



# PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

## F115BET'17 ( 6EK4 ) FL115BET'17 ( 6EL4 )



1R6EK-300FA

( )

2018/8/24

| NEWS NO.      | DATE         | COMMENT                                                         |
|---------------|--------------|-----------------------------------------------------------------|
| PE0-OM-170026 | Jul.,27,2017 | COR:F(L)115B(6EK4/6EL4) PTT ASSY 1 LIST/ILLUSTRATION CORRECTION |
| PE0-OM-180002 | Jan.,30,2018 | MOD:F(L)115B(6EK4/6EL4) FIG.8,10 LIST/ILLUSTRATION REVISION     |
| PE0-OM-180017 | Aug.,9,2018  | MOD:FIG.33 LOWER CASING & DRIVE 2 LIST/ILLUSTRATION REVISION    |

F115BET/FL115BET  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

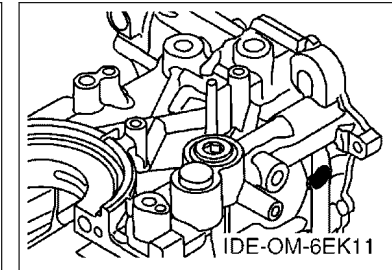
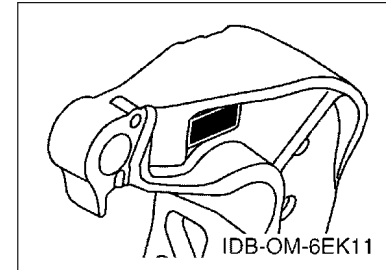
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model  | Serial No.  |
|-------|-------------|--------|-------------|
| F115B | 6EK-1040464 | FL115B | 6EL-1000910 |
|       |             |        |             |
|       |             |        |             |
|       |             |        |             |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 6EK4                | F115BET          |
| 2          | 6EL4                | FL115BET         |
|            |                     |                  |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

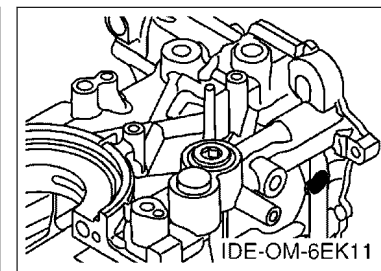
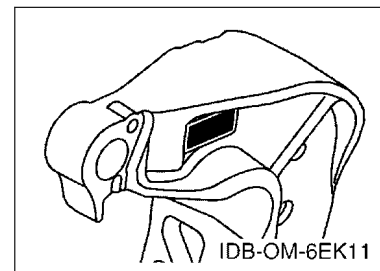
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle | N° de série |
|--------|-------------|--------|-------------|
| F115B  | 6EK-1040464 | FL115B | 6EL-1000910 |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |

10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 6EK4                  | F115BET           |
| 2                | 6EL4                  | FL115BET          |
|                  |                       |                   |
|                  |                       |                   |
|                  |                       |                   |

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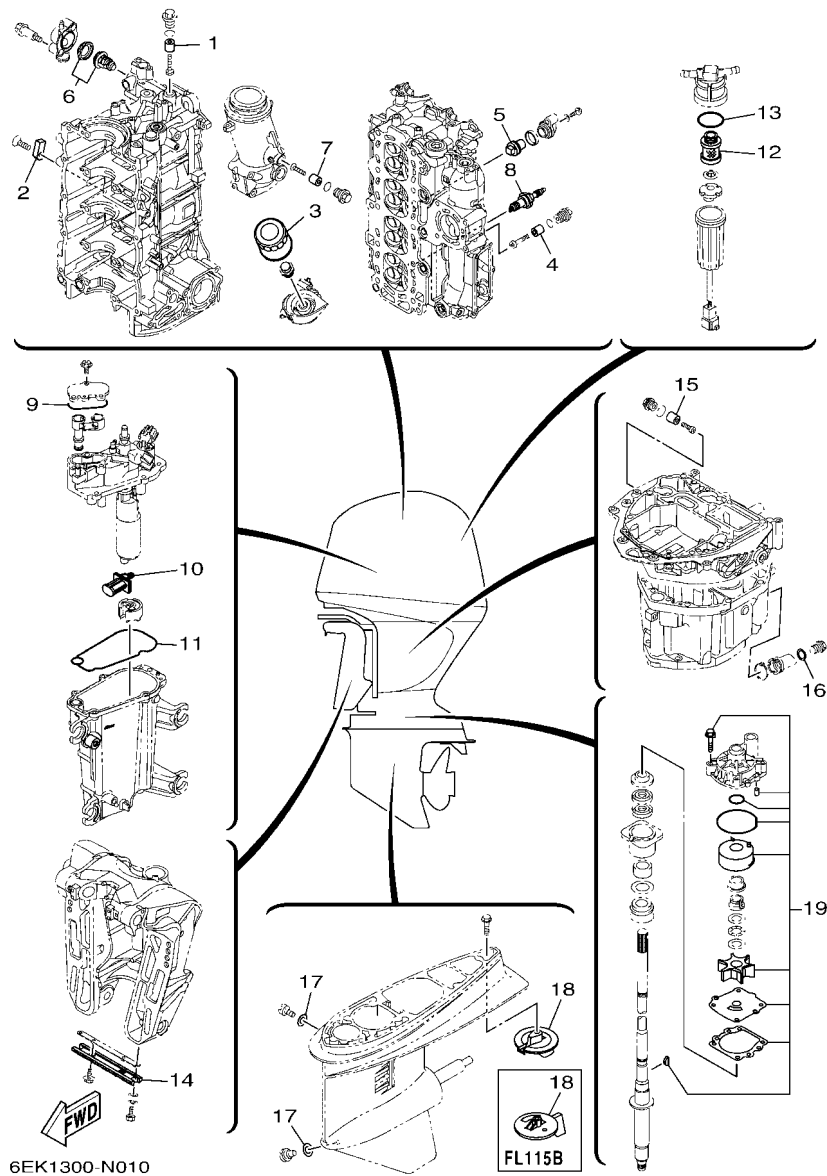
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6EK1300-N010

FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6G8-11325-00       | ANODE                                                  | 1    | 1    |  |  |                   |
| 2        | 63P-11325-01       | ANODE                                                  | 1    | 1    |  |  |                   |
| 3        | 5GH-13440-70       | ELEMENT ASSY, OIL CLEANER<br>ELEMENT, FILTRE A HUILE   | 1    | 1    |  |  |                   |
| 4        | 6G8-11325-00       | ANODE                                                  | 1    | 1    |  |  |                   |
| 5        | 67F-11325-01       | ANODE                                                  | 1    | 1    |  |  |                   |
| 6        | 6EK-12411-00       | THERMOSTAT                                             | 1    | 1    |  |  |                   |
| 7        | 6EK-11325-00       | ANODE                                                  | 1    | 1    |  |  |                   |
| 8        | 94702-00437        | PLUG, SPARK (NGK LKR6E)                                | 4    | 4    |  |  |                   |
| 9        | 6CB-13016-00       | O-RING                                                 | 1    | 1    |  |  |                   |
| 10       | 63P-13915-00       | JOINT TORIQUE                                          | 1    | 1    |  |  |                   |
| 11       | 6CB-14984-00       | FILTER                                                 | 1    | 1    |  |  |                   |
| 12       | 6D8-24563-00       | GASKET, FLOAT CHAMBER<br>JOINT, CUVE DE FLOTTEUR       | 1    | 1    |  |  |                   |
| 13       | 6D8-24564-00       | ELEMENT, FILTER<br>ELEMENT, FILTRE                     | 1    | 1    |  |  |                   |
| 14       | 6H1-45251-03       | GASKET<br>JOINT                                        | 1    | 1    |  |  |                   |
| 15       | 6G8-11325-00       | ANODE                                                  | 1    | 1    |  |  |                   |
| 16       | 90430-14M09        | ANODE                                                  | 1    | 1    |  |  |                   |
| 17       | 90430-08003        | GASKET<br>JOINT                                        | 1    | 1    |  |  |                   |
| 18       | 6E5-45371-01       | GASKET                                                 | 2    | 2    |  |  |                   |
| 19       | 68V-W0078-00       | TAB-TRIM<br>ANODE DERIVE                               | 1    | 1    |  |  |                   |
|          | 6L6-45371-00       | TAB-TRIM<br>ANODE DERIVE                               |      | 1    |  |  |                   |
|          | 68V-W0078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE | 1    | 1    |  |  |                   |

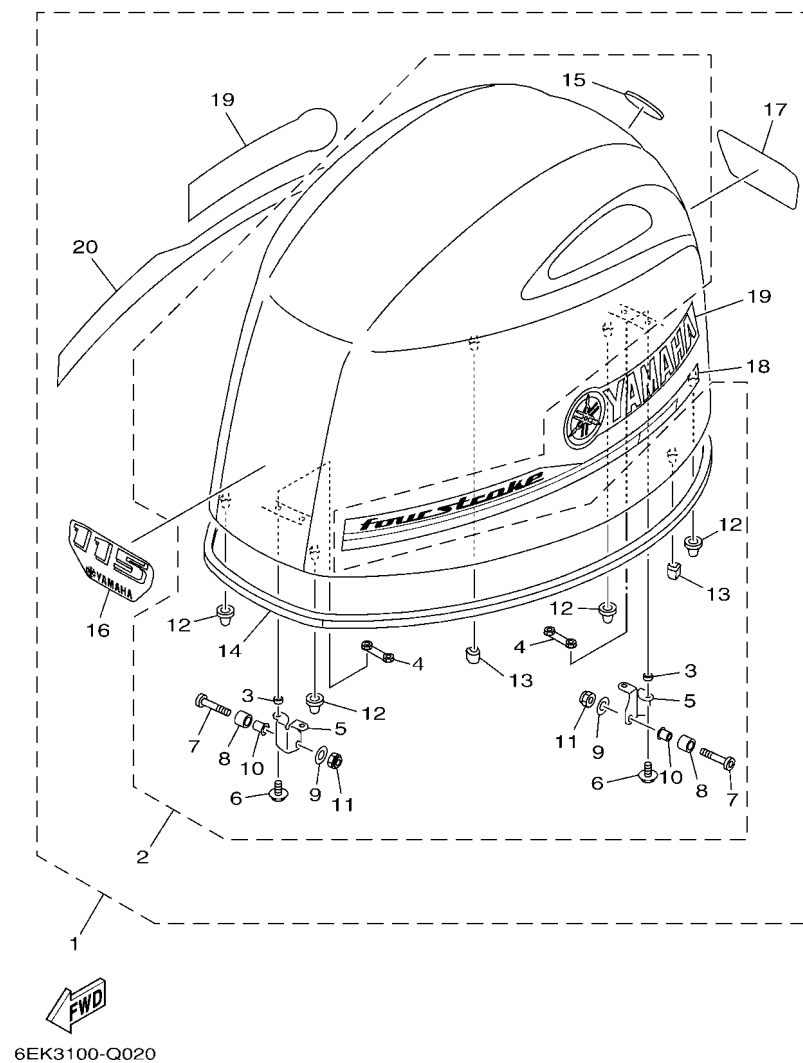
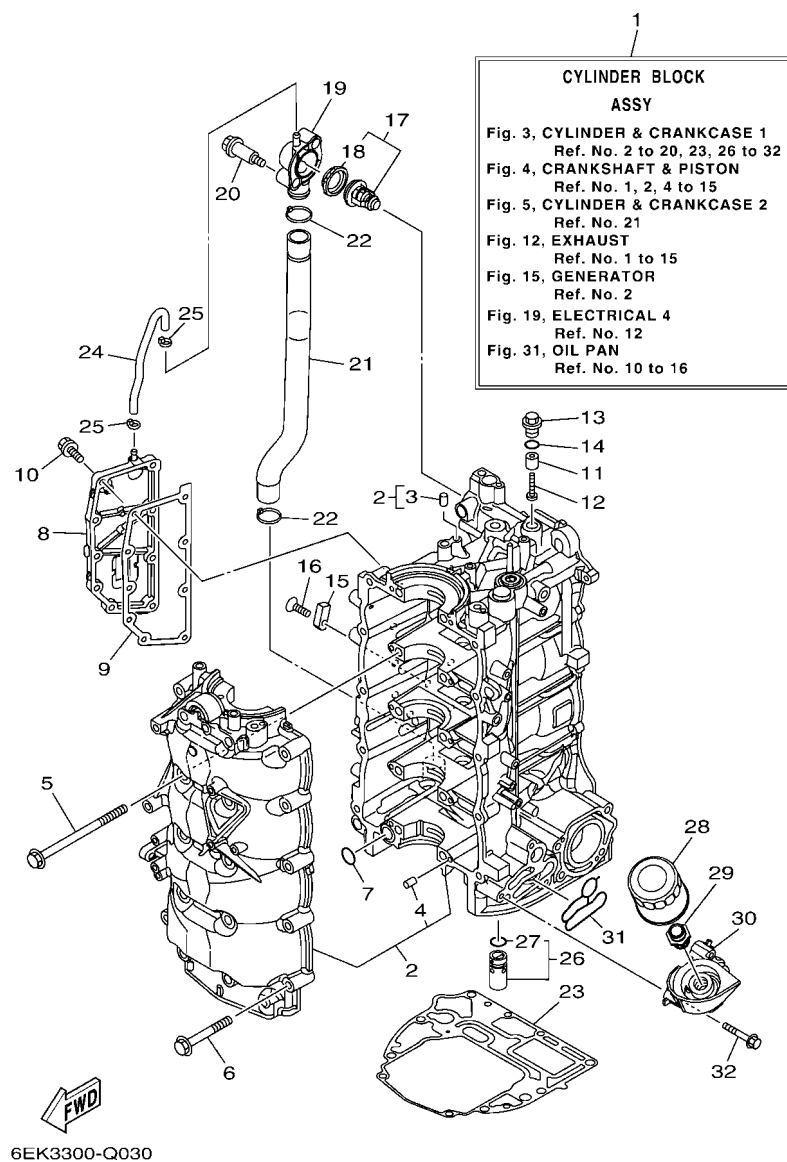


FIG. 2 TOP COWLING

CAPOT SUPERIEUR

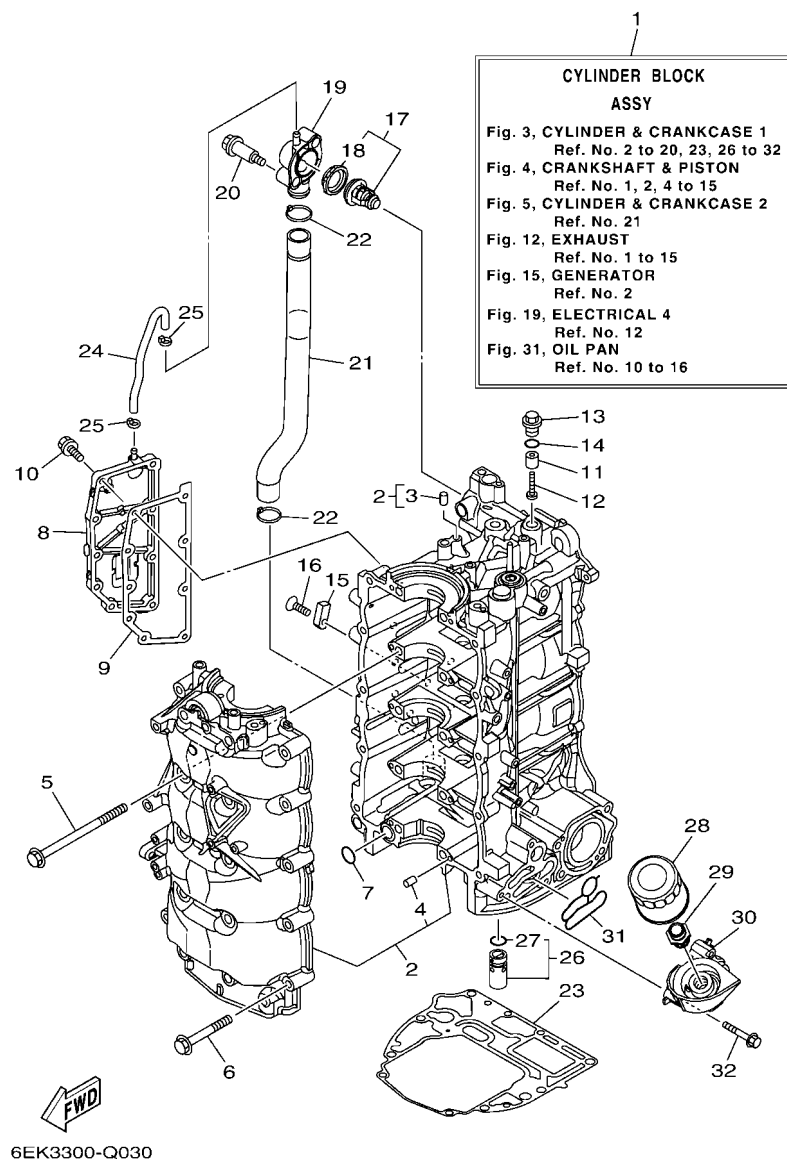
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6EK-42610-00       | TOP COWLING ASSY<br>CAPOT (ENS.)                             | 1    | 1    |  |  |  |                   |
| 2        | 6EK-4261A-00       | .TOP COWLING W/O GRAPHICS<br>.CAPOT SUPERIEUR SANS GRAPHIQUE | 1    | 1    |  |  |  |                   |
| 3        | 90387-07046        | .COLLAR<br>.COLLERETTE                                       | 4    | 4    |  |  |  |                   |
| 4        | 6EK-42646-00       | .PLATE, CLAMP<br>.PLAQUE, PRESSE                             | 2    | 2    |  |  |  |                   |
| 5        | 6EK-42647-00       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE           | 2    | 2    |  |  |  |                   |
| 6        | 90105-06039        | .BOLT, FLANGE<br>.BOULON                                     | 4    | 4    |  |  |  |                   |
| 7        | 90111-08078        | .BOLT, HEX. SOCKET BUTTON<br>.BOULON                         | 2    | 2    |  |  |  |                   |
| 8        | 90387-10094        | .COLLAR<br>.COLLERETTE                                       | 2    | 2    |  |  |  |                   |
| 9        | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                           | 2    | 2    |  |  |  |                   |
| 10       | 90387-08M45        | .COLLAR<br>.COLLERETTE                                       | 2    | 2    |  |  |  |                   |
| 11       | 95780-08300        | .NUT, FLANGE<br>.ECROU                                       | 2    | 2    |  |  |  |                   |
| 12       | 68F-42663-00       | .DAMPER 2<br>.AMORTISSEUR 2                                  | 4    | 4    |  |  |  |                   |
| 13       | 6EK-42662-00       | .DAMPER<br>.AMORTISSEUR                                      | 2    | 2    |  |  |  |                   |
| 14       | 6EK-42615-01       | .SEAL<br>.JOINT                                              | 1    | 1    |  |  |  |                   |
| 15       | 6DA-42697-00       | .TUNING FORK MARK<br>.MARQUE, YAMAHA                         | 1    | 1    |  |  |  |                   |
| 16       | 68V-42677-30       | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                           | 1    | 1    |  |  |  |                   |
| 17       | 68V-42678-41       | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                          | 1    | 1    |  |  |  |                   |
| 18       | 6EK-42675-00       | .GRAPHIC, SIDE 1<br>.EMBLEME                                 | 1    | 1    |  |  |  |                   |
| 19       | 6D6-42681-00       | .MARK, COWLING<br>.ADHESIF, CAPOT                            | 2    | 2    |  |  |  |                   |
| 20       | 6EK-42676-00       | .GRAPHIC, SIDE 2<br>.EMBLEME                                 | 1    | 1    |  |  |  |                   |



**FIG. 3 CYLINDER & CRANKCASE 1**

**CYLINDRE & CARTER 1**

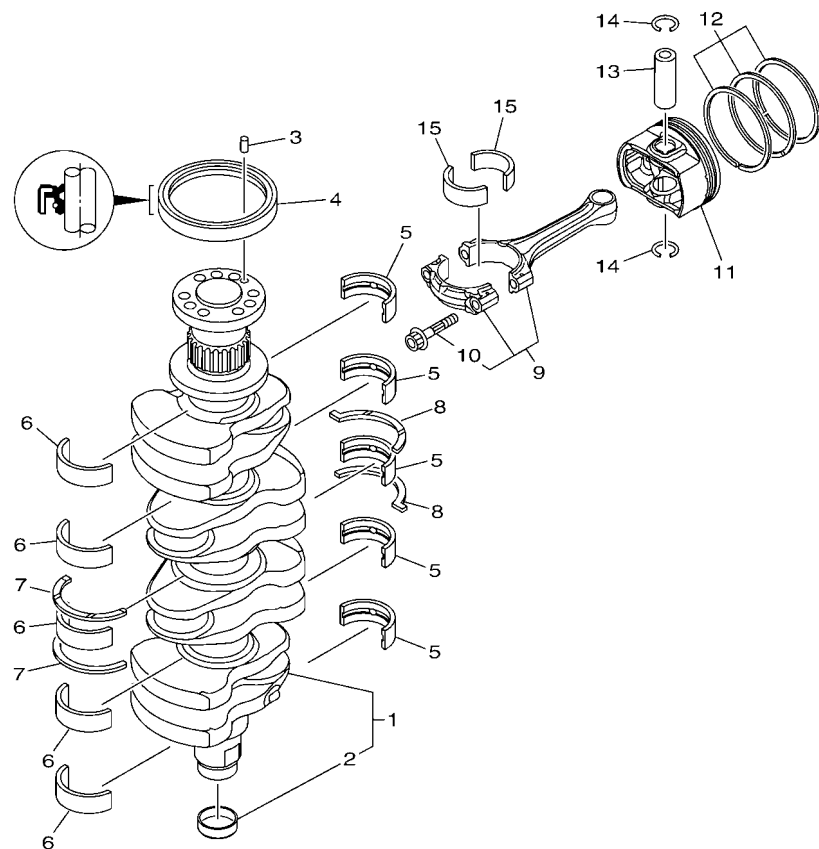
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-W009B-02-9S    | CYLINDER BLOCK ASSY<br>CYLINDRE GROUPE (ENS.)    | 1    | 1    |  |  |                   |
| 2        | 6EK-15109-01-9S    | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET       | 1    | 1    |  |  |                   |
| 3        | 93606-19M23        | .PIN, DOWEL<br>.GOUPILLE                         | 1    | 1    |  |  |                   |
| 4        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                         | 10   | 10   |  |  |                   |
| 5        | 90119-10057        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE       | 10   | 10   |  |  |                   |
| 6        | 90105-08170        | BOLT, FLANGE<br>BOULON                           | 10   | 10   |  |  |                   |
| 7        | 93210-19MJ1        | O-RING<br>JOINT TORIQUE                          | 1    | 1    |  |  |                   |
| 8        | 6EK-15414-00-9S    | COVER, 1<br>COUVERCLE, 1                         | 1    | 1    |  |  |                   |
| 9        | 6EK-15353-00       | GASKET, DRAIN<br>JOINT, PLOT DE VIDANGE          | 1    | 1    |  |  |                   |
| 10       | 90105-06037        | BOLT, FLANGE<br>BOULON                           | 9    | 9    |  |  |                   |
| 11       | 6G8-11325-00       | ANODE<br>ANODE                                   | 1    | 1    |  |  |                   |
| 12       | 98980-05025        | SCREW, BIND<br>VIS, DE PRESSION                  | 1    | 1    |  |  |                   |
| 13       | 6G8-11197-A0       | PLUG, BLIND<br>PLOT, BORGNE                      | 1    | 1    |  |  |                   |
| 14       | 93210-13M63        | O-RING<br>JOINT TORIQUE                          | 1    | 1    |  |  |                   |
| 15       | 63P-11325-01       | ANODE<br>ANODE                                   | 1    | 1    |  |  |                   |
| 16       | 90151-06M02        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE            | 1    | 1    |  |  |                   |
| 17       | 6EK-12411-00       | THERMOSTAT<br>THERMOSTAT                         | 1    | 1    |  |  |                   |
| 18       | 6EK-12412-00       | .SEAL, THERMOSTAT<br>.JOINT, THERMOSTAT          | 1    | 1    |  |  |                   |
| 19       | 6EK-12413-00       | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT       | 1    | 1    |  |  |                   |
| 20       | 90109-06286        | BOLT<br>BOULON                                   | 2    | 2    |  |  |                   |
| 21       | 6EK-1243A-00       | HOSE 1<br>DURITE 1                               | 1    | 1    |  |  |                   |
| 22       | 90465-11M59        | CLAMP<br>BRIDE                                   | 2    | 2    |  |  |                   |
| 23       | 6EK-11351-00       | GASKET, CYLINDER<br>JOINT, D'EMBASE              | 1    | 1    |  |  |                   |
| 24       | 6EK-12483-00       | PIPE 3<br>DURITE 3                               | 1    | 1    |  |  |                   |
| 25       | 90465-11M10        | CLAMP<br>BRIDE                                   | 2    | 2    |  |  |                   |
| 26       | 6EK-13490-00       | RELIEF VALVE ASSY<br>SOUPAPE DE SECURITE COMPLET | 1    | 1    |  |  |                   |
| 27       | 6CB-13473-00       | .O-RING<br>.JOINT TORIQUE                        | 1    | 1    |  |  |                   |



**FIG. 3 CYLINDER & CRANKCASE 1**

CYLINDRE &amp; CARTER 1

[illegible]



