



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÉCES DÉTACHÉES**

**F150AET'11 ( 63P8 )**  
**FL150AET'11 ( 64P8 )**

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1K63P-300F1

( )

F150AET/FL150AET  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

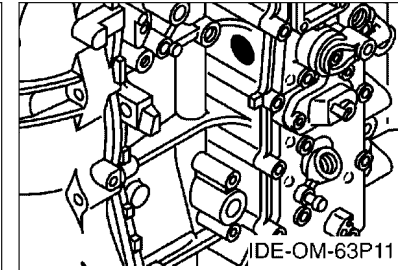
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model  | Serial No.  |
|-------|-------------|--------|-------------|
| F150A | 63P-1093348 | FL150A | 64P-1012116 |
|       |             |        |             |
|       |             |        |             |
|       |             |        |             |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 63P8                | F150AET          |
| 2          | 64P8                | FL150AET         |
|            |                     |                  |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

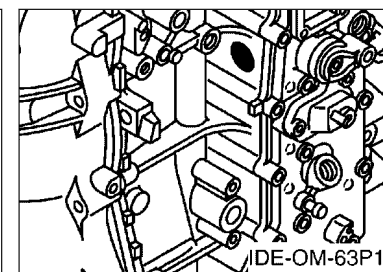
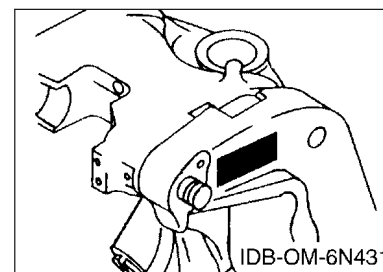
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F150A  | 63P-1093348 | FL150A | 64P-1012116 |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |

10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 63P8                  | F150AET           |
| 2                | 64P8                  | FL150AET          |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |

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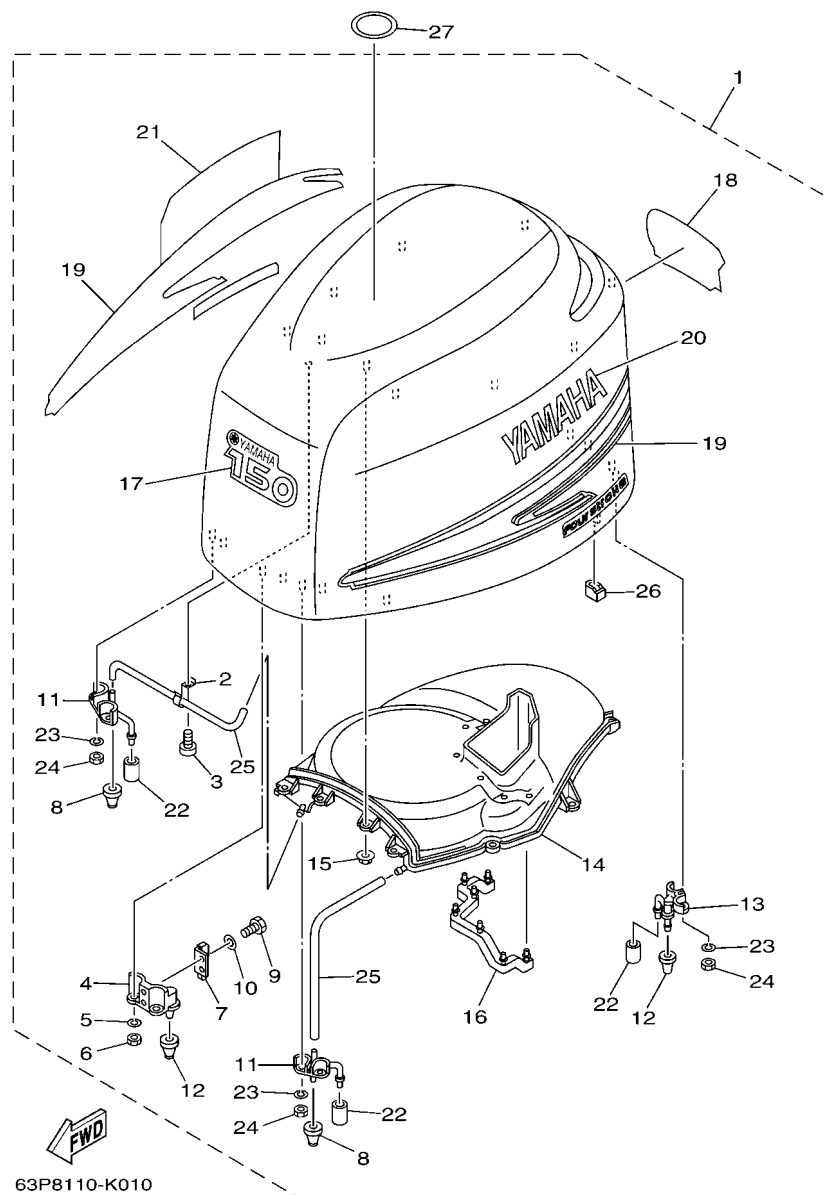


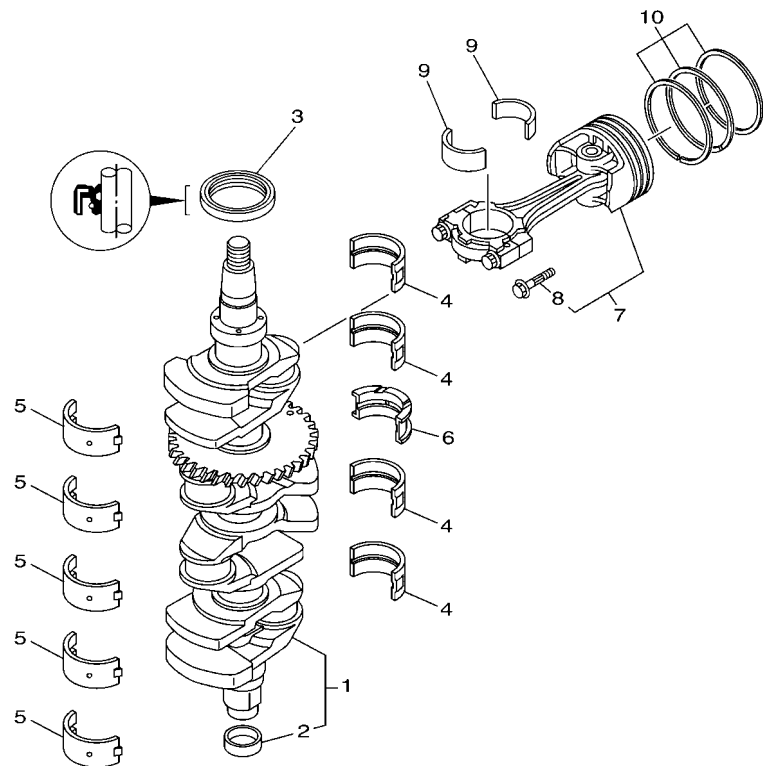
FIG. 1 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 63P8 | 64P8 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-42610-01       | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1    | 1    |  |  |  |                   |
| 2        | 90465-10032        | .CLAMP<br>.BRIDE                                   | 1    | 1    |  |  |  |                   |
| 3        | 97780-50620        | .SCREW, TAPPING<br>.VIS, TETE BOMBEE               | 1    | 1    |  |  |  |                   |
| 4        | 63P-42647-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 2    | 2    |  |  |  |                   |
| 5        | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER               | 4    | 4    |  |  |  |                   |
| 6        | 95380-06600        | .NUT, HEXAGON<br>.ECROU                            | 4    | 4    |  |  |  |                   |
| 7        | 60V-42651-01       | .HOOK<br>.CROCHET                                  | 2    | 2    |  |  |  |                   |
| 8        | 69J-42663-00       | .DAMPER<br>.AMORTISSEUR                            | 2    | 2    |  |  |  |                   |
| 9        | 97095-06016        | .BOLT<br>.BOULON                                   | 4    | 4    |  |  |  |                   |
| 10       | 92995-06600        | .WASHER<br>.RONDELLE                               | 4    | 4    |  |  |  |                   |
| 11       | 63P-42643-01       | .PLATE, CLAMP<br>.PLAQUE, PRESSE                   | 2    | 2    |  |  |  |                   |
| 12       | 68F-42663-00       | .DAMPER<br>.AMORTISSEUR                            | 4    | 4    |  |  |  |                   |
| 13       | 63P-42644-00       | .PLATE, CLAMP 2<br>.PLAQUE, PRESSE 2               | 2    | 2    |  |  |  |                   |
| 14       | 63P-42613-00       | .MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1    | 1    |  |  |  |                   |
| 15       | 90179-06M24        | .NUT<br>.ECROU                                     | 10   | 10   |  |  |  |                   |
| 16       | 63P-42617-00       | .DAMPER, FORM<br>.BOURRELET, CAOUTCHOUC            | 1    | 1    |  |  |  |                   |
| 17       | 63P-42677-00       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1    | 1    |  |  |  |                   |
| 18       | 63P-42678-00       | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1    | 1    |  |  |  |                   |
| 19       | 63P-W0070-00       | .GRAPHIC SET<br>.JEU DIEMBLEMES                    | 1    | 1    |  |  |  |                   |
| 20       | 63P-42681-00       | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    | 1    |  |  |  |                   |
| 21       | 63P-42682-00       | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    | 1    |  |  |  |                   |
| 22       | 67F-13448-00       | .CAP<br>.CAPUCHON                                  | 4    | 4    |  |  |  |                   |
| 23       | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER               | 8    | 8    |  |  |  |                   |
| 24       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                            | 8    | 8    |  |  |  |                   |
| 25       | 90445-11020        | .HOSE (L400)<br>.DURITE (L400)                     | 2    | 2    |  |  |  |                   |
| 26       | 63P-42662-00       | .DAMPER<br>.AMORTISSEUR                            | 4    | 4    |  |  |  |                   |
| 27       | 67F-13434-20       | LABEL, CAUTION<br>ETIQUETTE, ATTENTION             | 1    | 1    |  |  |  |                   |







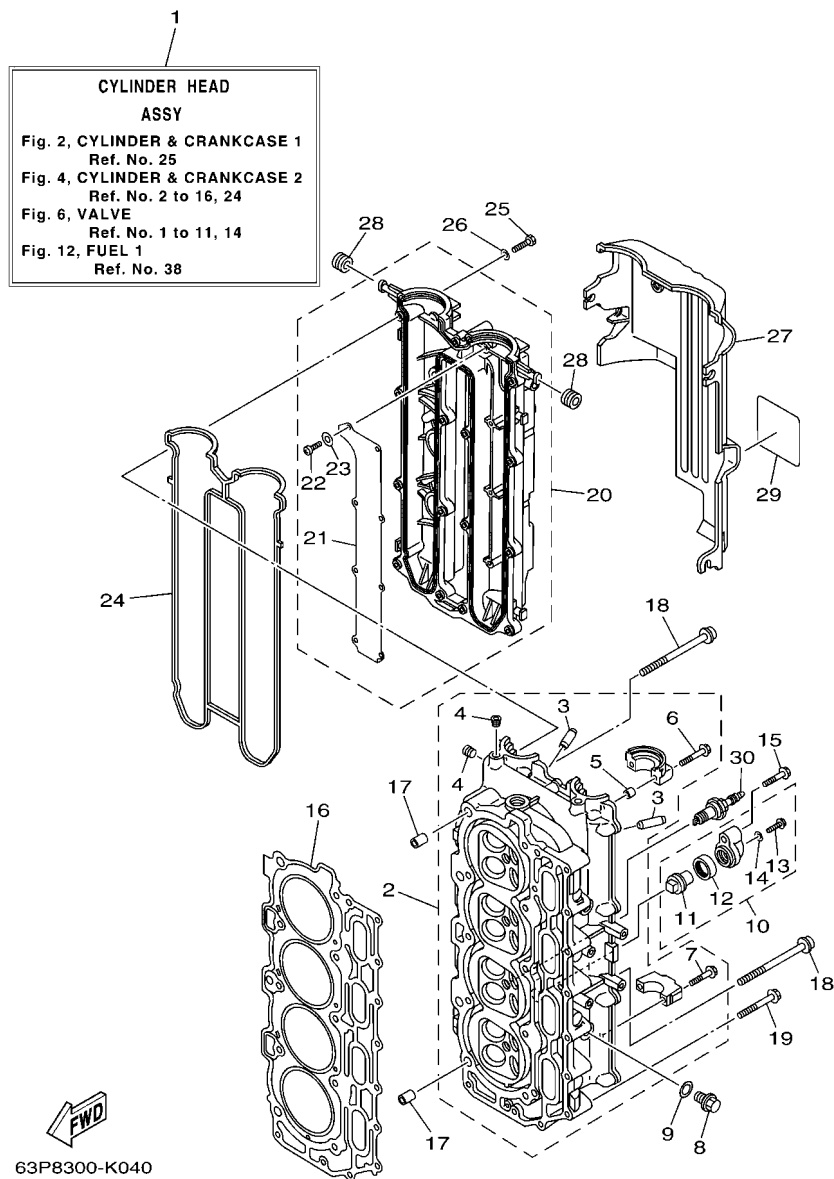
**FWD**  
63P6110-H030

**FIG. 3 CRANKSHAFT & PISTON**

**VILEBREQUIN & PISTON**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 63P8 | 64P8 |  |  | REMARKS REMARQUES                          |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|--------------------------------------------|
| 1        | 63P-11410-02       | CRANKSHAFT<br>VILEBREQUIN COMPLET                               | 1    | 1    |  |  |                                            |
| 2        | 69J-11478-00       | .COLLAR<br>.COLLERETTE                                          | 1    | 1    |  |  |                                            |
| 3        | 93102-60004        | OIL SEAL<br>JOINT SPY                                           | 1    | 1    |  |  |                                            |
| 4        | 63P-11416-02       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR GREEN<br>UR GREEN                       |
|          | 63P-11416-31       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR GREEN NEW PARTS<br>UR GREEN NEW PARTS   |
|          | 63P-11416-12       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR RED<br>UR RED                           |
|          | 63P-11416-41       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR RED NEW PARTS<br>UR RED NEW PARTS       |
|          | 63P-11416-22       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR YELLOW<br>UR YELLOW                     |
|          | 63P-11416-51       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1       | 4    | 4    |  |  | UR YELLOW NEW PARTS<br>UR YELLOW NEW PARTS |
| 5        | 63P-11417-02       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR GREEN<br>UR GREEN                       |
|          | 63P-11417-41       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR BROWN NEW PARTS<br>UR BROWN NEW PARTS   |
|          | 63P-11417-12       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR RED<br>UR RED                           |
|          | 63P-11417-51       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR GREEN NEW PARTS<br>UR GREEN NEW PARTS   |
|          | 63P-11417-22       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR YELLOW<br>UR YELLOW                     |
|          | 63P-11417-61       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR RED NEW PARTS<br>UR RED NEW PARTS       |
|          | 63P-11417-32       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR BLUE/ GREEN<br>UR BLUE/ GREEN           |
|          | 63P-11417-71       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR YELLOW NEW PARTS<br>UR YELLOW NEW PARTS |
|          | 63P-11417-81       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2       | 5    | 5    |  |  | UR BLUE NEW PARTS<br>UR BLUE NEW PARTS     |
| 6        | 63P-11426-00       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                       | 1    | 1    |  |  | UR GREEN<br>UR GREEN                       |
|          | 63P-11426-31       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                       | 1    | 1    |  |  | UR GREEN NEW PARTS<br>UR GREEN NEW PARTS   |
|          | 63P-11426-10       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                       | 1    | 1    |  |  | UR RED<br>UR RED                           |
|          | 63P-11426-41       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                       | 1    | 1    |  |  | UR RED NEW PARTS<br>UR RED NEW PARTS       |
|          | 63P-11426-20       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                       | 1    | 1    |  |  | UR YELLOW<br>UR YELLOW                     |
|          | 63P-11426-51       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                       | 1    | 1    |  |  | UR YELLOW NEW PARTS<br>UR YELLOW NEW PARTS |
| 7        | 63P-W1164-01       | PISTON/CONROD ASSY(STD)<br>PISTON/BIELLE COMPLETE(STD)          | 4    | 4    |  |  |                                            |
|          | 63P-W1164-10       | PISTON/CON-ROD ASSY(0.25MM OS)<br>PISTON/BIELLE COMPLETE:0.25MM | 4    | 4    |  |  | AP<br>AP                                   |
| 8        | 63P-11654-00       | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                        | 2    | 2    |  |  |                                            |



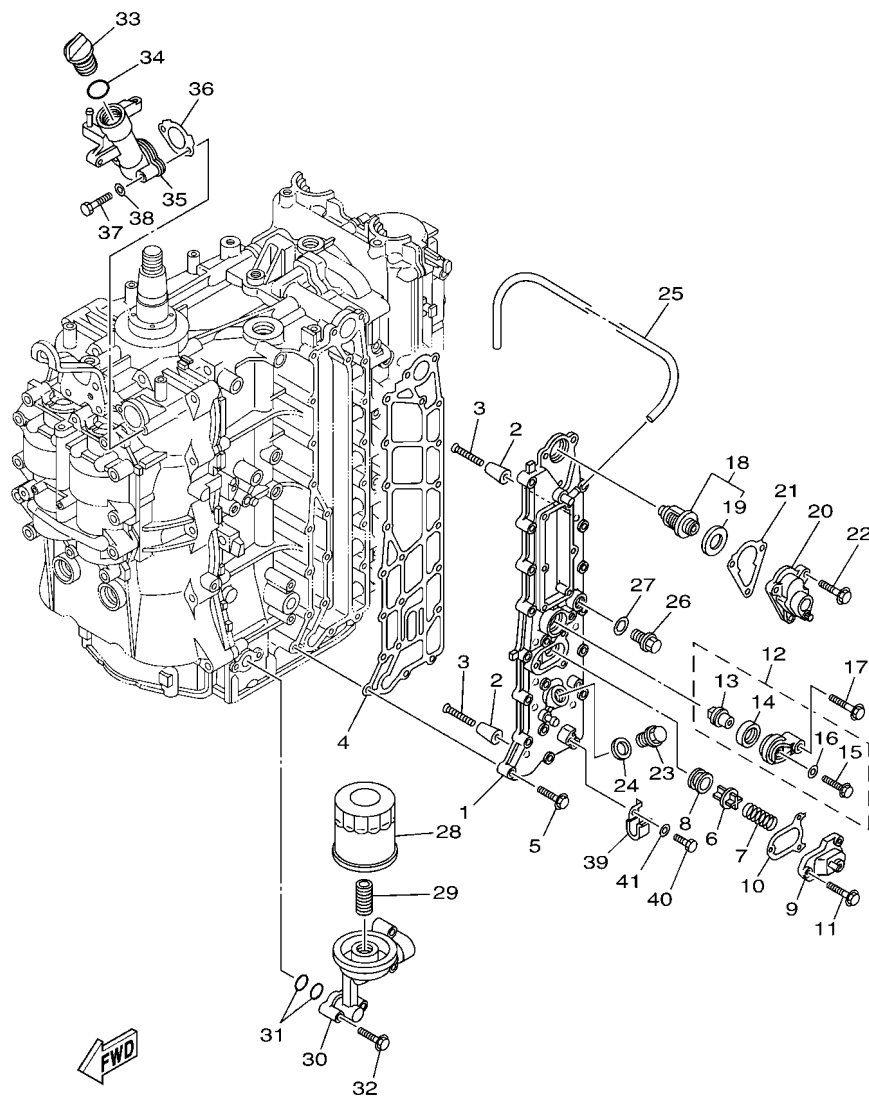


**FIG. 4 CYLINDER & CRANKCASE 2**

**CYLINDRE & CARTER 2**

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                            | 63P8 | 64P8 |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|-------------------------------------------------------|------|------|--|--|----------------------|
| 1           | 63P-W009A-02-9S       | CYLINDER HEAD ASSY<br>CULASSE (ENS.)                  | 1    | 1    |  |  |                      |
| 2           | 63P-11110-01          | CYLINDER HEAD ASSY<br>JEU DE CULASSE                  | 1    | 1    |  |  |                      |
| 3           | 69J-11133-10          | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1                  | 16   | 16   |  |  |                      |
| 4           | 90344-51019           | .PLUG, TAPER SCREW<br>.PLOT, FILETE CONIQUE           | 3    | 3    |  |  |                      |
| 5           | 91809-08006           | .PIN, DOWEL<br>.GOUJON, D'ASSEMBLAGE                  | 4    | 4    |  |  |                      |
| 6           | 90119-07235           | .BOLT/WASHER-CAM CAPS<br>.BOULON, AVEC RONDELLE       | 4    | 4    |  |  |                      |
| 7           | 90119-07234           | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE          | 16   | 16   |  |  |                      |
| 8           | 90340-14M06           | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT            | 2    | 2    |  |  |                      |
| 9           | 90430-14115           | GASKET<br>JOINT                                       | 2    | 2    |  |  |                      |
| 10          | 69J-11301-00          | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)            | 2    | 2    |  |  |                      |
| 11          | 67F-11325-01          | .ANODE<br>.ANODE                                      | 1    | 1    |  |  |                      |
| 12          | 67F-11328-00          | .GROMMET, ANODE<br>.PASSE-FIL                         | 1    | 1    |  |  |                      |
| 13          | 90105-06M07           | .BOLT, FLANGE<br>.BOULON                              | 1    | 1    |  |  |                      |
| 14          | 90430-06M03           | .GASKET<br>.JOINT                                     | 1    | 1    |  |  |                      |
| 15          | 97575-08540           | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE       | 2    | 2    |  |  |                      |
| 16          | 63P-11181-00          | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1        | 1    | 1    |  |  |                      |
| 17          | 90387-10M08           | COLLAR<br>COLLERETTE                                  | 2    | 2    |  |  |                      |
| 18          | 90155-10001           | SCREW, FLAT FILLISTER<br>VIS, TETE OVALE PLATE        | 10   | 10   |  |  |                      |
| 19          | 90119-08M91           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE            | 10   | 10   |  |  |                      |
| 20          | 63P-11191-00-9S       | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1        | 1    | 1    |  |  |                      |
| 21          | 63P-11135-00          | .PLATE, BREATHER 3<br>.PLAQUE, RENIFLARD 3            | 1    | 1    |  |  |                      |
| 22          | 98507-04008           | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE            | 8    | 8    |  |  |                      |
| 23          | 92907-04600           | .WASHER<br>.RONDELLE                                  | 8    | 8    |  |  |                      |
| 24          | 63P-11193-00          | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1 | 1    | 1    |  |  |                      |
| 25          | 97095-06030           | BOLT<br>BOULON                                        | 13   | 13   |  |  |                      |
| 26          | 92995-06600           | WASHER<br>RONDELLE                                    | 13   | 13   |  |  |                      |
| 27          | 63P-11192-01          | COVER, CYLINDER HEAD 2<br>COUVERCLE, CULASSE 2        | 1    | 1    |  |  |                      |





63P7100-J050

FIG. 5 CYLINDER & CRANKCASE 3

CYLINDRE & CARTER 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-41113-03-9S    | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1    | 1    |  |  |                   |
| 2        | 68T-11325-00       | ANODE<br>ANODE                                                | 8    | 8    |  |  |                   |
| 3        | 90151-05M05        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                         | 8    | 8    |  |  |                   |
| 4        | 63P-41114-A1       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |                   |
| 5        | 90119-06MA4        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 19   | 19   |  |  |                   |
| 6        | 6G5-12416-00       | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS        | 1    | 1    |  |  |                   |
| 7        | 90501-16M11        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                   | 1    | 1    |  |  |                   |
| 8        | 90480-20M05        | GROMMET<br>PASSE-FIL                                          | 1    | 1    |  |  |                   |
| 9        | 67F-1246A-01-9S    | COVER 1<br>COUVERCLE 1                                        | 1    | 1    |  |  |                   |
| 10       | 67F-12435-A0       | GASKET<br>JOINT                                               | 1    | 1    |  |  |                   |
| 11       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 3    | 3    |  |  |                   |
| 12       | 69J-11301-00       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)                    | 1    | 1    |  |  |                   |
| 13       | 67F-11325-01       | .ANODE<br>.ANODE                                              | 1    | 1    |  |  |                   |
| 14       | 67F-11328-00       | .GROMMET, ANODE<br>.PASSE-FIL                                 | 1    | 1    |  |  |                   |
| 15       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON                                      | 1    | 1    |  |  |                   |
| 16       | 90430-06M03        | .GASKET<br>.JOINT                                             | 1    | 1    |  |  |                   |
| 17       | 97575-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE               | 1    | 1    |  |  |                   |
| 18       | 67F-12411-01       | THERMOSTAT<br>THERMOSTAT                                      | 1    | 1    |  |  |                   |
| 19       | 67F-12412-00       | .SEAL, THERMOSTAT<br>.JOINT, THERMOSTAT                       | 1    | 1    |  |  |                   |
| 20       | 63P-1240H-01-9S    | COVER ASSEMBLY<br>BOITIER DISTRIBUTEUR COMPLET                | 1    | 1    |  |  |                   |
| 21       | 63P-12414-00       | GASKET, COVER<br>JOINT, COUVERCLE                             | 1    | 1    |  |  |                   |
| 22       | 90119-06MA4        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 3    | 3    |  |  |                   |
| 23       | 90340-18M09        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    | 1    |  |  |                   |
| 24       | 90430-18130        | GASKET<br>JOINT                                               | 1    | 1    |  |  |                   |
| 25       | 90445-10027        | HOSE (L670)<br>DURITE (L670)                                  | 1    | 1    |  |  |                   |
| 26       | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    | 1    |  |  |                   |
| 27       | 90430-14115        | GASKET<br>JOINT                                               | 1    | 1    |  |  |                   |



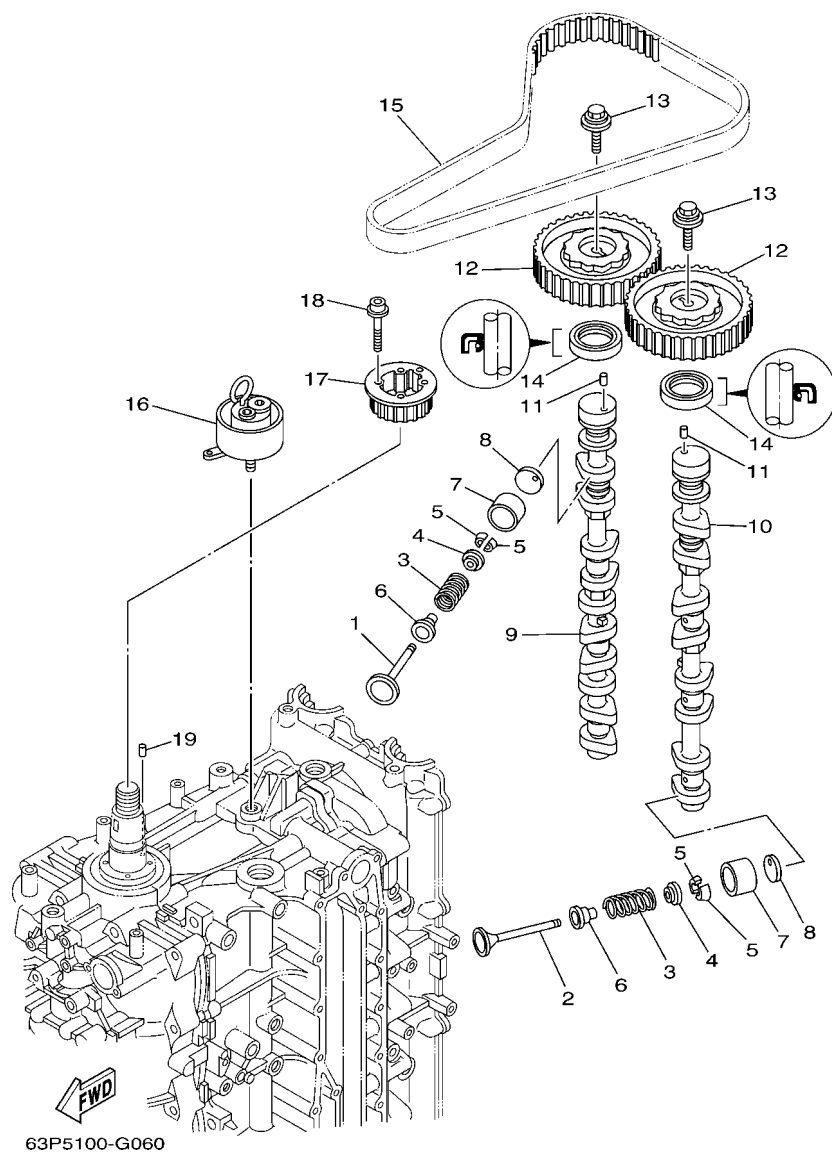


FIG. 6 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 63P8 | 64P8 |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|-------------------|
| 1        | 69J-12111-00       | VALVE, INTAKE<br>SOUPAPE, ADMISSION                   | 8    | 8    |  |                   |
| 2        | 69J-12121-00       | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                | 8    | 8    |  |                   |
| 3        | 69J-12113-01       | SPRING, VALVE INNER<br>RESSORT DE SOUPAPE, INTERNE    | 16   | 16   |  |                   |
| 4        | 69J-12117-01       | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPE | 16   | 16   |  |                   |
| 5        | 69J-12118-00       | COTTER, VALVE<br>FRAISE, SOUPAPE                      | 32   | 32   |  |                   |
| 6        | 69J-12119-00       | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE           | 16   | 16   |  |                   |
| 7        | 69J-12153-00       | LIFTER, VALVE<br>LEVE-SOUPAPE                         | 16   | 16   |  |                   |
| 8        | 6S1-12168-00       | PAD, ADJUSTING (2.320)<br>PASTILLE, REGLAGE (2.320)   | 16   | 16   |  | UR                |
|          | 6S1-12168-10       | PAD, ADJUSTING (2.340)<br>PASTILLE, REGLAGE (2.340)   | 16   | 16   |  | UR                |
|          | 6S1-12168-20       | PAD, ADJUSTING (2.360)<br>PASTILLE, REGLAGE (2.360)   | 16   | 16   |  | UR                |
|          | 6S1-12168-30       | PAD, ADJUSTING (2.380)<br>PASTILLE, REGLAGE (2.380)   | 16   | 16   |  | UR                |
|          | 6S1-12168-40       | PAD, ADJUSTING (2.400)<br>PASTILLE, REGLAGE (2.400)   | 16   | 16   |  | UR                |
|          | 6S1-12168-50       | PAD, ADJUSTING (2.420)<br>PASTILLE, REGLAGE (2.420)   | 16   | 16   |  | UR                |
|          | 6S1-12168-60       | PAD, ADJUSTING (2.440)<br>PASTILLE, REGLAGE (2.440)   | 16   | 16   |  | UR                |
|          | 6S1-12168-70       | PAD, ADJUSTING (2.460)<br>PASTILLE, REGLAGE (2.460)   | 16   | 16   |  | UR                |
|          | 6S1-12168-80       | PAD, ADJUSTING (2.480)<br>PASTILLE, REGLAGE (2.480)   | 16   | 16   |  | UR                |
|          | 6S1-12168-90       | PAD, ADJUSTING (2.500)<br>PASTILLE, REGLAGE (2.500)   | 16   | 16   |  | UR                |
|          | 6S1-12168-A0       | PAD, ADJUSTING (2.520)<br>PASTILLE, REGLAGE (2.520)   | 16   | 16   |  | UR                |
|          | 6S1-12168-B0       | PAD, ADJUSTING (2.540)<br>PASTILLE, REGLAGE (2.540)   | 16   | 16   |  | UR                |
|          | 6S1-12168-C0       | PAD, ADJUSTING (2.560)<br>PASTILLE, REGLAGE (2.560)   | 16   | 16   |  | UR                |
|          | 6S1-12168-D0       | PAD, ADJUSTING (2.580)<br>PASTILLE, REGLAGE (2.580)   | 16   | 16   |  | UR                |
|          | 6S1-12168-E0       | PAD, ADJUSTING (2.600)<br>PASTILLE, REGLAGE (2.600)   | 16   | 16   |  | UR                |
|          | 6S1-12168-F0       | PAD, ADJUSTING (2.620)<br>PASTILLE, REGLAGE (2.620)   | 16   | 16   |  | UR                |
|          | 6S1-12168-G0       | PAD, ADJUSTING (2.640)<br>PASTILLE, REGLAGE (2.640)   | 16   | 16   |  | UR                |
|          | 6S1-12168-H0       | PAD, ADJUSTING (2.660)<br>PASTILLE, REGLAGE (2.660)   | 16   | 16   |  | UR                |
|          | 6S1-12168-J0       | PAD, ADJUSTING (2.680)<br>PASTILLE, REGLAGE (2.680)   | 16   | 16   |  | UR                |
|          | 6S1-12168-K0       | PAD, ADJUSTING (2.700)<br>PASTILLE, REGLAGE (2.700)   | 16   | 16   |  | UR                |

