



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÉCES DÉTACHÉES**

**F150BET'13 ( 6BM6 )  
FL150BET'13 ( 6BN6 )**

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1M6BM-300F1

( )

F150BET/FL150BET  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

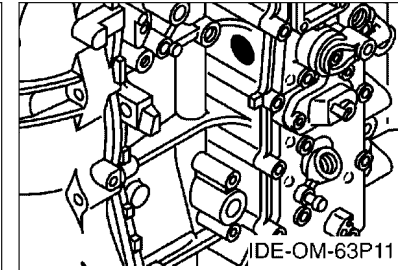
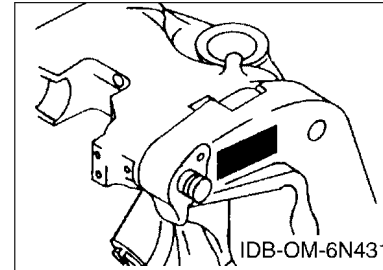
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model  | Serial No.  |
|-------|-------------|--------|-------------|
| F150B | 6BM-1002287 | FL150B | 6BN-1000385 |
|       |             |        |             |
|       |             |        |             |
|       |             |        |             |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 6BM6                | F150BET          |
| 2          | 6BN6                | FL150BET         |
|            |                     |                  |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

### 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

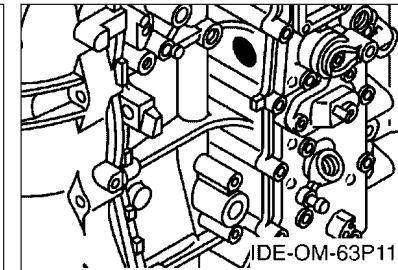
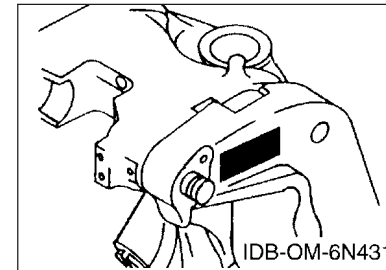
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

### 7. N° de série applicable

N° de Série du moteur



### 8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F150B  | 6BM-1002287 | FL150B | 6BN-1000385 |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

### 9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |

### 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 6BM6                  | F150BET           |
| 2                | 6BN6                  | FL150BET          |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |

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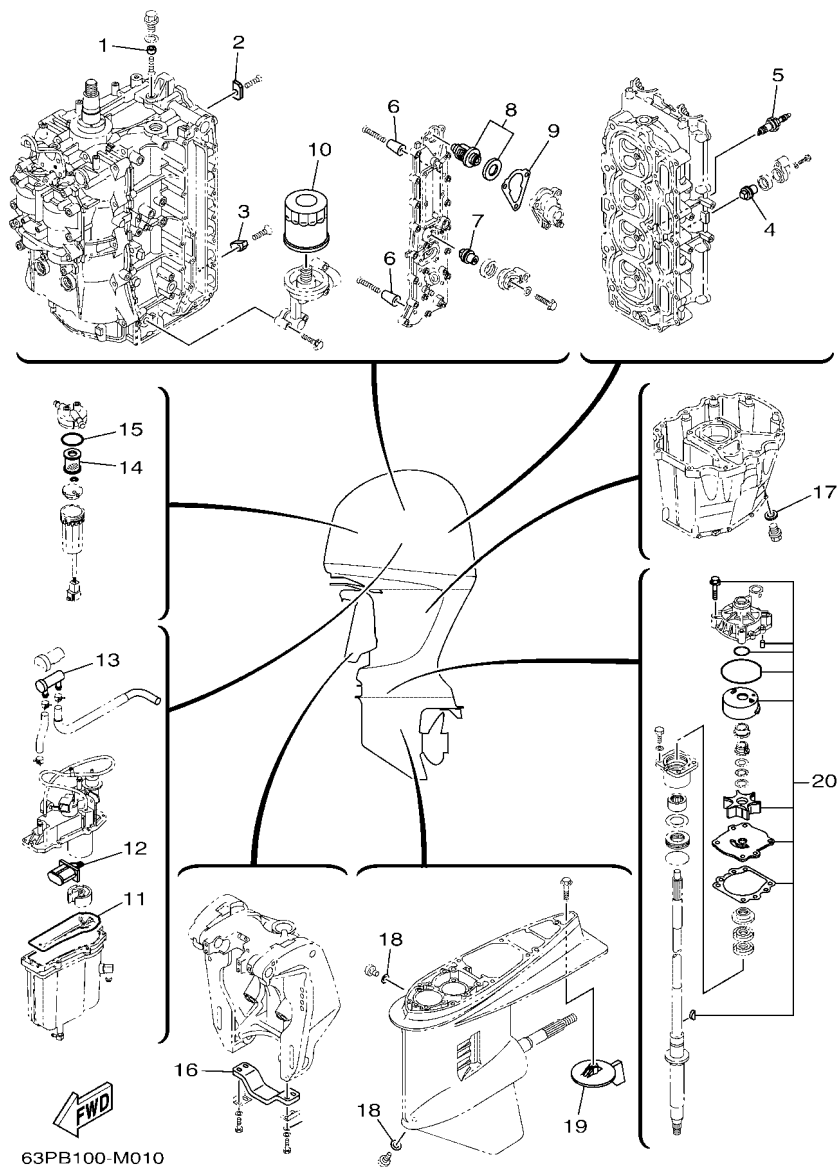


FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-11325-21       | ANODE                                                         | 1    | 1    |  |  |  |                   |
| 2        | 63P-11325-11       | ANODE                                                         | 4    | 4    |  |  |  |                   |
| 3        | 63P-11325-01       | ANODE                                                         | 1    | 1    |  |  |  |                   |
| 4        | 67F-11325-01       | ANODE                                                         | 2    | 2    |  |  |  |                   |
| 5        | 94702-00391        | PLUG, SPARK (NGK LFR5A-11)<br>BOUGIE D'ALLUMAGE(NGK LFR5A-11) | 4    | 4    |  |  |  |                   |
| 6        | 68T-11325-00       | ANODE                                                         | 8    | 8    |  |  |  |                   |
| 7        | 67F-11325-01       | ANODE                                                         | 1    | 1    |  |  |  |                   |
| 8        | 67F-12411-01       | THERMOSTAT                                                    | 1    | 1    |  |  |  |                   |
| 9        | 63P-12414-00       | GASKET, COVER<br>JOINT, COUVERCLE                             | 1    | 1    |  |  |  |                   |
| 10       | 69J-13440-01       | ELEMENT ASSY, OIL CLEANER<br>ELEMENT, FILTRE A HUILE          | 1    | 1    |  |  |  |                   |
| 11       | 63P-14984-00       | GASKET, FLOAT CHAMBER<br>JOINT, CUVE DE FLOTTEUR              | 1    | 1    |  |  |  |                   |
| 12       | 63P-13915-00       | FILTER                                                        | 1    | 1    |  |  |  |                   |
| 13       | 69J-24501-10       | FILTER, FUEL<br>FILTRE                                        | 1    | 1    |  |  |  |                   |
| 14       | 6P3-24563-01       | ELEMENT, FILTER<br>ELEMENT, FILTRE                            | 1    | 1    |  |  |  |                   |
| 15       | 6P3-24564-00       | GASKET<br>JOINT                                               | 1    | 1    |  |  |  |                   |
| 16       | 6G5-45251-02       | ANODE                                                         | 1    | 1    |  |  |  |                   |
| 17       | 90430-14M09        | GASKET                                                        | 1    | 1    |  |  |  |                   |
| 18       | 90430-08020        | GASKET                                                        | 2    | 2    |  |  |  |                   |
| 19       | 6J9-45371-01       | TAB-TRIM                                                      | 1    |      |  |  |  |                   |
|          | 6K1-45371-02       | ANODE DERIVE                                                  |      | 1    |  |  |  |                   |
| 20       | 6S1-W0078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE        | 1    | 1    |  |  |  |                   |

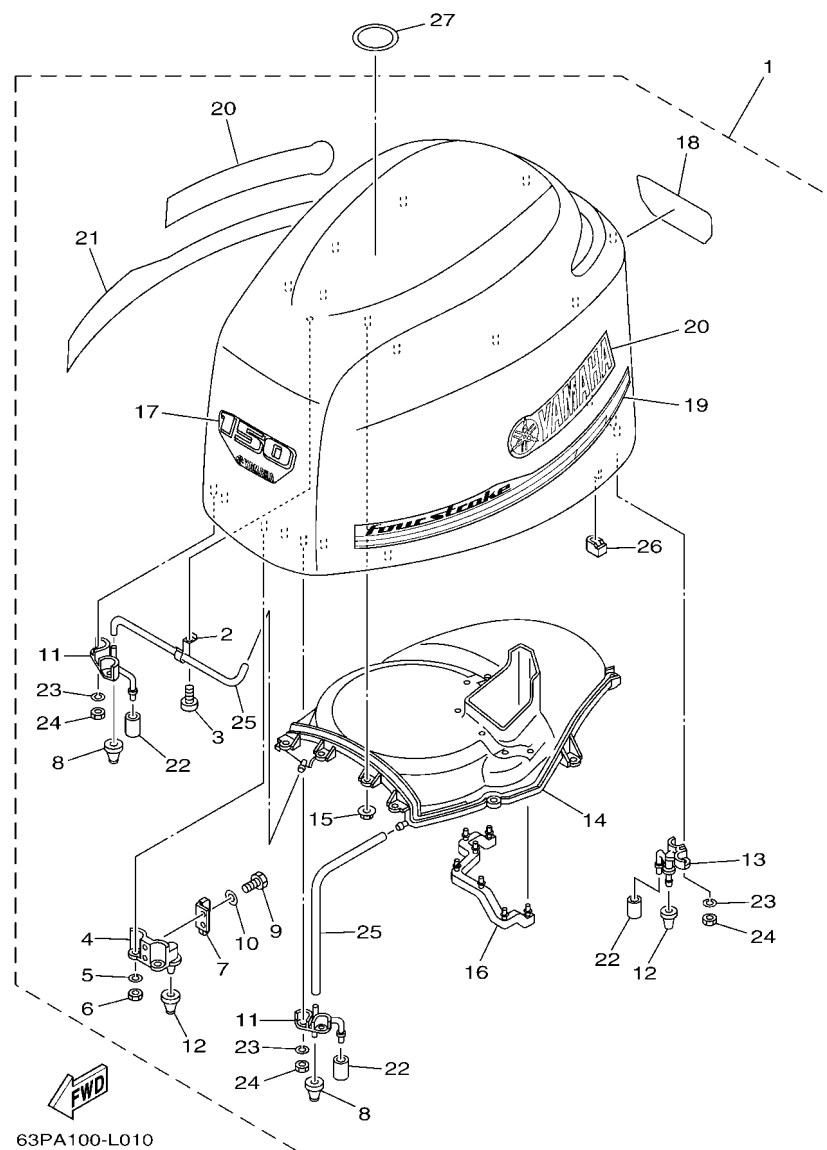


FIG. 2 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-42610-40       | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1    | 1    |  |  |  |                   |
| 2        | 90465-10032        | .CLAMP<br>.BRIDE                                   | 1    | 1    |  |  |  |                   |
| 3        | 97780-50620        | .SCREW, TAPPING<br>.VIS, TETE BOMBEE               | 1    | 1    |  |  |  |                   |
| 4        | 63P-42647-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 2    | 2    |  |  |  |                   |
| 5        | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER               | 4    | 4    |  |  |  |                   |
| 6        | 95380-06600        | .NUT, HEXAGON<br>.ECROU                            | 4    | 4    |  |  |  |                   |
| 7        | 60V-42651-01       | .HOOK<br>.CROCHET                                  | 2    | 2    |  |  |  |                   |
| 8        | 69J-42663-00       | .DAMPER<br>.AMORTISSEUR                            | 2    | 2    |  |  |  |                   |
| 9        | 97095-06016        | .BOLT<br>.BOULON                                   | 4    | 4    |  |  |  |                   |
| 10       | 92995-06600        | .WASHER<br>.RONDELLE                               | 4    | 4    |  |  |  |                   |
| 11       | 63P-42643-01       | .PLATE, CLAMP<br>.PLAQUE, PRESSE                   | 2    | 2    |  |  |  |                   |
| 12       | 68F-42663-00       | .DAMPER<br>.AMORTISSEUR                            | 4    | 4    |  |  |  |                   |
| 13       | 63P-42644-00       | .PLATE, CLAMP 2<br>.PLAQUE, PRESSE 2               | 2    | 2    |  |  |  |                   |
| 14       | 63P-42613-00       | .MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1    | 1    |  |  |  |                   |
| 15       | 90179-06M24        | .NUT<br>.ECROU                                     | 10   | 10   |  |  |  |                   |
| 16       | 63P-42617-00       | .DAMPER, FORM<br>.BOURRELET, CAOUTCHOUC            | 1    | 1    |  |  |  |                   |
| 17       | 63P-42677-40       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1    | 1    |  |  |  |                   |
| 18       | 63P-42678-40       | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1    | 1    |  |  |  |                   |
| 19       | 63P-42675-20       | .GRAPHIC, SIDE 1<br>.EMBLEME                       | 1    | 1    |  |  |  |                   |
| 20       | 63P-42681-20       | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 2    | 2    |  |  |  |                   |
| 21       | 63P-42676-20       | .GRAPHIC, SIDE 2<br>.EMBLEME                       | 1    | 1    |  |  |  |                   |
| 22       | 67F-13448-00       | .CAP<br>.CAPUCHON                                  | 4    | 4    |  |  |  |                   |
| 23       | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER               | 8    | 8    |  |  |  |                   |
| 24       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                            | 8    | 8    |  |  |  |                   |
| 25       | 90445-11020        | .HOSE (L400)<br>.DURITE (L400)                     | 2    | 2    |  |  |  |                   |
| 26       | 63P-42662-00       | .DAMPER<br>.AMORTISSEUR                            | 4    | 4    |  |  |  |                   |
| 27       | 67F-13434-20       | .LABEL, CAUTION<br>.ETIQUETTE, ATTENTION           | 1    | 1    |  |  |  |                   |

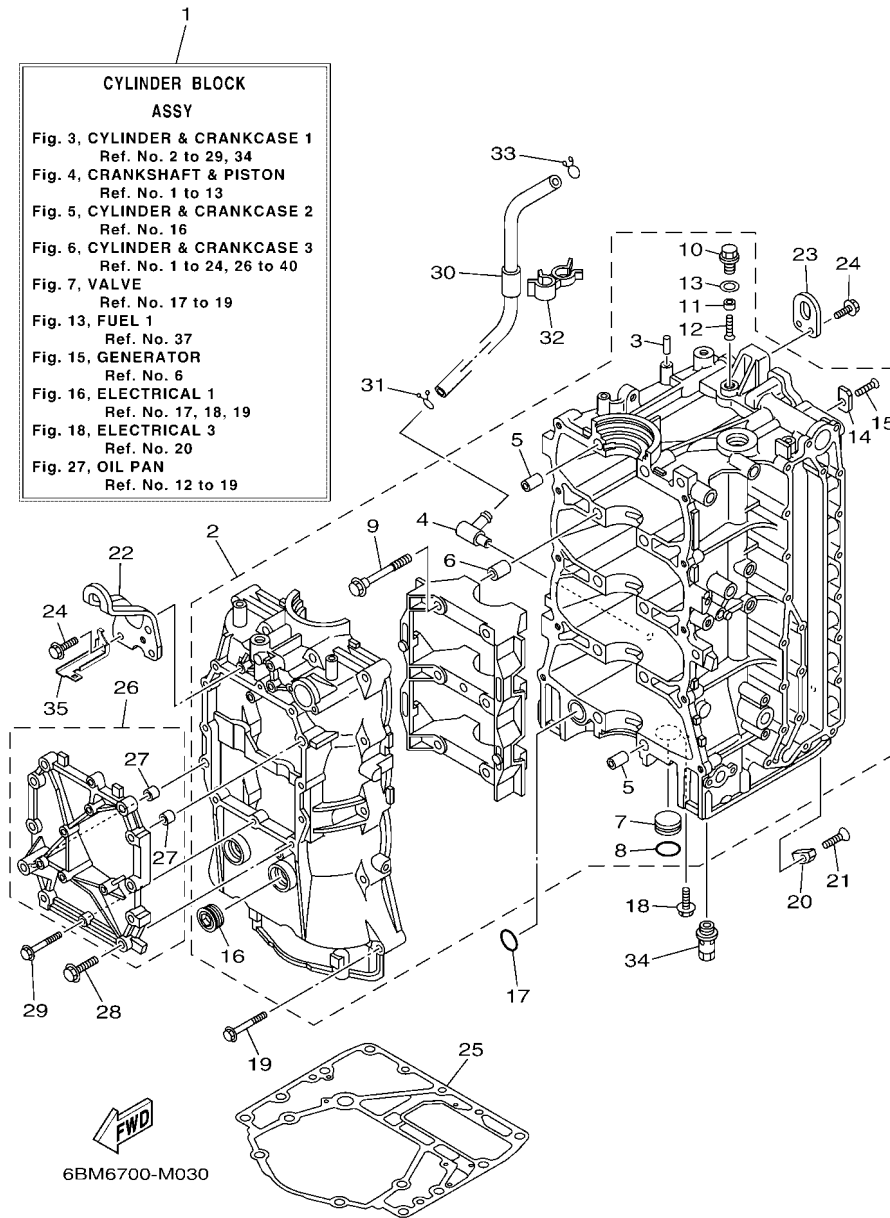
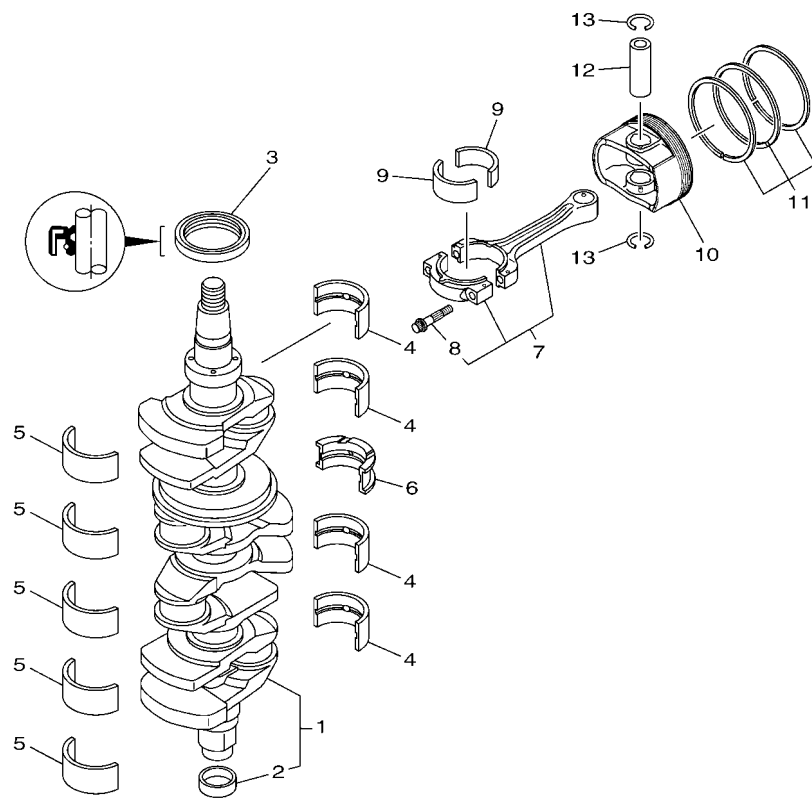


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|------|------|--|--|-------------------|
| 1        | 6BM-W009B-02-9S    | CYLINDER BLOCK ASSY<br>CYLINDRE GROUPE (ENS.) | 1    | 1    |  |  |                   |
| 2        | 63P-W1510-03-9S    | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET    | 1    | 1    |  |  |                   |
| 3        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                      | 1    | 1    |  |  |                   |
| 4        | 63P-11372-00       | .NIPPLE, HOSE<br>.RACCORD, TUYAU              | 1    | 1    |  |  |                   |
| 5        | 91814-18002        | .PIN, DOWEL<br>.GOUJON, D'ASSEMBLAGE          | 4    | 4    |  |  |                   |
| 6        | 91814-18002        | .PIN, DOWEL<br>.GOUJON, D'ASSEMBLAGE          | 6    | 6    |  |  |                   |
| 7        | 90338-25004        | .PLUG<br>.PLOT                                | 1    | 1    |  |  |                   |
| 8        | 93210-25647        | .O-RING<br>.JOINT TORIQUE                     | 1    | 1    |  |  |                   |
| 9        | 90105-10071        | .BOLT, FLANGE<br>.BOULON                      | 10   | 10   |  |  |                   |
| 10       | 63P-11197-00       | .PLUG, BLIND<br>.PLOT, BORGNE                 | 1    | 1    |  |  |                   |
| 11       | 63P-11325-21       | .ANODE<br>.ANODE                              | 1    | 1    |  |  |                   |
| 12       | 98780-05016        | .SCREW, FLAT HEAD<br>.VIS A TETE FRAISEE      | 1    | 1    |  |  |                   |
| 13       | 90430-14115        | .GASKET<br>.JOINT                             | 1    | 1    |  |  |                   |
| 14       | 63P-11325-11       | .ANODE<br>.ANODE                              | 4    | 4    |  |  |                   |
| 15       | 90151-06M02        | .SCREW, COUNTERSUNK<br>.VIS, TETE NOYEE       | 4    | 4    |  |  |                   |
| 16       | 90340-27129        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT  | 2    | 2    |  |  |                   |
| 17       | 93210-25552        | O-RING<br>JOINT TORIQUE                       | 1    | 1    |  |  |                   |
| 18       | 90119-06M81        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 1    | 1    |  |  |                   |
| 19       | 90119-08M66        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 10   | 10   |  |  |                   |
| 20       | 63P-11325-01       | ANODE<br>ANODE                                | 1    | 1    |  |  |                   |
| 21       | 90151-06M02        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE         | 1    | 1    |  |  |                   |
| 22       | 63P-11119-00       | HANGER, ENGINE<br>ANNEAU, LEVAGE              | 1    | 1    |  |  |                   |
| 23       | 68F-11119-00       | HANGER, ENGINE<br>ANNEAU, LEVAGE              | 1    | 1    |  |  |                   |
| 24       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 5    | 5    |  |  |                   |
| 25       | 63P-11351-01       | GASKET, CYLINDER<br>JOINT, D'EMBASE           | 1    | 1    |  |  |                   |
| 26       | 6BM-11511-00-94    | COVER, CRANK<br>COUVERCLE, VILEBREQUIN        | 1    | 1    |  |  |                   |
| 27       | 91811-11001        | .PIN, DOWEL<br>.GOUJON, D'ASSEMBLAGE          | 2    | 2    |  |  |                   |





  
6BM4700-L030

**FIG. 4 CRANKSHAFT & PISTON**

**VILEBREQUIN & PISTON**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES      |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|------------------------|
| 1        | 6BM-11410-01       | CRANKSHAFT<br>VILEBREQUIN COMPLET                            | 1    | 1    |  |  |                        |
| 2        | 6CB-11478-00       | .COLLAR<br>.COLLERETTE                                       | 1    | 1    |  |  |                        |
| 3        | 93102-60004        | OIL SEAL<br>JOINT SPY                                        | 1    | 1    |  |  |                        |
| 4        | 63P-11416-31       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 4    | 4    |  |  | UR GREEN<br>UR GREEN   |
|          | 63P-11416-41       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 4    | 4    |  |  | UR RED<br>UR RED       |
|          | 63P-11416-51       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 4    | 4    |  |  | UR YELLOW<br>UR YELLOW |
| 5        | 63P-11417-41       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR BROWN<br>UR BROWN   |
|          | 63P-11417-51       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR GREEN<br>UR GREEN   |
|          | 63P-11417-61       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR RED<br>UR RED       |
|          | 63P-11417-71       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR YELLOW<br>UR YELLOW |
|          | 63P-11417-81       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR BLUE<br>UR BLUE     |
| 6        | 63P-11426-31       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                    | 1    | 1    |  |  | UR GREEN<br>UR GREEN   |
|          | 63P-11426-41       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                    | 1    | 1    |  |  | UR RED<br>UR RED       |
|          | 63P-11426-51       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                    | 1    | 1    |  |  | UR YELLOW<br>UR YELLOW |
| 7        | 63P-W1165-10       | CONNECTING ROD ASSY<br>BIELLE COMPLETE                       | 4    | 4    |  |  |                        |
| 8        | 63P-11654-10       | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                     | 2    | 2    |  |  |                        |
| 9        | 63P-11656-30       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE         | 8    | 8    |  |  | UR GREEN<br>UR GREEN   |
|          | 63P-11656-40       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE         | 8    | 8    |  |  | UR BLUE<br>UR BLUE     |
|          | 63P-11656-50       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE         | 8    | 8    |  |  | UR RED<br>UR RED       |
| 10       | 63P-11631-10-93    | PISTON (STD)<br>PISTON (STD)                                 | 4    | 4    |  |  |                        |
|          | 63P-11635-10       | PISTON (0.25MM O/S)<br>PISTON (0.25MM O/S)                   | 4    | 4    |  |  | AP<br>AP               |
| 11       | 63P-11603-01       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)               | 4    | 4    |  |  |                        |
|          | 63P-11604-00       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S) | 4    | 4    |  |  | AP<br>AP               |
| 12       | 63P-11633-10       | PIN, PISTON<br>AXE, PISTON                                   | 4    | 4    |  |  |                        |
| 13       | 63P-11634-00       | CLIP, PISTON PIN<br>AGRAFE, AXE DE PISTON                    | 8    | 8    |  |  |                        |

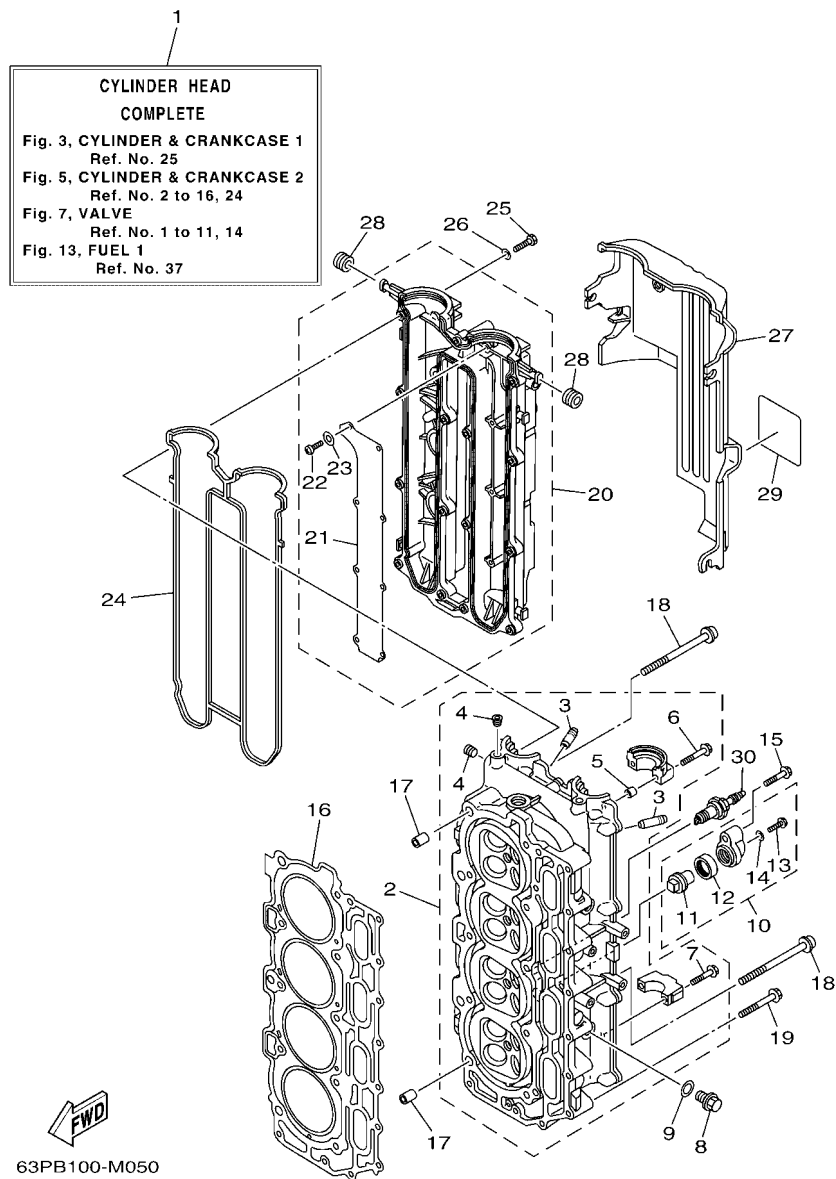
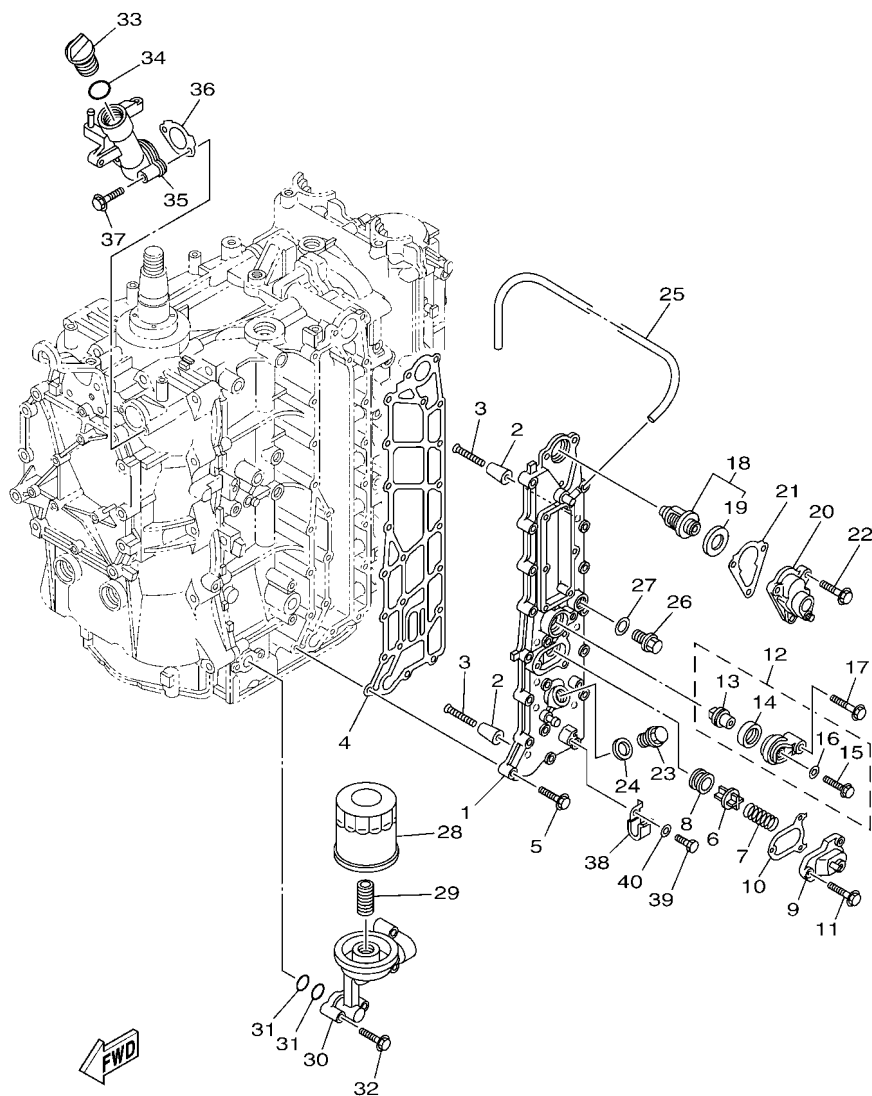


FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6BM-W009A-10-9S    | CYLINDER HEAD COMPLETE<br>CULASSE (ENS.)              | 1    | 1    |  |  |                   |
| 2        | 63P-11110-10-9S    | CYLINDER HEAD ASSY<br>JEU DE CULASSE                  | 1    | 1    |  |  |                   |
| 3        | 6S5-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1                  | 16   | 16   |  |  |                   |
| 4        | 90344-51019        | .PLUG, TAPER SCREW<br>.PLOT, FILETE CONIQUE           | 3    | 3    |  |  |                   |
| 5        | 91809-08006        | .PIN, DOWEL<br>.GOUJON, D'ASSEMBLAGE                  | 4    | 4    |  |  |                   |
| 6        | 90119-07235        | .BOLT/WASHER-CAM CAPS<br>.BOULON, AVEC RONDELLE       | 4    | 4    |  |  |                   |
| 7        | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE          | 16   | 16   |  |  |                   |
| 8        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT            | 2    | 2    |  |  |                   |
| 9        | 90430-14115        | GASKET<br>JOINT                                       | 2    | 2    |  |  |                   |
| 10       | 69J-11301-00       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)            | 2    | 2    |  |  |                   |
| 11       | 67F-11325-01       | .ANODE<br>.ANODE                                      | 1    | 1    |  |  |                   |
| 12       | 67F-11328-00       | .GROMMET, ANODE<br>.PASSE-FIL                         | 1    | 1    |  |  |                   |
| 13       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON                              | 1    | 1    |  |  |                   |
| 14       | 90430-06M03        | .GASKET<br>.JOINT                                     | 1    | 1    |  |  |                   |
| 15       | 97575-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE       | 2    | 2    |  |  |                   |
| 16       | 63P-11181-00       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1        | 1    | 1    |  |  |                   |
| 17       | 99530-14016        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                    | 2    | 2    |  |  |                   |
| 18       | 90155-10006        | SCREW, FLAT FILLISTER<br>VIS, TETE OVALE PLATE        | 10   | 10   |  |  |                   |
| 19       | 90119-08M91        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE            | 10   | 10   |  |  |                   |
| 20       | 63P-11191-00-9S    | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1        | 1    | 1    |  |  |                   |
| 21       | 63P-11135-00       | .PLATE, BREATHER 3<br>.PLAQUE, RENIFLARD 3            | 1    | 1    |  |  |                   |
| 22       | 98507-04008        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE            | 8    | 8    |  |  |                   |
| 23       | 92907-04600        | .WASHER<br>.RONDELLE                                  | 8    | 8    |  |  |                   |
| 24       | 63P-11193-00       | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1 | 1    | 1    |  |  |                   |
| 25       | 97095-06030        | BOLT<br>BOULON                                        | 13   | 13   |  |  |                   |
| 26       | 92995-06600        | WASHER<br>RONDELLE                                    | 13   | 13   |  |  |                   |
| 27       | 63P-11192-01       | COVER, CYLINDER HEAD 2<br>COUVERCLE, CULASSE 2        | 1    | 1    |  |  |                   |



