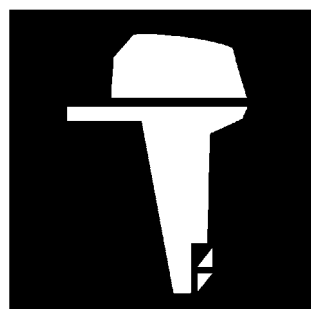




**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES DETACHÉES**

F4BMH'15 (6EC2)

F5AMH'15 (6ED2)

F6CMH'15 (6EE2)

F4BMH
F5AMH/F6CMH
PARTS CATALOGUE
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1st edition, April 2015
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

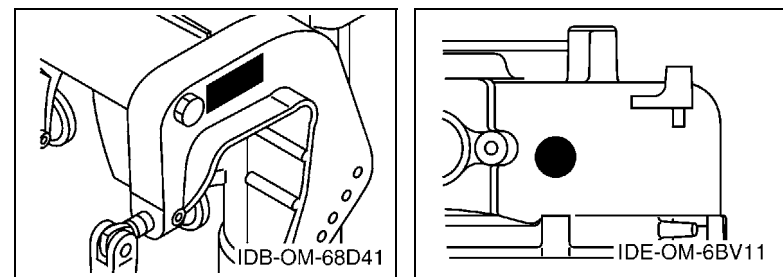
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F4B	6EC-1003436	F5A	6ED-1003296
F6C	6EE-1006036		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6EC2	F4BMH
2	6ED2	F5AMH
3	6EE2	F6CMH

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

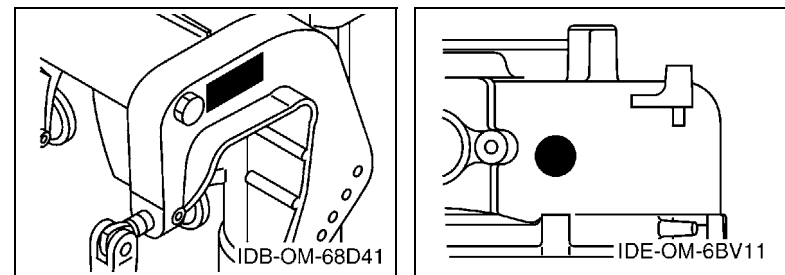
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F4B	6EC-1003436	F5A	6ED-1003296
F6C	6EE-1006036		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6EC2	F4BMH
2	6ED2	F5AMH
3	6EE2	F6CMH

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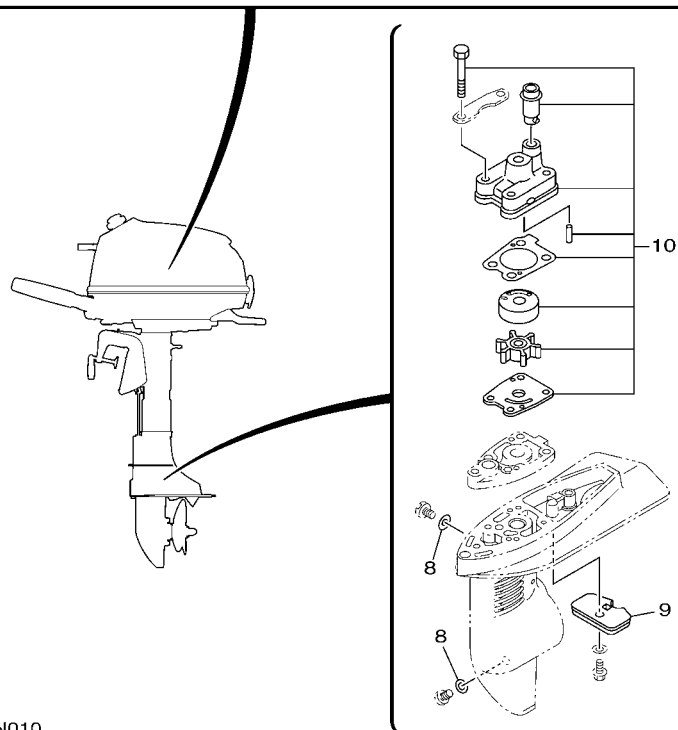
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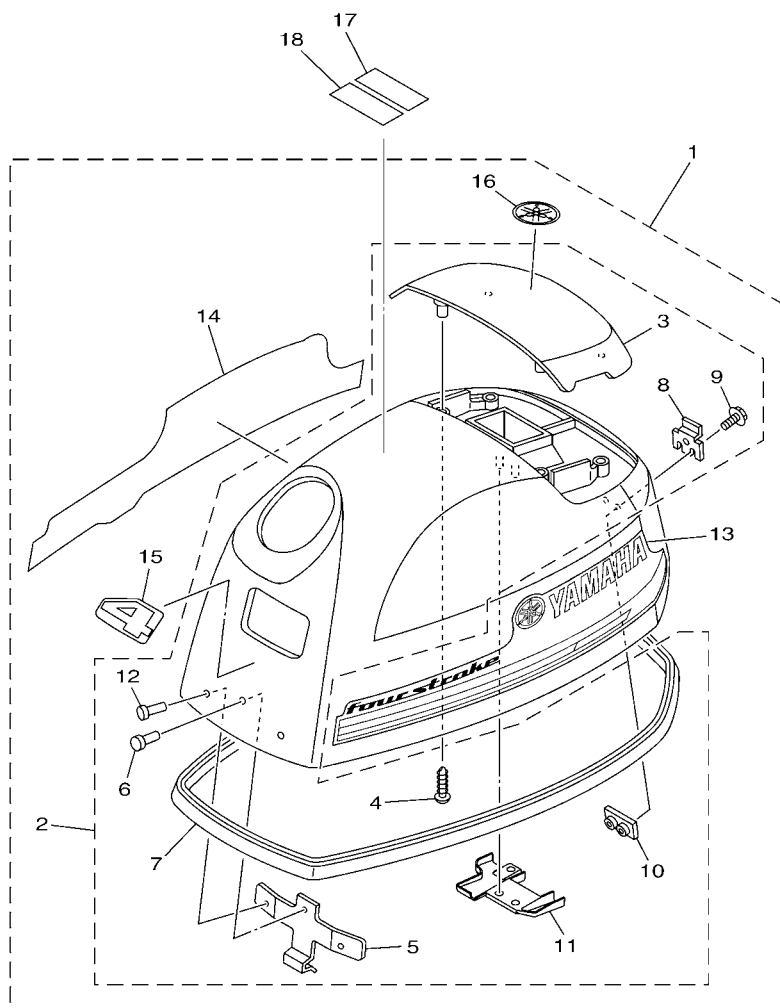
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 6EC1100-N010

FIG. 1 SCHEDULED SERVICE PARTS PIÈCES MAINTENANCE PERIODIQUE

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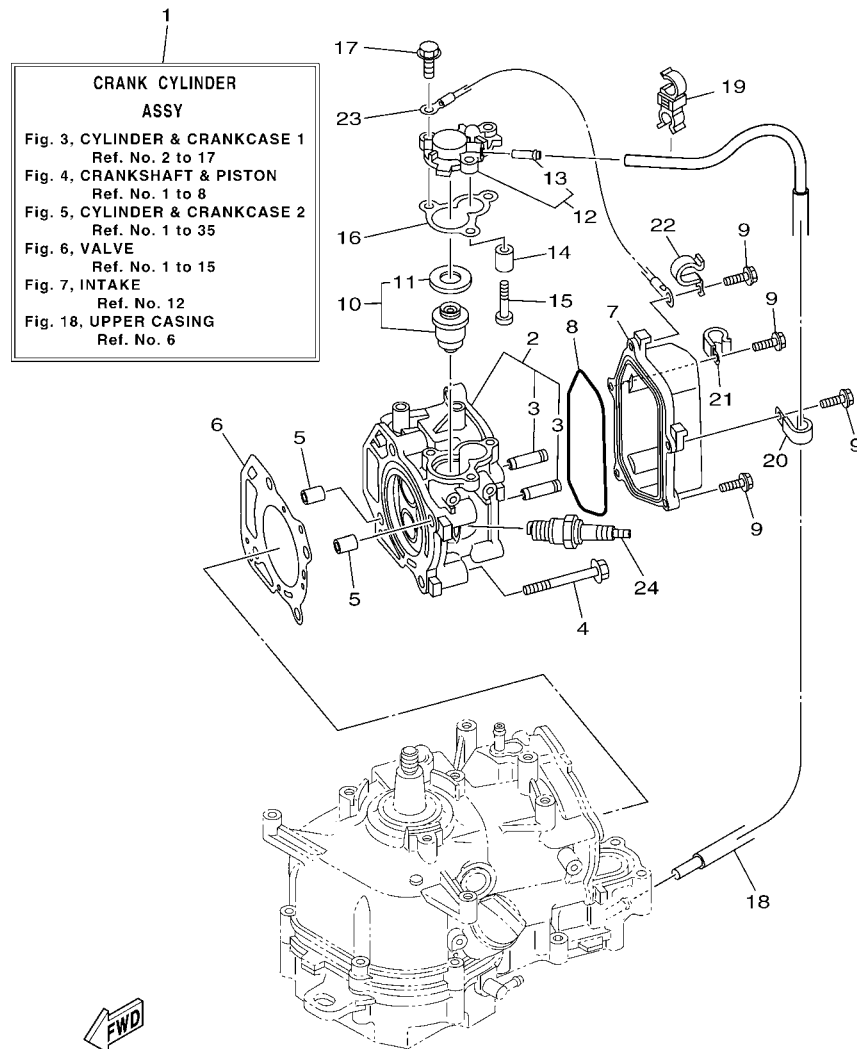


