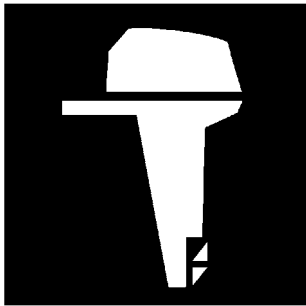




**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES DÉTACHÉES**

30DMHO Y12 (6CT8)



1L6CT-300FA

()

2014/7/23

NEWS NO.	DATE	COMMENT
PE0-OM-140008	July,10,2014	COR:FIG.11 BOTTOM COWLING LIST CORRECTION

30DMHO
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

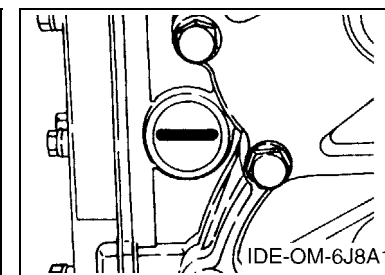
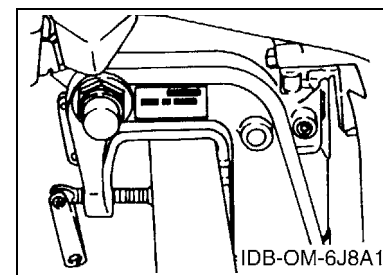
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
30D	6J8K-1012081		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6CT8	30DMHO

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

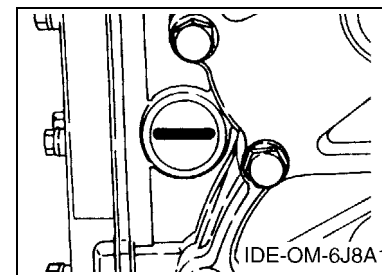
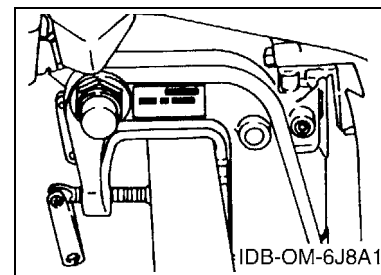
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
30D	6J8K-1012081		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6CT8	30DMHO

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CAPOT SUPERIEUR

1

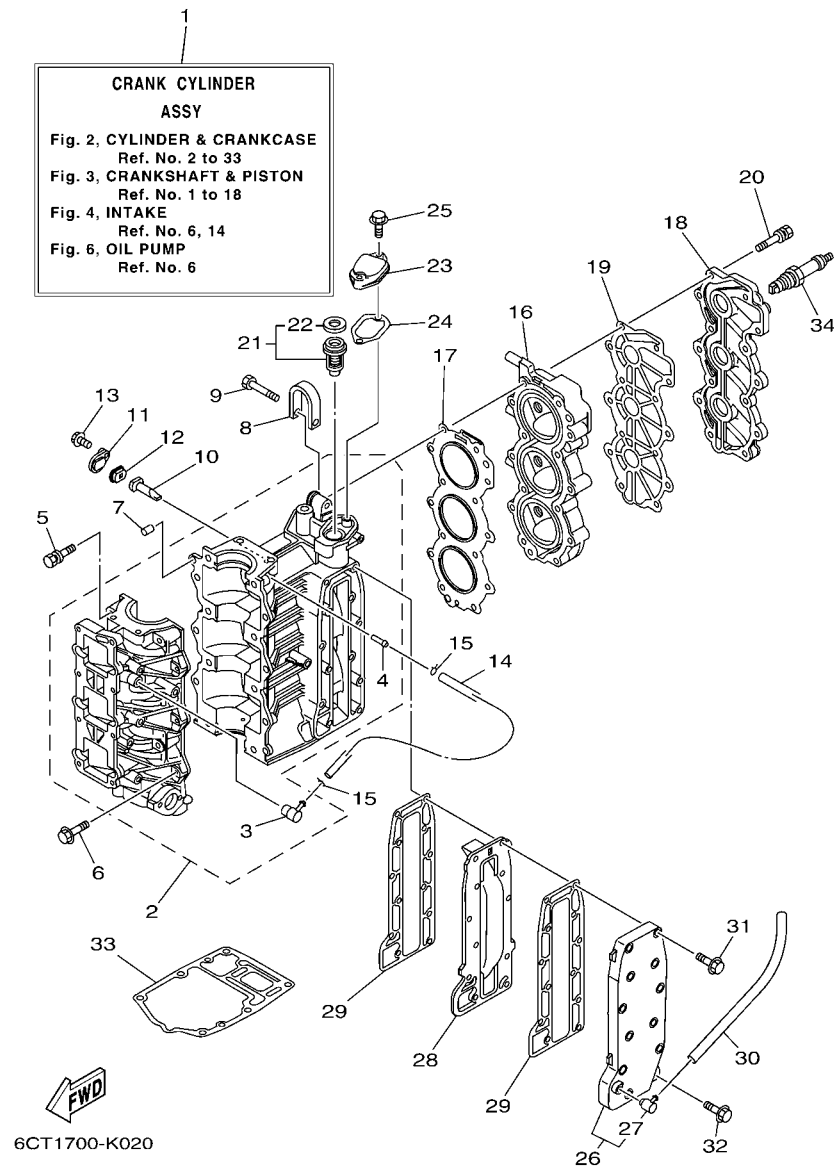
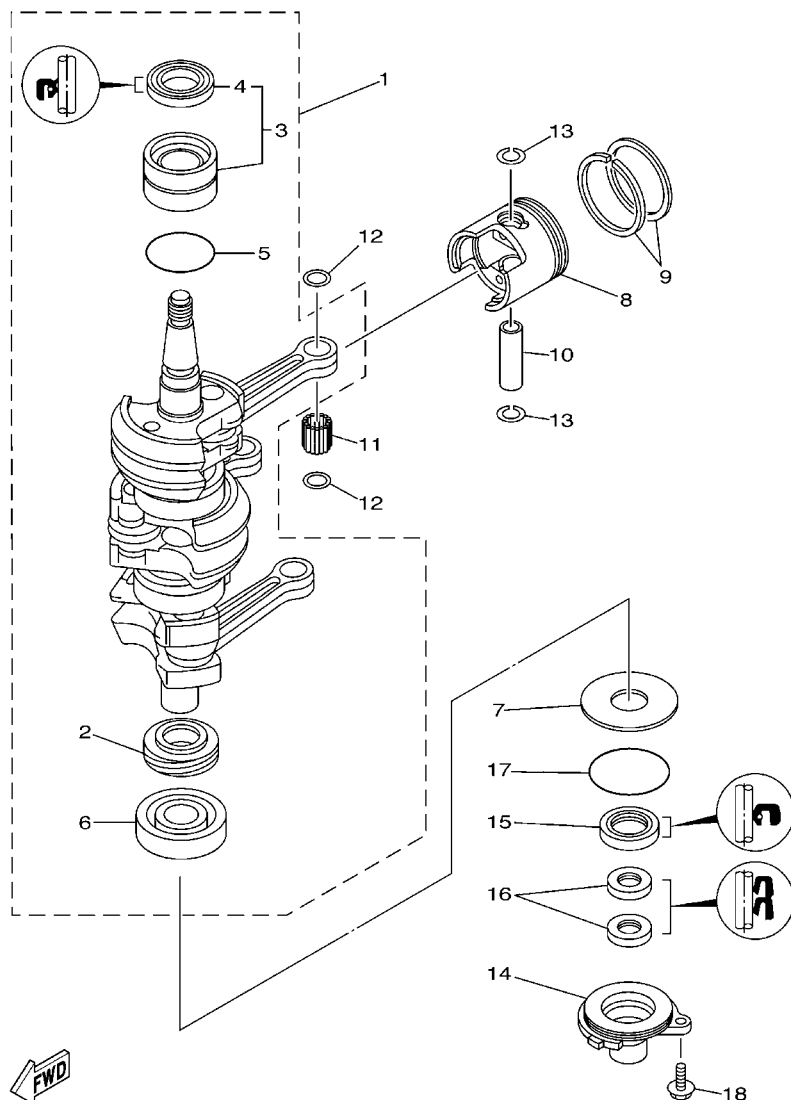


FIG. 2 CYLINDER & CRANKCASE

CYLINDRE & CARTER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CTB				REMARKS REMARQUES
1	6J8-W0090-43-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1				
2	6J8-15100-11	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	1				
4	624-14485-00	.PIPE, JOINT .DURITE	1				
5	90119-08019	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
6	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6				
7	93606-12019	PIN, DOWEL GOUPILLE	2				
8	6F5-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
9	90101-08001	BOLT BOULON	1				
10	6J8-11325-00	ANODE ANODE	2				
11	6H3-11327-00-94	COVER, ANODE COUVERCLE ANODE	2				
12	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2				
13	90119-06023	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
14	90445-07M29	HOSE (L135) DURITE (L135)	1				
15	90467-06016	CLIP JONC	2				
16	6J8-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1				
17	6J8-11181-A2	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
18	6J8-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
19	6J8-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1				
20	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14				
21	688-12411-11	THERMOSTAT THERMOSTAT	1				
22	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1				
23	6H4-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1				
24	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1				
25	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
26	6J8-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1				
27	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1				



6J83300-2030

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-11400-11	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1				
2	6J8-11536-00	.GEAR, DRIVE .ENGRENAGE, MENANT	1				
3	93311-632U7	.BEARING .ROULEMENT	1				
4	93102-26M27	..OIL SEAL ..JOINT SPY	1				
5	93210-42159	.O-RING .JOINT TORIQUE	1				
6	93306-305U3	.BEARING .ROULEMENT	1				
7	90201-50306	WASHER, PLATE RONDELLE, PLATE	1				
8	6J8-11631-02-97	PISTON (STD) PISTON (STD)	3				
	6J8-11635-02	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3				AP
	6J8-11636-02	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3				AP
9	6J8-11601-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3				
	6J8-11601-11	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3				AP
	6J8-11601-21	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3				AP
10	6J8-11633-00	PIN, PISTON AXE, PISTON	3				
11	93602-16M10	PIN, DOWEL GOUJON	84				
12	90201-16379	WASHER, PLATE RONDELLE, PLATE	6				
13	93450-17129	CIRCLIP CIRCLIP, TYPE S	6				
14	6J8-15396-00-CA	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1				
15	93101-25M28	OIL SEAL JOINT SPY	1				
16	93104-16M04	OIL SEAL JOINT SPY	2				
17	93210-56M80	O-RING JOINT TORIQUE	1				
18	90119-06023	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				

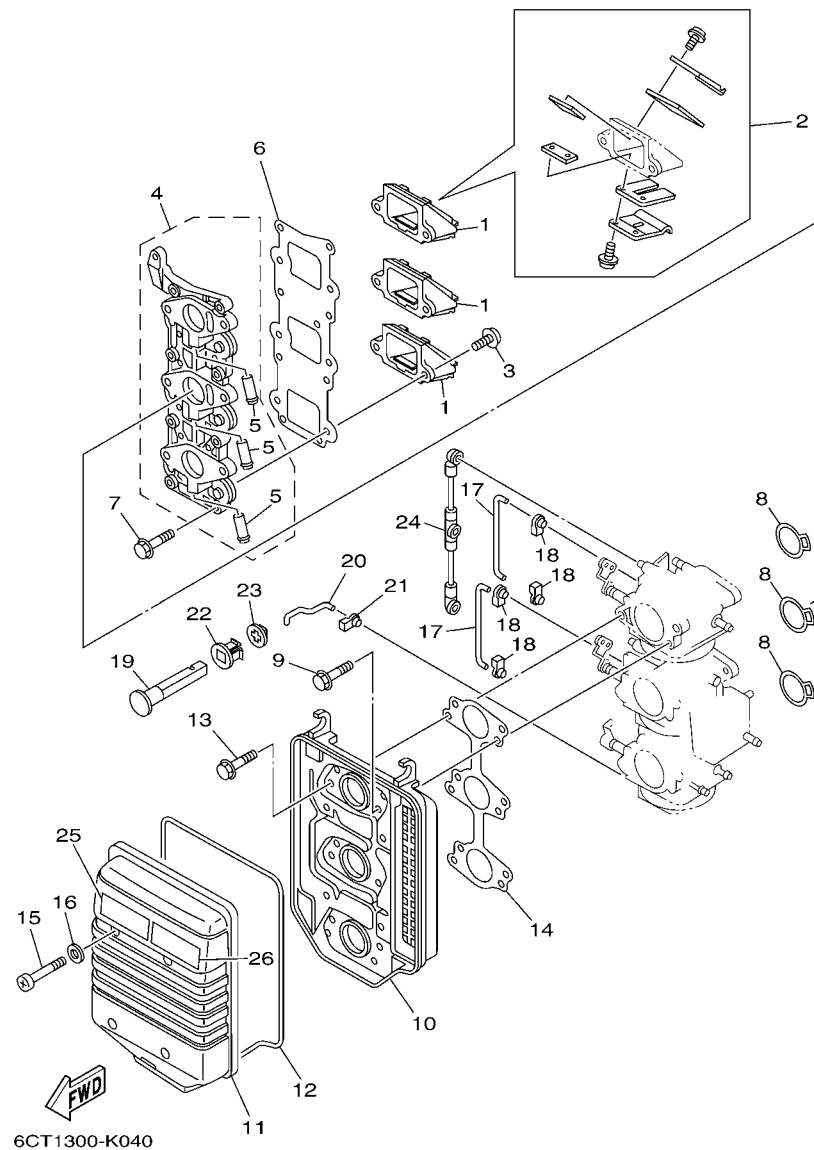
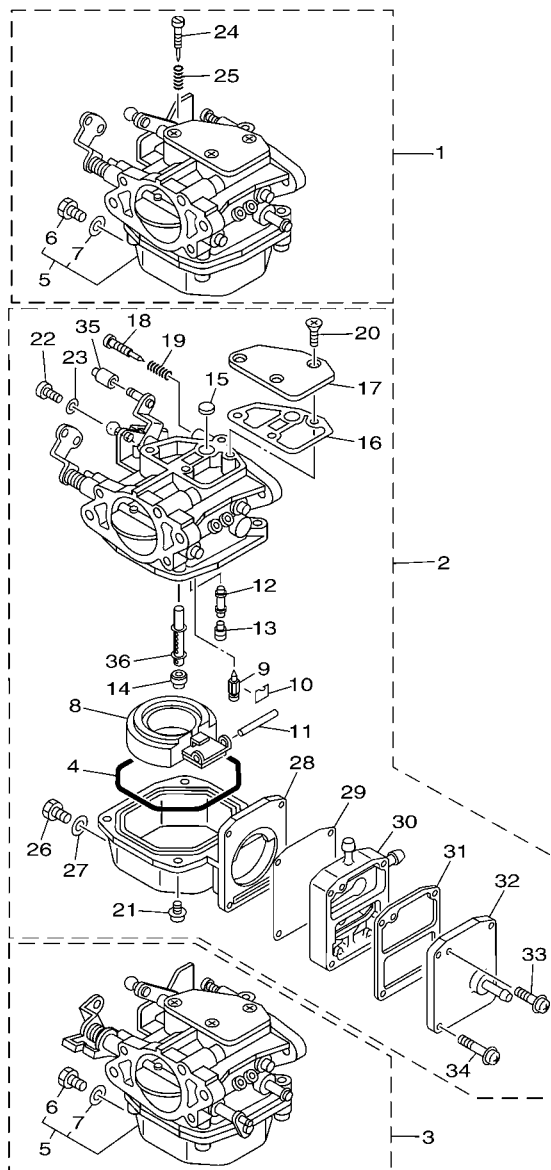