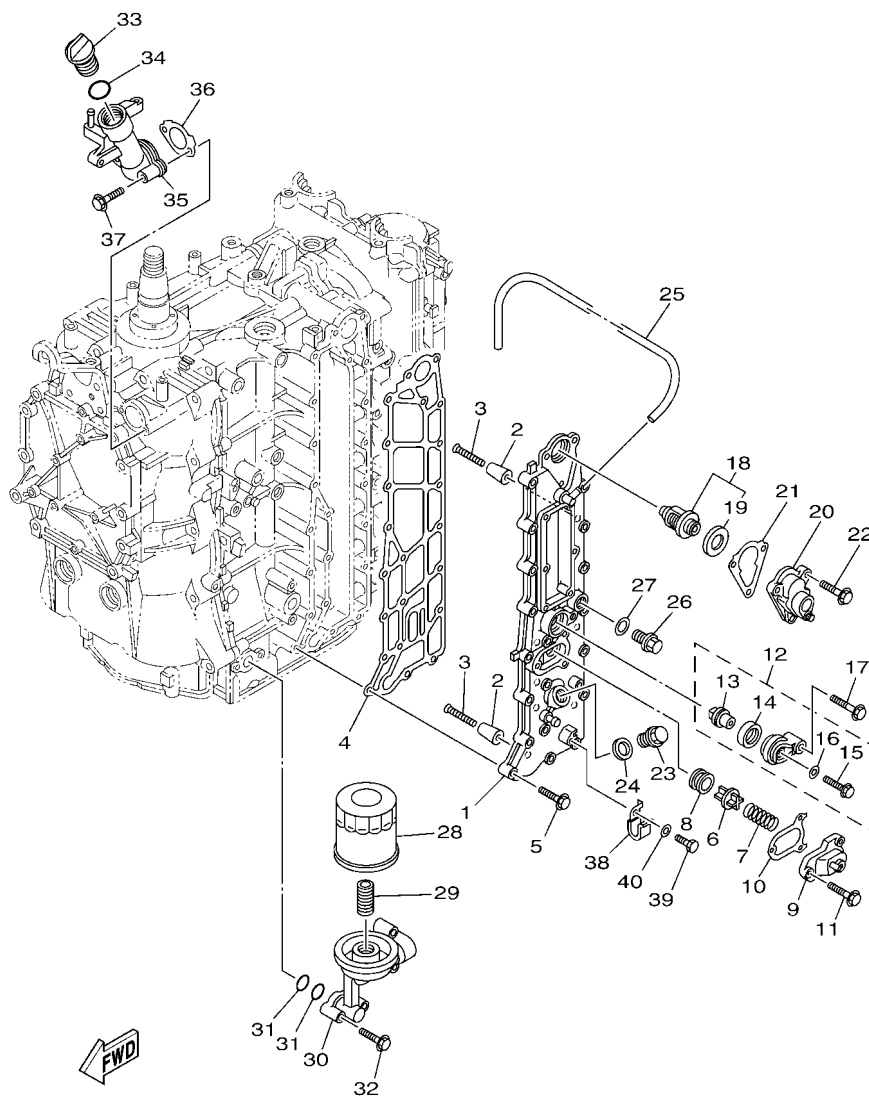


6BM5700-L050

FIG. 6 CYLINDER & CRANKCASE 3

CYLINDRE & CARTER 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-41113-03-9S    | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1    | 1    |  |  |  |                   |
| 2        | 68T-11325-00       | ANODE<br>ANODE                                                | 8    | 8    |  |  |  |                   |
| 3        | 90151-05M05        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                         | 8    | 8    |  |  |  |                   |
| 4        | 63P-41114-A2       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 5        | 90119-06MA4        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 19   | 19   |  |  |  |                   |
| 6        | 6G5-12416-00       | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS        | 1    | 1    |  |  |  |                   |
| 7        | 90501-16M11        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                   | 1    | 1    |  |  |  |                   |
| 8        | 90480-20M05        | GROMMET<br>PASSE-FIL                                          | 1    | 1    |  |  |  |                   |
| 9        | 67F-1246A-01-9S    | COVER 1<br>COUVERCLE 1                                        | 1    | 1    |  |  |  |                   |
| 10       | 67F-12435-A0       | GASKET<br>JOINT                                               | 1    | 1    |  |  |  |                   |
| 11       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 3    | 3    |  |  |  |                   |
| 12       | 69J-11301-00       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)                    | 1    | 1    |  |  |  |                   |
| 13       | 67F-11325-01       | .ANODE<br>.ANODE                                              | 1    | 1    |  |  |  |                   |
| 14       | 67F-11328-00       | .GROMMET, ANODE<br>.PASSE-FIL                                 | 1    | 1    |  |  |  |                   |
| 15       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON                                      | 1    | 1    |  |  |  |                   |
| 16       | 90430-06M03        | .GASKET<br>.JOINT                                             | 1    | 1    |  |  |  |                   |
| 17       | 97575-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE               | 1    | 1    |  |  |  |                   |
| 18       | 67F-12411-01       | THERMOSTAT<br>THERMOSTAT                                      | 1    | 1    |  |  |  |                   |
| 19       | 67F-12412-00       | .SEAL, THERMOSTAT<br>.JOINT, THERMOSTAT                       | 1    | 1    |  |  |  |                   |
| 20       | 63P-1240H-01-9S    | COVER ASSEMBLY<br>BOITIER DISTRIBUTEUR COMPLET                | 1    | 1    |  |  |  |                   |
| 21       | 63P-12414-00       | GASKET, COVER<br>JOINT, COUVERCLE                             | 1    | 1    |  |  |  |                   |
| 22       | 90119-06MA4        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 3    | 3    |  |  |  |                   |
| 23       | 90340-18M09        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    | 1    |  |  |  |                   |
| 24       | 90430-18130        | GASKET<br>JOINT                                               | 1    | 1    |  |  |  |                   |
| 25       | 90445-10027        | HOSE (L670)<br>DURITE (L670)                                  | 1    | 1    |  |  |  |                   |
| 26       | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                    | 1    | 1    |  |  |  |                   |
| 27       | 90430-14115        | GASKET<br>JOINT                                               | 1    | 1    |  |  |  |                   |



**FIG. 6 CYLINDER & CRANKCASE 3**

### CYLINDRE & CARTER 3

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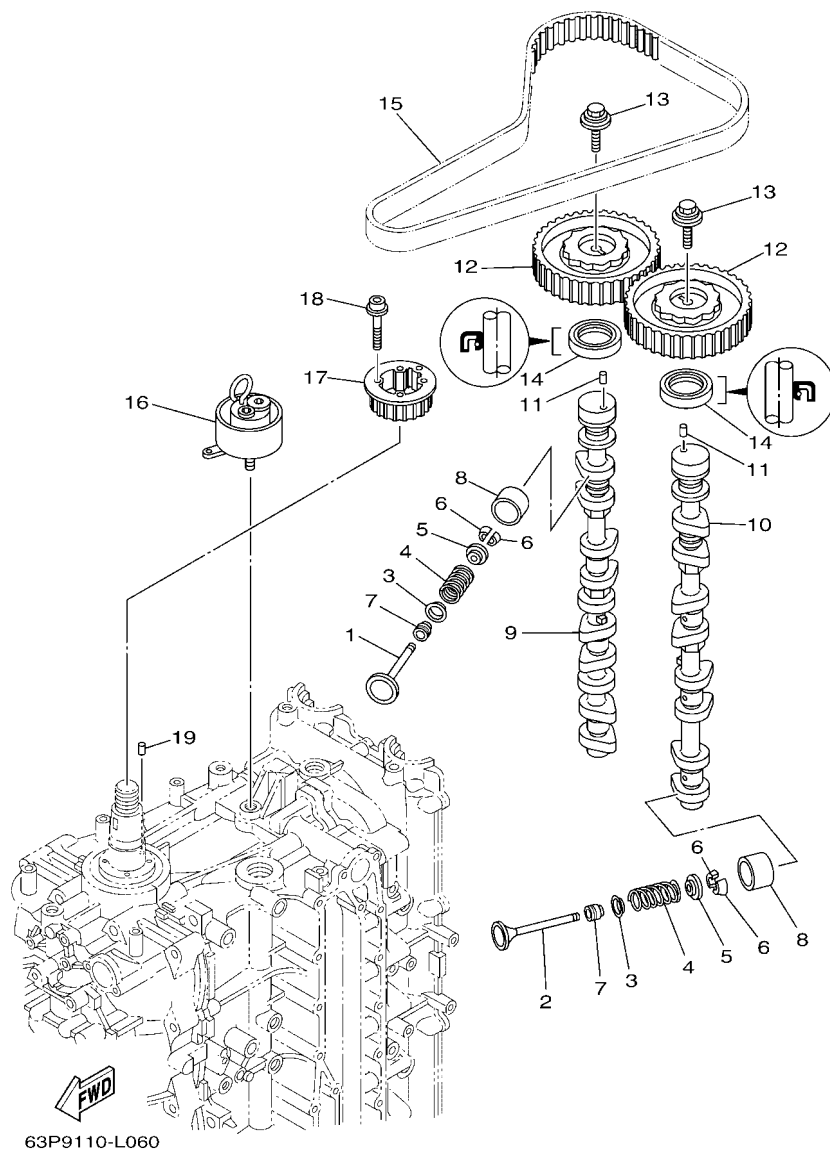


FIG. 7 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-12111-00       | VALVE, INTAKE<br>SOUPAPE, ADMISSION                   | 8    | 8    |  |  |                   |
| 2        | 6BM-12121-00       | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                | 8    | 8    |  |  |                   |
| 3        | K0F-A3743-00       | SEAT, VALVE SPRING<br>SIEGE, RESSORT DE SOUPAPE       | 16   | 16   |  |  |                   |
| 4        | 6CB-12113-00       | SPRING, VALVE INNER<br>RESSORT DE SOUPAPE, INTERNE    | 16   | 16   |  |  |                   |
| 5        | K0F-A3741-00       | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPA | 16   | 16   |  |  |                   |
| 6        | K0F-A3742-00       | LOCK, VALVE SPRING RETAINER<br>FRAISE, SOUPAPE        | 32   | 32   |  |  |                   |
| 7        | 51Y-12119-00       | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE           | 16   | 16   |  |  |                   |
| 8        | K0F-A3751-00       | LIFTER, VALVE (3.000)<br>LEVE-SOUPAPE (3.000)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-10       | LIFTER, VALVE (3.025)<br>LEVE-SOUPAPE (3.025)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-20       | LIFTER, VALVE (3.050)<br>LEVE-SOUPAPE (3.050)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-30       | LIFTER, VALVE (3.075)<br>LEVE-SOUPAPE (3.075)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-40       | LIFTER, VALVE (3.100)<br>LEVE-SOUPAPE (3.100)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-50       | LIFTER, VALVE (3.122)<br>LEVE-SOUPAPE (3.122)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-60       | LIFTER, VALVE (3.142)<br>LEVE-SOUPAPE (3.142)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-70       | LIFTER, VALVE (3.162)<br>LEVE-SOUPAPE (3.162)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-80       | LIFTER, VALVE (3.182)<br>LEVE-SOUPAPE (3.182)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-90       | LIFTER, VALVE (3.202)<br>LEVE-SOUPAPE (3.202)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-A0       | LIFTER, VALVE (3.222)<br>LEVE-SOUPAPE (3.222)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-B0       | LIFTER, VALVE (3.242)<br>LEVE-SOUPAPE (3.242)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-C0       | LIFTER, VALVE (3.262)<br>LEVE-SOUPAPE (3.262)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-D0       | LIFTER, VALVE (3.282)<br>LEVE-SOUPAPE (3.282)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-E0       | LIFTER, VALVE (3.302)<br>LEVE-SOUPAPE (3.302)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-F0       | LIFTER, VALVE (3.322)<br>LEVE-SOUPAPE (3.322)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-G0       | LIFTER, VALVE (3.342)<br>LEVE-SOUPAPE (3.342)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-H0       | LIFTER, VALVE (3.362)<br>LEVE-SOUPAPE (3.362)         | 16   | 16   |  |  | UR                |
|          | K0F-A3751-J0       | LIFTER, VALVE ((3.382)<br>LEVE-SOUPAPE ((3.382)       | 16   | 16   |  |  | UR                |
|          | K0F-A3751-K0       | LIFTER, VALVE (3.402)<br>LEVE-SOUPAPE (3.402)         | 16   | 16   |  |  | UR                |

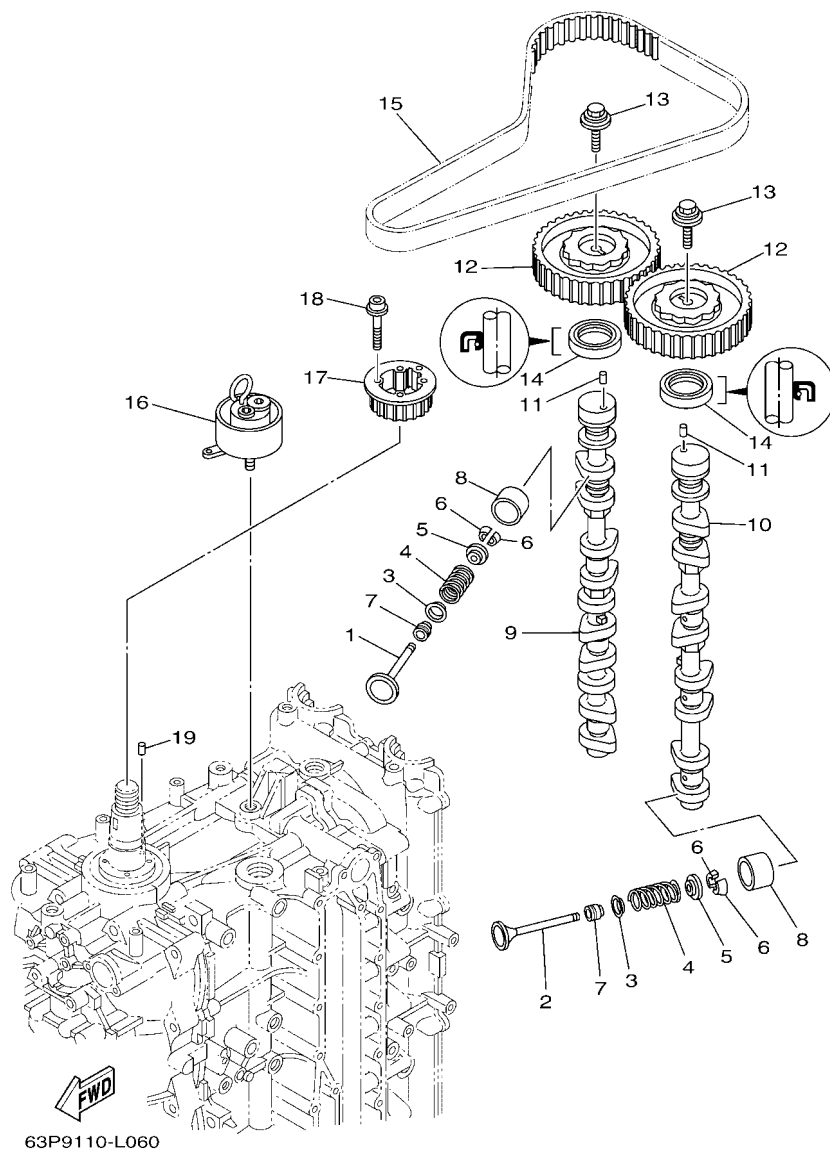


FIG. 7 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6BM6 | 6BN6 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|-------------------|
| 8        | K0F-A3751-L0       | LIFTER, VALVE (3.422)<br>LEVE-SOUPAPE (3.422)               | 16   | 16   | UR                |
|          | K0F-A3751-M0       | LIFTER, VALVE (3.442)<br>LEVE-SOUPAPE (3.442)               | 16   | 16   | UR                |
|          | K0F-A3751-N0       | LIFTER, VALVE (3.462)<br>LEVE-SOUPAPE (3.462)               | 16   | 16   | UR                |
|          | K0F-A3751-P0       | LIFTER, VALVE (3.482)<br>LEVE-SOUPAPE (3.482)               | 16   | 16   | UR                |
|          | K0F-A3751-R0       | LIFTER, VALVE (3.502)<br>LEVE-SOUPAPE (3.502)               | 16   | 16   | UR                |
|          | K0F-A3751-S0       | LIFTER, VALVE (3.522)<br>LEVE-SOUPAPE (3.522)               | 16   | 16   | UR                |
|          | K0F-A3751-T0       | LIFTER, VALVE (3.542)<br>LEVE-SOUPAPE (3.542)               | 16   | 16   | UR                |
|          | K0F-A3753-00       | LIFTER, VALVE (3.562)<br>LEVE-SOUPAPE (3.562)               | 16   | 16   | UR                |
|          | K0F-A3753-10       | LIFTER, VALVE (3.582)<br>LEVE-SOUPAPE (3.582)               | 16   | 16   | UR                |
|          | K0F-A3753-20       | LIFTER, VALVE (3.602)<br>LEVE-SOUPAPE (3.602)               | 16   | 16   | UR                |
|          | K0F-A3753-30       | LIFTER, VALVE (3.625)<br>LEVE-SOUPAPE (3.625)               | 16   | 16   | UR                |
|          | K0F-A3753-40       | LIFTER, VALVE (3.650)<br>LEVE-SOUPAPE (3.650)               | 16   | 16   | UR                |
|          | K0F-A3753-50       | LIFTER, VALVE (3.675)<br>LEVE-SOUPAPE (3.675)               | 16   | 16   | UR                |
|          | K0F-A3753-60       | LIFTER, VALVE (3.700)<br>LEVE-SOUPAPE (3.700)               | 16   | 16   | UR                |
|          | K0F-A3753-70       | LIFTER, VALVE (3.725)<br>LEVE-SOUPAPE (3.725)               | 16   | 16   | UR                |
| 9        | 63P-12171-10       | CAMSHAFT 1<br>ARBRE A CAMES 1                               | 1    | 1    |                   |
| 10       | 63P-12181-10       | CAMSHAFT 2<br>ARBRE A CAMES 2                               | 1    | 1    |                   |
| 11       | 93605-10108        | PIN, DOWEL<br>AXE                                           | 2    | 2    |                   |
| 12       | 63P-11537-00       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                           | 2    | 2    |                   |
| 13       | 90119-10050        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 2    | 2    |                   |
| 14       | 93102-38008        | OIL SEAL<br>JOINT SPY                                       | 2    | 2    |                   |
| 15       | 63P-46241-00       | BELT<br>COURROIE TRAPEZOIDALE                               | 1    | 1    |                   |
| 16       | 63P-11590-01       | TENSIONER ASSY<br>TENDEUR (ENS.)                            | 1    | 1    |                   |
| 17       | 63P-11536-01       | GEAR, DRIVE<br>ENGRENAGE, MENANT                            | 1    | 1    |                   |
| 18       | 90110-05020        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 4    | 4    |                   |
| 19       | 93605-17002        | PIN, DOWEL<br>AXE                                           | 1    | 1    |                   |



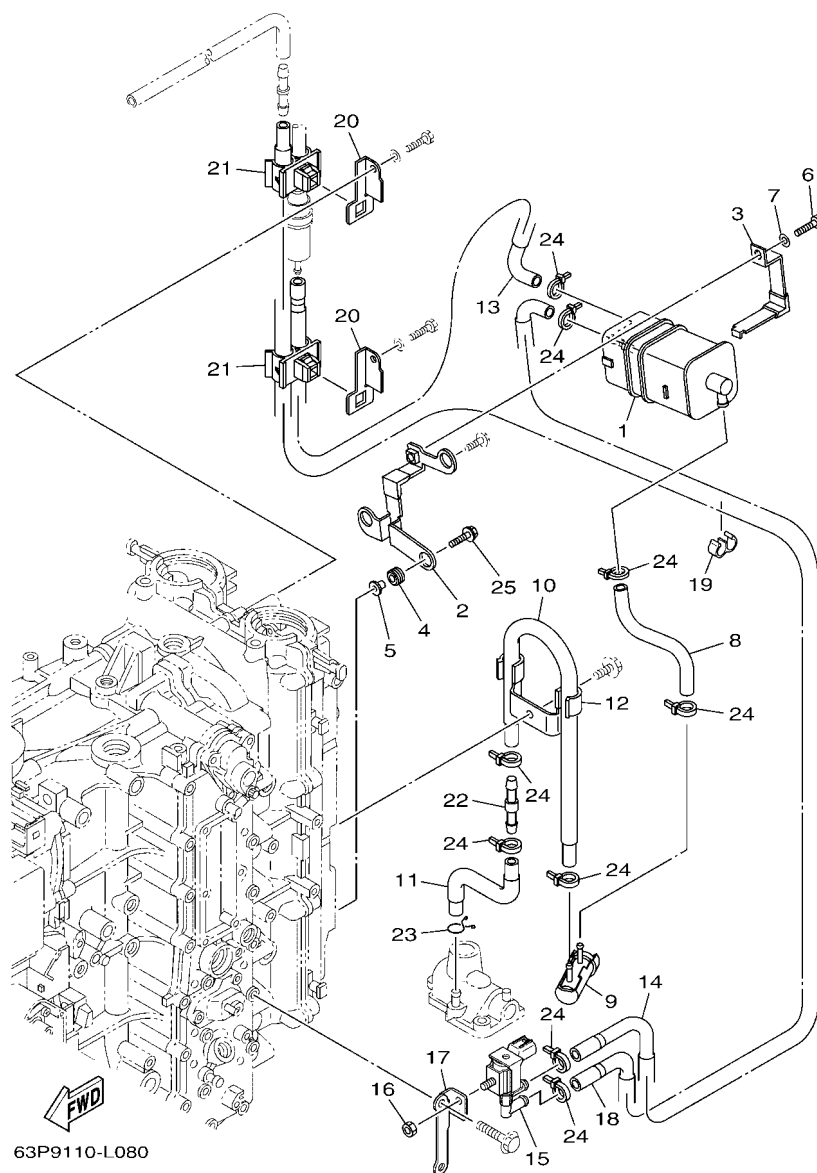


FIG. 9 INTAKE 2

ADMISSION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6P2-24170-00       | CANISTER ASSY<br>BANDE, RASERVOIR A ESSENCE       | 1    | 1    |  |  |                   |
| 2        | 63P-2134X-00       | BRACKET, CANISTER<br>SUPPORT                      | 1    | 1    |  |  |                   |
| 3        | 63P-2419A-01       | HOLDER<br>SUPPORT                                 | 1    | 1    |  |  |                   |
| 4        | 90480-10M23        | GROMMET<br>PASSE-FIL                              | 3    | 3    |  |  |                   |
| 5        | 90387-06M60        | COLLAR<br>COLLERETTE                              | 3    | 3    |  |  |                   |
| 6        | 97095-06016        | BOLT<br>BOULON                                    | 1    | 1    |  |  |                   |
| 7        | 92995-06600        | WASHER<br>RONDELLE                                | 1    | 1    |  |  |                   |
| 8        | 64P-24313-00       | PIPE 3<br>DURITE 3                                | 1    | 1    |  |  |                   |
| 9        | 69J-24502-00       | FILTER, FUEL<br>FILTRE                            | 1    | 1    |  |  |                   |
| 10       | 64P-24312-00       | PIPE 2<br>DURITE 2                                | 1    | 1    |  |  |                   |
| 11       | 64P-24311-00       | PIPE, FUEL 1<br>DURITE A ESSENCE                  | 1    | 1    |  |  |                   |
| 12       | 63P-24367-01       | CLAMP, FUEL PIPE 2<br>COLLIER DE DURITE A ESSENCE | 1    | 1    |  |  |                   |
| 13       | 64P-24315-00       | PIPE 5<br>DURITE 5                                | 1    | 1    |  |  |                   |
| 14       | 64P-24316-00       | PIPE 6<br>DURITE 6                                | 1    | 1    |  |  |                   |
| 15       | 6C5-86120-00       | SOLENOID VALVE ASSY<br>SOLENOIDE                  | 1    | 1    |  |  |                   |
| 16       | 95380-06600        | NUT, HEXAGON<br>ECROU                             | 1    | 1    |  |  |                   |
| 17       | 63P-81845-10       | PLATE<br>PLAQUE                                   | 1    | 1    |  |  |                   |
| 18       | 64P-24314-10       | PIPE 4<br>DURITE 4                                | 1    | 1    |  |  |                   |
| 19       | 90464-09M31        | CLAMP<br>BRIDE                                    | 1    | 1    |  |  |                   |
| 20       | 63P-24364-01       | STAY<br>SUPPORT                                   | 2    | 2    |  |  |                   |
| 21       | 90464-11012        | CLAMP<br>BRIDE                                    | 2    | 2    |  |  |                   |
| 22       | 6E5-24379-00       | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4            | 1    | 1    |  |  |                   |
| 23       | 90467-09M09        | CLIP<br>JONC                                      | 1    | 1    |  |  |                   |
| 24       | 90465-11M10        | CLAMP<br>BRIDE                                    | 9    | 9    |  |  |                   |
| 25       | 90119-06135        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 2    | 2    |  |  |                   |

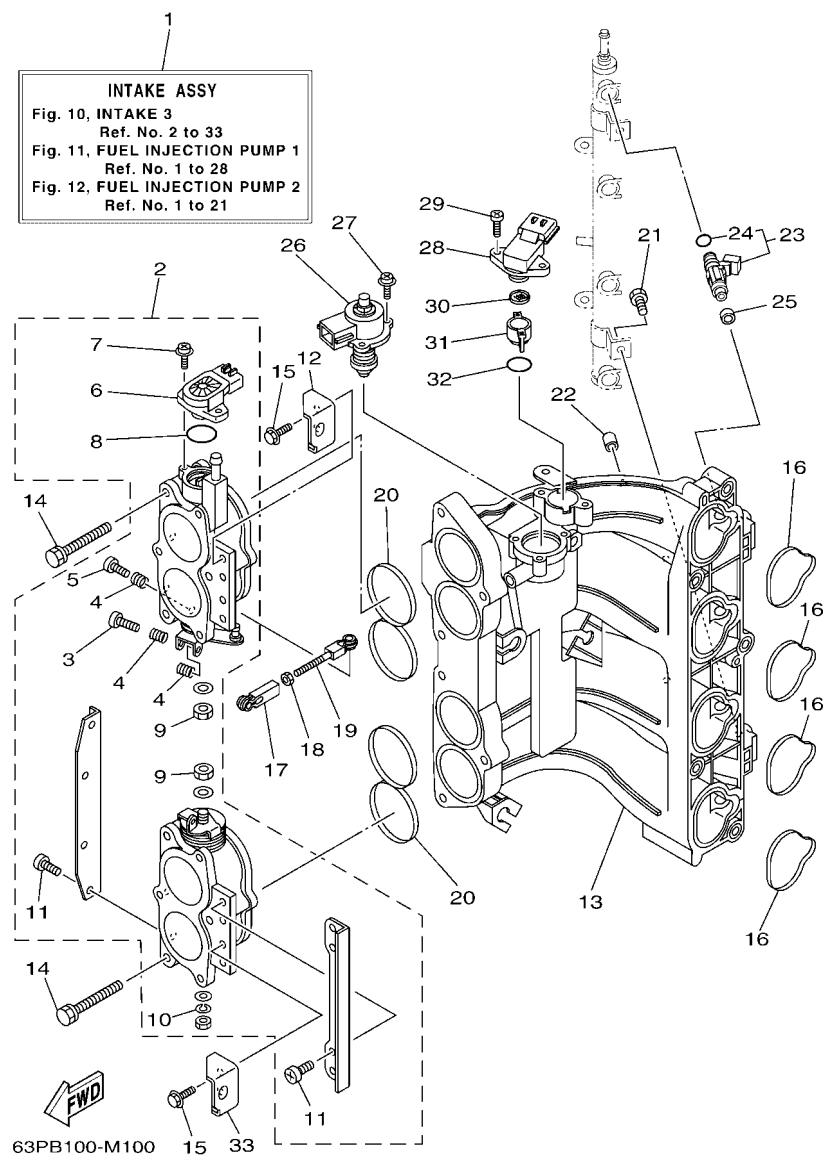
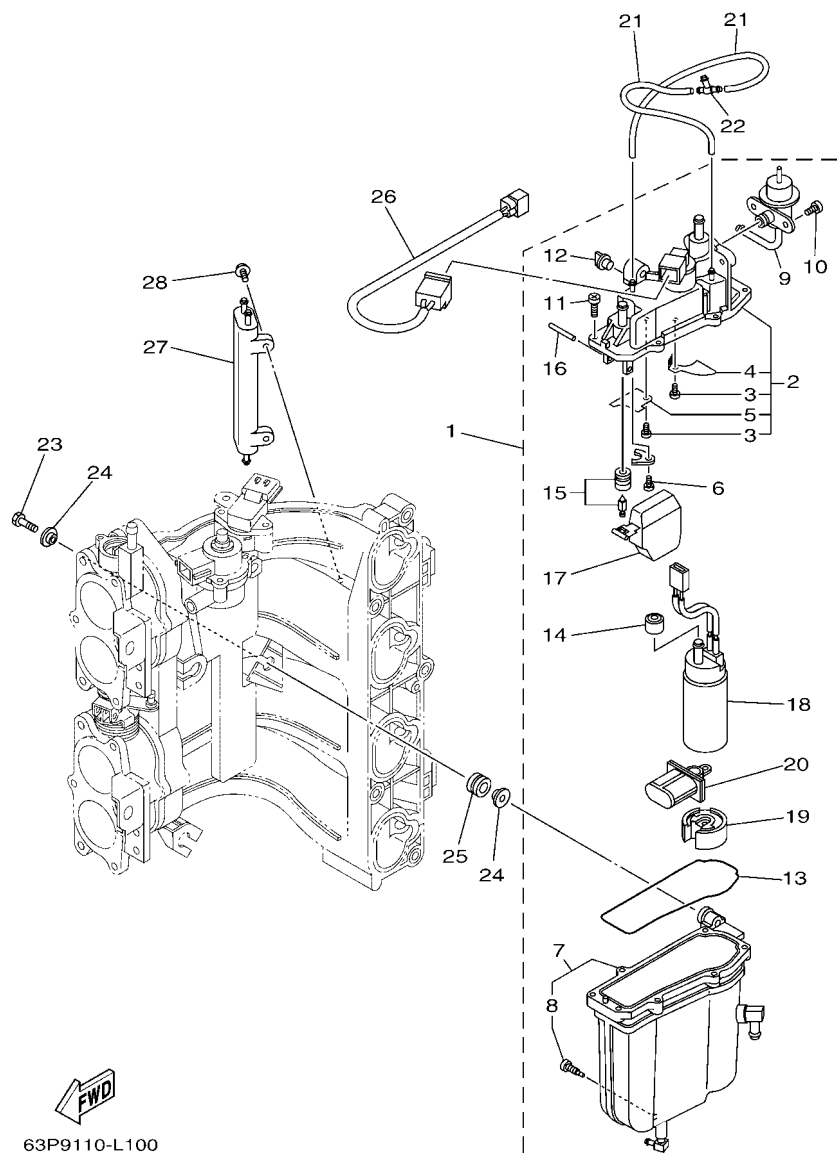


FIG. 10 INTAKE 3

ADMISSION 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-14200-23       | INTAKE ASSY<br>ADMISSION (ENS.)                 | 1    | 1    |  |  |                   |
| 2        | 63P-13751-01       | BODY, THROTTLE 1<br>CARTER 1                    | 1    | 1    |  |  |                   |
| 3        | 69J-14321-00       | .SCREW, THROTTLE<br>.VIS, ACCELERATEUR          | 1    | 1    |  |  |                   |
| 4        | 68V-14331-00       | .SPRING, THROTTLE VALVE<br>.RESSORT, BOISSEAU   | 3    | 3    |  |  |                   |
| 5        | 68V-14323-00       | .SCREW, AIR ADJUSTING<br>.VIS DE DOSEUR D'AIR   | 1    | 1    |  |  |                   |
| 6        | 6S1-85885-00       | .THROTTLE SENSOR ASSY<br>.SENSITOMETRE (ENS.)   | 1    | 1    |  |  |                   |
| 7        | 68V-81145-01       | .SCREW 1<br>.VIS 1                              | 2    | 2    |  |  |                   |
| 8        | 68V-8182L-00       | .O-RING 1<br>.JOINT TORIQUE 1                   | 1    | 1    |  |  |                   |
| 9        | 3CF-14594-00       | .NUT<br>.ECROU                                  | 2    | 2    |  |  |                   |
| 10       | 68V-14356-00       | .WASHER, SPRING<br>.RONDELLE                    | 1    | 1    |  |  |                   |
| 11       | 68V-14565-00       | .SCREW<br>.VIS                                  | 8    | 8    |  |  |                   |
| 12       | 63P-14291-00       | BRACKET 1<br>SUPPORT 1                          | 1    | 1    |  |  |                   |
| 13       | 63P-13641-00       | MANIFOLD, INTAKE 1<br>TUBULURE, ADMISSION 1     | 1    | 1    |  |  |                   |
| 14       | 63P-14496-00       | BOLT<br>BOULON                                  | 6    | 6    |  |  |                   |
| 15       | 97595-06516        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 4    | 4    |  |  |                   |
| 16       | 63P-13645-00       | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1         | 4    | 4    |  |  |                   |
| 17       | 6H4-41237-00       | JOINT, LINK<br>RACCORD                          | 1    | 1    |  |  |                   |
| 18       | 95380-05700        | NUT<br>ECROU                                    | 1    | 1    |  |  |                   |
| 19       | 682-41238-01       | JOINT, LINK<br>RACCORD                          | 1    | 1    |  |  |                   |
| 20       | 63P-13557-00       | GASKET<br>JOINT                                 | 2    | 2    |  |  |                   |
| 21       | 63P-14446-00       | BOLT<br>BOULON                                  | 2    | 2    |  |  |                   |
| 22       | 63P-13643-00       | COVER, MANIFOLD<br>COUVERCLE, TUBULURE          | 4    | 4    |  |  |                   |
| 23       | 63P-13761-01       | INJECTOR<br>INJECTEUR                           | 4    | 4    |  |  |                   |
| 24       | 68V-1416A-00       | .O-RING<br>.JOINT TORIQUE                       | 1    | 1    |  |  |                   |
| 25       | 68V-13766-00       | RUBBER, INJECTOR<br>RONDELLE CAOUTCHOUC         | 4    | 4    |  |  |                   |
| 26       | 63P-1312A-01       | VALVE, CONTROL<br>EMBLEME, YAMAHA               | 1    | 1    |  |  |                   |
| 27       | 68V-81146-01       | SCREW 2<br>VIS 2                                | 3    | 3    |  |  |                   |





