



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F225FET Y12 (6CL3)

FL225FET Y12 (6CM3)



2012/9/4

1L6CL-300FA

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NEWS NO.	DATE	COMMENT
PE0-OM-120042	Jun.,22,2012	MOD:FIG.31 UPPER CASING LIST/ILLUSTRATION REVISION
PE0-OM-120051	Aug.,29,2012	MOD:FIG.13,20 LIST/ILLUSTRATION REVISION

F225FET/FL225FET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

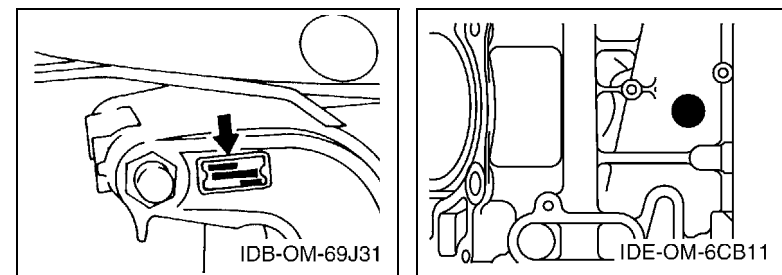
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F225F	6CL-1001428	FL225F	6CM-1000253

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6CL3	F225FET
2	6CM3	FL225FET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

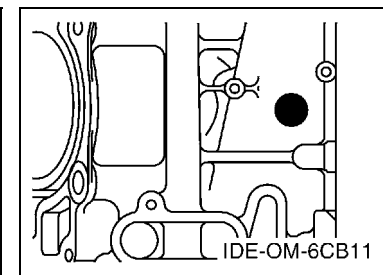
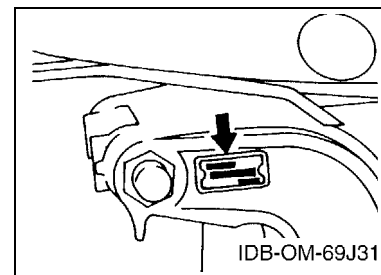
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F225F	6CL-1001428	FL225F	6CM-1000253

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6CL3	F225FET
2	6CM3	FL225FET

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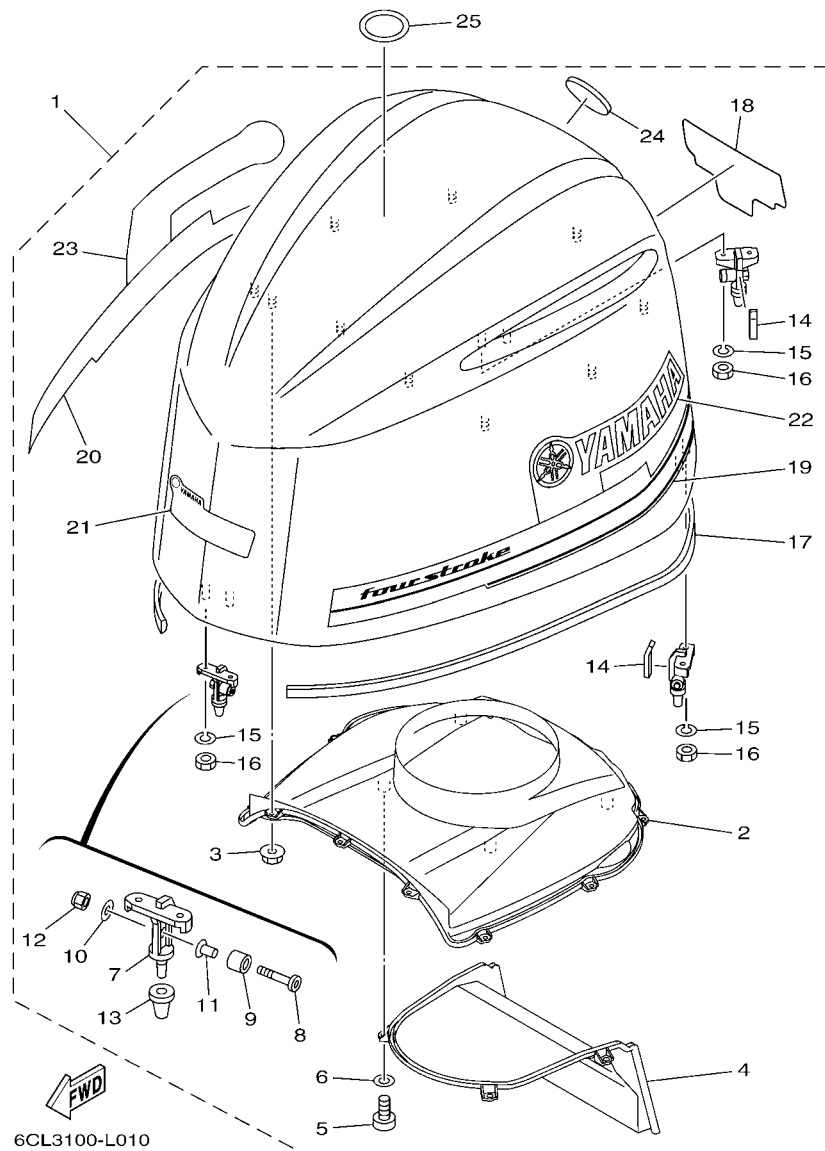


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CL-42610-00	TOP COWLING ASSY CAPOT (ENS.)	1	1			
2	6CE-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1			
3	90179-06M28	.NUT .ECROU	10	10			
4	6CE-42635-00	.DUCT, WATER SEPARATOR .CONDUIT, SEPARATEUR DE L'EAU	1	1			
5	97780-60516	.SCREW, TAPPING .VIS, TETE BOMBEE	4	4			
6	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	4	4			
7	6CB-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	3	3			
8	90111-08078	.BOLT, HEX. SOCKET BUTTON .BOULON	3	3			
9	90387-10094	.COLLAR .COLLERETTE	3	3			
10	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	3	3			
11	90387-08M45	.COLLAR .COLLERETTE	3	3			
12	95780-08300	.NUT, FLANGE .ECROU	3	3			
13	6AW-42663-00	.DAMPER .AMORTISSEUR	3	3			
14	6CB-42134-00	.COVER .CAPOT	2	2			
15	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6			
16	95380-06600	.NUT, HEXAGON .ECROU	6	6			
17	6CB-42628-00	.SEAL .JOINT	1	1			
18	6CL-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1			
19	6CE-42675-01	.GRAPHIC, SIDE 1 .EMBLEME	1	1			
20	6CE-42676-01	.GRAPHIC, SIDE 2 .EMBLEME	1	1			
21	6CL-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1			
22	6CE-42681-01	.MARK, COWLING .ADHESIF, CAPOT	1	1			
23	6CE-42682-01	.MARK, COWLING .ADHESIF, CAPOT	1	1			
24	6AW-42697-10	.TUNING FORK MARK .MARQUE, YAMAHA	1	1			
25	67F-13434-20	LABEL, CAUTION ETIQUETTE, ATTENTION	1	1			

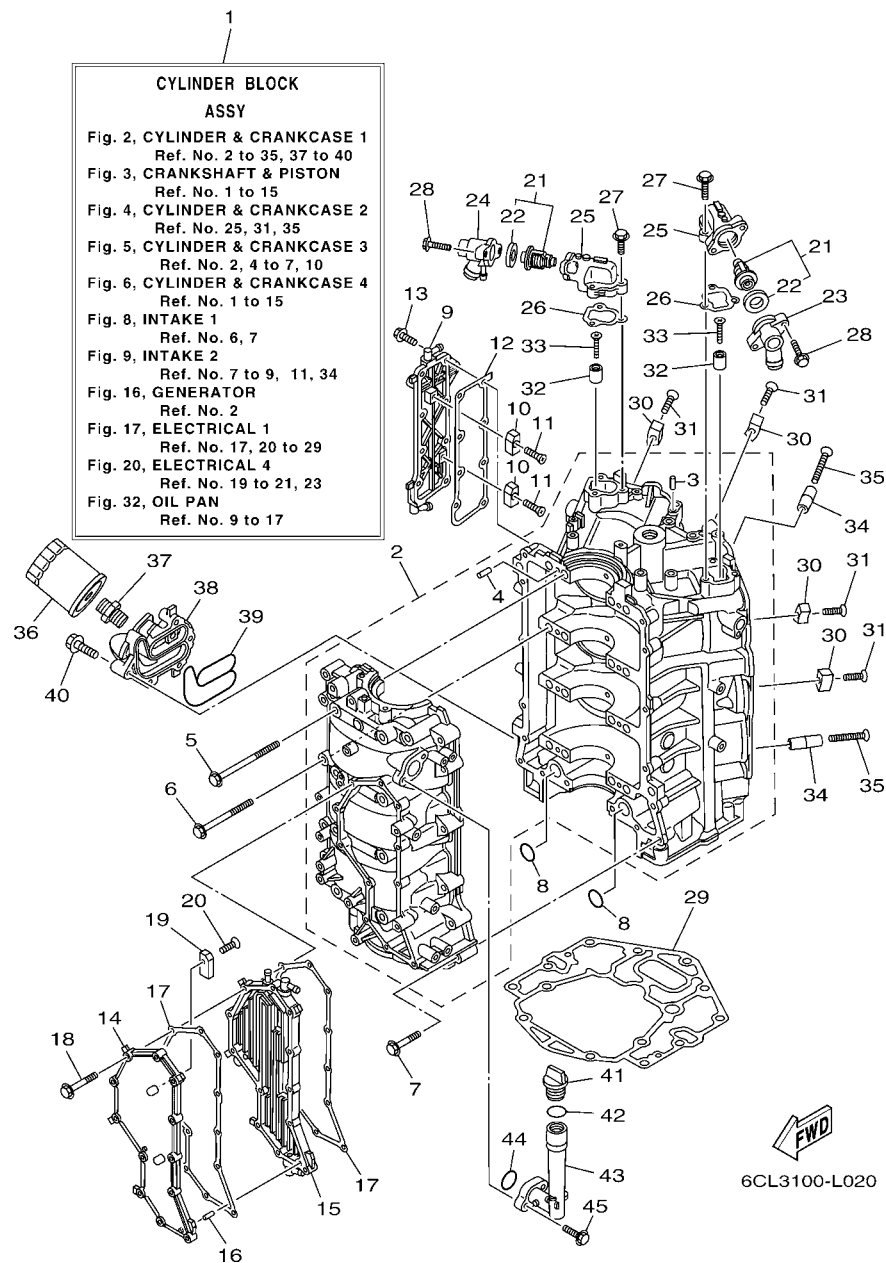


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
1	6CE-W009B-04-9S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1		
2	6CE-15100-10	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		
3	93606-12019	.PIN, DOWEL .GOUPILLE	3	3		
4	93606-12019	.PIN, DOWEL .GOUPILLE	8	8		
5	6CB-15187-00	BOLT BOULON	8	8		
6	6CB-15481-00	BOLT 1 BOULON 1	8	8		
7	90105-08175	BOLT, FLANGE BOULON	16	16		
8	93210-26658	O-RING JOINT TORIQUE	2	2		
9	6CE-1131C-00-9S	COVER, JOINT COUVERCLE, RACCORDEMENT	1	1		
10	63P-11325-01	ANODE ANODE	2	2		
11	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2		
12	6CB-1131B-00	GASKET, COVER JOINT, COUVERCLE	1	1		
13	90105-06M07	BOLT, FLANGE BOULON	8	8		
14	6CE-15411-00-9S	COVER, CRANKCASE 1 COUVERCLE 1, CARTER MOTEUR	1	1		
15	6CE-15421-10-9S	COVER, CRANKCASE 2 COUVERCLE 2, CARTER MOTEUR	1	1		
16	91690-40010	PIN, SPRING AGRAFFE	1	1		
17	6CB-15451-00	GASKET, CRANKCASE COVER 1 JOINT, COUVERCLE DE CARTER 1	2	2		
18	90105-06151	BOLT, FLANGE BOULON	12	12		
19	63P-11325-01	ANODE ANODE	2	2		
20	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2		
21	6CE-12411-00	THERMOSTAT THERMOSTAT	2	2		
22	67F-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1		
23	6CE-12413-10-9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1		
24	6CE-12413-00-9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1		
25	6CB-12422-10-9S	COVER, HOUSING COUVERCLE DE CARTER DE POMPE	2	2		
26	6CB-12427-10	GASKET, HOUSING COVER 1 JOINT, COUVERCLE DE CARTER 1	2	2		
27	95027-06025	BOLT, FLANGE BOULON, A COLLERETTE	6	6		

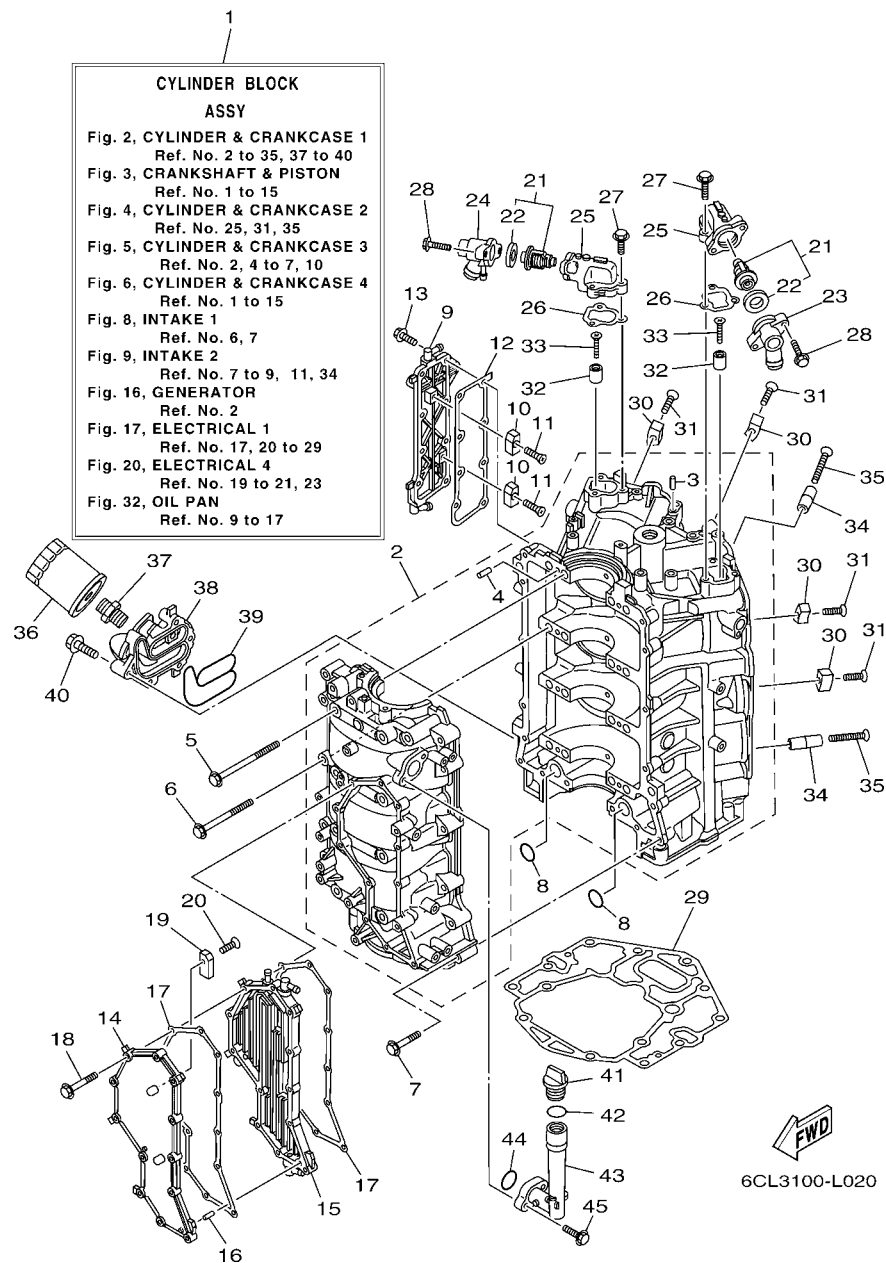
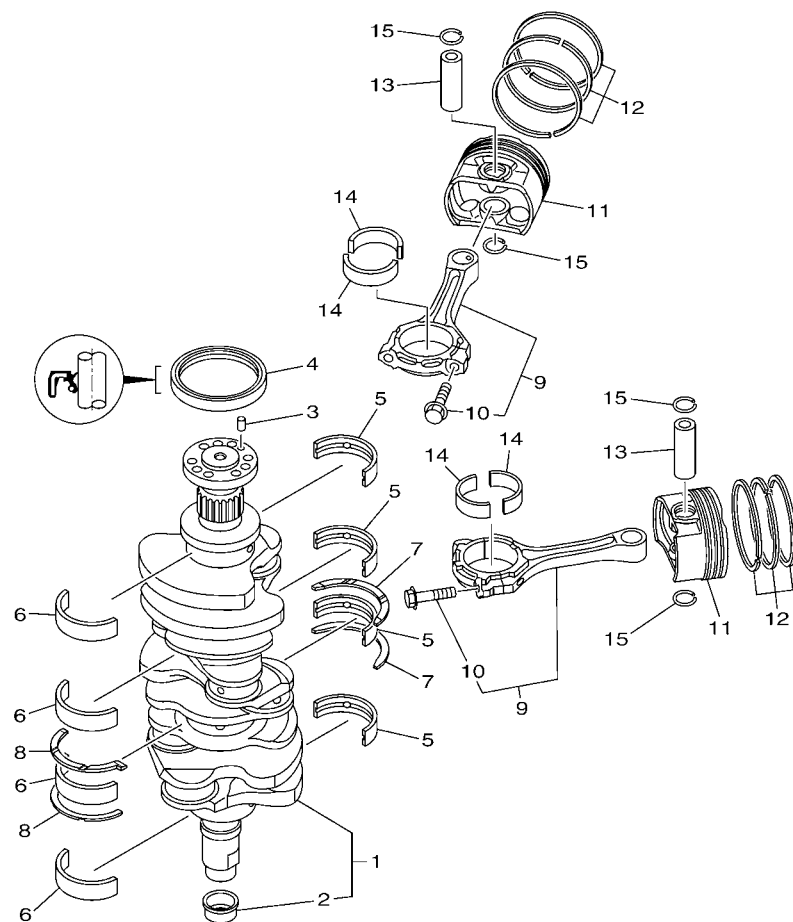


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
28	90105-06037	BOLT, FLANGE BOULON	4	4			
29	6CB-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	1			
30	6AW-1132P-00	ANODE 5 ANODE 5	4	4			
31	98780-06530	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	4			
32	68T-11325-00	ANODE ANODE	2	2			
33	90151-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2			
34	6AW-1132N-01	ANODE 4 ANODE 4	2	2			
35	98780-06550	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	2			
36	N26-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1			
37	90401-19001	BOLT, UNION BOULON, RACCORD	1	1			
38	6CE-13446-10-9S	CONNECTOR CONNECTEUR	1	1			
39	6CB-13477-00	GASKET JOINT	1	1			
40	90105-06151	BOLT, FLANGE BOULON	5	5			
41	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	1			
42	93210-24M79	O-RING JOINT TORIQUE	1	1			
43	6CB-15319-00	JOINT JOINT	1	1			
44	93210-27370	O-RING JOINT TORIQUE	1	1			
45	90105-06037	BOLT, FLANGE BOULON	2	2			



6CB3110-L030

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CB-11410-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1			
2	6CB-11478-00	.COLLAR .COLLERETTE	1	1			
3	93606-12019	PIN, DOWEL GOUPILLE	1	1			
4	93102-85008	OIL SEAL JOINT SPY	1	1			
5	6CB-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR PURPLE UR PURPLE
6	6CB-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR YELLOW UR YELLOW
	6CB-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR RED UR RED
	6CB-11416-30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR GREEN UR GREEN
	6CB-11416-40	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR BROWN UR BROWN
6	6CB-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4			UR PURPLE UR PURPLE
7	6CB-11426-01	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	2	2			
8	6CB-11427-00	BEARING, THRUST 2 ROULEMENT DE BUTEE 2	2	2			
9	6CB-W1165-00	CONNECTING ROD ASSY BIELLE COMPLETE	6	6			
10	6CB-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2			
11	6CE-11631-00	PISTON (STD) PISTON (STD)	6	6			
12	6CB-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	6	6			
13	6CB-11633-00	PIN, PISTON AXE, PISTON	6	6			
14	6CB-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12			UR YELLOW UR YELLOW
	6CB-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12			UR GREEN UR GREEN
	6CB-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12			UR BLUE UR BLUE
15	K0F-A3233-00	RING,HOLE SNAP JONG	12	12			

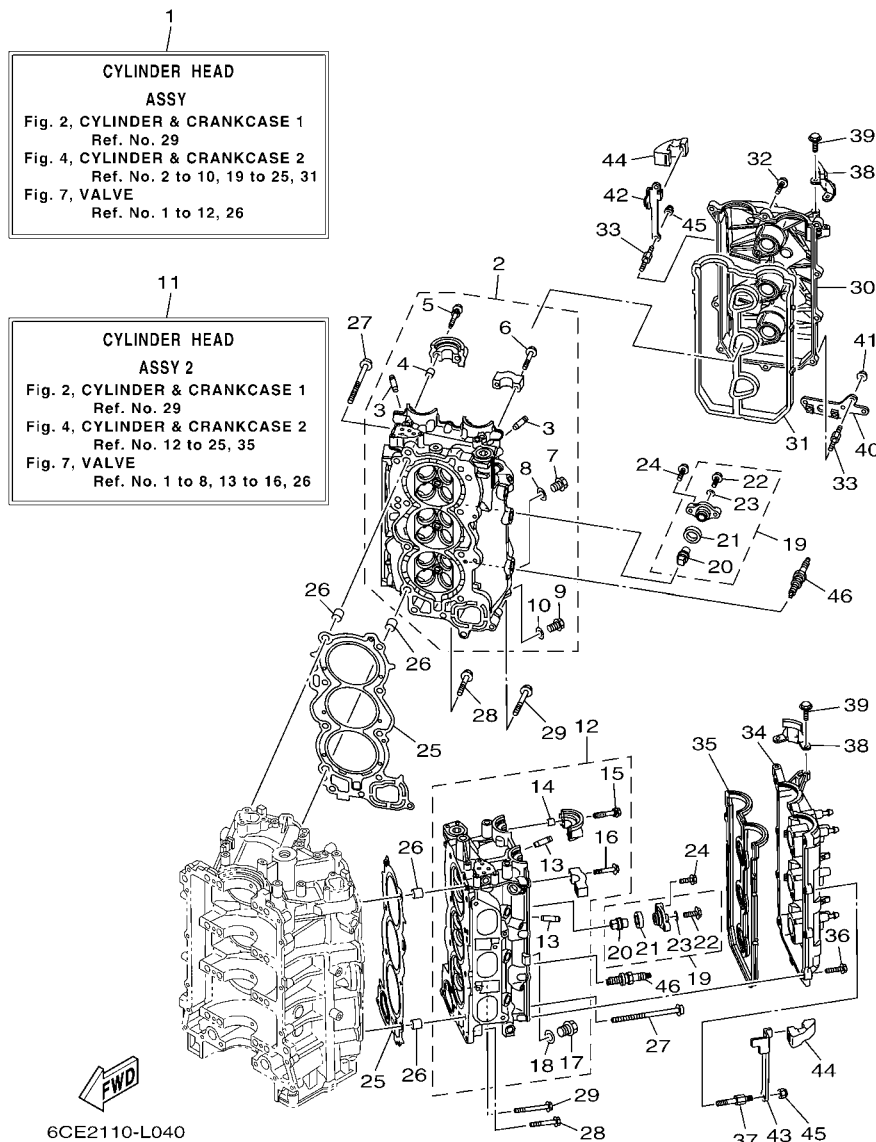


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CE-W009A-00-9S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1			
2	6CE-11110-00-9S	CYLINDER HEAD ASSY JEU DE CULASSE	1	1			
3	6S5-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12	12			
4	91809-08006	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	4	4			
5	90119-07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4			
6	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	12	12			
7	90340-18M09	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1			
8	90430-18130	.GASKET .JOINT	1	1			
9	90340-14M06	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1			
10	90430-14115	.GASKET .JOINT	1	1			
11	6CE-W009C-00-9S	CYLINDER HEAD ASSY 2 CULASSE 2	1	1			
12	6CE-11120-00-9S	CYLINDER HEAD ASSY 2 CULASSE 2	1	1			
13	6S5-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12	12			
14	91809-08006	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	4	4			
15	90119-07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4			
16	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	12	12			
17	90340-18M09	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1			
18	90430-18130	.GASKET .JOINT	1	1			
19	67F-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	8	8			
20	67F-11325-01	.ANODE .ANODE	1	1			
21	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1	1			
22	90105-06M07	.BOLT, FLANGE .BOULON	1	1			
23	90430-06M03	.GASKET .JOINT	1	1			
24	95885-08025	BOLT, FLANGE BOULON, A COLLERETTE	16	16			
25	6CB-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2			
26	90387-11005	COLLAR COLLERETTE	4	4			
27	90155-11002	SCREW, FLAT FILLISTER VIS, TETE OVALE PLATE	16	16			

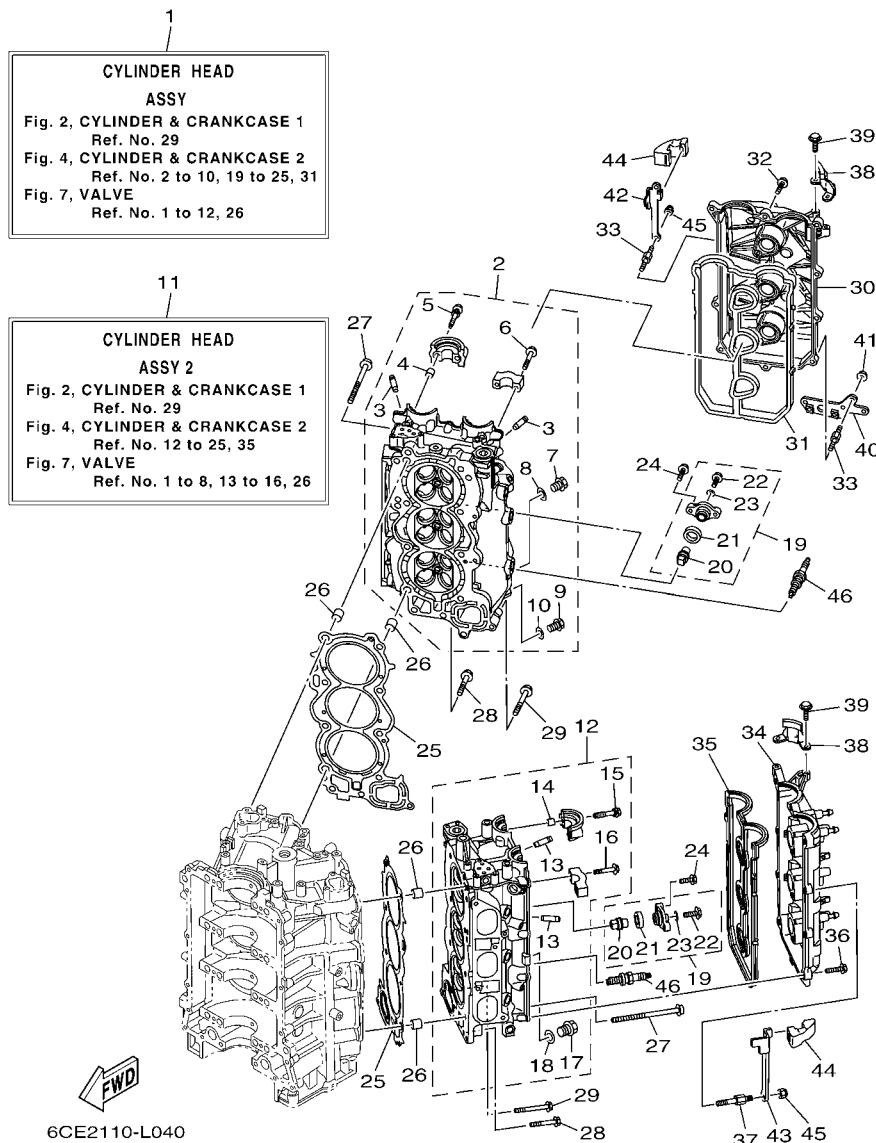


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

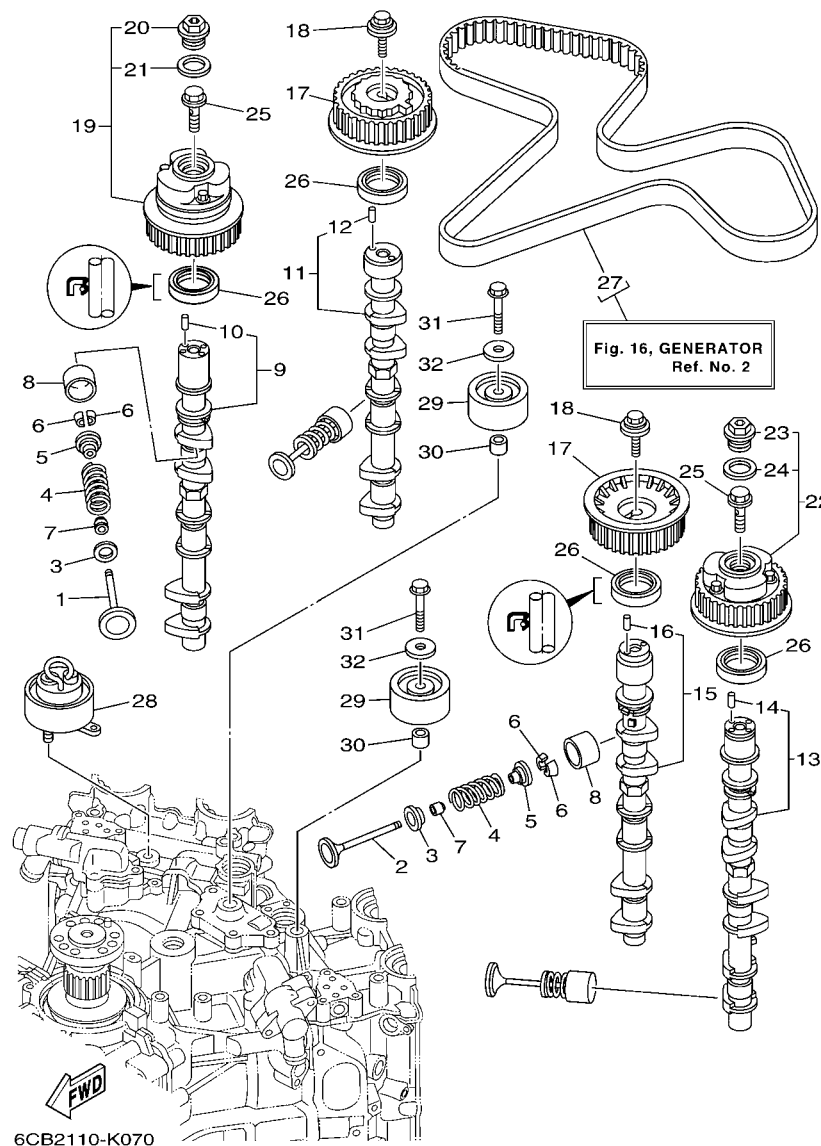


FIG. 7 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CB-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	12	12			
2	6CB-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	12	12			
3	K0F-A3743-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	24	24			
4	6CB-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	24	24			
5	K0F-A3741-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	24	24			
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER FRAISE, SOUPAPE	48	48			
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	24	24			
8	K0F-A3751-00	LIFTER, VALVE (3.000) LEVE-SOUPAPE (3.000)	24	24			UR
	K0F-A3751-10	LIFTER, VALVE (3.025) LEVE-SOUPAPE (3.025)	24	24			UR
	K0F-A3751-20	LIFTER, VALVE (3.050) LEVE-SOUPAPE (3.050)	24	24			UR
	K0F-A3751-30	LIFTER, VALVE (3.075) LEVE-SOUPAPE (3.075)	24	24			UR
	K0F-A3751-40	LIFTER, VALVE (3.100) LEVE-SOUPAPE (3.100)	24	24			UR
	K0F-A3751-50	LIFTER, VALVE (3.122) LEVE-SOUPAPE (3.122)	24	24			UR
	K0F-A3751-60	LIFTER, VALVE (3.142) LEVE-SOUPAPE (3.142)	24	24			UR
	K0F-A3751-70	LIFTER, VALVE (3.162) LEVE-SOUPAPE (3.162)	24	24			UR
	K0F-A3751-80	LIFTER, VALVE (3.182) LEVE-SOUPAPE (3.182)	24	24			UR
	K0F-A3751-90	LIFTER, VALVE (3.202) LEVE-SOUPAPE (3.202)	24	24			UR
	K0F-A3751-A0	LIFTER, VALVE (3.222) LEVE-SOUPAPE (3.222)	24	24			UR
	K0F-A3751-B0	LIFTER, VALVE (3.242) LEVE-SOUPAPE (3.242)	24	24			UR
	K0F-A3751-C0	LIFTER, VALVE (3.262) LEVE-SOUPAPE (3.262)	24	24			UR
	K0F-A3751-D0	LIFTER, VALVE (3.282) LEVE-SOUPAPE (3.282)	24	24			UR
	K0F-A3751-E0	LIFTER, VALVE (3.302) LEVE-SOUPAPE (3.302)	24	24			UR
	K0F-A3751-F0	LIFTER, VALVE (3.322) LEVE-SOUPAPE (3.322)	24	24			UR
	K0F-A3751-G0	LIFTER, VALVE (3.342) LEVE-SOUPAPE (3.342)	24	24			UR
	K0F-A3751-H0	LIFTER, VALVE (3.362) LEVE-SOUPAPE (3.362)	24	24			UR
	K0F-A3751-J0	LIFTER, VALVE (3.382) LEVE-SOUPAPE (3.382)	24	24			UR
	K0F-A3751-K0	LIFTER, VALVE (3.402) LEVE-SOUPAPE (3.402)	24	24			UR