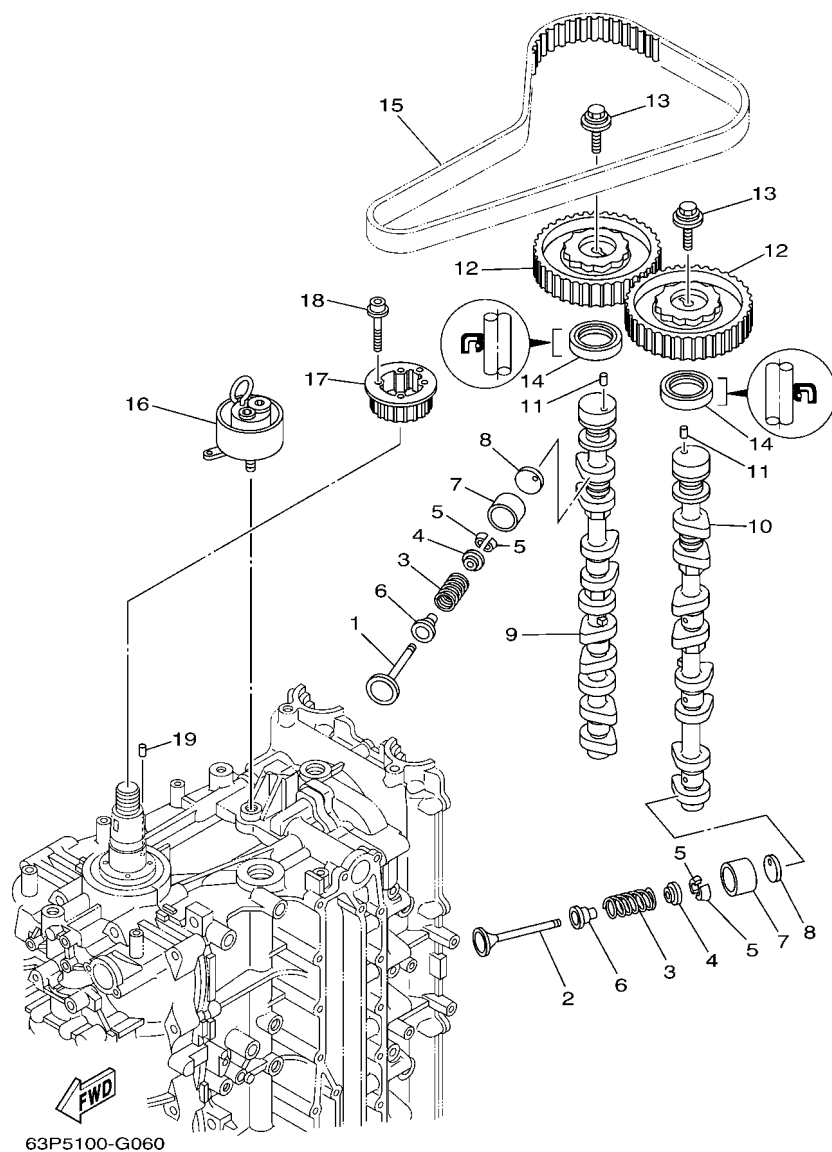


FIG. 6 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION        | 63P8 | 64P8 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------|------|------|-------------------|
| 8        | 6S1-12168-L0       | PAD, ADJUSTING (2.720)         | 16   | 16   | UR                |
|          | 6S1-12168-M0       | PASTILLE, REGLAGE (2.720)      | 16   | 16   | UR                |
|          | 6S1-12168-N0       | PAD, ADJUSTING (2.740)         | 16   | 16   | UR                |
|          | 6S1-12168-P0       | PASTILLE, REGLAGE (2.740)      | 16   | 16   | UR                |
|          | 6S1-12168-R0       | PAD, ADJUSTING (2.760)         | 16   | 16   | UR                |
|          | 6S1-12168-S0       | PASTILLE, REGLAGE (2.760)      | 16   | 16   | UR                |
|          | 6S1-12168-T0       | PAD, ADJUSTING (2.780)         | 16   | 16   | UR                |
|          | 6S1-12168-U0       | PASTILLE, REGLAGE (2.780)      | 16   | 16   | UR                |
|          | 6S1-12168-V0       | PAD, ADJUSTING (2.800)         | 16   | 16   | UR                |
|          | 6S1-12168-W0       | PASTILLE, REGLAGE (2.800)      | 16   | 16   | UR                |
|          | 6S1-12168-X0       | PAD, ADJUSTING (2.820)         | 16   | 16   | UR                |
|          | 6S1-12168-Y0       | PASTILLE, REGLAGE (2.820)      | 16   | 16   | UR                |
|          | 6S1-12169-00       | PAD, ADJUSTING (2.840)         | 16   | 16   | UR                |
|          | 6S1-12169-00       | PASTILLE, REGLAGE (2.840)      | 16   | 16   | UR                |
| 9        | 63P-12171-00       | CAMSHAFT 1                     | 1    | 1    | UR                |
| 10       | 63P-12181-00       | ARBRE A CAMES 1                | 1    | 1    | UR                |
|          | 63P-12181-00       | CAMSHAFT 2                     | 1    | 1    | UR                |
|          | 63P-12181-00       | ARBRE A CAMES 2                | 1    | 1    | UR                |
| 11       | 93605-10108        | PIN, DOWEL                     | 2    | 2    |                   |
| 12       | 63P-11537-00       | GEAR, DRIVEN                   | 2    | 2    |                   |
| 13       | 68V-12157-00       | PIGNON SECONDAIRE              | 2    | 2    |                   |
| 14       | 93102-38008        | BOLT                           | 2    | 2    |                   |
| 15       | 63P-46241-00       | BOULON                         | 2    | 2    |                   |
| 16       | 63P-11590-01       | OIL SEAL                       | 1    | 1    |                   |
| 17       | 63P-11536-01       | JOINT SPY                      | 1    | 1    |                   |
| 18       | 90110-05020        | BELT                           | 1    | 1    |                   |
| 19       | 93605-17002        | COURROIE TRAPEZOIDALE          | 1    | 1    |                   |
|          | 63P-11590-01       | TENSIONER ASSY                 | 1    | 1    |                   |
|          | 63P-11590-01       | TENDEUR (ENS.)                 | 1    | 1    |                   |
|          | 63P-11536-01       | GEAR, DRIVE                    | 1    | 1    |                   |
|          | 63P-11536-01       | ENGRENAGE, MENANT              | 1    | 1    |                   |
|          | 90110-05020        | BOLT, HEXAGON SOCKET HEAD      | 4    | 4    |                   |
|          | 90110-05020        | BOULON, TETE HEXAGONALE CREUSE | 4    | 4    |                   |
|          | 93605-17002        | PIN, DOWEL                     | 1    | 1    |                   |
|          | 93605-17002        | AXE                            | 1    | 1    |                   |



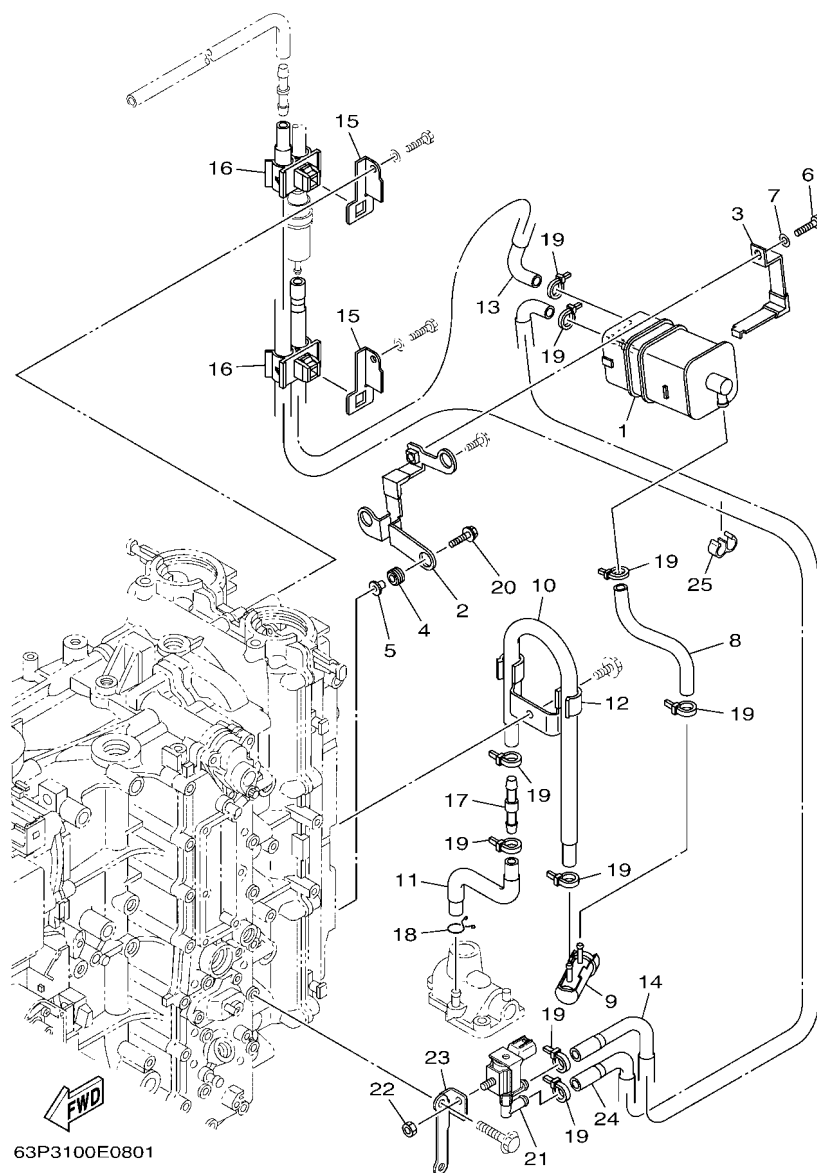
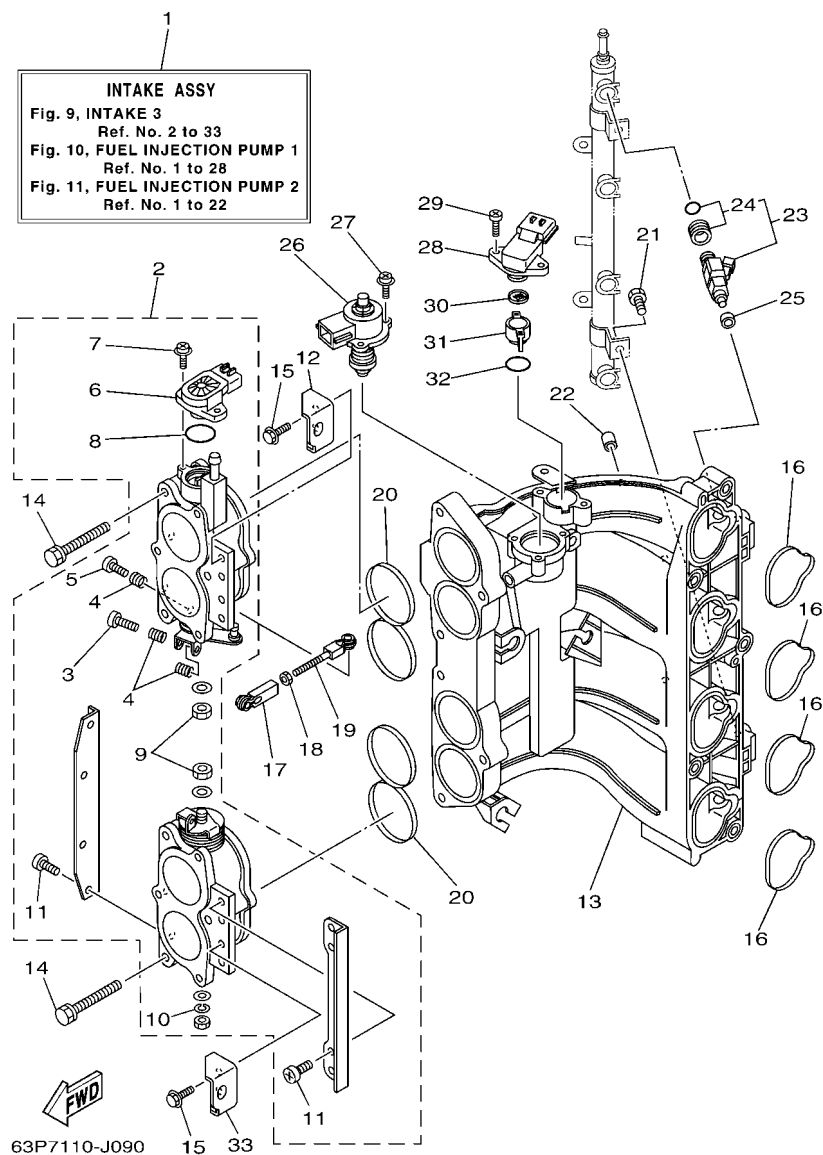


FIG. 8 INTAKE 2

ADMISSION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 63P8 | 64P8 |  |  | REMARKS REMARQUES                                                                      |
|----------|--------------------|---------------------------------------------------|------|------|--|--|----------------------------------------------------------------------------------------|
| 1        | 6P2-24170-00       | CANISTER ASSY<br>BANDE, RASERVOIR A ESSENCE       | 1    | 1    |  |  |                                                                                        |
| 2        | 63P-2134X-00       | BRACKET, CANISTER<br>SUPPORT                      | 1    | 1    |  |  |                                                                                        |
| 3        | 63P-2419A-01       | HOLDER<br>SUPPORT                                 | 1    | 1    |  |  |                                                                                        |
| 4        | 90480-10M23        | GROMMET<br>PASSE-FIL                              | 3    | 3    |  |  |                                                                                        |
| 5        | 90387-06M60        | COLLAR<br>COLLERETTE                              | 3    | 3    |  |  |                                                                                        |
| 6        | 97095-06016        | BOLT<br>BOULON                                    | 1    | 1    |  |  |                                                                                        |
| 7        | 92995-06600        | WASHER<br>RONDELLE                                | 1    | 1    |  |  |                                                                                        |
| 8        | 64P-24313-00       | PIPE 3<br>DURITE 3                                | 1    | 1    |  |  |                                                                                        |
| 9        | 69J-24502-00       | FILTER, FUEL<br>FILTRE                            | 1    | 1    |  |  |                                                                                        |
| 10       | 64P-24312-00       | PIPE 2<br>DURITE 2                                | 1    | 1    |  |  |                                                                                        |
| 11       | 64P-24311-00       | PIPE, FUEL 1<br>DURITE A ESSENCE                  | 1    | 1    |  |  |                                                                                        |
| 12       | 63P-24367-01       | CLAMP, FUEL PIPE 2<br>COLLIER DE DURITE A ESSENCE | 1    | 1    |  |  |                                                                                        |
| 13       | 64P-24315-00       | PIPE 5<br>DURITE 5                                | 1    | 1    |  |  |                                                                                        |
| 14       | 64P-24314-00       | PIPE 4<br>DURITE 4                                | 1    | 1    |  |  | 63P:~1097227, 64P:~1012437                                                             |
|          | 64P-24316-00       | PIPE 6<br>DURITE 6                                | 1    | 1    |  |  | 63P:~1097227, 64P:~1012437<br>63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~ |
| 15       | 63P-24364-01       | STAY<br>SUPPORT                                   | 2    | 2    |  |  |                                                                                        |
| 16       | 90464-11012        | CLAMP<br>BRIDE                                    | 2    | 2    |  |  |                                                                                        |
| 17       | 6E5-24379-00       | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4            | 1    | 1    |  |  |                                                                                        |
| 18       | 90467-09M09        | CLIP<br>JONC                                      | 1    | 1    |  |  |                                                                                        |
| 19       | 90465-11M10        | CLAMP<br>BRIDE                                    | 7    | 7    |  |  | 63P:~1097227, 64P:~1012437<br>63P:~1097227, 64P:~1012437                               |
|          | 90465-11M10        | CLAMP<br>BRIDE                                    | 9    | 9    |  |  | 63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~                               |
| 20       | 90119-06135        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 2    | 2    |  |  |                                                                                        |
| 21       | 6C5-86120-00       | SOLENOID VALVE ASSY<br>SOLENOIDE                  | 1    | 1    |  |  | 63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~                               |
| 22       | 95380-06600        | NUT, HEXAGON<br>ECROU                             | 1    | 1    |  |  | 63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~                               |
| 23       | 63P-81845-10       | PLATE<br>PLAQUE                                   | 1    | 1    |  |  | 63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~                               |
| 24       | 64P-24314-10       | PIPE 4<br>DURITE 4                                | 1    | 1    |  |  | 63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~                               |
| 25       | 90464-09M31        | CLAMP<br>BRIDE                                    | 1    | 1    |  |  | 63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~                               |



**FIG. 9 INTAKE 3**

**ADMISSION 3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-14200-21       | INTAKE ASSY<br>ADMISSION (ENS.)                 | 1    | 1    |  |  |                   |
| 2        | 63P-13751-01       | BODY, THROTTLE 1<br>CARTER 1                    | 1    | 1    |  |  |                   |
| 3        | 69J-14321-00       | .SCREW, THROTTLE<br>.VIS, ACCELERATEUR          | 1    | 1    |  |  |                   |
| 4        | 68V-14331-00       | .SPRING, THROTTLE VALVE<br>.RESSORT, BOISSEAU   | 3    | 3    |  |  |                   |
| 5        | 68V-14323-00       | .SCREW, AIR ADJUSTING<br>.VIS DE DOSEUR D'AIR   | 1    | 1    |  |  |                   |
| 6        | 6S1-85885-00       | .THROTTLE SENSOR ASSY<br>.SENSITOMETRE (ENS.)   | 1    | 1    |  |  |                   |
| 7        | 68V-81145-01       | .SCREW 1<br>.VIS 1                              | 2    | 2    |  |  |                   |
| 8        | 68V-8182L-00       | .O-RING 1<br>.JOINT TORIQUE 1                   | 1    | 1    |  |  |                   |
| 9        | 3CF-14594-00       | .NUT<br>.ECROU                                  | 2    | 2    |  |  |                   |
| 10       | 68V-14356-00       | .WASHER, SPRING<br>.RONDELLE                    | 1    | 1    |  |  |                   |
| 11       | 68V-14565-00       | .SCREW<br>.VIS                                  | 8    | 8    |  |  |                   |
| 12       | 63P-14291-00       | BRACKET 1<br>SUPPORT 1                          | 1    | 1    |  |  |                   |
| 13       | 63P-13641-00       | MANIFOLD 1<br>TUBULURE 1                        | 1    | 1    |  |  |                   |
| 14       | 63P-14496-00       | BOLT<br>BOULON                                  | 6    | 6    |  |  |                   |
| 15       | 97595-06516        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 4    | 4    |  |  |                   |
| 16       | 63P-13645-00       | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1         | 4    | 4    |  |  |                   |
| 17       | 6H4-41237-00       | JOINT, LINK<br>RACCORD                          | 1    | 1    |  |  |                   |
| 18       | 95380-05700        | NUT<br>ECROU                                    | 1    | 1    |  |  |                   |
| 19       | 682-41238-01       | JOINT, LINK<br>RACCORD                          | 1    | 1    |  |  |                   |
| 20       | 63P-13557-00       | GASKET<br>JOINT                                 | 2    | 2    |  |  |                   |
| 21       | 63P-14446-00       | BOLT<br>BOULON                                  | 2    | 2    |  |  |                   |
| 22       | 63P-13643-00       | COVER, MANIFOLD<br>COUVERCLE, TUBULURE          | 4    | 4    |  |  |                   |
| 23       | 63P-13761-00       | INJECTOR<br>INJECTEUR                           | 4    | 4    |  |  |                   |
| 24       | 68V-1410B-00       | .PACKING KIT<br>.POCHETTE DE JOINTS             | 1    | 1    |  |  |                   |
| 25       | 68V-13766-00       | RUBBER, INJECTOR<br>RONDELLE CAOUTCHOUC         | 4    | 4    |  |  |                   |
| 26       | 63P-1312A-01       | VALVE, CONTROL<br>SOUPAPE, CONTROLE             | 1    | 1    |  |  |                   |
| 27       | 68V-81146-01       | SCREW 2<br>VIS 2                                | 3    | 3    |  |  |                   |



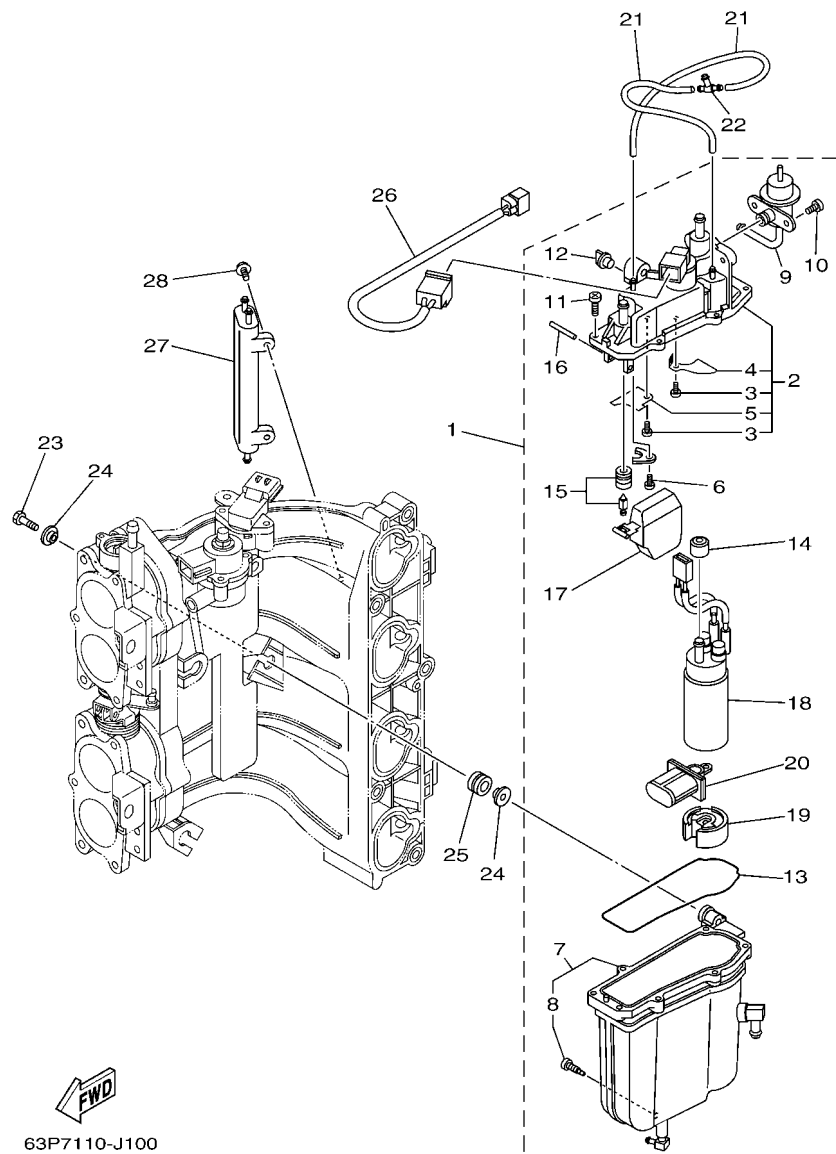


FIG. 10 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-14180-01       | FLOAT CHAMBER ASSY<br>CUVE DE FLOTTEUR                | 1    | 1    |  |  |                   |
| 2        | 63P-14182-00       | .COVER, FLOAT CHAMBER<br>.COUVERCLE, CUVE DE FLOTTEUR | 1    | 1    |  |  |                   |
| 3        | 4SV-24453-00       | .SCREW<br>.VIS                                        | 2    | 2    |  |  |                   |
| 4        | 63P-2411R-00       | .PLATE 1<br>.PLAQUE 1                                 | 1    | 1    |  |  |                   |
| 5        | 63P-2411T-00       | .PLATE 2<br>.PLAQUE 2                                 | 1    | 1    |  |  |                   |
| 6        | 4SV-24453-00       | .SCREW<br>.VIS                                        | 1    | 1    |  |  |                   |
| 7        | 63P-14181-00       | .BODY, FLOAT CHAMBER 1<br>.CORPS, CUVE DE FLOTTEUR 1  | 1    | 1    |  |  |                   |
| 8        | 63P-14191-00       | .PLUG, DRAIN<br>.PLOT, VIDANGE                        | 1    | 1    |  |  |                   |
| 9        | 63P-13906-00       | .REGULATOR, PRESSURE<br>.REGULATEUR DE PRESSION       | 1    | 1    |  |  |                   |
| 10       | 63P-14565-00       | .SCREW<br>.VIS                                        | 2    | 2    |  |  |                   |
| 11       | 63P-14567-00       | .SCREW<br>.VIS                                        | 7    | 7    |  |  |                   |
| 12       | 69J-14225-01       | .CAP<br>.COUVERCLE                                    | 1    | 1    |  |  |                   |
| 13       | 63P-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR    | 1    | 1    |  |  |                   |
| 14       | 68V-13781-10       | .DAMPER, PUMP<br>.AMORTISSEUR, POMPE                  | 1    | 1    |  |  |                   |
| 15       | 63P-14546-00       | .VALVE, NEEDLE<br>.POINTEAU                           | 1    | 1    |  |  |                   |
| 16       | 68V-14386-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                         | 1    | 1    |  |  |                   |
| 17       | 63P-14985-00       | .FLOAT<br>.FLOTTEUR                                   | 1    | 1    |  |  |                   |
| 18       | 63P-13907-02       | .FUEL PUMP COMP.<br>.POMPE A CARBURANT COMP.          | 1    | 1    |  |  |                   |
| 19       | 63P-13784-00       | .COVER, PUMP<br>.COUVERCLE, POMPE                     | 1    | 1    |  |  |                   |
| 20       | 63P-13915-00       | .FILTER<br>.FILTRE                                    | 1    | 1    |  |  |                   |
| 21       | 63P-14148-00       | PIPE<br>DURITE                                        | 2    | 2    |  |  |                   |
| 22       | 69J-24379-00       | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4                | 1    | 1    |  |  |                   |
| 23       | 63P-14777-00       | BOLT<br>BOULON                                        | 3    | 3    |  |  |                   |
| 24       | 69J-13716-00       | COLLAR<br>COLLERETTE                                  | 6    | 6    |  |  |                   |
| 25       | 6BM-13593-00       | DAMPER<br>AMORTISSEUR                                 | 3    | 3    |  |  |                   |
| 26       | 63P-8259L-00       | WIRE HARNESS ASSY 1<br>FAISCEAU DE FILS COMPLET 1     | 1    | 1    |  |  |                   |
| 27       | 69J-21841-02       | COOLER<br>RADIATEUR                                   | 1    | 1    |  |  |                   |



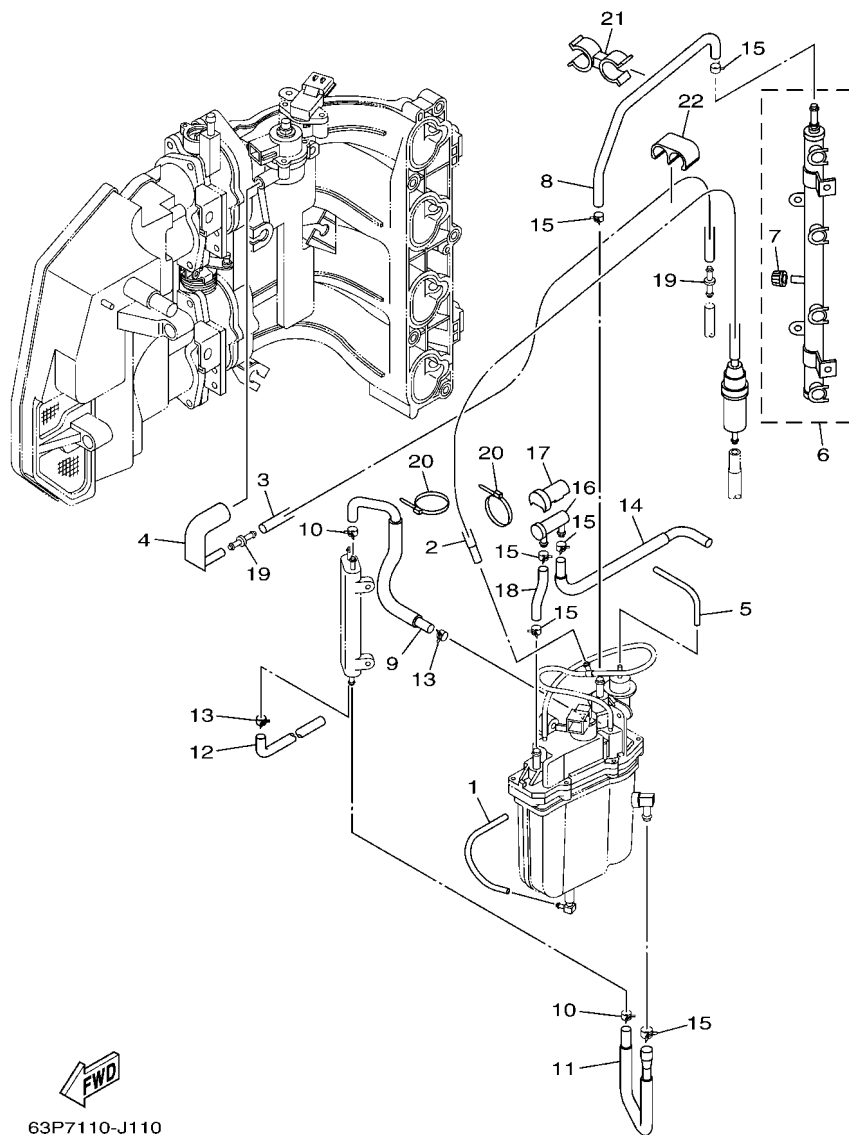


FIG. 11 FUEL INJECTION PUMP 2

POMPE A INJECTEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-14149-00       | PIPE DURITE                                     | 1    | 1    |  |  |                   |
| 2        | 63P-13971-00       | PIPE, FUEL 1 TUBE 1, CARBURANT                  | 1    | 1    |  |  |                   |
| 3        | 63P-13546-00       | HOSE 2 DURITE 2                                 | 1    | 1    |  |  |                   |
| 4        | 63P-13545-00       | HOSE 1 DURITE 1                                 | 1    | 1    |  |  |                   |
| 5        | 63P-13532-10       | HOSE, VACUUM SENSING 3 DURITE 3                 | 1    | 1    |  |  |                   |
| 6        | 63P-13160-00       | DELIVERY PIPE ASSY 1 ENS. TUBE DE REFOULEMENT 1 | 1    | 1    |  |  |                   |
| 7        | 63P-14225-00       | .CAP .COUVERCLE                                 | 1    | 1    |  |  |                   |
| 8        | 63P-13974-20       | PIPE, FUEL 4 TUBE 4, CARBURANT                  | 1    | 1    |  |  |                   |
| 9        | 63P-13976-00       | PIPE, FUEL 6 TUBE 6, CARBURANT                  | 1    | 1    |  |  |                   |
| 10       | 68V-2411M-00       | CLIP JONC                                       | 2    | 2    |  |  |                   |
| 11       | 63P-24317-00       | PIPE 7 DURITE 7                                 | 1    | 1    |  |  |                   |
| 12       | 63P-2247B-00       | HOSE 2 DURITE 2                                 | 1    | 1    |  |  |                   |
| 13       | 68V-24519-00       | CLIP JONC                                       | 2    | 2    |  |  |                   |
| 14       | 63P-24325-00       | PIPE 14 DURITE 14                               | 1    | 1    |  |  |                   |
| 15       | 68V-13577-00       | CLIP AGRAFE                                     | 6    | 6    |  |  |                   |
| 16       | 69J-24501-10       | FILTER, FUEL FILTRE                             | 1    | 1    |  |  |                   |
| 17       | 69J-24599-10       | CAP CAPUCHON                                    | 1    | 1    |  |  |                   |
| 18       | 63P-13975-00       | PIPE, FUEL 5 TUBE 5, CARBURANT                  | 1    | 1    |  |  |                   |
| 19       | 6P2-13758-00       | PIPE, JOINT DURITE                              | 2    | 2    |  |  |                   |
| 20       | 68V-2481H-00       | CLAMP BRIDE                                     | 2    | 2    |  |  |                   |
| 21       | 63P-2417H-00       | CLAMP 1 COLLIER 1                               | 1    | 1    |  |  |                   |
| 22       | 63P-2417J-00       | CLAMP 2 COLLIER 2                               | 1    | 1    |  |  |                   |

