



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F250AET'13 (6P2A)



2020/11/2

1M6P2-300F1

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NEWS NO.	DATE	COMMENT
PE0-OM-130032	Jul.,16,2013	COR:FIG.18 ELECTRICAL 1 ILLUSTRATION CORRECTION
PE0-OM-130052	Nov.,20,2013	COR:FIG.13 ILLUSTRATION CORRECTION
PE0-OM-130067	Dec.,17,2013	MOD:FIG.3,4 LIST/ILLUSTRATION REVISION
PE0-OM-200018	Nov.,2,2020	MOD:F(L)250AET(6P2*/6P3*) CYLINDER&CRANKCASE 1 LIST REVISION

F250AET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

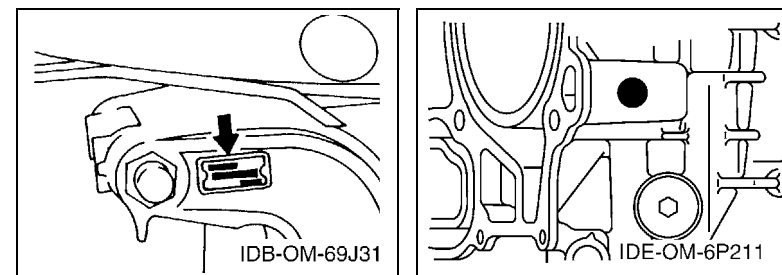
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F250A	6P2-1037850		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6P2A	F250AET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

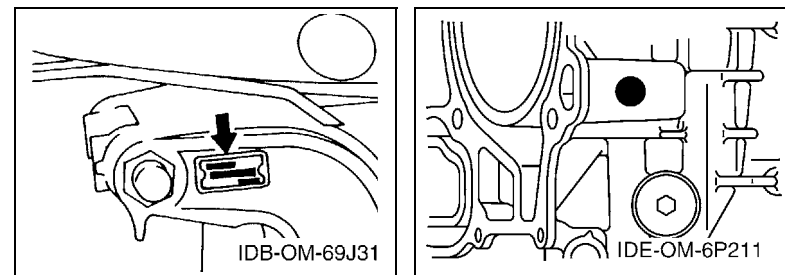
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F250A	6P2-1037850		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUIISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6P2A	F250AET

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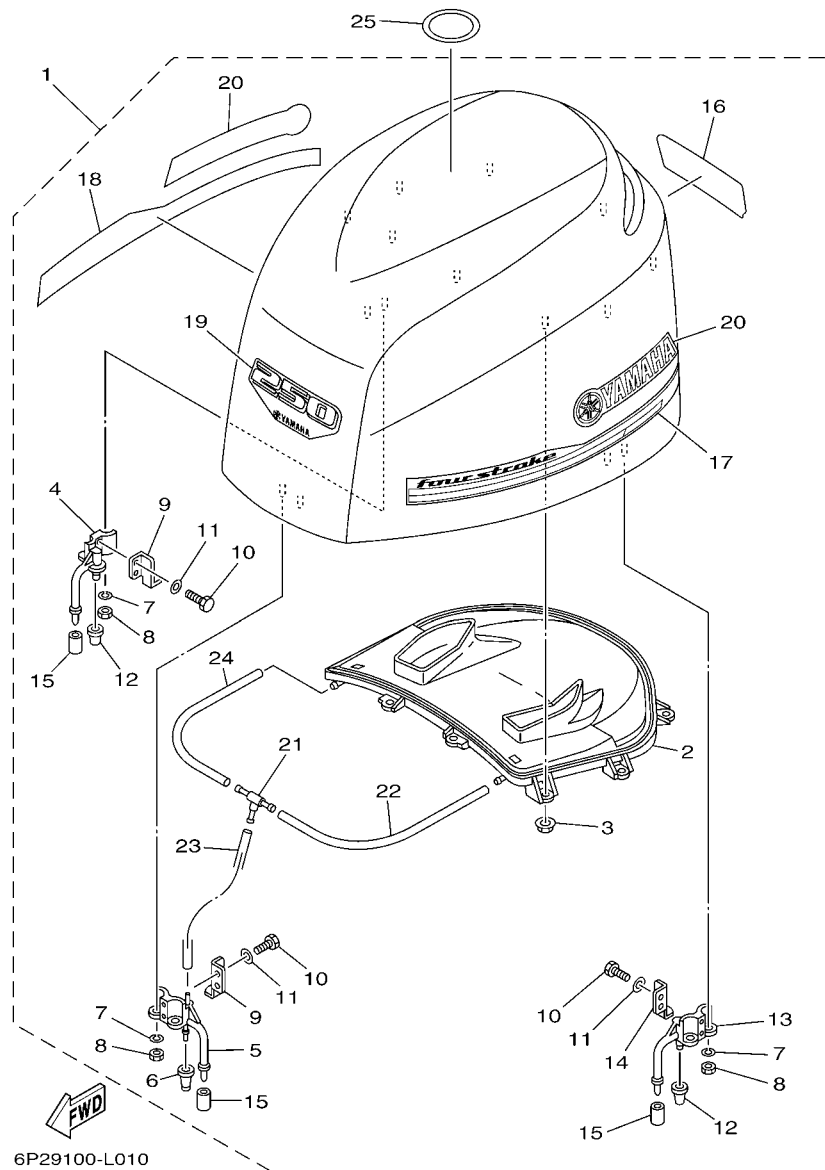


FIG. 2 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-42610-30	TOP COWLING ASSY CAPOT (ENS.)	1				
2	6P2-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1				
3	90179-06M28	.NUT .ECROU	9				
4	68F-42647-01	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
5	69J-42647-01	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
6	69J-42663-00	.DAMPER .AMORTISSEUR	1				
7	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6				
8	95380-06600	.NUT, HEXAGON .ECROU	6				
9	60V-42651-01	.HOOK .CROCHET	2				
10	97095-06016	.BOLT .BOULON	6				
11	92995-06600	.WASHER .RONDELLE	6				
12	68F-42663-00	.DAMPER .AMORTISSEUR	2				
13	68F-42648-01	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1				
14	60V-42652-00	.HOOK .CROCHET	1				
15	67F-13448-00	.CAP .CAPUCHON	3				
16	6P2-42678-20	.GRAPHIC, REAR .ADHESIF, ARRIERE	1				
17	6AS-42675-00	.GRAPHIC, SIDE 1 .EMBLEME	1				
18	6AS-42676-00	.GRAPHIC, SIDE 2 .EMBLEME	1				
19	6P2-42677-20	.GRAPHIC, FRONT .ADHESIF, AVANT	1				
20	63P-42681-20	.MARK, COWLING .ADHESIF, CAPOT	2				
21	69J-24378-00	.PIPE, JOINT 3 .DURITE RACCORDEMENT 3	1				
22	90445-11M27	.HOSE (L240) .DURITE (L240)	1				
23	90445-11699	.HOSE (L500) .DURITE (L500)	1				
24	90445-11182	.HOSE (L300) .DURITE (L300)	1				
25	67F-13434-20	LABEL, CAUTION ETIQUETTE, ATTENTION	1				

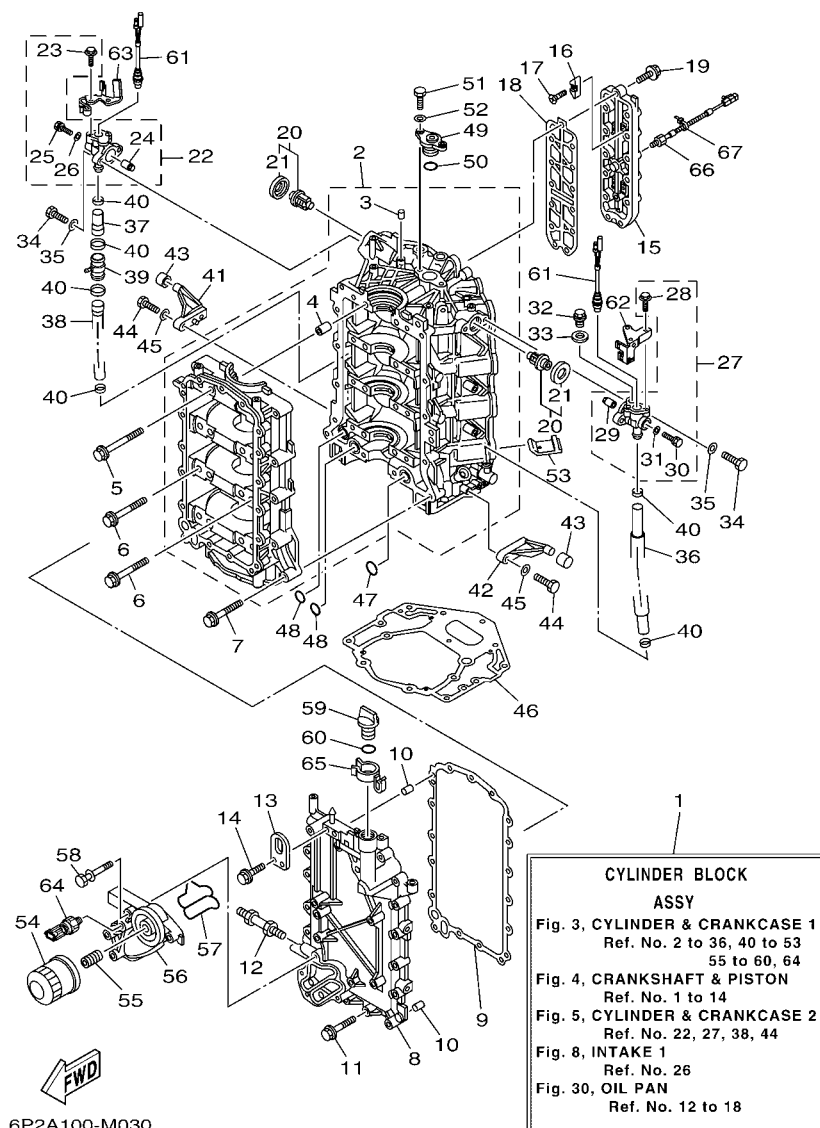


FIG. 3 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-W009B-07-9S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1				Go to P/N:PE0-OM-130067
2	6P2-15100-10	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	93606-12019	.PIN, DOWEL .GOUPILLE	1				
4	91814-18002	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	8				
5	6P2-15187-00	BOLT BOULON	8				
6	6P2-15481-00	BOLT 1 BOULON 1	8				
7	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	13				
8	6P2-15411-01-9S	COVER, CRANKCASE 1 COUVERCLE 1, CARTER MOTEUR	1				
9	69J-15451-00	GASKET, CRANKCASE COVER 1 JOINT, COUVERCLE DE CARTER 1	1				
10	93606-12019	PIN, DOWEL GOUPILLE	2				
11	90119-08009	BOLT, WITH WASHER BOULON, AVEC RONDELLE	17				
12	90116-10027	BOLT, STUD GOUJON	1				
13	69J-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
14	90105-06M09	BOLT, FLANGE BOULON	2				
15	6P2-1131C-00-9S	COVER, JOINT COUVERCLE, RACCORDEMENT	1				
16	6E5-11325-00	ANODE ANODE	4				
17	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	4				
18	6P2-1131B-00	GASKET, COVER JOINT, COUVERCLE	1				
19	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	13				
20	67F-12411-01	THERMOSTAT THERMOSTAT	2				
21	67F-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1				
22	6P2-1240H-00-9S	ANODE ASSY ANODE COMPLET	1				
23	90109-06M80	.BOLT BOULON	2				
24	6P3-11325-00	.ANODE .ANODE	1				
25	90105-05012	.BOLT, FLANGE BOULON	1				
26	90430-05002	.GASKET .JOINT	1				
27	6P3-1240H-00-9S	ANODE ASSY ANODE COMPLET	1				

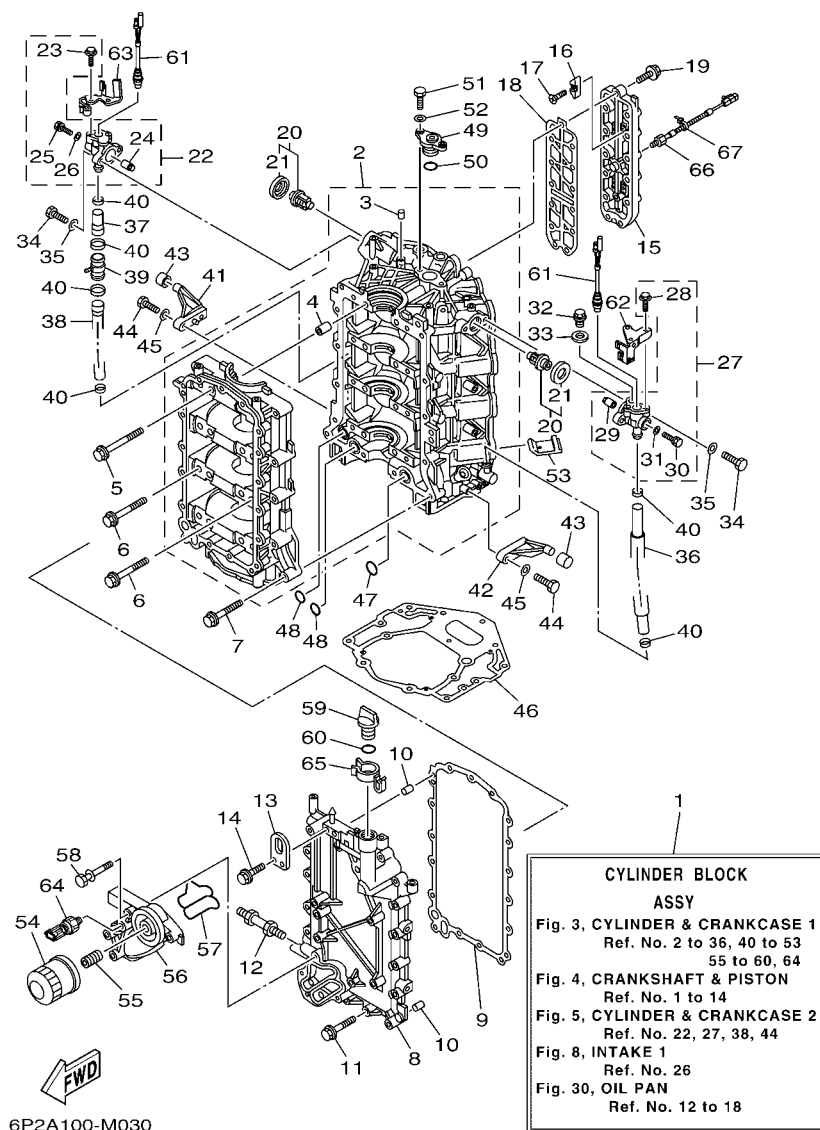


FIG. 3 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
28	90109-06M80	.BOLT .BOULON	2				
29	6P3-11325-00	.ANODE .ANODE	1				
30	90105-05012	.BOLT, FLANGE .BOULON	1				
31	90430-05002	.GASKET .JOINT	1				
32	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
33	90430-14115	GASKET JOINT	1				
34	97095-06025	BOLT BOULON	4				
35	92995-06600	WASHER RONDELLE	4				
36	6P2-1243A-00	HOSE 1 DURITE 1	1				
37	6P2-1243E-00	HOSE 2 DURITE 2	1				
38	6P2-1243F-00	HOSE,3 DURITE 3	1				
39	6S1-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
40	90465-11M59	CLAMP BRIDE	6				
41	67F-42761-01	STOPPER PLAQUETTE	1				
42	6P2-42761-00	STOPPER PLAQUETTE	1				
43	68F-44533-01	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2				
44	97095-06025	BOLT BOULON	4				
45	92995-06600	WASHER RONDELLE	4				
46	69J-11351-11	GASKET, CYLINDER JOINT, D'EMBASE	1				
47	93210-25552	O-RING JOINT TORIQUE	1				
48	93210-19MJ1	O-RING JOINT TORIQUE	2				
49	69J-11313-00	PLUG, BLIND PLOT, BORGNE	1				
50	93210-25647	O-RING JOINT TORIQUE	1				
51	97095-06020	BOLT BOULON	2				
52	92995-06600	WASHER RONDELLE	2				
53	69J-14664-00	GROMMET, WATER SHUT PASSE-FIL	2				
54	69J-13440-01	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1				

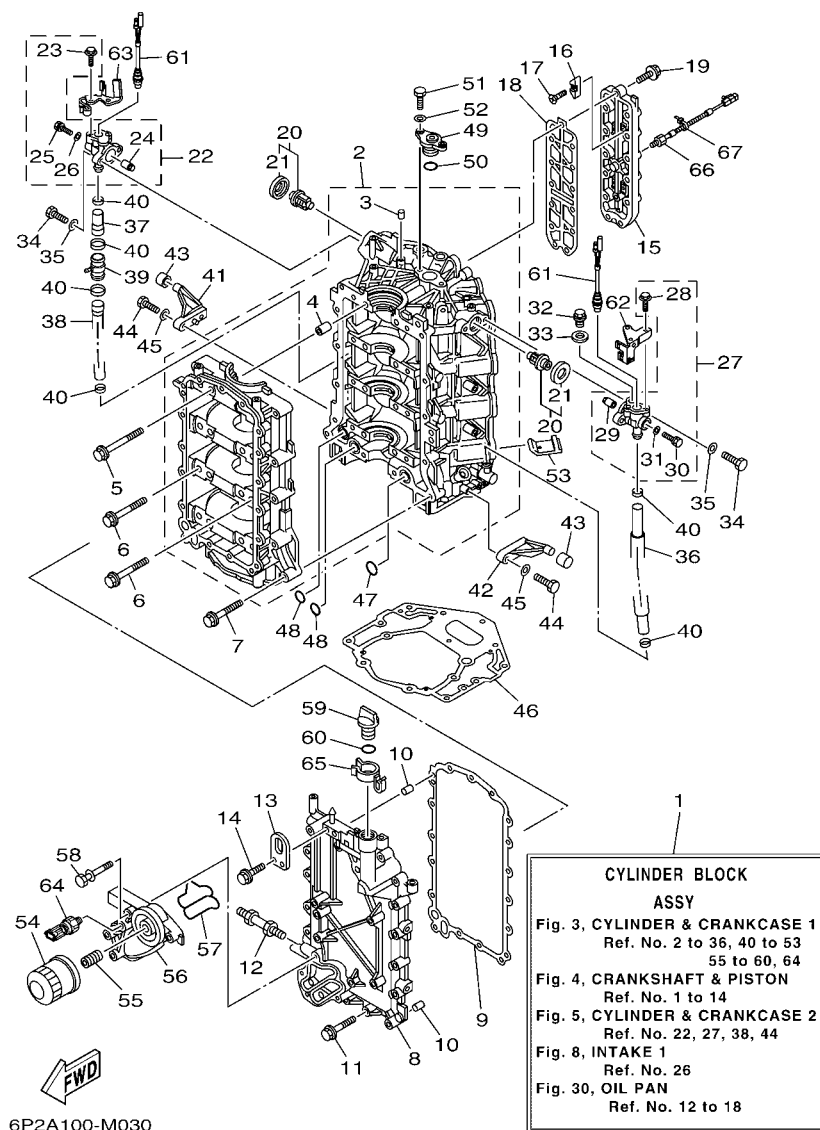
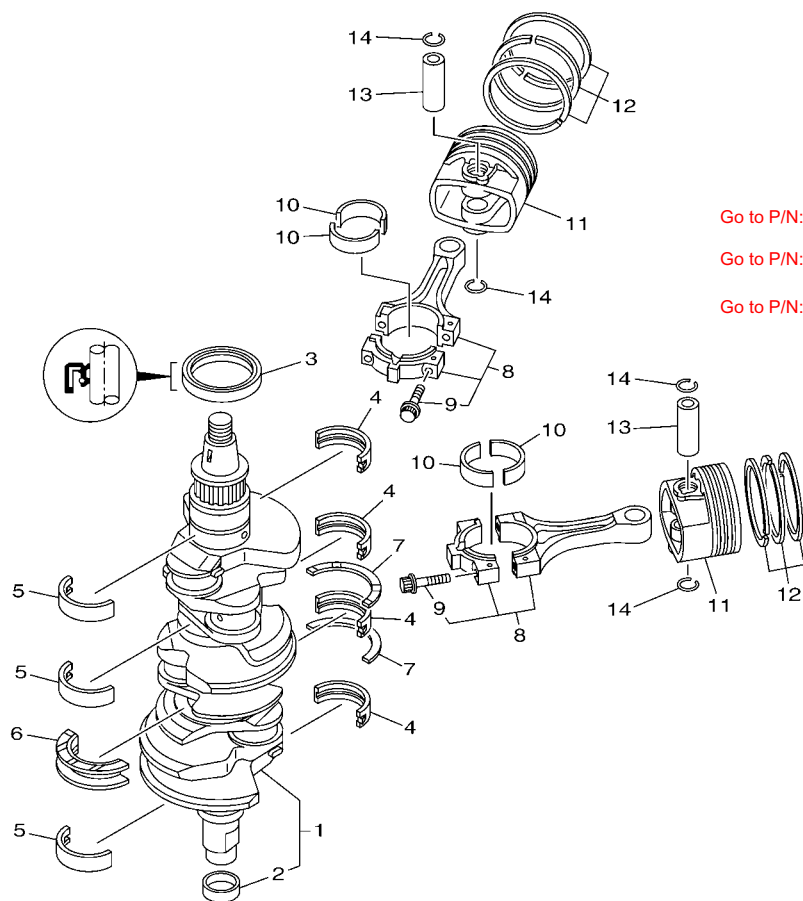


FIG. 3 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

[illegible]



FWD
6P2A100-M040

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-11410-10	CRANKSHAFT VILEBREQUIN COMPLET	1				
2	6CB-11478-00	.COLLAR .COLLERETTE	1				
3	93102-63004	OIL SEAL JOINT SPY	1				
4	6P2-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4				UR YELLOW UR YELLOW
	6P2-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4				UR GREEN UR GREEN
	6P2-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4				UR BLUE UR BLUE
5	6P2-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	3				UR YELLOW UR YELLOW
	6P2-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	3				UR GREEN UR GREEN
	6P2-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	3				UR BLUE UR BLUE
6	69J-11426-01	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1				UR #1Go to P/N:PE0-OM-130067 UR #1
	69J-11426-11	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1				UR #2Go to P/N:PE0-OM-130067 UR #2
	69J-11426-21	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1				UR #3Go to P/N:PE0-OM-130067 UR #3
7	69J-11427-00	BEARING, THRUST 2 ROULEMENT DE BUTEE 2	2				Go to P/N:PE0-OM-130067
8	6P2-11650-00	CONNECTING ROD ASSY BIELLE COMPLETE	6				
9	63P-11654-10	.BOLT, CONNECTING ROD .BOULON, BIELLE	2				
10	6P2-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12				UR YELLOW UR YELLOW
	6P2-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12				UR GREEN UR GREEN
	6P2-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12				UR BLUE UR BLUE
11	6P2-11631-10-93	PISTON (STD) PISTON (STD)	6				
	6P2-11635-10	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	6				AP AP
12	63P-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	6				
	63P-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	6				AP AP
13	63P-11633-10	PIN, PISTON AXE, PISTON	6				
14	63P-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	12				

PARTS NEWS

 News No. PE0-OM-130067 **Revise (1/2)**

Date:2013/12/17


 *Change BEARING, THRUST 1,2 of mounting position. (Revise : Feb.,24,2014)

 *Change BEARING, THRUST 1,2 of mounting position. (Revise : Oct.,28,2014)
 Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Signature:S.Ishibashi

Model	F250, F250A (6P2A) / LF250, FL250A (6P3A)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1M6P2-100E1 / 1M6P3-100E1 / 1M6P2-300F1 / 1M6P2-280P1
Time of YPEC Revision Text, Illustration --> Mar./10/2014 PDF Replace --> Mar./10/2014 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F250, F250A	6P2A	6P2:1039293-
LF250, FL250A	6P3A	6P3:1014840-

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
D	Old Parts	→	Old Parts
	New Parts	→	New Parts
	These parts are interchangeable with a set		

1. LIST CORRECTION

FIG.3 CYLINDER & CRANKCASE 1

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION (REMARKS)	Q'TY	*Interchangeability	REMARKS
3	1	6P2-W009B-07-9S	6P2-W009B-10-9S	CYLINDER BLOCK ASSY	1	D	*Part number revision

FIG.4 CRANKSHAFT & PISTON

4	5	6P2-11417-00	-	PLANE BEARING, CRANKSHAFT 2 (UR YELLOW)	3 --> 4		*Q'TY change
		6P2-11417-10	-	PLANE BEARING, CRANKSHAFT 2 (UR GREEN)	3 --> 4		
		6P2-11417-20	-	PLANE BEARING, CRANKSHAFT 2 (UR BLUE)	3 --> 4		
	6	69J-11426-01	6AW-11426-01	BEARING, THRUST 1 (UR #1)	1 --> 2		*Part number revision *Q'TY change
		69J-11426-11	-	BEARING, THRUST 1 (UR #2)	1		*Deleted Parts
		69J-11426-21	-	BEARING, THRUST 1 (UR #3)	1		
	7	69J-11427-00	6AW-11427-01	BEARING, THRUST 2	2		*Part number revision

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 Technical Publication Dept.

PARTS NEWS

News No. PE0-OM-130067 **Revise (2/2)**

Date:2013/12/17

*Change BEARING, THRUST 1,2 of mounting position. (Revise : Feb.,24,2014)

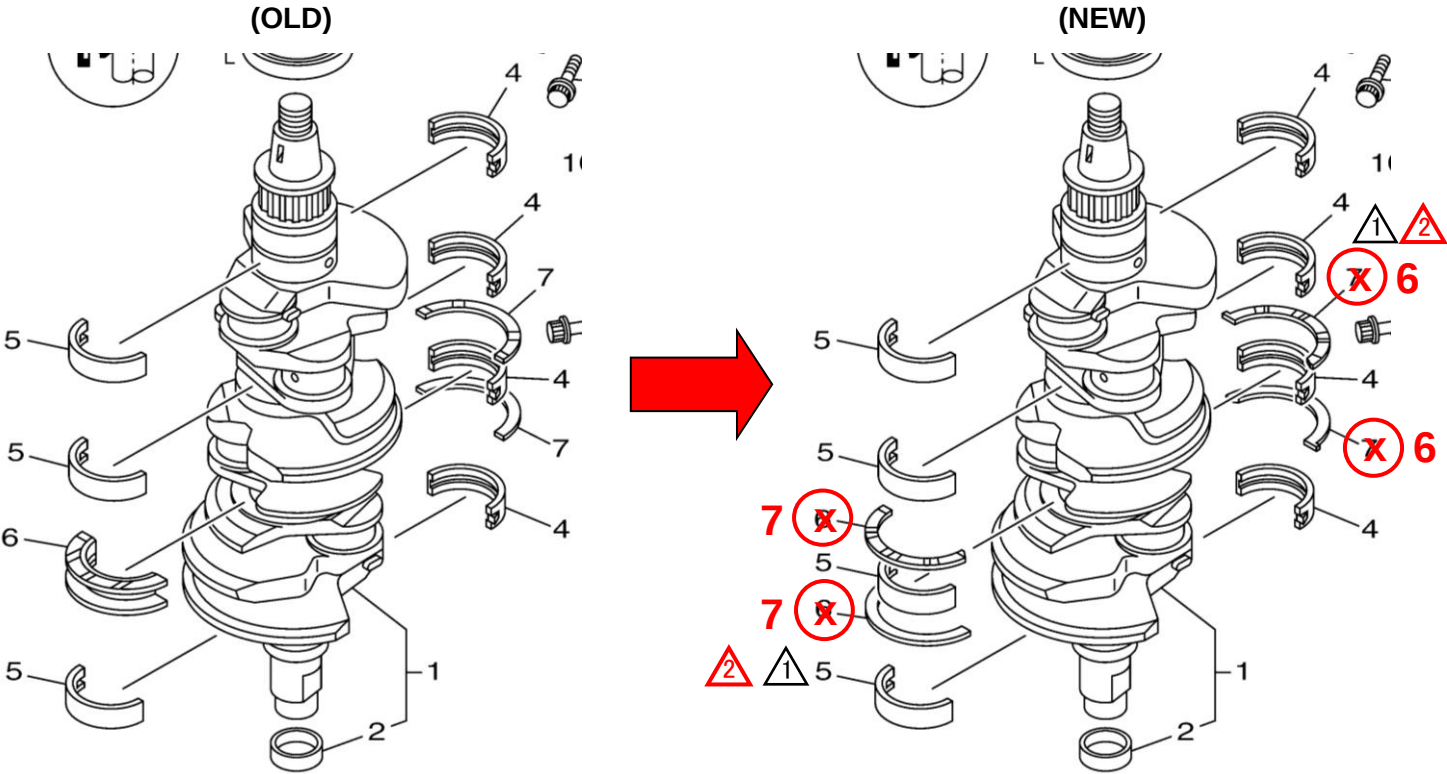
2*Change **BEARING, THRUST 1,2 of mounting position.** (Revise : Oct.,28,2014)

Signature:S.Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F250, F250A (6P2A) / LF250, FL250A (6P3A)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1M6P2-100E1 / 1M6P3-100E1 / 1M6P2-300F1 / 1M6P2-280P1
Time of YPEC Revision Text, Illustration --> Mar./10/2014 PDF Replace --> Mar./10/2014 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

2. ILLUSTRATION CORRECTION FIG.4 CRANKSHAFT & PISTON



Thank you very much for your cooperation.