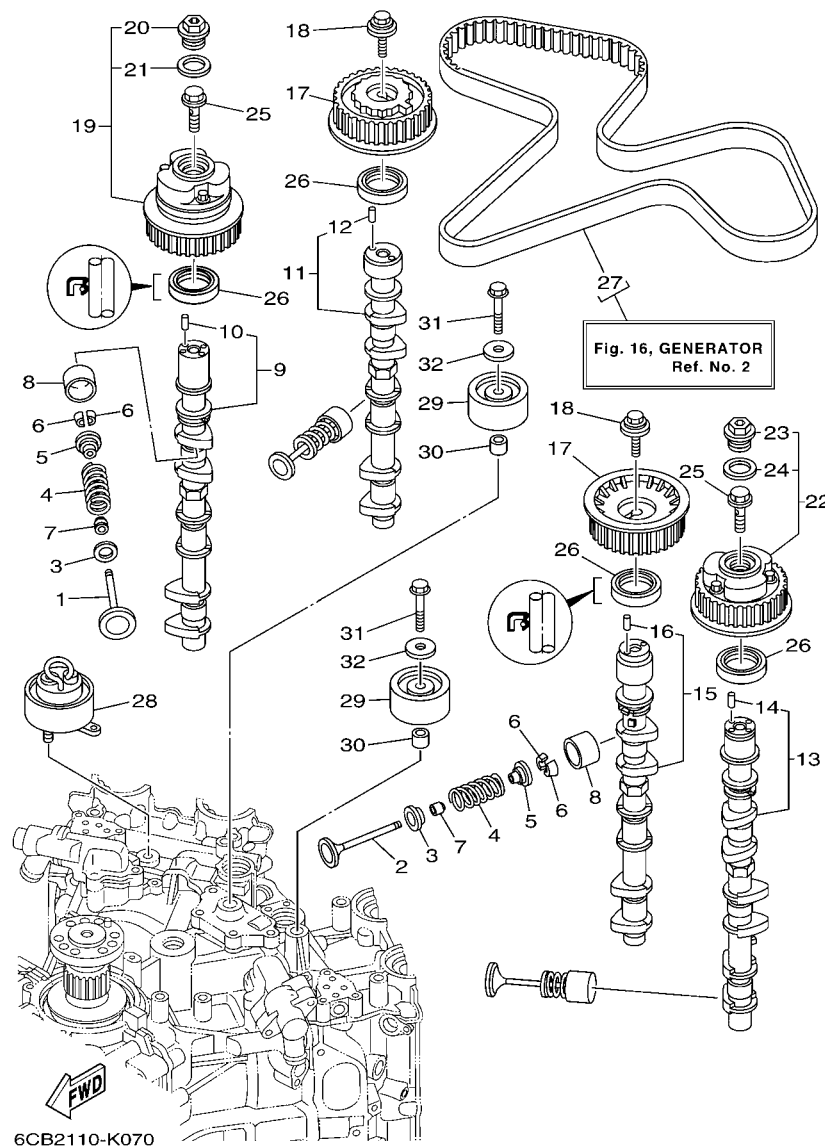


FIG. 7 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVE-SOUPAPE (3.422)	24	24		UR UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVE-SOUPAPE (3.442)	24	24		UR UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVE-SOUPAPE (3.462)	24	24		UR UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVE-SOUPAPE (3.482)	24	24		UR UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVE-SOUPAPE (3.502)	24	24		UR UR
---	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVE-SOUPAPE (3.522)	24	24		UR UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVE-SOUPAPE (3.542)	24	24		UR UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVE-SOUPAPE (3.562)	24	24		UR UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVE-SOUPAPE (3.582)	24	24		UR UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVE-SOUPAPE (3.602)	24	24		UR UR
---	K0F-A3753-30	LIFTER, VALVE (3.625) LEVE-SOUPAPE (3.625)	24	24		UR UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVE-SOUPAPE (3.650)	24	24		UR UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVE-SOUPAPE (3.675)	24	24		UR UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVE-SOUPAPE (3.700)	24	24		UR UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVE-SOUPAPE (3.725)	24	24		UR UR
---	9 6CB-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	1		
10	93605-10108	.PIN, DOWEL .AXE	1	1		
11	6CB-12181-00	CAMSHAFT 2 ARBRE A CAMES 2	1	1		
12	93605-10108	.PIN, DOWEL .AXE	1	1		
13	6CB-12172-00	CAMSHAFT 3 ARBRE A CAMES 3	1	1		
---	14 93605-10108	.PIN, DOWEL .AXE	1	1		
15	6CB-12182-00	CAMSHAFT 4 ARBRE A CAMES 4	1	1		
16	93605-10108	.PIN, DOWEL .AXE	1	1		
17	6CB-11567-00	GEAR, DRIVEN 2 PIGNON SECONDAIRE 2	2	2		
18	90119-10050	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2		
---	19 6CB-12645-01	PULLEY ASSY 1 POULIE COMPLET 1	1	1		
20	6P2-12623-00	.BOLT .BOULON	1	1		

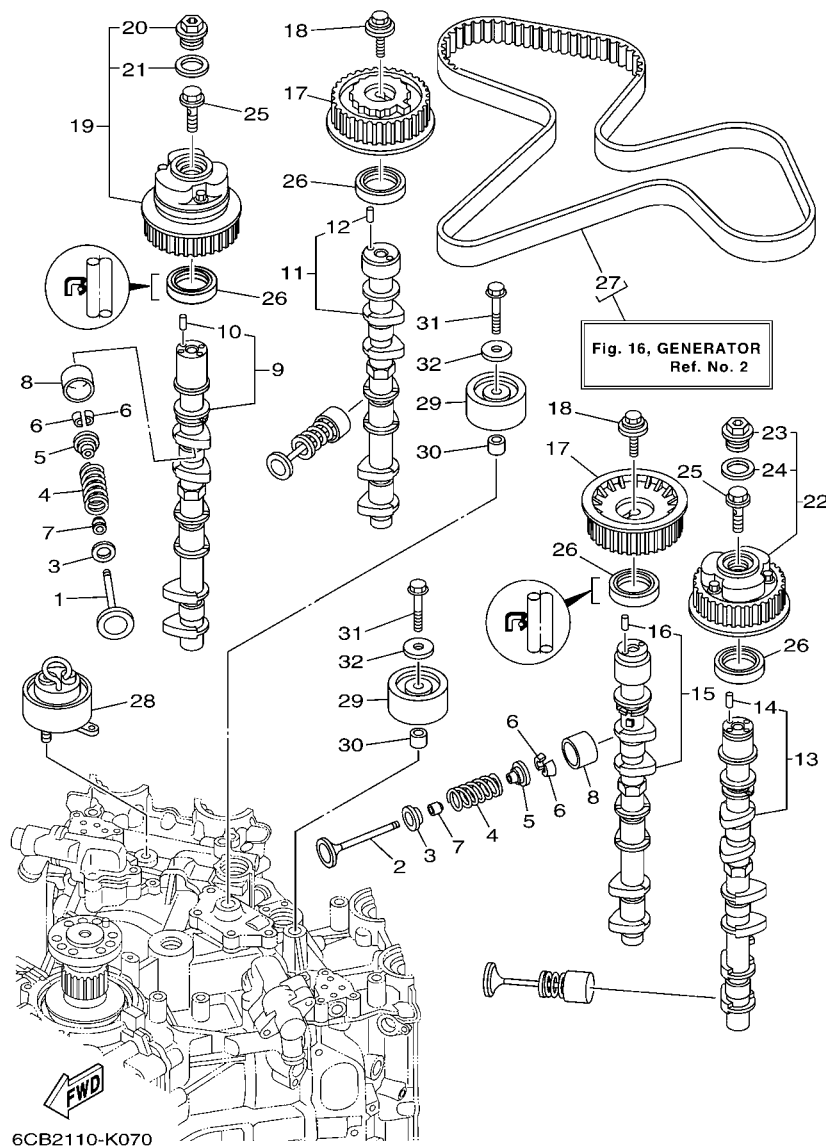


FIG. 7 VALVE

SOUPAPE

[illegible]

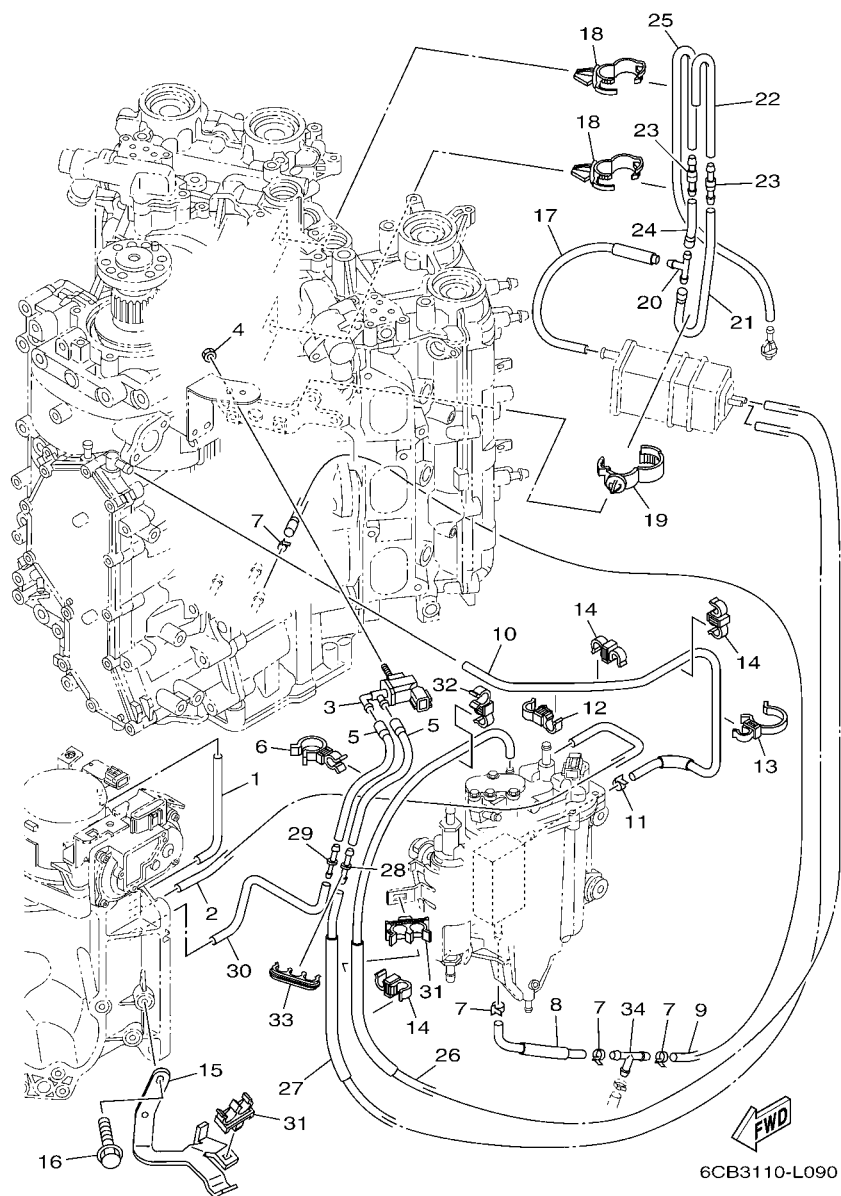


FIG. 9 INTAKE 2

ADMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CB-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1	1			
2	6CB-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1	1			
3	6C5-86120-00	SOLENOID VALVE ASSY SOLENOIDE	1	1			
4	95380-06600	NUT, HEXAGON ECROU	1	1			
5	6CB-2416A-00	HOSE DURITE	2	2			
6	90464-23001	CLAMP BRIDE	2	2			
7	90465-11M10	CLAMP BRIDE	4	4			
8	6CE-12482-10	PIPE 2 DURITE 2	1	1			
9	90445-097F7	HOSE (L780) DURITE (L780)	1	1			
10	6CB-12484-00	PIPE 4 DURITE 4	1	1			
11	90465-11M10	CLAMP BRIDE	1	1			
12	90464-12010	CLAMP BRIDE	1	1			
13	90464-26002	CLAMP BRIDE	1	1			
14	90464-09013	CLAMP BRIDE	3	3			
15	6CB-13782-00	STAY SUPPORT	1	1			
16	95895-06016	BOLT, FLANGE BOULON	2	2			
17	6CB-13545-00	HOSE 1 DURITE 1	1	1			
18	90464-20181	CLAMP BRIDE	2	2			
19	90464-07209	CLAMP BRIDE	1	1			
20	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1			
21	6CB-13546-00	HOSE 2 DURITE 2	1	1			
22	6CB-13547-00	HOSE 3 DURITE 3	1	1			
23	6E5-21744-00	BREATHING RENIFLARD	2	2			
24	6CB-13548-00	HOSE, AIR 4 DURITE, A AIR 4	1	1			
25	6CB-12483-00	PIPE 3 DURITE 3	1	1			
26	6CB-1475A-00	PIPE 1 DURITE 1	1	1			
27	6CB-1475F-00	PIPE 3 DURITE 3	1	1			

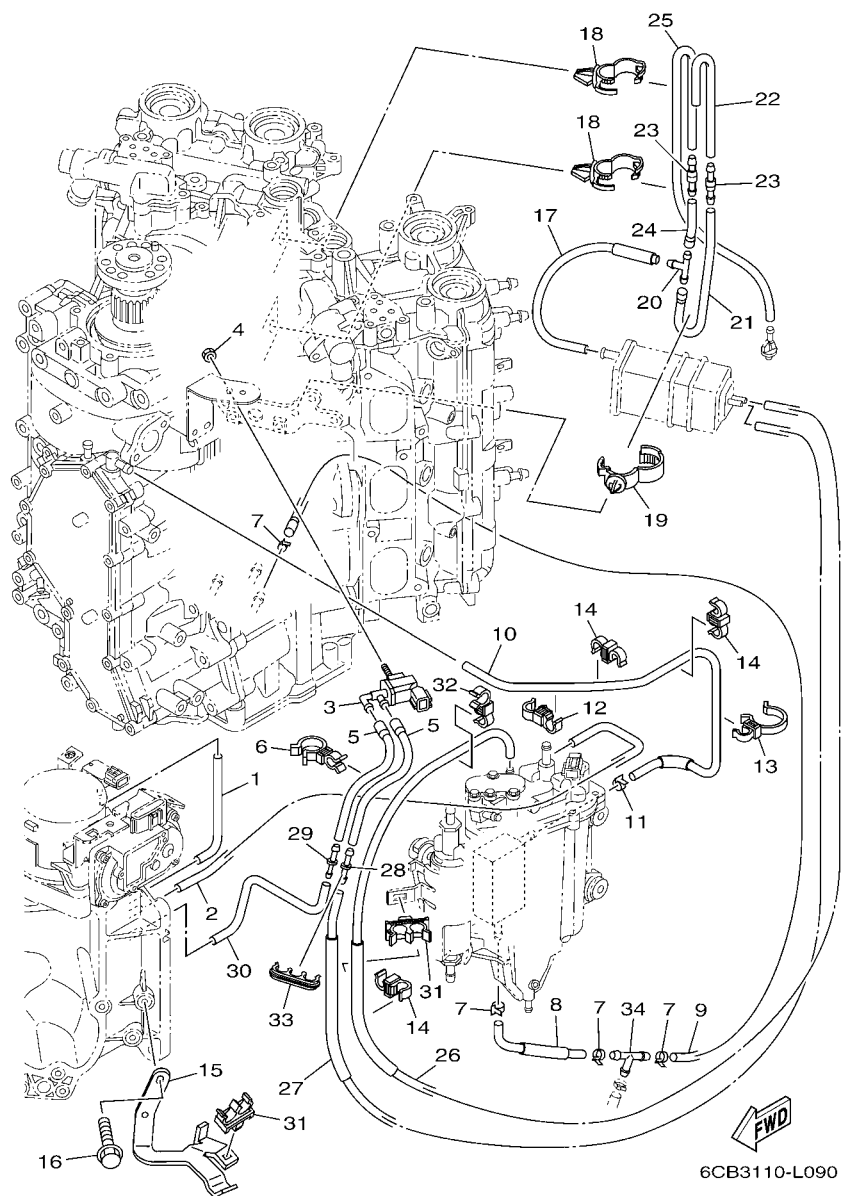


FIG. 9 INTAKE 2

ADMISSION 2

[illegible]

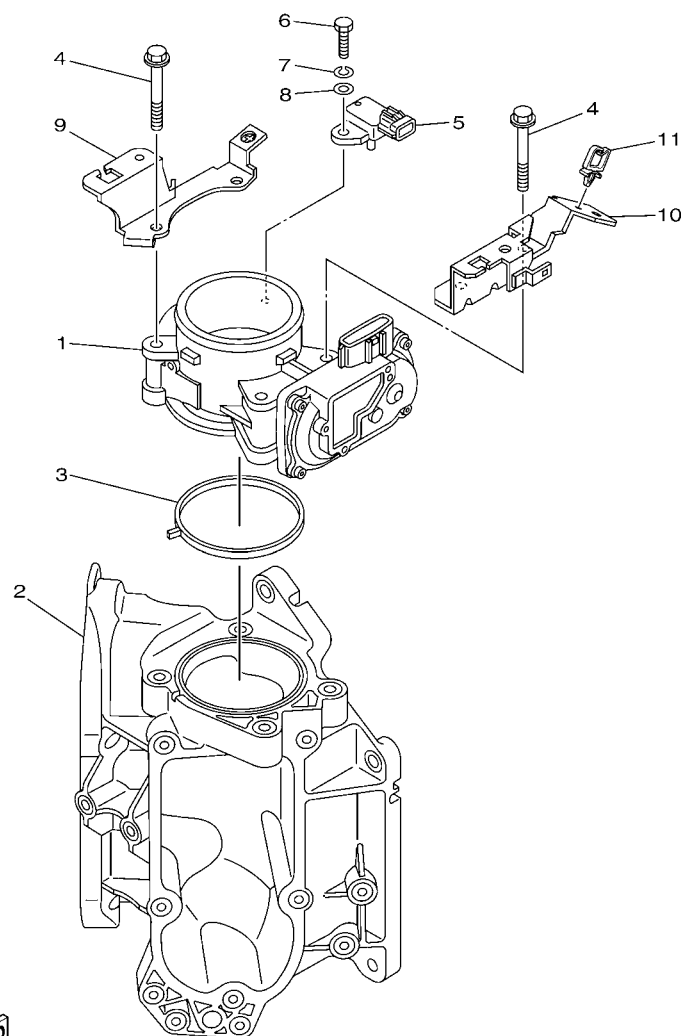


FIG. 10 THROTTLE BODY ASSY 1

[illegible]

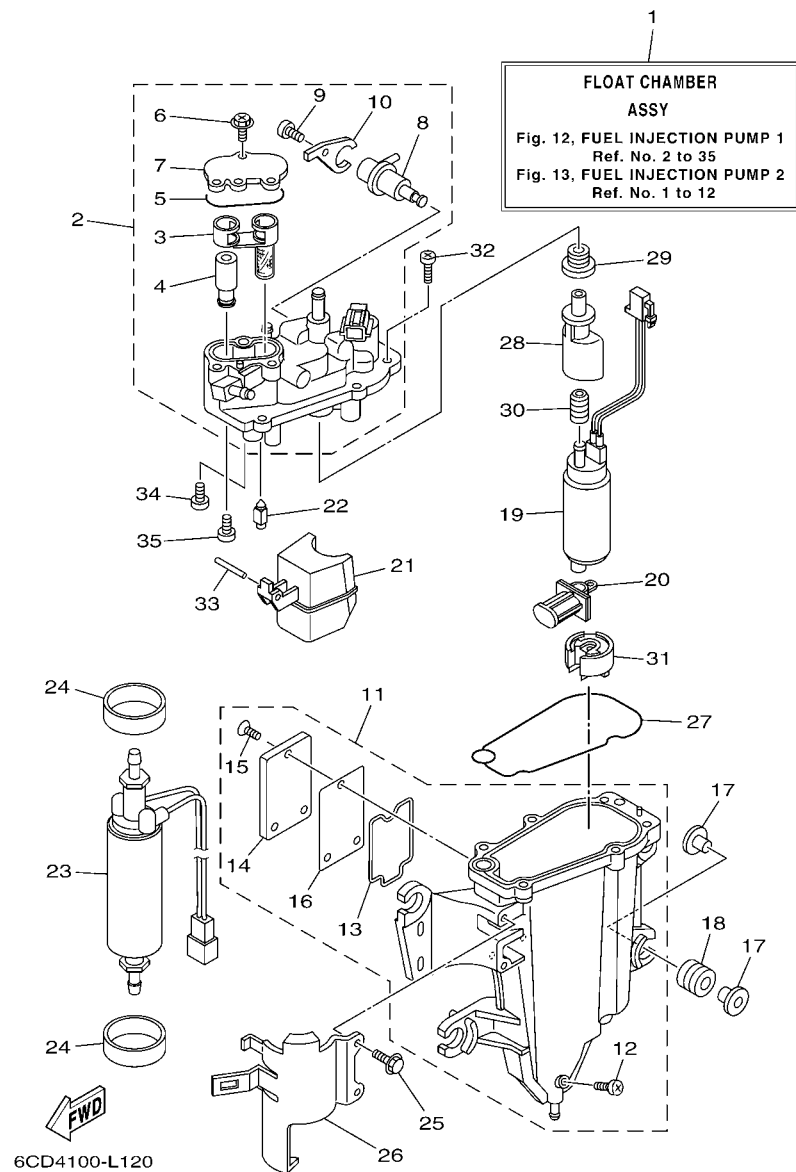


FIG. 12 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CB-14180-03	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1	1			
2	6CB-14182-01	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1			
3	6CB-24501-01	.FILTER, FUEL .FILTRE	1	1			
4	6CB-24460-00	.RELIEF VALVE ASSY .SOUPAPE DE SECURITE COMPLET	1	1			
5	6CB-13016-00	.O-RING .JOINT TORIQUE	1	1			
6	6CB-14216-00	.SCREW .VIS	3	3			
7	6CB-24217-00	.COVER .COUVERCLE	1	1			
8	6CB-13906-01	.REGULATOR, PRESSURE .REGULATEUR DE PRESSION	1	1			
9	6CB-14564-00	.SCREW .VIS	1	1			
10	6CB-14146-00	.PLATE .PLAQUE	1	1			
11	6CB-14181-01	BODY, FLOAT CHAMBER 1 CORPS, CUVE DE FLOTTEUR 1	1	1			
12	6P2-14191-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1			
13	6CB-14239-00	.SEAL .JOINT	1	1			
14	6CB-24452-10	.COVER .COUVERCLE	1	1			
15	6CB-14429-01	.SCREW .VIS	3	3			
16	6CB-24482-00	.GASKET 1 .JOINT 1	1	1			
17	69J-13716-00	COLLAR COLLERETTE	8	8			
18	6CB-13593-00	DAMPER AMORTISSEUR	4	4			
19	6CB-13907-10	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1	1			
20	63P-13915-00	FILTER FILTRE	1	1			
21	6CB-14985-00	FLOAT FLOTTEUR	1	1			
22	6CB-14546-00	VALVE, NEEDLE POINTEAU	1	1			
23	6CB-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1			
24	6CB-24492-00	BUSH, FUEL PUMP BAGUE	2	2			
25	6CB-24592-00	BOLT BOLTE	2	2			
26	6CB-24491-00	BRACKET, FUEL PUMP SUPPORT, POMPE A ESSENCE	1	1			
27	6CB-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1			

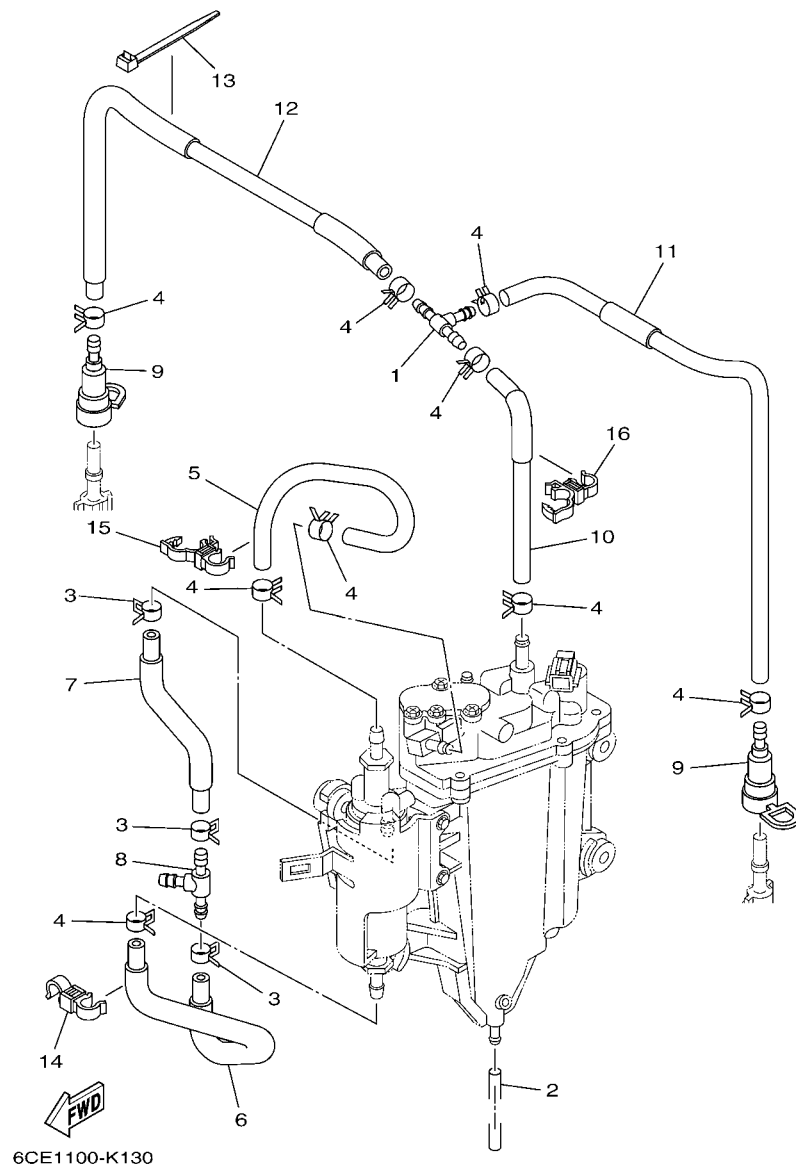


FIG. 13 FUEL INJECTION PUMP 2

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Go to P/N : PE0-OM-120051

PARTS NEWS



News No. PE0-OM-120051(1/3)

