



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

Z250FETO'07 (60X5)



2008/12/16

1F60X-300F1

(2F60X-300F1)

NEWS NO.	DATE	COMMENT
PE0-OM-070023	Apr.,26,2007	MOD:FIG.9,10 PACKING KIT LIST REVISION
PE0-OM-070041	Oct.,30,2007	MOD:FIG.18 FUSE BOX ASSY P/No. REVISION
PE0-OM-080083	Dec,8,2008	MOD:FIG.29 LOWER CASING & DRIVE 2 REVISION

Z250FETO
PARTS CATALOGUE
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CATALOGUE DE PIECES DETACHEES
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

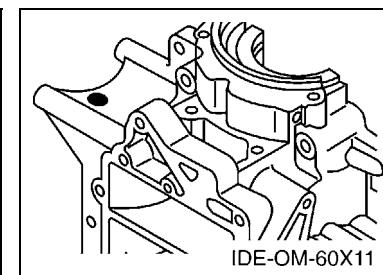
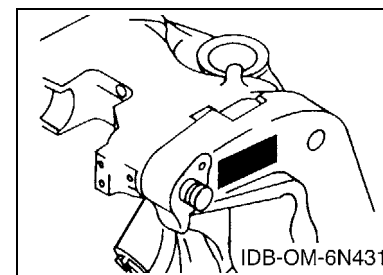
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
Z250F	60X-1003854		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
SBL	SHINY BLACK	00NA

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	60X5	Z250FETO

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

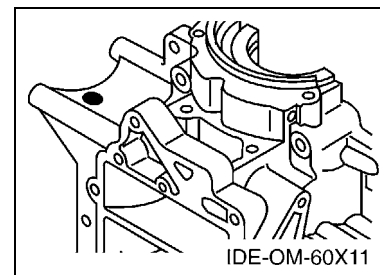
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
Z250F	60X-1003854		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
SBL	SHINY BLACK	00NA

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	60X5	Z250FETO

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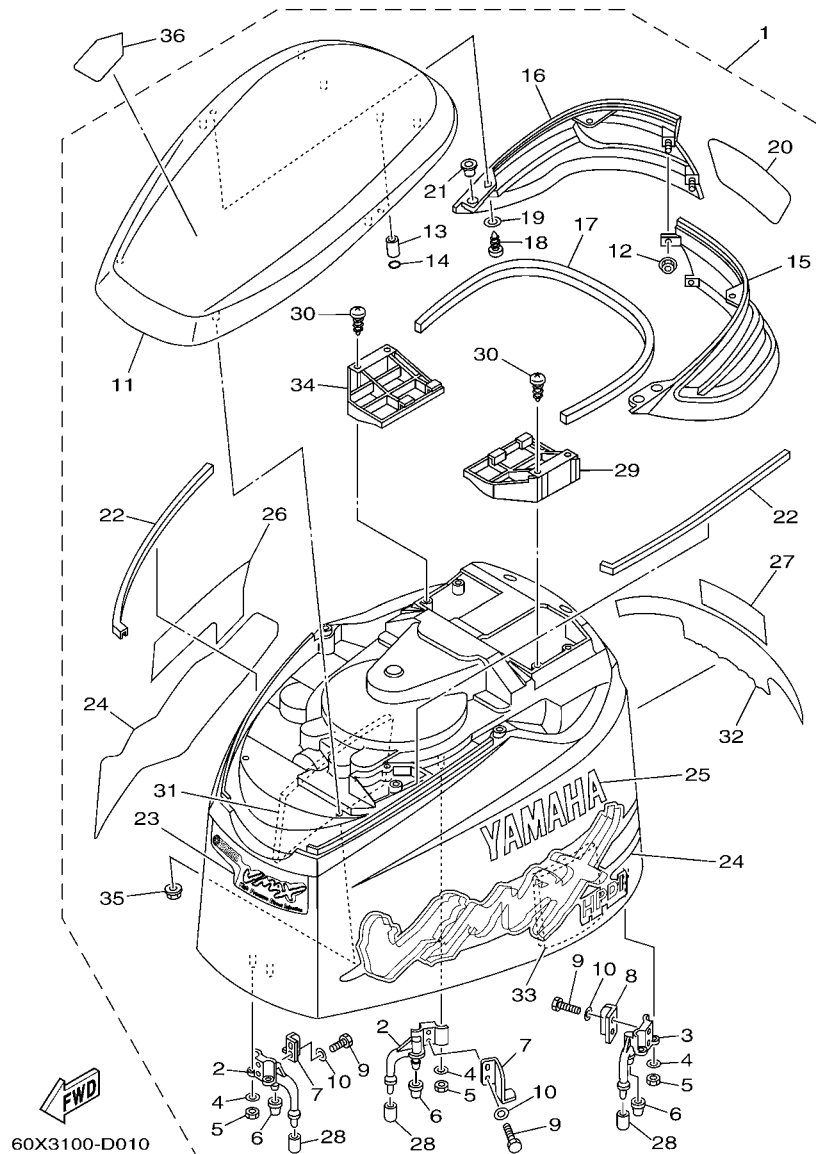


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60X-42610-00-NA	TOP COWLING ASSY CAPOT (ENS.)	1				
2	68F-42647-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	2				
3	68F-42648-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
4	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6				
5	95380-06600	.NUT, HEXAGON .ECROU	6				
6	68F-42663-00	.DAMPER .AMORTISSEUR	3				
7	60V-42651-01	.HOOK .CROCHET	2				
8	60V-42652-00	.HOOK .CROCHET	1				
9	97095-06016	.BOLT .BOULON	6				
10	92995-06600	.WASHER .RONDELLE	6				
11	60X-42613-01-NA	.MOLDING, AIR DUCT .MANCHON A AIR	1				
12	90179-06M24	.NUT .ECROU	2				
13	90387-06011	.COLLAR .COLLERETTE	2				
14	93210-06270	.O-RING .JOINT TORIQUE	2				
15	60X-42636-01-NA	.LOUVER 2 .VOLET 2	1				
16	60X-42636-11-NA	.LOUVER 2 .VOLET 2	1				
17	60X-42662-00	.DAMPER .AMORTISSEUR	1				
18	97780-50616	.SCREW, TAPPING .VIS, TETE BOMBEE	4				
19	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	4				
20	60X-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1				
21	90387-06095	.COLLAR .COLLERETTE	2				
22	60V-42662-00	.DAMPER .AMORTISSEUR	2				
23	60Y-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1				
24	60X-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1				
25	60X-42681-00	.MARK, COWLING .ADHESIF, CAPOT	1				
26	60X-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1				
27	60X-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1				

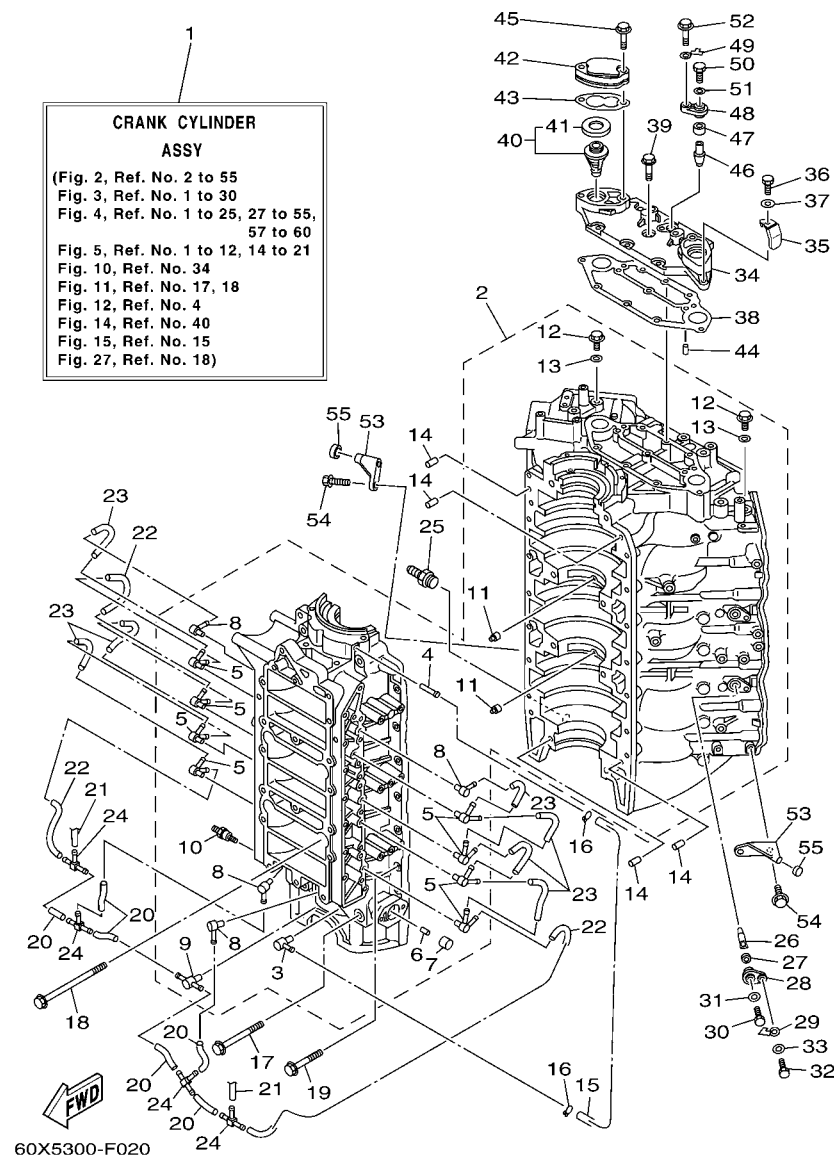


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60X-W0090-15-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1				
2	60X-15100-03-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	1				
4	624-14485-00	.PIPE, JOINT .DURITE	1				
5	60V-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	8				
6	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1				
7	90383-16M01	.BUSH, FORMED .DOUILLE, MISE EN FORME	1				
8	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	4				
9	60V-11370-10	.CHECK VALVE ASSY .CLAPET (ENS.)	1				
10	90116-08012	.BOLT, STUD .GOUJON	1				
11	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2				
12	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2				
13	90430-14115	.GASKET .JOINT	2				
14	93608-12063	PIN, DOWEL AXE	4				
15	90445-07M10	HOSE (L510) DURITE (L510)	1				
16	90468-07M02	CLIP JONC	2				
17	90119-10022	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
18	90119-10021	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
19	90119-06089	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14				
20	90445-07M03	HOSE (L34) DURITE (L34)	6				
21	90445-07016	HOSE (L60) DURITE (L60)	2				
22	90445-07M29	HOSE (L135) DURITE (L135)	3				
23	90445-07MA6	HOSE (L90) DURITE (L90)	7				
24	6E0-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	4				
25	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1				
26	60V-11325-01	ANODE ANODE	3				
27	66M-11328-00	GROMMET, ANODE PASSE-FIL	3				

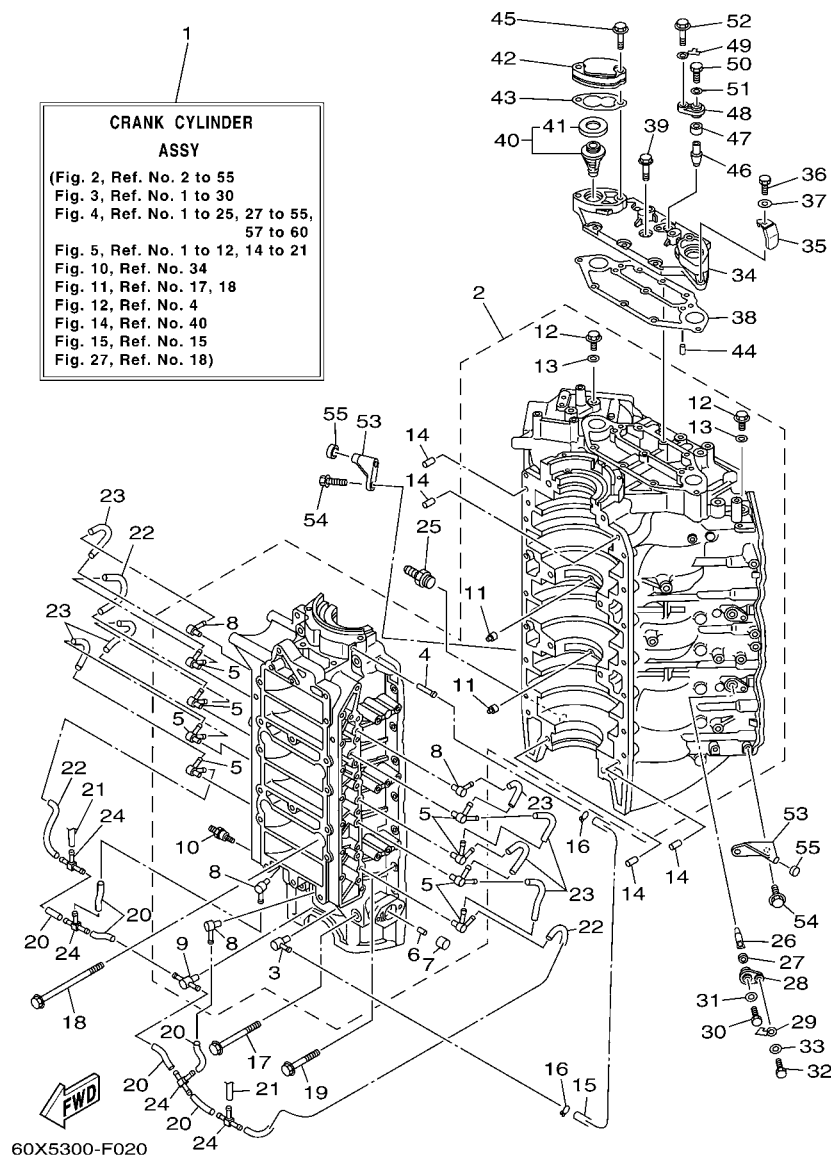


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	3				
29	66M-12535-00	PLATE PLAQUE	3				
30	97095-05012	BOLT BOULON	3				
31	92995-05600	WASHER RONDELLE	3				
32	97013-06020	BOLT BOULON	3				
33	92903-06600	WASHER, PLATE RONDELLE, PLATE	3				
34	60V-11371-00-94	COVER COUVERCLE	1				
35	60V-24135-00	CLAMP 1 COLLIER 1	1				
36	97013-05012	BOLT BOULON	1				
37	92903-05600	WASHER, PLATE RONDELLE, PLATE	1				
38	60V-11381-00	GASKET 1 JOINT 1	1				
39	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7				
40	60V-12411-00	THERMOSTAT THERMOSTAT	2				
41	67F-12412-00	SEAL, THERMOSTAT JOINT, THERMOSTAT	1				
42	60V-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2				
43	60V-12414-A0	GASKET, COVER JOINT, COUVERCLE	2				
44	99480-06012	PIN GOUPILLE	2				
45	90119-06055	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
46	66M-11325-00	ANODE ANODE	1				
47	66M-11328-00	GROMMET, ANODE PASSE-FIL	1				
48	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	1				
49	66M-12535-00	PLATE PLAQUE	1				
50	97095-05012	BOLT BOULON	1				
51	92995-05600	WASHER RONDELLE	1				
52	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
53	6E5-42761-00-1S	STOPPER PLAQUETTE	2				
54	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				

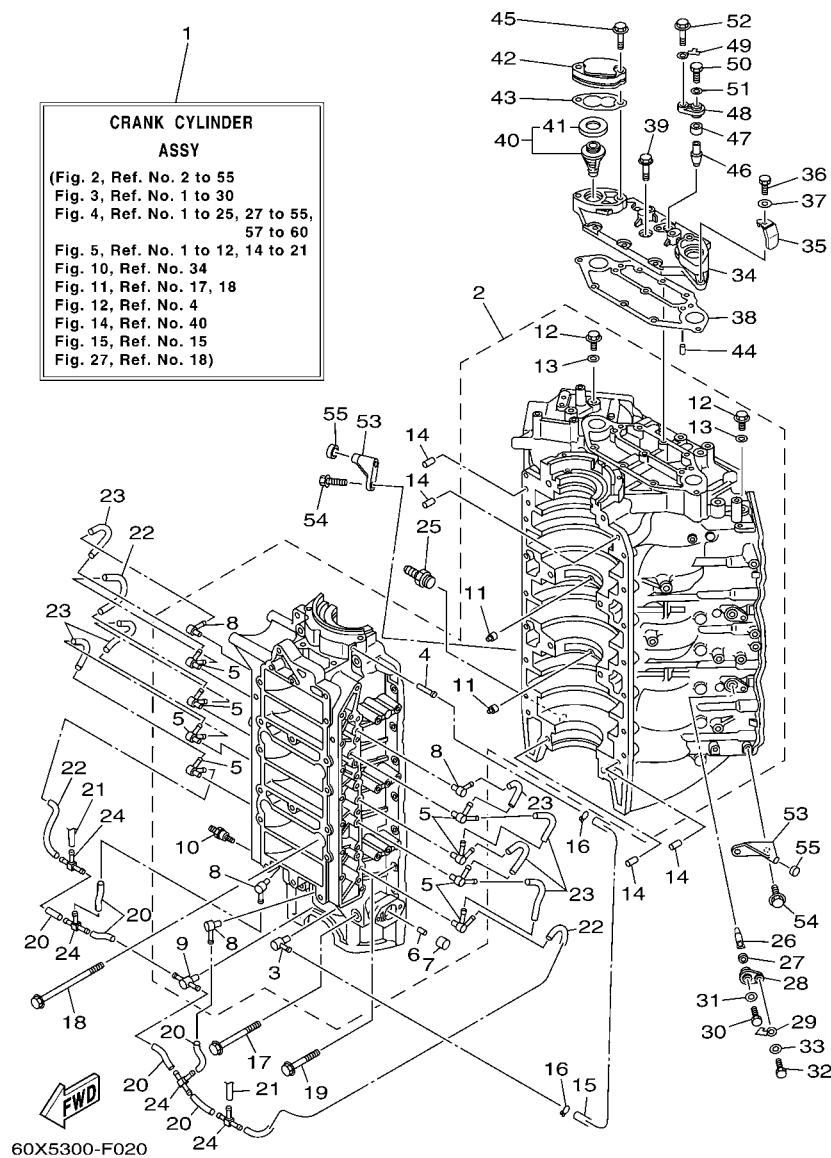


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

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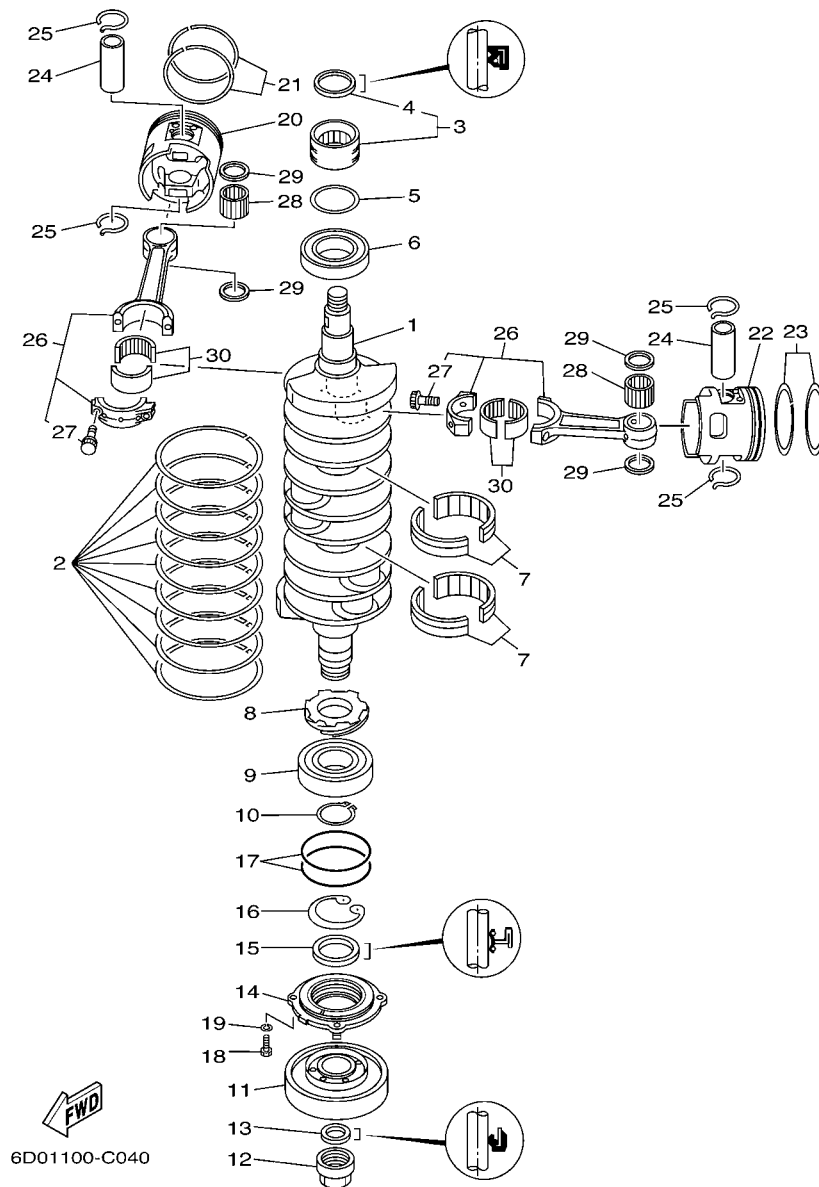


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	6D0-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1				
2	61A-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9				
3	93311-940V0	BEARING ROULEMENT	1				
4	93102-40M38	OIL SEAL JOINT SPY	1				
5	60V-11479-00	GASKET JOINT	1				
6	93306-209U1	BEARING ROULEMENT	1				
7	93310-959U0	BEARING ROULEMENT	2				
8	61A-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1				
9	93306-308U0	BEARING ROULEMENT	1				
10	93410-40M03	CIRCLIP CLIPS	1				
11	61A-11586-01	PULLEY, CRANKSHAFT BALANCE POULIE D'EQUILIB, VILEBREQUIN	1				
12	60V-11555-00	NUT, CRANKSHAFT 1 ECROU, VILEBREQUIN 1	1				
13	93104-22M07	OIL SEAL JOINT SPY	1				
14	6D0-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1				
15	93103-40011	OIL SEAL JOINT SPY	1				
16	93420-61M07	CIRCLIP CIRCLIP, TYPE S	1				
17	93210-85M32	O-RING JOINT TORIQUE	2				
18	97095-06020	BOLT BOULON	4				
19	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
20	6D0-11631-02-85	PISTON (STD) PISTON (STD)	3				
	6D0-11635-02	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3				AP AP
	6D0-11636-02	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3				AP AP
21	6D0-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3				
	6D0-11604-01	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3				AP AP
	6D0-11605-01	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3				AP AP
22	6D0-11642-02-85	PISTON 2 (STD) PISTON 2 (STD)	3				
	6D0-11645-02	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3				AP AP

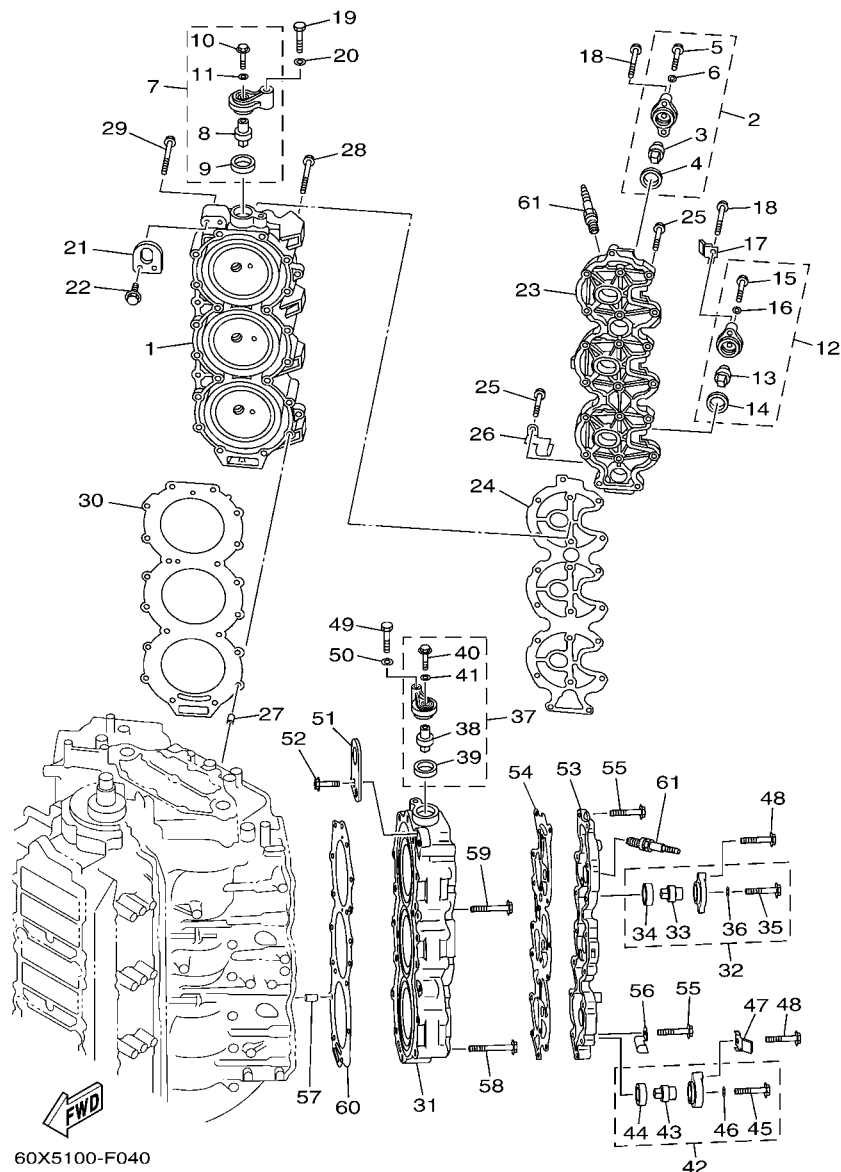


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1				
2	67F-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1				
3	67F-11325-01	.ANODE .ANODE	1				
4	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1				
5	90105-06M07	.BOLT, FLANGE .BOULON	1				
6	90430-06M03	.GASKET .JOINT	1				
7	69J-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1				
8	67F-11325-01	.ANODE .ANODE	1				
9	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1				
10	90105-06M07	.BOLT, FLANGE .BOULON	1				
11	90430-06M03	.GASKET .JOINT	1				
12	60V-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1				
13	67F-11325-01	.ANODE .ANODE	1				
14	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1				
15	90105-06M07	.BOLT, FLANGE .BOULON	1				
16	90430-06M03	.GASKET .JOINT	1				
17	60V-12535-00	PLATE PLAQUE	1				
18	97575-08550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3				
19	97075-08035	BOLT BOULON	1				
20	92995-08600	WASHER RONDELLE	1				
21	68F-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
22	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
23	60V-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
24	60V-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1				
25	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18				
26	68F-83919-00	CLAMP, HARNESS BRIDE	1				
27	99590-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2				

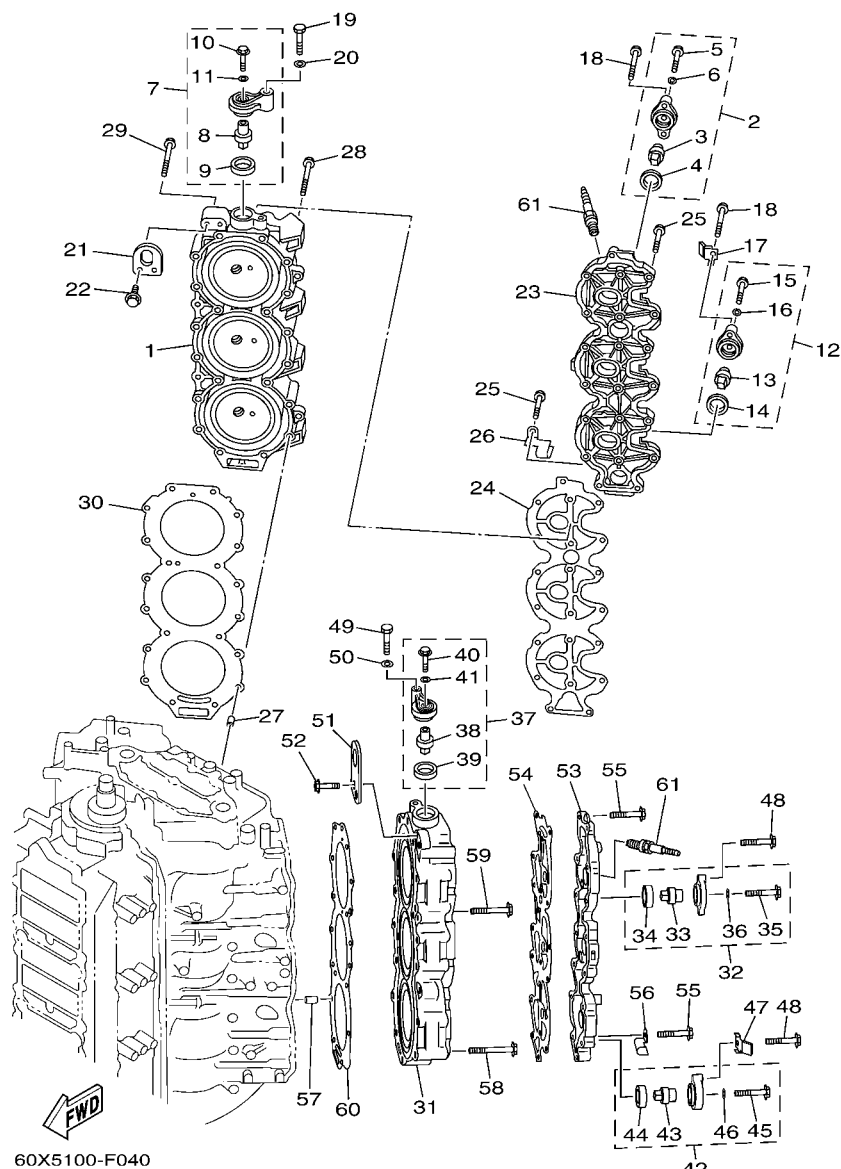
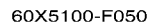


