



# PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

## F250DET'12 (6CG2) FL250DET'12 (6CH2)



2012/6/27

1L6CG-300F1

( )

| NEWS NO.      | DATE         | COMMENT                                            |
|---------------|--------------|----------------------------------------------------|
| PE0-OM-110043 | Nov.,21,2011 | MOD:FIG.25 BOTTOM COWLING 3 LIST REVISION          |
| PE0-OM-120042 | Jun.,22,2012 | MOD:FIG.31 UPPER CASING LIST/ILLUSTRATION REVISION |

F250DET/FL250DET  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

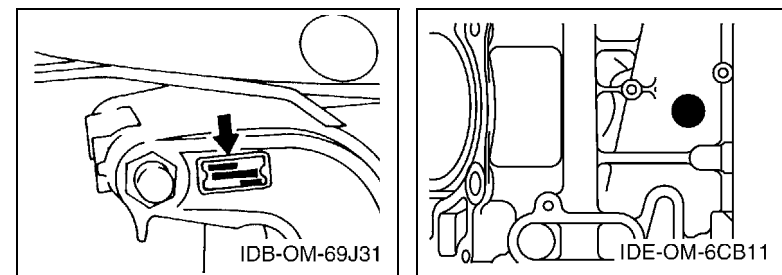
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model  | Serial No.  |
|-------|-------------|--------|-------------|
| F250D | 6CG-1002208 | FL250D | 6CH-1000678 |
|       |             |        |             |
|       |             |        |             |
|       |             |        |             |
|       |             |        |             |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 6CG2                | F250DET          |
| 2          | 6CH2                | FL250DET         |
|            |                     |                  |
|            |                     |                  |
|            |                     |                  |

# AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

## 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

## 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

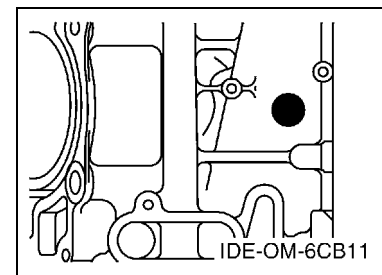
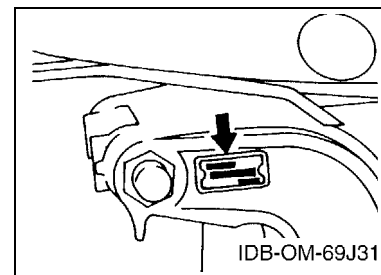
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

## 7. N° de série applicable

N° de Série du moteur



## 8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F250D  | 6CG-1002208 | FL250D | 6CH-1000678 |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

## 9. Code couleur applicable

| Abréviation | Nom de la couleur   | Code couleur |
|-------------|---------------------|--------------|
| DBN1        | DARK BLUIISH GRAY 1 | 008D         |

## 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 6CG2                  | F250DET           |
| 2                | 6CH2                  | FL250DET          |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |

# CONTENTS

|                                   |    |
|-----------------------------------|----|
| TOP COWLING .....                 | 1  |
| CYLINDER & CRANKCASE 1 .....      | 2  |
| CRANKSHAFT & PISTON .....         | 4  |
| CYLINDER & CRANKCASE 2 .....      | 5  |
| CYLINDER & CRANKCASE 3 .....      | 7  |
| CYLINDER & CRANKCASE 4 .....      | 8  |
| VALVE .....                       | 9  |
| INTAKE 1 .....                    | 12 |
| INTAKE 2 .....                    | 13 |
| THROTTLE BODY ASSY 1 .....        | 15 |
| THROTTLE BODY ASSY 2 .....        | 16 |
| FUEL INJECTION PUMP 1 .....       | 17 |
| FUEL INJECTION PUMP 2 .....       | 19 |
| FUEL 1 .....                      | 20 |
| FUEL 2 .....                      | 22 |
| GENERATOR .....                   | 23 |
| ELECTRICAL 1 .....                | 24 |
| ELECTRICAL 2 .....                | 26 |
| ELECTRICAL 3 .....                | 27 |
| ELECTRICAL 4 .....                | 29 |
| ELECTRICAL 5 .....                | 31 |
| STARTING MOTOR .....              | 32 |
| BOTTOM COWLING 1 .....            | 33 |
| BOTTOM COWLING 2 .....            | 35 |
| BOTTOM COWLING 3 .....            | 37 |
| CONTROL .....                     | 38 |
| BRACKET 1 .....                   | 39 |
| BRACKET 2 .....                   | 41 |
| POWER TRIM & TILT ASSY 1 .....    | 43 |
| POWER TRIM & TILT ASSY 2 .....    | 46 |
| UPPER CASING .....                | 47 |
| OIL PAN .....                     | 49 |
| LOWER CASING & DRIVE 1 .....      | 50 |
| LOWER CASING & DRIVE 2 .....      | 54 |
| LOWER CASING & DRIVE 3 .....      | 56 |
| LOWER CASING & DRIVE 4 .....      | 60 |
| STEERING GUIDE ATTACHMENT 1 ..... | 62 |
| STEERING GUIDE ATTACHMENT 2 ..... | 63 |
| OPTIONAL PARTS 1 .....            | 64 |
| OPTIONAL PARTS 2 .....            | 65 |
| REPAIR KIT 1 .....                | 66 |

|                    |    |
|--------------------|----|
| REPAIR KIT 2 ..... | 67 |
|--------------------|----|

## INDEX

|                       |    |
|-----------------------|----|
| NUMERICAL INDEX ..... | 69 |
|-----------------------|----|

# TABLE DES MATIERES

|                                      |    |
|--------------------------------------|----|
| CAPOT SUPERIEUR .....                | 1  |
| CYLINDRE & CARTER 1 .....            | 2  |
| VILEBREQUIN & PISTON .....           | 4  |
| CYLINDRE & CARTER 2 .....            | 5  |
| CYLINDRE & CARTER 3 .....            | 7  |
| CYLINDRE & CARTER 4 .....            | 8  |
| SOUPAPE .....                        | 9  |
| ADMISSION 1 .....                    | 12 |
| ADMISSION 2 .....                    | 13 |
| CARTER D'ACCELERATEUR 1 .....        | 15 |
| CARTER D'ACCELERATEUR 2 .....        | 16 |
| POMPE A INJECTEUR 1 .....            | 17 |
| POMPE A INJECTEUR 2 .....            | 19 |
| CARBURANT 1 .....                    | 20 |
| CARBURANT 2 .....                    | 22 |
| GENERATRICE .....                    | 23 |
| PARTIE ELECTRIQUE 1 .....            | 24 |
| PARTIE ELECTRIQUE 2 .....            | 26 |
| PARTIE ELECTRIQUE 3 .....            | 27 |
| PARTIE ELECTRIQUE 4 .....            | 29 |
| PARTIE ELECTRIQUE 5 .....            | 31 |
| DEMARREUR ELECTRIQUE .....           | 32 |
| CAPOT INFERIEUR 1 .....              | 33 |
| CAPOT INFERIEUR 2 .....              | 35 |
| CAPOT INFERIEUR 3 .....              | 37 |
| COMMANDE .....                       | 38 |
| SUPPORT 1 .....                      | 39 |
| SUPPORT 2 .....                      | 41 |
| PUISSANCE PARER ET INCLINER 1 .....  | 43 |
| PUISSANCE PARER ET INCLINER 2 .....  | 46 |
| FOURREAU .....                       | 47 |
| VENTILATEUR D'HUILE .....            | 49 |
| BOITIER D'HELICE TRANSMISSION1 ..... | 50 |
| BOITIER D'HELICE TRANSMISSION2 ..... | 54 |
| BOITIER D'HELICE TRANSMISSION3 ..... | 56 |
| BOITIER D'HELICE TRANSMISSION4 ..... | 60 |
| DIRECTION GUIDE ACCESSOIRE 1 .....   | 62 |
| DIRECTION GUIDE ACCESSOIRE 2 .....   | 63 |
| PIECES OPTIONNELLES 1 .....          | 64 |
| PIECES OPTIONNELLES 2 .....          | 65 |
| KITS DE REPARATION 1 .....           | 66 |

|                            |    |
|----------------------------|----|
| KITS DE REPARATION 2 ..... | 67 |
|----------------------------|----|

## INDEX

|                       |    |
|-----------------------|----|
| INDEX NUMERIQUE ..... | 69 |
|-----------------------|----|

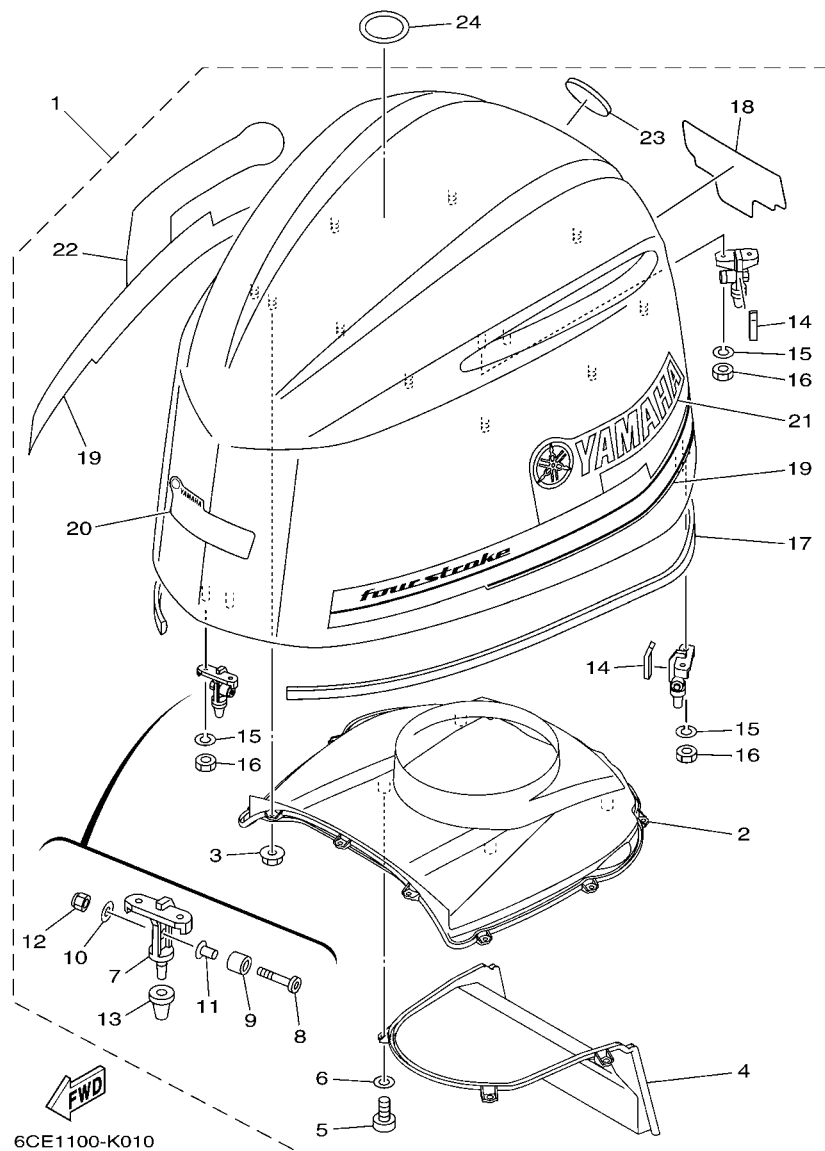
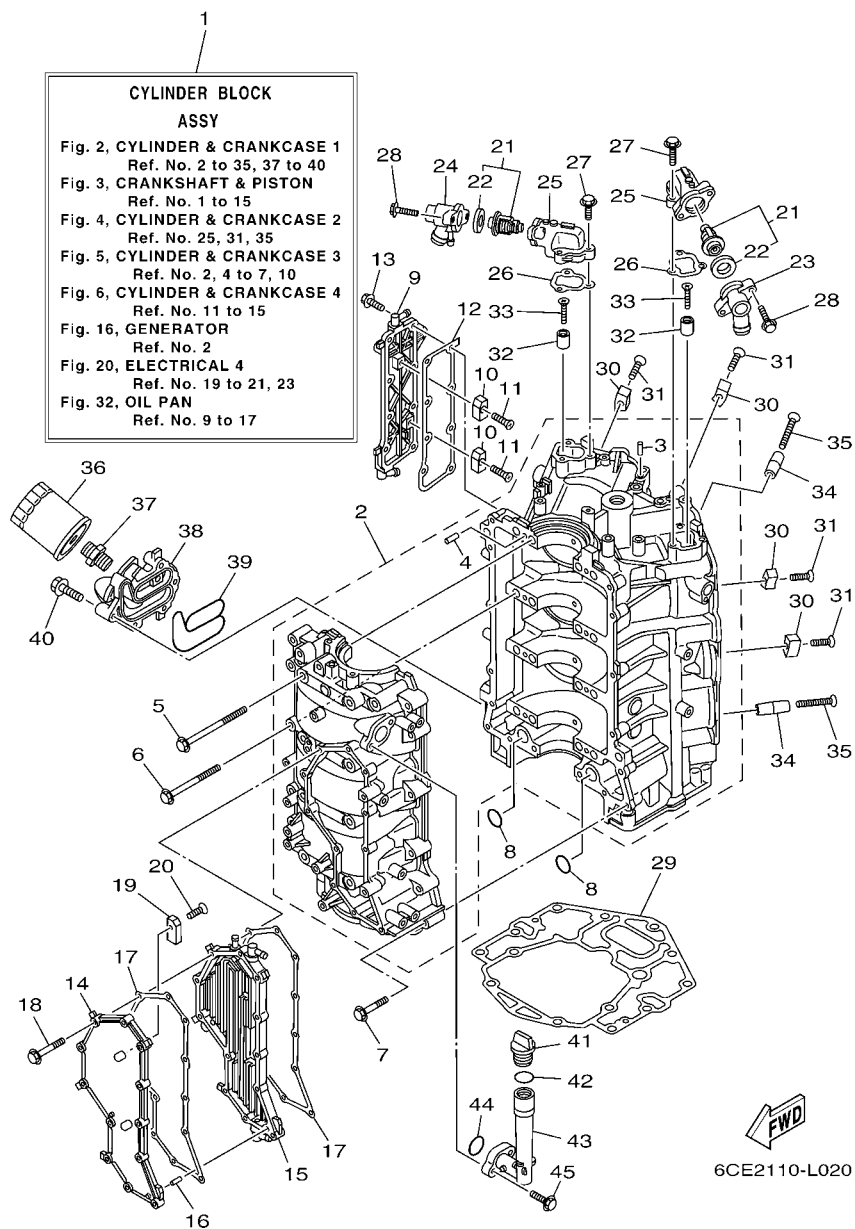


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CG-42610-00       | TOP COWLING ASSY<br>CAPOT (ENS.)                        | 1    | 1    |  |  |                   |
| 2        | 6CE-42613-00       | .MOLDING, AIR DUCT<br>.MANCHON A AIR                    | 1    | 1    |  |  |                   |
| 3        | 90179-06M28        | .NUT<br>.ECROU                                          | 10   | 10   |  |  |                   |
| 4        | 6CE-42635-00       | .DUCT, WATER SEPARATOR<br>.CONDUIT, SEPARATEUR DE L'EAU | 1    | 1    |  |  |                   |
| 5        | 97780-60516        | .SCREW, TAPPING<br>.VIS, TETE BOMBEE                    | 4    | 4    |  |  |                   |
| 6        | 92990-06200        | .WASHER, PLAIN<br>.RONDELLE, PLATE                      | 4    | 4    |  |  |                   |
| 7        | 6CB-42647-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE      | 3    | 3    |  |  |                   |
| 8        | 90111-08078        | .BOLT, HEX. SOCKET BUTTON<br>.BOULON                    | 3    | 3    |  |  |                   |
| 9        | 90387-10094        | .COLLAR<br>.COLLERETTE                                  | 3    | 3    |  |  |                   |
| 10       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 3    | 3    |  |  |                   |
| 11       | 90387-08M45        | .COLLAR<br>.COLLERETTE                                  | 3    | 3    |  |  |                   |
| 12       | 95780-08300        | .NUT, FLANGE<br>.ECROU                                  | 3    | 3    |  |  |                   |
| 13       | 6AW-42663-00       | .DAMPER<br>.AMORTISSEUR                                 | 3    | 3    |  |  |                   |
| 14       | 6CB-42134-00       | .COVER<br>.CAPOT                                        | 2    | 2    |  |  |                   |
| 15       | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER                    | 6    | 6    |  |  |                   |
| 16       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                 | 6    | 6    |  |  |                   |
| 17       | 6CB-42628-00       | .SEAL<br>.JOINT                                         | 1    | 1    |  |  |                   |
| 18       | 6CG-42678-00       | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                     | 1    | 1    |  |  |                   |
| 19       | 6CE-W0070-00       | .GRAPHIC SET<br>.JEU DIEMBLEMES                         | 1    | 1    |  |  |                   |
| 20       | 6CG-42677-00       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                      | 1    | 1    |  |  |                   |
| 21       | 6CE-42681-01       | .MARK, COWLING<br>.ADHESIF, CAPOT                       | 1    | 1    |  |  |                   |
| 22       | 6CE-42682-01       | .MARK, COWLING<br>.ADHESIF, CAPOT                       | 1    | 1    |  |  |                   |
| 23       | 6AW-42697-10       | .TUNING FORK MARK<br>.MARQUE, YAMAHA                    | 1    | 1    |  |  |                   |
| 24       | 67F-13434-20       | LABEL, CAUTION<br>ETIQUETTE, ATTENTION                  | 1    | 1    |  |  |                   |



**FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CE-W009B-03-9S    | CYLINDER BLOCK ASSY<br>CYLINDRE GROUPE (ENS.)             | 1    | 1    |  |  |                   |
| 2        | 6CE-15100-10       | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                | 1    | 1    |  |  |                   |
| 3        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                  | 3    | 3    |  |  |                   |
| 4        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                  | 8    | 8    |  |  |                   |
| 5        | 6CB-15187-00       | BOLT<br>BOULON                                            | 8    | 8    |  |  |                   |
| 6        | 6CB-15481-00       | BOLT 1<br>BOULON 1                                        | 8    | 8    |  |  |                   |
| 7        | 90105-08175        | BOLT, FLANGE<br>BOULON                                    | 16   | 16   |  |  |                   |
| 8        | 93210-26658        | O-RING<br>JOINT TORIQUE                                   | 2    | 2    |  |  |                   |
| 9        | 6CE-1131C-00-9S    | COVER, JOINT<br>COUVERCLE, RACCORDEMENT                   | 1    | 1    |  |  |                   |
| 10       | 63P-11325-01       | ANODE<br>ANODE                                            | 2    | 2    |  |  |                   |
| 11       | 90151-06M02        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                     | 2    | 2    |  |  |                   |
| 12       | 6CB-1131B-00       | GASKET, COVER<br>JOINT, COUVERCLE                         | 1    | 1    |  |  |                   |
| 13       | 90105-06M07        | BOLT, FLANGE<br>BOULON                                    | 8    | 8    |  |  |                   |
| 14       | 6CE-15411-00-9S    | COVER, CRANKCASE 1<br>COUVERCLE 1, CARTER MOTEUR          | 1    | 1    |  |  |                   |
| 15       | 6CE-15421-10-9S    | COVER, CRANKCASE 2<br>COUVERCLE 2, CARTER MOTEUR          | 1    | 1    |  |  |                   |
| 16       | 91690-40010        | PIN, SPRING<br>AGRAFFE                                    | 1    | 1    |  |  |                   |
| 17       | 6CB-15451-00       | GASKET, CRANKCASE COVER 1<br>JOINT, COUVERCLE DE CARTER 1 | 2    | 2    |  |  |                   |
| 18       | 90105-06151        | BOLT, FLANGE<br>BOULON                                    | 12   | 12   |  |  |                   |
| 19       | 63P-11325-01       | ANODE<br>ANODE                                            | 2    | 2    |  |  |                   |
| 20       | 90151-06M02        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                     | 2    | 2    |  |  |                   |
| 21       | 6CE-12411-00       | THERMOSTAT<br>THERMOSTAT                                  | 2    | 2    |  |  |                   |
| 22       | 67F-12412-00       | .SEAL, THERMOSTAT<br>.JOINT, THERMOSTAT                   | 1    | 1    |  |  |                   |
| 23       | 6CE-12413-10-9S    | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                | 1    | 1    |  |  |                   |
| 24       | 6CE-12413-00-9S    | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                | 1    | 1    |  |  |                   |
| 25       | 6CB-12422-10-9S    | COVER, HOUSING<br>COUVERCLE DE CARTER DE POMPE            | 2    | 2    |  |  |                   |
| 26       | 6CB-12427-10       | GASKET, HOUSING COVER 1<br>JOINT, COUVERCLE DE CARTER 1   | 2    | 2    |  |  |                   |
| 27       | 95027-06025        | BOLT, FLANGE<br>BOULON, A COLLERETTE                      | 6    | 6    |  |  |                   |



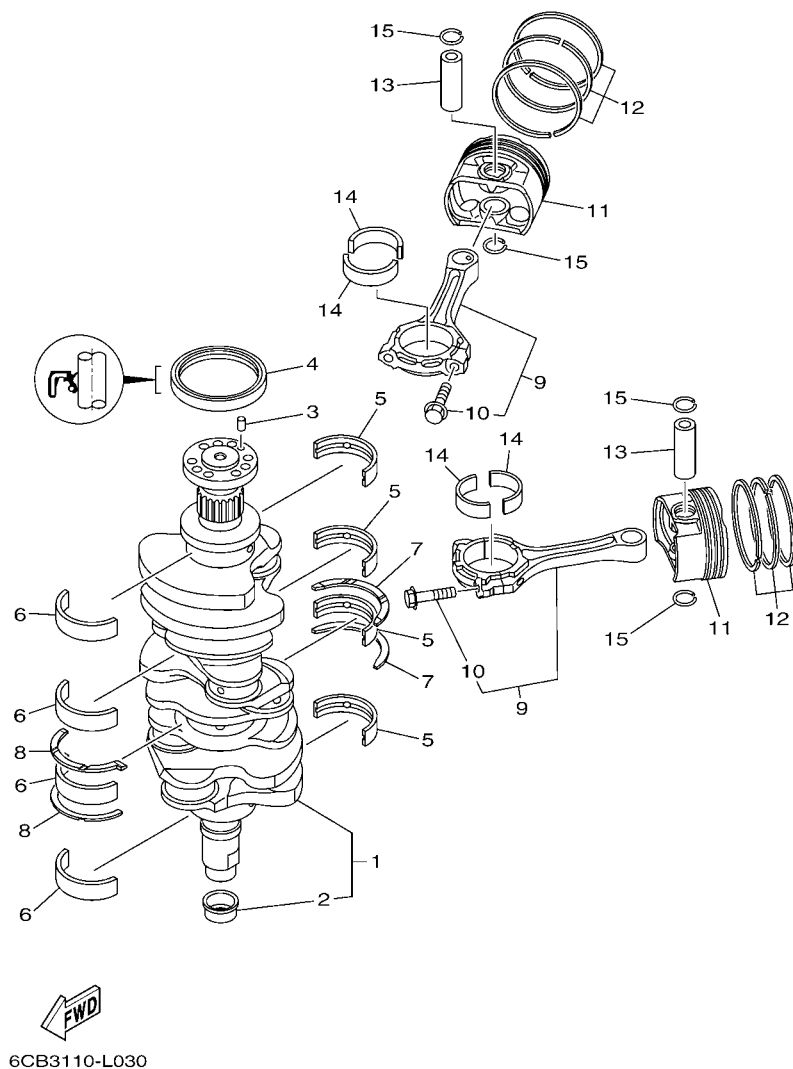
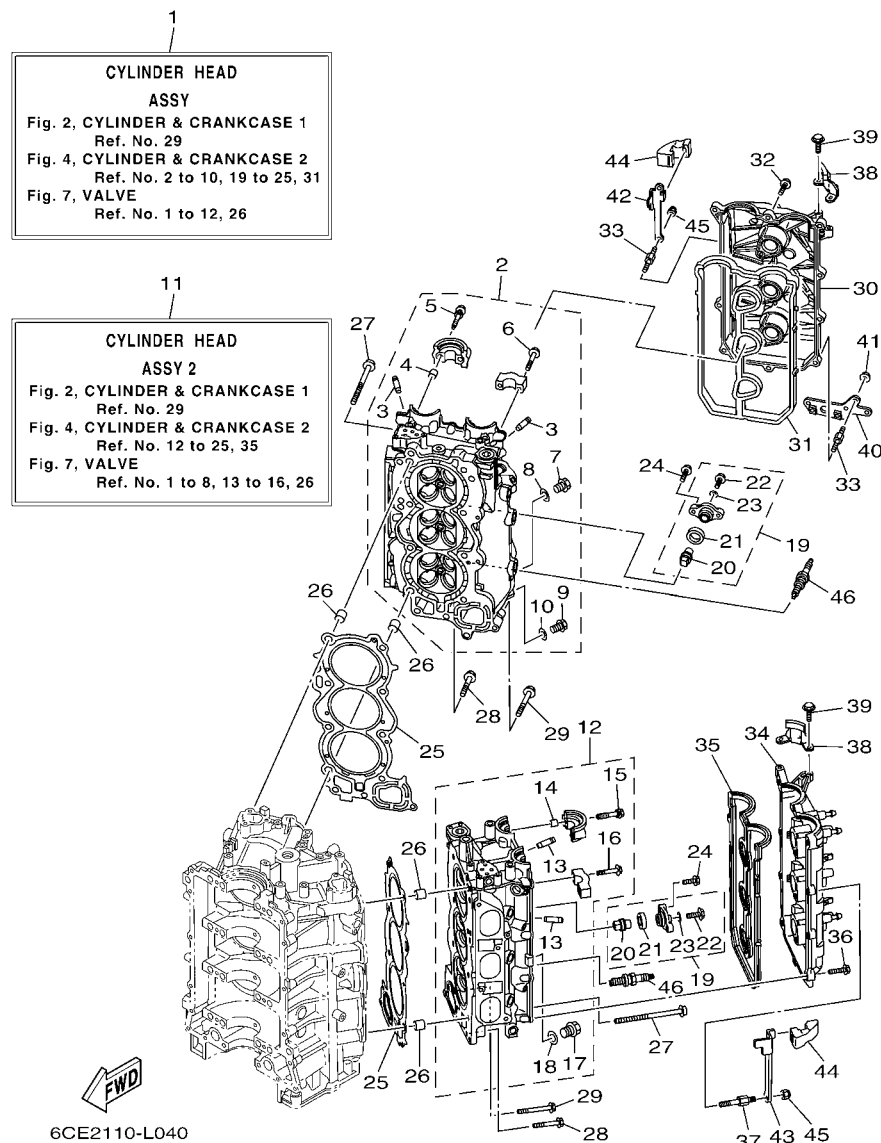


FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES      |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|------------------------|
| 1        | 6CB-11410-00       | CRANKSHAFT<br>VILEBREQUIN COMPLET                         | 1    | 1    |  |  |                        |
| 2        | 6CB-11478-00       | .COLLAR<br>.COLLERETTE                                    | 1    | 1    |  |  |                        |
| 3        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                                    | 1    | 1    |  |  |                        |
| 4        | 93102-85008        | OIL SEAL<br>JOINT SPY                                     | 1    | 1    |  |  |                        |
| 5        | 6CB-11416-00       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4    | 4    |  |  | UR PURPLE<br>UR PURPLE |
| 6        | 6CB-11416-10       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4    | 4    |  |  | UR YELLOW<br>UR YELLOW |
|          | 6CB-11416-20       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4    | 4    |  |  | UR RED<br>UR RED       |
|          | 6CB-11416-30       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4    | 4    |  |  | UR GREEN<br>UR GREEN   |
|          | 6CB-11416-40       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4    | 4    |  |  | UR BROWN<br>UR BROWN   |
| 6        | 6CB-11417-00       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2 | 4    | 4    |  |  | UR PURPLE<br>UR PURPLE |
| 7        | 6CB-11426-01       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                 | 2    | 2    |  |  |                        |
| 8        | 6CB-11427-00       | BEARING, THRUST 2<br>ROULEMENT DE BUTEE 2                 | 2    | 2    |  |  |                        |
| 9        | 6CB-W1165-00       | CONNECTING ROD ASSY<br>BIELLE COMPLETE                    | 6    | 6    |  |  |                        |
| 10       | 6CB-11654-00       | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                  | 2    | 2    |  |  |                        |
| 11       | 6CE-11631-00       | PISTON (STD)<br>PISTON (STD)                              | 6    | 6    |  |  |                        |
| 12       | 6CB-11603-00       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)            | 6    | 6    |  |  |                        |
| 13       | 6CB-11633-00       | PIN, PISTON<br>AXE, PISTON                                | 6    | 6    |  |  |                        |
| 14       | 6CB-11656-00       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE      | 12   | 12   |  |  | UR YELLOW<br>UR YELLOW |
|          | 6CB-11656-10       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE      | 12   | 12   |  |  | UR GREEN<br>UR GREEN   |
|          | 6CB-11656-20       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE      | 12   | 12   |  |  | UR BLUE<br>UR BLUE     |
| 15       | K0F-A3233-00       | RING,HOLE SNAP<br>JONG                                    | 12   | 12   |  |  |                        |



**FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CE-W009A-00-9S    | CYLINDER HEAD ASSY<br>CULASSE (ENS.)           | 1    | 1    |  |  |                   |
| 2        | 6CE-11110-00-9S    | CYLINDER HEAD ASSY<br>JEU DE CULASSE           | 1    | 1    |  |  |                   |
| 3        | 6S5-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1           | 12   | 12   |  |  |                   |
| 4        | 91809-08006        | .PIN, DOWEL<br>.GOIJON, D'ASSEMBLAGE           | 4    | 4    |  |  |                   |
| 5        | 90119-07001        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 4    | 4    |  |  |                   |
| 6        | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 12   | 12   |  |  |                   |
| 7        | 90340-18M09        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT   | 1    | 1    |  |  |                   |
| 8        | 90430-18130        | .GASKET<br>.JOINT                              | 1    | 1    |  |  |                   |
| 9        | 90340-14M06        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT   | 1    | 1    |  |  |                   |
| 10       | 90430-14115        | .GASKET<br>.JOINT                              | 1    | 1    |  |  |                   |
| 11       | 6CE-W009C-00-9S    | CYLINDER HEAD ASSY 2<br>CULASSE 2              | 1    | 1    |  |  |                   |
| 12       | 6CE-11120-00-9S    | CYLINDER HEAD ASSY 2<br>CULASSE 2              | 1    | 1    |  |  |                   |
| 13       | 6S5-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1           | 12   | 12   |  |  |                   |
| 14       | 91809-08006        | .PIN, DOWEL<br>.GOIJON, D'ASSEMBLAGE           | 4    | 4    |  |  |                   |
| 15       | 90119-07001        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 4    | 4    |  |  |                   |
| 16       | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 12   | 12   |  |  |                   |
| 17       | 90340-18M09        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT   | 1    | 1    |  |  |                   |
| 18       | 90430-18130        | .GASKET<br>.JOINT                              | 1    | 1    |  |  |                   |
| 19       | 67F-11301-00       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)     | 8    | 8    |  |  |                   |
| 20       | 67F-11325-01       | .ANODE<br>.ANODE                               | 1    | 1    |  |  |                   |
| 21       | 67F-11328-00       | .GROMMET, ANODE<br>.PASSE-FIL                  | 1    | 1    |  |  |                   |
| 22       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON                       | 1    | 1    |  |  |                   |
| 23       | 90430-06M03        | .GASKET<br>.JOINT                              | 1    | 1    |  |  |                   |
| 24       | 95885-08025        | BOLT, FLANGE<br>BOULON, A COLLERETTE           | 16   | 16   |  |  |                   |
| 25       | 6CB-11181-00       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1 | 2    | 2    |  |  |                   |
| 26       | 90387-11005        | COLLAR<br>COLLERETTE                           | 4    | 4    |  |  |                   |
| 27       | 90155-11002        | SCREW, FLAT FILLISTER<br>VIS, TETE OVALE PLATE | 16   | 16   |  |  |                   |

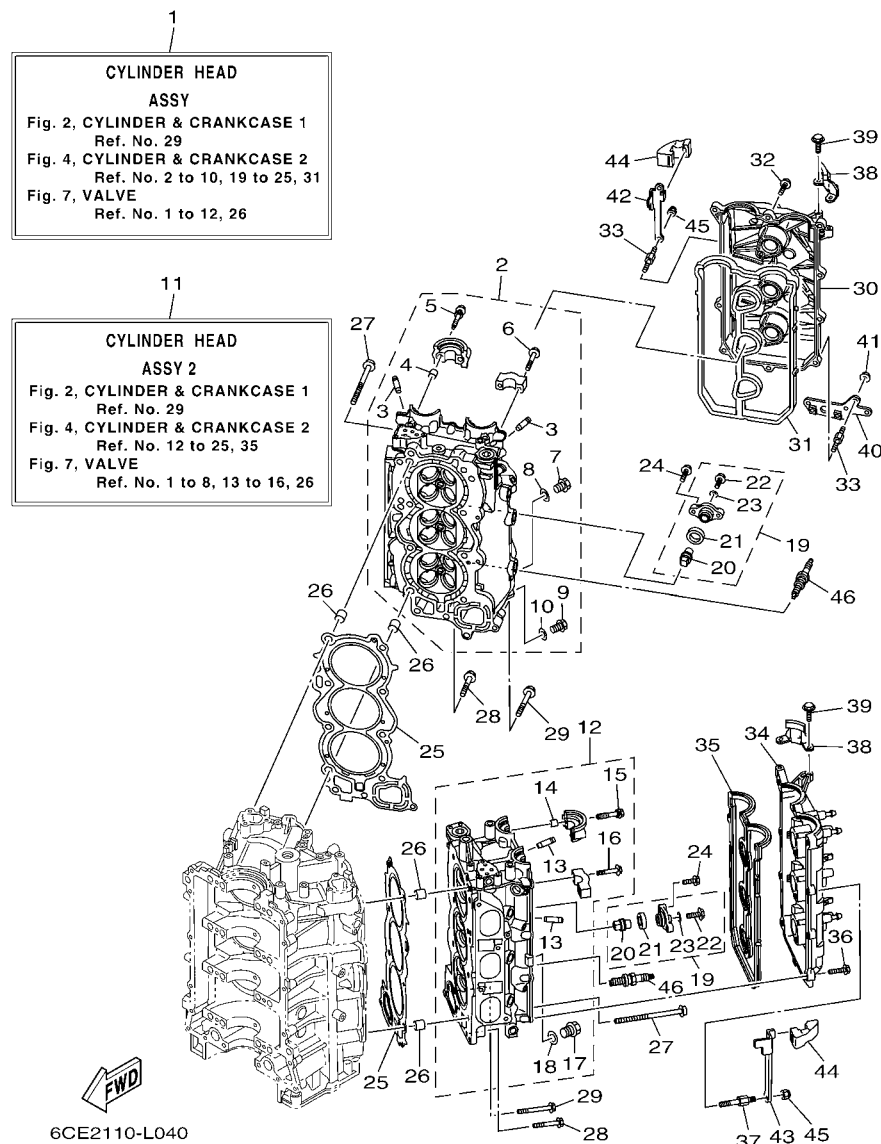


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|-------------------|
| 28       | 90105-08175        | BOLT, FLANGE<br>BOULON                                        | 4    | 4    |  |  |                   |
| 29       | 90105-08220        | BOLT, FLANGE<br>BOULON                                        | 2    | 2    |  |  |                   |
| 30       | 6CB-11191-02       | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                | 1    | 1    |  |  |                   |
| 31       | 6CB-11193-00       | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1         | 1    | 1    |  |  |                   |
| 32       | 95895-06030        | BOLT, FLANGE<br>BOULON                                        | 9    | 9    |  |  |                   |
| 33       | 90109-06277        | BOLT<br>BOULON                                                | 4    | 4    |  |  |                   |
| 34       | 6CB-11192-02       | COVER, CYLINDER HEAD 2<br>COUVERCLE, CULASSE 2                | 1    | 1    |  |  |                   |
| 35       | 6CB-11194-00       | GASKET, HEAD COVER 2<br>JOINT, COUVERCLE DE CULASSE 2         | 1    | 1    |  |  |                   |
| 36       | 95895-06030        | BOLT, FLANGE<br>BOULON                                        | 11   | 11   |  |  |                   |
| 37       | 90109-06277        | BOLT<br>BOULON                                                | 2    | 2    |  |  |                   |
| 38       | 6AW-15142-00       | GUIDE 1<br>GUIDE 1                                            | 2    | 2    |  |  |                   |
| 39       | 95885-06014        | BOLT, FLANGE<br>BOULON, A COLLERETTE                          | 4    | 4    |  |  |                   |
| 40       | 6CB-2134V-00       | BRACKET<br>SUPPORT                                            | 1    | 1    |  |  |                   |
| 41       | 90179-06M28        | NUT<br>ECROU                                                  | 2    | 2    |  |  |                   |
| 42       | 6CB-11998-00       | BRACKET 1<br>SUPPORT 1                                        | 1    | 1    |  |  |                   |
| 43       | 6CB-11999-00       | BRACKET 2<br>SUPPORT 2                                        | 1    | 1    |  |  |                   |
| 44       | 6CB-42662-00       | DAMPER<br>AMORTISSEUR                                         | 2    | 2    |  |  |                   |
| 45       | 90185-06M07        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                     | 4    | 4    |  |  |                   |
| 46       | 94702-00400        | PLUG, SPARK (NGK LFR6A-11)<br>BOUGIE D'ALLUMAGE(NGK LFR6A-11) | 6    | 6    |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |





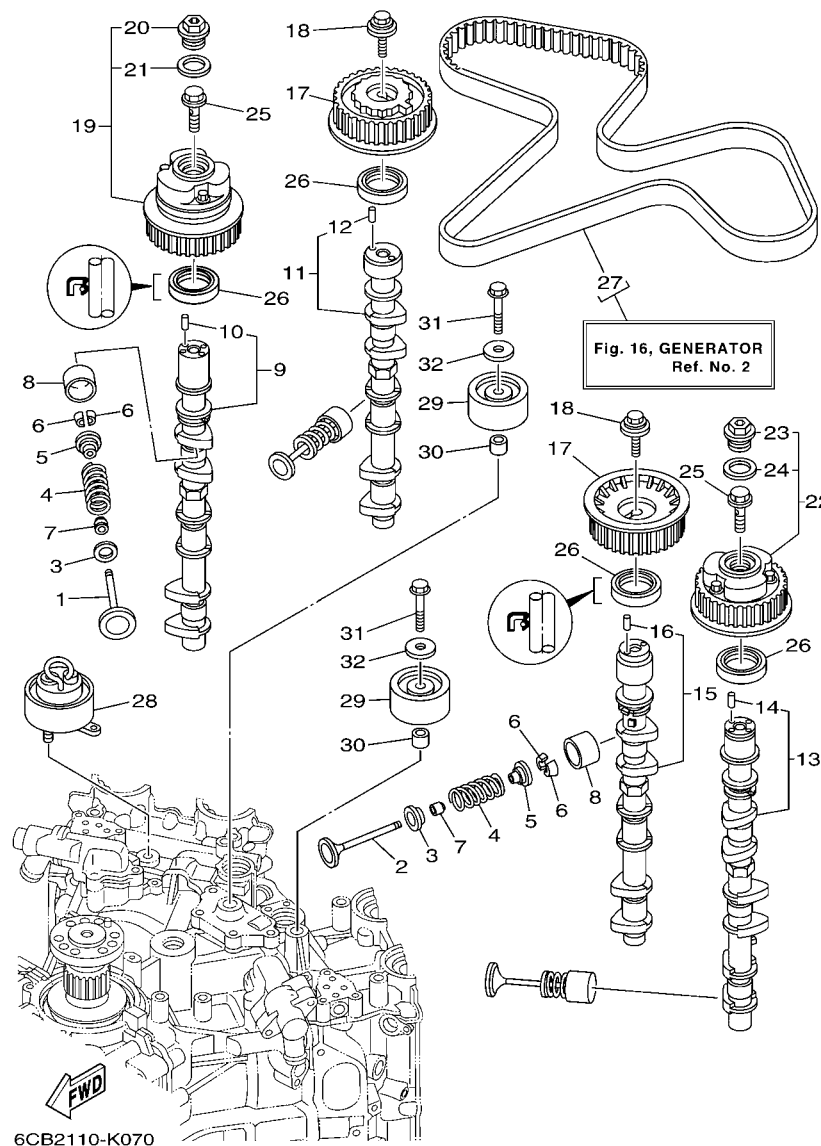


FIG. 7 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CB-12111-00       | VALVE, INTAKE<br>SOUPAPE, ADMISSION                   | 12   | 12   |  |  |                   |
| 2        | 6CB-12121-00       | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                | 12   | 12   |  |  |                   |
| 3        | K0F-A3743-00       | SEAT, VALVE SPRING<br>SIEGE, RESSORT DE SOUPAPE       | 24   | 24   |  |  |                   |
| 4        | 6CB-12113-00       | SPRING, VALVE INNER<br>RESSORT DE SOUPAPE, INTERNE    | 24   | 24   |  |  |                   |
| 5        | K0F-A3741-00       | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPE | 24   | 24   |  |  |                   |
| 6        | K0F-A3742-00       | LOCK, VALVE SPRING RETAINER<br>FRAISE, SOUPAPE        | 48   | 48   |  |  |                   |
| 7        | 51Y-12119-00       | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE           | 24   | 24   |  |  |                   |
| 8        | K0F-A3751-00       | LIFTER, VALVE (000)<br>LEVE-SOUPAPE (000)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-10       | LIFTER, VALVE (025)<br>LEVE-SOUPAPE (025)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-20       | LIFTER, VALVE (050)<br>LEVE-SOUPAPE (050)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-30       | LIFTER, VALVE (075)<br>LEVE-SOUPAPE (075)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-40       | LIFTER, VALVE (100)<br>LEVE-SOUPAPE (100)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-50       | LIFTER, VALVE (122)<br>LEVE-SOUPAPE (122)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-60       | LIFTER, VALVE (142)<br>LEVE-SOUPAPE (142)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-70       | LIFTER, VALVE (162)<br>LEVE-SOUPAPE (162)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-80       | LIFTER, VALVE (182)<br>LEVE-SOUPAPE (182)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-90       | LIFTER, VALVE (202)<br>LEVE-SOUPAPE (202)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-A0       | LIFTER, VALVE (222)<br>LEVE-SOUPAPE (222)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-B0       | LIFTER, VALVE (242)<br>LEVE-SOUPAPE (242)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-C0       | LIFTER, VALVE (262)<br>LEVE-SOUPAPE (262)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-D0       | LIFTER, VALVE (282)<br>LEVE-SOUPAPE (282)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-E0       | LIFTER, VALVE (302)<br>LEVE-SOUPAPE (302)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-F0       | LIFTER, VALVE (322)<br>LEVE-SOUPAPE (322)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-G0       | LIFTER, VALVE (342)<br>LEVE-SOUPAPE (342)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-H0       | LIFTER, VALVE (362)<br>LEVE-SOUPAPE (362)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-J0       | LIFTER, VALVE (382)<br>LEVE-SOUPAPE (382)             | 24   | 24   |  |  | UR                |
|          | K0F-A3751-K0       | LIFTER, VALVE (402)<br>LEVE-SOUPAPE (402)             | 24   | 24   |  |  | UR                |