Date:2012/8/29

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Sep./20/2012 PDF Replace --> Sep./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F300CA,F300B	6CE3	6CE:1006363-
LF300CA,FL300B	6CF3	6CF:1002601-
F250CA,F250D	6CG3	6CG:1003613-
LF250CA,FL250D	6CH3	6CH:1000991-
F225CA,F225F	6CL3	6CL:1001522-
LF225CA,FL225F	6CM3	6CM:1000276-

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
	These parts are interchangeable with a set		

1.LIST CORRECTION

FIG.13 FUEL INJECTION PUMP 2

Ref. No.	PART NO.		DESCRIPTION	Q'TY	*Interchangeability	REMARKS
11	OLD	6CB-13974-00	PIPE, FUEL 4	1	○	*Part number revision
	NEW	6CB-13974-01				
13	OLD	90465-14M66	CLAMP	1	○	*Q'TY change
	NEW	90465-14M66		2		

FIG.20 ELECTRICAL 4

7	OLD	6CB-82589-00	PROTECTOR, WIRE HARNESS	1	○	*Part number revision
	NEW	6CB-82589-01				

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PARTS NEWS

News No. PE0-OM-120051(2/3)

Date:2012/8/29

Signature:S. Ishibashi

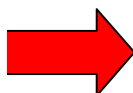
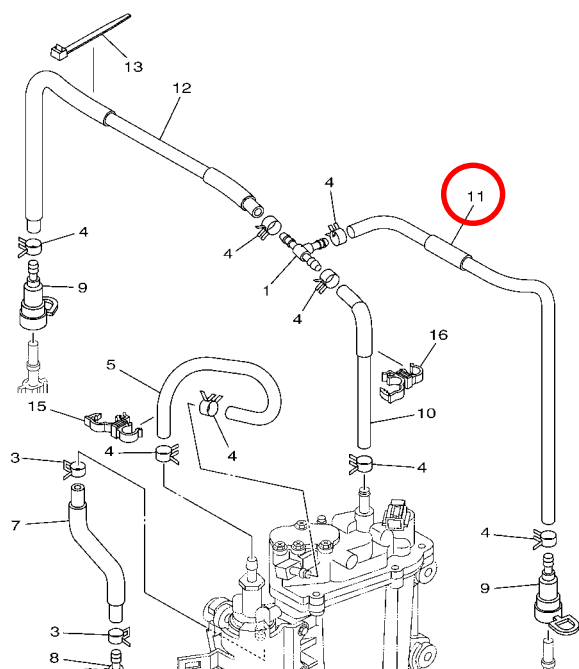
Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision	Text, Illustration --> Sep./20/2012
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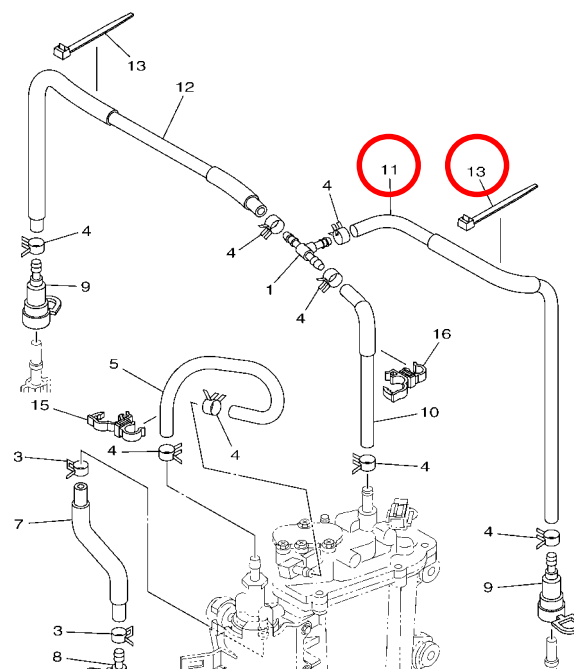
2. ILLUSTRATION CORRECTION

FIG.13 FUEL INJECTION PUMP 2

(OLD)



(NEW)



3. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	CATALOGUE NO.
F300CA	6CE3	1L6CE-100EA
LF300CA	6CF3	1L6CF-100EA
F300BET	6CE3	1L6CE-700EA
FL300BET	6CF3	
F300BET	6CE3	1L6CE-300FA
FL300BET	6CF3	
F300BET	6CE3	1L6CE-200SA
FL300BET	6CF3	

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PARTS NEWS



News No. PE0-OM-120051(3/3)

Date:2012/8/29

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Sep./20/2012 PDF Replace --> Sep./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	CATALOGUE NO.
F250CA	6CG3	1L6CG-100EA
LF250CA	6CH3	1L6CH-100EA
F250DET	6CG3	1L6CG-700EA
FL250DET	6CH3	
F250DET	6CG3	1L6CG-300FA
FL250DET	6CH3	
F250DET	6CG3	1L6CG-200SA
FL250DET	6CH3	
F225CA	6CL3	1L6CL-100EA
LF225CA	6CM3	1L6CM-100EA
F225FET	6CL3	1L6CL-700EA
FL225FET	6CM3	
F250DET	6CG3	1L6CL-370EA
F225FET	6CL3	
FL250DET	6CH3	
FL225FET	6CM3	
F225FET	6CL3	1L6CL-300FA
FL225FET	6CM3	
F225FET	6CL3	1L6CL-200SA
FL225FET	6CM3	

Thank you very much for your cooperation.

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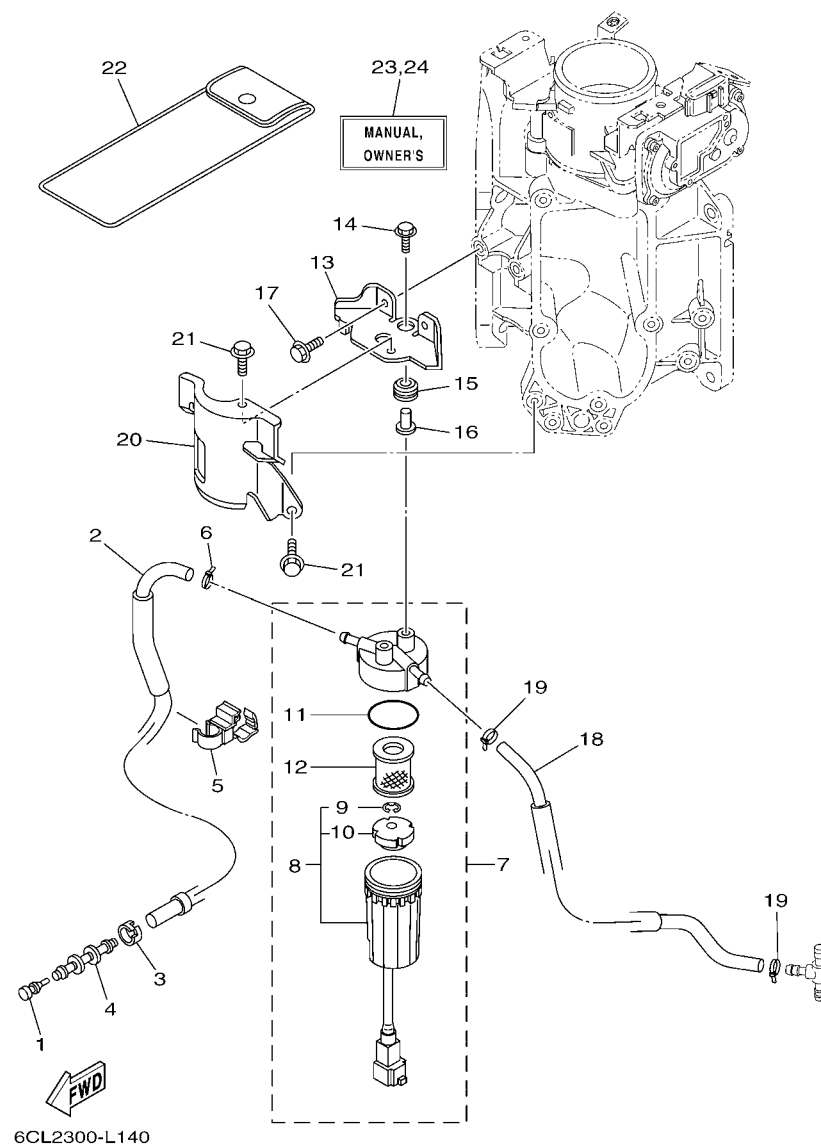


FIG. 14 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1	1			
2	6CB-24314-01	PIPE 4 DURITE 4	1	1			
3	6E5-24351-51	BAND 1 COLLIER 1	1	1			
4	6AW-24377-01	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1	1			
5	90464-12012	CLAMP BRIDE	1	1			
6	90465-11M10	CLAMP BRIDE	1	1			
7	6P3-24560-22	FILTER ASSY ENS FILTRE	1	1			
8	6P3-24562-21	.CUP, FILTER .CUVETTE, FILTRE	1	1			
9	6P3-24519-00	..CLIP ..JONC	1	1			
10	6P3-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1			
11	6P3-24564-00	.GASKET .JOINT	1	1			
12	6P3-24563-01	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
13	6CB-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1			
14	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
15	90480-10M23	GROMMET PASSE-FIL	2	2			
16	90387-06M60	COLLAR COLLERETTE	2	2			
17	95895-06016	BOLT, FLANGE BOULON	2	2			
18	6CB-24313-00	PIPE 3 DURITE 3	1	1			
19	90465-11M10	CLAMP BRIDE	2	2			
20	6CB-24596-01	COVER COUVERCLE	1	1			
21	95895-06014	BOLT, FLANGE BOULON	2	2			
22	69J-28100-01	TOOL KIT TROUSSE A OUTILS	1	1			AP
23	6CE-28199-71-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (E)
	6CE-28199-71-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (F)
	6CE-28199-71-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (ES)
	6CE-28199-71-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (D)
	6CE-28199-71-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (NL)

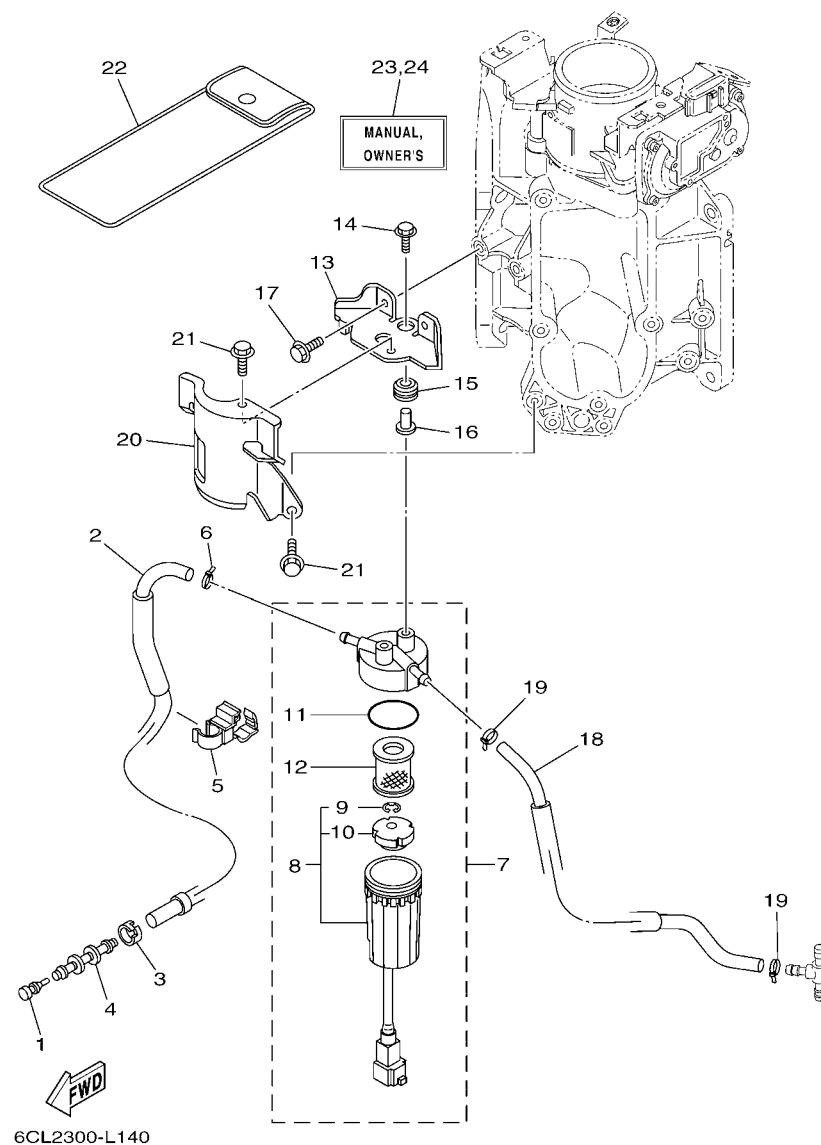


FIG. 14 FUEL 1

CARBURANT 1

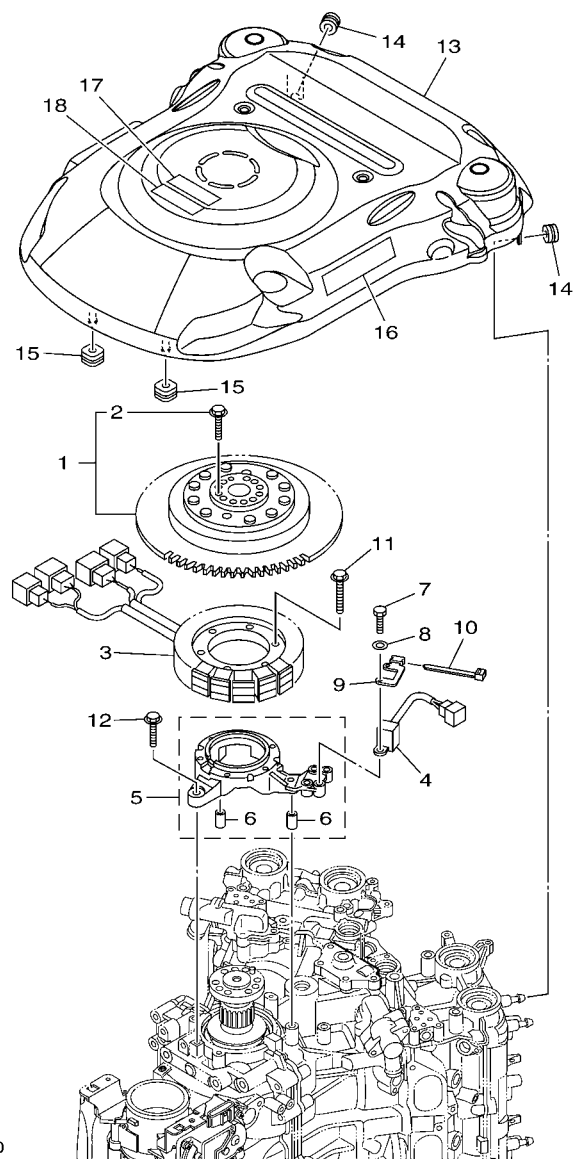
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
23	6CE-28199-71-H0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (I) UR (I)
24	6CE-28199-81-K0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (DK) UR (DK)
	6CE-28199-81-R0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (GR) UR (GR)
	6CE-28199-81-P0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (P) UR (P)
	6CE-28199-81-N0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (N) UR (N)
	6CE-28199-81-M0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (S) UR (S)
	6CE-28199-81-L0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (SF) UR (SF)



FIG. 15 FUEL 2

CARBURANT 2

22



6CE1300-K160

FIG. 16 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CE-W8145-01	ROTOR ASSY WITH BOLTS ROTOR COMPLET AVEC BOULON	1	1			
2	6AW-W9011-00	.BOLT SET (FOR ROTOR ASSY) .BOULON ENS. (POUR ROTOR COMPL)	1	1			
3	6CE-81410-00	STATOR ASSY STATOR COMPLET	1	1			
4	6CB-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1			
5	6CB-85561-00	BASE, MAGNETO BASE, MAGNETO	1	1			
6	99530-08012	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	2	2			
7	97095-05020	BOLT BOULON	2	2			
8	92995-05600	WASHER RONDELLE	2	2			
9	6CE-85592-00	STAY, PULSER SUPPORT, PULSATION BOBINE	1	1			
10	90465-11M10	CLAMP BRIDE	1	1			
11	95022-06035	BOLT, FLANGE BOULON, A COLLERETTE	6	6			
12	95895-06030	BOLT, FLANGE BOULON	4	4			
13	6CB-81337-00	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1			
14	90480-12314	GROMMET PASSE-FIL	2	2			
15	6CB-85516-00	SPACER ENTRETOISE	2	2			
16	6CE-13437-60	MARK, CAUTION MAKER	1	1			
17	6AH-81994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1	1			
18	6AH-81994-50	LABEL, SAFETY ETIQUETTE, SECURITE	1	1			

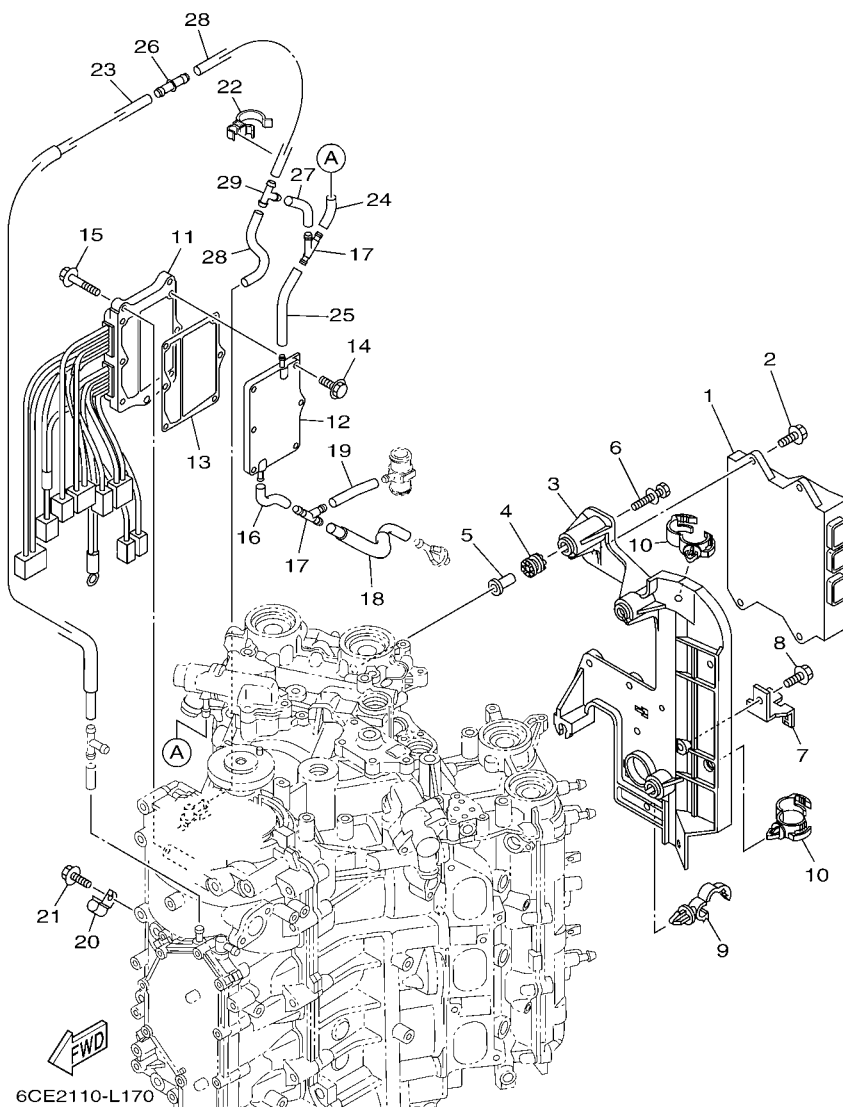


FIG. 17 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CL-8591A-01	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1	1			
2	95895-06020	BOLT, FLANGE BOULON	4	4			
3	6CB-82316-01	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	1			
4	64J-85516-00	SPACER ENTRETOISE	4	4			
5	69M-42758-01	COLLAR ENTRETOISE	4	4			
6	90119-06M56	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
7	6BR-81845-00	PLATE PLAQUE	1	1			
8	95895-06012	BOLT, FLANGE BOULON	1	1			
9	90464-13249	CLAMP BRIDE	1	1			
10	90464-20181	CLAMP BRIDE	2	2			
11	6CE-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1			
12	6CE-81972-00-9S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1			
13	6CE-81975-00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1			
14	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			
15	95895-06025	BOLT, FLANGE BOULON	3	3			
16	6CE-1248A-00	PIPE 8 DURITE 8	1	1			
17	6CE-24377-00	PIPE, JOINT 2 DURITE RACCORDEMENT 2	2	2			
18	6CE-12483-00	PIPE 3 DURITE 3	1	1			
19	90445-107A5	HOSE (L30) DURITE (L30)	1	1			
20	90462-06013	CLAMP BRIDE	1	1			
21	95023-06012	BOLT BOULON, A COLLERETTE	1	1			
22	90464-26002	CLAMP BRIDE	1	1			
23	6CE-12481-10	PIPE 1 DURITE 1	1	1			
24	6CE-14872-00	PIPE 2 DURITE 2	1	1			
25	6CE-12485-00	PIPE 5 DURITE 5	1	1			
26	6CE-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1			
27	6CE-14872-00	PIPE 2 DURITE 2	1	1			

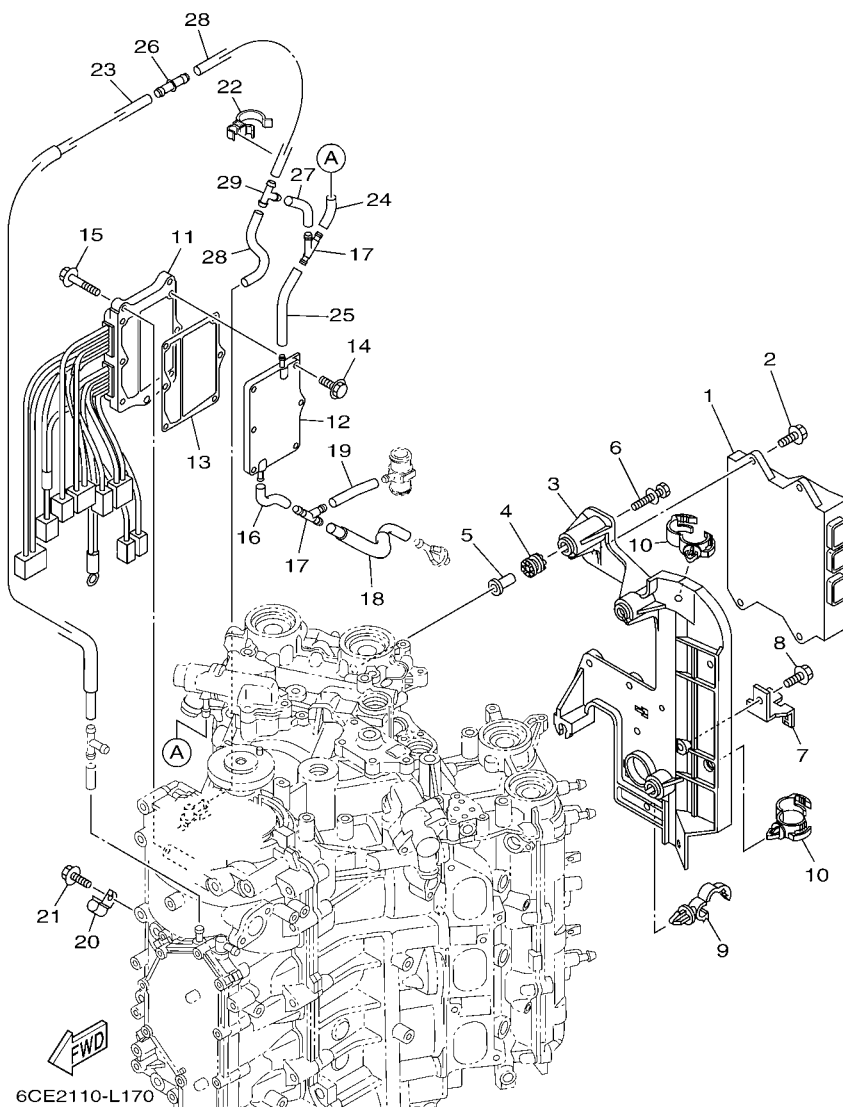


FIG. 17 ELECTRICAL 1

PARTIE ELECTRIQUE 1

[illegible]

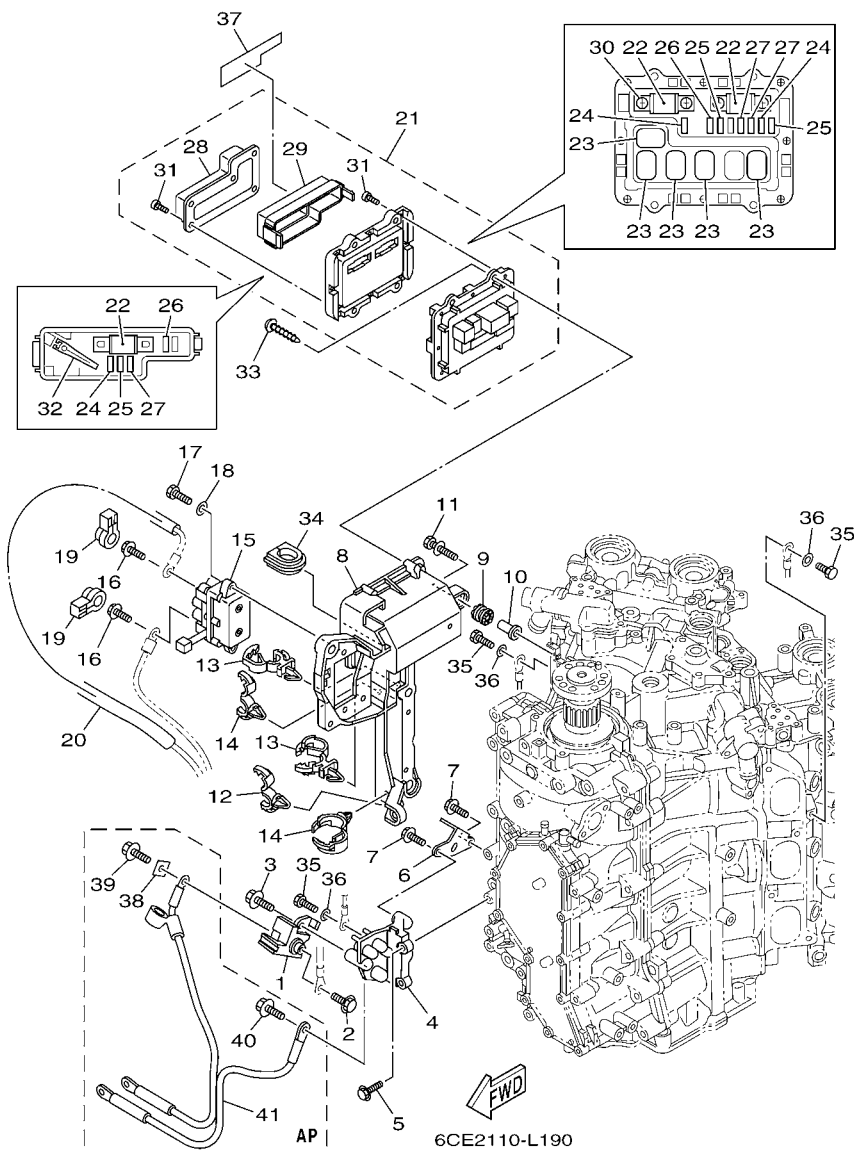


FIG. 19 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6P2-81925-01	TERMINAL BORNE	1	1			
2	95895-08016	BOLT, FLANGE BOULON	1	1			
3	95814-08020	BOLT, FLANGE BOULON, A COLLERETTE	1	1			
4	6CB-81929-00	BRACKET, TERMINAL SUPPORT	1	1			
5	95895-06020	BOLT, FLANGE BOULON	2	2			
6	6CE-82588-00	PLATE PLAQUE	1	1			
7	95895-06016	BOLT, FLANGE BOULON	2	2			
8	6CB-81948-01	BRACKET SUPPORT	1	1			
9	64J-85516-00	SPACER ENTRETOISE	5	5			
10	69M-42758-01	COLLAR ENTRETOISE	5	5			
11	90119-06M56	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5			
12	90464-13249	CLAMP BRIDE	1	1			
13	90464-12183	CLAMP BRIDE	2	2			
14	90464-20181	CLAMP BRIDE	2	2			
15	6AW-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
16	97595-06610	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	2	2			
17	97013-06020	BOLT BOULON	2	2			
18	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
19	6P2-8183X-00	CAP, TERMINAL COUVERCLE, BORNE	2	2			
20	90446-15003	HOSE (L100) DURITE (L100)	1	1			
21	6CE-82170-00	FUSE BOX ASSY BOITE A FUSIBLES	1	1			
22	6CE-82151-00	.FUSE (100A) .FUSIBLE (100A)	3	3			
23	68F-8195A-00	.RELAY ASSY .RELAIS COMPLET	5	5			
24	67F-82151-40	.FUSE (10A) .FUSIBLE (10A)	3	3			
25	67F-82151-50	.FUSE (15A) .FUSIBLE (15A)	3	3			
26	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	2	2			
27	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	3	3			

