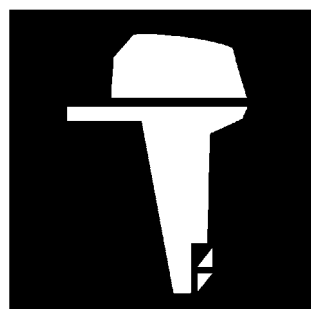




**PARTS
CATALOGUE
CATALOGUE
DE PIECES DETACHEES**

20D'10 (6L39)

25N'10 (6L29)

20D/25N
PARTS CATALOGUE
©2009 by Yamaha Motor Co., Ltd.
1st edition, July 2009
All rights reserved.
Any reprinting or unauthorized use
without the written permission of
Yamaha Motor Co., Ltd.
is expressly prohibited.
Printed in Japan.

20D/25N
CATALOGUE DE PIÉCES DÉTACHÉES
©2009 par Yamaha Motor Co., Ltd.
1^{re} édition, juillet 2009
Tous droits réservés
Toute réimpression ou utilisation
non autorisée sans la permission écrite
de la Yamaha Motor Co., Ltd.
est formellement interdite.
Imprimé au Japon

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

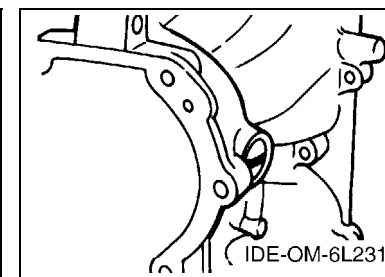
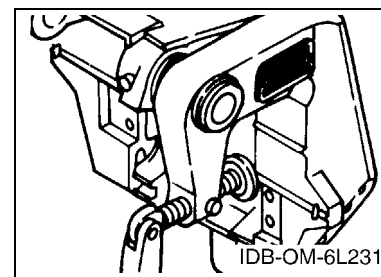
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
20D	6L3K-1009802	25N	6L2K-1045780

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	20MO	20DMHO
2	25MO	25NMHO
3	20WO	20DWO

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

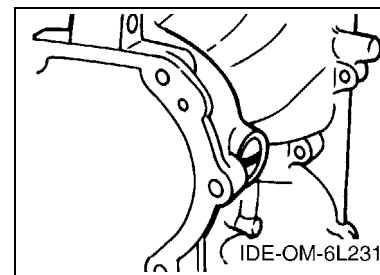
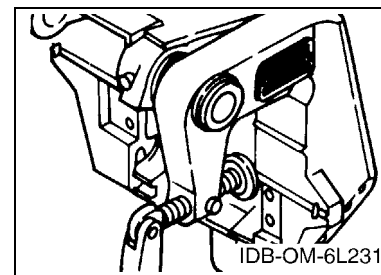
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
20D	6L3K-1009802	25N	6L2K-1045780

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	20MO	20DMHO
2	25MO	25NMHO
3	20WO	20DWO

CONTENTS

TOP COWLING	1
CYLINDER & CRANKCASE	2
CRANKSHAFT & PISTON	4
INTAKE	6
CARBURETOR	8
OIL PUMP	10
FUEL	12
STARTER	13
GENERATOR	15
ELECTRICAL 1	17
ELECTRICAL 2	18
STARTING MOTOR	20
BOTTOM COWLING	21
STEERING	23
CONTROL 1	25
CONTROL 2	27
BRACKET 1	28
BRACKET 2	30
UPPER CASING	32
LOWER CASING & DRIVE 1	33
LOWER CASING & DRIVE 2	36
FUEL TANK	38
STEERING GUIDE	39
REMOTE CONTROL BOX	40
REMOTE CONTROL ASSY	41
REPAIR KIT 1	44
REPAIR KIT 2	45

INDEX

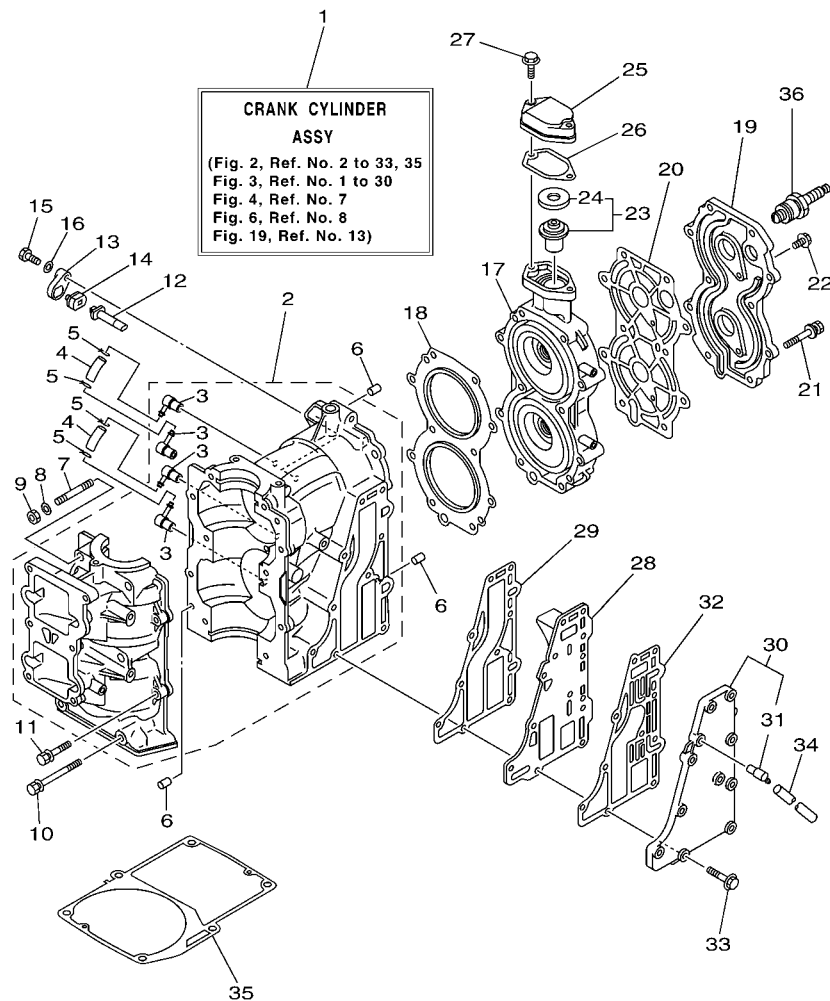
NUMERICAL INDEX	46
-----------------------	----

TABLE DES MATIERES

CAPOT SUPERIEUR	1
CYLINDRE & CARTER	2
VILEBREQUIN & PISTON	4
ADMISSION	6
CARBURATEUR	8
POMPE A HUILE	10
CARBURANT	12
DEMARREUR	13
GENERATRICE	15
PARTIE ELECTRIQUE 1	17
PARTIE ELECTRIQUE 2	18
DEMARREUR ELECTRIQUE	20
CAPOT INFERIEUR	21
DIRECTION	23
COMMANDE 1	25
COMMANDE 2	27
SUPPORT 1	28
SUPPORT 2	30
FOURREAU	32
BOITIER D'HELICE TRANSMISSION1	33
BOITIER D'HELICE TRANSMISSION2	36
RESERVOIR A CARBURANT	38
FIXATION DE DIRECTION	39
BOITIER DE COMMANDE A DISTANCE	40
BOITIER DE COMMANDE A DISTANCE	41
KITS DE REPARATION 1	44
KITS DE REPARATION 2	45

INDEX

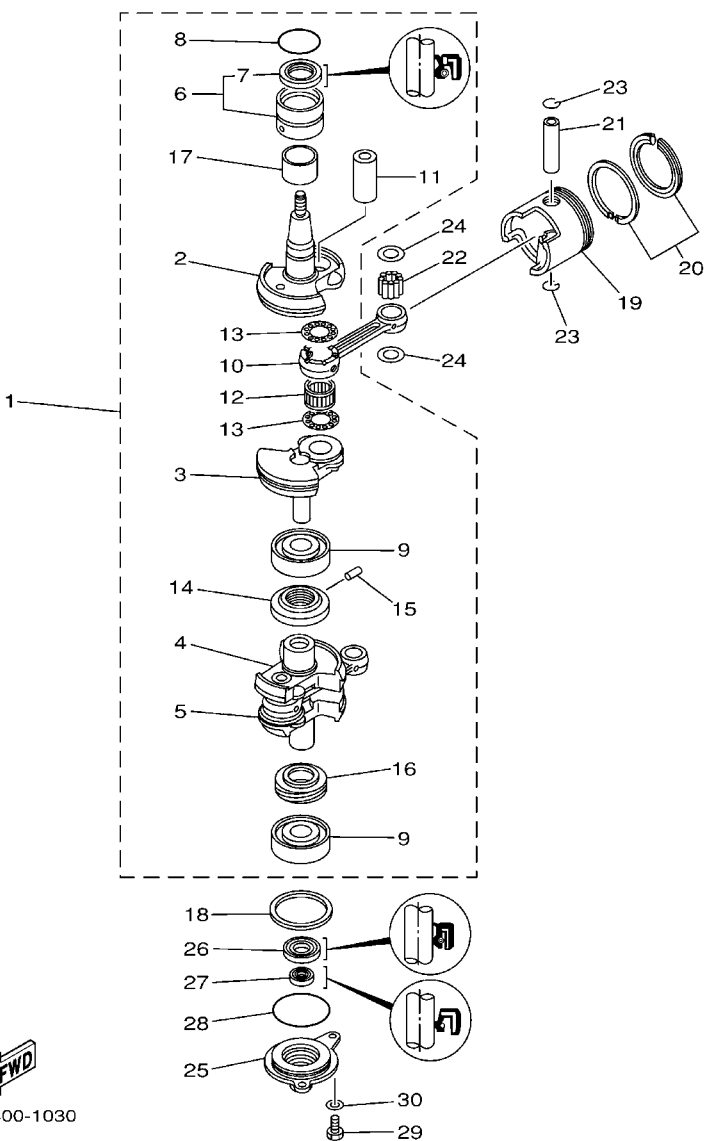
INDEX NUMERIQUE	46
-----------------------	----




6L26300-F020

FIG. 2 CYLINDER & CRANKCASE CYLINDRE & CARTER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	6L2-W0090-12-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1	1	O/I O/I
2	6L2-15100-10-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	1	O/I O/I
3	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	4	4	4	
4	90445-07M15	HOSE (L40) DURITE (L40)	2	2	2	
5	90467-06016	CLIP JONG	4	4	4	
6	93604-12M07	PIN, DOWEL CLAVETTE	4	4	4	
7	95617-08645	BOLT, STUD GOUJON	2	2	2	
8	90201-08086	WASHER, PLATE RONDELLE, PLATE	2	2	2	
9	95333-08600	NUT ECROU	2	2	2	
10	90119-08M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
11	90119-06M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
12	6J8-11325-00	ANODE ANODE	1	1	1	
13	6H3-11327-00-1S	COVER, ANODE COUVERCLE ANODE	1	1	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	1	1	
15	97013-06016	BOLT BOULON	1	1	1	
16	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
17	6L2-11111-01-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	
18	6L2-11181-A3	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
19	6L2-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
20	6L2-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	
21	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10	10	
22	90119-06023	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
23	6E5-12411-30	THERMOSTAT THERMOSTAT	1	1	1	
24	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1	1	
25	6H4-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	
26	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	1	1	
27	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	



6L20300-1030

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-11400-10	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1		O/I O/I
2	6L2-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	1	1		
3	6L2-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	1	1		
4	6L2-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	1	1		
5	6L2-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	1	1		
6	93311-632U7	.BEARING .ROULEMENT	1	1	1		
7	93102-26M27	.OIL SEAL .JOINT SPY	1	1	1		
8	93210-42159	.O-RING .JOINT TORIQUE	1	1	1		
9	93306-305U3	.BEARING .ROULEMENT	2	2	2		
10	6L2-11651-00	.ROD, CONNECTING .BIELLE NUE	2	2	2		
11	6L2-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	2	2		
12	93310-424W9	.BEARING .ROULEMENT	2	2	2		
13	90209-24M15	.WASHER .RONDELLE	4	4	4		
14	6L2-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	1	1		
15	91690-30010	.PIN, SPRING .AGRAFFE	1	1	1		
16	6J8-11536-00	.GEAR, DRIVE .ENGRENAGE, MENANT	1	1	1		O/I O/I
17	90387-28M00	.COLLAR .COLLERETTE	1	1	1		
18	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	1	1		
19	6L2-11631-00-97	PISTON (STD) PISTON (STD)	2	2	2		
	6L2-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2	2	2		AP AP
	6L2-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	2	2		AP AP
20	6L2-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2	2	2		
	6L2-11610-10	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2	2	2		AP AP
	6L2-11610-20	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2	2	2		AP AP
21	648-11633-00	PIN, PISTON AXE, PISTON	2	2	2		
22	93602-18M12	PIN, DOWEL GOUJON	62	62	62		
23	93450-20026	CIRCLIP CIRCLIP, TYPE S	4	4	4		



VILEBREQUIN & PISTON

[illegible]

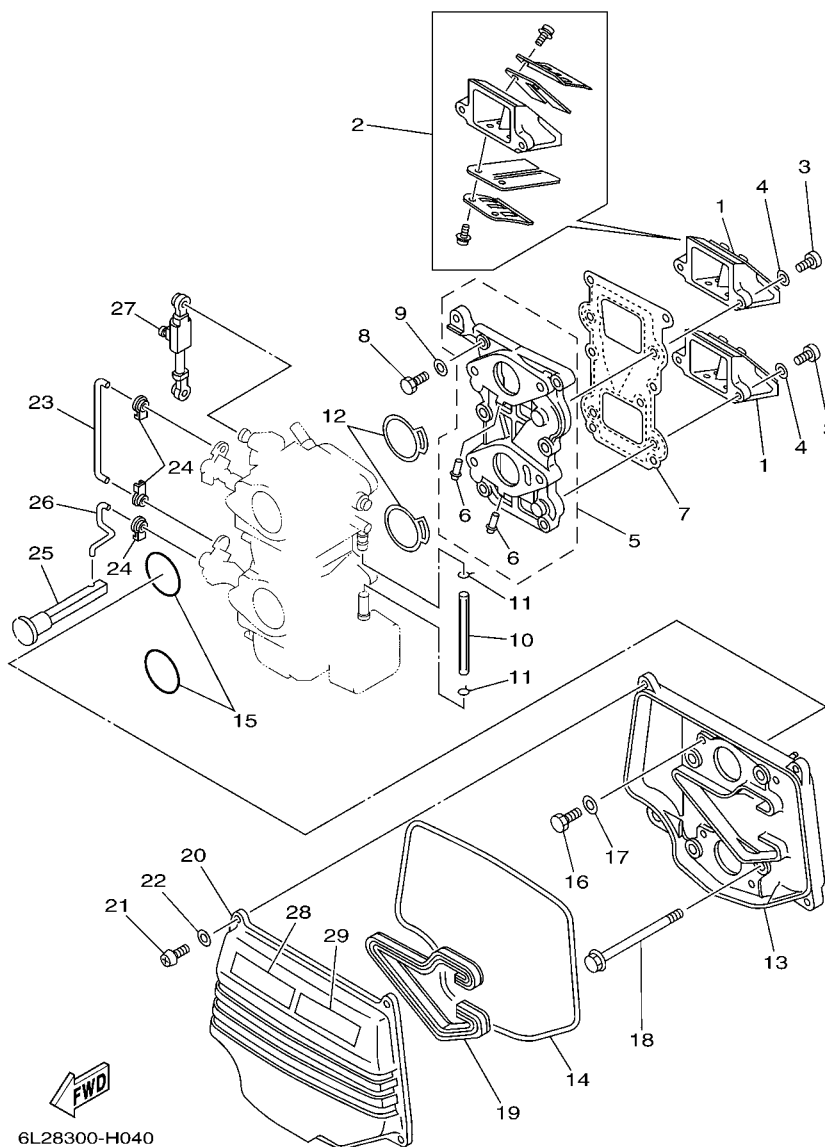


FIG. 4 INTAKE

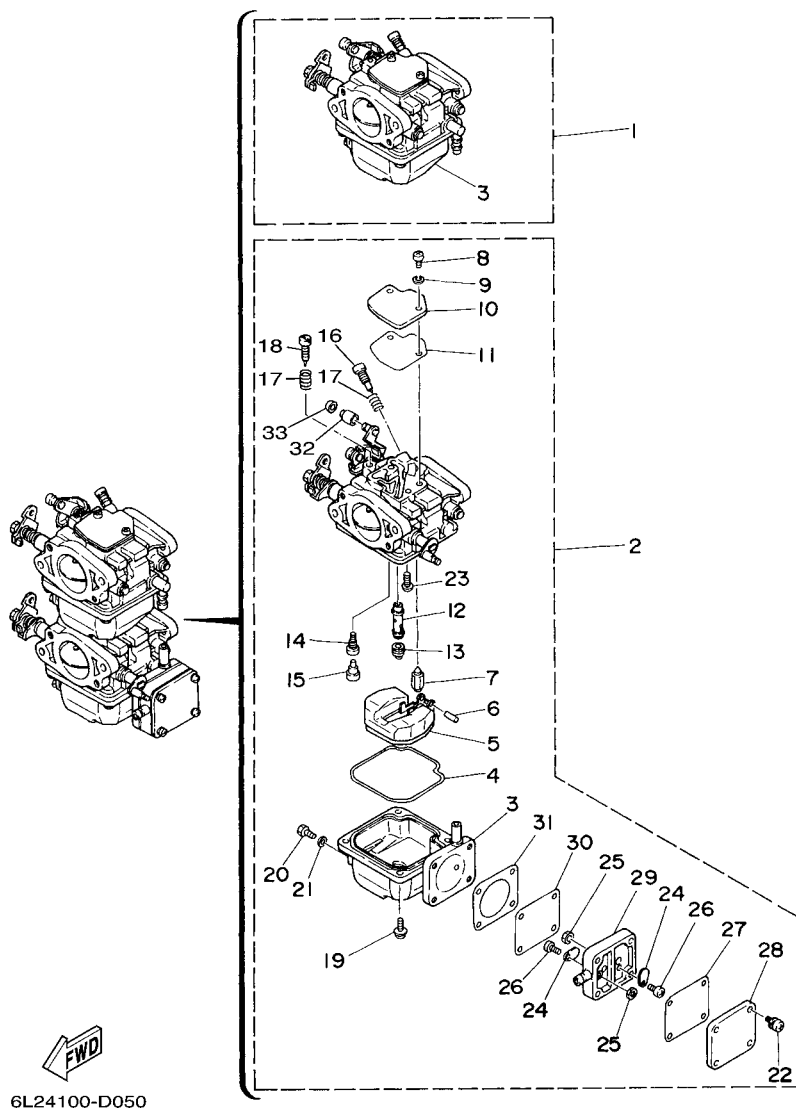
ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-13610-00	REED VALVE ASSY CLAPET COMPLET	2	2	2		
2	6L2-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1		
3	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4		
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	4	4		
5	6L2-13641-10-94	MANIFOLD 1 TUBULURE 1	1	1	1		O/I O/I
6	676-14485-00	.PIPE, JOINT .DURITE	2	2	2		
7	6L2-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	1	1		
8	97013-06025	BOLT BOULON	6	6	6		
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	6	6	6		
10	90445-09012	HOSE (L70) DURITE (L70)	1	1	1		
11	90467-08004	CLIP JONC	2	2	2		
12	6L2-14198-00	GASKET JOINT	2	2	2		
13	6L2-14417-00-94	COVER 1 COUVERCLE 1	1	1	1		
14	6L2-14476-00	SEAL JOINT SPY	1	1	1		
15	93210-35M86	O-RING JOINT TORIQUE	2	2	2		
16	97013-05012	BOLT BOULON	4	4	4		
17	92903-05600	WASHER, PLATE RONDELLE, PLATE	4	4	4		
18	97513-06585	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4	4		
19	6L2-14476-11	SEAL JOINT SPY	1	1	1		
20	6L2-14418-00	COVER 2 COUVERCLE 2	1	1	1		
21	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4		
22	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	4	4		
23	6J8-41259-00	ROD, CHOKE 3 TRINGLE 3, STARTER	1	1	1		
24	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	3	3		
25	6J8-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	1	1		
26	6L2-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	1	1		
27	6L2-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1	1		

