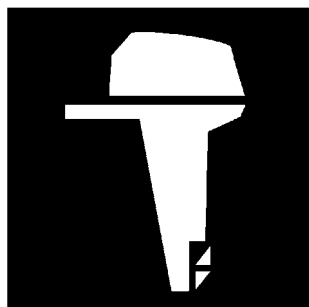




**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES DÉTACHÉES**

40V'13 (63BD/63CD)

50H'13 (62XR/63GD)

40V/50H
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

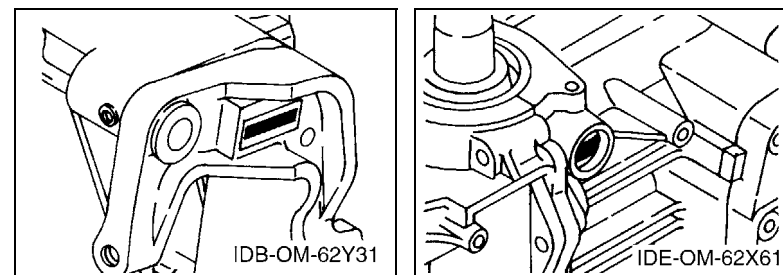
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
40V	6H4K-1022592	50H	6H5K-1032388

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	ETO	50HETO
2	EO	40VEO
3	MHO	40VMHO,50HMHO

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

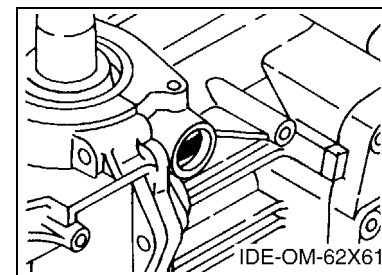
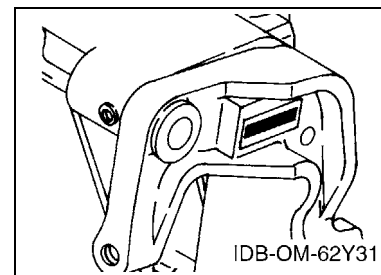
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
40V	6H4K-1022592	50H	6H5K-1032388

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	ETO	50HETO
2	EO	40VEO
3	MHO	40VMHO,50HMHO

CONTENTS

SCHEDULED SERVICE PARTS	1
TOP COWLING	2
CYLINDER & CRANKCASE	3
CRANKSHAFT & PISTON	5
INTAKE	6
CARBURETOR	8
OIL PUMP 1	11
OIL PUMP 2	13
FUEL	15
STARTER	17
GENERATOR	19
ELECTRICAL 1	20
ELECTRICAL 2	22
ELECTRICAL 3	24
STARTING MOTOR	25
BOTTOM COWLING	27
STEERING 1	29
STEERING 2	32
CONTROL	33
BRACKET 1	35
BRACKET 2	37
BRACKET 3	38
BRACKET 4	40
BRACKET 5	42
POWER TRIM & TILT ASSY 1	44
POWER TRIM & TILT ASSY 2	47
UPPER CASING	48
LOWER CASING & DRIVE 1	49
LOWER CASING & DRIVE 2	53
FUEL TANK 1	55
FUEL TANK 2	56
STEERING GUIDE	57
REMOTE CONTROL BOX	58
REMOTE CONTROL ASSY	59
METER	62
OPTIONAL PARTS	63
REPAIR KIT 1	64
REPAIR KIT 2	66

INDEX

NUMERICAL INDEX	68
-----------------------	----

TABLE DES MATIERES

PIECES MAINTENANCE PERIODIQUE	1
CAPOT SUPERIEUR	2
CYLINDRE & CARTER	3
VILEBREQUIN & PISTON	5
ADMISSION	6
CARBURATEUR	8
POMPE A HUILE 1	11
POMPE A HUILE 2	13
CARBURANT	15
DEMARREUR	17
GENERATRICE	19
PARTIE ELECTRIQUE 1	20
PARTIE ELECTRIQUE 2	22
PARTIE ELECTRIQUE 3	24
DEMARREUR ELECTRIQUE	25
CAPOT INFERIEUR	27
DIRECTION 1	29
DIRECTION 2	32
COMMANDE	33
SUPPORT 1	35
SUPPORT 2	37
SUPPORT 3	38
SUPPORT 4	40
SUPPORT 5	42
PUISSANCE PARER ET INCLINER 1	44
PUISSANCE PARER ET INCLINER 2	47
FOURREAU	48
BOITIER D'HELICE TRANSMISSION1	49
BOITIER D'HELICE TRANSMISSION2	53
RESERVOIR A CARBURANT 1	55
RESERVOIR A CARBURANT 2	56
FIXATION DE DIRECTION	57
BOITIER DE COMMANDE A DISTANCE	58
BOITIER DE COMMANDE A DISTANCE	59
COMPTEUR	62
PIECES OPTIONNELLES	63
KITS DE REPARATION 1	64
KITS DE REPARATION 2	66

INDEX

INDEX NUMERIQUE	68
-----------------------	----

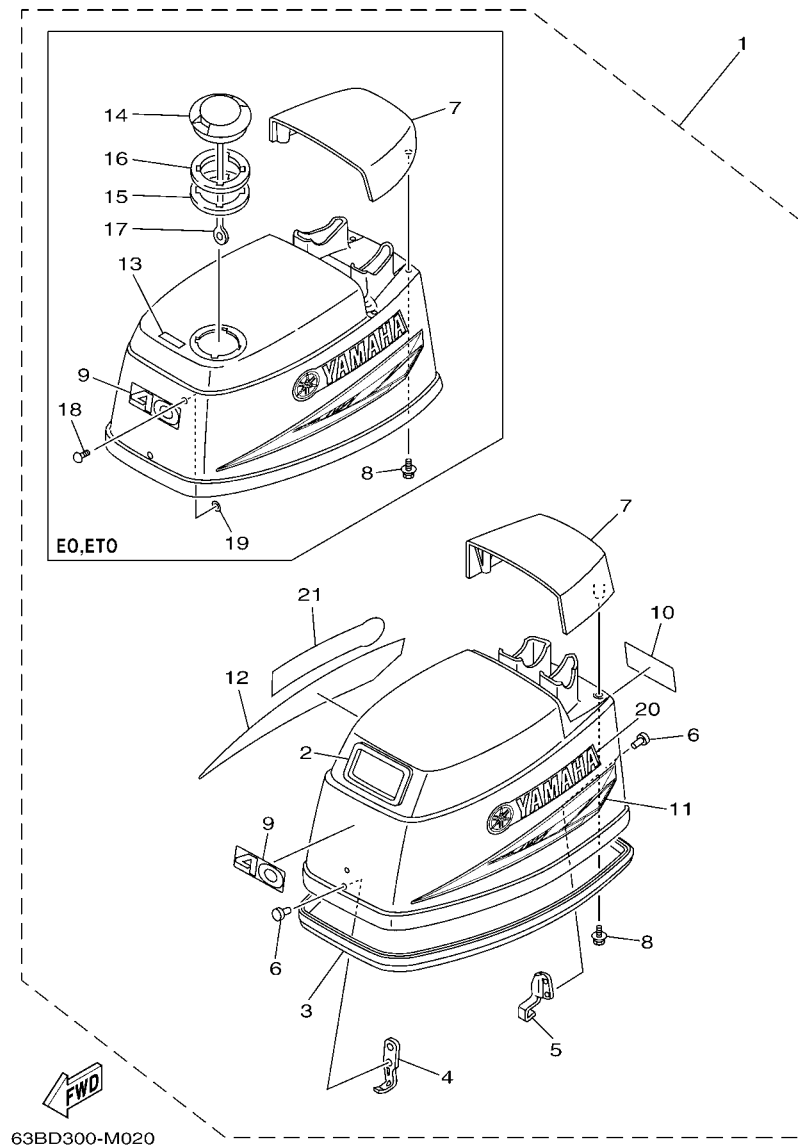


FIG. 2 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	62X-42610-70	TOP COWLING ASSY CAPOT (ENS.)	1			50HETO
	62X-42610-00	TOP COWLING ASSY CAPOT (ENS.)			1	50HETO
	63D-42610-80	TOP COWLING ASSY CAPOT (ENS.)		1		50HMO
	63D-42610-70	TOP COWLING ASSY CAPOT (ENS.)			1	40VEO
						40VMO
2	6H4-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1			1	
3	6H4-42615-00	.SEAL .JOINT	1	1	1	
4	6H4-42651-00	.HOOK .CROCHET	1	1	1	
5	6H4-42652-00	.HOOK .CROCHET	1	1	1	
6	90266-04M01	.RIVET .RIVET	4	4	4	
7	6H4-42613-11-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1		
	6H4-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR			1	
8	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	
9	62X-42678-40	.GRAPHIC, REAR .ADHESIF, ARRIERE	1		1	50H
	63D-42678-40	.GRAPHIC, REAR .ADHESIF, ARRIERE		1	1	50H
10	62X-42678-40	.GRAPHIC, REAR .ADHESIF, ARRIERE	1		1	40V
	63D-42678-40	.GRAPHIC, REAR .ADHESIF, ARRIERE		1	1	40V
11	688-42675-40	.GRAPHIC, SIDE 1 .EMBLEME	1	1	1	50H
12	688-42676-40	.GRAPHIC, SIDE 2 .EMBLEME	1	1	1	50H
13	63D-13436-40	.MARK .ADHESIF	1	1		40V
14	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	1		40V
15	6H3-21732-00	.SEAL 1 .JOINT 1	1	1		
16	6H3-21735-00	.SEAL 2 .JOINT 2	1	1		
17	6H1-42694-00	.BAND .COLLIER	1	1		
18	90338-05M03	.PLUG .PLOT	1	1		
19	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	1		
20	63D-42681-40	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
21	63D-42681-40	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	

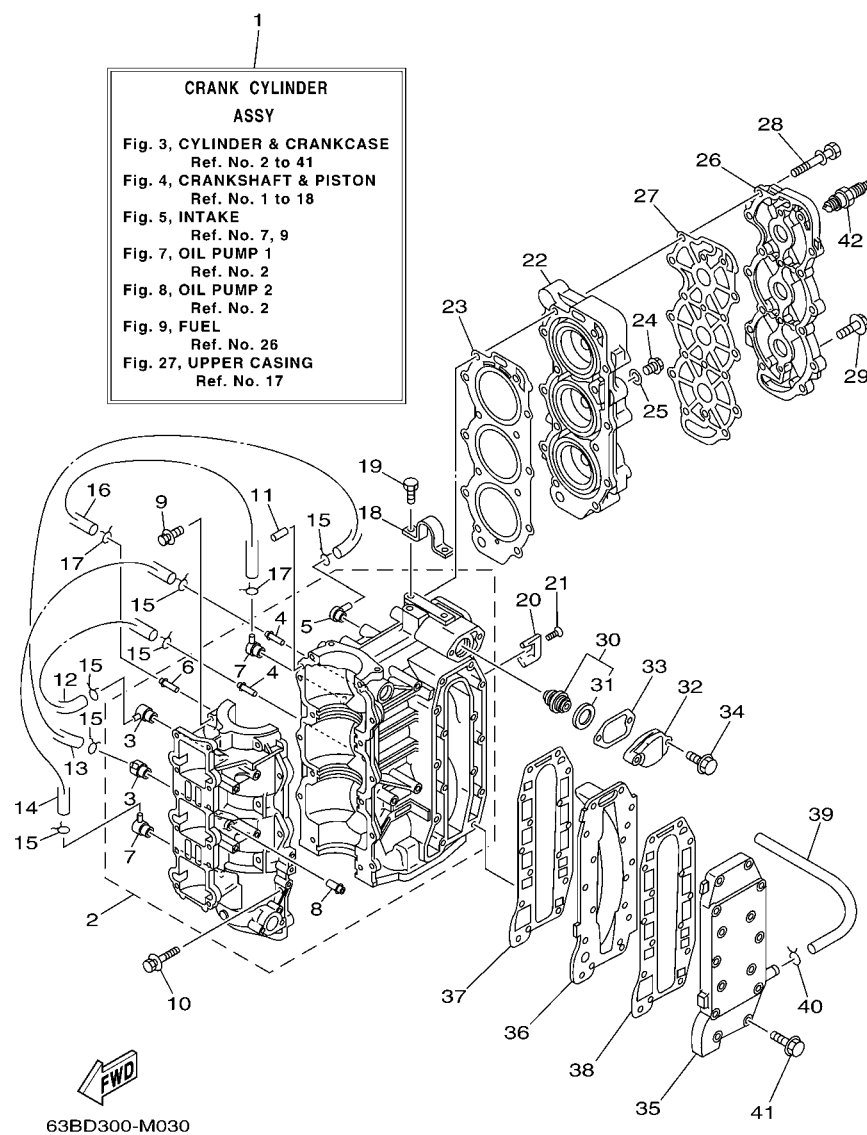


FIG. 3 CYLINDER & CRANKCASE CYLINDRE & CARTER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-W0090-11-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1		E-O/I E-O/I
	63D-W0090-31-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)			1	M-O/I M-O/I
2	6H4-15100-13	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		E-O/I E-O/I
	6H4-15100-30	CRANKCASE ASSY CARTER DE MOTEUR COMPLET			1	M-O/I M-O/I
3	650-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	2	
4	624-14485-00	.PIPE, JOINT .DURITE	2	2	2	
5	6H4-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	1	1	
7	688-11370-01	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	2	
8	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 3	1	1		E-O/I E-O/I
9	90119-08019	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	
10	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	
11	93606-12019	PIN, DOWEL GOUPILLE	2	2	2	
12	90445-07M46	HOSE (L360) DURITE (L360)	1	1	1	
13	90445-07M27	HOSE (L310) DURITE (L310)	1	1	1	
14	90445-07M24	HOSE (L240) DURITE (L240)	1	1	1	
15	90467-06016	CLIP JONC	6	6	6	
16	90445-07MA3	HOSE (L200) DURITE (L200)	1	1	1	
17	90467-06016	CLIP JONC	2	2	2	
18	6H4-11119-01	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	
19	90101-06021	BOLT BOULON	2	2	2	
20	688-11325-00	ANODE ANODE	2	2	2	
21	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	2	2	
22	63D-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	
23	63D-11181-A2	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
24	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	
25	90430-14115	GASKET JOINT	1	1	1	

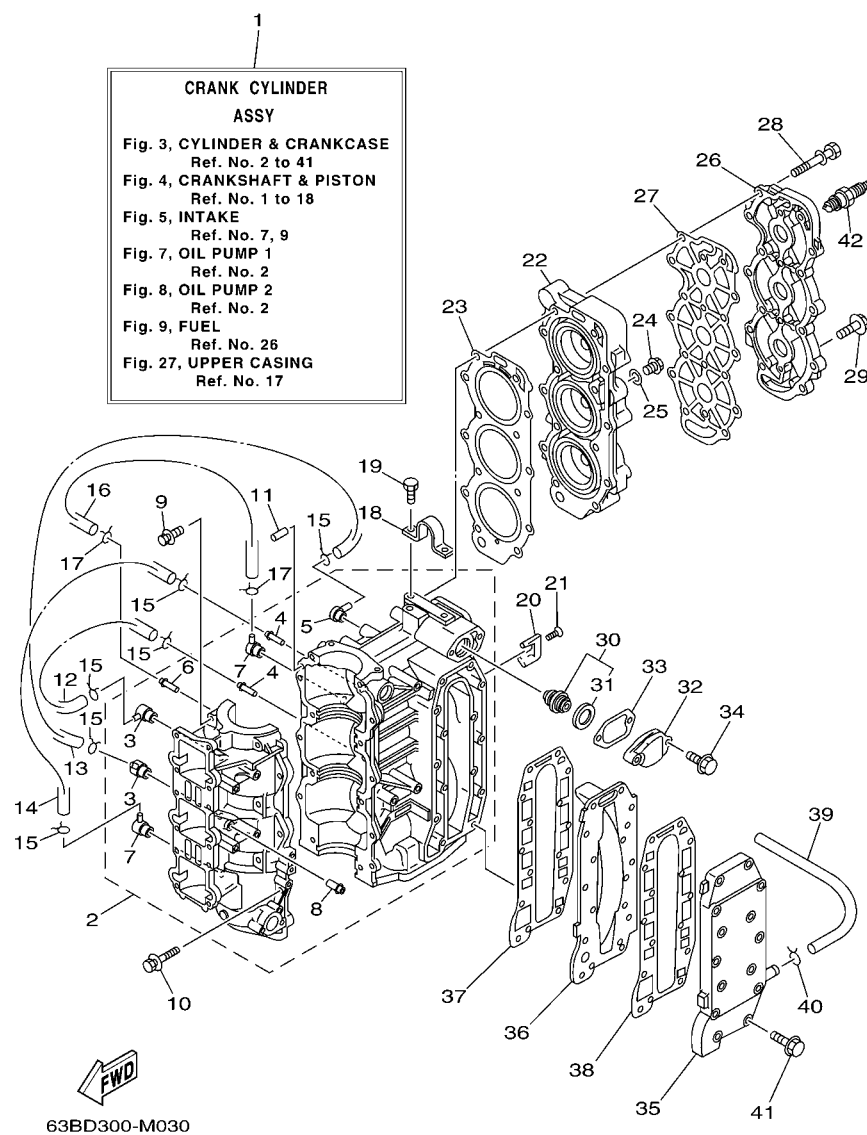


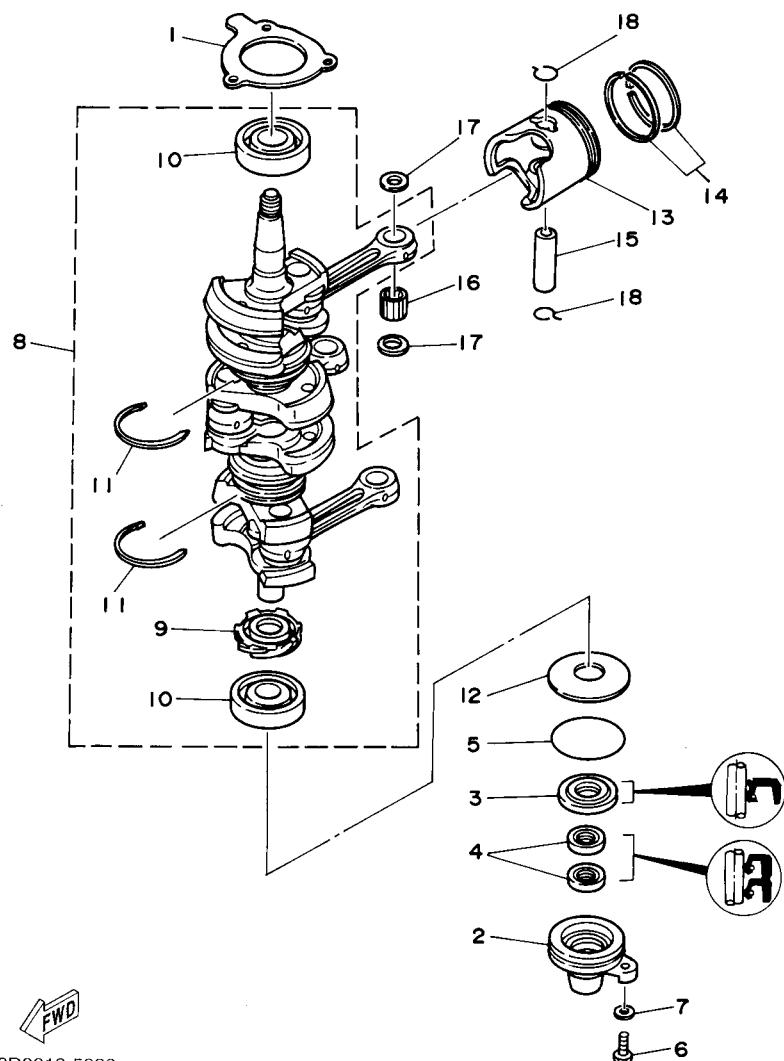
FIG. 3 CYLINDER & CRANKCASE

CYLINDRE & CARTER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
26	63D-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
27	63D-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	
28	90119-08015	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14	14	
29	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
30	6E5-12411-30	THERMOSTAT THERMOSTAT	1	1	1	
31	688-12412-00	SEAL, THERMOSTAT JOINT, THERMOSTAT	1	1	1	
32	6H4-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	
33	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	1	1	
34	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
35	6H4-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	
36	6H4-41111-00-1S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	
37	6H4-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
38	6H4-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	
39	90445-09M37	HOSE (L240) DURITE (L240)	1	1	1	
40	90467-08004	CLIP JONC	1	1	1	
41	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	13	13	13	
42	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE(NGK BR8HS-10)	3		3	50H 50H
	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE(NGK BR7HS-10)		3	3	40V 40V

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	1	1	
2	6H4-15396-03-CA	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1	1	
3	93102-25M28	OIL SEAL JOINT SPY	1	1	1	
4	93104-16M01	OIL SEAL JOINT SPY	2	2	2	
5	93210-58M21	O-RING JOINT TORIQUE	1	1	1	
6	97095-06020	BOLT BOULON	1	1	1	
7	92995-06600	WASHER RONDELLE	1	1	1	
8	6H4-11400-14	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1	
9	6H4-11536-00	.GEAR, DRIVE .ENGRENAGE, MENANT	1	1	1	
10	93306-305U8	.BEARING .ROULEMENT	2	2	2	
11	93440-62057	.CIRCLIP .CIRCLIP	2	2	2	
12	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	1	1	
13	6H4-11631-01-95	PISTON (STD) PISTON (STD)	3	3	3	
	6H4-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	AP AP
	6H4-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	AP AP
14	63D-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	3	
	63D-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	3	3	AP AP
	63D-11605-00	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	3	3	AP AP
15	648-11633-00	PIN, PISTON AXE, PISTON	3	3	3	
16	93602-20M02	PIN, DOWEL GOUJON	93	93	93	
17	6H4-11641-00	WASHER, PISTON PIN RONDELLE, AXE DE PISTON	6	6	6	
18	6H4-11634-01	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	6	6	

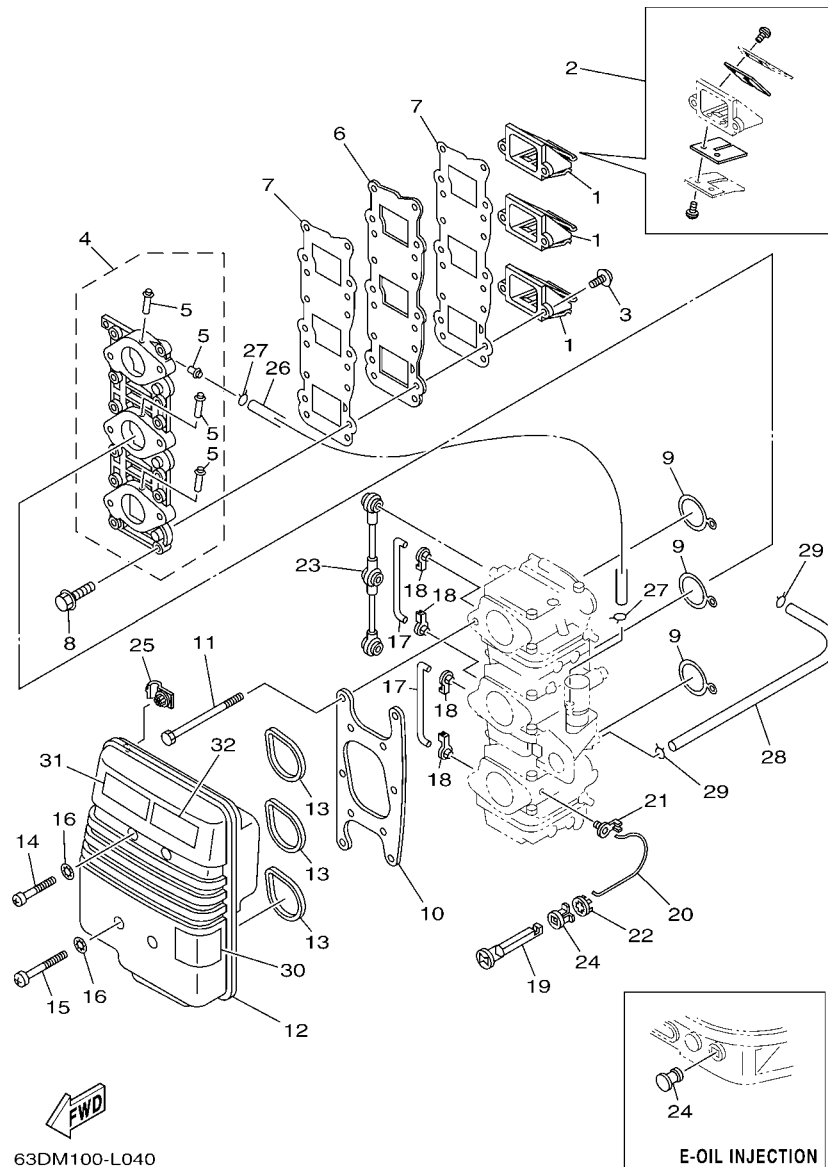


FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6H5-13610-00	REED VALVE ASSY CLAPET COMPLET	3	3	3	
2	6H4-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1	
3	97980-05214	SCREW, WITH WASHER VIS, AVEC RONDELLE	6	6	6	
4	6H4-13641-12	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	1	1		E-O/I E-O/I
	6H4-13641-30	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1			1	M-O/I M-O/I
5	6H1-14485-00	.PIPE, JOINT .DURITE	4	4		FOR 6H4-13641-12 FOR 6H4-13641-12
	6H1-14485-00	.PIPE, JOINT .DURITE			3	FOR 6H4-13641-30 FOR 6H4-13641-30
6	6H4-13624-01	PLATE, REED VALVE PLAQUE DE CLAPET	1	1	1	
7	6H4-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	2	2	
8	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	12	
9	6H4-14198-01	GASKET JOINT	3	3	3	
10	6H4-14406-00	HINGE PENTURE	1	1	1	
11	97095-06095	BOLT BOULON	6	6	6	
12	6H4-14431-02	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1	1		
	6H4-14431-13	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION			1	
13	6H3-14457-01	SEAL JOINT	3	3	3	
14	97885-06040	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	
15	97885-06055	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2	
16	90209-06M05	WASHER RONDELLE	4	4	4	
17	6H4-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER			2	
18	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER			4	
19	6H4-41271-02	KNOB, CHOKE BOUTON DE STARTER			1	
20	6H4-41259-01	ROD, CHOKE 3 TRINGLE 3, STARTER			1	
21	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER			1	
22	6J8-41274-00	GROMMET 2 PASSE-FIL 2			1	
23	6H4-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1	1	
24	6G1-42748-00	GROMMET PASSE-FIL	1	1		

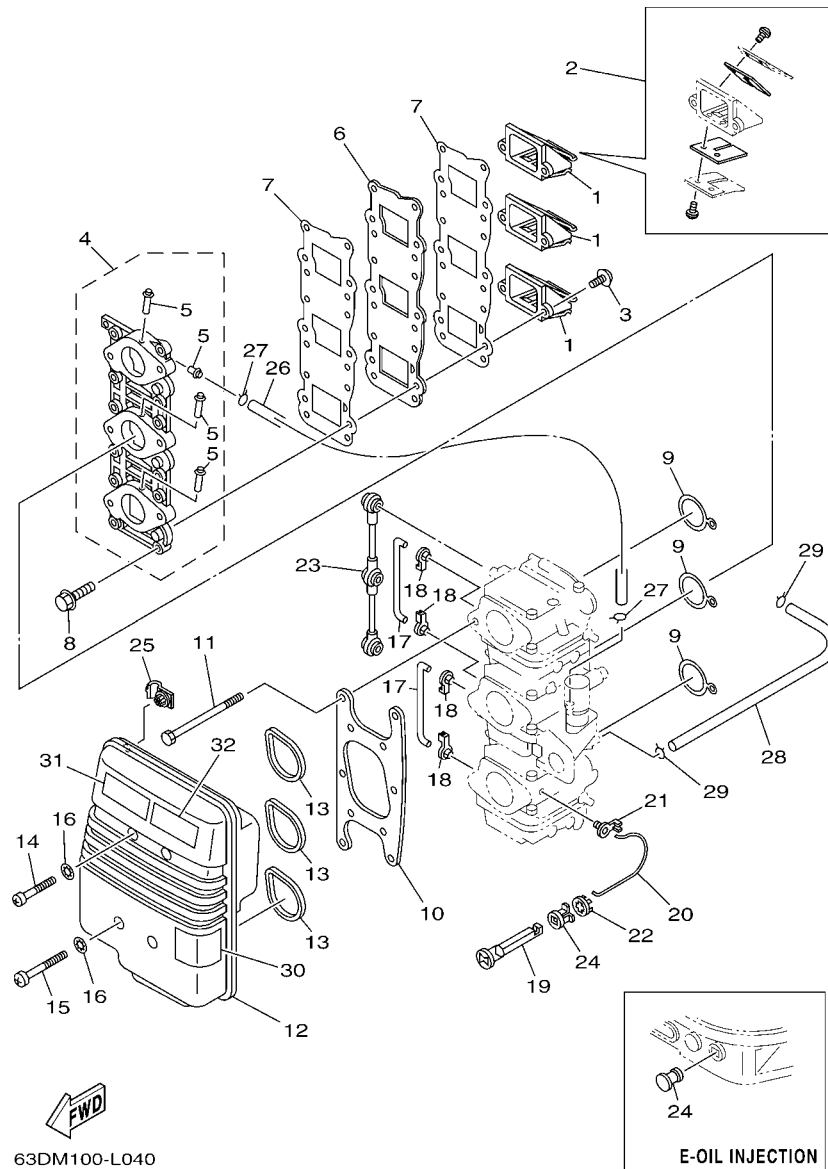
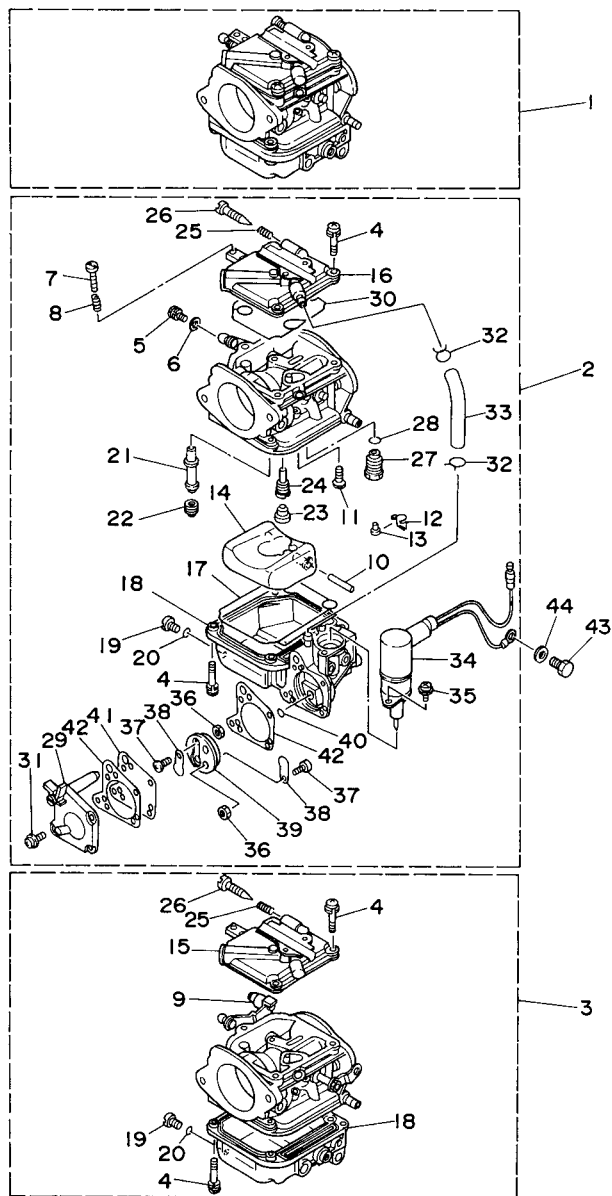


