



# **PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES**

## **F2.5AMH'14 (69MD)**

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1N69M-300F1

( )

F2.5AMH  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

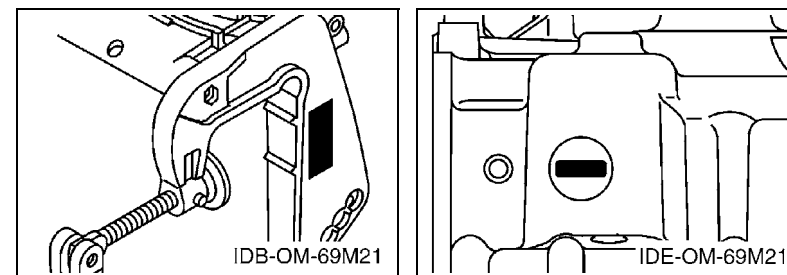
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.   | Model | Serial No. |
|-------|--------------|-------|------------|
| F2.5A | 69MD-1088426 |       |            |
|       |              |       |            |
|       |              |       |            |
|       |              |       |            |

## 9. Applicable Colour Code

| Abbreviation | Colour Name                 | Colour Code |
|--------------|-----------------------------|-------------|
| DBNM2        | DARK BLUISH GRAY METALLIC 2 | 004D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 69MD                | F2.5AMH          |
|            |                     |                  |
|            |                     |                  |
|            |                     |                  |

# AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

## 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

## 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

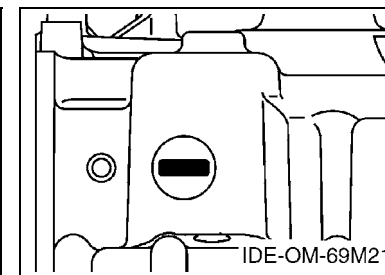
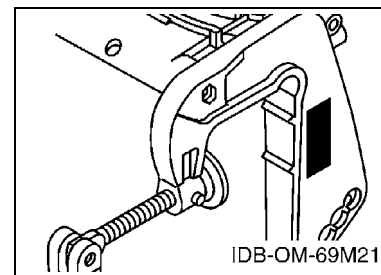
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

## 7. N° de série applicable

N° de Série du moteur



## 8. N° de série initial du moteur applicable

| Modèle | N° de série  | Modèle | N° de série |
|--------|--------------|--------|-------------|
| F2.5A  | 69MD-1088426 |        |             |
|        |              |        |             |
|        |              |        |             |
|        |              |        |             |
|        |              |        |             |

## 9. Code couleur applicable

| Abréviation | Nom de la couleur           | Code couleur |
|-------------|-----------------------------|--------------|
| DBNM2       | DARK BLUISH GRAY METALLIC 2 | 004D         |

## 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 69MD                  | F2.5AMH           |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |

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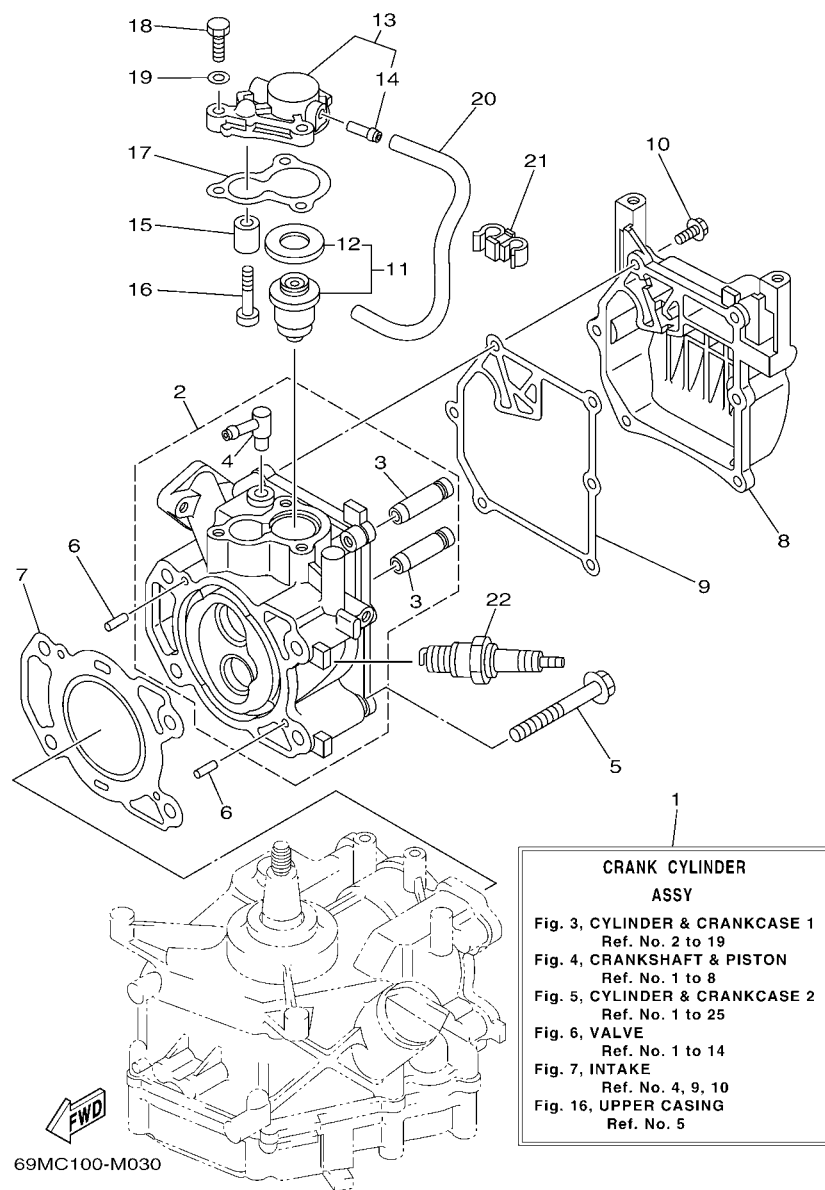
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| GENERATOR .....               | 13 |
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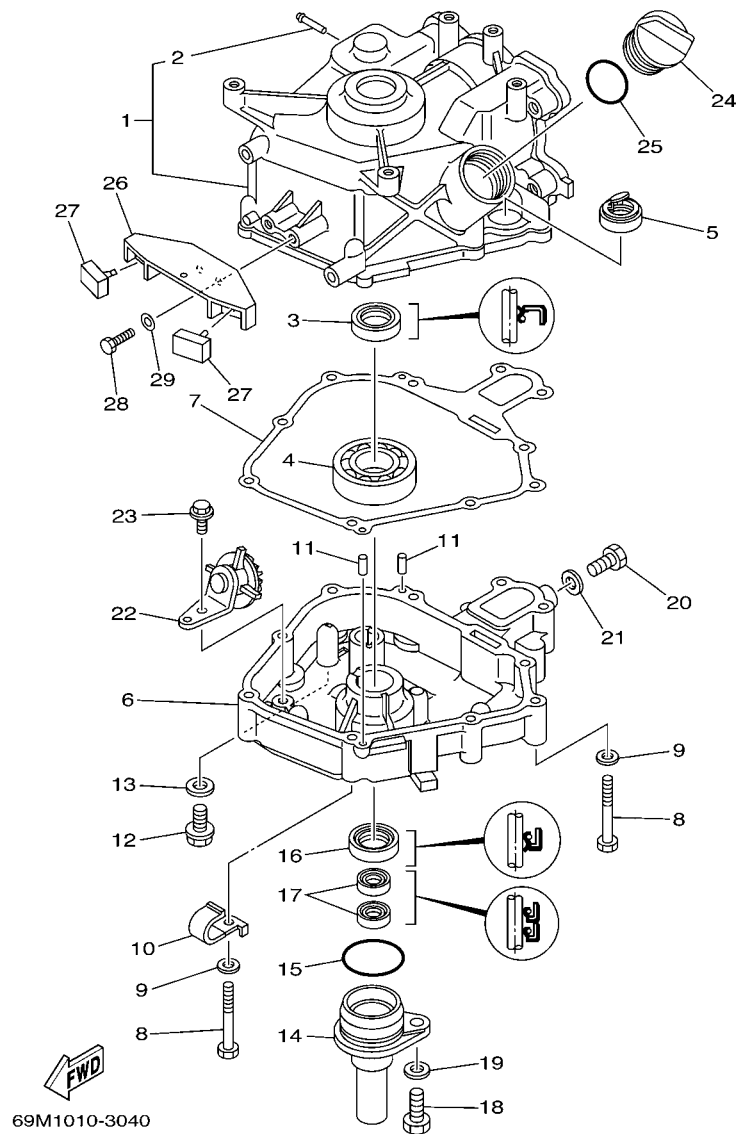
**FIG. 3 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-WE090-01-1S    | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)        | 1    |  |  |  |                   |
| 2        | 69M-E1111-01-1S    | HEAD, CYLINDER 1<br>CULASSE                              | 1    |  |  |  |                   |
| 3        | 67D-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1                     | 2    |  |  |  |                   |
| 4        | 676-11372-00       | .NIPPLE, HOSE<br>.RACCORD, TUYAU                         | 1    |  |  |  |                   |
| 5        | 90105-08M36        | BOLT, FLANGE<br>BOULON                                   | 4    |  |  |  |                   |
| 6        | 93604-12M07        | PIN, DOWEL<br>CLAVETTE                                   | 2    |  |  |  |                   |
| 7        | 69M-11181-00       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1           | 1    |  |  |  |                   |
| 8        | 69M-E1191-00-1S    | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1           | 1    |  |  |  |                   |
| 9        | 69M-11193-A0       | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1    | 1    |  |  |  |                   |
| 10       | 90105-06039        | BOLT, FLANGE<br>BOULON                                   | 6    |  |  |  |                   |
| 11       | 69M-12411-01       | THERMOSTAT<br>THERMOSTAT                                 | 1    |  |  |  |                   |
| 12       | 688-12412-00       | .SEAL, THERMOSTAT<br>.JOINT, THERMOSTAT                  | 1    |  |  |  |                   |
| 13       | 69M-E2413-00-1S    | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT               | 1    |  |  |  |                   |
| 14       | 650-24378-00       | .PIPE, JOINT 4<br>.DURITE RACCORDEMENT 3                 | 1    |  |  |  |                   |
| 15       | 68D-E1325-00       | ANODE<br>ANODE                                           | 1    |  |  |  |                   |
| 16       | 98980-05025        | SCREW, BIND<br>VIS, DE PRESSION                          | 1    |  |  |  |                   |
| 17       | 68D-E2414-A0       | GASKET, COVER<br>JOINT, COUVERCLE                        | 1    |  |  |  |                   |
| 18       | 97095-06020        | BOLT<br>BOULON                                           | 3    |  |  |  |                   |
| 19       | 92995-06600        | WASHER<br>RONDELLE                                       | 3    |  |  |  |                   |
| 20       | 90445-09808        | HOSE (L240)<br>DURITE (L240)                             | 1    |  |  |  |                   |
| 21       | 90464-09013        | CLAMP<br>BRIDE                                           | 1    |  |  |  |                   |
| 22       | 94702-00248        | PLUG, SPARK (NGK BR6HS)<br>BOUGIE D,ALLUMAGE (NGK BR6HS) | 1    |  |  |  |                   |