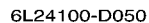
FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	6L2-14301-02	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1		#1 #1
	6L3-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	1		#1 #1
2	6L2-14302-02	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2		1		#2 #2
	6L3-14302-01	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	1		#2 #2
3	6L2-14381-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	1	1	#1 #1
	6L2-14383-00	.BODY, FLOAT CHAMBER 2 .CORPS, CUVE DE FLOTTEUR 2	1	1	1	#2 #2
4	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	2	2	
5	6L2-14385-00	.FLOAT .FLOTTEUR	2	2	2	
6	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	2	2	
7	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	2	2	
8	97880-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4	4	
9	92900-04100	.WASHER .RONDELLE	4	4	4	
10	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	2	2	2	
11	6L2-14399-00	.GASKET .JOINT	2	2	2	
12	6L2-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	2	2	2	
13	30X-14343-63	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	2	2	2	
14	6L2-14342-30	.JET, PILOT (# 60) .GICLEUR, RALENTI (# 60)	2	2	2	
15	50M-14355-00	.PLUG .PLOT	2	2	2	
16	6L2-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	2	2	2	
17	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	4	4	4	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	2	2	2	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	8	8	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	2	2	2	
21	6L2-14398-00	.GASKET .JOINT	2	2	2	
22	677-24444-01	.SCREW .VIS	4	4	4	
23	98980-04006	.SCREW, BIND .VIS, DE PRESSION	2	2	2	
24	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2	

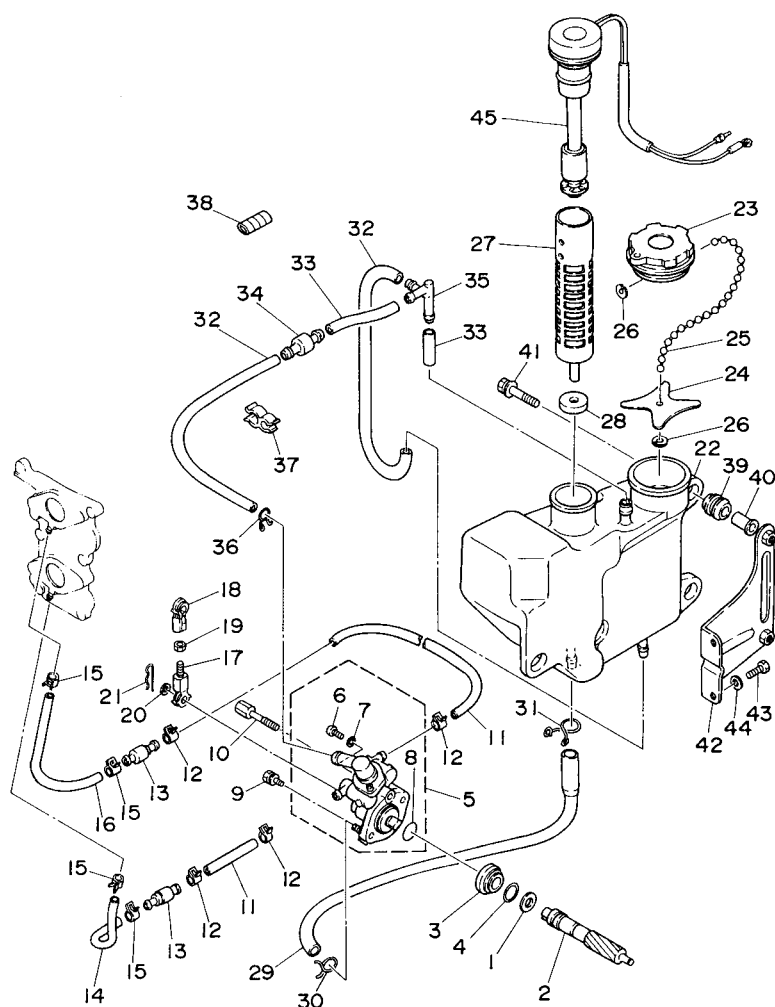


6L24100-D050



CARBURATEUR

9

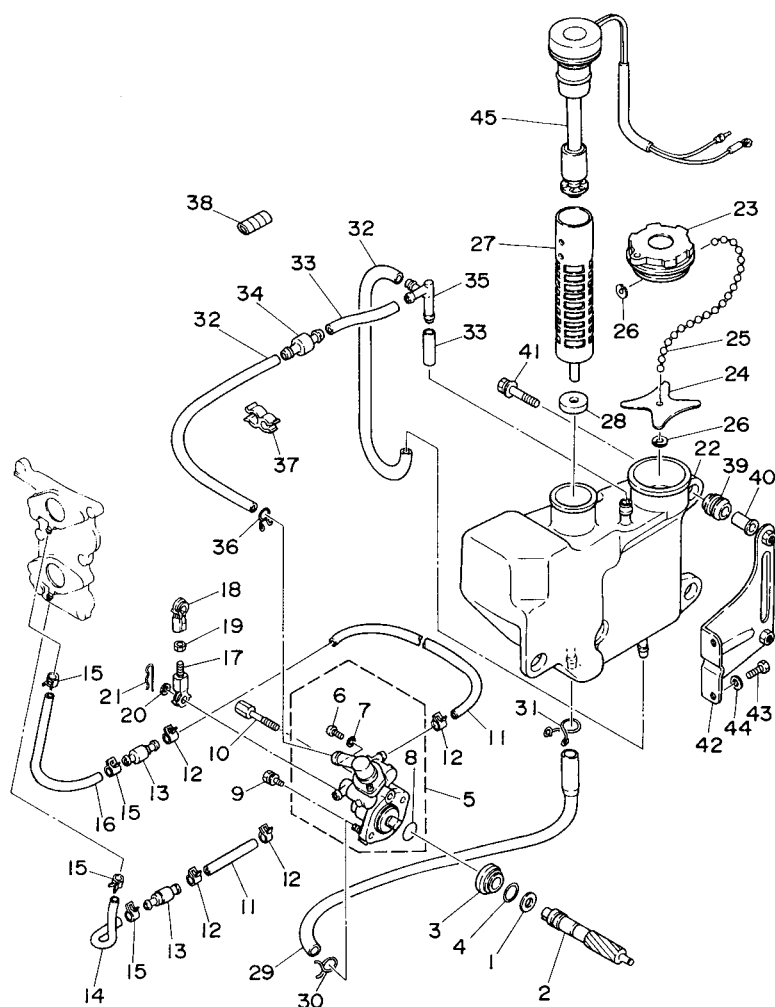


6L20300-4060

FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	1	1	
2	6L2-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1	1	
4	93210-13M04	O-RING JOINT TORIQUE	1	1	1	
5	6L2-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1	1	
6	6L2-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1	1	
7	6L2-13475-00	.GASKET .JOINT	1	1	1	
8	93210-19M82	.O-RING .JOINT TORIQUE	1	1	1	
9	97513-05518	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	
10	90109-05M33	BOLT BOULON	1	1	1	
11	90445-07M32	HOSE (L120) DURITE (L120)	2	2	2	
12	90468-07M02	CLIP JONC	4	4	4	
13	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	2	2	2	
14	90445-07M04	HOSE (L50) DURITE (L50)	1	1	1	
15	90468-07M02	CLIP JONC	4	4	4	
16	90445-07M16	HOSE (L85) DURITE (L85)	1	1	1	
17	682-41237-50	JOINT, LINK RACCORD	1	1	1	
18	6H1-41237-00	JOINT, LINK RACCORD	1	1	1	
19	95380-05700	NUT ECROU	1	1	1	
20	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	1	
21	90468-05M03	CLIP JONC	1	1	1	
22	6L2-21707-01	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	1	1	
23	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	1	1	
24	6L2-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	1	1	
25	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1	1	1	
26	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	2	2	
27	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	



6L20300-4060

FIG. 6 OIL PUMP

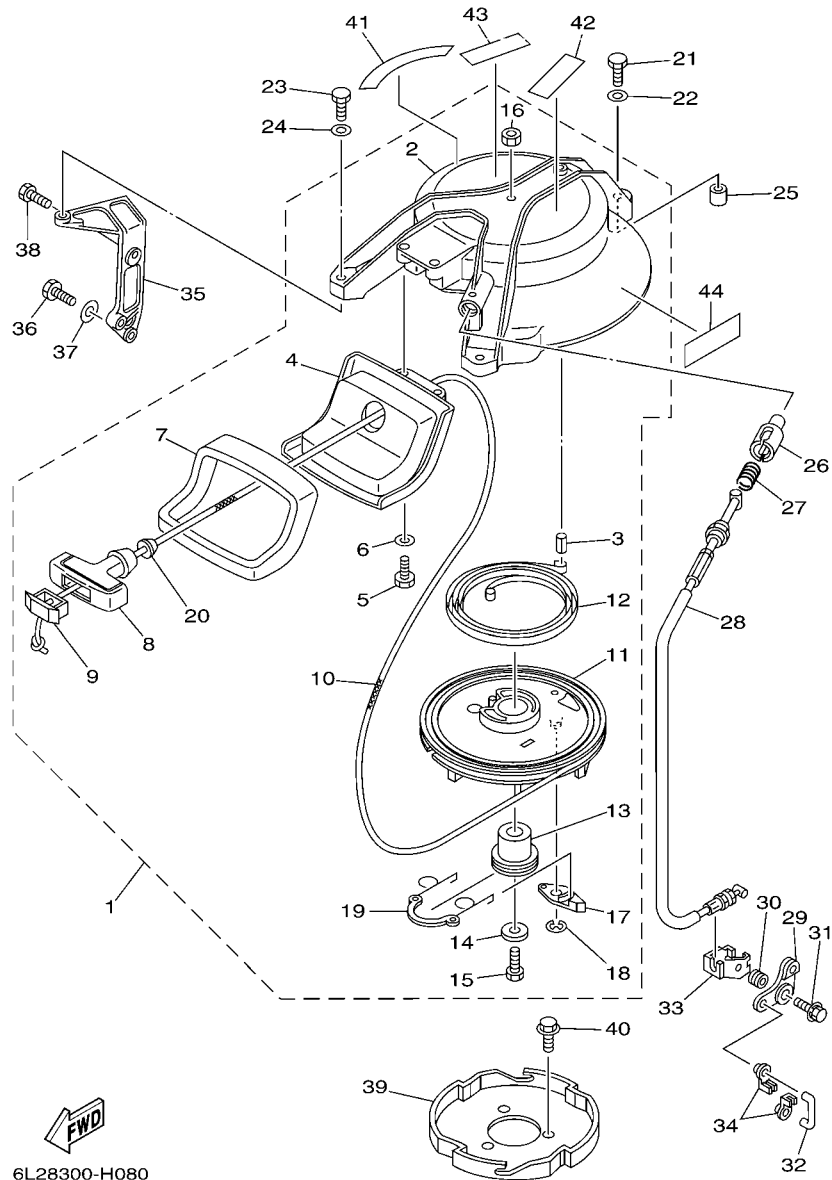
POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
28	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	1		
29	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1		
30	90467-08004	CLIP JONC	1	1	1		
31	90467-11M08	CLIP JONC	1	1	1		
32	90445-11M03	HOSE (L330) DURITE (L330)	2	2	2		
33	90445-11M07	HOSE (L30) DURITE (L30)	2	2	2		
34	63D-21744-00	BREATHER RENIFLARD	1	1	1		
35	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1	1		
36	90467-10M04	CLIP JONC	1	1	1		
37	90464-11M24	CLAMP BRIDE	1	1	1		
38	90446-10M02	HOSE DURITE	1	1	1		
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3		
40	90387-06119	COLLAR COLLERETTE	3	3	3		
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3		
42	6L2-21798-00	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	1	1		
43	97095-06016	BOLT BOULON	2	2	2		
44	92995-06600	WASHER RONDELLE	2	2	2		
45	6L2-85720-02	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	1	1		



CARBURANT

12



6L28300-H080

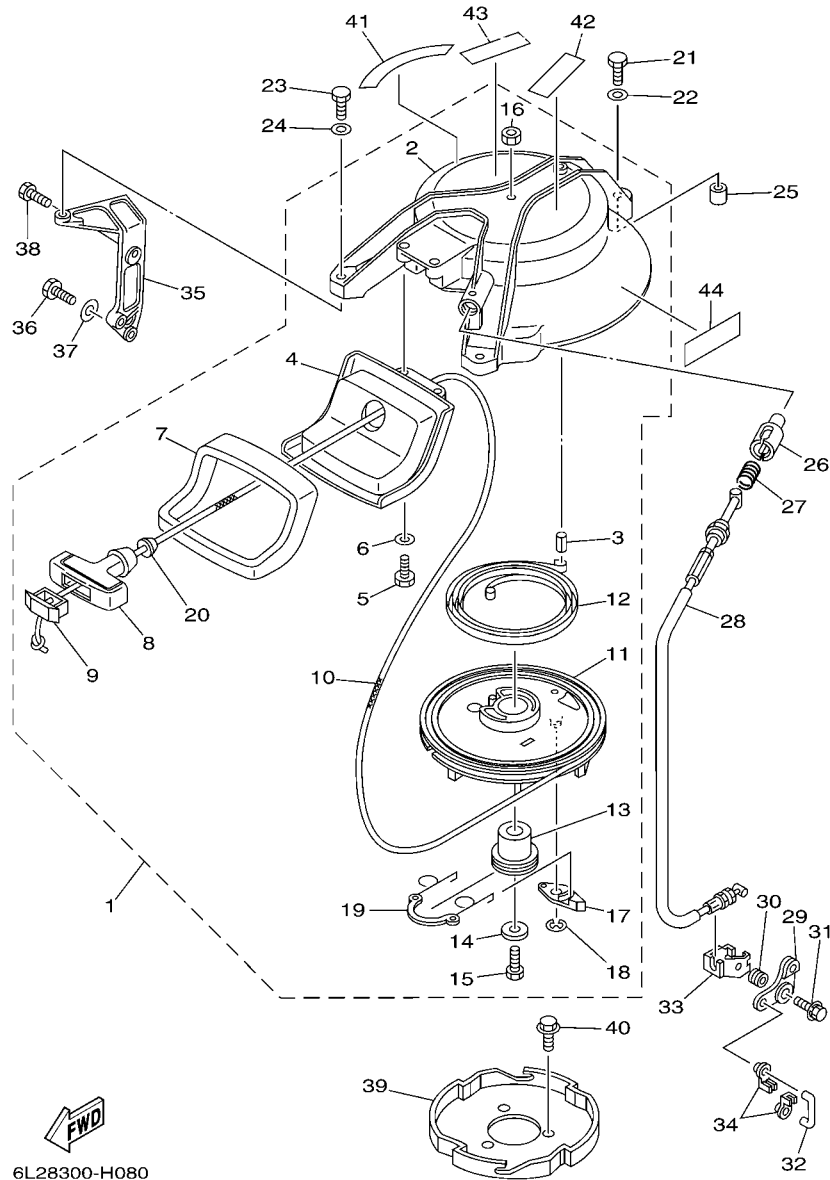
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.95M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M

FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-15710-02	STARTER ASSY DEMARREUR COMPLET	1	1	1		
2	6L2-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1	1	1		
3	91690-40014	.PIN, SPRING .AGRAFFE	1	1	1		
4	6L2-15758-01-94	.GUIDE, ROPE .GUIDE DE CABLE	1	1	1		
5	97095-06016	.BOLT .BOULON	2	2	2		
6	92995-06600	.WASHER .RONDELLE	2	2	2		
7	6L2-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	1	1		
8	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	1	1		
9	6F5-15779-02	.COVER .COUVERCLE	1	1	1		
10	*	.WIRE (L:1,950MM) .FIL (L:1,950MM)	1	1	1		*1 *1
11	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	1	1		
12	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	1	1		
13	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	1	1		
14	90201-06060	.WASHER, PLATE .RONDELLE, PLATE	1	1	1		
15	97013-06025	.BOLT .BOULON	1	1	1		
16	95303-06700	.NUT .ECROU	1	1	1		
17	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	1	1		
18	93430-06M02	.CIRCLIP .CLIPS	1	1	1		
19	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	1	1		
20	6A0-15789-00	.DAMPER .AMORTISSEUR	1	1	1		
21	97095-06035	BOLT BOULON	1	1	1		
22	92995-06600	WASHER RONDELLE	1	1	1		
23	97095-06025	BOLT BOULON	2	2	2		
24	92995-06600	WASHER RONDELLE	2	2	2		
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	1	1		
26	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	1	1		
27	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1		



6L28300-H080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.95M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M

FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
28	6L2-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	1	1		
29	6L2-15746-00	ARM BRAS	1	1	1		
30	90387-06M51	COLLAR COLLERETTE	1	1	1		
31	90119-06M53	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1		
32	6L2-15747-00	LINK BIELLETTTE	1	1	1		
33	6L2-15774-00	STAY 4 SUPPORT 4	1	1	1		
34	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	2	2		
35	6L2-15772-00-94	STAY 2 SUPPORT 2	1	1	1		
36	97013-06020	BOLT BOULON	1	1	1		
37	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1		
38	97095-06020	BOLT BOULON	1	1	1		
39	6L2-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	1	1		
40	90105-08M10	BOLT, FLANGE BOULON	3	3	3		
41	6L2-13437-21	MARK, CAUTION MAKER	1	1	1		
42	6AH-81995-40	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1	1	1		
43	6AH-81995-50	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1	1	1		
44	6AG-81996-00	MARK MARQUE			1		

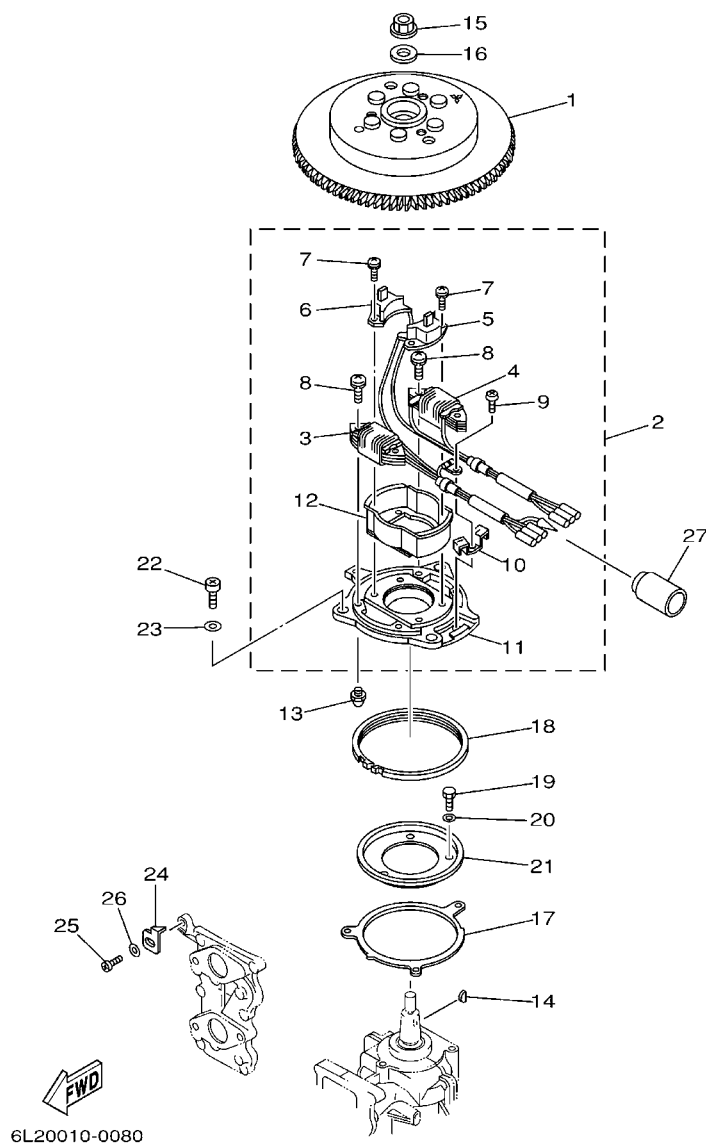


FIG. 9 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-85550-00	ROTOR ASSY ROTOR CPLT	1	1			
	6L2-85550-10	ROTOR ASSY ROTOR CPLT			1		
2	6L2-85560-10	BASE ASSY ENS. FLASQUE	1	1	1		
3	6L2-85520-12	.COIL, CHARGE .BOBINE, CHARGE	1	1	1		
4	6L2-85533-10	.COIL, LIGHTING .BOBINE, ECLAIRAGE	1	1	1		
5	6L2-85580-10	.COIL, PULSER .BOBINE, PULSEUR	1	1	1		
6	6L2-85580-20	.COIL, PULSER .BOBINE, PULSEUR	1	1	1		
7	97607-04110	.SCREW, WITH WASHER .VIS HEXAGONAL	4	4	4		
8	97607-06125	.SCREW, WITH WASHER .VIS HEXAGONAL	4	4	4		
9	97802-04006	.SCREW, PAN HEAD .VIS	1	1	1		
10	6E9-81328-70	.CLAMP .COLLIER	1	1	1		
11	6L2-85561-10	.BASE, MAGNETO .BASE, MAGNETO	1	1	1		
12	61N-85537-00	.COVER .COUVERCLE	1	1	1		
13	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	1	1		
14	90280-05013	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1		
15	90179-12M04	NUT ECROU	1	1	1		
16	90201-13M42	WASHER, PLATE RONDELLE, PLATE	1	1	1		
17	6G1-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1		
18	695-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	1	1		
19	97095-06012	BOLT BOULON	3	3	3		
20	92995-06600	WASHER RONDELLE	3	3	3		
21	6G1-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1		
22	97885-05010	SCREW, PAN HEAD VIS, A ENCOCHE	3	3	3		
23	92995-05600	WASHER RONDELLE	3	3	3		
24	6L2-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1		
25	97885-05010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	1		
26	92995-05600	WASHER RONDELLE	1	1	1		

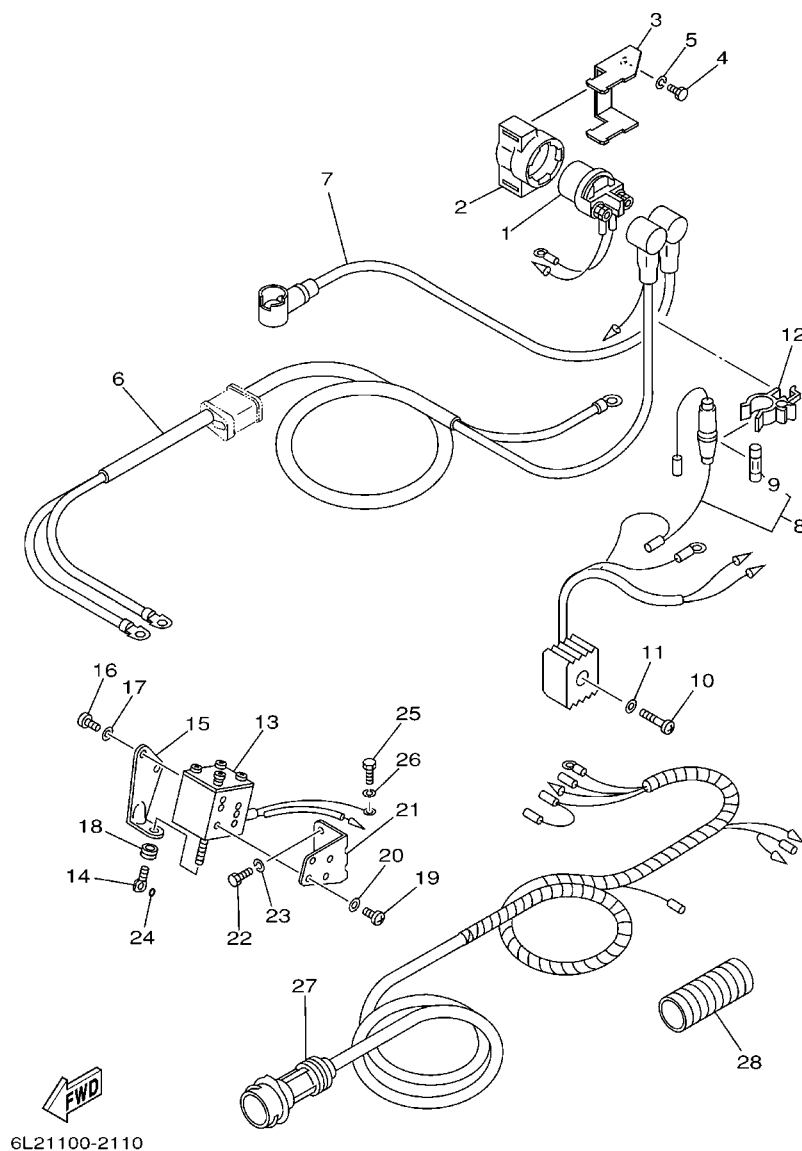


FIG. 11 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)			1		
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS			1		
3	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS			1		
4	97095-06012	BOLT BOULON			1		
5	92995-06100	WASHER, SPRING RONDELLE, GROWER			1		
6	6G1-82105-01	WIRE HARNESS FAISCEAU DE FILS			1		
7	6G1-82117-00	WIRE, LEAD FIL			1		
8	6G1-81970-62	RECTIFIER ASSY REDRESSEUR COMPLET			1		
9	6G1-82151-00	.FUSE (10A) .FUSIBLE (10A)			1		
10	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			1		
11	92990-05600	WASHER, PLATE RONDELLE, PLATE			1		
12	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE			1		
13	6L2-86111-00	COIL, SOLENOID BOBINE			1		
14	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE			1		
15	6L2-86115-00	HOLDER, SOLENOID SUPPORT, SOLENOIDE			1		
16	97880-05008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			2		
17	92990-05600	WASHER, PLATE RONDELLE, PLATE			2		
18	90480-10155	GROMMET PASSE-FIL			1		
19	97880-04008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			4		
20	92990-04600	WASHER, PLATE RONDELLE, PLATE			4		
21	6L2-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE			1		
22	97095-06012	BOLT BOULON			2		
23	92995-06100	WASHER, SPRING RONDELLE, GROWER			2		
24	93210-03261	O-RING JOINT TORIQUE			1		
25	97095-06012	BOLT BOULON			1		
26	92995-06100	WASHER, SPRING RONDELLE, GROWER			1		
27	6L2-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET			1		

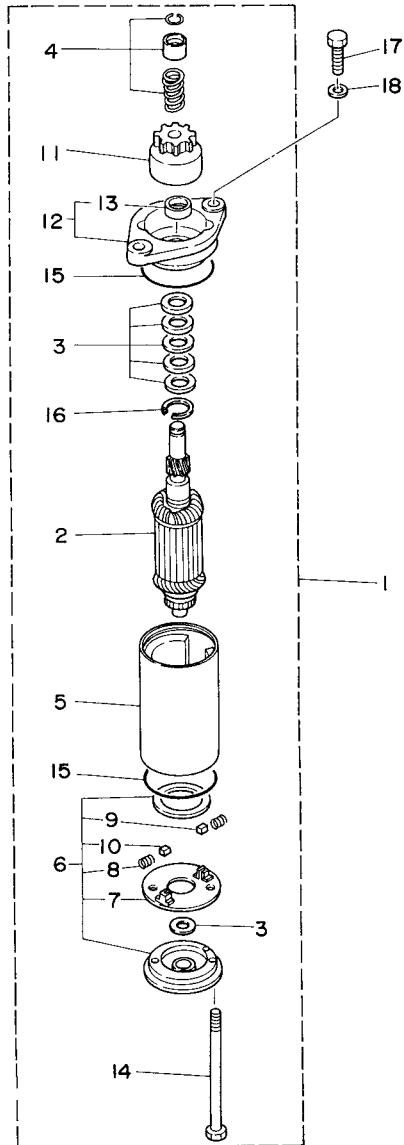


FIG. 12 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-81800-20	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET			1		
2	6L2-81850-20	.ARMATURE ASSY .INDUIT			1		
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES			1		
4	6L2-81833-10	.RING, STOP .BAGUE, BUTEE			1		
5	682-81810-11	.STATOR ASSY .STATOR COMPLET			1		
6	6L2-81820-20	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET			1		
7	6L2-81840-20	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON			1		
8	682-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON			2		
9	6L2-81811-20	..BRUSH 1 ..CHARBON 1			1		
10	6L2-81812-20	..BRUSH 2 ..CHARBON 2			1		
11	682-81832-20	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE			1		
12	682-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT			1		
13	682-81831-00	..METAL, FRONT ..METAL, AVANT			1		
14	682-81826-10	.BOLT .BOULON			2		
15	682-81847-10	.O-RING .JOINT TORIQUE			2		
16	682-81834-10	.RING .BAGUE			1		
17	97013-08025	BOLT BOULON			2		
18	92903-08600	WASHER, PLATE RONDELLE, PLATE			2		

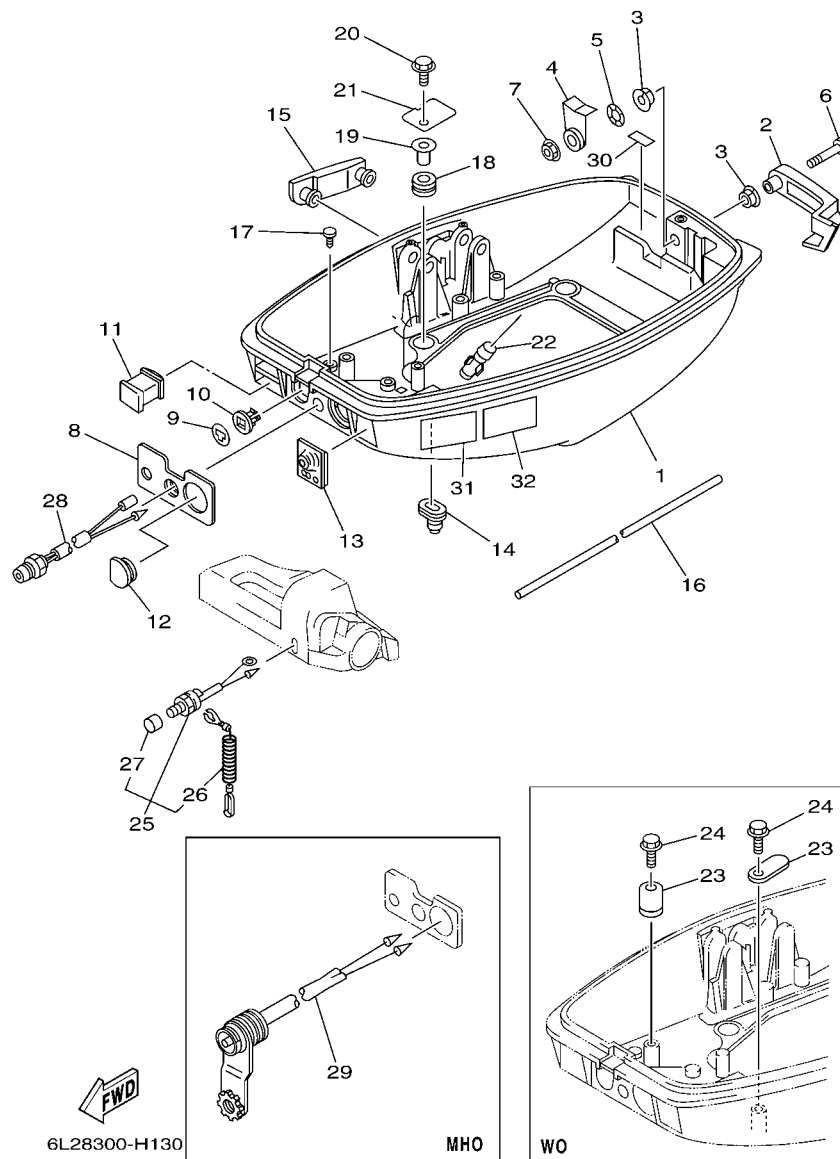


FIG. 13 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	6L2-42711-03-4D	COWLING, BOTTOM 1 CUVETTE 1	1	1	1	
2	6L2-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
3	90386-12M45	BUSH DOUILLE	2	2	2	
4	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
6	97880-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
7	95780-06300	NUT, FLANGE ECROU	1	1	1	
8	6L2-42719-A0	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	1	1	
9	689-41273-00	GROMMET PASSE-FIL	1	1	1	
10	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	1	1	
11	6L2-42725-00	GROMMET PASSE-FIL	1	1		
	6L2-42725-50	GROMMET PASSE-FIL			1	
12	6G1-42724-00	GROMMET PASSE-FIL			1	
13	6L2-42726-01	GROMMET PASSE-FIL	1	1		
	6L2-42726-10	GROMMET PASSE-FIL			1	
14	6G1-42727-00	GROMMET PASSE-FIL	1	1	1	
15	6L2-42748-01	GROMMET PASSE-FIL	1	1		
16	6L2-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
17	90338-05M03	PLUG PLOT	2	2		
18	90480-15M31	GROMMET PASSE-FIL	4	4	4	
19	90387-06M52	COLLAR COLLERETTE	4	4	4	
20	95895-06020	BOLT, FLANGE BOULON	4	4	4	
21	6L2-42738-01	PLATE, FITTING ETRIER	2	2	2	
22	6BL-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
23	6E5-82588-00	PLATE PLAQUE			2	
24	95895-06016	BOLT, FLANGE BOULON			2	
25	6L2-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	1		

