



**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES DÉTACHÉES**

FT25FET Y12 (6BL5)



1L6BL-300FA

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FT25FET
PARTS CATALOGUE
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FT25FET
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

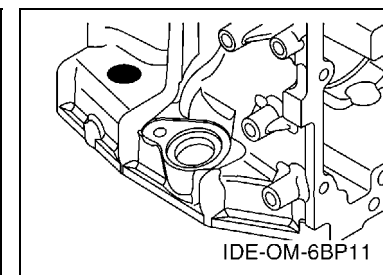
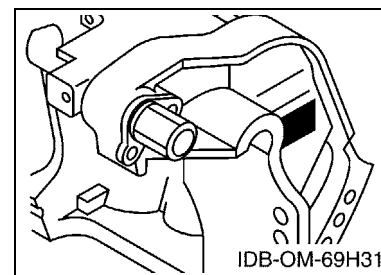
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
FT25F	6BLK-1001462		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6BL5	FT25FET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

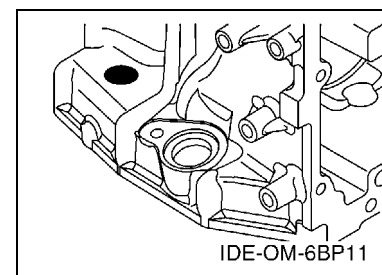
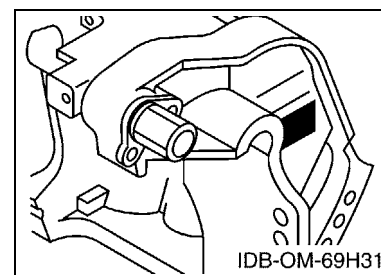
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
FT25F	6BLK-1001462		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6BL5	FT25FET

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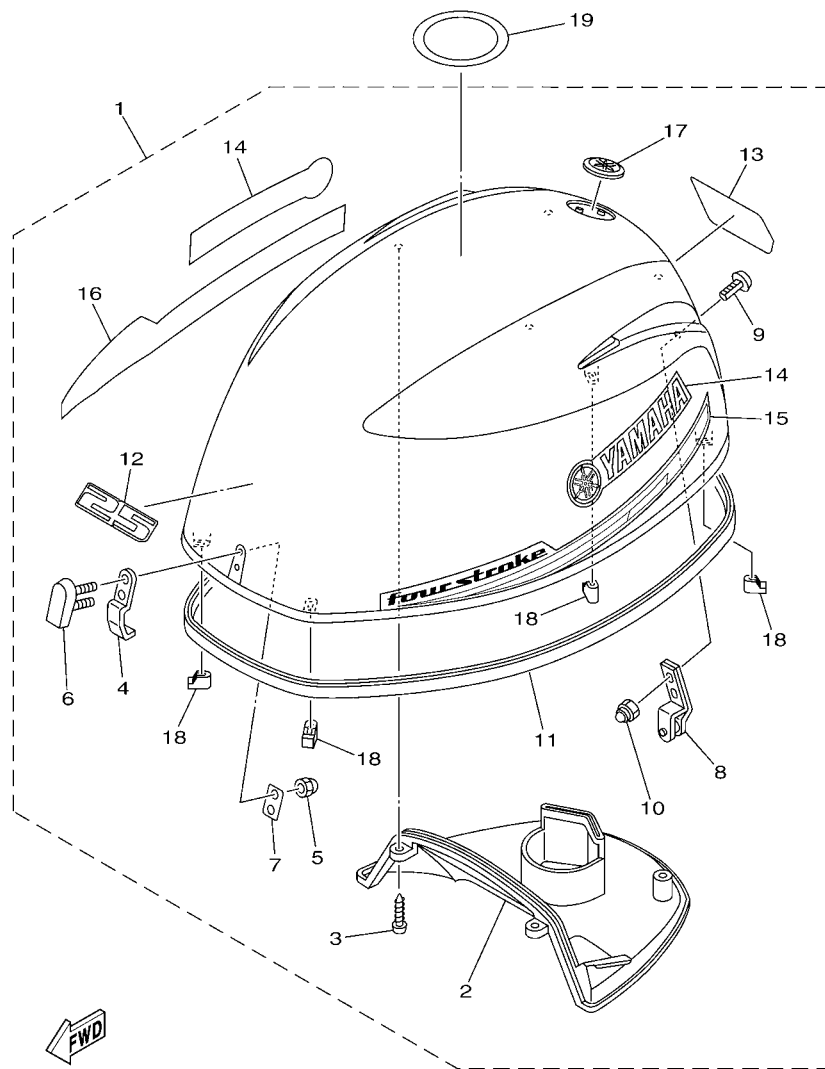
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6BL5110-L010

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-42610-21	TOP COWLING ASSY CAPOT (ENS.)	1				
2	6BL-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1				
3	97780-50616	.SCREW, TAPPING .VIS, TETE BOMBEE	4				
4	6BL-42651-00	.HOOK .CROCHET	1				
5	95380-05800	.NUT .ECROU	2				
6	6BG-42851-00	.COVER, CLAMP .COUVERCLE, BRIDE	1				
7	6BG-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
8	6BL-42652-00	.HOOK .CROCHET	1				
9	90109-06047	.BOLT .BOULON	2				
10	90185-06M05	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	2				
11	6CJ-42615-00	.SEAL .JOINT	1				
12	6BP-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1				
13	6BL-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1				
14	6BP-42681-00	.MARK, COWLING .ADHESIF, CAPOT	2				
15	6BP-42675-10	.GRAPHIC, SIDE 1 .EMBLEME	1				
16	6BP-42676-10	.GRAPHIC, SIDE 2 .EMBLEME	1				
17	6AH-42697-10	.TUNING FORK MARK .MARQUE, YAMAHA	1				
18	6BG-42662-00	.DAMPER .AMORTISSEUR	4				
19	67F-13434-20	LABEL, CAUTION ETIQUETTE, ATTENTION	1				

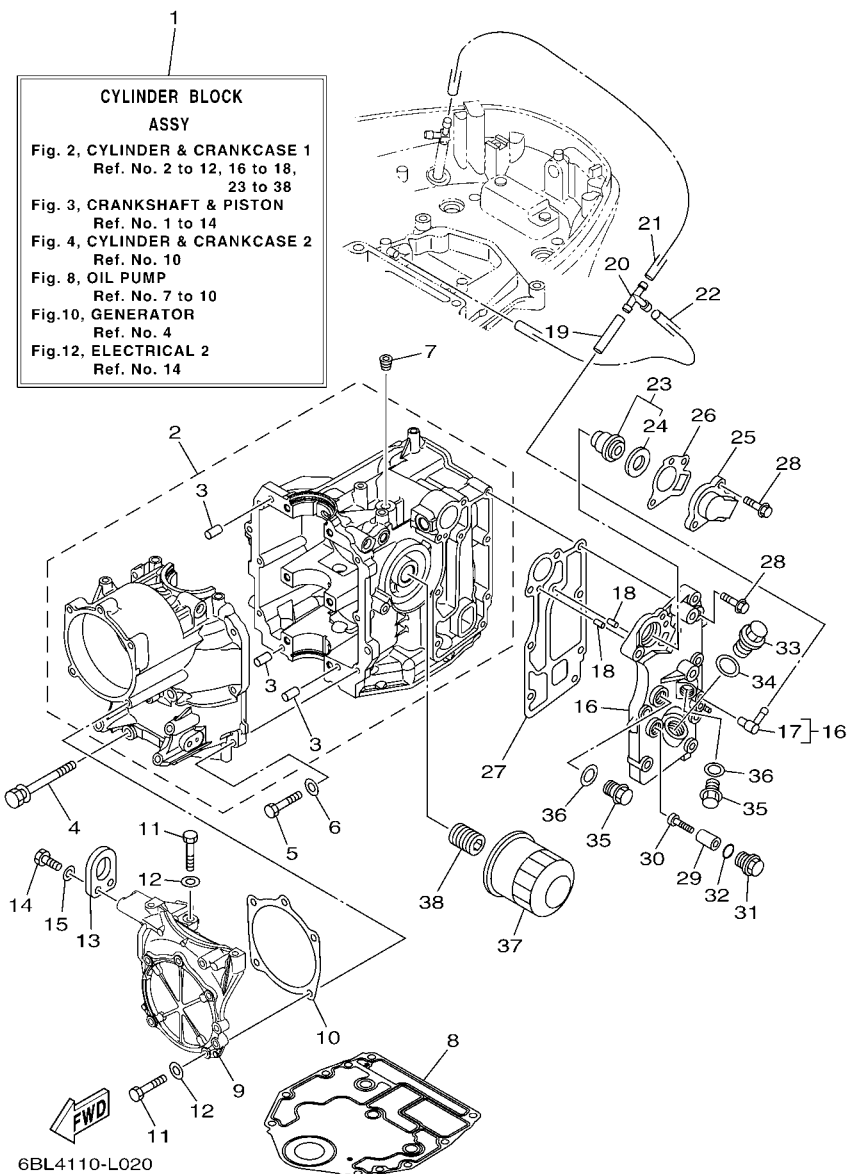


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-W009B-00-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1				
2	6BL-15100-01	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	93606-12019	.PIN, DOWEL .GOUPILLE	3				
4	90119-08M01	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6				
5	97013-06025	BOLT BOULON	7				
6	92903-06600	WASHER, PLATE RONDELLE, PLATE	7				
7	90344-51003	PLUG, TAPER SCREW PLOT, FILETE CONIQUE	1				
8	6BG-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1				
9	6BL-15121-00-1S	CRANKCASE 2 CARTER DE MOTEUR	1				
10	6BL-15663-00	SEAL JOINT	1				
11	97013-06025	BOLT BOULON	6				
12	92903-06600	WASHER, PLATE RONDELLE, PLATE	6				
13	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
14	97095-06020	BOLT BOULON	2				
15	92995-06600	WASHER RONDELLE	2				
16	6BL-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1				
17	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1				
18	93604-10M03	PIN, DOWEL CLAVETTE	2				
19	90445-09057	HOSE (L43) DURITE (L43)	1				
20	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
21	90445-09251	HOSE (L350) DURITE (L350)	1				
22	90445-09104	HOSE (L300) DURITE (L300)	1				
23	6G8-12411-03	THERMOSTAT THERMOSTAT	1				
24	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1				
25	6C5-12413-00-9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1				
26	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1				
27	6BL-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1				

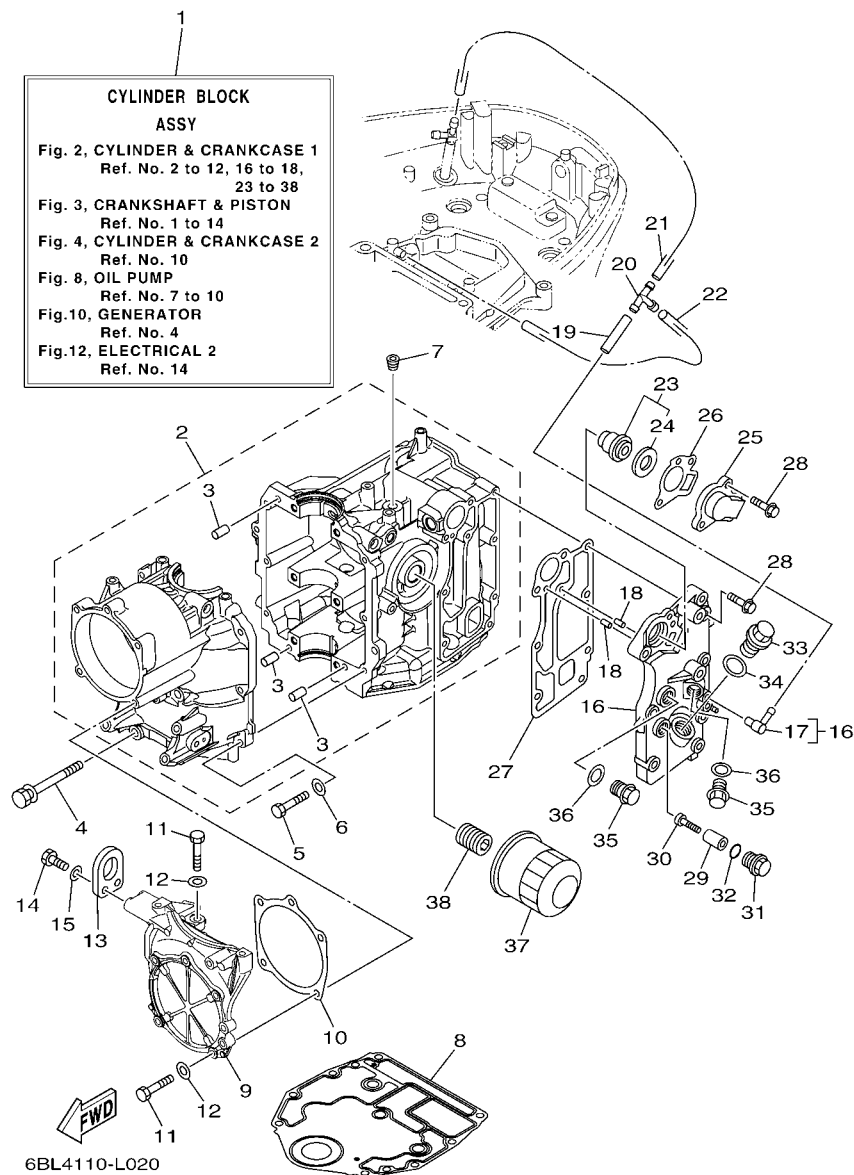
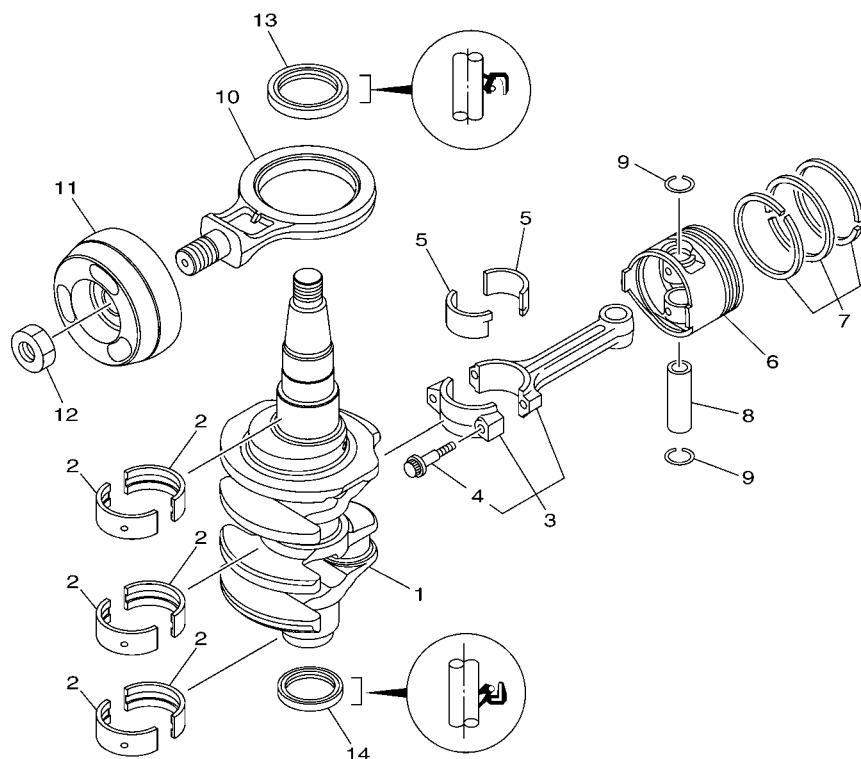


FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

[illegible]