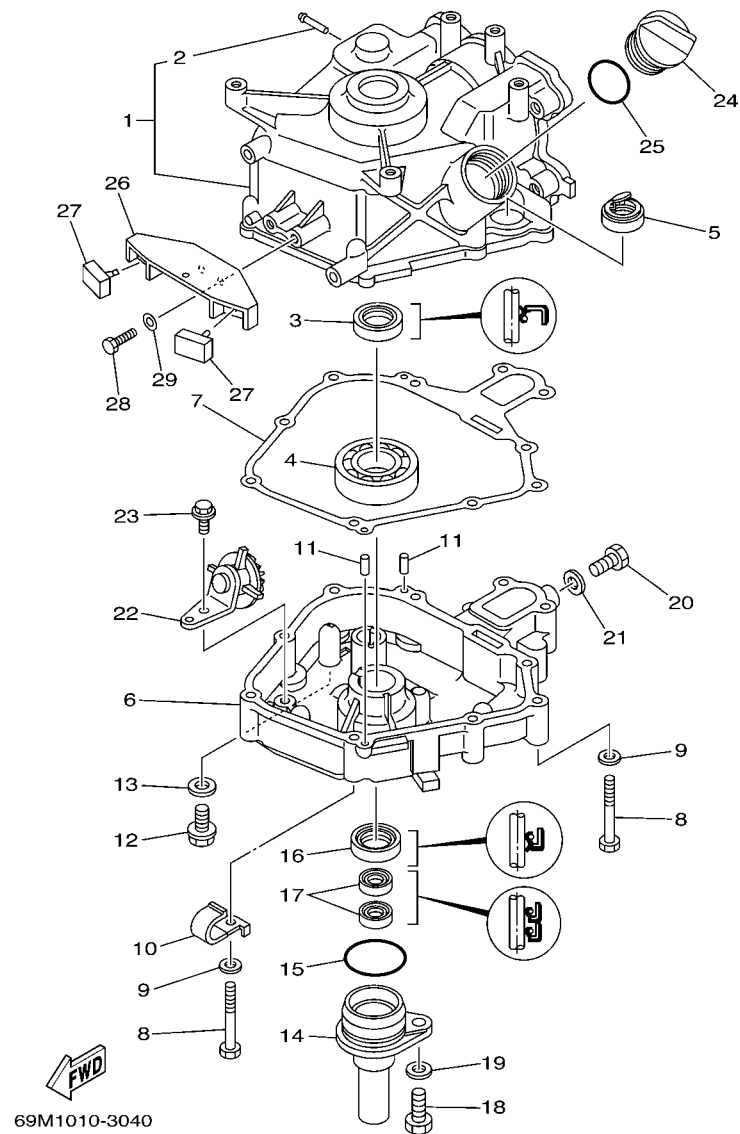
VILEBREQUIN &amp; PISTON

4



**FIG. 5 CYLINDER & CRANKCASE 2      CYLINDRE & CARTER 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | QTY | UNIT | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|-----|------|-------------------|
| 1        | 69M-E1311-00-1S    | CYLINDER 1<br>CYLINDRE 1                   | 1   |      |                   |
| 2        | 6H1-14485-00       | .PIPE, JOINT<br>.DURITE                    | 1   |      |                   |
| 3        | 93102-20108        | OIL SEAL<br>JOINT SPY                      | 1   |      |                   |
| 4        | 93306-272Y2        | BEARING<br>ROULEMENT                       | 1   |      |                   |
| 5        | 69M-15361-00       | GAUGE, LEVEL<br>JAUGE A HUILE              | 1   |      |                   |
| 6        | 69M-E5111-00-1S    | CRANKCASE 1<br>CARTER DE MOTEUR            | 1   |      |                   |
| 7        | 69M-11351-A0       | GASKET, CYLINDER<br>JOINT, D'EMBASE        | 1   |      |                   |
| 8        | 97013-06045        | BOLT<br>BOULON                             | 10  |      |                   |
| 9        | 92903-06600        | WASHER, PLATE<br>RONDELLE, PLATE           | 10  |      |                   |
| 10       | 90465-08M99        | CLAMP<br>BRIDE                             | 1   |      |                   |
| 11       | 93604-12M07        | PIN, DOWEL<br>CLAVETTE                     | 2   |      |                   |
| 12       | 90105-08M76        | BOLT, FLANGE<br>BOULON                     | 1   |      |                   |
| 13       | 90201-08818        | WASHER, PLATE<br>RONDELLE, PLATE           | 1   |      |                   |
| 14       | 69M-E5396-00-5B    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY | 1   |      |                   |
| 15       | 93210-35537        | O-RING<br>JOINT TORIQUE                    | 1   |      |                   |
| 16       | 93102-20108        | OIL SEAL<br>JOINT SPY                      | 1   |      |                   |
| 17       | 93102-09004        | OIL SEAL<br>JOINT SPY                      | 2   |      |                   |
| 18       | 97095-08020        | BOLT<br>BOULON                             | 1   |      |                   |
| 19       | 92995-08600        | WASHER<br>RONDELLE                         | 1   |      |                   |
| 20       | 97095-08014        | BOLT<br>BOULON                             | 1   |      |                   |
| 21       | 90430-08800        | GASKET<br>JOINT                            | 1   |      |                   |
| 22       | 69M-E3102-00       | GEAR UNIT ASSY<br>PIGNON                   | 1   |      |                   |
| 23       | 95817-06012        | BOLT, FLANGE<br>BOULON, A COLLERETTE       | 1   |      |                   |
| 24       | 69M-E5363-00       | PLUG, OIL<br>PLOT, HUILE                   | 1   |      |                   |
| 25       | 93210-24M79        | O-RING<br>JOINT TORIQUE                    | 1   |      |                   |
| 26       | 69M-G2743-00       | BRACKET<br>SUPPORT                         | 1   |      |                   |
| 27       | 6G8-44532-00       | STOPPER, UPPER MOUNT<br>PLAQUETTE          | 2   |      |                   |



**FIG. 5 CYLINDER & CRANKCASE 2      CYLINDRE & CARTER 2**

## CYLINDRE & CARTER 2

[illegible]



**FIG. 6 VALVE**

**SOUPAPE**

[illegible]



## ADMISSION

8



69M1010-3070

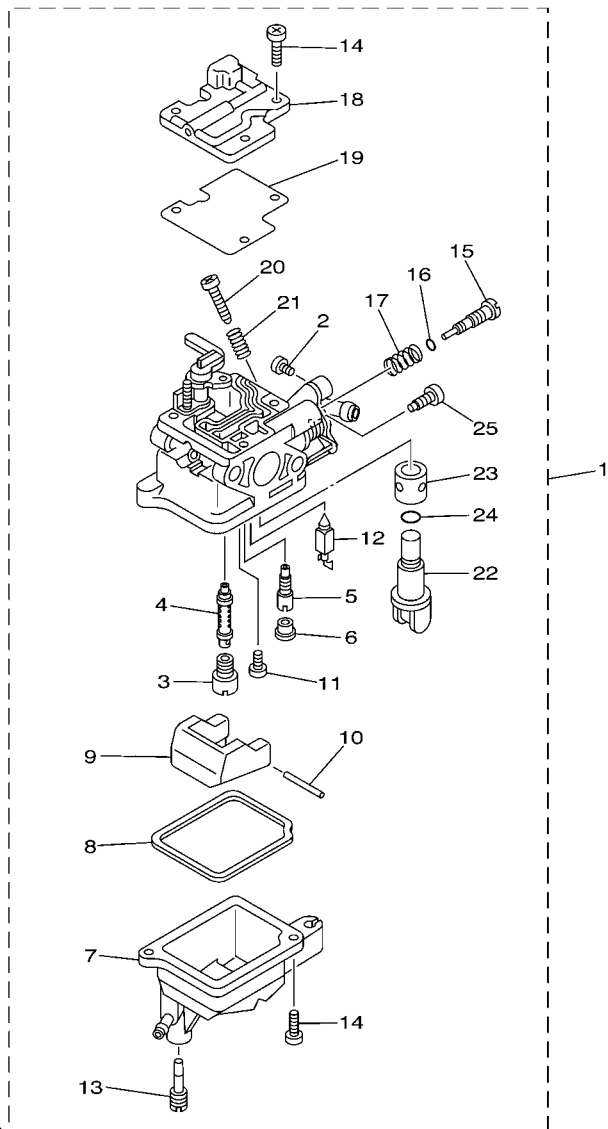


FIG. 8 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-14301-22       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1              | 1    |  |  |  |                   |
| 2        | 97890-04007        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME                    | 2    |  |  |  |                   |
| 3        | 69M-14343-31       | .JET, MAIN (# 62)<br>.GICLEUR, PRINCIPAL (# 62)         | 1    |  |  |  |                   |
| 4        | 69M-14341-00       | .NOZZLE, MAIN<br>.PUITS D'AIGUILLE                      | 1    |  |  |  |                   |
| 5        | 69M-14342-68       | .JET, PILOT (#37)<br>.GICLEUR, RALENTI (#37)            | 1    |  |  |  |                   |
| 6        | 69M-14966-00       | .BUSH<br>.BAGUE                                         | 1    |  |  |  |                   |
| 7        | 69M-14381-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR        | 1    |  |  |  |                   |
| 8        | 69M-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR      | 1    |  |  |  |                   |
| 9        | 69M-14385-00       | .FLOAT<br>.FLOTTEUR                                     | 1    |  |  |  |                   |
| 10       | 6A1-14386-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                           | 1    |  |  |  |                   |
| 11       | 98580-03005        | .SCREW, PAN HEAD<br>.VIS                                | 1    |  |  |  |                   |
| 12       | 62Y-14392-00       | .VALVE, NEEDLE<br>.POINTEAU                             | 1    |  |  |  |                   |
| 13       | 69M-14991-00       | .SCREW<br>.VIS                                          | 1    |  |  |  |                   |
| 14       | 98580-04010        | .SCREW, PAN HEAD<br>.VIS                                | 5    |  |  |  |                   |
| 15       | 69M-14323-20       | .SCREW, AIR ADJUSTING<br>.VIS DE DOSEUR D'AIR           | 1    |  |  |  |                   |
| 16       | 2T4-14397-00       | .O-RING<br>.JOINT TORIQUE                               | 1    |  |  |  |                   |
| 17       | 62Y-14334-00       | .SPRING, AIR ADJUSTING<br>.RESSORT, VIS DE DOSEUR D'AIR | 1    |  |  |  |                   |
| 18       | 69M-14527-00       | .PLATE<br>.PLAQUE                                       | 1    |  |  |  |                   |
| 19       | 69M-14536-00       | .GASKET<br>.JOINT                                       | 1    |  |  |  |                   |
| 20       | 69W-14321-00       | .SCREW, THROTTLE<br>.VIS, ACCELERATEUR                  | 1    |  |  |  |                   |
| 21       | 62Y-14212-00       | .SPRING, PILOT ADJUSTING<br>.RESSORT, VIS DE RALENTI    | 1    |  |  |  |                   |
| 22       | 69M-24524-00       | .LEVER, COCK<br>.LEVIER, ROBINET                        | 1    |  |  |  |                   |
| 23       | 69M-24523-00       | .VALVE<br>.SOUPAPE                                      | 1    |  |  |  |                   |
| 24       | 69M-24533-00       | .O-RING<br>.JOINT TORIQUE                               | 1    |  |  |  |                   |
| 25       | 69M-24535-00       | .SCREW, LEVER FITTING<br>.VIS, FIXATION DE LEVIER       | 1    |  |  |  |                   |

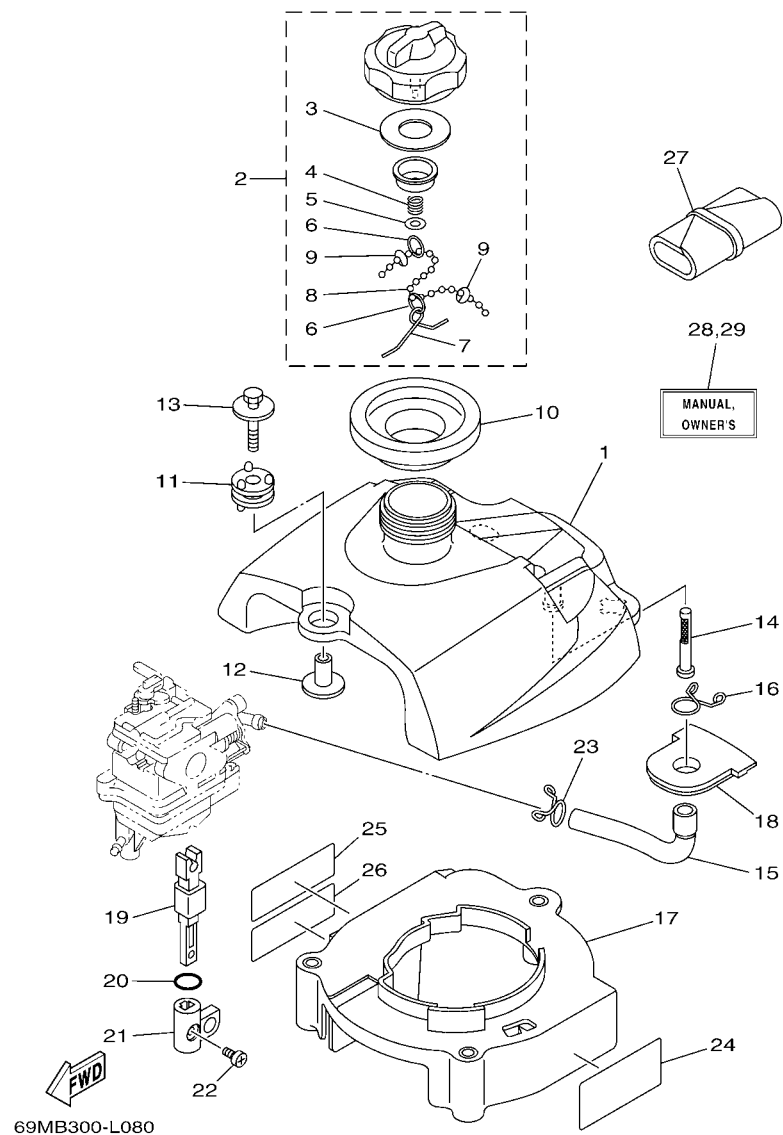


FIG. 9 FUEL

CARBURANT

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-F4111-01       | TANK, FUEL RESERVOIR, A ESSENCE                     | 1    |  |  |  |                   |
| 2        | 68D-24610-10       | CAP ASSY BOUCHON                                    | 1    |  |  |  |                   |
| 3        | 68D-24612-00       | .PACKING, CAP .JOINT, BOUCHON                       | 1    |  |  |  |                   |
| 4        | 90501-100A5        | .SPRING, COMPRESSION .RESSORT, COMPRESSION          | 1    |  |  |  |                   |
| 5        | 92990-04200        | .WASHER, PLAIN .RONDELLE, PLATE                     | 1    |  |  |  |                   |
| 6        | 90468-100A0        | .CLIP .JONC                                         | 2    |  |  |  |                   |
| 7        | 624-24634-00       | .HOOK, CHAIN BALL .ATTACHE                          | 1    |  |  |  |                   |
| 8        | 69M-24633-00       | .CHAIN, BALL .CHANE DE BALLE                        | 1    |  |  |  |                   |
| 9        | 67D-21757-00       | .WASHER, SPECIAL 1 .RONDELLE, SPECIALE 1            | 2    |  |  |  |                   |
| 10       | 69M-24641-01       | GASKET, CAP 1 JOINT 1, BOUCHON                      | 1    |  |  |  |                   |
| 11       | 69M-F4375-00       | GROMMET OEILLET CAOUTCHOUC                          | 3    |  |  |  |                   |
| 12       | 90387-06176        | COLLAR COLLERETTE                                   | 3    |  |  |  |                   |
| 13       | 90119-06098        | BOLT, WITH WASHER BOULON, AVEC RONDELLE             | 3    |  |  |  |                   |
| 14       | 6L5-24251-00       | STRAINER 1 FILTRE 1                                 | 1    |  |  |  |                   |
| 15       | 69M-F4311-00       | PIPE, FUEL 1 DURITE A ESSENCE                       | 1    |  |  |  |                   |
| 16       | 90467-13M13        | .CLIP .JONC                                         | 1    |  |  |  |                   |
| 17       | 69M-F4191-00       | BRACKET, FUEL TANK 1 SUPPORT 1, RESERVOIR A ESSENCE | 1    |  |  |  |                   |
| 18       | 69M-F4181-00       | DAMPER, LOCATING 1 SILENT-BLOC 1                    | 1    |  |  |  |                   |
| 19       | 69M-24554-00       | SHAFT, COCK AXE, MANETTE DU ROBINET                 | 1    |  |  |  |                   |
| 20       | 93210-13M43        | O-RING JOINT TORIQUE                                | 1    |  |  |  |                   |
| 21       | 69M-24575-00       | LEVER, FUEL CHANGE LEVIER, D'ESSENCE                | 1    |  |  |  |                   |
| 22       | 90159-05M12        | SCREW, WITH WASHER VIS, AVEC RONDELLE               | 1    |  |  |  |                   |
| 23       | 90467-11M08        | CLIP .JONC                                          | 1    |  |  |  |                   |
| 24       | 69M-E3437-60       | MARK, CAUTION MAKER                                 | 1    |  |  |  |                   |
| 25       | 6AH-81994-40       | LABEL, SAFETY ETIQUETTE, SECURITE                   | 1    |  |  |  |                   |
| 26       | 6AH-81994-50       | LABEL, SAFETY ETIQUETTE, SECURITE                   | 1    |  |  |  |                   |
| 27       | 69M-F8100-00       | TOOL KIT TROUSSE A OUTILS                           | 1    |  |  |  | AP AP             |