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-13610-00	REED VALVE ASSY CLAPET COMPLET	3				
2	6J8-W0004-00	.REED SET .JEU DE CLAPETS	1				
3	97980-05216	SCREW, WITH WASHER VIS, AVEC RONDELLE	6				
4	6J8-13641-10	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	1				
5	676-14485-00	.PIPE, JOINT .DURITE	3				
6	6J8-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1				
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
8	6J8-14198-00	GASKET JOINT	3				
9	90119-06M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6				
10	6J8-14417-00	COVER 1 COUVERCLE 1	1				
11	6J8-14418-00	COVER 2 COUVERCLE 2	1				
12	6J8-14476-00	SEAL JOINT SPY	1				
13	90119-05M31	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6				
14	6J8-14483-A1	GASKET JOINT	1				
15	97880-05040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4				
16	92990-05600	WASHER, PLATE RONDELLE, PLATE	4				
17	6J8-41259-00	ROD, CHOKE 3 TRINGLE 3, STARTER	2				
18	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	4				
19	6J8-41271-01	KNOB, CHOKE BOUTON DE STARTER	1				
20	6J8-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1				
21	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1				
22	689-41273-00	GROMMET PASSE-FIL	1				
23	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1				
24	6J8-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1				
25	6AH-81994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1				
26	6AH-81994-50	LABEL, SAFETY ETIQUETTE, SECURITE	1				



6J8T700-H050

FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-14301-12	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				
2	6J8-14302-02	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1				
3	6J8-14303-02	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1				
4	6J8-14984-10	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3				
5	6J8-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2				#1,3 #1,3
6	6E5-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	1				
7	6J8-14995-00	.GASKET .JOINT	1				
8	6J8-14985-10	.FLOAT .FLOTTEUR	3				
9	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	3				
10	6J8-14159-00	.CLIP .JONC	3				
11	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	3				
12	6J8-1492F-24	.JET, AIR SLOW (#48) .GICLÉUR (#48)	3				
13	6J8-14966-00	.PLUG .BOUCHON	3				
14	6J8-1492E-4K	.JET, MAIN (#99) .GICLÉUR, PRINCIPAL (#99)	3				
15	6J8-14126-00	.PLUG .BOUCHON	3				
16	6J8-14959-10	.GASKET .JOINT	3				
17	6J8-14527-10	.PLATE .PLAQUE	3				
18	6J8-14923-00	.SCREW, PILOT .VIS, RALENTI	3				
19	6E5-14223-00	.SPRING, AIR ADJUSTING .RESSORT, DOSAGE DE L'AIR	3				
20	97980-04108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	9				
21	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	12				
22	6J8-14592-01	.SCREW .VIS	3				
23	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	3				
24	6J8-14523-00	.SCREW, STOP .VIS, BUTEE	1				#1 #1
25	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1				#1 #1
26	6E5-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	1				#2 #2
27	6J8-14995-00	.GASKET .JOINT	1				#2 #2

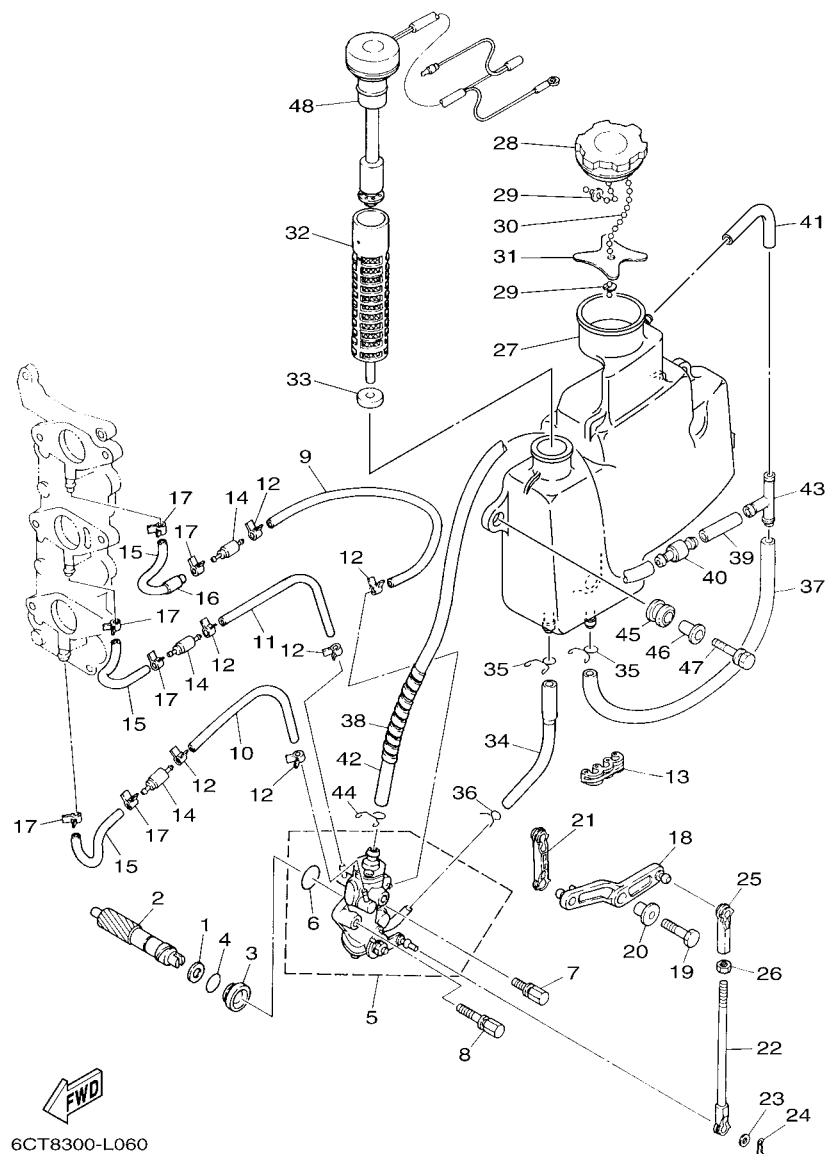


FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1				
2	6J8-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1				
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1				
4	93210-13M04	O-RING JOINT TORIQUE	1				
5	6J8-13200-01	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1				
6	93210-19MA7	O-RING JOINT TORIQUE	1				
7	90109-05M32	BOLT BOULON	1				
8	90109-05M33	BOLT BOULON	1				
9	90445-07M08	HOSE (L220) DURITE (L220)	1				
10	90445-07M32	HOSE (L120) DURITE (L120)	1				
11	90445-07M32	HOSE (L120) DURITE (L120)	1				
12	90468-07M02	CLIP JONC	6				
13	90464-07M05	CLAMP BRIDE	1				
14	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3				
15	90445-07M04	HOSE (L50) DURITE (L50)	3				
16	90445-11M08	HOSE (L10) DURITE (L10)	1				
17	90468-07M02	CLIP JONC	6				
18	6J8-13155-00	LEVER, CONTROL LEVIER, CPMMANDE	1				
19	97095-06025	BOLT BOULON	1				
20	90387-06M60	COLLAR COLLERETTE	1				
21	6J8-41238-00	JOINT, LINK RACCORD	1				
22	6J8-41237-00	JOINT, LINK RACCORD	1				
23	90202-05088	WASHER, PLATE RONDELLE, PLATE	1				
24	90468-05M03	CLIP JONC	1				
25	682-41237-00	JOINT, LINK RACCORD	1				
26	95380-05700	NUT ECROU	1				
27	6J8-21707-11	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1				

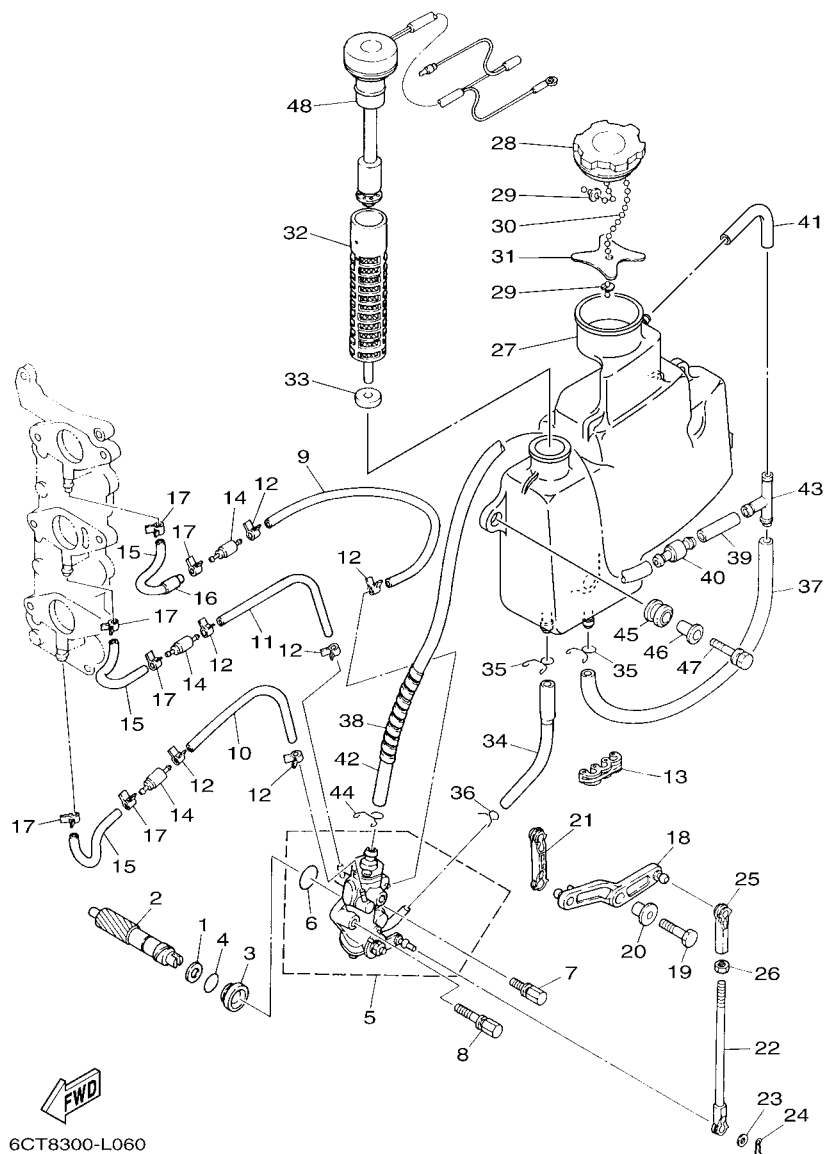
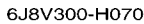