6BV6100-N020

FIG. 2 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2		REMARKS REMARQUES
1	6EC-G2610-00	TOP COWLING ASSY CAPOT (ENS.)	1				
	6ED-G2610-00	TOP COWLING ASSY CAPOT (ENS.)		1			
	6EE-G2610-00	TOP COWLING ASSY CAPOT (ENS.)			1		
2	6EC-G261A-00	..TOP COWLING W/O GRAPHICS ..CAPOT SUPERIEUR SANS GRAPHIQUE	1	1	1		
3	6EE-G2613-00	..MOLDING, AIR DUCT ..MANCHON A AIR	1	1	1		
4	97780-40012	..SCREW, TAPPING ..VIS, TETE BOMBEE	4	4	4		
5	6EE-G2651-00	..HOOK ..CROCHET	1	1	1		
6	90266-04M04	..RIVET ..RIVET	1	1	1		
7	6BX-42615-00	..SEAL ..JOINT	1	1	1		
8	6EE-G2652-00	..HOOK ..CROCHET	1	1	1		
9	97595-05514	..BOLT, WITH WASHER ..VIS HEXAGONAL AVEC RONDELLE	2	2	2		
10	6EE-G2649-00	..HOLDER, CLAMP BAND ..SUPPORT, SANDOW DE SERRAGE	1	1	1		
11	6EE-G2134-00	..COVER ..CAPOT	1	1	1		
12	90266-04M00	..RIVET ..RIVET	2	2	2		
13	6BV-42675-10	..GRAPHIC, SIDE 1 ..EMBLEME	1	1	1		
14	6BV-42676-10	..GRAPHIC, SIDE 2 ..EMBLEME	1	1	1		
15	6EC-G2677-00	..GRAPHIC, FRONT ..ADHESIF, AVANT	1				
	6ED-G2677-00	..GRAPHIC, FRONT ..ADHESIF, AVANT		1			
	6EE-G2677-00	..GRAPHIC, FRONT ..ADHESIF, AVANT			1		
16	6EE-G2697-00	..TUNING FORK MARK ..MARQUE, YAMAHA	1	1	1		
17	6EE-G2698-40	LABEL, WARNING (FUEL) ETIQUETTE, AVERTISSEMENT	1	1	1		
18	6EE-G2698-50	LABEL, WARNING (FUEL) ETIQUETTE, AVERTISSEMENT	1	1	1		



6EC1100-N030

FIG. 3 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6EE-WE090-00-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1	1	
2	6EE-E1111-00-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	
3	6EE-E1133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	2	2	2	
4	90105-08M36	BOLT, FLANGE BOULON	4	4	4	
5	99530-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	2	
6	6BX-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
7	6EE-E1191-00	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
8	6EE-E1356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1	1	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	5	5	5	
10	66M-12411-01	THERMOSTAT THERMOSTAT	1	1	1	
11	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1	1	
12	6EE-E2413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	
13	6EE-F4377-00	.PIPE, JOINT 2 .DURITE RACCORDEMENT 2	1	1	1	
14	6G8-11325-00	ANODE ANODE	1	1	1	
15	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
16	67D-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	1	1	
17	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
18	6EE-F4323-00	PIPE 12 DURITE 12	1	1	1	
19	90464-09021	CLAMP BRIDE	1	1	1	
20	90465-06M86	CLAMP BRIDE	1	1	1	
21	90465-06M86	CLAMP BRIDE	1	1	1	
22	90465-08371	CLAMP BRIDE	1	1	1	
23	6EE-H2519-00	WIRE, EARTH LEAD FIL, MASSE	1	1	1	
24	94702-00372	PLUG, SPARK (NGK CR6HSB) BOUGIE D,ALLUMAGE	1	1	1	

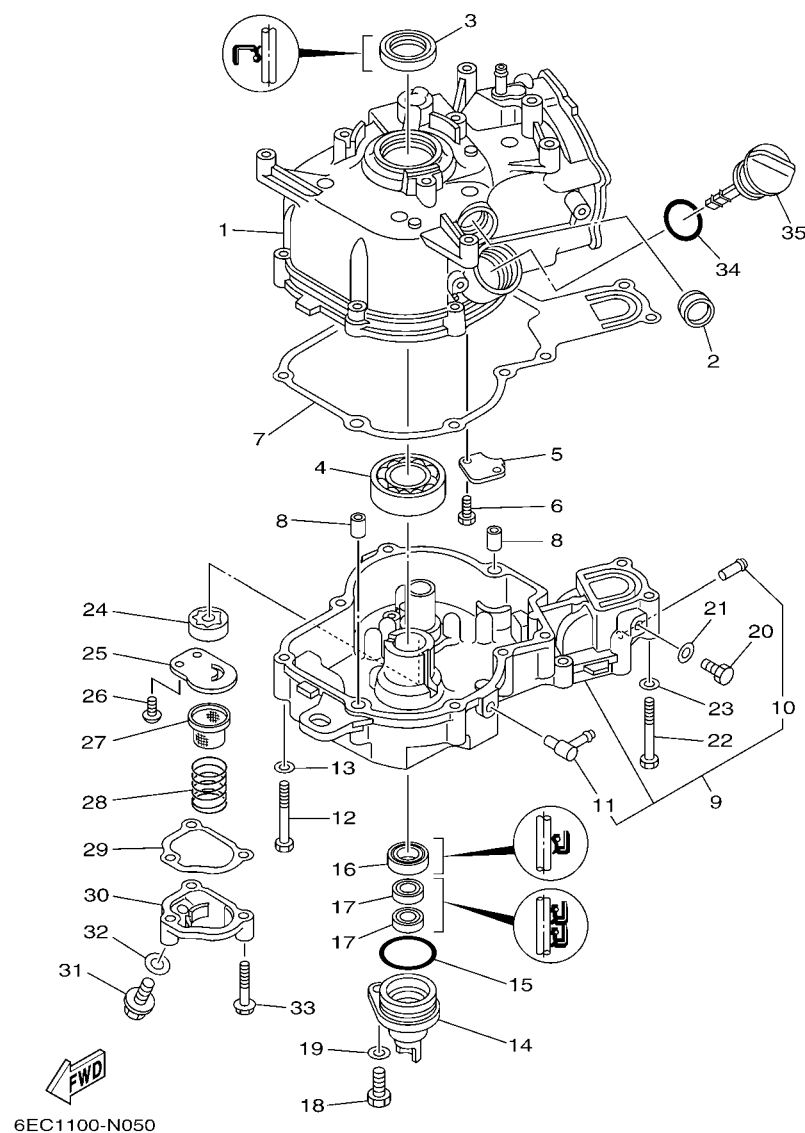


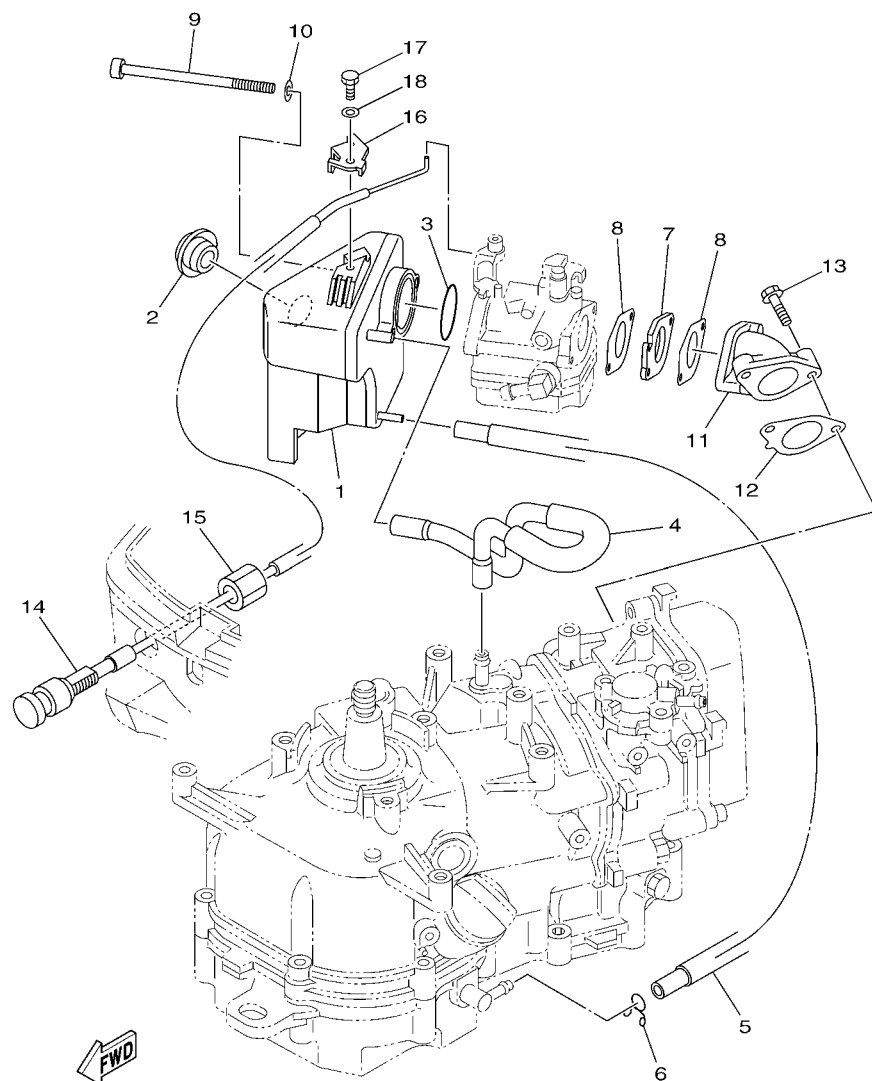
FIG. 5 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6EE-E1311-00-1S	CYLINDER 1 CYLINDRE 1	1	1	1	
2	3Y6-15361-00	GAUGE, LEVEL JAUGE A HUILE	1	1	1	
3	93102-25821	OIL SEAL JOINT SPY	1	1	1	
4	93306-255X0	BEARING ROULEMENT	1	1	1	
5	6EE-E1168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1	1	1	
6	97013-05010	BOLT BOULON	2	2	2	
7	6BX-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	1	1	
8	99530-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2	2	2	
9	6EE-E5111-00-1S	CRANKCASE 1 CARTER DE MOTEUR	1	1	1	
10	6EE-F4377-00	PIPE, JOINT 2 .DURITE RACCORDEMENT 2	1	1	1	
11	676-11372-00	NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	
12	97013-06050	BOLT BOULON	8	8	8	
13	92903-06600	WASHER, PLATE RONDELLE, PLATE	8	8	8	
14	6EE-E5396-00-CA	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1	1	
15	93210-35803	O-RING JOINT TORIQUE	1	1	1	
16	93102-20814	OIL SEAL JOINT SPY	1	1	1	
17	93102-10800	OIL SEAL JOINT SPY	2	2	2	
18	97095-08020	BOLT BOULON	1	1	1	
19	92995-08600	WASHER RONDELLE	1	1	1	
20	97095-08014	BOLT BOULON	1	1	1	
21	90430-08143	GASKET JOINT	1	1	1	
22	97013-06050	BOLT BOULON	2	2	2	
23	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
24	6BX-E3310-00	ROTOR ASSY 1 ROTOR COMPLET	1	1	1	
25	6EE-E3316-00	COVER, PUMP COUVERCLE DE POMPE	1	1	1	
26	98517-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
27	5YP-E3411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	



