



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F9.9HMH'12 (6CA4)



1L6CA-300F1

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2020/2/3

NEWS NO.	DATE	COMMENT
PE0-OM-120058	Nov.,19,2012	MOD:FIG.9,15 LIST/ILLUSTRATION REVISION
PE0-OM-200001	Jan.,28,2020	MOD:F9.9H(6CA) CRANKSHAFT & PISTON LIST REVISION

F9.9HMH
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

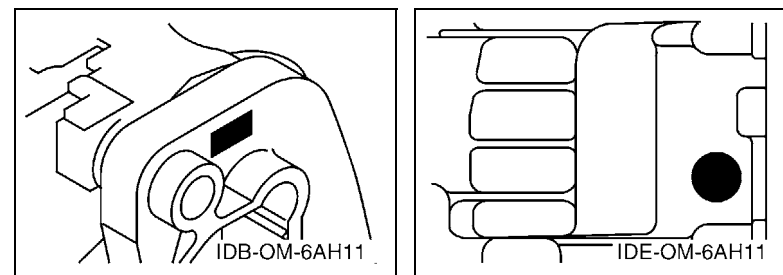
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F9.9H	6CAK-1003092		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6CA4	F9.9HMH

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

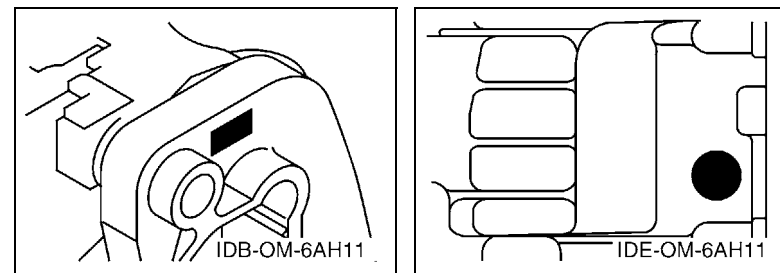
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F9.9H	6CAK-1003092		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6CA4	F9.9HMH

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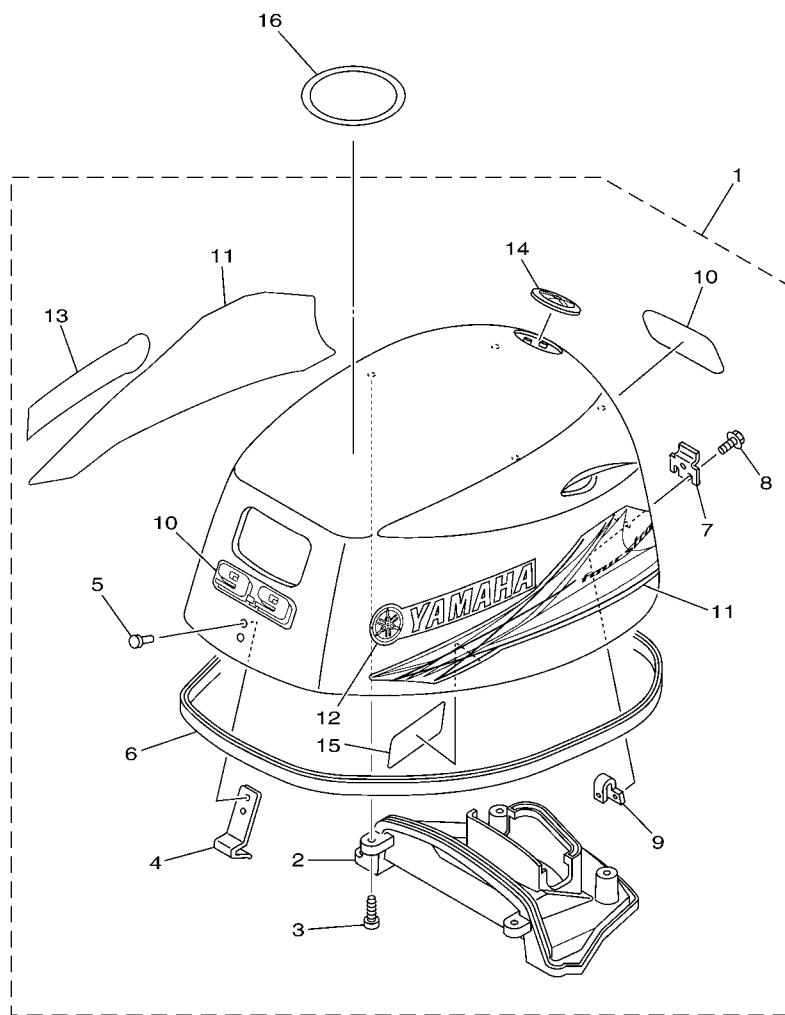


FIG. 1 TOP COWLING

REF. NO.	PART NO. N° PIECES	DESCRIPTION	6CA4				REMARKS REMARQUES
1	6CA-42610-00	TOP COWLING ASSY CAPOT (ENS.)	1				
2	6AH-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1				
3	97780-50616	.SCREW, TAPPING .VIS, TETE BOMBEE	4				
4	6AH-42651-00	.HOOK .CROCHET	1				
5	90266-06M02	.RIVET .RIVET	2				
6	6AH-42615-00	.SEAL .JOINT	1				
7	60R-42652-00	.HOOK .CROCHET	1				
8	97595-05514	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	2				
9	6AH-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
10	6CA-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	2				
11	6CA-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1				
12	6CA-42681-00	.MARK, COWLING .ADHESIF, CAPOT	1				
13	6CA-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1				
14	6AH-42697-01	.TUNING FORK MARK .MARQUE, YAMAHA	1				
15	6AH-42735-00	.PROTECTOR .PROTECTEUR	1				
16	67F-13434-20	LABEL, CAUTION ETIQUETTE, ATTENTION	1				

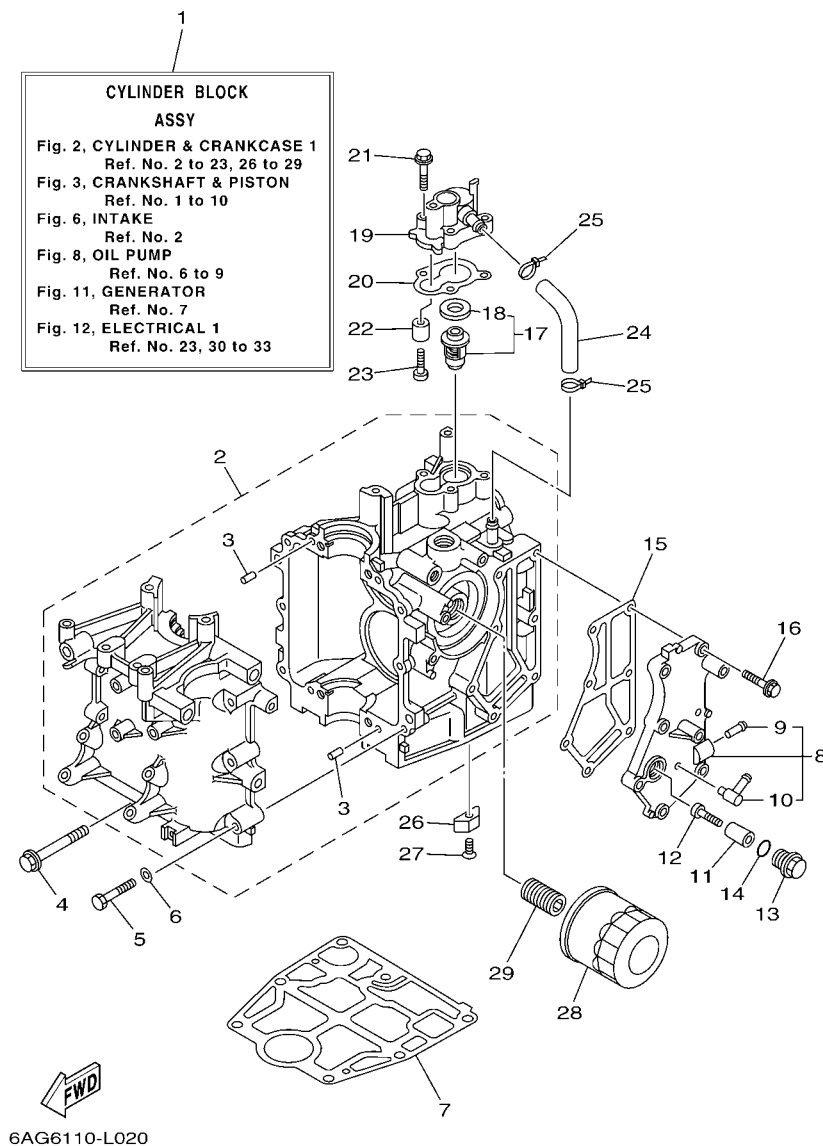


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-W009B-00-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1				
2	6AH-15100-00	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	93606-12019	.PIN, DOWEL .GOUPILLE	4				
4	90119-08093	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
5	97013-06040	BOLT BOULON	6				
6	92903-06600	WASHER, PLATE RONDELLE, PLATE	6				
7	6AH-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1				
8	6AH-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1				
9	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 3	1				
10	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1				
11	6G8-11325-00	ANODE ANODE	1				
12	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
13	6G8-11197-01	PLUG, BLIND PLOT, BORGNE	1				
14	93210-13M63	O-RING JOINT TORIQUE	1				
15	6AH-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1				
16	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7				
17	6AH-12411-00	THERMOSTAT THERMOSTAT	1				
18	688-12412-00	.SEAL, THERMOSTAT JOINT, THERMOSTAT	1				
19	6AH-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1				
20	6AH-12414-00	GASKET, COVER JOINT, COUVERCLE	1				
21	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
22	6G8-11325-00	ANODE ANODE	1				
23	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
24	6AH-12481-00	PIPE 1 DURITE 1	1				
25	90465-11M10	CLAMP BRIDE	2				
26	6E5-11325-00	ANODE ANODE	1				
27	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	1				

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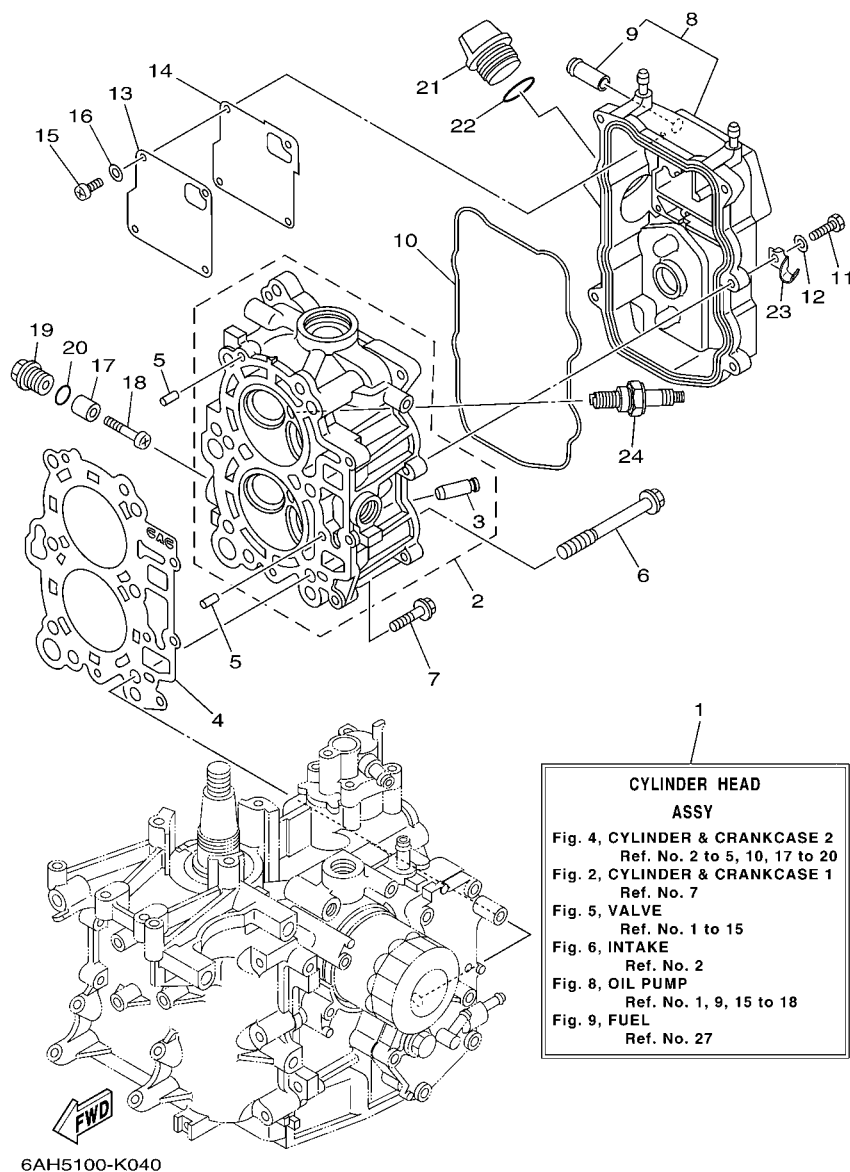


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AG-W009A-00-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1				
2	6AH-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1				
3	6AH-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	4				
4	6AG-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
5	93606-12019	PIN, DOWEL GOUPILLE	2				
6	90105-09006	BOLT, FLANGE BOULON	6				
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
8	6AH-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
9	6AH-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1				
10	6AH-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1				
11	97095-06020	BOLT BOULON	5				
12	92995-06600	WASHER RONDELLE	5				
13	6AH-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1				
14	6AH-11169-00	GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD	1				
15	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4				
16	92907-04600	WASHER RONDELLE	4				
17	6G8-11325-00	ANODE ANODE	2				
18	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2				
19	6G8-11197-01	PLUG, BLIND PLOT, BORGNE	2				
20	93210-13M63	O-RING JOINT TORIQUE	2				
21	6G8-15363-00	PLUG, OIL PLOT, HUILE	1				
22	93210-24M79	O-RING JOINT TORIQUE	1				
23	90465-08059	CLAMP BRIDE	1				
24	94702-00418	PLUG, SPARK (NGK DPR6EB) BOUGIE D,ALLUMAGE (NGK DPR6EB)	2				