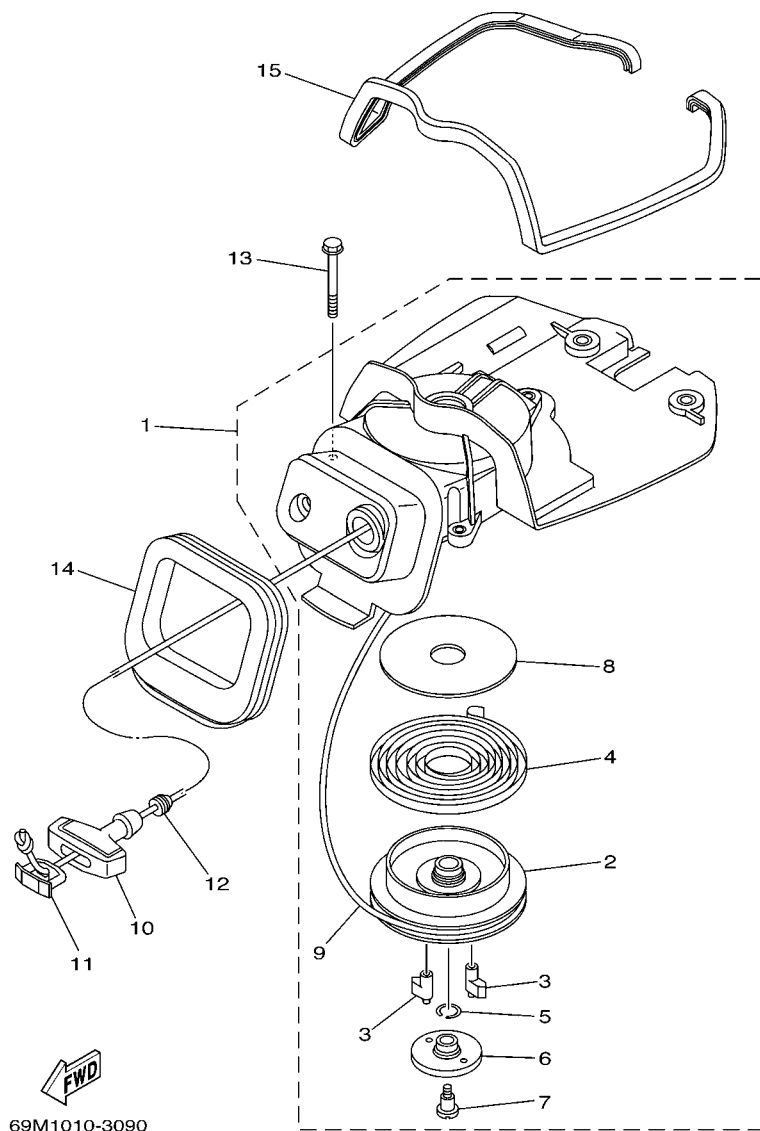


FIG. 10 STARTER

DEMARREUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-15710-00       | STARTER ASSY<br>DEMARREUR COMPLET                           | 1    |  |  |  |                   |
| 2        | 69M-15714-00       | .DRUM, SHEAVE<br>.TAMBOUR, POULIE                           | 1    |  |  |  |                   |
| 3        | 69M-15741-00       | .PAWL, DRIVE<br>.CLIQUET, ENTRAÎNEMENT                      | 2    |  |  |  |                   |
| 4        | 67D-15713-00       | .SPRING, STARTER<br>.RESSORT DE DEMARREUR                   | 1    |  |  |  |                   |
| 5        | 67D-15705-00       | .SPRING, DRIVE PAWL<br>.RESSORT DE CLIQUET                  | 1    |  |  |  |                   |
| 6        | 69M-15735-00       | .GUIDE, CAM<br>.COULISSEAU                                  | 1    |  |  |  |                   |
| 7        | 69M-15793-00       | .SCREW<br>.VIS                                              | 1    |  |  |  |                   |
| 8        | 69M-15739-00       | .WASHER, THRUST<br>.RONDELLE, DE BUTEE                      | 1    |  |  |  |                   |
| 9        | 69M-15751-00       | .WIRE, STARTER (L:1500MM)<br>.CABLE DE DEMARREUR (L:1500MM) | 1    |  |  |  |                   |
| 10       | 6G1-15755-00       | HANDLE, STARTER<br>POIGNEE, DE DEMARREUR                    | 1    |  |  |  |                   |
| 11       | 6G1-15779-00       | COVER<br>COUVERCLE                                          | 1    |  |  |  |                   |
| 12       | 69M-E5789-00       | DAMPER<br>AMORTISSEUR                                       | 1    |  |  |  |                   |
| 13       | 97595-06560        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 3    |  |  |  |                   |
| 14       | 69M-15762-00       | SEAL, RUBBER 2<br>JOINT CAOUTCHOUC 2                        | 1    |  |  |  |                   |
| 15       | 69M-24182-00       | DAMPER, LOCATING 2<br>SILENT-BLOC                           | 1    |  |  |  |                   |

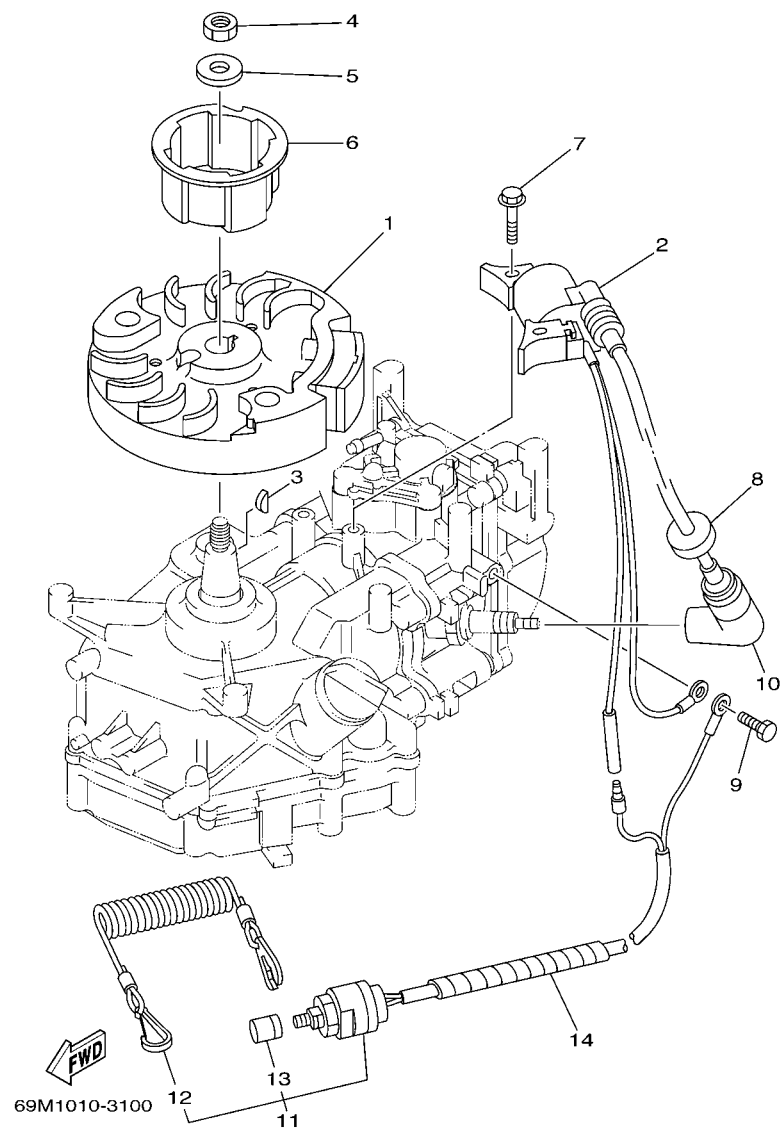
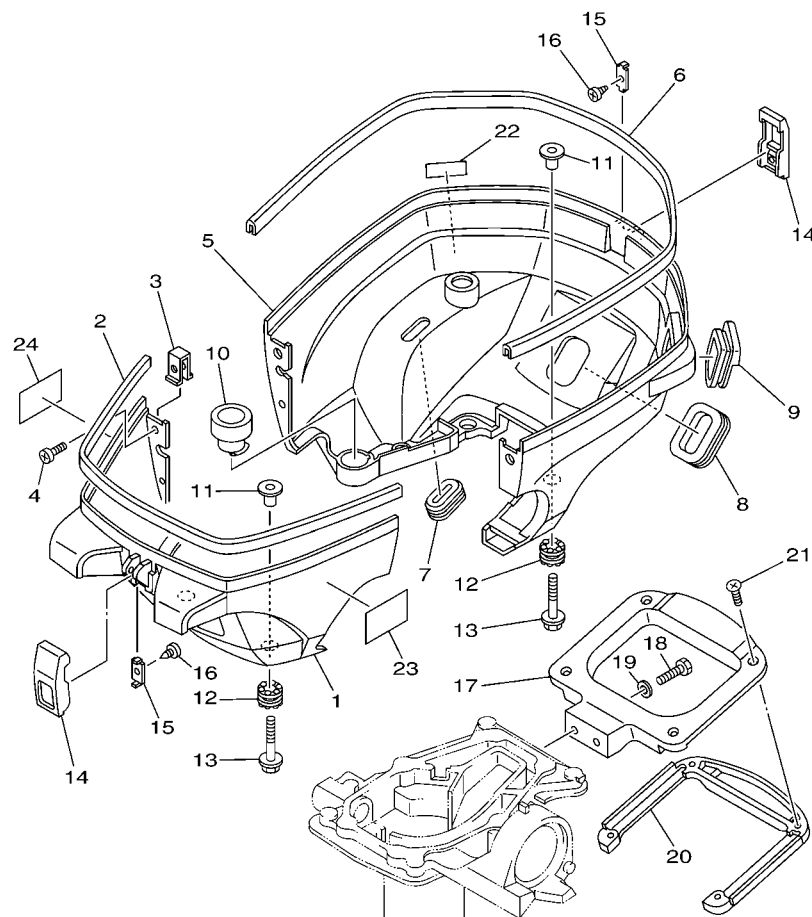


FIG. 11 GENERATOR

## GENERATRICE

[illegible]