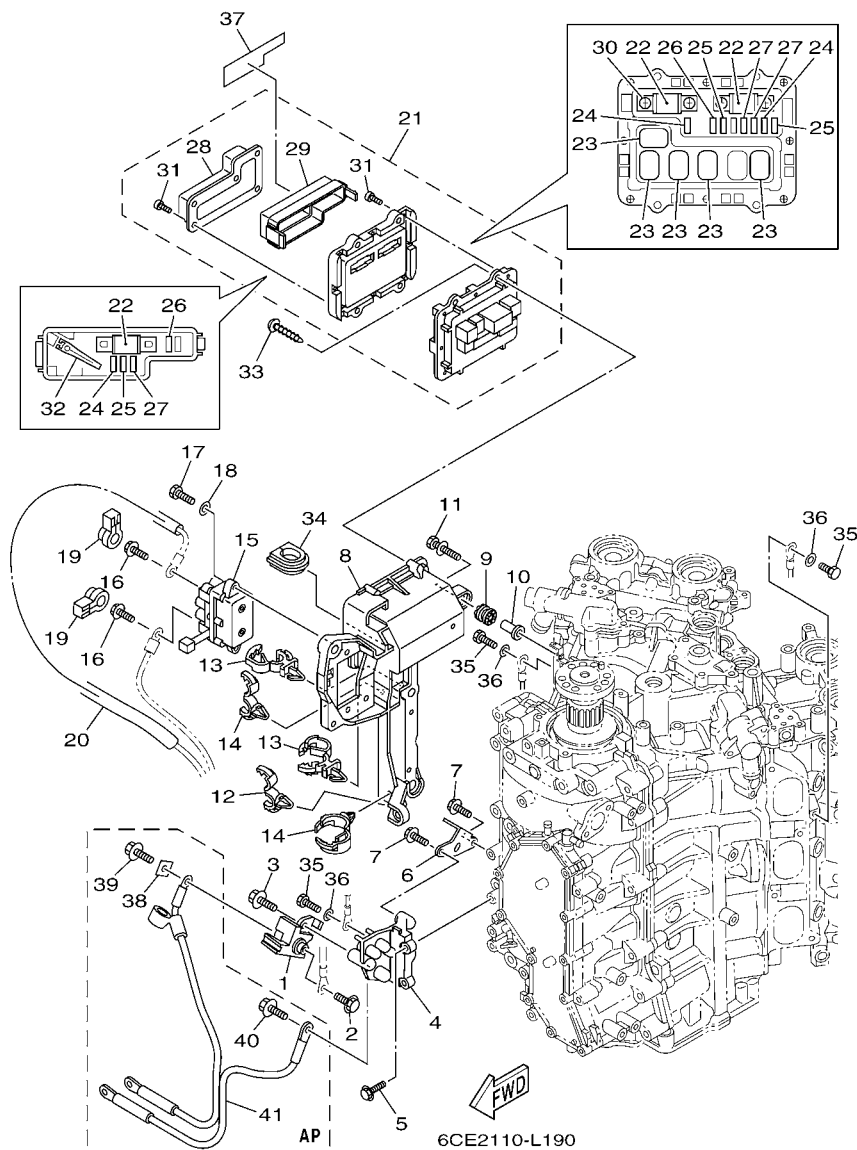


FIG. 19 ELECTRICAL 3

[illegible]

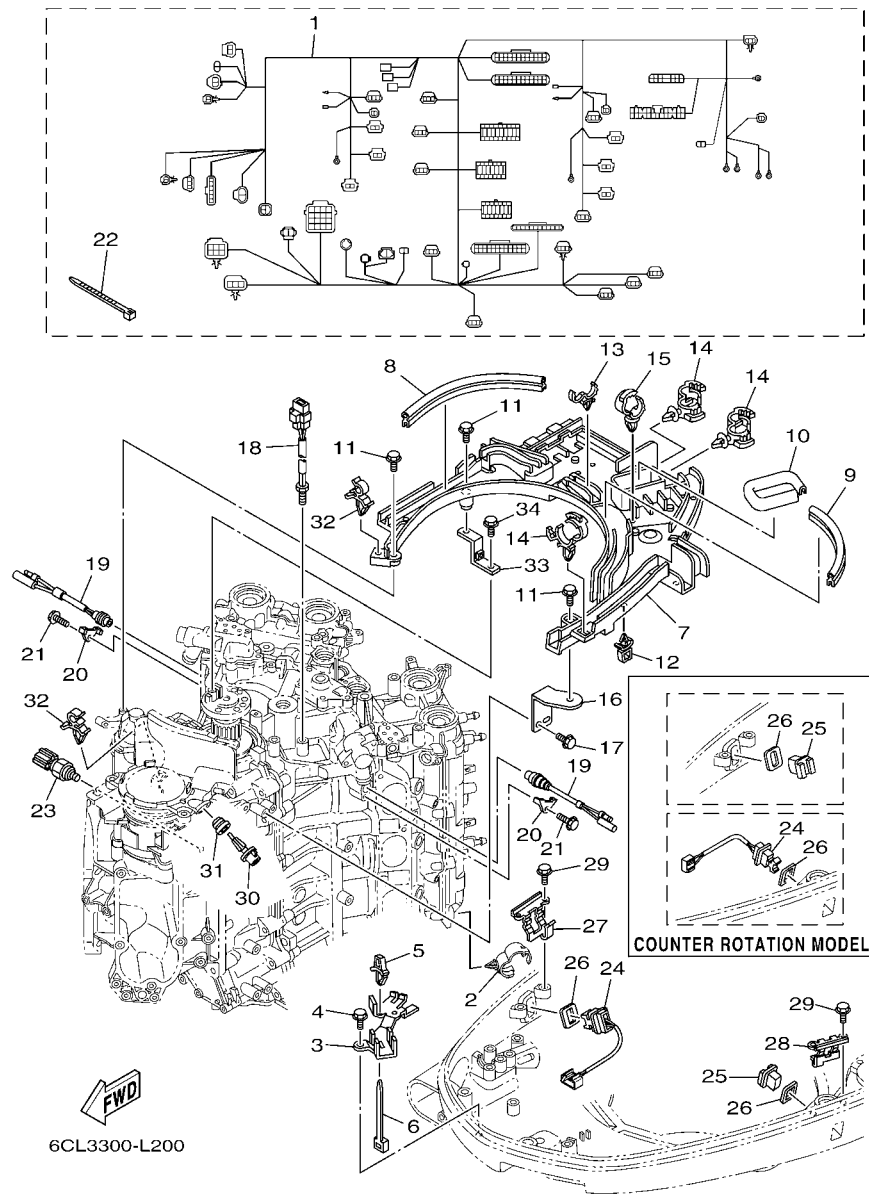


FIG. 20 ELECTRICAL 4

PARTIE ELECTRIQUE 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CE-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1			FOR TILT LIMIT FOR TILT LIMIT
2	90464-20181	CLAMP BRIDE	4	4			
3	6CB-82594-00	CLAMP BRIDE	1	1			
4	95895-06012	BOLT, FLANGE BOULON	2	2			
5	90464-06001	CLAMP BRIDE	1	1			
6	90465-13M24	CLAMP BRIDE	1	1			
7	6CB-82589-00	PROTECTOR, WIRE HARNESS PROTECTEUR, FAISCEAU DE FILS	1	1			Go to P/N : PE0-OM-120051
8	6BG-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1			
9	6CB-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1			
10	6CB-42629-00	SEAL JOINT	1	1			
11	95895-06020	BOLT, FLANGE BOULON	5	5			
12	90464-11121	CLAMP BRIDE	1	1			
13	90464-18246	CLAMP BRIDE	1	1			
14	90464-12183	CLAMP BRIDE	4	4			
15	90464-20181	CLAMP BRIDE	2	2			
16	6CB-82388-00	PLATE PLAQUETTE	1	1			
17	95895-06016	BOLT, FLANGE BOULON	2	2			
18	6CB-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1			
19	6P2-82560-01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	2			
20	6E9-82588-00	PLATE PLAQUE	2	2			
21	95895-06012	BOLT, FLANGE BOULON	2	2			
22	90465-14M66	CLAMP BRIDE	1	1			
23	6AW-83651-00	SENDER, OIL PRESSURE RACCORD, PRESSION D'HUILE	1	1			
24	6BR-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1			
25	69J-42723-01	COVER, BOTTOM COUVERCLE	1	1			
26	69J-82587-00	GASKET JOINT	2	2			
27	63P-83614-01	BRACKET SUPPORT	1	1			

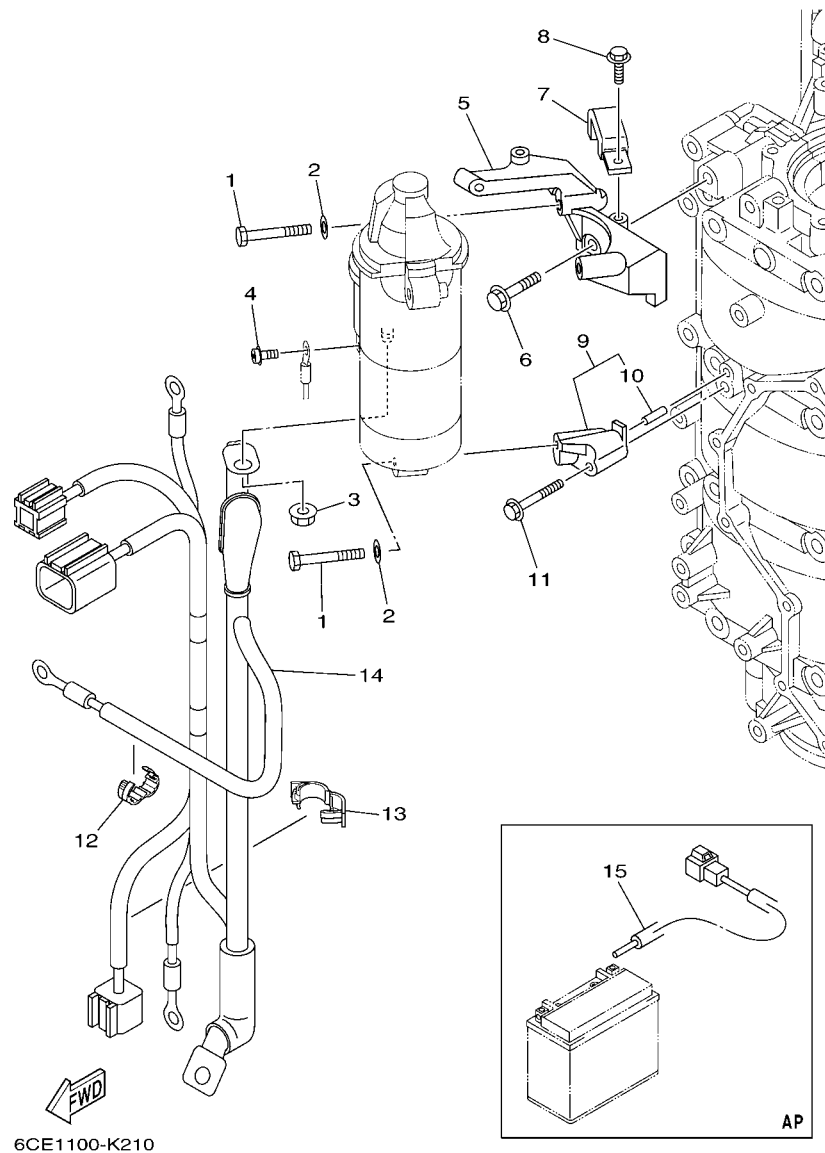


FIG. 21 ELECTRICAL 5

[illegible]

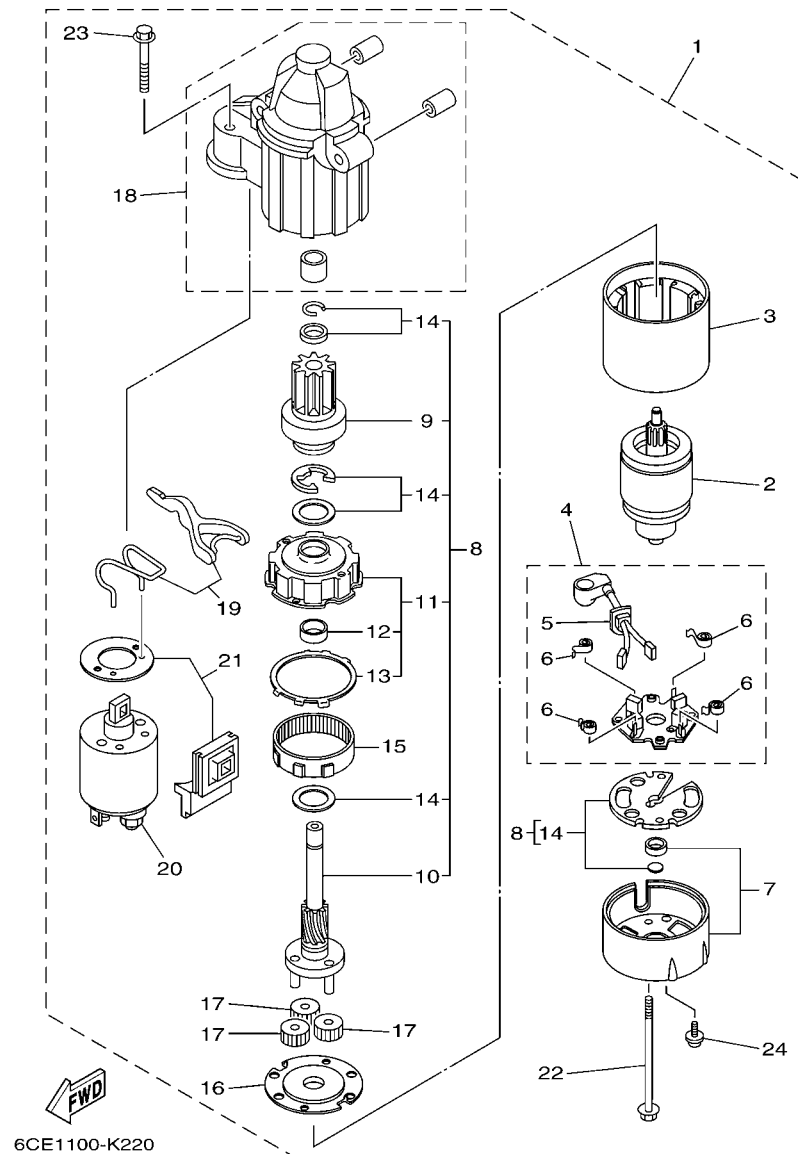
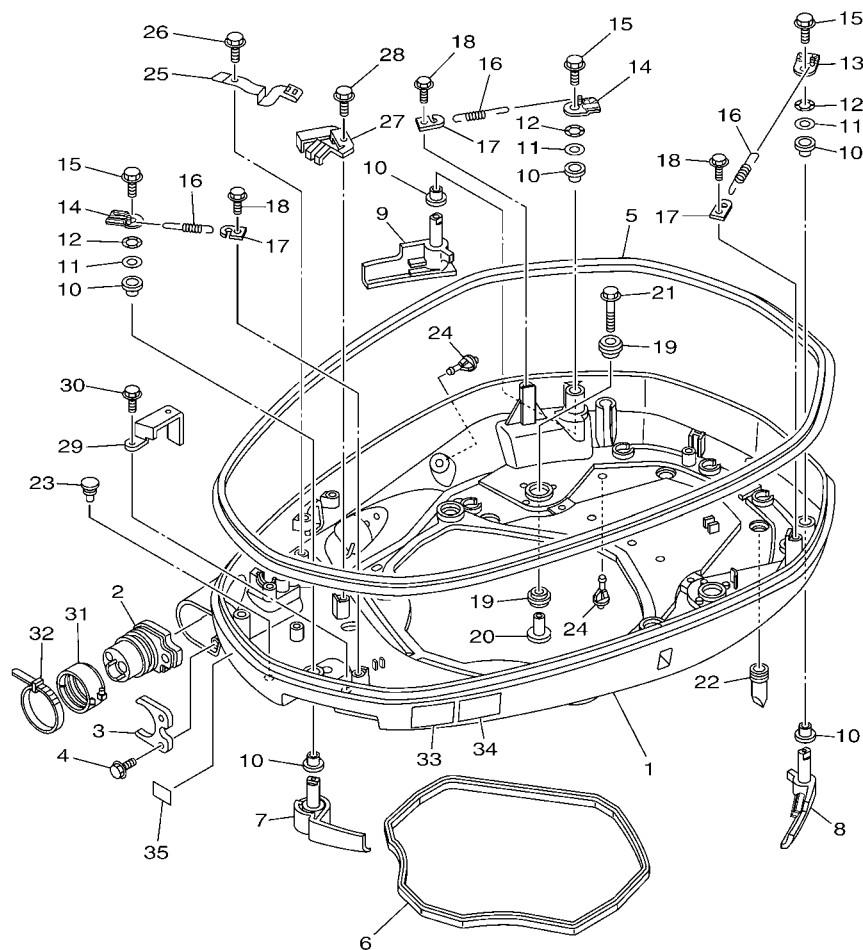


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CE-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1			
2	6CE-81850-00	.ARMATURE ASSY .INDUIT	1	1			
3	6CE-81810-00	.STATOR ASSY .STATOR COMPLET	1	1			
4	6CE-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1			
5	6CE-81801-00	.BRUSH SET .CHARBON	1	1			
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4			
7	6CE-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1			
8	6CE-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1			
9	6CB-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	1			
10	6CB-81836-00	.SHAFT, PINION .AXE, PIGNON	1	1			
11	6CE-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1	1			
12	67F-81841-00	.BEARING .ROULEMENT	1	1			
13	67F-8183R-00	.GASKET .JOINT	1	1			
14	6CB-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1			
15	67F-81891-00	.GEAR, RING .ROUE DENTEE	1	1			WITH 67F-8183R-00 WITH 67F-8183R-00
16	6CE-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1	1			
17	60V-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3			
18	6CE-81842-00	.COVER .COUVERCLE	1	1			
19	6CE-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1			
20	6C5-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1			
21	6CE-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1			
22	6CB-81826-00	.BOLT .BOULON	2	2			
23	69J-81828-00	.SCREW 2 .VIS 2	2	2			
24	67F-81846-00	.SCREW .VIS	2	2			




6CE2100-L230

FIG. 23 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CB-42711-01-8D	COWLING, BOTTOM 1 CUVETTE 1	1	1			
2	6CE-42725-01	GROMMET PASSE-FIL	1	1			
3	6CB-42761-00	STOPPER PLAQUETTE	1	1			
4	95895-06014	BOLT, FLANGE BOULON	2	2			
5	6CB-42615-00	SEAL JOINT	1	1			
6	6CB-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1			
7	6CB-42815-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
8	6CB-42816-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
9	6CB-42817-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
10	90386-15M73	BUSH DOUILLE	6	6			
11	90201-156J2	WASHER, PLATE RONDELLE, PLATE	3	3			
12	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3			
13	6CB-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	1			
14	6CB-42819-00	LEVER, CLAMP LEVIER, PRESSE	2	2			
15	95880-08012	BOLT, FLANGE BOULON, A COLLERETTE	3	3			
16	90506-22001	SPRING, TENSION RESSORT, TENSION	3	3			
17	66T-43144-00	HOOK, SPRING CROCHET	3	3			
18	95895-06012	BOLT, FLANGE BOULON	3	3			
19	90480-22M81	GROMMET PASSE-FIL	12	12			
20	90387-08M37	COLLAR COLLERETTE	6	6			
21	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			
22	6D0-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2			
23	6H4-42748-00	GROMMET PASSE-FIL	1	1			
24	6P2-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	2	2			
25	6CB-42743-00	BRACKET SUPPORT	1	1			
26	95895-06012	BOLT, FLANGE BOULON	1	1			
27	6CB-42766-00	BRACKET 2 SUPPORT 2	1	1			

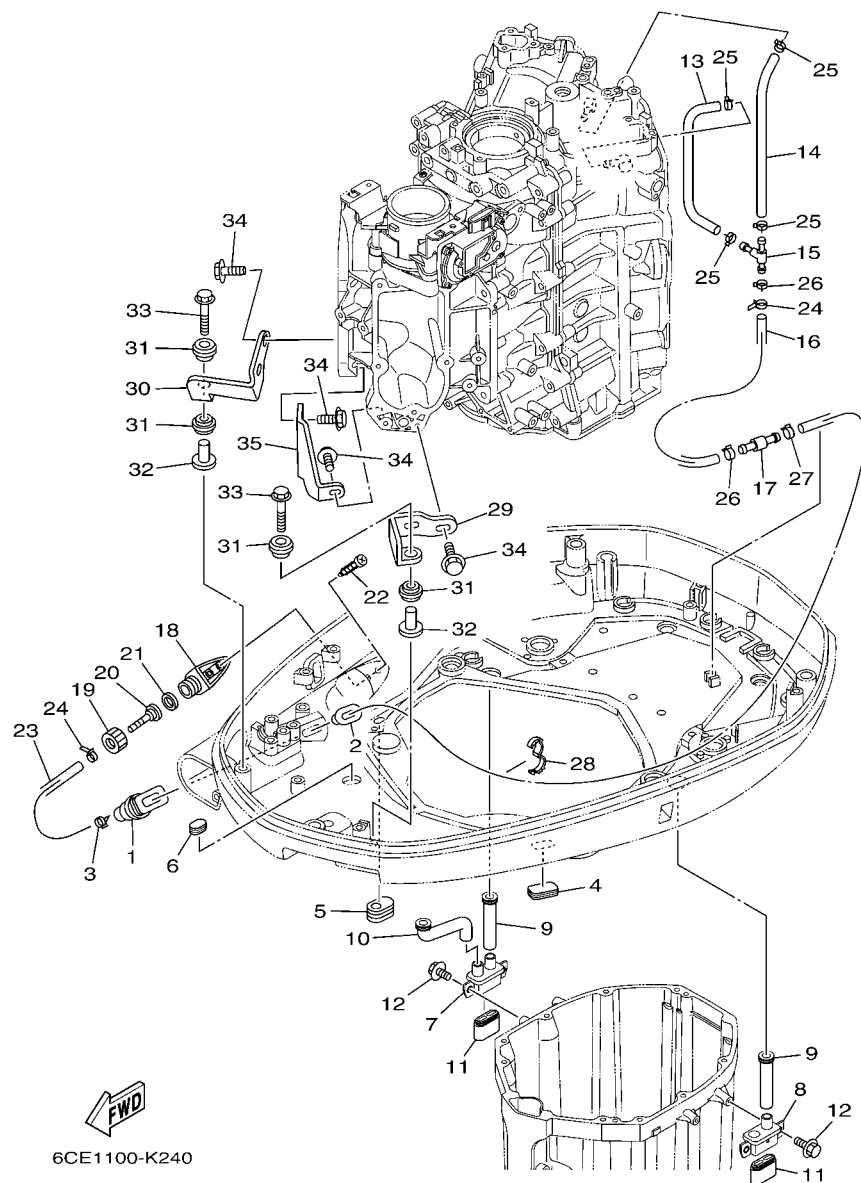


FIG. 24 BOTTOM COWLING 2

CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6H1-42726-21	GROMMET PASSE-FIL	1	1			
2	6BG-42384-00	SEAL, CAP JOINT, CAPUCHON	1	1			
3	90465-11M10	CLAMP BRIDE	2	2			
4	6H4-42726-00	GROMMET PASSE-FIL	1	1			
5	61A-42727-00	GROMMET PASSE-FIL	1	1			
6	64G-42727-00	GROMMET PASSE-FIL	1	1			
7	6CE-42733-00	BOX, DRAIN BOITIER, VIDANGE	1	1			
8	6CE-42734-00	BOX, DRAIN 2 BOITIER, VIDANGE 2	1	1			
9	6CE-42786-00	HOSE, DRAIN 1 DURITE, VIDANGE 1	2	2			
10	6CE-42787-00	HOSE, DRAIN 2 DURITE, VIDANGE 2	1	1			
11	69J-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2			
12	95895-06016	BOLT, FLANGE BOULON	4	4			
13	6CB-24315-00	PIPE 5 DURITE 5	1	1			
14	90445-14021	HOSE (L185) DURITE (L185)	1	1			
15	6AW-42169-00	JOINT AXE	1	1			
16	90445-16015	HOSE (L300) DURITE (L300)	1	1			
17	6AW-42785-00	PIPE DURITE	1	1			
18	6AW-12572-00	ADAPTER ADAPTATEUR	1	1			
19	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1			
20	6AW-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1			
21	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1			
22	97780-60520	SCREW, TAPPING VIS, TETE BOMBEE	2	2			
23	90445-14019	HOSE (L1460) DURITE (L1460)	1	1			
24	90465-11M10	CLAMP BRIDE	2	2			
25	90467-130A5	CLIP JONC	4	4			
26	90467-140A8	CLIP JONC	2	2			
27	90467-140A9	CLIP JONC	1	1			

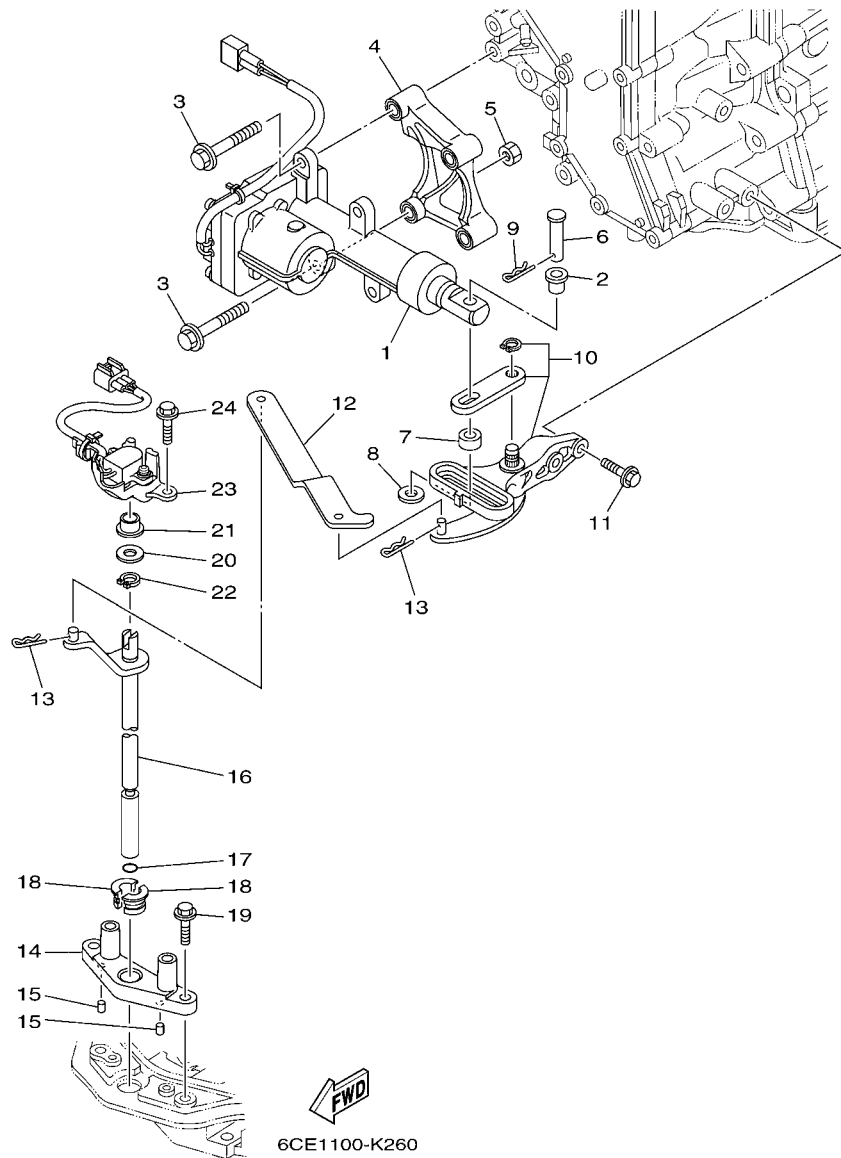


FIG. 26 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CE-4820A-01	ACTUATOR UNIT ACTUATOR UNIT	1	1			
2	90386-08008	BUSH DOUILLE	1	1			
3	97575-08555	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4			
4	6CE-44142-10	JOINT AXE	1	1			
5	95380-08600	NUT ECROU	1	1			
6	6CE-42195-00	PIN, JOINT 1 GOUPILLE	1	1			
7	6CE-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
8	90201-08M09	WASHER, PLATE RONDELLE, PLATE	1	1			
9	90468-18008	CLIP JONC	1	1			
10	6CE-44100-00	SHIFT LINK ASSY MAILLON DE SELECTEUR	1	1			
11	97575-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2			
12	6CE-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
13	90468-18008	CLIP JONC	2	2			
14	6CE-44118-00-94	BRACKET SUPPORT	1	1			
15	93604-07M13	PIN, DOWEL CLAVETTE	2	2			
16	6CE-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1			X(25.3") X(25.3") U(30.3") U(30.3")
	6CE-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				
17	93210-09165	O-RING JOINT TORIQUE	1	1			
18	90386-11001	BUSH DOUILLE	2	2			
19	95875-06025	BOLT, FLANGE BOULON, A COLLERETTE	2	2			
20	90201-11008	WASHER, PLATE RONDELLE, PLATE	1	1			
21	90386-10001	BUSH DOUILLE	1	1			
22	93410-10082	CIRCLIP CLIPS	1	1			
23	6CE-68303-00	SENSOR ASSY SONDE (ENS.)	1	1			
24	95875-06025	BOLT, FLANGE BOULON, A COLLERETTE	2	2			