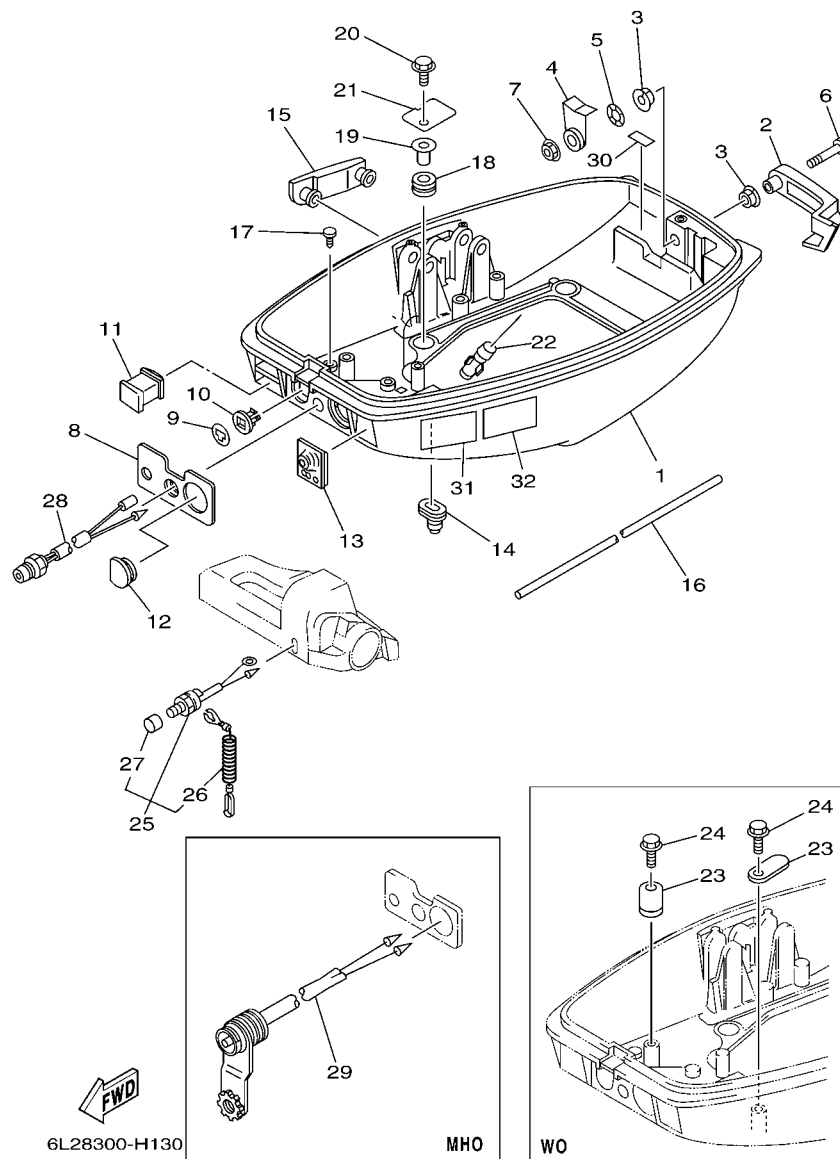


FIG. 13 BOTTOM COWLING

[illegible]

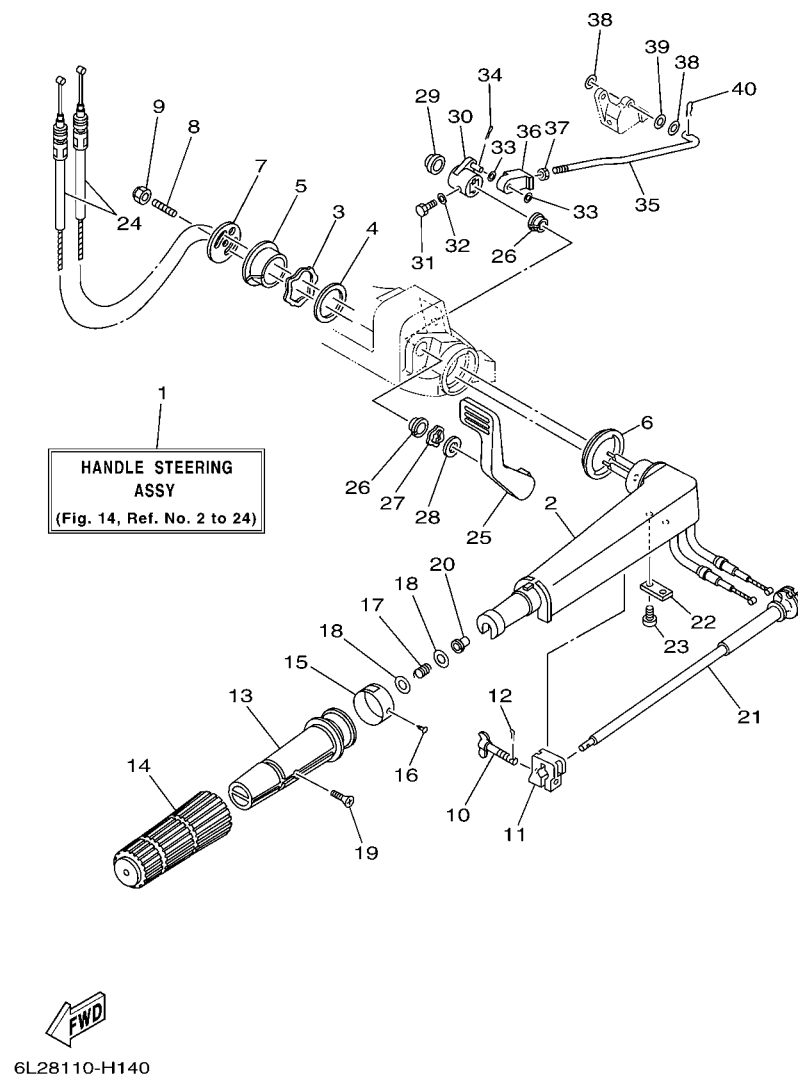


FIG. 14 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-W0084-11-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	1			
2	6G1-42111-12-4D	HANDLE, STEERING POIGNEE	1	1			
3	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	1			
4	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	1			
5	90386-33M96	BUSH DOUILLE	1	1			
6	90386-34M97	BUSH DOUILLE	1	1			
7	6G1-42131-02	COVER, HANDLE STEERING COUVERCLE	1	1			
8	90116-08016	BOLT, STUD GOUJON	1	1			
9	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1			
10	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	1			
11	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	1			
12	91490-16010	PIN, COTTER GOUPILLE	1	1			
13	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	1			
14	6F6-42177-A0	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	1			
15	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	1			
16	90269-02M09	RIVET RIVET	1	1			
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
18	90201-10M02	WASHER, PLATE RONDELLE, PLATE	2	2			
19	90149-05M13	SCREW VIS	1	1			
20	90386-08032	BUSH DOUILLE	1	1			
21	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	1			
22	6E0-42159-02	STAY SUPPORT	1	1			
23	97885-05012	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
24	6L2-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	2			
25	6L2-44111-01-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1			
26	90386-15M73	BUSH DOUILLE	2	2			
27	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1	1			

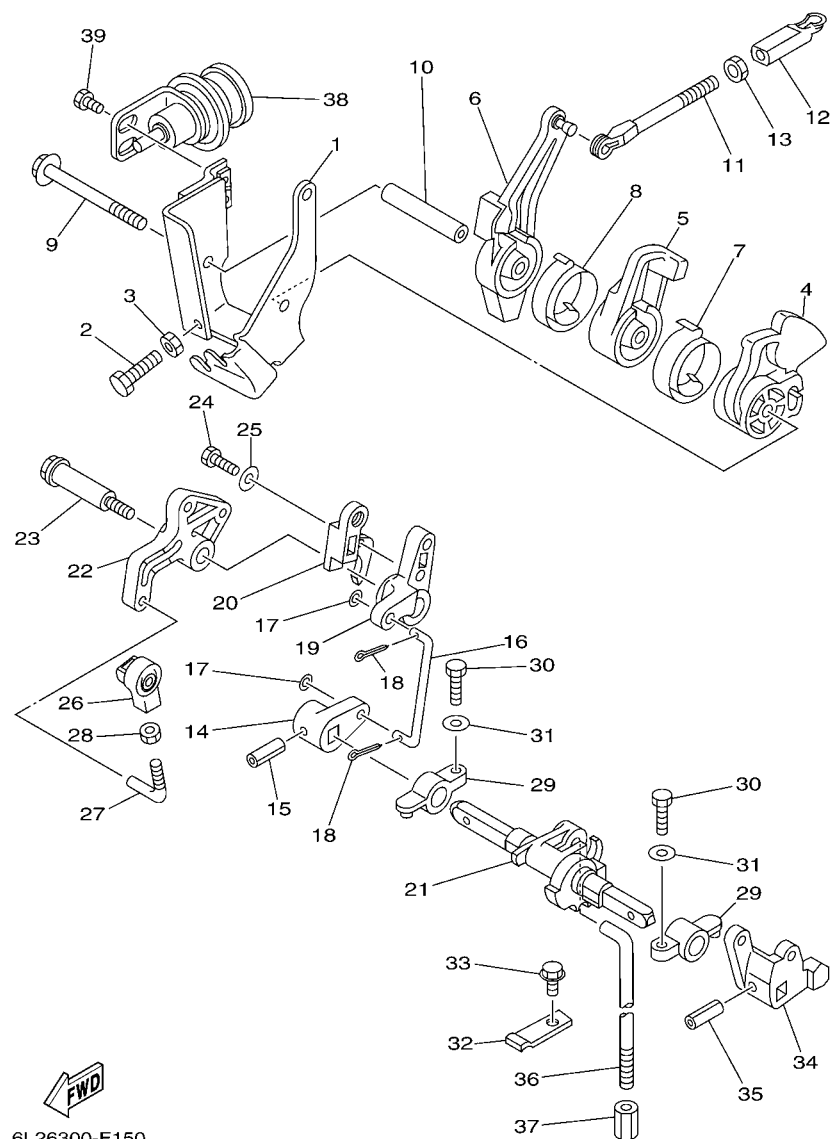


FIG. 15 CONTROL 1

COMMANDE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1	1		
2	97095-06020	BOLT BOULON	1	1	1		
3	95380-06700	NUT ECROU	1	1	1		
4	6L2-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1		
5	6L2-41283-00	LEVER, FREE ACCEL. LEVIER	1	1	1		
6	6L2-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1		
7	6J8-42167-00	SPRING 1 RESSORT1	1	1	1		
8	6L2-42167-00	SPRING 1 RESSORT1	1	1	1		
9	97595-06575	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1		
10	90387-06M18	COLLAR COLLERETTE	1	1	1		
11	689-42169-01	JOINT AXE	1	1	1		
12	662-41237-01	JOINT, LINK RACCORD	1	1	1		
13	95380-05600	NUT ECROU	1	1	1		
14	6L2-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1		
15	90254-03M04	PIN, SPRING RIVET, TETE TRONCONIQUE	1	1	1		
16	6L2-42192-00	ROD 2 TRINGLE 2	1	1	1		
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	2	2		
18	91490-20010	PIN. COTTER GOUPILLE	2	2	2		
19	6L2-44141-02	LINK, SHIFT ROD BIELLETTTE	1	1	1		
20	6L2-44141-10-94	LINK, SHIFT ROD BIELLETTTE	1	1	1		
21	6L2-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1		
22	6L2-41212-00	ARM, ACCEL. BRAS	1	1	1		
23	90109-06M28	BOLT BOULON	1	1	1		
24	97013-05016	BOLT BOULON	1	1	1		
25	92903-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1		
26	6L2-41237-00	JOINT, LINK RACCORD	1	1	1		
27	6L2-41238-00	JOINT, LINK RACCORD	1	1	1		

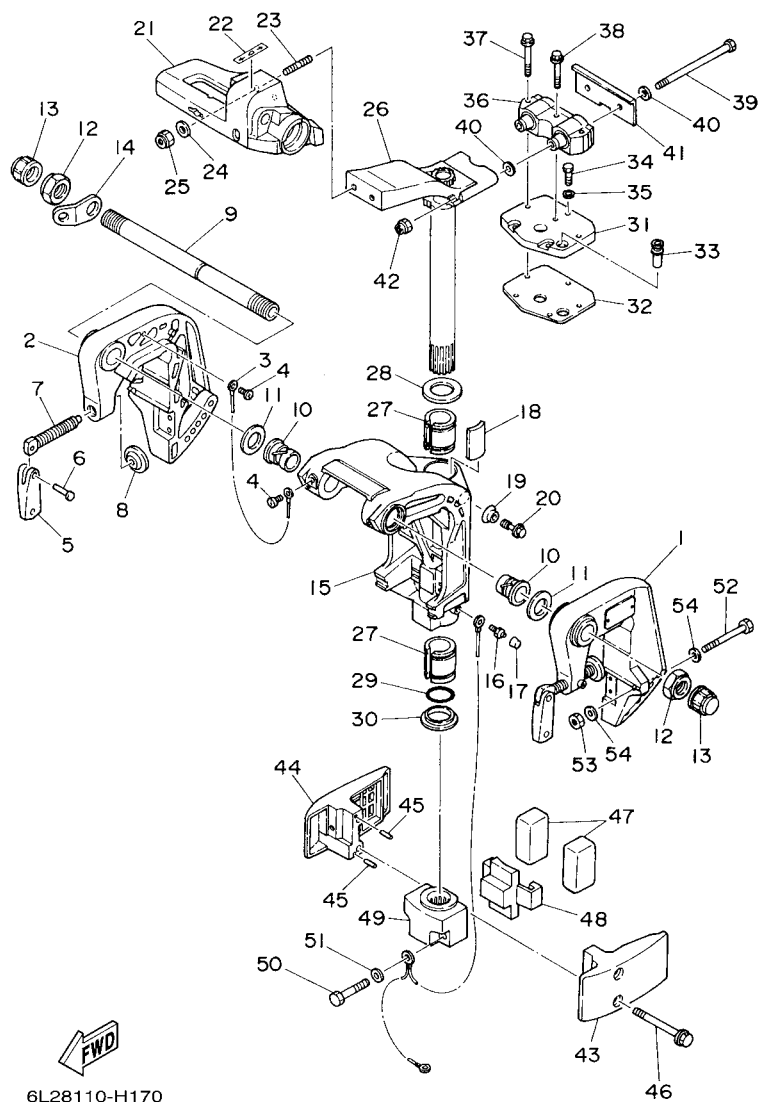


FIG. 17 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-43111-05-4D	BRACKET, CLAMP 1 PRESSE 1	1	1	1		
2	6L2-43112-06-4D	BRACKET, CLAMP 2 PRESSE 2	1	1	1		
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1		
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2		
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2	2		
6	90243-04M01	PIN GOUPILLE	2	2	2		
7	6L2-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2	2		
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2	2		
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1		
10	90386-22M67	BUSH DOUILLE	2	2	2		
11	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	2	2		
12	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2	2		
13	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2	2		
14	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1	1		
15	6L2-43311-05-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1		
16	93700-06M03	NIPPLE, GREASE PION	1	1	1		
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1	1		AP AP
18	6H4-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1	1		
19	689-43373-01	SEAL, DAMPER JOINT	1	1	1		
20	90105-06M18	BOLT, FLANGE BOULON	1	1	1		
21	6L2-42121-03-4D	BRACKET SUPPORT	1	1			
22	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	1			
23	90116-10M28	BOLT, STUD GOIJON	2	2	2		
24	92995-10600	WASHER RONDELLE	2	2	2		
25	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2	2		
26	6L2-42510-01-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	1		
27	90386-30M75	BUSH DOUILLE	2	2	2		

