



**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES DÉTACHÉES**

FT9.9GMH'09 (6AV2)

FT9.9GE'09 (6AV2)

FT9.9GEP'09 (6AV2)

FT9.9GMH
FT9.9GE/FT9.9GEP
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

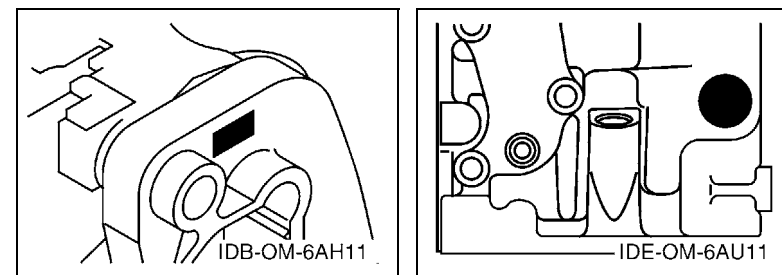
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
FT9.9G	6AVK-1003852		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	MH	FT9.9GMH
2	E	FT9.9GE
3	EP	FT9.9GEP

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

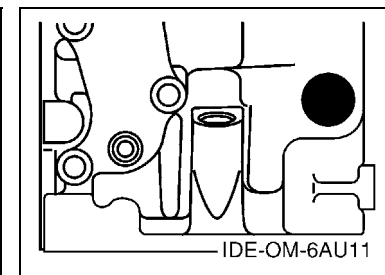
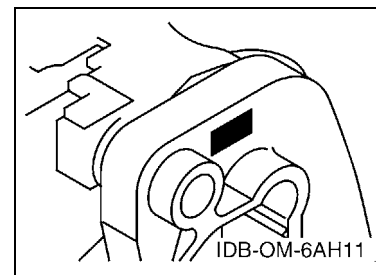
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
FT9.9G	6AVK-1003852		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	MH	FT9.9GMH
2	E	FT9.9GE
3	EP	FT9.9GEP

CONTENTS

TOP COWLING	1
CYLINDER & CRANKCASE 1	2
CRANKSHAFT & PISTON	3
CYLINDER & CRANKCASE 2	4
VALVE	5
INTAKE	6
CARBURETOR	7
OIL PUMP	8
FUEL	9
STARTER	11
GENERATOR	13
ELECTRICAL 1	15
ELECTRICAL 2	16
ELECTRICAL 3	18
ELECTRICAL 4	20
STARTING MOTOR	21
BOTTOM COWLING	22
STEERING	24
STEERING FRICTION	27
CONTROL 1	28
CONTROL 2	30
BRACKET 1	32
BRACKET 2	34
BRACKET 3	36
POWER TILT ASSY	37
UPPER CASING	40
OIL PAN	41
LOWER CASING & DRIVE 1	42
LOWER CASING & DRIVE 2	45
FUEL TANK	46
STEERING GUIDE	47
REMOTE CONTROL BOX	48
REMOTE CONTROL ASSY	49
REPAIR KIT 1	52
REPAIR KIT 2	53
REPAIR KIT 3	54
INDEX	
NUMERICAL INDEX	55

TABLE DES MATIERES

CAPOT SUPERIEUR	1
CYLINDRE & CARTER 1	2
VILEBREQUIN & PISTON	3
CYLINDRE & CARTER 2	4
SOUPAPE	5
ADMISSION	6
CARBURATEUR	7
POMPE A HUILE	8
CARBURANT	9
DEMARREUR	11
GENERATRICE	13
PARTIE ELECTRIQUE 1	15
PARTIE ELECTRIQUE 2	16
PARTIE ELECTRIQUE 3	18
PARTIE ELECTRIQUE 4	20
DEMARREUR ELECTRIQUE	21
CAPOT INFERIEUR	22
DIRECTION	24
CUVETTE POIGNEE DE DIRECTION	27
COMMANDE 1	28
COMMANDE 2	30
SUPPORT 1	32
SUPPORT 2	34
SUPPORT 3	36
PUISSANCE PARER ET INCLINER	37
FOURREAU	40
VENTILATEUR D'HUILE	41
BOITIER D'HELICE TRANSMISSION1	42
BOITIER D'HELICE TRANSMISSION2	45
RESERVOIR A CARBURANT	46
FIXATION DE DIRECTION	47
BOITIER DE COMMANDE A DISTANCE	48
BOITIER DE COMMANDE A DISTANCE	49
KITS DE REPARATION 1	52
KITS DE REPARATION 2	53
KITS DE REPARATION 3	54
INDEX	
INDEX NUMERIQUE	55

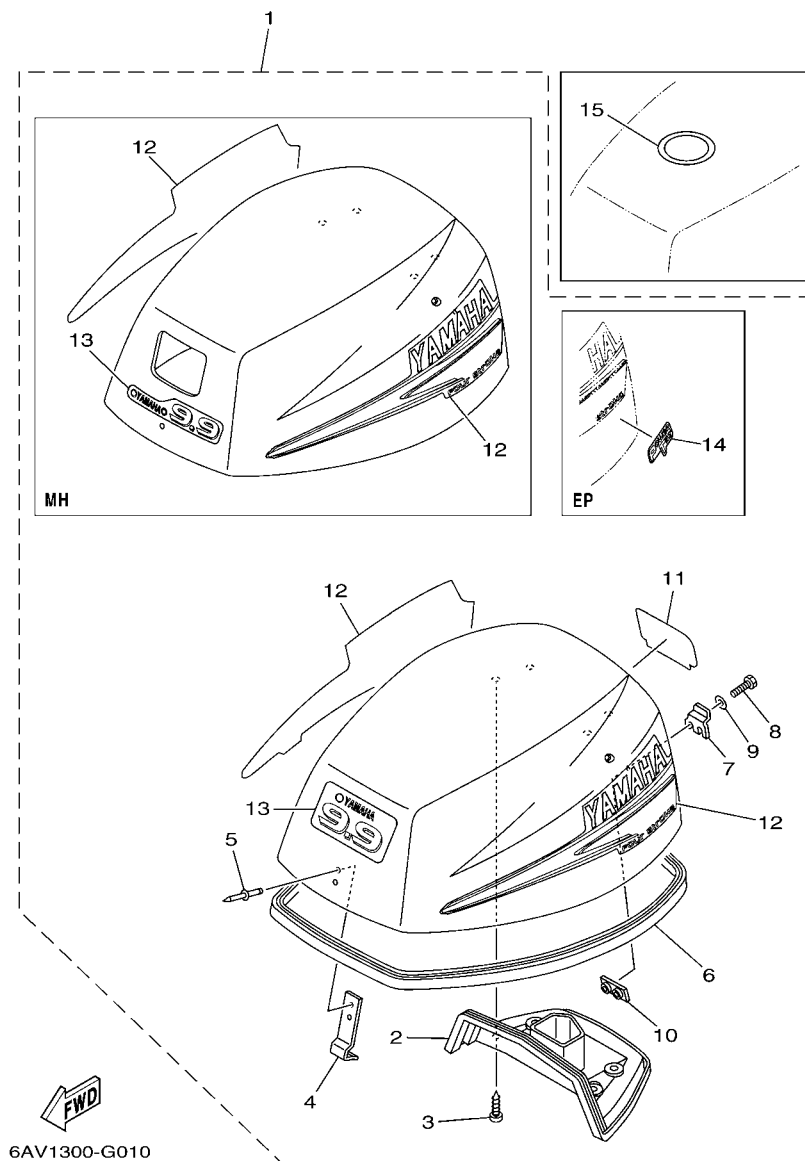


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION	MH	W	P	U	REMARKS
1	6AV-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1				
	6AV-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)		1			
	6AV-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)			1		
2	6AU-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1		
3	97780-60516	.SCREW, TAPPING .VIS, TETE BOMBEE	4	4	4		
4	6G1-42651-02	.HOOK .CROCHET	1	1	1		
5	90266-04M04	.RIVET .RIVET	2	2	2		
6	60R-42615-00	.SEAL .JOINT	1	1	1		
7	68T-42652-00	.HOOK .CROCHET	1	1	1		
8	97095-05014	.BOLT .BOULON	2	2	2		
9	92995-05600	.WASHER .RONDELLE	2	2	2		
10	68T-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1		
11	66R-42678-20	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1		
12	68T-W0070-20	.GRAPHIC SET .JEU DIEMBLEMES	1				
	68T-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES		1	1		
13	6AU-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1				
	6AV-42686-00	.EMBLEM, FRONT .EMBLEME, AVANT		1	1		
14	69A-42675-00	.GRAPHIC, SIDE 1 .EMBLEME			1		
15	67F-13434-10	LABEL, CAUTION ETIQUETTE, ATTENTION	1	1	1		

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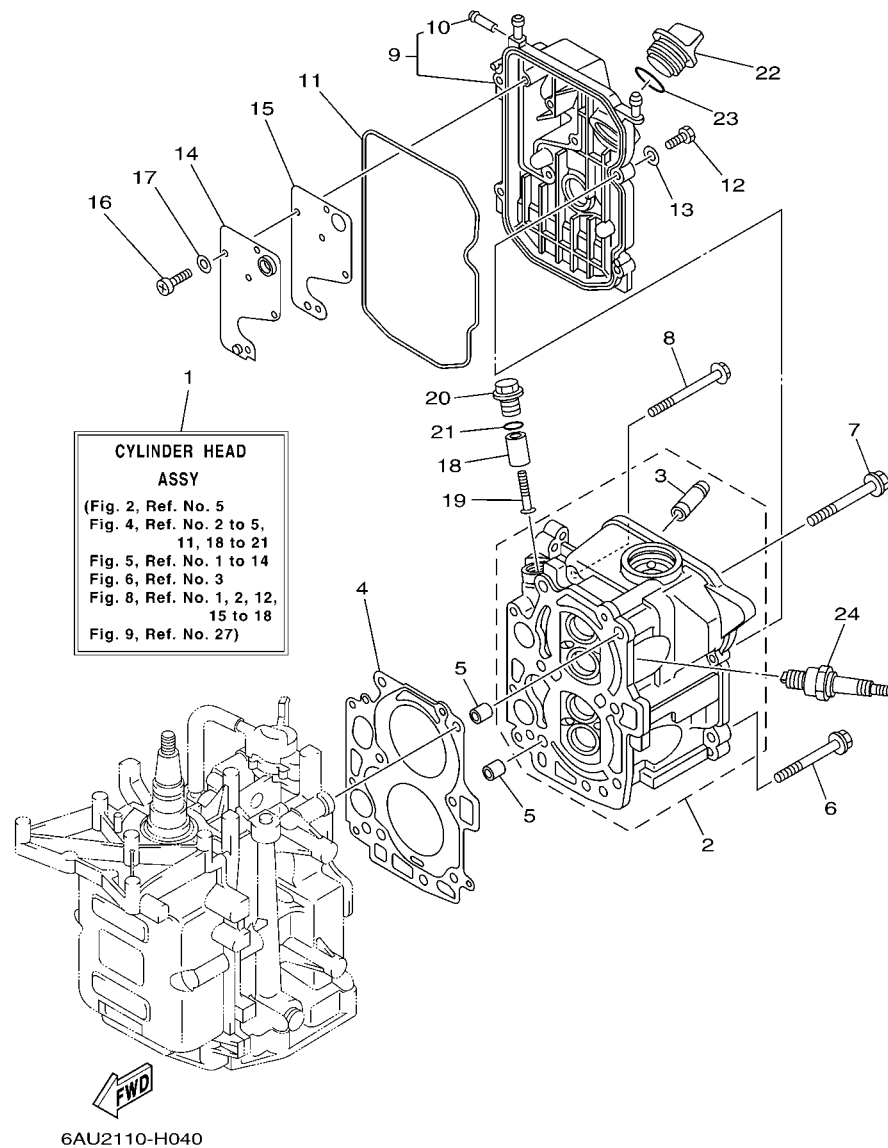
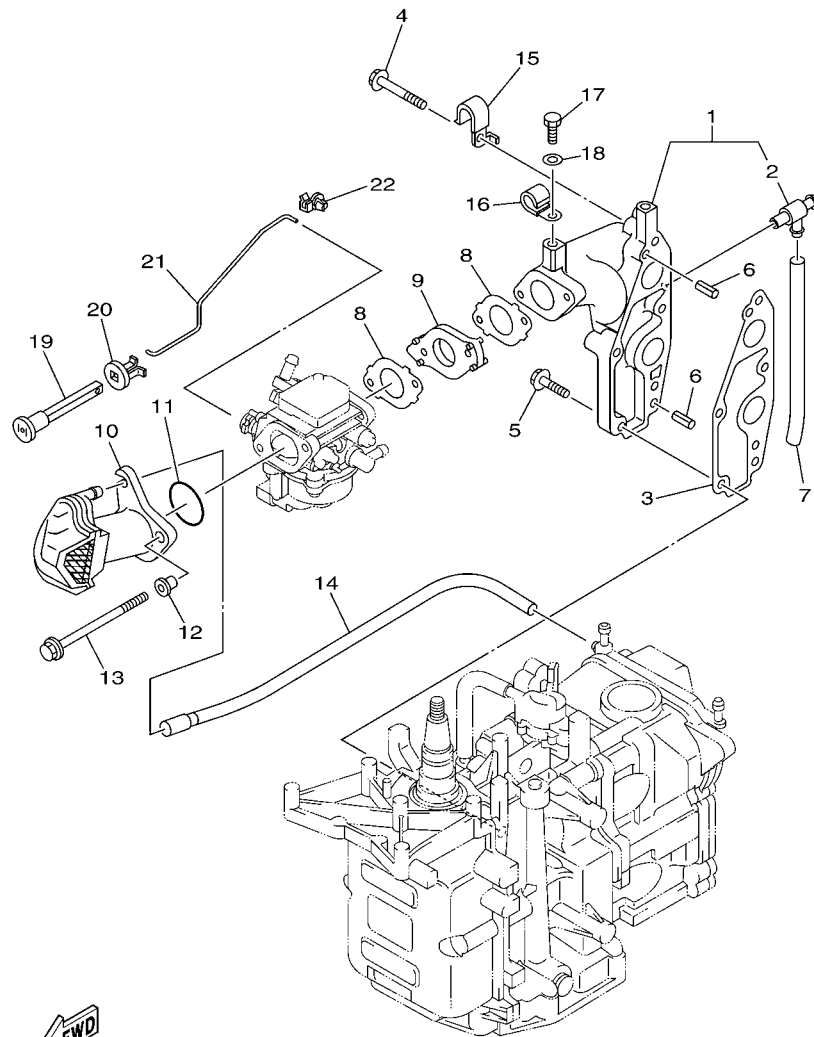


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	Mt	U	Q	REMARKS REMARQUES
1	6AU-W009A-01-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1	1	
2	6AU-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	
3	6AU-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	4	4	4	
4	68T-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
5	99510-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	2	
6	90105-08M36	BOLT, FLANGE BOULON	2	2	2	
7	90105-08M78	BOLT, FLANGE BOULON	4	4	4	
8	90119-06049	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
9	68T-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
10	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 3	1	1	1	
11	68T-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1	1	
12	97095-06020	BOLT BOULON	4	4	4	
13	92995-06600	WASHER RONDELLE	4	4	4	
14	68T-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1	1	1	
15	68T-11169-A0	GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD	1	1	1	
16	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	5	5	5	
17	92907-04600	WASHER RONDELLE	5	5	5	
18	6G8-11325-00	ANODE ANODE	1	1	1	
19	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
20	6G8-11197-01	PLUG, BLIND PLOT, BORGNE	1	1	1	
21	93210-13M63	O-RING JOINT TORIQUE	1	1	1	
22	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	1	1	
23	93210-24M79	O-RING JOINT TORIQUE	1	1	1	
24	94702-00274	PLUG, SPARK (NGK BR6HS-10) BOUGIE D'ALLUMAGE(NGK BR6HS-10	2	2	2	

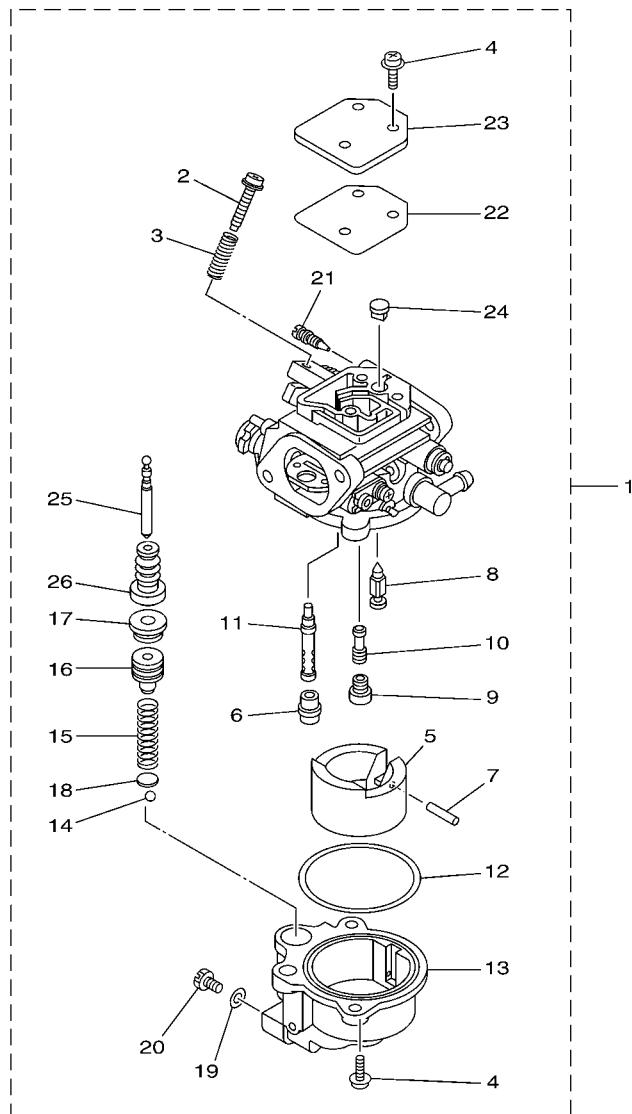


6AU1300-G060

FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	L	Q		REMARKS REMARQUES
1	68T-13641-20-1S	MANIFOLD 1 TUBULURE 1	1	1	1		FLUSHING KIT FLUSHING KIT
2	67F-12482-00	.PIPE 2 .DURITE 2	1	1	1		
3	68T-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1		
4	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3		
5	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2		
6	91690-50014	PIN, SPRING AGRAFFE	2	2	2		FLUSHING KIT FLUSHING KIT
7	90445-09M20	HOSE (L95) DURITE (L95)	1	1	1		
8	68T-13646-A0	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	2	2		
9	68T-14271-00	INSULATOR ISOLATEUR	1	1	1		
10	6AU-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1		
11	93210-31MJ5	O-RING JOINT TORIQUE	1	1	1		
12	90387-06M70	COLLAR COLLERETTE	2	2	2		
13	97595-06585	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2		
14	68T-12483-00	PIPE 3 DURITE 3	1	1	1		
15	90465-08M99	CLAMP BRIDE	1	1	1		
16	90465-08M83	CLAMP BRIDE	1	1	1		FLUSHING KIT FLUSHING KIT
17	97095-06010	BOLT BOULON	1				FLUSHING KIT FLUSHING KIT
18	92995-06600	WASHER RONDELLE	1				FLUSHING KIT FLUSHING KIT
19	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	1	1		
20	689-41273-00	GROMMET PASSE-FIL	1	1	1		
21	68T-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1	1		
22	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1	1		

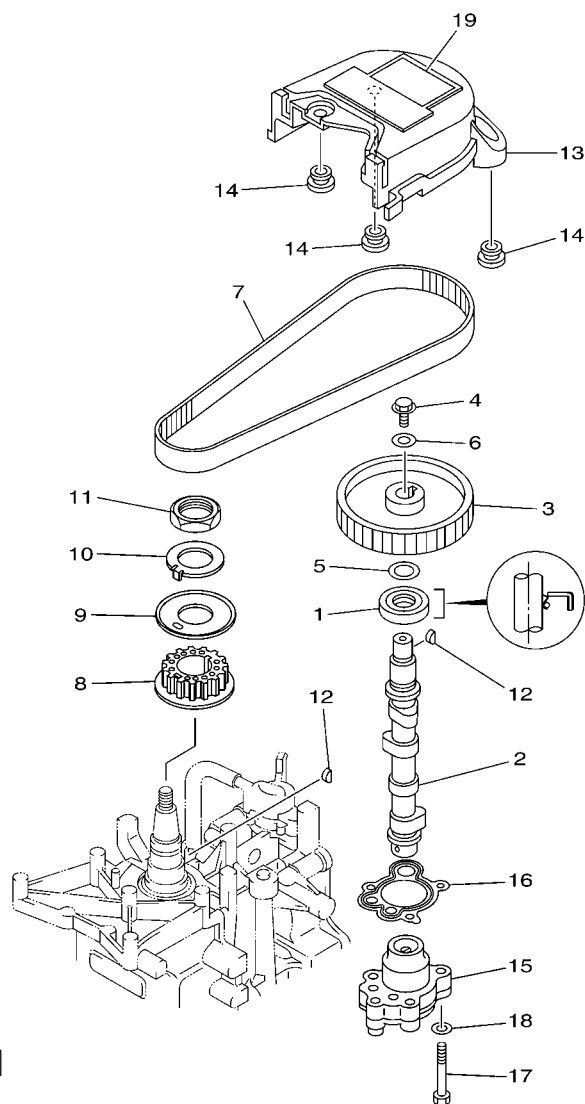


6AU1300-G070

FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	CD		REMARKS REMARQUES
1	6AU-14301-20	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				
	6AU-14301-50	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1	1		
2	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	1		
3	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	1	1		
4	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	5	5	5		
5	6AU-14385-00	.FLOAT .FLOTTEUR	1	1	1		
6	67D-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1	1	1		
7	67D-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1		
8	68T-14546-00	.VALVE, NEEDLE .POINTEAU	1	1	1		
9	6AU-1492E-43	.JET, MAIN (#86) .GICLEUR, PRINCIPAL (#86)	1	1	1		
10	6AU-1492F-20	.JET, AIR SLOW (#40) .GICLEUR, AIR (#40)	1	1	1		
11	6AU-1492A-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	1	1		
12	6AU-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1		
13	6AU-14982-00	.HOLDER .SUPPORT	1	1	1		
14	6AU-1431B-00	.BALL .BILLE	1	1	1		
15	6AU-14335-00	.SPRING, PLUNGER .RESSORT, PLONGEUR	1	1	1		
16	6AU-14371-00	.PLUNGER, STARTER .PLONGEUR, STARTER	1	1	1		
17	6AU-1431A-00	.GUIDE .GUIDE	1	1	1		
18	6AU-14918-00	.RING .BAGUE	1	1	1		
19	6J8-14959-00	.GASKET .JOINT	1	1	1		
20	66T-14991-00	.PLUG, DRAIN .BOUCHON DE VIDANGE	1	1	1		
21	68T-14323-20	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1	1		
22	67D-14536-00	.GASKET .JOINT	1	1	1		
23	67D-14527-00	.PLATE .PLAQUE	1	1	1		
24	68T-14126-00	.PLUG .PLOT	1	1	1		
25	6AU-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	1	1		
26	6AU-14373-00	.COVER, PLUNGER CAP .COUVERCLE DE PLONGEUR	1	1	1		