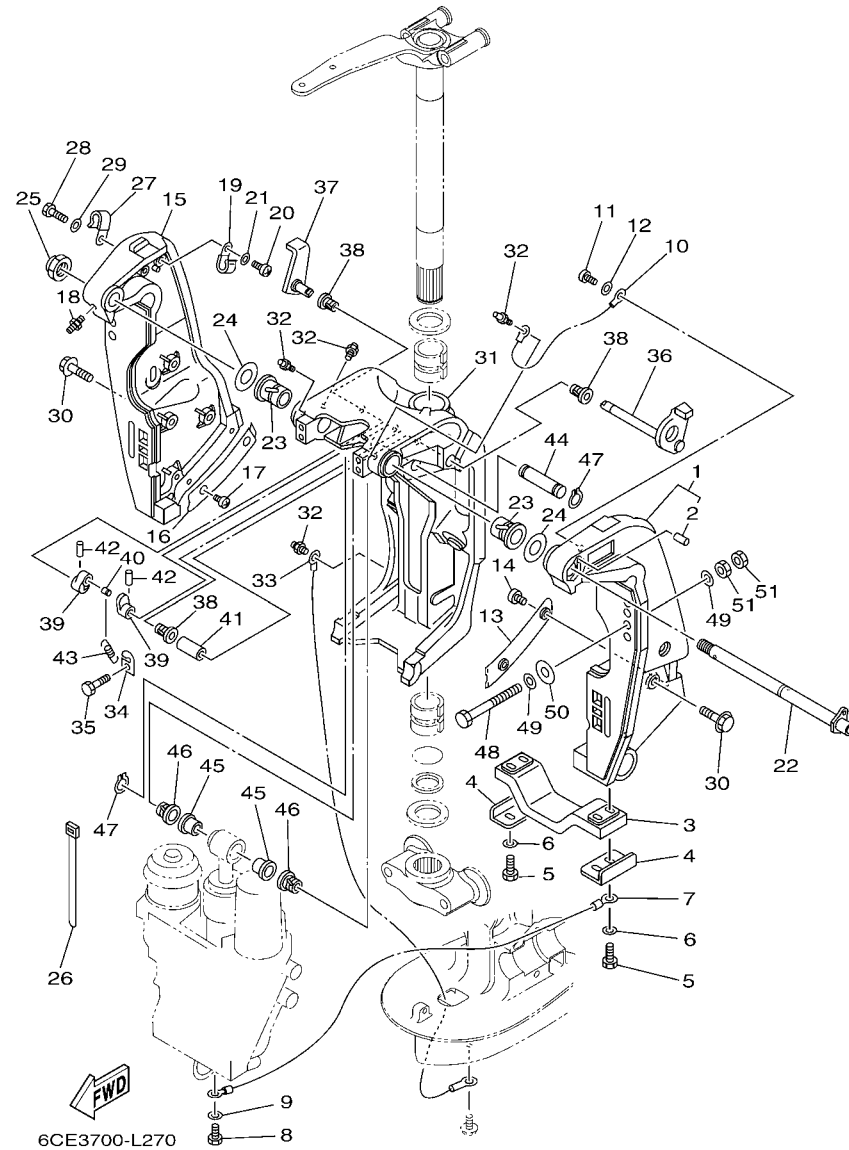


FIG. 27 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	69J-43111-10-8D	BRACKET, CLAMP 1 PRESSE 1	1	1			FOR TILT LIMIT FOR TILT LIMIT
2	93606-19002	.PIN, DOWEL .GOUILLE	1	1			
3	6G5-45251-02	ANODE ANODE	1	1			
4	6G5-44526-00	PLATE PLAQUE	2	2			
5	97095-06025	BOLT BOULON	4	4			
6	92995-06600	WASHER RONDELLE	4	4			
7	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	1			
8	97095-06010	BOLT BOULON	1	1			
9	92995-06600	WASHER RONDELLE	1	1			
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1			
11	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
12	92995-06600	WASHER RONDELLE	1	1			
13	61A-43132-00	WASHER, FRICTION RONDELLE, FRICTION	1	1			
14	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
15	69J-43112-01-8D	BRACKET, CLAMP 2 PRESSE 2	1	1			
16	61A-43133-00	WASHER, FRICTION RONDELLE	1	1			
17	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
18	93700-06M03	NIPPLE, GREASE PION	1	1			
19	90465-08M83	CLAMP BRIDE	1	1			
20	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
21	92995-06600	WASHER RONDELLE	1	1			FOR TILT LIMIT FOR TILT LIMIT
22	6R3-43131-30	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1			
23	90386-25M31	BUSH DOUILLE	2	2			
24	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2			
25	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1			
26	90465-11M10	CLAMP BRIDE	4	4			
27	90465-08M83	CLAMP BRIDE	1	1			

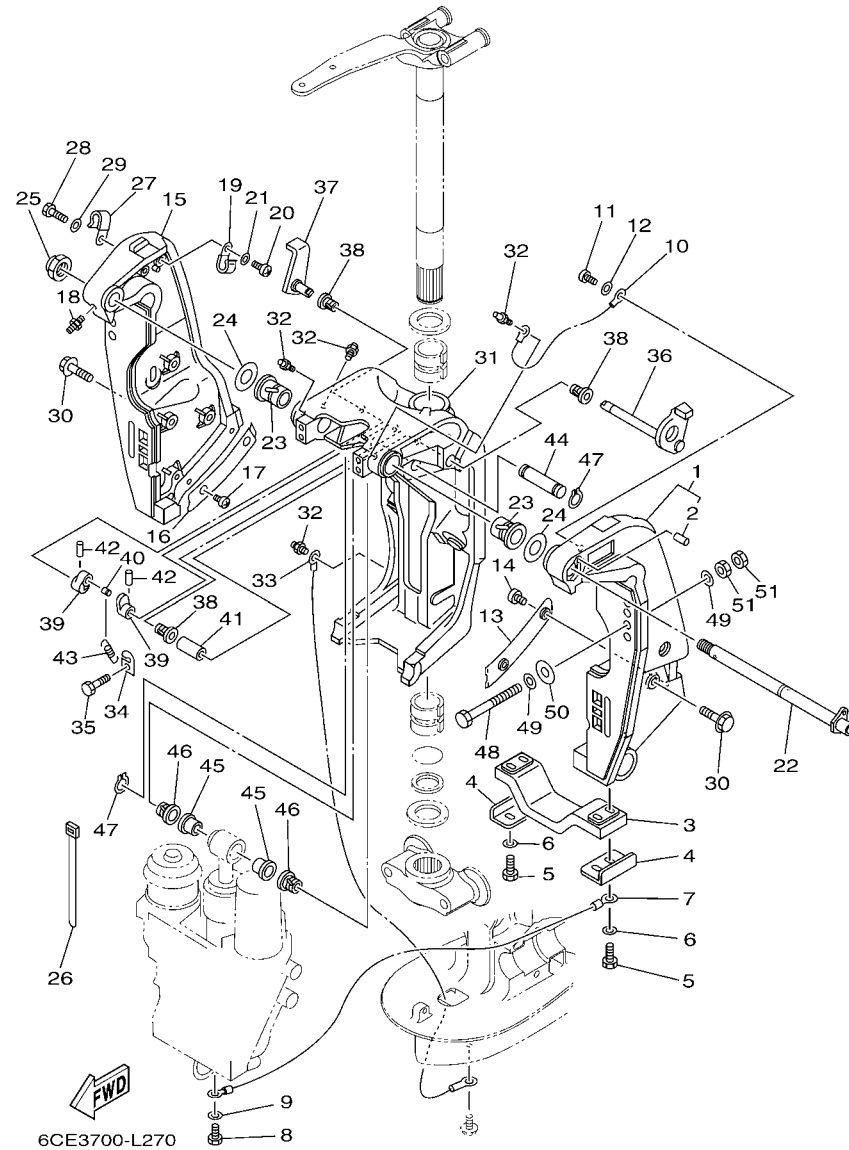


FIG. 27 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
28	97095-06014	BOLT BOULON	1	1			
29	92995-06600	WASHER RONDELLE	1	1			
30	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8			
31	61A-43311-40-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1			
32	93700-06M03	NIPPLE, GREASE PION	5	5			
33	69J-82147-00	WIRE, LEAD 5 FIL 5	1	1			
34	6G5-43144-00	HOOK, SPRING CROCHET	1	1			
35	97095-06010	BOLT BOULON	1	1			
36	61A-43181-01	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1	1			
37	6G5-43185-02	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1	1			
38	90386-10M16	BUSH DOUILLE	3	3			
39	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2			
40	90249-06M19	PIN GOUPILLE	1	1			
41	90387-10M05	COLLAR COLLERETTE	1	1			
42	91690-30020	PIN, SPRING AGRAFFE	2	2			
43	90506-16003	SPRING, TENSION RESSORT, TENSION	1	1			
44	6E5-43126-10	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1			
45	90386-18M63	BUSH DOUILLE	2	2			
46	90386-18M14	BUSH DOUILLE	2	2			
47	93410-18M05	CIRCLIP CLIPS	2	2			
48	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4	4			
49	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8			
50	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	4			
51	95380-12600	NUT ECROU	8	8			

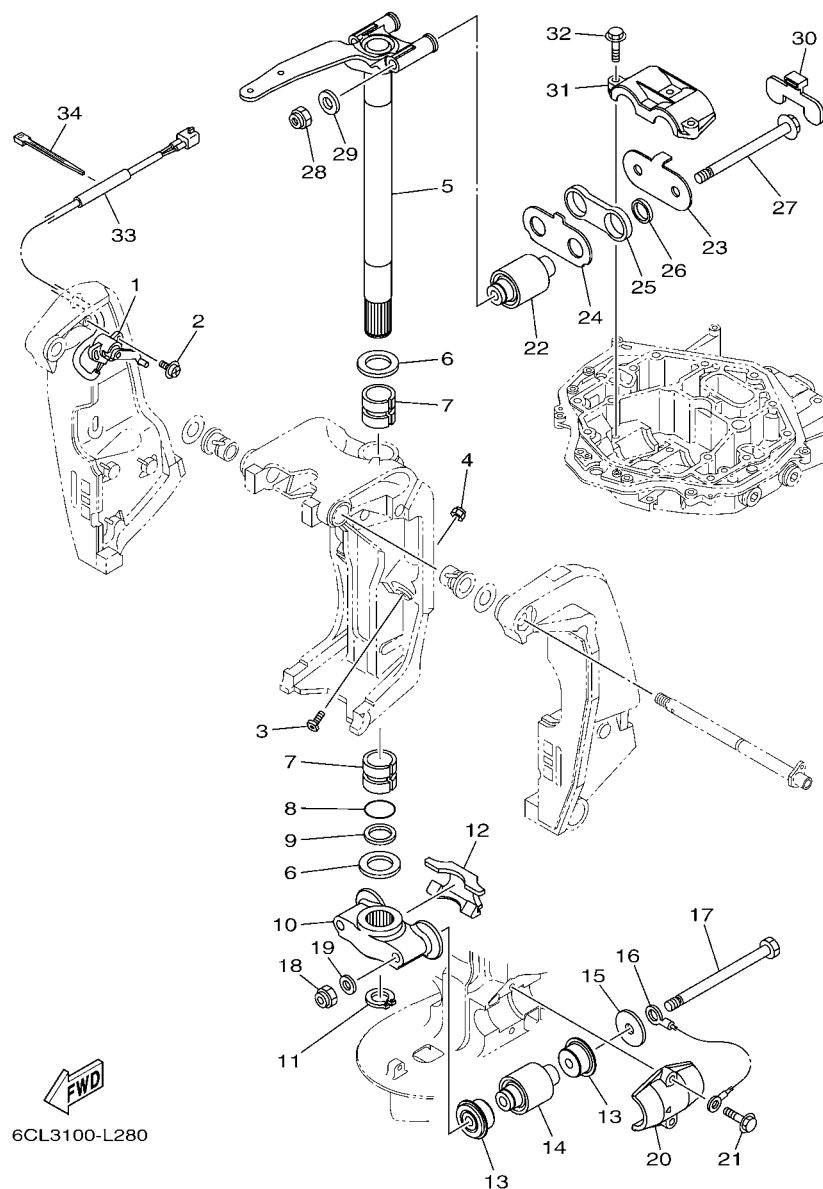


FIG. 28 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION	6CL3	6CM3				REMARKS REMARQUES
1	69J-83672-11	TRIM SENDER INCLINER RACCORD	1	1				
2	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2				
3	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2				
4	95780-10300	NUT, FLANGE ECROU	2	2				
5	6CE-42510-00-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1				
6	90201-40M00	WASHER, PLATE RONDELLE, PLATE	2	2				
7	90386-39M89	BUSH DOUILLE	2	2				
8	93210-35321	O-RING JOINT TORIQUE	1	1				
9	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1				
10	6CE-44551-00-CA	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR	1	1				
11	93410-37M04	CIRCLIP CLIPS	1	1				
12	6CE-44574-00	STOPPER, LOWER MOUNT RUBBER BUTÉE	1	1				
13	6CE-44575-00-94	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	4	4				
14	6CE-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	2				
15	90201-16032	WASHER, PLATE RONDELLE, PLATE	2	2				
16	6AW-82149-00	WIRE, LEAD 3 FIL 3	1	1				
17	90101-14004	BOLT BOULON	2	2				
18	90185-14M00	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2	2				
19	92995-14600	WASHER RONDELLE	2	2				
20	6CE-44552-00-CA	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR	2	2				
21	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
22	6CE-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	2	2				
23	6CE-44526-00	PLATE PLAQUE	1	1				
24	6CE-44536-00	PLATE 2 PLAQUETTE 2	1	1				
25	6CE-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	1				
26	90387-28013	COLLAR COLLERETTE	2	2				
27	90105-14005	BOLT, FLANGE BOULON	2	2				

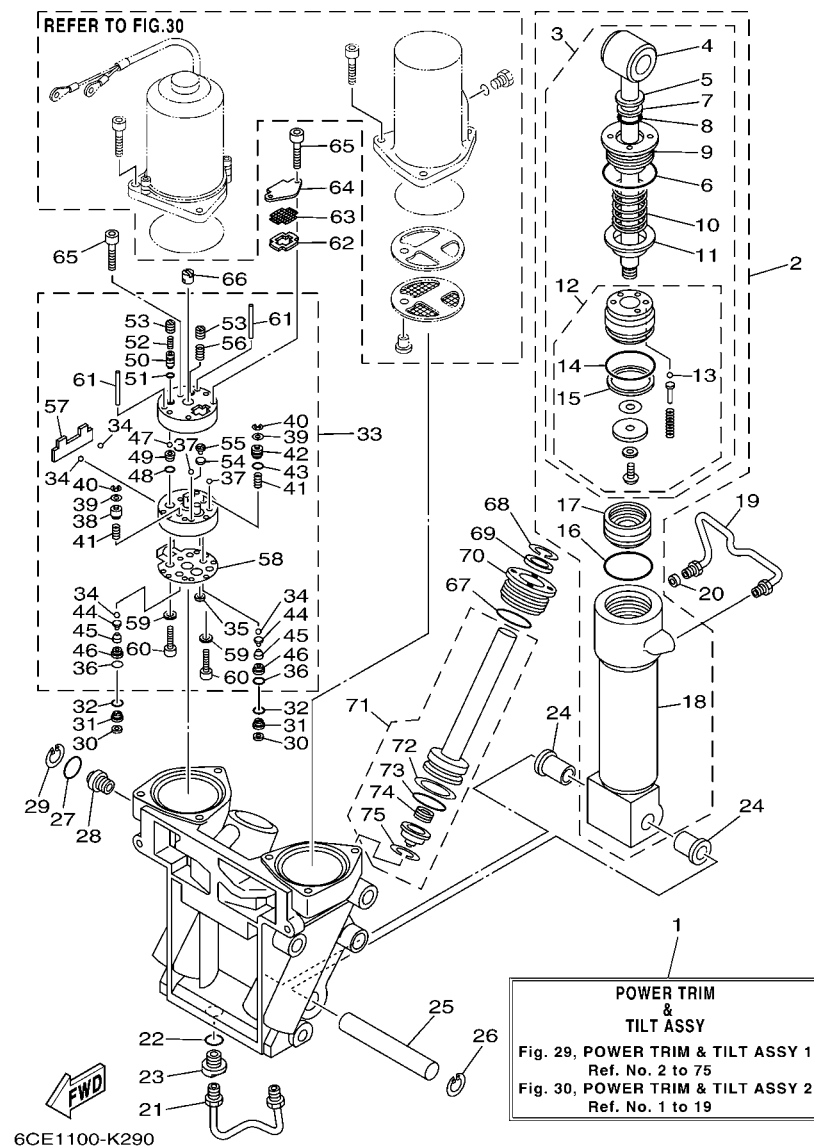


FIG. 29 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3	REMARKS REMARQUES
1	69J-43800-04-8D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1	
2	6CE-43840-00	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	1	
3	6CE-43810-00	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS	1	1	
4	69J-43801-01	..ROD ..TIGE	1	1	
5	93106-19N50	..OIL SEAL ..JOINT SPY	1	1	
6	6H1-43861-00	..O-RING ..JOINT TORIQUE	1	1	
7	6H1-43872-00	..RING, BACK UP ..RESSORT	1	1	
8	61A-4389H-01	..O-RING ..JOINT TORIQUE	1	1	
9	61A-43811-00	..SCREW, CYLINDER END ..VIS, CYLINDRE RACCORD	1	1	
10	69J-4384H-00	..SPRING ..RESSORT	1	1	
11	69J-4382E-00	..ADAPTOR 2 ..ADAPTEUR 2	1	1	
12	6CE-4380P-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	1	
13	93505-32038	...BALL ...BILLE	5	5	
14	61A-43861-00	...O-RING ...JOINT TORIQUE	1	1	
15	61A-43871-00	...RING, BACK UP ...SEGMENT	1	1	
16	61A-43861-00	..O-RING ..JOINT TORIQUE	1	1	
17	6H1-43814-00	..PISTON, FREE ..PISTON	1	1	
18	61A-43813-01	..CYLINDER, TILT ..CYLINDRE	1	1	
19	61A-43835-01	PIPE TUYAU	1	1	
20	69J-4388J-00	PLUG 2 BOUCHON 2	1	1	
21	69J-43833-00	PIPE TUYAU	1	1	
22	93210-17239	O-RING JOINT TORIQUE	1	1	
23	69J-4388E-01	BOLT ,SCREW VIS	1	1	
24	90386-18M14	BUSH DOUILLE	2	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	1	
26	61A-43876-00	RING, SNAP RESSORT	1	1	
27	6D8-43863-00	O-RING JOINT TORIQUE	1	1	

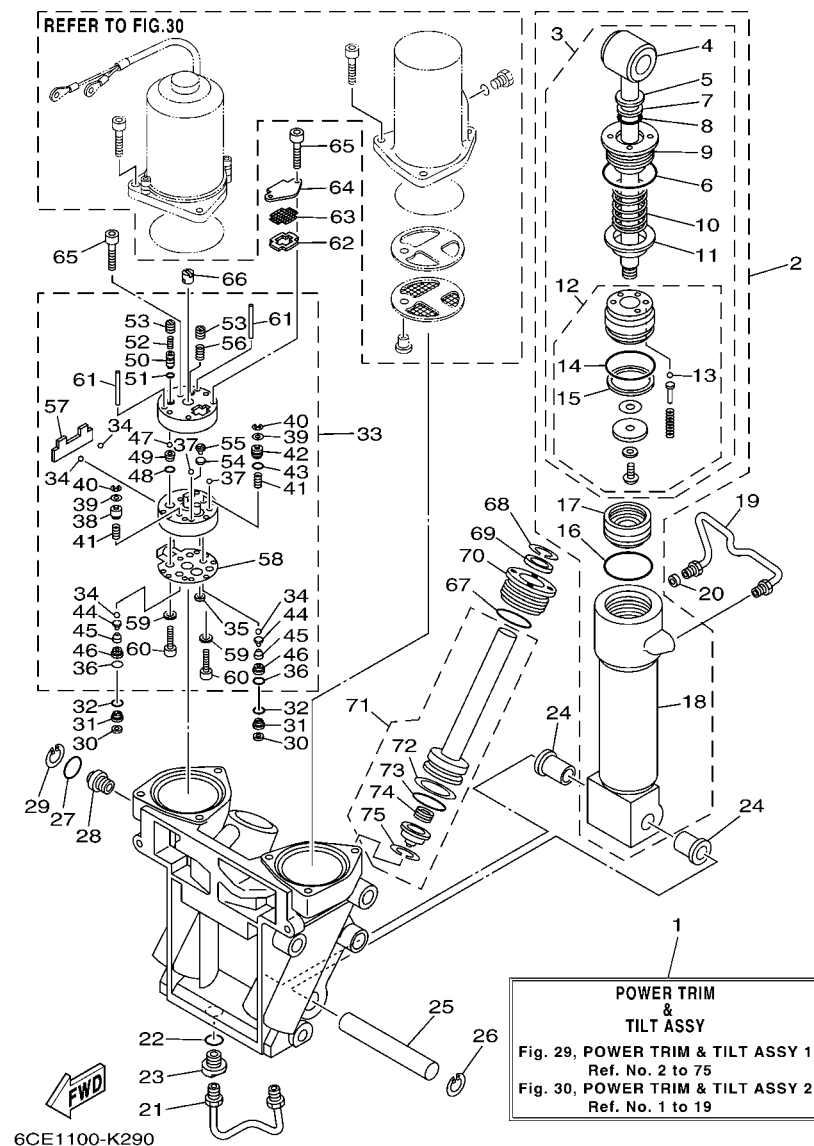


FIG. 29 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
28	69J-43845-00	SCREW, MANUAL RELEASE VIS	1	1			
29	6H1-43875-00	RING, SNAP RESSORT	1	1			
30	69J-4381C-00	FILTER 3 FILTRE 3	2	2			
31	69J-43899-01	PLATE STOPPER PLAQUETTE	2	2			
32	69J-4389J-00	O-RING JOINT TORIQUE	2	2			
33	69J-43830-01	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1			
34	93505-32038	.BALL .BILLE	4	4			
35	69J-4381C-00	.FILTER 3 .FILTRE 3	1	1			
36	69J-4389J-00	.O-RING .JOINT TORIQUE	2	2			
37	93503-16003	.BALL .BILLES	2	2			
38	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1	1			
39	69A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	2			
40	99002-03600	.CLIP .CIRCLIP	2	2			
41	69J-43894-00	.SPRING, SHUTTLE RETURN .RESSORT	2	2			
42	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1	1			
43	6H1-43883-00	.O-RING .JOINT TORIQUE	1	1			
44	60V-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	2	2			
45	69J-43853-00	.SPRING, MAIN VALVE .RESSORT	2	2			
46	6CJ-43893-00	.WASHER .RONDELLE	2	2			
47	93501-08001	.BALL .BILLE	2	2			
48	93210-08391	.O-RING .JOINT TORIQUE	1	1			
49	69J-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1			
50	6CJ-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1			
51	93210-064A5	.O-RING .JOINT TORIQUE	1	1			
52	69J-43855-00	.SPRING, UP RELIEF .RESSORT	1	1			
53	6CJ-43843-00	.SCREW, VALVE LOCK .VIS	2	2			
54	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	1			

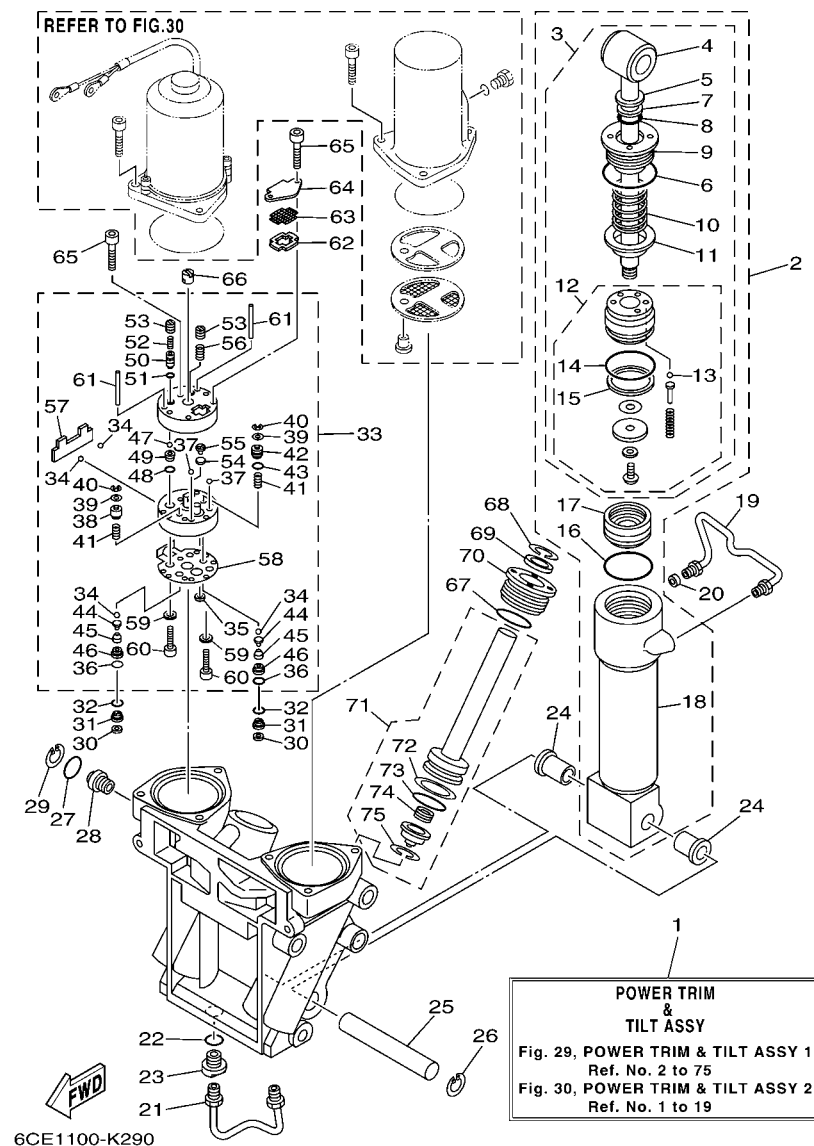


FIG. 29 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
55	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1	1			
56	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	1			
57	69J-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	1			
58	69J-4384G-00	.SEAL, RELIEF VALVE .JOINT	1	1			
59	CS3-4387G-00	.WASHER .RONDELLE	2	2			
60	91318-05025	.BOLT .BOULON	2	2			
61	93604-35236	.PIN, DOWEL .CLAVETTE	2	2			
62	69J-43871-00	RING, BACK UP SEGMENT	1	1			
63	69J-43816-00	FILTER 1 FILTRE 1	1	1			
64	69J-4381J-00	PLATE PLAQUE	1	1			
65	91318-05040	BOLT BOULON	3	3			
66	69J-43831-00	CONNECTOR, SHAFT RACCORD	1	1			
67	61A-43861-00	O-RING JOINT TORIQUE	2	2			
68	6T4-43875-01	RING, SNAP RESSORT	2	2			
69	61A-43822-00	SEAL, TRIM DUST JOINT	2	2			
70	61A-43821-00	SCREW, TRIM CYLINDER END VIS	2	2			
71	69J-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2			
72	61A-43874-00	.RING, BACK UP .RESSORT	1	1			
73	61A-43864-00	.O-RING JOINT TORIQUE	1	1			
74	61A-4384H-10	.SPRING .RESSORT	1	1			
75	61A-43875-10	.RING, SNAP .RESSORT	1	1			

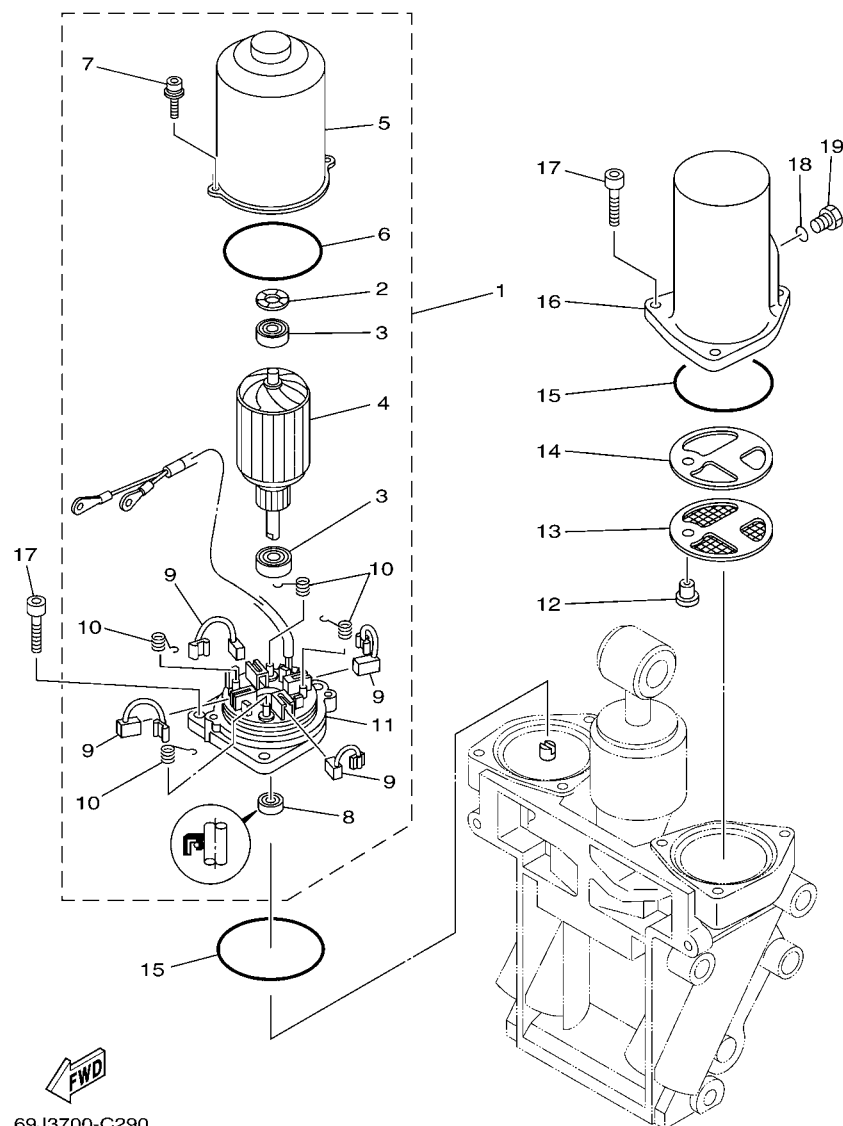


FIG. 30 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	69J-43880-01	MOTOR ASSY MOTEUR (ENS.)	1	1			
2	90206-14N50	.WASHER, WAVE .RONDELLE, ONDULEE	1	1			
3	93399-999T6	.BEARING .ROULEMENT	2	2			
4	69J-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	1			
5	69J-43804-00	.STATOR ASSY .STATOR (ENS.)	1	1			
6	69J-43861-00	.O-RING .JOINT TORIQUE	1	1			
7	69J-43886-00	.BOLT .BOULON	2	2			
8	69J-43882-00	.OIL SEAL .JOINT SPI	1	1			
9	69J-43891-00	.BRUSH 1 .BALAI 1	4	4			
10	69J-4386K-00	.SPRING, BRUSH .RESSORT, BALAI	4	4			
11	69J-43881-01	.FRAME, END .BATI	1	1			
12	69J-4388H-00	PLUG BOUCHON	1	1			
13	69J-43817-00	FILTER 2 FILTRE 2	1	1			
14	69J-4388F-00	SPACER ENTRETOISE	1	1			
15	6H1-43869-00	O-RING JOINT TORIQUE	2	2			
16	69J-43828-00	BODY, RESERVOIR CORPS	1	1			
17	69J-43888-00	BOLT, SOCKET BOULON	6	6			
18	93210-09165	O-RING JOINT TORIQUE	1	1			
19	6H1-43829-00	PLUG, RESERVOIR BOUCHON	1	1			

