-45997-01	SPACER ENTRETOISE	1	1	1			
19	92990-18200	WASHER RONDELLE, PLATE	1	1	1			
20	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	1	1			
21	91490-40030	PIN, COTTER GOUPILLE	1	1	1			
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1	1	1			UR UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1	1	1			UR UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M) HELICE (3X14"X19"-M)	1	1	1			UR UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M) HELICE (3X14-1/2"X17"-M)	1	1	1			UR UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M) HELICE (3X13-1/2"X23"-M)	1	1	1			UR UR

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FIG. 28 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
22	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M) HELICE (3X14-5/8"X16"-M)	1	1	1			UR UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M) HELICE (3X13-3/8"X25"-M)	1	1	1			UR UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M) HELICE (3X15-3/4"X13"-M)	1	1	1			UR UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1	1	1			UR UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1	1	1			UR UR
- - -	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2) HELICE (3X13-3/4"X19"-M2)	1	1	1			UR UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M) HELICE (3X13-3/8"X23"-M)	1	1	1			UR UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2) HELICE (3X13-3/4"X17"-M2)	1	1	1			UR UR
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M) HELICE (3X15-1/4"X19"-M)	1	1	1			UR UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) HELICE (3X14-7/8"X21"-M)	1	1	1			UR UR
- - -	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M) HELICE (3X14-1/2"X23"-M)	1	1	1			UR UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)	1	1	1			UR UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) HELICE (3X15-1/4"X17"-M)	1	1	1			UR UR
	68F-45970-00	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)			1			UR AP UR AP
	68F-45972-00	PROPELLER (3X14-1/4"X17"-M) HELICE (3X14-1/4"X17"-M)			1			UR AP UR AP
- - -	68F-45974-00	PROPELLER (3X13-3/4"X19"-M) HELICE (3X13-3/4"X19"-M)			1			UR AP UR AP
	68F-45976-00	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)			1			UR AP UR AP
- - -								
- - -								
- - -								

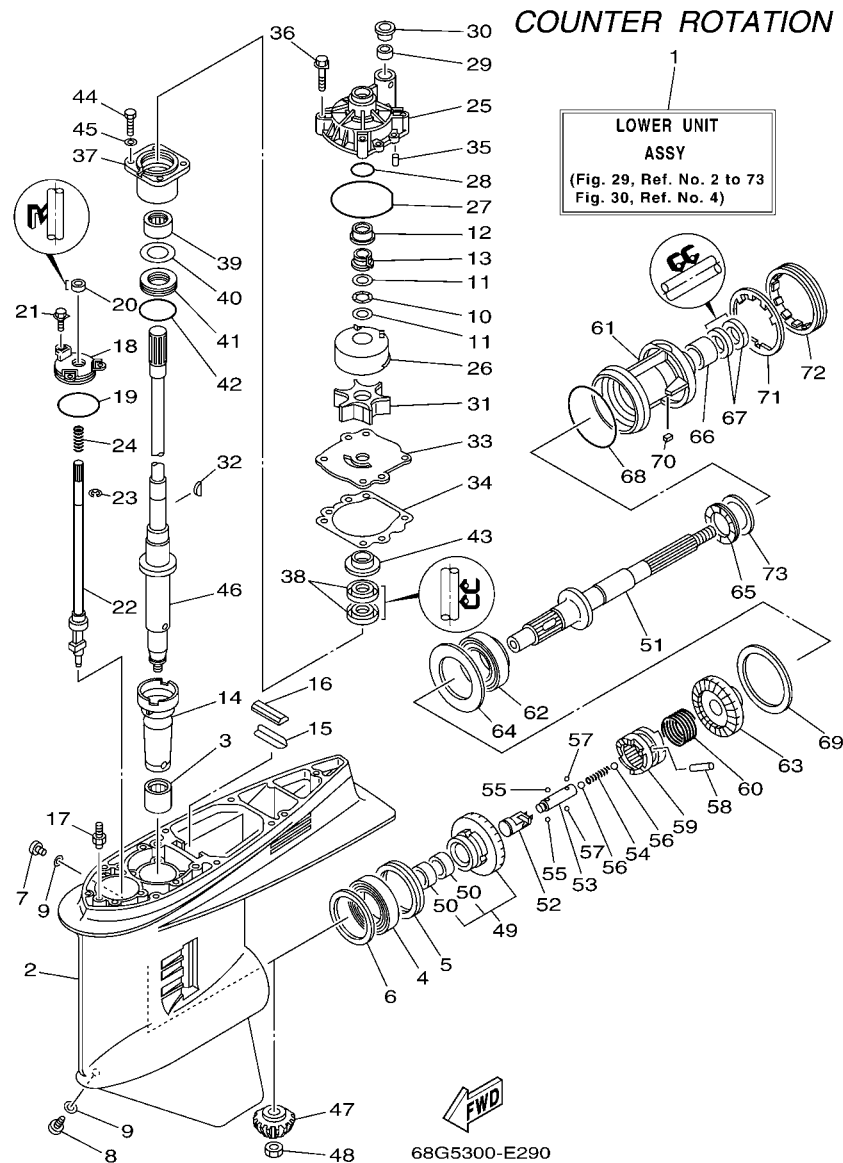


FIG. 29 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68J9	68F9	68KG	68G6	REMARKS REMARQUES
1	64H-45300-22-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)				1	1	X(25.3"),LH X(25.3"),LH
2	6J9-45301-05-8D	CASING, LOWER BEQUILLE				1	1	
3	93311-928U5	BEARING ROULEMENT				1	1	
4	93390-000U2	BEARING ROULEMENT				1	1	
5	93341-465U4	BEARING CERVEAUX DE DIRECTION				1	1	
6	6G5-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR UR
	6G5-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR UR
	6G5-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR UR
	6G5-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR UR
	6G5-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)				1	1	UR UR
	6G5-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)				1	1	UR UR
	6G5-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)				1	1	UR UR
7	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT				1	1	
8	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE				1	1	
9	90430-08020	GASKET JOINT				2	2	
10	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE				1	1	
11	90201-22M01	WASHER, PLATE RONDELLE, PLATE				2	2	
12	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE				1	1	
13	61A-45538-00	SPACER 1 ENTRETOISE				1	1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR				1	1	
15	64D-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC				1	1	X(25.3") X(25.3")
16	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC				1	1	
17	6J8-45378-00	NIPPLE, HOSE RACCORD, TUYAU				1	1	
18	6E5-45321-00	PLATE PLAQUETTE				1	1	
19	93210-58144	O-RING JOINT TORIQUE				1	1	
20	93106-09014	OIL SEAL JOINT SPY				1	1	
21	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE				3	3	