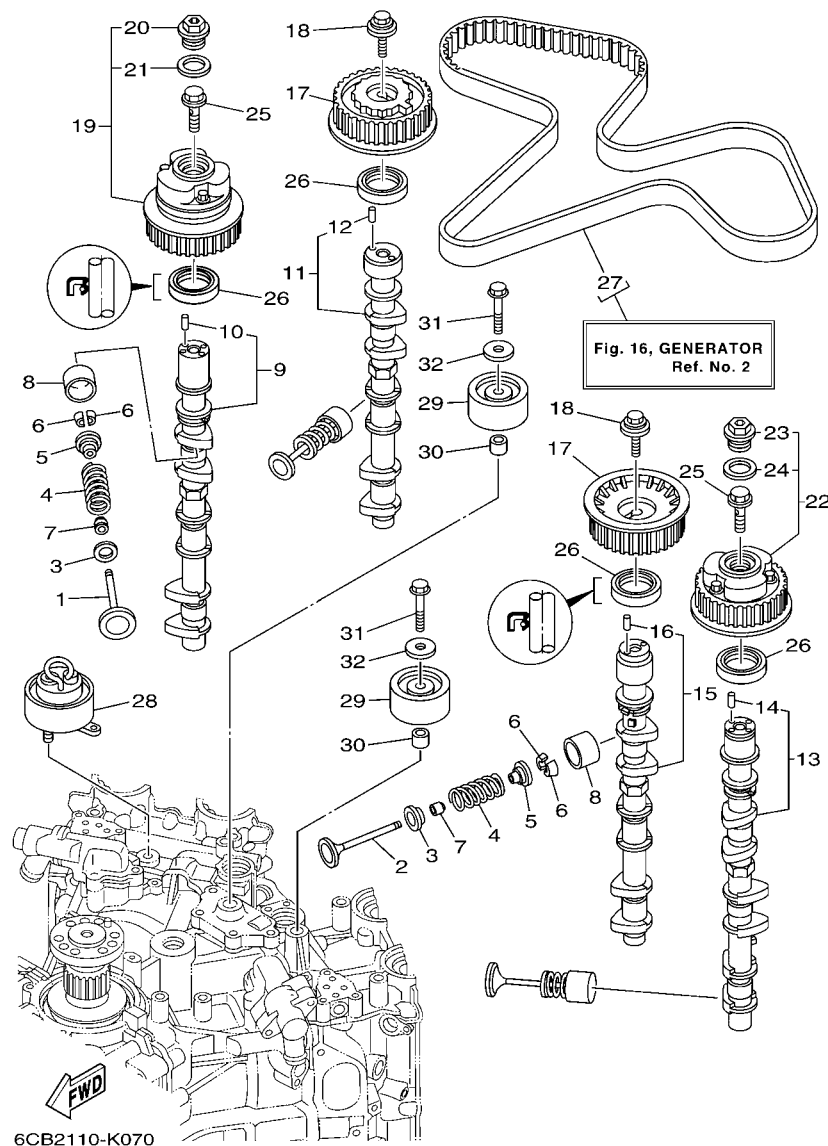
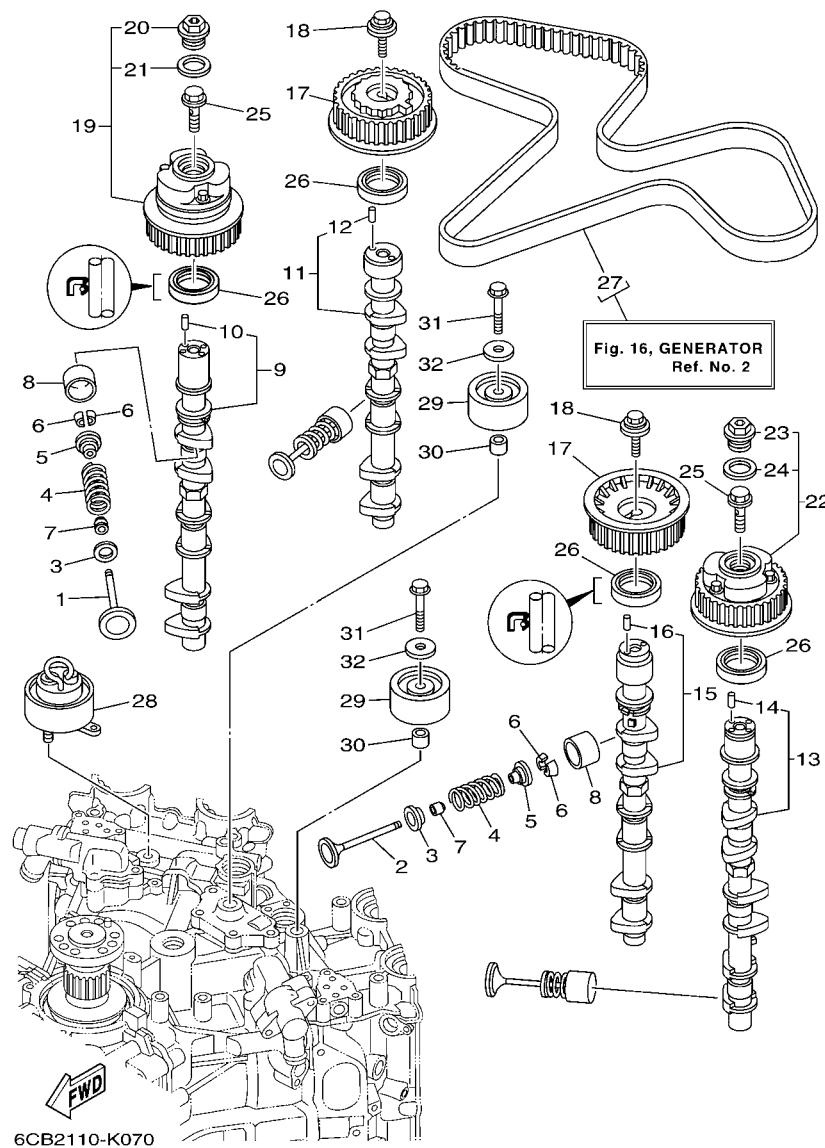


FIG. 7 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6CG2 | 6CH2 |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|--|-------------------|
| 8        | K0F-A3751-L0       | LIFTER, VALVE (422)<br>LEVE-SOUPAPE (422)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3751-M0       | LIFTER, VALVE (442)<br>LEVE-SOUPAPE (442)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3751-N0       | LIFTER, VALVE (462)<br>LEVE-SOUPAPE (462)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3751-P0       | LIFTER, VALVE (482)<br>LEVE-SOUPAPE (482)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3751-R0       | LIFTER, VALVE (502)<br>LEVE-SOUPAPE (502)  | 24   | 24   |  | UR<br>UR          |
| ---      | K0F-A3751-S0       | LIFTER, VALVE (522)<br>LEVE-SOUPAPE (522)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3751-T0       | LIFTER, VALVE (542)<br>LEVE-SOUPAPE (542)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3753-00       | LIFTER, VALVE (562)<br>LEVE-SOUPAPE (562)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3753-10       | LIFTER, VALVE (582)<br>LEVE-SOUPAPE (582)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3753-20       | LIFTER, VALVE (602)<br>LEVE-SOUPAPE (602)  | 24   | 24   |  | UR<br>UR          |
| ---      | K0F-A3753-30       | LIFTER, VALVE (625)<br>LEVE-SOUPAPE (625)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3753-40       | LIFTER, VALVE (650)<br>LEVE-SOUPAPE (650)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3753-50       | LIFTER, VALVE (675)<br>LEVE-SOUPAPE (675)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3753-60       | LIFTER, VALVE (700)<br>LEVE-SOUPAPE (700)  | 24   | 24   |  | UR<br>UR          |
|          | K0F-A3753-70       | LIFTER, VALVE (725)<br>LEVE-SOUPAPE (725)  | 24   | 24   |  | UR<br>UR          |
| ---      | 9 6CB-12171-00     | CAMSHAFT 1<br>ARBRE A CAMES 1              | 1    | 1    |  |                   |
| 10       | 93605-10108        | .PIN, DOWEL<br>.AXE                        | 1    | 1    |  |                   |
| 11       | 6CB-12181-00       | CAMSHAFT 2<br>ARBRE A CAMES 2              | 1    | 1    |  |                   |
| 12       | 93605-10108        | .PIN, DOWEL<br>.AXE                        | 1    | 1    |  |                   |
| 13       | 6CB-12172-00       | CAMSHAFT 3<br>ARBRE A CAMES 3              | 1    | 1    |  |                   |
| ---      | 14 93605-10108     | .PIN, DOWEL<br>.AXE                        | 1    | 1    |  |                   |
| 15       | 6CB-12182-00       | CAMSHAFT 4<br>ARBRE A CAMES 4              | 1    | 1    |  |                   |
| 16       | 93605-10108        | .PIN, DOWEL<br>.AXE                        | 1    | 1    |  |                   |
| 17       | 6CB-11567-00       | GEAR, DRIVEN 2<br>PIGNON SECONDAIRE 2      | 2    | 2    |  |                   |
| 18       | 90119-10050        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2    | 2    |  |                   |
| ---      | 19 6CB-12645-01    | PULLEY ASSY 1<br>POULIE COMPLET 1          | 1    | 1    |  |                   |
| 20       | 6P2-12623-00       | .BOLT<br>.BOULON                           | 1    | 1    |  |                   |



**FIG. 7 VALVE**

**SOUPAPE**

[illegible]

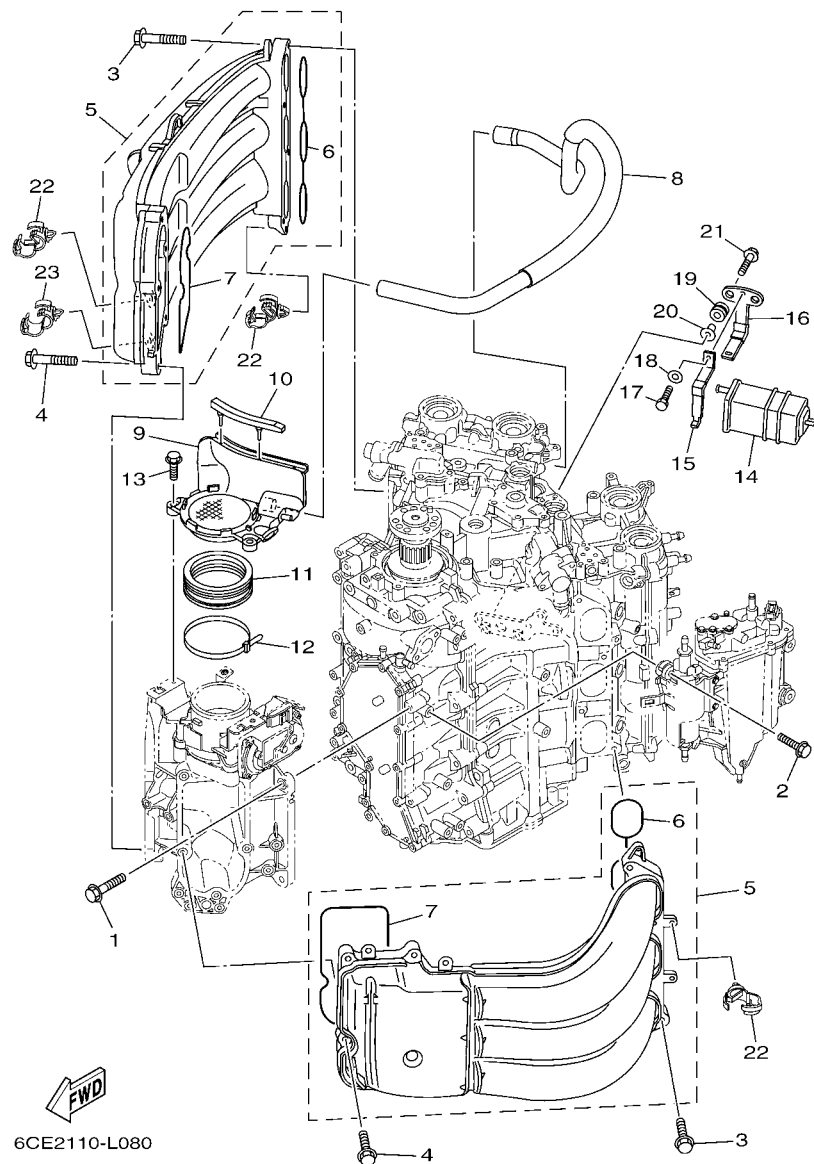


FIG. 8 INTAKE 1

ADMISSION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|------|------|--|--|-------------------|
| 1        | 95875-08030        | BOLT, FLANGE<br>BOULON, A COLLERETTE           | 4    | 4    |  |  |                   |
| 2        | 90119-06M24        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 4    | 4    |  |  |                   |
| 3        | 90119-08020        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 8    | 8    |  |  |                   |
| 4        | 90105-06035        | BOLT, FLANGE<br>BOULON                         | 10   | 10   |  |  |                   |
| 5        | 6CE-13641-00       | MANIFOLD 1<br>TUBULURE 1                       | 2    | 2    |  |  |                   |
| 6        | 6CB-13645-00       | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1      | 1    | 1    |  |  |                   |
| 7        | 6CB-13646-00       | .GASKET, MANIFOLD 2<br>.JOINT, TUBULURE 2      | 1    | 1    |  |  |                   |
| 8        | 6CB-15373-00       | PIPE, BREATHER<br>DURITE DE RENIFLARD          | 1    | 1    |  |  |                   |
| 9        | 6CB-14440-01       | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION | 1    | 1    |  |  |                   |
| 10       | 6CB-85547-00       | DAMPER<br>AMORTISSEUR                          | 1    | 1    |  |  |                   |
| 11       | 6AW-1441J-00       | PIPE, SILENCER<br>DURITE, DE SILENCIEUX        | 1    | 1    |  |  |                   |
| 12       | 90464-99004        | CLAMP<br>BRIDE                                 | 1    | 1    |  |  |                   |
| 13       | 95895-06020        | BOLT, FLANGE<br>BOULON                         | 2    | 2    |  |  |                   |
| 14       | 69J-24170-00       | CANISTER ASSY<br>BANDE, RASERVOIR A ESSENCE    | 1    | 1    |  |  |                   |
| 15       | 69J-2419A-01       | HOLDER<br>SUPPORT                              | 1    | 1    |  |  |                   |
| 16       | 69J-2134X-00       | BRACKET, CANISTER<br>SUPPORT                   | 1    | 1    |  |  |                   |
| 17       | 97095-06016        | BOLT<br>BOULON                                 | 1    | 1    |  |  |                   |
| 18       | 92995-06600        | WASHER<br>RONDELLE                             | 1    | 1    |  |  |                   |
| 19       | 90480-10M23        | GROMMET<br>PASSE-FIL                           | 2    | 2    |  |  |                   |
| 20       | 90387-06M60        | COLLAR<br>COLLERETTE                           | 2    | 2    |  |  |                   |
| 21       | 90119-06M17        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 2    | 2    |  |  |                   |
| 22       | 90464-13249        | CLAMP<br>BRIDE                                 | 8    | 8    |  |  |                   |
| 23       | 90464-20181        | CLAMP<br>BRIDE                                 | 1    | 1    |  |  |                   |

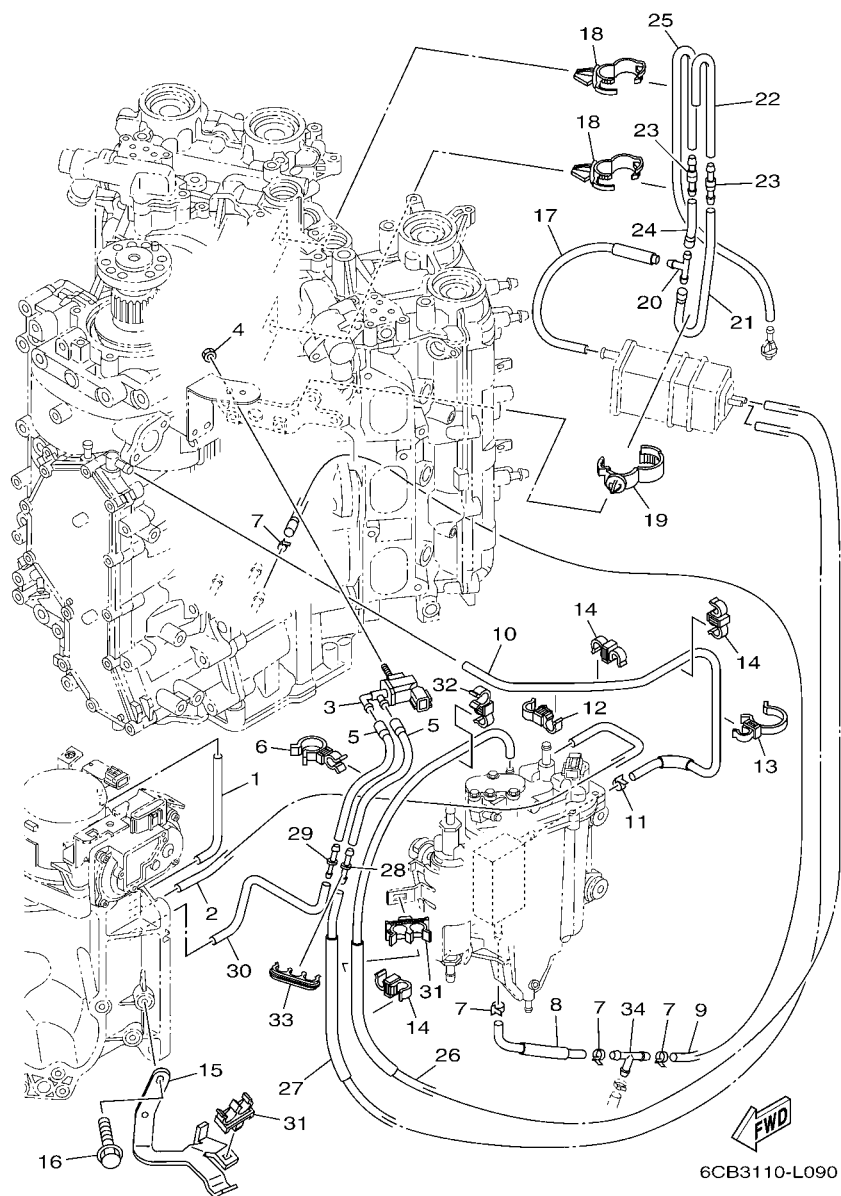
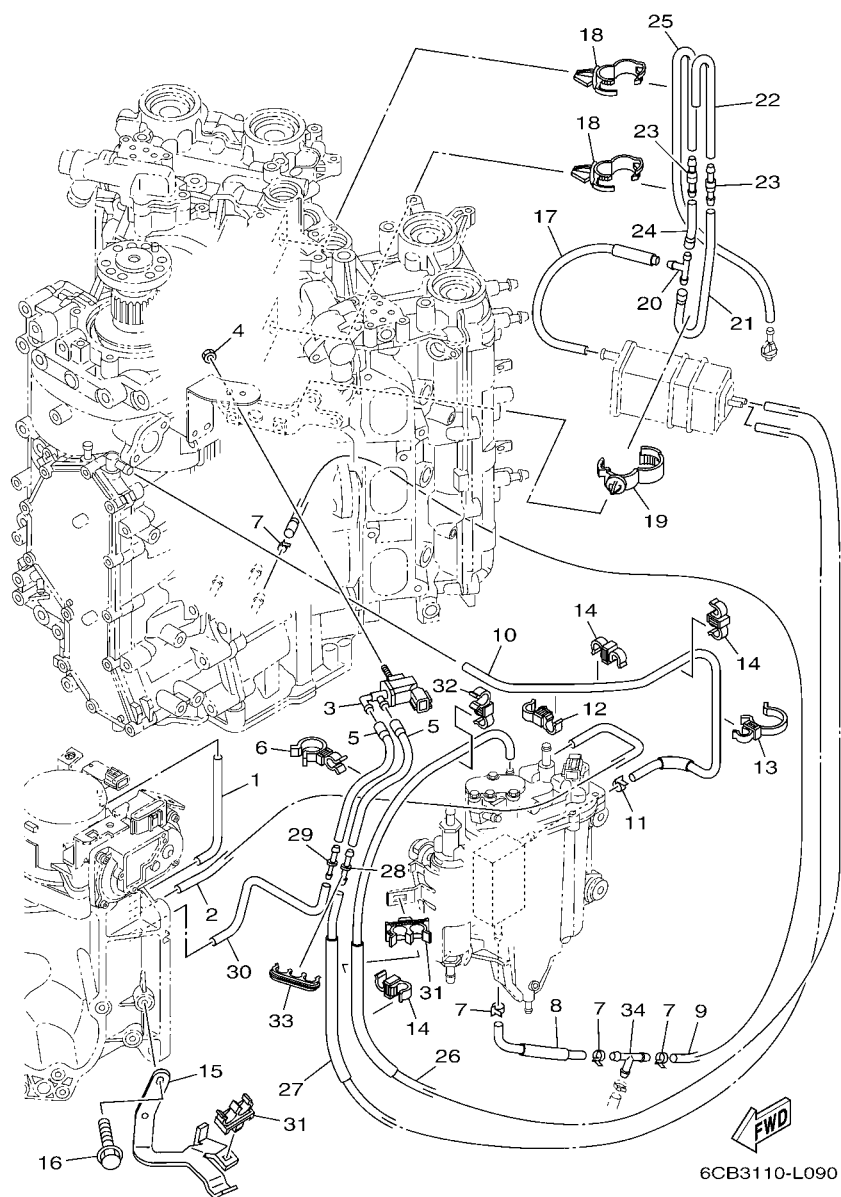


FIG. 9 INTAKE 2

ADMISSION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------|------|------|--|--|-------------------|
| 1        | 6CB-13533-00       | HOSE, VACUUM SENSING 4<br>DURITE 4     | 1    | 1    |  |  |                   |
| 2        | 6CB-13532-00       | HOSE, VACUUM SENSING 3<br>DURITE 3     | 1    | 1    |  |  |                   |
| 3        | 6C5-86120-00       | SOLENOID VALVE ASSY<br>SOLENOIDE       | 1    | 1    |  |  |                   |
| 4        | 95380-06600        | NUT, HEXAGON<br>ECROU                  | 1    | 1    |  |  |                   |
| 5        | 6CB-2416A-00       | HOSE<br>DURITE                         | 2    | 2    |  |  |                   |
| 6        | 90464-23001        | CLAMP<br>BRIDE                         | 2    | 2    |  |  |                   |
| 7        | 90465-11M10        | CLAMP<br>BRIDE                         | 4    | 4    |  |  |                   |
| 8        | 6CE-12482-10       | PIPE 2<br>DURITE 2                     | 1    | 1    |  |  |                   |
| 9        | 90445-097F7        | HOSE (L780)<br>DURITE (L780)           | 1    | 1    |  |  |                   |
| 10       | 6CB-12484-00       | PIPE 4<br>DURITE 4                     | 1    | 1    |  |  |                   |
| 11       | 90465-11M10        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 12       | 90464-12010        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 13       | 90464-26002        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 14       | 90464-09013        | CLAMP<br>BRIDE                         | 3    | 3    |  |  |                   |
| 15       | 6CB-13782-00       | STAY<br>SUPPORT                        | 1    | 1    |  |  |                   |
| 16       | 95895-06016        | BOLT, FLANGE<br>BOULON                 | 2    | 2    |  |  |                   |
| 17       | 6CB-13545-00       | HOSE 1<br>DURITE 1                     | 1    | 1    |  |  |                   |
| 18       | 90464-20181        | CLAMP<br>BRIDE                         | 2    | 2    |  |  |                   |
| 19       | 90464-07209        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 20       | 688-24378-00       | PIPE, JOINT 3<br>DURITE RACCORDEMENT 3 | 1    | 1    |  |  |                   |
| 21       | 6CB-13546-00       | HOSE 2<br>DURITE 2                     | 1    | 1    |  |  |                   |
| 22       | 6CB-13547-00       | HOSE 3<br>DURITE 3                     | 1    | 1    |  |  |                   |
| 23       | 6E5-21744-00       | BREATHING<br>RENIFLARD                 | 2    | 2    |  |  |                   |
| 24       | 6CB-13548-00       | HOSE, AIR 4<br>DURITE, A AIR 4         | 1    | 1    |  |  |                   |
| 25       | 6CB-12483-00       | PIPE 3<br>DURITE 3                     | 1    | 1    |  |  |                   |
| 26       | 6CB-1475A-00       | PIPE 1<br>DURITE 1                     | 1    | 1    |  |  |                   |
| 27       | 6CB-1475F-00       | PIPE 3<br>DURITE 3                     | 1    | 1    |  |  |                   |



**FIG. 9 INTAKE 2**

## ADMISSION 2

[illegible]





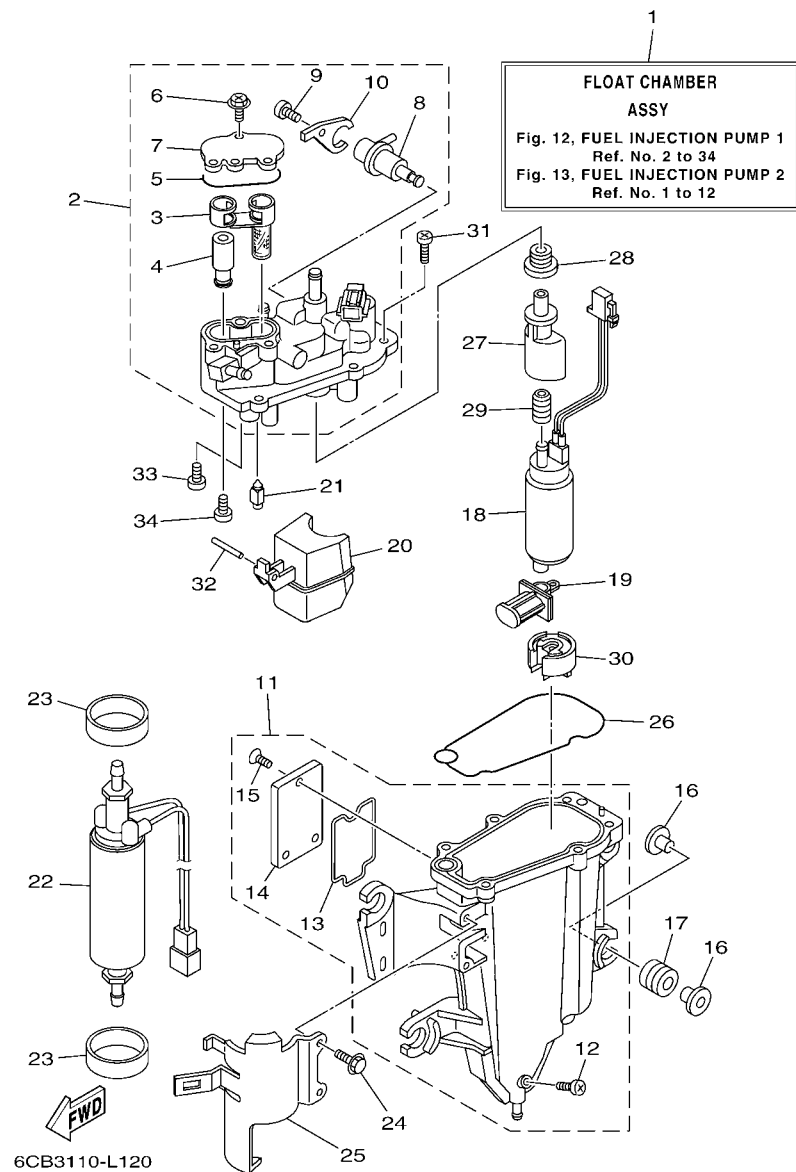
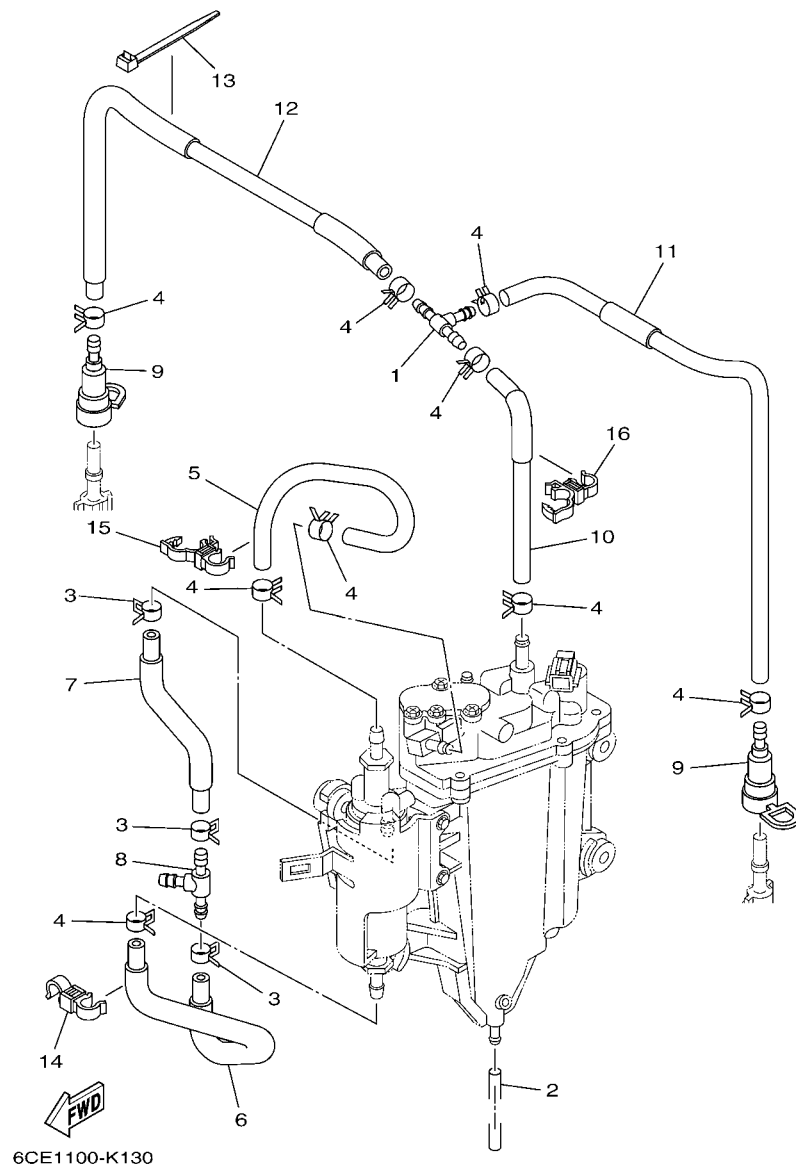


FIG. 12 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CB-14180-03       | FLOAT CHAMBER ASSY<br>CUVE DE FLOTTEUR              | 1    | 1    |  |  |                   |
| 2        | 6CB-14182-01       | COVER, FLOAT CHAMBER<br>COUVERCLE, CUVE DE FLOTTEUR | 1    | 1    |  |  |                   |
| 3        | 6CB-24501-01       | .FILTER, FUEL<br>.FILTRE                            | 1    | 1    |  |  |                   |
| 4        | 6CB-24460-00       | .RELIEF VALVE ASSY<br>.SOUPAPE DE SECURITE COMPLET  | 1    | 1    |  |  |                   |
| 5        | 6CB-13016-00       | .O-RING<br>.JOINT TORIQUE                           | 1    | 1    |  |  |                   |
| 6        | 6CB-14216-00       | .SCREW<br>.VIS                                      | 3    | 3    |  |  |                   |
| 7        | 6CB-24217-00       | .COVER<br>.COUVERCLE                                | 1    | 1    |  |  |                   |
| 8        | 6CB-13906-01       | .REGULATOR, PRESSURE<br>.REGULATEUR DE PRESSION     | 1    | 1    |  |  |                   |
| 9        | 6CB-14564-00       | .SCREW<br>.VIS                                      | 1    | 1    |  |  |                   |
| 10       | 6CB-14146-00       | .PLATE<br>.PLAQUE                                   | 1    | 1    |  |  |                   |
| 11       | 6CB-14181-00       | BODY, FLOAT CHAMBER 1<br>CORPS, CUVE DE FLOTTEUR 1  | 1    | 1    |  |  |                   |
| 12       | 6P2-14191-00       | .PLUG, DRAIN<br>.PLOT, VIDANGE                      | 1    | 1    |  |  |                   |
| 13       | 6CB-14239-00       | .SEAL<br>.JOINT                                     | 1    | 1    |  |  |                   |
| 14       | 6CB-24452-00       | .COVER<br>.COUVERCLE                                | 1    | 1    |  |  |                   |
| 15       | 6CB-14429-00       | .SCREW<br>.VIS                                      | 3    | 3    |  |  |                   |
| 16       | 69J-13716-00       | COLLAR<br>COLLERETTE                                | 8    | 8    |  |  |                   |
| 17       | 6CB-13593-00       | DAMPER<br>AMORTISSEUR                               | 4    | 4    |  |  |                   |
| 18       | 6CB-13907-10       | FUEL PUMP COMP.<br>POMPE A CARBURANT COMP.          | 1    | 1    |  |  |                   |
| 19       | 63P-13915-00       | FILTER<br>FILTRE                                    | 1    | 1    |  |  |                   |
| 20       | 6CB-14985-00       | FLOAT<br>FLOTTEUR                                   | 1    | 1    |  |  |                   |
| 21       | 6CB-14546-00       | VALVE, NEEDLE<br>POINTEAU                           | 1    | 1    |  |  |                   |
| 22       | 6CB-24410-00       | FUEL PUMP ASSY<br>POMPE A ESSENCE                   | 1    | 1    |  |  |                   |
| 23       | 6CB-24492-00       | BUSH, FUEL PUMP<br>BAGUE                            | 2    | 2    |  |  |                   |
| 24       | 6CB-24592-00       | BOLT<br>BOLTE                                       | 2    | 2    |  |  |                   |
| 25       | 6CB-24491-00       | BRACKET, FUEL PUMP<br>SUPPORT, POMPE A ESSENCE      | 1    | 1    |  |  |                   |
| 26       | 6CB-14984-00       | GASKET, FLOAT CHAMBER<br>JOINT, CUVE DE FLOTTEUR    | 1    | 1    |  |  |                   |
| 27       | 6AW-13132-00       | JOINT<br>RACCORD                                    | 1    | 1    |  |  |                   |





**FIG. 13 FUEL INJECTION PUMP 2**

[illegible]

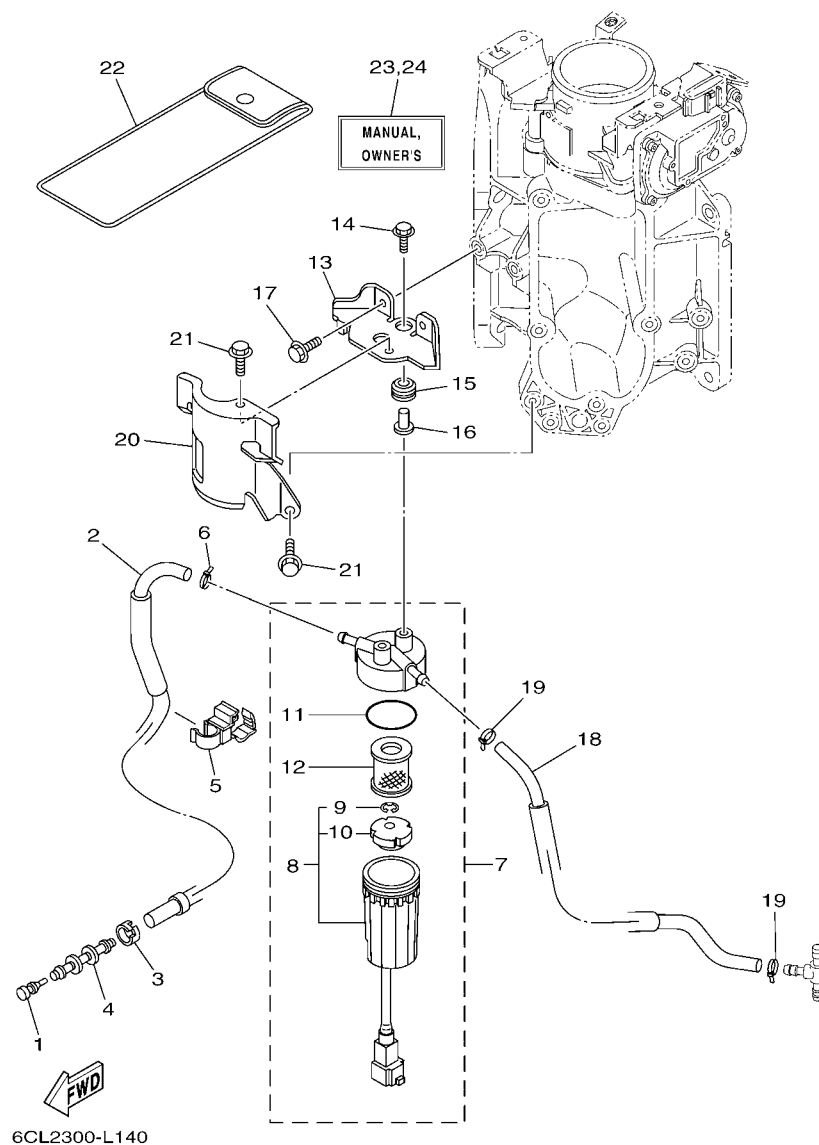
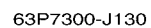
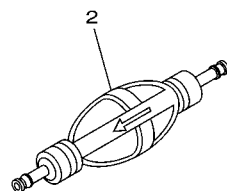


FIG. 14 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|------|------|--|--|-------------------|
| 1        | 689-85547-00       | DAMPER AMORTISSEUR                      | 1    | 1    |  |  |                   |
| 2        | 6CB-24314-01       | PIPE 4 DURITE 4                         | 1    | 1    |  |  | FOR F(L)250DET    |
|          | 6CB-24314-11       | PIPE 4 DURITE 4                         | 1    | 1    |  |  | FOR F(L)250DET    |
| 3        | 6E5-24351-51       | BAND 1 COLLIER 1                        | 1    | 1    |  |  | FOR F(L)250DET1   |
| 4        | 6AW-24377-01       | PIPE, JOINT 2 DURITE RACCORDEMENT 2     | 1    | 1    |  |  | FOR F(L)250DET1   |
| 5        | 90464-12012        | CLAMP BRIDE                             | 1    | 1    |  |  |                   |
| 6        | 90465-11M10        | CLAMP BRIDE                             | 1    | 1    |  |  |                   |
| 7        | 6P3-24560-22       | FILTER ASSY ENS FILTRE                  | 1    | 1    |  |  |                   |
| 8        | 6P3-24562-21       | .CUP, FILTER .CUVETTE, FILTRE           | 1    | 1    |  |  |                   |
| 9        | 6P3-24519-00       | ..CLIP ..JONC                           | 1    | 1    |  |  |                   |
| 10       | 6P3-24469-00       | ..FLOAT, WATER LEVEL ..FLOTTEUR         | 1    | 1    |  |  |                   |
| 11       | 6P3-24564-00       | .GASKET .JOINT                          | 1    | 1    |  |  |                   |
| 12       | 6P3-24563-01       | .ELEMENT, FILTER .ELEMENT, FILTRE       | 1    | 1    |  |  |                   |
| 13       | 6CB-24566-00       | BRACKET, FILTER SUPPORT, FILTRE         | 1    | 1    |  |  |                   |
| 14       | 90119-06M17        | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 2    | 2    |  |  |                   |
| 15       | 90480-10M23        | GROMMET PASSE-FIL                       | 2    | 2    |  |  |                   |
| 16       | 90387-06M60        | COLLAR COLLERETTE                       | 2    | 2    |  |  |                   |
| 17       | 95895-06016        | BOLT, FLANGE BOULON                     | 2    | 2    |  |  |                   |
| 18       | 6CB-24313-00       | PIPE 3 DURITE 3                         | 1    | 1    |  |  | FOR F(L)250DET    |
|          | 6CB-24313-10       | PIPE 3 DURITE 3                         | 1    | 1    |  |  | FOR F(L)250DET    |
| 19       | 90465-11M10        | CLAMP BRIDE                             | 2    | 2    |  |  | FOR F(L)250DET1   |
| 20       | 6CB-24596-01       | COVER COUVERCLE                         | 1    | 1    |  |  | FOR F(L)250DET1   |
| 21       | 95895-06014        | BOLT, FLANGE BOULON                     | 2    | 2    |  |  |                   |
| 22       | 69J-28100-01       | TOOL KIT TROUSSE A OUTILS               | 1    | 1    |  |  | AP                |
| 23       | 6CE-28199-71-E0    | MANUAL, OWNER'S MANUEL D'UTILISATION    | 1    | 1    |  |  | AP                |
|          | 6CE-28199-71-F0    | MANUAL, OWNER'S MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (E)            |
|          | 6CE-28199-71-S0    | MANUAL, OWNER'S MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (E)            |





## CARBURANT 2

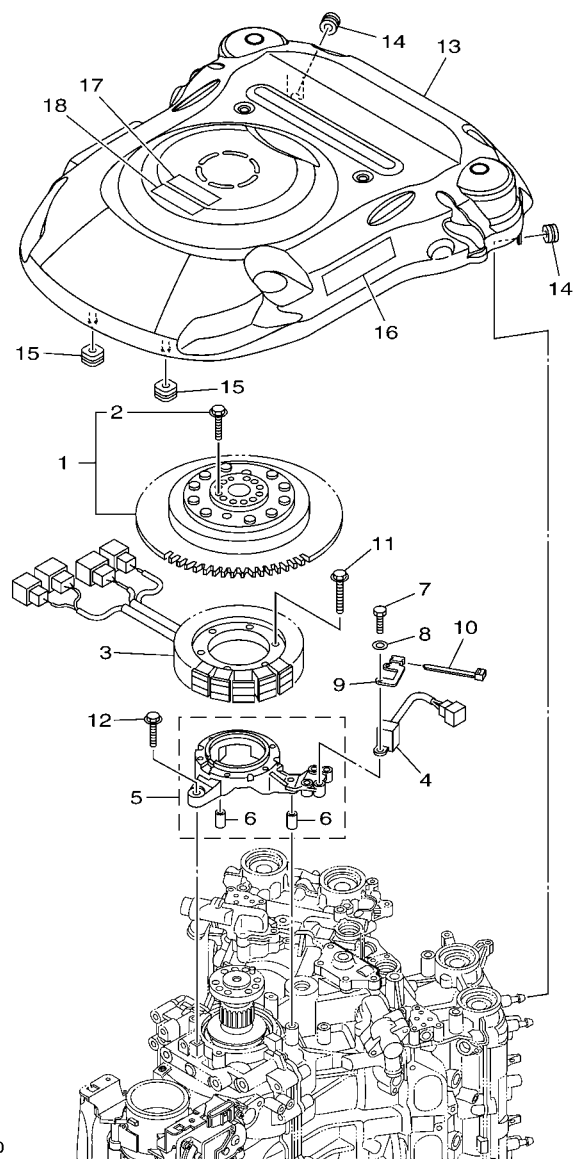


FIG. 16 GENERATOR

GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CE-W8145-01       | ROTOR ASSY WITH BOLTS<br>ROTOR COMPLET AVEC BOULON            | 1    | 1    |  |  |                   |
| 2        | 6AW-W9011-00       | .BOLT SET (FOR ROTOR ASSY)<br>.BOULON ENS. (POUR ROTOR COMPL) | 1    | 1    |  |  |                   |
| 3        | 6CE-81410-00       | STATOR ASSY<br>STATOR COMPLET                                 | 1    | 1    |  |  |                   |
| 4        | 6CB-85580-00       | COIL, PULSER<br>BOBINE, PULSEUR                               | 1    | 1    |  |  |                   |
| 5        | 6CB-85561-00       | BASE, MAGNETO<br>BASE, MAGNETO                                | 1    | 1    |  |  |                   |
| 6        | 99530-08012        | .PIN, DOWEL<br>.GOIJON, D'ASSEMBLAGE                          | 2    | 2    |  |  |                   |
| 7        | 97095-05020        | BOLT<br>BOULON                                                | 2    | 2    |  |  |                   |
| 8        | 92995-05600        | WASHER<br>RONDELLE                                            | 2    | 2    |  |  |                   |
| 9        | 6CE-85592-00       | STAY, PULSER<br>SUPPORT, PULSATION BOBINE                     | 1    | 1    |  |  |                   |
| 10       | 90465-11M10        | CLAMP<br>BRIDE                                                | 1    | 1    |  |  |                   |
| 11       | 95022-06035        | BOLT, FLANGE<br>BOULON, A COLLERETTE                          | 6    | 6    |  |  |                   |
| 12       | 95895-06030        | BOLT, FLANGE<br>BOULON                                        | 4    | 4    |  |  |                   |
| 13       | 6CB-81337-00       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                          | 1    | 1    |  |  |                   |
| 14       | 90480-12314        | GROMMET<br>PASSE-FIL                                          | 2    | 2    |  |  |                   |
| 15       | 6CB-85516-00       | SPACER<br>ENTRETOISE                                          | 2    | 2    |  |  |                   |
| 16       | 6CE-13437-60       | MARK, CAUTION<br>MAKER                                        | 1    | 1    |  |  |                   |
| 17       | 6AH-81994-40       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                          | 1    | 1    |  |  |                   |
| 18       | 6AH-81994-50       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                          | 1    | 1    |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |
|          |                    |                                                               |      |      |  |  |                   |