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	90119-08MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18				
29	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
30	60V-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
31	60V-11121-00-1S	HEAD, CYLINDER 2 CULASSE	1				
32	67F-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1				
33	67F-11325-01	.ANODE .ANODE	1				
34	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1				
35	90105-06M07	.BOLT, FLANGE .BOULON	1				
36	90430-06M03	.GASKET .JOINT	1				
37	69J-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1				
38	67F-11325-01	.ANODE .ANODE	1				
39	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1				
40	90105-06M07	.BOLT, FLANGE .BOULON	1				
41	90430-06M03	.GASKET .JOINT	1				
42	60V-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1				
43	67F-11325-01	.ANODE .ANODE	1				
44	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1				
45	90105-06M07	.BOLT, FLANGE .BOULON	1				
46	90430-06M03	.GASKET .JOINT	1				
47	60V-12535-00	PLATE PLAQUE	1				
48	97575-08550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3				
49	97075-08035	BOLT BOULON	1				
50	92995-08600	WASHER RONDELLE	1				
51	69J-1111E-00	HANGER, ENGINE 2 ANNEAU, LEVAGE 2	1				
52	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
53	60V-11192-00-1S	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1				
54	60V-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1				

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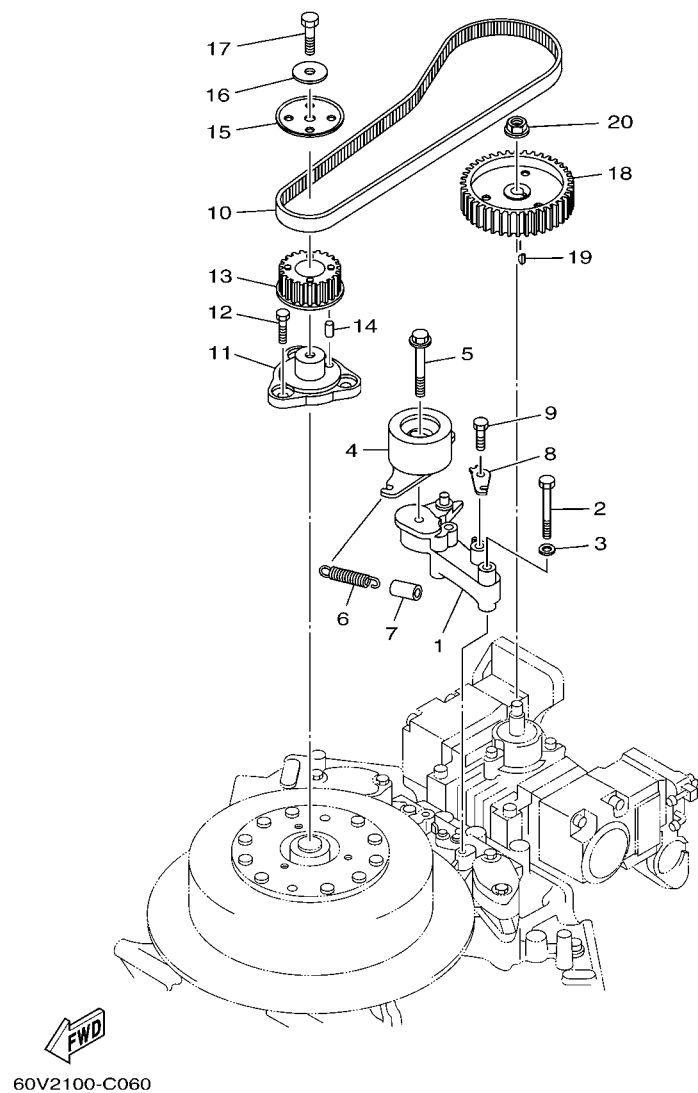


FIG. 6 FUEL PUMP DRIVE GEAR

ENGRENAGE DE POMPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-11598-00-94	BACKET, TENSIONER SUPPORT, TENDEUR	1				
2	97013-08055	BOLT BOULON	2				
3	92903-08600	WASHER, PLATE RONDELLE, PLATE	2				
4	60V-11590-00	TENSIONER ASSY TENDEUR (ENS.)	1				
5	90119-10M72	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
-	-	-	-	-	-	-	-
6	60V-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	1				
7	90445-15002	HOSE (L30) DURITE (L30)	1				
8	60V-11595-00	PLATE,VALVE PLAQUE DE SOUPAPE	1				
9	97013-08012	BOLT BOULON	1				
10	60V-46241-00	V-BELT COURROIE TRAPEZOIDALE	1				
-	-	-	-	-	-	-	-
11	68F-11579-01-94	COUPLING, FLYWHEEL ACCOUPLEMENT, VOLANT	1				
12	97013-08012	BOLT BOULON	3				
13	68F-11536-00-94	GEAR, DRIVE ENGRENAGE, MENANT	1				
14	93605-10108	PIN, DOWEL AXE	1				
15	60V-11557-00	WASHER 1 RONDELLE 1	1				
-	-	-	-	-	-	-	-
16	90201-08M00	WASHER, PLATE RONDELLE, PLATE	1				
17	97095-08025	BOLT BOULON	1				
18	68F-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1				
19	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
20	95707-08600	NUT, FLANGE ECROU, A COLLERETTE	1				
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-

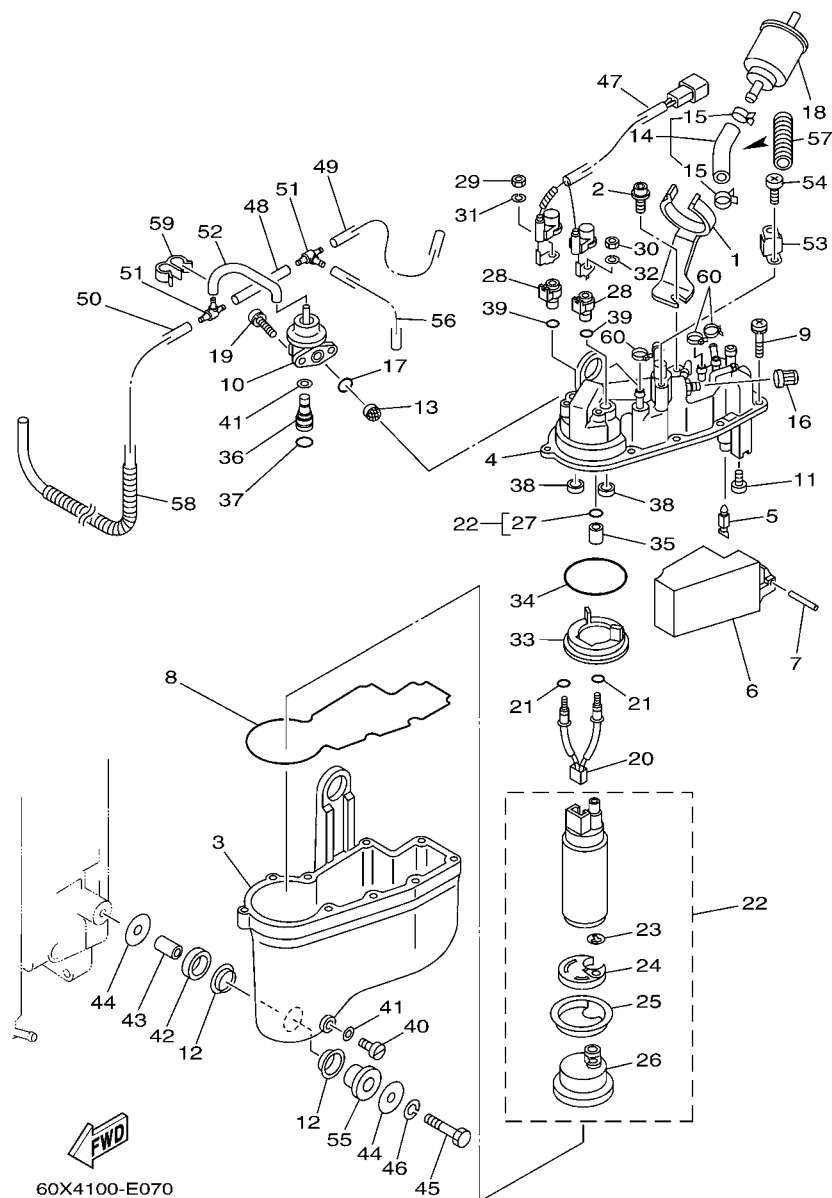


FIG. 7 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-24216-00	STAY SUPPORT	1				
2	6D0-24473-00	SCREW VIS	1				
3	60V-14980-00	BODY, FLOAT CHAMBER CORPS, CUVE DE FLOTTEUR	1				
4	60V-14182-01	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1				
5	65L-14546-00	VALVE, NEEDLE POINTEAU	1				
6	66K-14985-00	FLOAT FLOTTEUR	1				
7	66K-14548-01	PIN, FLOAT ARM AXE, BRAS DE FLOTTEUR	1				
8	66K-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1				
9	65L-14125-00	SCREW VIS	10				
10	68F-13906-10	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1				
11	66K-14325-01	SCREW, PAN HEAD VIS TETE CONIQUE	2				
12	60V-14163-00	SPACER ENTRETOISE	6				
13	65L-13905-00	FILTER COMP ENS FILTRE	1				
14	68F-13971-00	PIPE, FUEL 1 TUBE 1, CARBURANT	1				
15	65L-24387-00	.CLIP .SANDOW	2				
16	65L-14966-00	CAP CAPUCHON	1				
17	65L-24486-00	O-RING JOINT TORIQUE	1				
18	60V-24251-01	STRAINER 1 FILTRE 1	1				
19	66K-14245-00	SCREW, GUIDE GUIDE DE VIS	2				
20	68F-82509-00	WIRE, SUB LEAD FIL, SECONDAIRE	1				
21	65L-14227-00	O-RING JOINT TORIQUE	2				
22	60V-13907-00	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1				
23	65L-14159-00	.CLIP .JONC	1				
24	68F-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1				
25	68F-13844-00	.PLATE 2 .PLAQUE 2	1				
26	68F-13915-00	.FILTER .FILTRE	1				
27	65L-1416A-00	O-RING .JOINT TORIQUE	1				

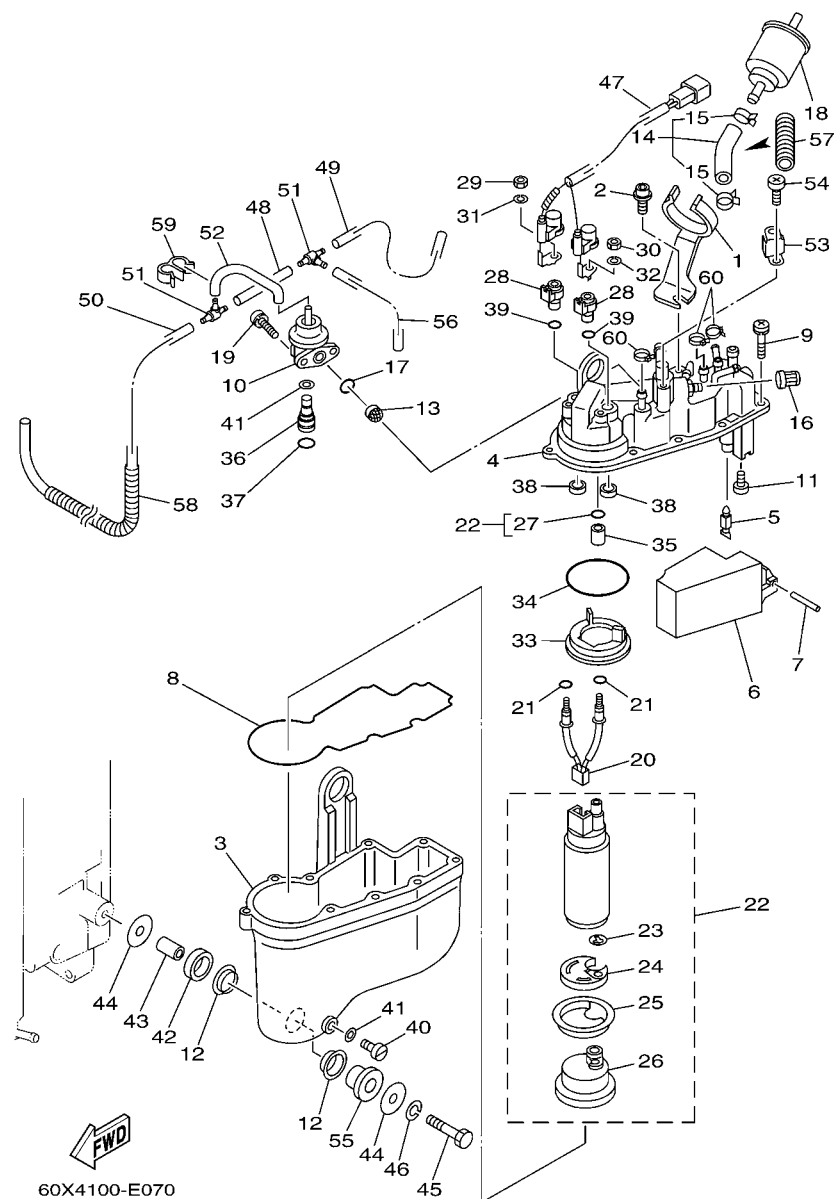
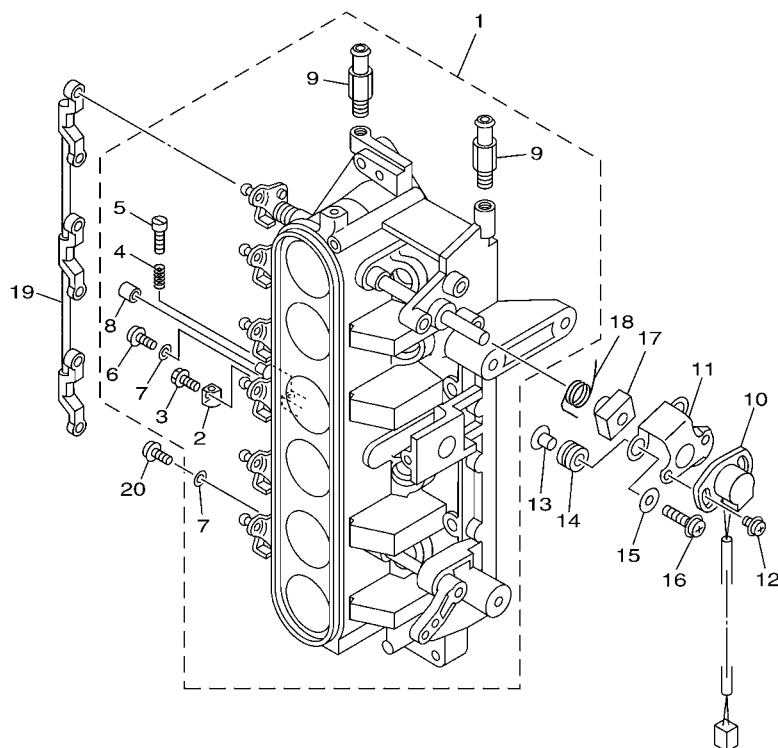


FIG. 7 VAPOR SEPARATOR 1

VAPEUR SEPARATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	66K-14271-00	INSULATOR ISOLATEUR	2				
29	65L-8182A-00	NUT ECROU	1				
30	65L-8182K-00	NUT ECROU	1				
31	65L-8182E-00	WASHER RONDELLE	1				
32	65L-8182F-00	WASHER RONDELLE	1				
33	68F-13843-00	PLATE 1 PLAQUE 1	1				
34	65L-14147-00	O-RING JOINT TORIQUE	1				
35	68F-14274-00	CONNECTOR CONNECTEUR	1				
36	66K-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1				
37	66K-24489-00	O-RING JOINT TORIQUE	1				
38	68F-14271-00	INSULATOR ISOLATEUR	2				
39	65L-14397-00	O-RING JOINT TORIQUE	2				
40	65L-14992-00	ROD TRINGLE	1				
41	65L-14997-00	SEAL DURITE	2				
42	60V-24375-01	GROMMET OEILLET CAOUTCHOUC	3				
43	60V-24397-01	COLLAR COLLIER	3				
44	66K-24579-00	WASHER 2 RONDELLE 2	6				
45	65L-24592-00	BOLT BOLTE	3				
46	65L-24169-00	WASHER, LOCK RONDELLE-FREIN	3				
47	60V-82507-00	WIRE, LEAD FIL	1				
48	66K-13542-00	HOSE, VACUUM SENSING 1 DURITE 1	1				
49	66K-13544-00	HOSE, VACUUM SENSING 2 DURITE 2	1				
50	66K-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1				
51	65L-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	2				
52	66K-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1				
53	65L-13898-00	HOLDER SUPPORT	1				
54	65L-14565-00	SCREW VIS	1				



60X4100-E080

FIG. 8 VAPOR SEPARATOR 2

VAPEUR SEPARATEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-13751-02	BODY, THROTTLE 1 CARTER 1	1				
2	65L-14527-00	.PLATE .PLAQUE	1				
3	65L-14565-00	.SCREW .VIS	1				
4	65L-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	1				
5	65L-14523-00	.SCREW, STOP .VIS, BUTEE	1				
6	6K5-14592-00	.SCREW .VIS	1				
7	90201-05552	.WASHER, PLATE .RONDELLE, PLATE	6				
8	65L-14578-00	.COLLAR .COLLERETTE	1				
9	68F-13568-00	.STUD .GOUJON	2				
10	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1				
11	6K7-85886-01	SENSOR, AIR TEMPERATURE SONDE	1				
12	97985-05212	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
13	90387-05M00	COLLAR COLLERETTE	3				
14	60V-85516-00	SPACER ENTRETOISE	3				
15	60V-14596-00	WASHER RONDELLE	3				
16	97985-05330	SCREW, WITH WASHER VIS, AVEC RONDELLE	3				
17	65L-14573-00	LEVER LEVIER	1				
18	65L-14579-00	SPRING RESSORT	1				
19	65L-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1				
20	6D0-14592-00	SCREW VIS	5				

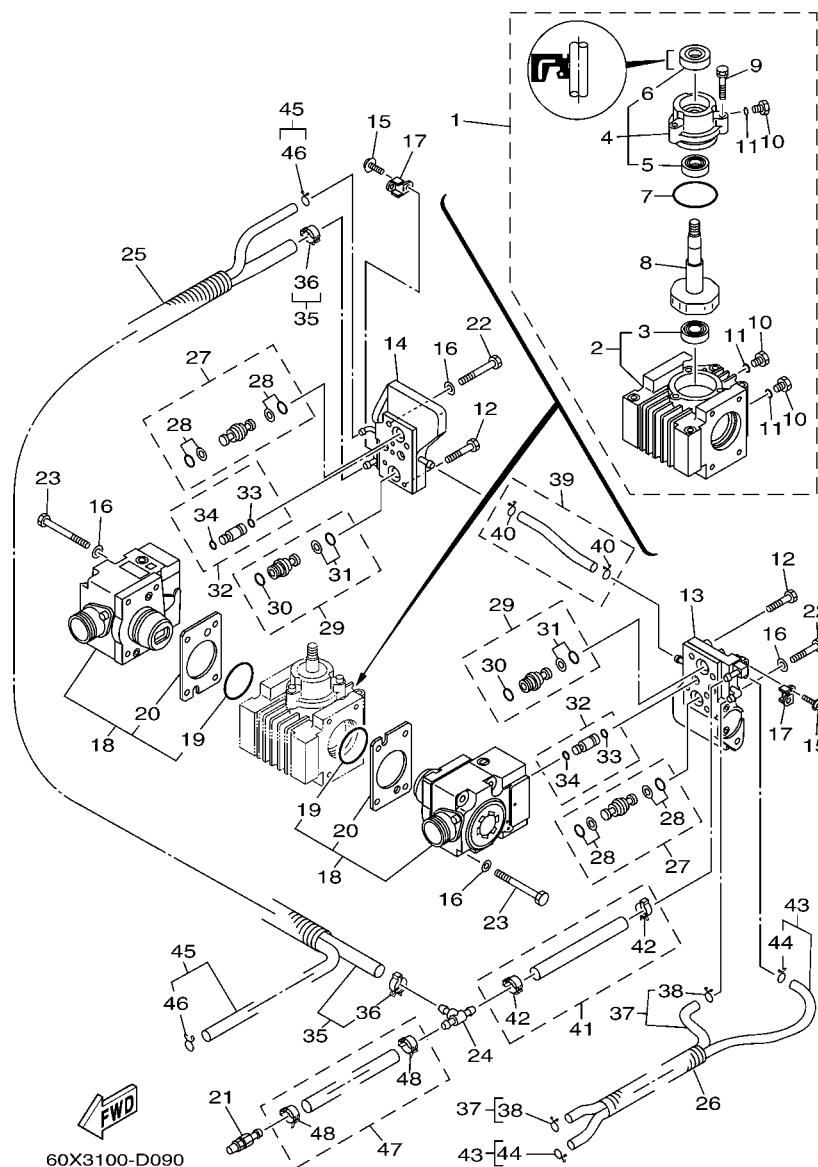


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-12170-00	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1				
2	60V-12424-00	.PLATE, CARTRIDGE INNER .PLAQUE DE CARTOUCHE	1				
3	93306-00001	..BEARING ..ROULEMENT	1				
4	68F-12173-00	.CAP, CAMSHAFT 1 .CAPUCHON, ARBRE A CAMES 1	1				
5	93306-001U0	..BEARING ..ROULEMENT	1				
6	68F-12223-00	..SEAL ..JOINT	1				
7	68F-12439-00	.O-RING .JOINT TORIQUE	1				
8	60V-12171-00	.CAMSHAFT 1 .ARBRE A CAMES 1	1				
9	68F-12228-00	.BOLT .BOULON	3				
10	68F-13455-00	.PLUG .PLOT	3				
11	68F-13473-00	.O-RING .JOINT TORIQUE	3				
12	68F-12228-00	BOLT BOULON	4				
13	60V-13993-00	COVER, CONTROL RACK COUVERCLE, BOITIER DE COMMAND.	1				
14	60W-13993-00	COVER, CONTROL RACK COUVERCLE, BOITIER DE COMMAND.	1				
15	65L-14565-00	SCREW VIS	2				
16	68F-24579-00	WASHER 2 RONDELLE 2	12				
17	60V-13854-00	PLATE 4 PLAQUETTE 4	2				
18	60V-13910-00	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	2				
19	60V-14005-00	.RING, SEAL .JOINTS	1				
20	60V-14126-00	.GASKET .JOINT	1				
21	68F-24300-00	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1				
22	60V-24178-00	BOLT 3 BOULON 3	4				
23	60V-24176-00	BOLT 1 BOULON 1	8				
24	60V-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
25	60V-24864-00	TUBE DURITE	1				
26	60V-2510T-00	TUBE CHAMBRE A AIR	1				
27	68F-13815-10	JOINT 1 RACCORD 1	2				

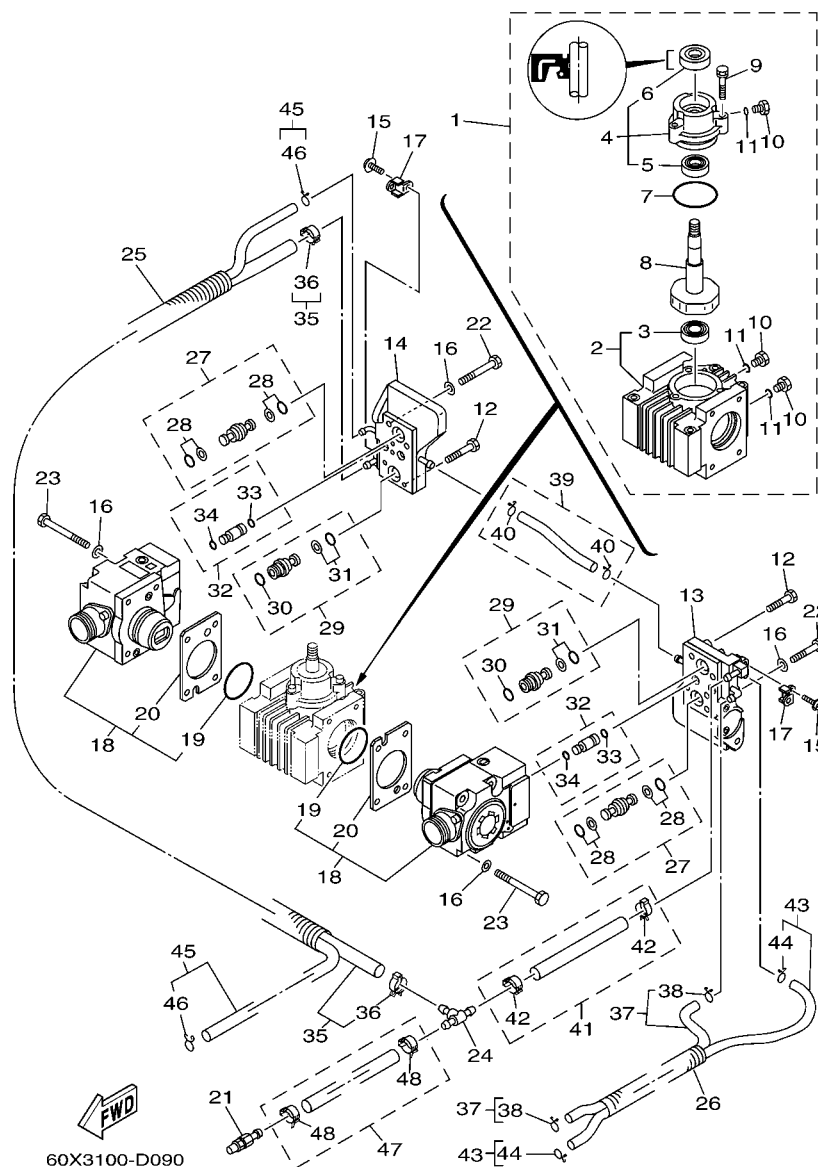


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2				
29	68F-13816-10	JOINT 2 RACCORD 2	2				
30	68F-24486-00	.O-RING .JOINT TORIQUE	1				
31	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	1				
32	60V-13505-00	JOINT COMP. JOINT COMPLET	4				
33	68F-13473-00	.O-RING .JOINT TORIQUE	1				
34	60V-13473-00	.O-RING .JOINT TORIQUE	1				
35	60V-14148-00	PIPE DURITE	1				
36	65L-24387-00	.CLIP .SANDOW	2				
37	60V-24312-00	PIPE 2 DURITE 2	1				
38	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2				
39	60V-24313-00	PIPE 3 DURITE 3	1				
40	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2				
41	60V-14149-00	PIPE DURITE	1				
42	65L-24387-00	.CLIP .SANDOW	2				
43	60V-24314-00	PIPE 4 DURITE 4	1				
44	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2				
45	60V-24315-00	PIPE 5 DURITE 5	1				
46	68F-24356-00	.CLIP, PIPE 1 .JONC, TUBE 1	2				
47	60V-13972-00	PIPE, FUEL 2 TUBE 2, CARBURANT	1				
48	65L-24387-00	.CLIP .SANDOW	2				

