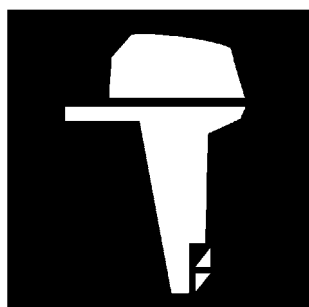




# PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

## F100BET'10 (60CA)



1J60C-300F1

( )

2016/4/18

| NEWS NO.      | DATE         | COMMENT                                                        |
|---------------|--------------|----------------------------------------------------------------|
| PE0-OM-100036 | May,13,2010  | COR:FIG.7 CARBURETOR 1 LIST/ILLUSTRATION CORRECTION            |
| PE0-OM-130011 | Mar.,17,2013 | MOD:FIG.21 POWER TRIM & TILT ASSY 1 LIST/ILLUSTRATION REVISION |
| PE0-OM-160007 | Apr.,11,2016 | MOD:F100B FUEL (1) LIST/ILLUSTRATION REVISION                  |

F100BET  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

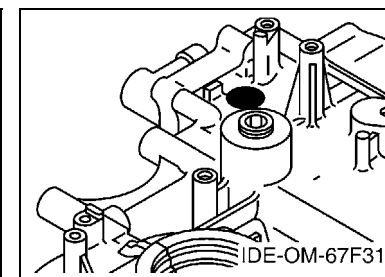
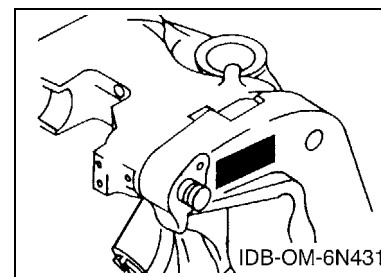
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model | Serial No. |
|-------|-------------|-------|------------|
| F100B | 60C-1005064 |       |            |
|       |             |       |            |
|       |             |       |            |
|       |             |       |            |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 60CA                | F100BET          |
|            |                     |                  |
|            |                     |                  |
|            |                     |                  |

# AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

## 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

## 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

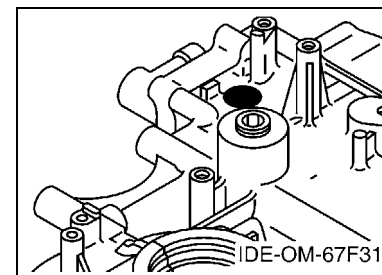
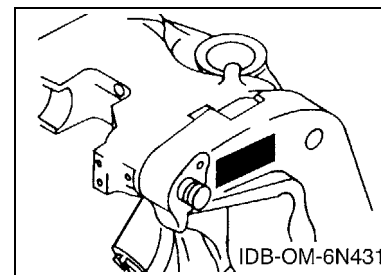
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

## 7. N° de série applicable

N° de Série du moteur



## 8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F100B  | 60C-1005064 |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

## 9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |

## 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 60CA                  | F100BET           |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |

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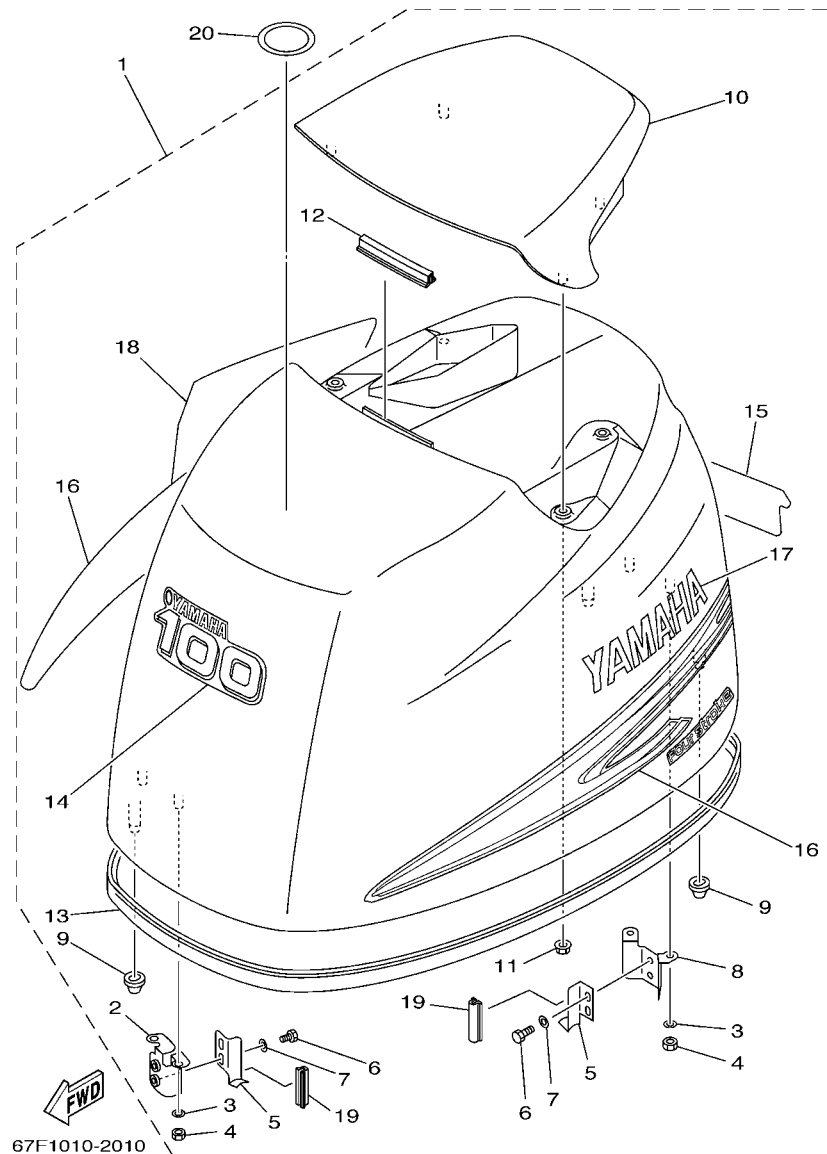
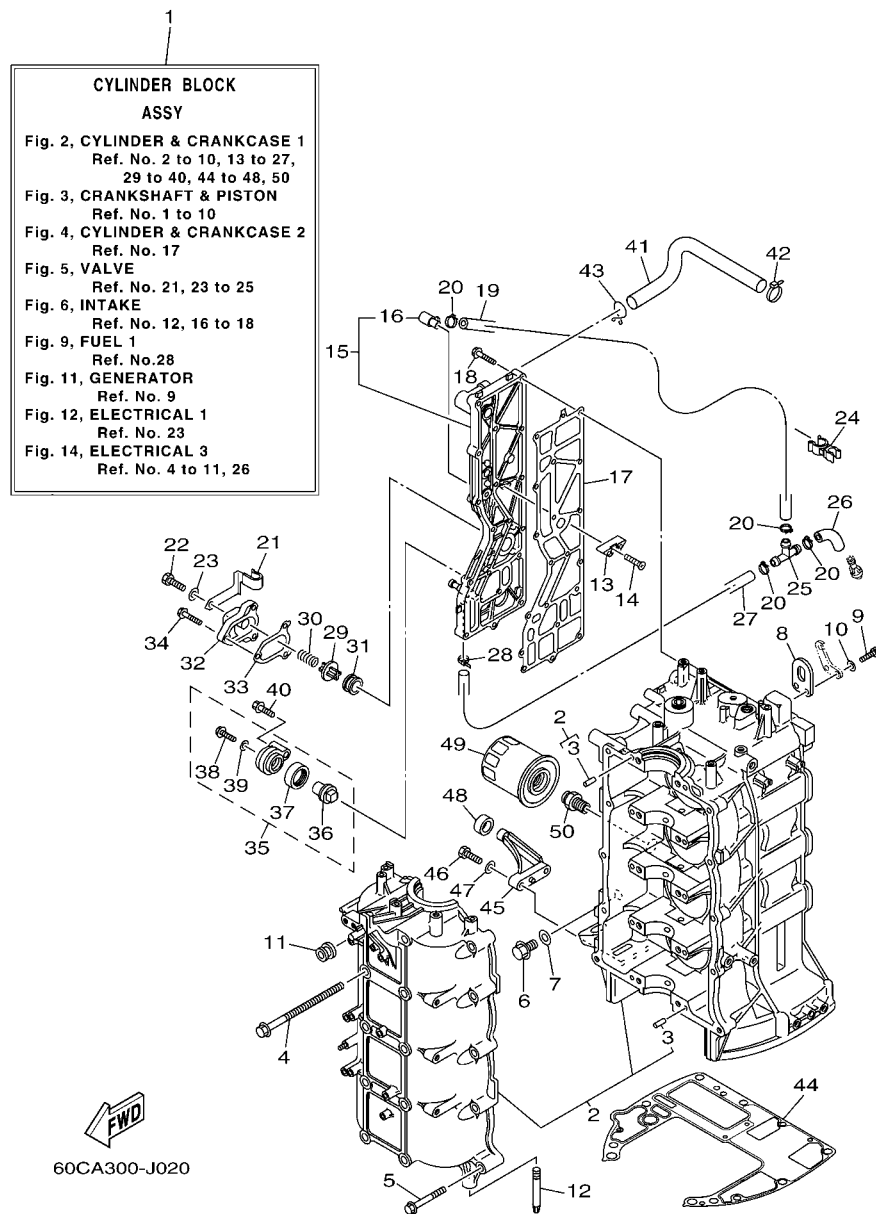


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

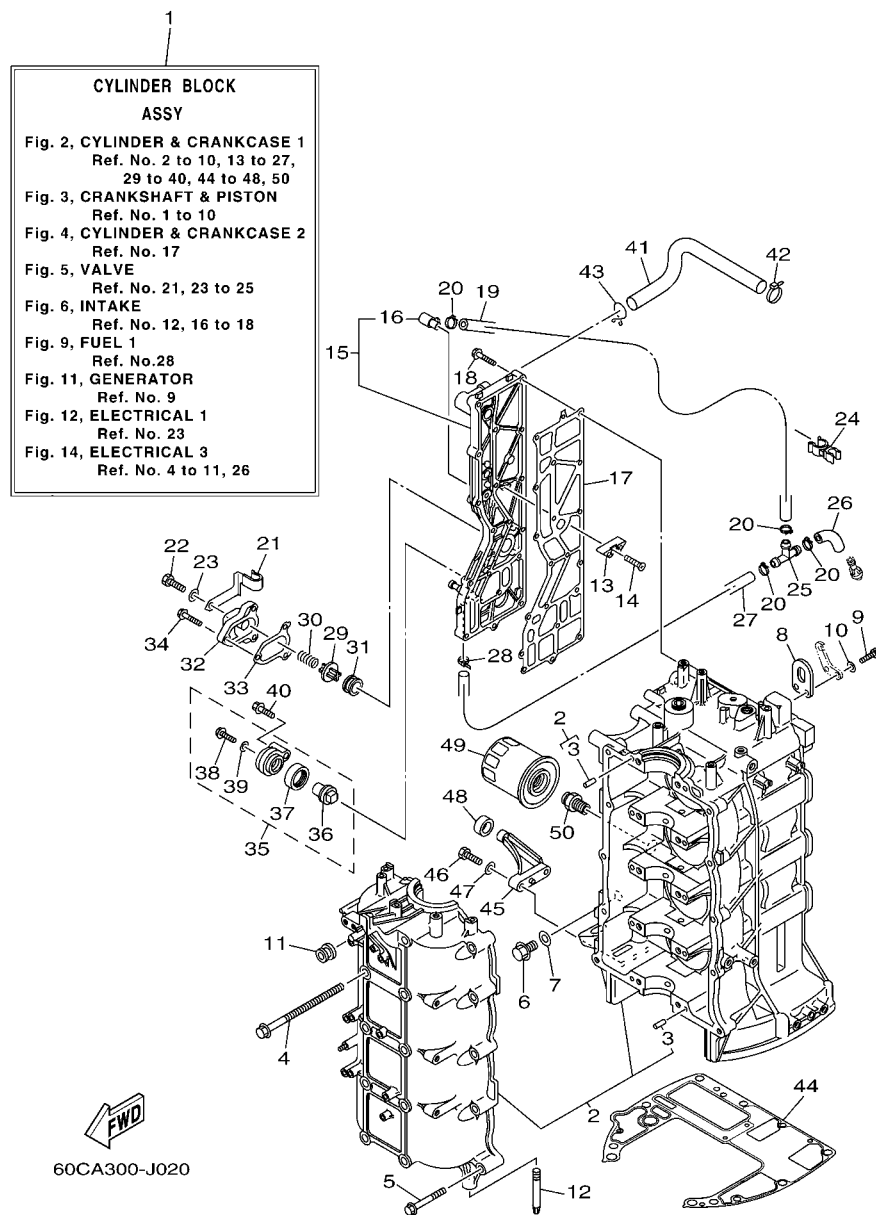
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-42610-11-8D    | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1    |  |  |  |                   |
| 2        | 67F-42647-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1    |  |  |  |                   |
| 3        | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER               | 4    |  |  |  |                   |
| 4        | 95380-06600        | .NUT, HEXAGON<br>.ECROU                            | 4    |  |  |  |                   |
| 5        | 68V-42652-00       | .HOOK<br>.CROCHET                                  | 2    |  |  |  |                   |
| 6        | 97095-06012        | .BOLT<br>.BOULON                                   | 4    |  |  |  |                   |
| 7        | 92995-06600        | .WASHER<br>.RONDELLE                               | 4    |  |  |  |                   |
| 8        | 67F-42649-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1    |  |  |  |                   |
| 9        | 67F-42662-00       | .DAMPER<br>.AMORTISSEUR                            | 3    |  |  |  |                   |
| 10       | 67F-42613-00-8D    | .MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1    |  |  |  |                   |
| 11       | 90179-06M24        | .NUT<br>.ECROU                                     | 4    |  |  |  |                   |
| 12       | 61N-42628-00       | .SEAL<br>.JOINT                                    | 1    |  |  |  |                   |
| 13       | 67F-42615-00       | .SEAL<br>.JOINT                                    | 1    |  |  |  |                   |
| 14       | 67F-42677-10       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1    |  |  |  |                   |
| 15       | 67F-42678-10       | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1    |  |  |  |                   |
| 16       | 67F-W0070-10       | .GRAPHIC SET<br>.JEU DIEMBLEMES                    | 1    |  |  |  |                   |
| 17       | 67F-42681-10       | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    |  |  |  |                   |
| 18       | 67F-42682-10       | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    |  |  |  |                   |
| 19       | 67F-42628-00       | .SEAL<br>.JOINT                                    | 2    |  |  |  |                   |
| 20       | 67F-13434-10       | LABEL, CAUTION<br>ETIQUETTE, ATTENTION             | 1    |  |  |  |                   |



**FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1**

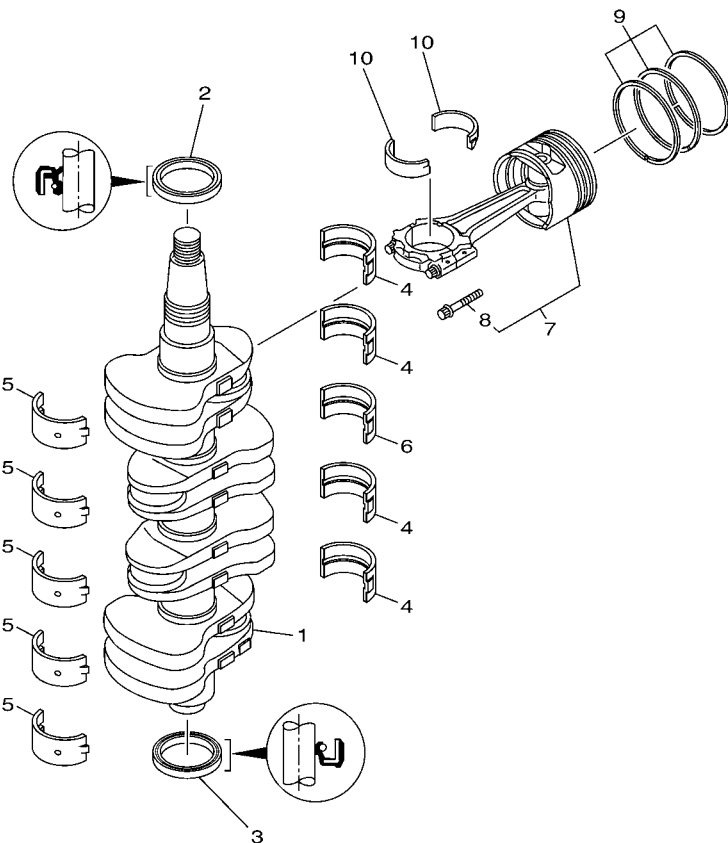
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 60C-W009B-06-9S    | CYLINDER BLOCK ASSY<br>CYLINDRE GROUPE (ENS.)                 | 1    |  |  |  |                   |
| 2        | 67F-15100-03-9S    | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                    | 1    |  |  |  |                   |
| 3        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                      | 10   |  |  |  |                   |
| 4        | 90119-10M88        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 10   |  |  |  |                   |
| 5        | 90119-08M66        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 10   |  |  |  |                   |
| 6        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    |  |  |  |                   |
| 7        | 90430-14115        | GASKET<br>JOINT                                               | 1    |  |  |  |                   |
| 8        | 62Y-11119-00       | HANGER, ENGINE<br>ANNEAU, LEVAGE                              | 2    |  |  |  |                   |
| 9        | 97095-06020        | BOLT<br>BOULON                                                | 4    |  |  |  |                   |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                            | 4    |  |  |  |                   |
| 11       | 90480-12072        | GROMMET<br>PASSE-FIL                                          | 1    |  |  |  |                   |
| 12       | 67F-15142-00       | GUIDE 1<br>GUIDE 1                                            | 2    |  |  |  |                   |
| 13       | 6E5-11325-00       | ANODE<br>ANODE                                                | 3    |  |  |  |                   |
| 14       | 98780-04016        | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE                        | 3    |  |  |  |                   |
| 15       | 67F-41113-50-9S    | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1    |  |  |  |                   |
| 16       | 676-11372-00       | .NIPPLE, HOSE<br>.RACCORD, TUYAU                              | 1    |  |  |  |                   |
| 17       | 67F-41114-A2       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    |  |  |  |                   |
| 18       | 90119-06MA4        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 18   |  |  |  |                   |
| 19       | 90445-10024        | HOSE (L360)<br>DURITE (L360)                                  | 1    |  |  |  |                   |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                                                | 4    |  |  |  |                   |
| 21       | 90465-10047        | CLAMP<br>BRIDE                                                | 1    |  |  |  |                   |
| 22       | 97095-06012        | BOLT<br>BOULON                                                | 1    |  |  |  |                   |
| 23       | 92995-06600        | WASHER<br>RONDELLE                                            | 1    |  |  |  |                   |
| 24       | 90464-10010        | CLAMP<br>BRIDE                                                | 1    |  |  |  |                   |
| 25       | 688-24378-00       | PIPE, JOINT 3<br>DURITE RACCORDEMENT 3                        | 1    |  |  |  |                   |
| 26       | 61A-24316-00       | PIPE 6<br>DURITE 6                                            | 1    |  |  |  |                   |
| 27       | 90445-10016        | HOSE (L280)<br>DURITE (L280)                                  | 1    |  |  |  |                   |





**FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1**

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                                   | 60CA |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|--------------------------------------------------------------|------|--|--|--|----------------------|
| 28          | 90465-11M10           | CLAMP<br>BRIDE                                               | 2    |  |  |  |                      |
| 29          | 6G5-12416-00          | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS       | 1    |  |  |  |                      |
| 30          | 90501-16M11           | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                  | 1    |  |  |  |                      |
| 31          | 90480-20M05           | GROMMET<br>PASSE-FIL                                         | 1    |  |  |  |                      |
| 32          | 67F-1246A-01-9S       | COVER 1<br>COUVERCLE 1                                       | 1    |  |  |  |                      |
| 33          | 67F-12435-A0          | GASKET<br>JOINT                                              | 1    |  |  |  |                      |
| 34          | 90119-06MA2           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 3    |  |  |  |                      |
| 35          | 69J-11301-00          | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)                   | 1    |  |  |  |                      |
| 36          | 67F-11325-01          | .ANODE<br>.ANODE                                             | 1    |  |  |  |                      |
| 37          | 67F-11328-00          | .GROMMET, ANODE<br>.PASSE-FIL                                | 1    |  |  |  |                      |
| 38          | 90105-06M07           | .BOLT, FLANGE<br>.BOULON                                     | 1    |  |  |  |                      |
| 39          | 90430-06M03           | .GASKET<br>.JOINT                                            | 1    |  |  |  |                      |
| 40          | 97575-08540           | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE              | 1    |  |  |  |                      |
| 41          | 67F-1243A-00          | HOSE 1<br>DURITE 1                                           | 1    |  |  |  |                      |
| 42          | 90465-11M10           | CLAMP<br>BRIDE                                               | 1    |  |  |  |                      |
| 43          | 90467-20M15           | CLIP<br>JONC                                                 | 1    |  |  |  |                      |
| 44          | 68V-11351-00          | GASKET, CYLINDER<br>JOINT, D'EMBASE                          | 1    |  |  |  |                      |
| 45          | 67F-42761-01-94       | STOPPER<br>PLAQUETTE                                         | 2    |  |  |  |                      |
| 46          | 97095-06025           | BOLT<br>BOULON                                               | 4    |  |  |  |                      |
| 47          | 92995-06600           | WASHER<br>RONDELLE                                           | 4    |  |  |  |                      |
| 48          | 68F-44533-01          | DAMPER, UPPER MOUNT RUBBER<br>COUVERCLE, SUSPENSION INFERIEU | 2    |  |  |  |                      |
| 49          | 5GH-13440-00          | ELEMENT ASSY, OIL CLEANER<br>ELEMENT, FILTRE A HUILE         | 1    |  |  |  |                      |
| 50          | 90401-20007           | BOLT, UNION<br>BOULON, RACCORD                               | 1    |  |  |  |                      |



**FWD**  
60CA300-J030

**FIG. 3 CRANKSHAFT & PISTON VILEBREQUIN & PISTON**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 60CA |  |  |  | REMARKS REMARQUES      |
|----------|--------------------|-----------------------------------------------------------------|------|--|--|--|------------------------|
| 1        | 67F-11411-00       | CRANKSHAFT<br>VILEBREQUIN COMPLET                               | 1    |  |  |  |                        |
| 2        | 93102-48008        | OIL SEAL<br>JOINT SPY                                           | 1    |  |  |  |                        |
| 3        | 93101-48001        | OIL SEAL<br>JOINT SPY                                           | 1    |  |  |  |                        |
| 4        | 67F-11416-00       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    |  |  |  | UR GREEN<br>UR GREEN   |
|          | 67F-11416-10       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    |  |  |  | UR BLUE<br>UR BLUE     |
|          | 67F-11416-20       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    |  |  |  | UR RED<br>UR RED       |
| 5        | 67F-11417-00       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    |  |  |  | UR YELLOW<br>UR YELLOW |
|          | 67F-11417-10       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    |  |  |  | UR GREEN<br>UR GREEN   |
|          | 67F-11417-20       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    |  |  |  | UR BLUE<br>UR BLUE     |
|          | 67F-11417-30       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    |  |  |  | UR RED<br>UR RED       |
| 6        | 67F-11418-00       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    |  |  |  | UR GREEN<br>UR GREEN   |
|          | 67F-11418-10       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    |  |  |  | UR BLUE<br>UR BLUE     |
|          | 67F-11418-20       | PLANE BEARING, CRANKSHAFT 3<br>COUSSINET DE VILEBREQUIN 3       | 1    |  |  |  | UR RED<br>UR RED       |
| 7        | 60C-W1164-20       | PISTON/CON-ROD ASSY(STD)<br>PISTON/BIELLE COMPLETE(STD)         | 4    |  |  |  |                        |
|          | 60C-W1164-30       | PISTON/CON-ROD ASSY(0.25MM OS)<br>PISTON/BIELLE COMPLETE:0.25MM | 4    |  |  |  | AP<br>AP               |
| 8        | K1C-A3275-00       | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                        | 2    |  |  |  |                        |
| 9        | 60C-11603-00       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)                  | 4    |  |  |  |                        |
|          | 60C-11604-00       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S)    | 4    |  |  |  | AP<br>AP               |
| 10       | 6D8-11656-00       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    |  |  |  | UR YELLOW<br>UR YELLOW |
|          | 6D8-11656-10       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    |  |  |  | UR GREEN<br>UR GREEN   |
|          | 6D8-11656-20       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    |  |  |  | UR BLUE<br>UR BLUE     |
|          | 6D8-11656-30       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE            | 8    |  |  |  | UR RED<br>UR RED       |