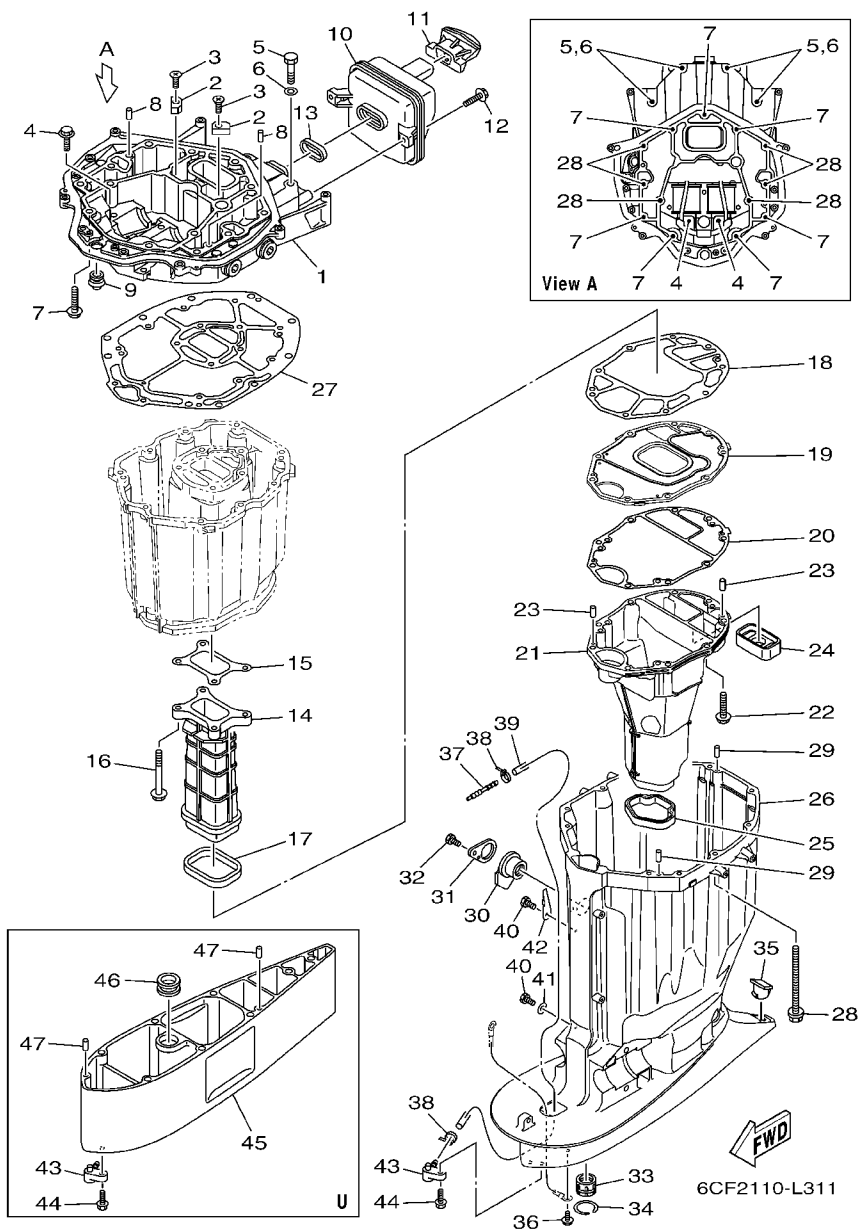


FIG. 31 UPPER CASING

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REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
1	6CE-41137-00-CA	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	1		
2	63P-11325-11	ANODE ANODE	2	2		
3	90151-06M02	SCREW, COUNTERSUNK VIS, TÊTE NOYÉE	2	2		
4	90119-08102	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2		
5	97075-10045	BOLT BOULON	4	4		
6	92995-10600	WASHER RONDELLE	4	4		
7	97575-10535	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	7	7		
8	93608-16M16	PIN, DOWEL AXE	2	2		
9	6E5-42724-00	GROMMET PASSE-FIL	1	1		
10	6CB-14750-00	SILENCER ASSY 2 SILENCIEUX 2	1	1		Go to P/N : PE0-OM-120042
11	6CB-42769-01	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1		Go to P/N : PE0-OM-120042
12	95875-06020	BOLT, FLANGE BOULON, A COLLERETTE	2	2		
13	6CB-14755-00	GASKET, SILENCER JOINT, SILENCIEUX	1	1		
14	6CB-41132-00-9S	MANIFOLD, EXHAUST PIPE D'ÉCHAPPEMENT	1	1		
15	6CB-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	1	1		
16	97575-08560	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	4	4		
17	6CB-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1		
18	6CB-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	1	1		
19	6CE-45181-00-9S	PLATE PLAQUETTE	1	1		
20	6CE-41136-00	GASKET, EXHAUST MANIFOLD 4 JOINT, PIPE D'ÉCHAPPEMENT 4	1	1		
21	6CE-14711-00-9S	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1	1		
22	97575-08535	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	9	9		
23	93606-19M23	PIN, DOWEL GOUPILLE	2	2		
24	6CE-45127-00	SEAL JOINT	1	1		
25	6CE-45123-00	GASKET, MUFFLER JOINT, POT DE DÉTENTE	1	1		
26	6CE-45111-00-8D	CASING, UPPER FOURREAU	1	1		
27	6CB-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1		

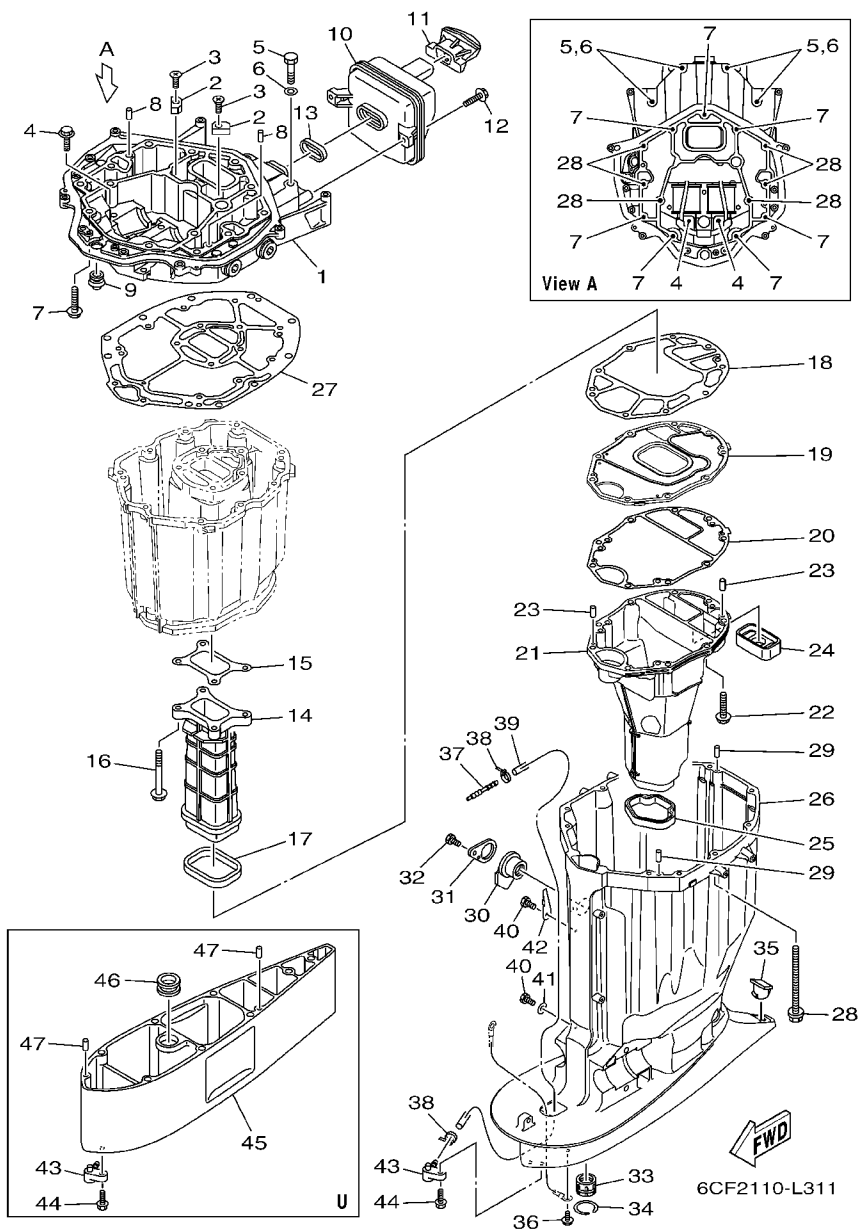


FIG. 31 UPPER CASING

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
28	90119-10007	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			
29	93608-16M16	PIN, DOWEL AXE	2	2			
30	6BB-15316-00	DAMPER 1 AMORTISSEUR 1	1	1			
31	6BB-45152-01	COVER, UPPER CASING 2 CAPUCHON FOURREAU	1	1			
32	97095-06014	BOLT BOULON	1	1			
33	69J-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1			
34	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1			
35	61A-45155-00	CAP CAPUCHON	1	1			
36	95895-06010	BOLT, FLANGE BOULON	1	1			
37	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1			
38	90465-11M10	CLAMP BRIDE	2	2			
39	90445-07032	HOSE (L1920) DURITE (L1920)	1	1			X(25.3") X(25.3")
	90445-07033	HOSE (L2050) DURITE (L2050)	1				U(30.3") U(30.3")
40	97095-06010	BOLT BOULON	2	2			
41	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	1			
42	90462-10061	CLAMP BRIDE	1	1			
43	63P-45379-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
44	90119-06M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
45	6CE-45211-00-8D	EXTENSION EXTENSION	1				U(30.3") U(30.3")
46	6AW-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				U(30.3") U(30.3")
47	93608-16M16	PIN, DOWEL AXE	2				U(30.3") U(30.3")

PARTS NEWS

News No. PE0-OM-120042(1/3)

Date:2012/6/22

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Jul./20/2012 PDF Replace --> Jul./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F300CA,F300B	6CE2,3	6CE:1007224-
LF300CA,FL300B	6CF2,3	6CF:1002887-
F250CA,F250D	6CG2,3	6CG:1003986-
LF250CA,FL250D	6CH2,3	6CH:1001105-
F225CA,F225F	6CL2,3	6CL:1001604-
LF225CA,FL225F	6CM2,3	6CM:1000310-

*1: Interchangeability

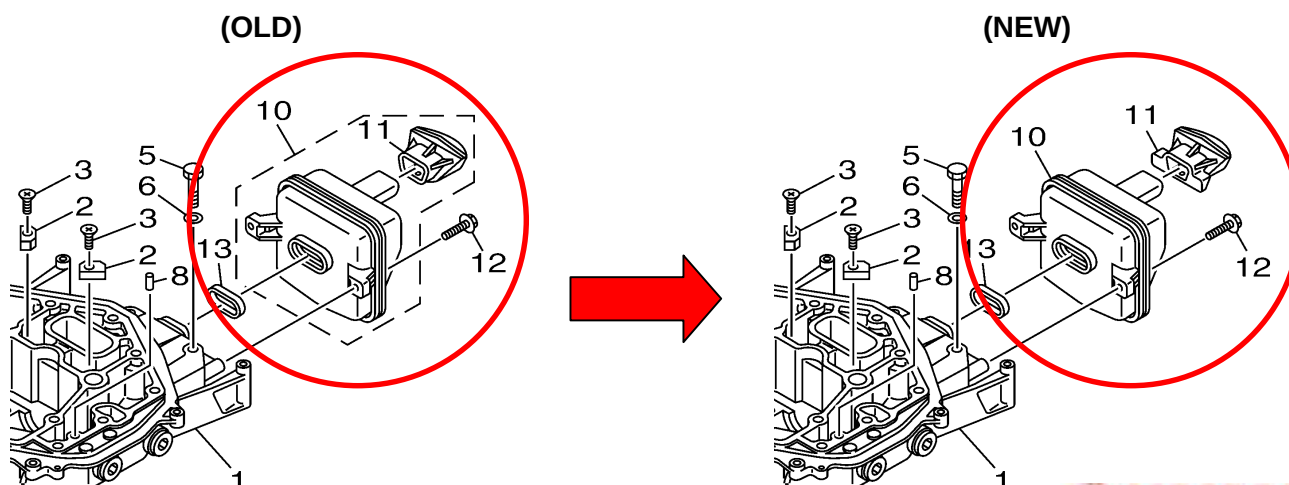
A	Old Parts	Old Parts
	New Parts	New Parts
B	Old Parts	Old Parts
	New Parts	New Parts
C	Old Parts	Old Parts
	New Parts	New Parts
	These parts are interchangeable with a set	

FIG.31 UPPER CASING

1.LIST CORRECTION

Ref. No.	PART NO.	DESCRIPTION	Q'TY	*Interchangeability	REMARKS
10	OLD 6CB-14760-00	SILENCER ASSY 2	1	○	*Part number revision
	NEW 6CB-14750-00	SILENCER ASSY			
11	OLD 6CB-42769-00	. SEAL, RUBBER	1	○	
	NEW 6CB-42769-01	SEAL, RUBBER			

2. ILLUSTRATION CORRECTION



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PARTS NEWS



News No. PE0-OM-120042(2/3)

Date:2012/6/22

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Jul./20/2012 PDF Replace --> Jul./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	CATALOGUE NO.
F300CA	6CE2	1L6CE-110E1
LF300CA	6CF2	1L6CF-110E1
F300CA,F300BET	6CE2	1L6CE-100E1
LF300CA,FL300BET	6CF2	
F300BET	6CE2	1L6CE-300F1
FL300BET	6CF2	
F300BET	6CE2	1L6CE-200S1
FL300BET	6CF2	
F300CA	6CE3	1L6CE-100EA
LF300CA	6CF3	1L6CF-100EA
F300BET	6CE3	1L6CE-700EA
FL300BET	6CF3	
F300BET	6CE3	1L6CE-300FA
FL300BET	6CF3	
F250CA	6CG2	1L6CG-110E1
LF250CA	6CH2	1L6CH-110E1
F250CA,F250DET	6CG2	1L6CG-100E1
LF250CA,FL250DET	6CH2	
F250DET	6CG2	1L6CG-300F1
FL250DET	6CH2	
F250DET	6CG2	1L6CG-200S1
FL250DET	6CH2	
F250CA	6CG3	1L6CG-100EA
LF250CA	6CH3	1L6CH-100EA
F250DET	6CG3	1L6CG-700EA
FL250DET	6CH3	
F250DET	6CG3	1L6CG-300FA
FL250DET	6CH3	

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PARTS NEWS



News No. PE0-OM-120042(3/3)

Date:2012/6/22

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Jul./20/2012 PDF Replace --> Jul./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	CATALOGUE NO.
F225CA	6CL2	1L6CL-110E1
LF225CA	6CM2	1L6CM-110E1
F225CA,F225FET	6CL2	1L6CL-100E1
LF225CA,FL225FET	6CM2	
F250DET	6CG2	1L6CL-370E1
F225FET	6CL2	
FL250DET	6CH2	
FL225FET	6CM2	
F225FET	6CL2	1L6CL-300F1
FL225FET	6CM2	
F225FET	6CL2	1L6CL-200S1
FL225FET	6CM2	
F225CA	6CL3	1L6CL-100EA
LF225CA	6CM3	1L6CM-100EA
F225FET	6CL3	1L6CL-700EA
FL225FET	6CM3	
F250DET	6CG3	1L6CL-370EA
F225FET	6CL3	
FL250DET	6CH3	
FL225FET	6CM3	
F225FET	6CL3	1L6CL-300FA
FL225FET	6CM3	

Thank you very much for your cooperation.

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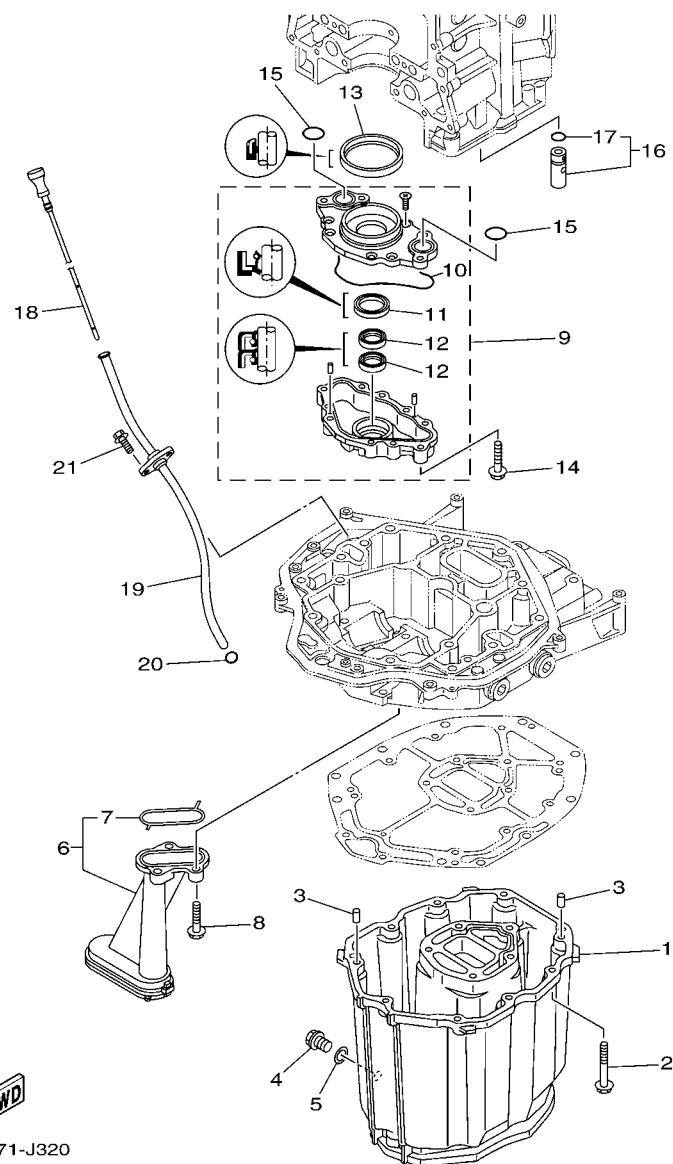


FIG. 32 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CB-15311-00-CA	OIL PAN VENTILATEUR D'HUILE	1	1			
2	97575-08535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	10	10			
3	93608-16M16	PIN, DOWEL AXE	2	2			
4	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1			
5	90430-14M09	GASKET JOINT	1	1			
6	6CB-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
7	6AW-13415-00	SEAL, OIL STRAINER JOINT, FILTRE A HUILE	1	1			
8	95812-06025	BOLT, FLANGE BOULON	3	3			
9	6CB-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1			
10	6CB-13329-00	GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE	1	1			
11	6AW-13119-00	OIL SEAL JOINT SPY	1	1			
12	69J-13631-00	OIL SEAL JOINT SPY	2	2			
13	6CB-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	1			
14	95875-06040	BOLT, FLANGE BOULON, A COLLERETTE	4	4			
15	93210-26658	O-RING JOINT TORIQUE	2	2			
16	6CB-13490-00	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1			
17	6CB-13473-00	O-RING JOINT TORIQUE	1	1			
18	6CB-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1			
19	6CB-15377-00	GUIDE, INLET GUIDE D'ADMISSION	1	1			
20	93210-19MJ3	O-RING JOINT TORIQUE	1	1			
21	95875-06016	BOLT, FLANGE BOULON, A COLLERETTE	2	2			

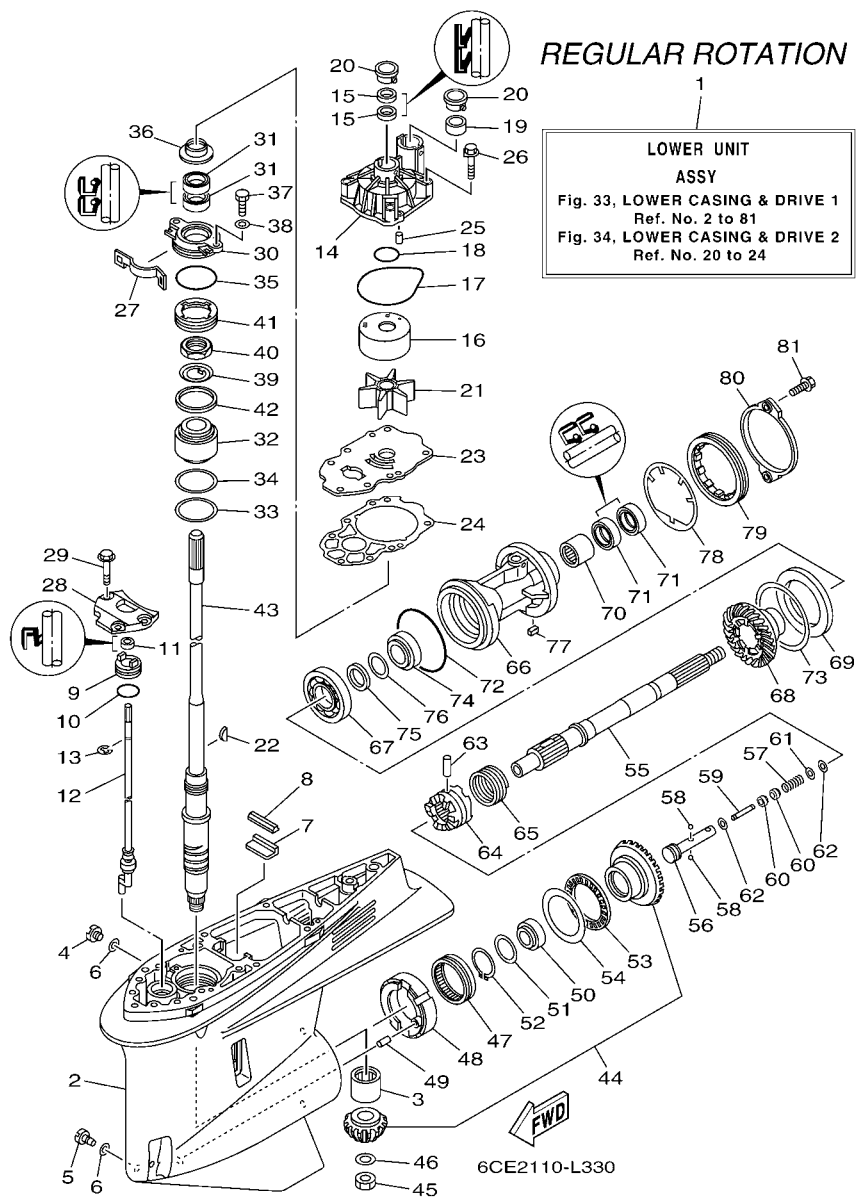


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
1	6CE-45300-00-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1			X(25.3") X(25.3")
	6CE-45300-10-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1			U(30.3") U(30.3")
2	6CE-45301-00-8D	CASING, LOWER BEQUILLE	1			
3	93311-83280	BEARING ROULEMENT	1			
4	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1			
5	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1			
6	90430-08020	GASKET JOINT	2			
7	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1			
8	6CE-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1			
9	65N-45321-00	PLATE PLAQUETTE	1			
10	93210-33M49	O-RING JOINT TORIQUE	1			
11	93106-09014	OIL SEAL JOINT SPY	1			
12	6CE-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1			
13	99001-08600	CIRCLIP CIRCLIP	1			
14	6CE-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1			
15	93104-22M07	OIL SEAL JOINT SPY	2			
16	6AW-44322-00	INSERT, CARTRIDGE CUVETTE	1			
17	93210-94003	O-RING JOINT TORIQUE	1			
18	93210-37160	O-RING JOINT TORIQUE	1			
19	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1			
20	6AW-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	2			
21	6CE-44352-00	IMPELLER TURBINE	1			
22	90280-04002	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1			
23	6CE-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1			
24	6CE-44315-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1			
25	93606-12019	PIN, DOWEL GOUPILLE	2			
26	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4			

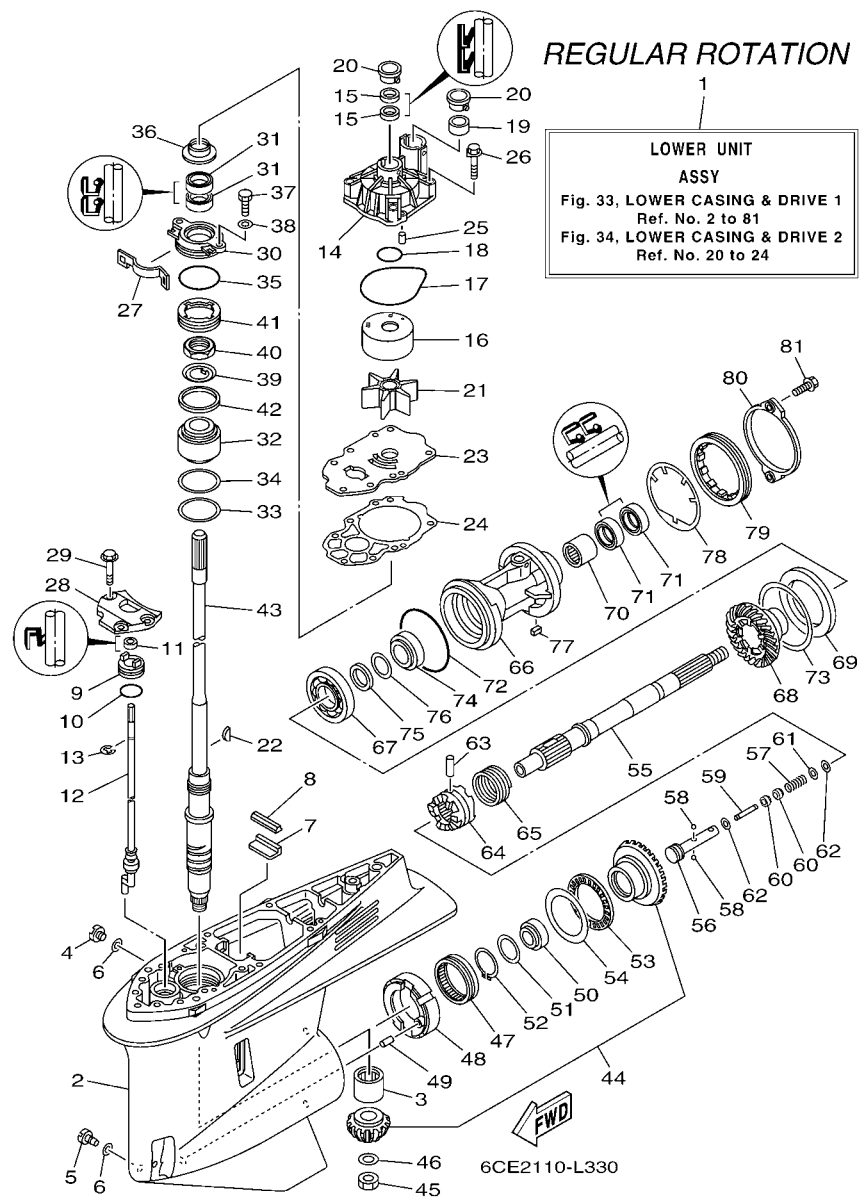


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
27	6AW-45723-00	PLATE, SEAL PLAQUE, JOINT	1			
28	6CB-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1			
29	90119-08M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3			
30	6CE-45335-00-9S	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1			
31	93101-28M16	OIL SEAL JOINT SPY	2			
32	93399-99966	BEARING ROULEMENT	1			
33	90201-62008	WASHER, PLATE RONDELLE, PLATE	1			
34	6CE-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1			UR
	6CE-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1			UR
	6CE-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1			UR
	6CE-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1			UR
	6CE-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1			UR
	6CE-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1			UR
	6CE-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1			UR
35	93210-64488	O-RING JOINT TORIQUE	1			
36	6AW-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1			
37	97095-08020	BOLT BOULON	2			
38	92995-08600	WASHER RONDELLE	2			
39	90214-30003	WASHER, CLAW RONDELLE, A GRIFFES	1			
40	90170-30M18	NUT ECROU	1			
41	6CE-45244-00	NUT ECROU	1			
42	6CE-45539-00	SPACER 2 ENTRETOISE 2	1			
43	6CE-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1			X(25.3") X(25.3")
	6CE-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1			U(30.3") U(30.3")
44	6CE-45550-00	GEAR SET KIT, PIGNON	1			
45	90170-16M19	NUT ECROU	1			
46	90201-16M00	WASHER, PLATE RONDELLE, PLATE	1			