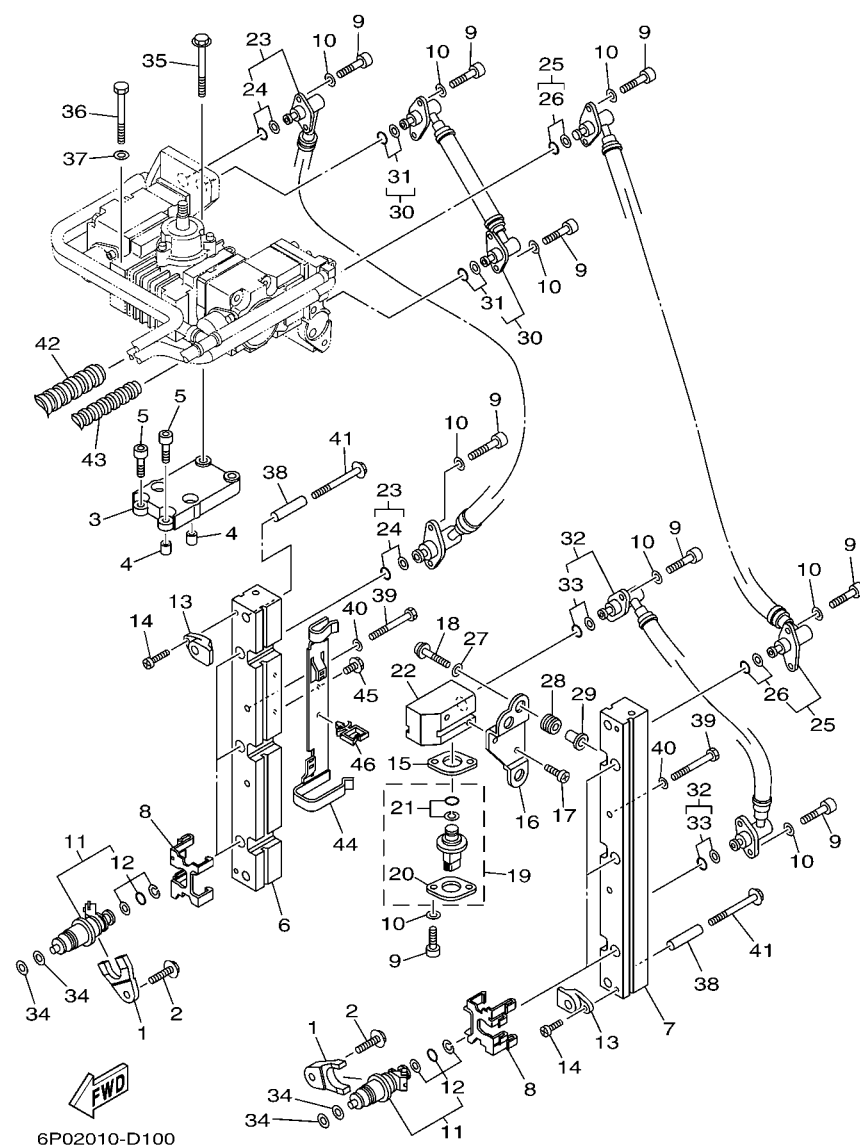


FIG. 10 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	68F-13767-00	CAP, INJECTOR COUVERCLE	6				
2	90119-08M60	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6				
3	60V-13782-00	STAY SUPPORT	1				
4	90387-08M31	COLLAR COLLERETTE	2				
5	90110-08M04	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4				
6	60V-13161-00	PIPE, DELIVERY 1 DURITE REFOULEMENT 1	1				
7	60V-13171-00	PIPE, DELIVERY 2 DURITE REFOULEMENT	1				
8	60V-13898-00	HOLDER SUPPORT	6				
9	68F-24551-00	BOLT, JOINT BOULON, RACCORDEMENT	18				
10	68F-24576-00	WASHER RONDELLE	18				
11	60V-13761-00	INJECTOR ASSY INJECTEUR	6				
12	68F-1410B-00	.PACKING KIT .POCHETTE DE JOINTS	1				
13	60V-14264-00	COLLAR COLLERETTE	4				
14	65L-14565-00	SCREW VIS	4				
15	60V-82389-00	PLATE 2 PLAQUETTE 2	1				
16	60V-82398-00	PLATE 3 PLAQUETTE 3	1				
17	60V-81545-00	SCREW 1 VIS 1	2				
18	60V-81546-00	SCREW 2 VIS 2	3				
19	60V-82380-00	SENSOR, PRESSURE SONDE DE PRESSION	1				
20	68F-82388-00	.PLATE .PLAQUETTE	1				
21	68F-82384-00	.PACKING KIT .POCHETTE DE JOINTS	1				
22	60V-13938-00	PIPE DURITE	1				
23	60V-13973-10	PIPE, FUEL 3 TUBE 3, CARBURANT	1				
24	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2				
25	60V-13974-10	PIPE, FUEL 4 TUBE 4, CARBURANT	1				
26	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2				
27	65L-14596-00	WASHER RONDELLE	3				

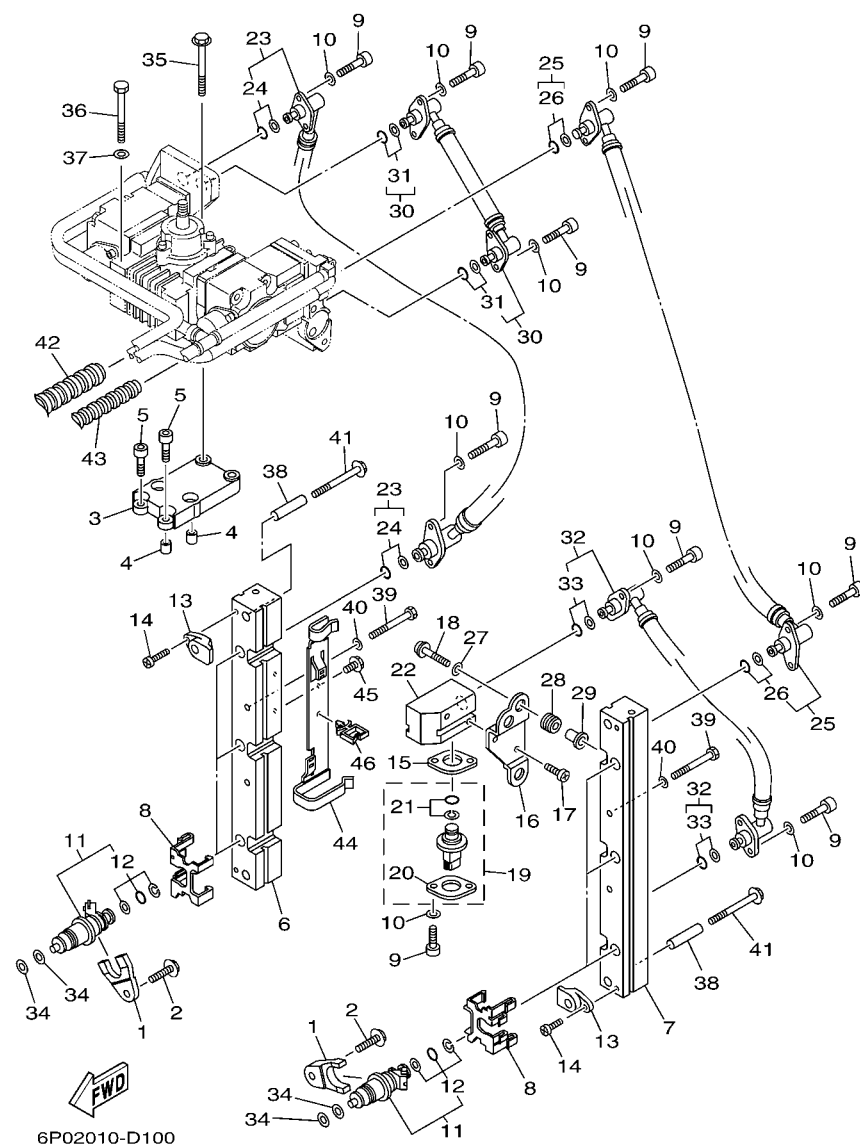


FIG. 10 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	90480-10M23	GROMMET PASSE-FIL	3				
29	90387-05M00	COLLAR COLLERETTE	3				
30	60V-13975-10	PIPE, FUEL 5 TUBE 5, CARBURANT	1				
31	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2				
32	60V-13976-10	PIPE, FUEL 6 TUBE 6, CARBURANT	1				
33	68F-2466A-00	.PACKING KIT .POCHETTE DE JOINTS	2				
34	68F-13764-00	GASKET (T=2.2) JOINT (T=2.2)	12				
35	97513-08570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
36	97013-08090	BOLT BOULON	2				
37	92903-08600	WASHER, PLATE RONDELLE, PLATE	2				
38	60V-13716-00	COLLAR COLLERETTE	4				
39	97013-08055	BOLT BOULON	4				
40	92903-08600	WASHER, PLATE RONDELLE, PLATE	4				
41	97513-08570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
42	90447-22004	HOSE, WITH SPRING (L200) DURITE, AVEC RESSORT (L200)	1				
43	90447-15001	HOSE, WITH SPRING DURITE, AVEC RESSORT	1				
44	6D0-8366P-00	BRACKET 4 SUPPORT 4	1				
45	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
46	90464-08004	CLAMP BRIDE	1				

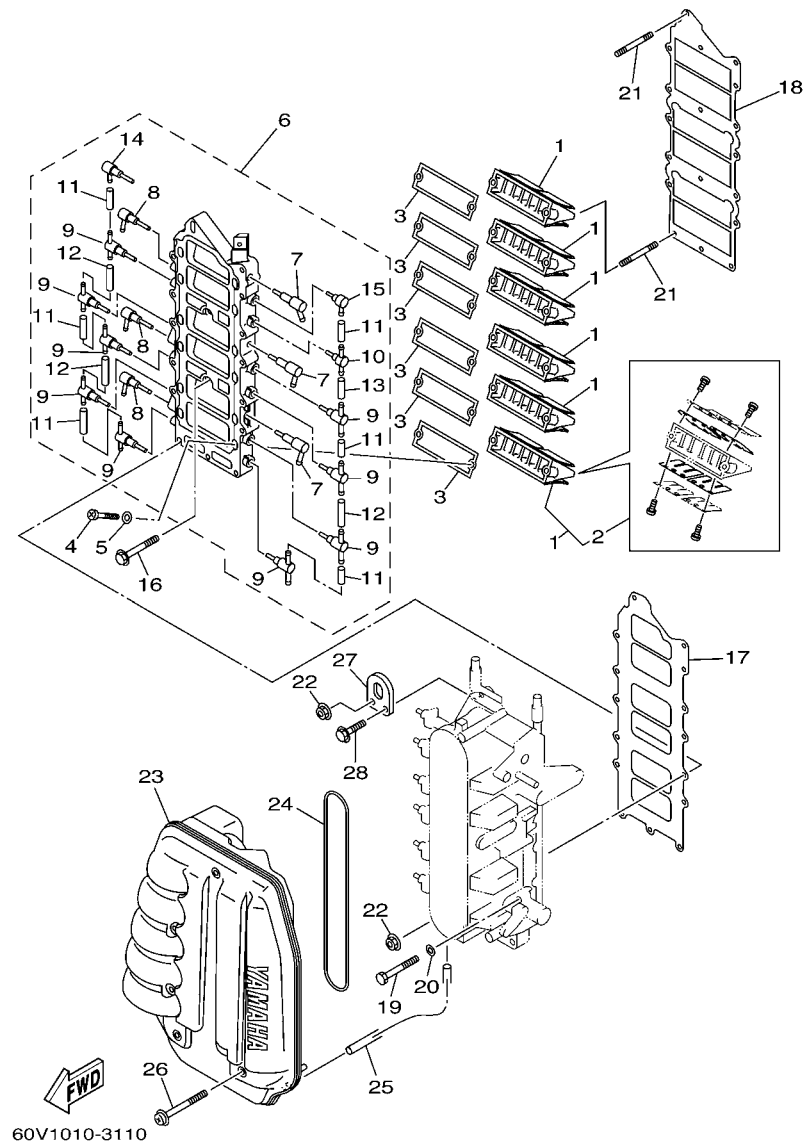


FIG. 11 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-13610-00	REED VALVE ASSY CLAPET COMPLET	6				
2	60V-W0004-00	.REED SET .JEU DE CLAPETS	1				
3	60V-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	6				
4	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	12				
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	12				
6	60V-13624-00-1S	PLATE, REED VALVE PLAQUE DE CLAPET	1				
7	60V-13552-00	.NOZZLE .GICLÉUR	3				
8	60V-13572-00	.NOZZLE .GICLÉUR	3				
9	60V-11379-00	.VALVE, CHECK .CLAPET	9				
10	6F6-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	1				
11	90445-07M03	.HOSE (L34) .DURITE (L34)	6				
12	90445-07016	.HOSE (L60) .DURITE (L60)	3				
13	90445-07015	.HOSE (L65) .DURITE (L65)	1				
14	60V-11369-00	.VALVE, CHECK .SOUPAPE DE RATANUE	1				
15	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	1				
16	90105-06028	BOLT, FLANGE BOULON	2				
17	60V-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	1				
18	60V-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1				
19	97013-06060	BOLT BOULON	12				
20	92903-06600	WASHER, PLATE RONDELLE, PLATE	12				
21	95670-06660	BOLT, STUD GOUJON	2				
22	90179-06M24	NUT ECROU	2				
23	60V-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1				
24	60V-14476-00	SEAL JOINT SPY	1				
25	90445-07M44	HOSE (L250) DURITE (L250)	1				
26	90159-06M16	SCREW, WITH WASHER VIS, AVEC RONDELLE	6				
27	68F-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				

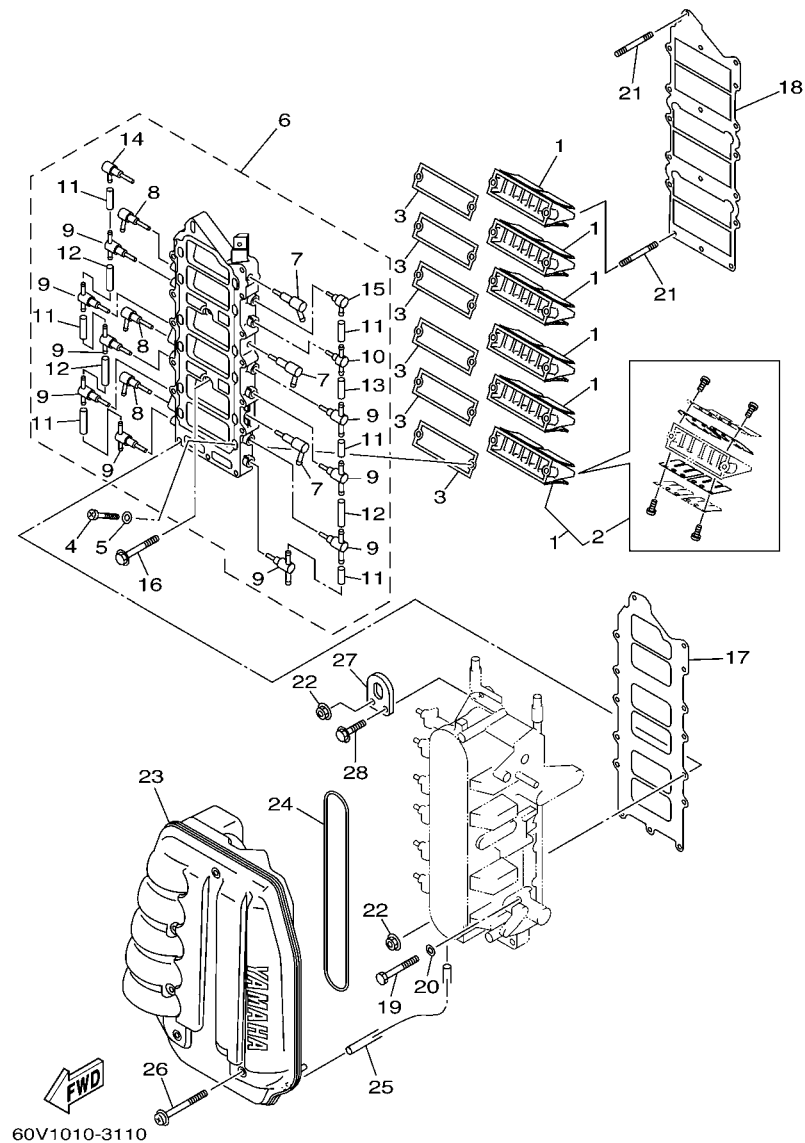


FIG. 11 INTAKE

ADMISSION

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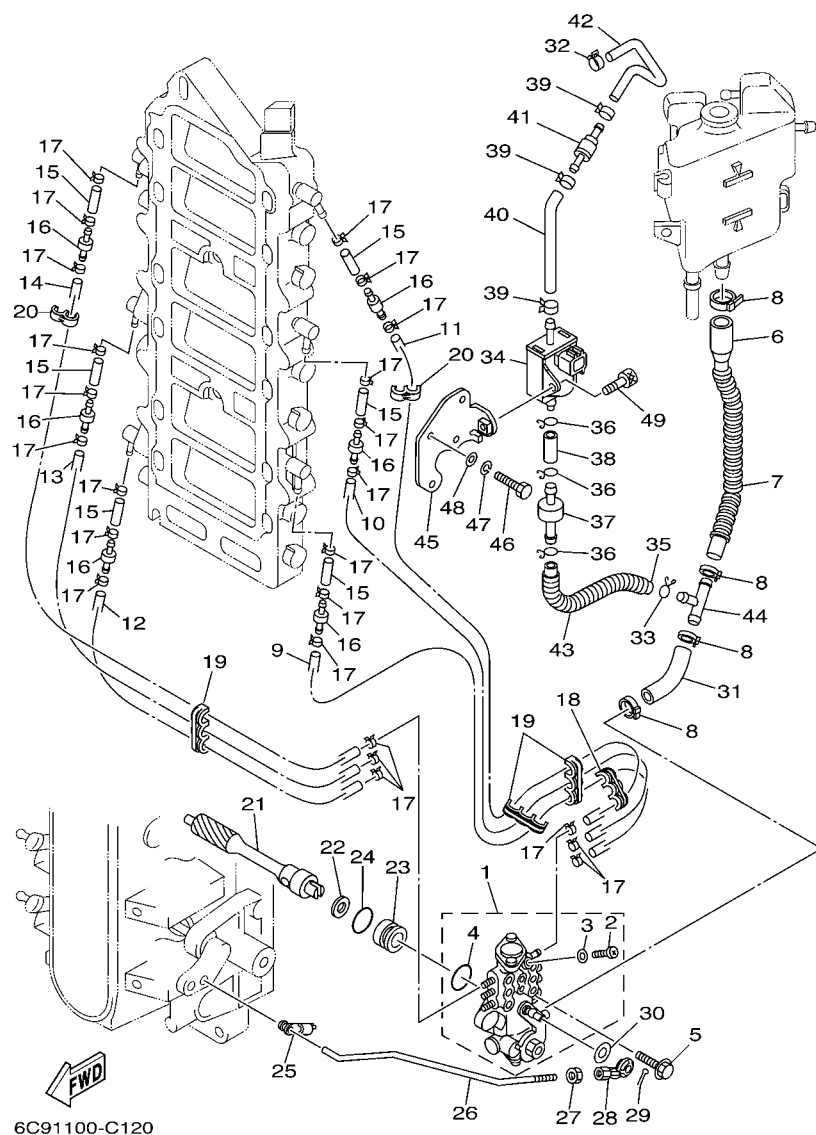


FIG. 12 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-13200-02	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1				
2	6R3-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1				
3	6L2-13475-00	.GASKET .JOINT	1				
4	93210-19M82	.O-RING .JOINT TORIQUE	1				
5	90109-06M40	BOLT BOULON	2				
6	6G5-13416-00	PIPE, OIL 1 DURITE A HUILE	1				
7	90446-17MA8	HOSE (L200) DURITE (L200)	1				
8	90465-11M10	CLAMP BRIDE	4				
9	90446-07M35	HOSE (L260) DURITE (L260)	1				
10	90445-07M96	HOSE (L310) DURITE (L310)	1				
11	90446-07M48	HOSE (L450) DURITE (L450)	1				
12	90445-07M44	HOSE (L250) DURITE (L250)	1				
13	90445-07M46	HOSE (L360) DURITE (L360)	1				
14	90445-07M10	HOSE (L510) DURITE (L510)	1				
15	90445-07M04	HOSE (L50) DURITE (L50)	6				
16	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	6				
17	90468-07M02	CLIP JONC	24				
18	90464-07M05	CLAMP BRIDE	1				
19	90464-07M05	CLAMP BRIDE	3				
20	90464-07M20	CLAMP BRIDE	3				
21	61A-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1				
22	90201-09M01	WASHER, PLATE RONDELLE, PLATE	1				
23	61A-13117-00	COLLAR, DISTANCE ENTRETOISE	1				
24	93210-18MA9	O-RING JOINT TORIQUE	1				
25	6R5-41237-00	JOINT, LINK RACCORD	1				
26	65L-41241-10	ROD, LINK BIELLETTTE	1				
27	95380-05600	NUT ECROU	1				

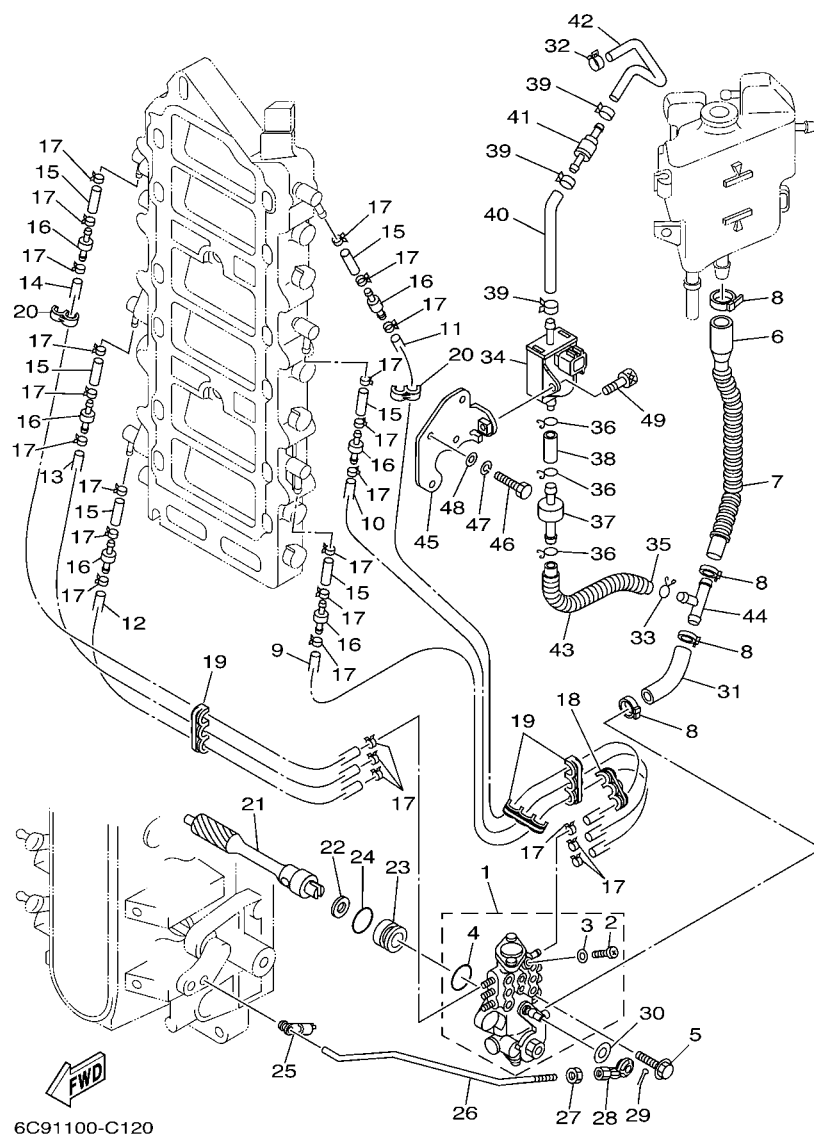


FIG. 12 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION	60X5				REMARKS
28	6H1-41237-00	JOINT, LINK RACCORD	1				
29	91490-12012	PIN, COTTER GOUPILLE	1				
30	90202-05088	WASHER, PLATE RONDELLE, PLATE	1				
31	60V-24319-00	PIPE, OIL DURITE A HUILE	1				
32	90468-07M02	CLIP JONC	1				
33	90467-08M18	CLIP JONC	1				
34	68F-13100-00	SOLENOID PUMP ASSY SOLENOIDE	1				
35	68F-13418-00	HOSE 4 DURITE 4	1				
36	68F-13184-00	SPRING, OIL PIPE RESSORT, DURITE A HUILE	3				
37	68F-13440-00	FILTER ASSY ENS FILTRE	1				
38	68F-1316F-00	HOSE 1 DURITE 1	1				
39	68F-13133-00	CLIP JONC	3				
40	68F-1316G-10	HOSE, OIL 2 DURITE A HUILE 2	1				
41	68F-1316A-00	CHECK VALVE ASSY CLAPET (ENS.)	1				
42	68F-13416-10	PIPE, OIL 1 DURITE A HUILE	1				
43	90448-08001	HOSE, WITH UNION DURITE, AVEC RACCORD	1				
44	68F-14485-00	PIPE, JOINT DURITE	1				
45	60V-1319K-00	PLATE PLAQUE	1				
46	97095-06020	BOLT BOULON	2				
47	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
48	92995-06600	WASHER RONDELLE	2				
49	90110-06M06	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1				

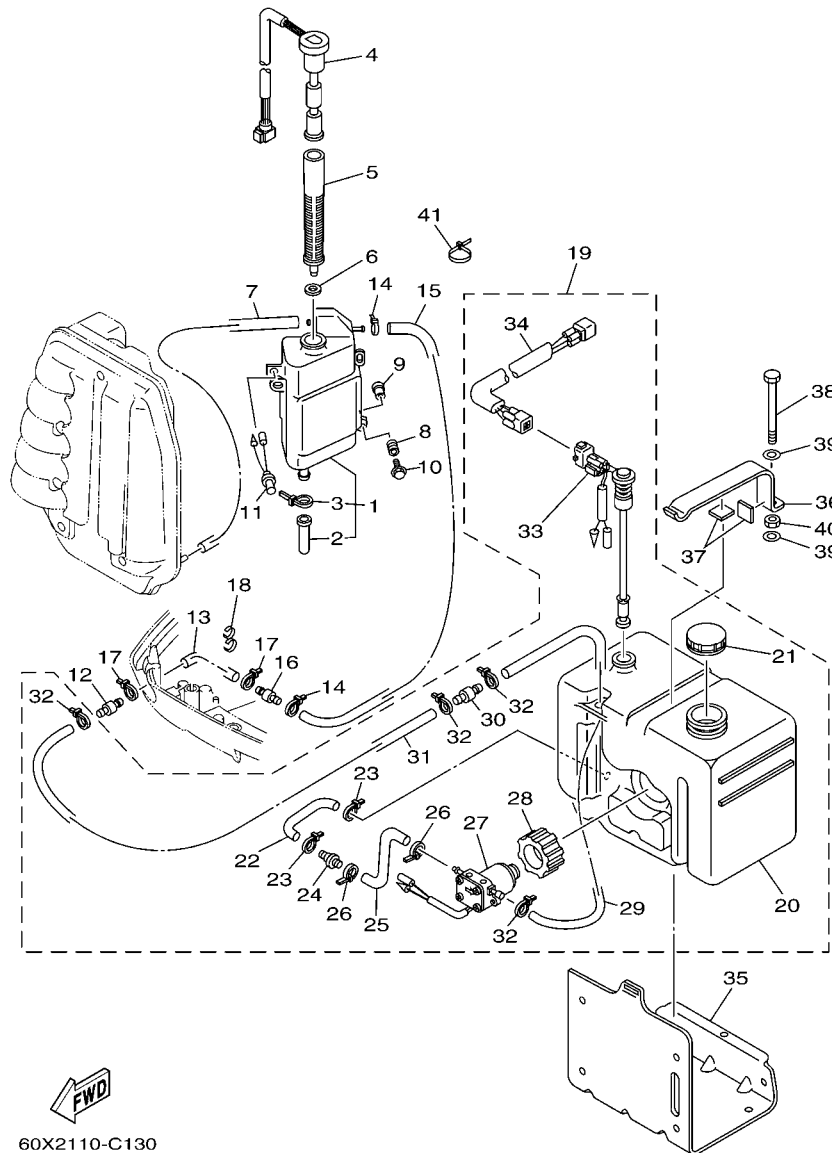


FIG. 13 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	61A-21750-00	OIL TANK ASSY RESERVOIR A HUILE	1				
2	6E5-13448-00	.CAP .CAPUCHON	1				
3	90465-13M11	.CLAMP .BRIDE	1				
4	61A-85730-01	OIL LEVEL GAUGE ASSY VIEUX	1				
5	61A-13411-00	STRAINER, OIL FILTRE, HUILE	1				
6	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1				
7	90445-05M07	HOSE (L700) DURITE (L700)	1				
8	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3				
9	90387-06119	COLLAR COLLERETTE	3				
10	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
11	6R3-8259E-00	SWITCH ASSY COMMUTATEUR COMPLET	1				
12	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
13	90445-12M04	HOSE (L1900) DURITE (L1900)	1				
14	90465-11M10	CLAMP BRIDE	2				
15	6E5-24323-00	PIPE 12 DURITE 12	1				
16	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
17	90465-11M10	CLAMP BRIDE	2				
18	90464-13M34	CLAMP BRIDE	1				
19	61A-21708-20	SUB OIL TANK ASSY RESERVOIR A HUILE SECOURS (ENS	1				AP
20	6E5-21733-20	.SUB TANK, OIL (10.5L) .RESERVOIR A HUILE SECOURS:10.	1				AP
21	6E5-21770-03	.OIL TANK CAP ASSY .CABOCHON DE RESERVOIR A HUILE	1				
22	6E5-24322-00	.PIPE 11 .DURITE 11	1				
23	90465-11M10	.CLAMP .BRIDE	2				
24	646-24251-02	.STRAINER 1 .FILTRE 1	1				
25	6E5-24319-01	.PIPE, OIL .DURITE A HUILE	1				
26	90465-11M10	.CLAMP .BRIDE	2				
27	6E5-81900-01	.OIL FEED PUMP ASSY .VIEUX	1				