69M6100-G110

FIG. 12 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-G2711-00-4D    | COWLING, BOTTOM 1<br>CUVETTE 1                       | 1    |  |  |  |                   |
| 2        | 69M-42628-00       | SEAL<br>JOINT                                        | 1    |  |  |  |                   |
| 3        | 6L5-42774-00       | STAY, APRON 1<br>COUSSINET                           | 2    |  |  |  |                   |
| 4        | 90157-05013        | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE             | 2    |  |  |  |                   |
| 5        | 69M-G2712-00       | COWLING, BOTTOM 2<br>CUVETTE 2                       | 1    |  |  |  |                   |
| 6        | 69M-42629-00       | SEAL<br>JOINT                                        | 1    |  |  |  |                   |
| 7        | 69M-G2727-00       | GROMMET<br>PASSE-FIL                                 | 1    |  |  |  |                   |
| 8        | 69M-G2724-00       | GROMMET<br>PASSE-FIL                                 | 1    |  |  |  |                   |
| 9        | 69M-G2725-00       | GROMMET<br>PASSE-FIL                                 | 1    |  |  |  |                   |
| 10       | 69M-E5316-00       | DAMPER 1<br>AMORTISSEUR 1                            | 1    |  |  |  |                   |
| 11       | 69M-42758-01       | COLLAR<br>ENTRETOISE                                 | 4    |  |  |  |                   |
| 12       | 69M-G2768-00       | DAMPER<br>AMORTISSEUR                                | 4    |  |  |  |                   |
| 13       | 90119-06M17        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 4    |  |  |  |                   |
| 14       | 6L5-42647-00       | HOLDER, CLAMP BAND<br>SUPPORT, SANDOW DE SERRAGE     | 2    |  |  |  |                   |
| 15       | 6L5-42823-00       | PLATE, STOP<br>PLAQUE                                | 2    |  |  |  |                   |
| 16       | 90167-03M02        | SCREW, TAPPING<br>VIS, TETE FRAISEE                  | 2    |  |  |  |                   |
| 17       | 69M-G2731-00-4D    | CARRYING HANDLE<br>POIGNEE DE PORTAGE                | 1    |  |  |  |                   |
| 18       | 97095-06020        | BOLT<br>BOULON                                       | 2    |  |  |  |                   |
| 19       | 92995-06600        | WASHER<br>RONDELLE                                   | 2    |  |  |  |                   |
| 20       | 69M-G2735-00       | PROTECTOR<br>PROTECTEUR                              | 1    |  |  |  |                   |
| 21       | 90161-04003        | SCREW, TAPPING<br>VIS, TETE FRAISEE                  | 4    |  |  |  |                   |
| 22       | 69M-F4591-00       | EMBLEM, FUEL COCK<br>ADHESIF                         | 1    |  |  |  |                   |
| 23       | 6S7-42794-40       | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    |  |  |  |                   |
| 24       | 6S7-42794-50       | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    |  |  |  |                   |

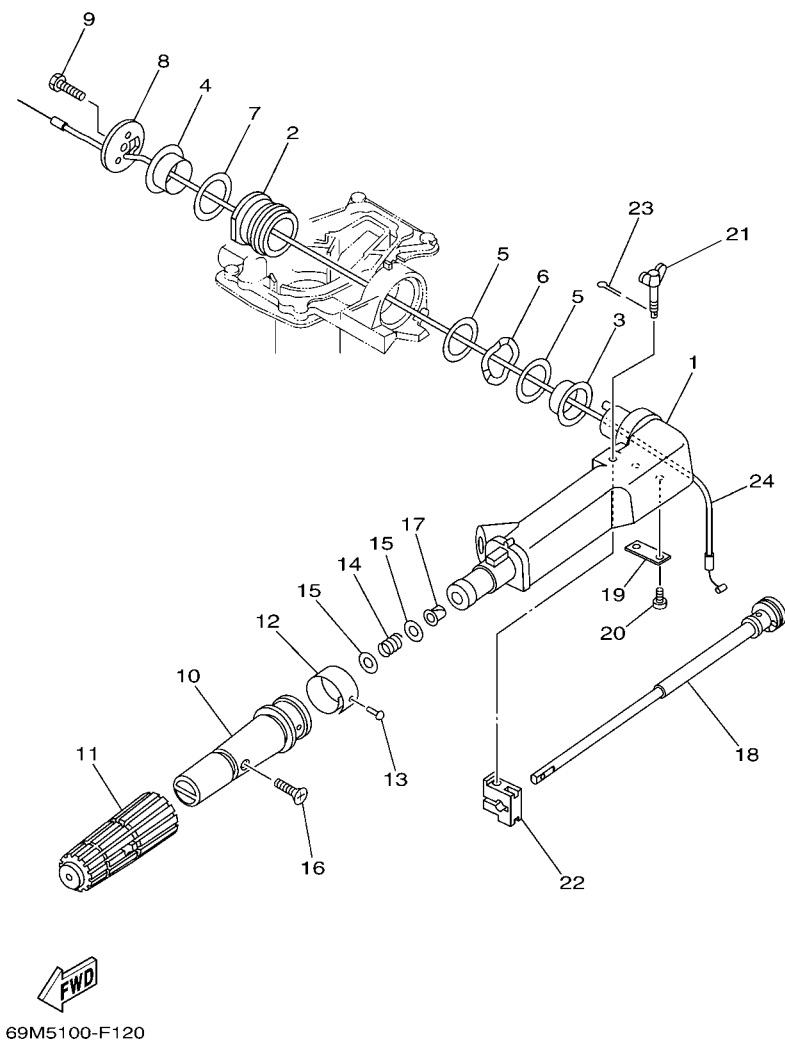
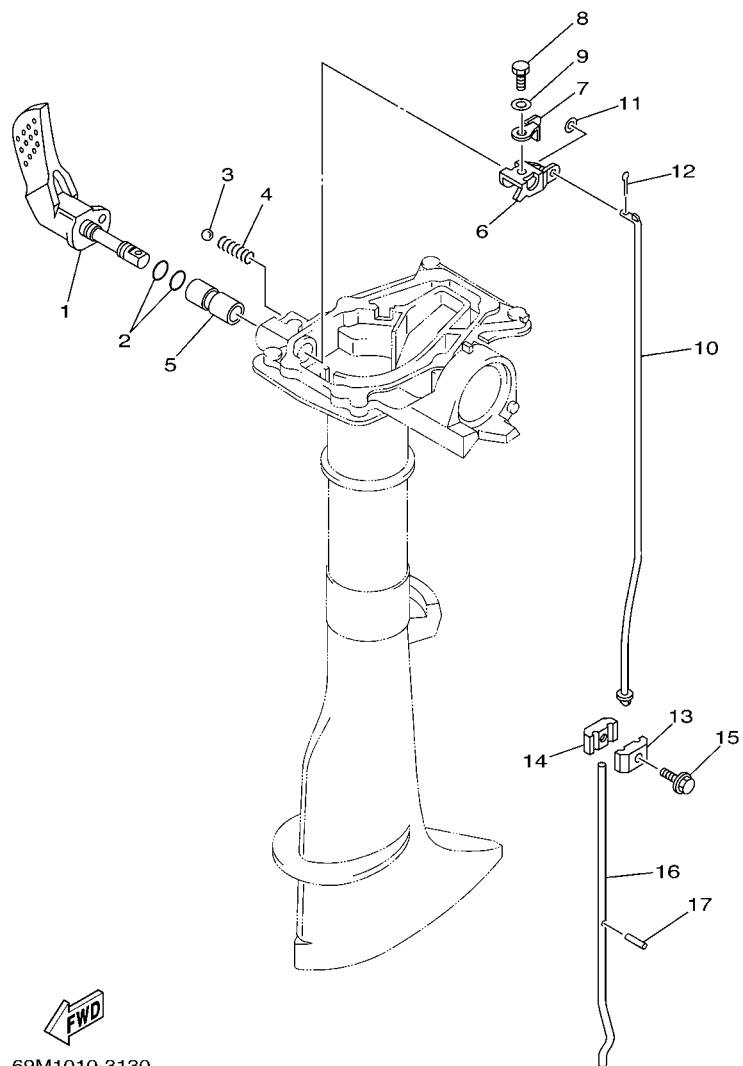


FIG. 13 STEERING

DIRECTION

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-G2111-00-4D    | HANDLE, STEERING<br>POIGNEE                                     | 1    |  |  |  |                   |
| 2        | 67D-42129-00       | BUSHING, RUBBER<br>DOUILLE, CAOUTCHOUC                          | 1    |  |  |  |                   |
| 3        | 68D-G2171-00       | BUSHING<br>COUSSINET                                            | 1    |  |  |  |                   |
| 4        | 68D-G2172-00       | BUSHING 2<br>DOUILLE 2                                          | 1    |  |  |  |                   |
| 5        | 68D-G2181-00       | WASHER<br>RONDELLE                                              | 2    |  |  |  |                   |
| 6        | 69M-G2188-00       | WASHER, WAVE<br>RONDELLE, ONDULEE                               | 1    |  |  |  |                   |
| 7        | 68D-G2182-00       | WASHER 2<br>RONDELLE 2                                          | 1    |  |  |  |                   |
| 8        | 68D-G2131-01       | COVER, HANDLE STEERING<br>COUVERCLE                             | 1    |  |  |  |                   |
| 9        | 97075-08025        | BOLT<br>BOULON                                                  | 1    |  |  |  |                   |
| 10       | 69M-G2119-10       | GRIP, STEERING HANDLE<br>POIGNEE, BARRE FRANCHE                 | 1    |  |  |  |                   |
| 11       | 6N0-G2177-00       | RUBBER, HANDLE<br>CAOUTCHOUC, POIGNEE                           | 1    |  |  |  |                   |
| 12       | 69M-G2137-00       | INDICATOR, THROTTLE<br>INDICATEUR, ACCELERATION                 | 1    |  |  |  |                   |
| 13       | 90269-02M09        | RIVET<br>RIVET                                                  | 1    |  |  |  |                   |
| 14       | 90501-23800        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                     | 1    |  |  |  |                   |
| 15       | 90201-10M02        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2    |  |  |  |                   |
| 16       | 90152-05011        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                           | 1    |  |  |  |                   |
| 17       | 90386-08032        | BUSH<br>DOUILLE                                                 | 1    |  |  |  |                   |
| 18       | 6G1-42138-01       | LEVER, THROTTLE<br>LEVIER, ACCELERATEUR                         | 1    |  |  |  |                   |
| 19       | 68D-G2159-00       | STAY<br>SUPPORT                                                 | 1    |  |  |  |                   |
| 20       | 97885-05012        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                               | 2    |  |  |  |                   |
| 21       | 6G1-42125-01       | BOLT, FRICTION ADJUSTING<br>BOULON                              | 1    |  |  |  |                   |
| 22       | 6G1-42126-00       | FRICTION, STEERING HANDLE GRIP<br>CUVETTE, POIGNEE DE DIRECTION | 1    |  |  |  |                   |
| 23       | 91490-16010        | PIN. COTTER<br>GOUPILLE                                         | 1    |  |  |  |                   |
| 24       | 69M-F6301-10       | THROTTLE CABLE ASSY<br>CABLE D'ACCELERATEUR                     | 1    |  |  |  |                   |



69M1010-3130

FIG. 14 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 69MD |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|-----------------------------------------------------------|------|--|--|--|----------------------|
| 1        | 69M-G4111-00       | HANDLE, GEAR SHIFT<br>POIGNEE, LEVIER D'EMBRAYAGE         | 1    |  |  |  |                      |
| 2        | 93210-09350        | O-RING<br>JOINT TORIQUE                                   | 2    |  |  |  |                      |
| 3        | 93505-16024        | BALL<br>BILLE                                             | 1    |  |  |  |                      |
| 4        | 90501-12802        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION               | 1    |  |  |  |                      |
| 5        | 68D-G4122-01       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE   | 1    |  |  |  |                      |
| 6        | 69M-G4121-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION              | 1    |  |  |  |                      |
| 7        | 69M-44126-00       | WASHER, SHIFT ROD LEVER<br>RONDELLE, TIGE D'INVERSION LEV | 1    |  |  |  |                      |
| 8        | 97095-05012        | BOLT<br>BOULON                                            | 1    |  |  |  |                      |
| 9        | 92995-05600        | WASHER<br>RONDELLE                                        | 1    |  |  |  |                      |
| 10       | 69M-44143-00       | ROD, SHIFT<br>TIGE D'EMBRAYAGE                            | 1    |  |  |  |                      |
| 11       | 92990-05600        | WASHER, PLATE<br>RONDELLE, PLATE                          | 1    |  |  |  |                      |
| 12       | 91490-16010        | PIN, COTTER<br>GOUPILLE                                   | 1    |  |  |  |                      |
| 13       | 6N0-G4145-10       | CONNECTOR, SHIFT ROD<br>CONNECTEUR, TIGE D'INVERSION      | 1    |  |  |  |                      |
| 14       | 6N0-G4146-10       | CONNECTOR, SHIFT ROD<br>CONNECTEUR, TIGE D'INVERSION      | 1    |  |  |  |                      |
| 15       | 90119-06ME0        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                | 1    |  |  |  |                      |
| 16       | 6L5-44144-00       | ROD, SHIFT<br>TIGE D'EMBRAYAGE                            | 1    |  |  |  | S(17.0")<br>S(17.0") |
|          | 6L5-44144-10       | ROD, SHIFT<br>TIGE D'EMBRAYAGE                            | 1    |  |  |  | L(22.0")<br>L(22.0") |
| 17       | 91609-25014        | PIN, SPRING<br>AXE DE RESSORT                             | 1    |  |  |  |                      |
|          |                    |                                                           |      |  |  |  |                      |
|          |                    |                                                           |      |  |  |  |                      |
|          |                    |                                                           |      |  |  |  |                      |
|          |                    |                                                           |      |  |  |  |                      |