SOUPAPE

6

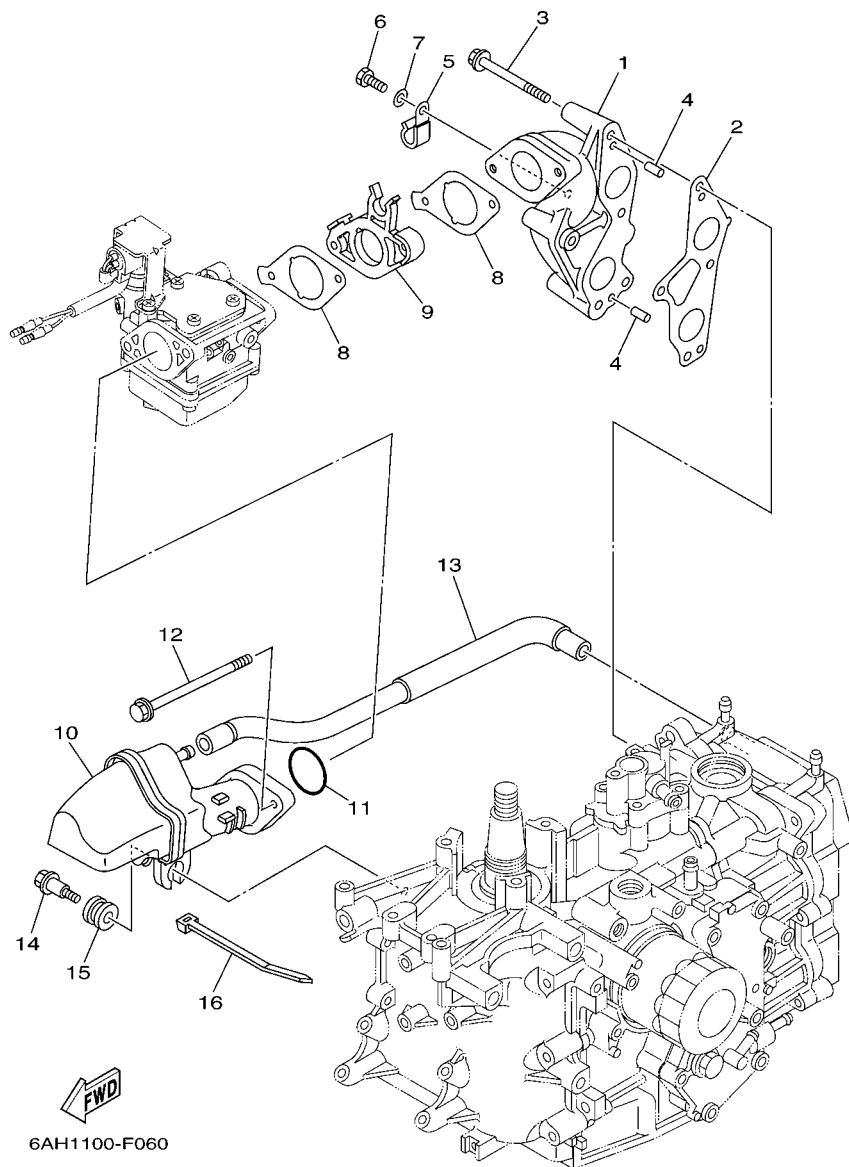


FIG. 6 INTAKE

ADMISSION

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6BY2280-J070

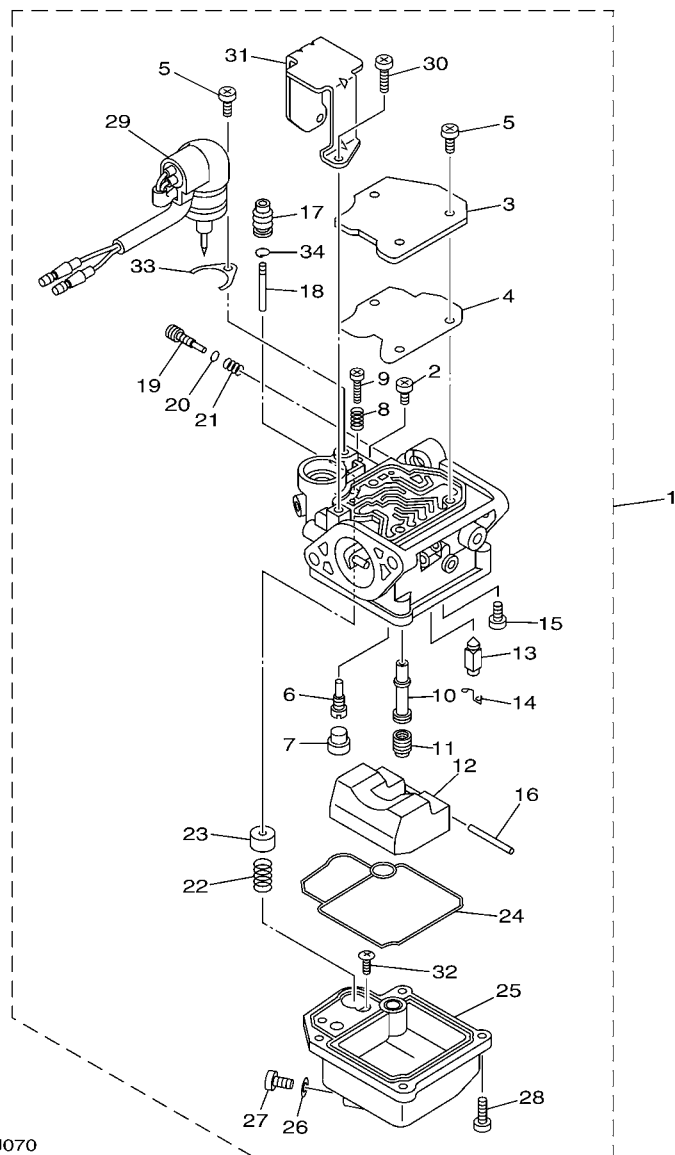


FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AG-14301-11	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				
2	98580-04006	.SCREW, PAN HEAD .VIS	1				
3	65W-14572-00	.PLATE .PLAQUE	1				
4	65W-14126-10	.GASKET .JOINT	1				
5	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4				
6	6AG-14948-02	.JET (#38) .GICLEUR (#38)	1				
7	679-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1				
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
9	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1				
10	6AH-14947-20	.JET, NEEDLE .GICLEUR DE STARTER	1				
11	676-14943-19	.JET, MAIN (#80) .GICLEUR, PRINCIPAL (#80)	1				
12	6AH-14985-00	.FLOAT .FLOTTEUR	1				
13	6AH-14546-00	.VALVE, NEEDLE .POINTEAU	1				
14	663-14159-00	.CLIP .JONC	1				
15	98580-04008	.SCREW, PAN HEAD .VIS	1				
16	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1				
17	65W-14373-02	.COVER, PLUNGER CAP .COUVERCLE DE PLONGEUR	1				
18	6AH-14379-00	.ROD, STARTER .TRINGLE, STARTER	1				
19	6AH-14923-20	.SCREW, PILOT .VIS, RALENTI	1				
20	67C-14397-00	.O-RING .JOINT TORIQUE	1				
21	67C-14555-00	.SPRING .RESSORT	1				
22	65W-14335-00	.SPRING, PLUNGER .RESSORT, PLONGEUR	1				
23	6AH-14371-00	.PLUNGER, STARTER .PLONGEUR, STARTER	1				
24	6AH-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
25	6AH-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1				
26	65W-14398-00	.GASKET .JOINT	1				
27	65W-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1				

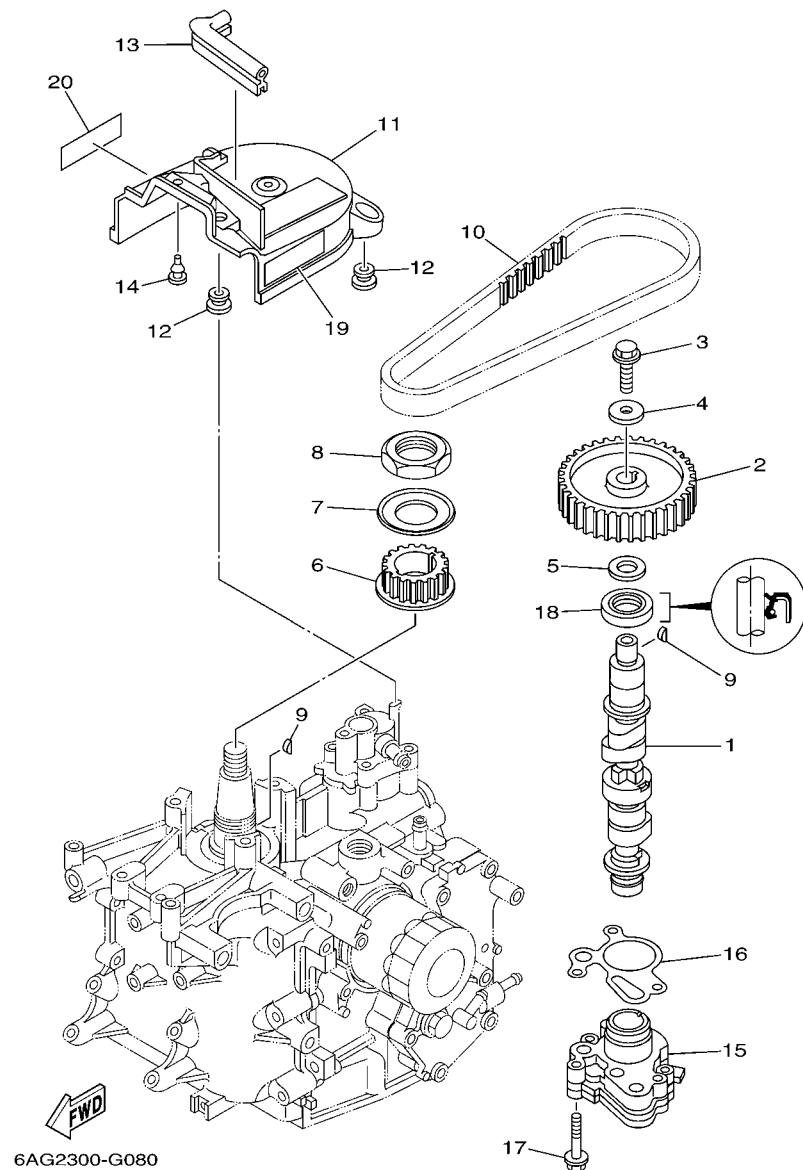


FIG. 8 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AG-12170-00	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1				
2	6AH-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1				
3	90105-081A7	BOLT, FLANGE BOULON	1				
4	90201-08784	WASHER, PLATE RONDELLE, PLATE	1				
5	90201-15423	WASHER, PLATE RONDELLE, PLATE	1				
6	6AH-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1				
7	6AH-11557-00	WASHER 1 RONDELLE 1	1				
8	90170-30003	NUT ECROU	1				
9	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2				
10	6AH-46241-00	BELT COURROIE TRAPEZOIDALE	1				
11	6AH-46297-00	COVER, DUST COUVERCLE, POUSSIERE	1				
12	90480-10627	GROMMET PASSE-FIL	3				
13	6AH-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1				
14	90480-06M19	GROMMET PASSE-FIL	1				
15	6AH-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1				
16	6AH-13329-00	GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE	1				
17	90105-06035	BOLT, FLANGE BOULON	3				
18	93102-22009	OIL SEAL JOINT SPY	1				
19	6AH-81994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1				
20	6AH-81994-50	LABEL, SAFETY ETIQUETTE, SECURITE	1				

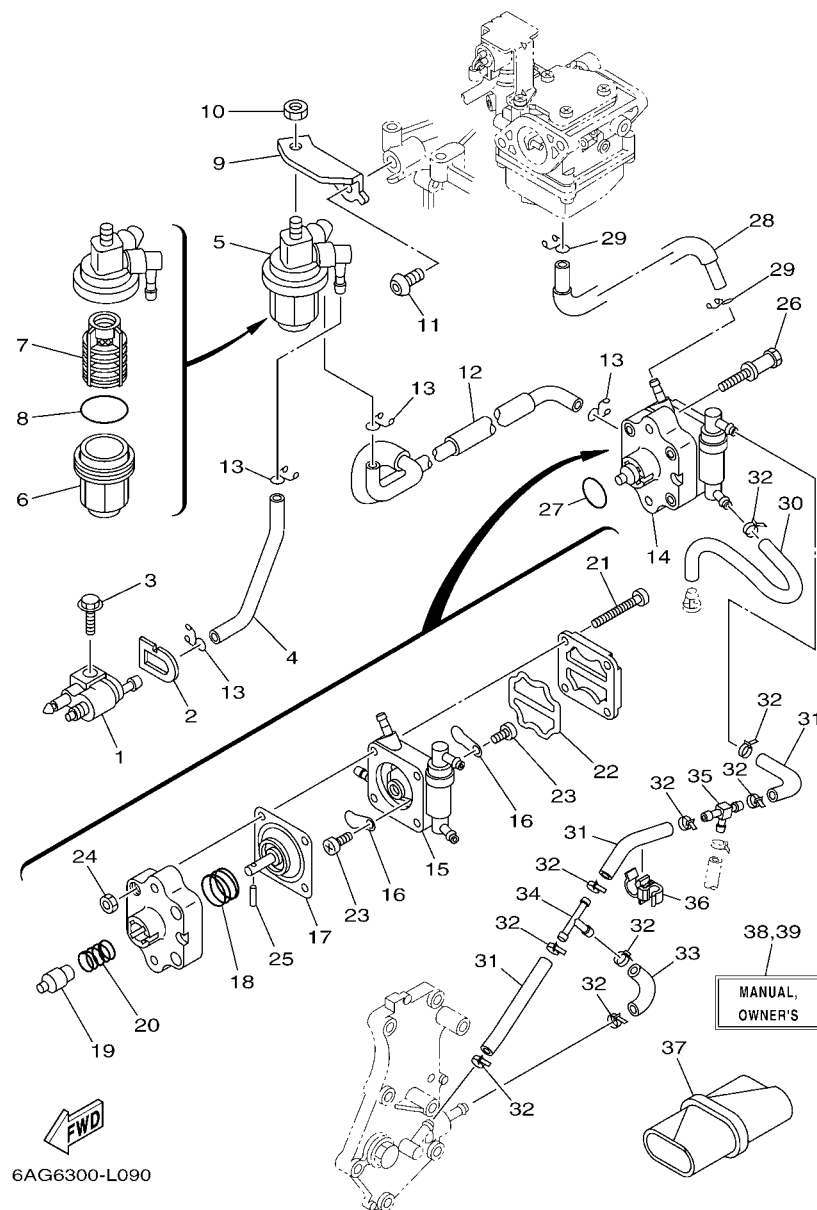


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1				
2	61N-24329-00	SEAL JOINT	1				
3	95895-06020	BOLT, FLANGE BOULON	1				
4	6AH-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1				
5	61N-24560-10	FILTER ASSY ENS FILTRE	1				
6	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1				
7	61N-24563-10	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
8	93210-32738	.O-RING .JOINT TORIQUE	1				
9	6AH-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1				
10	95380-08600	NUT ECROU	1				
11	90111-08055	BOLT, HEX. SOCKET BUTTON BOULON	1				
12	6AH-24312-00	PIPE 2 DURITE 2	1				
13	90467-09M17	CLIP JONC	4				
14	6AH-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1				
15	6AH-24413-00	.BODY 2 .CORPS 2	1				
16	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2				
17	66M-24411-11	.DIAPHRAGM .DIAPHRAGME	1				
18	66M-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1				
19	66M-13131-10	.PLUNGER .PLONGEUR	1				
20	66M-24454-00	.SPRING .RESSORT	1				
21	66M-24444-00	.SCREW .VIS	4				
22	66M-24471-01	.DIAPHRAGM .DIAPHRAGME	1				
23	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2				
24	95380-04600	.NUT .ECROU	4				
25	66M-24374-00	.PIN .GOUILLE	1				
26	90109-06215	BOLT BOULON	2				
27	93210-20M65	O-RING JOINT TORIQUE	1				