SOUPAPE

7



6EC1100-N070

FIG. 7 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6BX-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	
2	90480-18M74	GROMMET PASSE-FIL	1	1	1	
3	93210-32817	O-RING JOINT TORIQUE	1	1	1	
4	6EE-F4314-00	PIPE 4 DURITE 4	1	1	1	
5	6EE-E316F-00	HOSE, OIL 1 DURITE A HUILE 1	1	1	1	
6	90467-09M09	CLIP JONG	1	1	1	
7	6EE-E3647-00	GASKET, MANIFOLD 3 JOINT, TUBULURE 3	1	1	1	
8	6EE-E3646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	2	2	
9	90110-06350	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2	2	2	
10	90201-06106	WASHER, PLATE RONDELLE, PLATE	2	2	2	
11	6BX-E3641-10	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	1	1	1	
12	6EE-E3645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	
13	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
14	6EE-F6330-00	STARTER CABLE ASSY CABLE DE STARTER	1	1	1	
15	90179-11001	NUT ECROU	1	1	1	
16	6EE-E3151-00	STAY SUPPORT	1	1	1	
17	97095-05010	BOLT BOULON	1	1	1	
18	92995-05600	WASHER RONDELLE	1	1	1	

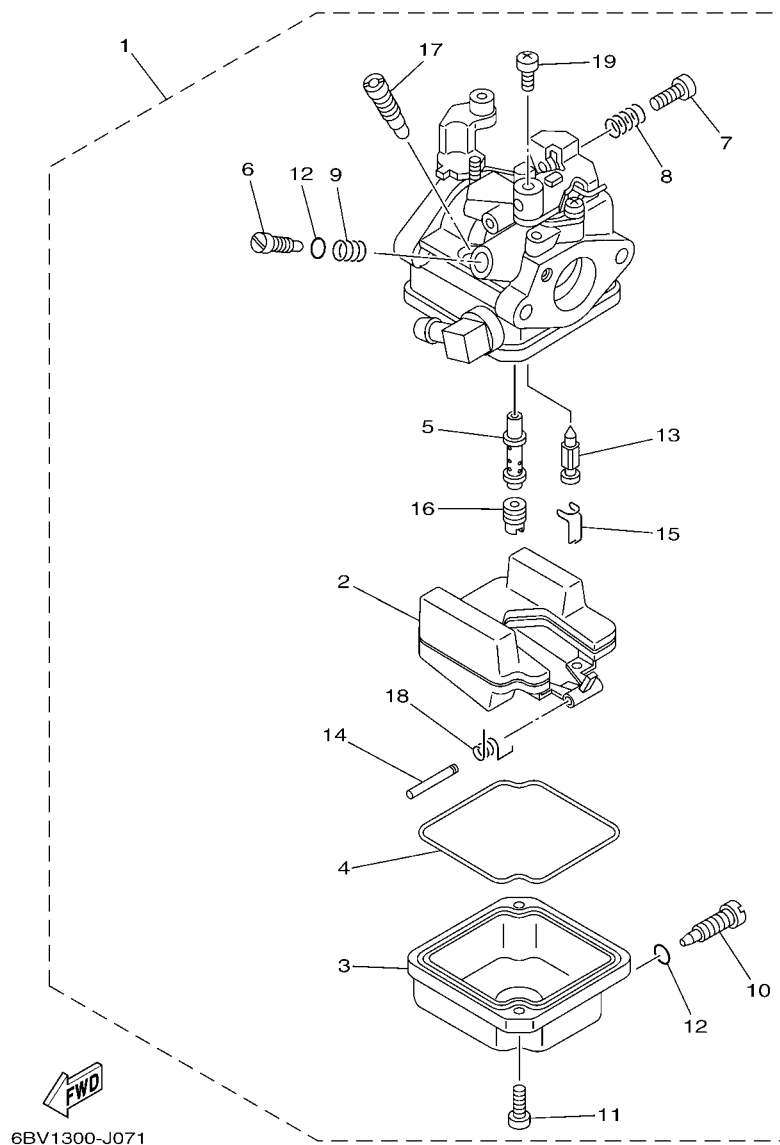


FIG. 8 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6BV-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1			
	6BW-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1		
	6BX-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1			1	
2	6BX-14985-00	.FLOAT .FLOTTEUR	1	1	1	
3	6BX-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1	
4	6BX-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	
5	6BV-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	1			
	6BW-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER		1		
	6BX-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER			1	
6	6BW-14923-20	.SCREW, PILOT .VIS, RALENTI	1	1		
	6BX-14923-20	.SCREW, PILOT .VIS, RALENTI			1	
7	6BX-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	
8	6BX-14555-00	.SPRING .RESSORT	1	1	1	
9	6BX-14935-00	.SPRING .RESSORT	1	1	1	
10	6BX-14991-00	.SCREW .VIS	1	1	1	
11	6BX-14592-00	.SCREW .VIS	2	2	2	
12	4JH-14562-00	.O-RING .JOINT TORIQUE	2	2	2	
13	6BX-14546-00	.VALVE, NEEDLE .POINTEAU	1	1	1	
14	6BX-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	1	1	
15	6BX-14937-00	.CLIP .JONC	1	1	1	
16	6BV-14943-11	.JET, MAIN (#60) .GICLÉUR, PRINCIPAL (#60)	1			
	6BW-14943-15	.JET, MAIN (#70) .GICLÉUR, PRINCIPAL (#70)		1		
	6BX-14943-17	.JET, MAIN (#75) .GICLÉUR, PRINCIPAL (#75)			1	
17	6BV-14948-01	.JET (#35) .GICLÉUR (#35)	1	1		
	6BX-14948-04	.JET (#42) .GICLÉUR (#42)			1	
18	6BX-14556-00	.SPRING .RESSORT	1	1	1	
19	98580-04006	.SCREW, PAN HEAD .VIS	1	1	1	

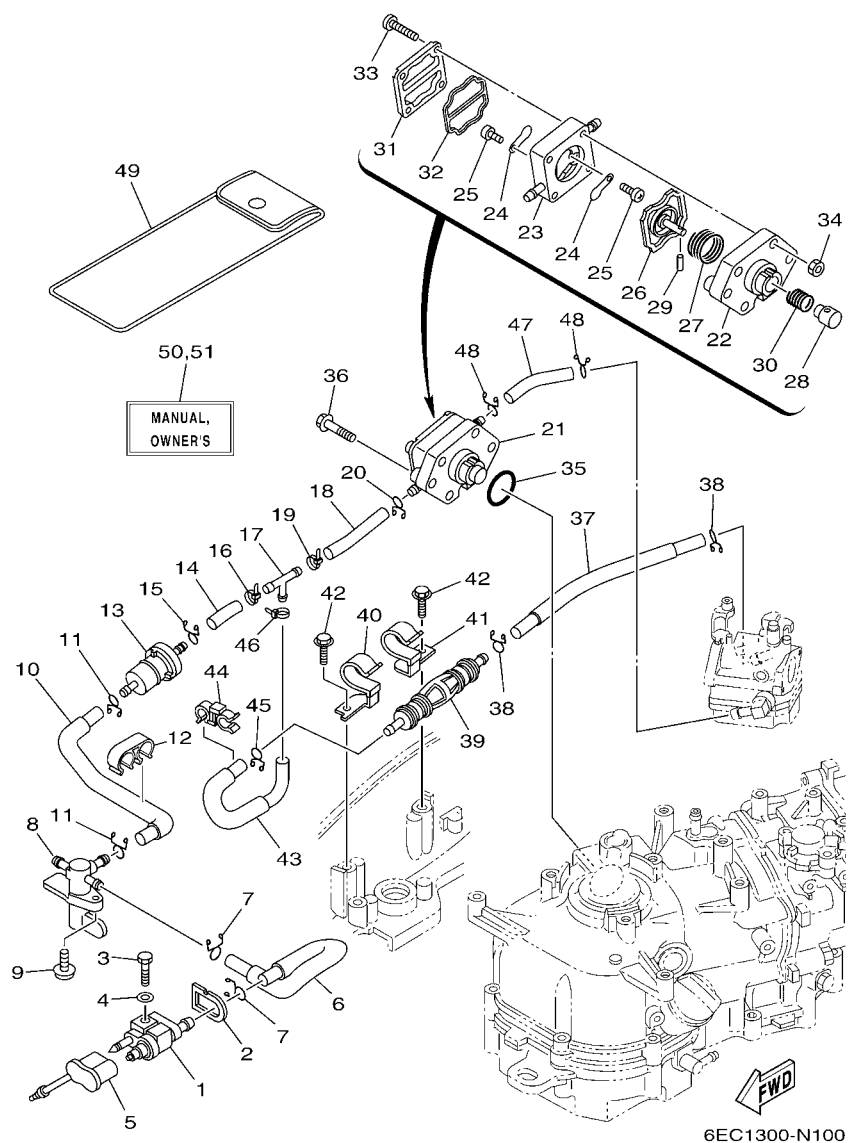


FIG. 10 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2		REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1		
2	6EE-F4329-00	SEAL JOINT	1	1	1		
3	97095-06025	BOLT BOULON	1	1	1		
4	92995-06600	WASHER RONDELLE	1	1	1		
5	6BX-2476U-00	PROTECTOR 1 PROTECTEUR 1	1	1	1		
6	6EE-F4312-00	PIPE 2 DURITE 2	1	1	1		
7	90467-09M09	CLIP JONC	2	2	2		
8	6EE-F4500-00	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	1	1		
9	97985-06212	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1		
10	6EE-F4313-00	PIPE 3 DURITE 3	1	1	1		
11	90467-09M09	CLIP JONC	2	2	2		
12	90464-12016	CLAMP BRIDE	1	1	1		
13	6EE-F4251-00	STRAINER 1 FILTRE 1	1	1	1		
14	6EE-F247C-00	HOSE 3 DURITE 3	1	1	1		
15	90467-09M09	CLIP JONC	1	1	1		
16	90465-11M10	CLAMP BRIDE	1	1	1		
17	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1	1		
18	6EE-F247D-00	HOSE 4 DURITE 4	1	1	1		
19	90465-11M10	CLAMP BRIDE	1	1	1		
20	90467-09M09	CLIP JONC	1	1	1		
21	6BX-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1		
22	67D-24412-00	.BODY 1 .CORPS 1	1	1	1		
23	67D-24413-02	.BODY 2 .CORPS 2	1	1	1		
24	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2		
25	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	2		
26	6BX-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1		
27	67D-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	1		