FWD
60S1300-D080

FIG. 8 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	CD		REMARKS REMARQUES
1	93102-18M21	OIL SEAL JOINT SPY	1	1	1		
2	68T-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	1	1		
3	66M-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1		
4	90105-06M14	BOLT FLANGE BOULON	1	1	1		
5	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	1	1		
6	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	1	1		
7	68T-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	1	1		
8	68T-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	1		
9	68T-11557-00	WASHER 1 RONDELLE 1	1	1	1		
10	6G8-11587-01	WASHER, LOCK RONDELLE, FREIN	1	1	1		
11	90170-24M09	NUT ECROU	1	1	1		
12	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	2	2		
13	6AU-46297-00	COVER, DUST COUVERCLE, POUSSIERE	1	1	1		
14	90480-10627	GROMMET PASSE-FIL	3	3	3		
15	68T-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1	1		
16	68T-13329-00	GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE	1	1	1		
17	97095-06030	BOLT BOULON	3	3	3		
18	92995-06600	WASHER RONDELLE	3	3	3		
19	6G9-12138-60	MARK, CAUTION MAKER	1	1	1		

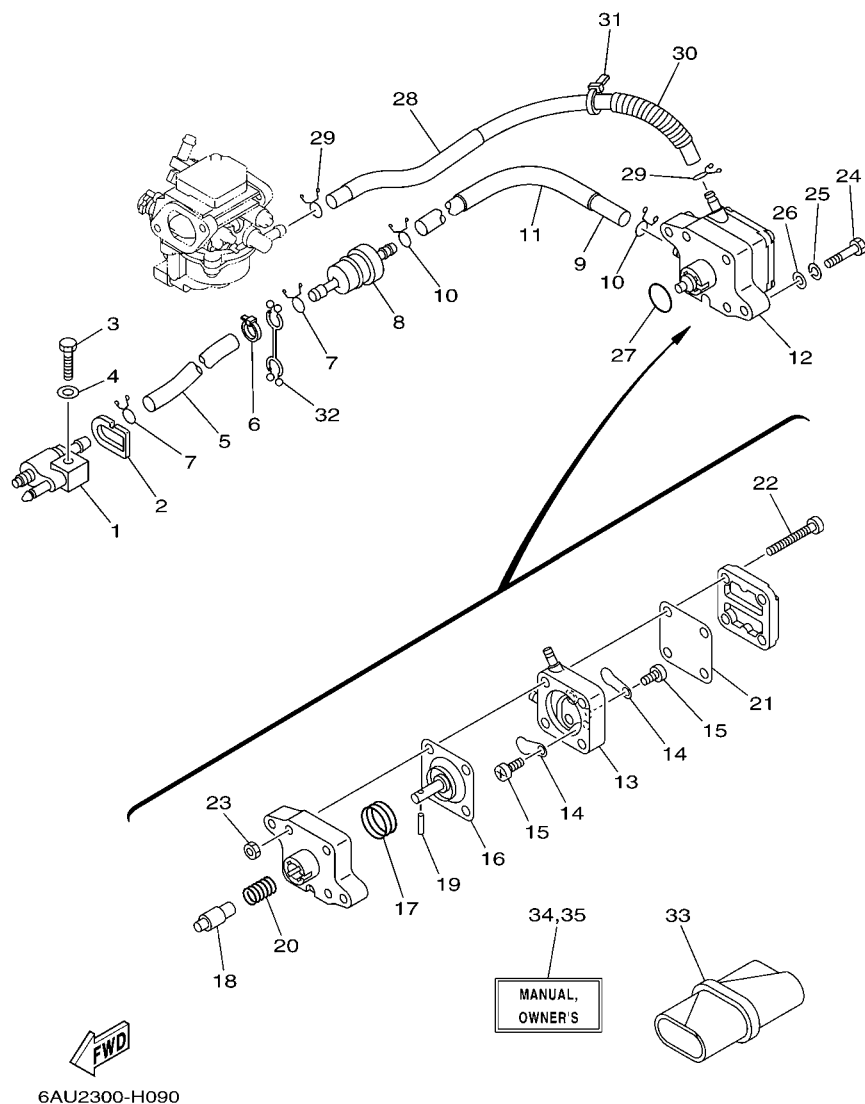
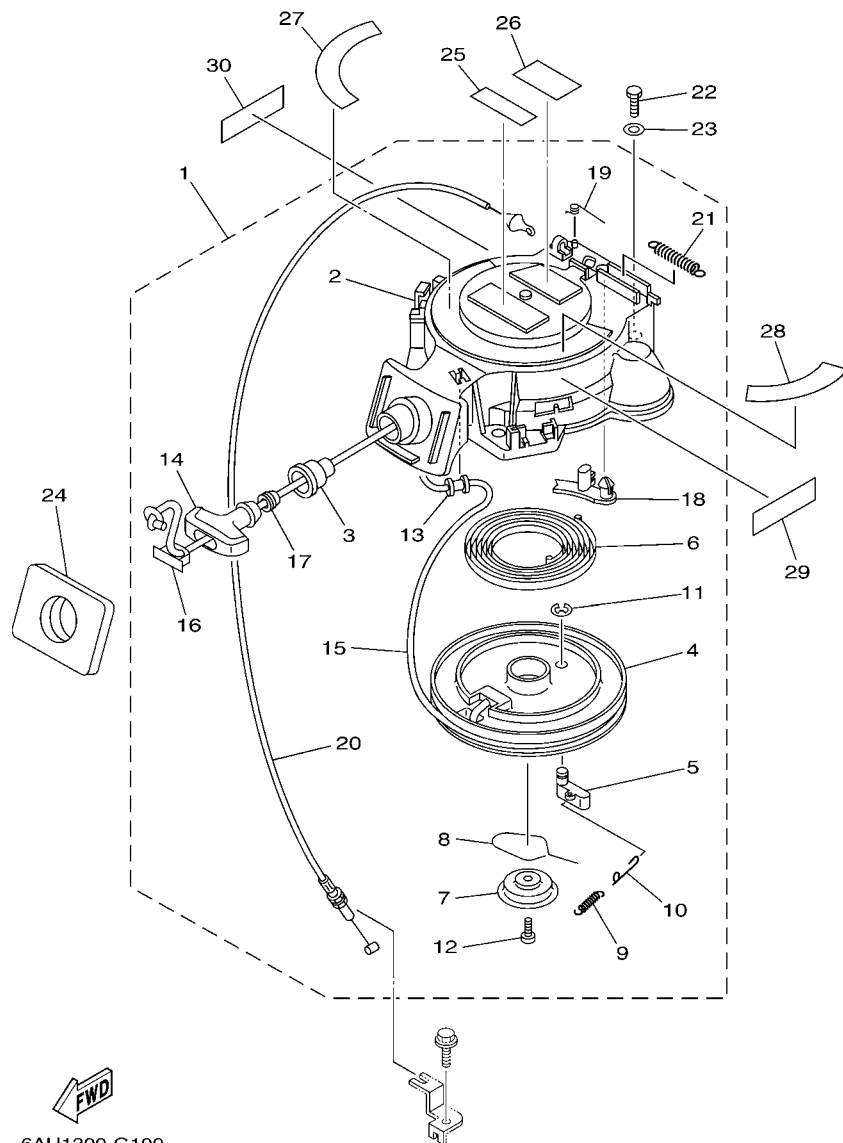


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U	Q	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	
2	61N-24329-00	SEAL JOINT	1	1	1	
3	97095-06025	BOLT BOULON	1	1	1	
4	92995-06600	WASHER RONDELLE	1	1	1	
5	90445-10046	HOSE (L295) DURITE (L295)	1	1	1	
6	90465-11M10	CLAMP BRIDE	1	1	1	
7	90467-09M09	CLIP JONG	2	2	2	
8	68T-24251-00	STRAINER 1 FILTRE 1	1	1	1	
9	90445-10M50	HOSE (L170) DURITE (L170)	1	1	1	
10	90467-09M09	CLIP JONG	2	2	2	
11	90445-16010	HOSE (L140) DURITE (L140)	1	1	1	
12	68T-24410-01	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1	
13	66M-24413-01	.BODY 2 .CORPS 2	1	1	1	
14	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2	
15	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	2	
16	66M-24411-01	.DIAPHRAGM .DIAPHRAGME	1	1	1	
17	66M-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	1	
18	66M-13131-00	.PLUNGER .PLONGEUR	1	1	1	
19	66M-24374-00	.PIN .GOUPILLE	1	1	1	
20	66M-24454-00	.SPRING .RESSORT	1	1	1	
21	66M-24471-01	.DIAPHRAGM .DIAPHRAGME	1	1	1	
22	66M-24444-00	.SCREW .VIS	4	4	4	
23	95380-04600	.NUT .ECROU	4	4	4	
24	97095-06030	BOLT BOULON	2	2	2	
25	92995-06100	WASHER, SPRING RONDELLE, GROUVER	2	2	2	
26	92995-06600	WASHER RONDELLE	2	2	2	
27	93210-20M65	O-RING JOINT TORIQUE	1	1	1	



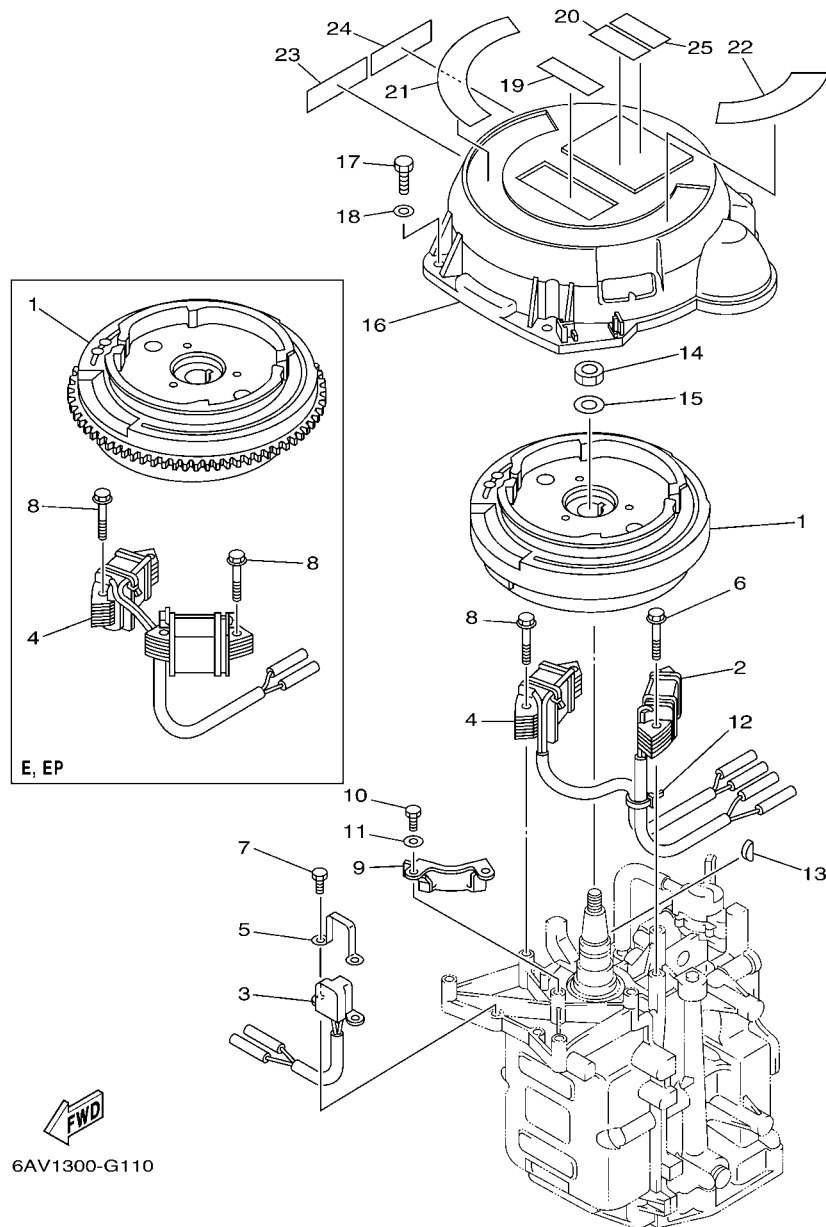
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	ED		REMARKS REMARQUES
1	68T-15710-13	STARTER ASSY DEMARREUR COMPLET	1				
2	68T-15711-03	.CASE, STARTER .CARTER DE DEMARREUR	1				
3	68T-15795-00	.GUIDE, ROPE .GUIDE DE CABLE	1				
4	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1				
5	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1				
6	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1				
7	68T-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1				
8	63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1				
9	63V-15767-01	.SPRING .RESSORT	1				
10	68T-15784-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
11	63V-15744-00	.CIRCLIP .CIRCLIP	1				
12	68T-15793-00	.SCREW .VIS	1				
13	68T-15764-00	.COLLAR 1 .COLLERETTE 1	1				
14	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1				
15	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1				*1 *1
16	6G1-15779-00	.COVER .COUVERCLE	1				
17	6A0-15789-00	.DAMPER .AMORTISSEUR	1				
18	68T-15794-00	.STOPPER .BUTEE	1				
19	66T-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
20	68T-15770-00	.CABLE COMP., STARTER STOP .CABLE, BUTEE DE DEMAR	1				
21	66T-15731-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
22	97095-06020	BOLT BOULON	3				
23	92995-06600	WASHER RONDELLE	3				
24	68T-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1				
25	6AH-81995-40	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1				
26	6AH-81995-50	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1				
27	6AU-13437-60	MARK, CAUTION MAKER	1				



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FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	EP		REMARKS REMARQUES
1	68T-85550-01	ROTOR ASSY	1				
	68T-85550-11	ROTOR CPLT		1	1		
2	68T-85520-00	COIL, CHARGE	1	1	1		
		BOBINE, CHARGE					
3	68T-85580-01	COIL, PULSER	1	1	1		
		BOBINE, PULSEUR					
4	68T-85533-00	COIL, LIGHTING	1				
		BOBINE, ECLAIRAGE					
	68T-85533-10	COIL, LIGHTING		1	1		
		BOBINE, ECLAIRAGE					
5	6H2-85582-00	ATTACHMENT, PULSER	1	1	1		
		SUPPORT, PULSEUR					
6	90119-06014	BOLT, WITH WASHER	2	2	2		
		BOULON, AVEC RONDELLE					
7	97095-05010	BOLT	2	2	2		
		BOULON					
8	90119-06MA1	BOLT, WITH WASHER	2				
		BOULON, AVEC RONDELLE					
	90119-06MA1	BOLT, WITH WASHER		4	4		
		BOULON, AVEC RONDELLE					
9	68T-81328-00	CLAMP	1				
		COLLIER					
10	97013-06012	BOLT	2				
		BOULON					
11	92903-06600	WASHER, PLATE	2				
		RONDELLE, PLATE					
12	90465-11M10	CLAMP	1	1	1		
		BRIDE					
13	90280-04M06	KEY, WOODRUFF	1	1	1		
		CLAVETTE, DEMI-LUNE					
14	90170-12066	NUT	1	1	1		
		ECROU					
15	90201-12472	WASHER, PLATE	1	1	1		
		RONDELLE, PLATE					
16	6AV-81337-00	COVER, FLYWHEEL		1	1		
		COUVERCLE, VOLANT					
17	97095-06020	BOLT		3	3		
		BOULON					
18	92995-06600	WASHER		3	3		
		RONDELLE					
19	6AH-81995-40	LABEL, WARNING		1	1		
		ETIQUETTE, AVERTISSEMENT					
20	6AH-81995-50	LABEL, WARNING		1	1		
		ETIQUETTE, AVERTISSEMENT					
21	6AU-13437-60	MARK, CAUTION		1	1		
		MAKER					
22	68T-85711-60	MARK, CAUTION		1	1		
		MAKER					
23	6AH-81994-40	LABEL, SAFETY		1	1		
		ETIQUETTE, SECURITE					
24	6AH-81994-50	LABEL, SAFETY		1	1		
		ETIQUETTE, SECURITE					

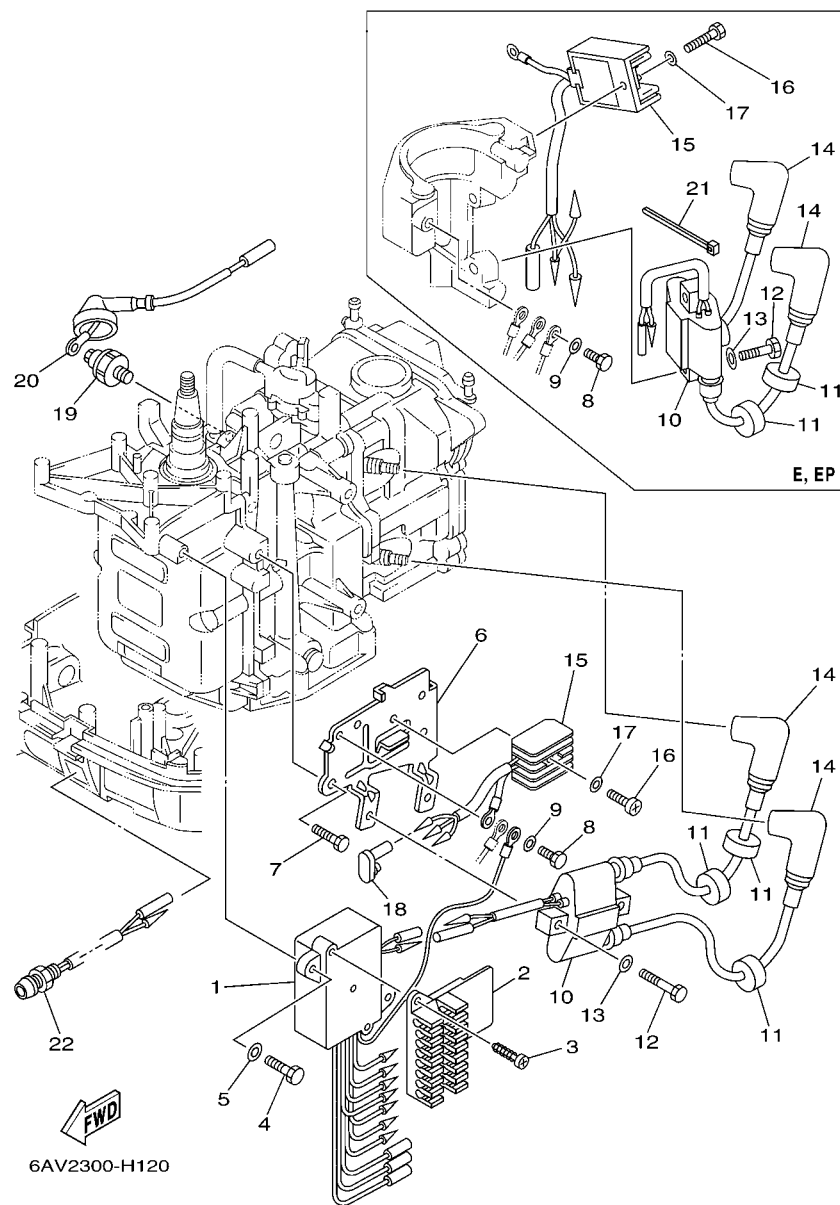


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U	Q		REMARKS REMARQUES
1	68T-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1		
2	68T-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1	1	1		
3	97780-40512	SCREW, TAPPING VIS, TETE BOMBEE	2	2	2		
4	97095-06020	BOLT BOULON	2	2	2		
5	92995-06600	WASHER RONDELLE	2	2	2		
6	68T-85542-00	BRACKET SUPPORT	1				
7	97095-08012	BOLT BOULON	2				
8	97095-06012	BOLT BOULON	1	1	1		
9	92995-06600	WASHER RONDELLE	1	1	1		
10	680-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1	1		
11	90480-25003	GROMMET PASSE-FIL	3	3	3		
12	97095-06025	BOLT BOULON	2	2	2		
13	92995-06600	WASHER RONDELLE	2	2	2		
14	6E3-82370-21	PLUG CAP ASSY ANTIPARASITE	2	2	2		
15	664-81970-62	RECTIFIER ASSY REDRESSEUR COMPLET	1				
16	68T-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1		
17	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
18	97095-06012	BOLT BOULON		1	1		
19	92990-05600	WASHER, PLATE RONDELLE, PLATE	1				
20	92995-06600	WASHER RONDELLE		1	1		
21	6A0-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1				
22	67F-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1	1		
23	68T-82127-10	WIRE, LEAD 2 FIL 2	1	1	1		
24	90465-11M10	CLAMP BRIDE		1	1		
25	68T-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	1	1		