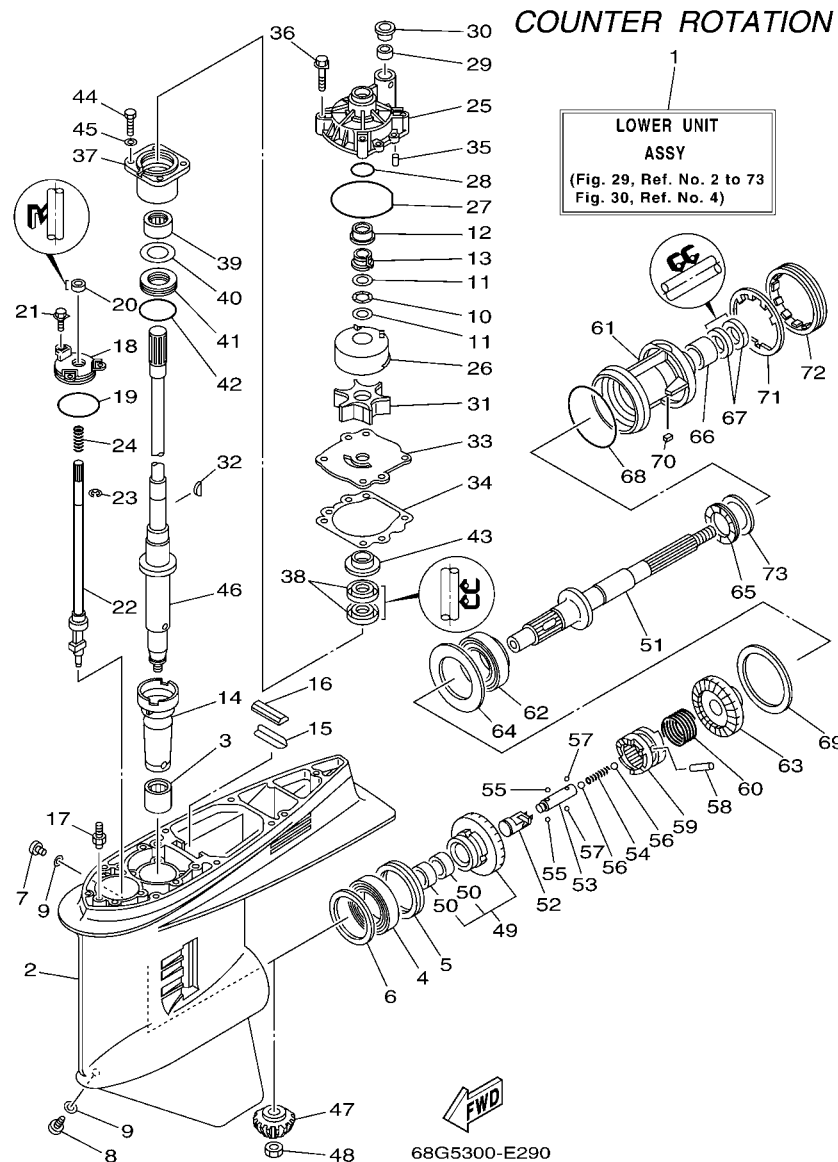


FIG. 29 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	98H9	9789	98F9	98KG	98G6	REMARKS REMARQUES
22	6K1-44150-01	SHIFT CAM ASSY CAME D'INVERSION				1	1	
23	99001-08600	CIRCLIP CIRCLIP				1	1	
24	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION				1	1	
25	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU				1	1	
26	61A-44322-02	INSERT, CARTRIDGE CUVETTE				1	1	
27	93210-86M38	O-RING JOINT TORIQUE				1	1	
28	93210-37160	O-RING JOINT TORIQUE				1	1	
29	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
30	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE				1	1	
31	6E5-44352-01	IMPELLER TURBINE				1	1	
32	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE				1	1	
33	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE				1	1	
34	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU				1	1	
35	93606-12019	PIN, DOWEL GOUPILLE				2	2	
36	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE				4	4	
37	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT				1	1	
38	93101-28M16	OIL SEAL JOINT SPY				2	2	
39	93317-330U2	BEARING ROULEMENT				1	1	
40	6E5-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR UR
	6E5-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR UR
	6E5-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR UR
	6E5-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR UR
	6E5-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)				1	1	UR UR
	6E5-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)				1	1	UR UR
	6E5-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)				1	1	UR UR
41	93341-930V2	BEARING CERVEAUX DE DIRECTION				1	1	
42	93210-55M14	O-RING JOINT TORIQUE				1	1	