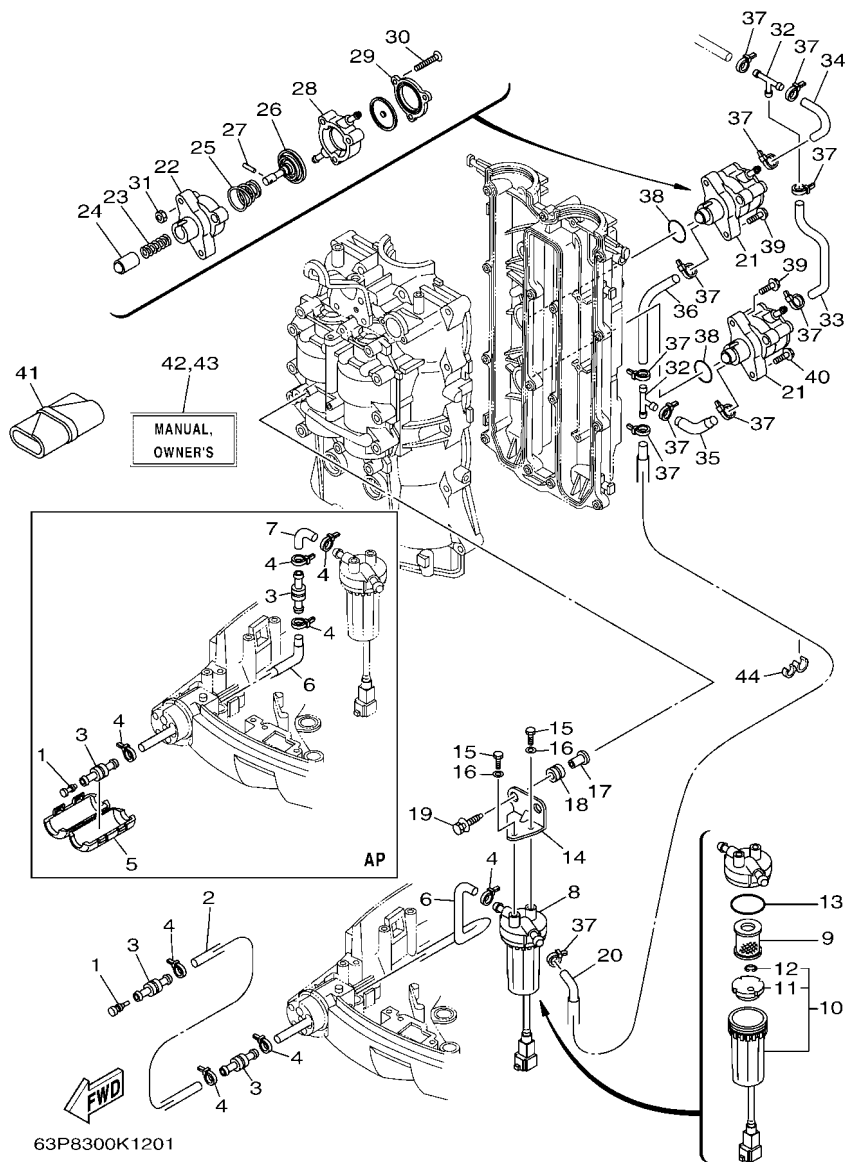


FIG. 12 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 63P8 | 64P8 |  | REMARKS REMARQUES                                        |
|----------|--------------------|--------------------------------------------|------|------|--|----------------------------------------------------------|
| 1        | 689-85547-00       | DAMPER<br>AMORTISSEUR                      | 1    | 1    |  |                                                          |
| 2        | 90445-13511        | HOSE (L2000)<br>DURITE (L2000)             | 1    | 1    |  | FOR EUR,RUS<br>FOR EUR,RUS                               |
| 3        | 6R3-24377-10       | PIPE, JOINT 2<br>DURITE RACCORDEMENT 2     | 2    | 2    |  |                                                          |
| 4        | 90465-11M10        | CLAMP<br>BRIDE                             | 4    | 4    |  |                                                          |
| 5        | 68V-24452-00       | COVER<br>COUVERCLE                         | 1    | 1    |  | AP<br>AP                                                 |
| 6        | 63P-24316-00       | PIPE 6<br>DURITE 6                         | 1    | 1    |  | FOR EUR,RUS<br>FOR EUR,RUS                               |
|          | 63P-24316-10       | PIPE 6<br>DURITE 6                         | 1    | 1    |  | AP<br>AP                                                 |
| 7        | 61A-24311-00       | PIPE, FUEL 1<br>DURITE A ESSENCE           | 1    | 1    |  | AP<br>AP                                                 |
| 8        | 6P3-24560-01       | FILTER ASSY<br>ENS FILTRE                  | 1    | 1    |  |                                                          |
| 9        | 6P3-24563-00       | .ELEMENT, FILTER<br>.ELEMENT, FILTRE       | 1    | 1    |  |                                                          |
| 10       | 6P3-24562-02       | .CUP, FILTER<br>.CUVETTE, FILTRE           | 1    | 1    |  |                                                          |
| 11       | 6P3-24469-00       | .FLOAT, WATER LEVEL<br>.FLOTTEUR           | 1    | 1    |  |                                                          |
| 12       | 6P3-24519-00       | .CLIP<br>.JONC                             | 1    | 1    |  |                                                          |
| 13       | 6P3-24564-00       | .GASKET<br>.JOINT                          | 1    | 1    |  |                                                          |
| 14       | 63P-24566-00       | BRACKET, FILTER<br>SUPPORT, FILTRE         | 1    | 1    |  |                                                          |
| 15       | 97095-06014        | BOLT<br>BOULON                             | 2    | 2    |  |                                                          |
| 16       | 92995-06600        | WASHER<br>RONDELLE                         | 2    | 2    |  |                                                          |
| 17       | 90387-06M60        | COLLAR<br>COLLERETTE                       | 2    | 2    |  |                                                          |
| 18       | 90480-10M23        | GROMMET<br>PASSE-FIL                       | 2    | 2    |  |                                                          |
| 19       | 90119-06071        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2    | 2    |  |                                                          |
| 20       | 63P-24311-10       | PIPE, FUEL 1<br>DURITE A ESSENCE           | 1    | 1    |  | 63P:~1097227, 64P:~1012437<br>63P:~1097227, 64P:~1012437 |
|          | 63P-24311-30       | PIPE, FUEL 1<br>DURITE A ESSENCE           | 1    | 1    |  | 63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~ |
| 21       | 63P-24410-00       | FUEL PUMP ASSY<br>POMPE A ESSENCE          | 2    | 2    |  |                                                          |
| 22       | 68V-24412-00       | .BODY 1<br>.CORPS 1                        | 1    | 1    |  |                                                          |
| 23       | 68V-24454-00       | .SPRING<br>.RESSORT                        | 1    | 1    |  |                                                          |
| 24       | 63P-13131-00       | .PLUNGER<br>.PLONGEUR                      | 1    | 1    |  |                                                          |
| 25       | 63P-24423-00       | .SPRING, DIAPHRAGM<br>.RESSORT, DIAPHRAGME | 1    | 1    |  |                                                          |

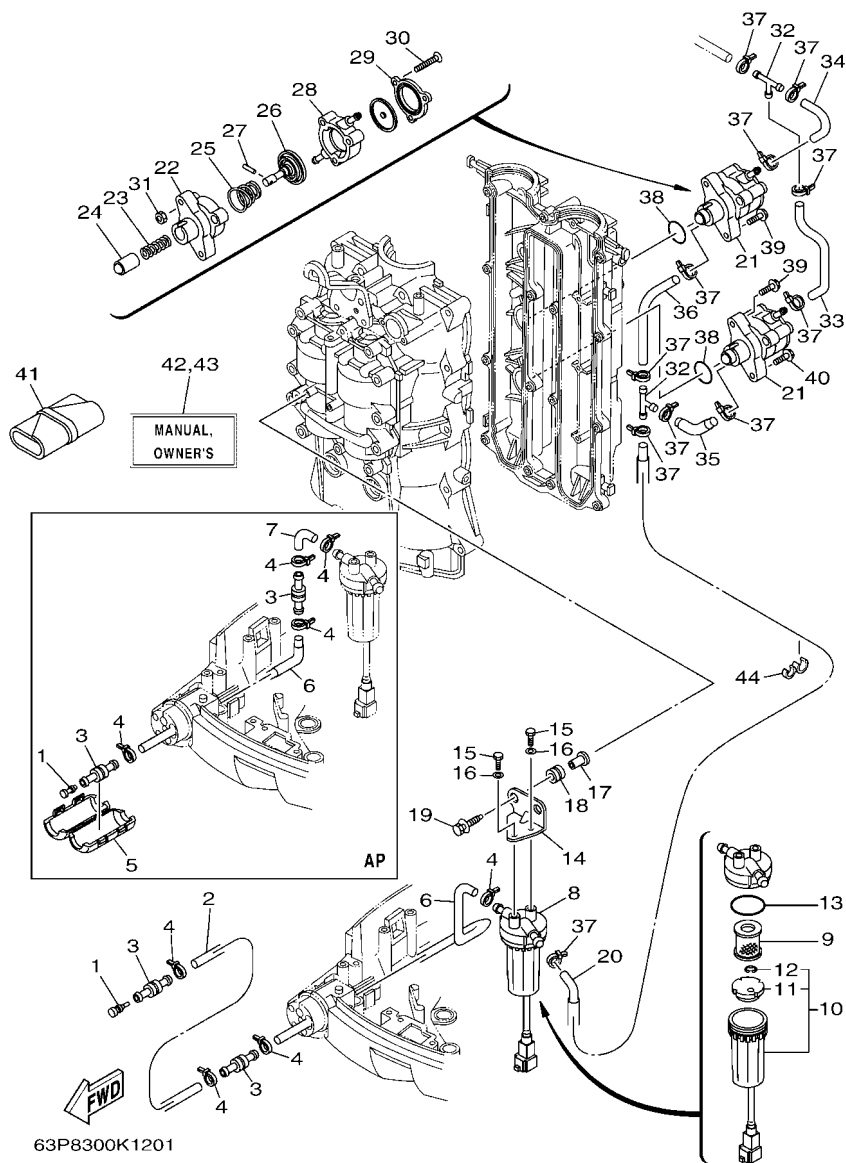
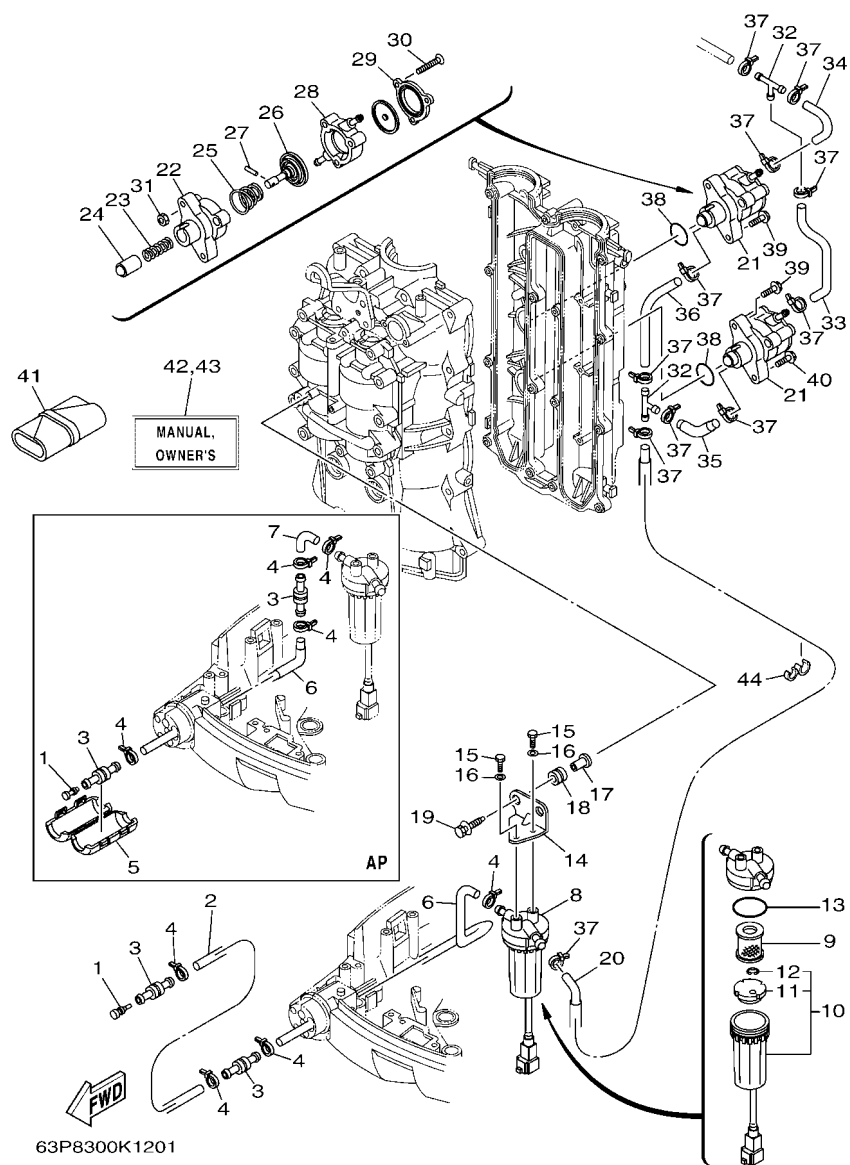


FIG. 12 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 63P8 | 64P8 |  |  | REMARKS REMARQUES  |
|----------|--------------------|--------------------------------------------|------|------|--|--|--------------------|
| 26       | 68V-24411-00       | .DIAPHRAGM<br>.DIAPHRAGME                  | 1    | 1    |  |  |                    |
| 27       | 68V-24374-00       | .PIN<br>.GOUPILLE                          | 1    | 1    |  |  |                    |
| 28       | 68V-24413-00       | .BODY 2<br>.CORPS 2                        | 1    | 1    |  |  |                    |
| 29       | 63P-24414-00       | .BODY 3<br>.CORPS 3                        | 1    | 1    |  |  |                    |
| 30       | 68V-24444-00       | .SCREW<br>.VIS                             | 3    | 3    |  |  |                    |
| 31       | 68V-24149-00       | .NUT<br>.ECROU                             | 3    | 3    |  |  |                    |
| 32       | 6E5-24378-00       | PIPE, JOINT 3<br>DURITE, RACCORDEMENT 3    | 2    | 2    |  |  |                    |
| 33       | 63P-24314-00       | PIPE 4<br>DURITE 4                         | 1    | 1    |  |  |                    |
| 34       | 63P-24315-00       | PIPE 5<br>DURITE 5                         | 1    | 1    |  |  |                    |
| 35       | 63P-24312-10       | PIPE 2<br>DURITE 2                         | 1    | 1    |  |  |                    |
| 36       | 63P-24313-10       | PIPE 3<br>DURITE 3                         | 1    | 1    |  |  |                    |
| 37       | 90465-11M10        | CLAMP<br>BRIDE                             | 11   | 11   |  |  |                    |
| 38       | 93210-30682        | O-RING<br>JOINT TORIQUE                    | 2    | 2    |  |  |                    |
| 39       | 90119-06M83        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3    | 3    |  |  |                    |
| 40       | 90119-06135        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1    | 1    |  |  |                    |
| 41       | 67F-28100-01       | TOOL KIT<br>TROUSSE A OUTILS               | 1    | 1    |  |  | AP<br>AP           |
| 42       | 63P-28199-7A-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (E)<br>UR (E)   |
|          | 63P-28199-7A-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (F)<br>UR (F)   |
|          | 63P-28199-7A-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (ES)<br>UR (ES) |
|          | 63P-28199-7A-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (D)<br>UR (D)   |
|          | 63P-28199-7A-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (NL)<br>UR (NL) |
|          | 63P-28199-7A-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (I)<br>UR (I)   |
| 43       | 63P-28199-8A-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (DK)<br>UR (DK) |
|          | 63P-28199-8A-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (GR)<br>UR (GR) |
|          | 63P-28199-8A-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (P)<br>UR (P)   |
|          | 63P-28199-8A-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (N)<br>UR (N)   |
|          | 63P-28199-8A-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (S)<br>UR (S)   |



**FIG. 12 FUEL 1**

## CARBURANT 1

[illegible]



**FIG. 13 FUEL 2**

## CARBURANT 2

[illegible]

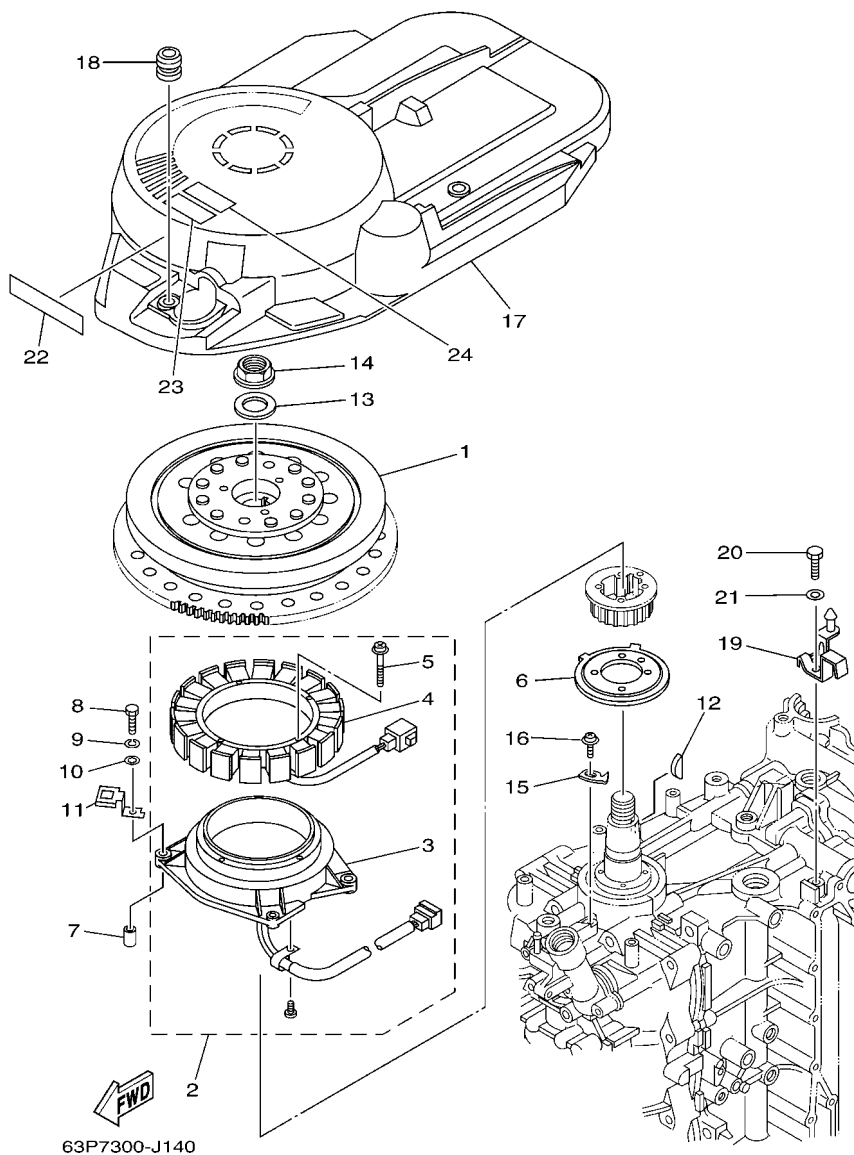
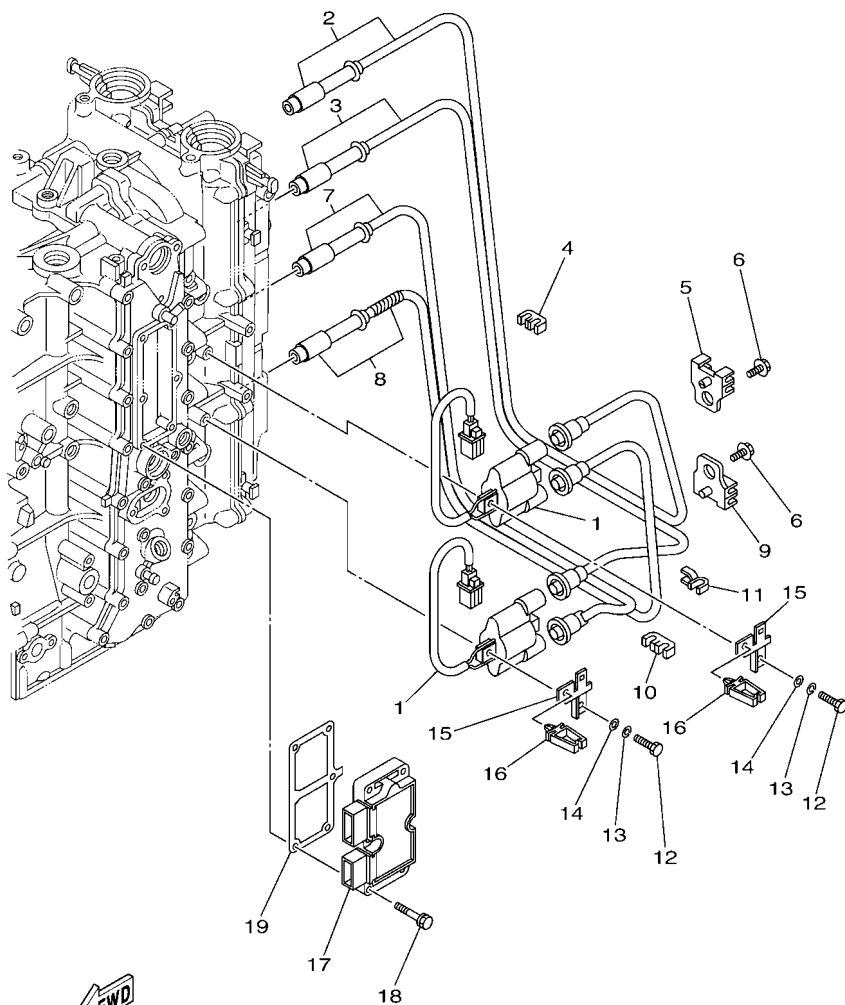


FIG. 14 GENERATOR

GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-81450-00       | ROTOR ASSY<br>ROTOR COMPLET                                | 1    | 1    |  |  |                   |
| 2        | 63P-81460-00       | BASE ASSY<br>ENS. FLASQUE                                  | 1    | 1    |  |  |                   |
| 3        | 63P-85580-00       | .COIL, PULSER<br>.BOBINE, PULSEUR                          | 1    | 1    |  |  |                   |
| 4        | 63P-81410-00       | .STATOR ASSY<br>.STATOR COMPLET                            | 1    | 1    |  |  |                   |
| 5        | 63D-81345-20       | .SCREW, WITH WASHER (M6X30)<br>.VIS, AVEC RONDELLE (M6X30) | 4    | 4    |  |  |                   |
| 6        | 63P-81673-01       | ROTOR<br>ROTOR                                             | 1    | 1    |  |  |                   |
| 7        | 99530-08012        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                         | 2    | 2    |  |  |                   |
| 8        | 97095-06035        | BOLT<br>BOULON                                             | 4    | 4    |  |  |                   |
| 9        | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                         | 4    | 4    |  |  |                   |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                         | 4    | 4    |  |  |                   |
| 11       | 63P-81845-00       | PLATE<br>PLAQUE                                            | 2    | 2    |  |  |                   |
| 12       | 90280-05015        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                       | 1    | 1    |  |  |                   |
| 13       | 90201-24014        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    |  |  |                   |
| 14       | 90179-24002        | NUT<br>ECROU                                               | 1    | 1    |  |  |                   |
| 15       | 6P2-81332-00       | PLATE, TIMING<br>PLATEAU, ALLUMAGE                         | 1    | 1    |  |  |                   |
| 16       | 97985-06210        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 1    | 1    |  |  |                   |
| 17       | 63P-81337-00       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                       | 1    | 1    |  |  |                   |
| 18       | 663-82317-01       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM       | 3    | 3    |  |  |                   |
| 19       | 63P-8132G-00       | PLATE<br>PLAQUE                                            | 1    | 1    |  |  |                   |
| 20       | 97095-06016        | BOLT<br>BOULON                                             | 1    | 1    |  |  |                   |
| 21       | 92995-06600        | WASHER<br>RONDELLE                                         | 1    | 1    |  |  |                   |
| 22       | 63P-13437-62       | MARK, CAUTION<br>MAKER                                     | 1    | 1    |  |  |                   |
| 23       | 6AH-81994-40       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                       | 1    | 1    |  |  |                   |
| 24       | 6AH-81994-50       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                       | 1    | 1    |  |  |                   |



63P7110-J151

FIG. 15 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                                 | 63P8 | 64P8 |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|------------------------------------------------------------|------|------|--|--|--|----------------------|
| 1           | 63P-82310-01          | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE                    | 2    | 2    |  |  |  |                      |
| 2           | 63P-W823A-00          | CORD, HIGH TENSION 1<br>CORDON, HAUTE-TENSION 1            | 1    | 1    |  |  |  |                      |
| 3           | 63P-W823B-00          | CORD, HIGH TENSION 2<br>CORDON, HAUTE-TENSION 2            | 1    | 1    |  |  |  |                      |
| 4           | 67F-82361-00          | CLAMP, CORD<br>COLLIER, CORDON                             | 1    | 1    |  |  |  |                      |
| 5           | 67F-82362-00          | CLAMP, CORD 2<br>COLLIER, CABLE 2                          | 1    | 1    |  |  |  |                      |
| 6           | 90119-06134           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 2    | 2    |  |  |  |                      |
| 7           | 63P-W823C-00          | CORD, HIGH TENSION 3<br>CORDON, HAUTE-TENSION 3            | 1    | 1    |  |  |  |                      |
| 8           | 63P-W823D-00          | CORD, HIGH TENSION 4<br>CORDON, HAUTE TENSION 4            | 1    | 1    |  |  |  |                      |
| 9           | 67F-82362-00          | CLAMP, CORD 2<br>COLLIER, CABLE 2                          | 1    | 1    |  |  |  |                      |
| 10          | 67F-82361-00          | CLAMP, CORD<br>COLLIER, CORDON                             | 1    | 1    |  |  |  |                      |
| 11          | 90464-07M41           | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                      |
| 12          | 97095-06025           | BOLT<br>BOULON                                             | 4    | 4    |  |  |  |                      |
| 13          | 92995-06100           | WASHER, SPRING<br>RONDELLE, GROWER                         | 4    | 4    |  |  |  |                      |
| 14          | 92995-06600           | WASHER<br>RONDELLE                                         | 4    | 4    |  |  |  |                      |
| 15          | 63P-82388-00          | PLATE<br>PLAQUETTE                                         | 2    | 2    |  |  |  |                      |
| 16          | 90464-05141           | CLAMP<br>BRIDE                                             | 2    | 2    |  |  |  |                      |
| 17          | 63P-81960-01          | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT   | 1    | 1    |  |  |  |                      |
| 18          | 90119-06MA4           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 6    | 6    |  |  |  |                      |
| 19          | 63P-81975-00          | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR | 1    | 1    |  |  |  |                      |
|             |                       |                                                            |      |      |  |  |  |                      |
|             |                       |                                                            |      |      |  |  |  |                      |
|             |                       |                                                            |      |      |  |  |  |                      |
|             |                       |                                                            |      |      |  |  |  |                      |

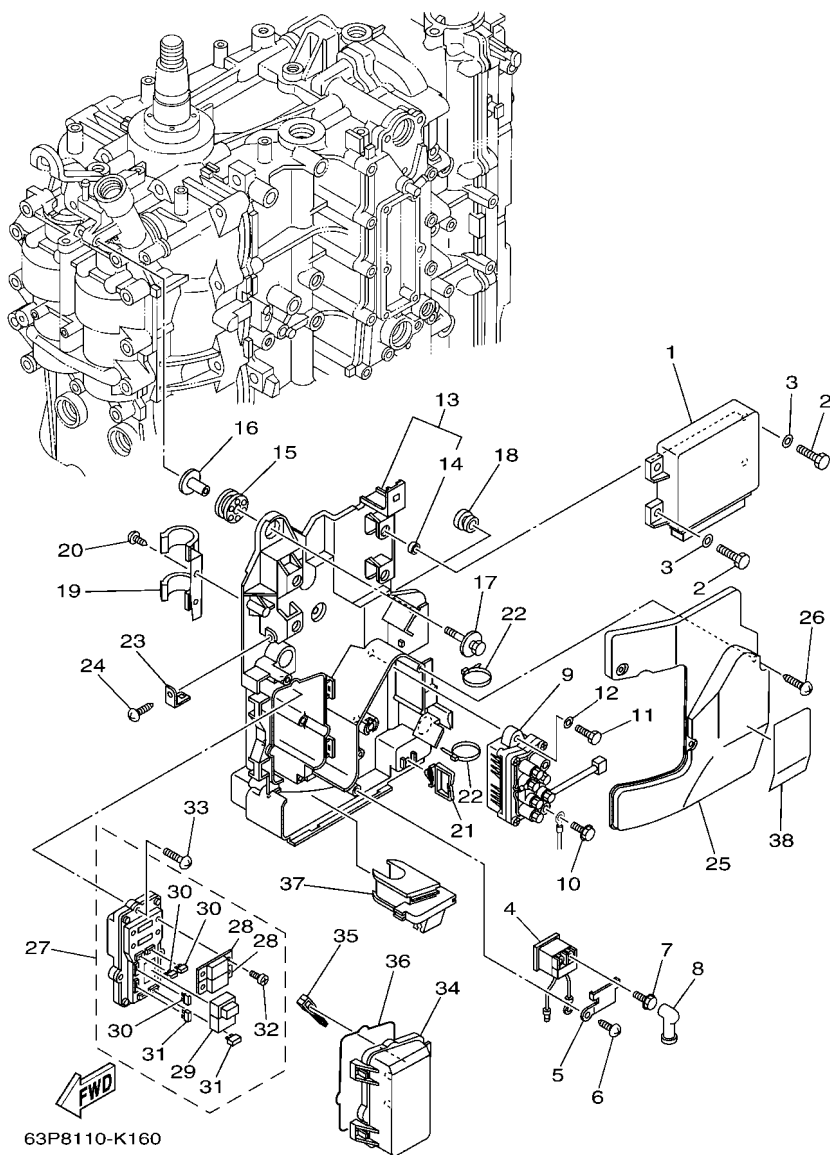
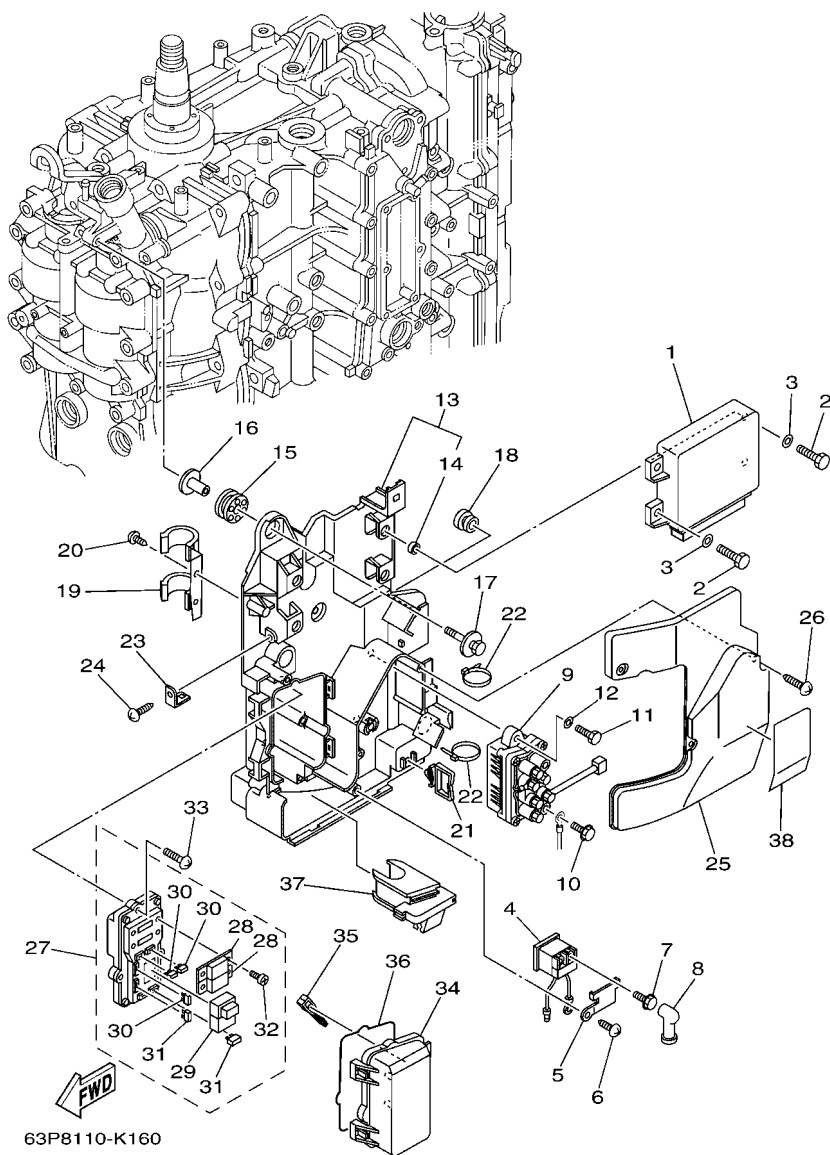


FIG. 16 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 63P8 | 64P8 |  | REMARKS REMARQUES                                                                                                    |
|----------|--------------------|-------------------------------------------------|------|------|--|----------------------------------------------------------------------------------------------------------------------|
| 1        | 63P-8591A-61       | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL     | 1    | 1    |  | 63P:~1097227, 64P:~1012437<br>63P:~1097227, 64P:~1012437<br>63P:1097228~, 64P:1012438~<br>63P:1097228~, 64P:1012438~ |
|          | 63P-8591A-62       | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL     | 1    | 1    |  |                                                                                                                      |
| 2        | 97095-06016        | BOLT<br>BOULON                                  | 4    | 4    |  |                                                                                                                      |
| 3        | 92995-06600        | WASHER<br>RONDELLE                              | 4    | 4    |  |                                                                                                                      |
| 4        | 68V-8194A-00       | RELAY<br>RELAIS                                 | 1    | 1    |  |                                                                                                                      |
| 5        | 68V-81953-00       | STAY, RELAY<br>SUPPORT, RELAIS                  | 1    | 1    |  |                                                                                                                      |
| 6        | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE              | 1    | 1    |  |                                                                                                                      |
| 7        | 97595-06610        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 2    | 2    |  |                                                                                                                      |
| 8        | 6G5-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL              | 2    | 2    |  |                                                                                                                      |
| 9        | 63P-81950-00       | RELAY ASSY<br>RELAIS COMPLET                    | 1    | 1    |  |                                                                                                                      |
| 10       | 97595-06610        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 2    | 2    |  |                                                                                                                      |
| 11       | 97013-06020        | BOLT<br>BOULON                                  | 2    | 2    |  |                                                                                                                      |
| 12       | 92903-06600        | WASHER, PLATE<br>RONDELLE, PLATE                | 2    | 2    |  |                                                                                                                      |
| 13       | 63P-81948-00       | BRACKET<br>SUPPORT                              | 1    | 1    |  |                                                                                                                      |
| 14       | 90387-06010        | .COLLAR<br>.COLLERETTE                          | 4    | 4    |  |                                                                                                                      |
| 15       | 68F-85516-01       | SPACER<br>ENTRETOISE                            | 3    | 3    |  |                                                                                                                      |
| 16       | 90387-06176        | COLLAR<br>COLLERETTE                            | 3    | 3    |  |                                                                                                                      |
| 17       | 68F-85119-00       | BOLT<br>BOULON                                  | 3    | 3    |  |                                                                                                                      |
| 18       | 90480-10627        | GROMMET<br>PASSE-FIL                            | 1    | 1    |  |                                                                                                                      |
| 19       | 63P-82594-00       | CLAMP<br>BRIDE                                  | 1    | 1    |  |                                                                                                                      |
| 20       | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE              | 1    | 1    |  |                                                                                                                      |
| 21       | 90464-23199        | CLAMP<br>BRIDE                                  | 1    | 1    |  |                                                                                                                      |
| 22       | 90465-13M18        | CLAMP<br>BRIDE                                  | 3    | 3    |  |                                                                                                                      |
| 23       | 68V-85548-00       | HOLDER<br>SUPPORT                               | 1    | 1    |  |                                                                                                                      |
| 24       | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE              | 1    | 1    |  |                                                                                                                      |
| 25       | 63P-81942-00       | COVER<br>COUVERCLE                              | 1    | 1    |  |                                                                                                                      |
| 26       | 90169-05M00        | SCREW, TRUSS HEAD TAPPING<br>VIS, TETE FRAISEE  | 3    | 3    |  |                                                                                                                      |