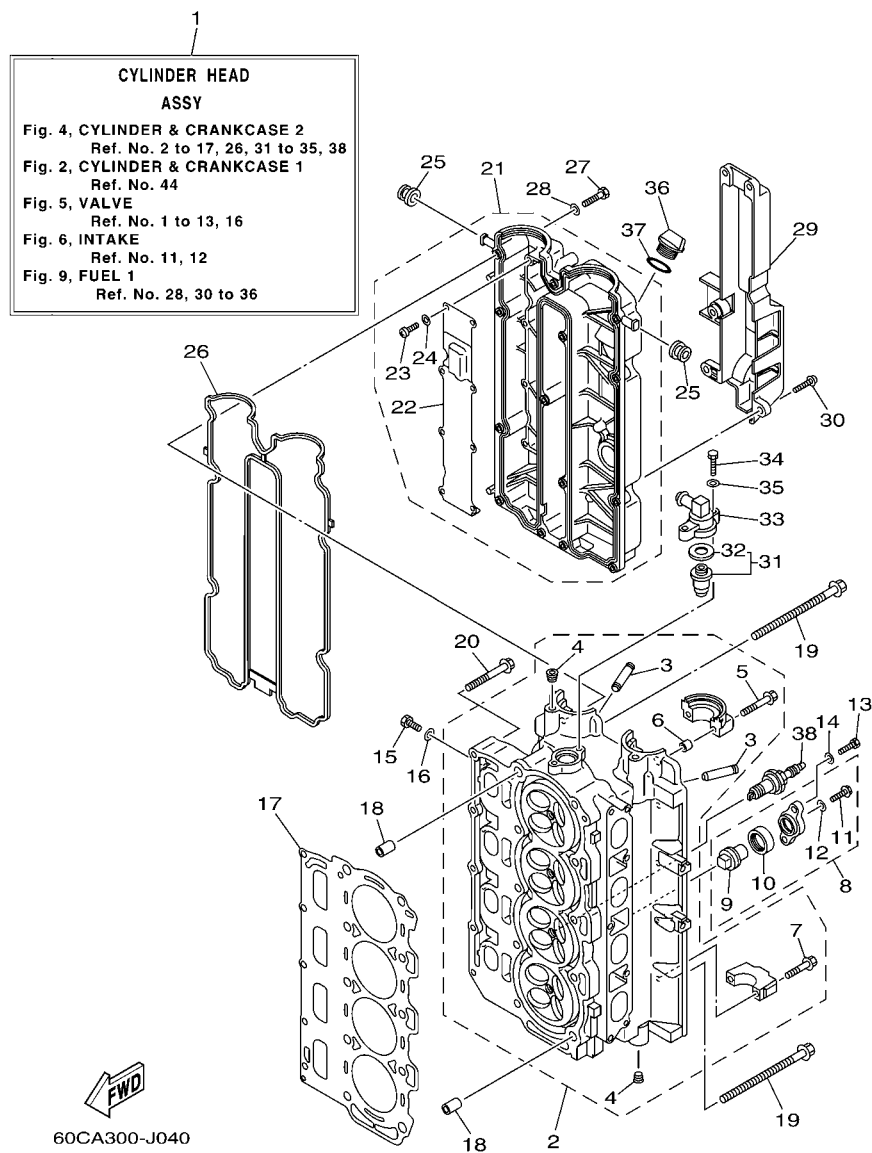
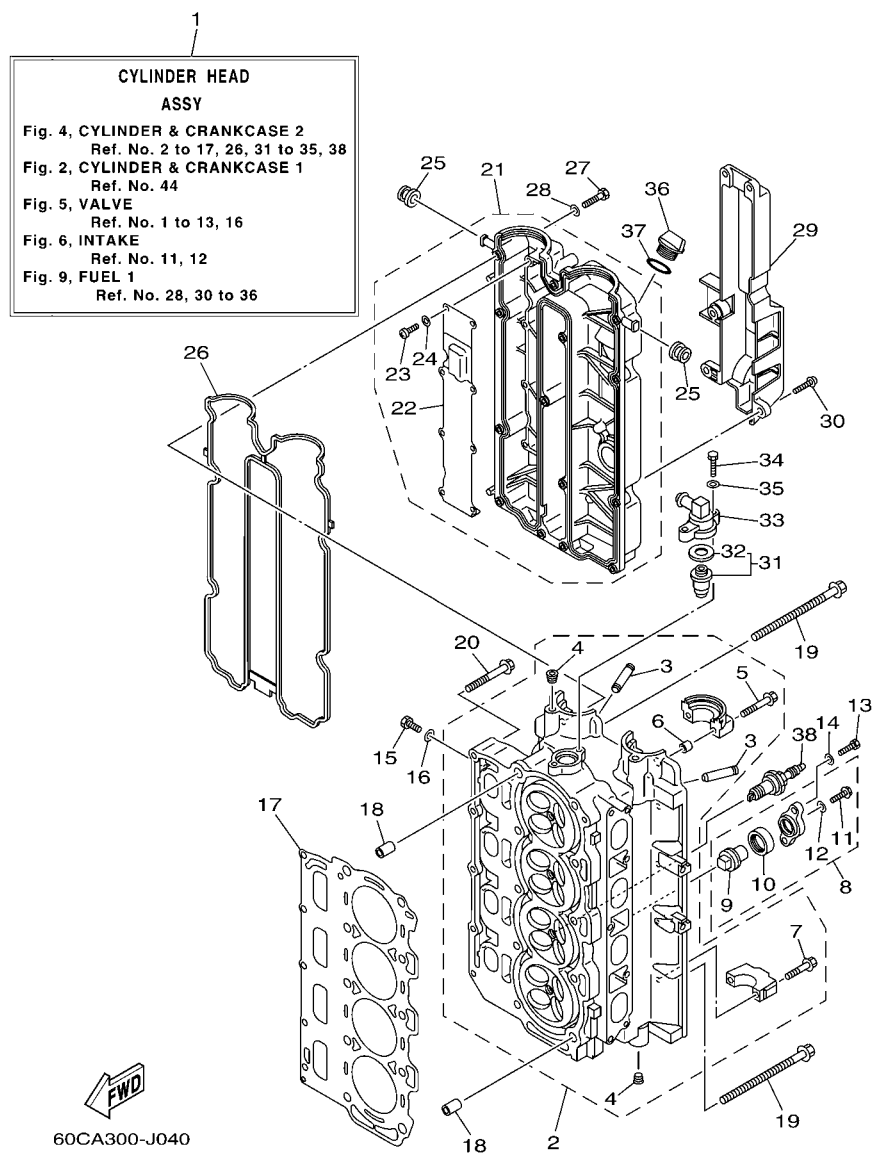
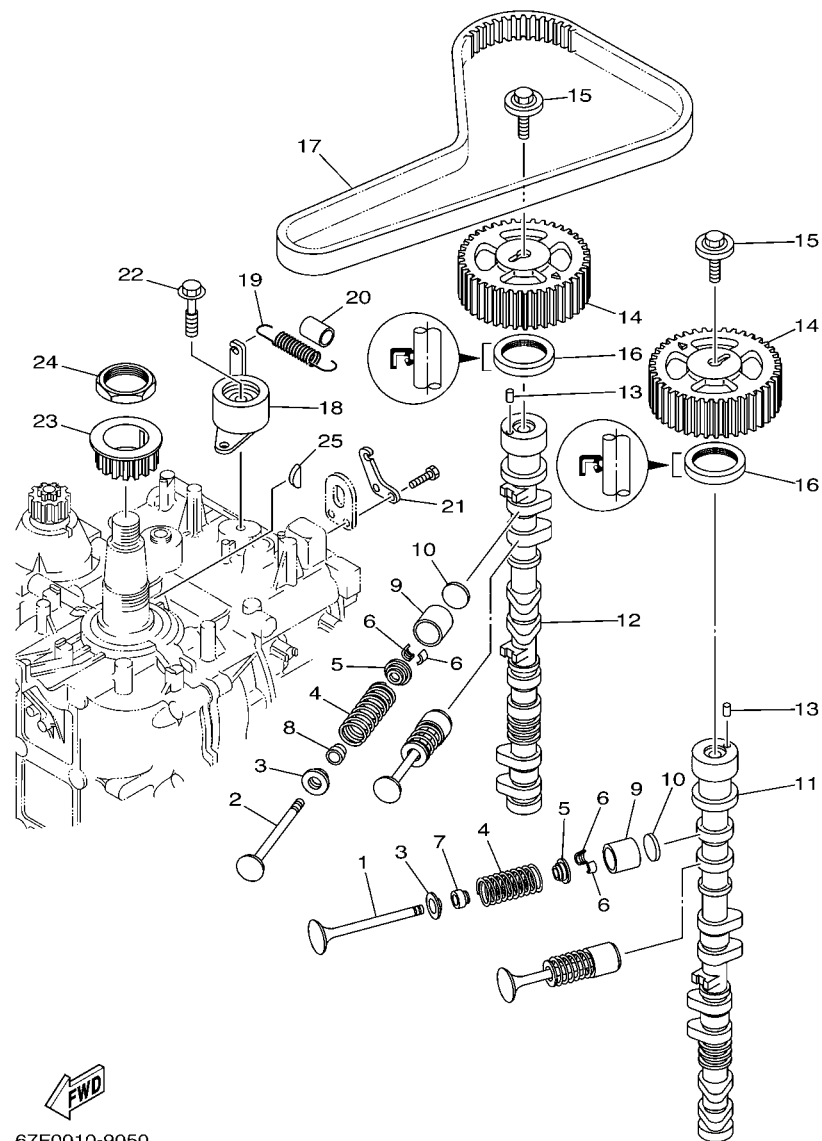


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-W009A-23-9S    | CYLINDER HEAD ASSY<br>CULASSE (ENS.)            | 1    |  |  |  |                   |
| 2        | 67F-11110-13-9S    | CYLINDER HEAD ASSY<br>JEU DE CULASSE            | 1    |  |  |  |                   |
| 3        | 67F-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1            | 16   |  |  |  |                   |
| 4        | 90344-51019        | .PLUG, TAPER SCREW<br>.PLOT, FILETE CONIQUE     | 4    |  |  |  |                   |
| 5        | 90119-07235        | .BOLT/WASHER-CAM CAPS<br>.BOULON, AVEC RONDELLE | 4    |  |  |  |                   |
| 6        | 91809-08006        | .PIN, DOWEL<br>.GOIJON, D'ASSEMBLAGE            | 4    |  |  |  |                   |
| 7        | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE    | 16   |  |  |  |                   |
| 8        | 67F-11301-00       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)      | 2    |  |  |  |                   |
| 9        | 67F-11325-01       | .ANODE<br>.ANODE                                | 1    |  |  |  |                   |
| 10       | 67F-11328-00       | .GROMMET, ANODE<br>.PASSE-FIL                   | 1    |  |  |  |                   |
| 11       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON                        | 1    |  |  |  |                   |
| 12       | 90430-06M03        | .GASKET<br>.JOINT                               | 1    |  |  |  |                   |
| 13       | 97075-08025        | BOLT<br>BOULON                                  | 4    |  |  |  |                   |
| 14       | 92995-08600        | WASHER<br>RONDELLE                              | 4    |  |  |  |                   |
| 15       | 97095-08014        | BOLT<br>BOULON                                  | 4    |  |  |  |                   |
| 16       | 90430-08143        | GASKET<br>JOINT                                 | 4    |  |  |  |                   |
| 17       | 67F-11181-03       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1  | 1    |  |  |  |                   |
| 18       | 90387-10M08        | COLLAR<br>COLLERETTE                            | 2    |  |  |  |                   |
| 19       | 90105-10M89        | BOLT, FLANGE<br>BOULON                          | 10   |  |  |  |                   |
| 20       | 90119-08M91        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 5    |  |  |  |                   |
| 21       | 68V-11191-00-9S    | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1  | 1    |  |  |  |                   |
| 22       | 67F-11168-00       | .COVER, BREATHER<br>.COUVERCLE, RENIFLARD       | 1    |  |  |  |                   |
| 23       | 98507-04008        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE      | 8    |  |  |  |                   |
| 24       | 92907-04600        | .WASHER<br>.RONDELLE                            | 8    |  |  |  |                   |
| 25       | 90480-12072        | GROMMET<br>PASSE-FIL                            | 2    |  |  |  |                   |
| 26       | 6D8-11356-01       | SEAL, CYLINDER 2<br>JOINT, SPY CYLINDRE         | 1    |  |  |  |                   |
| 27       | 97095-06030        | BOLT<br>BOULON                                  | 14   |  |  |  |                   |



**FIG. 4 CYLINDER & CRANKCASE 2      CYLINDRE & CARTER 2**

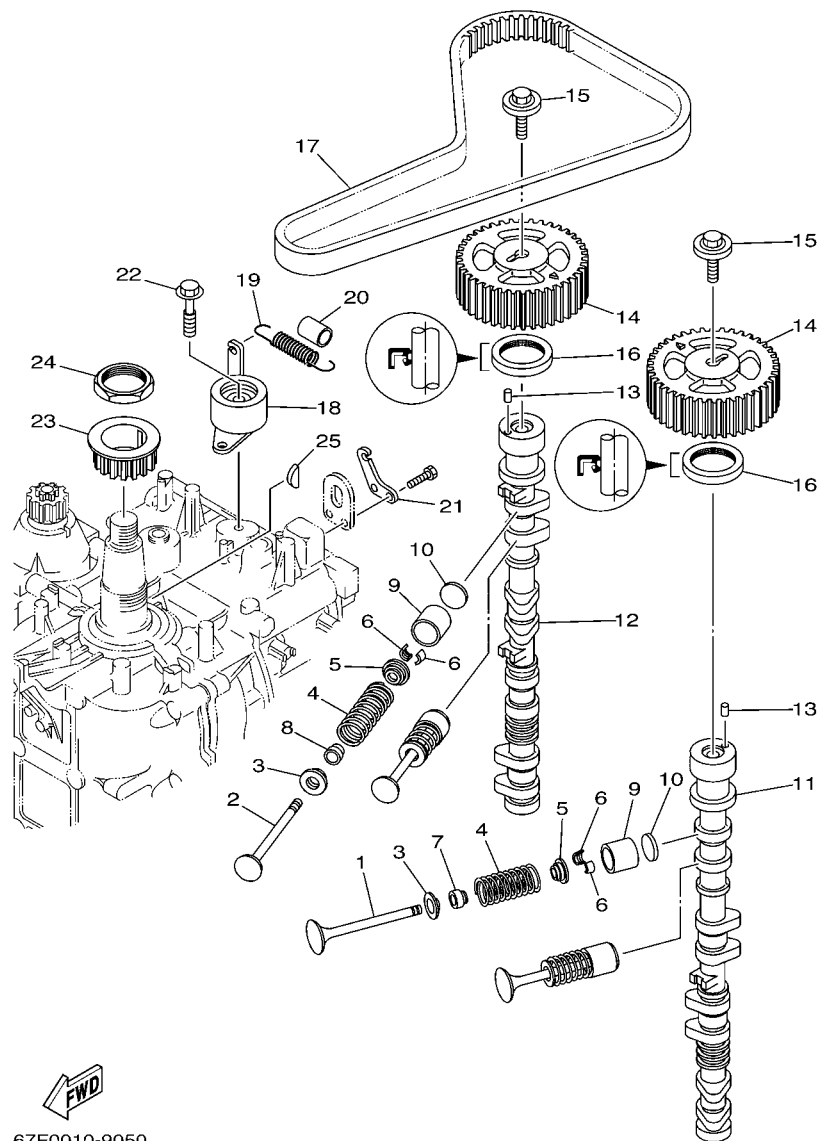


67F0010-9050

FIG. 5 VALVE

SOUPAPE

| REF. NO.     | PART NO. N° PIECES                                     | DESCRIPTION DESCRIPTION                                | 60CA |  |  | REMARKS REMARQUES |
|--------------|--------------------------------------------------------|--------------------------------------------------------|------|--|--|-------------------|
| 1            | 68V-12111-00                                           | VALVE, INTAKE<br>SOUPAPE, ADMISSION                    | 8    |  |  |                   |
| 2            | 68V-12121-00                                           | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                 | 8    |  |  |                   |
| 3            | 67F-12116-00                                           | SEAT, VALVE SPRING<br>SIEGE, RESSORT DE SOUPAPE        | 16   |  |  |                   |
| 4            | 67F-12114-00                                           | SPRING, VALVE OUTER<br>RESSORT DE SOUPAPE, EXTERNE     | 16   |  |  |                   |
| 5            | 67F-12117-00                                           | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPE  | 16   |  |  |                   |
| 6            | 67F-12118-00                                           | COTTER, VALVE<br>FRAISE, SOUPAPE                       | 32   |  |  |                   |
| 7            | K0A-A3721-00                                           | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE            | 8    |  |  |                   |
| 8            | K0A-A3722-00                                           | SEAL, VALVE STEM 2<br>JOINT, QUEUE DE SOUPAPE 2        | 8    |  |  |                   |
| 9            | 67F-12153-00                                           | LIFTER, VALVE<br>LEVE-SOUPAPE                          | 16   |  |  |                   |
| 10           | 67F-12168-00                                           | PAD, ADJUSTING (2.000)<br>PASTILLE, DE REGLAGE (2.000) | 16   |  |  | UR                |
| 67F-12168-10 | PAD, ADJUSTING (2.025)<br>PASTILLE, DE REGLAGE (2.025) | 16                                                     |      |  |  | UR                |
| 67F-12168-20 | PAD, ADJUSTING (2.050)<br>PASTILLE, DE REGLAGE (2.050) | 16                                                     |      |  |  | UR                |
| 67F-12168-30 | PAD, ADJUSTING (2.075)<br>PASTILLE, DE REGLAGE (2.075) | 16                                                     |      |  |  | UR                |
| 67F-12168-40 | PAD, ADJUSTING (2.100)<br>PASTILLE, DE REGLAGE (2.100) | 16                                                     |      |  |  | UR                |
| 67F-12168-50 | PAD, ADJUSTING (2.125)<br>PASTILLE, DE REGLAGE (2.125) | 16                                                     |      |  |  | UR                |
| 67F-12168-60 | PAD, ADJUSTING (2.150)<br>PASTILLE, DE REGLAGE (2.150) | 16                                                     |      |  |  | UR                |
| 67F-12168-70 | PAD, ADJUSTING (2.175)<br>PASTILLE, DE REGLAGE (2.175) | 16                                                     |      |  |  | UR                |
| 67F-12168-80 | PAD, ADJUSTING (2.200)<br>PASTILLE, DE REGLAGE (2.200) | 16                                                     |      |  |  | UR                |
| 67F-12168-A0 | PAD, ADJUSTING (2.225)<br>PASTILLE, DE REGLAGE (2.225) | 16                                                     |      |  |  | UR                |
| 67F-12168-B0 | PAD, ADJUSTING (2.250)<br>PASTILLE, DE REGLAGE (2.250) | 16                                                     |      |  |  | UR                |
| 67F-12168-C0 | PAD, ADJUSTING (2.275)<br>PASTILLE, DE REGLAGE (2.275) | 16                                                     |      |  |  | UR                |
| 67F-12168-D0 | PAD, ADJUSTING (2.300)<br>PASTILLE, DE REGLAGE (2.300) | 16                                                     |      |  |  | UR                |
| 67F-12168-E0 | PAD, ADJUSTING (2.325)<br>PASTILLE, DE REGLAGE (2.325) | 16                                                     |      |  |  | UR                |
| 67F-12168-F0 | PAD, ADJUSTING (2.350)<br>PASTILLE, DE REGLAGE (2.350) | 16                                                     |      |  |  | UR                |
| 67F-12168-G0 | PAD, ADJUSTING (2.375)<br>PASTILLE, DE REGLAGE (2.375) | 16                                                     |      |  |  | UR                |
| 67F-12168-H0 | PAD, ADJUSTING (2.400)<br>PASTILLE, DE REGLAGE (2.400) | 16                                                     |      |  |  | UR                |
| 67F-12168-J0 | PAD, ADJUSTING (2.425)<br>PASTILLE, DE REGLAGE (2.425) | 16                                                     |      |  |  | UR                |

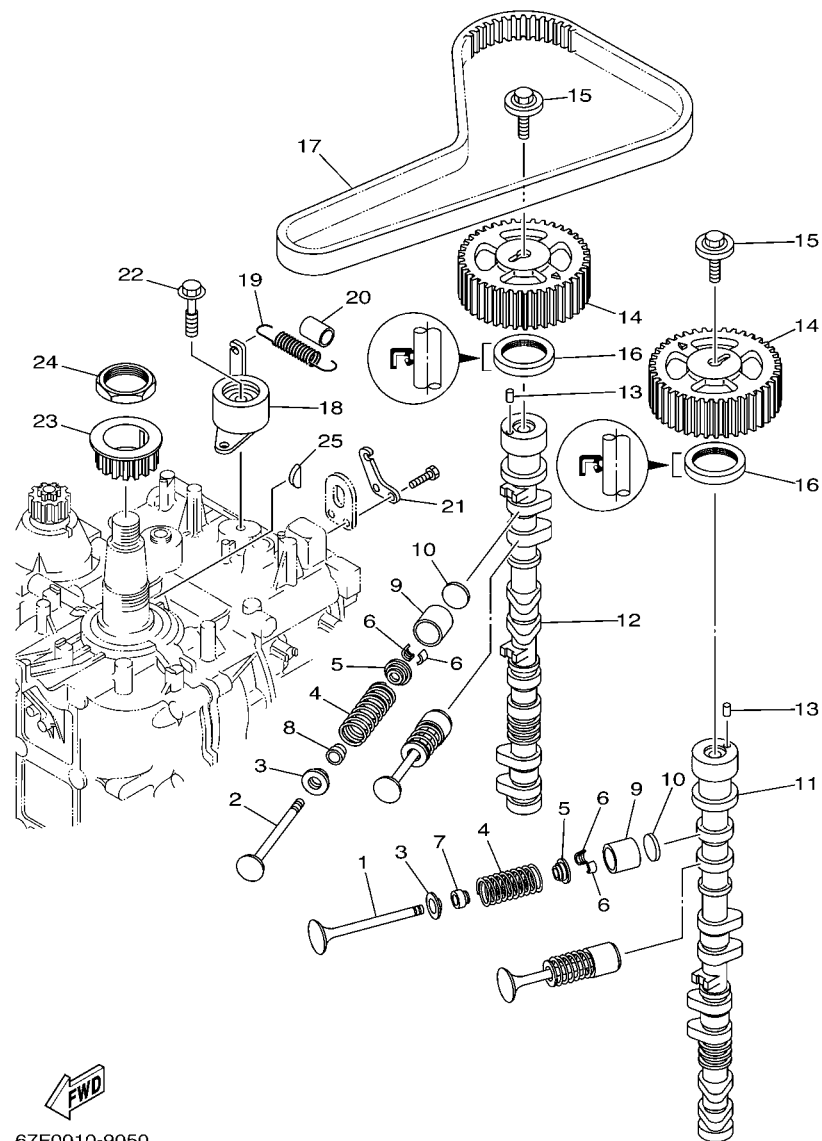


67F0010-9050

FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 60CA |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|--|--|-------------------|
| 10       | 67F-12168-K0       | PAD, ADJUSTING (2.450)<br>PASTILLE, DE REGLAGE (2.450) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-L0       | PAD, ADJUSTING (2.475)<br>PASTILLE, DE REGLAGE (2.475) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-M0       | PAD, ADJUSTING (2.500)<br>PASTILLE, DE REGLAGE (2.500) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-N0       | PAD, ADJUSTING (2.525)<br>PASTILLE, DE REGLAGE (2.525) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-P0       | PAD, ADJUSTING (2.550)<br>PASTILLE, DE REGLAGE (2.550) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-R0       | PAD, ADJUSTING (2.575)<br>PASTILLE, DE REGLAGE (2.575) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-S0       | PAD, ADJUSTING (2.600)<br>PASTILLE, DE REGLAGE (2.600) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-T0       | PAD, ADJUSTING (2.625)<br>PASTILLE, DE REGLAGE (2.625) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-U0       | PAD, ADJUSTING (2.650)<br>PASTILLE, DE REGLAGE (2.650) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-V0       | PAD, ADJUSTING (2.675)<br>PASTILLE, DE REGLAGE (2.675) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-W0       | PAD, ADJUSTING (2.700)<br>PASTILLE, DE REGLAGE (2.700) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-X0       | PAD, ADJUSTING (2.725)<br>PASTILLE, DE REGLAGE (2.725) | 16   |  |  | UR<br>UR          |
|          | 67F-12168-Y0       | PAD, ADJUSTING (2.750)<br>PASTILLE, DE REGLAGE (2.750) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-00       | PAD, ADJUSTING (2.775)<br>PASTILLE, DE REGLAGE (2.775) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-10       | PAD, ADJUSTING (2.800)<br>PASTILLE, DE REGLAGE (2.800) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-20       | PAD, ADJUSTING (2.825)<br>PASTILLE, DE REGLAGE (2.825) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-30       | PAD, ADJUSTING (2.850)<br>PASTILLE, DE REGLAGE (2.850) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-40       | PAD, ADJUSTING (2.875)<br>PASTILLE, DE REGLAGE (2.875) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-50       | PAD, ADJUSTING (2.900)<br>PASTILLE, DE REGLAGE (2.900) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-60       | PAD, ADJUSTING (2.925)<br>PASTILLE, DE REGLAGE (2.925) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-70       | PAD, ADJUSTING (2.950)<br>PASTILLE, DE REGLAGE (2.950) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-80       | PAD, ADJUSTING (2.975)<br>PASTILLE, DE REGLAGE (2.975) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-A0       | PAD, ADJUSTING (3.000)<br>PASTILLE, DE REGLAGE (3.000) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-B0       | PAD, ADJUSTING (3.025)<br>PASTILLE, DE REGLAGE (3.025) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-C0       | PAD, ADJUSTING (3.050)<br>PASTILLE, DE REGLAGE (3.050) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-D0       | PAD, ADJUSTING (3.075)<br>PASTILLE, DE REGLAGE (3.075) | 16   |  |  | UR<br>UR          |
|          | 67F-12169-E0       | PAD, ADJUSTING (3.100)<br>PASTILLE, DE REGLAGE (3.100) | 16   |  |  | UR<br>UR          |

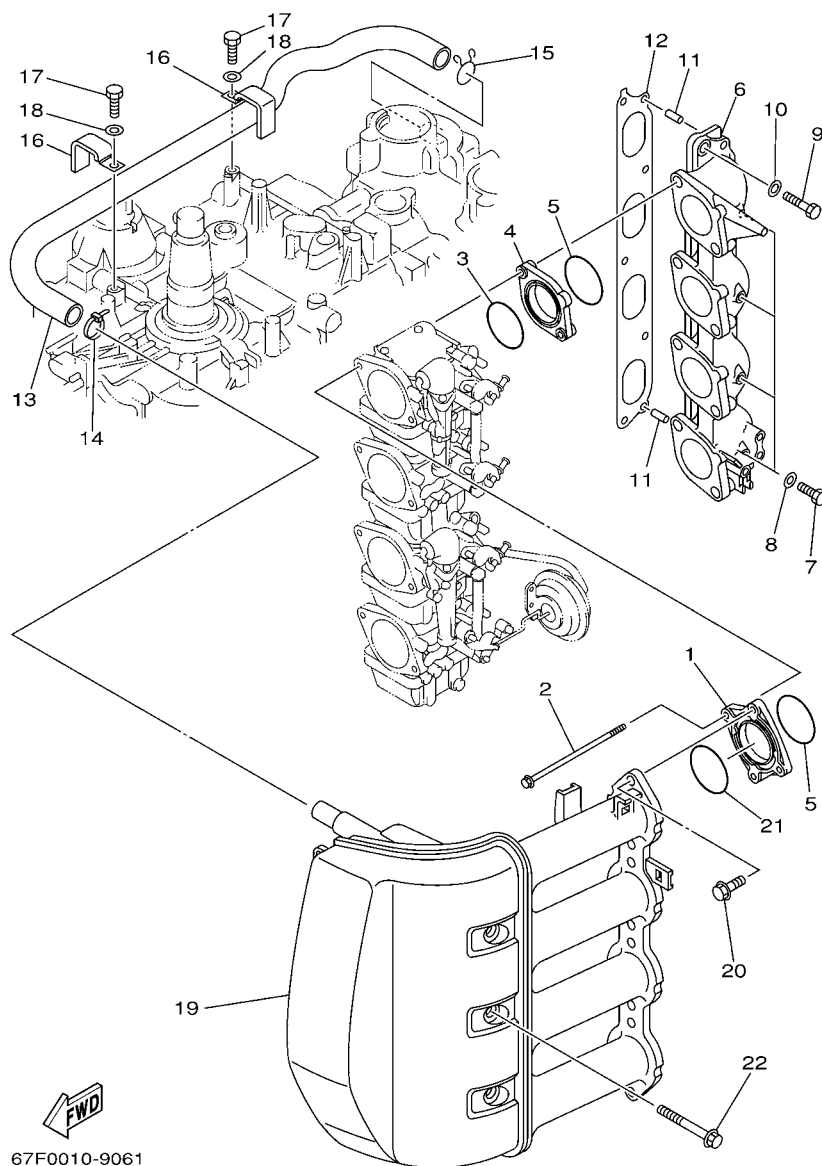


67F0010-9050

FIG. 5 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|--|--|--|-------------------|
| 10       | 67F-12169-F0       | PAD, ADJUSTING (3.125)<br>PASTILLE, DE REGLAGE (3.125) | 16   |  |  |  | UR                |
|          | 67F-12169-G0       | PAD, ADJUSTING (3.150)<br>PASTILLE, DE REGLAGE (3.150) | 16   |  |  |  | UR                |
|          | 67F-12169-H0       | PAD, ADJUSTING (3.175)<br>PASTILLE, DE REGLAGE (3.175) | 16   |  |  |  | UR                |
|          | 67F-12169-J0       | PAD, ADJUSTING (3.200)<br>PASTILLE, DE REGLAGE (3.200) | 16   |  |  |  | UR                |
|          | 67F-12169-K0       | PAD, ADJUSTING (3.225)<br>PASTILLE, DE REGLAGE (3.225) | 16   |  |  |  | UR                |
|          | 67F-12169-L0       | PAD, ADJUSTING (3.250)<br>PASTILLE, DE REGLAGE (3.250) | 16   |  |  |  | UR                |
|          | 67F-12169-M0       | PAD, ADJUSTING (3.275)<br>PASTILLE, DE REGLAGE (3.275) | 16   |  |  |  | UR                |
|          | 67F-12169-N0       | PAD, ADJUSTING (3.300)<br>PASTILLE, DE REGLAGE (3.300) | 16   |  |  |  | UR                |
| 11       | 67F-12171-00       | CAMSHAFT 1<br>ARBRE A CAMES 1                          | 1    |  |  |  |                   |
| 12       | 67F-12181-00       | CAMSHAFT 2<br>ARBRE A CAMES 2                          | 1    |  |  |  |                   |
| 13       | 93605-10108        | PIN, DOWEL<br>AXE                                      | 2    |  |  |  |                   |
| 14       | 67F-11537-00       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                      | 2    |  |  |  |                   |
| 15       | 68V-12157-00       | BOLT<br>BOULON                                         | 2    |  |  |  |                   |
| 16       | 93102-38008        | OIL SEAL<br>JOINT SPY                                  | 2    |  |  |  |                   |
| 17       | 67F-46241-00       | BELT<br>COURROIE TRAPEZOIDALE                          | 1    |  |  |  |                   |
| 18       | 67F-11590-00       | TENSIONER ASSY<br>TENDEUR (ENS.)                       | 1    |  |  |  |                   |
| 19       | 90506-16M39        | SPRING, TENSION<br>RESSORT, TENSION                    | 1    |  |  |  |                   |
| 20       | 90445-15M03        | HOSE (L23)<br>DURITE (L23)                             | 1    |  |  |  |                   |
| 21       | 67F-11595-00       | PLATE, VALVE<br>PLAQUE DE SOUPAPE                      | 1    |  |  |  |                   |
| 22       | 90119-10M72        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE             | 1    |  |  |  |                   |
| 23       | 6D8-11536-00       | GEAR, DRIVE<br>ENGRENAGE, MENANT                       | 1    |  |  |  |                   |
| 24       | 90170-40008        | NUT<br>ECROU                                           | 1    |  |  |  |                   |
| 25       | 90280-04008        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                   | 1    |  |  |  |                   |