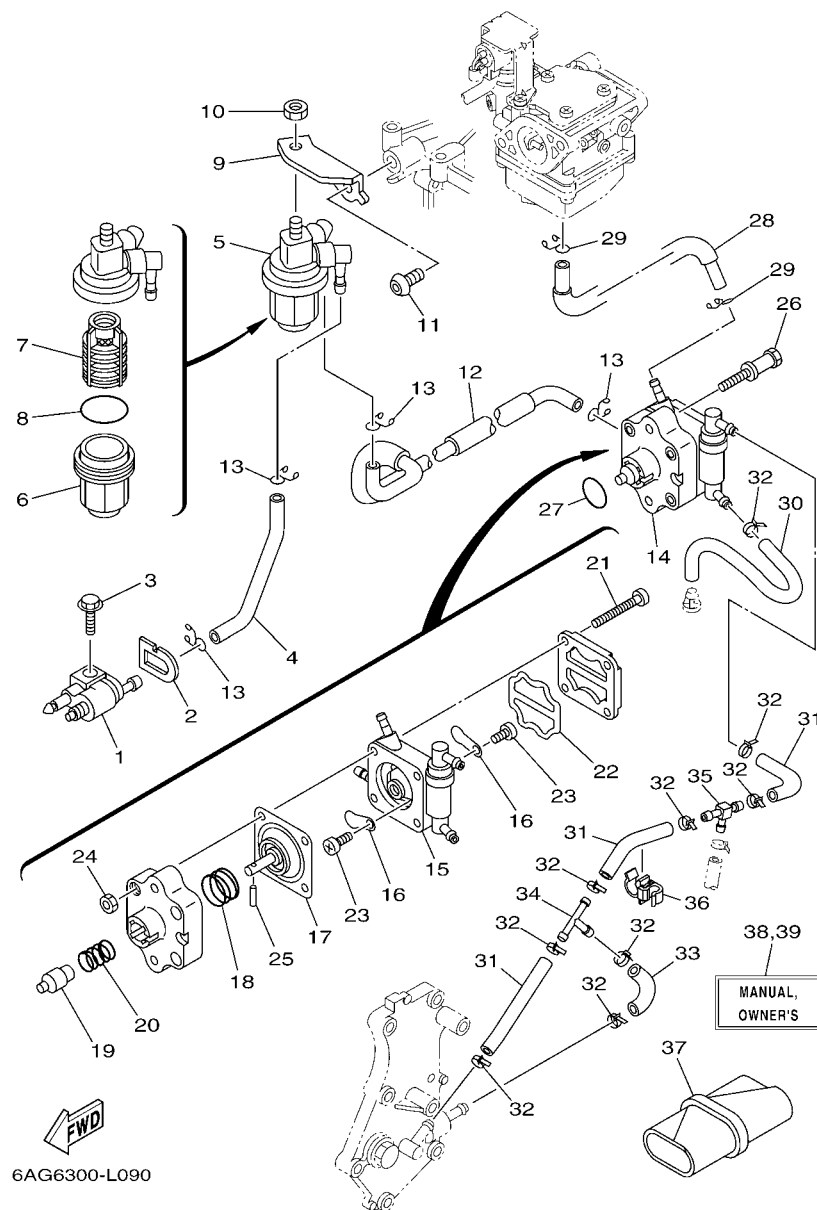


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
28	6AH-24313-00	PIPE 3 DURITE 3	1				
29	90467-09M17	CLIP JONC	2				
30	6AH-24315-00	PIPE 5 DURITE 5	1				Go to P/N : PE0-OM-120058
31	90445-09026	HOSE DURITE	3				Go to P/N : PE0-OM-120058
32	90465-11M10	CLAMP BRIDE	9				
33	6AH-24317-00	PIPE 7 DURITE 7	1				Go to P/N : PE0-OM-120058
34	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
35	6C5-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
36	90464-09018	CLAMP BRIDE	1				Go to P/N : PE0-OM-120058
37	62Y-28100-00	TOOL KIT TROUSSE A OUTILS	1				AP AP
38	6AG-28199-76-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (E) UR (E)
	6AG-28199-76-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (F) UR (F)
	6AG-28199-76-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (ES) UR (ES)
	6AG-28199-76-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (D) UR (D)
	6AG-28199-76-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (NL) UR (NL)
	6AG-28199-76-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (I) UR (I)
39	6AG-28199-86-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (DK) UR (DK)
	6AG-28199-86-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (GR) UR (GR)
	6AG-28199-86-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (P) UR (P)
	6AG-28199-86-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (N) UR (N)
	6AG-28199-86-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (S) UR (S)
	6AG-28199-86-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (SF) UR (SF)

PARTS NEWS



News No. PE0-OM-120058(1/2)

Date:2012/11/19

Signature:S.Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F9.9H (6CA4) / F15C (6AG6) / F20B (6AH6)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1L6CA-300F1 / 1L6AG-300F1

Time of YPEC Revision Text, Illustration --> Dec./20/2012 PDF Replace --> Dec./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F9.9C	6CA4	6CAK:1003162-
F15C	6AG6	6AGK:1025401-
F20B	6AH6	6AHK:1034060-

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
D	Old Parts	→	Old Parts
	New Parts	→	New Parts
	These parts are interchangeable with a set		

1.LIST CORRECTION

FIG.9 FUEL

Ref. No.	PART NO.	DESCRIPTION	Q'TY	*Interchangeability	REMARKS
30	6AH-24315-00	PIPE 5	1	D ○	*Deleted Parts
31	90445-09026	HOSE	3 --> 1	○	*Q'TY change
33	6AH-24317-00	PIPE 7	1	○	*Deleted Parts
36	90464-09018	CLAMP	1 --> 2	○	*Q'TY change
40	6AH-24321-00	PIPE 10	1	○	*Added Parts
41	6AH-24322-00	PIPE 11	1	○	
42	90445-09082	HOSE (L150)	1	○	
43	90445-09061	HOSE (L65)	1	○	

FIG.15 or 18 BOTTOM COWLING

49(50)	90445-15003	HOSE (L230)	1	○	*Added Parts
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Technical Publication Dept.



PARTS NEWS



News No. PE0-OM-120058(2/2)

Date:2012/11/58

Signature:S.Ishibashi

Cause: ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F9.9H (6CA4) / F15C (6AG6) / F20B (6AH6)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1L6CA-300F1 / 1L6AG-300F1
Time of YPEC Revision Text, Illustration --> Dec./20/2012 PDF Replace --> Dec./20/2012 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

2. ILLUSTRATION CORRECTION

FIG.9 FUEL

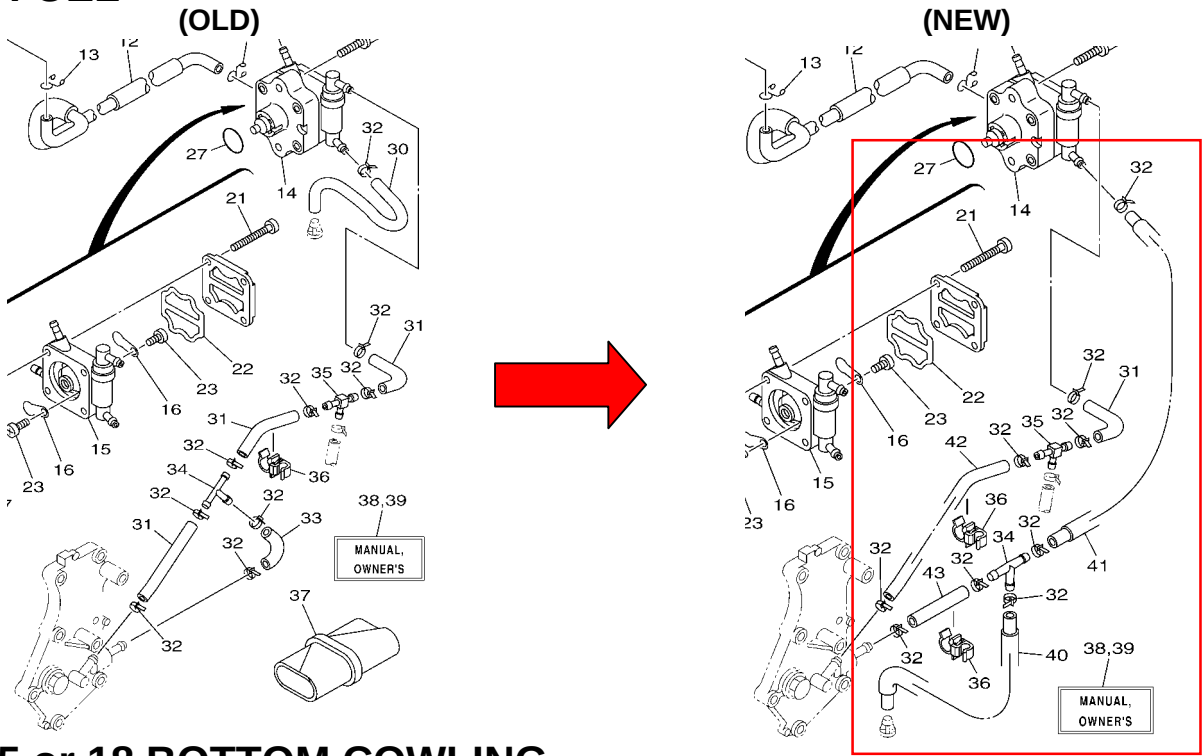
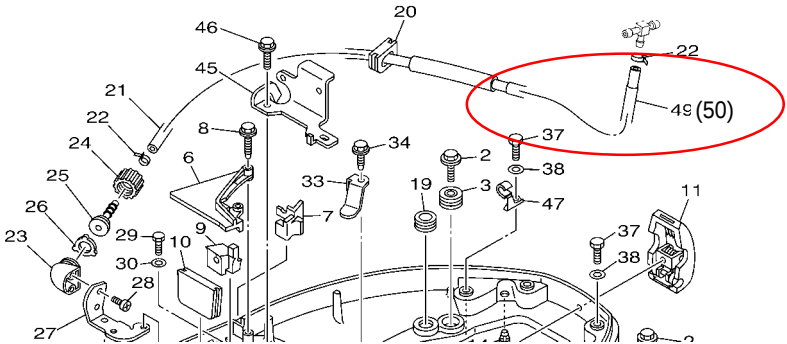


FIG.15 or 18 BOTTOM COWLING



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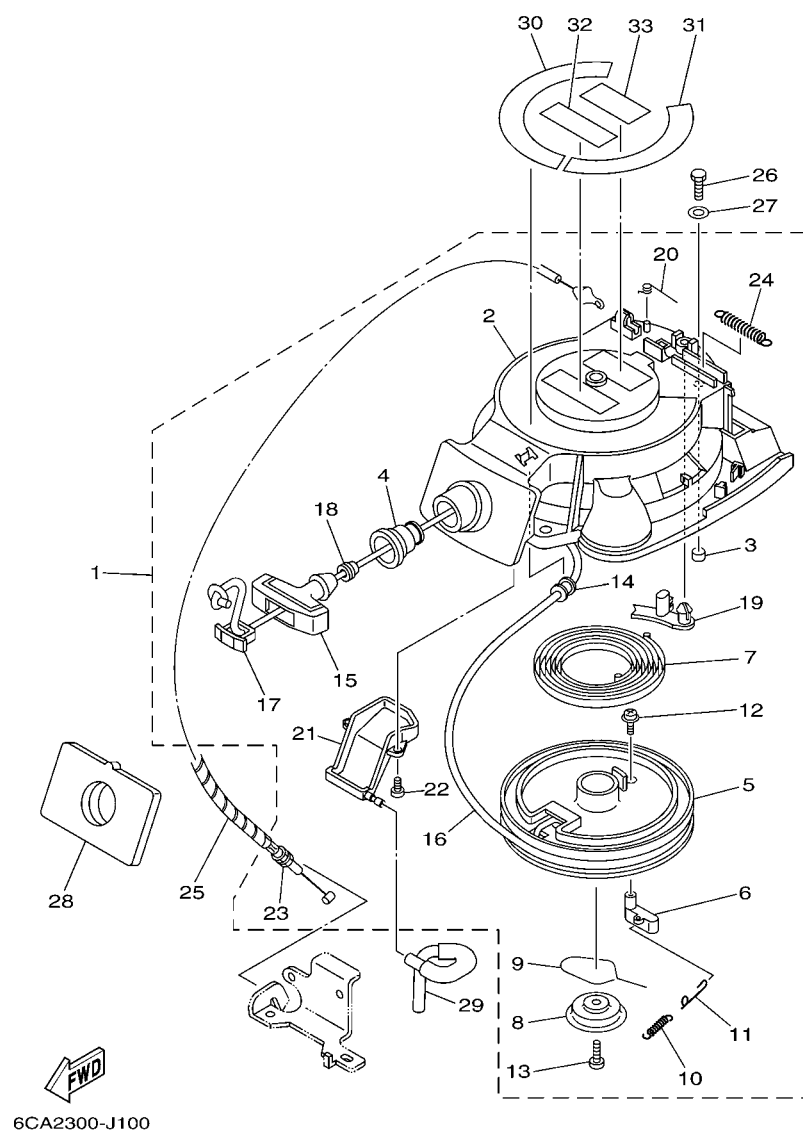
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*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-15710-01	STARTER ASSY DEMARREUR COMPLET	1				
2	6AH-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1				
3	67D-15764-00	.COLLAR 1 .COLLERETTE 1	3				
4	6AH-15795-00	.GUIDE, ROPE .GUIDE DE CABLE	1				
5	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1				
6	6AH-15741-10	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1				
7	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1				
8	68T-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1				
9	63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1				
10	63V-15767-01	.SPRING .RESSORT	1				
11	68T-15784-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
12	63V-15793-00	.SCREW .VIS	1				
13	68T-15793-00	.SCREW .VIS	1				
14	68T-15764-00	.COLLAR 1 .COLLERETTE 1	1				
15	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1				
16	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1				*1 *1
17	6F5-15779-02	.COVER .COUVERCLE	1				
18	6A0-15789-00	.DAMPER .AMORTISSEUR	1				
19	66T-15794-00	.STOPPER .BUTEE	1				
20	66T-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
21	6AH-15782-00	.COVER, SHEAVE .COUVERCLE, POULIE	1				
22	6AH-15793-00	.SCREW .VIS	2				
23	6AH-15770-00	.CABLE COMP., STARTER STOP .CABLE, BUTEE DE DEMAR	1				
24	66T-15731-00	.SPRING, RETURN .RESSORT, RAPPEL	1				
25	90446-06M90	HOSE (L120) DURITE (L120)	1				
26	97095-06020	BOLT BOULON	3				
27	92995-06600	WASHER RONDELLE	3				