6BP1100-H030

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1				
2	6BG-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	6				UR RED UR RED
	6BG-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	6				UR PINK UR PINK
	6BG-11416-30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	6				UR GREEN UR GREEN
3	6C5-11650-00	CONNECTING ROD ASSY BIELLE COMPLETE	2				
4	6C5-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2				
5	6CJ-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	4				UR PINK UR PINK
	6CJ-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	4				UR GREEN UR GREEN
	6CJ-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	4				UR RED UR RED
6	69W-11631-01-97	PISTON (STD) PISTON (STD)	2				
	69W-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2				AP AP
	69W-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2				AP AP
7	67C-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2				
	67C-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2				AP AP
	67C-11605-00	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2				AP AP
8	62Y-11633-00	PIN, PISTON AXE, PISTON	2				
9	93450-17129	CIRCLIP CIRCLIP, TYPE S	4				
10	6BL-11665-00	CONNECTING ROD ASSY 3 BIELLE COMPLETE	1				
11	6BL-11642-00	PISTON 2 (STD) PISTON 2 (STD)	1				
12	90170-20137	NUT ECROU	1				
13	93102-43M42	OIL SEAL JOINT SPY	1				
14	93101-35002	OIL SEAL JOINT SPY	1				

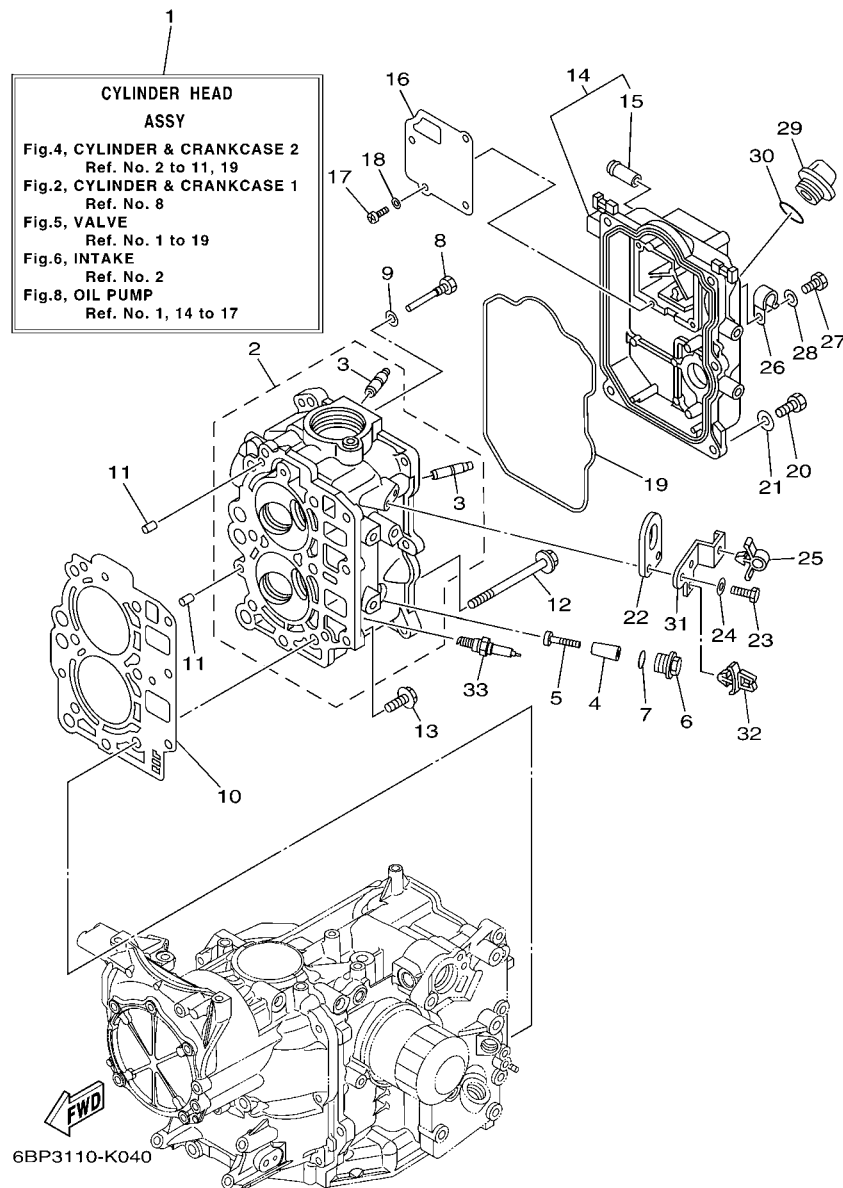


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-W009A-00-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1				
2	6BL-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1				
3	62Y-11133-30	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	4				
4	6BL-11325-00	ANODE ANODE	2				
5	98980-05035	SCREW, BIND VIS, DE PRESSION	2				
6	6G8-11197-01	PLUG, BLIND PLOT, BORGNE	2				
7	93210-13M63	O-RING JOINT TORIQUE	2				
8	90109-06M65	BOLT BOULON	1				
9	90430-06014	GASKET JOINT	1				
10	6BL-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
11	93606-12019	PIN, DOWEL GOUPILLE	2				
12	90105-09005	BOLT, FLANGE BOULON	6				
13	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
14	6BL-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
15	62Y-14485-00	.PIPE, JOINT .DURITE	1				
16	6BG-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1				
17	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4				
18	92907-04600	WASHER RONDELLE	4				
19	6BL-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1				
20	97095-06020	BOLT BOULON	5				
21	92995-06600	WASHER RONDELLE	5				
22	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
23	97095-06020	BOLT BOULON	2				
24	92995-06600	WASHER RONDELLE	2				
25	90464-09023	CLAMP BRIDE	1				
26	90465-08M83	CLAMP BRIDE	1				
27	97095-06012	BOLT BOULON	1				

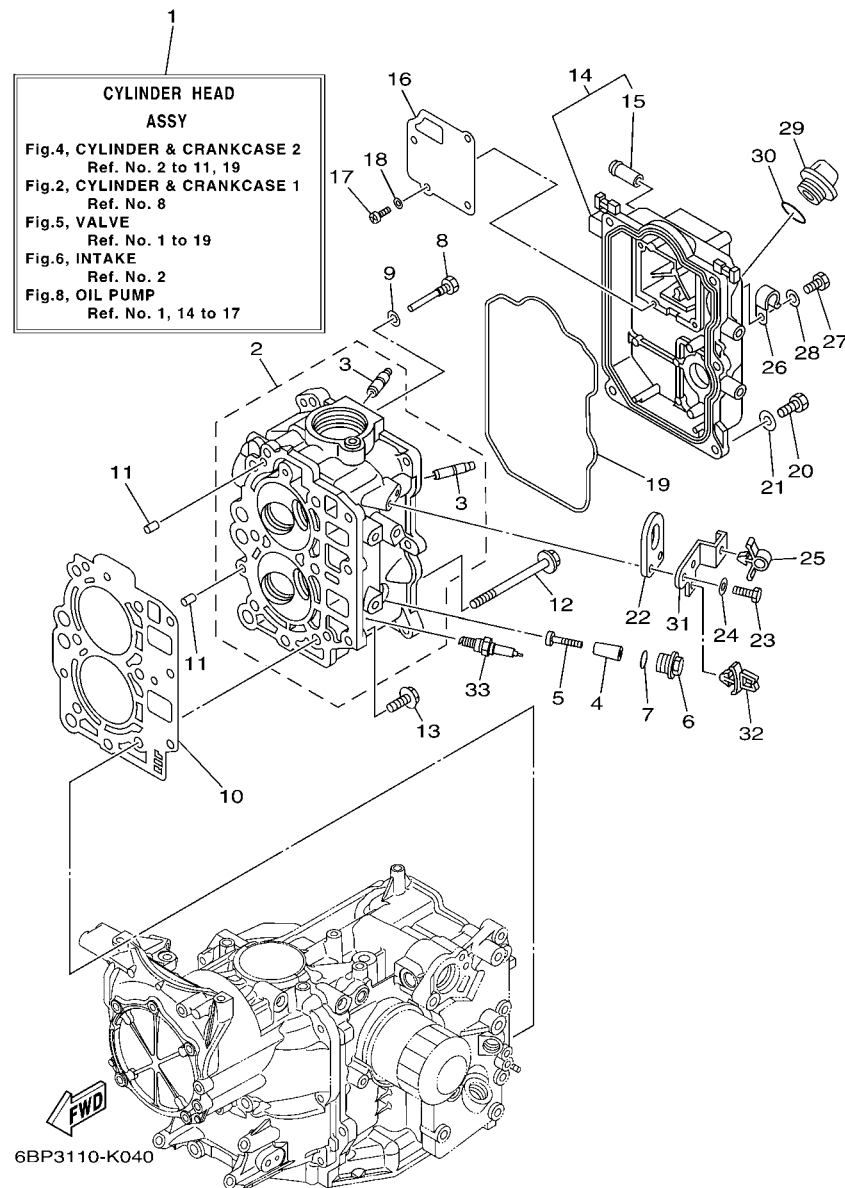
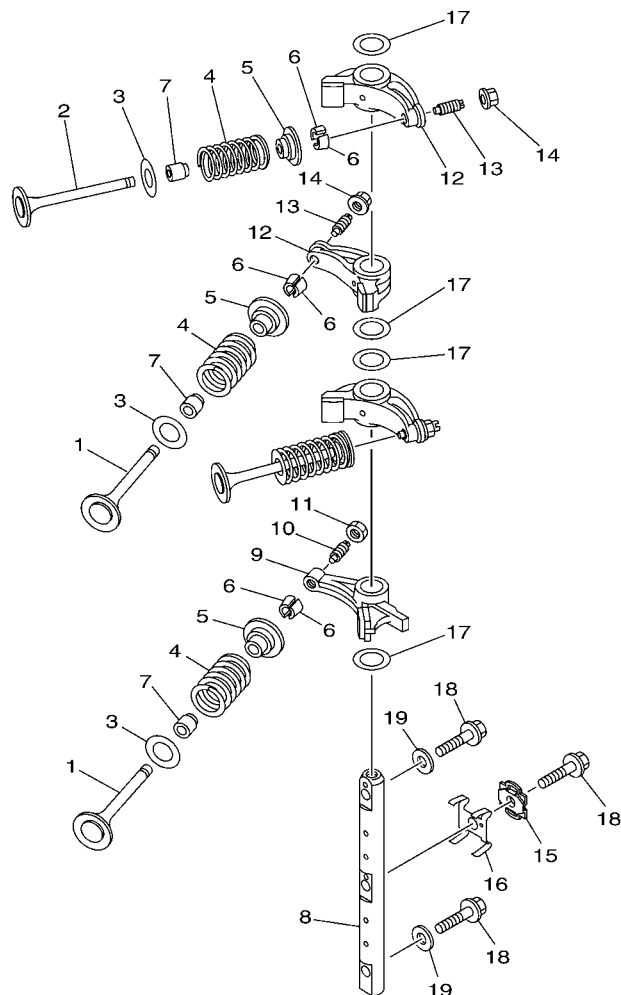


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

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FWD
6BP1100-H050

FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	69W-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	2				
2	69W-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	2				
3	62Y-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	4				
4	51Y-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	4				
5	30X-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	4				
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	8				
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	4				
8	6BL-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	1				
9	62Y-12151-00	ARM, VALVE ROCKER CULBUTEUR	1				
10	64J-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	1				
11	62Y-12158-00	NUT, LOCK CONTRE-ECROU	1				
12	6C5-12151-00	ARM, VALVE ROCKER CULBUTEUR	3				
13	6C5-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	3				
14	6C5-12158-00	NUT, LOCK CONTRE-ECROU	3				
15	6BL-12231-00	GUIDE, STOPPER 1 GUIDE, BUTEE 1	1				
16	6BL-12233-00	PLATE, GUIDE STOPPER 1 PLAQUE, GUIDE BUTEE 1	1				
17	90201-16014	WASHER, PLATE RONDELLE, PLATE	4				
18	90105-08060	BOLT, FLANGE BOULON	3				
19	92990-08200	WASHER, PLAIN RONDELLE, PLATE	2				