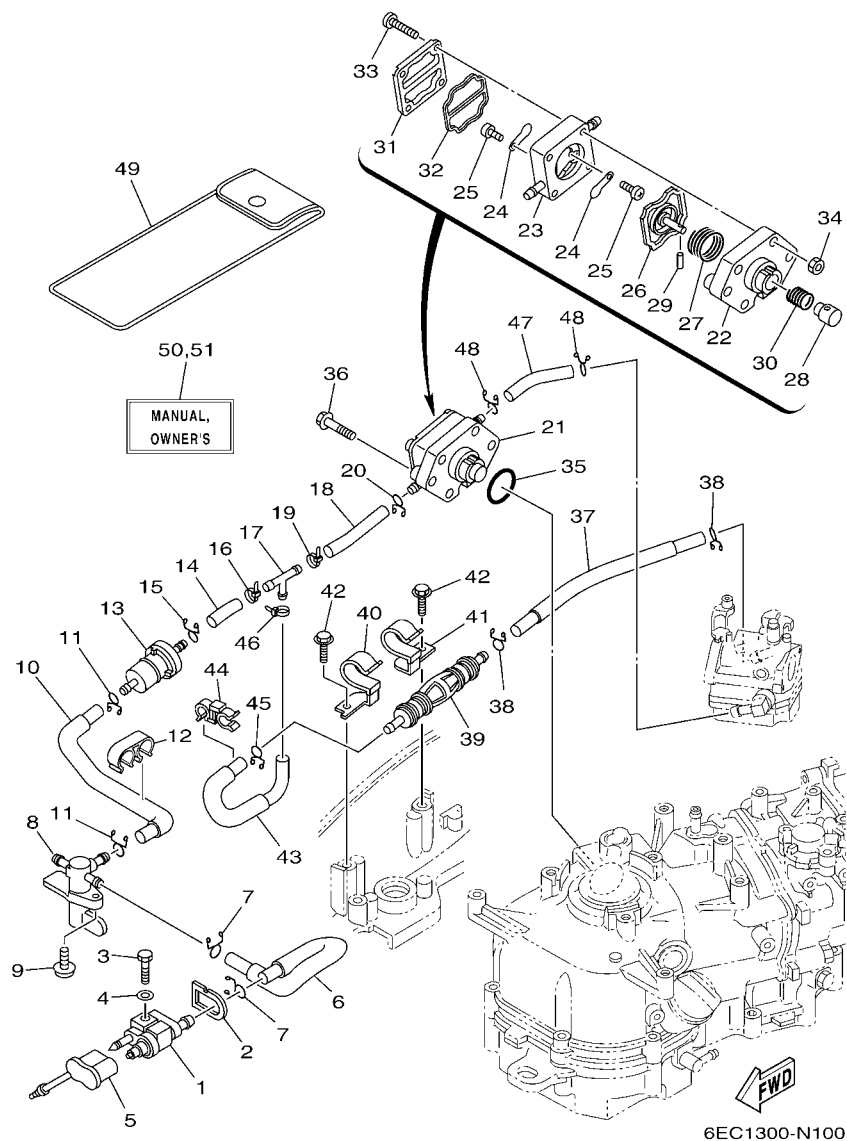


FIG. 10 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
28	6BX-13131-00	.PLUNGER .PLONGEUR	1	1	1	
29	66M-24374-00	.PIN .GOUPILLE	1	1	1	
30	6BX-24454-00	.SPRING .RESSORT	1	1	1	
31	67D-24414-01	.BODY 3 .CORPS 3	1	1	1	
32	66M-24471-01	.DIAPHRAGM .DIAPHRAGME	1	1	1	
33	67D-24444-00	.SCREW .VIS	4	4	4	
34	95380-04600	.NUT .ECROU	4	4	4	
35	93210-27806	O-RING JOINT TORIQUE	1	1	1	
36	97595-06630	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	
37	6EE-F247B-00	HOSE 2 DURITE 2	1	1	1	
38	90467-09M09	CLIP JONC	2	2	2	
39	6BX-24360-00	PRIMER PUMP ASSY POMPE D'AMORCAGE	1	1	1	
40	6EE-F4135-00	CLAMP 1 COLLIER 1	1	1	1	
41	6EE-F4136-00	CLAMP 2 COLLIER 2	1	1	1	
42	90109-06M80	BOLT BOULON	2	2	2	
43	6EE-F247A-00	HOSE 1 DURITE 1	1	1	1	
44	90464-09021	CLAMP BRIDE	1	1	1	
45	90467-09M09	CLIP JONC	1	1	1	
46	90465-11M10	CLAMP BRIDE	1	1	1	
47	6EE-E3971-00	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1	1	
48	90467-09M09	CLIP JONC	2	2	2	
49	6EE-F8100-00	TOOL KIT TROUSSE A OUTILS	1	1	1	AP AP
50	6EC-F8199-71-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	UR (E) UR (E)
	6EC-F8199-71-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	UR (F) UR (F)
	6EC-F8199-71-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	UR (ES) UR (ES)
	6EC-F8199-71-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	UR (D) UR (D)
	6EC-F8199-71-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	1	UR (NL) UR (NL)

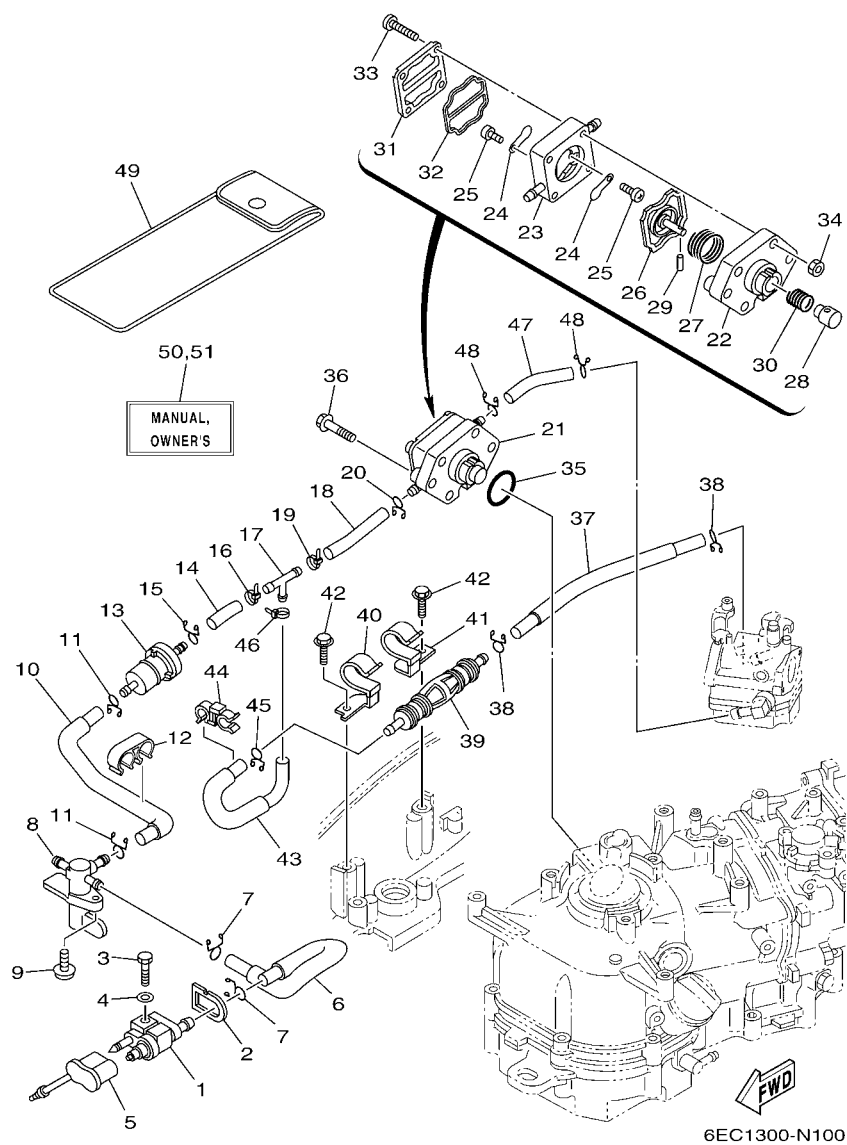
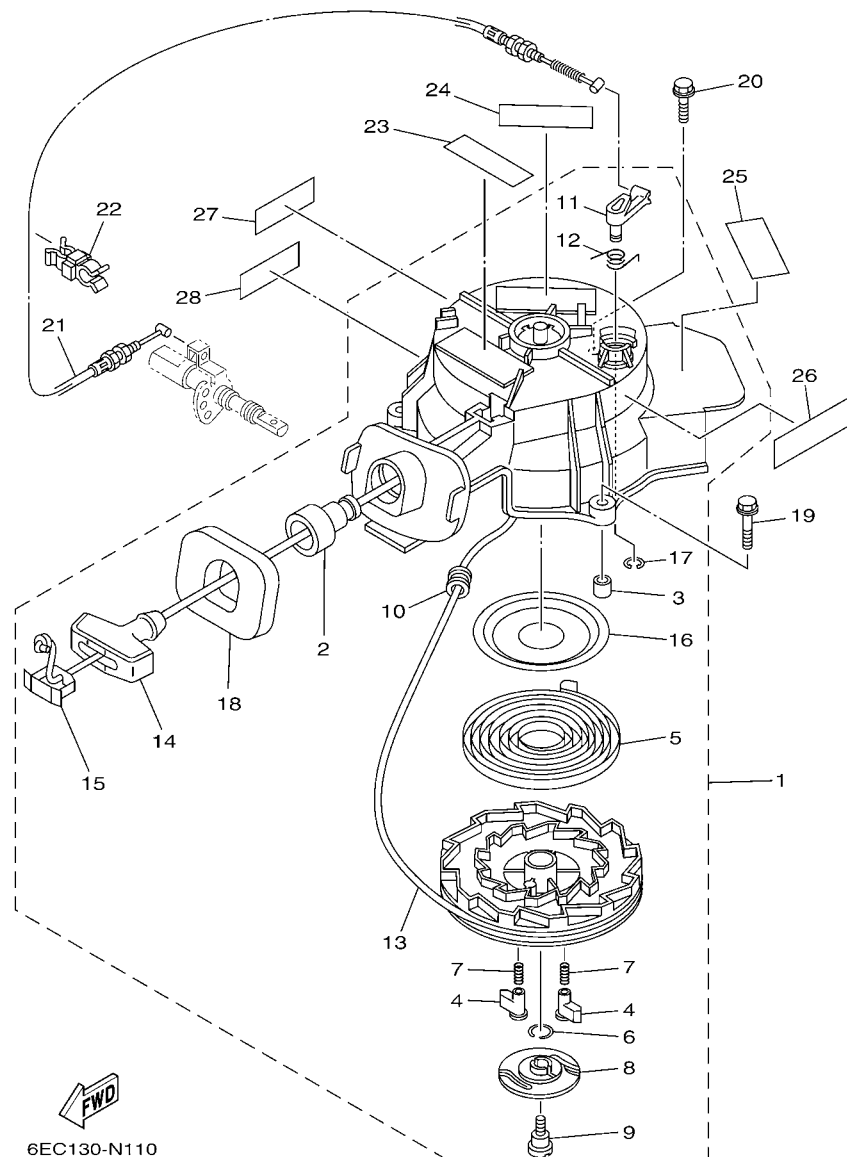