**FIG. 16 ELECTRICAL 2**

## PARTIE ELECTRIQUE 2

[illegible]





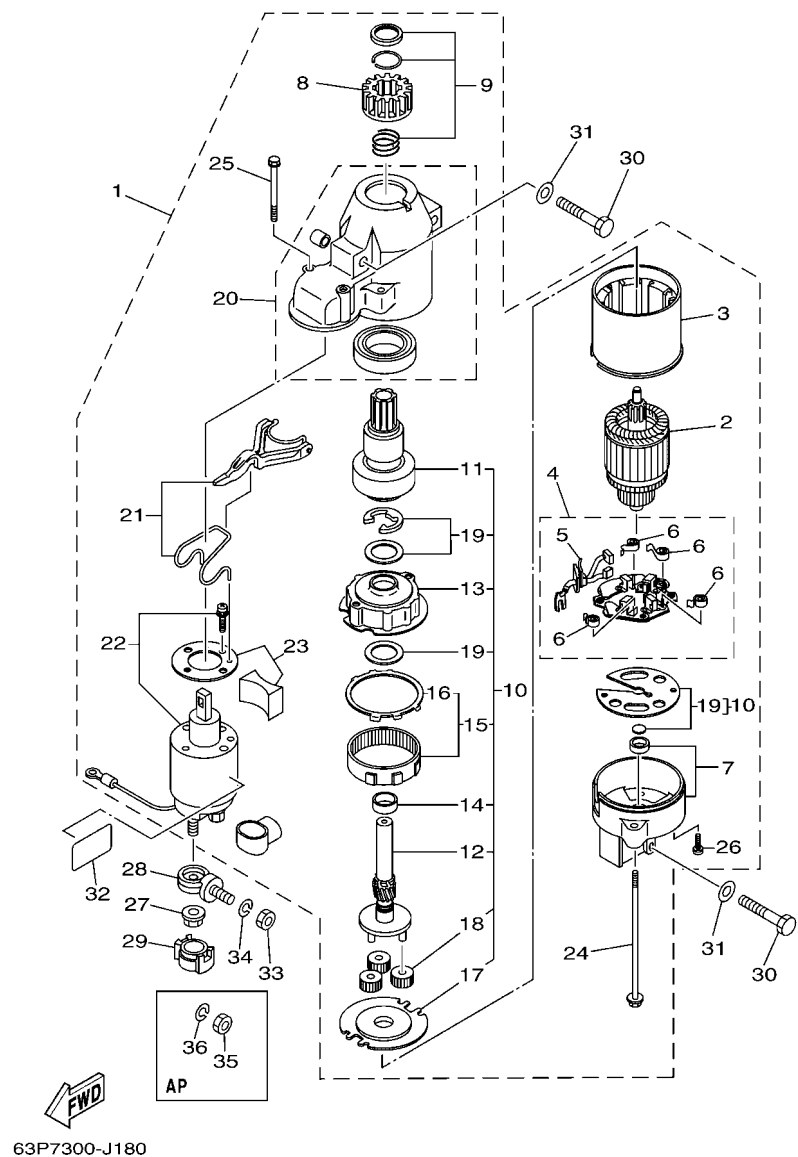


FIG. 18 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6BR-81800-00       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    | 1    |  |  |                   |
| 2        | 67F-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1    | 1    |  |  |                   |
| 3        | 67F-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1    | 1    |  |  |                   |
| 4        | 69J-81840-00       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    | 1    |  |  |                   |
| 5        | 69J-81801-00       | .BRUSH SET<br>.CHARBON                                      | 1    | 1    |  |  |                   |
| 6        | 67F-81813-00       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    | 4    |  |  |                   |
| 7        | 67F-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    | 1    |  |  |                   |
| 8        | 67F-81808-00       | .PINION ASSY<br>.PIGNON                                     | 1    | 1    |  |  |                   |
| 9        | 67F-81857-00       | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1    | 1    |  |  |                   |
| 10       | 67F-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    | 1    |  |  |                   |
| 11       | 67F-81832-00       | .CLUTCH, OVER RUN<br>.EMBRAYAGE, ROUE LIBRE                 | 1    | 1    |  |  |                   |
| 12       | 67F-81836-00       | .SHAFT, PINION<br>.AXE, PIGNON                              | 1    | 1    |  |  |                   |
| 13       | 67F-81821-00       | .BRACKET, CENTER 1<br>.SUPPORT, CENTRE 1                    | 1    | 1    |  |  |                   |
| 14       | 67F-81841-00       | .BEARING<br>.ROULEMENT                                      | 1    | 1    |  |  |                   |
| 15       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1    | 1    |  |  |                   |
| 16       | 67F-8183R-00       | .GASKET<br>.JOINT                                           | 1    | 1    |  |  |                   |
| 17       | 67F-81830-00       | .BRACKET, CENTER 2<br>.SUPPORT, CENTRE 2                    | 1    | 1    |  |  |                   |
| 18       | 60V-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3    | 3    |  |  |                   |
| 19       | 67F-81809-00       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    | 1    |  |  |                   |
| 20       | 69J-81842-00       | .COVER<br>.COUVERCLE                                        | 1    | 1    |  |  |                   |
| 21       | 69J-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1    | 1    |  |  |                   |
| 22       | 63P-81941-00       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1    | 1    |  |  |                   |
| 23       | 69J-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1    | 1    |  |  |                   |
| 24       | 6K7-81826-11       | .BOLT<br>.BOULON                                            | 2    | 2    |  |  |                   |
| 25       | 69J-81828-00       | .BOLT 2<br>.RONDELLE, BUTEE 2                               | 2    | 2    |  |  |                   |
| 26       | 67F-81846-00       | .SCREW<br>.VIS                                              | 2    | 2    |  |  |                   |
| 27       | 90179-08003        | .NUT<br>.ECROU                                              | 1    | 1    |  |  |                   |



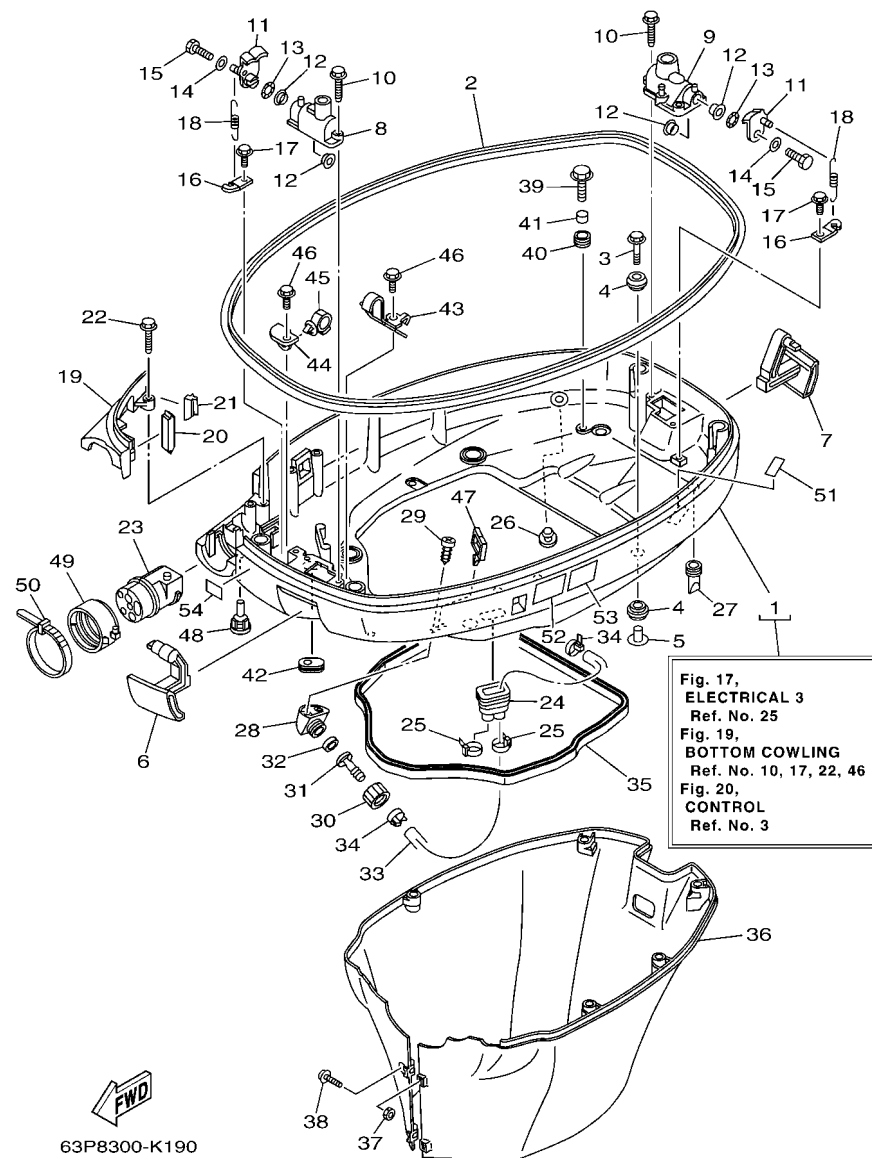


FIG. 19 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-42710-01-8D    | BOTTOM COWLING ASSY<br>ENS. EMBASE         | 1    | 1    |  |  |                   |
| 2        | 63P-42615-00       | SEAL<br>JOINT                              | 1    | 1    |  |  |                   |
| 3        | 90119-08M22        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4    | 4    |  |  |                   |
| 4        | 90480-22M81        | GROMMET<br>PASSE-FIL                       | 8    | 8    |  |  |                   |
| 5        | 90387-08M37        | COLLAR<br>COLLERETTE                       | 4    | 4    |  |  |                   |
| 6        | 63P-42815-00-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                   |
| 7        | 63P-42816-00-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                   |
| 8        | 68F-42828-03-8D    | PLATE, CLAMP<br>PLAQUE, PRESSE             | 1    | 1    |  |  |                   |
| 9        | 63P-42828-00-8D    | PLATE, CLAMP<br>PLAQUE, PRESSE             | 1    | 1    |  |  |                   |
| 10       | 90109-06M82        | BOLT<br>BOULON                             | 4    | 4    |  |  |                   |
| 11       | 63P-42818-01       | LEVER, CLAMP<br>LEVIER, PRESSE             | 2    | 2    |  |  |                   |
| 12       | 90386-15M73        | BUSH<br>DOUILLE                            | 4    | 4    |  |  |                   |
| 13       | 90206-15M18        | WASHER, WAVE<br>RONDELLE, ONDULEE          | 2    | 2    |  |  |                   |
| 14       | 90201-06068        | WASHER, PLATE<br>RONDELLE, PLATE           | 2    | 2    |  |  |                   |
| 15       | 97095-06020        | BOLT<br>BOULON                             | 2    | 2    |  |  |                   |
| 16       | 64D-43144-00       | HOOK, SPRING<br>CROCHET                    | 2    | 2    |  |  |                   |
| 17       | 90109-06M86        | BOLT<br>BOULON                             | 2    | 2    |  |  |                   |
| 18       | 90506-16M34        | SPRING, TENSION<br>RESSORT, TENSION        | 2    | 2    |  |  |                   |
| 19       | 63P-42738-00-8D    | PLATE, FITTING<br>ETRIER                   | 1    | 1    |  |  |                   |
| 20       | 63P-42717-00       | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 1    | 1    |  |  |                   |
| 21       | 63P-42718-00       | RUBBER, SEAL 3<br>JOINT                    | 1    | 1    |  |  |                   |
| 22       | 90109-06M82        | BOLT<br>BOULON                             | 2    | 2    |  |  |                   |
| 23       | 63P-42725-00       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |                   |
| 24       | 6H1-42726-21       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |                   |
| 25       | 90465-11M10        | CLAMP<br>BRIDE                             | 2    | 2    |  |  |                   |
| 26       | 6P2-44391-00       | NIPPLE, HOSE<br>RACCORD D'ESSENCE          | 1    | 1    |  |  |                   |
| 27       | 61A-42717-00       | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 4    | 4    |  |  |                   |

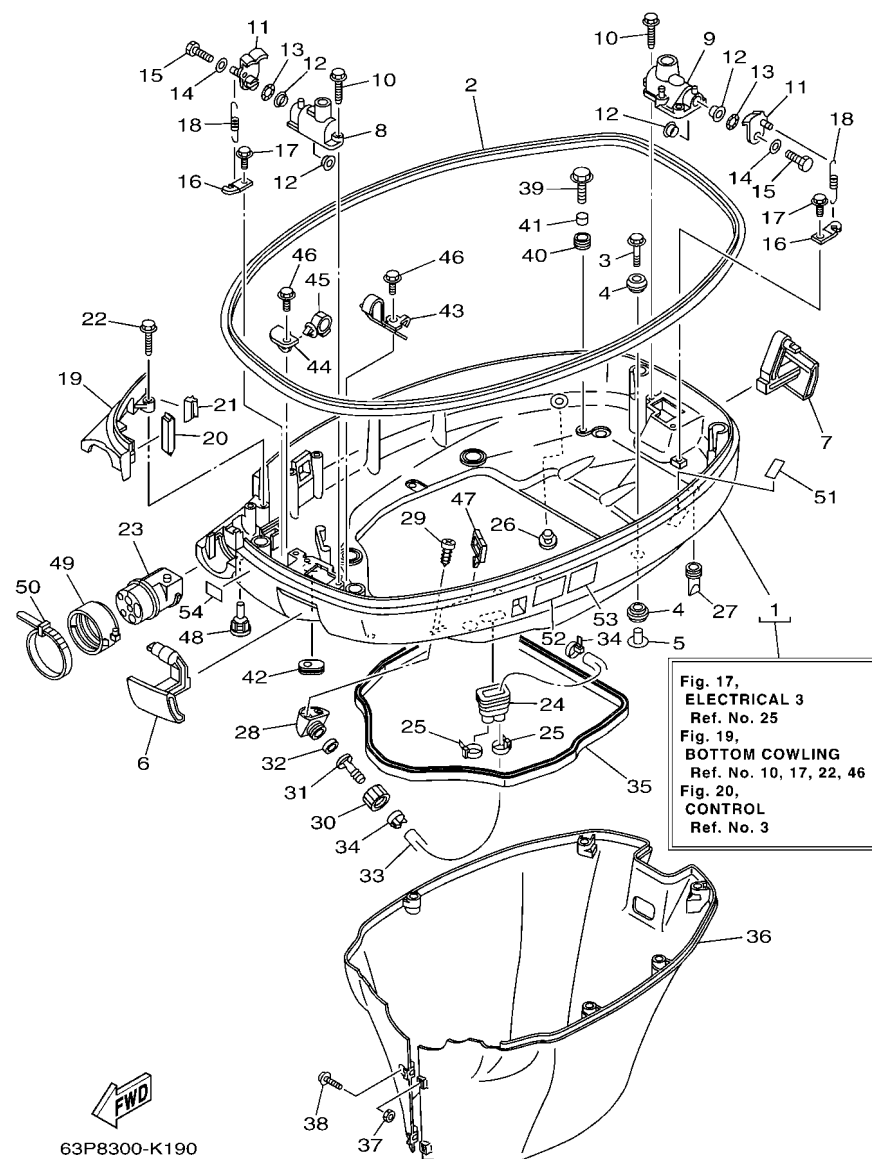


FIG. 19 BOTTOM COWLING

CAPOT INFERIEUR

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                           | 63P8 | 64P8 |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|------------------------------------------------------|------|------|--|--|----------------------|
| 28          | 68T-12572-00          | ADAPTER<br>ADAPTEUR                                  | 1    | 1    |  |  |                      |
| 29          | 97780-60520           | SCREW, TAPPING<br>VIS, TETE BOMBEE                   | 2    | 2    |  |  |                      |
| 30          | 6R3-12581-00          | JOINT, HOSE 1<br>JOINT DE TUYAU                      | 1    | 1    |  |  |                      |
| 31          | 6R3-12582-00          | JOINT, HOSE 2<br>RACCORD DE TUYAU 1                  | 1    | 1    |  |  |                      |
| 32          | 6R3-12583-00          | GASKET, HOSE JOINT<br>JOINT                          | 1    | 1    |  |  |                      |
| 33          | 63P-42541-00          | PIPE 1<br>DURITE 1                                   | 1    | 1    |  |  |                      |
| 34          | 90465-11M10           | CLAMP<br>BRIDE                                       | 2    | 2    |  |  |                      |
| 35          | 63P-42716-00          | RUBBER, SEAL 1<br>JOINT EN CAOUTCHOUC 1              | 1    | 1    |  |  |                      |
| 36          | 63P-42741-01-8D       | APRON<br>CAPOT LATERAL                               | 1    | 1    |  |  |                      |
| 37          | 95380-06600           | NUT, HEXAGON<br>ECROU                                | 2    | 2    |  |  |                      |
| 38          | 90159-06M28           | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE             | 2    | 2    |  |  |                      |
| 39          | 90109-06M80           | BOLT<br>BOULON                                       | 4    | 4    |  |  |                      |
| 40          | 90480-13M24           | GROMMET<br>PASSE-FIL                                 | 4    | 4    |  |  |                      |
| 41          | 90387-06M43           | COLLAR<br>COLLERETTE                                 | 4    | 4    |  |  |                      |
| 42          | 61A-42727-00          | GROMMET<br>PASSE-FIL                                 | 1    | 1    |  |  |                      |
| 43          | 63P-42811-01          | STAY<br>SUPPORT                                      | 1    | 1    |  |  |                      |
| 44          | 63P-42756-00          | STAY, CLAMP<br>SUPPORT, COLLIER                      | 1    | 1    |  |  |                      |
| 45          | 90464-20181           | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                      |
| 46          | 90109-06M86           | BOLT<br>BOULON                                       | 2    | 2    |  |  |                      |
| 47          | 90464-23199           | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                      |
| 48          | 6H4-42748-00          | GROMMET<br>PASSE-FIL                                 | 2    | 2    |  |  |                      |
| 49          | 68F-42753-00          | FASTNER<br>ATTACHE                                   | 1    | 1    |  |  | AP                   |
| 50          | 90464-20258           | CLAMP<br>BRIDE                                       | 1    | 1    |  |  | AP                   |
| 51          | 67F-82377-00          | LABEL<br>ETIQUETTE                                   | 1    | 1    |  |  | AP                   |
| 52          | 6AH-42794-40          | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    | 1    |  |  |                      |
| 53          | 6AH-42794-50          | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    | 1    |  |  |                      |
| 54          | 6AH-81996-00          | MARK<br>MARQUE                                       | 1    | 1    |  |  |                      |

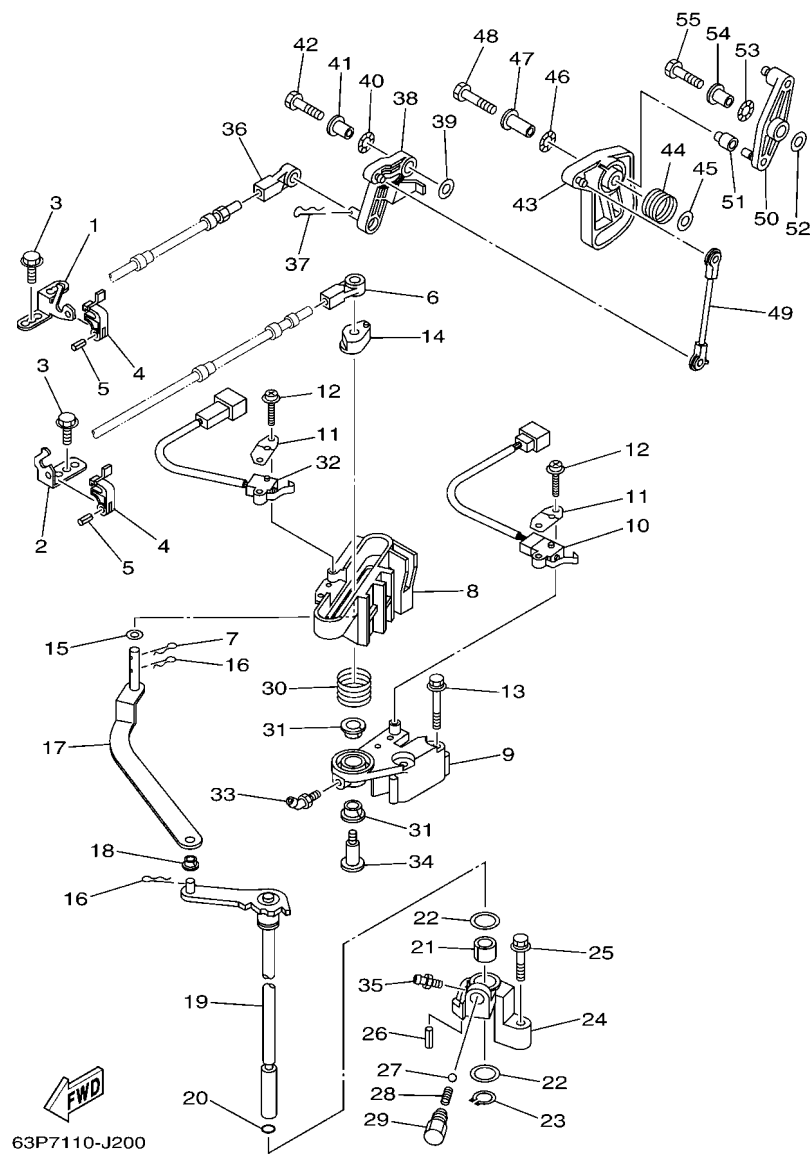
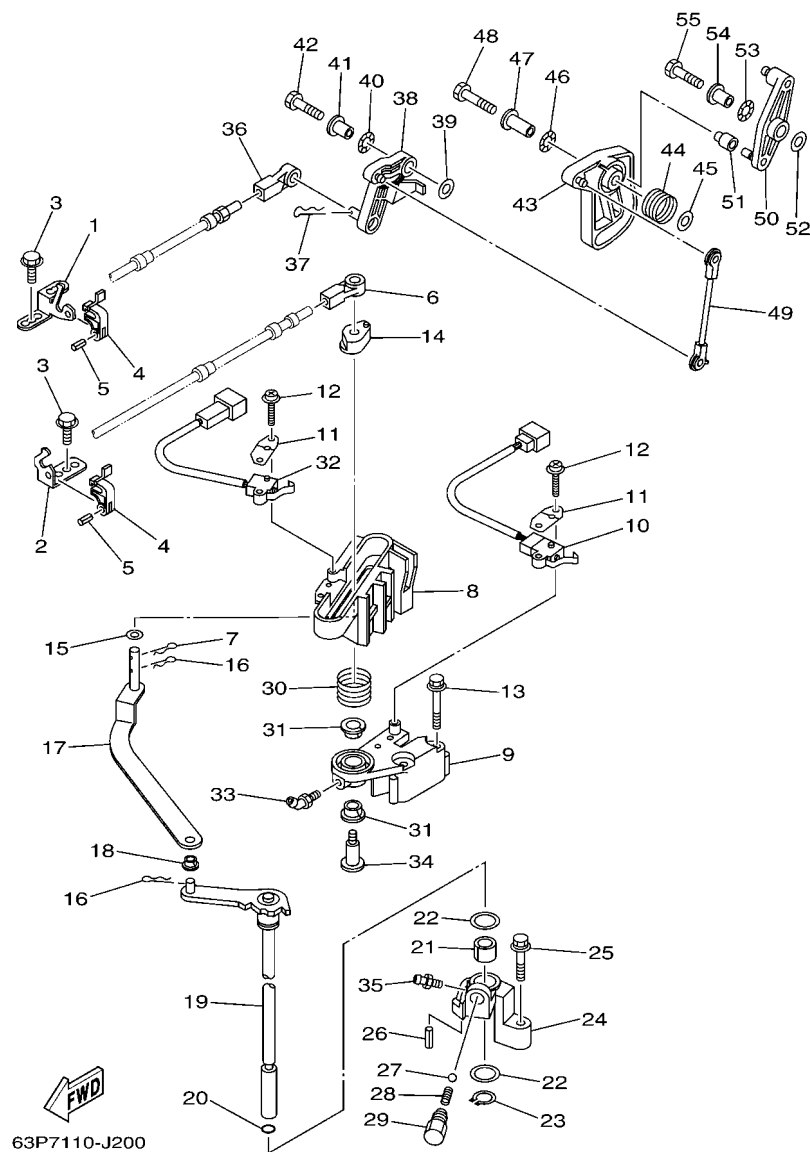


FIG. 20 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-48531-00       | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE | 1    | 1    |  |  |                   |
| 2        | 63P-48532-00       | BRACKET, REMOTE CONTROL 2<br>ETRIER 2, COMMANDE A DISTANCE | 1    | 1    |  |  |                   |
| 3        | 90109-06M86        | BOLT<br>BOULON                                             | 3    | 3    |  |  |                   |
| 4        | 63P-48538-00       | CLAMP, CABLE 1<br>COLLIER                                  | 2    | 2    |  |  |                   |
| 5        | 91690-30010        | PIN, SPRING<br>AGRAFFE                                     | 2    | 2    |  |  |                   |
| 6        | 6E5-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                   | 1    | 1    |  |  |                   |
| 7        | 90468-18008        | CLIP<br>JONC                                               | 1    | 1    |  |  |                   |
| 8        | 63P-44176-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |                   |
| 9        | 63P-44117-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |                   |
| 10       | 69J-8259F-00       | SWITCH ASSY<br>COMMUTATEUR                                 | 1    | 1    |  |  |                   |
| 11       | 61A-82588-01       | PLATE<br>PLAQUE                                            | 2    | 2    |  |  |                   |
| 12       | 97985-04116        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 4    | 4    |  |  |                   |
| 13       | 97595-06550        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVEC RONDELLE           | 2    | 2    |  |  |                   |
| 14       | 63P-44122-00       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE    | 1    | 1    |  |  |                   |
| 15       | 90202-08M20        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    |  |  |                   |
| 16       | 90468-18008        | CLIP<br>JONC                                               | 2    | 2    |  |  |                   |
| 17       | 63P-44121-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION               | 1    | 1    |  |  |                   |
| 18       | 90386-06M12        | BUSH<br>DOUILLE                                            | 1    | 1    |  |  |                   |
| 19       | 63P-44120-00       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE               | 1    | 1    |  |  |                   |
| 20       | 93210-09165        | O-RING<br>JOINT TORIQUE                                    | 1    | 1    |  |  |                   |
| 21       | 90386-16M66        | BUSH<br>DOUILLE                                            | 1    | 1    |  |  |                   |
| 22       | 90202-16061        | WASHER, PLATE<br>RONDELLE, PLATE                           | 2    | 2    |  |  |                   |
| 23       | 93410-16006        | CIRCLIP<br>CLIPS                                           | 1    | 1    |  |  |                   |
| 24       | 63P-44118-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |                   |
| 25       | 97575-06535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVEC RONDELLE           | 1    | 1    |  |  |                   |
| 26       | 91690-30010        | PIN, SPRING<br>AGRAFFE                                     | 1    | 1    |  |  |                   |
| 27       | 93501-04M02        | BALL<br>BILLE                                              | 1    | 1    |  |  |                   |



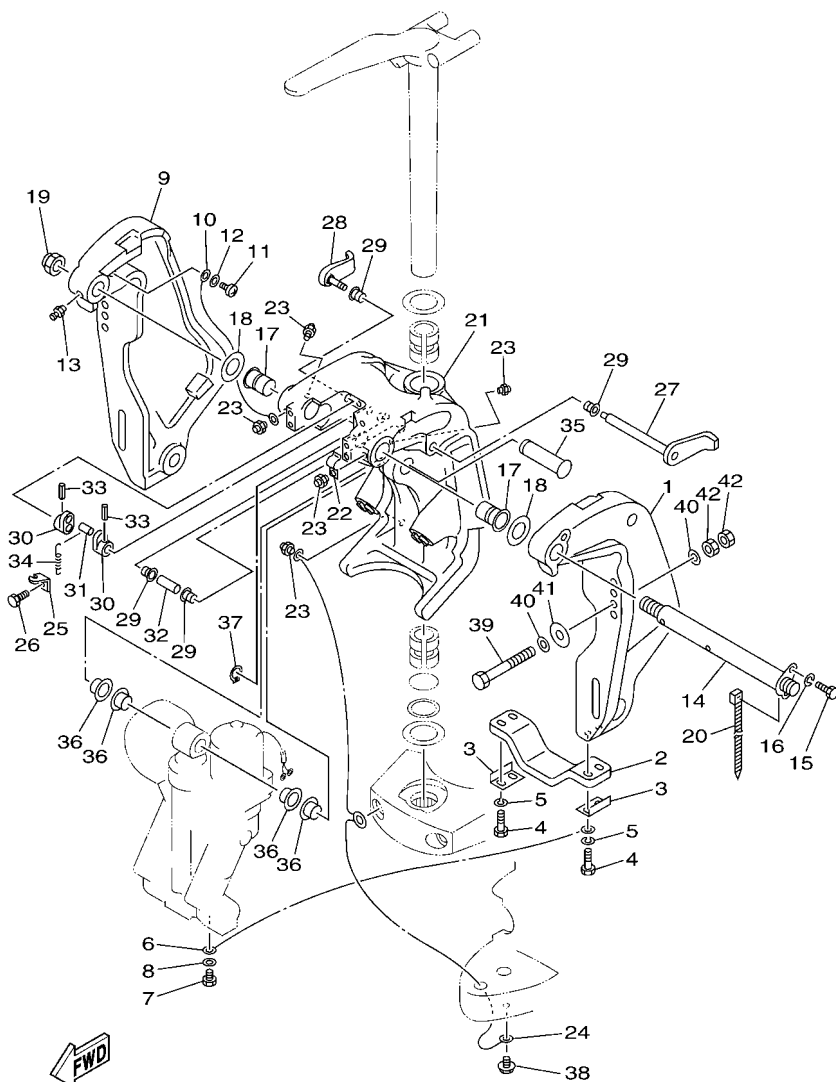
63P7110-J200

FIG. 20 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 28       | 90501-12082        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION            | 1    | 1    |  |  |                   |
| 29       | 648-42715-00       | BUSHING<br>COUSSINET                                   | 1    | 1    |  |  |                   |
| 30       | 90508-20M31        | SPRING, TORSION<br>RESSORT, TORSION                    | 1    | 1    |  |  |                   |
| 31       | 90386-12069        | BUSH<br>DOUILLE                                        | 2    | 2    |  |  |                   |
| 32       | 60V-8259F-00       | SWITCH ASSY<br>COMMUTATEUR                             | 1    | 1    |  |  |                   |
| 33       | 93700-06M01        | NIPPLE, GREASE<br>PION                                 | 1    | 1    |  |  |                   |
| 34       | 90109-08019        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 35       | 93700-06M03        | NIPPLE, GREASE<br>PION                                 | 1    | 1    |  |  |                   |
| 36       | 6E5-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE               | 1    | 1    |  |  |                   |
| 37       | 90468-18008        | CLIP<br>JONC                                           | 1    | 1    |  |  |                   |
| 38       | 63P-42154-00       | LEVER, THROTTLE CONTROL<br>LEVIER DE COMMANDE D'AVANCE | 1    | 1    |  |  |                   |
| 39       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 40       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |                   |
| 41       | 90387-06M29        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |                   |
| 42       | 97095-06025        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 43       | 63P-41213-00       | CAM, ACCEL.<br>CAME, ACCELERATION                      | 1    | 1    |  |  |                   |
| 44       | 69J-44135-00       | SPRING<br>RESSORT                                      | 1    | 1    |  |  |                   |
| 45       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 46       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |                   |
| 47       | 90387-06M82        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |                   |
| 48       | 97095-06035        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 49       | 63P-41237-00       | JOINT, LINK<br>RACCORD                                 | 1    | 1    |  |  |                   |
| 50       | 63P-42157-00       | LEVER, THROTTLE<br>LEVIER DE AVANCE                    | 1    | 1    |  |  |                   |
| 51       | 68V-42171-00       | BUSHING<br>COUSSINET                                   | 1    | 1    |  |  |                   |
| 52       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 53       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |                   |
| 54       | 90387-06M29        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |                   |





