



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F9.9CMH'08 (66N8)

F9.9CE'08 (66N8)



2017/8/17

1G66N-300F1

(2G66N-300F1)

NEWS NO.	DATE	COMMENT
PE0-OM-150010	Jun.,26,2015	MOD:FIG.7 CARBURETOR LIST REVISION
PE0-OM-170030	Aug.,10,2017	COR:FIG.7 CARBURETOR ILLUSTRATION CORRECTION

F9.9CMH/F9.9CE
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

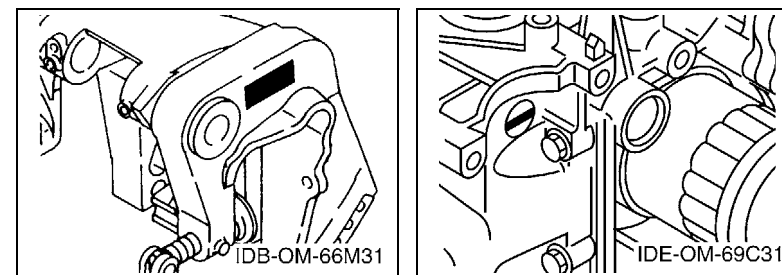
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F9.9C	66NK-1003985		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	MH	F9.9CMH
2	E	F9.9CE

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

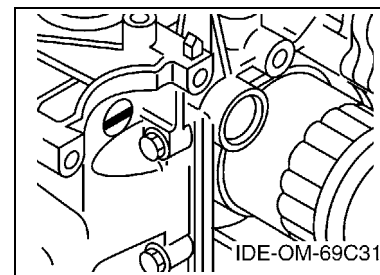
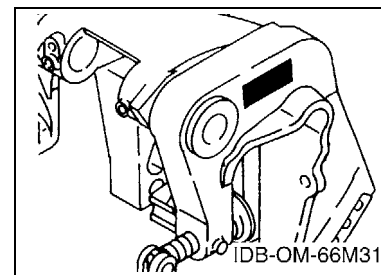
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F9.9C	66NK-1003985		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	MH	F9.9CMH
2	E	F9.9CE

CONTENTS

SHEET1/2

TOP COWLING	A4
CYLINDER & CRANKCASE 1	A5
CRANKSHAFT & PISTON	A7
CYLINDER & CRANKCASE 2	B1
VALVE	B2
INTAKE	B3
CARBURETOR	B5
OIL PUMP	B6
FUEL	B7
STARTER	C2
GENERATOR	C4
ELECTRICAL 1	C5
ELECTRICAL 2	C7
STARTING MOTOR	D1
BOTTOM COWLING	D2
STEERING	D4
CONTROL	D6
REMO CON ATTACHMENT	E1
BRACKET 1	E2
BRACKET 2	E4
UPPER CASING	E6
OIL PAN	E7
LOWER CASING & DRIVE 1	F1
LOWER CASING & DRIVE 2	F4
FUEL TANK	F6
STEERING GUIDE	F7

INDEX

NUMERICAL INDEX	G1
-----------------------	----

SHEET2/2

REMOTE CONTROL BOX	A4*
REMOTE CONTROL ASSY	A5*
REPAIR KIT 1	B1*
REPAIR KIT 2	B2*
REPAIR KIT 3	B3*

INDEX

NUMERICAL INDEX	G1*
-----------------------	-----

TABLE DES MATIERES

Feuille1/2

CAPOT SUPERIEUR	A4
CYLINDRE & CARTER 1	A5
VILEBREQUIN & PISTON	A7
CYLINDRE & CARTER 2	B1
SOUPAPE	B2
ADMISSION	B3
CARBURATEUR	B5
POMPE A HUILE	B6
CARBURANT	B7
DEMARREUR	C2
GENERATRICE	C4
PARTIE ELECTRIQUE 1	C5
PARTIE ELECTRIQUE 2	C7
DEMARREUR ELECTRIQUE	D1
CAPOT INFERIEUR	D2
DIRECTION	D4
COMMANDE	D6
COMMANDE A DISTANCE	E1
SUPPORT 1	E2
SUPPORT 2	E4
FOURREAU	E6
VENTILATEUR D'HUILE	E7
BOITIER D'HELICE TRANSMISSION1	F1
BOITIER D'HELICE TRANSMISSION2	F4
RESERVOIR A CARBURANT	F6
FIXATION DE DIRECTION	F7

INDEX

INDEX NUMERIQUE	G1
-----------------------	----

Feuille2/2

BOITIER DE COMMANDE A DISTANCE	A4*
BOITIER DE COMMANDE A DISTANCE	A5*
KITS DE REPARATION 1	B1*
KITS DE REPARATION 2	B2*
KITS DE REPARATION 3	B3*

INDEX

INDEX NUMERIQUE	G1*
-----------------------	-----

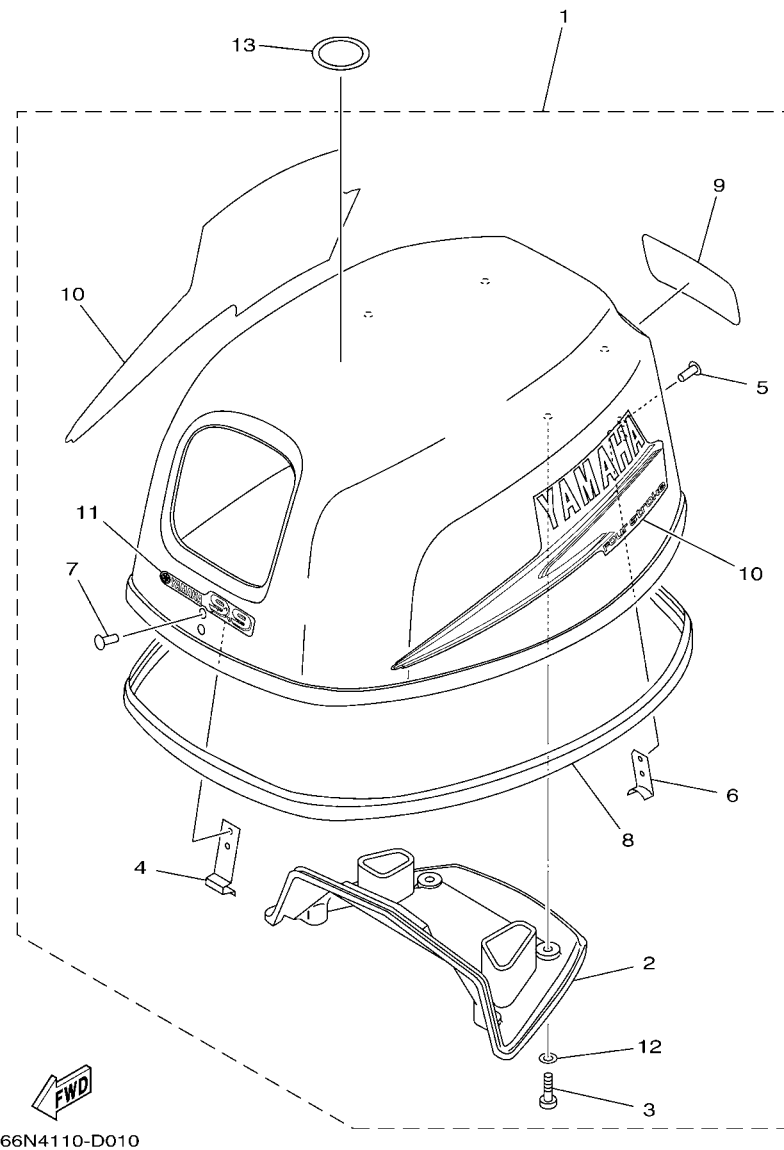


FIG. 1 TOP COWLING

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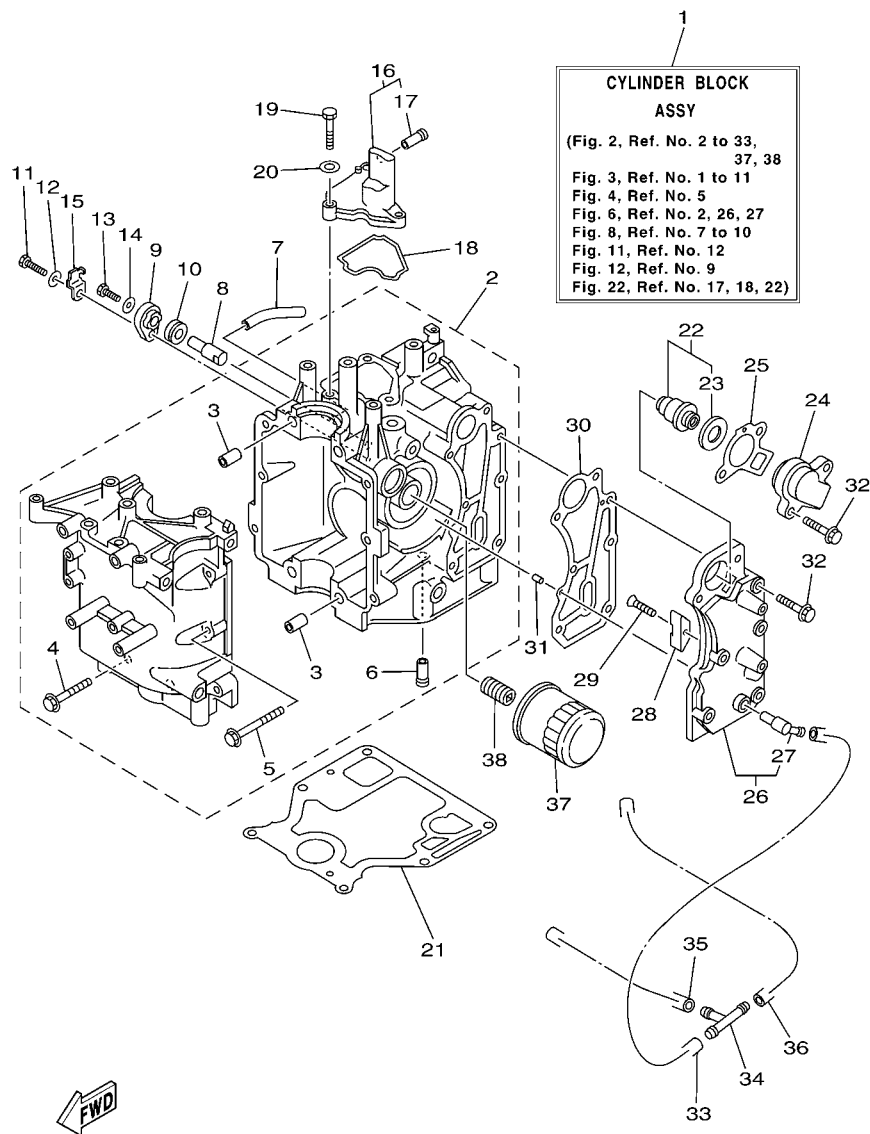


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W		REMARKS REMARQUES
1	66M-W009B-13-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1		FLUSHING KIT FLUSHING KIT
2	66M-15100-03-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		
3	99510-10114	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	2	2		
4	90119-08M66	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4		
5	90119-06M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	6	6		
6	6E5-24377-00	.PIPE, JOINT 2 .DURITE RACCORDEMENT 2	1	1		
7	90445-10M46	HOSE (L65) DURITE (L65)	1	1		
8	66M-11325-00	ANODE ANODE	1	1		
9	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	1	1		
10	66M-11328-00	GROMMET, ANODE PASSE-FIL	1	1		
11	97095-06020	BOLT BOULON	1	1		
12	92995-06600	WASHER RONDELLE	1	1		
13	97095-05012	BOLT BOULON	1	1		
14	92995-05600	WASHER RONDELLE	1	1		
15	66M-12535-00	PLATE PLAQUE	1	1		
16	66M-11168-00-1S	COVER, BREATHER COUVERCLE, RENIFLARD	1	1		
17	6E5-24377-00	.PIPE, JOINT 2 .DURITE RACCORDEMENT 2	1	1		
18	66M-11357-00	SEAL, CYLINDER 3 JOINT, SPY CYLINDRE	1	1		
19	97095-06020	BOLT BOULON	3	3		
20	92995-06600	WASHER RONDELLE	3	3		
21	66M-11351-10	GASKET, CYLINDER JOINT, D'EMBASE	1	1		FLUSHING KIT FLUSHING KIT
22	66M-12411-01	THERMOSTAT THERMOSTAT	1	1		
23	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1		
24	6H3-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1		
25	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	1		
26	66M-41113-30-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1		
27	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1		



A6

[illegible]



A7

VILEBREQUIN & PISTON

[illegible]



SOUPAPE

B2

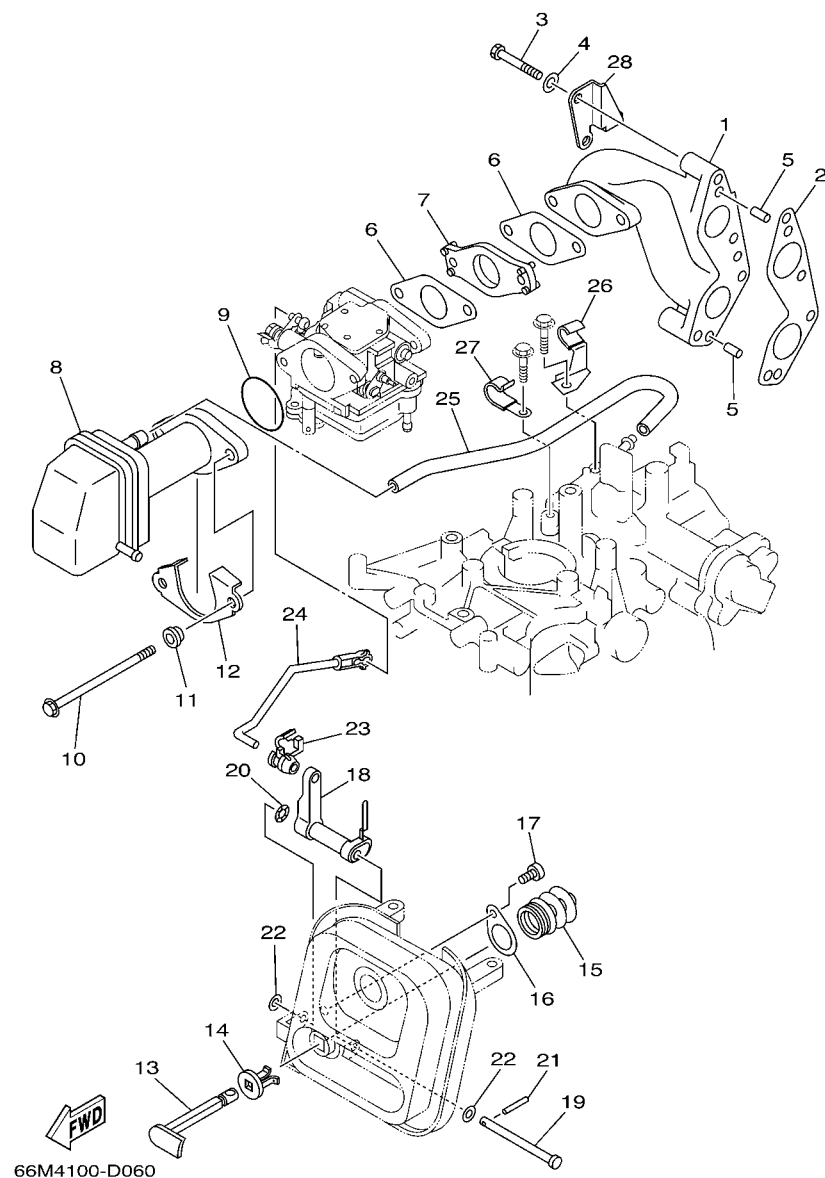


FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
1	66M-13641-10-94	MANIFOLD 1 TUBULURE 1	1	1			
2	66M-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1			
3	97095-06040	BOLT BOULON	4	4			
4	92995-06600	WASHER RONDELLE	4	4			
5	93606-12019	PIN, DOWEL GOUPILLE	2	2			
6	66M-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	2			
7	66M-14271-00	INSULATOR ISOLATEUR	1	1			
8	66M-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1			
9	93210-35M86	O-RING JOINT TORIQUE	1	1			
10	90119-06M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
11	90387-06M79	COLLAR COLLERETTE	2	2			
12	66M-14477-00	PLATE PLAQUE	1	1			
13	66M-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	1			
14	689-41273-00	GROMMET PASSE-FIL	1	1			
15	66M-41292-00	BUSH 2 BAGUE 2	1	1			
16	66M-41298-00	WASHER 2 RONDELLE 2	1	1			
17	97780-50510	SCREW, TAPPING VIS, TETE BOMBEE	1	1			
18	66M-41252-00	LEVER, CHOKE 1 LEVIER 1	1	1			
19	90240-05M20	PIN, CLEVIS BOULON, A GOUPILLE	1	1			
20	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	1			
21	91690-20016	PIN, SPRING AGRAFFE	1	1			
22	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	2			
23	6R5-41237-00	JOINT, LINK RACCORD	1	1			
24	66M-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1			
25	66M-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1			
26	90465-08M82	CLAMP BRIDE	1	1			
27	90465-08M83	CLAMP BRIDE	1	1			