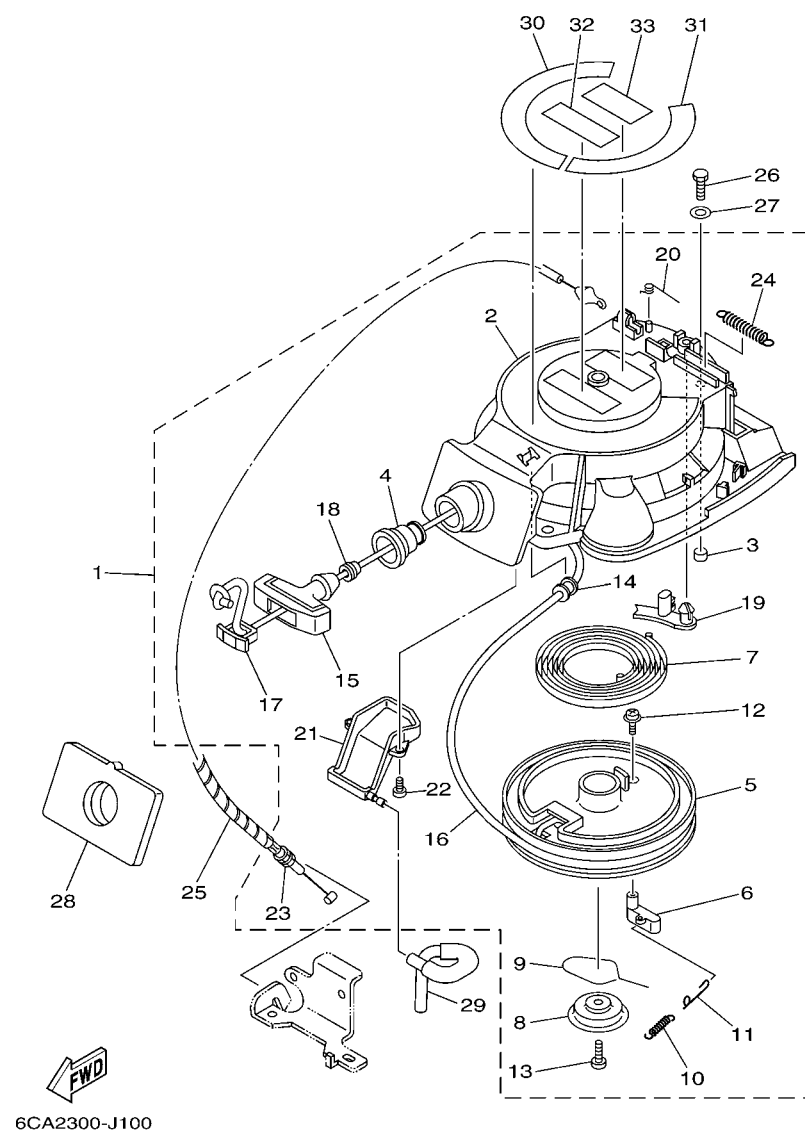


FIG. 10 STARTER

DEMARREUR

[illegible]

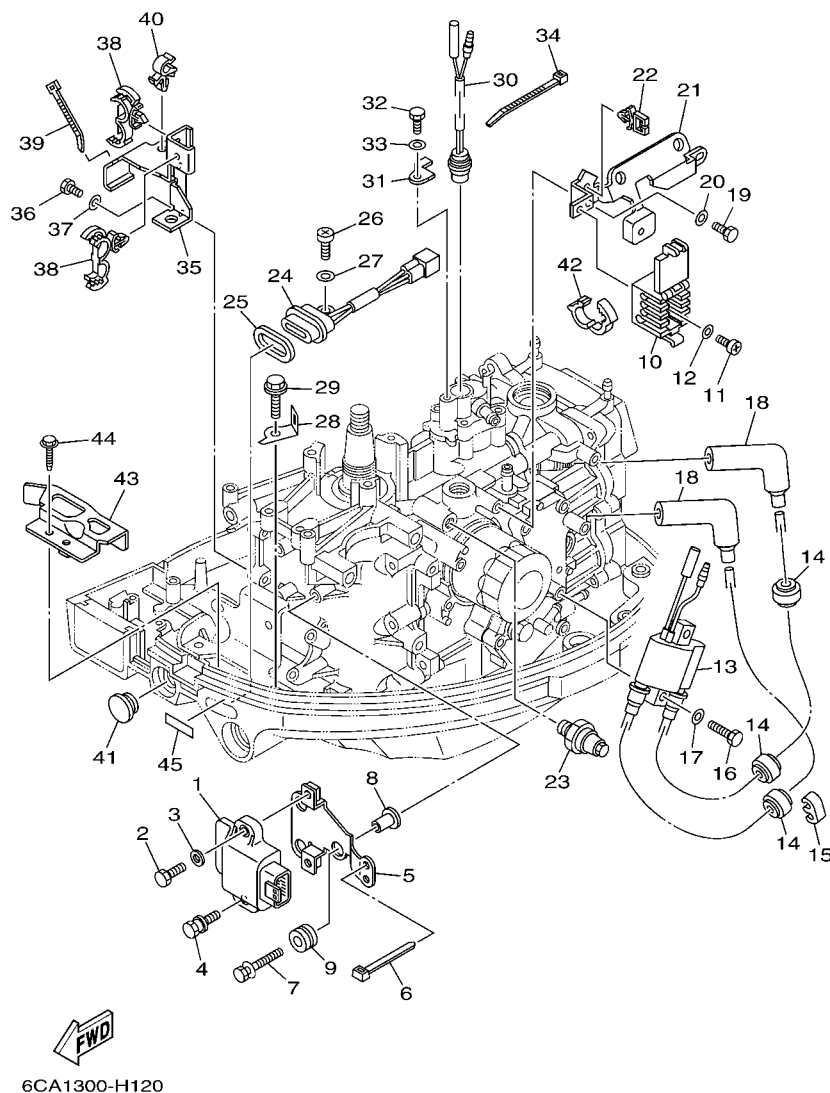
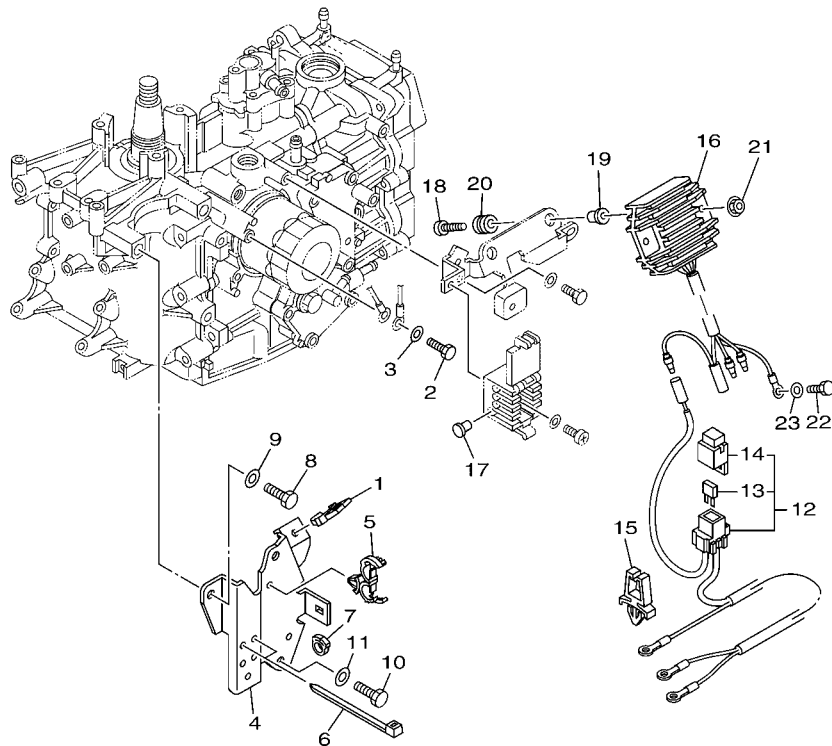


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1				
2	97095-06020	BOLT BOULON	1				
3	92995-06600	WASHER RONDELLE	1				
4	90109-06221	BOLT BOULON	1				
5	6AH-81948-00	BRACKET SUPPORT	1				
6	90465-13M18	CLAMP BRIDE	1				
7	90119-06M35	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
8	90387-06M60	COLLAR COLLERETTE	3				
9	90480-10M23	GROMMET PASSE-FIL	3				
10	6AH-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1				
11	97880-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
12	90201-06M05	WASHER, PLATE RONDELLE, PLATE	1				
13	6F5-85570-13	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				
14	90480-25003	GROMMET PASSE-FIL	3				
15	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1				
16	97095-06025	BOLT BOULON	2				
17	92995-06600	WASHER RONDELLE	2				
18	6AH-82370-00	PLUG CAP ASSY ANTIPARASITE	2				
19	97095-06014	BOLT BOULON	2				
20	92995-06600	WASHER RONDELLE	2				
21	6AH-85542-00	BRACKET SUPPORT	1				
22	90464-07M56	CLAMP BRIDE	2				
23	64J-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1				
24	62Y-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1				
25	6H4-83589-00	GASKET GARNITURE	1				
26	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1				
27	92995-06600	WASHER RONDELLE	1				

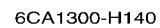
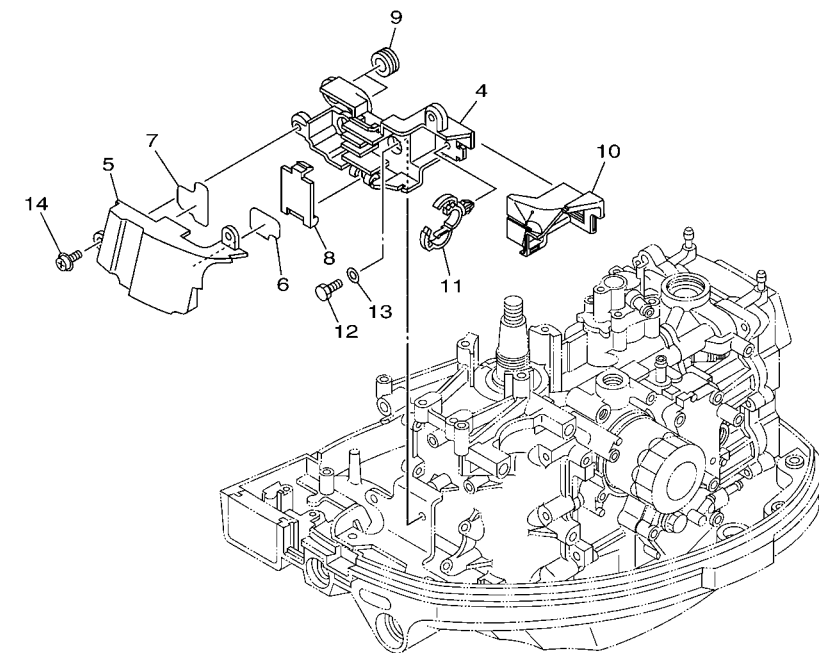



6CA1300-H130

FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	90464-08004	CLAMP BRIDE	1				
2	97095-06014	BOLT BOULON	1				
3	92995-06600	WASHER RONDELLE	1				
4	6AH-82398-00	PLATE 3 PLAQUETTE 3	1				
5	90464-18246	CLAMP BRIDE	1				
6	90465-13M18	CLAMP BRIDE	3				
7	90464-09010	CLAMP BRIDE	1				
8	97095-08025	BOLT BOULON	2				
9	92995-08600	WASHER RONDELLE	2				
10	97095-08016	BOLT BOULON	1				
11	92995-08600	WASHER RONDELLE	1				
12	6AH-81949-00	WIRE, LEAD FIL	1				AP
13	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	2				AP
14	67F-8215B-00	.CAP (BLACK) .BOUCHON (NOIR)	1				
15	90464-06001	CLAMP BRIDE	1				AP
16	6AH-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				AP
17	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1				AP
18	98980-06030	SCREW, BIND VIS, DE PRESSION	2				AP
19	90387-06M70	COLLAR COLLERETTE	2				AP
20	90480-13M24	GROMMET PASSE-FIL	2				AP
21	95780-06500	NUT, FLANGE ECROU	2				AP
22	97095-06014	BOLT BOULON	1				AP
23	92995-06600	WASHER RONDELLE	1				AP



PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-8259M-10	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1				
2	90465-13M18	CLAMP BRIDE	1				
3	90445-08029	HOSE DURITE	1				
4	6AH-8552A-00	HOUSING CARTER	1				
5	6AH-8552E-00	COVER, CASE COUVERCLE	1				
6	6AH-42735-30	PROTECTOR PROTECTEUR	1				
7	6AH-42735-40	PROTECTOR PROTECTEUR	1				
8	6AH-85537-00	COVER COUVERCLE	1				
9	90480-19368	GROMMET PASSE-FIL	2				
10	6AH-85547-00	DAMPER AMORTISSEUR	1				
11	90464-20181	CLAMP BRIDE	1				
12	97095-06014	BOLT BOULON	2				
13	92995-06600	WASHER RONDELLE	2				
14	97985-06214	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				

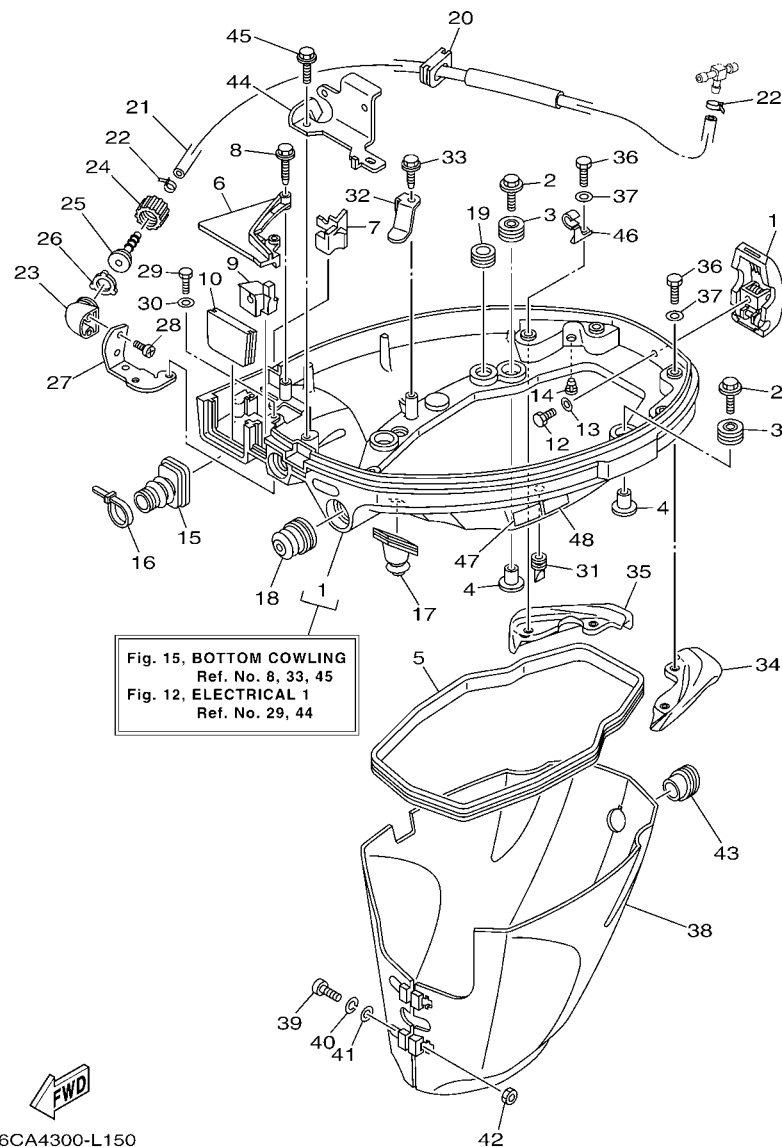


FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-42710-00-4D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	68F-85119-00	BOLT BOULON	4				
3	90480-21M82	GROMMET PASSE-FIL	4				
4	90387-06176	COLLAR COLLERETTE	4				
5	6AH-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
6	6AH-42738-00-4D	PLATE, FITTING ETRIER	1				
7	6AH-42718-00	RUBBER, SEAL 3 JOINT	1				
8	90109-06M82	BOLT BOULON	2				
9	6AH-42725-00	GROMMET PASSE-FIL	1				
10	6AH-42724-00	GROMMET PASSE-FIL	1				
11	6AH-42801-00	COWLING CLAMP COMP. BRIDE DE CAPOT COMP.	1				
12	97095-06012	BOLT BOULON	1				
13	92995-06600	WASHER RONDELLE	1				
14	6BL-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1				
15	6AH-26326-00	GROMMET RONDELLE CAOUTCHOUC	1				
16	90465-11M10	CLAMP BRIDE	1				
17	6AH-42727-00	GROMMET PASSE-FIL	1				
18	65W-42726-00	GROMMET PASSE-FIL	1				
19	90480-16007	GROMMET PASSE-FIL	1				
20	6AH-42726-00	GROMMET PASSE-FIL	1				
21	6AH-24314-01	PIPE 4 DURITE 4	1				
22	90465-11M10	CLAMP BRIDE	2				
23	68T-12572-00	ADAPTER ADAPTATEUR	1				
24	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1				
25	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1				
26	6R3-12583-00	GASKET, HOSE JOINT JOINT	1				
27	6AH-12535-00	PLATE PLAQUE	1				