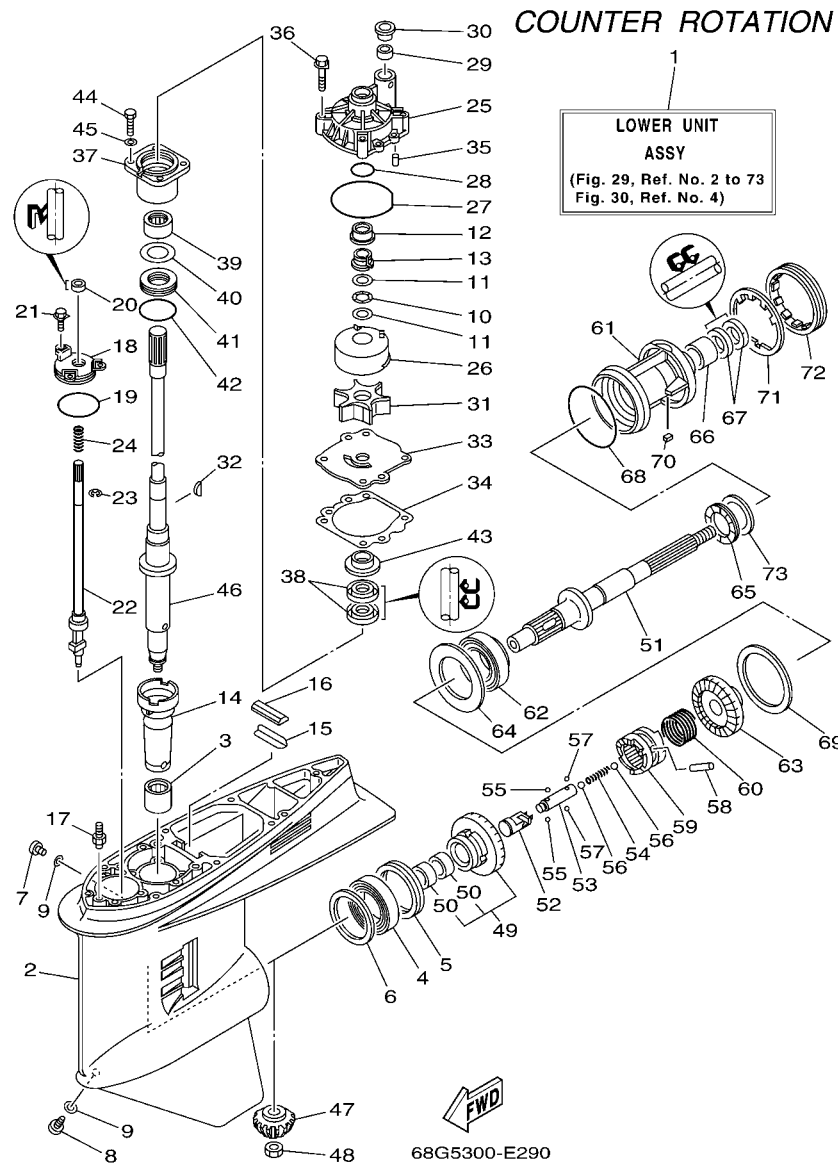


FIG. 29 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	98H9	9789	98F9	98KG	98G6	REMARKS REMARQUES
43	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE				1	1	
44	97095-08025	BOLT BOULON				4	4	
45	92995-08600	WASHER RONDELLE				4	4	
46	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.				1	1	X(25.3") X(25.3")
47	6G5-45551-10	PINION (14T) PIGNON D'ATTAQUE (14D)				1	1	
48	90170-16M01	NUT ECROU				1	1	
49	6K1-45560-01	GEAR 1 (26T) PIGNON 1 (26T)				1	1	
50	93315-425V3	.BEARING .ROULEMENT				2	2	
51	6K1-45611-10	SHAFT, PROPELLER ARBRE, HELICE				1	1	
52	6K1-45641-01	SHIFTER EMBRAYAGE				1	1	
53	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR				1	1	
54	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION				1	1	
55	93507-32009	BALL BILLE				2	2	
56	93511-32017	BALL BILLES				2	2	
57	93503-16003	BALL BILLES				2	2	
58	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE				1	1	
59	6G5-45631-10	CLUTCH, DOG CRABOT				1	1	
60	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT				1	1	
61	6K1-45332-01-94	HOUSING, BEARING FLASQUE, ROULEMENT				1	1	
62	93332-00048	BEARING ROULEMENT				1	1	
63	6K1-45570-20	GEAR 2 (26T) PIGNON 2 (26T)				1	1	
64	6K1-45576-00	WASHER, THRUST RONDELLE DE CALAGE				1	1	
65	93341-440U5	BEARING CERVEAUX DE DIRECTION				1	1	
66	93315-43061	BEARING ROULEMENT				1	1	
67	93101-30M17	OIL SEAL JOINT SPY				2	2	
68	93210-97M55	O-RING JOINT TORIQUE				1	1	
69	6G5-45577-02	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR UR

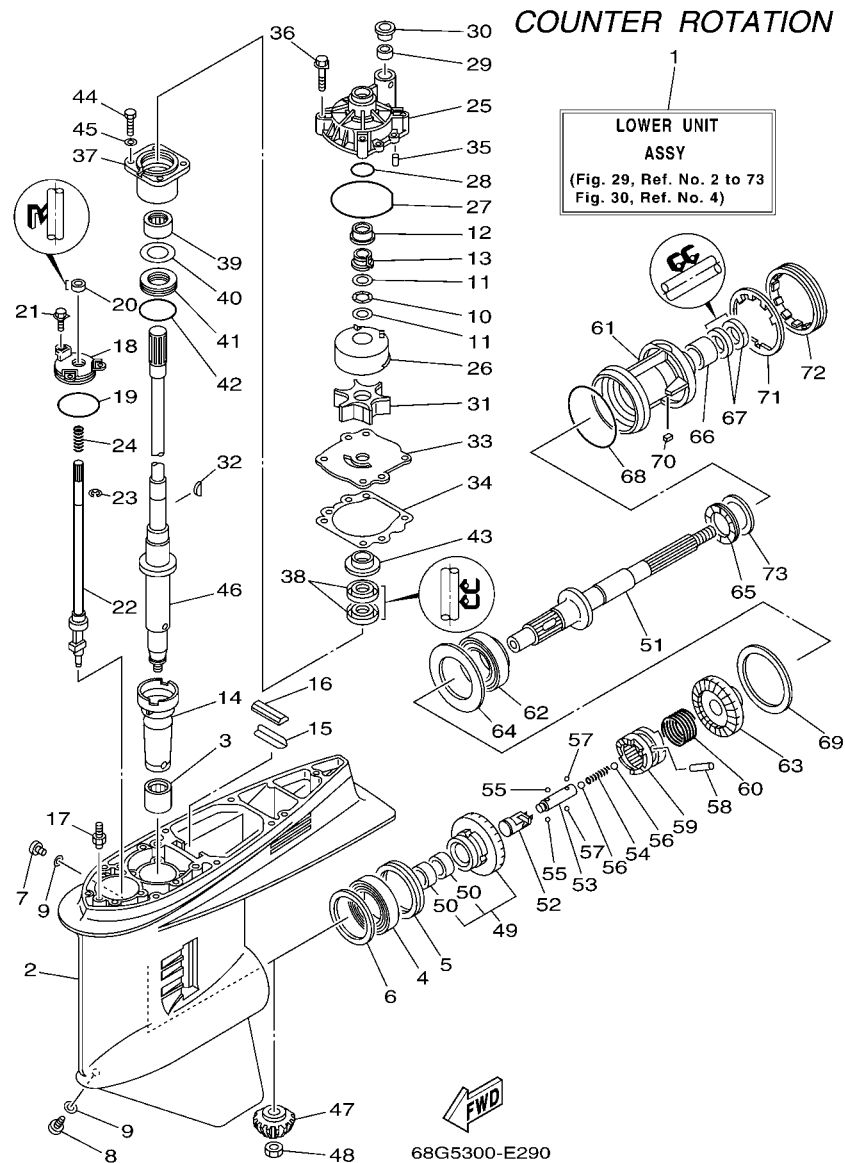
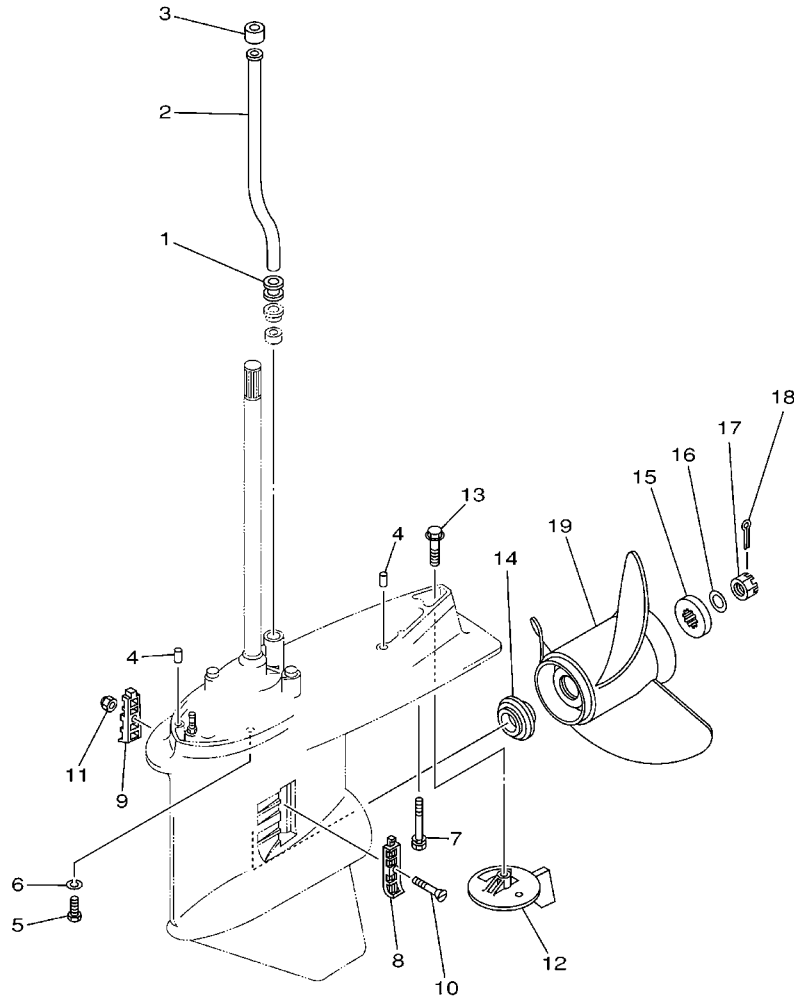