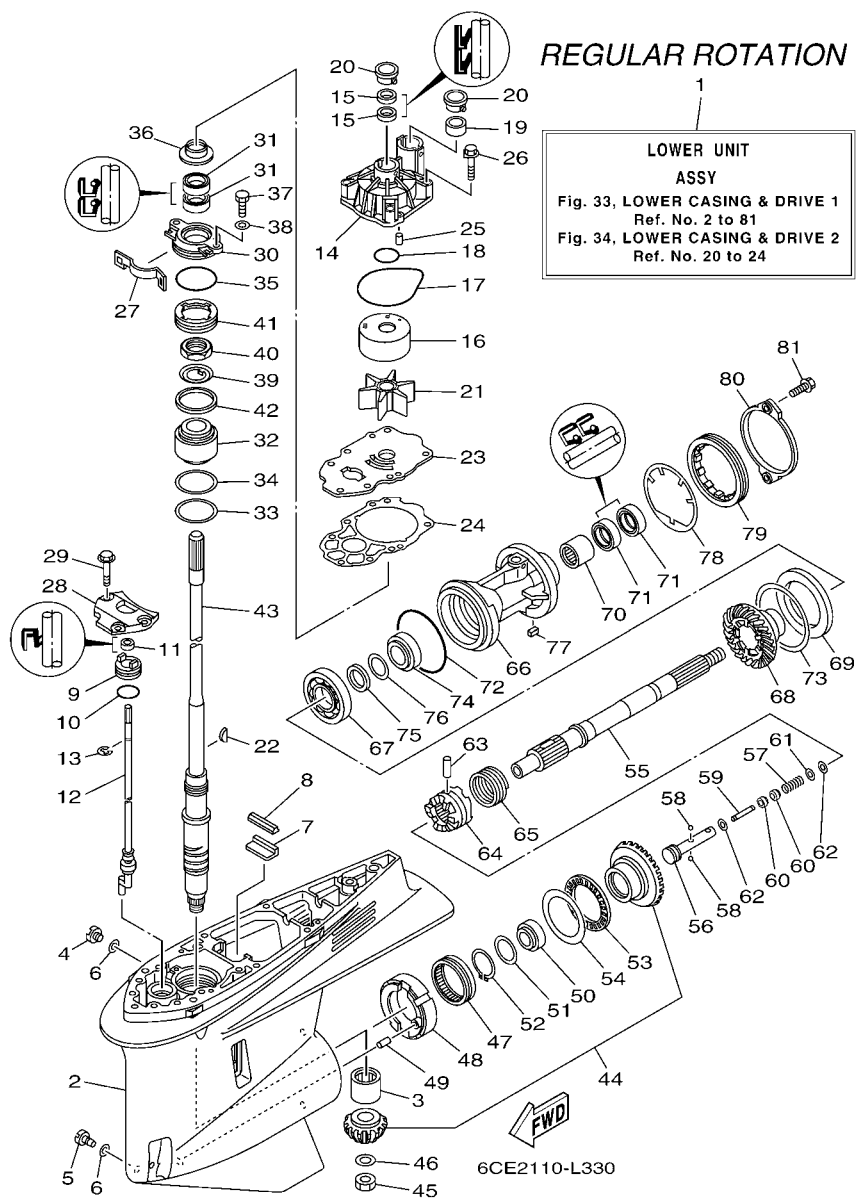


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
47	93311-85894	BEARING ROULEMENT	1				
48	6CB-45824-00	ADAPTER ADAPTATEUR	1				
49	93608-16M16	PIN, DOWEL AXE	1				
50	93332-000A4	BEARING ROULEMENT	1				
51	90201-41008	WASHER, PLATE RONDELLE, PLATE	1				
52	99009-47500	CIRCLIP CIRCLIP	1				
53	93340-67011	BEARING CERVEAUX DE DIRECTION	1				
54	6CB-45567-00	SHIM (T:2.00MM) CALE (T:2.00MM)	1				UR
	6CB-45567-10	SHIM (T:2.03MM) CALE (T:2.03MM)	1				UR
	6CB-45567-20	SHIM (T:2.06MM) CALE (T:2.06MM)	1				UR
55	6CB-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				UR
56	6CB-45634-00	SLIDE, SHIFT CONTRE-POUSSOIR	1				UR
57	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1				UR
58	93501-04011	BALL BILLE	2				UR
59	6H1-45668-00	SHAFT, FREE 1 AXE 1	1				UR
60	61A-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2				UR
61	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1				UR
62	90183-02M03	NUT, SPRING ECROU, RESSORT	2				UR
63	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1				UR
64	6CE-45631-00	CLUTCH, DOG CRABOT	1				UR
65	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				UR
66	6CB-45332-00-CA	HOUSING, BEARING FLASQUE, ROULEMENT	1				UR
67	93306-209U0	BEARING ROULEMENT	1				UR
68	6CE-45571-00	GEAR 2 (21T) PIGNON 2 (21T)	1				UR

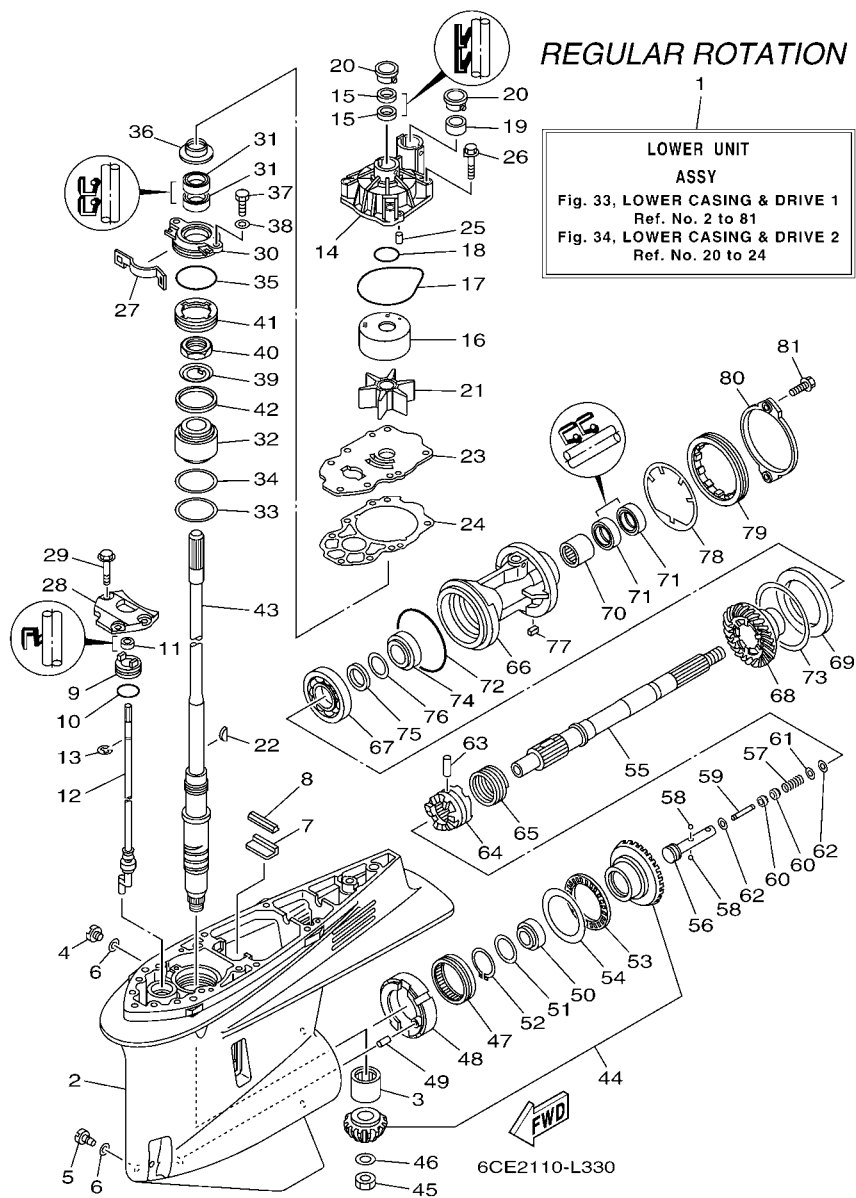


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
69	6CB-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1			
70	93315-43061	BEARING ROULEMENT	1			
71	93101-30M17	OIL SEAL JOINT SPY	2			
72	93211-02001	O-RING JOINT TORIQUE	1			
73	6CB-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1			UR UR
---	6CB-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1			UR UR
	6CB-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1			UR UR
	6CB-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1			UR UR
	6CB-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1			UR UR
	6CB-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1			UR UR
---	6CB-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1			UR UR
74	93332-000A5	BEARING ROULEMENT	1			
75	90201-32008	WASHER, PLATE RONDELLE, PLATE	1			
76	676-45567-00	SHIM (T:0.7MM) CALE	1			UR UR
	676-45567-10	SHIM (T:0.8MM) CALE	1			UR UR
---	676-45567-20	SHIM (T:0.9MM) CALE	1			UR UR
	676-45567-30	SHIM (T:1.0MM) CALE	1			UR UR
	676-45567-40	SHIM (T:1.1MM) CALE	1			UR UR
	676-45567-50	SHIM (T:1.2MM) CALE	1			UR UR
77	90282-05008	KEY, STRAIGHT CLAVETTE, DROITE	1			
---	78 6CB-45383-00	WASHER, CLAW FREIN D'ECROU	1			
79	6CB-45384-00	NUT ECROU	1			
80	6CE-45361-10	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1			
81	90105-08M61	BOLT, FLANGE BOULON	2			

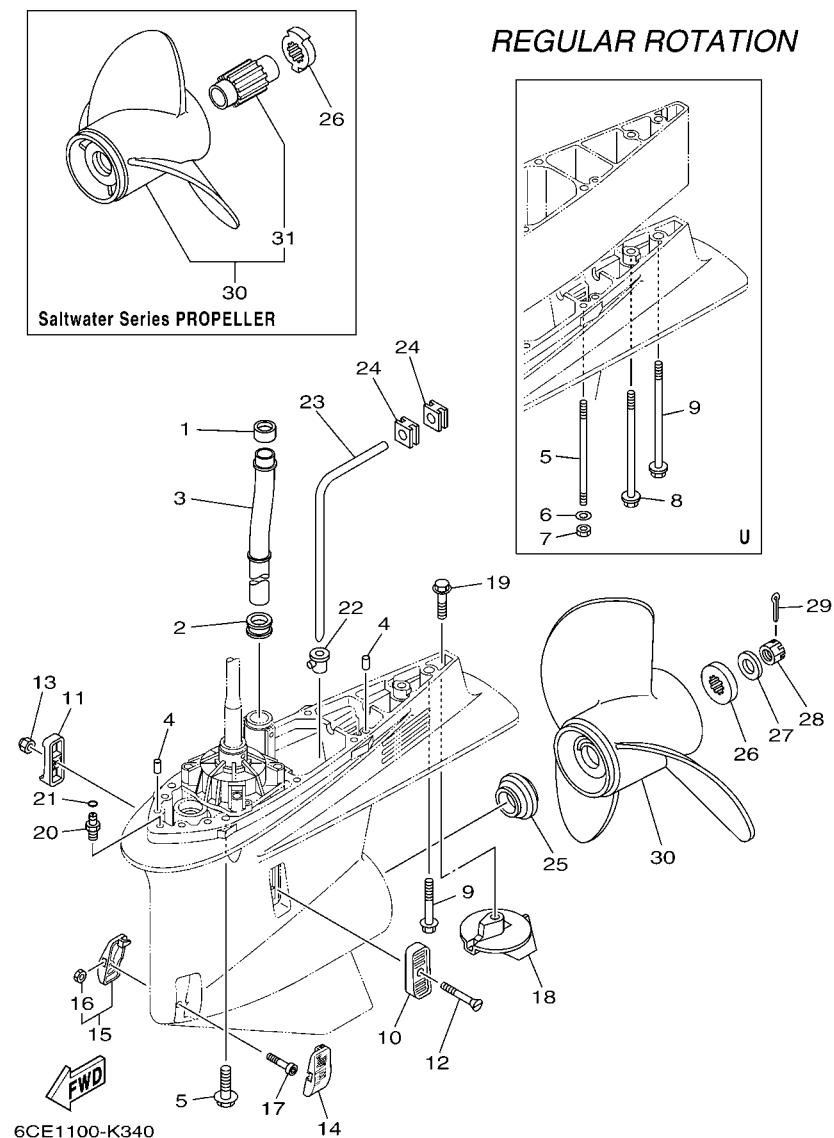


FIG. 34 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
1	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1			
2	6AW-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1			
3	6CE-44361-00	TUBE, WATER 1 TUBE D'EAU 1	1			X(25.3") X(25.3")
	6CE-44361-10	TUBE, WATER 1 TUBE D'EAU 1	1			U(30.3") U(30.3")
4	93608-16M16	PIN, DOWEL AXE	2			
5	90119-10038	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7			X(25.3") X(25.3")
	90116-10041	BOLT, STUD GOIJON	6			U(30.3") U(30.3")
6	90201-10048	WASHER, PLATE RONDELLE, PLATE	6			U(30.3") U(30.3")
7	90170-10009	NUT ECROU	6			U(30.3") U(30.3")
8	90119-10009	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1			U(30.3") U(30.3")
9	97575-10570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1			X(25.3") X(25.3")
	90119-10008	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1			U(30.3") U(30.3")
10	6P2-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1			
11	6P2-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1			
12	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1			
13	90185-05002	NUT, NYLON ECROU,AUTO-BLOQUANT	1			
14	6CE-45224-00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3	1			
15	6CE-45225-00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4	1			
16	90185-05002	NUT, NYLON ECROU,AUTO-BLOQUANT	1			
17	90110-05039	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1			
18	61A-45371-00	TAB-TRIM ANODE DERIVE	1			
19	90105-10M00	BOLT, FLANGE BOULON	1			
20	63P-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1			
21	93210-07003	O-RING JOINT TORIQUE	1			
22	6D0-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1			
23	6D0-44362-01	TUBE, WATER 2 TUBE D'EAU 2	1			
24	6D0-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	2			

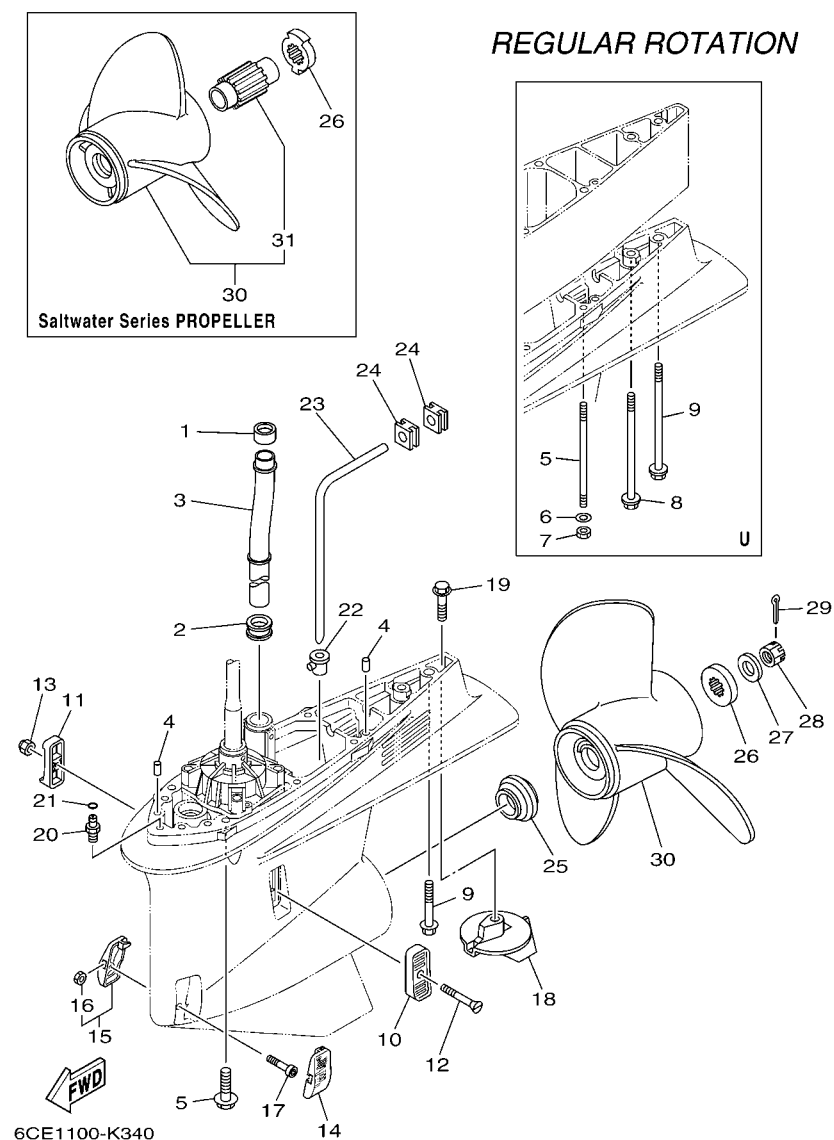


FIG. 34 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
25	69J-45987-00	SPACER 1 ENTRETOISE 1	1			
26	688-45997-01	SPACER 2 ENTRETOISE 2	1			UR FOR 61A PROP. UR FOR 61A PROP.
	6CE-45997-00	SPACER 2 ENTRETOISE 2	1			UR FOR 6CE PROP. UR FOR 6CE PROP.
27	92990-18200	WASHER RONDELLE, PLATE	1			
28	90171-18M04	NUT, CASTLE ECROU, CRENELE	1			
29	91490-40030	PIN. COTTER GOUPILLE	1			
30	61A-45974-00	PROPELLER (3X14-1/2"X19"-T) HELICE (3X14-1/2"X19"-T)	1			UR UR
	6CE-45930-00	PROPELLER (3X15-3/4"X13"-T) HELICE (3X15-3/4"X13"-T)	1			UR SWS PROP. UR SWS PROP.
	6CE-45970-00	PROPELLER (3X15-1/4"X19"-T) HELICE (3X15-1/4"X19"-T)	1			UR SWS PROP. UR SWS PROP.
	6CE-45972-00	PROPELLER (3X15"X21"-T) HELICE (3X15"X21"-T)	1			UR SWS PROP. UR SWS PROP.
	6CE-45974-00	PROPELLER (3X14-3/4"X23"-T) HELICE (3X14-3/4"X23"-T)	1			UR SWS PROP. UR SWS PROP.
	6CE-45976-00	PROPELLER (3X15-3/4"X15"-T) HELICE (3X15-3/4"X15"-T)	1			UR SWS PROP. UR SWS PROP.
	6CE-45978-00	PROPELLER (3X15-1/2"X17"-T) HELICE (3X15-1/2"X17"-T)	1			UR SWS PROP. UR SWS PROP.
	6CE-45B70-00	PROPELLER (4X15"X21"-T) HELICE (4X15"X21"-T)	1			UR SWS SH4 PROP. UR SWS SH4 PROP.
	6CE-45B72-00	PROPELLER (4X15"X22"-T) HELICE (4X15"X22"-T)	1			UR SWS SH4 PROP. UR SWS SH4 PROP.
	6CE-45B74-00	PROPELLER (4X15"X23"-T) HELICE (4X15"X23"-T)	1			UR SWS SH4 PROP. UR SWS SH4 PROP.
31	6CE-45C81-00	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1			FOR 6CE PROP. FOR 6CE PROP.

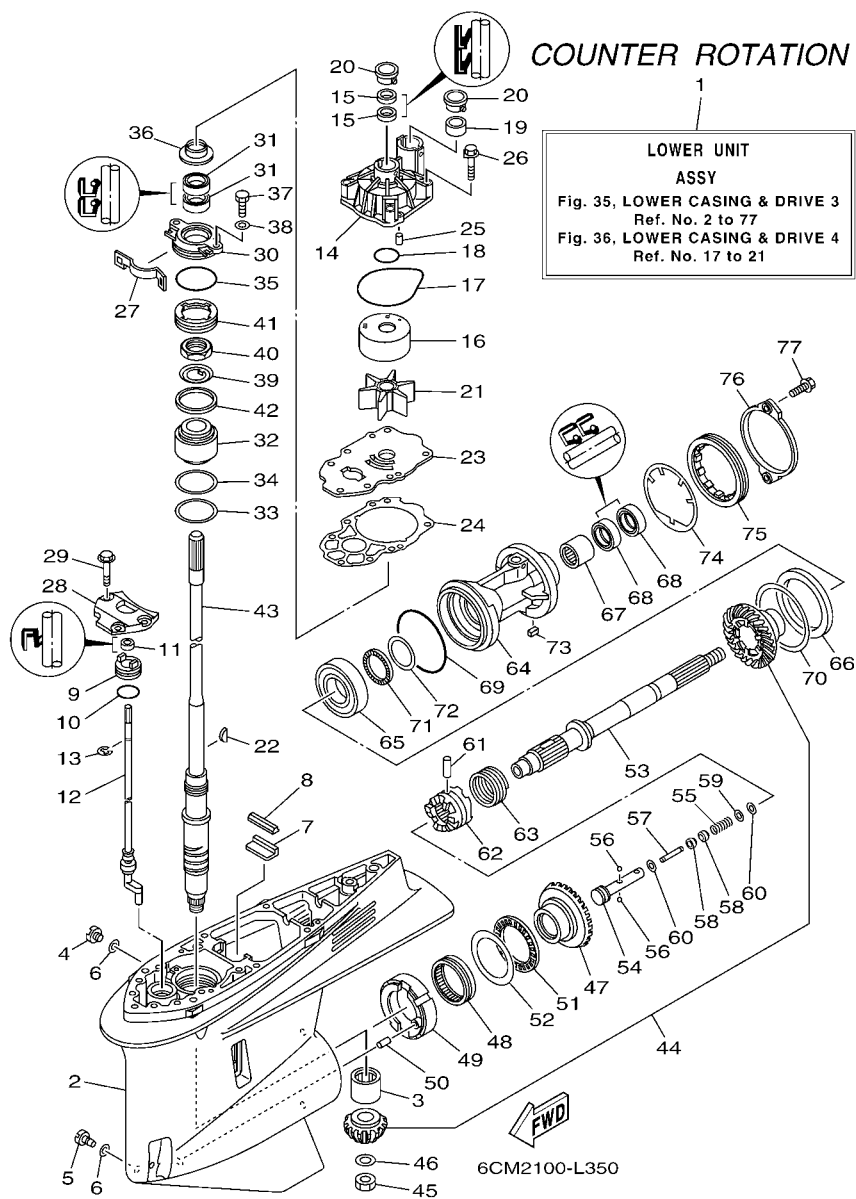


FIG. 35 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3	REMARKS REMARQUES
1	6CF-45300-00-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1	X(25.3") X(25.3")
2	6CE-45301-00-8D	CASING, LOWER BEQUILLE		1	
3	93311-83280	BEARING ROULEMENT		1	
4	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT		1	
5	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE		1	
6	90430-08020	GASKET JOINT		2	
7	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC		1	
8	6CE-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1	
9	65N-45321-00	PLATE PLAQUETTE		1	
10	93210-33M49	O-RING JOINT TORIQUE		1	
11	93106-09014	OIL SEAL JOINT SPY		1	
12	6CF-44150-00	SHIFT CAM ASSY CAME D'INVERSION		1	
13	99001-08600	CIRCLIP CIRCLIP		1	
14	6CE-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU		1	
15	93104-22M07	OIL SEAL JOINT SPY		2	
16	6AW-44322-00	INSERT, CARTRIDGE CUVETTE		1	
17	93210-94003	O-RING JOINT TORIQUE		1	
18	93210-37160	O-RING JOINT TORIQUE		1	
19	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1	
20	6AW-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		2	
21	6CE-44352-00	IMPELLER TURBINE		1	
22	90280-04002	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1	
23	6CE-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1	
24	6CE-44315-00	GASKET, WATER PUMP JOINT, POMPE A EAU		1	
25	93606-12019	PIN, DOWEL GOUILLE		2	
26	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4	
27	6AW-45723-00	PLATE, SEAL PLAQUE, JOINT		1	

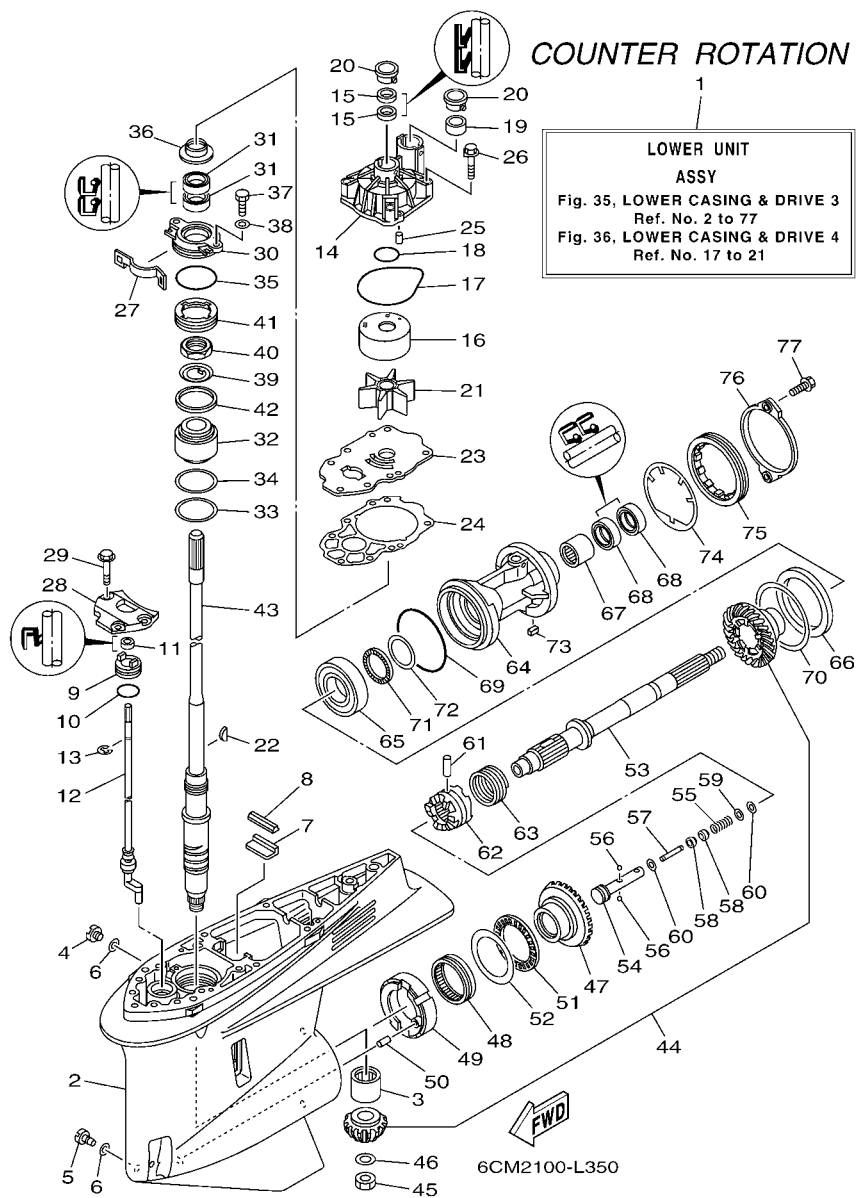


FIG. 35 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3		REMARKS REMARQUES
28	6CB-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1		
29	90119-08M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE		3		
30	6CE-45335-00-9S	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY		1		
31	93101-28M16	OIL SEAL JOINT SPY		2		
32	93399-99966	BEARING ROULEMENT		1		
33	90201-62008	WASHER, PLATE RONDELLE, PLATE		1		
34	6CE-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)		1		UR
	6CE-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1		UR
	6CE-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1		UR
	6CE-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1		UR
	6CE-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1		UR
	6CE-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1		UR
	6CE-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1		UR
35	93210-64488	O-RING JOINT TORIQUE		1		
36	6AW-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE		1		
37	97095-08020	BOLT BOULON		2		
38	92995-08600	WASHER RONDELLE		2		
39	90214-30003	WASHER, CLAW RONDELLE, A GRIFFES		1		
40	90170-30M18	NUT ECROU		1		
41	6CE-45244-00	NUT ECROU		1		
42	6CE-45539-00	SPACER 2 ENTRETOISE 2		1		
43	6CE-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1		X(25.3") X(25.3")
44	6CF-45550-00	GEAR SET KIT, PIGNON		1		
45	90170-16M19	NUT ECROU		1		
46	90201-16M00	WASHER, PLATE RONDELLE, PLATE		1		
47	6CF-45560-00	GEAR 1 (21T) PIGNON 1 (21T)		1		
48	93311-85894	BEARING ROULEMENT		1		