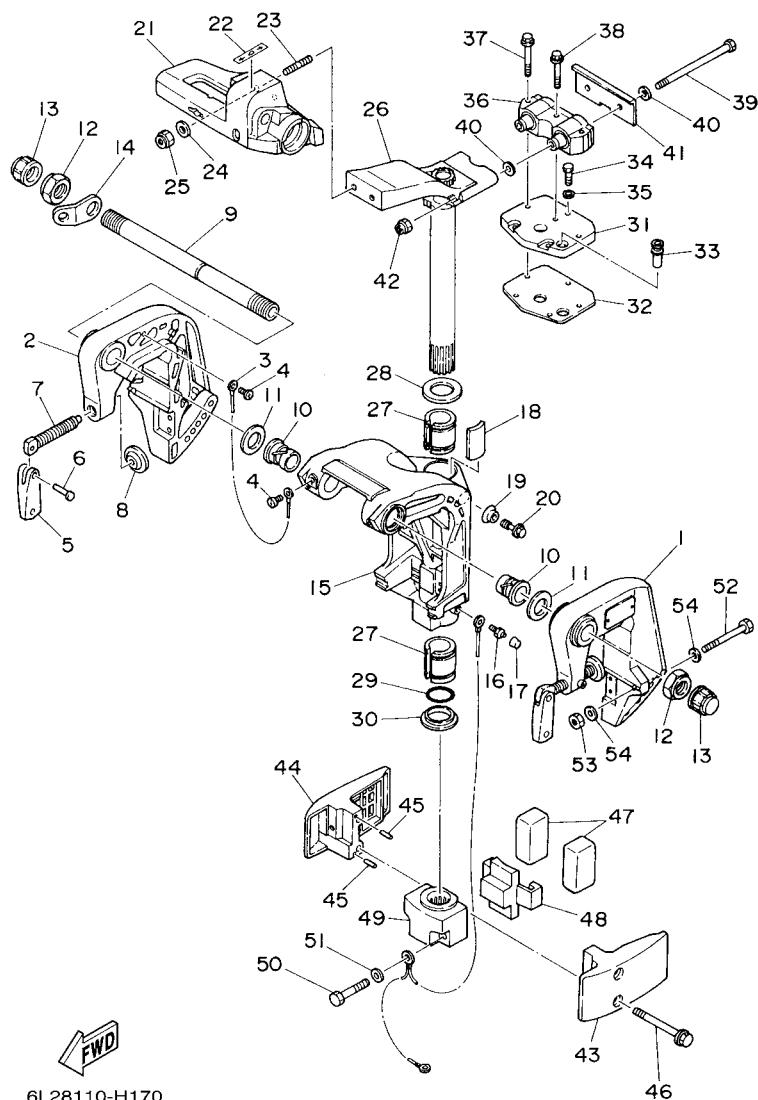
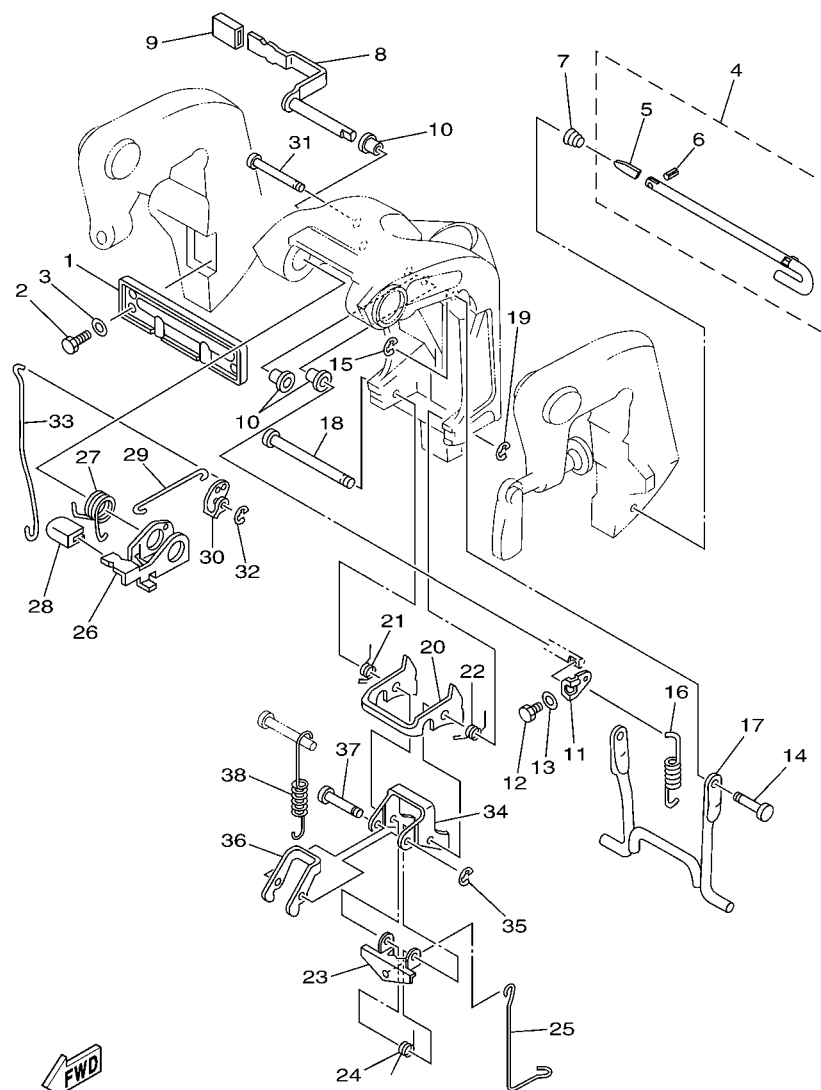


FIG. 17 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
28	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	1	1		
29	93210-29375	O-RING JOINT TORIQUE	1	1	1		
30	90386-30M60	BUSH DOUILLE	1	1	1		
31	6L2-44512-00-4D	COVER, UPPER MOUNT COUVERCLE	1	1	1		
32	6L2-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1		
33	6L2-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1		
34	97095-06020	BOLT BOULON	3	3	3		
35	92995-06600	WASHER RONDELLE	3	3	3		
36	6L2-44514-01	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1	1		
37	90119-06M04	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2		
38	90119-06M05	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1		
39	90101-08M09	BOLT BOULON	2	2	2		
40	90201-08M01	WASHER, PLATE RONDELLE, PLATE	4	4	4		
41	6L2-44526-00	PLATE PLAQUE	1	1	1		
42	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2	2		
43	6L2-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1		
44	6L2-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1		
45	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2		
46	97595-08585	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	2	2	2		
47	6L2-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2		
48	6L2-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	1	1		
49	6L2-44553-01-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	1	1	1		
50	97095-08045	BOLT BOULON	2	2	2		
51	92995-08600	WASHER RONDELLE	2	2	2		
52	97095-08070	BOLT BOULON			2		
53	95380-08600	NUT ECROU			4		
54	92990-08600	WASHER, PLATE RONDELLE, PLATE			4		



6L23300-C180

FIG. 18 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-43165-01	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	1	1		
2	97090-06010	BOLT BOULON	4	4	4		
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4		
4	6L2-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1	1		
5	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1	1		
6	91690-30008	.PIN, SPRING .AGRAFFE	1	1	1		
7	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	1	1		
8	6L2-43630-01	TILT LEVER ASSY LEVIER D'INCLINAISON	1	1	1		
9	682-43318-01	COVER CAPUCHON	1	1	1		
10	90386-08032	BUSH DOUILLE	3	3	3		
11	6L2-43682-01	LEVER, SHALLOW WATER DRIVE 2 LEVIER, PEU PROFOND D'EAU 2	1	1	1		
12	97095-05010	BOLT BOULON	1	1	1		
13	92995-05600	WASHER RONDELLE	1	1	1		
14	6L2-43191-01	SHAFT, STOPPER AXE, BUTEE	1	1	1		
15	99080-05600	CIRCLIP CIRCLIP	1	1	1		
16	90506-20M27	SPRING, TENSION RESSORT, TENSION	1	1	1		
17	6L2-43350-02	RECEIVER ASSY RECEIVER ASSY	1	1	1		
18	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	1	1		
19	99080-05600	CIRCLIP CIRCLIP	1	1	1		
20	6L2-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1		
21	90508-12M28	SPRING, TORSION RESSORT, TORSION	1	1	1		
22	90508-12M29	SPRING, TORSION RESSORT, TORSION	1	1	1		
23	6L2-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1		
24	6L2-43657-00	SPRING, LOCK RESSORT, BLOCAGE	1	1	1		
25	6L2-43676-00	HOOK CROCHET	1	1	1		
26	6L2-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	1	1		
27	6L2-43188-00	SPRING RESSORT	1	1	1		



FOURREAU

32

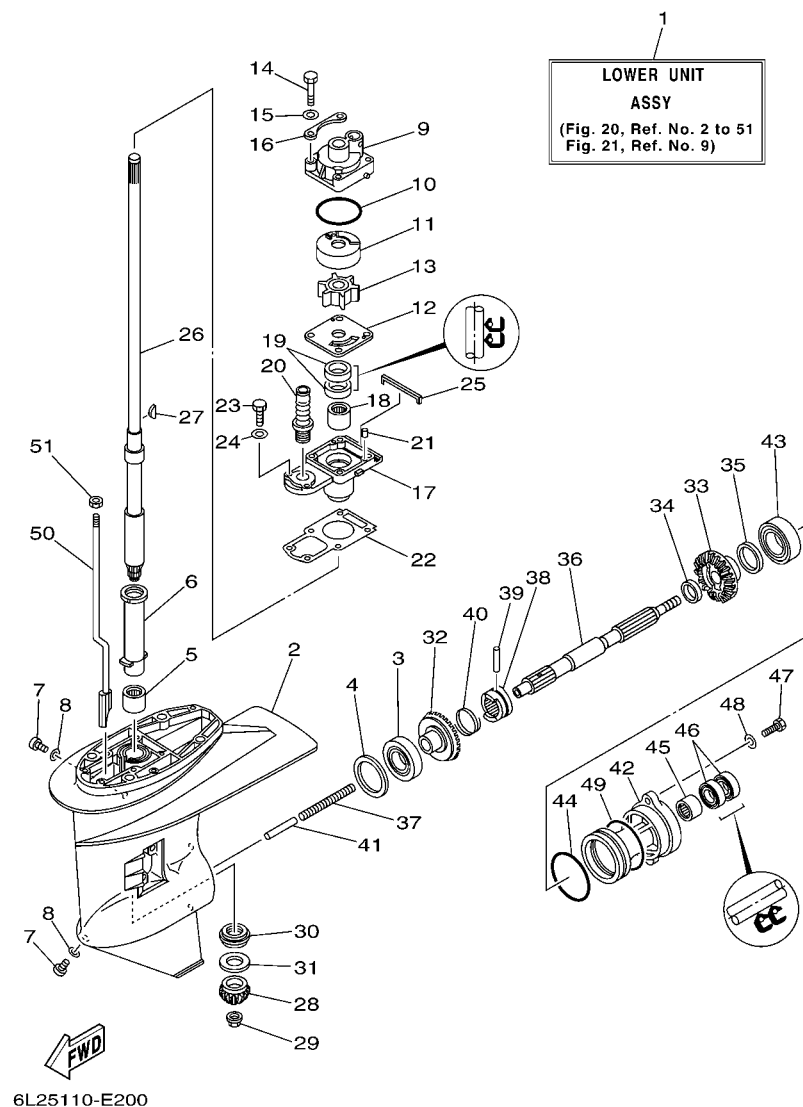


FIG. 20 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	6L2-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	S(16.5") S(16.5")
	6L2-45300-13-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	L(21.5") L(21.5")
2	6L2-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	
3	93332-00005	BEARING ROULEMENT	1	1	1	
4	6L2-45567-00	SHIM (T:1.0MM) CALE (T:1.0MM)	1	1	1	UR
	6L2-45567-10	SHIM (T:1.1MM) CALE (T:1.1MM)	1	1	1	UR
	6L2-45567-20	SHIM (T:1.2MM) CALE (T:1.2MM)	1	1	1	UR
	6L2-45567-30	SHIM (T:1.3MM) CALE (T:1.3MM)	1	1	1	UR
	6L2-45567-40	SHIM (T:1.4MM) CALE (T:1.4MM)	1	1	1	UR
5	93315-220V9	BEARING ROULEMENT	1	1	1	
6	6L2-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1	
7	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2	2	
8	90430-08020	GASKET JOINT	2	2	2	
9	6L2-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	
10	93210-45161	O-RING JOINT TORIQUE	1	1	1	
11	6L2-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	1	
12	6L2-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	
13	6L2-44352-00	IMPELLER TURBINE	1	1	1	
14	97095-06040	BOLT BOULON	4	4	4	
15	92995-06600	WASHER RONDELLE	4	4	4	
16	6L2-44328-00	PLATE PLAQUETTE	2	2	2	
17	6L2-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1	
18	93315-22004	BEARING ROULEMENT	1	1	1	
19	93101-20048	OIL SEAL JOINT SPY	2	2	2	
20	6L2-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	1	1	
21	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2	
22	6L2-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1	

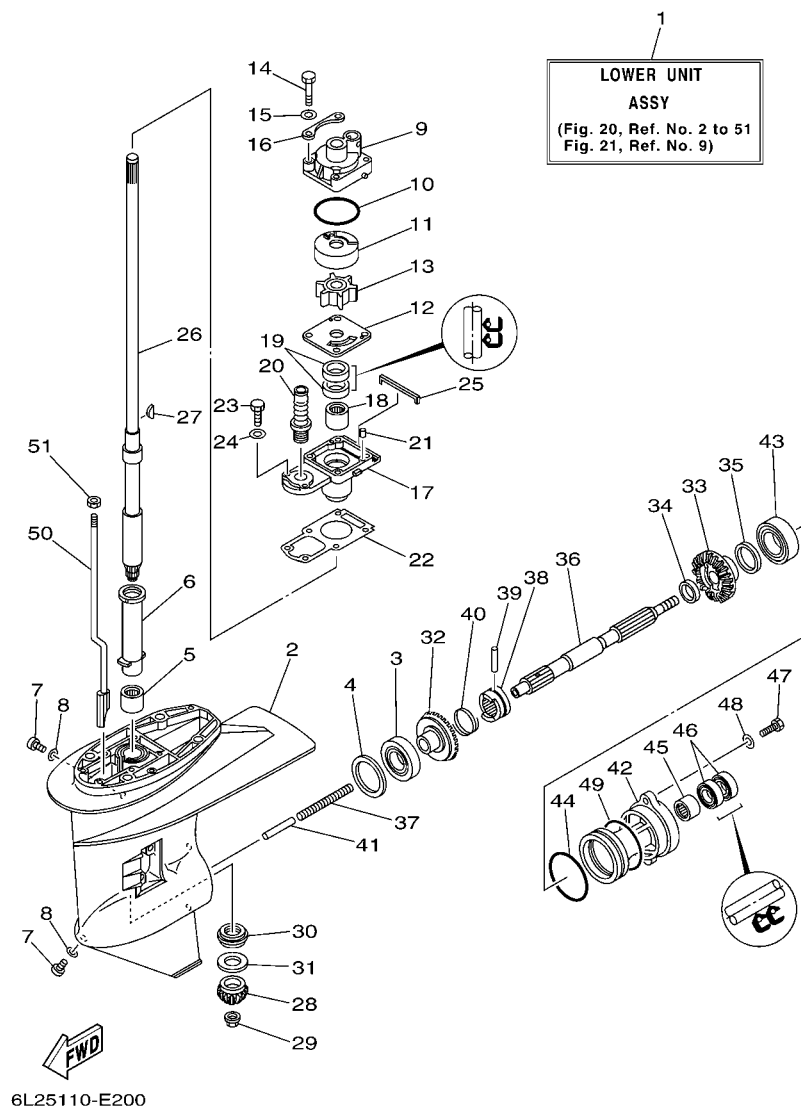


FIG. 20 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
23	97095-06020	BOLT BOULON	2	2	2		
24	92995-06600	WASHER RONDELLE	2	2	2		
25	6L2-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1		
26	6L2-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1		S(16.5") S(16.5")
	6L2-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1		L(21.5") L(21.5")
27	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1		
28	6L2-45551-01	PINION (13T) PIGNON D'ATTAQUE (13D)	1	1	1		
29	90179-10M14	NUT ECROU	1	1	1		
30	93341-320U0	BEARING CERVEAUX DE DIRECTION	1	1	1		
31	6L2-45587-00	SHIM (T:1.5MM) CALE (T:1.5MM)	1	1	1		UR UR
	6L2-45587-10	SHIM (T:1.6MM) CALE (T:1.6MM)	1	1	1		UR UR
32	6L2-45560-10	GEAR 1 (27T) PIGNON 1 (27T)	1	1	1		
33	6L2-45571-00	GEAR 2 (27T) PIGNON 2 (27T)	1	1	1		
34	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	1	1		
35	6L2-45577-00	SHIM (T:1.0MM) CALE (T:1.0MM)	1	1	1		UR UR
	6L2-45577-10	SHIM (T:1.1MM) CALE (T:1.1MM)	1	1	1		UR UR
	6L2-45577-20	SHIM (T:1.2MM) CALE (T:1.2MM)	1	1	1		UR UR
	6L2-45577-30	SHIM (T:1.3MM) CALE (T:1.3MM)	1	1	1		UR UR
36	65W-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1		
37	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1		
38	6L2-45631-00	CLUTCH, DOG CRABOT	1	1	1		
39	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1		
40	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1		
41	648-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	1	1		
42	6L2-45361-03-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1		
43	93306-00612	BEARING ROULEMENT	1	1	1		
44	93210-60MA3	O-RING JOINT TORIQUE	1	1	1		

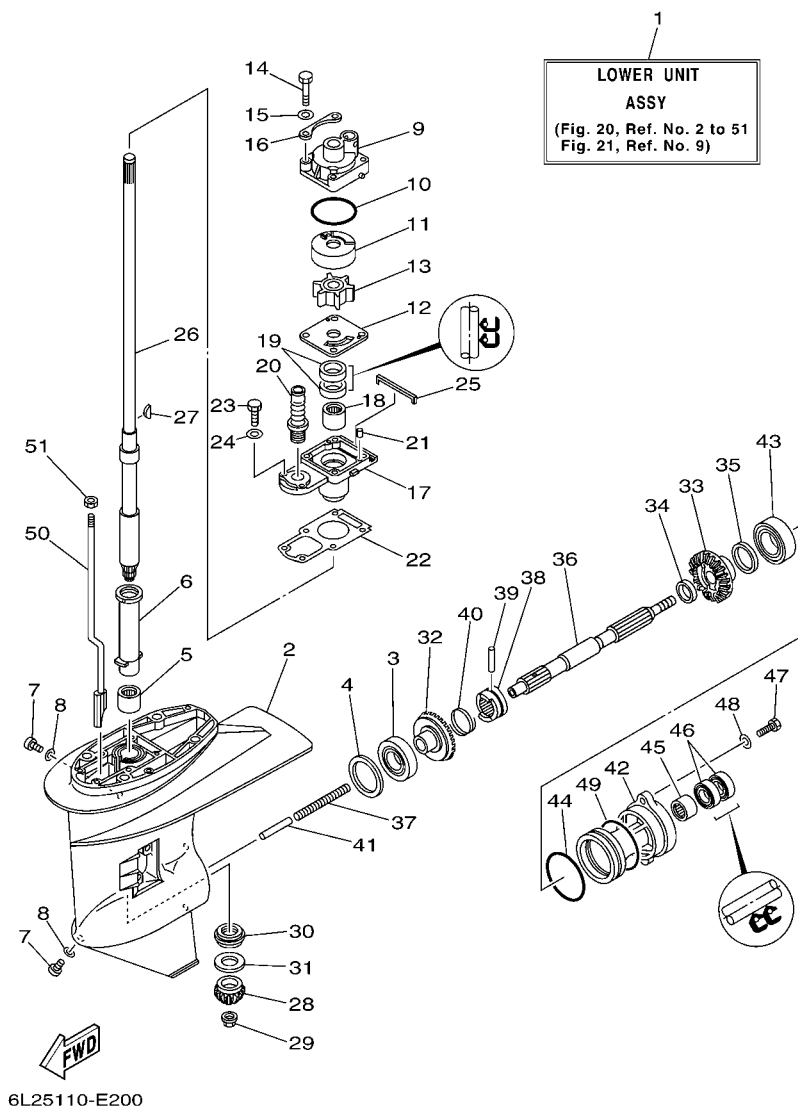


FIG. 20 LOWER CASING & DRIVE 1

[illegible]