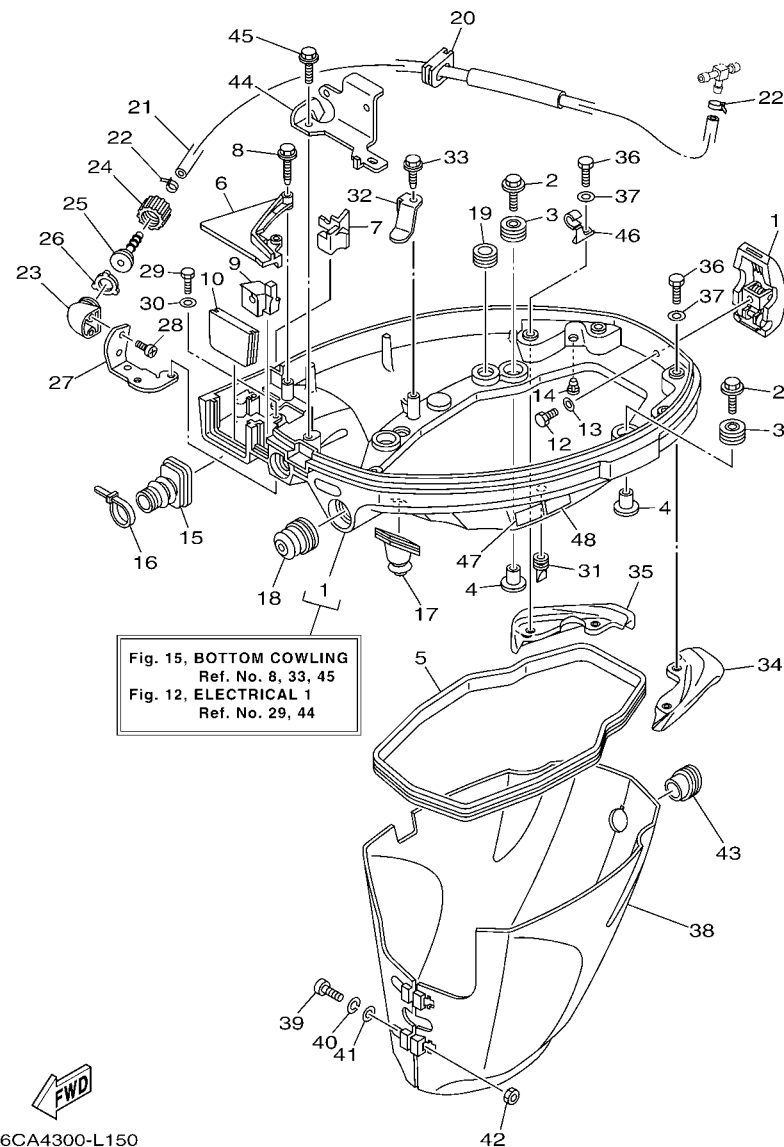


FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
28	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2				
29	97095-06010	BOLT BOULON	2				
30	92995-06600	WASHER RONDELLE	2				
31	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
32	6AH-42743-00	BRACKET SUPPORT	1				
33	90109-06M86	BOLT BOULON	1				
34	6AH-42761-00	STOPPER PLAQUETTE	1				
35	6AH-42762-00	STOPPER PLAQUETTE	1				
36	97075-06012	BOLT BOULON	4				
37	92995-06600	WASHER RONDELLE	4				
38	6AH-42741-00	APRON CAPOT LATERAL	1				
39	97885-06030	SCREW, PAN HEAD VIS, A ENCOCHE	2				
40	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
41	92995-06600	WASHER RONDELLE	2				
42	95380-06600	NUT, HEXAGON ECROU	2				
43	6AH-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1				
44	6AH-15774-00	STAY 4 SUPPORT 4	1				
45	90109-06M86	BOLT BOULON	1				
46	90465-08M82	CLAMP BRIDE	1				
47	6AH-42794-40	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1				
48	6AH-42794-50	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1				
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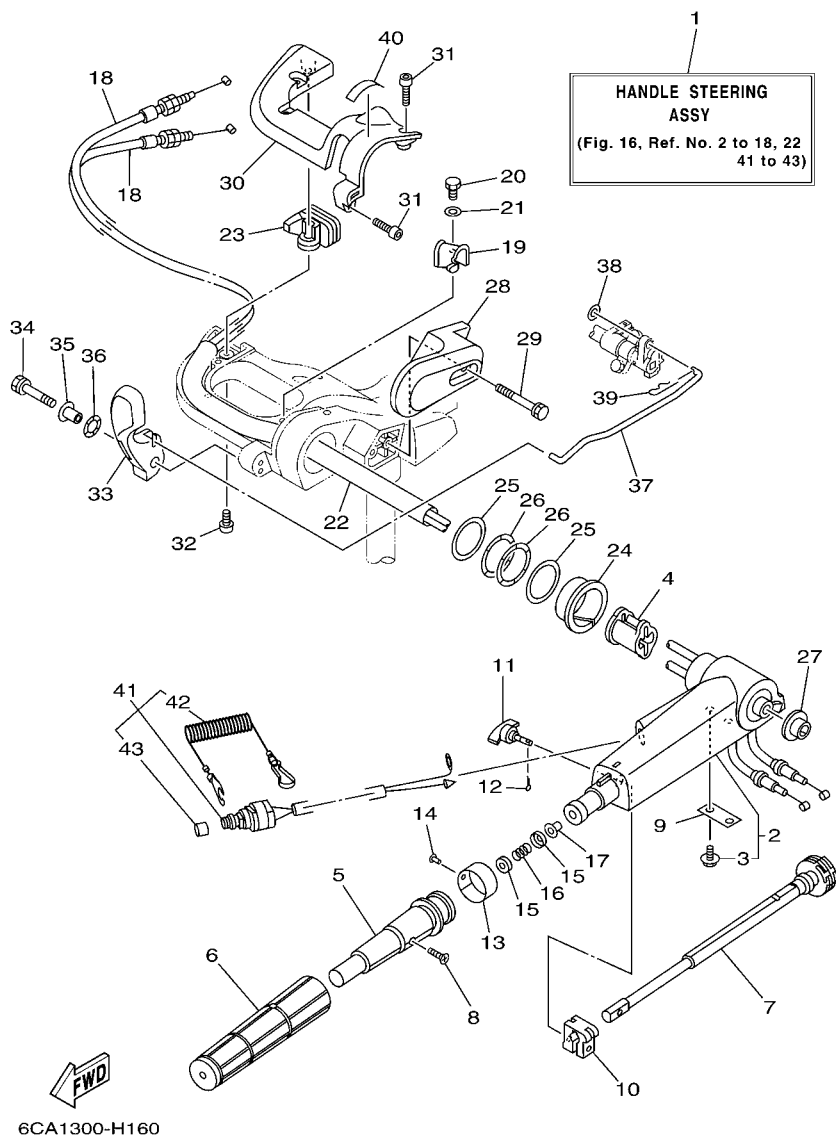


FIG. 16 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-W0084-02-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1				
2	6AH-42101-01-4D	HANDLE, STEERING POIGNEE	1				
3	90109-06M86	.BOLT .BOULON	2				
4	6AH-26288-00	GROMMET, CABLE OEILLET DE CABLE	1				
5	66M-42119-01	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
6	67D-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
7	65W-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1				
8	90152-05011	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
9	65W-42159-00	STAY SUPPORT	1				
10	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
11	65W-42125-00	BOLT, FRICTION ADJUSTING BOULON	1				
12	91490-16010	PIN, COTTER GOUPILLE	1				
13	6J0-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
14	90269-02M09	RIVET RIVET	1				
15	6X4-44188-00	WASHER RONDELLE	2				
16	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
17	90386-08004	BUSH DOUILLE	1				
18	6AH-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2				
19	6AH-44554-00	PLATE PLAQUETTE	1				
20	97095-06014	BOLT BOULON	1				
21	92995-06600	WASHER RONDELLE	1				
22	6AH-2634E-00	PROTECTOR 1 PROTECTEUR 1	1				
23	6AH-42551-00	GROMMET PASSE-FIL	1				
24	90386-45001	BUSH DOUILLE	1				
25	90201-39008	WASHER, PLATE RONDELLE, PLATE	2				
26	90206-39001	WASHER, WAVE RONDELLE, ONDULEE	2				
27	90381-20001	BUSH, SOLID DOUILLE, SOLIDE	1				

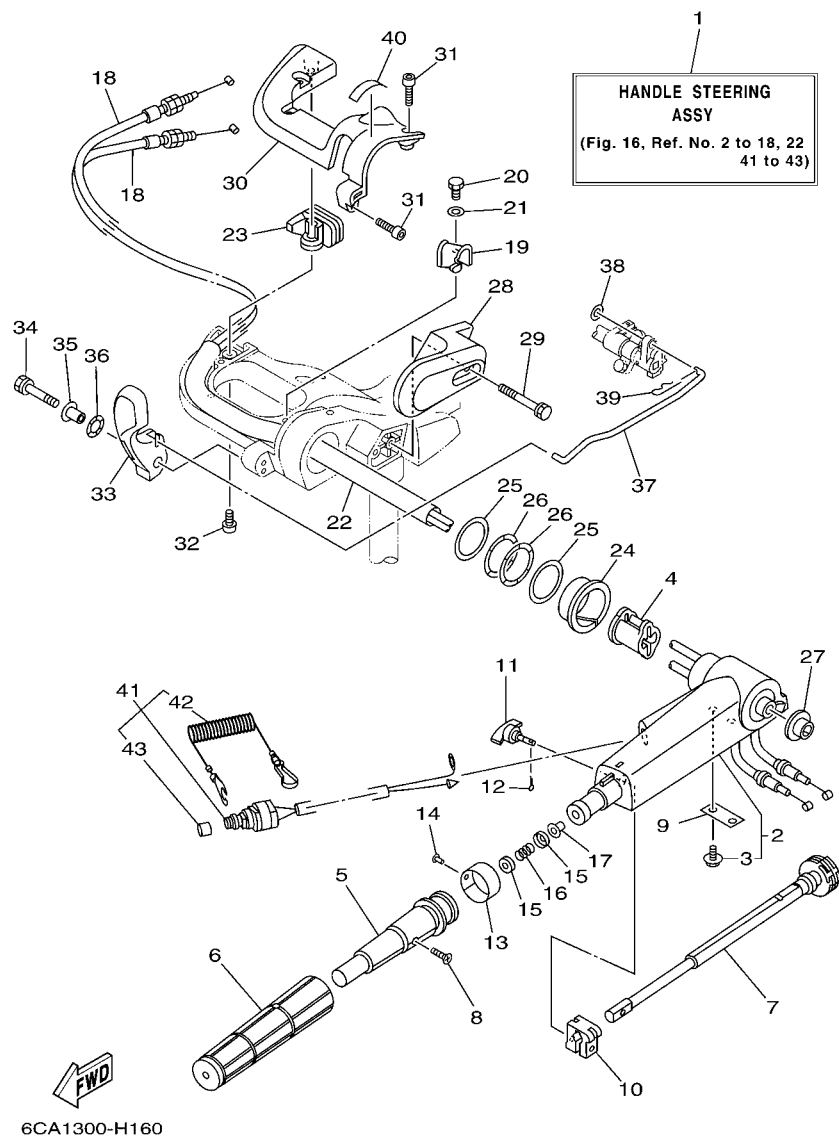
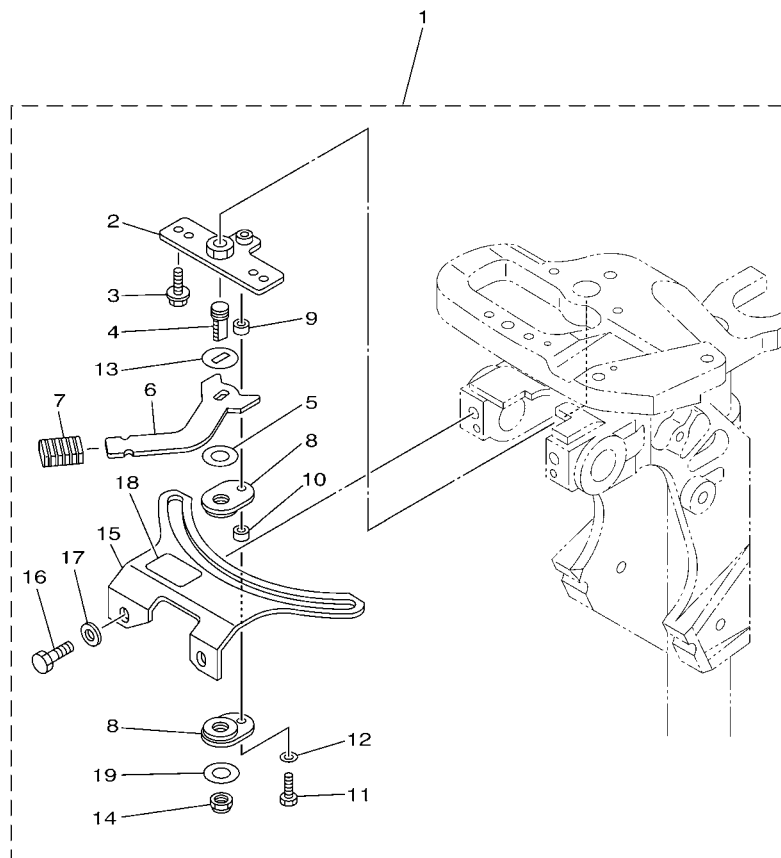