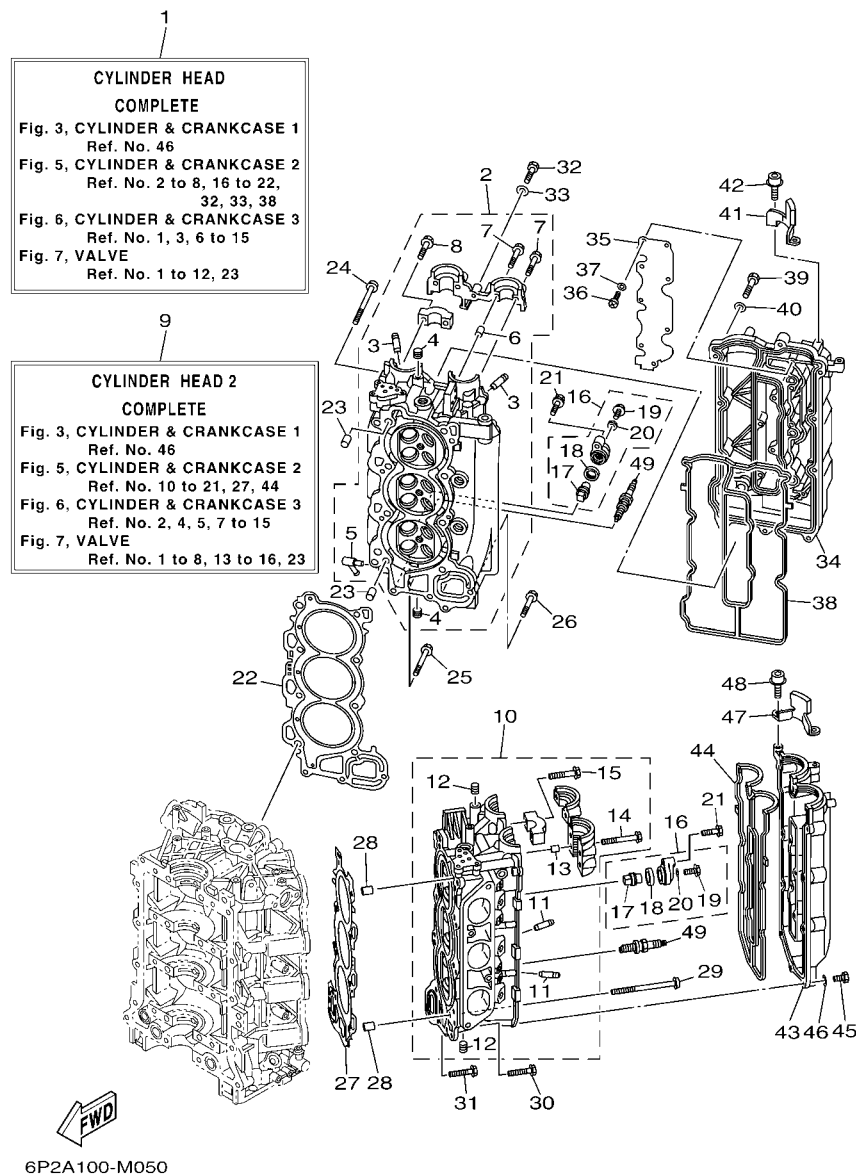


FIG. 5 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-W009A-03-9S	CYLINDER HEAD COMPLETE CULASSE (ENS.)	1				
2	6P2-11110-10-9S	CYLINDER HEAD ASSY JEU DE CULASSE	1				
3	6S5-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12				
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	7				
5	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1				
6	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	2				
7	90119-07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4				
8	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	14				
9	6P2-W009C-03-9S	CYLINDER HEAD 2 COMPLETE CULASSE 2	1				
10	6P2-11120-10-9S	CYLINDER HEAD ASSY 2 CULASSE 2	1				
11	6S5-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12				
12	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	3				
13	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4				
14	90119-07235	.BOLT/WASHER-CAM CAPS .BOULON, AVEC RONDELLE	6				
15	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	12				
16	69J-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	4				
17	67F-11325-01	.ANODE .ANODE	1				
18	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1				
19	90105-06M07	.BOLT, FLANGE .BOULON	1				
20	90430-06M03	.GASKET .JOINT	1				
21	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
22	6P2-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
23	99530-14016	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2				
24	90155-10004	SCREW, FLAT FILLISTER VIS, TETE OVALE PLATE	8				
25	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
26	90119-08021	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
27	6P2-11182-00	GASKET, CYLINDER HEAD 2 JOINT, CULASSE 2	1				

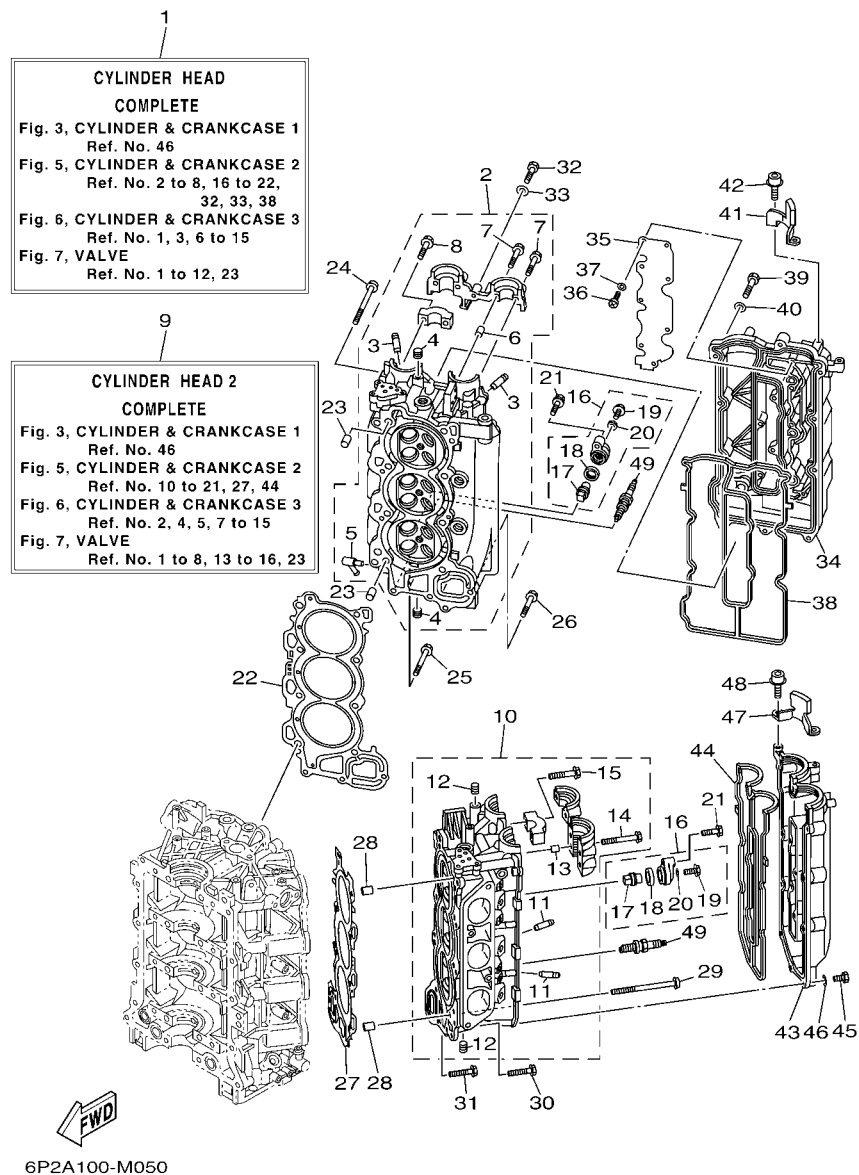


FIG. 5 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
28	99530-14016	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2				
29	90155-10004	SCREW, FLAT FILLISTER VIS, TETE OVALE PLATE	8				
30	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
31	90119-08021	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
32	97095-06030	BOLT BOULON	1				
33	92995-06600	WASHER RONDELLE	1				
34	6P2-11191-00-9S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
35	6P2-11135-00	PLATE, BREATHER 3 PLAQUE, RENIFLARD 3	1				
36	98507-04008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	9				
37	92907-04600	WASHER RONDELLE	9				
38	6P2-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1				
39	97095-06030	BOLT BOULON	14				
40	92995-06600	WASHER RONDELLE	14				
41	6P2-15142-00	GUIDE 1 GUIDE 1	1				
42	90110-06150	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2				
43	6P2-11192-00-9S	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1				
44	6P2-11194-00	GASKET, HEAD COVER 2 JOINT, COUVERCLE DE CULASSE 2	1				
45	97095-06030	BOLT BOULON	14				
46	92995-06600	WASHER RONDELLE	14				
47	6P2-15143-00	GUIDE GUIDE	1				
48	90110-06150	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2				
49	94702-00400	PLUG, SPARK (NGK LFR6A-11) BOUGIE D'ALLUMAGE(NGK LFR6A-11)	6				

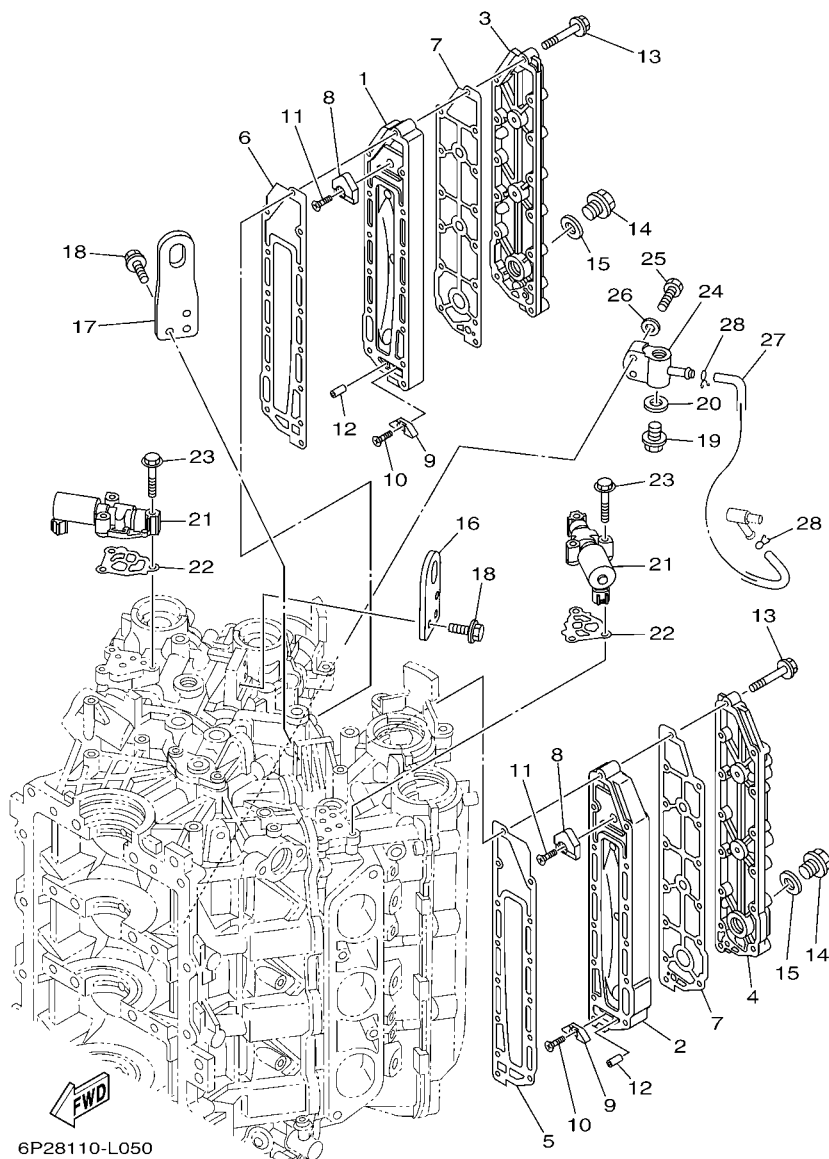


FIG. 6 CYLINDER & CRANKCASE 3 CYLINDRE & CARTER 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-41111-01-9S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1				
2	69J-41121-01-9S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1				
3	69J-41113-02-9S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1				
4	69J-41123-02-9S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1				
5	6P2-41112-00	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1				
6	6P2-41122-00	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1				
7	6P2-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	2				
8	6P2-11325-00	ANODE	2				
9	6E5-11325-00	ANODE	2				
10	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	2				
11	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2				
12	91690-40010	PIN, SPRING AGRAFFE	2				
13	90119-06027	BOLT, WITH WASHER BOULON, AVEC RONDELLE	28				
14	90340-18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2				
15	90430-18130	GASKET JOINT	2				
16	6P2-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
17	6P2-1111E-00	HANGER, ENGINE 2 ANNEAU, LEVAGE 2	1				
18	90105-06M09	BOLT, FLANGE BOULON	6				
19	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
20	90430-14115	GASKET JOINT	1				
21	6CB-86120-00	SOLENOID VALVE ASSY SOLENOIDE	2				
22	6CB-1242F-00	GASKET, FILTER JOINT, FILTRE	2				
23	90105-06035	BOLT, FLANGE BOULON	6				
24	6P2-83652-00	CONNECTOR CONNECTEUR	1				
25	97095-06030	BOLT BOULON	2				
26	92995-06600	WASHER RONDELLE	2				
27	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1				

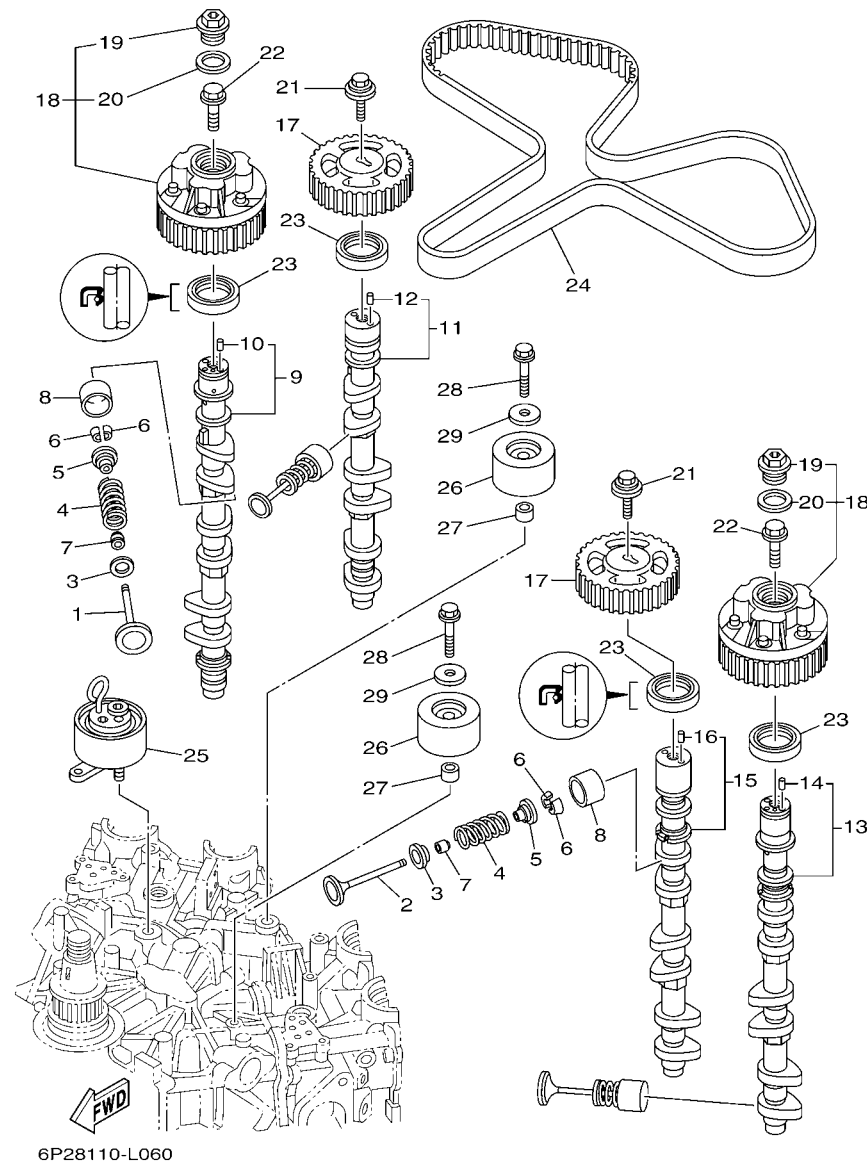


FIG. 7 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-12111-10	VALVE, INTAKE SOUPAPE, ADMISSION	12				
2	6P2-12121-10	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	12				
3	K0F-A3743-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	24				
4	6CB-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	24				
5	K0F-A3741-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	24				
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER FRAISE, SOUPAPE	48				
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	24				
8	K0F-A3751-00	LIFTER, VALVE (3.000) LEVE-SOUPAPE (3.000)	24				UR
	K0F-A3751-10	LIFTER, VALVE (3.025) LEVE-SOUPAPE (3.025)	24				UR
	K0F-A3751-20	LIFTER, VALVE (3.050) LEVE-SOUPAPE (3.050)	24				UR
	K0F-A3751-30	LIFTER, VALVE (3.075) LEVE-SOUPAPE (3.075)	24				UR
	K0F-A3751-40	LIFTER, VALVE (3.100) LEVE-SOUPAPE (3.100)	24				UR
	K0F-A3751-50	LIFTER, VALVE (3.122) LEVE-SOUPAPE (3.122)	24				UR
	K0F-A3751-60	LIFTER, VALVE (3.142) LEVE-SOUPAPE (3.142)	24				UR
	K0F-A3751-70	LIFTER, VALVE (3.162) LEVE-SOUPAPE (3.162)	24				UR
	K0F-A3751-80	LIFTER, VALVE (3.182) LEVE-SOUPAPE (3.182)	24				UR
	K0F-A3751-90	LIFTER, VALVE (3.202) LEVE-SOUPAPE (3.202)	24				UR
	K0F-A3751-A0	LIFTER, VALVE (3.222) LEVE-SOUPAPE (3.222)	24				UR
	K0F-A3751-B0	LIFTER, VALVE (3.242) LEVE-SOUPAPE (3.242)	24				UR
	K0F-A3751-C0	LIFTER, VALVE (3.262) LEVE-SOUPAPE (3.262)	24				UR
	K0F-A3751-D0	LIFTER, VALVE (3.282) LEVE-SOUPAPE (3.282)	24				UR
	K0F-A3751-E0	LIFTER, VALVE (3.302) LEVE-SOUPAPE (3.302)	24				UR
	K0F-A3751-F0	LIFTER, VALVE (3.322) LEVE-SOUPAPE (3.322)	24				UR
	K0F-A3751-G0	LIFTER, VALVE (3.342) LEVE-SOUPAPE (3.342)	24				UR
	K0F-A3751-H0	LIFTER, VALVE (3.362) LEVE-SOUPAPE (3.362)	24				UR
	K0F-A3751-J0	LIFTER, VALVE (3.382) LEVE-SOUPAPE (3.382)	24				UR
	K0F-A3751-K0	LIFTER, VALVE (3.402) LEVE-SOUPAPE (3.402)	24				UR

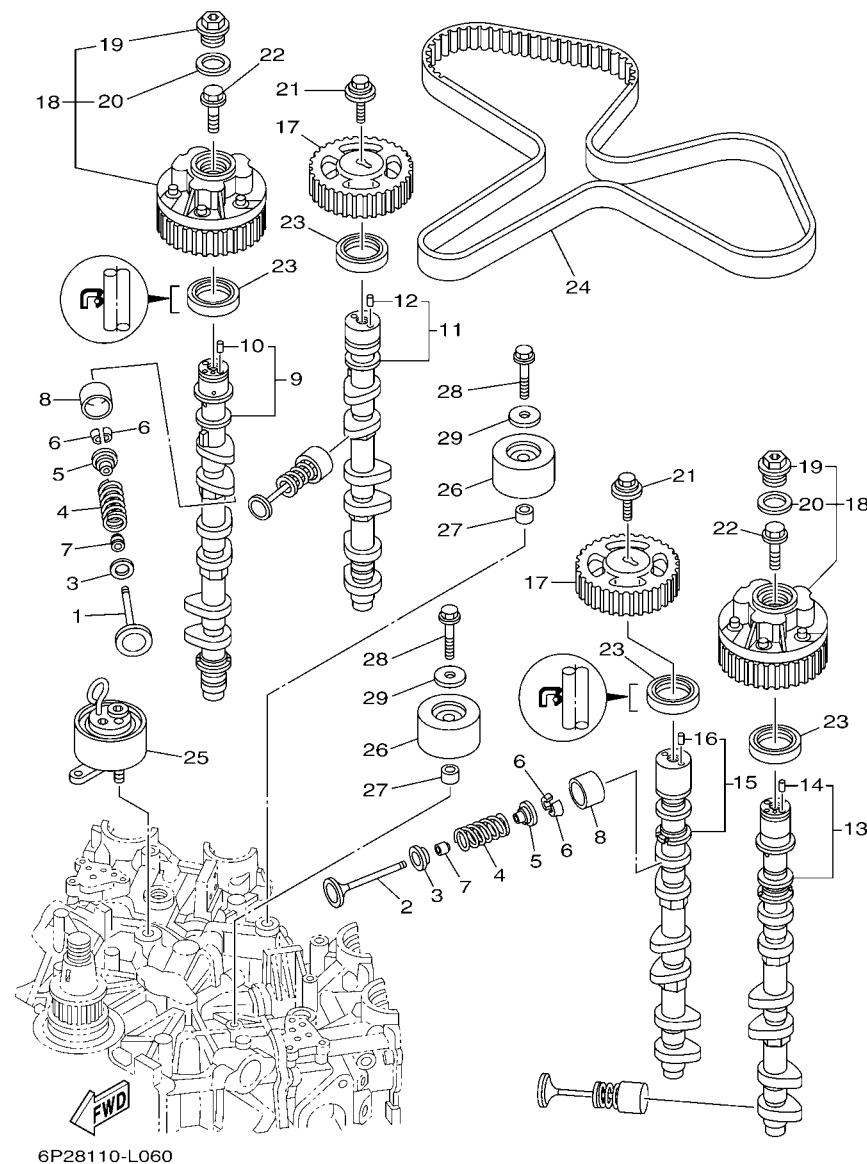


FIG. 7 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A			REMARKS REMARQUES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVE-SOUPAPE (3.422)	24			UR UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVE-SOUPAPE (3.442)	24			UR UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVE-SOUPAPE (3.462)	24			UR UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVE-SOUPAPE (3.482)	24			UR UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVE-SOUPAPE (3.502)	24			UR UR
	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVE-SOUPAPE (3.522)	24			UR UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVE-SOUPAPE (3.542)	24			UR UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVE-SOUPAPE (3.562)	24			UR UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVE-SOUPAPE (3.582)	24			UR UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVE-SOUPAPE (3.602)	24			UR UR
	K0F-A3753-30	LIFTER, VALVE (3.625) LEVE-SOUPAPE (3.625)	24			UR UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVE-SOUPAPE (3.650)	24			UR UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVE-SOUPAPE (3.675)	24			UR UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVE-SOUPAPE (3.700)	24			UR UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVE-SOUPAPE (3.725)	24			UR UR
9	6P2-12171-10	CAMSHAFT 1 ARBRE A CAMES 1	1			
10	93605-10108	.PIN, DOWEL .AXE	1			
11	6P2-12181-10	CAMSHAFT 2 ARBRE A CAMES 2	1			
12	93605-10108	.PIN, DOWEL .AXE	1			
13	6P2-12172-10	CAMSHAFT 3 ARBRE A CAMES 3	1			
14	93605-10108	.PIN, DOWEL .AXE	1			
15	6P2-12182-10	CAMSHAFT 4 ARBRE A CAMES 4	1			
16	93605-10108	.PIN, DOWEL .AXE	1			
17	6P2-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	2			
18	6P2-12645-20	PULLEY ASSY 1 POULIE COMPLET 1	2			
19	6P2-12623-00	.BOLT .BOULON	1			
20	6P2-12663-00	.GASKET .JOINT	1			

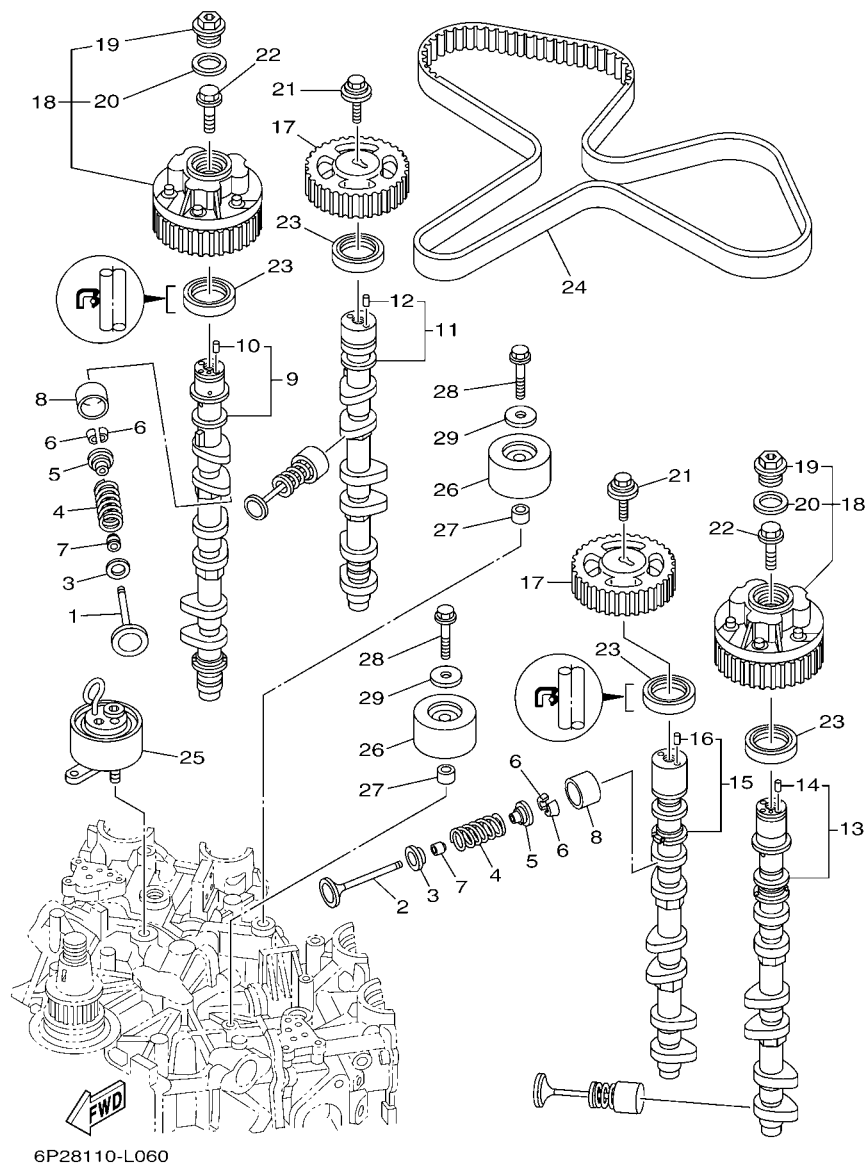


FIG. 7 VALVE

SOUPAPE

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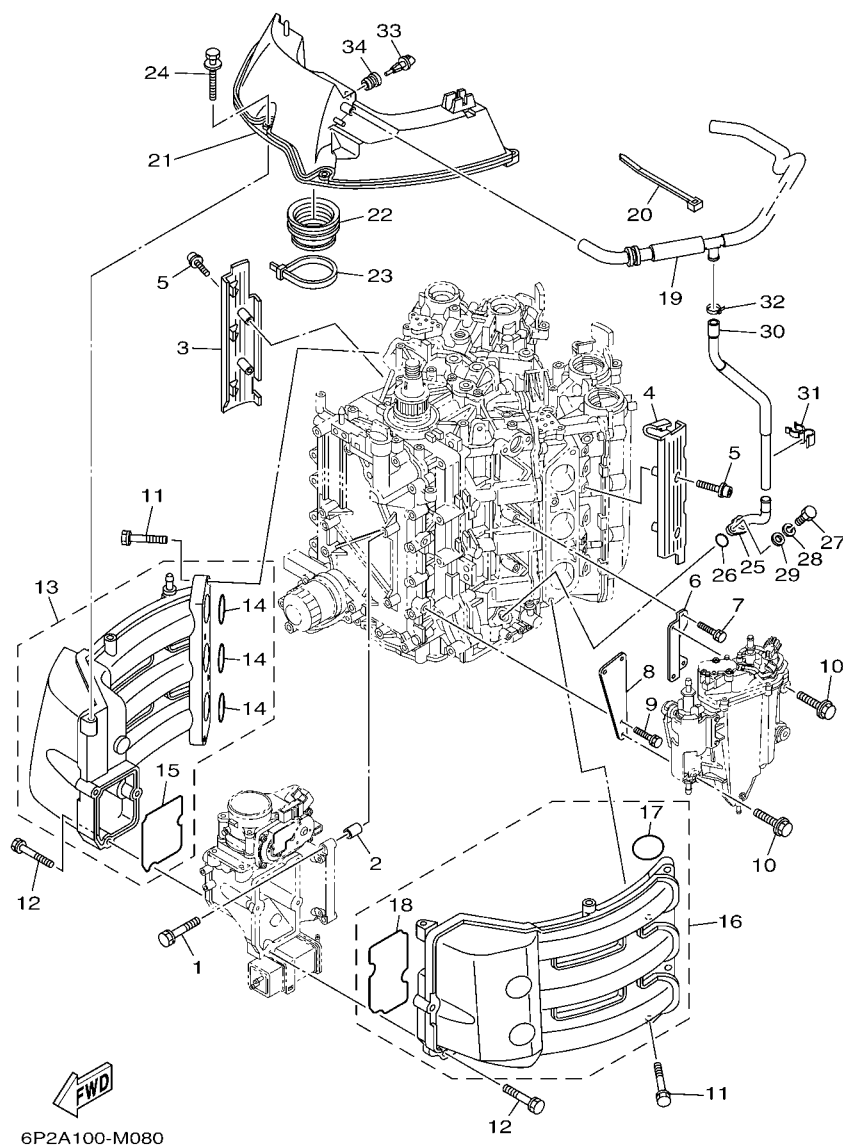