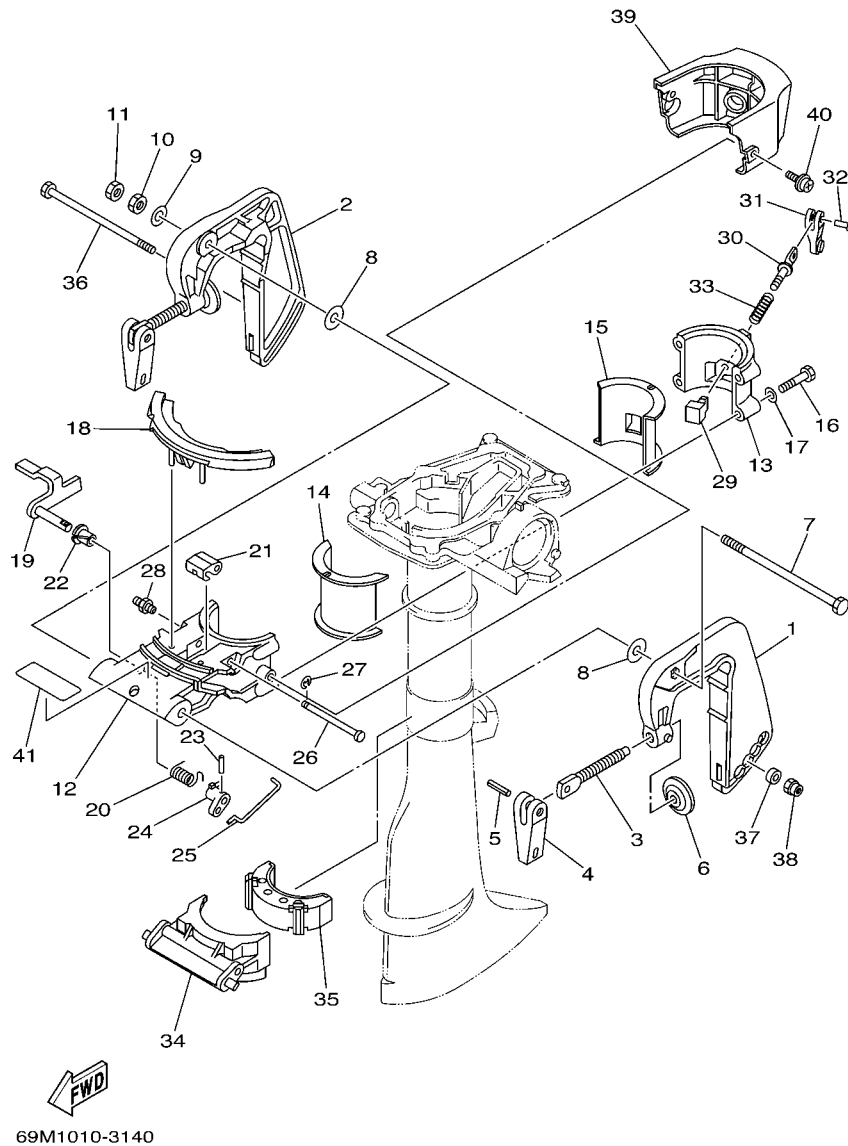
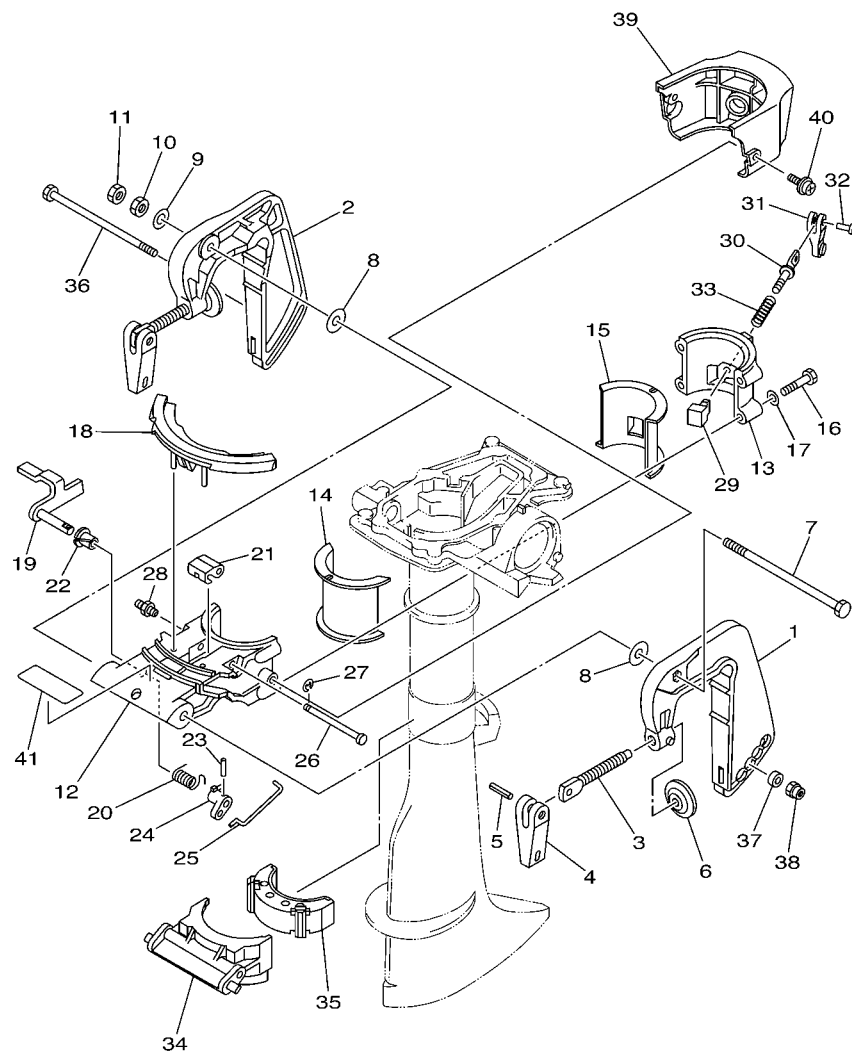


FIG. 15 BRACKET

SUPPORT

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-G3111-00-4D    | BRACKET, CLAMP 1<br>PRESSE 1                          | 1    |  |  |  |                   |
| 2        | 69M-G3112-00-4D    | BRACKET, CLAMP 2<br>PRESSE 2                          | 1    |  |  |  |                   |
| 3        | 6E0-43116-01       | SCREW, TRANSOM CLAMP<br>VIS DE PRESSE                 | 2    |  |  |  |                   |
| 4        | 69M-G3118-00       | HANDLE, TRANSOM CLAMP<br>POIGNEE DE VIS DE PRESSE     | 2    |  |  |  |                   |
| 5        | 90243-04M01        | PIN<br>GOUPILLE                                       | 2    |  |  |  |                   |
| 6        | 620-43114-00       | PAD, TRANSOM CLAMP<br>RONDELLE D'APPUI                | 2    |  |  |  |                   |
| 7        | 90101-08M07        | BOLT<br>BOULON                                        | 1    |  |  |  |                   |
| 8        | 90202-08022        | WASHER, PLATE<br>RONDELLE, PLATE                      | 2    |  |  |  |                   |
| 9        | 92990-08200        | WASHER, PLAIN<br>RONDELLE, PLATE                      | 1    |  |  |  |                   |
| 10       | 95380-08600        | NUT<br>ECROU                                          | 1    |  |  |  |                   |
| 11       | 95380-08700        | NUT<br>ECROU                                          | 1    |  |  |  |                   |
| 12       | 69M-G3311-01-4D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1                 | 1    |  |  |  |                   |
| 13       | 69M-G3312-00-4D    | BRACKET, SWIVEL 2<br>SUPPORT, PIVOT 2                 | 1    |  |  |  |                   |
| 14       | 69M-G2537-00       | BUSHING, PIVOT SHAFT<br>COUSSINET                     | 1    |  |  |  |                   |
| 15       | 69M-G2538-00       | BUSHING, PIVOT SHAFT<br>COUSSINET                     | 1    |  |  |  |                   |
| 16       | 97075-06030        | BOLT<br>BOULON                                        | 4    |  |  |  |                   |
| 17       | 92995-06600        | WASHER<br>RONDELLE                                    | 4    |  |  |  |                   |
| 18       | 69M-43679-00       | COVER<br>COUVERCLE                                    | 1    |  |  |  |                   |
| 19       | 69M-43180-00       | TILT STOP LEVER ASSY<br>LEVIER, VERROUILLAGE RELEVAGE | 1    |  |  |  |                   |
| 20       | 69M-G3188-00       | SPRING<br>RESSORT                                     | 1    |  |  |  |                   |
| 21       | 69M-G3186-00       | LEVER<br>LEVIER                                       | 1    |  |  |  |                   |
| 22       | 90386-08032        | BUSH<br>DOUILLE                                       | 1    |  |  |  |                   |
| 23       | 91690-20010        | PIN, SPRING<br>AGRAFFE                                | 1    |  |  |  |                   |
| 24       | 69M-G3185-00       | LEVER, TILT STOP 2<br>LEVIER VERROUILLAGE RELEVAGE 2  | 1    |  |  |  |                   |
| 25       | 69M-G3164-00       | ROD, TILT LOCK<br>TIGE                                | 1    |  |  |  |                   |
| 26       | 69M-G3166-00       | PIN<br>GOUPILLE                                       | 1    |  |  |  |                   |
| 27       | 99080-04600        | CIRCLIP<br>CIRCLIP                                    | 1    |  |  |  |                   |



**FIG. 15 BRACKET**

## SUPPORT

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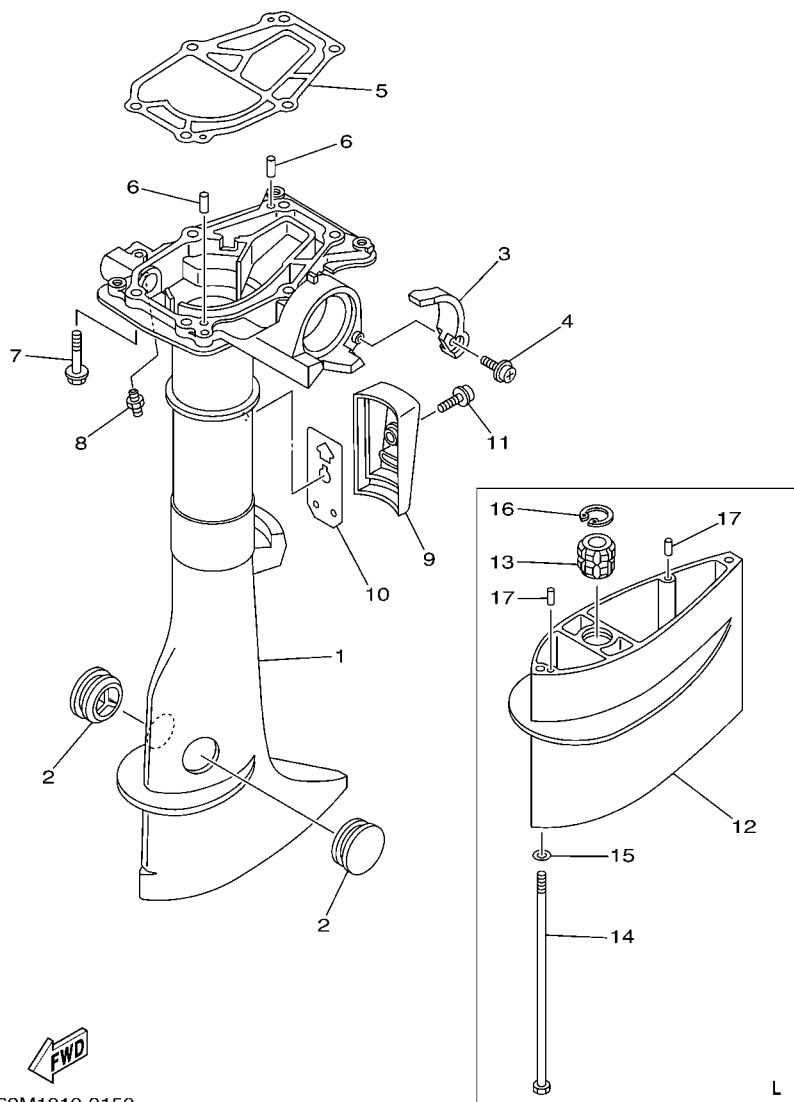


FIG. 16 UPPER CASING

**FOURREAU**

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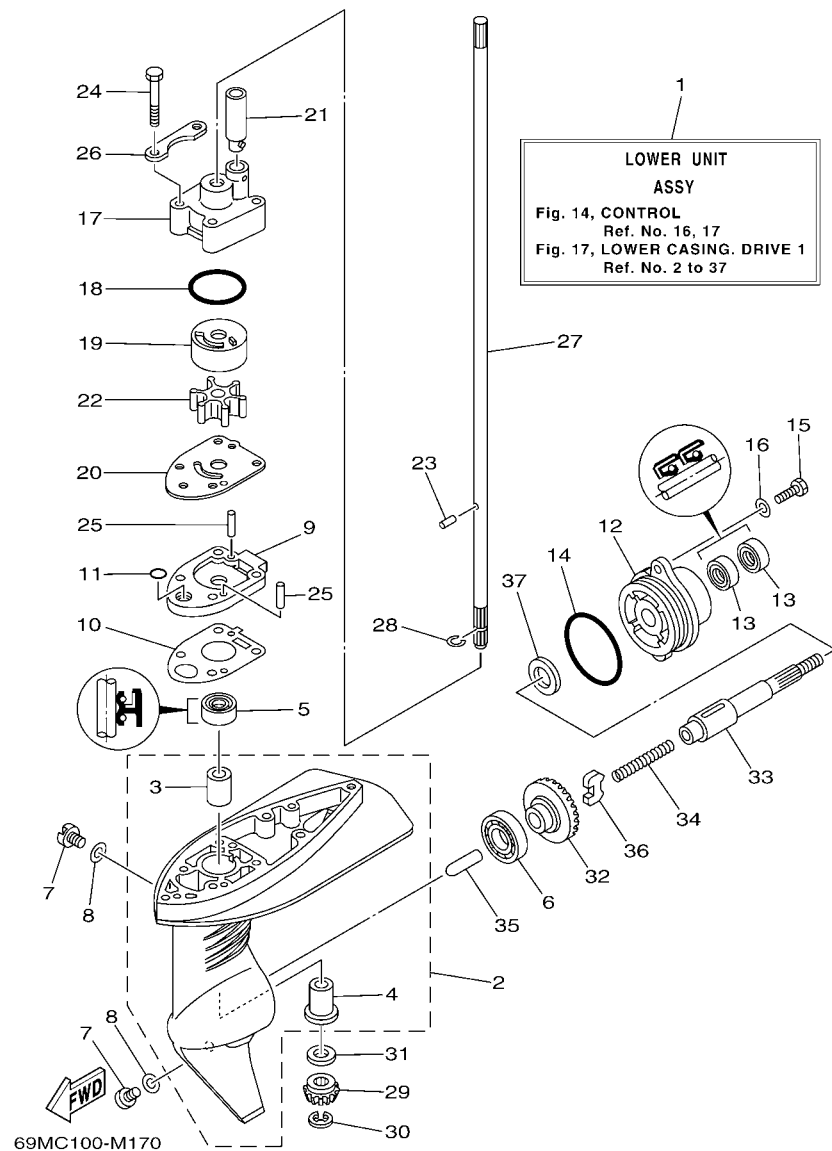