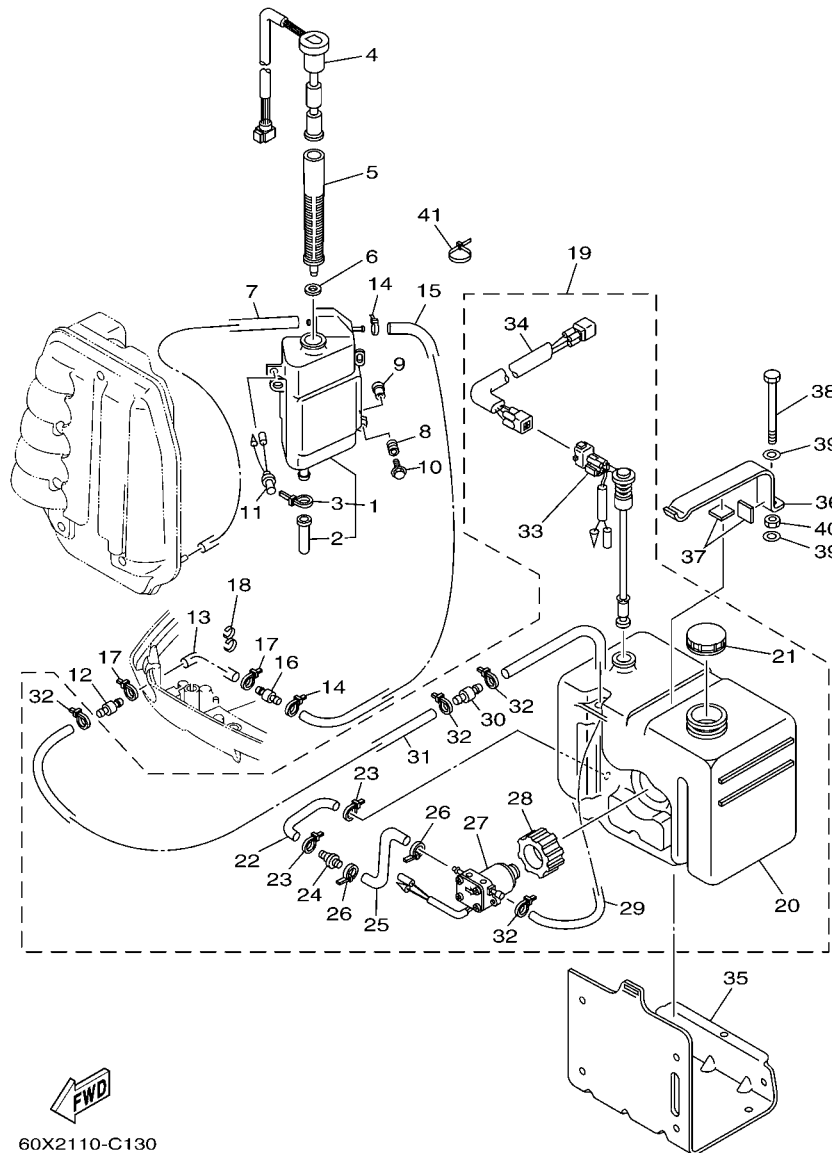


FIG. 13 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	6E5-81922-00	.GROMMET .OEILLET CAOUTCHOUC	1				
29	6E5-24321-01	.PIPE 10 .DURITE 10	1				
30	6E5-24379-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1				
31	90445-11M26	.HOSE (L6500) .DURITE (L6500)	1				
32	90465-11M10	.CLAMP .BRIDE	4				
33	6E5-85720-05	.OIL LEVEL GAUGE ASSY .JAUGE A HUILE CPLT	1				
34	6R3-85721-80	.WIRE, LEAD (L=8.0M) .FIL, SECONDAIRE (L=8.0M)	1				(4P) (4P)
35	6E5-21734-01-33	HOLDER, OIL SUB TANK SUPPORT, RESERV AUXIL A HUILE	1				AP AP
36	6E5-21798-01-33	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1				AP AP
37	6E5-21746-00	DAMPER AMORTISSEUR	2				AP AP
38	97080-06100	BOLT BOULON	1				AP AP
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	2				AP AP
40	95380-06600	NUT, HEXAGON ECROU	1				AP AP
41	90465-13M11	CLAMP BRIDE	2				AP AP

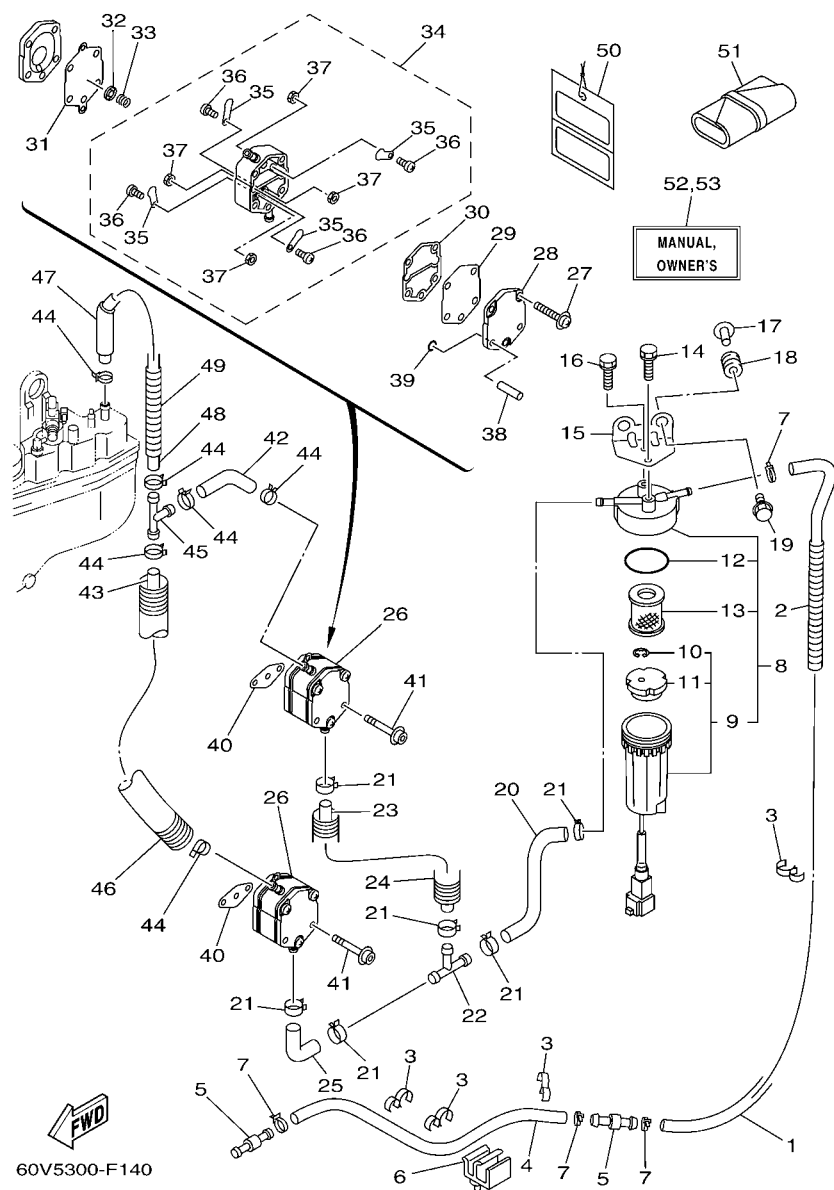


FIG. 14 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	61A-24313-00	PIPE 3 DURITE 3	1				
2	90447-13008	HOSE, WITH SPRING DURITE, AVEC RESSORT	1				
3	90464-13M34	CLAMP BRIDE	4				
4	90445-13M17	HOSE (L2700) DURITE (L2700)	1				
5	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2				
6	6E5-82594-00	CLAMP BRIDE	1				
7	90465-11M10	CLAMP BRIDE	4				
8	6P3-24560-10	FILTER ASSY ENS FILTRE	1				
9	6P3-24562-10	.CUP, FILTER .CUVETTE, FILTRE	1				
10	6P3-24519-00	.CLIP ..JONC	1				
11	6P3-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1				
12	6P3-24564-00	.GASKET .JOINT	1				
13	6P3-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
14	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
15	68F-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1				
16	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
17	90387-06M60	COLLAR COLLERETTE	2				
18	90480-10M23	GROMMET PASSE-FIL	2				
19	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
20	68F-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1				
21	90465-11M10	CLAMP BRIDE	6				
22	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1				
23	6G5-24315-00	PIPE 5 DURITE 5	1				
24	90447-19004	HOSE, WITH SPRING (L=130) DURITE, AVEC RESSORT	1				
25	6E5-24315-00	PIPE 5 DURITE 5	1				
26	6E5-24410-04	FUEL PUMP ASSY POMPE A ESSENCE	2				
27	6E5-24444-01	.SCREW .VIS	3				

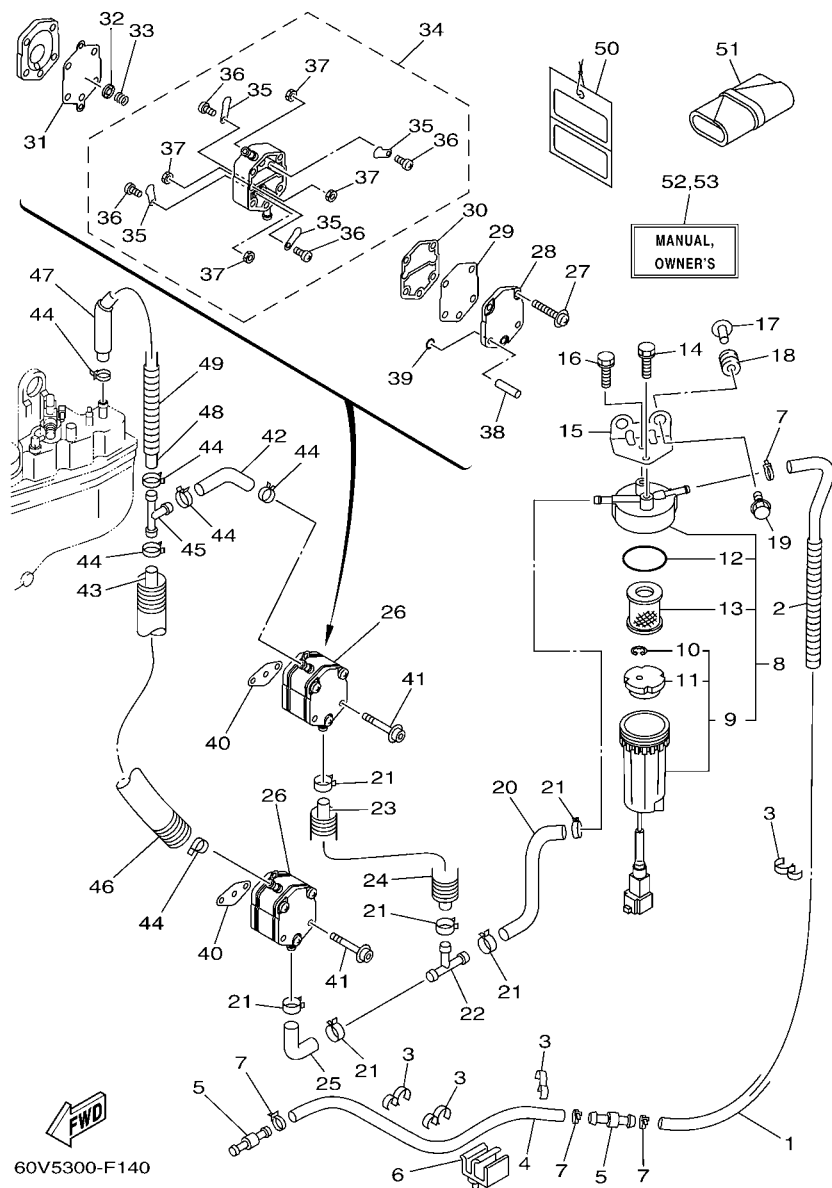


FIG. 14 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	6E5-24413-01	.BODY 2 .CORPS 2	1				
29	6E5-24471-01	.DIAPHRAGM .DIAPHRAGME	1				
30	6E5-24435-01	.GASKET, BODY 2 .JOINT, CORPS 2	1				
31	6E5-24411-01	.DIAPHRAGM .DIAPHRAGME	1				
32	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1				
33	6E5-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1				
34	6E5-24412-11	.BODY 1 .CORPS 1	1				
35	6A0-24421-01	..VALVE, CHECK ..SOUPAPE, RETENUE	4				
36	6A0-14325-00	..SCREW, PAN HEAD ..VIS TETE CONIQUE	4				
37	95380-03600	..NUT ..ECROU	4				
38	6E5-24492-00	.BUSH, FUEL PUMP .BAGUE	2				
39	6E5-24486-00	.O-RING .JOINT TORIQUE	2				
40	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	2				
41	90110-06128	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4				
42	6G5-24316-10	PIPE 6 DURITE 6	1				
43	6E5-24313-00	PIPE 3 DURITE 3	1				
44	90465-11M10	CLAMP BRIDE	6				
45	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1				
46	90447-15002	HOSE, WITH SPRING DURITE, AVEC RESSORT	1				
47	90446-15M07	HOSE (L60) DURITE (L60)	1				
48	90445-13M12	HOSE (L235) DURITE (L235)	1				
49	90447-13008	HOSE, WITH SPRING DURITE, AVEC RESSORT	1				
50	61H-2819R-31	TAG, WARNING ETIQUETTE, AVERTISSEMENT	1				
51	68F-28100-00	TOOL KIT TROUSSE A OUTILS	1				
52	60V-28199-76-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (E) UR (E)
53	60V-28199-76-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (F) UR (F)
54	60V-28199-76-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (ES) UR (ES)

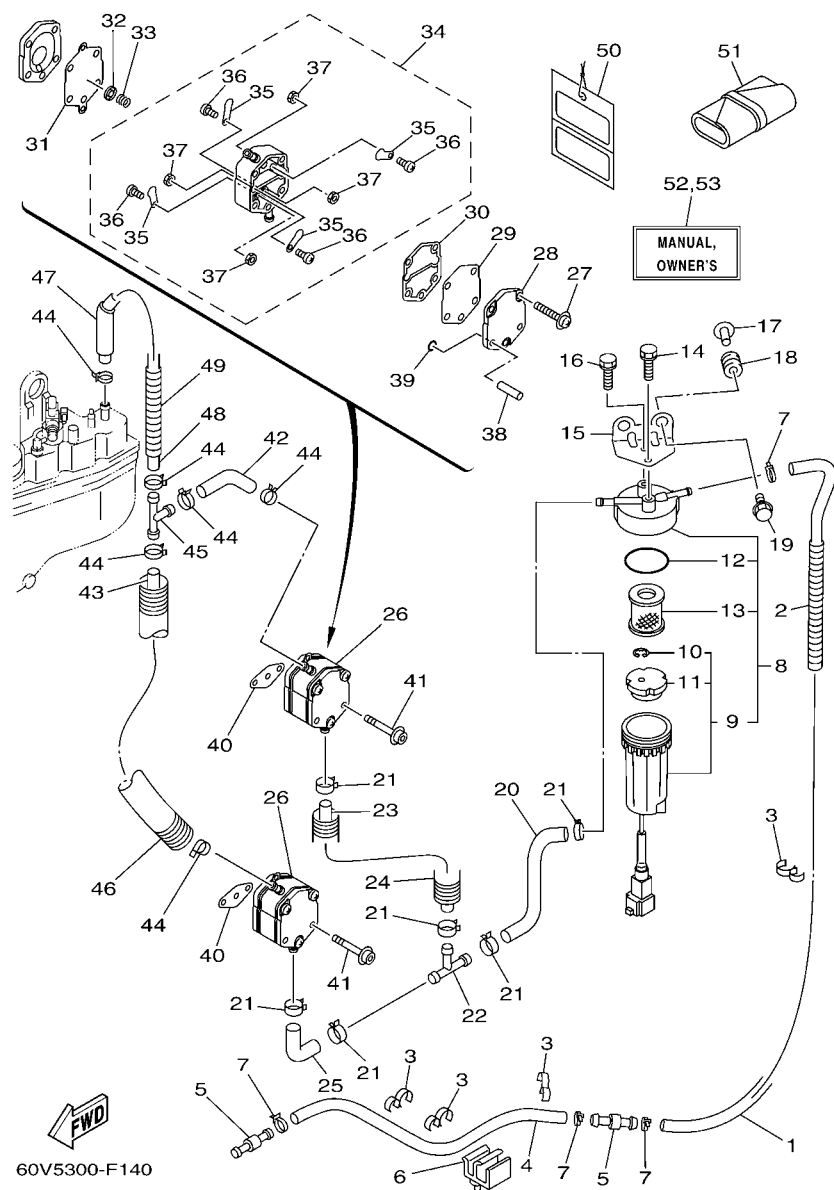


FIG. 14 FUEL

CARBURANT

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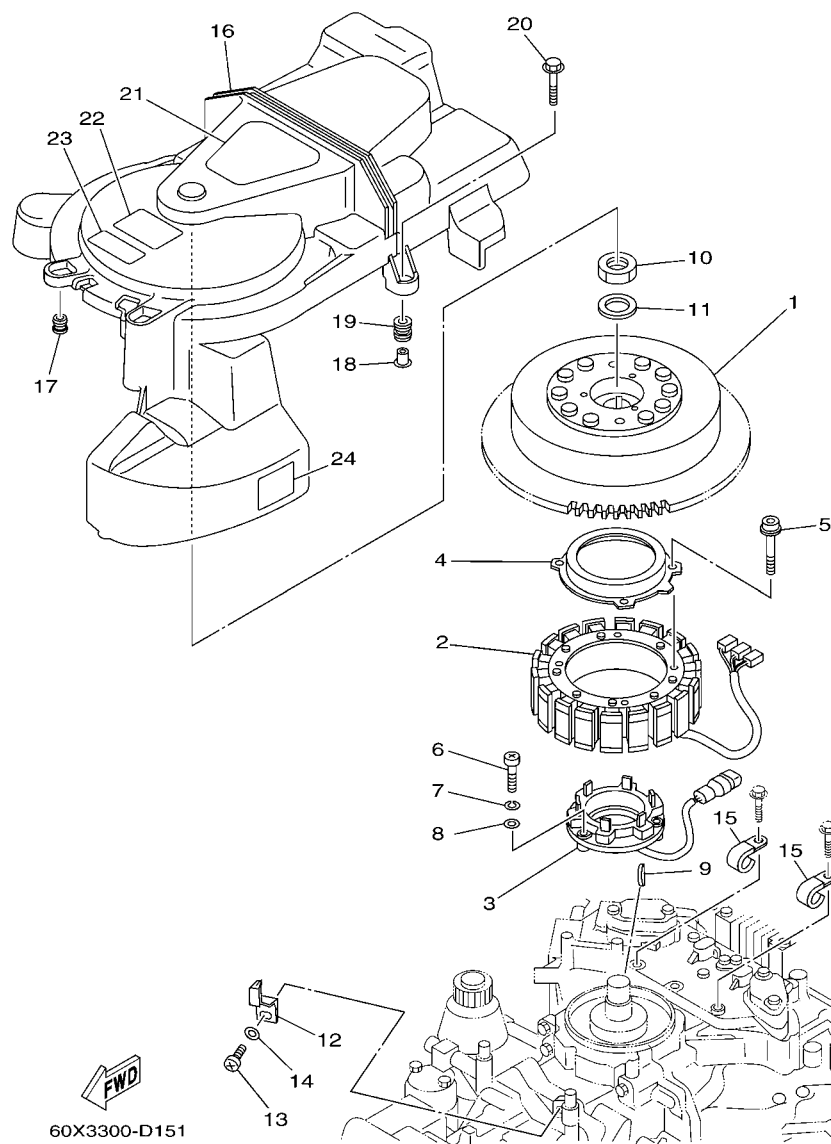


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-81450-00	ROTOR ASSY ROTOR COMPLET	1				
2	60V-81410-02	STATOR ASSY STATOR COMPLET	1				
3	60V-85580-10	COIL, PULSER BOBINE, PULSEUR	1				
4	61A-83721-00	COVER COUVERCLE	1				
5	90110-06127	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4				
6	97885-05030	SCREW, PAN HEAD VIS, A ENCOCHE	3				
7	92995-05100	WASHER RONDELLE	3				
8	92995-05600	WASHER RONDELLE	3				
9	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
10	90170-24M22	NUT ECROU	1				
11	90201-25M02	WASHER, PLATE RONDELLE, PLATE	1				
12	60V-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1				
13	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1				
14	92995-06600	WASHER RONDELLE	1				
15	90465-06M86	CLAMP BRIDE	2				
16	60V-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1				
17	6C5-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2				
18	90387-06119	COLLAR COLLERETTE	2				
19	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2				
20	95895-06030	BOLT, FLANGE BOULON	2				
21	60V-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1				
22	6A1-83625-51	MARK 5 ETIQUETTE 5	1				
23	6A1-83625-41	MARK 5 ETIQUETTE 5	1				
24	6E5-85711-60	MARK, CAUTION MAKER	1				

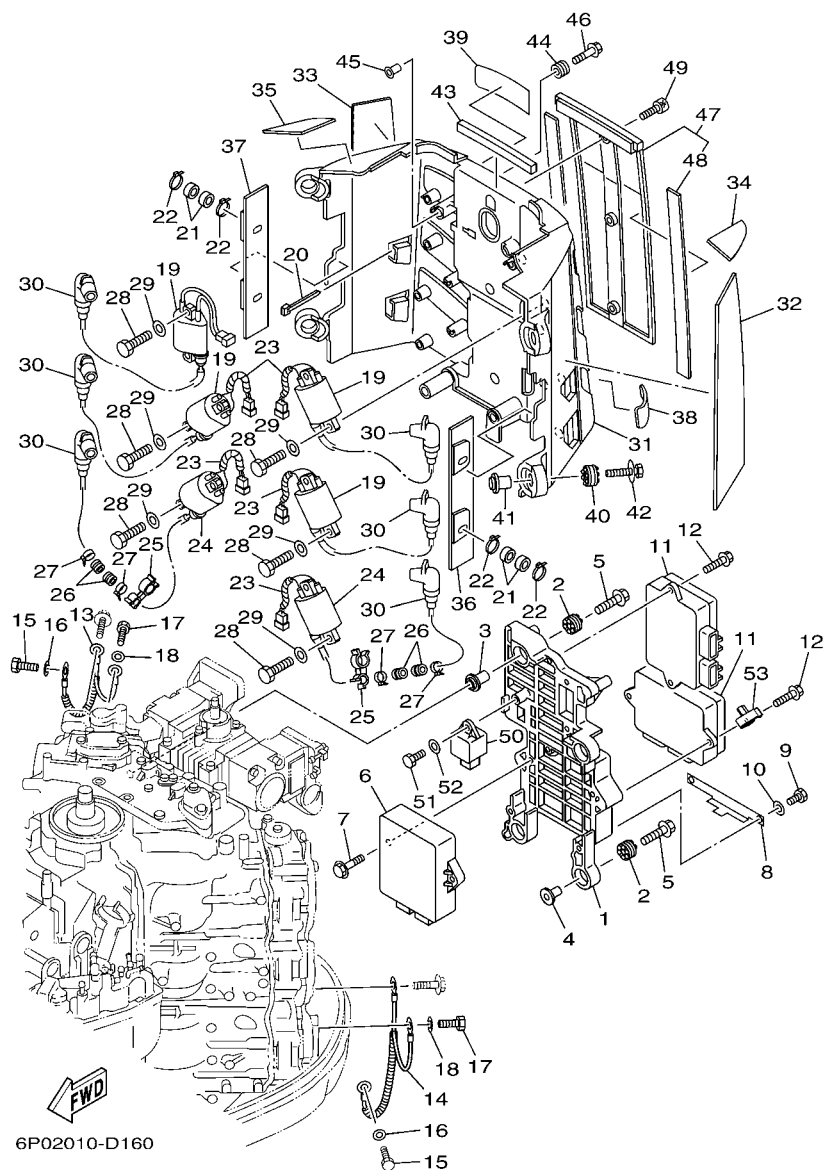


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-85542-01-94	BRACKET SUPPORT	1				
2	60V-85564-00	GROMMET RONDELLE CAOUTCHOUC	4				
3	90387-06176	COLLAR COLLERETTE	2				
4	68F-86129-10	COLLAR COLLERETTE	2				
5	68F-85119-00	BOLT BOULON	4				
6	60X-8591A-22	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1				
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
8	60V-85548-00	HOLDER SUPPORT	1				
9	97013-06014	BOLT BOULON	2				
10	92903-06600	WASHER, PLATE RONDELLE, PLATE	2				
11	60V-8591B-00	DRIVER, INJECTOR ASSY OUTIL D'INSERTION, INJECTEUR	2				
12	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
13	60V-82519-00	WIRE, EARTH LEAD FIL, MASSE	1				
14	60V-82519-10	WIRE, EARTH LEAD FIL, MASSE	1				
15	97095-06012	BOLT BOULON	2				
16	92995-06600	WASHER RONDELLE	2				
17	97095-06012	BOLT BOULON	2				
18	92995-06600	WASHER RONDELLE	2				
19	60V-82310-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	4				
20	90465-11M52	CLAMP BRIDE	4				
21	90480-25161	GROMMET PASSE-FIL	8				
22	90465-11M10	CLAMP BRIDE	8				
23	90446-10M01	HOSE (L60) DURITE (L60)	5				
24	60V-82310-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE	2				
25	90464-18003	CLAMP BRIDE	2				
26	90480-22M15	GROMMET PASSE-FIL	4				
27	90465-11M10	CLAMP BRIDE	4				