FIG. 8 INTAKE 1

ADMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
2	99530-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2				
3	6P2-13564-00	COVER, MANIFOLD COUVERCLE, TUBULURE	1				
4	6P2-13594-00	COVER, MANIFOLD 2 COUVERCLE, TUBULURE 2	1				
5	90110-06038	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4				
6	6P2-24422-10	PLATE PLAQUETTE	1				
7	97575-06516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
8	6P2-24419-00	BRKT., SEPARATOR SUPPORT	1				
9	97575-06516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
10	90119-06M24	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
11	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	8				
12	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7				
13	6P2-13641-00	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	1				
14	6P2-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	3				
15	6P2-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1				
16	6P2-13642-00	MANIFOLD 2 TUBULURE 2	1				
17	6P2-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	3				
18	6P2-13647-00	.GASKET, MANIFOLD 3 .JOINT, TUBULURE 3	1				
19	6P2-15373-01	PIPE, BREATHER DURITE DE RENIFLARD	1				
20	90465-13M18	CLAMP BRIDE	1				
21	6P2-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1				
22	6P2-1441J-00	PIPE, SILENCER DURITE, DE SILENCIEUX	1				
23	90464-99004	CLAMP BRIDE	1				
24	90119-06M35	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
25	6P2-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1				
26	93210-19MJ3	O-RING JOINT TORIQUE	1				
27	97095-06020	BOLT BOULON	1				

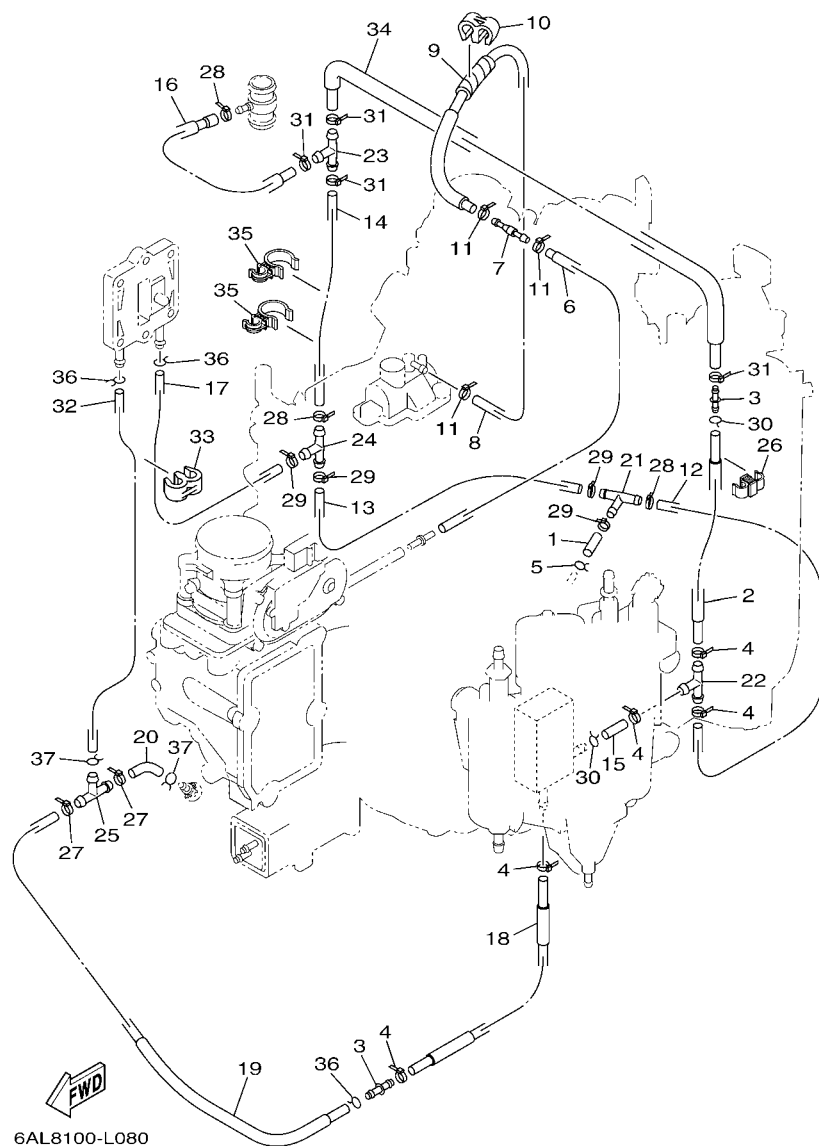


FIG. 9 INTAKE 2

ADMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	90445-09040	HOSE (L50) DURITE (L50)	1				
2	6P2-12484-01	PIPE 4 DURITE 4	1				
3	6CE-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	2				
4	90465-11M10	CLAMP BRIDE	5				
5	90467-09M03	CLIP JONG	1				
6	6P2-12482-00	PIPE 2 DURITE 2	1				
7	6E5-21744-00	BREATHER RENIFLARD	1				
8	6P2-12483-00	PIPE 3 DURITE 3	1				
9	90446-10M01	HOSE (L60) DURITE (L60)	1				
10	90464-60067	CLAMP BRIDE	1				
11	90465-11M10	CLAMP BRIDE	3				
12	90445-09041	HOSE (L500) DURITE (L500)	1				
13	90445-09224	HOSE (L270) DURITE (L270)	1				
14	90445-09097	HOSE (L250) DURITE (L250)	1				
15	90445-09220	HOSE (L30) DURITE (L30)	1				
16	6P2-12485-00	PIPE 5 DURITE 5	1				
17	6P2-1248A-00	PIPE 8 DURITE 8	1				
18	6P2-1248E-00	PIPE 9 DURITE	1				
19	6P2-14752-00	PIPE, OUTLET PMBOUT DE SILENCIEUX	1				
20	61A-24316-00	PIPE 6 DURITE 6	1				
21	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
22	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
23	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
24	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
25	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
26	90464-09013	CLAMP BRIDE	1				
27	90465-11M10	CLAMP BRIDE	2				

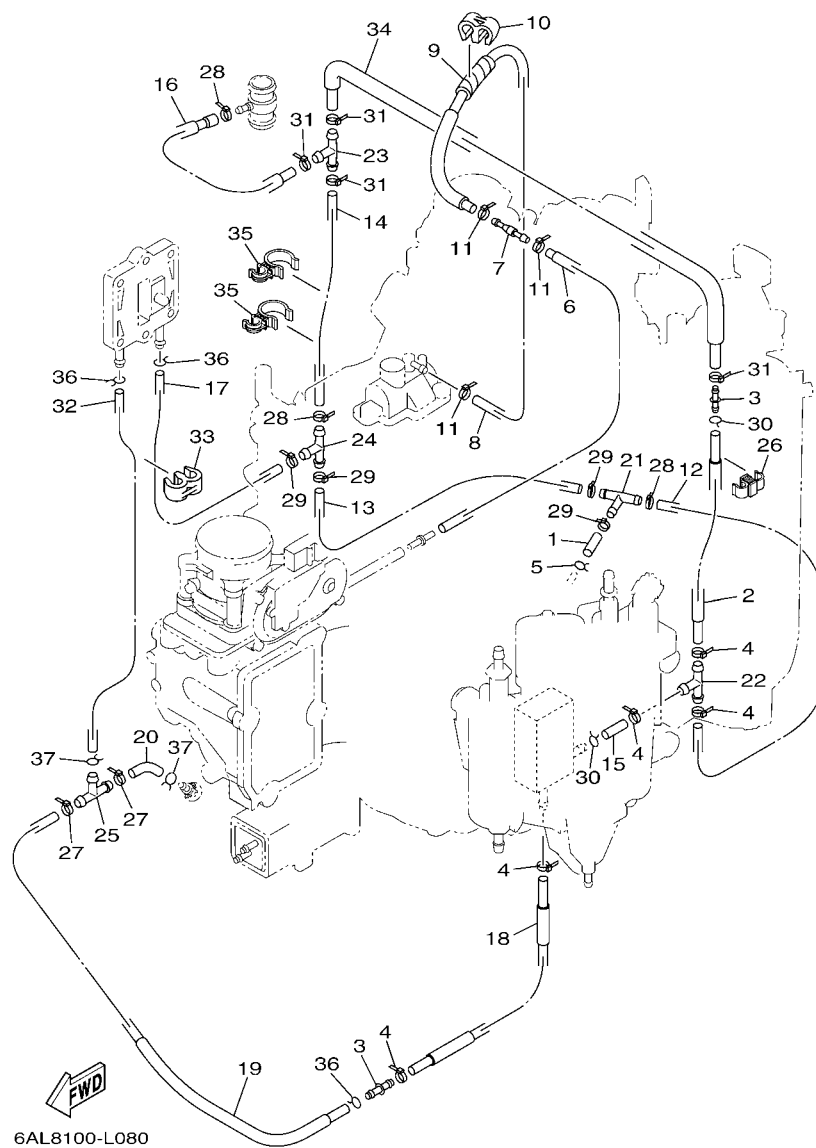


FIG. 9 INTAKE 2

ADMISSION 2

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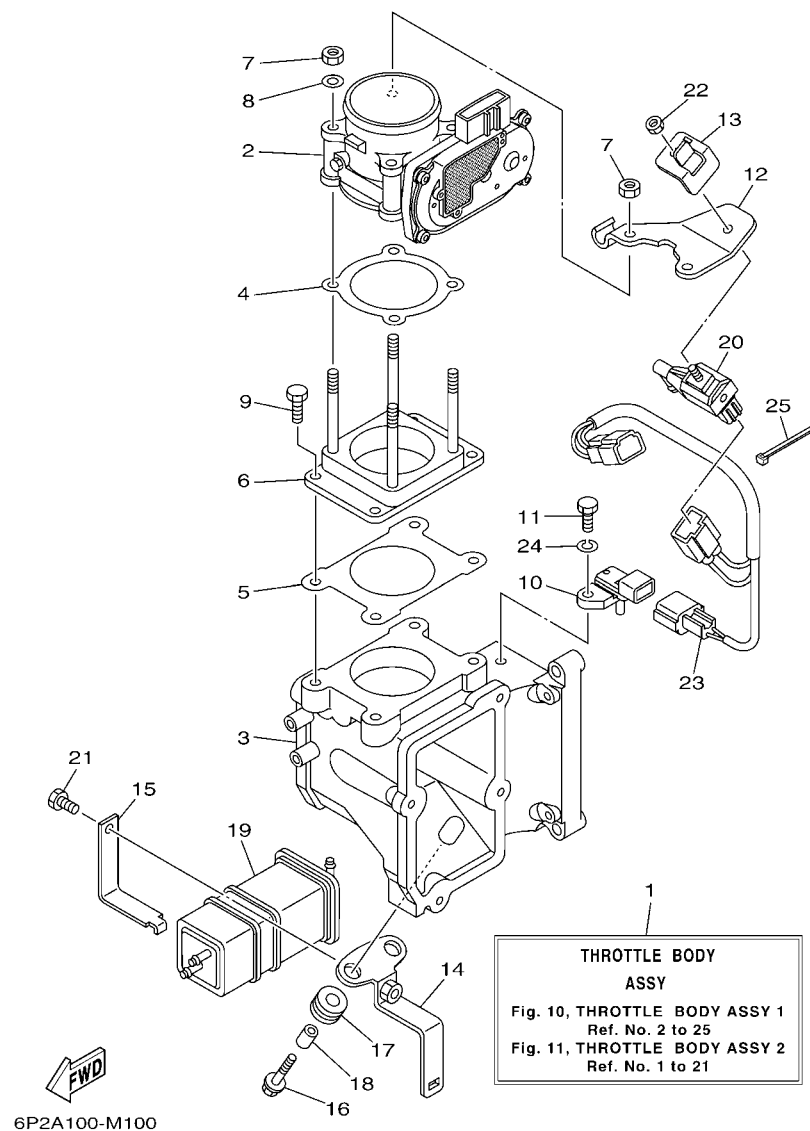
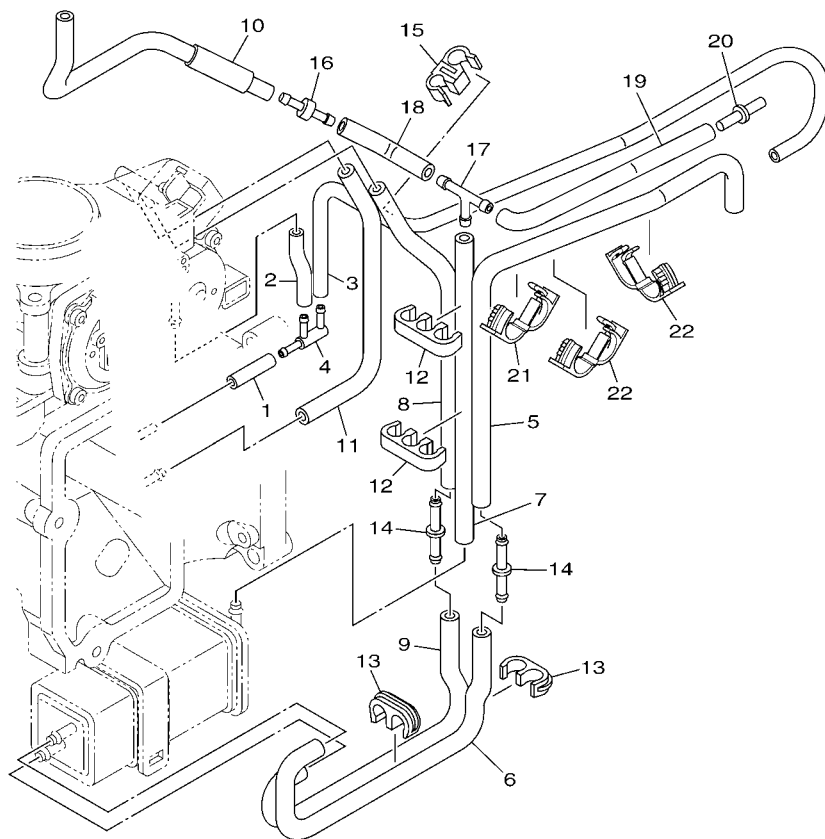


FIG. 10 THROTTLE BODY ASSY 1

CARTER D'ACCELERATEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-13750-10	THROTTLE BODY ASSY CARTER D'ACCELERATEUR COMPLET	1				
2	6P2-13751-01	BODY, THROTTLE 1 CARTER 1	1				
3	6P2-13711-00	MIXING BODY CHAMBRE DE MELANGE	1				
4	6P2-13556-00	GASKET, MANIFOLD JOINT, TUBULURE	1				
5	6P2-13557-00	GASKET JOINT	1				
6	6P2-14360-00	THROTTLE DAMPER ASSY AMORISSEUR D'ACCELERATEUR	1				
7	6P2-13588-00	NUT ECROU	4				
8	6P2-13578-00	WASHER RONDELLE	2				
9	6P2-14496-00	BOLT BOULON	4				
10	6P2-82380-00	SENSOR, PRESSURE SONDE DE PRESSION	1				
11	6P2-13573-00	BOLT 1 BOULON 1	1				
12	6P2-14255-00	PLATE PLAQUE	1				
13	6P2-14159-00	CLIP JONC	1				
14	6P2-2134X-00	BRACKET, CANISTER SUPPORT	1				
15	6P2-2419A-00	HOLDER SUPPORT	1				
16	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
17	90480-10M23	GROMMET PASSE-FIL	2				
18	90387-06M60	COLLAR COLLERETTE	2				
19	6P2-24170-00	CANISTER ASSY BANDE, RASERVOIR A ESSENCE	1				
20	6C5-86120-00	SOLENOID VALVE ASSY SOLENOIDE	1				
21	6P2-13574-00	BOLT 2 BOULON 2	1				
22	69J-14164-00	NUT, HOLDING ECROU, FIXATION	1				
23	6P2-8258A-00	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS	1				
24	68V-14356-00	WASHER, SPRING RONDELLE	1				
25	68V-2481H-00	CLAMP BRIDE	1				



6P28110-L100

FIG. 11 THROTTLE BODY ASSY 2

CARTER D'ACCELERATEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-14349-00	PIPE DURITE	1				
2	6P2-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1				
3	6P2-13532-10	HOSE, VACUUM SENSING 3 DURITE 3	1				
4	6P2-13595-00	JOINT RACCORD	1				
5	6P2-1475A-10	PIPE 1 DURITE 1	1				
6	6P2-1475E-00	PIPE 2 DURITE	1				
7	6P2-13545-00	HOSE 1 DURITE 1	1				
8	6P2-1475F-00	PIPE 3 DURITE 3	1				
9	6P2-1475G-00	PIPE 4 DURITE 4	1				
10	6P2-13546-00	HOSE 2 DURITE 2	1				
11	6P2-2416A-00	HOSE DURITE	1				
12	6P2-24135-00	CLAMP 1 COLLIER 1	2				
13	6P2-24136-00	CLAMP 2 COLLIER 2	2				
14	6P2-13758-00	PIPE, JOINT DURITE	2				
15	6P2-24137-00	CLAMP 3 COLLIER 3	1				
16	6E5-21744-00	BREATHER RENIFLARD	1				
17	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
18	6P2-13547-00	HOSE 3 DURITE 3	1				
19	6P2-13548-10	HOSE, AIR 4 DURITE, A AIR 4	1				
20	6P2-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1				
21	90464-18004	CLAMP BRIDE	1				
22	90464-18004	CLAMP BRIDE	2				

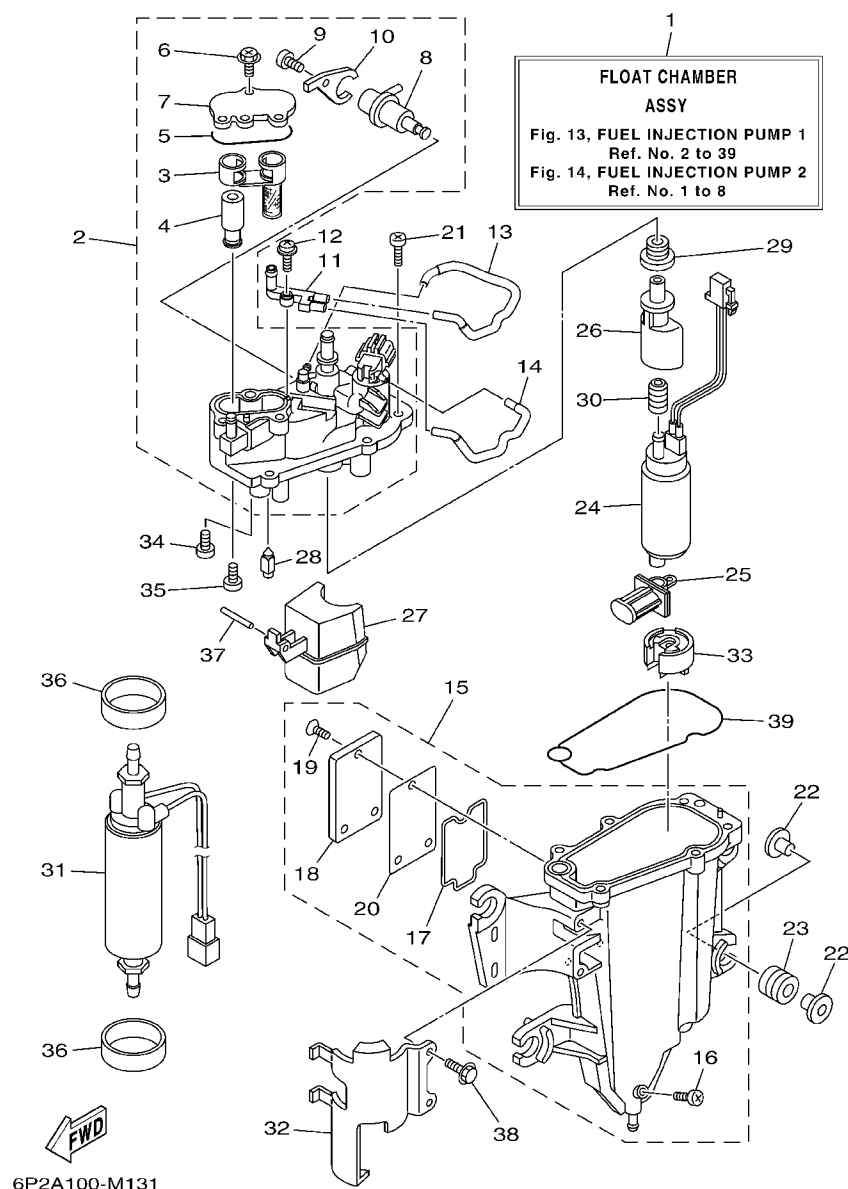


FIG. 13 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-14180-31	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1				
2	6AW-14182-11	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1				
3	6CB-24501-01	.FILTER, FUEL .FILTRE	1				
4	6CB-24460-00	.RELIEF VALVE ASSY .SOUPAPE DE SECURITE COMPLET	1				
5	6CB-13016-00	.O-RING .JOINT TORIQUE	1				
6	6CB-14216-00	.SCREW .VIS	3				
7	6CB-24217-00	.COVER .COUVERCLE	1				
8	6CB-13906-01	.REGULATOR, PRESSURE .REGULATEUR DE PRESSION	1				
9	6CB-14564-00	.SCREW .VIS	1				
10	6CB-14146-00	.PLATE .PLAQUE	1				
11	68V-24379-10	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
12	68V-14216-00	SCREW VIS	1				
13	68V-1475H-00	PIPE 5 DURITE 5	1				
14	68V-1475J-00	PIPE 6 DURITE 6	1				
15	6AW-14181-11	BODY, FLOAT CHAMBER 1 CORPS, CUVE DE FLOTTEUR 1	1				
16	6P2-14191-00	.PLUG, DRAIN .PLOT, VIDANGE	1				
17	6CB-14239-00	.SEAL .JOINT	1				
18	6CB-24452-10	.COVER .COUVERCLE	1				
19	6CB-14429-01	.SCREW .VIS	3				
20	6CB-24482-00	.GASKET 1 .JOINT 1	1				
21	63P-14567-00	SCREW VIS	6				
22	69J-13716-00	COLLAR COLLERETTE	8				
23	6CB-13593-00	DAMPER AMORTISSEUR	4				
24	6P2-13907-20	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1				
25	63P-13915-00	FILTER FILTRE	1				
26	6AW-13132-00	JOINT RACCORD	1				
27	6CB-14985-00	FLOAT FLOTTEUR	1				

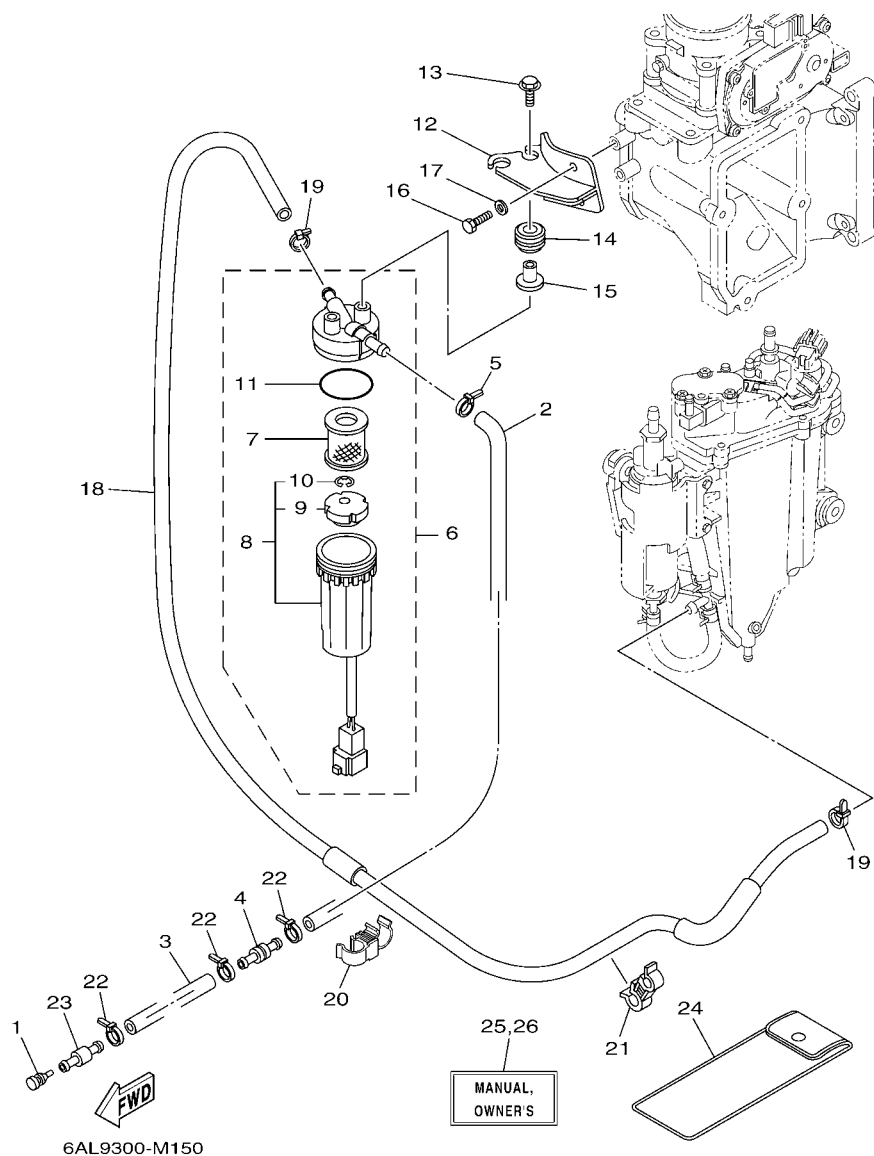
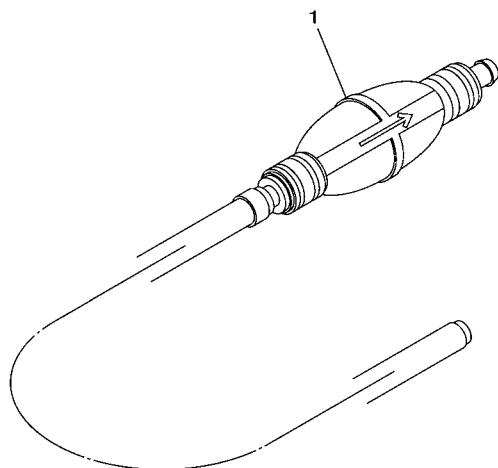


FIG. 15 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1				
2	6P2-24314-00	PIPE 4 DURITE 4	1				
3	90445-13511	HOSE (L2000) DURITE (L2000)	1				
4	6R3-24377-10	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1				
5	90465-11M10	CLAMP BRIDE	1				
6	6P3-24560-03	FILTER ASSY ENS FILTRE	1				
7	6P3-24563-01	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
8	6P3-24562-03	.CUP, FILTER .CUVETTE, FILTRE	1				
9	6P3-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1				
10	6P3-24519-00	..CLIP ..JONC	1				
11	6P3-24564-00	.GASKET .JOINT	1				
12	6P2-24566-11	BRACKET, FILTER SUPPORT, FILTRE	1				
13	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
14	90480-14018	GROMMET PASSE-FIL	2				
15	90387-06M60	COLLAR COLLERETTE	2				
16	97095-06014	BOLT BOULON	2				
17	92995-06600	WASHER RONDELLE	2				
18	6P2-24313-30	PIPE 3 DURITE 3	1				
19	90465-11M10	CLAMP BRIDE	2				
20	90464-12009	CLAMP BRIDE	1				
21	90464-12010	CLAMP BRIDE	1				
22	90465-11M10	CLAMP BRIDE	3				
23	6R3-24377-00	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1				
24	69J-28100-01	TOOL KIT TROUSSE A OUTILS	1				AP AP
25	6P2-28199-79-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (E) UR (E)
26	6P2-28199-79-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (F) UR (F)
27	6P2-28199-79-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (ES) UR (ES)