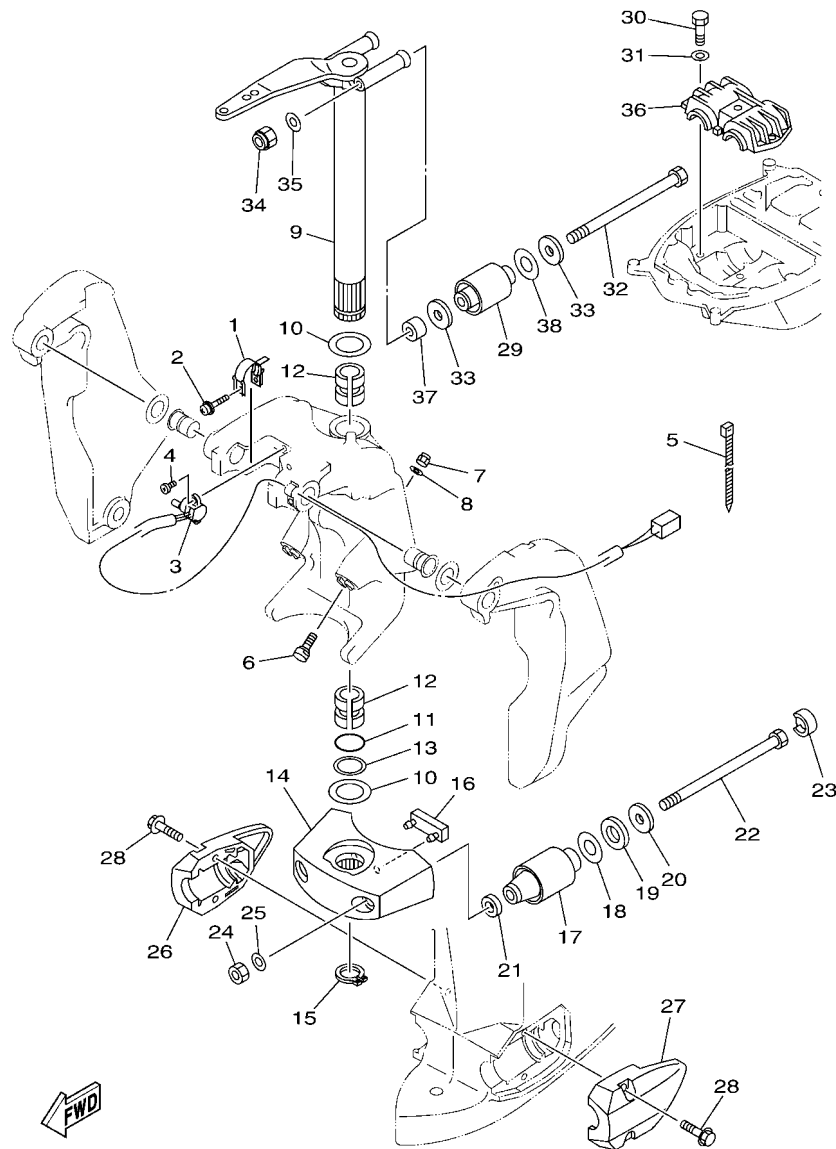
63P8110-K210

FIG. 21 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 64E-43111-02-8D    | BRACKET, CLAMP 1<br>PRESSE 1                         | 1    | 1    |  |  |                   |
| 2        | 6G5-45251-02       | ANODE<br>ANODE                                       | 1    | 1    |  |  |                   |
| 3        | 6G5-44526-00       | PLATE<br>PLAQUE                                      | 2    | 2    |  |  |                   |
| 4        | 97095-06030        | BOLT<br>BOULON                                       | 4    | 4    |  |  |                   |
| 5        | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                   | 4    | 4    |  |  |                   |
| 6        | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                                | 1    | 1    |  |  |                   |
| 7        | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                   |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                   | 1    | 1    |  |  |                   |
| 9        | 64E-43112-02-8D    | BRACKET, CLAMP 2<br>PRESSE 2                         | 1    | 1    |  |  |                   |
| 10       | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                                | 1    | 1    |  |  |                   |
| 11       | 97885-06012        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                    | 1    | 1    |  |  |                   |
| 12       | 92995-06600        | WASHER<br>RONDELLE                                   | 1    | 1    |  |  |                   |
| 13       | 93700-06M03        | NIPPLE, GREASE<br>PION                               | 1    | 1    |  |  |                   |
| 14       | 64E-43131-01       | BOLT, CLAMP BRACKET<br>BOULON, PRESSE                | 1    | 1    |  |  |                   |
| 15       | 97095-08020        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                   |
| 16       | 92995-08100        | WASHER<br>RONDELLE                                   | 1    | 1    |  |  |                   |
| 17       | 90386-25M31        | BUSH<br>DOUILLE                                      | 2    | 2    |  |  |                   |
| 18       | 90201-26M59        | WASHER, PLATE<br>RONDELLE, PLATE                     | 2    | 2    |  |  |                   |
| 19       | 90185-22M11        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT            | 1    | 1    |  |  |                   |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                   |
| 21       | 64E-43311-10-8D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1                | 1    | 1    |  |  |                   |
| 22       | 90465-08M63        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                   |
| 23       | 93700-06M03        | NIPPLE, GREASE<br>PION                               | 5    | 5    |  |  |                   |
| 24       | 66K-82149-00       | WIRE, LEAD 3<br>FIL 3                                | 1    | 1    |  |  |                   |
| 25       | 6G5-43144-00       | HOOK, SPRING<br>CROCHET                              | 1    | 1    |  |  |                   |
| 26       | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                   |
| 27       | 6G5-43181-02       | LEVER, TILT STOP 1<br>LEVIER VERROUILLAGE RELEVAGE 1 | 1    | 1    |  |  |                   |





63P6110-H220

FIG. 22 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 63P8 | 64P8 |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|--|-------------------|
| 1        | 64E-43139-10       | CAM, TRIM SENDER VILEBREQUIN TRUM                            | 1    | 1    |  |                   |
| 2        | 90159-05059        | SCREW, WITH WASHER VIS, AVEC RONDELLE                        | 1    | 1    |  |                   |
| 3        | 67H-83672-01       | TRIM SENDER INCLINER RACCORD                                 | 1    | 1    |  |                   |
| 4        | 97885-06016        | SCREW, PAN HEAD VIS, A ENCOCHE                               | 2    | 2    |  |                   |
| 5        | 90465-11M10        | CLAMP BRIDE                                                  | 3    | 3    |  |                   |
| 6        | 63P-43376-00       | BOLT, THRUST RECEIVER BOULON                                 | 2    | 2    |  |                   |
| 7        | 95780-10300        | NUT, FLANGE ECROU                                            | 2    | 2    |  |                   |
| 8        | 92995-10600        | WASHER RONDELLE                                              | 2    | 2    |  |                   |
| 9        | 66K-42510-02-8D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)               | 1    | 1    |  |                   |
| 10       | 90201-38M60        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |                   |
| 11       | 93210-37MH7        | O-RING JOINT TORIQUE                                         | 1    | 1    |  |                   |
| 12       | 90386-38M32        | BUSH DOUILLE                                                 | 2    | 2    |  |                   |
| 13       | 90202-40M47        | WASHER, PLATE RONDELLE, PLATE                                | 1    | 1    |  |                   |
| 14       | 68V-44551-00-8D    | HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR | 1    | 1    |  |                   |
| 15       | 93410-37M04        | CIRCLIP CLIPS                                                | 1    | 1    |  |                   |
| 16       | 61A-44575-00       | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR            | 1    | 1    |  |                   |
| 17       | 60V-44555-00       | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL      | 2    | 2    |  | L(20.3")          |
|          | 63P-44555-00       | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL      | 2    | 2    |  | X(25.3")          |
| 18       | 90201-35008        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  | X(25.3")          |
| 19       | 90202-32M19        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |                   |
| 20       | 90201-16M55        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |                   |
| 21       | 90201-15M58        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |                   |
| 22       | 90109-14007        | BOLT BOULON                                                  | 2    | 2    |  |                   |
| 23       | 69J-44533-00       | DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFÉRIEU    | 2    | 2    |  |                   |
| 24       | 95380-14600        | NUT ECROU                                                    | 2    | 2    |  |                   |
| 25       | 92995-14600        | WASHER RONDELLE                                              | 2    | 2    |  |                   |
| 26       | 63P-44553-00-8D    | COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEU            | 1    | 1    |  |                   |



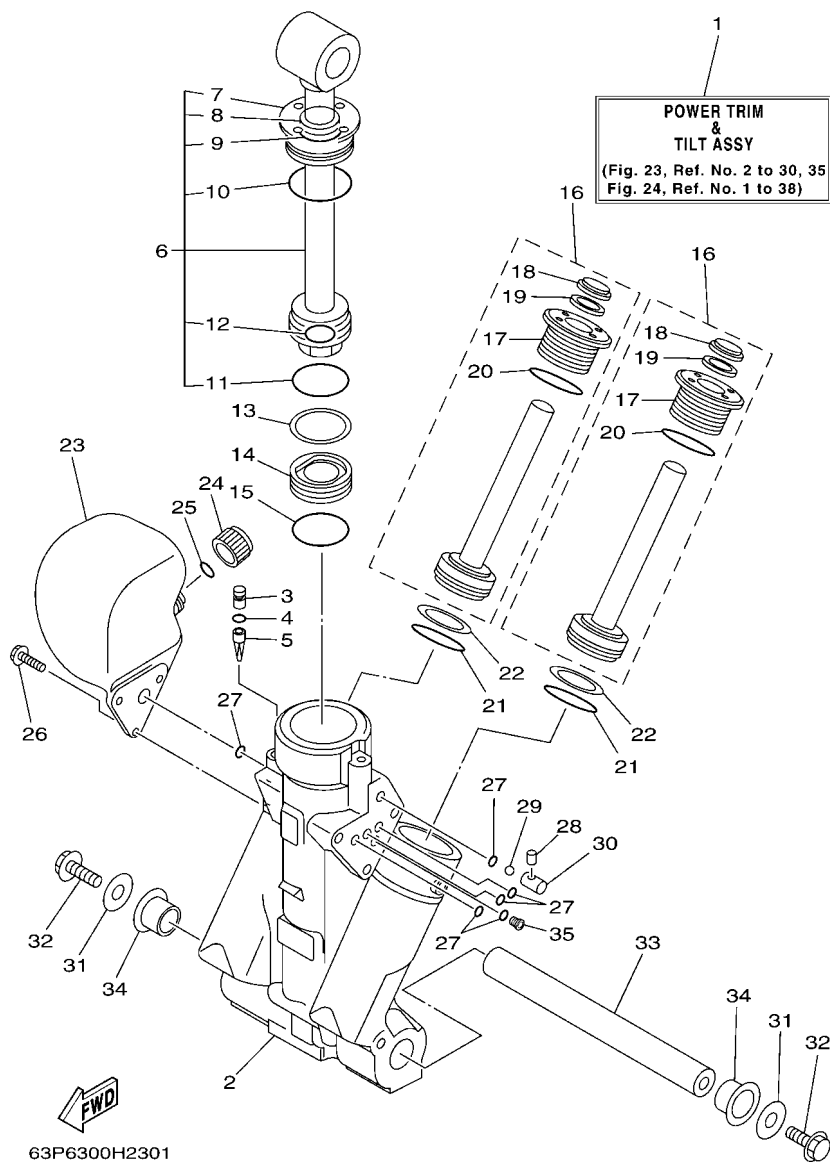
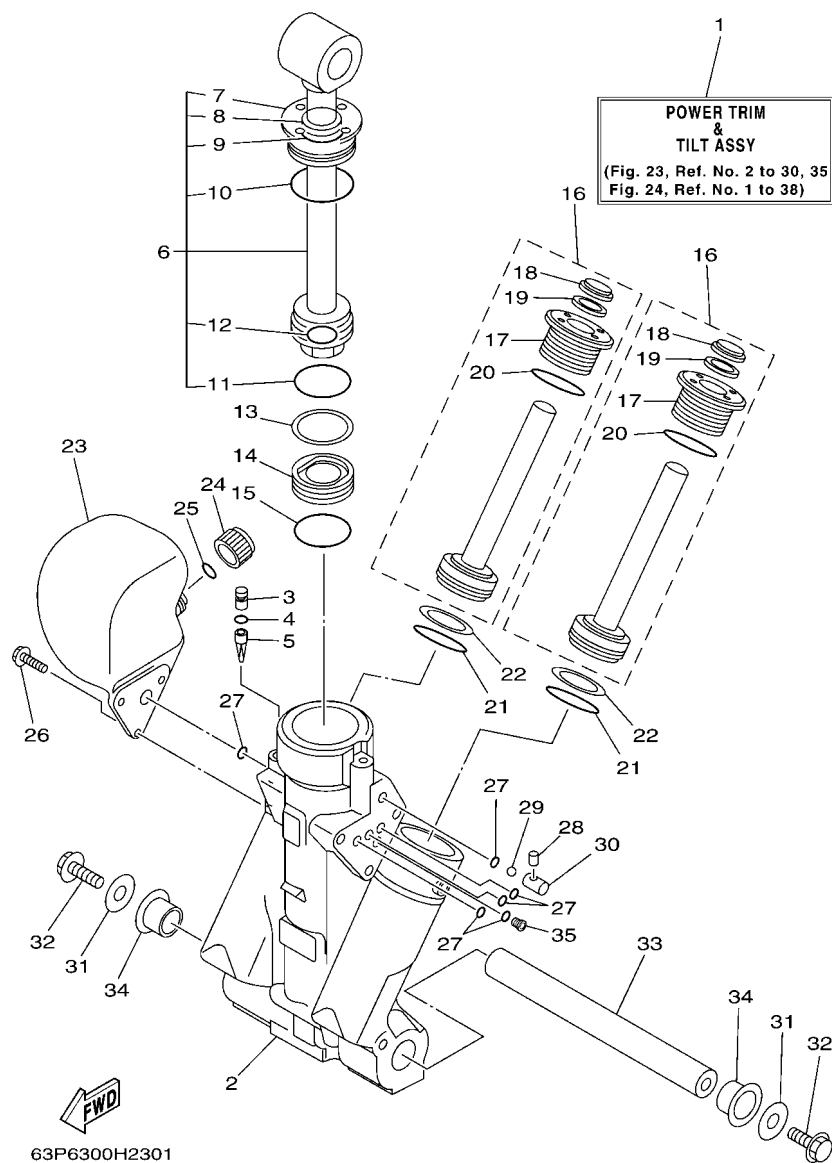


FIG. 23 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-43800-03       | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1    | 1    |  |  |                   |
| 2        | 64E-43825-03       | HOUSING, TRIM & TILT<br>CARTER                           | 1    | 1    |  |  |                   |
| 3        | 6AW-4388J-00       | PLUG 2<br>BOUCHON 2                                      | 1    | 1    |  |  |                   |
| 4        | 93210-10M74        | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 5        | 64E-43817-00       | FILTER 2<br>FILTRE 2                                     | 1    | 1    |  |  |                   |
| 6        | 63P-43810-02       | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS   | 1    | 1    |  |  |                   |
| 7        | 64E-43811-02       | .SCREW, CYLINDER END<br>.VIS, CYLINDRE RACCORD           | 1    | 1    |  |  |                   |
| 8        | 64E-43898-00       | .SEAL, DUST 2<br>.JOINT ANTI-PUSSIÈRE                    | 1    | 1    |  |  |                   |
| 9        | 64E-43867-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 10       | 64E-43866-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 11       | 6E5-43862-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 12       | 64E-43883-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 13       | 6E5-43872-00       | RING, BACK UP<br>RESSORT                                 | 1    | 1    |  |  |                   |
| 14       | 6E5-43814-02       | PISTON, FREE<br>PISTON                                   | 1    | 1    |  |  |                   |
| 15       | 6E5-43862-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 16       | 64E-43820-02       | TRIM PISTON SUB ASSY<br>PARER PISTON AUXILIAIRE (ENS.)   | 2    | 2    |  |  |                   |
| 17       | 64E-43821-02       | .SCREW, TRIM CYLINDER END<br>.VIS                        | 1    | 1    |  |  |                   |
| 18       | 64E-43822-00       | .SEAL, TRIM DUST<br>.JOINT                               | 1    | 1    |  |  |                   |
| 19       | 64E-4384J-00       | .SEAL, TRIM DOWN<br>.JOINT                               | 1    | 1    |  |  |                   |
| 20       | 6G5-43864-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 21       | 6E5-43864-00       | O-RING<br>JOINT TORIQUE                                  | 2    | 2    |  |  |                   |
| 22       | 6E5-43874-01       | RING, BACK UP<br>RESSORT                                 | 2    | 2    |  |  |                   |
| 23       | 64E-43828-01       | BODY, RESERVOIR<br>CORPS                                 | 1    | 1    |  |  |                   |
| 24       | 64E-43829-01       | PLUG, RESERVOIR<br>BOUCHON                               | 1    | 1    |  |  |                   |
| 25       | 64E-43897-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 26       | 64E-4388E-01       | BOLT .SCREW (L:14MM)<br>VIS (L:14MM)                     | 3    | 3    |  |  |                   |
| 27       | 64E-43869-00       | O-RING<br>JOINT TORIQUE                                  | 6    | 6    |  |  |                   |



**FIG. 23 POWER TRIM & TILT ASSY 1**

[illegible]

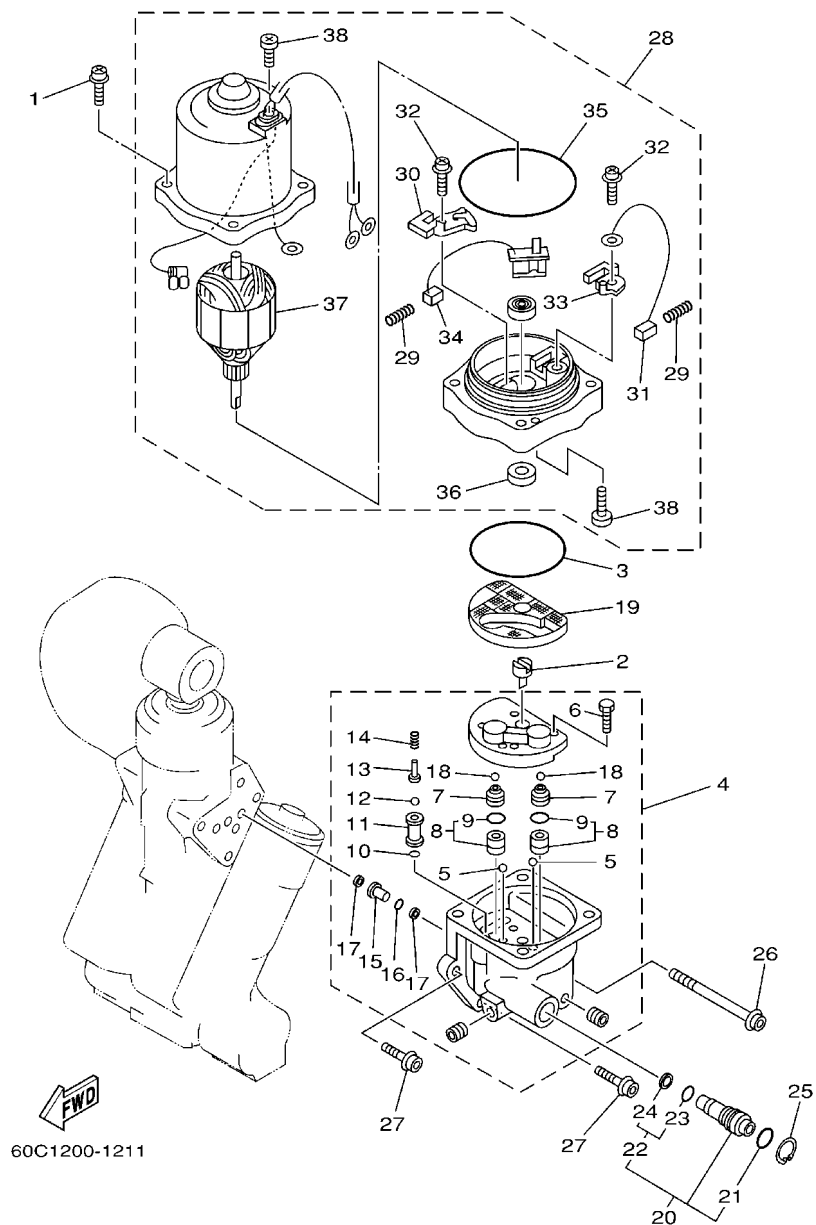


FIG. 24 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 64E-4388E-11       | BOLT ,SCREW (L:34.7MM)<br>VIS (L:34.7MM)        | 4    | 4    |  |  |                   |
| 2        | 64E-43831-00       | CONNECTOR, SHAFT<br>RACCORD                     | 1    | 1    |  |  |                   |
| 3        | 64E-43868-00       | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 4        | 64E-43830-01       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.)         | 1    | 1    |  |  |                   |
| 5        | 72X-43858-00       | .BALL<br>.BILLE                                 | 2    | 2    |  |  |                   |
| 6        | 64E-43843-00       | .SCREW, VALVE LOCK<br>.VIS                      | 4    | 4    |  |  |                   |
| 7        | 6AW-43841-00       | .PISTON, SHUTTLE<br>.PISTON                     | 2    | 2    |  |  |                   |
| 8        | 64E-43802-00       | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.)    | 2    | 2    |  |  |                   |
| 9        | 6E5-43896-00       | ..O-RING<br>..JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 10       | 6G5-43863-00       | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 11       | 64E-43851-00       | .SEAT, RELIEF VALVE<br>.SIEGE                   | 1    | 1    |  |  |                   |
| 12       | 64E-43858-00       | .BALL<br>.BILLE                                 | 1    | 1    |  |  |                   |
| 13       | 64E-43859-00       | .PIN, VALVE SUPPORT<br>.GOUPILLE                | 1    | 1    |  |  |                   |
| 14       | 64E-43855-00       | .SPRING, UP RELIEF<br>.RESSORT                  | 1    | 1    |  |  |                   |
| 15       | 64E-43850-00       | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.)    | 1    | 1    |  |  |                   |
| 16       | 64E-43865-00       | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 17       | 64E-43816-00       | .FILTER 1<br>.FILTRE 1                          | 2    | 2    |  |  |                   |
| 18       | 6AW-43858-00       | .BALL<br>.BILLE                                 | 2    | 2    |  |  |                   |
| 19       | 64E-43817-11       | FILTER 2<br>FILTRE 2                            | 1    | 1    |  |  |                   |
| 20       | 64E-43860-01       | MANUAL VALVE SUB-ASSY<br>SOUPAPE, MANUEL (ENS.) | 1    | 1    |  |  |                   |
| 21       | 72X-85075-L0       | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 22       | 64E-43827-00       | .RING SET<br>.BILLE                             | 1    | 1    |  |  |                   |
| 23       | 64E-4387A-00       | ..O-RING<br>..JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 24       | 64E-43873-00       | ..RING, BACK UP<br>..RESSORT                    | 1    | 1    |  |  |                   |
| 25       | 6AW-43875-00       | RING, SNAP<br>RESSORT                           | 1    | 1    |  |  |                   |
| 26       | 64E-43879-11       | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 1    | 1    |  |  |                   |
| 27       | 64E-43879-01       | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 2    | 2    |  |  |                   |



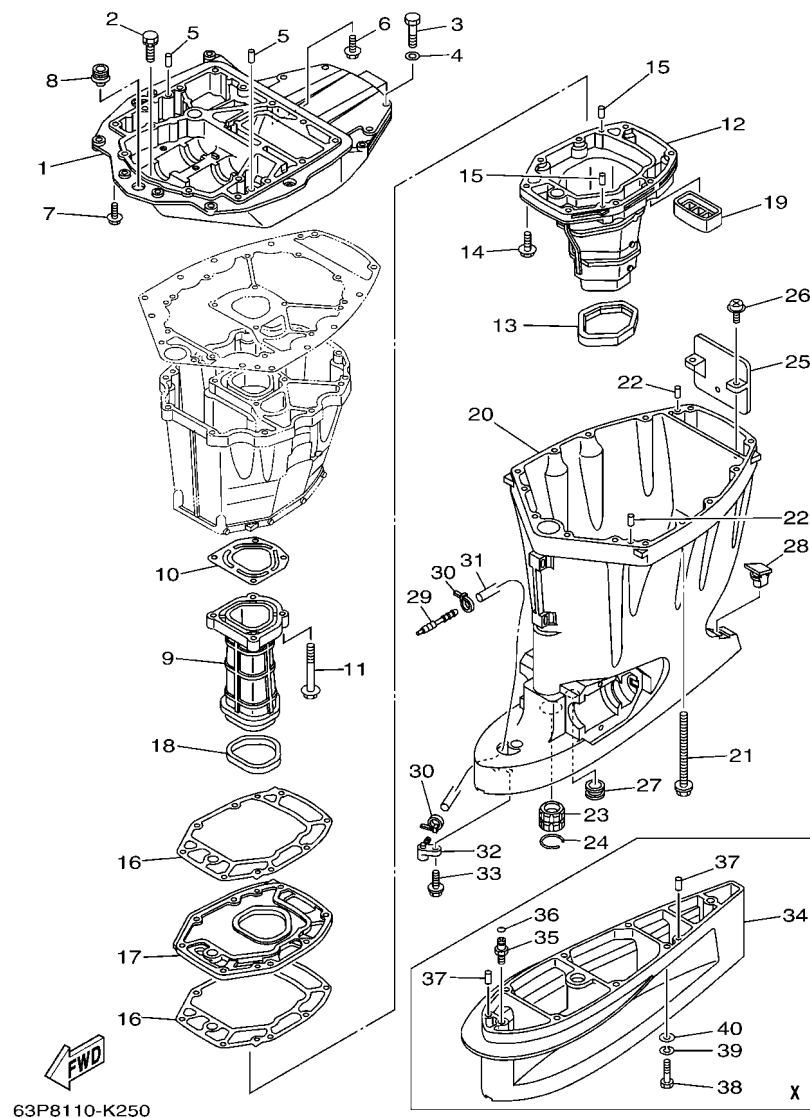


FIG. 25 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-41137-01-CA    | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT              | 1    | 1    |  |  |                   |
| 2        | 90119-08102        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 2    | 2    |  |  |                   |
| 3        | 97075-10045        | BOLT BOULON                                          | 4    | 4    |  |  |                   |
| 4        | 92995-10600        | WASHER RONDELLE                                      | 4    | 4    |  |  |                   |
| 5        | 93608-16M16        | PIN, DOWEL AXE                                       | 2    | 2    |  |  |                   |
| 6        | 90119-08M58        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 3    | 3    |  |  |                   |
| 7        | 97575-10535        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE         | 4    | 4    |  |  |                   |
| 8        | 6E5-42724-00       | GROMMET PASSE-FIL                                    | 1    | 1    |  |  |                   |
| 9        | 63P-41131-01-9S    | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                  | 1    | 1    |  |  |                   |
| 10       | 63P-41133-A0       | GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |                   |
| 11       | 97575-08560        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE         | 4    | 4    |  |  |                   |
| 12       | 63P-14711-01-9S    | MUFFLER 1 POT D'ECHAPPEMENT 1                        | 1    | 1    |  |  |                   |
| 13       | 69J-45123-00       | GASKET, MUFFLER JOINT, POT DE DETENTE                | 1    | 1    |  |  |                   |
| 14       | 97575-08535        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE         | 8    | 8    |  |  |                   |
| 15       | 93606-19M23        | PIN, DOWEL GOUPILLE                                  | 2    | 2    |  |  |                   |
| 16       | 63P-41134-A0       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT   | 2    | 2    |  |  |                   |
| 17       | 63P-45181-01-9S    | PLATE PLAQUETTE                                      | 1    | 1    |  |  |                   |
| 18       | 63P-41138-00       | SEAL, EXT. 1 JOINT DE GROUPE 1                       | 1    | 1    |  |  |                   |
| 19       | 69J-45127-00       | SEAL JOINT                                           | 1    | 1    |  |  |                   |
| 20       | 63P-45111-00-8D    | CASING, UPPER FOURREAU                               | 1    | 1    |  |  |                   |
| 21       | 90119-10007        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 8    | 8    |  |  |                   |
| 22       | 93608-16M16        | PIN, DOWEL AXE                                       | 2    | 2    |  |  |                   |
| 23       | 6E5-45318-00       | BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR           | 1    | 1    |  |  |                   |
| 24       | 93420-36M01        | CIRCLIP CIRCLIP, TYPE S                              | 1    | 1    |  |  |                   |
| 25       | 69J-14624-01       | COVER, EXHAUST CACHE D'ECHAPPEMENT                   | 1    | 1    |  |  |                   |
| 26       | 97980-06216        | SCREW, WITH WASHER VIS, AVEC RONDELLE                | 2    | 2    |  |  |                   |
| 27       | 6E5-44366-00       | DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2             | 1    | 1    |  |  |                   |



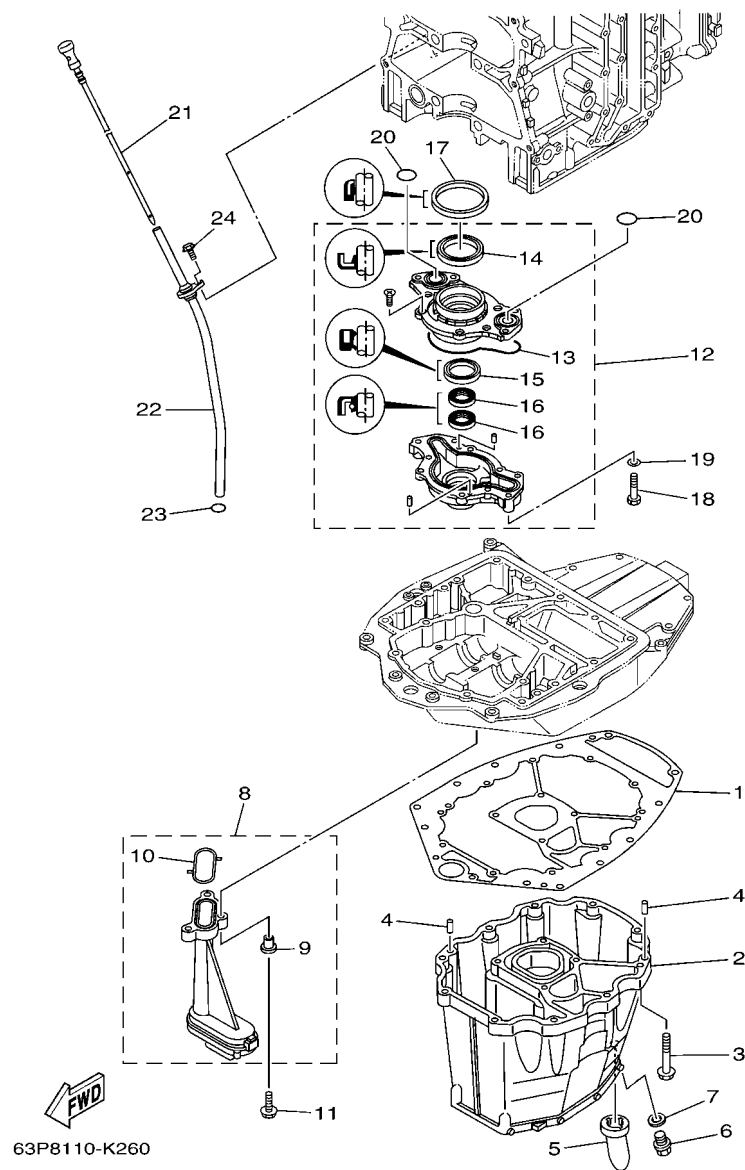


FIG. 26 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-15312-00       | GASKET, OIL PAN<br>JOINT DE VENTILATEUR D'HUILE   | 1    | 1    |  |  |                   |
| 2        | 63P-15311-01-CA    | OIL PAN<br>VENTILATEUR D'HUILE                    | 1    | 1    |  |  |                   |
| 3        | 97575-08535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE   | 10   | 10   |  |  |                   |
| 4        | 93608-16M16        | PIN, DOWEL<br>AXE                                 | 2    | 2    |  |  |                   |
| 5        | 63P-15316-00       | DAMPER 1<br>AMORTISSEUR 1                         | 1    | 1    |  |  |                   |
| 6        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1    | 1    |  |  |                   |
| 7        | 90430-14M09        | GASKET<br>JOINT                                   | 1    | 1    |  |  |                   |
| 8        | 63P-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                    | 1    | 1    |  |  |                   |
| 9        | 90387-06263        | .COLLAR<br>.COLLERETTE                            | 3    | 3    |  |  |                   |
| 10       | 63P-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE     | 1    | 1    |  |  |                   |
| 11       | 95812-06025        | BOLT, FLANGE<br>BOULON                            | 3    | 3    |  |  |                   |
| 12       | 63P-13300-01       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE           | 1    | 1    |  |  |                   |
| 13       | 63P-13329-00       | .GASKET, PUMP COVER<br>.JOINT, COUVERCLE DE POMPE | 1    | 1    |  |  |                   |
| 14       | 69J-13338-00       | .OIL SEAL<br>.JOINT SPY                           | 1    | 1    |  |  |                   |
| 15       | 6AW-13119-00       | .OIL SEAL<br>.JOINT SPY                           | 1    | 1    |  |  |                   |
| 16       | 69J-13631-00       | .OIL SEAL<br>.JOINT SPY                           | 2    | 2    |  |  |                   |
| 17       | 69J-11355-00       | SEAL, CYLINDER 1<br>JOINT, SPY CYLINDRE           | 1    | 1    |  |  |                   |
| 18       | 97095-06040        | BOLT<br>BOULON                                    | 4    | 4    |  |  |                   |
| 19       | 92995-06600        | WASHER<br>RONDELLE                                | 4    | 4    |  |  |                   |
| 20       | 93210-25552        | O-RING<br>JOINT TORIQUE                           | 2    | 2    |  |  |                   |
| 21       | 63P-15362-10       | PLUG, OIL LEVEL<br>PLOT, NIVEAU D'HUILE           | 1    | 1    |  |  |                   |
| 22       | 63P-15377-10       | GUIDE, INLET<br>GUIDE D'ADMISSION                 | 1    | 1    |  |  |                   |
| 23       | 93210-19MJ3        | O-RING<br>JOINT TORIQUE                           | 1    | 1    |  |  |                   |
| 24       | 95895-06016        | BOLT, FLANGE<br>BOULON                            | 1    | 1    |  |  |                   |