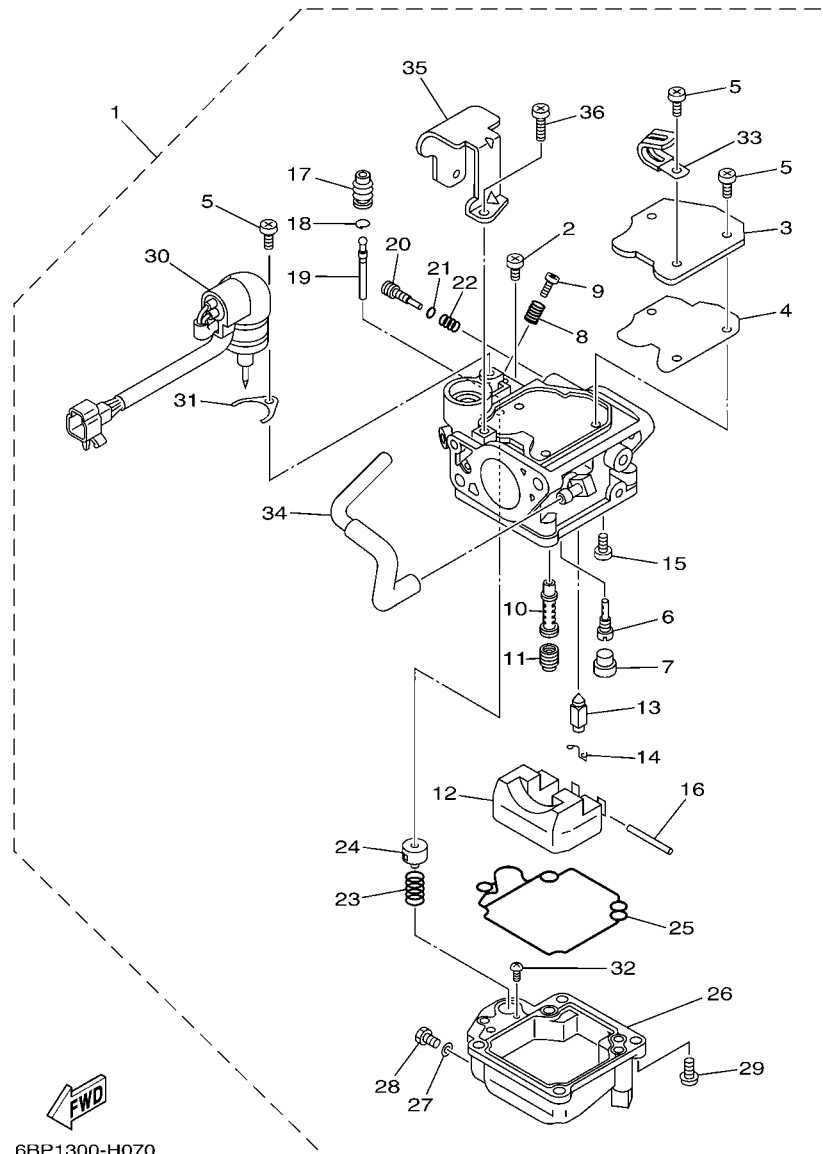


FIG. 7 CARBURETOR

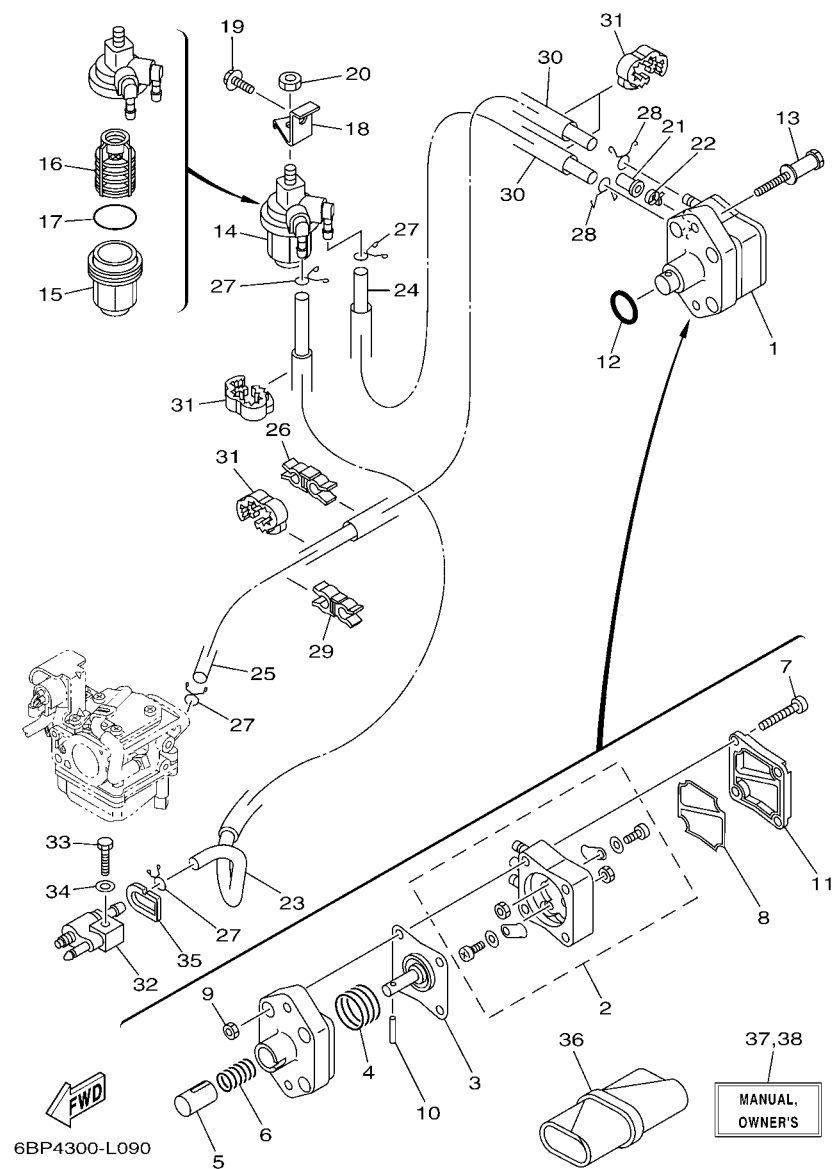
CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-14301-10	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				
2	98580-04006	.SCREW, PAN HEAD .VIS	1				
3	65W-14572-00	.PLATE .PLAQUE	1				
4	65W-14126-10	.GASKET .JOINT	1				
5	97803-04010	.SCREW, PAN HEAD .VIS, CRUCIFORME	4				
6	676-14948-05	.JET (#45) .GICLEUR (#45)	1				
7	679-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1				
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
9	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1				
10	65W-14947-90	.JET, NEEDLE .GICLEUR DE STARTER	1				
11	6BL-14943-28	.JET, MAIN (#105) .GICLEUR, PRINCIPAL (#105)	1				
12	63V-14985-00	.FLOAT .FLOTTEUR	1				
13	6AH-14546-00	.VALVE, NEEDLE .POINTEAU	1				
14	663-14159-00	.CLIP .JONC	1				
15	98580-04008	.SCREW, PAN HEAD .VIS	1				
16	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1				
17	65W-14373-02	.COVER, PLUNGER CAP .COUVERCLE DE PLONGEUR	1				
18	65W-1439G-00	.CLIP 1 .JONC 1	1				
19	65W-14379-00	.ROD, STARTER .TRINGLE, STARTER	1				
20	67C-14923-20	.SCREW, PILOT .VIS, RALENTI	1				
21	67C-14397-00	.O-RING .JOINT TORIQUE	1				
22	67C-14555-00	.SPRING .RESSORT	1				
23	65W-14335-00	.SPRING, PLUNGER .RESSORT, PLONGEUR	1				
24	65W-14371-00	.PLUNGER, STARTER .PLONGEUR, STARTER	1				
25	65W-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
26	65W-14980-20	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1				
27	65W-14398-00	.GASKET .JOINT	1				



POMPE A HUILE

11



CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5					REMARKS REMARQUES
1	62Y-24410-04	FUEL PUMP ASSY POMPE A ESSENCE	1					
2	62Y-24415-01	.BODY 4 .CORPS 4	1					
3	62Y-24411-02	.DIAPHRAGM .DIAPHRAGME	1					
4	62Y-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1					
5	62Y-13131-01	.PLUNGER .PLONGEUR	1					
6	62Y-24454-00	.SPRING .RESSORT	1					
7	62Y-24444-01	.SCREW .VIS	4					
8	6C5-24471-00	.DIAPHRAGM .DIAPHRAGME	1					
9	95380-05600	.NUT .ECROU	4					
10	62Y-24374-01	.PIN .PIN	1					
11	6C5-24414-00	.BODY 3 .CORPS 3	1					
12	93210-24M79	O-RING JOINT TORIQUE	1					
13	90109-06266	BOLT BOULON	2					
14	61N-24560-10	FILTER ASSY ENS FILTRE	1					
15	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1					
16	61N-24563-10	.ELEMENT, FILTER .ELEMENT, FILTRE	1					
17	93210-32738	.O-RING JOINT TORIQUE	1					
18	6D5-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1					
19	95895-08016	BOLT, FLANGE BOULON	1					
20	95380-08600	NUT ECROU	1					
21	6BL-24481-00	PLUG COUVERCLE	1					
22	90465-11M10	CLAMP BRIDE	1					
23	6BL-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1					
24	90445-10M20	HOSE (L150) DURITE (L150)	1					
25	90445-10MG7	HOSE (L350) DURITE (L350)	1					
26	90464-10M59	CLAMP BRIDE	1					
27	90467-09M17	CLIP JONC	4					

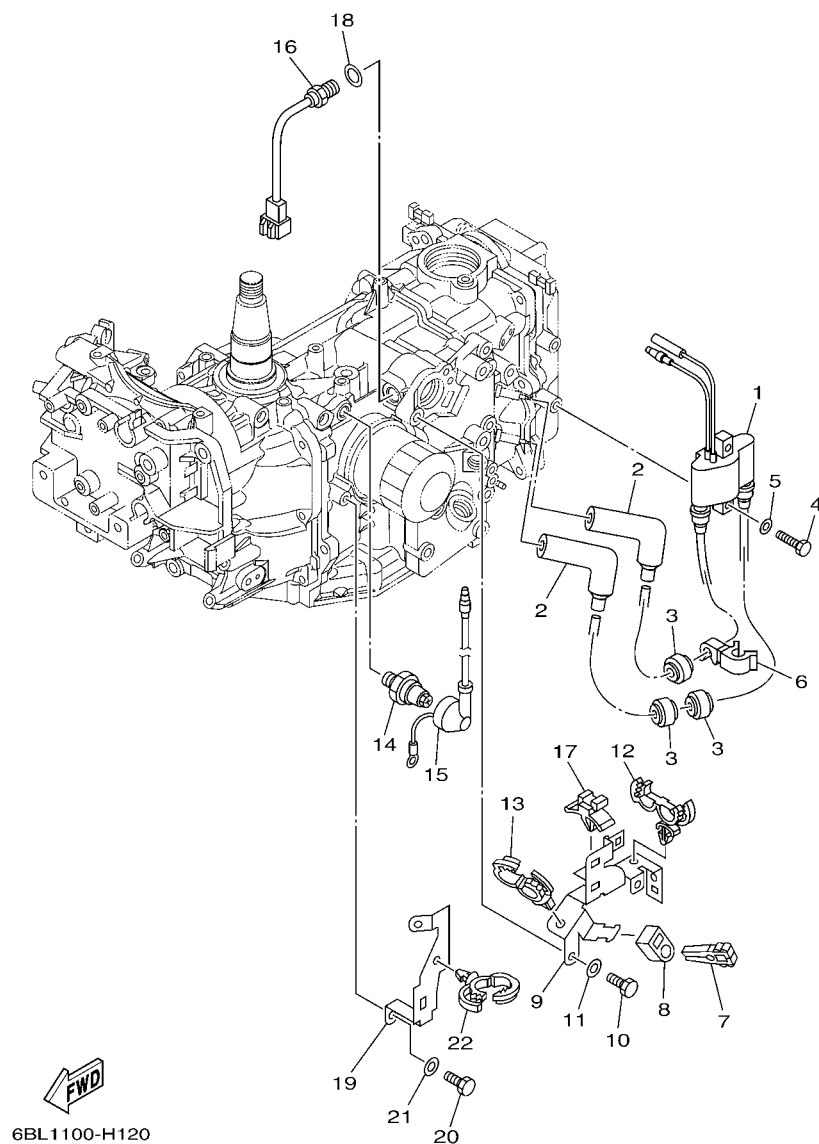
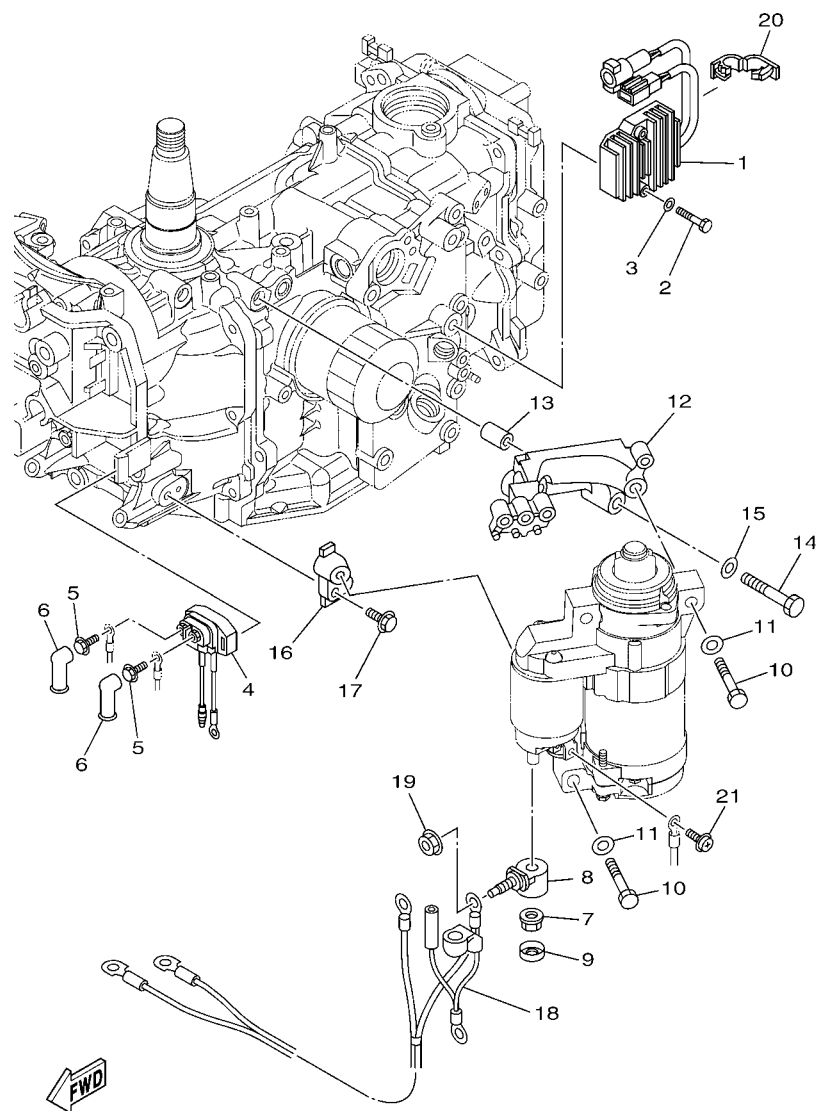


FIG. 12 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6F5-85570-13	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				
2	6AH-82370-00	PLUG CAP ASSY ANTIPARASITE	2				
3	90480-25003	GROMMET PASSE-FIL	3				
4	97095-06025	BOLT BOULON	2				
5	92995-06600	WASHER RONDELLE	2				
6	90464-09018	CLAMP BRIDE	1				
7	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1				
8	67C-82155-00	BAND COLLIER	1				
9	6BL-8339X-00	CLAMP, CORD COLLIER, CORDON	1				
10	97095-06016	BOLT BOULON	2				
11	92995-06600	WASHER RONDELLE	2				
12	90464-18246	CLAMP BRIDE	1				
13	90464-20181	CLAMP BRIDE	1				
14	64J-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1				
15	68V-81315-00	LEAD WIRE ASSY FIL	1				
16	6CJ-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1				
17	90464-09M47	CLAMP BRIDE	1				
18	90430-14115	GASKET JOINT	1				
19	6BL-82389-00	PLATE 2 PLAQUETTE 2	1				
20	97095-06016	BOLT BOULON	2				
21	92995-06600	WASHER RONDELLE	2				
22	90464-20181	CLAMP BRIDE	1				



6BP3110-K150

FIG. 13 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				
2	97095-06040	BOLT BOULON	2				
3	92995-06600	WASHER RONDELLE	2				
4	68T-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1				
5	97595-06610	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
6	6G5-82119-10	COVER, LEAD WIRE GARNITURE, FIL	2				
7	6BL-8182A-00	NUT ECROU	1				
8	6BL-81925-00	TERMINAL BORNE	1				
9	6BL-8183X-00	CAP, TERMINAL COUVERCLE, BORNE	1				
10	97013-08045	BOLT BOULON	3				
11	92903-08600	WASHER, PLATE RONDELLE, PLATE	3				
12	6BL-81822-00	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1				
13	99590-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2				
14	97013-08045	BOLT BOULON	2				
15	92903-08600	WASHER, PLATE RONDELLE, PLATE	2				
16	6BL-81823-00	STAY, STARTING MOTOR SUPPORT	1				
17	97575-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
18	6BL-82105-U0	WIRE HARNESS FAISCEAU DE FILS	1				
19	90179-08003	NUT ECROU	1				
20	90464-18001	CLAMP BRIDE	1				
21	90159-05M12	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				