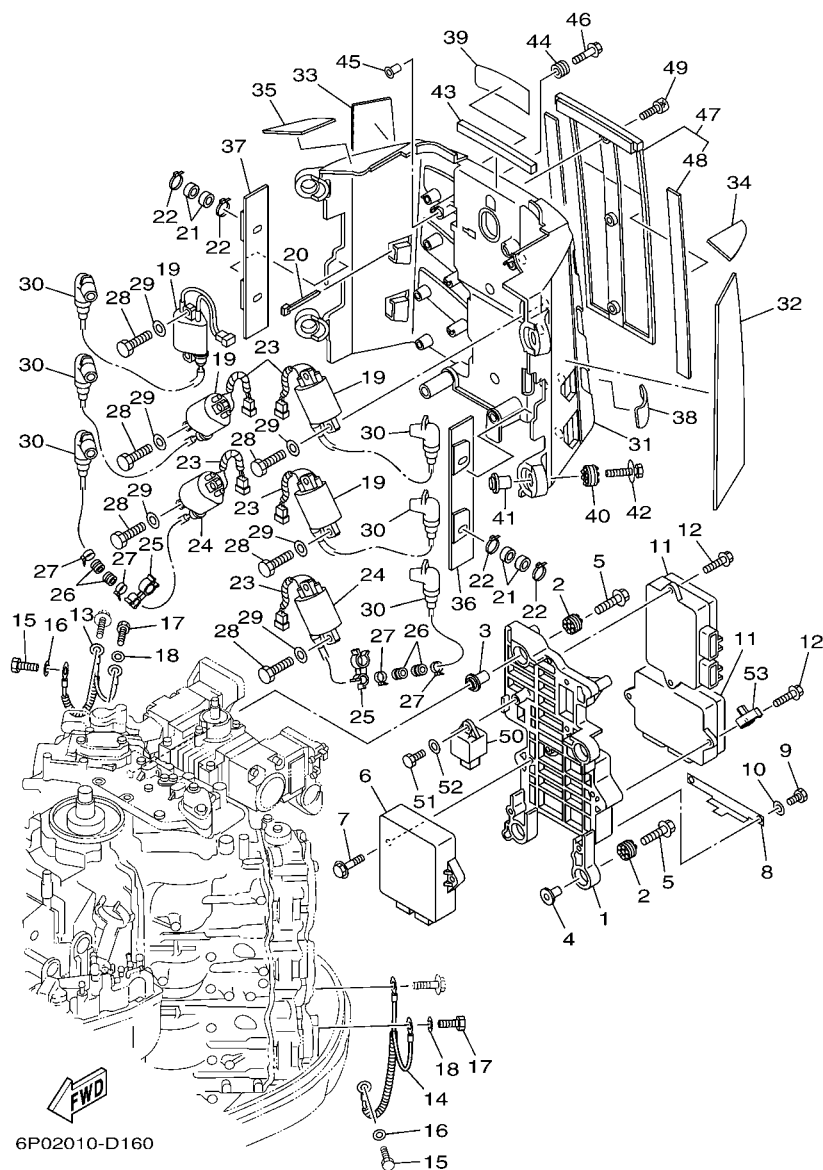
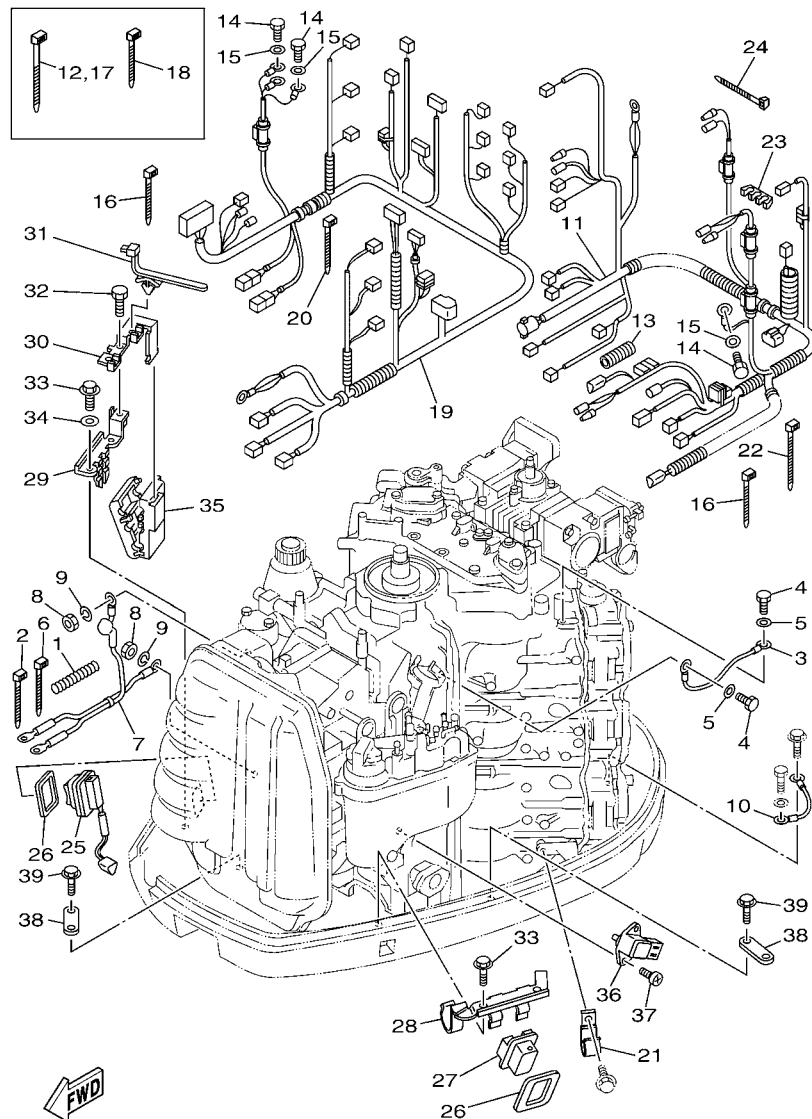


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	97013-05020	BOLT BOULON	12				
29	92903-05600	WASHER, PLATE RONDELLE, PLATE	12				
30	68F-82370-01	PLUG CAP ASSY ANTIPARASITE	6				
31	60V-82314-01	COVER, IGNITION COIL COUVERCLE, BOBINE D'ALLUMAGE	1				
32	60V-24198-00	SEAT, RUBBER SIEGE, CAOUTCHOUC	1				
33	60V-24198-10	SEAT, RUBBER SIEGE, CAOUTCHOUC	1				
34	60V-8818D-00	SEAT 1 SIEGE	1				
35	60V-8818D-10	SEAT 1 SIEGE	1				
36	60V-23116-00	SEAT 2 SIEGE 2	1				
37	60V-23116-10	SEAT 2 SIEGE 2	1				
38	60V-2318U-00	PLATE, SEAT PLATE, SELLE	3				
39	60V-2318U-10	PLATE, SEAT PLATE, SELLE	3				
40	68F-85516-01	SPACER ENTRETOISE	4				
41	68F-86129-10	COLLAR COLLERETTE	4				
42	68F-85119-00	BOLT BOULON	4				
43	6D0-8252R-00	DAMPER AMORTISSEUR	1				
44	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4				
45	90387-06119	COLLAR COLLERETTE	4				
46	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
47	60V-8252U-01	COVER COUVERCLE	1				
48	60V-23115-00	SEAT 1 SIEGE 1	2				
49	90111-06034	BOLT, HEX. SOCKET BUTTON BOULON	3				
50	68V-81950-00	RELAY ASSY RELAIS COMPLET	1				
51	97095-06016	BOLT BOULON	1				
52	92995-06600	WASHER RONDELLE	1				
53	90462-08028	CLAMP BRIDE	1				

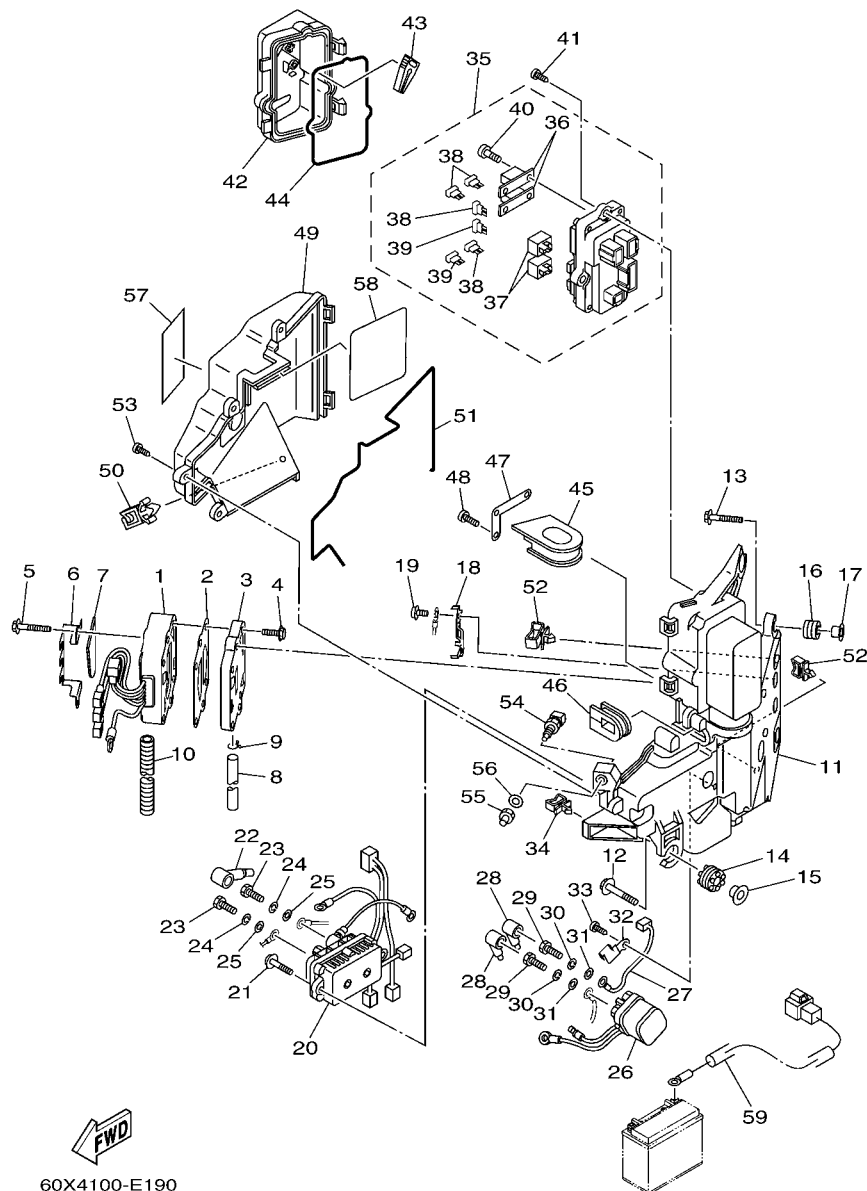


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FIG. 17 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	90447-07011	HOSE, WITH SPRING DURITE, AVEC RESSORT	1				
2	90465-11M10	CLAMP BRIDE	1				
3	61A-81949-00	WIRE, LEAD FIL	1				
4	97095-06012	BOLT BOULON	2				
5	92995-06600	WASHER RONDELLE	2				
6	90465-11M10	CLAMP BRIDE	1				
7	60X-82105-00	WIRE HARNESS FAISCEAU DE FILS	1				
8	95333-08600	NUT ECROU	2				
9	92903-08100	WASHER, SPRING RONDELLE, GROWER	2				
10	6D0-82531-00	WIRE, LEAD FIL	1				
11	60V-82590-71	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1				
12	90465-13M18	CLAMP BRIDE	1				
13	68F-83557-00	TUBE TUBE	1				
14	97095-06012	BOLT BOULON	4				
15	92995-06600	WASHER RONDELLE	4				
16	90465-11M52	CLAMP BRIDE	3				
17	90465-13M18	CLAMP BRIDE	1				
18	90465-11M52	CLAMP BRIDE	1				
19	6D0-8259M-20	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1				
20	90465-11M52	CLAMP BRIDE	2				
21	90462-08029	CLAMP BRIDE	1				
22	90465-13M18	CLAMP BRIDE	1				
23	90464-11008	CLAMP BRIDE	1				
24	90465-11M10	CLAMP BRIDE	1				
25	69J-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1				
26	69J-82587-00	GASKET JOINT	2				
27	69J-42723-00	COVER, BOTTOM COUVERCLE	1				

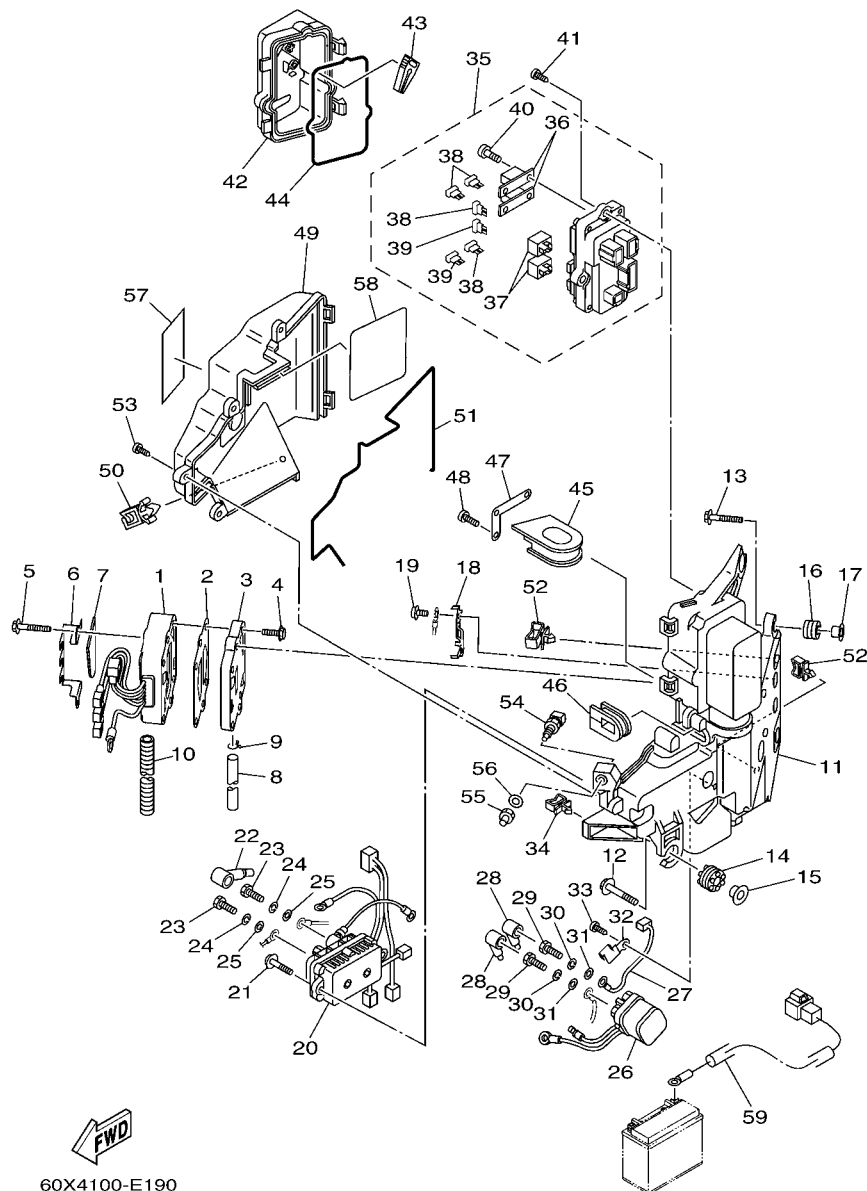


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FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-81960-02	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				
2	60V-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1				
3	60V-81972-00-1S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1				
4	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
5	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
6	6D0-8366G-00	BRACKET 3 SUPPORT 3	1				
7	60V-8818D-10	SEAT 1 SIEGE	1				
8	90445-09M25	HOSE (L600) DURITE (L600)	2				
9	90467-08M18	CLIP JONC	2				
10	90447-10004	HOSE, WITH SPRING DURITE, AVEC RESSORT	1				
11	60V-81948-00	BRACKET SUPPORT	1				
12	68F-85119-00	BOLT BOULON	3				
13	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
14	68F-85516-01	SPACER ENTRETOISE	3				
15	90387-06176	COLLAR COLLERETTE	3				
16	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	1				
17	90387-06119	COLLAR COLLERETTE	1				
18	60V-87149-00	CONNECTOR RACCORD	1				
19	90110-06139	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2				
20	60V-81950-00	RELAY ASSY RELAIS COMPLET	1				
21	90110-06191	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2				
22	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1				
23	97095-06010	BOLT BOULON	2				
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
25	92995-06600	WASHER RONDELLE	2				
26	68V-8194A-00	RELAY RELAIS	1				
27	68F-82117-00	WIRE, LEAD FIL	1				



60X4100-E190

FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2				
29	97095-06010	BOLT BOULON	2				
30	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
31	92995-06600	WASHER RONDELLE	2				
32	68F-81953-00	STAY, RELAY SUPPORT, RELAIS	1				
33	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1				
34	90464-23199	CLAMP BRIDE	2				
35	60V-82170-00	FUSE BOX ASSY BOITE A FUSIBLES	1				Go to P/N : PE0-OM-070041
36	60V-82151-00	.FUSE (100A) .FUSIBLE (100A)	2				Go to P/N : PE0-OM-070041
37	68F-8195A-00	.RELAY ASSY .RELAIS COMPLET	2				
38	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	4				
39	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2				
40	68F-82846-00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	4				
41	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	3				
42	60V-85544-00	CASE BOITIER	1				
43	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1				
44	60V-82157-00	DAMPER AMORTISSEUR	1				
45	60V-81336-00	GROMMET OEILLET CAOUTCHOUC	1				
46	60V-81336-10	GROMMET OEILLET CAOUTCHOUC	1				
47	60V-81128-00	CLAMP BRIDE	1				
48	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	3				
49	60V-81942-10	COVER COUVERCLE	1				
50	90464-08004	CLAMP BRIDE	1				
51	60V-82176-00	DAMPER AMORTISSEUR	1				
52	90464-23199	CLAMP BRIDE	2				
53	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	4				
54	65L-85886-00	THERMOSENSOR SENSITOMETRE	1				

PARTS NEWS



News No. PE0-OM-070041(1/2)

Date: October 30, 2007

Signature: K. Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	VZ200(R)TR / VZ225(H)TR / VZ250(F)TR, Z250FETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

PDF Replace --> Nov./30/2007

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

1. LIST CORRECTION

ELECTRICAL 3

Fig.No-Ref.No.	PART NO.		PART NAME	Q'TY	APPLICABLE SERIAL NO.	REMARKS
*1	OLD	60V-82170-00	FUSE BOX ASSY	1	6P5:1000001-1003861 60Y:1000001-1006386 60X:1000001-1005847	Please use New part from now on.
	NEW	60V-82170-01			6P5:1003862- 60Y:1006387- 60X:1005848-	*Part number revision
*2	OLD	60V-82151-00	. FUSE (100A)	2	6P5:1000001-1003861 60Y:1000001-1006386 60X:1000001-1005847	Please use New part from now on.
	NEW	6P2-82151-00	. FUSE (60A)		6P5:1003862- 60Y:1006387- 60X:1005848-	*Part number revision
*3	OLD	60V-81919-00	GRAPHIC, REGULATOR (100A)	1	6P5:1000001-1003861 60Y:1000001-1006386 60X:1000001-1005847	Please use New part from now on.
	NEW	60V-81919-01	GRAPHIC, REGULATOR (60A)		6P5:1003862- 60Y:1006387- 60X:1005848-	*Part number revision

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
VZ225TRB	60Y1	2003	1B60X-100E1	18-35	18-36	18-56
VZ250TRB	60X1					
Z250FETO	60X1	2003	1B60X-300F1	19-35	19-36	19-56
VZ225TRC	60Y2	2004	1C60X-100E1	19-35	19-36	19-57
VZ250TRC,Z250FETO	60X2					
Z250FETO	60X2	2004	1C60X-300F1	19-35	19-36	19-57
VZ200TRD	6P51	2005	1D60X-100E1	19-35	19-36	19-57
VZ225TRD	60Y3					
VZ250TRD,Z250FETO	60X3					

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YAMAHA MOTOR CO.,LTD
2500 Shingai Iwata Shizuoka 438-8501.Japan
Technical Publication Dept.



PARTS NEWS

News No. PE0-OM-070041(2/2)

Date: October 30 , 2007

Signature: K . Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	VZ200(R)TR / VZ225(H)TR / VZ250(F)TR, Z250FETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Nov./30/2007

PDF Replace --> Nov./30/2007

(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

2.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.-Ref.No.		
				*1	*2	*3
Z250FETO	60X3	2005	1D60X-300F1	18-36	18-37	18-58
VZ200TR	6P52	2006	1E60X-100E1	19-35	19-36	19-57
VZ225TR	60Y4					
VZ250TR,Z250FETO	60X4					
Z250FETO	60X4	2006	1E60X-300F1	18-35	18-36	18-57
VZ200TR	6P53	2007	1F60X-100E1	19-35	19-36	19-57
VZ225TR	60Y5					
VZ250TR,Z250FETO	60X5					
Z250FETO	60X5	2007	1F60X-300F1	18-35	18-36	18-57
VZ200RTR	6P54	2008	1G60X-110E1	18-35	18-36	18-57
VZ225HTR	60Y6					
VZ250FTR	60X6					

Thank you very much for your cooperation.

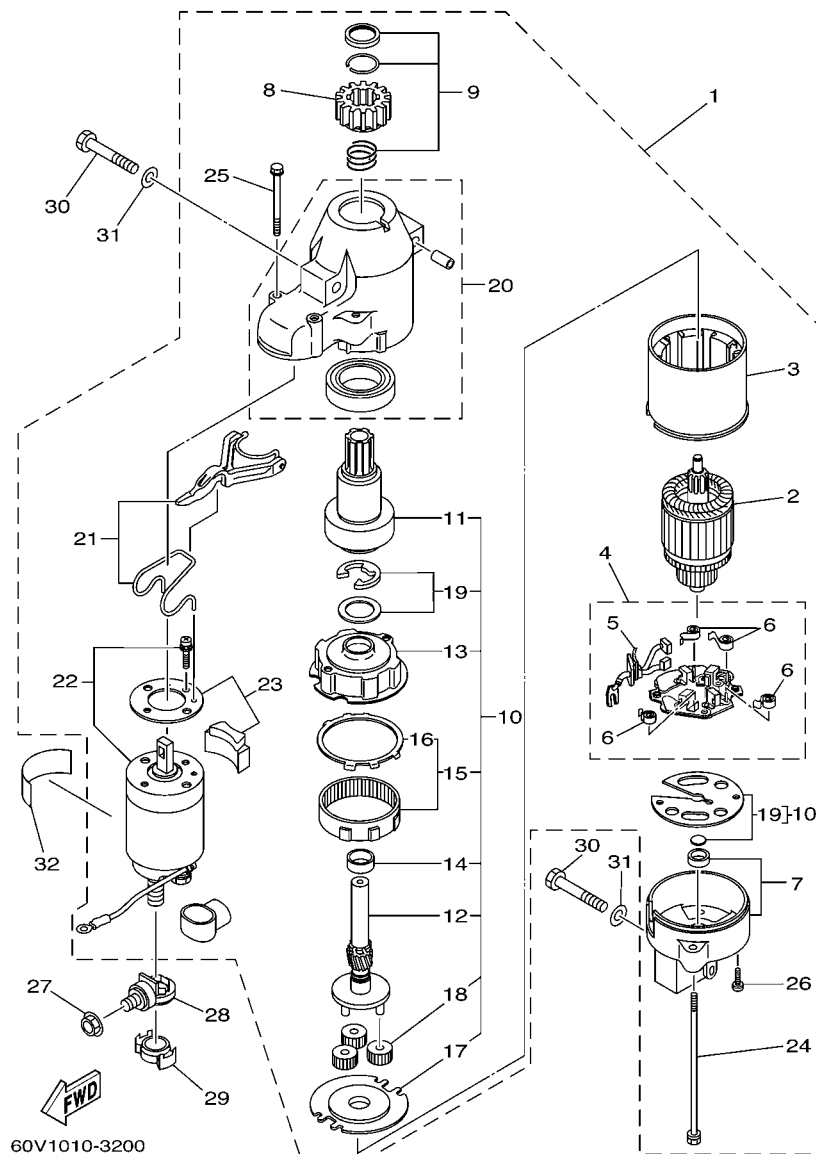


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60X-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1				
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1				
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1				
4	69J-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1				
5	69J-81801-00	.BRUSH SET .CHARBON	1				
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4				
7	68F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1				
8	67F-81808-00	.PINION ASSY .PIGNON	1				
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1				
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1				
11	67F-81832-00	.CLUTCH, OVER RUN .EMBAYAGE, ROUE LIBRE	1				
12	67F-81836-00	.SHAFT, PINION .AXE, PIGNON	1				
13	67F-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1				
14	67F-81841-00	.BEARING .ROULEMENT	1				
15	67F-81891-00	.GEAR, RING .ROUE DENTEE	1				
16	67F-8183R-00	.GASKET .JOINT	1				
17	67F-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1				
18	60V-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3				
19	67F-81809-00	.WASHER KIT .JEU DE RONDELLES	1				
20	60X-81842-00	.COVER .COUVERCLE	1				
21	69J-81839-00	.LEVER ASSY .LEVIER COMPLET	1				
22	69J-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1				
23	69J-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1				
24	6K7-81826-10	.BOLT .BOULON	2				
25	69J-81828-00	.BOLT 2 .RONDELLE, BUTEE 2	2				
26	67F-81846-00	.SCREW .VIS	2				
27	90179-08003	NUT ECROU	1				

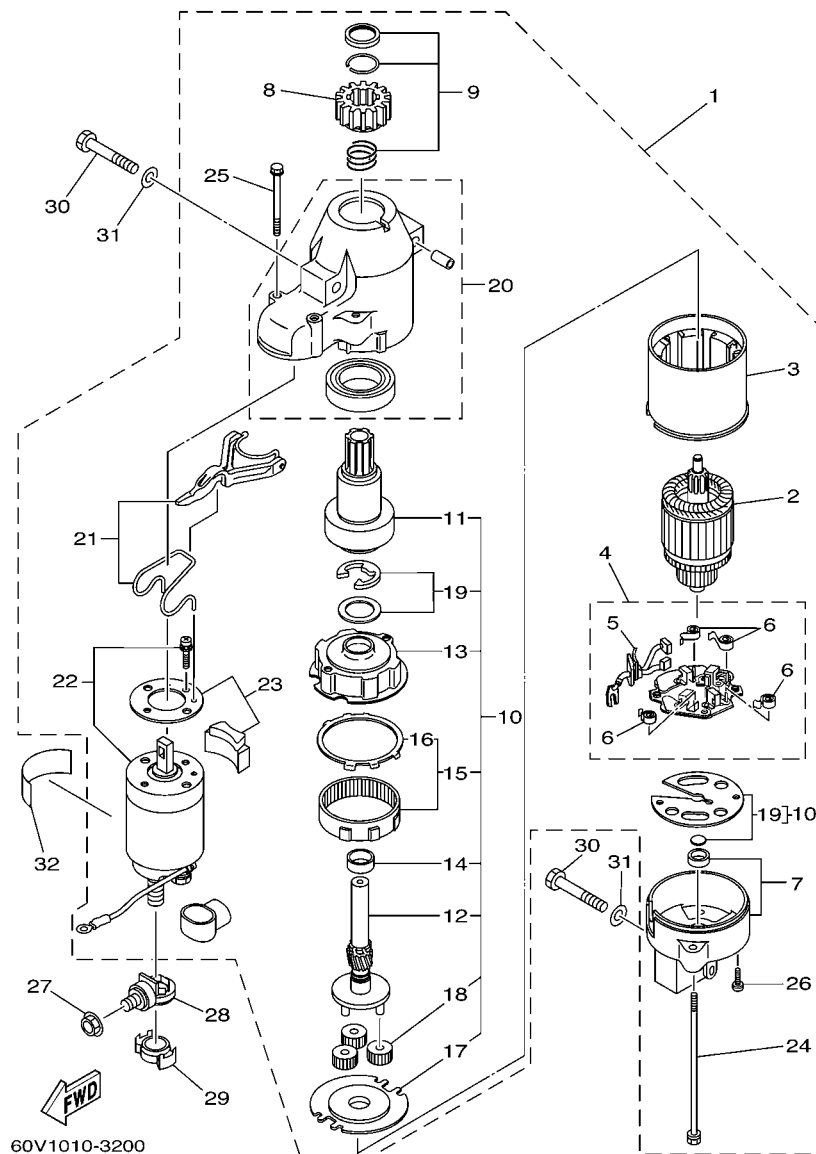


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

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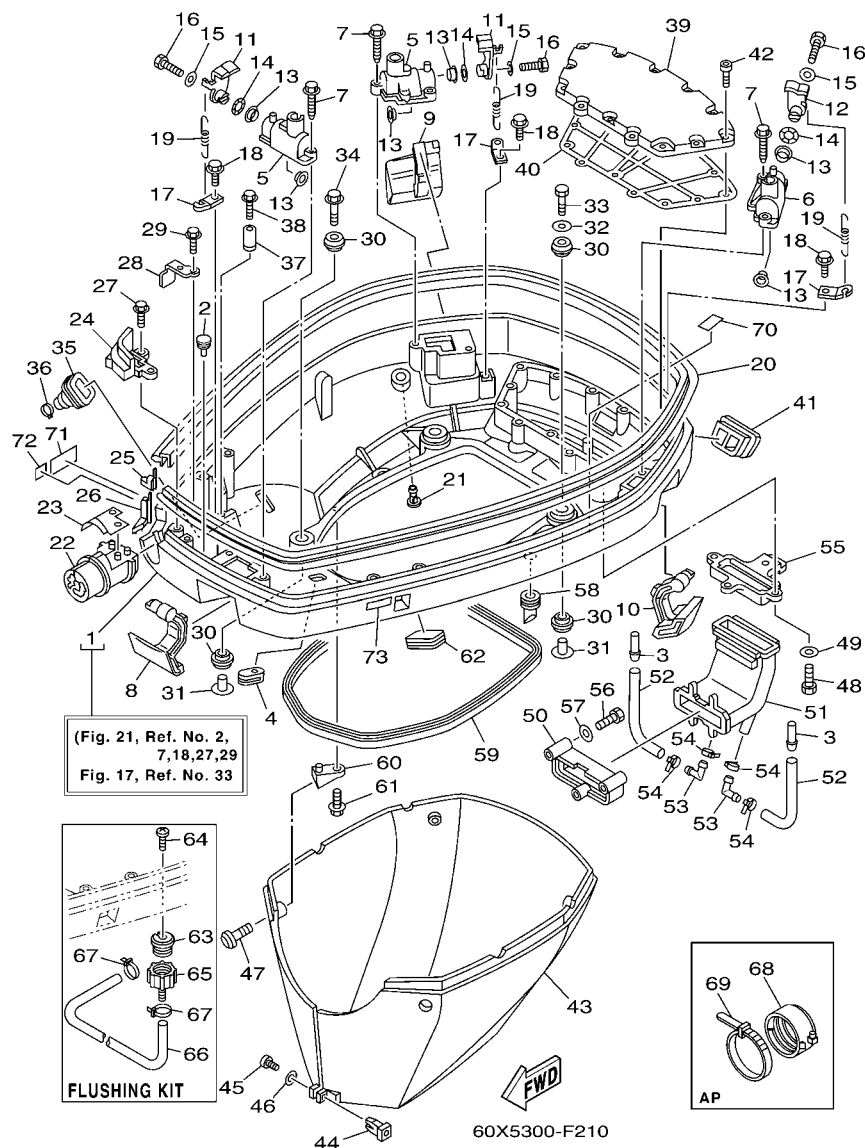