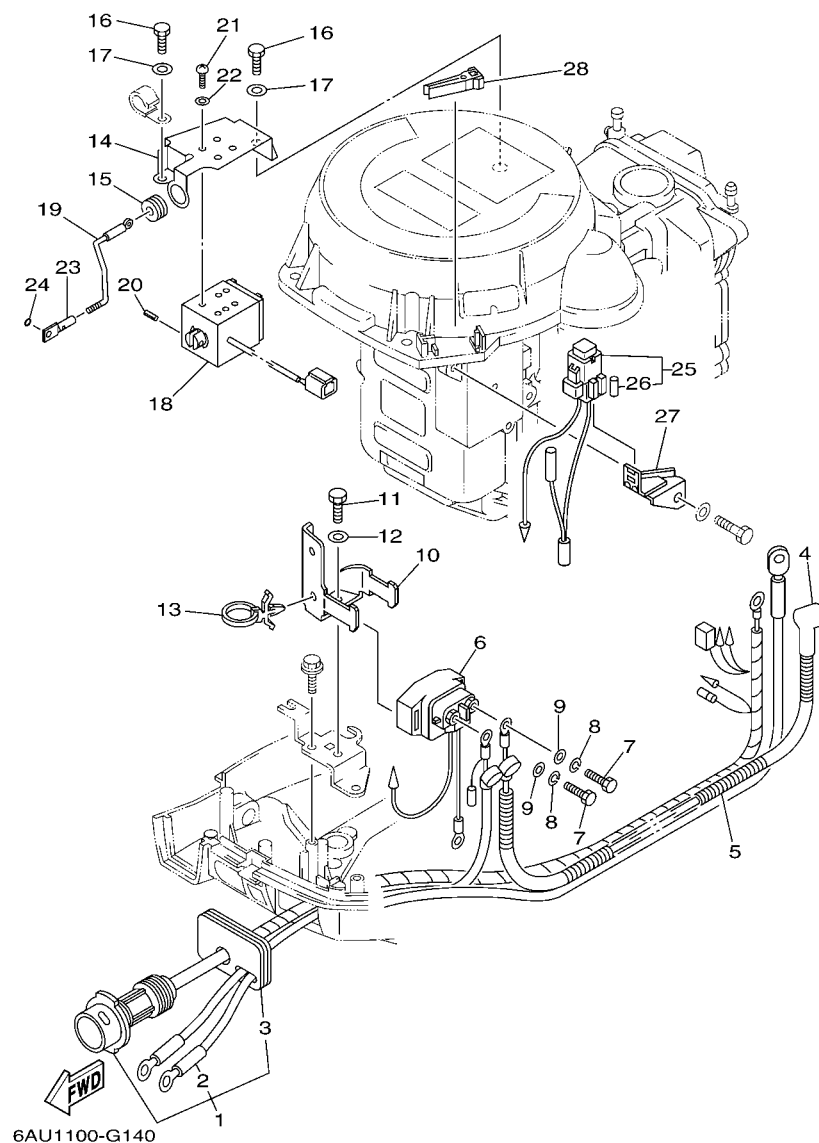


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	CD		REMARKS REMARQUES
1	69G-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT		1			
2	69G-82105-00	.WIRE HARNESS (L: 3.0M) .FAISCEAU DE FILS (L: 3.0M)		1			
3	68T-42724-40	.GROMMET .PASSE-FIL		1			
4	6G8-82117-00	WIRE, LEAD FIL		1			
5	90446-10M86	HOSE (L140) DURITE (L140)		1			
6	68T-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)		1			
7	97095-06010	BOLT BOULON		2			
8	92995-06100	WASHER, SPRING RONDELLE, GROWER		2			
9	92995-06600	WASHER RONDELLE		2			
10	68T-81945-01	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS		1			
11	97095-06012	BOLT BOULON		1			
12	92995-06600	WASHER RONDELLE		1			
13	90465-12M56	CLAMP BRIDE		1			
14	68T-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE		1			
15	90480-13018	GROMMET PASSE-FIL		1			
16	97095-06012	BOLT BOULON		2			
17	92995-06600	WASHER RONDELLE		2			
18	68T-86111-00	COIL, SOLENOID BOBINE		1			
19	68T-41237-00	JOINT, LINK RACCORD		1			
20	91690-30010	PIN, SPRING AGRAFFE		1			
21	97880-04008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		4			
22	92990-04600	WASHER, PLATE RONDELLE, PLATE		4			
23	68T-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE		1			
24	93210-03261	O-RING JOINT TORIQUE		1			
25	68T-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE		1			
26	66V-82151-00	.FUSE (10A-BL) .FUSIBLE (10A-BL)		2			
27	68T-82171-01	STAY, FUSE BOX SUPPORT, BOITE A FUSIBLES		1			

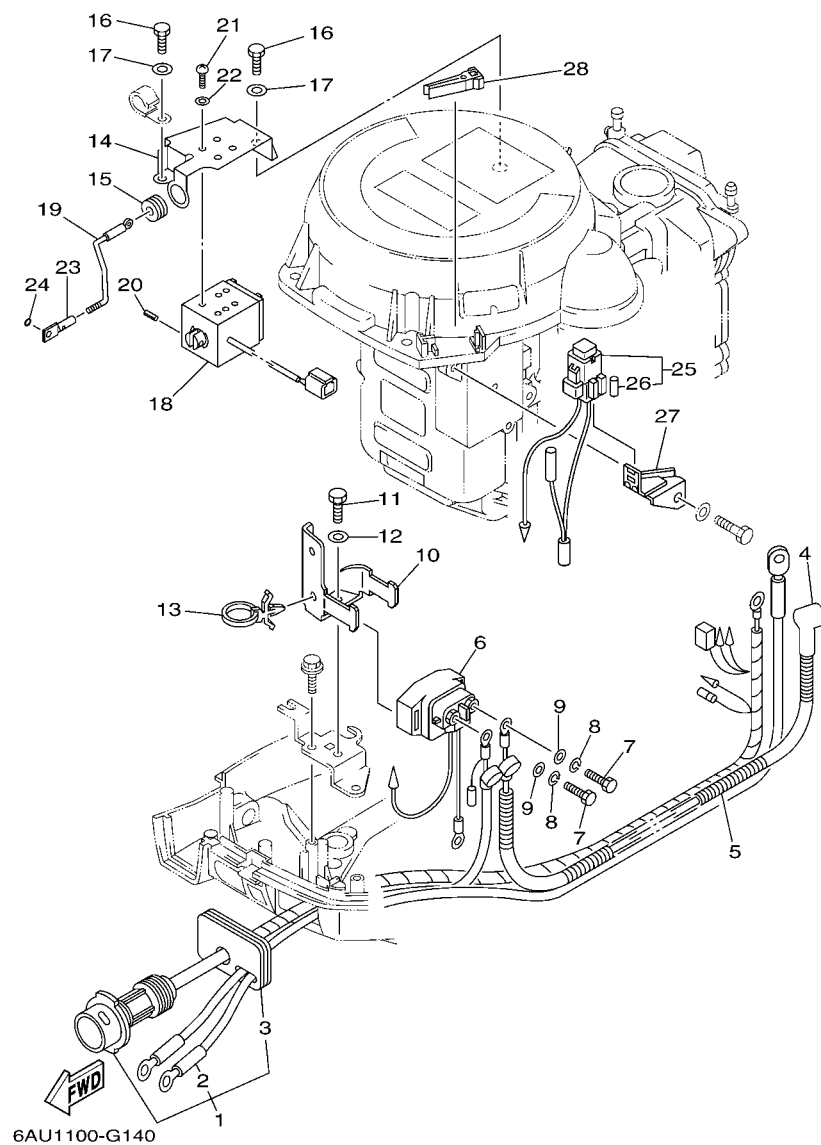
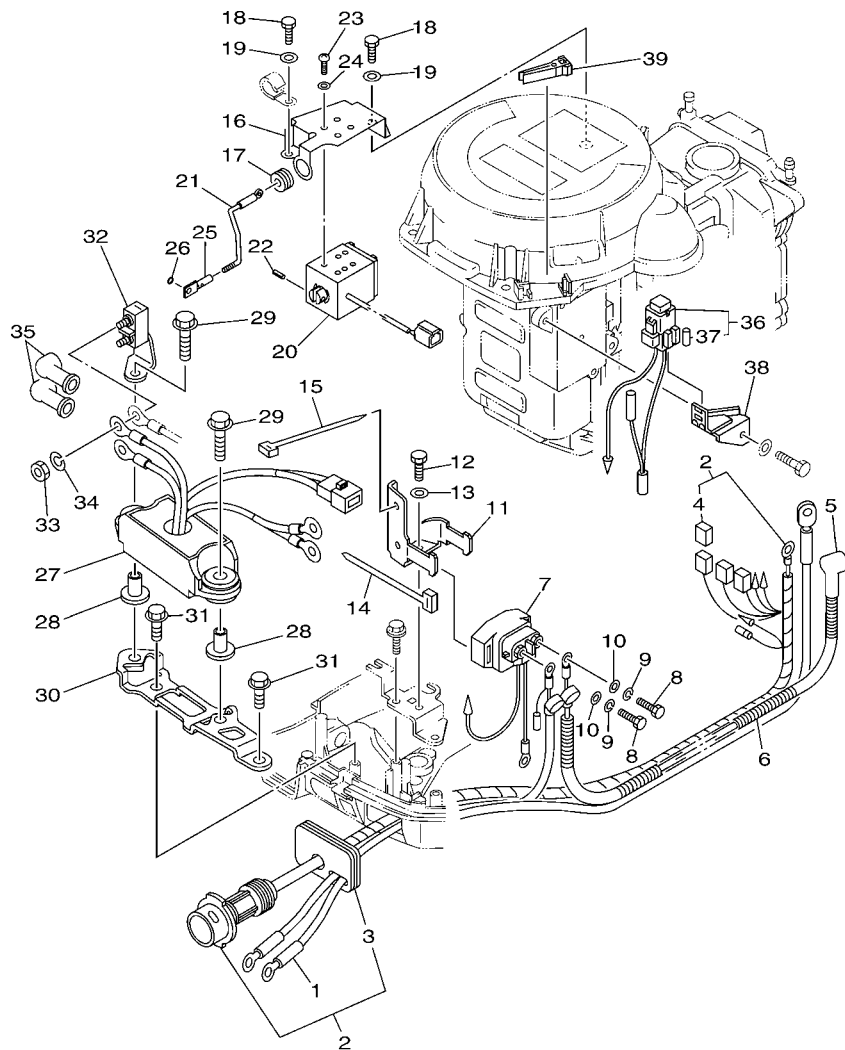


FIG. 13 ELECTRICAL 2

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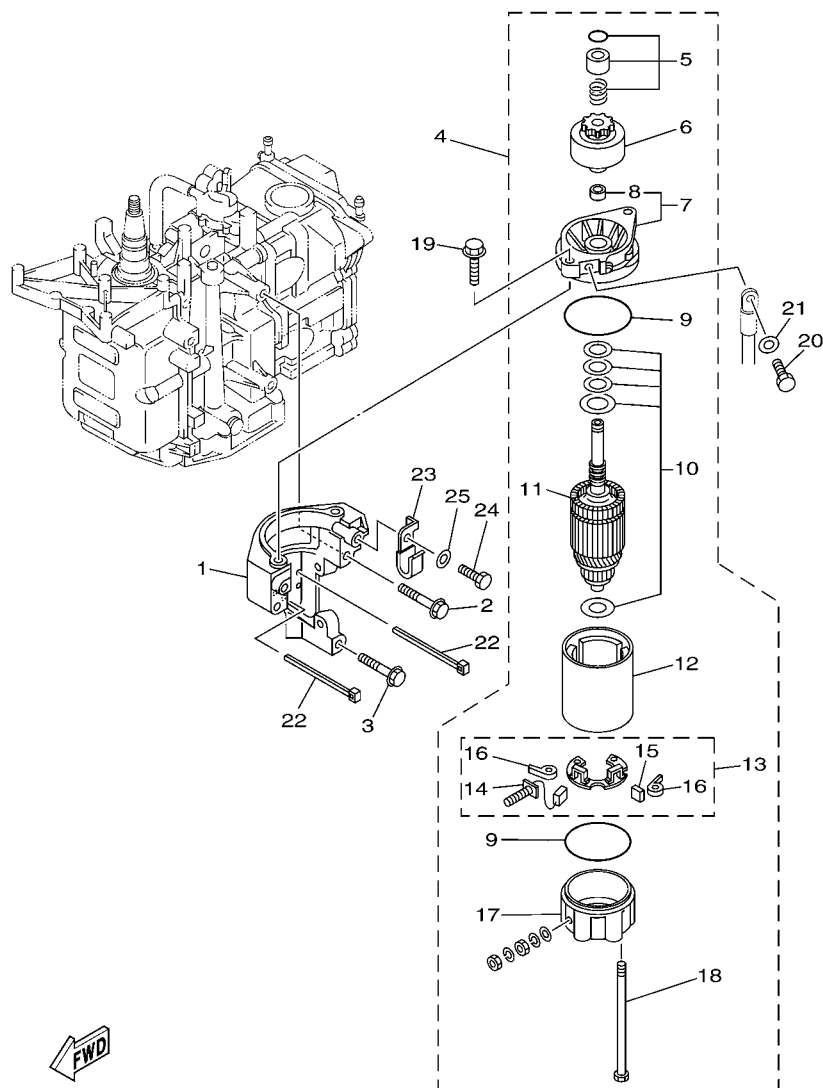
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FIG. 14 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q	REMARKS REMARQUES
1	69G-82105-00	WIRE HARNESS (L: 3.0M) FAISCEAU DE FILS (L: 3.0M)			1	
2	69G-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET			1	
3	68T-42724-40	.GROMMET .PASSE-FIL			1	
4	6N6-82582-00	.COVER, WIRE HARNESS .COUVERCLE, FAISCEAU DE FILS			1	
5	6G8-82117-00	WIRE, LEAD FIL			1	
6	90446-10M86	HOSE (L140) DURITE (L140)			1	
7	68T-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)			1	
8	97095-06010	BOLT BOULON			2	
9	92995-06100	WASHER, SPRING RONDELLE, GROUVER			2	
10	92995-06600	WASHER RONDELLE			2	
11	68T-81945-01	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS			1	
12	97095-06012	BOLT BOULON			1	
13	92995-06600	WASHER RONDELLE			1	
14	90465-13M11	CLAMP BRIDE			1	
15	90465-13M11	CLAMP BRIDE			1	
16	68T-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE			1	
17	90480-13018	GROMMET PASSE-FIL			1	
18	97095-06012	BOLT BOULON			2	
19	92995-06600	WASHER RONDELLE			2	
20	68T-86111-00	COIL, SOLENOID BOBINE			1	
21	68T-41237-00	JOINT, LINK RACCORD			1	
22	91690-30010	PIN, SPRING AGRAFFE			1	
23	97880-04008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			4	
24	92990-04600	WASHER, PLATE RONDELLE, PLATE			4	
25	68T-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE			1	
26	93210-03261	O-RING JOINT TORIQUE			1	
27	69G-81950-00	RELAY ASSY RELAIS COMPLET			1	





6AU1100-G160

FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q	REMARKS REMARQUES
1	68T-81822-01-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE		1	1	
2	90119-08046	BOLT, WITH WASHER BOULON, AVEC RONDELLE		2	2	
3	90119-08020	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1	1	
4	68T-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET		1	1	
5	68T-81857-00	.RETAINER .ARRETOIR		1	1	
6	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE		1	1	
7	6F5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT		1	1	
8	689-81831-00	.METAL, FRONT .METAL, AVANT		1	1	
9	689-81847-11	.O-RING .JOINT TORIQUE		2	2	
10	689-81809-11	.WASHER KIT .JEU DE RONDELLES		1	1	
11	689-81850-11	.ARMATURE ASSY .INDUIT		1	1	
12	689-81810-11	.STATOR ASSY .STATOR COMPLET		1	1	
13	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON		1	1	
14	689-81811-11	.BRUSH 1 .CHARBON 1		1	1	
15	689-81812-11	.BRUSH 2 .CHARBON 2		1	1	
16	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON		2	2	
17	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET		1	1	
18	689-81826-10	.BOLT .BOULON		2	2	
19	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE		2	2	
20	97095-08016	BOLT BOULON		1	1	
21	92995-08600	WASHER RONDELLE		1	1	
22	90465-11M10	CLAMP BRIDE		2	2	
23	90465-08M99	CLAMP BRIDE		1	1	
24	97095-06012	BOLT BOULON		1	1	
25	92995-06600	WASHER RONDELLE		1	1	

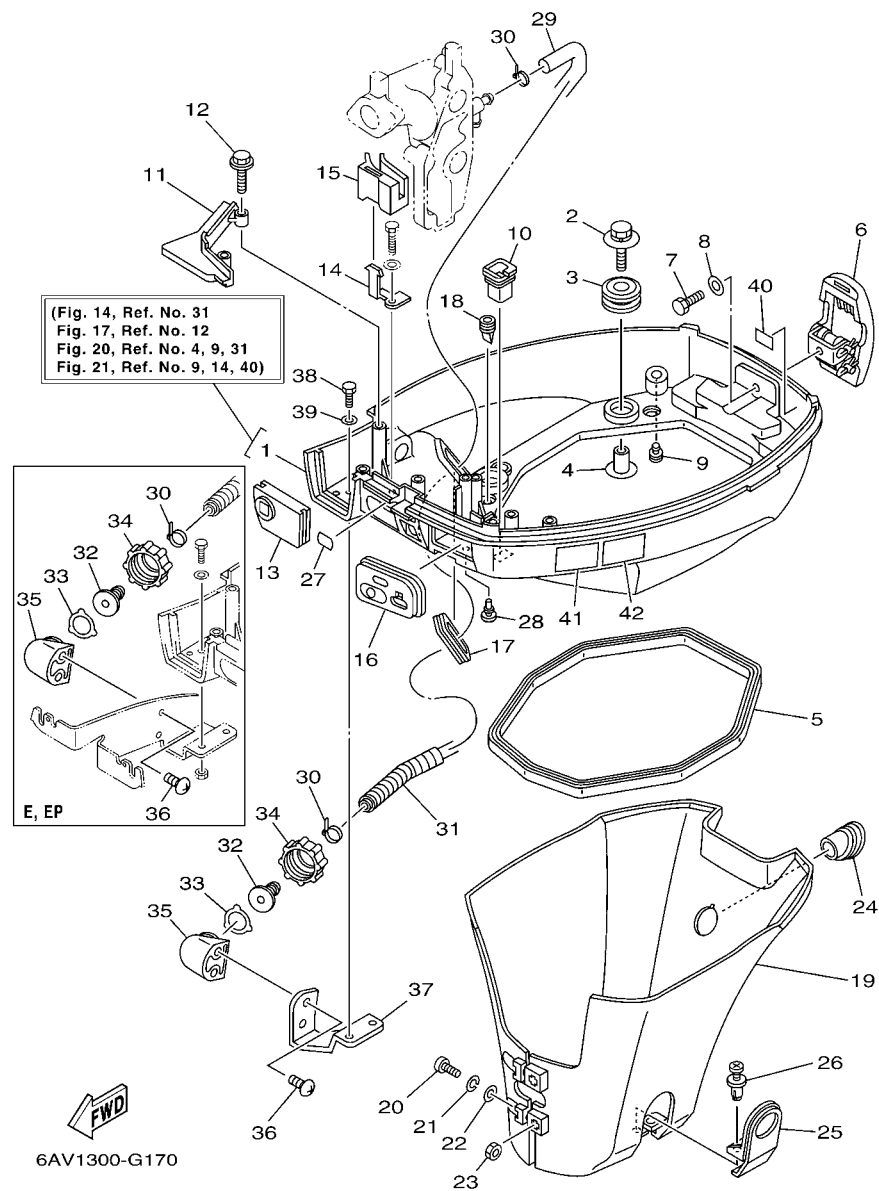


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	M	U	Q	REMARKS REMARQUES
1	68T-42710-01-4D	BOTTOM COWLING ASSY ENS. EMBASE	1	1	1	WITH TAPPING BOLT WITH TAPPING BOLT
2	68F-85119-00	BOLT BOULON	4	4	4	
3	90480-21M82	GROMMET PASSE-FIL	4	4	4	
4	90387-06176	COLLAR COLLERETTE	4	4	4	
5	68T-42716-10	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
6	6AU-42801-00	COWLING CLAMP COMP. BRIDE DE CAPOT COMP.	1	1	1	
7	97095-06012	BOLT BOULON	1	1	1	
8	92995-06600	WASHER RONDELLE	1	1	1	
9	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
10	682-42727-00	GROMMET PASSE-FIL	1	1	1	
11	68T-42738-00-4D	PLATE, FITTING ETRIER	1	1	1	
12	90109-06M81	BOLT BOULON	2	2	2	
13	68T-42725-00	GROMMET PASSE-FIL	1			
	68T-42725-10	GROMMET PASSE-FIL		1	1	
14	68T-26393-00	HOLDER SUPPORT	1			
15	68T-26367-00	PROTECTOR PROTECTEUR	1			FLUSHING KIT FLUSHING KIT FLUSHING KIT FLUSHING KIT
16	68T-42724-20	GROMMET PASSE-FIL	1			
17	688-42726-10	GROMMET PASSE-FIL	1	1		
	69G-42726-00	GROMMET PASSE-FIL			1	
18	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2	2	
19	68T-42741-00	APRON CAPOT LATERAL	1	1	1	
20	97885-06030	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	
21	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
22	92995-06600	WASHER RONDELLE	2	2	2	
23	95380-06600	NUT, HEXAGON ECROU	2	2	2	
24	68T-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1	
25	68T-42771-00	APRON CAPOT LATERAL	1	1	1	