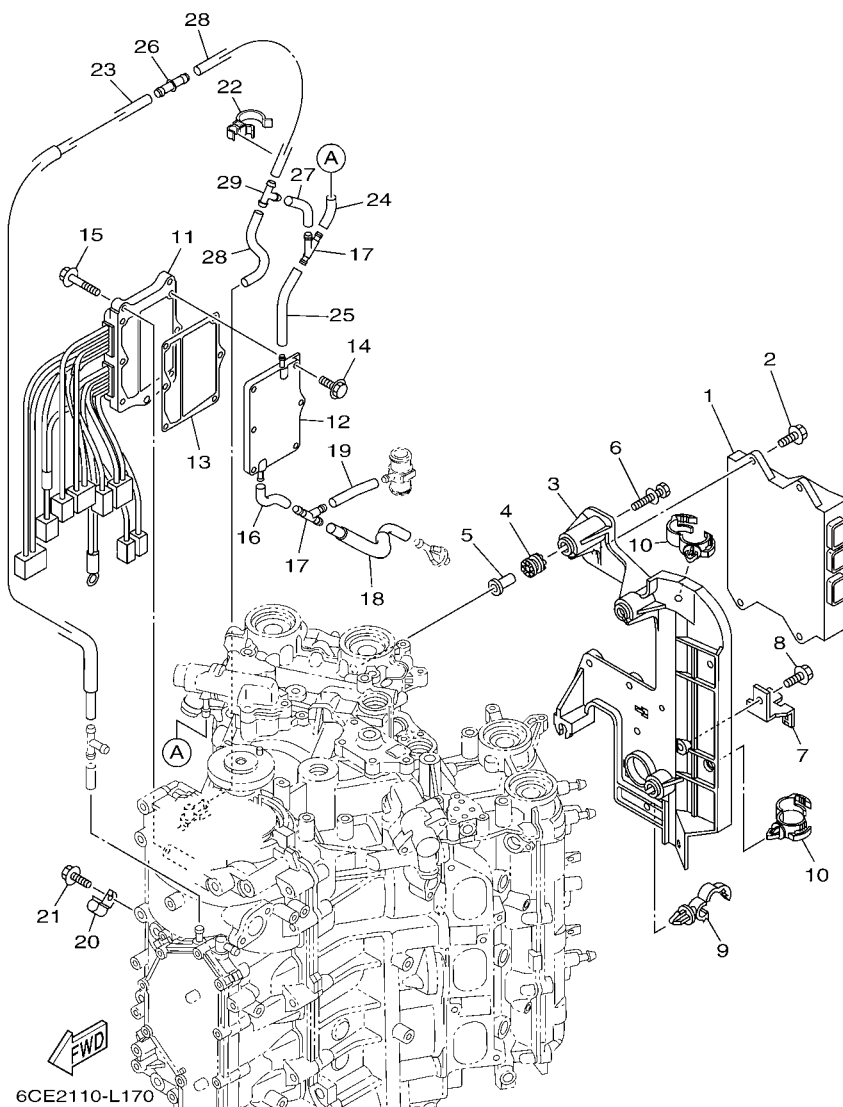


FIG. 17 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CG-8591A-00       | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL                | 1    | 1    |  |  |                   |
| 2        | 95895-06020        | BOLT, FLANGE<br>BOULON                                     | 4    | 4    |  |  |                   |
| 3        | 6CB-82316-01       | BRACKET, IGNITION COIL<br>SUPPORT, BOBINE D'ALLUMAGE       | 1    | 1    |  |  |                   |
| 4        | 64J-85516-00       | SPACER<br>ENTRETOISE                                       | 4    | 4    |  |  |                   |
| 5        | 69M-42758-01       | COLLAR<br>ENTRETOISE                                       | 4    | 4    |  |  |                   |
| 6        | 90119-06M56        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 4    | 4    |  |  |                   |
| 7        | 6BR-81845-00       | PLATE<br>PLAQUE                                            | 1    | 1    |  |  |                   |
| 8        | 95895-06012        | BOLT, FLANGE<br>BOULON                                     | 1    | 1    |  |  |                   |
| 9        | 90464-13249        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |                   |
| 10       | 90464-20181        | CLAMP<br>BRIDE                                             | 2    | 2    |  |  |                   |
| 11       | 6CE-81960-00       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT   | 1    | 1    |  |  |                   |
| 12       | 6CE-81972-00-9S    | COVER, RECTIFIER<br>COUVERCLE, REDRESSEUR                  | 1    | 1    |  |  |                   |
| 13       | 6CE-81975-00       | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR | 1    | 1    |  |  |                   |
| 14       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 6    | 6    |  |  |                   |
| 15       | 95895-06025        | BOLT, FLANGE<br>BOULON                                     | 3    | 3    |  |  |                   |
| 16       | 6CE-1248A-00       | PIPE 8<br>DURITE 8                                         | 1    | 1    |  |  |                   |
| 17       | 6CE-24377-00       | PIPE, JOINT 2<br>DURITE RACCORDEMENT 2                     | 2    | 2    |  |  |                   |
| 18       | 6CE-12483-00       | PIPE 3<br>DURITE 3                                         | 1    | 1    |  |  |                   |
| 19       | 90445-107A5        | HOSE (L30)<br>DURITE (L30)                                 | 1    | 1    |  |  |                   |
| 20       | 90462-06013        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |                   |
| 21       | 95023-06012        | BOLT<br>BOULON, A COLLERETTE                               | 1    | 1    |  |  |                   |
| 22       | 90464-26002        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |                   |
| 23       | 6CE-12481-10       | PIPE 1<br>DURITE 1                                         | 1    | 1    |  |  |                   |
| 24       | 6CE-14872-00       | PIPE 2<br>DURITE 2                                         | 1    | 1    |  |  |                   |
| 25       | 6CE-12485-00       | PIPE 5<br>DURITE 5                                         | 1    | 1    |  |  |                   |
| 26       | 6CE-24376-00       | PIPE, JOINT 1<br>DURITE 1, RACCORDEMENT                    | 1    | 1    |  |  |                   |
| 27       | 6CE-14872-00       | PIPE 2<br>DURITE 2                                         | 1    | 1    |  |  |                   |





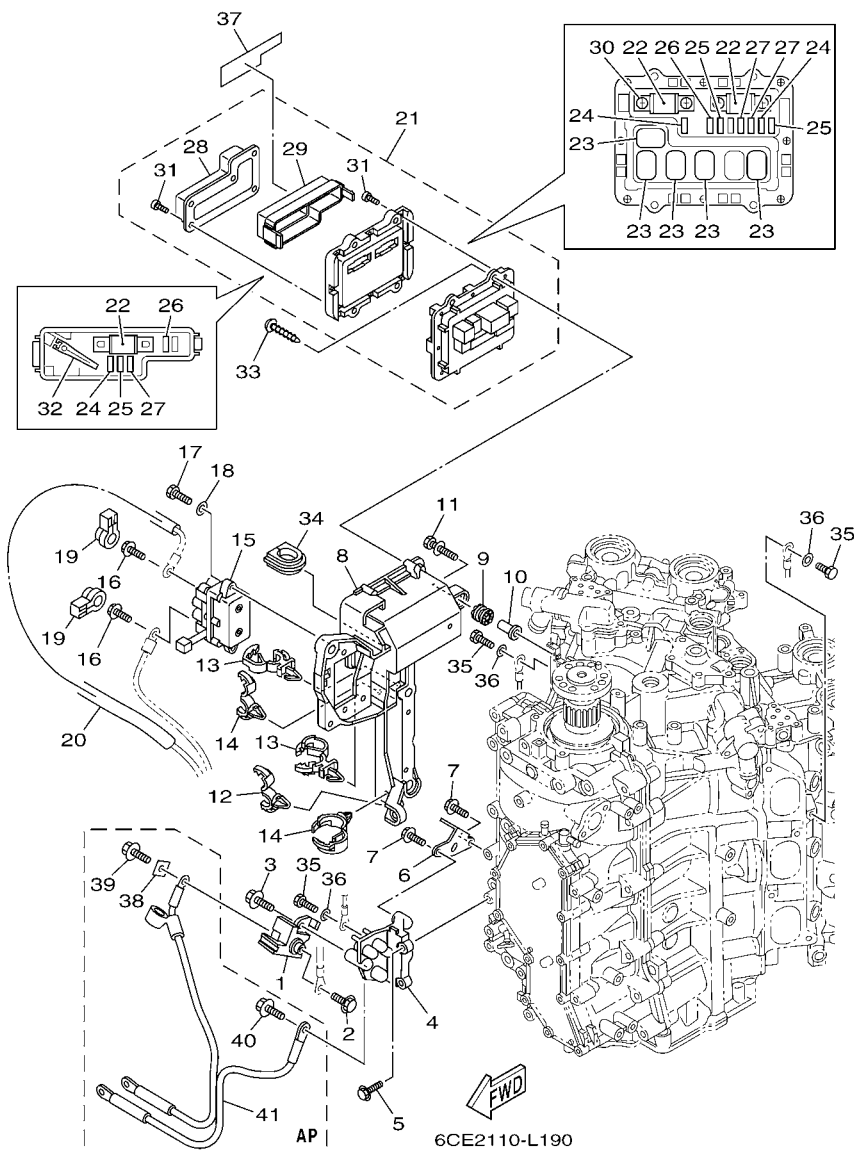


FIG. 19 ELECTRICAL 3

PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|------|------|--|--|-------------------|
| 1        | 6P2-81925-01       | TERMINAL BORNE                                | 1    | 1    |  |  |                   |
| 2        | 95895-08016        | BOLT, FLANGE BOULON                           | 1    | 1    |  |  |                   |
| 3        | 95814-08020        | BOLT, FLANGE BOULON, A COLLERETTE             | 1    | 1    |  |  |                   |
| 4        | 6CB-81929-00       | BRACKET, TERMINAL SUPPORT                     | 1    | 1    |  |  |                   |
| 5        | 95895-06020        | BOLT, FLANGE BOULON                           | 2    | 2    |  |  |                   |
| 6        | 6CE-82588-00       | PLATE PLAQUE                                  | 1    | 1    |  |  |                   |
| 7        | 95895-06016        | BOLT, FLANGE BOULON                           | 2    | 2    |  |  |                   |
| 8        | 6CB-81948-01       | BRACKET SUPPORT                               | 1    | 1    |  |  |                   |
| 9        | 64J-85516-00       | SPACER ENTRETOISE                             | 5    | 5    |  |  |                   |
| 10       | 69M-42758-01       | COLLAR ENTRETOISE                             | 5    | 5    |  |  |                   |
| 11       | 90119-06M56        | BOLT, WITH WASHER BOULON, AVEC RONDELLE       | 5    | 5    |  |  |                   |
| 12       | 90464-13249        | CLAMP BRIDE                                   | 1    | 1    |  |  |                   |
| 13       | 90464-12183        | CLAMP BRIDE                                   | 2    | 2    |  |  |                   |
| 14       | 90464-20181        | CLAMP BRIDE                                   | 2    | 2    |  |  |                   |
| 15       | 6AW-81950-00       | RELAY ASSY RELAIS COMPLET                     | 1    | 1    |  |  |                   |
| 16       | 97595-06610        | BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE | 2    | 2    |  |  |                   |
| 17       | 97013-06020        | BOLT BOULON                                   | 2    | 2    |  |  |                   |
| 18       | 92903-06600        | WASHER, PLATE RONDELLE, PLATE                 | 2    | 2    |  |  |                   |
| 19       | 6P2-8183X-00       | CAP, TERMINAL COUVERCLE, BORNE                | 2    | 2    |  |  |                   |
| 20       | 90446-15003        | HOSE (L100) DURITE (L100)                     | 1    | 1    |  |  |                   |
| 21       | 6CE-82170-00       | FUSE BOX ASSY BOITE A FUSIBLES                | 1    | 1    |  |  |                   |
| 22       | 6CE-82151-00       | .FUSE (100A) .FUSIBLE (100A)                  | 3    | 3    |  |  |                   |
| 23       | 68F-8195A-00       | .RELAY ASSY .RELAIS COMPLET                   | 5    | 5    |  |  |                   |
| 24       | 67F-82151-40       | .FUSE (10A) .FUSIBLE (10A)                    | 3    | 3    |  |  |                   |
| 25       | 67F-82151-50       | .FUSE (15A) .FUSIBLE (15A)                    | 3    | 3    |  |  |                   |
| 26       | 67F-82151-00       | .FUSE (20A) .FUSIBLE (20A)                    | 2    | 2    |  |  |                   |
| 27       | 67F-82151-10       | .FUSE (30A) .FUSIBLE (30A)                    | 3    | 3    |  |  |                   |



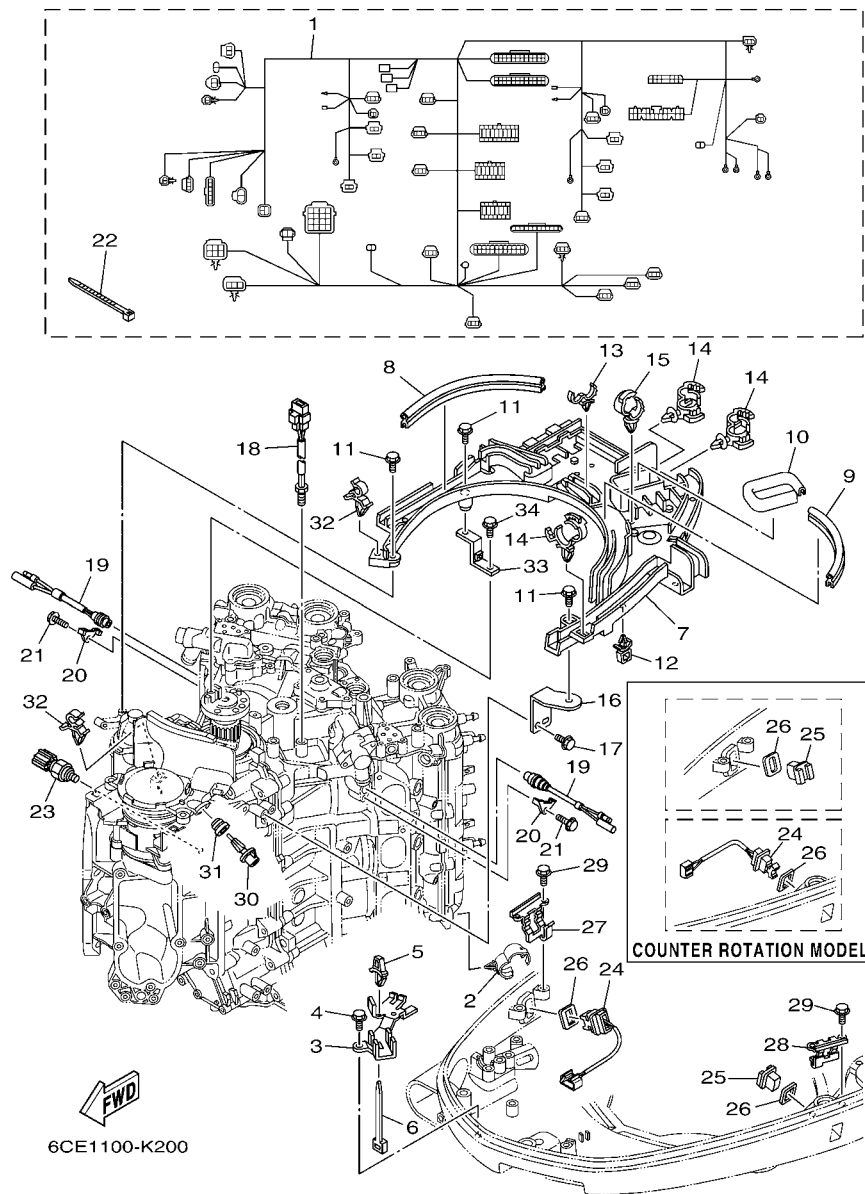


FIG. 20 ELECTRICAL 4

PARTIE ELECTRIQUE 4

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CE-82590-01       | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET            | 1    | 1    |  |  |                   |
| 2        | 90464-20181        | CLAMP<br>BRIDE                                           | 4    | 4    |  |  |                   |
| 3        | 6CB-82594-00       | CLAMP<br>BRIDE                                           | 1    | 1    |  |  |                   |
| 4        | 95895-06012        | BOLT, FLANGE<br>BOULON                                   | 2    | 2    |  |  |                   |
| 5        | 90464-06001        | CLAMP<br>BRIDE                                           | 1    | 1    |  |  |                   |
| 6        | 90465-13M24        | CLAMP<br>BRIDE                                           | 1    | 1    |  |  |                   |
| 7        | 6CB-82589-00       | PROTECTOR, WIRE HARNESS<br>PROTECTEUR, FAISCEAU DE FILS  | 1    | 1    |  |  |                   |
| 8        | 6BG-42617-00       | DAMPER, FORM<br>BOURRELET, CAOUTCHOUC                    | 1    | 1    |  |  |                   |
| 9        | 6CB-42617-00       | DAMPER, FORM<br>BOURRELET, CAOUTCHOUC                    | 1    | 1    |  |  |                   |
| 10       | 6CB-42629-00       | SEAL<br>JOINT                                            | 1    | 1    |  |  |                   |
| 11       | 95895-06020        | BOLT, FLANGE<br>BOULON                                   | 5    | 5    |  |  |                   |
| 12       | 90464-11121        | CLAMP<br>BRIDE                                           | 1    | 1    |  |  |                   |
| 13       | 90464-18246        | CLAMP<br>BRIDE                                           | 1    | 1    |  |  |                   |
| 14       | 90464-12183        | CLAMP<br>BRIDE                                           | 4    | 4    |  |  |                   |
| 15       | 90464-20181        | CLAMP<br>BRIDE                                           | 2    | 2    |  |  |                   |
| 16       | 6CB-82388-00       | PLATE<br>PLAQUETTE                                       | 1    | 1    |  |  |                   |
| 17       | 95895-06016        | BOLT, FLANGE<br>BOULON                                   | 2    | 2    |  |  |                   |
| 18       | 6CB-85790-00       | THERMOSENSOR ASSY<br>SENSITOMETRE                        | 1    | 1    |  |  |                   |
| 19       | 6P2-82560-01       | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET             | 2    | 2    |  |  |                   |
| 20       | 6E9-82588-00       | PLATE<br>PLAQUE                                          | 2    | 2    |  |  |                   |
| 21       | 95895-06012        | BOLT, FLANGE<br>BOULON                                   | 2    | 2    |  |  |                   |
| 22       | 90465-14M66        | CLAMP<br>BRIDE                                           | 1    | 1    |  |  |                   |
| 23       | 6AW-83651-00       | SENDER, OIL PRESSURE<br>RACCORD, PRESSION D'HUILE        | 1    | 1    |  |  |                   |
| 24       | 6BR-82563-00       | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR | 1    | 1    |  |  |                   |
| 25       | 69J-42723-01       | COVER, BOTTOM<br>COUVERCLE                               | 1    | 1    |  |  |                   |
| 26       | 69J-82587-00       | GASKET<br>JOINT                                          | 2    | 2    |  |  |                   |
| 27       | 63P-83614-01       | BRACKET<br>SUPPORT                                       | 1    | 1    |  |  |                   |



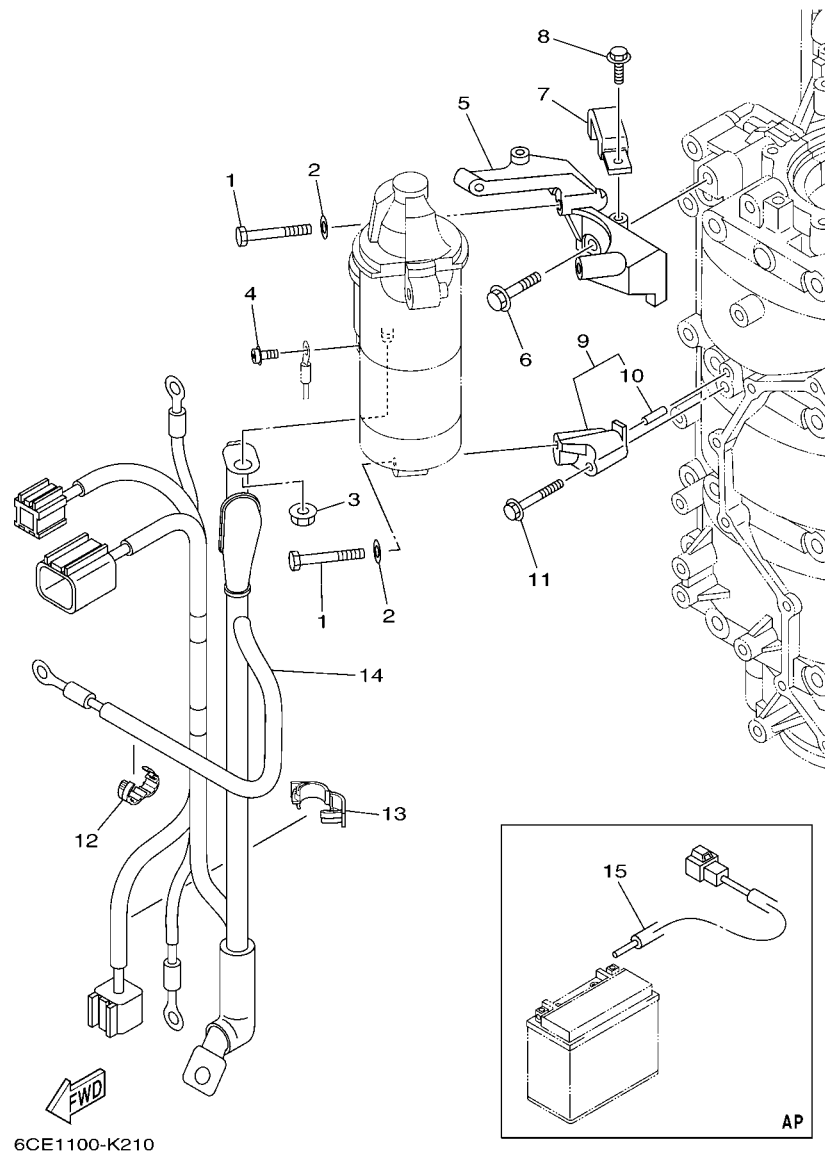


FIG. 21 ELECTRICAL 5

## PARTIE ELECTRIQUE 5

[illegible]

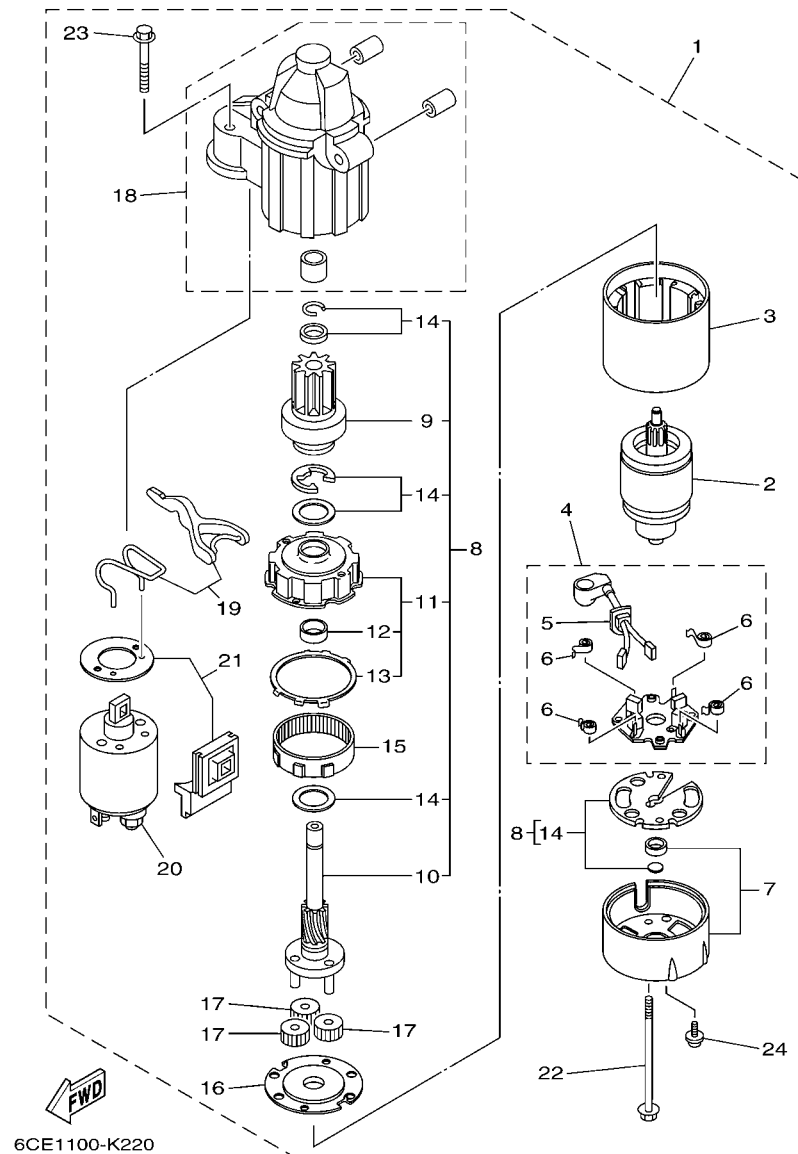
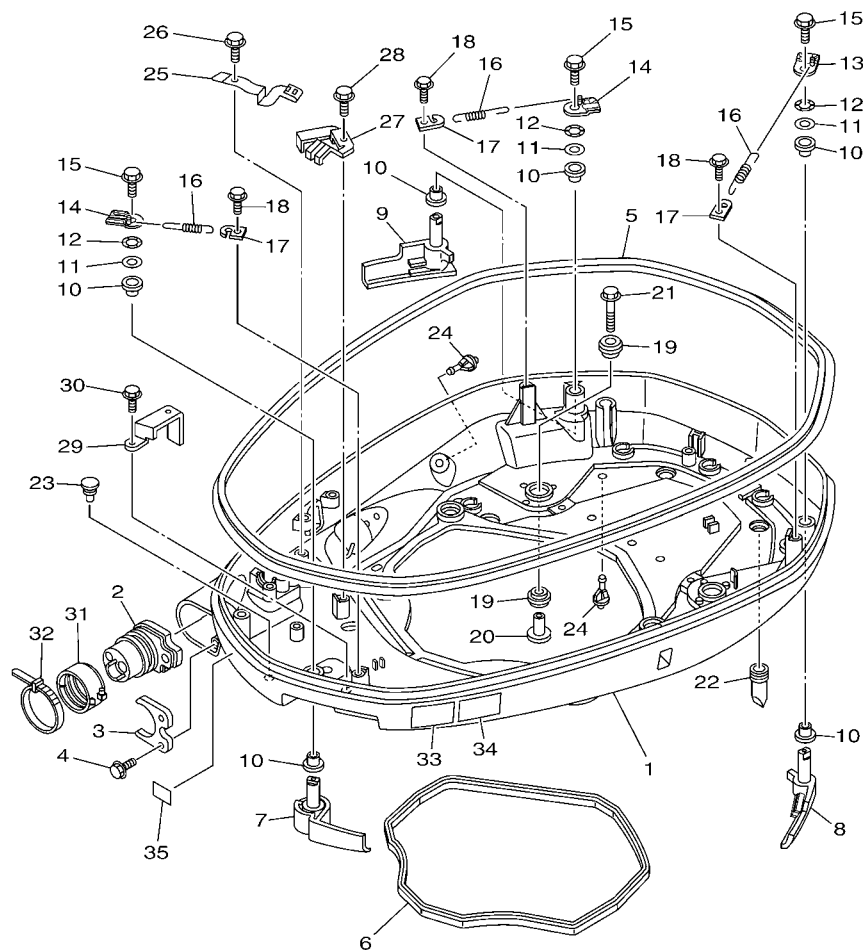


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CE-81800-00       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    | 1    |  |  |                   |
| 2        | 6CE-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1    | 1    |  |  |                   |
| 3        | 6CE-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1    | 1    |  |  |                   |
| 4        | 6CE-81840-00       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    | 1    |  |  |                   |
| 5        | 6CE-81801-00       | .BRUSH SET<br>.CHARBON                                      | 1    | 1    |  |  |                   |
| 6        | 67F-81813-00       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    | 4    |  |  |                   |
| 7        | 6CE-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    | 1    |  |  |                   |
| 8        | 6CE-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    | 1    |  |  |                   |
| 9        | 6CB-81832-00       | .CLUTCH, OVER RUN<br>.EMBRAYAGE, ROUE LIBRE                 | 1    | 1    |  |  |                   |
| 10       | 6CB-81836-00       | .SHAFT, PINION<br>.AXE, PIGNON                              | 1    | 1    |  |  |                   |
| 11       | 6CE-81821-00       | .BRACKET, CENTER 1<br>.SUPPORT, CENTRE 1                    | 1    | 1    |  |  |                   |
| 12       | 67F-81841-00       | .BEARING<br>.ROULEMENT                                      | 1    | 1    |  |  |                   |
| 13       | 67F-8183R-00       | .GASKET<br>.JOINT                                           | 1    | 1    |  |  |                   |
| 14       | 6CB-81809-00       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    | 1    |  |  |                   |
| 15       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1    | 1    |  |  |                   |
| 16       | 6CE-81830-00       | .BRACKET, CENTER 2<br>.SUPPORT, CENTRE 2                    | 1    | 1    |  |  |                   |
| 17       | 60V-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3    | 3    |  |  |                   |
| 18       | 6CE-81842-00       | .COVER<br>.COUVERCLE                                        | 1    | 1    |  |  |                   |
| 19       | 6CE-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1    | 1    |  |  |                   |
| 20       | 6C5-81941-00       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1    | 1    |  |  |                   |
| 21       | 6CE-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1    | 1    |  |  |                   |
| 22       | 6CB-81826-00       | .BOLT<br>.BOULON                                            | 2    | 2    |  |  |                   |
| 23       | 69J-81828-00       | .SCREW 2<br>.VIS 2                                          | 2    | 2    |  |  |                   |
| 24       | 67F-81846-00       | .SCREW<br>.VIS                                              | 2    | 2    |  |  |                   |



  
6CE2100-L230

FIG. 23 BOTTOM COWLING 1

CAPOT INFERIEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CB-42711-01-8D    | COWLING, BOTTOM 1<br>CUVETTE 1             | 1    | 1    |  |  |                   |
| 2        | 6CE-42725-01       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |                   |
| 3        | 6CB-42761-00       | STOPPER<br>PLAQUETTE                       | 1    | 1    |  |  |                   |
| 4        | 95895-06014        | BOLT, FLANGE<br>BOULON                     | 2    | 2    |  |  |                   |
| 5        | 6CB-42615-00       | SEAL<br>JOINT                              | 1    | 1    |  |  |                   |
| 6        | 6CB-42716-00       | RUBBER, SEAL 1<br>JOINT EN CAOUTCHOUC 1    | 1    | 1    |  |  |                   |
| 7        | 6CB-42815-01-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                   |
| 8        | 6CB-42816-01-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                   |
| 9        | 6CB-42817-01-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                   |
| 10       | 90386-15M73        | BUSH<br>DOUILLE                            | 6    | 6    |  |  |                   |
| 11       | 90201-156J2        | WASHER, PLATE<br>RONDELLE, PLATE           | 3    | 3    |  |  |                   |
| 12       | 90206-15M18        | WASHER, WAVE<br>RONDELLE, ONDULEE          | 3    | 3    |  |  |                   |
| 13       | 6CB-42818-00       | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |                   |
| 14       | 6CB-42819-00       | LEVER, CLAMP<br>LEVIER, PRESSE             | 2    | 2    |  |  |                   |
| 15       | 95880-08012        | BOLT, FLANGE<br>BOULON, A COLLERETTE       | 3    | 3    |  |  |                   |
| 16       | 90506-22001        | SPRING, TENSION<br>RESSORT, TENSION        | 3    | 3    |  |  |                   |
| 17       | 66T-43144-00       | HOOK, SPRING<br>CROCHET                    | 3    | 3    |  |  |                   |
| 18       | 95895-06012        | BOLT, FLANGE<br>BOULON                     | 3    | 3    |  |  |                   |
| 19       | 90480-22M81        | GROMMET<br>PASSE-FIL                       | 12   | 12   |  |  |                   |
| 20       | 90387-08M37        | COLLAR<br>COLLERETTE                       | 6    | 6    |  |  |                   |
| 21       | 90119-08M22        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 6    | 6    |  |  |                   |
| 22       | 6D0-42717-00       | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 2    | 2    |  |  |                   |
| 23       | 6H4-42748-00       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |                   |
| 24       | 6P2-44391-00       | NIPPLE, HOSE<br>RACCORD D'ESSENCE          | 2    | 2    |  |  |                   |
| 25       | 6CB-42743-00       | BRACKET<br>SUPPORT                         | 1    | 1    |  |  |                   |
| 26       | 95895-06012        | BOLT, FLANGE<br>BOULON                     | 1    | 1    |  |  |                   |
| 27       | 6CB-42766-00       | BRACKET 2<br>SUPPORT 2                     | 1    | 1    |  |  |                   |



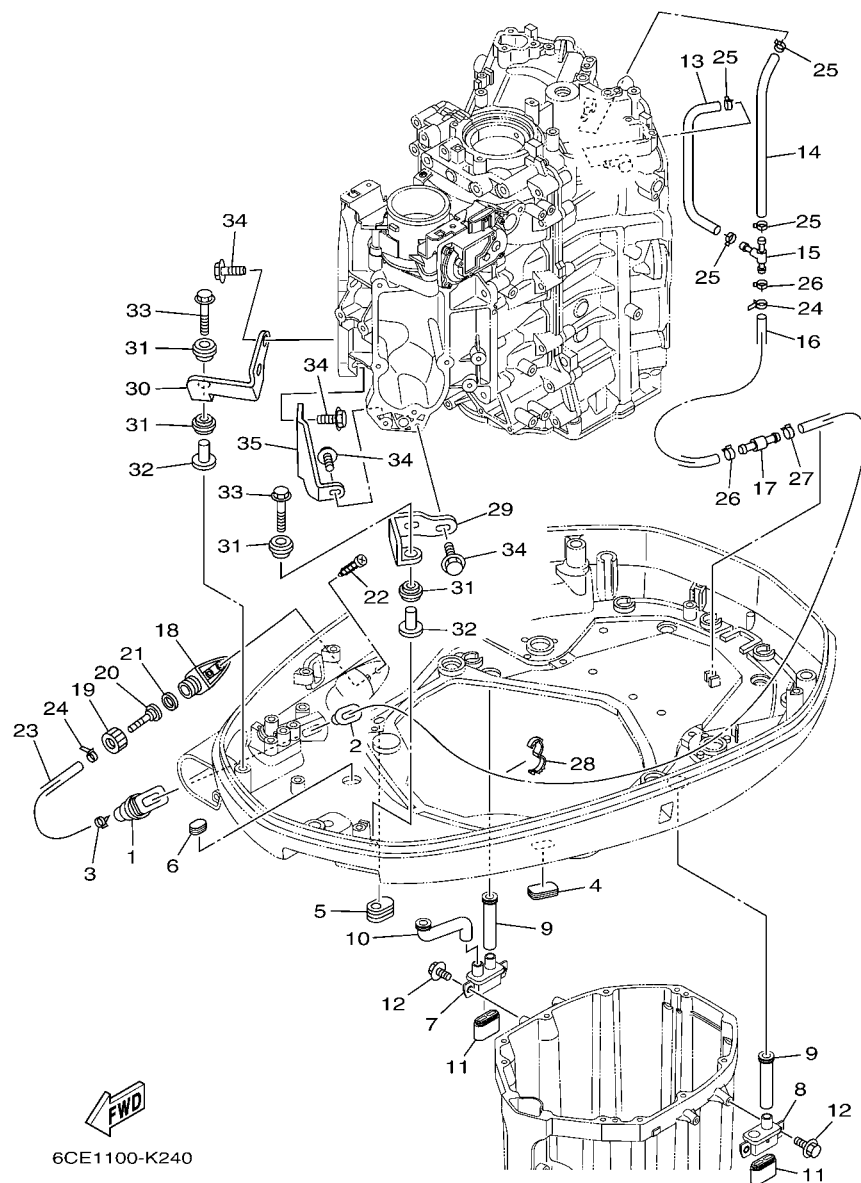
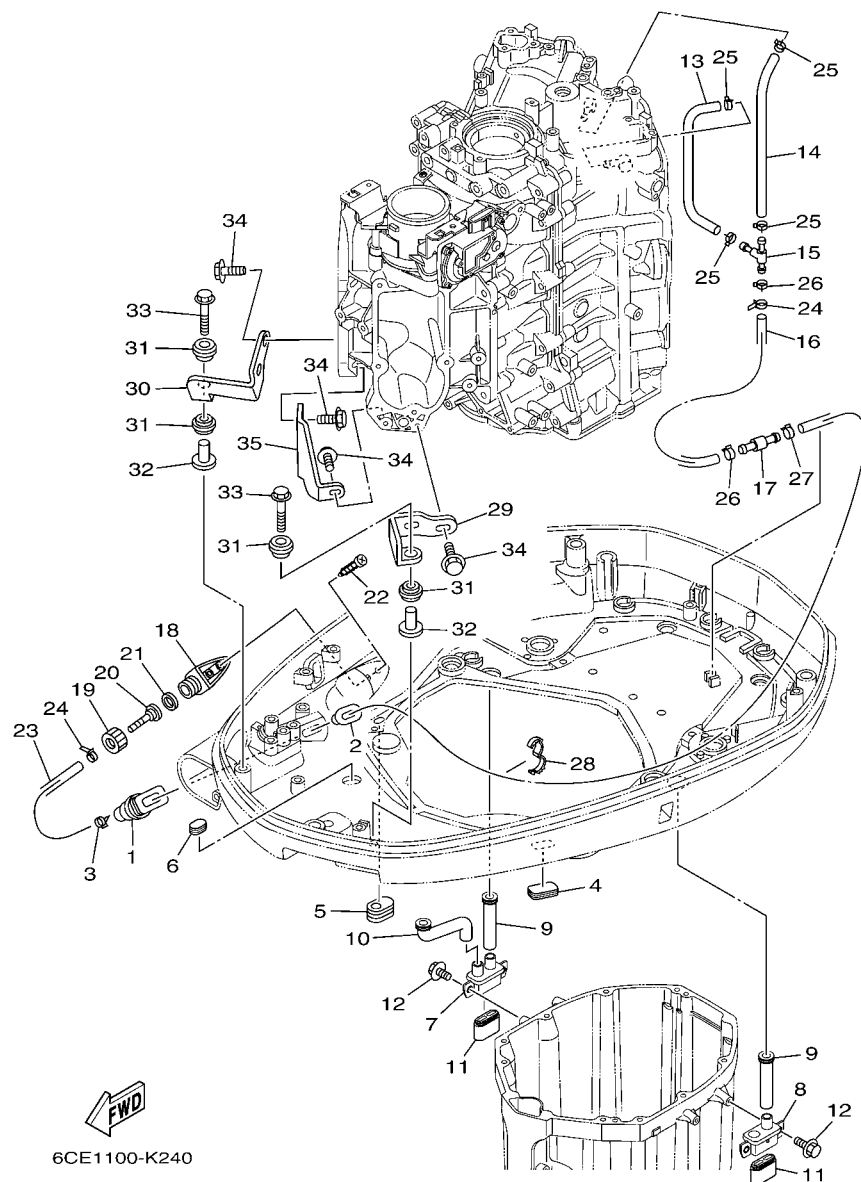


FIG. 24 BOTTOM COWLING 2

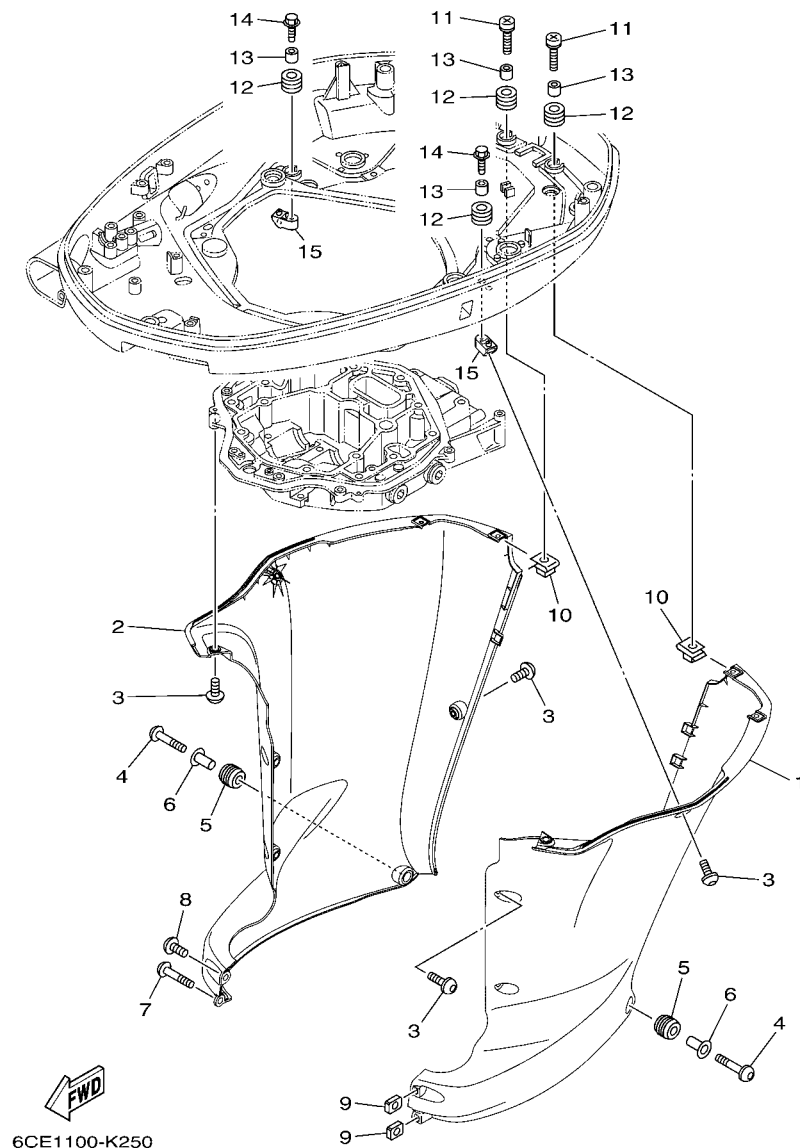
CAPOT INFERIEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION              | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------|------|------|--|--|-------------------|
| 1        | 6H1-42726-21       | GROMMET PASSE-FIL                    | 1    | 1    |  |  |                   |
| 2        | 6BG-42384-00       | SEAL, CAP JOINT, CAPUCHON            | 1    | 1    |  |  |                   |
| 3        | 90465-11M10        | CLAMP BRIDE                          | 2    | 2    |  |  |                   |
| 4        | 6H4-42726-00       | GROMMET PASSE-FIL                    | 1    | 1    |  |  |                   |
| 5        | 61A-42727-00       | GROMMET PASSE-FIL                    | 1    | 1    |  |  |                   |
| 6        | 64G-42727-00       | GROMMET PASSE-FIL                    | 1    | 1    |  |  |                   |
| 7        | 6CE-42733-00       | BOX, DRAIN BOITIER, VIDANGE          | 1    | 1    |  |  |                   |
| 8        | 6CE-42734-00       | BOX, DRAIN 2 BOITIER, VIDANGE 2      | 1    | 1    |  |  |                   |
| 9        | 6CE-42786-00       | HOSE, DRAIN 1 DURITE, VIDANGE 1      | 2    | 2    |  |  |                   |
| 10       | 6CE-42787-00       | HOSE, DRAIN 2 DURITE, VIDANGE 2      | 1    | 1    |  |  |                   |
| 11       | 69J-42717-00       | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2 | 2    | 2    |  |  |                   |
| 12       | 95895-06016        | BOLT, FLANGE BOULON                  | 4    | 4    |  |  |                   |
| 13       | 6CB-24315-00       | PIPE 5 DURITE 5                      | 1    | 1    |  |  |                   |
| 14       | 90445-14021        | HOSE (L185) DURITE (L185)            | 1    | 1    |  |  |                   |
| 15       | 6AW-42169-00       | JOINT AXE                            | 1    | 1    |  |  |                   |
| 16       | 90445-16015        | HOSE (L300) DURITE (L300)            | 1    | 1    |  |  |                   |
| 17       | 6AW-42785-00       | PIPE DURITE                          | 1    | 1    |  |  |                   |
| 18       | 6AW-12572-00       | ADAPTER ADAPTATEUR                   | 1    | 1    |  |  |                   |
| 19       | 6R3-12581-00       | JOINT, HOSE 1 JOINT DE TUYAU         | 1    | 1    |  |  |                   |
| 20       | 6AW-12582-00       | JOINT, HOSE 2 RACCORD DE TUYAU 1     | 1    | 1    |  |  |                   |
| 21       | 6R3-12583-00       | GASKET, HOSE JOINT JOINT             | 1    | 1    |  |  |                   |
| 22       | 97780-60520        | SCREW, TAPPING VIS, TETE BOMBEE      | 2    | 2    |  |  |                   |
| 23       | 90445-14019        | HOSE (L1460) DURITE (L1460)          | 1    | 1    |  |  |                   |
| 24       | 90465-11M10        | CLAMP BRIDE                          | 2    | 2    |  |  |                   |
| 25       | 90467-130A5        | CLIP JONC                            | 4    | 4    |  |  |                   |
| 26       | 90467-140A8        | CLIP JONC                            | 2    | 2    |  |  |                   |
| 27       | 90467-140A9        | CLIP JONC                            | 1    | 1    |  |  |                   |



**FIG. 24 BOTTOM COWLING 2**

[illegible]



**FIG. 25 BOTTOM COWLING 3**

[illegible]

# PARTS NEWS



News No. PE0-OM-110043(1/2)

Date: November 21, 2011

Signature: S. Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

|                                                                                                                                                                |                                                                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|
| Model                                                                                                                                                          | F(L)300B (6CE2/6CF2) / F(L)250D (6CG2/6CH2) / F(L)225F (6CL2/6CM2) |
| Subject                                                                                                                                                        | PARTS CATALOGUE CORRECTIONS                                        |
| CATALOGUE NO.                                                                                                                                                  | See the "List of Models and CATALOGUE No's below."                 |
| Time of YPEC Revision Text, Illustration --> Dec./20/2011 PDF Replace --> Dec./20/2011<br>(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue) |                                                                    |

## Applicable Engine Serial No.

| MODEL NAME      | MODEL CODE | Applicable<br>Engine Serial No. |
|-----------------|------------|---------------------------------|
| F300CA, F300B   | 6CE2       | 6CE:1004332-                    |
| LF300CA, FL300B | 6CF2       | 6CF:1001743-                    |
| F250CA, F250D   | 6CG2       | 6CG:1002401-                    |
| LF250CA, FL250D | 6CH2       | 6CH:1000701-                    |
| F225CA, F225F   | 6CL2       | 6CL:1001179-                    |
| LF225CA, FL225F | 6CM2       | 6CM:1000200-                    |

\*1: Interchangeability

|   |                                            |   |           |
|---|--------------------------------------------|---|-----------|
| A | Old Parts                                  | → | Old Parts |
|   | New Parts                                  | → | New Parts |
| B | Old Parts                                  | → | Old Parts |
|   | New Parts                                  | → | New Parts |
| C | Old Parts                                  | → | Old Parts |
|   | New Parts                                  | → | New Parts |
|   | These parts are interchangeable with a set |   |           |

## FIG.25 BOTTOM COWLING 3

### 1. LIST CORRECTION

| Fig. No. | Ref. No. | OLD P/No.       | NEW P/No.       | PART NAME | Q'TY | *Interchangeability |                       |
|----------|----------|-----------------|-----------------|-----------|------|---------------------|-----------------------|
|          |          |                 |                 |           |      |                     | REMARKS               |
| 25       | 1        | 6CE-42741-00-8D | 6CE-42741-01-8D | APRON     | 1    | ○                   | *Part number revision |
|          | 2        | 6CE-42771-00-8D | 6CE-42771-01-8D | APRON     | 1    |                     |                       |

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Technical Publication Dept.