6L20010-4200

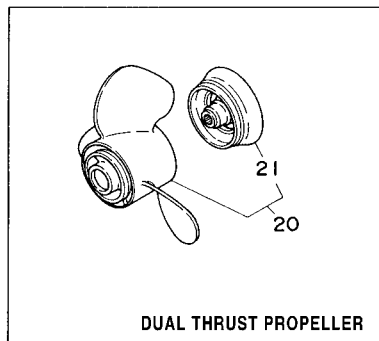
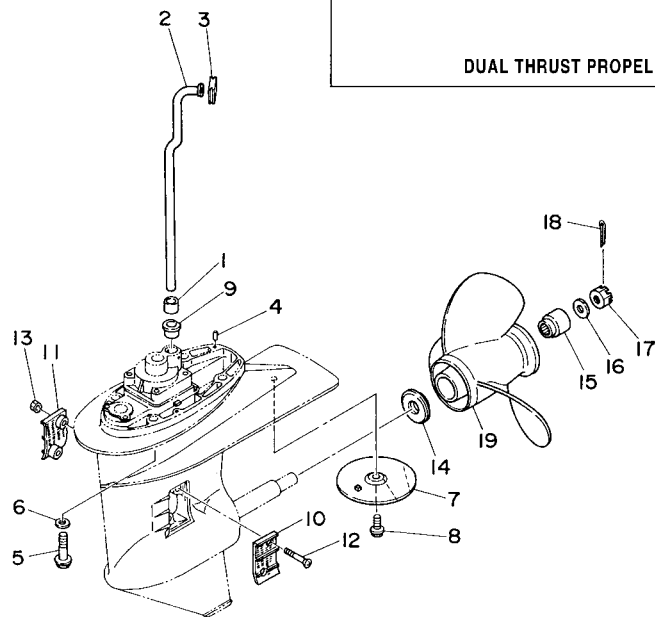


FIG. 21 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	6L2-44368-00	RUBBER, WATER SEAL 4 JOINT,TUBEDEAU	1	1	1	
2	6L2-44361-00	TUBE, WATER TUBE D'EAU	1	1	1	S(16.5") S(16.5")
	6L2-44361-10	TUBE, WATER TUBE D'EAU	1	1	1	L(21.5") L(21.5")
3	6L2-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
4	93604-12M07	PIN, DOWEL CLAVETTE	2	2	2	
5	90105-10M12	BOLT, FLANGE BOULON	4	4	4	
6	92995-10600	WASHER RONDELLE	4	4	4	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	1	1	
8	90105-08M02	BOLT, FLANGE BOULON	1	1	1	
9	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1	1	
10	6L2-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1	1	
11	6L2-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1	1	
12	90151-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2	2	
13	90185-05002	NUT, NYLON ECROU,AUTO-BLOQUANT	2	2	2	
14	6L2-45987-01	SPACER ENTRETOISE	1	1	1	
15	689-45997-00	SPACER ENTRETOISE	1	1	1	
16	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	
17	90171-14013	NUT, CASTLE ECROU, CRENELE	1	1	1	
18	91490-30022	PIN. COTTER GOUPILLE	1	1	1	
19	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	1	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	1	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	1	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	1	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	1	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	1	1	UR
	664-45954-01-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1	1	1	UR
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F)	1	1	1	UR

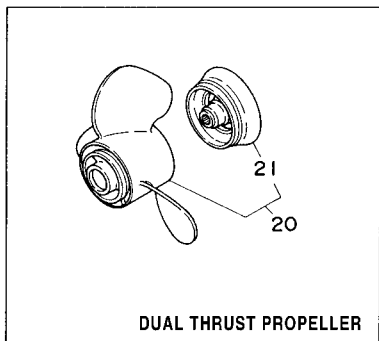


FIG. 21 LOWER CASING & DRIVE 2 **BOITIER D'HELICE TRANSMISSION2**

[illegible]

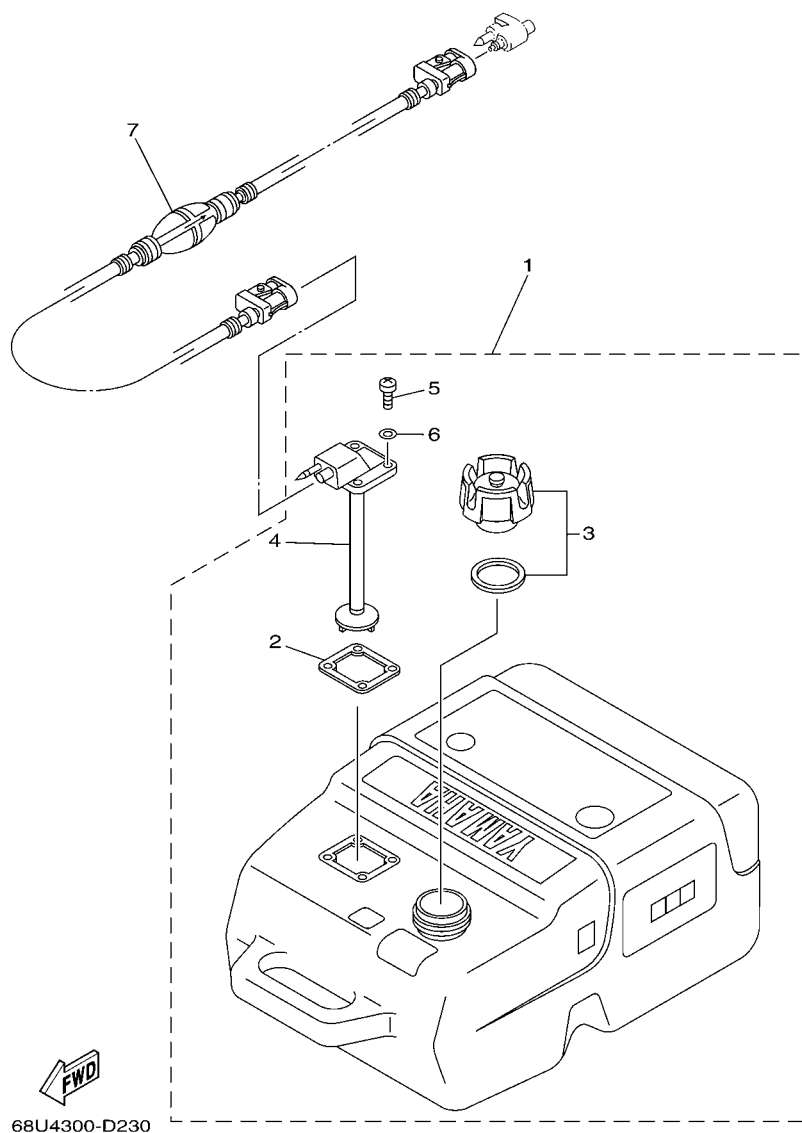


FIG. 22 FUEL TANK

RESERVOIR A CARBURANT

[illegible]

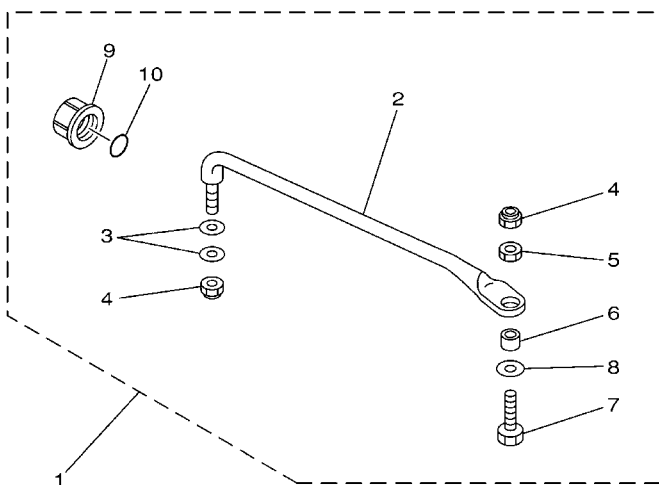
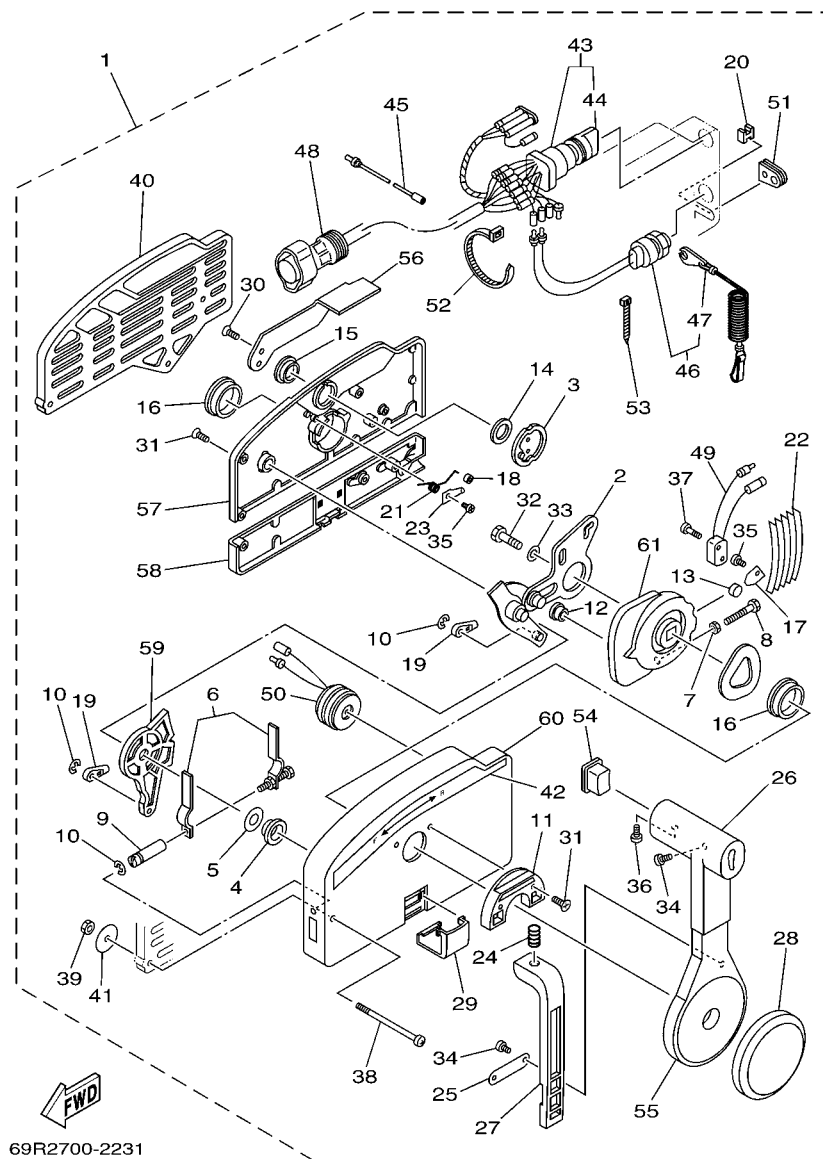


FIG. 23 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]



69R2700-2231

FIG. 25 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	703-48230-15	REMOTE CONTROL ASSY (7P) BOITIER DE COMMANDE A DISTANCE			1	AP WITHOUT PT/T SW. AP WITHOUT PT/T SW.
2	703-48261-11	.ARM, THROTTLE .BRAS, ACCELERATION			1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE			1	
4	703-48235-00	.BUSHING .COUSSINET			1	
5	703-48268-00	.SPACER .ENTRETOISE			1	
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION			1	
7	95380-05600	.NUT .ECROU			1	
8	97380-05025	.BOLT .BOULON, HEXAGONAL			1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE			1	
10	93430-06024	.CIRCLIP .CLIPS			3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU			1	
12	703-48252-00	.ROLLER, CAM .POULIE			1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE			1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE			1	
15	703-48243-00	.BUSHING .COUSSINET			1	
16	703-48236-00	.BUSHING 1 .POULIE			2	
17	703-48189-00	.RETAINER .FLASQUE			1	
18	703-48234-00	.ROLLER, DETENT .POULIE			1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE			2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER			1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT			1	
22	703-48238-00	.SPRING, DETENT .RESSORT			5	
23	703-48246-00	.SPACER .ENTRETOISE			1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT			1	
25	703-48226-00	.PLATE, STOPPER .PLAQUETTE			1	
26	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER			1	SINGLE SINGLE
27	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL			1	

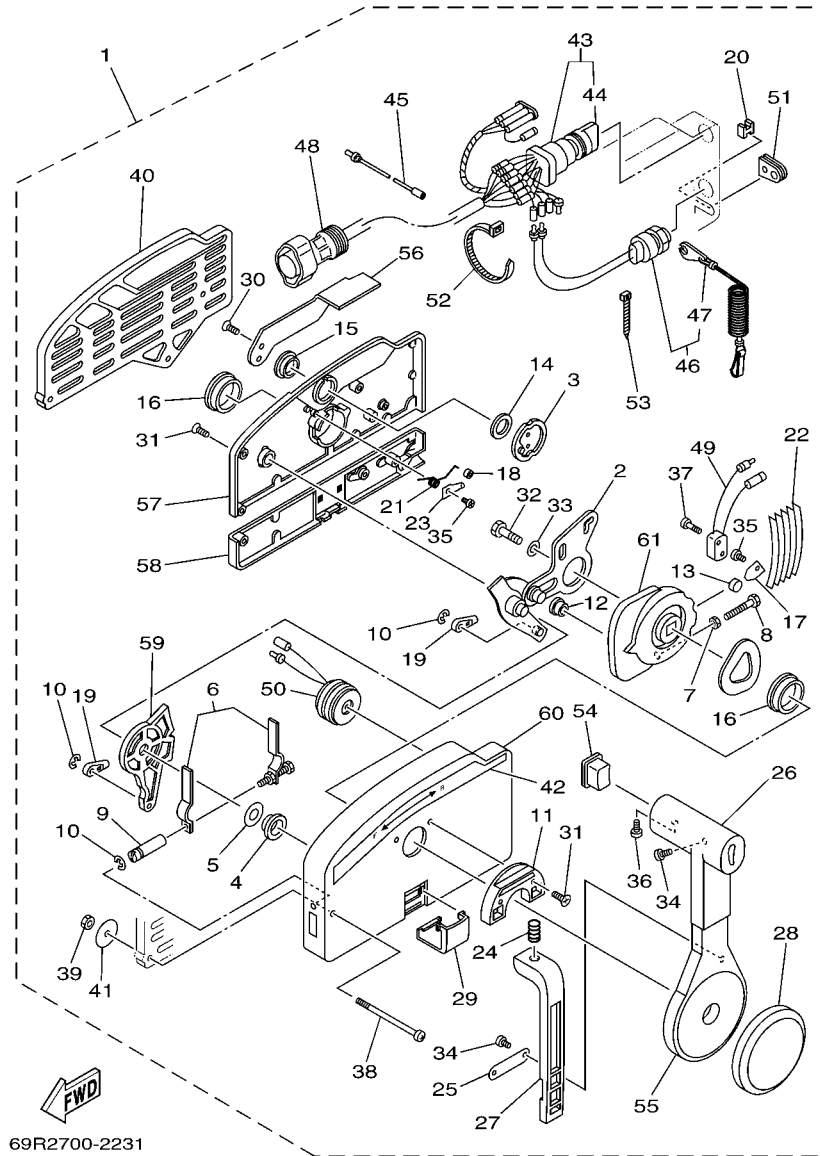


FIG. 25 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
28	703-48225-00	.COVER .COUVERCLE			1	
29	703-48219-00	.COVER, LEAD .COUVERCLE			1	
30	703-48281-00	.SCREW .VIS			2	
31	703-48282-00	.SCREW .VIS			7	
32	97380-08030	.BOLT .BOULON, HEXAGONAL			1	
33	92990-08600	.WASHER, PLATE .RONDELLE, PLATE			1	
34	98580-04010	.SCREW, PAN HEAD .VIS			3	
35	98580-04006	.SCREW, PAN HEAD .VIS			2	
36	98580-05010	.SCREW, PAN HEAD .VIS			1	
37	98580-03015	.SCREW, PAN HEAD .VIS			2	
38	703-48291-10	.SCREW (M6) .VIS (M6)			3	
39	95380-06600	.NUT, HEXAGON .ECROU			3	
40	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE			1	SINGLE SINGLE
41	701-48287-00	.WASHER .RONDELLE			3	
42	703-48215-00	.GRAPHIC .ADHESIF			1	
43	703-82510-33	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET			1	
44	703-82577-00	.CAP, KEY .CABOCHON			1	
45	703-82531-00	.WIRE, LEAD (L70) .FIL (L70)			1	
46	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT			1	
47	682-82556-00	.LANYARD, STOP SWITCH .PLAQUETTE			1	
48	688-82586-21	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, FAISCEAU DE FILS (4)			1	(7P) (7P)
49	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT			1	
50	703-83383-02	.BUZZER .RONFLEUR			1	
51	703-48284-00	.GROMMET .PASSE-FIL			1	
52	703-82591-00	.BAND .COLLIER			1	
53	703-82592-00	.BAND .COLLIER			1	
54	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE			1	WITHOUT PT/T SW. WITHOUT PT/T SW.