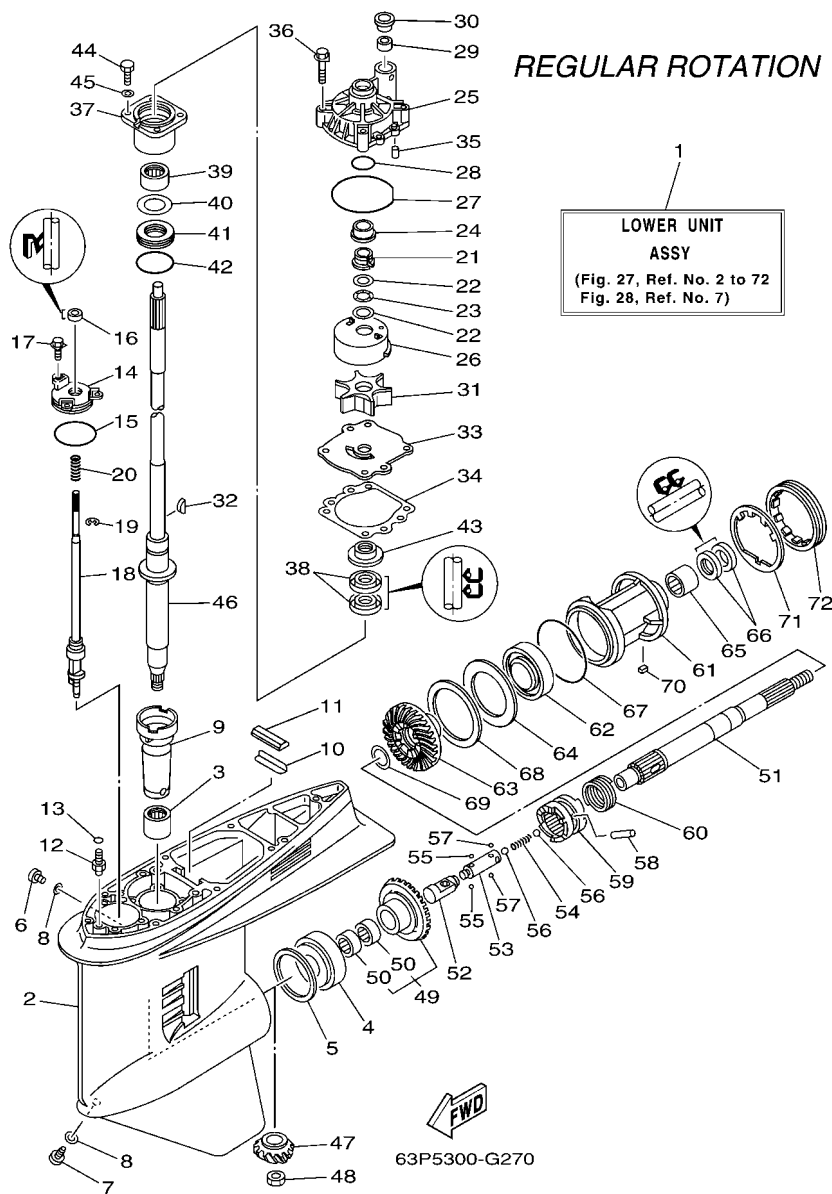


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 63P8 | 64P8 |  |  | REMARKS REMARQUES          |
|----------|--------------------|-----------------------------------------------|------|------|--|--|----------------------------|
| 1        | 63P-45300-02-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1    |      |  |  | L(20.3"),RH                |
|          | 63P-45300-12-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1    |      |  |  | L(20.3"),RH<br>X(25.3"),RH |
| 2        | 6J9-45301-05-8D    | CASING, LOWER<br>BEQUILLE                     | 1    |      |  |  |                            |
| 3        | 93311-928U5        | BEARING<br>ROULEMENT                          | 1    |      |  |  |                            |
| 4        | 93332-000V3        | BEARING<br>ROULEMENT                          | 1    |      |  |  |                            |
| 5        | 6G5-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)            | 1    |      |  |  | UR                         |
|          | 6G5-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)            | 1    |      |  |  | UR                         |
|          | 6G5-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)            | 1    |      |  |  | UR                         |
|          | 6G5-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)            | 1    |      |  |  | UR                         |
|          | 6G5-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)            | 1    |      |  |  | UR                         |
|          | 6G5-45567-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)            | 1    |      |  |  | UR                         |
|          | 6G5-45567-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)            | 1    |      |  |  | UR                         |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    | 1    |      |  |  |                            |
| 7        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             | 1    |      |  |  |                            |
| 8        | 90430-08020        | GASKET<br>JOINT                               | 2    |      |  |  |                            |
| 9        | 6G5-45536-01       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR  | 1    |      |  |  |                            |
| 10       | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1    |      |  |  |                            |
| 11       | 688-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         | 1    |      |  |  |                            |
| 12       | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                | 1    |      |  |  |                            |
| 13       | 93210-07003        | O-RING<br>JOINT TORIQUE                       | 1    |      |  |  |                            |
| 14       | 6E5-45321-00       | PLATE<br>PLAQUETTE                            | 1    |      |  |  |                            |
| 15       | 93210-58144        | O-RING<br>JOINT TORIQUE                       | 1    |      |  |  |                            |
| 16       | 93106-09014        | OIL SEAL<br>JOINT SPY                         | 1    |      |  |  |                            |
| 17       | 90119-06M10        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 3    |      |  |  |                            |
| 18       | 63P-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            | 1    |      |  |  | L(20.3"),RH                |
|          | 63P-44150-10       | SHIFT CAM ASSY<br>CAME D'INVERSION            | 1    |      |  |  | L(20.3"),RH                |
| 19       | 99001-08600        | CIRCLIP<br>CIRCLIP                            | 1    |      |  |  | X(25.3"),RH                |

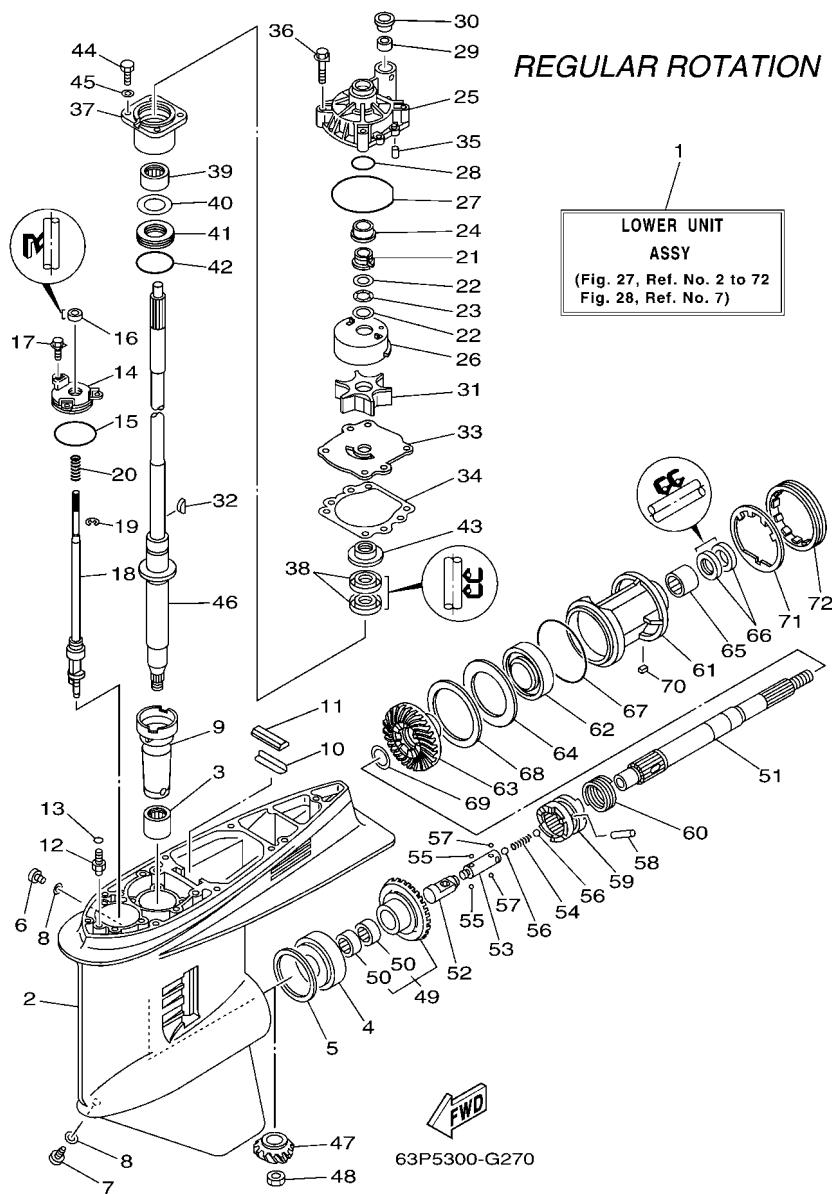


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|--|--|-------------------|
| 20       | 90501-11M10        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1    |      |  |  |                   |
| 21       | 61A-45538-00       | SPACER 1<br>ENTRETOISE                      | 1    |      |  |  |                   |
| 22       | 90201-22M01        | WASHER, PLATE<br>RONDELLE, PLATE            | 2    |      |  |  |                   |
| 23       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE           | 1    |      |  |  |                   |
| 24       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE           | 1    |      |  |  |                   |
| 25       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1    |      |  |  |                   |
| 26       | 61A-44322-02       | INSERT, CARTRIDGE<br>CUVETTE                | 1    |      |  |  |                   |
| 27       | 93210-86M38        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |  |                   |
| 28       | 93210-37160        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |  |                   |
| 29       | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1 | 1    |      |  |  |                   |
| 30       | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE      | 1    |      |  |  |                   |
| 31       | 6E5-44352-01       | IMPELLER<br>TURBINE                         | 1    |      |  |  |                   |
| 32       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        | 1    |      |  |  |                   |
| 33       | 6G5-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1    |      |  |  |                   |
| 34       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    | 1    |      |  |  |                   |
| 35       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                      | 2    |      |  |  |                   |
| 36       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  | 4    |      |  |  |                   |
| 37       | 6E5-45331-00-9S    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1    |      |  |  |                   |
| 38       | 93101-28M16        | OIL SEAL<br>JOINT SPY                       | 2    |      |  |  |                   |
| 39       | 93317-330U2        | BEARING<br>ROULEMENT                        | 1    |      |  |  |                   |
| 40       | 6E5-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1    |      |  |  | UR                |
|          | 6E5-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1    |      |  |  | UR                |
|          | 6E5-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1    |      |  |  | UR                |
|          | 6E5-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1    |      |  |  | UR                |
|          | 6E5-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1    |      |  |  | UR                |
|          | 6E5-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          | 1    |      |  |  | UR                |
|          | 6E5-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          | 1    |      |  |  | UR                |

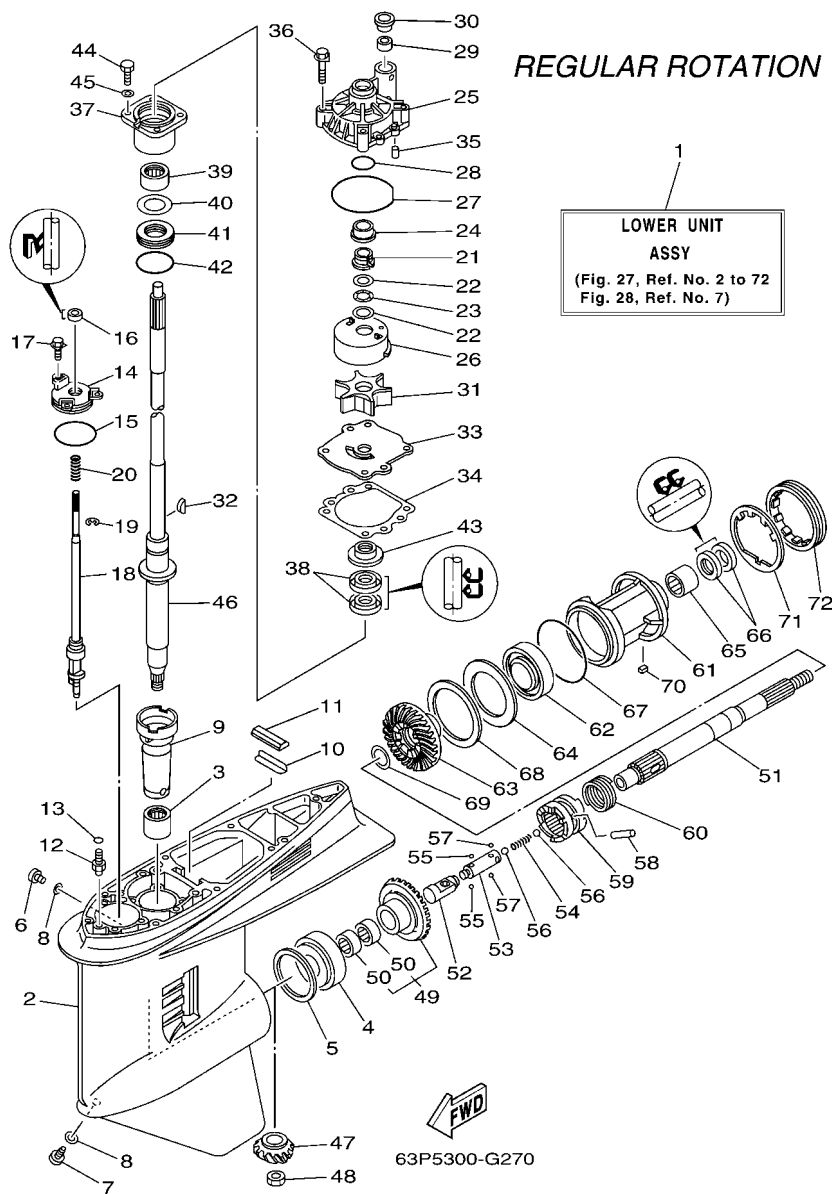


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 63P8 | 64P8 |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|--|-------------------|
| 41       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION            | 1    |      |  |                   |
| 42       | 93210-55M14        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |                   |
| 43       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   | 1    |      |  |                   |
| 44       | 97095-08025        | BOLT<br>BOULON                              | 4    |      |  |                   |
| 45       | 92995-08600        | WASHER<br>RONDELLE                          | 4    |      |  |                   |
| 46       | 63P-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     | 1    |      |  | L(20.3")          |
|          | 63P-45501-10       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     | 1    |      |  | X(25.3")          |
| 47       | 63P-45551-00       | PINION (14T)<br>PIGNON D'ATTAQUE (14D)      | 1    |      |  | X(25.3")          |
| 48       | 90170-16M01        | NUT<br>ECROU                                | 1    |      |  |                   |
| 49       | 63P-45560-02       | GEAR 1 (28T)<br>PIGNON 1 (28T)              | 1    |      |  |                   |
| 50       | 93315-425V3        | BEARING<br>ROULEMENT                        | 2    |      |  |                   |
| 51       | 6J9-45611-01       | SHAFT, PROPELLER<br>ARBRE, HELICE           | 1    |      |  |                   |
| 52       | 6E5-45641-03       | SHIFTER<br>EMBRAYAGE                        | 1    |      |  |                   |
| 53       | 6E5-45634-01       | SLIDE, SHIFT<br>CONTRE-POUSOIR              | 1    |      |  |                   |
| 54       | 90501-16M37        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1    |      |  |                   |
| 55       | 93507-32009        | BALL<br>BILLE                               | 2    |      |  |                   |
| 56       | 93511-32017        | BALL<br>BILLES                              | 2    |      |  |                   |
| 57       | 93503-16003        | BALL<br>BILLES                              | 2    |      |  |                   |
| 58       | 90250-08M07        | PIN, STRAIGHT<br>GOUPILLE, DROITE           | 1    |      |  |                   |
| 59       | 63P-45631-11       | CLUTCH, DOG<br>CRABOT                       | 1    |      |  |                   |
| 60       | 6E5-45633-01       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT    | 1    |      |  |                   |
| 61       | 6J9-45332-00-CA    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1    |      |  |                   |
| 62       | 93306-209U0        | BEARING<br>ROULEMENT                        | 1    |      |  |                   |
| 63       | 63P-45571-02       | GEAR 2 (28T)<br>PIGNON 2 (28T)              | 1    |      |  |                   |
| 64       | 6G5-45576-10       | WASHER, THRUST 2<br>RONDELLE DE CALAGE 2    | 1    |      |  |                   |
| 65       | 93315-43061        | BEARING<br>ROULEMENT                        | 1    |      |  |                   |
| 66       | 93101-30M17        | OIL SEAL<br>JOINT SPY                       | 2    |      |  |                   |

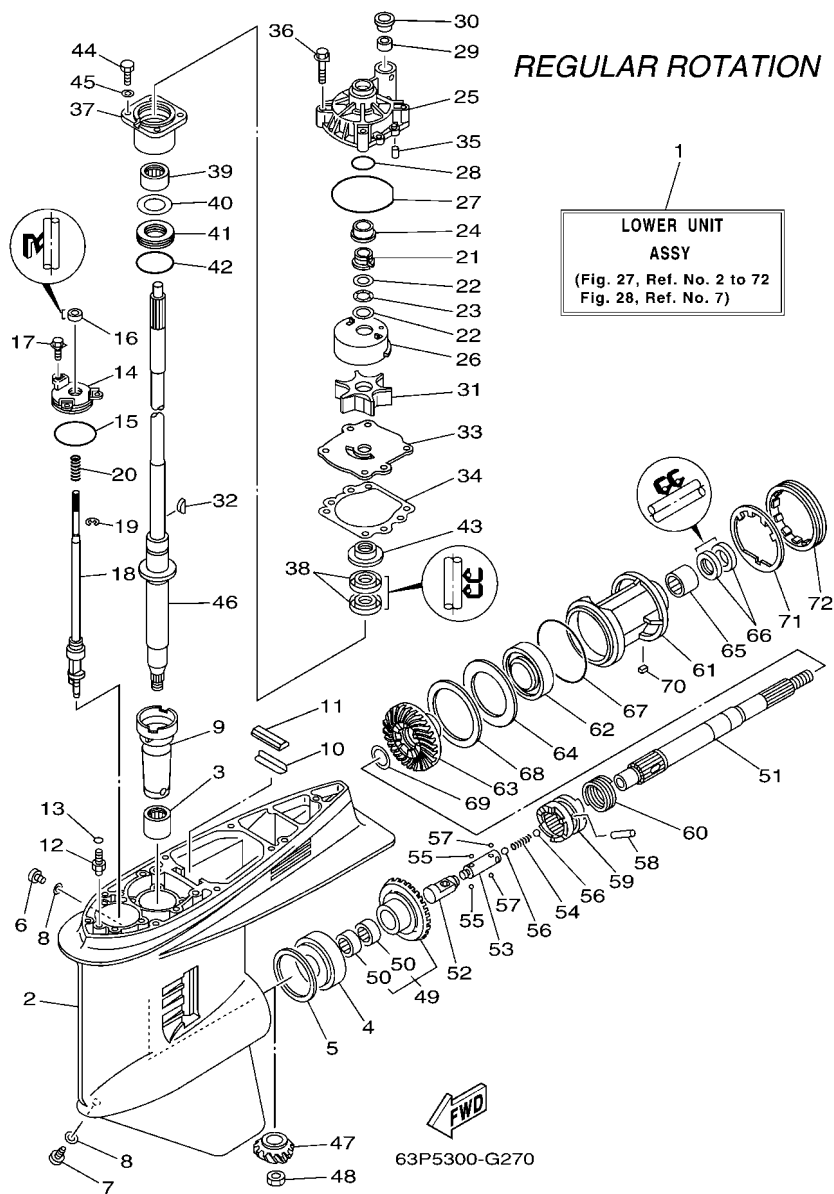


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION            | 63P8 | 64P8 |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------|------|------|--|-------------------|
| 67       | 93210-97M55        | O-RING<br>JOINT TORIQUE            | 1    |      |  |                   |
| 68       | 6G5-45577-02       | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1    |      |  | UR                |
|          | 6G5-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1    |      |  | UR                |
|          | 6G5-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1    |      |  | UR                |
|          | 6G5-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1    |      |  | UR                |
|          | 6G5-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1    |      |  | UR                |
|          | 6G5-45577-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1    |      |  | UR                |
|          | 6G5-45577-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1    |      |  | UR                |
| 69       | 90201-30M92        | WASHER, PLATE<br>RONDELLE, PLATE   | 1    |      |  |                   |
| 70       | 90282-04M00        | KEY, STRAIGHT<br>CLAVETTE, DROITE  | 1    |      |  |                   |
| 71       | 6G5-45383-01       | WASHER, CLAW<br>FREIN D'ECROU      | 1    |      |  |                   |
| 72       | 6G5-45384-02       | NUT<br>ECROU                       | 1    |      |  |                   |

REGULAR ROTATION

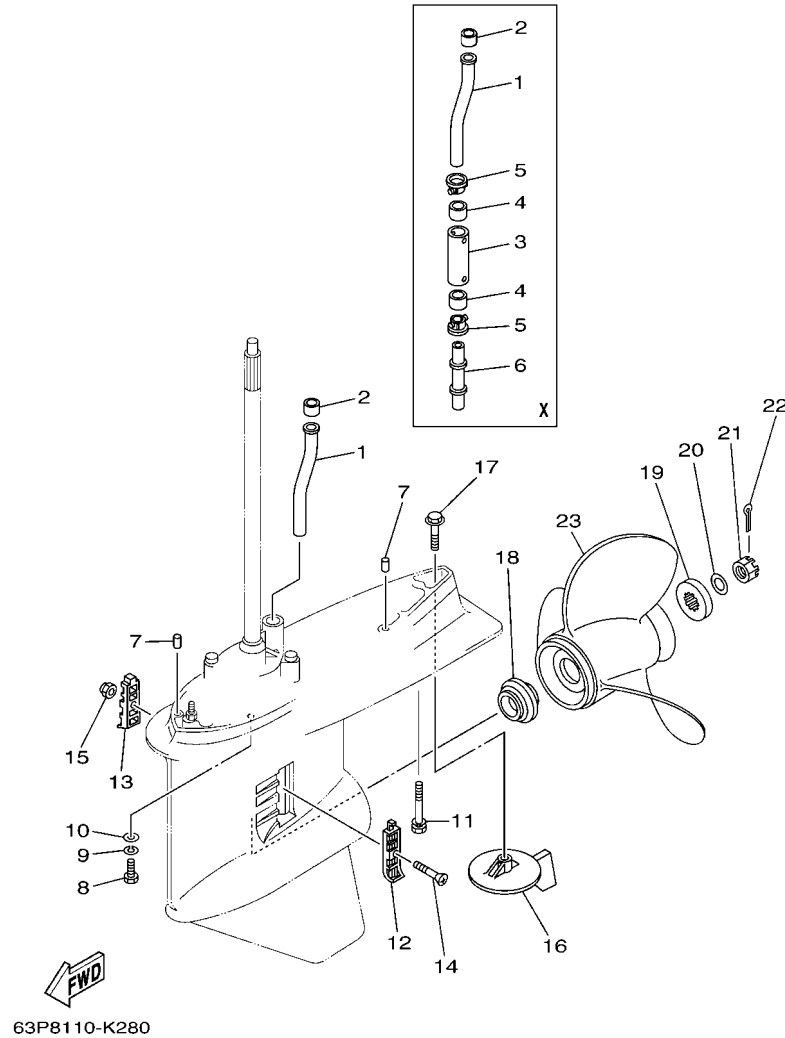


FIG. 28 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 63P8 | 64P8 |  |  | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|----------------------|
| 1        | 63P-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                           | 1    |      |  |  |                      |
| 2        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1             | 1    |      |  |  |                      |
| 3        | 63P-44362-00       | TUBE, WATER 2<br>TUBE D'EAU 2                           | 1    |      |  |  | X(25.3")<br>X(25.3") |
| 4        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1             | 2    |      |  |  | X(25.3")<br>X(25.3") |
| 5        | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                  | 2    |      |  |  | X(25.3")<br>X(25.3") |
| 6        | 63P-44363-00       | TUBE, WATER 3<br>TUBE D'EAU 3                           | 1    |      |  |  | X(25.3")<br>X(25.3") |
| 7        | 93608-16M16        | PIN, DOWEL<br>AXE                                       | 2    |      |  |  |                      |
| 8        | 97095-10045        | BOLT<br>BOULON                                          | 6    |      |  |  |                      |
| 9        | 92995-10100        | WASHER<br>RONDELLE                                      | 6    |      |  |  |                      |
| 10       | 92995-10600        | WASHER<br>RONDELLE                                      | 6    |      |  |  |                      |
| 11       | 90119-10MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 1    |      |  |  | L(20.3")<br>L(20.3") |
|          | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 1    |      |  |  | X(25.3")<br>X(25.3") |
| 12       | 6J9-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1          | 1    |      |  |  |                      |
| 13       | 6J9-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2          | 1    |      |  |  |                      |
| 14       | 90152-05M08        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                   | 1    |      |  |  |                      |
| 15       | 90185-05002        | NUT, NYLON<br>ECROU,AUTO-BLOQUANT                       | 1    |      |  |  |                      |
| 16       | 6J9-45371-01       | TAB-TRIM<br>ANODE DERIVE                                | 1    |      |  |  |                      |
| 17       | 90105-10M00        | BOLT, FLANGE<br>BOULON                                  | 1    |      |  |  |                      |
| 18       | 63P-45987-00       | SPACER 1<br>ENTRETOISE 1                                | 1    |      |  |  |                      |
| 19       | 688-45997-01       | SPACER 2<br>ENTRETOISE 2                                | 1    |      |  |  |                      |
| 20       | 92990-18200        | WASHER<br>RONDELLE, PLATE                               | 1    |      |  |  |                      |
| 21       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                           | 1    |      |  |  |                      |
| 22       | 91490-40030        | PIN. COTTER<br>GOUILLE                                  | 1    |      |  |  |                      |
| 23       | 6G5-45941-00-98    | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M) | 1    |      |  |  | UR<br>UR             |
|          | 6G5-45943-01-98    | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M) | 1    |      |  |  | UR<br>UR             |
|          | 6G5-45945-01-98    | PROPELLER (3X14"X19"-M)<br>HELICE (3X14"X19"-M)         | 1    |      |  |  | UR<br>UR             |
|          | 6G5-45947-01-98    | PROPELLER (3X14-1/2"X17"-M)<br>HELICE (3X14-1/2"X17"-M) | 1    |      |  |  | UR<br>UR             |

REGULAR ROTATION

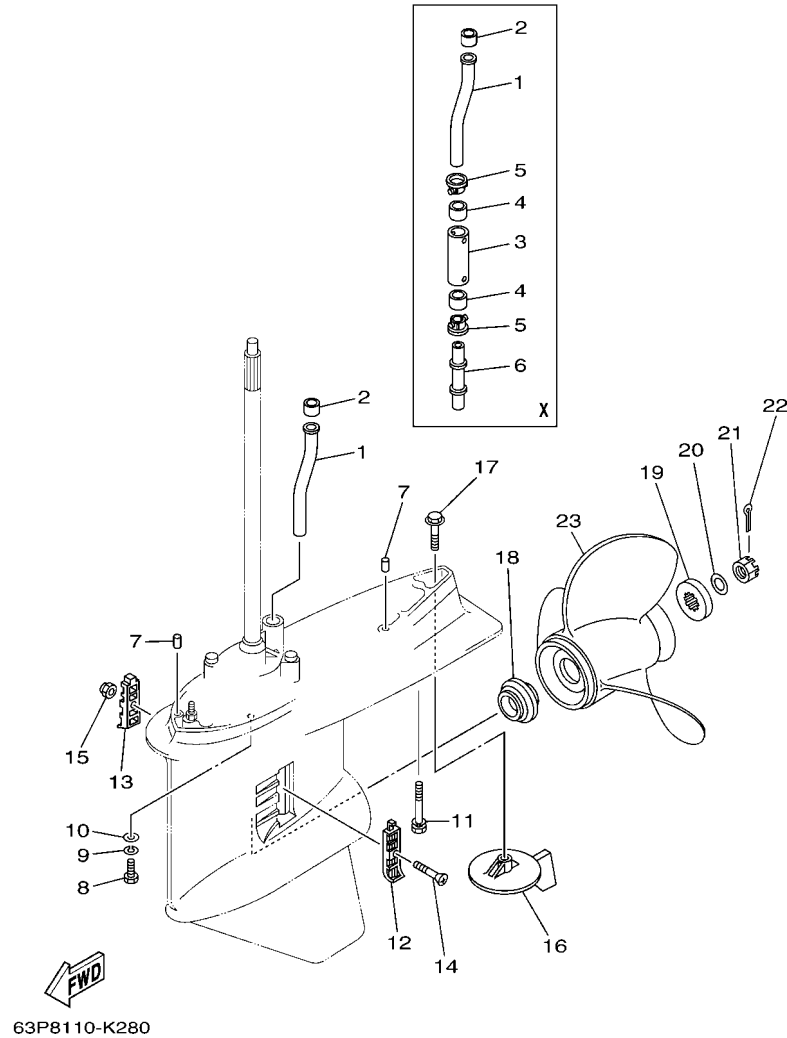


FIG. 28 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|-------------------|
| 23       | 6G5-45949-00-98    | PROPELLER (3X13-1/2"X23"-M)<br>HELICE (3X13-1/2"X23"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6G5-45930-00-98    | PROPELLER (3X13-3/8"X25"-M)<br>HELICE (3X13-3/8"X25"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6G5-45932-00-98    | PROPELLER (3X15-3/4"X13"-M)<br>HELICE (3X15-3/4"X13"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6G5-45970-02-98    | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6G5-45972-02-98    | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6G5-45974-03-98    | PROPELLER (3X13-3/4"X19"-M2)<br>HELICE (3X13-3/4"X19"-M2) | 1    |      |  |  | UR<br>UR          |
|          | 6G5-45976-01-98    | PROPELLER (3X13-3/8"X23"-M)<br>HELICE (3X13-3/8"X23"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6G5-45978-03-98    | PROPELLER (3X13-3/4"X17"-M2)<br>HELICE (3X13-3/4"X17"-M2) | 1    |      |  |  | UR<br>UR          |
|          | 6R4-45970-A1       | PROPELLER (3X15-1/4"X19"-M)<br>HELICE (3X15-1/4"X19"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6R4-45972-A0       | PROPELLER (3X14-7/8"X21"-M)<br>HELICE (3X14-7/8"X21"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6R4-45974-A0       | PROPELLER (3X14-1/2"X23"-M)<br>HELICE (3X14-1/2"X23"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6R4-45976-A0       | PROPELLER (3X14-1/2"X15"-M)<br>HELICE (3X14-1/2"X15"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 6R4-45978-A0       | PROPELLER (3X15-1/4"X17"-M)<br>HELICE (3X15-1/4"X17"-M)   | 1    |      |  |  | UR<br>UR          |
|          | 66K-45970-B0       | PROPELLER (3X14-1/2"X27"-M1)<br>HELICE (3X14-1/2"X27"-M1) | 1    |      |  |  | UR<br>UR          |
|          | 66K-45972-B0       | PROPELLER (3X14-1/2"X25"-M2)<br>HELICE (3X14-1/2"X25"-M2) | 1    |      |  |  | UR<br>UR          |
|          | 66K-45974-B0       | PROPELLER (3X14-1/2"X23"-M2)<br>HELICE (3X14-1/2"X23"-M2) | 1    |      |  |  | UR<br>UR          |
|          | 6J9-45976-10       | PROPELLER (3X14-1/2"X21"-M1)<br>HELICE (3X14-1/2"X21"-M1) | 1    |      |  |  | UR<br>UR          |