FIG. 29 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	68J9	68F9	68K9	68G6	REMARKS REMARQUES
69	6G5-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR UR
	6G5-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR UR
	6G5-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR UR
	6G5-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)				1	1	UR UR
	6G5-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)				1	1	UR UR
---	6G5-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)				1	1	UR UR
70	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE				1	1	
71	6G5-45383-01	WASHER, CLAW FREIN D'ECROU				1	1	
72	6G5-45384-00	NUT ECROU				1	1	
73	6K1-45578-01	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR UR
---	6K1-45578-10	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR UR
	6K1-45578-20	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR UR
	6K1-45578-30	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR UR
	6K1-45578-40	SHIM (T:0.30MM) CALE (T:0.30MM)				1	1	UR UR
	6K1-45578-50	SHIM (T:0.40MM) CALE (T:0.40MM)				1	1	UR UR
---	6K1-45578-60	SHIM (T:0.50MM) CALE (T:0.50MM)				1	1	UR UR

COUNTER ROTATION



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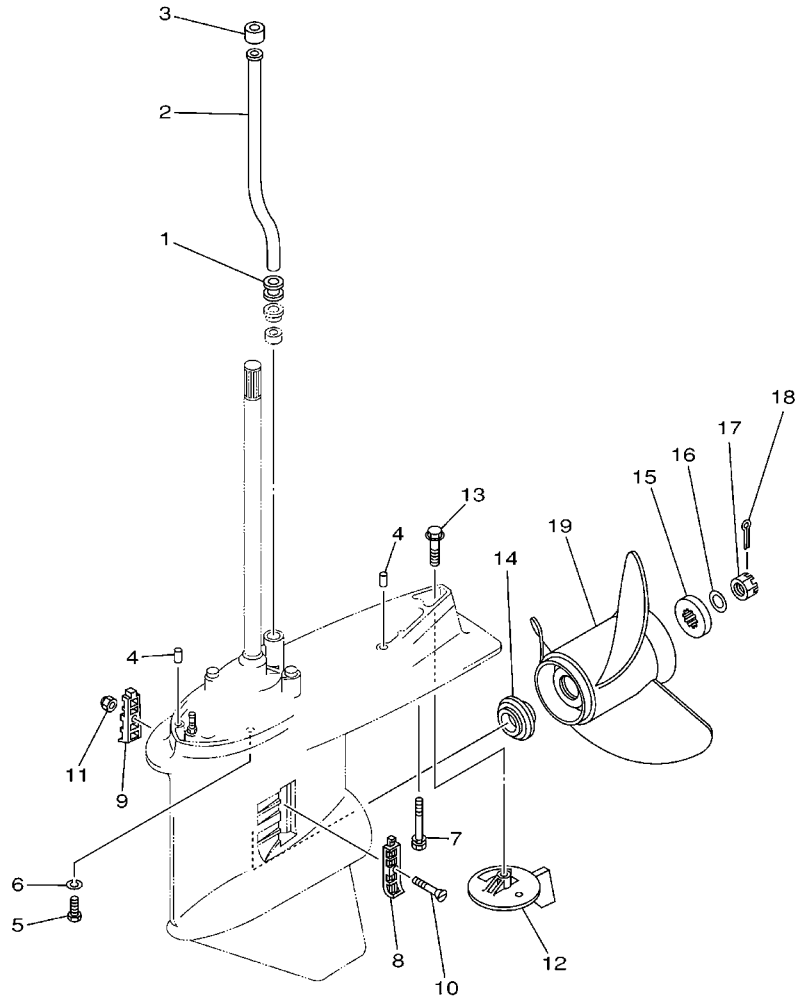
FIG. 30 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H9	9789	68F6	68KG	68G6	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
2	6E5-44361-20	TUBE, WATER TUBE D'EAU				1	1	X(25.3") X(25.3")
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
4	93608-12M05	PIN, DOWEL AXE				2	2	
5	97075-10045	BOLT BOULON				6	6	
6	92995-10100	WASHER RONDELLE				6	6	
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE				1	1	
8	6J9-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1				1	1	
9	6J9-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2				1	1	
10	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE				1	1	
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT				1	1	
12	6K1-45371-02	TAB-TRIM ANODE DERIVE				1	1	
13	90105-10M00	BOLT, FLANGE BOULON				1	1	
14	6E5-45987-01	SPACER ENTRETOISE				1	1	
15	688-45997-01	SPACER ENTRETOISE				1	1	
16	92990-18200	WASHER RONDELLE, PLATE				1	1	
17	90171-18M04	NUT, CASTLE ECROU, CRENELE				1	1	
18	91490-40030	PIN, COTTER GOUPILLE				1	1	
19	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)				1	1	UR UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)				1	1	UR UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)				1	1	UR UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)				1	1	UR UR
	6R1-45970-A1	PROPELLER (3X15-1/4"X19"-ML) HELICE (3X15-1/4"X19"-ML)				1	1	UR UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML) HELICE (3X14-7/8"X21"-ML)				1	1	UR UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML) HELICE (3X14-1/2"X23"-ML)				1	1	UR UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)				1	1	UR UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML) HELICE (3X15-1/4"X17"-ML)				1	1	UR UR