FIG. 5 INTAKE

ADMISSION

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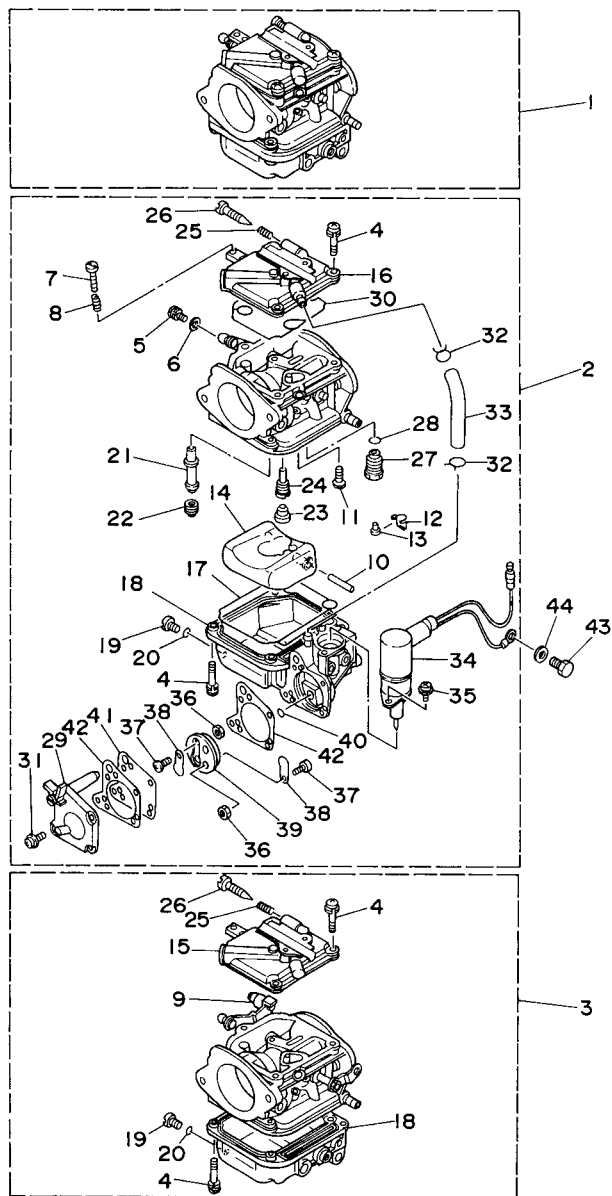


63D0010-5050

FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	62X-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1			50H 50H
	62W-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1			1	50H 50H
	63D-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1		40V 40V
	63B-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1			1	40V 40V
2	62X-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1			50H 50H
	62W-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2			1	50H 50H
	63D-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2		1		40V 40V
	63B-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2			1	40V 40V
3	62X-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1			50H 50H
	62W-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3			1	50H 50H
	63D-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3		1		40V 40V
	63B-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3			1	40V 40V
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	21	21	
5	6K5-14592-00	.SCREW .VIS	3	3	3	
6	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	3	3	3	
7	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	#2 #2
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	1	1	#2 #2
9	6H2-14578-00	.COLLAR .COLLERETTE	1	1	1	#3 #3
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	
11	98580-04008	.SCREW, PAN HEAD .VIS	3	3	3	
12	663-14159-00	.CLIP .JONC	3	3	3	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	3	
14	6H4-14985-01	.FLOAT .FLOTTEUR	3	3	3	
15	6H4-14146-10	.PLATE .PLAQUE	2	2	2	#1,3 #1,3
16	6H3-14146-10	.PLATE .PLAQUE	1	1		#2 #2
	6H4-14146-00	.PLATE .PLAQUE			1	#2 #2
17	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	



63D0010-5050

FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
18	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	2		#1,3 #1,3
	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1		#2 #2
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR			3	
19	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	3	3	
20	93210-04230	.O-RING .JOINT TORIQUE	3	3	3	
21	62X-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	3			50H 50H
	62W-14947-00	.JET, NEEDLE .GICLEUR DE STARTER			3	50H 50H
	63D-14947-00	.JET, NEEDLE .GICLEUR DE STARTER		3	3	40V 40V
22	676-14943-33	.JET, MAIN (#130) .GICLEUR, PRINCIPAL (#130)	3			50H 50H
	676-14943-32	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)			3	50H 50H
	676-14943-30	.JET, MAIN (#115) .GICLEUR, PRINCIPAL (#115)		2	2	40V-#1,3 40V-#1,3
	63D-14943-81	.JET, MAIN (#118) .GICLEUR, PRINCIPAL (#118)		1	1	40V-#2 40V-#2
23	676-14966-00	.CAP .CAPUCHON	3	3	3	
24	6H4-14948-12	.JET (#62) .GICLEUR (#62)	3			50H 50H
	62X-14948-12	.JET (#62) .GICLEUR (#62)			3	50H 50H
	6H4-14948-11	.JET (#60) .GICLEUR (#60)		3	3	40V 40V
25	679-14555-00	.SPRING .RESSORT	3	3	3	
26	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	3	3	
27	6H4-14590-01	.NEEDLE VALVE ASSY .POINTEAU	3	3	3	
28	93210-04228	.O-RING .JOINT TORIQUE	3	3	3	
29	6H3-24452-10	.COVER .COUVERCLE	1	1		#2 #2
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	3	3	
31	6H4-14567-00	.SCREW .VIS	4	4		#2 #2
32	6H3-14137-00	.CLIP .JONC	2	2		#2 #2
33	6H3-14349-00	.PIPE .DURITE	1	1		#2 #2
34	63D-14380-00	.PRIME STARTER ASSY .STARTER AUTOMATIQUE	1	1		#2 #2
35	97803-04010	.SCREW, PAN HEAD .VIS, CRUCIFORME	2	2		#2 #2

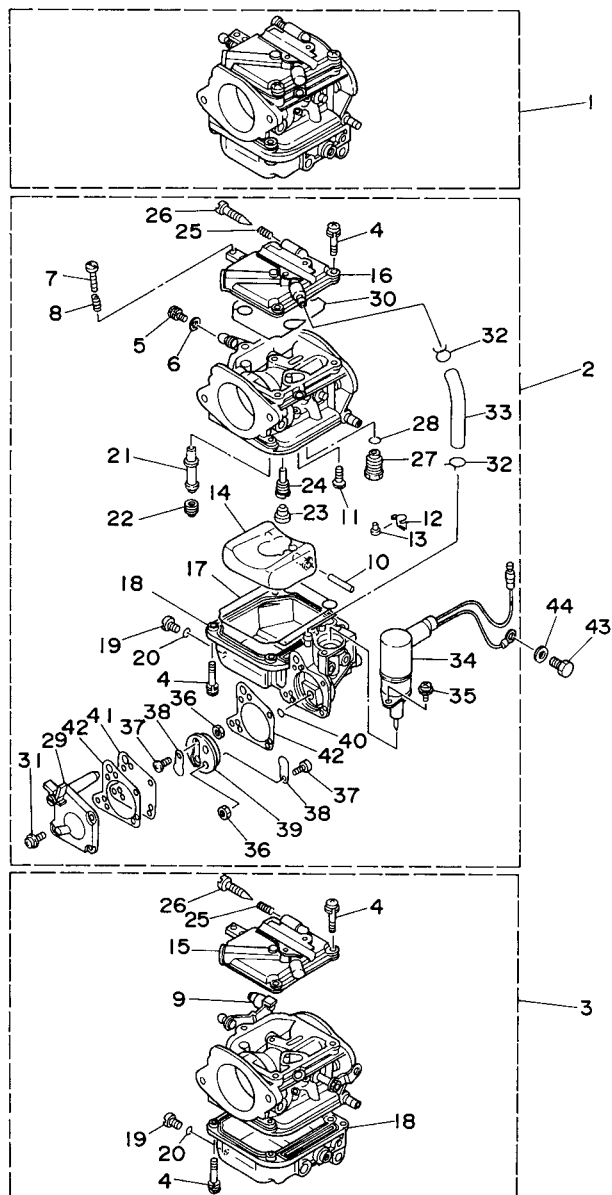
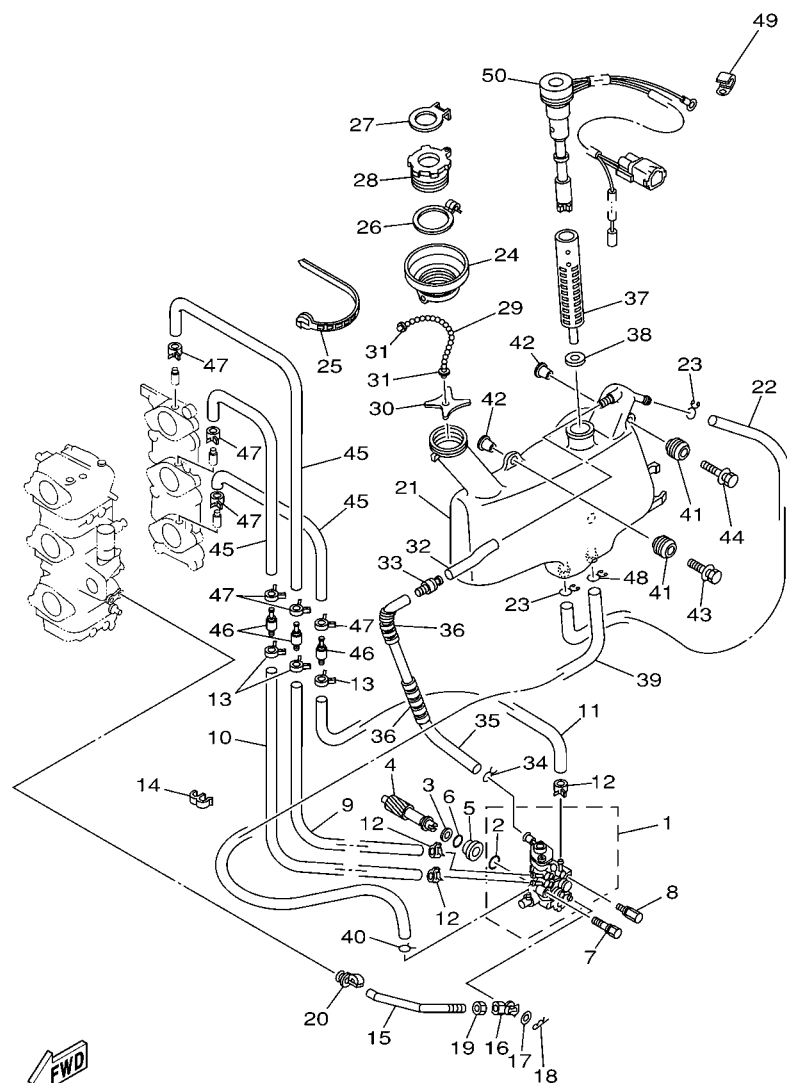


FIG. 6 CARBURETOR

CARBURATEUR

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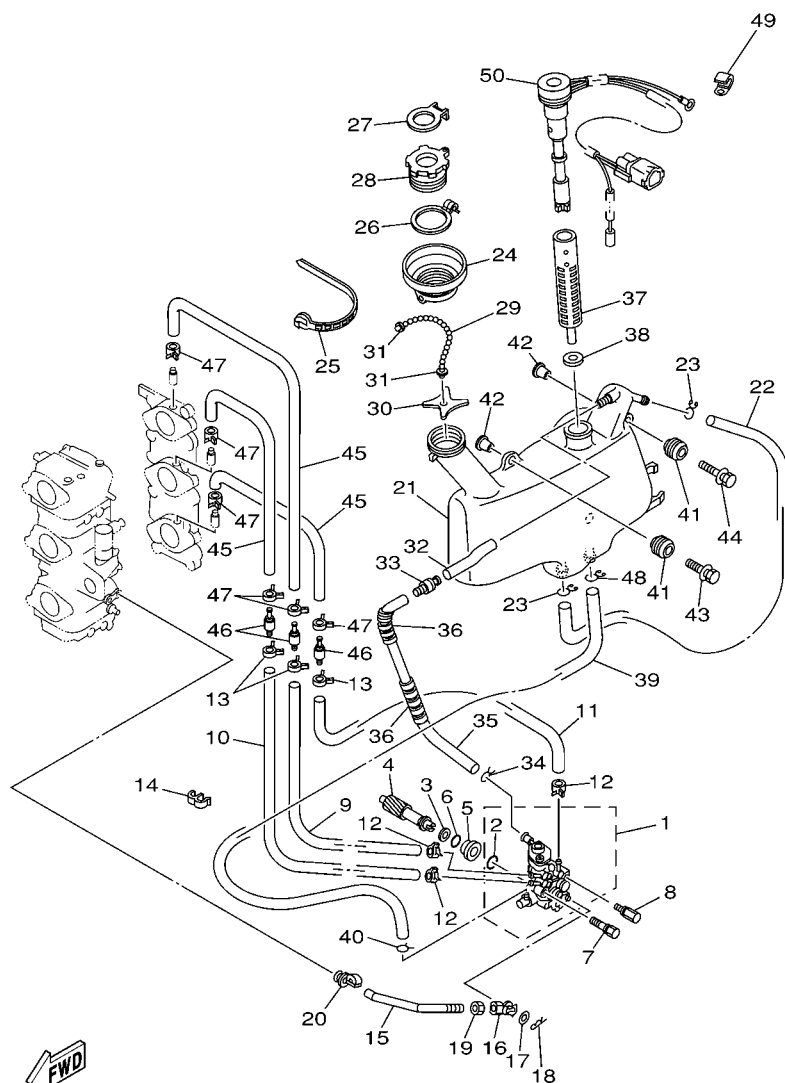


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FIG. 7 OIL PUMP 1

POMPE A HUILE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1		
2	93210-19MA7	O-RING JOINT TORIQUE	1	1		
3	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	1		
4	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	1		
5	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	1		
6	93210-13M04	O-RING JOINT TORIQUE	1	1		
7	90109-06M39	BOLT BOULON	1	1		
8	90109-06M40	BOLT BOULON	1	1		
9	90445-07M44	HOSE (L250) DURITE (L250)	1	1		
10	90445-07M23	HOSE (L408) DURITE (L408)	1	1		
11	90445-07MA6	HOSE (L90) DURITE (L90)	1	1		
12	90468-07M02	CLIP JONC	3	3		
13	90468-07M02	CLIP JONC	3	3		
14	90464-07M20	CLAMP BRIDE	1	1		
15	6H4-41241-01	ROD, LINK BIELLETTTE	1	1		
16	6H1-41237-00	JOINT, LINK RACCORD	1	1		
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1		
18	90468-05M03	CLIP JONC	1	1		
19	95380-05600	NUT ECROU	1	1		
20	6E9-41237-00	JOINT, LINK RACCORD	1	1		
21	63D-21707-00	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	1		
22	90445-11M15	HOSE (L360) DURITE (L360)	1	1		
23	90467-11M08	CLIP JONC	2	2		
24	6H4-21752-00	TUBE, FILLER 1 DURITE	1	1		
25	90465-13M30	CLAMP BRIDE	1	1		
26	63D-2175R-00	HOO, BAND CROCHET, BANDE	1	1		
27	63D-2176M-00	HOO CROCHET	1	1		

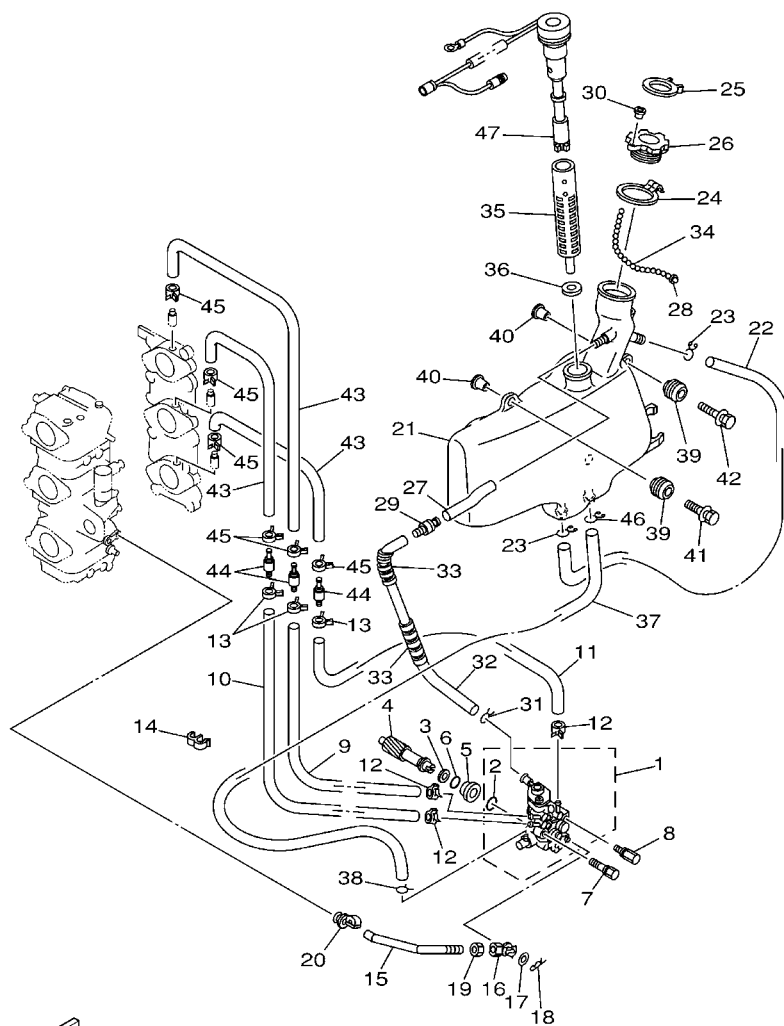


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FIG. 7 OIL PUMP 1

POMPE A HUILE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	1		
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	1		
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	1		
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	2		
32	90445-11M23	HOSE (L85) DURITE (L85)	1	1		
33	63D-21744-00	BREATHER RENIFLARD	1	1		
34	90467-10M04	CLIP JONG	1	1		
35	90445-11M17	HOSE (L300) DURITE (L300)	1	1		
36	90446-10M01	HOSE (L60) DURITE (L60)	2	2		
37	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	1		
38	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1		
39	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1		
40	90467-08004	CLIP JONG	1	1		
41	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3		
42	90387-06119	COLLAR COLLERETTE	3	3		
43	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2		
44	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1		
45	90445-07M87	HOSE (L110) DURITE (L110)	3	3		
46	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	3		
47	90468-07M02	CLIP JONG	6	6		
48	90467-11M08	CLIP JONG	1	1		
49	90465-06M86	CLAMP BRIDE	1	1		
50	63D-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	1		



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FIG. 8 OIL PUMP 2

POMPE A HUILE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET			1	
2	93210-19MA7	O-RING JOINT TORIQUE			1	
3	90201-08M93	WASHER, PLATE RONDELLE, PLATE			1	
4	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE			1	
5	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE			1	
6	93210-13M04	O-RING JOINT TORIQUE			1	
7	90109-06M39	BOLT BOULON			1	
8	90109-06M40	BOLT BOULON			1	
9	90445-07M44	HOSE (L250) DURITE (L250)			1	
10	90445-07M23	HOSE (L408) DURITE (L408)			1	
11	90445-07MA6	HOSE (L90) DURITE (L90)			1	
12	90468-07M02	CLIP JONC			3	
13	90468-07M02	CLIP JONC			3	
14	90464-07M20	CLAMP BRIDE			1	
15	6H4-41241-01	ROD, LINK BIELLETTTE			1	
16	6H1-41237-00	JOINT, LINK RACCORD			1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE			1	
18	90468-05M03	CLIP JONC			1	
19	95380-05600	NUT ECROU			1	
20	6E9-41237-00	JOINT, LINK RACCORD			1	
21	63D-21707-10	OIL TANK COMP. RESERVOIR A PETROLE COMP.			1	
22	90445-11M15	HOSE (L360) DURITE (L360)			1	
23	90467-11M08	CLIP JONC			2	
24	63D-2175R-00	HOOK, BAND CROCHET, BANDE			1	
25	63D-2176M-00	HOOK CROCHET			1	
26	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE			1	
27	90445-11M23	HOSE (L85) DURITE (L85)			1	



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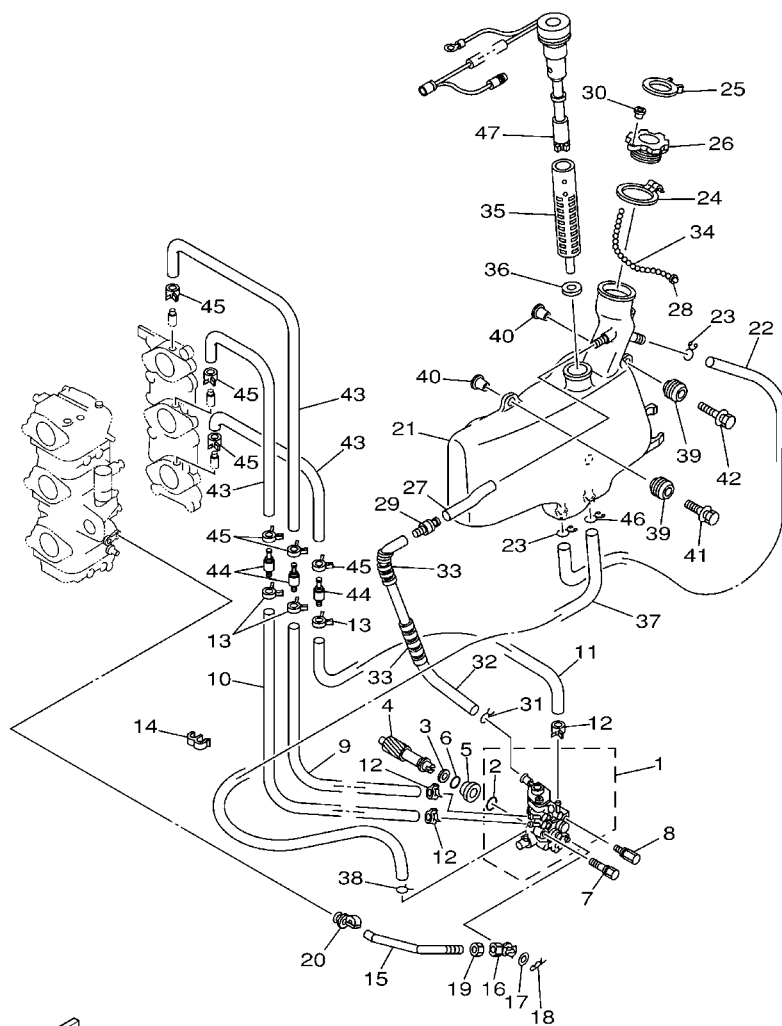


FIG. 8 OIL PUMP 2

POMPE A HUILE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO		REMARKS REMARQUES
28	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1			1		
29	63D-21744-00	BREATHER RENIFLARD			1		
30	6H4-24634-00	HOOK, CHAIN BALL ATTACHE			1		
31	90467-10M04	CLIP JONC			1		
32	90445-11M17	HOSE (L300) DURITE (L300)			1		
33	90446-10M01	HOSE (L60) DURITE (L60)			2		
34	6H4-24633-00	CHAIN, BALL CHANE DE BALLE			1		
35	6J8-13411-00	STRAINER, OIL FILTRE, HUILE			1		
36	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE			1		
37	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE			1		
38	90467-08004	CLIP JONC			1		
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM			3		
40	90387-06119	COLLAR COLLERETTE			3		
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE			2		
42	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE			1		
43	90445-07M87	HOSE (L110) DURITE (L110)			3		
44	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR			3		
45	90468-07M02	CLIP JONC			6		
46	90467-11M08	CLIP JONC			1		
47	63D-85720-11	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT			1		

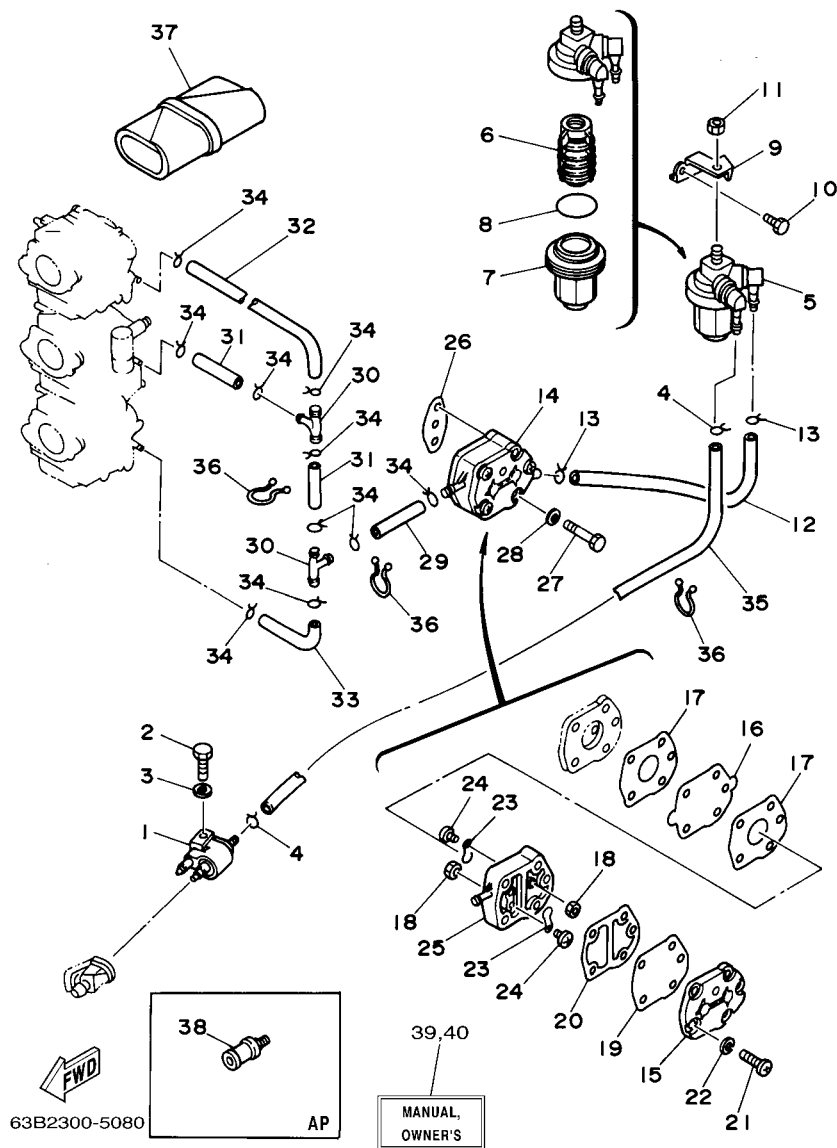


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	
2	97095-06025	BOLT BOULON	1	1	1	
3	92995-06600	WASHER RONDELLE	1	1	1	
4	90467-08004	CLIP JONC	2	2	2	
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	1	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	
9	6H4-24566-02	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	
10	97013-06014	BOLT BOULON	1	1	1	
11	95380-08600	NUT ECROU	1	1	1	
12	6H4-24314-00	PIPE 4 DURITE 4	1	1	1	
13	90467-08004	CLIP JONC	2	2	2	
14	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1	
15	6A0-24413-00	.BODY 2 .CORPS 2	1	1	1	
16	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	
17	648-24434-01	.GASKET, BODY .JOINT, CORPS	2	2	2	
18	95380-03600	.NUT .ECROU	2	2	2	
19	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	
20	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	1	1	
21	98503-05028	.SCREW, PAN HEAD .VIS	3	3	3	
22	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	3	3	
23	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2	
24	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	2	
25	6A0-24412-02	.BODY 1 .CORPS 1	1	1	1	
26	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	1	1	
27	97095-06040	BOLT BOULON	2	2	2	