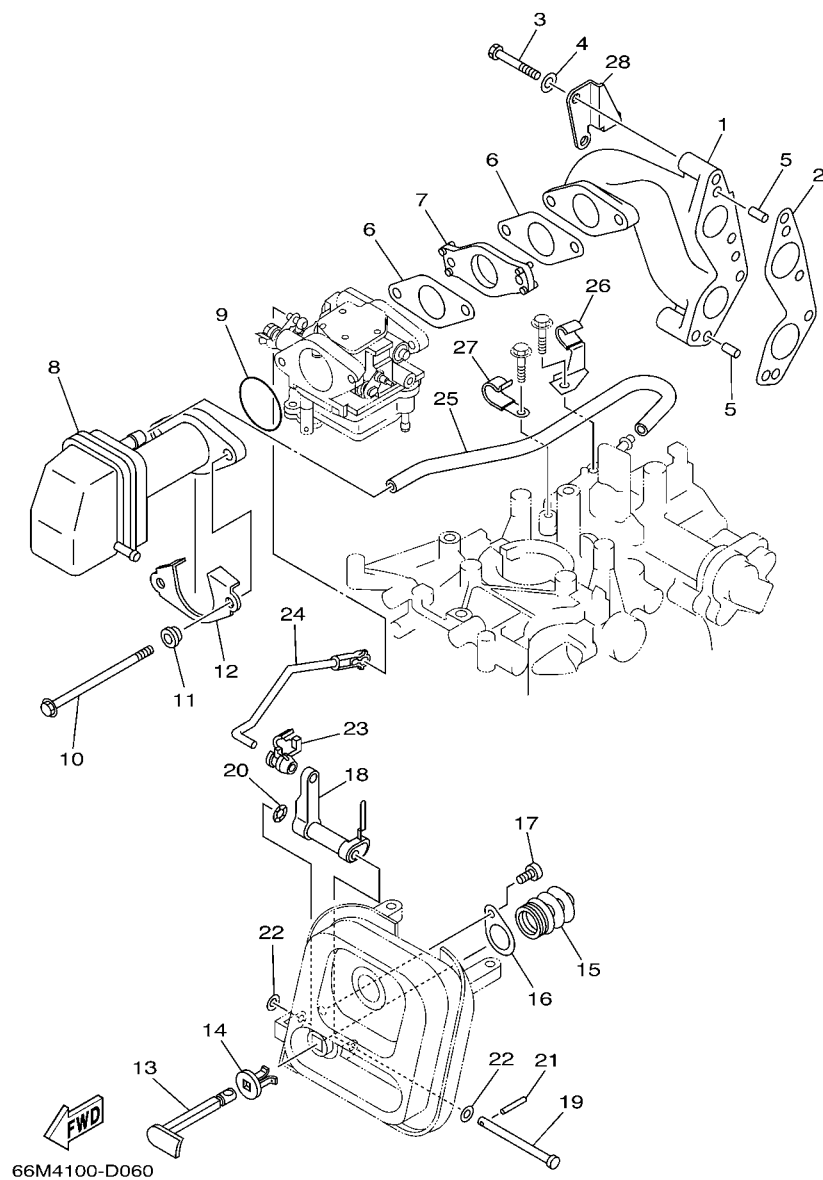
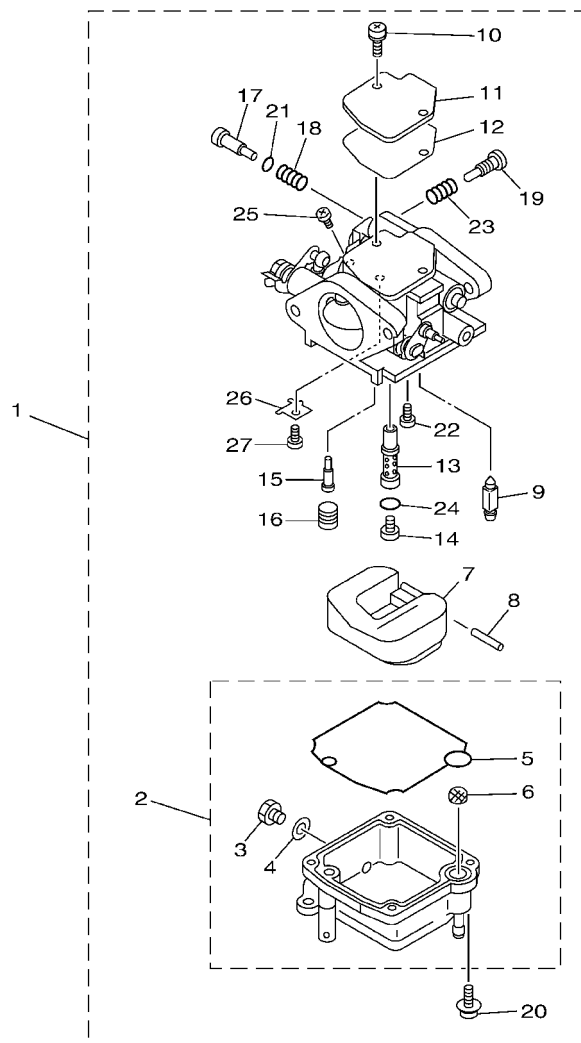


FIG. 6 INTAKE

ADMISSION

[illegible]



66R4700-D070

FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U			REMARKS REMARQUES
1	66N-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	1			
2	66N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1			
3	62Y-14383-00	..SCREW, DRAIN ..BOUCHON, PURGE	1	1			
4	66M-14398-00	..GASKET ..JOINT	1	1			
5	66M-14384-00	..GASKET, FLOAT CHAMBER ..JOINT, CUVE DE FLOTTEUR	1	1			
6	66M-14827-00	..FILTER ..FILTRE	1	1			
7	6L2-14385-00	.FLOAT .FLOTTEUR	1	1			
8	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	1			
9	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	1	1			
10	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	2			
11	6L2-14157-00	..COVER, MIXING ..COUVERCLE DE CHAMBRE	1	1			
12	62Y-14399-00	.GASKET .JOINT	1	1			
13	66N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	1			
14	66N-14343-34	.JET, MAIN (# 68) .GICLEUR, PRINCIPAL (# 68)	1	1			
15	66M-14342-23	.JET, PILOT (#45) .GICLEUR, RALENTI (#45)	1	1			
16	62Y-14355-00	.PLUG .PLOT	1	1			
17	5H0-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1			
18	30X-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	1	1			
19	62Y-14521-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1			
20	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4			
21	62Y-14397-00	.O-RING .JOINT TORIQUE	1	1			
22	98980-04006	.SCREW, BIND .VIS, DE PRESSION	1	1			
23	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	1			
24	6F5-14397-00	.O-RING .JOINT TORIQUE	1	1			
25	97890-04005	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	1			
26	66M-14157-00	.PLATE .PLAQUE	1	1			
27	98580-03005	.SCREW, PAN HEAD .VIS	1	1			

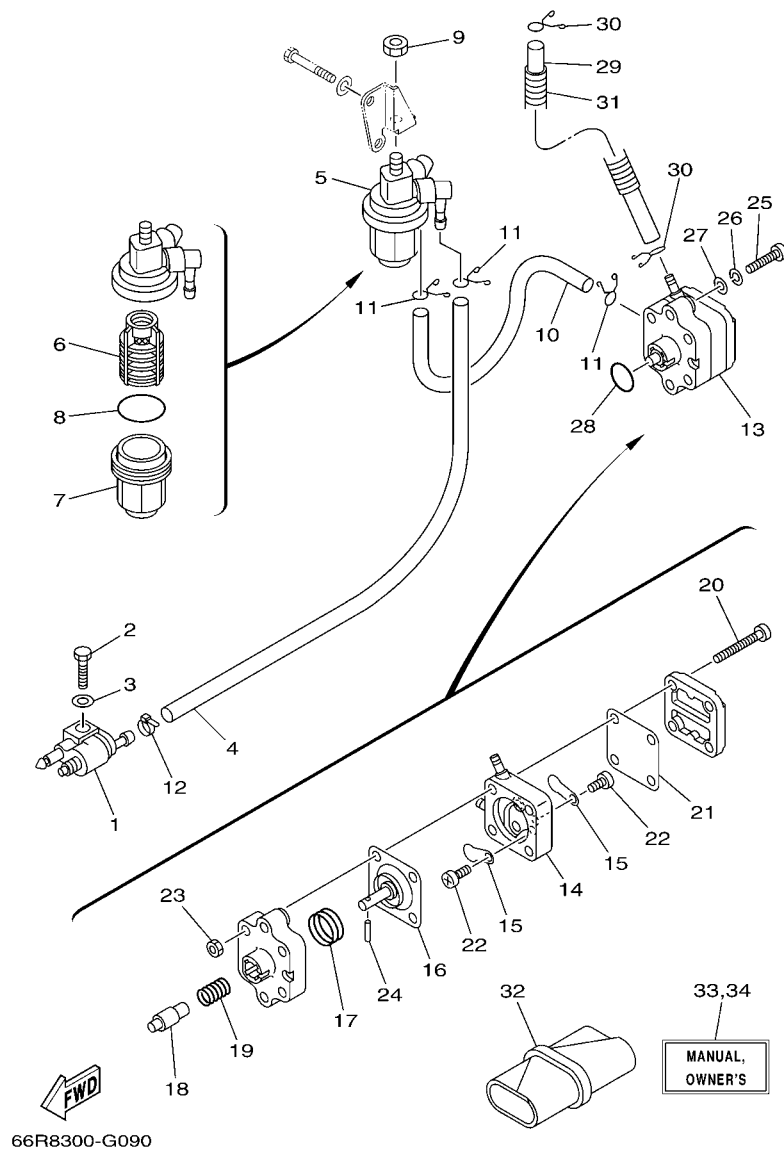


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1			
2	97095-06020	BOLT BOULON	1	1			
3	92995-06600	WASHER RONDELLE	1	1			
4	90445-10M19	HOSE (L500) DURITE (L500)	1	1			
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	1			
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1			
8	93210-32738	.O-RING .JOINT TORIQUE	1	1			
9	95380-08600	NUT ECROU	1	1			
10	90445-10M15	HOSE (L140) DURITE (L140)	1	1			
11	90467-09M17	CLIP JONC	3	3			
12	90465-11M10	CLAMP BRIDE	1	1			
13	66M-24410-11	FUEL PUMP ASSY POMPE A ESSENCE	1	1			
14	66M-24413-01	.BODY 2 .CORPS 2	1	1			
15	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2			
16	66M-24411-11	.DIAPHRAGM .DIAPHRAGME	1	1			
17	66M-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1			
18	66M-13131-10	.PLUNGER .PLONGEUR	1	1			
19	66M-24454-00	.SPRING .RESSORT	1	1			
20	66M-24444-00	.SCREW .VIS	4	4			
21	66M-24471-01	.DIAPHRAGM .DIAPHRAGME	1	1			
22	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2			
23	95380-04600	.NUT .ECROU	4	4			
24	66M-24374-00	.PIN .GOUPILLE	1	1			
25	97880-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2			
26	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2			

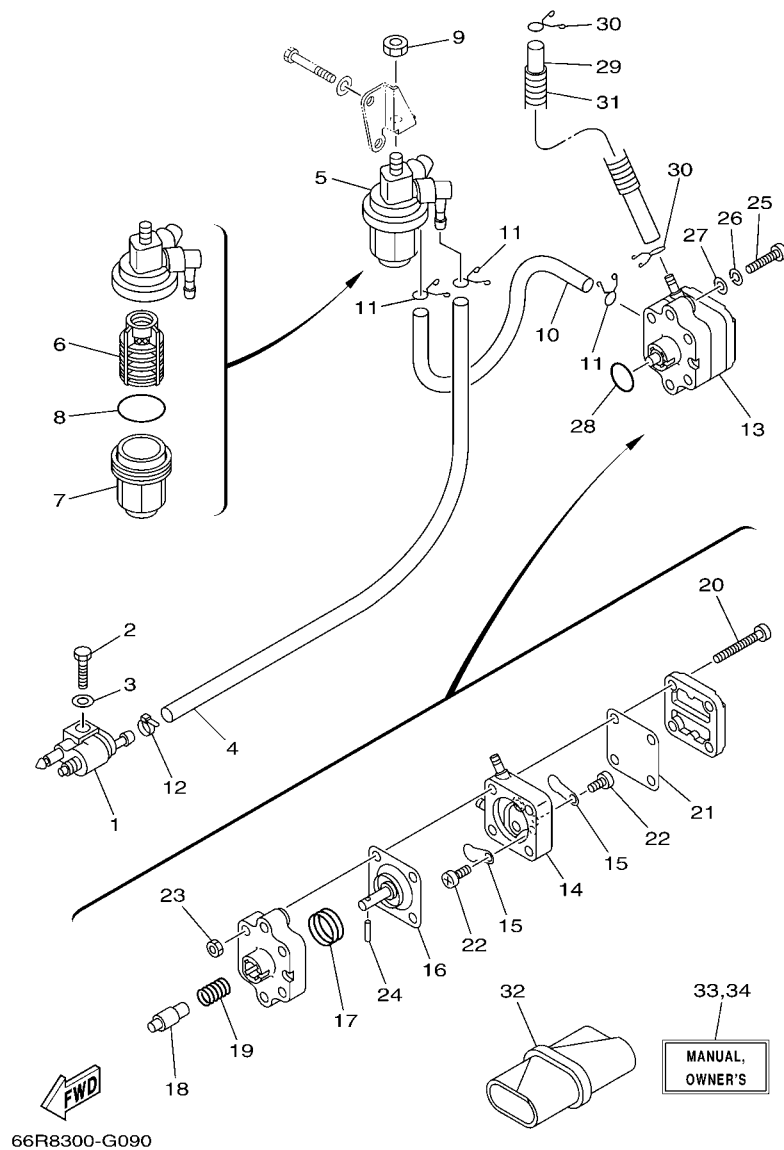
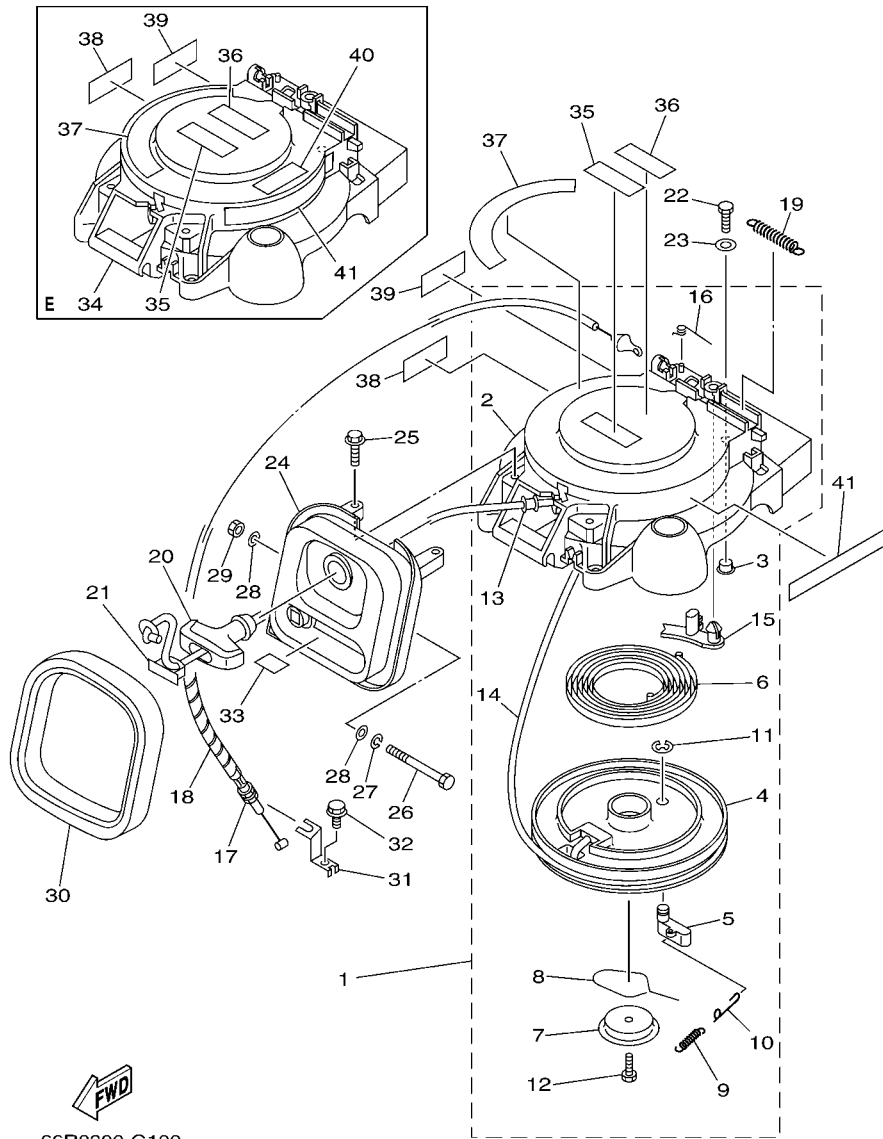