D4

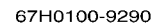
COUNTER ROTATION



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FIG. 30 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L6	68F6	68KG	68G6	REMARKS REMARQUES
19	68G-45972-00	PROPELLER (3X14-1/4"X17"-ML) HELICE (3X14-1/4"X17"-ML)					1	UR AP UR AP
	68G-45974-00	PROPELLER (3X13-3/4"X19"-ML) HELICE (3X13-3/4"X19"-ML)					1	UR AP UR AP
	68G-45976-00	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)					1	UR AP UR AP

[illegible]

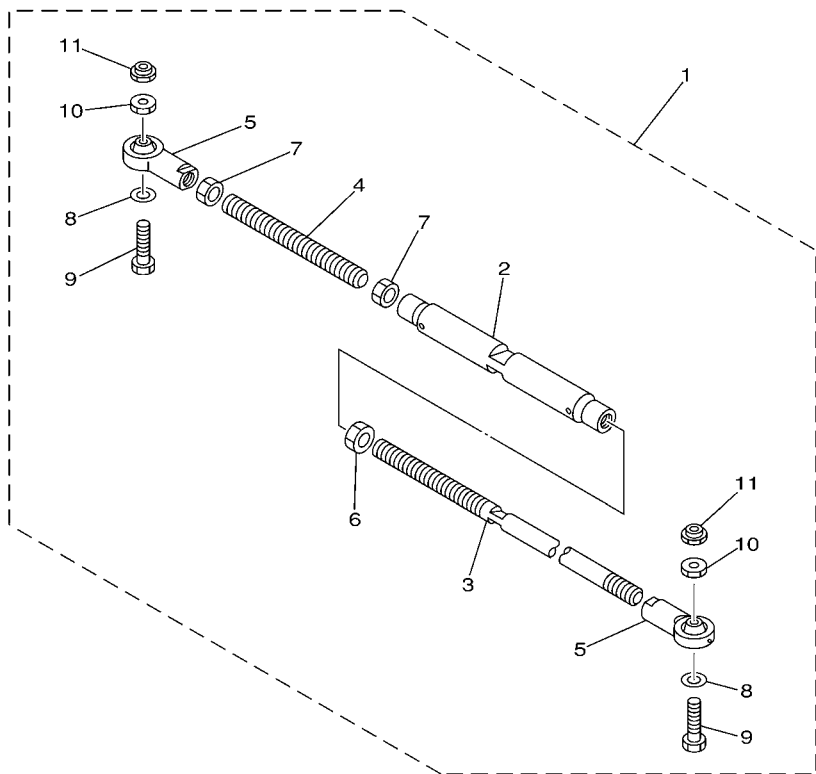


FIG. 32 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2

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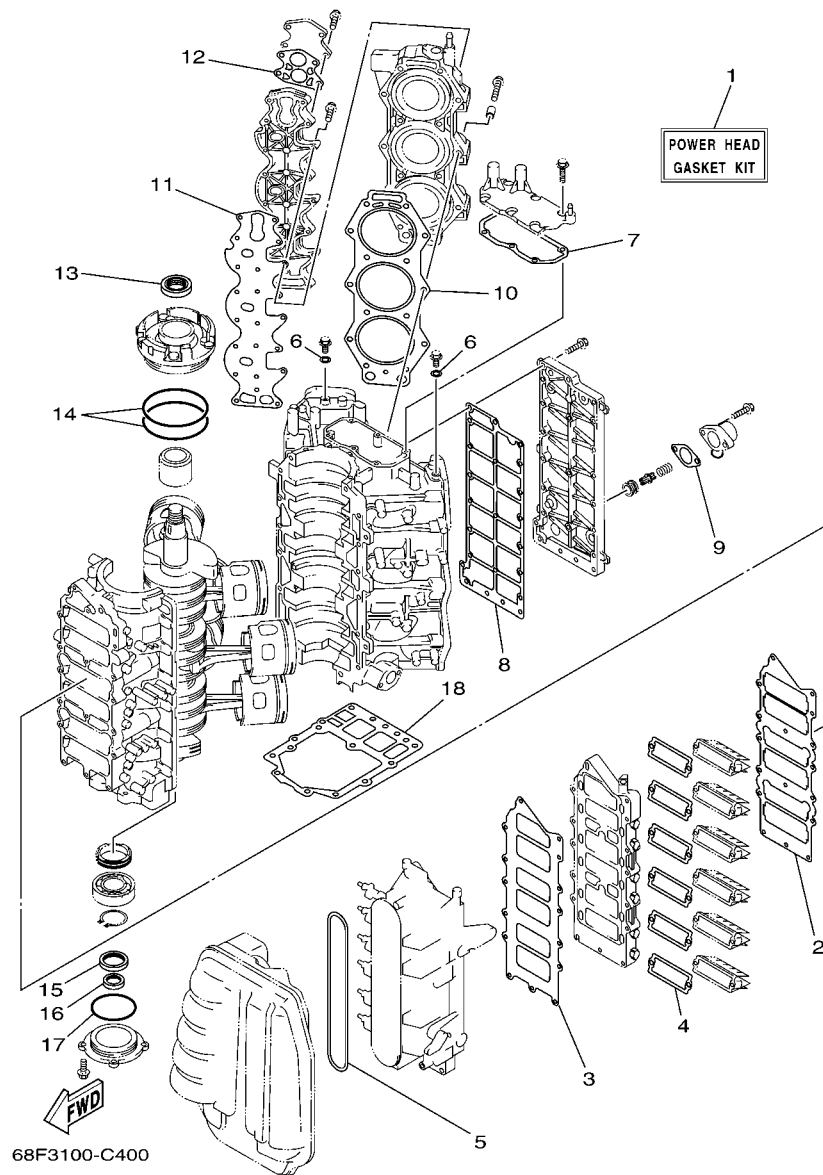


FIG. 33 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68H6	68L9	68F6	68KG	68G6	REMARKS REMARQUES
1	68F-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	1	
2	65L-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	1	1	
3	65L-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1	1	1	1	1	
4	61A-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	6	6	6	6	
5	60V-14476-00	.SEAL .JOINT SPY	1	1	1	1	1	
6	90430-14115	.GASKET .JOINT	2	2	2	2	2	
7	68F-11381-00	.GASKET 1 .JOINT 1	1	1	1	1	1	
8	68F-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	1	1	
9	6G5-11382-A1	.GASKET 2 .JOINT 2	1	1	1	1	1	
10	68F-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2	2	2	2	
11	68F-11193-01	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	2	2	2	2	
12	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	2	2	2	2	
13	93102-40M14	.OIL SEAL .JOINT SPY	1	1	1	1	1	
14	93211-04001	.O-RING .JOINT TORIQUE	2	2	2	2	2	
15	93102-35M61	.OIL SEAL .JOINT SPY	1	1	1	1	1	
16	93101-22M15	.OIL SEAL .JOINT SPY	1	1	1	1	1	
17	93210-74M35	.O-RING .JOINT TORIQUE	1	1	1	1	1	
18	68F-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	