FIG. 6 OIL PUMP

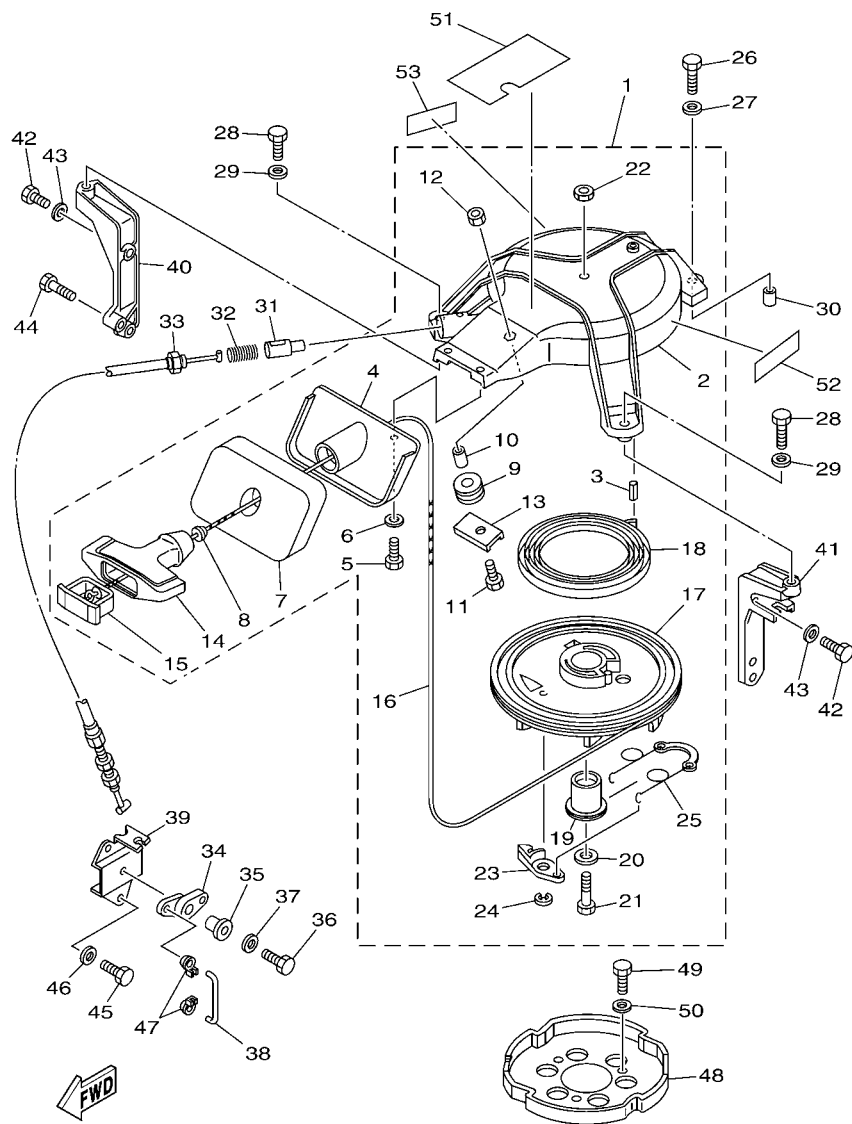
POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1				
29	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2				
30	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1				
31	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1				
32	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1				
33	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1				
34	6J8-13416-00	PIPE, OIL 1 DURITE A HUILE	1				
35	90467-11M08	CLIP JONC	2				
36	90467-08004	CLIP JONC	1				
37	90445-11M03	HOSE (L330) DURITE (L330)	1				
38	90446-10M01	HOSE (L60) DURITE (L60)	1				
39	90445-11M07	HOSE (L30) DURITE (L30)	1				
40	63D-21744-00	BREATHER RENIFLARD	1				
41	90445-11M02	HOSE (L100) DURITE (L100)	1				
42	90445-11M04	HOSE (L400) DURITE (L400)	1				
43	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1				
44	90467-10M04	CLIP JONC	1				
45	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3				
46	90387-06119	COLLAR COLLERETTE	3				
47	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
48	6J8-85720-02	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1				



CARBURANT

11



6J8V300-H080

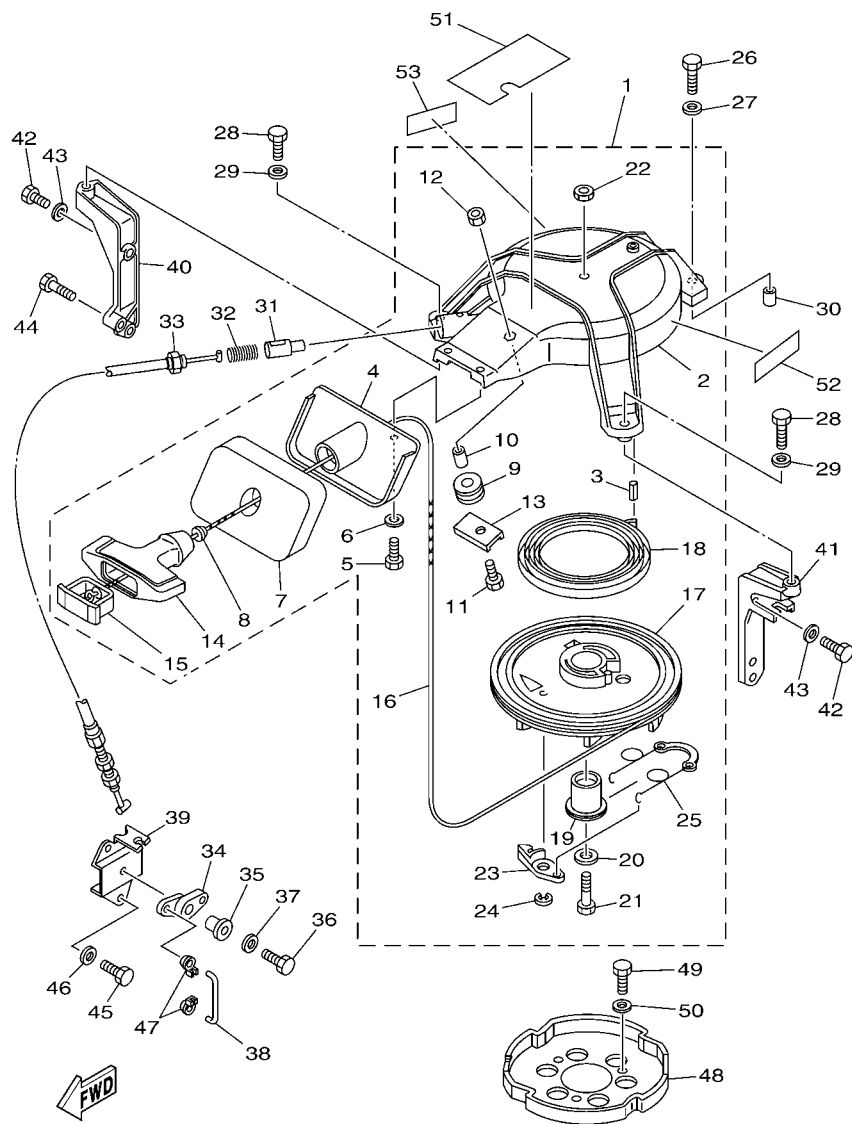
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.95M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M

FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-15710-02-4D	STARTER ASSY DEMARREUR COMPLET	1				
2	6J8-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1				
3	91690-40014	.PIN, SPRING .AGRAFFE	1				
4	6J8-15758-01-4D	.GUIDE, ROPE .GUIDE DE CABLE	1				
5	97095-06016	.BOLT .BOULON	2				
6	92995-06600	.WASHER .RONDELLE	2				
7	6J8-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1				
8	6A0-15789-00	.DAMPER .AMORTISSEUR	1				
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1				
10	6F5-15753-00	.BUSH .CHARBON	1				
11	97095-06025	.BOLT .BOULON	1				
12	95380-06600	.NUT, HEXAGON .ECROU	1				
13	6J8-15787-00	.ADAPTOR .ADAPTATEUR	1				
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1				
15	6F5-15779-02	.COVER .COUVERCLE	1				
16	*	.WIRE (L:1,950MM) .FIL (L:1,950MM)	1				*1 *1
17	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1				
18	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1				
19	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1				
20	90201-06060	.WASHER, PLATE .RONDELLE, PLATE	1				
21	97095-06025	.BOLT .BOULON	1				
22	95380-06700	.NUT .ECROU	1				
23	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1				
24	93430-06M02	.CIRCLIP .CLIPS	1				
25	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1				
26	97095-06035	BOLT BOULON	1				
27	92995-06600	WASHER RONDELLE	1				



6J8V300-H080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.95M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M

FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
28	97095-06025	BOLT BOULON	2				
29	92995-06600	WASHER RONDELLE	2				
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1				
31	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1				
32	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
33	6J8-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1				
34	6J8-15746-01	ARM BRAS	1				
35	90387-06M29	COLLAR COLLERETTE	1				
36	97095-06025	BOLT BOULON	1				
37	92995-06600	WASHER RONDELLE	1				
38	6J8-15747-00	LINK BIELLETTE	1				
39	6J8-15774-01	STAY 4 SUPPORT 4	1				
40	6J8-15771-00	STAY 1 SUPPORT 1	1				
41	6J8-15772-00	STAY 2 SUPPORT 2	1				
42	97013-06020	BOLT BOULON	3				
43	92903-06600	WASHER, PLATE RONDELLE, PLATE	3				
44	90101-06024	BOLT BOULON	1				
45	97095-06016	BOLT BOULON	2				
46	92995-06600	WASHER RONDELLE	2				
47	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2				
48	6J8-15723-00	PULLEY, STARTER POULIE DE DEMARREUR	1				
49	97013-08014	BOLT BOULON	3				
50	92903-08600	WASHER, PLATE RONDELLE, PLATE	3				
51	6J8-13437-91	MARK, CAUTION MAKER	1				
52	6AH-81995-40	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1				
53	6AH-81995-50	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1				

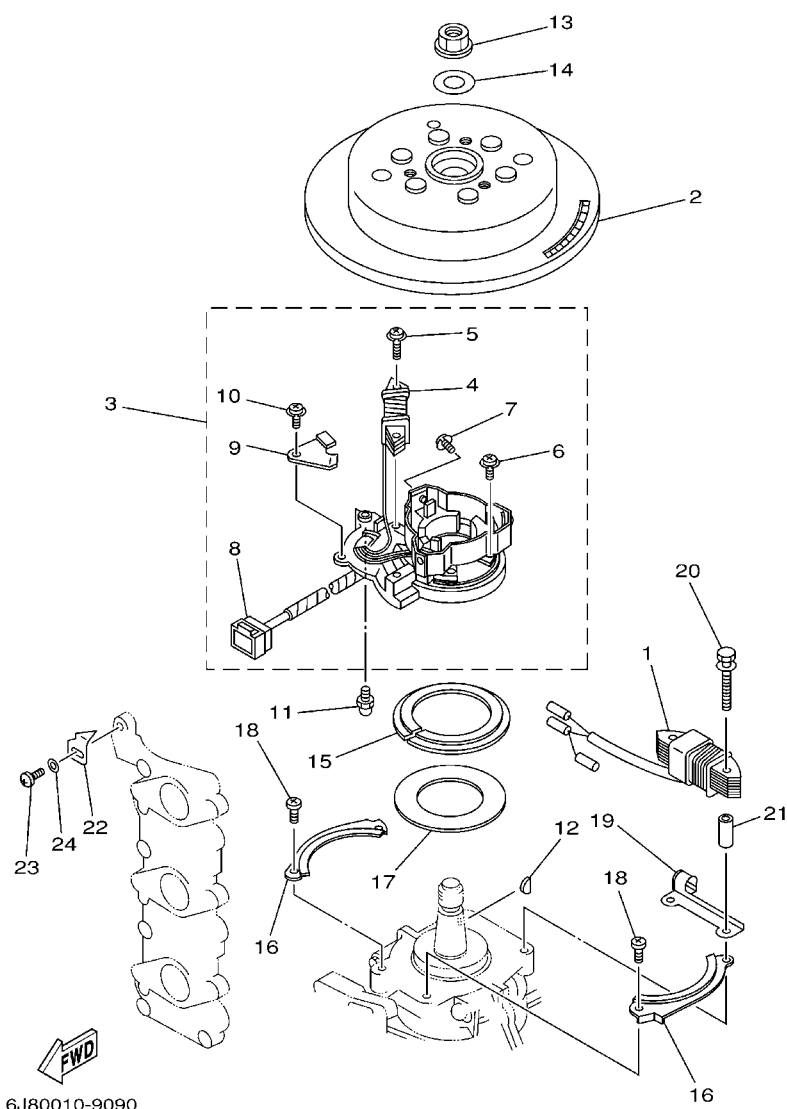


FIG. 9 GENERATOR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY				REMARKS REMARQUES
1	6H4-85533-A1	COIL, LIGHTING BOBINE, ECLAIRAGE	1				
2	6J8-85550-F1	ROTOR ASSY ROTOR CPLT	1				
3	6H4-85510-F1	STATOR ASSY STATOR CPLT	1				
4	6H4-85520-01	.COIL, CHARGE .BOBINE, CHARGE	1				
5	97902-06120	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2				
6	97902-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	6				
7	97902-04106	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3				
8	9E471-09205	.CONNECTOR (6P,M) .CONNECTEUR (6P,M)	1				
9	6H4-85548-00	.HOLDER .SUPPORT	1				
10	97902-05408	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1				
11	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1				
12	90280-05013	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
13	90179-16M05	NUT ECROU	1				
14	90201-16M44	WASHER, PLATE RONDELLE, PLATE	1				
15	6H4-41611-10	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1				
16	6J8-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	2				
17	6J8-41618-00	WASHER, MAGNETO RONDELLE, MAGNETO	1				
18	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2				
19	6J8-85548-00	HOLDER SUPPORT	1				
20	90101-06M00	BOLT BOULON	2				
21	90387-06M81	COLLAR COLLERETTE	2				
22	6J8-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1				
23	97885-05010	SCREW, PAN HEAD VIS, A ENCOCHE	1				
24	92995-05600	WASHER RONDELLE	1				