69J2300-3140

FIG. 16 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6YK-24307-42	FUEL PIPE COMP. 2 DURITE A ESSENCE 2	1				AP AP

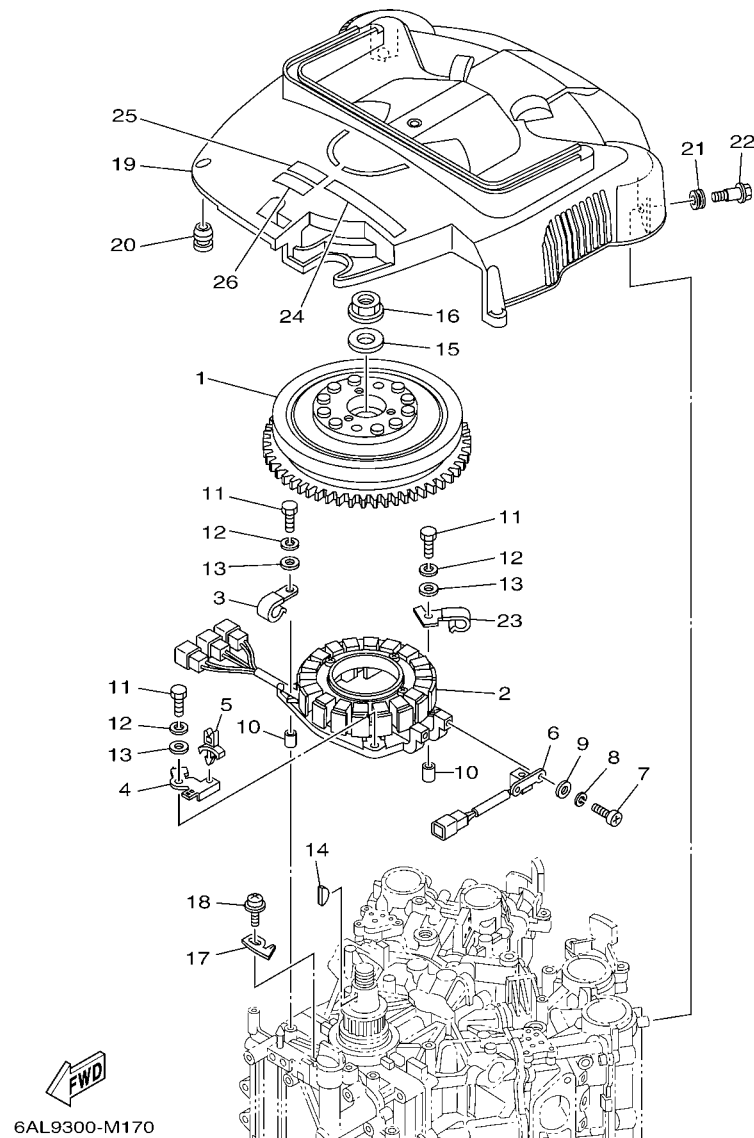
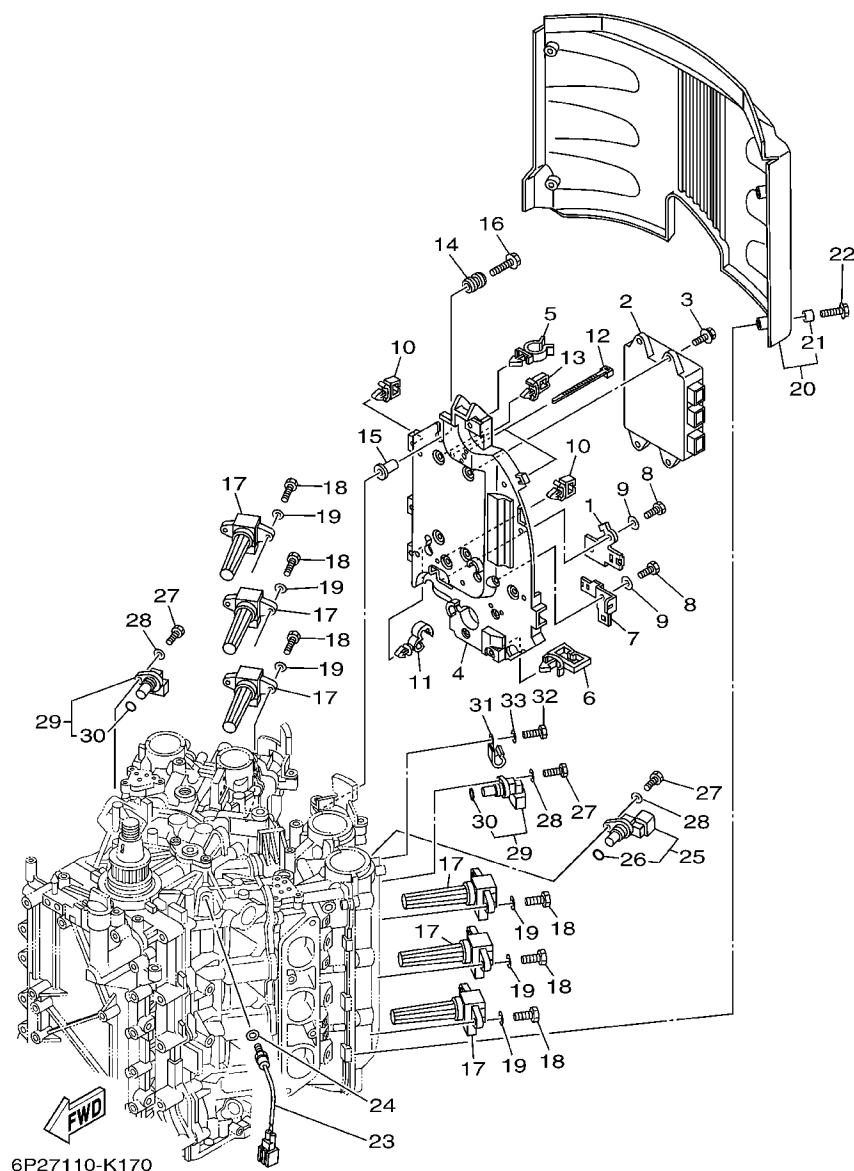


FIG. 17 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-81450-00	ROTOR ASSY ROTOR COMPLET	1				
2	6P2-81460-00	BASE ASSY ENS. FLASQUE	1				
3	90462-08032	CLAMP BRIDE	1				
4	6P2-8257V-00	PLATE, CONNECTOR PLAQUE, CONNECTEUR	1				
5	90464-06001	CLAMP BRIDE	1				
6	6P2-85580-00	COIL, PULSER BOBINE, PULSEUR	1				
7	97880-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2				
8	92990-05100	WASHER, SPRING RONDELLE, GROWER	2				
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	2				
10	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2				
11	97095-06035	BOLT BOULON	4				
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	4				
13	92995-06600	WASHER RONDELLE	4				
14	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
15	90201-24014	WASHER, PLATE RONDELLE, PLATE	1				
16	90179-24002	NUT ECROU	1				
17	6P2-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1				
18	97985-06210	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				
19	6P2-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1				
20	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4				
21	90480-12314	GROMMET PASSE-FIL	2				
22	90109-06MA1	BOLT BOULON	2				
23	6P2-81128-00	CLAMP BRIDE	1				
24	60L-13437-62	MARK, CAUTION MAKER	1				
25	6AH-81994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1				
26	6AH-81994-50	LABEL, SAFETY ETIQUETTE, SECURITE	1				



6P27110-K170

FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-8257V-00	PLATE, CONNECTOR PLAQUE, CONNECTEUR	1				
2	6P2-8591A-42	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1				
3	90119-06M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
4	6P2-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1				
5	90464-19M45	CLAMP BRIDE	1				
6	90464-23199	CLAMP BRIDE	1				
7	6P2-81845-00	PLATE PLAQUE	1				
8	97095-06016	BOLT BOULON	2				
9	92995-06600	WASHER RONDELLE	2				
10	90464-11121	CLAMP BRIDE	4				
11	90464-13249	CLAMP BRIDE	2				
12	90465-14M66	CLAMP BRIDE	2				
13	90464-08004	CLAMP BRIDE	1				
14	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4				
15	90387-06119	COLLAR COLLERETTE	4				
16	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
17	6P2-82310-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	6				
18	97095-06020	BOLT BOULON	12				
19	92995-06600	WASHER RONDELLE	12				
20	6P2-82314-00	COVER, IGNITION COIL COUVERCLE, BOBINE D'ALLUMAGE	1				
21	90387-06044	.COLLAR .COLLERETTE	4				
22	90119-06M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
23	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1				
24	92990-10600	WASHER, PLATE RONDELLE, PLATE	1				
25	6P2-85896-00	SENSOR, CAM POSITION SONDE DE CAME	1				
26	6P2-85075-00	.O-RING .JOINT TORIQUE	1				
27	97095-06020	BOLT BOULON	3				

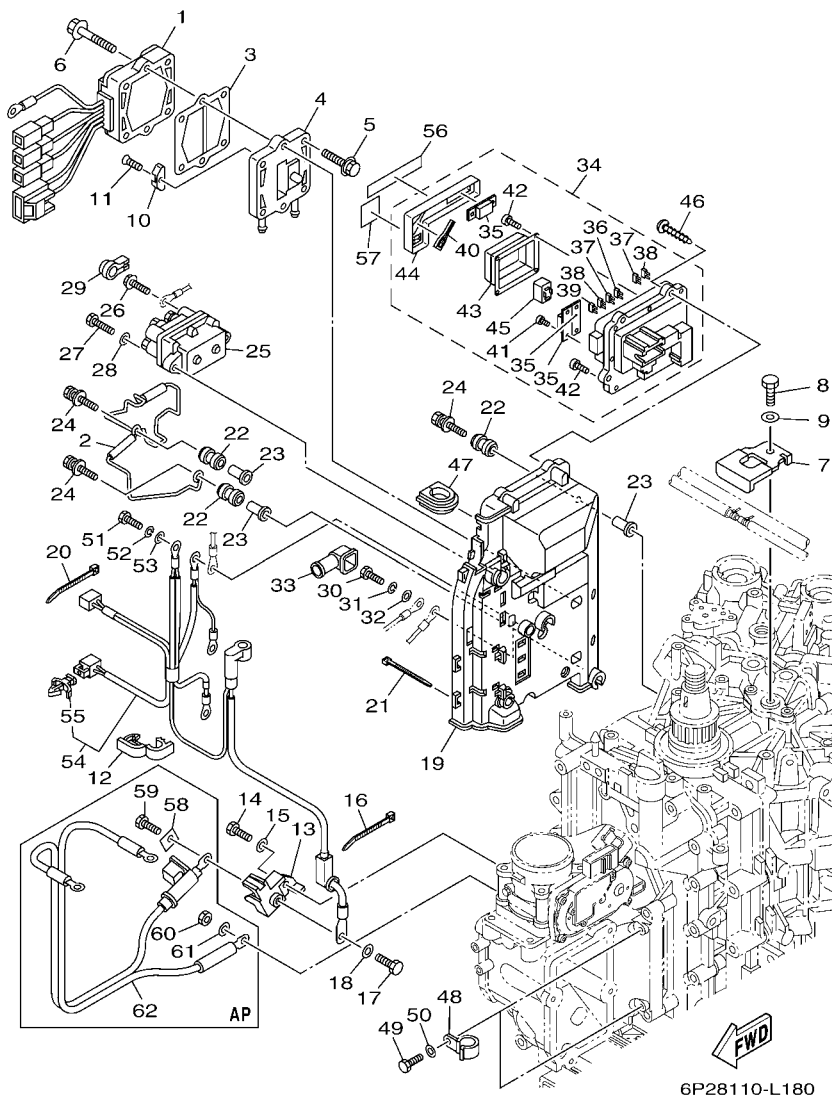


FIG. 19 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-81960-02	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				
2	6P2-81614-00	PROTECTOR PROTECTEUR	1				
3	60V-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1				
4	6P2-81972-00-9S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1				
5	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
6	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
7	6P2-12491-00	CLAMP 1 COLLIER 1	1				
8	97095-06012	BOLT BOULON	1				
9	92995-06600	WASHER RONDELLE	1				
10	6E5-11325-00	ANODE ANODE	1				
11	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	1				
12	90464-18004	CLAMP BRIDE	5				
13	6P2-81925-01	TERMINAL BORNE	1				
14	97095-08020	BOLT BOULON	1				
15	92995-08600	WASHER RONDELLE	1				
16	90465-13M18	CLAMP BRIDE	1				
17	97095-08016	BOLT BOULON	1				
18	92995-08600	WASHER RONDELLE	1				
19	6P2-81948-00	BRACKET SUPPORT	1				
20	90465-13M18	CLAMP BRIDE	6				
21	90465-14M66	CLAMP BRIDE	3				
22	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	5				
23	90387-06119	COLLAR COLLERETTE	5				
24	90119-06M95	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5				
25	63P-81950-00	RELAY ASSY RELAIS COMPLET	1				
26	97595-06610	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
27	97013-06025	BOLT BOULON	2				

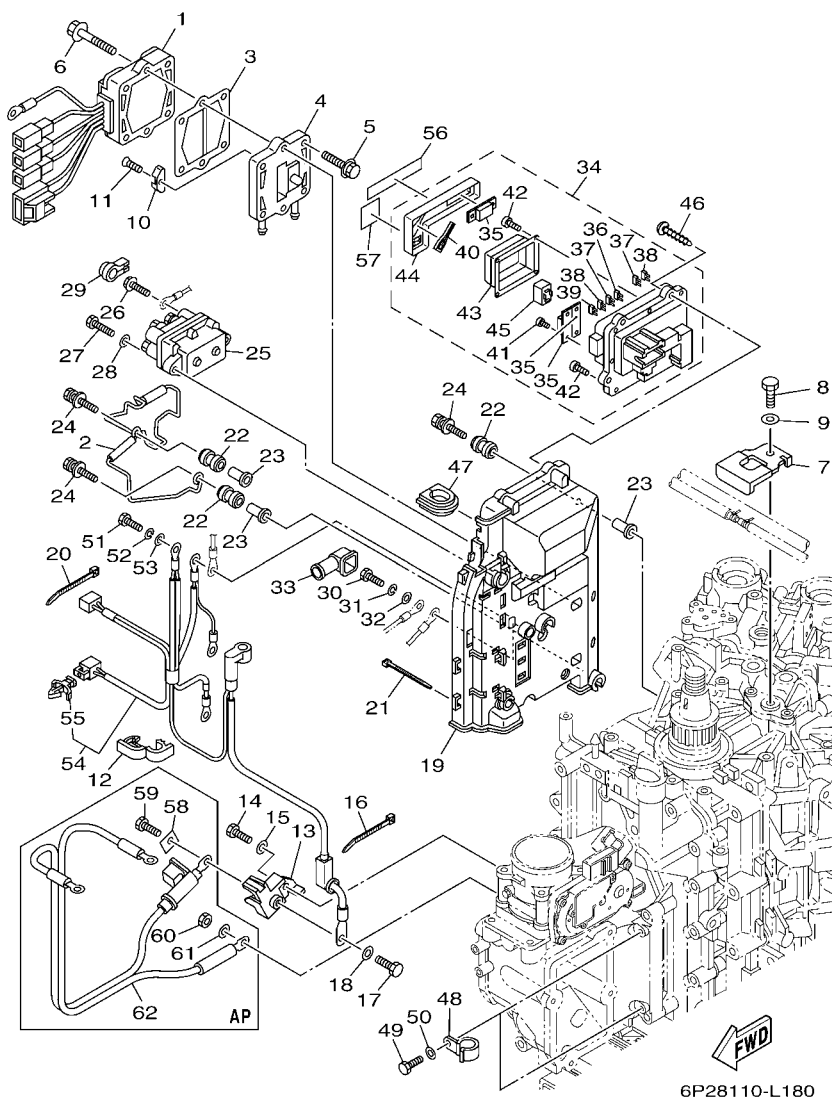


FIG. 19 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
28	92903-06600	WASHER, PLATE RONDELLE, PLATE	2				
29	6P2-8183X-00	CAP, TERMINAL COUVERCLE, BORNE	2				
30	97095-06016	BOLT BOULON	1				
31	92995-06100	WASHER, SPRING RONDELLE, GROWER	1				
32	92995-06600	WASHER RONDELLE	1				
33	6P2-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1				
34	6P2-82170-10	FUSE BOX ASSY BOITE A FUSIBLES	1				
35	6P2-82151-00	.FUSE (60A) .FUSIBLE (60A)	3				
36	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	2				
37	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	3				
38	67F-82151-40	.FUSE (10A) .FUSIBLE (10A)	3				
39	67F-82151-50	.FUSE (15A) .FUSIBLE (15A)	2				
40	67F-2812A-00	.PULLER, FUSE .TENDEUR, FUSIBLE	1				
41	68F-82846-00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	4				
42	6P2-82113-00	.SCREW .VIS	12				
43	6P2-81639-00	.RELAY COVER .COUVERCLE	1				
44	6P2-85544-00	.CASE .BOITIER	1				
45	68F-8195A-00	.RELAY ASSY .RELAIS COMPLET	4				
46	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	4				
47	6P2-81336-00	GROMMET OEILLET CAOUTCHOUC	1				
48	90462-08026	CLAMP BRIDE	2				
49	97095-06016	BOLT BOULON	2				
50	92995-06600	WASHER RONDELLE	2				
51	97095-06016	BOLT BOULON	3				
52	92995-06100	WASHER, SPRING RONDELLE, GROWER	3				
53	92995-06600	WASHER RONDELLE	3				
54	6P2-8259M-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1				

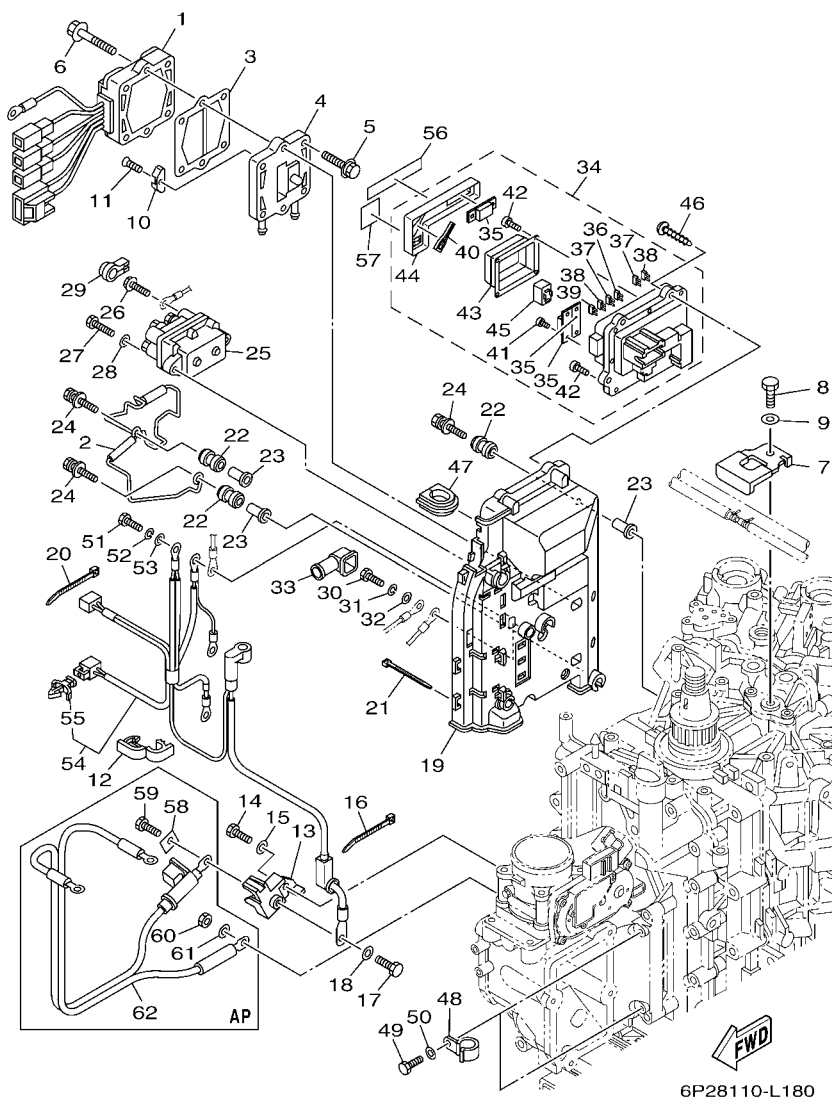


FIG. 19 ELECTRICAL 2

PARTIE ELECTRIQUE 2

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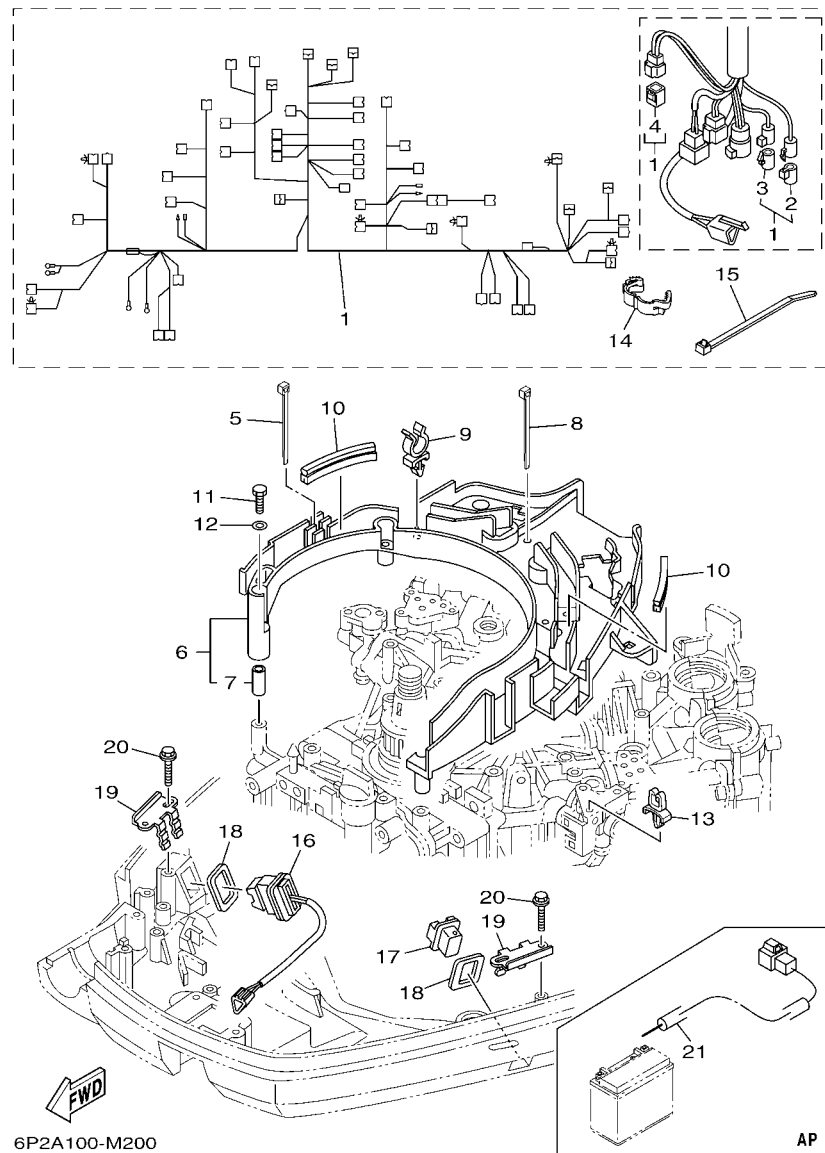


FIG. 20 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-82590-41	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1				
2	6DA-82582-00	.CAP 1 (FEMALE) .BOUCHON 1 (FEMME)	1				
3	6DA-82582-10	.CAP 1 (MALE) .BOUCHON 1 (MALE)	1				
4	6Y8-82582-11	.CAP 1 (4PIN) .COUVERCLE, FAISCEAU DE FILS	1				
5	90465-14M66	CLAMP BRIDE	1				
6	6P2-82589-00	PROTECTOR, WIRE HARNESS PROTECTEUR, FAISCEAU DE FILS	1				
7	90387-06M26	.COLLAR .COLLERETTE	6				
8	90465-14M66	CLAMP BRIDE	2				
9	90464-19M45	CLAMP BRIDE	4				
10	6P2-85722-00	INSULATOR ISOLATEUR	2				
11	97095-06035	BOLT BOULON	6				
12	92995-06600	WASHER RONDELLE	6				
13	90464-06001	CLAMP BRIDE	1				
14	90464-14010	CLAMP BRIDE	1				
15	90465-13M18	CLAMP BRIDE	3				
16	69J-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1				
17	69J-42723-01	COVER, BOTTOM COUVERCLE	1				
18	69J-82587-00	GASKET JOINT	2				
19	69J-83614-10	BRACKET SUPPORT	2				
20	90109-06M86	BOLT BOULON	4				
21	69J-81949-02	WIRE, LEAD (ISOLATOR, 3.8M) FIL (ISOLATOR, 3.8M)	1				AP AP

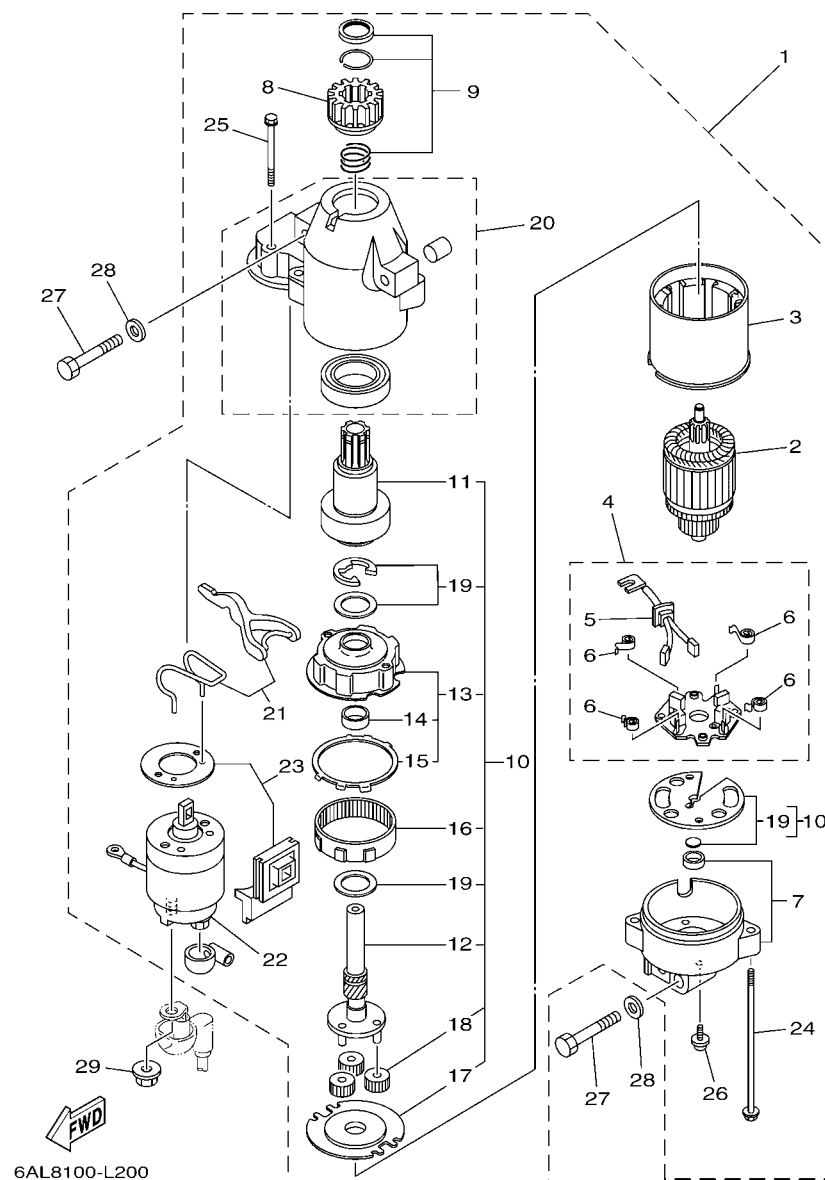


FIG. 21 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6BR-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1				
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1				
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1				
4	69J-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1				
5	69J-81801-00	.BRUSH SET .CHARBON	1				
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4				
7	67F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1				
8	67F-81808-00	.PINION ASSY .PIGNON	1				
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1				
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1				
11	67F-81832-00	.CLUTCH, OVER RUN .EMBAYAGE, ROUE LIBRE	1				
12	67F-81836-00	.SHAFT, PINION .AXE, PIGNON	1				
13	67F-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1				
14	67F-81841-00	.BEARING .ROULEMENT	1				
15	67F-8183R-00	.GASKET .JOINT	1				
16	67F-81891-00	.GEAR, RING .ROUE DENTEE	1				WITH 67F-8183R-00 WITH 67F-8183R-00
17	67F-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1				
18	60V-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3				
19	67F-81809-00	.WASHER KIT .JEU DE RONDELLES	1				
20	69J-81842-00	.COVER .COUVERCLE	1				
21	6C5-81839-00	.LEVER ASSY .LEVIER COMPLET	1				
22	63P-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1				
23	6C5-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1				
24	6K7-81826-11	.BOLT .BOULON	2				
25	69J-81828-00	.SCREW 2 .VIS 2	2				
26	67F-81846-00	.SCREW .VIS	2				
27	97013-08045	BOLT BOULON	3				