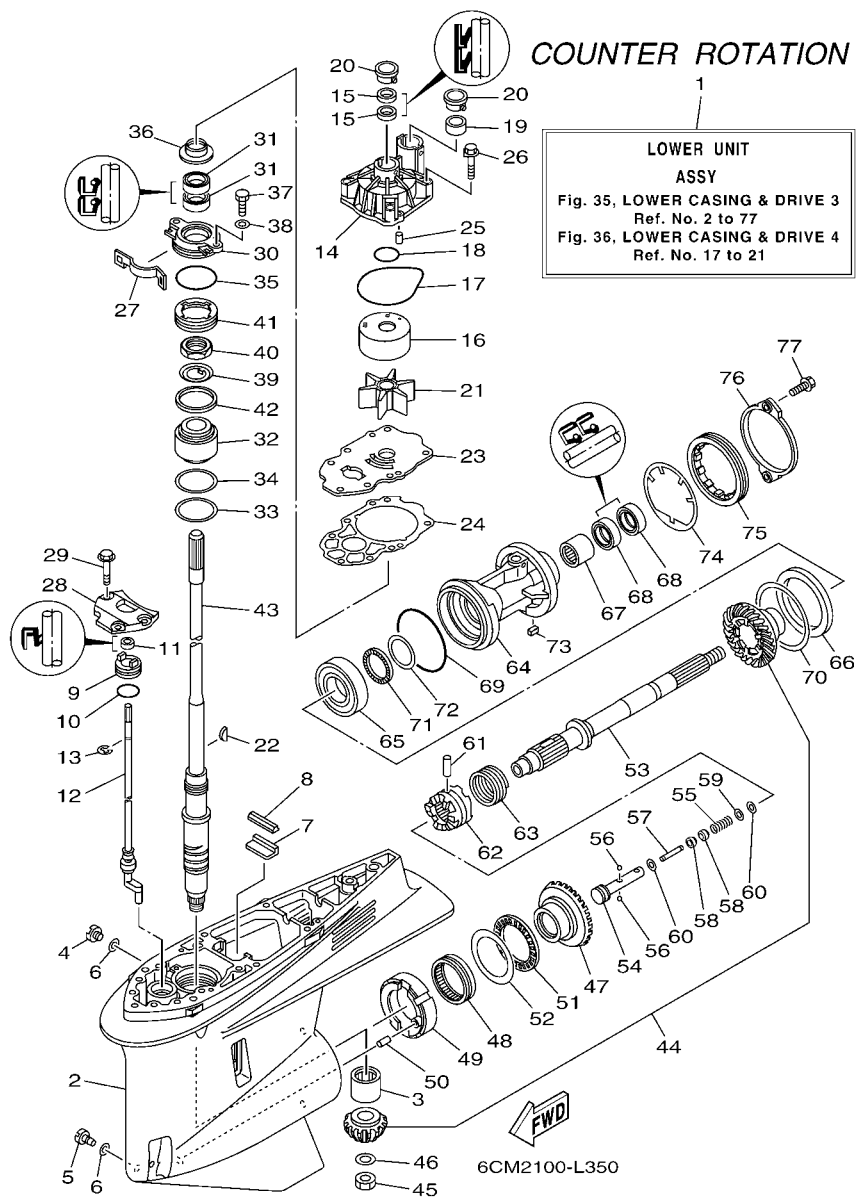


FIG. 35 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
49	6CB-45824-00	ADAPTER ADAPTATEUR		1			
50	93608-16M16	PIN, DOWEL AXE		1			
51	93340-67011	BEARING CERVEAUX DE DIRECTION		1			
52	6CB-45567-00	SHIM (T:2.00MM) CALE (T:2.00MM)		1			UR UR
	6CB-45567-10	SHIM (T:2.03MM) CALE (T:2.03MM)		1			UR UR
	6CB-45567-20	SHIM (T:2.06MM) CALE (T:2.06MM)		1			UR UR
	6CB-45567-30	SHIM (T:2.09MM) CALE (T:2.09MM)		1			UR UR
	6CB-45567-40	SHIM (T:2.12MM) CALE (T:2.12MM)		1			UR UR
	6CB-45567-50	SHIM (T:2.15MM) CALE (T:2.15MM)		1			UR UR
53	6CF-45611-00	SHAFT, PROPELLER ARBRE, HELICE		1			
54	6CB-45634-00	SLIDE, SHIFT CONTRE-POUSOIR		1			
55	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION		1			
56	93501-04011	BALL BILLE		2			
57	6H1-45668-00	SHAFT, FREE 1 AXE 1		1			
58	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE		2			
59	90201-02M00	WASHER, PLATE RONDELLE, PLATE		1			
60	90183-02M03	NUT, SPRING ECROU, RESSORT		2			
61	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE		1			
62	6CE-45631-00	CLUTCH, DOG CRABOT		1			
63	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT		1			
64	6CF-45332-00-CA	HOUSING, BEARING FLASQUE, ROULEMENT		1			
65	93332-00048	BEARING ROULEMENT		1			
66	6CF-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2		1			
67	93315-43061	BEARING ROULEMENT		1			
68	93101-30M17	OIL SEAL JOINT SPY		2			
69	93211-02001	O-RING JOINT TORIQUE		1			
70	6CB-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)		1			UR UR

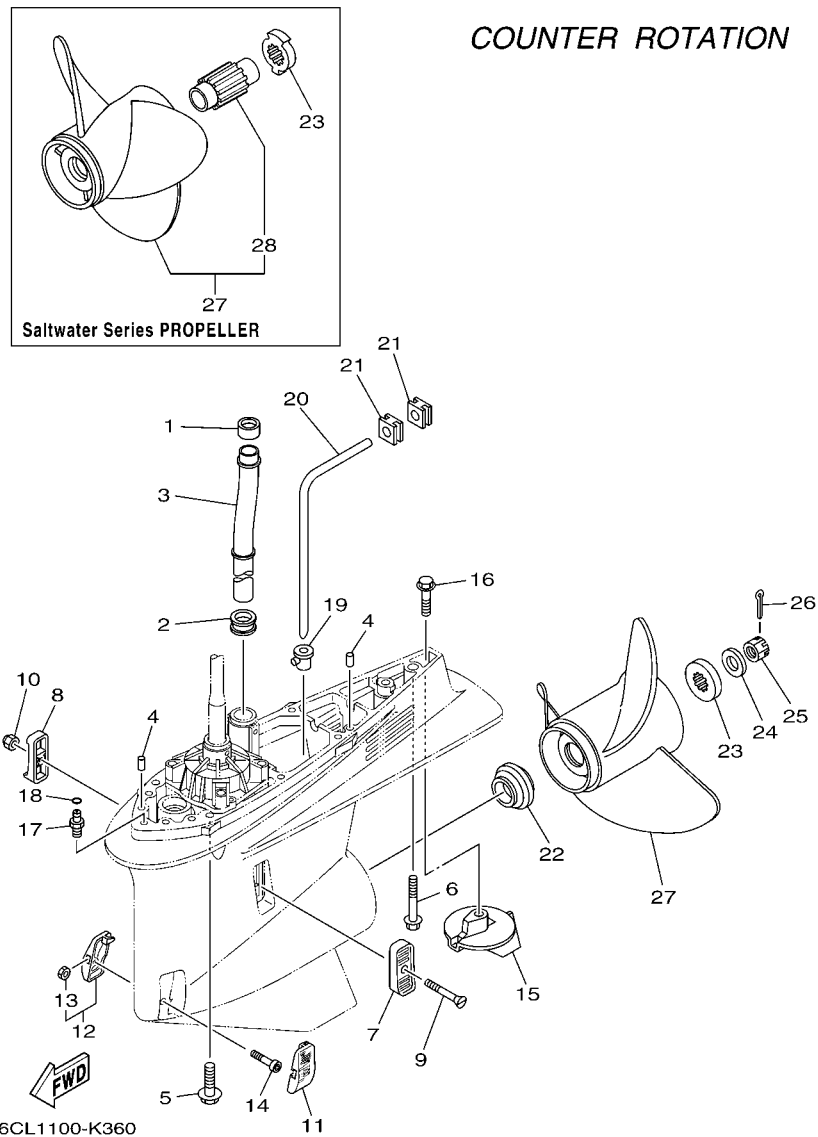


FIG. 36 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3	REMARKS REMARQUES
1	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1	
2	6AW-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2		1	
3	6CE-44361-00	TUBE, WATER 1 TUBE D'EAU 1		1	X(25.3") X(25.3")
4	93608-16M16	PIN, DOWEL AXE		2	
5	90119-10038	BOLT, WITH WASHER BOULON, AVEC RONDELLE		7	X(25.3") X(25.3")
6	97575-10570	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE		1	X(25.3") X(25.3")
7	6P2-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1		1	
8	6P2-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2		1	
9	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE		1	
10	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT		1	
11	6CE-45224-00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3		1	
12	6CE-45225-00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4		1	
13	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT		1	
14	90110-05039	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE		1	
15	61A-45371-00	TAB-TRIM ANODE DERIVE		1	
16	90105-10M00	BOLT, FLANGE BOULON		1	
17	63P-45378-00	NIPPLE, HOSE RACCORD, TUYAU		1	
18	93210-07003	O-RING JOINT TORIQUE		1	
19	6D0-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3		1	
20	6D0-44362-01	TUBE, WATER 2 TUBE D'EAU 2		1	
21	6D0-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2		2	
22	69J-45987-00	SPACER 1 ENTRETOISE 1		1	
23	688-45997-01	SPACER 2 ENTRETOISE 2		1	UR FOR 61B PROP. UR FOR 61B PROP.
	6CE-45997-00	SPACER 2 ENTRETOISE 2		1	UR FOR 6CF PROP. UR FOR 6CF PROP.
24	92990-18200	WASHER RONDELLE, PLATE		1	
25	90171-18M04	NUT, CASTLE ECROU, CRENELE		1	
26	91490-40030	PIN, COTTER GOUPILLE		1	

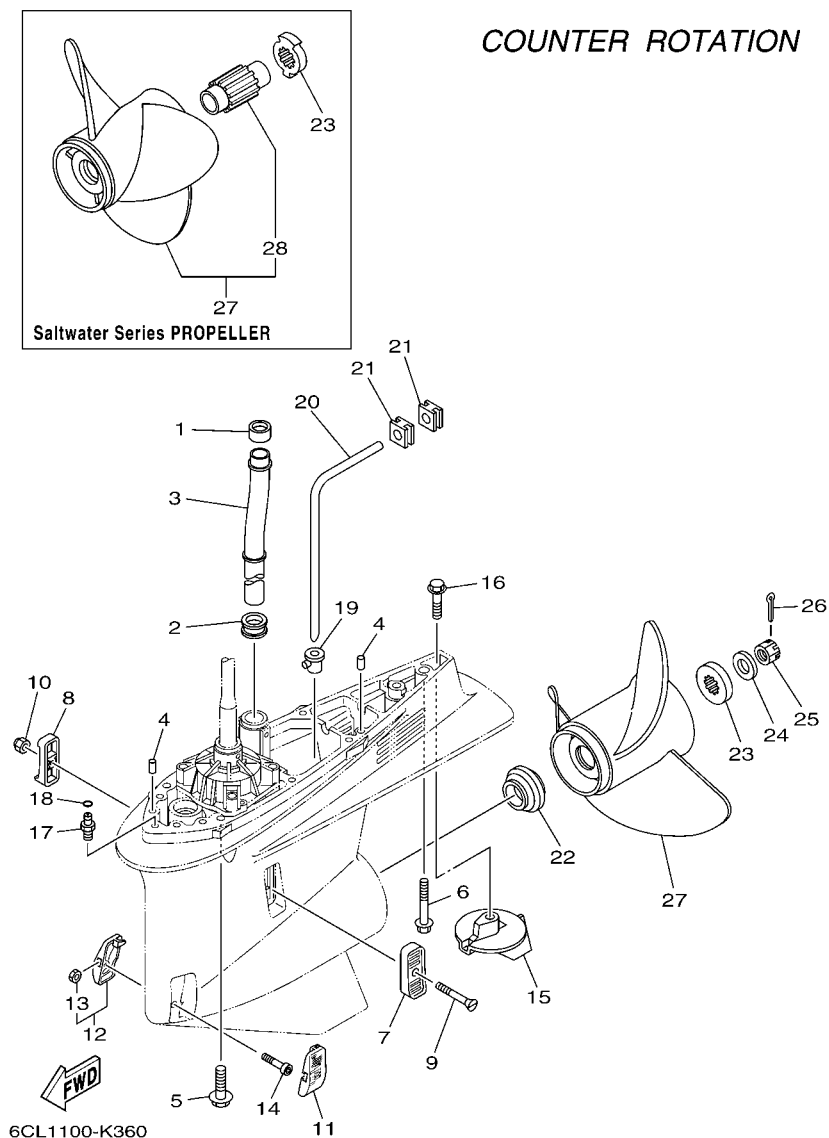


FIG. 36 LOWER CASING & DRIVE 4 **BOITIER D'HELICE TRANSMISSION4**

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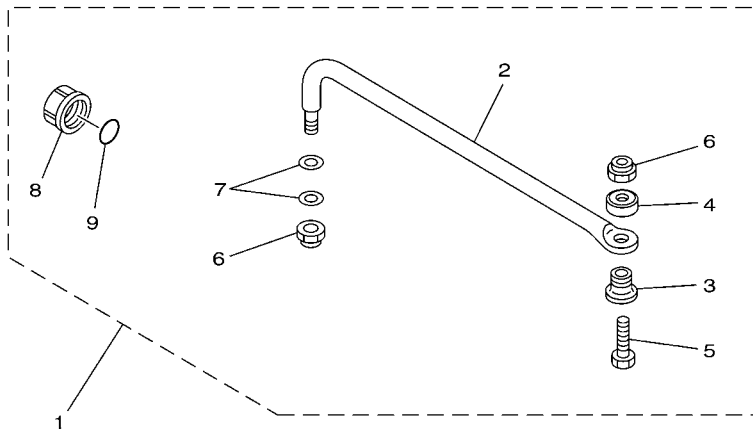


FIG. 37 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION	6CL3	6CM3				REMARKS REMARQUES
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1					AP AP
2	6E5-61351-01	.ROD, STEERING LINK .RENOI DE DIRECTION	1					
3	90387-10M61	.COLLAR .COLLERETTE	1					
4	90560-12M01	.SPACER .ENTRETOISE	1					
5	6E5-61355-00	.BOLT .BOULON	1					
6	90185-09M01	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	2					
7	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2					
8	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1					
9	93210-16275	.O-RING .JOINT TORIQUE	1					

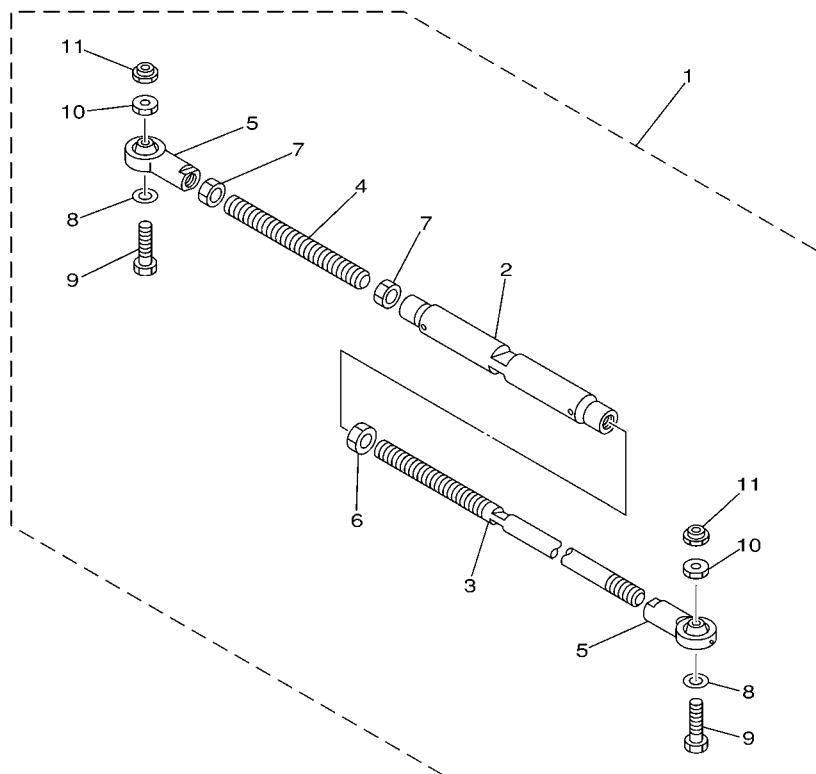


FIG. 38 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2

[illegible]

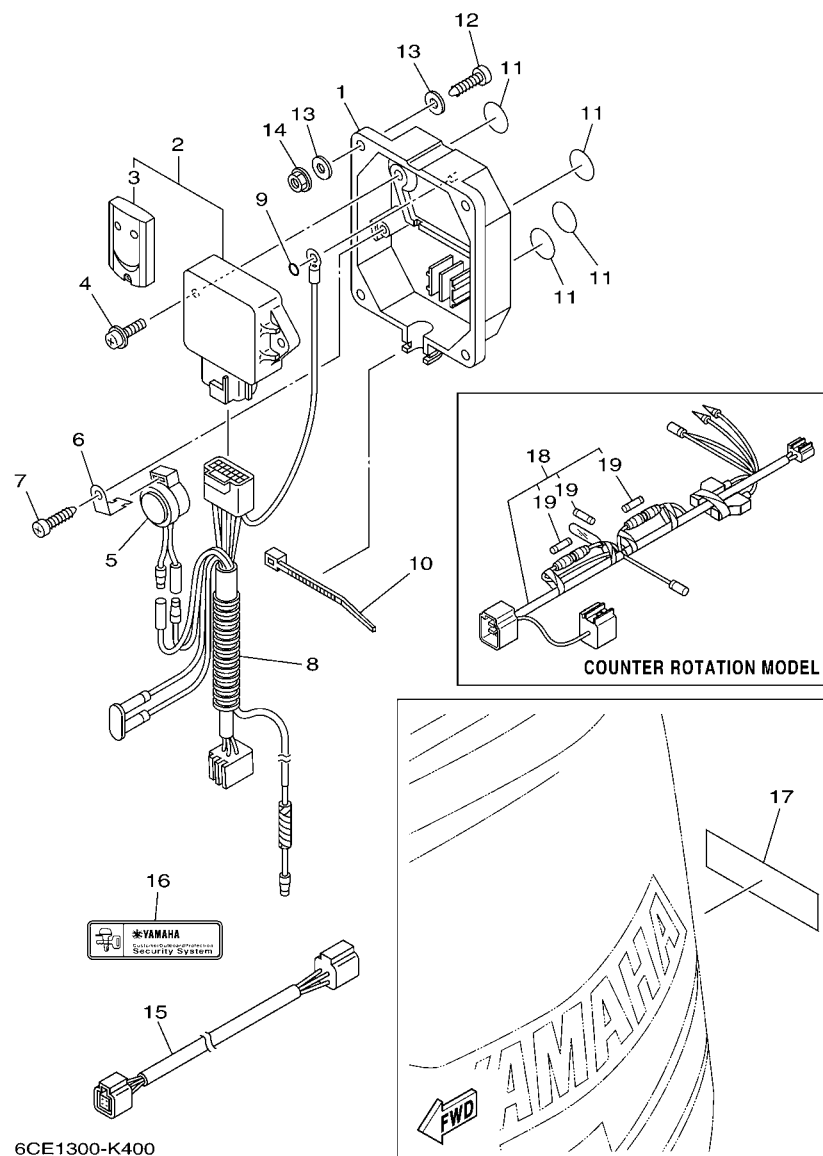


FIG. 39 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6Y8-86267-00	CASE COMPLETE 1 CARTER (ENS.) 1	1				
2	6Y8-86260-02	REMOTE CONTROL UNIT ASSY UNITE DE TELECOMMANDE (ENS.)	1				
3	6AA-86261-00	.TRANSMITTER COMP .TRANSMETTEUR	2				
4	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
5	6X4-83383-00	BUZZER RONFLEUR	1				
6	6X4-83386-00	STAY, BUZZER SUPPOR, RONFLEUR	1				
7	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1				
8	6Y8-82509-10	WIRE, SUB LEAD FIL, SECONDAIRE	1				
9	93210-04279	O-RING JOINT TORIQUE	1				
10	90465-11M10	CLAMP BRIDE	1				
11	6Y8-8454G-00	PATCH 1 TAMPON 1	4				
12	90167-06M00	SCREW, TAPPING VIS, TETE FRAISEE	4				UR
	97880-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4				UR
13	90201-06M30	WASHER, PLATE RONDELLE, PLATE	8				UR
14	95780-06300	NUT, FLANGE ECROU	4				
15	6Y8-82521-11	2FT PIGTAIL BUS FIL	1				
16	6Y8-48277-00	STICKER 1 ETIQUETTE 1	1				
17	6Y8-48277-00	STICKER 1 ETIQUETTE 1	1	1			
18	6Y8-81315-00	LEAD WIRE ASSY FIL		1			
19	6TA-82151-00	.FUSE(5A) .FUSIBLE (5A)		3			

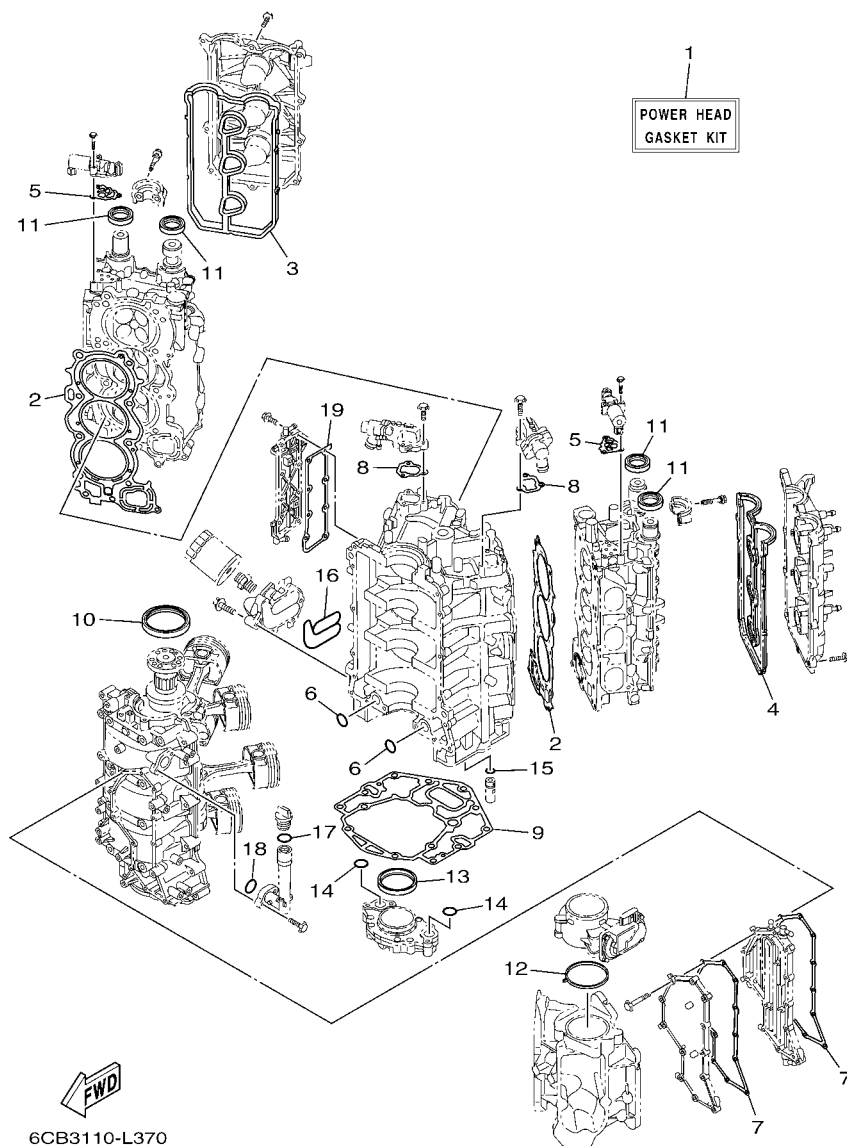


FIG. 41 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3				REMARKS REMARQUES
1	6CB-W0001-02	.POWER HEAD GASKET KIT .POCHETTE DE JINTS TETE MOTRICE	1	1				
2	6CB-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2				
3	6CB-11193-00	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1				
4	6CB-11194-00	.GASKET, HEAD COVER 2 .JOINT, COUVERCLE DE CULASSE 2	1	1				
5	6CB-1242F-00	.GASKET, FILTER .JOINT, FILTRE	2	2				
-	-	- - - - -	-	-	-	-	-	-
6	93210-26658	.O-RING .JOINT TORIQUE	2	2				
7	6CB-15451-00	.GASKET, CRANKCASE COVER 1 .JOINT, COUVERCLE DE CARTER 1	2	2				
8	6CB-12427-10	.GASKET, HOUSING COVER 1 .JOINT, COUVERCLE DE CARTER 1	2	2				
9	6CB-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1				
10	93102-85008	.OIL SEAL .JOINT SPY	1	1				
-	-	- - - - -	-	-	-	-	-	-
11	93102-38008	.OIL SEAL .JOINT SPY	4	4				
12	6CB-13556-00	.GASKET, MANIFOLD .JOINT, TUBULURE	1	1				
13	6CB-11355-00	.SEAL, CYLINDER 1 .JOINT, SPY CYLINDRE	1	1				
14	93210-26658	.O-RING .JOINT TORIQUE	2	2				
15	6CB-13473-00	.O-RING .JOINT TORIQUE	1	1				
-	-	- - - - -	-	-	-	-	-	-
16	6CB-13477-00	.GASKET .JOINT	1	1				
17	93210-24M79	.O-RING .JOINT TORIQUE	1	1				
18	93210-27370	.O-RING .JOINT TORIQUE	1	1				
19	6CB-1131B-00	.GASKET, COVER .JOINT, COUVERCLE	1	1				
-	-	- - - - -	-	-	-	-	-	-
-	-	- - - - -	-	-	-	-	-	-
-	-	- - - - -	-	-	-	-	-	-
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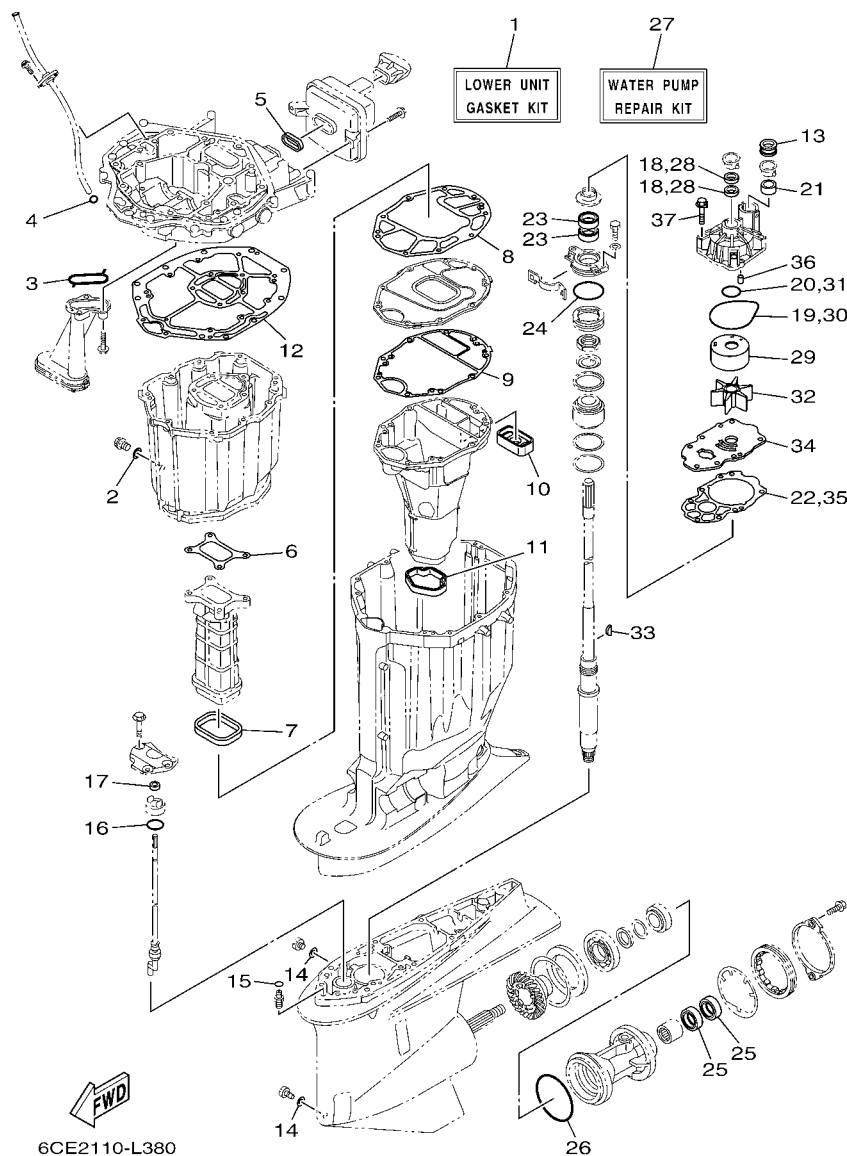


FIG. 42 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CL3	6CM3			REMARKS REMARQUES
1	6CE-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1			
2	90430-14M09	.GASKET .JOINT	1	1			
3	6AW-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1			
4	93210-19MJ3	.O-RING .JOINT TORIQUE	1	1			
5	6CB-14755-00	.GASKET, SILENCER .JOINT, SILENCIEUX	1	1			
6	6CB-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1			
7	6CB-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1			
8	6CB-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1			
9	6CE-41136-00	.GASKET, EXHAUST MANIFOLD 4 .JOINT, PIPE D'ECHAPPEMENT 4	1	1			
10	6CE-45127-00	.SEAL .JOINT	1	1			
11	6CE-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1			
12	6CB-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
13	6AW-44366-00	.DAMPER, WATER SEAL 2 .JOINT, TUBE D'EAU 2	1	1			
14	90430-08020	.GASKET .JOINT	2	2			
15	93210-07003	.O-RING .JOINT TORIQUE	1	1			
16	93210-33M49	.O-RING .JOINT TORIQUE	1	1			
17	93106-09014	.OIL SEAL .JOINT SPY	1	1			
18	93104-22M07	.OIL SEAL .JOINT SPY	2	2			
19	93210-94003	.O-RING .JOINT TORIQUE	1	1			
20	93210-37160	.O-RING .JOINT TORIQUE	1	1			
21	6AW-44365-00	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1	1			
22	6CE-44315-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1			
23	93101-28M16	.OIL SEAL .JOINT SPY	2	2			
24	93210-64488	.O-RING .JOINT TORIQUE	1	1			
25	93101-30M17	.OIL SEAL .JOINT SPY	2	2			
26	93211-02001	.O-RING .JOINT TORIQUE	1	1			
27	6CE-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1			

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PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6CE-11110-00-9S	4 - 2	6CB-11654-00	3 - 10	6AW-13132-00	12 - 28	6CB-13974-00	13 - 11	6CB-15481-00	2 - 6	67F-2812A-00	19 - 32
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	4 - 13	6CB-11656-20	3 - 14	6CB-13300-00	32 - 9	69J-14137-00	13 - 3	6CB-2134V-00	4 - 40	6CE-28199-71-F0	14 - 23
6CB-11181-00	4 - 25	6CB-11998-00	4 - 42	6CB-13329-00	32 - 10	6CB-14146-00	12 - 10	69J-2134X-00	8 - 16	6CE-28199-71-G0	14 - 23
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68T-11325-00	2 - 32	6CE-12413-00-9S	2 - 24	6CB-13490-00	32 - 16	6CB-14440-01	8 - 9	6CB-24323-00	13 - 7	6CB-41135-00	31 - 18
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6CB-11417-00	3 - 6	6CB-12577-00	6 - 7	6CB-13751-00	10 - 1	6CB-15142-00	5 - 8	6CB-24482-00	12 - 16	6CE-42635-00	1 - 4
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