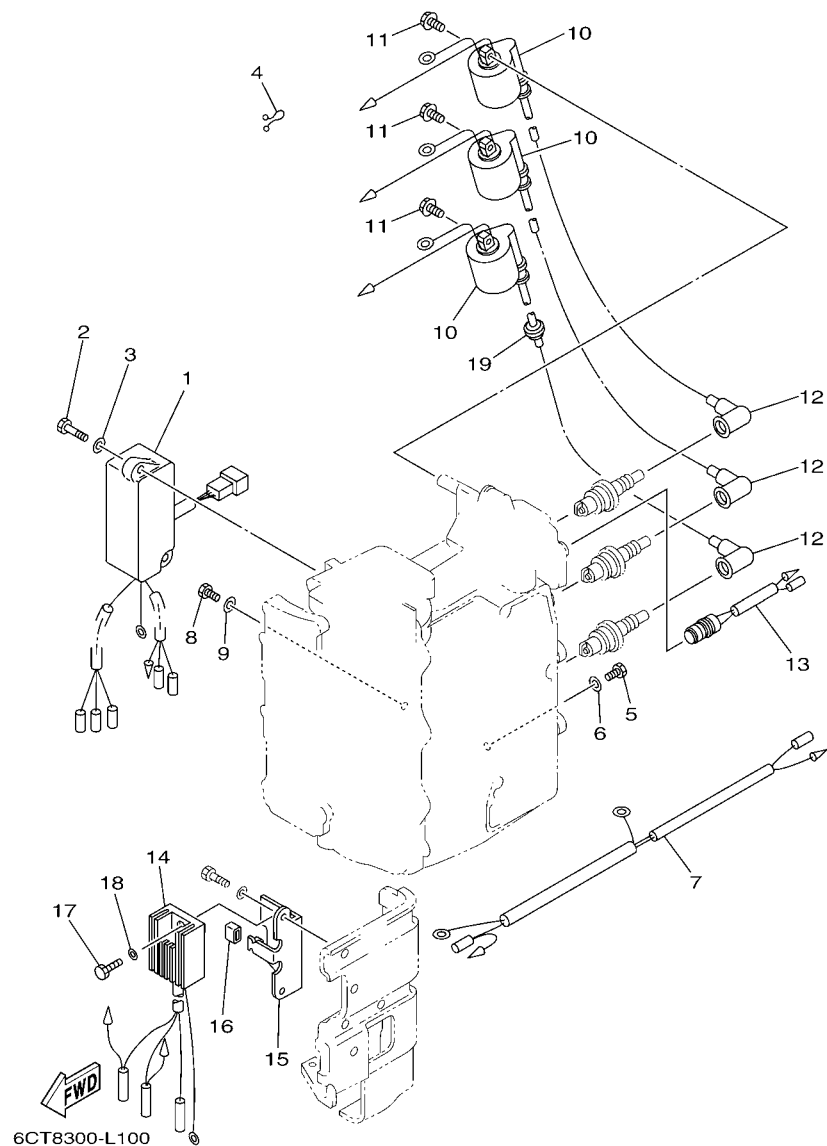
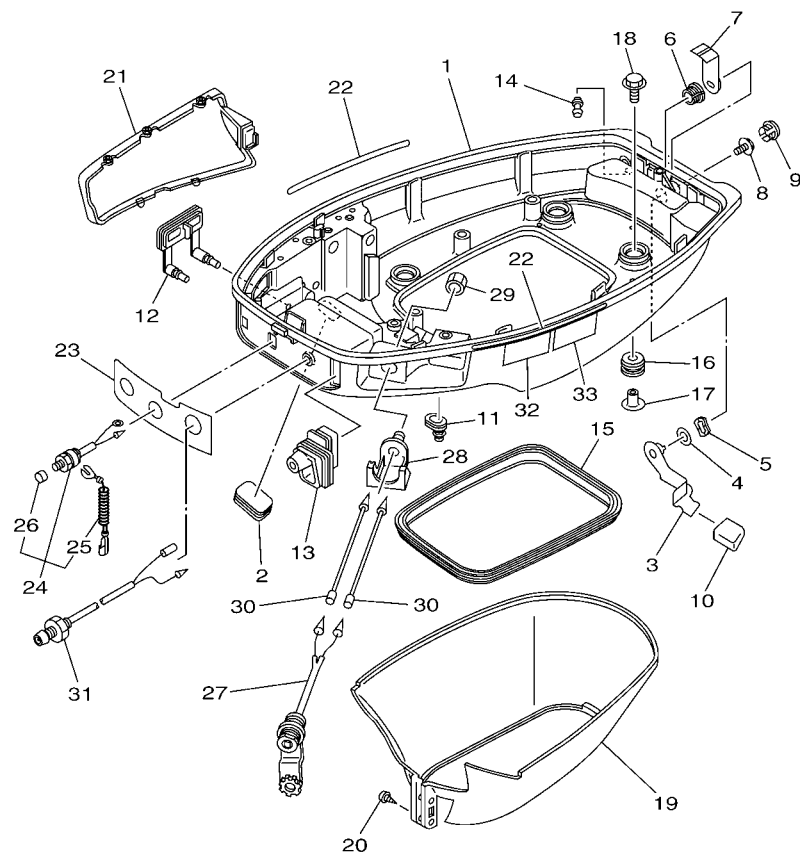


FIG. 10 ELECTRICAL

ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-85540-H2	C.D.I. UNIT ASSY BLOC C.D.I.	1				
2	97095-06025	BOLT BOULON	2				
3	92995-06600	WASHER RONDELLE	2				
4	90464-15M11	CLAMP BRIDE	1				
5	97095-06012	BOLT BOULON	1				
6	92995-06600	WASHER RONDELLE	1				
7	6J8-82531-00	WIRE, LEAD FIL	1				
8	97095-06012	BOLT BOULON	1				
9	92995-06600	WASHER RONDELLE	1				
10	6J8-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3				
11	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	6				
12	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	3				
13	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1				
14	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				
15	6J8-81975-00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1				
16	689-44194-00	CAP CAPUCHON	1				
17	97095-06012	BOLT BOULON	1				
18	92995-06600	WASHER RONDELLE	1				
19	90480-25161	GROMMET PASSE-FIL	1				




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FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-42711-03-4D	COWLING, BOTTOM 1 CUVETTE 1	1				
2	6H4-42726-00	GROMMET PASSE-FIL	1				
3	6J8-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1				
4	90202-12M25	WASHER, PLATE RONDELLE, PLATE	1				
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1				
6	90386-12M61	BUSH DOUILLE	1				
7	6J8-42816-00	LEVER, CLAMP LEVIER, PRESSE	1				
8	95895-06012	BOLT, FLANGE BOULON	1				
9	6J8-42728-01	CAP CAPUCHON	1				
10	6J8-42831-00	BUSHING POULIE	1				
11	6G1-42727-00	GROMMET PASSE-FIL	1				
12	6J8-42724-00	GROMMET PASSE-FIL	1				
13	6J8-42726-00	GROMMET PASSE-FIL	1				
14	6BL-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1				
15	6J8-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
16	90480-09M21	GROMMET PASSE-FIL	4				
17	90387-06M41	COLLAR COLLERETTE	4				
18	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
19	6J8-42741-01	APRON CAPOT LATERAL	1				
20	90164-06M01	SCREW, TAPPING VIS, TETE FRAISEE	2				
21	6J8-42723-01	COVER, BOTTOM COUVERCLE	1				
22	6J8-42735-00	PROTECTOR PROTECTEUR	2				
23	6J8-42719-20	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1				
24	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1				
25	682-82556-00	LANYARD, STOP SWITCH CORDON DU COUPE CIRCUIT	1				
26	689-8257Y-00	CAP COUVERCLE	1				
27	682-84381-00	2P CONCENT RALLONGE 2 FILS	1				

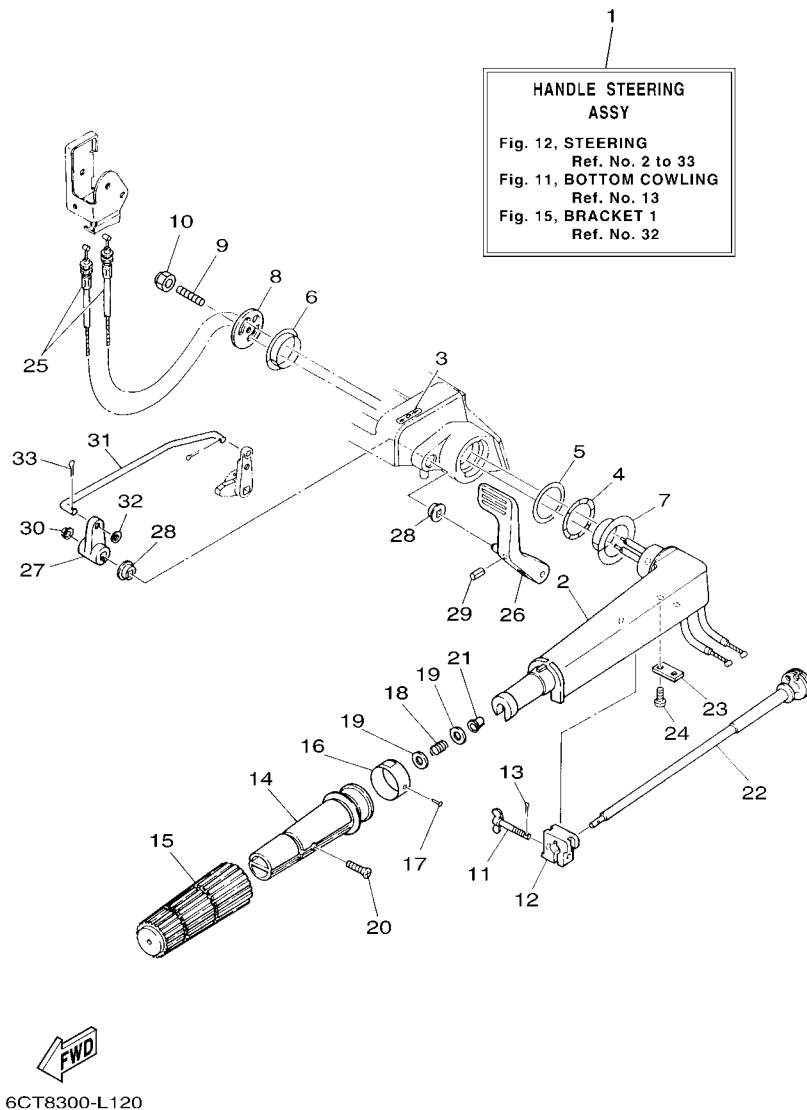
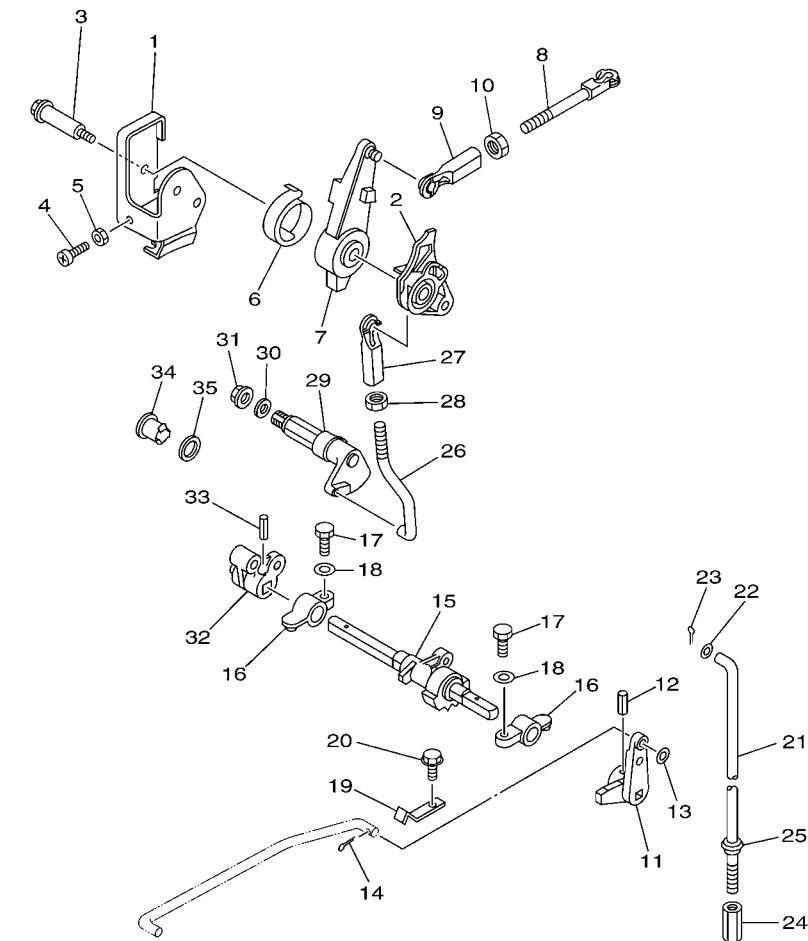