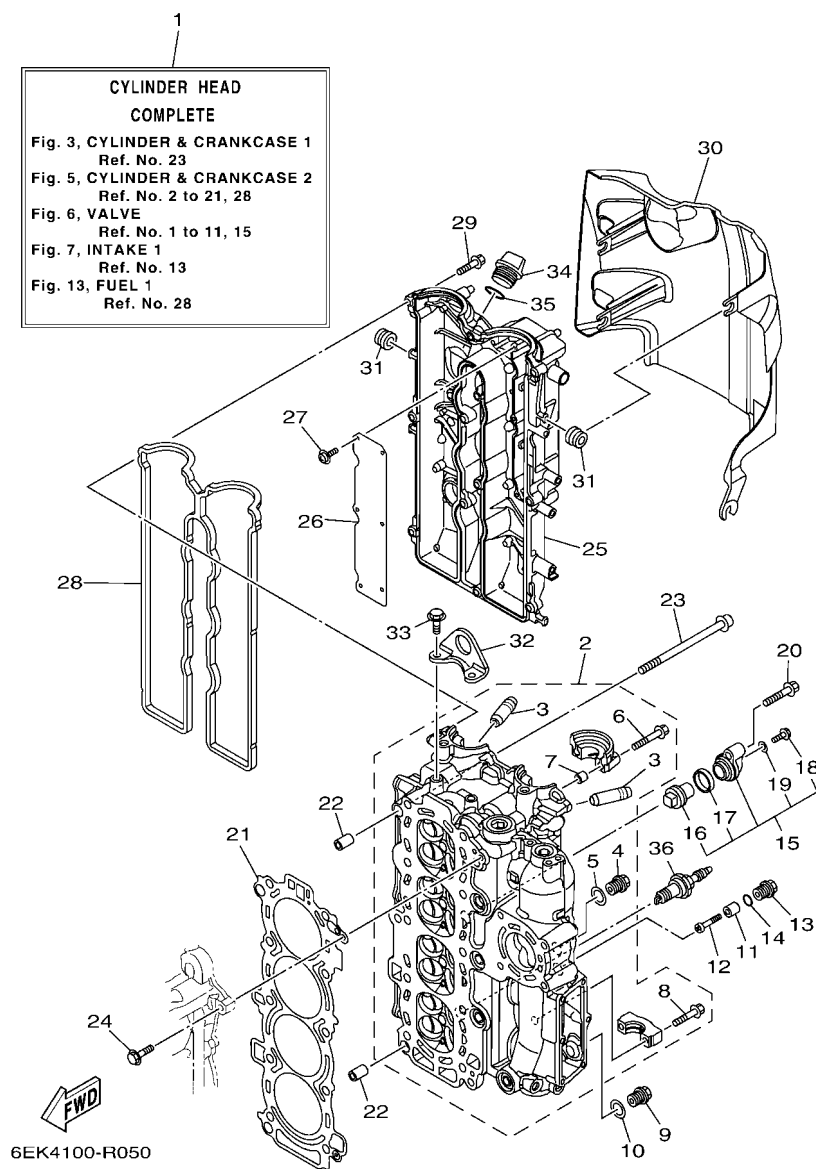
6EM1100-P040

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES      |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|------------------------|
| 1        | 6EK-11410-01       | CRANKSHAFT<br>VILEBREQUIN COMPLET                            | 1    | 1    |  |  |                        |
| 2        | 6CB-11478-00       | .COLLAR<br>.COLLERETTE                                       | 1    | 1    |  |  |                        |
| 3        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                                       | 1    | 1    |  |  |                        |
| 4        | 93102-85008        | OIL SEAL<br>JOINT SPY                                        | 1    | 1    |  |  |                        |
| 5        | 6EK-11416-00       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 5    | 5    |  |  | UR YELLOW<br>UR YELLOW |
|          | 6EK-11416-10       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 5    | 5    |  |  | UR GREEN<br>UR GREEN   |
|          | 6EK-11416-20       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 5    | 5    |  |  | UR BLUE<br>UR BLUE     |
|          | 6EK-11416-30       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 5    | 5    |  |  | UR RED<br>UR RED       |
|          | 6EK-11416-40       | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1    | 5    | 5    |  |  | UR BLACK<br>UR BLACK   |
| 6        | 6EK-11417-00       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR YELLOW<br>UR YELLOW |
|          | 6EK-11417-10       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR GREEN<br>UR GREEN   |
|          | 6EK-11417-20       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR BLUE<br>UR BLUE     |
|          | 6EK-11417-30       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR RED<br>UR RED       |
|          | 6EK-11417-40       | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2    | 5    | 5    |  |  | UR BLACK<br>UR BLACK   |
| 7        | 6EK-11426-01       | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                    | 2    | 2    |  |  |                        |
| 8        | 6EK-11427-00       | BEARING, THRUST 2<br>ROULEMENT DE BUTEE 2                    | 2    | 2    |  |  |                        |
| 9        | 6EK-W1165-00       | CONNECTING ROD ASSY<br>BIELLE COMPLETE                       | 4    | 4    |  |  |                        |
| 10       | K1C-A3275-00       | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                     | 2    | 2    |  |  |                        |
| 11       | 6EK-11631-00-93    | PISTON (STD)<br>PISTON (STD)                                 | 4    | 4    |  |  |                        |
|          | 6EK-11635-00       | PISTON (0.25MM O/S)<br>PISTON (0.25MM O/S)                   | 4    | 4    |  |  | AP<br>AP               |
| 12       | 6EK-11603-00       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)               | 4    | 4    |  |  |                        |
|          | 6EK-11604-00       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S) | 4    | 4    |  |  | AP<br>AP               |
| 13       | 6EK-11633-00       | PIN, PISTON<br>AXE, PISTON                                   | 4    | 4    |  |  |                        |
| 14       | 93450-19052        | CIRCLIP<br>CIRCLIP, TYPE S                                   | 8    | 8    |  |  |                        |
| 15       | 6EK-11656-00       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE         | 8    | 8    |  |  | UR YELLOW<br>UR YELLOW |
|          | 6EK-11656-10       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE         | 8    | 8    |  |  | UR GREEN<br>UR GREEN   |
|          | 6EK-11656-20       | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE         | 8    | 8    |  |  | UR BLUE<br>UR BLUE     |





**FIG. 5 CYLINDER & CRANKCASE 2**

**CYLINDRE & CARTER 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-W009A-00-9S    | CYLINDER HEAD COMPLETE<br>CULASSE (ENS.)        | 1    | 1    |  |  |                   |
| 2        | 6EK-11110-00-9S    | CYLINDER HEAD ASSY<br>JEU DE CULASSE            | 1    | 1    |  |  |                   |
| 3        | 6DA-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1            | 16   | 16   |  |  |                   |
| 4        | 90340-18M09        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT    | 1    | 1    |  |  |                   |
| 5        | 90201-186F1        | .WASHER, PLATE<br>.RONDELLE, PLATE              | 1    | 1    |  |  |                   |
| 6        | 90119-07235        | .BOLT/WASHER-CAM CAPS<br>.BOULON, AVEC RONDELLE | 4    | 4    |  |  |                   |
| 7        | 91809-08006        | .PIN, DOWEL<br>.GOUJON, D'ASSEMBLAGE            | 4    | 4    |  |  |                   |
| 8        | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE    | 16   | 16   |  |  |                   |
| 9        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT      | 1    | 1    |  |  |                   |
| 10       | 90430-14115        | GASKET<br>JOINT                                 | 1    | 1    |  |  |                   |
| 11       | 6G8-11325-00       | ANODE<br>ANODE                                  | 1    | 1    |  |  |                   |
| 12       | 98980-05025        | SCREW, BIND<br>VIS, DE PRESSION                 | 1    | 1    |  |  |                   |
| 13       | 6G8-11197-A0       | PLUG, BLIND<br>PLOT, BORGNE                     | 1    | 1    |  |  |                   |
| 14       | 93210-13M63        | O-RING<br>JOINT TORIQUE                         | 1    | 1    |  |  |                   |
| 15       | 69J-11301-00       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)      | 1    | 1    |  |  |                   |
| 16       | 67F-11325-01       | .ANODE<br>.ANODE                                | 1    | 1    |  |  |                   |
| 17       | 67F-11328-00       | .GROMMET, ANODE<br>.PASSE-FIL                   | 1    | 1    |  |  |                   |
| 18       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON                        | 1    | 1    |  |  |                   |
| 19       | 90430-06M03        | .GASKET<br>.JOINT                               | 1    | 1    |  |  |                   |
| 20       | 95875-08040        | BOLT, FLANGE<br>BOULON, A COLLERETTE            | 1    | 1    |  |  |                   |
| 21       | 6EK-11181-00       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1  | 1    | 1    |  |  |                   |
| 22       | 99530-14016        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE              | 2    | 2    |  |  |                   |
| 23       | 90155-10008        | SCREW, FLAT FILLISTER<br>VIS, TETE OVALE PLATE  | 10   | 10   |  |  |                   |
| 24       | 90105-06037        | BOLT, FLANGE<br>BOULON                          | 1    | 1    |  |  |                   |
| 25       | 6EK-11191-00       | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1  | 1    | 1    |  |  |                   |
| 26       | 6EK-11168-00       | COVER, BREATHER<br>COUVERCLE, RENIFLARD         | 1    | 1    |  |  |                   |
| 27       | 97607-04208        | SCREW, WITH WASHER<br>VIS HEXAGONAL             | 6    | 6    |  |  |                   |



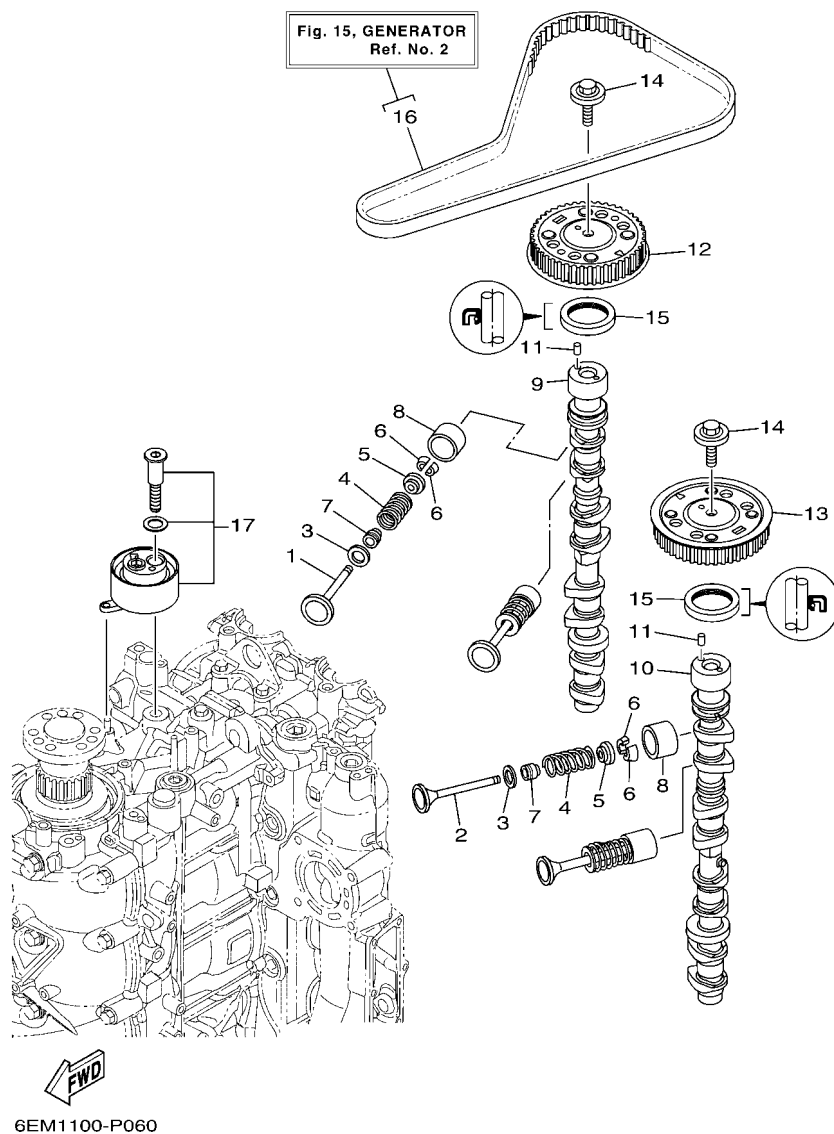


FIG. 6 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-12111-00       | VALVE, INTAKE<br>SOUPAPE, ADMISSION                   | 8    | 8    |  |  |                   |
| 2        | 6EK-12121-00       | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                | 8    | 8    |  |  |                   |
| 3        | 62Y-12116-00       | SEAT, VALVE SPRING<br>SIEGE, RESSORT DE SOUPAPE       | 16   | 16   |  |  |                   |
| 4        | 30X-12114-00       | SPRING, VALVE OUTER<br>RESSORT DE SOUPAPE, EXTERNE    | 16   | 16   |  |  |                   |
| 5        | 30X-12117-00       | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPE | 16   | 16   |  |  |                   |
| 6        | 30X-12118-00       | LOCK, VALVE SPRING RETAINER<br>FRAISE, SOUPAPE        | 32   | 32   |  |  |                   |
| 7        | 51Y-12119-00       | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE           | 16   | 16   |  |  |                   |
| 8        | 6D8-12153-00       | LIFTER, VALVE (12)<br>LEVE-SOUPAPE (12)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-10       | LIFTER, VALVE (14)<br>LEVE-SOUPAPE (14)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-20       | LIFTER, VALVE (16)<br>LEVE-SOUPAPE (16)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-30       | LIFTER, VALVE (18)<br>LEVE-SOUPAPE (18)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-40       | LIFTER, VALVE (20)<br>LEVE-SOUPAPE (20)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-50       | LIFTER, VALVE (22)<br>LEVE-SOUPAPE (22)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-60       | LIFTER, VALVE (24)<br>LEVE-SOUPAPE (24)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-70       | LIFTER, VALVE (26)<br>LEVE-SOUPAPE (26)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-80       | LIFTER, VALVE (28)<br>LEVE-SOUPAPE (28)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-90       | LIFTER, VALVE (30)<br>LEVE-SOUPAPE (30)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-A0       | LIFTER, VALVE (32)<br>LEVE-SOUPAPE (32)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-B0       | LIFTER, VALVE (34)<br>LEVE-SOUPAPE (34)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-C0       | LIFTER, VALVE (36)<br>LEVE-SOUPAPE (36)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-D0       | LIFTER, VALVE (38)<br>LEVE-SOUPAPE (38)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-E0       | LIFTER, VALVE (40)<br>LEVE-SOUPAPE (40)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-F0       | LIFTER, VALVE (42)<br>LEVE-SOUPAPE (42)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-G0       | LIFTER, VALVE (44)<br>LEVE-SOUPAPE (44)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-H0       | LIFTER, VALVE (46)<br>LEVE-SOUPAPE (46)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-J0       | LIFTER, VALVE (48)<br>LEVE-SOUPAPE (48)               | 16   | 16   |  |  | UR                |
|          | 6D8-12153-K0       | LIFTER, VALVE (50)<br>LEVE-SOUPAPE (50)               | 16   | 16   |  |  | UR                |



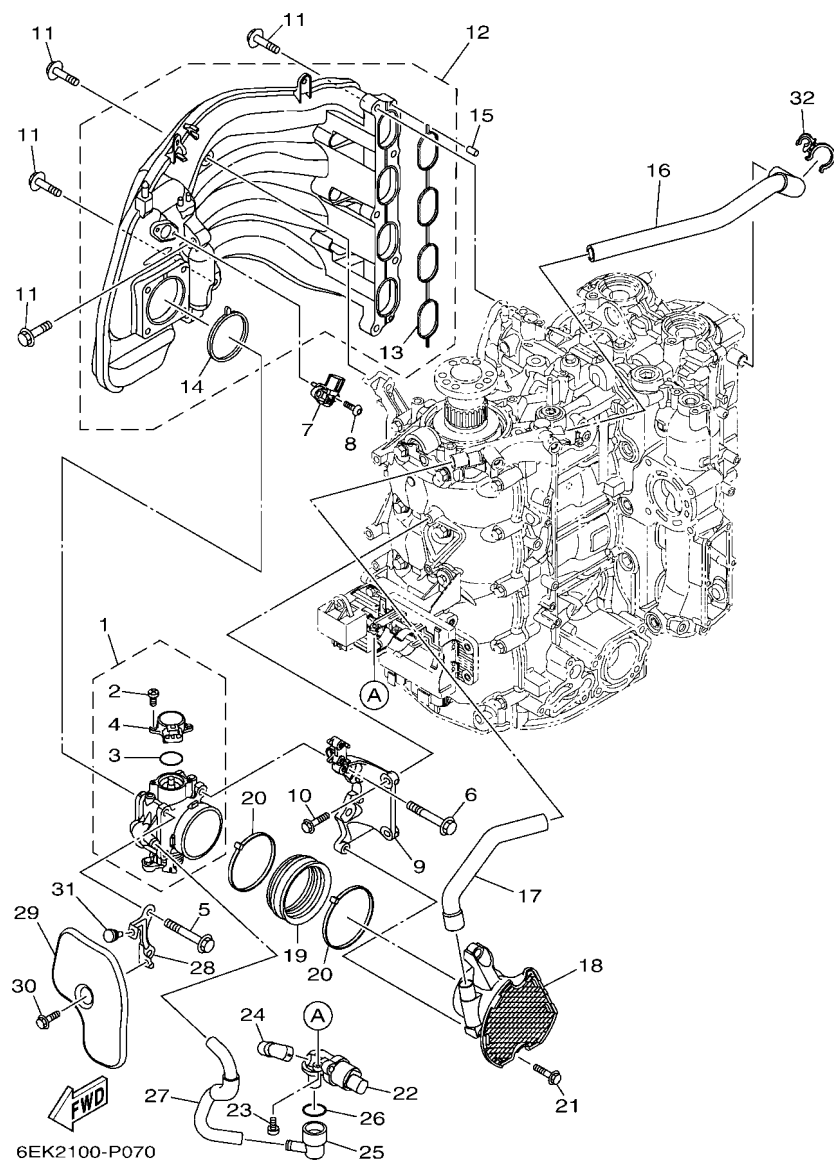
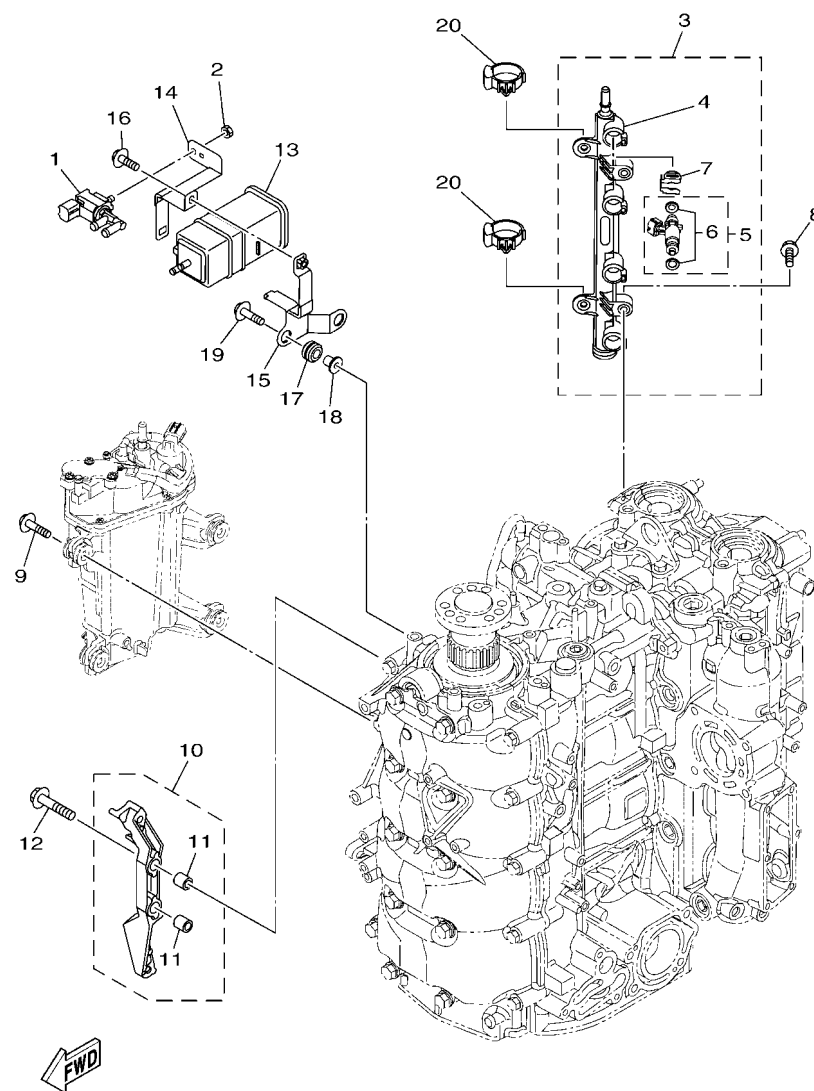


FIG. 7 INTAKE 1

ADMISSION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-13751-00       | BODY, THROTTLE 1<br>CARTER 1                                | 1    | 1    |  |  |                   |
| 2        | 6C5-81145-00       | .SCREW 1<br>.VIS 1                                          | 2    | 2    |  |  |                   |
| 3        | 6C5-8182L-00       | .O-RING 1<br>.JOINT TORIQUE 1                               | 1    | 1    |  |  |                   |
| 4        | 6C5-85885-00       | .THROTTLE SENSOR ASSY<br>.SENSITOMETRE (ENS.)               | 1    | 1    |  |  |                   |
| 5        | 95875-08060        | BOLT, FLANGE<br>BOULON, A COLLERETTE                        | 2    | 2    |  |  |                   |
| 6        | 90105-08186        | BOLT, FLANGE<br>BOULON                                      | 2    | 2    |  |  |                   |
| 7        | 68F-83688-10       | SENSOR ASSY<br>SONDE (ENS.)                                 | 1    | 1    |  |  |                   |
| 8        | 90111-05037        | BOLT, HEX. SOCKET BUTTON<br>BOULON                          | 2    | 2    |  |  |                   |
| 9        | 6EK-13152-02       | STAY 2<br>SUPPORT2                                          | 1    | 1    |  |  |                   |
| 10       | 95875-06025        | BOLT, FLANGE<br>BOULON, A COLLERETTE                        | 2    | 2    |  |  |                   |
| 11       | 90119-08022        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 9    | 9    |  |  |                   |
| 12       | 6EK-13641-00       | MANIFOLD, INTAKE 1<br>TUBULURE, ADMISSION 1                 | 1    | 1    |  |  |                   |
| 13       | 6EK-13645-00       | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1                   | 1    | 1    |  |  |                   |
| 14       | 6EK-13646-00       | .GASKET, MANIFOLD 2<br>.JOINT, TUBULURE 2                   | 1    | 1    |  |  |                   |
| 15       | 91690-50014        | PIN, SPRING<br>AGRAFFE                                      | 2    | 2    |  |  |                   |
| 16       | 6EK-15373-00       | PIPE, BREATHER<br>DURITE DE RENIFLARD                       | 1    | 1    |  |  |                   |
| 17       | 6EK-15393-00       | PIPE, BREATHER 2<br>DURITE, RENIFLARD 2                     | 1    | 1    |  |  |                   |
| 18       | 6DA-14440-00       | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION              | 1    | 1    |  |  |                   |
| 19       | 6P2-1441J-00       | PIPE, SILENCER<br>DURITE, DE SILENCIEUX                     | 1    | 1    |  |  |                   |
| 20       | 90464-99004        | CLAMP<br>BRIDE                                              | 2    | 2    |  |  |                   |
| 21       | 95875-06025        | BOLT, FLANGE<br>BOULON, A COLLERETTE                        | 2    | 2    |  |  |                   |
| 22       | 6C5-13713-00       | VALVE, IDLE SPEED CONTROL<br>SOUPAPE, AJUSTEMENT DE VITESSE | 1    | 1    |  |  |                   |
| 23       | 97980-05214        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                    | 2    | 2    |  |  |                   |
| 24       | 68V-13897-00       | PIPE, AIR<br>DURITE, A AIR                                  | 1    | 1    |  |  |                   |
| 25       | 6CJ-11372-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                              | 1    | 1    |  |  |                   |
| 26       | 93210-33003        | O-RING<br>JOINT TORIQUE                                     | 1    | 1    |  |  |                   |
| 27       | 6EK-13543-00       | HOSE, AIR<br>DURITE, A AIR                                  | 1    | 1    |  |  |                   |





6EK1100-N080

FIG. 8 INTAKE 2

ADMISSION 2

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                         | 6EK4 | 6EL4 |  |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|----------------------------------------------------|------|------|--|--|--|----------------------|
| 1           | 6C5-86120-00          | SOLENOID VALVE ASSY<br>SOLENOIDE                   | 1    | 1    |  |  |  |                      |
| 2           | 95380-06600           | NUT, HEXAGON<br>ECROU                              | 1    | 1    |  |  |  |                      |
| 3           | 6EK-13160-00          | DELIVERY PIPE ASSY 1<br>ENS. TUBE DE REFOULEMENT 1 | 1    | 1    |  |  |  |                      |
| 4           | 6EK-13161-00          | .PIPE, DELIVERY 1<br>.DURITE REFOULEMENT 1         | 1    | 1    |  |  |  |                      |
| 5           | 6EK-13761-00          | .INJECTOR<br>.INJECTEUR                            | 4    | 4    |  |  |  |                      |
| 6           | 6AW-1410B-00          | .PACKING KIT<br>.POCHETTE DE JOINTS                | 1    | 1    |  |  |  |                      |
| 7           | 6AW-13577-10          | .CLIP<br>.AGRAFE                                   | 4    | 4    |  |  |  |                      |
| 8           | 90105-06M08           | BOLT, FLANGE<br>BOULON                             | 2    | 2    |  |  |  |                      |
| 9           | 90119-06269           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE         | 4    | 4    |  |  |  |                      |
| 10          | 6EK-14291-00          | BRACKET 1<br>SUPPORT 1                             | 1    | 1    |  |  |  |                      |
| 11          | 99590-10114           | .PIN, DOWEL<br>.GOUJON, D'ASSEMBLAGE               | 2    | 2    |  |  |  |                      |
| 12          | 90105-08M87           | BOLT, FLANGE<br>BOULON                             | 2    | 2    |  |  |  |                      |
| 13          | 6P2-24170-00          | CANISTER ASSY<br>BANDE, RASERVOIR A ESSENCE        | 1    | 1    |  |  |  |                      |
| 14          | 6EK-2419A-00          | HOLDER<br>SUPPORT                                  | 1    | 1    |  |  |  |                      |
| 15          | 6EK-2134X-00          | BRACKET, CANISTER<br>SUPPORT                       | 1    | 1    |  |  |  |                      |
| 16          | 95895-06014           | BOLT, FLANGE<br>BOULON                             | 1    | 1    |  |  |  |                      |
| 17          | 90480-10M23           | GROMMET<br>PASSE-FIL                               | 2    | 2    |  |  |  |                      |
| 18          | 90387-06289           | COLLAR<br>COLLERETTE                               | 2    | 2    |  |  |  |                      |
| 19          | 90119-06M17           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE         | 2    | 2    |  |  |  |                      |
| 20          | 90464-07209           | CLAMP<br>BRIDE                                     | 2    | 2    |  |  |  |                      |
|             |                       |                                                    |      |      |  |  |  |                      |
|             |                       |                                                    |      |      |  |  |  |                      |
|             |                       |                                                    |      |      |  |  |  |                      |
|             |                       |                                                    |      |      |  |  |  |                      |

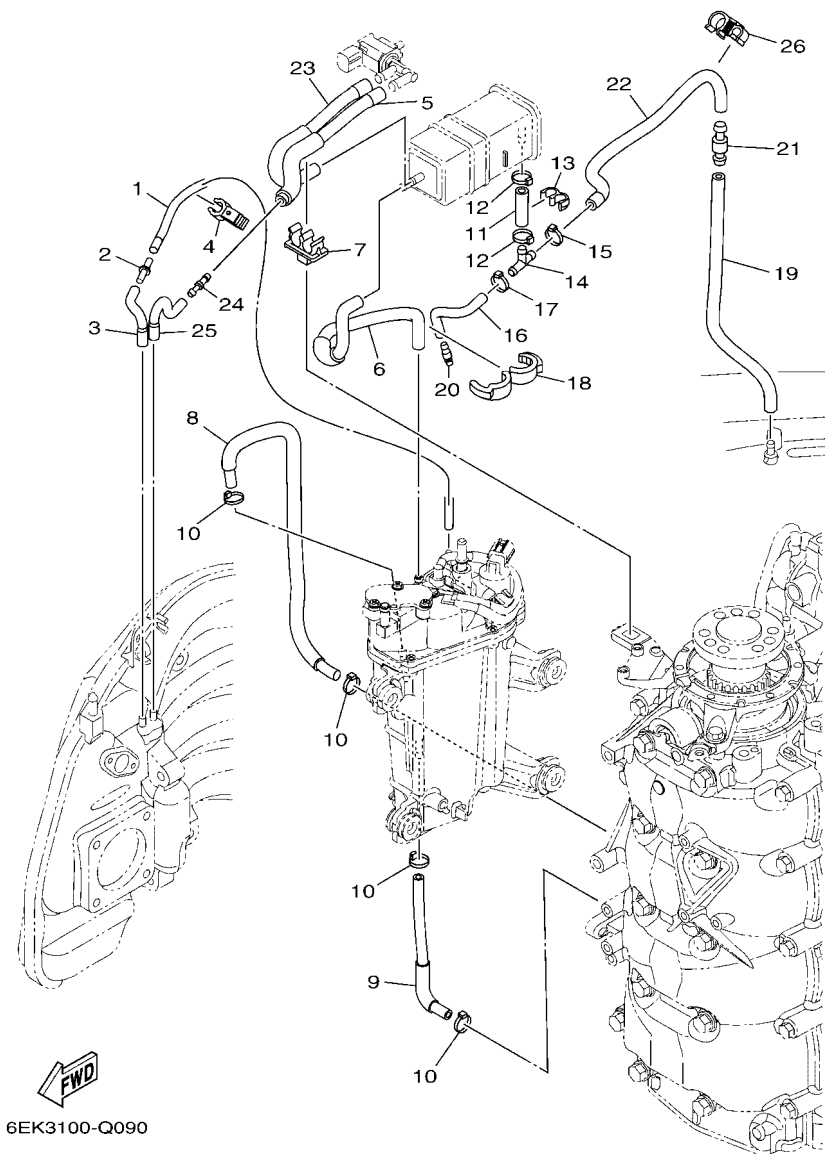
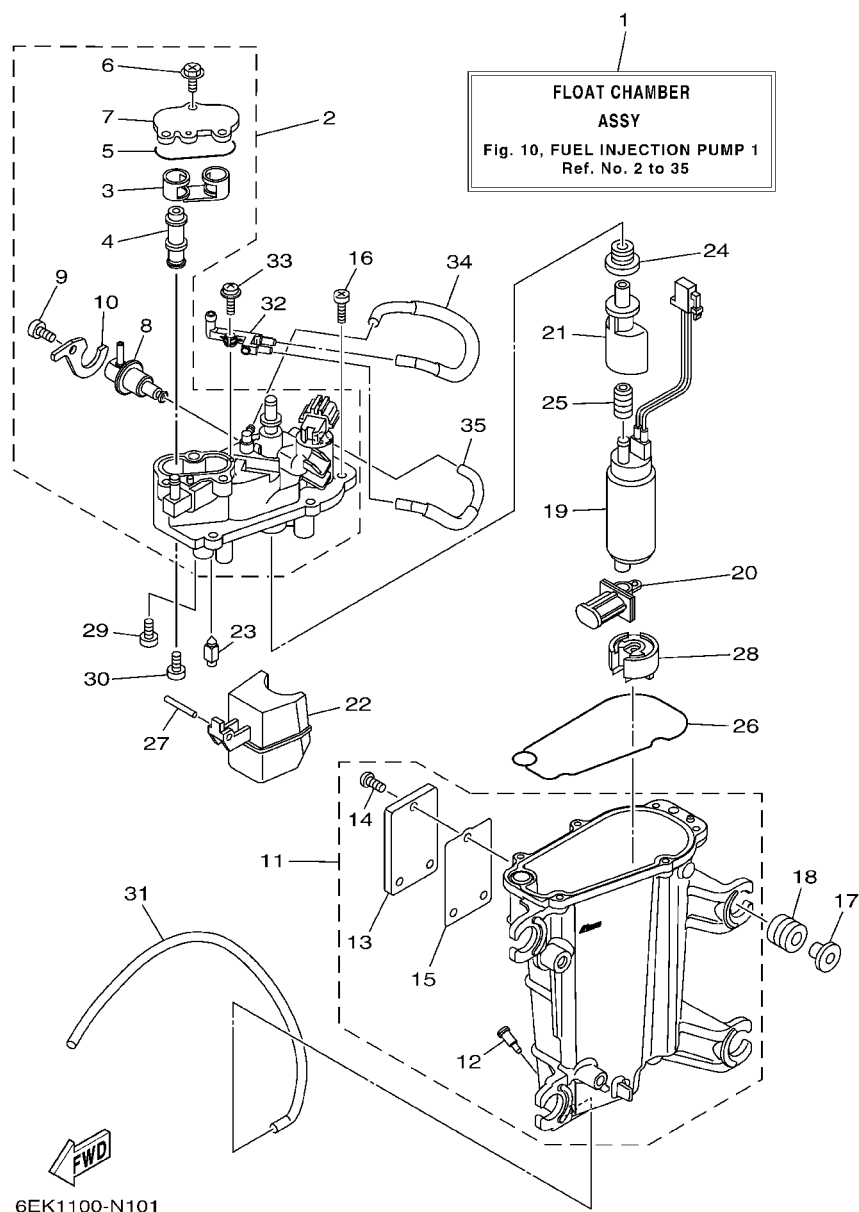