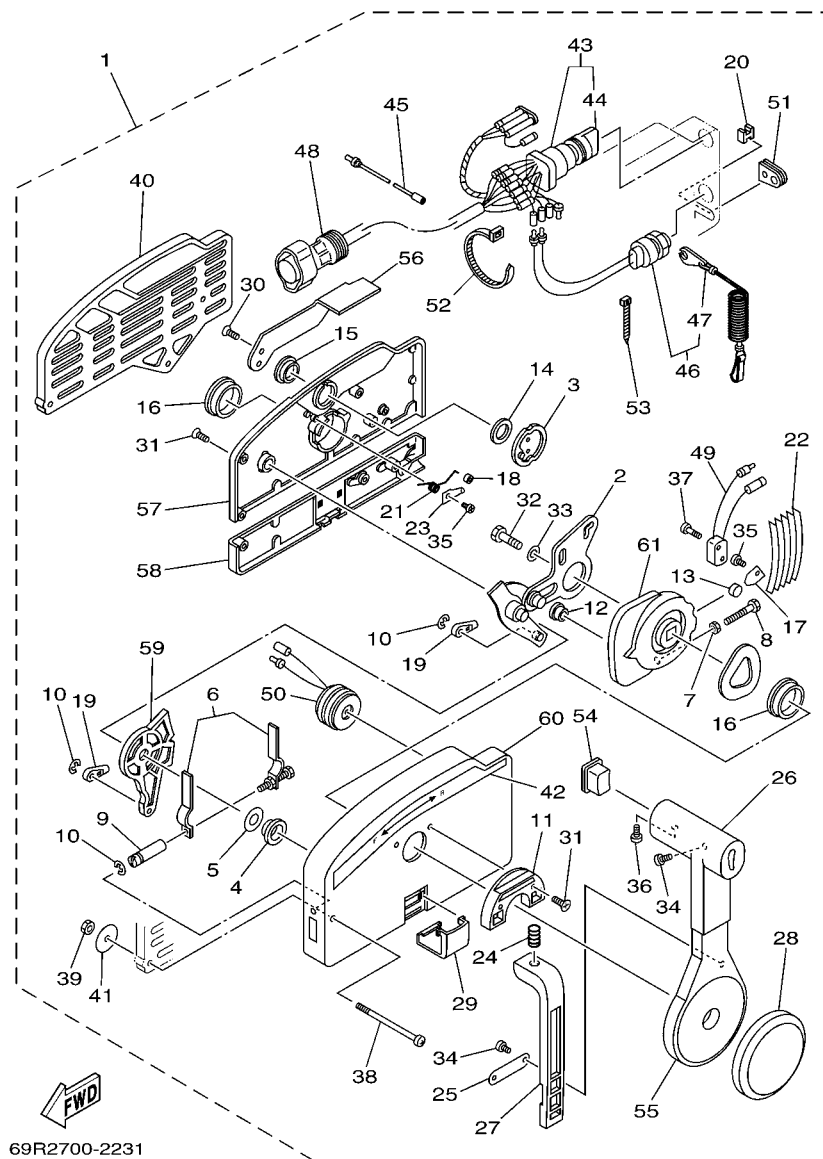


FIG. 25 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

[illegible]

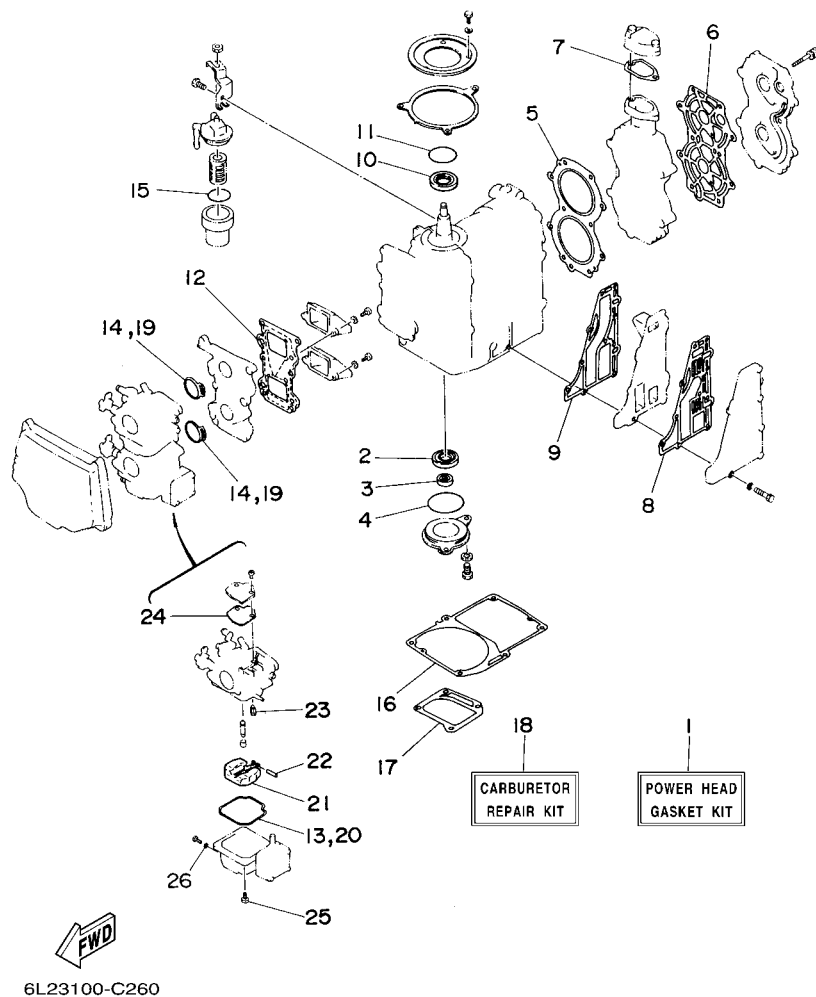


FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO	REMARKS REMARQUES
1	6L2-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	
2	93102-25142	.OIL SEAL .JOINT SPY	1	1	1	
3	93101-13M37	.OIL SEAL .JOINT SPY	1	1	1	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	1	1	
5	6L2-11181-A3	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	
6	6L2-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	1	
7	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	
8	6L2-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	
9	6L2-41112-A3	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
10	93102-26M27	.OIL SEAL .JOINT SPY	1	1	1	
11	93210-42159	.O-RING .JOINT TORIQUE	1	1	1	
12	6L2-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	1	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	2	2	
14	6L2-14198-00	.GASKET .JOINT	2	2	2	
15	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	
16	6L2-45113-A2	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
17	6L2-41133-A3	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1	1	
18	6L2-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	
19	6L2-14198-00	.GASKET .JOINT	2	2	2	
20	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	2	2	
21	6L2-14385-00	.FLOAT .FLOTTEUR	2	2	2	
22	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	2	2	
23	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	2	2	
24	6L2-14399-00	.GASKET .JOINT	2	2	2	
25	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	2	2	
26	6L2-14398-00	.GASKET .JOINT	2	2	2	

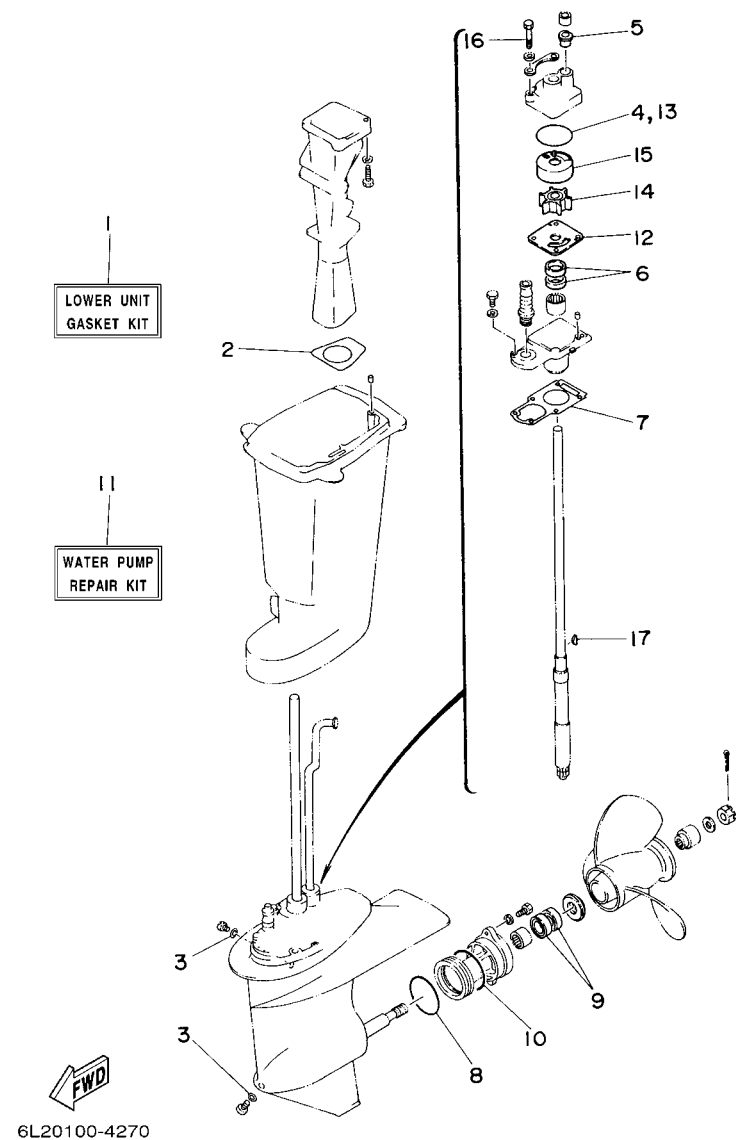


FIG. 27 REPAIR KIT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	20MO	25MO	20WO		REMARKS REMARQUES
1	6L2-W0001-C3	.LOWER UNITGASKETKIT .POCHETTE DE JOINTS EMBASE	1	1	1		
2	6L2-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1		
3	90430-08020	.GASKET .JOINT	2	2	2		
4	93210-45161	.O-RING .JOINT TORIQUE	1	1	1		
5	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	1	1		
6	93101-20048	.OIL SEAL .JOINT SPY	2	2	2		
7	6L2-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1	1		
8	93210-60MA3	.O-RING .JOINT TORIQUE	1	1	1		
9	93101-20M07	.OIL SEAL .JOINT SPY	2	2	2		
10	93210-60M99	.O-RING .JOINT TORIQUE	1	1	1		
11	6L2-W0078-00	.WATER PUMP REPAIR KIT .KIT DE REPARATION DE LA POMPE	1	1	1		
12	6L2-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1		
13	93210-45161	.O-RING .JOINT TORIQUE	1	1	1		
14	6L2-44352-00	.IMPELLER .TURBINE	1	1	1		
15	6L2-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1		
16	97095-06040	.BOLT .BOULON	4	4	4		
17	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1		

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6L2-11111-01-1S	2 - 17	6L2-14198-00	4 - 12	676-15741-03	8 - 17	6L3-28199-7C-H0	7 - 15	6G1-42138-01	14 - 21	689-43165-00	18 - 5
6L2-11181-A3	2 - 18		26 - 14	6L2-15746-00	8 - 29	6L3-28199-7C-S0	7 - 15	6L2-42154-01	16 - 5	6L2-43165-01	18 - 1
	26 - 5		26 - 19	6L2-15747-00	8 - 32	6L3-28199-8D-K0	7 - 16	6E0-42159-02	14 - 22	6L2-43188-00	18 - 27
6L2-11191-00-1S	2 - 19	646-14212-01	5 - 17	656-15748-00	8 - 26	6L3-28199-8D-L0	7 - 16	6J8-42167-00	15 - 7	6L2-43191-01	18 - 14
6L2-11193-A1	2 - 20	6L3-14301-01	5 - 1	689-15755-01	8 - 8	6L3-28199-8D-M0	7 - 16	6L2-42167-00	15 - 8	6L2-43311-05-4D	17 - 15
	26 - 6	6L2-14301-02	5 - 1	6L2-15758-01-94	8 - 4	6L3-28199-8D-N0	7 - 16	689-42169-01	15 - 11	682-43318-01	18 - 9
6J8-11325-00	2 - 12	6L3-14302-01	5 - 2	6L2-15762-00	8 - 7	6L3-28199-8D-P0	7 - 16	6F6-42177-A0	14 - 14	6L2-43336-00	18 - 37
6H3-11327-00-1S	2 - 13	6L2-14302-02	5 - 2	6L2-15770-00	8 - 28	6L3-28199-8D-R0	7 - 16	6L2-42191-01	16 - 6	6L2-43350-02	18 - 17
6H3-11328-00	2 - 14	664-14321-01	5 - 18	6L2-15772-00-94	8 - 35	6L2-41111-00-1S	2 - 28	6L2-42192-00	15 - 16	689-43373-01	17 - 19
676-11372-00	2 - 31	6L2-14323-00	5 - 16	6L2-15774-00	8 - 33	6L2-41112-A3	2 - 29	6L2-42192-20	16 - 7	6L2-43611-00	18 - 29
6E5-11372-01	2 - 3	6E7-14325-00	5 - 26	6F5-15779-02	8 - 9		26 - 9	6L2-42510-01-4D	17 - 26	6J8-43611-01	18 - 18
6L2-11400-10	3 - 1	6L2-14341-00	5 - 12	6A0-15789-00	8 - 20	6L2-41113-00-1S	2 - 30	6H4-42528-00	17 - 18	6L2-43613-00	18 - 34
6L2-11412-00	3 - 2	6L2-14342-30	5 - 14	6L2-21707-01	6 - 22	6L2-41114-A1	2 - 32	6L2-42610-30-4D	1 - 1	6L2-43614-00	18 - 20
6L2-11422-00	3 - 3	30X-14343-63	5 - 13	63D-21744-00	6 - 34		26 - 8	6L3-42610-30-4D	1 - 1	6L2-43615-00	18 - 23
6L2-11432-00	3 - 4	50M-14355-00	5 - 15	6H1-21757-00	6 - 26	6L2-41131-00-5B	19 - 10	6L2-42613-01-4D	1 - 6	6L2-43617-00	18 - 33
6L2-11442-00	3 - 5	6L2-14368-00	15 - 38	6L2-21758-00	6 - 24	6L3-41131-00-5B	19 - 10	6L2-42615-00	1 - 2	6L2-43624-00	18 - 36
6L2-11515-00	3 - 14	6L2-14381-00	5 - 3	6H4-21770-00	6 - 23	6L2-41133-A3	19 - 13	6L2-42647-00	1 - 4	6L2-43630-01	18 - 8
6J8-11536-00	3 - 16	6L2-14383-00	5 - 3	6L2-21798-00	6 - 42		26 - 17	6G1-42651-71	1 - 3	6L2-43631-00	18 - 26
6L2-11537-00	6 - 2	677-14383-01	5 - 20	6YK-24201-03	22 - 1	6L2-41134-00	19 - 11	6L2-42677-20	1 - 10	6L2-43633-10	18 - 28
6L2-11610-00	3 - 20	6L2-14384-00	5 - 4	6YK-24260-01	22 - 4		27 - 2	6L3-42677-20	1 - 10	6L2-43641-00	18 - 30
6L2-11610-10	3 - 20		26 - 13	6YL-24268-01	22 - 2	6L2-41212-00	15 - 22	6L2-42678-11	1 - 11	6L2-43657-00	18 - 24
6L2-11610-20	3 - 20		26 - 20	6G1-24304-02	7 - 1	6L2-41213-00	15 - 4	6L3-42678-11	1 - 11	6L2-43659-00	18 - 31
6L2-11631-00-97	3 - 19	6L2-14385-00	5 - 5	6YL-24306-54	22 - 7	6L2-41217-00	4 - 27	6L2-42711-03-4D	13 - 1	6L2-43676-00	18 - 25
648-11633-00	3 - 21		26 - 21	6H4-24311-00	7 - 4	6H1-41237-00	6 - 18	6L2-42716-00	13 - 16	6L2-43682-01	18 - 11
6L2-11635-00	3 - 19	6E5-14386-01	5 - 6	6L2-24311-00	7 - 5	6L2-41237-00	15 - 26	6L2-42719-A0	13 - 8	6L2-44111-01-94	14 - 25
6L2-11636-00	3 - 19		26 - 22	6YL-24329-00	22 - 6	662-41237-01	15 - 12	6G1-42724-00	13 - 12	6J8-44116-00	15 - 32
6L2-11651-00	3 - 10	6L2-14392-00	5 - 7	6E5-24376-10	6 - 35	682-41237-50	6 - 17	6L2-42725-00	13 - 11	6L2-44121-00	15 - 21
6L2-11681-00	3 - 11		26 - 23	677-24411-02	5 - 30	6L2-41238-00	15 - 27	6L2-42725-50	13 - 11	6L2-44122-00	15 - 14
6E5-12411-30	2 - 23	6L2-14398-00	5 - 21	682-24412-01	5 - 29	6L2-41257-00	4 - 26	6L2-42726-01	13 - 13	6L2-44123-00	15 - 34
688-12412-00	2 - 24		26 - 26	6L2-24413-00	5 - 28	6J8-41259-00	4 - 23	6L2-42726-10	13 - 13	6L2-44124-00	14 - 35
6H4-12413-00-1S	2 - 25	6L2-14399-00	5 - 11	6A0-24421-01	5 - 24	661-41262-02	4 - 24	6G1-42727-00	13 - 14	6L2-44125-00-94	14 - 30
6J8-12414-A0	2 - 26		26 - 24	677-24434-02	5 - 31		8 - 34	6L2-42738-01	13 - 21	6L2-44141-02	15 - 19
	26 - 7	6L2-14417-00-94	4 - 13	6L2-24435-00	5 - 27	6J8-41271-01	4 - 25	6L2-42748-01	13 - 15	6L2-44141-10-94	15 - 20
6J8-13117-00	6 - 3	6L2-14418-00	4 - 20	677-24444-01	5 - 22	689-41273-00	13 - 9	6E7-42791-10	13 - 30	6L2-44143-00	15 - 36
6E9-13183-70	6 - 13	6L2-14476-00	4 - 14	61N-24521-00	7 - 9	6J8-41274-00	13 - 10	6AH-42794-40	13 - 31	6L2-44147-00	20 - 20
6L2-13200-00	6 - 5	6L2-14476-11	4 - 19	61N-24560-00	7 - 7	6L2-41283-00	15 - 5	6AH-42794-50	13 - 32	6L2-44150-00	20 - 50
6J8-13411-00	6 - 27	676-14485-00	4 - 6	61N-24563-00	7 - 8	6G1-41611-00	9 - 17	6L2-42815-01-4D	13 - 2	6L2-44150-10	20 - 50
6J8-13414-00	6 - 28	6L2-14497-00	15 - 1	6L2-24566-00	7 - 11	6G1-41612-00	9 - 21	6L2-42816-00	13 - 4	6E0-44191-11	17 - 22
6L2-13416-00	6 - 29	6L2-14578-01	5 - 32	6YK-24610-01	22 - 3	695-41613-00	9 - 18	6L2-43111-05-4D	17 - 1	6L2-44311-00	20 - 9
6L2-13437-00	1 - 13	6L2-14584-00	5 - 33	6H1-24633-00	6 - 25	6L2-41631-00	15 - 6	6L2-43112-06-4D	17 - 2	6L2-44322-00	20 - 11
6L2-13437-21	8 - 41	6L2-15100-10-1S	2 - 2	6L2-26301-01	14 - 24	6G1-41662-01-94	15 - 29	6J8-43113-01	17 - 14		27 - 15
6L2-13471-00	6 - 6	6L2-15396-00-1S	3 - 25	6G8-26363-00	16 - 14	6G1-42111-12-4D	14 - 2	648-43114-01	17 - 8	6L2-44323-00	20 - 12
6L2-13475-00	6 - 7	6J8-15705-00	8 - 19	6L2-26363-00	14 - 36	664-42119-00	14 - 13	6L2-43116-00	17 - 7		27 - 12
6L2-13610-00	4 - 1	6L2-15710-02	8 - 1	6G8-26364-00	16 - 15	6L2-42121-03-4D	17 - 21	6E0-43118-01	17 - 5	6L2-44328-00	20 - 16
6L2-13621-00	4 - 7	6L2-15711-00-94	8 - 2	6L3-28199-7C-D0	7 - 15	6G1-42125-01	14 - 10	6J8-43131-01	17 - 9	6L2-44352-00	20 - 13
	26 - 12	6J8-15714-00	8 - 11	6L3-28199-7C-E0	7 - 15	6G1-42126-00	14 - 11	6E5-43145-01	23 - 9		27 - 14
6L2-13641-10-94	4 - 5	677-15717-01	8 - 13	6L3-28199-7C-F0	7 - 15	6G1-42131-02	14 - 7	6G5-43145-01	17 - 13	6L2-44361-00	21 - 2
6L2-14157-00	5 - 10	6L2-15723-01	8 - 39	6L3-28199-7C-G0	7 - 15	6L2-42137-00	14 - 15	6L2-43160-01	18 - 4	6L2-44361-10	21 - 2