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
28	93210-20M65	O-RING JOINT TORIQUE	1	1			
29	90445-10M93	HOSE (L370) DURITE (L370)	1	1			
30	90467-09M17	CLIP JONC	2	2			
31	90446-14M51	HOSE DURITE	1	1			
32	62Y-28100-00	TOOL KIT TROUSSE A OUTILS	1	1			
33	66M-28199-7C-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (E) UR (E)
	66M-28199-7C-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (F) UR (F)
	66M-28199-7C-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (ES) UR (ES)
	66M-28199-7C-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (D) UR (D)
	66M-28199-7C-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (NL) UR (NL)
	66M-28199-7C-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (I) UR (I)
34	66M-28199-8D-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (DK) UR (DK)
	66M-28199-8D-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (GR) UR (GR)
	66M-28199-8D-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (P) UR (P)
	66M-28199-8D-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (N) UR (N)
	66M-28199-8D-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (S) UR (S)
	66M-28199-8D-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (SF) UR (SF)



66R8300-G100

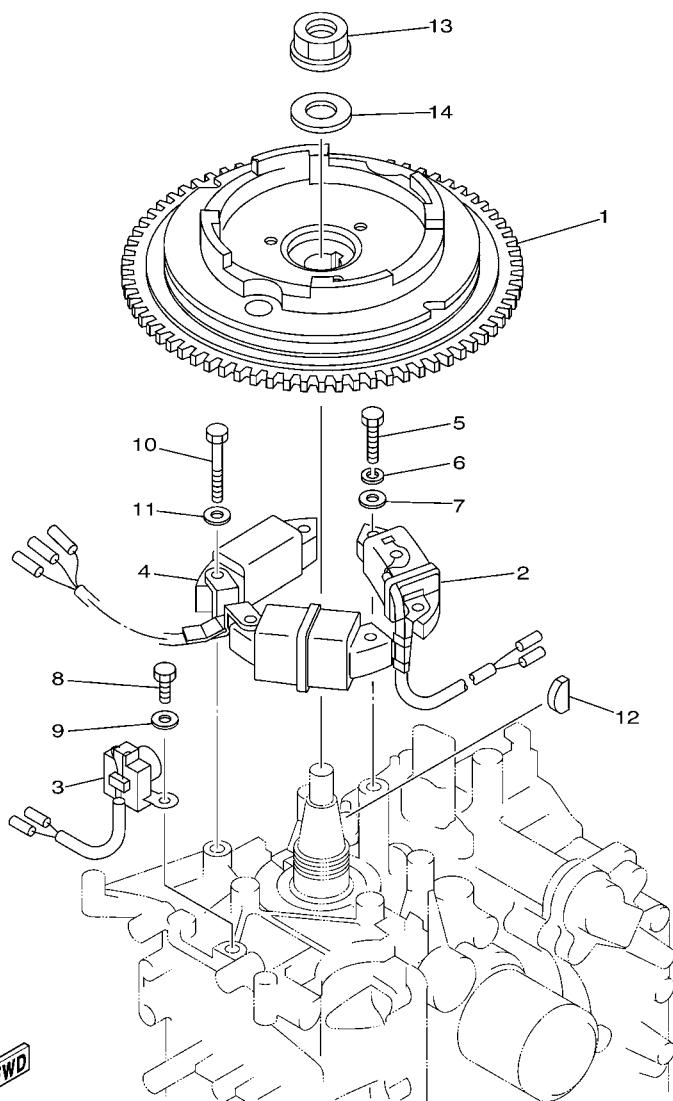
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E			REMARKS REMARQUES
1	66M-15710-02	STARTER ASSY DEMARREUR COMPLET	1				
2	66M-15711-01	.CASE, STARTER .CARTER DE DEMARREUR	1				
3	90387-06M05	.COLLAR .COLLERETTE	3				
4	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1				
5	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1				
6	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1				
7	63V-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1				
8	63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1				
9	63V-15767-01	.SPRING .RESSORT	1				
10	63V-15784-01	.SPRING, RETURN .RESSORT, RAPPEL	1				
11	63V-15744-00	.CIRCLIP .CIRCLIP	1				
12	63V-15768-00	.BOLT .BOULON	1				
13	63V-15764-00	.COLLAR 1 .COLLERETTE 1	1				
14	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1				*1 *1
15	66T-15794-00	.STOPPER .BUTEE	1				
16	66T-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
17	66M-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1				
18	90446-06M90	HOSE (L120) DURITE (L120)	1				
19	66T-15731-00	SPRING, RETURN RESSORT, RAPPEL	1				
20	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1				
21	6G1-15779-00	COVER COUVERCLE	1				
22	97095-06020	BOLT BOULON	3	3			
23	92995-06600	WASHER RONDELLE	3	3			
24	66M-15758-00	GUIDE, ROPE GUIDE DE CABLE	1				
	66M-15758-10	GUIDE, ROPE GUIDE DE CABLE		1			
25	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
26	97095-06090	BOLT BOULON	1	1			



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FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U			REMARKS REMARQUES
1	66M-85550-00	ROTOR ASSY (WITHOUT RING GEAR) ROTOR CPLT	1				
	66M-85550-10	ROTOR ASSY (WITH RING GEAR) ROTOR CPLT		1			
2	66M-85520-00	COIL, CHARGE BOBINE, CHARGE	1	1			
3	66M-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1			
4	66M-85533-00	COIL, LIGHTING BOBINE, ECLAIRAGE	1				6A
	66M-85533-10	COIL, LIGHTING BOBINE, ECLAIRAGE		1			6A 10A 10A
5	97095-06025	BOLT BOULON	2	2			
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
7	92995-06600	WASHER RONDELLE	2	2			
8	97095-06016	BOLT BOULON	2	2			
9	92995-06600	WASHER RONDELLE	2	2			
10	97095-06030	BOLT BOULON	4				
	97095-06040	BOLT BOULON		4			
11	92995-06600	WASHER RONDELLE	4	4			
12	90280-05013	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1			
13	90179-16M05	NUT ECROU	1	1			
14	90201-16M44	WASHER, PLATE RONDELLE, PLATE	1	1			

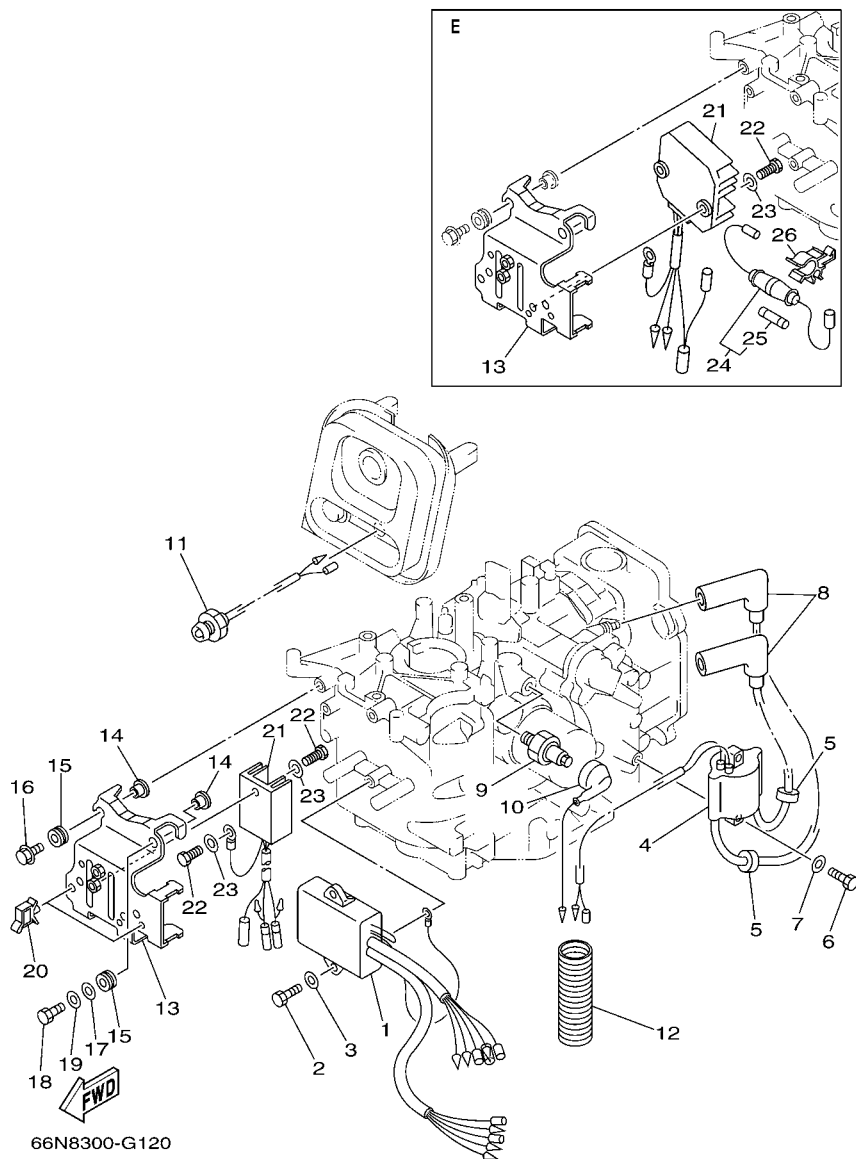


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	Mt	W			REMARKS REMARQUES
1	66M-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	1			
2	97095-06020	BOLT BOULON	2	2			
3	92995-06600	WASHER RONDELLE	2	2			
4	66M-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1			
5	90480-25161	GROMMET PASSE-FIL	2	2			
6	97095-06020	BOLT BOULON	2	2			
7	92995-06600	WASHER RONDELLE	2	2			
8	6G8-82370-30	PLUG CAP ASSY ANTIPARASITE	2	2			
9	62Y-82504-10	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1			
10	66M-82127-10	WIRE, LEAD 2 FIL 2	1	1			
11	65W-85410-01	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	1			
12	6H1-83557-00	TUBE TUBE	1	1			
13	66M-85542-00 66M-85542-10	BRACKET SUPPORT BRACKET SUPPORT	1 1				
14	90387-06M05	COLLAR COLLERETTE	4	4			
15	90480-13M24	GROMMET PASSE-FIL	4	4			
16	95895-06020	BOLT, FLANGE BOULON	3	3			
17	90201-06M05	WASHER, PLATE RONDELLE, PLATE	1	1			
18	97095-06025	BOLT BOULON	1	1			
19	92995-06600	WASHER RONDELLE	1	1			
20	90464-09M13	CLAMP BRIDE	2	2			
21	6J8-81960-00 6G8-81960-A1	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1 1				
22	97095-06016	BOLT BOULON	2	2			
23	92995-06600	WASHER RONDELLE	2	2			
24	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1				
25	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1				

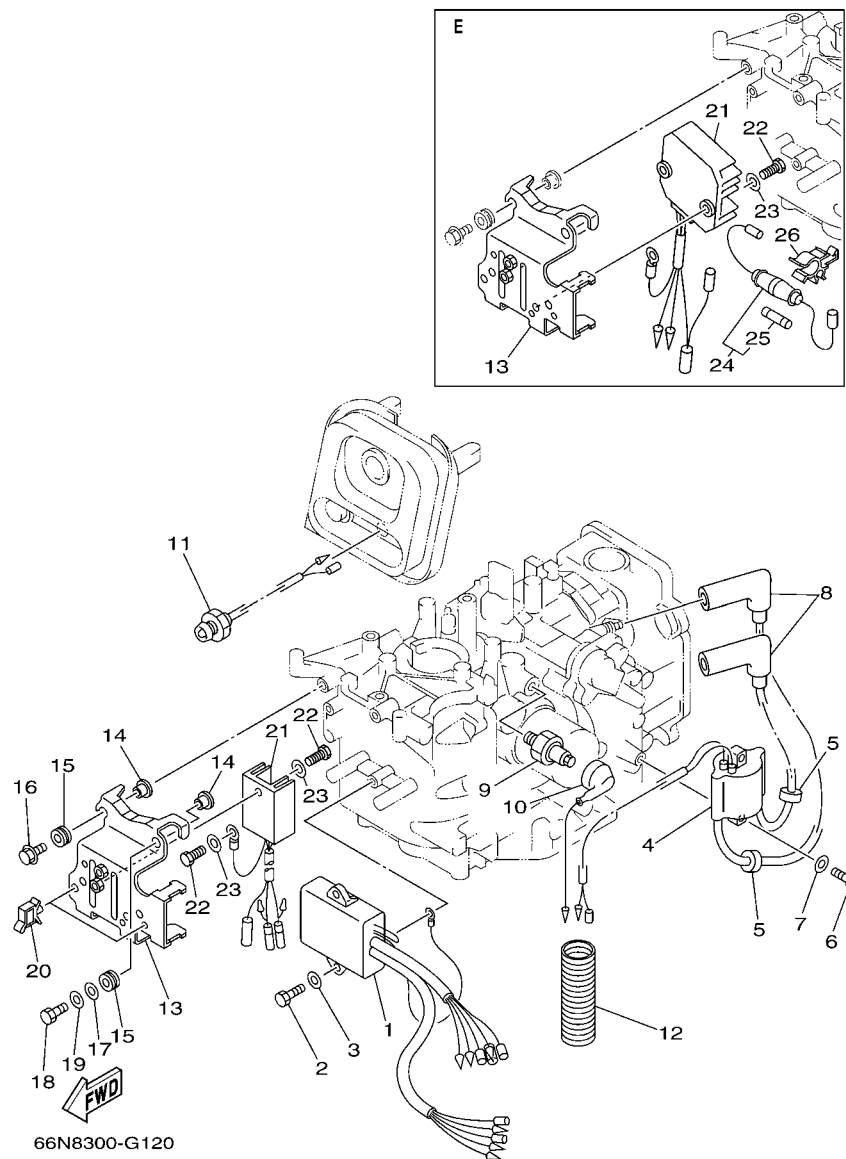
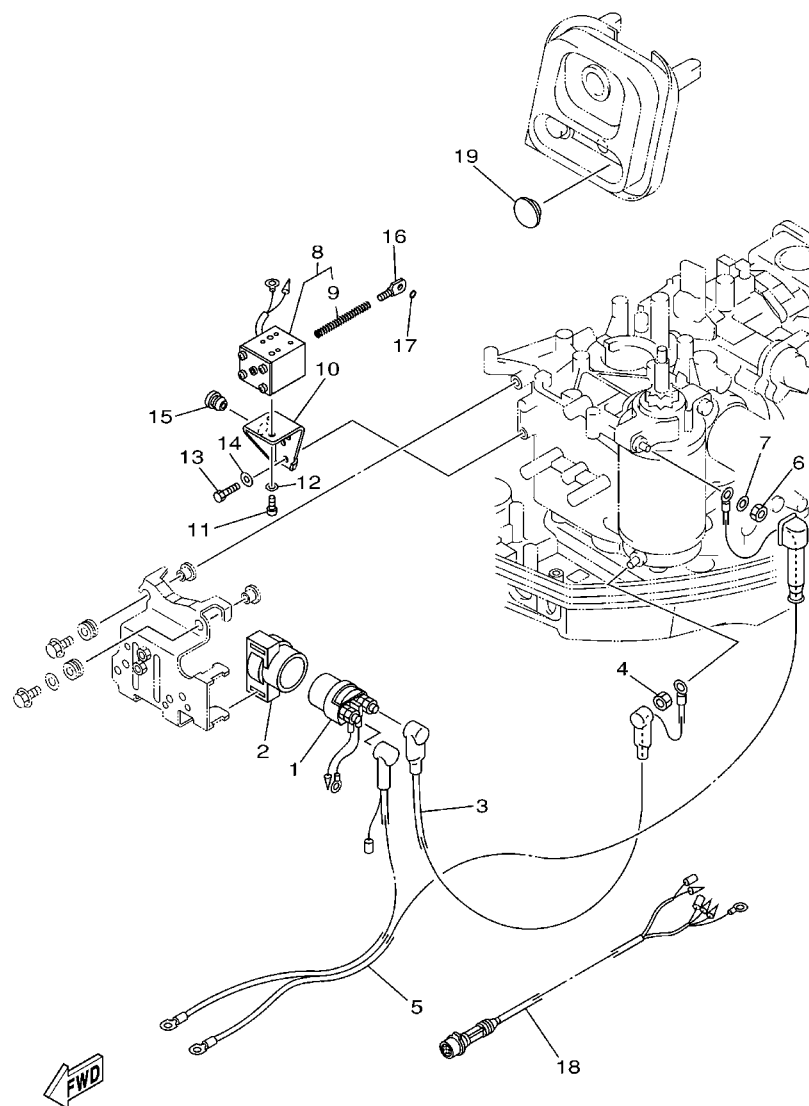