FIG. 12 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-W0084-11-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1				
2	6G1-42111-12-4D	HANDLE, STEERING POIGNEE	1				
3	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1				
4	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1				
5	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1				
6	90386-33M96	BUSH DOUILLE	1				
7	90386-34M97	BUSH DOUILLE	1				
8	6G1-42131-02	COVER, HANDLE STEERING COUVERCLE	1				
9	90116-08016	BOLT, STUD GOIJON	1				
10	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
11	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1				
12	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
13	91490-16010	PIN, COTTER GOUPILLE	1				
14	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
15	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
16	6J8-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
17	90269-02M09	RIVET RIVET	1				
18	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
19	90201-10M02	WASHER, PLATE RONDELLE, PLATE	2				
20	90152-05011	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
21	90386-08032	BUSH DOUILLE	1				
22	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1				
23	6E0-42159-02	STAY SUPPORT	1				
24	97885-05012	SCREW, PAN HEAD VIS, A ENCOCHE	2				
25	6J8-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2				
26	6J8-44111-01-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				
27	6J8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				

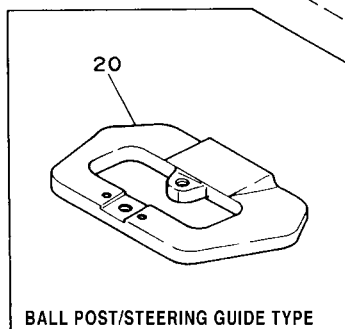
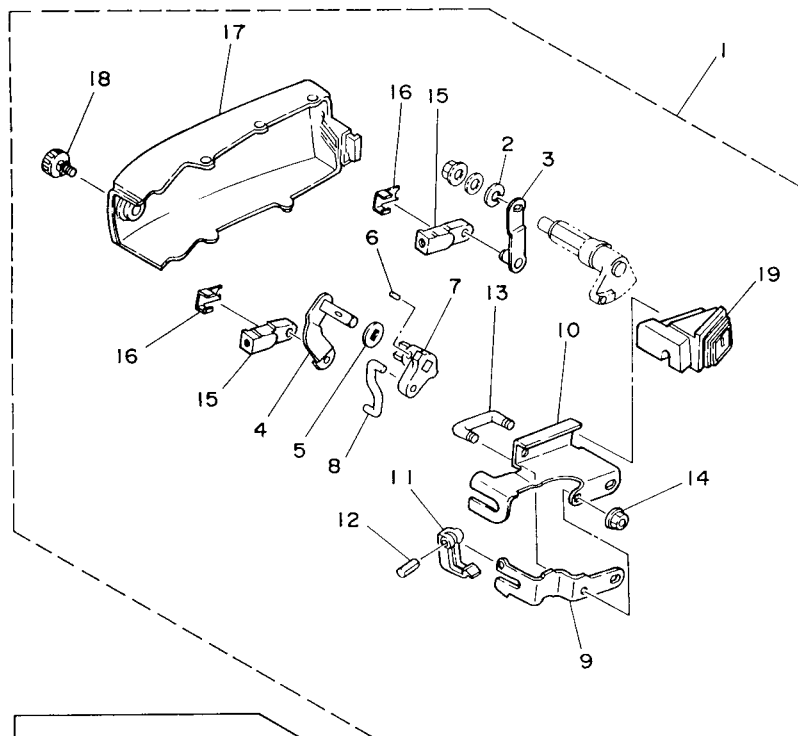


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FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1				
2	6J8-41213-00	CAM, ACCEL. CAME, ACCELERATION	1				
3	90109-06M28	BOLT BOULON	1				
4	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
5	95303-06600	NUT ECROU	1				
6	6J8-42167-00	SPRING 1 RESSORT1	1				
7	6J8-41631-02	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1				
8	689-42169-01	JOINT AXE	1				
9	682-41237-00	JOINT, LINK RACCORD	1				
10	95380-05600	NUT ECROU	1				
11	6J8-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1				
12	90254-03M04	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
13	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1				
14	91490-20012	PIN. COTTER GOUPILLE	1				
15	6J8-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
16	6G1-41662-01-94	BRACKET 2 SUPPORT 2	2				
17	97013-06020	BOLT BOULON	2				
18	92903-06600	WASHER, PLATE RONDELLE, PLATE	2				
19	6J8-44116-00	SPRING RESSORT	1				
20	95895-06012	BOLT, FLANGE BOULON	1				
21	6J8-44143-00	ROD, SHIFT TIGE D'EMBAYAGE	1				
22	92990-05600	WASHER, PLATE RONDELLE, PLATE	1				
23	91490-16010	PIN. COTTER GOUPILLE	1				
24	90170-06015	NUT ECROU	1				
25	689-43373-01	SEAL, DAMPER JOINT	1				
26	6J8-42192-00	ROD 2 TRINGLE 2	1				
27	682-41237-00	JOINT, LINK RACCORD	1				



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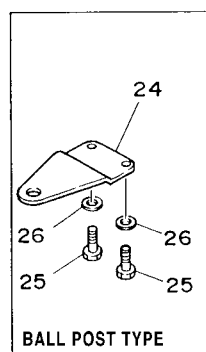
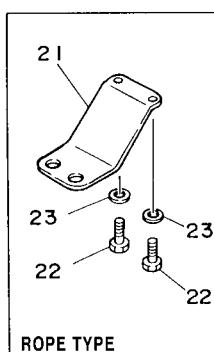
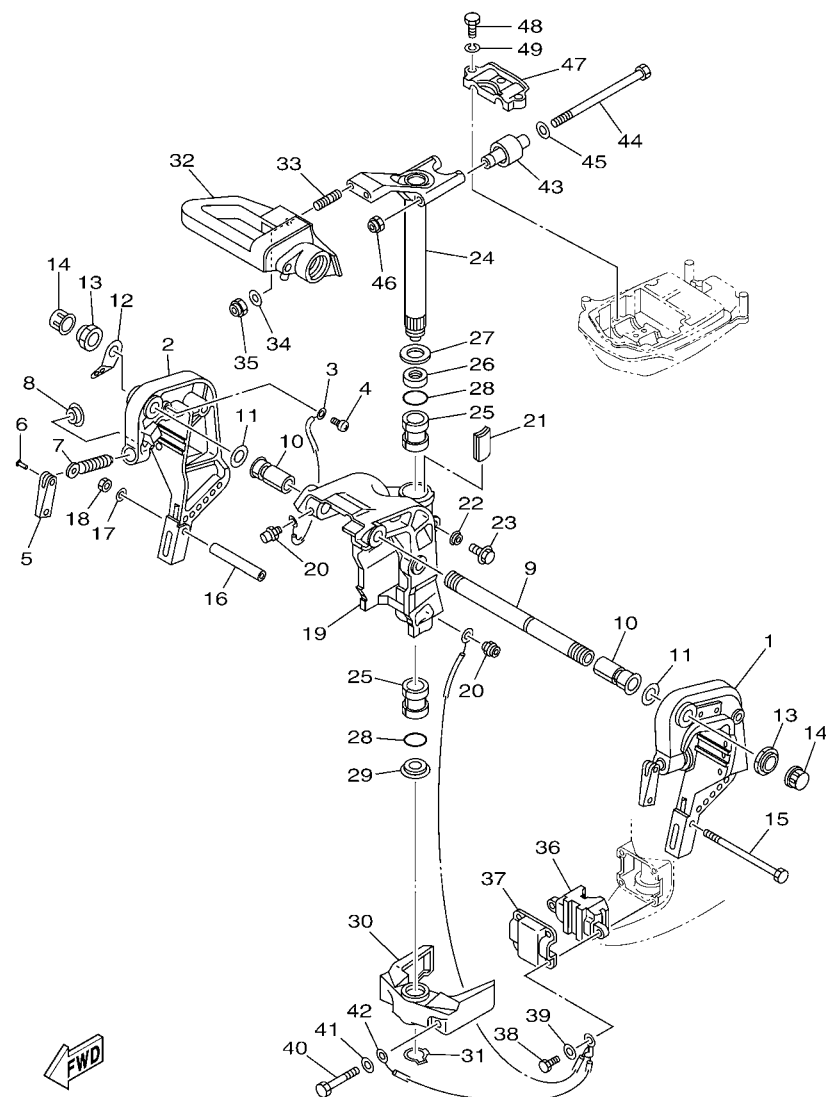


FIG. 14 REMO CON ATTACHMENT COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-48501-03-4D	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1				AP
	6J8-48501-11	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1				AP
2	92990-08100	.WASHER, SPRING .RONDELLE, GROWER	1				AP
3	6J8-48534-00	.THROTTLE LEVER, CONTROL .LEVIER D'ACCELERATION	1				AP
4	6J8-48544-01	.LEVER, SHIFTCONTROL .POIGNEE, INVERSION	1				
5	6J8-44177-00	.WASHER .RONDELLE	1				
6	90254-03M03	.PIN, SPRING .RIVET, TETE TRONCONIQUE	1				
7	6J8-44173-02	.LEVER, SHIFT CONTROL .POIGNEE, INVERSION	1				
8	6J8-42169-01	.JOINT .AXE	1				
9	6J8-48531-00	.BRACKET, REMOTE CONTROL 1 .ETRIER 1, COMMANDE A DISTANCE	1				
10	6J8-48532-00	.BRACKET, REMOTE CONTROL 2 .ETRIER 2, COMMANDE A DISTANCE	1				
11	682-48538-50	.CLAMP, CABLE 1 .COLLIER	1				
12	91690-30012	.PIN, SPRING .AGRAFFE	1				
13	90109-06M29	.BOLT .BOULON	1				
14	90179-06M24	.NUT .ECROU	2				
15	6G8-26363-00	.END, WIRE 1 .EMBOUT DE CABLE	2				
16	6G8-26364-00	.END, CABLE .EMBOUT, DE CABLE	2				
17	6J8-42723-51	.COVER, BOTTOM .COUVERCLE	1				
18	6J8-42846-00	.SCREW .VIS	1				
19	6J8-42724-10	.GROMMET .PASSE-FIL	1				
20	6J8-48511-01-4D	HOOK, STEERING ATTACHE, DIRECTION	1				AP
21	6G8-48511-00	HOOK, STEERING ATTACHE, DIRECTION	1				AP ROPE TYPE
22	97095-06016	BOLT BOULON	2				AP
23	92995-06600	WASHER RONDELLE	2				AP
24	6G8-48511-10	HOOK, STEERING ATTACHE, DIRECTION	1				AP BALL POST TYPE
25	97095-06016	BOLT BOULON	2				AP
26	92995-06600	WASHER RONDELLE	2				AP