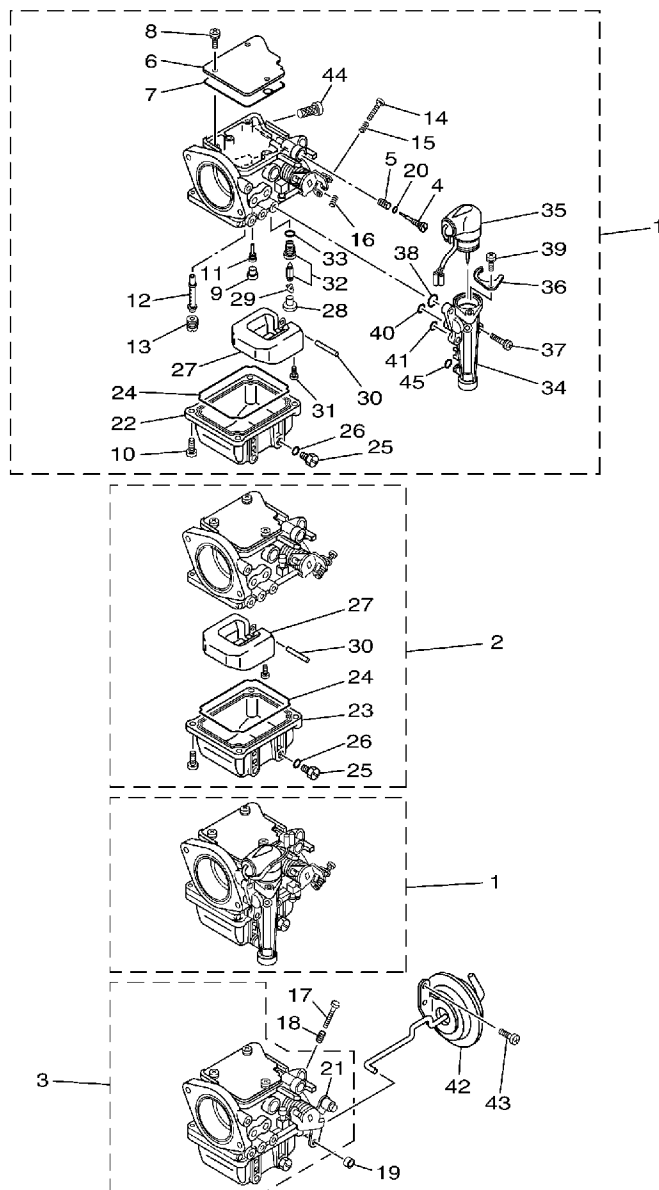


**FIG. 6 INTAKE**

## ADMISSION

[illegible]



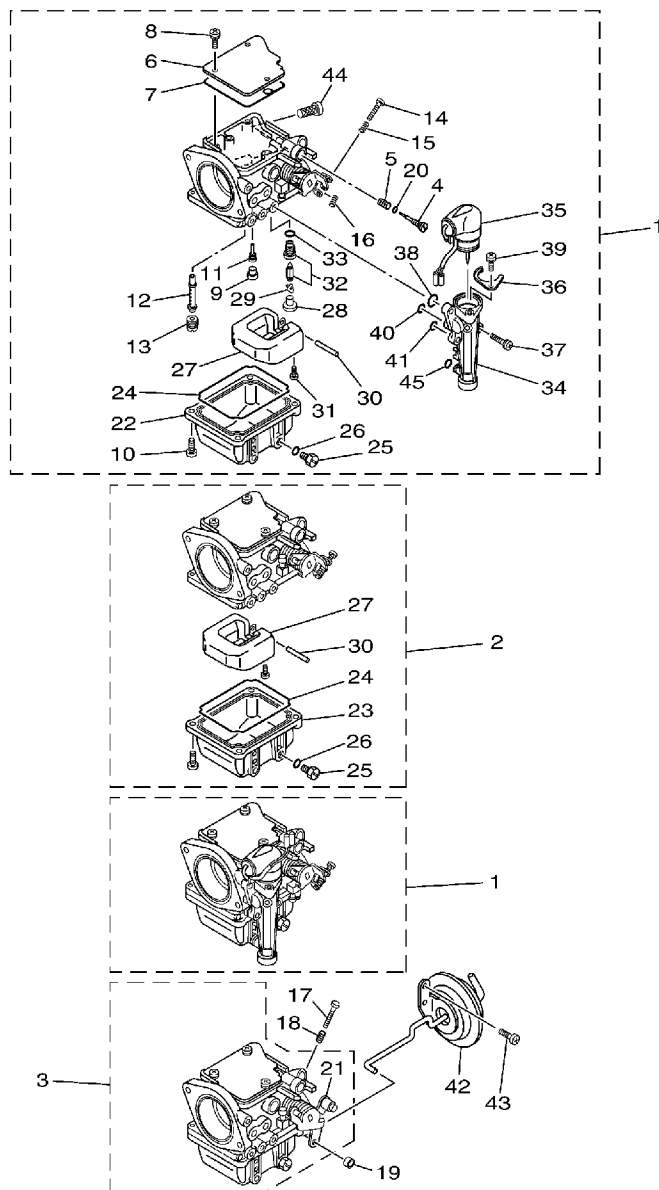


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FIG. 7 CARBURETOR 1

CARBURATEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 60CA |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|------|--|--|-------------------|
| 1        | 60C-14901-00       | CARBURETOR ASSY 1<br>CARBURATEUR 1 COMPLET         | 2    |  |  | #1,3<br>#1,3      |
| 2        | 60C-14902-00       | CARBURETOR ASSY 2<br>CARBURATEUR 2 COMPLET         | 1    |  |  | #2<br>#2          |
| 3        | 60C-14904-00       | CARBURETOR ASSY 4<br>CARBURATEUR 4 COMPLET         | 1    |  |  | #4<br>#4          |
| 4        | 67F-14923-00       | .SCREW, PILOT<br>.VIS, RALENTI                     | 4    |  |  |                   |
| 5        | 697-14555-00       | .SPRING<br>.RESSORT                                | 4    |  |  |                   |
| 6        | 67F-14146-00       | .PLATE<br>.PLAQUE                                  | 4    |  |  |                   |
| 7        | 67F-14147-00       | .O-RING<br>.JOINT TORIQUE                          | 4    |  |  |                   |
| 8        | 97803-04010        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME               | 12   |  |  |                   |
| 9        | 676-14966-00       | .CAP<br>.CAPUCHON                                  | 4    |  |  |                   |
| 10       | 97980-04114        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE         | 16   |  |  |                   |
| 11       | 67F-14948-04       | .JET (#42)<br>.GICLEUR (#42)                       | 4    |  |  |                   |
| 12       | 67F-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER                | 4    |  |  |                   |
| 13       | 67F-14943-83       | .JET, MAIN (#128)<br>.GICLEUR, PRINCIPAL (#128)    | 4    |  |  |                   |
| 14       | 67F-14567-00       | .SCREW<br>.VIS                                     | 3    |  |  | #1,2,3<br>#1,2,3  |
| 15       | 67F-14555-00       | .SPRING<br>.RESSORT                                | 3    |  |  | #1,2,3<br>#1,2,3  |
| 16       | 67F-14556-00       | .SPRING<br>.RESSORT                                | 3    |  |  | #1,2,3<br>#1,2,3  |
| 17       | 63V-14523-00       | SCREW, STOP<br>VIS, BUTEE                          | 1    |  |  | #4<br>#4          |
| 18       | 90501-10326        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION        | 1    |  |  | #4<br>#4          |
| 19       | 67F-14998-00       | BUSH<br>BAGUE                                      | 1    |  |  | #4<br>#4          |
| 20       | 67F-14397-00       | .O-RING<br>.JOINT TORIQUE                          | 4    |  |  |                   |
| 21       | 6H2-14578-00       | .COLLAR<br>.COLLERETTE                             | 1    |  |  | #4<br>#4          |
| 22       | 67F-14980-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 2    |  |  | #1,3<br>#1,3      |
| 23       | 67F-14980-10       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 2    |  |  | #2,4<br>#2,4      |
| 24       | 67F-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 4    |  |  |                   |
| 25       | 6H3-14992-00       | .SCREW, DRAIN<br>.BOUCHON, PURGE                   | 4    |  |  |                   |
| 26       | 93210-04230        | .O-RING<br>.JOINT TORIQUE                          | 4    |  |  |                   |
| 27       | 6H4-14985-01       | .FLOAT<br>.FLOTTEUR                                | 4    |  |  |                   |



67F001090711

FIG. 7 CARBURETOR 1

CARBURATEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|--|--|--|-------------------|
| 28       | 676-14186-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                       | 4    |  |  |  |                   |
| 29       | 67F-14159-00       | .CLIP<br>.JONC                                      | 4    |  |  |  |                   |
| 30       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR           | 4    |  |  |  |                   |
| 31       | 98580-04008        | .SCREW, PAN HEAD<br>.VIS                            | 4    |  |  |  |                   |
| 32       | 60C-14590-02       | .NEEDLE VALVE ASSY<br>.POINTEAU                     | 4    |  |  |  |                   |
| 33       | 93210-04228        | .O-RING<br>.JOINT TORIQUE                           | 4    |  |  |  |                   |
| 34       | 67F-14378-00       | .BODY, STARTER<br>.CORPS, STARTER                   | 2    |  |  |  | #1,3<br>#1,3      |
| 35       | 67F-14380-01       | .PRIME STARTER ASSY<br>.STARTER AUTOMATIQUE         | 2    |  |  |  | #1,3<br>#1,3      |
| 36       | 67F-14178-00       | .PLATE, STARTER LEVER<br>.PLAQUE, LEVIER DE STARTER | 2    |  |  |  | #1,3<br>#1,3      |
| 37       | 67F-14592-00       | .SCREW<br>.VIS                                      | 6    |  |  |  | #1,3<br>#1,3      |
| 38       | 67F-14398-00       | .O-RING<br>.JOINT TORIQUE                           | 2    |  |  |  | #1,3<br>#1,3      |
| 39       | 67F-14565-00       | .SCREW<br>.VIS                                      | 2    |  |  |  | #1,3<br>#1,3      |
| 40       | 67F-14398-10       | .O-RING<br>.JOINT TORIQUE                           | 2    |  |  |  | #1,3<br>#1,3      |
| 41       | 67F-14398-20       | .O-RING<br>.JOINT TORIQUE                           | 2    |  |  |  | #1,3<br>#1,3      |
| 42       | 67F-14369-00       | DIAPHRAGM ASSY 2<br>DIAPHRAGME 2                    | 1    |  |  |  | #4<br>#4          |
| 43       | 67F-14325-00       | .SCREW, PAN HEAD<br>VIS TETE CONIQUE                | 2    |  |  |  | #4<br>#4          |
| 44       | 67F-14371-01       | .ELEMENT, FILTER<br>.ELEMENT, FILTRE                | 4    |  |  |  |                   |
| 45       | 67F-14398-30       | .O-RING<br>.JOINT TORIQUE                           | 2    |  |  |  | #1,3<br>#1,3      |

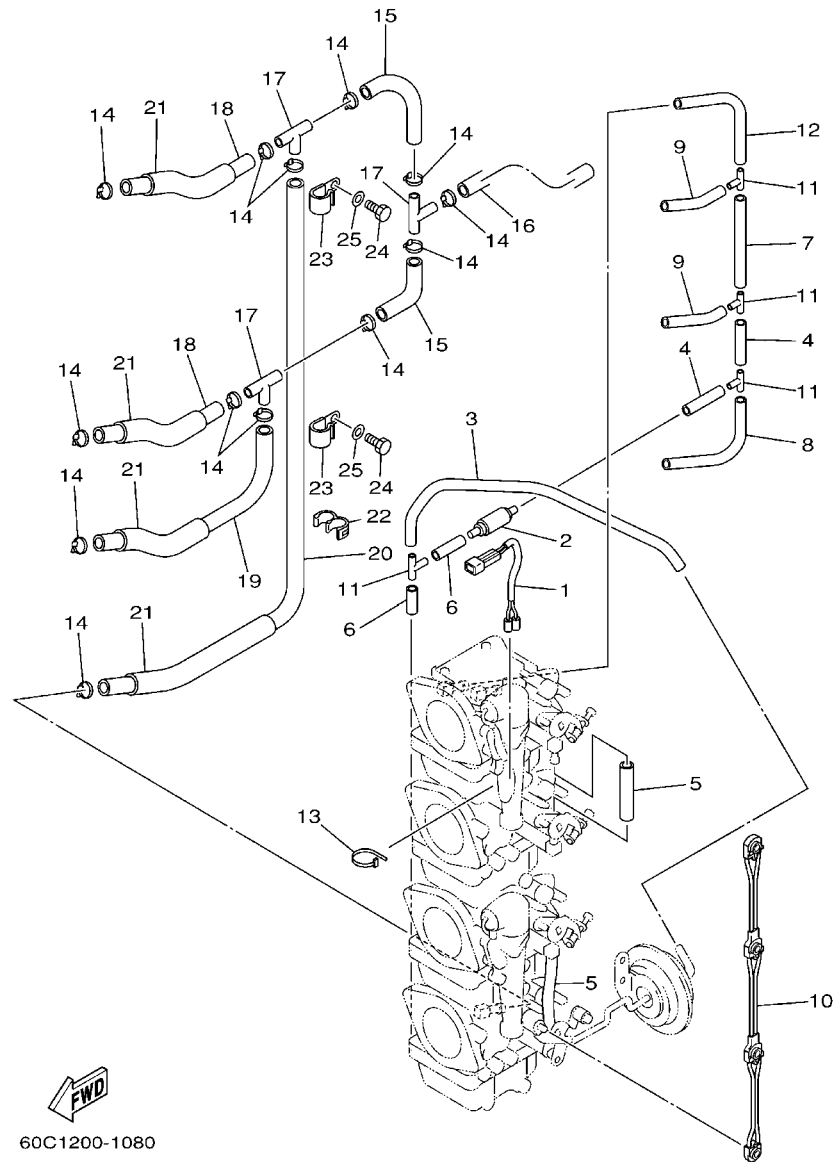


FIG. 8 CARBURETOR 2

CARBURATEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-1412A-00       | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET | 1    |  |  |  |                   |
| 2        | 67F-13183-00       | VALVE, CHECK<br>S'OUPAPE DE RATANUE           | 1    |  |  |  |                   |
| 3        | 67F-14349-00       | PIPE<br>DURITE                                | 1    |  |  |  |                   |
| 4        | 67F-14349-10       | PIPE<br>DURITE                                | 2    |  |  |  |                   |
| 5        | 67F-14349-20       | PIPE<br>DURITE                                | 2    |  |  |  |                   |
| 6        | 67F-14349-30       | PIPE<br>DURITE                                | 2    |  |  |  |                   |
| 7        | 67F-14349-40       | PIPE<br>DURITE                                | 1    |  |  |  |                   |
| 8        | 67F-14349-50       | PIPE<br>DURITE                                | 1    |  |  |  |                   |
| 9        | 67F-14349-60       | PIPE<br>DURITE                                | 2    |  |  |  |                   |
| 10       | 67F-14585-00       | ROD, CHOKE<br>TRINGLE, STARTER                | 1    |  |  |  |                   |
| 11       | 67F-14189-00       | CONNECTOR<br>CONNECTEUR                       | 4    |  |  |  |                   |
| 12       | 67F-14349-70       | PIPE<br>DURITE                                | 1    |  |  |  |                   |
| 13       | 90465-11M59        | CLAMP<br>BRIDE                                | 1    |  |  |  |                   |
| 14       | 68F-24356-00       | CLIP, PIPE 1<br>JONC, TUBE 1                  | 13   |  |  |  |                   |
| 15       | 60C-14294-00       | HOSE<br>DURITE                                | 2    |  |  |  |                   |
| 16       | 60C-14298-00       | PIPE<br>DURITE                                | 1    |  |  |  |                   |
| 17       | 688-24378-00       | PIPE, JOINT 3<br>DURITE RACCORDEMENT 3        | 3    |  |  |  |                   |
| 18       | 90445-10M16        | HOSE (L120)<br>DURITE (L120)                  | 2    |  |  |  |                   |
| 19       | 90445-10MG6        | HOSE (L180)<br>DURITE (L180)                  | 1    |  |  |  |                   |
| 20       | 90445-10MG7        | HOSE (L350)<br>DURITE (L350)                  | 1    |  |  |  |                   |
| 21       | 90445-16M07        | HOSE (L80)<br>DURITE (L80)                    | 4    |  |  |  |                   |
| 22       | 90464-10M57        | CLAMP<br>BRIDE                                | 1    |  |  |  |                   |
| 23       | 90465-08M83        | CLAMP<br>BRIDE                                | 2    |  |  |  |                   |
| 24       | 97095-06012        | BOLT<br>BOULON                                | 2    |  |  |  |                   |
| 25       | 92995-06600        | WASHER<br>RONDELLE                            | 2    |  |  |  |                   |



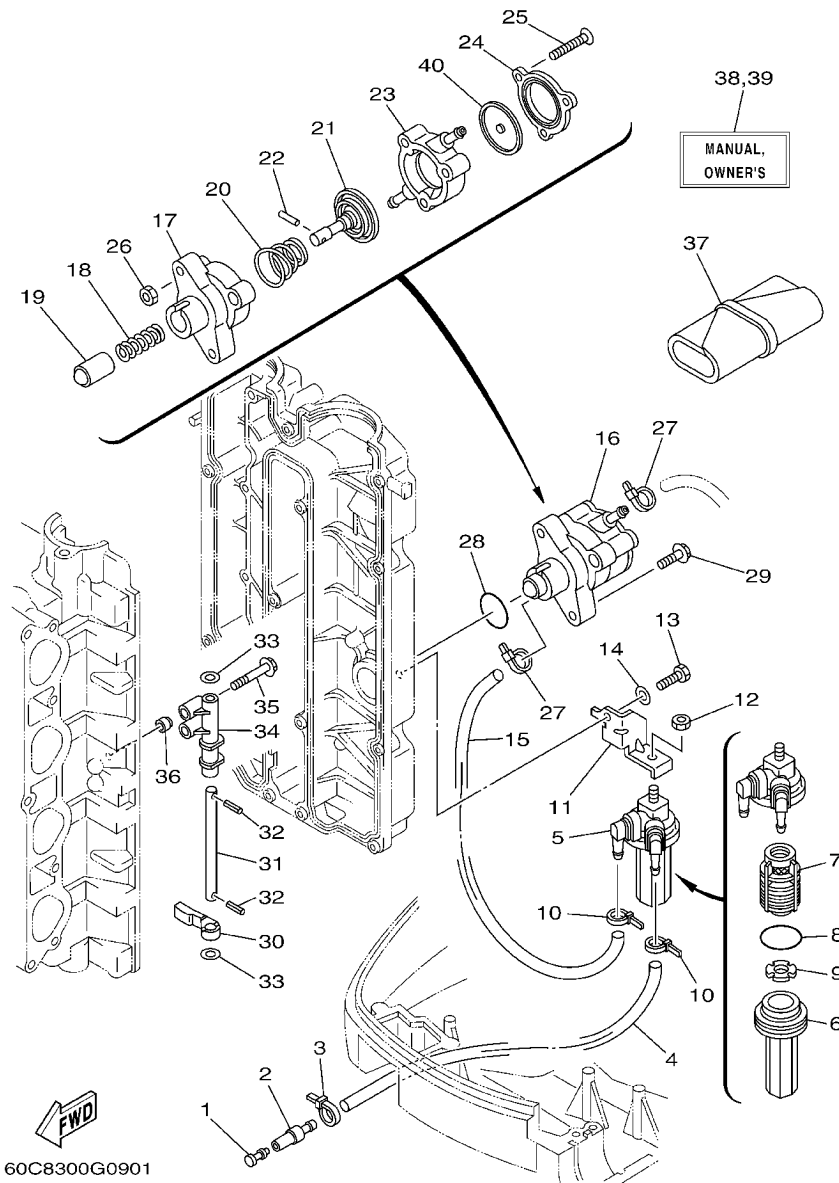


FIG. 9 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | 60CA |  |  |  | REMARKS REMARQUES  |
|----------|--------------------|------------------------------------------------|------|--|--|--|--------------------|
| 28       | 93210-30682        | O-RING<br>JOINT TORIQUE                        | 1    |  |  |  |                    |
| 29       | 90119-06M83        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 2    |  |  |  |                    |
| 30       | 67F-24575-00       | LEVER, FUEL CHANGE<br>LEVIER, D'ESSENCE        | 1    |  |  |  |                    |
| 31       | 68V-24495-00       | SHAFT<br>AXE                                   | 1    |  |  |  |                    |
| 32       | 91609-25014        | PIN, SPRING<br>AXE DE RESSORT                  | 2    |  |  |  |                    |
| 33       | 90201-08M12        | WASHER, PLATE<br>RONDELLE, PLATE               | 2    |  |  |  |                    |
| 34       | 67F-24491-00       | BRACKET, FUEL PUMP<br>SUPPORT, POMPE A ESSENCE | 1    |  |  |  |                    |
| 35       | 90119-07235        | BOLT/WASHER-CAM CAPS<br>BOULON, AVEC RONDELLE  | 2    |  |  |  |                    |
| 36       | 91809-08006        | PIN, DOWEL<br>GOIJON, D'ASSEMBLAGE             | 2    |  |  |  |                    |
| 37       | 67F-28100-01       | TOOL KIT<br>TROUSSE A OUTILS                   | 1    |  |  |  |                    |
| 38       | 67F-28199-7D-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (E)<br>UR (E)   |
|          | 67F-28199-7D-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (F)<br>UR (F)   |
|          | 67F-28199-7D-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (ES)<br>UR (ES) |
|          | 67F-28199-7D-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (D)<br>UR (D)   |
|          | 67F-28199-7D-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (NL)<br>UR (NL) |
|          | 67F-28199-7D-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (I)<br>UR (I)   |
| 39       | 67F-28199-8F-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (DK)<br>UR (DK) |
|          | 67F-28199-8F-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (GR)<br>UR (GR) |
|          | 67F-28199-8F-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (P)<br>UR (P)   |
|          | 67F-28199-8F-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (N)<br>UR (N)   |
|          | 67F-28199-8F-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (S)<br>UR (S)   |
|          | 67F-28199-8F-L0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION        | 1    |  |  |  | UR (SF)<br>UR (SF) |
| 40       | 68V-24471-10       | .DIAPHRAGM<br>.DIAPHRAGME                      | 1    |  |  |  |                    |