FIG. 17 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | 69MD |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|--------------------------------------------------|------|--|--|--|----------------------|
| 1        | 69M-G5300-02-4D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)       | 1    |  |  |  | S(17.0")<br>S(17.0") |
|          | 69M-G5300-12-4D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)       | 1    |  |  |  | L(22.0")<br>L(22.0") |
| 2        | 69M-G5311-00-4D    | CASING, LOWER<br>BOITIER D'HELICE                | 1    |  |  |  |                      |
| 3        | 6L5-45316-09       | .BUSHING, DRIVE SHAFT<br>.DOUILLE, ARBRE MOTEUR  | 1    |  |  |  |                      |
| 4        | 6L5-45317-09       | .BUSHING, DRIVE SHAFT<br>.DOUILLE, ARBRE MOTEUR  | 1    |  |  |  |                      |
| 5        | 93103-09M41        | OIL SEAL<br>JOINT SPY                            | 1    |  |  |  |                      |
| 6        | 93316-003Y0        | BEARING<br>ROULEMENT                             | 1    |  |  |  |                      |
| 7        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT       | 2    |  |  |  |                      |
| 8        | 90430-08020        | GASKET<br>JOINT                                  | 2    |  |  |  |                      |
| 9        | 69M-G5321-00-94    | PLATE<br>PLAQUETTE                               | 1    |  |  |  |                      |
| 10       | 69M-G5315-A0       | PACKING, LOWER CASING<br>JOINT, BOITIER D'HELICE | 1    |  |  |  |                      |
| 11       | 93210-05001        | O-RING<br>JOINT TORIQUE                          | 1    |  |  |  |                      |
| 12       | 69M-G5361-00-4D    | CAP, LOWER CASING<br>COUVERCLE, BOITIER D'HELICE | 1    |  |  |  |                      |
| 13       | 93101-13M12        | OIL SEAL<br>JOINT SPY                            | 2    |  |  |  |                      |
| 14       | 93210-48214        | O-RING<br>JOINT TORIQUE                          | 1    |  |  |  |                      |
| 15       | 97095-06016        | BOLT<br>BOULON                                   | 2    |  |  |  |                      |
| 16       | 92995-06600        | WASHER<br>RONDELLE                               | 2    |  |  |  |                      |
| 17       | 69M-G4311-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU        | 1    |  |  |  |                      |
| 18       | 93210-33M85        | O-RING<br>JOINT TORIQUE                          | 1    |  |  |  |                      |
| 19       | 6L5-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                     | 1    |  |  |  |                      |
| 20       | 69M-G4323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE      | 1    |  |  |  |                      |
| 21       | 6E0-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2      | 1    |  |  |  |                      |
| 22       | 6L5-44352-00       | IMPELLER<br>TURBINE                              | 1    |  |  |  |                      |
| 23       | 93604-07M13        | PIN, DOWEL<br>CLAVETTE                           | 1    |  |  |  |                      |
| 24       | 97095-06040        | BOLT<br>BOULON                                   | 4    |  |  |  |                      |
| 25       | 93604-18080        | PIN, DOWEL<br>CLAVETTE                           | 2    |  |  |  |                      |
| 26       | 69M-G4328-00       | PLATE<br>PLAQUETTE                               | 2    |  |  |  |                      |



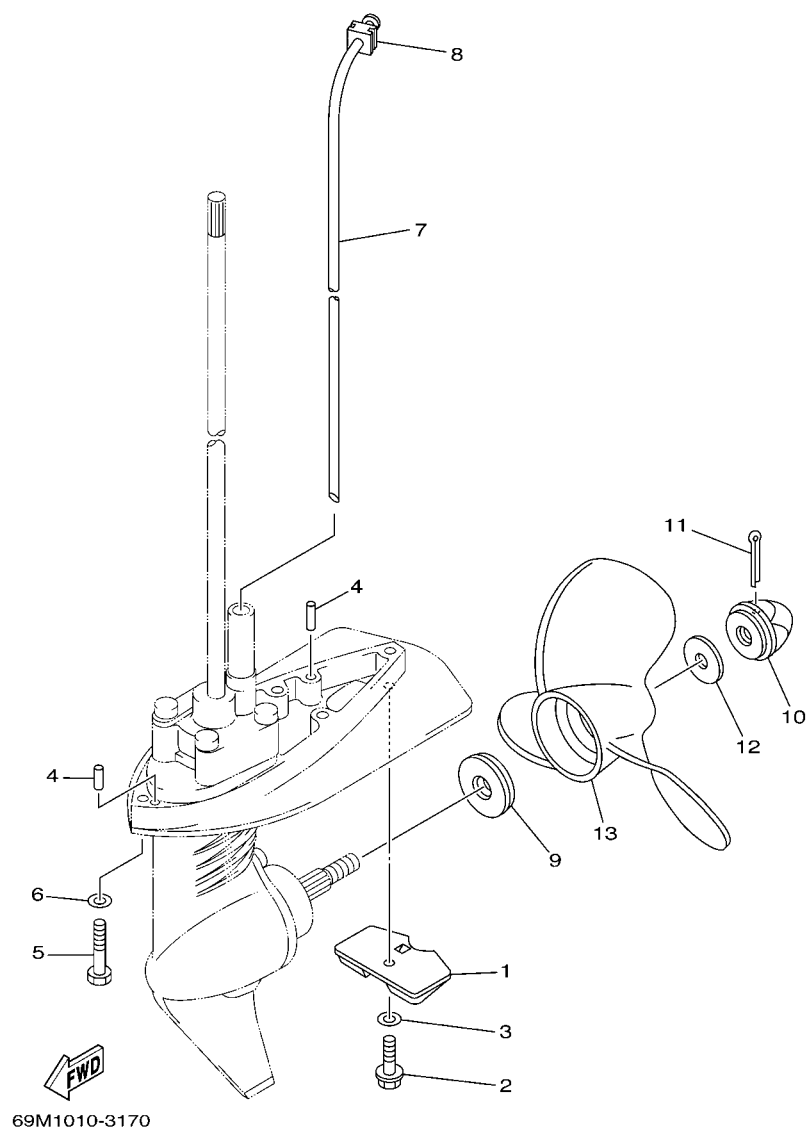


FIG. 18 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 69MD |  |  |  | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------------------|------|--|--|--|----------------------|
| 1        | 68D-G5251-00       | ANODE<br>ANODE                                                | 1    |  |  |  |                      |
| 2        | 95895-06020        | BOLT, FLANGE<br>BOULON                                        | 1    |  |  |  |                      |
| 3        | 92990-06300        | WASHER, INTERNAL TOOTH<br>RONDELLE, DENTURE INTERNE           | 1    |  |  |  |                      |
| 4        | 93604-12M07        | PIN, DOWEL<br>CLAVETTE                                        | 2    |  |  |  |                      |
| 5        | 97095-06030        | BOLT<br>BOULON                                                | 3    |  |  |  | S(17.0")<br>S(17.0") |
| 6        | 92995-06600        | WASHER<br>RONDELLE                                            | 3    |  |  |  | S(17.0")<br>S(17.0") |
| 7        | 69M-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                                 | 1    |  |  |  | S(17.0")<br>S(17.0") |
|          | 69M-44361-10       | TUBE, WATER 1<br>TUBE D'EAU 1                                 | 1    |  |  |  | L(22.0")<br>L(22.0") |
| 8        | 68D-G4365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                   | 1    |  |  |  |                      |
| 9        | 68D-G5987-00       | SPACER 1<br>ENTRETOISE 1                                      | 1    |  |  |  |                      |
| 10       | 6L5-45616-00       | NUT, PROPELLER<br>CONE, HELICE                                | 1    |  |  |  |                      |
| 11       | 91490-25030        | PIN, COTTER<br>GOUPILLE                                       | 1    |  |  |  |                      |
| 12       | 90201-08M54        | WASHER, PLATE<br>RONDELLE, PLATE                              | 1    |  |  |  |                      |
| 13       | 6L5-45943-00       | PROPELLER (3X7-1/4"X6"-BS)<br>HELICE (3X7-1/4"X6"-BS)         | 1    |  |  |  | UR<br>UR             |
|          | 6L5-45945-00       | PROPELLER (3X7-1/4"X7-1/4"-BS)<br>HELICE (3X7-1/4"X7-1/4"-BS) | 1    |  |  |  | UR<br>UR             |
|          | 6L5-45947-00       | PROPELLER (3X7-1/4"X8-1/4"-BS)<br>HELICE (3X7-1/4"X8-1/4"-BS) | 1    |  |  |  | UR<br>UR             |
|          | 6L5-45949-00       | PROPELLER (3X7-1/4"X5"-BS)<br>HELICE (3X7-1/4"X5"-BS)         | 1    |  |  |  | UR<br>UR             |
|          | 6L5-45952-00       | PROPELLER (3X7-1/4"X5-1/2"-BS)<br>HELICE (3X7-1/4"X5-1/2"-BS) | 1    |  |  |  | UR<br>UR             |
|          |                    |                                                               |      |  |  |  |                      |
|          |                    |                                                               |      |  |  |  |                      |
|          |                    |                                                               |      |  |  |  |                      |

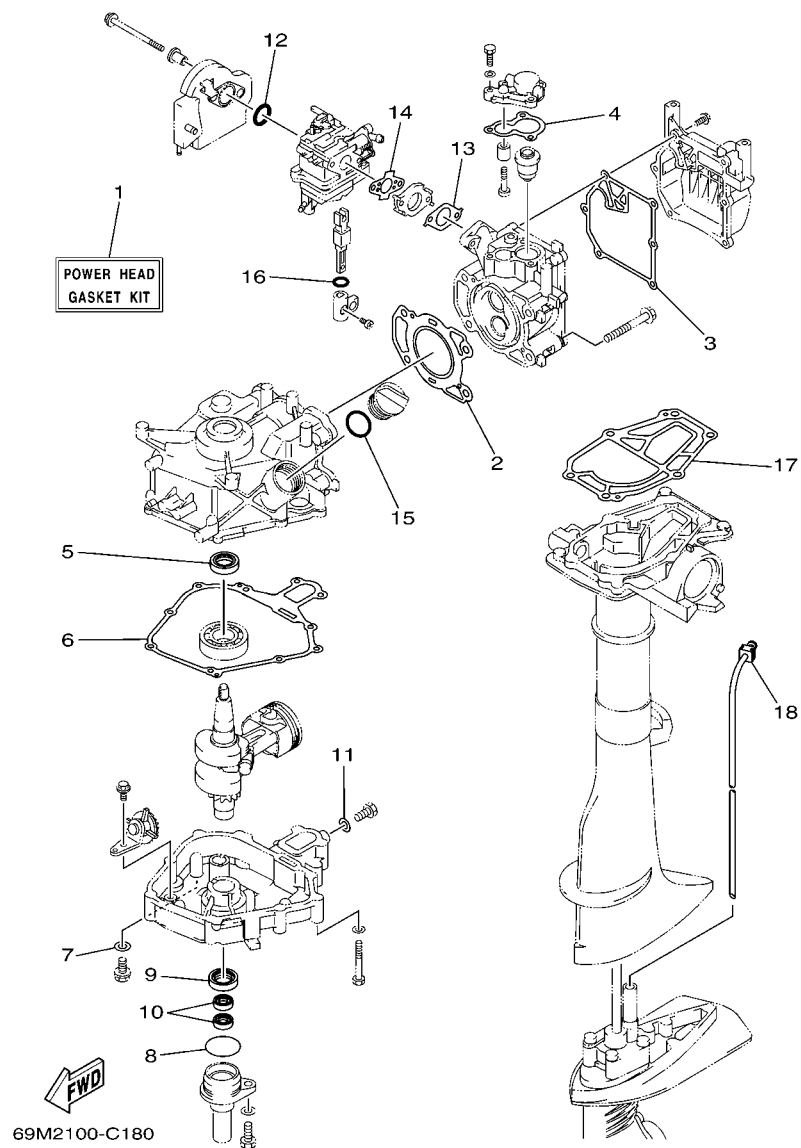
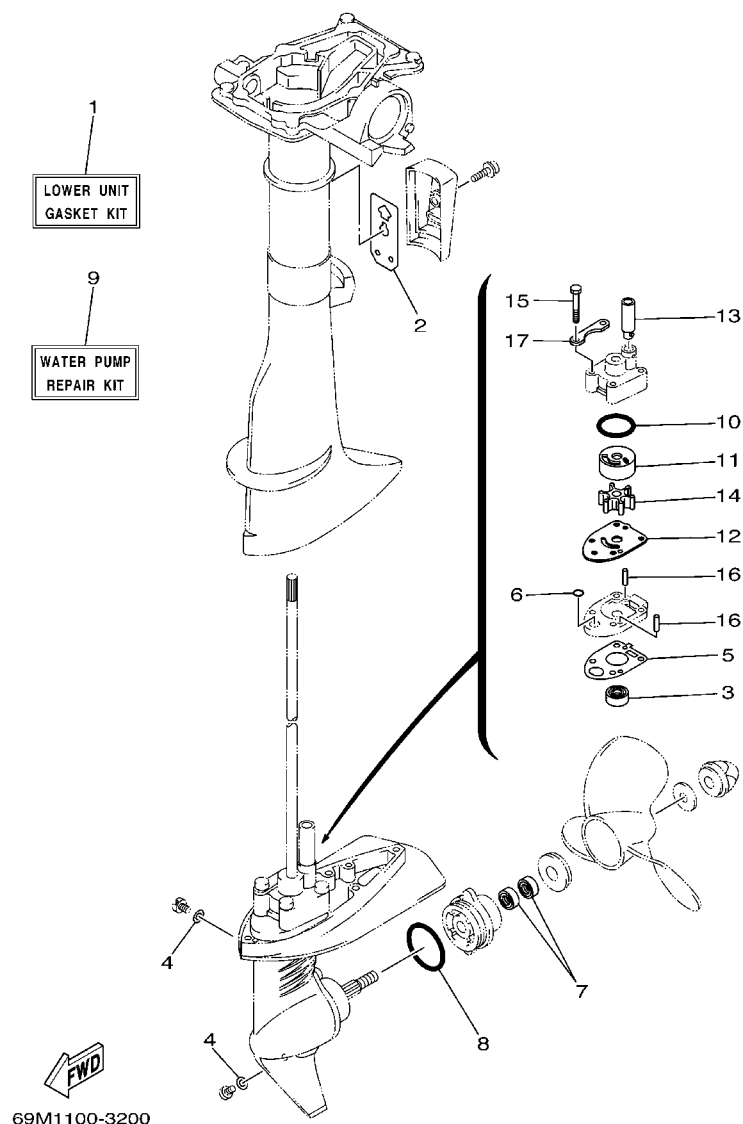