63P9110-L100

FIG. 11 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-14180-02       | FLOAT CHAMBER ASSY<br>CUVE DE FLOTTEUR                | 1    | 1    |  |  |  |                   |
| 2        | 63P-14182-00       | .COVER, FLOAT CHAMBER<br>.COUVERCLE, CUVE DE FLOTTEUR | 1    | 1    |  |  |  |                   |
| 3        | 4SV-24453-00       | .SCREW<br>.VIS                                        | 2    | 2    |  |  |  |                   |
| 4        | 63P-2411R-00       | .PLATE 1<br>.PLAQUE 1                                 | 1    | 1    |  |  |  |                   |
| 5        | 63P-2411T-00       | .PLATE 2<br>.PLAQUE 2                                 | 1    | 1    |  |  |  |                   |
| 6        | 4SV-24453-00       | .SCREW<br>.VIS                                        | 1    | 1    |  |  |  |                   |
| 7        | 63P-14181-00       | .BODY, FLOAT CHAMBER 1<br>.CORPS, CUVE DE FLOTTEUR 1  | 1    | 1    |  |  |  |                   |
| 8        | 63P-14191-00       | .PLUG, DRAIN<br>.PLOT, VIDANGE                        | 1    | 1    |  |  |  |                   |
| 9        | 63P-13906-00       | .REGULATOR, PRESSURE<br>.REGULATEUR DE PRESSION       | 1    | 1    |  |  |  |                   |
| 10       | 63P-14565-00       | .SCREW<br>.VIS                                        | 2    | 2    |  |  |  |                   |
| 11       | 63P-14567-00       | .SCREW<br>.VIS                                        | 7    | 7    |  |  |  |                   |
| 12       | 69J-14225-01       | .CAP<br>.COUVERCLE                                    | 1    | 1    |  |  |  |                   |
| 13       | 63P-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR    | 1    | 1    |  |  |  |                   |
| 14       | 68V-13781-20       | .GROMMET & COLLAR SET<br>.PASSE-FIL ET COLLERETTE     | 1    | 1    |  |  |  |                   |
| 15       | 63P-14546-00       | .VALVE, NEEDLE<br>.POINTEAU                           | 1    | 1    |  |  |  |                   |
| 16       | 68V-14386-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                         | 1    | 1    |  |  |  |                   |
| 17       | 63P-14985-00       | .FLOAT<br>.FLOTTEUR                                   | 1    | 1    |  |  |  |                   |
| 18       | 63P-13907-03       | .FUEL PUMP COMP.<br>.POMPE A CARBURANT COMP.          | 1    | 1    |  |  |  |                   |
| 19       | 63P-13784-00       | .COVER, PUMP<br>.COUVERCLE, POMPE                     | 1    | 1    |  |  |  |                   |
| 20       | 63P-13915-00       | .FILTER<br>.FILTRE                                    | 1    | 1    |  |  |  |                   |
| 21       | 63P-14148-00       | PIPE<br>DURITE                                        | 2    | 2    |  |  |  |                   |
| 22       | 69J-24379-00       | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4                | 1    | 1    |  |  |  |                   |
| 23       | 63P-14777-00       | BOLT<br>BOULON                                        | 3    | 3    |  |  |  |                   |
| 24       | 69J-13716-00       | COLLAR<br>COLLERETTE                                  | 6    | 6    |  |  |  |                   |
| 25       | 6BM-13593-00       | DAMPER<br>AMORTISSEUR                                 | 3    | 3    |  |  |  |                   |
| 26       | 63P-8259L-00       | WIRE HARNESS ASSY 1<br>FAISCEAU DE FILS COMPLET 1     | 1    | 1    |  |  |  |                   |
| 27       | 69J-21841-02       | COOLER<br>RADIATEUR                                   | 1    | 1    |  |  |  |                   |



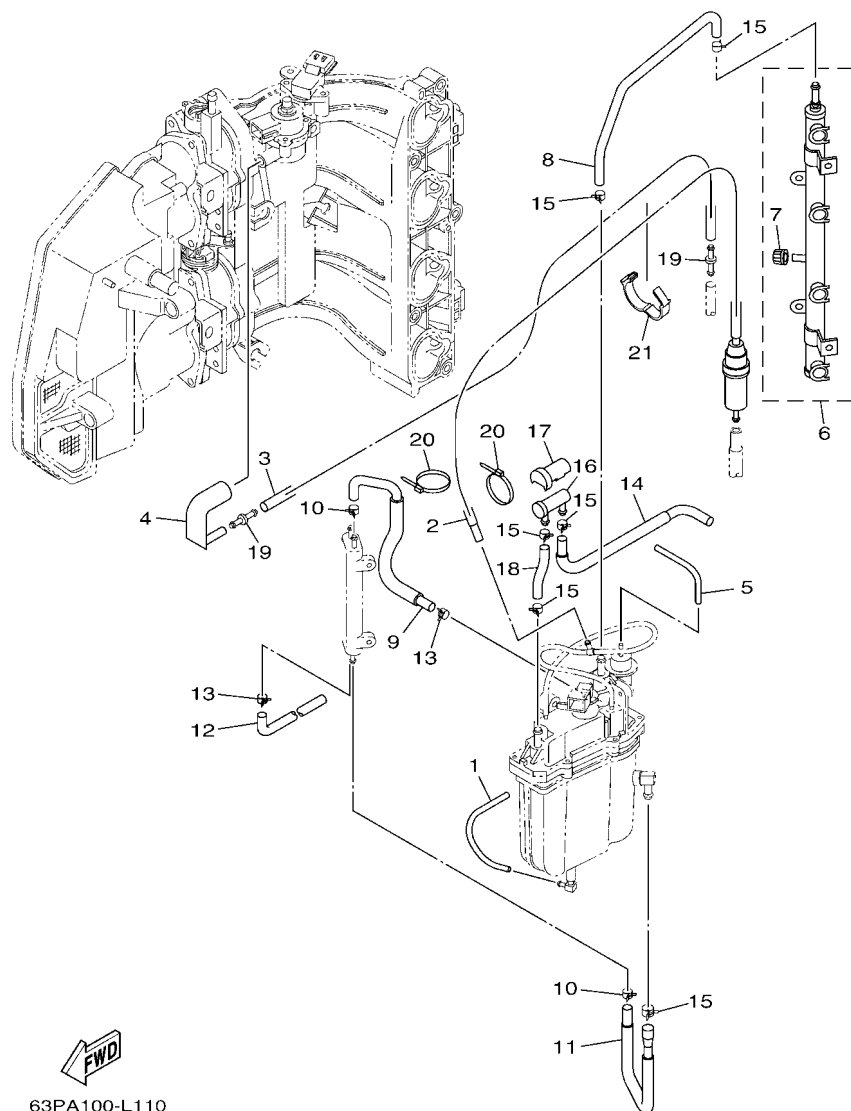
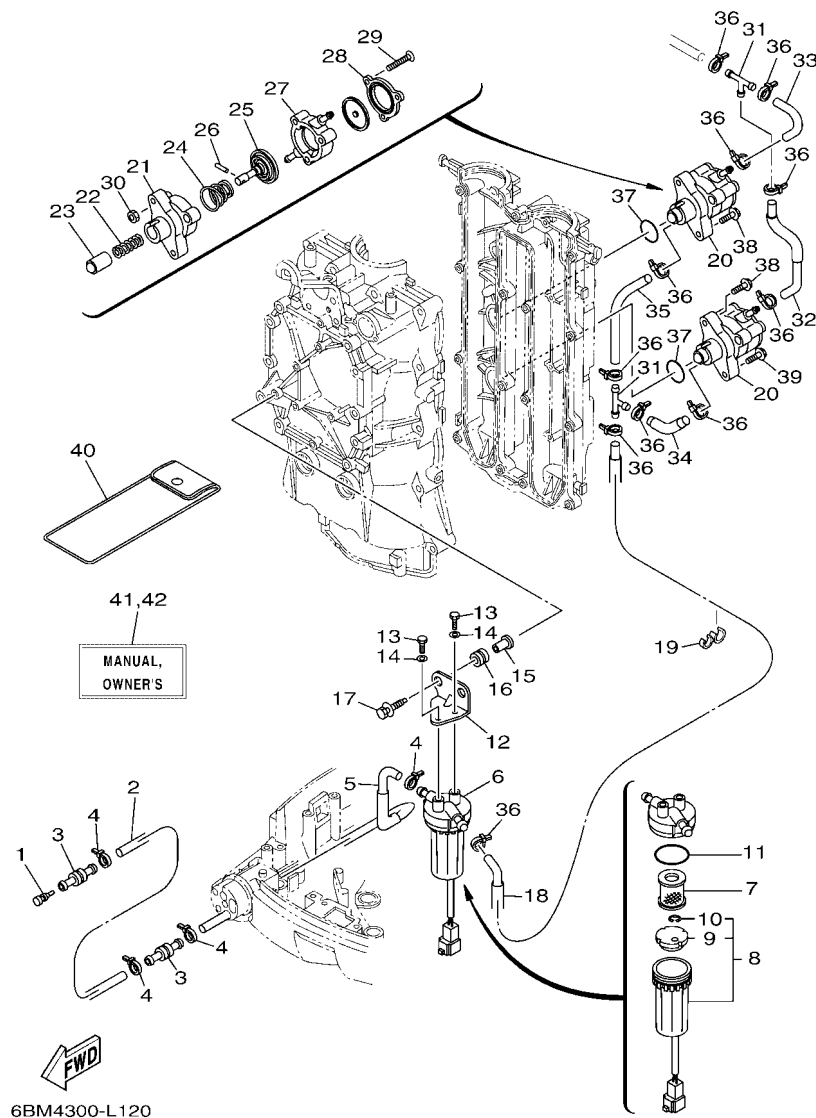


FIG. 12 FUEL INJECTION PUMP 2

POMPE A INJECTEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES          |
|----------|--------------------|----------------------------------------------------|------|------|--|--|----------------------------|
| 1        | 63P-14149-00       | PIPE DURITE                                        | 1    | 1    |  |  | WITH FILTER<br>WITH FILTER |
| 2        | 63P-13971-00       | PIPE, FUEL 1<br>TUBE 1, CARBURANT                  | 1    | 1    |  |  |                            |
| 3        | 63P-13546-00       | HOSE 2<br>DURITE 2                                 | 1    | 1    |  |  |                            |
| 4        | 63P-13545-00       | HOSE 1<br>DURITE 1                                 | 1    | 1    |  |  |                            |
| 5        | 63P-13532-10       | HOSE, VACUUM SENSING 3<br>DURITE 3                 | 1    | 1    |  |  |                            |
| 6        | 63P-13160-00       | DELIVERY PIPE ASSY 1<br>ENS. TUBE DE REFOULEMENT 1 | 1    | 1    |  |  |                            |
| 7        | 63P-14225-00       | .CAP<br>.COUVERCLE                                 | 1    | 1    |  |  |                            |
| 8        | 63P-13974-20       | PIPE, FUEL 4<br>TUBE 4, CARBURANT                  | 1    | 1    |  |  |                            |
| 9        | 63P-13976-00       | PIPE, FUEL 6<br>TUBE 6, CARBURANT                  | 1    | 1    |  |  |                            |
| 10       | 68V-2411M-00       | CLIP<br>JONC                                       | 2    | 2    |  |  |                            |
| 11       | 63P-24317-00       | PIPE 7<br>DURITE 7                                 | 1    | 1    |  |  |                            |
| 12       | 63P-2247B-00       | HOSE 2<br>DURITE 2                                 | 1    | 1    |  |  |                            |
| 13       | 68V-24519-00       | CLIP<br>JONC                                       | 2    | 2    |  |  |                            |
| 14       | 63P-24325-00       | PIPE 14<br>DURITE 14                               | 1    | 1    |  |  |                            |
| 15       | 68V-13577-00       | CLIP<br>AGRAFE                                     | 6    | 6    |  |  |                            |
| 16       | 69J-24501-10       | FILTER, FUEL<br>FILTRE                             | 1    | 1    |  |  |                            |
| 17       | 69J-24599-10       | CAP<br>CAPUCHON                                    | 1    | 1    |  |  |                            |
| 18       | 63P-13975-00       | PIPE, FUEL 5<br>TUBE 5, CARBURANT                  | 1    | 1    |  |  |                            |
| 19       | 6P2-13758-00       | PIPE, JOINT<br>DURITE                              | 2    | 2    |  |  |                            |
| 20       | 68V-2481H-00       | CLAMP<br>BRIDE                                     | 2    | 2    |  |  |                            |
| 21       | 90464-26001        | CLAMP<br>BRIDE                                     | 1    | 1    |  |  |                            |



6BM4300-L120

FIG. 13 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|--|--|-------------------|
| 1        | 689-85547-00       | DAMPER<br>AMORTISSEUR                      | 1    | 1    |  |  |                   |
| 2        | 90445-13511        | HOSE (L2000)<br>DURITE (L2000)             | 1    | 1    |  |  |                   |
| 3        | 6R3-24377-10       | PIPE, JOINT 2<br>DURITE RACCORDEMENT 2     | 2    | 2    |  |  |                   |
| 4        | 90465-11M10        | CLAMP<br>BRIDE                             | 4    | 4    |  |  |                   |
| 5        | 63P-24316-00       | PIPE 6<br>DURITE 6                         | 1    | 1    |  |  |                   |
| 6        | 6P3-24560-03       | FILTER ASSY<br>ENS FILTRE                  | 1    | 1    |  |  |                   |
| 7        | 6P3-24563-01       | .ELEMENT, FILTER<br>.ELEMENT, FILTRE       | 1    | 1    |  |  |                   |
| 8        | 6P3-24562-03       | .CUP, FILTER<br>.CUVETTE, FILTRE           | 1    | 1    |  |  |                   |
| 9        | 6P3-24469-00       | ..FLOAT, WATER LEVEL<br>..FLOTTEUR         | 1    | 1    |  |  |                   |
| 10       | 6P3-24519-00       | ..CLIP<br>..JONC                           | 1    | 1    |  |  |                   |
| 11       | 6P3-24564-00       | .GASKET<br>.JOINT                          | 1    | 1    |  |  |                   |
| 12       | 63P-24566-00       | BRACKET, FILTER<br>SUPPORT, FILTRE         | 1    | 1    |  |  |                   |
| 13       | 97095-06014        | BOLT<br>BOULON                             | 2    | 2    |  |  |                   |
| 14       | 92995-06600        | WASHER<br>RONDELLE                         | 2    | 2    |  |  |                   |
| 15       | 90387-06M60        | COLLAR<br>COLLERETTE                       | 2    | 2    |  |  |                   |
| 16       | 90480-10M23        | GROMMET<br>PASSE-FIL                       | 2    | 2    |  |  |                   |
| 17       | 90119-06071        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2    | 2    |  |  |                   |
| 18       | 63P-24311-30       | PIPE, FUEL 1<br>DURITE A ESSENCE           | 1    | 1    |  |  |                   |
| 19       | 90464-13M34        | CLAMP<br>BRIDE                             | 1    | 1    |  |  |                   |
| 20       | 63P-24410-10       | FUEL PUMP ASSY<br>POMPE A ESSENCE          | 2    | 2    |  |  |                   |
| 21       | 68V-24412-00       | .BODY 1<br>.CORPS 1                        | 1    | 1    |  |  |                   |
| 22       | 68V-24454-00       | .SPRING<br>.RESSORT                        | 1    | 1    |  |  |                   |
| 23       | 63P-13131-00       | .PLUNGER<br>.PLONGEUR                      | 1    | 1    |  |  |                   |
| 24       | 63P-24423-00       | .SPRING, DIAPHRAGM<br>.RESSORT, DIAPHRAGME | 1    | 1    |  |  |                   |
| 25       | 68V-24411-00       | .DIAPHRAGM<br>.DIAPHRAGME                  | 1    | 1    |  |  |                   |
| 26       | 68V-24374-00       | .PIN<br>.GOUPILLE                          | 1    | 1    |  |  |                   |
| 27       | 68V-24413-10       | .BODY 2<br>.CORPS 2                        | 1    | 1    |  |  |                   |

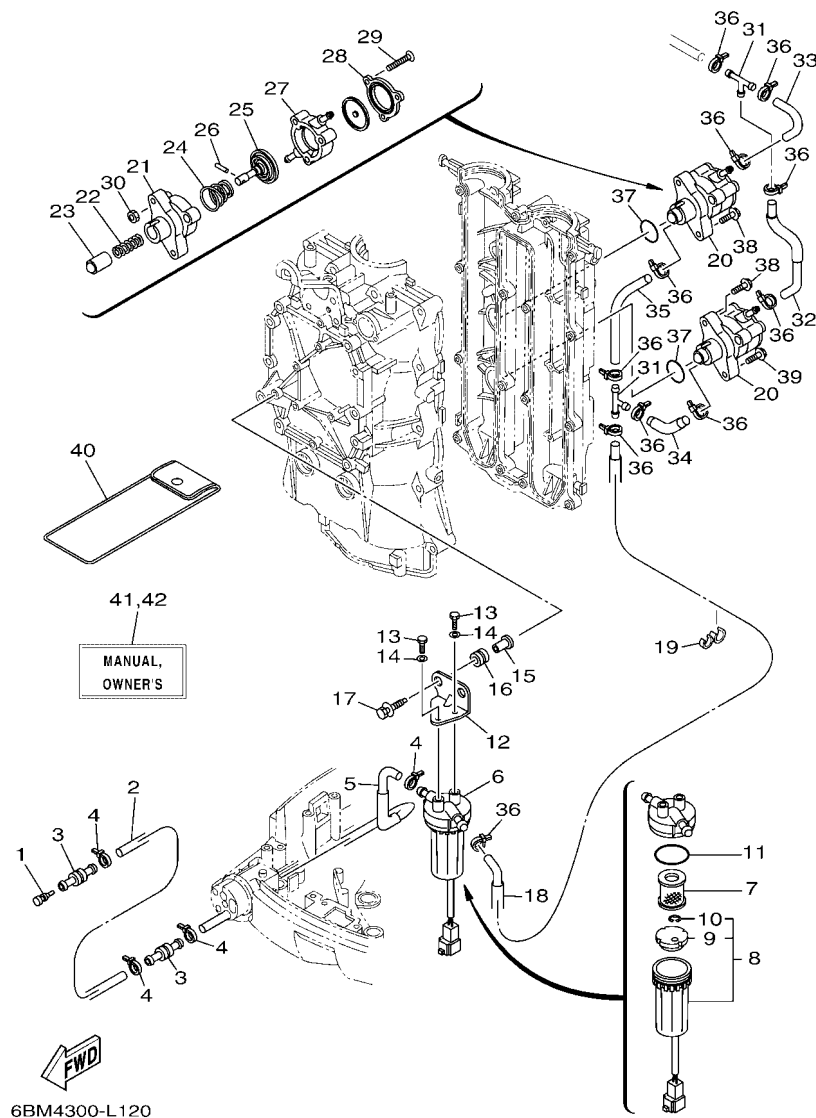
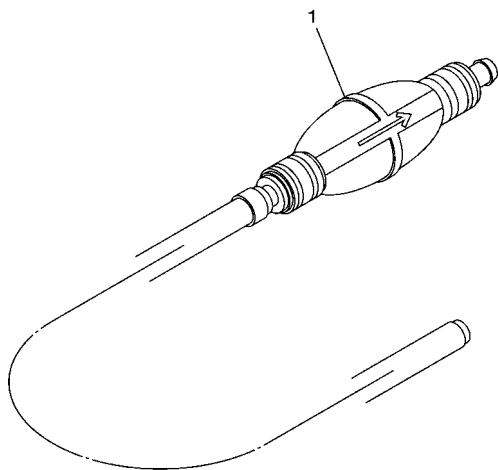


FIG. 13 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES  |
|----------|--------------------|--------------------------------------------|------|------|--|--|--------------------|
| 28       | 63P-24414-00       | .BODY 3<br>.CORPS 3                        | 1    | 1    |  |  |                    |
| 29       | 68V-24444-00       | .SCREW<br>.VIS                             | 3    | 3    |  |  |                    |
| 30       | 68V-24149-00       | .NUT<br>.ECROU                             | 3    | 3    |  |  |                    |
| 31       | 6E5-24378-00       | PIPE, JOINT 3<br>DURITE, RACCORDEMENT 3    | 2    | 2    |  |  |                    |
| 32       | 6BM-24314-00       | PIPE 4<br>DURITE 4                         | 1    | 1    |  |  |                    |
| 33       | 63P-24315-00       | PIPE 5<br>DURITE 5                         | 1    | 1    |  |  |                    |
| 34       | 63P-24312-10       | PIPE 2<br>DURITE 2                         | 1    | 1    |  |  |                    |
| 35       | 63P-24313-10       | PIPE 3<br>DURITE 3                         | 1    | 1    |  |  |                    |
| 36       | 90465-11M10        | CLAMP<br>BRIDE                             | 11   | 11   |  |  |                    |
| 37       | 93210-30682        | O-RING<br>JOINT TORIQUE                    | 2    | 2    |  |  |                    |
| 38       | 90119-06M83        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3    | 3    |  |  |                    |
| 39       | 90119-06135        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1    | 1    |  |  |                    |
| 40       | 67F-28100-01       | TOOL KIT<br>TROUSSE A OUTILS               | 1    | 1    |  |  | AP<br>AP           |
| 41       | 63P-28199-7D-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (E)<br>UR (E)   |
|          | 63P-28199-7D-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (F)<br>UR (F)   |
|          | 63P-28199-7D-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (ES)<br>UR (ES) |
|          | 63P-28199-7D-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (D)<br>UR (D)   |
|          | 63P-28199-7D-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (NL)<br>UR (NL) |
|          | 63P-28199-7D-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (I)<br>UR (I)   |
| 42       | 63P-28199-8D-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (DK)<br>UR (DK) |
|          | 63P-28199-8D-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (GR)<br>UR (GR) |
|          | 63P-28199-8D-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (P)<br>UR (P)   |
|          | 63P-28199-8D-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (N)<br>UR (N)   |
|          | 63P-28199-8D-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (S)<br>UR (S)   |
|          | 63P-28199-8D-L0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1    | 1    |  |  | UR (SF)<br>UR (SF) |



69J2300-3140

FIG. 14 FUEL 2

CARBURANT 2

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION              | 6BM6 | 6BN6 |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|-----------------------------------------|------|------|--|--|--|----------------------|
| 1           | 6YK-24307-42          | FUEL PIPE COMP. 2<br>DURITE A ESSENCE 2 | 1    | 1    |  |  |  | AP<br>AP             |
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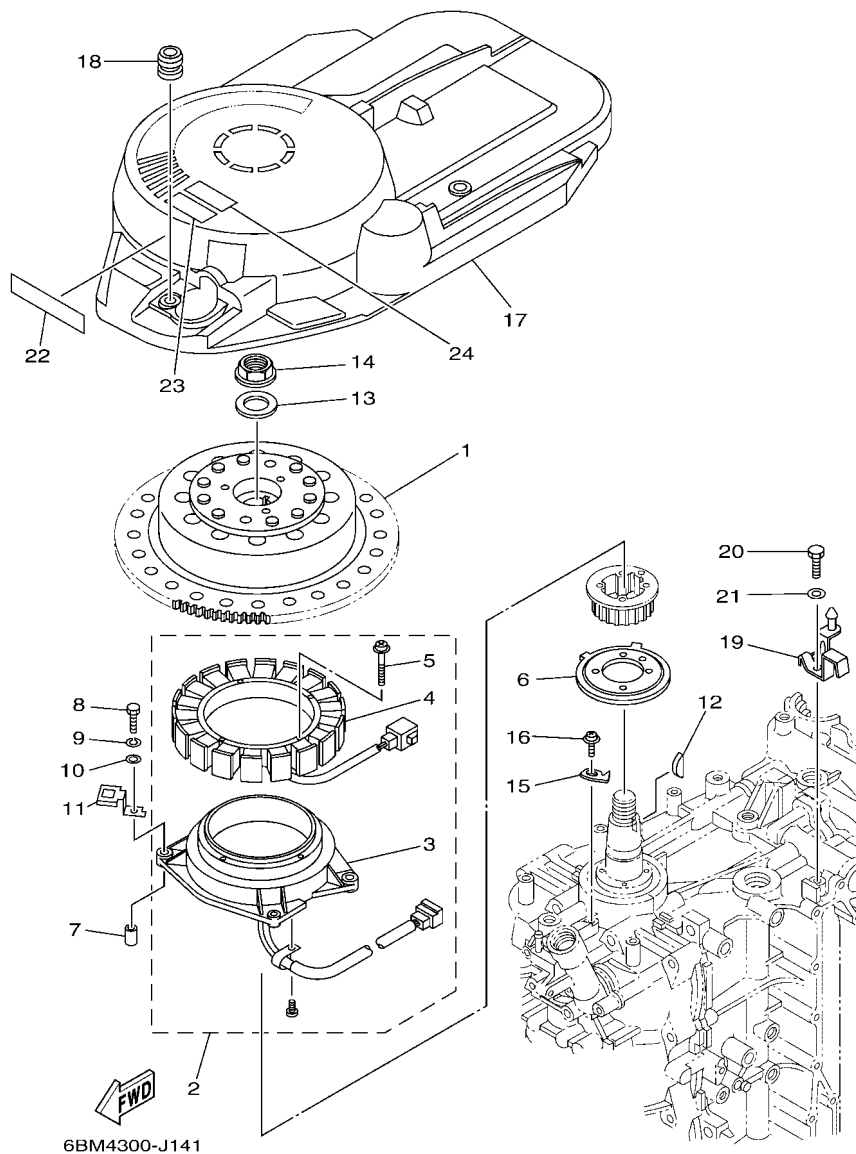
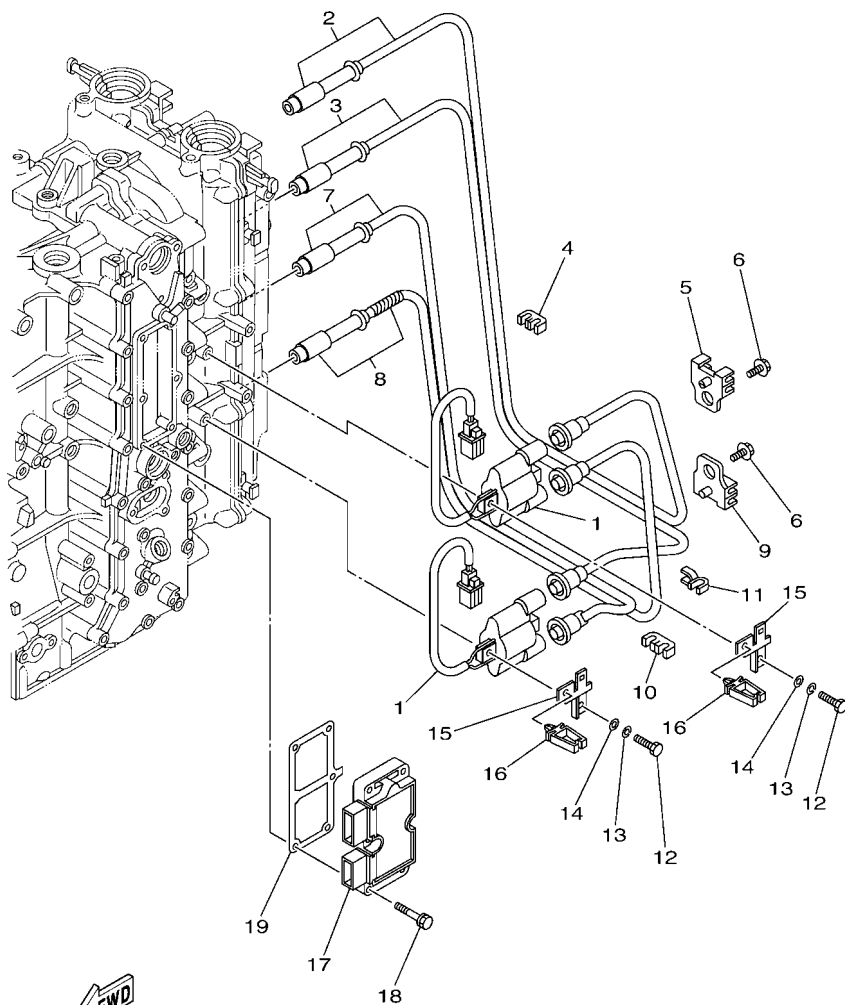


FIG. 15 GENERATOR

GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6BM-81450-00       | ROTOR ASSY<br>ROTOR COMPLET                                | 1    | 1    |  |  |  |                   |
| 2        | 63P-81460-00       | BASE ASSY<br>ENS. FLASQUE                                  | 1    | 1    |  |  |  |                   |
| 3        | 63P-85580-00       | .COIL, PULSER<br>.BOBINE, PULSEUR                          | 1    | 1    |  |  |  |                   |
| 4        | 63P-81410-00       | .STATOR ASSY<br>.STATOR COMPLET                            | 1    | 1    |  |  |  |                   |
| 5        | 63D-81345-20       | .SCREW, WITH WASHER (M6X30)<br>.VIS, AVEC RONDELLE (M6X30) | 4    | 4    |  |  |  |                   |
| 6        | 63P-81673-01       | ROTOR<br>ROTOR                                             | 1    | 1    |  |  |  |                   |
| 7        | 99530-08012        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                         | 2    | 2    |  |  |  |                   |
| 8        | 97095-06035        | BOLT<br>BOULON                                             | 4    | 4    |  |  |  |                   |
| 9        | 92995-06100        | WASHER, SPRING<br>RONDELLE, GROWER                         | 4    | 4    |  |  |  |                   |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                         | 4    | 4    |  |  |  |                   |
| 11       | 63P-81845-00       | PLATE<br>PLAQUE                                            | 2    | 2    |  |  |  |                   |
| 12       | 90280-05015        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                       | 1    | 1    |  |  |  |                   |
| 13       | 90201-24014        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    |  |  |  |                   |
| 14       | 90179-24002        | NUT<br>ECROU                                               | 1    | 1    |  |  |  |                   |
| 15       | 6P2-81332-00       | PLATE, TIMING<br>PLATEAU, ALLUMAGE                         | 1    | 1    |  |  |  |                   |
| 16       | 97985-06210        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 1    | 1    |  |  |  |                   |
| 17       | 63P-81337-00       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                       | 1    | 1    |  |  |  |                   |
| 18       | 663-82317-01       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM       | 3    | 3    |  |  |  |                   |
| 19       | 63P-8132G-00       | PLATE<br>PLAQUE                                            | 1    | 1    |  |  |  |                   |
| 20       | 97095-06016        | BOLT<br>BOULON                                             | 1    | 1    |  |  |  |                   |
| 21       | 92995-06600        | WASHER<br>RONDELLE                                         | 1    | 1    |  |  |  |                   |
| 22       | 63P-13437-62       | MARK, CAUTION<br>MAKER                                     | 1    | 1    |  |  |  |                   |
| 23       | 6AH-81994-40       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                       | 1    | 1    |  |  |  |                   |
| 24       | 6AH-81994-50       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                       | 1    | 1    |  |  |  |                   |



63P7110-J151

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                                 | 6BM6 | 6BN6 |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|------------------------------------------------------------|------|------|--|--|--|----------------------|
| 1           | 63P-82310-01          | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE                    | 2    | 2    |  |  |  |                      |
| 2           | 6BM-W823A-00          | CORD, HIGH TENSION 1<br>CORDON, HAUTE-TENSION 1            | 1    | 1    |  |  |  |                      |
| 3           | 6BM-W823B-00          | CORD, HIGH TENSION 2<br>CORDON, HAUTE-TENSION 2            | 1    | 1    |  |  |  |                      |
| 4           | 67F-82361-00          | CLAMP, CORD<br>COLLIER, CORDON                             | 1    | 1    |  |  |  |                      |
| 5           | 67F-82362-00          | CLAMP, CORD 2<br>COLLIER, CABLE 2                          | 1    | 1    |  |  |  |                      |
| 6           | 90119-06134           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 2    | 2    |  |  |  |                      |
| 7           | 6BM-W823C-00          | CORD, HIGH TENSION 3<br>CORDON, HAUTE-TENSION 3            | 1    | 1    |  |  |  |                      |
| 8           | 6BM-W823D-00          | CORD, HIGH TENSION 4<br>CORDON, HAUTE TENSION 4            | 1    | 1    |  |  |  |                      |
| 9           | 67F-82362-00          | CLAMP, CORD 2<br>COLLIER, CABLE 2                          | 1    | 1    |  |  |  |                      |
| 10          | 67F-82361-00          | CLAMP, CORD<br>COLLIER, CORDON                             | 1    | 1    |  |  |  |                      |
| 11          | 90464-07M41           | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                      |
| 12          | 97095-06025           | BOLT<br>BOULON                                             | 4    | 4    |  |  |  |                      |
| 13          | 92995-06100           | WASHER, SPRING<br>RONDELLE, GROWER                         | 4    | 4    |  |  |  |                      |
| 14          | 92995-06600           | WASHER<br>RONDELLE                                         | 4    | 4    |  |  |  |                      |
| 15          | 63P-82388-00          | PLATE<br>PLAQUETTE                                         | 2    | 2    |  |  |  |                      |
| 16          | 90464-05141           | CLAMP<br>BRIDE                                             | 2    | 2    |  |  |  |                      |
| 17          | 63P-81960-01          | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT   | 1    | 1    |  |  |  |                      |
| 18          | 90119-06MA4           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 6    | 6    |  |  |  |                      |
| 19          | 63P-81975-00          | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR | 1    | 1    |  |  |  |                      |