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

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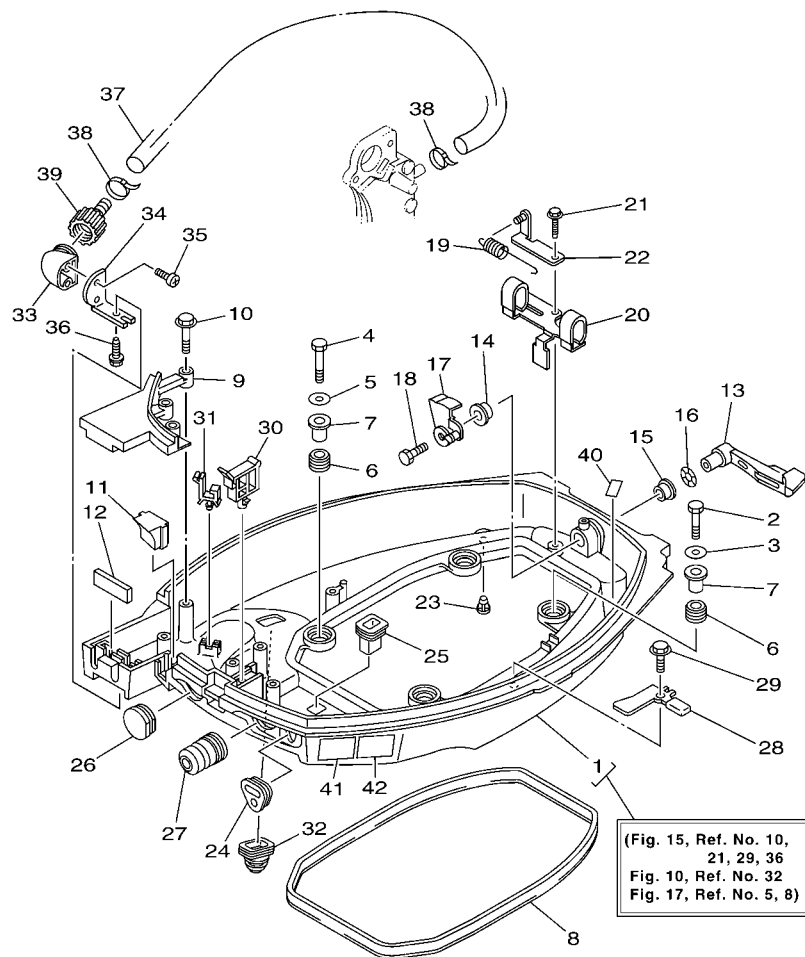


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FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E			REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)		1			
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS		1			
3	66M-82117-00	WIRE, LEAD FIL		1			
4	65W-8182B-00	NUT, SPECIAL ECROU, SPECIAL		1			
5	66M-82105-00	WIRE HARNESS FAISCEAU DE FILS		1			
6	95380-08700	NUT ECROU		1			
7	92990-08600	WASHER, PLATE RONDELLE, PLATE		1			
8	66M-86111-00	COIL, SOLENOID BOBINE		1			
9	66M-86116-00	.WIRE, PULL .CABLE, TENSION		1			
10	66M-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE		1			
11	97880-05008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		2			
12	92990-05600	WASHER, PLATE RONDELLE, PLATE		2			
13	97095-06016	BOLT BOULON		2			
14	92995-06600	WASHER RONDELLE		2			
15	90480-10M13	GROMMET PASSE-FIL		1			
16	66M-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE		1			
17	93210-03261	O-RING JOINT TORIQUE		1			
18	66M-82590-00	WIRE HARNESS ASSY (7P) FAISCEAU DE FILS COMPLET (7P)		1			
19	6G1-42725-00	GROMMET PASSE-FIL		1			

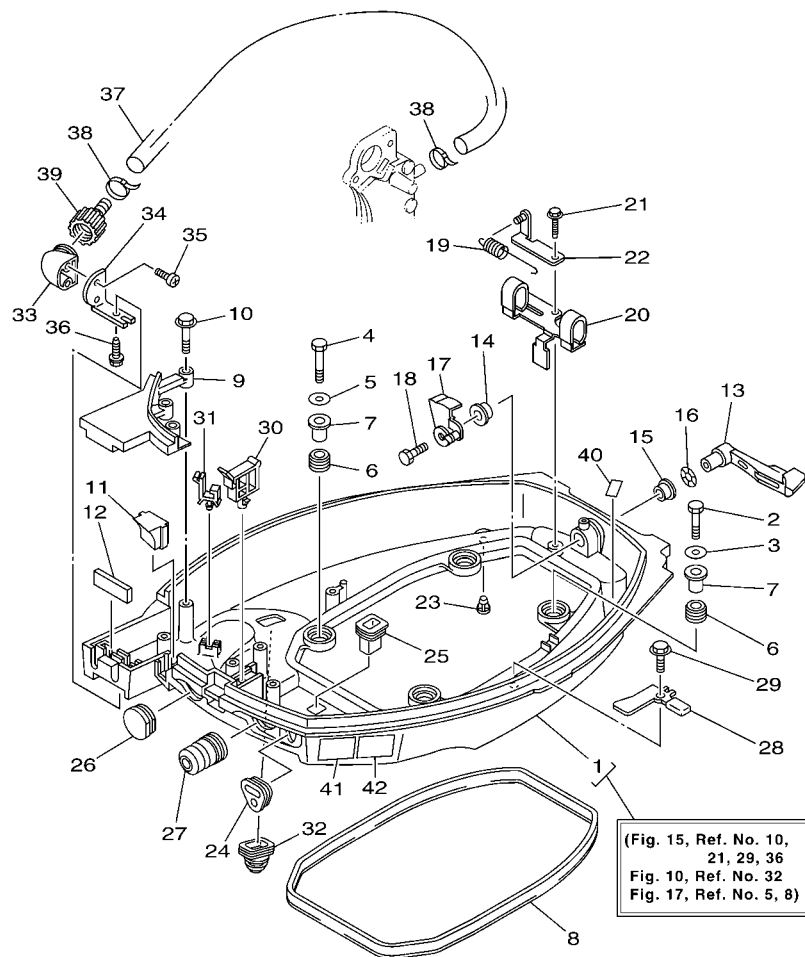


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FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MT	W			REMARKS REMARQUES
1	66M-42710-05-4D	BOTTOM COWLING ASSY ENS. EMBASE	1	1			WITH TAPPING BOLT WITH TAPPING BOLT
2	97095-06035	BOLT BOULON	2	2			
3	92995-06600	WASHER RONDELLE	2	2			
4	97095-06025	BOLT BOULON	2	2			
5	92995-06600	WASHER RONDELLE	2	2			
6	90480-15M31	GROMMET PASSE-FIL	4	4			
7	90387-06034	COLLAR COLLERETTE	4	4			
8	66M-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1			
9	66M-42738-00-4D	PLATE, FITTING ETRIER	1	1			
10	90109-06M82	BOLT BOULON	3	3			
11	66M-42725-00	GROMMET PASSE-FIL	1				
	66M-42725-20	GROMMET PASSE-FIL		1			
12	65W-42727-00	GROMMET PASSE-FIL	1				
	62Y-42727-00	GROMMET PASSE-FIL		1			
13	6D4-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1			
14	90386-12M37	BUSH DOUILLE	1	1			
15	90386-12MA2	BUSH DOUILLE	1	1			
16	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1			
17	6D4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1			
18	97095-06012	BOLT BOULON	1	1			
19	90506-18010	SPRING, TENSION RESSORT, TENSION	1	1			
20	6D4-42766-00	BRACKET 2 SUPPORT 2	1	1			
21	90109-06M81	BOLT BOULON	1	1			
22	6D4-43144-00	HOOK, SPRING CROCHET	1	1			
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
24	66M-26326-00	GROMMET RONDELLE CAOUTCHOUC	1				
	65W-26326-10	GROMMET RONDELLE CAOUTCHOUC		1			



66N8300-G150

FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
25	682-42727-00	GROMMET PASSE-FIL	1	1			
26	682-42724-00	GROMMET PASSE-FIL	1	1			
27	65W-42726-00	GROMMET PASSE-FIL	1				
	65W-42726-10	GROMMET PASSE-FIL		1			
28	66M-42743-00	BRACKET SUPPORT	2	2			
29	90109-06M86	BOLT BOULON	2	2			
30	90465-25M57	CLAMP BRIDE	1	1			
31	90464-09M13	CLAMP BRIDE	1	1			
32	688-42726-10	GROMMET PASSE-FIL	1	1			FLUSHING KIT
33	68T-12572-00	ADAPTER ADAPTATEUR	1	1			FLUSHING KIT
34	69W-12535-00	PLATE PLAQUE	1	1			FLUSHING KIT
35	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2	2			FLUSHING KIT
36	90109-06M86	BOLT BOULON	1	1			FLUSHING KIT
37	66M-12481-00	PIPE 1 DURITE 1	1	1			FLUSHING KIT
38	90465-11M10	CLAMP BRIDE	2	2			FLUSHING KIT
39	6R3-12580-00	JOINT ASSY ARTICULER (ENS.)	1	1			FLUSHING KIT
40	62Y-82377-00	LABEL ETIQUETTE	1	1			FLUSHING KIT
41	6AH-42794-40	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1	1			
42	6AH-42794-50	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1	1			

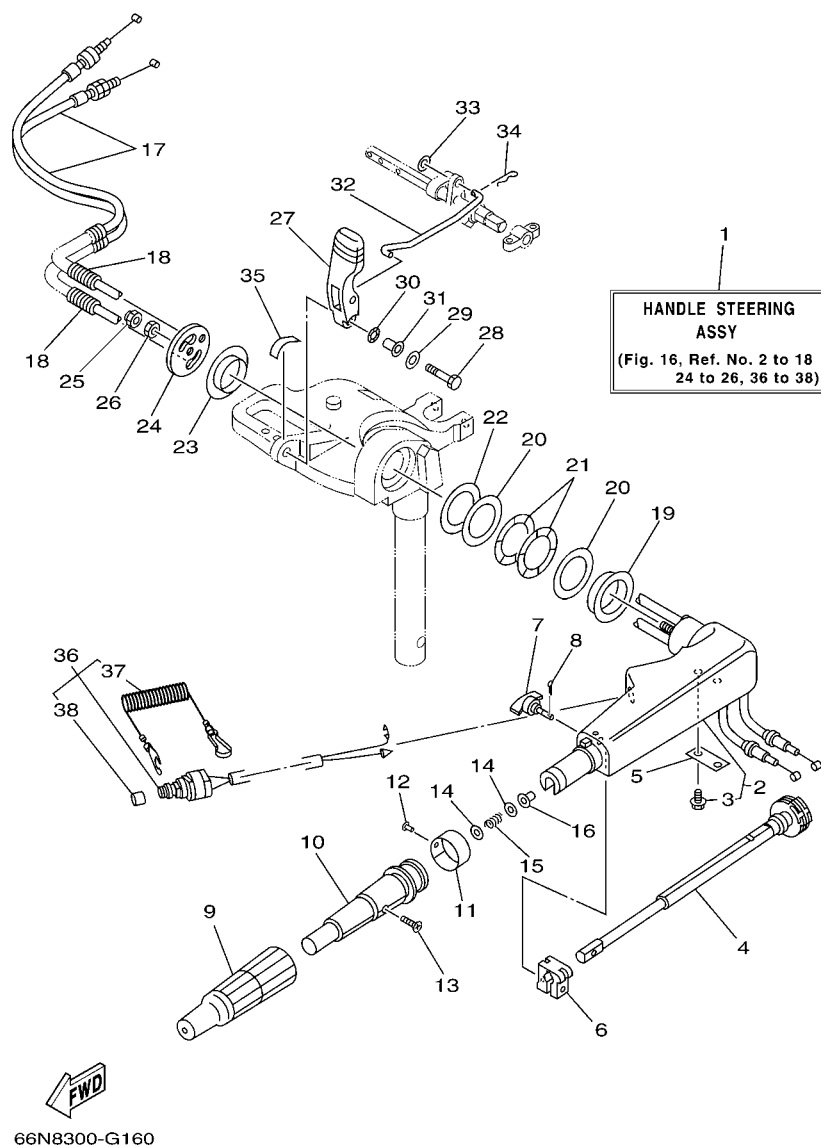


FIG. 16 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
1	66M-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1				
2	65W-42101-01-4D	HANDLE, STEERING POIGNEE	1				
3	90109-06M86	.BOLT .BOULON	2				
4	65W-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1				
5	65W-42159-00	STAY SUPPORT	1				
6	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
7	65W-42125-00	BOLT, FRICTION ADJUSTING BOULON	1				
8	91490-16010	PIN, COTTER GOUPILLE	1				
9	66M-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
10	66M-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
11	689-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
12	90269-02M09	RIVET RIVET	1				
13	90149-05M13	SCREW VIS	1				
14	90201-10M02	WASHER, PLATE RONDELLE, PLATE	2				
15	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
16	90386-08032	BUSH DOUILLE	1				
17	66M-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2				
18	90446-10M87	HOSE (L75) DURITE (L75)	2				
19	90386-40MA0	BUSH DOUILLE	1				
20	90201-43M00	WASHER, PLATE RONDELLE, PLATE	2				
21	90206-43M22	WASHER, WAVE RONDELLE, ONDULEE	2				
22	90202-43M57	WASHER, PLATE RONDELLE, PLATE	1				
23	90386-40M99	BUSH DOUILLE	1				
24	66M-42131-01	COVER, HANDLE STEERING COUVERCLE	1				
25	95780-10300	NUT, FLANGE ECROU	1				
26	95380-10700	NUT ECROU	1				
27	66M-44111-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				

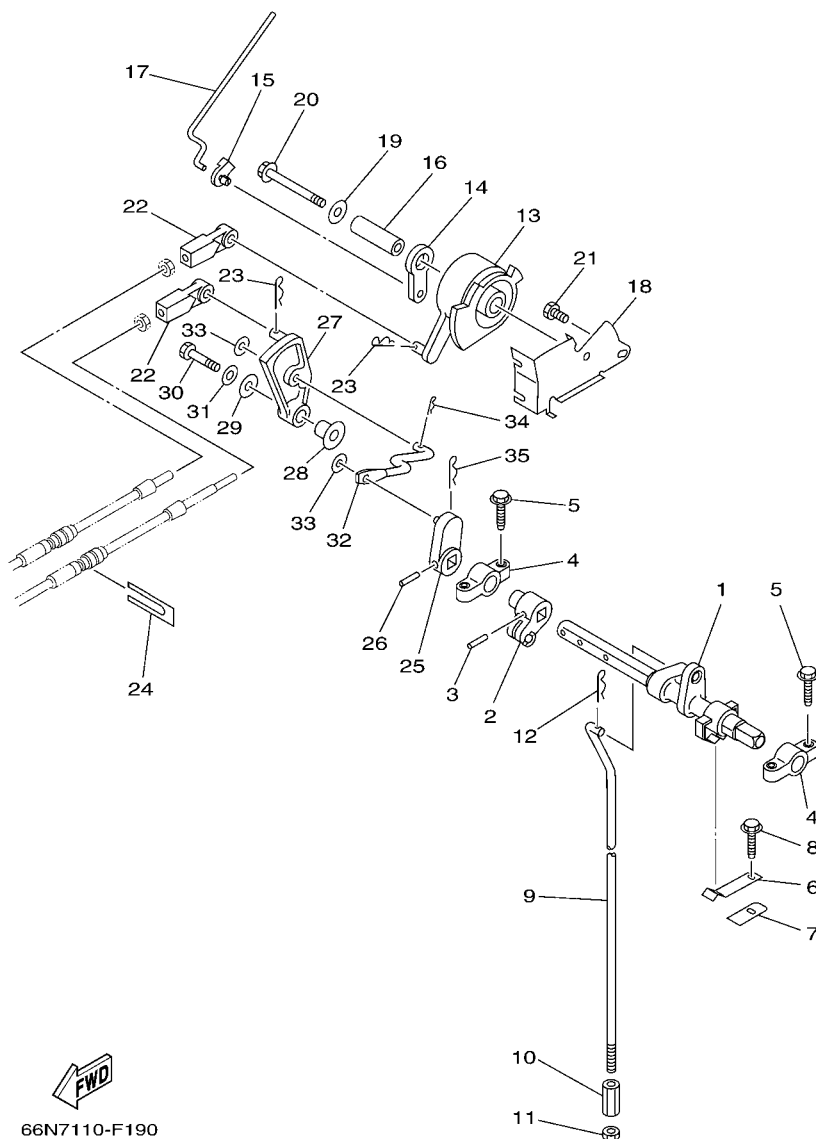


FIG. 17 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	65W-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
2	66M-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
3	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1	1			
4	6F5-41662-00	BRACKET SUPPORT	2	2			
5	90109-06M81	BOLT BOULON	4	4			
6	65W-44116-00	SPRING RESSORT	1	1			
7	66R-44114-00	STOPPER PLAQUETTE	1	1			
8	90109-06M86	BOLT BOULON	1	1			
9	66M-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1			S(17.3")
	66M-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	1			S(17.3") L(22.3")
10	90170-06015	NUT ECROU	1	1			
11	95380-06700	NUT ECROU	1	1			
12	90468-18008	CLIP JONC	1	1			
13	65W-41638-00	PULLEY POULIE	1	1			
14	65W-41283-00	LEVER, FREE ACCEL. LEVIER	1	1			
15	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1			
16	90387-06064	COLLAR COLLERETTE	1	1			
17	66M-41211-00	LINK, ACCEL. BIELLE, ACCELERATION	1	1			
18	65W-14497-01	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1			
19	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1			
20	97595-06555	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1			
21	97095-06010	BOLT BOULON	1	1			
22	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE		2			
23	90468-18008	CLIP JONC		2			
24	6H3-48538-00	CLAMP, CABLE 1 COLLIER		1			
25	65W-44142-00	JOINT AXE		1			
26	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE		1			