PARTIE ELECTRIQUE 5

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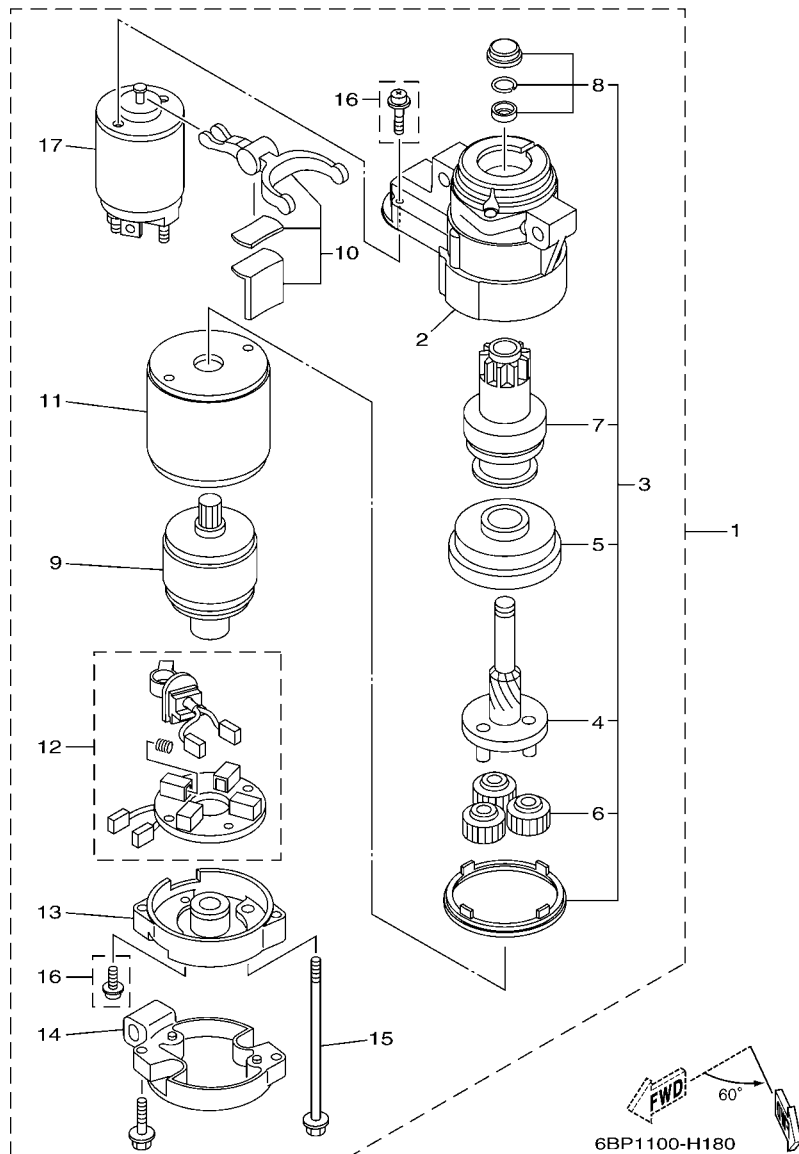
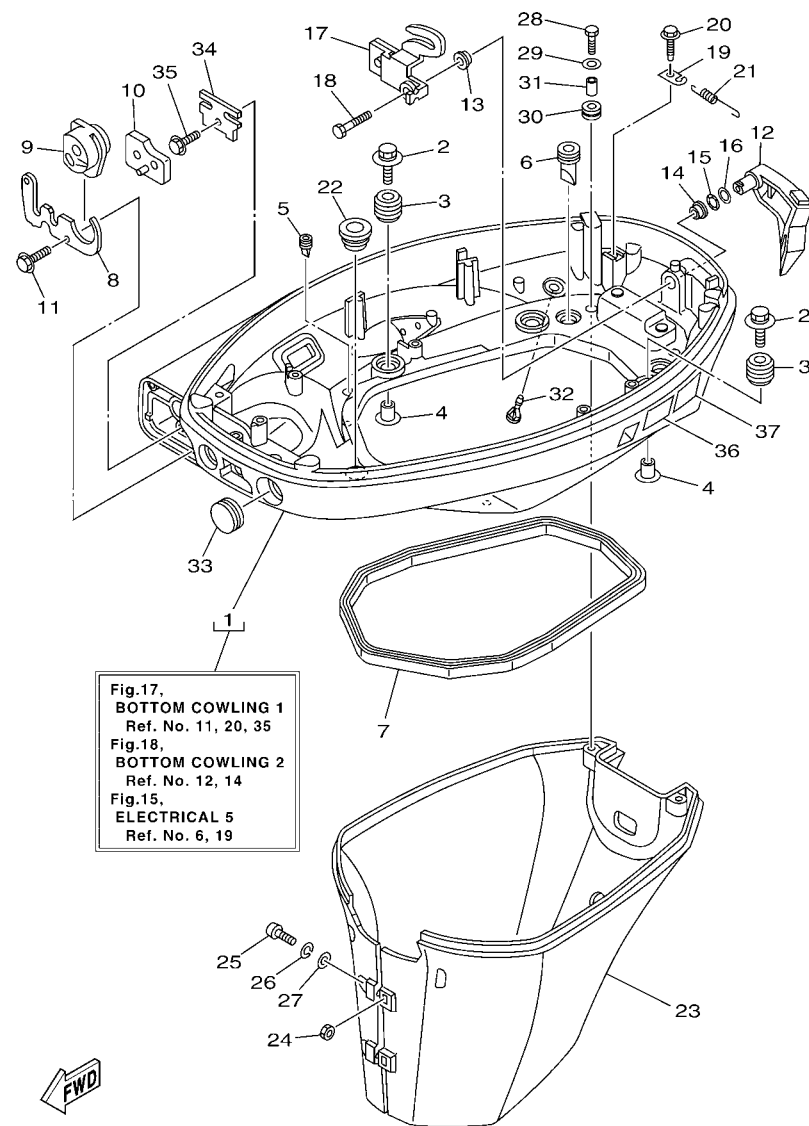


FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BG-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1				
2	6BG-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1				
3	6BG-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1				
4	6BG-81836-00	..SPRING, LEVER ..RESSORT, LEVIER	1				
5	6BG-81891-00	..GEAR, RING ..ROUE DENTEE	1				
6	6AW-8183T-00	..GEAR, IDLER ..PIGNON, INTERMEDIAIRE	3				
7	6BG-81832-00	..CLUTCH, OVER RUN ..EMBAYAGE, ROUE LIBRE	1				
8	6BG-81857-00	..RETAINER ..ARRETOIR	1				
9	6BG-81850-00	.ARMATURE ASSY .INDUIT	1				
10	6BG-81839-00	.LEVER ASSY .LEVIER COMPLET	1				
11	6BG-81810-00	.STATOR ASSY .STATOR COMPLET	1				
12	6BG-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1				
13	6BG-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1				
14	6BG-8182J-00	.BRACKET COMPLETE .SUPPORTE COMPLETE	1				
15	6BG-81826-00	.BOLT .BOULON	2				
16	6BG-81846-00	.SCREW SET .VIS	1				
17	6BG-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1				



6BL4100-L170

FIG. 17 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BP-42710-00-4D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
3	6BG-42748-00	GROMMET PASSE-FIL	4				
4	90387-06M69	COLLAR COLLERETTE	4				
5	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
6	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
7	62Y-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
8	6BL-42761-00	STOPPER PLAQUETTE	1				
9	6BL-42725-01	GROMMET PASSE-FIL	1				
10	6BL-42727-00	GROMMET PASSE-FIL	1				
11	90109-06M86	BOLT BOULON	2				
12	6BL-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1				
13	90386-12M37	BUSH DOUILLE	1				
14	90386-12MA2	BUSH DOUILLE	1				
15	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1				
16	90201-12M07	WASHER, PLATE RONDELLE, PLATE	1				
17	6BG-42816-00	LEVER, CLAMP LEVIER, PRESSE	1				
18	97095-06012	BOLT BOULON	1				
19	66T-43144-00	HOOK, SPRING CROCHET	1				
20	90109-06M86	BOLT BOULON	1				
21	90506-18023	SPRING, TENSION RESSORT, TENSION	1				
22	68U-42727-00	GROMMET PASSE-FIL	1				
23	6BG-42741-10-4D	APRON CAPOT LATERAL	1				
24	95380-06600	NUT, HEXAGON ECROU	2				
25	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2				
26	92990-06100	WASHER, SPRING RONDELLE, GROWER	2				
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2				

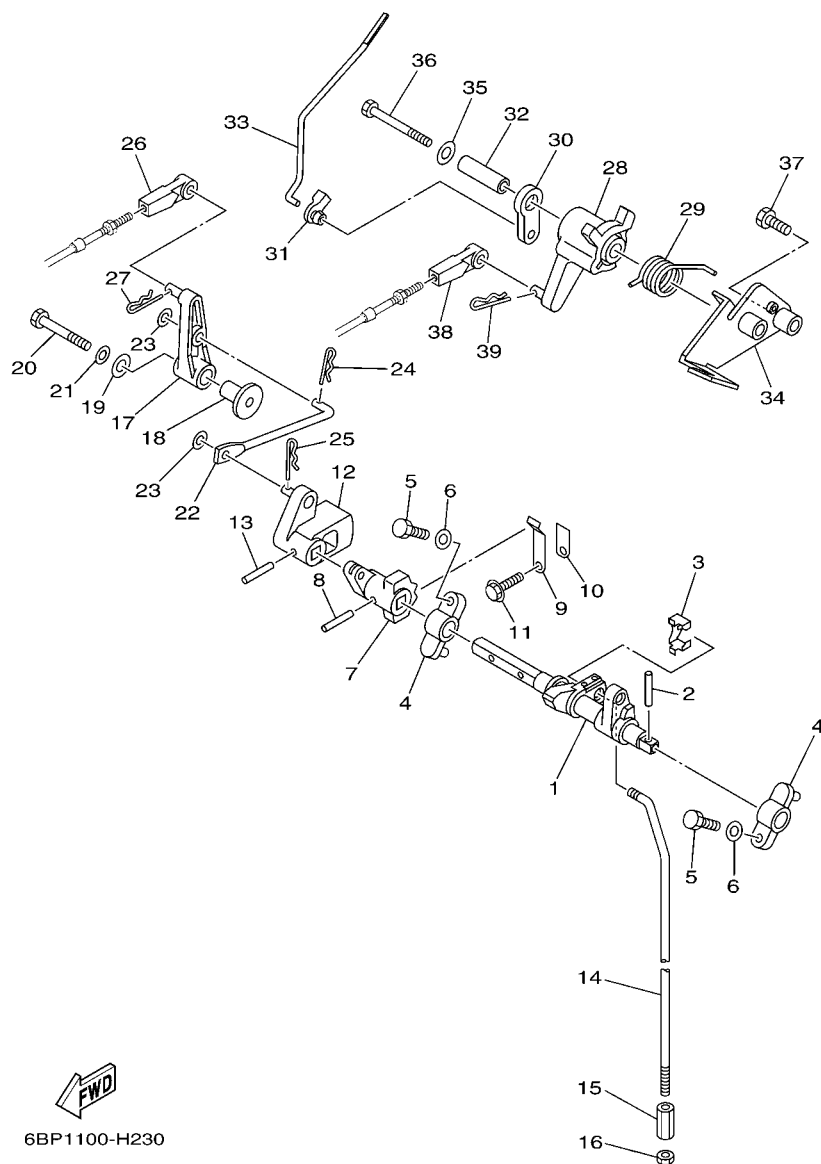


FIG. 19 CONTROL

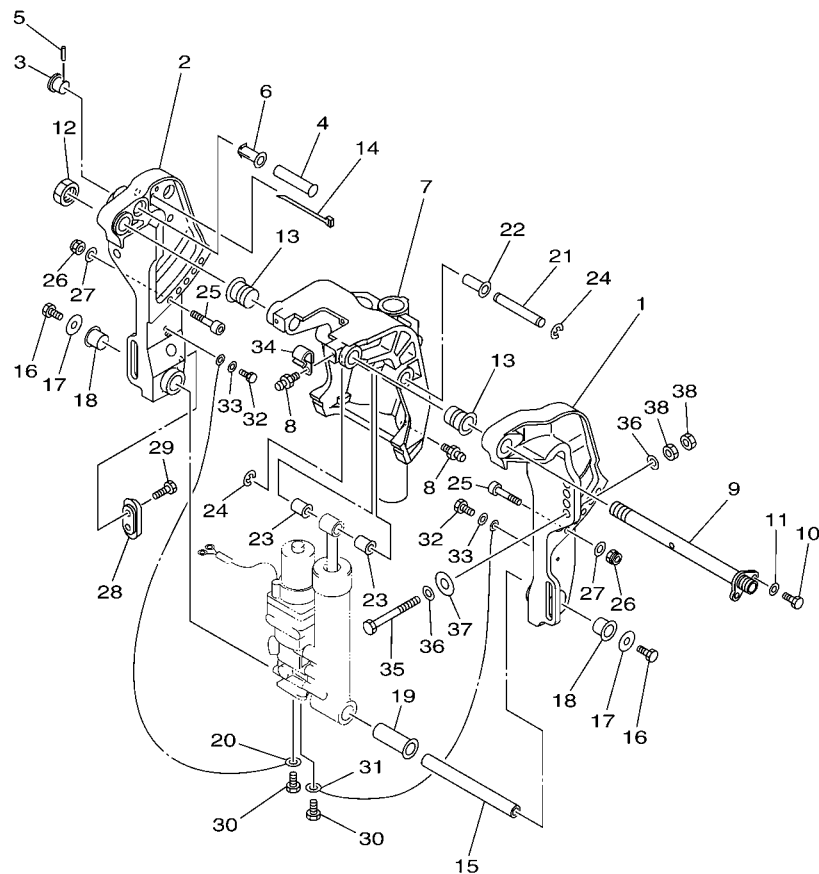
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REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
2	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
3	6AH-26364-00	END, CABLE 2 EMBOUIT, DE CABLE	1				
4	6G1-41662-01-94	BRACKET 2 SUPPORT 2	2				
5	97095-06020	BOLT BOULON	2				
6	92995-06600	WASHER RONDELLE	2				
7	6BL-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1				
8	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
9	65W-44116-00	SPRING RESSORT	1				
10	66R-44114-00	STOPPER PLAQUETTE	1				
11	95895-06014	BOLT, FLANGE BOULON	1				
12	6BL-44142-00	JOINT AXE	1				
13	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
14	6BL-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1				
15	67C-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1				
16	95380-06700	NUT ECROU	1				
17	6BL-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
18	90387-06M86	COLLAR COLLERETTE	1				
19	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1				
20	97095-06035	BOLT BOULON	1				
21	92995-06600	WASHER RONDELLE	1				
22	6BL-44192-00	LINK, SHIFT ROD BIELLE	1				
23	90201-05M06	WASHER, PLATE RONDELLE, PLATE	2				
24	90468-10005	CLIP JONC	1				
25	90468-18001	CLIP JONC	1				
26	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
27	90468-18008	CLIP JONC	1				



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FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6K9-43111-10-4D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6BG-43112-10-4D	BRACKET, CLAMP 2 PRESSE 2	1				
3	65W-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1				
4	65W-43191-00	SHAFT, STOPPER AXE, BUTEE	1				
5	91690-30018	PIN, SPRING AGRAFFE	1				
6	90386-14MA1	BUSH DOUILLE	1				
7	6BG-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
8	93700-06M03	NIPPLE, GREASE PION	3				
9	6K9-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
10	97095-08020	BOLT BOULON	1				
11	92995-08600	WASHER RONDELLE	1				
12	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
13	90386-22MA4	BUSH DOUILLE	2				
14	90465-13M11	CLAMP BRIDE	2				
15	90249-18M35	PIN GOUPILLE	1				
16	97080-08016	BOLT BOULON	2				
17	90201-08M00	WASHER, PLATE RONDELLE, PLATE	2				
18	90386-18M44	BUSH DOUILLE	2				
19	90386-18MA0	BUSH DOUILLE	1				
20	6H1-82148-00	WIRE, LEAD 4 FIL 4	1				
21	90249-12M38	PIN GOUPILLE	1				
22	90381-12M10	BUSH, SOLID DOUILLE, SOLIDE	1				
23	90381-12M11	BUSH, SOLID DOUILLE, SOLIDE	2				
24	99080-10600	CIRCLIP CIRCLIP	2				
25	90110-10M02	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2				
26	90185-10M13	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
27	92995-10600	WASHER RONDELLE	2				

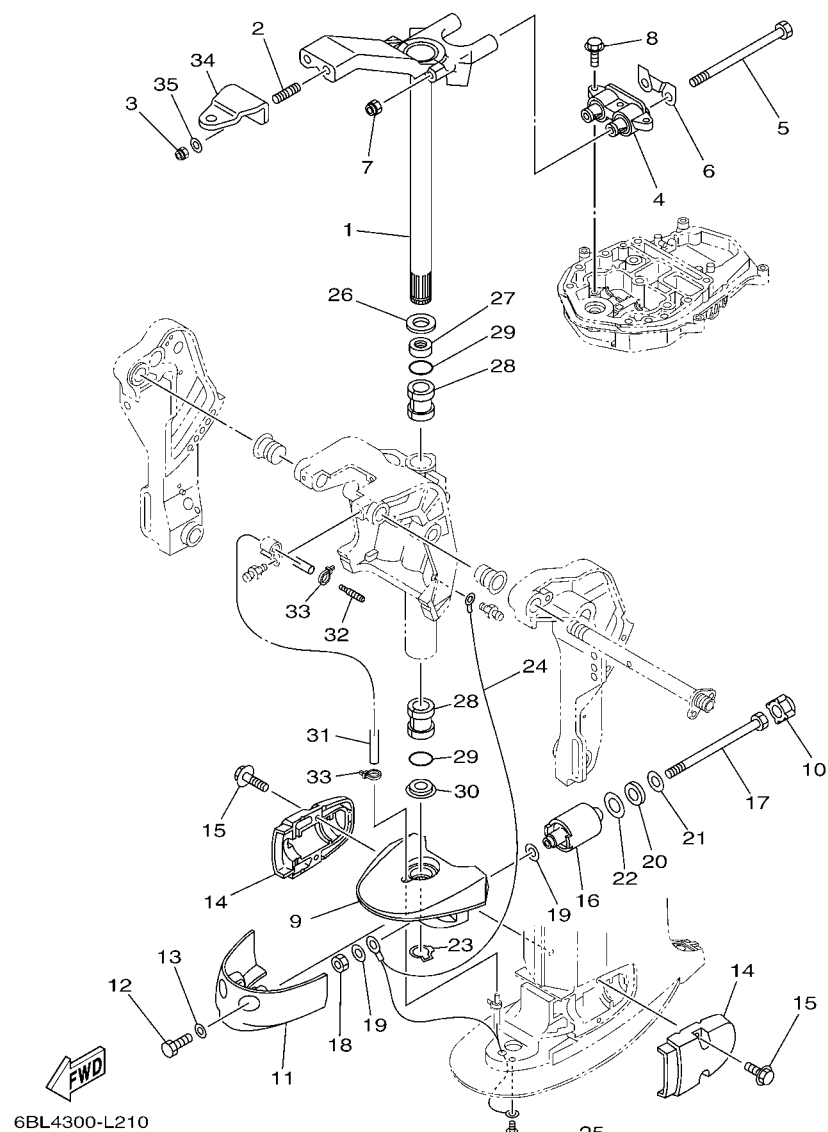


FIG. 21 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BG-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				
2	90116-10M28	BOLT, STUD GOIJON	2				
3	90185-10051	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2				
4	67C-44514-10-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1				
5	90101-08M15	BOLT BOULON	2				
6	66T-44526-30	PLATE PLAQUE	1				
7	90185-08045	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2				
8	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3				
9	67C-44551-10-4D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFERIEUR	1				
10	69W-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	2				
11	67C-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	1				
12	97095-08020	BOLT BOULON	2				
13	92995-08600	WASHER RONDELLE	2				
14	6C5-44552-00-4D	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFERIEUR	2				
15	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
16	68U-44555-11	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2				L(20.8") L(20.8")
17	90109-12MA3	BOLT BOULON	2				
18	95380-12700	NUT ECROU	2				
19	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4				
20	90202-21100	WASHER, PLATE RONDELLE, PLATE	2				
21	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2				
22	90201-22M05	WASHER, PLATE RONDELLE, PLATE	2				
23	93410-28M06	CIRCLIP CLIPS	1				
24	67C-82127-10	WIRE, LEAD 2 FIL 2	1				
25	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1				
26	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1				
27	90386-30M78	BUSH DOUILLE	1				