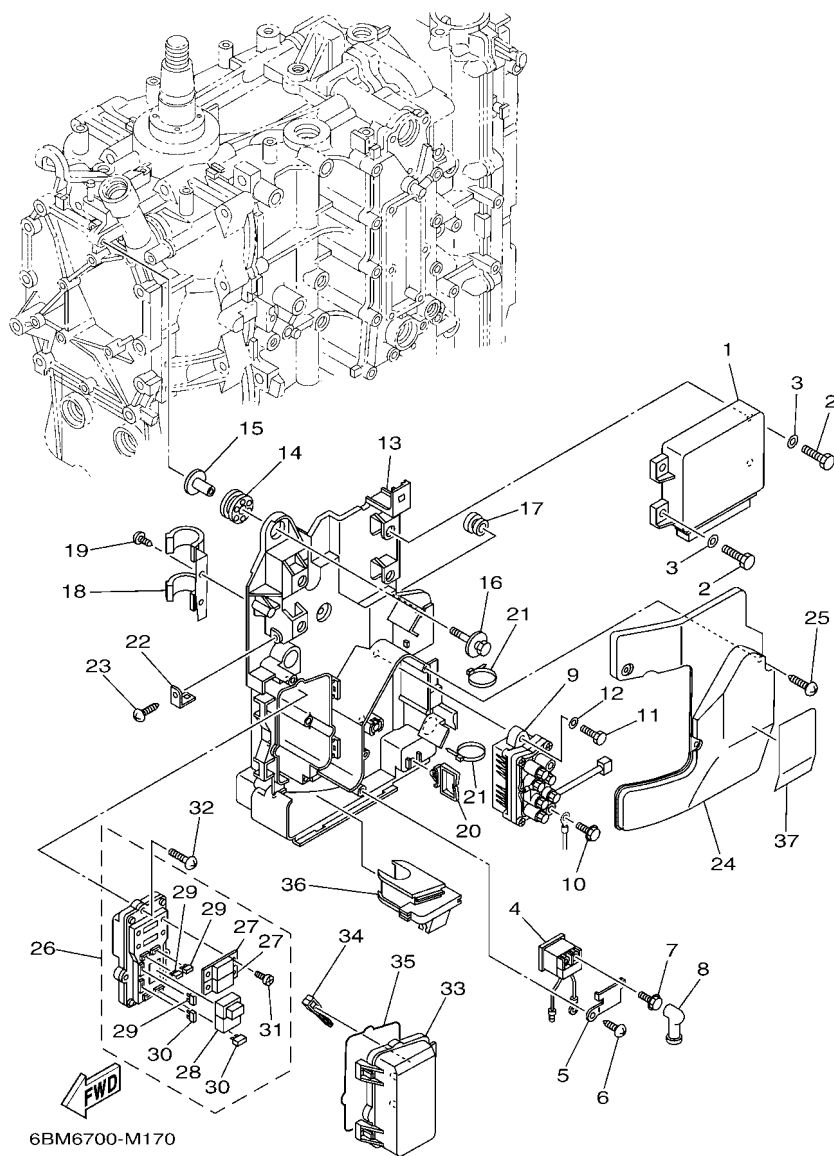
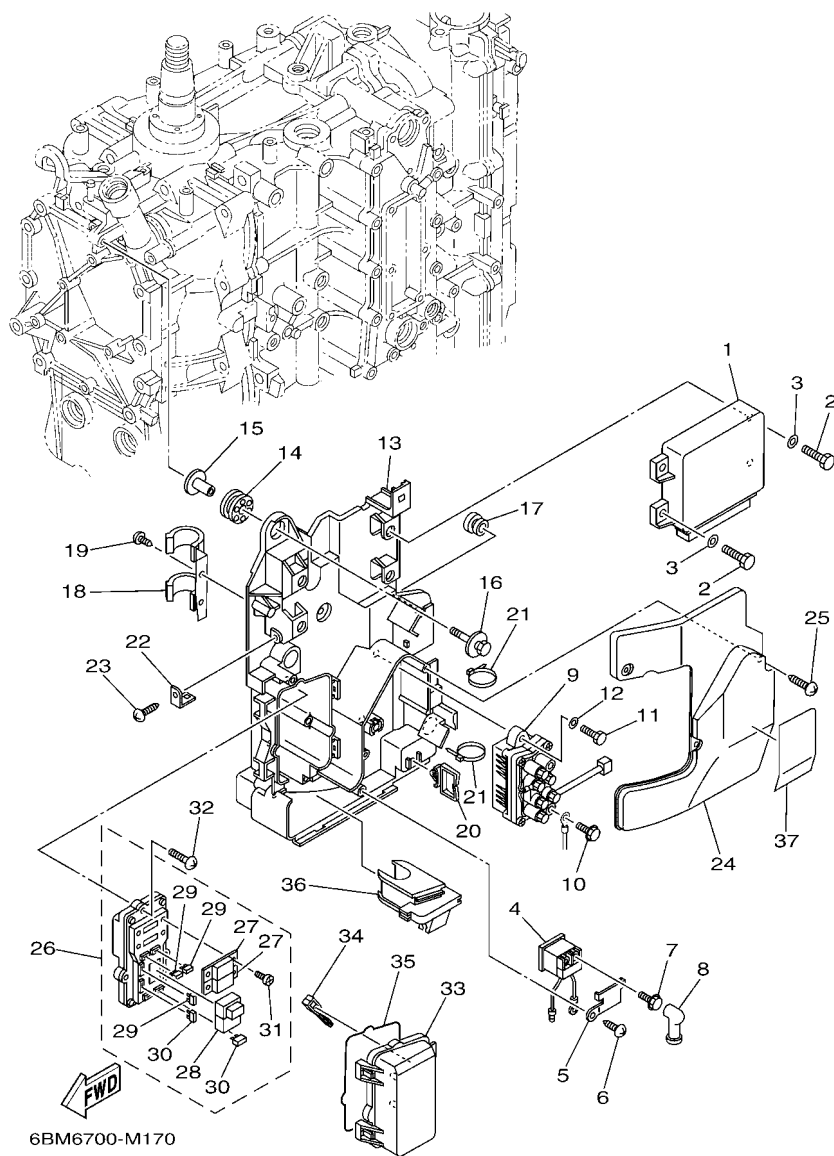


FIG. 17 ELECTRICAL 2

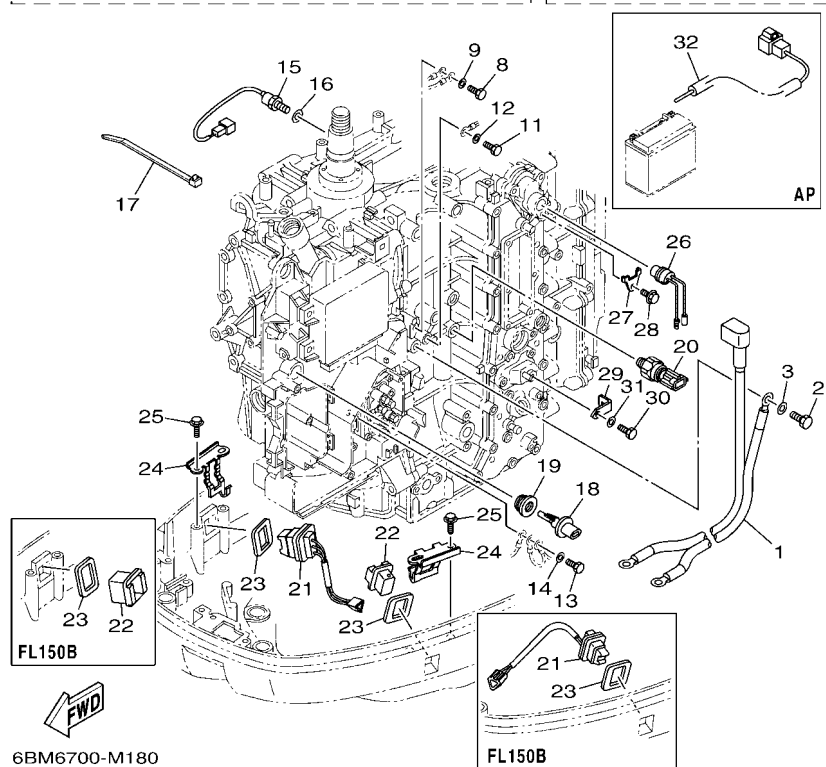
PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6BM-8591A-03       | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL     | 1    | 1    |  |  |  |                   |
| 2        | 97095-06016        | BOLT<br>BOULON                                  | 4    | 4    |  |  |  |                   |
| 3        | 92995-06600        | WASHER<br>RONDELLE                              | 4    | 4    |  |  |  |                   |
| 4        | 68V-8194A-00       | RELAY<br>RELAIS                                 | 1    | 1    |  |  |  |                   |
| 5        | 68V-81953-00       | STAY, RELAY<br>SUPPORT, RELAIS                  | 1    | 1    |  |  |  |                   |
| 6        | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE              | 1    | 1    |  |  |  |                   |
| 7        | 97595-06610        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 2    | 2    |  |  |  |                   |
| 8        | 6G5-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL              | 2    | 2    |  |  |  |                   |
| 9        | 63P-81950-00       | RELAY ASSY<br>RELAIS COMPLET                    | 1    | 1    |  |  |  |                   |
| 10       | 97595-06610        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 2    | 2    |  |  |  |                   |
| 11       | 97013-06020        | BOLT<br>BOULON                                  | 2    | 2    |  |  |  |                   |
| 12       | 92903-06600        | WASHER, PLATE<br>RONDELLE, PLATE                | 2    | 2    |  |  |  |                   |
| 13       | 63P-81948-00       | BRACKET<br>SUPPORT                              | 1    | 1    |  |  |  |                   |
| 14       | 68F-85516-01       | SPACER<br>ENTRETOISE                            | 3    | 3    |  |  |  |                   |
| 15       | 90387-06176        | COLLAR<br>COLLERETTE                            | 3    | 3    |  |  |  |                   |
| 16       | 68F-85119-00       | BOLT<br>BOULON                                  | 3    | 3    |  |  |  |                   |
| 17       | 90480-10627        | GROMMET<br>PASSE-FIL                            | 1    | 1    |  |  |  |                   |
| 18       | 63P-82594-00       | CLAMP<br>BRIDE                                  | 1    | 1    |  |  |  |                   |
| 19       | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE              | 1    | 1    |  |  |  |                   |
| 20       | 90464-23199        | CLAMP<br>BRIDE                                  | 1    | 1    |  |  |  |                   |
| 21       | 90465-13M18        | CLAMP<br>BRIDE                                  | 3    | 3    |  |  |  |                   |
| 22       | 68V-85548-00       | HOLDER<br>SUPPORT                               | 1    | 1    |  |  |  |                   |
| 23       | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE              | 1    | 1    |  |  |  |                   |
| 24       | 63P-81942-00       | COVER<br>COUVERCLE                              | 1    | 1    |  |  |  |                   |
| 25       | 90169-05M00        | SCREW, TRUSS HEAD TAPPING<br>VIS, TETE FRAISEE  | 3    | 3    |  |  |  |                   |
| 26       | 63P-82170-00       | FUSE BOX ASSY<br>BOITE A FUSIBLES               | 1    | 1    |  |  |  |                   |
| 27       | 63P-82151-00       | .FUSE (50A)<br>.FUSIBLE (50A)                   | 2    | 2    |  |  |  |                   |



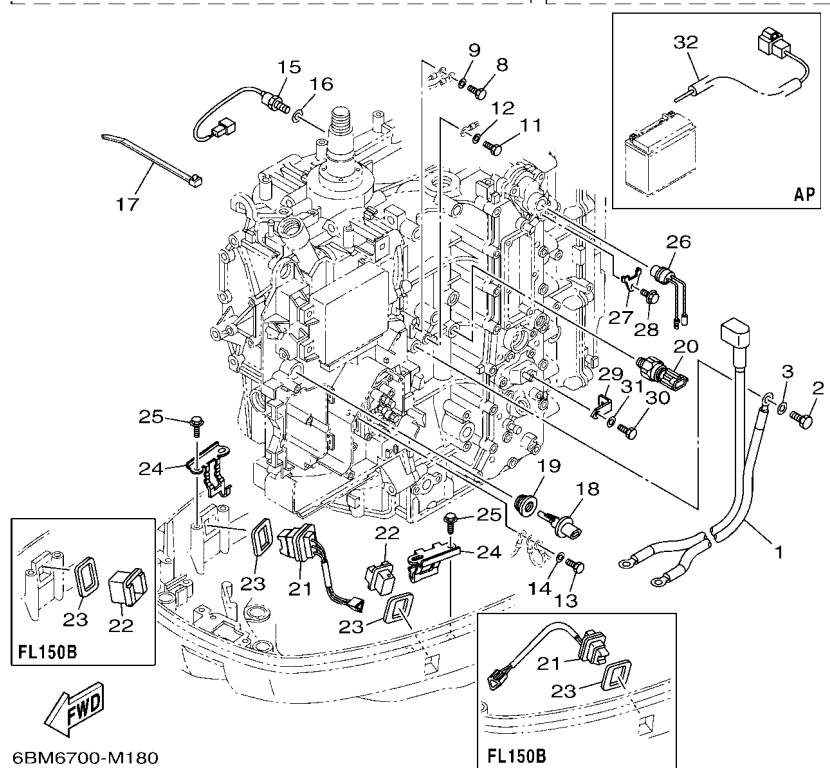
**FIG. 17 ELECTRICAL 2**

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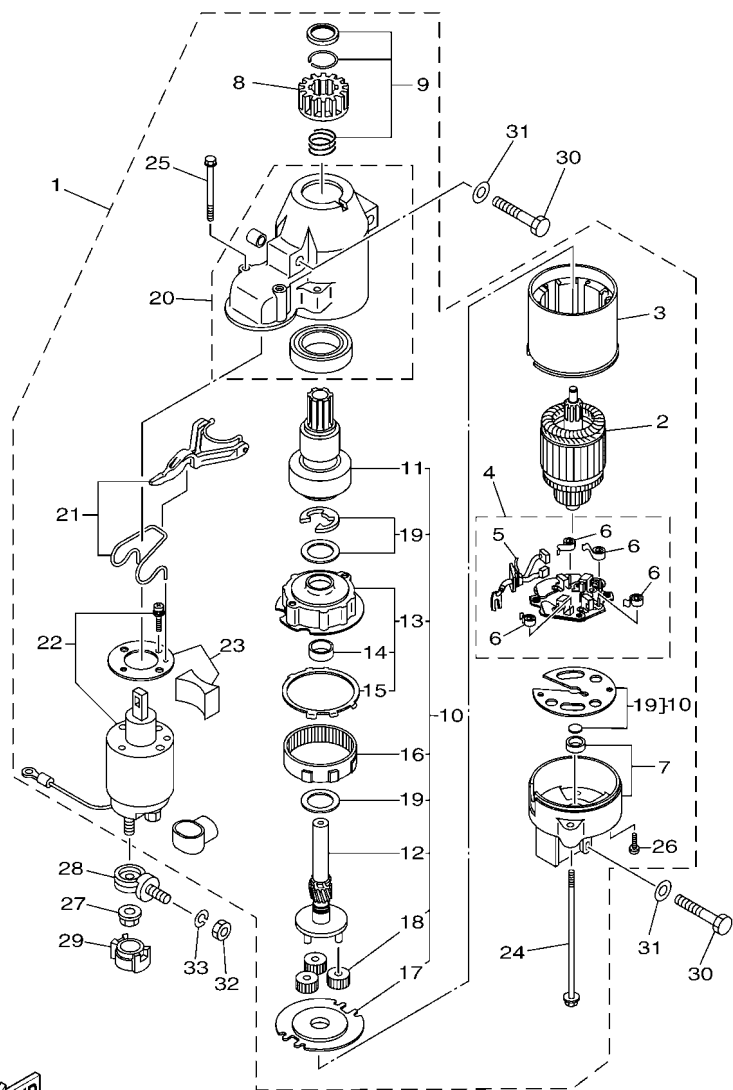
### PARTIE ELECTRIQUE 3

26



### PARTIE ELECTRIQUE 3

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63PA700-L180

FIG. 19 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES                      |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|----------------------------------------|
| 1        | 6BR-81800-01       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    | 1    |  |  |                                        |
| 2        | 67F-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1    | 1    |  |  |                                        |
| 3        | 67F-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1    | 1    |  |  |                                        |
| 4        | 69J-81840-00       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    | 1    |  |  |                                        |
| 5        | 69J-81801-00       | .BRUSH SET<br>.CHARBON                                      | 1    | 1    |  |  |                                        |
| 6        | 67F-81813-00       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    | 4    |  |  |                                        |
| 7        | 67F-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    | 1    |  |  |                                        |
| 8        | 67F-81808-00       | .PINION ASSY<br>.PIGNON                                     | 1    | 1    |  |  |                                        |
| 9        | 67F-81857-00       | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1    | 1    |  |  |                                        |
| 10       | 67F-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    | 1    |  |  |                                        |
| 11       | 67F-81832-00       | .CLUTCH, OVER RUN<br>.EMBRAYAGE, ROUE LIBRE                 | 1    | 1    |  |  |                                        |
| 12       | 67F-81836-00       | .SHAFT, PINION<br>.AXE, PIGNON                              | 1    | 1    |  |  |                                        |
| 13       | 67F-81821-00       | .BRACKET, CENTER 1<br>.SUPPORT, CENTRE 1                    | 1    | 1    |  |  |                                        |
| 14       | 67F-81841-00       | .BEARING<br>.ROULEMENT                                      | 1    | 1    |  |  |                                        |
| 15       | 67F-8183R-00       | .GASKET<br>.JOINT                                           | 1    | 1    |  |  |                                        |
| 16       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1    | 1    |  |  | WITH 67F-8183R-00<br>WITH 67F-8183R-00 |
| 17       | 67F-81830-00       | .BRACKET, CENTER 2<br>.SUPPORT, CENTRE 2                    | 1    | 1    |  |  |                                        |
| 18       | 60V-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3    | 3    |  |  |                                        |
| 19       | 67F-81809-00       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    | 1    |  |  |                                        |
| 20       | 69J-81842-00       | .COVER<br>.COUVERCLE                                        | 1    | 1    |  |  |                                        |
| 21       | 6C5-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1    | 1    |  |  |                                        |
| 22       | 63P-81941-00       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1    | 1    |  |  |                                        |
| 23       | 6C5-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1    | 1    |  |  |                                        |
| 24       | 6K7-81826-11       | .BOLT<br>.BOULON                                            | 2    | 2    |  |  |                                        |
| 25       | 69J-81828-00       | .SCREW 2<br>.VIS 2                                          | 2    | 2    |  |  |                                        |
| 26       | 67F-81846-00       | .SCREW<br>.VIS                                              | 2    | 2    |  |  |                                        |
| 27       | 90179-08003        | NUT<br>ECROU                                                | 1    | 1    |  |  |                                        |



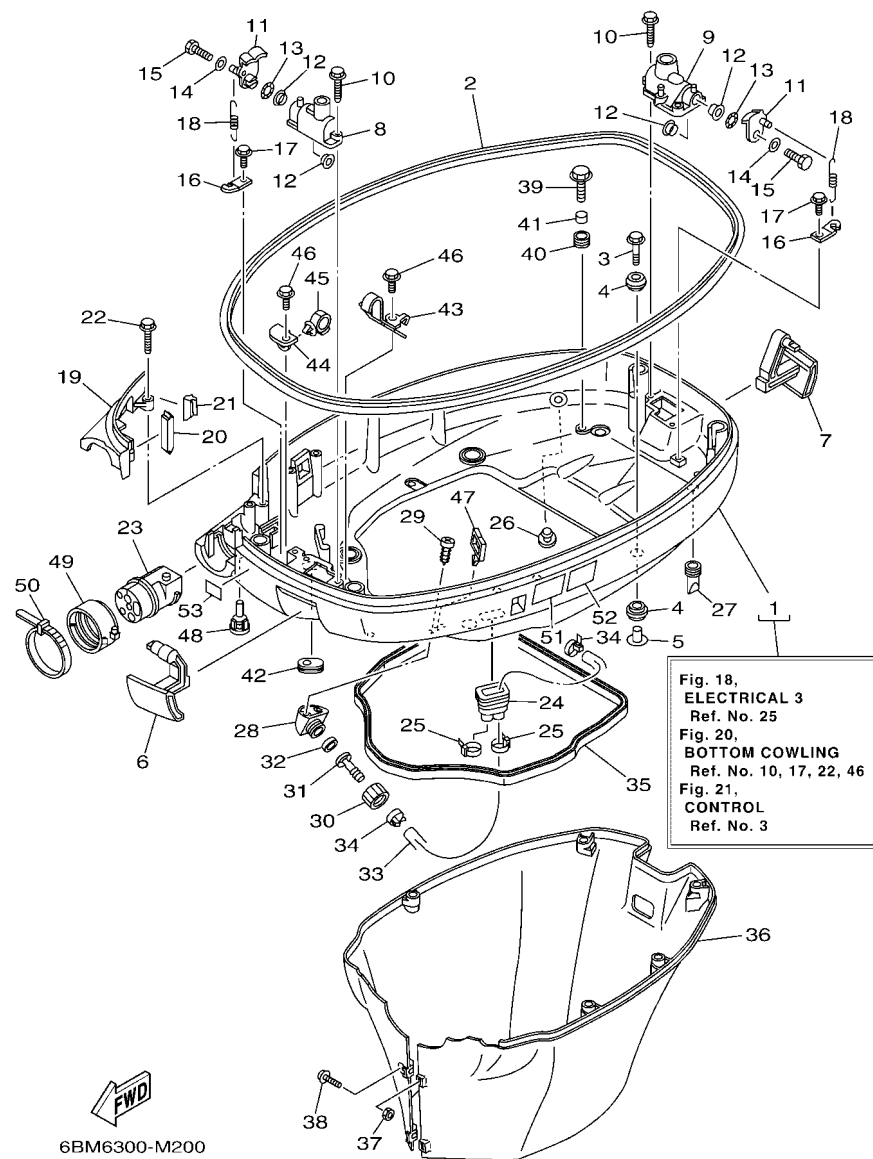


FIG. 20 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-42710-01-8D    | BOTTOM COWLING ASSY<br>ENS. EMBASE         | 1    | 1    |  |  |  |                   |
| 2        | 63P-42615-00       | SEAL<br>JOINT                              | 1    | 1    |  |  |  |                   |
| 3        | 90119-08M22        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4    | 4    |  |  |  |                   |
| 4        | 90480-22M81        | GROMMET<br>PASSE-FIL                       | 8    | 8    |  |  |  |                   |
| 5        | 90387-08M37        | COLLAR<br>COLLERETTE                       | 4    | 4    |  |  |  |                   |
| 6        | 63P-42815-00-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |  |                   |
| 7        | 63P-42816-00-8D    | LEVER, CLAMP<br>LEVIER, PRESSE             | 1    | 1    |  |  |  |                   |
| 8        | 68F-42828-03-9S    | PLATE, CLAMP<br>PLAQUE, PRESSE             | 1    | 1    |  |  |  |                   |
| 9        | 63P-42828-00-9S    | PLATE, CLAMP<br>PLAQUE, PRESSE             | 1    | 1    |  |  |  |                   |
| 10       | 90109-06M82        | BOLT<br>BOULON                             | 4    | 4    |  |  |  |                   |
| 11       | 63P-42818-01       | LEVER, CLAMP<br>LEVIER, PRESSE             | 2    | 2    |  |  |  |                   |
| 12       | 90386-15M73        | BUSH<br>DOUILLE                            | 4    | 4    |  |  |  |                   |
| 13       | 90206-15M18        | WASHER, WAVE<br>RONDELLE, ONDULEE          | 2    | 2    |  |  |  |                   |
| 14       | 90201-06068        | WASHER, PLATE<br>RONDELLE, PLATE           | 2    | 2    |  |  |  |                   |
| 15       | 97095-06020        | BOLT<br>BOULON                             | 2    | 2    |  |  |  |                   |
| 16       | 64D-43144-00       | HOOK, SPRING<br>CROCHET                    | 2    | 2    |  |  |  |                   |
| 17       | 90109-06M86        | BOLT<br>BOULON                             | 2    | 2    |  |  |  |                   |
| 18       | 90506-16M34        | SPRING, TENSION<br>RESSORT, TENSION        | 2    | 2    |  |  |  |                   |
| 19       | 63P-42738-00-8D    | PLATE, FITTING<br>ETRIER                   | 1    | 1    |  |  |  |                   |
| 20       | 63P-42717-00       | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 1    | 1    |  |  |  |                   |
| 21       | 63P-42718-00       | RUBBER, SEAL 3<br>JOINT                    | 1    | 1    |  |  |  |                   |
| 22       | 90109-06M82        | BOLT<br>BOULON                             | 2    | 2    |  |  |  |                   |
| 23       | 63P-42725-00       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |  |                   |
| 24       | 6H1-42726-21       | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |  |                   |
| 25       | 90465-11M10        | CLAMP<br>BRIDE                             | 2    | 2    |  |  |  |                   |
| 26       | 6P2-44391-00       | NIPPLE, HOSE<br>RACCORD D'ESSENCE          | 1    | 1    |  |  |  |                   |
| 27       | 61A-42717-00       | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 4    | 4    |  |  |  |                   |

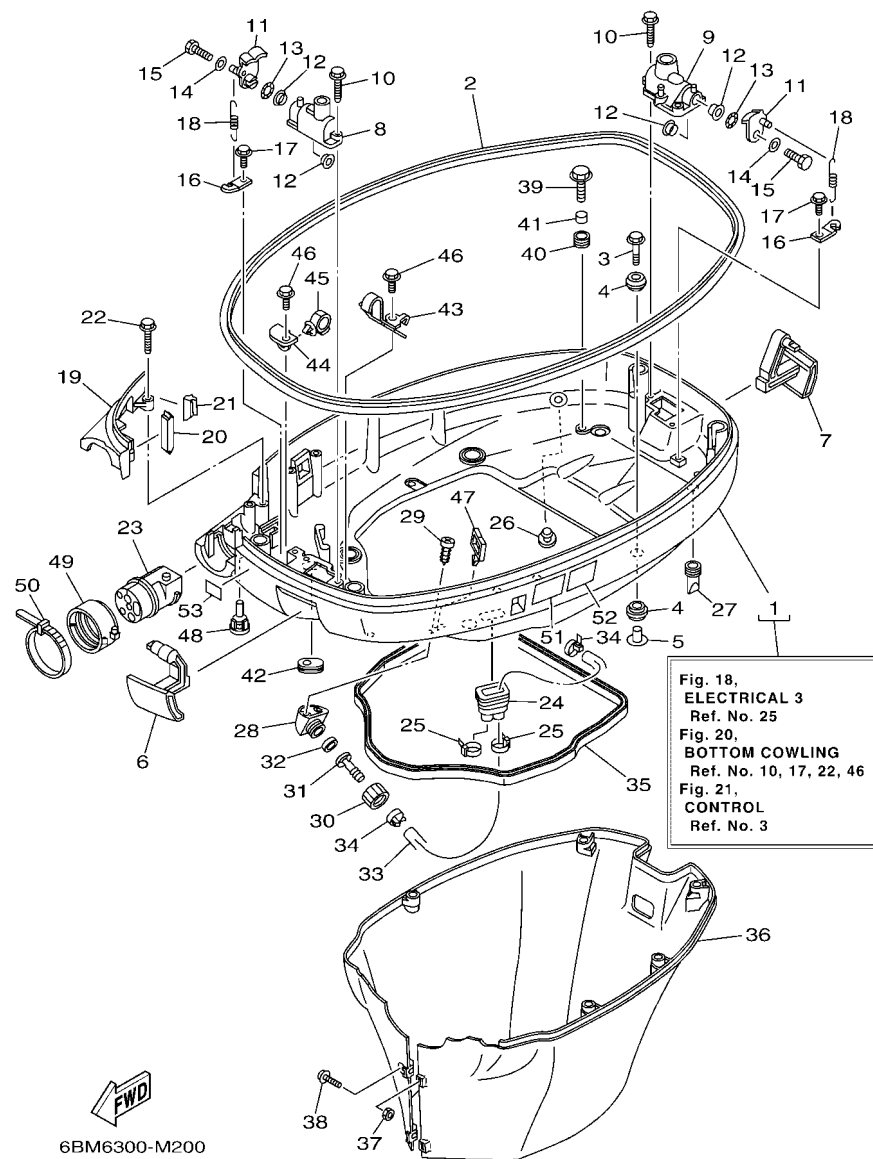


FIG. 20 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|--|-------------------|
| 28       | 68T-12572-00       | ADAPTER<br>ADAPTATEUR                                | 1    | 1    |  |  |  |                   |
| 29       | 97780-60520        | SCREW, TAPPING<br>VIS, TETE BOMBEE                   | 2    | 2    |  |  |  |                   |
| 30       | 6R3-12581-00       | JOINT, HOSE 1<br>JOINT DE TUYAU                      | 1    | 1    |  |  |  |                   |
| 31       | 6R3-12582-00       | JOINT, HOSE 2<br>RACCORD DE TUYAU 1                  | 1    | 1    |  |  |  |                   |
| 32       | 6R3-12583-00       | GASKET, HOSE JOINT<br>JOINT                          | 1    | 1    |  |  |  |                   |
| 33       | 63P-42541-00       | PIPE 1<br>DURITE 1                                   | 1    | 1    |  |  |  |                   |
| 34       | 90465-11M10        | CLAMP<br>BRIDE                                       | 2    | 2    |  |  |  |                   |
| 35       | 63P-42716-00       | RUBBER, SEAL 1<br>JOINT EN CAOUTCHOUC 1              | 1    | 1    |  |  |  |                   |
| 36       | 63P-42741-01-8D    | APRON<br>CAPOT LATERAL                               | 1    | 1    |  |  |  |                   |
| 37       | 95380-06600        | NUT, HEXAGON<br>ECROU                                | 2    | 2    |  |  |  |                   |
| 38       | 90159-06M28        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE             | 2    | 2    |  |  |  |                   |
| 39       | 90109-06M80        | BOLT<br>BOULON                                       | 4    | 4    |  |  |  |                   |
| 40       | 90480-13M24        | GROMMET<br>PASSE-FIL                                 | 4    | 4    |  |  |  |                   |
| 41       | 90387-06M43        | COLLAR<br>COLLERETTE                                 | 4    | 4    |  |  |  |                   |
| 42       | 61A-42727-00       | GROMMET<br>PASSE-FIL                                 | 1    | 1    |  |  |  |                   |
| 43       | 63P-42811-01       | STAY<br>SUPPORT                                      | 1    | 1    |  |  |  |                   |
| 44       | 63P-42756-00       | STAY, CLAMP<br>SUPPORT, COLLIER                      | 1    | 1    |  |  |  |                   |
| 45       | 90464-20181        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |  |                   |
| 46       | 90109-06M86        | BOLT<br>BOULON                                       | 2    | 2    |  |  |  |                   |
| 47       | 90464-23199        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |  |                   |
| 48       | 6H4-42748-00       | GROMMET<br>PASSE-FIL                                 | 2    | 2    |  |  |  |                   |
| 49       | 68F-42753-00       | FASTNER<br>ATTACHE                                   | 1    | 1    |  |  |  | AP                |
| 50       | 90464-20258        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |  | AP                |
| 51       | 6AH-42794-40       | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    | 1    |  |  |  | AP                |
| 52       | 6AH-42794-50       | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    | 1    |  |  |  |                   |
| 53       | 6AH-81996-00       | MARK<br>MARQUE                                       | 1    | 1    |  |  |  |                   |