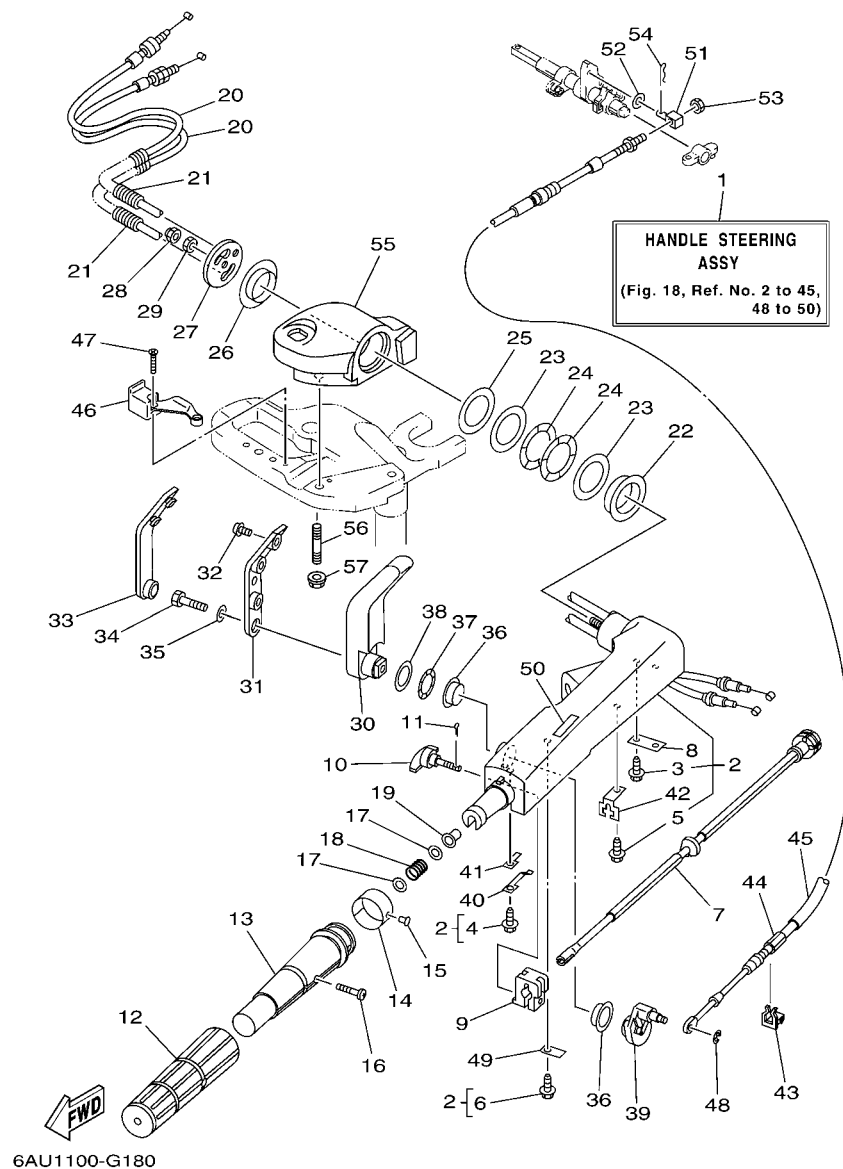


FIG. 18 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	ED		REMARKS REMARQUES
1	69G-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1				
2	66R-42101-01-4D	HANDLE, STEERING POIGNEE	1				
3	90109-06M86	.BOLT .BOULON	2				
4	90109-06M80	.BOLT .BOULON	1				
5	90109-06M80	.BOLT .BOULON	1				
6	90109-06M80	.BOLT .BOULON	1				
7	69G-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1				
8	65W-42159-00	STAY SUPPORT	1				
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
10	65W-42125-00	BOLT, FRICTION ADJUSTING BOULON	1				
11	91490-16010	PIN, COTTER GOUPILLE	1				
12	67D-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
13	67D-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
14	6AU-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
15	90269-02M09	RIVET RIVET	1				
16	90149-05M13	SCREW VIS	1				
17	90201-10M02	WASHER, PLATE RONDELLE, PLATE	2				
18	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
19	90386-08032	BUSH DOUILLE	1				
20	68T-26301-11	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2				
21	90447-07005	TUBE DURITE	2				
22	66R-42171-00	BUSHING COUSSINET	1				
23	90201-43M00	WASHER, PLATE RONDELLE, PLATE	2				
24	90206-43M22	WASHER, WAVE RONDELLE, ONDULEE	2				
25	90202-43M57	WASHER, PLATE RONDELLE, PLATE	1				
26	90386-40M99	BUSH DOUILLE	1				
27	66M-42131-01	COVER, HANDLE STEERING COUVERCLE	1				

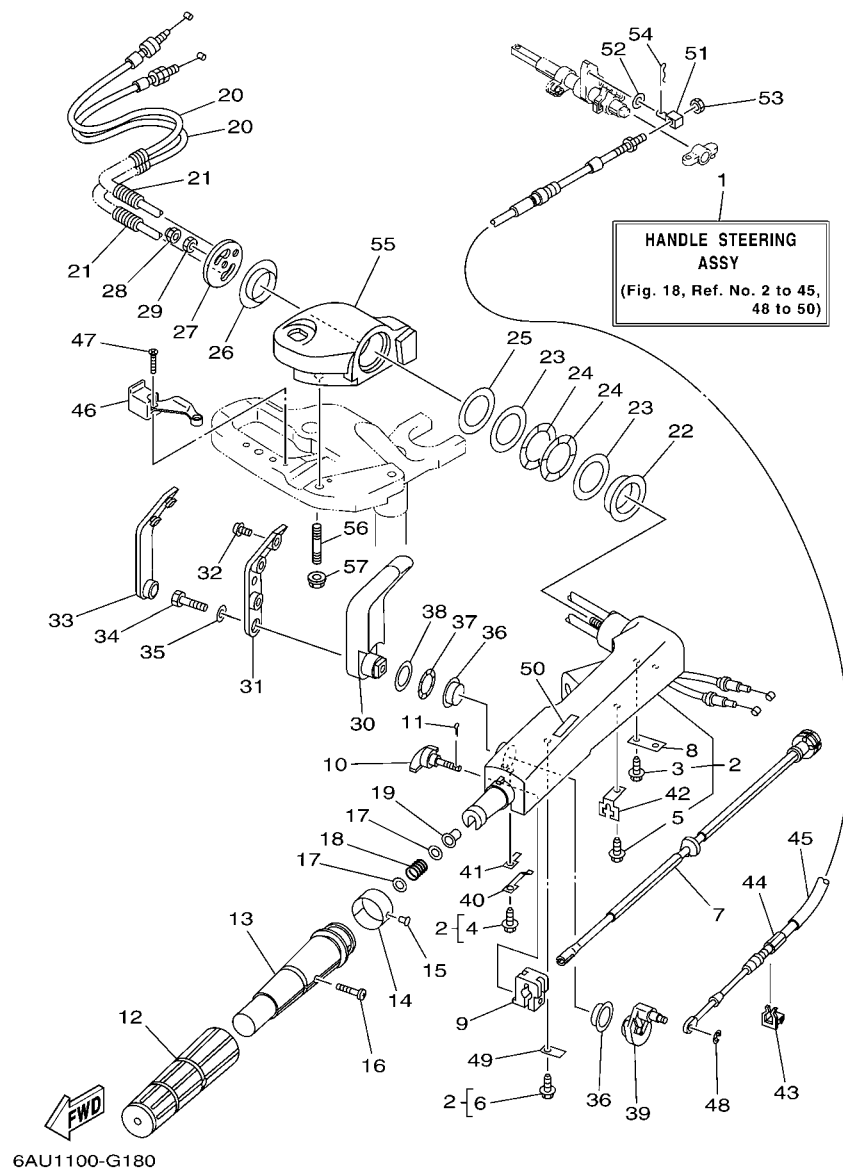


FIG. 18 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	ED		REMARKS REMARQUES
28	95780-10300	NUT, FLANGE ECROU	1				
29	95380-10700	NUT ECROU	1				
30	66R-44111-00-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				
31	66R-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1				
32	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	3				
33	66R-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1				
34	97095-08030	BOLT BOULON	1				
35	92995-08600	WASHER RONDELLE	1				
36	90386-26MA3	BUSH DOUILLE	2				
37	90206-26M25	WASHER, WAVE RONDELLE, ONDULEE	1				
38	90202-26M59	WASHER, PLATE RONDELLE, PLATE	1				
39	68T-44113-01	CAM PLATE, HANDLE CAME, VERROUILLAGE	1				
40	66R-44116-00	SPRING RESSORT	1				
41	66R-44118-00	BRACKET SUPPORT	1				
42	66R-48538-00	CLAMP, CABLE 1 COLLIER	1				
43	63D-48538-00	CLAMP, CABLE 1 COLLIER	1				
44	68T-48321-01	CABLE CABLE	1				
45	90446-15002	HOSE DURITE	1				
46	68T-82594-10	CLAMP BRIDE	1				
47	90151-05003	SCREW, COUNTERSUNK VIS, TETE NOYEE	2				
48	99080-04600	CIRCLIP CIRCLIP	1				
49	66R-44114-00	STOPPER PLAQUETTE	1				
50	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1				
51	66R-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
52	90201-06M62	WASHER, PLATE RONDELLE, PLATE	1				
53	90170-05M38	NUT ECROU	1				
54	91490-20012	PIN, COTTER GOUPILLE	1				

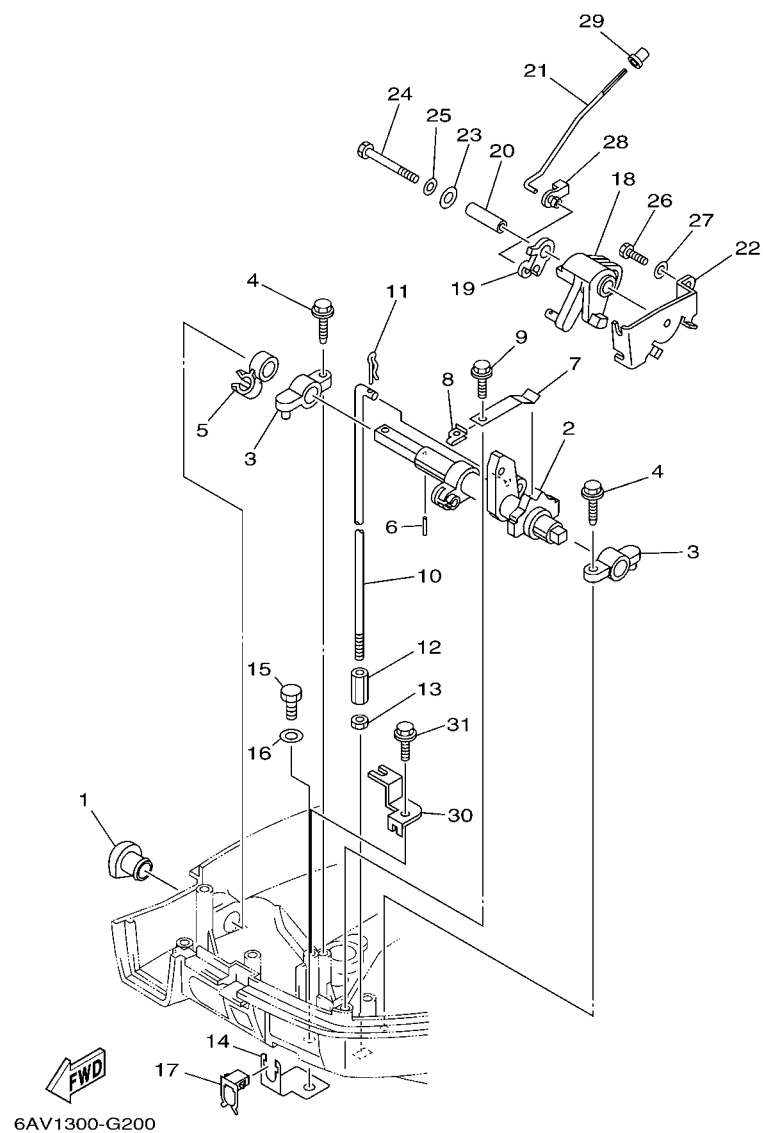


FIG. 20 CONTROL 1

COMMANDE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Ep		REMARKS REMARQUES
1	68T-42726-00	GROMMET PASSE-FIL	1				
2	68T-44121-02	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
3	6G1-41662-01-94	BRACKET 2 SUPPORT 2	2				
4	90109-06M81	BOLT BOULON	2				
5	90464-10M60	CLAMP BRIDE	1				
6	91690-30014	PIN, SPRING AGRAFFE	1				
7	65W-44116-00	SPRING RESSORT	1				
8	66R-44117-00	BRACKET SUPPORT	1				
9	90109-06M86	BOLT BOULON	1				
10	68T-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1				
11	90468-18001	CLIP JONC	1				
12	90170-06015	NUT ECROU	1				
13	95380-06700	NUT ECROU	1				
14	68T-48538-00	CLAMP, CABLE 1 COLLIER	1				
15	97095-06012	BOLT BOULON	1				
16	92995-06600	WASHER RONDELLE	1				
17	63D-48538-00	CLAMP, CABLE 1 COLLIER	1				
18	68T-41638-00	PULLEY POULIE	1				
19	68T-41283-00	LEVER, FREE ACCEL. LEVIER	1				
20	90387-06M59	COLLAR COLLERETTE	1				
21	6AU-41211-00	LINK, ACCEL. BIELLETTE, ACCELERATION	1				
22	68T-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1				
23	90201-06M62	WASHER, PLATE RONDELLE, PLATE	1				
24	97095-06045	BOLT BOULON	1				
25	92995-06600	WASHER RONDELLE	1				
26	97095-06012	BOLT BOULON	1				
27	92995-06600	WASHER RONDELLE	1				

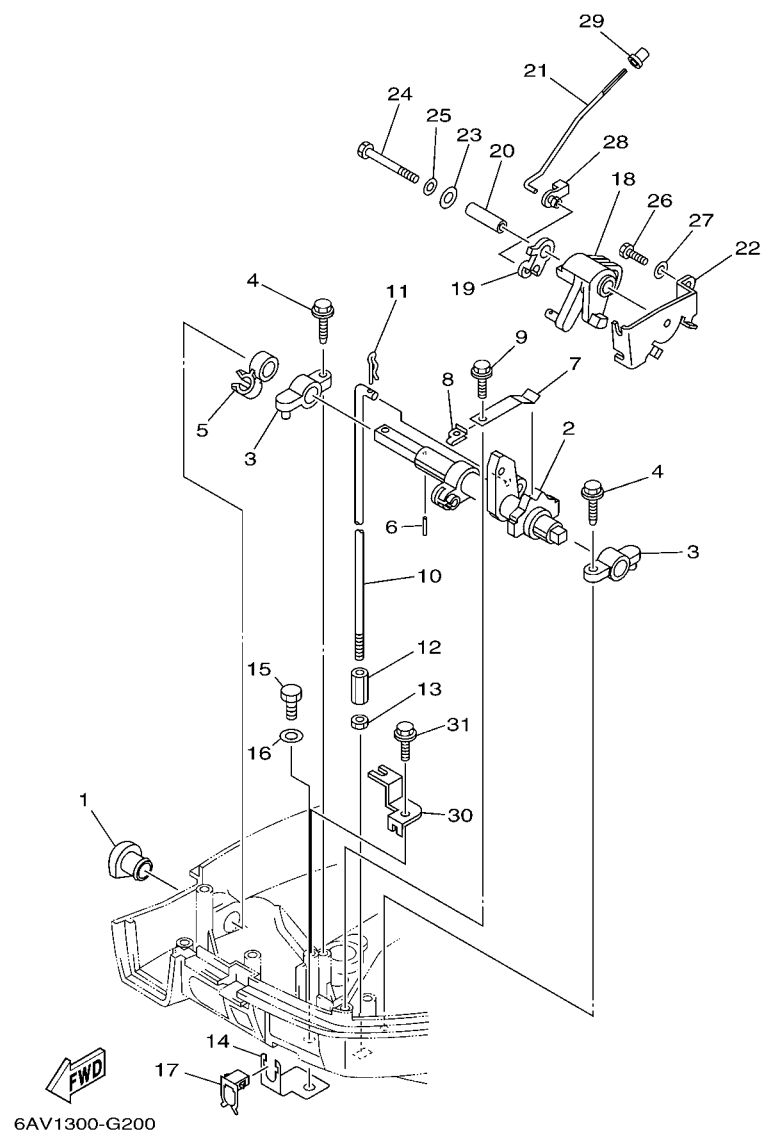


FIG. 20 CONTROL 1

COMMANDE 1

[illegible]

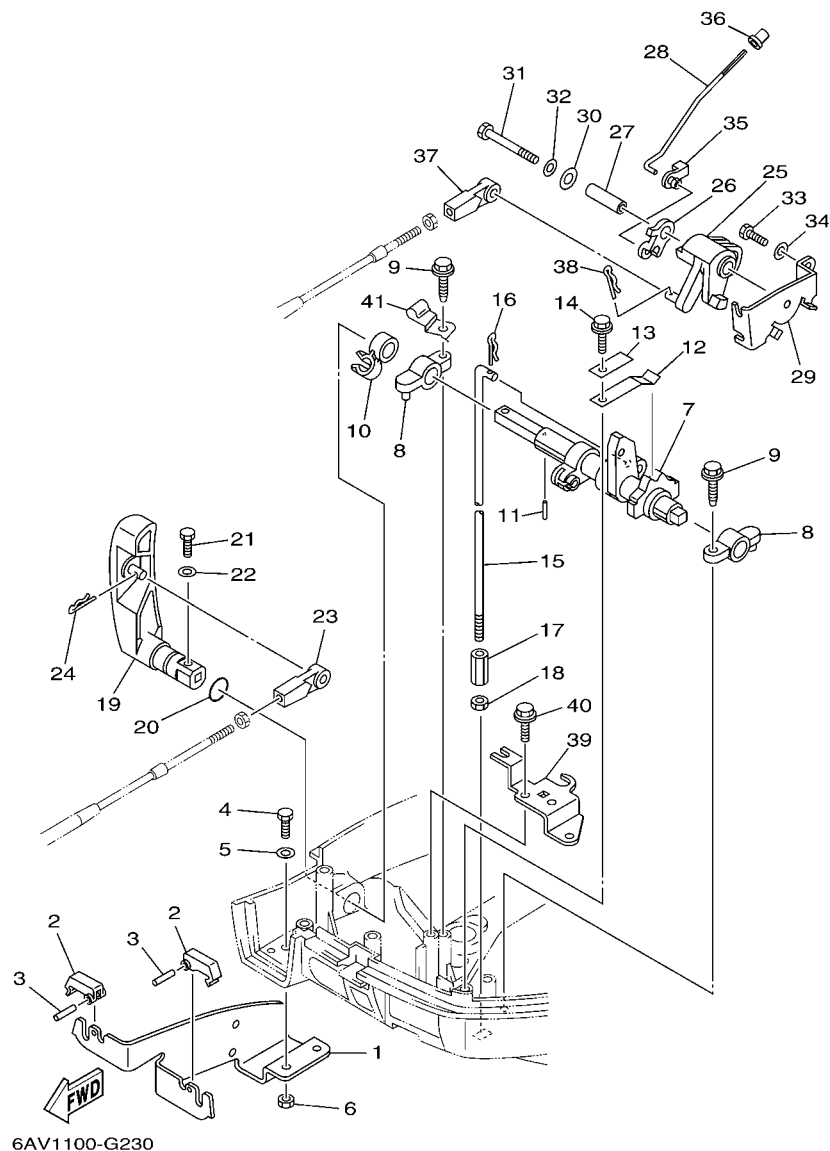


FIG. 21 CONTROL 2

COMMANDE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q	REMARKS REMARQUES
1	68T-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE		1	1	
2	682-48538-50	CLAMP, CABLE 1 COLLIER		2	2	
3	91690-30012	PIN, SPRING AGRAFFE		2	2	
4	97095-06012	BOLT BOULON		2	2	
5	92995-06600	WASHER RONDELLE		2	2	
6	95380-06600	NUT, HEXAGON ECROU		2	2	
7	68T-44121-02	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION		1	1	
8	6G1-41662-01-94	BRACKET 2 SUPPORT 2		2	2	
9	90109-06M81	BOLT BOULON		2	2	
10	90464-10M60	CLAMP BRIDE		1	1	
11	91690-30014	PIN, SPRING AGRAFFE		1	1	
12	65W-44116-00	SPRING RESSORT		1	1	
13	66R-44114-00	STOPPER PLAQUETTE		1	1	
14	90109-06M86	BOLT BOULON		1	1	
15	68T-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE		1	1	
16	90468-18001	CLIP JONC		1	1	
17	90170-06015	NUT ECROU		1	1	
18	95380-06700	NUT ECROU		1	1	
19	6AU-44111-10	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE		1	1	
20	93210-12327	O-RING JOINT TORIQUE		1	1	
21	97095-05016	BOLT BOULON		1	1	
22	92995-05600	WASHER RONDELLE		1	1	
23	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE		1	1	
24	90468-18008	CLIP JONC		1	1	
25	68T-41638-00	PULLEY POULIE		1	1	
26	68T-41283-00	LEVER, FREE ACCEL. LEVIER		1	1	
27	90387-06M59	COLLAR COLLERETTE		1	1	