FIG. 16 STEERING

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
28	6AH-42131-00-4D	COVER, HANDLE STEERING COUVERCLE	1				
29	97595-06555	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
30	6AH-42532-00	COVER COUVERCLE	1				
31	90111-06072	BOLT,HEX. SOCKET BUTTON BOULON	4				
32	97780-60520	SCREW, TAPPING VIS, TETE BOMBEE	1				
33	6AH-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				
34	90119-06M05	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
35	90387-06M86	COLLAR COLLERETTE	1				
36	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1				
37	6AH-44124-00	LINK, SHIFT ROD BIELLETTTE	1				
38	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1				
39	90468-18008	CLIP JONGC	1				
40	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1				
41	6AH-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1				
42	682-82556-00	.LANYARD, STOP SWITCH .CORDON DU COUPE CIRCUIT	1				
43	689-8257Y-00	.CAP .COUVERCLE	1				
- - - - -							
- - - - -							
- - - - -							
- - - - -							



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FIG. 17 STEERING FRICTION

CUVETTE POIGNEE DE DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-42508-01	STEERING FRICTION ASSY DIRECTION FRICTION (ENS.)	1				
2	68T-42525-01	.PLATE, FRICTION .PLAQUE, FRICTION	1				
3	90119-05018	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2				
4	67C-42562-00	.SHAFT, STEERING LOCK .ARBRE, ANTIVOL DE DIRECTION	1				
5	90202-10M56	.WASHER, PLATE .RONDELLE, PLATE	1				
6	68T-42561-00	.KNOB, STEERING LOCK .BOUTON	1				
7	689-43633-00	.COVER, TILT LEVER .COUVERCLE	1				
8	65W-42528-00	.PLATE, FRICTION .PLAQUE, FRICTION	2				
9	90387-05M05	.COLLAR .COLLERETTE	1				
10	90387-05M11	.COLLAR .COLLERETTE	1				
11	97095-05020	.BOLT .BOULON	1				
12	92995-05600	.WASHER .RONDELLE	1				
13	90209-10M26	.WASHER .RONDELLE	1				
14	90185-10M14	.NUT, SELF-LOCKING .ECROU, AUTO-BLOQUANT	1				
15	6AH-42527-00	.PLATE, FRICTION .PLAQUE, FRICTION	1				
16	90101-08022	.BOLT .BOULON	2				
17	90201-08065	.WASHER, PLATE .RONDELLE, PLATE	2				
18	68T-43155-00	.MARK 1 .ETIQUETTE 1	1				
19	90201-106M5	.WASHER, PLATE .RONDELLE, PLATE	1				

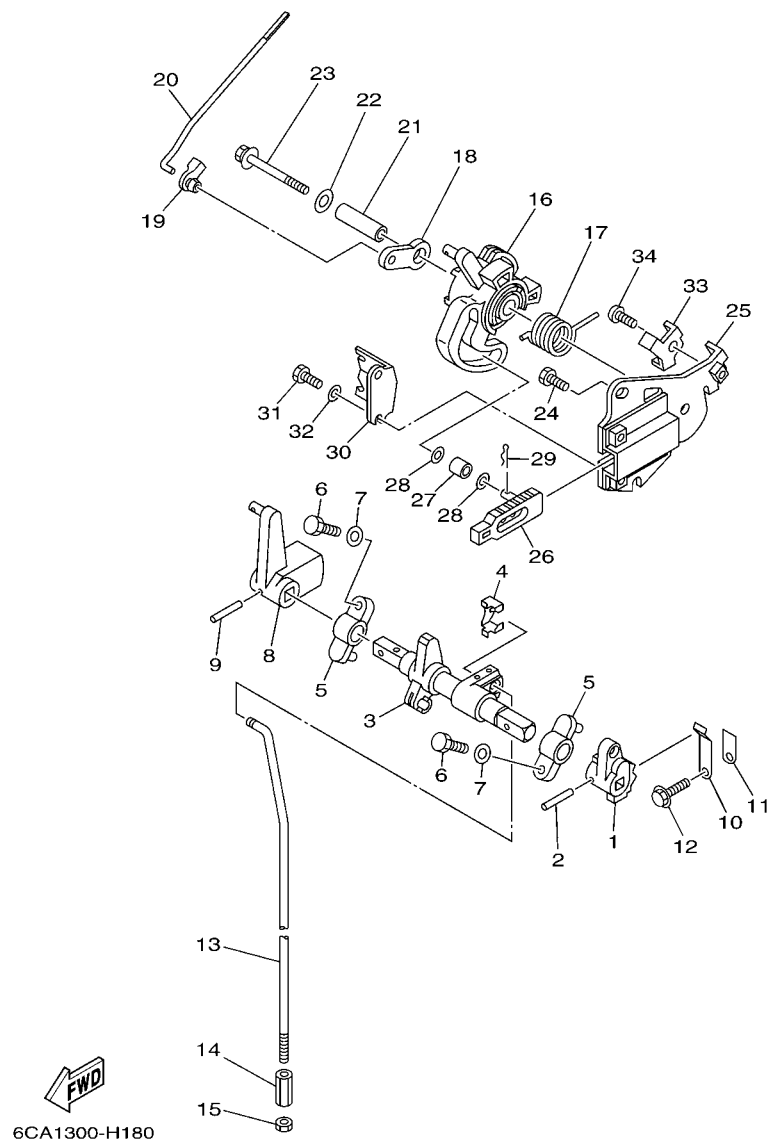


FIG. 18 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1				
2	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
3	6AH-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
4	6AH-26364-00	END, CABLE 2 EMBOUIT, DE CABLE	1				
5	6G1-41662-01-94	BRACKET 2 SUPPORT 2	2				
6	97095-06020	BOLT BOULON	2				
7	92995-06600	WASHER RONDELLE	2				
8	6AH-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
9	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
10	65W-44116-00	SPRING RESSORT	1				
11	66R-44114-00	STOPPER PLAQUETTE	1				
12	95895-06014	BOLT, FLANGE BOULON	1				
13	6AH-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1				S(17.1")
	6AH-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1				S(17.1") L(22.1")
14	90170-06015	NUT ECROU	1				L(22.1")
15	95380-06700	NUT ECROU	1				
16	6AH-41638-00	PULLEY POULIE	1				
17	90508-20M44	SPRING, TORSION RESSORT, TORSION	1				
18	65W-41283-00	LEVER, FREE ACCEL. LEVIER	1				
19	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1				
20	6AH-41211-00	LINK, ACCEL. BIELLETTTE, ACCELERATION	1				
21	90387-06139	COLLAR COLLERETTE	1				
22	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1				
23	97595-06555	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
24	97095-06014	BOLT BOULON	2				
25	6AH-14571-10	BRACKET, THROTTLE SUPPORT, ACCELERATEUR	1				
26	6AH-44167-00	PLUNGER, SHIFT CAM POUSOIR D'EMBRAYAGE	1				

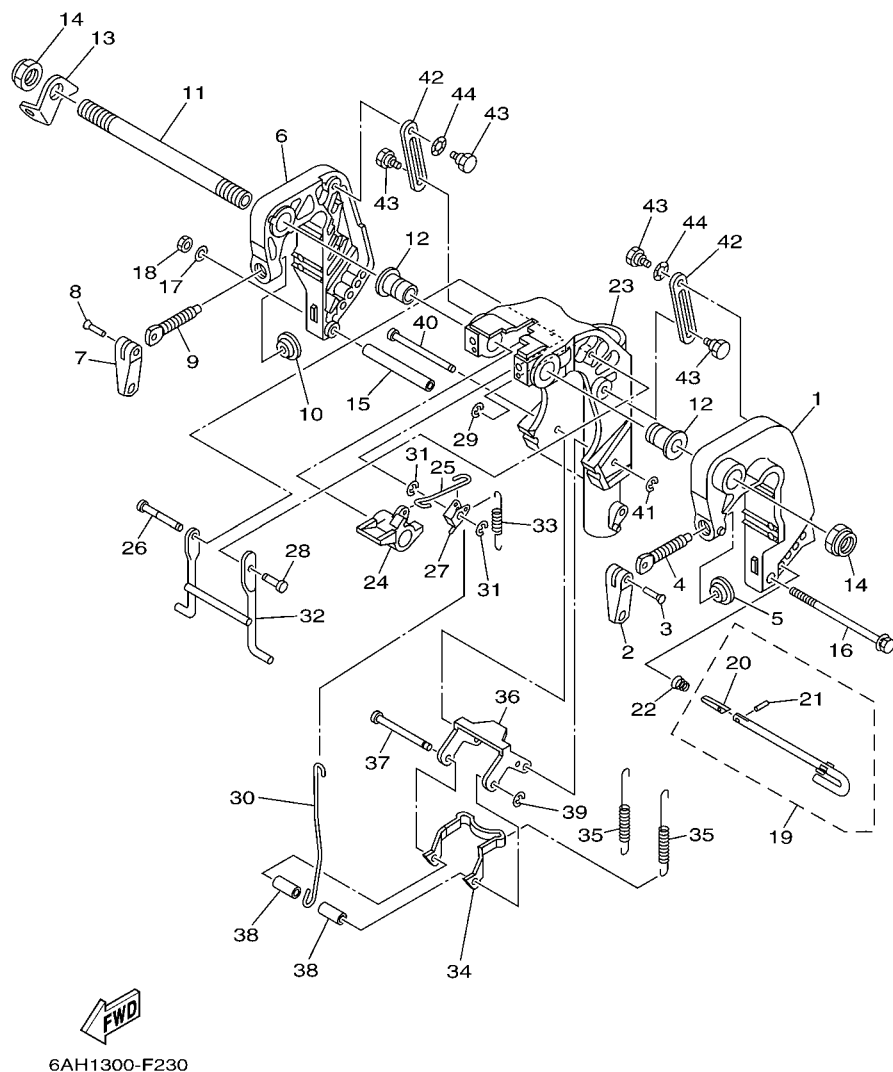


FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-43111-00-4D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	1				
3	90243-04M01	PIN GOUPILLE	1				
4	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	1				
5	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	1				
6	6AH-43112-00-4D	BRACKET, CLAMP 2 PRESSE 2	1				
7	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	1				
8	90243-04M01	PIN GOUPILLE	1				
9	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	1				
10	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	1				
11	69A-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1				FOR REMOTE CONTROL FOR REMOTE CONTROL
12	90386-22MA4	BUSH DOUILLE	2				
13	66R-43113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1				
14	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
15	90387-06M13	COLLAR COLLERETTE	1				
16	90101-06M18	BOLT BOULON	1				
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1				
18	95380-06700	NUT ECROU	1				
19	6L2-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1				
20	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1				
21	91690-30008	PIN, SPRING AGRAFFE	1				
22	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1				
23	6AH-43311-00-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				S(17.1") S(17.1")
	6AH-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				L(22.1") L(22.1")
24	6AH-43631-00	LEVER, TILT LEVIER, INCLINAISON	1				
25	6AH-43616-00	ROD, TILT LOCK TIGE	1				
26	6AH-43646-00	SHAFT, LEVER AXE, LEVER	1				

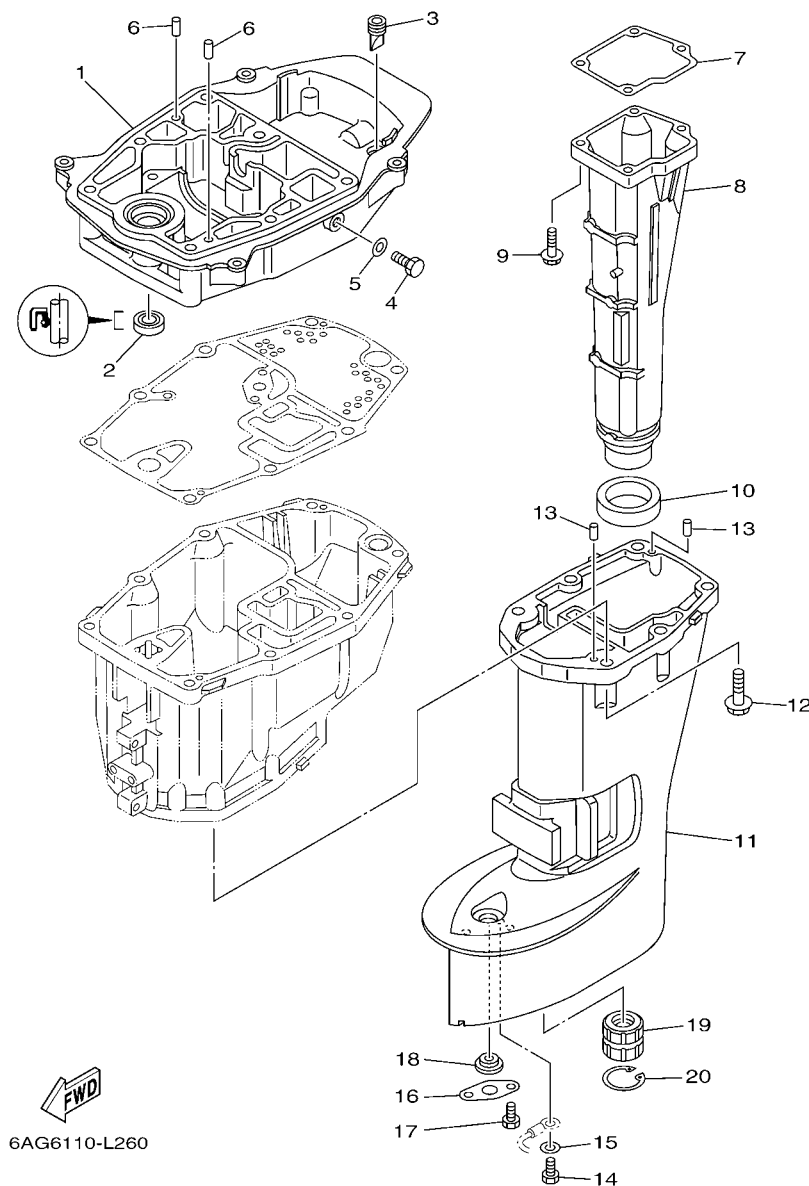


FIG. 21 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-41137-00-CA	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1				
2	93101-12M63	OIL SEAL JOINT SPY	1				
3	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1				
4	97095-08014	BOLT BOULON	1				
5	90430-08143	GASKET JOINT	1				
6	93606-19M23	PIN, DOWEL GOUPILLE	2				
7	6AH-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1				
8	6AH-14711-00-CA	MUFFLER 1 POT D'ECHAPPEMENT 1	1				S(17.1")
	6AH-14711-10-CA	MUFFLER 1 POT D'ECHAPPEMENT 1	1				S(17.1")
							L(22.1")
							L(22.1")
9	97575-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
10	6AH-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1				
11	6AH-45111-00-4D	CASING, UPPER FOURREAU	1				S(17.1")
	6AH-45111-10-4D	CASING, UPPER FOURREAU	1				S(17.1")
							L(22.1")
							L(22.1")
12	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	6				
13	93604-12M07	PIN, DOWEL CLAVETTE	2				
14	97095-05010	BOLT BOULON	1				
15	92995-05600	WASHER RONDELLE	1				
16	68T-45321-00	PLATE PLAQUETTE	1				
17	97095-06008	BOLT BOULON	1				
18	90480-14M54	GROMMET PASSE-FIL	1				
19	682-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1				L(22.1")
							L(22.1")
20	93420-30042	CIRCLIP CIRCLIP, TYPE S	1				L(22.1")
							L(22.1")