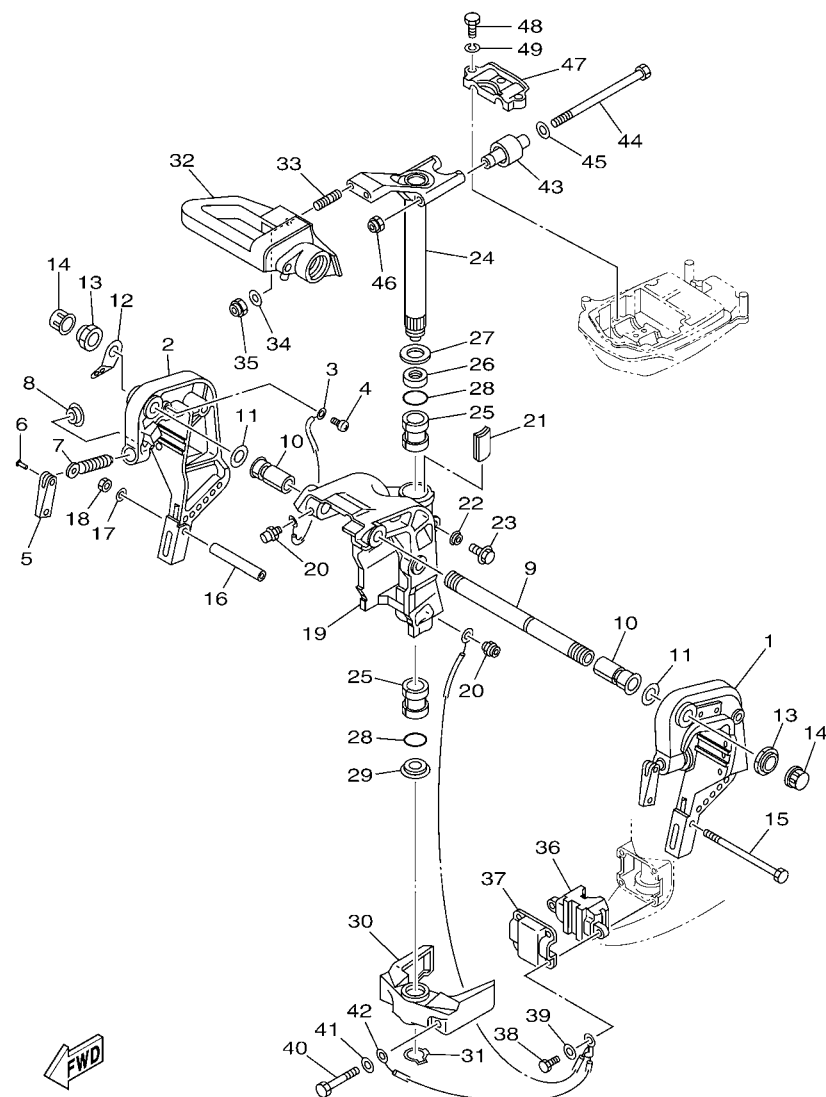


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FIG. 15 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6H4-43112-04-4D	BRACKET, CLAMP 2 PRESSE 2	1				
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1				
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1				
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2				
6	90243-04M01	PIN GOUPILLE	2				
7	90149-14M12	SCREW VIS	2				
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2				
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
10	90386-22M69	BUSH DOUILLE	2				
11	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2				
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1				
13	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
14	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2				
15	90101-08339	BOLT BOULON	1				
16	90387-08M03	COLLAR COLLERETTE	1				
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1				
18	95380-08600	NUT ECROU	1				
19	6J8-43311-04-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
20	93700-06M03	NIPPLE, GREASE PION	3				
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1				
22	689-43373-01	SEAL, DAMPER JOINT	1				
23	90105-06M18	BOLT, FLANGE BOULON	1				
24	6J8-42510-03-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				
25	90386-30M77	BUSH DOUILLE	2				
26	90386-30M78	BUSH DOUILLE	1				
27	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1				



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FIG. 15 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
28	93210-29M94	O-RING JOINT TORIQUE	2				
29	90386-30M60	BUSH DOUILLE	1				
30	6H4-44551-02-4D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR	1				
31	93410-28M06	CIRCLIP CLIPS	1				
32	6J8-42121-03-4D	BRACKET SUPPORT	1				
33	90116-10M28	BOLT, STUD GOUJON	2				
34	92995-10600	WASHER RONDELLE	2				
35	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
36	6H4-44557-10	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1				L(21.5")
37	6H4-44553-01	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEU	1				L(21.5")
38	97095-08025	BOLT BOULON	4				
39	92995-08600	WASHER RONDELLE	4				
40	97095-10060	BOLT BOULON	2				
41	92995-10600	WASHER RONDELLE	2				
42	6H4-82127-00	WIRE, LEAD 2 FIL 2	1				
43	6H4-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	2				
44	90109-08M26	BOLT BOULON	2				
45	90201-09425	WASHER, PLATE RONDELLE, PLATE	2				
46	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
47	6J8-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEU	1				
48	97075-08035	BOLT BOULON	3				
49	92995-08100	WASHER RONDELLE	3				

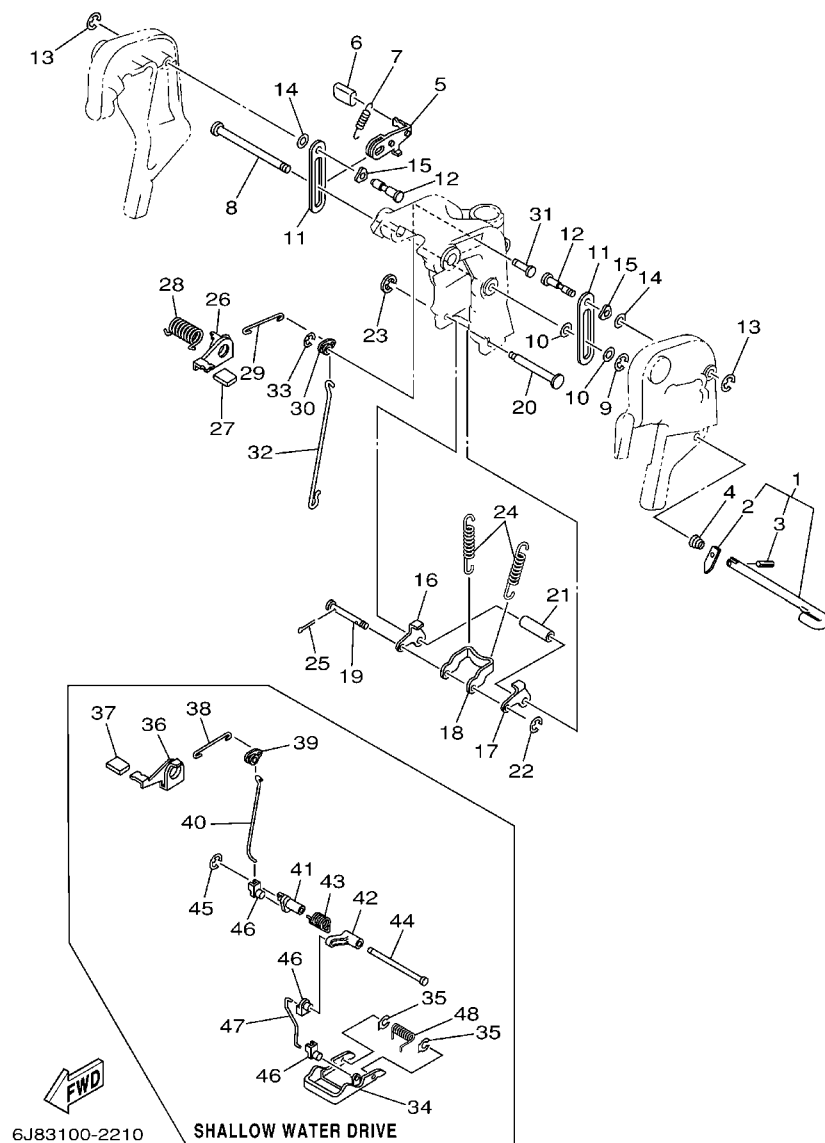


FIG. 16 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1				
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1				
3	91690-30010	.PIN, SPRING .AGRAFFE	1				
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1				
5	6J8-43181-01	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1				
6	682-43318-01	COVER CAPUCHON	1				
7	90506-12M25	SPRING, TENSION RESSORT, TENSION	1				
8	90249-12M28	PIN GOUPILLE	1				
9	99080-10600	CIRCLIP CIRCLIP	1				
10	90202-12031	WASHER, PLATE RONDELLE, PLATE	2				
11	6J8-43627-00	STOPPER PLAQUETTE	2				
12	90249-12M27	PIN GOUPILLE	2				
13	99080-10600	CIRCLIP CIRCLIP	2				
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2				
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2				
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1				
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1				
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1				
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1				
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1				
21	90387-07M64	COLLAR COLLERETTE	1				
22	93430-06M02	CIRCLIP CLIPS	1				
23	99080-05600	CIRCLIP CIRCLIP	1				
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2				
25	91490-20010	PIN, COTTER GOUPILLE	2				
26	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1				
27	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1				

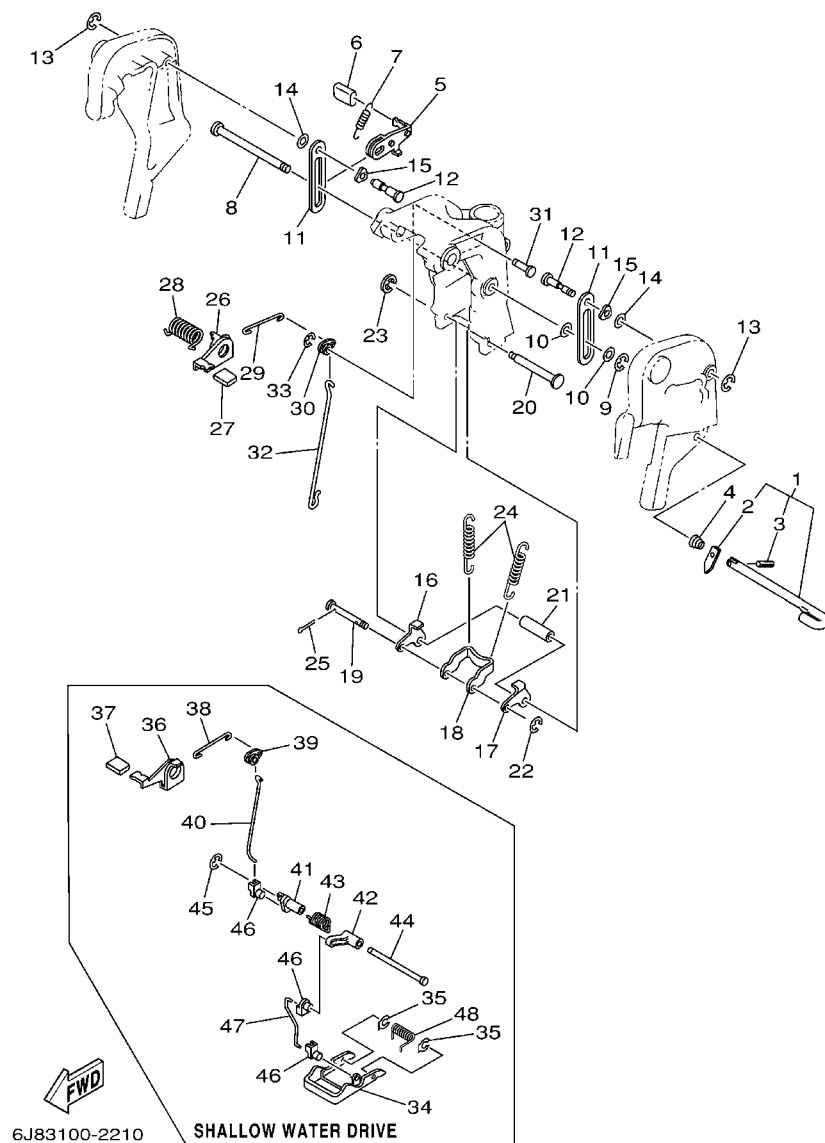


FIG. 16 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
28	90508-18M23	SPRING, TORSION RESSORT, TORSION	1				
29	6H4-43616-00	ROD, TILT LOCK TIGE	1				
30	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1				
31	90249-06M24	PIN GOUPILLE	1				
32	6J8-43617-00	ROD, TILT LOCK TIGE	1				
33	99080-05600	CIRCLIP CIRCLIP	1				
34	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1				
35	6J8-43673-00	WASHER 1 RONDELLE	2				
36	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON	1				
37	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1				
38	6H4-43616-00	ROD, TILT LOCK TIGE	1				
39	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1				
40	6J8-43617-10	ROD, TILT LOCK TIGE	1				
41	6J8-43186-00	LEVER LEVIER	1				
42	6J8-43187-00	LEVER 2 LEVIER	1				
43	90508-25M21	SPRING, TORSION RESSORT, TORSION	1				
44	90249-07M25	PIN GOUPILLE	1				
45	99080-05600	CIRCLIP CIRCLIP	1				
46	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3				
47	6J8-43616-10	ROD, TILT LOCK TIGE	1				
48	90508-20M22	SPRING, TORSION RESSORT, TORSION	1				



FOURREAU

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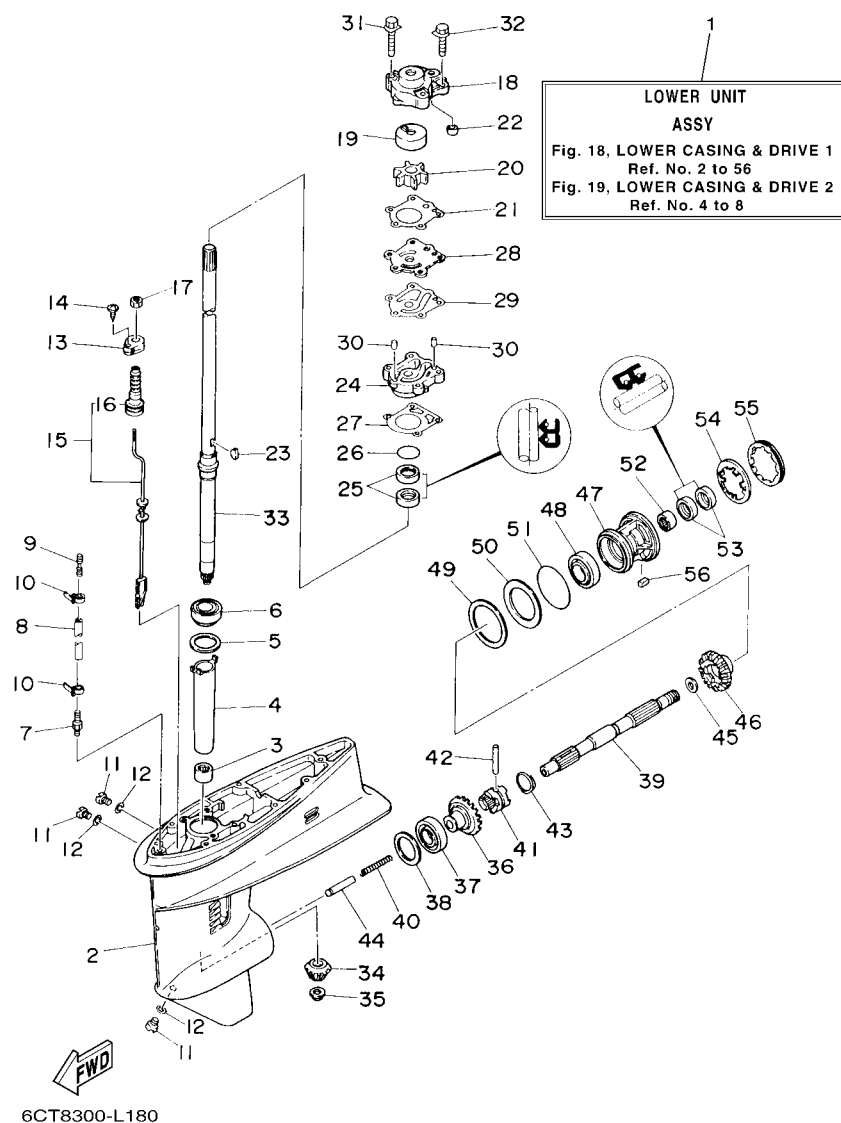