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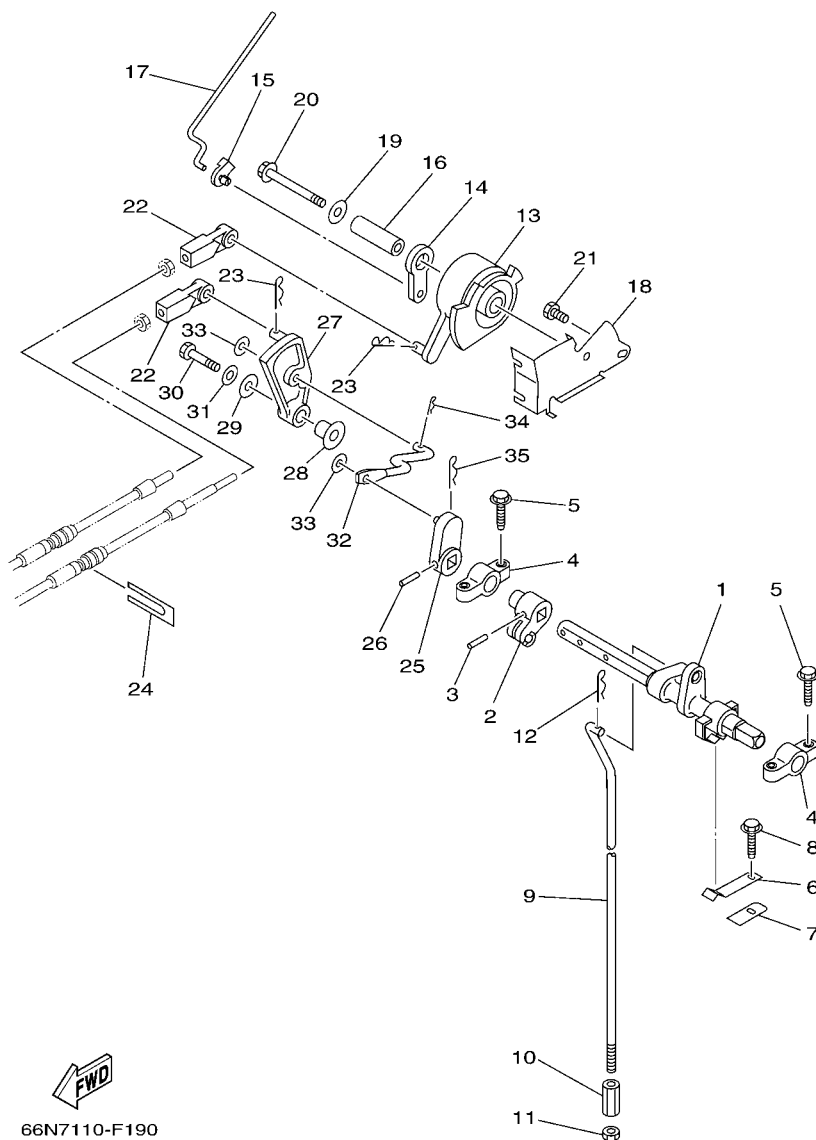
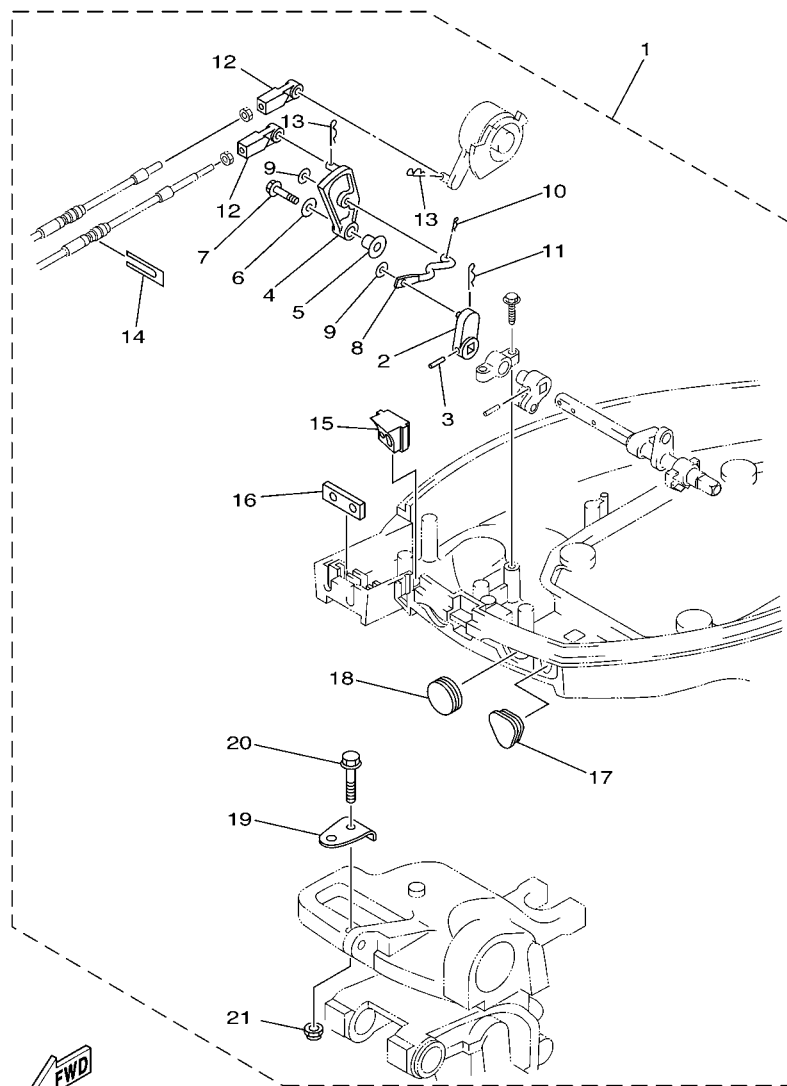


FIG. 17 CONTROL

COMMANDE

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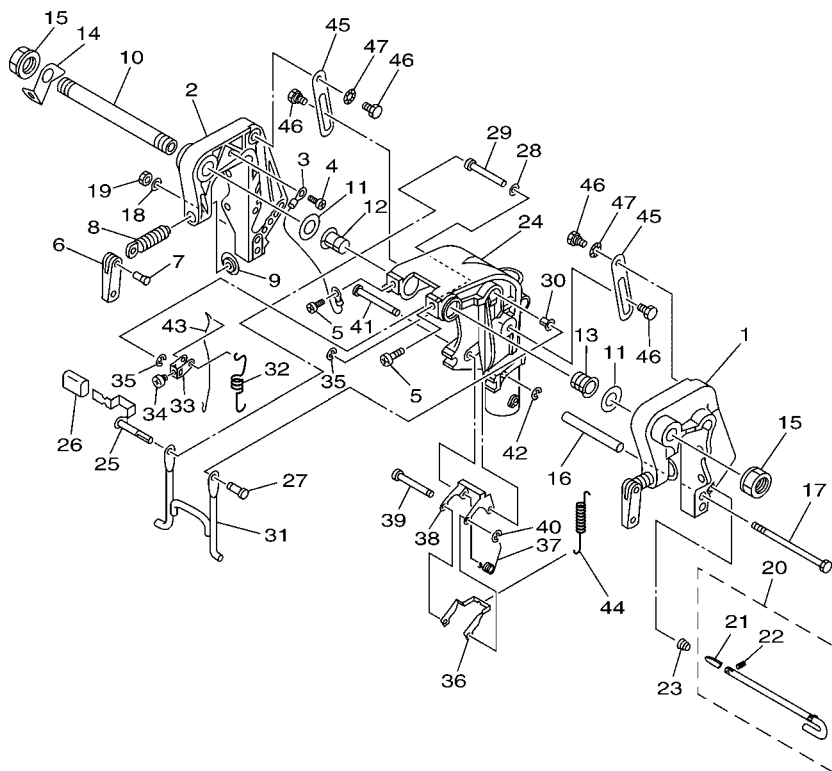


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FIG. 18 REMO CON ATTACHMENT

COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	Mt	U				REMARKS REMARQUES
1	66M-48501-00	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1					AP AP
2	65W-44142-00	.JOINT .AXE	1					
3	90254-03M05	.PIN, SPRING .RIVET, TETE TRONCONIQUE	1					
4	65W-44125-00	.LEVER, SHIFT ROD .LEVIER, TIGE D'INVERSION	1					
5	90387-06M29	.COLLAR .COLLERETTE	1					
6	90201-06M31	.WASHER, PLATE .RONDELLE, PLATE	1					
7	97595-06525	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	1					
8	66M-44192-00	.JOINT, ROD 1 .RACCORD 1, BIELLETTE	1					
9	90201-05M06	.WASHER, PLATE .RONDELLE, PLATE	2					
10	90468-10005	.CLIP .JONC	1					
11	90468-18008	.CLIP .JONC	1					
12	663-48344-00	.CABLE END, REMOTE CONTROL .CHAPE CABLE	2					
13	90468-18008	.CLIP .JONC	2					
14	6H3-48538-00	.CLAMP, CABLE 1 .COLLIER	1					
15	66M-42725-20	.GROMMET .PASSE-FIL	1					
16	62Y-42727-00	.GROMMET .PASSE-FIL	1					
17	65W-26326-10	.GROMMET .RONDELLE CAOUTCHOUC	1					
18	65W-42726-10	.GROMMET .PASSE-FIL	1					
19	63V-48511-01	.HOOK, STEERING .ATTACHE, DIRECTION	1					
20	97575-08535	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	1					
21	90185-08057	.NUT, SELF-LOCKING .ECROU, AUTO-BLOQUANT	1					

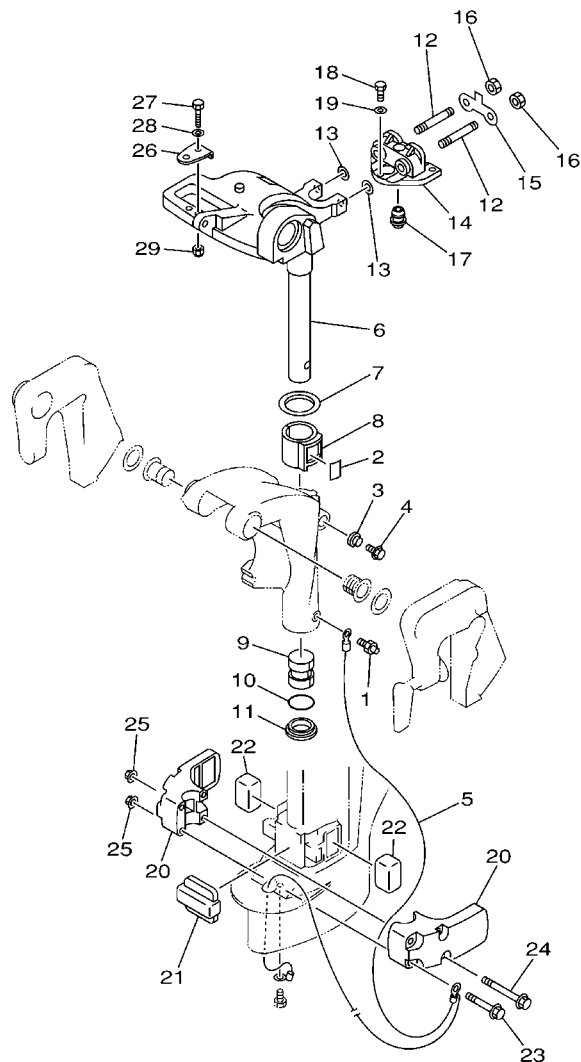


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FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
1	63V-43111-07-4D	BRACKET, CLAMP 1 PRESSE 1	1	1			
2	63V-43112-08-4D	BRACKET, CLAMP 2 PRESSE 2	1	1			
3	66M-82148-00	WIRE, LEAD 4 FIL 4	1	1			
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
5	97885-08010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
6	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2			
7	90243-04M01	PIN GOUPILLE	2	2			
8	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2			
9	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2			
10	63W-43131-10	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1			FOR RIDE GUIDE FOR RIDE GUIDE
11	90202-22M54	WASHER, PLATE RONDELLE, PLATE	2	2			
12	90386-22M94	BUSH DOUILLE	1	1			
13	90386-22M94	BUSH DOUILLE	1	1			
14	66R-43113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1			
15	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2			
16	90387-06M13	COLLAR COLLERETTE	1	1			
17	90101-06M29	BOLT BOULON	1	1			
18	92995-06600	WASHER RONDELLE	1	1			
19	95380-06700	NUT ECROU	1	1			
20	66M-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1			
21	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1			
22	91690-30008	.PIN, SPRING .AGRAFFE	1	1			
23	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	1			
24	63V-43311-03-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1			S(17.3") S(17.3")
	66M-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1			L(22.3") L(22.3")
25	66M-43630-01	TILT LEVER ASSY LEVIER D'INCLINAISON	1	1			
26	682-43318-01	COVER CAPUCHON	1	1			



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FIG. 20 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	1			
2	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1			
3	689-43373-01	SEAL, DAMPER JOINT	1	1			
4	90105-06M07	BOLT, FLANGE BOULON	1	1			
5	66M-82127-00	WIRE, LEAD 2 FIL 2	1	1			
6	66M-42511-01-4D	BRACKET, STEERING CADRE, DIRECTION	1	1			S(17.3") S(17.3")
	66M-42511-11-4D	BRACKET, STEERING CADRE, DIRECTION	1	1			L(22.3") L(22.3")
7	90209-40008	WASHER RONDELLE	1	1			
8	65F-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	1			
9	90386-30048	BUSH DOUILLE	1	1			
10	93210-29M94	O-RING JOINT TORIQUE	1	1			
11	90386-30M60	BUSH DOUILLE	1	1			
12	90116-08M54	BOLT, STUD GOIJON	2	2			
13	90201-08M06	WASHER, PLATE RONDELLE, PLATE	2	2			
14	66M-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1			
15	66M-44526-00	PLATE PLAQUE	1	1			
16	95380-08600	NUT ECROU	2	2			
17	66M-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1			
18	97075-06025	BOLT BOULON	3	3			
19	92995-06600	WASHER RONDELLE	3	3			
20	66M-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2			
21	66M-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	1			
22	682-44555-30	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2			
23	90119-08M45	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
24	90119-08M46	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
25	90179-08M34	NUT ECROU	4	4			
26	63V-48511-01	HOOK, STEERING ATTACHE, DIRECTION		1			

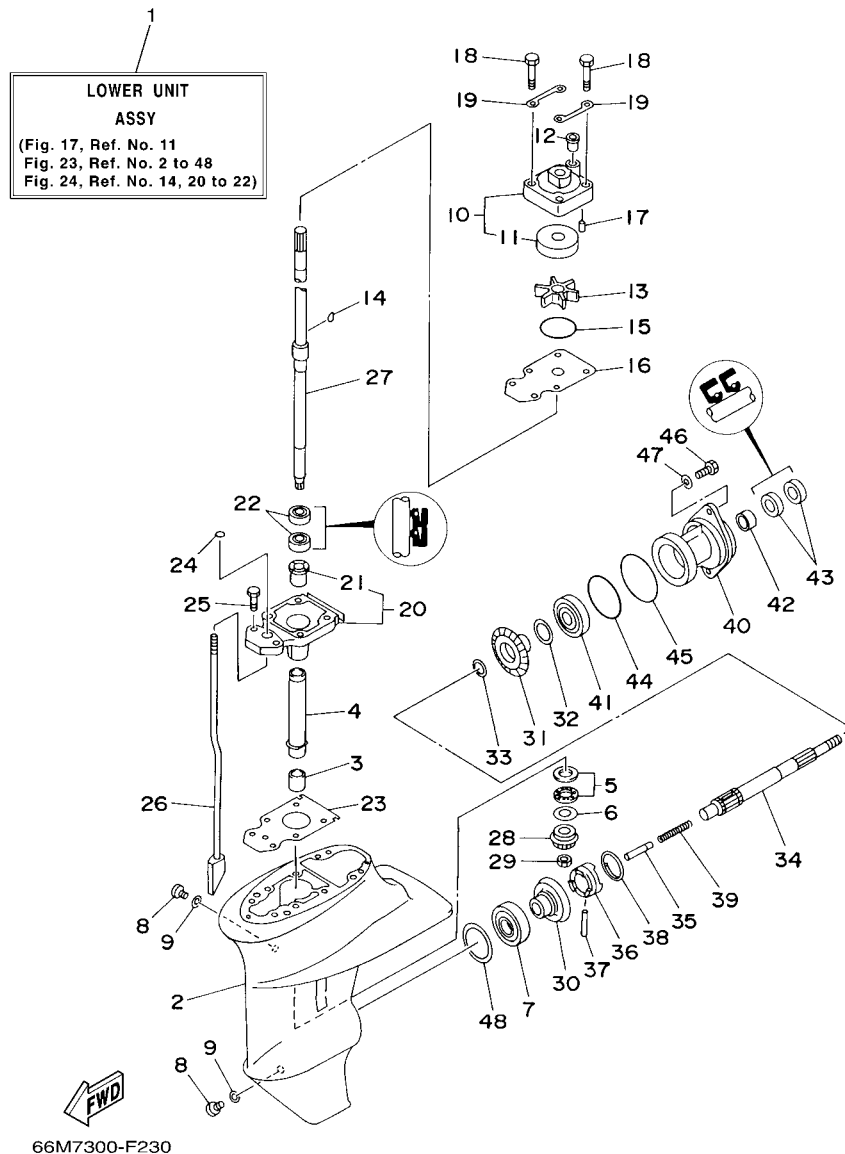


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	66M-45300-02-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1			S(17.3") S(17.3")
	66M-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1			L(22.3") L(22.3")
2	66M-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	1			S(17.3") S(17.3")
	63V-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	1			L(22.3") L(22.3")
3	93315-314V8	BEARING ROULEMENT	1	1			
4	63V-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1			
5	93341-41414	BEARING CERVEAUX DE DIRECTION	1	1			
6	6E8-45587-10	SHIM (T:1.13MM) CALE (T:1.13MM)	1	1			UR
	6E8-45587-30	SHIM (T:1.20MM) CALE (T:1.20MM)	1	1			UR
7	93332-00005	BEARING ROULEMENT	1	1			UR
8	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2			
9	90430-08020	GASKET JOINT	2	2			
10	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS)	1	1			
11	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1			
12	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1			
13	63V-44352-01	IMPELLER TURBINE	1	1			
14	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	1			
15	93210-44398	O-RING JOINT TORIQUE	1	1			
16	63V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1			
17	93604-12M07	PIN, DOWEL CLAVETTE	2	2			
18	97080-08045	BOLT BOULON	4	4			
19	63V-44328-00	PLATE PLAQUETTE	2	2			
20	63V-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1			
21	626-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1			
22	93101-20001	OIL SEAL JOINT SPY	2	2			
23	63V-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1			
24	93210-06ME6	O-RING JOINT TORIQUE	1	1			