FIG. 10 FUEL 2

CARBURANT 2

[illegible]



6EC130-N110

*1: CUT FROM 50M ROLLS, PART NO. 90790-48192, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90790-48192, LONGUEUR DE COUPE 1.8M

FIG. 11 STARTER

DEMARREUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6EE-E5710-00	STARTER ASSY DEMARREUR COMPLET	1	1	1	
2	63V-15795-01	.GUIDE, ROPE .GUIDE DE CABLE	1	1	1	
3	67D-15764-00	.COLLAR 1 .COLLERETTE 1	3	3	3	
4	67D-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	2	2	2	
5	67D-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	1	1	
6	6BX-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	1	1	
7	67D-15767-00	.SPRING .RESSORT	2	2	2	
8	67D-15735-00	.GUIDE, CAM .COULISSEAU	1	1	1	
9	67D-15793-00	.SCREW .VIS	1	1	1	
10	68T-15764-00	.COLLAR 1 .COLLERETTE 1	1	1	1	
11	67D-15794-01	.STOPPER .BUTEE	1	1	1	
12	67D-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	1	1	
13	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1	1	1	*1 *1
14	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	1	1	
15	6G1-15779-00	.COVER .COUVERCLE	1	1	1	
16	67D-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	1	1	
17	67D-15744-00	.CIRCLIP .CIRCLIP	1	1	1	
18	6BX-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	1	1	
19	97595-06535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	1	
21	6BX-E5770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	1	1	
22	90464-07008	CLAMP BRIDE	1	1	1	
23	6EE-H1995-40	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1	1	1	
24	6EE-H1995-50	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1	1	1	
25	6EE-E3437-60	MARK, CAUTION MAKER	1	1	1	
26	6EE-E4427-60	LABEL, INSTRUCTION ETIQUETTE, INSTRUCTION	1	1	1	
27	6EE-H1994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1	1	1	

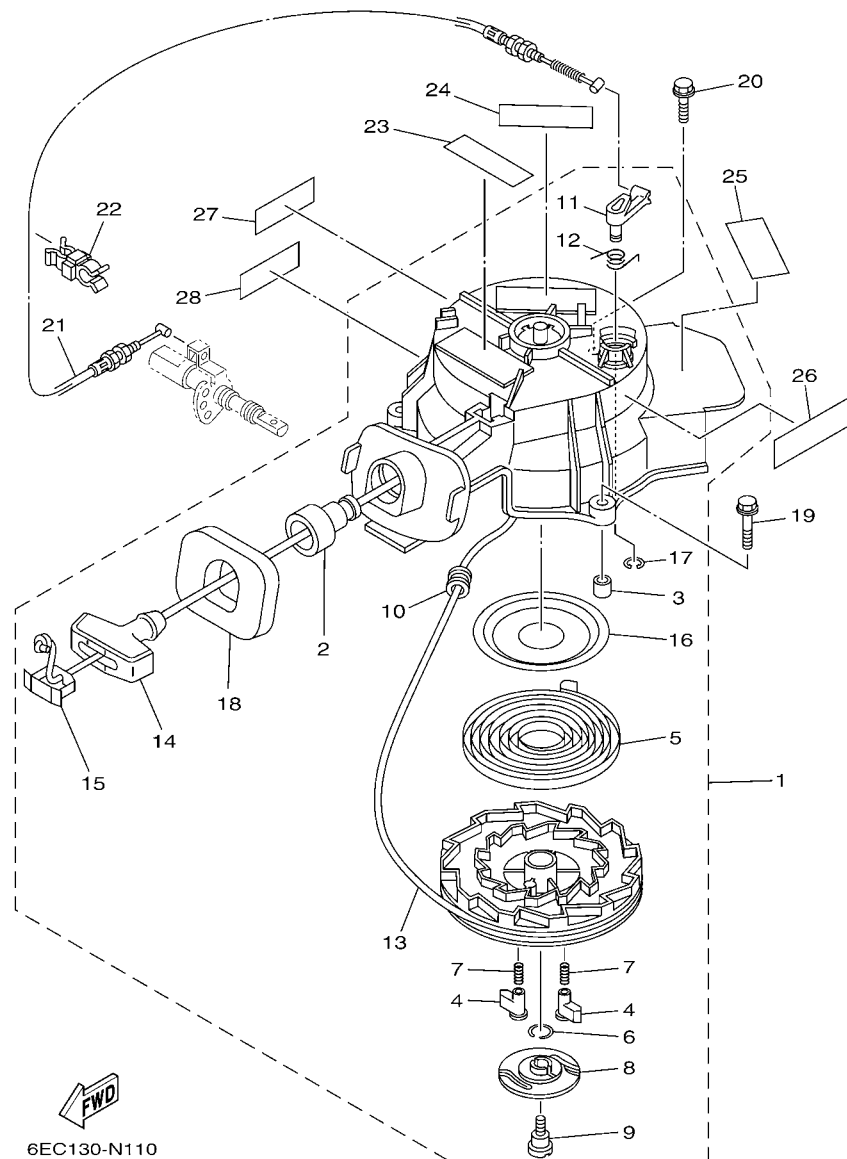


FIG. 11 STARTER

DEMARREUR[illegible]

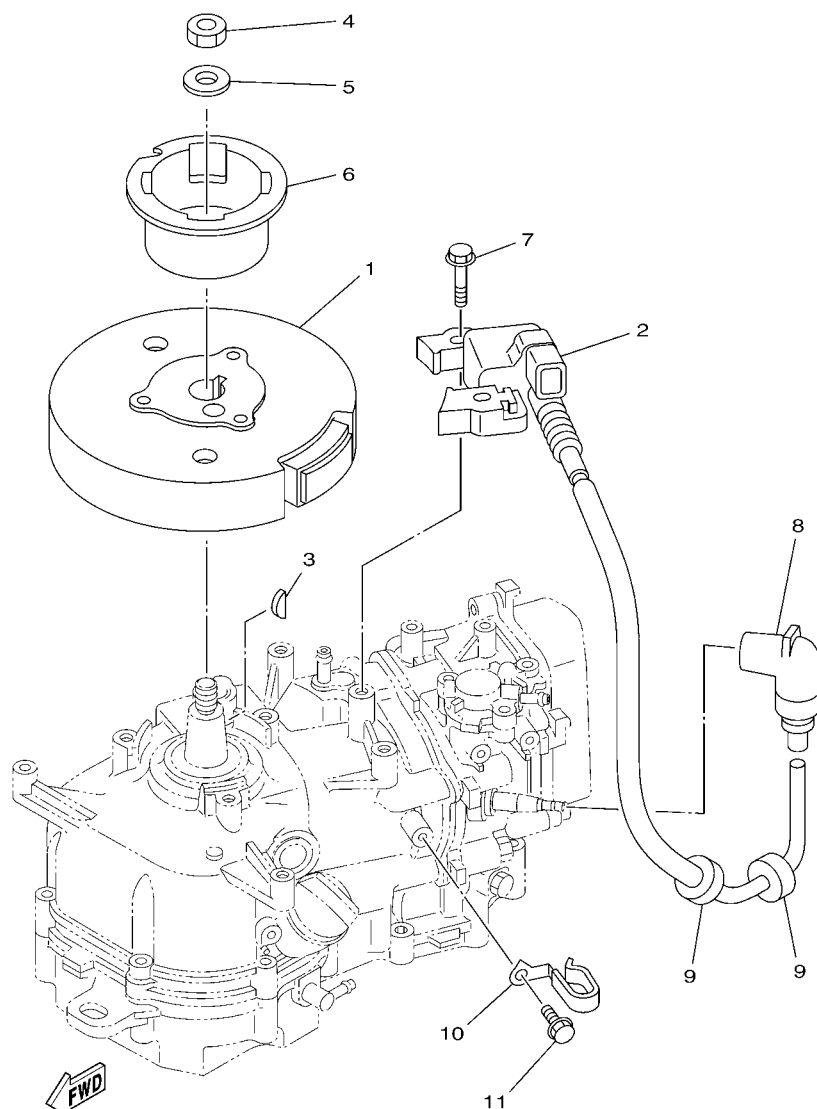
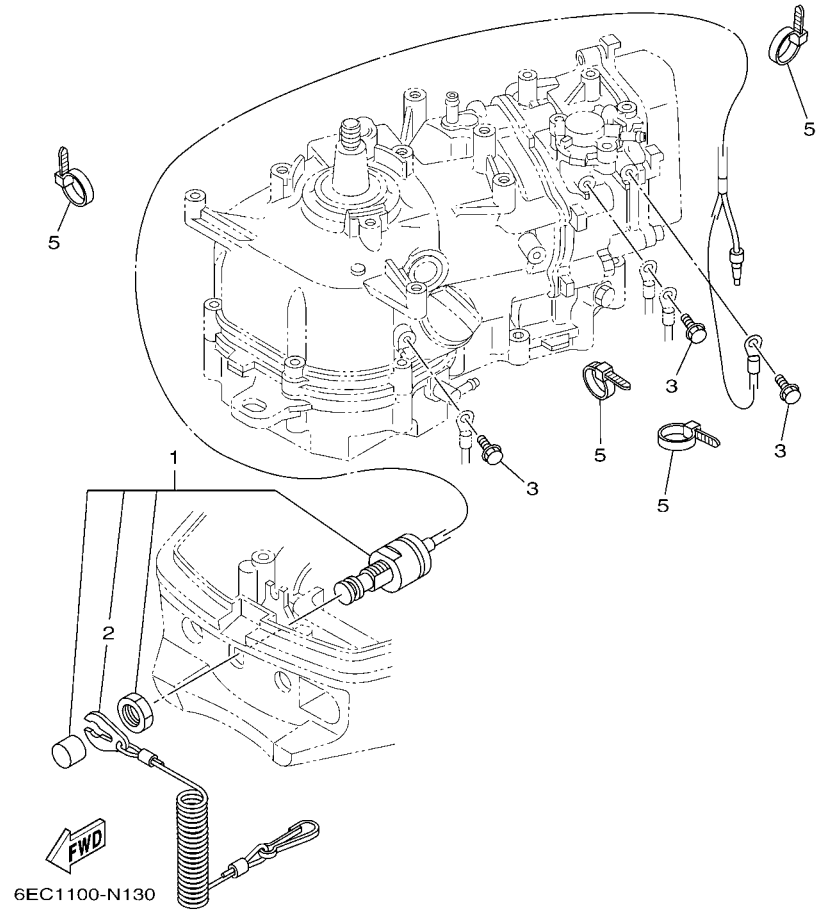