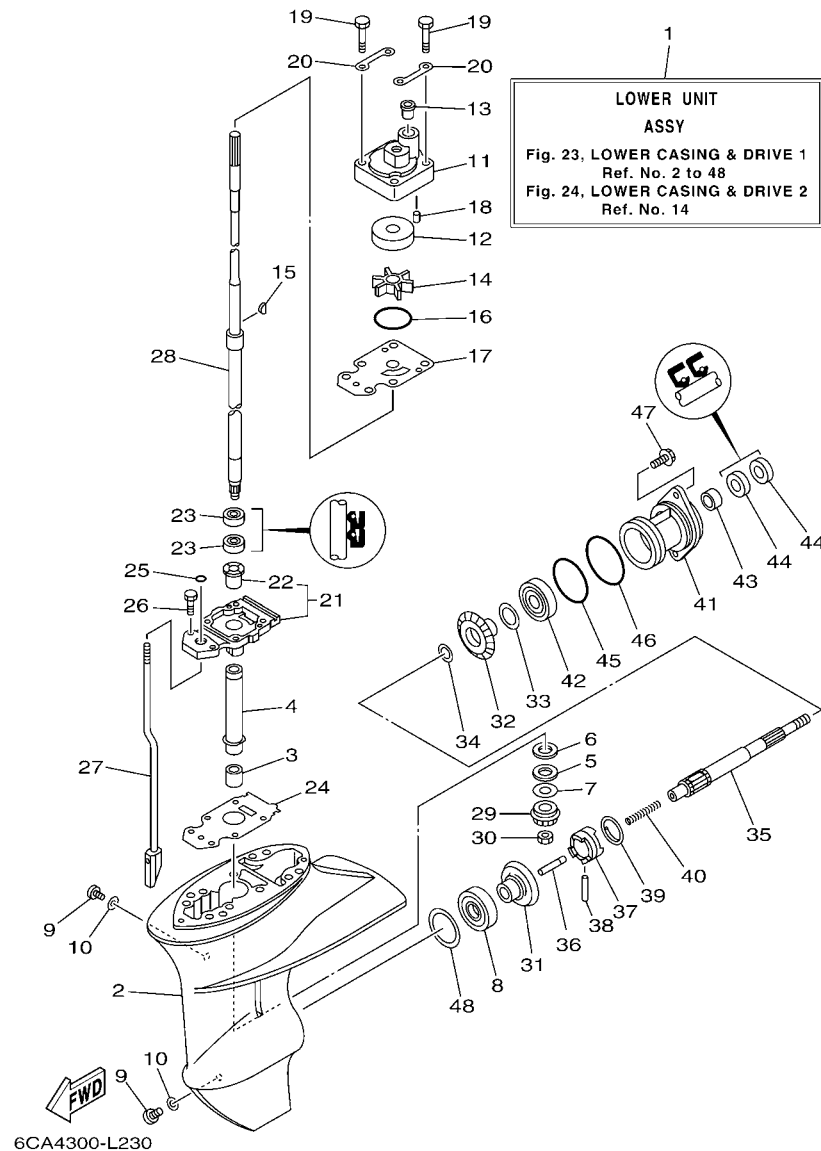


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-45300-00-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)	1				S(17.1") S(17.1")
	6AH-45300-10-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)	1				L(22.1") L(22.1")
2	6AH-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1				
3	93315-314V8	BEARING ROULEMENT	1				
4	63V-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
5	90209-14011	WASHER RONDELLE	1				
6	90201-15017	WASHER, PLATE RONDELLE, PLATE	1				
7	6E8-45587-10	SHIM (T:1.13MM) CALE (T:1.13MM)	1				UR
	6E8-45587-30	SHIM (T:1.20MM) CALE (T:1.20MM)	1				UR
8	93332-00005	BEARING ROULEMENT	1				UR
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2				
10	90430-08020	GASKET JOINT	2				
11	6AH-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
12	63V-44322-00	INSERT, CARTRIDGE CUVETTE	1				
13	6L2-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1				
14	63V-44352-01	IMPÉLLEUR TURBINE	1				
15	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1				
16	93210-49046	O-RING JOINT TORIQUE	1				
17	68T-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
18	93604-12M07	PIN, DOWEL CLAVETTE	2				
19	97095-08045	BOLT BOULON	4				
20	63V-44328-01	PLATE PLAQUETTE	2				
21	69G-45331-01-CA	HOUSING, BEARING FLASQUE, ROULEMENT	1				
22	626-45316-09	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1				
23	93101-20001	OIL SEAL JOINT SPY	2				
24	69G-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1				
25	93210-06ME6	O-RING JOINT TORIQUE	1				

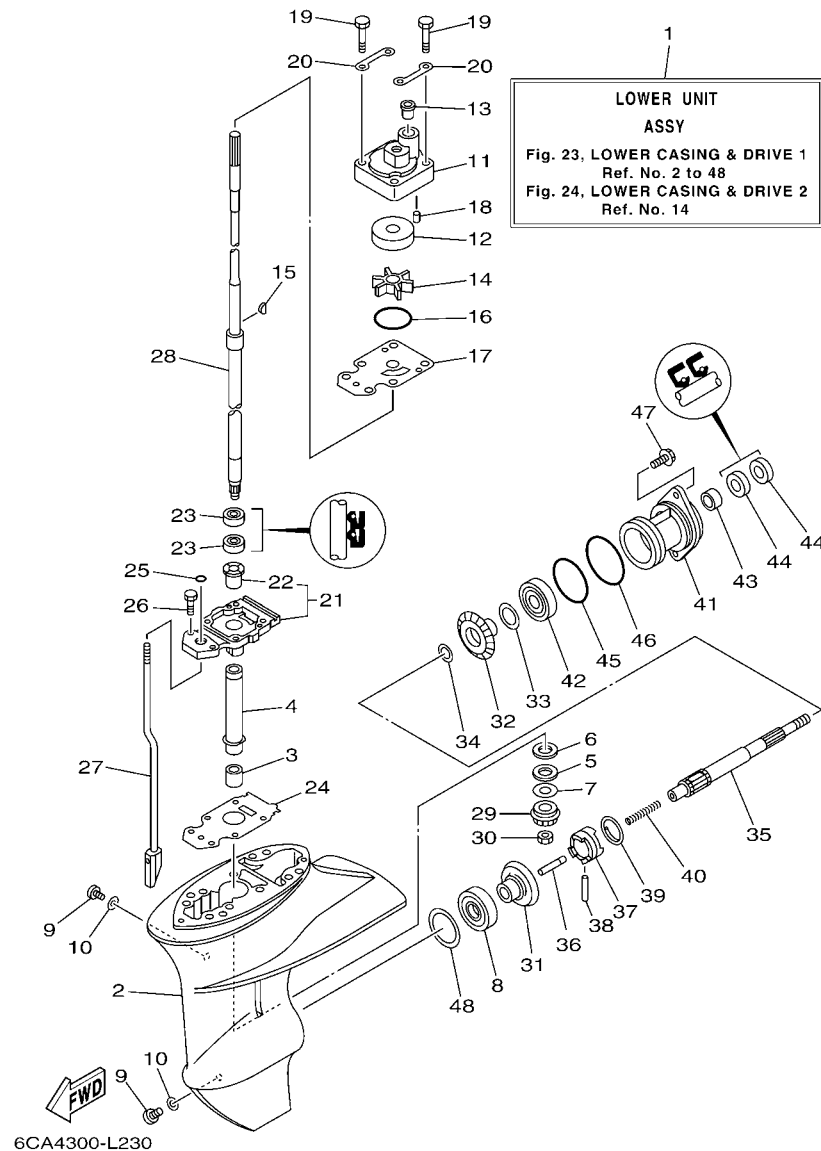


FIG. 23 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
26	97080-08025	BOLT BOULON	2				
27	6AH-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1				S(17.1") S(17.1")
	6AH-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				L(22.1") L(22.1")
28	6AH-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1				S(17.1") S(17.1")
	6AH-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1				L(22.1") L(22.1")
29	63V-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1				
30	90179-08M06	NUT ECROU	1				
31	6E7-45560-01	GEAR 1 (27T) PIGNON 1 (27T)	1				
32	6E7-45571-00	GEAR 2 (27T) PIGNON 2 (27T)	1				
33	626-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	626-45577-10	SHIM (T:0.20MM) CALE (T:0.20MM)	1				UR UR
	626-45577-20	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
	626-45577-30	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
	626-45577-40	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
34	90201-17682	WASHER, PLATE RONDELLE, PLATE	1				
35	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
36	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1				
37	682-45631-00	CLUTCH, DOG CRABOT	1				
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1				
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
40	90501-150A0	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
41	683-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1				
42	93306-00501	BEARING ROULEMENT	1				
43	93315-317U2	BEARING ROULEMENT	1				
44	93101-17054	OIL SEAL JOINT SPY	2				
45	93210-57M09	O-RING JOINT TORIQUE	1				
46	93210-56M80	O-RING JOINT TORIQUE	1				

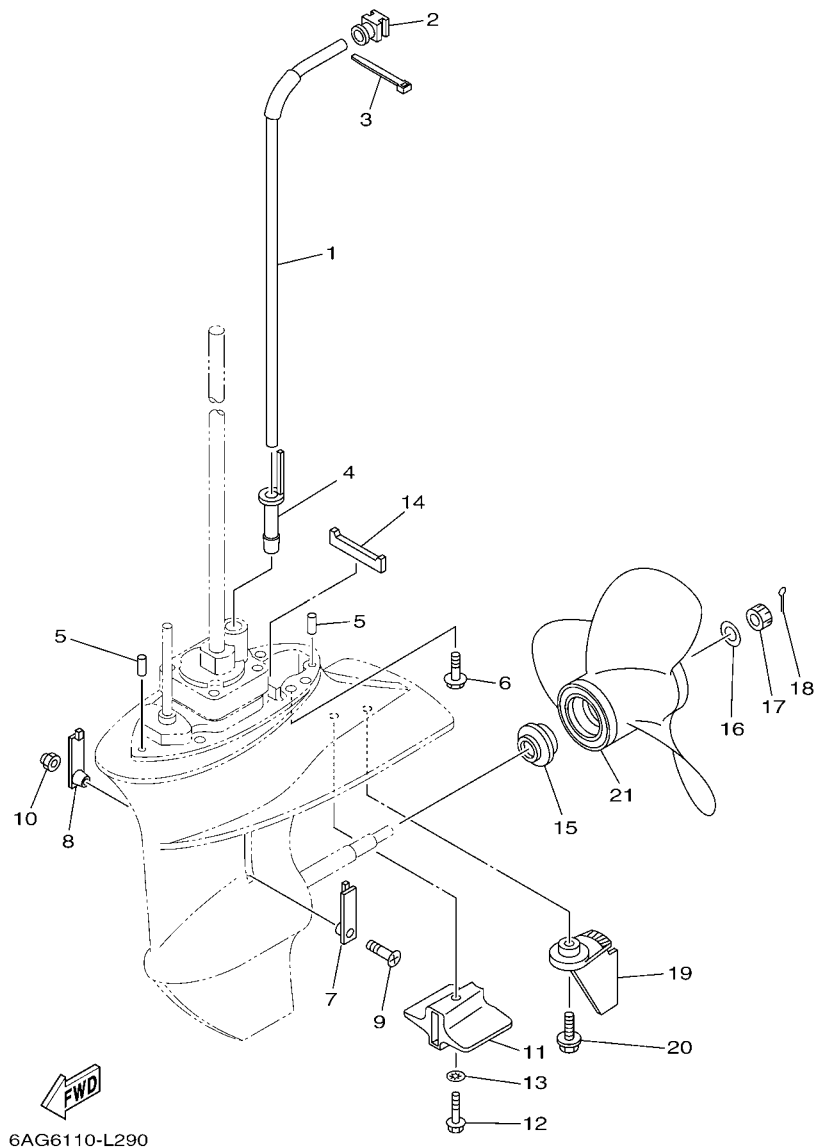


FIG. 24 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-44361-01	TUBE, WATER 1 TUBE D'EAU 1	1				S(17.1") S(17.1")
	6AH-44361-11	TUBE, WATER 1 TUBE D'EAU 1	1				L(22.1") L(22.1")
2	6AH-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1				
3	90465-11M10	CLAMP BRIDE	1				
4	6AH-44368-00	RUBBER, WATER SEAL 4 CAOUTCHOUC EAU JUNTA 4	1				
5	93604-12M07	PIN, DOWEL CLAVETTE	2				
6	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
7	6G1-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
8	63V-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
9	90152-05011	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
10	90185-05002	NUT, NYLON ECROU,AUTO-BLOQUANT	1				
11	6AH-45251-00	ANODE ANODE	1				
12	95895-06035	BOLT, FLANGE BOULON	1				
13	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1				
14	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
15	6E7-45987-01	SPACER 1 ENTRETOISE 1	1				
16	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1				
17	90171-10M01	NUT, CASTLE ECROU, CRENELE	1				
18	91490-30020	PIN, COTTER GOUPILLE	1				
19	6AH-45371-00-4D	TAB-TRIM ANODE DERIVE	1				
20	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
21	63V-45941-10	PROPELLER (3X9-1/4"X12"-J1) HELICE (3X9-1/4"X12"-J1)	1				UR UR
	63V-45943-10	PROPELLER (3X9-1/4"X11"-J1) HELICE (3X9-1/4"X11"-J1)	1				UR UR
	63V-45945-10	PROPELLER (3X9-1/4"X9"-J1) HELICE (3X9-1/4"X9"-J1)	1				UR UR
	63V-45952-10	PROPELLER (3X9-1/4"X10"-J1) HELICE (3X9-1/4"X10"-J1)	1				UR UR
	683-45941-00	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1				UR UR
	683-45943-00	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1				UR UR