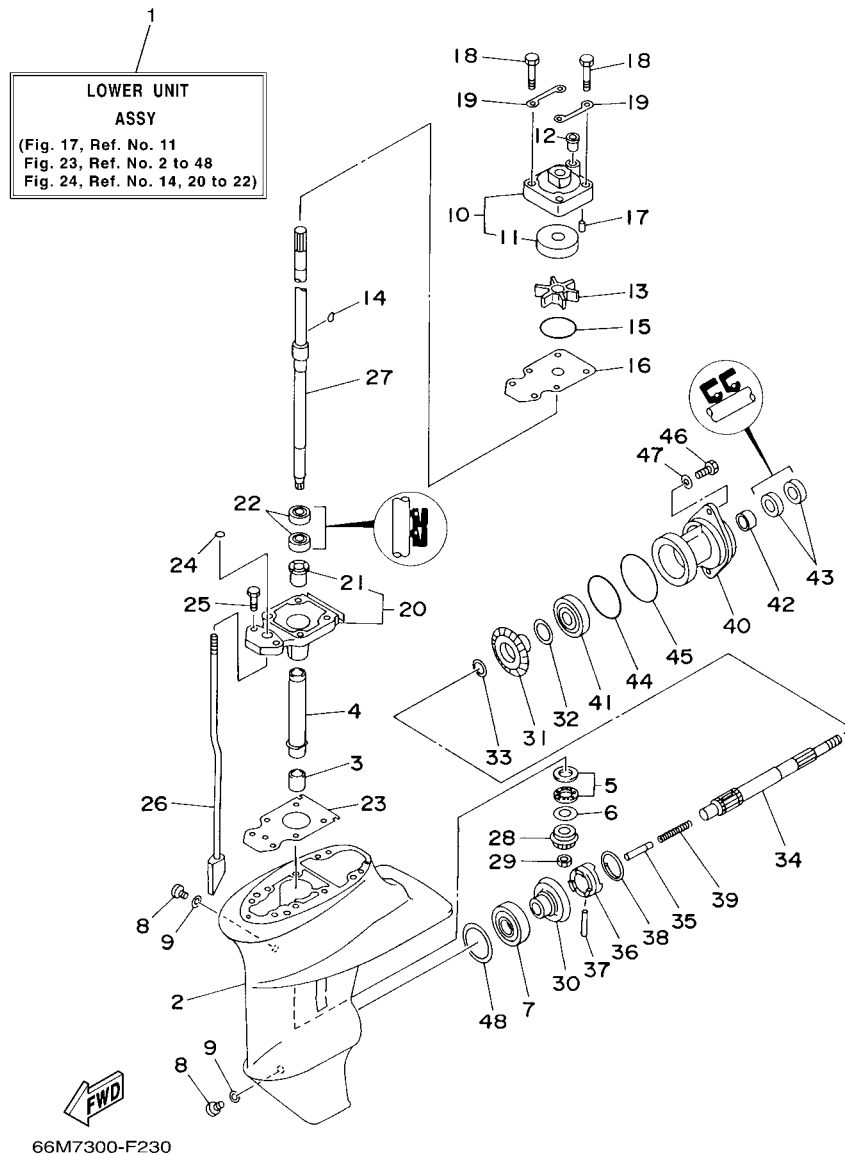


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
25	97080-08025	BOLT BOULON	2	2			
26	63V-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1			S(17.3") S(17.3")
	66M-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1			L(22.3") L(22.3")
27	63V-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1			S(17.3") S(17.3")
	63V-45510-11	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1			L(22.3") L(22.3")
28	63V-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1	1			
29	90179-08M06	NUT ECROU	1	1			
30	6E7-45560-01	GEAR 1 (27T) PIGNON 1 (27T)	1	1			
31	6E7-45571-00	GEAR 2 (27T) PIGNON 2 (27T)	1	1			
32	626-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1			UR UR
	626-45577-10	SHIM (T:0.20MM) CALE (T:0.20MM)	1	1			UR UR
	626-45577-20	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1			UR UR
	626-45577-30	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1			UR UR
	626-45577-40	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1			UR UR
33	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	1			
34	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1			
35	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	1			
36	682-45631-00	CLUTCH, DOG CRABOT	1	1			
37	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	1			
38	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1			
39	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
40	683-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1			
41	93306-00501	BEARING ROULEMENT	1	1			
42	93315-317U2	BEARING ROULEMENT	1	1			
43	93101-17054	OIL SEAL JOINT SPY	2	2			
44	93210-57M09	O-RING JOINT TORIQUE	1	1			
45	93210-56M80	O-RING JOINT TORIQUE	1	1			

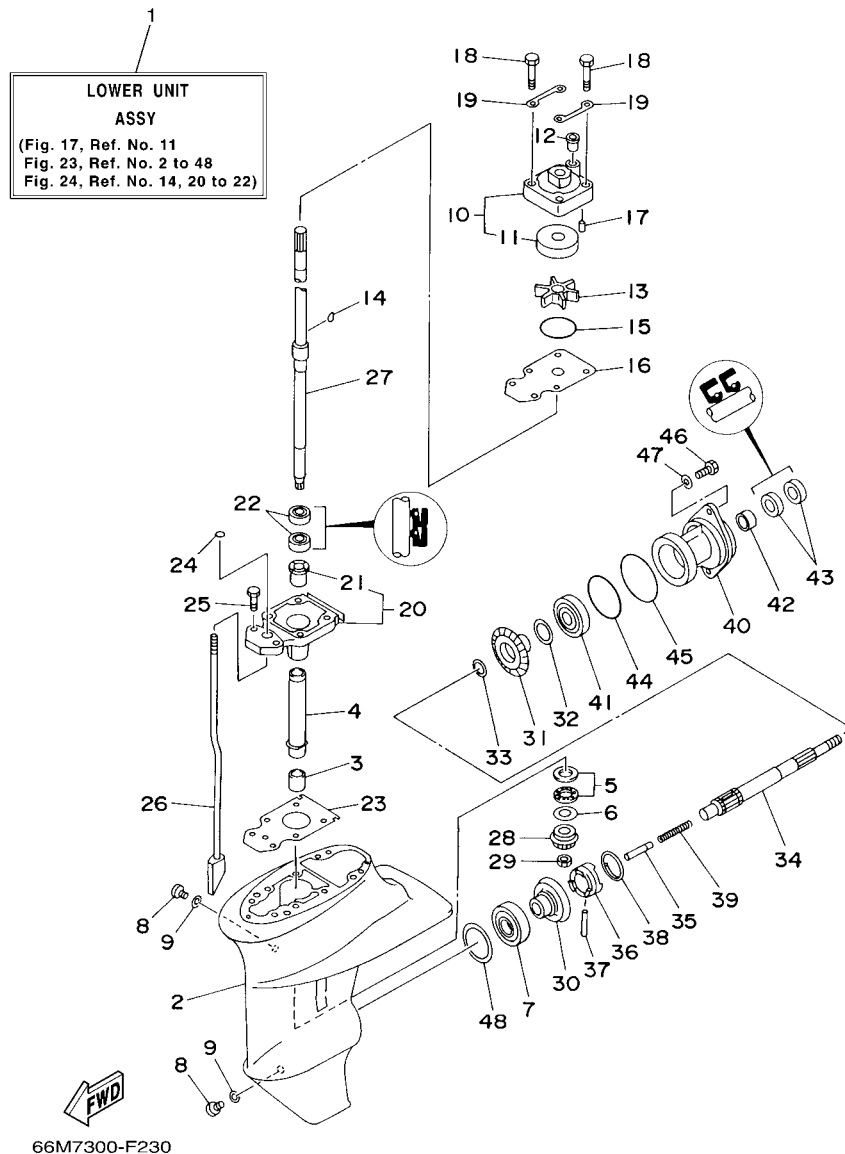
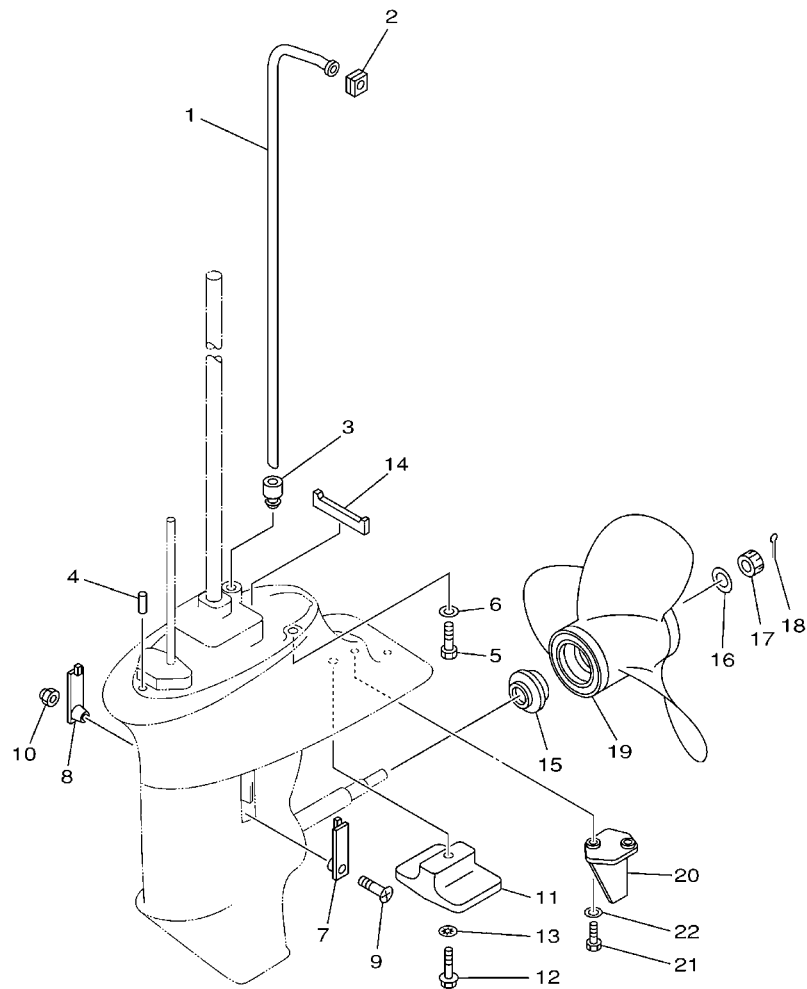


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
46	97095-06020	BOLT BOULON	2	2			
47	92995-06600	WASHER RONDELLE	2	2			
48	664-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1			UR UR
	664-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1			UR UR
	664-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1			UR UR
	664-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1			UR UR
	664-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1			UR UR
	664-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1			UR UR
	664-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1			UR UR



69A0300-0230

FIG. 24 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	66M-44361-00	TUBE, WATER TUBE D'EAU	1	1			S(17.3") S(17.3")
	66M-44361-10	TUBE, WATER TUBE D'EAU	1	1			L(22.3") L(22.3")
2	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1			
3	63V-44368-00	RUBBER, WATER SEAL 4 CAOUTCHOUC EAU JUNTA 4	1	1			
4	93604-12M07	PIN, DOWEL CLAVETTE	2	2			
5	97075-08030	BOLT BOULON	4	4			
6	92995-08600	WASHER RONDELLE	4	4			
7	6G1-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1			
8	63V-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1			
9	90152-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1			
10	90185-05002	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	1	1			
11	61N-45251-01	ANODE ANODE	1	1			
12	95895-06030	BOLT, FLANGE BOULON	1	1			
13	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1			
14	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1			
15	6E7-45987-01	SPACER ENTRETOISE	1	1			
16	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	1			
17	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	1			
18	91490-30020	PIN, COTTER GOUPILLE	1	1			
19	63V-45943-00-EL	PROPELLER (3X9-1/4"X11"-J) HELICE (3X9-1/4"X11"-J)	1	1			UR UR
	63V-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	1			UR UR
	63V-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	1			UR UR
	63V-45952-00-EL	PROPELLER (3X9-1/4"X10"-J) HELICE (3X9-1/4"X10"-J)	1	1			UR UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	1			UR UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	1			UR UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	1			UR UR
20	66M-45371-00	TAB-TRIM ANODE DERIVE	1	1			S(17.3") S(17.3")

F4

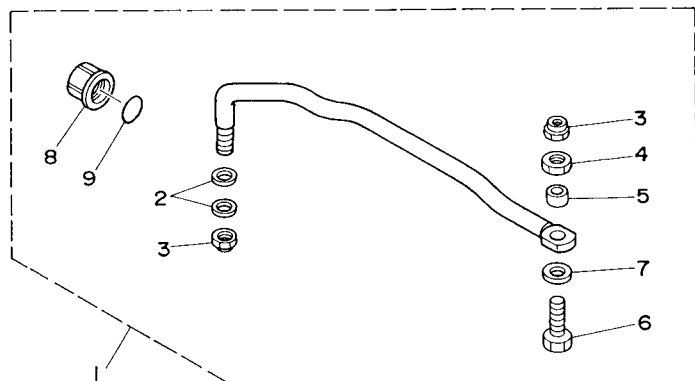
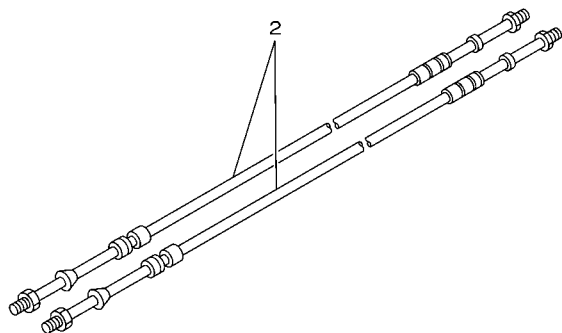
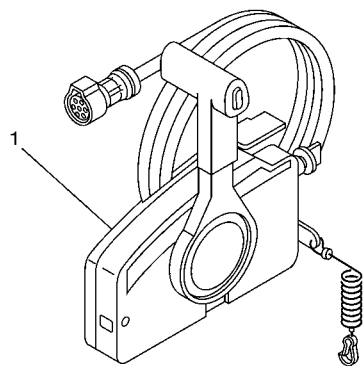


FIG. 26 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]



67M0100-8280

FIG. 27 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L			REMARKS REMARQUES
1	703-48203-15	REMOTE CONTROL ASSY (7P) BOITIER DE COMMANDE A DISTANCE		1			AP AP
2	701-48310-80	CABLE, REMOTE CONTROL L=10F CABLE, COMMANDE A DISTANCE:10F		2			UR UR
	701-48310-90	CABLE, REMOTE CONTROL L=11F CABLE, COMMANDE A DISTANCE:11F		2			UR UR
	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F		2			UR UR