# PARTS NEWS



News No. PE0-OM-110043(2/2)

Date: November 21, 2011

Signature: S. Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

|                                                                                                                                                                |                                                                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|
| Model                                                                                                                                                          | F(L)300B (6CE2/6CF2) / F(L)250D (6CG2/6CH2) / F(L)225F (6CL2/6CM2) |
| Subject                                                                                                                                                        | PARTS CATALOGUE CORRECTIONS                                        |
| CATALOGUE NO.                                                                                                                                                  | See the "List of Models and CATALOGUE No's below."                 |
| Time of YPEC Revision Text, Illustration --> Dec./20/2011 PDF Replace --> Dec./20/2011<br>(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue) |                                                                    |

## 2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

| MODEL NAME        | MODEL CODE | MODEL YEAR | CATALOGUE NO. |
|-------------------|------------|------------|---------------|
| F300CA, F300BET   | 6CE2       | 2012       | 1L6CE-100E1   |
| LF300CA, FL300BET | 6CF2       |            |               |
| F300CA            | 6CE2       | 2012       | 1L6CE-110E1   |
| LF300CA           | 6CF2       | 2012       | 1L6CF-110E1   |
| F300BET           | 6CE2       | 2012       | 1L6CE-200S1   |
| FL300BET          | 6CF2       |            |               |
| F300BET           | 6CE2       | 2012       | 1L6CE-300F1   |
| FL300BET          | 6CF2       |            |               |
| F250CA, F250DET   | 6CG2       | 2012       | 1L6CG-100E1   |
| LF250CA, FL250DET | 6CH2       |            |               |
| F250CA            | 6CG2       | 2012       | 1L6CG-110E1   |
| LF250CA           | 6CH2       | 2012       | 1L6CH-110E1   |
| F250DET           | 6CG2       | 2012       | 1L6CG-200S1   |
| FL250DET          | 6CH2       |            |               |
| F250DET           | 6CG2       | 2012       | 1L6CG-300F1   |
| FL250DET          | 6CH2       |            |               |
| F225CA, F225FET   | 6CL2       | 2012       | 1L6CL-100E1   |
| LF225CA, FL225FET | 6CM2       |            |               |
| F225CA            | 6CL2       | 2012       | 1L6CL-110E1   |
| LF225CA           | 6CM2       | 2012       | 1L6CM-110E1   |
| F225FET           | 6CL2       | 2012       | 1L6CL-200S1   |
| FL225FET          | 6CM2       |            |               |
| F225FET           | 6CL2       | 2012       | 1L6CL-300F1   |
| FL225FET          | 6CM2       |            |               |
| F225FET           | 6CL2       | 2012       | 1L6CL-370E1   |
| F250DET           | 6CG2       |            |               |
| FL225FET          | 6CM2       |            |               |
| FL250DET          | 6CH2       |            |               |

Thank you very much for your cooperation.

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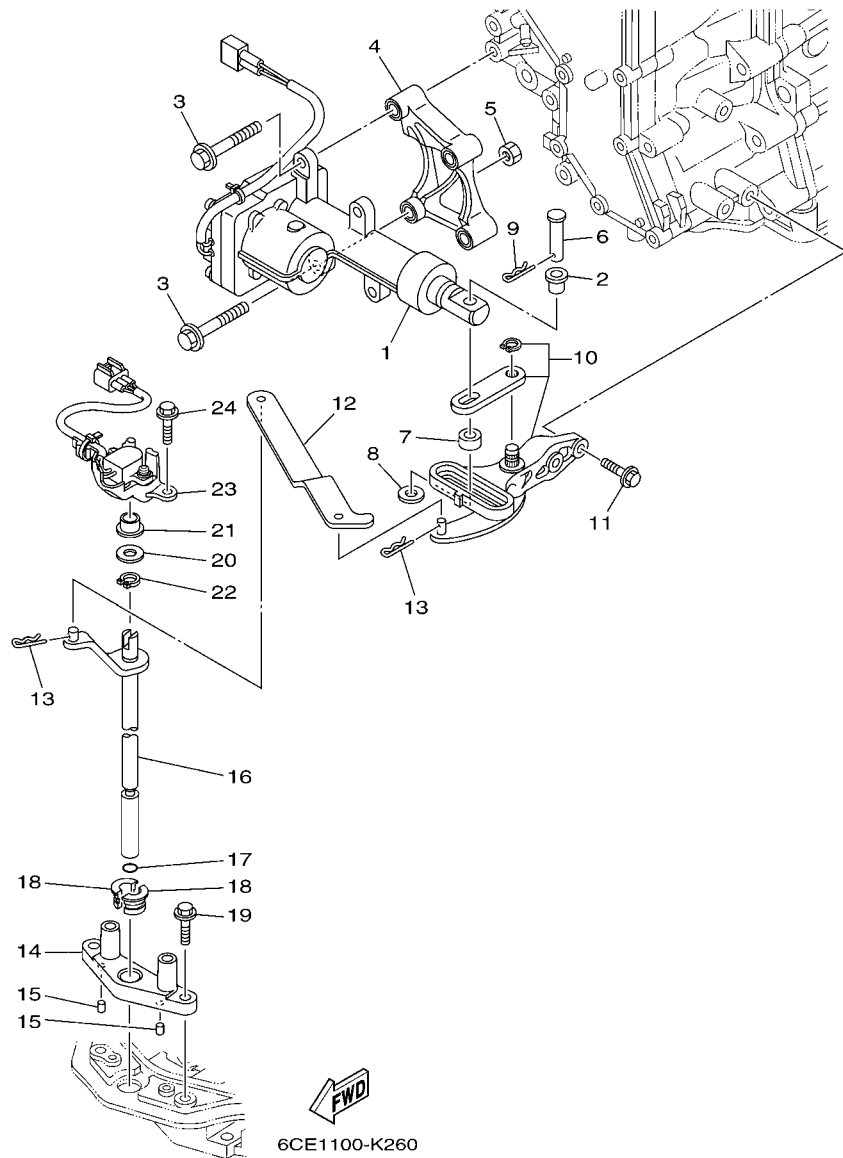


FIG. 26 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES                |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|----------------------------------|
| 1        | 6CE-4820A-01       | ACTUATOR UNIT<br>ACTUATOR UNIT                          | 1    | 1    |  |  |                                  |
| 2        | 90386-08008        | BUSH<br>DOUILLE                                         | 1    | 1    |  |  |                                  |
| 3        | 97575-08555        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 4    | 4    |  |  |                                  |
| 4        | 6CE-44142-10       | JOINT<br>AXE                                            | 1    | 1    |  |  |                                  |
| 5        | 95380-08600        | NUT<br>ECROU                                            | 1    | 1    |  |  |                                  |
| 6        | 6CE-42195-00       | PIN, JOINT 1<br>GOUPILLE                                | 1    | 1    |  |  |                                  |
| 7        | 6CE-44122-00       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1    | 1    |  |  |                                  |
| 8        | 90201-08M09        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    | 1    |  |  |                                  |
| 9        | 90468-18008        | CLIP<br>JONC                                            | 1    | 1    |  |  |                                  |
| 10       | 6CE-44100-00       | SHIFT LINK ASSY<br>MAILLON DE SELECTEUR                 | 1    | 1    |  |  |                                  |
| 11       | 97575-06525        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 2    | 2    |  |  |                                  |
| 12       | 6CE-44121-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION            | 1    | 1    |  |  |                                  |
| 13       | 90468-18008        | CLIP<br>JONC                                            | 2    | 2    |  |  |                                  |
| 14       | 6CE-44118-00-94    | BRACKET<br>SUPPORT                                      | 1    | 1    |  |  |                                  |
| 15       | 93604-07M13        | PIN, DOWEL<br>CLAVETTE                                  | 2    | 2    |  |  |                                  |
| 16       | 6CE-44120-00       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    | 1    |  |  | X(25.3")                         |
|          | 6CE-44120-10       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    | 1    |  |  | X(25.3")<br>U(30.3")<br>U(30.3") |
| 17       | 93210-09165        | O-RING<br>JOINT TORIQUE                                 | 1    | 1    |  |  |                                  |
| 18       | 90386-11001        | BUSH<br>DOUILLE                                         | 2    | 2    |  |  |                                  |
| 19       | 95875-06025        | BOLT, FLANGE<br>BOULON, A COLLERETTE                    | 2    | 2    |  |  |                                  |
| 20       | 90201-11008        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    | 1    |  |  |                                  |
| 21       | 90386-10001        | BUSH<br>DOUILLE                                         | 1    | 1    |  |  |                                  |
| 22       | 93410-10082        | CIRCLIP<br>CLIPS                                        | 1    | 1    |  |  |                                  |
| 23       | 6CE-68303-00       | SENSOR ASSY<br>SONDE (ENS.)                             | 1    | 1    |  |  |                                  |
| 24       | 95875-06025        | BOLT, FLANGE<br>BOULON, A COLLERETTE                    | 2    | 2    |  |  |                                  |

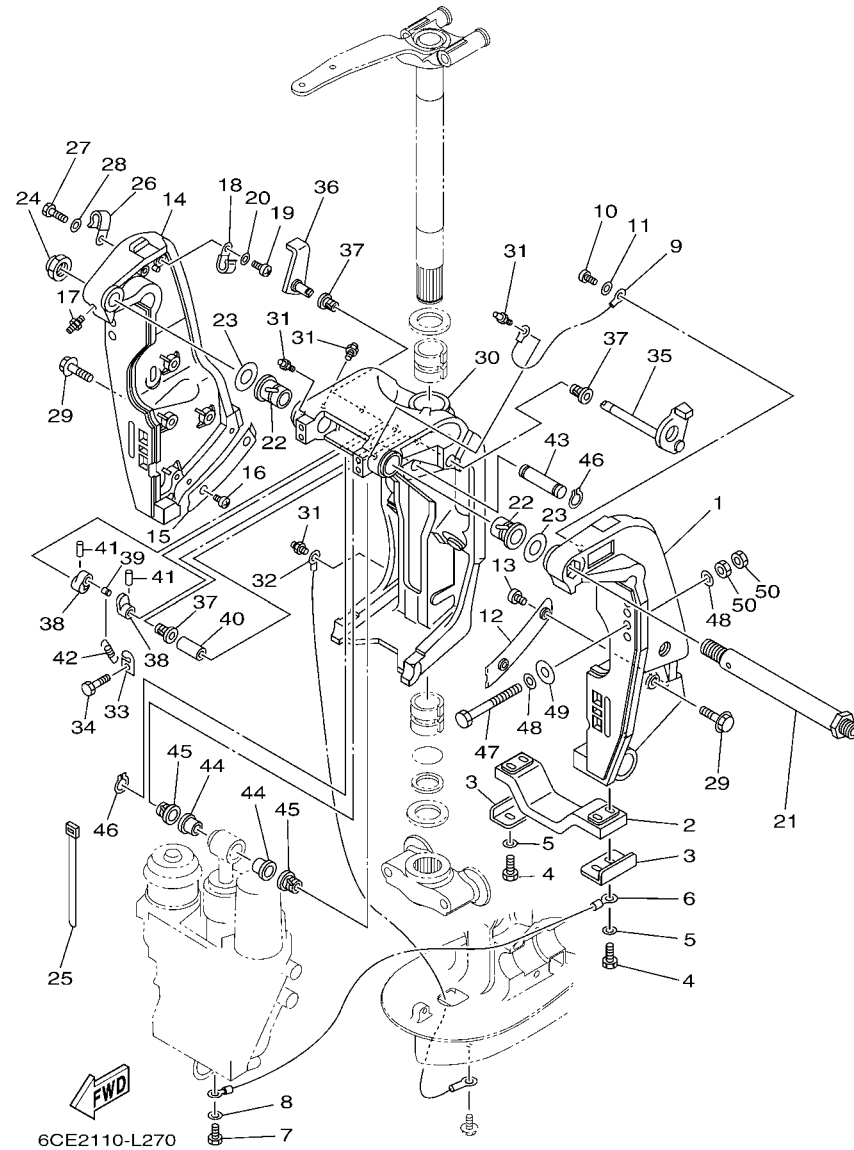


FIG. 27 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------|------|------|--|--|-------------------|
| 1        | 69J-43111-01-8D    | BRACKET, CLAMP 1 PRESSE 1              | 1    | 1    |  |  |                   |
| 2        | 6G5-45251-02       | ANODE ANODE                            | 1    | 1    |  |  |                   |
| 3        | 6G5-44526-00       | PLATE PLAQUE                           | 2    | 2    |  |  |                   |
| 4        | 97095-06025        | BOLT BOULON                            | 4    | 4    |  |  |                   |
| 5        | 92995-06600        | WASHER RONDELLE                        | 4    | 4    |  |  |                   |
| 6        | 6H1-82148-00       | WIRE, LEAD 4 FIL 4                     | 1    | 1    |  |  |                   |
| 7        | 97095-06010        | BOLT BOULON                            | 1    | 1    |  |  |                   |
| 8        | 92995-06600        | WASHER RONDELLE                        | 1    | 1    |  |  |                   |
| 9        | 6E5-82148-00       | WIRE, LEAD 4 FIL 4                     | 1    | 1    |  |  |                   |
| 10       | 97885-06012        | SCREW, PAN HEAD VIS, A ENCOCHE         | 1    | 1    |  |  |                   |
| 11       | 92995-06600        | WASHER RONDELLE                        | 1    | 1    |  |  |                   |
| 12       | 61A-43132-00       | WASHER, FRICTION RONDELLE, FRICTION    | 1    | 1    |  |  |                   |
| 13       | 97885-06010        | SCREW, PAN HEAD VIS, A ENCOCHE         | 2    | 2    |  |  |                   |
| 14       | 69J-43112-01-8D    | BRACKET, CLAMP 2 PRESSE 2              | 1    | 1    |  |  |                   |
| 15       | 61A-43133-00       | WASHER, FRICTION RONDELLE              | 1    | 1    |  |  |                   |
| 16       | 97885-06010        | SCREW, PAN HEAD VIS, A ENCOCHE         | 2    | 2    |  |  |                   |
| 17       | 93700-06M03        | NIPPLE, GREASE PION                    | 1    | 1    |  |  |                   |
| 18       | 90465-08M83        | CLAMP BRIDE                            | 1    | 1    |  |  |                   |
| 19       | 97885-06012        | SCREW, PAN HEAD VIS, A ENCOCHE         | 1    | 1    |  |  |                   |
| 20       | 92995-06600        | WASHER RONDELLE                        | 1    | 1    |  |  |                   |
| 21       | 6R3-43131-00       | BOLT, CLAMP BRACKET BOULON, PRESSE     | 1    | 1    |  |  |                   |
| 22       | 90386-25M31        | BUSH DOUILLE                           | 2    | 2    |  |  |                   |
| 23       | 90201-26M59        | WASHER, PLATE RONDELLE, PLATE          | 2    | 2    |  |  |                   |
| 24       | 90185-22M11        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT | 1    | 1    |  |  |                   |
| 25       | 90465-11M10        | CLAMP BRIDE                            | 4    | 4    |  |  |                   |
| 26       | 90465-08M83        | CLAMP BRIDE                            | 1    | 1    |  |  |                   |
| 27       | 97095-06014        | BOLT BOULON                            | 1    | 1    |  |  |                   |

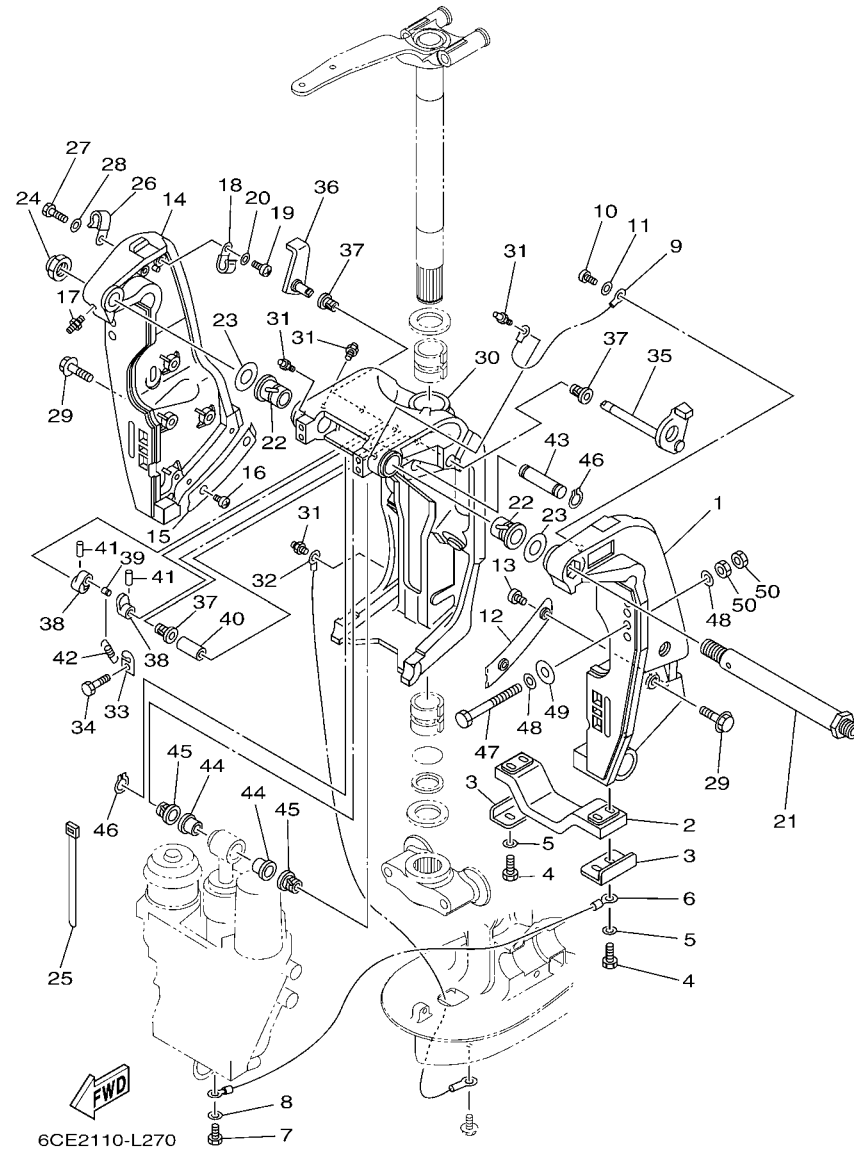


FIG. 27 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES                |
|----------|--------------------|------------------------------------------------------|------|------|--|--|----------------------------------|
| 28       | 92995-06600        | WASHER<br>RONDELLE                                   | 1    | 1    |  |  |                                  |
| 29       | 90119-10024        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 8    | 8    |  |  |                                  |
| 30       | 61A-43311-21-8D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1                | 1    | 1    |  |  |                                  |
| 31       | 93700-06M03        | NIPPLE, GREASE<br>PION                               | 5    | 5    |  |  |                                  |
| 32       | 69J-82147-00       | WIRE, LEAD 5<br>FIL 5                                | 1    | 1    |  |  |                                  |
| 33       | 6G5-43144-00       | HOOK, SPRING<br>CROCHET                              | 1    | 1    |  |  |                                  |
| 34       | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                                  |
| 35       | 61A-43181-01       | LEVER, TILT STOP 1<br>LEVIER VERROUILLAGE RELEVAGE 1 | 1    | 1    |  |  |                                  |
| 36       | 6G5-43185-02       | LEVER, TILT STOP 2<br>LEVIER VERROUILLAGE RELEVAGE 2 | 1    | 1    |  |  |                                  |
| 37       | 90386-10M16        | BUSH<br>DOUILLE                                      | 3    | 3    |  |  |                                  |
| 38       | 6G5-43148-00       | COLLAR, DISTANCE<br>ENTRETOISE                       | 2    | 2    |  |  |                                  |
| 39       | 90249-06M19        | PIN<br>GOUPILLE                                      | 1    | 1    |  |  |                                  |
| 40       | 90387-10M05        | COLLAR<br>COLLERETTE                                 | 1    | 1    |  |  |                                  |
| 41       | 91690-30020        | PIN, SPRING<br>AGRAFFE                               | 2    | 2    |  |  |                                  |
| 42       | 90506-16003        | SPRING, TENSION<br>RESSORT, TENSION                  | 1    | 1    |  |  |                                  |
| 43       | 6E5-43126-10       | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1    | 1    |  |  |                                  |
| 44       | 90386-18M63        | BUSH<br>DOUILLE                                      | 2    | 2    |  |  |                                  |
| 45       | 90386-18M14        | BUSH<br>DOUILLE                                      | 2    | 2    |  |  |                                  |
| 46       | 93410-18M05        | CIRCLIP<br>CLIPS                                     | 2    | 2    |  |  |                                  |
| 47       | 90101-12M05        | BOLT (L:130MM)<br>BOULON (L:130MM)                   | 4    | 4    |  |  | UR<br>UR                         |
|          | 90101-12M77        | BOLT (L:150MM)<br>BOULON (L:150MM)                   | 2    | 2    |  |  | UR F(L)250DET1<br>UR F(L)250DET1 |
| 48       | 90201-13M01        | WASHER, PLATE<br>RONDELLE, PLATE                     | 8    | 8    |  |  |                                  |
| 49       | 90201-12426        | WASHER, PLATE<br>RONDELLE, PLATE                     | 4    | 4    |  |  |                                  |
| 50       | 95380-12600        | NUT<br>ECROU                                         | 8    | 8    |  |  |                                  |

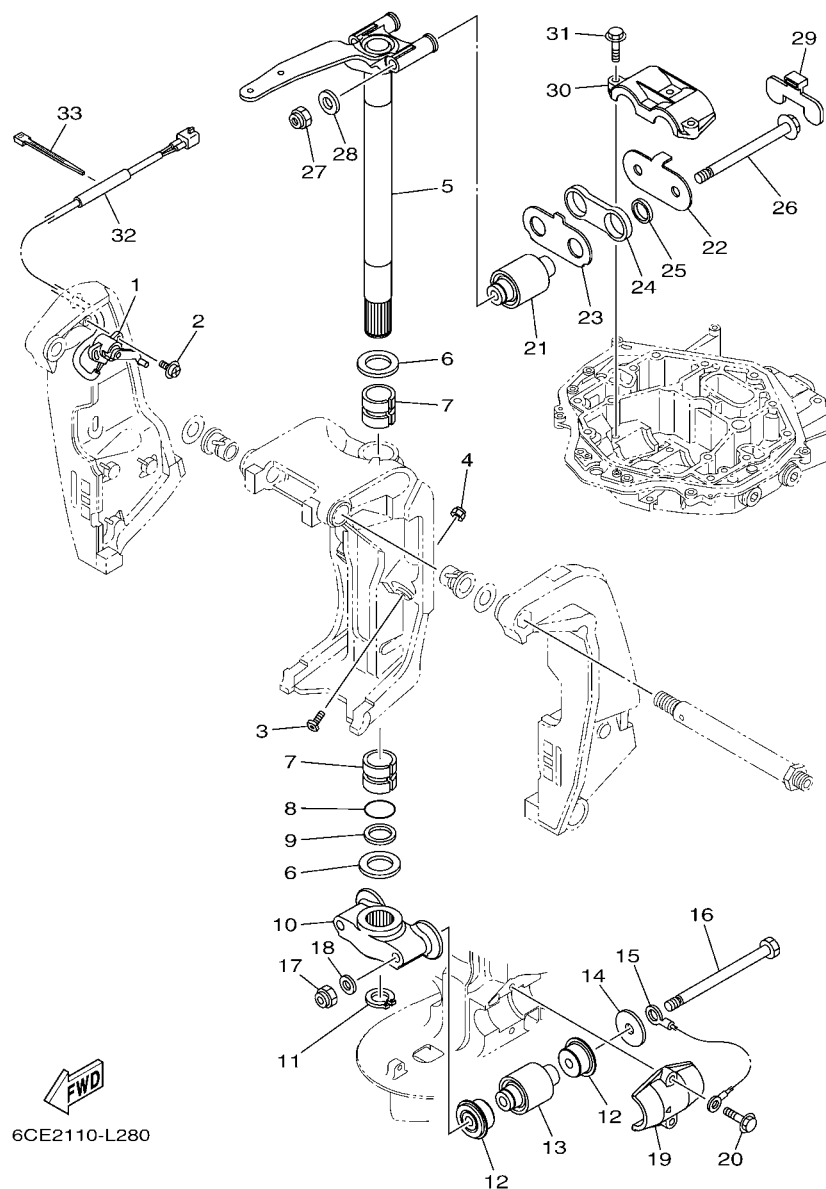


FIG. 28 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 69J-83672-11       | TRIM SENDER<br>INCLINER RACCORD                                 | 1    | 1    |  |  |                   |
| 2        | 97985-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                        | 2    | 2    |  |  |                   |
| 3        | 61A-43376-00       | BOLT, THRUST RECEIVER<br>BOULON                                 | 2    | 2    |  |  |                   |
| 4        | 95780-10300        | NUT, FLANGE<br>ECROU                                            | 2    | 2    |  |  |                   |
| 5        | 6CE-42510-00-8D    | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)               | 1    | 1    |  |  |                   |
| 6        | 90201-40M00        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2    | 2    |  |  |                   |
| 7        | 90386-39M89        | BUSH<br>DOUILLE                                                 | 2    | 2    |  |  |                   |
| 8        | 93210-35321        | O-RING<br>JOINT TORIQUE                                         | 1    | 1    |  |  |                   |
| 9        | 90202-40M47        | WASHER, PLATE<br>RONDELLE, PLATE                                | 1    | 1    |  |  |                   |
| 10       | 6CE-44551-00-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>BOITIER, SILENT-BLOC INFERIEUR | 1    | 1    |  |  |                   |
| 11       | 93410-37M04        | CIRCLIP<br>CLIPS                                                | 1    | 1    |  |  |                   |
| 12       | 6CE-44575-00-94    | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFERIEUR            | 4    | 4    |  |  |                   |
| 13       | 6CE-44555-00-94    | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFERIEUR LATERAL      | 2    | 2    |  |  |                   |
| 14       | 90201-16032        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2    | 2    |  |  |                   |
| 15       | 6AW-82149-00       | WIRE, LEAD 3<br>FIL 3                                           | 1    | 1    |  |  |                   |
| 16       | 90101-14004        | BOLT<br>BOULON                                                  | 2    | 2    |  |  |                   |
| 17       | 90185-14M00        | NUT, SELF-LOCKING<br>ECROU,AUTO-BLOQUANT                        | 2    | 2    |  |  |                   |
| 18       | 92995-14600        | WASHER<br>RONDELLE                                              | 2    | 2    |  |  |                   |
| 19       | 6CE-44552-00-CA    | HOUSING, LOWER MOUNT RUBBER 2<br>BOITIER, SILENT-BLOC INFERIEUR | 2    | 2    |  |  |                   |
| 20       | 90119-10024        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                      | 4    | 4    |  |  |                   |
| 21       | 6CE-44514-00-94    | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPERIEUR LATERAL      | 2    | 2    |  |  |                   |
| 22       | 6CE-44526-00       | PLATE<br>PLAQUE                                                 | 1    | 1    |  |  |                   |
| 23       | 6CE-44536-00       | PLATE 2<br>PLAQUETTE 2                                          | 1    | 1    |  |  |                   |
| 24       | 6CE-44532-00       | STOPPER, UPPER MOUNT<br>PLAQUETTE                               | 1    | 1    |  |  |                   |
| 25       | 90387-28013        | COLLAR<br>COLLERETTE                                            | 2    | 2    |  |  |                   |
| 26       | 90105-14005        | BOLT, FLANGE<br>BOULON                                          | 2    | 2    |  |  |                   |
| 27       | 90185-14M00        | NUT, SELF-LOCKING<br>ECROU,AUTO-BLOQUANT                        | 2    | 2    |  |  |                   |



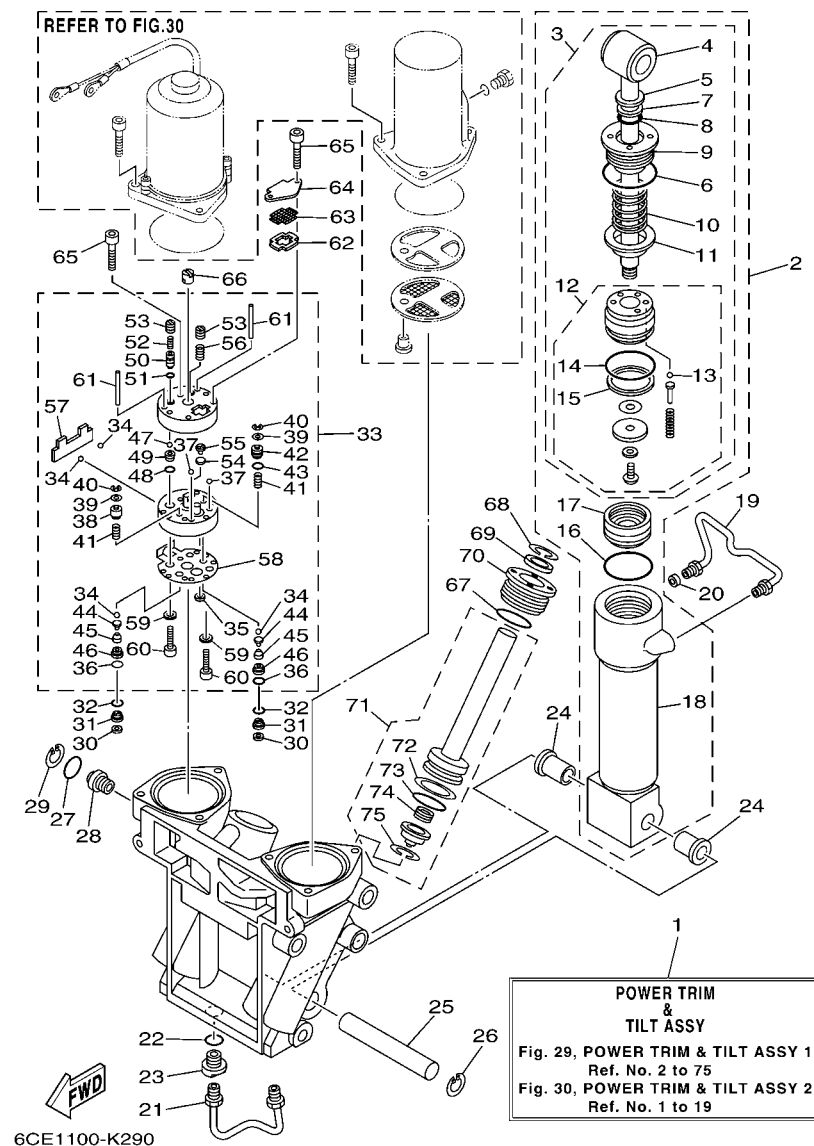


FIG. 29 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6CG2 | 6CH2 | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|-------------------|
| 1        | 69J-43800-04-8D    | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1    | 1    |                   |
| 2        | 6CE-43840-00       | POWER TILT ASSY<br>PUISSANCE INCLINER (ENS.)             | 1    | 1    |                   |
| 3        | 6CE-43810-00       | .TILT PISTON SUB ASSY<br>.INCLINER PISTON AUXILIAIRE(ENS | 1    | 1    |                   |
| 4        | 69J-43801-01       | ..ROD<br>..TIGE                                          | 1    | 1    |                   |
| 5        | 93106-19N50        | ..OIL SEAL<br>..JOINT SPY                                | 1    | 1    |                   |
| 6        | 6H1-43861-00       | ..O-RING<br>..JOINT TORIQUE                              | 1    | 1    |                   |
| 7        | 6H1-43872-00       | ..RING, BACK UP<br>..RESSORT                             | 1    | 1    |                   |
| 8        | 61A-4389H-01       | ..O-RING<br>..JOINT TORIQUE                              | 1    | 1    |                   |
| 9        | 61A-43811-00       | ..SCREW, CYLINDER END<br>..VIS, CYLINDRE RACCORD         | 1    | 1    |                   |
| 10       | 69J-4384H-00       | ..SPRING<br>..RESSORT                                    | 1    | 1    |                   |
| 11       | 69J-4382E-00       | ..ADAPTOR 2<br>..ADAPTEUR 2                              | 1    | 1    |                   |
| 12       | 6CE-4380P-00       | ..PISTON SUB ASSY<br>..PISTON AUXILIAIRE (ENS.)          | 1    | 1    |                   |
| 13       | 93505-32038        | ...BALL<br>...BILLE                                      | 5    | 5    |                   |
| 14       | 61A-43861-00       | ...O-RING<br>...JOINT TORIQUE                            | 1    | 1    |                   |
| 15       | 61A-43871-00       | ...RING, BACK UP<br>...SEGMENT                           | 1    | 1    |                   |
| 16       | 61A-43861-00       | ..O-RING<br>..JOINT TORIQUE                              | 1    | 1    |                   |
| 17       | 6H1-43814-00       | ..PISTON, FREE<br>..PISTON                               | 1    | 1    |                   |
| 18       | 61A-43813-01       | ..CYLINDER, TILT<br>..CYLINDRE                           | 1    | 1    |                   |
| 19       | 61A-43835-01       | PIPE<br>TUYAU                                            | 1    | 1    |                   |
| 20       | 69J-4388J-00       | PLUG 2<br>BOUCHON 2                                      | 1    | 1    |                   |
| 21       | 69J-43833-00       | PIPE<br>TUYAU                                            | 1    | 1    |                   |
| 22       | 93210-17239        | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |                   |
| 23       | 69J-4388E-01       | BOLT ,SCREW<br>VIS                                       | 1    | 1    |                   |
| 24       | 90386-18M14        | BUSH<br>DOUILLE                                          | 2    | 2    |                   |
| 25       | 61A-43818-00       | PIN, LOWER SHOCK MOUNT<br>AXE, INFERIEUR AMORTISSEUR     | 1    | 1    |                   |
| 26       | 61A-43876-00       | RING, SNAP<br>RESSORT                                    | 1    | 1    |                   |
| 27       | 6D8-43863-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |                   |

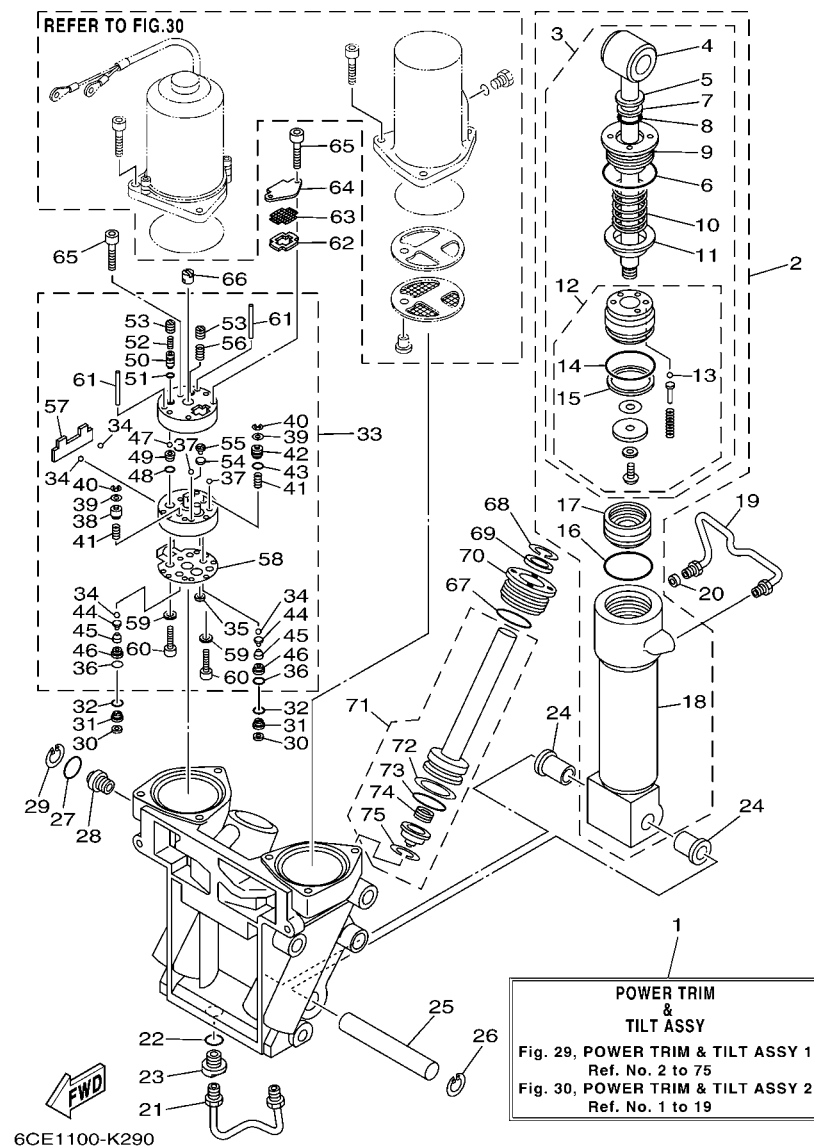
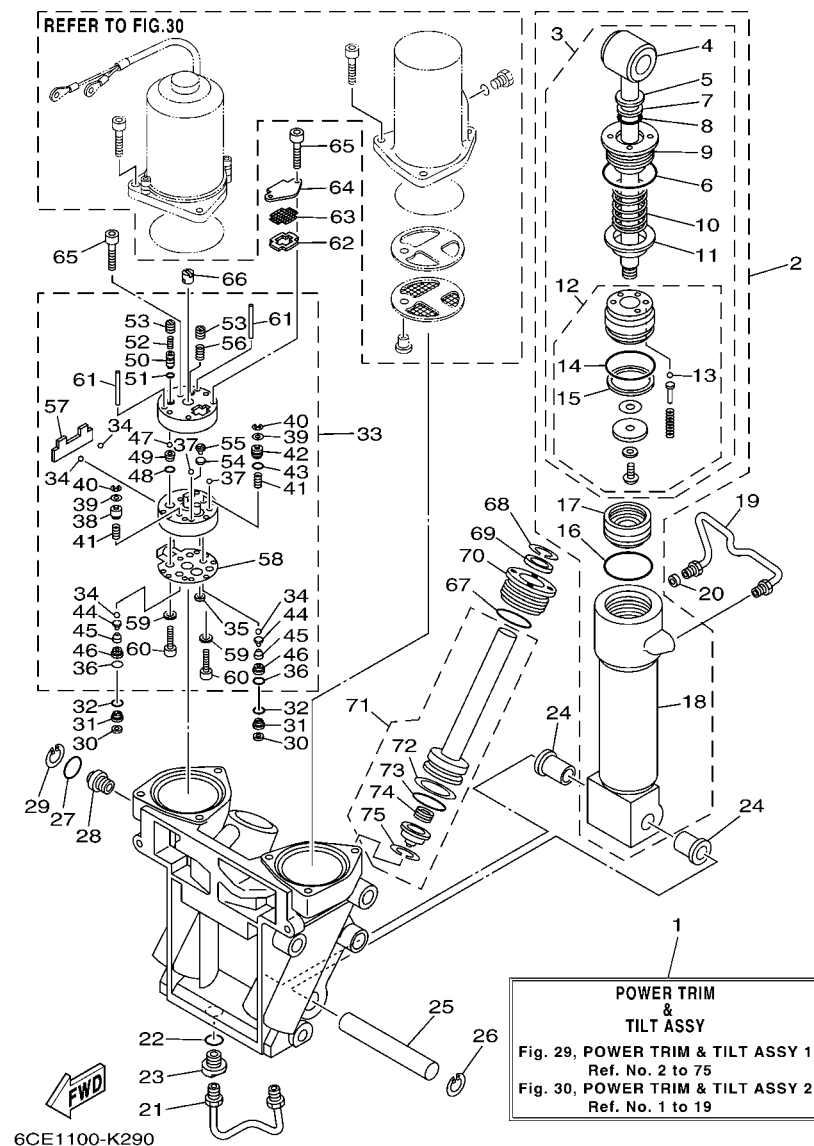


FIG. 29 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|------|------|--|--|-------------------|
| 28       | 69J-43845-00       | SCREW, MANUAL RELEASE VIS               | 1    | 1    |  |  |                   |
| 29       | 6H1-43875-00       | RING, SNAP RESSORT                      | 1    | 1    |  |  |                   |
| 30       | 69J-4381C-00       | FILTER 3 FILTRE 3                       | 2    | 2    |  |  |                   |
| 31       | 69J-43899-01       | PLATE STOPPER PLAQUETTE                 | 2    | 2    |  |  |                   |
| 32       | 69J-4389J-00       | O-RING JOINT TORIQUE                    | 2    | 2    |  |  |                   |
| 33       | 69J-43830-01       | GEAR PUMP ASSY POMPE A PIGNON (ENS.)    | 1    | 1    |  |  |                   |
| 34       | 93505-32038        | .BALL .BILLE                            | 4    | 4    |  |  |                   |
| 35       | 69J-4381C-00       | .FILTER 3 .FILTRE 3                     | 1    | 1    |  |  |                   |
| 36       | 69J-4389J-00       | .O-RING .JOINT TORIQUE                  | 2    | 2    |  |  |                   |
| 37       | 93503-16003        | .BALL .BILLES                           | 2    | 2    |  |  |                   |
| 38       | 6CJ-4384M-00       | .PISTON, SHUTTLE 2 .PISTON 2            | 1    | 1    |  |  |                   |
| 39       | 69A-4384F-00       | .SEAL, MAIN VALVE .JOINT                | 2    | 2    |  |  |                   |
| 40       | 99002-03600        | .CLIP .CIRCLIP                          | 2    | 2    |  |  |                   |
| 41       | 69J-43894-00       | .SPRING, SHUTTLE RETURN .RESSORT        | 2    | 2    |  |  |                   |
| 42       | 6CJ-43841-00       | .PISTON, SHUTTLE .PISTON                | 1    | 1    |  |  |                   |
| 43       | 6H1-43883-00       | .O-RING .JOINT TORIQUE                  | 1    | 1    |  |  |                   |
| 44       | 60V-4386A-00       | .PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE | 2    | 2    |  |  |                   |
| 45       | 69J-43853-00       | .SPRING, MAIN VALVE .RESSORT            | 2    | 2    |  |  |                   |
| 46       | 6CJ-43893-00       | .WASHER .RONDELLE                       | 2    | 2    |  |  |                   |
| 47       | 93501-08001        | .BALL .BILLE                            | 2    | 2    |  |  |                   |
| 48       | 93210-08391        | .O-RING .JOINT TORIQUE                  | 1    | 1    |  |  |                   |
| 49       | 69J-43851-00       | .SEAT, RELIEF VALVE .SIEGE              | 1    | 1    |  |  |                   |
| 50       | 6CJ-43844-00       | .PIN, VALVE SUPPORT .GOUPILLE           | 1    | 1    |  |  |                   |
| 51       | 93210-064A5        | .O-RING .JOINT TORIQUE                  | 1    | 1    |  |  |                   |
| 52       | 69J-43855-00       | .SPRING, UP RELIEF .RESSORT             | 1    | 1    |  |  |                   |
| 53       | 6CJ-43843-00       | .SCREW, VALVE LOCK .VIS                 | 2    | 2    |  |  |                   |
| 54       | 6H1-4384G-11       | .SEAL, RELIEF VALVE .JOINT              | 1    | 1    |  |  |                   |