FIG. 19 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 69MD |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|--|--|--|-------------------|
| 1        | 69M-WE001-00       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE | 1    |  |  |  |                   |
| 2        | 69M-11181-00       | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1        | 1    |  |  |  |                   |
| 3        | 69M-11193-A0       | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1 | 1    |  |  |  |                   |
| 4        | 68D-E2414-A0       | .GASKET, COVER<br>.JOINT, COUVERCLE                     | 1    |  |  |  |                   |
| 5        | 93102-20108        | .OIL SEAL<br>.JOINT SPY                                 | 1    |  |  |  |                   |
| 6        | 69M-11351-A0       | .GASKET, CYLINDER<br>.JOINT, D'EMBASE                   | 1    |  |  |  |                   |
| 7        | 90201-08818        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 1    |  |  |  |                   |
| 8        | 93210-35537        | .O-RING<br>.JOINT TORIQUE                               | 1    |  |  |  |                   |
| 9        | 93102-20108        | .OIL SEAL<br>.JOINT SPY                                 | 1    |  |  |  |                   |
| 10       | 93102-09004        | .OIL SEAL<br>.JOINT SPY                                 | 2    |  |  |  |                   |
| 11       | 90430-08800        | .GASKET<br>.JOINT                                       | 1    |  |  |  |                   |
| 12       | 93210-20M65        | .O-RING<br>.JOINT TORIQUE                               | 1    |  |  |  |                   |
| 13       | 69M-E3645-A0       | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1               | 1    |  |  |  |                   |
| 14       | 69M-E3646-A0       | .GASKET, MANIFOLD 2<br>.JOINT, TUBULURE 2               | 1    |  |  |  |                   |
| 15       | 93210-24M79        | .O-RING<br>.JOINT TORIQUE                               | 1    |  |  |  |                   |
| 16       | 93210-13M43        | .O-RING<br>.JOINT TORIQUE                               | 1    |  |  |  |                   |
| 17       | 69M-45113-A0       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE           | 1    |  |  |  |                   |
| 18       | 68D-G4365-00       | .DAMPER, WATER SEAL 1<br>.JOINT, TUBE D'EAU 1           | 1    |  |  |  |                   |
|          |                    |                                                         |      |  |  |  |                   |
|          |                    |                                                         |      |  |  |  |                   |
|          |                    |                                                         |      |  |  |  |                   |
|          |                    |                                                         |      |  |  |  |                   |





**FIG. 21 REPAIR KIT 3**

### KITS DE PEPARATION 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION                                            | 69MD |  |  |  | REMARKS |
|----------|--------------------|--------------------------------------------------------|------|--|--|--|---------|
| 1        | 69M-WG001-20       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE     | 1    |  |  |  |         |
| 2        | 69M-G5115-00       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE          | 1    |  |  |  |         |
| 3        | 93103-09M41        | .OIL SEAL<br>.JOINT SPY                                | 1    |  |  |  |         |
| 4        | 90430-08020        | .GASKET<br>.JOINT                                      | 2    |  |  |  |         |
| 5        | 69M-G5315-A0       | .PACKING, LOWER CASING<br>.JOINT, BOITIER D'HELICE     | 1    |  |  |  |         |
| 6        | 93210-05001        | .O-RING<br>.JOINT TORIQUE                              | 1    |  |  |  |         |
| 7        | 93101-13M12        | .OIL SEAL<br>.JOINT SPY                                | 2    |  |  |  |         |
| 8        | 93210-48214        | .O-RING<br>.JOINT TORIQUE                              | 1    |  |  |  |         |
| 9        | 69M-WG078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE | 1    |  |  |  |         |
| 10       | 93210-33M85        | .O-RING<br>.JOINT TORIQUE                              | 1    |  |  |  |         |
| 11       | 6L5-44322-00       | .INSERT, CARTRIDGE<br>.CUVETTE                         | 1    |  |  |  |         |
| 12       | 69M-G4323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE          | 1    |  |  |  |         |
| 13       | 6E0-44366-00       | .DAMPER, WATER SEAL 2<br>.JOINT, TUBE D'EAU 2          | 1    |  |  |  |         |
| 14       | 6L5-44352-00       | .IMPELLER<br>.TURBINE                                  | 1    |  |  |  |         |
| 15       | 97095-06040        | .BOLT<br>.BOULON                                       | 4    |  |  |  |         |
| 16       | 93604-18080        | .PIN, DOWEL<br>.CLAVETTE                               | 2    |  |  |  |         |
| 17       | 69M-G4328-00       | .PLATE<br>.PLAQUETTE                                   | 2    |  |  |  |         |
|          |                    |                                                        |      |  |  |  |         |
|          |                    |                                                        |      |  |  |  |         |
|          |                    |                                                        |      |  |  |  |         |

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| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 67D-11133-10          | 3 - 3       | 69M-14966-00          | 8 - 6       | 6S7-42675-00          | 2 - 6       | 682-82556-00          | 11 - 12     | 6BV-F8199-74-E0       | 9 - 28      | 69M-G3351-00          | 15 - 34     |
| 69M-11181-00          | 3 - 7       | 69M-14984-00          | 8 - 8       | 6S7-42676-00          | 2 - 7       | 65W-82575-01          | 11 - 11     | 6BV-F8199-74-F0       | 9 - 28      | 69M-G3691-00          | 15 - 41     |
|                       | 19 - 2      |                       | 20 - 2      | 69M-42678-30          | 2 - 8       | 689-8257Y-00          | 11 - 13     | 6BV-F8199-74-G0       | 9 - 28      | 69M-G4111-00          | 14 - 1      |
| 69M-11193-A0          | 3 - 9       | 69M-14991-00          | 8 - 13      | 6S7-42698-40          | 2 - 10      | 69M-85640-00          | 11 - 2      | 6BV-F8199-74-H0       | 9 - 28      | 69M-G4121-00          | 14 - 6      |
|                       | 19 - 3      |                       | 20 - 7      | 6S7-42698-50          | 2 - 11      | 69M-85650-00          | 11 - 1      | 6BV-F8199-74-S0       | 9 - 28      | 68D-G4122-01          | 14 - 5      |
| 69M-11351-A0          | 5 - 7       | 69M-15361-00          | 5 - 5       | 69M-42758-01          | 12 - 11     | 69M-E1111-01-1S       | 3 - 2       | 6BV-F8199-84-K0       | 9 - 29      | 6N0-G4145-10          | 14 - 13     |
|                       | 19 - 6      | 67D-15705-00          | 10 - 5      | 6L5-42774-00          | 12 - 3      | 69M-E1191-00-1S       | 3 - 8       | 6BV-F8199-84-L0       | 9 - 29      | 6N0-G4146-10          | 14 - 14     |
| 676-11372-00          | 3 - 4       | 69M-15710-00          | 10 - 1      | 6S7-42794-40          | 12 - 23     | 69M-E1311-00-1S       | 5 - 1       | 6BV-F8199-84-M0       | 9 - 29      | 69M-G4311-00          | 17 - 17     |
| 69M-11400-00          | 4 - 1       | 67D-15713-00          | 10 - 4      | 6S7-42794-50          | 12 - 24     | 68D-E1325-00          | 1 - 2       | 6BV-F8199-84-N0       | 9 - 29      | 69M-G4323-00          | 17 - 20     |
| 69M-11650-00          | 4 - 3       | 69M-15714-00          | 10 - 2      | 6L5-42823-00          | 12 - 15     |                       | 3 - 15      | 6BV-F8199-84-P0       | 9 - 29      |                       | 21 - 12     |
| 7FK-11654-00          | 4 - 4       | 69M-15723-00          | 11 - 6      | 620-43114-00          | 15 - 6      | 69M-E1603-01          | 4 - 6       | 6BV-F8199-84-R0       | 9 - 29      | 69M-G4328-00          | 17 - 26     |
| 6AU-12111-00          | 6 - 2       | 69M-15735-00          | 10 - 6      | 6E0-43116-01          | 15 - 3      | 69M-E1604-01          | 4 - 6       | 69M-G2111-00-4D       | 13 - 1      |                       | 21 - 17     |
| 7NJ-12117-00          | 6 - 6       | 69M-15739-00          | 10 - 8      | 69M-43180-00          | 15 - 19     | 69M-E1605-01          | 4 - 6       | 69M-G2119-10          | 13 - 10     | 68D-G4365-00          | 18 - 8      |
| 7NJ-12118-00          | 6 - 7       | 69M-15741-00          | 10 - 3      | 69M-43679-00          | 15 - 18     | 69M-E1631-01-96       | 4 - 5       | 68D-G2131-01          | 13 - 8      |                       | 19 - 18     |
| 51Y-12119-00          | 6 - 4       | 69M-15751-00          | 10 - 9      | 69M-44126-00          | 14 - 7      | 69M-E1633-00          | 4 - 7       | 69M-G2137-00          | 13 - 12     | 69M-G5111-00-4D       | 16 - 1      |
| 6AU-12121-00          | 6 - 3       | 6G1-15755-00          | 10 - 10     | 69M-44143-00          | 14 - 10     | 69M-E1635-01          | 4 - 5       | 68D-G2159-00          | 13 - 19     | 69M-G5115-00          | 16 - 10     |
| 67D-12151-00          | 6 - 8       | 69M-15762-00          | 10 - 14     | 6L5-44144-00          | 14 - 16     | 69M-E1636-01          | 4 - 5       | 68D-G2171-00          | 13 - 3      |                       | 21 - 2      |
| JA9-12153-00          | 6 - 14      | 6G1-15779-00          | 10 - 11     | 6L5-44144-10          | 14 - 16     | 68D-E2113-00          | 6 - 5       | 68D-G2172-00          | 13 - 4      | 69M-G5151-00          | 16 - 9      |
| 69M-12154-00          | 6 - 13      | 69M-15793-00          | 10 - 7      | 6L5-44322-00          | 17 - 19     | 69M-E2155-00          | 6 - 12      | 6N0-G2177-00          | 13 - 11     | 69M-G5152-00          | 16 - 3      |
| 67D-12157-00          | 6 - 11      | 67D-21757-00          | 9 - 9       |                       | 21 - 11     | 69M-E2413-00-1S       | 3 - 13      | 68D-G2181-00          | 13 - 5      | 69M-G5211-00-4D       | 16 - 12     |
| 7FK-12158-00          | 6 - 10      | 69M-24182-00          | 10 - 15     | 6L5-44352-00          | 17 - 22     | 68D-E2414-A0          | 1 - 3       | 68D-G2182-00          | 13 - 7      | 68D-G5251-00          | 1 - 8       |
| 7FK-12165-00          | 6 - 9       | 6L5-24251-00          | 1 - 6       |                       | 21 - 14     |                       | 3 - 17      | 69M-G2188-00          | 13 - 6      |                       | 18 - 1      |
| 69M-12170-01          | 6 - 1       |                       | 9 - 14      | 69M-44361-00          | 18 - 7      |                       | 19 - 4      | 69M-G2537-00          | 15 - 14     | 69M-G5300-02-4D       | 17 - 1      |
| 69M-12411-01          | 1 - 1       | 650-24378-00          | 3 - 14      | 69M-44361-10          | 18 - 7      | 69M-E2483-00          | 7 - 7       | 69M-G2538-00          | 15 - 15     | 69M-G5300-12-4D       | 17 - 1      |
|                       | 3 - 11      | 69M-24523-00          | 8 - 23      | 6E0-44366-00          | 17 - 21     | 69M-E3102-00          | 5 - 22      | 68D-G2561-01          | 15 - 31     | 69M-G5311-00-4D       | 17 - 2      |
| 688-12412-00          | 3 - 12      |                       | 20 - 11     |                       | 21 - 13     | 69M-E3437-60          | 9 - 24      | 69M-G2610-30          | 2 - 1       | 69M-G5315-A0          | 17 - 10     |
| 62Y-14212-00          | 8 - 21      | 69M-24524-00          | 8 - 22      | 6G8-44532-00          | 5 - 27      | 69M-E3645-A0          | 7 - 9       | 69M-G2613-00          | 2 - 3       |                       | 21 - 5      |
| 69M-14301-22          | 8 - 1       | 69M-24533-00          | 8 - 24      | 69M-44557-00          | 15 - 35     |                       | 19 - 13     | 69M-G261A-00          | 2 - 2       | 69M-G5321-00-94       | 17 - 9      |
| 69W-14321-00          | 8 - 20      |                       | 20 - 12     | 69M-45113-A0          | 16 - 5      | 69M-E3646-A0          | 7 - 10      | 69M-G2711-00-4D       | 12 - 1      | 69M-G5361-00-4D       | 17 - 12     |
| 69M-14323-20          | 8 - 15      | 69M-24535-00          | 8 - 25      |                       | 19 - 17     |                       | 19 - 14     | 69M-G2712-00          | 12 - 5      | 69M-G5511-00          | 17 - 27     |
| 62Y-14334-00          | 8 - 17      |                       | 20 - 13     | 647-45151-01          | 16 - 2      | 69M-E3647-00          | 7 - 11      | 69M-G2724-00          | 12 - 8      | 69M-G5511-10          | 17 - 27     |
| 69M-14341-00          | 8 - 4       | 69M-24554-00          | 9 - 19      | 6L5-45316-09          | 17 - 3      | 69M-E4148-00          | 7 - 1       | 69M-G2725-00          | 12 - 9      | 69M-G5551-00          | 17 - 29     |
| 69M-14342-68          | 8 - 5       | 69M-24575-00          | 9 - 21      | 6L5-45317-09          | 17 - 4      | 69M-E4427-60          | 2 - 9       | 69M-G2727-00          | 12 - 7      | 69M-G5560-00          | 17 - 32     |
| 69M-14343-31          | 8 - 3       | 68D-24610-10          | 9 - 2       | 6L5-45318-00          | 16 - 13     | 69M-E5111-00-1S       | 5 - 6       | 69M-G2731-00-4D       | 12 - 17     | 69M-G5611-00          | 17 - 33     |
| 69M-14381-00          | 8 - 7       | 68D-24612-00          | 9 - 3       | 6L5-45533-00-20       | 17 - 31     | 69M-E5316-00          | 12 - 10     | 69M-G2735-00          | 12 - 20     | 69M-G5635-00          | 17 - 35     |
| 69M-14385-00          | 8 - 9       | 69M-24633-00          | 9 - 8       | 6L5-45533-00-21       | 17 - 31     | 69M-E5363-00          | 5 - 24      | 69M-G2743-00          | 5 - 26      | 68D-G5987-00          | 18 - 9      |
|                       | 20 - 3      | 624-24634-00          | 9 - 7       | 6L5-45533-00-22       | 17 - 31     | 69M-E5396-00-5B       | 5 - 14      | 69M-G2768-00          | 12 - 12     | 69M-W0093-00          | 20 - 1      |
| 6A1-14386-00          | 8 - 10      | 69M-24641-01          | 9 - 10      | 6L5-45533-00-23       | 17 - 31     | 69M-E5789-00          | 10 - 12     | 69M-G3111-00-4D       | 15 - 1      | 69M-WE001-00          | 19 - 1      |
|                       | 20 - 4      | 6G1-42125-01          | 13 - 21     | 6L5-45616-00          | 18 - 10     | 69M-F4111-01          | 9 - 1       | 69M-G3112-00-4D       | 15 - 2      | 69M-WE090-01-1S       | 3 - 1       |
| 62Y-14392-00          | 8 - 12      | 6G1-42126-00          | 13 - 22     | 6L5-45631-00          | 17 - 36     | 69M-F4181-00          | 9 - 18      | 69M-G3118-00          | 15 - 4      | 69M-WG001-20          | 21 - 1      |
|                       | 20 - 6      | 67D-42129-00          | 13 - 2      | 6L5-45943-00          | 18 - 13     | 69M-F4191-00          | 9 - 17      | 69M-G3164-00          | 15 - 25     | 69M-WG078-00          | 1 - 9       |
| 2T4-14397-00          | 8 - 16      | 6G1-42138-01          | 13 - 18     | 6L5-45945-00          | 18 - 13     | 69M-F4311-00          | 9 - 15      | 69M-G3166-00          | 15 - 26     |                       | 21 - 9      |
|                       | 20 - 9      | 69M-42528-00          | 15 - 29     | 6L5-45947-00          | 18 - 13     | 69M-F4375-00          | 9 - 11      | 69M-G3185-00          | 15 - 24     | 90101-06030           | 15 - 36     |
| 69M-14440-01          | 7 - 3       | 69M-42529-00          | 15 - 30     | 6L5-45949-00          | 18 - 13     | 69M-F4591-00          | 12 - 22     | 69M-G3186-00          | 15 - 21     | 90101-06M18           | 16 - 14     |
| 6H1-14485-00          | 5 - 2       | 69M-42628-00          | 12 - 2      | 6L5-45952-00          | 18 - 13     | 69M-F6301-10          | 13 - 24     | 69M-G3188-00          | 15 - 20     | 90101-08M07           | 15 - 7      |
| 69M-14527-00          | 8 - 18      | 69M-42629-00          | 12 - 6      | 6AH-81994-40          | 9 - 25      | 69M-F6330-02          | 7 - 12      | 69M-G3311-01-4D       | 15 - 12     | 90105-06039           | 3 - 10      |
| 69M-14536-00          | 8 - 19      | 6L5-42647-00          | 12 - 14     | 6AH-81994-50          | 9 - 26      | 69M-F8100-00          | 9 - 27      | 69M-G3312-00-4D       | 15 - 13     | 90105-06M24           | 11 - 7      |
|                       | 20 - 10     | 69M-42662-00          | 2 - 5       | 6E3-82370-21          | 11 - 10     | 6BV-F8199-74-D0       | 9 - 28      | 69M-G3318-00          | 15 - 39     | 90105-08M36           | 3 - 5       |