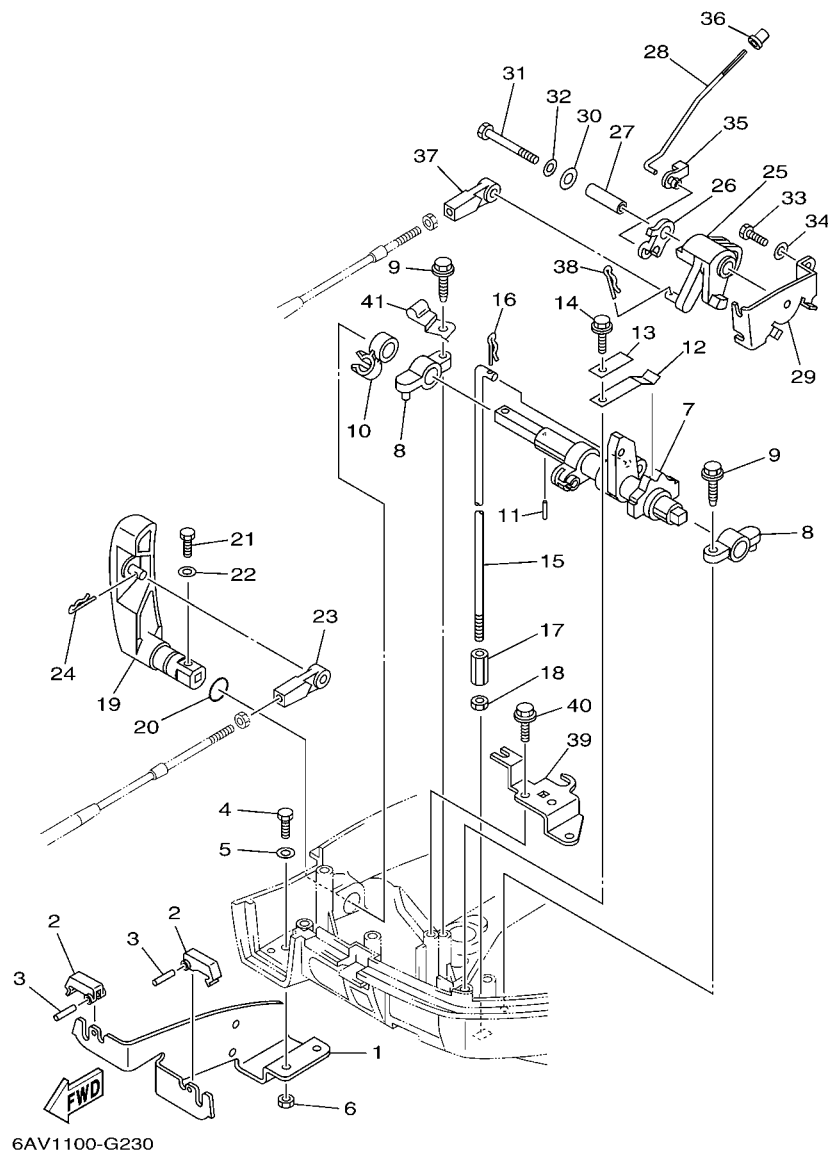


FIG. 21 CONTROL 2

COMMANDE 2

[illegible]

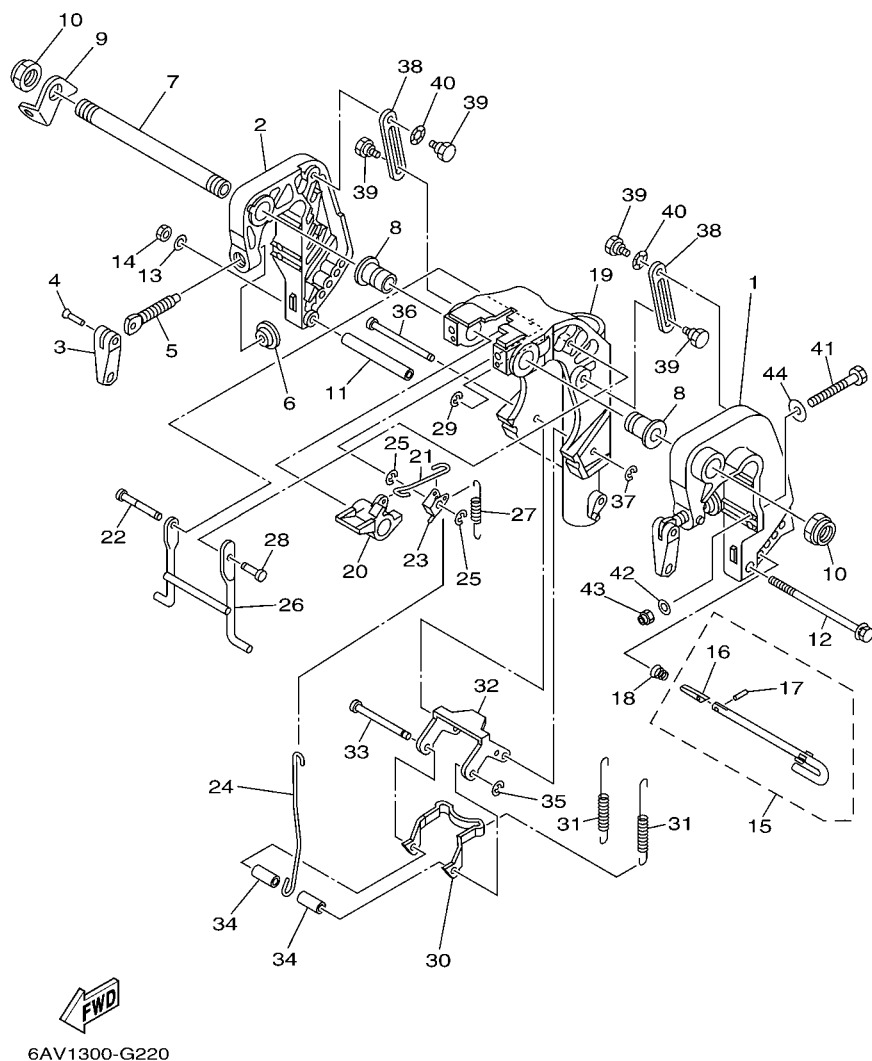
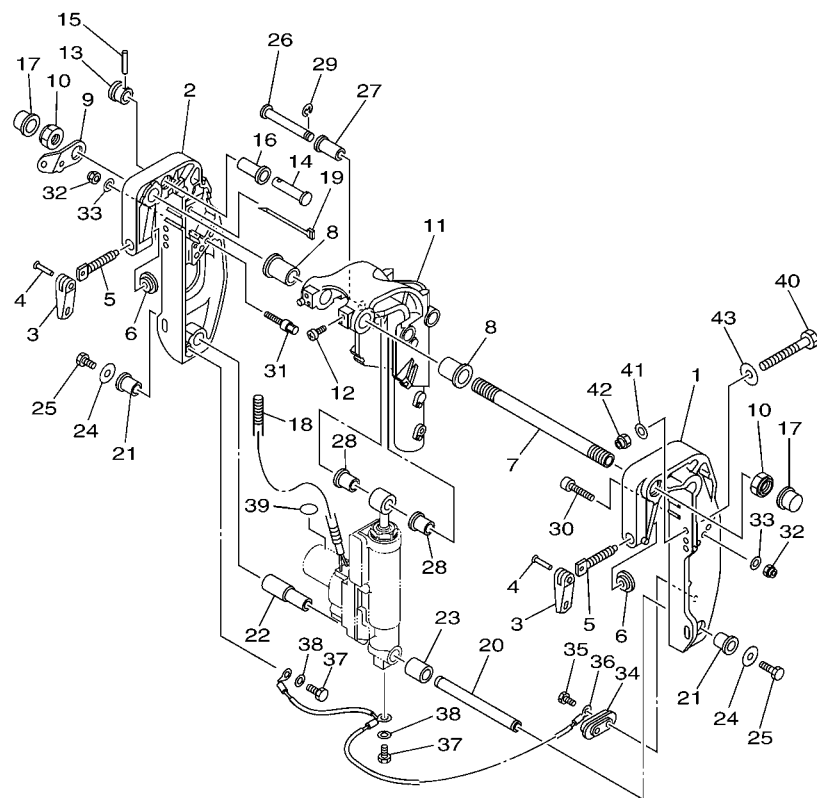


FIG. 22 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	ED	REMARKS REMARQUES
1	6AH-43111-00-4D	BRACKET, CLAMP 1 PRESSE 1	1	1		
2	6AH-43112-00-4D	BRACKET, CLAMP 2 PRESSE 2	1	1		
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2		
4	90243-04M01	PIN GOUPILLE	2	2		
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2		
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2		
7	63W-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1			
	69A-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1			FOR RIDE GUIDE FOR RIDE GUIDE
8	90386-22MA4	BUSH DOUILLE	2	2		
9	66R-43113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1		
10	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2		
11	90387-06M13	COLLAR COLLERETTE	1	1		
12	90101-06M18	BOLT BOULON	1	1		
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1		
14	95380-06700	NUT ECROU	1	1		
15	6L2-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1		
16	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1		
17	91690-30008	.PIN, SPRING .AGRAFFE	1	1		
18	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	1		
19	6AU-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1		
20	6AH-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	1		
21	6AH-43616-00	ROD, TILT LOCK TIGE	1	1		
22	68T-43646-00	SHAFT, LEVER AXE, LEIVER	1	1		
23	6AH-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	1		
24	6AH-43617-00	ROD, TILT LOCK TIGE	1	1		
25	99080-05600	CIRCLIP CIRCLIP	2	2		
26	6AH-43350-00	RECEIVER ASSY RECEIVER ASSY	1	1		




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FIG. 23 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q	REMARKS REMARQUES
1	69A-43111-01-4D	BRACKET, CLAMP 1 PRESSE 1			1	
2	69A-43112-01-4D	BRACKET, CLAMP 2 PRESSE 2			1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE			2	
4	90243-04M01	PIN GOUPILLE			2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE			2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI			2	
7	69A-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE			1	FOR RIDE GUIDE
8	90386-22MA4	BUSH DOUILLE			2	FOR RIDE GUIDE
9	69A-43113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE			1	
10	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT			2	
11	69G-43311-11-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1			1	
12	97885-08010	SCREW, PAN HEAD VIS, A ENCOCHE			2	
13	65W-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE			1	
14	65W-43191-00	SHAFT, STOPPER AXE, BUTEE			1	
15	91690-30018	PIN, SPRING AGRAFFE			1	
16	90386-14MA1	BUSH DOUILLE			1	
17	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE			2	
18	90447-10001	TUBE DURITE			1	
19	90465-13M97	CLAMP BRIDE			1	
20	69G-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR			1	
21	90386-16MA7	BUSH DOUILLE			2	
22	90386-16MA8	BUSH DOUILLE			1	
23	90387-16M02	COLLAR COLLERETTE			1	
24	90201-08M00	WASHER, PLATE RONDELLE, PLATE			2	
25	97080-08016	BOLT BOULON			2	
26	90249-12M36	PIN GOUPILLE			1	
27	90381-12M10	BUSH, SOLID DOUILLE, SOLIDE			1	



SUPPORT 2

35

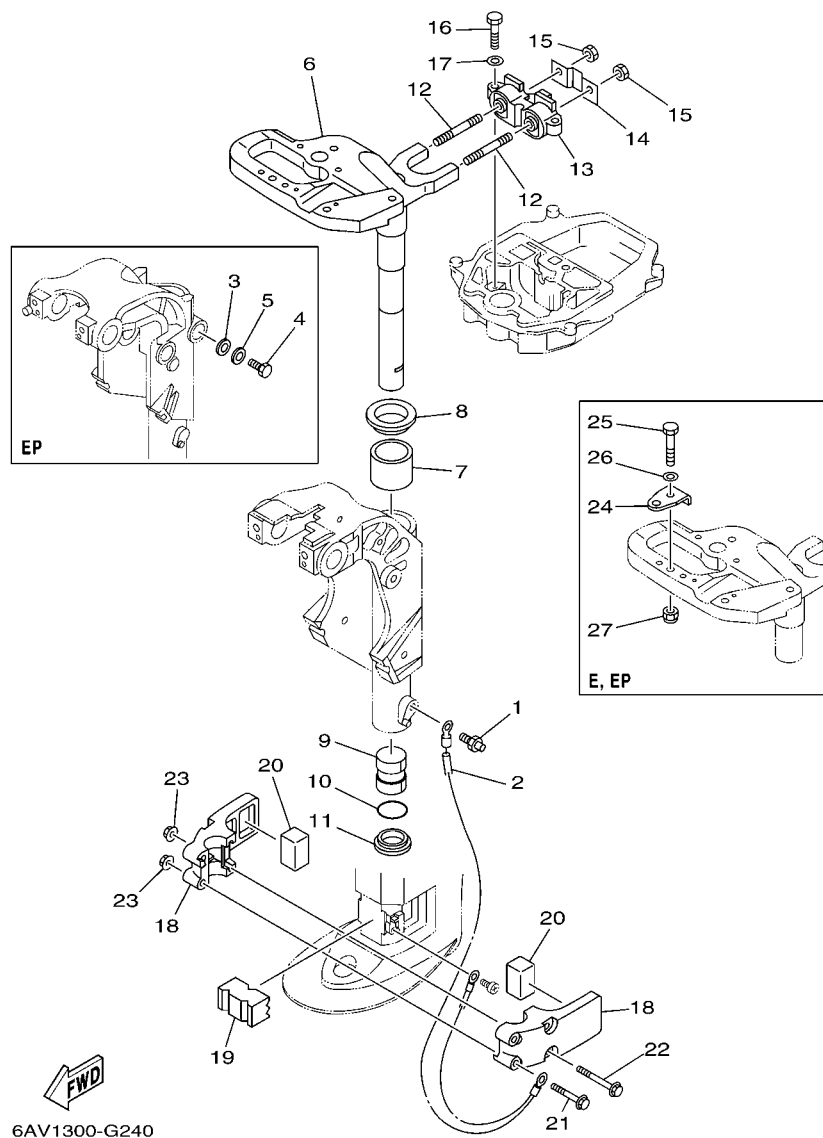
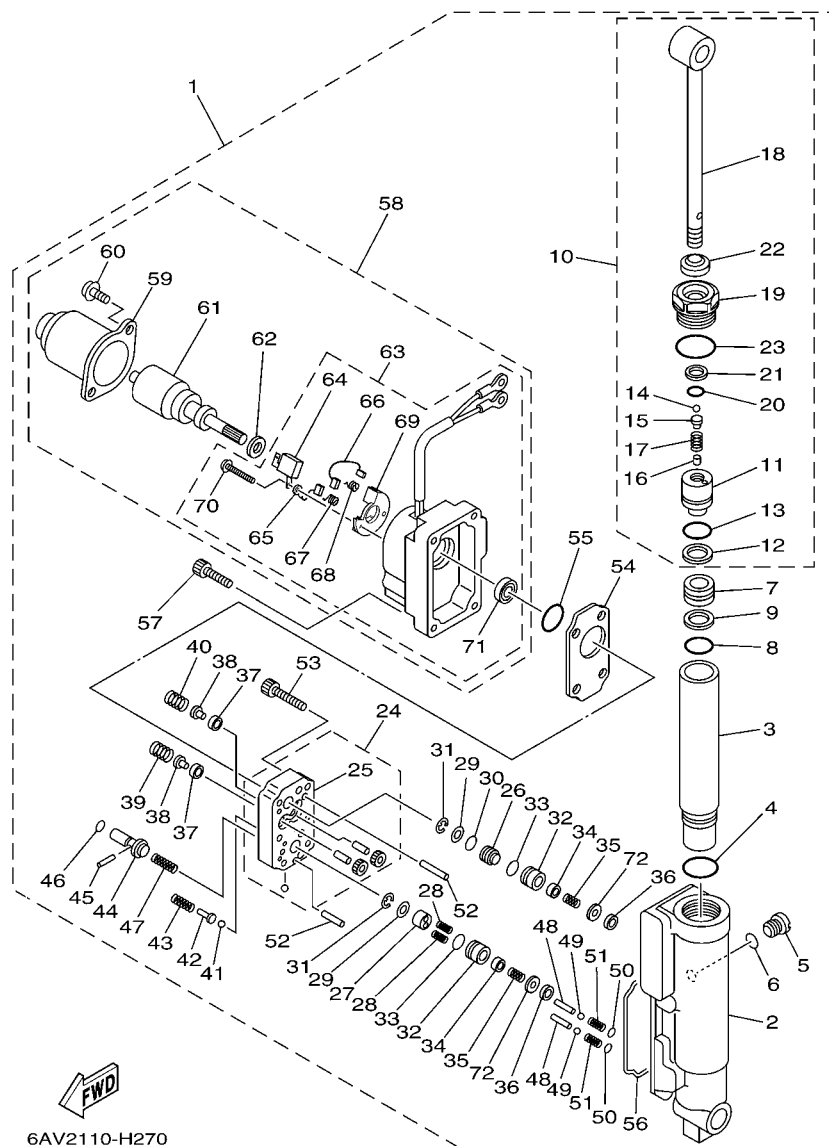


FIG. 24 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	EP	REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	1	1	
2	68T-82127-00	WIRE, LEAD 2 FIL 2	1	1	1	
3	92995-06600	WASHER RONDELLE			1	
4	97095-06014	BOLT BOULON			1	
5	92995-06600	WASHER RONDELLE			1	
6	6AU-42511-10-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	
7	90386-40001	BUSH DOUILLE	1	1	1	
8	90209-40008	WASHER RONDELLE	1	1	1	
9	90386-30048	BUSH DOUILLE	1	1	1	
10	93210-29M94	O-RING JOINT TORIQUE	1	1	1	
11	90386-30M60	BUSH DOUILLE	1	1	1	
12	90116-08M54	BOLT, STUD GOUJON	2	2	2	
13	68T-44517-10-94	MOUNT RUBBER SILENT-BLOC	1	1	1	
14	68T-44526-00	PLATE PLAQUE	1	1	1	
15	95380-08600	NUT ECROU	2	2	2	
16	97075-06025	BOLT BOULON	2	2	2	
17	92995-06600	WASHER RONDELLE	2	2	2	
18	6AU-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	2	2	
19	6AU-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	1	1	
20	682-44555-30	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	2	2	
21	90119-06012	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
22	90119-06198	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
23	90179-06M28	NUT ECROU	4	4	4	
24	63V-48511-01	HOOK, STEERING ATTACHE, DIRECTION		1	1	
25	97075-08035	BOLT BOULON		1	1	
26	92995-08600	WASHER RONDELLE		1	1	
27	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT		1	1	



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FIG. 25 POWER TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q	REMARKS REMARQUES
1	69G-43840-02-4D	POWER TILT ASSY PUISSANCE INCLINER (ENS.)			1	
2	69A-4380K-00	.CYLINDER, TILT SUB ASSY .CYLINDRE			1	
3	69A-22471-00	.CASE, CYLINDER .BOITIER, CYLINDRE			1	
4	93210-27666	.O-RING .JOINT TORIQUE			1	
5	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON			1	
6	93210-07003	.O-RING .JOINT TORIQUE			1	
7	69A-43814-00	.PISTON, FREE .PISTON			1	
8	93210-21276	.O-RING .JOINT TORIQUE			1	
9	69A-43872-00	.RING, BACK UP .RESSORT			1	
10	69A-43810-00	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS			1	
11	69A-4380D-00	.PISTON COMP. .PISTON COMP.			1	
12	93210-21276	.O-RING .JOINT TORIQUE			1	
13	69A-43872-00	.RING, BACK UP .RESSORT			1	
14	93505-32038	.BALL .BILLE			1	
15	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPE			1	
16	93604-06136	.PIN, DOWEL .CLAVETTE			1	
17	69A-43857-00	.SPRING, ABSORBER VALVE .RESSORT			1	
18	69A-43801-00	.ROD .TIGE			1	
19	69A-43811-01	.SCREW, CYLINDER END .VIS, CYLINDRE RACCORD			1	
20	6H1-43866-00	.O-RING .JOINT TORIQUE			1	
21	69A-43871-00	.RING, BACK UP .SEGMENT			1	
22	69A-43812-00	.SEAL, DUST .JOINT			1	
23	69A-43869-00	.O-RING .JOINT TORIQUE			1	
24	69A-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)			1	
25	69A-4380C-00	.GEAR HOUSING ASSY .CARTER COMP,ENGRENAGE			1	
26	69A-43841-00	.PISTON, SHUTTLE .PISTON			1	
27	69A-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2			1	

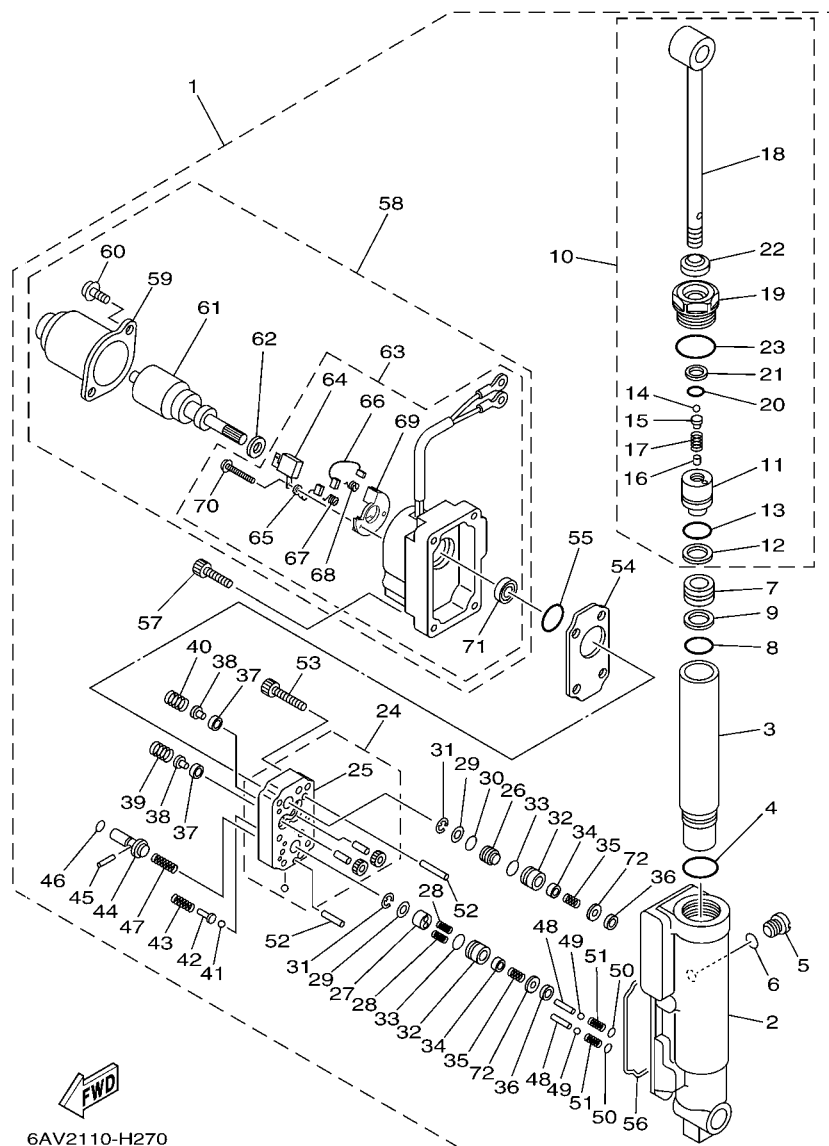


FIG. 25 POWER TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q		REMARKS REMARQUES
28	62Y-43894-00	.SPRING, SHUTTLE RETURN .RESSORT			2		
29	69A-4384F-00	.SEAL, MAIN VALVE .JOINT			2		
30	6H1-43883-00	.O-RING .JOINT TORIQUE			1		
31	99002-03600	.CLIP .CIRCLIP			2		
32	69G-4382G-00	.VALVE SEAT .JEU DE POINTEAUX			2		
33	93210-12N52	.O-RING .JOINT TORIQUE			2		
34	6T4-43808-00	.SEAT VALVE COMP. 1 .SIEGE VALVE COMP. 1			2		
35	69G-43853-00	.SPRING, MAIN VALVE .RESSORT			2		
36	69J-4381C-00	.FILTER 3 .FILTRE 3			2		
37	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT			2		
38	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE			2		
39	69A-43855-00	.SPRING, UP RELIEF .RESSORT			1		
40	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT			1		
41	93501-08001	.BALL .BILLE			2		
42	69A-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE			2		
43	69A-43824-00	.SPRING, DOWN RELIEF 2 .RESSORT 2			2		
44	69A-43848-00	.ROD, MANUAL RELEASE .TIGE			1		
45	93602-15250	.PIN, DOWEL .GOUJON			1		
46	93210-06001	.O-RING .JOINT TORIQUE			1		
47	69A-43854-00	.SPRING, MANUAL RELEASE .RESSORT			1		
48	69A-4381G-00	.PIN 1 .GOUPILLE 1			2		
49	93501-08001	.BALL .BILLE			2		
50	6H1-43883-00	.O-RING .JOINT TORIQUE			2		
51	69A-4384H-00	.SPRING .RESSORT			2		
52	93606-14081	.PIN, DOWEL .GOUPILLE			2		
53	91312-05025	.BOLT .BOULON			6		
54	69A-43816-01	.FILTER 1 .FILTRE 1			1		