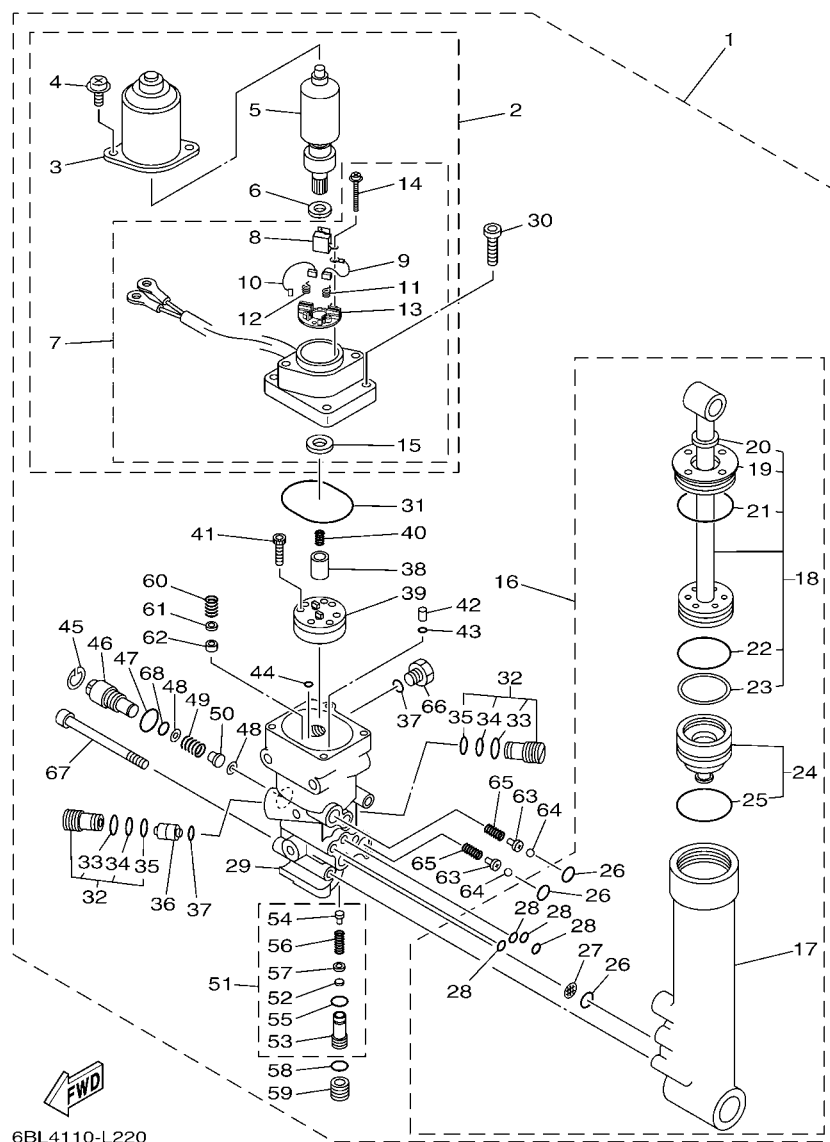


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	67C-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1				
2	67C-43880-01	..MOTOR ASSY ..MOTEUR (ENS.)	1				
3	65W-43804-01	..STATOR ASSY ..STATOR (ENS.)	1				
4	65W-43887-01	..BOLT ..BOULON	2				
5	65W-43805-01	..ARMATURE ASSY ..INDUIT (ENS.)	1				
6	65W-4387G-00	..WASHER ..RONDELLE	1				
7	67C-43881-01	..FRAME, END ..BATI	1				
8	65W-82181-00	..CIRCUIT BREAKER COMP. ..RUPTEUR COMPLET	1				
9	65W-43892-01	..BRUSH 2 ..BALAI 2	1				
10	65W-43891-01	..BRUSH 1 ..BALAI 1	1				
11	65W-4386K-01	..SPRING, BRUSH ..RESSORT, BALAI	1				
12	65W-4386L-00	..SPRING, BRUSH 2 ..RESSORT, BALAI 2	1				
13	65W-4380F-01	..PLATE, BRUSH HOLDER ..PLAQUE	1				
14	65W-43879-01	..SCREW, WITH WASHER ..VIS, AVEC RONDELLE	2				
15	65W-43882-01	..OIL SEAL ..JOINT SPI	1				
16	67C-43840-00	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1				
17	65W-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE	1				
18	67C-43810-00	..TILT PISTON SUB ASSY ..INCLINER PISTON AUXILIAIRE(ENS	1				
19	65W-43811-00	..SCREW, CYLINDER END ..VIS, CYLINDRE RACCORD	1				
20	65W-43812-00	..SEAL, DUST ..JOINT	1				
21	65W-43865-00	..O-RING ..JOINT TORIQUE	1				
22	6H1-43861-10	..O-RING ..JOINT TORIQUE	1				
23	65W-43871-00	..RING, BACK UP ..SEGMENT	1				
24	65W-4381B-00	..FREE PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1				
25	6H1-43861-10	..O-RING ..JOINT TORIQUE	1				
26	93210-11368	..O-RING ..JOINT TORIQUE	3				
27	6H1-43816-00	..FILTER 1 ..FILTRE 1	1				

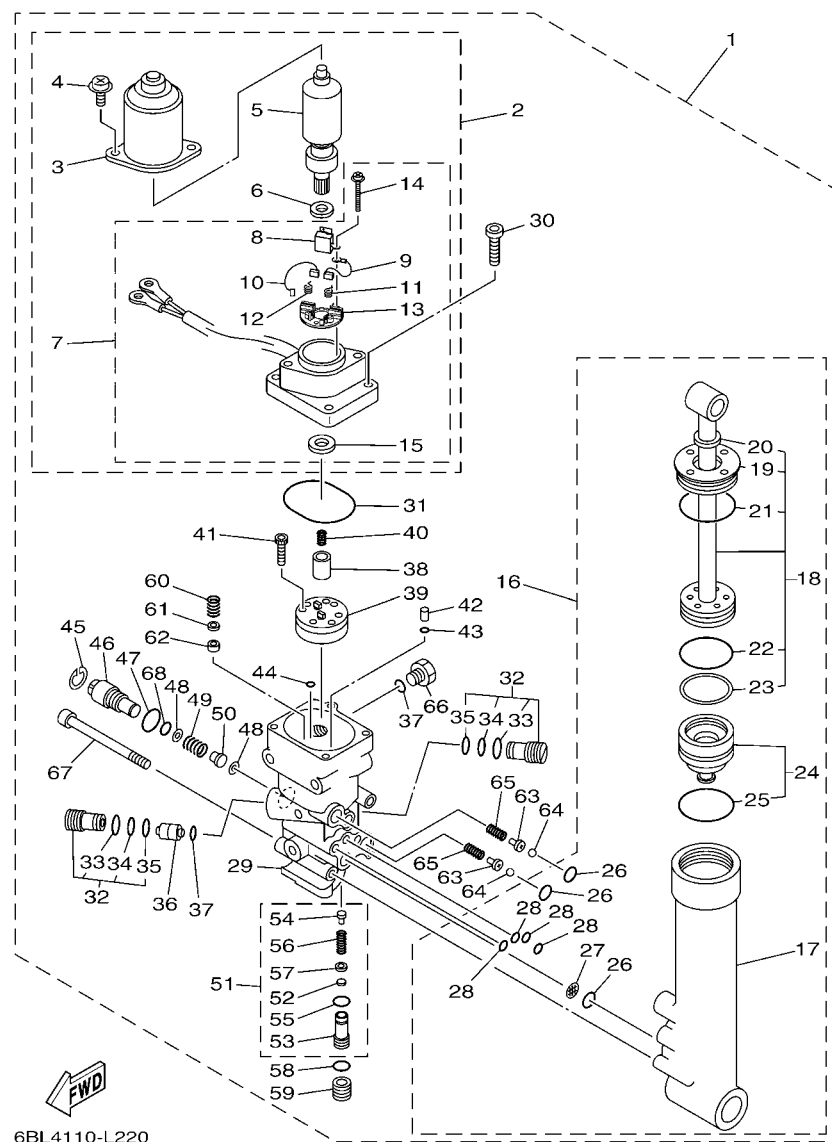


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
28	93210-064A5	..O-RING ..JOINT TORIQUE	4				
29	67C-4380L-00	..HOUSING, TRIM & TILT SUB ASSY ..CARTER	1				
30	65W-43888-00	..BOLT, SOCKET ..BOULON	4				
31	93210-50768	..O-RING ..JOINT TORIQUE	1				
32	6T4-43802-03	..VALVE SUB ASSY ..CLAPET AUXILIAIRE (ENS.)	2				
33	6H1-43866-01	..O-RING ..JOINT TORIQUE	1				
34	93210-10M74	..O-RING ..JOINT TORIQUE	1				
35	93210-12N52	..O-RING ..JOINT TORIQUE	1				
36	62X-43841-00	..PISTON, SHUTTLE ..PISTON	1				
37	93210-09165	..O-RING ..JOINT TORIQUE	2				
38	65W-43831-00	..CONNECTOR, SHAFT ..RACCORD	1				
39	65W-43830-00	..GEAR PUMP ASSY ..POMPE A PIGNON (ENS.)	1				
40	6T4-43853-00	..SPRING, MAIN VALVE ..RESSORT	1				
41	91318-04025	..BOLT ..BOULON	4				
42	65W-43817-00	..FILTER 2 ..FILTRE 2	2				
43	93210-04N50	..O-RING ..JOINT TORIQUE	2				
44	93210-04N51	..O-RING ..JOINT TORIQUE	2				
45	6H1-43875-00	..RING, SNAP ..RESSORT	1				
46	6H1-43845-00	..SCREW, MANUAL RELEASE ..VIS	1				
47	6D8-43863-00	..O-RING ..JOINT TORIQUE	1				
48	6H1-43847-00	..SEAT, MANUAL VALVE ..SIEGE	2				
49	65W-43854-00	..SPRING, MANUAL RELEASE ..RESSORT	1				
50	65W-4382A-00	..ADAPTOR 1 ..ADAPTEUR 1	1				
51	CS2-43803-81	..CASE VALVE COMP. ..CARTER VALVE COMP.	1				
52	6H1-4384G-11	..SEAL, RELIEF VALVE ..JOINT	1				
53	67C-43851-00	..SEAT, RELIEF VALVE ..SIEGE	1				
54	67F-43843-00	..SCREW, VALVE LOCK ..VIS	1				

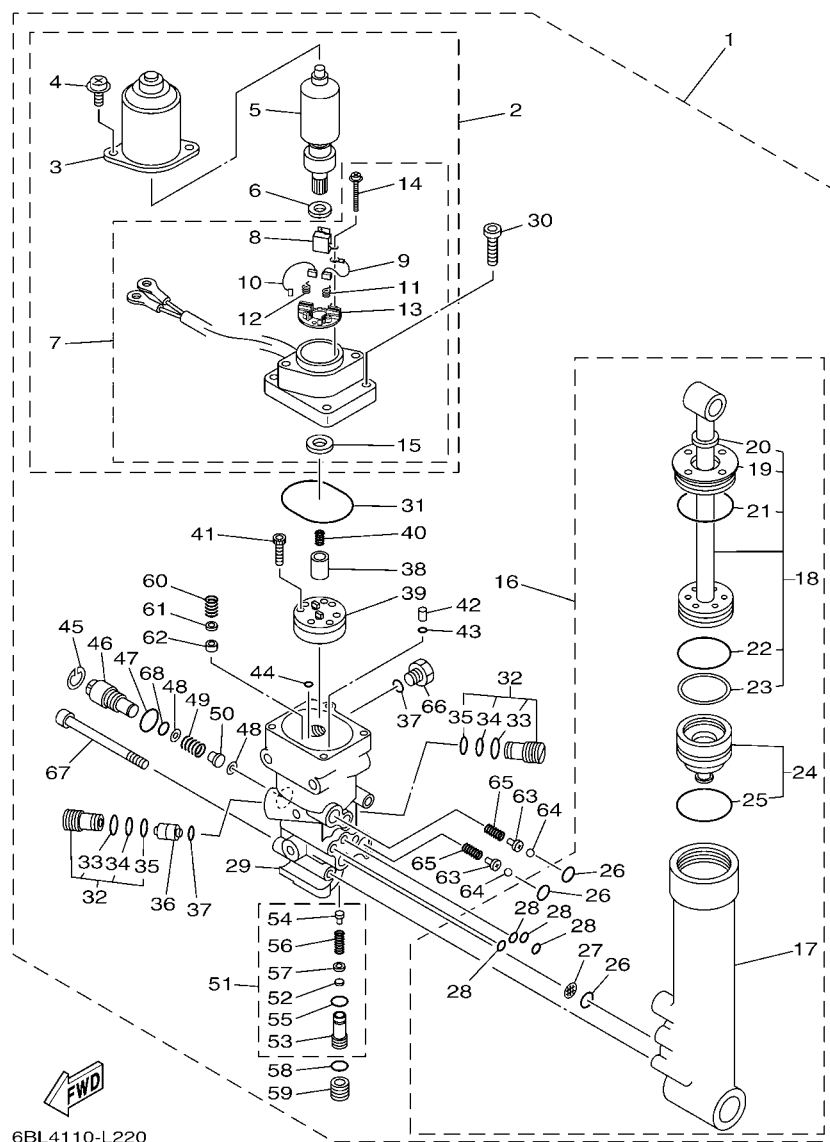


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

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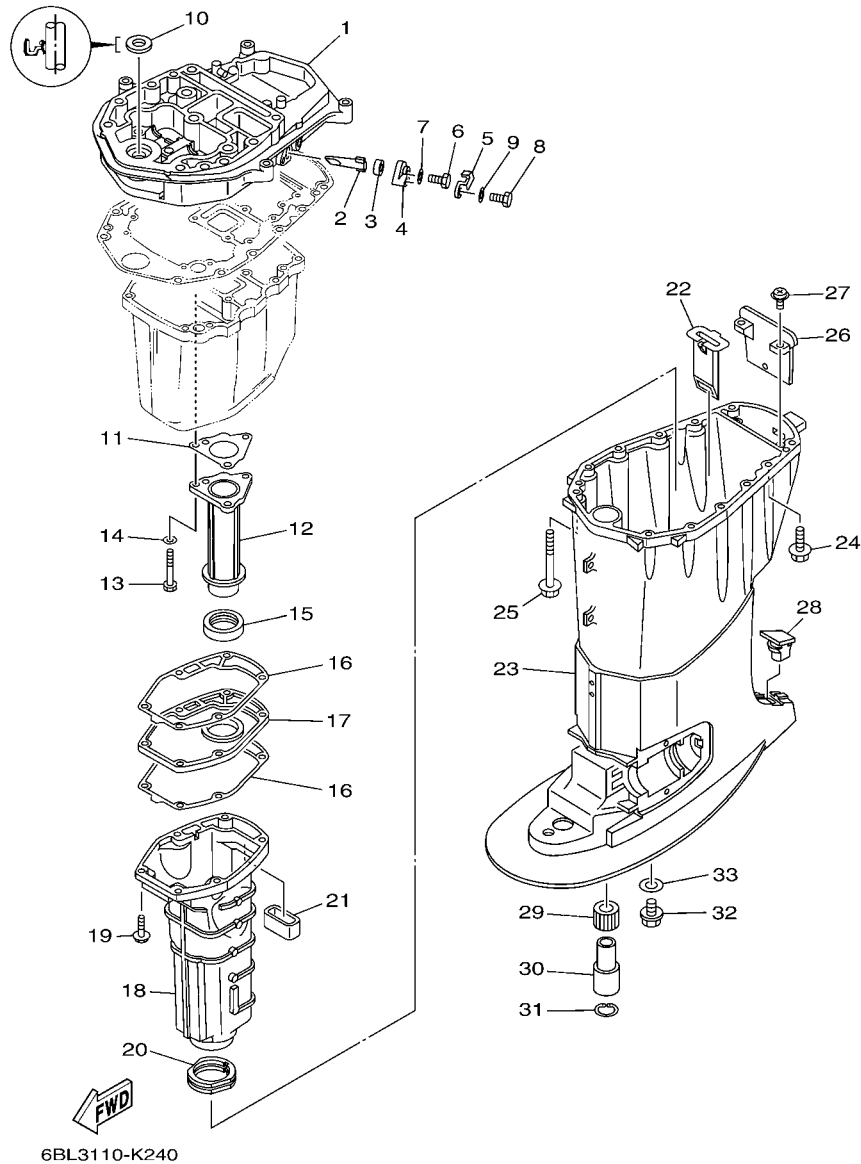