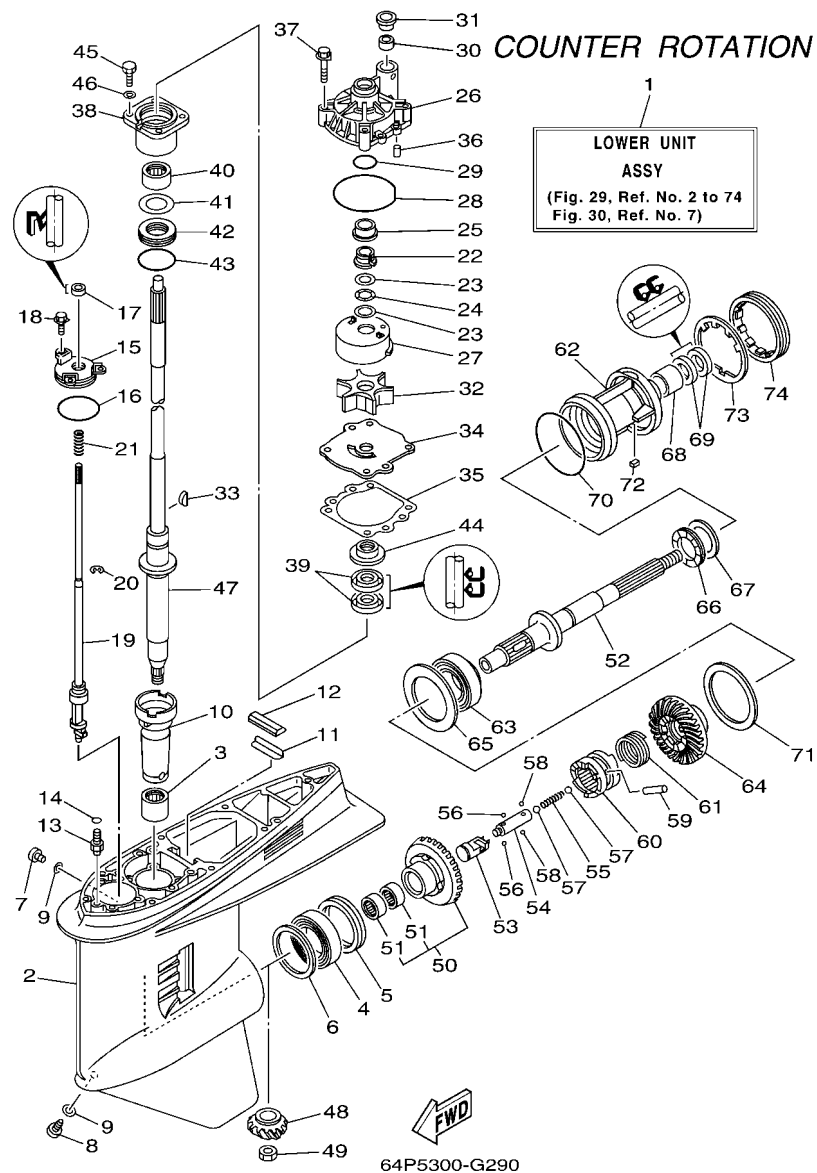


FIG. 29 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 63P8 | 64P8 |  | REMARKS REMARQUES                         |
|----------|--------------------|-----------------------------------------------|------|------|--|-------------------------------------------|
| 1        | 64P-45300-01-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    |      | 1    |  | L(20.3"),LH                               |
|          | 64P-45300-11-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    |      | 1    |  | L(20.3"),LH<br>X(25.3"),LH<br>X(25.3"),LH |
| 2        | 6J9-45301-05-8D    | CASING, LOWER<br>BEQUILLE                     |      | 1    |  |                                           |
| 3        | 93311-928U5        | BEARING<br>ROULEMENT                          |      | 1    |  |                                           |
| 4        | 93390-000U2        | BEARING<br>ROULEMENT                          |      | 1    |  |                                           |
| 5        | 93341-465U4        | BEARING<br>CERVEAUX DE DIRECTION              |      | 1    |  |                                           |
| 6        | 6G5-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)            |      | 1    |  | UR                                        |
|          | 6G5-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)            |      | 1    |  | UR                                        |
|          | 6G5-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)            |      | 1    |  | UR                                        |
|          | 6G5-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)            |      | 1    |  | UR                                        |
|          | 6G5-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)            |      | 1    |  | UR                                        |
|          | 6G5-45567-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)            |      | 1    |  | UR                                        |
|          | 6G5-45567-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)            |      | 1    |  | UR                                        |
| 7        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    |      | 1    |  |                                           |
| 8        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             |      | 1    |  |                                           |
| 9        | 90430-08020        | GASKET<br>JOINT                               |      | 2    |  |                                           |
| 10       | 6G5-45536-01       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR  |      | 1    |  |                                           |
| 11       | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC |      | 1    |  |                                           |
| 12       | 688-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         |      | 1    |  |                                           |
| 13       | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                |      | 1    |  |                                           |
| 14       | 93210-07003        | O-RING<br>JOINT TORIQUE                       |      | 1    |  |                                           |
| 15       | 6E5-45321-00       | PLATE<br>PLAQUETTE                            |      | 1    |  |                                           |
| 16       | 93210-58144        | O-RING<br>JOINT TORIQUE                       |      | 1    |  |                                           |
| 17       | 93106-09014        | OIL SEAL<br>JOINT SPY                         |      | 1    |  |                                           |
| 18       | 90119-06M10        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    |      | 3    |  |                                           |
| 19       | 64P-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            |      | 1    |  | L(20.3"),LH                               |
|          | 64P-44150-10       | SHIFT CAM ASSY<br>CAME D'INVERSION            |      | 1    |  | L(20.3"),LH<br>X(25.3"),LH<br>X(25.3"),LH |

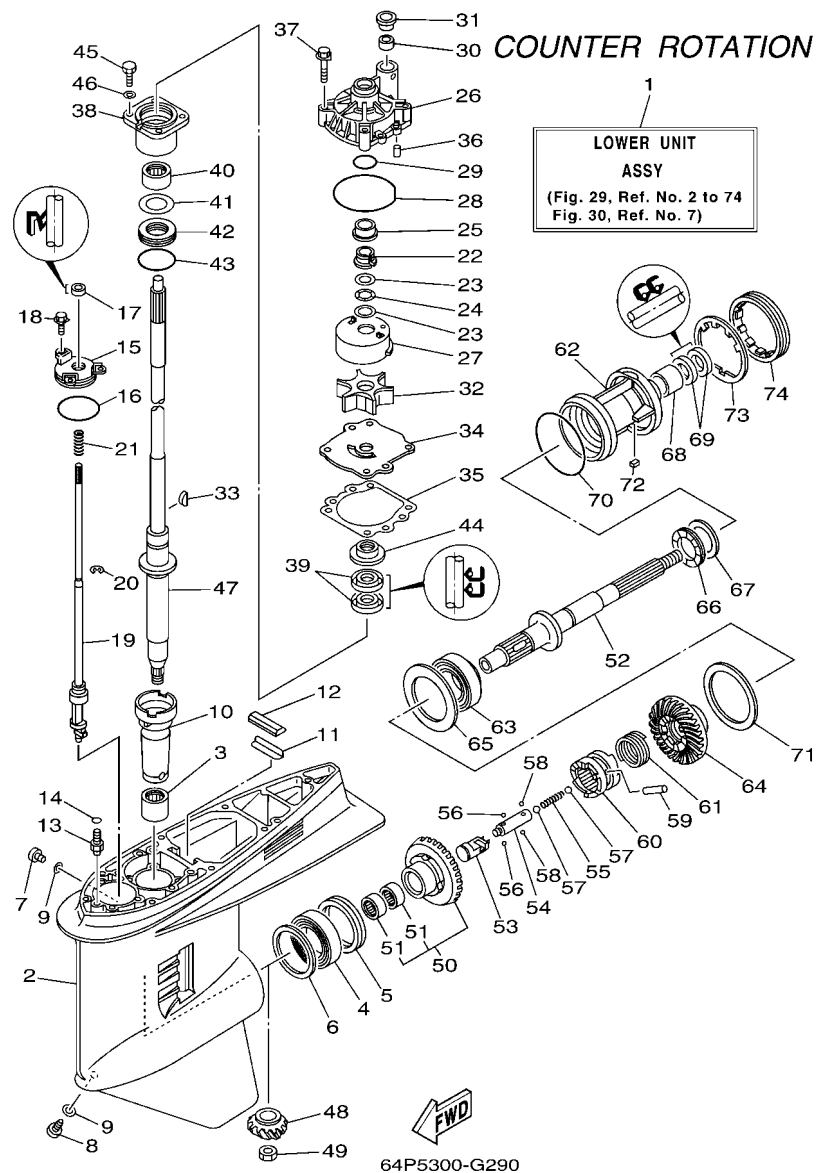
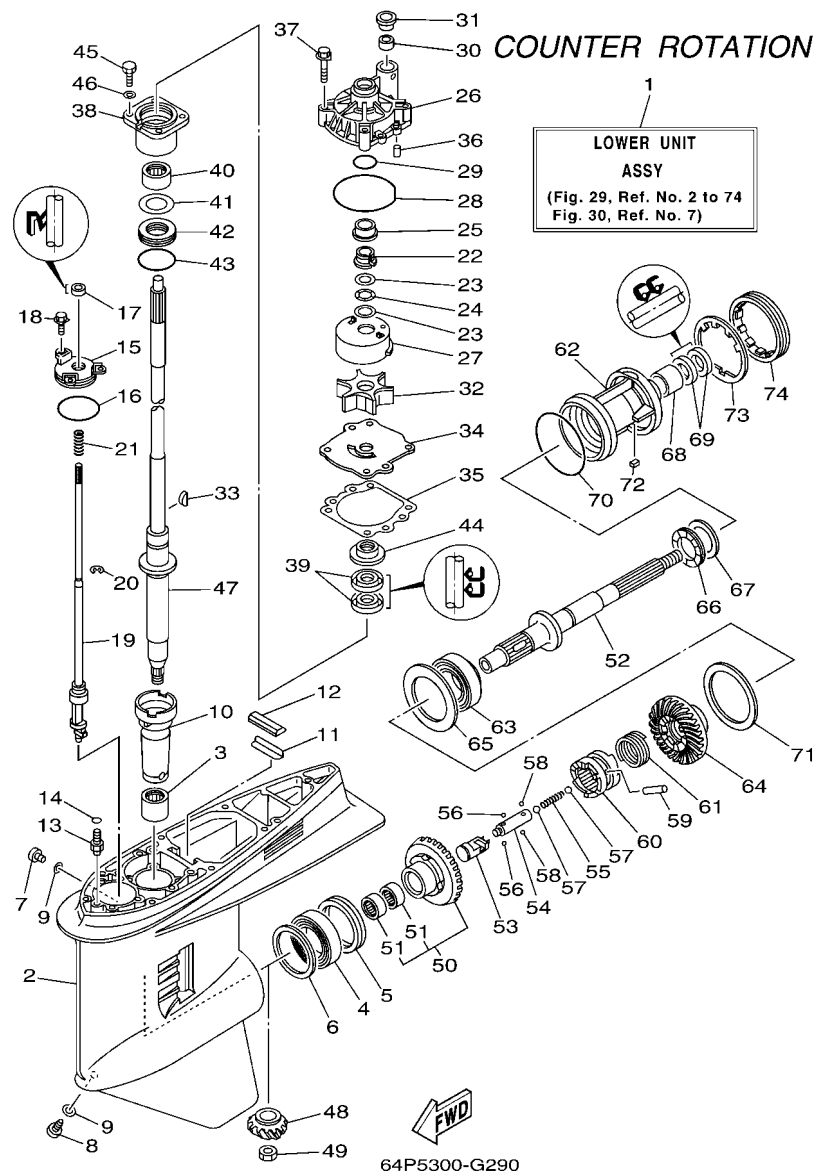


FIG. 29 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION   | 63P8 | 64P8 | REMARKS REMARQUES |
|----------|--------------------|---------------------------|------|------|-------------------|
| 20       | 99001-08600        | CIRCLIP                   |      | 1    |                   |
| 21       | 90501-11M10        | SPRING, COMPRESSION       |      | 1    |                   |
| 22       | 61A-45538-00       | RESSORT, COMPRESSION      |      | 1    |                   |
| 23       | 90201-22M01        | SPACER 1                  |      | 1    |                   |
| 24       | 90206-22M19        | ENTRETOISE                |      | 2    |                   |
| 25       | 61A-45527-00       | WASHER, PLATE             |      | 1    |                   |
| 26       | 61A-44311-01       | RONDELLE, PLATE           |      | 1    |                   |
| 27       | 61A-44322-02       | WASHER, WAVE              |      | 1    |                   |
| 28       | 93210-86M38        | RONDELLE, ONDULEE         |      | 1    |                   |
| 29       | 93210-37160        | COLLAR, DRIVE SHAFT       |      | 1    |                   |
| 30       | 6E5-44365-00       | ENTRETOISE                |      | 1    |                   |
| 31       | 6E5-44312-00       | HOUSING, WATER PUMP       |      | 1    |                   |
| 32       | 6E5-44352-01       | CORPS, POMPE A EAU        |      | 1    |                   |
| 33       | 90280-04M05        | INSERT, CARTRIDGE         |      | 1    |                   |
| 34       | 6G5-44323-00       | CUVETTE                   |      | 1    |                   |
| 35       | 6E5-44315-A0       | O-RING                    |      | 1    |                   |
| 36       | 93606-12019        | JOINT TORIQUE             |      | 2    |                   |
| 37       | 90119-08M14        | O-RING                    |      | 4    |                   |
| 38       | 6E5-45331-00-9S    | JOINT TORIQUE             |      | 1    |                   |
| 39       | 93101-28M16        | DAMPER, WATER SEAL 1      |      | 2    |                   |
| 40       | 93317-330U2        | JOINT, TUBE D'EAU 1       |      | 1    |                   |
| 41       | 6E5-45587-01       | COVER, WATER PUMP HOUSING |      | 1    | UR                |
|          | 6E5-45587-10       | COUVERCLE                 |      | 1    | UR                |
|          | 6E5-45587-20       | IMPELLER                  |      | 1    | UR                |
|          | 6E5-45587-30       | TURBINE                   |      | 1    | UR                |
|          | 6E5-45587-40       | KEY, WOODRUFF             |      | 1    | UR                |
|          | 6E5-45587-50       | CLAVETTE, DEMI-LUNE       |      | 1    | UR                |
|          |                    | OUTER PLATE, CARTRIDGE    |      | 1    | UR                |
|          |                    | PLAQUE EXTERIEURE         |      | 1    | UR                |
|          |                    | GASKET, WATER PUMP        |      | 1    | UR                |
|          |                    | JOINT, POMPE A EAU        |      | 1    | UR                |
|          |                    | PIN, DOWEL                |      | 1    | UR                |
|          |                    | GOUPILLE                  |      | 1    | UR                |
|          |                    | BOLT, WITH WASHER         |      | 1    | UR                |
|          |                    | BOULON, AVEC RONDELLE     |      | 1    | UR                |
|          |                    | HOUSING, BEARING          |      | 1    | UR                |
|          |                    | FLASQUE, ROULEMENT        |      | 1    | UR                |
|          |                    | OIL SEAL                  |      | 1    | UR                |
|          |                    | JOINT SPY                 |      | 1    | UR                |
|          |                    | BEARING                   |      | 1    | UR                |
|          |                    | ROULEMENT                 |      | 1    | UR                |
|          |                    | SHIM (T:0.10MM)           |      | 1    | UR                |
|          |                    | CALE (T:0.10MM)           |      | 1    | UR                |
|          |                    | SHIM (T:0.12MM)           |      | 1    | UR                |
|          |                    | CALE (T:0.12MM)           |      | 1    | UR                |
|          |                    | SHIM (T:0.15MM)           |      | 1    | UR                |
|          |                    | CALE (T:0.15MM)           |      | 1    | UR                |
|          |                    | SHIM (T:0.18MM)           |      | 1    | UR                |
|          |                    | CALE (T:0.18MM)           |      | 1    | UR                |
|          |                    | SHIM (T:0.30MM)           |      | 1    | UR                |
|          |                    | CALE (T:0.30MM)           |      | 1    | UR                |
|          |                    | SHIM (T:0.40MM)           |      | 1    | UR                |
|          |                    | CALE (T:0.40MM)           |      | 1    | UR                |



**FIG. 29 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 63P8 | 64P8 |  | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------|------|------|--|----------------------|
| 41       | 6E5-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          |      | 1    |  | UR<br>UR             |
| 42       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION            |      | 1    |  |                      |
| 43       | 93210-55M14        | O-RING<br>JOINT TORIQUE                     |      | 1    |  |                      |
| 44       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   |      | 1    |  |                      |
| 45       | 97095-08025        | BOLT<br>BOULON                              |      | 4    |  |                      |
| 46       | 92995-08600        | WASHER<br>RONDELLE                          |      | 4    |  |                      |
| 47       | 63P-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     |      | 1    |  | L(20.3")             |
|          | 63P-45501-10       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     |      | 1    |  | L(20.3")<br>X(25.3") |
| 48       | 63P-45551-00       | PINION (14T)<br>PIGNON D'ATTAQUE (14D)      |      | 1    |  |                      |
| 49       | 90170-16M01        | NUT<br>ECROU                                |      | 1    |  |                      |
| 50       | 64P-45560-01       | GEAR 1 (28T)<br>PIGNON 1 (28T)              |      | 1    |  |                      |
| 51       | 93315-425V3        | BEARING<br>ROULEMENT                        |      | 2    |  |                      |
| 52       | 6K1-45611-10       | SHAFT, PROPELLER<br>ARBRE, HELICE           |      | 1    |  |                      |
| 53       | 6K1-45641-01       | SHIFTER<br>EMBAYAGE                         |      | 1    |  |                      |
| 54       | 6E5-45634-01       | SLIDE, SHIFT<br>CONTRE-POUSSOIR             |      | 1    |  |                      |
| 55       | 90501-16M37        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION |      | 1    |  |                      |
| 56       | 93507-32009        | BALL<br>BILLE                               |      | 2    |  |                      |
| 57       | 93511-32017        | BALL<br>BILLES                              |      | 2    |  |                      |
| 58       | 93503-16003        | BALL<br>BILLES                              |      | 2    |  |                      |
| 59       | 90250-08M07        | PIN, STRAIGHT<br>GOUPILLE, DROITE           |      | 1    |  |                      |
| 60       | 63P-45631-01       | CLUTCH, DOG<br>CRABOT                       |      | 1    |  |                      |
| 61       | 6E5-45633-01       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT    |      | 1    |  |                      |
| 62       | 6K1-45332-01-CA    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      |      | 1    |  |                      |
| 63       | 93332-00048        | BEARING<br>ROULEMENT                        |      | 1    |  |                      |
| 64       | 64P-45570-01       | GEAR 2 (28T)<br>PIGNON 2 (28T)              |      | 1    |  |                      |
| 65       | 6K1-45576-00       | WASHER, THRUST 2<br>RONDELLE DE CALAGE 2    |      | 1    |  |                      |
| 66       | 93341-440U5        | BEARING<br>CERVEAUX DE DIRECTION            |      | 1    |  |                      |

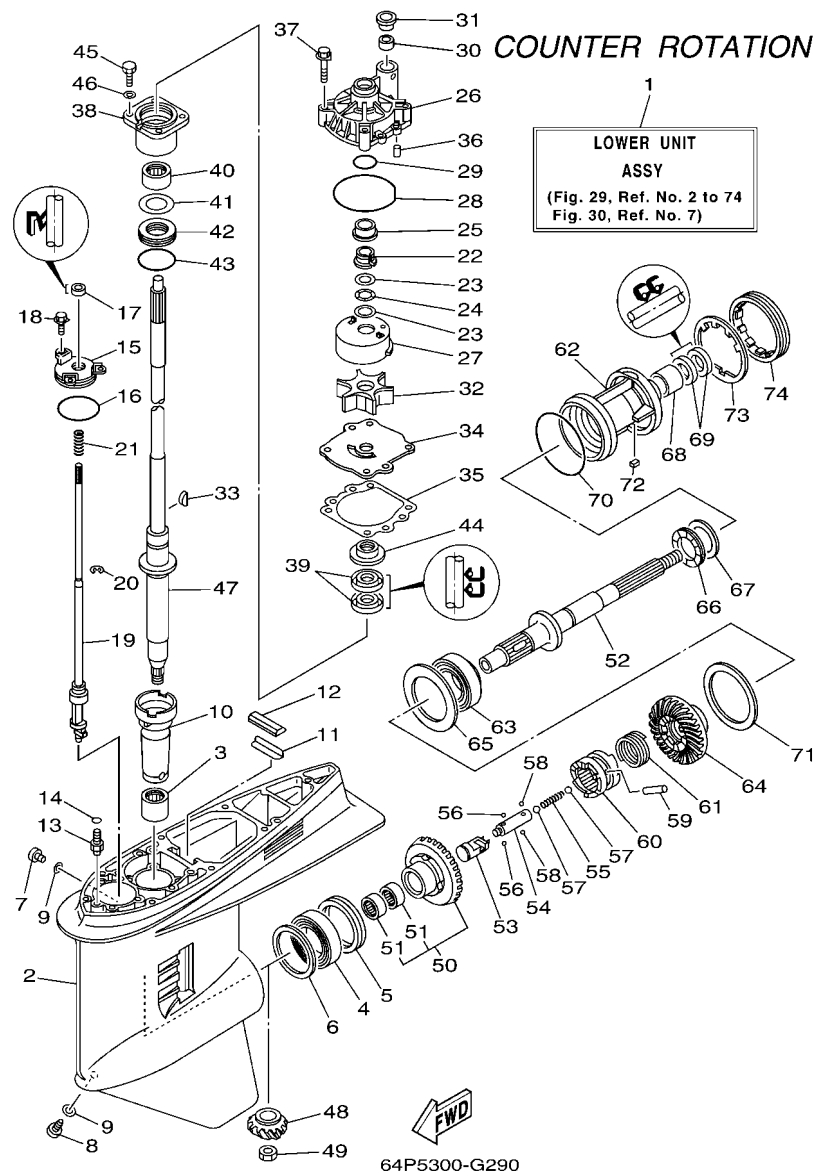
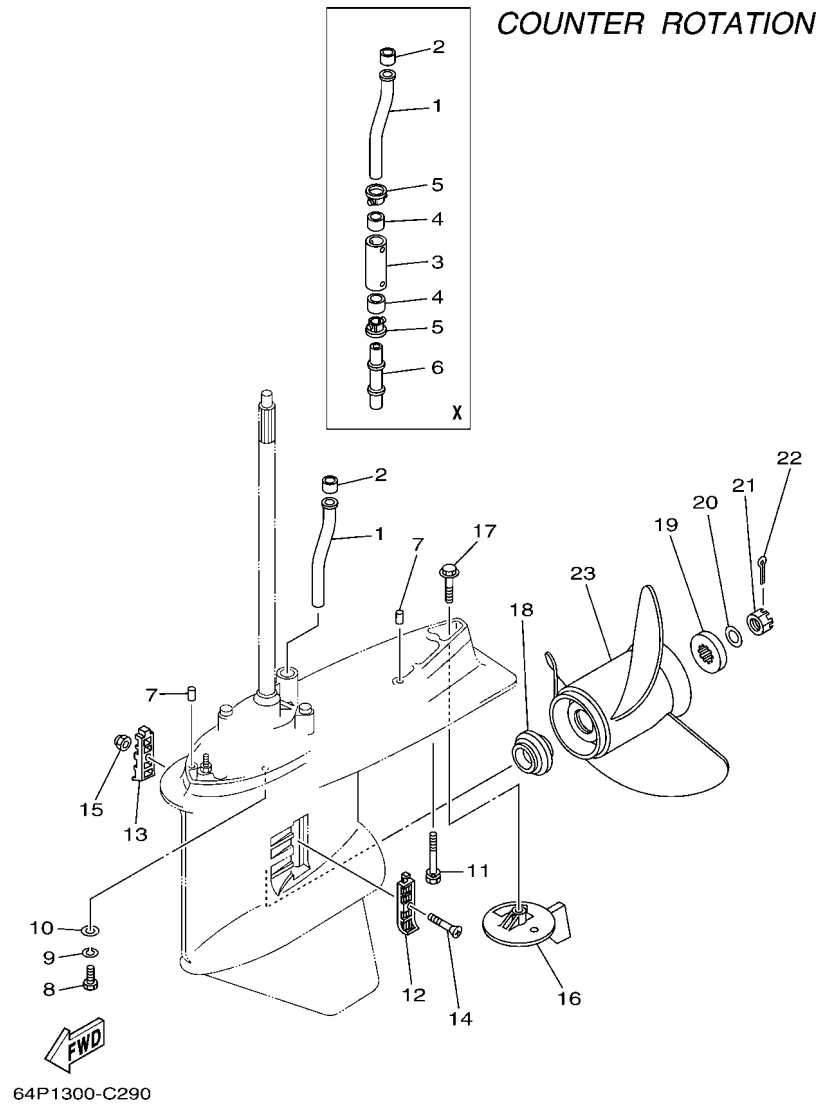


FIG. 29 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION            | 63P8 | 64P8 |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------|------|------|--|-------------------|
| 67       | 6K1-45578-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM) |      | 1    |  | UR                |
|          | 6K1-45578-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM) |      | 1    |  | UR                |
|          | 6K1-45578-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM) |      | 1    |  | UR                |
|          | 6K1-45578-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM) |      | 1    |  | UR                |
|          | 6K1-45578-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM) |      | 1    |  | UR                |
|          | 6K1-45578-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM) |      | 1    |  | UR                |
|          | 6K1-45578-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM) |      | 1    |  | UR                |
| 68       | 93315-43061        | BEARING<br>ROULEMENT               |      | 1    |  |                   |
| 69       | 93101-30M17        | OIL SEAL<br>JOINT SPY              |      | 2    |  |                   |
| 70       | 93210-97M55        | O-RING<br>JOINT TORIQUE            |      | 1    |  |                   |
| 71       | 6G5-45577-02       | SHIM (T:0.10MM)<br>CALE (T:0.10MM) |      | 1    |  | UR                |
|          | 6G5-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM) |      | 1    |  | UR                |
|          | 6G5-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM) |      | 1    |  | UR                |
|          | 6G5-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM) |      | 1    |  | UR                |
|          | 6G5-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM) |      | 1    |  | UR                |
|          | 6G5-45577-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM) |      | 1    |  | UR                |
|          | 6G5-45577-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM) |      | 1    |  | UR                |
| 72       | 90282-04M00        | KEY, STRAIGHT<br>CLAVETTE, DROITE  |      | 1    |  |                   |
| 73       | 6G5-45383-01       | WASHER, CLAW<br>FREIN D'ECROU      |      | 1    |  |                   |
| 74       | 6G5-45384-02       | NUT<br>ECROU                       |      | 1    |  |                   |

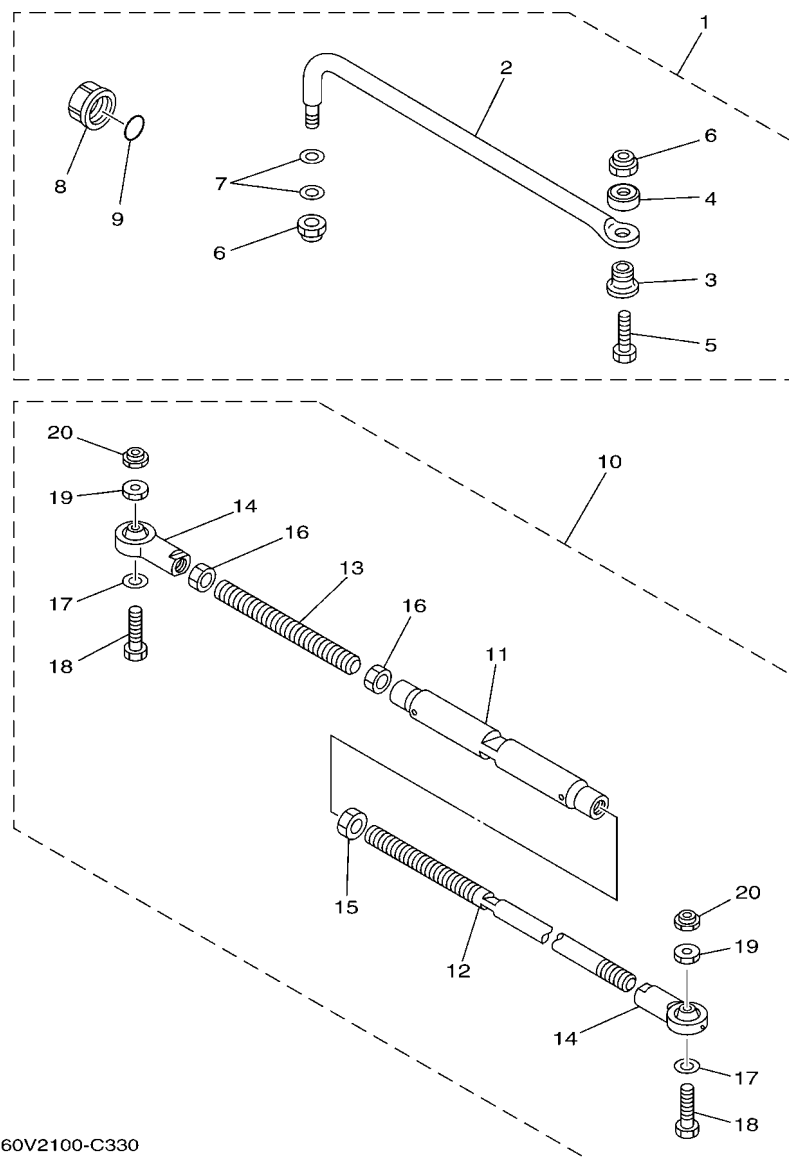


**FIG. 30 LOWER CASING & DRIVE 4**

**BOITIER D'HELICE TRANSMISSION4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 63P8 | 64P8 |  | REMARKS REMARQUES    |
|----------|--------------------|-------------------------------------------------------------|------|------|--|----------------------|
| 1        | 63P-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                               |      | 1    |  |                      |
| 2        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 |      | 1    |  |                      |
| 3        | 63P-44362-00       | TUBE, WATER 2<br>TUBE D'EAU 2                               |      | 1    |  | X(25.3")<br>X(25.3") |
| 4        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 |      | 2    |  | X(25.3")<br>X(25.3") |
| 5        | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                      |      | 2    |  | X(25.3")<br>X(25.3") |
| 6        | 63P-44363-00       | TUBE, WATER 3<br>TUBE D'EAU 3                               |      | 1    |  | X(25.3")<br>X(25.3") |
| 7        | 93608-16M16        | PIN, DOWEL<br>AXE                                           |      | 2    |  |                      |
| 8        | 97095-10045        | BOLT<br>BOULON                                              |      | 6    |  |                      |
| 9        | 92995-10100        | WASHER<br>RONDELLE                                          |      | 6    |  |                      |
| 10       | 92995-10600        | WASHER<br>RONDELLE                                          |      | 6    |  |                      |
| 11       | 90119-10MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |      | 1    |  | L(20.3")<br>L(20.3") |
|          | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |      | 1    |  | X(25.3")<br>X(25.3") |
| 12       | 6J9-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1              |      | 1    |  |                      |
| 13       | 6J9-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2              |      | 1    |  |                      |
| 14       | 90152-05M08        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                       |      | 1    |  |                      |
| 15       | 90185-05002        | NUT, NYLON<br>ECROU,AUTO-BLOQUANT                           |      | 1    |  |                      |
| 16       | 6K1-45371-02       | TAB-TRIM<br>ANODE DERIVE                                    |      | 1    |  |                      |
| 17       | 90105-10M00        | BOLT, FLANGE<br>BOULON                                      |      | 1    |  |                      |
| 18       | 63P-45987-00       | SPACER 1<br>ENTRETOISE 1                                    |      | 1    |  |                      |
| 19       | 688-45997-01       | SPACER 2<br>ENTRETOISE 2                                    |      | 1    |  |                      |
| 20       | 92990-18200        | WASHER<br>RONDELLE, PLATE                                   |      | 1    |  |                      |
| 21       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                               |      | 1    |  |                      |
| 22       | 91490-40030        | PIN. COTTER<br>GOUILLE                                      |      | 1    |  |                      |
| 23       | 6K1-45970-01-98    | PROPELLER (3X15-1/4"X15"-ML)<br>HELICE (3X15-1/4"X15"-ML)   |      | 1    |  | UR<br>UR             |
|          | 6K1-45972-01-98    | PROPELLER (3X13-3/4"X21"-ML)<br>HELICE (3X13-3/4"X21"-ML)   |      | 1    |  | UR<br>UR             |
|          | 6K1-45974-02-98    | PROPELLER (3X13-3/4"X19"-ML1)<br>HELICE (3X13-3/4"X19"-ML1) |      | 1    |  | UR<br>UR             |
|          | 6K1-45976-00-98    | PROPELLER (3X13-3/8"X23"-ML)<br>HELICE (3X13-3/8"X23"-ML)   |      | 1    |  | UR<br>UR             |



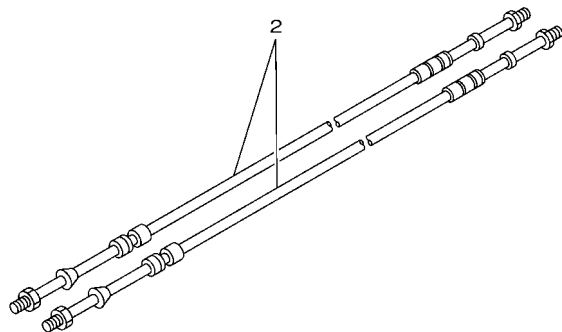
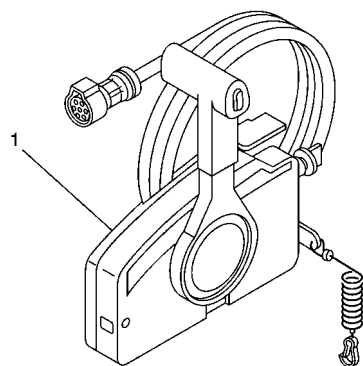


60V2100-C330

FIG. 31 STEERING GUIDE

FIXATION DE DIRECTION

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 63P8 | 64P8 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6E5-61350-02       | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1    |      |  |  |  | AP<br>AP          |
| 2        | 6E5-61351-01       | .ROD, STEERING LINK<br>.RENOI DE DIRECTION              | 1    |      |  |  |  |                   |
| 3        | 90387-10M61        | .COLLAR<br>.COLLERETTE                                  | 1    |      |  |  |  |                   |
| 4        | 90560-12M01        | .SPACER<br>.ENTRETOISE                                  | 1    |      |  |  |  |                   |
| 5        | 6E5-61355-00       | .BOLT<br>.BOULON                                        | 1    |      |  |  |  |                   |
| 6        | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              | 2    |      |  |  |  |                   |
| 7        | 90201-10M20        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2    |      |  |  |  |                   |
| 8        | 6E5-43145-01       | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE                | 1    |      |  |  |  |                   |
| 9        | 93210-16275        | .O-RING<br>.JOINT TORIQUE                               | 1    |      |  |  |  |                   |
| 10       | 6E5-61301-01       | TWIN KIT (L:600-800MM)<br>JUMELE KIT (L:600-800MM)      |      | 1    |  |  |  | AP<br>AP          |
| 11       | 6E5-61313-00       | .ADJUSTER<br>.TENDEUR                                   |      | 1    |  |  |  |                   |
| 12       | 6E5-61311-11       | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                       |      | 1    |  |  |  |                   |
| 13       | 6E5-61315-00       | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                       |      | 1    |  |  |  |                   |
| 14       | 6E5-61303-00       | .STEERING AXLE COMP.<br>.AXLE COMP.                     |      | 2    |  |  |  |                   |
| 15       | 90170-14M06        | .NUT<br>.ECROU                                          |      | 1    |  |  |  |                   |
| 16       | 95380-14700        | .NUT<br>.ECROU                                          |      | 2    |  |  |  |                   |
| 17       | 90201-10M76        | .WASHER, PLATE<br>.RONDELLE, PLATE                      |      | 2    |  |  |  |                   |
| 18       | 90101-09M70        | .BOLT<br>.BOULON                                        |      | 2    |  |  |  |                   |
| 19       | 90170-09M05        | .NUT<br>.ECROU                                          |      | 2    |  |  |  |                   |
| 20       | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              |      | 2    |  |  |  |                   |