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6L2-44365-00	17 - 33	6L2-45577-30	20 - 35	703-48261-11	25 - 2	6AH-81994-40	4 - 28	6L2-86112-00	11 - 21	90185-10051	17 - 25
6L2-44366-00	21 - 3	6L2-45587-00	20 - 31	703-48264-00	25 - 6	6AH-81994-50	4 - 29	6L2-86115-00	11 - 15	90185-22043	17 - 12
6L2-44367-00	21 - 9	6L2-45587-10	20 - 31	703-48265-00	25 - 9	6AH-81995-40	8 - 42	682-86117-00	11 - 14	90201-06060	8 - 14
	27 - 5	65W-45611-00	20 - 36	703-48268-00	25 - 5	6AH-81995-50	8 - 43	6L2-W0001-03	26 - 1	90201-08086	2 - 8
6L2-44368-00	21 - 1	6L2-45631-00	20 - 38	703-48271-00	25 - 59	6AG-81996-00	8 - 44	6L2-W0001-C3	27 - 1	90201-08M01	17 - 40
6BL-44391-00	13 - 22	648-45633-00	20 - 40	703-48281-00	25 - 30	6G1-82105-01	11 - 6	6L2-W0004-00	4 - 2	90201-08M93	6 - 1
6L2-44512-00-4D	17 - 31	648-45635-00	20 - 41	703-48282-00	25 - 31	6G1-82117-00	11 - 7	6L2-W0070-13	1 - 9	90201-10M02	14 - 18
6L2-44514-01	17 - 36	664-45941-01-EL	21 - 19	703-48284-00	25 - 51	6L2-82127-00	19 - 6	6L2-W0078-00	27 - 11	90201-10M20	23 - 3
6L2-44526-00	17 - 41	664-45943-01-EL	21 - 19	701-48287-00	25 - 41	6E5-82148-00	17 - 3	6L2-W0084-11-4D	14 - 1	90201-10M63	23 - 8
6L2-44551-01-4D	17 - 43	664-45945-00-EL	21 - 19	703-48291-10	25 - 38	6G1-82151-00	11 - 9	6L2-W0090-12-1S	2 - 1	90201-13M42	9 - 16
6L2-44552-01-4D	17 - 44	664-45947-01-EL	21 - 19	703-48293-10	25 - 40	6G5-82152-00	11 - 12	6L2-W0093-00	26 - 18	90201-18522	3 - 24
6L2-44553-01-4D	17 - 49	664-45949-02-EL	21 - 19	701-48310-90	24 - 2	6A0-82317-00	6 - 39	656-W2810-02	7 - 14	90201-20417	20 - 34
6L2-44555-00	17 - 47	664-45952-00-EL	21 - 19	701-48320-00	24 - 2	6G1-82370-21	10 - 16	6J8-W4591-00-EL	21 - 20	90201-22M03	17 - 11
6L2-44557-00	17 - 48	664-45954-01-EL	21 - 19	701-48320-20	24 - 2	703-82510-33	25 - 43	90101-06M16	10 - 7	90201-30M00	17 - 28
6L2-45111-03-4D	19 - 1	664-45970-00-98	21 - 19	701-48320-50	24 - 2	703-82531-00	25 - 45	90101-08M09	17 - 39	90201-50306	3 - 18
6L2-45111-13-4D	19 - 1	664-45972-00-98	21 - 19	703-48345-01	25 - 19	703-82540-00	25 - 49	90105-06M18	17 - 20	90202-05088	6 - 20
6L2-45113-A2	2 - 35	6J8-45986-10-98	21 - 21	703-48358-00	25 - 20	682-82556-00	13 - 26	90105-06M23	16 - 13		14 - 38
	26 - 16	6L2-45987-01	21 - 14	6J8-48511-01-4D	16 - 16		25 - 47	90105-08M02	21 - 8		15 - 17
6L2-45114-A1	17 - 32	689-45997-00	21 - 15	6L2-48531-00	16 - 10	689-82560-00	10 - 19	90105-08M10	8 - 40		16 - 8
6L2-45115-00	19 - 3	703-48152-00	25 - 56	6L2-48534-01	16 - 2	6L2-82575-00	13 - 25	90105-10M12	21 - 5	90202-05M38	14 - 39
663-45119-00	17 - 17	703-48153-00	25 - 3	682-48538-50	16 - 11	688-82575-01	25 - 46	90109-05M33	6 - 10	90202-06009	14 - 33
6L2-45123-01	19 - 12	703-48189-00	25 - 17	6L2-48544-01	16 - 1	703-82577-00	25 - 44	90109-06M28	15 - 23	90202-15M37	14 - 28
6L2-45151-01-4D	19 - 2	703-48198-00	25 - 14	689-61350-02	23 - 1	689-8257Y-00	13 - 27	90116-08016	14 - 8	90202-36M55	14 - 4
6L2-45214-00	21 - 10	703-48211-01	25 - 60	689-61351-01	23 - 2	688-82586-21	25 - 48	90116-10M28	17 - 23	90206-12052	13 - 5
6L2-45215-00	21 - 11	703-48212-00	25 - 57	6E5-61355-00	23 - 7	6E5-82588-00	13 - 23	90119-06023	2 - 22	90206-15M18	14 - 27
6L2-45300-03-4D	20 - 1	703-48213-00	25 - 58	6E9-81328-70	9 - 10	6L2-82590-00	11 - 27	90119-06M04	17 - 37	90206-36M21	14 - 3
6L2-45300-13-4D	20 - 1	703-48215-00	25 - 42	6L2-81332-00	9 - 24	703-82591-00	25 - 52	90119-06M05	17 - 38	90209-24M15	3 - 13
6L2-45311-02-4D	20 - 2	703-48219-00	25 - 29	6L2-81800-20	12 - 1	703-82592-00	25 - 53	90119-06M14	2 - 11	90243-04M01	17 - 6
6L2-45315-A0	20 - 22	703-48221-00	25 - 55	682-81809-10	12 - 3	6L2-82599-01	9 - 27	90119-06M53	8 - 31	90250-05010	20 - 39
	27 - 7	703-48222-00	25 - 26	682-81810-11	12 - 5	703-83383-02	25 - 50	90119-06M65	6 - 41	90254-03M04	15 - 15
6L2-45331-00-5B	20 - 17	703-48223-00	25 - 27	6L2-81811-20	12 - 9	6K3-83557-00	11 - 28	90119-06MA3	2 - 27		15 - 35
6L2-45361-03-4D	20 - 42	703-48224-00	25 - 54	6L2-81812-20	12 - 10	682-84381-00	13 - 29	90119-06MA4	2 - 33	90266-04M00	1 - 5
664-45371-01	21 - 7	703-48225-00	25 - 28	682-81813-10	12 - 8	6J8-85410-00	13 - 28	90119-08M65	2 - 10	90266-04M04	1 - 12
6L2-45375-00	20 - 25	703-48226-00	25 - 25	6L2-81820-20	12 - 6	663-85518-00	9 - 13	90119-08M91	2 - 21	90269-02M09	14 - 16
6L2-45510-00	20 - 26	703-48227-00	25 - 24	682-81826-10	12 - 14	6L2-85520-12	9 - 3	90149-05M13	14 - 19	90280-03024	20 - 27
6L2-45510-10	20 - 26	703-48230-15	24 - 1	682-81830-11	12 - 12	6L2-85533-10	9 - 4	90151-05M05	21 - 12		27 - 17
6L2-45536-00	20 - 6		25 - 1	682-81831-00	12 - 13	61N-85537-00	9 - 12	90157-05M16	22 - 5	90280-05013	9 - 14
6L2-45551-01	20 - 28	703-48232-00	25 - 61	682-81832-20	12 - 11	6L2-85540-23	10 - 1	90157-06M06	19 - 7	90338-05M03	13 - 17
6L2-45560-10	20 - 32	703-48234-00	25 - 18	6L2-81833-10	12 - 4	6L2-85542-02-94	10 - 4	90159-06M11	19 - 4	90340-08002	20 - 7
6L2-45567-00	20 - 4	703-48235-00	25 - 4	682-81834-10	12 - 16	6L2-85550-00	9 - 1	90170-06015	15 - 37	90386-08032	14 - 20
6L2-45567-10	20 - 4	703-48236-00	25 - 16	6L2-81840-20	12 - 7	6L2-85550-10	9 - 1	90170-09M03	23 - 5		18 - 10
6L2-45567-20	20 - 4	703-48238-00	25 - 22	682-81847-10	12 - 15	6L2-85560-10	9 - 2	90171-14013	21 - 17	90386-10009	16 - 3
6L2-45567-30	20 - 4	703-48243-00	25 - 15	6L2-81850-20	12 - 2	6L2-85561-10	9 - 11	90179-10M14	20 - 29	90386-12M45	13 - 3
6L2-45567-40	20 - 4	703-48244-00	25 - 21	6G1-81941-10	11 - 1	61N-85570-00	10 - 9	90179-12M04	9 - 15	90386-12M72	14 - 29
6L2-45571-00	20 - 33	703-48245-00	25 - 11	6L2-81945-00	11 - 3	6L2-85580-10	9 - 5	90185-05002	21 - 13	90386-15M73	14 - 26
6L2-45577-00	20 - 35	703-48246-00	25 - 23	6L2-81952-00	11 - 2	6L2-85580-20	9 - 6	90185-08057	14 - 9	90386-22M67	17 - 10
6L2-45577-10	20 - 35	701-48248-00	25 - 13	6J8-81960-00	10 - 20	6L2-85720-02	6 - 45		17 - 42	90386-30M60	17 - 30
6L2-45577-20	20 - 35	703-48252-00	25 - 12	6G1-81970-62	11 - 8	6L2-86111-00	11 - 13	90185-09M01	23 - 4	90386-30M75	17 - 27

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
90386-33M96	14 - 5	91490-30022	21 - 18	92995-08600	17 - 51	93604-12M07	19 - 5	97095-06016	10 - 21	99530-10014	8 - 25
90386-34M97	14 - 6	91690-30008	18 - 6		19 - 9		20 - 21	97095-06020	7 - 2		
90387-06119	6 - 40	91690-30010	3 - 15	92995-10600	17 - 24		21 - 4		8 - 38		
90387-06M18	15 - 10	91690-30012	16 - 12		21 - 6	93700-06M03	17 - 16		10 - 2		
90387-06M51	8 - 30	91690-40014	8 - 3	93101-13M37	3 - 27	94702-00271	2 - 36		14 - 31		
90387-06M52	13 - 19	92900-04100	5 - 9		26 - 3	95303-06700	8 - 16		15 - 2		
90387-10M42	23 - 6	92903-05600	4 - 17	93101-20048	20 - 19	95333-08600	2 - 9		17 - 34		
90387-28M00	3 - 17		15 - 25		27 - 6	95380-03600	5 - 25		19 - 14		
90430-08020	20 - 8	92903-06600	2 - 16	93101-20M07	20 - 46	95380-05600	15 - 13		20 - 23		
	27 - 3		4 - 9		27 - 9		25 - 7		20 - 47		
90445-07M04	6 - 14		8 - 37	93102-25142	3 - 26	95380-05700	6 - 19	97095-06025	8 - 23		
90445-07M15	2 - 4		10 - 8		26 - 2		15 - 28	97095-06035	8 - 21		
90445-07M16	6 - 16		15 - 31	93102-26M27	3 - 7	95380-06600	20 - 51	97095-06040	20 - 14		
90445-07M32	6 - 11	92903-08600	12 - 18		26 - 10		25 - 39		27 - 16		
90445-09012	4 - 10	92990-04600	11 - 20	93210-03261	11 - 24	95380-06700	14 - 37	97095-08045	17 - 50		
90445-10M40	2 - 34	92990-05600	4 - 4	93210-13M04	6 - 4		15 - 3	97095-08070	17 - 52		
90445-11M03	6 - 32		4 - 22	93210-16275	23 - 10	95380-08600	7 - 13	97380-05025	25 - 8		
90445-11M07	6 - 33		11 - 11	93210-19M82	6 - 8		17 - 53	97380-08030	25 - 32		
90446-10M02	6 - 38		11 - 17	93210-29375	17 - 29	95617-08645	2 - 7	97513-05518	6 - 9		
90464-08M07	10 - 11	92990-06600	18 - 3	93210-32738	7 - 10	95780-06300	13 - 7	97513-06585	4 - 18		
90464-11M24	6 - 37	92990-08600	17 - 54		26 - 15	95780-08300	16 - 4	97595-06420	10 - 10		
90465-06M86	10 - 13		25 - 33	93210-35M86	4 - 15	95895-06012	15 - 33	97595-06575	15 - 9		
90467-06016	2 - 5	92990-14200	21 - 16	93210-42159	3 - 8	95895-06016	13 - 24	97595-08585	17 - 46		
90467-08004	4 - 11	92995-05600	9 - 23		26 - 11	95895-06020	13 - 20	97607-04110	9 - 7		
	6 - 30		9 - 26	93210-45161	20 - 10	97013-05012	4 - 16	97607-06125	9 - 8		
	7 - 6		18 - 13		27 - 4	97013-05016	15 - 24	97802-04006	9 - 9		
90467-10M04	6 - 36	92995-06100	10 - 15		27 - 13	97013-06014	7 - 12	97880-04008	11 - 19		
90467-11M08	6 - 31		10 - 18	93210-56M80	3 - 28	97013-06016	2 - 15	97880-04010	5 - 8		
90468-05M03	6 - 21		11 - 5		26 - 4	97013-06020	8 - 36	97880-05008	11 - 16		
	14 - 40		11 - 23	93210-60M99	20 - 49		15 - 30	97880-05016	4 - 3		
90468-07M02	6 - 12		11 - 26		27 - 10	97013-06025	4 - 8		4 - 21		
	6 - 15	92995-06600	1 - 8	93210-60MA3	20 - 44		8 - 15	97880-05025	11 - 10		
90480-10155	11 - 18		3 - 30		27 - 8	97013-08025	12 - 17	97880-06035	13 - 6		
90480-15M31	13 - 18		6 - 44	93306-00612	20 - 43	97075-06030	10 - 5	97885-05010	9 - 22		
90480-25161	10 - 12		7 - 3	93306-305U3	3 - 9	97075-08030	19 - 8		9 - 25		
90501-10065	20 - 37		8 - 6	93310-424W9	3 - 12	97090-06010	18 - 2	97885-05012	14 - 23		
90501-10227	8 - 27		8 - 22	93311-632U7	3 - 6	97095-05010	18 - 12	97885-06008	17 - 4		
90501-23215	14 - 17		8 - 24	93315-22004	20 - 18	97095-06008	15 - 39	97980-04112	5 - 19		
90502-10M07	18 - 7		9 - 20		20 - 45	97095-06012	9 - 19		26 - 25		
90506-20M27	18 - 16		10 - 3	93315-220V9	20 - 5		10 - 14	98580-03015	25 - 37		
90506-23M11	18 - 38		10 - 6	93332-00005	20 - 3		10 - 17	98580-04006	25 - 35		
90508-12M28	18 - 21		10 - 22	93341-320U0	20 - 30		11 - 4	98580-04010	25 - 34		
90508-12M29	18 - 22		14 - 32	93430-06024	25 - 10		11 - 22	98580-05010	25 - 36		
90510-08M04	8 - 12		17 - 35	93430-06M02	8 - 18		11 - 25	98980-04006	5 - 23		
91490-16010	14 - 12		19 - 15	93450-20026	3 - 23	97095-06016	1 - 7	99080-05600	18 - 15		
91490-20010	14 - 34		20 - 15	93602-18M12	3 - 22		3 - 29		18 - 19		
	15 - 18		20 - 24	93604-12M07	2 - 6		6 - 43		18 - 32		
	16 - 9		20 - 48		17 - 45		8 - 5		18 - 35		