FIG. 23 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	67C-41137-13-CA	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1				
2	62Y-11325-00	ANODE ANODE	1				
3	66M-11328-00	GROMMET, ANODE PASSE-FIL	1				
4	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	1				
5	66M-12535-00	PLATE PLAQUE	1				
6	97095-05012	BOLT BOULON	1				
7	92995-05600	WASHER RONDELLE	1				
8	97013-06020	BOLT BOULON	1				
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	1				
10	93110-16004	OIL SEAL JOINT SPY	1				
11	64J-41133-10	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1				
12	6BG-41131-00-CA	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1				
13	97075-06050	BOLT BOULON	3				
14	92995-06600	WASHER RONDELLE	3				
15	64J-46132-10	GASKET 1 JOINT 1	1				
16	6BG-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	2				
17	6BG-45181-00-CA	PLATE PLAQUETTE	1				
18	69W-14711-00-CA	MUFFLER 1 POT D'ECHAPPEMENT 1	1				
19	97575-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	6				
20	67C-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1				
21	62Y-45127-00	SEAL JOINT	1				
22	64J-77123-00	GUIDE 1 GUIDE 1	1				
23	6BG-45111-10-4D	CASING, UPPER FOURREAU	1				
24	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
25	90119-08132	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
26	67C-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1				
27	97980-05216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				

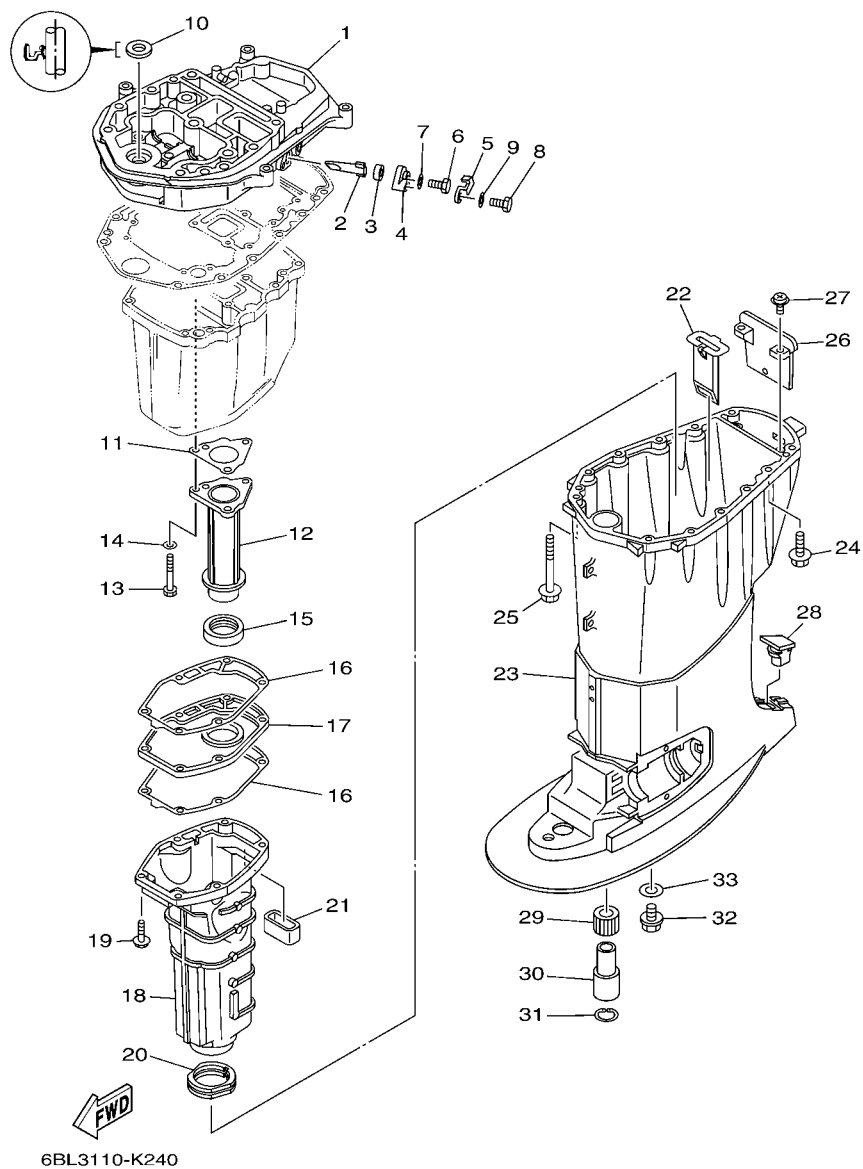


FIG. 23 UPPER CASING

FOURREAU

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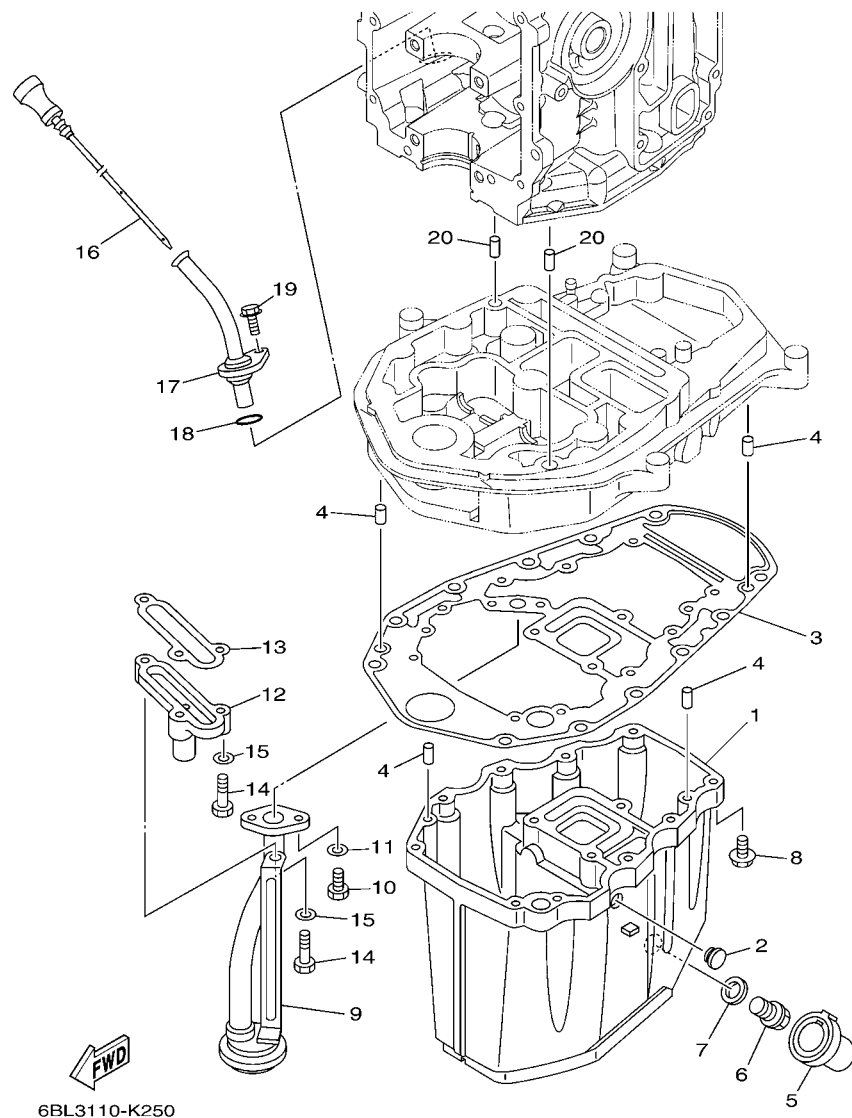


FIG. 24 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BG-15311-00-CA	OIL PAN VENTILATEUR D'HUILE	1				
2	90480-12M25	GROMMET PASSE-FIL	1				
3	69W-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1				
4	93606-12019	PIN, DOWEL GOUPILLE	4				
5	67C-15316-00	DAMPER 1 AMORTISSEUR 1	1				
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
7	90430-14M09	GASKET JOINT	1				
8	97575-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	10				
9	62Y-13411-00	STRAINER, OIL FILTRE, HUILE	1				
10	97013-06016	BOLT BOULON	2				
11	92903-06600	WASHER, PLATE RONDELLE, PLATE	2				
12	6BG-11576-00-94	BODY, RELIEF CORPS DE SECURITE	1				
13	62Y-13475-00	GASKET JOINT	1				
14	97013-06025	BOLT BOULON	3				
15	92903-06600	WASHER, PLATE RONDELLE, PLATE	3				
16	6BL-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1				
17	6BL-15377-00	GUIDE, INLET GUIDE D'ADMISSION	1				
18	93210-19MJ3	O-RING JOINT TORIQUE	1				
19	95895-06016	BOLT, FLANGE BOULON	1				
20	93608-12M05	PIN, DOWEL AXE	2				

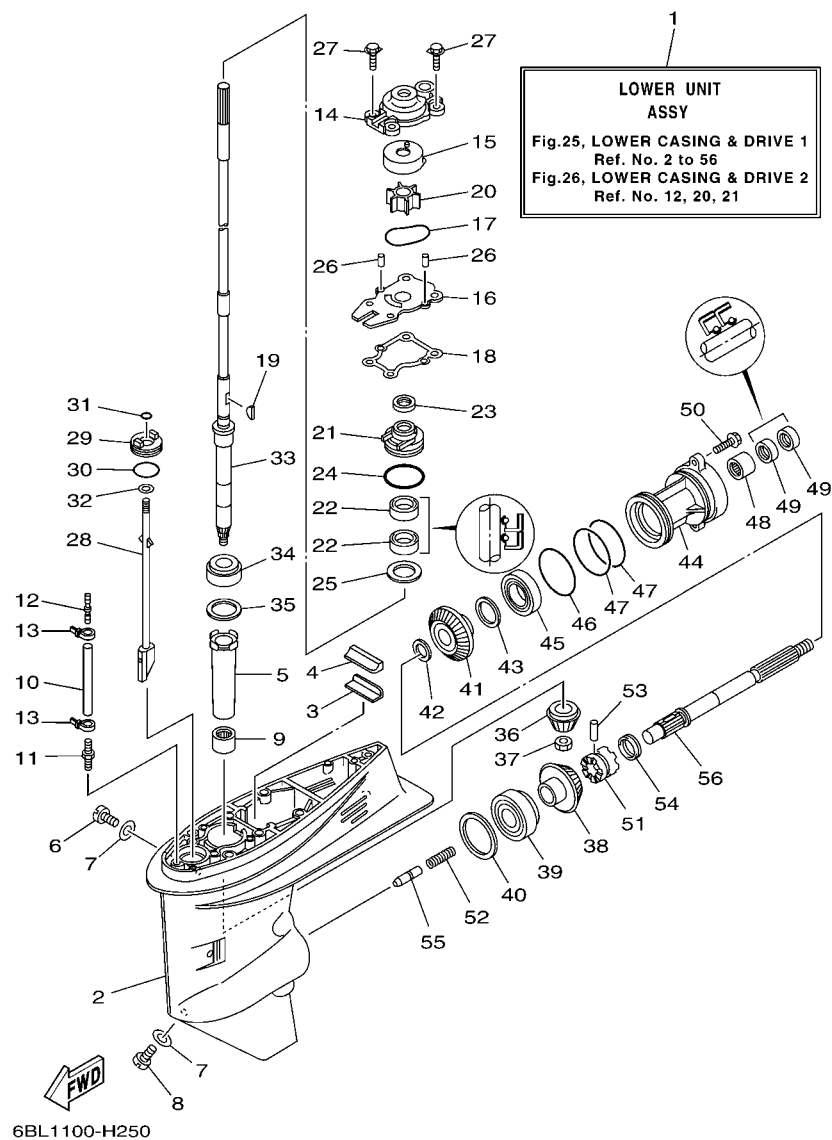


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				L(20.8") L(20.8")
2	67C-45301-00-4D	CASING, LOWER BEQUILLE	1				
3	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
4	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
5	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
6	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
7	90430-08020	GASKET JOINT	2				
8	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
9	93315-32224	BEARING ROULEMENT	1				
10	90445-07ME8	HOSE (L80) DURITE (L80)	1				L(20.8") L(20.8")
11	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
12	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1				
13	90465-11M10	CLAMP BRIDE	2				
14	6BL-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
15	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1				
16	66T-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
17	93210-59MG7	O-RING JOINT TORIQUE	1				
18	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
19	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
20	6H4-44352-02	IMPELLER TURBINE	1				
21	6BG-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
22	93101-22M60	OIL SEAL JOINT SPY	2				
23	66T-45344-01	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
24	93210-48001	O-RING JOINT TORIQUE	1				
25	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1				
26	93604-08062	PIN, DOWEL CLAVETTE	2				
27	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				