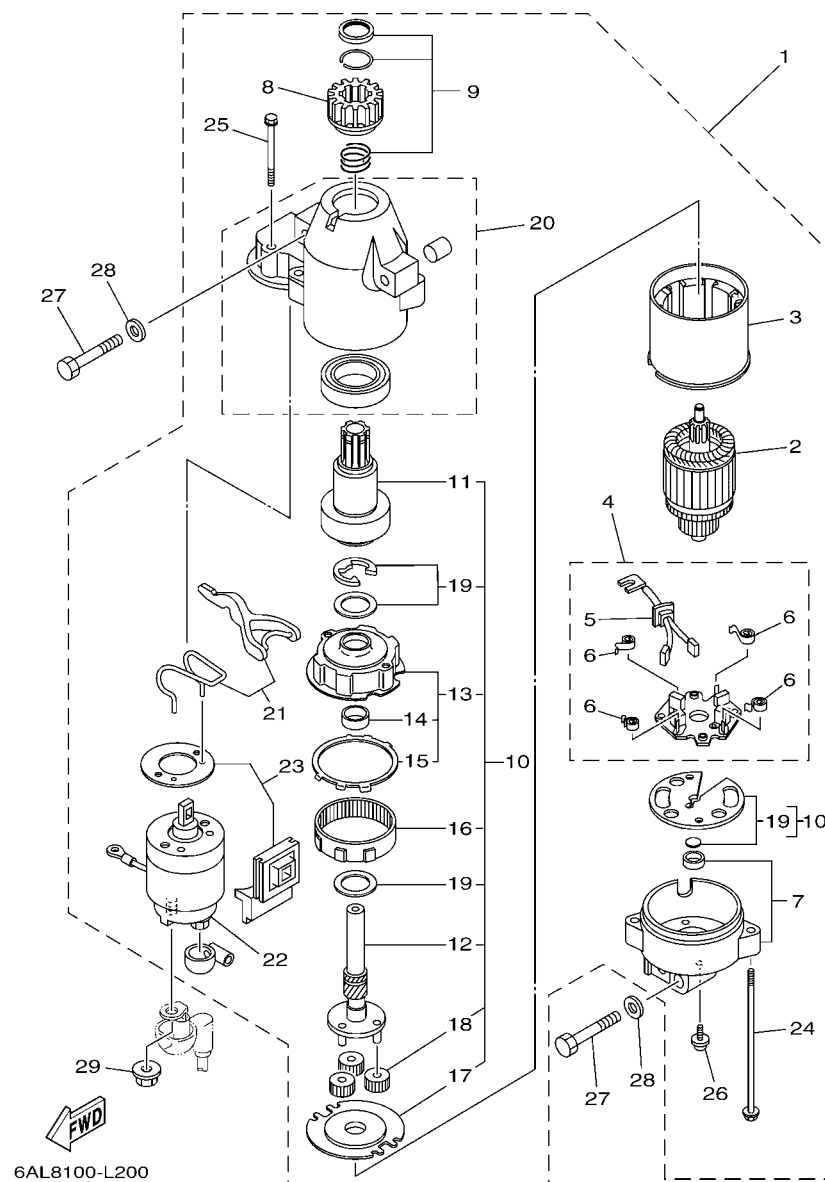


FIG. 21 STARTING MOTOR

DEMARREUR ELECTRIQUE

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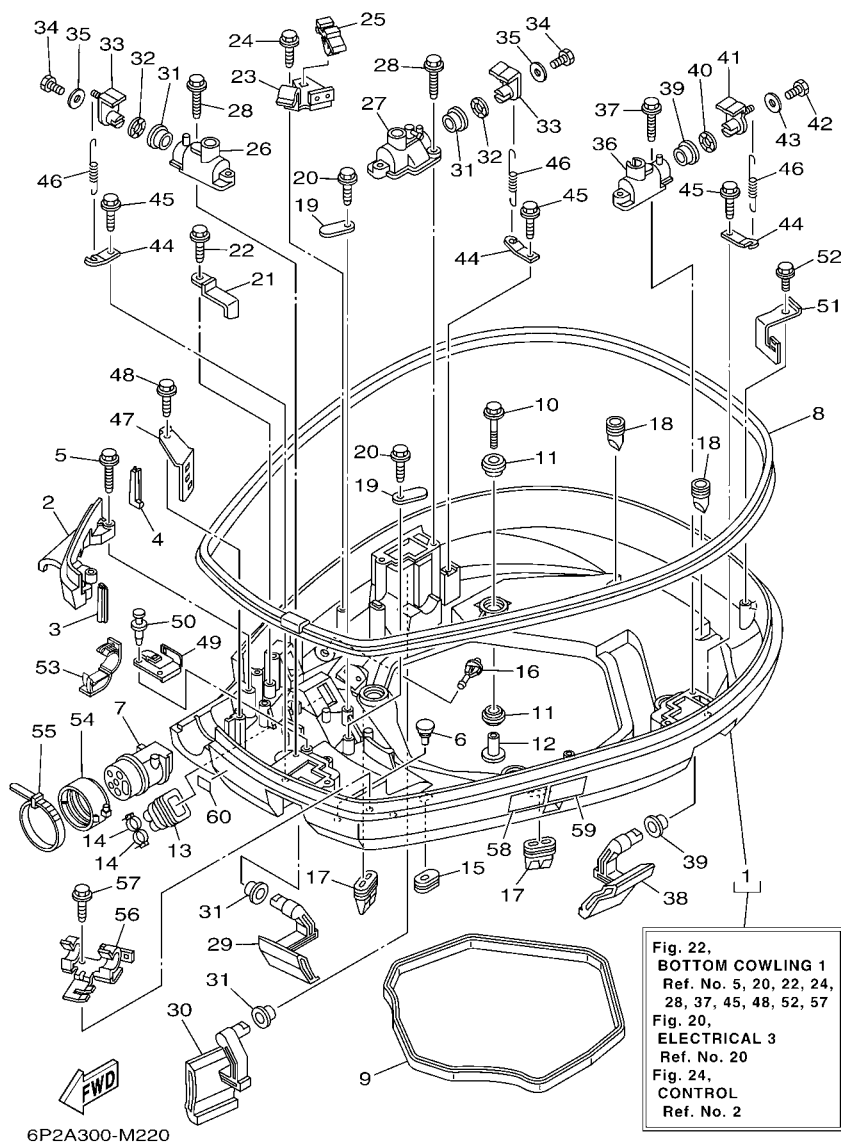


FIG. 22 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-42710-00-8D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	6P2-42738-00-8D	PLATE, FITTING ETRIER	1				
3	6P2-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1				
4	6P2-42718-00	RUBBER, SEAL 3 JOINT	1				
5	90109-06M82	BOLT BOULON	2				
6	6H4-42748-00	GROMMET PASSE-FIL	2				
7	6P2-42725-00	GROMMET PASSE-FIL	1				
8	6P2-42615-00	SEAL JOINT	1				
9	69J-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1				
10	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
11	90480-22M81	GROMMET PASSE-FIL	8				
12	90387-08M37	COLLAR COLLERETTE	4				
13	6H1-42726-21	GROMMET PASSE-FIL	1				
14	90465-11M10	CLAMP BRIDE	2				
15	61A-42727-00	GROMMET PASSE-FIL	1				
16	6P2-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1				
17	69J-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
18	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
19	6E5-82588-00	PLATE PLAQUE	2				
20	90109-06M81	BOLT BOULON	2				
21	90462-20001	CLAMP BRIDE	1				
22	90109-06M86	BOLT BOULON	1				
23	6P2-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1				
24	90109-06M86	BOLT BOULON	1				
25	90464-09M47	CLAMP BRIDE	1				
26	69J-42828-02-9S	PLATE, CLAMP PLAQUE, PRESSE	1				
27	6P2-42828-00-9S	PLATE, CLAMP PLAQUE, PRESSE	1				

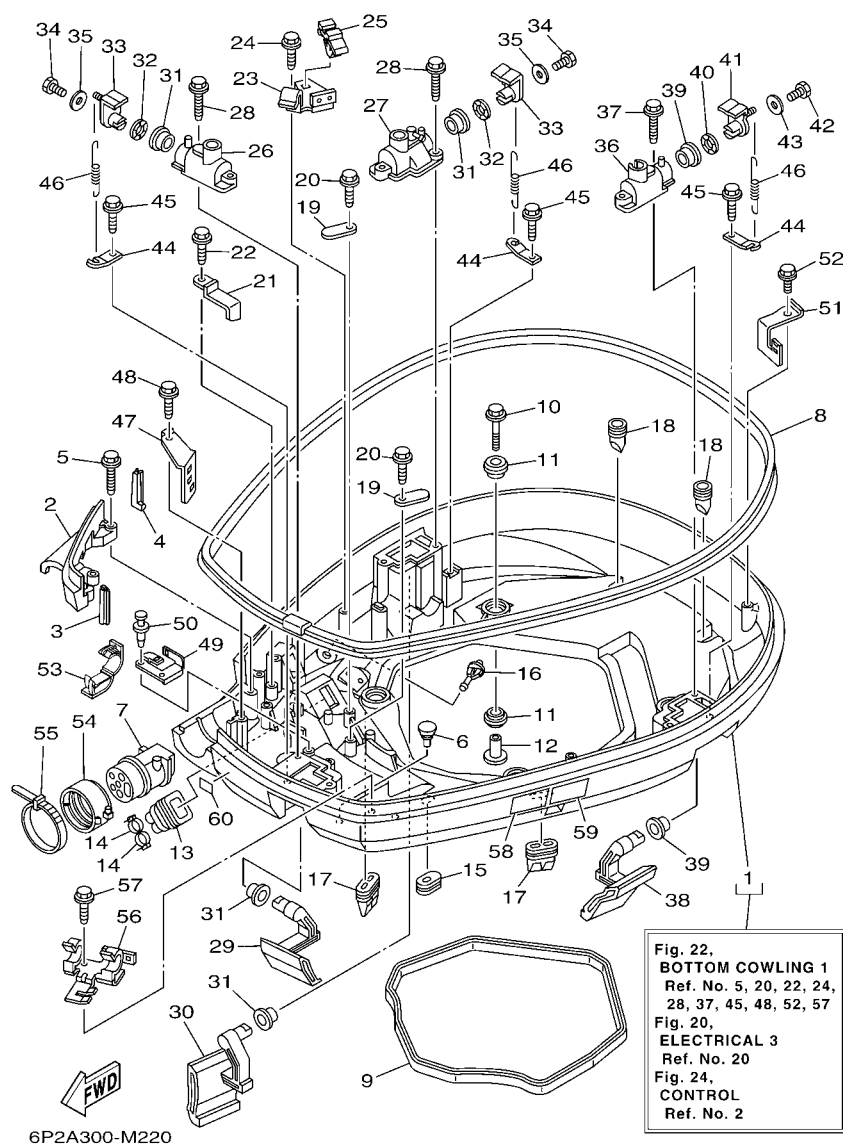


FIG. 22 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
28	90109-06M82	BOLT BOULON	4				
29	69J-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1				
30	69J-42817-00-8D	LEVER, CLAMP LEVIER, PRESSE	1				
31	90386-15M73	BUSH DOUILLE	4				
32	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	2				
33	63P-42818-01	LEVER, CLAMP LEVIER, PRESSE	2				
34	97095-06020	BOLT BOULON	2				
35	90201-06068	WASHER, PLATE RONDELLE, PLATE	2				
36	68F-42828-11-9S	PLATE, CLAMP PLAQUE, PRESSE	1				
37	90109-06M82	BOLT BOULON	2				
38	69J-42816-00-8D	LEVER, CLAMP LEVIER, PRESSE	1				
39	90386-15M73	BUSH DOUILLE	2				
40	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1				
41	68V-42818-01	LEVER, CLAMP LEVIER, PRESSE	1				
42	97095-06020	BOLT BOULON	1				
43	90201-06068	WASHER, PLATE RONDELLE, PLATE	1				
44	64D-43144-00	HOOK, SPRING CROCHET	3				
45	90109-06M86	BOLT BOULON	3				
46	90506-18M40	SPRING, TENSION RESSORT, TENSION	3				
47	6P2-42743-00	BRACKET SUPPORT	1				
48	90109-06M82	BOLT BOULON	1				
49	6P2-42766-10	BRACKET 2 SUPPORT 2	1				
50	90269-05005	RIVET RIVET	2				
51	69J-8366G-02	BRACKET 3 SUPPORT 3	1				
52	90109-06M86	BOLT BOULON	1				
53	90464-18004	CLAMP BRIDE	2				
54	68F-42753-00	FASTNER ATTACHE	1				AP AP

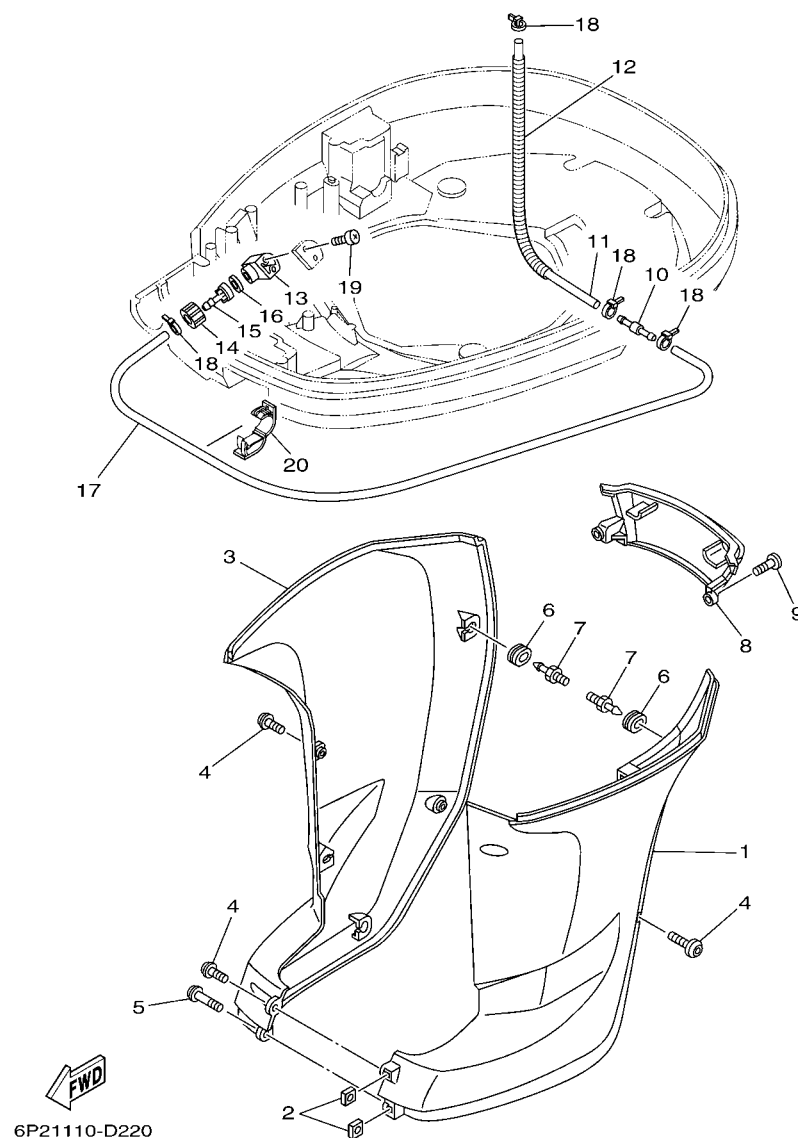


FIG. 23 BOTTOM COWLING 2

CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-42741-00-8D	APRON CAPOT LATERAL	1				
2	90173-06001	NUT, SQUARE ECROU, CARRE	2				
3	69J-42771-00-8D	APRON CAPOT LATERAL	1				
4	90111-06144	BOLT, HEX. SOCKET BUTTON BOULON	5				
5	90111-06142	BOLT, HEX. SOCKET BUTTON BOULON	1				
6	90480-14M17	GROMMET PASSE-FIL	6				
7	69J-42774-10	STAY, APRON 1 COUSSINET	6				
8	69J-45151-00-8D	COVER, UPPER CASING CAPUCHON, FOURREAU	1				
9	90111-06144	BOLT, HEX. SOCKET BUTTON BOULON	2				
10	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1				
11	90445-11M47	HOSE (L370) DURITE (L370)	1				
12	90447-13009	TUBE DURITE	1				
13	68T-12572-00	ADAPTER ADAPTATEUR	1				
14	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1				
15	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1				
16	6R3-12583-00	GASKET, HOSE JOINT JOINT	1				
17	90445-11028	HOSE (L1050) DURITE (L1050)	1				
18	90465-11M10	CLAMP BRIDE	4				
19	97780-60520	SCREW, TAPPING VIS, TETE BOMBEE	2				
20	90464-18004	CLAMP BRIDE	1				

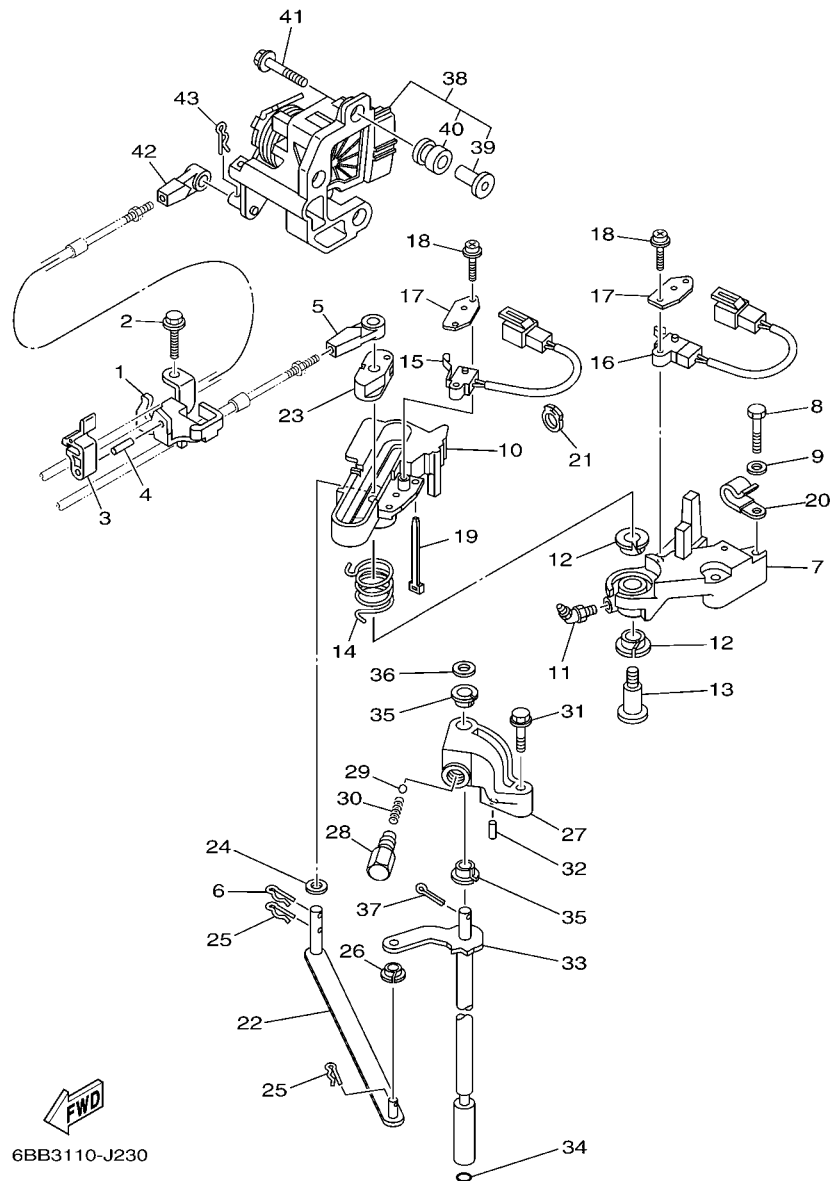


FIG. 24 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1				
2	90109-06M86	BOLT BOULON	2				
3	63P-48538-00	CLAMP, CABLE 1 COLLIER	1				
4	91690-30010	PIN, SPRING AGRAFFE	1				
5	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
6	90468-18008	CLIP JONC	1				
7	69J-44117-00	BRACKET SUPPORT	1				
8	97095-06035	BOLT BOULON	2				
9	92995-06600	WASHER RONDELLE	2				
10	69J-44176-01	BRACKET SUPPORT	1				
11	93700-06M01	NIPPLE, GREASE PION	1				
12	90386-12069	BUSH DOUILLE	2				
13	90109-08019	BOLT BOULON	1				
14	90508-20020	SPRING, TORSION RESSORT, TORSION	1				
15	60V-8259F-00	SWITCH ASSY COMMUTATEUR	1				
16	69J-8259F-00	SWITCH ASSY COMMUTATEUR	1				
17	61A-82588-01	PLATE PLAQUE	2				
18	97985-04116	SCREW, WITH WASHER VIS, AVEC RONDELLE	4				
19	90465-11M10	CLAMP BRIDE	1				
20	90465-06M86	CLAMP BRIDE	1				
21	90464-09010	CLAMP BRIDE	1				
22	6P2-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
23	69J-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1				
24	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1				
25	90468-18008	CLIP JONC	2				
26	90386-06M12	BUSH DOUILLE	1				
27	69J-44118-00	BRACKET SUPPORT	1				

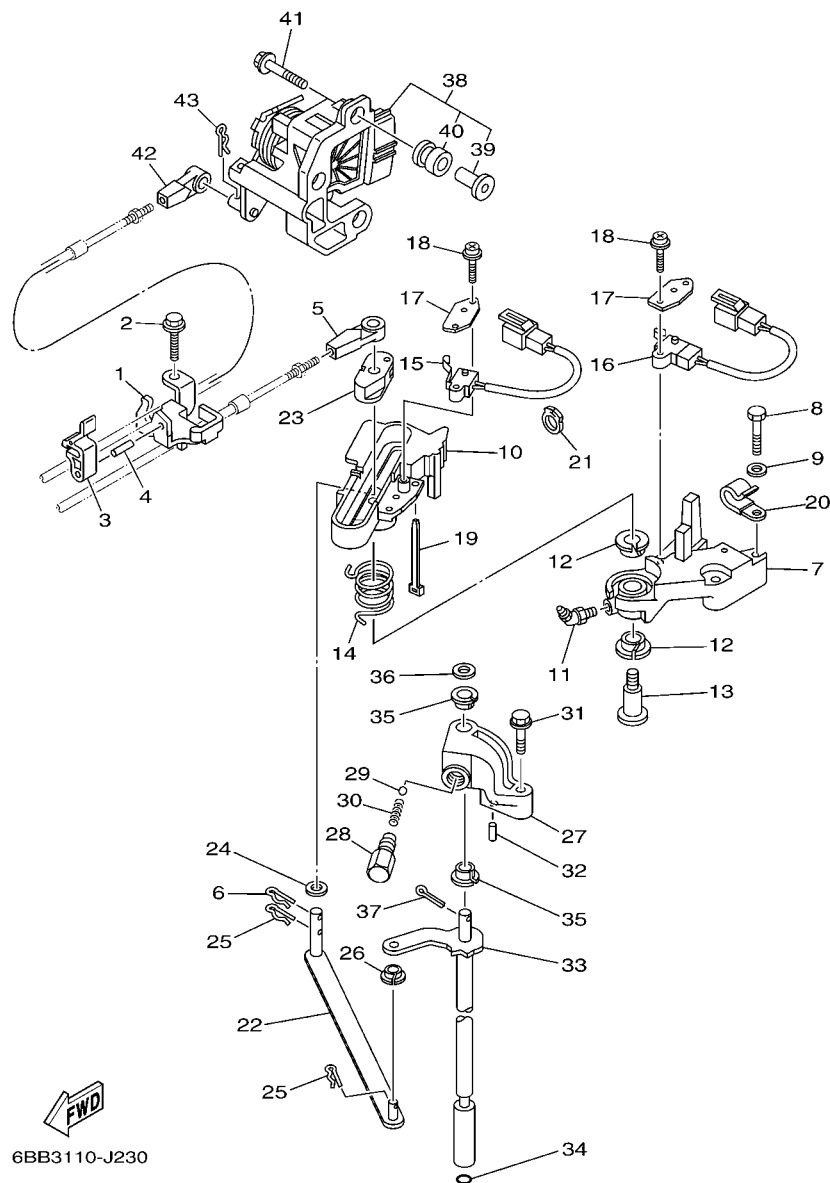


FIG. 24 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION	6P2A				REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1				
29	93501-04M02	BALL BILLE	1				
30	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
31	97575-06535	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	1				
32	91690-30010	PIN, SPRING AGRAFFE	1				
33	69J-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				U(30.3") U(30.3")
34	93210-09165	O-RING JOINT TORIQUE	1				
35	90386-90M90	BUSH DOUILLE	2				
36	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1				
37	91490-20015	PIN. COTTER GOUPILLE	1				
38	6P2-8A410-01	SENSOR UNIT UNITE DE CAPTEUR	1				
39	6P2-44139-00	.COLLAR .COLLIER	3				
40	6CB-41273-00	.GROMMET .PASSE-FIL	3				
41	90119-06126	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
42	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
43	90468-18008	CLIP JONC	1				

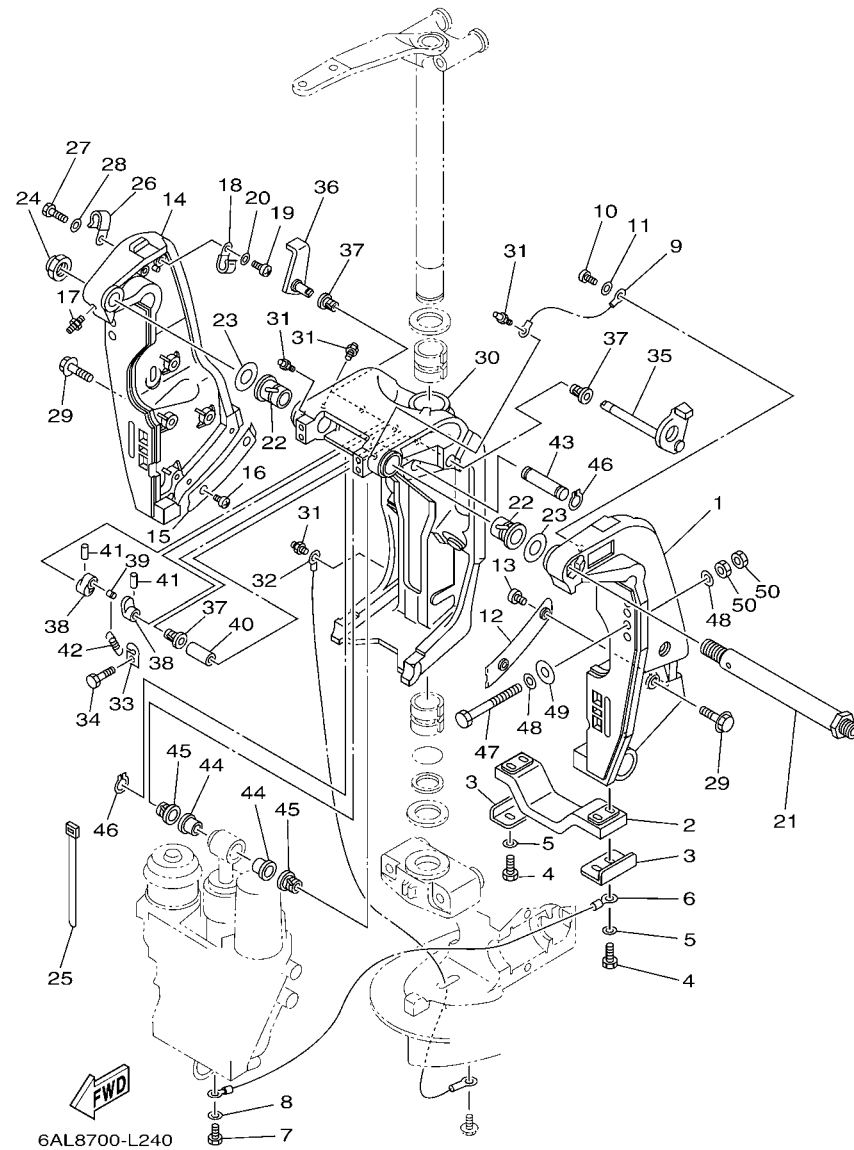


FIG. 25 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-43111-02-8D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6G5-45251-02	ANODE ANODE	1				
3	6G5-44526-00	PLATE PLAQUE	2				
4	97095-06025	BOLT BOULON	4				
5	92995-06600	WASHER RONDELLE	4				
6	6H1-82148-00	WIRE, LEAD 4 FIL 4	1				
7	97095-06010	BOLT BOULON	1				
8	92995-06600	WASHER RONDELLE	1				
9	6E5-82148-00	WIRE, LEAD 4 FIL 4	1				
10	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1				
11	92995-06600	WASHER RONDELLE	1				
12	61A-43132-00	WASHER, FRICTION RONDELLE, FRICTION	1				
13	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2				
14	69J-43112-01-8D	BRACKET, CLAMP 2 PRESSE 2	1				
15	61A-43133-00	WASHER, FRICTION RONDELLE	1				
16	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2				
17	93700-06M03	NIPPLE, GREASE PION	1				
18	90465-08M83	CLAMP BRIDE	1				
19	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1				
20	92995-06600	WASHER RONDELLE	1				
21	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
22	90386-25M31	BUSH DOUILLE	2				
23	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2				
24	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1				
25	90465-11M10	CLAMP BRIDE	4				
26	90465-08M83	CLAMP BRIDE	1				
27	97095-06014	BOLT BOULON	1				