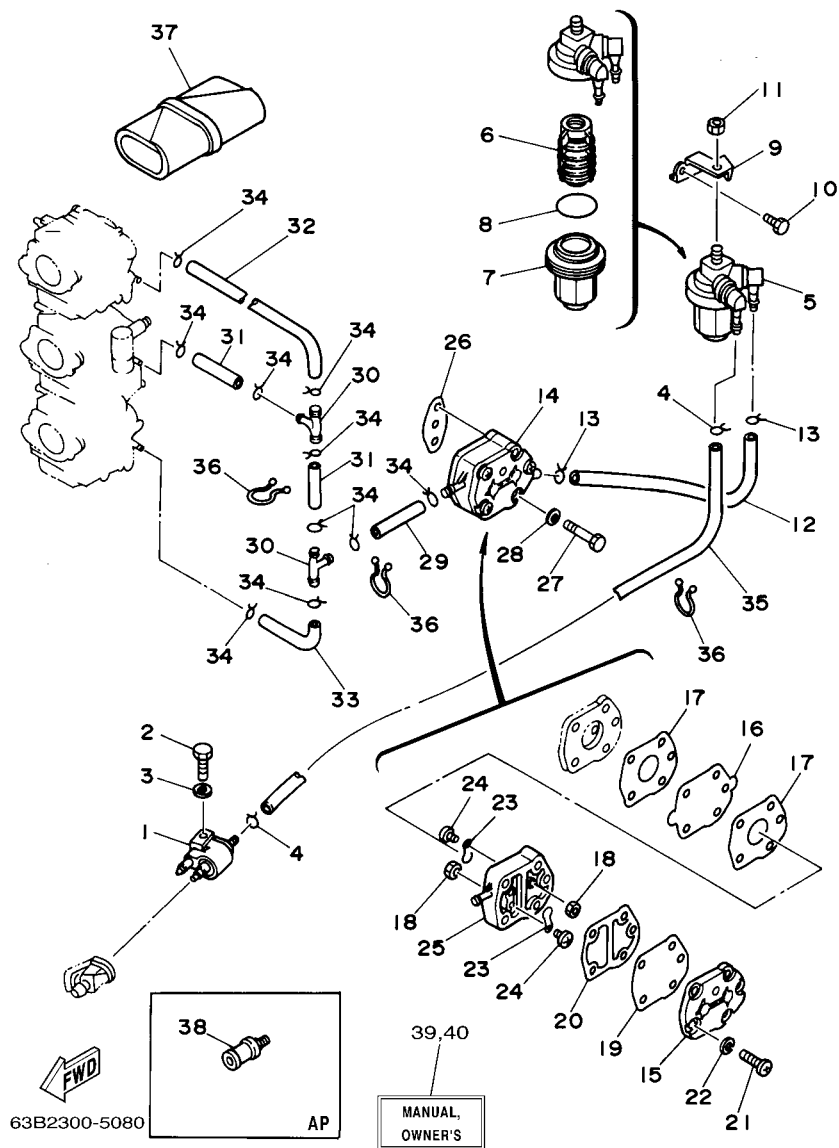
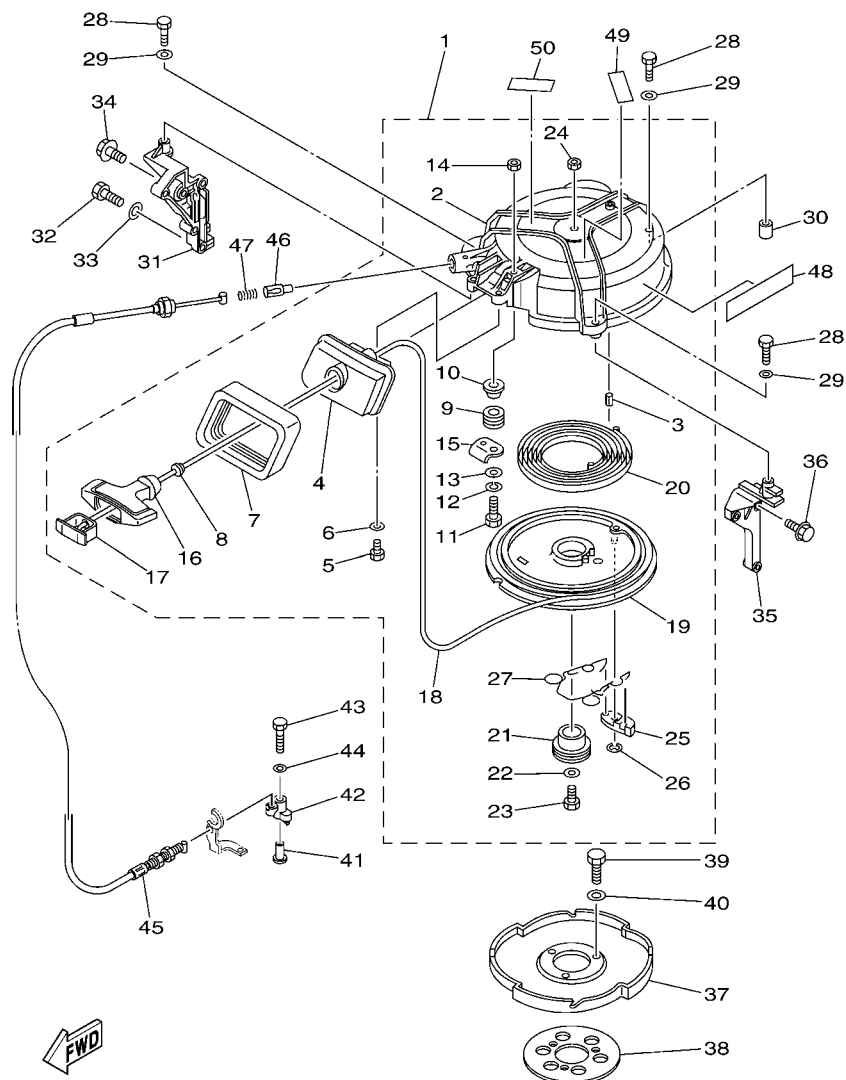


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
28	92995-06600	WASHER RONDELLE	2	2	2	
29	90445-09063	HOSE (L80) DURITE (L80)	1	1	1	
30	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2	2	2	
31	90445-09057	HOSE (L43) DURITE (L43)	2	2	2	
32	6H4-24313-00	PIPE 3 DURITE 3	1	1	1	
33	6H4-24312-00	PIPE 2 DURITE 2	1	1	1	
34	90467-08004	CLIP JONG	10	10	10	
35	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	
36	90464-15M11	CLAMP BRIDE	3	3	3	
37	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	1	AP AP
38	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	1	1	AP D:12.5MM AP D:12.5MM
39	63B-28199-7G-E0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (E) UR (E)
	63B-28199-7G-F0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (F) UR (F)
	63B-28199-7G-S0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (ES) UR (ES)
	63B-28199-7G-G0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (D) UR (D)
	63B-28199-7G-D0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (NL) UR (NL)
	63B-28199-7G-H0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (I) UR (I)
40	63B-28199-8G-K0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (DK) UR (DK)
	63B-28199-8G-R0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (GR) UR (GR)
	63B-28199-8G-P0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (P) UR (P)
	63B-28199-8G-N0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (N) UR (N)
	63B-28199-8G-M0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (S) UR (S)
	63B-28199-8G-L0	MANUAL,OWNER'S MANUEL D'UTILISATION		1	1	UR (SF) UR (SF)



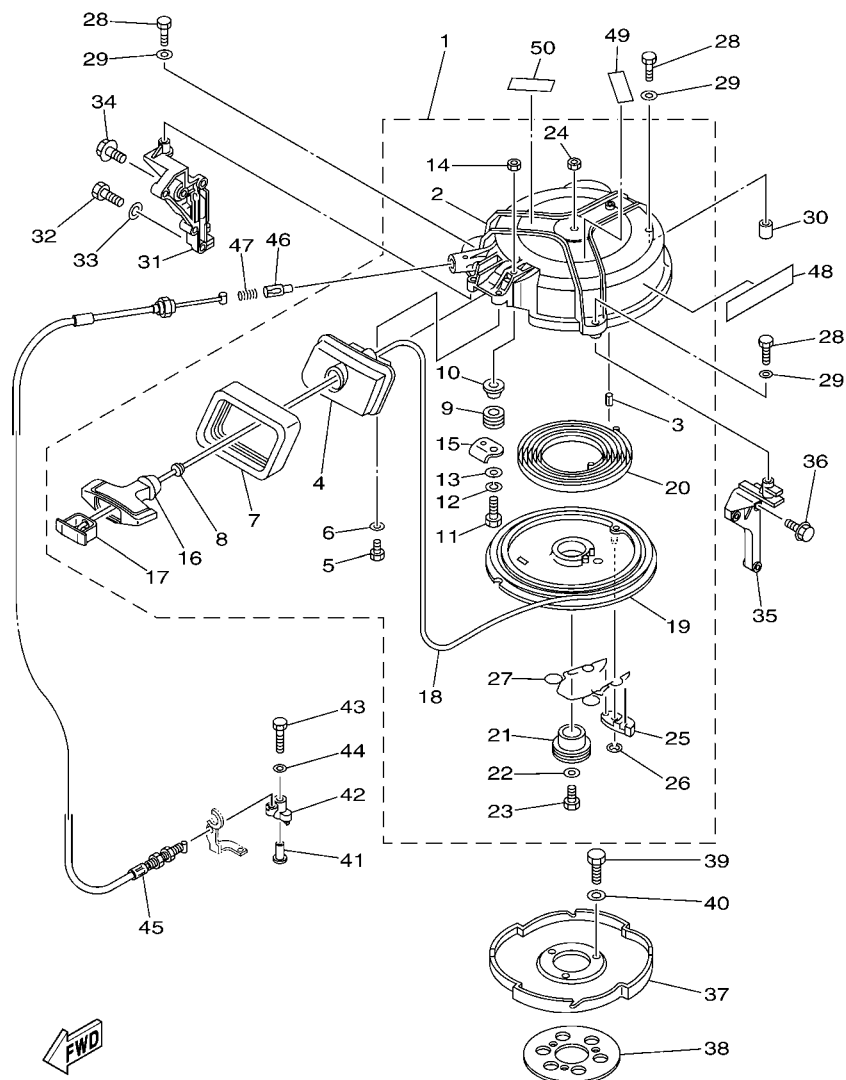
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63B-Y130E-00	STARTER ASSY DEMARREUR COMPLET			1	
2	6H4-15711-02-94	.CASE, STARTER .CARTER DE DEMARREUR			1	
3	91690-40018	.PIN, SPRING .AGRAFFE			1	
4	6H4-15758-01-4D	.GUIDE, ROPE .GUIDE DE CABLE			1	
5	97095-06016	.BOLT .BOULON			2	
6	92995-06600	.WASHER .RONDELLE			2	
7	6H4-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2			1	
8	6A0-15789-00	.DAMPER .AMORTISSEUR			1	
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE			1	
10	90387-06M69	.COLLAR .COLLERETTE			1	
11	97013-06030	.BOLT .BOULON			1	
12	92903-06100	.WASHER, SPRING .RONDELLE, GROWER			1	
13	92903-06600	.WASHER, PLATE .RONDELLE, PLATE			1	
14	95380-06600	.NUT, HEXAGON .ECROU			1	
15	6H4-15787-01	.STAY .SUPPORT			1	
16	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR			1	
17	6F5-15779-02	.COVER .COUVERCLE			1	
18	*	.WIRE (L:2095MM) .FIL (L:2095MM)			1	*1 *1
19	6H4-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE			1	
20	90510-08002	.SPRING, SPIRAL .RESSORT, HELICOIDAL			1	
21	6H4-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR			1	
22	90201-06060	.WASHER, PLATE .RONDELLE, PLATE			1	
23	97095-06020	.BOLT .BOULON			1	
24	95380-06600	.NUT, HEXAGON .ECROU			1	
25	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT			1	
26	93430-06M02	.CIRCLIP .CLIPS			1	
27	6H4-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET			1	



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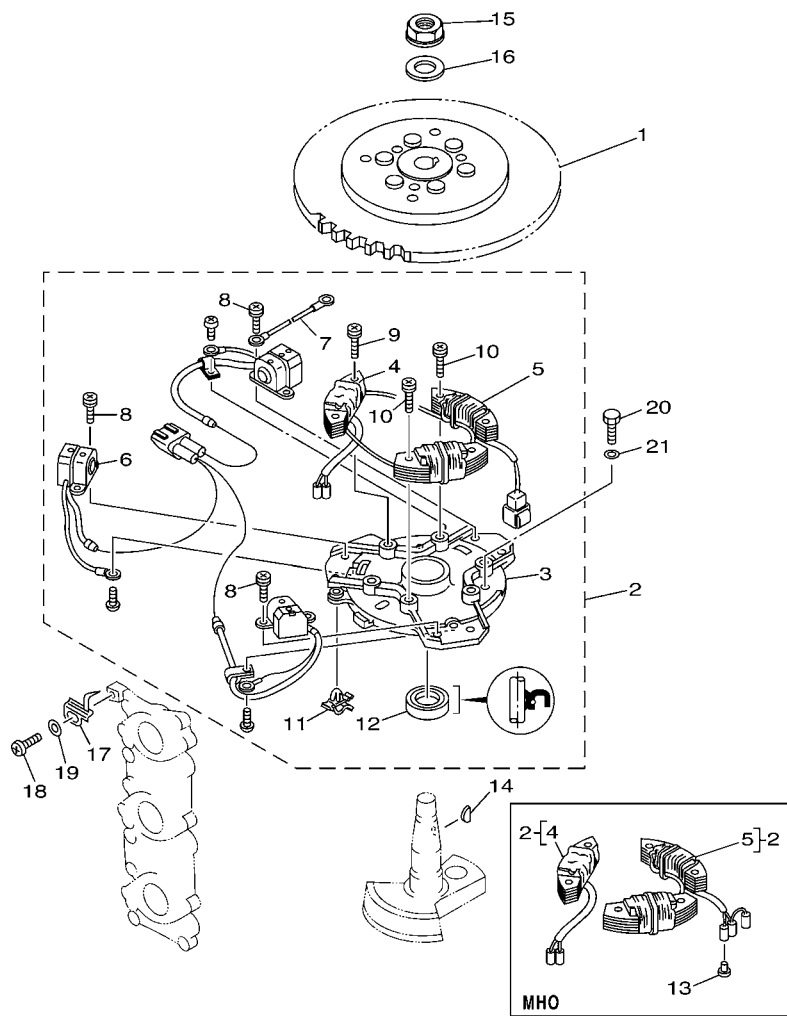
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO		REMARKS REMARQUES
28	97095-06035	BOLT BOULON			3		
29	92995-06600	WASHER RONDELLE			3		
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE			1		
31	63D-15771-00-1S	STAY 1 SUPPORT 1			1		
32	97013-08025	BOLT BOULON			2		
33	92903-08600	WASHER, PLATE RONDELLE, PLATE			2		
34	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE			1		
35	6H4-15772-02	STAY 2 SUPPORT 2			1		
36	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE			3		
37	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR			1		
38	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU			1		
39	97013-08020	BOLT BOULON			3		
40	92903-08600	WASHER, PLATE RONDELLE, PLATE			3		
41	90387-06M66	COLLAR COLLERETTE			1		
42	63D-15746-00	ARM BRAS			1		
43	97095-06040	BOLT BOULON			1		
44	92995-06600	WASHER RONDELLE			1		
45	63D-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR			1		
46	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR			1		
47	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION			1		
48	63D-13437-N0	MARK, CAUTION MAKER			1		
49	6AH-81995-40	LABEL, WARNING ETIQUETTE, AVERTISSEMENT			1		
50	6AH-81995-50	LABEL, WARNING ETIQUETTE, AVERTISSEMENT			1		



63B2300-3100

FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-85550-00	ROTOR ASSY ROTOR CPLT	1	1		
	63D-85550-10	ROTOR ASSY ROTOR CPLT			1	
2	63D-85560-10	BASE ASSY ENS. FLASQUE	1	1		
	63D-85560-00	BASE ASSY ENS. FLASQUE			1	
3	6H4-15359-04-94	.HOUSING, OIL SEAL .LOGEMENT, BAGUE D'ETANCHEITE	1	1	1	
4	63D-85520-01	.COIL, CHARGE .BOBINE, CHARGE	1	1	1	
5	63D-85533-10	.COIL, LIGHTING .BOBINE, ECLAIRAGE	1	1		
	63D-85533-00	.COIL, LIGHTING .BOBINE, ECLAIRAGE			1	
6	63D-85580-00	.COIL, PULSER .BOBINE, PULSEUR	1	1	1	
7	6H4-83354-00	.WIRE, EARTH LEAD 1 .FIL 1, MASSE	1	1	1	
8	63D-81345-00	.SCREW, WITH WASHER (M5X12) .VIS, AVEC RONDELLE (M5X12)	6	6	6	
9	63D-81345-10	.SCREW, WITH WASHER (M6X25) .VIS, AVEC RONDELLE (M6X25)	2	2	2	
10	63D-81345-20	.SCREW, WITH WASHER (M6X30) .VIS, AVEC RONDELLE (M6X30)	4	4	4	
11	90464-03M15	.CLAMP .BRIDE	1	1	1	
12	93102-23096	.OIL SEAL .JOINT SPY	1	1	1	
13	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL			3	50H 50H 40V 40V
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL			1	
14	6H4-11545-00	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
15	90179-16M05	NUT ECROU	1	1	1	
16	90201-16M44	WASHER, PLATE RONDELLE, PLATE	1	1	1	
17	6H4-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1	
18	97885-05010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	1	
19	92995-05600	WASHER RONDELLE	1	1	1	
20	97013-06018	BOLT BOULON	3	3	3	
21	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	

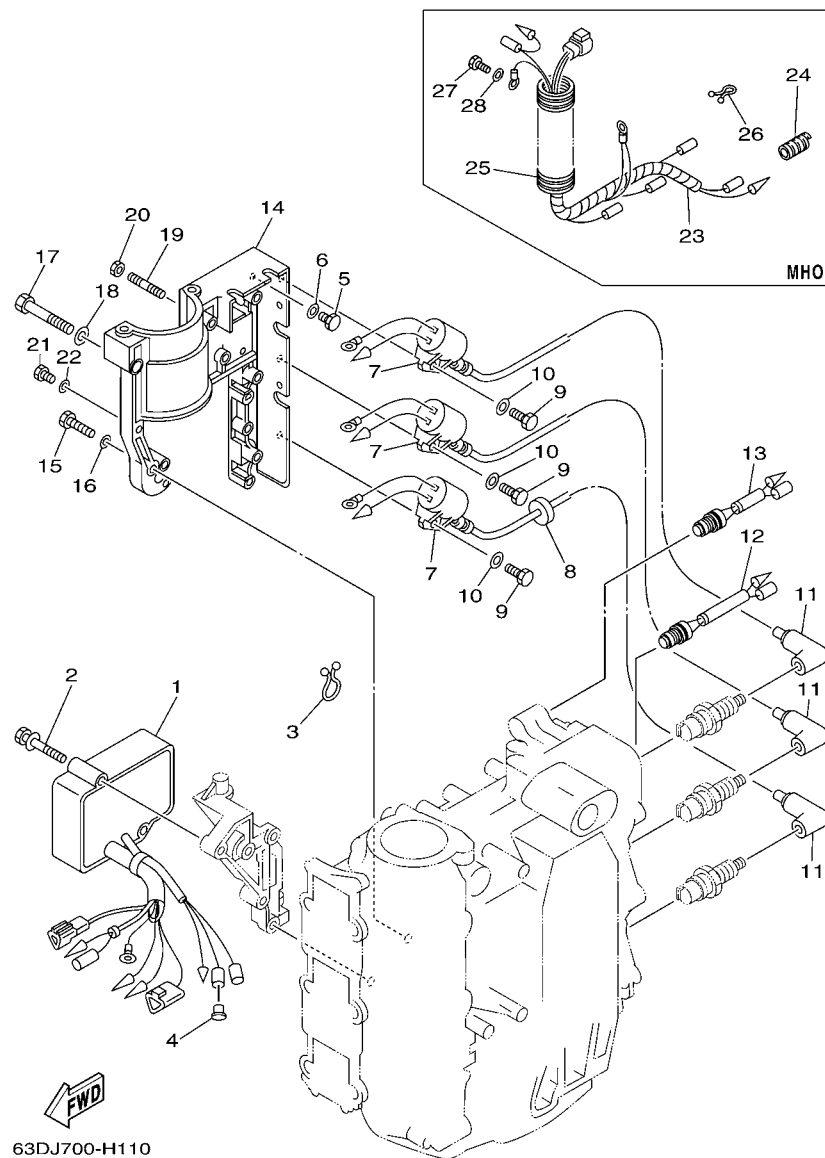


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO		REMARKS REMARQUES
1	63D-85540-04	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1		
2	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2		
3	90464-15M11	CLAMP BRIDE	1	1	1		
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1				
5	97095-06014	BOLT BOULON	1	1	1		
6	92995-06600	WASHER RONDELLE	1	1	1		
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	3	3		
8	90480-25161	GROMMET PASSE-FIL	1	1	1		
9	97095-06020	BOLT BOULON	3	3	3		
10	92995-06600	WASHER RONDELLE	3	3	3		
11	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	3	3	3		
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1		
13	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1		
14	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1			
15	97095-06030	BOLT BOULON	4	4			
16	92995-06600	WASHER RONDELLE	4	4			
17	97013-08050	BOLT BOULON	1	1			
18	92903-08600	WASHER, PLATE RONDELLE, PLATE	1	1			
19	95670-06640	BOLT, STUD GOIJON	1	1			
20	90179-06M24	NUT ECROU	1	1			
21	97095-06014	BOLT BOULON	2	2			
22	92995-06600	WASHER RONDELLE	2	2			
23	63D-82531-00	WIRE, LEAD FIL			1		
24	90446-10M02	HOSE DURITE			1		
25	6G1-83557-00	TUBE TUBE			1		
26	90464-05M16	CLAMP BRIDE			1		
27	97095-06014	BOLT BOULON			1		

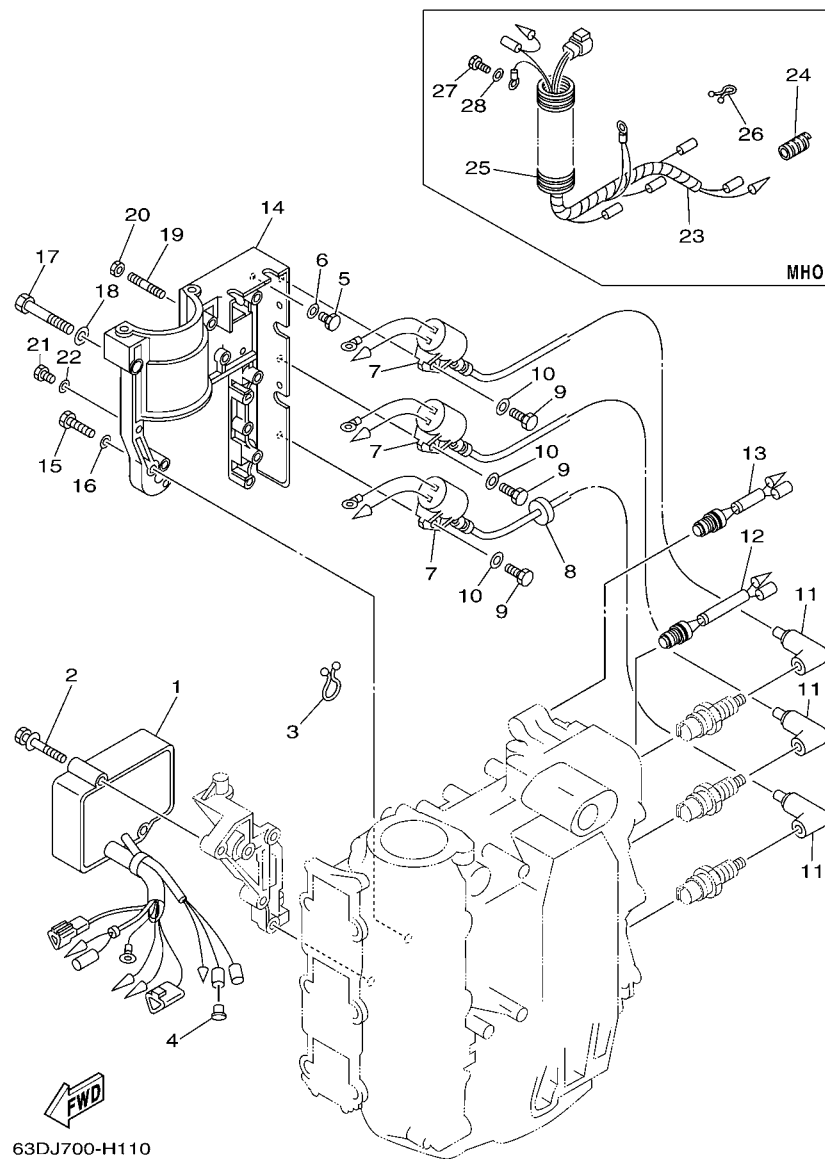


FIG. 12 ELECTRICAL 1

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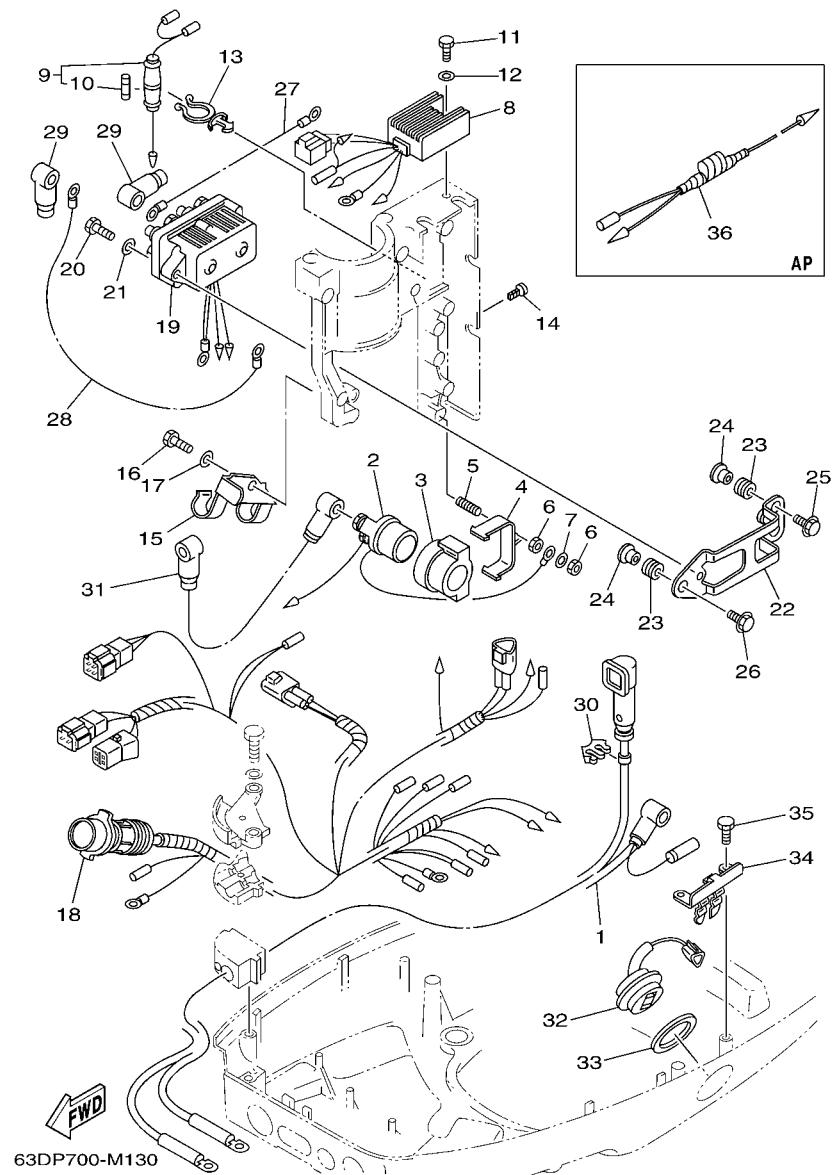


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6H4-82105-02	BATTERY CABLE CABLE DE BATTERIE	1	1		
2	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1		
3	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	1		
4	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	1		
5	90116-06M22	BOLT, STUD GOIJON	1	1		
6	95380-06600	NUT, HEXAGON ECROU	2	2		
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1		
8	6H2-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1		
9	6H4-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	1		
10	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1		
11	97095-06014	BOLT BOULON	1	1		
12	92995-06600	WASHER RONDELLE	1	1		
13	90464-15M27	CLAMP BRIDE	1	1		
14	90338-05M11	PLUG PLOT	2	2		
15	63D-82594-00	CLAMP BRIDE	1	1		
16	97095-06012	BOLT BOULON	1	1		
17	92995-06600	WASHER RONDELLE	1	1		
18	63D-82590-40	WIRE HARNESS ASSY (10P) FAISCEAU DE FILS COMPLET (10P)	1			
	63D-82590-10	WIRE HARNESS ASSY (10P) FAISCEAU DE FILS COMPLET (10P)		1		
19	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1			
20	97095-06025	BOLT BOULON	2			
21	92995-06600	WASHER RONDELLE	2			
22	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1			
23	90480-13M24	GROMMET PASSE-FIL	3			
24	90387-06M05	COLLAR COLLERETTE	3			
25	90105-06M15	BOLT, FLANGE BOULON	2			
26	90105-06M16	BOLT, FLANGE BOULON	1			

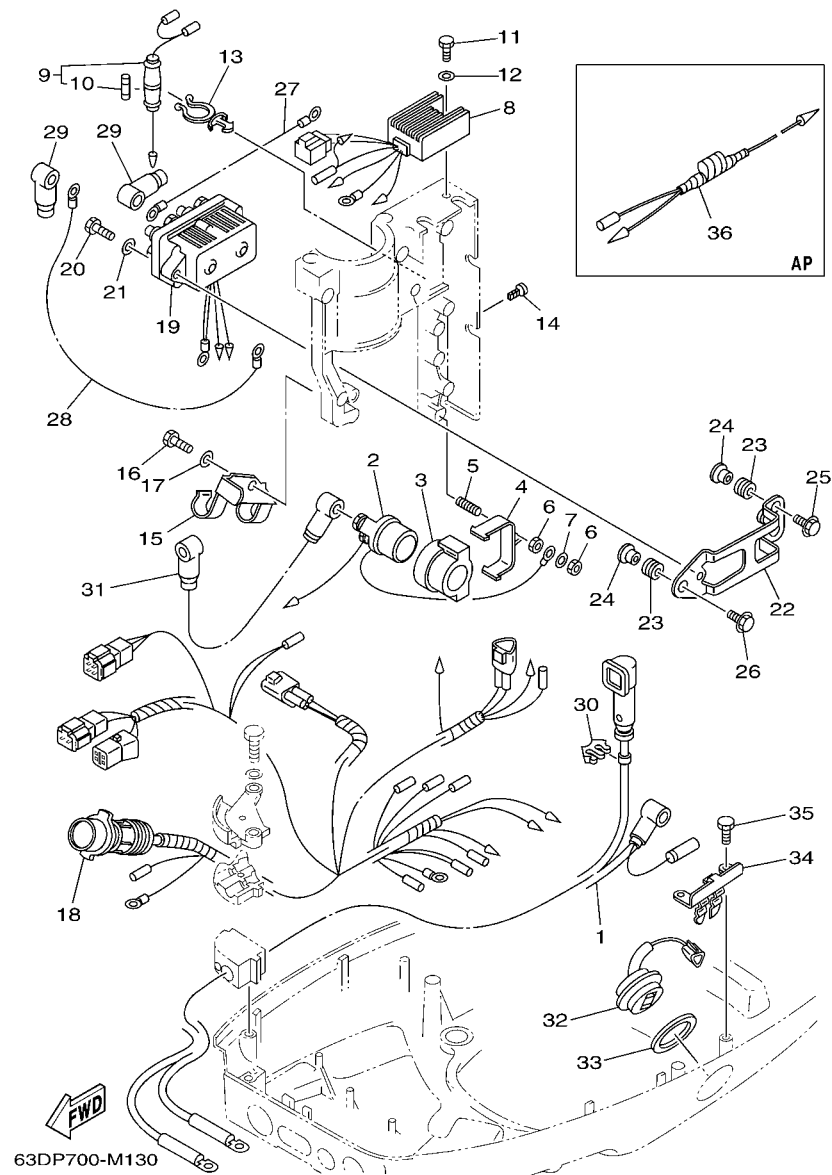


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

[illegible]



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FIG. 14 ELECTRICAL 3

PARTIE ELECTRIQUE 3

[illegible]