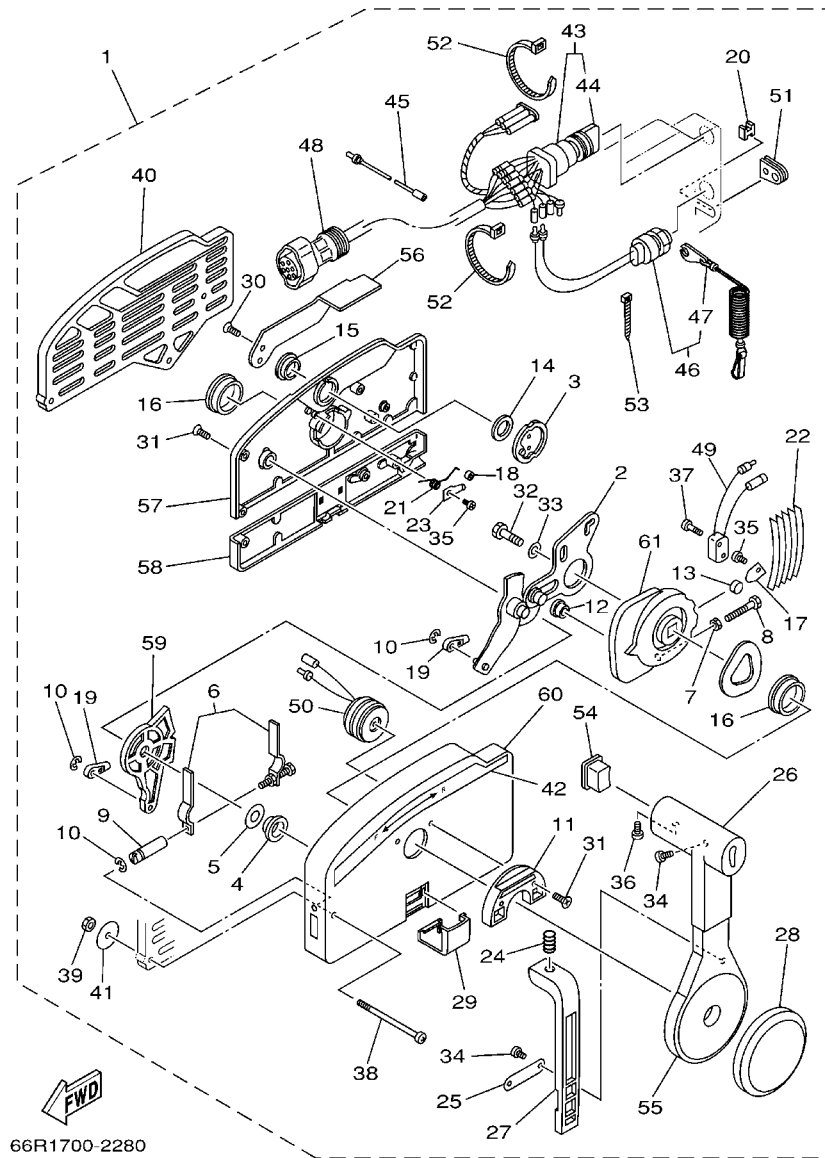


FIG. 28 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W		REMARKS REMARQUES
1	703-48203-15	REMOTE CONTROL ASSY (7P) BOITIER DE COMMANDE A DISTANCE		1		AP AP
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION		1		
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE		1		
4	703-48235-00	.BUSHING .COUSSINET		1		
5	703-48268-00	.SPACER .ENTRETOISE		1		
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION		1		
7	95380-05600	.NUT .ECROU		1		
8	97380-05025	.BOLT .BOULON, HEXAGONAL		1		
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		1		
10	93430-06024	.CIRCLIP .CLIPS		3		
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU		1		
12	703-48252-00	.ROLLER, CAM .POULIE		1		
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		1		
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE		1		
15	703-48243-00	.BUSHING .COUSSINET		1		
16	703-48236-00	.BUSHING 1 .POULIE		2		
17	703-48189-00	.RETAINER .FLASQUE		1		
18	703-48234-00	.ROLLER, DETENT .POULIE		1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE		2		
20	703-48358-00	.ANCHOR, CABLE .COLLIER		1		
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT		1		
22	703-48238-00	.SPRING, DETENT .RESSORT		5		
23	703-48246-00	.SPACER .ENTRETOISE		1		
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT		1		
25	703-48226-00	.PLATE, STOPPER .PLAQUETTE		1		
26	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1		SINGLE SINGLE
27	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL		1		

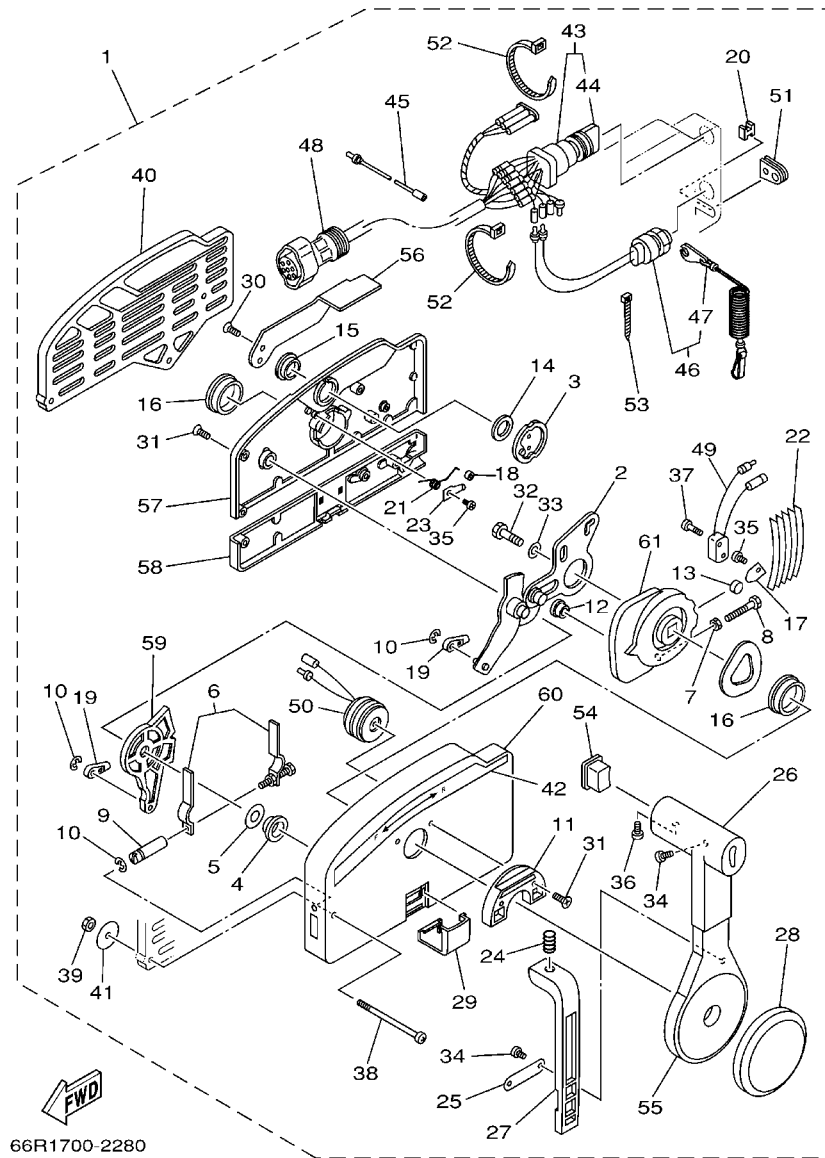


FIG. 28 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U			REMARKS REMARQUES
28	703-48225-00	.COVER .COUVERCLE		1			
29	703-48219-00	.COVER, LEAD .COUVERCLE		1			
30	703-48281-00	.SCREW .VIS		2			
31	703-48282-00	.SCREW .VIS		7			
32	97380-08030	.BOLT .BOULON, HEXAGONAL		1			
33	92990-08600	.WASHER, PLATE .RONDELLE, PLATE		1			
34	98580-04010	.SCREW, PAN HEAD .VIS		3			
35	98580-04006	.SCREW, PAN HEAD .VIS		2			
36	98580-05010	.SCREW, PAN HEAD .VIS		1			
37	98580-03015	.SCREW, PAN HEAD .VIS		2			
38	703-48291-10	.SCREW (M6) .VIS (M6)		3			
39	95380-06600	.NUT, HEXAGON .ECROU		3			
40	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE		1			SINGLE SINGLE
41	701-48287-00	.WASHER .RONDELLE		3			
42	703-48215-00	.GRAPHIC .ADHESIF		1			
43	703-82510-33	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		1			
44	703-82577-00	.CAP, KEY .CABOCHON		1			
45	703-82531-00	.WIRE, LEAD (L70) .FIL (L70)		1			
46	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1			
47	682-82556-00	.LANYARD, STOP SWITCH .PLAQUETTE		1			
48	688-82586-21	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, FAISCEAU DE FILS (		1			(7P) (7P)
49	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1			
50	703-83383-02	.BUZZER .RONFLEUR		1			
51	703-48284-00	.GROMMET .PASSE-FIL		1			
52	703-82591-00	.BAND .COLLIER		1			
53	703-82592-00	.BAND .COLLIER		1			
54	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE		1			WITHOUT PT/T SW. WITHOUT PT/T SW.



KITS DE REPARATION 1

B1

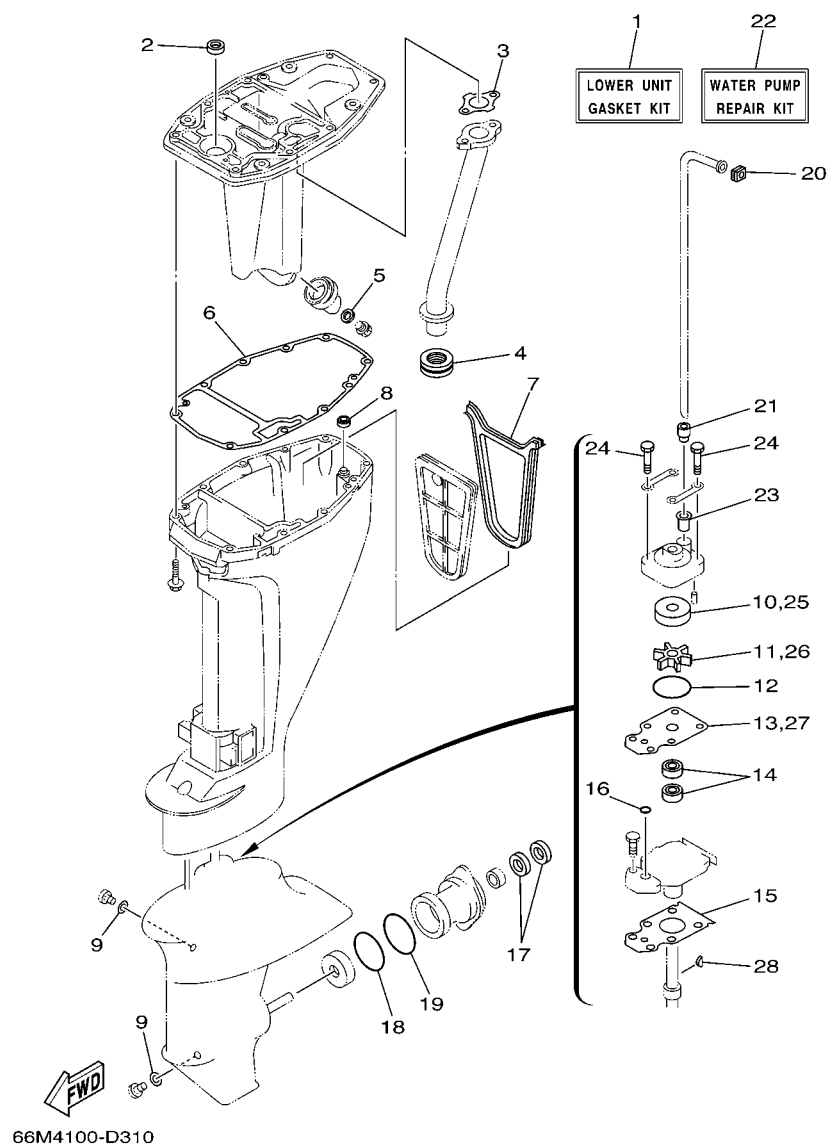


FIG. 31 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	W			REMARKS REMARQUES
1	66M-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1			
2	93101-12M63	.OIL SEAL .JOINT SPY	1	1			
3	66M-41133-01	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1			
4	6D4-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1			
5	90430-14M09	.GASKET .JOINT	1	1			
6	66M-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
7	66M-45115-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
8	66M-45128-00	.SEAL 2 .JOINT 2	1	1			
9	90430-08020	.GASKET .JOINT	2	2			
10	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1			
11	63V-44352-01	.IMPELLER .TURBINE	1	1			
12	93210-44398	.O-RING .JOINT TORIQUE	1	1			
13	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1			
14	93101-20001	.OIL SEAL .JOINT SPY	2	2			
15	63V-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1			
16	93210-06ME6	.O-RING .JOINT TORIQUE	1	1			
17	93101-17054	.OIL SEAL .JOINT SPY	2	2			
18	93210-57M09	.O-RING .JOINT TORIQUE	1	1			
19	93210-56M80	.O-RING .JOINT TORIQUE	1	1			
20	63V-44365-10	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1			
21	63V-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1	1			
22	63V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1			
23	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1			
24	97080-08045	.BOLT .BOULON	4	4			
25	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1			
26	63V-44352-01	.IMPELLER .TURBINE	1	1			
27	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1			

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
66M-11111-01-1S	4 - 2	66M-12171-10	8 - 2	6E5-14386-01	30 - 7	6YL-24268-01	25 - 6	6R5-41237-00	6 - 23	6D4-42766-00	15 - 20
66M-11133-29	4 - 3	66M-12411-01	2 - 22	6L2-14392-00	7 - 9	6G1-24304-02	9 - 1	66M-41252-00	6 - 18	6AH-42794-40	15 - 41
66M-11168-00-1S	2 - 16	688-12412-00	2 - 23		30 - 8	6YL-24306-54	25 - 7	66M-41256-00	6 - 24	6AH-42794-50	15 - 42
66M-11181-10	4 - 5	6H3-12413-00-1S	2 - 24	62Y-14397-00	7 - 21	6YL-24329-00	25 - 5	661-41262-02	17 - 15	6D4-42815-00-4D	15 - 13
	29 - 6	62Y-12414-00	2 - 25		30 - 12	66M-24351-00	22 - 16	66M-41271-00	6 - 13	6D4-42816-00	15 - 17
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6E5-11325-00	2 - 28	66M-12535-00	2 - 15	66M-14398-00	7 - 4	688-24378-00	2 - 34	66M-41292-00	6 - 15	66R-43113-00	19 - 14
66M-11327-00-94	2 - 9	69W-12535-00	15 - 34		30 - 2	66M-24410-11	9 - 13	66M-41298-00	6 - 16	648-43114-01	19 - 9
66M-11328-00	2 - 10	68T-12572-00	15 - 33	6L2-14398-00	30 - 3	66M-24411-11	9 - 16	65W-41638-00	17 - 13	6E7-43116-00	19 - 8
66M-11351-10	2 - 21	6R3-12580-00	15 - 39	62Y-14399-00	7 - 12	66M-24413-01	9 - 14	6F5-41662-00	17 - 4	6E0-43118-01	19 - 6
	29 - 3	66M-13131-10	9 - 18		30 - 9	6A0-24421-01	9 - 15	65W-42101-01-4D	16 - 2	63W-43131-10	19 - 10
66M-11355-00	22 - 4	66M-13300-10	8 - 15	66M-14427-60	10 - 37	66M-24423-00	9 - 17	66M-42119-00	16 - 10	6D4-43144-00	15 - 22
66M-11356-00	4 - 10	66M-13329-10	8 - 16	66M-14440-00	6 - 8	66M-24444-00	9 - 20	65W-42125-00	16 - 7	6E5-43145-01	26 - 8
	29 - 7		29 - 16	66M-14477-00	6 - 12	66M-24454-00	9 - 19	6G1-42126-00	16 - 6	66M-43160-01	19 - 20
66M-11357-00	2 - 18	66M-13416-00	22 - 15	65W-14497-01	17 - 18	66M-24471-01	9 - 21	66M-42131-01	16 - 24	689-43165-00	19 - 21
	29 - 2	66M-13417-00	22 - 14	66M-14827-00	7 - 6	61N-24521-00	9 - 7	689-42137-20	16 - 11	63V-43181-00	19 - 45
676-11372-00	2 - 27	66M-13421-00	22 - 13		30 - 14	61N-24560-00	9 - 5	65W-42138-00	16 - 4	63V-43191-00	19 - 27
66M-11411-00	3 - 3	67F-13434-03	1 - 13	66M-15100-03-1S	2 - 2	61N-24563-00	9 - 6	65W-42159-00	16 - 5	63V-43311-03-4D	19 - 24
66M-11416-00	3 - 4	6G8-13437-65	10 - 41	66M-15316-00	22 - 21	6D4-24566-00	6 - 28	66M-42177-00	16 - 9	66M-43311-10-4D	19 - 24
66M-11416-10	3 - 4	5GH-13440-00	2 - 37	66M-15362-00	22 - 22	6YL-24610-01	25 - 2	66M-42511-01-4D	20 - 6	682-43318-01	19 - 26
66M-11416-20	3 - 4	66M-13641-10-94	6 - 1	6G8-15363-00	4 - 13	66M-26311-00	16 - 17	66M-42511-11-4D	20 - 6	66M-43350-01	19 - 31
66M-11536-10	8 - 7	66M-13645-00	6 - 2	66M-15373-00	6 - 25	66M-26326-00	15 - 24	63V-42528-00	20 - 2	689-43373-01	20 - 3
66M-11537-00-94	8 - 3		29 - 11	63V-15705-01	10 - 8	65W-26326-10	15 - 24	65F-42537-00	20 - 8	66R-43611-00	19 - 39
66M-11557-00	8 - 8	66M-13646-00	6 - 6	66M-15710-02	10 - 1		18 - 17	66N-42610-12-4D	1 - 1	63V-43614-10	19 - 36
6G8-11575-00	22 - 17		29 - 12	66M-15711-01	10 - 2	62Y-28100-00	9 - 32	66M-42613-00	1 - 2	66R-43615-00	19 - 38
66N-11603-00	3 - 9	66M-14157-00	7 - 26	66M-15711-10	10 - 34	66M-28199-7C-D0	9 - 33	6D4-42615-00	1 - 8	66R-43617-00	19 - 43
66N-11604-00	3 - 9	6L2-14157-00	7 - 11	63V-15713-00	10 - 6	66M-28199-7C-E0	9 - 33	65W-42651-01	1 - 4	66M-43630-01	19 - 25
66N-11605-00	3 - 9	646-14212-01	7 - 23	63V-15714-00	10 - 4	66M-28199-7C-F0	9 - 33	66M-42652-00	1 - 6	63V-43641-01	19 - 33
66M-11631-00-96	3 - 8	66M-14271-00	6 - 7	63V-15716-00	10 - 7	66M-28199-7C-G0	9 - 33	66N-42677-00	1 - 11	63V-43656-00	19 - 44
634-11633-00	3 - 10	66N-14301-00	7 - 1	66T-15731-00	10 - 19	66M-28199-7C-H0	9 - 33	66N-42678-20	1 - 9	63V-43659-00	19 - 41
66M-11635-00	3 - 8	62Y-14321-00	7 - 19	66T-15734-00	10 - 16	66M-28199-7C-S0	9 - 33	66M-42710-05-4D	15 - 1	66M-44111-01	16 - 27
66M-11636-00	3 - 8	5H0-14323-00	7 - 17	63V-15741-00	10 - 5	66M-28199-8D-K0	9 - 34	66M-42716-00	15 - 8	66R-44114-00	17 - 7
66M-11650-00	3 - 5		30 - 10	63V-15744-00	10 - 11	66M-28199-8D-L0	9 - 34	682-42724-00	15 - 26	65W-44116-00	17 - 6
66M-11654-00	3 - 6	6E7-14325-00	9 - 22	6G1-15755-00	10 - 20	66M-28199-8D-M0	9 - 34	66M-42725-00	15 - 11	65W-44121-00	17 - 1
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66M-12113-00	5 - 4	66N-14341-00	7 - 13	66M-15758-10	10 - 24	66M-28199-8D-P0	9 - 34	66M-42725-20	15 - 11	66M-44124-00	16 - 32
66M-12116-00	5 - 3	66M-14342-23	7 - 15	66M-15762-00	10 - 30	66M-28199-8D-R0	9 - 34		18 - 15	65W-44125-00	17 - 27
30X-12117-00	5 - 5	66N-14343-34	7 - 14	63V-15764-00	10 - 13	66M-41113-30-1S	2 - 26	65W-42726-00	15 - 27		18 - 4
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66M-12121-00	5 - 2	66N-14381-00	7 - 2	66M-15770-00	10 - 17	6D4-41131-00-94	22 - 7	688-42726-10	15 - 32	66M-44143-00	17 - 9
66M-12138-60	4 - 15	62Y-14383-00	7 - 3	66M-15774-00	10 - 31	66M-41133-01	22 - 8	62Y-42727-00	15 - 12	66M-44143-10	17 - 9
66M-12146-00	5 - 8	66M-14384-00	7 - 5	6G1-15779-00	10 - 21		31 - 3		18 - 16	63V-44150-00	23 - 26
66M-12151-10	5 - 14		30 - 5	63V-15784-01	10 - 10	66M-41137-00-5B	22 - 1	65W-42727-00	15 - 12	66M-44150-10	23 - 26
62Y-12158-00	5 - 16	6L2-14385-00	7 - 7	66T-15794-00	10 - 15	6D4-41138-00	22 - 10	682-42727-00	15 - 25	6E0-44191-11	16 - 35
62Y-12159-00	5 - 15		30 - 6	6YL-24201-04	25 - 1		31 - 4	66M-42738-00-4D	15 - 9	66M-44192-00	17 - 32
66M-12170-00	8 - 2	6E5-14386-01	7 - 8	6YL-24260-01	25 - 3	66M-41211-00	17 - 17	66M-42743-00	15 - 28		18 - 8