FIG. 9 INTAKE 3

ADMISSION 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-13532-00       | HOSE, VACUUM SENSING 3<br>DURITE 3     | 1    | 1    |  |  |                   |
| 2        | 5PS-14568-00       | JOINT<br>JOINT                         | 1    | 1    |  |  |                   |
| 3        | 6EK-1475G-00       | PIPE 4<br>DURITE 4                     | 1    | 1    |  |  |                   |
| 4        | 90464-12006        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 5        | 6EK-2416A-01       | HOSE<br>DURITE                         | 1    | 1    |  |  |                   |
| 6        | 6EK-1475A-00       | PIPE 1<br>DURITE 1                     | 1    | 1    |  |  |                   |
| 7        | 90464-11012        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 8        | 6EK-12576-00       | HOSE 1<br>TUYAU 1                      | 1    | 1    |  |  |                   |
| 9        | 6EK-12577-00       | HOSE 2<br>TUYAU 2                      | 1    | 1    |  |  |                   |
| 10       | 90465-11M10        | CLAMP<br>BRIDE                         | 4    | 4    |  |  |                   |
| 11       | 6AW-13545-10       | HOSE 1<br>DURITE 1                     | 1    | 1    |  |  |                   |
| 12       | 90465-11M10        | CLAMP<br>BRIDE                         | 2    | 2    |  |  |                   |
| 13       | 90464-10M57        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 14       | 688-24378-00       | PIPE, JOINT 3<br>DURITE RACCORDEMENT 3 | 1    | 1    |  |  |                   |
| 15       | 90465-11M10        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 16       | 6EK-13546-00       | HOSE 2<br>DURITE 2                     | 1    | 1    |  |  |                   |
| 17       | 90465-11M10        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 18       | 90464-16001        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |
| 19       | 6EK-13547-00       | HOSE 3<br>DURITE 3                     | 1    | 1    |  |  |                   |
| 20       | 6E5-21744-00       | BREATHER<br>RENIFLARD                  | 1    | 1    |  |  |                   |
| 21       | 63D-21744-00       | BREATHER<br>RENIFLARD                  | 1    | 1    |  |  |                   |
| 22       | 6EK-13548-01       | HOSE, AIR 4<br>DURITE, A AIR 4         | 1    | 1    |  |  |                   |
| 23       | 6EK-1475F-00       | PIPE 3<br>DURITE 3                     | 1    | 1    |  |  |                   |
| 24       | 6EK-14989-00       | ORIFICE, AIR VENT<br>ORIFICE           | 1    | 1    |  |  |                   |
| 25       | 6EK-1475G-00       | PIPE 4<br>DURITE 4                     | 1    | 1    |  |  |                   |
| 26       | 90464-12010        | CLAMP<br>BRIDE                         | 1    | 1    |  |  |                   |



6EK1100-N101

**FIG. 10 FUEL INJECTION PUMP 1**

**POMPE A INJECTEUR 1**

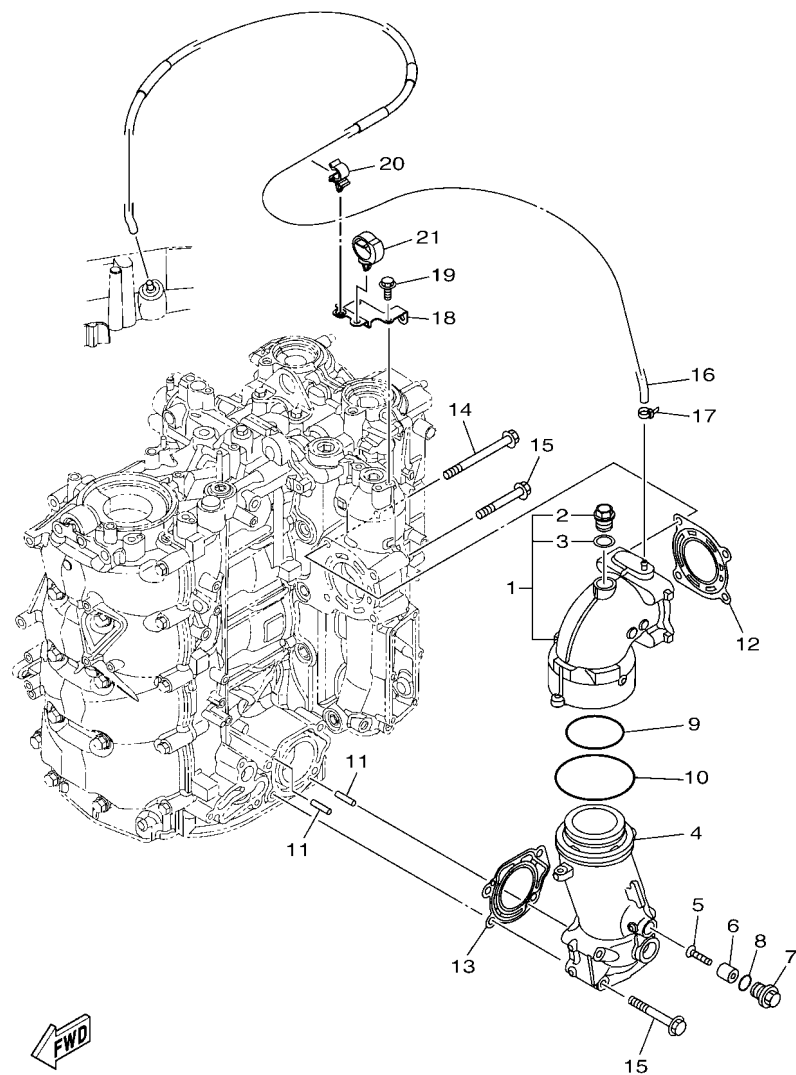
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-14180-01       | FLOAT CHAMBER ASSY<br>CUVE DE FLOTTEUR              | 1    | 1    |  |  |                   |
| 2        | 6EK-14182-00       | COVER, FLOAT CHAMBER<br>COUVERCLE, CUVE DE FLOTTEUR | 1    | 1    |  |  |                   |
| 3        | 6EK-24478-00       | .JOINT<br>.JOINT                                    | 1    | 1    |  |  |                   |
| 4        | 6EK-24481-00       | .PLUG<br>.COUVERCLE                                 | 1    | 1    |  |  |                   |
| 5        | 6CB-13016-00       | .O-RING<br>.JOINT TORIQUE                           | 1    | 1    |  |  |                   |
| 6        | 6CB-14216-00       | .SCREW<br>.VIS                                      | 3    | 3    |  |  |                   |
| 7        | 6CB-24217-00       | .COVER<br>.COUVERCLE                                | 1    | 1    |  |  |                   |
| 8        | 6CB-13906-01       | .REGULATOR, PRESSURE<br>.REGULATEUR DE PRESSION     | 1    | 1    |  |  |                   |
| 9        | 6CB-14564-00       | .SCREW<br>.VIS                                      | 1    | 1    |  |  |                   |
| 10       | 6DA-14146-00       | .PLATE<br>.PLAQUE                                   | 1    | 1    |  |  |                   |
| 11       | 6EK-14181-00       | BODY, FLOAT CHAMBER 1<br>CORPS, CUVE DE FLOTTEUR 1  | 1    | 1    |  |  |                   |
| 12       | 6P2-14191-00       | .PLUG, DRAIN<br>.PLOT, VIDANGE                      | 1    | 1    |  |  |                   |
| 13       | 6EK-24452-00       | .COVER<br>.COUVERCLE                                | 1    | 1    |  |  |                   |
| 14       | 6K8-14591-10       | .SCREW<br>.VIS                                      | 3    | 3    |  |  |                   |
| 15       | 6CB-24482-00       | .GASKET 1<br>.JOINT 1                               | 1    | 1    |  |  |                   |
| 16       | 63P-14567-00       | SCREW<br>VIS                                        | 6    | 6    |  |  |                   |
| 17       | 63P-13716-00       | COLLAR<br>COLLERETTE                                | 4    | 4    |  |  |                   |
| 18       | 6CB-13593-00       | DAMPER<br>AMORTISSEUR                               | 4    | 4    |  |  |                   |
| 19       | 68V-13907-20       | FUEL PUMP COMP.<br>POMPE A CARBURANT COMP.          | 1    | 1    |  |  |                   |
| 20       | 63P-13915-00       | FILTER<br>FILTRE                                    | 1    | 1    |  |  |                   |
| 21       | 6AW-13132-00       | JOINT<br>RACCORD                                    | 1    | 1    |  |  |                   |
| 22       | 6CB-14985-00       | FLOAT<br>FLOTTEUR                                   | 1    | 1    |  |  |                   |
| 23       | 6CB-14546-00       | VALVE, NEEDLE<br>POINTEAU                           | 1    | 1    |  |  |                   |
| 24       | 6CB-1447B-00       | BUSH 1<br>DOUILLE 1                                 | 1    | 1    |  |  |                   |
| 25       | 6AW-13781-00       | DAMPER, PUMP<br>AMORTISSEUR, POMPE                  | 1    | 1    |  |  |                   |
| 26       | 6CB-14984-00       | GASKET, FLOAT CHAMBER<br>JOINT, CUVE DE FLOTTEUR    | 1    | 1    |  |  |                   |
| 27       | 6P2-14386-00       | PIN, FLOAT<br>AXE, FLOTTEUR                         | 1    | 1    |  |  |                   |





## POMPE A INJECTEUR 2

[illegible]



6EM1100-P120

FIG. 12 EXHAUST

ECHAPPEMENT

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6EK-14615-00       | JOINT, EXHAUST 1<br>JOINT D'ECHAPPEMENT                       | 1    | 1    |  |  |  |                   |
| 2        | 90340-18M09        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT                  | 1    | 1    |  |  |  |                   |
| 3        | 90201-186F1        | .WASHER, PLATE<br>.RONDELLE, PLATE                            | 1    | 1    |  |  |  |                   |
| 4        | 6EK-14625-00       | JOINT, EXHAUST 2<br>JOINT D'ECHAPPEMENT                       | 1    | 1    |  |  |  |                   |
| 5        | 98780-05025        | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE                        | 1    | 1    |  |  |  |                   |
| 6        | 6EK-11325-00       | ANODE<br>ANODE                                                | 1    | 1    |  |  |  |                   |
| 7        | 6G8-11197-A0       | PLUG, BLIND<br>PLOT, BORGNE                                   | 1    | 1    |  |  |  |                   |
| 8        | 93210-13M63        | O-RING<br>JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 9        | 93210-64001        | O-RING<br>JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 10       | 93210-84001        | O-RING<br>JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 11       | 91690-50014        | PIN, SPRING<br>AGRAFFE                                        | 2    | 2    |  |  |  |                   |
| 12       | 6EK-41114-00       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 13       | 6EK-41124-00       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 14       | 90105-08247        | BOLT, FLANGE<br>BOULON                                        | 2    | 2    |  |  |  |                   |
| 15       | 90105-08220        | BOLT, FLANGE<br>BOULON                                        | 6    | 6    |  |  |  |                   |
| 16       | 6EM-42542-00       | PIPE<br>TUYAU                                                 | 1    | 1    |  |  |  |                   |
| 17       | 90465-11M10        | CLAMP<br>BRIDE                                                | 1    | 1    |  |  |  |                   |
| 18       | 6EK-82398-00       | PLATE 3<br>PLAQUETTE 3                                        | 1    | 1    |  |  |  |                   |
| 19       | 95895-06012        | BOLT, FLANGE<br>BOULON                                        | 2    | 2    |  |  |  |                   |
| 20       | 90464-09129        | CLAMP<br>BRIDE                                                | 1    | 1    |  |  |  |                   |
| 21       | 90464-12183        | CLAMP<br>BRIDE                                                | 1    | 1    |  |  |  |                   |

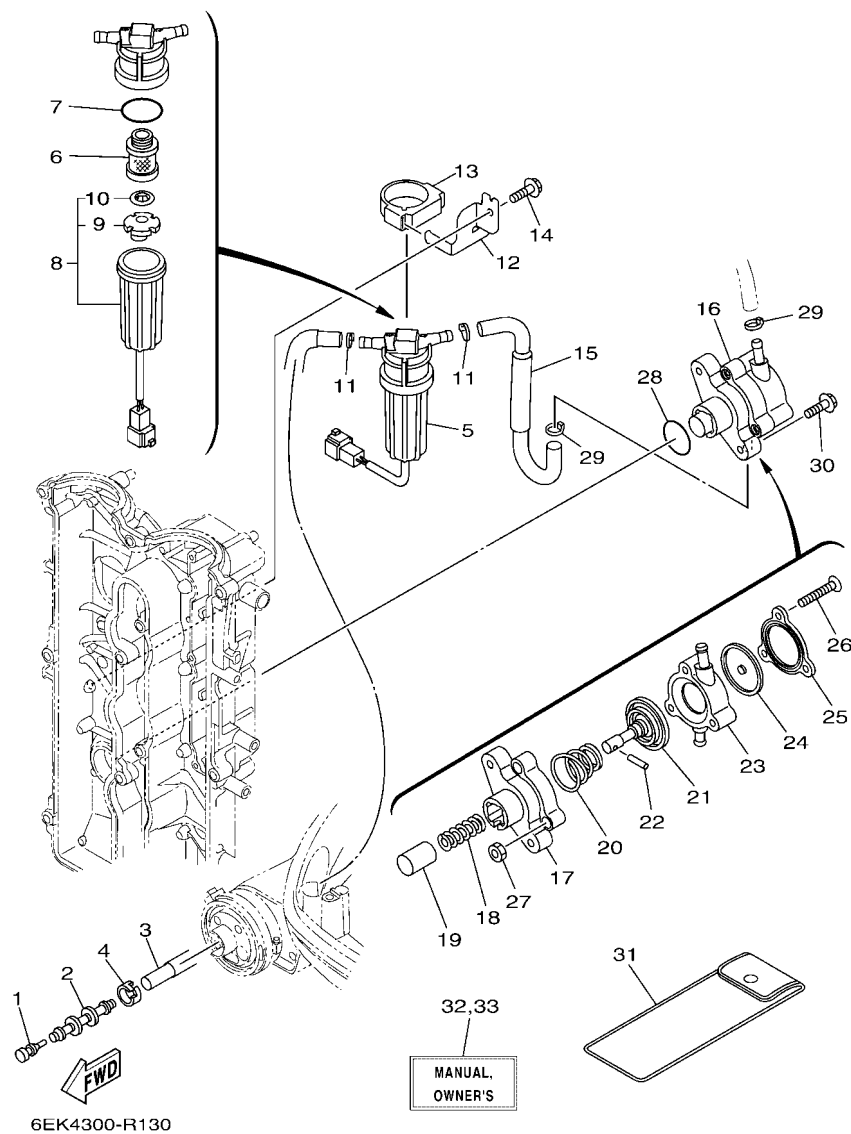


FIG. 13 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|------|------|--|--|-------------------|
| 1        | 689-85547-00       | DAMPER<br>AMORTISSEUR                      | 1    | 1    |  |  |                   |
| 2        | 6AW-24377-01       | PIPE, JOINT 2<br>DURITE RACCORDEMENT 2     | 1    | 1    |  |  |                   |
| 3        | 6EK-24314-00       | PIPE 4<br>DURITE 4                         | 1    | 1    |  |  |                   |
| 4        | 6E5-24351-51       | BAND 1<br>COLLIER 1                        | 1    | 1    |  |  |                   |
| 5        | 6EK-24560-00       | FILTER ASSY<br>ENS FILTRE                  | 1    | 1    |  |  |                   |
| 6        | 6D8-24563-00       | .ELEMENT, FILTER<br>.ELEMENT, FILTRE       | 1    | 1    |  |  |                   |
| 7        | 6D8-24564-00       | .GASKET<br>.JOINT                          | 1    | 1    |  |  |                   |
| 8        | 6D8-24562-00       | .CUP, FILTER<br>.CUVETTE, FILTRE           | 1    | 1    |  |  |                   |
| 9        | 6D8-24469-00       | .FLOAT, WATER LEVEL<br>.FLOTTEUR           | 1    | 1    |  |  |                   |
| 10       | 6D8-24519-00       | .CLIP<br>.JONC                             | 1    | 1    |  |  |                   |
| 11       | 90465-11M10        | CLAMP<br>BRIDE                             | 2    | 2    |  |  |                   |
| 12       | 6EK-24566-00       | BRACKET, FILTER<br>SUPPORT, FILTRE         | 1    | 1    |  |  |                   |
| 13       | 6EK-24568-00       | BAND, FILTER<br>COLLIER, FILTRE            | 1    | 1    |  |  |                   |
| 14       | 95895-06016        | BOLT, FLANGE<br>BOULON                     | 1    | 1    |  |  |                   |
| 15       | 6EK-24311-00       | PIPE, FUEL 1<br>DURITE A ESSENCE           | 1    | 1    |  |  |                   |
| 16       | 6EK-24410-00       | FUEL PUMP ASSY<br>POMPE A ESSENCE          | 1    | 1    |  |  |                   |
| 17       | 68V-24412-00       | .BODY 1<br>.CORPS 1                        | 1    | 1    |  |  |                   |
| 18       | 68V-24454-00       | .SPRING<br>.RESSORT                        | 1    | 1    |  |  |                   |
| 19       | 63P-13131-00       | .PLUNGER<br>.PLONGEUR                      | 1    | 1    |  |  |                   |
| 20       | 63P-24423-00       | .SPRING, DIAPHRAGM<br>.RESSORT, DIAPHRAGME | 1    | 1    |  |  |                   |
| 21       | 68V-24411-00       | .DIAPHRAGM<br>.DIAPHRAGME                  | 1    | 1    |  |  |                   |
| 22       | 68V-24374-00       | .PIN<br>.GOUPILLE                          | 1    | 1    |  |  |                   |
| 23       | 6EK-24413-00       | .BODY 2<br>.CORPS 2                        | 1    | 1    |  |  |                   |
| 24       | 68V-24471-10       | .DIAPHRAGM<br>.DIAPHRAGME                  | 1    | 1    |  |  |                   |
| 25       | 6EK-24414-00       | .BODY 3<br>.CORPS 3                        | 1    | 1    |  |  |                   |
| 26       | 68V-24444-00       | .SCREW<br>.VIS                             | 3    | 3    |  |  |                   |
| 27       | 68V-24149-00       | .NUT<br>.ECROU                             | 3    | 3    |  |  |                   |

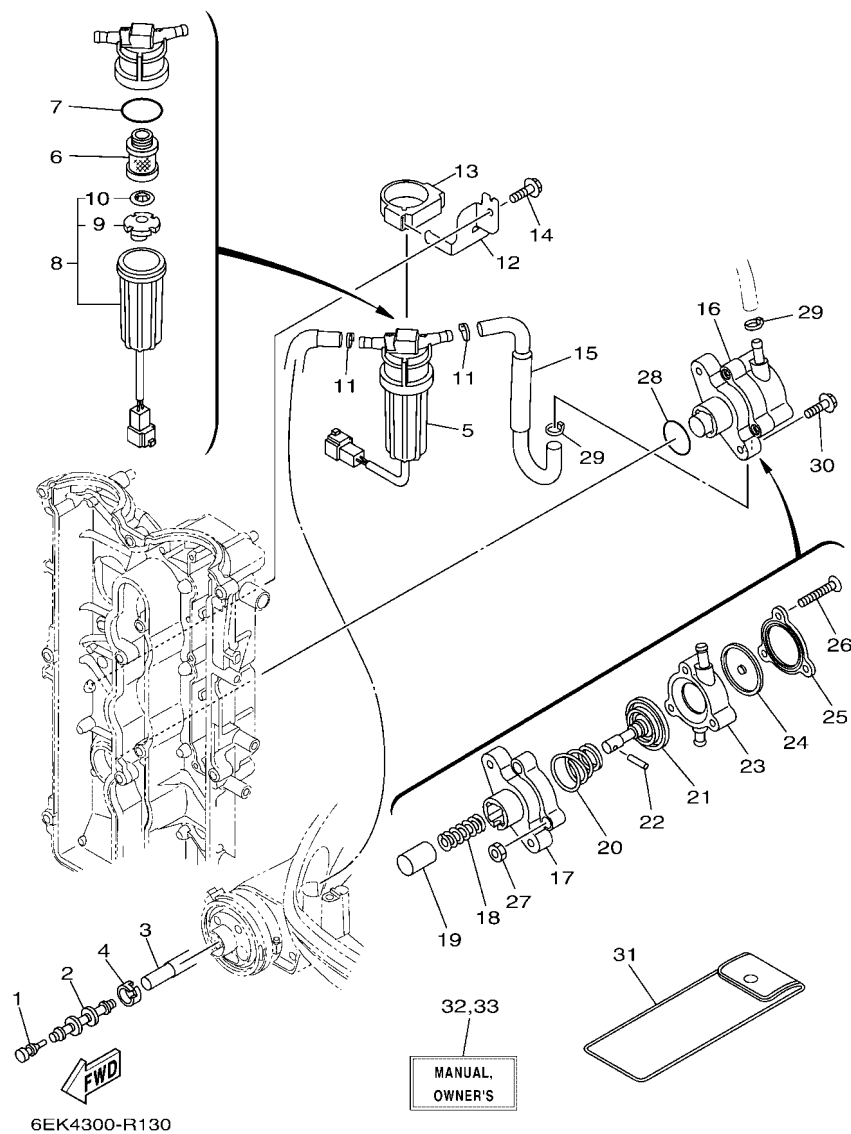
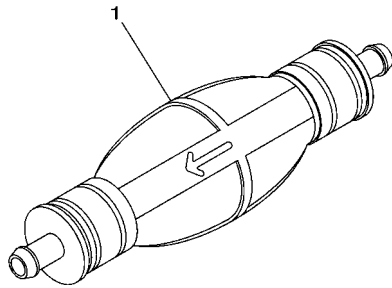


FIG. 13 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 6EK4 | 6EL4 |  | REMARKS REMARQUES  |
|----------|--------------------|-----------------------------------------|------|------|--|--------------------|
| 28       | 93210-30682        | O-RING<br>JOINT TORIQUE                 | 1    | 1    |  |                    |
| 29       | 90465-11M10        | CLAMP<br>BRIDE                          | 2    | 2    |  |                    |
| 30       | 90105-06208        | BOLT, FLANGE<br>BOULON                  | 2    | 2    |  |                    |
| 31       | 67F-28100-01       | TOOL KIT<br>TROUSSE A OUTILS            | 1    | 1    |  | AP<br>AP           |
| 32       | 6EK-28199-73-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (E)<br>UR (E)   |
|          | 6EK-28199-73-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (F)<br>UR (F)   |
|          | 6EK-28199-73-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (ES)<br>UR (ES) |
|          | 6EK-28199-73-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (D)<br>UR (D)   |
|          | 6EK-28199-73-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (NL)<br>UR (NL) |
|          | 6EK-28199-73-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (I)<br>UR (I)   |
| 33       | 6EK-28199-83-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (DK)<br>UR (DK) |
|          | 6EK-28199-83-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (GR)<br>UR (GR) |
|          | 6EK-28199-83-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (P)<br>UR (P)   |
|          | 6EK-28199-83-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (N)<br>UR (N)   |
|          | 6EK-28199-83-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (S)<br>UR (S)   |
|          | 6EK-28199-83-L0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION | 1    | 1    |  | UR (SF)<br>UR (SF) |



**FIG. 14 FUEL 2**

[illegible]