## CARBURANT 2

16

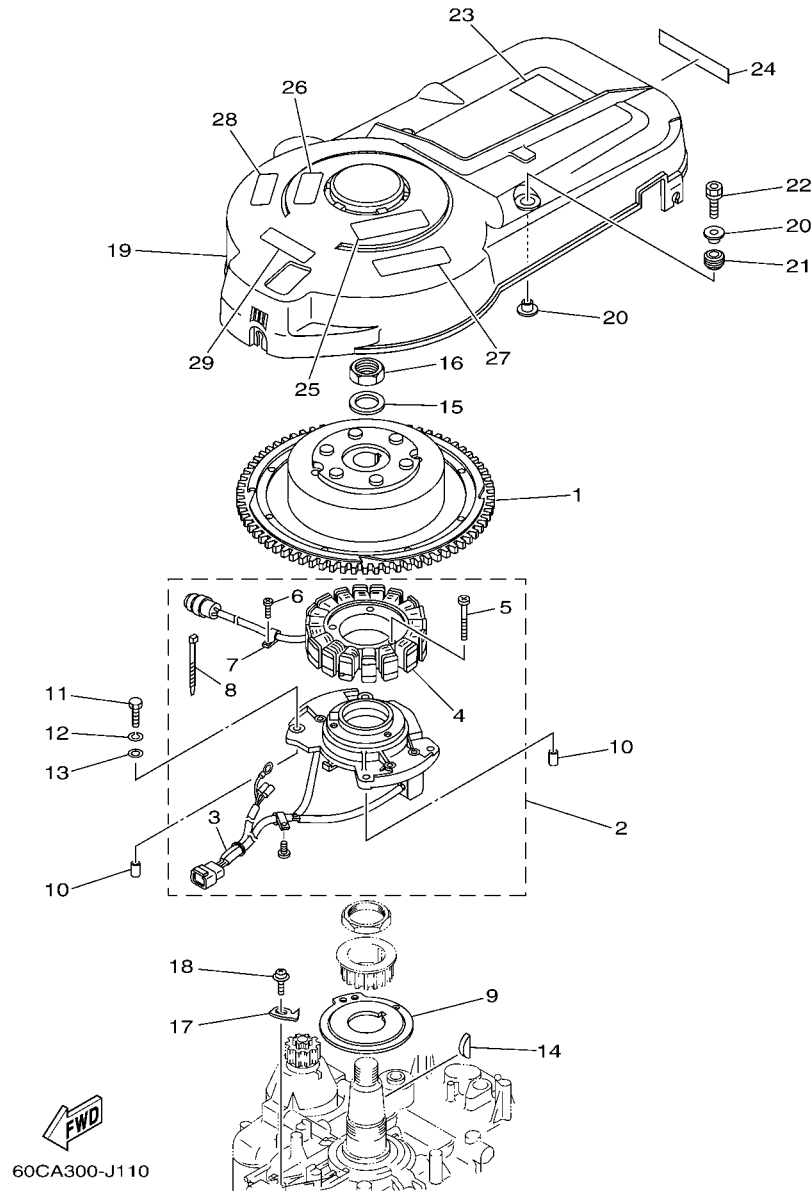


FIG. 11 GENERATOR

GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-85550-00       | ROTOR ASSY<br>ROTOR CPLT                                   | 1    |  |  |  |                   |
| 2        | 67F-85560-01       | BASE ASSY<br>ENS. FLASQUE                                  | 1    |  |  |  |                   |
| 3        | 67F-85580-00       | .COIL, PULSER<br>.BOBINE, PULSEUR                          | 1    |  |  |  |                   |
| 4        | 67F-85510-01       | .STATOR ASSY<br>.STATOR CPLT                               | 1    |  |  |  |                   |
| 5        | 63D-81345-20       | .SCREW, WITH WASHER (M6X30)<br>.VIS, AVEC RONDELLE (M6X30) | 3    |  |  |  |                   |
| 6        | 97607-04110        | .SCREW, WITH WASHER<br>.VIS HEXAGONAL                      | 1    |  |  |  |                   |
| 7        | 445-81328-20       | .CLAMP<br>.COLLIER                                         | 1    |  |  |  |                   |
| 8        | 66T-81328-00       | .CLAMP<br>.COLLIER                                         | 1    |  |  |  |                   |
| 9        | 67F-81673-00       | ROTOR<br>ROTOR                                             | 1    |  |  |  |                   |
| 10       | 99530-08012        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                         | 2    |  |  |  |                   |
| 11       | 97095-06030        | BOLT<br>BOULON                                             | 4    |  |  |  |                   |
| 12       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                         | 4    |  |  |  |                   |
| 13       | 92995-06600        | WASHER<br>RONDELLE                                         | 4    |  |  |  |                   |
| 14       | 90280-05015        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                       | 1    |  |  |  |                   |
| 15       | 90201-24014        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    |  |  |  |                   |
| 16       | 90179-24002        | NUT<br>ECROU                                               | 1    |  |  |  |                   |
| 17       | 6D8-81332-00       | PLATE, TIMING<br>PLATEAU, ALLUMAGE                         | 1    |  |  |  |                   |
| 18       | 97985-06210        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 1    |  |  |  |                   |
| 19       | 67F-81337-01       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                       | 1    |  |  |  |                   |
| 20       | 90387-06M71        | COLLAR<br>COLLERETTE                                       | 4    |  |  |  |                   |
| 21       | 90480-15M31        | GROMMET<br>PASSE-FIL                                       | 2    |  |  |  |                   |
| 22       | 90119-06M92        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 2    |  |  |  |                   |
| 23       | 67F-12138-60       | MARK, CAUTION<br>MAKER                                     | 1    |  |  |  |                   |
| 24       | 68V-13437-62       | MARK, CAUTION<br>MAKER                                     | 1    |  |  |  |                   |
| 25       | 6AH-81995-40       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT                 | 1    |  |  |  |                   |
| 26       | 6AH-81995-50       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT                 | 1    |  |  |  |                   |
| 27       | 6AH-81994-40       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                       | 1    |  |  |  |                   |





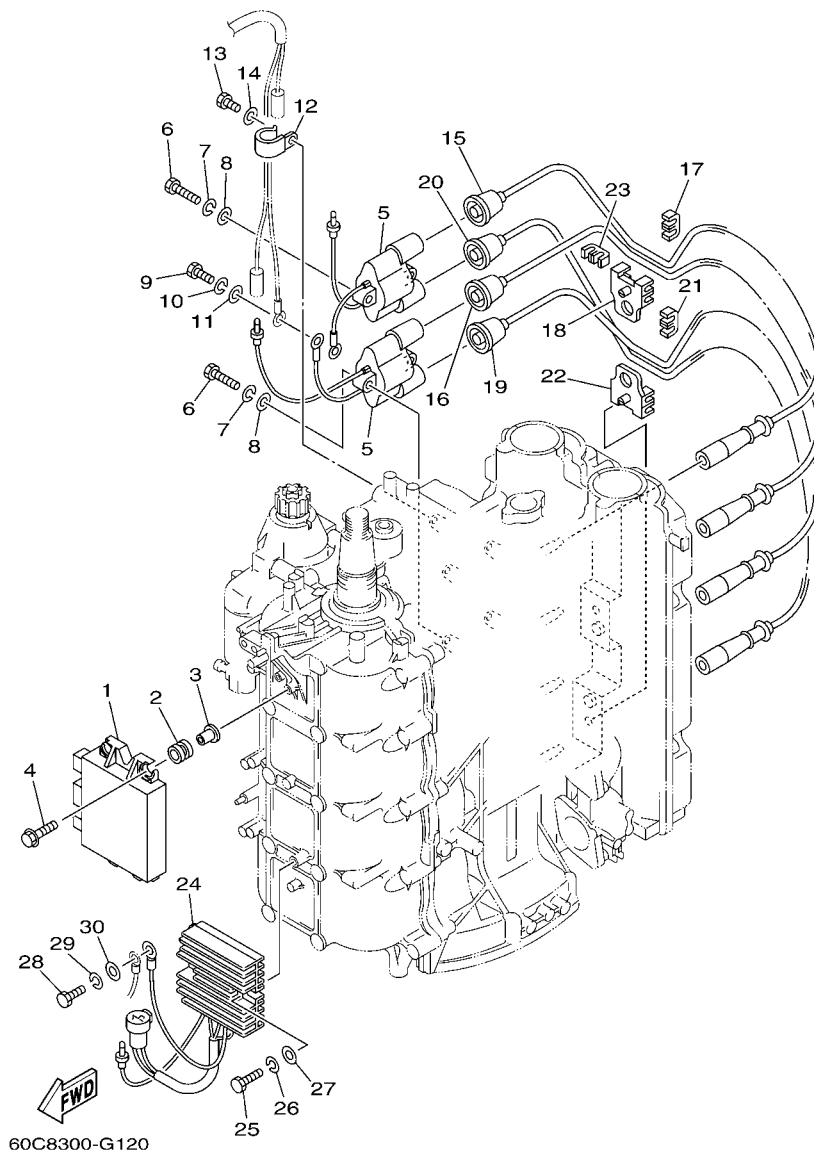


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-85540-03       | C.D.I. UNIT ASSY<br>BLOC C.D.I.                          | 1    |  |  |  |                   |
| 2        | 68V-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM     | 4    |  |  |  |                   |
| 3        | 90387-06119        | COLLAR<br>COLLERETTE                                     | 4    |  |  |  |                   |
| 4        | 90119-06M59        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE               | 4    |  |  |  |                   |
| 5        | 67F-85570-00       | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)           | 2    |  |  |  |                   |
| 6        | 97095-06030        | BOLT<br>BOULON                                           | 4    |  |  |  |                   |
| 7        | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                       | 4    |  |  |  |                   |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                       | 4    |  |  |  |                   |
| 9        | 97095-06020        | BOLT<br>BOULON                                           | 1    |  |  |  |                   |
| 10       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                       | 1    |  |  |  |                   |
| 11       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    |  |  |  |                   |
| 12       | 90465-06M86        | CLAMP<br>BRIDE                                           | 1    |  |  |  |                   |
| 13       | 97095-06012        | BOLT<br>BOULON                                           | 1    |  |  |  |                   |
| 14       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    |  |  |  |                   |
| 15       | 67F-82341-00       | CORD, HIGH TENSION 1<br>CORDON, HAUTE-TENSION 1          | 1    |  |  |  | #1                |
| 16       | 67F-82342-00       | CORD, HIGH TENSION 2<br>CORDON, HAUTE-TENSION 2          | 1    |  |  |  | #1<br>#2          |
| 17       | 67F-82361-00       | CLAMP, CORD<br>COLLIER, CORDON                           | 1    |  |  |  |                   |
| 18       | 67F-82362-00       | CLAMP, CORD 2<br>COLLIER, CABLE 2                        | 1    |  |  |  |                   |
| 19       | 67F-82343-00       | CORD, HIGH TENSION 3<br>CORDON, HAUTE-TENSION 3          | 1    |  |  |  | #3                |
| 20       | 67F-82344-00       | CORD, HIGH TENSION 4<br>CORDON, HAUTE TENSION 4          | 1    |  |  |  | #3<br>#4          |
| 21       | 67F-82361-00       | CLAMP, CORD<br>COLLIER, CORDON                           | 1    |  |  |  |                   |
| 22       | 67F-82362-00       | CLAMP, CORD 2<br>COLLIER, CABLE 2                        | 1    |  |  |  |                   |
| 23       | 67F-82361-00       | CLAMP, CORD<br>COLLIER, CORDON                           | 1    |  |  |  |                   |
| 24       | 67F-81960-12       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT | 1    |  |  |  |                   |
| 25       | 97095-06025        | BOLT<br>BOULON                                           | 2    |  |  |  |                   |
| 26       | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                       | 2    |  |  |  |                   |
| 27       | 92995-06600        | WASHER<br>RONDELLE                                       | 2    |  |  |  |                   |



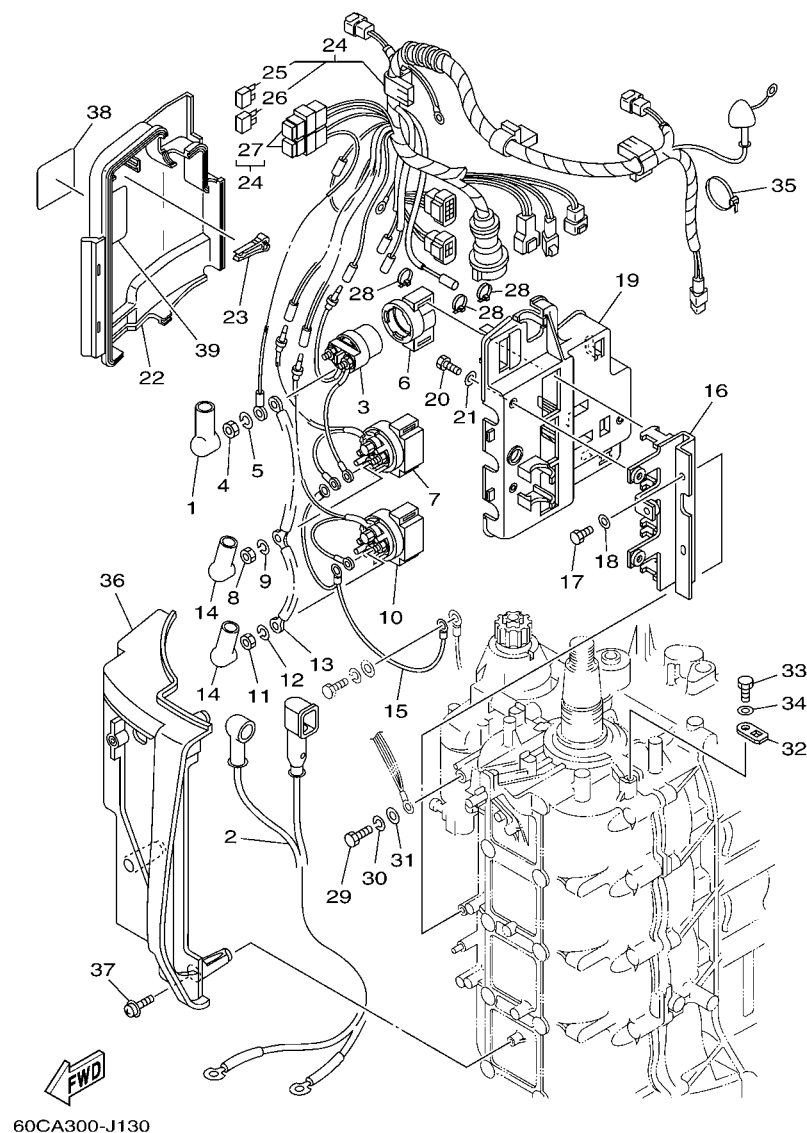


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|------|--|--|--|-------------------|
| 1        | 682-82119-01       | COVER, LEAD WIRE<br>GARNITURE, FIL            | 2    |  |  |  |                   |
| 2        | 67F-82105-00       | WIRE HARNESS<br>FAISCEAU DE FILS              | 1    |  |  |  |                   |
| 3        | 6G1-8194A-10       | RELAY<br>RELAIS                               | 1    |  |  |  |                   |
| 4        | 90170-06M30        | NUT<br>ECROU                                  | 2    |  |  |  |                   |
| 5        | 90204-06M00        | WASHER, SPRING<br>RONDELLE, GROWER            | 2    |  |  |  |                   |
| 6        | 6G1-81952-00       | HOLDER, RELAY<br>SUPPORT, RELAIS              | 1    |  |  |  |                   |
| 7        | 6E5-8195B-01       | RELAY ASSY<br>RELAIS COMPLET                  | 1    |  |  |  |                   |
| 8        | 90170-06M30        | NUT<br>ECROU                                  | 3    |  |  |  |                   |
| 9        | 90204-06M00        | WASHER, SPRING<br>RONDELLE, GROWER            | 3    |  |  |  |                   |
| 10       | 6E5-8195C-01       | RELAY ASSY<br>RELAIS COMPLET                  | 1    |  |  |  |                   |
| 11       | 90170-06M30        | NUT<br>ECROU                                  | 3    |  |  |  |                   |
| 12       | 90204-06M00        | WASHER, SPRING<br>RONDELLE, GROWER            | 3    |  |  |  |                   |
| 13       | 66T-87149-00       | CONNECTOR<br>RACCORD                          | 1    |  |  |  |                   |
| 14       | 6G5-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL            | 2    |  |  |  |                   |
| 15       | 67F-82116-00       | WIRE, MINUS LEAD<br>FIL, NEGATIF              | 1    |  |  |  |                   |
| 16       | 67F-81953-00       | STAY, RELAY<br>SUPPORT, RELAIS                | 1    |  |  |  |                   |
| 17       | 97095-06016        | BOLT<br>BOULON                                | 2    |  |  |  |                   |
| 18       | 92995-06600        | WASHER<br>RONDELLE                            | 2    |  |  |  |                   |
| 19       | 67F-81948-01       | BRACKET<br>SUPPORT                            | 1    |  |  |  |                   |
| 20       | 97095-06016        | BOLT<br>BOULON                                | 3    |  |  |  |                   |
| 21       | 92995-06600        | WASHER<br>RONDELLE                            | 3    |  |  |  |                   |
| 22       | 67F-81942-00       | COVER<br>COUVERCLE                            | 1    |  |  |  |                   |
| 23       | 67F-2812A-00       | PULLER, FUSE<br>TENDEUR, FUSIBLE              | 1    |  |  |  |                   |
| 24       | 67F-82590-20       | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET | 1    |  |  |  |                   |
| 25       | 67F-82151-00       | .FUSE (20A)<br>.FUSIBLE (20A)                 | 2    |  |  |  |                   |
| 26       | 67F-82151-10       | .FUSE (30A)<br>.FUSIBLE (30A)                 | 2    |  |  |  |                   |
| 27       | 67F-8215B-00       | .CAP (BLACK)<br>.BOUCHON (NOIR)               | 2    |  |  |  |                   |

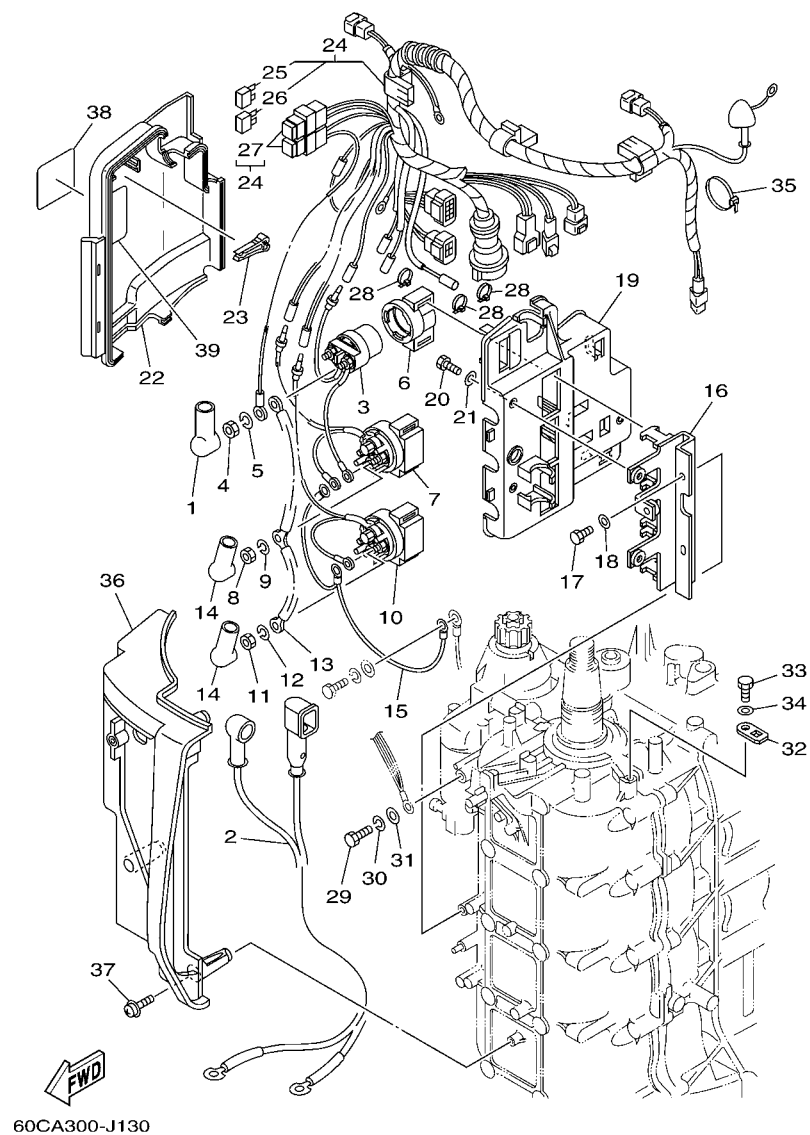


FIG. 13 ELECTRICAL 2

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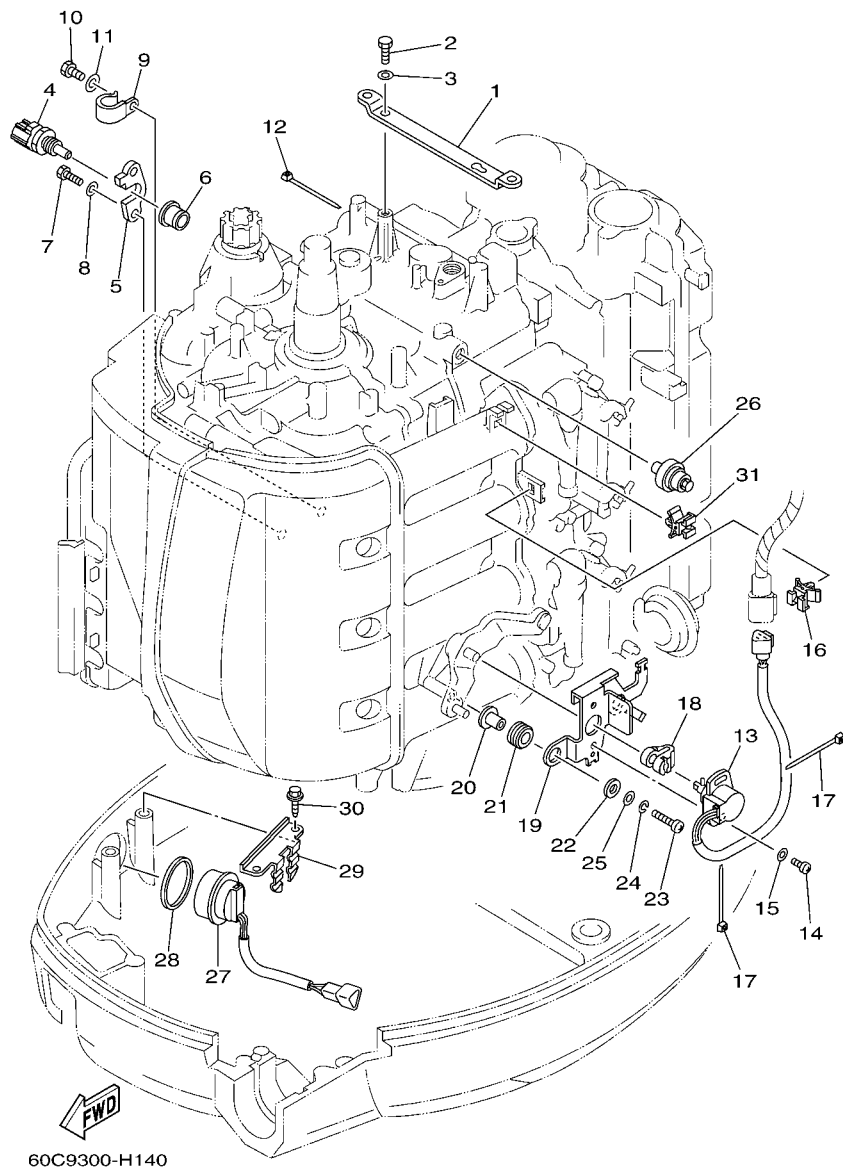


FIG. 14 ELECTRICAL 3

PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-8132G-01       | PLATE<br>PLAQUE                                            | 1    |  |  |  |                   |
| 2        | 97095-06016        | BOLT<br>BOULON                                             | 2    |  |  |  |                   |
| 3        | 92995-06600        | WASHER<br>RONDELLE                                         | 2    |  |  |  |                   |
| 4        | 67F-85790-00       | THERMOSENSOR ASSY<br>SENSITOMETRE                          | 1    |  |  |  |                   |
| 5        | 67F-85757-00       | RETAINER<br>ARRETOIR                                       | 1    |  |  |  |                   |
| 6        | 68V-85753-00       | GASKET, SENDER UNIT<br>JOINT, DE PERCEPTION                | 1    |  |  |  |                   |
| 7        | 97095-06016        | BOLT<br>BOULON                                             | 2    |  |  |  |                   |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                         | 2    |  |  |  |                   |
| 9        | 90465-06M86        | CLAMP<br>BRIDE                                             | 1    |  |  |  |                   |
| 10       | 97095-06012        | BOLT<br>BOULON                                             | 1    |  |  |  |                   |
| 11       | 92995-06600        | WASHER<br>RONDELLE                                         | 1    |  |  |  |                   |
| 12       | 90465-11M10        | CLAMP<br>BRIDE                                             | 1    |  |  |  |                   |
| 13       | 61A-85885-00       | THROTTLE SENSOR ASSY<br>SENSITOMETRE (ENS.)                | 1    |  |  |  |                   |
| 14       | 97885-05010        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 2    |  |  |  |                   |
| 15       | 92995-05600        | WASHER<br>RONDELLE                                         | 2    |  |  |  |                   |
| 16       | 90464-09M47        | CLAMP<br>BRIDE                                             | 1    |  |  |  |                   |
| 17       | 90465-11M10        | CLAMP<br>BRIDE                                             | 2    |  |  |  |                   |
| 18       | 6K7-14573-00       | LEVER<br>LEVIER                                            | 1    |  |  |  |                   |
| 19       | 67F-83635-00       | BRACKET<br>SUPPORT                                         | 1    |  |  |  |                   |
| 20       | 90387-05M00        | COLLAR<br>COLLERETTE                                       | 2    |  |  |  |                   |
| 21       | 90480-10M23        | GROMMET<br>PASSE-FIL                                       | 2    |  |  |  |                   |
| 22       | 90201-05M03        | WASHER, PLATE<br>RONDELLE, PLATE                           | 2    |  |  |  |                   |
| 23       | 97885-05025        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                          | 2    |  |  |  |                   |
| 24       | 92995-05100        | WASHER<br>RONDELLE                                         | 2    |  |  |  |                   |
| 25       | 92995-05600        | WASHER<br>RONDELLE                                         | 2    |  |  |  |                   |
| 26       | 68V-82504-00       | OIL PRESSURE SWITCH ASSY<br>CONTACTEUR DE PRESSION D'HUILE | 1    |  |  |  |                   |
| 27       | 63D-82563-10       | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR   | 1    |  |  |  |                   |





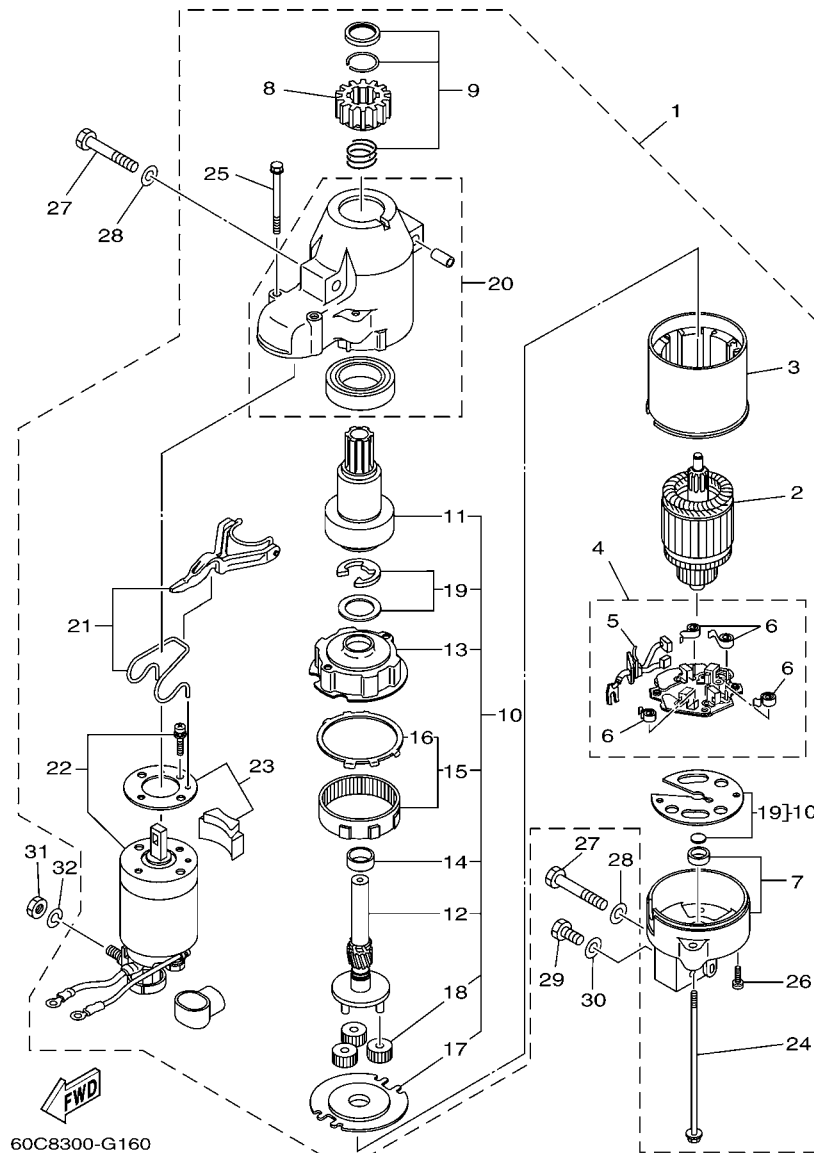


FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-81800-02       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    |  |  |  |                   |
| 2        | 67F-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1    |  |  |  |                   |
| 3        | 67F-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1    |  |  |  |                   |
| 4        | 68F-81840-00       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    |  |  |  |                   |
| 5        | 67F-81801-00       | .BRUSH SET<br>.CHARBON                                      | 1    |  |  |  |                   |
| 6        | 67F-81813-00       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    |  |  |  |                   |
| 7        | 67F-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    |  |  |  |                   |
| 8        | 67F-81808-00       | .PINION ASSY<br>.PIGNON                                     | 1    |  |  |  |                   |
| 9        | 67F-81857-00       | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1    |  |  |  |                   |
| 10       | 67F-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    |  |  |  |                   |
| 11       | 67F-81832-00       | .CLUTCH, OVER RUN<br>.EMBRAYAGE, ROUE LIBRE                 | 1    |  |  |  |                   |
| 12       | 67F-81836-00       | .SHAFT, PINION<br>.AXE, PIGNON                              | 1    |  |  |  |                   |
| 13       | 67F-81821-00       | .BRACKET, CENTER 1<br>.SUPPORT, CENTRE 1                    | 1    |  |  |  |                   |
| 14       | 67F-81841-00       | .BEARING<br>.ROULEMENT                                      | 1    |  |  |  |                   |
| 15       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1    |  |  |  |                   |
| 16       | 67F-8183R-00       | .GASKET<br>.JOINT                                           | 1    |  |  |  |                   |
| 17       | 67F-81830-00       | .BRACKET, CENTER 2<br>.SUPPORT, CENTRE 2                    | 1    |  |  |  |                   |
| 18       | 60V-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3    |  |  |  |                   |
| 19       | 67F-81809-00       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    |  |  |  |                   |
| 20       | 67F-81842-00       | .COVER<br>.COUVERCLE                                        | 1    |  |  |  |                   |
| 21       | 67F-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1    |  |  |  |                   |
| 22       | 67F-81941-01       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1    |  |  |  |                   |
| 23       | 67F-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1    |  |  |  |                   |
| 24       | 6K7-81826-11       | .BOLT<br>.BOULON                                            | 2    |  |  |  |                   |
| 25       | 67F-81828-00       | .BOLT 2<br>.RONDELLE, BUTEE 2                               | 2    |  |  |  |                   |
| 26       | 67F-81846-00       | .SCREW<br>.VIS                                              | 2    |  |  |  |                   |
| 27       | 97013-08045        | BOLT<br>BOULON                                              | 3    |  |  |  |                   |