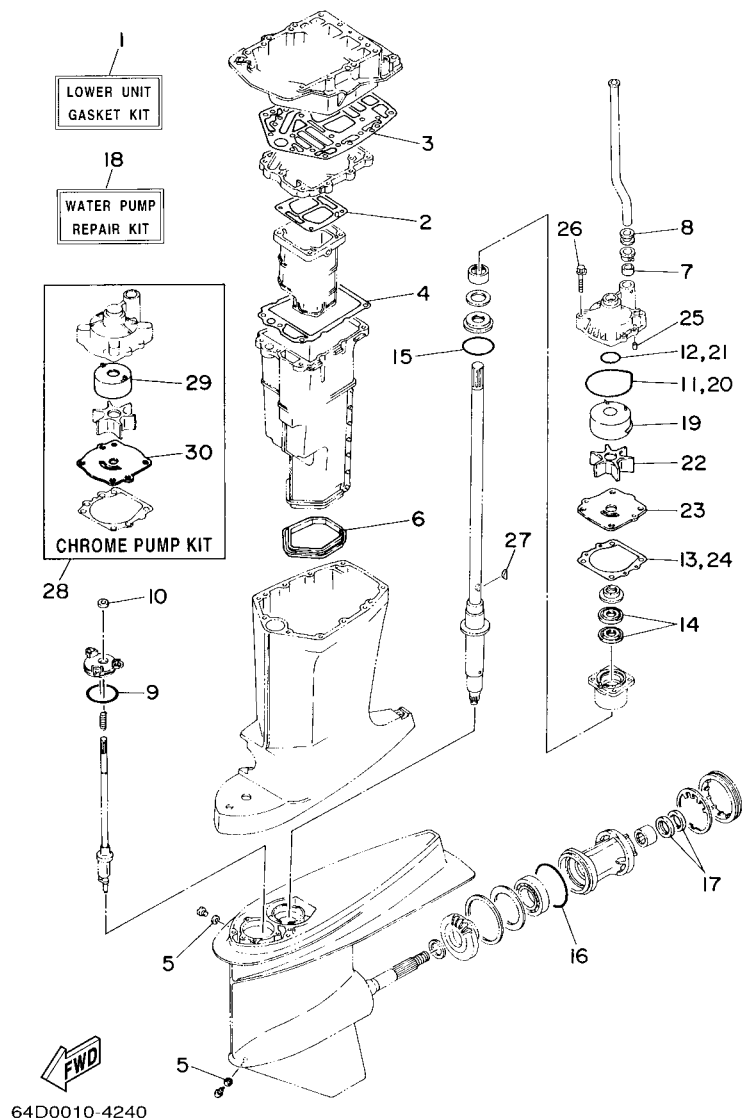


FIG. 34 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68HG	9789	68FG	68KG	68G6	REMARKS REMARQUES
1	6G5-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	1	1	
2	6G5-41134-A1	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
3	6G5-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
5	90430-08020	.GASKET .JOINT	2	2	2	2	2	
6	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	1	1	1	
7	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	1	
8	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	1	
9	93210-58144	.O-RING .JOINT TORIQUE	1	1	1	1	1	
10	93106-09014	.OIL SEAL .JOINT SPY	1	1	1	1	1	
11	93210-86M38	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	93210-37160	.O-RING .JOINT TORIQUE	1	1	1	1	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
14	93101-28M16	.OIL SEAL .JOINT SPY	2	2	2	2	2	
15	93210-55M14	.O-RING .JOINT TORIQUE	1	1	1	1	1	
16	93210-97M55	.O-RING .JOINT TORIQUE	1	1	1	1	1	
17	93101-30M17	.OIL SEAL .JOINT SPY	2	2	2	2	2	
18	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	1	
19	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	
20	93210-86M38	.O-RING .JOINT TORIQUE	1	1	1	1	1	
21	93210-37160	.O-RING .JOINT TORIQUE	1	1	1	1	1	
22	6E5-44352-01	.IMPELLER .TURBINE	1	1	1	1	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	1	
24	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
25	93606-12019	.PIN, DOWEL .GOUPILLE	2	2	2	2	2	
26	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	4	4	
27	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	1	1	

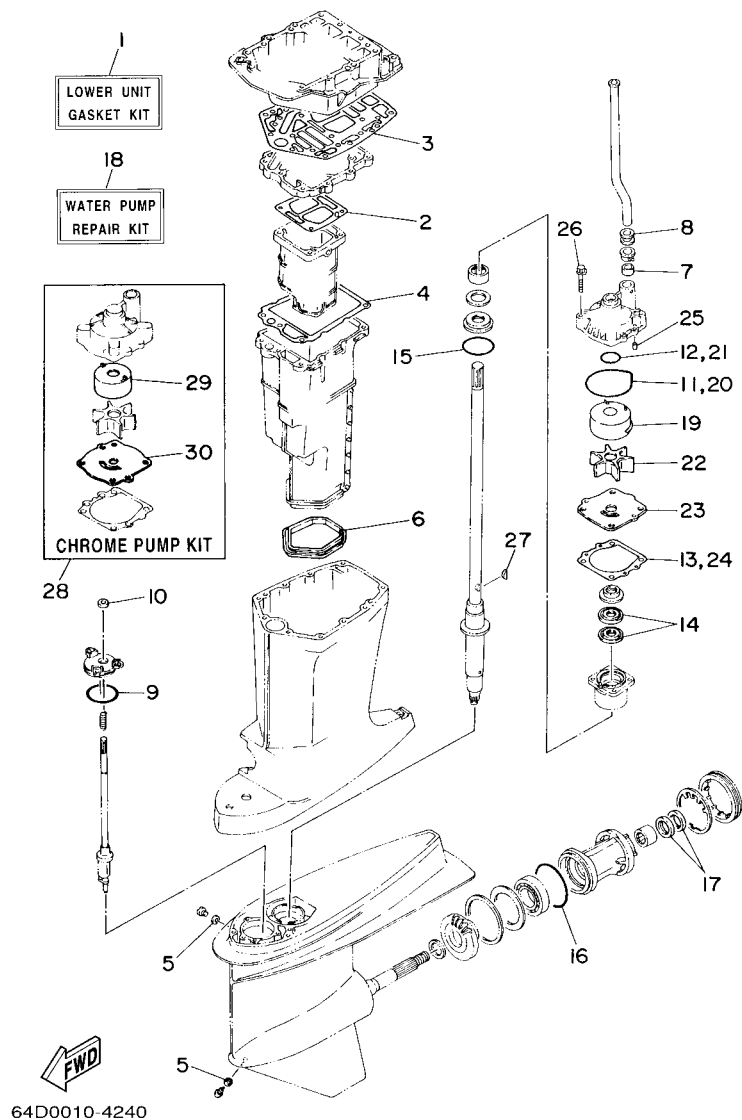


FIG. 34 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION	68H6	68L6	68F6	68K6	68G6	REMARKS REMARQUES
28	61A-W0078-2A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	1	1	1	1	
29	6R3-44322-42	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	
30	6G5-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	1	