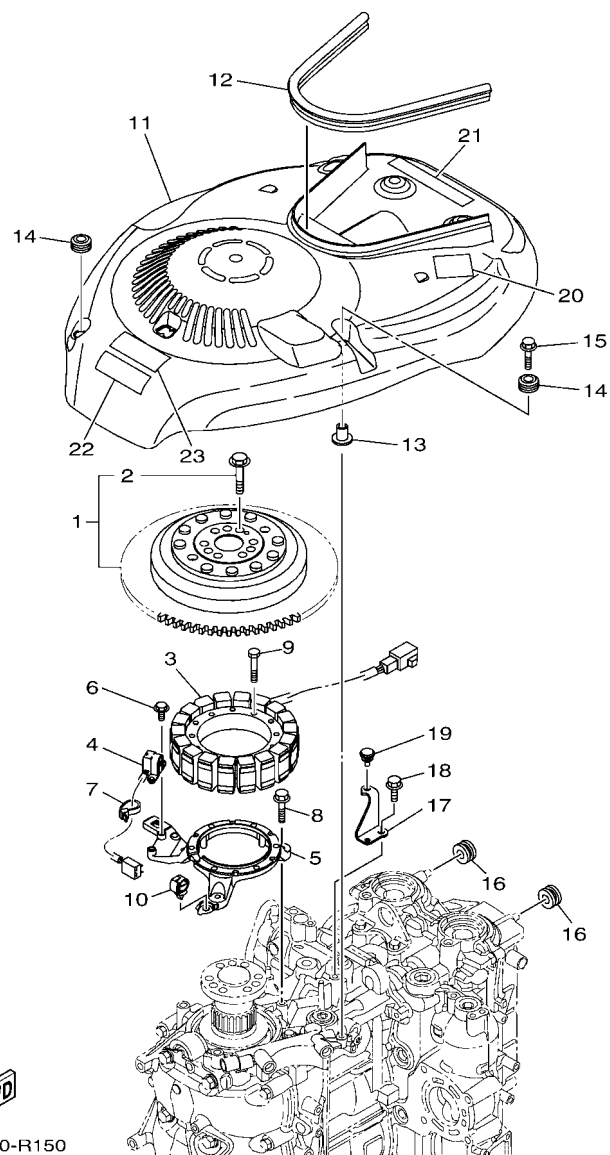


FIG. 15 GENERATOR

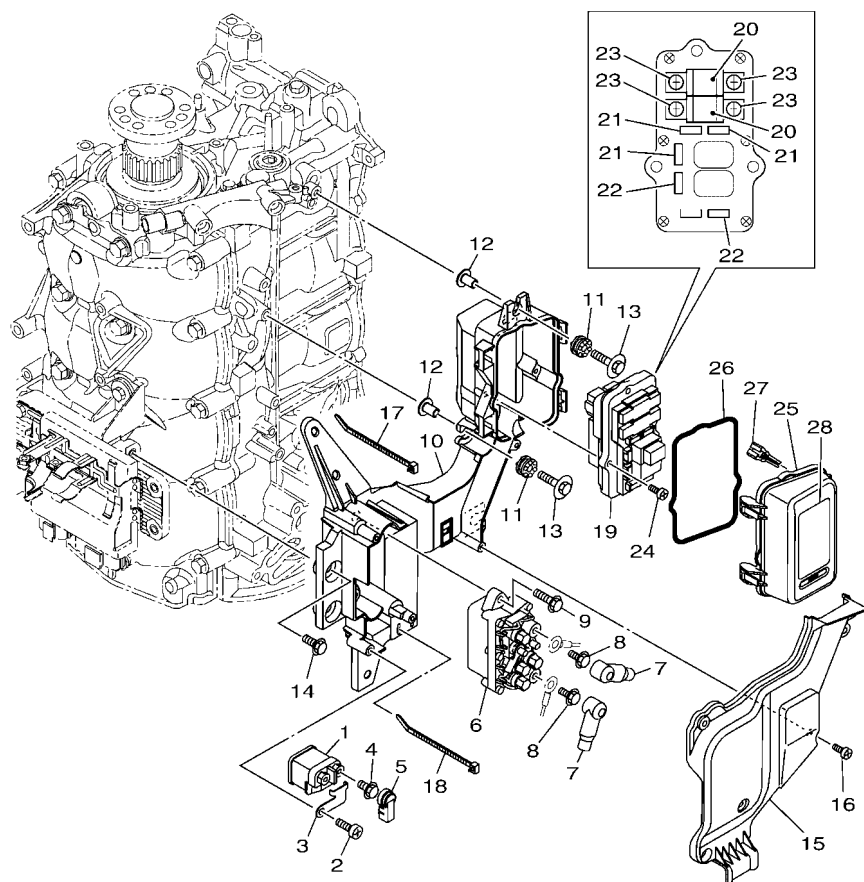
GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6EK-W8145-01       | ROTOR ASSY WITH BOLTS<br>ROTOR COMPLET AVEC BOULON          | 1    | 1    |  |  |  |                   |
| 2        | 6EK-W9010-00       | .BOLT SET<br>.BOULON ENS.                                   | 1    | 1    |  |  |  |                   |
| 3        | 6EK-81410-00       | STATOR ASSY<br>STATOR COMPLET                               | 1    | 1    |  |  |  |                   |
| 4        | 6CB-85580-00       | COIL, PULSER<br>BOBINE, PULSEUR                             | 1    | 1    |  |  |  |                   |
| 5        | 6EK-85561-00       | BASE, MAGNETO<br>BASE, MAGNETO                              | 1    | 1    |  |  |  |                   |
| 6        | 97595-05516        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 2    | 2    |  |  |  |                   |
| 7        | 90465-13M97        | CLAMP<br>BRIDE                                              | 1    | 1    |  |  |  |                   |
| 8        | 95895-06030        | BOLT, FLANGE<br>BOULON                                      | 3    | 3    |  |  |  |                   |
| 9        | 91312-06035        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 6    | 6    |  |  |  |                   |
| 10       | 90464-13249        | CLAMP<br>BRIDE                                              | 1    | 1    |  |  |  |                   |
| 11       | 6EK-81337-00       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                        | 1    | 1    |  |  |  |                   |
| 12       | 6EK-42617-00       | DAMPER, FORM<br>BOURRELET, CAOUTCHOUC                       | 1    | 1    |  |  |  |                   |
| 13       | 90387-06119        | COLLAR<br>COLLERETTE                                        | 1    | 1    |  |  |  |                   |
| 14       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM        | 2    | 2    |  |  |  |                   |
| 15       | 95895-06030        | BOLT, FLANGE<br>BOULON                                      | 1    | 1    |  |  |  |                   |
| 16       | 90480-12314        | GROMMET<br>PASSE-FIL                                        | 2    | 2    |  |  |  |                   |
| 17       | 6EK-8132G-00       | PLATE<br>PLAQUE                                             | 1    | 1    |  |  |  |                   |
| 18       | 95895-06016        | BOLT, FLANGE<br>BOULON                                      | 1    | 1    |  |  |  |                   |
| 19       | 90480-06M19        | GROMMET<br>PASSE-FIL                                        | 1    | 1    |  |  |  |                   |
| 20       | 6EK-83626-00       | MARK 6<br>MARK 6                                            | 1    | 1    |  |  |  |                   |
| 21       | 6EK-13437-61       | MARK, CAUTION<br>MAKER                                      | 1    | 1    |  |  |  |                   |
| 22       | 6EE-81994-40       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                        | 1    | 1    |  |  |  |                   |
| 23       | 6EE-81994-50       | LABEL, SAFETY<br>ETIQUETTE, SECURITE                        | 1    | 1    |  |  |  |                   |



## PARTIE ELECTRIQUE 1

23



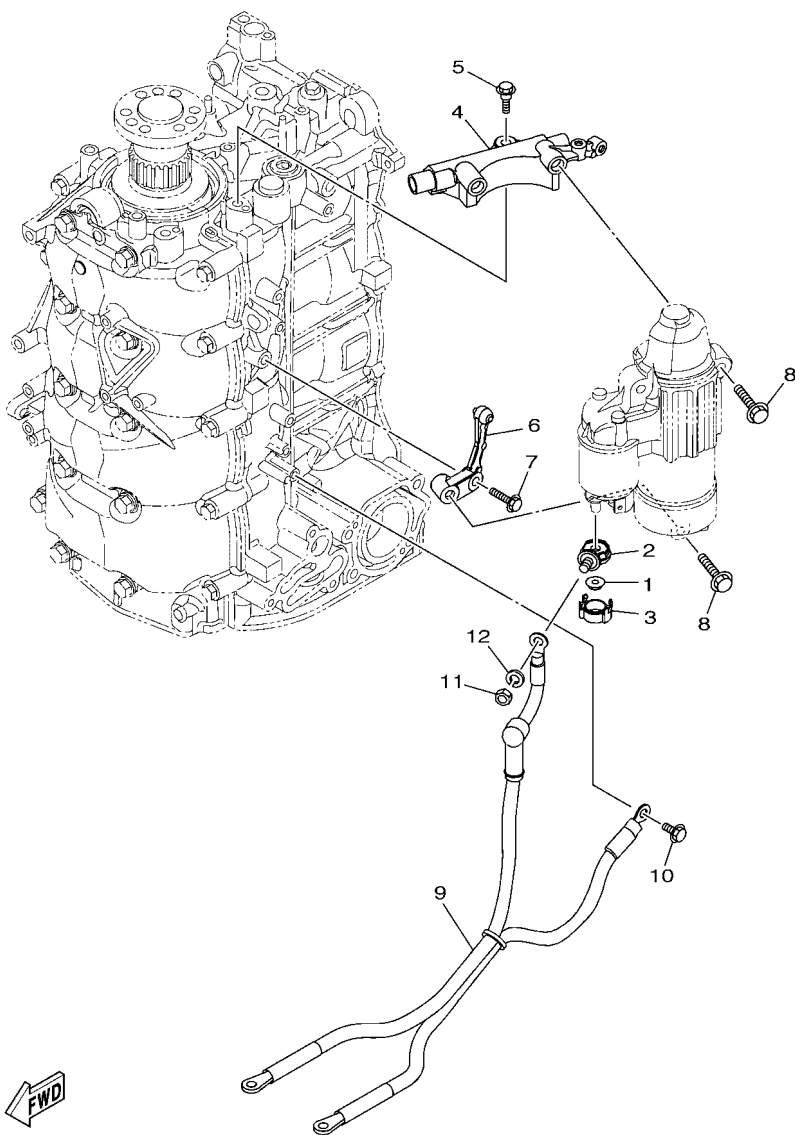
6EK4100-R170

FIG. 17 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                           | 6EK4 | 6EL4 |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|------------------------------------------------------|------|------|--|--|----------------------|
| 1           | 68V-8194A-00          | RELAY<br>RELAIS                                      | 1    | 1    |  |  |                      |
| 2           | 97780-60620           | SCREW, TAPPING<br>VIS, TETE BOMBEE                   | 1    | 1    |  |  |                      |
| 3           | 68V-81953-00          | STAY, RELAY<br>SUPPORT, RELAIS                       | 1    | 1    |  |  |                      |
| 4           | 97595-06610           | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 2    | 2    |  |  |                      |
| 5           | 6P2-8183X-00          | CAP, TERMINAL<br>COUVERCLE, BORNE                    | 2    | 2    |  |  |                      |
| 6           | 63P-81950-00          | RELAY ASSY<br>RELAIS COMPLET                         | 1    | 1    |  |  |                      |
| 7           | 682-82119-01          | COVER, LEAD WIRE<br>GARNITURE, FIL                   | 2    | 2    |  |  |                      |
| 8           | 97595-06610           | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 2    | 2    |  |  |                      |
| 9           | 97595-06520           | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 2    | 2    |  |  |                      |
| 10          | 6EK-81952-00          | HOLDER, RELAY<br>SUPPORT, RELAIS                     | 1    | 1    |  |  |                      |
| 11          | 64J-85516-00          | SPACER<br>ENTRETOISE                                 | 4    | 4    |  |  |                      |
| 12          | 69M-42758-01          | COLLAR<br>ENTRETOISE                                 | 4    | 4    |  |  |                      |
| 13          | 90119-06M56           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 4    | 4    |  |  |                      |
| 14          | 95895-06016           | BOLT, FLANGE<br>BOULON                               | 2    | 2    |  |  |                      |
| 15          | 6EM-81942-00          | COVER<br>COUVERCLE                                   | 1    | 1    |  |  |                      |
| 16          | 90169-05M00           | SCREW, TRUSS HEAD TAPPING<br>VIS, TETE FRAISEE       | 4    | 4    |  |  |                      |
| 17          | 90465-13M18           | CLAMP<br>BRIDE                                       | 2    | 2    |  |  |                      |
| 18          | 90465-13M18           | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                      |
| 19          | 6EK-82170-02          | FUSE BOX ASSY<br>BOITE A FUSIBLES                    | 1    | 1    |  |  |                      |
| 20          | 63P-82151-00          | .FUSE (50A)<br>.FUSIBLE (50A)                        | 2    | 2    |  |  |                      |
| 21          | 67F-82151-00          | .FUSE (20A)<br>.FUSIBLE (20A)                        | 3    | 3    |  |  |                      |
| 22          | 67F-82151-10          | .FUSE (30A)<br>.FUSIBLE (30A)                        | 2    | 2    |  |  |                      |
| 23          | 68F-82846-00          | .SCREW, PAN HEAD (M5)<br>.VIS, TETE TRONCONIQUE (M5) | 4    | 4    |  |  |                      |
| 24          | 97780-50620           | SCREW, TAPPING<br>VIS, TETE BOMBEE                   | 3    | 3    |  |  |                      |
| 25          | 6EM-85544-00          | CASE<br>BOITIER                                      | 1    | 1    |  |  |                      |
| 26          | 68F-82176-00          | DAMPER<br>AMORTISSEUR                                | 1    | 1    |  |  |                      |
| 27          | 67F-2812A-00          | PULLER, FUSE<br>TENDEUR, FUSIBLE                     | 1    | 1    |  |  |                      |





6EK4100-R180

FIG. 18 ELECTRICAL 3

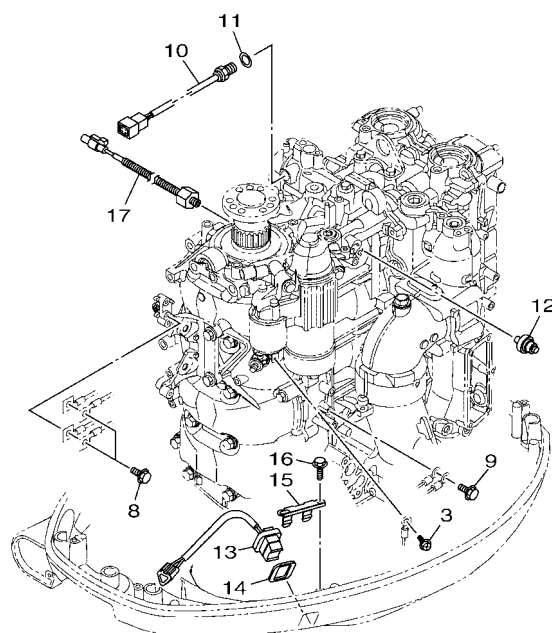
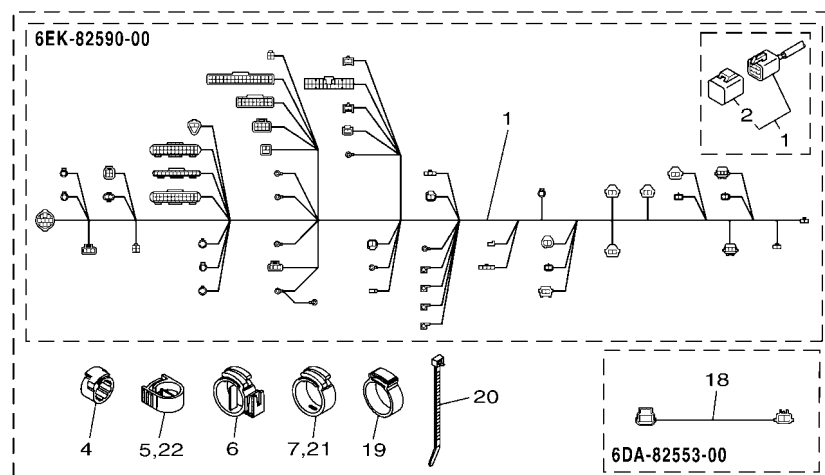
PARTIE ELECTRIQUE 3

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                               | 6EK4 | 6EL4 |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|----------------------------------------------------------|------|------|--|--|----------------------|
| 1           | 90179-08003           | NUT<br>ECROU                                             | 1    | 1    |  |  |                      |
| 2           | 60V-81925-00          | TERMINAL<br>BORNE                                        | 1    | 1    |  |  |                      |
| 3           | 68F-82582-00          | COVER, WIRE HARNESS<br>COUVERCLE, FAISCEAU DE FILS       | 1    | 1    |  |  |                      |
| 4           | 6EK-81822-01          | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE | 1    | 1    |  |  |                      |
| 5           | 90109-08240           | BOLT<br>BOULON                                           | 2    | 2    |  |  |                      |
| 6           | 6EK-81823-00          | STAY, STARTING MOTOR<br>SUPPORT                          | 1    | 1    |  |  |                      |
| 7           | 95812-08030           | BOLT, FLANGE<br>BOULON                                   | 1    | 1    |  |  |                      |
| 8           | 90105-08248           | BOLT, FLANGE<br>BOULON                                   | 3    | 3    |  |  |                      |
| 9           | 68V-82105-01          | BATTERY CABLE<br>CABLE DE BATTERIE                       | 1    | 1    |  |  | AP                   |
| 10          | 90105-06M14           | BOLT FLANGE<br>BOULON                                    | 1    | 1    |  |  | AP<br>AP<br>AP<br>AP |
| 11          | 95333-08600           | NUT<br>ECROU                                             | 1    | 1    |  |  | AP                   |
| 12          | 92903-08100           | WASHER, SPRING<br>RONDELLE, GROWER                       | 1    | 1    |  |  | AP<br>AP<br>AP<br>AP |
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## PARTIE ELECTRIQUE 4

27



6EL3100-Q200

FIG. 20 ELECTRICAL 5

PARTIE ELECTRIQUE 5

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6EK-82590-00       | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET              | 1    | 1    |  |  |  |                   |
| 2        | 6Y8-82582-11       | .CAP 1 (4PIN)<br>.COUVERCLE, FAISCEAU DE FILS              | 1    | 1    |  |  |  |                   |
| 3        | 97985-04308        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 1    | 1    |  |  |  |                   |
| 4        | 90464-13227        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |
| 5        | 90464-18004        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |
| 6        | 90464-22005        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |
| 7        | 90464-16001        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |
| 8        | 97595-06516        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE            | 2    | 2    |  |  |  |                   |
| 9        | 97595-06516        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE            | 1    | 1    |  |  |  |                   |
| 10       | 6CJ-85790-00       | THERMOSENSOR ASSY<br>SENSITOMETRE                          | 1    | 1    |  |  |  |                   |
| 11       | 90430-14115        | GASKET<br>JOINT                                            | 1    | 1    |  |  |  |                   |
| 12       | 68V-82504-00       | OIL PRESSURE SWITCH ASSY<br>CONTACTEUR DE PRESSION D'HUILE | 1    | 1    |  |  |  |                   |
| 13       | 69J-82563-01       | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR   | 1    | 1    |  |  |  |                   |
| 14       | 69J-82587-00       | GASKET<br>JOINT                                            | 1    | 1    |  |  |  |                   |
| 15       | 69J-83614-00       | BRACKET<br>SUPPORT                                         | 1    | 1    |  |  |  |                   |
| 16       | 90109-06M86        | BOLT<br>BOULON                                             | 2    | 2    |  |  |  |                   |
| 17       | 6CJ-85780-00       | SENSOR, KNOCK<br>SONDE DE COGNEMENT                        | 1    | 1    |  |  |  |                   |
| 18       | 6DA-82553-00       | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU                | 1    | 1    |  |  |  |                   |
| 19       | 90464-26001        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |
| 20       | 90465-13M18        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |
| 21       | 90464-16001        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |
| 22       | 90464-18004        | CLAMP<br>BRIDE                                             | 1    | 1    |  |  |  |                   |



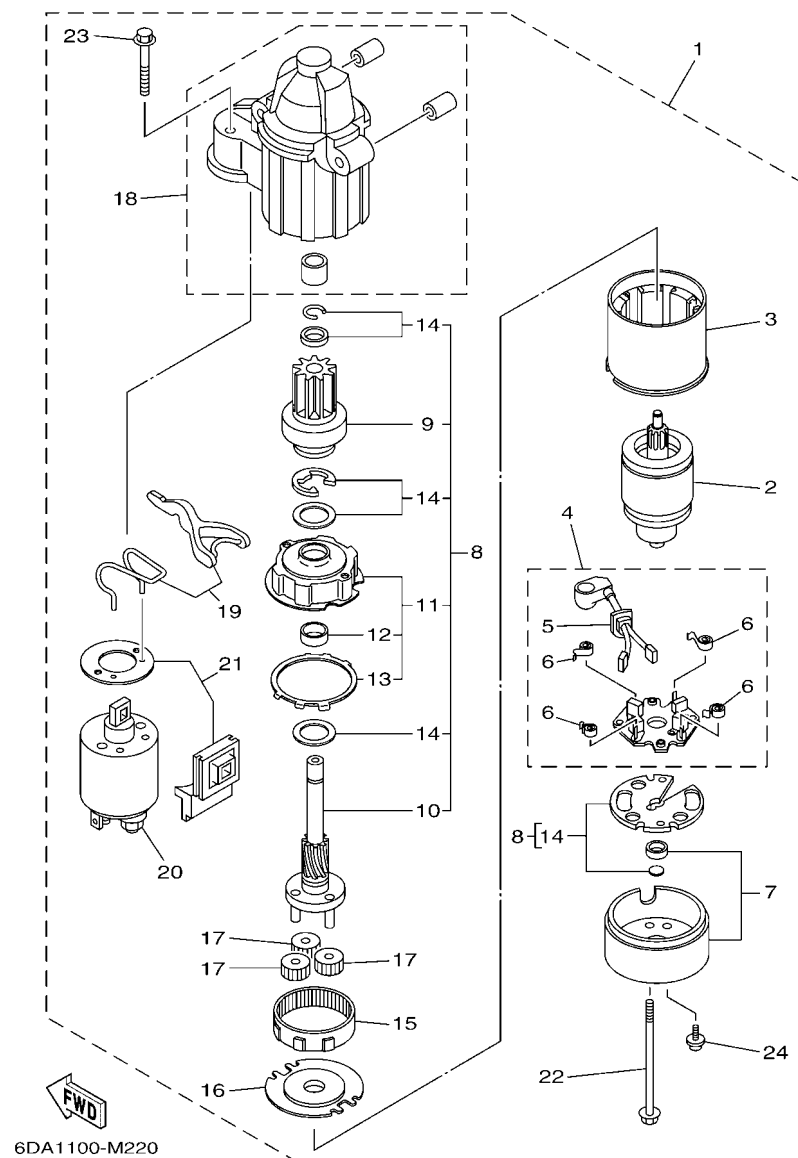
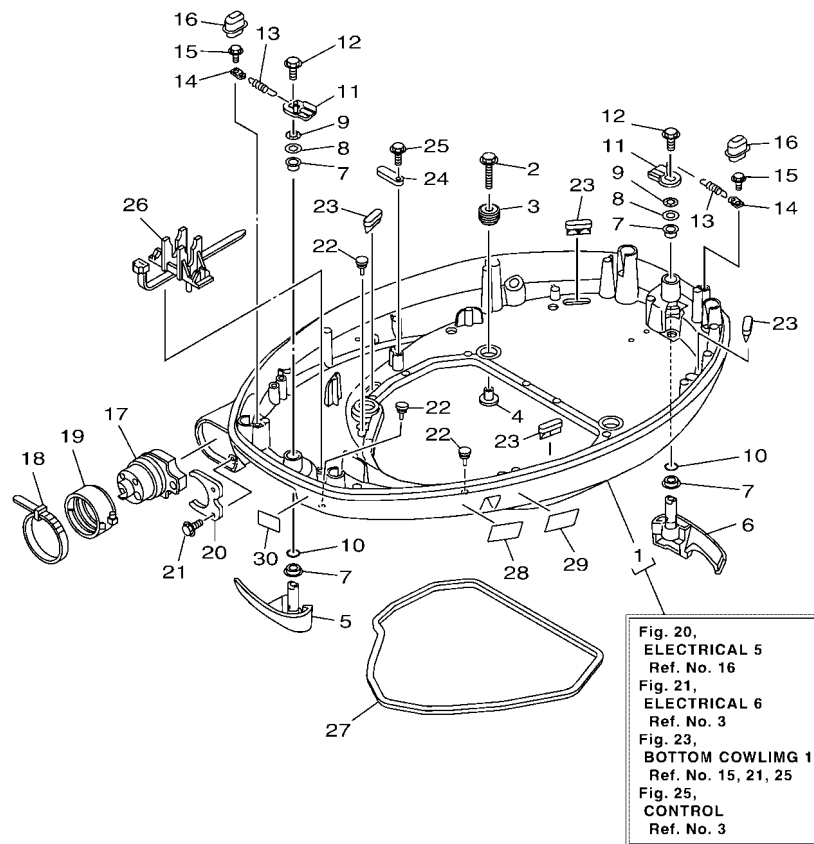


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 6EK4 | 6EL4 |  | REMARKS REMARQUES                      |
|----------|--------------------|-------------------------------------------------------------|------|------|--|----------------------------------------|
| 1        | 6EM-81800-00       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    | 1    |  |                                        |
| 2        | 67F-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1    | 1    |  |                                        |
| 3        | 67F-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1    | 1    |  |                                        |
| 4        | 69J-81840-10       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    | 1    |  |                                        |
| 5        | 69J-81801-10       | .BRUSH SET<br>.CHARBON                                      | 1    | 1    |  |                                        |
| 6        | 67F-81813-00       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    | 4    |  |                                        |
| 7        | 6CB-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    | 1    |  |                                        |
| 8        | 6CB-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    | 1    |  |                                        |
| 9        | 6CB-81832-00       | .CLUTCH, OVER RUN<br>.EMBRAYAGE, ROUE LIBRE                 | 1    | 1    |  |                                        |
| 10       | 6CB-81836-00       | .SHAFT, PINION<br>.AXE, PIGNON                              | 1    | 1    |  |                                        |
| 11       | 67F-81821-00       | .BRACKET, CENTER 1<br>.SUPPORT, CENTRE 1                    | 1    | 1    |  |                                        |
| 12       | 67F-81841-00       | .BEARING<br>.ROULEMENT                                      | 1    | 1    |  |                                        |
| 13       | 67F-8183R-00       | .GASKET<br>.JOINT                                           | 1    | 1    |  |                                        |
| 14       | 6CB-81809-00       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    | 1    |  |                                        |
| 15       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1    | 1    |  | WITH 67F-8183R-00<br>WITH 67F-8183R-00 |
| 16       | 67F-81830-00       | .BRACKET, CENTER 2<br>.SUPPORT, CENTRE 2                    | 1    | 1    |  |                                        |
| 17       | 60V-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3    | 3    |  |                                        |
| 18       | 6CB-81842-00       | .COVER<br>.COUVERCLE                                        | 1    | 1    |  |                                        |
| 19       | 6C5-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1    | 1    |  |                                        |
| 20       | 6EM-81941-00       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1    | 1    |  |                                        |
| 21       | 6C5-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1    | 1    |  |                                        |
| 22       | 6CB-81826-00       | .BOLT<br>.BOULON                                            | 2    | 2    |  |                                        |
| 23       | 69J-81828-00       | .SCREW 2<br>.VIS 2                                          | 2    | 2    |  |                                        |
| 24       | 67F-81846-00       | .SCREW<br>.VIS                                              | 2    | 2    |  |                                        |



  
6EK4300-R230

FIG. 23 BOTTOM COWLING 1

CAPOT INFERIEUR 1

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                 | 6EK4 | 6EL4 |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|--------------------------------------------|------|------|--|--|----------------------|
| 1           | 6EK-42710-00          | BOTTOM COWLING ASSY<br>ENS. EMBASE         | 1    | 1    |  |  |                      |
| 2           | 90119-08M22           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 4    | 4    |  |  |                      |
| 3           | 90480-22M15           | GROMMET<br>PASSE-FIL                       | 4    | 4    |  |  |                      |
| 4           | 90387-08M37           | COLLAR<br>COLLERETTE                       | 4    | 4    |  |  |                      |
| 5           | 6EK-42815-01-8D       | LEVER, CLAMP 1<br>LEVIER, PRESSE 1         | 1    | 1    |  |  |                      |
| 6           | 6EK-42816-01-8D       | LEVER, CLAMP 2<br>LEVIER, PRESSE 2         | 1    | 1    |  |  |                      |
| 7           | 90386-15M73           | BUSH<br>DOUILLE                            | 4    | 4    |  |  |                      |
| 8           | 90201-156J2           | WASHER, PLATE<br>RONDELLE, PLATE           | 2    | 2    |  |  |                      |
| 9           | 90206-15M18           | WASHER, WAVE<br>RONDELLE, ONDULEE          | 2    | 2    |  |  |                      |
| 10          | 93210-13M63           | O-RING<br>JOINT TORIQUE                    | 2    | 2    |  |  |                      |
| 11          | 6CB-42818-00          | LEVER, CLAMP 4<br>LEVIER, PRESSE 4         | 2    | 2    |  |  |                      |
| 12          | 95895-08012           | BOLT, FLANGE<br>BOULON                     | 2    | 2    |  |  |                      |
| 13          | 90506-22001           | SPRING, TENSION<br>RESSORT, TENSION        | 2    | 2    |  |  |                      |
| 14          | 66T-43144-00          | HOOK, SPRING<br>CROCHET                    | 2    | 2    |  |  |                      |
| 15          | 90109-06M86           | BOLT<br>BOULON                             | 2    | 2    |  |  |                      |
| 16          | 6EK-42728-00          | CAP<br>CAPUCHON                            | 2    | 2    |  |  |                      |
| 17          | 6EK-42725-00          | GROMMET<br>PASSE-FIL                       | 1    | 1    |  |  |                      |
| 18          | 90464-20258           | CLAMP<br>BRIDE                             | 1    | 1    |  |  | AP<br>AP             |
| 19          | 68F-42753-00          | FASTNER<br>ATTACHE                         | 1    | 1    |  |  | AP<br>AP             |
| 20          | 6CB-42761-00          | STOPPER<br>PLAQUETTE                       | 1    | 1    |  |  |                      |
| 21          | 90109-06M86           | BOLT<br>BOULON                             | 2    | 2    |  |  |                      |
| 22          | 6H4-42748-00          | GROMMET<br>PASSE-FIL                       | 3    | 3    |  |  |                      |
| 23          | 67F-42717-00          | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 4    | 4    |  |  |                      |
| 24          | 6E5-82588-00          | PLATE<br>PLAQUE                            | 1    | 1    |  |  |                      |
| 25          | 90109-06M81           | BOLT<br>BOULON                             | 1    | 1    |  |  |                      |
| 26          | 68V-82594-00          | CLAMP<br>BRIDE                             | 1    | 1    |  |  |                      |
| 27          | 6EK-42716-00          | RUBBER SEAL 1<br>JOINT EN CAOUTCHOUC 1     | 1    | 1    |  |  |                      |