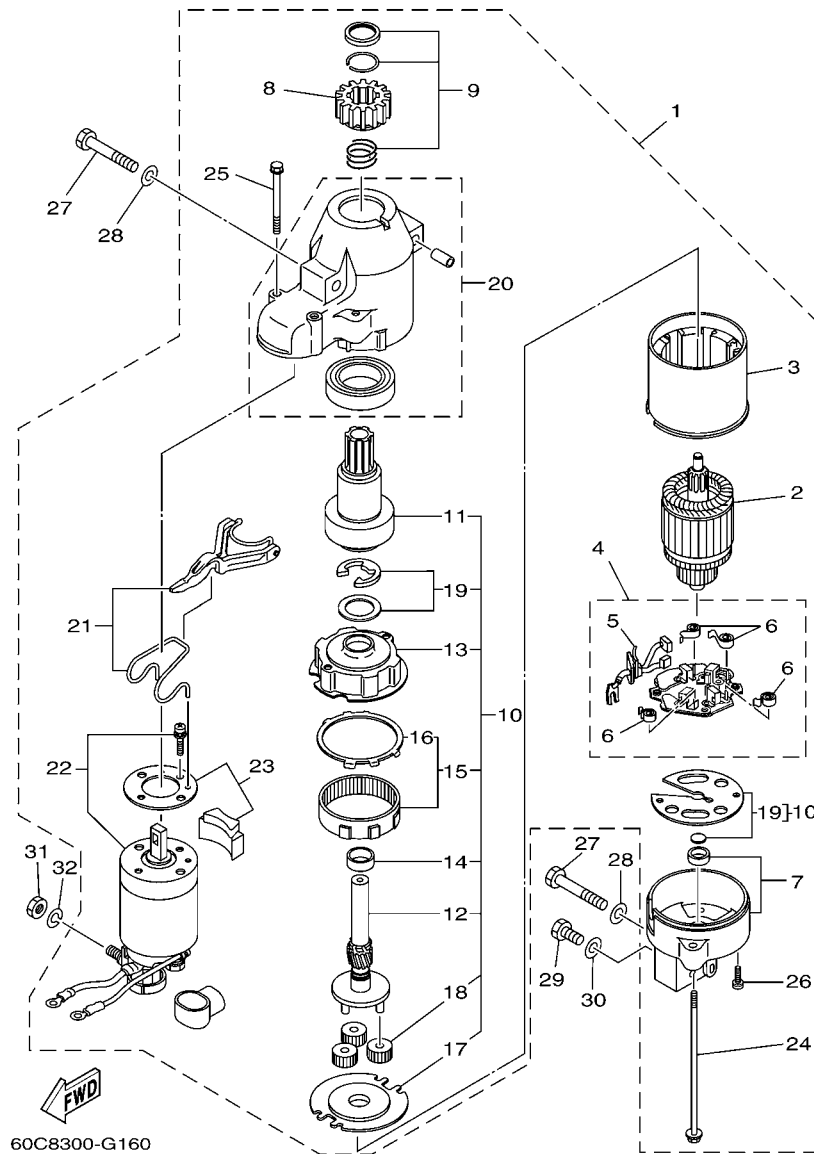


FIG. 16 STARTING MOTOR

## DEMARREUR ELECTRIQUE

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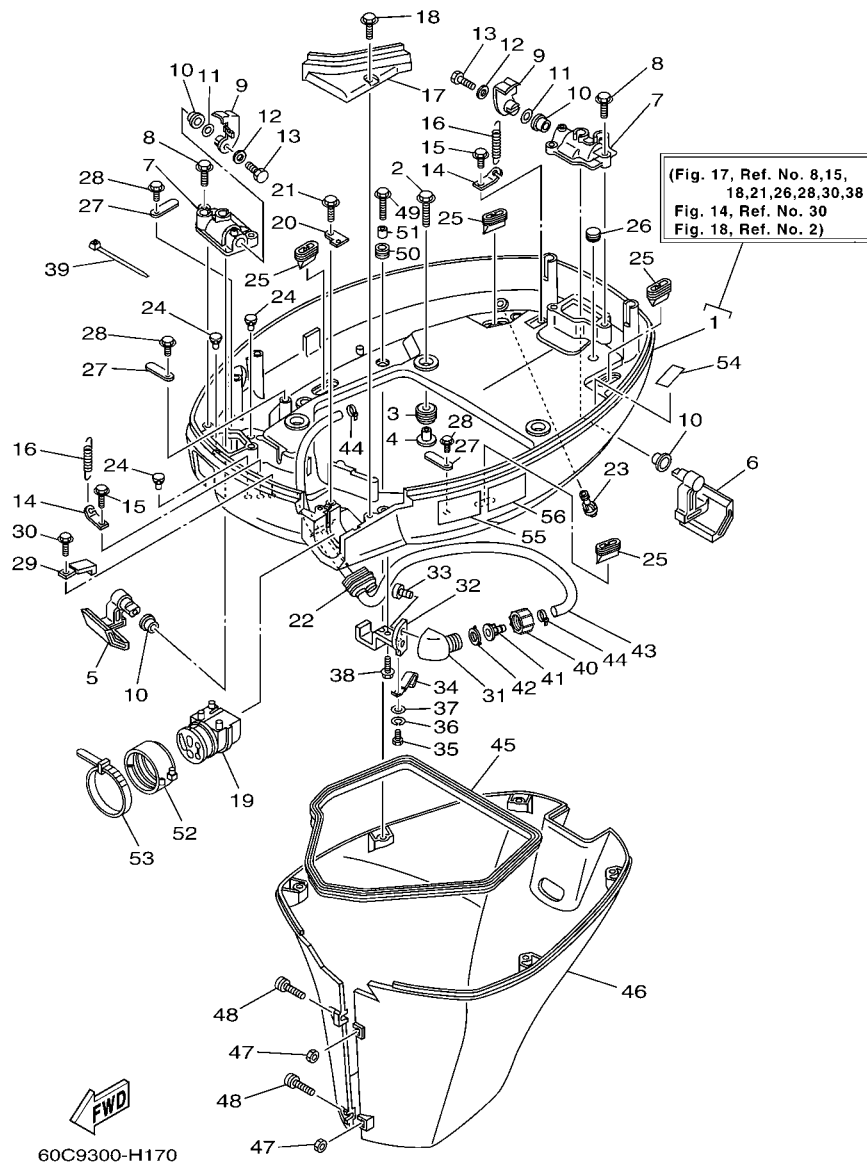


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|------|--|--|--|-------------------|
| 1        | 67F-42710-03-8D    | BOTTOM COWLING ASSY ENS. EMBASE         | 1    |  |  |  |                   |
| 2        | 90119-08M22        | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 4    |  |  |  |                   |
| 3        | 90480-22M15        | GROMMET PASSE-FIL                       | 4    |  |  |  |                   |
| 4        | 90387-08M37        | COLLAR COLLERETTE                       | 4    |  |  |  |                   |
| 5        | 67F-42815-00-8D    | LEVER, CLAMP LEVIER, PRESSE             | 1    |  |  |  |                   |
| 6        | 67F-42816-00-8D    | LEVER, CLAMP LEVIER, PRESSE             | 1    |  |  |  |                   |
| 7        | 67F-42828-00-8D    | PLATE, CLAMP PLAQUE, PRESSE             | 2    |  |  |  |                   |
| 8        | 90109-06M82        | BOLT BOULON                             | 4    |  |  |  |                   |
| 9        | 68V-42818-01       | LEVER, CLAMP LEVIER, PRESSE             | 2    |  |  |  |                   |
| 10       | 90386-15M73        | BUSH DOUILLE                            | 4    |  |  |  |                   |
| 11       | 90206-15M18        | WASHER, WAVE RONDELLE, ONDULEE          | 2    |  |  |  |                   |
| 12       | 90201-06068        | WASHER, PLATE RONDELLE, PLATE           | 2    |  |  |  |                   |
| 13       | 97095-06016        | BOLT BOULON                             | 2    |  |  |  |                   |
| 14       | 64D-43144-00       | HOOK, SPRING CROCHET                    | 2    |  |  |  |                   |
| 15       | 90109-06M86        | BOLT BOULON                             | 2    |  |  |  |                   |
| 16       | 90506-16M34        | SPRING, TENSION RESSORT, TENSION        | 2    |  |  |  |                   |
| 17       | 67F-42738-00-8D    | PLATE, FITTING ETRIER                   | 1    |  |  |  |                   |
| 18       | 90109-06M96        | BOLT BOULON                             | 2    |  |  |  |                   |
| 19       | 68V-42725-00       | GROMMET PASSE-FIL                       | 1    |  |  |  |                   |
| 20       | 67F-42756-00       | STAY, CLAMP SUPPORT, COLLIER            | 1    |  |  |  |                   |
| 21       | 90109-06M86        | BOLT BOULON                             | 1    |  |  |  |                   |
| 22       | 6H1-42726-21       | GROMMET PASSE-FIL                       | 1    |  |  |  | FLUSHING KIT      |
| 23       | 6BL-44391-00       | NIPPLE, HOSE RACCORD D'ESSENCE          | 1    |  |  |  | FLUSHING KIT      |
| 24       | 6H4-42748-00       | GROMMET PASSE-FIL                       | 3    |  |  |  |                   |
| 25       | 67F-42717-00       | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2    | 4    |  |  |  |                   |
| 26       | 90338-11007        | PLUG PLOT                               | 1    |  |  |  |                   |
| 27       | 6E5-82588-00       | PLATE PLAQUE                            | 3    |  |  |  |                   |

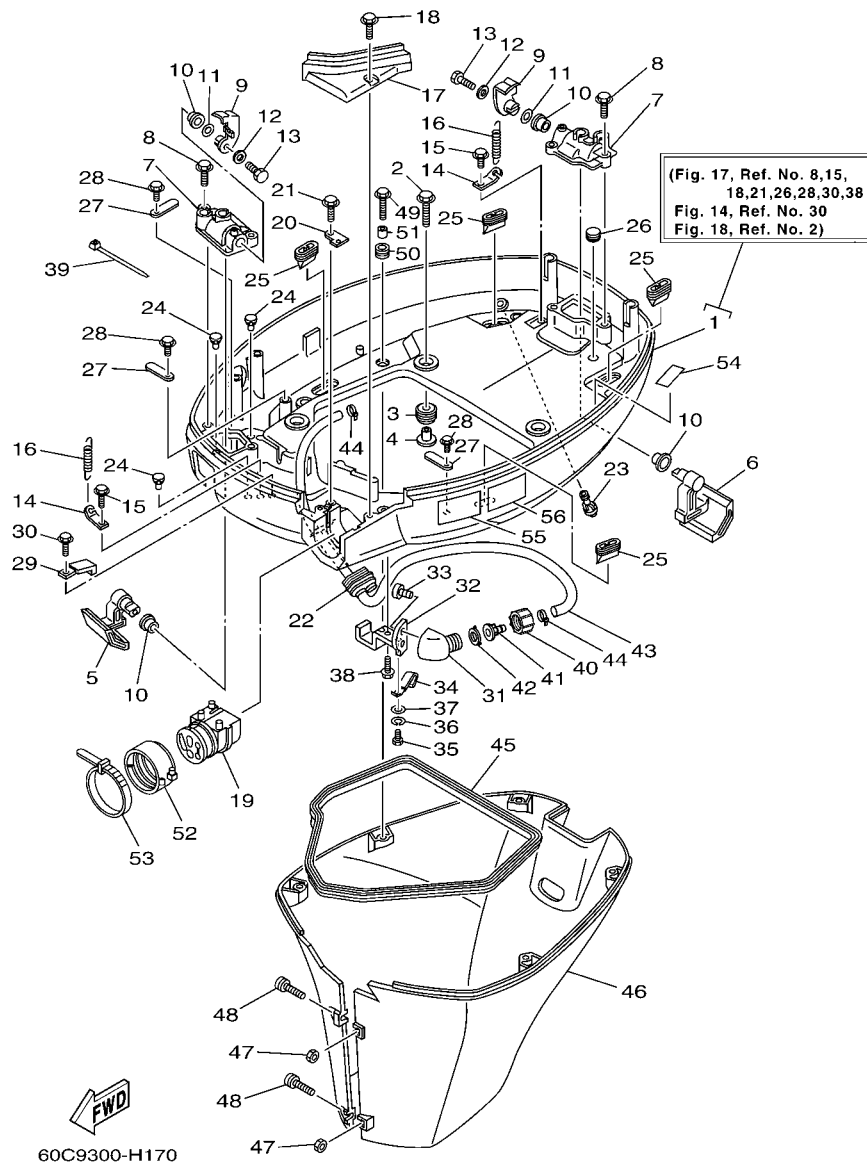
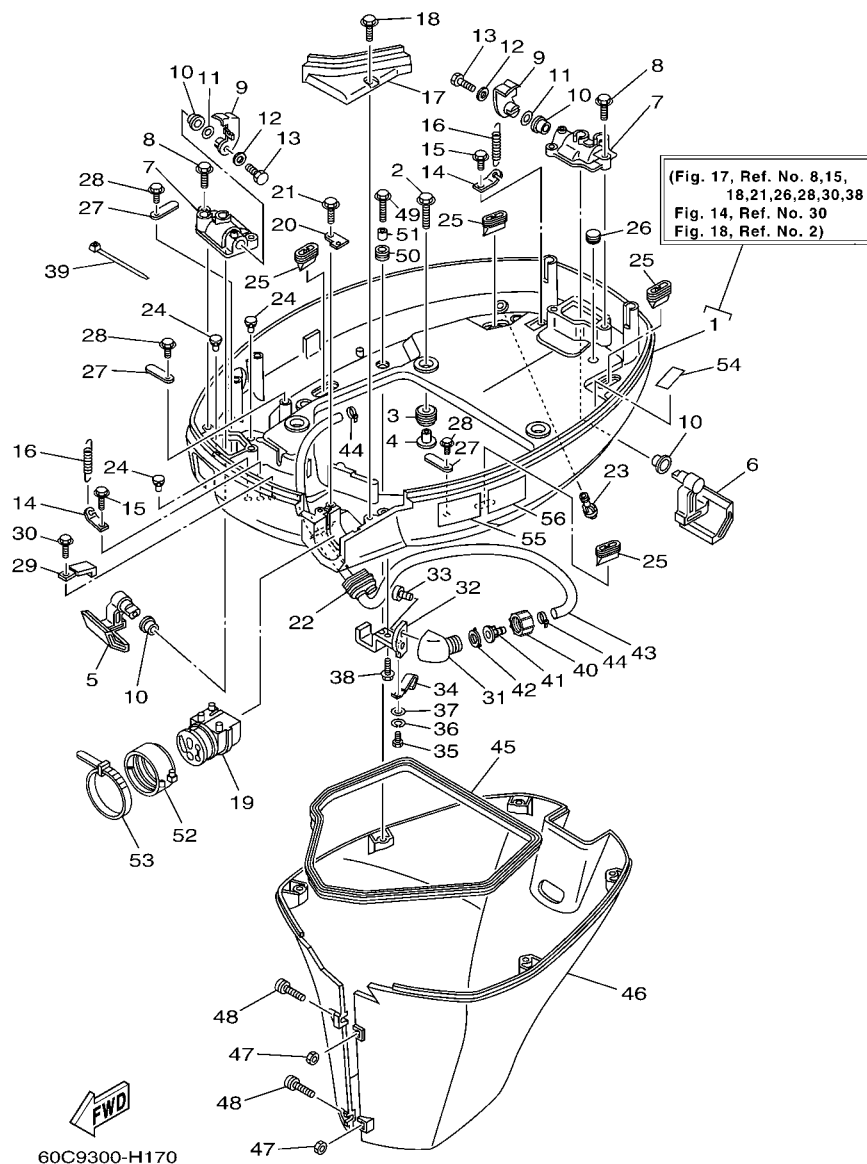


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION               | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------|------|--|--|--|-------------------|
| 28       | 90109-06M81        | BOLT BOULON                           | 3    |  |  |  |                   |
| 29       | 90465-08M23        | CLAMP BRIDE                           | 1    |  |  |  |                   |
| 30       | 90109-06M86        | BOLT BOULON                           | 1    |  |  |  |                   |
| 31       | 68T-12572-00       | ADAPTER ADAPTATEUR                    | 1    |  |  |  | FLUSHING KIT      |
| 32       | 67F-12535-01       | PLATE PLAQUE                          | 1    |  |  |  | FLUSHING KIT      |
| 33       | 90167-06002        | SCREW, TAPPING VIS, TETE FRAISEE      | 2    |  |  |  | FLUSHING KIT      |
| 34       | 90462-06018        | CLAMP BRIDE                           | 1    |  |  |  | FLUSHING KIT      |
| 35       | 97095-06008        | BOLT BOULON                           | 1    |  |  |  | FLUSHING KIT      |
| 36       | 92995-06100        | WASHER, SPRING RONDELLE, GROWER       | 1    |  |  |  | FLUSHING KIT      |
| 37       | 92995-06200        | WASHER RONDELLE                       | 1    |  |  |  | FLUSHING KIT      |
| 38       | 90109-06M86        | BOLT BOULON                           | 1    |  |  |  | FLUSHING KIT      |
| 39       | 90465-13M18        | CLAMP BRIDE                           | 1    |  |  |  | FLUSHING KIT      |
| 40       | 6R3-12581-00       | JOINT, HOSE 1 JOINT DE TUYAU          | 1    |  |  |  | FLUSHING KIT      |
| 41       | 6R3-12582-00       | JOINT, HOSE 2 RACCORD DE TUYAU 1      | 1    |  |  |  | FLUSHING KIT      |
| 42       | 6R3-12583-00       | GASKET, HOSE JOINT JOINT              | 1    |  |  |  | FLUSHING KIT      |
| 43       | 67F-24312-00       | PIPE 2 DURITE 2                       | 1    |  |  |  | FLUSHING KIT      |
| 44       | 90465-11M10        | CLAMP BRIDE                           | 2    |  |  |  | FLUSHING KIT      |
| 45       | 61A-42716-00       | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1  | 1    |  |  |  | FLUSHING KIT      |
| 46       | 67F-42741-01-8D    | APRON CAPOT LATERAL                   | 1    |  |  |  |                   |
| 47       | 95380-06600        | NUT, HEXAGON ECROU                    | 2    |  |  |  |                   |
| 48       | 90159-06M28        | SCREW, WITH WASHER VIS, AVEC RONDELLE | 2    |  |  |  |                   |
| 49       | 90109-06M80        | BOLT BOULON                           | 5    |  |  |  |                   |
| 50       | 90480-13M24        | GROMMET PASSE-FIL                     | 5    |  |  |  |                   |
| 51       | 90387-06M43        | COLLAR COLLERETTE                     | 5    |  |  |  |                   |
| 52       | 68F-42753-00       | FASTNER ATTACHE                       | 1    |  |  |  | AP                |
| 53       | 90464-20258        | CLAMP BRIDE                           | 1    |  |  |  | AP                |
| 54       | 67F-82377-00       | LABEL ETIQUETTE                       | 1    |  |  |  | AP                |



**FIG. 17 BOTTOM COWLING**

[illegible]

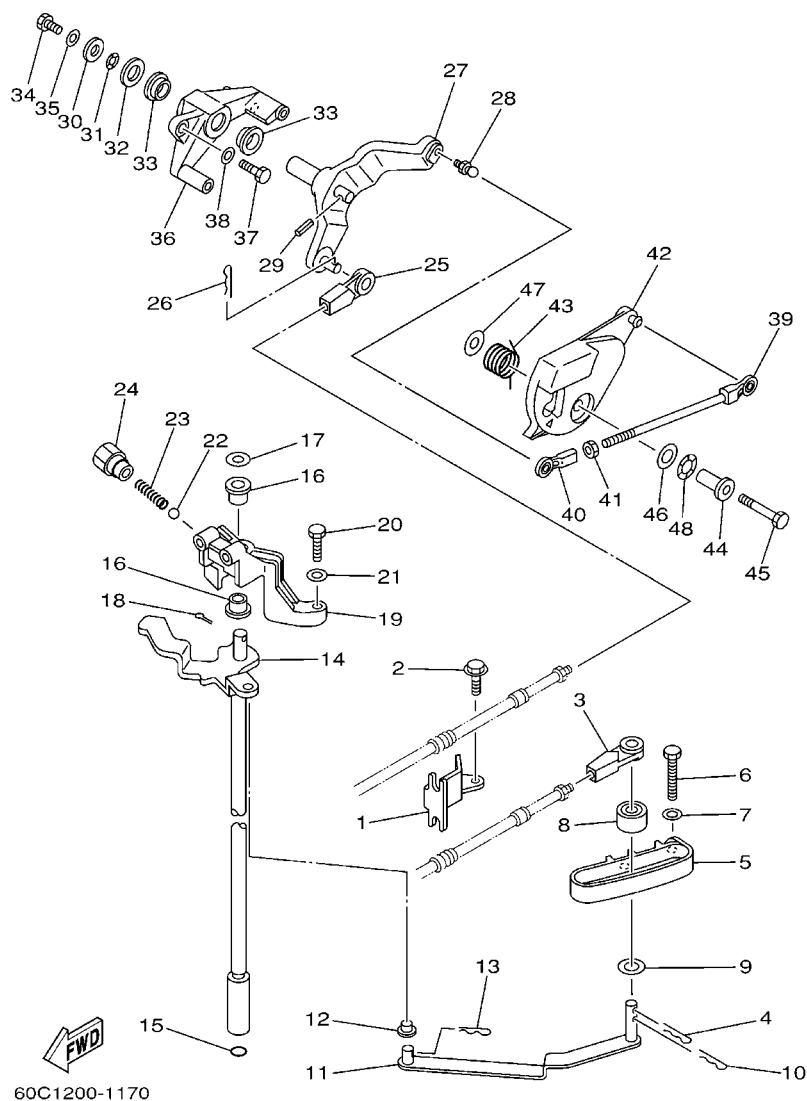
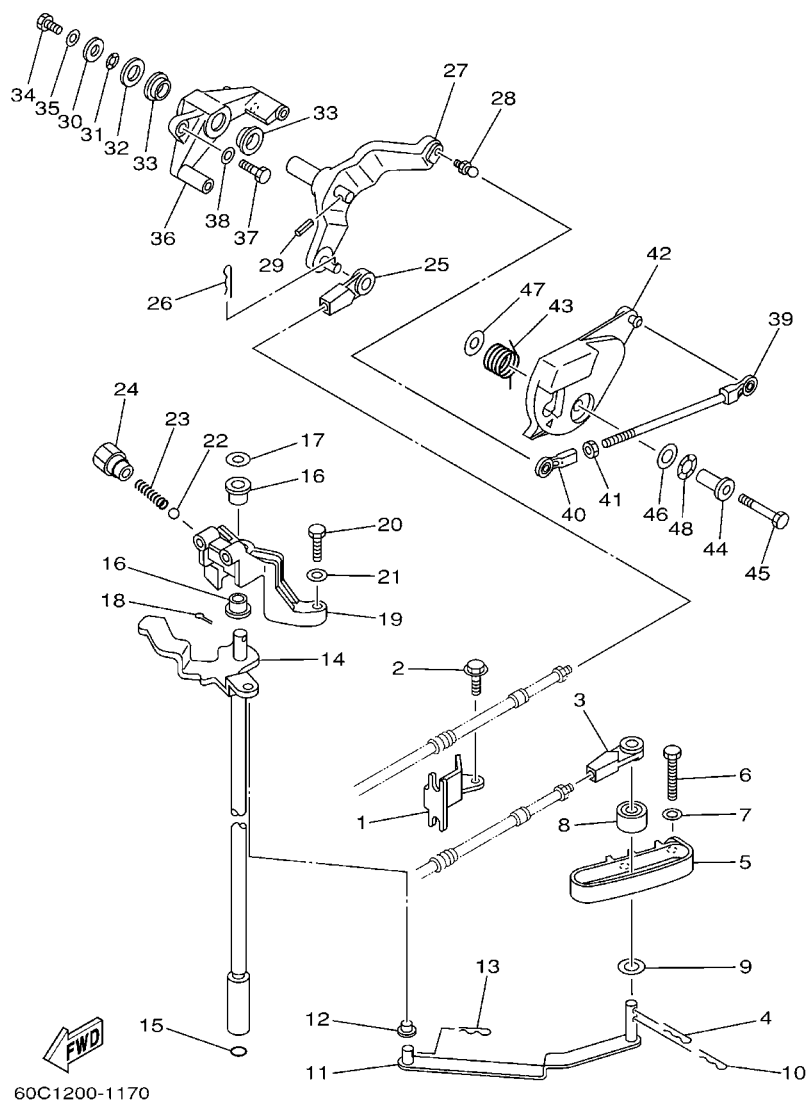