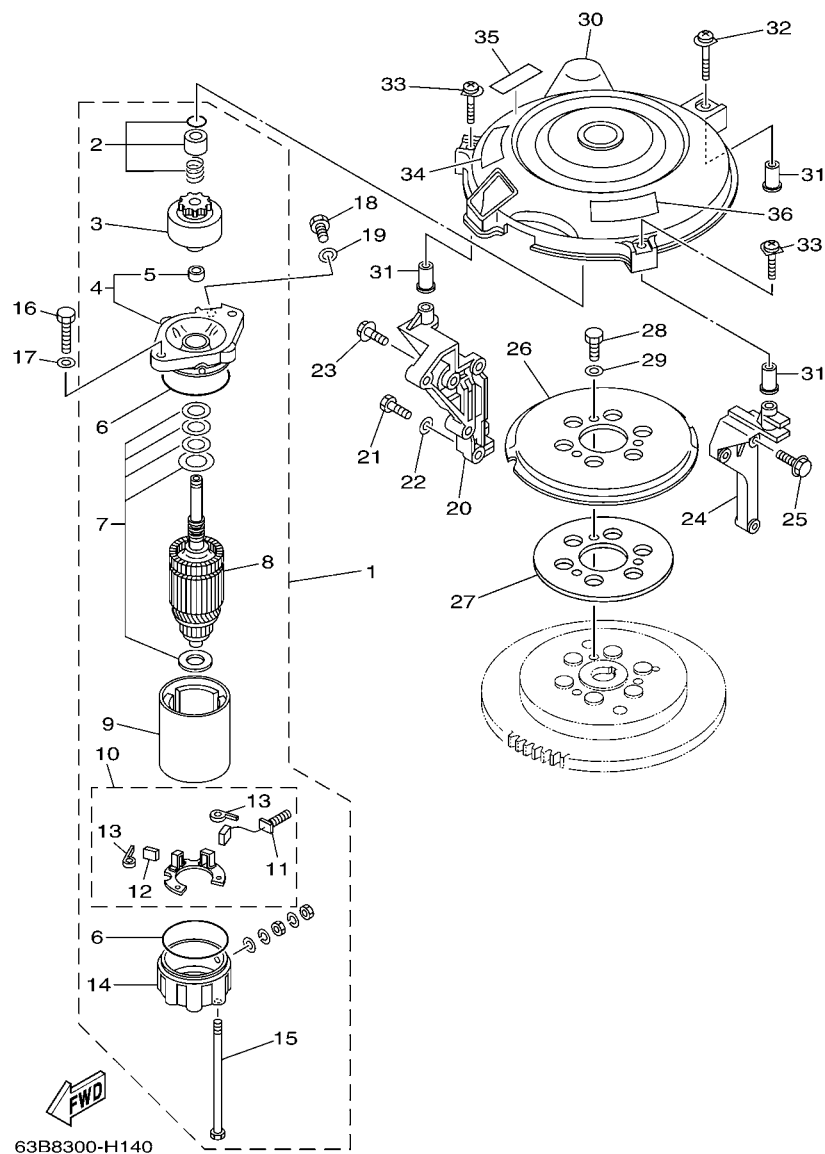


FIG. 15 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO		REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1			
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	1			
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1			
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1			
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	1			
6	689-81847-11	..O-RING ..JOINT TORIQUE	2	2			
7	689-81809-11	..WASHER KIT ..JEU DE RONDELLES	1	1			
8	689-81850-12	..ARMATURE ASSY ..INDUIT	1	1			
9	689-81810-11	..STATOR ASSY ..STATOR COMPLET	1	1			
10	689-81840-11	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	1			
11	689-81811-11	..BRUSH 1 ..CHARBON 1	1	1			
12	689-81812-11	..BRUSH 2 ..CHARBON 2	1	1			
13	689-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	2	2			
14	689-81820-11	..REAR BRACKET ASSY ..SUPPORT ARRIERE COMPLET	1	1			
15	689-81826-10	..BOLT ..BOULON	2	2			
16	97013-08030	..BOLT ..BOULON	2	2			
17	92903-08600	..WASHER, PLATE ..RONDELLE, PLATE	2	2			
18	97013-08016	..BOLT ..BOULON	1	1			
19	92903-08600	..WASHER, PLATE ..RONDELLE, PLATE	1	1			
20	63D-15771-00-1S	..STAY 1 ..SUPPORT 1	1	1			
21	97013-08025	..BOLT ..BOULON	2	2			
22	92903-08600	..WASHER, PLATE ..RONDELLE, PLATE	2	2			
23	90119-06MA2	..BOLT, WITH WASHER ..BOULON, AVEC RONDELLE	1	1			
24	6H4-15772-02	..STAY 2 ..SUPPORT 2	1	1			
25	90119-06MA3	..BOLT, WITH WASHER ..BOULON, AVEC RONDELLE	3	3			
26	6J8-15723-E1	..PULLEY, STARTER ..POULIE DE DEMARREUR	1	1			
27	6J8-81365-A0	..GASKET, HOLE COVER ..JOINT, COUVERCLE DE TROU	1	1			

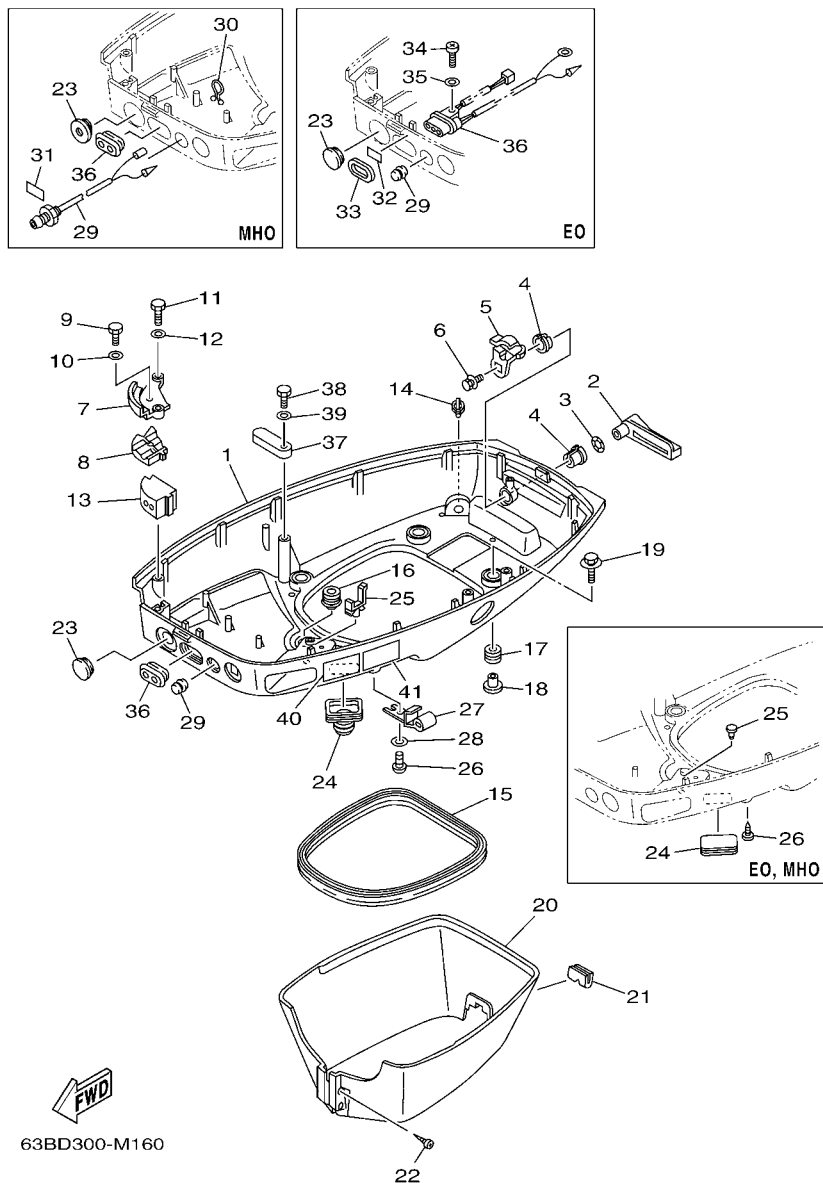


FIG. 16 BOTTOM COWLING CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6H4-42711-25-4D	COWLING, BOTTOM 1 CUVETTE 1	1			
	6H4-42711-07-4D	COWLING, BOTTOM 1 CUVETTE 1		1	1	
2	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
3	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
4	90386-12069	BUSH DOUILLE	2	2	2	
5	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
6	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	
7	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	1	
8	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	1	1	
9	97095-05016	BOLT BOULON	1	1	1	
10	92995-05600	WASHER RONDELLE	1	1	1	
11	97095-06020	BOLT BOULON	2	2	2	
12	92995-06600	WASHER RONDELLE	2	2	2	
13	6H4-42724-30	GROMMET PASSE-FIL	1			
	6H4-42724-20	GROMMET PASSE-FIL		1		
	6H4-42724-00	GROMMET PASSE-FIL			1	
14	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
15	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
16	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	
17	90480-09M21	GROMMET PASSE-FIL	4	4	4	
18	90387-06M41	COLLAR COLLERETTE	4	4	4	
19	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
20	63D-42741-00-4D	APRON CAPOT LATERAL	1	1	1	
21	63D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1	
22	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	2	2	2	
23	676-42726-00	GROMMET PASSE-FIL	1	1		
	6H4-42726-40	GROMMET PASSE-FIL			1	

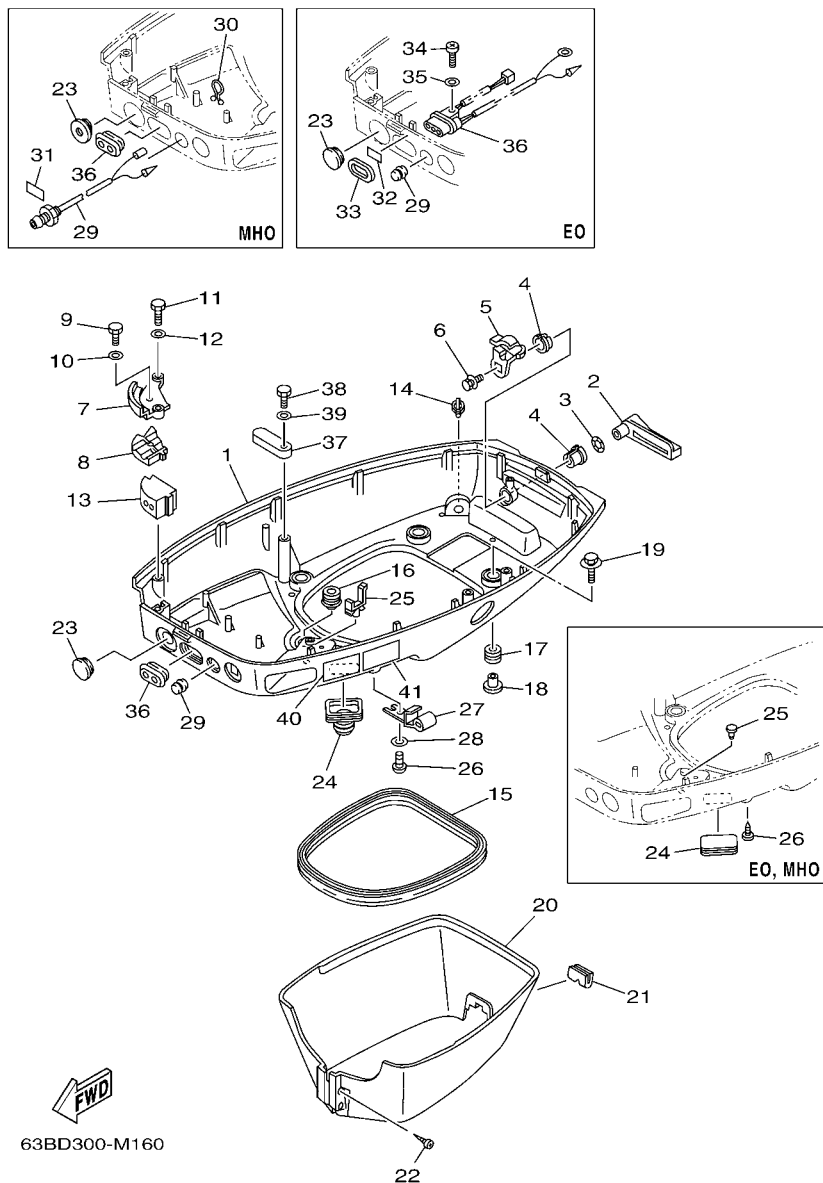


FIG. 16 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
24	688-42726-10	GROMMET PASSE-FIL	1			
	6H4-42726-00	GROMMET PASSE-FIL		1	1	
25	90464-09M13	CLAMP BRIDE	1			
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL		1	1	
26	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			
	90338-05M03	PLUG PLOT		1	1	
27	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1			
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	1			
29	6H4-42725-00	GROMMET PASSE-FIL	1	1		
	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE			1	
30	90464-08M07	CLAMP BRIDE			1	
31	6H4-85415-10	MARK, SIGNAL LAMP ETIQUETTE			1	
32	63D-84342-00	SEAT, EMBLEM SIEGE, EMBLEME		1		
33	6H4-83589-00	GASKET GARNITURE		1		
34	97880-06014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		1		
35	92990-06600	WASHER, PLATE RONDELLE, PLATE		1		
36	6H3-42727-00	GROMMET PASSE-FIL	1		1	
	63D-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1		1		
37	6E5-82588-00	PLATE PLAQUE	1	1	1	
38	97095-06020	BOLT BOULON	1	1	1	
39	92995-06600	WASHER RONDELLE	1	1	1	
40	6AH-42794-40	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1	1	1	
41	6AH-42794-50	LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT	1	1	1	

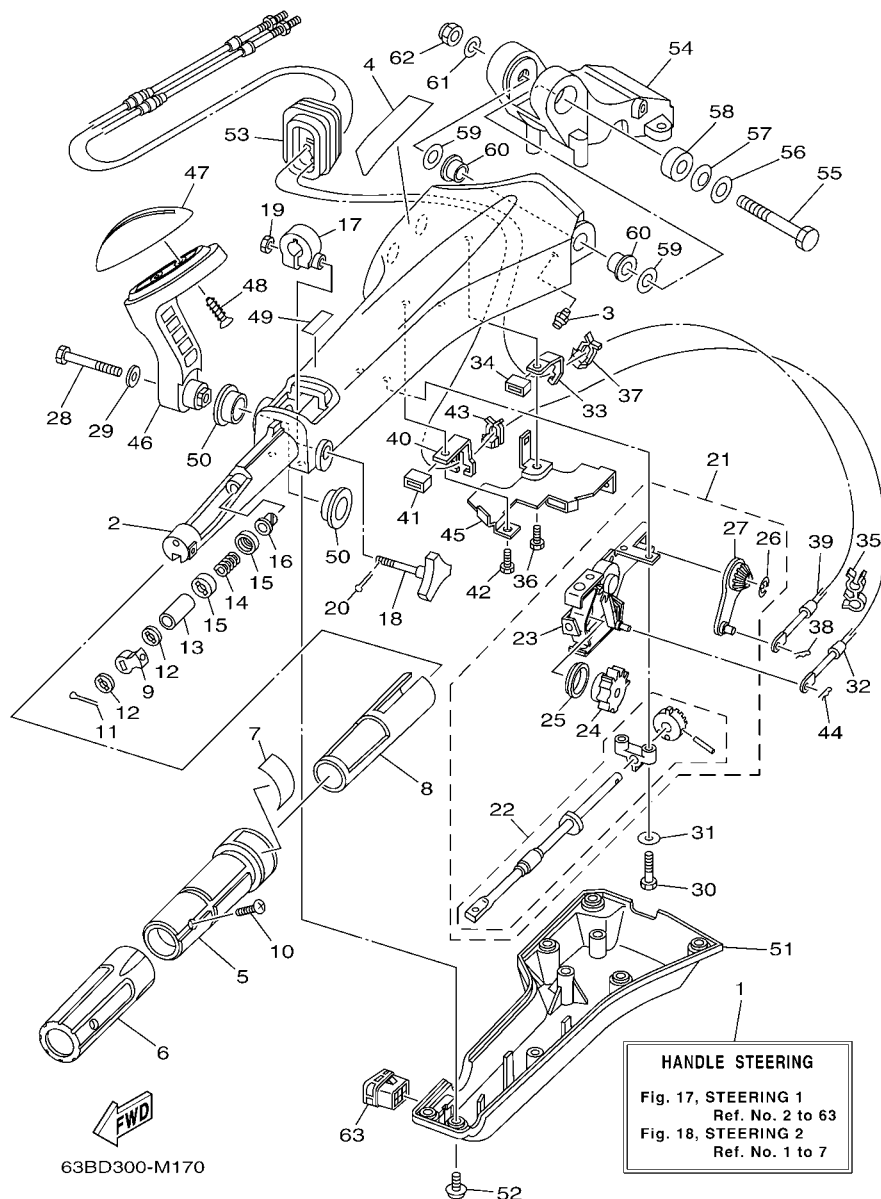


FIG. 17 STEERING 1

DIRECTION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6X4-42101-G4	HANDLE, STEERING POIGNEE			1	
2	6X4-42111-02-8D	HANDLE, STEERING POIGNEE			1	
3	93700-06M03	NIPPLE, GREASE PION			1	
4	6X4-48215-10	GRAPHIC ADHESIF			1	
5	6X4-42119-01	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE			1	
6	6X4-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE			1	
7	6X4-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION			1	
8	6X4-41291-00	BUSHING COUSSINET			1	
9	6X4-44139-01	COLLAR COLLIER			1	
10	90152-05007	SCREW, COUNTERSUNK VIS, TETE NOYEE			1	
11	91490-20010	PIN, COTTER GOUPILLE			1	
12	6X4-44177-00	WASHER RONDELLE			2	
13	6X4-42128-00	COLLAR, DISTANCE 1 COLLIER, D'ENTRETOISE 1			1	
14	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION			1	
15	6X4-44188-00	WASHER RONDELLE			2	
16	90386-08032	BUSH DOUILLE			1	
17	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION			1	
18	6X4-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR			1	
19	95380-06600	NUT, HEXAGON ECROU			1	
20	91490-20010	PIN, COTTER GOUPILLE			1	
21	6X4-44100-11	SHIFT LINK ASSY MAILLON DE SELECTEUR			1	
22	6X4-42115-00	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE			1	
23	6X4-44102-00	.SHIFT ASSIST ASSY. .SELECTEUR DE MAINTIEN			1	
24	6X4-47731-01	.GEAR, DRIVE .PIGNON D'ENTRAINEMENT			1	
25	6X4-44132-00	.BUSHING .COUSSINET			1	
26	6X4-14137-00	.CLIP .JONC			1	
27	6X4-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION			1	

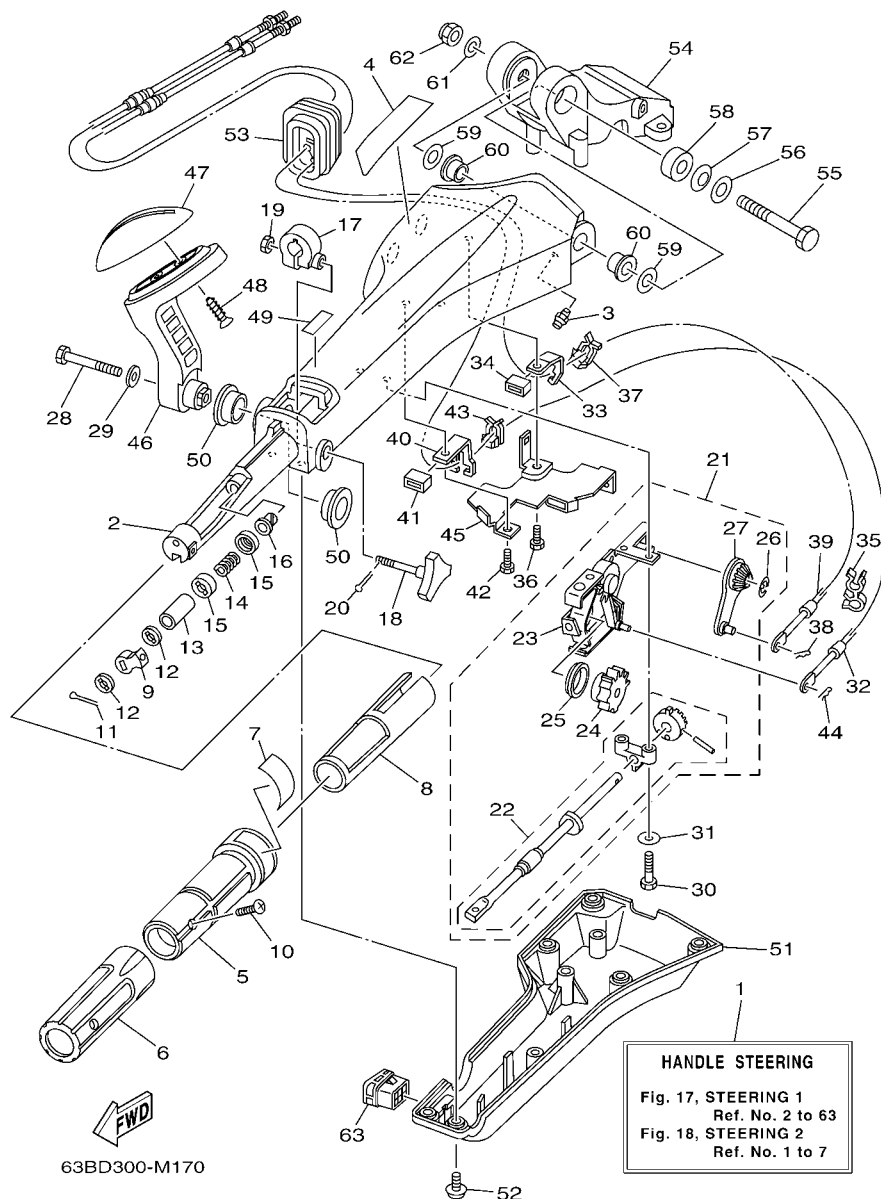


FIG. 17 STEERING 1

DIRECTION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO		REMARKS REMARQUES
28	97095-08040	BOLT BOULON			1		
29	92995-08600	WASHER RONDELLE			1		
30	97095-06030	BOLT BOULON			2		
31	92995-06600	WASHER RONDELLE			2		
32	63D-48321-11	CABLE CABLE			1		
33	6X4-48538-00	CLAMP, CABLE 1 COLLIER			1		
34	6X4-26367-00	PROTECTOR PROTECTEUR			1		
35	90464-09M42	CLAMP BRIDE			1		
36	97095-06014	BOLT BOULON			1		
37	63D-48538-00	CLAMP, CABLE 1 COLLIER			1		
38	90468-10005	CLIP JONC			1		
39	63D-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR			1		
40	6X4-48538-10	CLAMP, CABLE 1 COLLIER			1		
41	6X4-26367-00	PROTECTOR PROTECTEUR			1		
42	97095-06014	BOLT BOULON			1		
43	63D-48538-00	CLAMP, CABLE 1 COLLIER			1		
44	90468-10005	CLIP JONC			1		
45	6X4-42159-00	STAY SUPPORT			1		
46	6X4-44159-00-8D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE			1		
47	6X4-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION			1		
48	97780-60920	SCREW, TAPPING VIS, TETE BOMBEE			2		
49	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE			1		
50	90386-26MA3	BUSH DOUILLE			2		
51	6X4-42131-01	COVER, HANDLE STEERING COUVERCLE			1		
52	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE			6		
53	6X4-42725-10	GROMMET PASSE-FIL			1		
54	63D-42121-22-8D	BRACKET SUPPORT			1		

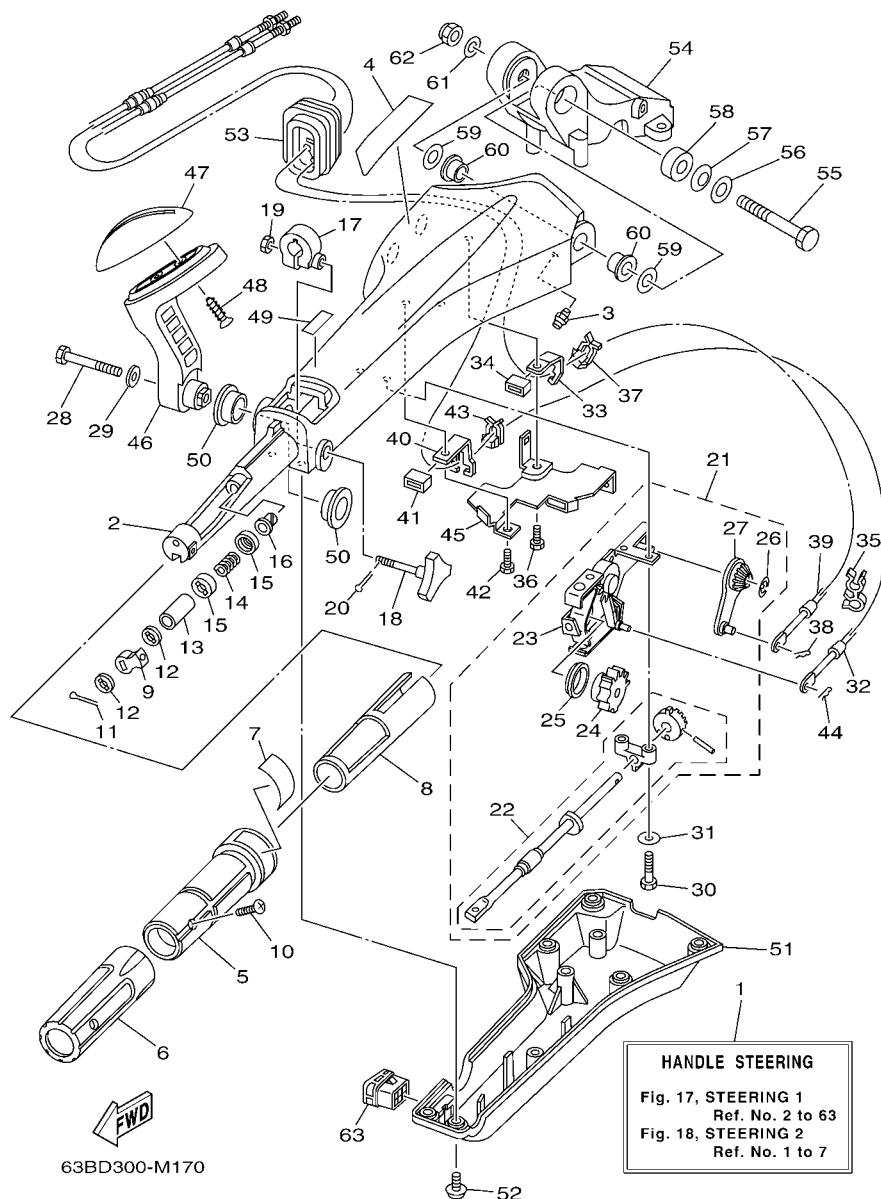


FIG. 17 STEERING 1

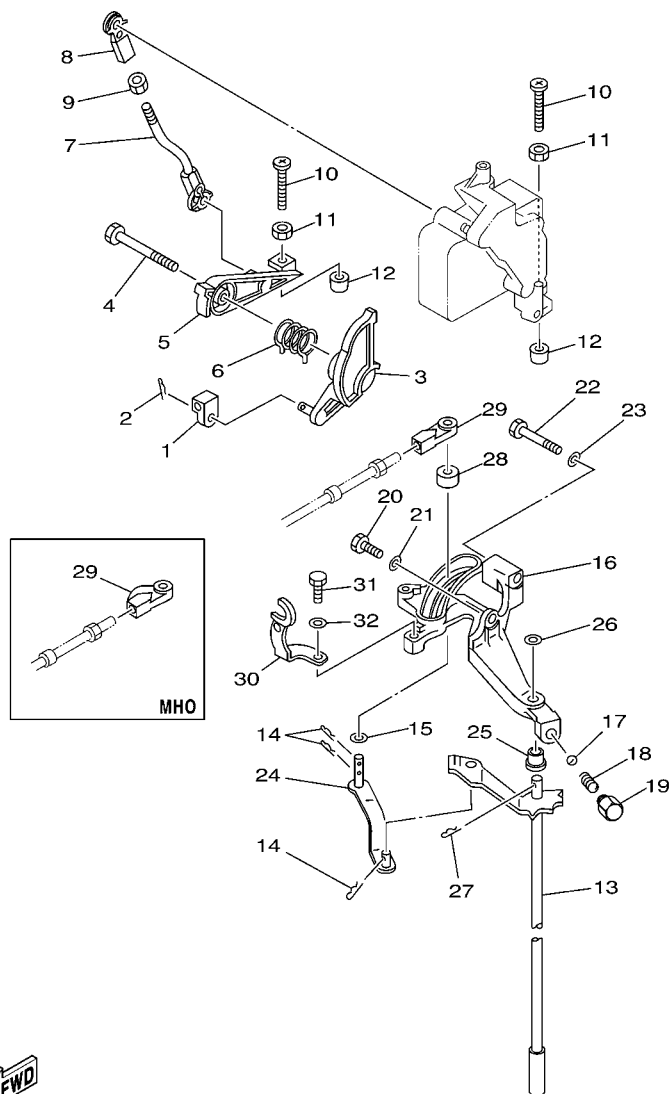
DIRECTION 1

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DIRECTION 2

32



63B2300-3180

FIG. 19 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	
2	90468-18008	CLIP JONC	1	1	1	
3	63D-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1	
4	90109-06M43	BOLT BOULON	1	1	1	
5	63D-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	
6	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	1	1	
7	63D-41636-00	ROD, MAGNETO CONTROL BIELLE, COMMANDE D'AVANCE	1	1	1	
8	6H4-41237-00	JOINT, LINK RACCORD	1	1	1	
9	95380-05600	NUT ECROU	1	1	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
11	95303-06600	NUT ECROU	2	2	2	
12	688-44194-00	CAP CAPUCHON	2	2	2	
13	63D-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	S(16.0") S(16.0")
	63D-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	L(21.0") L(21.0")
14	90468-18008	CLIP JONC	3	3	3	
15	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1	1	
16	63D-44117-00	BRACKET SUPPORT	1	1	1	
17	93501-04M02	BALL BILLE	1	1	1	
18	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
19	648-42715-00	BUSHING COUSSINET	1	1	1	
20	97013-06020	BOLT BOULON	1	1	1	
21	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
22	97013-06045	BOLT BOULON	1	1	1	
23	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
24	63D-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	
25	90386-07M58	BUSH DOUILLE	1	1	1	
26	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	