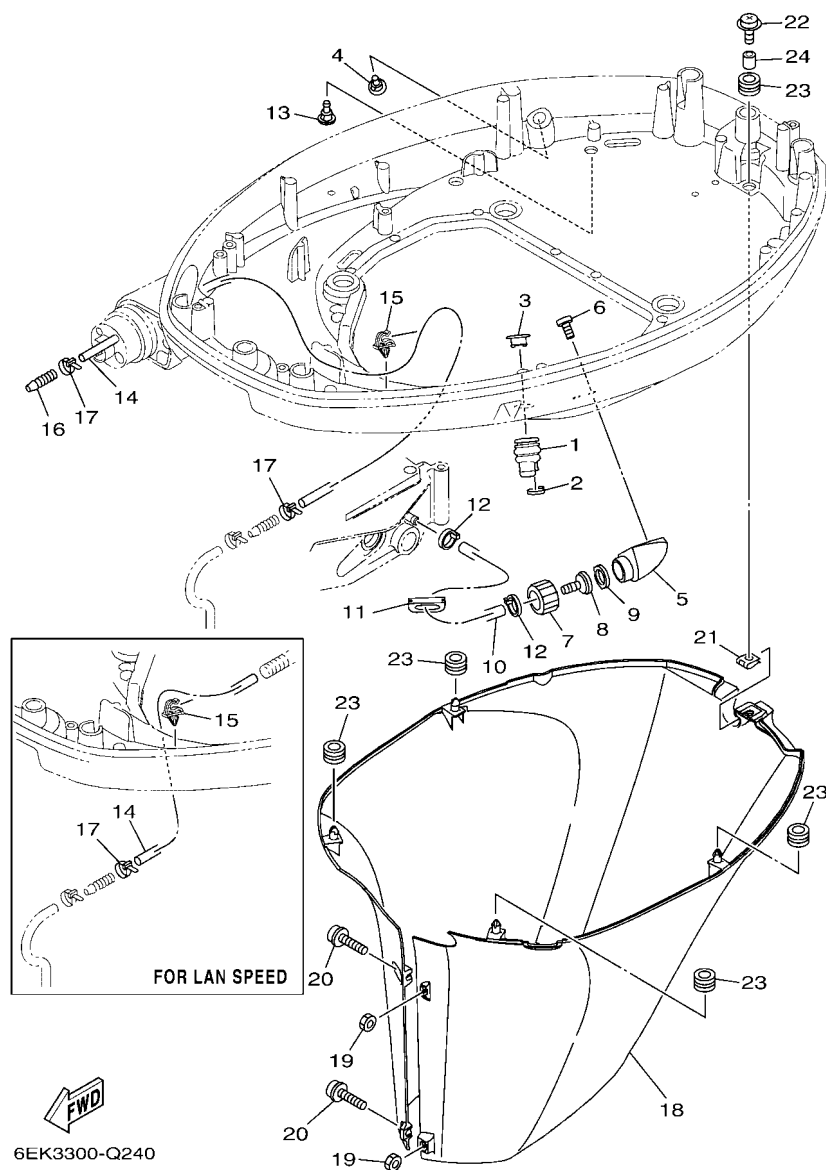


FIG. 24 BOTTOM COWLING 2

CAPOT INFERIEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION               | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------|------|------|--|--|-------------------|
| 1        | 6H1-42726-30       | GROMMET PASSE-FIL                     | 1    | 1    |  |  |                   |
| 2        | 90465-11M10        | CLAMP BRIDE                           | 1    | 1    |  |  |                   |
| 3        | 6BG-42384-00       | SEAL, CAP JOINT, CAPUCHON             | 1    | 1    |  |  |                   |
| 4        | 6P2-44391-00       | NIPPLE, HOSE RACCORD D'ESSENCE        | 1    | 1    |  |  |                   |
| 5        | 6AW-12572-00       | ADAPTER ADAPTATEUR                    | 1    | 1    |  |  |                   |
| 6        | 97780-60520        | SCREW, TAPPING VIS, TETE BOMBEE       | 2    | 2    |  |  |                   |
| 7        | 6R3-12581-00       | JOINT, HOSE 1 JOINT DE TUYAU          | 1    | 1    |  |  |                   |
| 8        | 6R3-12582-00       | JOINT, HOSE 2 RACCORD DE TUYAU 1      | 1    | 1    |  |  |                   |
| 9        | 6R3-12583-00       | GASKET, HOSE JOINT JOINT              | 1    | 1    |  |  |                   |
| 10       | 6EK-42541-00       | PIPE 1 TUYAU 1                        | 1    | 1    |  |  |                   |
| 11       | 6AH-42726-00       | GROMMET PASSE-FIL                     | 1    | 1    |  |  |                   |
| 12       | 90465-11M10        | CLAMP BRIDE                           | 2    | 2    |  |  |                   |
| 13       | 6P2-44391-00       | NIPPLE, HOSE RACCORD D'ESSENCE        | 1    | 1    |  |  |                   |
| 14       | 90445-073F9        | HOSE (L1200) DURITE (L1200)           | 1    | 1    |  |  |                   |
| 15       | 90464-07259        | CLAMP BRIDE                           | 1    | 1    |  |  |                   |
| 16       | 6E5-83558-00       | END, NIPPLE RACCORD DE NIPPLE         |      | 1    |  |  | EXCEPT LAN SPEED  |
| 17       | 90465-11M10        | CLAMP BRIDE                           |      | 2    |  |  | EXCEPT LAN SPEED  |
|          | 90465-11M10        | CLAMP BRIDE                           | 1    |      |  |  | EXCEPT LAN SPEED  |
| 18       | 6EK-42741-00-8D    | APRON CAPOT LATERAL                   | 1    | 1    |  |  | FOR LAN SPEED     |
| 19       | 95380-06600        | NUT, HEXAGON ECROU                    | 2    | 2    |  |  |                   |
| 20       | 90159-06M28        | SCREW, WITH WASHER VIS, AVEC RONDELLE | 2    | 2    |  |  |                   |
| 21       | 90183-061A8        | NUT, SPRING ECROU, RESSORT            | 1    | 1    |  |  |                   |
| 22       | 90159-06053        | SCREW, WITH WASHER VIS, AVEC RONDELLE | 1    | 1    |  |  |                   |
| 23       | 90480-13M24        | GROMMET PASSE-FIL                     | 5    | 5    |  |  |                   |
| 24       | 90387-06M43        | COLLAR COLLERETTE                     | 1    | 1    |  |  |                   |

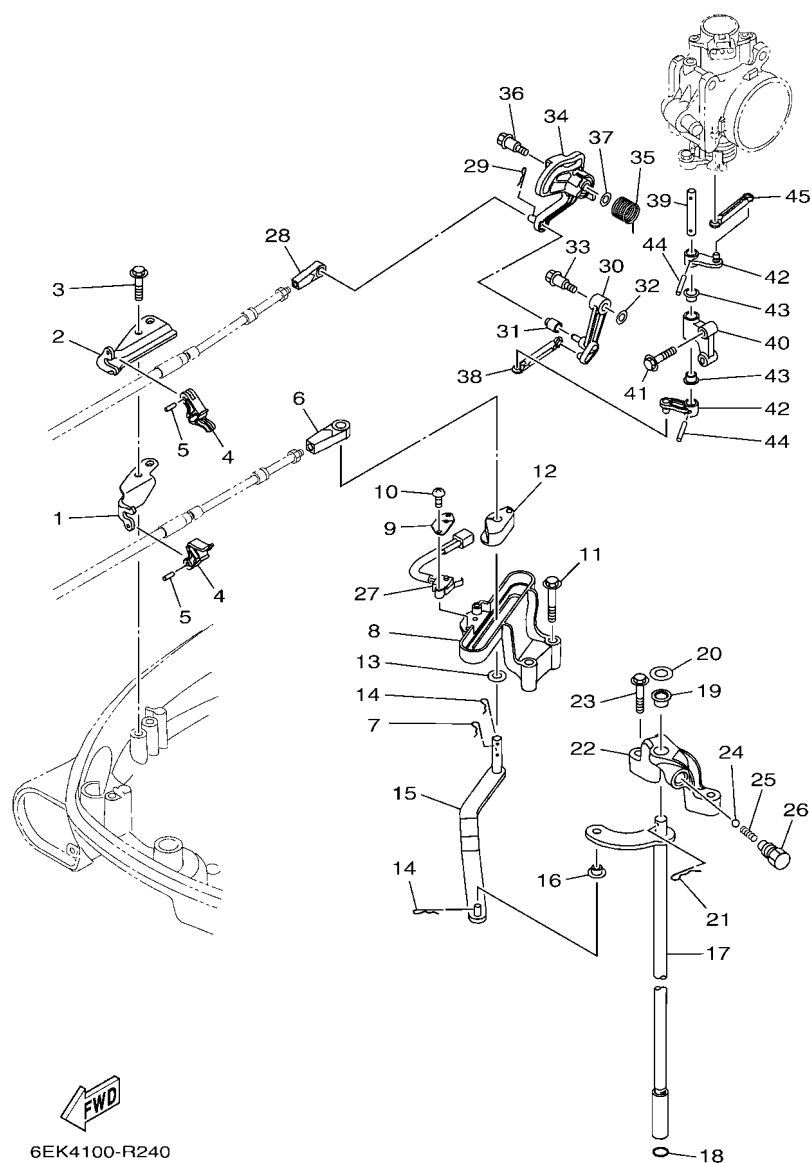


FIG. 25 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES           | DESCRIPTION DESCRIPTION                                                                      | 6EK4   | 6EL4 |  |  | REMARKS REMARQUES                            |
|----------|------------------------------|----------------------------------------------------------------------------------------------|--------|------|--|--|----------------------------------------------|
| 1        | 6EK-48531-01                 | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE                                   | 1      | 1    |  |  |                                              |
| 2        | 6EK-48532-00                 | BRACKET, REMOTE CONTROL 2<br>ETRIER 2, COMMANDE A DISTANCE                                   | 1      | 1    |  |  |                                              |
| 3        | 90109-06M81                  | BOLT<br>BOULON                                                                               | 2      | 2    |  |  |                                              |
| 4        | 6EK-48538-00                 | CLAMP, CABLE 1<br>COLLIER                                                                    | 2      | 2    |  |  |                                              |
| 5        | 91690-30010                  | PIN, SPRING<br>AGRAFFE                                                                       | 2      | 2    |  |  |                                              |
| 6        | 6E5-48344-00                 | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                                                     | 1      | 1    |  |  |                                              |
| 7        | 90468-18008                  | CLIP<br>JONC                                                                                 | 1      | 1    |  |  |                                              |
| 8        | 6EK-44117-01                 | BRACKET<br>SUPPORT                                                                           | 1      | 1    |  |  |                                              |
| 9        | 61A-82588-01                 | PLATE<br>PLAQUE                                                                              | 1      | 1    |  |  |                                              |
| 10       | 97985-04116                  | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                                                     | 2      | 2    |  |  |                                              |
| 11       | 95875-06040                  | BOLT, FLANGE<br>BOULON, A COLLERETTE                                                         | 2      | 2    |  |  |                                              |
| 12       | 63P-44122-00                 | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE                                      | 1      | 1    |  |  |                                              |
| 13       | 90202-08M20                  | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 1      | 1    |  |  |                                              |
| 14       | 90468-18008                  | CLIP<br>JONC                                                                                 | 2      | 2    |  |  |                                              |
| 15       | 6EK-44121-00                 | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION                                                 | 1      | 1    |  |  |                                              |
| 16       | 90386-06M12                  | BUSH<br>DOUILLE                                                                              | 1      | 1    |  |  |                                              |
| 17       | 6EK-44120-00<br>6EK-44120-10 | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE<br>HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE | 1<br>1 | 1    |  |  | L(20.3")<br>L(20.3")<br>X(25.3")<br>X(25.3") |
| 18       | 93210-09165                  | O-RING<br>JOINT TORIQUE                                                                      | 1      | 1    |  |  |                                              |
| 19       | 90386-10001                  | BUSH<br>DOUILLE                                                                              | 1      | 1    |  |  |                                              |
| 20       | 90201-11008                  | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 1      | 1    |  |  |                                              |
| 21       | 90468-180A0                  | CLIP<br>JONC                                                                                 | 1      | 1    |  |  |                                              |
| 22       | 6EK-44118-00                 | BRACKET<br>SUPPORT                                                                           | 1      | 1    |  |  |                                              |
| 23       | 95895-06030                  | BOLT, FLANGE<br>BOULON                                                                       | 2      | 2    |  |  |                                              |
| 24       | 93501-04M02                  | BALL<br>BILLE                                                                                | 1      | 1    |  |  |                                              |
| 25       | 90501-12082                  | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                                                  | 1      | 1    |  |  |                                              |
| 26       | 648-42715-00                 | BUSHING<br>COUSSINET                                                                         | 1      | 1    |  |  |                                              |

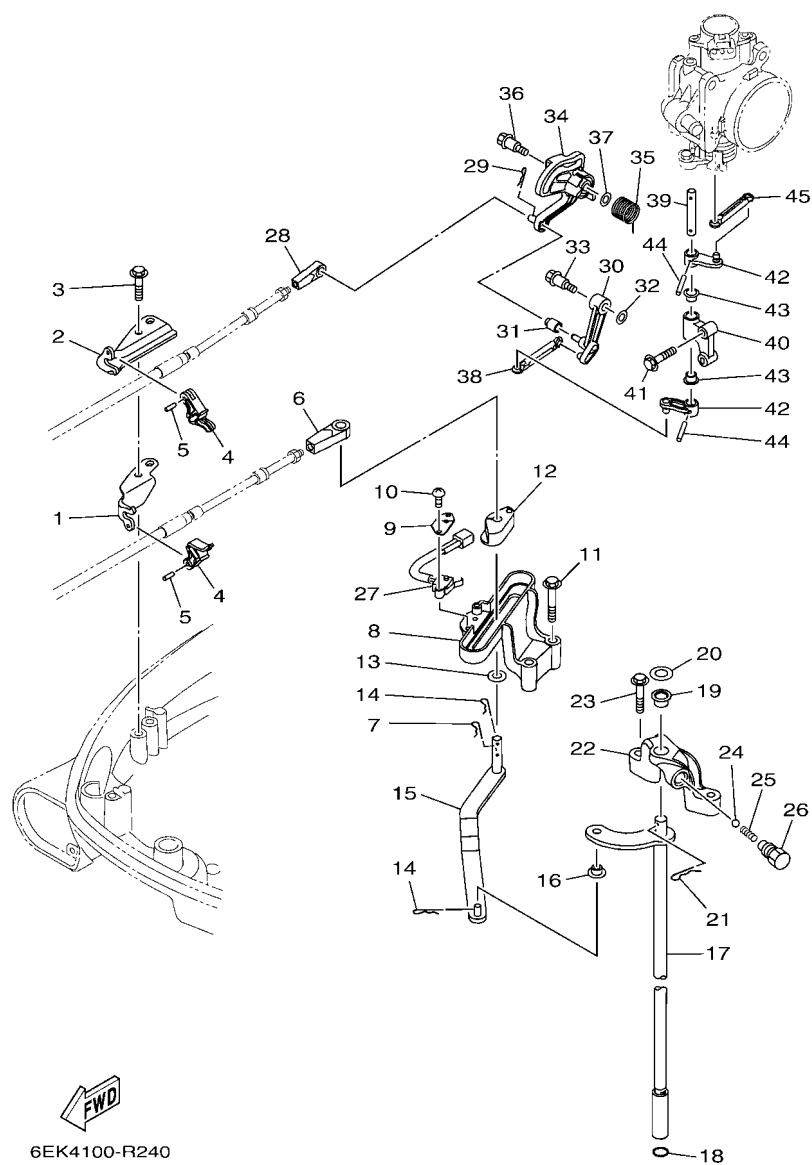
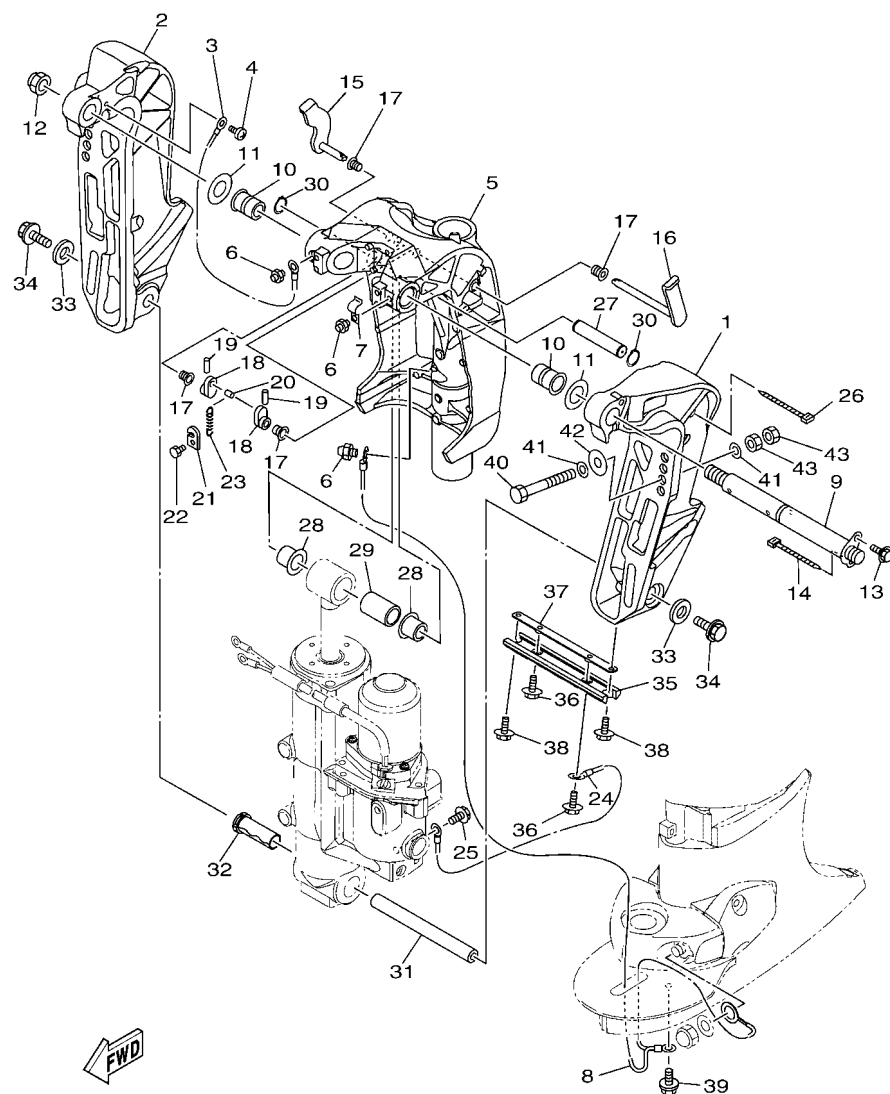


FIG. 25 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|-------------------|
| 27       | 60V-8259F-00       | SWITCH ASSY<br>COMMUTATEUR                             | 1    | 1    |  |  |                   |
| 28       | 6E5-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE               | 1    | 1    |  |  |                   |
| 29       | 90468-18008        | CLIP<br>JONC                                           | 1    | 1    |  |  |                   |
| 30       | 6EK-42154-00       | LEVER, THROTTLE CONTROL<br>LEVIER DE COMMANDE D'AVANCE | 1    | 1    |  |  |                   |
| 31       | 68V-42171-00       | BUSHING<br>COUSSINET                                   | 1    | 1    |  |  |                   |
| 32       | 90201-06M05        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 33       | 90109-06288        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 34       | 6EK-41213-00       | CAM, ACCEL.<br>CAME, ACCELERATION                      | 1    | 1    |  |  |                   |
| 35       | 6EK-44135-00       | SPRING<br>RESSORT                                      | 1    | 1    |  |  |                   |
| 36       | 90109-06288        | BOLT<br>BOULON                                         | 1    | 1    |  |  |                   |
| 37       | 90201-06M05        | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    |  |  |                   |
| 38       | 6EK-41237-10       | JOINT, LINK<br>RACCORD                                 | 1    | 1    |  |  |                   |
| 39       | 6EK-41635-00       | SHAFT, LINK CONNECTING<br>AXE, RACCORD                 | 1    | 1    |  |  |                   |
| 40       | 6EK-41662-00       | BRACKET 2<br>SUPPORT 2                                 | 1    | 1    |  |  |                   |
| 41       | 95895-06030        | BOLT, FLANGE<br>BOULON                                 | 2    | 2    |  |  |                   |
| 42       | 6EK-42157-00       | LEVER, THROTTLE<br>LEVIER DE AVANCE                    | 2    | 2    |  |  |                   |
| 43       | 90386-10001        | BUSH<br>DOUILLE                                        | 2    | 2    |  |  |                   |
| 44       | 91690-30018        | PIN, SPRING<br>AGRAFFE                                 | 2    | 2    |  |  |                   |
| 45       | 6EK-41237-00       | JOINT, LINK<br>RACCORD                                 | 1    | 1    |  |  |                   |



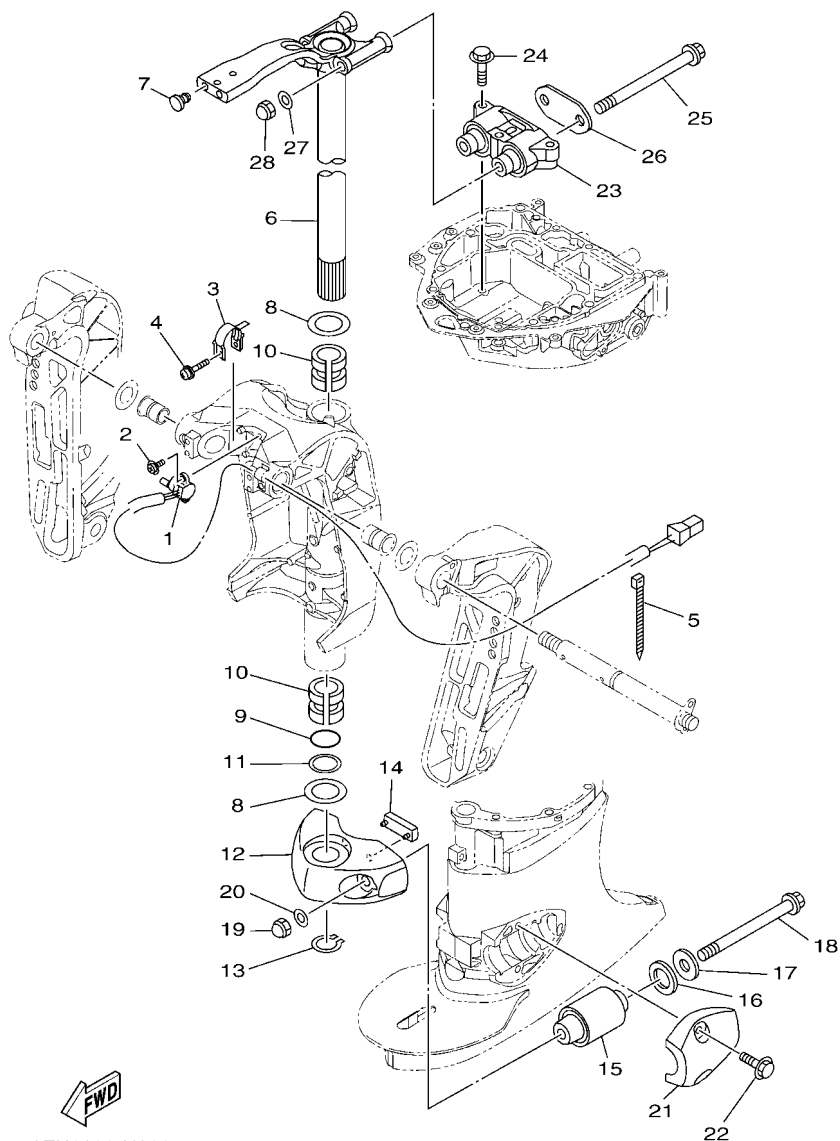
6EK4100-R250

FIG. 26 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES    |
|----------|--------------------|------------------------------------------------------|------|------|--|--|----------------------|
| 1        | 6EK-43111-00-8D    | BRACKET, CLAMP 1<br>PRESSE 1                         | 1    | 1    |  |  |                      |
| 2        | 6EK-43112-00-8D    | BRACKET, CLAMP 2<br>PRESSE 2                         | 1    | 1    |  |  |                      |
| 3        | 6E5-82148-00       | WIRE, LEAD 4<br>FIL 4                                | 1    | 1    |  |  |                      |
| 4        | 97880-06012        | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE             | 1    | 1    |  |  |                      |
| 5        | 6EK-43311-00-8D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1                | 1    |      |  |  | L(20.3")<br>L(20.3") |
|          | 6EK-43311-10-8D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1                | 1    | 1    |  |  | X(25.3")<br>X(25.3") |
| 6        | 93700-06M03        | NIPPLE, GREASE<br>PION                               | 3    | 3    |  |  |                      |
| 7        | 90465-08M63        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                      |
| 8        | 66K-82149-00       | WIRE, LEAD 3<br>FIL 3                                | 1    |      |  |  | L(20.3")<br>L(20.3") |
|          | 68V-82149-30       | WIRE, LEAD 3<br>FIL 3                                | 1    | 1    |  |  | X(25.3")<br>X(25.3") |
| 9        | 64E-43131-30       | BOLT, CLAMP BRACKET<br>BOULON, PRESSE                | 1    | 1    |  |  |                      |
| 10       | 90386-25M31        | BUSH<br>DOUILLE                                      | 2    | 2    |  |  |                      |
| 11       | 90201-26M59        | WASHER, PLATE<br>RONDELLE, PLATE                     | 2    | 2    |  |  |                      |
| 12       | 90185-22M11        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT            | 1    | 1    |  |  |                      |
| 13       | 97595-08520        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 1    | 1    |  |  |                      |
| 14       | 90465-11M10        | CLAMP<br>BRIDE                                       | 1    | 1    |  |  |                      |
| 15       | 6EK-43181-00       | LEVER, TILT STOP 1<br>LEVIER VERROUILLAGE RELEVAGE 1 | 1    | 1    |  |  |                      |
| 16       | 6EK-43185-00       | LEVER, TILT STOP 2<br>LEVIER VERROUILLAGE RELEVAGE 2 | 1    | 1    |  |  |                      |
| 17       | 90386-10M16        | BUSH<br>DOUILLE                                      | 4    | 4    |  |  |                      |
| 18       | 6G5-43148-00       | COLLAR, DISTANCE<br>ENTRETOISE                       | 2    | 2    |  |  |                      |
| 19       | 91690-30020        | PIN, SPRING<br>AGRAFFE                               | 2    | 2    |  |  |                      |
| 20       | 90249-06M19        | PIN<br>GOUPILLE                                      | 1    | 1    |  |  |                      |
| 21       | 66T-43144-00       | HOOK, SPRING<br>CROCHET                              | 1    | 1    |  |  |                      |
| 22       | 97095-06010        | BOLT<br>BOULON                                       | 1    | 1    |  |  |                      |
| 23       | 90506-14M24        | SPRING, TENSION<br>RESSORT, TENSION                  | 1    | 1    |  |  |                      |
| 24       | 6D8-82148-00       | WIRE, LEAD 4<br>FIL 4                                | 1    | 1    |  |  |                      |
| 25       | 97595-06510        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 1    | 1    |  |  |                      |