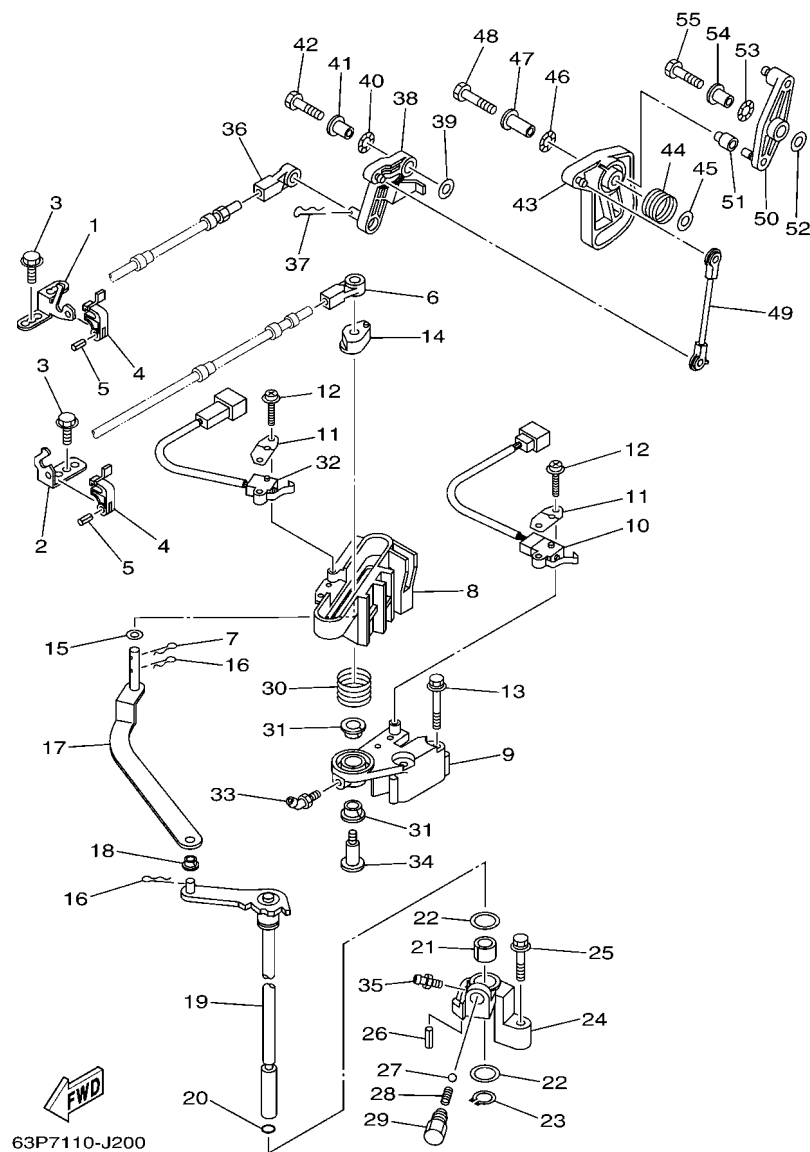


FIG. 21 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-48531-00       | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE | 1    | 1    |  |  |  |                   |
| 2        | 63P-48532-00       | BRACKET, REMOTE CONTROL 2<br>ETRIER 2, COMMANDE A DISTANCE | 1    | 1    |  |  |  |                   |
| 3        | 90109-06M86        | BOLT<br>BOULON                                             | 3    | 3    |  |  |  |                   |
| 4        | 63P-48538-00       | CLAMP, CABLE 1<br>COLLIER                                  | 2    | 2    |  |  |  |                   |
| 5        | 91690-30010        | PIN, SPRING<br>AGRAFFE                                     | 2    | 2    |  |  |  |                   |
| 6        | 6E5-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                   | 1    | 1    |  |  |  |                   |
| 7        | 90468-18008        | CLIP<br>JONC                                               | 1    | 1    |  |  |  |                   |
| 8        | 63P-44176-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |  |                   |
| 9        | 63P-44117-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |  |                   |
| 10       | 69J-8259F-00       | SWITCH ASSY<br>COMMUTATEUR                                 | 1    | 1    |  |  |  |                   |
| 11       | 61A-82588-01       | PLATE<br>PLAQUE                                            | 2    | 2    |  |  |  |                   |
| 12       | 97985-04116        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 4    | 4    |  |  |  |                   |
| 13       | 97595-06550        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVEC RONDELLE           | 2    | 2    |  |  |  |                   |
| 14       | 63P-44122-00       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE    | 1    | 1    |  |  |  |                   |
| 15       | 90202-08M20        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    |  |  |  |                   |
| 16       | 90468-18008        | CLIP<br>JONC                                               | 2    | 2    |  |  |  |                   |
| 17       | 63P-44121-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION               | 1    | 1    |  |  |  |                   |
| 18       | 90386-06M12        | BUSH<br>DOUILLE                                            | 1    | 1    |  |  |  |                   |
| 19       | 63P-44120-00       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE               | 1    | 1    |  |  |  |                   |
| 20       | 93210-09165        | O-RING<br>JOINT TORIQUE                                    | 1    | 1    |  |  |  |                   |
| 21       | 90386-16M66        | BUSH<br>DOUILLE                                            | 1    | 1    |  |  |  |                   |
| 22       | 90202-16061        | WASHER, PLATE<br>RONDELLE, PLATE                           | 2    | 2    |  |  |  |                   |
| 23       | 93410-16006        | CIRCLIP<br>CLIPS                                           | 1    | 1    |  |  |  |                   |
| 24       | 63P-44118-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |  |                   |
| 25       | 97575-06535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVEC RONDELLE           | 1    | 1    |  |  |  |                   |
| 26       | 91690-30010        | PIN, SPRING<br>AGRAFFE                                     | 1    | 1    |  |  |  |                   |
| 27       | 93501-04M02        | BALL<br>BILLE                                              | 1    | 1    |  |  |  |                   |

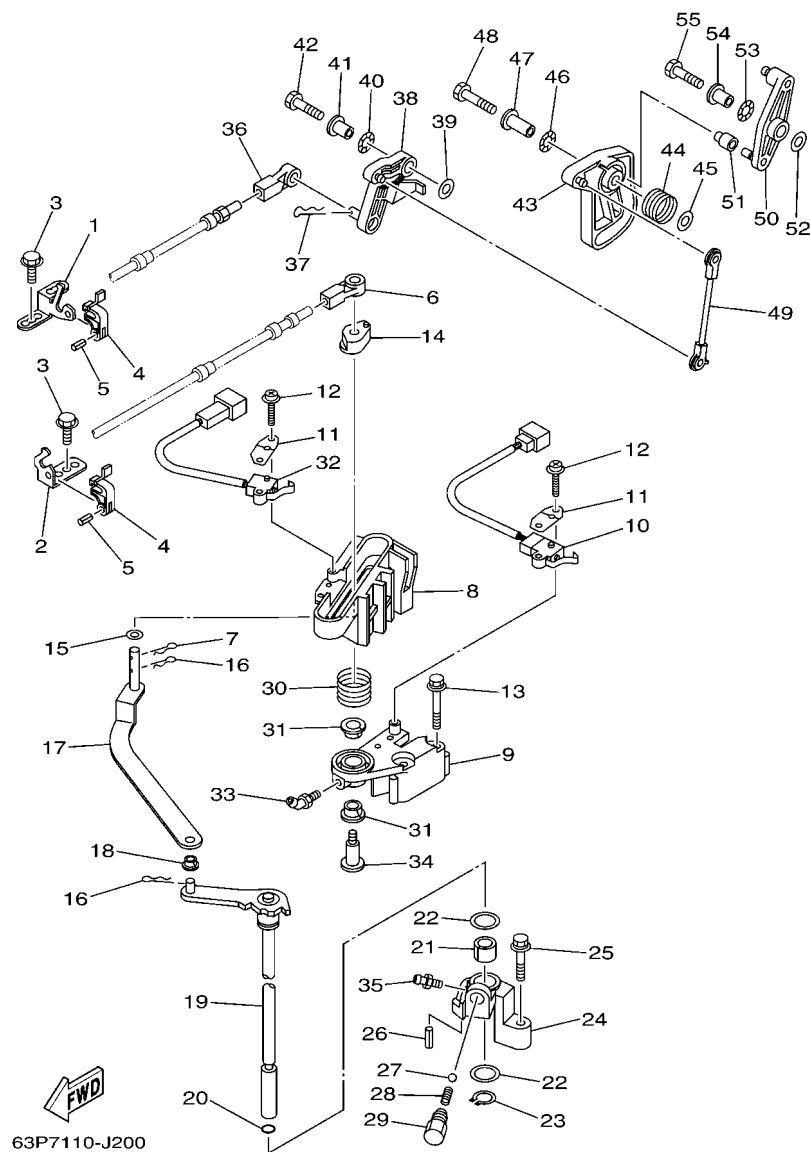


FIG. 21 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 28       | 90501-12082        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION            | 1    | 1    |  |  |                   |
| 29       | 648-42715-00       | BUSHING<br>COUSSINET                                   | 1    | 1    |  |  |                   |
| 30       | 90508-20M31        | SPRING, TORSION<br>RESSORT, TORSION                    | 1    | 1    |  |  |                   |
| 31       | 90386-12069        | BUSH<br>DOUILLE                                        | 2    | 2    |  |  |                   |
| 32       | 60V-8259F-00       | SWITCH ASSY<br>COMMUTATEUR                             | 1    | 1    |  |  |                   |
| 33       | 93700-06M01        | NIPPLE, GREASE<br>PION                                 | 1    | 1    |  |  |                   |
| 34       | 90109-08019        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 35       | 93700-06M03        | NIPPLE, GREASE<br>PION                                 | 1    | 1    |  |  |                   |
| 36       | 6E5-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE               | 1    | 1    |  |  |                   |
| 37       | 90468-18008        | CLIP<br>JONC                                           | 1    | 1    |  |  |                   |
| 38       | 63P-42154-00       | LEVER, THROTTLE CONTROL<br>LEVIER DE COMMANDE D'AVANCE | 1    | 1    |  |  |                   |
| 39       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 40       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |                   |
| 41       | 90387-06M29        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |                   |
| 42       | 97095-06025        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 43       | 63P-41213-00       | CAM, ACCEL.<br>CAME, ACCELERATION                      | 1    | 1    |  |  |                   |
| 44       | 69J-44135-00       | SPRING<br>RESSORT                                      | 1    | 1    |  |  |                   |
| 45       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 46       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |                   |
| 47       | 90387-06M82        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |                   |
| 48       | 97095-06035        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 49       | 63P-41237-00       | JOINT, LINK<br>RACCORD                                 | 1    | 1    |  |  |                   |
| 50       | 63P-42157-00       | LEVER, THROTTLE<br>LEVIER DE AVANCE                    | 1    | 1    |  |  |                   |
| 51       | 68V-42171-00       | BUSHING<br>COUSSINET                                   | 1    | 1    |  |  |                   |
| 52       | 90201-06M31        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 53       | 90206-10M04        | WASHER, WAVE<br>RONDELLE, ONDULEE                      | 1    | 1    |  |  |                   |
| 54       | 90387-06M29        | COLLAR<br>COLLERETTE                                   | 1    | 1    |  |  |                   |



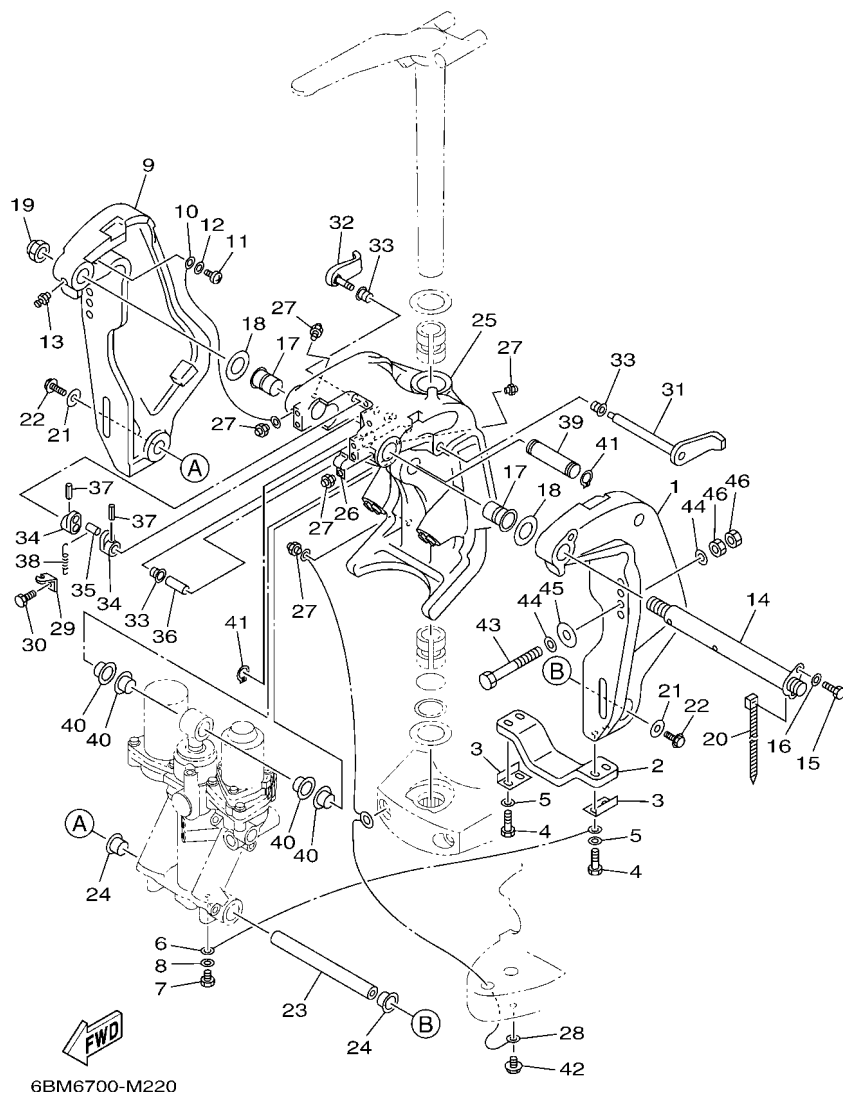


FIG. 22 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 64E-43111-02-8D    | BRACKET, CLAMP 1<br>PRESSE 1                         | 1    | 1    |  |  |                   |
| 2        | 6G5-45251-02       | ANODE<br>ANODE                                       | 1    | 1    |  |  |                   |
| 3        | 6G5-44526-00       | PLATE<br>PLAQUE                                      | 2    | 2    |  |  |                   |
| 4        | 97095-06030        | BOLT<br>BOULON                                       | 4    | 4    |  |  |                   |
| 5        | 92995-06600        | WASHER<br>RONDELLE                                   | 4    | 4    |  |  |                   |
| 6        | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                                | 1    | 1    |  |  |                   |
| 7        | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                   |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                   | 1    | 1    |  |  |                   |
| 9        | 64E-43112-02-8D    | BRACKET, CLAMP 2<br>PRESSE 2                         | 1    | 1    |  |  |                   |
| 10       | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                                | 1    | 1    |  |  |                   |
| 11       | 97885-06012        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                    | 1    | 1    |  |  |                   |
| 12       | 92995-06600        | WASHER<br>RONDELLE                                   | 1    | 1    |  |  |                   |
| 13       | 93700-06M03        | NIPPLE, GREASE<br>PION                               | 1    | 1    |  |  |                   |
| 14       | 64E-43131-01       | BOLT, CLAMP BRACKET<br>BOULON, PRESSE                | 1    | 1    |  |  |                   |
| 15       | 97095-08020        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                   |
| 16       | 92995-08600        | WASHER<br>RONDELLE                                   | 1    | 1    |  |  |                   |
| 17       | 90386-25M31        | BUSH<br>DOUILLE                                      | 2    | 2    |  |  |                   |
| 18       | 90201-26M59        | WASHER, PLATE<br>RONDELLE, PLATE                     | 2    | 2    |  |  |                   |
| 19       | 90185-22M11        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT            | 1    | 1    |  |  |                   |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                   |
| 21       | 90201-10060        | WASHER, PLATE<br>RONDELLE, PLATE                     | 2    | 2    |  |  |                   |
| 22       | 97575-10530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 2    | 2    |  |  |                   |
| 23       | 6BC-43818-00       | PIN, LOWER SHOCK MOUNT<br>AXE, INFÉRIEUR AMORTISSEUR | 1    | 1    |  |  |                   |
| 24       | 90386-22M98        | BUSH<br>DOUILLE                                      | 2    | 2    |  |  |                   |
| 25       | 64E-43311-10-8D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1                | 1    | 1    |  |  |                   |
| 26       | 90465-08M63        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                   |
| 27       | 93700-06M03        | NIPPLE, GREASE<br>PION                               | 5    | 5    |  |  |                   |

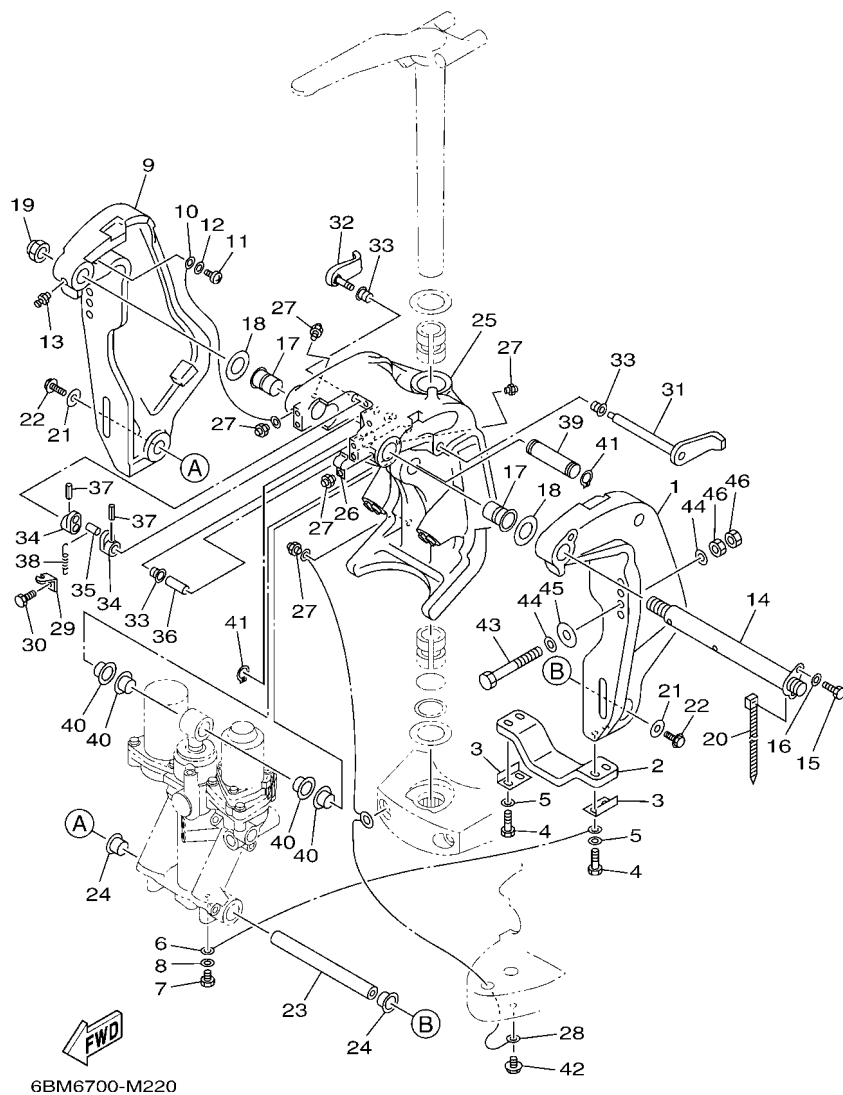
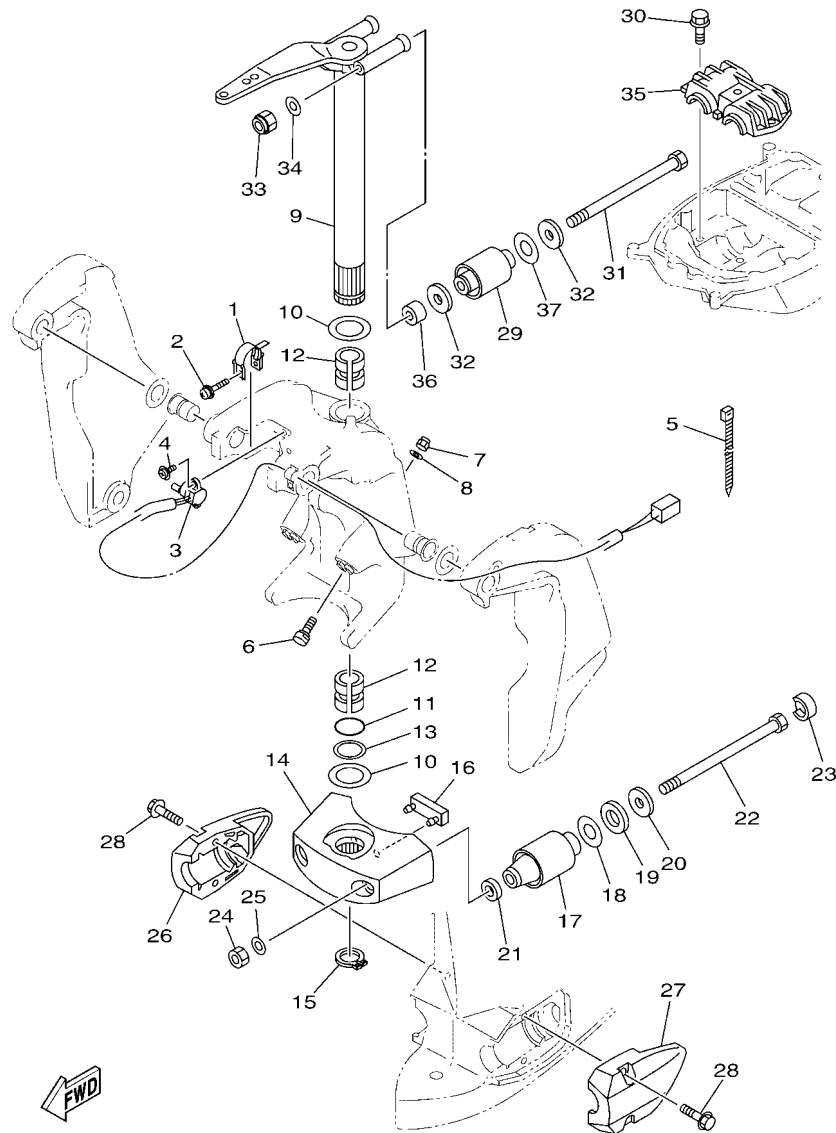


FIG. 22 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|--|-------------------|
| 28       | 66K-82149-00       | WIRE, LEAD 3<br>FIL 3                                | 1    | 1    |  |  |  |                   |
| 29       | 6G5-43144-00       | HOOK, SPRING<br>CROCHET                              | 1    | 1    |  |  |  |                   |
| 30       | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |  |  |                   |
| 31       | 6G5-43181-02       | LEVER, TILT STOP 1<br>LEVIER VERROUILLAGE RELEVAGE 1 | 1    | 1    |  |  |  |                   |
| 32       | 6G5-43185-02       | LEVER, TILT STOP 2<br>LEVIER VERROUILLAGE RELEVAGE 2 | 1    | 1    |  |  |  |                   |
| 33       | 90386-10M16        | BUSH<br>DOUILLE                                      | 3    | 3    |  |  |  |                   |
| 34       | 6G5-43148-00       | COLLAR, DISTANCE<br>ENTRETOISE                       | 2    | 2    |  |  |  |                   |
| 35       | 90249-06M19        | PIN<br>GOUILLE                                       | 1    | 1    |  |  |  |                   |
| 36       | 90387-10M05        | COLLAR<br>COLLERETTE                                 | 1    | 1    |  |  |  |                   |
| 37       | 91690-30020        | PIN, SPRING<br>AGRAFFE                               | 2    | 2    |  |  |  |                   |
| 38       | 90506-16003        | SPRING, TENSION<br>RESSORT, TENSION                  | 1    | 1    |  |  |  |                   |
| 39       | 64E-43126-10       | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1    | 1    |  |  |  |                   |
| 40       | 90386-22M98        | BUSH<br>DOUILLE                                      | 4    | 4    |  |  |  |                   |
| 41       | 93410-22M11        | CIRCLIP<br>CLIPS                                     | 2    | 2    |  |  |  |                   |
| 42       | 95895-06010        | BOLT, FLANGE<br>BOULON                               | 1    | 1    |  |  |  |                   |
| 43       | 90101-12M05        | BOLT (L:130MM)<br>BOULON (L:130MM)                   | 4    | 4    |  |  |  |                   |
| 44       | 90201-13M01        | WASHER, PLATE<br>RONDELLE, PLATE                     | 8    | 8    |  |  |  |                   |
| 45       | 90201-12426        | WASHER, PLATE<br>RONDELLE, PLATE                     | 4    | 4    |  |  |  |                   |
| 46       | 95380-12600        | NUT<br>ECROU                                         | 8    | 8    |  |  |  |                   |



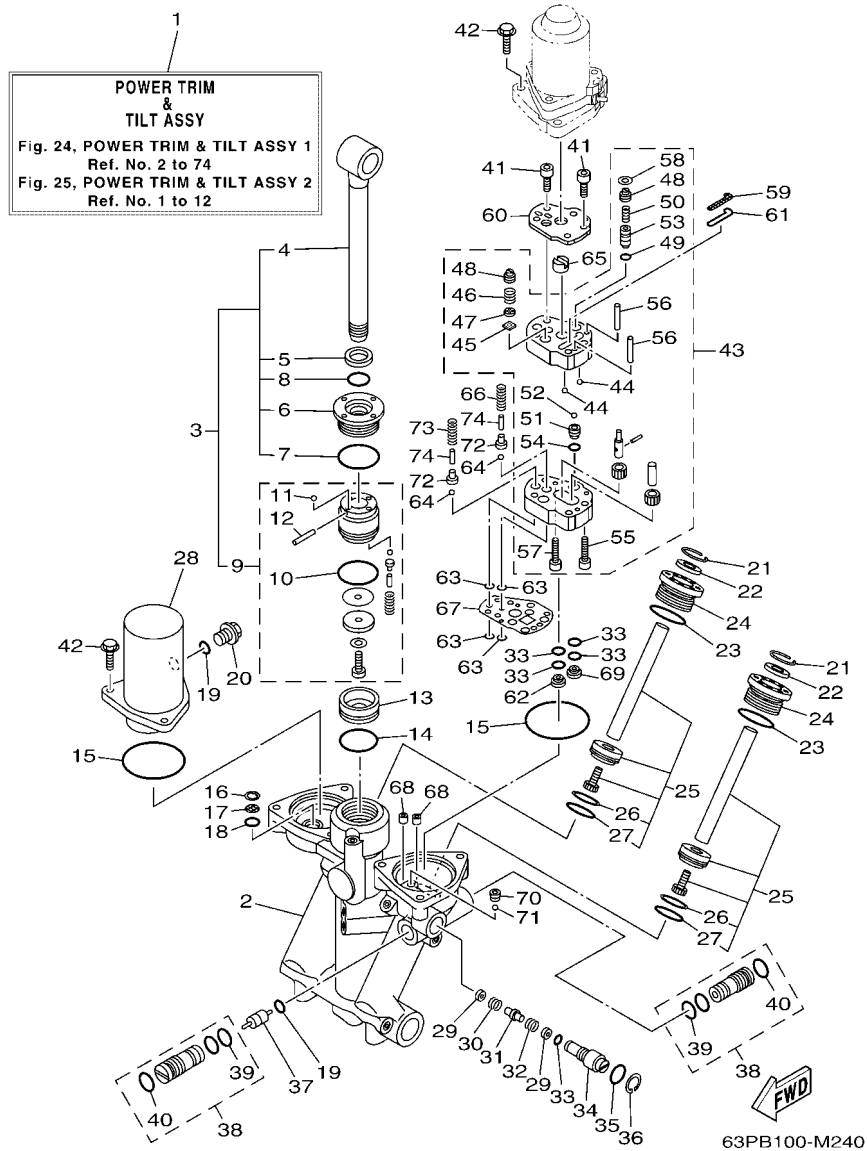
63PB100-M230

FIG. 23 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 64E-43139-10       | CAM, TRIM SENDER VILEBREQUIN TRUM                            | 1    | 1    |  |  |                   |
| 2        | 90159-05059        | SCREW, WITH WASHER VIS, AVEC RONDELLE                        | 1    | 1    |  |  |                   |
| 3        | 67H-83672-01       | TRIM SENDER INCLINER RACCORD                                 | 1    | 1    |  |  |                   |
| 4        | 97985-06216        | SCREW, WITH WASHER VIS, AVEC RONDELLE                        | 2    | 2    |  |  |                   |
| 5        | 90465-11M10        | CLAMP BRIDE                                                  | 3    | 3    |  |  |                   |
| 6        | 63P-43376-00       | BOLT, THRUST RECEIVER BOULON                                 | 2    | 2    |  |  |                   |
| 7        | 95780-10300        | NUT, FLANGE ECROU                                            | 2    | 2    |  |  |                   |
| 8        | 92995-10600        | WASHER RONDELLE                                              | 2    | 2    |  |  |                   |
| 9        | 66K-42510-02-8D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)               | 1    | 1    |  |  |                   |
| 10       | 90201-38M60        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |  |                   |
| 11       | 93210-37MH7        | O-RING JOINT TORIQUE                                         | 1    | 1    |  |  |                   |
| 12       | 90386-38M32        | BUSH DOUILLE                                                 | 2    | 2    |  |  |                   |
| 13       | 90202-40M47        | WASHER, PLATE RONDELLE, PLATE                                | 1    | 1    |  |  |                   |
| 14       | 68V-44551-00-8D    | HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR | 1    | 1    |  |  |                   |
| 15       | 93410-37M04        | CIRCLIP CLIPS                                                | 1    | 1    |  |  |                   |
| 16       | 61A-44575-00       | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR            | 1    | 1    |  |  |                   |
| 17       | 63P-44555-00       | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL      | 2    | 2    |  |  | X(25.3")          |
| 18       | 90201-35008        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |  | X(25.3")          |
| 19       | 90202-32M19        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |  |                   |
| 20       | 90201-16M55        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |  |                   |
| 21       | 90201-15M58        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |  |                   |
| 22       | 90109-14007        | BOLT BOULON                                                  | 2    | 2    |  |  |                   |
| 23       | 69J-44533-00       | DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFÉRIEUR   | 2    | 2    |  |  |                   |
| 24       | 95380-14600        | NUT ECROU                                                    | 2    | 2    |  |  |                   |
| 25       | 92995-14600        | WASHER RONDELLE                                              | 2    | 2    |  |  |                   |
| 26       | 63P-44553-00-8D    | COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR           | 1    | 1    |  |  |                   |
| 27       | 63P-44556-00-8D    | COVER, LOWER MOUNT 2 COUVERCLE, SUSPENSION INFÉRIEUR         | 1    | 1    |  |  |                   |

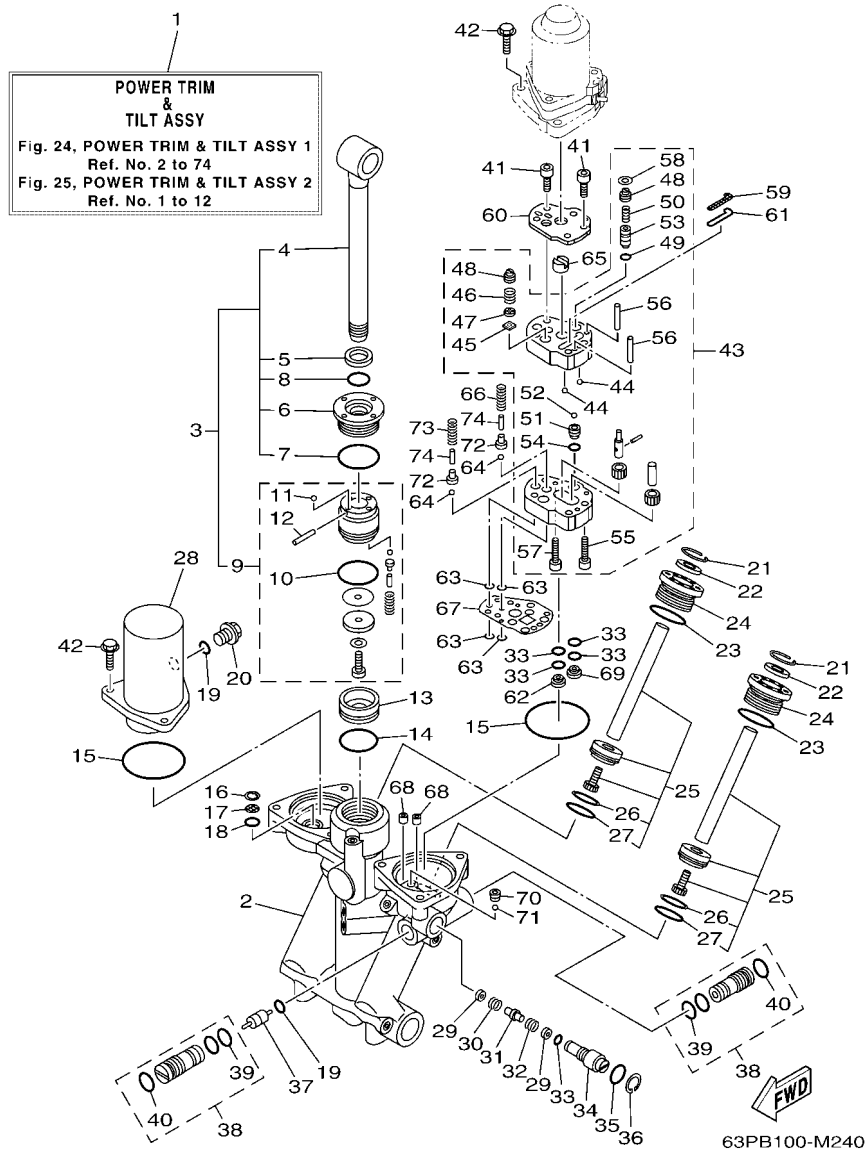




**FIG. 24 POWER TRIM & TILT ASSY 1**

**PUISSANCE PARER ET INCLINER 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-43800-10       | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1    | 1    |  |  |                   |
| 2        | 63P-4380L-10       | HOUSING, TRIM & TILT SUB ASSY<br>CARTER                  | 1    | 1    |  |  |                   |
| 3        | 63P-43810-10       | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS   | 1    | 1    |  |  |                   |
| 4        | 63P-43801-10       | .ROD<br>.TIGE                                            | 1    | 1    |  |  |                   |
| 5        | 93106-19N50        | .OIL SEAL<br>.JOINT SPY                                  | 1    | 1    |  |  |                   |
| 6        | 63P-43811-10       | .SCREW, CYLINDER END<br>.VIS, CYLINDRE RACCORD           | 1    | 1    |  |  |                   |
| 7        | 6H1-43861-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 8        | 63P-43863-10       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 9        | 63P-4380P-10       | .PISTON SUB ASSY<br>.PISTON AUXILIAIRE (ENS.)            | 1    | 1    |  |  |                   |
| 10       | 6H1-43862-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 11       | 93505-32038        | .BALL<br>.BILLE                                          | 1    | 1    |  |  |                   |
| 12       | 91609-16012        | .PIN, SPRING<br>.AXE DE RESSORT                          | 1    | 1    |  |  |                   |
| 13       | 63P-43814-10       | PISTON, FREE<br>PISTON                                   | 1    | 1    |  |  |                   |
| 14       | 6H1-43862-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 15       | 93210-68N50        | O-RING<br>JOINT TORIQUE                                  | 2    | 2    |  |  |                   |
| 16       | 63P-43876-10       | RING, SNAP<br>RESSORT                                    | 1    | 1    |  |  |                   |
| 17       | 63P-43816-10       | FILTER 1<br>FILTRE 1                                     | 1    | 1    |  |  |                   |
| 18       | 93210-11N52        | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 19       | 93210-09165        | O-RING<br>JOINT TORIQUE                                  | 2    | 2    |  |  |                   |
| 20       | 63P-43829-10       | PLUG, RESERVOIR<br>BOUCHON                               | 1    | 1    |  |  |                   |
| 21       | 63P-43875-10       | RING, SNAP<br>RESSORT                                    | 2    | 2    |  |  |                   |
| 22       | 6H1-43822-10       | SEAL, TRIM DUST<br>JOINT                                 | 2    | 2    |  |  |                   |
| 23       | 63P-43862-10       | O-RING<br>JOINT TORIQUE                                  | 2    | 2    |  |  |                   |
| 24       | 63P-43821-10       | SCREW, TRIM CYLINDER END<br>VIS                          | 2    | 2    |  |  |                   |
| 25       | 63P-43820-10       | TRIM PISTON SUB ASSY<br>PARER PISTON AUXILIAIRE (ENS.)   | 2    | 2    |  |  |                   |
| 26       | 62X-43871-00       | .RING, BACK UP<br>.SEGMENT                               | 1    | 1    |  |  |                   |
| 27       | 93210-29375        | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |