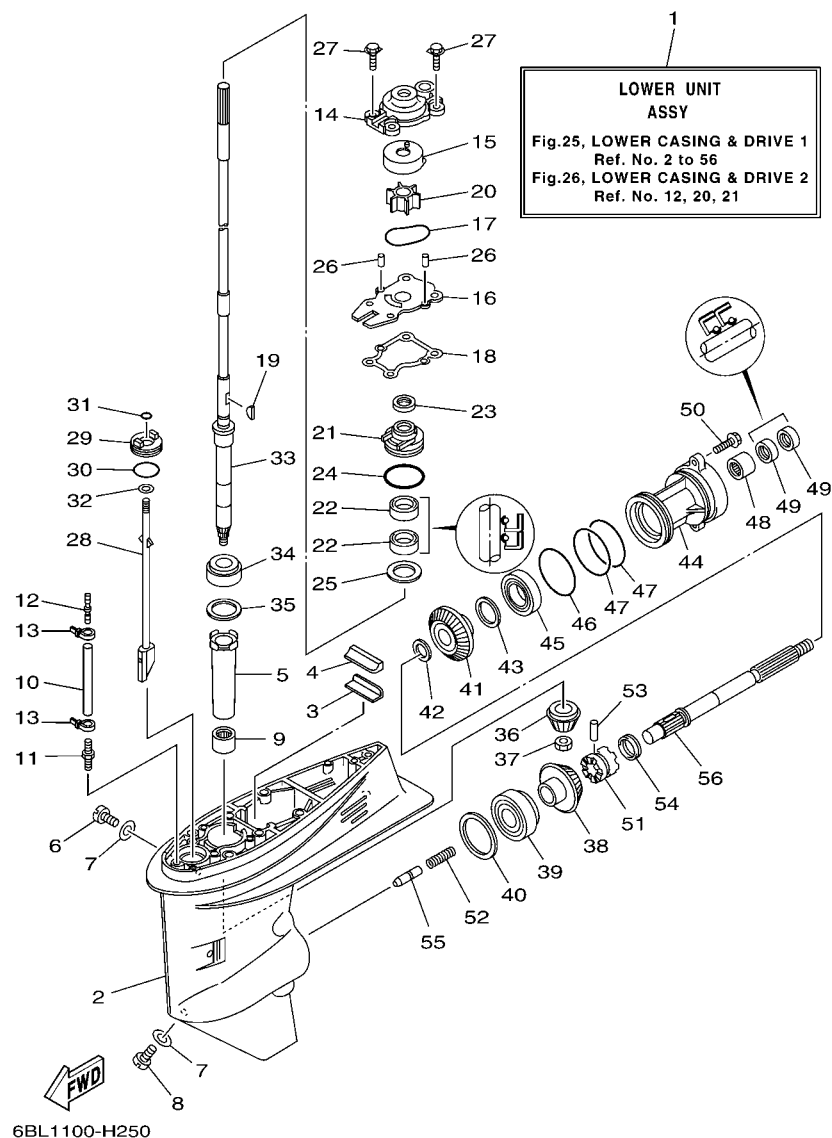


FIG. 25 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
28	67C-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				L(20.8") L(20.8")
29	68U-45321-00	PLATE PLAQUETTE	1				
30	93210-33MG4	O-RING JOINT TORIQUE	1				
31	93210-06ME6	O-RING JOINT TORIQUE	1				
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	1				
33	6BL-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				L(20.8") L(20.8")
34	93332-00001	BEARING ROULEMENT	1				
35	663-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	663-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
	663-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
	663-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
	663-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
	663-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
	663-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
36	68U-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1				
37	90179-10M38	NUT ECROU	1				
38	68U-45560-00	GEAR 1 (29T) PIGNON 1 (29T)	1				
39	93332-00003	BEARING ROULEMENT	1				
40	663-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	663-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
	663-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
	663-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
	663-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
	663-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
	663-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
41	68U-45571-00	GEAR 2 (29T) PIGNON 2 (29T)	1				
42	90201-22429	WASHER, PLATE RONDELLE, PLATE	1				

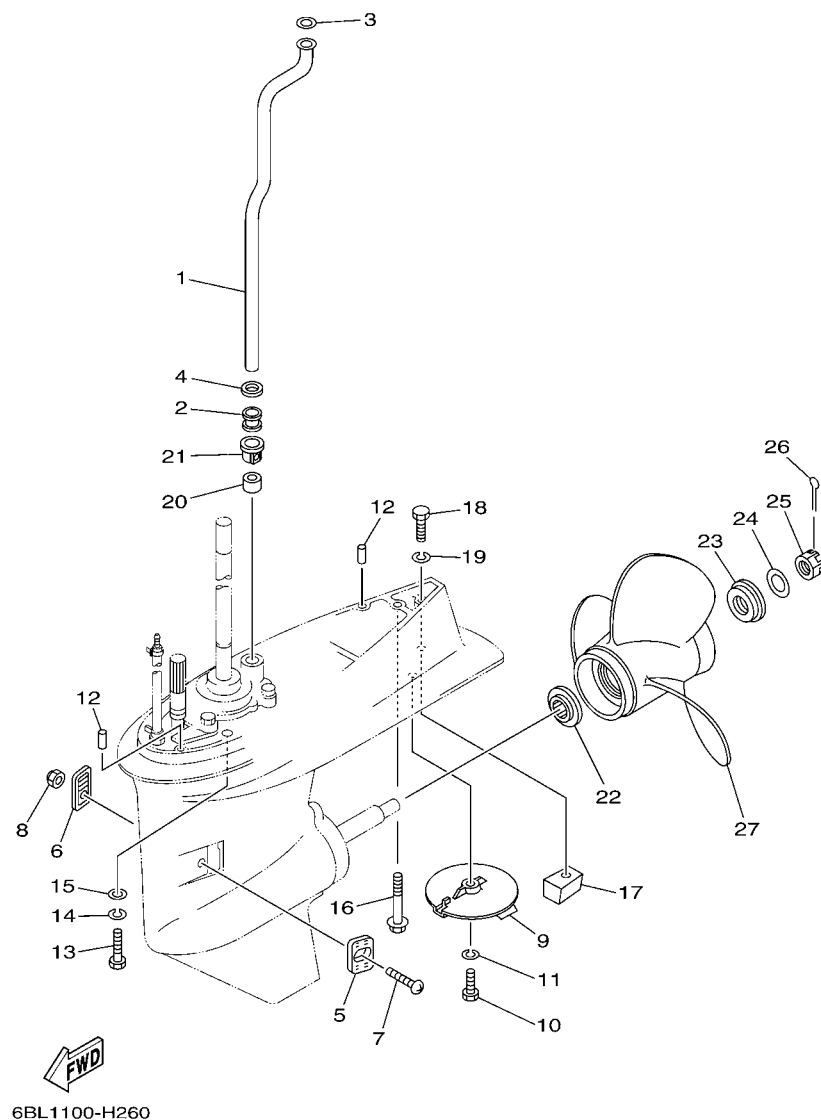


FIG. 26 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER 1 TUBE D'EAU 1	1				L(20.8") L(20.8")
2	663-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1				
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1				
4	90430-12072	GASKET JOINT	1				
5	63D-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
6	63D-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
7	90152-05010	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
8	95380-05600	NUT ECROU	1				
9	67C-45371-00	TAB-TRIM ANODE DERIVE	1				
10	97095-08025	BOLT BOULON	1				
11	92995-08100	WASHER RONDELLE	1				
12	93606-12019	PIN, DOWEL GOUPILLE	2				
13	97075-10040	BOLT BOULON	4				L(20.8") L(20.8")
14	92995-10100	WASHER RONDELLE	4				L(20.8") L(20.8")
15	92995-10600	WASHER RONDELLE	4				L(20.8") L(20.8")
16	97575-08465	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				L(20.8") L(20.8")
17	67C-45251-00	ANODE ANODE	1				
18	97095-08035	BOLT BOULON	1				
19	92995-08100	WASHER RONDELLE	1				
20	663-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
21	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
22	663-45987-02	SPACER 1 ENTRETOISE 1	1				
23	68U-45997-00	SPACER 2 ENTRETOISE 2	1				
24	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1				
25	90171-16011	NUT, CASTLE ECROU, CRENELE	1				
26	91490-30025	PIN, COTTER GOUPILLE	1				
27	68U-45941-00	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1				

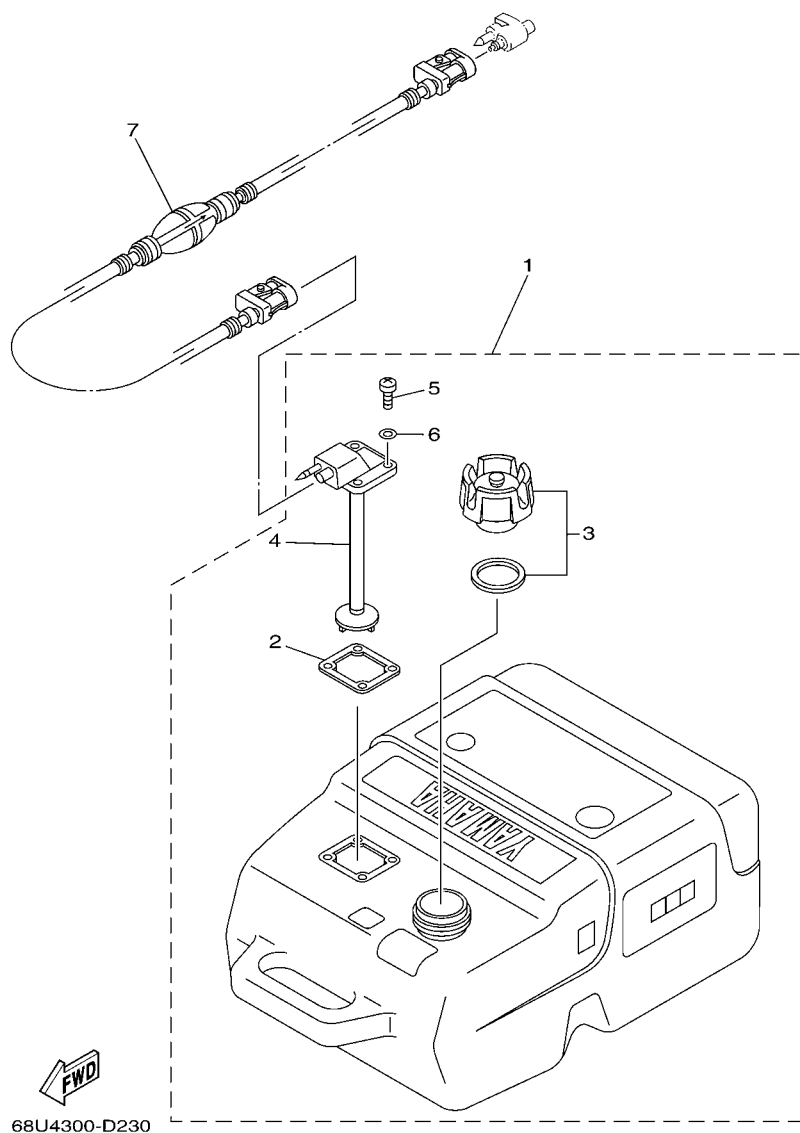


FIG. 27 FUEL TANK

RESERVOIR A CARBURANT

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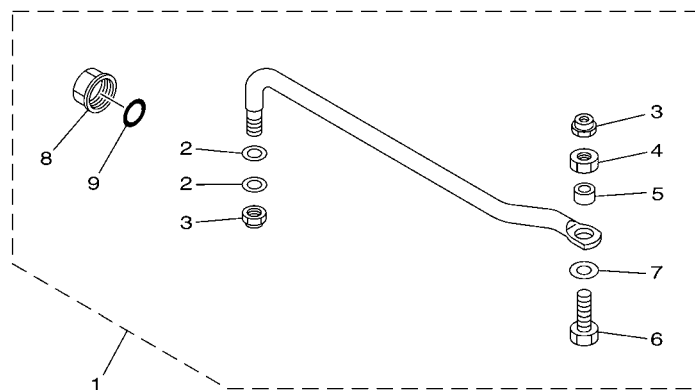
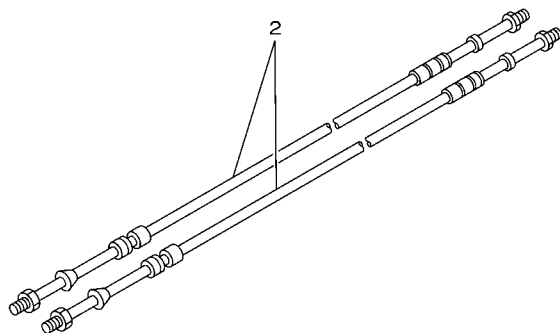
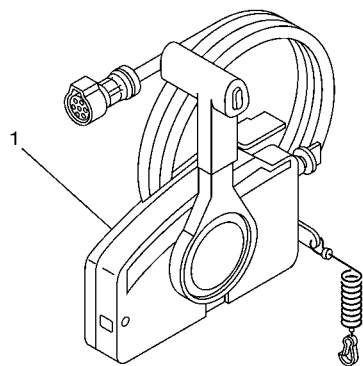


FIG. 28 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]



67M0100-8280

FIG. 29 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	703-48205-A6	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW. AP WITH PT/T SW.
2	701-48310-90	CABLE, REMOTE CONTROL L=11F CABLE, COMMANDE A DISTANCE:11F	2				UR UR
	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2				UR UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE:13F	2				UR UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2				UR UR

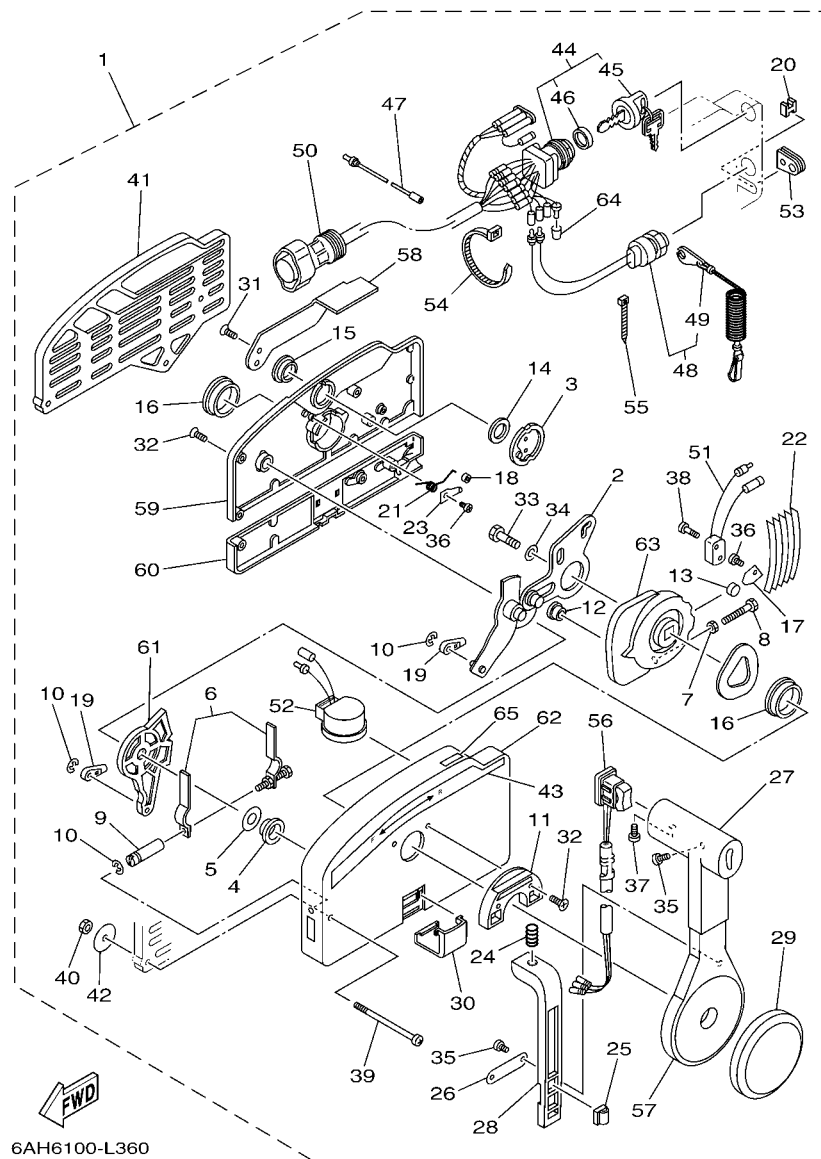


FIG. 30 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	703-48205-A6	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1				
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1				
4	703-48235-00	.BUSHING .COUSSINET	1				
5	703-48268-00	.SPACER .ENTRETOISE	1				
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION	1				
7	95380-05600	.NUT .ECROU	1				
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1				
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1				
10	93430-06024	.CIRCLIP .CLIPS	3				
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1				
12	703-48252-00	.ROLLER, CAM .POULIE	1				
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1				
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1				
15	703-48243-00	.BUSHING .COUSSINET	1				
16	703-48236-00	.BUSHING 1 .POULIE	2				
17	703-48189-00	.RETAINER .FLASQUE	1				
18	703-48234-00	.ROLLER, DETENT .POULIE	1				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2				
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1				
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1				
22	703-48238-00	.SPRING, DETENT .RESSORT	5				
23	703-48246-00	.SPACER .ENTRETOISE	1				
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1				
25	703-82594-00	.CLAMP .BRIDE	1				WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1				
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1				SINGLE SINGLE