6EK1100-N260

FIG. 27 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 6EK4 | 6EL4 |  | REMARKS REMARQUES    |
|----------|--------------------|--------------------------------------------------------------|------|------|--|----------------------|
| 1        | 67H-83672-01       | TRIM SENDER INCLINER RACCORD                                 | 1    | 1    |  |                      |
| 2        | 97985-06216        | SCREW, WITH WASHER VIS, AVEC RONDELLE                        | 2    | 2    |  |                      |
| 3        | 64E-43139-10       | CAM, TRIM SENDER VILEBREQUIN TRUM                            | 1    | 1    |  |                      |
| 4        | 90159-05059        | SCREW, WITH WASHER VIS, AVEC RONDELLE                        | 1    | 1    |  |                      |
| 5        | 90465-11M10        | CLAMP BRIDE                                                  | 2    | 2    |  |                      |
| 6        | 6EK-42510-00-8D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)               | 1    |      |  | L(20.3")             |
|          | 6EK-42510-10-8D    | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)               | 1    | 1    |  | L(20.3")<br>X(25.3") |
| 7        | 90338-08174        | PLUG PLOT                                                    | 2    | 2    |  |                      |
| 8        | 90201-38M60        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |                      |
| 9        | 93210-37MH7        | O-RING JOINT TORIQUE                                         | 1    | 1    |  |                      |
| 10       | 90386-38M32        | BUSH DOUILLE                                                 | 2    | 2    |  |                      |
| 11       | 90202-40M47        | WASHER, PLATE RONDELLE, PLATE                                | 1    | 1    |  |                      |
| 12       | 6EK-44551-00-8D    | HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR | 1    | 1    |  |                      |
| 13       | 93410-37M04        | CIRCLIP CLIPS                                                | 1    | 1    |  |                      |
| 14       | 61A-44575-00       | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR            | 1    | 1    |  |                      |
| 15       | 63P-44555-00       | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL      | 2    | 2    |  |                      |
| 16       | 90202-32M19        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |                      |
| 17       | 90201-16M55        | WASHER, PLATE RONDELLE, PLATE                                | 2    | 2    |  |                      |
| 18       | 90105-14013        | BOLT, FLANGE BOULON                                          | 2    | 2    |  |                      |
| 19       | 90176-14002        | NUT, CROWN ECROU BORGNE                                      | 2    | 2    |  |                      |
| 20       | 92995-14600        | WASHER RONDELLE                                              | 2    | 2    |  |                      |
| 21       | 6EK-44553-00-8D    | COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR           | 2    | 2    |  |                      |
| 22       | 90119-10058        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                      | 4    | 4    |  |                      |
| 23       | 6EK-44514-00       | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL      | 1    | 1    |  |                      |
| 24       | 95875-10060        | BOLT, FLANGE BOULON, A COLLERETTE                            | 3    | 3    |  |                      |
| 25       | 90105-14007        | BOLT, FLANGE BOULON                                          | 2    | 2    |  |                      |
| 26       | 6EK-44526-00       | PLATE PLAQUE                                                 | 1    | 1    |  |                      |



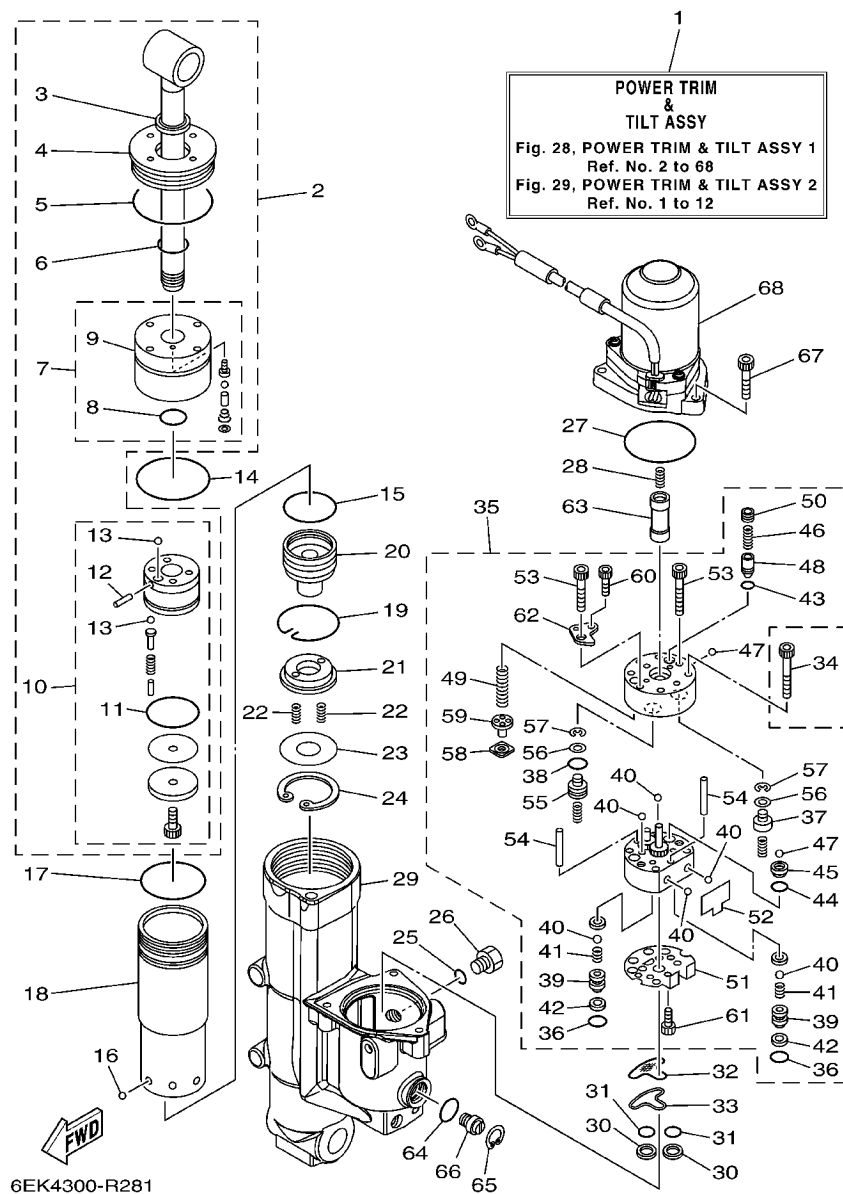


FIG. 28 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-43800-02       | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1    | 1    |  |  |                   |
| 2        | 6EK-43810-00       | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS   | 1    | 1    |  |  |                   |
| 3        | 6H1-43812-00       | .SEAL, DUST<br>.JOINT                                    | 1    | 1    |  |  |                   |
| 4        | 6EK-43821-00       | .SCREW, TRIM CYLINDER END<br>.VIS                        | 1    | 1    |  |  |                   |
| 5        | 6EK-43861-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 6        | 6D8-43861-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 7        | 6EK-4380R-00       | .CYLINDER END SUB ASSY<br>.CYLINDRE RACCORD (ENS.)       | 1    | 1    |  |  |                   |
| 8        | 6D8-43861-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 9        | 6EK-43811-00       | .SCREW, CYLINDER END<br>.VIS, CYLINDRE RACCORD           | 1    | 1    |  |  |                   |
| 10       | 6EK-4380P-00       | .PISTON SUB ASSY<br>.PISTON AUXILIAIRE (ENS.)            | 1    | 1    |  |  |                   |
| 11       | 6H1-43862-00       | .O-RING<br>.JOINT TORIQUE                                | 1    | 1    |  |  |                   |
| 12       | 91609-16012        | .PIN, SPRING<br>.AXE DE RESSORT                          | 1    | 1    |  |  |                   |
| 13       | 93505-32038        | .BALL<br>.BILLE                                          | 5    | 5    |  |  |                   |
| 14       | 67F-43865-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 15       | 6H1-43862-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 16       | 93503-16003        | BALL<br>BILLES                                           | 6    | 6    |  |  |                   |
| 17       | 7BB-G3861-00       | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 18       | 6EK-22471-01       | CYLINDER, SHOCK ABSORBER<br>CYLINDRE, AMORTISSEUR        | 1    | 1    |  |  |                   |
| 19       | 6EK-43875-00       | RING, SNAP<br>RESSORT                                    | 1    | 1    |  |  |                   |
| 20       | 6EK-4381B-00       | FREE PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.)         | 1    | 1    |  |  |                   |
| 21       | 6EK-43899-00       | PLATE STOPPER<br>PLAQUETTE                               | 1    | 1    |  |  |                   |
| 22       | 62X-4384H-00       | SPRING<br>RESSORT                                        | 2    | 2    |  |  |                   |
| 23       | 6EK-22434-00       | PLATE, VALVE 1<br>PLATEAU, SOUPAPE 1                     | 1    | 1    |  |  |                   |
| 24       | 99009-47500        | CIRCLIP<br>CIRCLIP                                       | 1    | 1    |  |  |                   |
| 25       | 93210-09165        | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |
| 26       | 6EK-43829-00       | PLUG, RESERVOIR<br>BOUCHON                               | 1    | 1    |  |  |                   |
| 27       | 93210-68N50        | O-RING<br>JOINT TORIQUE                                  | 1    | 1    |  |  |                   |

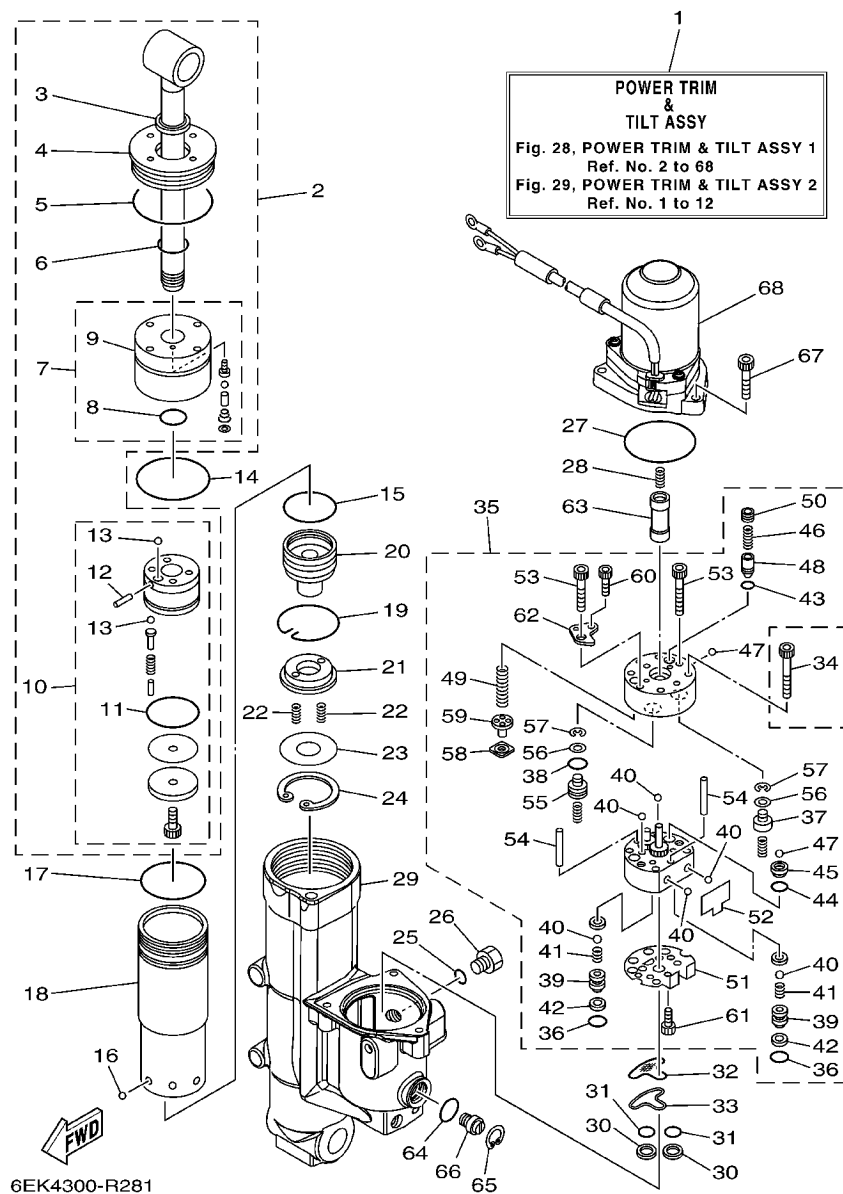


FIG. 28 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | 6EK4 | 6EL4 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|------|------|-------------------|
| 28       | 62X-4384H-00       | SPRING<br>RESSORT                       | 1    | 1    |                   |
| 29       | 6EK-4380K-02       | CYLINDER, TILT SUB ASSY<br>CYLINDRE     | 1    | 1    |                   |
| 30       | 6C6-43817-00       | FILTER 2<br>FILTRE 2                    | 2    | 2    |                   |
| 31       | 69J-4389J-00       | O-RING<br>JOINT TORIQUE                 | 2    | 2    |                   |
| 32       | 6C5-43816-00       | FILTER 1<br>FILTRE 1                    | 1    | 1    |                   |
| 33       | 6C5-4380G-00       | PLATE<br>PLAQUE                         | 1    | 1    |                   |
| 34       | 91318-05045        | BOLT<br>BOULON                          | 4    | 4    |                   |
| 35       | 6EK-43830-00       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.) | 1    | 1    |                   |
| 36       | 69J-4389J-00       | O-RING<br>JOINT TORIQUE                 | 2    | 2    |                   |
| 37       | 6D8-4384M-00       | PISTON, SHUTTLE 2<br>PISTON 2           | 1    | 1    |                   |
| 38       | 6H1-43883-00       | O-RING<br>JOINT TORIQUE                 | 1    | 1    |                   |
| 39       | 6EK-4382E-00       | ADAPTOR 2<br>ADAPTEUR 2                 | 2    | 2    |                   |
| 40       | 93505-32038        | BALL<br>BILLE                           | 6    | 6    |                   |
| 41       | 6C6-43853-00       | SPRING, MAIN VALVE<br>RESSORT           | 2    | 2    |                   |
| 42       | 6C6-4387G-00       | WASHER<br>RONDELLE                      | 2    | 2    |                   |
| 43       | 93210-04N51        | O-RING<br>JOINT TORIQUE                 | 1    | 1    |                   |
| 44       | 93210-064A5        | O-RING<br>JOINT TORIQUE                 | 1    | 1    |                   |
| 45       | 6D8-43851-00       | SEAT, RELIEF VALVE<br>SIEGE             | 1    | 1    |                   |
| 46       | 6C5-43855-10       | SPRING, UP RELIEF<br>RESSORT            | 1    | 1    |                   |
| 47       | 93501-08001        | BALL<br>BILLE                           | 2    | 2    |                   |
| 48       | 6D8-43844-00       | PIN, VALVE SUPPORT<br>GOUPILLE          | 1    | 1    |                   |
| 49       | 6EK-43856-00       | SPRING, DOWN RELIEF<br>RESSORT          | 1    | 1    |                   |
| 50       | 6D8-43843-00       | SCREW, VALVE LOCK<br>VIS                | 1    | 1    |                   |
| 51       | 6C5-43895-00       | SEAT, RELIEF VALVE<br>SIEGE             | 1    | 1    |                   |
| 52       | 6C5-43854-00       | SPRING, MANUAL RELEASE<br>RESSORT       | 1    | 1    |                   |
| 53       | 91318-05030        | BOLT<br>BOULON                          | 2    | 2    |                   |
| 54       | 93604-26256        | PIN, DOWEL<br>CLAVETTE                  | 2    | 2    |                   |

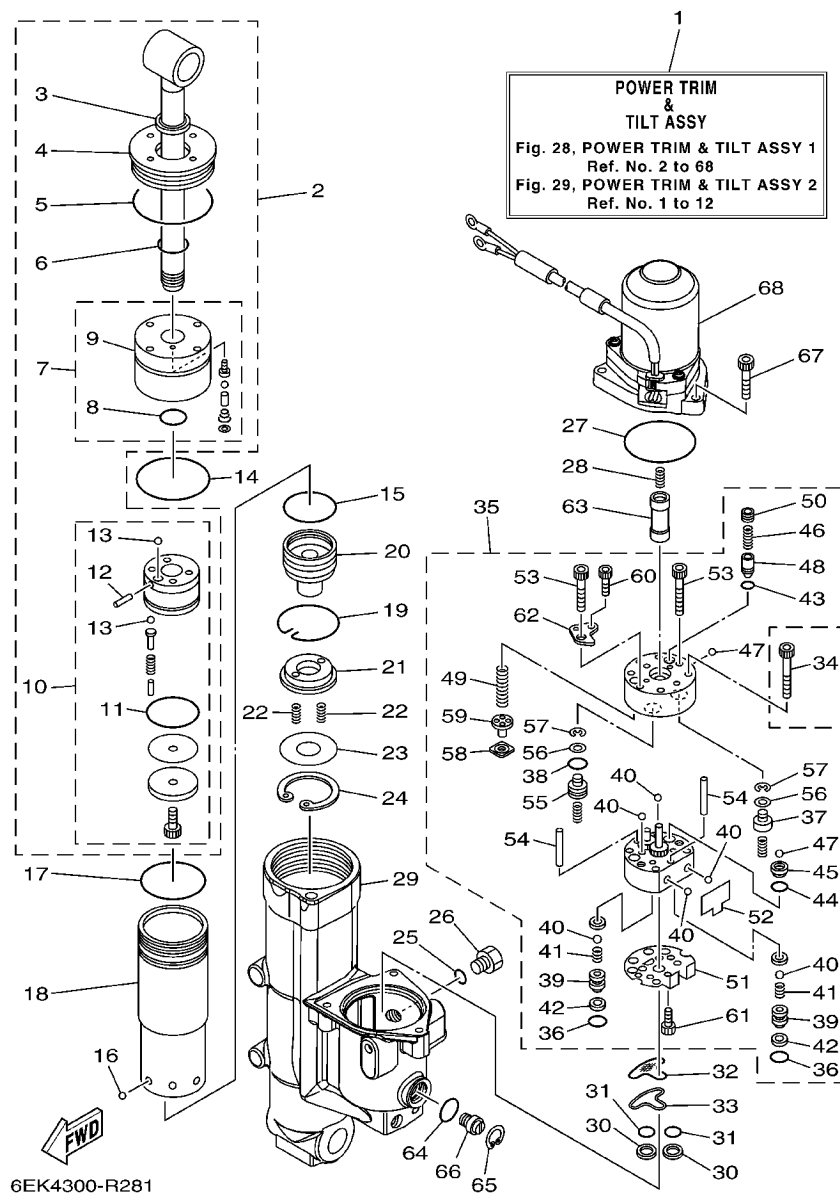
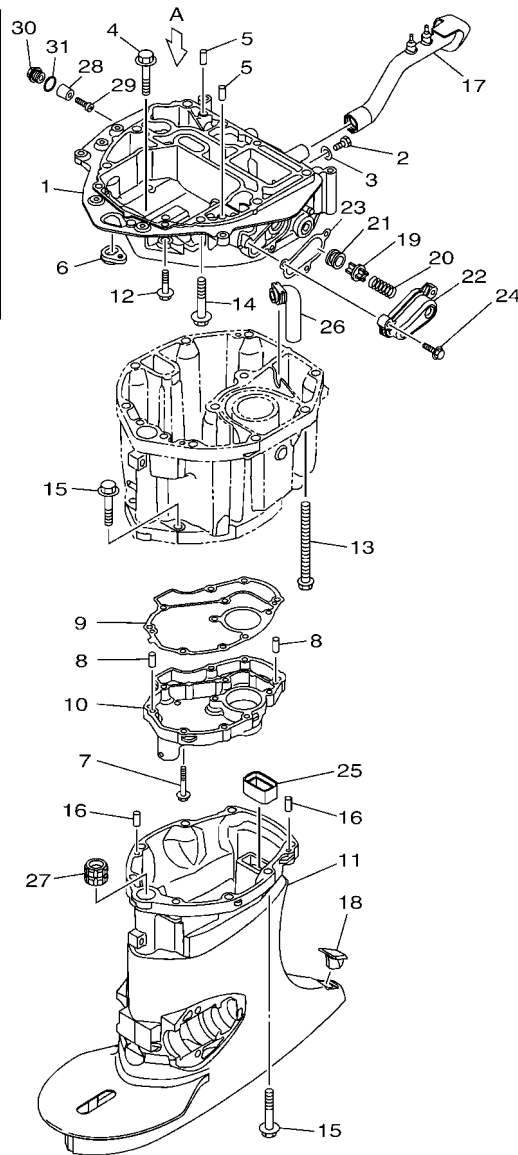
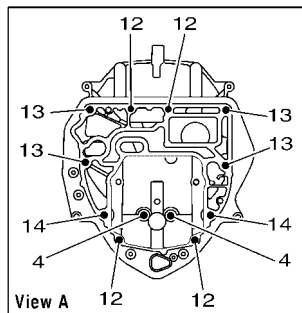


FIG. 28 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION          | 6EK4 | 6EL4 |  | REMARKS REMARQUES                  |
|----------|--------------------|----------------------------------|------|------|--|------------------------------------|
| 55       | 6D8-43841-00       | .PISTON, SHUTTLE<br>.PISTON      | 1    | 1    |  |                                    |
| 56       | 69A-4384F-00       | .SEAL, MAIN VALVE<br>.JOINT      | 2    | 2    |  |                                    |
| 57       | 99002-03600        | .CIRCLIP<br>.CIRCLIP             | 2    | 2    |  |                                    |
| 58       | 6H1-4384G-11       | .SEAL, RELIEF VALVE<br>.JOINT    | 1    | 1    |  |                                    |
| 59       | 6H1-43844-10       | .PIN, VALVE SUPPORT<br>.GOUPILLE | 1    | 1    |  |                                    |
| 60       | 91318-03025        | .BOLT<br>.BOULON                 | 2    | 2    |  |                                    |
| 61       | 91318-03005        | .BOLT<br>.BOULON                 | 1    | 1    |  |                                    |
| 62       | 6D8-4382L-00       | .CAP, RELIEF VALVE<br>.CAPUCHON  | 1    | 1    |  |                                    |
| 63       | 6EK-43831-00       | CONNECTOR, SHAFT<br>RACCORD      | 1    | 1    |  |                                    |
| 64       | 6D8-43863-00       | O-RING<br>JOINT TORIQUE          | 1    | 1    |  |                                    |
| 65       | 6H1-43875-00       | RING, SNAP<br>RESSORT            | 1    | 1    |  |                                    |
| 66       | 6EK-43845-00       | SCREW, MANUAL RELEASE<br>VIS     | 1    | 1    |  |                                    |
| 67       | 91380-06025        | BOLT<br>BOULON                   | 3    | 3    |  |                                    |
| 68       | 6EK-43880-11       | MOTOR ASSY<br>MOTEUR (ENS.)      | 1    | 1    |  | REFER TO FIG.29<br>REFER TO FIG.29 |



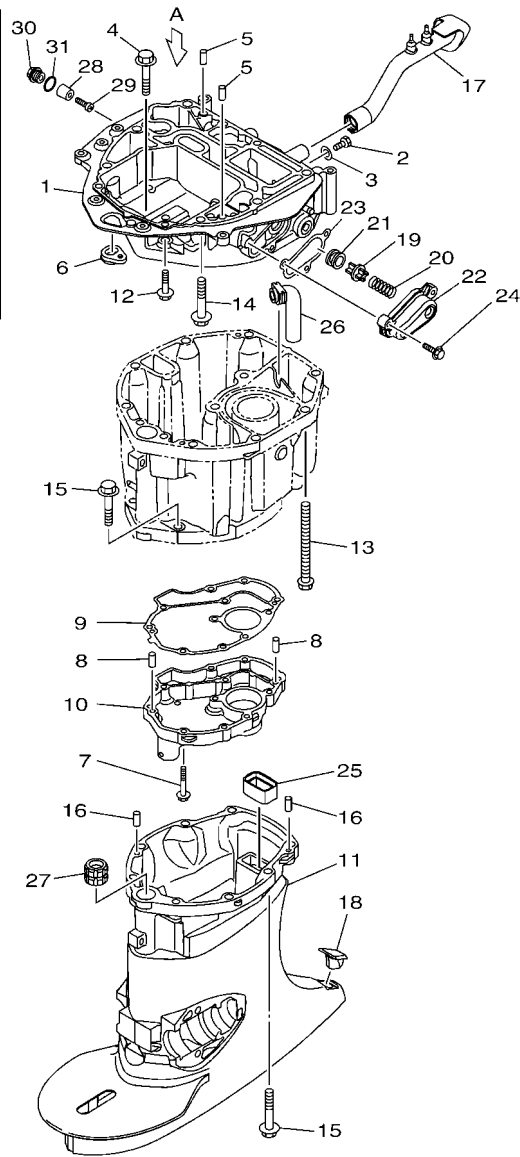


  
6EK1100-N290

**FIG. 30 UPPER CASING**

**FOURREAU**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES                |
|----------|--------------------|----------------------------------------------------|------|------|--|--|----------------------------------|
| 1        | 6EK-41137-01       | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT            | 1    | 1    |  |  |                                  |
| 2        | 97095-08014        | BOLT BOULON                                        | 1    | 1    |  |  |                                  |
| 3        | 90430-08143        | GASKET JOINT                                       | 1    | 1    |  |  |                                  |
| 4        | 97575-10545        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 2    | 2    |  |  |                                  |
| 5        | 93608-12M05        | PIN, DOWEL AXE                                     | 2    | 2    |  |  |                                  |
| 6        | 6EK-42727-00       | GROMMET PASSE-FIL                                  | 1    | 1    |  |  |                                  |
| 7        | 95895-06030        | BOLT, FLANGE BOULON                                | 11   | 11   |  |  |                                  |
| 8        | 93606-12019        | PIN, DOWEL GOUPILLE                                | 2    | 2    |  |  |                                  |
| 9        | 6EK-41134-00       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |                                  |
| 10       | 6EK-45181-01       | PLATE PLAQUETTE                                    | 1    | 1    |  |  |                                  |
| 11       | 6EK-45111-00-8D    | CASING, UPPER FOURREAU                             | 1    |      |  |  | L(20.3")                         |
|          | 6EK-45111-10-8D    | CASING, UPPER FOURREAU                             | 1    | 1    |  |  | L(20.3")<br>X(25.3")<br>X(25.3") |
| 12       | 97575-08535        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 4    | 4    |  |  |                                  |
| 13       | 90119-10007        | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 4    | 4    |  |  |                                  |
| 14       | 97575-10545        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 2    | 2    |  |  |                                  |
| 15       | 97575-10545        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 8    | 8    |  |  |                                  |
| 16       | 93606-12019        | PIN, DOWEL GOUPILLE                                | 2    | 2    |  |  |                                  |
| 17       | 6EK-42769-00       | SEAL, RUBBER BOURRELET, CAOUTCHOUC                 | 1    | 1    |  |  |                                  |
| 18       | 6C5-45155-00       | CAP CAPUCHON                                       | 1    | 1    |  |  |                                  |
| 19       | 6G5-12416-00       | VALVE, PRESSURE CONTROL SOUPE DE CONTROLEUR PRESS  | 1    | 1    |  |  |                                  |
| 20       | 90501-200A2        | SPRING, COMPRESSION RESSORT, COMPRESSION           | 1    | 1    |  |  |                                  |
| 21       | 90480-20M05        | GROMMET PASSE-FIL                                  | 1    | 1    |  |  |                                  |
| 22       | 6EK-1246A-00-9S    | COVER 1 COUVERCLE 1                                | 1    | 1    |  |  |                                  |
| 23       | 6EK-12435-A0       | GASKET JOINT                                       | 1    | 1    |  |  |                                  |
| 24       | 95895-06025        | BOLT, FLANGE BOULON                                | 3    | 3    |  |  |                                  |
| 25       | 67F-45127-00       | SEAL JOINT                                         | 1    | 1    |  |  |                                  |
| 26       | 6EK-45135-00       | PIPE TUYAU                                         | 1    | 1    |  |  |                                  |