67M0100-8280

**FIG. 32 REMOTE CONTROL BOX**

## BOITIER DE COMMANDE A DISTANCE

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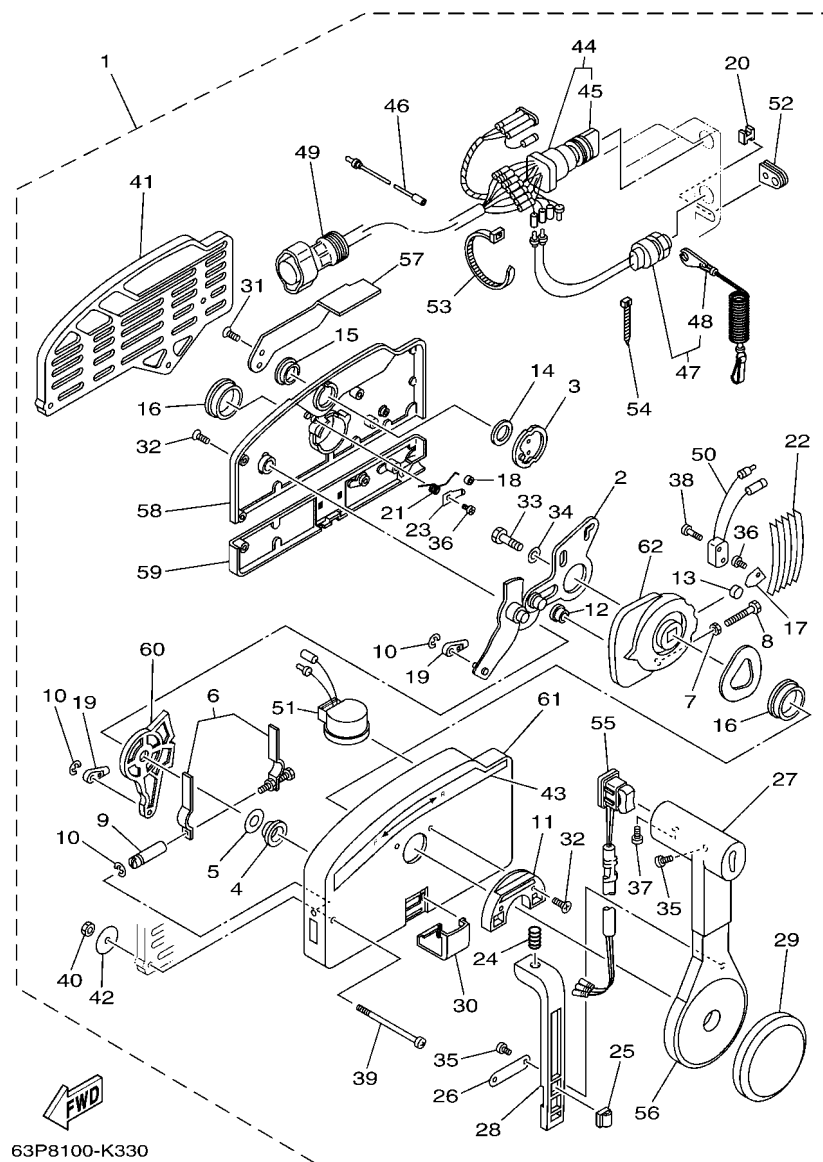
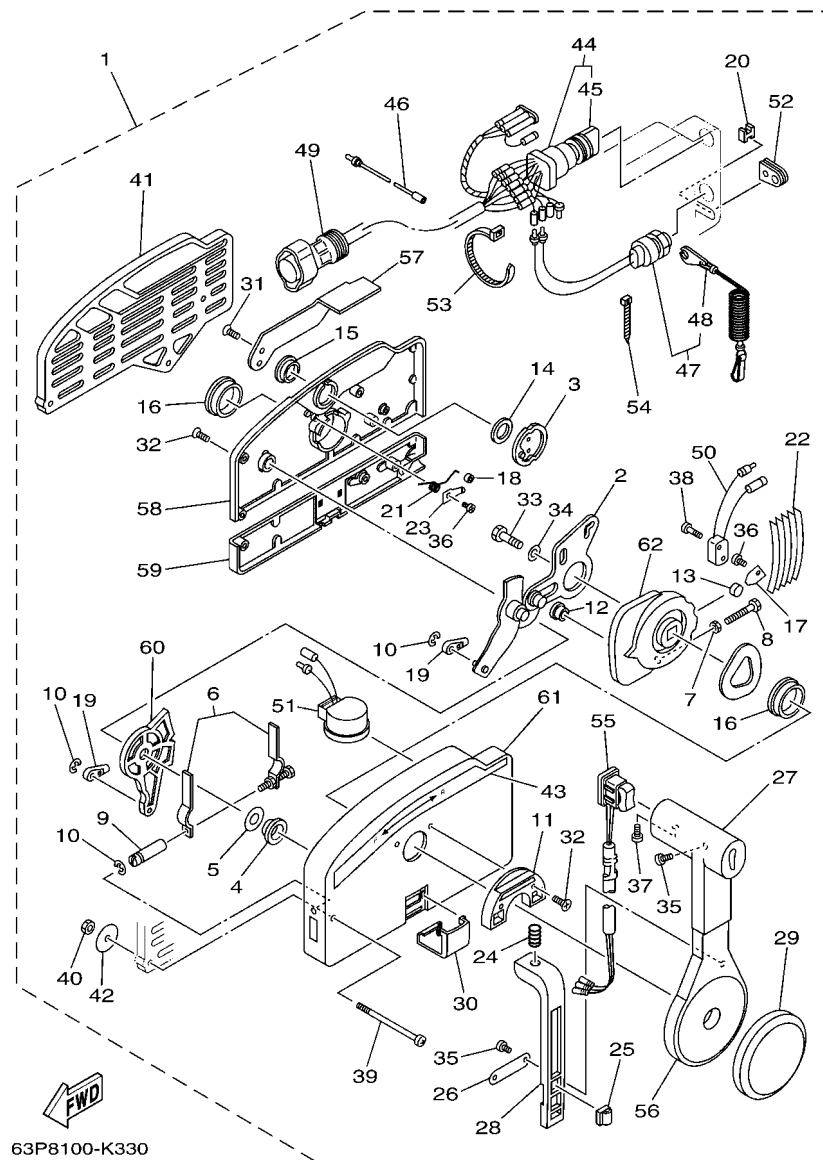


FIG. 33 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 63P8 | 64P8 |  |  | REMARKS REMARQUES                            |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|----------------------------------------------|
| 1        | 703-48207-18       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE | 1    |      |  |  | AP RUS WITH PT/T SW.<br>AP RUS WITH PT/T SW. |
| 2        | 703-48261-01       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                       | 1    |      |  |  |                                              |
| 3        | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.AXE                                 | 1    |      |  |  |                                              |
| 4        | 703-48235-00       | .BUSHING<br>.COUSSINET                                      | 1    |      |  |  |                                              |
| 5        | 703-48268-00       | .SPACER<br>.ENTRETOISE                                      | 1    |      |  |  |                                              |
| 6        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICTION, ACCELERATION              | 1    |      |  |  |                                              |
| 7        | 95380-05600        | .NUT<br>.ECROU                                              | 1    |      |  |  |                                              |
| 8        | 97380-05025        | .BOLT<br>.BOULON, HEXAGONAL                                 | 1    |      |  |  |                                              |
| 9        | 703-48265-00       | .SHAFT, FRICTION<br>.AXE, COPILOTE                          | 1    |      |  |  |                                              |
| 10       | 93430-06024        | .CIRCLIP<br>.CLIPS                                          | 3    |      |  |  |                                              |
| 11       | 703-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                             | 1    |      |  |  |                                              |
| 12       | 703-48252-00       | .ROLLER, CAM<br>.POULIE                                     | 1    |      |  |  |                                              |
| 13       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                             | 1    |      |  |  |                                              |
| 14       | 703-48198-00       | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE               | 1    |      |  |  |                                              |
| 15       | 703-48243-00       | .BUSHING<br>.COUSSINET                                      | 1    |      |  |  |                                              |
| 16       | 703-48236-00       | .BUSHING 1<br>.POULIE                                       | 2    |      |  |  |                                              |
| 17       | 703-48189-00       | .RETAINER<br>.FLASQUE                                       | 1    |      |  |  |                                              |
| 18       | 703-48234-00       | .ROLLER, DETENT<br>.POULIE                                  | 1    |      |  |  |                                              |
| 19       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE                | 2    |      |  |  |                                              |
| 20       | 703-48358-00       | .ANCHOR, CABLE<br>.COLLIER                                  | 1    |      |  |  |                                              |
| 21       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                            | 1    |      |  |  |                                              |
| 22       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                 | 5    |      |  |  |                                              |
| 23       | 703-48246-00       | .SPACER<br>.ENTRETOISE                                      | 1    |      |  |  |                                              |
| 24       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESSORT                           | 1    |      |  |  |                                              |
| 25       | 703-82594-00       | .CLAMP<br>.BRIDE                                            | 1    |      |  |  | WITH PT/T SW.<br>WITH PT/T SW.               |
| 26       | 703-48226-00       | .PLATE, STOPPER<br>.PLAQUETTE                               | 1    |      |  |  |                                              |
| 27       | 703-48222-00       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER           | 1    |      |  |  | SINGLE<br>SINGLE                             |



63P8100-K330

FIG. 33 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                            | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------------|------|------|--|--|-------------------|
| 28       | 703-48223-00       | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                                 | 1    |      |  |  |                   |
| 29       | 703-48225-00       | .COVER<br>.COUVERCLE                                               | 1    |      |  |  |                   |
| 30       | 703-48219-00       | .COVER, LEAD<br>.COUVERCLE                                         | 1    |      |  |  |                   |
| 31       | 703-48281-00       | .SCREW<br>.VIS                                                     | 2    |      |  |  |                   |
| 32       | 703-48282-00       | .SCREW<br>.VIS                                                     | 7    |      |  |  |                   |
| 33       | 97380-08030        | .BOLT<br>.BOULON, HEXAGONAL                                        | 1    |      |  |  |                   |
| 34       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                                 | 1    |      |  |  |                   |
| 35       | 98580-04010        | .SCREW, PAN HEAD<br>.VIS                                           | 3    |      |  |  |                   |
| 36       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                           | 2    |      |  |  |                   |
| 37       | 98580-05010        | .SCREW, PAN HEAD<br>.VIS                                           | 1    |      |  |  |                   |
| 38       | 98580-03015        | .SCREW, PAN HEAD<br>.VIS                                           | 2    |      |  |  |                   |
| 39       | 703-48291-10       | .SCREW (M6)<br>.VIS (M6)                                           | 3    |      |  |  |                   |
| 40       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                            | 3    |      |  |  |                   |
| 41       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                             | 1    |      |  |  | SINGLE<br>SINGLE  |
| 42       | 701-48287-00       | .WASHER<br>.RONDELLE                                               | 3    |      |  |  |                   |
| 43       | 703-48215-00       | .GRAPHIC<br>.ADHESIF                                               | 1    |      |  |  |                   |
| 44       | 703-82510-43       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET                    | 1    |      |  |  |                   |
| 45       | 703-82577-00       | .CAP, KEY<br>.CABOCHON                                             | 1    |      |  |  |                   |
| 46       | 703-82531-00       | .WIRE, LEAD (L70)<br>.FIL (L70)                                    | 1    |      |  |  |                   |
| 47       | 688-82575-01       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT                    | 1    |      |  |  |                   |
| 48       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.PLAQUETTE                                | 1    |      |  |  |                   |
| 49       | 688-8258A-20       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, FAISCEAU DE FILS (4 | 1    |      |  |  | (10P)<br>(10P)    |
| 50       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT                  | 1    |      |  |  |                   |
| 51       | 703-83383-10       | .BUZZER<br>.RONFLEUR                                               | 1    |      |  |  |                   |
| 52       | 703-48284-10       | .GROMMET<br>.PASSE-FIL                                             | 1    |      |  |  |                   |
| 53       | 703-82591-00       | .BAND<br>.COLLIER                                                  | 3    |      |  |  |                   |
| 54       | 703-82592-00       | .BAND<br>.COLLIER                                                  | 1    |      |  |  |                   |



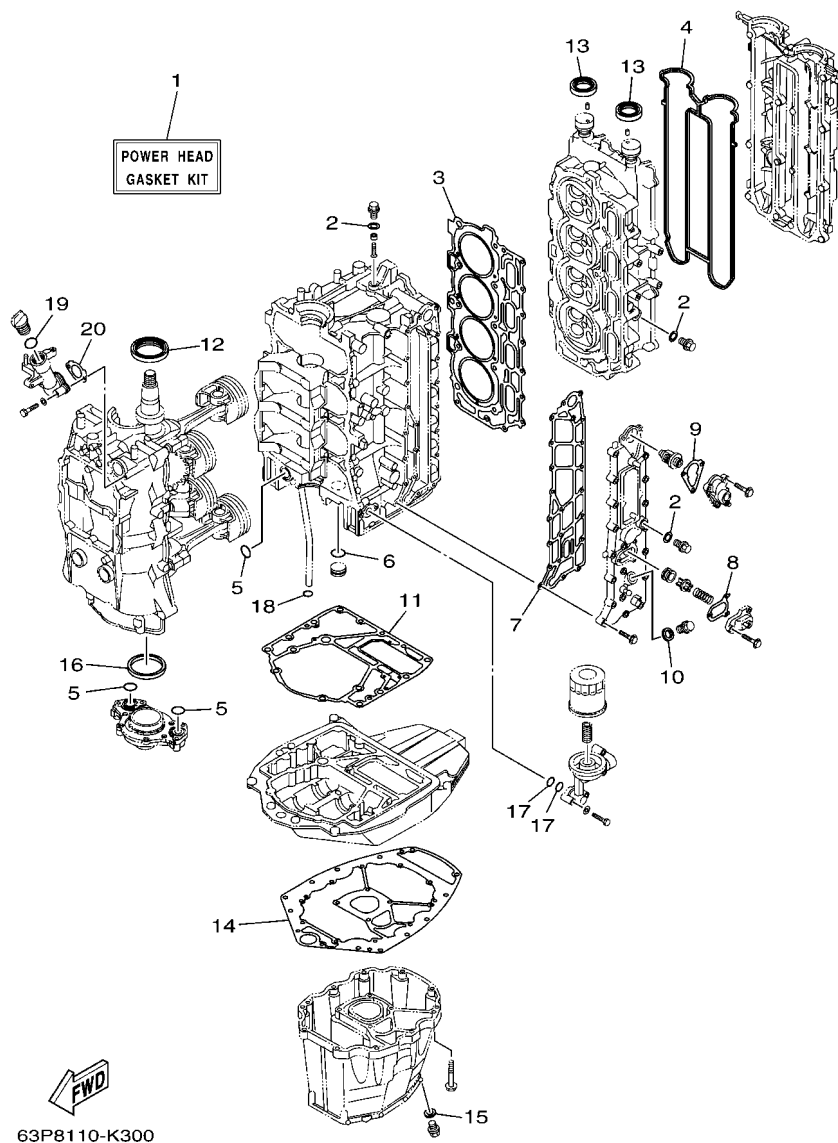


FIG. 34 REPAIR KIT 1

KITS DE REPARATION 1

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                                      | 63P8 | 64P8 |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|-----------------------------------------------------------------|------|------|--|--|--|----------------------|
| 1           | 63P-W0001-01          | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE         | 1    | 1    |  |  |  |                      |
| 2           | 90430-14115           | .GASKET<br>.JOINT                                               | 4    | 4    |  |  |  |                      |
| 3           | 63P-11181-00          | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1                | 1    | 1    |  |  |  |                      |
| 4           | 63P-11193-00          | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1         | 1    | 1    |  |  |  |                      |
| 5           | 93210-25552           | .O-RING<br>.JOINT TORIQUE                                       | 3    | 3    |  |  |  |                      |
| 6           | 93210-25647           | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                      |
| 7           | 63P-41114-A1          | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |  |                      |
| 8           | 67F-12435-A0          | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                      |
| 9           | 63P-12414-00          | .GASKET, COVER<br>.JOINT, COUVERCLE                             | 1    | 1    |  |  |  |                      |
| 10          | 90430-18130           | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                      |
| 11          | 63P-11351-00          | .GASKET, CYLINDER<br>.JOINT, D'EMBASE                           | 1    | 1    |  |  |  |                      |
| 12          | 93102-60004           | .OIL SEAL<br>.JOINT SPY                                         | 1    | 1    |  |  |  |                      |
| 13          | 93102-38008           | .OIL SEAL<br>.JOINT SPY                                         | 2    | 2    |  |  |  |                      |
| 14          | 63P-15312-00          | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE               | 1    | 1    |  |  |  |                      |
| 15          | 90430-14M09           | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                      |
| 16          | 69J-11355-00          | .SEAL, CYLINDER 1<br>.JOINT, SPY CYLINDRE                       | 1    | 1    |  |  |  |                      |
| 17          | 93210-19MJ1           | .O-RING<br>.JOINT TORIQUE                                       | 2    | 2    |  |  |  |                      |
| 18          | 93210-19MJ3           | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                      |
| 19          | 93210-24M79           | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                      |
| 20          | 63P-15364-A0          | .GASKET, OIL PLUG<br>.JOINT, PLOT D'HUILE                       | 1    | 1    |  |  |  |                      |

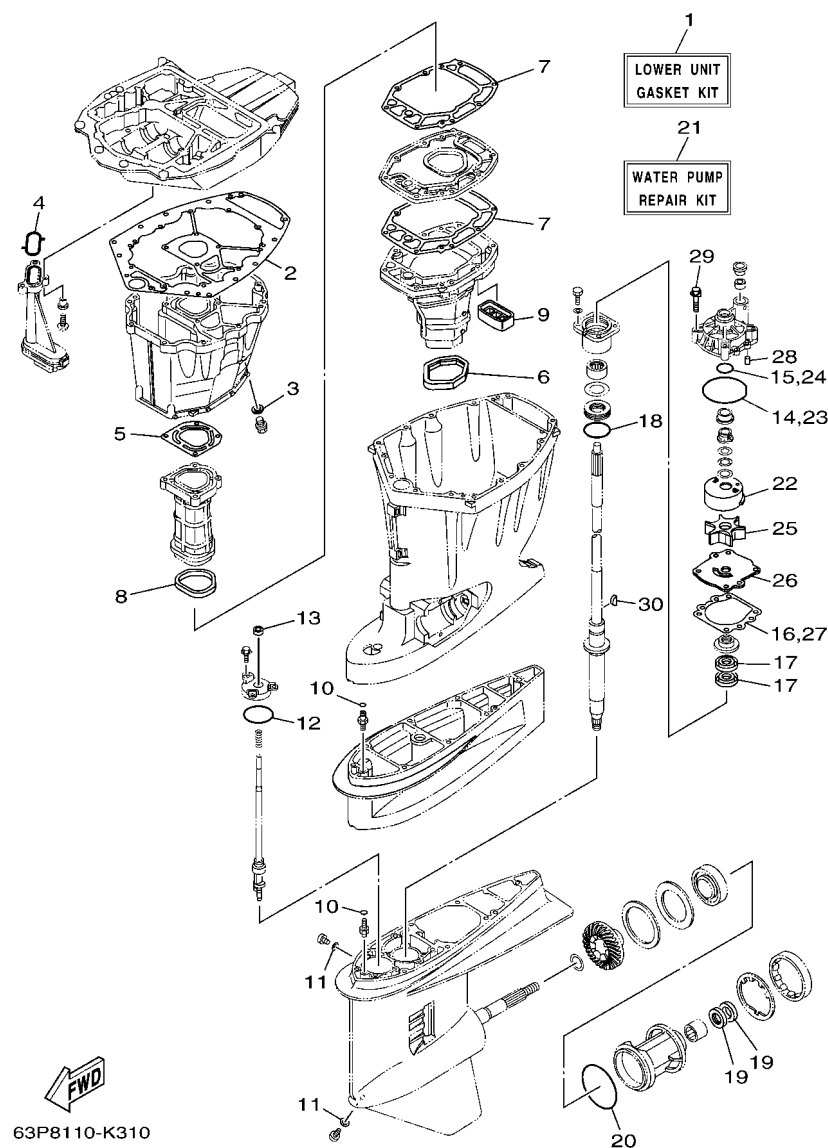


FIG. 35 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 63P8 | 64P8 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-W0001-20       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE        | 1    | 1    |  |  |                   |
| 2        | 63P-15312-00       | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE         | 1    | 1    |  |  |                   |
| 3        | 90430-14M09        | .GASKET<br>.JOINT                                         | 1    | 1    |  |  |                   |
| 4        | 63P-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE             | 1    | 1    |  |  |                   |
| 5        | 63P-41133-A0       | .GASKET, EXHAUST MANIFOLD 1<br>.JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |                   |
| 6        | 69J-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE                | 1    | 1    |  |  |                   |
| 7        | 63P-41134-A0       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT   | 2    | 2    |  |  |                   |
| 8        | 63P-41138-00       | .SEAL, EXT. 1<br>.JOINT DE GROUPE 1                       | 1    | 1    |  |  |                   |
| 9        | 69J-45127-00       | .SEAL<br>.JOINT                                           | 1    | 1    |  |  |                   |
| 10       | 93210-07003        | .O-RING<br>.JOINT TORIQUE                                 | 2    | 2    |  |  |                   |
| 11       | 90430-08020        | .GASKET<br>.JOINT                                         | 2    | 2    |  |  |                   |
| 12       | 93210-58144        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 13       | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                   | 1    | 1    |  |  |                   |
| 14       | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 15       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 16       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |                   |
| 17       | 93101-28M16        | .OIL SEAL<br>.JOINT SPY                                   | 2    | 2    |  |  |                   |
| 18       | 93210-55M14        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 19       | 93101-30M17        | .OIL SEAL<br>.JOINT SPY                                   | 2    | 2    |  |  |                   |
| 20       | 93210-97M55        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 21       | 61A-W0078-A3       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE    | 1    | 1    |  |  |                   |
| 22       | 61A-44322-02       | .INSERT, CARTRIDGE<br>.CUVETTE                            | 1    | 1    |  |  |                   |
| 23       | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 24       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |                   |
| 25       | 6E5-44352-01       | .IMPELLER<br>.TURBINE                                     | 1    | 1    |  |  |                   |
| 26       | 6G5-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE             | 1    | 1    |  |  |                   |
| 27       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |                   |



NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 63P-11110-01          | 4 - 2       | 63P-11426-41          | 3 - 6       | 6S1-12168-T0          | 6 - 8       | 63P-13645-00          | 9 - 16      | 63P-14711-01-9S       | 25 - 12     | 63P-24364-01          | 8 - 15      |
| 63P-11119-00          | 2 - 22      | 63P-11426-51          | 3 - 6       | 6S1-12168-U0          | 6 - 8       | 69J-13716-00          | 10 - 24     | 63P-14777-00          | 10 - 23     | 63P-24367-01          | 8 - 12      |
| 68F-11119-00          | 2 - 23      | 69J-11478-00          | 3 - 2       | 6S1-12168-V0          | 6 - 8       | 63P-13751-01          | 9 - 2       | 63P-14984-00          | 10 - 13     | 68V-24374-00          | 12 - 27     |
| 69J-11133-10          | 4 - 3       | 63P-11500-03          | 2 - 26      | 6S1-12168-W0          | 6 - 8       | 6P2-13758-00          | 11 - 19     | 63P-14985-00          | 10 - 17     | 6R3-24377-10          | 12 - 3      |
| 63P-11135-00          | 4 - 21      | 63P-11512-00          | 2 - 29      | 6S1-12168-X0          | 6 - 8       | 63P-13761-00          | 9 - 23      | 63P-15311-01-CA       | 26 - 2      | 6E5-24378-00          | 12 - 32     |
| 63P-11181-00          | 4 - 16      | 63P-11536-01          | 6 - 17      | 6S1-12168-Y0          | 6 - 8       | 68V-13766-00          | 9 - 25      | 63P-15312-00          | 26 - 1      | 69J-24379-00          | 10 - 22     |
|                       | 34 - 3      | 63P-11537-00          | 6 - 12      | 6S1-12169-00          | 6 - 8       | 63P-13769-00          | 9 - 32      |                       | 34 - 14     | 6E5-24379-00          | 8 - 17      |
| 63P-11191-00-9S       | 4 - 20      | 63P-11590-01          | 6 - 16      | 63P-12171-00          | 6 - 9       | 68V-13781-10          | 10 - 14     |                       | 35 - 2      | 63P-24410-00          | 12 - 21     |
| 63P-11192-01          | 4 - 27      | 63P-11603-01          | 3 - 10      | 63P-12181-00          | 6 - 10      | 63P-13784-00          | 10 - 19     | 63P-15316-00          | 26 - 5      | 68V-24411-00          | 12 - 26     |
| 63P-11193-00          | 4 - 24      | 63P-11604-00          | 3 - 10      | 63P-1240H-01-9S       | 5 - 20      | 63P-13898-00          | 9 - 31      | 63P-15319-00-9S       | 5 - 35      | 68V-24412-00          | 12 - 22     |
|                       | 34 - 4      | 63P-11654-00          | 3 - 8       | 67F-12411-01          | 5 - 18      | 63P-13905-00          | 9 - 30      | 63P-15362-10          | 26 - 21     | 68V-24413-00          | 12 - 28     |
| 63P-11197-00          | 2 - 10      | 63P-11656-01          | 3 - 9       | 67F-12412-00          | 5 - 19      | 63P-13906-00          | 10 - 9      | 6G8-15363-00          | 5 - 33      | 63P-24414-00          | 12 - 29     |
| 69J-11301-00          | 4 - 10      | 63P-11656-11          | 3 - 9       | 63P-12414-00          | 5 - 21      | 63P-13907-02          | 10 - 18     | 63P-15364-A0          | 5 - 36      | 63P-24423-00          | 12 - 25     |
|                       | 5 - 12      | 63P-11656-21          | 3 - 9       |                       | 34 - 9      | 63P-13915-00          | 10 - 20     |                       | 34 - 20     | 68V-24444-00          | 12 - 30     |
| 68T-11325-00          | 5 - 2       | 69J-12111-00          | 6 - 1       | 6G5-12416-00          | 5 - 6       | 63P-13971-00          | 11 - 2      | 63P-15373-00          | 7 - 5       | 68V-24452-00          | 12 - 5      |
| 63P-11325-01          | 2 - 20      | 69J-12113-01          | 6 - 3       | 67F-12435-A0          | 5 - 10      | 63P-13974-20          | 11 - 8      | 63P-15377-10          | 26 - 22     | 4SV-24453-00          | 10 - 3      |
| 67F-11325-01          | 4 - 11      | 69J-12117-01          | 6 - 4       |                       | 34 - 8      | 63P-13975-00          | 11 - 18     | 63P-15378-00          | 7 - 8       |                       | 10 - 6      |
|                       | 5 - 13      | 69J-12118-00          | 6 - 5       | 67F-1246A-01-9S       | 5 - 9       | 63P-13976-00          | 11 - 9      | 63P-2134X-00          | 8 - 2       | 68V-24454-00          | 12 - 23     |
| 63P-11325-11          | 2 - 14      | 69J-12119-00          | 6 - 6       | 68T-12572-00          | 19 - 28     | 68V-1410B-00          | 9 - 24      | 69J-21841-02          | 10 - 27     | 6P3-24469-00          | 12 - 11     |
| 63P-11325-21          | 2 - 11      | 69J-12121-00          | 6 - 2       | 6R3-12581-00          | 19 - 30     | 63P-14148-00          | 10 - 21     | 63P-2247B-00          | 11 - 12     | 69J-24501-10          | 11 - 16     |
| 67F-11328-00          | 4 - 12      | 69J-12153-00          | 6 - 7       | 6R3-12582-00          | 19 - 31     | 63P-14149-00          | 11 - 1      | 68V-2411M-00          | 11 - 10     | 69J-24502-00          | 8 - 9       |
|                       | 5 - 14      | 68V-12157-00          | 6 - 13      | 6R3-12583-00          | 19 - 32     | 63P-14180-01          | 10 - 1      | 63P-2411R-00          | 10 - 4      | 68V-24519-00          | 11 - 13     |
| 63P-11351-00          | 2 - 25      | 6S1-12168-00          | 6 - 8       | 69J-12858-00          | 5 - 29      | 63P-14181-00          | 10 - 7      | 63P-2411T-00          | 10 - 5      | 6P3-24519-00          | 12 - 12     |
|                       | 34 - 11     | 6S1-12168-10          | 6 - 8       | 6AW-13119-00          | 26 - 15     | 63P-14182-00          | 10 - 2      | 68V-24149-00          | 12 - 31     | 6P3-24560-01          | 12 - 8      |
| 69J-11355-00          | 26 - 17     | 6S1-12168-20          | 6 - 8       | 63P-1312A-01          | 9 - 26      | 63P-14191-00          | 10 - 8      | 6P2-24170-00          | 8 - 1       | 6P3-24562-02          | 12 - 10     |
|                       | 34 - 16     | 6S1-12168-30          | 6 - 8       | 63P-13131-00          | 12 - 24     | 63P-14200-21          | 9 - 1       | 63P-2417H-00          | 11 - 21     | 6P3-24563-00          | 12 - 9      |
| 63P-11372-00          | 2 - 4       | 6S1-12168-40          | 6 - 8       | 63P-13160-00          | 11 - 6      | 63P-14225-00          | 11 - 7      | 63P-2417J-00          | 11 - 22     | 6P3-24564-00          | 12 - 13     |
| 63P-11377-00          | 2 - 30      | 6S1-12168-50          | 6 - 8       | 63P-13300-01          | 26 - 12     | 69J-14225-01          | 10 - 12     | 63P-2419A-01          | 8 - 3       | 63P-24566-00          | 12 - 14     |
| 63P-11410-02          | 3 - 1       | 6S1-12168-60          | 6 - 8       | 63P-13329-00          | 26 - 13     | 63P-14291-00          | 9 - 12      | 6YK-24307-42          | 13 - 1      | 69J-24599-10          | 11 - 17     |
| 63P-11416-02          | 3 - 4       | 6S1-12168-70          | 6 - 8       | 69J-13338-00          | 26 - 14     | 63P-14292-00          | 9 - 33      | 61A-24311-00          | 12 - 7      | 68V-2481H-00          | 11 - 20     |
| 63P-11416-12          | 3 - 4       | 6S1-12168-80          | 6 - 8       | 63P-13411-00          | 26 - 8      | 69J-14321-00          | 9 - 3       | 64P-24311-00          | 8 - 11      | 67F-28100-01          | 12 - 41     |
| 63P-11416-22          | 3 - 4       | 6S1-12168-90          | 6 - 8       | 63P-13415-00          | 26 - 10     | 68V-14323-00          | 9 - 5       | 63P-24311-10          | 12 - 20     | 67F-2812A-00          | 16 - 35     |
| 63P-11416-31          | 3 - 4       | 6S1-12168-A0          | 6 - 8       |                       | 35 - 4      | 68V-14331-00          | 9 - 4       | 63P-24311-30          | 12 - 20     | 63P-28199-7A-D0       | 12 - 42     |
| 63P-11416-41          | 3 - 4       | 6S1-12168-B0          | 6 - 8       | 67F-13434-20          | 1 - 27      | 68V-14356-00          | 9 - 10      | 64P-24312-00          | 8 - 10      | 63P-28199-7A-E0       | 12 - 42     |
| 63P-11416-51          | 3 - 4       | 6S1-12168-C0          | 6 - 8       | 63P-13437-62          | 14 - 22     | 68V-14386-00          | 10 - 16     | 63P-24312-10          | 12 - 35     | 63P-28199-7A-F0       | 12 - 42     |
| 63P-11417-02          | 3 - 5       | 6S1-12168-D0          | 6 - 8       | 69J-13440-01          | 5 - 28      | 63P-14435-00          | 17 - 19     | 64P-24313-00          | 8 - 8       | 63P-28199-7A-G0       | 12 - 42     |
| 63P-11417-12          | 3 - 5       | 6S1-12168-E0          | 6 - 8       | 63P-13446-00-9S       | 5 - 30      | 63P-14440-00          | 7 - 10      | 63P-24313-10          | 12 - 36     | 63P-28199-7A-H0       | 12 - 42     |
| 63P-11417-22          | 3 - 5       | 6S1-12168-F0          | 6 - 8       | 67F-13448-00          | 1 - 22      | 63P-14446-00          | 9 - 21      | 63P-24314-00          | 12 - 33     | 63P-28199-7A-S0       | 12 - 42     |
| 63P-11417-32          | 3 - 5       | 6S1-12168-G0          | 6 - 8       | 63P-13490-00          | 2 - 34      | 68V-14446-00          | 10 - 28     | 64P-24314-00          | 8 - 14      | 63P-28199-8A-K0       | 12 - 43     |
| 63P-11417-41          | 3 - 5       | 6S1-12168-H0          | 6 - 8       | 63P-13532-10          | 11 - 5      | 63P-14449-00          | 7 - 11      | 64P-24314-10          | 8 - 24      | 63P-28199-8A-L0       | 12 - 43     |
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| 63P-11417-61          | 3 - 5       | 6S1-12168-K0          | 6 - 8       | 63P-13546-00          | 11 - 3      | 63P-14496-00          | 9 - 14      | 64P-24315-00          | 8 - 13      | 63P-28199-8A-N0       | 12 - 43     |
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