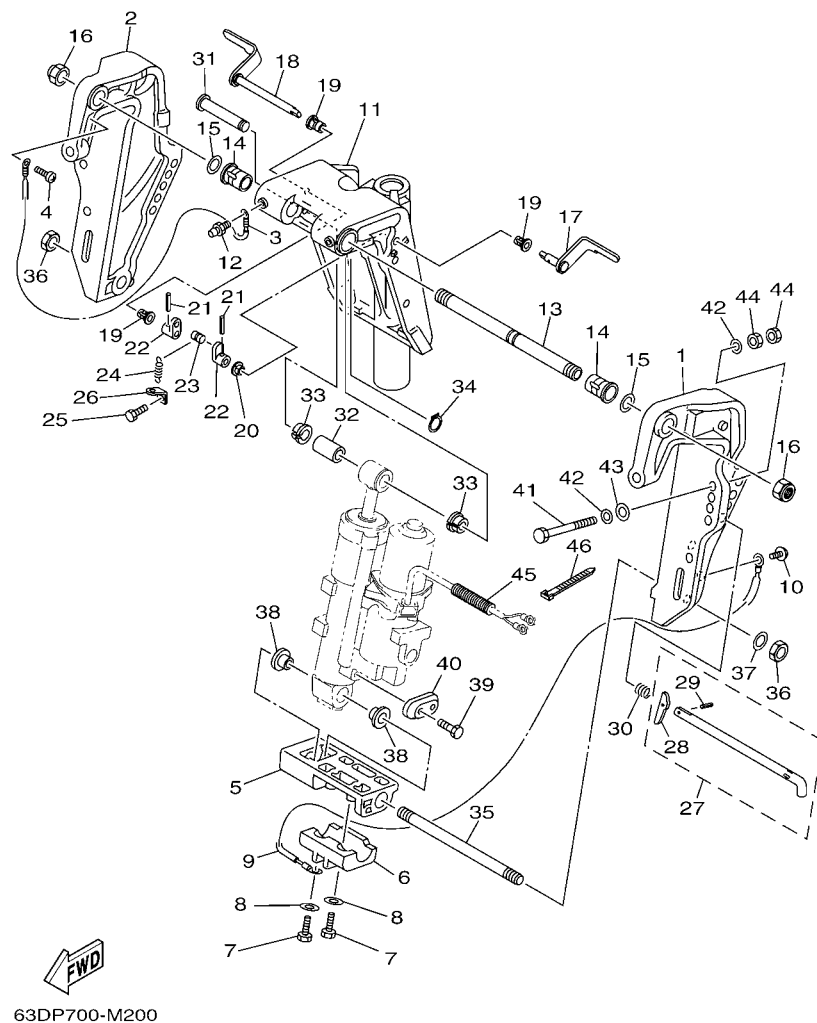
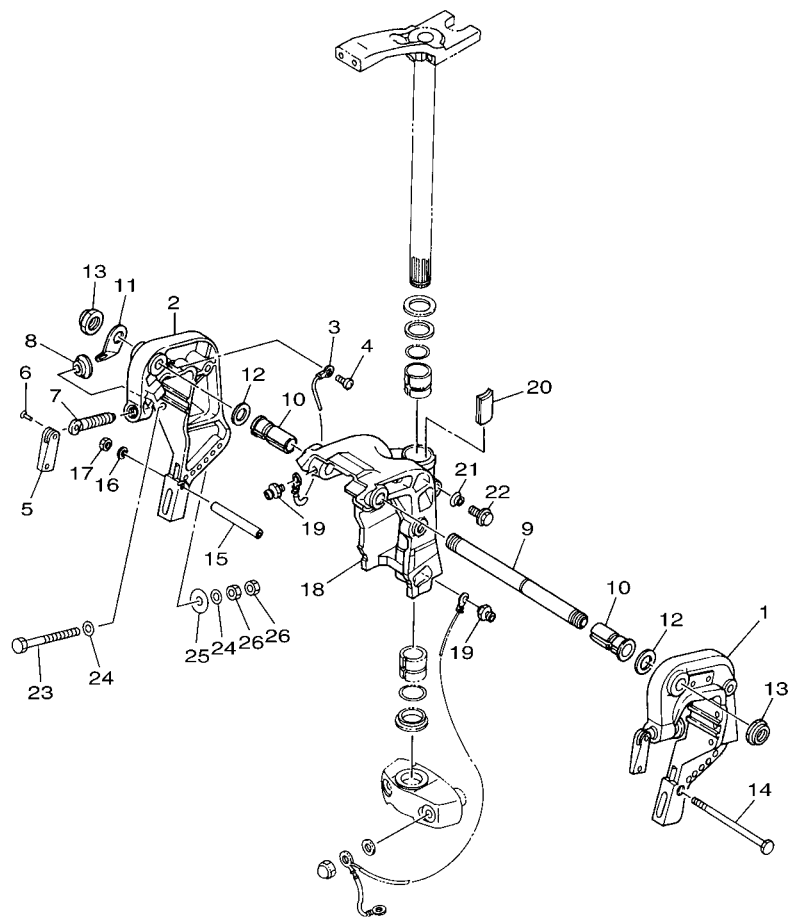


FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-43111-01-4D	BRACKET, CLAMP 1 PRESSE 1	1			
2	63D-43112-01-4D	BRACKET, CLAMP 2 PRESSE 2	1			
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1			
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1			
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1			
6	63D-45251-01	ANODE ANODE	1			
7	97095-06025	BOLT BOULON	2			
8	92995-06600	WASHER RONDELLE	2			
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1			
10	97595-06510	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1			
11	63D-43311-13-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1			
12	93700-06M03	NIPPLE, GREASE PION	3			
13	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1			
14	90386-22M15	BUSH DOUILLE	2			
15	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2			
16	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2			
17	6H5-43181-03	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1			
18	6H5-43185-03	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1			
19	90386-10M16	BUSH DOUILLE	3			
20	90386-10025	BUSH DOUILLE	1			
21	91690-30020	PIN, SPRING AGRAFFE	2			
22	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2			
23	90249-06M19	PIN GOUPILLE	1			
24	90506-14M24	SPRING, TENSION RESSORT, TENSION	1			
25	97095-06010	BOLT BOULON	1			
26	6G5-43144-00	HÖÖK, SPRING CROCHET	1			
27	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1			



63DL100-K210

FIG. 21 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO		REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP 1 PRESSE 1		1	1		
2	6H4-43112-04-4D	BRACKET, CLAMP 2 PRESSE 2		1	1		
3	6E5-82148-00	WIRE, LEAD 4 FIL 4		1	1		
4	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE		1	1		
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE		2	2		
6	90243-04M01	PIN GOUPILLE		2	2		
7	90149-14M12	SCREW VIS		2	2		
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI		2	2		
9	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE		1	1		
10	90386-22M69	BUSH DOUILLE		2	2		
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE		1	1		
12	90201-22M03	WASHER, PLATE RONDELLE, PLATE		2	2		
13	90185-22M11	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT		2	2		
14	90101-08339	BOLT BOULON		1	1		
15	90387-08M03	COLLAR COLLERETTE		1	1		
16	92990-08600	WASHER, PLATE RONDELLE, PLATE		1	1		
17	95380-08600	NUT ECROU		1	1		
18	6J8-43311-04-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1		1	1		S(16.0") S(16.0") L(21.0") L(21.0")
	6J8-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1		1	1		
19	93700-06M03	NIPPLE, GREASE PION		3	3		
20	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION		1	1		
21	689-43373-01	SEAL, DAMPER JOINT		1	1		
22	90105-06M18	BOLT, FLANGE BOULON		1	1		
23	90101-10M58	BOLT BOULON		4	4		
24	92995-10600	WASHER RONDELLE		8	8		
25	90201-12426	WASHER, PLATE RONDELLE, PLATE		4	4		
26	95380-10600	NUT ECROU		8	8		

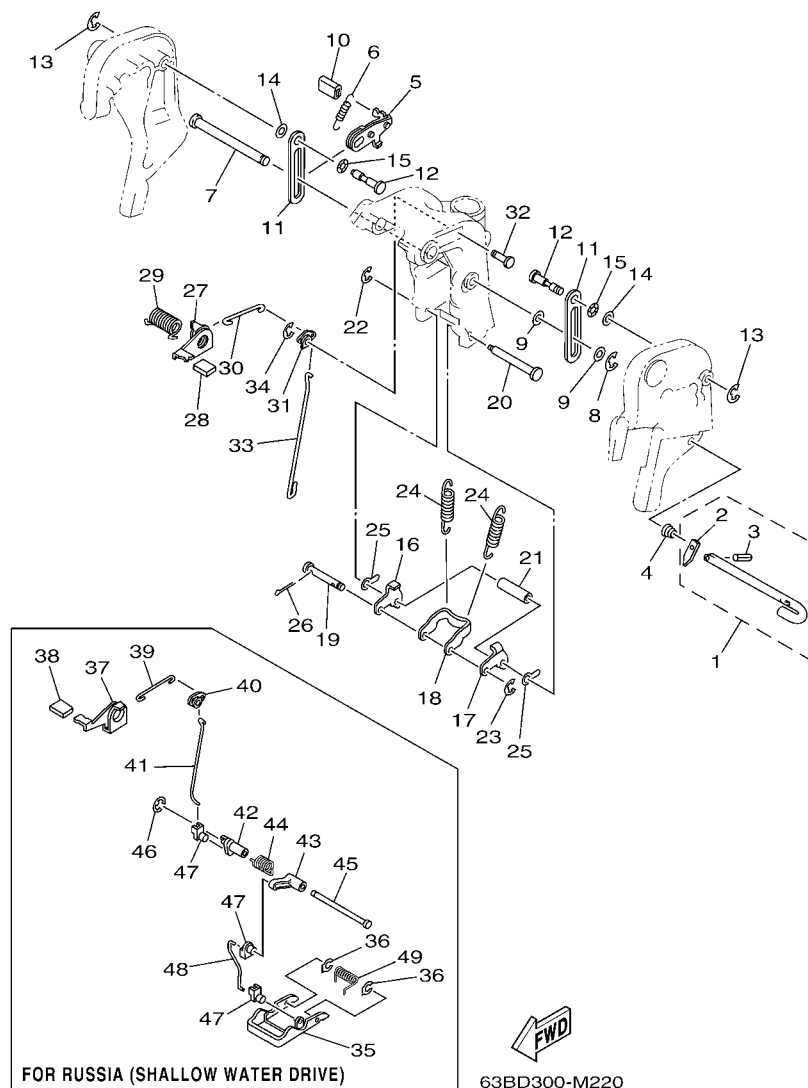


FIG. 22 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)		1	1	
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON		1	1	
3	91690-30010	.PIN, SPRING .AGRAFFE		1	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE		1	1	
5	6J8-43181-01	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1		1	1	
6	90506-12M25	SPRING, TENSION RESSORT, TENSION		1	1	
7	90249-12M28	PIN GOUPILLE		1	1	
8	99080-10600	CIRCLIP CIRCLIP		1	1	
9	90202-12031	WASHER, PLATE RONDELLE, PLATE		2	2	
10	682-43318-01	COVER CAPUCHON		1	1	
11	6J8-43627-00	STOPPER PLAQUETTE		2	2	
12	90249-12M27	PIN GOUPILLE		2	2	
13	99080-10600	CIRCLIP CIRCLIP		2	2	
14	90202-12031	WASHER, PLATE RONDELLE, PLATE		2	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE		2	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR		1	1	
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR		1	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE		1	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR		1	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR		1	1	
21	90387-07M64	COLLAR COLLERETTE		1	1	
22	93430-06M02	CIRCLIP CLIPS		1	1	
23	99080-05600	CIRCLIP CIRCLIP		1	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION		2	2	
25	6H4-43674-00	WASHER RONDELLE		2	2	EXCEPT FOR RUS EXCEPT FOR RUS
26	91490-20010	PIN, COTTER GOUPILLE		2	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON		1	1	

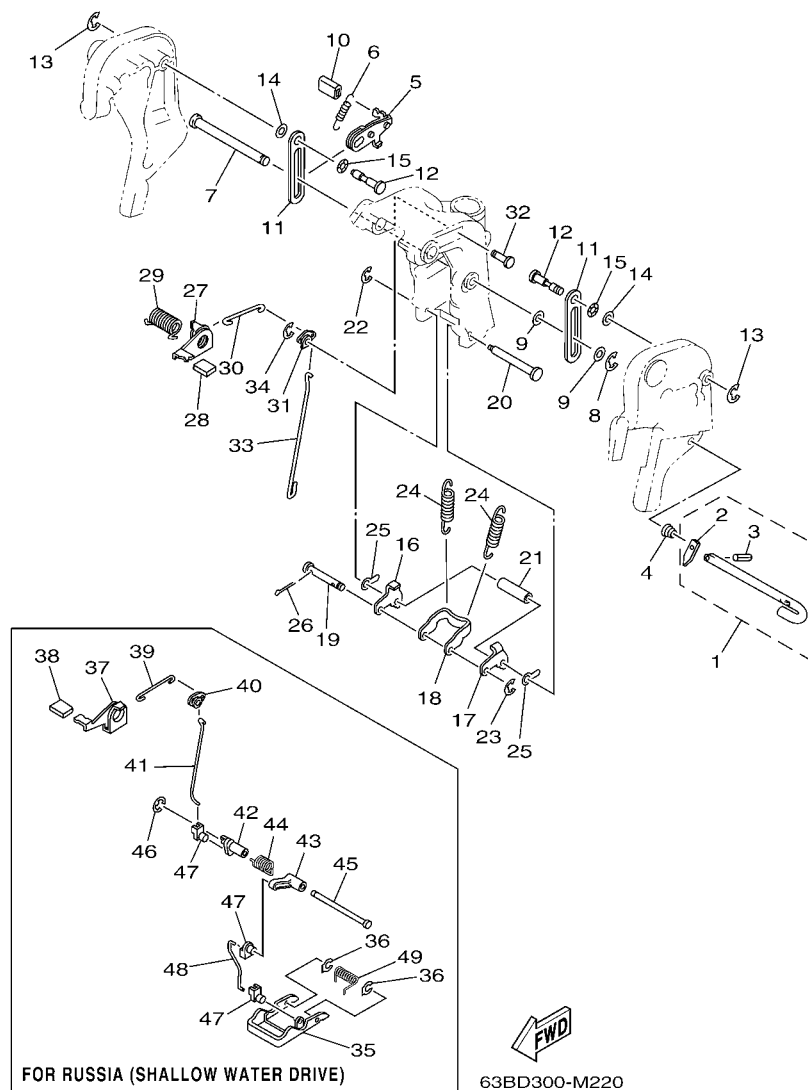


FIG. 22 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE		1	1	
29	90508-18M24	SPRING, TORSION RESSORT, TORSION		1	1	EXCEPT FOR RUS EXCEPT FOR RUS
	90508-18M23	SPRING, TORSION RESSORT, TORSION		1		FOR RUS FOR RUS
30	6H4-43616-00	ROD, TILT LOCK TIGE		1	1	
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON		1	1	
32	90249-06M23	PIN GOUPILLE		1	1	EXCEPT FOR RUS EXCEPT FOR RUS
	90249-06M24	PIN GOUPILLE		1		FOR RUS FOR RUS
33	6J8-43617-00	ROD, TILT LOCK TIGE		1	1	
34	99080-05600	CIRCLIP CIRCLIP		1	1	
35	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1		1		FOR RUS FOR RUS
36	6J8-43673-00	WASHER 1 RONDELLE		2		FOR RUS FOR RUS
37	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON		1		FOR RUS FOR RUS
38	6J8-43633-00	COVER, TILT LEVER COUVERCLE		1		FOR RUS FOR RUS
39	6H4-43616-00	ROD, TILT LOCK TIGE		1		FOR RUS FOR RUS
40	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON		1		FOR RUS FOR RUS
41	6J8-43617-10	ROD, TILT LOCK TIGE		1		FOR RUS FOR RUS
42	6J8-43186-00	LEVER LEVIER		1		FOR RUS FOR RUS
43	6J8-43187-00	LEVER 2 LEVIER		1		FOR RUS FOR RUS
44	90508-25M21	SPRING, TORSION RESSORT, TORSION		1		FOR RUS FOR RUS
45	90249-07M25	PIN GOUPILLE		1		FOR RUS FOR RUS
46	99080-05600	CIRCLIP CIRCLIP		1		FOR RUS FOR RUS
47	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER		3		FOR RUS FOR RUS
48	6J8-43616-10	ROD, TILT LOCK TIGE		1		FOR RUS FOR RUS
49	90508-20M22	SPRING, TORSION RESSORT, TORSION		1		FOR RUS FOR RUS

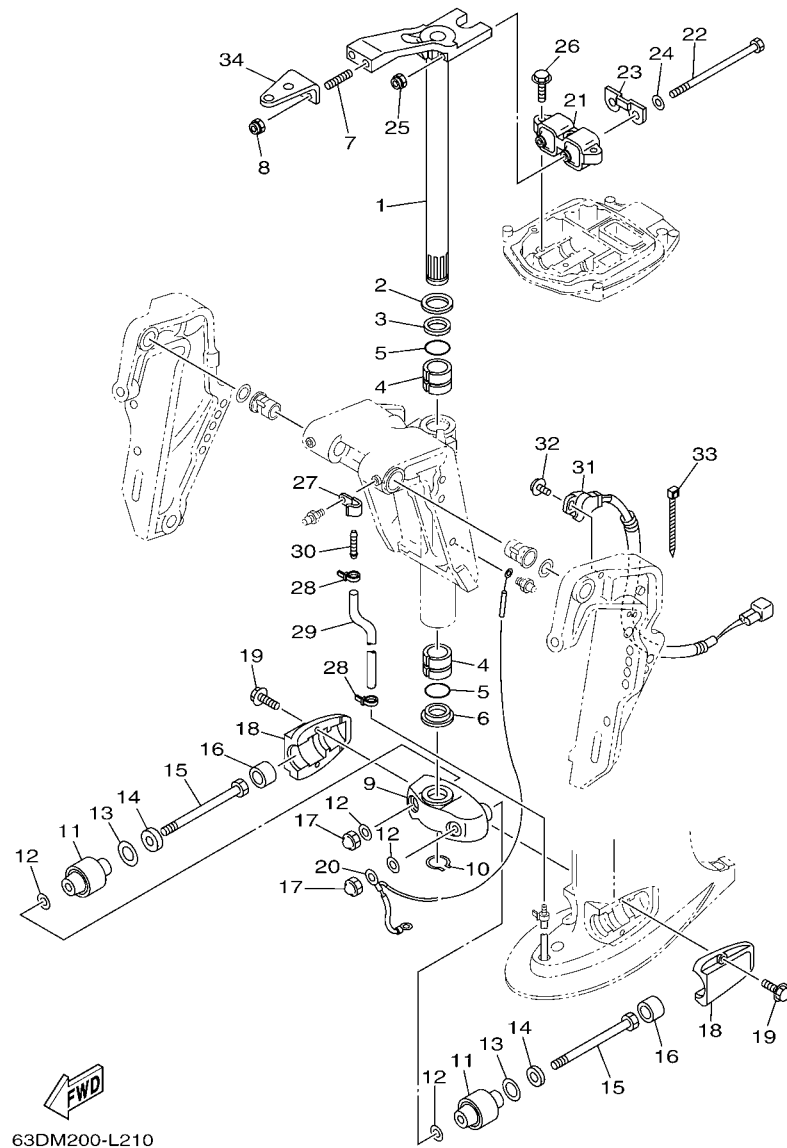


FIG. 23 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-42510-12-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1			L(21.0") L(21.0")
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1			
3	90386-30M78	BUSH DOUILLE	1			
4	90386-30M77	BUSH DOUILLE	2			
5	93210-29M94	O-RING JOINT TORIQUE	2			
6	90386-30M60	BUSH DOUILLE	1			
7	90116-10175	BOLT, STUD GOUJON	2			
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2			
9	63D-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR	1			
10	93410-28M06	CIRCLIP CLIPS	1			
11	63D-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2			L(21.0") L(21.0")
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4			
13	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2			
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2			
15	90109-12M21	BOLT BOULON	2			
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2			
17	95380-12800	NUT, CROWN ECROU, BORGNE	2			
18	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR	2			
19	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4			
20	63D-82127-10	WIRE, LEAD 2 FIL 2	1			L(21.0") L(21.0")
21	63D-44514-01-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL	1			
22	90101-08M15	BOLT BOULON	2			
23	63D-44526-00	PLATE PLAQUE	1			
24	90201-09425	WASHER, PLATE RONDELLE, PLATE	2			
25	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2			
26	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3			
27	90465-06M86	CLAMP BRIDE	1			

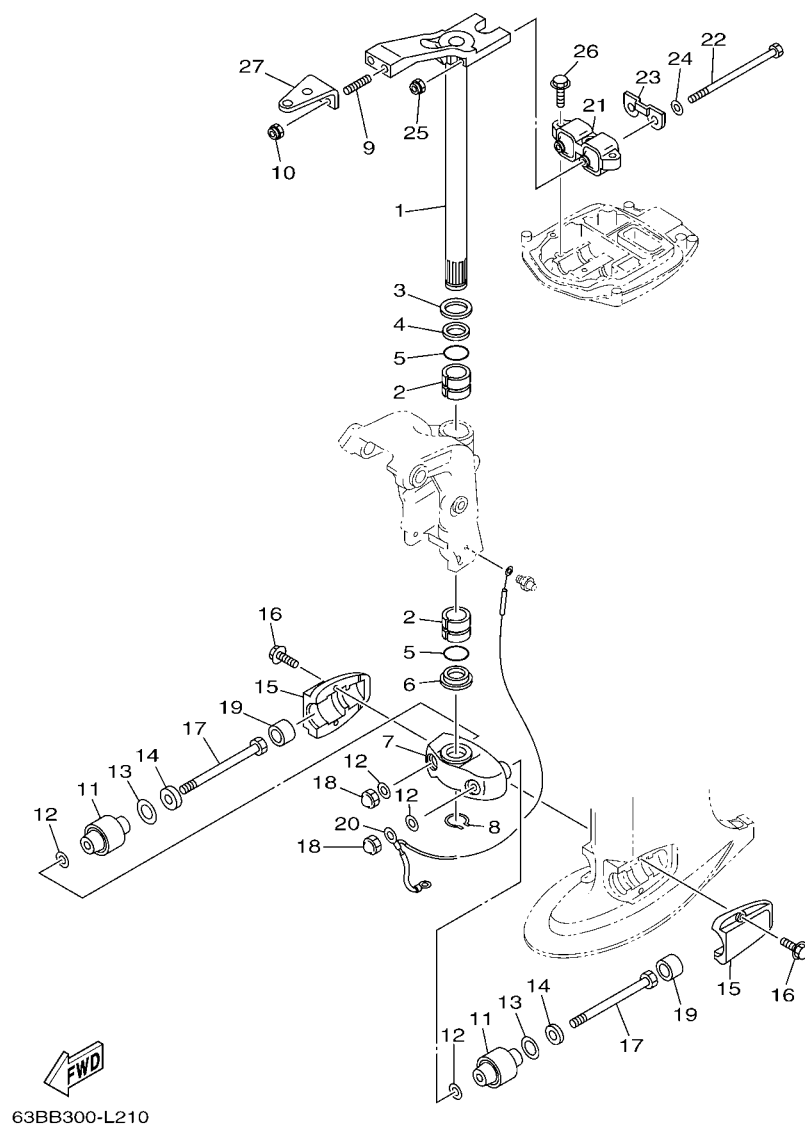


FIG. 24 BRACKET 5

SUPPORT 5

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63B-42510-01-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)		1	1	S(16.0") S(16.0")
	63B-42510-11-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)		1	1	L(21.0") L(21.0")
2	90386-30M77	BUSH DOUILLE		2	2	
3	90201-30M00	WASHER, PLATE RONDELLE, PLATE		1	1	
4	90386-30M78	BUSH DOUILLE		1	1	
5	93210-29M94	O-RING JOINT TORIQUE		2	2	
6	90386-30M60	BUSH DOUILLE		1	1	
7	63D-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR		1	1	
8	93410-28M06	CIRCLIP CLIPS		1	1	
9	90116-10175	BOLT, STUD GOUJON		2	2	
10	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT		2	2	
11	687-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL		2	2	S(16.0") S(16.0")
	63D-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL		2	2	L(21.0") L(21.0")
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE		4	4	
13	90202-25M04	WASHER, PLATE RONDELLE, PLATE		2	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE		2	2	
15	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR		2	2	
16	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE		4	4	
17	90109-12M21	BOLT BOULON		2	2	
18	95380-12800	NUT, CROWN ECROU, BORGNE		2	2	
19	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR		2	2	
20	63D-82127-00	WIRE, LEAD 2 FIL 2		1	1	S(16.0") S(16.0")
	63D-82127-10	WIRE, LEAD 2 FIL 2		1	1	L(21.0") L(21.0")
21	63D-44514-01-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL		1	1	
22	90101-08M15	BOLT BOULON		2	2	
23	63D-44526-00	PLATE PLAQUE		1	1	
24	90201-09425	WASHER, PLATE RONDELLE, PLATE		2	2	

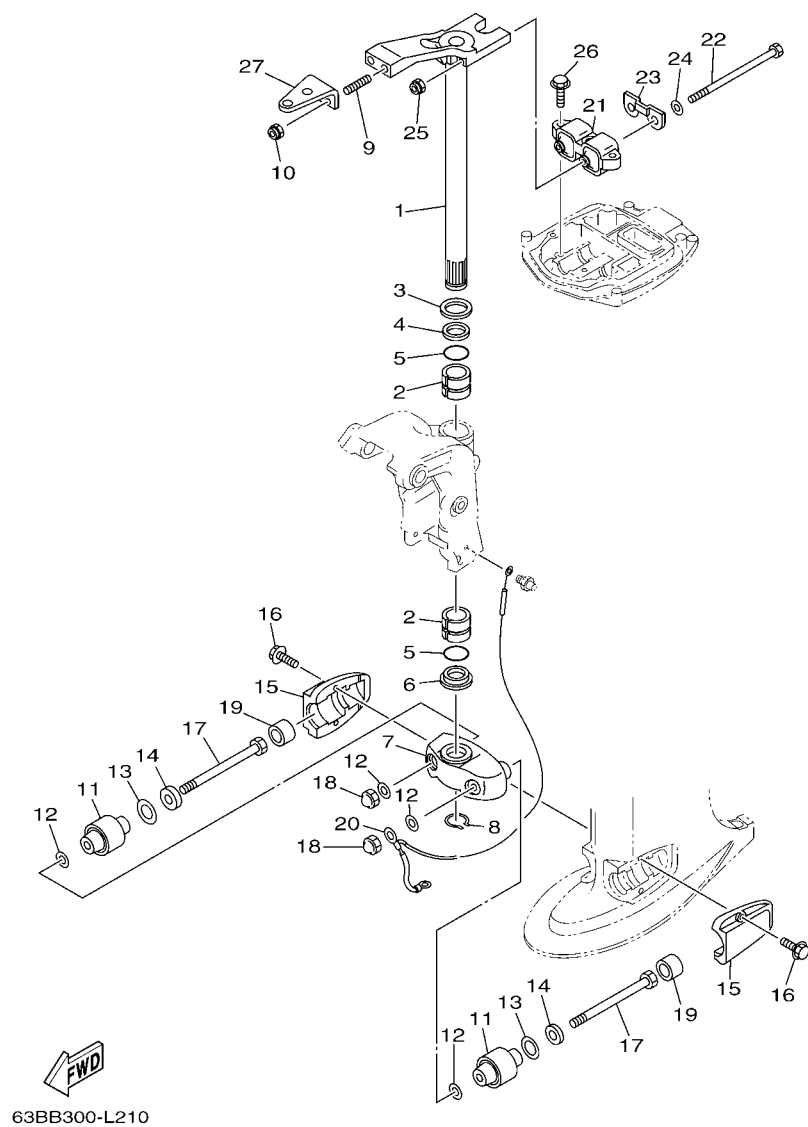


FIG. 24 BRACKET 5

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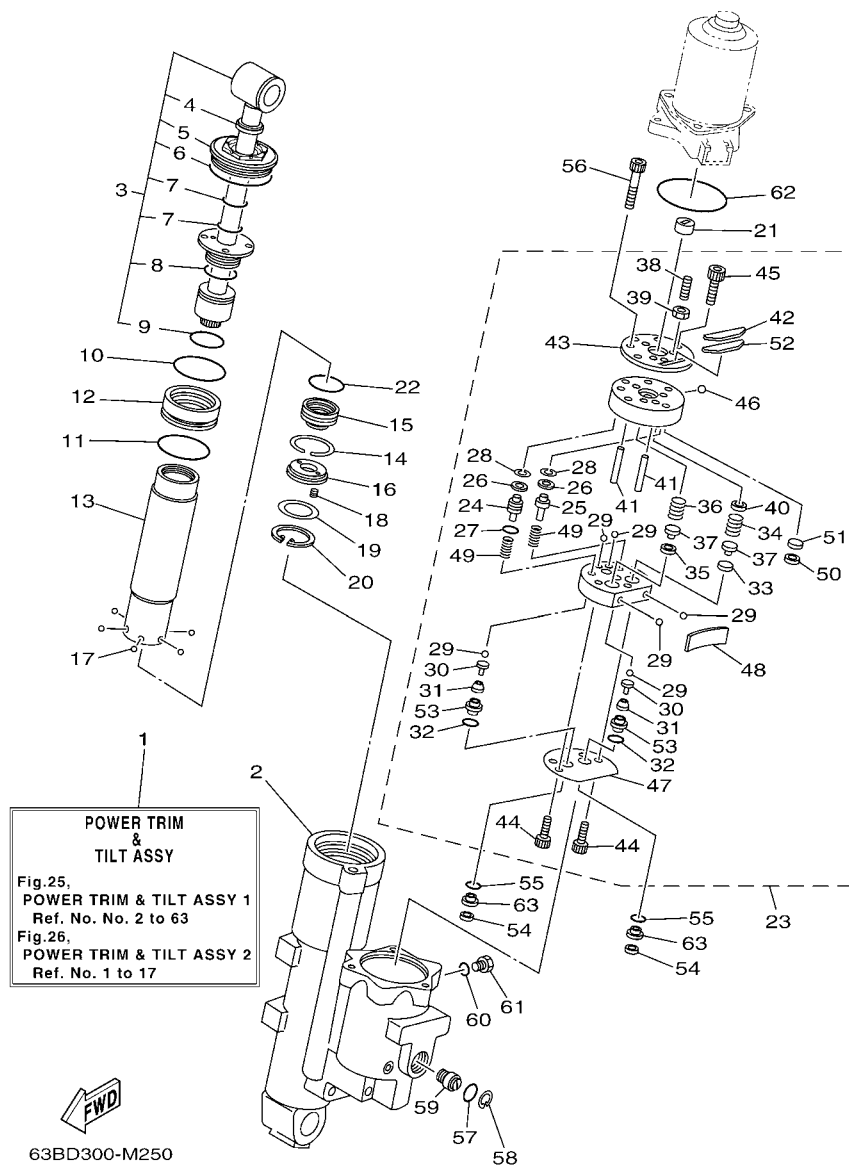