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-42710-10-8D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	6D0-42748-00	GROMMET PASSE-FIL	2				
3	6E5-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2				
4	60V-42727-00	GROMMET PASSE-FIL	1				
5	68F-42828-03-94	PLATE, CLAMP PLAQUE, PRESSE	2				
6	68F-42828-10-94	PLATE, CLAMP PLAQUE, PRESSE	1				
7	90109-06M82	BOLT BOULON	6				
8	60V-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1				
9	60V-42816-00-8D	LEVER, CLAMP LEVIER, PRESSE	1				
10	60V-42817-00-8D	LEVER, CLAMP LEVIER, PRESSE	1				
11	68F-42818-01	LEVER, CLAMP LEVIER, PRESSE	2				
12	6D8-42818-00	LEVER, CLAMP LEVIER, PRESSE	1				
13	90386-15M73	BUSH DOUILLE	6				
14	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3				
15	90201-06068	WASHER, PLATE RONDELLE, PLATE	3				
16	97095-06016	BOLT BOULON	3				
17	64D-43144-00	HOOK, SPRING CROCHET	3				
18	90109-06M80	BOLT BOULON	3				
19	90506-18M40	SPRING, TENSION RESSORT, TENSION	3				
20	6D0-42615-00	SEAL JOINT	1				
21	60V-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1				
22	60V-42725-01	GROMMET PASSE-FIL	1				
23	6D0-42721-00	GASKET 1 JOINT 1	1				
24	60V-42738-02-8D	PLATE, FITTING ETRIER	1				
25	60V-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
26	60V-42717-01	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1				
27	90109-06M81	BOLT BOULON	2				

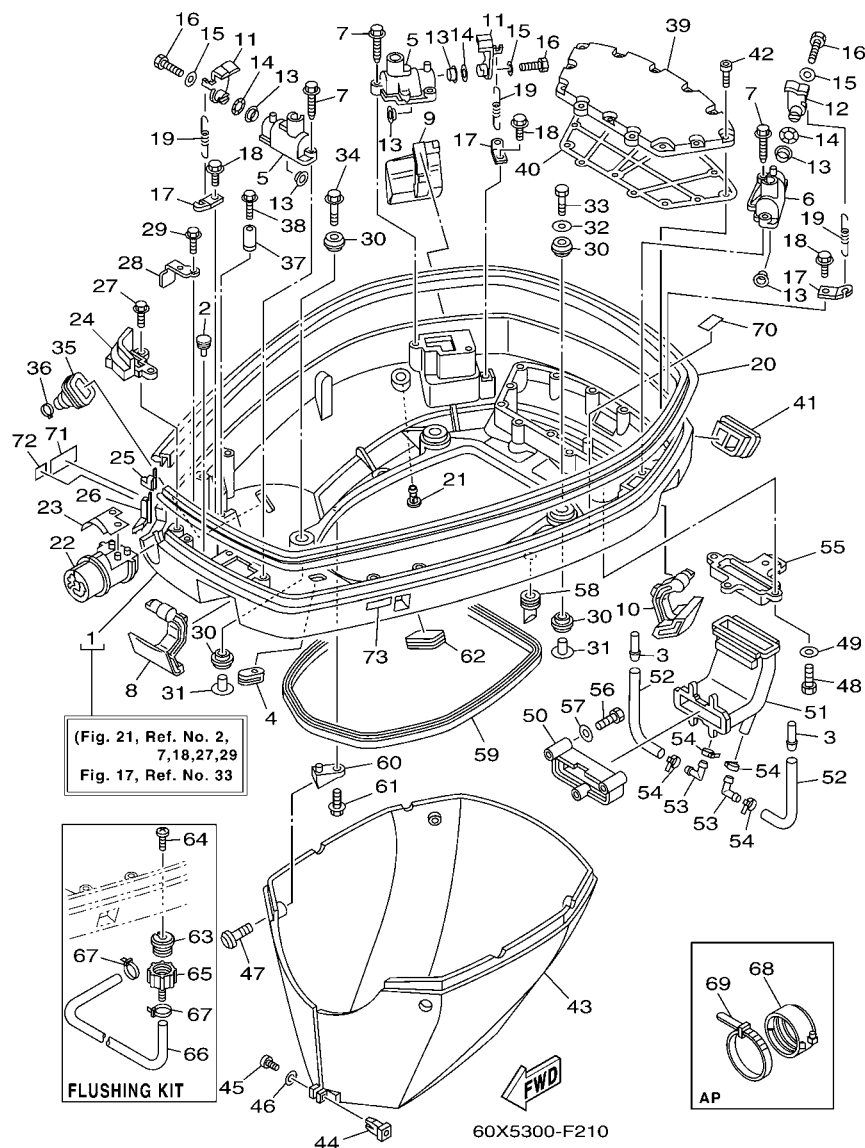


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	64D-42738-10-8D	PLATE, FITTING ETRIER	1				
29	90109-06M81	BOLT BOULON	1				
30	90480-22M81	GROMMET PASSE-FIL	8				
31	90387-08M37	COLLAR COLLERETTE	4				
32	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1				
33	97075-08035	BOLT BOULON	1				
34	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
35	6C5-42724-00	GROMMET PASSE-FIL	1				
36	90465-11M10	CLAMP BRIDE	1				
37	6E5-82588-00	PLATE PLAQUE	1				
38	95895-06020	BOLT, FLANGE BOULON	1				
39	60V-42723-00-5B	COVER, BOTTOM COUVERCLE	1				
40	60V-42721-A0	GASKET 1 JOINT 1	1				
41	60V-42718-00	RUBBER, SEAL 3 JOINT	1				
42	90110-06038	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	13				
43	60V-42741-00-8D	APRON CAPOT LATERAL	1				
44	60V-42756-00	STAY, CLAMP SUPPORT, COLLIER	1				
45	97880-04016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
46	92990-04600	WASHER, PLATE RONDELLE, PLATE	1				
47	90111-06034	BOLT, HEX. SOCKET BUTTON BOULON	4				
48	97095-06020	BOLT BOULON	4				
49	92995-06600	WASHER RONDELLE	4				
50	60V-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1				
51	60V-12576-00	HOSE 1 TUYAU 1	1				
52	60V-12588-00	HOSE 5 TUYAU 5	2				
53	60X-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	2				
54	90465-11M10	CLAMP BRIDE	4				

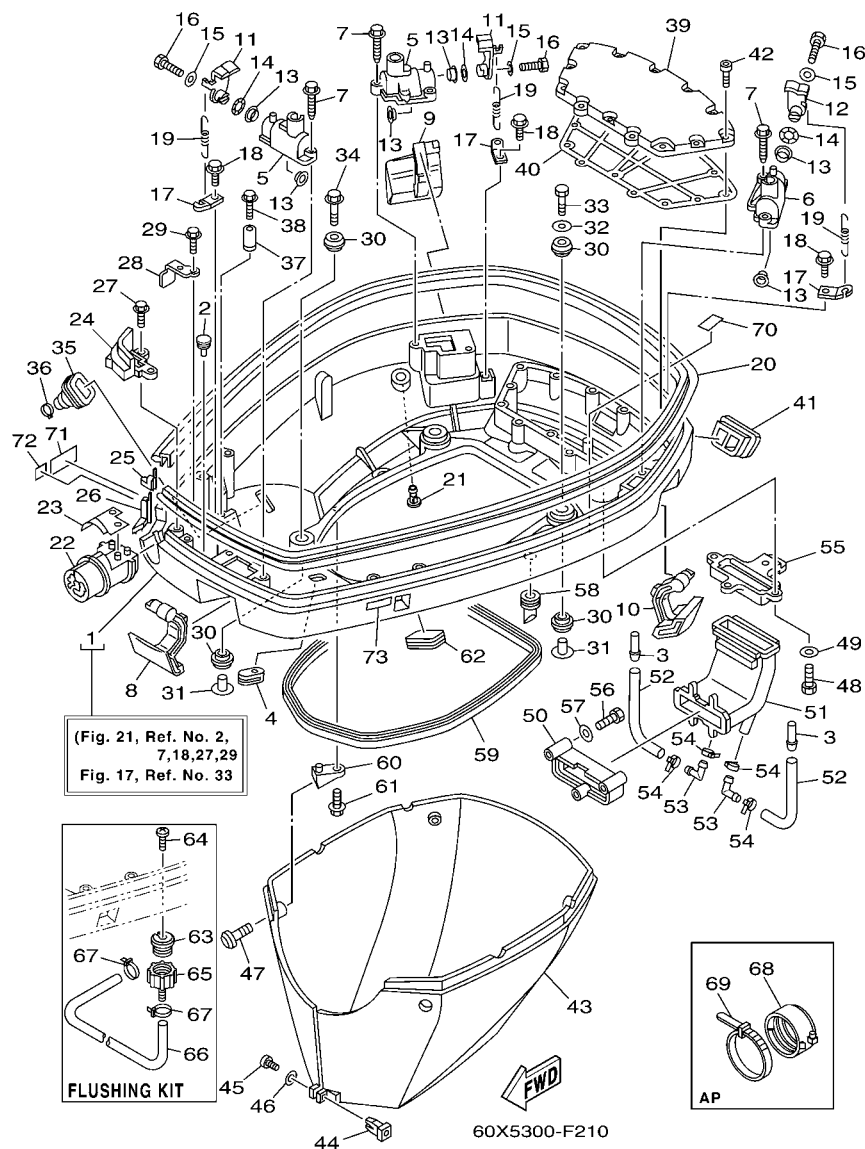


FIG. 21 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
55	60V-42771-00	APRON CAPOT LATERAL	1				
56	97075-08055	BOLT BOULON	3				
57	92995-08600	WASHER RONDELLE	3				
58	6D0-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4				
59	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
60	60V-42774-00	STAY, APRON 1 COUSSINET	4				
61	95895-06016	BOLT, FLANGE BOULON	4				
62	6H4-42726-00	GROMMET PASSE-FIL	1				
63	6R3-12572-00	ADAPTER ADAPTATEUR	1				FLUSHING KIT
64	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	1				FLUSHING KIT
65	6R3-12580-00	JOINT ASSY ARTICULER (ENS.)	1				FLUSHING KIT
66	90445-11M36	HOSE (L: 620) DURITE (L: 620)	1				FLUSHING KIT
67	90465-11M10	CLAMP BRIDE	2				FLUSHING KIT
68	68F-42753-00	FASTNER ATTACHE	1				AP
69	90464-20258	CLAMP BRIDE	1				AP
70	68H-42791-01	MARK 1 ETIQUETTE 1	1				AP
71	60V-2415E-60	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1				
72	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1				
73	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1				


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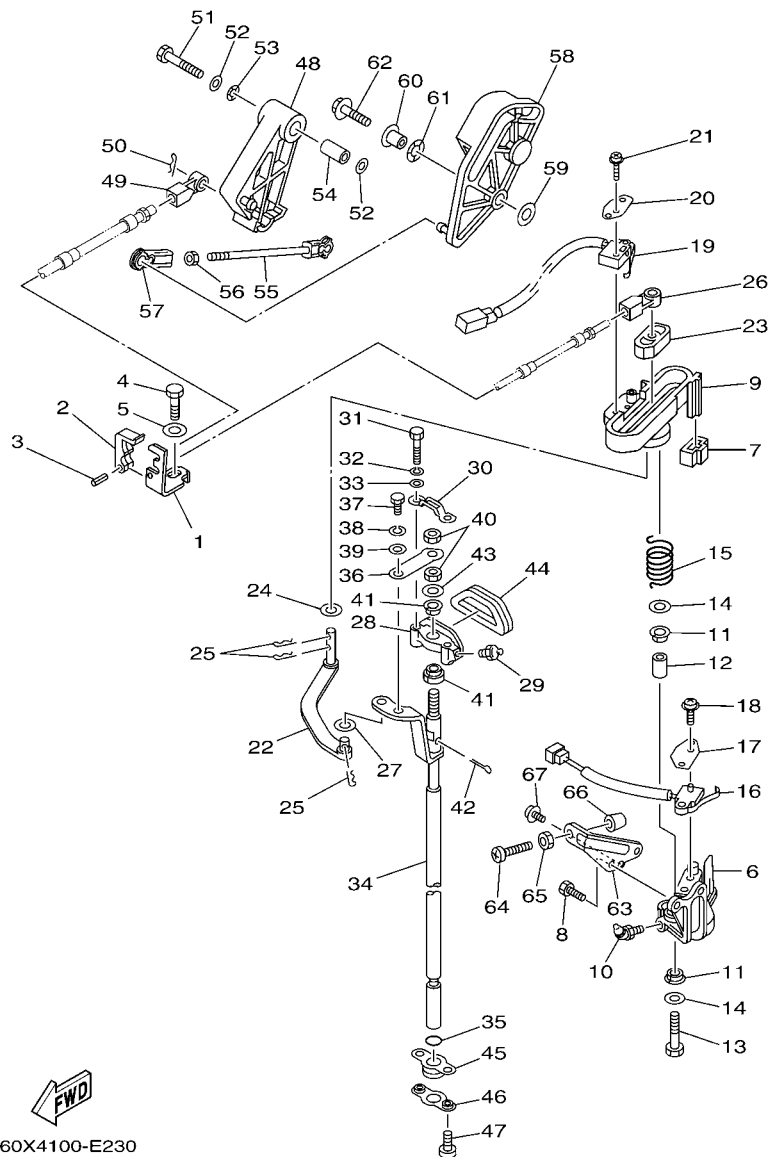


FIG. 22 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60V-48531-20	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1				
2	663-48538-00	CLAMP, CABLE 1 COLLIER	1				
3	91690-30010	PIN, SPRING AGRAFFE	1				
4	97095-08016	BOLT BOULON	1				
5	92995-08600	WASHER RONDELLE	1				
6	6D0-44117-00-1S	BRACKET SUPPORT	1				
7	60V-44194-00	CAP CAPUCHON	1				
8	97095-06020	BOLT BOULON	2				
9	60V-44176-01-1S	BRACKET SUPPORT	1				
10	93700-06M01	NIPPLE, GREASE PION	1				
11	90386-12069	BUSH DOUILLE	2				
12	90387-08M09	COLLAR COLLERETTE	1				
13	97095-08035	BOLT BOULON	1				
14	92995-08200	WASHER RONDELLE	2				
15	90508-20M31	SPRING, TORSION RESSORT, TORSION	1				
16	61A-8259F-00	SWITCH ASSY COMMUTATEUR	1				
17	61A-82588-01	PLATE PLAQUE	1				
18	97985-04116	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
19	60V-8259F-00	SWITCH ASSY COMMUTATEUR	1				
20	61A-82588-01	PLATE PLAQUE	1				
21	97985-04116	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
22	61A-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
23	68J-44122-01	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1				
24	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1				
25	90468-18008	CLIP JONG	3				
26	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
27	90202-06007	WASHER, PLATE RONDELLE, PLATE	1				

B1

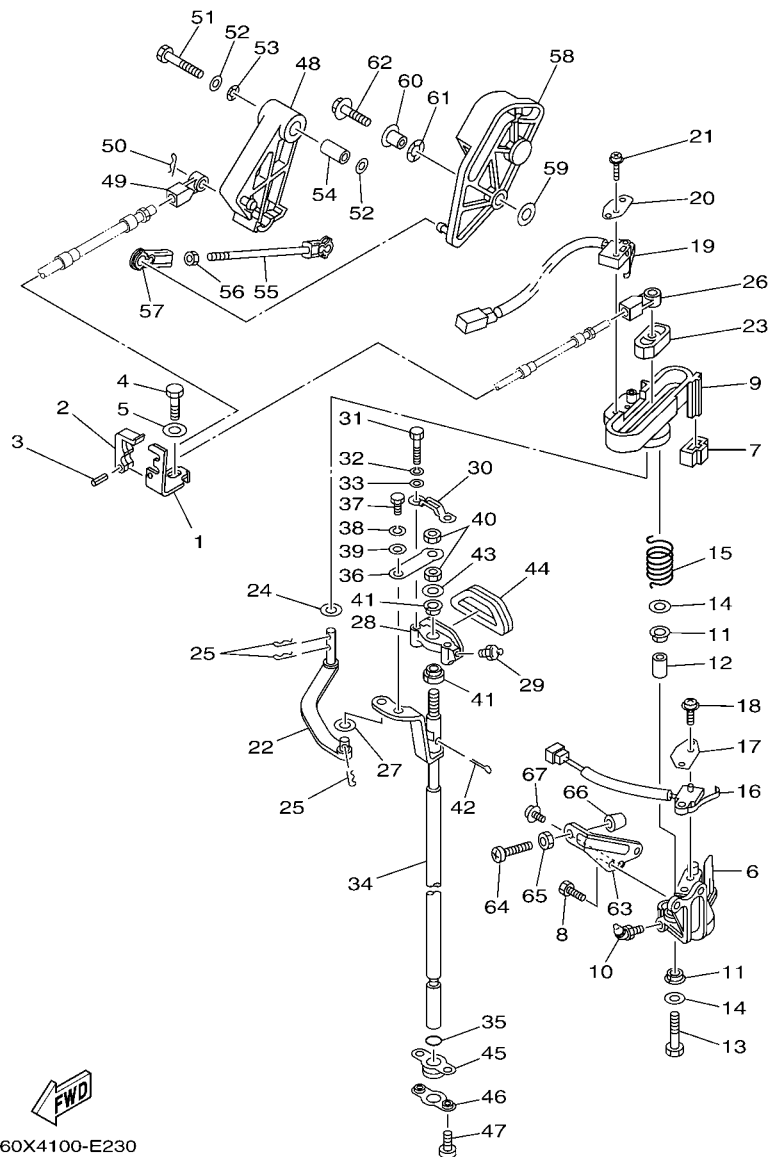


FIG. 22 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
28	61A-44118-00-8D	BRACKET SUPPORT	1				
29	93700-06M03	NIPPLE, GREASE PION	1				
30	61A-44116-00	SPRING RESSORT	1				
31	97095-06030	BOLT BOULON	2				
32	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
33	92995-06600	WASHER RONDELLE	2				
34	66K-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				
35	93210-09165	O-RING JOINT TORIQUE	1				
36	61A-44112-00	STAY, HANDLE GEAR SHIFT PLAQUE	1				
37	97013-06012	BOLT BOULON	1				
38	92903-06100	WASHER, SPRING RONDELLE, GROWER	1				
39	92903-06600	WASHER, PLATE RONDELLE, PLATE	1				
40	95313-08600	NUT ECROU, HEXAGONAL	2				
41	90386-90M90	BUSH DOUILLE	2				
42	91490-20012	PIN, COTTER GOUPILLE	1				
43	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1				
44	61A-15315-00	SEAL, CRANKCASE JOINT SPY CARTER DE MOTEUR	1				
45	61A-42724-00	GROMMET PASSE-FIL	1				
46	61A-44138-00	WASHER RONDELLE	1				
47	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	2				
48	65L-41632-01	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1				
49	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
50	90468-18008	CLIP JONC	1				
51	97013-08045	BOLT BOULON	1				
52	92990-08200	WASHER, PLAIN RONDELLE, PLATE	2				
53	90206-12M00	WASHER, WAVE RONDELLE, ONDULEE	1				
54	90387-08M16	COLLAR COLLERETTE	1				

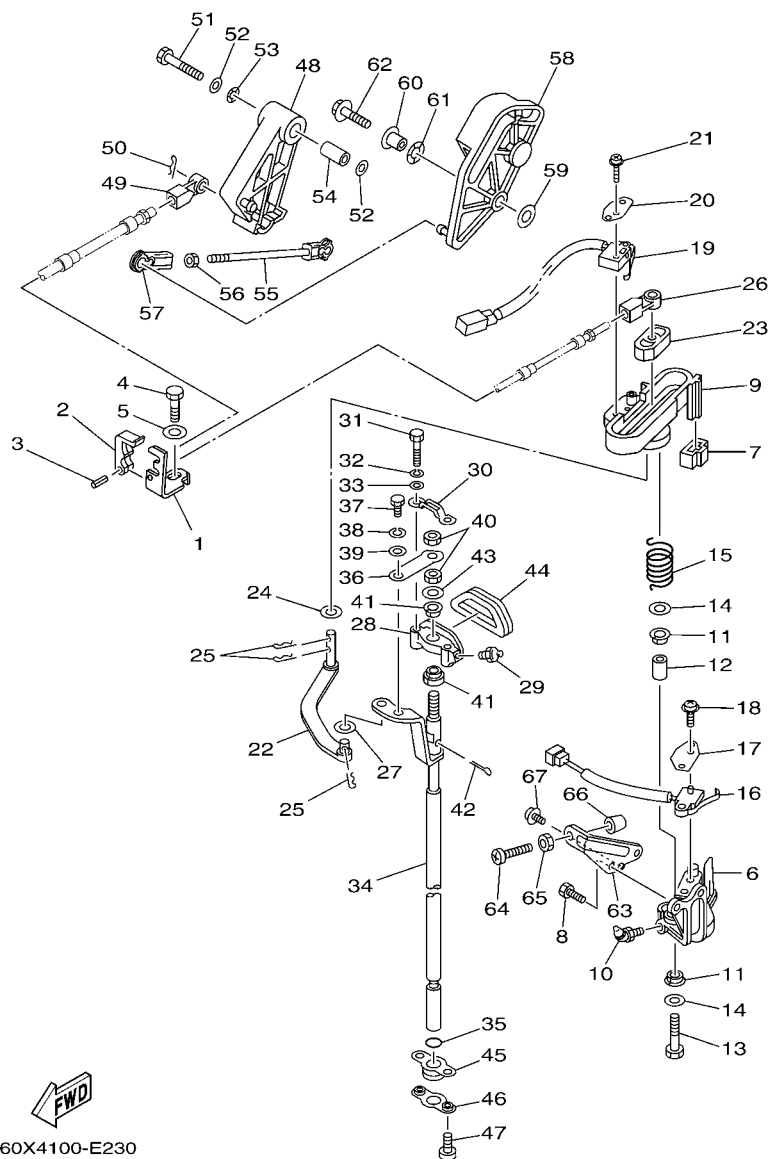
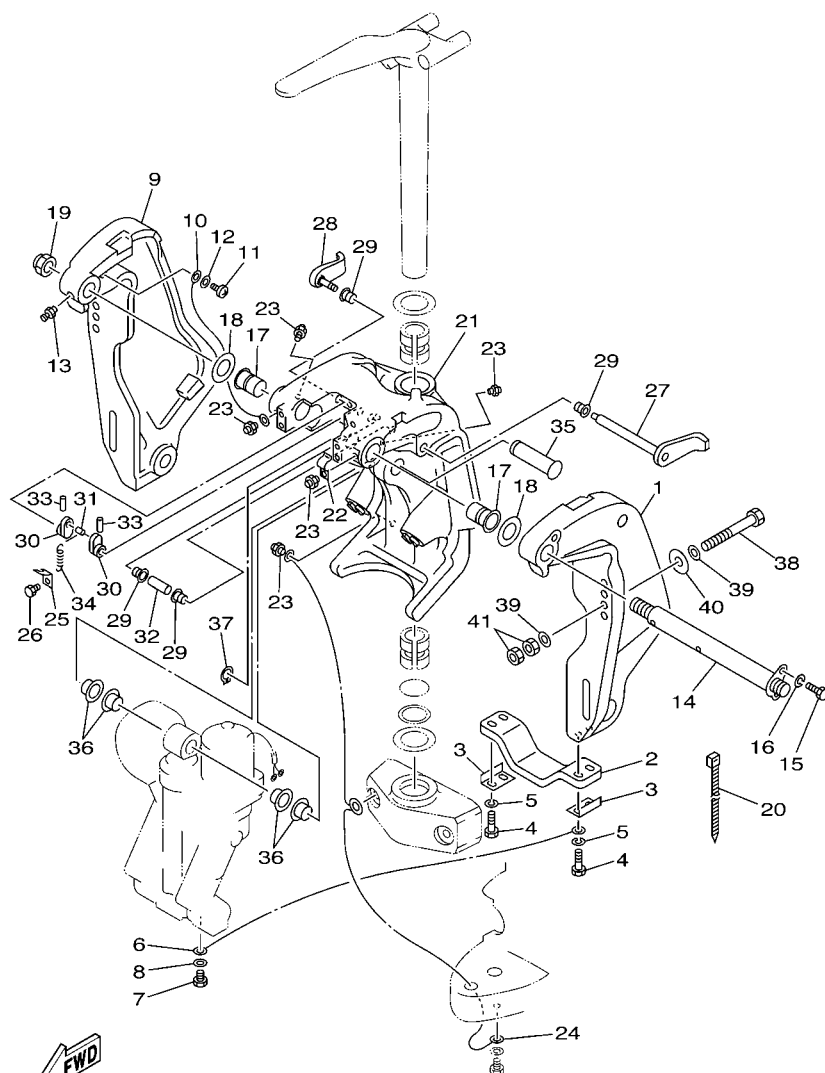


FIG. 22 CONTROL

COMMANDE

[illegible]



60X1100-3230

FIG. 23 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	64E-43111-02-8D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6G5-45251-02	ANODE ANODE	1				
3	6G5-44526-00	PLATE PLAQUE	2				
4	97095-06030	BOLT BOULON	4				
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1				
7	97095-06010	BOLT BOULON	1				
8	92995-06600	WASHER RONDELLE	1				
9	64E-43112-02-8D	BRACKET, CLAMP 2 PRESSE 2	1				
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1				
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1				
13	93700-06M03	NIPPLE, GREASE PION	1				
14	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
15	97095-08020	BOLT BOULON	1				
16	92995-08100	WASHER RONDELLE	1				
17	90386-25M31	BUSH DOUILLE	2				
18	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2				
19	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
20	90465-11M10	CLAMP BRIDE	1				
21	64E-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
22	90465-08M63	CLAMP BRIDE	1				
23	93700-06M03	NIPPLE, GREASE PION	5				
24	66K-82149-00	WIRE, LEAD 3 FIL 3	1				
25	6G5-43144-00	HOOK, SPRING CROCHET	1				
26	97095-06010	BOLT BOULON	1				
27	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1				

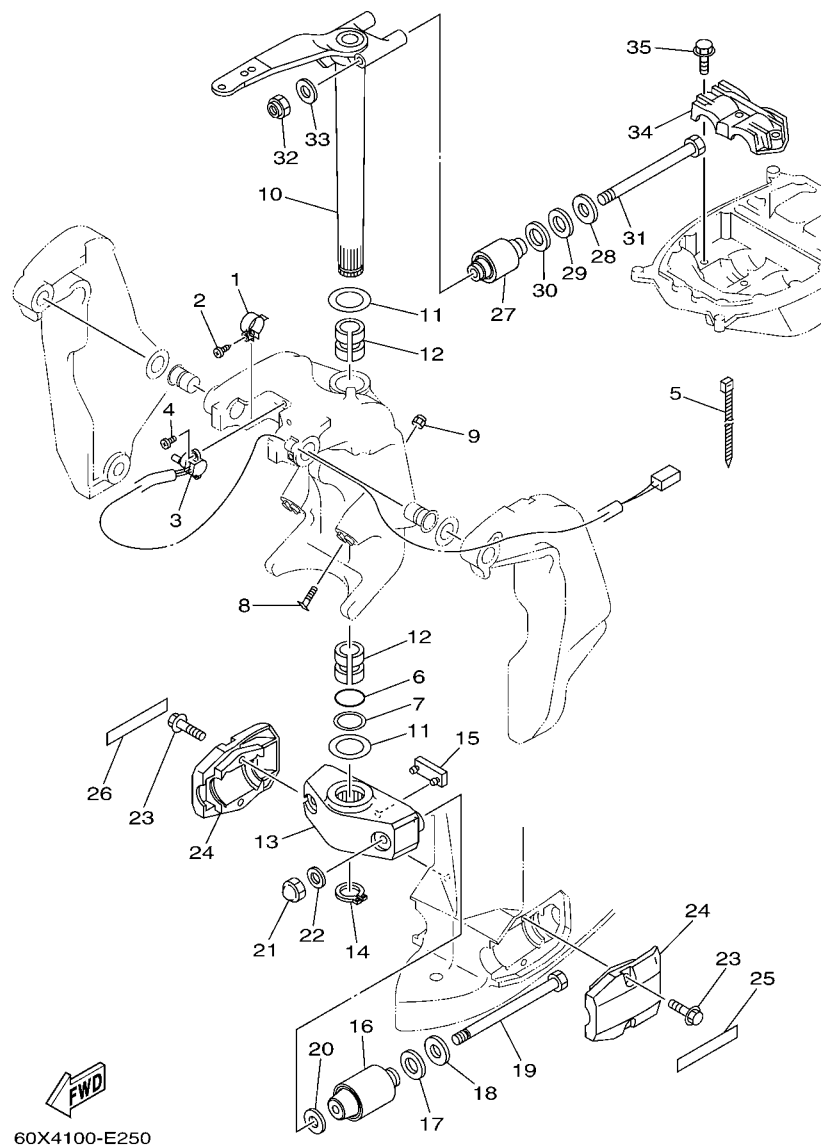


FIG. 24 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	64E-43139-02	CAM, TRIM SENDER VILEBREQUIN TRUM	1				
2	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	1				
3	67H-83672-00	TRIM SENDER INCLINER RACCORD	1				
4	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2				
5	90465-11M10	CLAMP BRIDE	3				
6	93210-37MH7	O-RING JOINT TORIQUE	1				
7	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1				
8	64E-43376-00	BOLT, THRUST RECEIVER BOULON	2				
9	95780-10300	NUT, FLANGE ECROU	2				
10	66K-42510-01-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				
11	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2				
12	90386-38M32	BUSH DOUILLE	2				
13	60X-44551-00-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1				
14	93410-37M04	CIRCLIP CLIPS	1				
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1				
16	60X-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2				
17	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2				
18	90201-16016	WASHER, PLATE RONDELLE, PLATE	2				
19	90109-14M80	BOLT BOULON	2				
20	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2				
21	95380-14800	NUT ECROU	2				
22	92995-14600	WASHER RONDELLE	2				
23	90101-10M70	BOLT BOULON	4				
24	60X-44553-00-NA	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	2				
25	65N-43155-N0	MARK 1 ETIQUETTE 1	1				
26	65N-43156-N0	MARK 2 ETIQUETTE 2	1				
27	69J-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2				