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PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
68F-11111-00-94	4 - 1	6R5-11633-10	3 - 21	68F-13416-10	11 - 41	68F-13972-10	8 - 38	65L-14992-00	6 - 41	6E5-24412-11	13 - 32
68F-11119-00	4 - 9	6R5-11634-10	3 - 22	68F-13418-00	11 - 34	68F-13973-10	9 - 13	65L-14997-00	6 - 42	6E5-24413-01	13 - 26
68F-11121-00-94	4 - 4	68F-11635-01	3 - 17	68F-13434-00	1 - 23	68F-13974-10	9 - 15	68F-15100-00-1S	2 - 2	6A0-24421-01	13 - 33
68F-11181-00	4 - 7	68F-11636-01	3 - 17	68F-13440-00	11 - 36	68F-13993-10	8 - 13	68H-15100-00-1S	2 - 2	6E5-24423-00	13 - 31
	33 - 10	68F-11642-01-85	3 - 19	67F-13448-00	1 - 22	60V-14005-00	8 - 18	68L-15100-00-1S	2 - 2	648-24424-00	13 - 30
68F-11191-00-1S	4 - 11	68F-11645-01	3 - 19	6E5-13448-00	12 - 2	68F-1410B-00	9 - 12	68F-15163-00-94	3 - 3	650-24431-A0	13 - 38
68F-11192-00-1S	4 - 12	68F-11646-01	3 - 19	68F-13455-00	8 - 10	65L-14125-00	6 - 10	6G5-15359-00-94	3 - 12	6E5-24435-01	13 - 28
68F-11193-01	4 - 13	68L-11650-00	3 - 23	6R3-13471-00	11 - 2	60V-14126-00	8 - 19	61A-21708-20	12 - 20	6E5-24444-01	13 - 25
	33 - 11	6R5-11650-10	3 - 23	60V-13473-00	8 - 33	65L-14147-00	6 - 35	6E5-21733-20	12 - 21	65L-24461-00	6 - 53
65L-1131N-00	17 - 61	68F-12170-10	8 - 1	68F-13473-00	8 - 11	65L-14159-00	6 - 24	6E5-21734-01-33	12 - 37	6P3-24469-00	13 - 10
62Y-11325-00	4 - 21	68F-12171-00	8 - 8	6L2-13475-00	11 - 3	60V-14163-00	6 - 13	6E5-21746-00	12 - 39	6E5-24471-01	13 - 27
6E5-11325-00	2 - 18	68F-12173-00	8 - 4	66K-13532-00	6 - 52	65L-1416A-00	6 - 28	68F-2174E-00	12 - 12	6D0-24473-00	6 - 3
	4 - 2	68F-12223-00	8 - 6	66K-13533-00	6 - 54	68F-14182-01	6 - 5	68F-21750-00	12 - 1	65L-24486-00	6 - 18
66M-11327-00-94	4 - 23	68F-12228-00	8 - 9	66K-13542-00	6 - 50	65L-14227-00	6 - 22	6E5-21770-03	12 - 22	68F-24486-00	8 - 29
66M-11328-00	4 - 22	6E5-12411-30	4 - 16	66K-13544-00	6 - 51	66K-14245-00	6 - 20	6E5-21798-01-33	12 - 38	6E5-24486-00	13 - 37
68F-11353-00	17 - 63	688-12412-00	4 - 17	68F-13552-00	2 - 7	66K-14271-00	6 - 29	68F-2415E-60	20 - 62	66K-24489-00	6 - 38
65L-11354-00	17 - 60	688-12413-00-1S	4 - 18	68F-13568-00	7 - 9	68F-14271-00	6 - 39	65L-24169-00	6 - 48	6E5-24492-00	13 - 36
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	10 - 9	60H-12416-00	4 - 34	61A-13621-A0	10 - 3	66K-14325-01	6 - 12	60V-24216-00	6 - 2	6P3-24560-10	13 - 7
68F-11371-00-1S	2 - 20	68F-12424-10	8 - 2		33 - 4	65L-14334-00	7 - 4	60V-24251-01	6 - 19	6P3-24562-10	13 - 8
6H1-11372-00	26 - 20	68F-12439-00	8 - 7	68F-13624-00-1S	10 - 6	65L-14397-00	6 - 40	646-24251-02	12 - 25	6P3-24563-00	13 - 12
6G5-11372-00-1S	4 - 38	66M-12535-00	4 - 24	65L-13645-00	10 - 12	60V-14440-00	10 - 17	68F-24300-00	8 - 20	6P3-24564-00	13 - 11
68F-11372-01	2 - 5	6R3-12572-00	20 - 57		33 - 2	67H-24311-00	10 - 18	68F-24311-00	13 - 23	68F-24566-00	13 - 14
6E5-11372-01	2 - 3	68F-12576-00	4 - 40	65L-13646-00	10 - 11		33 - 5	68F-24311-00	13 - 19	68F-24576-00	9 - 10
6F6-11372-01	10 - 7	68F-12577-00	20 - 49		33 - 3	624-14485-00	2 - 4	68F-24312-10	8 - 34	66K-24579-00	6 - 46
68F-11381-00	2 - 21	68F-12577-10	20 - 49	68F-13716-00	9 - 18	68F-14485-00	11 - 42	61A-24313-00	13 - 1	68F-24579-00	8 - 15
	33 - 7	6R3-12580-00	20 - 58	68F-13751-01	7 - 1	68F-14488-00	14 - 20	6E5-24313-00	13 - 41	65L-24592-00	6 - 47
6G5-11382-A1	4 - 37	6G5-12581-00	26 - 11	68F-13758-10	8 - 31	65L-14523-00	7 - 5	68F-24313-10	8 - 36	68F-2466A-10	8 - 27
	33 - 9	68F-12582-01	20 - 50	68F-13761-00	9 - 11	65L-14527-00	7 - 2	61U-24316-00	13 - 40		9 - 14
65L-11395-00	17 - 56	68F-12582-10	20 - 50	68F-13764-00	9 - 17	65L-14546-00	6 - 6	6E5-24319-01	12 - 26	6D0-2486A-00	6 - 57
65L-11396-00	17 - 62	68F-13100-00	11 - 33	68F-13767-00	9 - 1	66K-14548-01	6 - 8	6E5-24321-01	12 - 30	6D0-2486D-00	6 - 58
68F-11411-01	3 - 1	6R3-13117-00	11 - 21	68F-13781-00	6 - 25	65L-14565-00	6 - 56	6E5-24322-00	12 - 23	68F-28100-00	12 - 44
6E5-11447-00	3 - 2	68F-13133-00	11 - 38	60V-13782-00	9 - 3		7 - 3	6E5-24323-00	12 - 13	67F-2812A-00	17 - 39
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68F-11537-00-94	5 - 18	68F-13171-10	9 - 7	68F-13844-00	6 - 26	6D0-14592-00	7 - 20	66K-24376-00	6 - 37	68F-28199-79-G0	12 - 45