FIG. 12 GENERATOR

GENERATRICE

[illegible]



ELECTRIQUE

17



CAPOT INFERIEUR

18

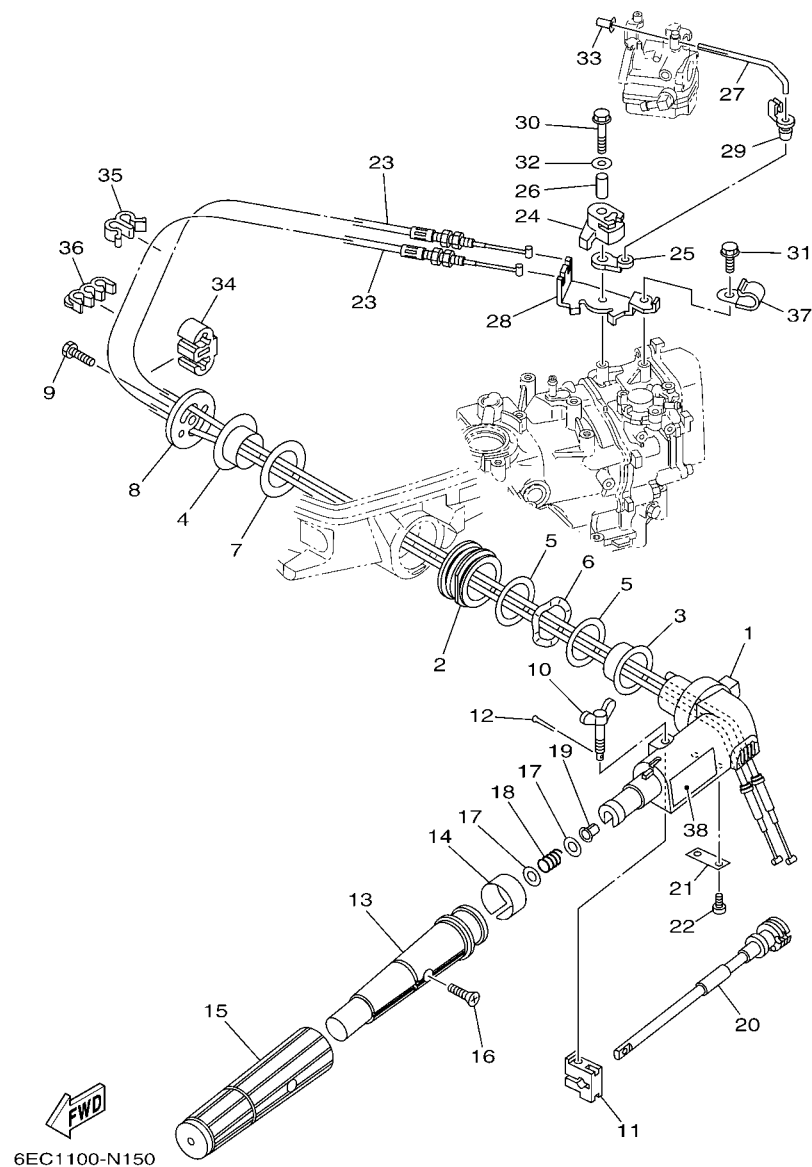
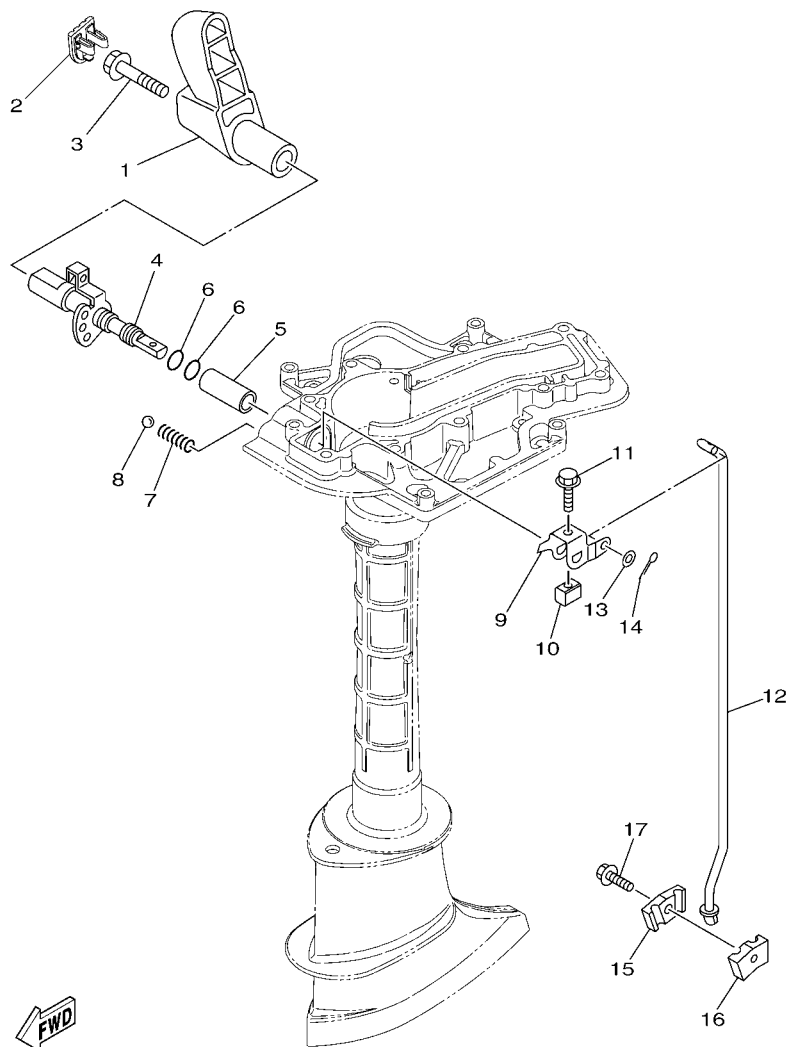


FIG. 15 STEERING

DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2		REMARKS REMARQUES
1	6EE-G2111-00-4D	HANDLE, STEERING POIGNEE	1	1	1		
2	6BX-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	1	1		
3	6EE-G2171-00	BUSHING COUSSINET	1	1	1		
4	6EE-G2172-00	BUSHING 2 DOUILLE 2	1	1	1		
5	6EE-G2181-00	WASHER RONDELLE	2	2	2		
6	6EE-G2188-00	WASHER, WAVE RONDELLE, ONDULEE	1	1	1		
7	6EE-G2182-00	WASHER 2 RONDELLE 2	1	1	1		
8	6EE-G2131-00	COVER, HANDLE STEERING COUVERCLE	1	1	1		
9	97075-08025	BOLT BOULON	1	1	1		
10	6EE-G2125-00	BOLT, FRICTION ADJUSTING BOULON	1	1	1		
11	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	1	1		
12	91490-16010	PIN. COTTER GOUPILLE	1	1	1		
13	6EE-G2119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	1	1		
14	6EE-G2137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	1	1		
15	6EE-G2177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	1	1		
16	90152-05014	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1		
17	90201-10M02	WASHER, PLATE RONDELLE, PLATE	2	2	2		
18	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1		
19	90386-08032	BUSH DOUILLE	1	1	1		
20	6EE-G2138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	1	1		
21	6EE-G2159-00	STAY SUPPORT	1	1	1		
22	97885-05012	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	2		
23	6EE-F6301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	2	2		
24	6EE-G1638-00	PULLEY POULIE	1	1	1		
25	6EE-G1283-00	LEVER, FREE ACCEL. LEVIER	1	1	1		
26	90387-06252	COLLAR COLLERETTE	1	1	1		
27	6EE-G1211-00	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	1	1		