**FIG. 30 UPPER CASING**

## FOURREAU

[illegible]

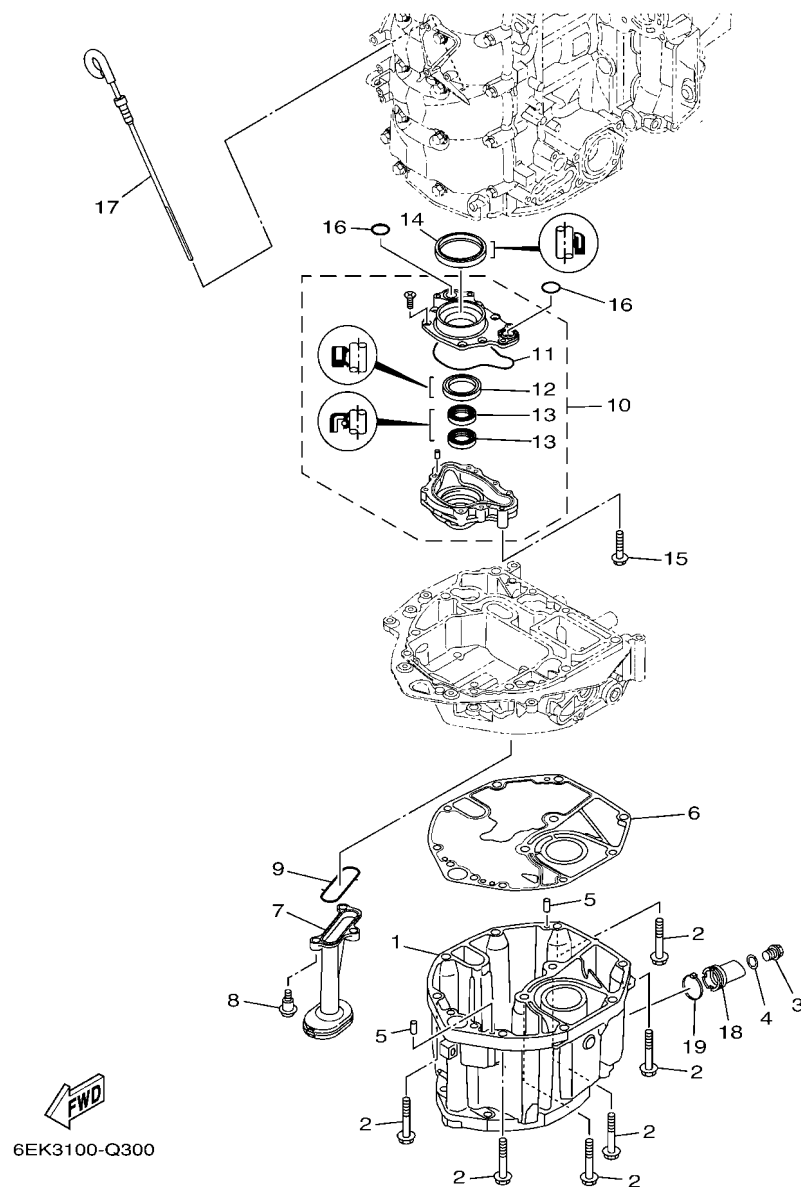
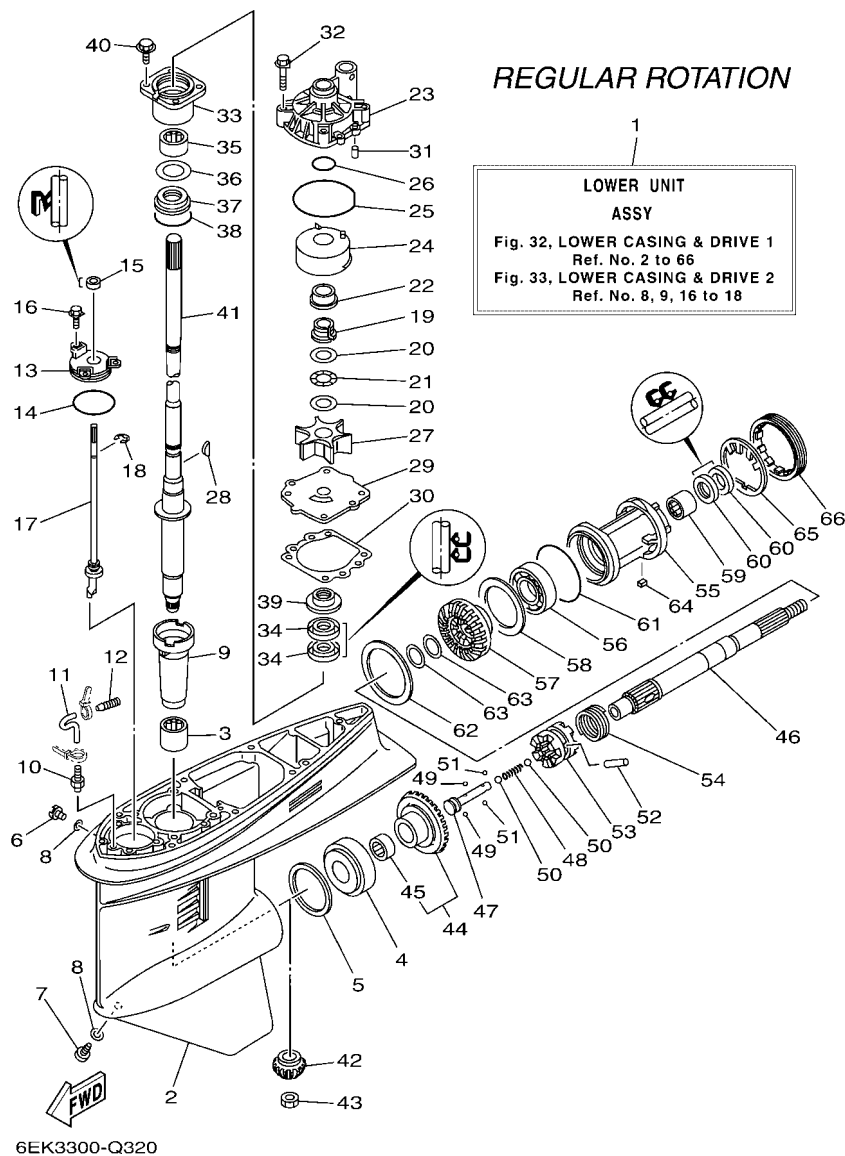


FIG. 31 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-15311-01       | OIL PAN<br>VENTILATEUR D'HUILE                  | 1    | 1    |  |  |                   |
| 2        | 97575-10545        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 6    | 6    |  |  |                   |
| 3        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT      | 1    | 1    |  |  |                   |
| 4        | 90430-14M09        | GASKET<br>JOINT                                 | 1    | 1    |  |  |                   |
| 5        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                          | 2    | 2    |  |  |                   |
| 6        | 6EK-15312-00       | GASKET, OIL PAN<br>JOINT DE VENTILATEUR D'HUILE | 1    | 1    |  |  |                   |
| 7        | 67F-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                  | 1    | 1    |  |  |                   |
| 8        | 90109-06292        | BOLT<br>BOULON                                  | 3    | 3    |  |  |                   |
| 9        | 67F-13415-00       | SEAL, OIL STRAINER<br>JOINT, FILTRE A HUILE     | 1    | 1    |  |  |                   |
| 10       | 6EK-13300-00       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE         | 1    | 1    |  |  |                   |
| 11       | 6EK-13329-00       | GASKET, PUMP COVER<br>JOINT, COUVERCLE DE POMPE | 1    | 1    |  |  |                   |
| 12       | 6AW-13119-00       | OIL SEAL<br>JOINT SPY                           | 1    | 1    |  |  |                   |
| 13       | 69J-13631-00       | OIL SEAL<br>JOINT SPY                           | 2    | 2    |  |  |                   |
| 14       | 69J-11355-00       | SEAL, CYLINDER 1<br>JOINT, SPY CYLINDRE         | 1    | 1    |  |  |                   |
| 15       | 90105-06151        | BOLT, FLANGE<br>BOULON                          | 4    | 4    |  |  |                   |
| 16       | 93210-19MJ1        | O-RING<br>JOINT TORIQUE                         | 2    | 2    |  |  |                   |
| 17       | 6EK-15362-10       | PLUG, OIL LEVEL<br>PLOT, NIVEAU D'HUILE         | 1    | 1    |  |  |                   |
| 18       | 6EK-15316-00       | DAMPER 1<br>AMORTISSEUR 1                       | 1    | 1    |  |  |                   |
| 19       | 90465-11M59        | CLAMP<br>BRIDE                                  | 1    | 1    |  |  |                   |



**FIG. 32 LOWER CASING & DRIVE 1**

**BOITIER D HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                      | 6EK4 | 6EL4 |  | REMARKS REMARQUES          |
|----------|--------------------|----------------------------------------------|------|------|--|----------------------------|
| 1        | 6EK-45300-00-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)   | 1    |      |  | L(20.3"),RH<br>L(20.3"),RH |
|          | 6EK-45300-10-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)   | 1    |      |  | X(25.3"),RH<br>X(25.3"),RH |
| 2        | 6E5-45301-07-8D    | CASING, LOWER<br>BEQUILLE                    | 1    |      |  |                            |
| 3        | 93315-628U9        | BEARING<br>ROULEMENT                         | 1    |      |  |                            |
| 4        | 93332-000U7        | BEARING<br>ROULEMENT                         | 1    |      |  |                            |
| 5        | 6E5-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           | 1    |      |  | UR<br>UR                   |
|          | 6E5-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           | 1    |      |  | UR<br>UR                   |
|          | 6E5-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)           | 1    |      |  | UR<br>UR                   |
|          | 6E5-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)           | 1    |      |  | UR<br>UR                   |
|          | 6E5-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)           | 1    |      |  | UR<br>UR                   |
|          | 6E5-45567-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)           | 1    |      |  | UR<br>UR                   |
|          | 6E5-45567-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)           | 1    |      |  | UR<br>UR                   |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT   | 1    |      |  |                            |
| 7        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE            | 1    |      |  |                            |
| 8        | 90430-08003        | GASKET<br>JOINT                              | 2    |      |  |                            |
| 9        | 6E5-45536-00       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | 1    |      |  |                            |
| 10       | 6E5-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU               | 1    |      |  |                            |
| 11       | 90445-07ME8        | HOSE (L80)<br>DURITE (L80)                   | 1    |      |  | L(20.3")<br>L(20.3")       |
|          | 90445-07ME9        | HOSE (L120)<br>DURITE (L120)                 | 1    |      |  | X(25.3")<br>X(25.3")       |
| 12       | 6E5-83558-10       | END, NIPPLE<br>RACCORD DE NIPPLE             | 1    |      |  |                            |
| 13       | 6E5-45321-00       | PLATE<br>PLAQUETTE                           | 1    |      |  |                            |
| 14       | 93210-58144        | O-RING<br>JOINT TORIQUE                      | 1    |      |  |                            |
| 15       | 93106-09014        | OIL SEAL<br>JOINT SPY                        | 1    |      |  |                            |
| 16       | 90119-06M10        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE   | 3    |      |  |                            |
| 17       | 6E5-44150-03       | SHIFT CAM ASSY<br>CAME D'INVERSION           | 1    |      |  |                            |
| 18       | 99001-08600        | CIRCLIP<br>CIRCLIP                           | 1    |      |  |                            |
| 19       | 61A-45538-00       | SPACER 1<br>ENTRETOISE                       | 1    |      |  |                            |

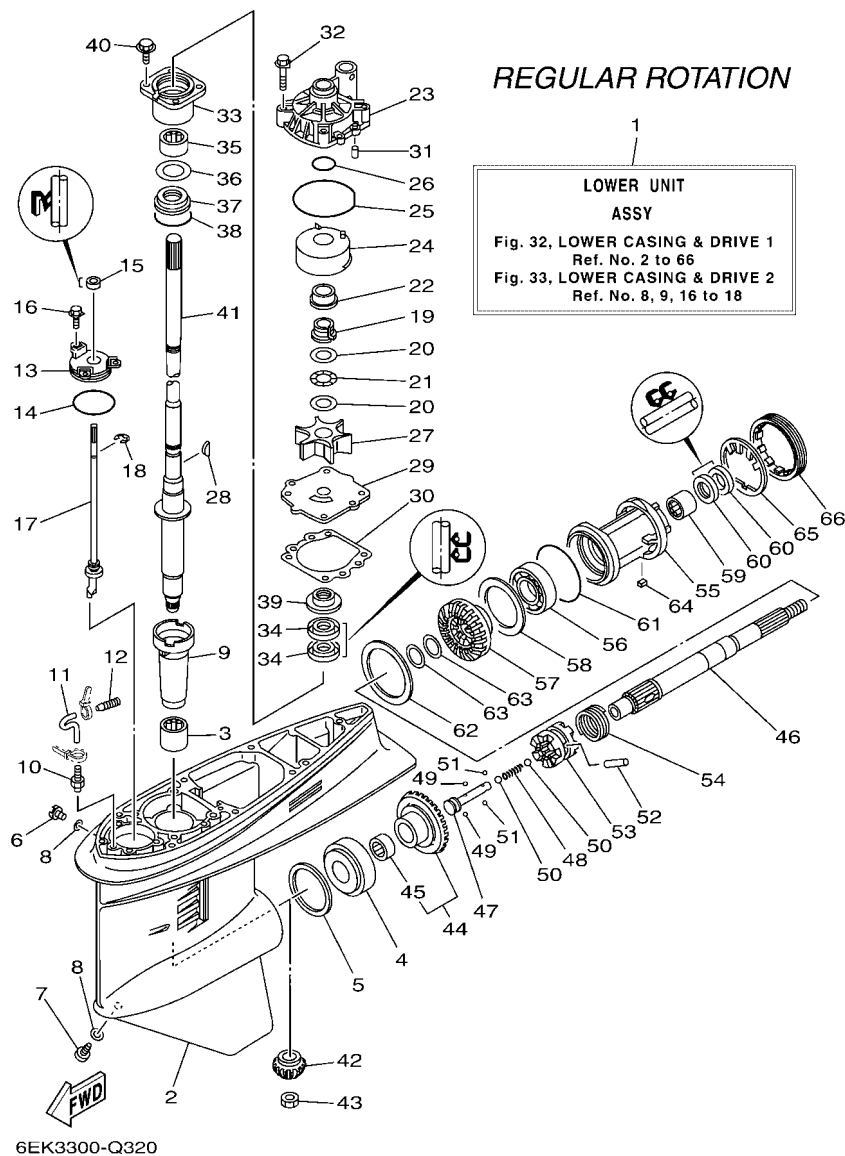
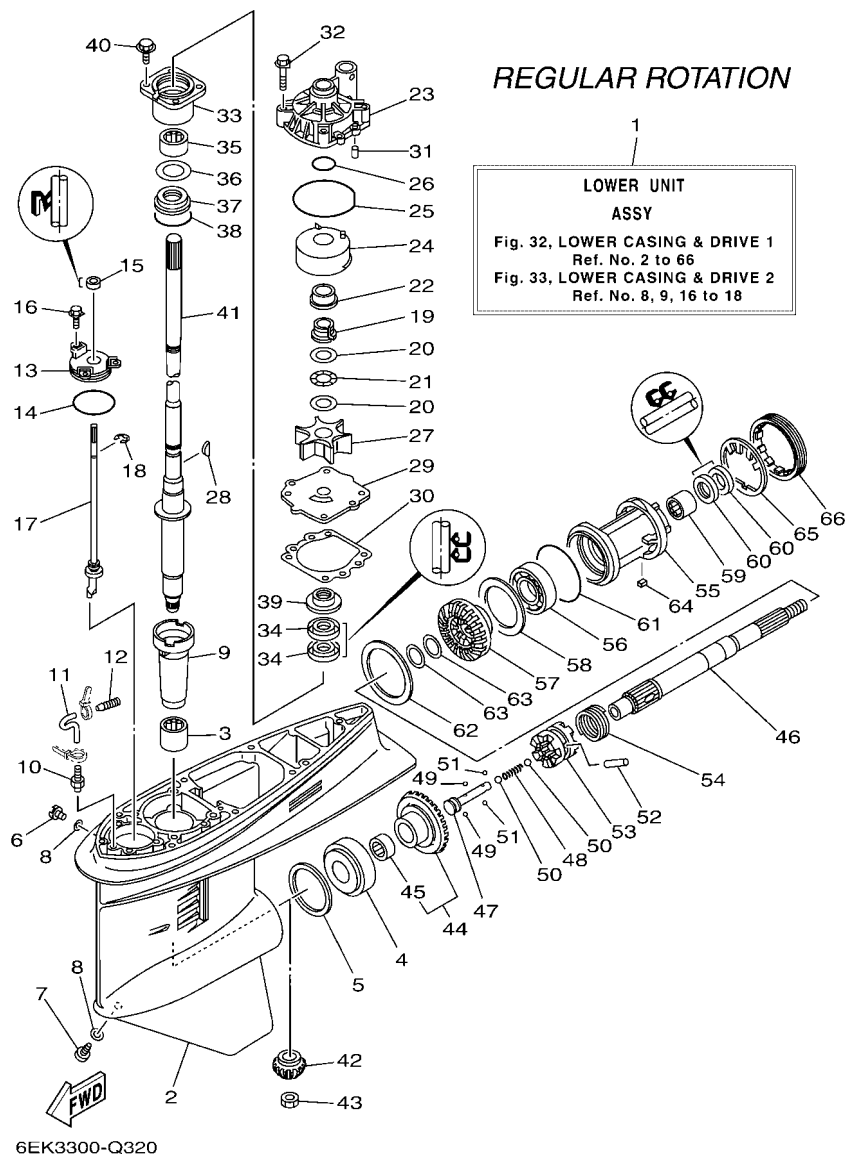


FIG. 32 LOWER CASING & DRIVE 1

BOITIER D HELICE TRANSMISSION1

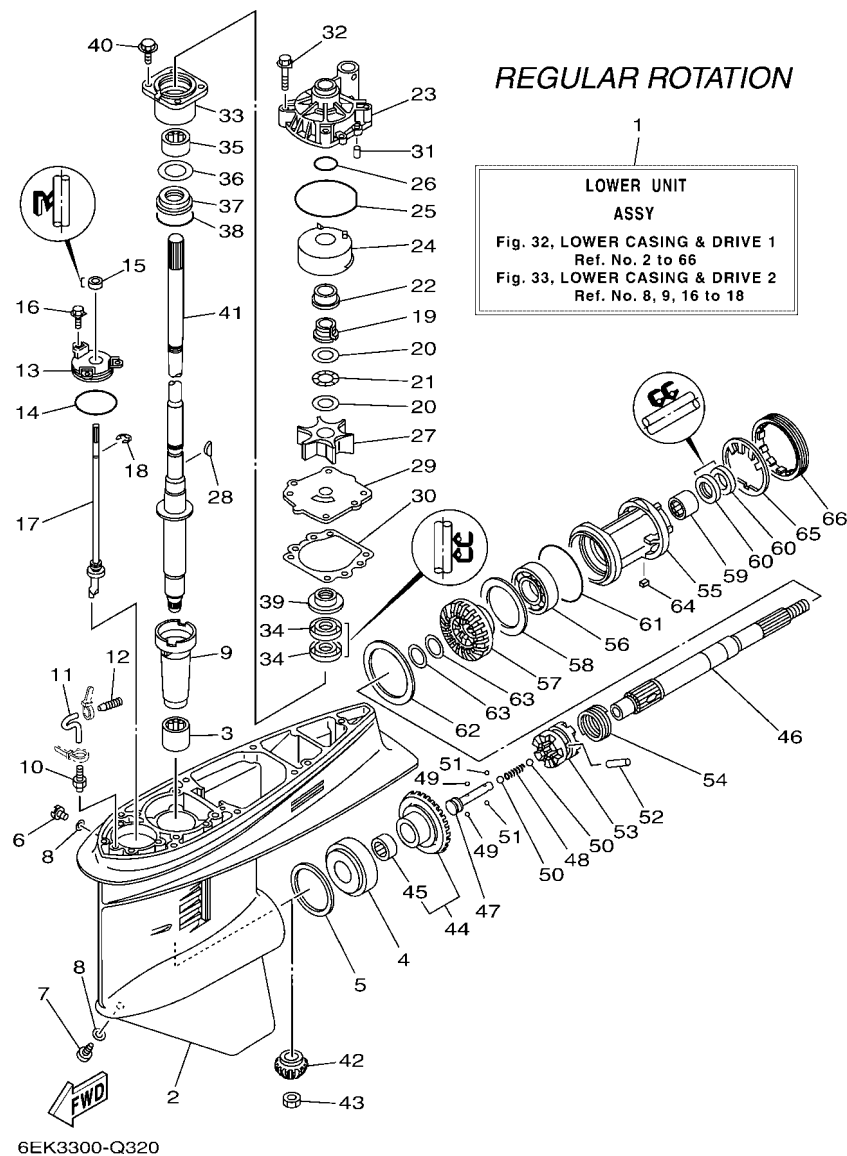
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 6EK4 | 6EL4 |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|-------------------|
| 20       | 90201-22M01        | WASHER, PLATE<br>RONDELLE, PLATE                | 2    |      |  |                   |
| 21       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE               | 1    |      |  |                   |
| 22       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE               | 1    |      |  |                   |
| 23       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU       | 1    |      |  |                   |
| 24       | 61A-44322-02       | INSERT, CARTRIDGE<br>CUVETTE                    | 1    |      |  |                   |
| 25       | 93210-86M38        | O-RING<br>JOINT TORIQUE                         | 1    |      |  |                   |
| 26       | 93210-37160        | O-RING<br>JOINT TORIQUE                         | 1    |      |  |                   |
| 27       | 6E5-44352-01       | IMPELLER<br>TURBINE                             | 1    |      |  |                   |
| 28       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE            | 1    |      |  |                   |
| 29       | 6EK-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE     | 1    |      |  |                   |
| 30       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU        | 1    |      |  |                   |
| 31       | 93606-12019        | PIN, DOWEL<br>GOUILLE                           | 2    |      |  |                   |
| 32       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      | 4    |      |  |                   |
| 33       | 6E5-45331-00-9S    | HOUSING, BEARING<br>FLASQUE, ROULEMENT          | 1    |      |  |                   |
| 34       | 93101-28M16        | OIL SEAL<br>JOINT SPY                           | 2    |      |  |                   |
| 35       | 93317-330U2        | BEARING<br>ROULEMENT                            | 1    |      |  |                   |
| 36       | 6E5-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)              | 1    |      |  | UR                |
|          | 6E5-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)              | 1    |      |  | UR                |
|          | 6E5-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)              | 1    |      |  | UR                |
|          | 6E5-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)              | 1    |      |  | UR                |
|          | 6E5-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)              | 1    |      |  | UR                |
|          | 6E5-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)              | 1    |      |  | UR                |
|          | 6E5-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)              | 1    |      |  | UR                |
| 37       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION                | 1    |      |  |                   |
| 38       | 93210-55M14        | O-RING<br>JOINT TORIQUE                         | 1    |      |  |                   |
| 39       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQE, JOINT D'HUILE        | 1    |      |  |                   |
| 40       | 97595-08525        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 4    |      |  |                   |



**FIG. 32 LOWER CASING & DRIVE 1**

**BOITIER D HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES                |
|----------|--------------------|------------------------------------------|------|------|--|--|----------------------------------|
| 41       | 6EK-45501-00       | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1    |      |  |  | L(20.3")                         |
|          | 6EK-45501-10       | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1    |      |  |  | L(20.3")<br>X(25.3")<br>X(25.3") |
| 42       | 68V-45551-00       | PINION (13T) PIGNON D'ATTAQUE (13D)      | 1    |      |  |  |                                  |
| 43       | 90170-16M01        | NUT ECROU                                | 1    |      |  |  |                                  |
| 44       | 68V-45560-00       | GEAR 1 (28T) PIGNON 1 (28T)              | 1    |      |  |  |                                  |
| 45       | 93315-425U7        | .BEARING .ROULEMENT                      | 1    |      |  |  |                                  |
| 46       | 6E5-45611-01       | SHAFT, PROPELLER ARBRE, HELICE           | 1    |      |  |  |                                  |
| 47       | 6E5-45634-02       | SLIDE, SHIFT CONTRE-POUSOIR              | 1    |      |  |  |                                  |
| 48       | 90501-16M37        | SPRING, COMPRESSION RESSORT, COMPRESSION | 1    |      |  |  |                                  |
| 49       | 93507-32009        | BALL BILLE                               | 2    |      |  |  |                                  |
| 50       | 93511-32017        | BALL BILLES                              | 2    |      |  |  |                                  |
| 51       | 93503-16003        | BALL BILLES                              | 2    |      |  |  |                                  |
| 52       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           | 1    |      |  |  |                                  |
| 53       | 68V-45631-01       | CLUTCH, DOG CRABOT                       | 1    |      |  |  |                                  |
| 54       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    | 1    |      |  |  |                                  |
| 55       | 6E5-45332-00-CA    | HOUSING, BEARING FLASQUE, ROULEMENT      | 1    |      |  |  |                                  |
| 56       | 93306-208U0        | BEARING ROULEMENT                        | 1    |      |  |  |                                  |
| 57       | 68V-45571-00       | GEAR 2 (28T) PIGNON 2 (28T)              | 1    |      |  |  |                                  |
| 58       | 6E5-45576-00       | WASHER, THRUST 2 RONDELLE DE CALAGE 2    | 1    |      |  |  |                                  |
| 59       | 93315-430U8        | BEARING ROULEMENT                        | 1    |      |  |  |                                  |
| 60       | 93101-30M17        | OIL SEAL JOINT SPY                       | 2    |      |  |  |                                  |
| 61       | 93210-86M39        | O-RING JOINT TORIQUE                     | 1    |      |  |  |                                  |
| 62       | 6L6-45577-00       | SHIM (T:0.10MM) CALE (T:0.10MM)          | 1    |      |  |  | UR                               |
|          | 6L6-45577-10       | SHIM (T:0.12MM) CALE (T:0.12MM)          | 1    |      |  |  | UR                               |
|          | 6L6-45577-20       | SHIM (T:0.15MM) CALE (T:0.15MM)          | 1    |      |  |  | UR                               |
|          | 6L6-45577-30       | SHIM (T:0.18MM) CALE (T:0.18MM)          | 1    |      |  |  | UR                               |
|          | 6L6-45577-40       | SHIM (T:0.30MM) CALE (T:0.30MM)          | 1    |      |  |  | UR                               |