60V-11557-00	5 - 15	6R3-13183-10	11 - 16	60V-13854-00	8 - 16	6K5-14592-00	7 - 6	6R3-24377-00	13 - 5	68F-28199-79-H0	12 - 45
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68F-41114-00	4 - 28	68F-42723-00-94	20 - 34	63P-43810-00	24 - 6	64E-43883-00	24 - 11	6E5-44511-00-5B	23 - 39	64D-45376-00-94	27 - 14
	33 - 8	68F-42723-10-8D	16 - 32	6E5-43814-02	24 - 13	64E-4388E-00	24 - 25	6G5-44514-00-94	23 - 32		29 - 15
6G5-41131-01-5B	26 - 21	6E5-42724-00	26 - 10	64E-43816-00	25 - 17	64E-4388E-10	25 - 1	6G5-44526-00	22 - 3	663-45376-00-94	27 - 14
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6G5-41134-A1	26 - 26	688-42726-10	20 - 31	64E-43817-10	25 - 19	64E-43891-00	25 - 31	68F-44551-00-8D	23 - 13	6J8-45378-00	29 - 17
	34 - 2	61A-42727-00	20 - 2	64E-43818-01	24 - 32	64E-43892-00	25 - 34	68F-44552-01-8D	23 - 24	6G5-45383-01	27 - 72
6E5-41135-A0	26 - 33	64G-42727-00	20 - 2	64E-4381G-00	24 - 27	6E5-43896-00	25 - 9	68F-44553-10-4D	23 - 27		29 - 71
	34 - 4	68F-42738-00-5B	20 - 22	64E-43820-00	24 - 15	64E-43897-00	24 - 24	6G5-44555-00-94	23 - 16	6G5-45384-00	27 - 73
6G5-41137-11-94	26 - 9	64D-42738-10-5B	20 - 24	64E-43821-00	24 - 16	64E-43898-00	24 - 7	68F-44556-10-4D	23 - 29		29 - 72
68F-41213-00	21 - 38	68F-42741-00-4D	20 - 38	64E-43822-00	24 - 17	68F-44117-01-1S	21 - 6	663-44575-00	23 - 38	6G5-45501-01	27 - 47
65L-41217-00	7 - 19	68F-42741-10-4D	20 - 38	64E-43825-01	24 - 2	6E5-44118-01-1S	21 - 16	6E5-44575-00	23 - 15	6G5-45501-21	27 - 47
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6H1-41237-00	11 - 25	6E5-42761-00-1S	2 - 23	64E-43829-00	24 - 23	68F-44121-00	21 - 10	68F-45113-00	26 - 13		29 - 12
6R5-41237-00	11 - 27	6E5-42762-00-1S	2 - 24	64E-4382G-00	24 - 29	68J-44122-01	21 - 11		33 - 18	6G5-45536-01	27 - 13
67H-41241-00	11 - 24	68F-42769-00	20 - 37	64E-43830-00	25 - 4	6K1-44150-01	29 - 22	6G5-45114-A1	26 - 22		29 - 14
67H-41632-00	21 - 28	68F-42771-00	20 - 45	64E-43831-00	25 - 2	6G5-44150-02	27 - 23		34 - 3	61A-45538-00	27 - 12
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68F-42510-B0-8D	23 - 10	68H-42791-01	20 - 63	64E-43843-00	25 - 6	61A-44311-01	27 - 26	64D-45123-00	26 - 39	6G5-45551-10	27 - 48
68F-42610-51-8D	1 - 1	6R3-42791-41	26 - 2	64E-43843-10	25 - 38		29 - 25	6E5-45123-00	26 - 32		29 - 47
68H-42610-51-8D	1 - 1	6R3-42792-41	26 - 3	64E-4384J-00	24 - 18	6E5-44312-00	27 - 31		34 - 6	6K1-45560-01	29 - 49
68L-42610-51-8D	1 - 1	68F-42815-00-8D	20 - 7	64E-43850-00	25 - 15		29 - 30	6E5-45155-00	26 - 4	6G5-45560-10	27 - 50
68F-42613-00-8D	1 - 12	68F-42816-00-8D	20 - 8	64E-43851-00	25 - 11	6E5-44315-A0	27 - 35	6J9-45214-00	28 - 8	6G5-45567-01	27 - 5
68F-42615-00	20 - 19	68F-42817-00-8D	20 - 9	64E-43855-00	25 - 14		29 - 34		30 - 8		29 - 6
68F-42619-00	1 - 11	6D8-42818-00	20 - 11	64E-43858-00	25 - 12		34 - 13	6J9-45215-00	28 - 9	6G5-45567-10	27 - 5
68F-42647-01-94	1 - 2	68F-42818-01	20 - 10	6E5-43858-00	24 - 28	61A-44322-02	27 - 27		30 - 9		29 - 6
68F-42648-01-94	1 - 3	68F-42828-03-94	20 - 3	72X-43858-00	25 - 5		29 - 26	6G5-45251-02	22 - 2	6G5-45567-20	27 - 5
60V-42651-01	1 - 7	68F-42828-10-94	20 - 5	64E-43859-00	25 - 13		34 - 19	64E-45300-02-8D	27 - 1		29 - 6
60V-42652-00	1 - 8	68F-42828-20-94	20 - 4	64E-43860-00	25 - 20	6R3-44322-42	34 - 29	64E-45300-22-8D	27 - 1	6G5-45567-30	27 - 5
68F-42662-00	1 - 14	64E-43111-02-8D	22 - 1	6E5-43862-00	24 - 10	6G5-44323-00	27 - 34	64H-45300-22-8D	29 - 1		29 - 6
68F-42663-00	1 - 6	64E-43112-02-8D	22 - 9	6G5-43863-00	25 - 10		29 - 33	6J9-45301-05-8D	27 - 2	6G5-45567-40	27 - 5
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93310-954U1	3 - 8		21 - 45		29 - 44						
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	29 - 3	95380-12600	22 - 43	97095-08045	26 - 16						
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	29 - 50	95707-08600	5 - 20	97595-06510	16 - 46						
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	29 - 66	95895-06016	20 - 44	97607-04310	25 - 32						
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	29 - 39		20 - 33	97780-50620	17 - 37						
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93420-36M01	26 - 37	97075-08035	20 - 29	98780-04015	2 - 19						
93501-04M02	21 - 19	97075-10045	28 - 5		4 - 3						
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