**FIG. 29 POWER TRIM & TILT ASSY 1** **PUISSANCE PARER ET INCLINER 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 55       | 6H1-43844-10       | .PIN, VALVE SUPPORT<br>.GOUPILLE                       | 1    | 1    |  |  |                   |
| 56       | 6H1-43856-10       | .SPRING, DOWN RELIEF<br>.RESSORT                       | 1    | 1    |  |  |                   |
| 57       | 69J-43854-00       | .SPRING, MANUAL RELEASE<br>.RESSORT                    | 1    | 1    |  |  |                   |
| 58       | 69J-4384G-00       | .SEAL, RELIEF VALVE<br>.JOINT                          | 1    | 1    |  |  |                   |
| 59       | CS3-4387G-00       | .WASHER<br>.RONDELLE                                   | 2    | 2    |  |  |                   |
| 60       | 91318-05025        | .BOLT<br>.BOULON                                       | 2    | 2    |  |  |                   |
| 61       | 93604-35236        | .PIN, DOWEL<br>.CLAVETTE                               | 2    | 2    |  |  |                   |
| 62       | 69J-43871-00       | RING, BACK UP<br>SEGMENT                               | 1    | 1    |  |  |                   |
| 63       | 69J-43816-00       | FILTER 1<br>FILTRE 1                                   | 1    | 1    |  |  |                   |
| 64       | 69J-4381J-00       | PLATE<br>PLAQUE                                        | 1    | 1    |  |  |                   |
| 65       | 91318-05040        | BOLT<br>BOULON                                         | 3    | 3    |  |  |                   |
| 66       | 69J-43831-00       | CONNECTOR, SHAFT<br>RACCORD                            | 1    | 1    |  |  |                   |
| 67       | 61A-43861-00       | O-RING<br>JOINT TORIQUE                                | 2    | 2    |  |  |                   |
| 68       | 6T4-43875-01       | RING, SNAP<br>RESSORT                                  | 2    | 2    |  |  |                   |
| 69       | 61A-43822-00       | SEAL, TRIM DUST<br>JOINT                               | 2    | 2    |  |  |                   |
| 70       | 61A-43821-00       | SCREW, TRIM CYLINDER END<br>VIS                        | 2    | 2    |  |  |                   |
| 71       | 69J-43820-00       | TRIM PISTON SUB ASSY<br>PARER PISTON AUXILIAIRE (ENS.) | 2    | 2    |  |  |                   |
| 72       | 61A-43874-00       | .RING, BACK UP<br>.RESSORT                             | 1    | 1    |  |  |                   |
| 73       | 61A-43864-00       | .O-RING<br>JOINT TORIQUE                               | 1    | 1    |  |  |                   |
| 74       | 61A-4384H-10       | .SPRING<br>.RESSORT                                    | 1    | 1    |  |  |                   |
| 75       | 61A-43875-10       | .RING, SNAP<br>.RESSORT                                | 1    | 1    |  |  |                   |

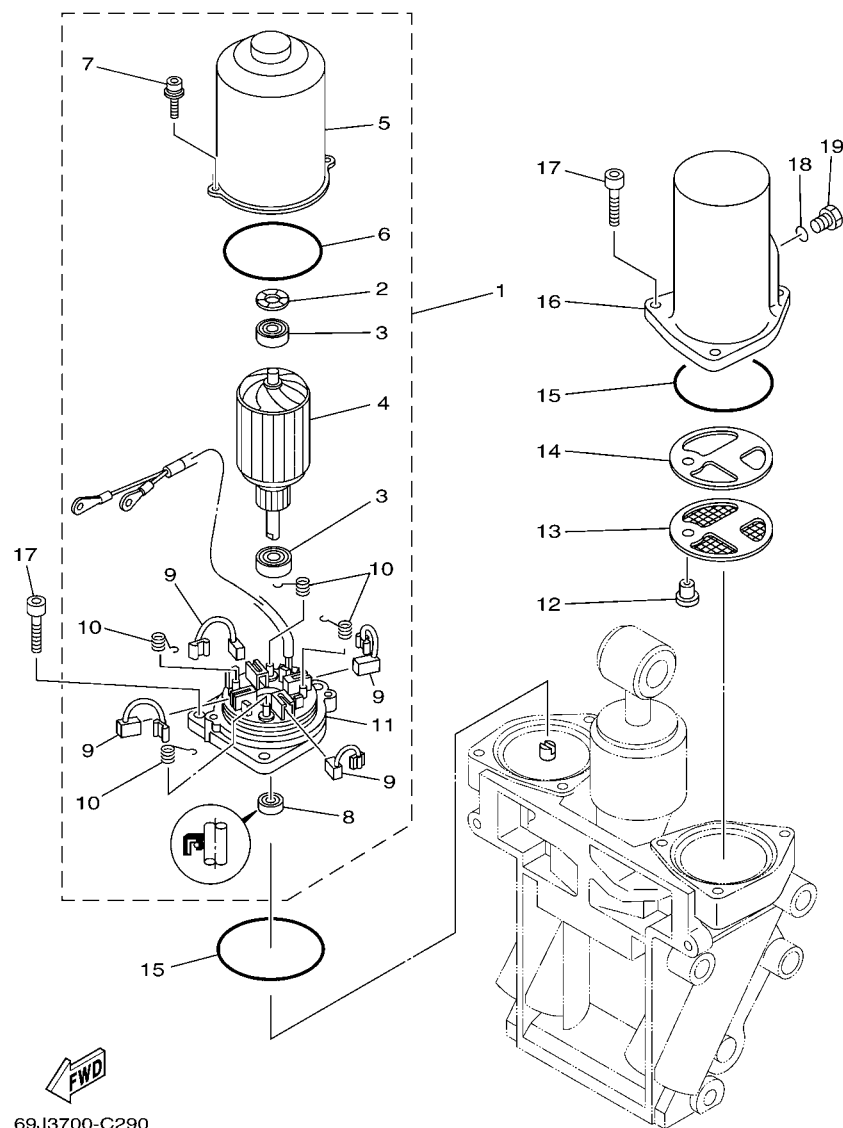


FIG. 30 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION             | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------|------|------|--|--|-------------------|
| 1        | 69J-43880-01       | MOTOR ASSY<br>MOTEUR (ENS.)         | 1    | 1    |  |  |                   |
| 2        | 90206-14N50        | .WASHER, WAVE<br>.RONDELLE, ONDULEE | 1    | 1    |  |  |                   |
| 3        | 93399-999T6        | .BEARING<br>.ROULEMENT              | 2    | 2    |  |  |                   |
| 4        | 69J-43805-00       | .ARMATURE ASSY<br>.INDUIT (ENS.)    | 1    | 1    |  |  |                   |
| 5        | 69J-43804-00       | .STATOR ASSY<br>.STATOR (ENS.)      | 1    | 1    |  |  |                   |
| 6        | 69J-43861-00       | .O-RING<br>.JOINT TORIQUE           | 1    | 1    |  |  |                   |
| 7        | 69J-43886-00       | .BOLT<br>.BOULON                    | 2    | 2    |  |  |                   |
| 8        | 69J-43882-00       | .OIL SEAL<br>.JOINT SPI             | 1    | 1    |  |  |                   |
| 9        | 69J-43891-00       | .BRUSH 1<br>.BALAI 1                | 4    | 4    |  |  |                   |
| 10       | 69J-4386K-00       | .SPRING, BRUSH<br>.RESSORT, BALAI   | 4    | 4    |  |  |                   |
| 11       | 69J-43881-01       | .FRAME, END<br>.BATI                | 1    | 1    |  |  |                   |
| 12       | 69J-4388H-00       | PLUG<br>BOUCHON                     | 1    | 1    |  |  |                   |
| 13       | 69J-43817-00       | FILTER 2<br>FILTRE 2                | 1    | 1    |  |  |                   |
| 14       | 69J-4388F-00       | SPACER<br>ENTRETOISE                | 1    | 1    |  |  |                   |
| 15       | 6H1-43869-00       | O-RING<br>JOINT TORIQUE             | 2    | 2    |  |  |                   |
| 16       | 69J-43828-00       | BODY, RESERVOIR<br>CORPS            | 1    | 1    |  |  |                   |
| 17       | 69J-43888-00       | BOLT, SOCKET<br>BOULON              | 6    | 6    |  |  |                   |
| 18       | 93210-09165        | O-RING<br>JOINT TORIQUE             | 1    | 1    |  |  |                   |
| 19       | 6H1-43829-00       | PLUG, RESERVOIR<br>BOUCHON          | 1    | 1    |  |  |                   |
|          |                    |                                     |      |      |  |  |                   |
|          |                    |                                     |      |      |  |  |                   |
|          |                    |                                     |      |      |  |  |                   |
|          |                    |                                     |      |      |  |  |                   |

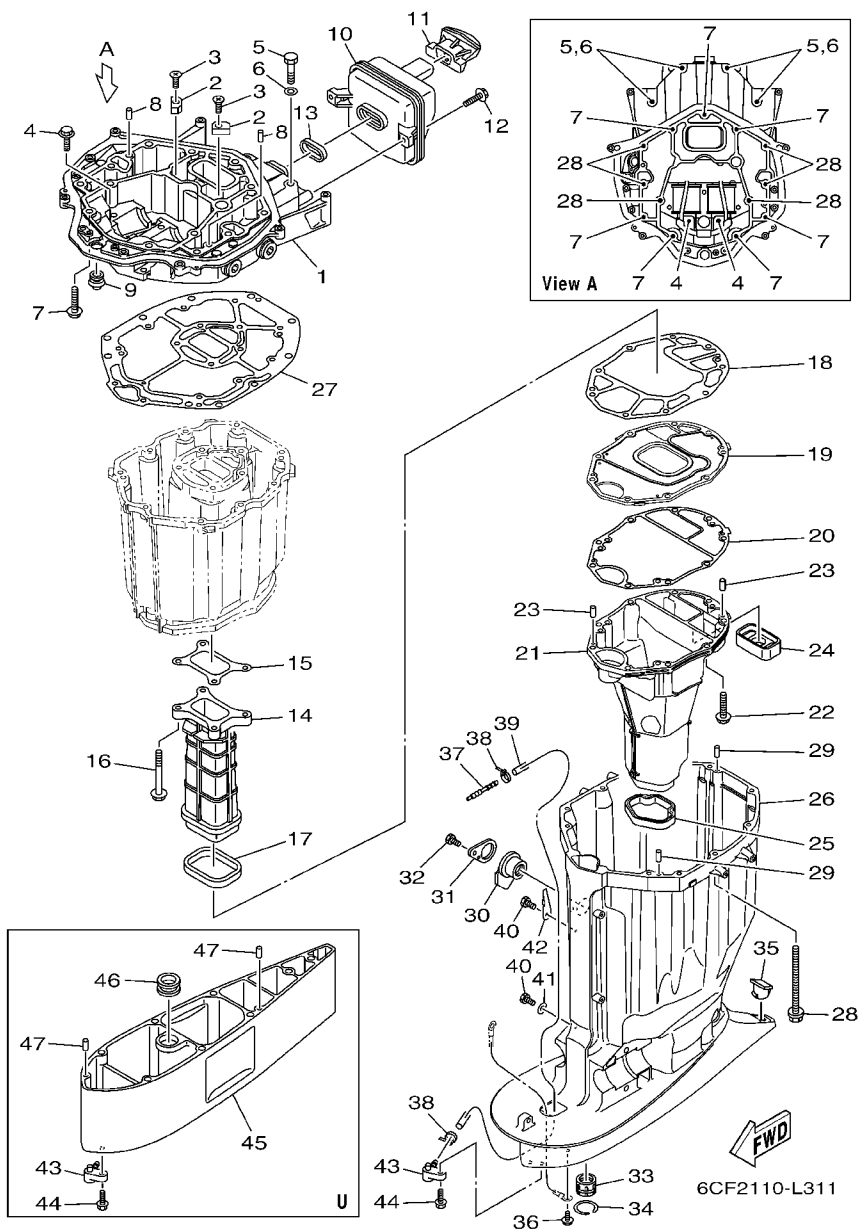


FIG. 31 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES         |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|---------------------------|
| 1        | 6CE-41137-00-CA    | GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT                | 1    | 1    |  |  |                           |
| 2        | 63P-11325-11       | ANODE ANODE                                            | 2    | 2    |  |  |                           |
| 3        | 90151-06M02        | SCREW, COUNTERSUNK VIS, TÊTE NOYÉE                     | 2    | 2    |  |  |                           |
| 4        | 90119-08102        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                | 2    | 2    |  |  |                           |
| 5        | 97075-10045        | BOLT BOULON                                            | 4    | 4    |  |  |                           |
| 6        | 92995-10600        | WASHER RONDELLE                                        | 4    | 4    |  |  |                           |
| 7        | 97575-10535        | BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE          | 7    | 7    |  |  |                           |
| 8        | 93608-16M16        | PIN, DOWEL AXE                                         | 2    | 2    |  |  |                           |
| 9        | 6E5-42724-00       | GROMMET PASSE-FIL                                      | 1    | 1    |  |  |                           |
| 10       | 6CB-14750-00       | SILENCER ASSY 2 SILENCIEUX 2                           | 1    | 1    |  |  | Go to P/N : PE0-OM-120042 |
| 11       | 6CB-42769-01       | SEAL, RUBBER BOURRELET, CAOUTCHOUC                     | 1    | 1    |  |  | Go to P/N : PE0-OM-120042 |
| 12       | 95875-06020        | BOLT, FLANGE BOULON, A COLLERETTE                      | 2    | 2    |  |  |                           |
| 13       | 6CB-14755-00       | GASKET, SILENCER JOINT, SILENCIEUX                     | 1    | 1    |  |  |                           |
| 14       | 6CB-41132-00-9S    | MANIFOLD, EXHAUST PIPE D'ÉCHAPPEMENT                   | 1    | 1    |  |  |                           |
| 15       | 6CB-41134-00       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT     | 1    | 1    |  |  |                           |
| 16       | 97575-08560        | BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE          | 4    | 4    |  |  |                           |
| 17       | 6CB-41138-00       | SEAL, EXT. 1 JOINT DE GROUPE 1                         | 1    | 1    |  |  |                           |
| 18       | 6CB-41135-00       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT     | 1    | 1    |  |  |                           |
| 19       | 6CE-45181-00-9S    | PLATE PLAQUETTE                                        | 1    | 1    |  |  |                           |
| 20       | 6CE-41136-00       | GASKET, EXHAUST MANIFOLD 4 JOINT, PIPE D'ÉCHAPPEMENT 4 | 1    | 1    |  |  |                           |
| 21       | 6CE-14711-00-9S    | MUFFLER 1 POT D'ÉCHAPPEMENT 1                          | 1    | 1    |  |  |                           |
| 22       | 97575-08535        | BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE          | 9    | 9    |  |  |                           |
| 23       | 93606-19M23        | PIN, DOWEL GOUPILLE                                    | 2    | 2    |  |  |                           |
| 24       | 6CE-45127-00       | SEAL JOINT                                             | 1    | 1    |  |  |                           |
| 25       | 6CE-45123-00       | GASKET, MUFFLER JOINT, POT DE DÉTENTE                  | 1    | 1    |  |  |                           |
| 26       | 6CE-45111-00-8D    | CASING, UPPER FOURREAU                                 | 1    | 1    |  |  |                           |
| 27       | 6CB-45113-00       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE               | 1    | 1    |  |  |                           |

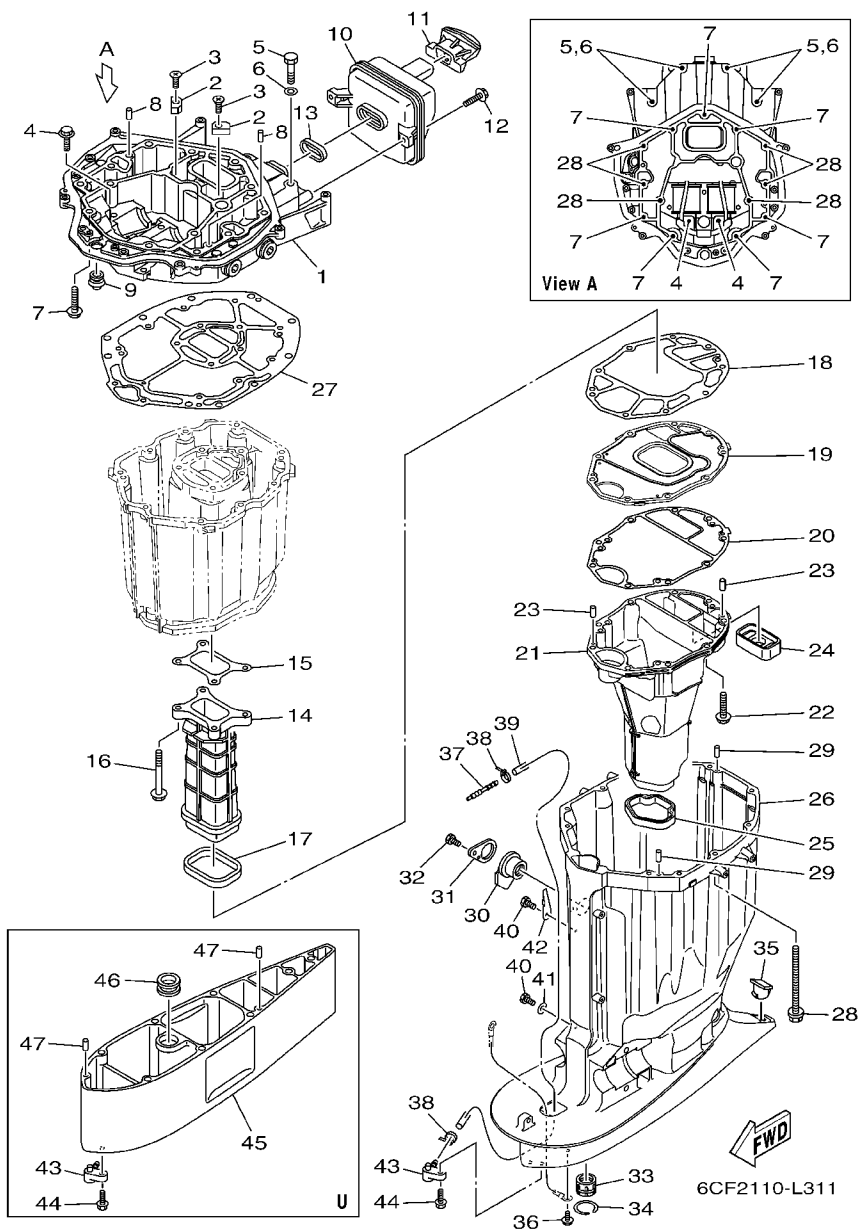


FIG. 31 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES                    |
|----------|--------------------|-----------------------------------------------|------|------|--|--|--------------------------------------|
| 28       | 90119-10007        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 6    | 6    |  |  |                                      |
| 29       | 93608-16M16        | PIN, DOWEL<br>AXE                             | 2    | 2    |  |  |                                      |
| 30       | 6BB-15316-00       | DAMPER 1<br>AMORTISSEUR 1                     | 1    | 1    |  |  |                                      |
| 31       | 6BB-45152-01       | COVER, UPPER CASING 2<br>CAPUCHON FOURREAU    | 1    | 1    |  |  |                                      |
| 32       | 97095-06014        | BOLT<br>BOULON                                | 1    | 1    |  |  |                                      |
| 33       | 69J-45318-01       | BUSHING, DRIVE SHAFT<br>DOUILLE, ARBRE MOTEUR | 1    | 1    |  |  |                                      |
| 34       | 93420-36M01        | CIRCLIP<br>CIRCLIP, TYPE S                    | 1    | 1    |  |  |                                      |
| 35       | 61A-45155-00       | CAP<br>CAPUCHON                               | 1    | 1    |  |  |                                      |
| 36       | 95895-06010        | BOLT, FLANGE<br>BOULON                        | 1    | 1    |  |  |                                      |
| 37       | 6E5-83558-00       | END, NIPPLE<br>RACCORD DE NIPPLE              | 1    | 1    |  |  | EXCEPT FOR LAN<br>EXCEPT FOR LAN     |
| 38       | 90465-11M10        | CLAMP<br>BRIDE                                | 1    |      |  |  | FOR LAN SPEED<br>FOR LAN SPEED       |
|          | 90465-11M10        | CLAMP<br>BRIDE                                | 2    | 2    |  |  | EXCEPT FOR LAN<br>EXCEPT FOR LAN     |
| 39       | 90445-07034        | HOSE (L2470)<br>DURITE (L2470)                | 1    |      |  |  | X(25.3") FOR LAN<br>X(25.3") FOR LAN |
|          | 90445-07032        | HOSE (L1920)<br>DURITE (L1920)                | 1    | 1    |  |  | X(25.3")<br>X(25.3")                 |
|          | 90445-07043        | HOSE (L2600)<br>DURITE (L2600)                | 1    |      |  |  | U(30.3") FOR LAN<br>U(30.3") FOR LAN |
|          | 90445-07033        | HOSE (L2050)<br>DURITE (L2050)                | 1    | 1    |  |  | U(30.3")<br>U(30.3")                 |
| 40       | 97095-06010        | BOLT<br>BOULON                                | 2    | 2    |  |  |                                      |
| 41       | 90201-06M02        | WASHER, PLATE<br>RONDELLE, PLATE              | 1    | 1    |  |  |                                      |
| 42       | 90462-10061        | CLAMP<br>BRIDE                                | 1    | 1    |  |  |                                      |
| 43       | 63P-45379-00       | NIPPLE, HOSE<br>RACCORD D'ESSENCE             | 1    | 1    |  |  |                                      |
| 44       | 90119-06M18        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 1    | 1    |  |  |                                      |
| 45       | 6CE-45211-00-8D    | EXTENSION<br>EXTENSION                        | 1    | 1    |  |  | U(30.3")<br>U(30.3")                 |
| 46       | 6AW-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2   | 1    | 1    |  |  | U(30.3")<br>U(30.3")                 |
| 47       | 93608-16M16        | PIN, DOWEL<br>AXE                             | 2    | 2    |  |  | U(30.3")<br>U(30.3")                 |

# PARTS NEWS

News No. PE0-OM-120042(1/3)

Date:2012/6/22

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

|               |                                                                    |
|---------------|--------------------------------------------------------------------|
| Model         | (L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET |
| Subject       | PARTS CATALOGUE CORRECTIONS                                        |
| CATALOGUE NO. | See the"List of Models and CATALOGUE No's below."                  |

Time of YPEC Revision Text, Illustration --> Jul./20/2012 PDF Replace --> Jul./20/2012  
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue )

Applicable Engine Serial No.

| MODEL NAME     | MODEL CODE | Applicable<br>Engine Serial No. |
|----------------|------------|---------------------------------|
| F300CA,F300B   | 6CE2,3     | 6CE:1007224-                    |
| LF300CA,FL300B | 6CF2,3     | 6CF:1002887-                    |
| F250CA,F250D   | 6CG2,3     | 6CG:1003986-                    |
| LF250CA,FL250D | 6CH2,3     | 6CH:1001105-                    |
| F225CA,F225F   | 6CL2,3     | 6CL:1001604-                    |
| LF225CA,FL225F | 6CM2,3     | 6CM:1000310-                    |

\*1: Interchangeability

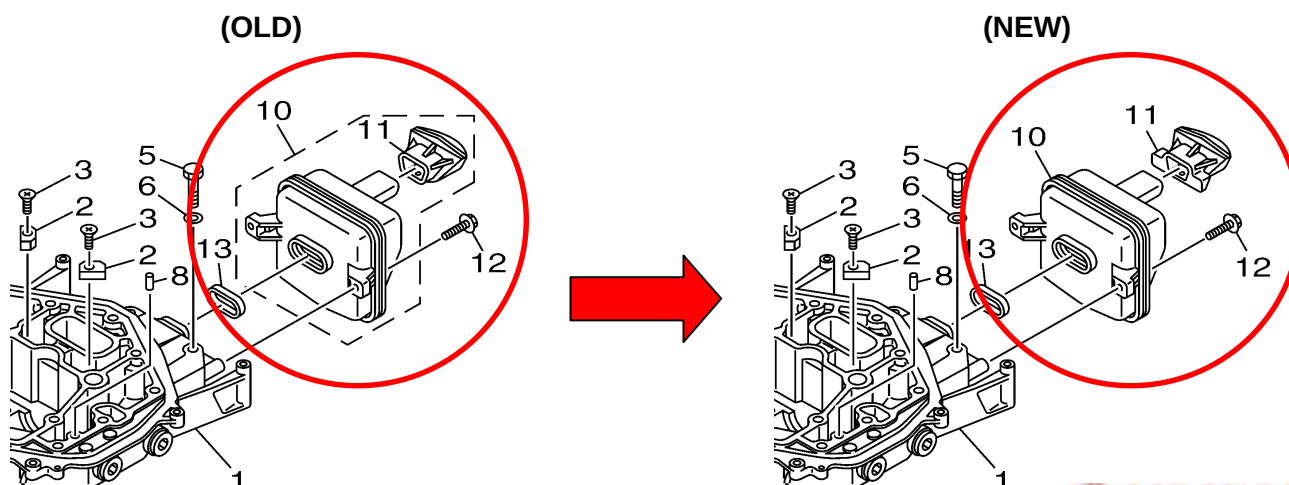
|   |                                            |   |           |
|---|--------------------------------------------|---|-----------|
| A | Old Parts                                  | → | Old Parts |
|   | New Parts                                  | → | New Parts |
| B | Old Parts                                  | → | Old Parts |
|   | New Parts                                  | → | New Parts |
| C | Old Parts                                  | → | Old Parts |
|   | New Parts                                  | → | New Parts |
|   | These parts are interchangeable with a set |   |           |

## FIG.31 UPPER CASING

### 1.LIST CORRECTION

| Ref.<br>No. | PART NO.         | DESCRIPTION     | Q'TY | *Interchangeability | REMARKS               |
|-------------|------------------|-----------------|------|---------------------|-----------------------|
| 10          | OLD 6CB-14760-00 | SILENCER ASSY 2 | 1    | ○                   | *Part number revision |
|             | NEW 6CB-14750-00 | SILENCER ASSY   |      |                     |                       |
| 11          | OLD 6CB-42769-00 | . SEAL, RUBBER  | 1    | ○                   |                       |
|             | NEW 6CB-42769-01 | SEAL, RUBBER    |      |                     |                       |

### 2. ILLUSTRATION CORRECTION



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Technical Publication Dept.

# PARTS NEWS



News No. PE0-OM-120042(2/3)

Date:2012/6/22

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

|               |                                                                    |
|---------------|--------------------------------------------------------------------|
| Model         | (L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET |
| Subject       | PARTS CATALOGUE CORRECTIONS                                        |
| CATALOGUE NO. | See the"List of Models and CATALOGUE No's below."                  |

Time of YPEC Revision      Text, Illustration --> Jul./20/2012      PDF Replace --> Jul./20/2012  
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue )

### 3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

| MODEL NAME       | MODEL CODE | CATALOGUE NO. |
|------------------|------------|---------------|
| F300CA           | 6CE2       | 1L6CE-110E1   |
| LF300CA          | 6CF2       | 1L6CF-110E1   |
| F300CA,F300BET   | 6CE2       | 1L6CE-100E1   |
| LF300CA,FL300BET | 6CF2       |               |
| F300BET          | 6CE2       | 1L6CE-300F1   |
| FL300BET         | 6CF2       |               |
| F300BET          | 6CE2       | 1L6CE-200S1   |
| FL300BET         | 6CF2       |               |
| F300CA           | 6CE3       | 1L6CE-100EA   |
| LF300CA          | 6CF3       | 1L6CF-100EA   |
| F300BET          | 6CE3       | 1L6CE-700EA   |
| FL300BET         | 6CF3       |               |
| F300BET          | 6CE3       | 1L6CE-300FA   |
| FL300BET         | 6CF3       |               |
| F250CA           | 6CG2       | 1L6CG-110E1   |
| LF250CA          | 6CH2       | 1L6CH-110E1   |
| F250CA,F250DET   | 6CG2       | 1L6CG-100E1   |
| LF250CA,FL250DET | 6CH2       |               |
| F250DET          | 6CG2       | 1L6CG-300F1   |
| FL250DET         | 6CH2       |               |
| F250DET          | 6CG2       | 1L6CG-200S1   |
| FL250DET         | 6CH2       |               |
| F250CA           | 6CG3       | 1L6CG-100EA   |
| LF250CA          | 6CH3       | 1L6CH-100EA   |
| F250DET          | 6CG3       | 1L6CG-700EA   |
| FL250DET         | 6CH3       |               |
| F250DET          | 6CG3       | 1L6CG-300FA   |
| FL250DET         | 6CH3       |               |

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# PARTS NEWS



News No. PE0-OM-120042(3/3)

Date:2012/6/22

Signature:S. Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

|               |                                                                    |
|---------------|--------------------------------------------------------------------|
| Model         | (L)F225CA,F(L)225FET / (L)F250CA,F(L)250DET / (L)F300CA,F(L)300BET |
| Subject       | PARTS CATALOGUE CORRECTIONS                                        |
| CATALOGUE NO. | See the"List of Models and CATALOGUE No's below."                  |

Time of YPEC Revision      Text, Illustration --> Jul./20/2012      PDF Replace --> Jul./20/2012  
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue )

### 3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

| MODEL NAME       | MODEL CODE | CATALOGUE NO. |
|------------------|------------|---------------|
| F225CA           | 6CL2       | 1L6CL-110E1   |
| LF225CA          | 6CM2       | 1L6CM-110E1   |
| F225CA,F225FET   | 6CL2       | 1L6CL-100E1   |
| LF225CA,FL225FET | 6CM2       |               |
| F250DET          | 6CG2       | 1L6CL-370E1   |
| F225FET          | 6CL2       |               |
| FL250DET         | 6CH2       |               |
| FL225FET         | 6CM2       |               |
| F225FET          | 6CL2       | 1L6CL-300F1   |
| FL225FET         | 6CM2       |               |
| F225FET          | 6CL2       | 1L6CL-200S1   |
| FL225FET         | 6CM2       |               |
| F225CA           | 6CL3       | 1L6CL-100EA   |
| LF225CA          | 6CM3       | 1L6CM-100EA   |
| F225FET          | 6CL3       | 1L6CL-700EA   |
| FL225FET         | 6CM3       |               |
| F250DET          | 6CG3       | 1L6CL-370EA   |
| F225FET          | 6CL3       |               |
| FL250DET         | 6CH3       |               |
| FL225FET         | 6CM3       |               |
| F225FET          | 6CL3       | 1L6CL-300FA   |
| FL225FET         | 6CM3       |               |

Thank you very much for your cooperation.

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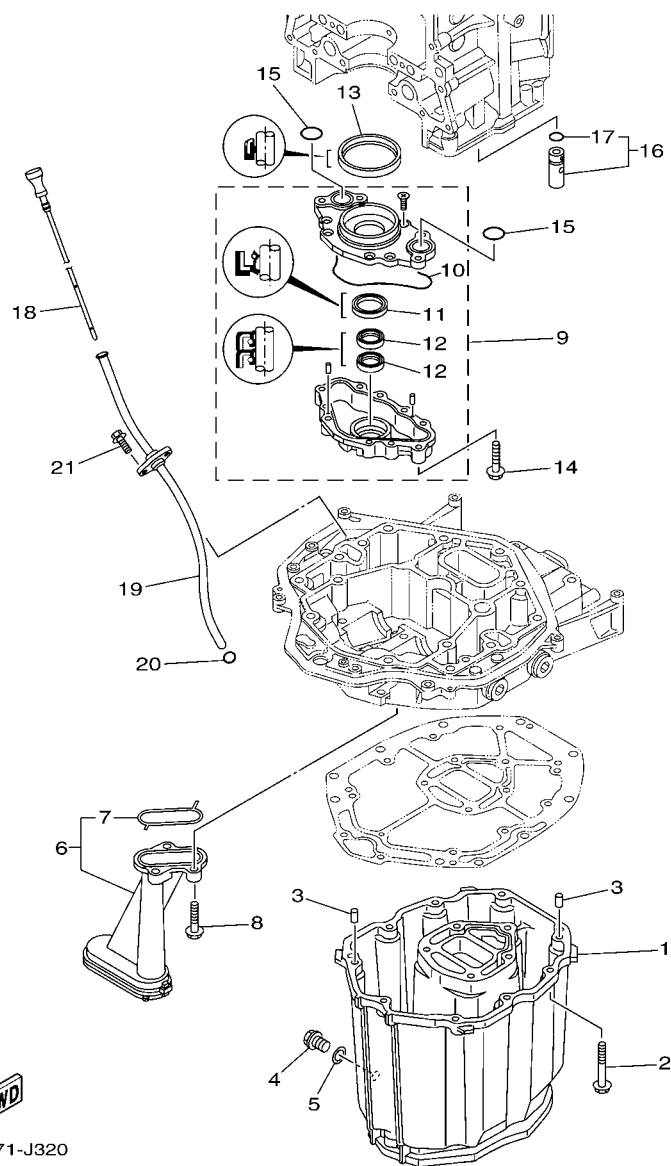


FIG. 32 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CB-15311-00-CA    | OIL PAN<br>VENTILATEUR D'HUILE                   | 1    | 1    |  |  |                   |
| 2        | 97575-08535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE  | 10   | 10   |  |  |                   |
| 3        | 93608-16M16        | PIN, DOWEL<br>AXE                                | 2    | 2    |  |  |                   |
| 4        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT       | 1    | 1    |  |  |                   |
| 5        | 90430-14M09        | GASKET<br>JOINT                                  | 1    | 1    |  |  |                   |
| 6        | 6CB-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                   | 1    | 1    |  |  |                   |
| 7        | 6AW-13415-00       | SEAL, OIL STRAINER<br>JOINT, FILTRE A HUILE      | 1    | 1    |  |  |                   |
| 8        | 95812-06025        | BOLT, FLANGE<br>BOULON                           | 3    | 3    |  |  |                   |
| 9        | 6CB-13300-00       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE          | 1    | 1    |  |  |                   |
| 10       | 6CB-13329-00       | GASKET, PUMP COVER<br>JOINT, COUVERCLE DE POMPE  | 1    | 1    |  |  |                   |
| 11       | 6AW-13119-00       | OIL SEAL<br>JOINT SPY                            | 1    | 1    |  |  |                   |
| 12       | 69J-13631-00       | OIL SEAL<br>JOINT SPY                            | 2    | 2    |  |  |                   |
| 13       | 6CB-11355-00       | SEAL, CYLINDER 1<br>JOINT, SPY CYLINDRE          | 1    | 1    |  |  |                   |
| 14       | 95875-06040        | BOLT, FLANGE<br>BOULON, A COLLERETTE             | 4    | 4    |  |  |                   |
| 15       | 93210-26658        | O-RING<br>JOINT TORIQUE                          | 2    | 2    |  |  |                   |
| 16       | 6CB-13490-00       | RELIEF VALVE ASSY<br>SOUPAPE DE SECURITE COMPLET | 1    | 1    |  |  |                   |
| 17       | 6CB-13473-00       | O-RING<br>JOINT TORIQUE                          | 1    | 1    |  |  |                   |
| 18       | 6CB-15362-00       | PLUG, OIL LEVEL<br>PLOT, NIVEAU D'HUILE          | 1    | 1    |  |  |                   |
| 19       | 6CB-15377-00       | GUIDE, INLET<br>GUIDE D'ADMISSION                | 1    | 1    |  |  |                   |
| 20       | 93210-19MJ3        | O-RING<br>JOINT TORIQUE                          | 1    | 1    |  |  |                   |
| 21       | 95875-06016        | BOLT, FLANGE<br>BOULON, A COLLERETTE             | 2    | 2    |  |  |                   |

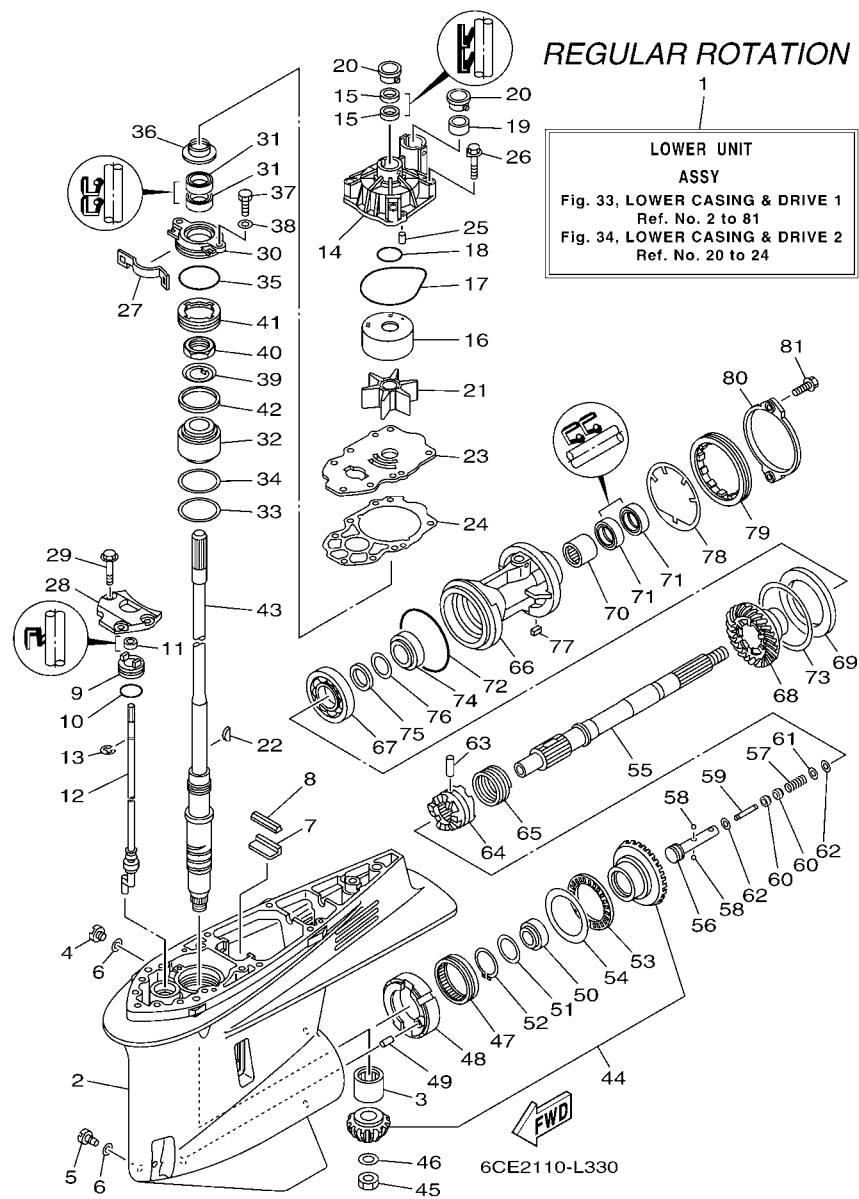


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 6CG2 | 6CH2 |  | REMARKS REMARQUES    |
|----------|--------------------|-----------------------------------------------|------|------|--|----------------------|
| 1        | 6CE-45300-00-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1    |      |  | X(25.3")<br>X(25.3") |
|          | 6CE-45300-10-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1    |      |  | U(30.3")<br>U(30.3") |
| 2        | 6CE-45301-00-8D    | CASING, LOWER<br>BEQUILLE                     | 1    |      |  |                      |
| 3        | 93311-83280        | BEARING<br>ROULEMENT                          | 1    |      |  |                      |
| 4        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    | 1    |      |  |                      |
| 5        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             | 1    |      |  |                      |
| 6        | 90430-08020        | GASKET<br>JOINT                               | 2    |      |  |                      |
| 7        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1    |      |  |                      |
| 8        | 6CE-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         | 1    |      |  |                      |
| 9        | 65N-45321-00       | PLATE<br>PLAQUETTE                            | 1    |      |  |                      |
| 10       | 93210-33M49        | O-RING<br>JOINT TORIQUE                       | 1    |      |  |                      |
| 11       | 93106-09014        | OIL SEAL<br>JOINT SPY                         | 1    |      |  |                      |
| 12       | 6CE-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            | 1    |      |  |                      |
| 13       | 99001-08600        | CIRCLIP<br>CIRCLIP                            | 1    |      |  |                      |
| 14       | 6CE-44311-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU     | 1    |      |  |                      |
| 15       | 93104-22M07        | OIL SEAL<br>JOINT SPY                         | 2    |      |  |                      |
| 16       | 6AW-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                  | 1    |      |  |                      |
| 17       | 93210-94003        | O-RING<br>JOINT TORIQUE                       | 1    |      |  |                      |
| 18       | 93210-37160        | O-RING<br>JOINT TORIQUE                       | 1    |      |  |                      |
| 19       | 6AW-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1   | 1    |      |  |                      |
| 20       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE        | 2    |      |  |                      |
| 21       | 6CE-44352-00       | IMPELLER<br>TURBINE                           | 1    |      |  |                      |
| 22       | 90280-04002        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE          | 1    |      |  |                      |
| 23       | 6CE-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE   | 1    |      |  |                      |
| 24       | 6CE-44315-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU      | 1    |      |  |                      |
| 25       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                        | 2    |      |  |                      |
| 26       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 4    |      |  |                      |

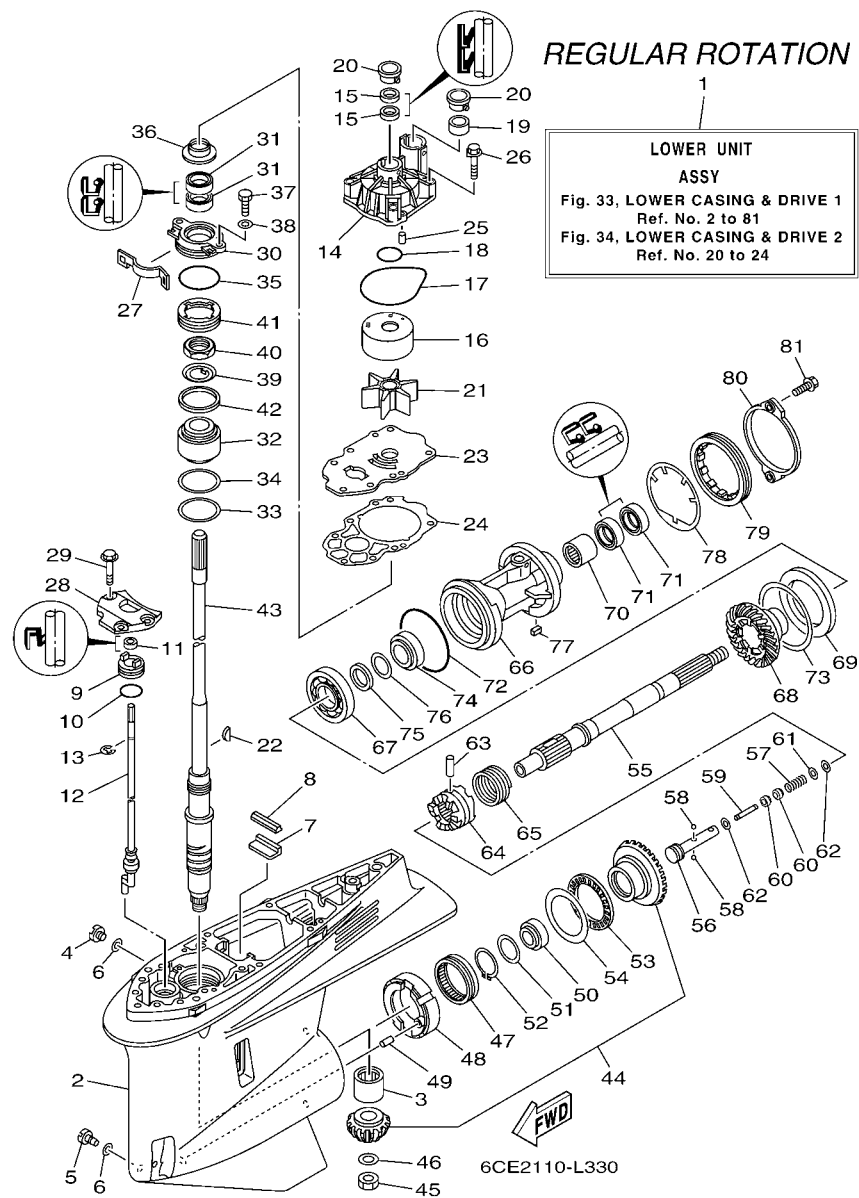


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6CG2 | 6CH2 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|-------------------|
| 27       | 6AW-45723-00       | PLATE, SEAL<br>PLAQUE, JOINT               | 1    |      |                   |
| 28       | 6CB-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE     | 1    |      |                   |
| 29       | 90119-08M32        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3    |      |                   |
| 30       | 6CE-45335-00-9S    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY | 1    |      |                   |
| 31       | 93101-28M16        | OIL SEAL<br>JOINT SPY                      | 2    |      |                   |
| 32       | 93399-99966        | BEARING<br>ROULEMENT                       | 1    |      |                   |
| 33       | 90201-62008        | WASHER, PLATE<br>RONDELLE, PLATE           | 1    |      |                   |
| 34       | 6CE-45587-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)         | 1    |      | UR                |
|          | 6CE-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)         | 1    |      | UR                |
|          | 6CE-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)         | 1    |      | UR                |
|          | 6CE-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)         | 1    |      | UR                |
|          | 6CE-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)         | 1    |      | UR                |
|          | 6CE-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)         | 1    |      | UR                |
|          | 6CE-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)         | 1    |      | UR                |
| 35       | 93210-64488        | O-RING<br>JOINT TORIQUE                    | 1    |      |                   |
| 36       | 6AW-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE  | 1    |      |                   |
| 37       | 97095-08020        | BOLT<br>BOULON                             | 2    |      |                   |
| 38       | 92995-08600        | WASHER<br>RONDELLE                         | 2    |      |                   |
| 39       | 90214-30003        | WASHER, CLAW<br>RONDELLE, A GRIFFES        | 1    |      |                   |
| 40       | 90170-30M18        | NUT<br>ECROU                               | 1    |      |                   |
| 41       | 6CE-45244-00       | NUT<br>ECROU                               | 1    |      |                   |
| 42       | 6CE-45539-00       | SPACER 2<br>ENTRETOISE 2                   | 1    |      |                   |
| 43       | 6CE-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.    | 1    |      | X(25.3")          |
|          | 6CE-45501-10       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.    | 1    |      | X(25.3")          |
| 44       | 6CE-45550-00       | GEAR SET<br>KIT, PIGNON                    | 1    |      | U(30.3")          |
| 45       | 90170-16M19        | NUT<br>ECROU                               | 1    |      | U(30.3")          |
| 46       | 90201-16M00        | WASHER, PLATE<br>RONDELLE, PLATE           | 1    |      |                   |