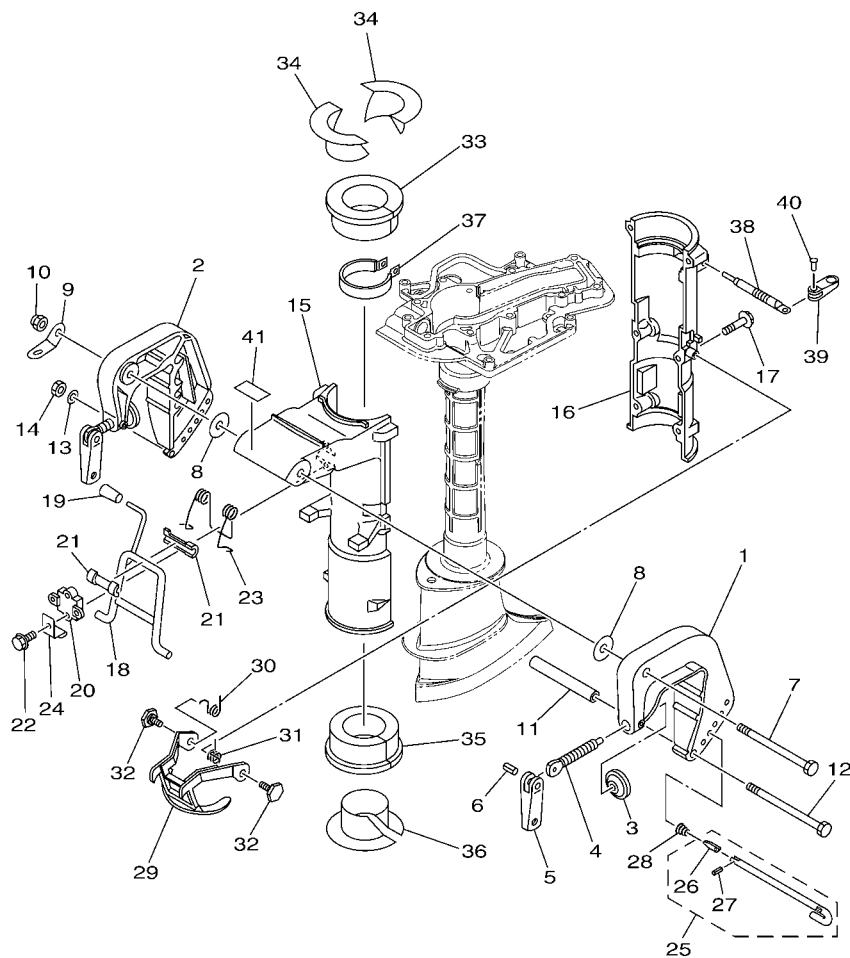


6EC1100-N160

FIG. 16 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6EE-G4111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1	1	
2	6EE-G3679-00	COVER COUVERCLE	1	1	1	
3	90105-08046	BOLT, FLANGE BOULON	1	1	1	
4	6EE-G4119-00-4D	SHAFT, CHANGE ARBRE, SELECTION	1	1	1	
5	6EE-G4122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	
6	93210-09811	O-RING JOINT TORIQUE	2	2	2	
7	90501-12802	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
8	93505-16024	BALL BILLE	1	1	1	
9	6EE-G4121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	
10	6EE-E8175-00	SPACER ENTRETOISE	1	1	1	
11	90119-05M04	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	
12	6EE-G4143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
14	91490-16010	PIN, COTTER GOUPILLE	1	1	1	
15	68D-G4145-00	CONNECTOR, SHIFT ROD 1 CONNECTEUR, TIGE D'INVERSION 1	1	1	1	
16	68D-G4146-00	CONNECTOR, SHIFT ROD 2 CONNECTEUR, TIGE D'INVERSION 2	1	1	1	
17	90119-06256	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	



6EC1100-N170

FIG. 17 BRACKET

SUPPORT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6EE-G3111-00-4D	BRACKET, CLAMP 1 PRESSE 1	1	1	1	
2	6EE-G3112-00-4D	BRACKET, CLAMP 2 PRESSE 2	1	1	1	
3	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2	2	
4	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2	2	
5	6EE-G3118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2	2	
6	90243-04M01	PIN GOUPILLE	2	2	2	
7	90101-08M07	BOLT BOULON	1	1	1	
8	90202-08M58	WASHER, PLATE RONDELLE, PLATE	2	2	2	
9	6EE-G3113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1	1	
10	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1	1	
11	6EE-G3122-00	COLLAR CLAMP BRACKET COLLERETTE, SUPPORT	1	1	1	
12	90101-06335	BOLT BOULON	1	1	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
14	95380-06600	NUT, HEXAGON ECROU	1	1	1	
15	6EE-G3311-00-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	
16	6EE-G3312-00-4D	BRACKET, SWIVEL 2 SUPPORT, PIVOT 2	1	1	1	
17	95895-06035	BOLT, FLANGE BOULON	6	6	6	
18	6EE-G3181-00-4D	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1	1	1	
19	6E0-43632-00	KNOB, TILT POIGNEE, LEVIER DE RELEVAGE	1	1	1	
20	6EE-G3313-00-4D	BRACKET, SWIVEL 3 SUPPORT, PIVOT 3	1	1	1	
21	620-43189-00	BUSHING COUSSINET	2	2	2	
22	95895-06020	BOLT, FLANGE BOULON	2	2	2	
23	6EE-G8561-00	SPRING 1 RESSORT 1	1	1	1	
24	6EE-G3319-00	PLATE PLAQUE	1	1	1	
25	6EE-G3160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1	1	
26	6EE-G3165-00	PLATE, TILT LOCK PLAQUE, BROCHE INCLINAISON	1	1	1	
27	91690-30006	PIN, SPRING AGRAFFE	1	1	1	

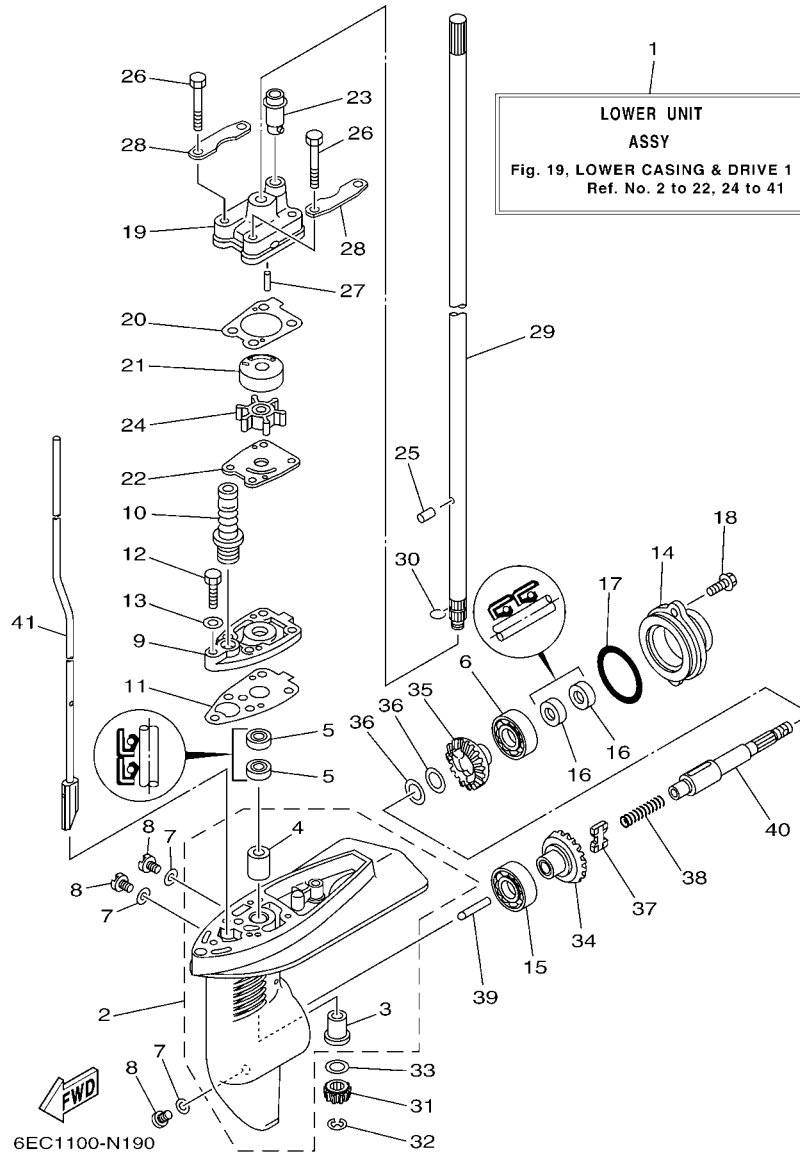


FIG. 19 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6EE-G5300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	S(17.1") S(17.1")
	6EE-G5300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	L(22.1") L(22.1")
2	6EE-G5311-00-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	
3	6E0-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1	1	
4	6E0-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1	1	
5	93101-10811	OIL SEAL JOINT SPY	2	2	2	
6	93306-054YU	BEARING ROULEMENT	1	1	1	
7	90430-08020	GASKET JOINT	3	3	3	
8	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	3	3	
9	6EE-G5321-00-CA	PLATE PLAQUETTE	1	1	1	
10	6EE-G4147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	1	1	
11	6EE-G5315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1	
12	97095-06025	BOLT BOULON	1	1	1	
13	92995-06600	WASHER RONDELLE	1	1	1	
14	6EE-G5361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	
15	93306-054YU	BEARING ROULEMENT	1	1	1	
16	93101-13800	OIL SEAL JOINT SPY	2	2	2	
17	93210-48800	O-RING JOINT TORIQUE	1	1	1	
18	95895-06016	BOLT, FLANGE BOULON	2	2	2	
19	6EE-G4311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	
20	6EE-G4315-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	
21	6EE-G4322-00	INSERT, CARTRIDGE CUVETTE	1	1	1	
22	6EE-G4323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	
23	6EE-G4366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1	1	1	
24	6E0-44352-00	IMPELLER TURBINE	1	1	1	
25	93604-09066	PIN, DOWEL CLAVETTE	1	1	1	
26	97095-06045	BOLT BOULON	4	4	4	