FIG. 18 CONTROL

COMMANDE

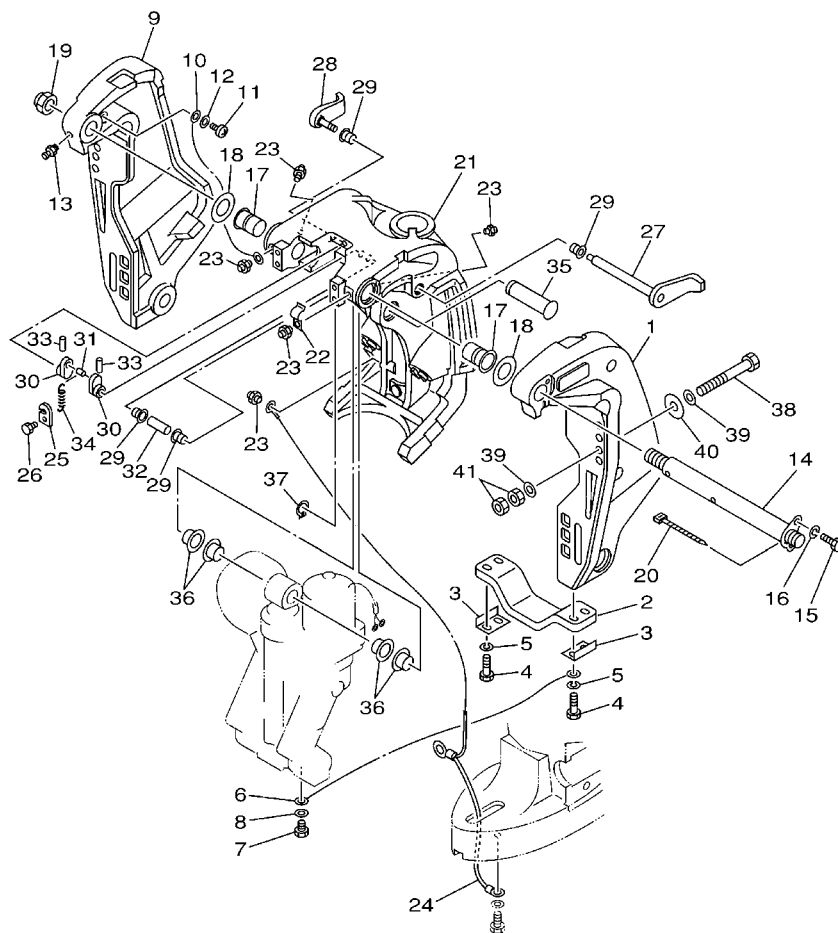
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 60CA |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------------|------|--|--|--|----------------------|
| 1        | 67F-48538-00       | CLAMP, CABLE 1<br>COLLIER                               | 1    |  |  |  |                      |
| 2        | 90109-06M86        | BOLT<br>BOULON                                          | 1    |  |  |  |                      |
| 3        | 663-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1    |  |  |  |                      |
| 4        | 90468-18008        | CLIP<br>JONC                                            | 1    |  |  |  |                      |
| 5        | 67F-44117-00       | BRACKET<br>SUPPORT                                      | 1    |  |  |  |                      |
| 6        | 97095-06040        | BOLT<br>BOULON                                          | 2    |  |  |  |                      |
| 7        | 92995-06600        | WASHER<br>RONDELLE                                      | 2    |  |  |  |                      |
| 8        | 688-44122-00       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1    |  |  |  |                      |
| 9        | 90202-07M07        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    |  |  |  |                      |
| 10       | 90468-18008        | CLIP<br>JONC                                            | 1    |  |  |  |                      |
| 11       | 67F-44121-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION            | 1    |  |  |  |                      |
| 12       | 90386-06M12        | BUSH<br>DOUILLE                                         | 1    |  |  |  |                      |
| 13       | 90468-18008        | CLIP<br>JONC                                            | 1    |  |  |  |                      |
| 14       | 60C-44120-30       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 15       | 93210-09165        | O-RING<br>JOINT TORIQUE                                 | 1    |  |  |  |                      |
| 16       | 90386-90M90        | BUSH<br>DOUILLE                                         | 2    |  |  |  |                      |
| 17       | 90201-09M02        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    |  |  |  |                      |
| 18       | 91490-20015        | PIN. COTTER<br>GOUPILLE                                 | 1    |  |  |  |                      |
| 19       | 68V-44118-00       | BRACKET<br>SUPPORT                                      | 1    |  |  |  |                      |
| 20       | 97075-06025        | BOLT<br>BOULON                                          | 2    |  |  |  |                      |
| 21       | 92995-06600        | WASHER<br>RONDELLE                                      | 2    |  |  |  |                      |
| 22       | 93501-04M02        | BALL<br>BILLE                                           | 1    |  |  |  |                      |
| 23       | 90501-12082        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1    |  |  |  |                      |
| 24       | 648-42715-00       | BUSHING<br>COUSSINET                                    | 1    |  |  |  |                      |
| 25       | 663-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1    |  |  |  |                      |
| 26       | 90468-18008        | CLIP<br>JONC                                            | 1    |  |  |  |                      |
| 27       | 67F-42154-00-94    | LEVER, THROTTLE CONTROL<br>LEVIER DE COMMANDE D'AVANCE  | 1    |  |  |  |                      |



**FIG. 18 CONTROL**

## COMMANDE

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION                       | BOCA |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|-----------------------------------|------|--|--|--|----------------------|
| 28          | 663-85518-00          | JOINT, BALL<br>JOINT SPHERIQUE    | 1    |  |  |  |                      |
| 29          | 91690-30018           | PIN, SPRING<br>AGRAFFE            | 1    |  |  |  |                      |
| 30          | 90201-06068           | WASHER, PLATE<br>RONDELLE, PLATE  | 1    |  |  |  |                      |
| 31          | 90206-12M00           | WASHER, WAVE<br>RONDELLE, ONDULEE | 1    |  |  |  |                      |
| 32          | 92990-12600           | WASHER, PLATE<br>RONDELLE, PLATE  | 1    |  |  |  |                      |
| 33          | 90386-12069           | BUSH<br>DOUILLE                   | 2    |  |  |  |                      |
| 34          | 97095-06012           | BOLT<br>BOULON                    | 1    |  |  |  |                      |
| 35          | 92995-06600           | WASHER<br>RONDELLE                | 1    |  |  |  |                      |
| 36          | 67F-41661-00-94       | BRACKET 1<br>SUPPORT 1            | 1    |  |  |  |                      |
| 37          | 97095-06025           | BOLT<br>BOULON                    | 2    |  |  |  |                      |
| 38          | 92995-06600           | WASHER<br>RONDELLE                | 2    |  |  |  |                      |
| 39          | 67F-41237-00          | JOINT, LINK<br>RACCORD            | 1    |  |  |  |                      |
| 40          | 682-41237-00          | JOINT, LINK<br>RACCORD            | 1    |  |  |  |                      |
| 41          | 95380-05600           | NUT<br>ECROU                      | 1    |  |  |  |                      |
| 42          | 67F-41213-01          | CAM, ACCEL.<br>CAME, ACCELERATION | 1    |  |  |  |                      |
| 43          | 67F-44135-00          | SPRING<br>RESSORT                 | 1    |  |  |  |                      |
| 44          | 90387-06M82           | COLLAR<br>COLLERETTE              | 1    |  |  |  |                      |
| 45          | 97095-06035           | BOLT<br>BOULON                    | 1    |  |  |  |                      |
| 46          | 90201-10M02           | WASHER, PLATE<br>RONDELLE, PLATE  | 1    |  |  |  |                      |
| 47          | 90201-06M31           | WASHER, PLATE<br>RONDELLE, PLATE  | 1    |  |  |  |                      |
| 48          | 90206-10M04           | WASHER, WAVE<br>RONDELLE, ONDULEE | 1    |  |  |  |                      |
|             |                       |                                   |      |  |  |  |                      |
|             |                       |                                   |      |  |  |  |                      |



**FWD**  
60C1200-1180

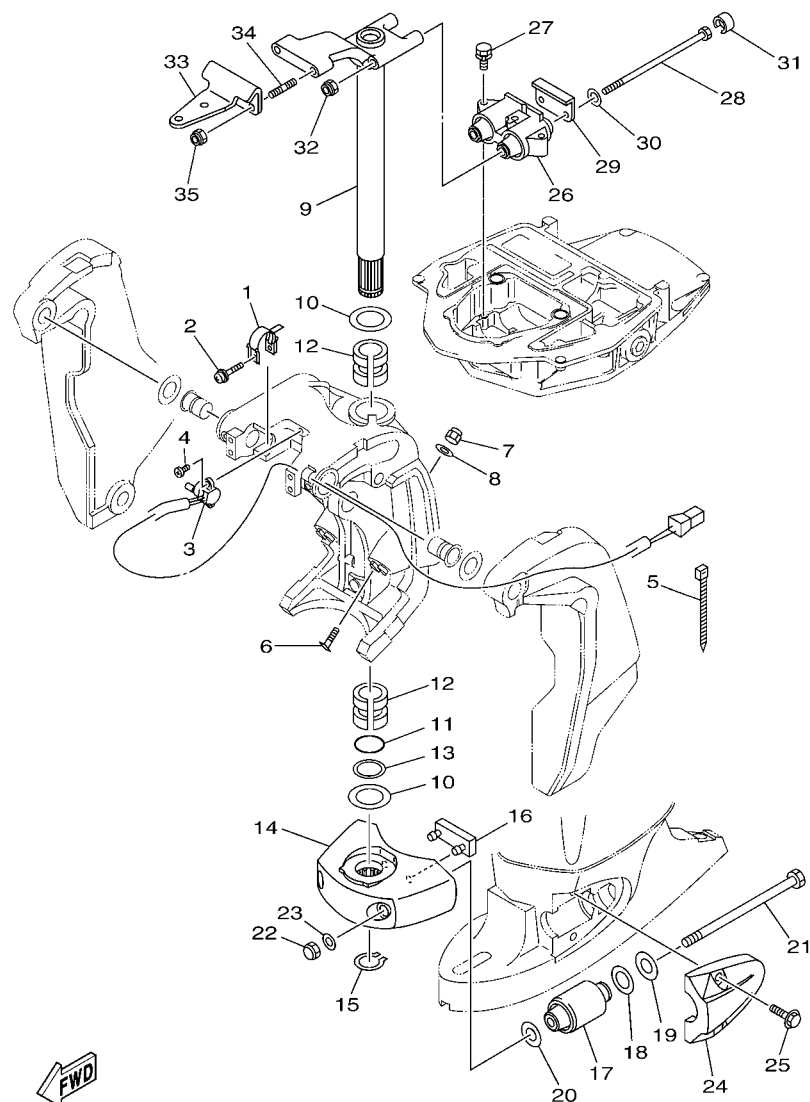
**FIG. 19 BRACKET 1**

**SUPPORT 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 60CA |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------|------|--|--|--|----------------------|
| 1        | 68V-43111-01-8D    | BRACKET, CLAMP 1<br>PRESSE 1                      | 1    |  |  |  |                      |
| 2        | 6G5-45251-02       | ANODE<br>ANODE                                    | 1    |  |  |  |                      |
| 3        | 6G5-44526-00       | PLATE<br>PLAQUE                                   | 2    |  |  |  |                      |
| 4        | 97095-06030        | BOLT<br>BOULON                                    | 4    |  |  |  |                      |
| 5        | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                | 4    |  |  |  |                      |
| 6        | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                             | 1    |  |  |  |                      |
| 7        | 97095-06010        | BOLT<br>BOULON                                    | 1    |  |  |  |                      |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                | 1    |  |  |  |                      |
| 9        | 68V-43112-01-8D    | BRACKET, CLAMP 2<br>PRESSE 2                      | 1    |  |  |  |                      |
| 10       | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                             | 1    |  |  |  |                      |
| 11       | 97885-06012        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                 | 1    |  |  |  |                      |
| 12       | 92995-06600        | WASHER<br>RONDELLE                                | 1    |  |  |  |                      |
| 13       | 93700-06M03        | NIPPLE, GREASE<br>PION                            | 1    |  |  |  |                      |
| 14       | 64E-43131-01       | BOLT, CLAMP BRACKET<br>BOULON, PRESSE             | 1    |  |  |  |                      |
| 15       | 97095-08020        | BOLT<br>BOULON                                    | 1    |  |  |  |                      |
| 16       | 92995-08100        | WASHER<br>RONDELLE                                | 1    |  |  |  |                      |
| 17       | 90386-25M31        | BUSH<br>DOUILLE                                   | 2    |  |  |  |                      |
| 18       | 90201-26M59        | WASHER, PLATE<br>RONDELLE, PLATE                  | 2    |  |  |  |                      |
| 19       | 90185-22M11        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT         | 1    |  |  |  |                      |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                                    | 1    |  |  |  |                      |
| 21       | 64E-43311-20-8D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1             | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 22       | 90465-08M63        | CLAMP<br>BRIDE                                    | 1    |  |  |  |                      |
| 23       | 93700-06M03        | NIPPLE, GREASE<br>PION                            | 5    |  |  |  |                      |
| 24       | 68V-82149-30       | WIRE, LEAD 3<br>FIL 3                             | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 25       | 66T-43144-00       | HOOK, SPRING<br>CROCHET                           | 1    |  |  |  |                      |
| 26       | 97095-06010        | BOLT<br>BOULON                                    | 1    |  |  |  |                      |
| 27       | 6G5-43181-02       | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE | 1    |  |  |  |                      |







68V9110-J200

FIG. 20 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 64E-43139-10       | CAM, TRIM SENDER VILEBREQUIN TRUM                          | 1    |  |  |  |                   |
| 2        | 90159-05059        | SCREW, WITH WASHER VIS, AVEC RONDELLE                      | 1    |  |  |  |                   |
| 3        | 67H-83672-01       | TRIM SENDER INCLINER RACCORD                               | 1    |  |  |  |                   |
| 4        | 97885-06016        | SCREW, PAN HEAD VIS, A ENCOCHE                             | 2    |  |  |  |                   |
| 5        | 90465-11M10        | CLAMP BRIDE                                                | 3    |  |  |  |                   |
| 6        | 63P-43376-00       | BOLT, THRUST RECEIVER BOULON                               | 2    |  |  |  |                   |
| 7        | 95780-10300        | NUT, FLANGE ECROU                                          | 2    |  |  |  |                   |
| 8        | 92995-10600        | WASHER RONDELLE                                            | 2    |  |  |  |                   |
| 9        | 68V-42510-30-8D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)             | 1    |  |  |  | X(25.3")          |
| 10       | 90201-38M60        | WASHER, PLATE RONDELLE, PLATE                              | 2    |  |  |  | X(25.3")          |
| 11       | 93210-37MH7        | O-RING JOINT TORIQUE                                       | 1    |  |  |  |                   |
| 12       | 90386-38M32        | BUSH DOUILLE                                               | 2    |  |  |  |                   |
| 13       | 90202-40M47        | WASHER, PLATE RONDELLE, PLATE                              | 1    |  |  |  |                   |
| 14       | 68V-44551-00-8D    | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR | 1    |  |  |  |                   |
| 15       | 93410-37M04        | CIRCLIP CLIPS                                              | 1    |  |  |  |                   |
| 16       | 61A-44575-00       | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR          | 1    |  |  |  |                   |
| 17       | 61A-44555-01-94    | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL    | 2    |  |  |  |                   |
| 18       | 90202-32M19        | WASHER, PLATE RONDELLE, PLATE                              | 2    |  |  |  |                   |
| 19       | 90201-16M55        | WASHER, PLATE RONDELLE, PLATE                              | 2    |  |  |  |                   |
| 20       | 90201-15M58        | WASHER, PLATE RONDELLE, PLATE                              | 2    |  |  |  |                   |
| 21       | 90109-14007        | BOLT BOULON                                                | 2    |  |  |  |                   |
| 22       | 95380-14600        | NUT ECROU                                                  | 2    |  |  |  |                   |
| 23       | 92995-14600        | WASHER RONDELLE                                            | 2    |  |  |  |                   |
| 24       | 68V-44553-00-8D    | COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR         | 2    |  |  |  |                   |
| 25       | 90119-10049        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                    | 4    |  |  |  |                   |
| 26       | 67F-44514-01-94    | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL    | 1    |  |  |  |                   |
| 27       | 90119-08091        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                    | 3    |  |  |  |                   |



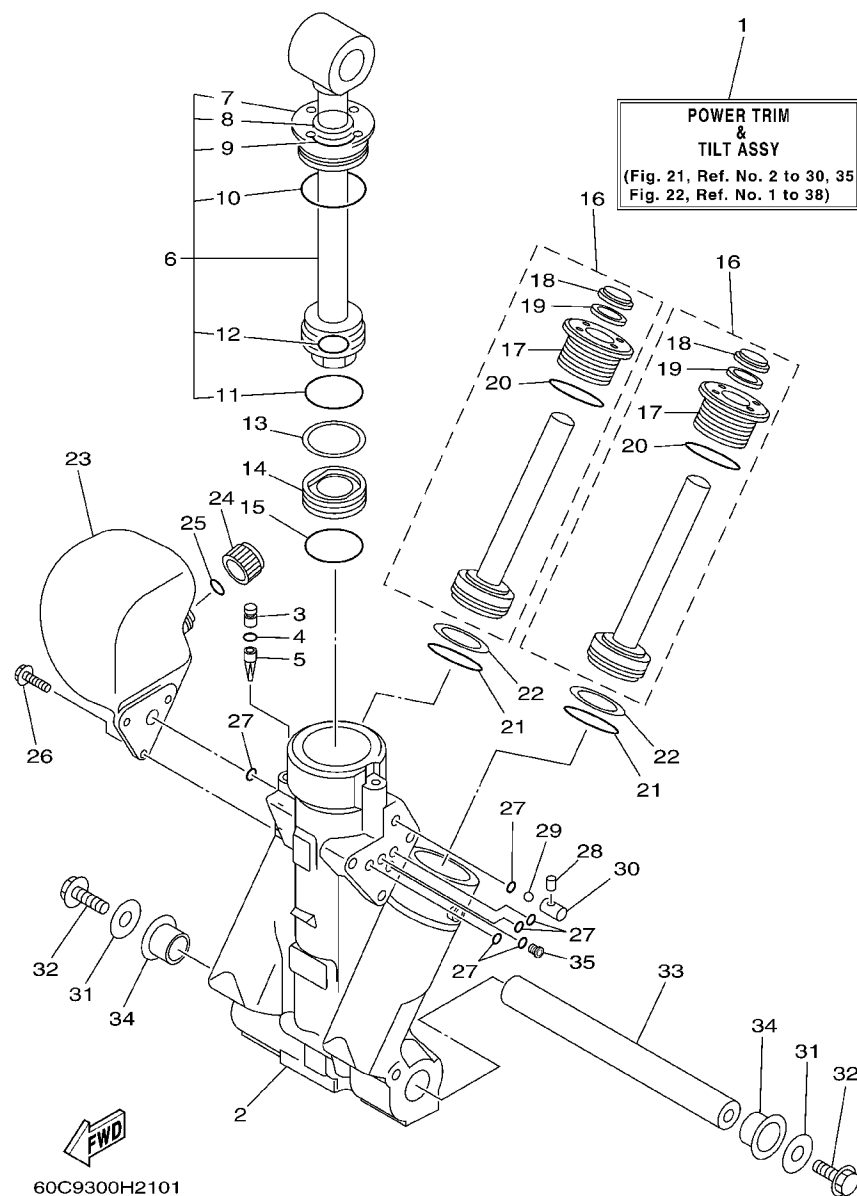
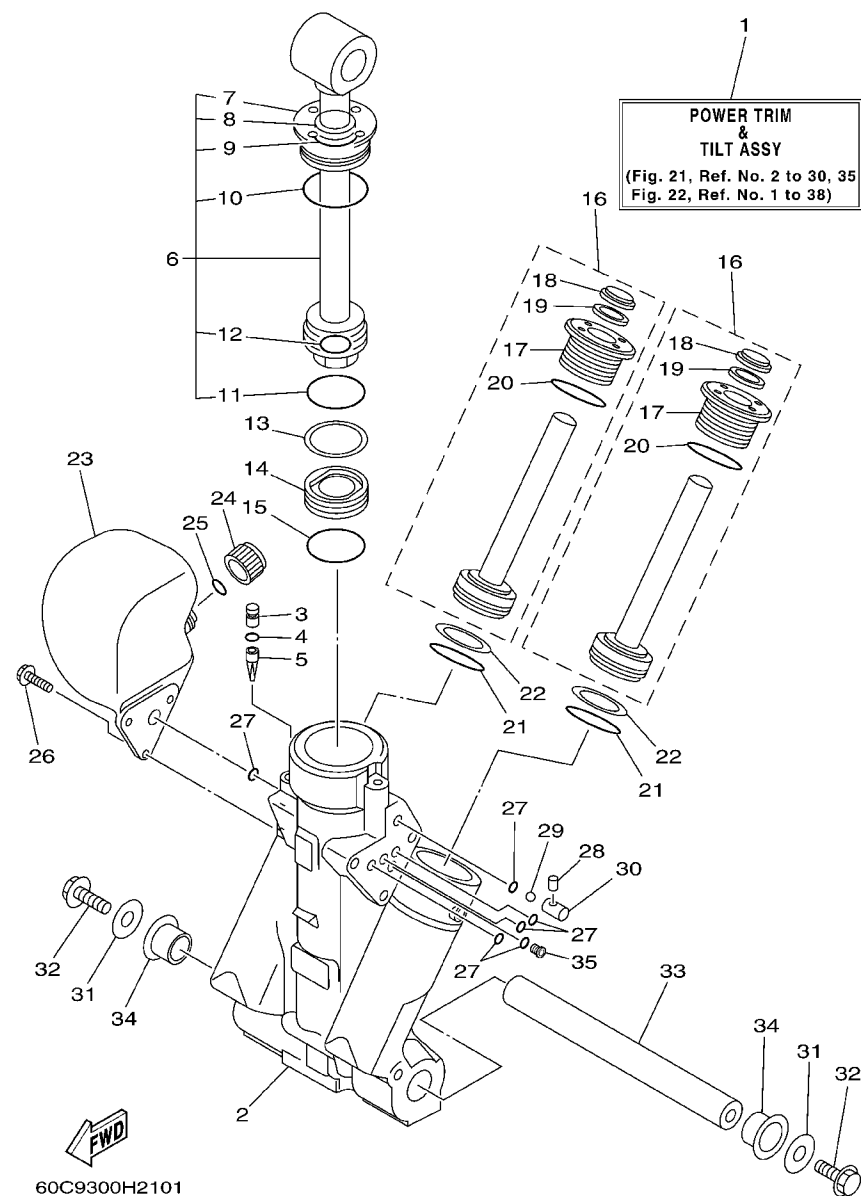


FIG. 21 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 68V-43800-04       | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1    |  |  |  |                   |
| 2        | 64E-43825-03       | HOUSING, TRIM & TILT<br>CARTER                           | 1    |  |  |  |                   |
| 3        | 6AW-4388J-00       | PLUG 2<br>BOUCHON 2                                      | 1    |  |  |  |                   |
| 4        | 93210-10M74        | O-RING<br>JOINT TORIQUE                                  | 1    |  |  |  |                   |
| 5        | 64E-43817-00       | FILTER 2<br>FILTRE 2                                     | 1    |  |  |  |                   |
| 6        | 64E-43810-02       | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS   | 1    |  |  |  |                   |
| 7        | 64E-43811-02       | .SCREW, CYLINDER END<br>.VIS, CYLINDRE RACCORD           | 1    |  |  |  |                   |
| 8        | 64E-43898-00       | .SEAL ,DUST 2<br>.JOINT ANTI-PUSSIÈRE                    | 1    |  |  |  |                   |
| 9        | 64E-43867-00       | .O-RING<br>.JOINT TORIQUE                                | 1    |  |  |  |                   |
| 10       | 64E-43866-00       | .O-RING<br>.JOINT TORIQUE                                | 1    |  |  |  |                   |
| 11       | 6E5-43862-00       | .O-RING<br>.JOINT TORIQUE                                | 1    |  |  |  |                   |
| 12       | 64E-43883-00       | .O-RING<br>.JOINT TORIQUE                                | 1    |  |  |  |                   |
| 13       | 6E5-43872-00       | RING, BACK UP<br>RESSORT                                 | 1    |  |  |  |                   |
| 14       | 6E5-43814-02       | PISTON, FREE<br>PISTON                                   | 1    |  |  |  |                   |
| 15       | 6E5-43862-00       | O-RING<br>JOINT TORIQUE                                  | 1    |  |  |  |                   |
| 16       | 64E-43820-02       | TRIM PISTON SUB ASSY<br>PARER PISTON AUXILIAIRE (ENS.)   | 2    |  |  |  |                   |
| 17       | 64E-43821-02       | .SCREW, TRIM CYLINDER END<br>.VIS                        | 1    |  |  |  |                   |
| 18       | 64E-43822-00       | .SEAL, TRIM DUST<br>.JOINT                               | 1    |  |  |  |                   |
| 19       | 64E-4384J-00       | .SEAL, TRIM DOWN<br>.JOINT                               | 1    |  |  |  |                   |
| 20       | 6G5-43864-00       | .O-RING<br>.JOINT TORIQUE                                | 1    |  |  |  |                   |
| 21       | 6E5-43864-00       | O-RING<br>JOINT TORIQUE                                  | 2    |  |  |  |                   |
| 22       | 6E5-43874-01       | RING, BACK UP<br>RESSORT                                 | 2    |  |  |  |                   |
| 23       | 64E-43828-01       | BODY, RESERVOIR<br>CORPS                                 | 1    |  |  |  |                   |
| 24       | 64E-43829-01       | PLUG, RESERVOIR<br>BOUCHON                               | 1    |  |  |  |                   |
| 25       | 64E-43897-00       | O-RING<br>JOINT TORIQUE                                  | 1    |  |  |  |                   |
| 26       | 64E-4388E-01       | BOLT ,SCREW (L:14MM)<br>VIS (L:14MM)                     | 3    |  |  |  |                   |
| 27       | 64E-43869-00       | O-RING<br>JOINT TORIQUE                                  | 6    |  |  |  |                   |