FIG. 25 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	62Y-43800-10-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1			
2	62Y-4380K-02	CYLINDER, TILT SUB ASSY CYLINDRE	1			
3	62X-43810-03	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS	1			
4	62Y-43822-00	.SEAL, TRIM DUST .JOINT	1			
5	62X-43821-01	.SCREW, TRIM CYLINDER END .VIS	1			
6	62X-43861-00	.O-RING .JOINT TORIQUE	1			
7	6CJ-43863-00	.O-RING .JOINT TORIQUE	2			
8	62X-43862-00	.O-RING .JOINT TORIQUE	1			
9	67F-43863-00	.O-RING .JOINT TORIQUE	1			
10	93210-44383	O-RING JOINT TORIQUE	1			
11	93210-48214	O-RING JOINT TORIQUE	1			
12	62X-4388A-00	PISTON, TRIM PISTON	1			
13	62Y-22471-00	CYLINDER, SHOCK ABSORBER CYLINDRE, AMORTISSEUR	1			
14	67F-43875-00	RING, SNAP RESSORT	1			
15	69W-4381B-00	FREE PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1			
16	62X-43899-00	PLATE STOPPER PLAQUETTE	1			
17	93503-16003	BALL BILLES	6			
18	62X-4384H-00	SPRING RESSORT	2			
19	1UF-22434-00	PLATE, VALVE 1 PLATEAU, SOUPE 1	1			
20	62X-43875-00	RING, SNAP RESSORT	1			
21	6H1-43831-10	CONNECTOR, SHAFT RACCORD	1			
22	93210-29375	O-RING JOINT TORIQUE	1			
23	62Y-43830-01	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1			
24	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1			
25	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1			
26	69A-4384F-00	.SEAL, MAIN VALVE .JOINT	2			
27	6H1-43883-00	.O-RING .JOINT TORIQUE	1			

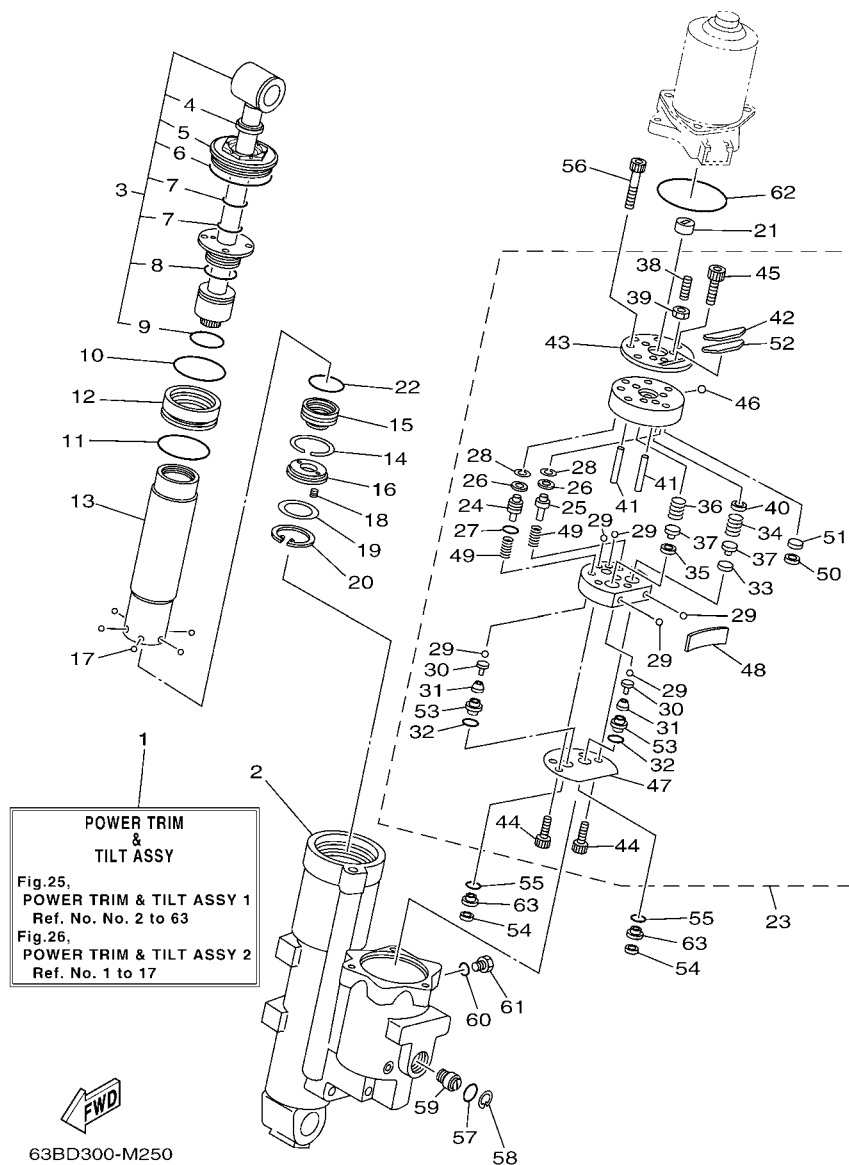


FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
28	99002-03600	.CLIP .CIRCLIP	2			
29	93505-32038	.BALL .BILLE	6			
30	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	2			
31	69J-43853-00	.SPRING, MAIN VALVE .RESSORT	2			
32	69J-4389J-00	.O-RING .JOINT TORIQUE	2			
33	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1			
34	62Y-43855-00	.SPRING, UP RELIEF .RESSORT	1			
35	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	1			
36	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1			
37	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2			
38	92A08-03110	.SCREW SET .VIS	1			
39	95302-03600	.NUT .ECROU	1			
40	62Y-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1			
41	93604-26256	.PIN, DOWEL .CLAVETTE	2			
42	6CJ-43816-00	.FILTER 1 .FILTRE 1	1			
43	62Y-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1			
44	91318-05020	.BOLT .BOULON	2			
45	91318-05008	.BOLT .BOULON	2			
46	93501-08001	.BALL .BILLE	1			
47	69W-4384G-00	.SEAL, RELIEF VALVE .JOINT	1			
48	62Y-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1			
49	69J-43894-00	.SPRING, SHUTTLE RETURN .RESSORT	2			
50	62Y-4387J-00	.WASHER, SPECIAL 2 .RONDELLE	1			
51	62Y-22434-00	.PLATE, VALVE 1 .PLATEAU, SOUPAPE 1	1			
52	62Y-43871-00	.RING, BACK UP .SEGMENT	1			
53	6CJ-43893-00	.WASHER .RONDELLE	2			
54	69J-4381C-00	FILTER 3 FILTRE 3	2			


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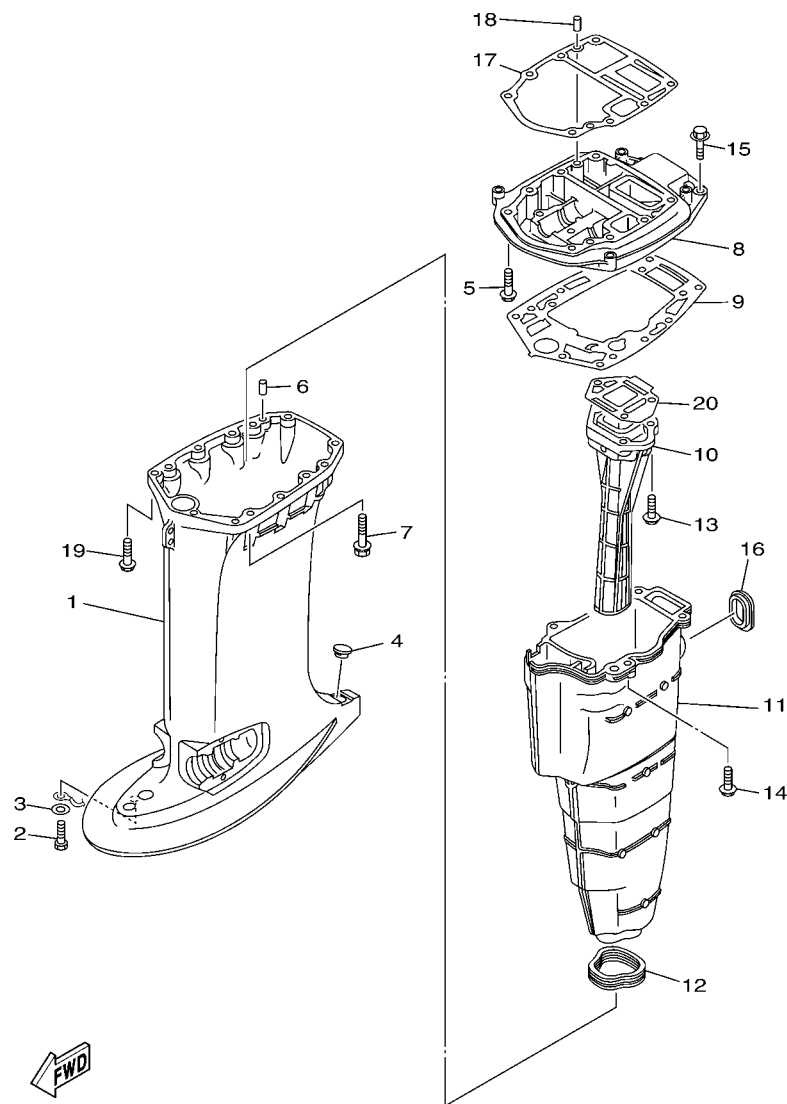


FIG. 27 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-45111-01-4D	CASING, UPPER FOURREAU		1	1	S(16.0") S(16.0")
	63D-45111-11-4D	CASING, UPPER FOURREAU	1	1	1	L(21.0") L(21.0")
2	97095-06012	BOLT BOULON	1	1	1	
3	92995-06600	WASHER RONDELLE	1	1	1	
4	63D-45155-00	CAP CAPUCHON	1	1	1	
5	97575-08545	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	
6	93606-12019	PIN, DOWEL GOUPILLE	2	2	2	
7	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	
8	63D-41137-01-CA	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	
9	63D-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
10	6H5-41131-00-CA	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1		1	50H 50H
	6H4-41131-01-CA	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT		1	1	40V 40V
11	63D-14711-00-CA	MUFFLER 1 POT D'ECHAPPEMENT 1		1	1	S(16.0") S(16.0")
	63D-14711-11-CA	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	1	L(21.0") L(21.0")
12	63D-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	
13	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3	3	
14	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4	4	
15	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	
16	6H3-45127-00	SEAL JOINT	1	1	1	
17	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
18	93606-12019	PIN, DOWEL GOUPILLE	2	2	2	
19	97575-08545	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	
20	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	

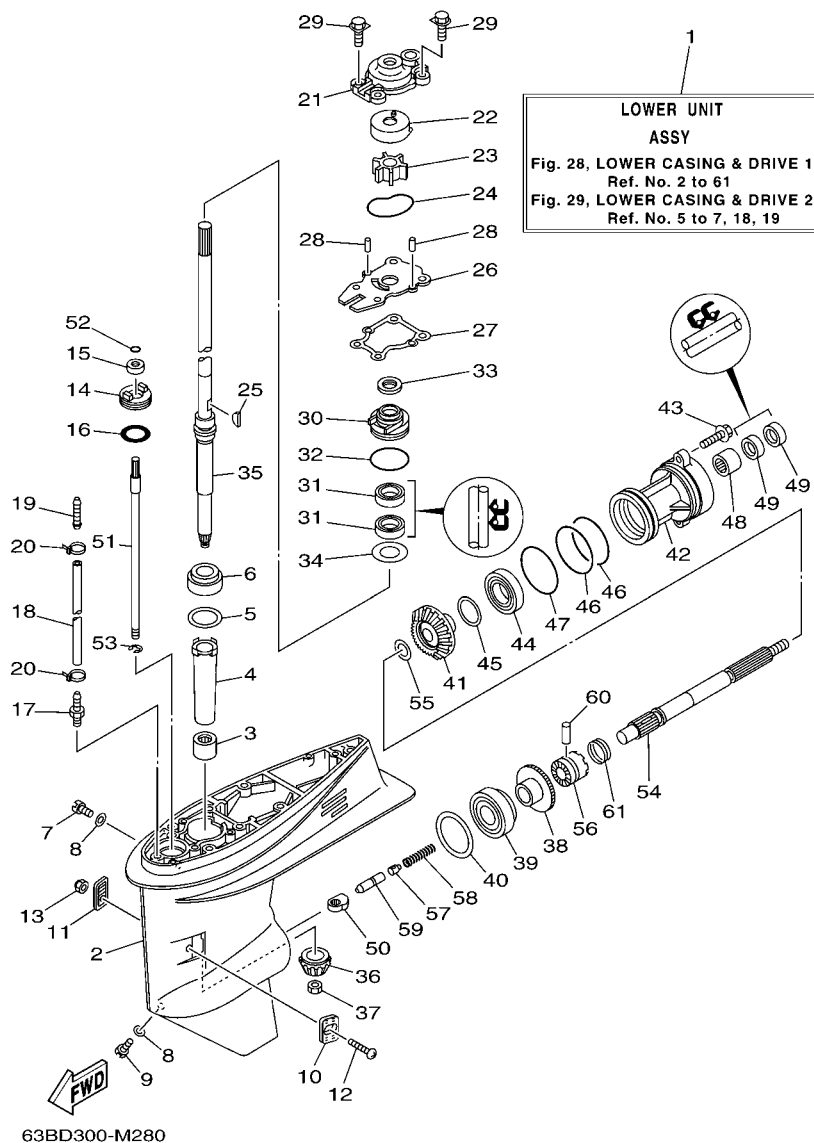


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-45300-03-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)		1	1	S(16.0") S(16.0")
	63D-45300-13-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.)	1	1	1	L(21.0") L(21.0")
2	63D-45301-03-4D	CASING, LOWER BEQUILLE	1	1	1	
3	93315-32224	BEARING ROULEMENT	1	1	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1	
5	663-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR UR
	663-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	UR UR
	663-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	UR UR
	663-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	UR UR
	663-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR UR
	663-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	UR UR
	663-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	UR UR
6	93332-00001	BEARING ROULEMENT	1	1	1	
7	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	
8	90430-08020	GASKET JOINT	2	2	2	
9	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	1	
10	63D-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1	1	
11	63D-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1	1	
12	90152-05010	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1	
13	95380-05600	NUT ECROU	1	1	1	
14	63D-45321-00	PLATE PLAQUETTE	1	1	1	
15	93106-09014	OIL SEAL JOINT SPY	1	1	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	1	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1	
18	90445-07ME9	HOSE (L120) DURITE (L120)		1	1	S(16.0") S(16.0")
	90445-07M31	HOSE (L200) DURITE (L200)	1	1	1	L(21.0") L(21.0")
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1			

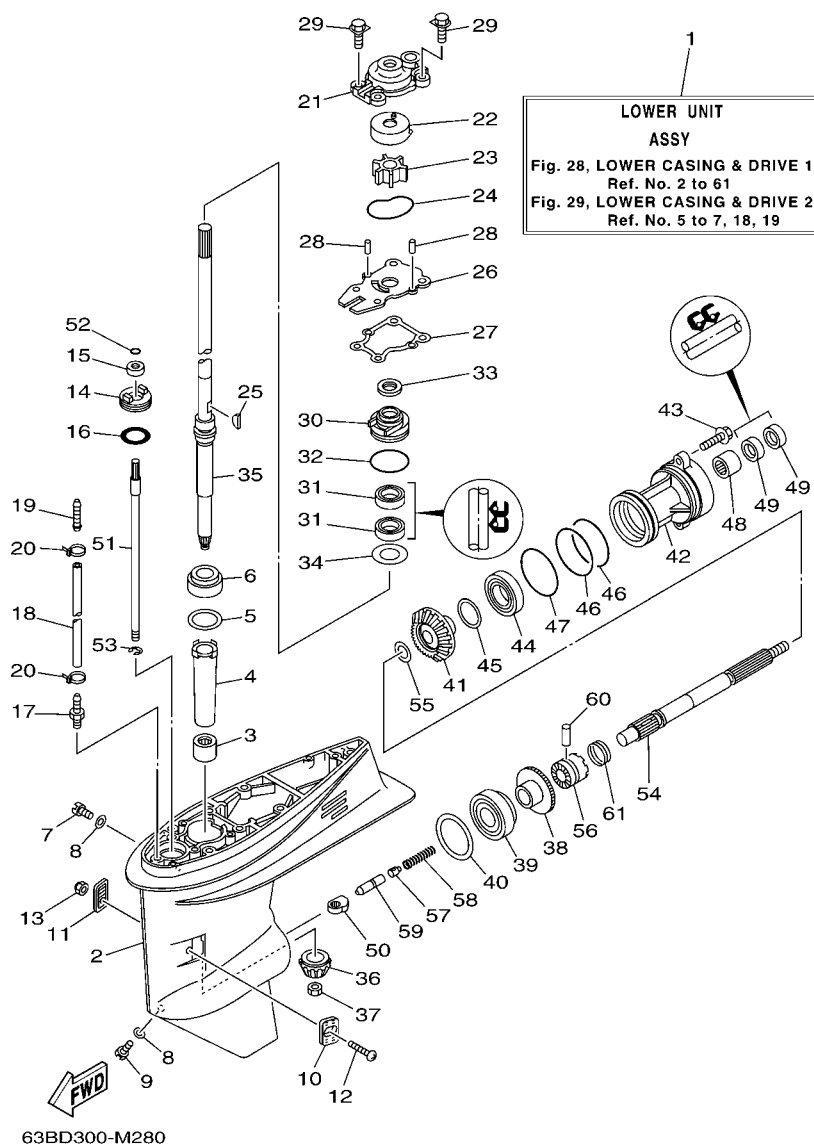


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE		1	1	
20	90465-11M10	CLAMP BRIDE	2	2	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	1	
23	6H3-44352-00	IMPELLER TURBINE	1	1	1	
24	93210-59MG7	O-RING JOINT TORIQUE	1	1	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	
28	93604-08062	PIN, DOWEL CLAVETTE	2	2	2	
29	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
30	6BG-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	
31	93101-25M57	OIL SEAL JOINT SPY	2	2	2	
32	93210-48001	O-RING JOINT TORIQUE	1	1	1	
33	63D-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1	1	
34	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1	1	1	
35	63D-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1	1	S(16.0") S(16.0")
	63D-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1	L(21.0") L(21.0")
36	6H4-45551-01	PINION (13T) PIGNON D'ATTAQUE (13D)	1	1	1	
37	90170-12138	NUT ECROU	1	1	1	
38	6H4-45560-01	GEAR 1 (24T) PIGNON 1 (24T)	1	1	1	
39	93332-00003	BEARING ROULEMENT	1	1	1	
40	663-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR UR
	663-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	UR UR
	663-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	UR UR
	663-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	UR UR
	663-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR UR

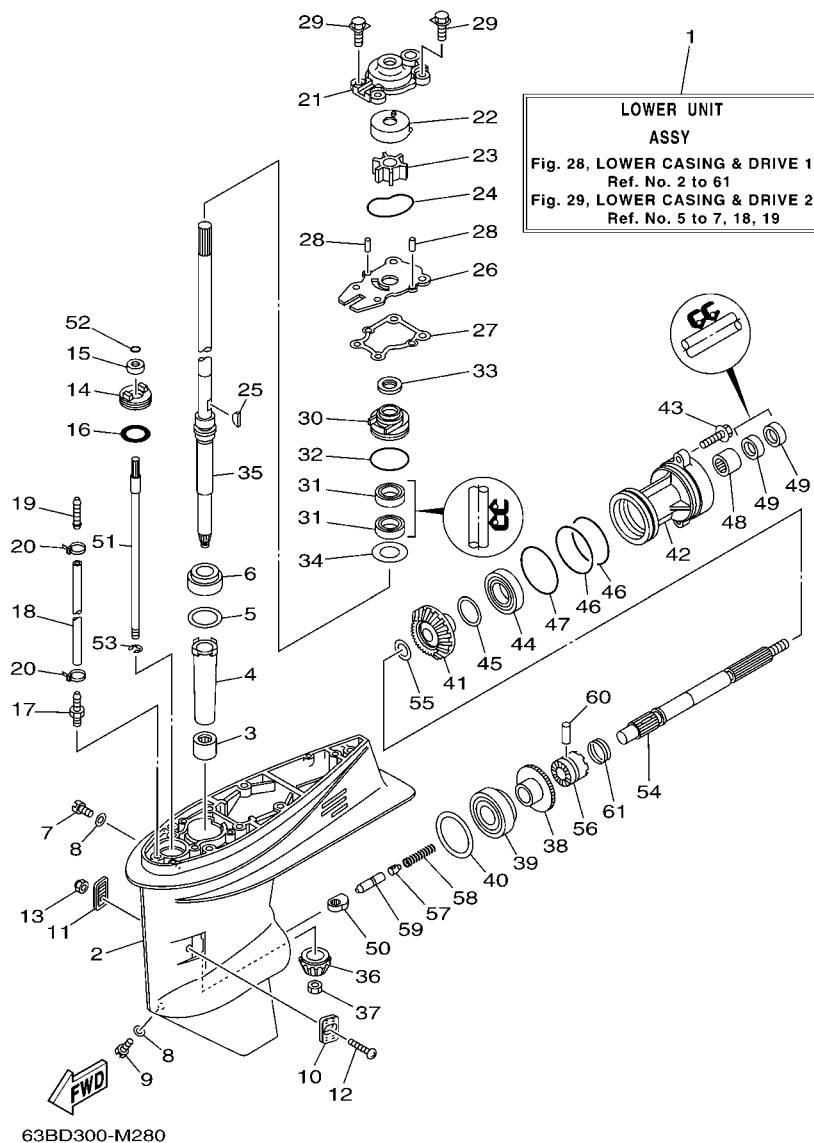


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
40	663-45567-50	SHIM (T:0.40MM)	1	1	1	UR
		CALE (T:0.40MM)				UR
	663-45567-60	SHIM (T:0.50MM)	1	1	1	UR
		CALE (T:0.50MM)				UR
41	6H4-45571-01	GEAR 2 (24T)	1	1	1	
		PIGNON 2 (24T)				
42	63D-45361-02-4D	CAP, LOWER CASING	1	1	1	
		COUVERCLE, BOITIER D'HELICE				
43	90105-08M61	BOLT, FLANGE	2	2	2	
		BOULON				
44	93306-001U1	BEARING	1	1	1	
		ROULEMENT				
45	63D-45577-00	SHIM (T:0.10MM)	1	1	1	UR
		CALE (T:0.10MM)				UR
	63D-45577-10	SHIM (T:0.12MM)	1	1	1	UR
		CALE (T:0.12MM)				UR
	63D-45577-20	SHIM (T:0.15MM)	1	1	1	UR
		CALE (T:0.15MM)				UR
	63D-45577-30	SHIM (T:0.18MM)	1	1	1	UR
		CALE (T:0.18MM)				UR
63D-45577-40		SHIM (T:0.30MM)	1	1	1	UR
		CALE (T:0.30MM)				UR
	63D-45577-50	SHIM (T:0.40MM)	1	1	1	UR
		CALE (T:0.40MM)				UR
	63D-45577-60	SHIM (T:0.50MM)	1	1	1	UR
		CALE (T:0.50MM)				UR
46	93210-74MG5	O-RING	2	2	2	
		JOINT TORIQUE				
47	93210-69MG6	O-RING	1	1	1	
		JOINT TORIQUE				
48	93317-22204	BEARING	1	1	1	
		ROULEMENT				
49	93101-22M00	OIL SEAL	2	2	2	
		JOINT SPY				
50	663-44151-00	CAM, SHIFT	1	1	1	
		CAME, INVERSION				
51	63D-44144-00	ROD, SHIFT	1	1	1	
		TIGE D'EMBRAYAGE				
52	93210-07003	O-RING	1	1	1	
		JOINT TORIQUE				
53	99001-08600	CIRCLIP	1	1	1	
		CIRCLIP				
54	63D-45611-00	SHAFT, PROPELLER	1	1	1	
		ARBRE, HELICE				
55	90201-22429	WASHER, PLATE	1	1	1	
		RONDELLE, PLATE				
56	63D-45631-01	CLUTCH, DOG	1	1	1	
		CRABOT				
57	663-45634-00	SLIDE, SHIFT	1	1	1	
		CONTRE-POUSOIR				
58	90501-16M01	SPRING, COMPRESSION	1	1	1	
		RESSORT, COMPRESSION				
59	63D-45635-00	PLUNGER, SHIFT	1	1	1	
		POUSOIR D'EMBRAYAGE				

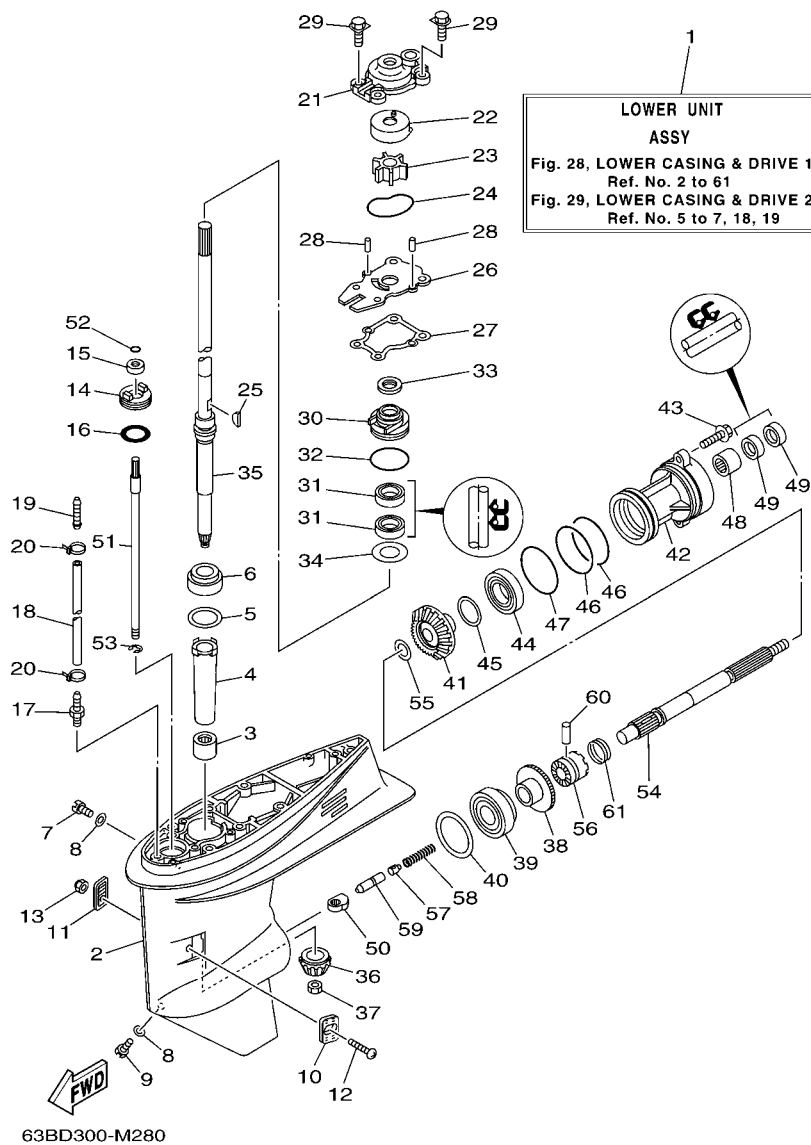
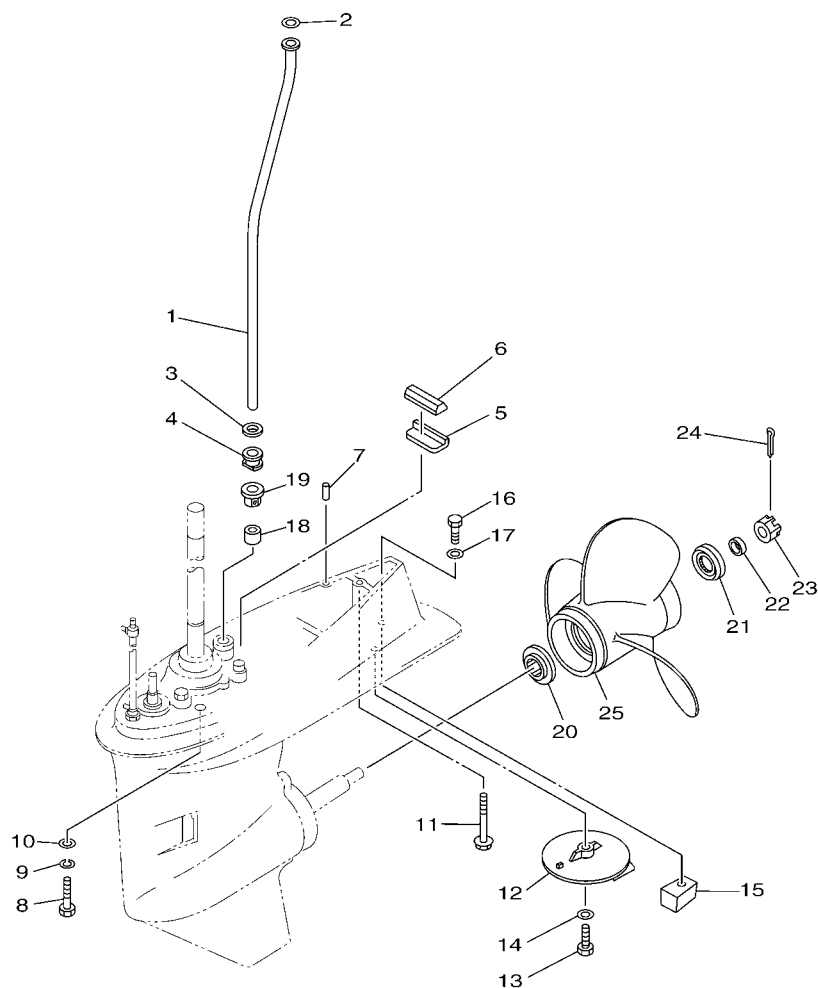