**FIG. 24 POWER TRIM & TILT ASSY 1**

**PUISSANCE PARER ET INCLINER 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 28       | 63P-43828-10       | BODY, RESERVOIR<br>CORPS                        | 1    | 1    |  |  |                   |
| 29       | 63P-43847-10       | SEAT, MANUAL VALVE<br>SIEGE                     | 2    | 2    |  |  |                   |
| 30       | 63P-43854-10       | SPRING, MANUAL RELEASE<br>RESSORT               | 1    | 1    |  |  |                   |
| 31       | 63P-4382A-10       | ADAPTOR 1<br>ADAPTEUR 1                         | 1    | 1    |  |  |                   |
| 32       | 63P-4384H-10       | SPRING<br>RESSORT                               | 1    | 1    |  |  |                   |
| 33       | 69J-4389J-00       | O-RING<br>JOINT TORIQUE                         | 5    | 5    |  |  |                   |
| 34       | 63P-43845-10       | SCREW, MANUAL RELEASE<br>VIS                    | 1    | 1    |  |  |                   |
| 35       | 93210-18397        | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 36       | 6H1-43875-00       | RING, SNAP<br>RESSORT                           | 1    | 1    |  |  |                   |
| 37       | 6H1-43841-11       | PISTON, SHUTTLE<br>PISTON                       | 1    | 1    |  |  |                   |
| 38       | 63P-43802-10       | VALVE SUB ASSY<br>CLAPET AUXILIAIRE (ENS.)      | 2    | 2    |  |  |                   |
| 39       | 93210-12N52        | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 40       | 6H1-43866-01       | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 41       | 91318-05040        | BOLT<br>BOULON                                  | 4    | 4    |  |  |                   |
| 42       | 97595-06625        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 6    | 6    |  |  |                   |
| 43       | 63P-43830-10       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.)         | 1    | 1    |  |  |                   |
| 44       | 93503-16003        | BALL<br>BILLES                                  | 2    | 2    |  |  |                   |
| 45       | 6H1-4384G-11       | SEAL, RELIEF VALVE<br>JOINT                     | 1    | 1    |  |  |                   |
| 46       | 6H1-43856-10       | SPRING, DOWN RELIEF<br>RESSORT                  | 1    | 1    |  |  |                   |
| 47       | 6H1-43844-10       | PIN, VALVE SUPPORT<br>GOUPILLE                  | 1    | 1    |  |  |                   |
| 48       | 63P-43843-10       | SCREW, VALVE LOCK<br>VIS                        | 2    | 2    |  |  |                   |
| 49       | 93210-064A5        | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 50       | 69J-43855-00       | SPRING, UP RELIEF<br>RESSORT                    | 1    | 1    |  |  |                   |
| 51       | 63P-43851-10       | SEAT, RELIEF VALVE<br>SIEGE                     | 1    | 1    |  |  |                   |
| 52       | 93501-08001        | BALL<br>BILLE                                   | 1    | 1    |  |  |                   |
| 53       | 6CJ-43844-00       | PIN, VALVE SUPPORT<br>GOUPILLE                  | 1    | 1    |  |  |                   |
| 54       | 93210-07N51        | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |

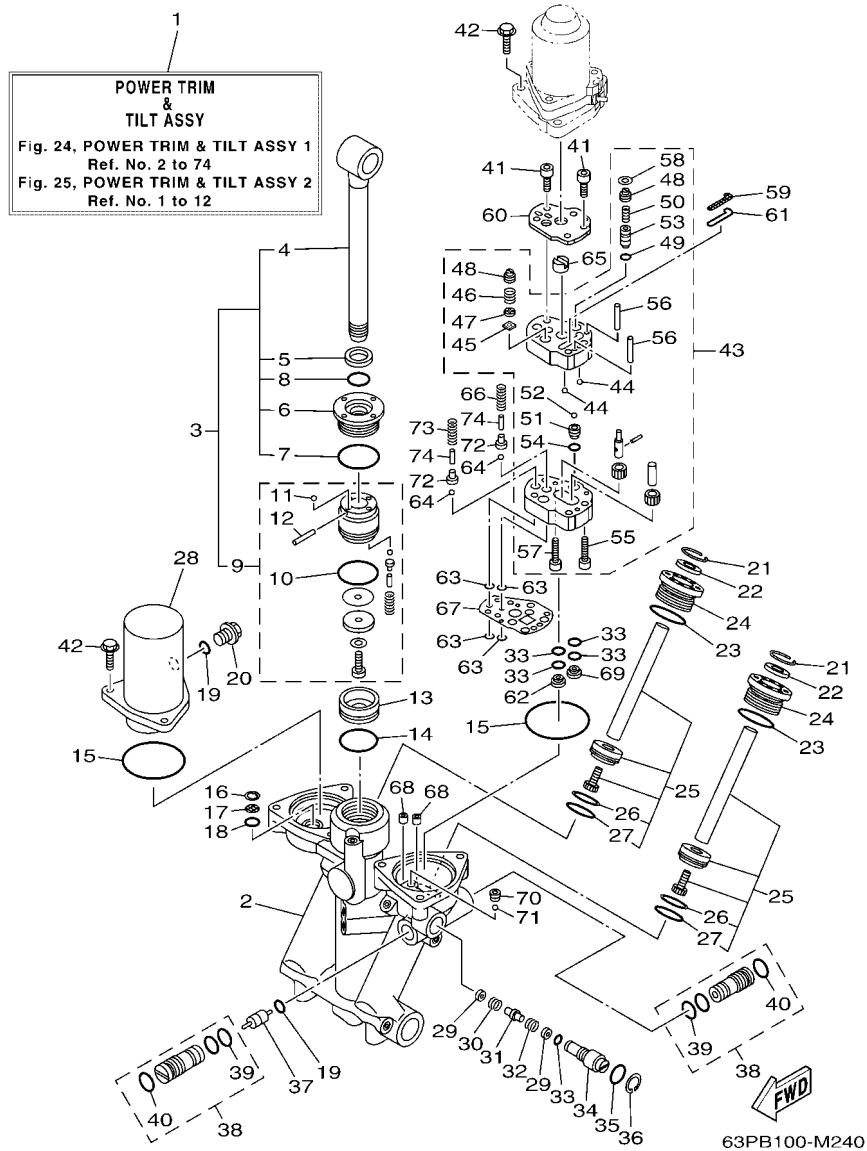


FIG. 24 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|--|--|-------------------|
| 55       | 91318-04025        | .BOLT<br>.BOULON                         | 1    | 1    |  |  |                   |
| 56       | 93604-29184        | .PIN, DOWEL<br>.CLAVETTE                 | 2    | 2    |  |  |                   |
| 57       | 91318-05025        | .BOLT<br>.BOULON                         | 1    | 1    |  |  |                   |
| 58       | 63P-43338-10       | .WASHER, WAVE<br>.RONDELLE, ONDULEE      | 1    | 1    |  |  |                   |
| 59       | 6CJ-43816-00       | FILTER 1<br>FILTRE 1                     | 1    | 1    |  |  |                   |
| 60       | 63P-4381J-10       | PLATE<br>PLAQUE                          | 1    | 1    |  |  |                   |
| 61       | 62Y-43871-00       | RING, BACK UP<br>SEGMENT                 | 1    | 1    |  |  |                   |
| 62       | 69J-43899-01       | PLATE STOPPER<br>PLAQUETTE               | 1    | 1    |  |  |                   |
| 63       | 93210-064A5        | O-RING<br>JOINT TORIQUE                  | 4    | 4    |  |  |                   |
| 64       | 93501-08001        | BALL<br>BILLE                            | 2    | 2    |  |  |                   |
| 65       | 69J-43831-00       | CONNECTOR, SHAFT<br>RACCORD              | 1    | 1    |  |  |                   |
| 66       | 63P-4385H-10       | SPRING, SEAL<br>RESSORT                  | 1    | 1    |  |  |                   |
| 67       | 63P-4384G-10       | SEAL, RELIEF VALVE<br>JOINT              | 1    | 1    |  |  |                   |
| 68       | 63P-4388H-10       | PLUG<br>BOUCHON                          | 2    | 2    |  |  |                   |
| 69       | 63P-43899-10       | PLATE STOPPER<br>PLAQUETTE               | 1    | 1    |  |  |                   |
| 70       | 61A-43878-00       | BOLT, SOCKET<br>BOULON                   | 1    | 1    |  |  |                   |
| 71       | 93505-32038        | BALL<br>BILLE                            | 1    | 1    |  |  |                   |
| 72       | 65W-4386A-00       | PIN, ABSORBER VALVE<br>GOUPILLE, SOUPAPE | 2    | 2    |  |  |                   |
| 73       | 63P-43857-10       | SPRING, ABSORBER VALVE<br>RESSORT        | 1    | 1    |  |  |                   |
| 74       | 688-4386F-00       | PIN, STRAIGHT<br>RESSORT                 | 2    | 2    |  |  |                   |



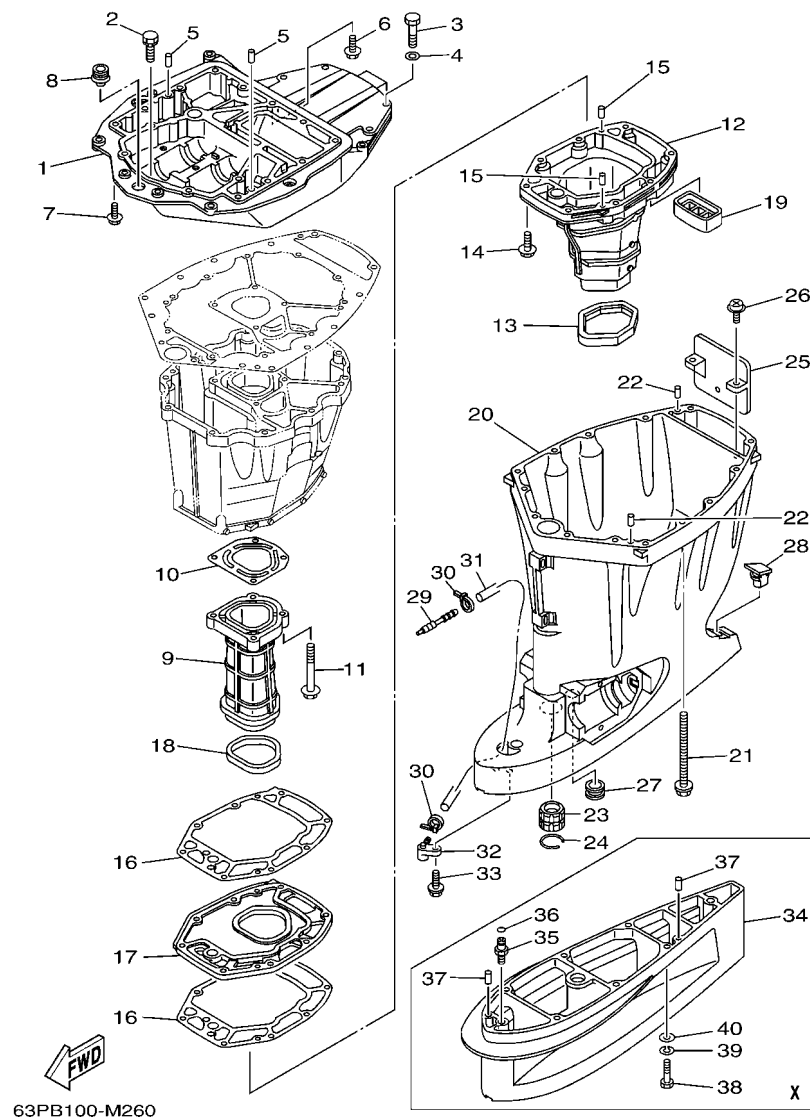


FIG. 26 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-41137-03-CA    | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT              | 1    | 1    |  |  |                   |
| 2        | 90119-08102        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 2    | 2    |  |  |                   |
| 3        | 97075-10045        | BOLT BOULON                                          | 4    | 4    |  |  |                   |
| 4        | 92995-10600        | WASHER RONDELLE                                      | 4    | 4    |  |  |                   |
| 5        | 93608-16M16        | PIN, DOWEL AXE                                       | 2    | 2    |  |  |                   |
| 6        | 90119-08M58        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 3    | 3    |  |  |                   |
| 7        | 97575-10535        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE         | 4    | 4    |  |  |                   |
| 8        | 6E5-42724-00       | GROMMET PASSE-FIL                                    | 1    | 1    |  |  |                   |
| 9        | 63P-41131-01-9S    | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                  | 1    | 1    |  |  |                   |
| 10       | 63P-41133-A0       | GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |                   |
| 11       | 97575-08560        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE         | 4    | 4    |  |  |                   |
| 12       | 63P-14711-01-9S    | MUFFLER 1 POT D'ECHAPPEMENT 1                        | 1    | 1    |  |  |                   |
| 13       | 69J-45123-00       | GASKET, MUFFLER JOINT, POT DE DETENTE                | 1    | 1    |  |  |                   |
| 14       | 97575-08535        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE         | 8    | 8    |  |  |                   |
| 15       | 93606-19M23        | PIN, DOWEL GOUPILLE                                  | 2    | 2    |  |  |                   |
| 16       | 63P-41134-A1       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT   | 2    | 2    |  |  |                   |
| 17       | 63P-45181-01-9S    | PLATE PLAQUETTE                                      | 1    | 1    |  |  |                   |
| 18       | 63P-41138-00       | SEAL, EXT. 1 JOINT DE GROUPE 1                       | 1    | 1    |  |  |                   |
| 19       | 69J-45127-00       | SEAL JOINT                                           | 1    | 1    |  |  |                   |
| 20       | 63P-45111-00-8D    | CASING, UPPER FOURREAU                               | 1    | 1    |  |  |                   |
| 21       | 90119-10007        | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 8    | 8    |  |  |                   |
| 22       | 93608-16M16        | PIN, DOWEL AXE                                       | 2    | 2    |  |  |                   |
| 23       | 6E5-45318-00       | BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR           | 1    | 1    |  |  |                   |
| 24       | 93420-36M01        | CIRCLIP CIRCLIP, TYPE S                              | 1    | 1    |  |  |                   |
| 25       | 69J-14624-01       | COVER, EXHAUST CACHE D'ECHAPPEMENT                   | 1    | 1    |  |  |                   |
| 26       | 97980-06216        | SCREW, WITH WASHER VIS, AVEC RONDELLE                | 2    | 2    |  |  |                   |
| 27       | 6E5-44366-00       | DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2             | 1    | 1    |  |  |                   |



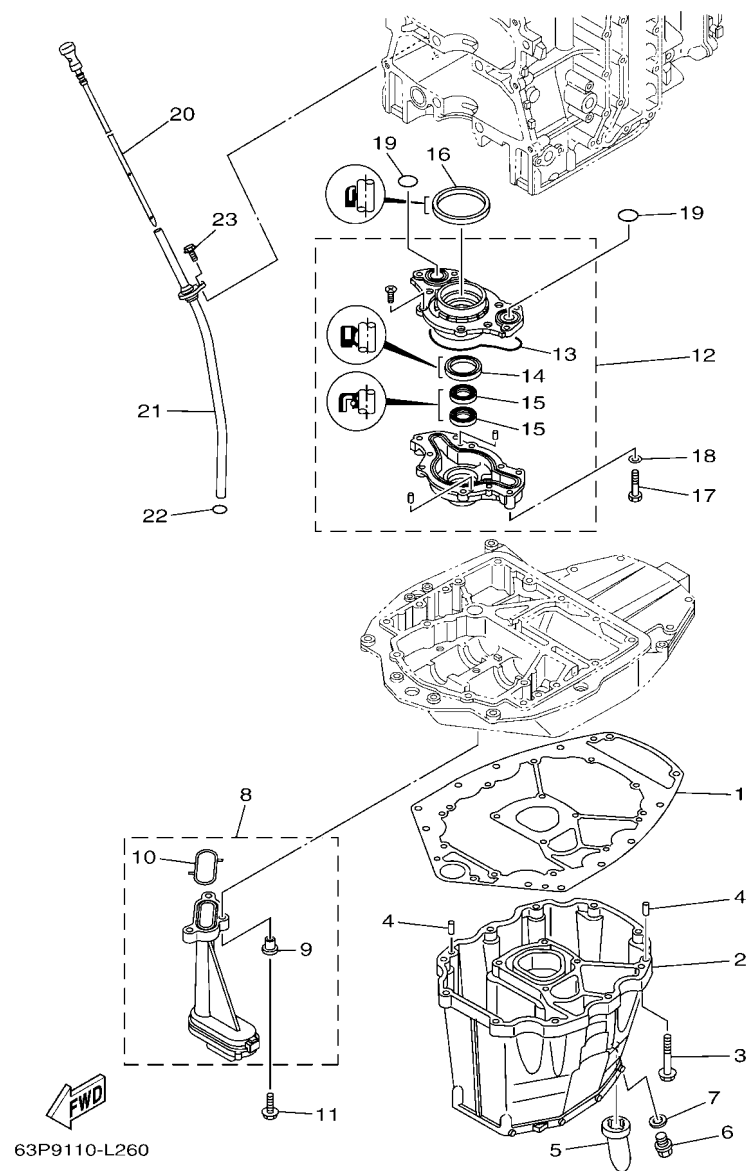


FIG. 27 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|--|--|-------------------|
| 1        | 63P-15312-01       | GASKET, OIL PAN<br>JOINT DE VENTILATEUR D'HUILE   | 1    | 1    |  |  |                   |
| 2        | 63P-15311-02-CA    | OIL PAN<br>VENTILATEUR D'HUILE                    | 1    | 1    |  |  |                   |
| 3        | 97575-08535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE   | 10   | 10   |  |  |                   |
| 4        | 93608-16M16        | PIN, DOWEL<br>AXE                                 | 2    | 2    |  |  |                   |
| 5        | 63P-15316-00       | DAMPER 1<br>AMORTISSEUR 1                         | 1    | 1    |  |  |                   |
| 6        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1    | 1    |  |  |                   |
| 7        | 90430-14M09        | GASKET<br>JOINT                                   | 1    | 1    |  |  |                   |
| 8        | 63P-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                    | 1    | 1    |  |  |                   |
| 9        | 90387-06263        | .COLLAR<br>.COLLERETTE                            | 3    | 3    |  |  |                   |
| 10       | 63P-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE     | 1    | 1    |  |  |                   |
| 11       | 95812-06025        | BOLT, FLANGE<br>BOULON                            | 3    | 3    |  |  |                   |
| 12       | 63P-13300-02       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE           | 1    | 1    |  |  |                   |
| 13       | 63P-13329-00       | .GASKET, PUMP COVER<br>.JOINT, COUVERCLE DE POMPE | 1    | 1    |  |  |                   |
| 14       | 6AW-13119-00       | .OIL SEAL<br>.JOINT SPY                           | 1    | 1    |  |  |                   |
| 15       | 69J-13631-00       | .OIL SEAL<br>.JOINT SPY                           | 2    | 2    |  |  |                   |
| 16       | 69J-11355-00       | SEAL, CYLINDER 1<br>JOINT, SPY CYLINDRE           | 1    | 1    |  |  |                   |
| 17       | 97095-06040        | BOLT<br>BOULON                                    | 4    | 4    |  |  |                   |
| 18       | 92995-06600        | WASHER<br>RONDELLE                                | 4    | 4    |  |  |                   |
| 19       | 93210-25552        | O-RING<br>JOINT TORIQUE                           | 2    | 2    |  |  |                   |
| 20       | 63P-15362-10       | PLUG, OIL LEVEL<br>PLOT, NIVEAU D'HUILE           | 1    | 1    |  |  |                   |
| 21       | 63P-15377-10       | GUIDE, INLET<br>GUIDE D'ADMISSION                 | 1    | 1    |  |  |                   |
| 22       | 93210-19MJ3        | O-RING<br>JOINT TORIQUE                           | 1    | 1    |  |  |                   |
| 23       | 95895-06016        | BOLT, FLANGE<br>BOULON                            | 1    | 1    |  |  |                   |

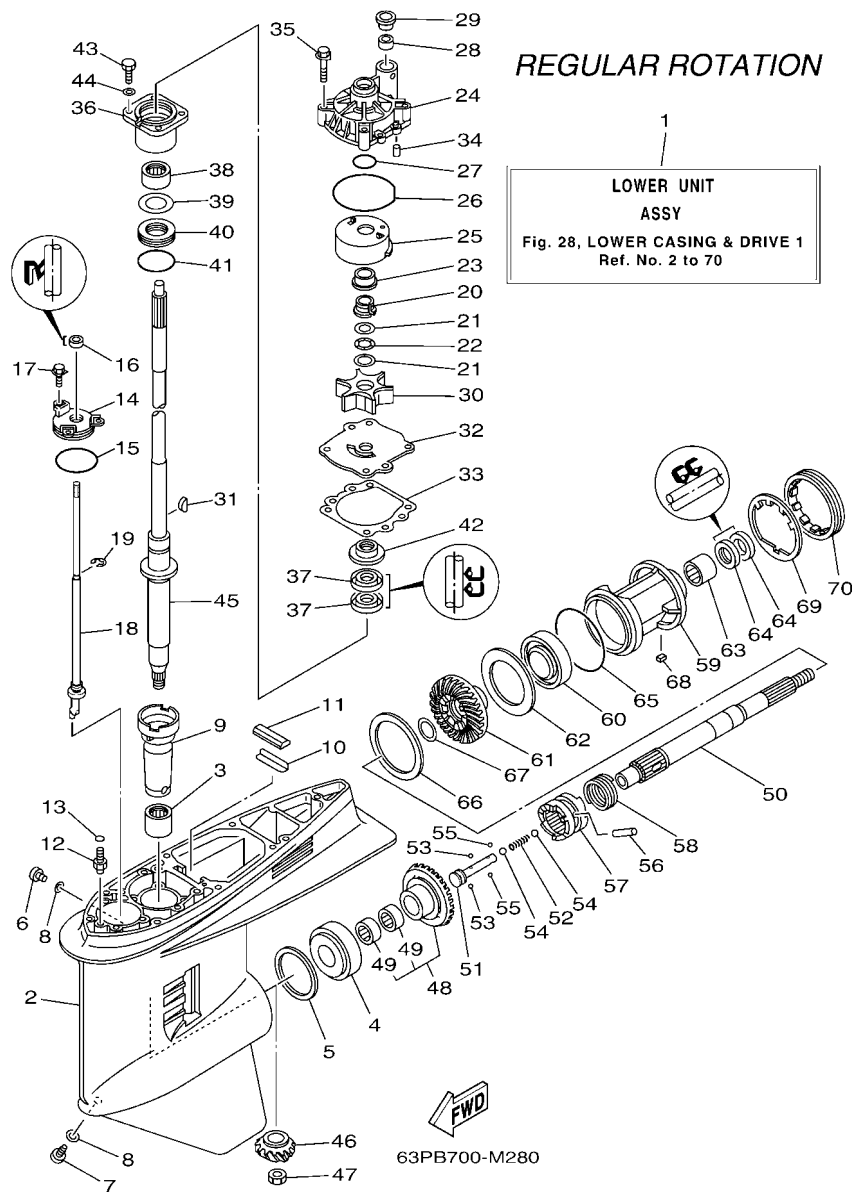


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO.     | PART NO. N° PIECES                 | DESCRIPTION DESCRIPTION                       | 6BM6 | 6BN6 |  | REMARKS REMARQUES          |
|--------------|------------------------------------|-----------------------------------------------|------|------|--|----------------------------|
| 1            | 6BM-45300-11-8D                    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1    |      |  | X(25.3"),RH<br>X(25.3"),RH |
| 2            | 6BM-45301-01-8D                    | CASING, LOWER<br>BEQUILLE                     | 1    |      |  |                            |
| 3            | 93311-928U5                        | BEARING<br>ROULEMENT                          | 1    |      |  |                            |
| 4            | 93332-000V3                        | BEARING<br>ROULEMENT                          | 1    |      |  |                            |
| 5            | 6G5-45567-01                       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)            | 1    |      |  | UR<br>UR                   |
| 6G5-45567-10 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) |                                               | 1    |      |  | UR<br>UR                   |
| 6G5-45567-20 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) |                                               | 1    |      |  | UR<br>UR                   |
| 6G5-45567-30 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) |                                               | 1    |      |  | UR<br>UR                   |
| 6G5-45567-40 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) |                                               | 1    |      |  | UR<br>UR                   |
| 6G5-45567-50 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) |                                               | 1    |      |  | UR<br>UR                   |
| 6G5-45567-60 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) |                                               | 1    |      |  | UR<br>UR                   |
| 6            | 90340-08002                        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    | 1    |      |  |                            |
| 7            | 688-45341-10                       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             | 1    |      |  |                            |
| 8            | 90430-08020                        | GASKET<br>JOINT                               | 2    |      |  |                            |
| 9            | 6G5-45536-01                       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR  | 1    |      |  |                            |
| 10           | 663-45376-00                       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1    |      |  |                            |
| 11           | 688-45375-00                       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         | 1    |      |  |                            |
| 12           | 63P-45378-00                       | NIPPLE, HOSE<br>RACCORD, TUYAU                | 1    |      |  |                            |
| 13           | 93210-07003                        | O-RING<br>JOINT TORIQUE                       | 1    |      |  |                            |
| 14           | 6E5-45321-00                       | PLATE<br>PLAQUETTE                            | 1    |      |  |                            |
| 15           | 93210-58144                        | O-RING<br>JOINT TORIQUE                       | 1    |      |  |                            |
| 16           | 93106-09014                        | OIL SEAL<br>JOINT SPY                         | 1    |      |  |                            |
| 17           | 90119-06M10                        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 3    |      |  |                            |
| 18           | 63P-44150-11                       | SHIFT CAM ASSY<br>CAME D'INVERSION            | 1    |      |  | X(25.3"),RH<br>X(25.3"),RH |
| 19           | 99001-08600                        | CIRCLIP<br>CIRCLIP                            | 1    |      |  |                            |
| 20           | 61A-45538-00                       | SPACER 1<br>ENTRETOISE                        | 1    |      |  |                            |
| 21           | 90201-22M01                        | WASHER, PLATE<br>RONDELLE, PLATE              | 2    |      |  |                            |

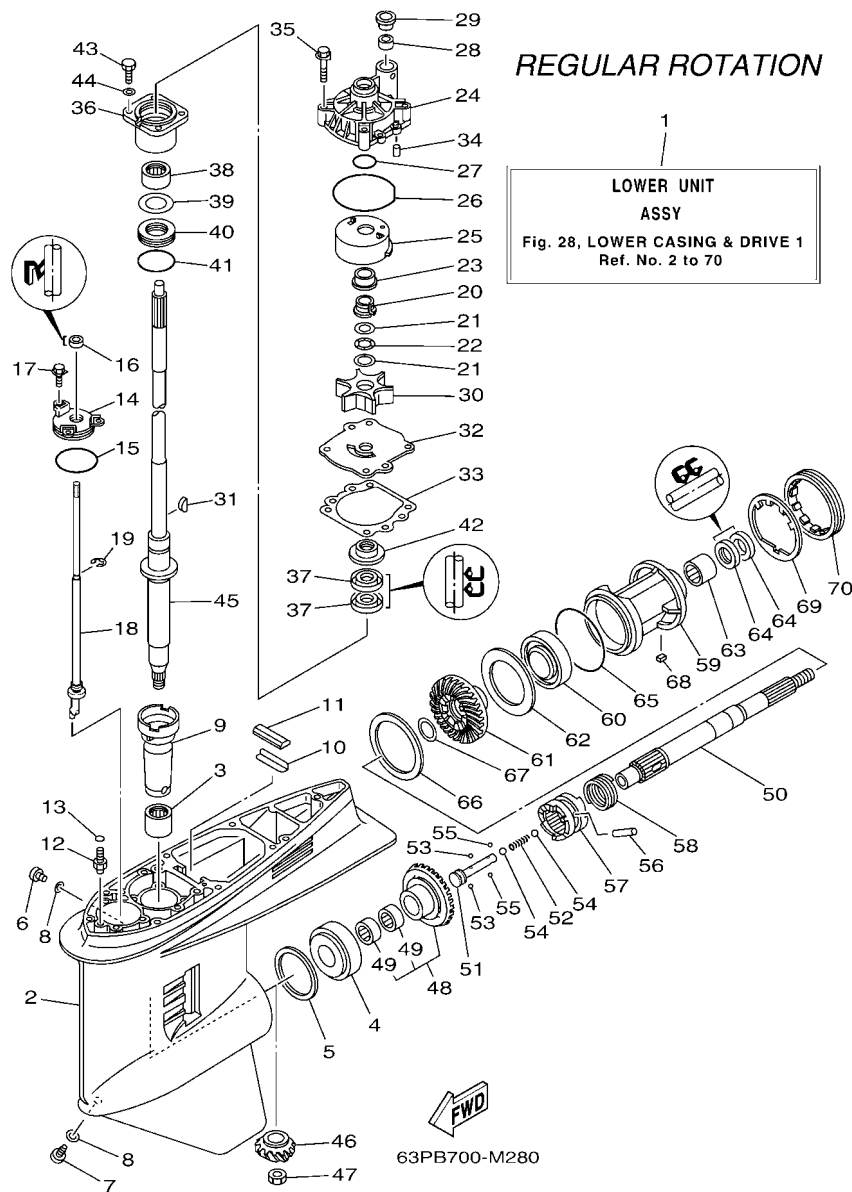
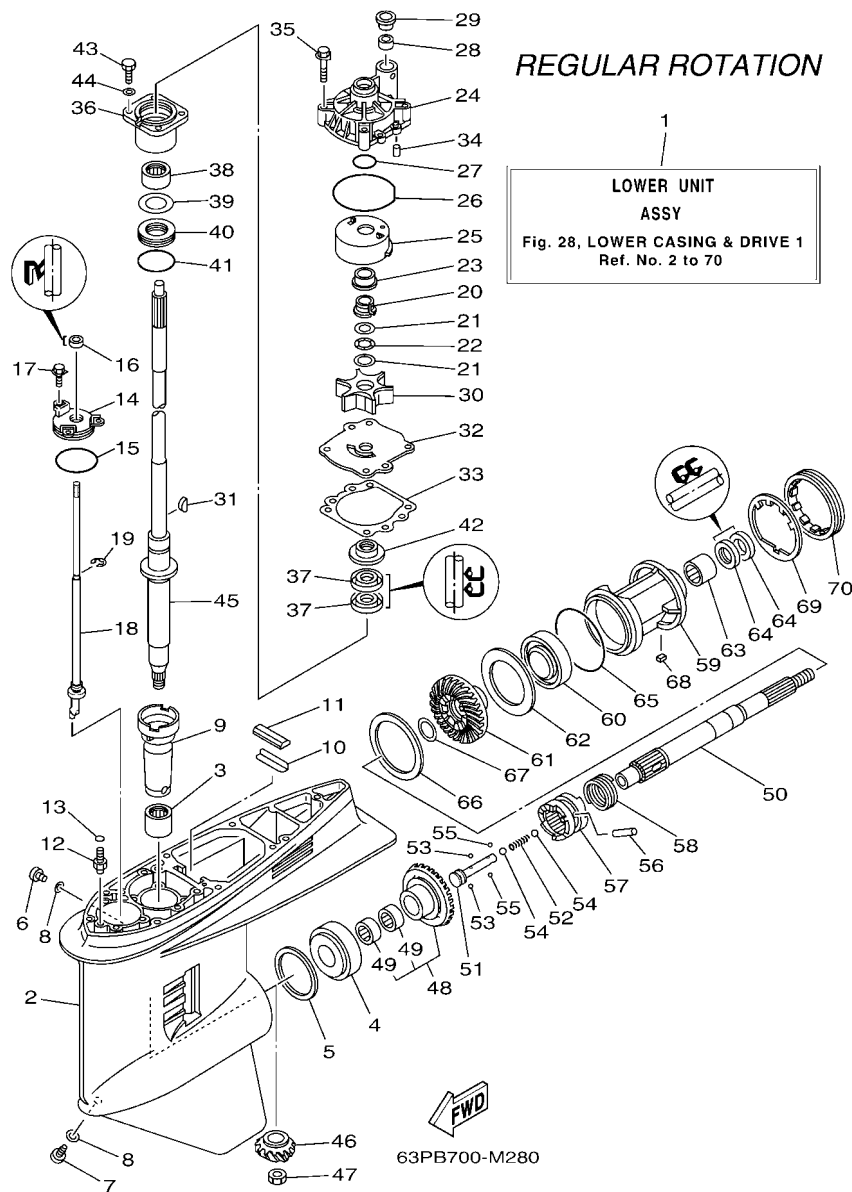


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 6BM6 | 6BN6 |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|--|-------------------|
| 22       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE           | 1    |      |  |                   |
| 23       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE           | 1    |      |  |                   |
| 24       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1    |      |  |                   |
| 25       | 6R3-44322-42       | INSERT, CARTRIDGE<br>CUVETTE                | 1    |      |  | FOR CHROMATE      |
| 26       | 93210-86M38        | O-RING<br>JOINT TORIQUE                     | 1    |      |  | FOR CHROMATE      |
| 27       | 93210-37160        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |                   |
| 28       | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1 | 1    |      |  |                   |
| 29       | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE      | 1    |      |  |                   |
| 30       | 6E5-44352-01       | IMPELLER<br>TURBINE                         | 1    |      |  |                   |
| 31       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        | 1    |      |  |                   |
| 32       | 6G5-44323-41       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1    |      |  | FOR CHROMATE      |
| 33       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    | 1    |      |  | FOR CHROMATE      |
| 34       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                      | 2    |      |  |                   |
| 35       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  | 4    |      |  |                   |
| 36       | 6E5-45331-00-9S    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1    |      |  |                   |
| 37       | 93101-28M16        | OIL SEAL<br>JOINT SPY                       | 2    |      |  |                   |
| 38       | 93317-330U2        | BEARING<br>ROULEMENT                        | 1    |      |  |                   |
| 39       | 6E5-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1    |      |  | UR                |
|          | 6E5-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1    |      |  | UR                |
|          | 6E5-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1    |      |  | UR                |
|          | 6E5-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1    |      |  | UR                |
|          | 6E5-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1    |      |  | UR                |
|          | 6E5-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          | 1    |      |  | UR                |
|          | 6E5-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          | 1    |      |  | UR                |
| 40       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION            | 1    |      |  |                   |
| 41       | 93210-55M14        | O-RING<br>JOINT TORIQUE                     | 1    |      |  |                   |
| 42       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQE, JOINT D'HUILE    | 1    |      |  |                   |