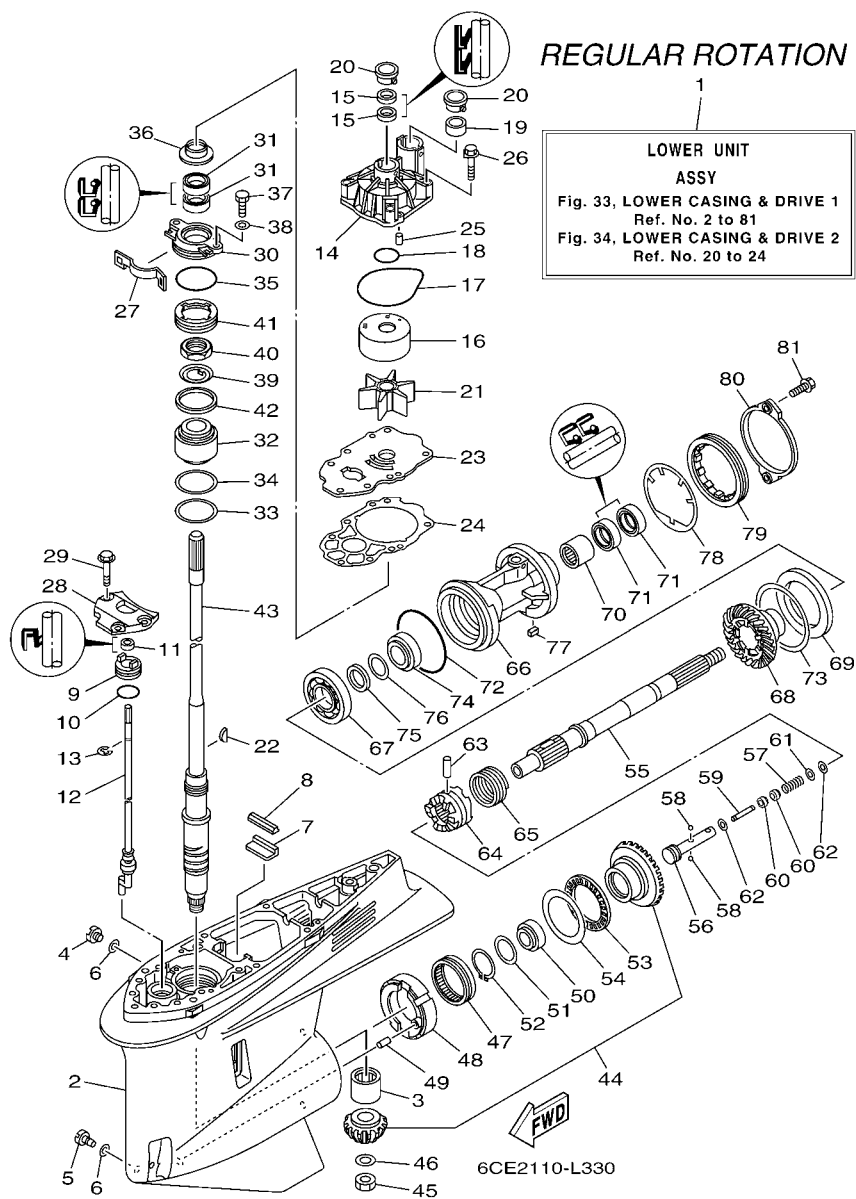


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|--|--|-------------------|
| 47       | 93311-85894        | BEARING ROULEMENT                        | 1    |      |  |  |                   |
| 48       | 6CB-45824-00       | ADAPTER ADAPTATEUR                       | 1    |      |  |  |                   |
| 49       | 93608-16M16        | PIN, DOWEL AXE                           | 1    |      |  |  |                   |
| 50       | 93332-000A4        | BEARING ROULEMENT                        | 1    |      |  |  |                   |
| 51       | 90201-41008        | WASHER, PLATE RONDELLE, PLATE            | 1    |      |  |  |                   |
| 52       | 99009-47500        | CIRCLIP CIRCLIP                          | 1    |      |  |  |                   |
| 53       | 93340-67011        | BEARING CERVEAUX DE DIRECTION            | 1    |      |  |  |                   |
| 54       | 6CB-45567-00       | SHIM (T:2.00MM) CALE (T:2.00MM)          | 1    |      |  |  | UR                |
|          | 6CB-45567-10       | SHIM (T:2.03MM) CALE (T:2.03MM)          | 1    |      |  |  | UR                |
|          | 6CB-45567-20       | SHIM (T:2.06MM) CALE (T:2.06MM)          | 1    |      |  |  | UR                |
|          | 6CB-45567-30       | SHIM (T:2.09MM) CALE (T:2.09MM)          | 1    |      |  |  | UR                |
|          | 6CB-45567-40       | SHIM (T:2.12MM) CALE (T:2.12MM)          | 1    |      |  |  | UR                |
|          | 6CB-45567-50       | SHIM (T:2.15MM) CALE (T:2.15MM)          | 1    |      |  |  | UR                |
| 55       | 6CB-45611-00       | SHAFT, PROPELLER ARBRE, HELICE           | 1    |      |  |  |                   |
| 56       | 6CB-45634-00       | SLIDE, SHIFT CONTRE-POUSSOIR             | 1    |      |  |  |                   |
| 57       | 90501-10M77        | SPRING, COMPRESSION RESSORT, COMPRESSION | 1    |      |  |  |                   |
| 58       | 93501-04011        | BALL BILLE                               | 2    |      |  |  |                   |
| 59       | 6H1-45668-00       | SHAFT, FREE 1 AXE 1                      | 1    |      |  |  |                   |
| 60       | 61A-45635-00       | PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE      | 2    |      |  |  |                   |
| 61       | 90201-02M00        | WASHER, PLATE RONDELLE, PLATE            | 1    |      |  |  |                   |
| 62       | 90183-02M03        | NUT, SPRING ECROU, RESSORT               | 2    |      |  |  |                   |
| 63       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           | 1    |      |  |  |                   |
| 64       | 6CE-45631-00       | CLUTCH, DOG CRABOT                       | 1    |      |  |  |                   |
| 65       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    | 1    |      |  |  |                   |
| 66       | 6CB-45332-00-CA    | HOUSING, BEARING FLASQUE, ROULEMENT      | 1    |      |  |  |                   |
| 67       | 93306-209U0        | BEARING ROULEMENT                        | 1    |      |  |  |                   |
| 68       | 6CE-45571-00       | GEAR 2 (21T) PIGNON 2 (21T)              | 1    |      |  |  |                   |

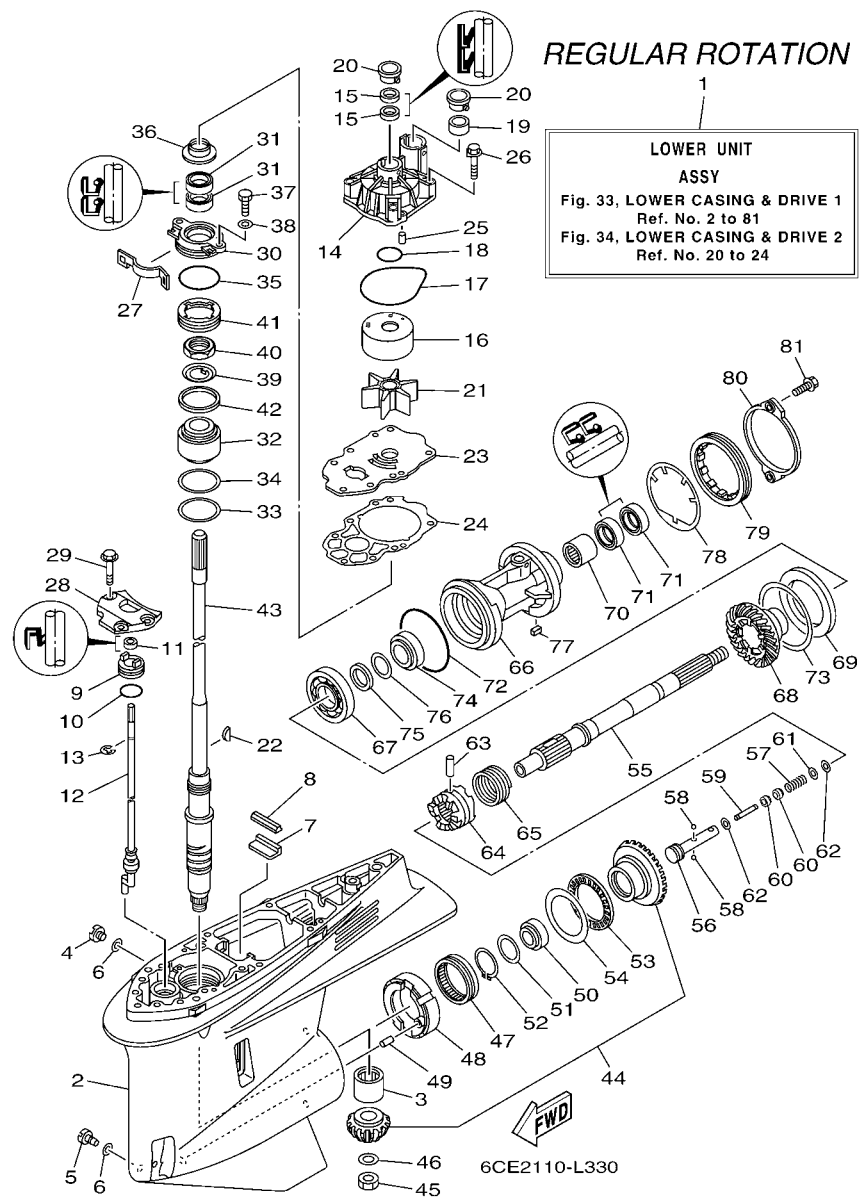
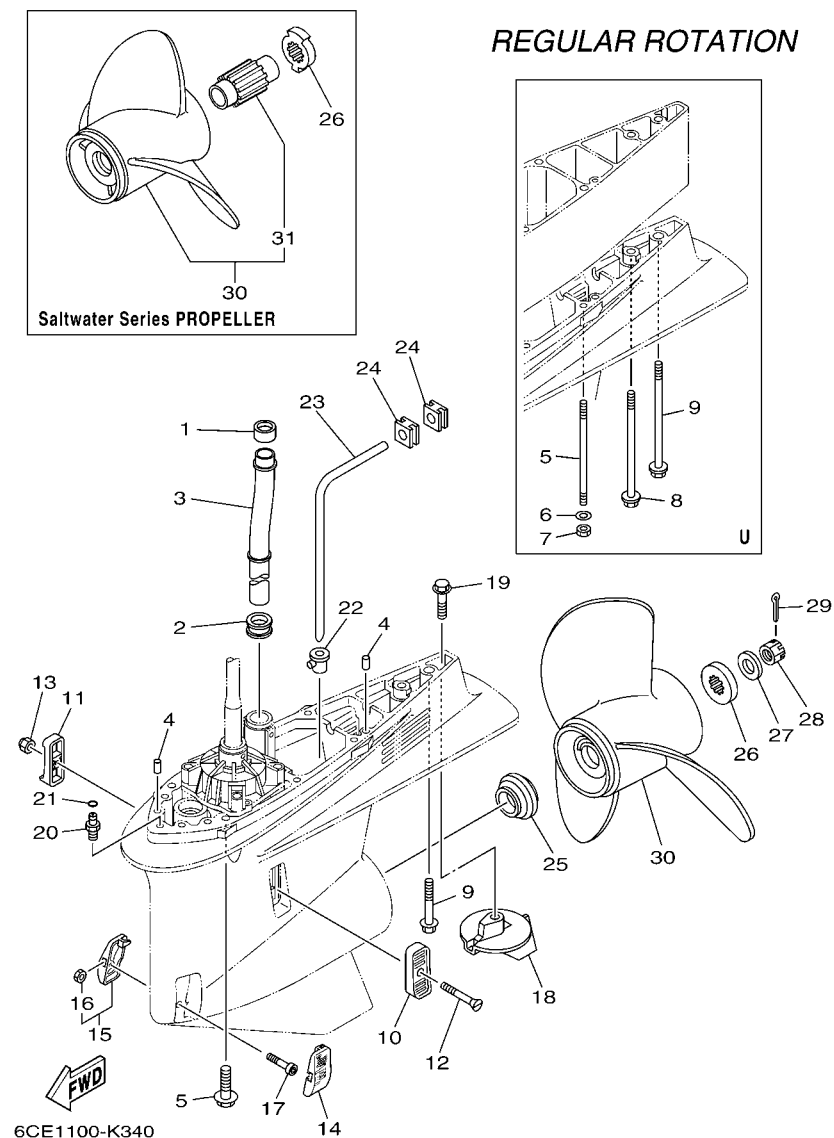


FIG. 33 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | 6CG2 | 6CH2 |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|------|------|--|-------------------|
| 69       | 6CB-45576-00       | WASHER, THRUST 2<br>RONDELLE DE CALAGE 2         | 1    |      |  |                   |
| 70       | 93315-43061        | BEARING<br>ROULEMENT                             | 1    |      |  |                   |
| 71       | 93101-30M17        | OIL SEAL<br>JOINT SPY                            | 2    |      |  |                   |
| 72       | 93211-02001        | O-RING<br>JOINT TORIQUE                          | 1    |      |  |                   |
| 73       | 6CB-45577-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               | 1    |      |  | UR<br>UR          |
| ---      | 6CB-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)               | 1    |      |  | UR<br>UR          |
|          | 6CB-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)               | 1    |      |  | UR<br>UR          |
|          | 6CB-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)               | 1    |      |  | UR<br>UR          |
|          | 6CB-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               | 1    |      |  | UR<br>UR          |
|          | 6CB-45577-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               | 1    |      |  | UR<br>UR          |
| ---      | 6CB-45577-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               | 1    |      |  | UR<br>UR          |
| 74       | 93332-000A5        | BEARING<br>ROULEMENT                             | 1    |      |  |                   |
| 75       | 90201-32008        | WASHER, PLATE<br>RONDELLE, PLATE                 | 1    |      |  |                   |
| 76       | 676-45567-00       | SHIM (T:0.7MM)<br>CALE                           | 1    |      |  | UR<br>UR          |
|          | 676-45567-10       | SHIM (T:0.8MM)<br>CALE                           | 1    |      |  | UR<br>UR          |
| ---      | 676-45567-20       | SHIM (T:0.9MM)<br>CALE                           | 1    |      |  | UR<br>UR          |
|          | 676-45567-30       | SHIM (T:1.0MM)<br>CALE                           | 1    |      |  | UR<br>UR          |
|          | 676-45567-40       | SHIM (T:1.1MM)<br>CALE                           | 1    |      |  | UR<br>UR          |
|          | 676-45567-50       | SHIM (T:1.2MM)<br>CALE                           | 1    |      |  | UR<br>UR          |
| 77       | 90282-05008        | KEY, STRAIGHT<br>CLAVETTE, DROITE                | 1    |      |  |                   |
| ---      | 78 6CB-45383-00    | WASHER, CLAW<br>FREIN D'ECROU                    | 1    |      |  |                   |
| 79       | 6CB-45384-00       | NUT<br>ECROU                                     | 1    |      |  |                   |
| 80       | 6CE-45361-10       | CAP, LOWER CASING<br>COUVERCLE, BOITIER D'HELICE | 1    |      |  |                   |
| 81       | 90105-08M61        | BOLT, FLANGE<br>BOULON                           | 2    |      |  |                   |
| ---      |                    |                                                  |      |      |  |                   |



**FIG. 34 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6CG2 | 6CH2 | REMARKS REMARQUES    |
|----------|--------------------|-------------------------------------------------------------|------|------|----------------------|
| 1        | 6AW-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 | 1    |      |                      |
| 2        | 6AW-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 | 1    |      |                      |
| 3        | 6CE-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                               | 1    |      | X(25.3")<br>X(25.3") |
|          | 6CE-44361-10       | TUBE, WATER 1<br>TUBE D'EAU 1                               | 1    |      | U(30.3")<br>U(30.3") |
| 4        | 93608-16M16        | PIN, DOWEL<br>AXE                                           | 2    |      |                      |
| 5        | 90119-10038        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 7    |      | X(25.3")<br>X(25.3") |
|          | 90116-10041        | BOLT, STUD<br>GOUJON                                        | 6    |      | U(30.3")<br>U(30.3") |
| 6        | 90201-10048        | WASHER, PLATE<br>RONDELLE, PLATE                            | 6    |      | U(30.3")<br>U(30.3") |
| 7        | 90170-10009        | NUT<br>ECROU                                                | 6    |      | U(30.3")<br>U(30.3") |
| 8        | 90119-10009        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 1    |      | U(30.3")<br>U(30.3") |
| 9        | 97575-10570        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 1    |      | X(25.3")<br>X(25.3") |
|          | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 1    |      | U(30.3")<br>U(30.3") |
| 10       | 6P2-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1              | 1    |      |                      |
| 11       | 6P2-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2              | 1    |      |                      |
| 12       | 90152-05M08        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                       | 1    |      |                      |
| 13       | 90185-05002        | NUT, NYLON<br>ECROU,AUTO-BLOQUANT                           | 1    |      |                      |
| 14       | 6CE-45224-00       | COVER, WATER INLET 3<br>GRILLE, ENTREE D'EAU 3              | 1    |      |                      |
| 15       | 6CE-45225-00       | COVER, WATER INLET 4<br>GRILLE, ENTREE D'EAU 4              | 1    |      |                      |
| 16       | 90185-05002        | .NUT, NYLON<br>.ECROU,AUTO-BLOQUANT                         | 1    |      |                      |
| 17       | 90110-05039        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 1    |      |                      |
| 18       | 61A-45371-00       | TAB-TRIM<br>ANODE DERIVE                                    | 1    |      |                      |
| 19       | 90105-10M00        | BOLT, FLANGE<br>BOULON                                      | 1    |      |                      |
| 20       | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                              | 1    |      |                      |
| 21       | 93210-07003        | O-RING<br>JOINT TORIQUE                                     | 1    |      |                      |
| 22       | 6D0-44367-00       | DAMPER, WATER SEAL 3<br>JOINT TUBE D'EAU 3                  | 1    |      |                      |
| 23       | 6D0-44362-01       | TUBE, WATER 2<br>TUBE D'EAU 2                               | 1    |      |                      |
| 24       | 6D0-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 | 2    |      |                      |

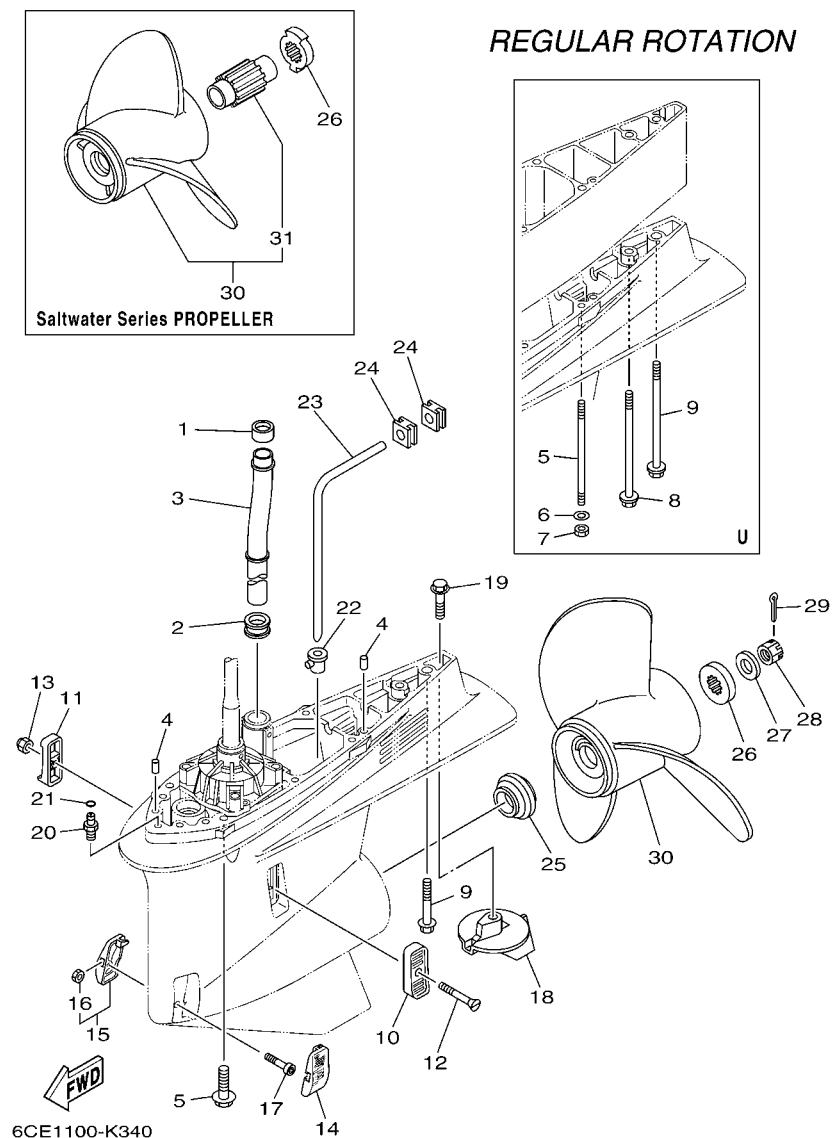


FIG. 34 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6CG2 | 6CH2 |  | REMARKS REMARQUES                    |
|----------|--------------------|---------------------------------------------------------|------|------|--|--------------------------------------|
| 25       | 69J-45987-00       | SPACER 1<br>ENTRETOISE 1                                | 1    |      |  |                                      |
| 26       | 688-45997-01       | SPACER 2<br>ENTRETOISE 2                                | 1    |      |  | UR FOR 61A PROP.<br>UR FOR 61A PROP. |
|          | 6CE-45997-00       | SPACER 2<br>ENTRETOISE 2                                | 1    |      |  | UR FOR 6CE PROP.<br>UR FOR 6CE PROP. |
| 27       | 92990-18200        | WASHER<br>RONDELLE, PLATE                               | 1    |      |  |                                      |
| 28       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                           | 1    |      |  |                                      |
| 29       | 91490-40030        | PIN. COTTER<br>GOUPILLE                                 | 1    |      |  |                                      |
| 30       | 61A-45974-00       | PROPELLER (3X14-1/2"X19"-T)<br>HELICE (3X14-1/2"X19"-T) | 1    |      |  | UR<br>UR                             |
|          | 6CE-45930-00       | PROPELLER (3X15-3/4"X13"-T)<br>HELICE (3X15-3/4"X13"-T) | 1    |      |  | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CE-45970-00       | PROPELLER (3X15-1/4"X19"-T)<br>HELICE (3X15-1/4"X19"-T) | 1    |      |  | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CE-45972-00       | PROPELLER (3X15"X21"-T)<br>HELICE (3X15"X21"-T)         | 1    |      |  | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CE-45974-00       | PROPELLER (3X14-3/4"X23"-T)<br>HELICE (3X14-3/4"X23"-T) | 1    |      |  | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CE-45976-00       | PROPELLER (3X15-3/4"X15"-T)<br>HELICE (3X15-3/4"X15"-T) | 1    |      |  | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CE-45978-00       | PROPELLER (3X15-1/2"X17"-T)<br>HELICE (3X15-1/2"X17"-T) | 1    |      |  | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CE-45B70-00       | PROPELLER (4X15"X21"-T)<br>HELICE (4X15"X21"-T)         | 1    |      |  | UR SWS SH4 PROP.<br>UR SWS SH4 PROP. |
|          | 6CE-45B72-00       | PROPELLER (4X15"X22"-T)<br>HELICE (4X15"X22"-T)         | 1    |      |  | UR SWS SH4 PROP.<br>UR SWS SH4 PROP. |
|          | 6CE-45B74-00       | PROPELLER (4X15"X23"-T)<br>HELICE (4X15"X23"-T)         | 1    |      |  | UR SWS SH4 PROP.<br>UR SWS SH4 PROP. |
| 31       | 6CE-45C81-00       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1    | 1    |      |  | FOR 6CE PROP.<br>FOR 6CE PROP.       |

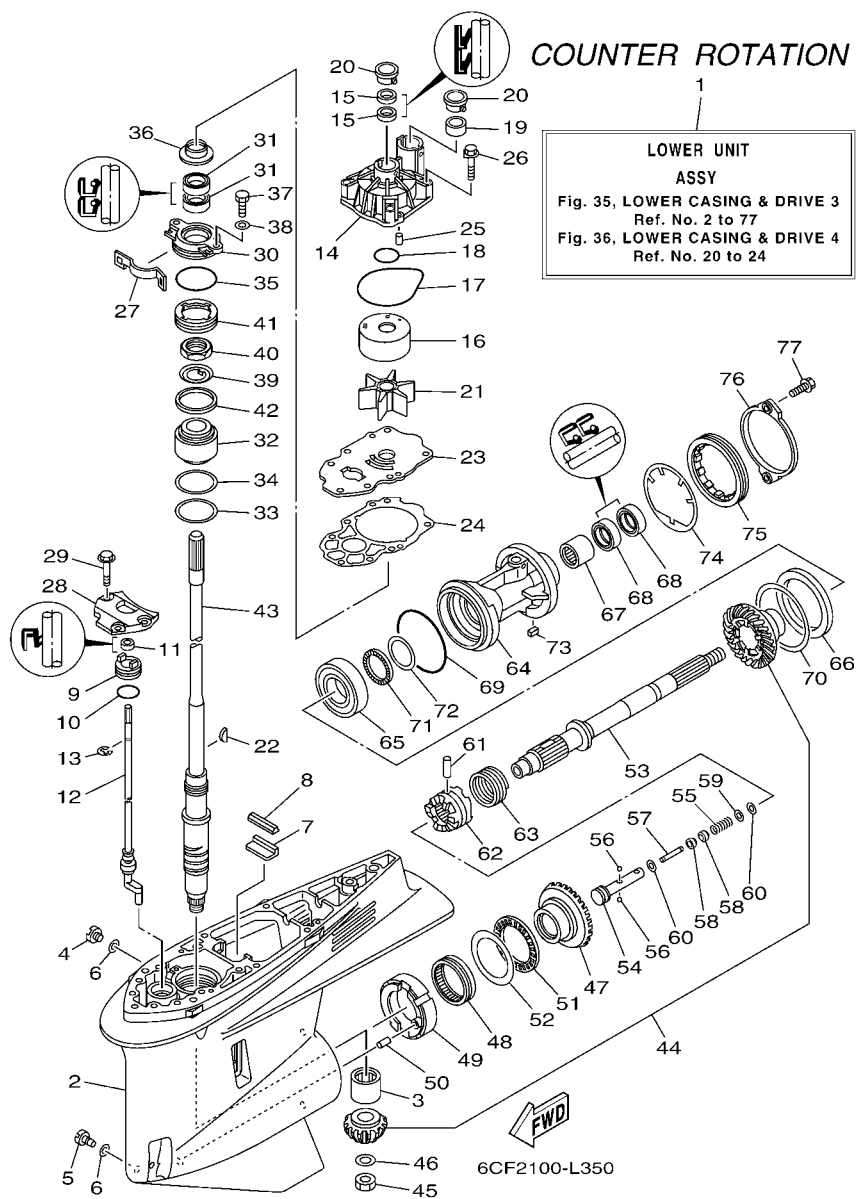


FIG. 35 LOWER CASING & DRIVE 3 BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 6CG2 | 6CH2 | REMARKS REMARQUES    |
|----------|--------------------|-----------------------------------------------|------|------|----------------------|
| 1        | 6CF-45300-00-8D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)    |      | 1    | X(25.3")<br>X(25.3") |
|          | 6CF-45300-10-8D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)    |      | 1    | U(30.3")<br>U(30.3") |
| 2        | 6CE-45301-00-8D    | CASING, LOWER<br>BEQUILLE                     |      | 1    |                      |
| 3        | 93311-83280        | BEARING<br>ROULEMENT                          |      | 1    |                      |
| 4        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    |      | 1    |                      |
| 5        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             |      | 1    |                      |
| 6        | 90430-08020        | GASKET<br>JOINT                               |      | 2    |                      |
| 7        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTÉE, JOINT CAOUTCHOUC |      | 1    |                      |
| 8        | 6CE-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         |      | 1    |                      |
| 9        | 65N-45321-00       | PLATE<br>PLAQUETTE                            |      | 1    |                      |
| 10       | 93210-33M49        | O-RING<br>JOINT TORIQUE                       |      | 1    |                      |
| 11       | 93106-09014        | OIL SEAL<br>JOINT SPY                         |      | 1    |                      |
| 12       | 6CF-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            |      | 1    |                      |
| 13       | 99001-08600        | CIRCLIP<br>CIRCLIP                            |      | 1    |                      |
| 14       | 6CE-44311-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU     |      | 1    |                      |
| 15       | 93104-22M07        | OIL SEAL<br>JOINT SPY                         |      | 2    |                      |
| 16       | 6AW-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                  |      | 1    |                      |
| 17       | 93210-94003        | O-RING<br>JOINT TORIQUE                       |      | 1    |                      |
| 18       | 93210-37160        | O-RING<br>JOINT TORIQUE                       |      | 1    |                      |
| 19       | 6AW-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1   |      | 1    |                      |
| 20       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE        |      | 2    |                      |
| 21       | 6CE-44352-00       | IMPELLER<br>TURBINE                           |      | 1    |                      |
| 22       | 90280-04002        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE          |      | 1    |                      |
| 23       | 6CE-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE   |      | 1    |                      |
| 24       | 6CE-44315-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU      |      | 1    |                      |
| 25       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                        |      | 2    |                      |
| 26       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    |      | 4    |                      |

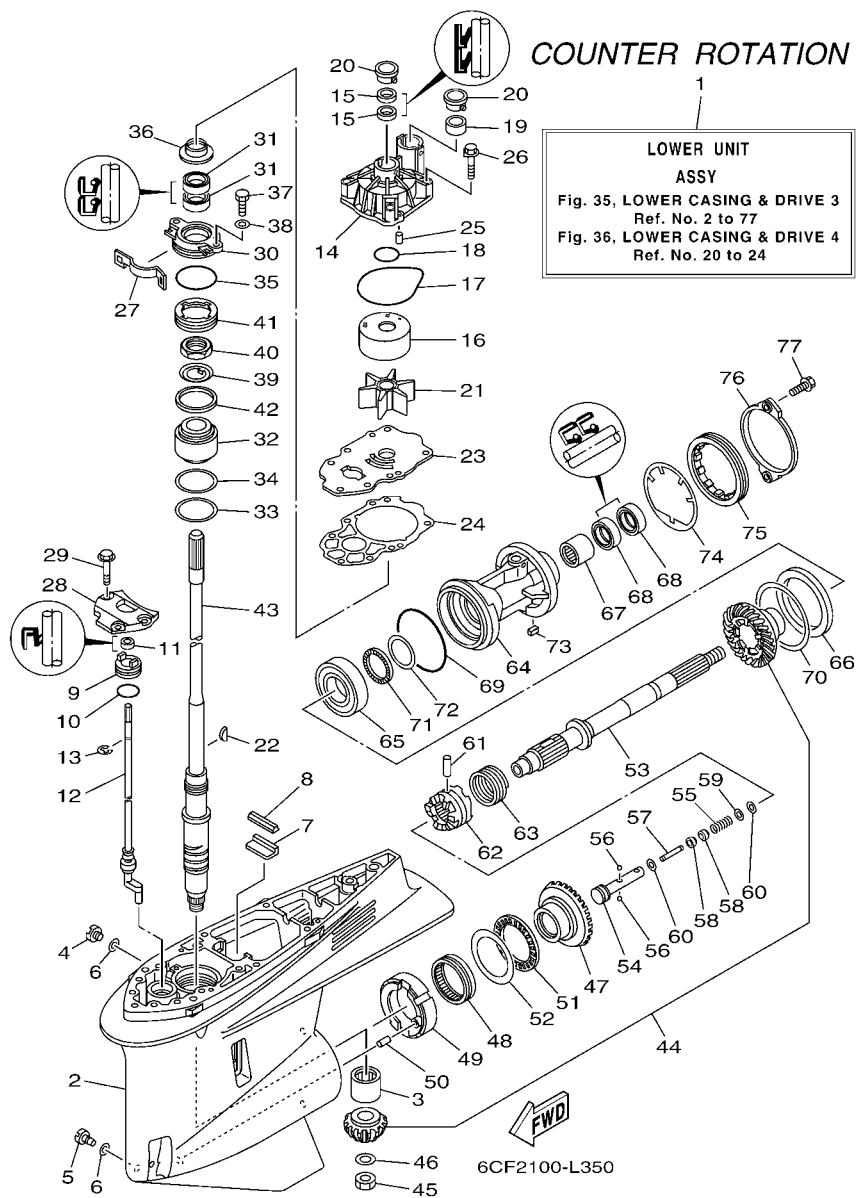


FIG. 35 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6CG2 | 6CH2 |  | REMARKS REMARQUES    |
|----------|--------------------|--------------------------------------------|------|------|--|----------------------|
| 27       | 6AW-45723-00       | PLATE, SEAL<br>PLAQUE, JOINT               |      | 1    |  |                      |
| 28       | 6CB-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE     |      | 1    |  |                      |
| 29       | 90119-08M32        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE |      | 3    |  |                      |
| 30       | 6CE-45335-00-9S    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY |      | 1    |  |                      |
| 31       | 93101-28M16        | OIL SEAL<br>JOINT SPY                      |      | 2    |  |                      |
| 32       | 93399-99966        | BEARING<br>ROULEMENT                       |      | 1    |  |                      |
| 33       | 90201-62008        | WASHER, PLATE<br>RONDELLE, PLATE           |      | 1    |  |                      |
| 34       | 6CE-45587-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)         |      | 1    |  | UR                   |
|          | 6CE-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)         |      | 1    |  | UR                   |
|          | 6CE-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)         |      | 1    |  | UR                   |
| 35       | 6CE-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)         |      | 1    |  | UR                   |
|          | 6CE-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)         |      | 1    |  | UR                   |
|          | 6CE-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)         |      | 1    |  | UR                   |
|          | 6CE-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)         |      | 1    |  | UR                   |
| 35       | 93210-64488        | O-RING<br>JOINT TORIQUE                    |      | 1    |  |                      |
| 36       | 6AW-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE  |      | 1    |  |                      |
| 37       | 97095-08020        | BOLT<br>BOULON                             |      | 2    |  |                      |
| 38       | 92995-08600        | WASHER<br>RONDELLE                         |      | 2    |  |                      |
| 39       | 90214-30003        | WASHER, CLAW<br>RONDELLE, A GRIFFES        |      | 1    |  |                      |
| 40       | 90170-30M18        | NUT<br>ECROU                               |      | 1    |  |                      |
| 41       | 6CE-45244-00       | NUT<br>ECROU                               |      | 1    |  |                      |
| 42       | 6CE-45539-00       | SPACER 2<br>ENTRETOISE 2                   |      | 1    |  |                      |
| 43       | 6CE-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.    |      | 1    |  | X(25.3")<br>X(25.3") |
|          | 6CE-45501-10       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.    |      | 1    |  | U(30.3")<br>U(30.3") |
| 44       | 6CF-45550-00       | GEAR SET<br>KIT, PIGNON                    |      | 1    |  |                      |
| 45       | 90170-16M19        | NUT<br>ECROU                               |      | 1    |  |                      |
| 46       | 90201-16M00        | WASHER, PLATE<br>RONDELLE, PLATE           |      | 1    |  |                      |

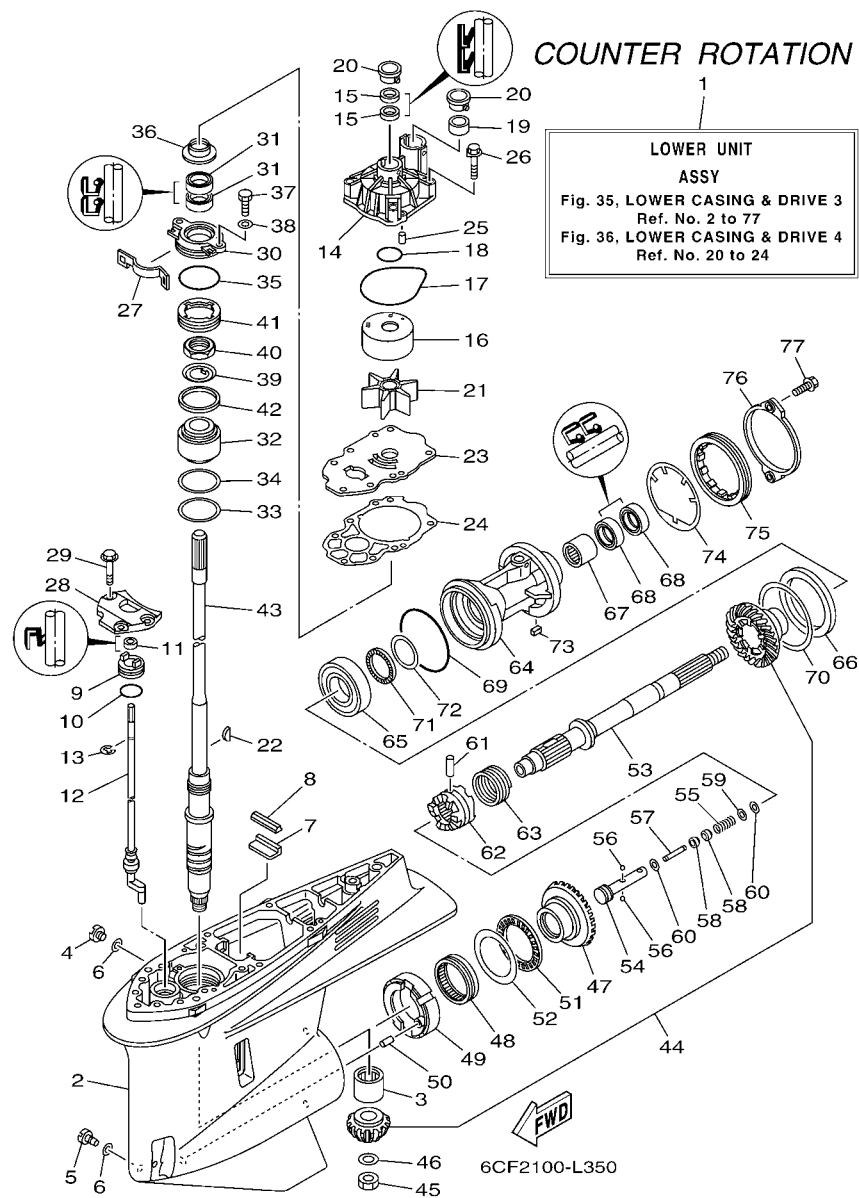


FIG. 35 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 6CG2 | 6CH2 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|-------------------|
| 47       | 6CF-45560-00       | GEAR 1 (21T)<br>PIGNON 1 (21T)              |      | 1    |                   |
| 48       | 93311-85894        | BEARING<br>ROULEMENT                        |      | 1    |                   |
| 49       | 6CB-45824-00       | ADAPTER<br>ADAPTATEUR                       |      | 1    |                   |
| 50       | 93608-16M16        | PIN, DOWEL<br>AXE                           |      | 1    |                   |
| 51       | 93340-67011        | BEARING<br>CERVEAUX DE DIRECTION            |      | 1    |                   |
| 52       | 6CB-45567-00       | SHIM (T:2.00MM)<br>CALE (T:2.00MM)          |      | 1    | UR                |
|          | 6CB-45567-10       | SHIM (T:2.03MM)<br>CALE (T:2.03MM)          |      | 1    | UR                |
|          | 6CB-45567-20       | SHIM (T:2.06MM)<br>CALE (T:2.06MM)          |      | 1    | UR                |
|          | 6CB-45567-30       | SHIM (T:2.09MM)<br>CALE (T:2.09MM)          |      | 1    | UR                |
|          | 6CB-45567-40       | SHIM (T:2.12MM)<br>CALE (T:2.12MM)          |      | 1    | UR                |
|          | 6CB-45567-50       | SHIM (T:2.15MM)<br>CALE (T:2.15MM)          |      | 1    | UR                |
| 53       | 6CF-45611-00       | SHAFT, PROPELLER<br>ARBRE, HELICE           |      | 1    |                   |
| 54       | 6CB-45634-00       | SLIDE, SHIFT<br>CONTRE-POUSOIR              |      | 1    |                   |
| 55       | 90501-10M77        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION |      | 1    |                   |
| 56       | 93501-04011        | BALL<br>BILLE                               |      | 2    |                   |
| 57       | 6H1-45668-00       | SHAFT, FREE 1<br>AXE 1                      |      | 1    |                   |
| 58       | 61A-45635-00       | PLUNGER, SHIFT<br>POUSOIR D'EMBRAYAGE       |      | 2    |                   |
| 59       | 90201-02M00        | WASHER, PLATE<br>RONDELLE, PLATE            |      | 1    |                   |
| 60       | 90183-02M03        | NUT, SPRING<br>ECROU, RESSORT               |      | 2    |                   |
| 61       | 90250-08M07        | PIN, STRAIGHT<br>GOUPILLE, DROITE           |      | 1    |                   |
| 62       | 6CE-45631-00       | CLUTCH, DOG<br>CRABOT                       |      | 1    |                   |
| 63       | 6E5-45633-01       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT    |      | 1    |                   |
| 64       | 6CF-45332-00-CA    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      |      | 1    |                   |
| 65       | 93332-00048        | BEARING<br>ROULEMENT                        |      | 1    |                   |
| 66       | 6CF-45576-00       | WASHER, THRUST 2<br>RONDELLE DE CALAGE 2    |      | 1    |                   |
| 67       | 93315-43061        | BEARING<br>ROULEMENT                        |      | 1    |                   |
| 68       | 93101-30M17        | OIL SEAL<br>JOINT SPY                       |      | 2    |                   |