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

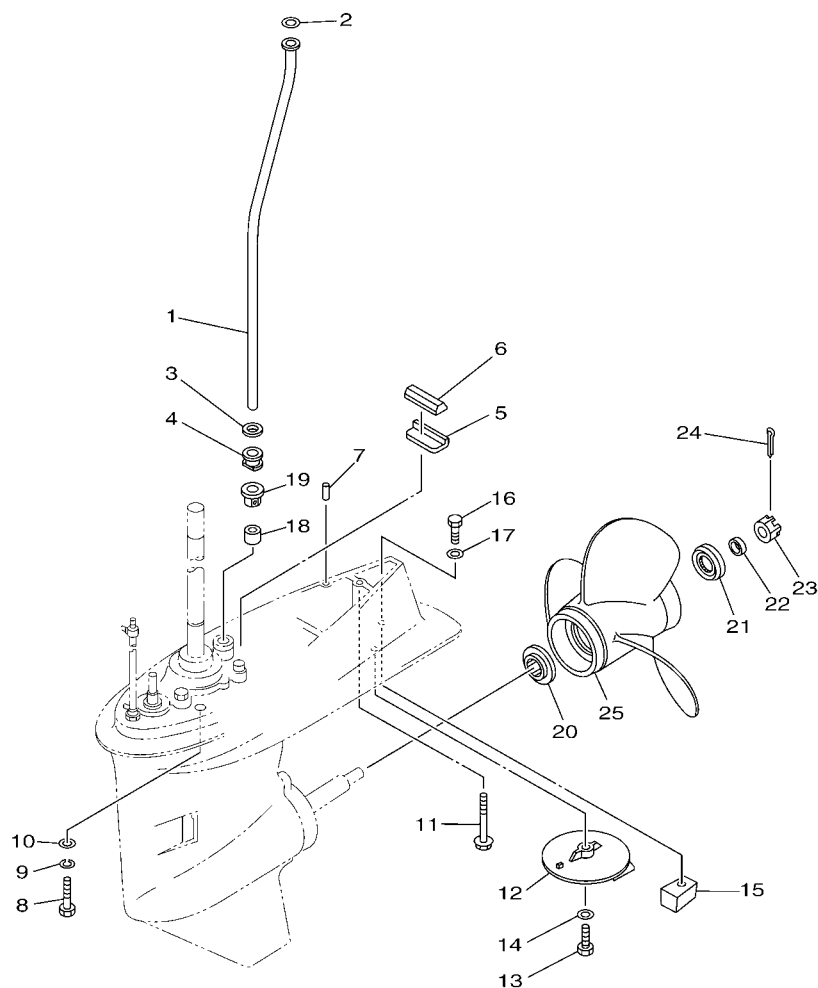
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FIG. 29 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-44361-00	TUBE, WATER 1 TUBE D'EAU 1	1	1	1	S(16.0") S(16.0")
	63D-44361-10	TUBE, WATER 1 TUBE D'EAU 1	1	1	1	L(21.0") L(21.0")
2	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	1	1	
3	90430-12072	GASKET JOINT	1	1	1	
4	63D-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1	1	1	
5	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1	
6	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	
7	93606-12019	PIN, DOWEL GOUPILLE	2	2	2	
8	97075-10040	BOLT BOULON	4	4	4	
9	92995-10100	WASHER RONDELLE	4	4	4	
10	92995-10600	WASHER RONDELLE	4	4	4	
11	97575-08560	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	
12	664-45371-01	TAB-TRIM ANODE DERIVE	1	1	1	
13	97095-08025	BOLT BOULON	1	1	1	
14	92995-08600	WASHER RONDELLE	1	1	1	
15	67C-45251-00	ANODE ANODE	1	1	1	
16	97095-08035	BOLT BOULON	1	1	1	
17	92995-08600	WASHER RONDELLE	1	1	1	
18	663-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1	1	1	
19	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1	1	
20	663-45987-02	SPACER 1 ENTRETOISE 1	1	1	1	
21	66T-45997-00	SPACER 2 ENTRETOISE 2	1	1	1	
22	90389-22M01	BUSH DOUILLE	1	1	1	
23	90171-16011	NUT, CASTLE ECROU, CRENELE	1	1	1	
24	91490-30025	PIN. COTTER GOUPILLE	1	1	1	
25	663-45941-01	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1	1	1	UR UR
	663-45949-01	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1	1	1	UR UR



63BD700-M240

FIG. 29 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
25	663-45952-02	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	1	1	UR UR
	663-45954-01	PROPELLER (3X11-3/4"X10"-G) HELICE (3X11-3/4"X10"-G)	1	1	1	UR UR
	663-45956-01	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1	1	1	UR UR
	663-45958-01	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1	1	UR UR
	69W-45943-00	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1	1	1	UR UR
	69W-45945-00	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	1	1	UR UR
	69W-45947-00	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1	1	1	UR UR
	69W-45952-00	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	1	1	UR UR
	69W-45958-00	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1	1	UR UR
	6H5-45943-00	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	1	1	UR WITH LIP CUP UR WITH LIP CUP
	6H5-45945-00	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1	1	1	UR WITH LIP CUP UR WITH LIP CUP
	6H5-45952-00	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1	1	1	UR WITH LIP CUP UR WITH LIP CUP
	6H5-45958-00	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1	1	UR WITH LIP CUP UR WITH LIP CUP
	663-45930-00	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1	1	UR UR
	663-45974-02	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1	1	1	UR UR
	663-45976-00	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1	1	1	UR UR
	663-45978-00	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1	1	1	UR UR
	663-45970-60	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	1	1	UR UR
	663-45972-60	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	1	1	UR UR
	663-45974-60	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1	1	1	UR UR
	697-45970-00	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1	1	UR UR

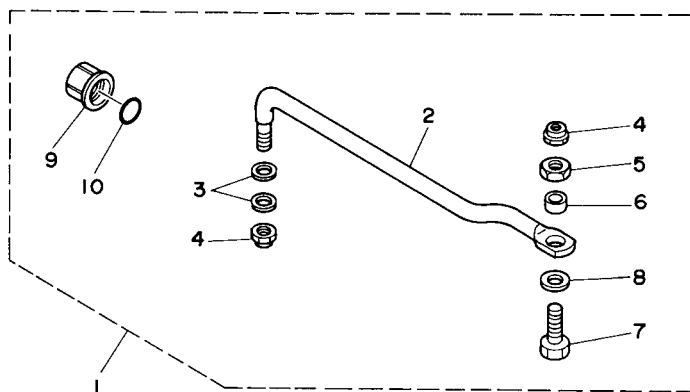
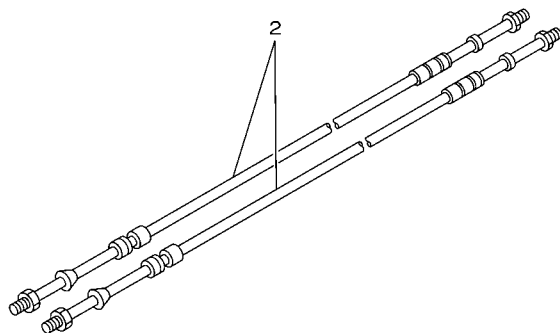
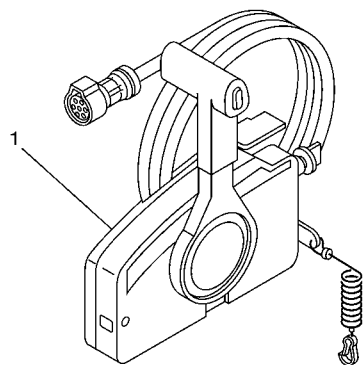


FIG. 32 STEERING GUIDE

FIXATION DE DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION	E/O	EO	MHO			REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	1				AP AP
2	63D-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION	1	1				
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	2				
4	90185-09M01	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	2	2				
5	90170-09M03	.NUT .ECROU	1	1				
6	90387-10M42	.COLLAR .COLLERETTE	1	1				
7	90101-09M01	.BOLT .BOULON	1	1				
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	1				
9	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	1				
10	93210-16275	.O-RING .JOINT TORIQUE	1	1				



67M0100-8280

FIG. 33 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO		REMARKS REMARQUES
1	703-48205-A7	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW. AP WITH PT/T SW.
	703-48201-A5	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE		1			AP WITHOUT PT/T SW. AP WITHOUT PT/T SW.
2	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2	2			UR UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE:13F	2	2			UR UR
	701-48320-30	CABLE, REMOTE CONTROL L=14F CABLE, COMMANDE A DISTANCE:14F	2	2			UR UR
- - -	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2			UR UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2			UR UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2			UR UR
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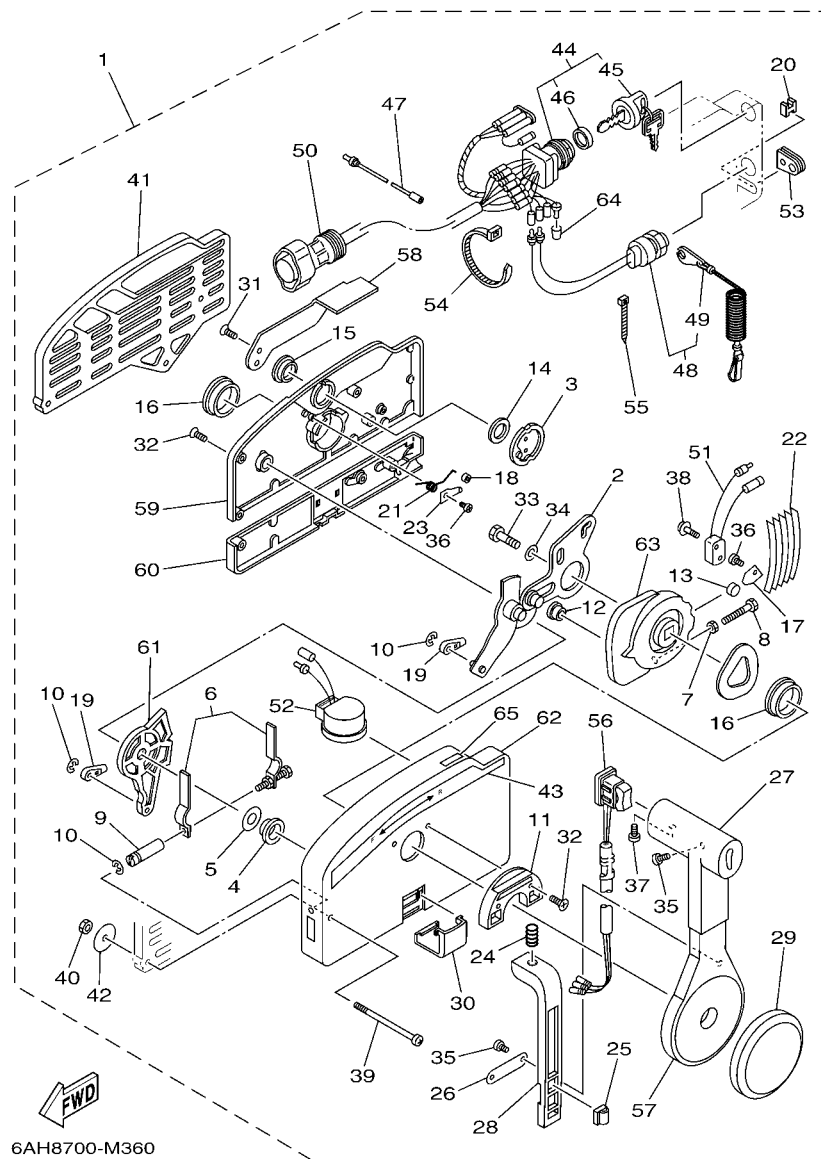


FIG. 34 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	703-48205-A7	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1			AP WITH PT/T SW. AP WITH PT/T SW.
	703-48201-A5	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE		1		AP WITHOUT PT/T SW. AP WITHOUT PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1		
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1		
4	703-48235-00	.BUSHING .COUSSINET	1	1		
5	703-48268-00	.SPACER .ENTRETOISE	1	1		
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION	1	1		
7	95380-05600	.NUT .ECROU	1	1		
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1	1		
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1		
10	93430-06024	.CIRCLIP .CLIPS	3	3		
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1		
12	703-48252-00	.ROLLER, CAM .POULIE	1	1		
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1		
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1		
15	703-48243-00	.BUSHING .COUSSINET	1	1		
16	703-48236-00	.BUSHING 1 .POULIE	2	2		
17	703-48189-00	.RETAINER .FLASQUE	1	1		
18	703-48234-00	.ROLLER, DETENT .POULIE	1	1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2		
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1		
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1		
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5		
23	703-48246-00	.SPACER .ENTRETOISE	1	1		
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1		
25	703-82594-00	.CLAMP .BRIDE	1			WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1		

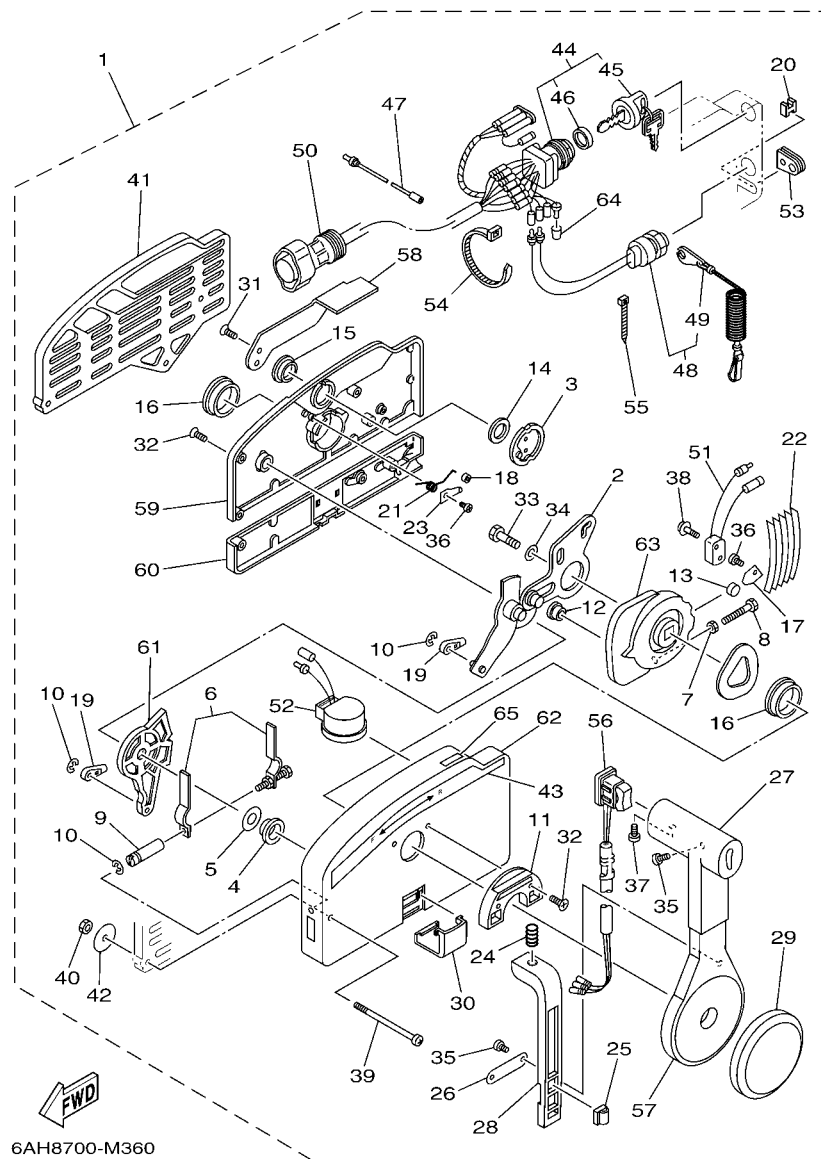


FIG. 34 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1		SINGLE SINGLE
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1	1		
29	703-48225-00	.COVER .COUVERCLE	1	1		
30	703-48219-00	.COVER, LEAD .COUVERCLE	1	1		
31	703-48281-00	.SCREW .VIS	2	2		
32	703-48282-00	.SCREW .VIS	7	7		
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1	1		
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1	1		
35	98580-04010	.SCREW, PAN HEAD .VIS	3	3		
36	98580-04006	.SCREW, PAN HEAD .VIS	2	2		
37	98580-05010	.SCREW, PAN HEAD .VIS	1	1		
38	703-48129-00	.SCREW 3 .VIS 3	2	2		
39	703-48291-10	.SCREW (M6) .VIS (M6)	3	3		
40	95380-06600	.NUT, HEXAGON .ECROU	3	3		
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1	1		SINGLE SINGLE
42	701-48287-00	.WASHER .RONDELLE	3	3		
43	703-48215-00	.GRAPHIC .ADHESIF	1	1		
44	703-82510-13	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	1		PRIME START PRIME START
45	676-82577-01	.CAP, KEY .CABOCHON	1	1		
46	703-82532-00	.CAP .COUVERCLE	1	1		
47	703-82531-00	.WIRE, LEAD (L70) .FIL (L70)	1	1		
48	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	1		
49	682-82556-00	.LANYARD, STOP SWITCH .CORDON DU COUPE CIRCUIT	1	1		
50	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, FAISCEAU DE FILS (4	1	1		(10P) (10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1	1		
52	703-83383-B0	.BUZZER .RONFLEUR	1	1		
53	703-48284-00	.GROMMET .PASSE-FIL	1	1		

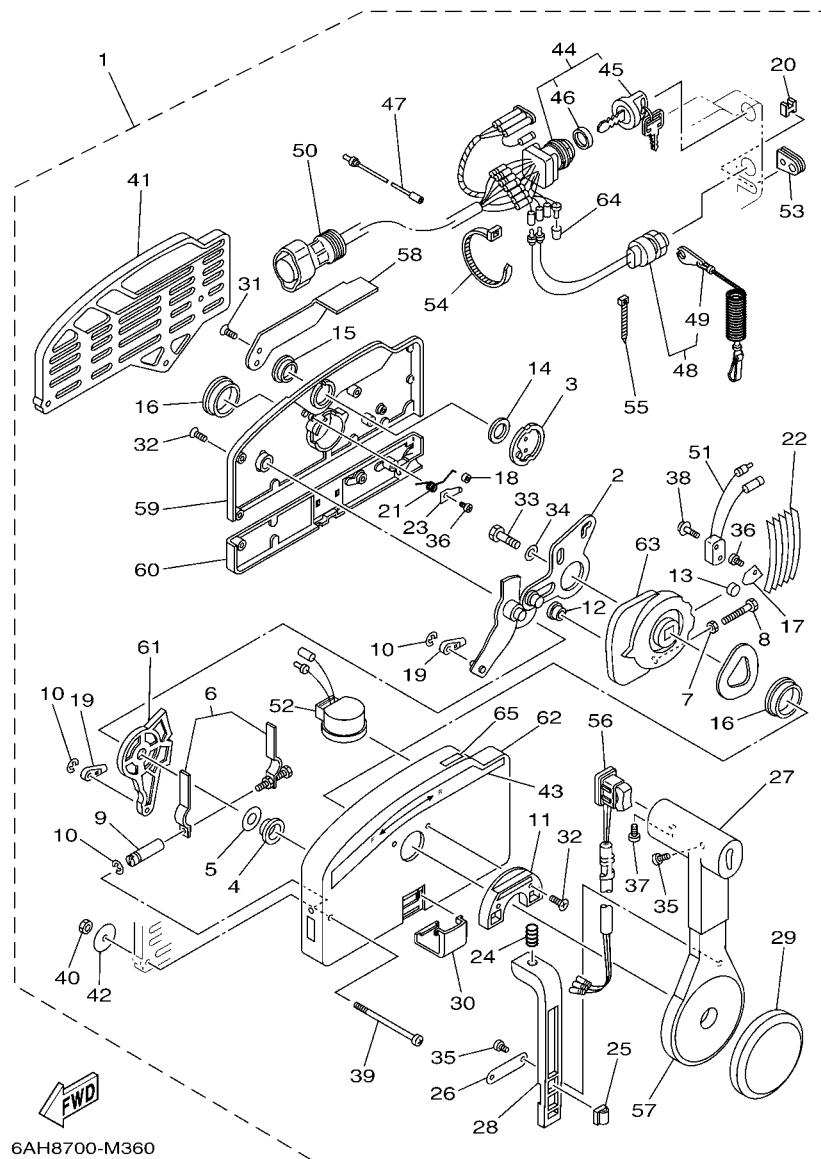
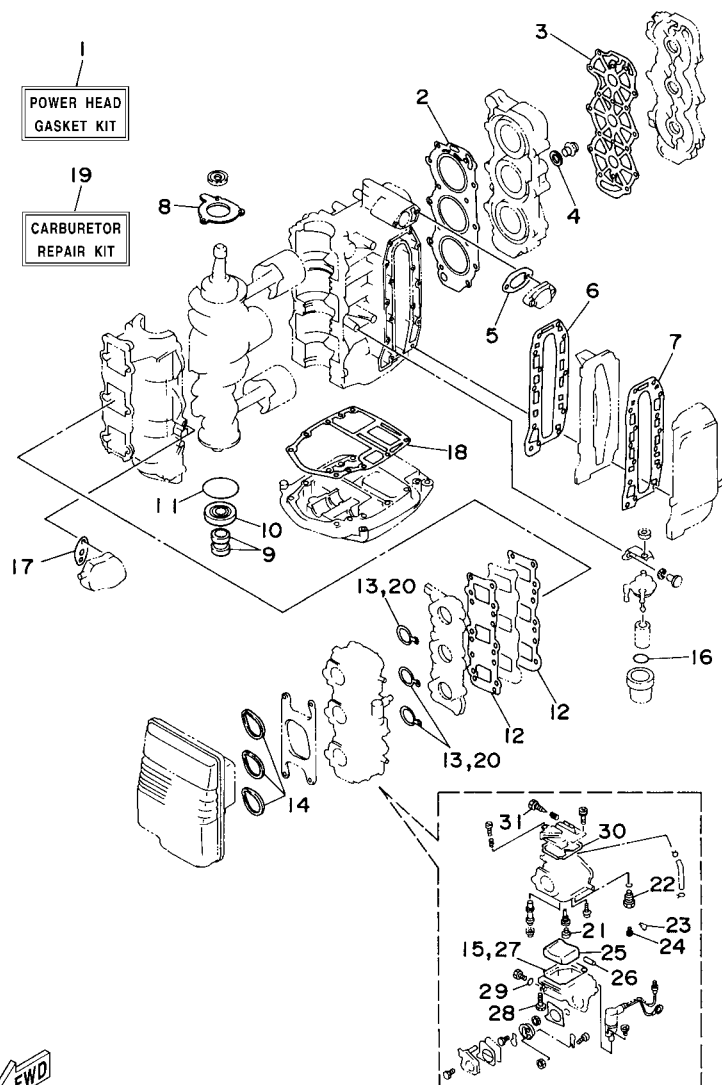


FIG. 34 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
54	703-82591-00	.BAND .COLLIER	1	1		
55	703-82592-00	.BAND .COLLIER	1	1		
56	703-82563-02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR	1			WITH PT/T SW. WITH PT/T SW.
	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE		1		WITHOUT PT/T SW. WITHOUT PT/T SW.
57	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1		
58	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1	1		
59	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1	1		
60	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1		
61	703-48271-00	.ARM, SHIFT .BRAS	1	1		
62	703-48211-02	.HOUSING,1 .CORPS	1	1		
63	703-48232-00	.GEAR .PIGNON	1	1		
64	703-82542-00	.CAP .COUVERCLE	1			FOR 703-48205-A7 FOR 703-48205-A7
	703-82542-00	.CAP .COUVERCLE		3		FOR 703-48201-A5 FOR 703-48201-A5
65	703-48218-00	.GRAPHIC .ADHESIF	1	1		



63D0010-5270

FIG. 37 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	
2	63D-11181-A2	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	
3	63D-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	1	
4	90430-14115	.GASKET .JOINT	1	1	1	
5	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	1	1	
9	93104-16M01	.OIL SEAL .JOINT SPY	2	2	2	
10	93102-25M28	.OIL SEAL .JOINT SPY	1	1	1	
11	93210-58M21	.O-RING .JOINT TORIQUE	1	1	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	2	2	
13	6H4-14198-01	.GASKET .JOINT	3	3	3	
14	6H3-14457-01	.SEAL .JOINT	3	3	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	1	1	
18	6H4-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	
20	6H4-14198-01	.GASKET .JOINT	3	3	3	
21	676-14966-00	.CAP .CAPUCHON	3	3	3	
22	6H4-14590-01	.NEEDLE VALVE ASSY .POINTEAU	3	3	3	
23	663-14159-00	.CLIP .JONC	3	3	3	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	3	
25	6H4-14985-01	.FLOAT .FLOTTEUR	3	3	3	
26	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	

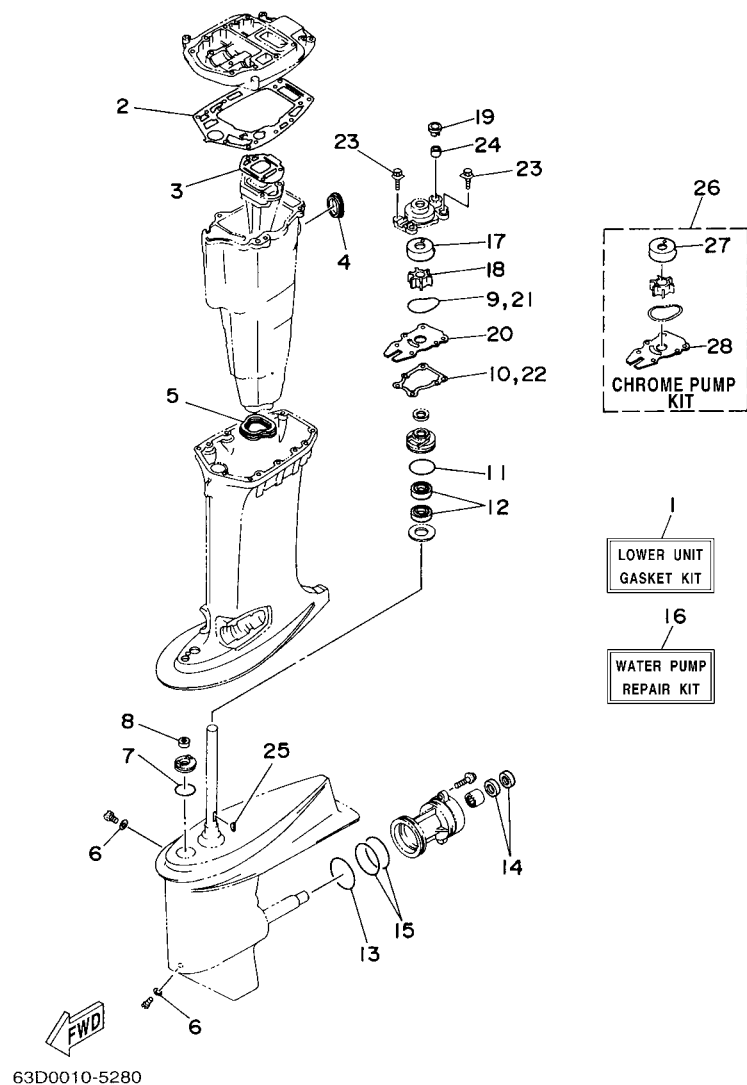


FIG. 38 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	ETO	EO	MHO	REMARKS REMARQUES
1	63D-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	
2	63D-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	
4	6H3-45127-00	.SEAL .JOINT	1	1	1	
5	63D-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	1	
6	90430-08020	.GASKET .JOINT	2	2	2	
7	93210-33MG4	.O-RING .JOINT TORIQUE	1	1	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	1	1	
9	93210-59MG7	.O-RING .JOINT TORIQUE	1	1	1	
10	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	
11	93210-48001	.O-RING .JOINT TORIQUE	1	1	1	
12	93101-25M57	.OIL SEAL .JOINT SPY	2	2	2	
13	93210-69MG6	.O-RING .JOINT TORIQUE	1	1	1	
14	93101-22M00	.OIL SEAL .JOINT SPY	2	2	2	
15	93210-74MG5	.O-RING .JOINT TORIQUE	2	2	2	
16	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	
17	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
18	6H3-44352-00	.IMPELLER .TURBINE	1	1	1	
19	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	1	1	
20	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	
21	93210-59MG7	.O-RING .JOINT TORIQUE	1	1	1	
22	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	
23	90119-08M15	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	
24	663-44366-00	.DAMPER, WATER SEAL 2 .JOINT, TUBE D'EAU 2	1	1	1	
25	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	
26	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	1	1	
27	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	1	1	

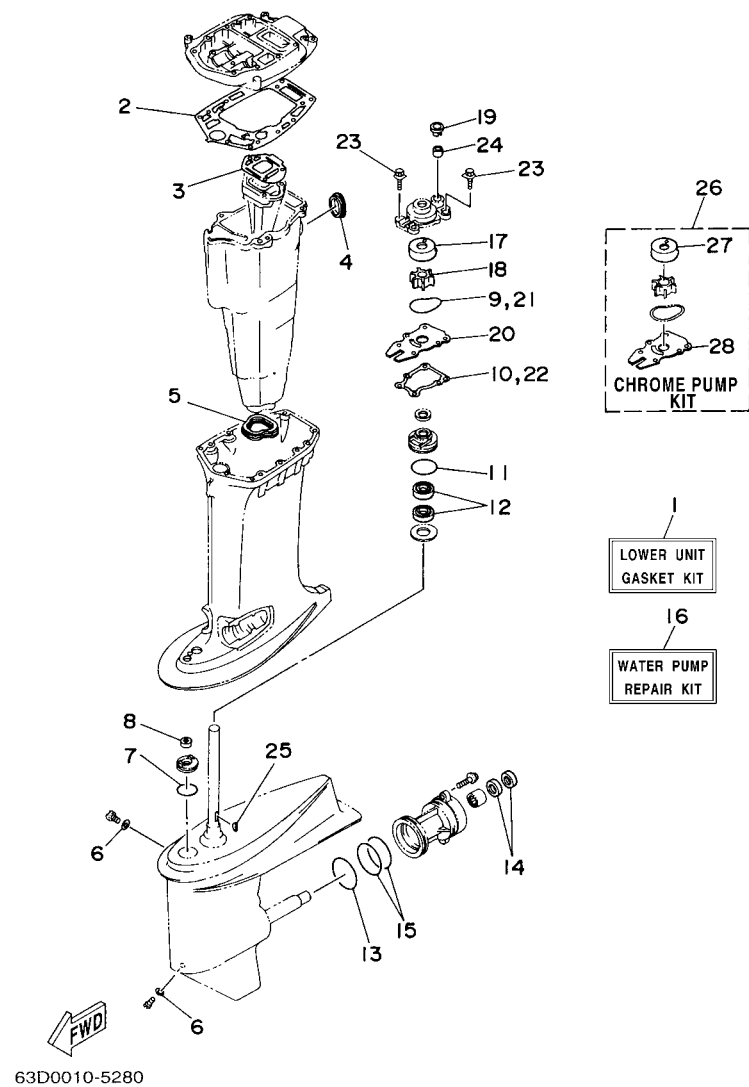


FIG. 38 REPAIR KIT 2

[illegible]