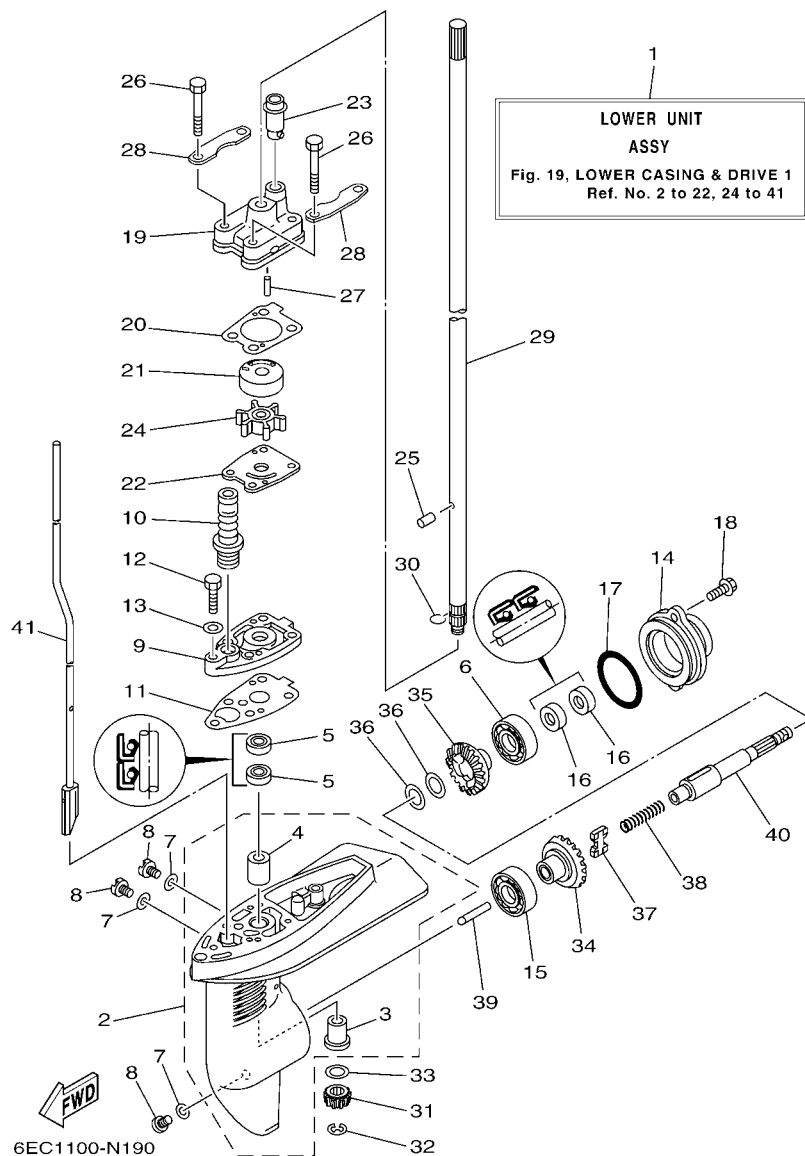


FIG. 19 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
27	93604-18080	PIN, DOWEL CLAVETTE	2	2	2	
28	6EE-G4328-00	PLATE PLAQUETTE	2	2	2	
29	6E0-45511-01	SHAFT, DRIVE ARBRE, MOTEUR	1	1	1	S(17.1") S(17.1")
	6E0-45511-11	SHAFT, DRIVE ARBRE, MOTEUR	1	1	1	L(22.1") L(22.1")
30	90467-08M01	CLIP JONC	1	1	1	
31	6BX-45551-00	PINION (13T) PIGNON D'ATTAQUE (13D)	1	1	1	
32	99001-06600	CIRCLIP CIRCLIP	1	1	1	
33	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	1	1	
34	67D-45560-00	GEAR 1 (27T) PIGNON 1 (27T)	1	1	1	
35	67D-45570-00	GEAR 2 (27T) PIGNON 2 (27T)	1	1	1	
36	6EE-G5576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2	2	2	2	
37	67D-45631-01	CLUTCH, DOG CRABOT	1	1	1	
38	90501-120A9	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
39	6EE-G5635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	1	1	
40	6EE-G5611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	
41	6EE-G4150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	S(17.1") S(17.1")
	6EE-G4150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	L(22.1") L(22.1")

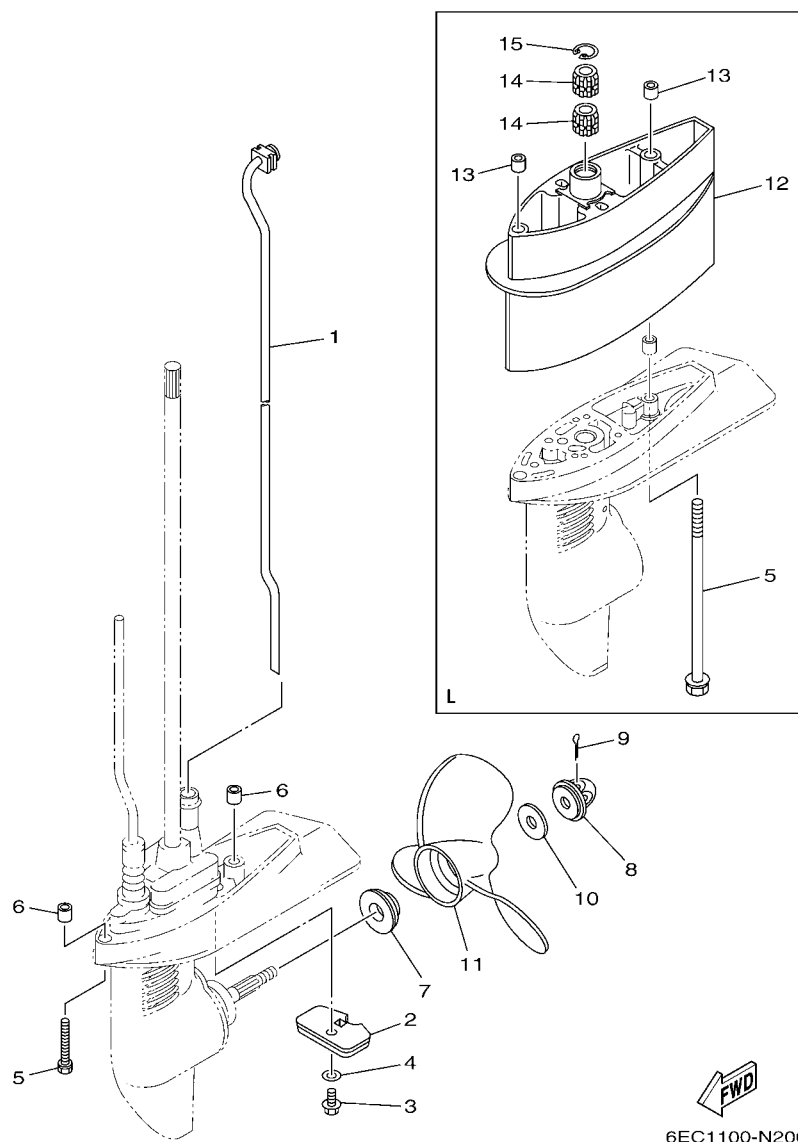


FIG. 20 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6EC2	6ED2	6EE2	REMARKS REMARQUES
1	6EE-G4360-00	WATER TUBE ASSY TUYAU,EAU	1	1	1	S(17.1") S(17.1")
	6EE-G4360-10	WATER TUBE ASSY TUYAU,EAU	1	1	1	L(22.1") L(22.1")
2	6L5-45251-03	ANODE ANODE	1	1	1	
3	95895-06012	BOLT, FLANGE BOULON	1	1	1	
4	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1	1	
5	90119-06253	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	S(17.1") S(17.1")
	90119-06254	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	L(22.1") L(22.1")
6	90387-06M14	COLLAR COLLERETTE	2	2	2	
7	6EE-G5987-00	SPACER 1 ENTRETOISE 1	1	1	1	
8	6EE-G5616-00	NUT, PROPELLER CONE, HELICE	1	1	1	
9	91490-25030	PIN, COTTER GOUPILLE	1	1	1	
10	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	1	1	
11	6E0-45941-01	PROPELLER (3X7-1/2"X8"-BA) HELICE (3X7-1/2"X8"-BA)	1	1	1	UR UR
	6E0-45943-01	PROPELLER (3X7-1/2"X7"-BA) HELICE (3X7-1/2"X7"-BA)	1	1	1	UR UR
	6E0-45949-00	PROPELLER (3X7-1/4"X6-1/2"-BA) HELICE (3X7-1/4"X6-1/2"-BA)	1	1	1	UR UR
	6E0-45952-00	PROPELLER (3X7-1/4"X8-1/4"-BA) HELICE (3X7-1/4"X8-1/4"-BA)	1	1	1	UR UR
	6E0-45954-00	PROPELLER (3X7-1/2"X9"-BA) HELICE (3X7-1/2"X9"-BA)	1	1	1	UR UR
12	6EE-G5211-00-4D	EXTENSION EXTENSION	1	1	1	L(22.1") L(22.1")
13	90387-06M14	COLLAR COLLERETTE	2	2	2	L(22.1") L(22.1")
14	6BX-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	2	2	2	L(22.1") L(22.1")
15	93420-22M03	CIRCLIP CIRCLIP, TYPE S	1	1	1	L(22.1") L(22.1")

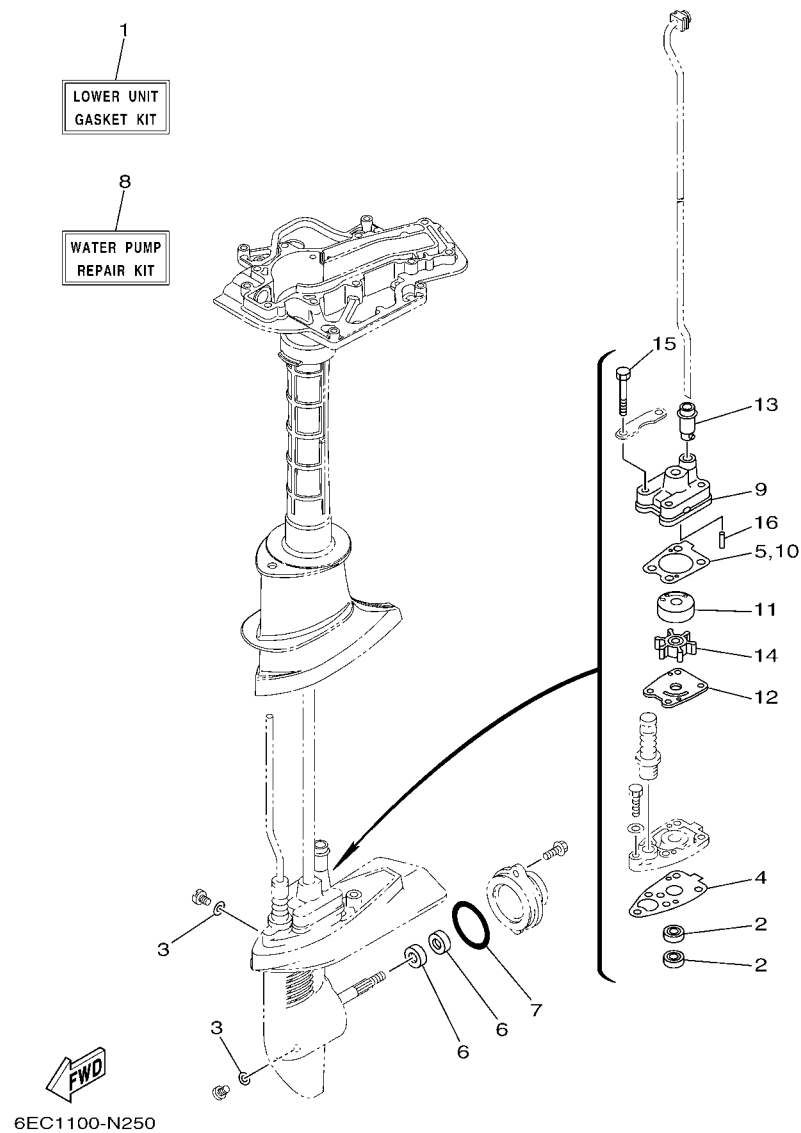


FIG. 25 REPAIR KIT 3

[illegible]

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