**FIG. 28 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES    |
|----------|--------------------|------------------------------------------|------|------|--|--|----------------------|
| 43       | 97095-08025        | BOLT BOULON                              | 4    |      |  |  |                      |
| 44       | 92995-08600        | WASHER RONDELLE                          | 4    |      |  |  |                      |
| 45       | 63P-45501-11       | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1    |      |  |  | X(25.3")<br>X(25.3") |
| 46       | 63P-45551-00       | PINION (14T) PIGNON D'ATTAQUE (14D)      | 1    |      |  |  |                      |
| 47       | 90170-16M01        | NUT ECROU                                | 1    |      |  |  |                      |
| 48       | 6BM-45560-00       | GEAR 1 (28T) PIGNON 1 (28T)              | 1    |      |  |  |                      |
| 49       | 93315-425V3        | BEARING ROULEMENT                        | 2    |      |  |  |                      |
| 50       | 6J9-45611-01       | SHAFT, PROPELLER ARBRE, HELICE           | 1    |      |  |  |                      |
| 51       | 6E5-45634-02       | SLIDE, SHIFT CONTRE-POUSOIR              | 1    |      |  |  |                      |
| 52       | 90501-16M37        | SPRING, COMPRESSION RESSORT, COMPRESSION | 1    |      |  |  |                      |
| 53       | 93507-32009        | BALL BILLE                               | 2    |      |  |  |                      |
| 54       | 93511-32017        | BALL BILLES                              | 2    |      |  |  |                      |
| 55       | 93503-16003        | BALL BILLES                              | 2    |      |  |  |                      |
| 56       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           | 1    |      |  |  |                      |
| 57       | 6BM-45631-00       | CLUTCH, DOG CRABOT                       | 1    |      |  |  |                      |
| 58       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    | 1    |      |  |  |                      |
| 59       | 6BM-45332-00-9S    | HOUSING, BEARING FLASQUE, ROULEMENT      | 1    |      |  |  |                      |
| 60       | 93306-209U0        | BEARING ROULEMENT                        | 1    |      |  |  |                      |
| 61       | 6BM-45571-00       | GEAR 2 (28T) PIGNON 2 (28T)              | 1    |      |  |  |                      |
| 62       | 6G5-45576-10       | WASHER, THRUST 2 RONDELLE DE CALAGE 2    | 1    |      |  |  |                      |
| 63       | 93315-43061        | BEARING ROULEMENT                        | 1    |      |  |  |                      |
| 64       | 93101-30M17        | OIL SEAL JOINT SPY                       | 2    |      |  |  |                      |
| 65       | 93210-97M55        | O-RING JOINT TORIQUE                     | 1    |      |  |  |                      |
| 66       | 6G5-45577-02       | SHIM (T:0.10MM) CALE (T:0.10MM)          | 1    |      |  |  | UR<br>UR             |
|          | 6G5-45577-10       | SHIM (T:0.12MM) CALE (T:0.12MM)          | 1    |      |  |  | UR<br>UR             |
|          | 6G5-45577-20       | SHIM (T:0.15MM) CALE (T:0.15MM)          | 1    |      |  |  | UR<br>UR             |
|          | 6G5-45577-30       | SHIM (T:0.18MM) CALE (T:0.18MM)          | 1    |      |  |  | UR<br>UR             |



REGULAR ROTATION

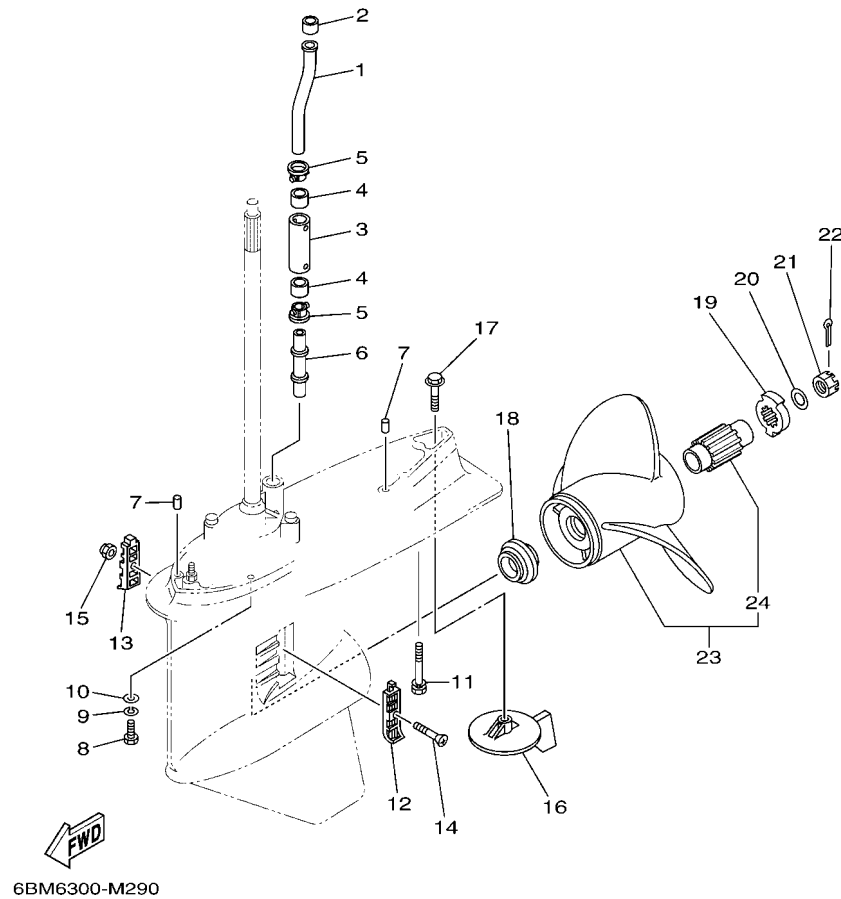
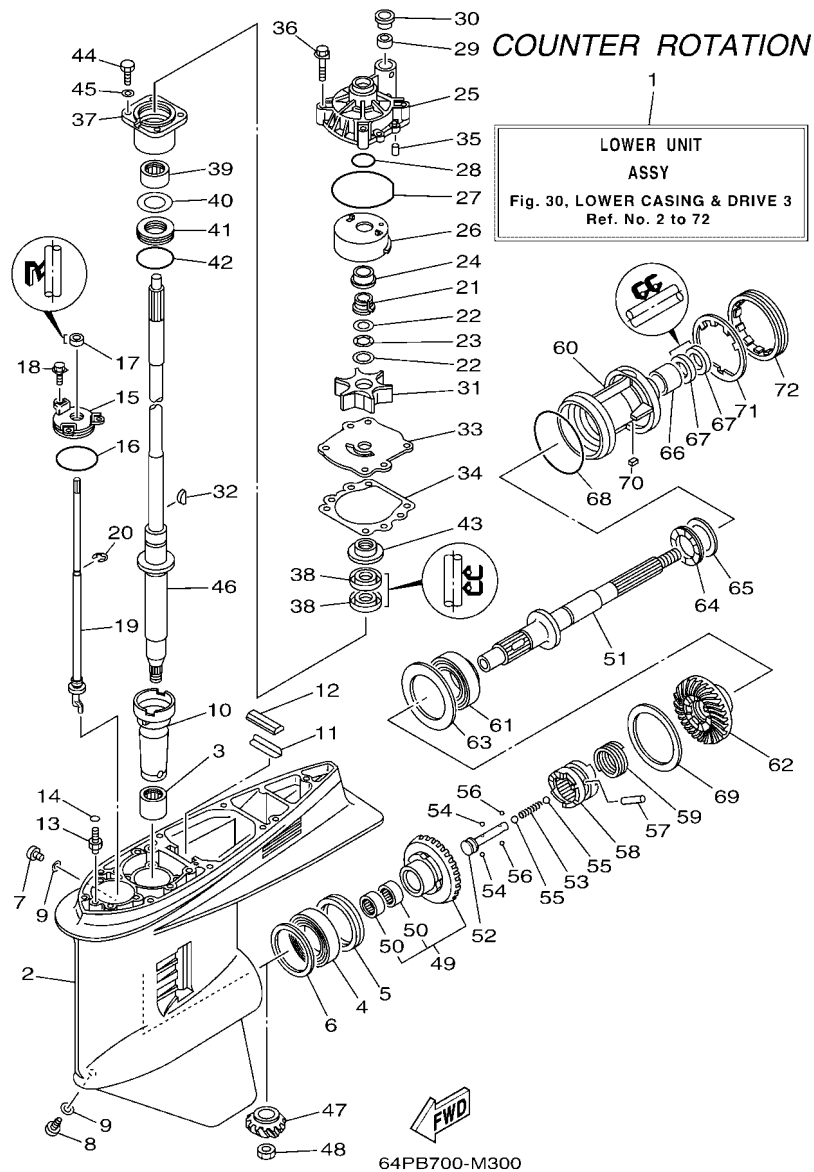


FIG. 29 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES            |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|------------------------------|
| 1        | 63P-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                           | 1    |      |  |  |                              |
| 2        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1             | 1    |      |  |  |                              |
| 3        | 63P-44362-00       | TUBE, WATER 2<br>TUBE D'EAU 2                           | 1    |      |  |  | X(25.3")<br>X(25.3")         |
| 4        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1             | 2    |      |  |  | X(25.3")<br>X(25.3")         |
| 5        | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                  | 2    |      |  |  | X(25.3")<br>X(25.3")         |
| 6        | 63P-44363-00       | TUBE, WATER 3<br>TUBE D'EAU 3                           | 1    |      |  |  | X(25.3")<br>X(25.3")         |
| 7        | 93608-16M16        | PIN, DOWEL<br>AXE                                       | 2    |      |  |  |                              |
| 8        | 97095-10045        | BOLT<br>BOULON                                          | 6    |      |  |  |                              |
| 9        | 92995-10100        | WASHER<br>RONDELLE                                      | 6    |      |  |  |                              |
| 10       | 92995-10600        | WASHER<br>RONDELLE                                      | 6    |      |  |  |                              |
| 11       | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 1    |      |  |  | X(25.3")<br>X(25.3")         |
| 12       | 6J9-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1          | 1    |      |  |  |                              |
| 13       | 6J9-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2          | 1    |      |  |  |                              |
| 14       | 90152-05M08        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                   | 1    |      |  |  |                              |
| 15       | 90185-05002        | NUT, NYLON<br>ECROU,AUTO-BLOQUANT                       | 1    |      |  |  |                              |
| 16       | 6J9-45371-01       | TAB-TRIM<br>ANODE DERIVE                                | 1    |      |  |  |                              |
| 17       | 90105-10M00        | BOLT, FLANGE<br>BOULON                                  | 1    |      |  |  |                              |
| 18       | 63P-45987-00       | SPACER 1<br>ENTRETOISE 1                                | 1    |      |  |  |                              |
| 19       | 6CE-45997-00       | SPACER 2<br>ENTRETOISE 2                                | 1    |      |  |  |                              |
| 20       | 92990-18200        | WASHER<br>RONDELLE, PLATE                               | 1    |      |  |  |                              |
| 21       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                           | 1    |      |  |  |                              |
| 22       | 91490-40030        | PIN. COTTER<br>GOUPILLE                                 | 1    |      |  |  |                              |
| 23       | 68F-45970-10       | PROPELLER (3X14-1/2"X15"-M)<br>HELICE (3X14-1/2"X15"-M) | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68F-45972-10       | PROPELLER (3X14-1/4"X17"-M)<br>HELICE (3X14-1/4"X17"-M) | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68F-45978-10       | PROPELLER (3X14-1/4"X18"-M)<br>HELICE (3X14-1/4"X18"-M) | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68F-45974-10       | PROPELLER (3X13-3/4"X19"-M)<br>HELICE (3X13-3/4"X19"-M) | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68F-45976-10       | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M) | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP. |

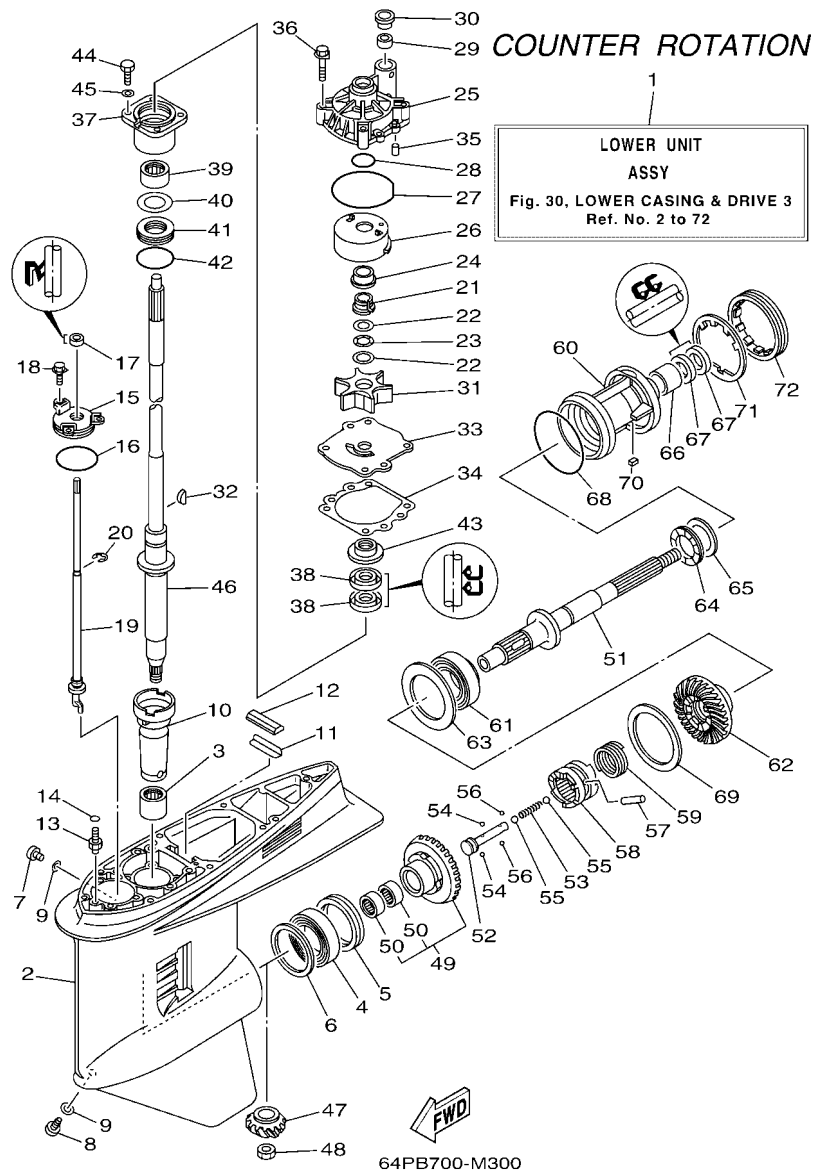




**FIG. 30 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

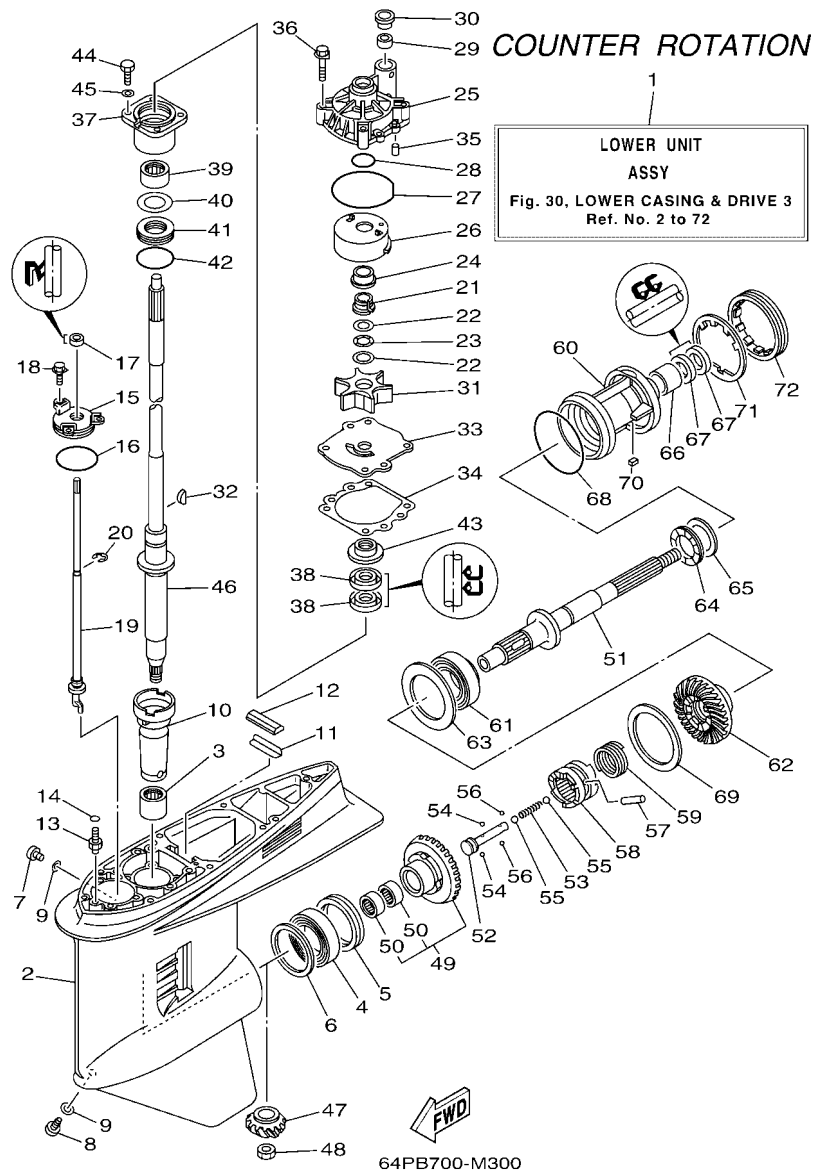
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | 6BM6 | 6BN6 |  | REMARKS REMARQUES          |
|----------|--------------------|-----------------------------------------------|------|------|--|----------------------------|
| 1        | 6BN-45300-11-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    |      | 1    |  | X(25.3"),LH<br>X(25.3"),LH |
| 2        | 6BM-45301-01-8D    | CASING, LOWER<br>BEQUILLE                     |      | 1    |  |                            |
| 3        | 93311-928U5        | BEARING<br>ROULEMENT                          |      | 1    |  |                            |
| 4        | 93390-000U2        | BEARING<br>ROULEMENT                          |      | 1    |  |                            |
| 5        | 93341-465U4        | BEARING<br>CERVEAUX DE DIRECTION              |      | 1    |  |                            |
| 6        | 6G5-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)            |      | 1    |  | UR<br>UR                   |
|          | 6G5-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)            |      | 1    |  | UR<br>UR                   |
|          | 6G5-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)            |      | 1    |  | UR<br>UR                   |
|          | 6G5-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)            |      | 1    |  | UR<br>UR                   |
|          | 6G5-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)            |      | 1    |  | UR<br>UR                   |
|          | 6G5-45567-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)            |      | 1    |  | UR<br>UR                   |
|          | 6G5-45567-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)            |      | 1    |  | UR<br>UR                   |
| 7        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    |      | 1    |  |                            |
| 8        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             |      | 1    |  |                            |
| 9        | 90430-08020        | GASKET<br>JOINT                               |      | 2    |  |                            |
| 10       | 6G5-45536-01       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR  |      | 1    |  |                            |
| 11       | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC |      | 1    |  |                            |
| 12       | 688-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         |      | 1    |  |                            |
| 13       | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                |      | 1    |  |                            |
| 14       | 93210-07003        | O-RING<br>JOINT TORIQUE                       |      | 1    |  |                            |
| 15       | 6E5-45321-00       | PLATE<br>PLAQUETTE                            |      | 1    |  |                            |
| 16       | 93210-58144        | O-RING<br>JOINT TORIQUE                       |      | 1    |  |                            |
| 17       | 93106-09014        | OIL SEAL<br>JOINT SPY                         |      | 1    |  |                            |
| 18       | 90119-06M10        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    |      | 3    |  |                            |
| 19       | 64P-44150-11       | SHIFT CAM ASSY<br>CAME D'INVERSION            |      | 1    |  | X(25.3"),LH<br>X(25.3"),LH |
| 20       | 99001-08600        | CIRCLIP<br>CIRCLIP                            |      | 1    |  |                            |
| 21       | 61A-45538-00       | SPACER 1<br>ENTRETOISE                        |      | 1    |  |                            |



**FIG. 30 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

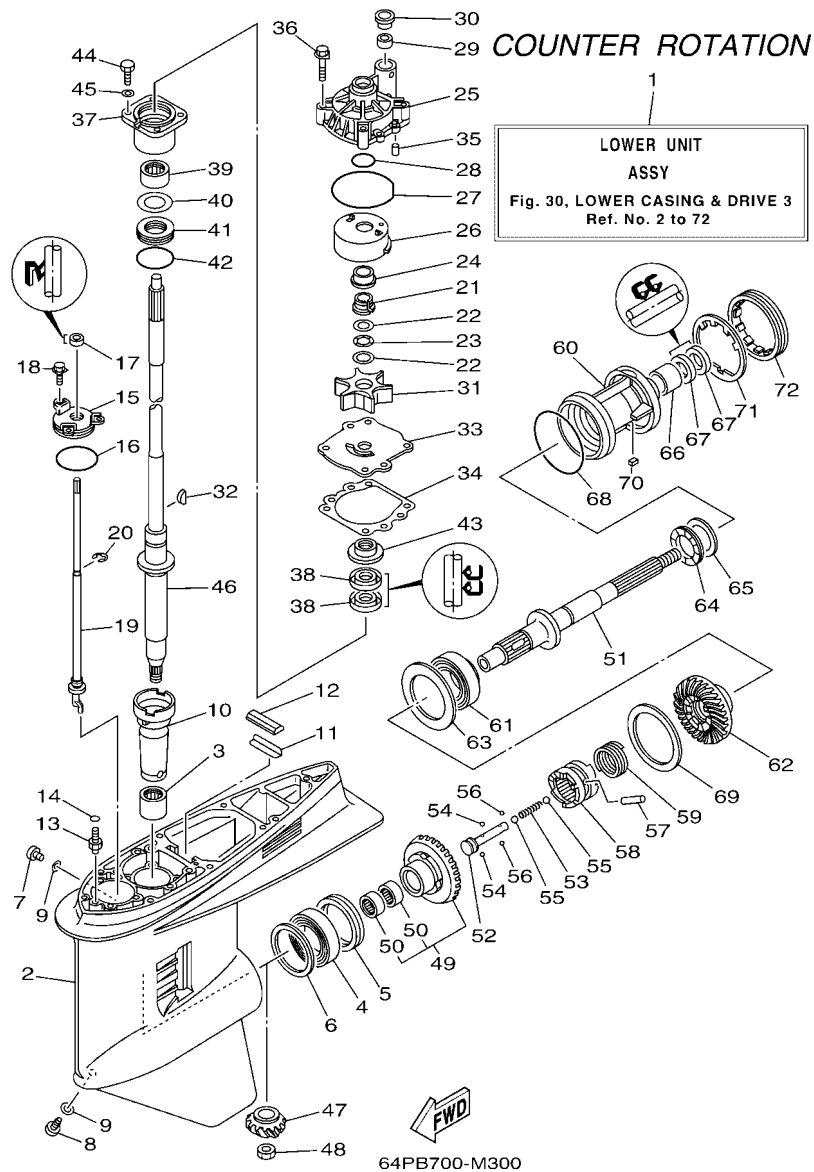
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES            |
|----------|--------------------|---------------------------------------------|------|------|--|--|------------------------------|
| 22       | 90201-22M01        | WASHER, PLATE<br>RONDELLE, PLATE            |      | 2    |  |  |                              |
| 23       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE           |      | 1    |  |  |                              |
| 24       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE           |      | 1    |  |  |                              |
| 25       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   |      | 1    |  |  |                              |
| 26       | 6R3-44322-42       | INSERT, CARTRIDGE<br>CUVETTE                |      | 1    |  |  | FOR CHROMATE<br>FOR CHROMATE |
| 27       | 93210-86M38        | O-RING<br>JOINT TORIQUE                     |      | 1    |  |  |                              |
| 28       | 93210-37160        | O-RING<br>JOINT TORIQUE                     |      | 1    |  |  |                              |
| 29       | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1 |      | 1    |  |  |                              |
| 30       | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE      |      | 1    |  |  |                              |
| 31       | 6E5-44352-01       | IMPELLER<br>TURBINE                         |      | 1    |  |  |                              |
| 32       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        |      | 1    |  |  |                              |
| 33       | 6G5-44323-41       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE |      | 1    |  |  | FOR CHROMATE<br>FOR CHROMATE |
| 34       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    |      | 1    |  |  |                              |
| 35       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                      |      | 2    |  |  |                              |
| 36       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  |      | 4    |  |  |                              |
| 37       | 6E5-45331-00-9S    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      |      | 1    |  |  |                              |
| 38       | 93101-28M16        | OIL SEAL<br>JOINT SPY                       |      | 2    |  |  |                              |
| 39       | 93317-330U2        | BEARING<br>ROULEMENT                        |      | 1    |  |  |                              |
| 40       | 6E5-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          |      | 1    |  |  | UR                           |
|          | 6E5-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          |      | 1    |  |  | UR                           |
|          | 6E5-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          |      | 1    |  |  | UR                           |
|          | 6E5-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          |      | 1    |  |  | UR                           |
|          | 6E5-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          |      | 1    |  |  | UR                           |
|          | 6E5-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          |      | 1    |  |  | UR                           |
|          | 6E5-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          |      | 1    |  |  | UR                           |
| 41       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION            |      | 1    |  |  |                              |
| 42       | 93210-55M14        | O-RING<br>JOINT TORIQUE                     |      | 1    |  |  |                              |



**FIG. 30 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

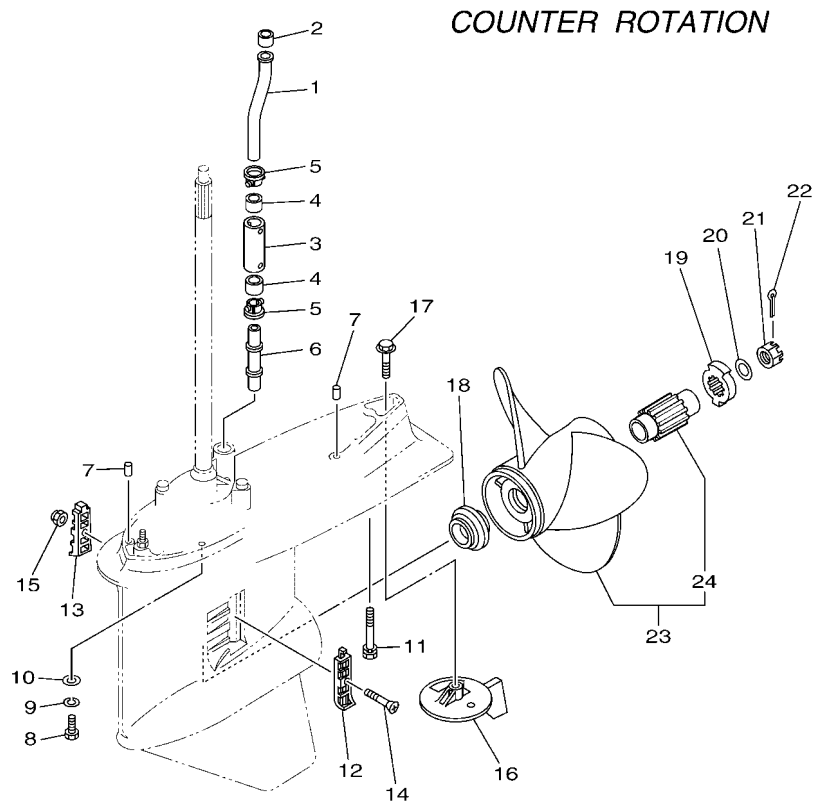
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | 6BM6 | 6BN6 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|------|------|-------------------|
| 43       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   |      | 1    |                   |
| 44       | 97095-08025        | BOLT<br>BOULON                              |      | 4    |                   |
| 45       | 92995-08600        | WASHER<br>RONDELLE                          |      | 4    |                   |
| 46       | 63P-45501-11       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     |      | 1    | X(25.3")          |
| 47       | 63P-45551-00       | PINION (14T)<br>PIGNON D'ATTAQUE (14D)      |      | 1    | X(25.3")          |
| 48       | 90170-16M01        | NUT<br>ECROU                                |      | 1    |                   |
| 49       | 6BN-45560-00       | GEAR 1 (28T)<br>PIGNON 1 (28T)              |      | 1    |                   |
| 50       | 93315-425V3        | .BEARING<br>.ROULEMENT                      |      | 2    |                   |
| 51       | 6K1-45611-10       | SHAFT, PROPELLER<br>ARBRE, HELICE           |      | 1    |                   |
| 52       | 6E5-45634-02       | SLIDE, SHIFT<br>CONTRE-POUSSOIR             |      | 1    |                   |
| 53       | 90501-16M37        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION |      | 1    |                   |
| 54       | 93507-32009        | BALL<br>BILLE                               |      | 2    |                   |
| 55       | 93511-32017        | BALL<br>BILLES                              |      | 2    |                   |
| 56       | 93503-16003        | BALL<br>BILLES                              |      | 2    |                   |
| 57       | 90250-08M07        | PIN, STRAIGHT<br>GOUPILLE, DROITE           |      | 1    |                   |
| 58       | 6BM-45631-00       | CLUTCH, DOG<br>CRABOT                       |      | 1    |                   |
| 59       | 6E5-45633-01       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT    |      | 1    |                   |
| 60       | 6BN-45332-00-9S    | HOUSING, BEARING<br>FLASQUE, ROULEMENT      |      | 1    |                   |
| 61       | 93332-00048        | BEARING<br>ROULEMENT                        |      | 1    |                   |
| 62       | 6BN-45570-00       | GEAR 2 (28T)<br>PIGNON 2 (28T)              |      | 1    |                   |
| 63       | 6K1-45576-00       | WASHER, THRUST 2<br>RONDELLE DE CALAGE 2    |      | 1    |                   |
| 64       | 93341-440U5        | BEARING<br>CERVEAUX DE DIRECTION            |      | 1    |                   |
| 65       | 6K1-45578-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          |      | 1    | UR                |
|          | 6K1-45578-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          |      | 1    | UR                |
|          | 6K1-45578-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          |      | 1    | UR                |
|          | 6K1-45578-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          |      | 1    | UR                |
|          | 6K1-45578-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          |      | 1    | UR                |



**FIG. 30 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION        | 6BM6 | 6BN6 |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------|------|------|--|-------------------|
| 65       | 6K1-45578-50       | SHIM (T:0.40MM)                |      | 1    |  | UR                |
|          | 6K1-45578-60       | CALE (T:0.40MM)                |      | 1    |  | UR                |
|          |                    | SHIM (T:0.50MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.50MM)                |      | 1    |  | UR                |
| 66       | 93315-43061        | BEARING ROULEMENT              |      | 1    |  |                   |
| 67       | 93101-30M17        | OIL SEAL JOINT SPY             |      | 2    |  |                   |
| 68       | 93210-97M55        | O-RING JOINT TORIQUE           |      | 1    |  |                   |
| 69       | 6G5-45577-02       | SHIM (T:0.10MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.10MM)                |      | 1    |  | UR                |
|          | 6G5-45577-10       | SHIM (T:0.12MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.12MM)                |      | 1    |  | UR                |
|          | 6G5-45577-20       | SHIM (T:0.15MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.15MM)                |      | 1    |  | UR                |
|          | 6G5-45577-30       | SHIM (T:0.18MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.18MM)                |      | 1    |  | UR                |
|          | 6G5-45577-40       | SHIM (T:0.30MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.30MM)                |      | 1    |  | UR                |
|          | 6G5-45577-50       | SHIM (T:0.40MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.40MM)                |      | 1    |  | UR                |
|          | 6G5-45577-60       | SHIM (T:0.50MM)                |      | 1    |  | UR                |
|          |                    | CALE (T:0.50MM)                |      | 1    |  | UR                |
| 70       | 90282-04M00        | KEY, STRAIGHT CLAVETTE, DROITE |      | 1    |  |                   |
| 71       | 6G5-45383-01       | WASHER, CLAW FREIN D'ECROU     |      | 1    |  |                   |
| 72       | 6G5-45384-02       | NUT ECROU                      |      | 1    |  |                   |