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| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 90105-08M76           | 5 - 12      | 90501-100A5           | 9 - 4       | 93306-272Y2           | 5 - 4       | 99001-06600           | 17 - 30     |                       |             |                       |             |
| 90119-06098           | 9 - 13      | 90501-12802           | 14 - 4      | 93316-003Y0           | 17 - 6      | 99080-04600           | 15 - 27     |                       |             |                       |             |
| 90119-06M17           | 12 - 13     | 90501-12803           | 15 - 33     | 93420-22M03           | 16 - 16     |                       |             |                       |             |                       |             |
| 90119-06ME0           | 14 - 15     | 90501-23800           | 13 - 14     | 93440-08819           | 17 - 28     |                       |             |                       |             |                       |             |
| 90152-05011           | 13 - 16     | 91490-16010           | 13 - 23     | 93450-13130           | 4 - 8       |                       |             |                       |             |                       |             |
| 90157-05013           | 12 - 4      |                       | 14 - 12     | 93505-16024           | 14 - 3      |                       |             |                       |             |                       |             |
| 90159-05M12           | 9 - 22      | 91490-25030           | 18 - 11     | 93604-07M13           | 17 - 23     |                       |             |                       |             |                       |             |
|                       | 16 - 4      | 91609-25014           | 14 - 17     | 93604-12M07           | 3 - 6       |                       |             |                       |             |                       |             |
| 90159-06M11           | 15 - 40     | 91690-20010           | 15 - 23     |                       | 5 - 11      |                       |             |                       |             |                       |             |
|                       | 16 - 11     | 92903-06600           | 5 - 9       |                       | 16 - 6      |                       |             |                       |             |                       |             |
| 90161-04003           | 12 - 21     | 92990-04200           | 9 - 5       |                       | 16 - 17     |                       |             |                       |             |                       |             |
| 90167-03M02           | 12 - 16     | 92990-05600           | 14 - 11     |                       | 18 - 4      |                       |             |                       |             |                       |             |
| 90170-10M33           | 11 - 4      | 92990-06300           | 18 - 3      | 93604-18080           | 17 - 25     |                       |             |                       |             |                       |             |
| 90201-06040           | 15 - 37     | 92990-06600           | 16 - 15     |                       | 21 - 16     |                       |             |                       |             |                       |             |
| 90201-08818           | 5 - 13      | 92990-08200           | 15 - 9      | 93700-06M03           | 15 - 28     |                       |             |                       |             |                       |             |
|                       | 19 - 7      | 92995-05600           | 14 - 9      |                       | 16 - 8      |                       |             |                       |             |                       |             |
| 90201-08M54           | 18 - 12     | 92995-06600           | 3 - 19      | 94702-00248           | 1 - 4       |                       |             |                       |             |                       |             |
| 90201-105A2           | 11 - 5      |                       | 5 - 29      |                       | 3 - 22      |                       |             |                       |             |                       |             |
| 90201-10M02           | 13 - 15     |                       | 12 - 19     | 95380-08600           | 15 - 10     |                       |             |                       |             |                       |             |
| 90201-13198           | 17 - 37     |                       | 15 - 17     | 95380-08700           | 15 - 11     |                       |             |                       |             |                       |             |
| 90201-23008           | 4 - 2       |                       | 17 - 16     | 95780-06300           | 15 - 38     |                       |             |                       |             |                       |             |
| 90202-08022           | 15 - 8      |                       | 18 - 6      | 95817-06012           | 5 - 23      |                       |             |                       |             |                       |             |
| 90243-04M01           | 15 - 5      | 92995-08600           | 5 - 19      | 95895-06020           | 18 - 2      |                       |             |                       |             |                       |             |
| 90266-04M05           | 15 - 32     | 93101-13M12           | 17 - 13     | 97013-06045           | 5 - 8       |                       |             |                       |             |                       |             |
| 90269-02M09           | 13 - 13     |                       | 21 - 7      | 97075-06030           | 15 - 16     |                       |             |                       |             |                       |             |
| 90280-04M06           | 11 - 3      | 93102-09004           | 5 - 17      | 97075-08025           | 13 - 9      |                       |             |                       |             |                       |             |
| 90340-08002           | 17 - 7      |                       | 19 - 10     | 97095-05012           | 14 - 8      |                       |             |                       |             |                       |             |
| 90386-08032           | 13 - 17     | 93102-20108           | 5 - 3       | 97095-06012           | 11 - 9      |                       |             |                       |             |                       |             |
|                       | 15 - 22     |                       | 5 - 16      | 97095-06016           | 17 - 15     |                       |             |                       |             |                       |             |
| 90387-06076           | 7 - 6       |                       | 19 - 5      | 97095-06020           | 3 - 18      |                       |             |                       |             |                       |             |
| 90387-06176           | 9 - 12      |                       | 19 - 9      |                       | 5 - 28      |                       |             |                       |             |                       |             |
| 90430-08020           | 1 - 7       | 93103-09M41           | 17 - 5      |                       | 12 - 18     |                       |             |                       |             |                       |             |
|                       | 17 - 8      |                       | 21 - 3      | 97095-06030           | 18 - 5      |                       |             |                       |             |                       |             |
|                       | 21 - 4      | 93210-05001           | 17 - 11     | 97095-06040           | 17 - 24     |                       |             |                       |             |                       |             |
| 90430-08800           | 1 - 5       |                       | 21 - 6      |                       | 21 - 15     |                       |             |                       |             |                       |             |
|                       | 5 - 21      | 93210-09350           | 14 - 2      | 97095-08014           | 5 - 20      |                       |             |                       |             |                       |             |
|                       | 19 - 11     | 93210-13M43           | 9 - 20      | 97095-08020           | 5 - 18      |                       |             |                       |             |                       |             |
| 90445-07805           | 7 - 8       |                       | 19 - 16     | 97575-06535           | 16 - 7      |                       |             |                       |             |                       |             |
| 90445-09808           | 3 - 20      | 93210-20M65           | 7 - 4       | 97595-06560           | 10 - 13     |                       |             |                       |             |                       |             |
| 90446-06M90           | 11 - 14     |                       | 19 - 12     | 97595-06575           | 7 - 5       |                       |             |                       |             |                       |             |
| 90464-09013           | 3 - 21      | 93210-24M79           | 5 - 25      | 97780-40012           | 2 - 4       |                       |             |                       |             |                       |             |
| 90465-08M99           | 5 - 10      |                       | 19 - 15     | 97885-05012           | 13 - 20     |                       |             |                       |             |                       |             |
| 90465-11M10           | 7 - 2       | 93210-33M85           | 17 - 18     | 97890-04007           | 8 - 2       |                       |             |                       |             |                       |             |
| 90467-11M08           | 9 - 23      |                       | 21 - 10     | 98580-03005           | 8 - 11      |                       |             |                       |             |                       |             |
| 90467-13M13           | 9 - 16      | 93210-35537           | 5 - 15      |                       | 20 - 5      |                       |             |                       |             |                       |             |
| 90468-100A0           | 9 - 6       |                       | 19 - 8      | 98580-04010           | 8 - 14      |                       |             |                       |             |                       |             |
| 90480-25161           | 11 - 8      | 93210-48214           | 17 - 14     |                       | 20 - 8      |                       |             |                       |             |                       |             |
| 90501-10064           | 17 - 34     |                       | 21 - 8      | 98980-05025           | 3 - 16      |                       |             |                       |             |                       |             |