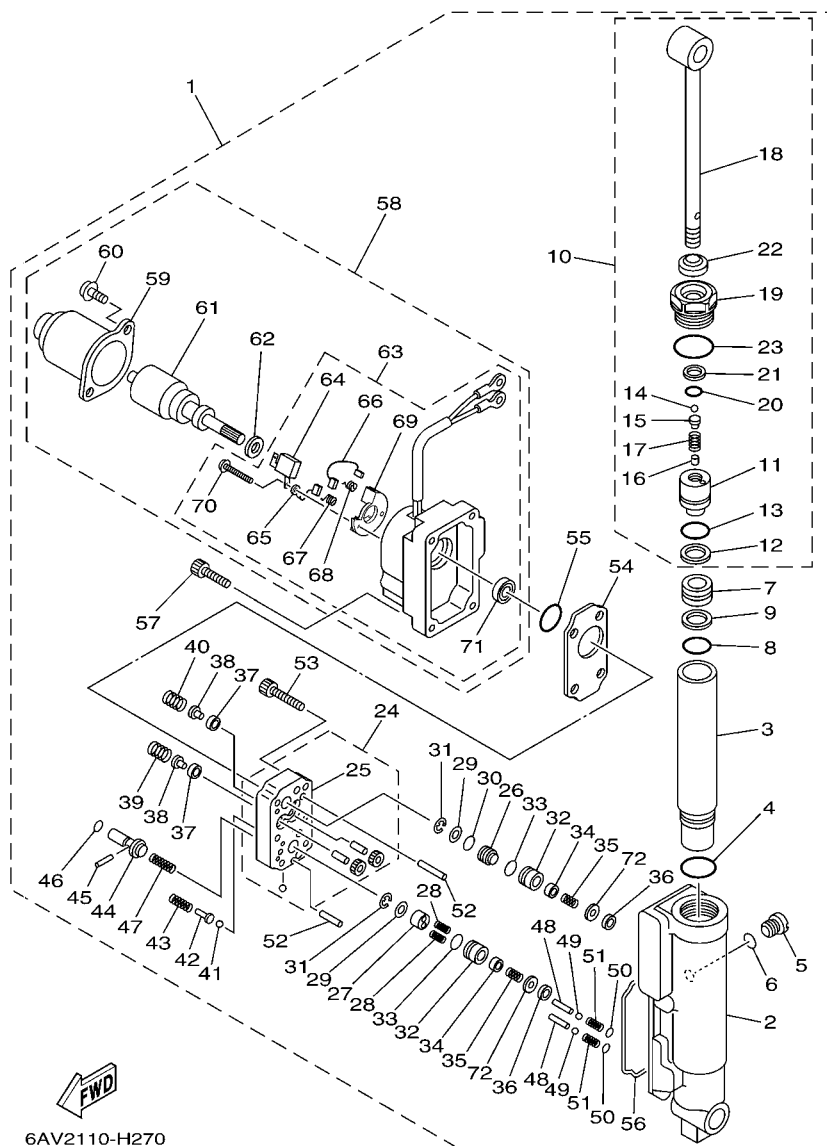


FIG. 25 POWER TILT ASSY

PUISSANCE PARER ET INCLINER

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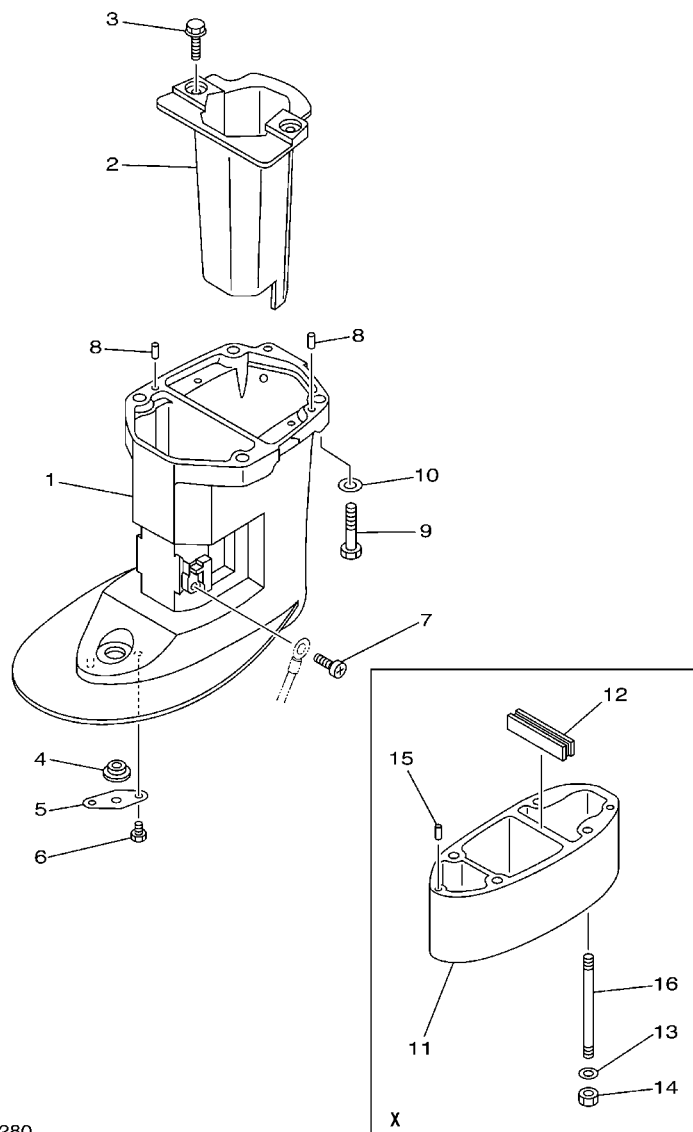


FIG. 26 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	CD		REMARKS REMARQUES
1	6AU-45111-10-4D	CASING, UPPER FOURREAU	1	1	1		
2	6AU-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	1		
3	97575-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2		
4	90480-14M54	GROMMET PASSE-FIL	1	1	1		
5	68T-45321-00	PLATE PLAQUETTE	1	1	1		
6	97095-06008	BOLT BOULON	1	1	1		
7	97885-05008	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	1		
8	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2		
9	97075-08035	BOLT BOULON	4	4	4		
10	92995-08600	WASHER RONDELLE	4	4	4		
11	69G-45211-20-4D	EXTENSION EXTENSION	1	1			X(24.3") X(24.3")
12	63V-45127-00	SEAL JOINT	1	1			X(24.3") X(24.3")
13	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	4			X(24.3") X(24.3")
14	95380-08600	NUT ECROU	4	4			X(24.3") X(24.3")
15	93604-12M07	PIN, DOWEL CLAVETTE	2	2			X(24.3") X(24.3")
16	90116-08M62	BOLT, STUD GOUJON	4	4			X(24.3") X(24.3")

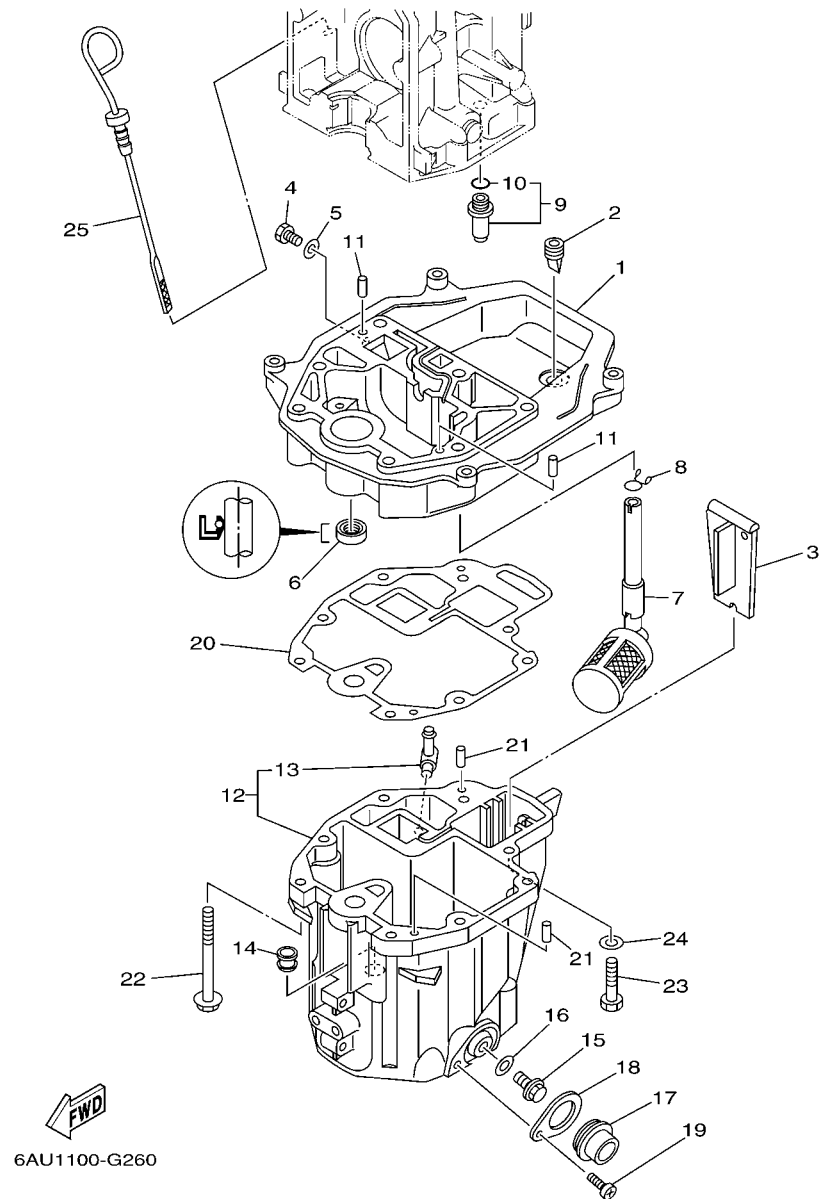


FIG. 27 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q		REMARKS REMARQUES
1	68T-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1		
2	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1		
3	68T-45181-00	PLATE PLAQUETTE	1	1	1		
4	97095-08014	BOLT BOULON	1	1	1		
5	90430-08143	GASKET JOINT	1	1	1		
6	93101-12M70	OIL SEAL JOINT SPY	1	1	1		
7	68T-13421-01	STRAINER 2 FILTRE 2	1	1	1		
8	90467-11M08	CLIP JONC	1	1	1		
9	6G8-11575-00	RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR	1	1	1		
10	93210-12M62	O-RING JOINT TORIQUE	1	1	1		
11	93606-19M23	PIN, DOWEL GOUPILLE	2	2	2		
12	68T-15311-01-5B	OIL PAN VENTILATEUR D'HUILE	1	1	1		
13	6H1-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1		
14	90480-10M28	GROMMET PASSE-FIL	1	1	1		
15	90340-10M10	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1		
16	90430-10M11	GASKET JOINT	1	1	1		
17	68T-15316-00	DAMPER 1 AMORTISSEUR 1	1	1	1		
18	68T-15317-00	SPACER, ENGINE MOUNT ENTRETOISE DE SUPPORT	1	1	1		
19	97885-05008	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	1		
20	68T-13475-00	GASKET JOINT	1	1	1		
21	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2		
22	90119-08005	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6		
23	97075-08030	BOLT BOULON	2	2	2		
24	92995-08600	WASHER RONDELLE	2	2	2		
25	68T-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1	1		

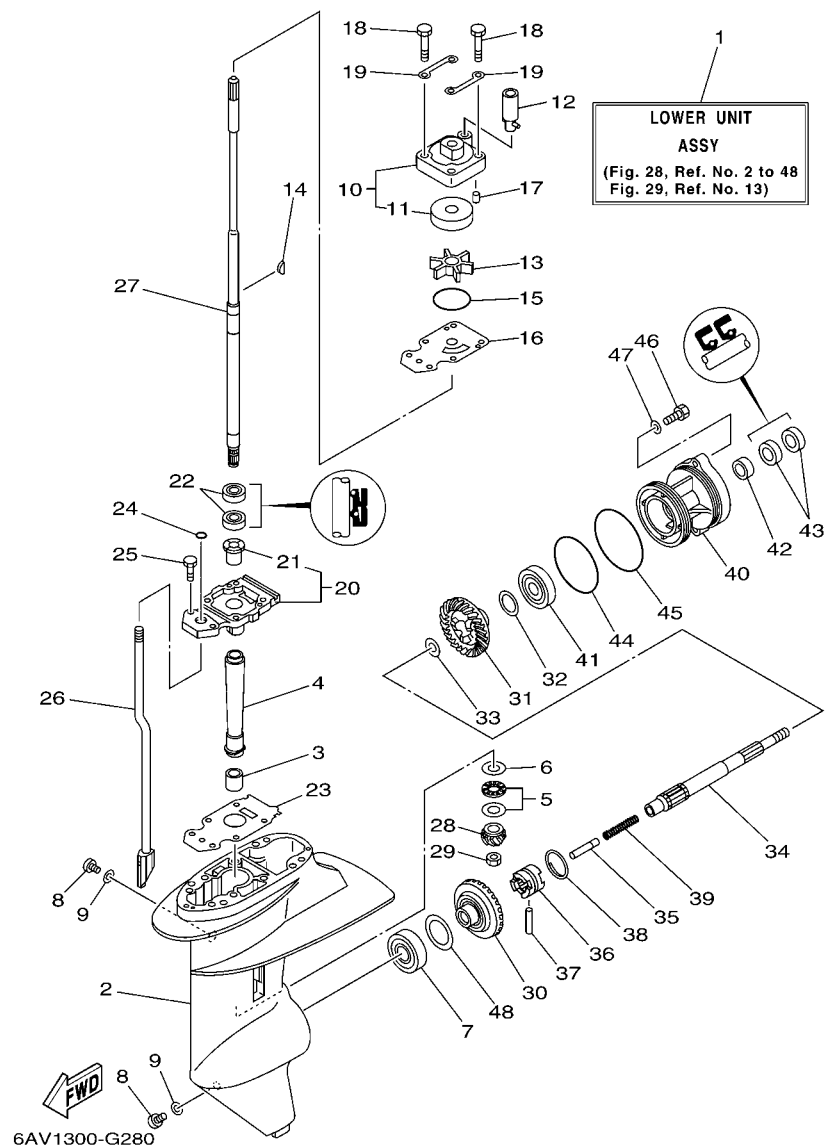


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	M	U	Q	REMARKS REMARQUES
1	69G-45300-11-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)	1	1	1	L(21.7") L(21.7") X(24.3") X(24.3")
	69G-45300-21-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)	1	1		
2	66R-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	
3	93315-314V8	BEARING ROULEMENT	1	1	1	
4	66R-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1	
5	93341-41416	BEARING CERVEAUX DE DIRECTION	1	1	1	
6	66R-45587-00	SHIM (T:1.13MM) CALE (T:1.13MM)	1	1	1	UR UR UR UR
	66R-45587-10	SHIM (T:1.20MM) CALE (T:1.20MM)	1	1	1	
7	93332-00005	BEARING ROULEMENT	1	1	1	
8	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILET DROIT	2	2	2	
9	90430-08020	GASKET JOINT	2	2	2	
10	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS)	1	1	1	
11	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
12	68T-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
13	63V-44352-01	IMPELLER TURBINE	1	1	1	
14	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	1	1	
15	93210-44398	O-RING JOINT TORIQUE	1	1	1	
16	68T-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	
17	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2	
18	97080-08045	BOLT BOULON	4	4	4	
19	63V-44328-00	PLATE PLAQUETTE	2	2	2	
20	69G-45331-01-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1	
21	626-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1	1	
22	93101-20048	OIL SEAL JOINT SPY	2	2	2	
23	69G-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1	
24	93210-06ME6	O-RING JOINT TORIQUE	1	1	1	
25	97080-08025	BOLT BOULON	2	2	2	

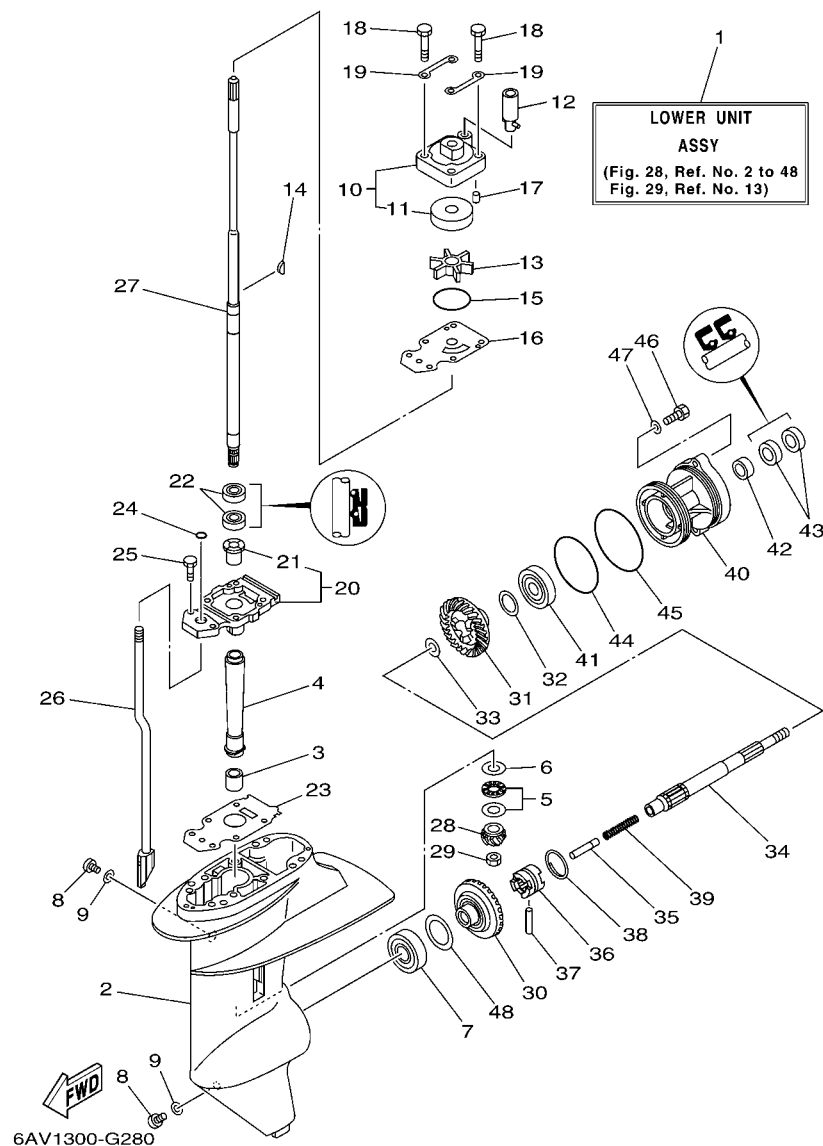


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q	REMARKS REMARQUES
26	69G-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	L(21.7") L(21.7")
	69G-44150-20	SHIFT CAM ASSY CAME D'INVERSION	1	1		X(24.3") X(24.3")
27	69G-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1	L(21.7") L(21.7")
	69G-45510-20	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1		X(24.3") X(24.3")
28	66R-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1	1	1	
29	90179-08M06	NUT ECROU	1	1	1	
30	66R-45560-01	GEAR 1 (38T) PIGNON 1 (38T)	1	1	1	
31	66R-45571-00	GEAR 2 (38T) PIGNON 2 (38T)	1	1	1	
32	626-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR UR
	626-45577-10	SHIM (T:0.20MM) CALE (T:0.20MM)	1	1	1	UR UR
	626-45577-20	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR UR
	626-45577-30	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	UR UR
	626-45577-40	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	UR UR
33	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	1	1	
34	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	
35	650-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	1	1	
36	69G-45631-00	CLUTCH, DOG CRABOT	1	1	1	
37	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1	
38	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1	
39	90501-14M09	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
40	66R-45361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	
41	93306-00501	BEARING ROULEMENT	1	1	1	
42	93315-317U2	BEARING ROULEMENT	1	1	1	
43	93101-17054	OIL SEAL JOINT SPY	2	2	2	
44	93210-74M68	O-RING JOINT TORIQUE	1	1	1	
45	93210-74316	O-RING JOINT TORIQUE	1	1	1	
46	97095-06025	BOLT BOULON	2	2	2	