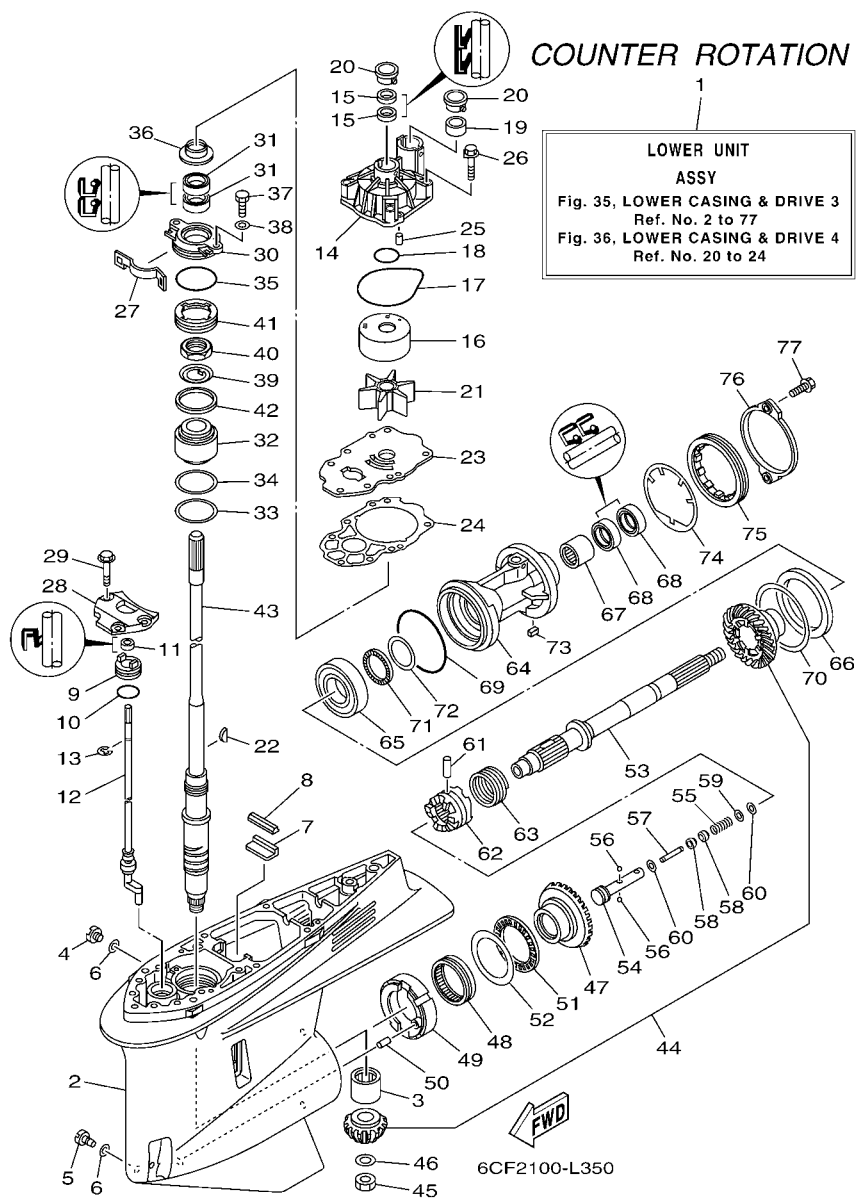
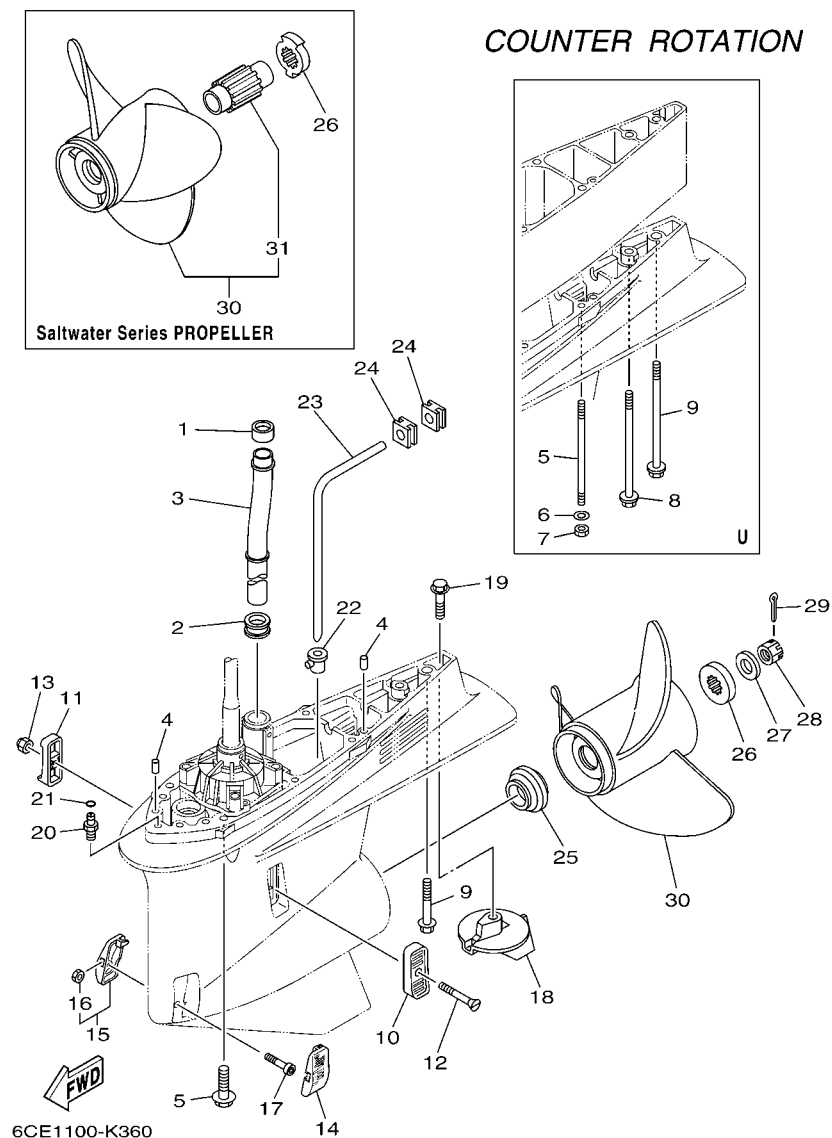


FIG. 35 LOWER CASING & DRIVE 3

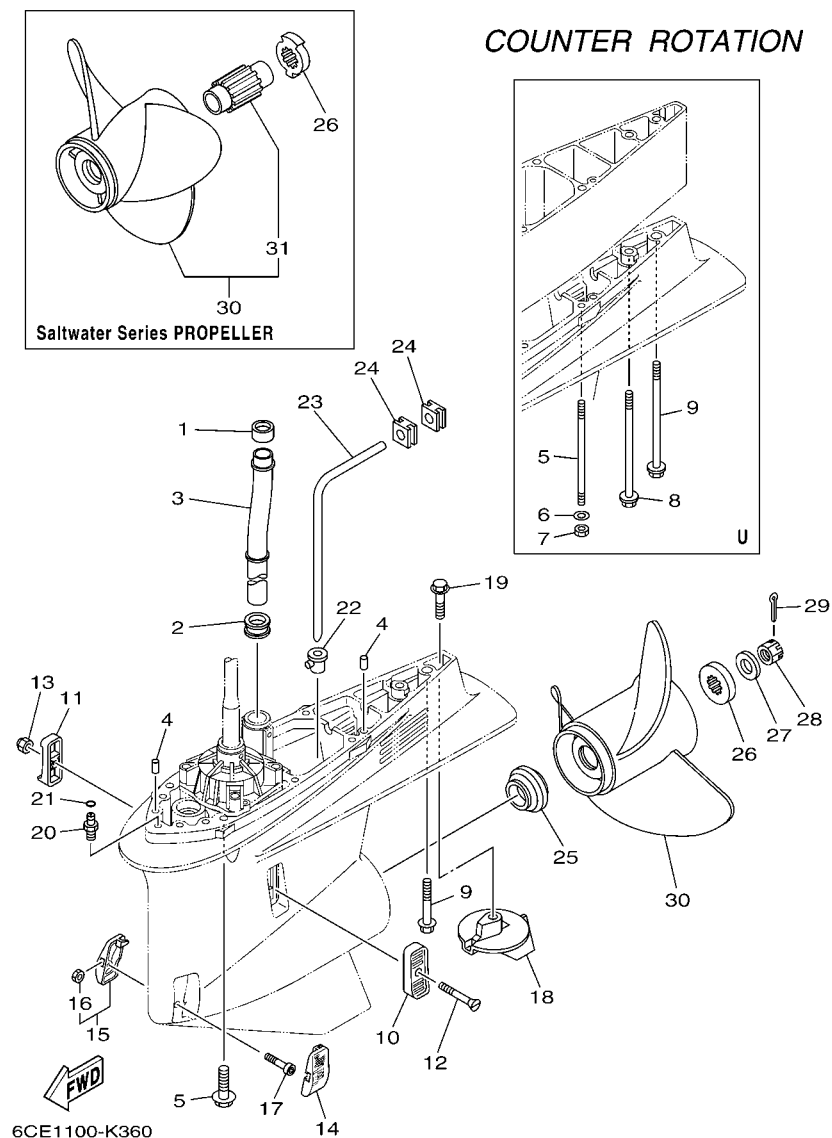
BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | 6CG2 | 6CH2 |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|------|------|--|-------------------|
| 69       | 93211-02001        | O-RING<br>JOINT TORIQUE                          |      | 1    |  |                   |
| 70       | 6CB-45577-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               |      | 1    |  | UR                |
|          | 6CB-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)               |      | 1    |  | UR                |
|          | 6CB-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)               |      | 1    |  | UR                |
|          | 6CB-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)               |      | 1    |  | UR                |
| -----    |                    |                                                  |      |      |  |                   |
|          | 6CB-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               |      | 1    |  | UR                |
|          | 6CB-45577-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               |      | 1    |  | UR                |
|          | 6CB-45577-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               |      | 1    |  | UR                |
| 71       | 93341-440U5        | BEARING<br>CEREAUX DE DIRECTION                  |      | 1    |  |                   |
| 72       | 6K1-45578-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               |      | 1    |  | UR                |
|          | 6K1-45578-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)               |      | 1    |  | UR                |
|          | 6K1-45578-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)               |      | 1    |  | UR                |
|          | 6K1-45578-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)               |      | 1    |  | UR                |
|          | 6K1-45578-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               |      | 1    |  | UR                |
|          | 6K1-45578-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               |      | 1    |  | UR                |
|          | 6K1-45578-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               |      | 1    |  | UR                |
| -----    |                    |                                                  |      |      |  |                   |
| 73       | 90282-05008        | KEY, STRAIGHT<br>CLAVETTE, DROITE                |      | 1    |  |                   |
| 74       | 6CB-45383-00       | WASHER, CLAW<br>FREIN D'ECROU                    |      | 1    |  |                   |
| 75       | 6CB-45384-00       | NUT<br>ECROU                                     |      | 1    |  |                   |
| 76       | 6CE-45361-10       | CAP, LOWER CASING<br>COUVERCLE, BOITIER D'HELICE |      | 1    |  |                   |
| -----    |                    |                                                  |      |      |  |                   |
| 77       | 90105-08M61        | BOLT, FLANGE<br>BOULON                           |      | 2    |  |                   |
| -----    |                    |                                                  |      |      |  |                   |



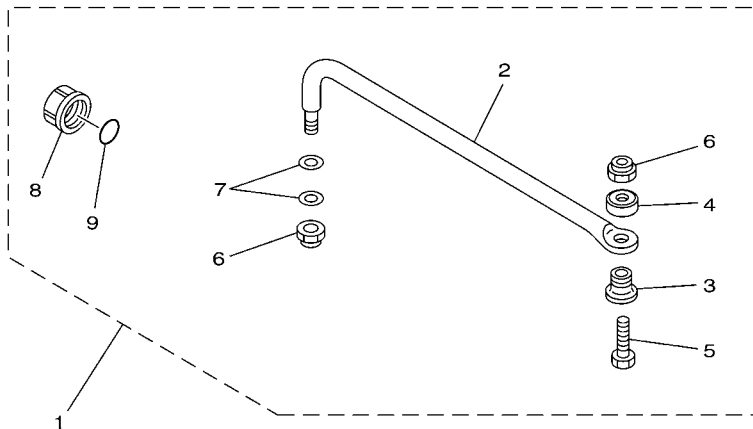
**FIG. 36 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6CG2 | 6CH2 |  | REMARKS REMARQUES    |
|----------|--------------------|-------------------------------------------------------------|------|------|--|----------------------|
| 1        | 6AW-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 |      | 1    |  |                      |
| 2        | 6AW-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 |      | 1    |  |                      |
| 3        | 6CE-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                               |      | 1    |  | X(25.3")<br>X(25.3") |
|          | 6CE-44361-10       | TUBE, WATER 1<br>TUBE D'EAU 1                               |      | 1    |  | U(30.3")<br>U(30.3") |
| 4        | 93608-16M16        | PIN, DOWEL<br>AXE                                           |      | 2    |  |                      |
| 5        | 90119-10038        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |      | 7    |  | X(25.3")<br>X(25.3") |
|          | 90116-10041        | BOLT, STUD<br>GOUJON                                        |      | 6    |  | U(30.3")<br>U(30.3") |
| 6        | 90201-10048        | WASHER, PLATE<br>RONDELLE, PLATE                            |      | 6    |  | U(30.3")<br>U(30.3") |
| 7        | 90170-10009        | NUT<br>ECROU                                                |      | 6    |  | U(30.3")<br>U(30.3") |
| 8        | 90119-10009        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |      | 1    |  | U(30.3")<br>U(30.3") |
| 9        | 97575-10570        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             |      | 1    |  | X(25.3")<br>X(25.3") |
|          | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |      | 1    |  | U(30.3")<br>U(30.3") |
| 10       | 6P2-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1              |      | 1    |  |                      |
| 11       | 6P2-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2              |      | 1    |  |                      |
| 12       | 90152-05M08        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                       |      | 1    |  |                      |
| 13       | 90185-05002        | NUT, NYLON<br>ECROU, AUTO-BLOQUANT                          |      | 1    |  |                      |
| 14       | 6CE-45224-00       | COVER, WATER INLET 3<br>GRILLE, ENTREE D'EAU 3              |      | 1    |  |                      |
| 15       | 6CE-45225-00       | COVER, WATER INLET 4<br>GRILLE, ENTREE D'EAU 4              |      | 1    |  |                      |
| 16       | 90185-05002        | NUT, NYLON<br>ECROU, AUTO-BLOQUANT                          |      | 1    |  |                      |
| 17       | 90110-05039        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE |      | 1    |  |                      |
| 18       | 61A-45371-00       | TAB-TRIM<br>ANODE DERIVE                                    |      | 1    |  |                      |
| 19       | 90105-10M00        | BOLT, FLANGE<br>BOULON                                      |      | 1    |  |                      |
| 20       | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                              |      | 1    |  |                      |
| 21       | 93210-07003        | O-RING<br>JOINT TORIQUE                                     |      | 1    |  |                      |
| 22       | 6D0-44367-00       | DAMPER, WATER SEAL 3<br>JOINT TUBE D'EAU 3                  |      | 1    |  |                      |
| 23       | 6D0-44362-01       | TUBE, WATER 2<br>TUBE D'EAU 2                               |      | 1    |  |                      |
| 24       | 6D0-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 |      | 2    |  |                      |



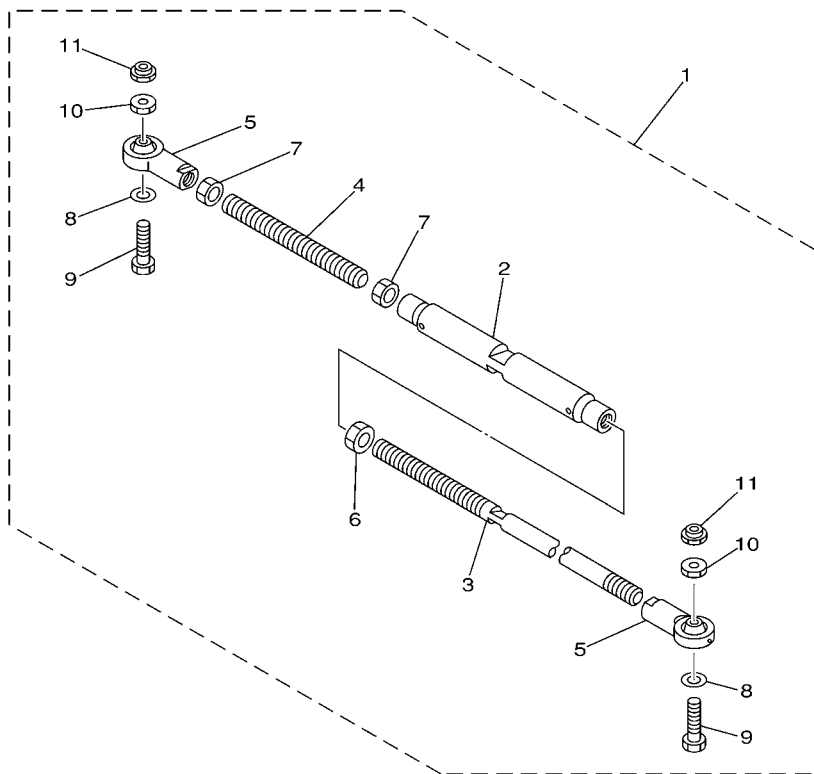
**FIG. 36 LOWER CASING & DRIVE 4 BOITIER D'HELICE TRANSMISSION4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 6CG2 | 6CH2 | REMARKS REMARQUES                    |
|----------|--------------------|-----------------------------------------------------------|------|------|--------------------------------------|
| 25       | 69J-45987-00       | SPACER 1<br>ENTRETOISE 1                                  |      | 1    |                                      |
| 26       | 688-45997-01       | SPACER 2<br>ENTRETOISE 2                                  |      | 1    | UR FOR 61B PROP.<br>UR FOR 61B PROP. |
|          | 6CE-45997-00       | SPACER 2<br>ENTRETOISE 2                                  |      | 1    | UR FOR 6CF PROP.<br>UR FOR 6CF PROP. |
| 27       | 92990-18200        | WASHER<br>RONDELLE, PLATE                                 |      | 1    |                                      |
| 28       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                             |      | 1    |                                      |
| 29       | 91490-40030        | PIN. COTTER<br>GOUPILLE                                   |      | 1    |                                      |
| 30       | 61B-45974-00       | PROPELLER (3X14-1/2"X19"-TL)<br>HELICE (3X14-1/2"X19"-TL) |      | 1    | UR<br>UR                             |
|          | 6CF-45930-00       | PROPELLER (3X15-3/4"X13"-TL)<br>HELICE (3X15-3/4"X13"-TL) |      | 1    | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CF-45970-00       | PROPELLER (3X15-1/4"X19"-TL)<br>HELICE (3X15-1/4"X19"-TL) |      | 1    | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CF-45972-00       | PROPELLER (3X15"X21"-TL)<br>HELICE (3X15"X21"-TL)         |      | 1    | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CF-45974-00       | PROPELLER (3X14-3/4"X23"-TL)<br>HELICE (3X14-3/4"X23"-TL) |      | 1    | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CF-45976-00       | PROPELLER (3X15-3/4"X15"-TL)<br>HELICE (3X15-3/4"X15"-TL) |      | 1    | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CF-45978-00       | PROPELLER (3X15-1/2"X17"-TL)<br>HELICE (3X15-1/2"X17"-TL) |      | 1    | UR SWS PROP.<br>UR SWS PROP.         |
|          | 6CF-45B70-00       | PROPELLER (4X15"X21"-TL)<br>HELICE (4X15"X21"-TL)         |      | 1    | UR SWS SH4 PROP.<br>UR SWS SH4 PROP. |
|          | 6CF-45B72-00       | PROPELLER (4X15"X22"-TL)<br>HELICE (4X15"X22"-TL)         |      | 1    | UR SWS SH4 PROP.<br>UR SWS SH4 PROP. |
|          | 6CF-45B74-00       | PROPELLER (4X15"X23"-TL)<br>HELICE (4X15"X23"-TL)         |      | 1    | UR SWS SH4 PROP.<br>UR SWS SH4 PROP. |
| 31       | 6CE-45C81-00       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1      |      | 1    | FOR 6CF PROP.<br>FOR 6CF PROP.       |



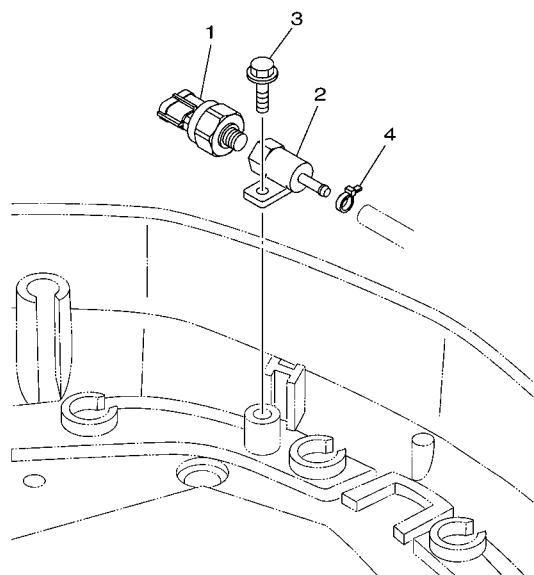
**FIG. 37 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1**

[illegible]



**FIG. 38 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2**

[illegible]



6CE1100-K390

FIG. 39 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES              |
|----------|--------------------|---------------------------------------------------|------|------|--|--|--------------------------------|
| 1        | 6AW-8366B-00       | SENSOR, WATER PRESSURE<br>SONDE DE PRESSION D'EAU | 1    |      |  |  | FOR LAN SPEED<br>FOR LAN SPEED |
| 2        | 60V-8366D-00       | ADAPTOR, INPUT<br>CONNECTEUR 3                    | 1    |      |  |  | FOR LAN SPEED<br>FOR LAN SPEED |
| 3        | 95895-06016        | BOLT, FLANGE<br>BOULON                            | 1    |      |  |  | FOR LAN SPEED<br>FOR LAN SPEED |
| 4        | 90465-11M10        | CLAMP<br>BRIDE                                    | 1    |      |  |  | FOR LAN SPEED<br>FOR LAN SPEED |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |
| -----    |                    |                                                   |      |      |  |  |                                |

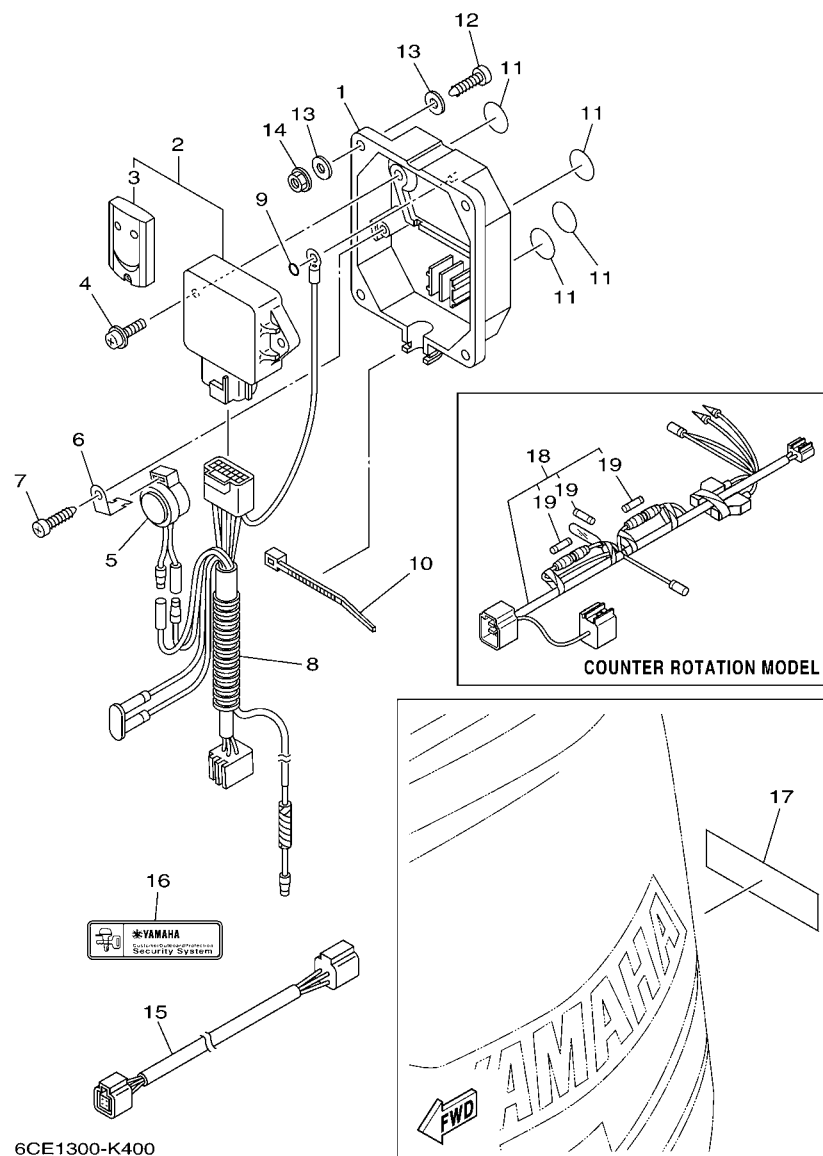


FIG. 40 OPTIONAL PARTS 2

PIECES OPTIONNELLES 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6CG2 | 6CH2 |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|-------------------|
| 1        | 6Y8-86267-00       | CASE COMPLETE 1<br>CARTER (ENS.) 1                       | 1    |      |  |                   |
| 2        | 6Y8-86260-02       | REMOTE CONTROL UNIT ASSY<br>UNITE DE TELECOMMANDE (ENS.) | 1    |      |  |                   |
| 3        | 6AA-86261-00       | .TRANSMITTER COMP<br>.TRANSMETTEUR                       | 2    |      |  |                   |
| 4        | 97980-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                 | 2    |      |  |                   |
| 5        | 6X4-83383-00       | BUZZER<br>RONFLEUR                                       | 1    |      |  |                   |
| 6        | 6X4-83386-00       | STAY, BUZZER<br>SUPPOR, RONFLEUR                         | 1    |      |  |                   |
| 7        | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE                       | 1    |      |  |                   |
| 8        | 6Y8-82509-10       | WIRE, SUB LEAD<br>FIL, SECONDAIRE                        | 1    |      |  |                   |
| 9        | 93210-04279        | O-RING<br>JOINT TORIQUE                                  | 1    |      |  |                   |
| 10       | 90465-11M10        | CLAMP<br>BRIDE                                           | 1    |      |  |                   |
| 11       | 6Y8-8454G-00       | PATCH 1<br>TAMPON 1                                      | 4    |      |  |                   |
| 12       | 90167-06M00        | SCREW, TAPPING<br>VIS, TETE FRAISEE                      | 4    |      |  | UR                |
|          | 97880-06035        | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                 | 4    |      |  | UR                |
| 13       | 90201-06M30        | WASHER, PLATE<br>RONDELLE, PLATE                         | 8    |      |  | UR                |
| 14       | 95780-06300        | NUT, FLANGE<br>ECROU                                     | 4    |      |  |                   |
| 15       | 6Y8-82521-11       | 2FT PIGTAIL BUS<br>FIL                                   | 1    |      |  |                   |
| 16       | 6Y8-48277-00       | STICKER 1<br>ETIQUETTE 1                                 | 1    |      |  |                   |
| 17       | 6Y8-48277-00       | STICKER 1<br>ETIQUETTE 1                                 | 1    | 1    |  |                   |
| 18       | 6Y8-81315-00       | LEAD WIRE ASSY<br>FIL                                    |      | 1    |  |                   |
| 19       | 6TA-82151-00       | .FUSE(5A)<br>.FUSIBLE (5A)                               |      | 3    |  |                   |



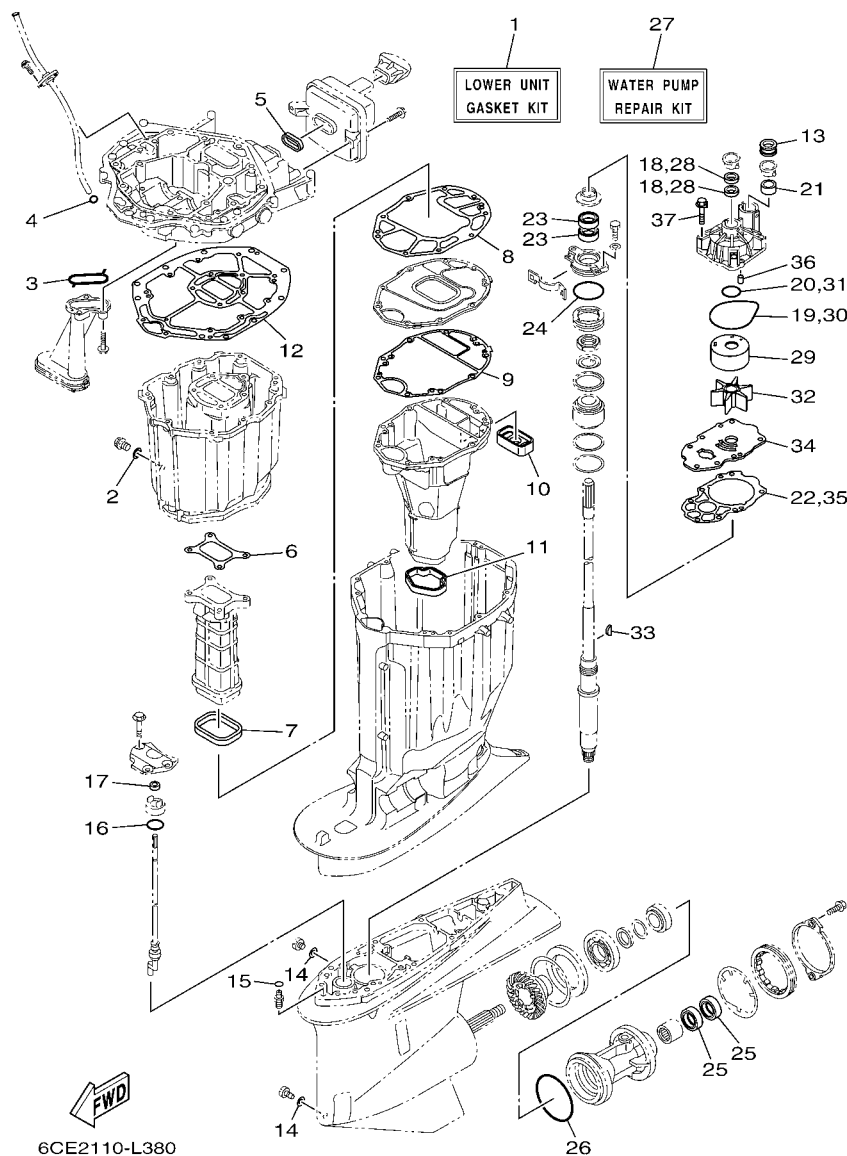
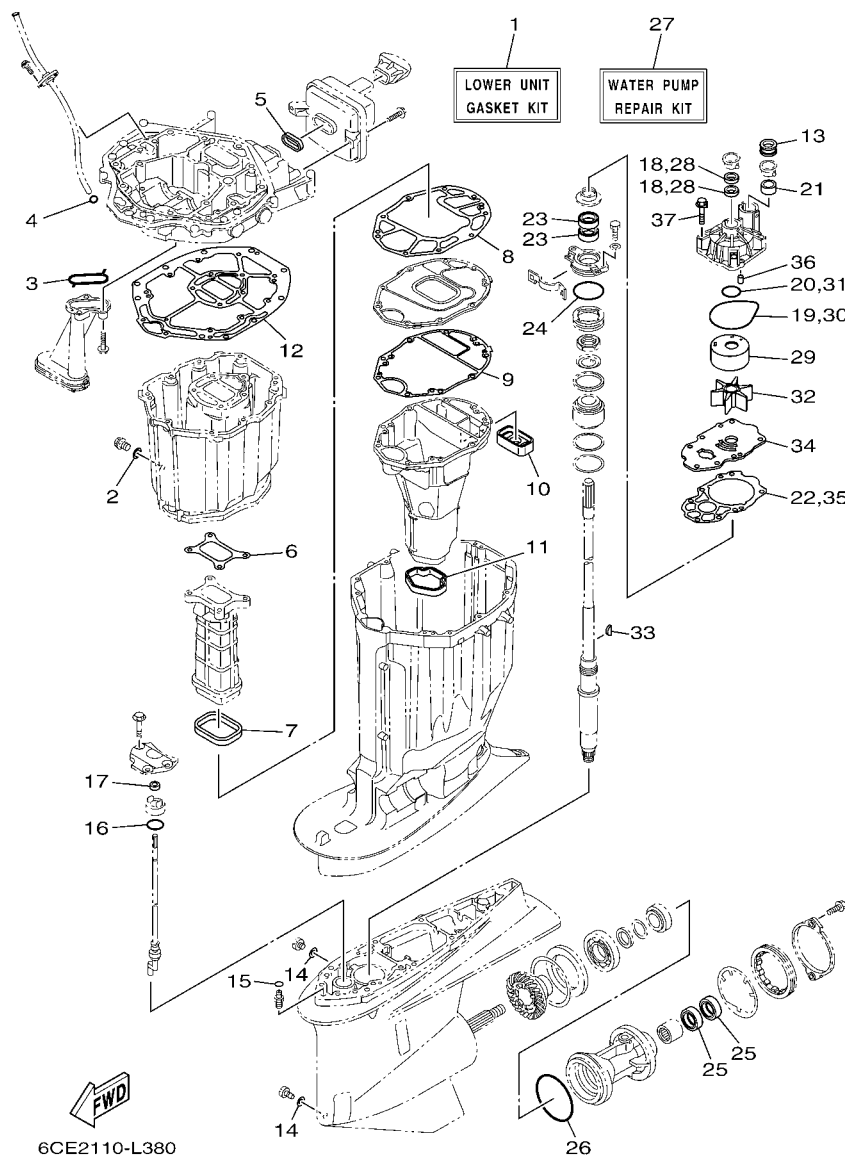


FIG. 42 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6CG2 | 6CH2 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6CE-W0001-20       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE          | 1    | 1    |  |  |                   |
| 2        | 90430-14M09        | .GASKET<br>.JOINT                                           | 1    | 1    |  |  |                   |
| 3        | 6AW-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE               | 1    | 1    |  |  |                   |
| 4        | 93210-19MJ3        | .O-RING<br>.JOINT TORIQUE                                   | 1    | 1    |  |  |                   |
| 5        | 6CB-14755-00       | .GASKET, SILENCER<br>.JOINT, SILENCIEUX                     | 1    | 1    |  |  |                   |
| 6        | 6CB-41134-00       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT     | 1    | 1    |  |  |                   |
| 7        | 6CB-41138-00       | .SEAL, EXT. 1<br>.JOINT DE GROUPE 1                         | 1    | 1    |  |  |                   |
| 8        | 6CB-41135-00       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT     | 1    | 1    |  |  |                   |
| 9        | 6CE-41136-00       | .GASKET, EXHAUST MANIFOLD 4<br>.JOINT, PIPE D'ECHAPPEMENT 4 | 1    | 1    |  |  |                   |
| 10       | 6CE-45127-00       | .SEAL<br>.JOINT                                             | 1    | 1    |  |  |                   |
| 11       | 6CE-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE                  | 1    | 1    |  |  |                   |
| 12       | 6CB-45113-00       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE               | 1    | 1    |  |  |                   |
| 13       | 6AW-44366-00       | .DAMPER, WATER SEAL 2<br>.JOINT, TUBE D'EAU 2               | 1    | 1    |  |  |                   |
| 14       | 90430-08020        | .GASKET<br>.JOINT                                           | 2    | 2    |  |  |                   |
| 15       | 93210-07003        | .O-RING<br>.JOINT TORIQUE                                   | 1    | 1    |  |  |                   |
| 16       | 93210-33M49        | .O-RING<br>.JOINT TORIQUE                                   | 1    | 1    |  |  |                   |
| 17       | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                     | 1    | 1    |  |  |                   |
| 18       | 93104-22M07        | .OIL SEAL<br>.JOINT SPY                                     | 2    | 2    |  |  |                   |
| 19       | 93210-94003        | .O-RING<br>.JOINT TORIQUE                                   | 1    | 1    |  |  |                   |
| 20       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                   | 1    | 1    |  |  |                   |
| 21       | 6AW-44365-00       | .DAMPER, WATER SEAL 1<br>.JOINT, TUBE D'EAU 1               | 1    | 1    |  |  |                   |
| 22       | 6CE-44315-00       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                  | 1    | 1    |  |  |                   |
| 23       | 93101-28M16        | .OIL SEAL<br>.JOINT SPY                                     | 2    | 2    |  |  |                   |
| 24       | 93210-64488        | .O-RING<br>.JOINT TORIQUE                                   | 1    | 1    |  |  |                   |
| 25       | 93101-30M17        | .OIL SEAL<br>.JOINT SPY                                     | 2    | 2    |  |  |                   |
| 26       | 93211-02001        | .O-RING<br>.JOINT TORIQUE                                   | 1    | 1    |  |  |                   |
| 27       | 6CE-W0078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE      | 1    | 1    |  |  |                   |



6CE2110-L380

**FIG. 42 REPAIR KIT 2**

[illegible]