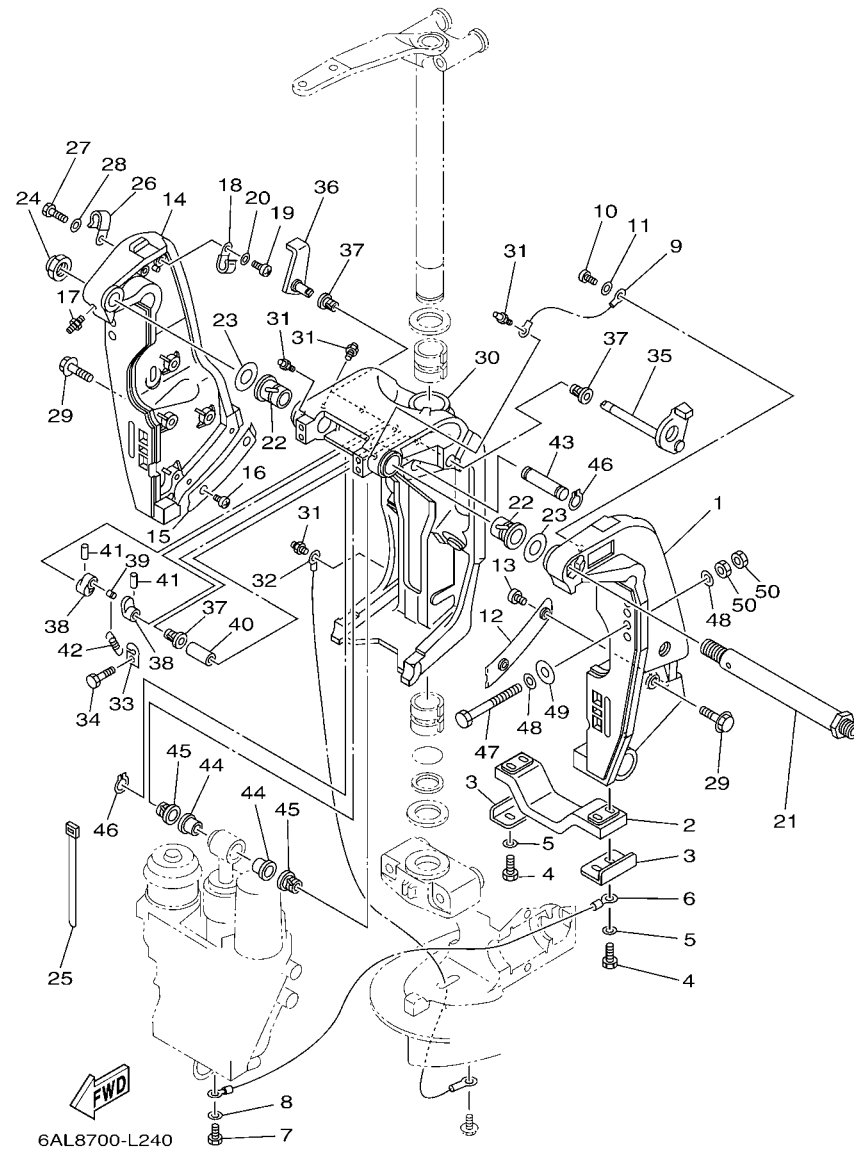


FIG. 25 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6F2A				REMARKS REMARQUES
28	92995-06600	WASHER RONDELLE	1				
29	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
30	61A-43311-22-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
31	93700-06M03	NIPPLE, GREASE PION	5				
32	69J-82147-00	WIRE, LEAD 5 FIL 5	1				
33	6G5-43144-00	HOOK, SPRING CROCHET	1				
34	97095-06010	BOLT BOULON	1				
35	61A-43181-01	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1				
36	6G5-43185-02	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1				
37	90386-10M16	BUSH DOUILLE	3				
38	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2				
39	90249-06M19	PIN GOUPILLE	1				
40	90387-10M05	COLLAR COLLERETTE	1				
41	91690-30020	PIN, SPRING AGRAFFE	2				
42	90506-16003	SPRING, TENSION RESSORT, TENSION	1				
43	6E5-43126-10	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1				
44	90386-18M63	BUSH DOUILLE	2				
45	90386-18M14	BUSH DOUILLE	2				
46	93410-18M05	CIRCLIP CLIPS	2				
47	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4				
48	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8				
49	90201-12426	WASHER, PLATE RONDELLE, PLATE	4				
50	95380-12600	NUT ECROU	8				

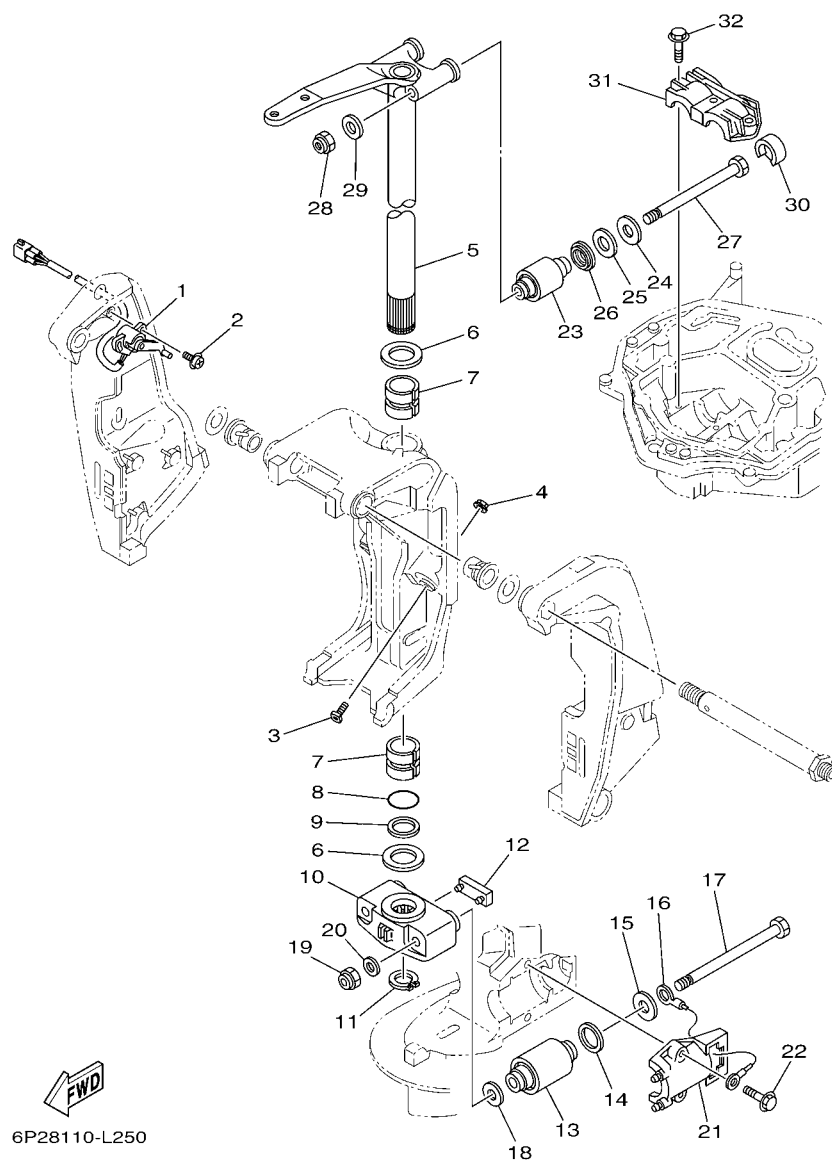


FIG. 26 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-83672-11	TRIM SENDER INCLINER RACCORD	1				
2	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
3	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2				
4	95780-10300	NUT, FLANGE ECROU	2				
5	69J-42510-00-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				
6	90201-40M00	WASHER, PLATE RONDELLE, PLATE	2				
7	90386-39M89	BUSH DOUILLE	2				
8	93210-35321	O-RING JOINT TORIQUE	1				
9	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1				
10	69J-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFERIEUR	1				
11	93410-37M04	CIRCLIP CLIPS	1				
12	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1				
13	60X-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2				
14	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2				
15	90201-16016	WASHER, PLATE RONDELLE, PLATE	2				
16	6E5-82149-00	WIRE, LEAD 3 FIL 3	1				
17	90101-14002	BOLT BOULON	2				
18	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2				
19	90185-14M00	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
20	92995-14600	WASHER RONDELLE	2				
21	61A-44552-01-CA	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFERIEUR	2				
22	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
23	69J-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2				
24	90201-16015	WASHER, PLATE RONDELLE, PLATE	2				
25	90202-28M46	WASHER, PLATE RONDELLE, PLATE	2				
26	69J-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	2				
27	90101-14003	BOLT BOULON	2				

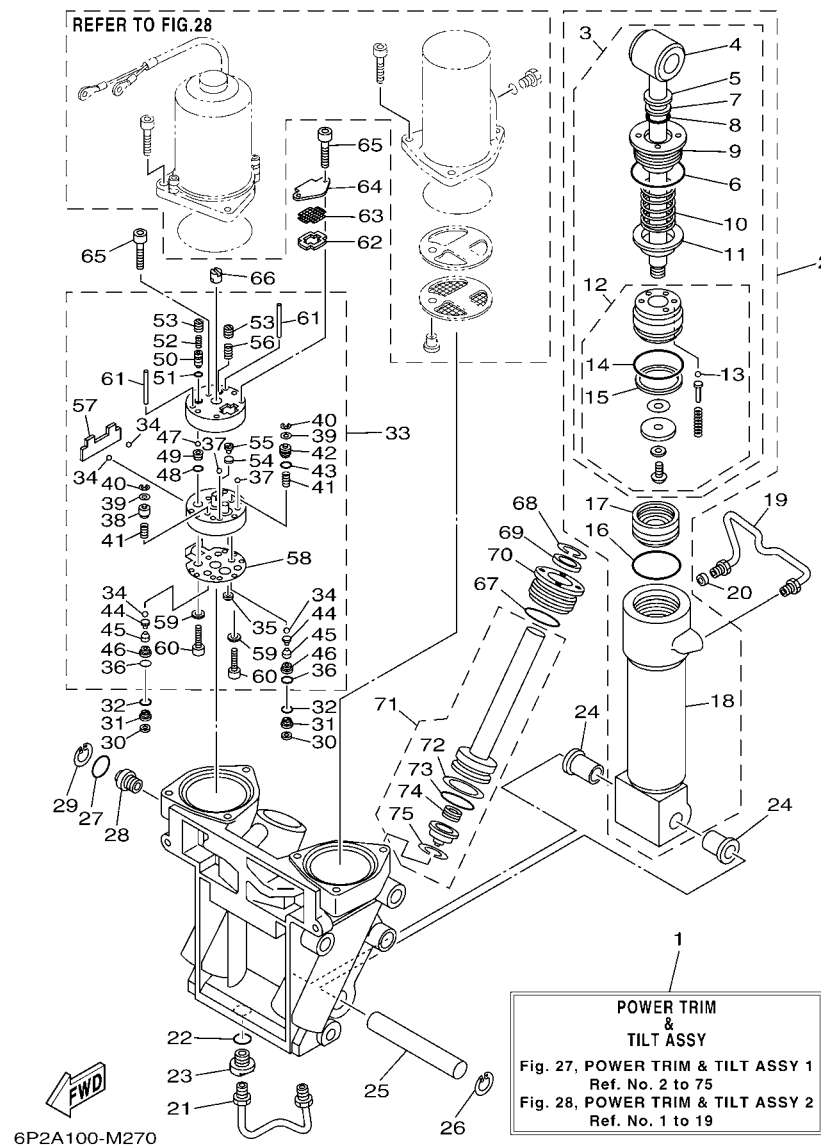


FIG. 27 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-43800-05-8D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1				
2	6CE-43840-00	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1				
3	6CE-43810-00	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS	1				
4	69J-43801-01	..ROD ..TIGE	1				
5	93106-19N50	..OIL SEAL ..JOINT SPY	1				
6	6H1-43861-00	..O-RING ..JOINT TORIQUE	1				
7	6H1-43872-00	..RING, BACK UP ..RESSORT	1				
8	61A-4389H-01	..O-RING ..JOINT TORIQUE	1				
9	61A-43811-00	..SCREW, CYLINDER END ..VIS, CYLINDRE RACCORD	1				
10	69J-4384H-00	..SPRING ..RESSORT	1				
11	69J-4382E-00	..ADAPTOR 2 ..ADAPTEUR 2	1				
12	6CE-4380P-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1				
13	93505-32038	..BALL ..BILLE	5				
14	61A-43861-00	..O-RING ..JOINT TORIQUE	1				
15	61A-43871-00	..RING, BACK UP ..SEGMENT	1				
16	61A-43861-00	..O-RING ..JOINT TORIQUE	1				
17	6H1-43814-00	..PISTON, FREE ..PISTON	1				
18	61A-43813-01	..CYLINDER, TILT ..CYLINDRE	1				
19	61A-43835-01	PIPE TUYAU	1				
20	69J-4388J-00	PLUG 2 BOUCHON 2	1				
21	69J-43833-00	PIPE TUYAU	1				
22	93210-17239	O-RING JOINT TORIQUE	1				
23	69J-4388E-01	BOLT ,SCREW VIS	1				
24	90386-18M14	BUSH DOUILLE	2				
25	61A-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR	1				
26	61A-43876-00	RING, SNAP RESSORT	1				
27	6D8-43863-00	O-RING JOINT TORIQUE	1				

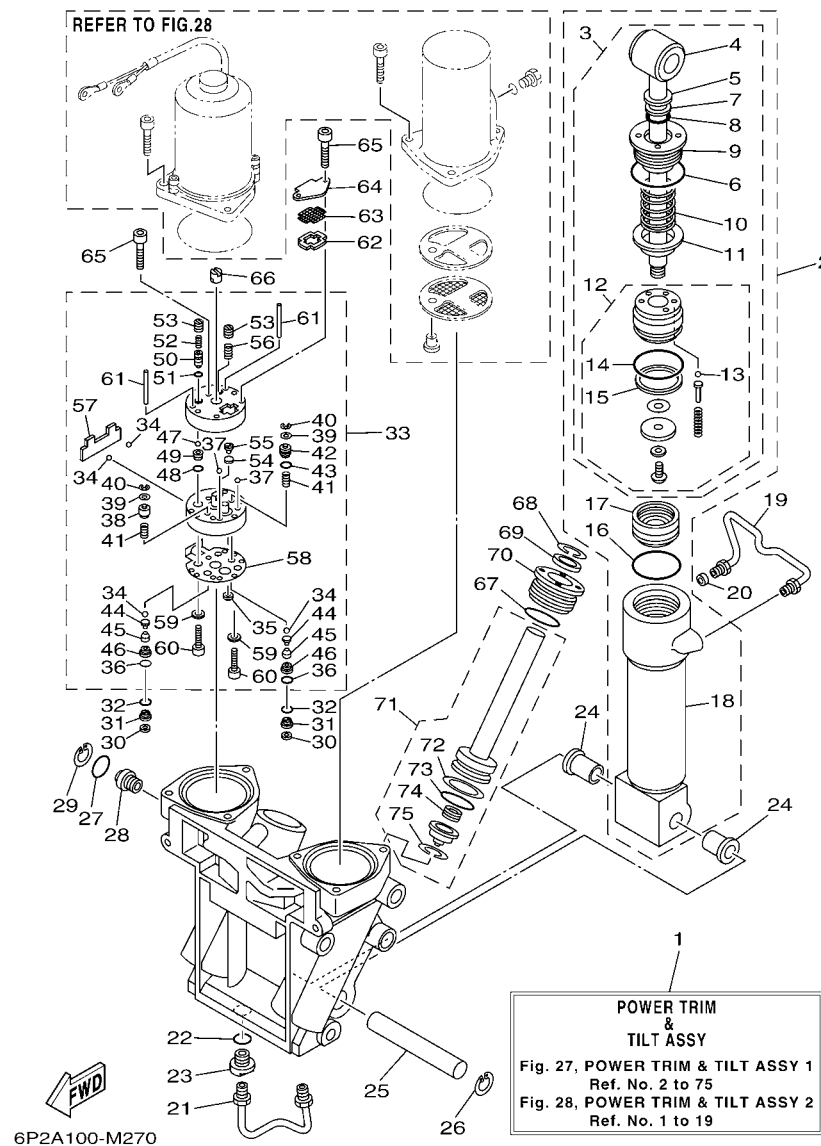


FIG. 27 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
28	69J-43845-00	SCREW, MANUAL RELEASE VIS	1				
29	6H1-43875-00	RING, SNAP RESSORT	1				
30	69J-4381C-00	FILTER 3 FILTRE 3	2				
31	69J-43899-01	PLATE STOPPER PLAQUETTE	2				
32	69J-4389J-00	O-RING JOINT TORIQUE	2				
33	69J-43830-01	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1				
34	93505-32038	.BALL .BILLE	4				
35	69J-4381C-00	.FILTER 3 .FILTRE 3	1				
36	69J-4389J-00	.O-RING .JOINT TORIQUE	2				
37	93503-16003	.BALL .BILLES	2				
38	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1				
39	69A-4384F-00	.SEAL, MAIN VALVE .JOINT	2				
40	99002-03600	.CLIP .CIRCLIP	2				
41	69J-43894-00	.SPRING, SHUTTLE RETURN .RESSORT	2				
42	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1				
43	6H1-43883-00	.O-RING .JOINT TORIQUE	1				
44	60V-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	2				
45	69J-43853-00	.SPRING, MAIN VALVE .RESSORT	2				
46	6CJ-43893-00	.WASHER .RONDELLE	2				
47	93501-08001	.BALL .BILLE	2				
48	93210-08391	.O-RING .JOINT TORIQUE	1				
49	69J-43851-00	.SEAT, RELIEF VALVE .SIEGE	1				
50	6CJ-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	1				
51	93210-064A5	.O-RING .JOINT TORIQUE	1				
52	69J-43855-00	.SPRING, UP RELIEF .RESSORT	1				
53	6CJ-43843-00	.SCREW, VALVE LOCK .VIS	2				
54	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1				

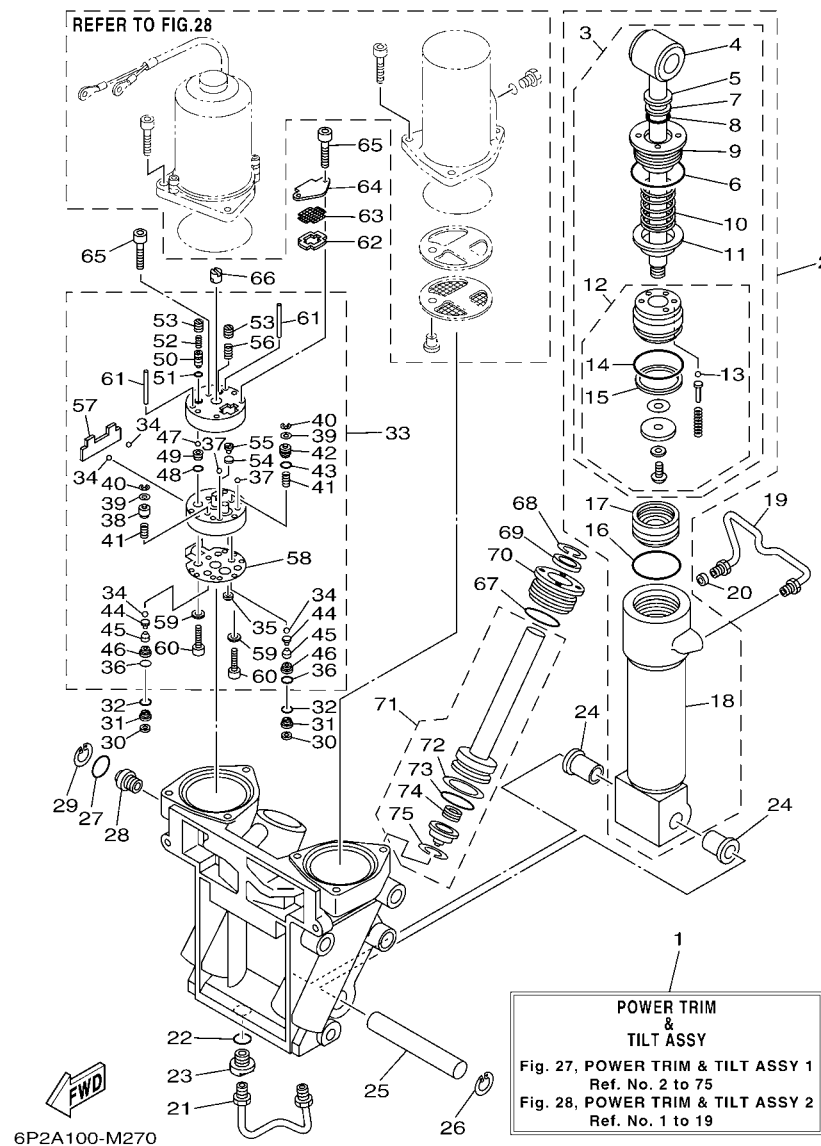


FIG. 27 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
55	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1				
56	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1				
57	69J-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1				
58	69J-4384G-00	.SEAL, RELIEF VALVE .JOINT	1				
59	CS3-4387G-00	.WASHER .RONDELLE	2				
60	91318-05025	.BOLT .BOULON	2				
61	93604-35236	.PIN, DOWEL .CLAVETTE	2				
62	69J-43871-00	RING, BACK UP SEGMENT	1				
63	69J-43816-00	FILTER 1 FILTRE 1	1				
64	69J-4381J-00	PLATE PLAQUE	1				
65	91318-05040	BOLT BOULON	3				
66	69J-43831-00	CONNECTOR, SHAFT RACCORD	1				
67	61A-43861-00	O-RING JOINT TORIQUE	2				
68	6T4-43875-01	RING, SNAP RESSORT	2				
69	61A-43822-00	SEAL, TRIM DUST JOINT	2				
70	61A-43821-01	SCREW, TRIM CYLINDER END VIS	2				
71	69J-43820-01	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2				
72	61A-43874-00	.RING, BACK UP .RESSORT	1				
73	61A-43864-00	.O-RING JOINT TORIQUE	1				
74	61A-4384H-10	.SPRING .RESSORT	1				
75	61A-43875-10	.RING, SNAP .RESSORT	1				

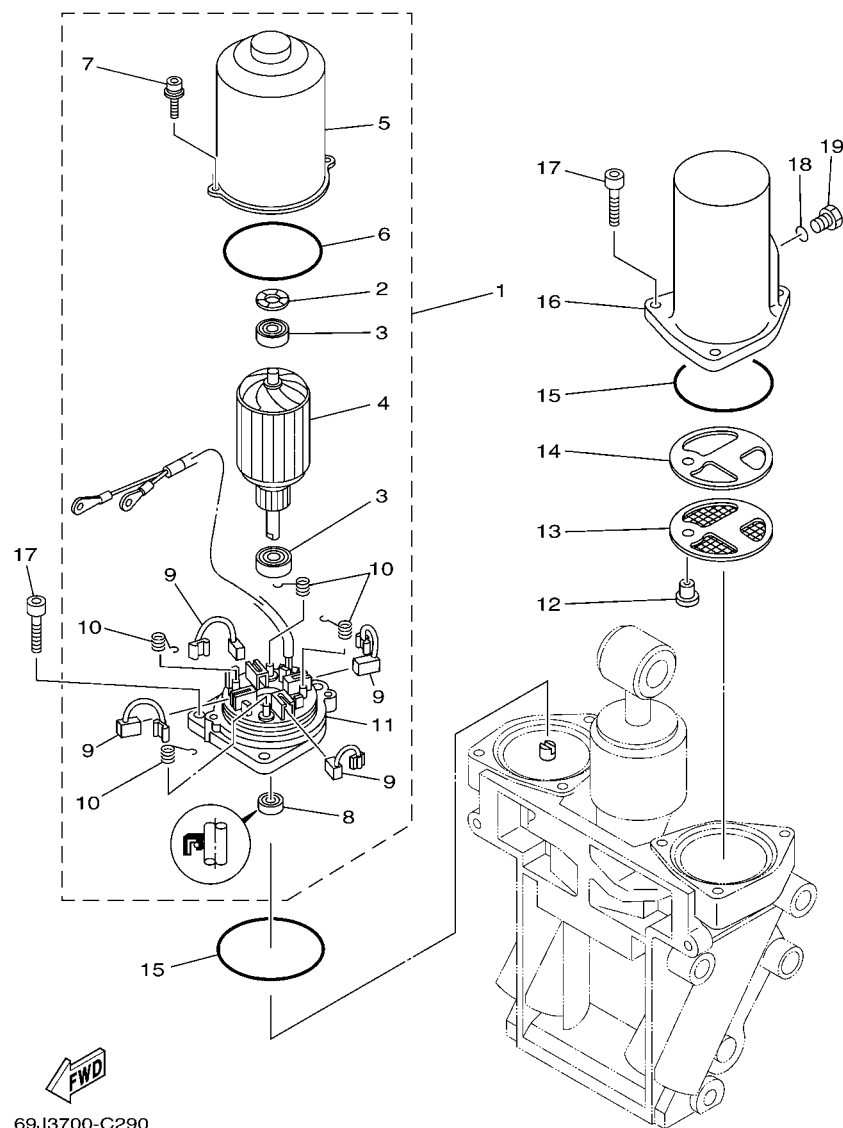


FIG. 28 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-43880-01	MOTOR ASSY MOTEUR (ENS.)	1				
2	90206-14N50	.WASHER, WAVE .RONDELLE, ONDULEE	1				
3	93399-999T6	.BEARING .ROULEMENT	2				
4	69J-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1				
5	69J-43804-00	.STATOR ASSY .STATOR (ENS.)	1				
6	69J-43861-00	.O-RING .JOINT TORIQUE	1				
7	69J-43886-00	.BOLT .BOULON	2				
8	69J-43882-00	.OIL SEAL .JOINT SPI	1				
9	69J-43891-00	.BRUSH 1 .BALAI 1	4				
10	69J-4386K-00	.SPRING, BRUSH .RESSORT, BALAI	4				
11	69J-43881-01	.FRAME, END .BATI	1				
12	69J-4388H-00	PLUG BOUCHON	1				
13	69J-43817-00	FILTER 2 FILTRE 2	1				
14	69J-4388F-00	SPACER ENTRETOISE	1				
15	93210-66001	O-RING JOINT TORIQUE	2				
16	69J-43828-00	BODY, RESERVOIR CORPS	1				
17	69J-43888-00	BOLT, SOCKET BOULON	6				
18	93210-09165	O-RING JOINT TORIQUE	1				
19	6H1-43829-00	PLUG, RESERVOIR BOUCHON	1				