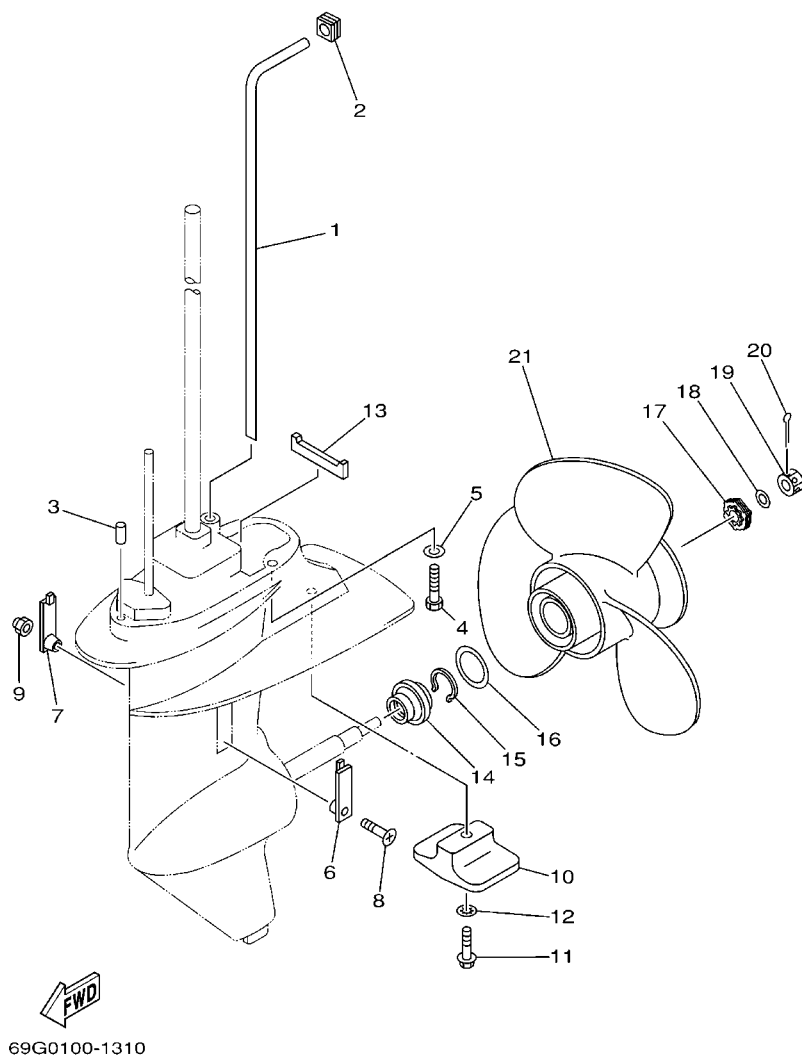


FIG. 29 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U	Q	REMARKS REMARQUES
1	68T-44361-10	TUBE, WATER TUBE D'EAU	1	1	1	L(21.7") L(21.7")
	69G-44361-20	TUBE, WATER TUBE D'EAU	1	1		X(24.3") X(24.3")
2	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
3	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2	
4	97075-08035	BOLT BOULON	4	4	4	L(21.7") L(21.7")
5	92995-08600	WASHER RONDELLE	4	4	4	L(21.7") L(21.7")
6	6G1-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1	1	
7	63V-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1	1	
8	90152-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1	
9	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1	1	
10	61N-45251-01	ANODE ANODE	1	1	1	
11	95895-06030	BOLT, FLANGE BOULON	1	1	1	
12	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1	1	
13	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	
14	6G8-45987-02	SPACER ENTRETOISE	1	1	1	
15	93450-10M04	CIRCLIP CIRCLIP, TYPE S	1	1	1	
16	90201-31MA3	WASHER, PLATE RONDELLE, PLATE	1	1	1	
17	6G8-45997-00	SPACER ENTRETOISE	1	1	1	
18	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	1	1	
19	90171-10M07	NUT, CASTLE ECROU, CRENELE	1	1	1	
20	91490-30025	PIN, COTTER GOUPILLE	1	1	1	
21	69G-45943-00-EL	PROPELLER (3X11-3/4"X7-R) HELICE (3X11-3/4"X7-R)	1	1	1	

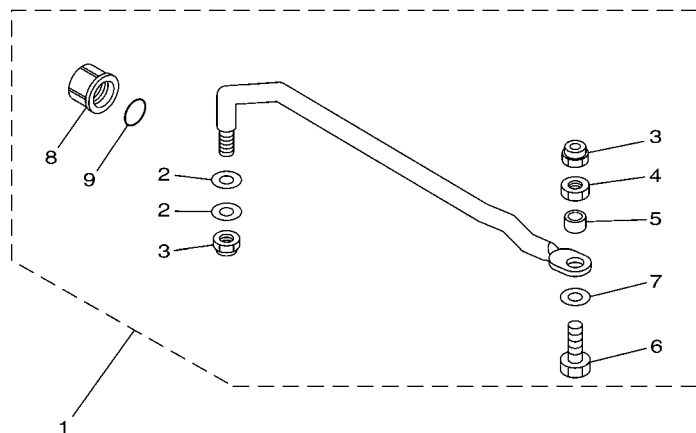


FIG. 31 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]



67M0100-8280

FIG. 32 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

[illegible]

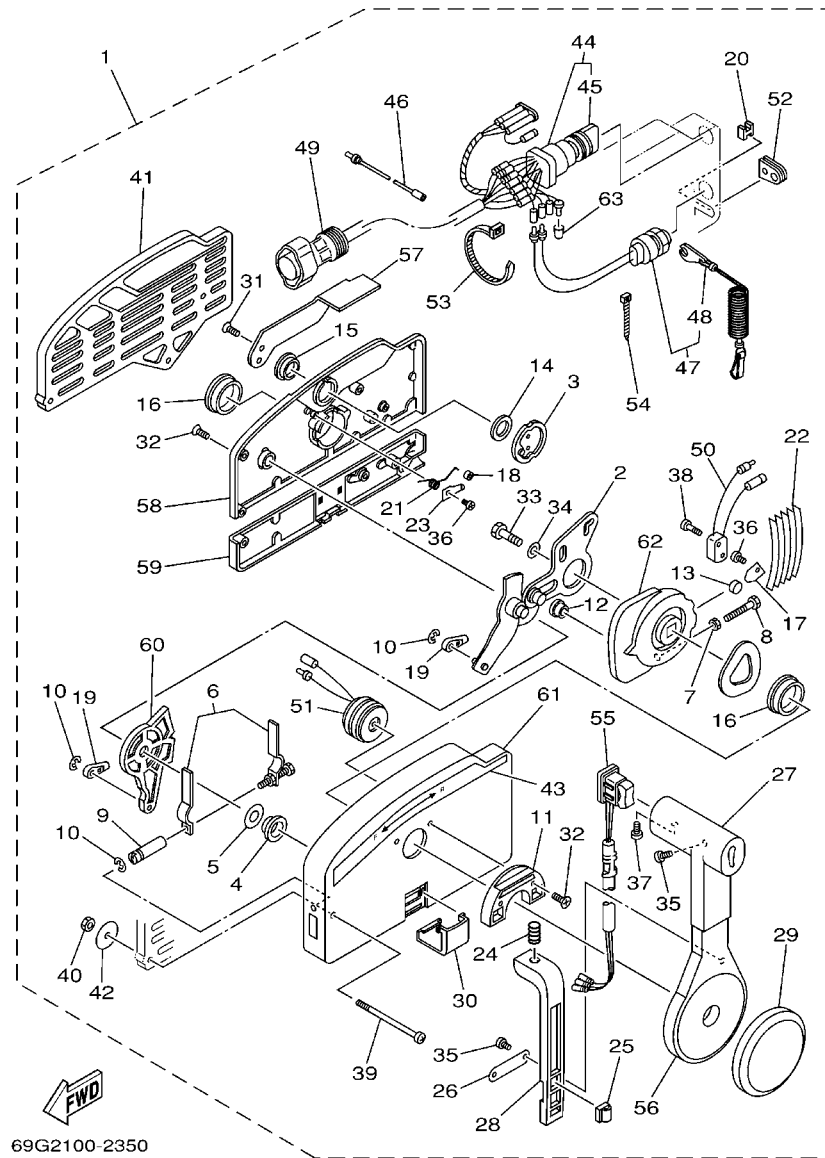


FIG. 33 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	Q	REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE			1	AP WITH PT/T SW. AP WITH PT/T SW.
	703-48201-16	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE		1		AP AP
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION		1	1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE		1	1	
4	703-48235-00	.BUSHING .COUSSINET		1	1	
5	703-48268-00	.SPACER .ENTRETOISE		1	1	
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION		1	1	
7	95380-05600	.NUT .ECROU		1	1	
8	97380-05025	.BOLT .BOULON, HEXAGONAL		1	1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		1	1	
10	93430-06024	.CIRCLIP .CLIPS		3	3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU		1	1	
12	703-48252-00	.ROLLER, CAM .POULIE		1	1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		1	1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE		1	1	
15	703-48243-00	.BUSHING .COUSSINET		1	1	
16	703-48236-00	.BUSHING 1 .POULIE		2	2	
17	703-48189-00	.RETAINER .FLASQUE		1	1	
18	703-48234-00	.ROLLER, DETENT .POULIE		1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE		2	2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER		1	1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT		1	1	
22	703-48238-00	.SPRING, DETENT .RESSORT		5	5	
23	703-48246-00	.SPACER .ENTRETOISE		1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT		1	1	
25	703-82594-00	.CLAMP .BRIDE			1	WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE		1	1	

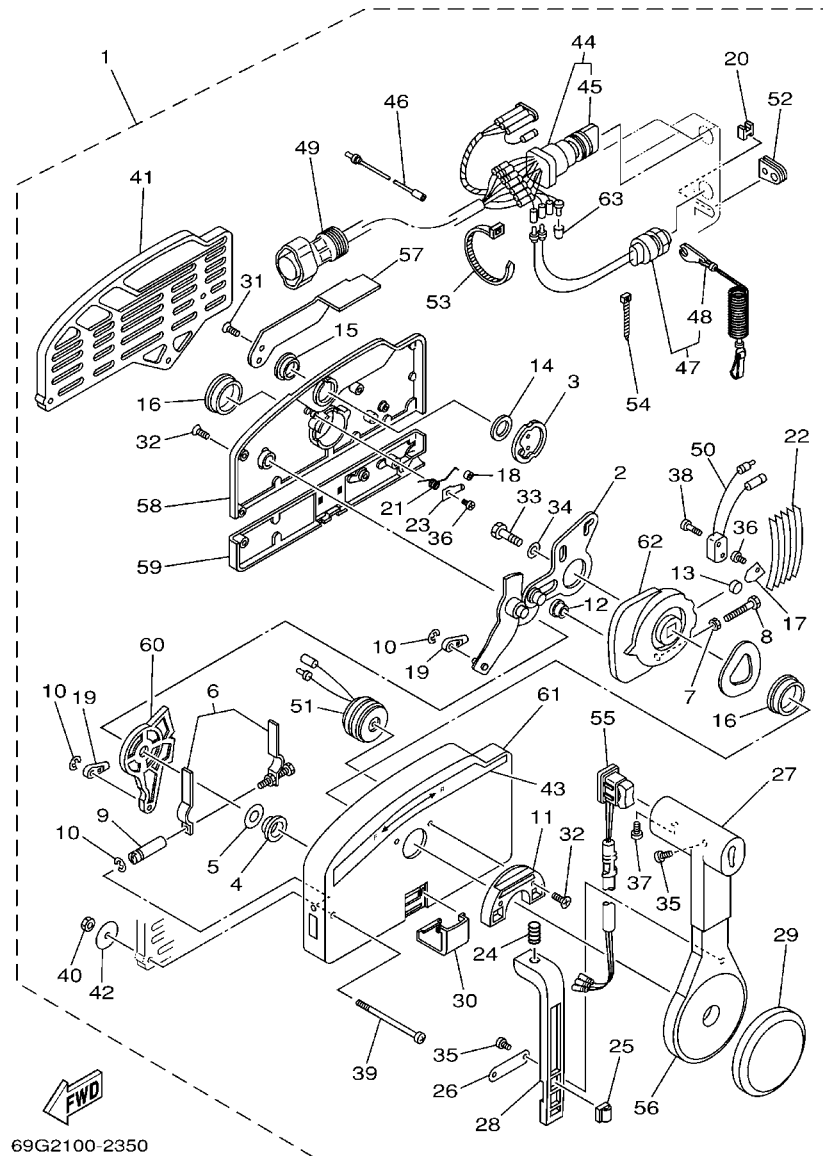


FIG. 33 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	U	Q	REMARKS REMARQUES
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1	1	SINGLE SINGLE
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL		1	1	
29	703-48225-00	.COVER .COUVERCLE		1	1	
30	703-48219-00	.COVER, LEAD .COUVERCLE		1	1	
31	703-48281-00	.SCREW .VIS		2	2	
32	703-48282-00	.SCREW .VIS		7	7	
33	97380-08030	.BOLT .BOULON, HEXAGONAL		1	1	
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE		1	1	
35	98580-04010	.SCREW, PAN HEAD .VIS		3	3	
36	98580-04006	.SCREW, PAN HEAD .VIS		2	2	
37	98580-05010	.SCREW, PAN HEAD .VIS		1	1	
38	98580-03015	.SCREW, PAN HEAD .VIS		2	2	
39	703-48291-10	.SCREW (M6) .VIS (M6)		3	3	
40	95380-06600	.NUT, HEXAGON .ECROU		3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE		1	1	SINGLE SINGLE
42	701-48287-00	.WASHER .RONDELLE		3	3	
43	703-48215-00	.GRAPHIC .ADHESIF		1	1	
44	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		1	1	
45	703-82577-00	.CAP, KEY .CABOCHON		1	1	
46	703-82531-00	.WIRE, LEAD (L70) .FIL (L70)		1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1	1	
48	682-82556-00	.LANYARD, STOP SWITCH .PLAQUETTE		1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, FAISCEAU DE FILS (4)		1	1	(10P) (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1	1	
51	703-83383-02	.BUZZER .RONFLEUR		1	1	
52	703-48284-00	.GROMMET .PASSE-FIL		1	1	
53	703-82591-00	.BAND .COLLIER		1	1	

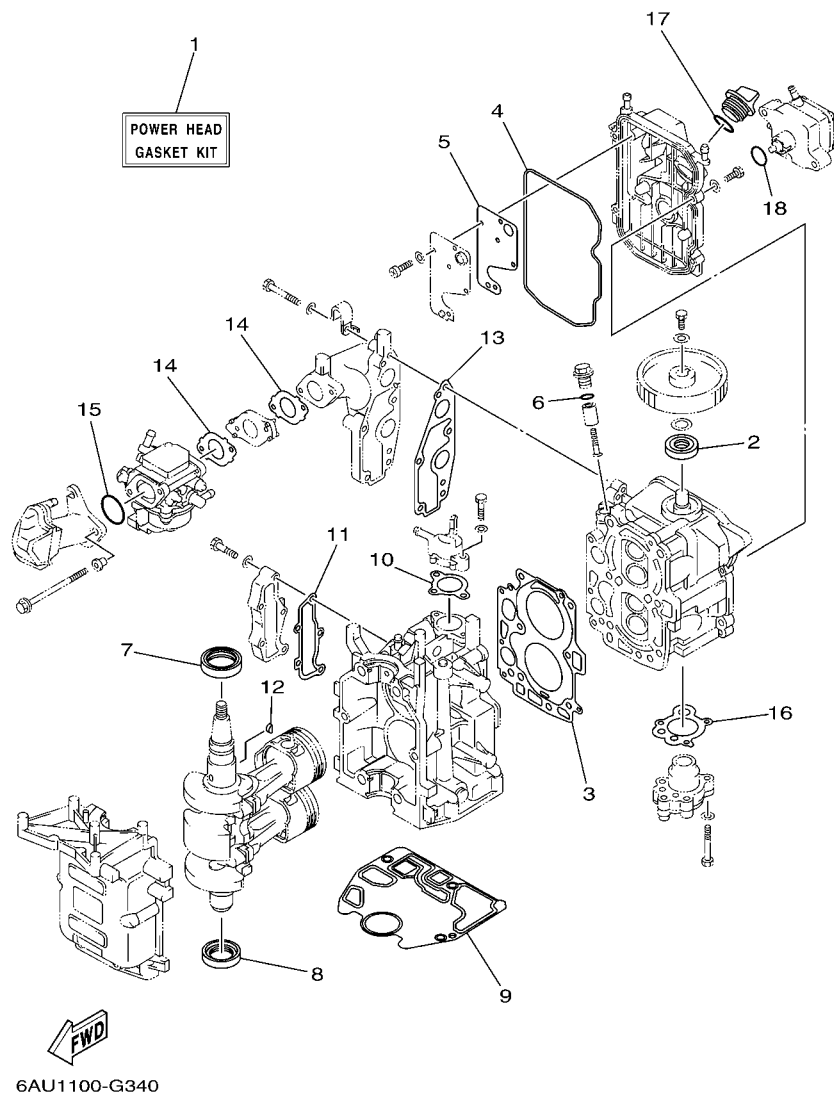


FIG. 34 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	CD		REMARKS REMARQUES
1	6AU-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1		
2	93102-18M21	.OIL SEAL .JOINT SPY	1	1	1		
3	68T-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1		
4	68T-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1	1		
5	68T-11169-A0	.GASKET, BREATHER COVER .JOINT, COUVERCLE DE RENIFLARD	1	1	1		
6	93210-13M63	.O-RING .JOINT TORIQUE	1	1	1		
7	93102-30M22	.OIL SEAL .JOINT SPY	1	1	1		
8	93101-25M69	.OIL SEAL .JOINT SPY	1	1	1		
9	68T-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	1		
10	6G8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	1	1		
11	68T-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1		
12	90280-03M01	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1		
13	68T-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1		
14	68T-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	2	2		
15	93210-31MJ5	.O-RING .JOINT TORIQUE	1	1	1		
16	68T-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1	1		
17	93210-24M79	.O-RING .JOINT TORIQUE	1	1	1		
18	93210-20M65	.O-RING .JOINT TORIQUE	1	1	1		

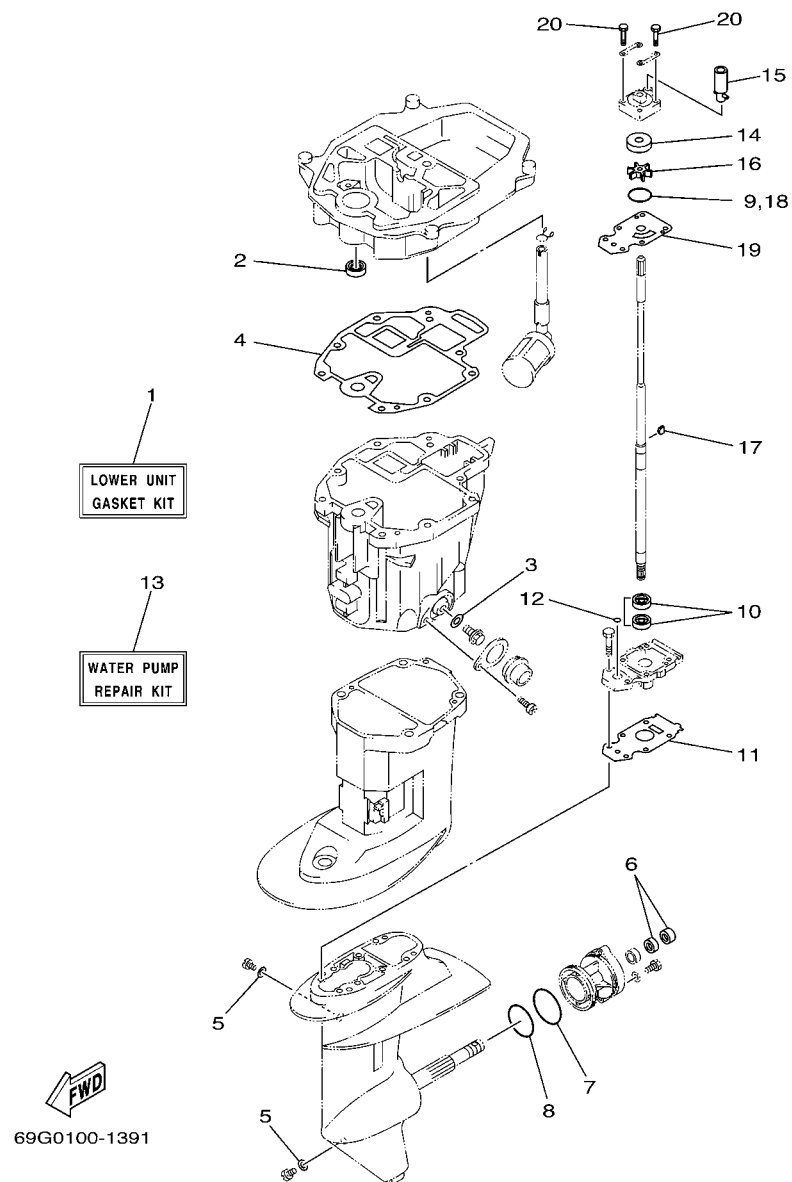


FIG. 36 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	MH	E	U		REMARKS REMARQUES
1	69G-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1		
2	93101-12M70	.OIL SEAL .JOINT SPY	1	1	1		
3	90430-10M11	.GASKET .JOINT	1	1	1		
4	68T-13475-00	.GASKET .JOINT	1	1	1		
5	90430-08020	.GASKET .JOINT	2	2	2		
6	93101-17054	.OIL SEAL .JOINT SPY	2	2	2		
7	93210-74316	.O-RING .JOINT TORIQUE	1	1	1		
8	93210-74M68	.O-RING .JOINT TORIQUE	1	1	1		
9	93210-44398	.O-RING .JOINT TORIQUE	1	1	1		
10	93101-20048	.OIL SEAL .JOINT SPY	2	2	2		
11	69G-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1	1		
12	93210-06ME6	.O-RING .JOINT TORIQUE	1	1	1		
13	69G-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1		
14	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1		
15	68T-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1		
16	63V-44352-01	.IMPELLER .TURBINE	1	1	1		
17	664-44338-00	.KEY, WOODRUFF .CLAVETTE, VOLANT	1	1	1		
18	93210-44398	.O-RING .JOINT TORIQUE	1	1	1		
19	68T-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1		
20	97080-08045	.BOLT .BOULON	4	4	4		