**FWD**  
64PB100-M290

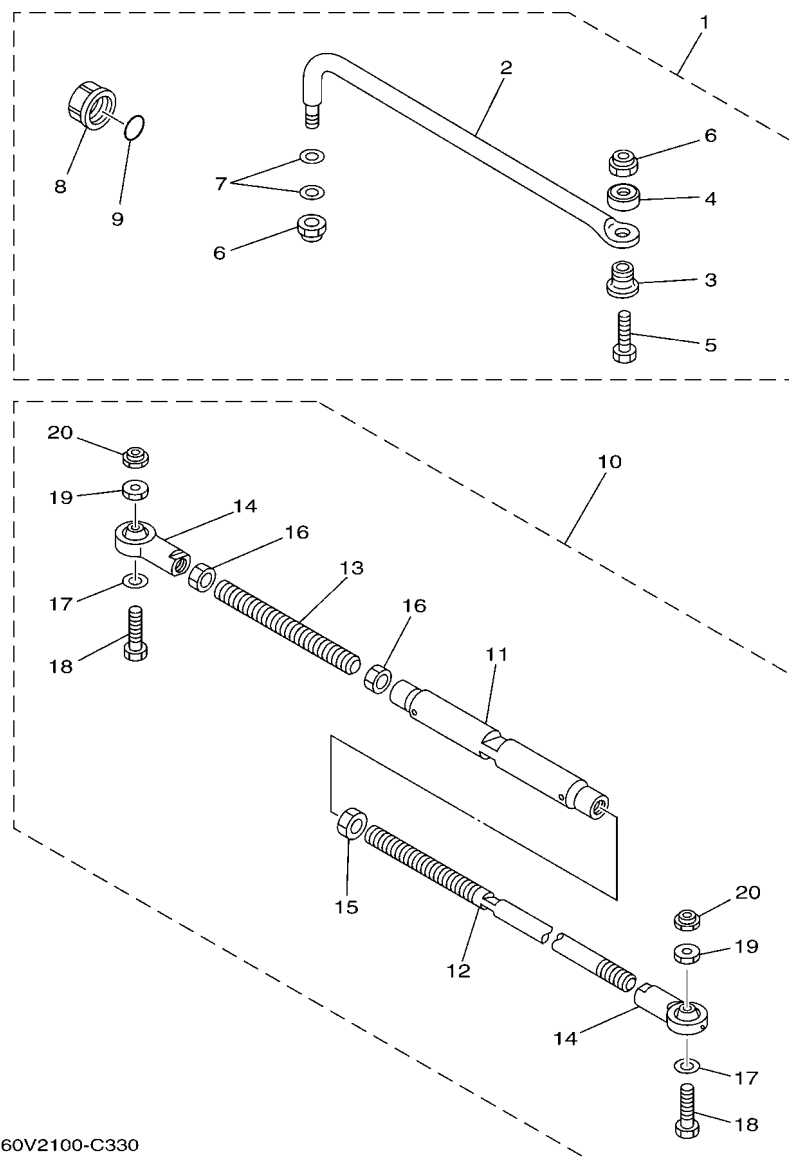
**FIG. 31 LOWER CASING & DRIVE 4**

**BOITIER D'HELICE TRANSMISSION4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES            |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|------------------------------|
| 1        | 63P-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                             |      | 1    |  |  |                              |
| 2        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1               |      | 1    |  |  |                              |
| 3        | 63P-44362-00       | TUBE, WATER 2<br>TUBE D'EAU 2                             |      | 1    |  |  | X(25.3")<br>X(25.3")         |
| 4        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1               |      | 2    |  |  | X(25.3")<br>X(25.3")         |
| 5        | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                    |      | 2    |  |  | X(25.3")<br>X(25.3")         |
| 6        | 63P-44363-00       | TUBE, WATER 3<br>TUBE D'EAU 3                             |      | 1    |  |  | X(25.3")<br>X(25.3")         |
| 7        | 93608-16M16        | PIN, DOWEL<br>AXE                                         |      | 2    |  |  |                              |
| 8        | 97095-10045        | BOLT<br>BOULON                                            |      | 6    |  |  |                              |
| 9        | 92995-10100        | WASHER<br>RONDELLE                                        |      | 6    |  |  |                              |
| 10       | 92995-10600        | WASHER<br>RONDELLE                                        |      | 6    |  |  |                              |
| 11       | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                |      | 1    |  |  | X(25.3")<br>X(25.3")         |
| 12       | 6J9-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1            |      | 1    |  |  |                              |
| 13       | 6J9-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2            |      | 1    |  |  |                              |
| 14       | 90152-05M08        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                     |      | 1    |  |  |                              |
| 15       | 90185-05002        | NUT, NYLON<br>ECROU, AUTO-BLOQUANT                        |      | 1    |  |  |                              |
| 16       | 6K1-45371-02       | TAB-TRIM<br>ANODE DERIVE                                  |      | 1    |  |  |                              |
| 17       | 90105-10M00        | BOLT, FLANGE<br>BOULON                                    |      | 1    |  |  |                              |
| 18       | 63P-45987-00       | SPACER 1<br>ENTRETOISE 1                                  |      | 1    |  |  |                              |
| 19       | 6CE-45997-00       | SPACER 2<br>ENTRETOISE 2                                  |      | 1    |  |  |                              |
| 20       | 92990-18200        | WASHER<br>RONDELLE, PLATE                                 |      | 1    |  |  |                              |
| 21       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                             |      | 1    |  |  |                              |
| 22       | 91490-40030        | PIN, COTTER<br>GOUPILLE                                   |      | 1    |  |  |                              |
| 23       | 68G-45970-10       | PROPELLER (3X14-1/2"X15"-ML)<br>HELICE (3X14-1/2"X15"-ML) |      | 1    |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68G-45972-10       | PROPELLER (3X14-1/4"X17"-ML)<br>HELICE (3X14-1/4"X17"-ML) |      | 1    |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68G-45978-10       | PROPELLER (3X14-1/4"X18"-ML)<br>HELICE (3X14-1/4"X18"-ML) |      | 1    |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68G-45974-10       | PROPELLER (3X13-3/4"X19"-ML)<br>HELICE (3X13-3/4"X19"-ML) |      | 1    |  |  | UR SDS PROP.<br>UR SDS PROP. |
|          | 68G-45976-10       | PROPELLER (3X13-3/4"X21"-ML)<br>HELICE (3X13-3/4"X21"-ML) |      | 1    |  |  | UR SDS PROP.<br>UR SDS PROP. |

## BOITIER D'HELICE TRANSMISSION4



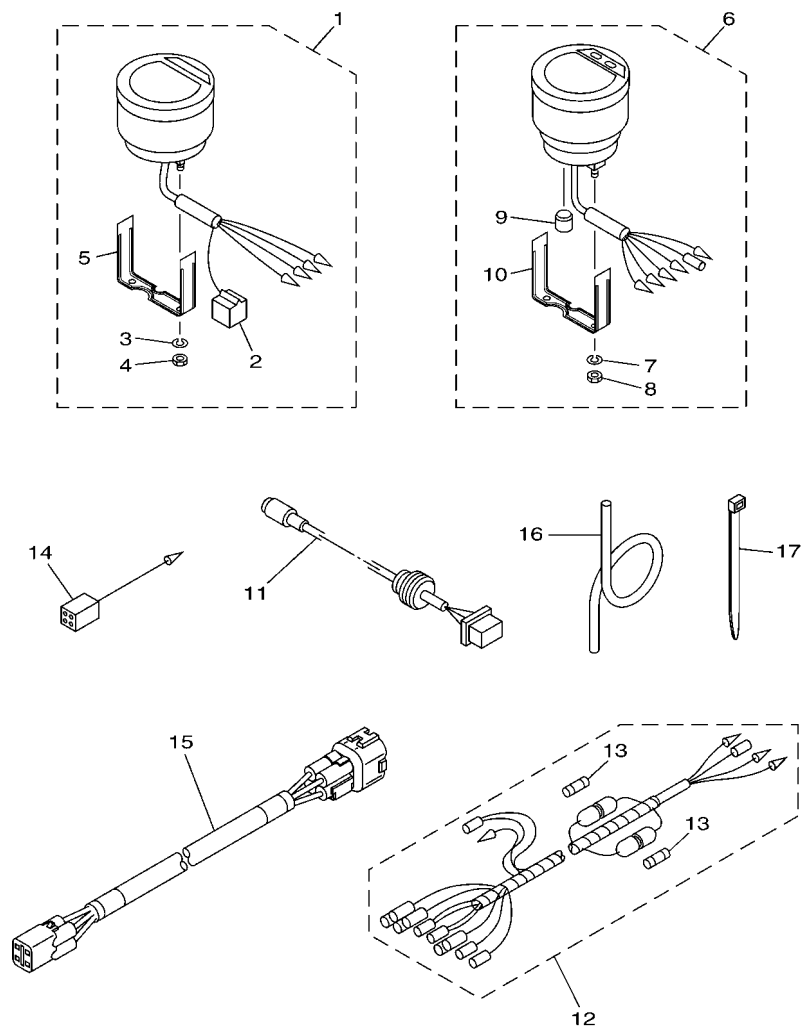


60V2100-C330

FIG. 32 STEERING GUIDE

FIXATION DE DIRECTION

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6E5-61350-02       | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1    |      |  |  |  | AP<br>AP          |
| 2        | 6E5-61351-01       | .ROD, STEERING LINK<br>.RENOI DE DIRECTION              | 1    |      |  |  |  |                   |
| 3        | 90387-10M61        | .COLLAR<br>.COLLERETTE                                  | 1    |      |  |  |  |                   |
| 4        | 90560-12M01        | .SPACER<br>.ENTRETOISE                                  | 1    |      |  |  |  |                   |
| 5        | 6E5-61355-00       | .BOLT<br>.BOULON                                        | 1    |      |  |  |  |                   |
| 6        | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              | 2    |      |  |  |  |                   |
| 7        | 90201-10M20        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2    |      |  |  |  |                   |
| 8        | 6E5-43145-01       | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE                | 1    |      |  |  |  |                   |
| 9        | 93210-16275        | .O-RING<br>.JOINT TORIQUE                               | 1    |      |  |  |  |                   |
| 10       | 6E5-61301-01       | TWIN KIT (L:600-800MM)<br>JUMELE KIT (L:600-800MM)      |      | 1    |  |  |  | AP<br>AP          |
| 11       | 6E5-61313-00       | .ADJUSTER<br>.TENDEUR                                   |      | 1    |  |  |  |                   |
| 12       | 6E5-61311-11       | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                       |      | 1    |  |  |  |                   |
| 13       | 6E5-61315-00       | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                       |      | 1    |  |  |  |                   |
| 14       | 6E5-61303-00       | .STEERING AXLE COMP.<br>.AXLE COMP.                     |      | 2    |  |  |  |                   |
| 15       | 90170-14M06        | .NUT<br>.ECROU                                          |      | 1    |  |  |  |                   |
| 16       | 95380-14700        | .NUT<br>.ECROU                                          |      | 2    |  |  |  |                   |
| 17       | 90201-10M76        | .WASHER, PLATE<br>.RONDELLE, PLATE                      |      | 2    |  |  |  |                   |
| 18       | 90101-09M70        | .BOLT<br>.BOULON                                        |      | 2    |  |  |  |                   |
| 19       | 90170-09M05        | .NUT<br>.ECROU                                          |      | 2    |  |  |  |                   |
| 20       | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              |      | 2    |  |  |  |                   |



6C14100-G370

FIG. 33 METER

COMPTEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES                    |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|--------------------------------------|
| 1        | 6Y5-8350T-91       | DIGITAL TACHOMETER ASSY<br>COMPTE-TOURS NUMERIQUE CPLT | 1    | 1    |  |  | AP<br>AP                             |
| 2        | 9E450-04533        | .CONNECTOR<br>.CONNECTEUR                              | 1    | 1    |  |  | F-4-W<br>F-4-W                       |
| 3        | 92990-04100        | .WASHER, SPRING<br>.RONDELLE, GROWER                   | 2    | 2    |  |  |                                      |
| 4        | 95380-04600        | .NUT<br>.ECROU                                         | 2    | 2    |  |  |                                      |
| 5        | 6Y5-8355X-T1       | .BRACKET, METER 1<br>.CROCHET, COMPTEUR                | 1    | 1    |  |  |                                      |
| 6        | 6Y5-83570-S6       | SPEEDOMETER ASSY<br>COMPTEUR DE VITESSE CPLT           | 1    |      |  |  | AP<br>AP                             |
| 7        | 92990-04100        | .WASHER, SPRING<br>.RONDELLE, GROWER                   | 2    |      |  |  |                                      |
| 8        | 95380-04600        | .NUT<br>.ECROU                                         | 2    |      |  |  |                                      |
| 9        | 6Y5-83533-T2       | .GROMMET<br>.RONDELLE CAOUTCHOUC                       | 1    |      |  |  |                                      |
| 10       | 6Y5-8355X-T1       | .BRACKET, METER 1<br>.CROCHET, COMPTEUR                | 1    |      |  |  |                                      |
| 11       | 6Y5-87122-S0       | CORD ASSY 1<br>CORDON COMPLET 1                        | 1    |      |  |  | AP<br>AP                             |
| 12       | 6Y5-83553-M0       | WIRE, LEAD (L=2.5M)<br>FIL (L=2.5M)                    | 1    |      |  |  | AP<br>AP                             |
|          | 6Y5-83553-00       | WIRE, LEAD (L=2.5M)<br>FIL (L=2.5M)                    |      | 1    |  |  | AP<br>AP                             |
| 13       | 1E6-82151-00       | .FUSE (10A)<br>.FUSIBLE (10A)                          | 2    |      |  |  | FOR 6Y5-83553-M0<br>FOR 6Y5-83553-M0 |
|          | 1E6-82151-00       | .FUSE (10A)<br>.FUSIBLE (10A)                          |      | 1    |  |  | FOR 6Y5-83553-00<br>FOR 6Y5-83553-00 |
| 14       | 6Y5-82117-00       | WIRE, LEAD (BLACK) (L300)<br>FIL (NOIR) (L300)         | 1    |      |  |  | AP<br>AP                             |
| 15       | 6Y5-83653-30       | WIRE, LEAD (L=8.0M)<br>FIL (L=8.0M)                    | 1    |      |  |  | AP 4P,8M<br>AP 4P,8M                 |
|          | 6Y5-83653-40       | WIRE, LEAD (L=9.0M)<br>FIL (L=9.0M)                    |      | 1    |  |  | AP 4P,9M<br>AP 4P,9M                 |
| 16       | 6Y5-83557-10       | TUBE (8M)<br>TUBE (8M)                                 | 1    |      |  |  | AP<br>AP                             |
| 17       | 90465-11M10        | CLAMP<br>BRIDE                                         | 2    |      |  |  | AP<br>AP                             |

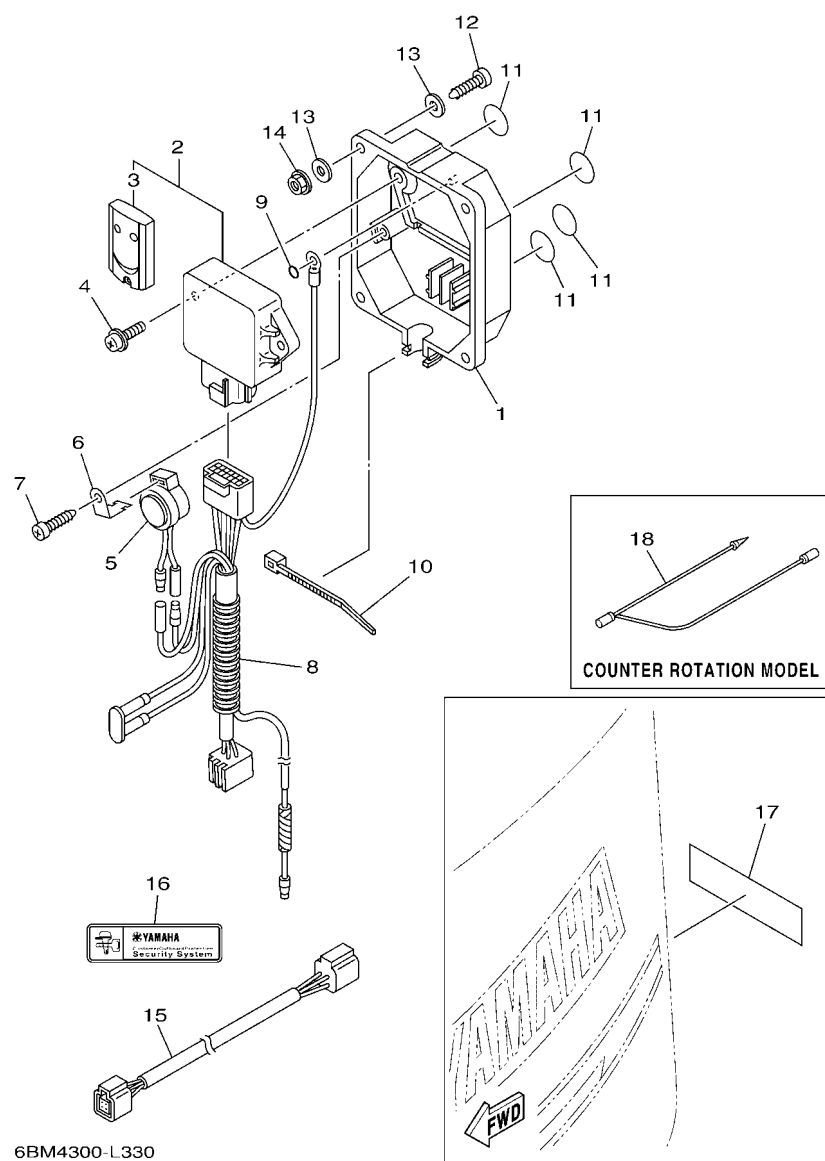
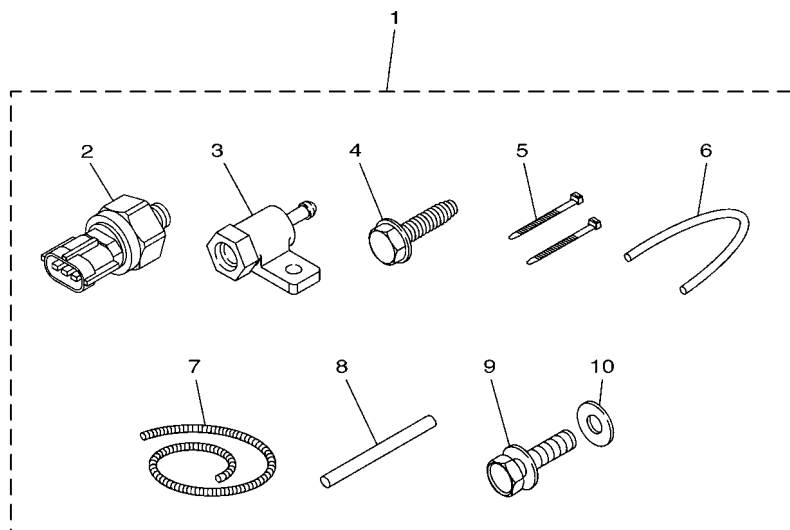


FIG. 34 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6BM6 | 6BN6 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6Y8-86267-00       | CASE COMPLETE 1<br>CARTER (ENS.) 1                       | 1    |      |  |  |                   |
| 2        | 6Y8-86260-02       | REMOTE CONTROL UNIT ASSY<br>UNITE DE TELECOMMANDE (ENS.) | 1    |      |  |  |                   |
| 3        | 6AA-86261-00       | .TRANSMITTER COMP<br>.TRANSMETTEUR                       | 2    |      |  |  |                   |
| 4        | 97980-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                 | 2    |      |  |  |                   |
| 5        | 6X4-83383-00       | BUZZER<br>RONFLEUR                                       | 1    |      |  |  |                   |
| 6        | 6X4-83386-00       | STAY, BUZZER<br>SUPPOR, RONFLEUR                         | 1    |      |  |  |                   |
| 7        | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE                       | 1    |      |  |  |                   |
| 8        | 6Y8-82509-10       | WIRE, SUB LEAD<br>FIL, SECONDAIRE                        | 1    |      |  |  |                   |
| 9        | 93210-04279        | O-RING<br>JOINT TORIQUE                                  | 1    |      |  |  |                   |
| 10       | 90465-11M10        | CLAMP<br>BRIDE                                           | 1    |      |  |  |                   |
| 11       | 6Y8-8454G-00       | PATCH 1<br>TAMPON 1                                      | 4    |      |  |  |                   |
| 12       | 90167-06M00        | SCREW, TAPPING<br>VIS, TETE FRAISEE                      | 4    |      |  |  | UR                |
|          | 97880-06035        | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                 | 4    |      |  |  | UR                |
| 13       | 90201-06M30        | WASHER, PLATE<br>RONDELLE, PLATE                         | 8    |      |  |  | UR                |
| 14       | 95780-06300        | NUT, FLANGE<br>ECROU                                     | 4    |      |  |  |                   |
| 15       | 6Y8-82521-11       | 2FT PIGTAIL BUS<br>FAISCEAU (L: 2FT.)                    | 1    |      |  |  |                   |
| 16       | 6Y8-48277-00       | STICKER 1<br>ETIQUETTE 1                                 | 1    |      |  |  |                   |
| 17       | 6Y8-48277-00       | STICKER 1<br>ETIQUETTE 1                                 | 1    | 1    |  |  |                   |
| 18       | 6H5-81315-00       | LEAD WIRE ASSY<br>FIL                                    |      | 1    |  |  |                   |



**FIG. 35** OPTIONAL PARTS 2

## PIECES OPTIONNELLES 2

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION    | 6BM6 | 6BN6 |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|-------------------------------|------|------|--|--|----------------------|
| 1           | 60V-8A4L1-11          | .SENSOR, MODULE 1             | 1    |      |  |  |                      |
| 2           | 6AW-8366B-00          | .SENSOR (ENS.) 1              | 1    |      |  |  |                      |
| 3           | 60V-8366D-00          | .SONDE DE PRESSION D'EAU      | 1    |      |  |  |                      |
| 4           | 90109-06M81           | .ADAPTOR, INPUT               | 1    |      |  |  |                      |
| 5           | 90465-11M10           | .CONNECTEUR 3                 | 2    |      |  |  |                      |
| 6           | 90445-07017           | .BOLT                         | 1    |      |  |  |                      |
| 7           | 90447-07013           | .BOULON                       | 1    |      |  |  |                      |
| 8           | 60V-42629-00          | .CLAMP                        | 1    |      |  |  |                      |
| 9           | 97095-06016           | .BRIDE                        | 1    |      |  |  |                      |
| 10          | 92995-06600           | .HOSE (L: 550MM)              | 1    |      |  |  |                      |
|             |                       | .DURITE (L: 550MM)            | 1    |      |  |  |                      |
|             |                       | .HOSE, COVER (L: 700MM)       | 1    |      |  |  |                      |
|             |                       | .DURITE, COUVERCLE (L: 700MM) | 1    |      |  |  |                      |
|             |                       | .SEAL                         | 1    |      |  |  |                      |
|             |                       | .JOINT                        | 1    |      |  |  |                      |
|             |                       | .BOLT                         | 1    |      |  |  |                      |
|             |                       | .BOULON                       | 1    |      |  |  |                      |
|             |                       | .WASHER                       | 1    |      |  |  |                      |
|             |                       | .RONDELLE                     |      |      |  |  |                      |

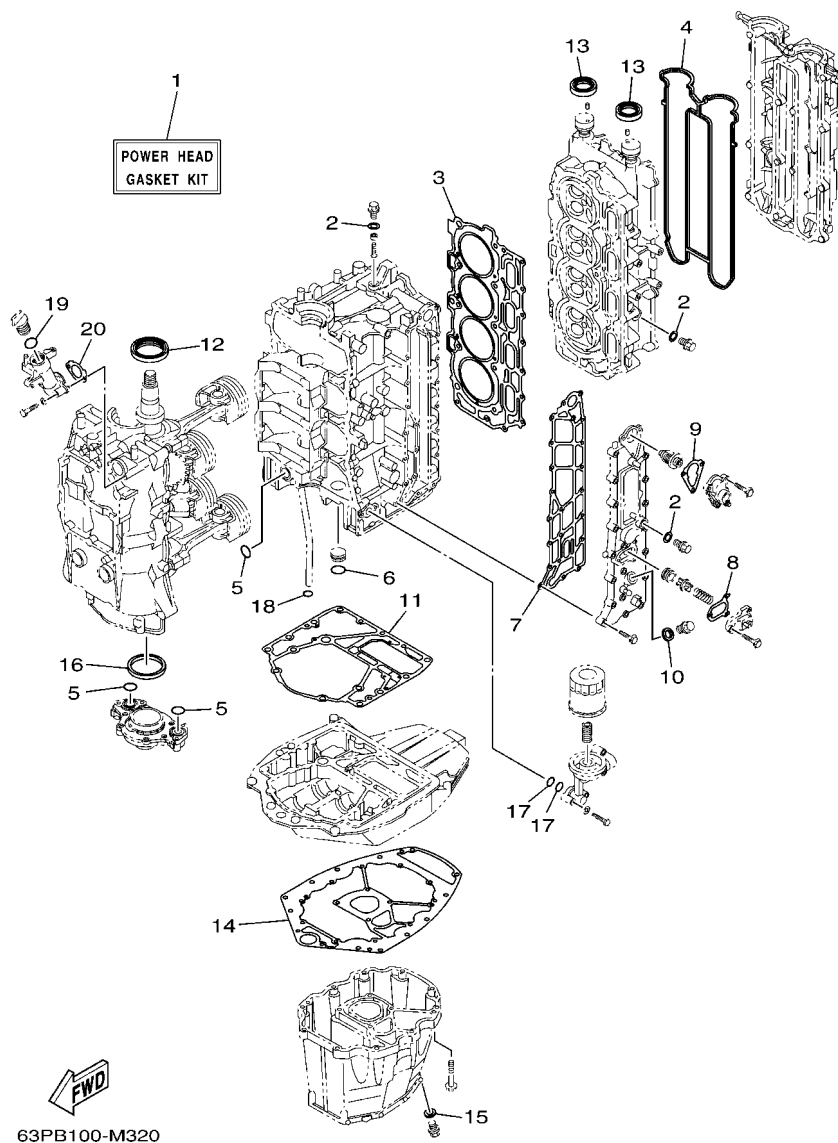


FIG. 36 REPAIR KIT 1

KITS DE REPARATION 1

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                                      | 6BM6 | 6BN6 |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|-----------------------------------------------------------------|------|------|--|--|--|----------------------|
| 1           | 63P-W0001-03          | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE         | 1    | 1    |  |  |  |                      |
| 2           | 90430-14115           | .GASKET<br>.JOINT                                               | 4    | 4    |  |  |  |                      |
| 3           | 63P-11181-00          | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1                | 1    | 1    |  |  |  |                      |
| 4           | 63P-11193-00          | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1         | 1    | 1    |  |  |  |                      |
| 5           | 93210-25552           | .O-RING<br>.JOINT TORIQUE                                       | 3    | 3    |  |  |  |                      |
| 6           | 93210-25647           | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                      |
| 7           | 63P-41114-A2          | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |  |                      |
| 8           | 67F-12435-A0          | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                      |
| 9           | 63P-12414-00          | .GASKET, COVER<br>.JOINT, COUVERCLE                             | 1    | 1    |  |  |  |                      |
| 10          | 90430-18130           | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                      |
| 11          | 63P-11351-01          | .GASKET, CYLINDER<br>.JOINT, D'EMBASE                           | 1    | 1    |  |  |  |                      |
| 12          | 93102-60004           | .OIL SEAL<br>.JOINT SPY                                         | 1    | 1    |  |  |  |                      |
| 13          | 93102-38008           | .OIL SEAL<br>.JOINT SPY                                         | 2    | 2    |  |  |  |                      |
| 14          | 63P-15312-00          | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE               | 1    | 1    |  |  |  |                      |
| 15          | 90430-14M09           | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                      |
| 16          | 69J-11355-00          | .SEAL, CYLINDER 1<br>.JOINT, SPY CYLINDRE                       | 1    | 1    |  |  |  |                      |
| 17          | 93210-19MJ1           | .O-RING<br>.JOINT TORIQUE                                       | 2    | 2    |  |  |  |                      |
| 18          | 93210-19MJ3           | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                      |
| 19          | 93210-24M79           | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                      |
| 20          | 63P-15364-A0          | .GASKET, OIL PLUG<br>.JOINT, PLOT D'HUILE                       | 1    | 1    |  |  |  |                      |

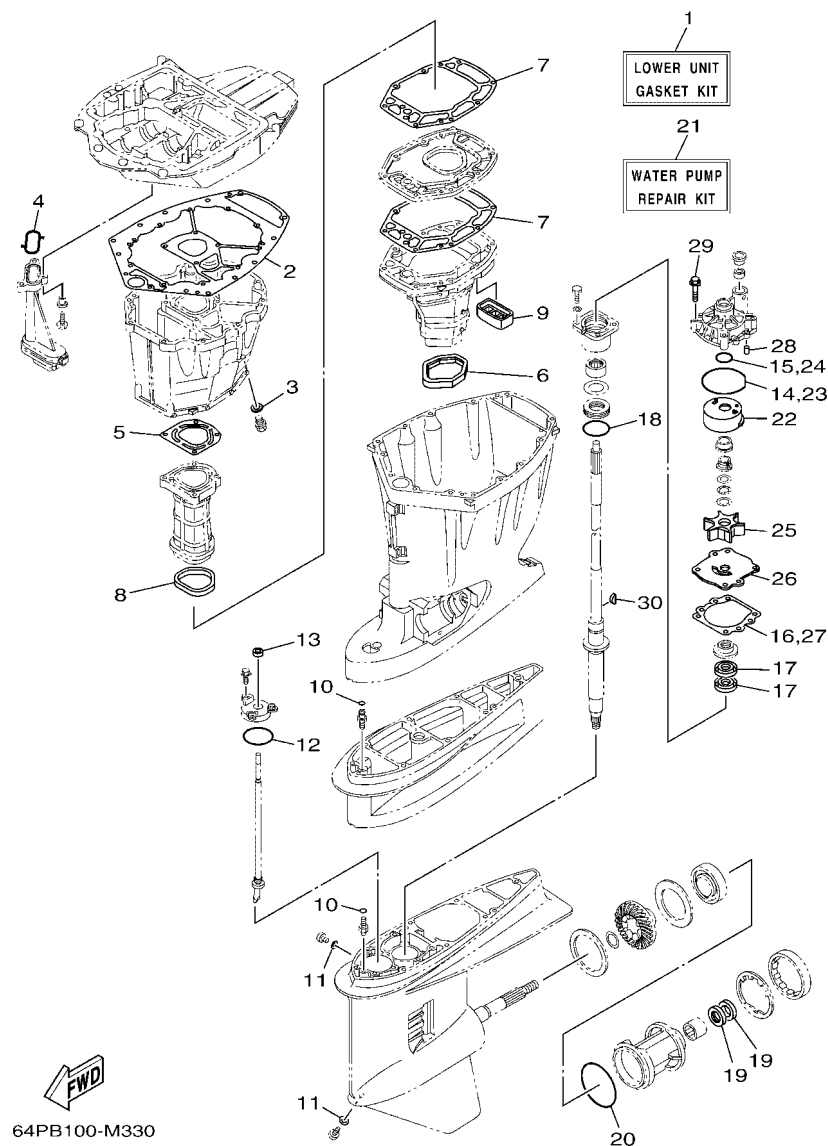


FIG. 37 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 6BM6 | 6BN6 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 63P-W0001-20       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE        | 1    | 1    |  |  |  |                   |
| 2        | 63P-15312-01       | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE         | 1    | 1    |  |  |  |                   |
| 3        | 90430-14M09        | .GASKET<br>.JOINT                                         | 1    | 1    |  |  |  |                   |
| 4        | 63P-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE             | 1    | 1    |  |  |  |                   |
| 5        | 63P-41133-A0       | .GASKET, EXHAUST MANIFOLD 1<br>.JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 6        | 69J-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE                | 1    | 1    |  |  |  |                   |
| 7        | 63P-41134-A1       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT   | 2    | 2    |  |  |  |                   |
| 8        | 63P-41138-00       | .SEAL, EXT. 1<br>.JOINT DE GROUPE 1                       | 1    | 1    |  |  |  |                   |
| 9        | 69J-45127-00       | .SEAL<br>.JOINT                                           | 1    | 1    |  |  |  |                   |
| 10       | 93210-07003        | .O-RING<br>.JOINT TORIQUE                                 | 2    | 2    |  |  |  |                   |
| 11       | 90430-08020        | .GASKET<br>.JOINT                                         | 2    | 2    |  |  |  |                   |
| 12       | 93210-58144        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 13       | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                   | 1    | 1    |  |  |  |                   |
| 14       | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 15       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 16       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |  |                   |
| 17       | 93101-28M16        | .OIL SEAL<br>.JOINT SPY                                   | 2    | 2    |  |  |  |                   |
| 18       | 93210-55M14        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 19       | 93101-30M17        | .OIL SEAL<br>.JOINT SPY                                   | 2    | 2    |  |  |  |                   |
| 20       | 93210-97M55        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 21       | 6S1-W0078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE    | 1    | 1    |  |  |  |                   |
| 22       | 6R3-44322-42       | .INSERT, CARTRIDGE<br>.CUVETTE                            | 1    | 1    |  |  |  |                   |
| 23       | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 24       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    |  |  |  |                   |
| 25       | 6E5-44352-01       | .IMPELLER<br>.TURBINE                                     | 1    | 1    |  |  |  |                   |
| 26       | 6G5-44323-41       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE             | 1    | 1    |  |  |  |                   |
| 27       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                | 1    | 1    |  |  |  |                   |



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| 68F-11119-00          | 3 - 23      | 63P-11590-01          | 7 - 16      | 63P-13490-00          | 3 - 34      | 63P-14446-00          | 10 - 21     | 64P-24315-00          | 9 - 13      | 63P-28199-8D-N0       | 13 - 42     |
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| 63P-11181-00          | 5 - 16      | 63P-11631-10-93       | 4 - 10      | 63P-13546-00          | 12 - 3      | 63P-14457-00          | 8 - 12      | 63P-24317-00          | 12 - 11     | 63P-41113-03-9S       | 6 - 1       |
|                       | 36 - 3      | 63P-11633-10          | 4 - 12      | 63P-13557-00          | 10 - 20     | 63P-14496-00          | 10 - 14     | 63P-24325-00          | 12 - 14     | 63P-41114-A2          | 6 - 4       |
| 63P-11191-00-9S       | 5 - 20      | 63P-11634-00          | 4 - 13      | 68V-13577-00          | 12 - 15     | 63P-14546-00          | 11 - 15     | 63P-24364-01          | 9 - 20      |                       | 36 - 7      |
| 63P-11192-01          | 5 - 27      | 63P-11635-10          | 4 - 10      | 6BM-13593-00          | 11 - 25     | 63P-14565-00          | 11 - 10     | 63P-24367-01          | 9 - 12      | 63P-41131-01-9S       | 26 - 9      |
| 63P-11193-00          | 5 - 24      | 63P-11654-10          | 4 - 8       | 69J-13631-00          | 27 - 15     | 68V-14565-00          | 10 - 11     | 68V-24374-00          | 13 - 26     | 63P-41133-A0          | 26 - 10     |
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| 69J-11301-00          | 5 - 10      | 63P-11656-50          | 4 - 9       | 63P-13645-00          | 10 - 16     | 69J-14624-01          | 26 - 25     | 69J-24379-00          | 11 - 22     |                       | 37 - 7      |
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