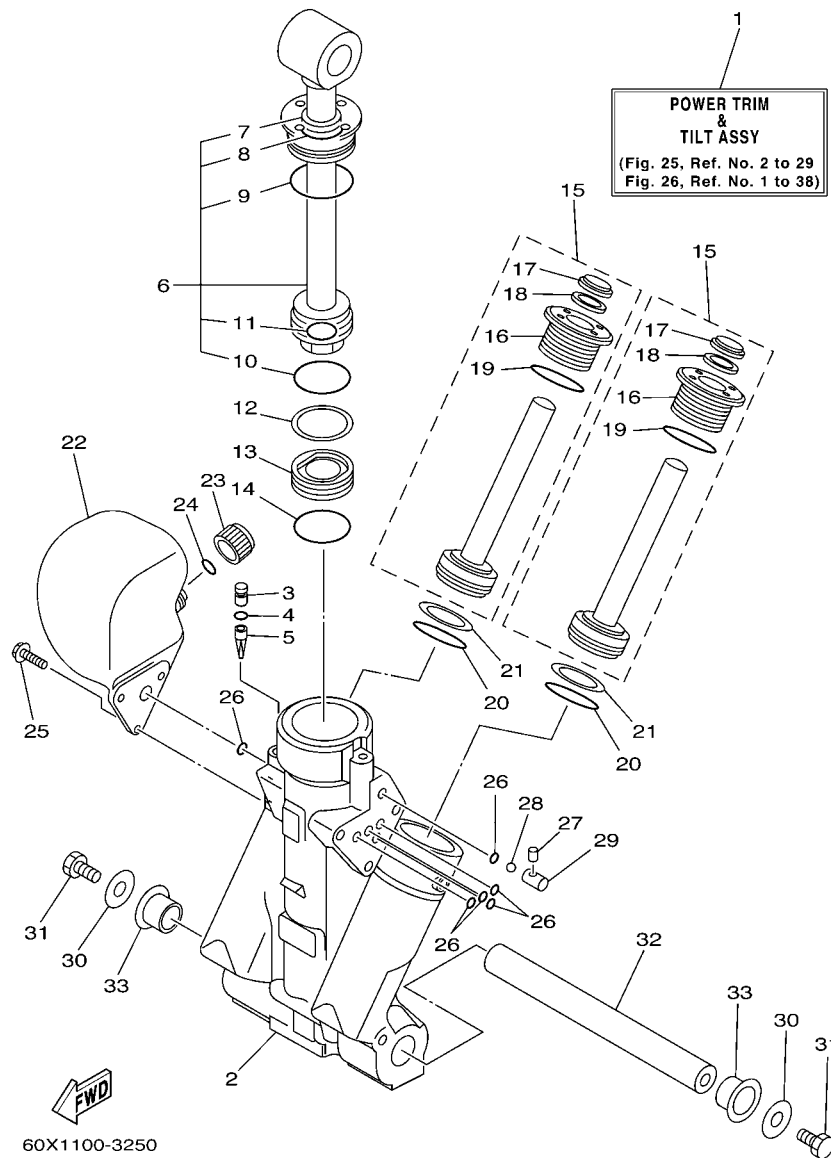


FIG. 25 POWER TRIM & TILT ASSY 1 **PUISSANCE PARER ET INCLINER 1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	63P-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1				
2	64E-43825-01	HOUSING, TRIM & TILT CARTER	1				
3	64E-4388J-00	PLUG 2 BOUCHON 2	1				
4	93210-10M74	O-RING JOINT TORIQUE	1				
5	64E-43817-00	FILTER 2 FILTRE 2	1				
6	63P-43810-00	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS	1				
7	64E-43898-00	.SEAL ,DUST 2 .JOINT ANTI-PUSSIÈRE	1				
8	64E-43867-00	.O-RING .JOINT TORIQUE	1				
9	64E-43866-00	.O-RING .JOINT TORIQUE	1				
10	6E5-43862-00	.O-RING .JOINT TORIQUE	1				
11	64E-43883-00	.O-RING .JOINT TORIQUE	1				
12	6E5-43872-00	RING, BACK UP RESSORT	1				
13	6E5-43814-02	PISTON, FREE PISTON	1				
14	6E5-43862-00	O-RING JOINT TORIQUE	1				
15	64E-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2				
16	64E-43821-00	.SCREW, TRIM CYLINDER END .VIS	1				
17	64E-43822-00	.SEAL, TRIM DUST JOINT	1				
18	64E-4384J-00	.SEAL, TRIM DOWN JOINT	1				
19	6G5-43864-00	.O-RING .JOINT TORIQUE	1				
20	6E5-43864-00	O-RING JOINT TORIQUE	2				
21	6E5-43874-01	RING, BACK UP RESSORT	2				
22	64E-43828-00	BODY, RESERVOIR CORPS	1				
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1				
24	64E-43897-00	O-RING JOINT TORIQUE	1				
25	64E-4388E-00	BOLT ,SCREW (L:14MM) VIS (L:14MM)	3				
26	64E-43869-00	O-RING JOINT TORIQUE	6				
27	64E-4381G-00	PIN COUILL	1				

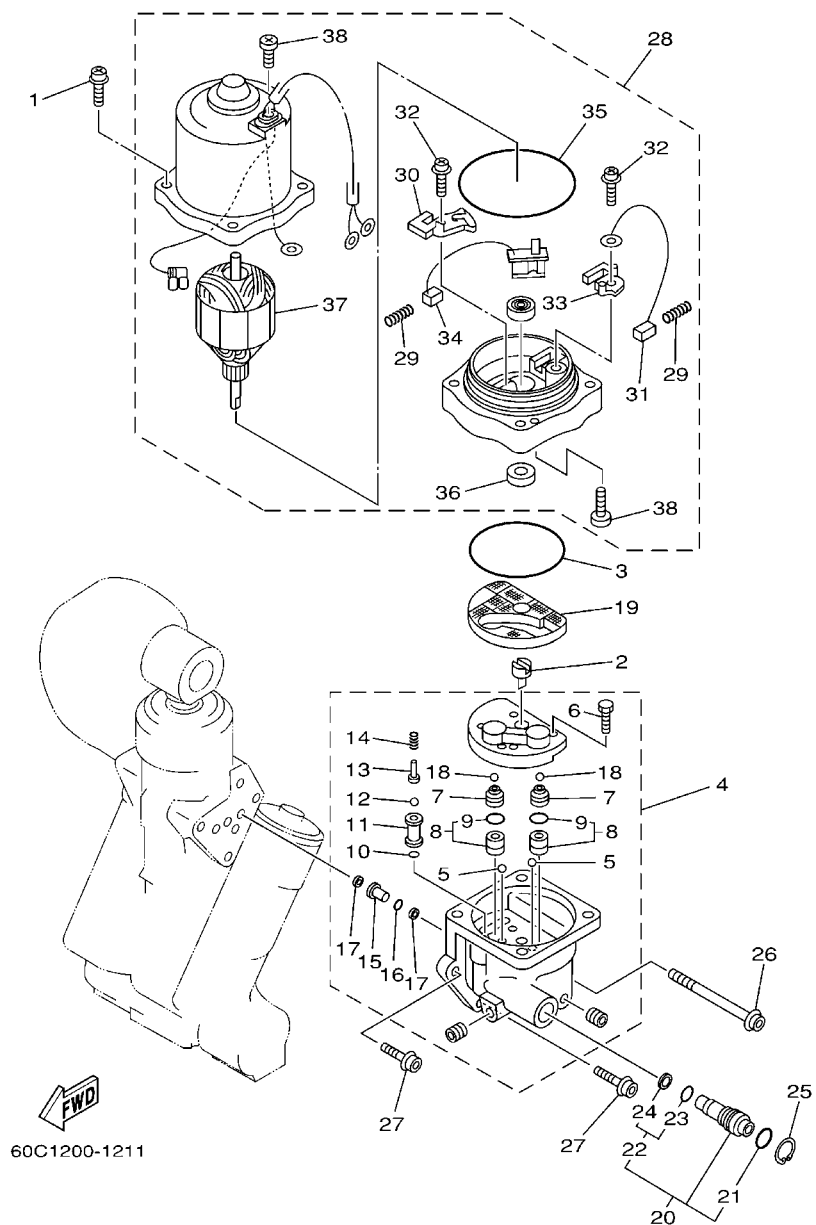


FIG. 26 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM) VIS (L:34.7MM)	4				
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1				
3	64E-43868-00	O-RING JOINT TORIQUE	1				
4	64E-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1				
5	72X-43858-00	.BALL .BILLE	2				
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4				
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2				
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2				
9	6E5-43896-00	..O-RING ..JOINT TORIQUE	1				
10	6G5-43863-00	.O-RING ..JOINT TORIQUE	1				
11	64E-43851-00	.SEAT, RELIEF VALVE .SIEGE	1				
12	64E-43858-00	.BALL .BILLE	1				
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1				
14	64E-43855-00	.SPRING, UP RELIEF .RESSORT	1				
15	64E-43850-00	.VALVE SUB ASSY ..CLAPET AUXILIAIRE (ENS.)	1				
16	64E-43865-00	.O-RING ..JOINT TORIQUE	1				
17	64E-43816-00	.FILTER 1 .FILTRE 1	2				
18	64E-43858-00	.BALL .BILLE	2				
19	64E-43817-10	FILTER 2 FILTRE 2	1				
20	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1				
21	72X-85075-L0	.O-RING ..JOINT TORIQUE	1				
22	64E-43827-00	.RING SET .BILLE	1				
23	64E-4387A-00	..O-RING ..JOINT TORIQUE	1				
24	64E-43873-00	..RING, BACK UP ..RESSORT	1				
25	64E-43875-00	RING, SNAP RESSORT	1				
26	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				
27	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				

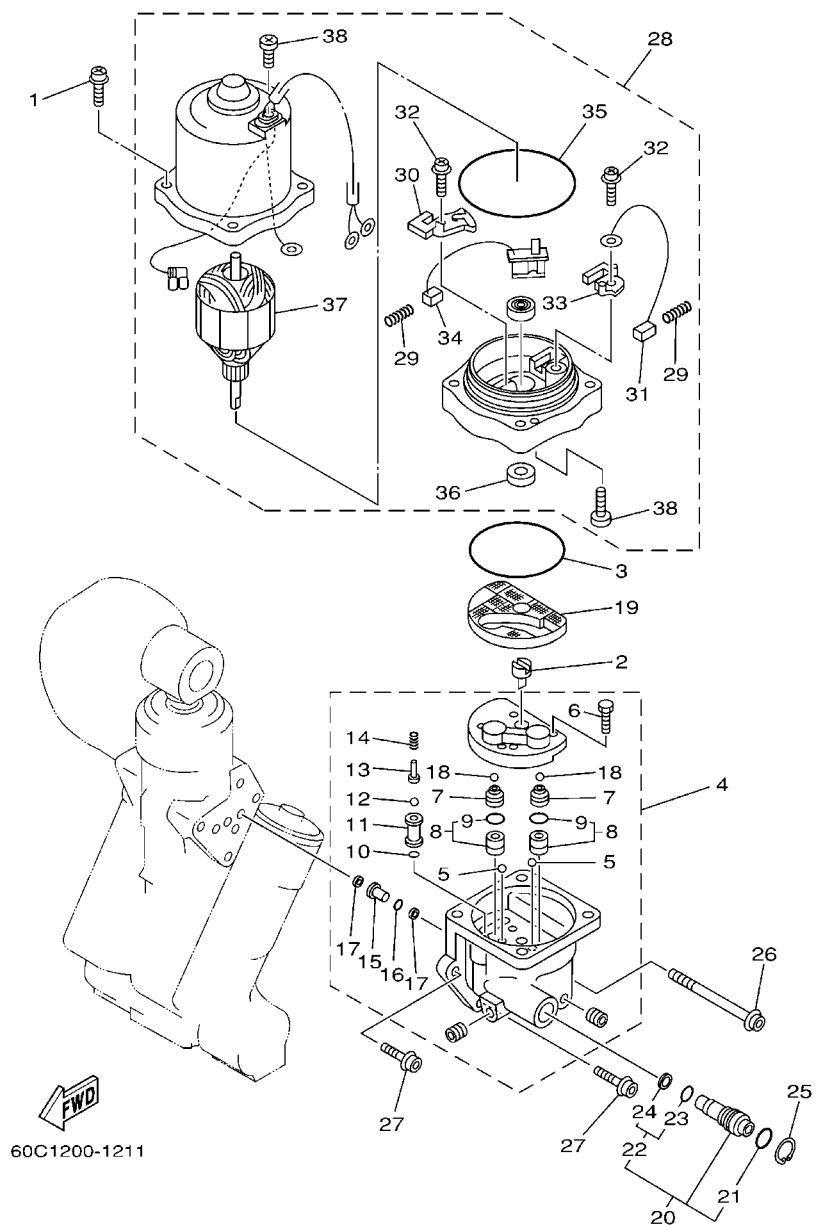


FIG. 26 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

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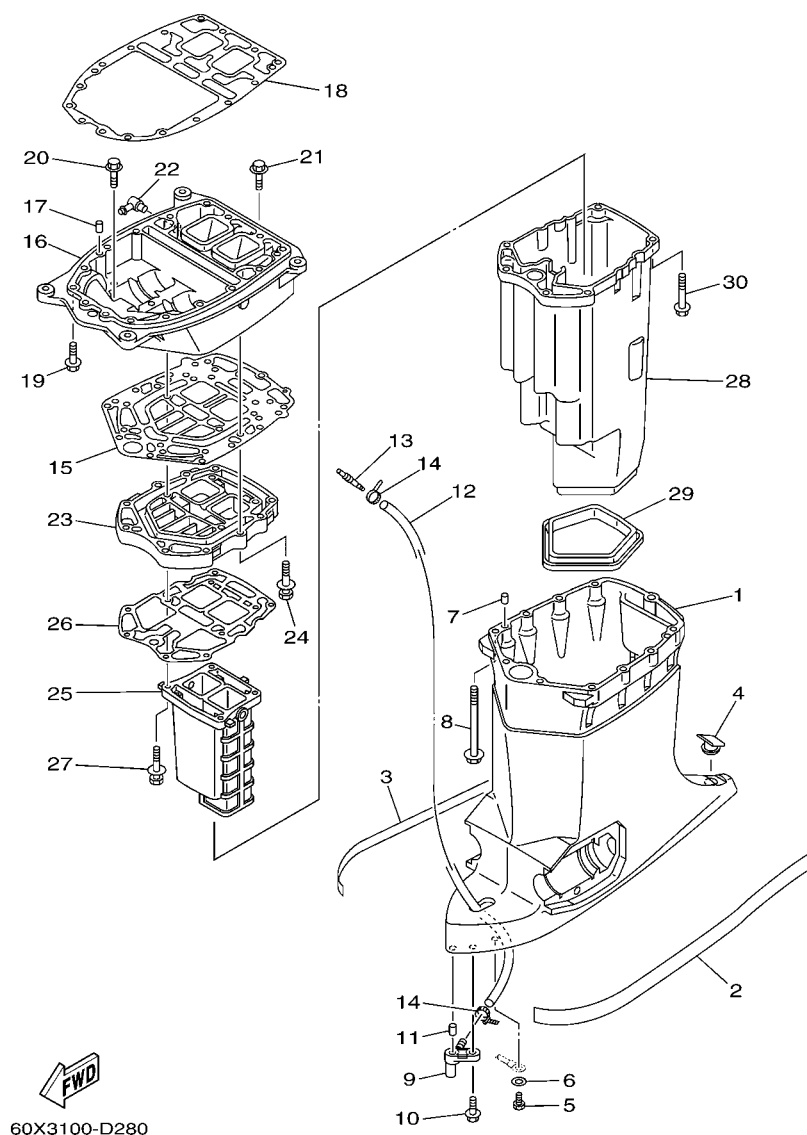


FIG. 27 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60X-45111-01-8D	CASING, UPPER FOURREAU	1				
2	6N9-42791-40	MARK 1 ETIQUETTE 1	1				
3	6N9-42792-40	MARK ETIQUETTE	1				
4	61A-45155-00	CAP CAPUCHON	1				
5	97095-06010	BOLT BOULON	1				
6	92995-06600	WASHER RONDELLE	1				
7	93608-12M05	PIN, DOWEL AXE	2				
8	90119-08052	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
9	66K-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
10	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
11	93606-12019	PIN, DOWEL GOUPILLE	1				
12	90445-07MF0	HOSE (L1030) DURITE (L1030)	1				
13	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1				
14	90465-11M10	CLAMP BRIDE	2				
15	60V-45114-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1				
16	60V-41137-20-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1				
17	93608-12M05	PIN, DOWEL AXE	2				
18	60V-45113-01	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1				
19	90119-08079	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
20	90119-08072	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
21	90119-08060	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
22	6H1-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1				
23	60V-41131-04-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1				
24	90119-08056	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
25	6D0-41132-00-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1				
26	6D0-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1				
27	90119-08059	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				

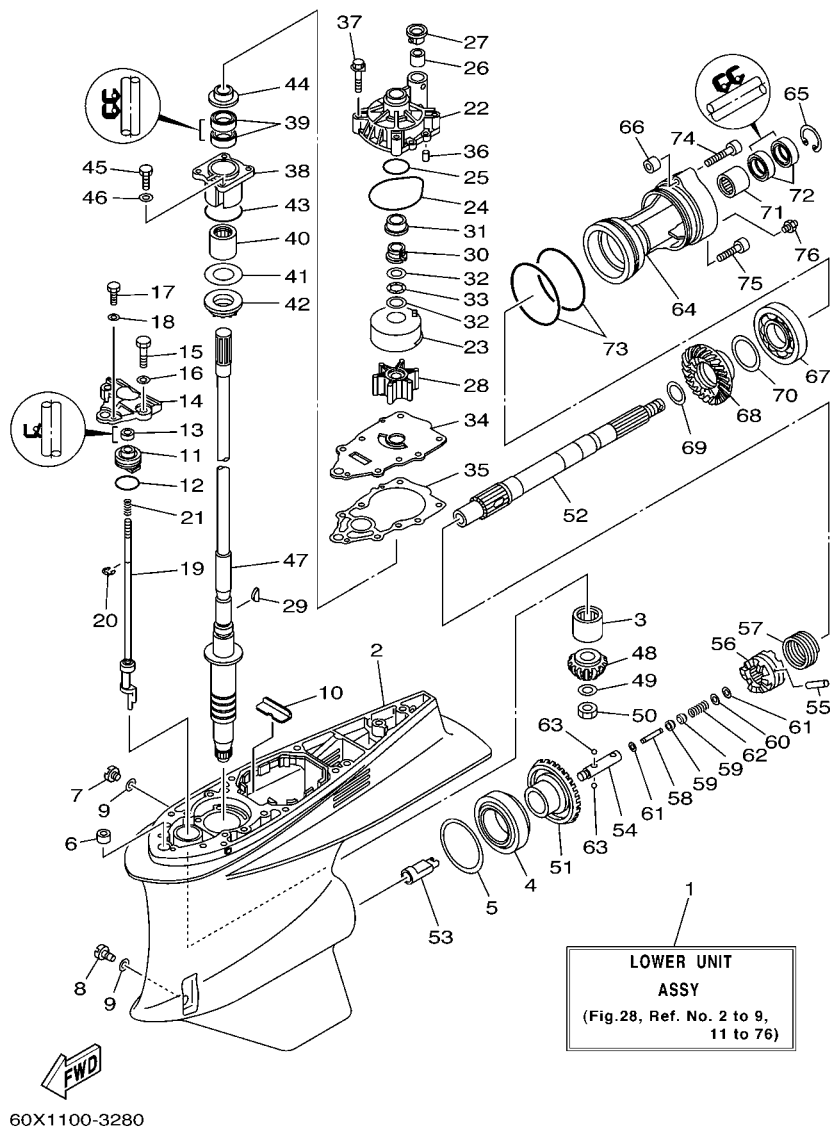


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60X-45300-10-NA	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				
2	60X-45311-00-NA	CASING, LOWER BOITIER D'HELICE	1				
3	93311-83280	BEARING ROULEMENT	1				
4	93332-000W1	BEARING ROULEMENT	1				
5	61A-45567-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
61A-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR
61A-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR
61A-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR
61A-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR
61A-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR
61A-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR
6	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
7	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
8	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
9	90430-08020	GASKET JOINT	2				
10	61A-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
11	65N-45321-00	PLATE PLAQUETTE	1				
12	93210-33M49	O-RING JOINT TORIQUE	1				
13	93106-09014	OIL SEAL JOINT SPY	1				
14	60X-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
15	97095-08030	BOLT BOULON	2				
16	92995-08600	WASHER RONDELLE	2				
17	97095-06016	BOLT BOULON	1				
18	92995-06600	WASHER RONDELLE	1				
19	60X-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1				
20	99001-08600	CIRCLIP CIRCLIP	1				
21	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1				

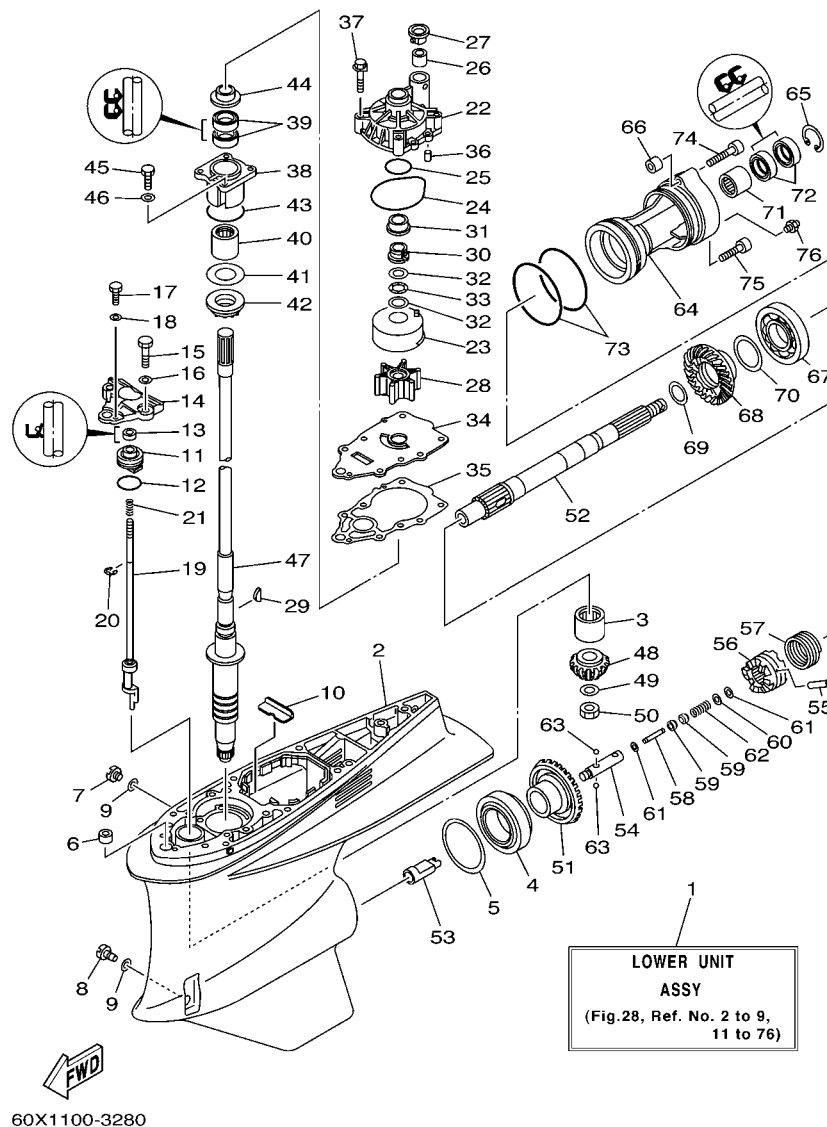


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
22	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
23	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1				
24	93210-86M38	O-RING JOINT TORIQUE	1				
25	93210-37160	O-RING JOINT TORIQUE	1				
26	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
27	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
28	6E5-44352-01	IMPELLER TURBINE	1				
29	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
30	61A-45538-00	SPACER 1 ENTRETOISE	1				
31	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1				
32	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2				
33	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1				
34	60X-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
35	60X-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
36	93606-12019	PIN, DOWEL GOUPILLE	2				
37	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
38	61A-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
39	93101-28M16	OIL SEAL JOINT SPY	2				
40	93317-330U2	BEARING ROULEMENT	1				
41	61A-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
61A-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR
61A-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR
61A-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR
61A-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR
61A-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR
61A-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR
42	93341-930U9	BEARING CERVEAUX DE DIRECTION	1				

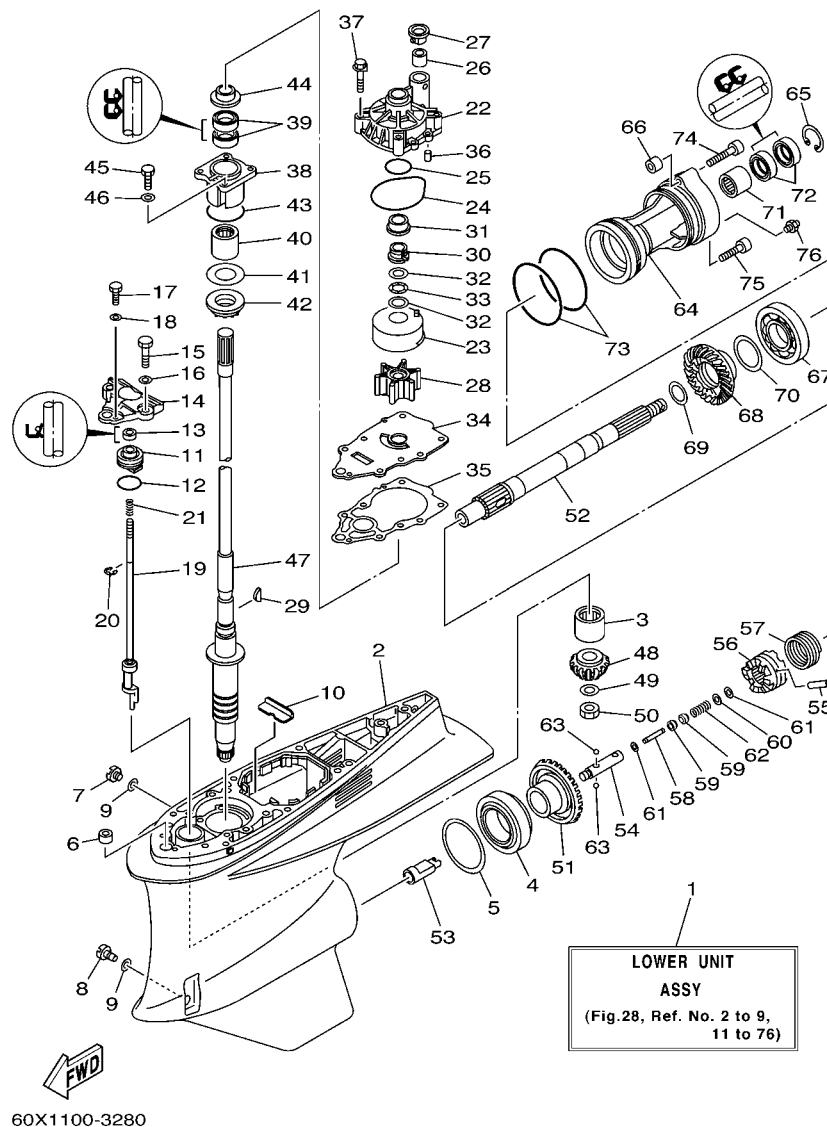
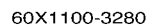