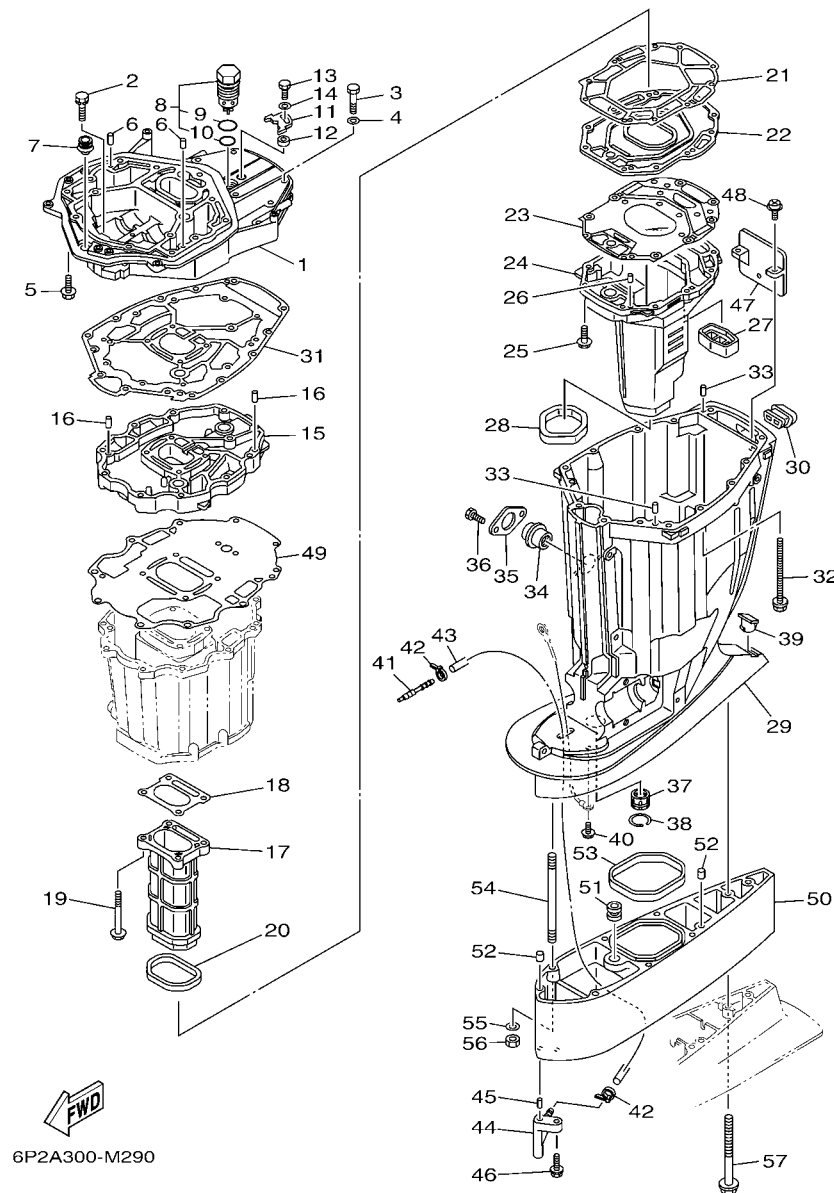
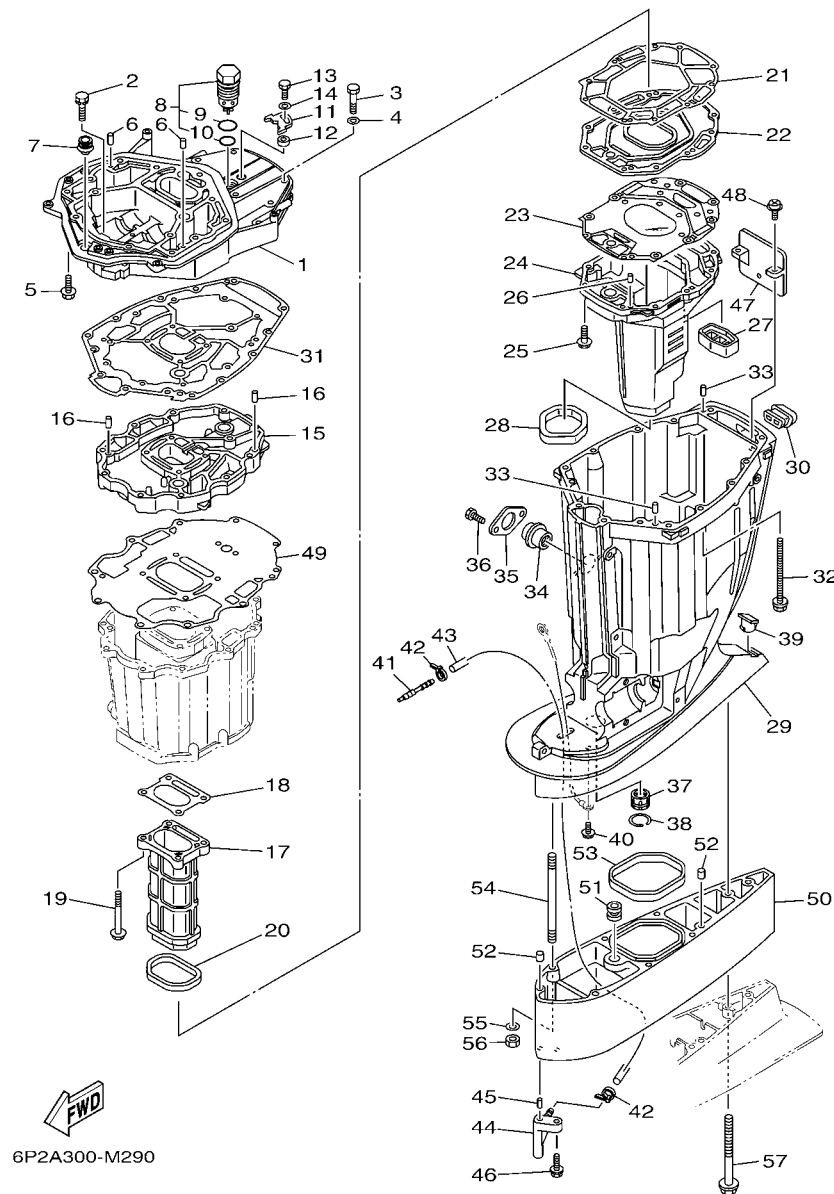


FIG. 29 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-41137-10-CA	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1				
2	90119-08102	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
3	97075-10045	BOLT BOULON	7				
4	92995-10600	WASHER RONDELLE	7				
5	97575-10535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	7				
6	93608-16M16	PIN, DOWEL AXE	2				
7	6E5-42724-00	GROMMET PASSE-FIL	1				
8	6AW-11371-10	PRESSURE CONTROL VALVE ASSY SOUPAPE, COMMANDE DE PRESSION	1				
9	93210-347A1	.O-RING JOINT TORIQUE	1				
10	93210-28543	.O-RING JOINT TORIQUE	1				
11	69J-12233-00	PLATE, GUIDE STOPPER 1 PLAQUE, GUIDE BUTÉE 1	1				
12	90387-06037	COLLAR COLLERETTE	1				
13	97095-06020	BOLT BOULON	1				
14	92995-06600	WASHER RONDELLE	1				
15	69J-41131-11-CA	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1				
16	93608-16M16	PIN, DOWEL AXE	2				
17	69J-41132-20-9S	MANIFOLD, EXHAUST PIPE D'ÉCHAPPEMENT	1				
18	6P2-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	1				
19	97575-08590	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
20	69J-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1				
21	69J-41135-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	1				
22	69J-45181-10-9S	PLATE PLAQUETTE	1				
23	6S1-41136-00	GASKET, EXHAUST MANIFOLD 4 JOINT, PIPE D'ÉCHAPPEMENT 4	1				
24	69J-14711-21-9S	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1				
25	97575-08535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	10				
26	93606-19M23	PIN, DOWEL GOUPILLE	2				
27	69J-45127-00	SEAL JOINT	1				

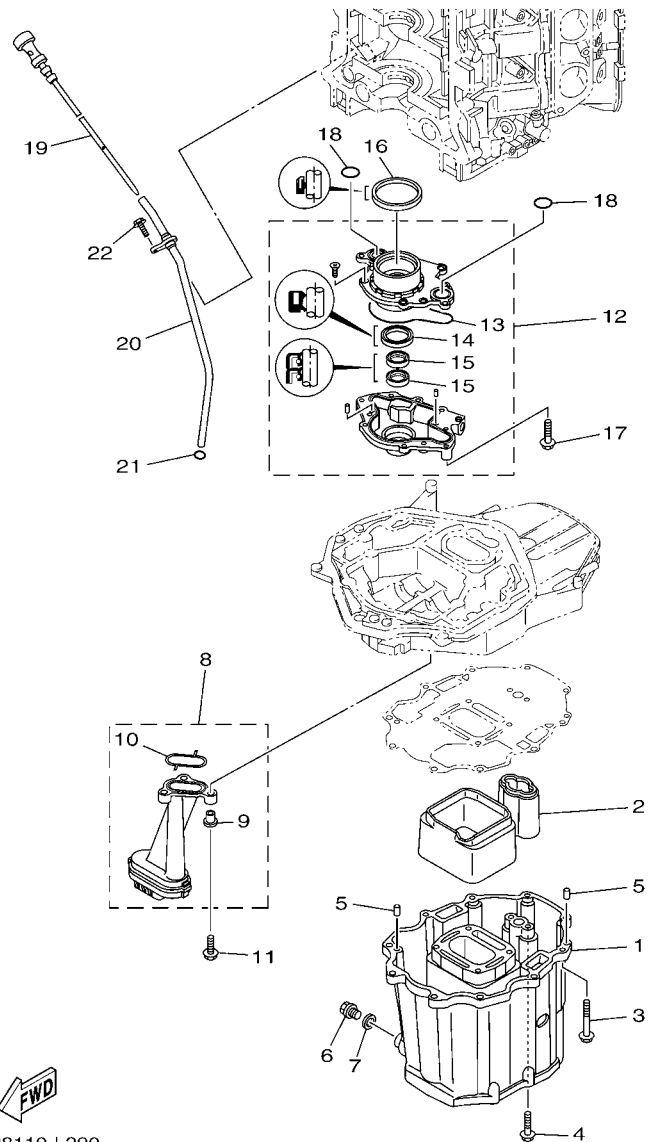


6P2A300-M290

FIG. 29 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
28	69J-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1				
29	69J-45111-10-8D	CASING, UPPER FOURREAU	1				
30	69J-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1				
31	69J-45113-20	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1				
32	90119-10007	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6				
33	93608-16M16	PIN, DOWEL AXE	2				
34	69J-15316-00	DAMPER 1 AMORTISSEUR 1	1				
35	69J-45152-10	COVER, UPPER CASING 2 CAPUCHON FOURREAU	1				
36	97095-06012	BOLT BOULON	2				
37	69J-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1				
38	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1				
39	61A-45155-00	CAP CAPUCHON	1				
40	95895-06010	BOLT, FLANGE BOULON	1				
41	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1				
42	90465-11M10	CLAMP BRIDE	2				
43	90445-07012	HOSE (L1457) DURITE (L1457)	1				U(30.3") U(30.3")
44	61A-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
45	93606-12019	PIN, DOWEL GOUPILLE	1				
46	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
47	69J-14624-01	COVER, EXHAUST CACHE D'ECHAPPEMENT	1				
48	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
49	69J-15312-01	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1				
50	69J-45211-02-8D	EXTENSION EXTENSION	1				U(30.3") U(30.3")
51	6E5-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				U(30.3") U(30.3")
52	93608-12M05	PIN, DOWEL AXE	2				U(30.3") U(30.3")
53	69J-45159-00	DAMPER CAOUTCHOUC, JOINT	1				U(30.3") U(30.3")
54	90116-10012	BOLT, STUD GOUJON	6				U(30.3") U(30.3")



6P28110-L290

FIG. 30 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	69J-15311-10-CA	OIL PAN VENTILATEUR D'HUILE	1				
2	69J-15761-00	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1				
3	97575-08560	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	10				
4	97575-08535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
5	93608-16M16	PIN, DOWEL AXE	2				
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
7	90430-14M09	GASKET JOINT	1				
8	69J-13411-00	STRAINER, OIL FILTRE, HUILE	1				
9	90387-06263	.COLLAR .COLLERETTE	3				
10	69J-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1				
11	95812-06025	BOLT, FLANGE BOULON	3				
12	6P2-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1				
13	69J-13329-01	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1				
14	6AW-13119-00	.OIL SEAL .JOINT SPY	1				
15	69J-13631-00	.OIL SEAL .JOINT SPY	2				
16	69J-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1				
17	97575-06540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
18	93210-25552	O-RING JOINT TORIQUE	2				
19	6P2-15362-10	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1				
20	6P2-15377-10	GUIDE, INLET GUIDE D'ADMISSION	1				
21	93210-19MJ3	O-RING JOINT TORIQUE	1				
22	95895-06016	BOLT, FLANGE BOULON	1				

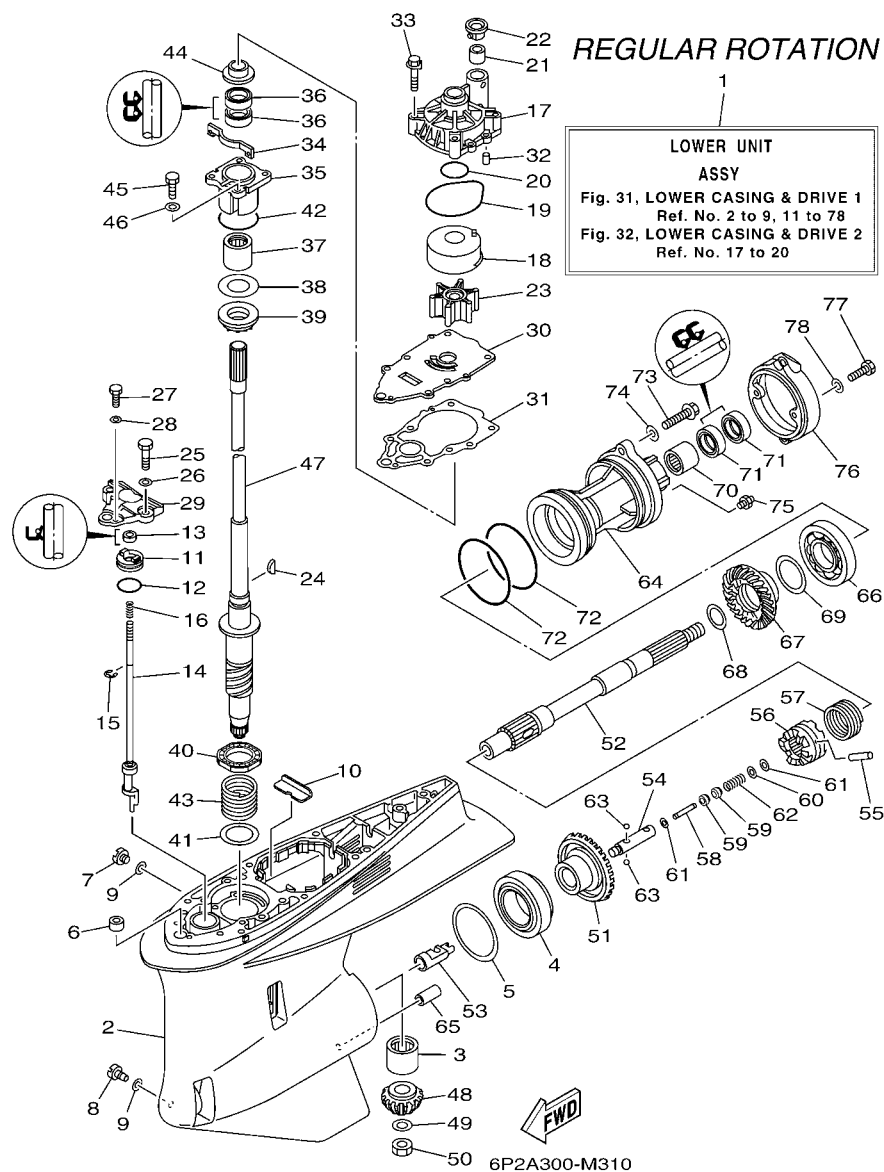


FIG. 31 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-45300-51-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				U(30.3"),RH U(30.3"),RH
2	6P2-45301-10-8D	CASING, LOWER BEQUILLE	1				
3	93311-83280	BEARING ROULEMENT	1				
4	93332-000W1	BEARING ROULEMENT	1				
5	61A-45567-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
6	61A-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
7	61A-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
8	61A-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
9	61A-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
10	61A-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
11	61A-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
12	663-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
13	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
14	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
15	90430-08020	GASKET JOINT	2				
16	61A-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
17	65N-45321-00	PLATE PLAQUETTE	1				
18	93210-33M49	O-RING JOINT TORIQUE	1				
19	93106-09014	OIL SEAL JOINT SPY	1				
20	6P2-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1				
21	99001-08600	CIRCLIP CIRCLIP	1				
22	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
23	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
24	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1				
25	93210-86M38	O-RING JOINT TORIQUE	1				
26	93210-37160	O-RING JOINT TORIQUE	1				
27	6E5-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1				

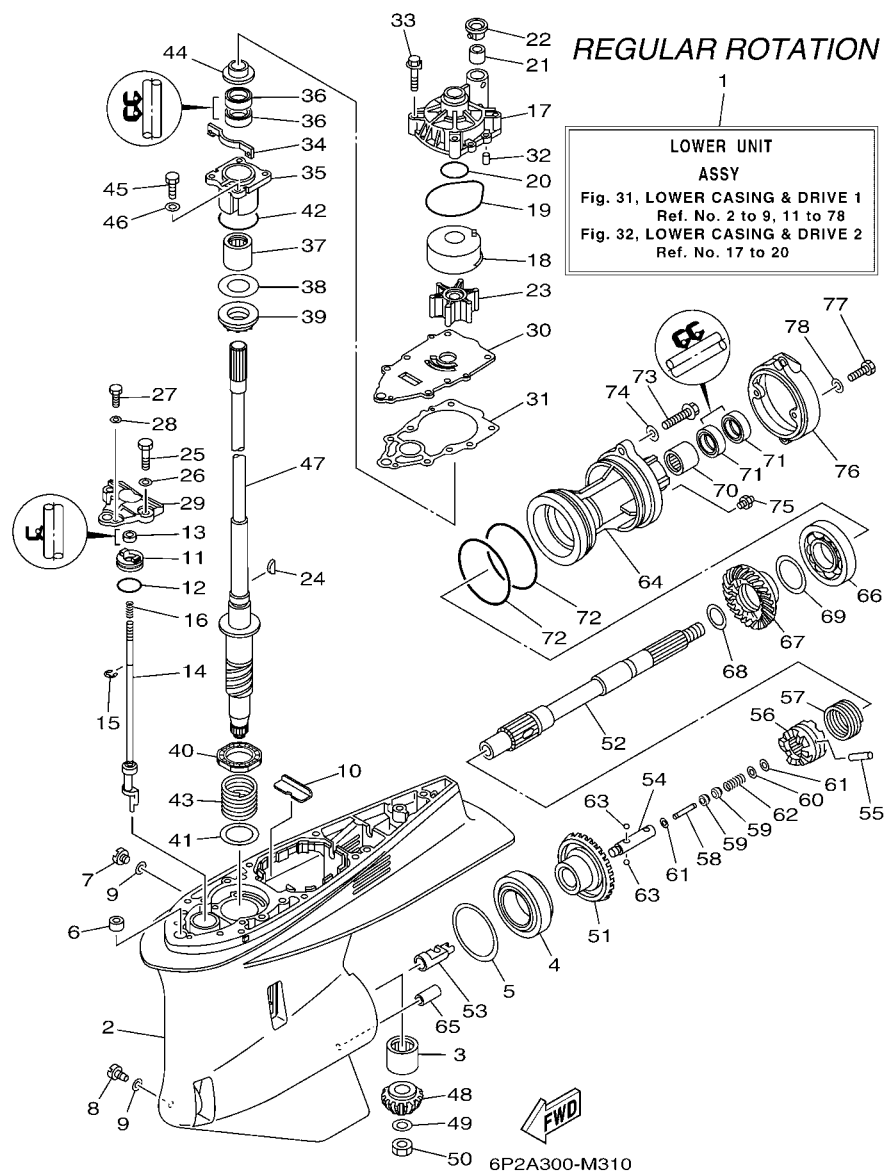


FIG. 31 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
22	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
23	6E5-44352-01	IMPELLER TURBINE	1				
24	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
25	97095-08030	BOLT BOULON	2				
26	92995-08600	WASHER RONDELLE	2				
27	97095-06016	BOLT BOULON	1				
28	92995-06600	WASHER RONDELLE	1				
29	60X-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
30	6P2-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
31	60X-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
32	93606-12019	PIN, DOWEL GOUPILLE	2				
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
34	6P2-45723-00	PLATE, SEAL PLAQUE, JOINT	1				
35	6P2-45331-00-9S	HOUSING, BEARING FLASQUE, ROULEMENT	1				
36	93101-28M16	OIL SEAL JOINT SPY	2				
37	93317-330U2	BEARING ROULEMENT	1				
38	61A-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	61A-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	61A-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	61A-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	61A-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	61A-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	61A-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
39	93341-93020	BEARING CERVEAUX DE DIRECTION	1				
40	93341-34019	BEARING CERVEAUX DE DIRECTION	1				
41	90201-42014	WASHER, PLATE RONDELLE, PLATE	1				
42	93210-55M14	O-RING JOINT TORIQUE	1				

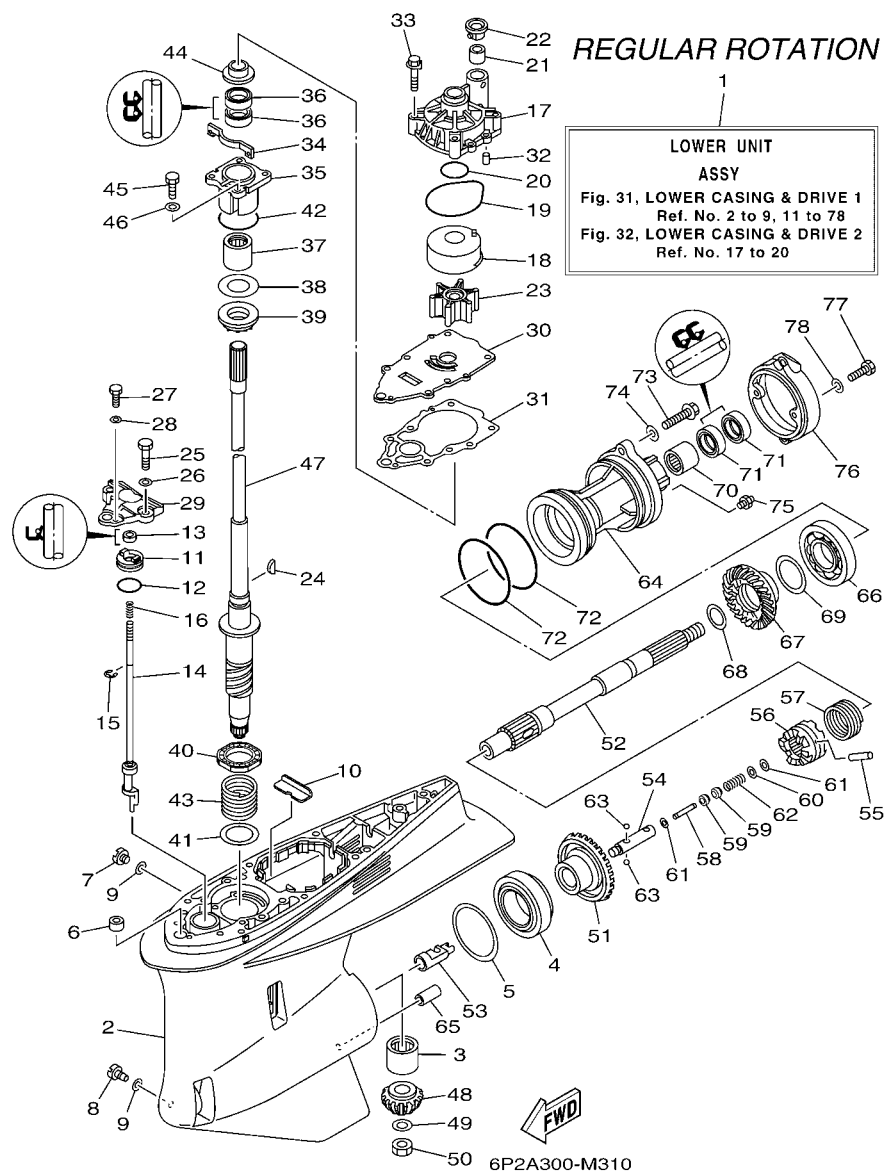


FIG. 31 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
43	90501-450A2	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
44	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
45	97095-08025	BOLT BOULON	4				
46	92995-08600	WASHER RONDELLE	4				
47	6P2-45501-11	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				U(30.3") U(30.3")
48	6P2-45551-02	PINION (15T) PIGNON D'ATTAQUE (15D)	1				
49	90201-16M00	WASHER, PLATE RONDELLE, PLATE	1				
50	90170-16M19	NUT ECROU	1				
51	6P2-45560-01	GEAR 1 (30T) PIGNON 1 (30T)	1				
52	69J-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
53	61A-45641-02	SHIFTER EMBRAYAGE	1				
54	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1				
55	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1				
56	69J-45631-00	CLUTCH, DOG CRABOT	1				
57	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
58	6H1-45668-00	SHAFT, FREE 1 AXE 1	1				
59	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2				
60	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1				
61	90183-02M03	NUT, SPRING ECROU, RESSORT	2				
62	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
63	93501-04011	BALL BILLE	2				
64	6D0-45332-00-CA	HOUSING, BEARING FLASQUE, ROULEMENT	1				
65	99590-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	1				
66	93306-210U0	BEARING ROULEMENT	1				
67	6P2-45571-00	GEAR 2 (30T) PIGNON 2 (30T)	1				
68	6P2-45578-00	SHIM (T:1.80MM) CALE (T:1.80MM)	1				UR UR
	6P2-45578-10	SHIM (T:1.90MM) CALE (T:1.90MM)	1				UR UR

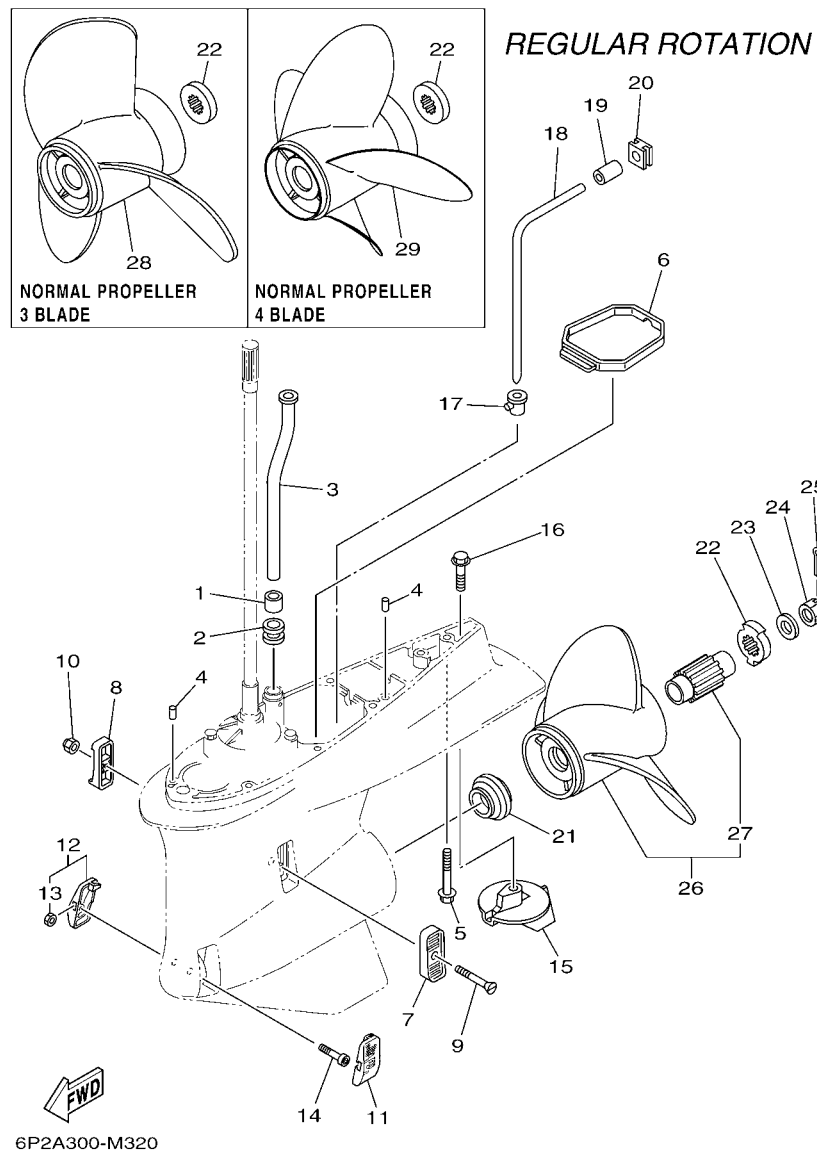


FIG. 32 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6E5-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1				
2	6E5-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
3	6S1-44361-11	TUBE, WATER 1 TUBE D'EAU 1	1				U(30.3") U(30.3")
4	93608-12M05	PIN, DOWEL AXE	2				
5	90119-10008	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				U(30.3") U(30.3")
6	6D0-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
7	6P2-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
8	6P2-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
9	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
10	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT	1				
11	6CE-45224-00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3	1				
12	6CE-45225-00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4	1				
13	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT	1				
14	90110-05039	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1				
15	61A-45371-00	TAB-TRIM ANODE DERIVE	1				
16	90105-10M00	BOLT, FLANGE BOULON	1				
17	6D0-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1				
18	6D0-44362-01	TUBE, WATER 2 TUBE D'EAU 2	1				
19	6D0-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1				
20	6D0-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
21	69J-45987-00	SPACER 1 ENTRETOISE 1	1				
22	6CE-45997-00	SPACER 2 ENTRETOISE 2	1				FOR SDS PROP. FOR SDS PROP.
	688-45997-01	SPACER 2 ENTRETOISE 2	1				FOR NORMAL PROP. FOR NORMAL PROP.
23	92990-18200	WASHER RONDELLE, PLATE	1				
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1				
25	91490-40030	PIN, COTTER GOUPILLE	1				
26	6CE-45930-00	PROPELLER (3X15-3/4"X13"-T) HELICE (3X15-3/4"X13"-T)	1				UR SDS PROP. UR SDS PROP.