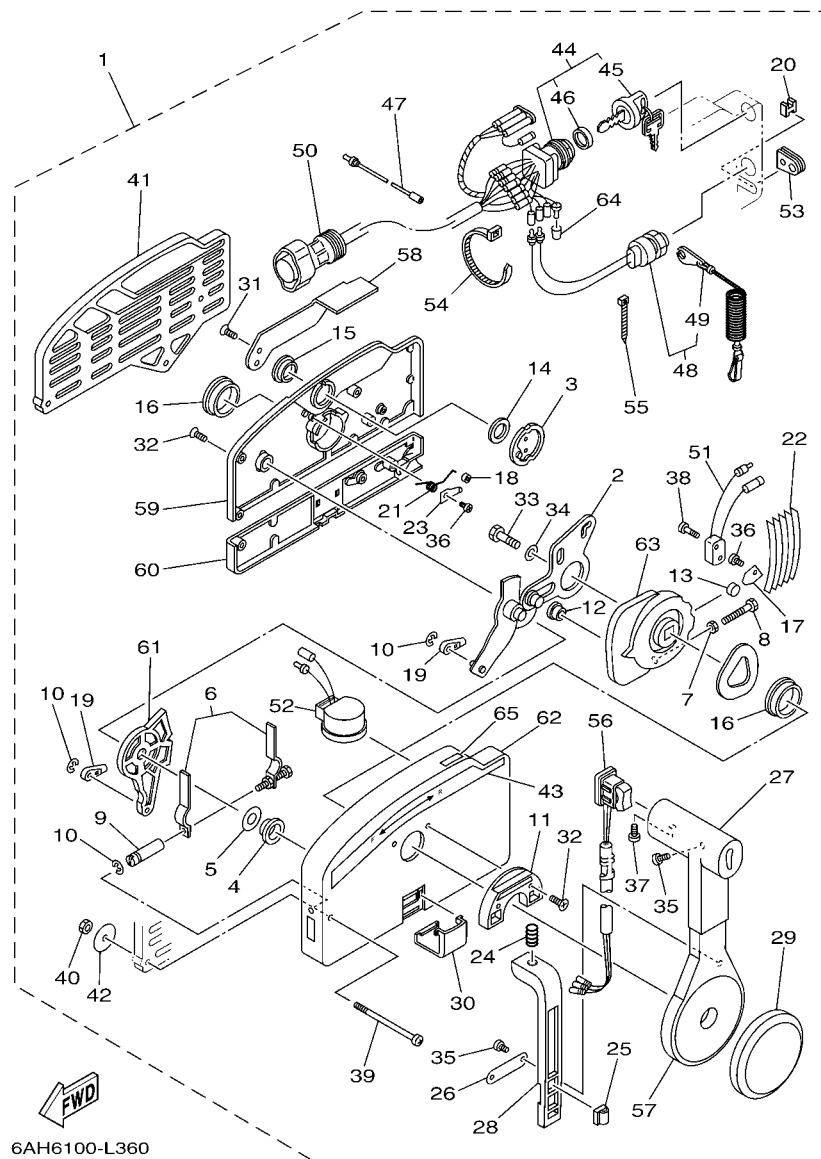


FIG. 30 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1				
29	703-48225-00	.COVER .COUVERCLE	1				
30	703-48219-00	.COVER, LEAD .COUVERCLE	1				
31	703-48281-00	.SCREW .VIS	2				
32	703-48282-00	.SCREW .VIS	7				
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1				
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1				
35	98580-04010	.SCREW, PAN HEAD .VIS	3				
36	98580-04006	.SCREW, PAN HEAD .VIS	2				
37	98580-05010	.SCREW, PAN HEAD .VIS	1				
38	98580-03015	.SCREW, PAN HEAD .VIS	2				
39	703-48291-10	.SCREW (M6) .VIS (M6)	3				
40	95380-06600	.NUT, HEXAGON .ECROU	3				
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1				SINGLE SINGLE
42	701-48287-00	.WASHER .RONDELLE	3				
43	703-48215-00	.GRAPHIC .ADHESIF	1				
44	703-82510-12	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1				PRIME START PRIME START
45	676-82577-00	.CAP, KEY .CABOCHON	1				
46	703-82532-00	.CAP .COUVERCLE	1				
47	703-82531-00	.WIRE, LEAD (L70) .FIL (L70)	1				
48	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1				
49	682-82556-00	.LANYARD, STOP SWITCH .CORDON DU COUPE CIRCUIT	1				
50	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, FAISCEAU DE FILS (4)	1				(10P) (10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1				
52	703-83383-B0	.BUZZER .RONFLEUR	1				
53	703-48284-00	.GROMMET .PASSE-FIL	1				
54	703-82591-00	.BAND .COLLIER	1				

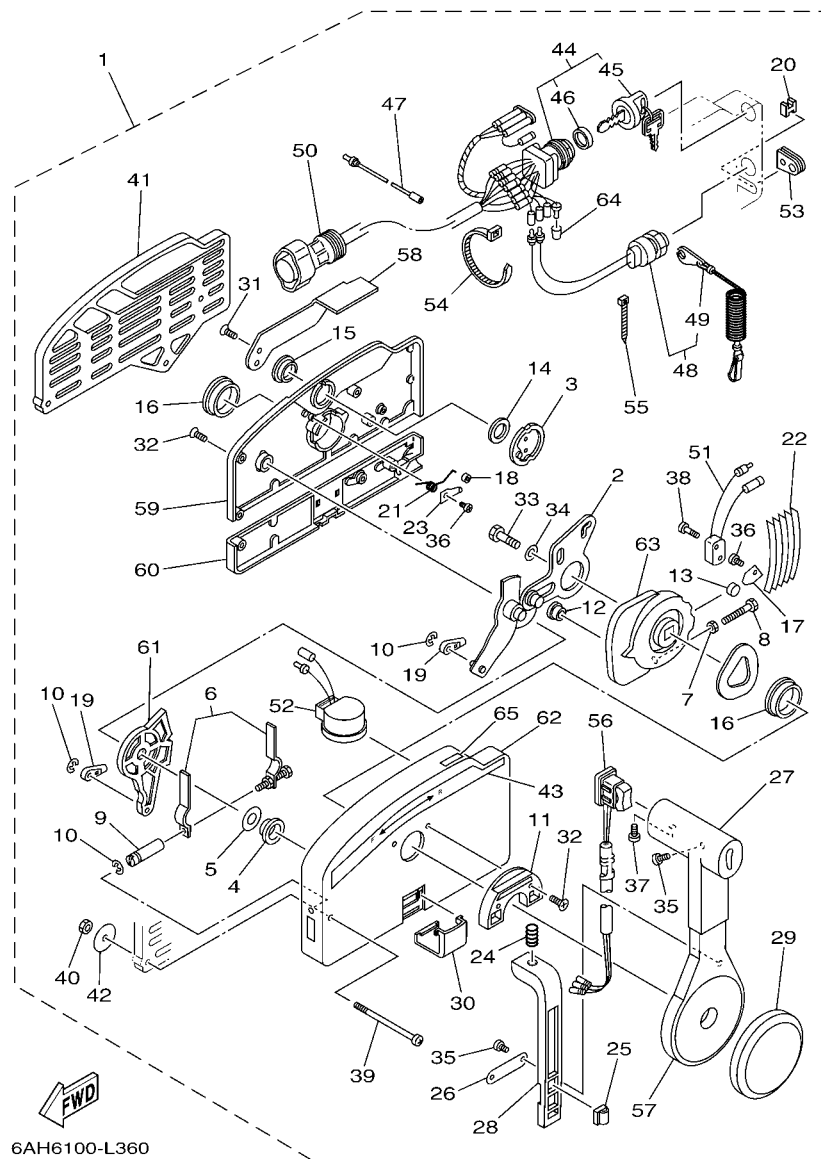


FIG. 30 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

[illegible]

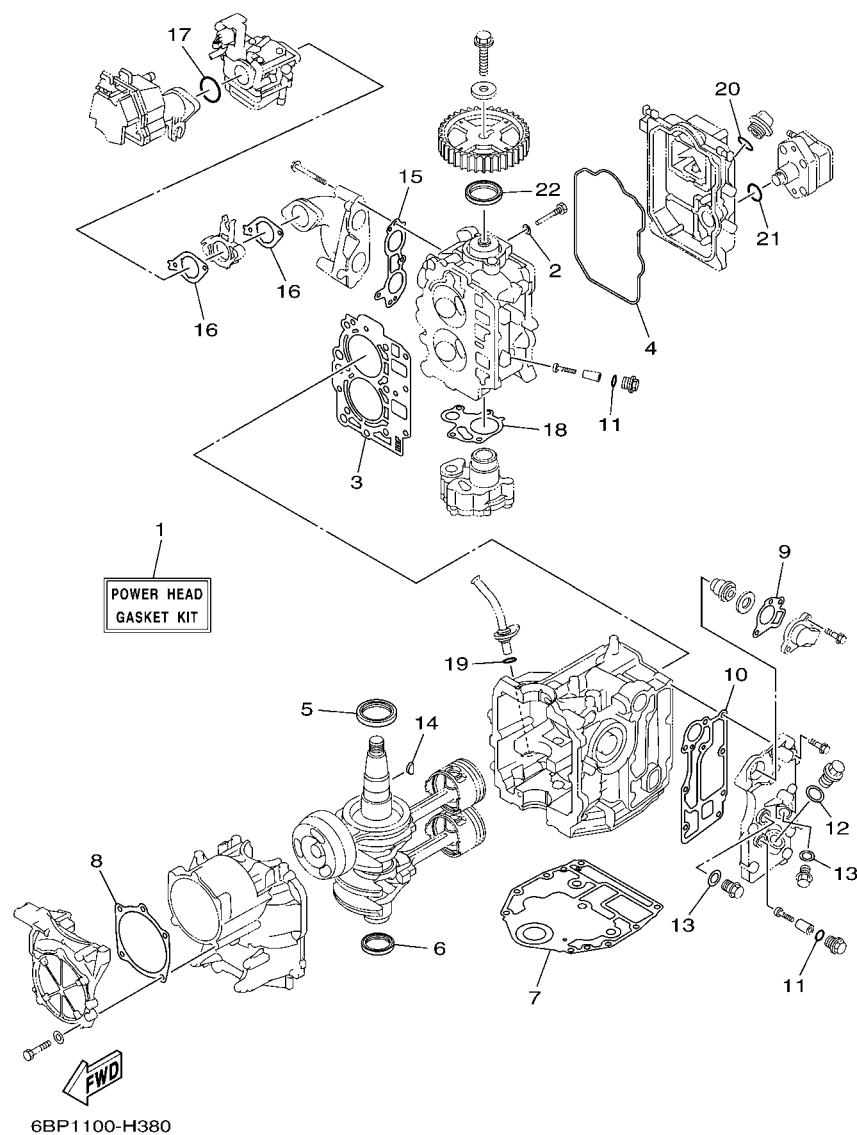


FIG. 31 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1				
2	90430-06014	.GASKET .JOINT	1				
3	6BL-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1				
4	6BL-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1				
5	93102-43M42	.OIL SEAL .JOINT SPY	1				
6	93101-35002	.OIL SEAL .JOINT SPY	1				
7	6BG-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1				
8	6BL-15663-00	.SEAL .JOINT	1				
9	62Y-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1				
10	6BL-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1				
11	93210-13M63	.O-RING .JOINT TORIQUE	3				
12	90430-18130	.GASKET .JOINT	1				
13	90430-14115	.GASKET .JOINT	2				
14	90280-03M01	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1				
15	6BL-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1				
16	6BL-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2				
17	93210-39ME4	.O-RING .JOINT TORIQUE	1				
18	6C5-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1				
19	93210-19MJ3	.O-RING .JOINT TORIQUE	1				
20	93210-24M79	.O-RING .JOINT TORIQUE	1				
21	93210-24M79	.O-RING .JOINT TORIQUE	1				
22	93102-37M40	.OIL SEAL .JOINT SPY	1				

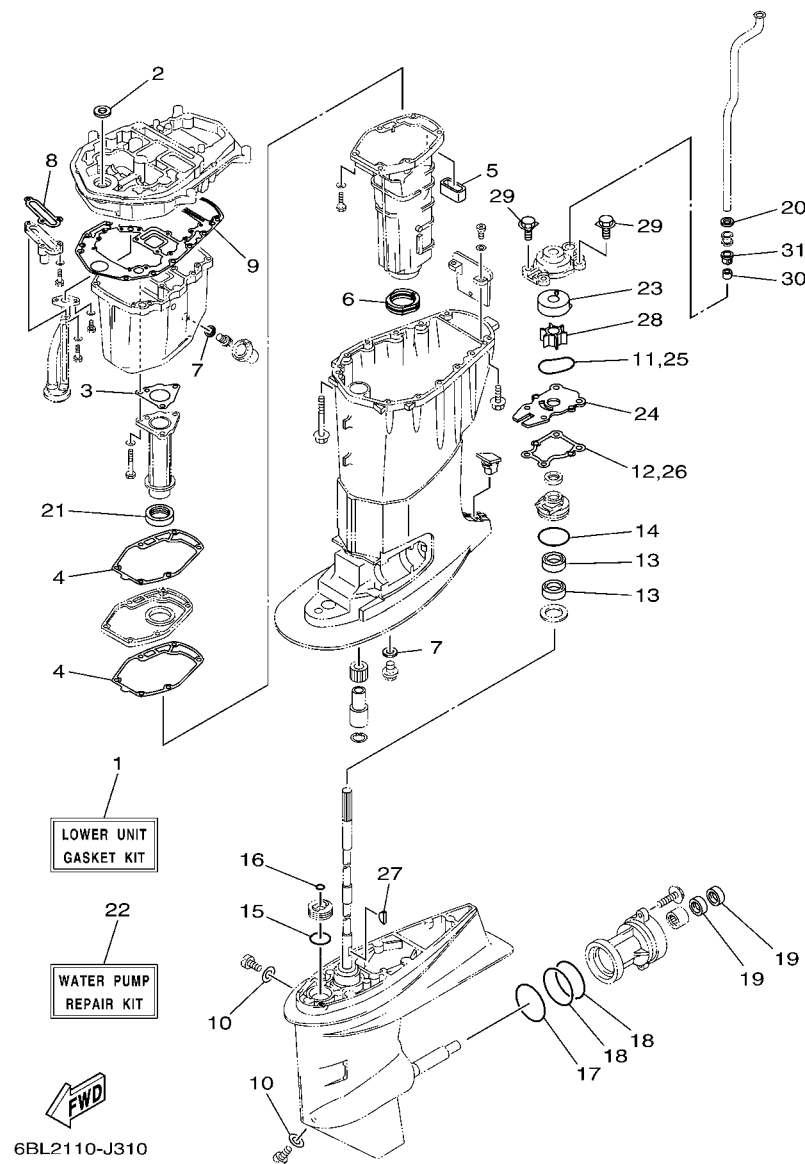


FIG. 33 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BL5				REMARKS REMARQUES
1	6BL-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	93110-16004	.OIL SEAL .JOINT SPY	1				
3	64J-41133-10	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1				
4	6BG-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2				
5	62Y-45127-00	.SEAL .JOINT	1				
6	67C-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1				
7	90430-14M09	.GASKET .JOINT	2				
8	62Y-13475-00	.GASKET .JOINT	1				
9	69W-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1				
10	90430-08020	.GASKET .JOINT	2				
11	93210-59MG7	.O-RING .JOINT TORIQUE	1				
12	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
13	93101-22M60	.OIL SEAL .JOINT SPY	2				
14	93210-48001	.O-RING .JOINT TORIQUE	1				
15	93210-33MG4	.O-RING .JOINT TORIQUE	1				
16	93210-06ME6	.O-RING .JOINT TORIQUE	1				
17	93210-69MG6	.O-RING .JOINT TORIQUE	1				
18	93210-74MG5	.O-RING .JOINT TORIQUE	2				
19	93101-22M00	.OIL SEAL .JOINT SPY	2				
20	90430-12072	.GASKET .JOINT	1				
21	64J-46132-10	.GASKET 1 .JOINT 1	1				
22	66T-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
23	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1				
24	66T-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
25	93210-59MG7	.O-RING .JOINT TORIQUE	1				
26	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
27	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1				

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