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6CE-11110-00-9S       | 4 - 2       | 6CB-11654-00          | 3 - 10      | 6AW-13132-00          | 12 - 27     | 6CB-13974-00          | 13 - 11     | 6CB-15481-00          | 2 - 6       | 6CB-24596-01          | 14 - 20     |
| 6CE-11120-00-9S       | 4 - 12      | 6CB-11656-00          | 3 - 14      | 6CB-13161-00          | 11 - 1      | 6AW-1410B-00          | 11 - 3      | 6CB-15512-00          | 7 - 29      | 69J-28100-01          | 14 - 22     |
| 6S5-11133-10          | 4 - 3       | 6CB-11656-10          | 3 - 14      | 6CB-13171-00          | 11 - 5      |                       | 11 - 7      | 6CB-15544-00          | 5 - 4       | 67F-2812A-00          | 19 - 32     |
|                       | 4 - 13      | 6CB-11656-20          | 3 - 14      | 6CB-13300-00          | 32 - 9      | 69J-14137-00          | 13 - 3      | 6CB-2134V-00          | 4 - 40      | 6CE-28199-71-D0       | 14 - 23     |
| 6CB-11181-00          | 4 - 25      | 6CB-11998-00          | 4 - 42      | 6CB-13329-00          | 32 - 10     | 6CB-14146-00          | 12 - 10     | 69J-2134X-00          | 8 - 16      | 6CE-28199-71-E0       | 14 - 23     |
|                       | 41 - 2      | 6CB-11999-00          | 4 - 43      | 6CB-13411-00          | 32 - 6      | 6P2-14149-00          | 13 - 2      | 6E5-21744-00          | 9 - 23      | 6CE-28199-71-F0       | 14 - 23     |
| 6CB-11191-02          | 4 - 30      | 6CB-12111-00          | 7 - 1       | 6AW-13415-00          | 32 - 7      | 6CB-14180-03          | 12 - 1      | 6CB-2416A-00          | 9 - 5       | 6CE-28199-71-G0       | 14 - 23     |
| 6CB-11192-02          | 4 - 34      | 6CB-12113-00          | 7 - 4       |                       | 42 - 3      | 6CB-14181-00          | 12 - 11     | 69J-24170-00          | 8 - 14      | 6CE-28199-71-H0       | 14 - 23     |
| 6CB-11193-00          | 4 - 31      | 51Y-12119-00          | 7 - 7       | 67F-13434-20          | 1 - 24      | 6CB-14182-01          | 12 - 2      | 69J-2419A-01          | 8 - 15      | 6CE-28199-71-S0       | 14 - 23     |
|                       | 41 - 3      | 6CB-12121-00          | 7 - 2       | 6CE-13437-60          | 16 - 16     | 6P2-14191-00          | 12 - 12     | 6CB-24217-00          | 12 - 7      | 6CE-28199-81-K0       | 14 - 24     |
| 6CB-11194-00          | 4 - 35      | 6CB-12171-00          | 7 - 9       | N26-13440-00          | 2 - 36      | 6CB-14216-00          | 12 - 6      | 60E-24300-01          | 13 - 9      | 6CE-28199-81-L0       | 14 - 24     |
|                       | 41 - 4      | 6CB-12172-00          | 7 - 13      | 6CE-13446-10-9S       | 2 - 38      | 6CB-14239-00          | 12 - 13     | 6YK-24307-42          | 15 - 1      | 6CE-28199-81-M0       | 14 - 24     |
| 67F-11301-00          | 4 - 19      | 6CB-12181-00          | 7 - 11      | 6CB-13473-00          | 32 - 17     | 6P2-14386-00          | 12 - 32     | 6CB-24313-00          | 14 - 18     | 6CE-28199-81-N0       | 14 - 24     |
| 6CB-1131B-00          | 2 - 12      | 6CB-12182-00          | 7 - 15      |                       | 41 - 15     | 6AW-1441J-00          | 8 - 11      | 6CB-24313-10          | 14 - 18     | 6CE-28199-81-P0       | 14 - 24     |
|                       | 41 - 19     | 6CE-12411-00          | 2 - 21      | 6CB-13477-00          | 2 - 39      | 6CB-14429-00          | 12 - 15     | 6CB-24314-01          | 14 - 2      | 6CE-28199-81-R0       | 14 - 24     |
| 6CE-1131C-00-9S       | 2 - 9       | 67F-12412-00          | 2 - 22      |                       | 41 - 16     | 63P-14435-00          | 20 - 31     | 6CB-24314-11          | 14 - 2      | 6CB-41132-00-9S       | 31 - 14     |
| 68T-11325-00          | 2 - 32      | 6CE-12413-00-9S       | 2 - 24      | 6CB-13490-00          | 32 - 16     | 6CB-14440-01          | 8 - 9       | 6CB-24315-00          | 24 - 13     | 6CB-41134-00          | 31 - 15     |
| 63P-11325-01          | 2 - 10      | 6CE-12413-10-9S       | 2 - 23      | 6CB-13532-00          | 9 - 2       | 6CB-1447B-00          | 12 - 28     | 6CB-24317-00          | 13 - 6      |                       | 42 - 6      |
|                       | 2 - 19      | 6CB-12422-10-9S       | 2 - 25      | 6CB-13533-00          | 9 - 1       | 6CB-14546-00          | 12 - 21     | 6CB-24323-00          | 13 - 7      | 6CB-41135-00          | 31 - 18     |
| 67F-11325-01          | 4 - 20      | 6CB-12427-10          | 2 - 26      | 6CB-13545-00          | 9 - 17      | 6CB-14564-00          | 12 - 9      | 6CB-24324-00          | 13 - 5      |                       | 42 - 8      |
| 63P-11325-11          | 31 - 2      |                       | 41 - 8      | 6CB-13546-00          | 9 - 21      | 63P-14567-00          | 12 - 31     | 6E5-24351-51          | 14 - 3      | 6CE-41136-00          | 31 - 20     |
| 67F-11328-00          | 4 - 21      | 6CB-1242F-00          | 5 - 2       | 6CB-13547-00          | 9 - 22      | 6CE-14711-00-9S       | 31 - 21     | 6AW-24360-01          | 15 - 2      |                       | 42 - 9      |
| 6AW-1132N-01          | 2 - 34      |                       | 41 - 5      | 6CB-13548-00          | 9 - 24      | 6CB-14755-00          | 31 - 13     | 6CE-24376-00          | 17 - 26     | 6CE-41137-00-CA       | 31 - 1      |
| 6AW-1132P-00          | 2 - 30      | 6CB-1243E-00          | 6 - 14      | 6CB-13556-00          | 10 - 3      |                       | 42 - 5      | 6G8-24376-00          | 9 - 28      | 6CB-41138-00          | 31 - 17     |
| 6CB-11351-00          | 2 - 29      | 6CE-1244G-00          | 6 - 11      |                       | 41 - 12     | 6CB-1475A-00          | 9 - 26      | 6CE-24377-00          | 17 - 17     |                       | 42 - 7      |
|                       | 41 - 9      | 6CE-1244H-00          | 6 - 13      | 68V-13577-00          | 13 - 4      | 6CB-1475F-00          | 9 - 27      | 6AW-24377-01          | 14 - 4      | 6CB-42134-00          | 1 - 14      |
| 6CB-11355-00          | 32 - 13     | 6CE-12481-10          | 17 - 23     | 6CB-13577-00          | 11 - 4      | 6CB-1475G-00          | 9 - 30      | 688-24378-00          | 6 - 2       | 6AW-42169-00          | 24 - 15     |
|                       | 41 - 13     | 6CE-12482-10          | 9 - 8       |                       | 11 - 8      | 6CB-14760-00          | 31 - 10     |                       | 9 - 20      | 6CE-42195-00          | 26 - 6      |
| 6CB-1135A-00          | 5 - 6       | 6CB-12483-00          | 9 - 25      | 6CB-13593-00          | 12 - 17     | 6CE-14872-00          | 17 - 24     |                       | 9 - 34      | 6BG-42384-00          | 24 - 2      |
| 6CB-11410-00          | 3 - 1       | 6CE-12483-00          | 17 - 18     | 69J-13631-00          | 32 - 12     |                       | 17 - 27     |                       | 17 - 29     | 6CE-42510-00-8D       | 28 - 5      |
| 6CB-11416-00          | 3 - 5       | 6CB-12484-00          | 9 - 10      | 6CE-13641-00          | 8 - 5       | 6CB-14984-00          | 12 - 26     | 6CE-24378-00          | 6 - 12      | 6CG-42610-00          | 1 - 1       |
| 6CB-11416-10          | 3 - 5       | 6CE-12485-00          | 17 - 25     | 6CB-13645-00          | 8 - 6       | 6CB-14985-00          | 12 - 20     | 6E5-24378-00          | 13 - 8      | 6CE-42613-00          | 1 - 2       |
| 6CB-11416-20          | 3 - 5       | 6CE-1248A-00          | 17 - 16     | 6CB-13646-00          | 8 - 7       | 6CB-14989-00          | 9 - 29      | 6CB-24410-00          | 12 - 22     | 6CB-42615-00          | 23 - 5      |
| 6CB-11416-30          | 3 - 5       | 6AW-12572-00          | 24 - 18     | 6CB-13711-00          | 10 - 2      | 6CE-15100-10          | 2 - 2       | 6CB-24452-00          | 12 - 14     | 6BG-42617-00          | 20 - 8      |
| 6CB-11416-40          | 3 - 5       | 6CB-12576-10          | 6 - 3       | 69J-13716-00          | 12 - 16     | 6AW-15142-00          | 4 - 38      | 4SV-24453-00          | 12 - 33     | 6CB-42617-00          | 20 - 9      |
| 6CB-11417-00          | 3 - 6       | 6CB-12577-00          | 6 - 7       | 6CB-13751-00          | 10 - 1      | 6CB-15142-00          | 5 - 8       | 6CB-24460-00          | 12 - 4      | 6CB-42628-00          | 1 - 17      |
| 6CB-11417-10          | 3 - 6       | 6R3-12581-00          | 24 - 19     | 6AW-13761-00          | 11 - 2      | 6CB-15187-00          | 2 - 5       | 6CB-24461-00          | 13 - 1      | 6CB-42629-00          | 20 - 10     |
| 6CB-11417-20          | 3 - 6       | 6AW-12582-00          | 24 - 20     |                       | 11 - 6      | 6CB-15311-00-CA       | 32 - 1      | 6P3-24469-00          | 14 - 10     | 6CE-42635-00          | 1 - 4       |
| 6CB-11417-30          | 3 - 6       | 6R3-12583-00          | 24 - 21     | 6AW-13781-00          | 12 - 29     | 6BB-15316-00          | 31 - 30     | 6CB-24491-00          | 12 - 25     | 6CB-42643-00          | 24 - 29     |
| 6CB-11417-40          | 3 - 6       | 6P2-12615-00          | 7 - 25      | 6CB-13782-00          | 9 - 15      | 6CB-15319-00          | 2 - 43      | 6CB-24492-00          | 12 - 23     | 6CB-42644-00          | 24 - 30     |
| 6CB-11426-01          | 3 - 7       | 6P2-12623-00          | 7 - 20      | 6AW-13784-00          | 12 - 30     | 6CB-15362-00          | 32 - 18     | 6CB-24501-01          | 12 - 3      | 6CB-42647-00          | 1 - 7       |
| 6CB-11427-00          | 3 - 8       |                       | 7 - 23      | 6CB-13898-00          | 10 - 9      | 6G8-15363-00          | 2 - 41      | 6P3-24519-00          | 14 - 9      | 6CB-42662-00          | 4 - 44      |
| 6CB-11478-00          | 3 - 2       | 6CB-12645-01          | 7 - 19      | 6CB-13898-10          | 10 - 10     | 6CB-15373-00          | 8 - 8       | 6P3-24560-22          | 14 - 7      | 6AW-42663-00          | 1 - 13      |
| 6CB-11567-00          | 7 - 17      | 6CB-1264A-01          | 7 - 22      | 6CB-13906-01          | 12 - 8      | 6CB-15377-00          | 32 - 19     | 6P3-24562-21          | 14 - 8      | 6CG-42677-00          | 1 - 20      |
| 6CB-11590-01          | 7 - 28      | 6P2-12663-00          | 7 - 21      | 6CB-13907-10          | 12 - 18     | 6CE-15411-00-9S       | 2 - 14      | 6P3-24563-01          | 14 - 12     | 6CG-42678-00          | 1 - 18      |
| 6CB-11603-00          | 3 - 12      |                       | 7 - 24      | 63P-13915-00          | 12 - 19     | 6CE-15421-10-9S       | 2 - 15      | 6P3-24564-00          | 14 - 11     | 6CE-42681-01          | 1 - 21      |
| 6CE-11631-00          | 3 - 11      | 6CB-13016-00          | 12 - 5      | 6CB-13971-01          | 13 - 10     | 6CB-15451-00          | 2 - 17      | 6CB-24566-00          | 14 - 13     | 6CE-42682-01          | 1 - 22      |
| 6CB-11633-00          | 3 - 13      | 6AW-13119-00          | 32 - 11     | 6CB-13972-00          | 13 - 12     |                       | 41 - 7      | 6CB-24592-00          | 12 - 24     | 6AW-42697-10          | 1 - 23      |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6CB-42711-01-8D       | 23 - 1      | 61A-43311-21-8D       | 27 - 30     | 6H1-43861-00          | 29 - 6      | 6CE-44315-00          | 35 - 24     | 6CE-45127-00          | 31 - 24     | 6CB-45384-00          | 35 - 75     |
| 6CB-42716-00          | 23 - 6      | 61A-43376-00          | 28 - 3      | 6D8-43863-00          | 29 - 27     |                       | 42 - 22     |                       | 42 - 10     | 6CE-45501-00          | 33 - 43     |
| 69J-42717-00          | 24 - 11     | 69J-43800-04-8D       | 29 - 1      | 61A-43864-00          | 29 - 73     |                       | 42 - 35     | 6BB-45152-01          | 31 - 31     |                       | 35 - 43     |
| 6D0-42717-00          | 23 - 22     | 69J-43801-01          | 29 - 4      | 6H1-43869-00          | 30 - 15     | 6AW-44322-00          | 33 - 16     | 61A-45155-00          | 31 - 35     | 6CE-45501-10          | 33 - 43     |
| 69J-42723-01          | 20 - 25     | 69J-43804-00          | 30 - 5      | 60V-4386A-00          | 29 - 44     |                       | 35 - 16     | 6CE-45181-00-9S       | 31 - 19     |                       | 35 - 43     |
| 6E5-42724-00          | 31 - 9      | 69J-43805-00          | 30 - 4      | 69J-4386K-00          | 30 - 10     |                       | 42 - 29     | 6CE-45211-00-8D       | 31 - 45     | 6CE-45539-00          | 33 - 42     |
| 6CE-42725-01          | 23 - 2      | 6CE-4380P-00          | 29 - 12     | 61A-43871-00          | 29 - 15     | 6CE-44323-00          | 33 - 23     | 6P2-45214-00          | 34 - 10     |                       | 35 - 42     |
| 6H4-42726-00          | 24 - 4      | 6CE-43810-00          | 29 - 3      | 69J-43871-00          | 29 - 62     |                       | 35 - 23     |                       | 36 - 10     | 6CE-45550-00          | 33 - 44     |
| 6H1-42726-21          | 24 - 1      | 61A-43811-00          | 29 - 9      | 6H1-43872-00          | 29 - 7      |                       | 42 - 34     | 6P2-45215-00          | 34 - 11     | 6CF-45550-00          | 35 - 44     |
| 61A-42727-00          | 24 - 5      | 61A-43813-01          | 29 - 18     | 61A-43874-00          | 29 - 72     | 6CE-44352-00          | 33 - 21     |                       | 36 - 11     | 6CF-45560-00          | 35 - 47     |
| 64G-42727-00          | 24 - 6      | 6H1-43814-00          | 29 - 17     | 6H1-43875-00          | 29 - 29     |                       | 35 - 21     | 6CE-45224-00          | 34 - 14     | 676-45567-00          | 33 - 76     |
| 6CE-42733-00          | 24 - 7      | 69J-43816-00          | 29 - 63     | 6T4-43875-01          | 29 - 68     |                       | 42 - 32     |                       | 36 - 14     | 6CB-45567-00          | 33 - 54     |
| 6CE-42734-00          | 24 - 8      | 69J-43817-00          | 30 - 13     | 61A-43875-10          | 29 - 75     | 6CE-44361-00          | 34 - 3      | 6CE-45225-00          | 34 - 15     |                       | 35 - 52     |
| 6CE-42741-00-8D       | 25 - 1      | 61A-43818-00          | 29 - 25     | 61A-43876-00          | 29 - 26     |                       | 36 - 3      |                       | 36 - 15     | 676-45567-10          | 33 - 76     |
| 6CB-42743-00          | 23 - 25     | 69J-4381C-00          | 29 - 30     | CS3-4387G-00          | 29 - 59     | 6CE-44361-10          | 34 - 3      | 6CE-45244-00          | 33 - 41     | 6CB-45567-10          | 33 - 54     |
| 6CB-42744-00          | 24 - 35     |                       | 29 - 35     | 69J-43880-01          | 30 - 1      |                       | 36 - 3      |                       | 35 - 41     |                       | 35 - 52     |
| 6H4-42748-00          | 23 - 23     | 69J-4381J-00          | 29 - 64     | 69J-43881-01          | 30 - 11     | 6D0-44362-01          | 34 - 23     | 6G5-45251-02          | 27 - 2      | 676-45567-20          | 33 - 76     |
| 68F-42753-00          | 23 - 31     | 69J-43820-00          | 29 - 71     | 69J-43882-00          | 30 - 8      |                       | 36 - 23     | 6CE-45300-00-8D       | 33 - 1      | 6CB-45567-20          | 33 - 54     |
| 6CB-42756-00          | 23 - 29     | 61A-43821-00          | 29 - 70     | 6H1-43883-00          | 29 - 43     | 6AW-44365-00          | 33 - 19     | 6CF-45300-00-8D       | 35 - 1      |                       | 35 - 52     |
| 69M-42758-01          | 17 - 5      | 61A-43822-00          | 29 - 69     | 69J-43886-00          | 30 - 7      |                       | 34 - 1      | 6CE-45300-10-8D       | 33 - 1      | 676-45567-30          | 33 - 76     |
|                       | 19 - 10     | 69J-43828-00          | 30 - 16     | 69J-43888-00          | 30 - 17     |                       | 35 - 19     | 6CF-45300-10-8D       | 35 - 1      | 6CB-45567-30          | 33 - 54     |
| 6CB-42761-00          | 23 - 3      | 6H1-43829-00          | 30 - 19     | 69J-4388E-01          | 29 - 23     |                       | 36 - 1      | 6CE-45301-00-8D       | 33 - 2      |                       | 35 - 52     |
| 6CB-42766-00          | 23 - 27     | 69J-4382E-00          | 29 - 11     | 69J-4388F-00          | 30 - 14     |                       | 42 - 21     |                       | 35 - 2      | 676-45567-40          | 33 - 76     |
| 6CB-42769-00          | 31 - 11     | 69J-43830-01          | 29 - 33     | 69J-4388H-00          | 30 - 12     | 6AW-44366-00          | 31 - 46     | 69J-45318-01          | 31 - 33     | 6CB-45567-40          | 33 - 54     |
| 6CE-42771-00-8D       | 25 - 2      | 69J-43831-00          | 29 - 66     | 69J-4388J-00          | 29 - 20     |                       | 34 - 2      | 65N-45321-00          | 33 - 9      |                       | 35 - 52     |
| 6CE-42774-00          | 25 - 15     | 69J-43833-00          | 29 - 21     | 69J-43891-00          | 30 - 9      |                       | 36 - 2      |                       | 35 - 9      | 676-45567-50          | 33 - 76     |
| 6AW-42785-00          | 24 - 17     | 61A-43835-01          | 29 - 19     | 6CJ-43893-00          | 29 - 46     |                       | 42 - 13     | 6CB-45332-00-CA       | 33 - 66     | 6CB-45567-50          | 33 - 54     |
| 6CE-42786-00          | 24 - 9      | 6CE-43840-00          | 29 - 2      | 69J-43894-00          | 29 - 41     | 6D0-44366-00          | 34 - 24     | 6CF-45332-00-CA       | 35 - 64     |                       | 35 - 52     |
| 6CE-42787-00          | 24 - 10     | 6CJ-43841-00          | 29 - 42     | 69J-43899-01          | 29 - 31     |                       | 36 - 24     | 6CE-45335-00-9S       | 33 - 30     | 6CE-45571-00          | 33 - 68     |
| 6AH-42794-40          | 23 - 33     | 6CJ-43843-00          | 29 - 53     | 61A-4389H-01          | 29 - 8      | 6D0-44367-00          | 34 - 22     |                       | 35 - 30     | 6CB-45576-00          | 33 - 69     |
| 6AH-42794-50          | 23 - 34     | 6CJ-43844-00          | 29 - 50     | 69J-4389J-00          | 29 - 32     |                       | 36 - 22     | 688-45341-10          | 33 - 5      | 6CF-45576-00          | 35 - 66     |
| 6CB-42815-01-8D       | 23 - 7      | 6H1-43844-10          | 29 - 55     |                       | 29 - 36     | 6P2-44391-00          | 23 - 24     |                       | 35 - 5      | 6CB-45577-00          | 33 - 73     |
| 6CB-42816-01-8D       | 23 - 8      | 69J-43845-00          | 29 - 28     | 6CE-44100-00          | 26 - 10     | 6CE-44511-00-94       | 28 - 30     | 6AW-45344-00          | 33 - 36     |                       | 35 - 70     |
| 6CB-42817-01-8D       | 23 - 9      | 69A-4384F-00          | 29 - 39     | 6CE-44118-00-94       | 26 - 14     | 6CE-44514-00-94       | 28 - 21     |                       | 35 - 36     | 6CB-45577-10          | 33 - 73     |
| 6CB-42818-00          | 23 - 13     | 69J-4384G-00          | 29 - 58     | 6CE-44120-00          | 26 - 16     | 6CE-44526-00          | 28 - 22     | 6CE-45361-10          | 33 - 80     |                       | 35 - 70     |
| 6CB-42819-00          | 23 - 14     | 6H1-4384G-11          | 29 - 54     | 6CE-44120-10          | 26 - 16     | 6G5-44526-00          | 27 - 3      |                       | 35 - 76     | 6CB-45577-20          | 33 - 73     |
| 69J-43111-01-8D       | 27 - 1      | 69J-4384H-00          | 29 - 10     | 6CE-44121-00          | 26 - 12     | 6CE-44532-00          | 28 - 24     | 61A-45371-00          | 34 - 18     |                       | 35 - 70     |
| 69J-43112-01-8D       | 27 - 14     | 61A-4384H-10          | 29 - 74     | 6CE-44122-00          | 26 - 7      | 6CE-44533-00          | 28 - 29     |                       | 36 - 18     | 6CB-45577-30          | 33 - 73     |
| 6E5-43126-10          | 27 - 43     | 6CJ-4384M-00          | 29 - 38     | 6CE-44142-10          | 26 - 4      | 6CE-44536-00          | 28 - 23     | 6CE-45375-00          | 33 - 8      |                       | 35 - 70     |
| 6R3-43131-00          | 27 - 21     | 69J-43851-00          | 29 - 49     | 6CE-44150-00          | 33 - 12     | 6CE-44551-00-8D       | 28 - 10     |                       | 35 - 8      | 6CB-45577-40          | 33 - 73     |
| 61A-43132-00          | 27 - 12     | 69J-43853-00          | 29 - 45     | 6CF-44150-00          | 35 - 12     | 6CE-44552-00-CA       | 28 - 19     | 663-45376-00          | 33 - 7      |                       | 35 - 70     |
| 61A-43133-00          | 27 - 15     | 69J-43854-00          | 29 - 57     | 6CE-44311-00          | 33 - 14     | 6CE-44555-00-94       | 28 - 13     |                       | 35 - 7      | 6CB-45577-50          | 33 - 73     |
| 66T-43144-00          | 23 - 17     | 69J-43855-00          | 29 - 52     |                       | 35 - 14     | 6CE-44575-00-94       | 28 - 12     | 63P-45378-00          | 34 - 20     |                       | 35 - 70     |
| 6G5-43144-00          | 27 - 33     | 6H1-43856-10          | 29 - 56     | 6AW-44312-00          | 33 - 20     | 6CE-45111-00-8D       | 31 - 26     |                       | 36 - 20     | 6CB-45577-60          | 33 - 73     |
| 6E5-43145-01          | 37 - 8      | 61A-43861-00          | 29 - 14     |                       | 35 - 20     | 6CB-45113-00          | 31 - 27     | 63P-45379-00          | 31 - 43     |                       | 35 - 70     |
| 6G5-43148-00          | 27 - 38     |                       | 29 - 16     | 6CB-44312-00          | 33 - 28     |                       | 42 - 12     | 6CB-45383-00          | 33 - 78     | 6K1-45578-01          | 35 - 72     |
| 61A-43181-01          | 27 - 35     |                       | 29 - 67     |                       | 35 - 28     | 6CE-45123-00          | 31 - 25     |                       | 35 - 74     | 6K1-45578-10          | 35 - 72     |
| 6G5-43185-02          | 27 - 36     | 69J-43861-00          | 30 - 6      | 6CE-44315-00          | 33 - 24     |                       | 42 - 11     | 6CB-45384-00          | 33 - 79     | 6K1-45578-20          | 35 - 72     |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6K1-45578-30          | 35 - 72     | 69J-45987-00          | 34 - 25     | 67F-8183R-00          | 22 - 13     | 6BR-82563-00          | 20 - 24     | K0F-A3751-50          | 7 - 8       | 90105-06037           | 2 - 45      |
| 6K1-45578-40          | 35 - 72     |                       | 36 - 25     | 60V-8183T-00          | 22 - 17     | 69J-82587-00          | 20 - 26     | K0F-A3751-60          | 7 - 8       |                       | 5 - 7       |
| 6K1-45578-50          | 35 - 72     | 6CE-45997-00          | 34 - 26     | 6P2-8183X-00          | 19 - 19     | 6CE-82588-00          | 19 - 6      | K0F-A3751-70          | 7 - 8       | 90105-06039           | 24 - 34     |
| 6K1-45578-60          | 35 - 72     |                       | 36 - 26     | 6CE-81840-00          | 22 - 4      | 6E9-82588-00          | 20 - 20     | K0F-A3751-80          | 7 - 8       | 90105-06151           | 2 - 18      |
| 6CE-45587-00          | 33 - 34     | 688-45997-01          | 34 - 26     | 67F-81841-00          | 22 - 12     | 6CB-82589-00          | 20 - 7      | K0F-A3751-90          | 7 - 8       |                       | 2 - 40      |
|                       | 35 - 34     |                       | 36 - 26     | 6CE-81842-00          | 22 - 18     | 6CE-82590-01          | 20 - 1      | K0F-A3751-A0          | 7 - 8       |                       | 21 - 11     |
| 6CE-45587-10          | 33 - 34     | 6CE-45B70-00          | 34 - 30     | 6BR-81845-00          | 17 - 7      | 6CB-82594-00          | 20 - 3      | K0F-A3751-B0          | 7 - 8       | 90105-06M07           | 2 - 13      |
|                       | 35 - 34     | 6CF-45B70-00          | 36 - 30     | 67F-81846-00          | 22 - 24     | 6CE-8259M-00          | 21 - 14     | K0F-A3751-C0          | 7 - 8       |                       | 4 - 22      |
| 6CE-45587-20          | 33 - 34     | 6CE-45B72-00          | 34 - 30     | 6CE-81850-00          | 22 - 2      | 68F-82846-00          | 19 - 30     | K0F-A3751-D0          | 7 - 8       | 90105-06M08           | 11 - 9      |
|                       | 35 - 34     | 6CF-45B72-00          | 36 - 30     | 6CE-81869-00          | 22 - 21     | 6X4-83383-00          | 40 - 5      | K0F-A3751-E0          | 7 - 8       | 90105-08175           | 2 - 7       |
| 6CE-45587-30          | 33 - 34     | 6CE-45B74-00          | 34 - 30     | 67F-81891-00          | 22 - 15     | 6X4-83386-00          | 40 - 6      | K0F-A3751-F0          | 7 - 8       |                       | 4 - 28      |
|                       | 35 - 34     | 6CF-45B74-00          | 36 - 30     | 6CE-81919-20          | 19 - 37     | 6E5-83558-00          | 31 - 37     | K0F-A3751-G0          | 7 - 8       | 90105-08178           | 5 - 5       |
| 6CE-45587-40          | 33 - 34     | 6CE-45C81-00          | 34 - 31     | 6CB-81923-00          | 19 - 38     | 63P-83614-01          | 20 - 27     | K0F-A3751-H0          | 7 - 8       | 90105-08220           | 4 - 29      |
|                       | 35 - 34     |                       | 36 - 31     | 6P2-81925-01          | 19 - 1      |                       | 20 - 28     | K0F-A3751-J0          | 7 - 8       | 90105-08M61           | 33 - 81     |
| 6CE-45587-50          | 33 - 34     | 6CE-4820A-01          | 26 - 1      | 6CB-81929-00          | 19 - 4      | 6AW-83651-00          | 20 - 23     | K0F-A3751-K0          | 7 - 8       |                       | 35 - 77     |
|                       | 35 - 34     | 6Y8-48277-00          | 40 - 16     | 6C5-81941-00          | 22 - 20     | 6AW-8366B-00          | 39 - 1      | K0F-A3751-L0          | 7 - 8       | 90105-08M87           | 21 - 6      |
| 6CE-45587-60          | 33 - 34     |                       | 40 - 17     | 6CB-81948-01          | 19 - 8      | 60V-8366D-00          | 39 - 2      | K0F-A3751-M0          | 7 - 8       | 90105-10M00           | 34 - 19     |
|                       | 35 - 34     | 6E5-61301-01          | 38 - 1      | 6CE-81949-00          | 21 - 15     | 69J-83672-11          | 28 - 1      | K0F-A3751-N0          | 7 - 8       |                       | 36 - 19     |
| 6CB-45611-00          | 33 - 55     | 6E5-61303-00          | 38 - 5      | 6AW-81950-00          | 19 - 15     | 6Y8-8454G-00          | 40 - 11     | K0F-A3751-P0          | 7 - 8       | 90105-14005           | 28 - 26     |
| 6CF-45611-00          | 35 - 53     | 6E5-61311-11          | 38 - 3      | 6CB-81952-00          | 20 - 33     | 6P2-85075-00          | 18 - 6      | K0F-A3751-R0          | 7 - 8       | 90109-06277           | 4 - 33      |
| 6CE-45631-00          | 33 - 64     | 6E5-61313-00          | 38 - 2      | 68F-8195A-00          | 19 - 23     | 64J-85516-00          | 17 - 4      | K0F-A3751-S0          | 7 - 8       |                       | 4 - 37      |
|                       | 35 - 62     | 6E5-61315-00          | 38 - 4      | 6CE-81960-00          | 17 - 11     |                       | 19 - 9      | K0F-A3751-T0          | 7 - 8       | 90109-06M80           | 25 - 14     |
| 6E5-45633-01          | 33 - 65     | 6E5-61350-02          | 37 - 1      | 6CE-81972-00-9S       | 17 - 12     | 6CB-85516-00          | 16 - 15     | K0F-A3753-00          | 7 - 8       | 90110-05039           | 34 - 17     |
|                       | 35 - 63     | 6E5-61351-01          | 37 - 2      | 6CE-81975-00          | 17 - 13     | 6CB-85544-00          | 19 - 29     | K0F-A3753-10          | 7 - 8       |                       | 36 - 17     |
| 6CB-45634-00          | 33 - 56     | 6E5-61355-00          | 37 - 5      | 6AH-81994-40          | 16 - 17     | 689-85547-00          | 14 - 1      | K0F-A3753-20          | 7 - 8       | 90111-06111           | 25 - 3      |
|                       | 35 - 54     | 6CE-68303-00          | 26 - 23     | 6AH-81994-50          | 16 - 18     | 6CB-85547-00          | 8 - 10      | K0F-A3753-30          | 7 - 8       |                       | 25 - 8      |
| 61A-45635-00          | 33 - 60     | 6Y8-81315-00          | 40 - 18     | 6AH-81996-00          | 23 - 35     | 6CB-85561-00          | 16 - 5      | K0F-A3753-40          | 7 - 8       | 90111-06113           | 25 - 4      |
|                       | 35 - 58     | 6P2-81336-00          | 19 - 34     | 6CB-82105-00          | 19 - 41     | 6CB-85580-00          | 16 - 4      | K0F-A3753-50          | 7 - 8       |                       | 25 - 7      |
| 6H1-45668-00          | 33 - 59     | 6CB-81337-00          | 16 - 13     | 6P2-82113-00          | 19 - 31     | 6CE-85592-00          | 16 - 9      | K0F-A3753-60          | 7 - 8       | 90111-08078           | 1 - 8       |
|                       | 35 - 57     | 6CE-81410-00          | 16 - 3      | 69J-82147-00          | 27 - 32     | 6P2-85780-00          | 5 - 10      | K0F-A3753-70          | 7 - 8       | 90116-10041           | 34 - 5      |
| 6AW-45723-00          | 33 - 27     | 6CB-81443-00          | 21 - 7      | 6E5-82148-00          | 27 - 9      | 6CB-85790-00          | 20 - 18     | 6CB-W0001-02          | 41 - 1      |                       | 36 - 5      |
|                       | 35 - 27     | 6CB-81639-00          | 19 - 28     | 6H1-82148-00          | 27 - 6      | 63P-85886-00          | 20 - 30     | 6CE-W0001-20          | 42 - 1      | 90119-06M17           | 8 - 21      |
| 6CB-45824-00          | 33 - 48     | 6CE-81800-00          | 22 - 1      | 6AW-82149-00          | 28 - 15     | 6P2-85896-00          | 18 - 5      | 6CE-W0070-00          | 1 - 19      |                       | 14 - 14     |
|                       | 35 - 49     | 6CE-81801-00          | 22 - 5      | 67F-82151-00          | 19 - 26     | 6CG-8591A-00          | 17 - 1      | 6CE-W0078-00          | 42 - 27     | 90119-06M18           | 31 - 44     |
| 6CE-45930-00          | 34 - 30     | 6CE-81807-00          | 22 - 8      | 6CE-82151-00          | 19 - 22     | 6C5-86120-00          | 9 - 3       | 6CE-W009A-00-9S       | 4 - 1       | 90119-06M24           | 8 - 2       |
| 6CF-45930-00          | 36 - 30     | 6CB-81809-00          | 22 - 14     | 6TA-82151-00          | 40 - 19     | 6CB-86120-00          | 5 - 1       | 6CE-W009B-03-9S       | 2 - 1       | 90119-06M56           | 17 - 6      |
| 6CE-45970-00          | 34 - 30     | 6CE-81810-00          | 22 - 3      | 67F-82151-10          | 19 - 27     | 6Y8-86260-02          | 40 - 2      | 6CE-W009C-00-9S       | 4 - 11      |                       | 19 - 11     |
| 6CF-45970-00          | 36 - 30     | 67F-81813-00          | 22 - 6      | 67F-82151-40          | 19 - 24     | 6AA-86261-00          | 40 - 3      | 6CB-W1165-00          | 3 - 9       | 90119-06M61           | 24 - 33     |
| 6CE-45972-00          | 34 - 30     | 6CE-81820-00          | 22 - 7      | 67F-82151-50          | 19 - 25     | 6Y8-86267-00          | 40 - 1      | 6CB-W4624-00          | 7 - 27      | 90119-06MA3           | 17 - 14     |
| 6CF-45972-00          | 36 - 30     | 6CE-81821-00          | 22 - 11     | 6CE-82170-00          | 19 - 21     | K0F-A3233-00          | 3 - 15      | 6CE-W8145-01          | 16 - 1      | 90119-07001           | 4 - 5       |
| 61A-45974-00          | 34 - 30     | 6CB-81822-01          | 21 - 5      | 6CB-82310-00          | 18 - 1      | K0F-A3741-00          | 7 - 5       | 6AW-W9011-00          | 16 - 2      |                       | 4 - 15      |
| 61B-45974-00          | 36 - 30     | 6CB-81823-00          | 21 - 9      | 6CB-82314-00          | 18 - 3      | K0F-A3742-00          | 7 - 6       | 90101-09M70           | 38 - 9      | 90119-07234           | 4 - 6       |
| 6CE-45974-00          | 34 - 30     | 6CB-81826-00          | 22 - 22     | 6CB-82316-01          | 17 - 3      | K0F-A3743-00          | 7 - 3       | 90101-12M05           | 27 - 47     |                       | 4 - 16      |
| 6CF-45974-00          | 36 - 30     | 69J-81828-00          | 22 - 23     | 6P2-82380-00          | 10 - 5      | K0F-A3751-00          | 7 - 8       | 90101-12M77           | 27 - 47     | 90119-08020           | 8 - 3       |
| 6CE-45976-00          | 34 - 30     | 6CE-81830-00          | 22 - 16     | 6CB-82388-00          | 20 - 16     | K0F-A3751-10          | 7 - 8       | 90101-14004           | 28 - 16     | 90119-08102           | 31 - 4      |
| 6CF-45976-00          | 36 - 30     | 6CB-81832-00          | 22 - 9      | 6Y8-82509-10          | 40 - 8      | K0F-A3751-20          | 7 - 8       | 90105-06035           | 5 - 3       | 90119-08M14           | 33 - 26     |
| 6CE-45978-00          | 34 - 30     | 6CB-81836-00          | 22 - 10     | 6Y8-82521-11          | 40 - 15     | K0F-A3751-30          | 7 - 8       |                       | 8 - 4       |                       | 35 - 26     |
| 6CF-45978-00          | 36 - 30     | 6CE-81839-00          | 22 - 19     | 6P2-82560-01          | 20 - 19     | K0F-A3751-40          | 7 - 8       | 90105-06037           | 2 - 28      |                       | 42 - 37     |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 90119-08M22           | 23 - 21     | 90185-09M01           | 38 - 11     | 90386-10M16           | 27 - 37     | 90464-08004           | 10 - 11     | 90465-11M10           | 31 - 38     | 92995-06600           | 27 - 8      |
| 90119-08M32           | 33 - 29     | 90185-14M00           | 28 - 17     | 90386-11001           | 26 - 18     | 90464-09013           | 6 - 5       |                       | 31 - 38     |                       | 27 - 11     |
|                       | 35 - 29     |                       | 28 - 27     | 90386-15M73           | 23 - 10     |                       | 9 - 14      |                       | 39 - 4      |                       | 27 - 20     |
| 90119-10007           | 31 - 28     | 90185-22M11           | 27 - 24     | 90386-18M14           | 27 - 45     | 90464-09129           | 20 - 32     |                       | 40 - 10     |                       | 27 - 28     |
| 90119-10008           | 34 - 9      | 90201-02M00           | 33 - 61     |                       | 29 - 24     | 90464-10011           | 9 - 33      | 90465-11M59           | 6 - 15      | 92995-08600           | 33 - 38     |
|                       | 36 - 9      |                       | 35 - 59     | 90386-18M63           | 27 - 44     | 90464-10M59           | 6 - 4       | 90465-13M24           | 20 - 6      |                       | 35 - 38     |
| 90119-10009           | 34 - 8      | 90201-06M02           | 31 - 41     | 90386-25M31           | 27 - 22     | 90464-11012           | 9 - 31      | 90465-14M66           | 13 - 13     | 92995-10600           | 31 - 6      |
|                       | 36 - 8      | 90201-06M30           | 40 - 13     | 90386-39M89           | 28 - 7      | 90464-11121           | 20 - 12     |                       | 20 - 22     | 92995-14600           | 28 - 18     |
| 90119-10024           | 27 - 29     | 90201-08M09           | 26 - 8      | 90387-06M03           | 24 - 32     | 90464-12009           | 13 - 14     | 90467-130A5           | 24 - 25     |                       | 28 - 28     |
|                       | 28 - 20     | 90201-10048           | 34 - 6      | 90387-06M43           | 25 - 13     | 90464-12010           | 6 - 6       | 90467-140A8           | 24 - 26     | 93101-28M16           | 33 - 31     |
|                       | 28 - 31     |                       | 36 - 6      | 90387-06M60           | 8 - 20      |                       | 9 - 12      | 90467-140A9           | 24 - 27     |                       | 35 - 31     |
| 90119-10038           | 34 - 5      | 90201-10M01           | 7 - 32      |                       | 14 - 16     |                       | 9 - 32      | 90468-18008           | 26 - 9      |                       | 42 - 23     |
|                       | 36 - 5      | 90201-10M20           | 37 - 7      | 90387-07028           | 25 - 6      | 90464-12012           | 13 - 15     |                       | 26 - 13     | 93101-30M17           | 33 - 71     |
| 90119-10050           | 7 - 18      | 90201-10M76           | 38 - 8      | 90387-08M37           | 23 - 20     |                       | 13 - 16     | 90480-10M23           | 8 - 19      |                       | 35 - 68     |
| 90119-10M07           | 7 - 31      | 90201-11008           | 26 - 20     | 90387-08M45           | 1 - 11      |                       | 14 - 5      |                       | 14 - 15     |                       | 42 - 25     |
| 90151-05M05           | 2 - 33      | 90201-12426           | 27 - 49     | 90387-10094           | 1 - 9       | 90464-12183           | 19 - 13     | 90480-12314           | 16 - 14     | 93102-38008           | 7 - 26      |
| 90151-06M02           | 2 - 11      | 90201-13M01           | 27 - 48     | 90387-10M05           | 27 - 40     |                       | 20 - 14     |                       | 18 - 4      |                       | 41 - 11     |
|                       | 2 - 20      | 90201-156J2           | 23 - 11     | 90387-10M61           | 37 - 3      | 90464-13227           | 21 - 12     | 90480-13M24           | 25 - 12     | 93102-85008           | 3 - 4       |
|                       | 31 - 3      | 90201-16032           | 28 - 14     | 90387-11005           | 4 - 26      | 90464-13249           | 8 - 22      | 90480-14029           | 24 - 31     |                       | 41 - 10     |
| 90152-05M08           | 34 - 12     | 90201-16M00           | 33 - 46     | 90387-28013           | 28 - 25     |                       | 17 - 9      | 90480-16009           | 25 - 5      | 93104-22M07           | 33 - 15     |
|                       | 36 - 12     |                       | 35 - 46     | 90401-19001           | 2 - 37      |                       | 19 - 12     | 90480-22M81           | 23 - 19     |                       | 35 - 15     |
| 90155-11002           | 4 - 27      | 90201-26M59           | 27 - 23     | 90430-06M03           | 4 - 23      | 90464-16001           | 24 - 28     | 90501-10M77           | 33 - 57     |                       | 42 - 18     |
| 90159-04005           | 21 - 4      | 90201-32008           | 33 - 75     | 90430-08020           | 33 - 6      | 90464-18004           | 21 - 13     |                       | 35 - 55     |                       | 42 - 28     |
| 90159-06053           | 25 - 11     | 90201-40M00           | 28 - 6      |                       | 35 - 6      | 90464-18246           | 20 - 13     | 90506-16003           | 27 - 42     | 93106-09014           | 33 - 11     |
| 90167-06M00           | 40 - 12     | 90201-41008           | 33 - 51     |                       | 42 - 14     | 90464-20181           | 8 - 23      | 90506-22001           | 23 - 16     |                       | 35 - 11     |
| 90170-09M05           | 38 - 10     | 90201-62008           | 33 - 33     | 90430-14115           | 4 - 10      |                       | 9 - 18      | 90560-12M01           | 37 - 4      |                       | 42 - 17     |
| 90170-10009           | 34 - 7      |                       | 35 - 33     | 90430-14M09           | 32 - 5      |                       | 17 - 10     | 91318-05025           | 29 - 60     | 93106-19N50           | 29 - 5      |
|                       | 36 - 7      | 90202-40M47           | 28 - 9      |                       | 42 - 2      |                       | 19 - 14     | 91318-05040           | 29 - 65     | 93210-04279           | 40 - 9      |
| 90170-14M06           | 38 - 6      | 90206-14N50           | 30 - 2      | 90430-18130           | 4 - 8       |                       | 20 - 2      | 91490-40030           | 34 - 29     | 93210-064A5           | 29 - 51     |
| 90170-16M19           | 33 - 45     | 90206-15M18           | 23 - 12     |                       | 4 - 18      |                       | 20 - 15     |                       | 36 - 29     | 93210-07003           | 34 - 21     |
|                       | 35 - 45     | 90214-30003           | 33 - 39     | 90445-07032           | 31 - 39     | 90464-20258           | 23 - 32     | 91690-30020           | 27 - 41     |                       | 36 - 21     |
| 90170-30M18           | 33 - 40     |                       | 35 - 39     | 90445-07033           | 31 - 39     | 90464-23001           | 9 - 6       | 91690-40010           | 2 - 16      |                       | 42 - 15     |
|                       | 35 - 40     | 90249-06M19           | 27 - 39     | 90445-07034           | 31 - 39     | 90464-26002           | 6 - 8       | 91809-08006           | 4 - 4       | 93210-08391           | 29 - 48     |
| 90171-18M04           | 34 - 28     | 90250-08M07           | 33 - 63     | 90445-07043           | 31 - 39     |                       | 9 - 13      |                       | 4 - 14      | 93210-09165           | 26 - 17     |
|                       | 36 - 28     |                       | 35 - 61     | 90445-09068           | 17 - 28     |                       | 17 - 22     | 92903-06600           | 19 - 18     |                       | 30 - 18     |
| 90173-06001           | 25 - 9      | 90280-04002           | 33 - 22     | 90445-09220           | 6 - 1       | 90464-99004           | 8 - 12      | 92903-08600           | 21 - 2      | 93210-16275           | 37 - 9      |
| 90179-06M28           | 1 - 3       |                       | 35 - 22     | 90445-096H2           | 6 - 9       | 90465-08M83           | 27 - 18     | 92990-06100           | 1 - 15      | 93210-17239           | 29 - 22     |
|                       | 4 - 41      |                       | 42 - 33     | 90445-097F7           | 9 - 9       |                       | 27 - 26     | 92990-06200           | 1 - 6       | 93210-19MJ3           | 32 - 20     |
| 90179-08003           | 21 - 3      | 90282-05008           | 33 - 77     | 90445-107A5           | 17 - 19     | 90465-11M10           | 6 - 10      | 92990-08600           | 1 - 10      |                       | 42 - 4      |
| 90183-02M03           | 33 - 62     |                       | 35 - 73     | 90445-14019           | 24 - 23     |                       | 9 - 7       | 92990-18200           | 34 - 27     | 93210-24M79           | 2 - 42      |
|                       | 35 - 60     | 90340-08002           | 33 - 4      | 90445-14021           | 24 - 14     |                       | 9 - 11      |                       | 36 - 27     |                       | 41 - 17     |
| 90183-061A6           | 25 - 10     |                       | 35 - 4      | 90445-16015           | 24 - 16     |                       | 14 - 6      | 92995-05600           | 16 - 8      | 93210-26658           | 2 - 8       |
| 90185-05002           | 34 - 13     | 90340-14M06           | 4 - 9       | 90446-15003           | 19 - 20     |                       | 14 - 19     | 92995-06100           | 10 - 7      |                       | 32 - 15     |
|                       | 34 - 16     |                       | 32 - 4      |                       | 28 - 32     |                       | 16 - 10     | 92995-06600           | 8 - 18      |                       | 41 - 6      |
|                       | 36 - 13     | 90340-18M09           | 4 - 7       | 90462-06013           | 17 - 20     |                       | 24 - 3      |                       | 10 - 8      |                       | 41 - 14     |
|                       | 36 - 16     |                       | 4 - 17      | 90462-10061           | 31 - 42     |                       | 24 - 24     |                       | 18 - 8      | 93210-27370           | 2 - 44      |
| 90185-06M07           | 4 - 45      | 90386-08008           | 26 - 2      | 90464-06001           | 20 - 5      |                       | 27 - 25     |                       | 19 - 36     |                       | 41 - 18     |
| 90185-09M01           | 37 - 6      | 90386-10001           | 26 - 21     | 90464-07209           | 9 - 19      |                       | 28 - 33     |                       | 27 - 5      | 93210-33M49           | 33 - 10     |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 93210-33M49           | 35 - 10     | 93605-10108           | 7 - 16      | 95895-06012           | 20 - 29     | 97575-10535           | 31 - 7      |                       |             |                       |             |
|                       | 42 - 16     | 93606-12019           | 2 - 3       |                       | 23 - 18     | 97575-10570           | 34 - 9      |                       |             |                       |             |
| 93210-35321           | 28 - 8      |                       | 2 - 4       |                       | 23 - 26     |                       | 36 - 9      |                       |             |                       |             |
| 93210-37160           | 33 - 18     |                       | 3 - 3       |                       | 23 - 28     | 97595-06610           | 19 - 16     |                       |             |                       |             |
|                       | 35 - 18     |                       | 21 - 10     |                       | 23 - 30     | 97780-50620           | 19 - 33     |                       |             |                       |             |
|                       | 42 - 20     |                       | 33 - 25     | 95895-06014           | 14 - 21     | 97780-60516           | 1 - 5       |                       |             |                       |             |
|                       | 42 - 31     |                       | 35 - 25     |                       | 23 - 4      | 97780-60520           | 24 - 22     |                       |             |                       |             |
| 93210-64488           | 33 - 35     |                       | 42 - 36     | 95895-06016           | 9 - 16      | 97780-60620           | 40 - 7      |                       |             |                       |             |
|                       | 35 - 35     | 93606-19M23           | 31 - 23     |                       | 14 - 17     | 97880-06035           | 40 - 12     |                       |             |                       |             |
|                       | 42 - 24     | 93608-16M16           | 31 - 8      |                       | 19 - 7      | 97885-06010           | 27 - 13     |                       |             |                       |             |
| 93210-94003           | 33 - 17     |                       | 31 - 29     |                       | 20 - 17     |                       | 27 - 16     |                       |             |                       |             |
|                       | 35 - 17     |                       | 31 - 47     |                       | 20 - 34     | 97885-06012           | 27 - 10     |                       |             |                       |             |
|                       | 42 - 19     |                       | 32 - 3      |                       | 21 - 8      |                       | 27 - 19     |                       |             |                       |             |
|                       | 42 - 30     |                       | 33 - 49     |                       | 24 - 12     | 97980-06216           | 40 - 4      |                       |             |                       |             |
| 93211-02001           | 33 - 72     |                       | 34 - 4      |                       | 39 - 3      | 97985-06216           | 28 - 2      |                       |             |                       |             |
|                       | 35 - 69     |                       | 35 - 50     | 95895-06020           | 8 - 13      | 98507-04008           | 12 - 34     |                       |             |                       |             |
|                       | 42 - 26     |                       | 36 - 4      |                       | 17 - 2      | 98780-06530           | 2 - 31      |                       |             |                       |             |
| 93306-209U0           | 33 - 67     | 93700-06M03           | 27 - 17     |                       | 19 - 5      | 98780-06550           | 2 - 35      |                       |             |                       |             |
| 93311-83280           | 33 - 3      |                       | 27 - 31     |                       | 20 - 11     | 99001-08600           | 33 - 13     |                       |             |                       |             |
|                       | 35 - 3      | 94702-00400           | 4 - 46      | 95895-06025           | 17 - 15     |                       | 35 - 13     |                       |             |                       |             |
| 93311-85894           | 33 - 47     | 95022-06035           | 16 - 11     |                       | 18 - 2      | 99002-03600           | 29 - 40     |                       |             |                       |             |
|                       | 35 - 48     | 95023-06012           | 17 - 21     | 95895-06030           | 4 - 32      | 99009-47500           | 33 - 52     |                       |             |                       |             |
| 93315-43061           | 33 - 70     | 95027-06025           | 2 - 27      |                       | 4 - 36      | 99530-08012           | 16 - 6      |                       |             |                       |             |
|                       | 35 - 67     | 95380-06600           | 1 - 16      |                       | 16 - 12     | 99530-14016           | 7 - 30      |                       |             |                       |             |
| 93332-00048           | 35 - 65     |                       | 9 - 4       | 95895-08016           | 19 - 2      |                       |             |                       |             |                       |             |
| 93332-000A4           | 33 - 50     | 95380-08600           | 26 - 5      |                       | 19 - 39     |                       |             |                       |             |                       |             |
| 93332-000A5           | 33 - 74     | 95380-12600           | 27 - 50     |                       | 19 - 40     |                       |             |                       |             |                       |             |
| 93340-67011           | 33 - 53     | 95380-14700           | 38 - 7      | 97013-06020           | 19 - 17     |                       |             |                       |             |                       |             |
|                       | 35 - 51     | 95780-06300           | 40 - 14     | 97013-08045           | 21 - 1      |                       |             |                       |             |                       |             |
| 93341-440U5           | 35 - 71     | 95780-08300           | 1 - 12      | 97075-06020           | 10 - 6      |                       |             |                       |             |                       |             |
| 93399-99966           | 33 - 32     | 95780-10300           | 28 - 4      | 97075-10045           | 31 - 5      |                       |             |                       |             |                       |             |
|                       | 35 - 32     | 95812-06025           | 32 - 8      | 97095-05020           | 16 - 7      |                       |             |                       |             |                       |             |
| 93399-999T6           | 30 - 3      | 95814-08020           | 19 - 3      | 97095-06010           | 27 - 7      |                       |             |                       |             |                       |             |
| 93410-10082           | 26 - 22     | 95875-06016           | 32 - 21     |                       | 27 - 34     |                       |             |                       |             |                       |             |
| 93410-18M05           | 27 - 46     | 95875-06020           | 31 - 12     |                       | 31 - 40     |                       |             |                       |             |                       |             |
| 93410-37M04           | 28 - 11     | 95875-06025           | 26 - 19     | 97095-06014           | 27 - 27     |                       |             |                       |             |                       |             |
| 93420-36M01           | 31 - 34     |                       | 26 - 24     |                       | 31 - 32     |                       |             |                       |             |                       |             |
| 93501-04011           | 33 - 58     | 95875-06040           | 32 - 14     | 97095-06016           | 8 - 17      |                       |             |                       |             |                       |             |
|                       | 35 - 56     | 95875-08030           | 8 - 1       |                       | 19 - 35     |                       |             |                       |             |                       |             |
| 93501-08001           | 29 - 47     | 95875-08060           | 10 - 4      | 97095-06020           | 18 - 7      |                       |             |                       |             |                       |             |
| 93503-16003           | 29 - 37     | 95880-08012           | 23 - 15     | 97095-06025           | 27 - 4      |                       |             |                       |             |                       |             |
| 93505-32038           | 29 - 13     | 95885-06014           | 4 - 39      | 97095-08020           | 33 - 37     |                       |             |                       |             |                       |             |
|                       | 29 - 34     |                       | 5 - 9       |                       | 35 - 37     |                       |             |                       |             |                       |             |
| 93604-07M13           | 26 - 15     | 95885-08025           | 4 - 24      | 97575-06525           | 26 - 11     |                       |             |                       |             |                       |             |
| 93604-35236           | 29 - 61     | 95895-06010           | 31 - 36     | 97575-08535           | 31 - 22     |                       |             |                       |             |                       |             |
| 93605-10108           | 7 - 10      | 95895-06012           | 17 - 8      |                       | 32 - 2      |                       |             |                       |             |                       |             |
|                       | 7 - 12      |                       | 20 - 4      | 97575-08555           | 26 - 3      |                       |             |                       |             |                       |             |
|                       | 7 - 14      |                       | 20 - 21     | 97575-08560           | 31 - 16     |                       |             |                       |             |                       |             |