**FIG. 21 POWER TRIM & TILT ASSY 1      PUISSANCE PARER ET INCLINER 1**

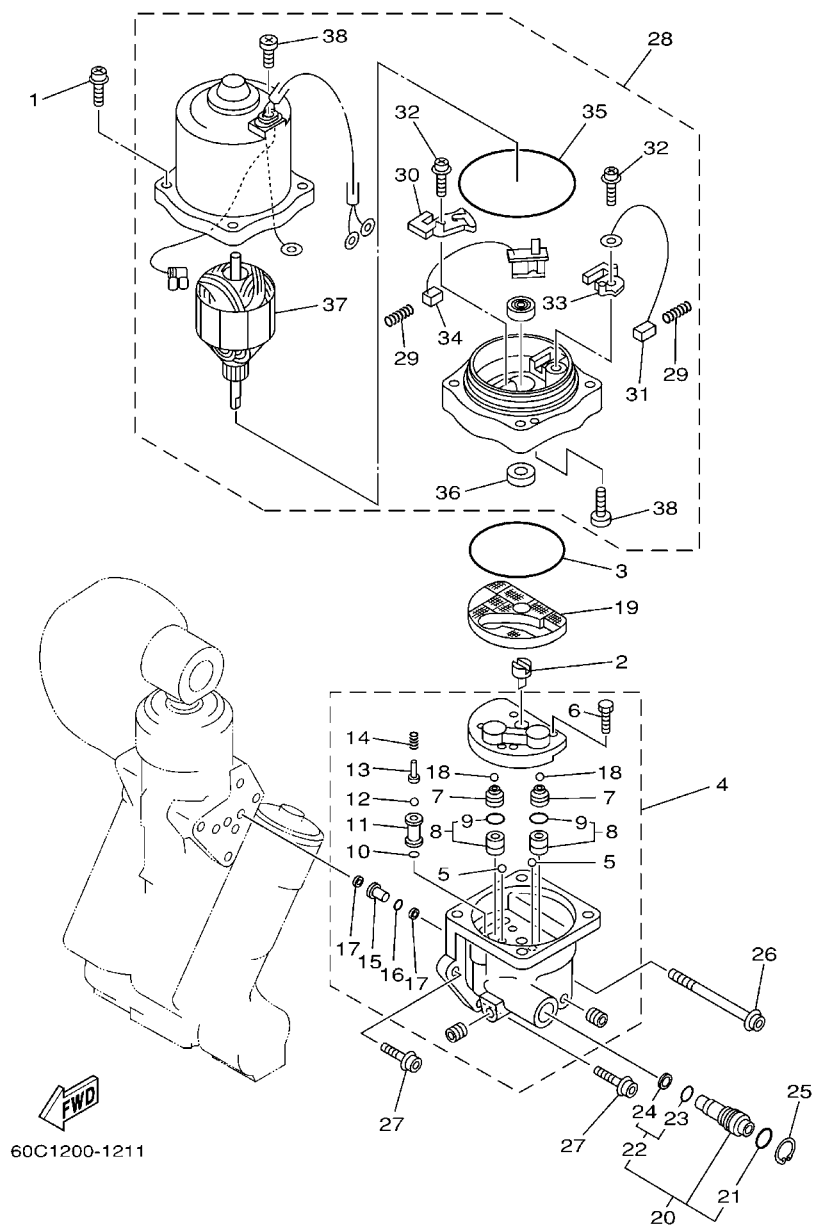
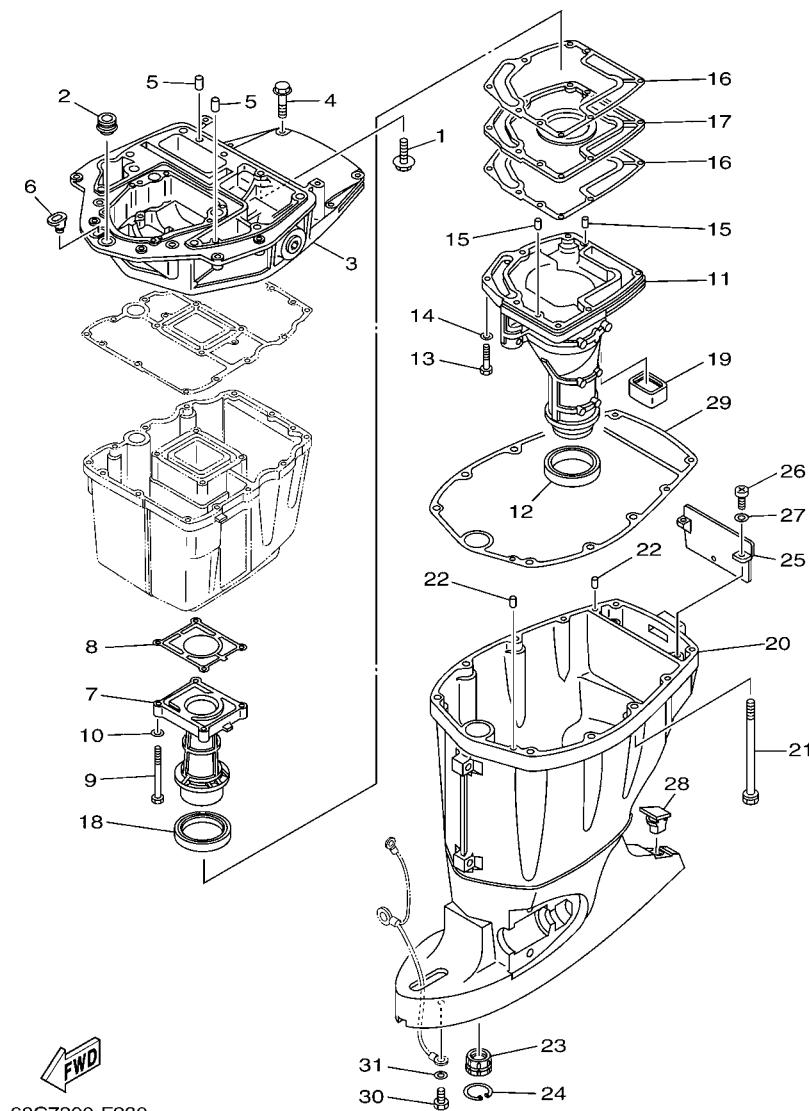


FIG. 22 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|--|--|--|-------------------|
| 1        | 64E-4388E-11       | BOLT ,SCREW (L:34.7MM)<br>VIS (L:34.7MM)        | 4    |  |  |  |                   |
| 2        | 64E-43831-00       | CONNECTOR, SHAFT<br>RACCORD                     | 1    |  |  |  |                   |
| 3        | 64E-43868-00       | O-RING<br>JOINT TORIQUE                         | 1    |  |  |  |                   |
| 4        | 68V-43830-01       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.)         | 1    |  |  |  |                   |
| 5        | 72X-43858-00       | .BALL<br>.BILLE                                 | 2    |  |  |  |                   |
| 6        | 64E-43843-00       | .SCREW, VALVE LOCK<br>.VIS                      | 4    |  |  |  |                   |
| 7        | 64E-43841-00       | .PISTON, SHUTTLE<br>.PISTON                     | 2    |  |  |  |                   |
| 8        | 64E-43802-00       | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.)    | 2    |  |  |  |                   |
| 9        | 6E5-43896-00       | ..O-RING<br>..JOINT TORIQUE                     | 1    |  |  |  |                   |
| 10       | 6G5-43863-00       | .O-RING<br>..JOINT TORIQUE                      | 1    |  |  |  |                   |
| 11       | 66Y-43851-00       | .SEAT, RELIEF VALVE<br>.SIEGE                   | 1    |  |  |  |                   |
| 12       | 64E-43858-00       | .BALL<br>.BILLE                                 | 1    |  |  |  |                   |
| 13       | 64E-43859-00       | .PIN, VALVE SUPPORT<br>.GOUPILLE                | 1    |  |  |  |                   |
| 14       | 68V-43855-00       | .SPRING, UP RELIEF<br>.RESSORT                  | 1    |  |  |  |                   |
| 15       | 64E-43850-00       | .VALVE SUB ASSY<br>..CLAPET AUXILIAIRE (ENS.)   | 1    |  |  |  |                   |
| 16       | 64E-43865-00       | .O-RING<br>..JOINT TORIQUE                      | 1    |  |  |  |                   |
| 17       | 64E-43816-00       | .FILTER 1<br>.FILTRE 1                          | 2    |  |  |  |                   |
| 18       | 64E-43858-00       | .BALL<br>.BILLE                                 | 2    |  |  |  |                   |
| 19       | 64E-43817-11       | FILTER 2<br>FILTRE 2                            | 1    |  |  |  |                   |
| 20       | 64E-43860-01       | MANUAL VALVE SUB-ASSY<br>SOUPAPE, MANUEL (ENS.) | 1    |  |  |  |                   |
| 21       | 72X-85075-L0       | .O-RING<br>..JOINT TORIQUE                      | 1    |  |  |  |                   |
| 22       | 64E-43827-00       | .RING SET<br>.BILLE                             | 1    |  |  |  |                   |
| 23       | 64E-4387A-00       | ..O-RING<br>..JOINT TORIQUE                     | 1    |  |  |  |                   |
| 24       | 64E-43873-00       | ..RING, BACK UP<br>..RESSORT                    | 1    |  |  |  |                   |
| 25       | 6AW-43875-00       | RING, SNAP<br>RESSORT                           | 1    |  |  |  |                   |
| 26       | 64E-43879-11       | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 1    |  |  |  |                   |
| 27       | 64E-43879-01       | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 2    |  |  |  |                   |





60C7300-F230

FIG. 23 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 60CA |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------------|------|--|--|--|----------------------|
| 1        | 90119-08M58        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 2    |  |  |  |                      |
| 2        | 67F-42724-00       | GROMMET<br>PASSE-FIL                                    | 1    |  |  |  |                      |
| 3        | 67F-41137-02-CA    | GUIDE, EXHAUST<br>COLLECTEUR D'ÉCHAPPEMENT              | 1    |  |  |  |                      |
| 4        | 97575-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVEC RONDELLE        | 4    |  |  |  |                      |
| 5        | 93608-16M16        | PIN, DOWEL<br>AXE                                       | 2    |  |  |  |                      |
| 6        | 6G1-42727-00       | GROMMET<br>PASSE-FIL                                    | 1    |  |  |  |                      |
| 7        | 60C-41131-01-9S    | MANIFOLD, EXT. 1<br>PIPE D'ÉCHAPPEMENT                  | 1    |  |  |  |                      |
| 8        | 67F-41133-A1       | GASKET, EXHAUST MANIFOLD 1<br>JOINT, PIPE D'ÉCHAPPEMENT | 1    |  |  |  |                      |
| 9        | 97075-06070        | BOLT<br>BOULON                                          | 4    |  |  |  |                      |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                      | 4    |  |  |  |                      |
| 11       | 60C-14711-30-9S    | MUFFLER 1<br>POT D'ÉCHAPPEMENT 1                        | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 12       | 68V-45123-00       | GASKET, MUFFLER<br>JOINT, POT DE DÉTENTE                | 1    |  |  |  |                      |
| 13       | 97075-06030        | BOLT<br>BOULON                                          | 7    |  |  |  |                      |
| 14       | 92995-06600        | WASHER<br>RONDELLE                                      | 7    |  |  |  |                      |
| 15       | 93606-19M23        | PIN, DOWEL<br>GOUPILLE                                  | 2    |  |  |  |                      |
| 16       | 67F-41134-A0       | GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ÉCHAPPEMENT   | 2    |  |  |  |                      |
| 17       | 67F-45181-00-CA    | PLATE<br>PLAQUETTE                                      | 1    |  |  |  |                      |
| 18       | 67F-41138-00       | SEAL, EXT. 1<br>JOINT DE GROUPE 1                       | 1    |  |  |  |                      |
| 19       | 67F-45127-00       | SEAL<br>JOINT                                           | 1    |  |  |  |                      |
| 20       | 68V-45111-31-8D    | CASING, UPPER<br>FOURREAU                               | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 21       | 90119-10M08        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 6    |  |  |  |                      |
| 22       | 93608-16M16        | PIN, DOWEL<br>AXE                                       | 2    |  |  |  |                      |
| 23       | 6E5-45318-00       | BUSHING, DRIVE SHAFT<br>DOUILLE, ARBRE MOTEUR           | 1    |  |  |  |                      |
| 24       | 93420-36M01        | CIRCLIP<br>CIRCLIP, TYPE S                              | 1    |  |  |  |                      |
| 25       | 67F-45151-00       | COVER, UPPER CASING<br>CAPUCHON, FOURREAU               | 1    |  |  |  |                      |
| 26       | 97880-06016        | SCREW, PAN HEAD<br>VIS, TÊTE TRONCONIQUE                | 2    |  |  |  |                      |
| 27       | 92990-06600        | WASHER, PLATE<br>RONDELLE, PLATE                        | 2    |  |  |  |                      |





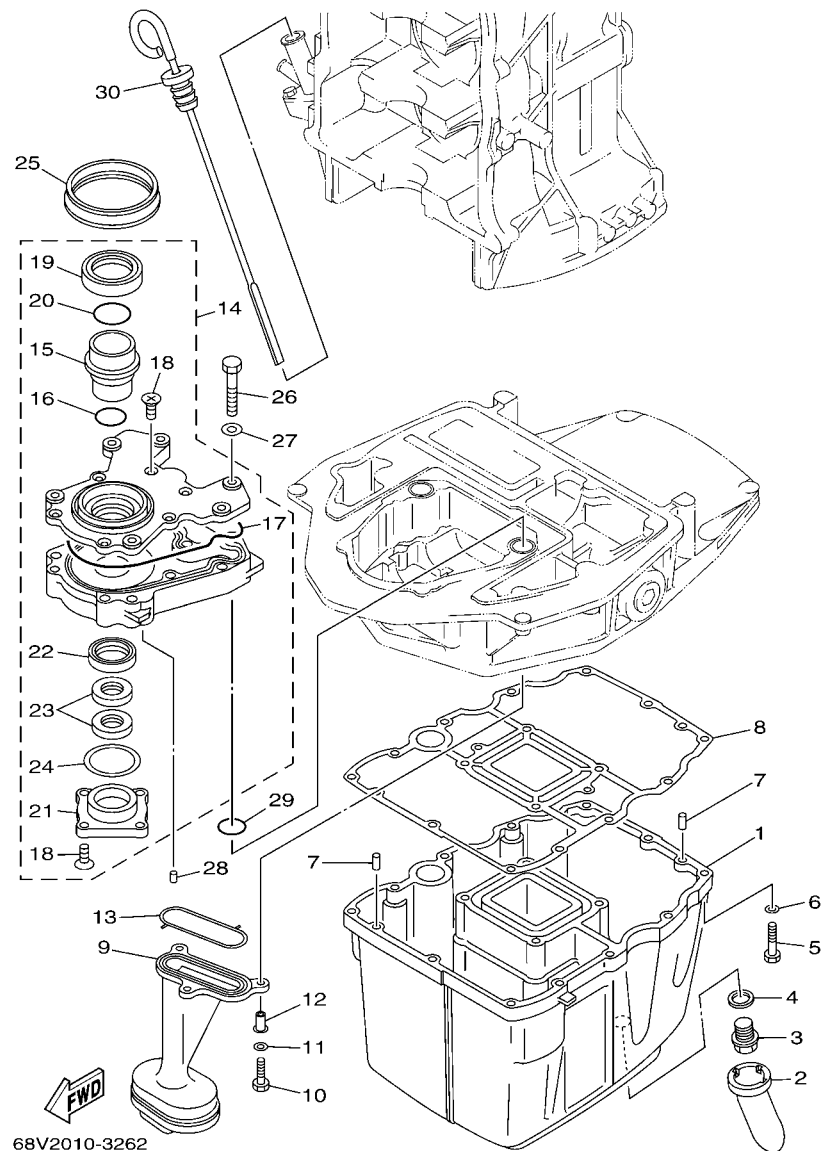


FIG. 24 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|--|--|--|-------------------|
| 1        | 68V-15311-00-CA    | OIL PAN<br>VENTILATEUR D'HUILE                    | 1    |  |  |  |                   |
| 2        | 63P-15316-00       | DAMPER 1<br>AMORTISSEUR 1                         | 1    |  |  |  |                   |
| 3        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1    |  |  |  |                   |
| 4        | 90430-14M09        | GASKET<br>JOINT                                   | 1    |  |  |  |                   |
| 5        | 97075-06025        | BOLT<br>BOULON                                    | 12   |  |  |  |                   |
| 6        | 92995-06600        | WASHER<br>RONDELLE                                | 12   |  |  |  |                   |
| 7        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                            | 2    |  |  |  |                   |
| 8        | 68V-15312-00       | GASKET, OIL PAN<br>JOINT DE VENTILATEUR D'HUILE   | 1    |  |  |  |                   |
| 9        | 67F-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                    | 1    |  |  |  |                   |
| 10       | 97027-06025        | BOLT, HEXAGON<br>BOULON                           | 3    |  |  |  |                   |
| 11       | 92907-06600        | WASHER, PLATE<br>RONDELLE                         | 3    |  |  |  |                   |
| 12       | 90387-06M64        | COLLAR<br>COLLERETTE                              | 3    |  |  |  |                   |
| 13       | 67F-13415-00       | SEAL, OIL STRAINER<br>JOINT, FILTRE A HUILE       | 1    |  |  |  |                   |
| 14       | 67F-13300-10       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE           | 1    |  |  |  |                   |
| 15       | 67F-13314-02       | .SHAFT, PUMP<br>.AXE DE POMPE                     | 1    |  |  |  |                   |
| 16       | 67F-13473-01       | .O-RING<br>.JOINT TORIQUE                         | 1    |  |  |  |                   |
| 17       | 67F-13329-00       | .GASKET, PUMP COVER<br>.JOINT, COUVERCLE DE POMPE | 1    |  |  |  |                   |
| 18       | 67F-13495-00       | .SCREW<br>.VIS                                    | 10   |  |  |  |                   |
| 19       | 67F-13119-01       | .OIL SEAL<br>.JOINT SPY                           | 1    |  |  |  |                   |
| 20       | 67F-13769-00       | .O-RING<br>.JOINT TORIQUE                         | 1    |  |  |  |                   |
| 21       | 67F-13914-00       | .HOUSING, PUMP<br>.CORPS, POMPE                   | 1    |  |  |  |                   |
| 22       | 67F-13631-03       | .OIL SEAL<br>.JOINT SPY                           | 1    |  |  |  |                   |
| 23       | 67F-13149-00       | .OIL SEAL<br>.JOINT SPY                           | 2    |  |  |  |                   |
| 24       | 67F-13339-00       | .GASKET, PUMP COVER<br>.BAINT, COUVERCLE DE POME  | 1    |  |  |  |                   |
| 25       | 67F-13338-00       | SEAL<br>JOINT                                     | 1    |  |  |  |                   |
| 26       | 97095-06045        | BOLT<br>BOULON                                    | 6    |  |  |  |                   |
| 27       | 92995-06600        | WASHER<br>RONDELLE                                | 6    |  |  |  |                   |



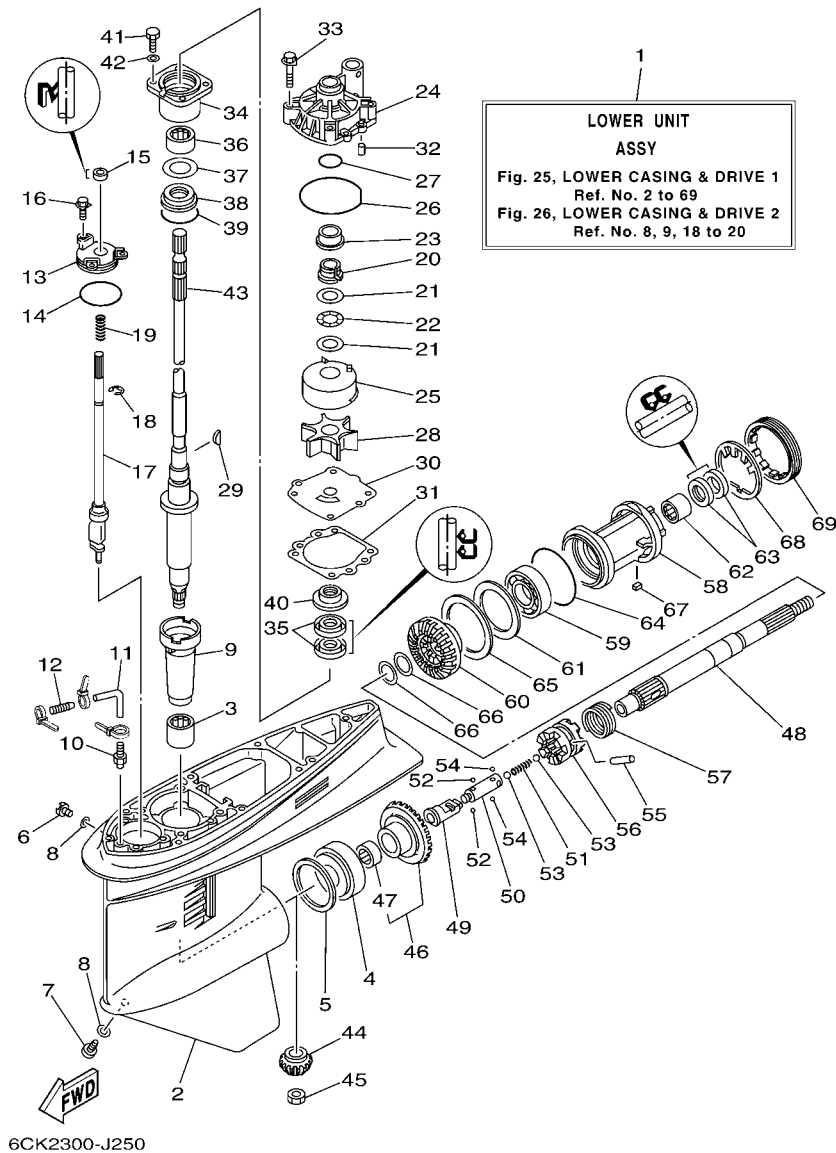


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO.     | PART NO. N° PIECES                 | DESCRIPTION DESCRIPTION                      | 60CA |  |  |  | REMARKS REMARQUES    |
|--------------|------------------------------------|----------------------------------------------|------|--|--|--|----------------------|
| 1            | 60C-45300-31-8D                    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)   | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 2            | 6E5-45301-05-8D                    | CASING, LOWER<br>BEQUILLE                    | 1    |  |  |  |                      |
| 3            | 93315-628U9                        | BEARING<br>ROULEMENT                         | 1    |  |  |  |                      |
| 4            | 93332-000U7                        | BEARING<br>ROULEMENT                         | 1    |  |  |  |                      |
| 5            | 6E5-45567-01                       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           | 1    |  |  |  | UR<br>UR             |
| 6            | 6E5-45567-10                       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           | 1    |  |  |  | UR<br>UR             |
| 6E5-45567-20 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) |                                              | 1    |  |  |  | UR<br>UR             |
| 6E5-45567-30 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) |                                              | 1    |  |  |  | UR<br>UR             |
| 6E5-45567-40 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) |                                              | 1    |  |  |  | UR<br>UR             |
| 6E5-45567-50 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) |                                              | 1    |  |  |  | UR<br>UR             |
| 6E5-45567-60 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) |                                              | 1    |  |  |  | UR<br>UR             |
| 6            | 90340-08002                        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT   | 1    |  |  |  |                      |
| 7            | 688-45341-10                       | PLUG, DRAIN<br>BOUCHON DE VIDANGE            | 1    |  |  |  |                      |
| 8            | 90430-08020                        | GASKET<br>JOINT                              | 2    |  |  |  |                      |
| 9            | 6E5-45536-00                       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | 1    |  |  |  |                      |
| 10           | 6E5-45378-00                       | NIPPLE, HOSE<br>RACCORD, TUYAU               | 1    |  |  |  |                      |
| 11           | 90445-07ME9                        | HOSE (L120)<br>DURITE (L120)                 | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 12           | 6E5-83558-10                       | END, NIPPLE<br>RACCORD DE NIPPLE             | 1    |  |  |  |                      |
| 13           | 6E5-45321-00                       | PLATE<br>PLAQUETTE                           | 1    |  |  |  |                      |
| 14           | 93210-58144                        | O-RING<br>JOINT TORIQUE                      | 1    |  |  |  |                      |
| 15           | 93106-09014                        | OIL SEAL<br>JOINT SPY                        | 1    |  |  |  |                      |
| 16           | 90119-06M10                        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE   | 3    |  |  |  |                      |
| 17           | 6L6-44150-01                       | SHIFT CAM ASSY<br>CAME D'INVERSION           | 1    |  |  |  |                      |
| 18           | 99001-08600                        | CIRCLIP<br>CIRCLIP                           | 1    |  |  |  |                      |
| 19           | 90501-11M10                        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION  | 1    |  |  |  |                      |
| 20           | 61A-45538-00                       | SPACER 1<br>ENTRETOISE                       | 1    |  |  |  |                      |
| 21           | 90201-22M01                        | WASHER, PLATE<br>RONDELLE, PLATE             | 2    |  |  |  |                      |

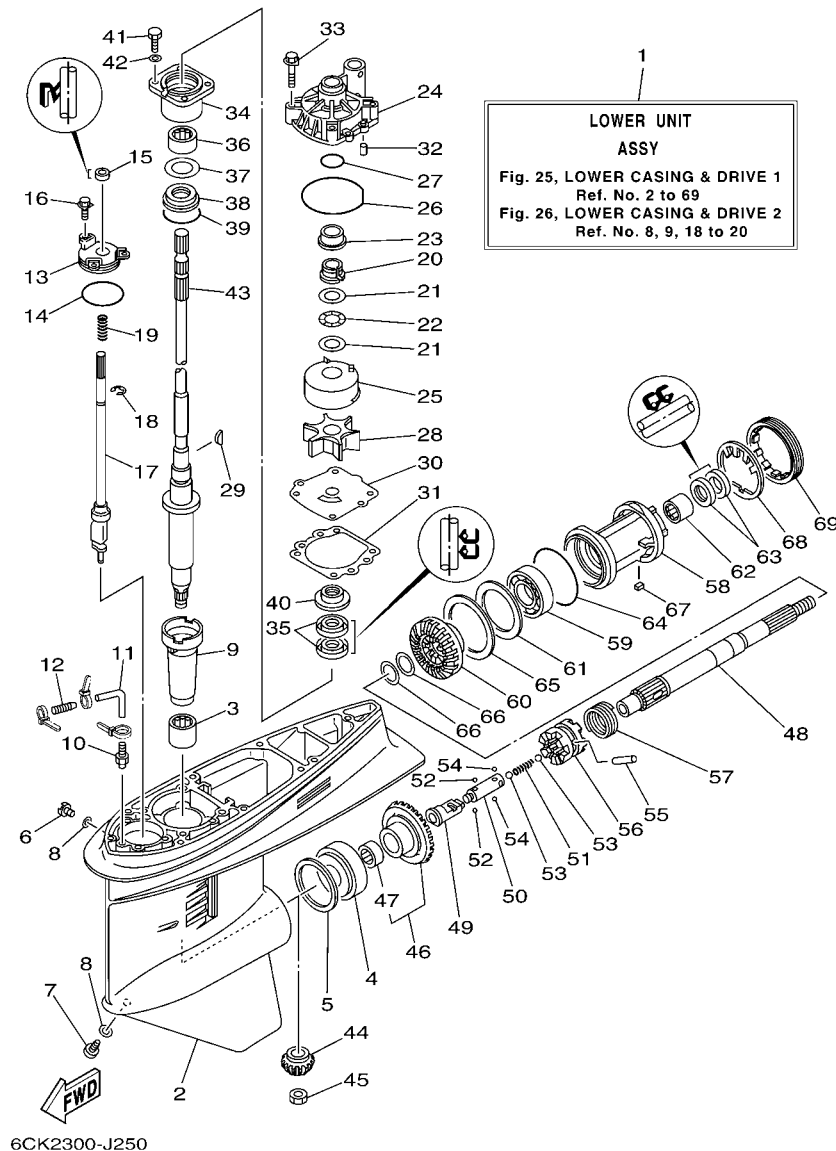


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|--|--|--|-------------------|
| 22       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE           | 1    |  |  |  |                   |
| 23       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE           | 1    |  |  |  |                   |
| 24       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1    |  |  |  |                   |
| 25       | 6R3-44322-42       | INSERT, CARTRIDGE<br>CUVETTE                | 1    |  |  |  | FOR CHROMATE      |
| 26       | 93210-86M38        | O-RING<br>JOINT TORIQUE                     | 1    |  |  |  | FOR CHROMATE      |
| 27       | 93210-37160        | O-RING<br>JOINT TORIQUE                     | 1    |  |  |  |                   |
| 28       | 6E5-44352-01       | IMPELLER<br>TURBINE                         | 1    |  |  |  |                   |
| 29       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        | 1    |  |  |  |                   |
| 30       | 60C-44323-40       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1    |  |  |  | FOR CHROMATE      |
| 31       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    | 1    |  |  |  | FOR CHROMATE      |
| 32       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                      | 2    |  |  |  |                   |
| 33       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  | 4    |  |  |  |                   |
| 34       | 6E5-45331-00-9S    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1    |  |  |  |                   |
| 35       | 93101-28M16        | OIL SEAL<br>JOINT SPY                       | 2    |  |  |  |                   |
| 36       | 93317-330U2        | BEARING<br>ROULEMENT                        | 1    |  |  |  |                   |
| 37       | 6E5-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1    |  |  |  | UR                |
|          | 6E5-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1    |  |  |  | UR                |
|          | 6E5-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1    |  |  |  | UR                |
|          | 6E5-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1    |  |  |  | UR                |
|          | 6E5-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1    |  |  |  | UR                |
|          | 6E5-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          | 1    |  |  |  | UR                |
|          | 6E5-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          | 1    |  |  |  | UR                |
| 38       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION            | 1    |  |  |  |                   |
| 39       | 93210-55M14        | O-RING<br>JOINT TORIQUE                     | 1    |  |  |  |                   |
| 40       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   | 1    |  |  |  |                   |
| 41       | 97095-08025        | BOLT<br>BOULON                              | 4    |  |  |  |                   |
| 42       | 92995-08600        | WASHER<br>RONDELLE                          | 4    |  |  |  |                   |