FIG. 18 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-45300-14-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				L(21.5") L(21.5")
2	6J8-45301-02-4D	CASING, LOWER BEQUILLE	1				
3	93315-220V7	BEARING ROULEMENT	1				
4	6J8-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
5	663-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
6	663-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
7	663-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
8	663-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
9	663-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
10	663-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
11	663-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
12	93332-00001	BEARING ROULEMENT	1				
13	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
14	90445-07M31	HOSE (L200) DURITE (L200)	1				L(21.5") L(21.5")
15	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1				
16	90465-11M10	CLAMP BRIDE	2				
17	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3				
18	90430-08020	GASKET JOINT	3				
19	682-44176-00	BRACKET SUPPORT	1				
20	97780-50110	SCREW, TAPPING VIS, TETE BOMBEE	1				
21	6J8-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				L(21.5") L(21.5")
22	682-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1				
23	95380-06700	NUT ECROU	1				
24	6J8-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
25	663-44322-00	INSERT, CARTRIDGE CUVETTE	1				
26	6H4-44352-02	IMPELLER TURBINE	1				
27	663-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				

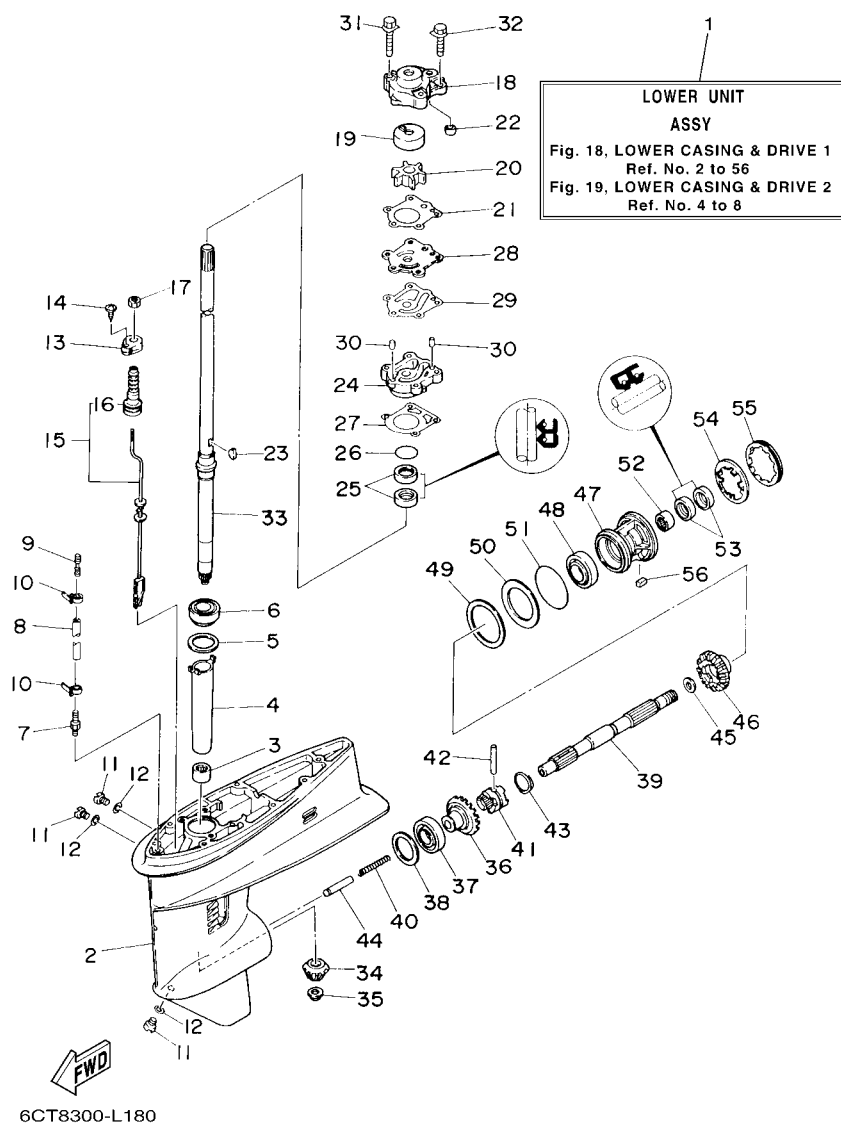


FIG. 18 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
22	663-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
23	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
24	663-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
25	93101-23070	OIL SEAL JOINT SPY	2				
26	93210-41042	O-RING JOINT TORIQUE	1				
27	663-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
28	663-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
29	663-44324-A0	GASKET, CARTRIDGE JOINT	1				
30	93604-08062	PIN, DOWEL CLAVETTE	2				
31	90119-08M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
32	90119-08M34	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
33	6J8-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				L(21.5")
34	6J8-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1				L(21.5")
35	90179-10M14	NUT ECROU	1				
36	6J8-45560-00	GEAR 1 (24T) PIGNON 1 (24T)	1				
37	93332-000V6	BEARING ROULEMENT	1				
38	6J8-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	6J8-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	6J8-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	6J8-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	6J8-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	6J8-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	6J8-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
39	6J8-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
40	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
41	6J8-45631-00	CLUTCH, DOG CRABOT	1				
42	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1				

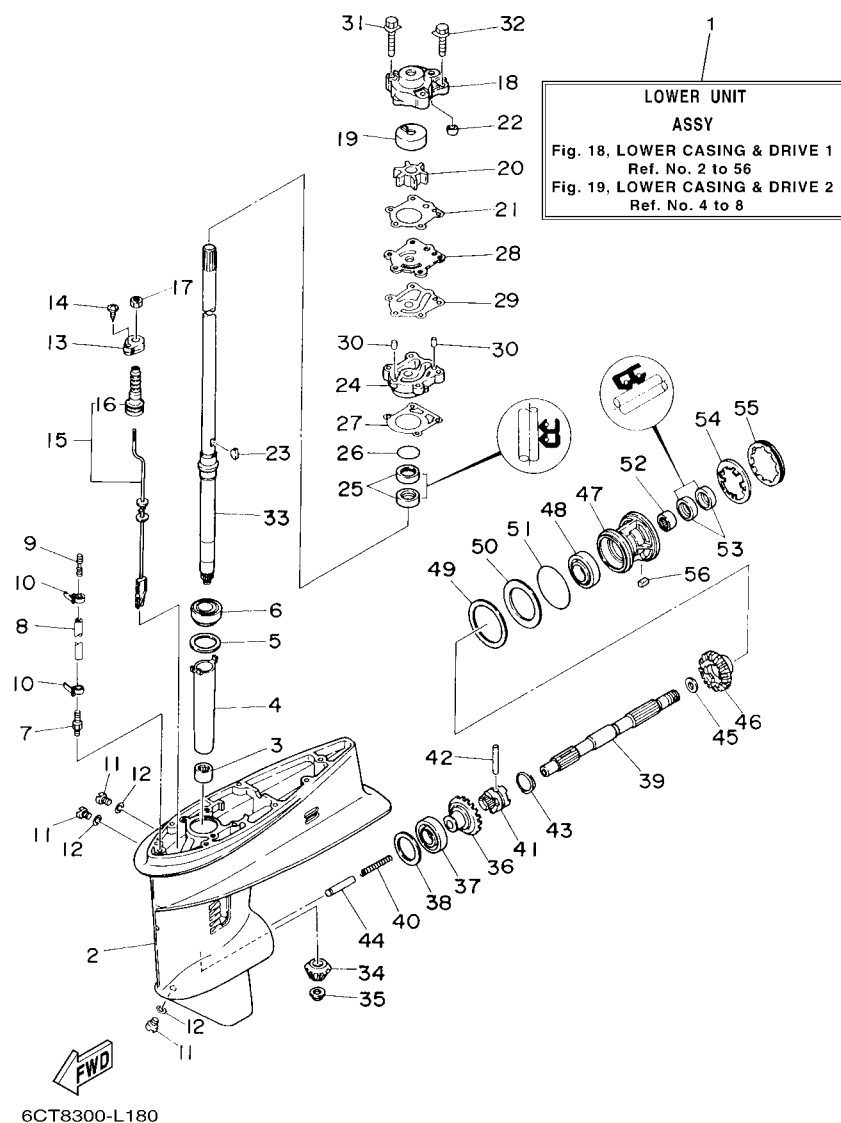


FIG. 18 LOWER CASING & DRIVE 1 **BOITIER D'HELICE TRANSMISSION1**

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
43	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
44	6J8-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1				
45	90201-20417	WASHER, PLATE RONDELLE, PLATE	1				
46	6J8-45571-00	GEAR 2 (24T) PIGNON 2 (24T)	1				
47	689-45331-01-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
48	93306-00612	BEARING ROULEMENT	1				
49	664-45577-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	664-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	664-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	664-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	664-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	664-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	664-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
50	664-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1				
51	93210-60MA3	O-RING JOINT TORIQUE	1				
52	93315-22004	BEARING ROULEMENT	1				
53	93101-20M07	OIL SEAL JOINT SPY	2				
54	90214-45M02	WASHER, CLAW RONDELLE, A GRIFFES	1				
55	664-45384-02	NUT ECROU	1				
56	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1				

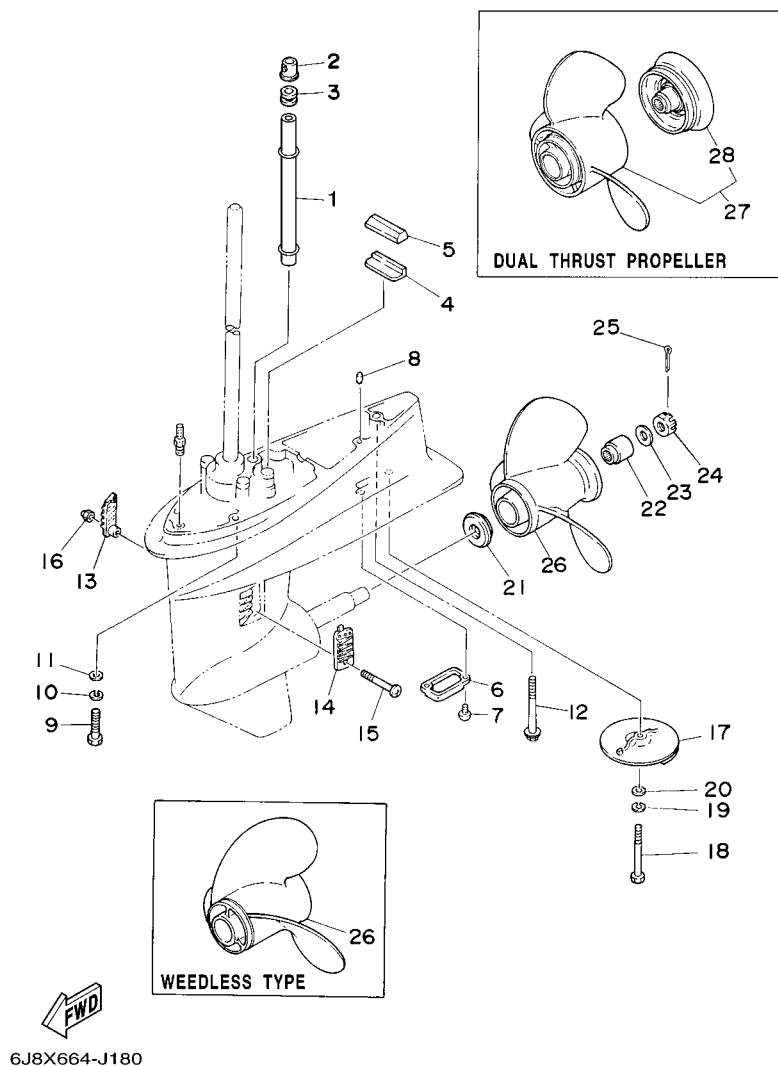


FIG. 19 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-44361-10	TUBE, WATER 1 TUBE D'EAU 1	1				L(21.5") L(21.5")
2	6J8-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
3	663-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1				
4	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
5	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
6	6J8-45224-10	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3	1				
7	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2				
8	93606-12019	PIN, DOWEL GOUPILLE	2				
9	97075-10040	BOLT BOULON	4				
10	92995-10100	WASHER RONDELLE	4				
11	92995-10600	WASHER RONDELLE	4				
12	97575-08685	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
13	689-45214-01	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
14	6J8-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
15	90152-05011	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
16	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT	1				
17	664-45371-01	TAB-TRIM ANODE DERIVE	1				
18	97075-08020	BOLT BOULON	1				
19	92995-08100	WASHER RONDELLE	1				
20	92995-08600	WASHER RONDELLE	1				
21	6L2-45987-01	SPACER 1 ENTRETOISE 1	1				
22	689-45997-00	SPACER 2 ENTRETOISE 2	1				
23	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1				
24	90171-14013	NUT, CASTLE ECROU, CRENELE	1				
25	91490-30022	PIN, COTTER GOUPILLE	1				
26	664-45941-01	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1				UR UR
	664-45943-01	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1				UR UR