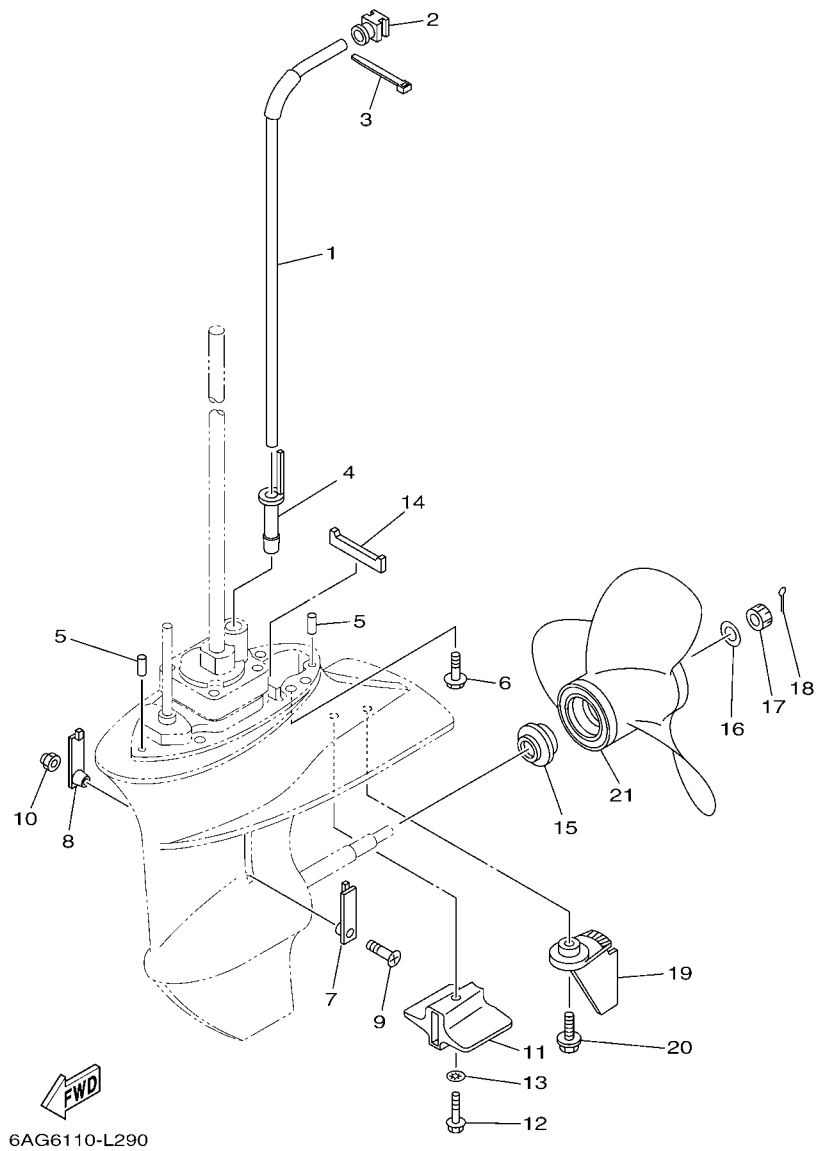


FIG. 24 LOWER CASING & DRIVE 2

[illegible]

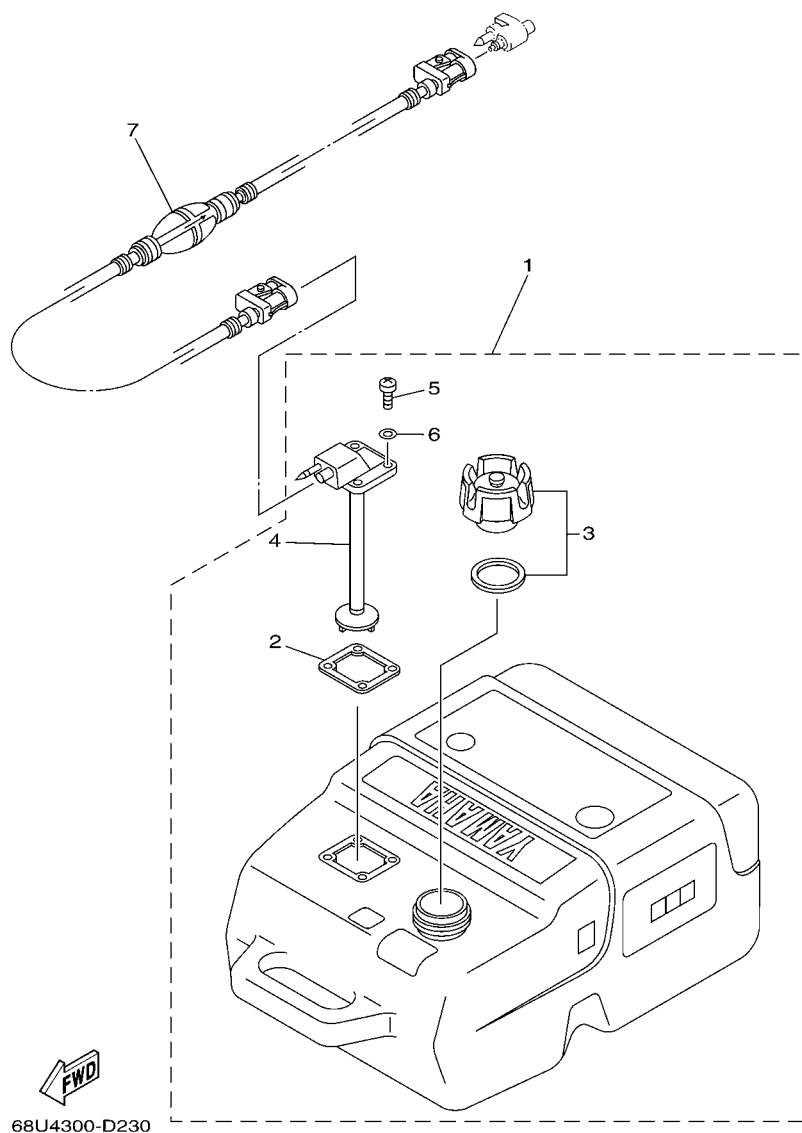


FIG. 25 FUEL TANK

RESERVOIR A CARBURANT

[illegible]

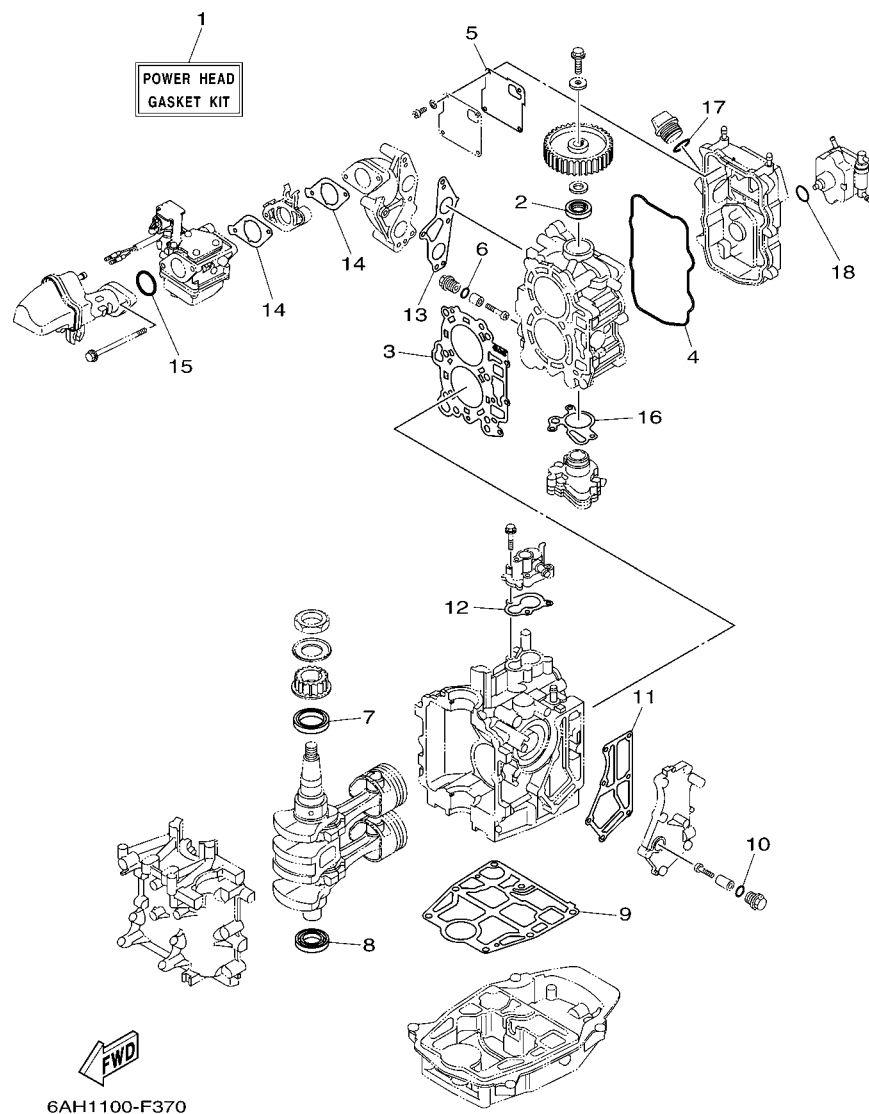


FIG. 26 REPAIR KIT 1

[illegible]

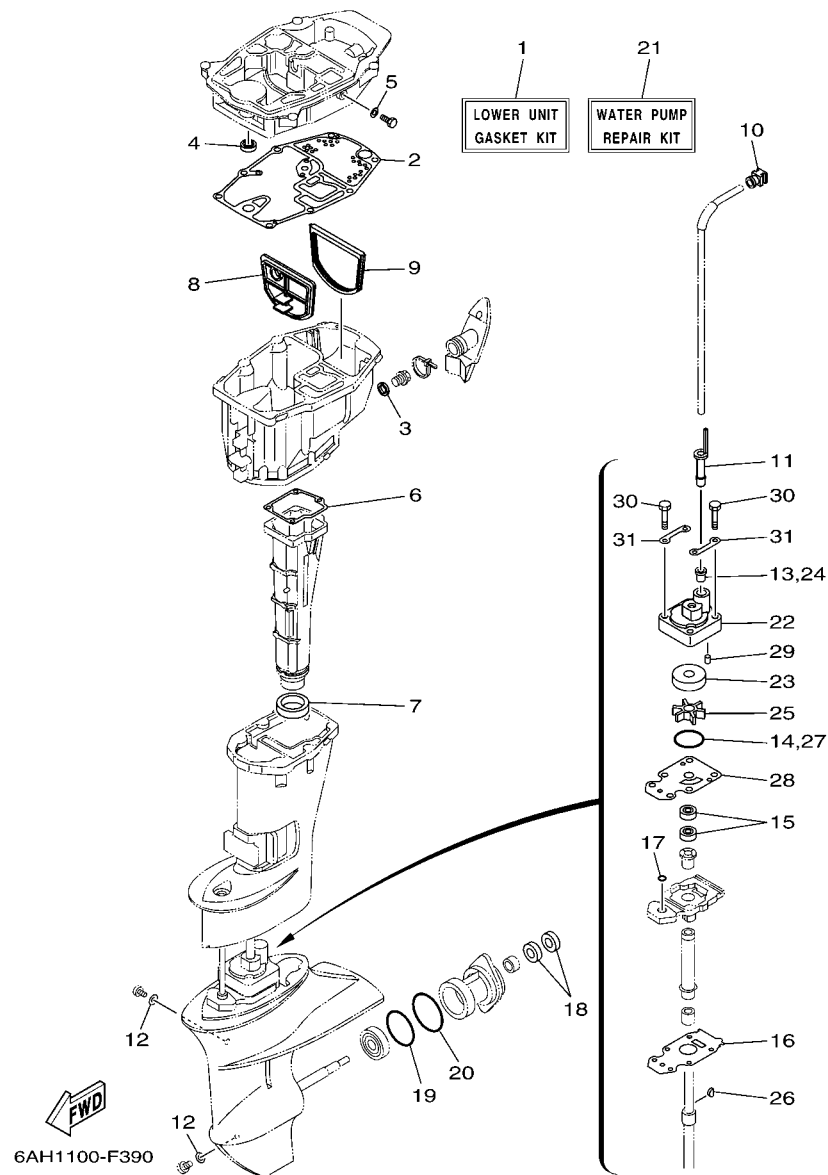


FIG. 28 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6CA4				REMARKS REMARQUES
1	6AH-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	6AH-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1				
3	90430-14M09	.GASKET .JOINT	1				
4	93101-12M63	.OIL SEAL .JOINT SPY	1				
5	90430-08143	.GASKET .JOINT	1				
6	6AH-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
7	6AH-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1				
8	6AH-45126-00	.PLATE, SEAL DAMPER .PLAQUETTE	1				
9	6AH-45115-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
10	6AH-44365-00	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1				
11	6AH-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1				
12	90430-08020	.GASKET .JOINT	2				
13	6L2-44367-00	.DAMPER, WATER SEAL 3 .JOINT TUBE D'EAU 3	1				
14	93210-49046	.O-RING .JOINT TORIQUE	1				
15	93101-20001	.OIL SEAL .JOINT SPY	2				
16	69G-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1				
17	93210-06ME6	.O-RING .JOINT TORIQUE	1				
18	93101-17054	.OIL SEAL .JOINT SPY	2				
19	93210-57M09	.O-RING .JOINT TORIQUE	1				
20	93210-56M80	.O-RING .JOINT TORIQUE	1				
21	6AH-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
22	6AH-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1				
23	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1				
24	6L2-44367-00	.DAMPER, WATER SEAL 3 .JOINT TUBE D'EAU 3	1				
25	63V-44352-01	.IMPELLER .TURBINE	1				
26	664-44338-00	.KEY, WOODRUFF .CLAVETTE, VOLANT	1				
27	93210-49046	.O-RING .JOINT TORIQUE	1				

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6AH-11111-00-1S	4 - 2	6AH-12279-00	5 - 9	6AH-14427-60	10 - 30	6AH-15782-00	10 - 21	6AG-28199-76-G0	9 - 38	6AH-42651-00	1 - 4	6AH-42651-00	1 - 4
6AH-11133-10	4 - 3	6AH-12411-00	2 - 17	6AH-14440-00	6 - 10	68T-15784-00	10 - 11	6AG-28199-76-H0	9 - 38	60R-42652-00	1 - 7	60R-42652-00	1 - 7
6AH-11168-00	4 - 13	688-12412-00	2 - 18	6AH-14497-00	18 - 30	6A0-15789-00	10 - 18	6AG-28199-76-S0	9 - 38	6CA-42677-00	1 - 10	6CA-42677-00	1 - 10
6AH-11169-00	4 - 14	6AH-12413-00-1S	2 - 19	63V-14523-00	7 - 9	63V-15793-00	10 - 12	6AG-28199-86-K0	9 - 39	6CA-42681-00	1 - 12	6CA-42681-00	1 - 12
	26 - 5	6AH-12414-00	2 - 20	6AH-14546-00	7 - 13	68T-15793-00	10 - 13	6AG-28199-86-L0	9 - 39	6CA-42682-00	1 - 13	6CA-42682-00	1 - 13
6AG-11181-00	4 - 4		26 - 12		27 - 3	6AH-15793-00	10 - 22	6AG-28199-86-M0	9 - 39	6AH-42697-01	1 - 14	6AH-42697-01	1 - 14
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6G8-11197-01	2 - 13	68T-12572-00	15 - 23	67C-14555-00	7 - 21	6YK-24201-03	25 - 1	6AG-28199-86-R0	9 - 39	65W-42717-00	15 - 31	65W-42717-00	15 - 31
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