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
63D-11111-00-1S	3 - 22	6J8-13414-00	8 - 36	6H1-14485-00	5 - 5	676-15741-03	10 - 25	6YL-24306-54	30 - 7	63B-28199-7G-S0	9 - 39		
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	3 - 20	6H4-13624-01	5 - 6	6H4-14590-01	6 - 27	63D-15770-00	10 - 45	650-24351-51	31 - 12	6H4-41112-A0	3 - 37		
650-11370-01	3 - 3	6H4-13641-12	5 - 4		37 - 22	63D-15771-00-1S	10 - 31	61J-24360-00	31 - 10		37 - 6		
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	37 - 5	63D-14302-00	6 - 2		37 - 27		8 - 26		9 - 6	6H4-41271-02	5 - 19		
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	8 - 44	6H4-14431-02	5 - 12	6H4-15705-00	10 - 27	6Y1-24268-00	31 - 6	6E0-28193-00-94	9 - 38	63D-42121-22-8D	17 - 54		
63D-13200-00	7 - 1	6H4-14431-13	5 - 12	6H4-15711-02-94	10 - 2	6YL-24268-01	30 - 2	63B-28199-7G-D0	9 - 39	63D-42126-00	17 - 17		
	8 - 1	6H3-14457-01	5 - 13	6H4-15714-00	10 - 19	6G1-24304-02	9 - 1	63B-28199-7G-E0	9 - 39	6X4-42128-00	17 - 13		
6J8-13411-00	7 - 37		37 - 14	6H4-15717-01	10 - 21	6G1-24305-05	31 - 13	63B-28199-7G-F0	9 - 39	6X4-42131-01	17 - 51		
	8 - 35	624-14485-00	3 - 4	6H4-15723-01-94	10 - 37	6Y1-24305-06	31 - 15	63B-28199-7G-G0	9 - 39	6X4-42137-00	17 - 7		
6J8-13414-00	7 - 38		3 - 6	6J8-15723-E1	15 - 26	61J-24306-04	31 - 8	63B-28199-7G-H0	9 - 39	6X4-42159-00	17 - 45		

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6X4-42177-00	17 - 6	63D-43111-01-4D	20 - 1	62Y-43800-10-4D	25 - 1	62Y-43891-00	26 - 6	63D-44526-00	23 - 23	663-45567-10	28 - 40
63B-42510-01-4D	24 - 1	6H4-43111-05-4D	21 - 1	62X-43804-01	26 - 4	62Y-43892-00	26 - 5		24 - 23	663-45567-20	28 - 40
63B-42510-11-4D	24 - 1	63D-43112-01-4D	20 - 2	62Y-43805-01	26 - 3	6CJ-43893-00	25 - 53	63D-44551-01-4D	23 - 9	663-45567-30	28 - 40
63D-42510-12-4D	23 - 1	6H4-43112-04-4D	21 - 2	62X-43807-00	26 - 8	69J-43894-00	25 - 49		24 - 7	663-45567-40	28 - 40
6J8-42528-00	21 - 20	6J8-43113-01	21 - 11	69W-4380F-00	26 - 9	62X-43899-00	25 - 16	63D-44552-01-4D	23 - 18	663-45567-50	28 - 40
62X-42610-00	2 - 1	648-43114-01	21 - 8	62X-4380H-00	26 - 14	6CJ-43899-00	25 - 63		24 - 15	663-45567-60	28 - 40
62X-42610-70	2 - 1	6E0-43118-01	21 - 5	62Y-4380K-02	25 - 2	69J-4389J-00	25 - 32	63D-44555-00	23 - 11	6H4-45571-01	28 - 41
63D-42610-70	2 - 1	6E5-43126-02	20 - 31	62X-43810-03	25 - 3		25 - 55		24 - 11	63D-45577-00	28 - 45
63D-42610-80	2 - 1	63D-43128-01-4D	20 - 5	6CJ-43816-00	25 - 42	6X4-44100-11	17 - 21	687-44555-00	24 - 11	63D-45577-10	28 - 45
6H4-42613-01-4D	2 - 7	63D-43131-01	20 - 13	69W-4381B-00	25 - 15	6X4-44102-00	17 - 23	663-44575-00	23 - 16	63D-45577-20	28 - 45
6H4-42613-11-4D	2 - 7		21 - 9	69J-4381C-00	25 - 54	63D-44117-00	19 - 16		24 - 19	63D-45577-30	28 - 45
6H4-42615-00	2 - 3	6G5-43144-00	20 - 26	62X-43821-01	25 - 5	63D-44120-00	19 - 13	63D-45111-01-4D	27 - 1	63D-45577-40	28 - 45
6H4-42651-00	2 - 4	6E5-43145-01	32 - 9	62Y-43822-00	25 - 4	63D-44120-10	19 - 13	63D-45111-11-4D	27 - 1	63D-45577-50	28 - 45
6H4-42652-00	2 - 5	6G5-43148-00	20 - 22	6H1-43829-00	25 - 61	63D-44121-00	19 - 24	6H4-45113-A0	27 - 17	63D-45577-60	28 - 45
688-42675-40	2 - 11	688-43160-01	20 - 27	62Y-4382A-00	25 - 40	688-44122-00	19 - 28		37 - 18	663-45587-01	28 - 5
688-42676-40	2 - 12	6H4-43160-01	22 - 1	62Y-4382L-00	25 - 43	6X4-44132-00	17 - 25	63D-45114-A0	27 - 9	663-45587-10	28 - 5
62X-42678-40	2 - 9	676-43165-00	22 - 2	62Y-43830-01	25 - 23	6X4-44139-01	17 - 9		38 - 2	663-45587-20	28 - 5
	2 - 10	688-43165-00	20 - 28	6H1-43831-10	25 - 21	63D-44144-00	28 - 51	63D-45123-00	27 - 12	663-45587-30	28 - 5
63D-42678-40	2 - 9	6J8-43181-01	22 - 5	6CJ-43841-00	25 - 24	663-44151-00	28 - 50		38 - 5	663-45587-40	28 - 5
	2 - 10	6H5-43181-03	20 - 17	6H1-43844-10	25 - 37	6X4-44159-00-8D	17 - 46	6H3-45127-00	27 - 16	663-45587-50	28 - 5
63D-42681-40	2 - 20	6H5-43185-03	20 - 18	62Y-43845-00	25 - 59	6X4-44173-00	17 - 47		38 - 4	663-45587-60	28 - 5
	2 - 21	6J8-43186-00	22 - 42	69A-4384F-00	25 - 26	6X4-44177-00	17 - 12	63D-45155-00	27 - 4	63D-45611-00	28 - 54
6H1-42694-00	2 - 17	6J8-43187-00	22 - 43	6H1-4384F-10	25 - 35	6X4-44188-00	17 - 15	63D-45214-00	28 - 10	63D-45631-01	28 - 56
6H4-42711-07-4D	16 - 1	6J8-43311-04-4D	21 - 18	69W-4384G-00	25 - 47	6G8-44191-00	17 - 49	63D-45215-00	28 - 11	663-45633-00	28 - 61
6H4-42711-25-4D	16 - 1	6J8-43311-10-4D	21 - 18	6H1-4384G-11	25 - 33	688-44194-00	19 - 12	65W-45251-00	1 - 8	663-45634-00	28 - 57
648-42715-00	19 - 19	63D-43311-13-4D	20 - 11	62X-4384H-00	25 - 18	63D-44311-00	28 - 21		20 - 40	63D-45635-00	28 - 59
6H4-42716-00	16 - 15	682-43318-01	22 - 10	6CJ-4384M-00	25 - 25	63D-44312-00	29 - 19	67C-45251-00	1 - 11	663-45930-00	29 - 25
63D-42717-00	16 - 21	689-43373-01	21 - 21	69J-43853-00	25 - 31		38 - 19		29 - 15	663-45941-01	29 - 25
6E5-42724-00	16 - 16	6J8-43611-01	22 - 20	62Y-43854-00	25 - 48	63D-44316-00	28 - 27	63D-45251-01	1 - 7	69W-45943-00	29 - 25
6H4-42724-00	16 - 13	6J8-43613-01	22 - 18	62Y-43855-00	25 - 34		38 - 10		20 - 6	6H5-45943-00	29 - 25
6H4-42724-20	16 - 13	6J8-43614-00	22 - 16	6H1-43856-10	25 - 36		38 - 22	63D-45300-03-4D	28 - 1	69W-45945-00	29 - 25
6H4-42724-30	16 - 13	6J8-43615-00	22 - 17	62X-43861-00	25 - 6	63D-44322-00	28 - 22	63D-45300-13-4D	28 - 1	6H5-45945-00	29 - 25
6H4-42725-00	16 - 29	6H4-43616-00	22 - 30	62X-43862-00	25 - 8		38 - 17	63D-45301-03-4D	28 - 2	69W-45947-00	29 - 25
6X4-42725-10	17 - 53		22 - 39	67F-43863-00	25 - 9	63D-44322-40	38 - 27	63D-45321-00	28 - 14	663-45949-01	29 - 25
676-42726-00	16 - 23	6J8-43616-10	22 - 48	6CJ-43863-00	25 - 7	63D-44323-00	28 - 26	688-45341-10	28 - 9	69W-45952-00	29 - 25
	18 - 1	6J8-43617-00	22 - 33	6D8-43863-00	25 - 57		38 - 20	63D-45344-00	28 - 33	6H5-45952-00	29 - 25
6H4-42726-00	16 - 24	6J8-43617-10	22 - 41	62X-43865-00	25 - 62	63D-44323-40	38 - 28	63D-45361-02-4D	28 - 42	663-45952-02	29 - 25
688-42726-10	16 - 24	6J8-43627-00	22 - 11	65W-4386A-00	25 - 30	6BG-44341-00	28 - 30	664-45371-01	1 - 10	663-45954-01	29 - 25
6H4-42726-40	16 - 23	6J8-43631-00	22 - 27	62X-4386K-00	26 - 10	6H3-44352-00	28 - 23		29 - 12	663-45956-01	29 - 25
6H3-42727-00	16 - 36	6J8-43631-10	22 - 37	62Y-43871-00	25 - 52		38 - 18	63D-45375-00	29 - 6	69W-45958-00	29 - 25
6X4-42728-00	18 - 5	6J8-43633-00	22 - 28	62X-43875-00	25 - 20	63D-44361-00	29 - 1	663-45376-00	29 - 5	6H5-45958-00	29 - 25
6X4-42728-10	17 - 63		22 - 38	67F-43875-00	25 - 14	63D-44361-10	29 - 1	6E5-45378-00	28 - 17	663-45958-01	29 - 25
63D-42741-00-4D	16 - 20	6J8-43641-00	22 - 31	6H1-43875-00	25 - 58	663-44366-00	29 - 18	63D-45501-00	28 - 35	697-45970-00	29 - 25
6G1-42748-00	5 - 24		22 - 40	62Y-4387J-00	25 - 50		38 - 24	63D-45501-10	28 - 35	663-45970-60	29 - 25
6AH-42794-40	16 - 40	6H4-43659-00	22 - 19	62Y-43880-02	26 - 2	63D-44367-00	29 - 4	6H4-45536-00	28 - 4	663-45972-60	29 - 25
6AH-42794-50	16 - 41	6J8-42673-00	22 - 36	62Y-43881-00	26 - 13	6E5-44391-00	16 - 14	6H4-45551-01	28 - 36	663-45974-02	29 - 25
6H4-42815-00	16 - 2	6H4-43674-00	22 - 25	6H1-43883-00	25 - 27	63D-44514-01-94	23 - 21	6H4-45560-01	28 - 38	663-45974-60	29 - 25
6H4-42816-00	16 - 5	6J8-43681-01	22 - 35	62X-4388A-00	25 - 12		24 - 21	663-45567-01	28 - 40	663-45976-00	29 - 25

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
663-45978-00	29 - 25	701-48287-00	34 - 42	689-81857-11	15 - 2	682-82556-00	34 - 49	63D-85720-11	8 - 47	90119-06MA2	15 - 23
663-45987-02	29 - 20	703-48291-10	34 - 39	6F5-81922-00	14 - 6	689-82560-00	12 - 12	63D-W0001-00	37 - 1	90119-06MA3	3 - 29
66T-45997-00	29 - 21	703-48293-10	34 - 41	6G1-81941-10	13 - 2	6H4-82560-00	12 - 13	63D-W0001-21	38 - 1		3 - 34
6X4-47731-01	17 - 24	701-48320-00	33 - 2	6X4-81942-01	18 - 7	703-82563-02	34 - 56	6H4-W0004-00	5 - 2		10 - 36
703-48129-00	34 - 38	701-48320-20	33 - 2	6H4-81945-00	13 - 4	63D-82563-10	13 - 32	63D-W0078-01	1 - 12		15 - 25
703-48152-00	34 - 58	701-48320-30	33 - 2	6H4-81945-20	13 - 22	688-82575-01	34 - 48		38 - 16	90119-06MA5	3 - 41
703-48153-00	34 - 3	701-48320-50	33 - 2	61A-81949-00	13 - 28	6K5-82575-03	18 - 2	63D-W0078-0A	38 - 26	90119-08015	3 - 28
6X4-48154-00	17 - 18	701-48320-60	33 - 2	6H5-81949-00	13 - 27	676-82577-01	34 - 45	63D-W0090-11-1S	3 - 1	90119-08019	3 - 9
703-48189-00	34 - 17	701-48320-80	33 - 2	6H1-81950-00	13 - 19	689-8257Y-00	18 - 4	63D-W0090-31-1S	3 - 1	90119-08M15	28 - 29
703-48198-00	34 - 14	63D-48321-11	17 - 32	6H4-81952-00	13 - 3	6E5-82587-00	13 - 33	6H4-W0093-03	37 - 19		38 - 23
703-48201-A5	33 - 1	63D-48344-00	19 - 29	6J8-81960-00	14 - 1	6E5-82588-00	16 - 37	656-W2810-02	9 - 37	90119-08M83	27 - 7
	34 - 1	663-48344-00	19 - 29	6H2-81960-10	13 - 8	688-8258A-20	34 - 50	63B-Y130E-00	10 - 1	90149-14M12	21 - 7
703-48205-A7	33 - 1	6H4-48344-00	19 - 1	6H4-81975-02	14 - 4	63D-82590-10	13 - 18	90101-06020	20 - 39	90152-05007	17 - 10
	34 - 1	703-48345-01	34 - 19	6AH-81994-40	5 - 31	63D-82590-40	13 - 18	90101-06021	3 - 19	90152-05010	28 - 12
703-48211-02	34 - 62	703-48358-00	34 - 20	6AH-81994-50	5 - 32	703-82591-00	34 - 54	90101-06128	36 - 11	90157-05M16	30 - 5
703-48212-00	34 - 59	63D-48511-01	23 - 34	6AH-81995-40	10 - 49	703-82592-00	34 - 55	90101-08339	21 - 14	90157-05M19	31 - 4
703-48213-00	34 - 60		24 - 27		15 - 34	63D-82594-00	13 - 15	90101-08M15	23 - 22	90157-06M01	16 - 26
703-48215-00	34 - 43	6H4-48531-11-94	16 - 7	6AH-81995-50	10 - 50	703-82594-00	34 - 25		24 - 22	90157-06M13	19 - 10
6X4-48215-10	17 - 4	6H4-48532-11-94	16 - 8		15 - 35	6H4-83354-00	11 - 7	90101-09M01	32 - 7	90159-06M21	15 - 32
703-48218-00	34 - 65	63D-48538-00	17 - 37	6AG-81996-00	15 - 36	703-83383-B0	34 - 52	90101-10M58	21 - 23	90159-06M22	15 - 33
703-48219-00	34 - 30		17 - 43	6H4-82105-02	13 - 1	6Y5-8350T-91	35 - 1	90101-12014	17 - 55	90170-09M03	32 - 5
703-48221-00	34 - 57	6X4-48538-00	17 - 33	6H4-82117-00	13 - 31	6Y5-83553-00	35 - 6	90101-12M65	20 - 41	90170-12138	28 - 37
703-48222-00	34 - 27	6X4-48538-10	17 - 40	703-82119-00	11 - 13	6G1-83557-00	12 - 25	90105-06M15	13 - 25	90170-18M10	20 - 36
703-48223-00	34 - 28	63D-61350-00	32 - 1		11 - 13	6E5-83558-00	23 - 30	90105-06M16	13 - 26	90171-16011	29 - 23
703-48224-00	34 - 56	63D-61351-00	32 - 2		12 - 4		28 - 19	90105-06M18	21 - 22	90179-06M24	12 - 20
703-48225-00	34 - 29	6H4-81315-11	13 - 36		16 - 25	6E5-83558-10	28 - 19	90105-08M61	28 - 43	90179-16M05	11 - 15
703-48226-00	34 - 26	6H4-81332-00	11 - 17	682-82119-01	13 - 29	6Y5-8355X-T1	35 - 5	90109-06M39	7 - 7	90183-05M06	2 - 19
703-48227-00	34 - 24	6H4-81337-01	15 - 30	63D-82127-00	24 - 20	6H4-83589-00	16 - 33		8 - 7	90185-08045	23 - 25
703-48232-00	34 - 63	63D-81345-00	11 - 8	63D-82127-10	23 - 20	6R3-83614-00	13 - 34	90109-06M40	7 - 8		24 - 25
703-48234-00	34 - 18	63D-81345-10	11 - 9		24 - 20	6Y5-83653-20	35 - 8		8 - 8	90185-09M01	32 - 4
703-48235-00	34 - 4	63D-81345-20	11 - 10	63D-82148-00	20 - 3	63D-83672-11	23 - 31	90109-06M43	19 - 4	90185-10051	23 - 8
703-48236-00	34 - 16	6J8-81365-A0	10 - 38	6E5-82148-00	21 - 3	63D-84301-00	16 - 36	90109-12M21	23 - 15		24 - 10
703-48238-00	34 - 22		15 - 27	6H1-82148-00	20 - 9	63D-84342-00	16 - 32		24 - 17	90185-12M12	17 - 62
703-48243-00	34 - 15	6F5-81800-11	15 - 1	6H4-82150-00	13 - 9	682-84381-00	14 - 9	90116-06M22	13 - 5	90185-22M11	20 - 16
703-48244-00	34 - 21	689-81807-12	15 - 3	1E6-82151-00	35 - 7	6J8-85410-00	16 - 29	90116-10175	23 - 7		21 - 13
703-48245-00	34 - 11	689-81809-11	15 - 7	663-82151-00	13 - 10	6H4-85415-10	16 - 31		24 - 9	90201-05652	6 - 6
703-48246-00	34 - 23	689-81810-11	15 - 9	62Y-82181-01	26 - 7	63D-85520-01	11 - 4	90116-18M52	20 - 35	90201-06060	10 - 22
701-48248-00	34 - 13	689-81811-11	15 - 11	6A0-82317-00	7 - 41	63D-85533-00	11 - 5	90119-06M13	3 - 10	90201-083J8	26 - 16
703-48252-00	34 - 12	689-81812-11	15 - 12		8 - 39	63D-85533-10	11 - 5	90119-06M51	12 - 2	90201-08M93	7 - 3
6X4-48261-00	17 - 27	689-81813-10	15 - 13	6G1-82370-21	12 - 11	63D-85540-04	12 - 1	90119-06M61	16 - 19		8 - 3
703-48261-01	34 - 2	689-81820-11	15 - 14	703-82510-13	34 - 44	63D-85550-00	11 - 1	90119-06M65	7 - 43	90201-09425	23 - 24
703-48264-00	34 - 6	6H4-81822-02-98	12 - 14	63D-82531-00	12 - 23	63D-85550-10	11 - 1		8 - 41		24 - 24
703-48265-00	34 - 9	689-81826-10	15 - 15	703-82531-00	34 - 47	63D-85560-00	11 - 2	90119-06M67	7 - 44	90201-10M20	32 - 3
703-48268-00	34 - 5	6F5-81830-11	15 - 4	703-82532-00	34 - 46	63D-85560-10	11 - 2		8 - 42	90201-10M63	32 - 8
703-48271-00	34 - 61	689-81831-00	15 - 5	703-82540-00	34 - 51	6H5-85570-00	12 - 7	90119-06M73	16 - 6	90201-12035	17 - 59
703-48281-00	34 - 31	689-81840-11	15 - 10	703-82542-00	34 - 64	63D-85580-00	11 - 6	90119-06M99	2 - 8	90201-12062	20 - 42
703-48282-00	34 - 32	689-81847-11	15 - 6		34 - 64	6H1-85711-60	5 - 30	90119-06MA2	5 - 8	90201-12426	20 - 43
703-48284-00	34 - 53	689-81850-12	15 - 8	682-82556-00	18 - 3	63D-85720-01	7 - 50		10 - 34		21 - 25

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
90201-12M16	23 - 12	90386-18M44	20 - 38	90445-09063	9 - 29	90467-11M08	7 - 23	91690-40018	10 - 3	92995-08600	29 - 14
	24 - 12	90386-18M92	20 - 32	90445-09M37	3 - 39		7 - 48	92903-06100	10 - 12		29 - 17
90201-13M19	23 - 14	90386-22M15	20 - 14	90445-11M05	31 - 11		8 - 23	92903-06600	6 - 44	92995-10100	29 - 9
	24 - 14	90386-22M69	21 - 10	90445-11M06	31 - 9		8 - 46		10 - 13	92995-10600	21 - 24
90201-16M44	11 - 16	90386-26MA3	17 - 50	90445-11M15	7 - 22		36 - 12		11 - 21		29 - 10
90201-22429	28 - 55	90386-30M60	23 - 6		8 - 22	90468-05M03	7 - 18		19 - 21	92995-18600	20 - 37
90201-22M03	20 - 15		24 - 6	90445-11M17	7 - 35		8 - 18		19 - 23	92A08-03110	25 - 38
	21 - 12	90386-30M77	23 - 4		8 - 32	90468-07M02	7 - 12	92903-08600	10 - 33	93101-22M00	28 - 49
90201-27M00	28 - 34		24 - 2	90445-11M23	7 - 32		7 - 13		10 - 40		38 - 14
90201-30M00	23 - 2	90386-30M78	23 - 3		8 - 27		7 - 47		12 - 18	93101-25M57	28 - 31
	24 - 3		24 - 4	90445-11M30	36 - 8		8 - 12		15 - 17		38 - 12
90201-50306	4 - 12	90387-06119	7 - 42	90445-11M66	36 - 9		8 - 13		15 - 19	93102-08414	26 - 15
90202-05088	7 - 17		8 - 40	90446-10M01	7 - 36		8 - 45		15 - 22	93102-23096	11 - 12
	8 - 17	90387-06M05	13 - 24		8 - 33	90468-10005	17 - 38		15 - 29	93102-25M28	4 - 3
90202-07M07	19 - 15	90387-06M41	16 - 18	90446-10M02	12 - 24		17 - 44	92990-04100	35 - 3		37 - 10
90202-12031	22 - 9	90387-06M65	15 - 31	90464-03M15	11 - 11	90468-18008	19 - 2	92990-05100	9 - 22	93104-16M01	4 - 4
	22 - 14	90387-06M66	10 - 41	90464-05M16	12 - 26		19 - 14	92990-06600	13 - 7		37 - 9
90202-12060	29 - 2	90387-06M69	10 - 10	90464-06M19	5 - 25	90480-09M21	16 - 17		16 - 28	93106-09014	28 - 15
90202-25M04	23 - 13	90387-07M64	22 - 21	90464-07M20	7 - 14	90480-13M24	13 - 23		16 - 35		38 - 8
	24 - 13	90387-08M03	21 - 15		8 - 14	90480-25161	12 - 8	92990-08200	19 - 26	93210-04228	6 - 28
90202-26M45	14 - 10	90387-10M42	32 - 6		13 - 30	90501-10227	10 - 47	92990-08600	21 - 16	93210-04230	6 - 20
90206-12052	16 - 3	90387-12M02	17 - 58	90464-08M07	16 - 30	90501-10326	6 - 8		34 - 34		37 - 29
90206-12M16	22 - 15	90389-22M01	29 - 22	90464-09M13	16 - 25	90501-12082	19 - 18	92990-12200	17 - 56	93210-07003	28 - 52
90206-12M22	17 - 57	90430-08020	1 - 9	90464-09M42	17 - 35	90501-16M01	28 - 58	92990-12600	17 - 61	93210-08287	31 - 14
90209-06M05	5 - 16		28 - 8	90464-12M35	14 - 7	90501-23215	17 - 14	92995-05600	11 - 19		31 - 16
90243-04M01	21 - 6		38 - 6	90464-15M11	9 - 36	90502-10M04	22 - 4		16 - 10	93210-09165	25 - 60
90249-06M19	20 - 23	90430-12072	29 - 3		12 - 3	90502-16M02	20 - 30	92995-06600	4 - 7	93210-13M04	7 - 6
90249-06M23	22 - 32	90430-14115	3 - 25	90464-15M27	13 - 13	90506-12M25	22 - 6		9 - 3		8 - 6
90249-06M24	22 - 32		37 - 4	90465-06M86	7 - 49	90506-14M24	20 - 24		9 - 28	93210-16275	32 - 10
90249-07M25	22 - 45	90440-14M00	14 - 8		23 - 27	90506-32M22	22 - 24		10 - 6	93210-19MA7	7 - 2
90249-12M27	22 - 12		20 - 45	90465-11M10	20 - 46	90508-18M23	22 - 29		10 - 29		8 - 2
90249-12M28	22 - 7	90445-07M23	7 - 10		23 - 28	90508-18M24	22 - 29		10 - 44	93210-29375	25 - 22
90250-06023	28 - 60		8 - 10		28 - 20	90508-20M22	22 - 49		12 - 6	93210-29M94	23 - 5
90266-04M01	2 - 6	90445-07M24	3 - 14	90465-13M11	23 - 33	90508-25M21	22 - 44		12 - 10		24 - 5
90280-03024	28 - 25	90445-07M27	3 - 13	90465-13M30	7 - 25	90508-26M35	19 - 6		12 - 16	93210-32738	1 - 6
	38 - 25	90445-07M31	28 - 18	90467-06016	3 - 15	90510-08002	10 - 20		12 - 22		9 - 8
90338-05M03	2 - 18	90445-07M44	7 - 9		3 - 17	91318-05008	25 - 45		12 - 28		37 - 16
	16 - 26		8 - 9		5 - 27	91318-05020	25 - 44		13 - 12	93210-33MG4	28 - 16
90338-05M11	13 - 14	90445-07M46	3 - 12	90467-08004	3 - 40	91318-06040	25 - 56		13 - 17		38 - 7
90340-08002	28 - 7	90445-07M87	7 - 45		5 - 29	91380-05020	26 - 1		13 - 21	93210-44383	25 - 10
90340-14M06	3 - 24		8 - 43		7 - 40	91490-20010	17 - 11		14 - 3	93210-48001	28 - 32
90386-07M58	19 - 25	90445-07MA3	3 - 16		8 - 38		17 - 20		16 - 12		38 - 11
90386-08032	17 - 16	90445-07MA5	5 - 26		9 - 4		22 - 26		16 - 39	93210-48214	25 - 11
90386-10025	20 - 20	90445-07MA6	7 - 11		9 - 13	91490-20012	19 - 27		17 - 31	93210-52449	26 - 17
90386-10M16	20 - 19		8 - 11		9 - 34	91490-30025	29 - 24		19 - 32	93210-58M21	4 - 5
90386-12003	17 - 60	90445-07ME9	28 - 18	90467-10M04	7 - 34	91690-30010	22 - 3		20 - 8		37 - 11
90386-12069	16 - 4	90445-07MF1	23 - 29		8 - 31	91690-30012	20 - 29		27 - 3	93210-59MG7	28 - 24
90386-18M35	20 - 33	90445-09057	9 - 31		36 - 10	91690-30020	20 - 21	92995-08600	17 - 29		38 - 9

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
93210-59MG7	38 - 21	95380-06600	13 - 6	97095-06030	17 - 30	99080-05600	22 - 34				
93210-69MG6	28 - 47		17 - 19	97095-06035	10 - 28		22 - 46				
	38 - 13		34 - 40	97095-06040	9 - 27	99080-10600	22 - 8				
93210-74MG5	28 - 46	95380-08600	9 - 11		10 - 43		22 - 13				
	38 - 15		21 - 17	97095-06095	5 - 11	99530-10014	10 - 30				
93306-001U1	28 - 44	95380-10600	21 - 26	97095-08025	29 - 13	9E450-04533	35 - 2				
93306-305U8	4 - 10	95380-12600	20 - 44	97095-08035	29 - 16						
93315-32224	28 - 3	95380-12800	23 - 17	97095-08040	17 - 28						
93317-22204	28 - 48		24 - 18	97380-05025	34 - 8						
93332-00001	28 - 6	95670-06640	12 - 19	97380-08030	34 - 33						
93332-00003	28 - 39	97013-06012	6 - 43	97575-08530	23 - 19						
93410-18M05	20 - 34		14 - 5		23 - 26						
93410-28M06	23 - 10	97013-06014	9 - 10		24 - 16						
	24 - 8	97013-06018	11 - 20		24 - 26						
93430-06024	34 - 10	97013-06020	19 - 20		27 - 13						
93430-06M02	10 - 26	97013-06030	10 - 11		27 - 14						
	22 - 22	97013-06045	19 - 22		27 - 15						
93440-62057	4 - 11	97013-08014	15 - 28	97575-08545	27 - 5						
93501-04M02	19 - 17	97013-08016	15 - 18		27 - 19						
93501-08001	25 - 46	97013-08020	10 - 39	97575-08560	29 - 11						
93503-16003	25 - 17	97013-08025	10 - 32	97595-06510	20 - 10						
93505-32038	25 - 29		15 - 21	97602-04216	26 - 12						
93602-20M02	4 - 16	97013-08030	15 - 16	97780-60525	16 - 22						
93604-08062	28 - 28	97013-08050	12 - 17	97780-60920	17 - 48						
93604-26256	25 - 41	97075-10040	29 - 8	97803-04010	6 - 35						
93606-12019	3 - 11	97095-05016	16 - 9	97880-05020	26 - 11						
	27 - 6	97095-06010	20 - 25	97880-06014	16 - 34						
	27 - 18	97095-06012	13 - 16	97885-05010	11 - 18						
	29 - 7		14 - 2	97885-06008	20 - 4						
93700-06M03	17 - 3		27 - 2		21 - 4						
	20 - 12	97095-06014	12 - 5	97885-06040	5 - 14						
	21 - 19		12 - 21	97885-06055	5 - 15						
94702-00247	1 - 4		12 - 27	97980-04114	6 - 4						
	3 - 42		13 - 11		37 - 28						
94702-00271	1 - 4		17 - 36	97980-05214	5 - 3						
	3 - 42		17 - 42	97980-06216	18 - 6						
95302-03600	25 - 39	97095-06016	10 - 5	97985-06216	17 - 52						
95303-06600	19 - 11		13 - 35		23 - 32						
95380-03600	6 - 36		19 - 31	98503-05028	9 - 21						
	9 - 18	97095-06020	4 - 6	98580-04006	34 - 36						
95380-04600	35 - 4		10 - 23	98580-04008	6 - 11						
95380-05600	7 - 19		12 - 9	98580-04010	34 - 35						
	8 - 19		16 - 11	98580-05010	34 - 37						
	19 - 9		16 - 38	98780-04016	3 - 21						
	28 - 13	97095-06025	9 - 2	98980-03006	6 - 37						
	34 - 7		13 - 20	99001-08600	28 - 53						
95380-06600	10 - 14		20 - 7	99002-03600	25 - 28						
	10 - 24	97095-06030	12 - 15	99080-05600	22 - 23						