[illegible]

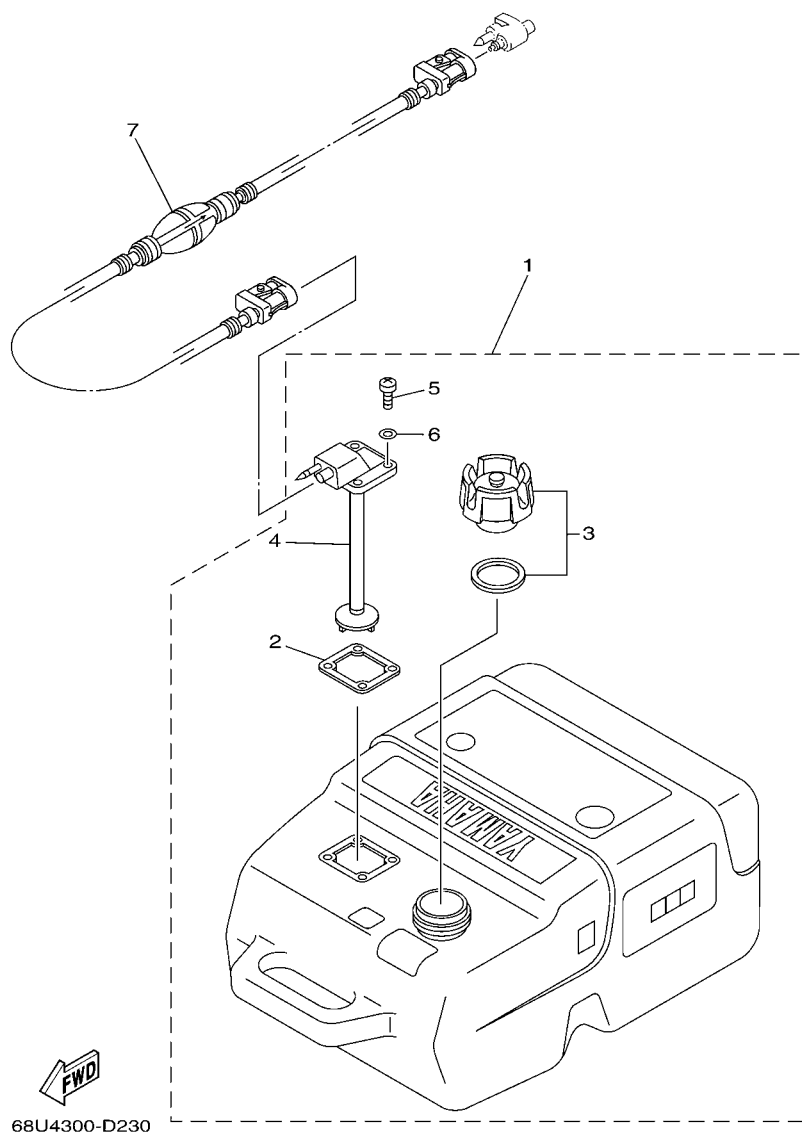


FIG. 20 FUEL TANK

RESERVOIR A CARBURANT

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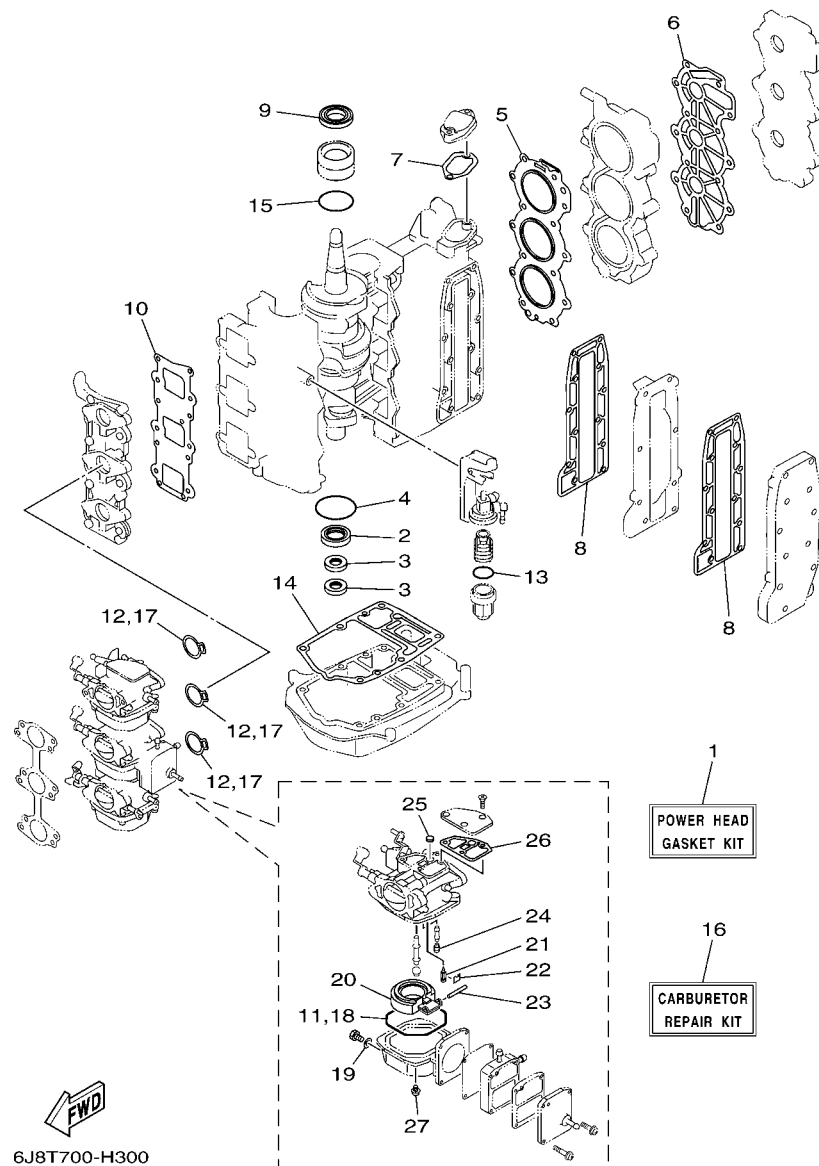


FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-W0001-04	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1				
2	93101-25M28	.OIL SEAL .JOINT SPY	1				
3	93104-16M04	.OIL SEAL .JOINT SPY	2				
4	93210-56M80	.O-RING .JOINT TORIQUE	1				
5	6J8-11181-A2	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1				
6	6J8-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1				
7	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1				
8	6J8-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	2				
9	93102-26M27	.OIL SEAL .JOINT SPY	1				
10	6J8-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1				
11	6J8-14984-10	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3				
12	6J8-14198-00	.GASKET .JOINT	3				
13	93210-32738	.O-RING .JOINT TORIQUE	1				
14	6J8-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
15	93210-42159	.O-RING .JOINT TORIQUE	1				
16	6J8-W0093-02	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1				
17	6J8-14198-00	.GASKET .JOINT	3				
18	6J8-14984-10	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3				
19	6J8-14995-00	.GASKET .JOINT	3				
20	6J8-14985-10	.FLOAT .FLOTTEUR	3				
21	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	3				
22	6J8-14159-00	.CLIP .JONC	3				
23	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	3				
24	6J8-14966-00	.PLUG .BOUCHON	3				
25	6J8-14126-00	.PLUG .BOUCHON	3				
26	6J8-14959-10	.GASKET .JOINT	3				
27	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4				

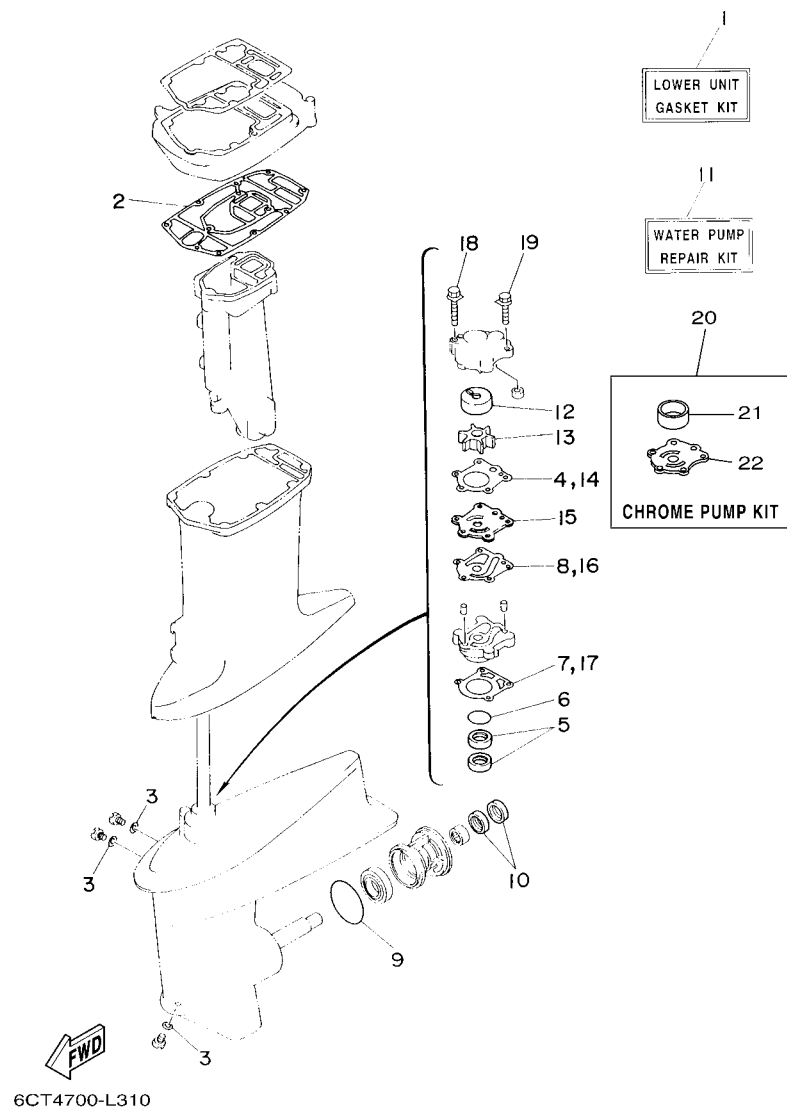


FIG. 22 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CT8				REMARKS REMARQUES
1	6J8-W0001-C2	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	6J8-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
3	90430-08020	.GASKET .JOINT	3				
4	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
5	93101-23070	.OIL SEAL .JOINT SPY	2				
6	93210-41042	.O-RING .JOINT TORIQUE	1				
7	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
8	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1				
9	93210-60MA3	.O-RING .JOINT TORIQUE	1				
10	93101-20M07	.OIL SEAL .JOINT SPY	2				
11	6J8-W0078-A2	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
12	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1				
13	6H4-44352-02	.IMPELLER .TURBINE	1				
14	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
15	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
16	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1				
17	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
18	90119-08M13	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2				
19	90119-08M34	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2				
20	697-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1				
21	663-44322-40	.INSERT, CARTRIDGE .CUVETTE	1				
22	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				

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PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6J8-11111-00-1S	2 - 16	6J8-14301-12	5 - 1	676-15741-03	8 - 23	6J8-28199-76-F0	7 - 24	689-42169-01	13 - 8	6J8-43187-00	16 - 42		
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6J8-11181-A2	2 - 17	6J8-14334-00	5 - 25	656-15748-00	8 - 31	6J8-28199-76-S0	7 - 24	6J8-42192-00	13 - 26	689-43373-01	13 - 25		
	21 - 5	6E5-14383-01	5 - 6	6F5-15752-00	8 - 9	6J8-28199-8H-K0	7 - 25	6J8-42510-03-4D	15 - 24		15 - 22		
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6J8-11193-A1	2 - 19	6E5-14386-01	5 - 11	689-15755-01	8 - 14	6J8-28199-8H-M0	7 - 25	6J8-42610-50	1 - 1	6J8-43613-01	16 - 18		
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