FIG. 28 LOWER CASING & DRIVE 1

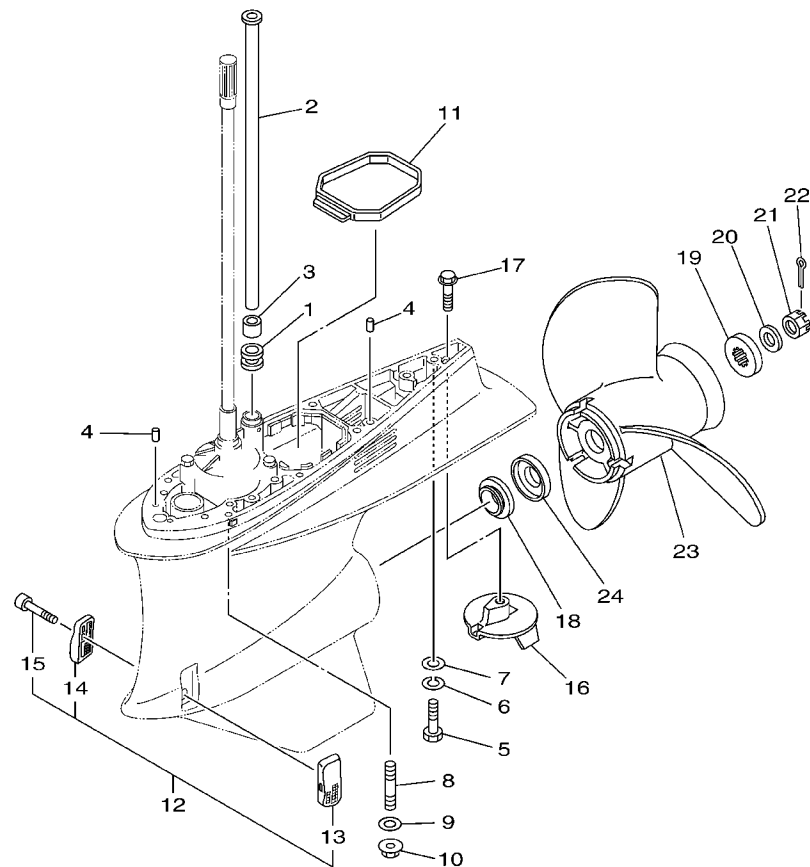
BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
43	93210-55M14	O-RING JOINT TORIQUE	1				
44	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
45	97095-08025	BOLT BOULON	4				
46	92995-08600	WASHER RONDELLE	4				
47	60X-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				
48	60X-45551-00	PINION (16T) PIGNON D'ATTAQUE (16D)	1				
49	90201-16M00	WASHER, PLATE RONDELLE, PLATE	1				
50	90170-16M19	NUT ECROU	1				
51	60X-45560-00	GEAR 1 (28T) PIGNON 1 (28T)	1				
52	60V-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
53	61A-45641-02	SHIFTER EMBRAYAGE	1				
54	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1				
55	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1				
56	60V-45631-00	CLUTCH, DOG CRABOT	1				
57	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
58	6H1-45668-00	SHAFT, FREE AXE	1				
59	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2				
60	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1				
61	90183-02M03	NUT, SPRING ECROU, RESSORT	2				
62	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
63	93501-04011	BALL BILLE	2				
64	60X-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
65	93450-45M02	CIRCLIP CIRCLIP, TYPE S	1				
66	99590-14016	PIN, DOWEL GOIJON, D'ASSEMBLAGE	1				
67	93306-210U0	BEARING ROULEMENT	1				
68	69L-45571-00	GEAR 2 (28T) PIGNON 2 (28T)	1				
69	90201-31M00	WASHER, PLATE RONDELLE, PLATE	1				



BOITIER D'HELICE TRANSMISSION1

D3



FWD
60X3100D3001

FIG. 29 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
2	66K-44361-00	TUBE, WATER TUBE D'EAU	1				
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
4	93608-12M05	PIN, DOWEL AXE	2				
5	97095-10045	BOLT BOULON	4				
6	92995-10100	WASHER RONDELLE	4				
7	92995-10600	WASHER RONDELLE	4				
8	90116-10021	BOLT, STUD GOUJON	4				
9	92995-10600	WASHER RONDELLE	4				
10	95780-10300	NUT, FLANGE ECROU	4				
11	60X-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
12	60X-W4521-02	COVER SET, WATER INLET GRILLE COMPLET, ENTREE D'EAU	1				
13	60X-45214-02	.COVER, WATER INLET 1 .GRILLE, ENTREE D'EAU 1	1				
14	60X-45215-02	.COVER, WATER INLET 2 .GRILLE, ENTREE D'EAU 2	1				
15	90110-05025	.BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUS	1				
16	69L-45371-00	TAB-TRIM ANODE DERIVE	1				
17	90105-10M00	BOLT, FLANGE BOULON	1				
18	60X-45987-10	SPACER ENTRETOISE	1				Go to P/N:PE0-OM-080083
19	688-45997-01	SPACER ENTRETOISE	1				
20	92990-18200	WASHER RONDELLE, PLATE	1				
21	90171-18M04	NUT, CASTLE ECROU, CRENELE	1				
22	91490-40030	PIN, COTTER GOUPILLE	1				
23	69L-45970-20	PROPELLER (3X15-1/8"X27"-T1) HELICE (3X15-1/8"X27"-T1)	1				UR
	69L-45972-20	PROPELLER (3X15-1/8"X25"-T1) HELICE (3X15-1/8"X25"-T1)	1				UR
	69L-45974-20	PROPELLER (3X14-1/2"X23"-T1) HELICE (3X14-1/2"X23"-T1)	1				UR
	69L-45976-20	PROPELLER (3X14-3/4"X29"-T1) HELICE (3X14-3/4"X29"-T1)	1				UR
24	60X-45995-00	SPACER 3 ENTRETOISE	1				Go to P/N:PE0-OM-080083

D4

PARTS NEWS



News No. PE0-OM-080083(1/2)

Date:2008/12/08

Signature: K . Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	VZ200(R)TR / VZ225(H)TR / VZ250(F)TR, Z250FETO
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Jan./10/2009 PDF Replace --> Jan./10/2009
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

LOWER CASING & DRIVE 2

1.LIST CORRECTION

Fig. No.	Ref. No.	PART NO.	PART NAME	Q'TY	*1	REMARKS
*1	18	OLD 69J-45987-00 or 60X-45987-00	SPACER	1		*Part number revision
		NEW 60X-45987-10				
	24	NEW 60X-45995-00	SPACER 3	1		*Added Parts

SET NO. : 99999-03848

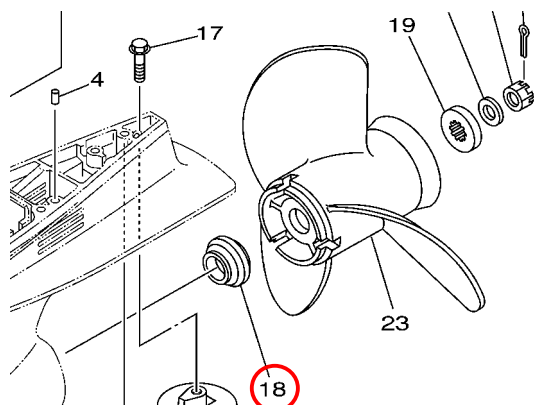
*Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
VZ200(R)TR	6P5*	6P5:1004288-
VZ225(H)TR	60Y*	60Y:1006760-
VZ250(F)TR, Z250FETO	60X*	60X:1006552-

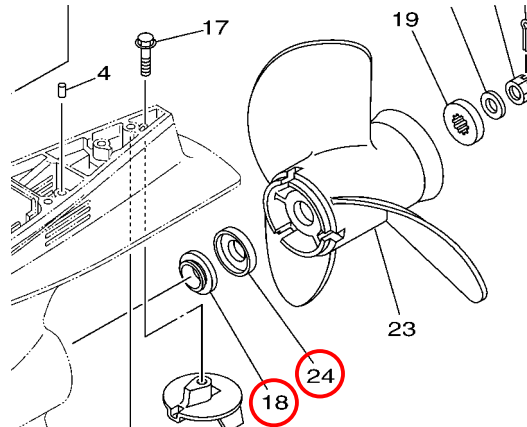
*1: Interchangeability

A	Old Parts		Old Parts
	New Parts		New Parts
B	Old Parts		Old Parts
	New Parts		New Parts
C	Old Parts		Old Parts
	New Parts		New Parts
	These parts are interchangeable with a set		

2. ILLUSTRATION CORRECTION (OLD)



(NEW)



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YAMAHA MOTOR CO.,LTD
2500 Shingai Iwata Shizuoka 438-8501.Japan
Technical Publication Dept.



PARTS NEWS



News No. PE0-OM-080083(2/2)

Date:2008/12/08

Signature: K . Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	VZ200(R)TR / VZ225(H)TR / VZ250(F)TR, Z250FETO	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Jan./10/2009	PDF Replace --> Jan./10/2009
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No.
				*1
VZ225TRB	60Y1	2003	1B60X-100E1	29
VZ250TRB	60X1			
Z250FETO	60X1	2003	1B60X-300F1	30
VZ225TRC	60Y2	2004	1C60X-100E1	30
VZ250TRC,Z250FETO	60X2			
Z250FETO	60X2	2004	1C60X-300F1	30
VZ200TRD	6P51	2005	1D60X-100E1	30
VZ225TRD	60Y3			
VZ250TRD,Z250FETO	60X3			
Z250FETO	60X3	2005	1D60X-300F1	29
VZ200TR	6P52	2006	1E60X-100E1	30
VZ225TR	60Y4			
VZ250TR,Z250FETO	60X4			
Z250FETO	60X4	2006	1E60X-300F1	29
VZ200TR	6P53	2007	1F60X-100E1	30
VZ225TR	60Y5			
VZ250TR,Z250FETO	60X5			
Z250FETO	60X5	2007	1F60X-300F1	29
VZ200RTR	6P54	2008	1G60X-110E1	29
VZ225HTR	60Y6			
VZ250FTR	60X6			
VZ200RTR	6P55	2009	1H6P5-110E1	29
VZ225HTR	60Y7	2009	1H60Y-110E1	29
VZ250FTR	60X7	2009	1H60X-110E1	29

Thank you very much for your cooperation.

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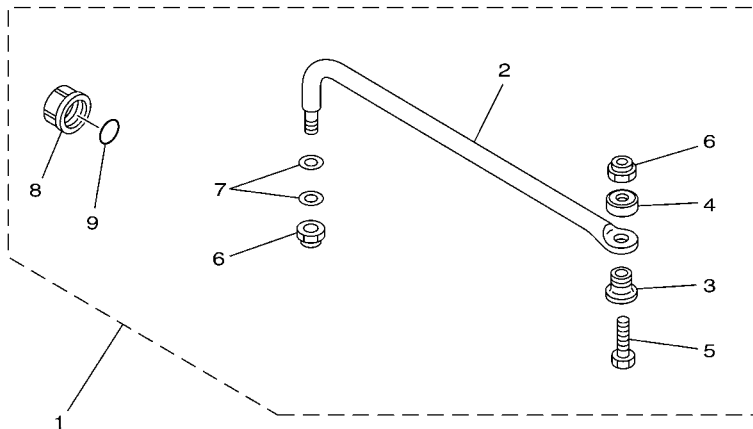


FIG. 30 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]

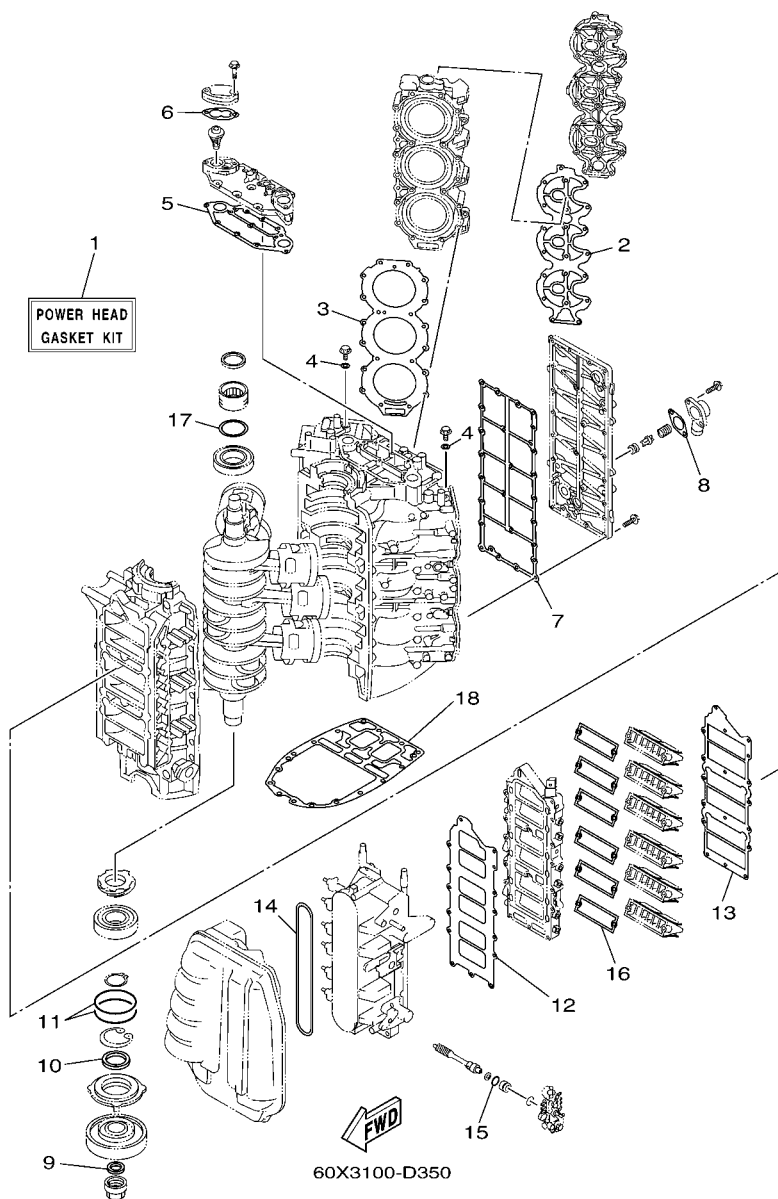


FIG. 32 REPAIR KIT 1

KITS DE REPARATION 1

[illegible]

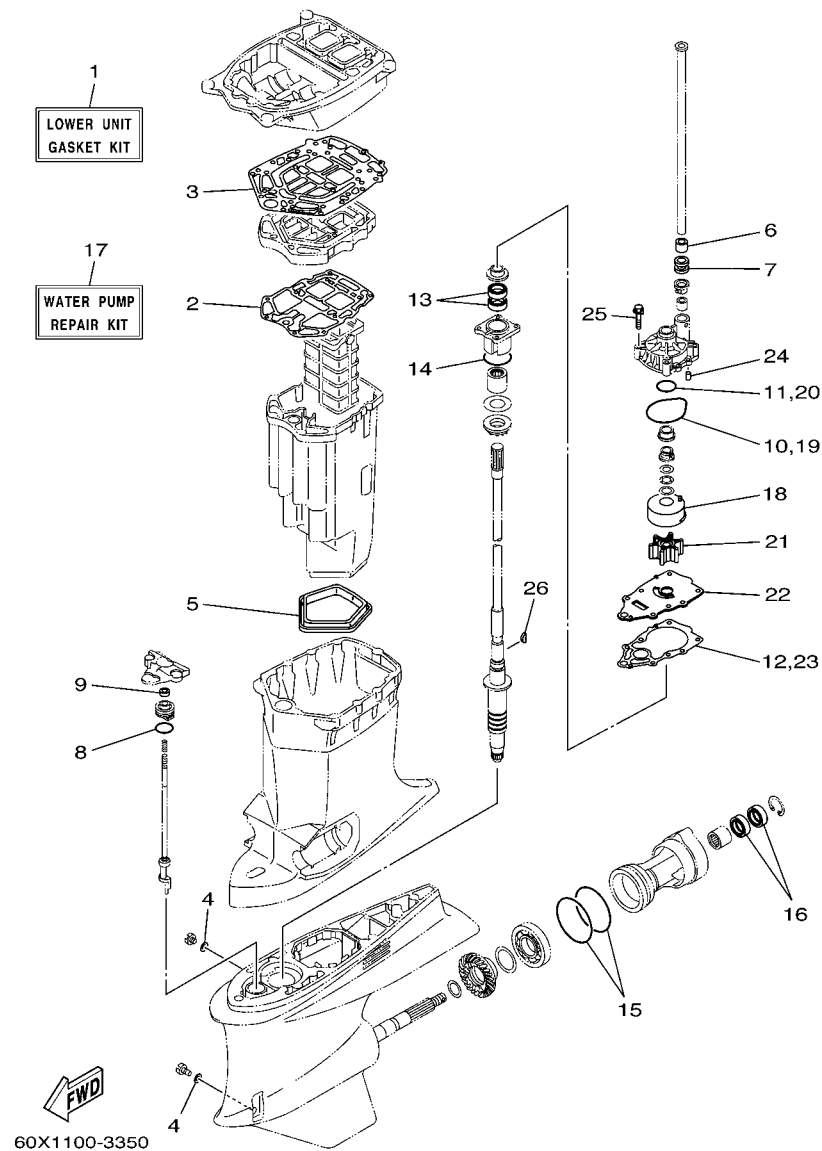


FIG. 33 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	60X5				REMARKS REMARQUES
1	60X-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	6D0-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
3	60V-45114-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
4	90430-08020	.GASKET .JOINT	2				
5	60X-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1				
6	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1				
7	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1				
8	93210-33M49	.O-RING .JOINT TORIQUE	1				
9	93106-09014	.OIL SEAL .JOINT SPY	1				
10	93210-86M38	.O-RING .JOINT TORIQUE	1				
11	93210-37160	.O-RING .JOINT TORIQUE	1				
12	60X-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
13	93101-28M16	.OIL SEAL .JOINT SPY	2				
14	93210-55M14	.O-RING .JOINT TORIQUE	1				
15	93211-04384	.O-RING .JOINT TORIQUE	2				
16	93101-30002	.OIL SEAL .JOINT SPY	2				
17	60X-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
18	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1				
19	93210-86M38	.O-RING .JOINT TORIQUE	1				
20	93210-37160	.O-RING .JOINT TORIQUE	1				
21	6E5-44352-01	.IMPELLER .TURBINE	1				
22	60X-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
23	60X-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
24	93606-12019	.PIN, DOWEL .GOUILLE	2				
25	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4				
26	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1				

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60V-11111-00-1S	4 - 1	60V-11555-00	3 - 12	68F-1316G-10	12 - 40	60V-13854-00	9 - 17	65L-14565-00	7 - 54	6E5-24313-00	14 - 43
68F-11119-00	4 - 21	60V-11557-00	6 - 15	60V-13171-00	10 - 7	60V-13898-00	10 - 8		8 - 3	60V-24314-00	9 - 43
	11 - 27	68F-11579-01-94	6 - 11	6R3-13183-10	12 - 16	65L-13898-00	7 - 53		9 - 15	60V-24315-00	9 - 45
69J-1111E-00	4 - 51	61A-11586-01	3 - 11	68F-13184-00	12 - 36	65L-13905-00	7 - 13		10 - 14	6E5-24315-00	14 - 25
60V-11121-00-1S	4 - 31	60V-11590-00	6 - 4	60V-1319K-00	12 - 45	68F-13906-10	7 - 10	65L-14573-00	8 - 17	6G5-24315-00	14 - 23
60V-11181-00	4 - 30	60V-11595-00	6 - 8	60V-13200-02	12 - 1	60V-13907-00	7 - 22	65L-14578-00	8 - 8	6G5-24316-10	14 - 42
	32 - 3	60V-11598-00-94	6 - 1	61A-13411-00	13 - 5	60V-13910-00	9 - 18	65L-14579-00	8 - 18	60V-24319-00	12 - 31
60V-11191-00-1S	4 - 23	6D0-11603-01	3 - 21	6E5-13414-00	13 - 6	68F-13915-00	7 - 26	6D0-14592-00	8 - 20	6E5-24319-01	13 - 25
60V-11192-00-1S	4 - 53	6D0-11604-01	3 - 21	6G5-13416-00	12 - 6	60V-13938-00	10 - 22	6K5-14592-00	8 - 6	6E5-24321-01	13 - 29
60V-11193-00	4 - 24	6D0-11605-01	3 - 21	68F-13416-10	12 - 42	68F-13971-00	7 - 14	60V-14596-00	8 - 15	6E5-24322-00	13 - 22
	32 - 2	6D0-11631-02-85	3 - 20	68F-13418-00	12 - 35	60V-13972-00	9 - 47	65L-14596-00	10 - 27	6E5-24323-00	13 - 15
60V-11301-00	4 - 12	61A-11633-02	3 - 24	68F-13434-00	1 - 36	60V-13973-10	10 - 23	60X-14711-00-5B	27 - 28	60V-24339-01	7 - 55
	5 - 6	60X-11634-00	3 - 25	68F-13440-00	12 - 37	60V-13974-10	10 - 25	65L-14966-00	7 - 16	68F-24356-00	9 - 38
67F-11301-00	4 - 2	6D0-11635-02	3 - 20	67F-13448-00	1 - 28	60V-13975-10	10 - 30	60V-14980-00	7 - 3	60V-24375-01	7 - 42
69J-11301-00	4 - 7	6D0-11636-02	3 - 20	6E5-13448-00	13 - 2	60V-13976-10	10 - 32	66K-14984-00	7 - 8	60X-24376-00	21 - 53
66M-11325-00	2 - 46	6D0-11642-02-85	3 - 22	68F-13455-00	9 - 10	60V-13993-00	9 - 13	66K-14985-00	7 - 6	66K-24376-00	7 - 36
60V-11325-01	2 - 26	6D0-11645-02	3 - 22	6R3-13471-00	12 - 2	60W-13993-00	9 - 14	65L-14987-00	7 - 40	6E5-24377-00	21 - 3
67F-11325-01	4 - 3	6D0-11646-02	3 - 22	60V-13473-00	9 - 34	60V-14005-00	9 - 19	65L-14997-00	7 - 41	6R3-24377-00	14 - 5
	5 - 7	69L-11650-00	3 - 26	68F-13473-00	9 - 11	68F-1410B-00	10 - 12	60X-15100-03-1S	2 - 2	60V-24378-00	9 - 24
66M-11327-00-94	2 - 28	60V-12113-00	6 - 6	6L2-13475-00	12 - 3	65L-14125-00	7 - 9	61A-15315-00	22 - 44	6E0-24378-00	2 - 24
66M-11328-00	2 - 27	60V-12170-00	9 - 1	60V-13505-00	9 - 32	60V-14126-00	9 - 20	6D0-15359-00-94	3 - 14	6E5-24378-00	14 - 22
67F-11328-00	4 - 4	60V-12171-00	9 - 8	66K-13532-00	7 - 50	65L-14147-00	7 - 34	61A-21708-20	13 - 19	6E5-24379-00	13 - 12
	5 - 8	68F-12173-00	9 - 4	66K-13533-00	7 - 52	60V-14148-00	9 - 35	6E5-21733-20	13 - 20	65L-24387-00	7 - 15
60V-11369-00	11 - 14	68F-12223-00	9 - 6	60V-13534-00	7 - 56	60V-14149-00	9 - 41	6E5-21734-01-33	13 - 35		9 - 36
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	11 - 15	67F-12412-00	2 - 41	60V-13552-00	11 - 7	65L-1416A-00	7 - 27	6E5-21770-03	13 - 21	6E5-24411-01	14 - 31
6F6-11370-01	11 - 10	60V-12413-00-1S	2 - 42	68F-13568-00	8 - 9	60V-14182-01	7 - 4	6E5-21798-01-33	13 - 36	6E5-24412-11	14 - 34
60V-11370-10	2 - 9	60V-12414-A0	2 - 43	60V-13572-00	11 - 8	65L-14227-00	7 - 21	60V-23115-00	16 - 48	6E5-24413-01	14 - 28
60V-11371-00-94	2 - 34		32 - 6	60V-13610-00	11 - 1	66K-14245-00	7 - 19	60V-23116-00	16 - 36	6A0-24421-01	14 - 35
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68F-11537-00-94	6 - 18	68F-1316F-00	12 - 38	68F-13844-00	7 - 25	66K-14548-01	7 - 7	61A-24313-00	14 - 1	6P3-24562-10	14 - 9

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68F-24566-00	14 - 15	60X-42626-00	1 - 29	60V-42816-00-8D	21 - 9	64E-43851-00	26 - 11	60X-44312-00	28 - 14	60X-45501-10	28 - 47
68F-24576-00	10 - 10	60X-42626-10	1 - 34	60V-42817-00-8D	21 - 10	64E-43855-00	26 - 14	6E5-44312-00	28 - 27	61A-45527-00	28 - 31
66K-24579-00	7 - 44	60X-42636-01-NA	1 - 15	6D8-42818-00	21 - 12	64E-43858-00	26 - 12	60X-44315-A0	28 - 35	61A-45538-00	28 - 30
68F-24579-00	9 - 16	60X-42636-11-NA	1 - 16	68F-42818-01	21 - 11	6E5-43858-00	25 - 28		33 - 12	60X-45551-00	28 - 48
65L-24592-00	7 - 45	60V-42637-00	1 - 31	68F-42828-03-94	21 - 5	72X-43858-00	26 - 5	61A-44322-02	28 - 23	60X-45560-00	28 - 51
68F-2466A-10	9 - 28	60V-42637-10	1 - 33	68F-42828-10-94	21 - 6	64E-43859-00	26 - 13		33 - 18	61A-45567-00	28 - 5
	10 - 24	68F-42647-01-94	1 - 2	64E-43111-02-8D	23 - 1	64E-43860-00	26 - 20	60X-44323-00	28 - 34	61A-45567-10	28 - 5
60V-24864-00	9 - 25	68F-42648-01-94	1 - 3	64E-43112-02-8D	23 - 9	6E5-43862-00	25 - 10		33 - 22	61A-45567-20	28 - 5
6D0-2486A-00	7 - 57	60V-42651-01	1 - 7	64E-43126-00	23 - 35	6G5-43863-00	26 - 10	6E5-44352-01	28 - 28	61A-45567-30	28 - 5
6D0-2486D-00	7 - 58	60V-42652-00	1 - 8	64E-43131-01	23 - 14	6E5-43864-00	25 - 20		33 - 21	61A-45567-40	28 - 5
60V-2510T-00	9 - 26	60V-42662-00	1 - 22	64E-43139-02	24 - 1	6G5-43864-00	25 - 19	66K-44361-00	29 - 2	61A-45567-50	28 - 5
68F-28100-00	14 - 51	60X-42662-00	1 - 17	64D-43144-00	21 - 17	64E-43865-00	26 - 16	6E5-44365-00	28 - 26	61A-45567-60	28 - 5
67F-2812A-00	18 - 43	68F-42663-00	1 - 6	6G5-43144-00	23 - 25	6G5-43865-00	26 - 35		29 - 3	69L-45571-00	28 - 68
6A1-28176-00	21 - 72	60Y-42677-00	1 - 23	6E5-43145-01	30 - 8	64E-43866-00	25 - 9		33 - 6	61A-45577-00	28 - 70
60V-28199-76-D0	14 - 52	60X-42678-00	1 - 27	6G5-43148-00	23 - 30	64E-43867-00	25 - 8	663-44366-00	28 - 6	61A-45577-10	28 - 70
60V-28199-76-E0	14 - 52	60X-4267A-00	1 - 32	65N-43155-N0	24 - 25	64E-43868-00	26 - 3	6E5-44366-00	29 - 1	61A-45577-20	28 - 70
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60V-28199-76-H0	14 - 52	60X-42687-00	1 - 20	6G5-43185-02	23 - 28	6E5-43872-00	25 - 12	61A-44511-00-94	24 - 34	61A-45577-50	28 - 70
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60V-28199-86-K0	14 - 53	61A-42716-00	21 - 59	64E-43376-00	24 - 8	6E5-43874-01	25 - 21	6G5-44526-00	23 - 3	61A-45587-00	28 - 41
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60V-28199-86-N0	14 - 53	60V-42717-01	21 - 26	64E-43805-00	26 - 37	64E-43879-10	26 - 26	60X-44553-00-NA	24 - 24	61A-45587-30	28 - 41
60V-28199-86-P0	14 - 53	60V-42718-00	21 - 41	64E-4380F-00	26 - 33	64E-4387A-00	26 - 23	60X-44555-00-94	24 - 16	61A-45587-40	28 - 41
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