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
63V-44301-00	23 - 10	63V-45375-00	24 - 14	703-48223-00	28 - 27	66M-81830-00	14 - 4	66M-85550-10	11 - 1	90170-28M37	8 - 9
63V-44322-00	23 - 11	63V-45510-01	23 - 27	703-48224-00	28 - 54	65W-81840-00	14 - 9	66M-85570-00	12 - 4	90171-10M01	24 - 17
	31 - 10	63V-45510-11	23 - 27	703-48225-00	28 - 28	65W-81850-01	14 - 6	66M-85580-00	11 - 3	90179-08M06	23 - 29
63V-44323-00	23 - 16	63V-45536-00	23 - 4	703-48226-00	28 - 25	65W-81857-01	14 - 3	66M-86111-00	13 - 8	90179-08M34	20 - 25
	31 - 13	63V-45551-00	23 - 28	703-48227-00	28 - 24	6G1-81941-10	13 - 1	66M-86112-00	13 - 10	90179-16M05	11 - 13
63V-44328-00	23 - 19	6E7-45560-01	23 - 30	703-48232-00	28 - 61	6G1-81952-00	13 - 2	66M-86116-00	13 - 9	90185-05002	24 - 10
664-44338-00	23 - 14	664-45567-01	23 - 48	703-48234-00	28 - 18	6J8-81960-00	12 - 21	66M-86117-00	13 - 16	90185-08057	18 - 21
	31 - 28	664-45567-10	23 - 48	703-48235-00	28 - 4	6G8-81960-A1	12 - 21	66M-W0001-02	29 - 1		20 - 29
63V-44352-01	23 - 13	664-45567-20	23 - 48	703-48236-00	28 - 16	6AH-81994-40	10 - 38	66M-W0001-21	31 - 1	90185-09M01	26 - 3
	31 - 11	664-45567-30	23 - 48	703-48238-00	28 - 22	6AH-81994-50	10 - 39	66M-W0070-20	1 - 10	90185-22043	19 - 15
66M-44361-00	24 - 1	664-45567-40	23 - 48	703-48243-00	28 - 15	6AH-81995-40	10 - 35	63V-W0078-00	31 - 22	90201-05M06	17 - 33
66M-44361-10	24 - 1	664-45567-50	23 - 48	703-48244-00	28 - 21	6AH-81995-50	10 - 36	66M-W0084-00-4D	16 - 1		18 - 9
63V-44365-10	24 - 2	664-45567-60	23 - 48	703-48245-00	28 - 11	6AG-81996-00	10 - 40	66M-W0093-01	30 - 1	90201-06015	22 - 12
	31 - 20	6E7-45571-00	23 - 31	703-48246-00	28 - 23	66M-82105-00	13 - 5	66M-W009A-13-1S	4 - 1	90201-06M05	10 - 28
647-44366-00	23 - 12	626-45577-00	23 - 32	701-48248-00	28 - 13	66M-82117-00	13 - 3	66M-W009B-13-1S	2 - 1		12 - 17
	31 - 23	626-45577-10	23 - 32	703-48252-00	28 - 12	66M-82127-00	20 - 5	90101-06M29	19 - 17	90201-06M31	17 - 19
66M-44366-00	20 - 17	626-45577-20	23 - 32	703-48261-01	28 - 2	66M-82127-10	12 - 10	90105-06M07	20 - 4		18 - 6
63V-44368-00	24 - 3	626-45577-30	23 - 32	703-48264-00	28 - 6	66M-82148-00	19 - 3	90105-06M14	8 - 4	90201-06M94	8 - 6
	31 - 21	626-45577-40	23 - 32	703-48265-00	28 - 9	6G8-82150-00	12 - 24	90105-08M78	4 - 7	90201-07M01	3 - 7
6H3-44391-01	15 - 23	6E8-45587-10	23 - 6	703-48268-00	28 - 5	663-82151-00	12 - 25	90109-06M81	15 - 21	90201-08M06	20 - 13
66M-44514-00-4D	20 - 14	6E8-45587-30	23 - 6	703-48271-00	28 - 59	6G5-82152-00	12 - 26		17 - 5	90201-10M01	24 - 16
66M-44526-00	20 - 15	683-45611-00	23 - 34	703-48281-00	28 - 30	6G8-82370-30	12 - 8	90109-06M82	15 - 10	90201-10M02	16 - 14
66M-44551-00-4D	20 - 20	682-45631-00	23 - 36	703-48282-00	28 - 31	62Y-82377-00	15 - 40	90109-06M84	19 - 46	90201-10M20	26 - 2
682-44555-30	20 - 22	648-45633-00	23 - 38	703-48284-00	28 - 51	62Y-82504-10	12 - 9	90109-06M86	10 - 32	90201-10M63	26 - 7
66M-44557-00	20 - 21	650-45635-00	23 - 35	701-48287-00	28 - 41	703-82510-33	28 - 43		15 - 29	90201-13201	8 - 5
66M-45111-00-4D	21 - 1	683-45941-00-EL	24 - 19	703-48291-10	28 - 38	703-82531-00	28 - 45		16 - 3	90201-16M44	11 - 14
66M-45111-10-4D	21 - 1	63V-45943-00-EL	24 - 19	703-48293-10	28 - 40	703-82540-00	28 - 49		17 - 8	90201-17682	23 - 33
66M-45113-00	21 - 2	683-45943-00-EL	24 - 19	701-48310-80	27 - 2	682-82556-00	16 - 37	90109-08M78	14 - 12	90201-43M00	16 - 20
	31 - 6	63V-45945-00-EL	24 - 19	701-48310-90	27 - 2		28 - 47	90109-08M85	14 - 13	90202-05088	6 - 22
66M-45115-00	21 - 6	63V-45947-00-EL	24 - 19	701-48320-00	27 - 2	65W-82575-01	16 - 36	90116-08M54	20 - 12	90202-05M38	1 - 12
	31 - 7	63V-45952-00-EL	24 - 19	663-48344-00	17 - 22	688-82575-01	28 - 46	90119-06090	22 - 9	90202-07M60	19 - 28
66M-45126-00	21 - 5	683-45952-00-EL	24 - 19		18 - 12	703-82577-00	28 - 44	90119-06M14	2 - 5	90202-22M54	19 - 11
66M-45128-00	21 - 8	6E7-45987-01	24 - 15	703-48345-01	28 - 19	689-8257Y-00	16 - 38	90119-06M59	10 - 25	90202-43M57	16 - 22
	31 - 8	66M-46241-00	8 - 11	703-48358-00	28 - 20	688-82586-21	28 - 48	90119-06M76	6 - 10	90206-05005	6 - 20
66M-45136-00	21 - 7	66M-46297-00	8 - 12	66M-48501-00	18 - 1	66M-82590-00	13 - 18	90119-06MA3	4 - 8	90206-10M04	16 - 30
6G1-45214-00	24 - 7	703-48152-00	28 - 56	63V-48511-01	18 - 19	703-82591-00	28 - 52	90119-06MA4	2 - 32	90206-10M24	19 - 47
63V-45215-00	24 - 8	703-48153-00	28 - 3		20 - 26	703-82592-00	28 - 53	90119-08M39	14 - 11	90206-12052	15 - 16
61N-45251-01	24 - 11	703-48189-00	28 - 17	6H3-48538-00	17 - 24	703-83383-02	28 - 50	90119-08M45	20 - 23	90206-43M22	16 - 21
66M-45300-02-4D	23 - 1	703-48198-00	28 - 14		18 - 14	6H1-83557-00	12 - 12	90119-08M46	20 - 24	90209-40008	20 - 7
66M-45300-11-4D	23 - 1	703-48203-15	27 - 1	63V-61350-00	26 - 1	66M-84342-00	10 - 33	90119-08M66	2 - 4	90240-05M20	6 - 19
63V-45311-01-4D	23 - 2		28 - 1	6E5-61355-00	26 - 6	65W-85410-01	12 - 11	90149-05M13	16 - 13	90243-04M01	19 - 7
66M-45311-01-4D	23 - 2	703-48211-01	28 - 60	66M-81800-02	14 - 1	66M-85520-00	11 - 2	90152-05M04	24 - 9	90250-05010	23 - 37
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	31 - 15	703-48213-00	28 - 58	65W-81807-00	14 - 5	66M-85533-10	11 - 4	90157-05M16	25 - 4		18 - 3
626-45316-09	23 - 21	703-48215-00	28 - 42	66M-81820-00	14 - 7	66M-85540-01	12 - 1	90157-06M06	21 - 9	90266-06M02	1 - 5
63V-45331-00-5B	23 - 20	703-48219-00	28 - 29	65W-81826-00	14 - 2	66M-85542-00	12 - 13	90167-06002	15 - 35	90269-02M09	16 - 12
683-45361-02-4D	23 - 40	703-48221-00	28 - 55	65W-8182B-00	13 - 4	66M-85542-10	12 - 13	90170-06015	17 - 10	90280-03M01	8 - 10
66M-45371-00	24 - 20	703-48222-00	28 - 26	65W-8182S-00	14 - 10	66M-85550-00	11 - 1	90170-09M03	26 - 4		29 - 15

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
90280-05013	11 - 12	90465-25M57	15 - 30	92995-06600	20 - 19	93604-12M07	24 - 4	97095-06040	11 - 10		
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90340-14M06	22 - 19	90468-10005	17 - 34		23 - 47		21 - 4	97380-05025	28 - 8		
90386-07M95	19 - 30		18 - 10		24 - 22		22 - 3	97380-08030	28 - 32		
90386-08032	16 - 16	90468-18008	16 - 34	92995-08600	20 - 28	93700-06M03	20 - 1	97575-08535	18 - 20		
90386-12M37	15 - 14		17 - 12		24 - 6	94701-00375	4 - 16	97575-08545	21 - 3		
90386-12MA2	15 - 15		18 - 11	93101-12M63	22 - 2	95380-04600	9 - 23	97595-06525	18 - 7		
90386-22M94	19 - 12	90480-10M13	13 - 15		31 - 2	95380-05600	28 - 7	97595-06555	17 - 20		
90386-30048	20 - 9	90480-10M16	8 - 13	93101-17054	23 - 43	95380-06600	28 - 39	97780-50510	6 - 17		
90386-30M60	20 - 11	90480-12072	8 - 14		31 - 17	95380-06700	10 - 29	97780-60520	1 - 3		
90386-40M99	16 - 23	90480-13M24	12 - 15	93101-20001	23 - 22		17 - 11	97880-05008	13 - 11		
90386-40MA0	16 - 19	90480-15M31	15 - 6		31 - 14		19 - 19	97880-06030	9 - 25		
90387-05008	22 - 11	90480-25161	12 - 5	93102-18M21	8 - 1	95380-08600	9 - 9	97885-06008	19 - 4		
90387-06034	15 - 7	90501-12M40	5 - 12		29 - 14		20 - 16	97885-08010	19 - 5		
90387-06064	17 - 16	90501-12M41	5 - 13	93102-25M52	3 - 2	95380-08700	13 - 6	97890-04005	7 - 25		
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90387-06M13	19 - 16	90502-10M07	19 - 23		29 - 9	95895-06020	12 - 16		30 - 11		
90387-06M29	17 - 28	90506-18010	15 - 19	93210-03261	13 - 17	95895-06030	24 - 12	98580-03005	7 - 27		
	18 - 5	90507-20M00	19 - 32	93210-06ME6	23 - 24	97075-06025	20 - 18	98580-03015	28 - 37		
90387-06M78	16 - 31	90508-18M41	19 - 37		31 - 16	97075-08030	24 - 5	98580-04006	28 - 35		
90387-06M79	6 - 11	91490-16010	16 - 8	93210-12M62	22 - 18	97075-08035	20 - 27	98580-04010	28 - 34		
90387-07M07	19 - 29	91490-30020	24 - 18	93210-16275	26 - 9	97080-08025	23 - 25	98580-05010	28 - 36		
90387-10M42	26 - 5	91690-20016	6 - 21	93210-20M65	9 - 28	97080-08045	23 - 18	98780-04015	2 - 29		
90387-13001	5 - 10	91690-30008	19 - 22		29 - 17		31 - 24	98980-04006	7 - 22		
90387-13002	5 - 11	92990-05600	13 - 12	93210-24M79	4 - 14	97095-05012	2 - 13	99080-05600	19 - 35		
90387-13M56	5 - 9	92990-06100	9 - 26		29 - 8	97095-06010	17 - 21	99510-10114	2 - 3		
90401-20M00	2 - 38	92990-06200	16 - 33	93210-29M94	20 - 10	97095-06012	15 - 18		4 - 6		
90430-08020	23 - 9	92990-06300	24 - 13	93210-32738	9 - 8	97095-06016	11 - 8				
	31 - 9	92990-06600	9 - 27	93210-35M86	6 - 9		12 - 22				
90430-14M09	22 - 20	92990-08600	13 - 7		29 - 13		13 - 13				
	31 - 5		28 - 33	93210-44398	23 - 15		24 - 21				
90445-09061	2 - 33	92995-05600	2 - 14		31 - 12	97095-06020	2 - 11				
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90445-10M15	9 - 10	92995-06600	2 - 12	93210-57M09	23 - 44		10 - 22				
90445-10M19	9 - 4		4 - 12		31 - 18		12 - 2				
90445-10M46	2 - 7		6 - 4	93306-00501	23 - 41		22 - 5				
90445-10M93	9 - 29		8 - 18	93315-314V8	23 - 3		23 - 46				
90446-06M90	10 - 18		9 - 3	93315-317U2	23 - 42	97095-06025	11 - 5				
90446-10M87	16 - 18		10 - 23	93332-00005	23 - 7		12 - 18				
90446-14M51	9 - 31		11 - 7	93341-41414	23 - 5		15 - 4				
90464-09M13	12 - 20		12 - 3	93430-04M03	19 - 40		17 - 30				
	15 - 31		13 - 14	93430-06024	28 - 10	97095-06030	11 - 10				
90465-08M82	6 - 26		15 - 3	93450-09M01	4 - 4		16 - 28				
90465-08M83	6 - 27		16 - 29	93450-15023	3 - 11	97095-06035	8 - 17				
90465-11M10	9 - 12		17 - 31	93604-12M07	2 - 31		15 - 2				
	15 - 38		19 - 18		23 - 17	97095-06040	6 - 3				