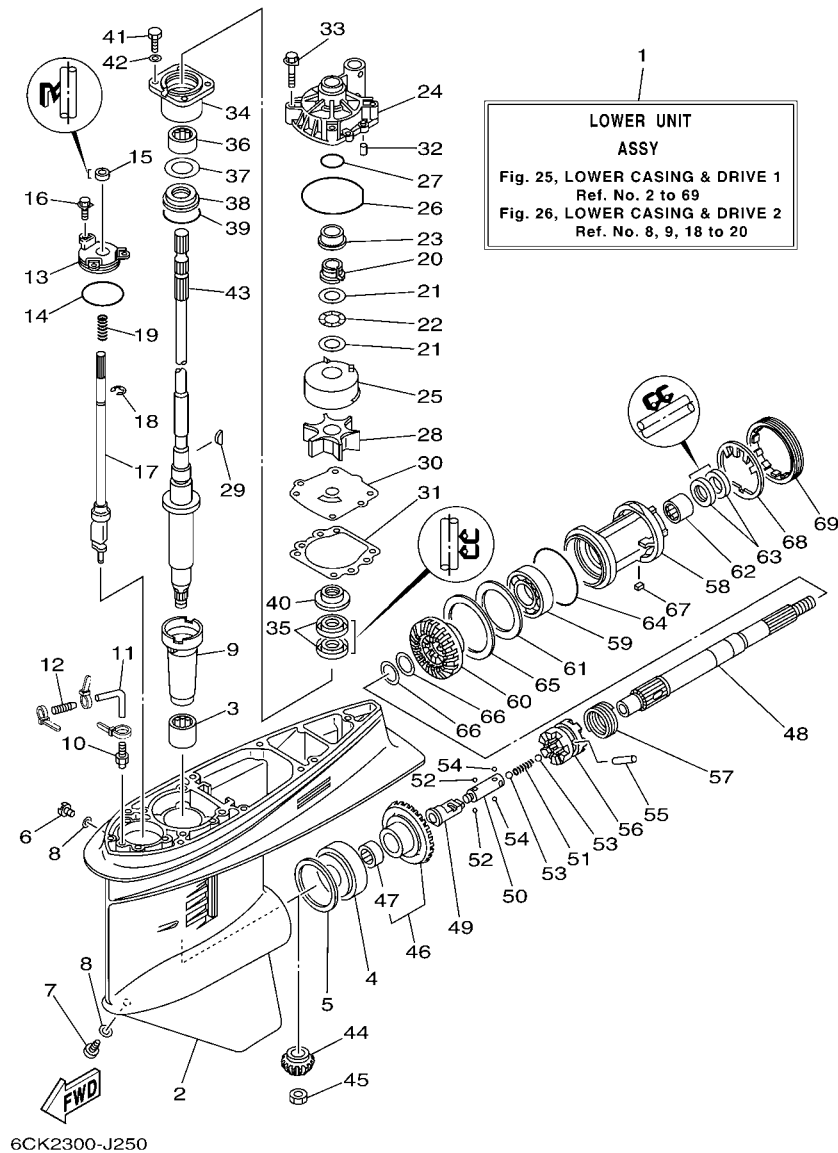


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 60CA |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------|------|--|--|--|----------------------|
| 43       | 68V-45501-30       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 44       | 68V-45551-00       | PINION (13T)<br>PIGNON D'ATTAQUE (13D)      | 1    |  |  |  |                      |
| 45       | 90170-16M01        | NUT<br>ECROU                                | 1    |  |  |  |                      |
| 46       | 68V-45560-00       | GEAR 1 (28T)<br>PIGNON 1 (28T)              | 1    |  |  |  |                      |
| 47       | 93315-425U7        | .BEARING<br>.ROULEMENT                      | 1    |  |  |  |                      |
| 48       | 6E5-45611-01       | SHAFT, PROPELLER<br>ARBRE, HELICE           | 1    |  |  |  |                      |
| 49       | 6K1-45641-01       | SHIFTER<br>EMBRAYAGE                        | 1    |  |  |  |                      |
| 50       | 6E5-45634-01       | SLIDE, SHIFT<br>CONTRE-POUSOIR              | 1    |  |  |  |                      |
| 51       | 90501-16M37        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1    |  |  |  |                      |
| 52       | 93507-32009        | BALL<br>BILLE                               | 2    |  |  |  |                      |
| 53       | 93511-32017        | BALL<br>BILLES                              | 2    |  |  |  |                      |
| 54       | 93503-16003        | BALL<br>BILLES                              | 2    |  |  |  |                      |
| 55       | 90250-08M07        | PIN, STRAIGHT<br>GOUPILLE, DROITE           | 1    |  |  |  |                      |
| 56       | 68V-45631-01       | CLUTCH, DOG<br>CRABOT                       | 1    |  |  |  |                      |
| 57       | 6E5-45633-01       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT    | 1    |  |  |  |                      |
| 58       | 6E5-45332-00-CA    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1    |  |  |  |                      |
| 59       | 93306-208U0        | BEARING<br>ROULEMENT                        | 1    |  |  |  |                      |
| 60       | 68V-45571-00       | GEAR 2 (28T)<br>PIGNON 2 (28T)              | 1    |  |  |  |                      |
| 61       | 6E5-45576-00       | WASHER, THRUST<br>RONDELLE DE CALAGE        | 1    |  |  |  |                      |
| 62       | 93315-430U8        | BEARING<br>ROULEMENT                        | 1    |  |  |  |                      |
| 63       | 93101-30M17        | OIL SEAL<br>JOINT SPY                       | 2    |  |  |  |                      |
| 64       | 93210-86M39        | O-RING<br>JOINT TORIQUE                     | 1    |  |  |  |                      |
| 65       | 6L6-45577-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1    |  |  |  | UR<br>UR             |
|          | 6L6-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1    |  |  |  | UR<br>UR             |
|          | 6L6-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1    |  |  |  | UR<br>UR             |
|          | 6L6-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1    |  |  |  | UR<br>UR             |
|          | 6L6-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1    |  |  |  | UR<br>UR             |

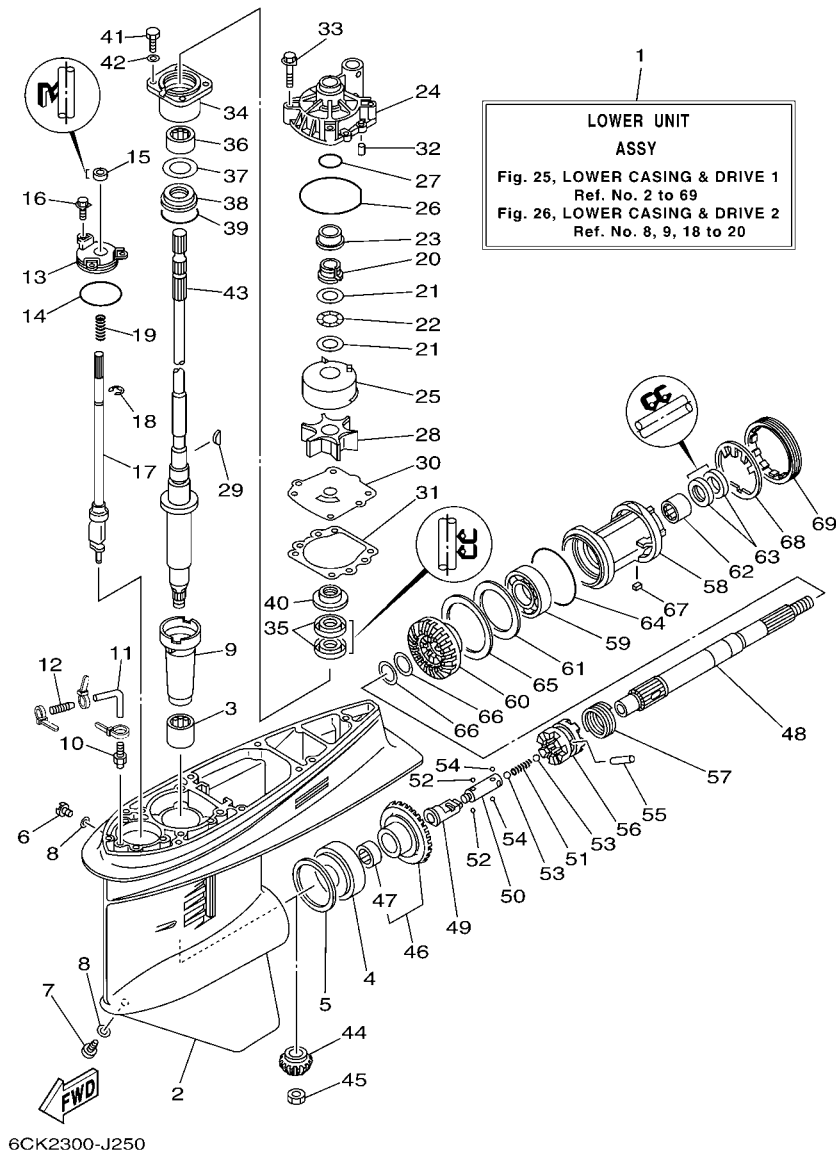
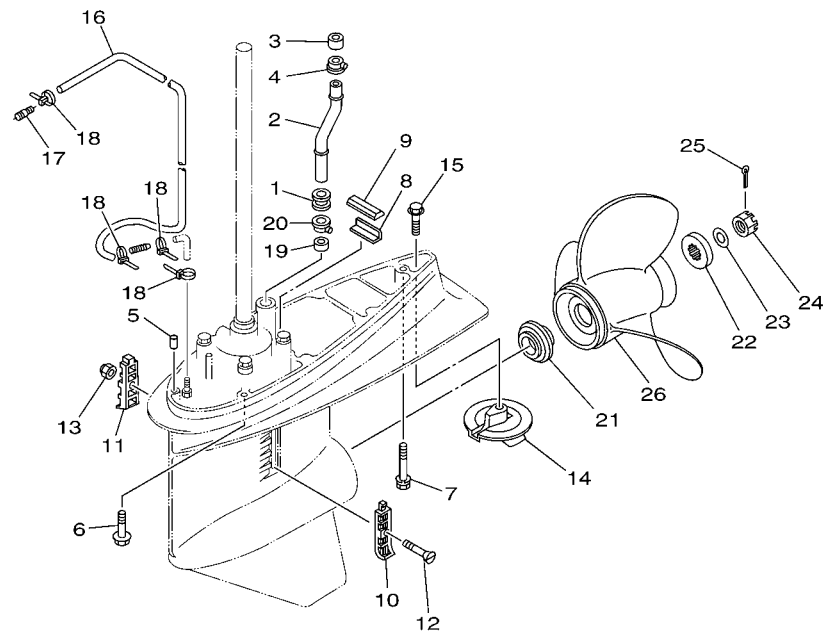


FIG. 25 LOWER CASING &amp; DRIVE 1

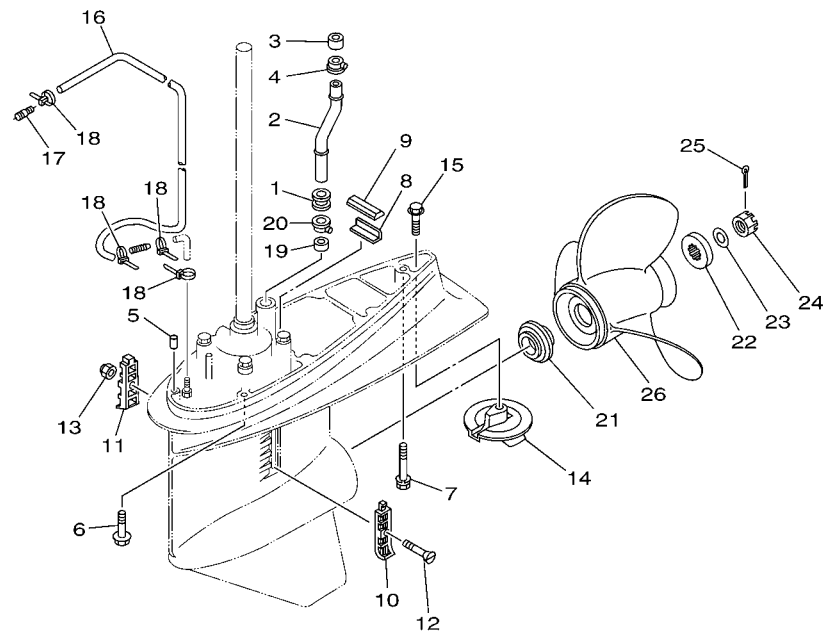
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6CK2300-J260

FIG. 26 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 60CA |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|------------------------------------------------------|------|--|--|--|----------------------|
| 1        | 6E5-44366-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU                 | 1    |  |  |  |                      |
| 2        | 6BC-44361-30       | TUBE, WATER TUBE D'EAU                               | 1    |  |  |  | X(25.3")<br>X(25.3") |
| 3        | 6E5-44365-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU                 | 1    |  |  |  |                      |
| 4        | 6E5-44312-00       | COVER, WATER PUMP HOUSING COUVERCLE                  | 1    |  |  |  |                      |
| 5        | 93608-12M05        | PIN, DOWEL AXE                                       | 2    |  |  |  |                      |
| 6        | 90119-10053        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 6    |  |  |  |                      |
| 7        | 90119-10M89        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 1    |  |  |  |                      |
| 8        | 663-45376-00-94    | GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC           | 1    |  |  |  |                      |
| 9        | 688-45375-00       | DAMPER, SEAL BOURRELET, CAOUTCHOUC                   | 1    |  |  |  |                      |
| 10       | 688-45214-02       | COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1          | 1    |  |  |  |                      |
| 11       | 688-45215-02       | COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2          | 1    |  |  |  |                      |
| 12       | 90152-05M07        | SCREW, COUNTERSUNK VIS, TETE NOYEE                   | 1    |  |  |  |                      |
| 13       | 90185-05002        | NUT, NYLON ECROU, AUTO-BLOQUANT                      | 1    |  |  |  |                      |
| 14       | 6E5-45371-01       | TAB-TRIM ANODE DERIVE                                | 1    |  |  |  |                      |
| 15       | 90105-10M00        | BOLT, FLANGE BOULON                                  | 1    |  |  |  |                      |
| 16       | 90445-076K2        | HOSE (L1550) DURITE (L1550)                          | 1    |  |  |  |                      |
| 17       | 6E5-83558-00       | END, NIPPLE RACCORD DE NIPPLE                        | 1    |  |  |  |                      |
| 18       | 90465-11M10        | CLAMP BRIDE                                          | 4    |  |  |  |                      |
| 19       | 6E5-44365-00       | DAMPER, WATER SEAL JOINT, TUBE D'EAU                 | 1    |  |  |  |                      |
| 20       | 6E5-44312-00       | COVER, WATER PUMP HOUSING COUVERCLE                  | 1    |  |  |  |                      |
| 21       | 63P-45987-00       | SPACER ENTRETOISE                                    | 1    |  |  |  |                      |
| 22       | 688-45997-01       | SPACER ENTRETOISE                                    | 1    |  |  |  |                      |
| 23       | 92990-18200        | WASHER RONDELLE, PLATE                               | 1    |  |  |  |                      |
| 24       | 90171-18M04        | NUT, CASTLE ECROU, CRENELE                           | 1    |  |  |  |                      |
| 25       | 91490-40030        | PIN. COTTER GOUPILLE                                 | 1    |  |  |  |                      |
| 26       | 6E5-45941-00-EL    | PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)         | 1    |  |  |  | UR<br>UR             |
|          | 6E5-45943-00-EL    | PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K) | 1    |  |  |  | UR<br>UR             |

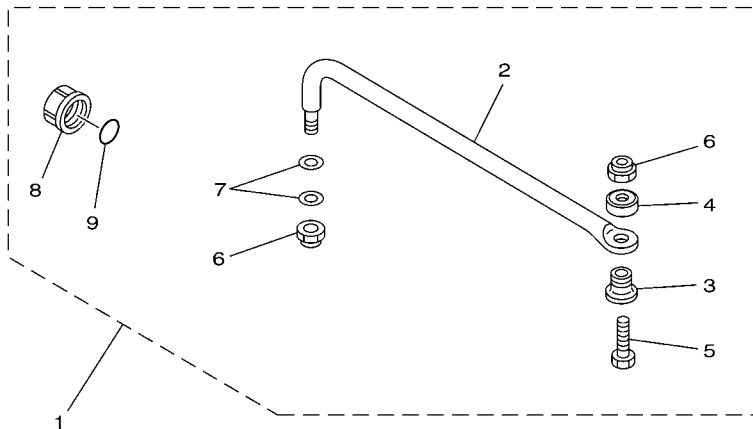


  
6CK2300-J260

**FIG. 26 LOWER CASING & DRIVE 2** **BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 60CA |     |     |     | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|-----|-----|-----|-------------------|
| 26       | 6E5-45945-01-EL    | PROPELLER (3X13-1/4"X17"-K)<br>HELICE (3X13-1/4"X17"-K) | 1    |     |     |     | UR<br>UR          |
|          | 6E5-45947-00-EL    | PROPELLER (3X13-1/2"X15"-K)<br>HELICE (3X13-1/2"X15"-K) | 1    |     |     |     | UR<br>UR          |
|          | 6E5-45949-00-EL    | PROPELLER (3X13-5/8"X13"-K)<br>HELICE (3X13-5/8"X13"-K) | 1    |     |     |     | UR<br>UR          |
|          | 6E5-45952-00-EL    | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)         | 1    |     |     |     | UR<br>UR          |
|          | 6E5-45954-00-EL    | PROPELLER (3X14"X11"-K)<br>HELICE (3X14"X11"-K)         | 1    |     |     |     | UR<br>UR          |
| - -      | 6E5-45956-00-EL    | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)         | 1    | - - | - - | - - | UR<br>UR          |
|          | 688-45930-02-98    | PROPELLER (3X13"X17"-K)<br>HELICE (3X13"X17"-K)         | 1    |     |     |     | UR<br>UR          |
|          | 688-45932-60-98    | PROPELLER (3X13-1/2"X14"-K)<br>HELICE (3X13-1/2"X14"-K) | 1    |     |     |     | UR<br>UR          |
|          | 688-45970-03-98    | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)         | 1    |     |     |     | UR<br>UR          |
|          | 688-45972-02-98    | PROPELLER (3X13"X21"-K)<br>HELICE (3X13"X21"-K)         | 1    |     |     |     | UR<br>UR          |
| - -      | 688-45974-02-98    | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)         | 1    | - - | - - | - - | UR<br>UR          |
|          | 688-45976-01-98    | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)         | 1    |     |     |     | UR<br>UR          |
|          | 688-45978-60-98    | PROPELLER (3X13-1/2"X16"-K)<br>HELICE (3X13-1/2"X16"-K) | 1    |     |     |     | UR<br>UR          |
| - -      |                    |                                                         |      | - - | - - | - - |                   |
| - -      |                    |                                                         |      | - - | - - | - - |                   |
| - -      |                    |                                                         |      | - - | - - | - - |                   |
| - -      |                    |                                                         |      | - - | - - | - - |                   |



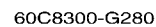


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**FIG. 27 STEERING GUIDE**

## FIXATION DE DIRECTION

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## COMPTEUR

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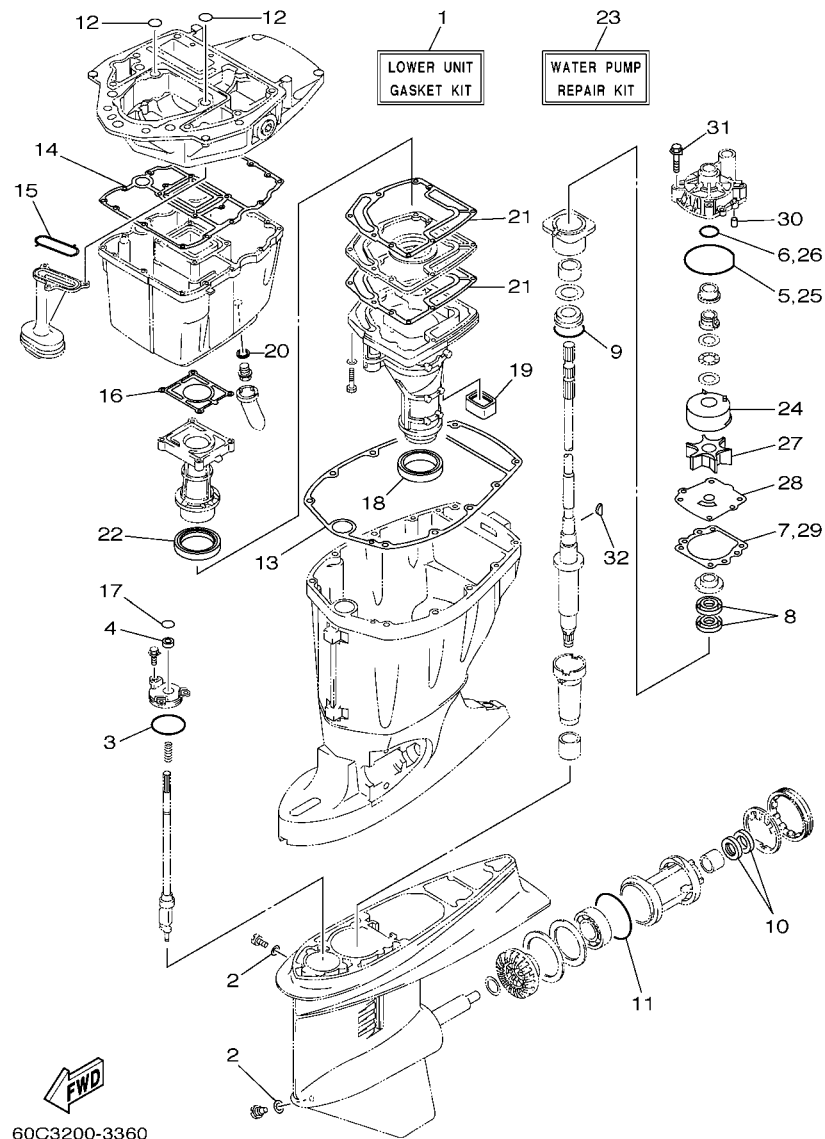






## KITS DE REPARATION 2

55



60C3200-3360

FIG. 32 REPAIR KIT 3

KITS DE REPARATION 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 60CA |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 68V-W0001-21       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE        | 1    |  |  |  |                   |
| 2        | 90430-08020        | .GASKET<br>.JOINT                                         | 2    |  |  |  |                   |
| 3        | 93210-58144        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 4        | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                   | 1    |  |  |  |                   |
| 5        | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 6        | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 7        | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    |  |  |  |                   |
| 8        | 93101-28M16        | .OIL SEAL<br>.JOINT SPY                                   | 2    |  |  |  |                   |
| 9        | 93210-55M14        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 10       | 93101-30M17        | .OIL SEAL<br>.JOINT SPY                                   | 2    |  |  |  |                   |
| 11       | 93210-86M39        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 12       | 93210-19MJ1        | .O-RING<br>.JOINT TORIQUE                                 | 2    |  |  |  |                   |
| 13       | 67F-45113-00       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE             | 1    |  |  |  |                   |
| 14       | 68V-15312-00       | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE         | 1    |  |  |  |                   |
| 15       | 67F-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE             | 1    |  |  |  |                   |
| 16       | 67F-41133-A1       | .GASKET, EXHAUST MANIFOLD 1<br>.JOINT, PIPE D'ECHAPPEMENT | 1    |  |  |  |                   |
| 17       | 93210-09165        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 18       | 68V-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE                | 1    |  |  |  |                   |
| 19       | 67F-45127-00       | .SEAL<br>.JOINT                                           | 1    |  |  |  |                   |
| 20       | 90430-14M09        | .GASKET<br>.JOINT                                         | 1    |  |  |  |                   |
| 21       | 67F-41134-A0       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT   | 2    |  |  |  |                   |
| 22       | 67F-41138-00       | .SEAL, EXT. 1<br>.JOINT DE GROUPE 1                       | 1    |  |  |  |                   |
| 23       | 60C-W0078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE    | 1    |  |  |  |                   |
| 24       | 6R3-44322-42       | .INSERT, CARTRIDGE<br>.CUVETTE                            | 1    |  |  |  |                   |
| 25       | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 26       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                 | 1    |  |  |  |                   |
| 27       | 6E5-44352-01       | .IMPELLER<br>.TURBINE                                     | 1    |  |  |  |                   |



NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 67F-11110-13-9S       | 4 - 2       | 67F-12153-00          | 5 - 9       | 67F-12169-G0          | 5 - 10      | 67F-14147-00          | 31 - 2      | 6K7-14573-00          | 14 - 18     | 68V-24423-00          | 9 - 20      |                       |             |
| 62Y-11119-00          | 2 - 8       | 68V-12157-00          | 5 - 15      | 67F-12169-H0          | 5 - 10      | 67F-14159-00          | 7 - 29      | 6H2-14578-00          | 7 - 21      | 68V-24444-00          | 9 - 25      |                       |             |
| 67F-11133-10          | 4 - 3       | 67F-12168-00          | 5 - 10      | 67F-12169-J0          | 5 - 10      |                       | 31 - 9      | 67F-14585-00          | 8 - 10      | 68V-24454-00          | 9 - 18      |                       |             |
| 67F-11168-00          | 4 - 22      | 67F-12168-10          | 5 - 10      | 67F-12169-K0          | 5 - 10      | 67F-14178-00          | 7 - 36      | 60C-14590-02          | 7 - 32      | 68V-24469-01          | 9 - 9       |                       |             |
| 67F-11181-03          | 4 - 17      | 67F-12168-20          | 5 - 10      | 67F-12169-L0          | 5 - 10      | 676-14186-00          | 7 - 28      |                       | 31 - 11     | 67F-24491-00          | 9 - 34      |                       |             |
|                       | 30 - 4      | 67F-12168-30          | 5 - 10      | 67F-12169-M0          | 5 - 10      |                       | 31 - 8      | 67F-14592-00          | 7 - 37      | 68V-24495-00          | 9 - 31      |                       |             |
| 68V-11191-00-9S       | 4 - 21      | 67F-12168-40          | 5 - 10      | 67F-12169-N0          | 5 - 10      | 67F-14189-00          | 8 - 11      | 60C-14711-30-9S       | 23 - 11     | 67F-2451B-00          | 29 - 14     |                       |             |
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