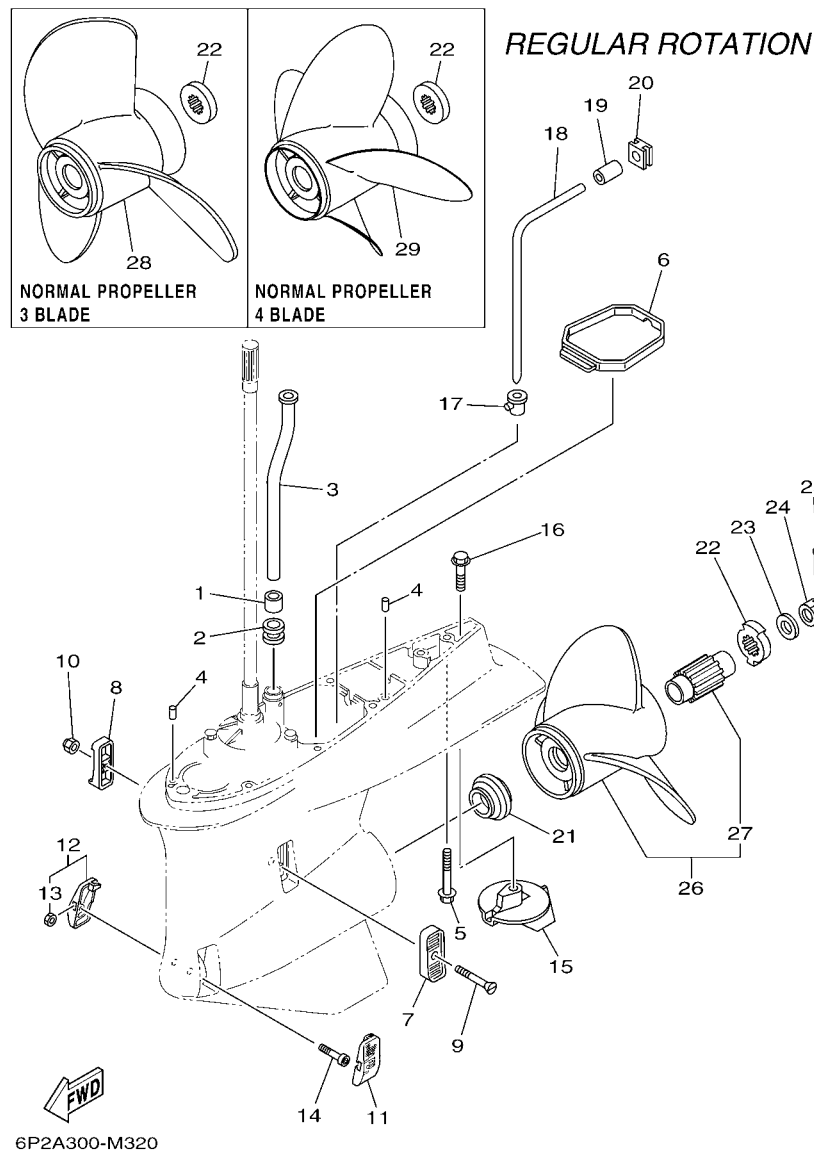
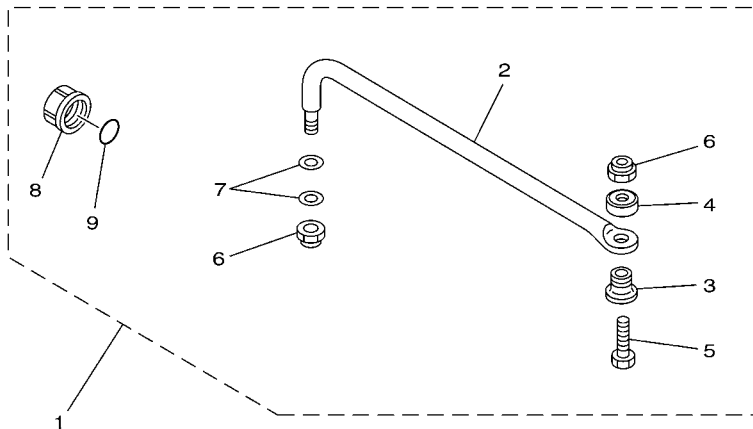


FIG. 32 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
26	6CE-45976-00	PROPELLER (3X15-3/4"X15"-T) HELICE (3X15-3/4"X15"-T)	1				UR SDS PROP. UR SDS PROP.
	6CE-45978-00	PROPELLER (3X15-1/2"X17"-T) HELICE (3X15-1/2"X17"-T)	1				UR SDS PROP. UR SDS PROP.
	6CE-45934-00	PROPELLER (3X15-1/4"X18"-T) HELICE (3X15-1/4"X18"-T)	1				UR SDS PROP. UR SDS PROP.
	6CE-45970-00	PROPELLER (3X15-1/4"X19"-T) HELICE (3X15-1/4"X19"-T)	1				UR SDS PROP. UR SDS PROP.
	6CE-45932-00	PROPELLER (3X15"X20"-T) HELICE (3X15"X20"-T)	1				UR SDS PROP. UR SDS PROP.
	6CE-45972-00	PROPELLER (3X15"X21"-T) HELICE (3X15"X21"-T)	1				UR SDS PROP. UR SDS PROP.
	6CE-45974-00	PROPELLER (3X14-3/4"X23"-T) HELICE (3X14-3/4"X23"-T)	1				UR SDS PROP. UR SDS PROP.
27	6CE-45C81-00	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1				
28	6G5-45970-02	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6G5-45972-02	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6G5-45974-03	PROPELLER (3X13-3/4"X19"-M2) HELICE (3X13-3/4"X19"-M2)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6G5-45978-03	PROPELLER (3X13-3/4"X17"-M2) HELICE (3X13-3/4"X17"-M2)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	61A-45972-00	PROPELLER (3X14-1/2"X21"-T) HELICE (3X14-1/2"X21"-T)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	61A-45974-00	PROPELLER (3X14-1/2"X19"-T) HELICE (3X14-1/2"X19"-T)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	61A-45978-00	PROPELLER (3X15"X17"-T) HELICE (3X15"X17"-T)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M) HELICE (3X15-1/4"X19"-M)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) HELICE (3X14-7/8"X21"-M)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M) HELICE (3X14-1/2"X23"-M)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) HELICE (3X15-1/4"X17"-M)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6D0-45970-00	PROPELLER (3X15-1/4"X19"-T) HELICE (3X15-1/4"X19"-T)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6D0-45972-00	PROPELLER (3X15"X21"-T) HELICE (3X15"X21"-T)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
	6D0-45978-00	PROPELLER (3X15-1/2"X17"-T) HELICE (3X15-1/2"X17"-T)	1				UR NORMAL 3 BLADE UR NORMAL 3 BLADE
29	6BR-45B70-00	PROPELLER (4X15"X21"-T) HELICE (4X15"X21"-T)	1				UR NORMAL 4 BLADE UR NORMAL 4 BLADE
	6BR-45B72-00	PROPELLER (4X15"X22"-T) HELICE (4X15"X22"-T)	1				UR NORMAL 4 BLADE UR NORMAL 4 BLADE
	6BR-45B74-00	PROPELLER (4X15"X23"-T) HELICE (4X15"X23"-T)	1				UR NORMAL 4 BLADE UR NORMAL 4 BLADE

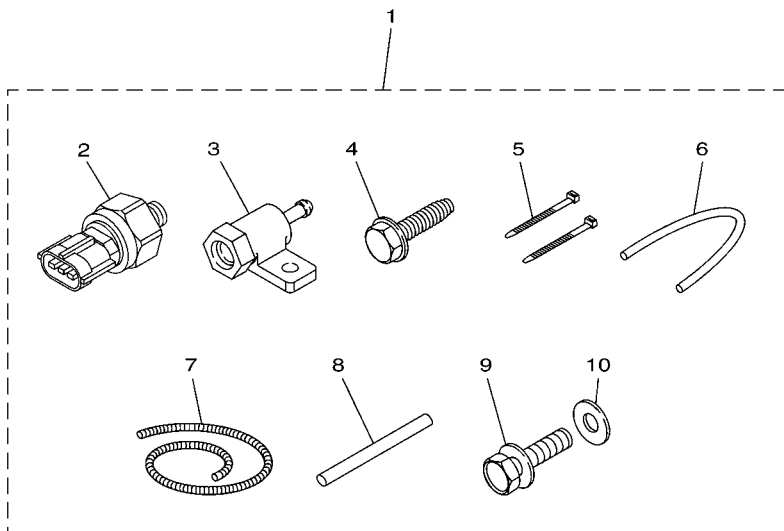


67H0100-9290

FIG. 33 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]



6C1A300-M350

FIG. 35 **OPTIONAL PARTS**

PIECES OPTIONNELLES

[illegible]

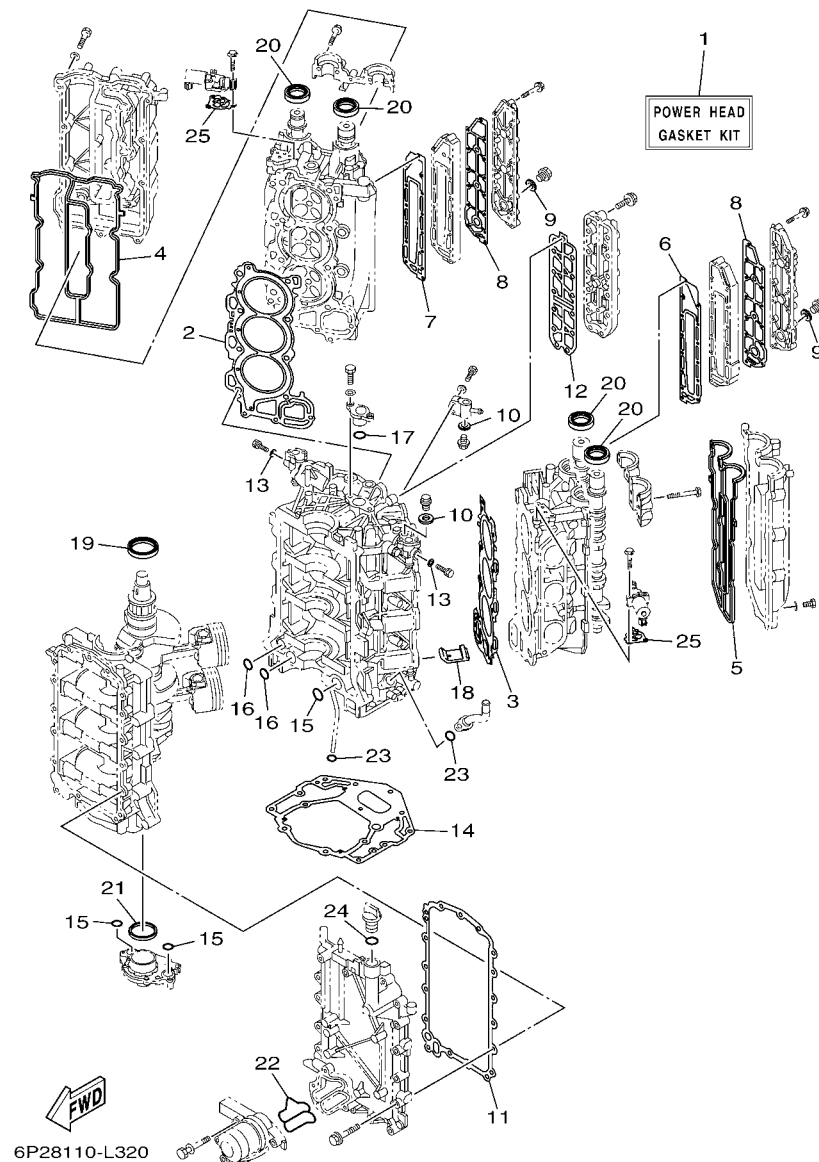


FIG. 36 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1				
2	6P2-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1				
3	6P2-11182-00	.GASKET, CYLINDER HEAD 2 .JOINT, CULASSE 2	1				
4	6P2-11193-00	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1				
5	6P2-11194-00	.GASKET, HEAD COVER 2 .JOINT, COUVERCLE DE CULASSE 2	1				
6	6P2-41112-00	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1				
7	6P2-41122-00	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'EHAPPEMENT	1				
8	6P2-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	2				
9	90430-18130	.GASKET .JOINT	2				
10	90430-14115	.GASKET .JOINT	2				
11	69J-15451-00	.GASKET, CRANKCASE COVER 1 .JOINT, COUVERCLE DE CARTER 1	1				
12	6P2-1131B-00	.GASKET, COVER .JOINT, COUVERCLE	1				
13	90430-05002	.GASKET .JOINT	2				
14	69J-11351-11	.GASKET, CYLINDER .JOINT, D'EMBASE	1				
15	93210-25552	.O-RING .JOINT TORIQUE	3				
16	93210-19MJ1	.O-RING .JOINT TORIQUE	2				
17	93210-25647	.O-RING .JOINT TORIQUE	1				
18	69J-14664-00	.GROMMET, WATER SHUT .PASSE-FIL	2				
19	93102-63004	.OIL SEAL .JOINT SPY	1				
20	93102-38008	.OIL SEAL .JOINT SPY	4				
21	69J-11355-00	.SEAL, CYLINDER 1 .JOINT, SPY CYLINDRE	1				
22	6P2-13477-00	.GASKET .JOINT	1				
23	93210-19MJ3	.O-RING .JOINT TORIQUE	2				
24	93210-24M79	.O-RING .JOINT TORIQUE	1				
25	6CB-1242F-00	.GASKET, FILTER .JOINT, FILTRE	2				

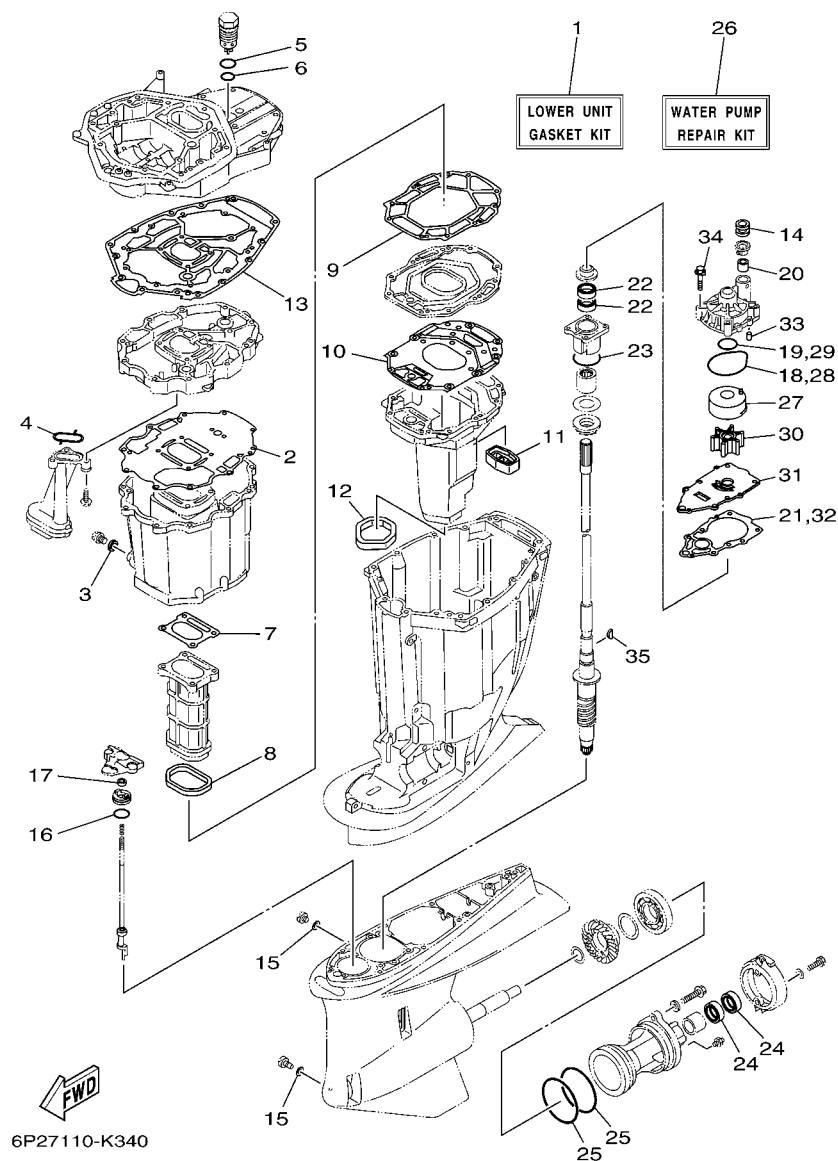


FIG. 37 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6P2A				REMARKS REMARQUES
1	6P2-W0001-30	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	69J-15312-01	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1				
3	90430-14M09	.GASKET .JOINT	1				
4	69J-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1				
5	93210-347A1	.O-RING .JOINT TORIQUE	1				
6	93210-28543	.O-RING .JOINT TORIQUE	1				
7	6P2-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
8	69J-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1				
9	69J-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1				
10	6S1-41136-00	.GASKET, EXHAUST MANIFOLD 4 .JOINT, PIPE D'ECHAPPEMENT 4	1				
11	69J-45127-00	.SEAL .JOINT	1				
12	69J-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1				
13	69J-45113-20	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1				
14	6E5-44366-00	.DAMPER, WATER SEAL 2 .JOINT, TUBE D'EAU 2	1				
15	90430-08020	.GASKET .JOINT	2				
16	93210-33M49	.O-RING .JOINT TORIQUE	1				
17	93106-09014	.OIL SEAL .JOINT SPY	1				
18	93210-86M38	.O-RING .JOINT TORIQUE	1				
19	93210-37160	.O-RING .JOINT TORIQUE	1				
20	6E5-44365-00	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1				
21	60X-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
22	93101-28M16	.OIL SEAL .JOINT SPY	2				
23	93210-55M14	.O-RING .JOINT TORIQUE	1				
24	93101-30002	.OIL SEAL .JOINT SPY	2				
25	93211-04384	.O-RING .JOINT TORIQUE	2				
26	6P2-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
27	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1				

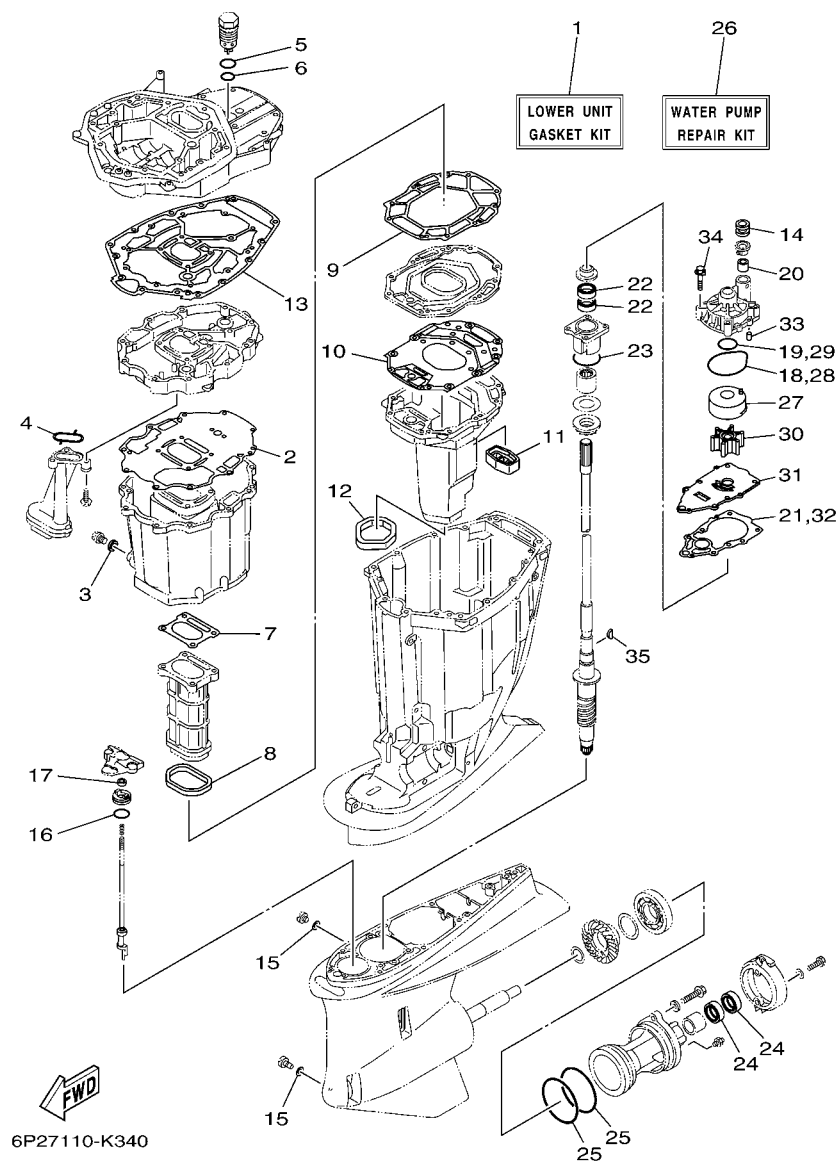


FIG. 37 REPAIR KIT 2

KITS DE REPARATION 2

[illegible]

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69J-11119-00	3 - 13	6P2-11417-00	4 - 5	68T-12572-00	23 - 13	6P2-13594-00	8 - 4	6P2-14496-00	10 - 9	6YK-24307-42	16 - 1		
6P2-11119-00	6 - 16	6P2-11417-10	4 - 5	6R3-12581-00	23 - 14	6P2-13595-00	11 - 4	6CB-14546-00	13 - 28	6H4-24311-00	6 - 27		
6P2-1111E-00	6 - 17	6P2-11417-20	4 - 5	6R3-12582-00	23 - 15	69J-13631-00	30 - 15	6CB-14564-00	13 - 9	6P2-24313-30	15 - 18		
6P2-11120-10-9S	5 - 10	69J-11426-01	4 - 6	6R3-12583-00	23 - 16	6P2-13641-00	8 - 13	63P-14567-00	13 - 21	6P2-24314-00	15 - 2		
6S5-11133-10	5 - 3	69J-11426-11	4 - 6	6P2-12615-00	7 - 22	6P2-13642-00	8 - 16	69J-14624-01	29 - 47	61A-24316-00	9 - 20		
	5 - 11	69J-11426-21	4 - 6	6P2-12623-00	7 - 19	6P2-13645-00	8 - 14	69J-14664-00	3 - 53	6AW-24317-20	14 - 5		
6P2-11135-00	5 - 35	69J-11427-00	4 - 7	6P2-12645-20	7 - 18		8 - 17		36 - 18	6AW-24323-20	14 - 3		
6P2-11181-00	5 - 22	6CB-11478-00	4 - 2	6P2-12663-00	7 - 20	6P2-13646-00	8 - 15	69J-14711-21-9S	29 - 24	6AW-24324-20	14 - 4		
	36 - 2	6P2-11537-01	7 - 17	6S5-12858-00	3 - 55	6P2-13647-00	8 - 18	6P2-14752-00	9 - 19	6CE-24376-00	9 - 3		
6P2-11182-00	5 - 27	6P2-11590-01	7 - 25	6CB-13016-00	1 - 10	6P2-13711-00	10 - 3	6P2-1475A-10	11 - 5	6P2-24376-00	11 - 20		
	36 - 3	63P-11603-01	4 - 12		13 - 5	69J-13716-00	13 - 22	6P2-1475E-00	11 - 6	6R3-24377-00	15 - 23		
6P2-11191-00-9S	5 - 34	63P-11604-00	4 - 12	6AW-13119-00	30 - 14	6P2-13750-10	10 - 1	6P2-1475F-00	11 - 8	6R3-24377-10	15 - 4		
6P2-11192-00-9S	5 - 43	6P2-11631-10-93	4 - 11	6AW-13132-00	13 - 26	6P2-13751-01	10 - 2	6P2-1475G-00	11 - 9	688-24378-00	9 - 21		
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6E5-11325-00	1 - 1	6CB-12113-00	7 - 4	67F-13434-20	2 - 25	6P2-13973-30	14 - 9	69J-15311-10-CA	30 - 1	68V-24379-10	13 - 11		
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6P2-28199-79-F0	15 - 25	6P2-42681-20	2 - 20	69J-43800-05-8D	27 - 1	61A-43864-00	27 - 73		37 - 30	6D0-45332-00-CA	31 - 64
6P2-28199-79-G0	15 - 25	6P2-42710-00-8D	22 - 1	69J-43801-01	27 - 4	60V-4386A-00	27 - 44	6S1-44361-11	32 - 3	688-45341-10	31 - 8
6P2-28199-79-H0	15 - 25	648-42715-00	24 - 28	69J-43804-00	28 - 5	69J-4386K-00	28 - 10	6D0-44362-01	32 - 18	6E5-45344-00	31 - 44
6P2-28199-79-S0	15 - 25	69J-42716-00	22 - 9	69J-43805-00	28 - 4	61A-43871-00	27 - 15	6D0-44365-00	32 - 19	6D0-45361-00-8D	31 - 76
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6P2-28199-89-L0	15 - 26	69J-42717-00	22 - 17	6CE-43810-00	27 - 3	6H1-43872-00	27 - 7		32 - 1		32 - 15
6P2-28199-89-M0	15 - 26	6P2-42717-00	22 - 3	61A-43811-00	27 - 9	61A-43874-00	27 - 72		37 - 20	6D0-45375-01	32 - 6
6P2-28199-89-N0	15 - 26	6P2-42718-00	22 - 4	61A-43813-01	27 - 18	6H1-43875-00	27 - 29	663-44366-00	31 - 6	61A-45376-00	31 - 10
6P2-28199-89-P0	15 - 26	69J-42723-01	20 - 17	6H1-43814-00	27 - 17	6T4-43875-01	27 - 68	6D0-44366-00	32 - 20	61A-45378-00	29 - 44
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6P2-41134-00	29 - 18	69J-42771-00-8D	23 - 3	69J-43831-00	27 - 66	69J-43891-00	28 - 9	60X-44555-00	26 - 13	61A-45577-20	31 - 69
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69J-41135-A0	29 - 21	6AH-42794-40	22 - 58	61A-43835-01	27 - 19	69J-43894-00	27 - 41	69J-45111-10-8D	29 - 29	61A-45577-40	31 - 69
	37 - 9	6AH-42794-50	22 - 59	6CE-43840-00	27 - 2	69J-43899-01	27 - 31	69J-45113-20	29 - 31	61A-45577-50	31 - 69
6S1-41136-00	29 - 23	69J-42815-00-8D	22 - 29	6CJ-43841-00	27 - 42	61A-4389H-01	27 - 8		37 - 13	61A-45577-60	31 - 69
	37 - 10	69J-42816-00-8D	22 - 38	6CJ-43843-00	27 - 53	69J-4389J-00	27 - 32	69J-45123-00	29 - 28	6P2-45578-00	31 - 68
69J-41137-10-CA	29 - 1	69J-42817-00-8D	22 - 30	6CJ-43844-00	27 - 50		27 - 36		37 - 12	6P2-45578-10	31 - 68
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93501-08001	27 - 47		19 - 49	97985-04116	24 - 18						
93503-16003	27 - 37		19 - 51	97985-06210	17 - 18						
93505-32038	27 - 13		31 - 27	97985-06216	26 - 2						
	27 - 34		35 - 9	98507-04008	5 - 36						
93604-35236	27 - 61	97095-06020	3 - 51		13 - 35						
93605-10108	7 - 10		8 - 27	98780-04015	3 - 17						
	7 - 12		18 - 18		6 - 10						
	7 - 14		18 - 27		19 - 11						
	7 - 16		22 - 34	99001-08600	31 - 15						
93606-12019	3 - 3		22 - 42	99002-03600	27 - 40						
	3 - 10		29 - 13	99530-08012	17 - 10						
	29 - 45	97095-06025	3 - 34	99530-10114	8 - 2						
	31 - 32		3 - 44	99530-14016	5 - 23						
	37 - 33		25 - 4		5 - 28						
93606-19M23	29 - 26	97095-06030	5 - 32		7 - 27						
93608-12M05	29 - 52		5 - 39	99590-10114	31 - 65						
	32 - 4		5 - 45								
93608-16M16	29 - 6		6 - 25								
	29 - 16	97095-06035	17 - 11								
	29 - 33		20 - 11								
	30 - 5		24 - 8								
93700-06M01	24 - 11	97095-08016	19 - 17								
93700-06M03	25 - 17		19 - 59								
	25 - 31	97095-08020	19 - 14								
93700-09M00	31 - 75		31 - 77								
94702-00400	1 - 6	97095-08025	31 - 45								
	5 - 49	97095-08030	31 - 25								