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
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68T-11605-01	3 - 8	68T-13646-A0	6 - 8	63V-15705-01	10 - 8	68T-26393-00	17 - 14	6AH-42508-00	19 - 1		23 - 6		
6AU-11631-00-96	3 - 7		34 - 14	68T-15710-13	10 - 1	68T-28100-00	9 - 33	6AU-42511-10-4D	24 - 6	6E7-43116-00	22 - 5		
68T-11633-00	3 - 9	68T-14126-00	7 - 24	68T-15711-03	10 - 2	67F-2812A-00	13 - 28	68T-42525-01	19 - 2		23 - 5		
6AU-11635-00	3 - 7	68T-14271-00	6 - 9	63V-15713-00	10 - 6		14 - 39	6AH-42527-00	19 - 15	6E0-43118-01	22 - 3		
6AU-11636-00	3 - 7	6AU-14301-20	7 - 1	63V-15714-00	10 - 4	6AU-28199-72-D0	9 - 34	65W-42528-00	19 - 8		23 - 3		
6AU-11650-00	3 - 5	6AU-14301-50	7 - 1	68T-15716-00	10 - 7	6AU-28199-72-E0	9 - 34	68T-42561-00	19 - 6	69A-43131-00	22 - 7		
67D-11654-00	3 - 6	6AU-1431A-00	7 - 17	66T-15731-00	10 - 21	6AU-28199-72-F0	9 - 34	67C-42562-00	19 - 4		23 - 7		
67D-12111-00	5 - 1	6AU-1431B-00	7 - 14	66T-15734-00	10 - 19	6AU-28199-72-G0	9 - 34	6AV-42610-00-4D	1 - 1	63W-43131-01	22 - 7		
60R-12113-00	5 - 4	6E5-14321-00	7 - 2	63V-15741-00	10 - 5	6AU-28199-72-H0	9 - 34	6AV-42610-10-4D	1 - 1	6E5-43145-01	31 - 8		
68T-12116-00	5 - 3	68T-14323-20	7 - 21	63V-15744-00	10 - 11	6AU-28199-72-S0	9 - 34	6AV-42610-30-4D	1 - 1	6G5-43145-01	23 - 17		
7NJ-12117-00	5 - 5	6E7-14325-00	9 - 15	6G1-15755-00	10 - 14	6AU-28199-82-K0	9 - 35	6AU-42613-00	1 - 2	68T-43155-00	19 - 18		
7NJ-12118-00	5 - 6	6J8-14334-00	7 - 3	68T-15762-00	10 - 24	6AU-28199-82-L0	9 - 35	60R-42615-00	1 - 6	69A-43155-00	23 - 39		
51Y-12119-00	5 - 7	6AU-14335-00	7 - 15	68T-15764-00	10 - 13	6AU-28199-82-M0	9 - 35	68T-42649-00	1 - 10	6L2-43160-01	22 - 15		
67D-12121-00	5 - 2	6AU-14371-00	7 - 16	63V-15767-01	10 - 9	6AU-28199-82-N0	9 - 35	6G1-42651-02	1 - 4	689-43165-00	22 - 16		
6G9-12138-60	8 - 19	6AU-14373-00	7 - 26	68T-15770-00	10 - 20	6AU-28199-82-P0	9 - 35	68T-42652-00	1 - 7	63V-43191-00	22 - 28		
68T-12146-00	5 - 8	6AU-14379-00	7 - 25	68T-15774-00	20 - 30	6AU-28199-82-R0	9 - 35	69A-42675-00	1 - 14	65W-43191-00	23 - 14		
68T-12151-00	5 - 12	6AU-14385-00	7 - 5	68T-15774-10	21 - 39	6AU-41113-00-1S	2 - 13	6AU-42677-00	1 - 13	65W-43192-00	23 - 13		
6G8-12158-00	5 - 14		35 - 3	6G1-15779-00	10 - 16	68T-41114-A0	2 - 15	66R-42678-20	1 - 11	6AU-43311-10-4D	22 - 19		
6G8-12159-00	5 - 13	67D-14386-00	7 - 7	68T-15784-00	10 - 10		34 - 11	6AV-42686-00	1 - 13	69G-43311-11-4D	23 - 11		
68T-12171-00	8 - 2		35 - 4	6A0-15789-00	10 - 17	68T-41137-00-94	27 - 1	68T-42710-01-4D	17 - 1	6AH-43350-00	22 - 26		
66M-12411-01	2 - 6	647-14395-60	20 - 29	68T-15793-00	10 - 12	6AU-41211-00	20 - 21	68T-42716-10	17 - 5	68T-43611-00	22 - 33		
688-12412-00	2 - 7		21 - 36	68T-15794-00	10 - 18		21 - 28	65W-42717-00	17 - 18	6AH-43614-00	22 - 30		

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6AH-43615-00	22 - 32	69A-43871-00	25 - 21	68T-44366-00	28 - 12	69G-45943-00-EL	29 - 21	701-48310-90	32 - 2	6AH-81995-40	10 - 25
6AH-43616-00	22 - 21	69A-43872-00	25 - 9		36 - 15	6G8-45987-02	29 - 14	701-48320-00	32 - 2		11 - 19
6AH-43617-00	22 - 24		25 - 13	6H3-44391-01	17 - 9	6G8-45997-00	29 - 17	68T-48321-01	18 - 44	6AH-81995-50	10 - 26
6AH-43627-00	22 - 38	69A-43878-00	25 - 57	68T-44517-10-94	24 - 13	68T-46241-00	8 - 7	663-48344-00	21 - 23		11 - 20
6AH-43631-00	22 - 20	65W-43879-01	25 - 70	68T-44526-00	24 - 14	6AU-46297-00	8 - 13		21 - 37	6AG-81996-00	11 - 25
689-43633-00	19 - 7	65W-4387G-00	25 - 62	6AU-44551-00-4D	24 - 18	703-48152-00	33 - 57	66R-48344-00	18 - 51	69G-82105-00	13 - 2
6AH-43641-00	22 - 23	69G-43880-01	25 - 58	682-44555-30	24 - 20	703-48153-00	33 - 3	703-48345-01	33 - 19		14 - 1
68T-43646-00	22 - 22	69G-43881-01	25 - 63	6AU-44557-00	24 - 19	703-48189-00	33 - 17	703-48358-00	33 - 20	6G8-82117-00	13 - 4
68T-43659-00	22 - 36	65W-43882-01	25 - 71	6AU-45111-10-4D	26 - 1	703-48198-00	33 - 14	63V-48511-01	24 - 24		14 - 5
69A-43801-00	25 - 18	6H1-43883-00	25 - 30	63V-45127-00	26 - 12	703-48201-16	32 - 1	68T-48531-00	21 - 1	6A0-82119-00	12 - 18
65W-43804-01	25 - 59		25 - 50	68T-45181-00	27 - 3		33 - 1	63D-48538-00	18 - 43	6G5-82119-00	14 - 35
65W-43805-01	25 - 61	65W-43887-01	25 - 60	69G-45211-20-4D	26 - 11	703-48205-17	32 - 1		20 - 17	63V-82127-00	23 - 36
6T4-43808-00	25 - 34	6H1-4388E-11	25 - 5	6G1-45214-00	29 - 6		33 - 1	66R-48538-00	18 - 42	68T-82127-00	24 - 2
69A-4380C-00	25 - 25	69G-4388F-00	25 - 72	63V-45215-00	29 - 7	703-48211-01	33 - 61	68T-48538-00	20 - 14	68T-82127-10	12 - 20
69A-4380D-00	25 - 11	65W-43891-01	25 - 66	65W-45251-00	23 - 34	703-48212-00	33 - 58	682-48538-50	21 - 2	68T-82150-00	13 - 25
65W-4380F-01	25 - 69	65W-43892-01	25 - 65	61N-45251-01	29 - 10	703-48213-00	33 - 59	68T-61350-10	31 - 1		14 - 36
69A-4380K-00	25 - 2	62Y-43894-00	25 - 28	69G-45300-11-4D	28 - 1	703-48215-00	33 - 43	6E5-61355-00	31 - 6	66V-82151-00	13 - 26
69A-43810-00	25 - 10	66R-44111-00-4D	18 - 30	69G-45300-21-4D	28 - 1	703-48219-00	33 - 30	68T-81328-00	11 - 9		14 - 37
69A-43811-01	25 - 19	6AU-44111-10	21 - 19	66R-45311-01-4D	28 - 2	703-48221-00	33 - 56	6AV-81337-00	11 - 16	68T-82171-01	13 - 27
69A-43812-00	25 - 22	68T-44113-01	18 - 39	69G-45315-A0	28 - 23	703-48222-00	33 - 27	68T-81800-00	16 - 4		14 - 38
69A-43814-00	25 - 7	66R-44114-00	18 - 49		36 - 11	703-48223-00	33 - 28	689-81807-12	16 - 6	65W-82181-00	25 - 64
69A-43816-01	25 - 54		21 - 13	626-45316-09	28 - 21	703-48224-00	33 - 55	689-81809-11	16 - 10	6E3-82370-21	12 - 14
69G-43818-00	23 - 20	65W-44116-00	20 - 7	68T-45321-00	26 - 5	703-48225-00	33 - 29	689-81810-11	16 - 12	67F-82504-00	12 - 19
69J-4381C-00	25 - 36		21 - 12	69G-45331-01-5B	28 - 20	703-48226-00	33 - 26	689-81811-11	16 - 14	703-82510-43	33 - 44
69A-4381G-00	25 - 48	66R-44116-00	18 - 40	66R-45361-00-4D	28 - 40	703-48227-00	33 - 24	689-81812-11	16 - 15	68T-82522-00	12 - 2
69A-43824-00	25 - 43	66R-44117-00	20 - 8	63V-45375-00	29 - 13	703-48232-00	33 - 62	689-81813-10	16 - 16	703-82531-00	33 - 46
69G-4382G-00	25 - 32	66R-44118-00	18 - 41	69G-45510-10	28 - 27	703-48234-00	33 - 18	689-81820-11	16 - 17	703-82540-00	33 - 50
69A-43830-00	25 - 24	68T-44121-02	20 - 2	69G-45510-20	28 - 27	703-48235-00	33 - 4	68T-81822-01-94	16 - 1	703-82542-00	33 - 63
69G-43840-02-4D	25 - 1		21 - 7	66R-45536-00	28 - 4	703-48236-00	33 - 16	689-81826-10	16 - 18	682-82556-00	15 - 2
69A-43841-00	25 - 26	68T-44143-10	20 - 10	66R-45551-00	28 - 28	703-48238-00	33 - 22	6F5-81830-10	16 - 7		33 - 48
6H1-43844-10	25 - 38		21 - 15	66R-45560-01	28 - 30	703-48243-00	33 - 15	689-81831-00	16 - 8	703-82563-02	33 - 55
69A-43848-00	25 - 44	69G-44150-10	28 - 26	66R-45571-00	28 - 31	703-48244-00	33 - 21	689-81840-11	16 - 13	65W-82575-01	15 - 1
69A-4384F-00	25 - 29	69G-44150-20	28 - 26	626-45577-00	28 - 32	703-48245-00	33 - 11	689-81847-11	16 - 9	688-82575-01	33 - 47
6H1-4384G-11	25 - 37	66R-44173-00	18 - 31		28 - 48	703-48246-00	33 - 23	689-81850-11	16 - 11	703-82577-00	33 - 45
69A-4384H-00	25 - 51	6E0-44191-11	18 - 50	626-45577-10	28 - 32	701-48248-00	33 - 13	68T-81857-00	16 - 5	689-8257Y-00	15 - 3
69A-4384M-00	25 - 27	63V-44301-00	28 - 10		28 - 48	703-48252-00	33 - 12	69G-81925-00	14 - 32	69G-82580-00	13 - 1
69G-43853-00	25 - 35	63V-44322-00	28 - 11	626-45577-20	28 - 32	703-48261-01	33 - 2	68T-81940-00	13 - 6	6N6-82582-00	14 - 4
69A-43854-00	25 - 47		36 - 14		28 - 48	703-48264-00	33 - 6		14 - 7	688-8258A-20	33 - 49
69A-43855-00	25 - 39	68T-44323-00	28 - 16	626-45577-30	28 - 32	703-48265-00	33 - 9	68T-81945-01	13 - 10	69G-82590-10	14 - 2
6H1-43856-10	25 - 40		36 - 19		28 - 48	703-48268-00	33 - 5		14 - 11	703-82591-00	33 - 53
69A-43857-00	25 - 17	63V-44328-00	28 - 19	626-45577-40	28 - 32	703-48271-00	33 - 60	69G-81948-01	14 - 30	703-82592-00	33 - 54
N35-43862-10	25 - 55	664-44338-00	28 - 14		28 - 48	703-48281-00	33 - 31	69G-81950-00	14 - 27	703-82594-00	33 - 25
6H1-43866-00	25 - 20		36 - 17	66R-45587-00	28 - 6	703-48282-00	33 - 32	68T-81960-00	12 - 15	68T-82594-10	18 - 46
69A-43869-00	25 - 23	63V-44352-01	28 - 13	66R-45587-10	28 - 6	703-48284-00	33 - 52	664-81970-62	12 - 15	703-83383-02	33 - 51
65W-4386A-00	25 - 15		36 - 16	683-45611-00	28 - 34	701-48287-00	33 - 42	6AH-81994-40	10 - 29	65W-84342-00	17 - 27
69A-4386A-00	25 - 42	68T-44361-10	29 - 1	69G-45631-00	28 - 36	703-48291-10	33 - 39		11 - 23	68F-85119-00	17 - 2
65W-4386K-01	25 - 67	69G-44361-20	29 - 1	648-45633-00	28 - 38	703-48293-10	33 - 41	6AH-81994-50	10 - 30	68T-85410-00	12 - 22
65W-4386L-00	25 - 68	63V-44365-10	29 - 2	650-45635-00	28 - 35	701-48310-80	32 - 2		11 - 24	68T-85520-00	11 - 2

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
68T-85533-00	11 - 4	90110-08M05	23 - 30	90201-06M62	20 - 23	90386-40001	24 - 7	90465-13M97	23 - 19	92995-05600	19 - 12
68T-85533-10	11 - 4	90116-08M54	24 - 12		21 - 30	90386-40M99	18 - 26	90467-09M09	9 - 7		21 - 22
68T-85540-00	12 - 1	90116-08M62	26 - 16	90201-06M94	8 - 6	90387-05M05	19 - 9		9 - 10	92995-06100	9 - 25
68T-85542-00	12 - 6	90116-10040	18 - 56	90201-08065	19 - 17	90387-05M11	19 - 10		9 - 29		13 - 8
68T-85550-01	11 - 1	90119-05018	19 - 3	90201-08M00	23 - 24	90387-06138	22 - 34	90467-11M08	27 - 8		14 - 9
68T-85550-11	11 - 1	90119-06012	24 - 21	90201-08MA4	22 - 44	90387-06176	17 - 4	90468-18001	20 - 11		17 - 21
680-85570-01	12 - 10	90119-06014	11 - 6		23 - 43	90387-06M03	14 - 28		21 - 16	92995-06600	4 - 13
68T-85580-01	11 - 3	90119-06049	4 - 8	90201-10M02	18 - 17	90387-06M13	22 - 11	90468-18008	21 - 24		6 - 18
6H2-85582-00	11 - 5	90119-06198	24 - 22		29 - 18	90387-06M59	20 - 20		21 - 38		8 - 18
68T-85711-60	10 - 28	90119-06M56	14 - 29	90201-10M20	31 - 2		21 - 27	90480-06M19	17 - 28		9 - 4
	11 - 22	90119-06MA1	11 - 8	90201-10M63	31 - 7	90387-06M70	6 - 12	90480-10627	8 - 14		9 - 26
68T-86111-00	13 - 18		11 - 8	90201-12472	11 - 15	90387-10M42	31 - 5	90480-10M28	27 - 14		10 - 23
	14 - 20	90119-06MA2	2 - 10	90201-13201	8 - 5	90387-13M56	5 - 9	90480-13018	13 - 15		11 - 18
68T-86112-00	13 - 14	90119-06MA3	2 - 16	90201-17682	28 - 33	90387-14M03	5 - 10		14 - 17		12 - 5
	14 - 16		6 - 5	90201-31MA3	29 - 16	90387-16M02	23 - 23	90480-14M54	26 - 4		12 - 9
68T-86117-00	13 - 23	90119-06MA5	6 - 4	90201-43M00	18 - 23	90430-08020	28 - 9	90480-21M82	17 - 3		12 - 13
	14 - 25	90119-08005	27 - 22	90202-10M56	19 - 5		36 - 5	90480-25003	12 - 11		12 - 17
6AU-W0001-00	34 - 1	90119-08020	16 - 3	90202-26M59	18 - 38	90430-08143	27 - 5	90501-12M40	5 - 11		13 - 9
69G-W0001-20	36 - 1	90119-08046	16 - 2	90202-43M57	18 - 25	90430-10M11	27 - 16	90501-14M09	28 - 39		13 - 12
68T-W0070-20	1 - 12	90119-08M29	2 - 4	90204-06M00	14 - 34		36 - 3	90501-23215	18 - 18		13 - 17
68T-W0070-60	1 - 12	90119-08M76	16 - 19	90206-10M24	22 - 40	90445-09M20	6 - 7	90502-10M07	22 - 18		14 - 10
69G-W0078-00	36 - 13	90149-05M13	18 - 16	90206-26M25	18 - 37	90445-10046	9 - 5	90506-20025	22 - 27		14 - 13
69G-W0084-00-4D	18 - 1	90151-05003	18 - 47	90206-43M22	18 - 24	90445-10M50	9 - 9	90506-23016	22 - 31		14 - 19
6AU-W0093-00	35 - 1	90152-05M04	29 - 8	90209-10M26	19 - 13	90445-16010	9 - 11	91312-05025	25 - 53		16 - 25
6AU-W009A-01-1S	4 - 1	90157-05M16	30 - 4	90209-40008	24 - 8	90446-10M86	13 - 5	91490-16010	18 - 11		17 - 8
6AU-W009B-00-1S	2 - 1	90159-06M18	18 - 32	90243-04M01	22 - 4		14 - 6	91490-20012	18 - 54		17 - 22
90101-06020	23 - 35	90167-06002	17 - 36		23 - 4	90446-14M66	9 - 30	91490-30025	29 - 20		17 - 39
90101-06M18	22 - 12	90170-05M38	18 - 53	90249-12M36	23 - 26	90446-15002	18 - 45	91690-30008	22 - 17		20 - 16
90101-08022	19 - 16	90170-06015	20 - 12	90250-05010	28 - 37	90447-07005	18 - 21	91690-30010	13 - 20		20 - 25
90101-08M88	22 - 41		21 - 17	90266-04M04	1 - 5	90447-10001	23 - 18		14 - 22		20 - 27
	23 - 40	90170-06M30	14 - 33	90269-02M09	18 - 15	90447-13M00	17 - 31	91690-30012	21 - 3		21 - 5
90105-06M14	8 - 4	90170-09M03	31 - 4	90280-03M01	8 - 12	90464-10M53	9 - 32	91690-30014	20 - 6		21 - 32
90105-08M36	4 - 6	90170-12066	11 - 14		34 - 12	90464-10M60	20 - 5		21 - 11		21 - 34
90105-08M78	4 - 7	90170-24M09	8 - 11	90280-04M06	11 - 13		21 - 10	91690-30018	23 - 15		23 - 38
90109-06M80	18 - 4	90171-10M07	29 - 19	90338-06M20	17 - 26	90465-08027	21 - 41	91690-50014	6 - 6		24 - 3
	18 - 5	90179-06M28	24 - 23	90340-08002	28 - 8	90465-08M83	6 - 16	92903-06600	11 - 11		24 - 5
	18 - 6	90179-08M06	28 - 29	90340-10M10	27 - 15	90465-08M99	6 - 15	92907-04600	4 - 17		24 - 17
90109-06M81	17 - 12	90179-10M33	18 - 57	90381-12M10	23 - 27		16 - 23	92990-04600	13 - 22		28 - 47
	20 - 4	90185-05002	29 - 9	90381-12M11	23 - 28	90465-11M10	2 - 12		14 - 24	92995-08600	16 - 21
	21 - 9	90185-08057	22 - 43	90386-08032	18 - 19		9 - 6	92990-05600	12 - 17		18 - 35
90109-06M84	22 - 39		23 - 32	90386-14MA1	23 - 16		9 - 31	92990-06300	29 - 12		24 - 26
90109-06M86	14 - 31		23 - 42	90386-16MA7	23 - 21		11 - 12	92990-06600	22 - 13		26 - 10
	18 - 3		24 - 27	90386-16MA8	23 - 22		12 - 21	92990-08600	22 - 42		27 - 24
	20 - 9	90185-09M01	31 - 3	90386-22MA4	22 - 8		16 - 22		23 - 33		29 - 5
	20 - 31	90185-10M14	19 - 14		23 - 8		17 - 30		23 - 41	93101-12M70	27 - 6
	21 - 14	90185-22043	22 - 10	90386-26MA3	18 - 36	90465-12M56	13 - 13		26 - 13		36 - 2
	21 - 40		23 - 10	90386-30048	24 - 9	90465-13M11	14 - 14		33 - 34	93101-17054	28 - 43
90109-08010	23 - 31	90201-06M62	18 - 52	90386-30M60	24 - 11		14 - 15	92995-05600	1 - 9		36 - 6

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
93101-20048	28 - 22	93505-32038	25 - 14	97095-06012	14 - 12	99080-05600	22 - 25				
	36 - 10	93602-15250	25 - 45		14 - 18		22 - 29				
93101-25M69	3 - 2	93604-06136	25 - 16		16 - 24		22 - 37				
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