**FIG. 32 LOWER CASING & DRIVE 1**

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REGULAR ROTATION

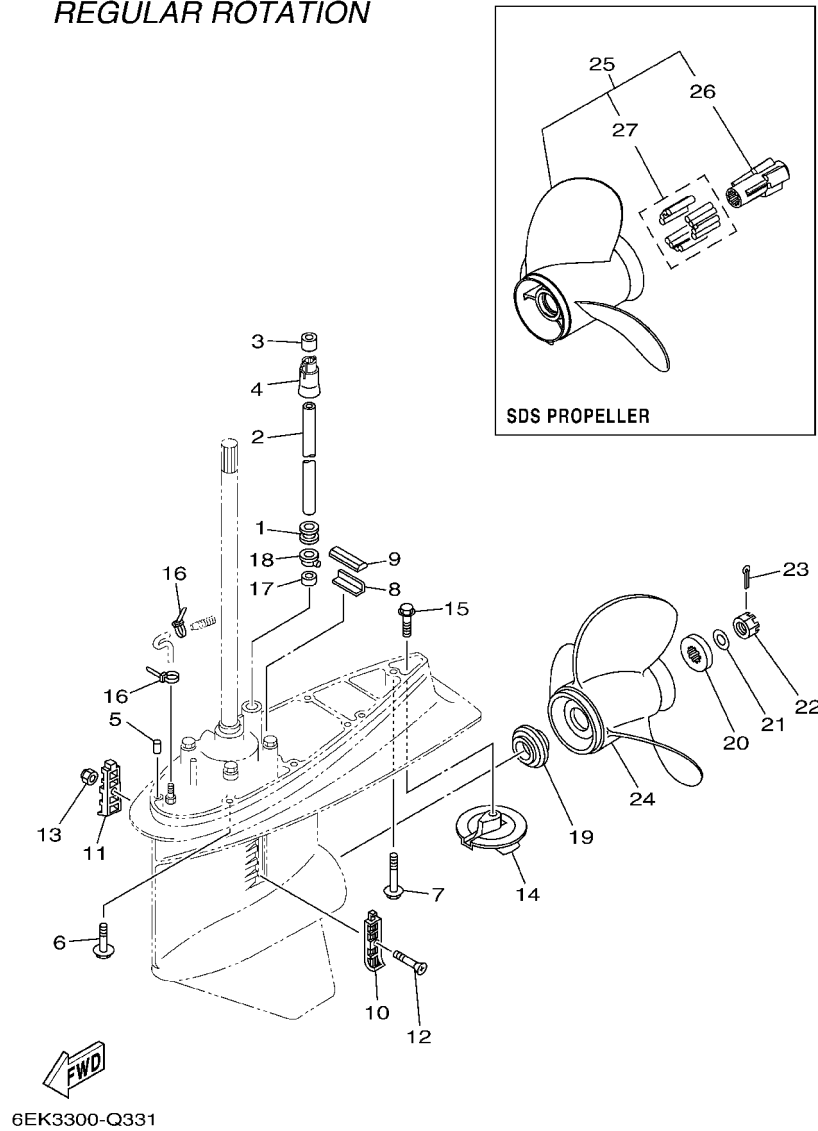


FIG. 33 LOWER CASING & DRIVE 2

BOITIER D HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES                            |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|----------------------------------------------|
| 1        | 6E5-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2             | 1    |      |  |  | L(20.3")<br>L(20.3")<br>X(25.3")<br>X(25.3") |
| 2        | 90440-16001        | PIPE (L167)<br>DURITE (L167)                            | 1    |      |  |  |                                              |
|          | 90440-16002        | PIPE (L294)<br>DURITE (L294)                            | 1    |      |  |  |                                              |
| 3        | 6EK-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1             | 1    |      |  |  |                                              |
| 4        | 6EK-44379-00       | GUIDE, WATER TUBE<br>GUIDE DE TUBE D'EAU                | 1    |      |  |  |                                              |
| 5        | 93608-12M05        | PIN, DOWEL<br>AXE                                       | 2    |      |  |  |                                              |
| 6        | 97595-10545        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 6    |      |  |  |                                              |
| 7        | 90119-10M89        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 1    |      |  |  |                                              |
| 8        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC           | 1    |      |  |  |                                              |
| 9        | 688-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC                   | 1    |      |  |  |                                              |
| 10       | 688-45214-02       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1          | 1    |      |  |  |                                              |
| 11       | 688-45215-02       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2          | 1    |      |  |  |                                              |
| 12       | 90152-05M07        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                   | 1    |      |  |  |                                              |
| 13       | 90185-05002        | NUT, NYLON<br>ECROU, AUTO-BLOQUANT                      | 1    |      |  |  |                                              |
| 14       | 6E5-45371-01       | TAB-TRIM<br>ANODE DERIVE                                | 1    |      |  |  |                                              |
| 15       | 90105-10M00        | BOLT, FLANGE<br>BOULON                                  | 1    |      |  |  |                                              |
| 16       | 90465-11M10        | CLAMP<br>BRIDE                                          | 2    |      |  |  |                                              |
| 17       | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1             | 1    |      |  |  |                                              |
| 18       | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                  | 1    |      |  |  |                                              |
| 19       | 63P-45987-00       | SPACER 1<br>ENTRETOISE 1                                | 1    |      |  |  |                                              |
| 20       | 688-45997-01       | SPACER 2<br>ENTRETOISE 2                                | 1    |      |  |  |                                              |
| 21       | 92990-18200        | WASHER<br>RONDELLE, PLATE                               | 1    |      |  |  |                                              |
| 22       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                           | 1    |      |  |  |                                              |
| 23       | 91490-40030        | PIN, COTTER<br>GOUILLE                                  | 1    |      |  |  |                                              |
| 24       | 6E5-45954-00       | PROPELLER (3X14"X11"-K)<br>HELICE (3X14"X11"-K)         | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP.           |
|          | 6E5-45949-00       | PROPELLER (3X13-5/8"X13"-K)<br>HELICE (3X13-5/8"X13"-K) | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP.           |
|          | 688-45932-60       | PROPELLER (3X13-1/2"X14"-K)<br>HELICE (3X13-1/2"X14"-K) | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP.           |

REGULAR ROTATION

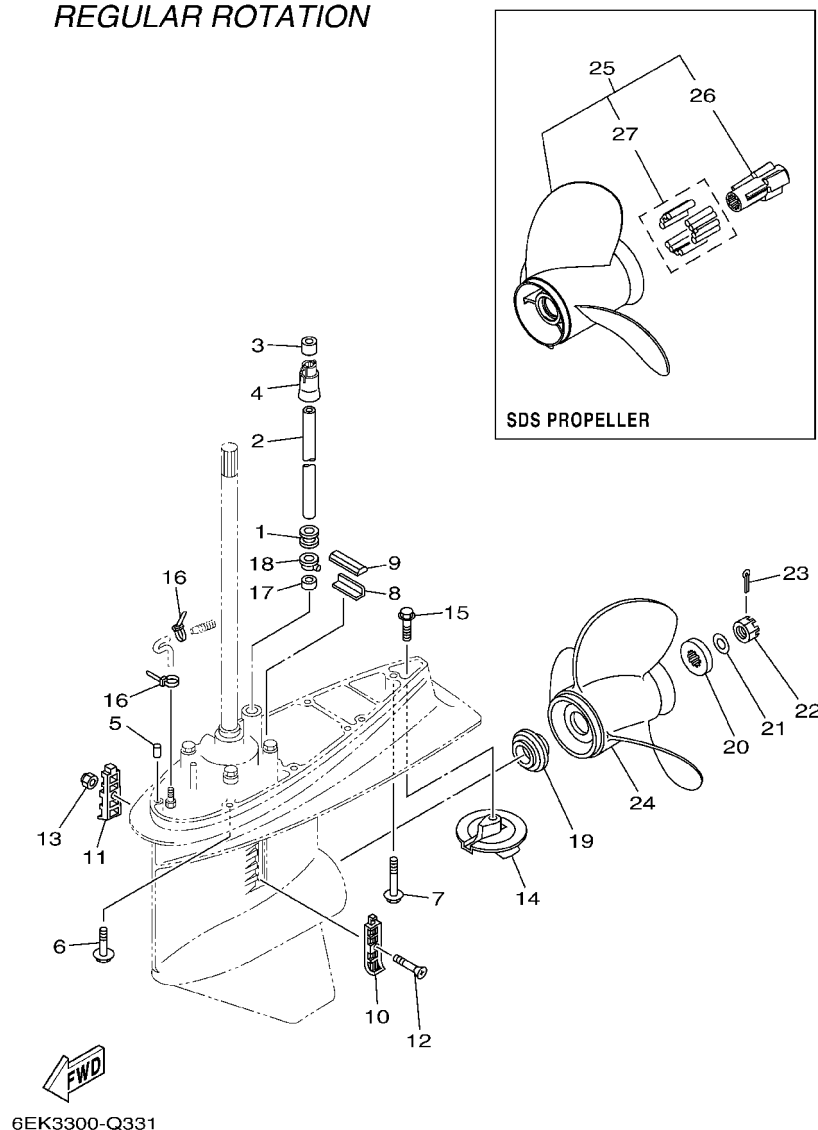


FIG. 33 LOWER CASING & DRIVE 2

BOITIER D HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES                  |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|------------------------------------|
| 24       | 6E5-45958-00       | PROPELLER (3X13-5/8"X14"-K)<br>HELICE (3X13-5/8"X14"-K)         | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 6E5-45947-00       | PROPELLER (3X13-1/2"X15"-K)<br>HELICE (3X13-1/2"X15"-K)         | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 688-45978-60       | PROPELLER (3X13-1/2"X16"-K)<br>HELICE (3X13-1/2"X16"-K)         | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 688-45930-02       | PROPELLER (3X13"X17"-K2)<br>HELICE (3X13"X17"-K2)               | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 6E5-45945-01       | PROPELLER (3X13-1/4"X17"-K)<br>HELICE (3X13-1/4"X17"-K)         | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 6E5-45941-00       | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)                 | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 688-45970-03       | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)                 | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 688-45972-02       | PROPELLER (3X13"X21"-K)<br>HELICE (3X13"X21"-K)                 | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 6E5-45943-00       | PROPELLER (3X12-5/8"X21"-K)<br>HELICE (3X12-5/8"X21"-K)         | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 6E5-45952-00       | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)                 | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 688-45974-02       | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)                 | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 6E5-45956-00       | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)                 | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
|          | 688-45976-01       | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)                 | 1    |      |  |  | UR NORMAL PROP.<br>UR NORMAL PROP. |
| 25       | 6EK-45941-00       | PROPELLER (3X13-1/2"X9"-K)<br>HELICE (3X13-1/2"X9"-K)           | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP.       |
|          | 6EK-45943-00       | PROPELLER (3X13-1/2"X10-1/2"-K)<br>HELICE (3X13-1/2"X10-1/2"-K) | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP.       |
|          | 6EK-45945-00       | PROPELLER (3X13-1/2"X12"-K)<br>HELICE (3X13-1/2"X12"-K)         | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP.       |
|          | 6EK-45947-00       | PROPELLER (3X13-1/2"X14"-K)<br>HELICE (3X13-1/2"X14"-K)         | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP.       |
|          | 6EK-45949-00       | PROPELLER (3X13-1/2"X16"-K)<br>HELICE (3X13-1/2"X16"-K)         | 1    |      |  |  | UR SDS PROP.<br>UR SDS PROP.       |
| 26       | 6EK-45982-00       | .BUSH, PROPELLER<br>.DOUILLE DE HELICE                          | 1    |      |  |  |                                    |
| 27       | 6EK-45C82-09       | .DAMPER RUBBER, PROPELLER 2<br>.AMORTISSEUR HELICE 2            | 1    |      |  |  |                                    |

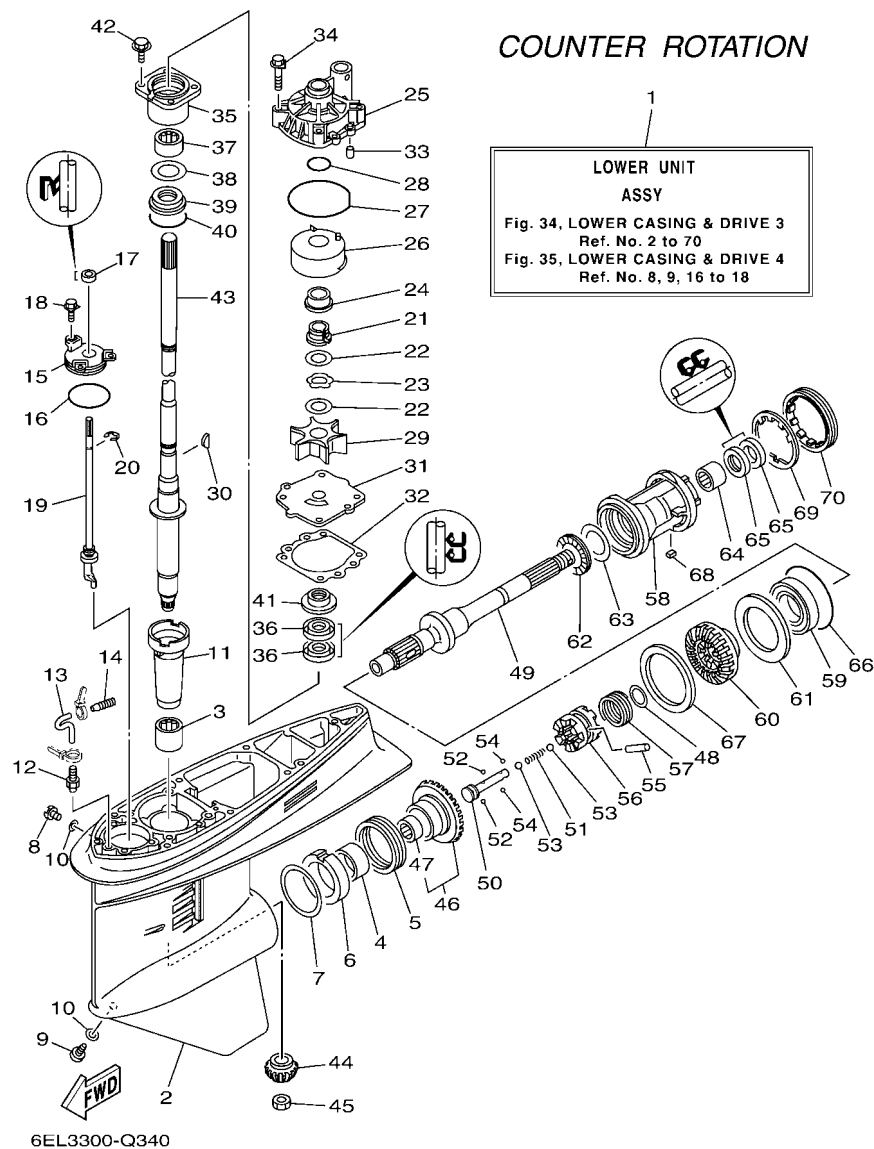


FIG. 34 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                      | 6EK4 | 6EL4 |  | REMARKS REMARQUES          |
|----------|--------------------|----------------------------------------------|------|------|--|----------------------------|
| 1        | 6EL-45300-10-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)   |      | 1    |  | X(25.3"),LH<br>X(25.3"),LH |
| 2        | 6E5-45301-07-8D    | CASING, LOWER<br>BEQUILLE                    |      | 1    |  |                            |
| 3        | 93315-628U9        | BEARING<br>ROULEMENT                         |      | 1    |  |                            |
| 4        | 93315-345W0        | BEARING<br>ROULEMENT                         |      | 1    |  |                            |
| 5        | 93341-360U8        | BEARING<br>CERVEAUX DE DIRECTION             |      | 1    |  |                            |
| 6        | 6L6-45538-00       | SPACER 1<br>ENTRETOISE                       |      | 1    |  |                            |
| 7        | 6E5-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           |      | 1    |  | UR                         |
|          | 6E5-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           |      | 1    |  | UR                         |
|          | 6E5-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)           |      | 1    |  | UR                         |
|          | 6E5-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)           |      | 1    |  | UR                         |
|          | 6E5-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)           |      | 1    |  | UR                         |
|          | 6E5-45567-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)           |      | 1    |  | UR                         |
|          | 6E5-45567-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)           |      | 1    |  | UR                         |
| 8        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT   |      | 1    |  |                            |
| 9        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE            |      | 1    |  |                            |
| 10       | 90430-08003        | GASKET<br>JOINT                              |      | 2    |  |                            |
| 11       | 6E5-45536-00       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR |      | 1    |  |                            |
| 12       | 6E5-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU               |      | 1    |  |                            |
| 13       | 90445-07ME9        | HOSE (L120)<br>DURITE (L120)                 |      | 1    |  | X(25.3")<br>X(25.3")       |
| 14       | 6E5-83558-10       | END, NIPPLE<br>RACCORD DE NIPPLE             |      | 1    |  |                            |
| 15       | 6E5-45321-00       | PLATE<br>PLAQUETTE                           |      | 1    |  |                            |
| 16       | 93210-58144        | O-RING<br>JOINT TORIQUE                      |      | 1    |  |                            |
| 17       | 93106-09014        | OIL SEAL<br>JOINT SPY                        |      | 1    |  |                            |
| 18       | 90119-06M10        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE   |      | 3    |  |                            |
| 19       | 6L6-44150-02       | SHIFT CAM ASSY<br>CAME D'INVERSION           |      | 1    |  |                            |
| 20       | 99001-08600        | CIRCLIP<br>CIRCLIP                           |      | 1    |  |                            |
| 21       | 61A-45538-00       | SPACER 1<br>ENTRETOISE                       |      | 1    |  |                            |

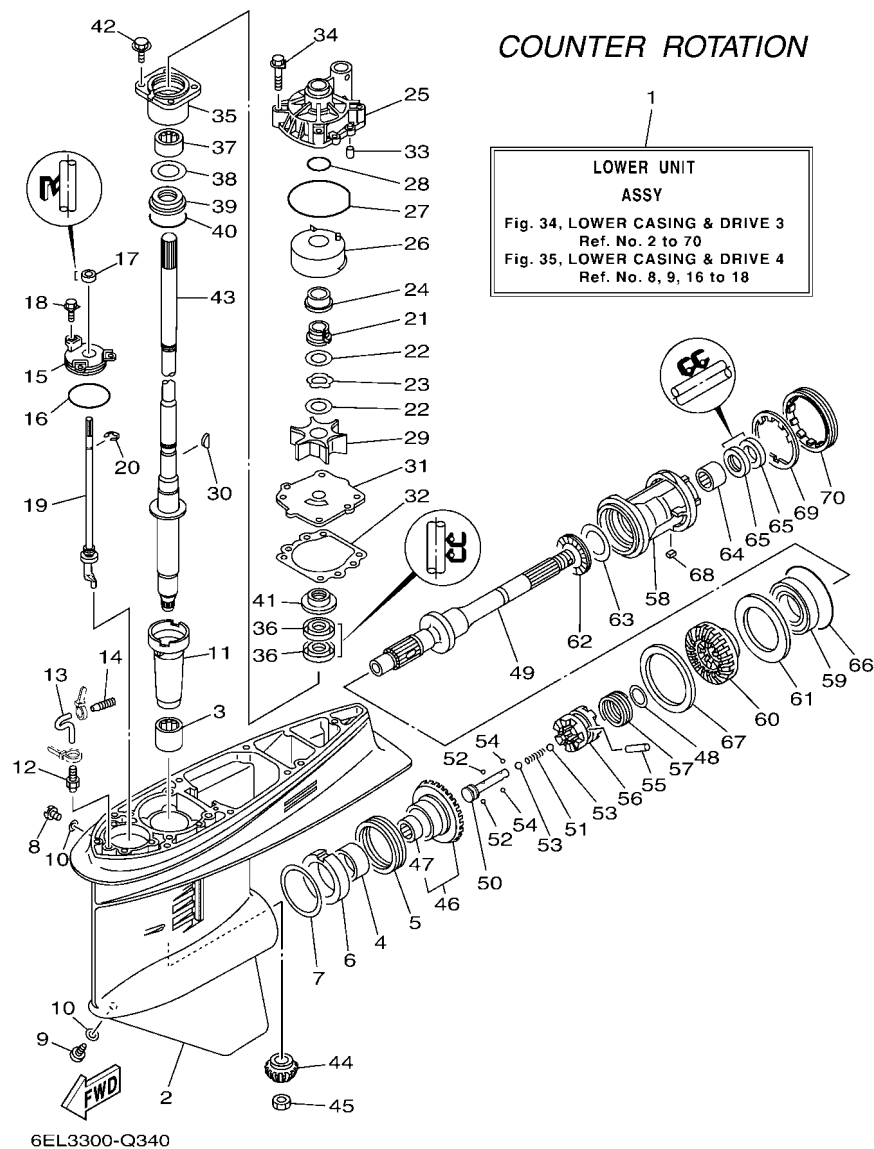


FIG. 34 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | 6EK4 | 6EL4 |  | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|------|------|--|-------------------|
| 22       | 90201-22M01        | WASHER, PLATE<br>RONDELLE, PLATE                |      | 2    |  |                   |
| 23       | 90206-22M19        | WASHER, WAVE<br>RONDELLE, ONDULEE               |      | 1    |  |                   |
| 24       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>ENTRETOISE               |      | 1    |  |                   |
| 25       | 61A-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU       |      | 1    |  |                   |
| 26       | 61A-44322-02       | INSERT, CARTRIDGE<br>CUVETTE                    |      | 1    |  |                   |
| 27       | 93210-86M38        | O-RING<br>JOINT TORIQUE                         |      | 1    |  |                   |
| 28       | 93210-37160        | O-RING<br>JOINT TORIQUE                         |      | 1    |  |                   |
| 29       | 6E5-44352-01       | IMPELLER<br>TURBINE                             |      | 1    |  |                   |
| 30       | 90280-04M05        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE            |      | 1    |  |                   |
| 31       | 6EK-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE     |      | 1    |  |                   |
| 32       | 6E5-44315-A0       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU        |      | 1    |  |                   |
| 33       | 93606-12019        | PIN, DOWEL<br>GOUILLE                           |      | 2    |  |                   |
| 34       | 90119-08M14        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE      |      | 4    |  |                   |
| 35       | 6E5-45331-00-9S    | HOUSING, BEARING<br>FLASQUE, ROULEMENT          |      | 1    |  |                   |
| 36       | 93101-28M16        | OIL SEAL<br>JOINT SPY                           |      | 2    |  |                   |
| 37       | 93317-330U2        | BEARING<br>ROULEMENT                            |      | 1    |  |                   |
| 38       | 6E5-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)              |      | 1    |  | UR                |
|          | 6E5-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)              |      | 1    |  | UR                |
|          | 6E5-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)              |      | 1    |  | UR                |
|          | 6E5-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)              |      | 1    |  | UR                |
|          | 6E5-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)              |      | 1    |  | UR                |
|          | 6E5-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)              |      | 1    |  | UR                |
|          | 6E5-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)              |      | 1    |  | UR                |
| 39       | 93341-930V2        | BEARING<br>CERVEAUX DE DIRECTION                |      | 1    |  |                   |
| 40       | 93210-55M14        | O-RING<br>JOINT TORIQUE                         |      | 1    |  |                   |
| 41       | 6E5-45344-00       | COVER, OIL SEAL<br>FLASQE, JOINT D'HUILE        |      | 1    |  |                   |
| 42       | 97595-08525        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE |      | 4    |  |                   |

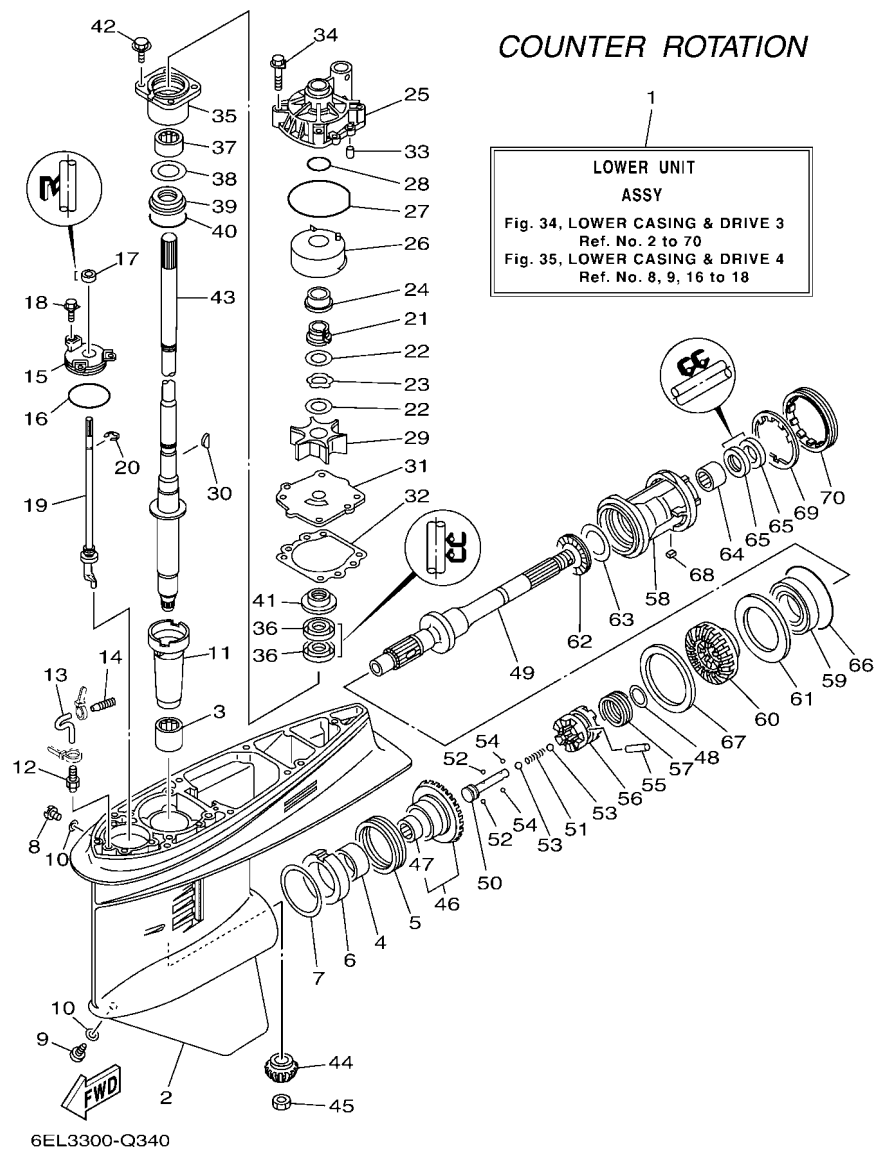


FIG. 34 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | 6EK4 | 6EL4 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|------|------|-------------------|
| 43       | 6EK-45501-10       | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     |      | 1    | X(25.3")          |
| 44       | 68V-45551-00       | PINION (13T) PIGNON D'ATTAQUE (13D)      |      | 1    | X(25.3")          |
| 45       | 90170-16M01        | NUT ECROU                                |      | 1    |                   |
| 46       | 68W-45560-00       | GEAR 1 (28T) PIGNON 1 (28T)              |      | 1    |                   |
| 47       | 93315-425U7        | .BEARING .ROULEMENT                      |      | 1    |                   |
| 48       | 90201-26M00        | WASHER, PLATE RONDELLE, PLATE            |      | 1    |                   |
| 49       | 68W-45611-00       | SHAFT, PROPELLER ARBRE, HELICE           |      | 1    |                   |
| 50       | 6E5-45634-02       | SLIDE, SHIFT CONTRE-POUSOIR              |      | 1    |                   |
| 51       | 90501-16M37        | SPRING, COMPRESSION RESSORT, COMPRESSION |      | 1    |                   |
| 52       | 93507-32009        | BALL BILLE                               |      | 2    |                   |
| 53       | 93511-32017        | BALL BILLES                              |      | 2    |                   |
| 54       | 93503-16003        | BALL BILLES                              |      | 2    |                   |
| 55       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           |      | 1    |                   |
| 56       | 68V-45631-01       | CLUTCH, DOG CRABOT                       |      | 1    |                   |
| 57       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    |      | 1    |                   |
| 58       | 6L6-45332-00-CA    | HOUSING, BEARING FLASQUE, ROULEMENT      |      | 1    |                   |
| 59       | 93332-000V7        | BEARING ROULEMENT                        |      | 1    |                   |
| 60       | 68W-45570-10       | GEAR 2 (28T) PIGNON 2 (28T)              |      | 1    |                   |
| 61       | 6L6-45576-00       | WASHER, THRUST 2 RONDELLE DE CALAGE 2    |      | 1    |                   |
| 62       | 93341-440U5        | BEARING CERVEAUX DE DIRECTION            |      | 1    |                   |
| 63       | 6K1-45578-01       | SHIM (T:0.10MM) CALE (T:0.10MM)          |      | 1    | UR                |
|          | 6K1-45578-10       | SHIM (T:0.12MM) CALE (T:0.12MM)          |      | 1    | UR                |
|          | 6K1-45578-20       | SHIM (T:0.15MM) CALE (T:0.15MM)          |      | 1    | UR                |
|          | 6K1-45578-30       | SHIM (T:0.18MM) CALE (T:0.18MM)          |      | 1    | UR                |
|          | 6K1-45578-40       | SHIM (T:0.30MM) CALE (T:0.30MM)          |      | 1    | UR                |
|          | 6K1-45578-50       | SHIM (T:0.40MM) CALE (T:0.40MM)          |      | 1    | UR                |
|          | 6K1-45578-60       | SHIM (T:0.50MM) CALE (T:0.50MM)          |      | 1    | UR                |

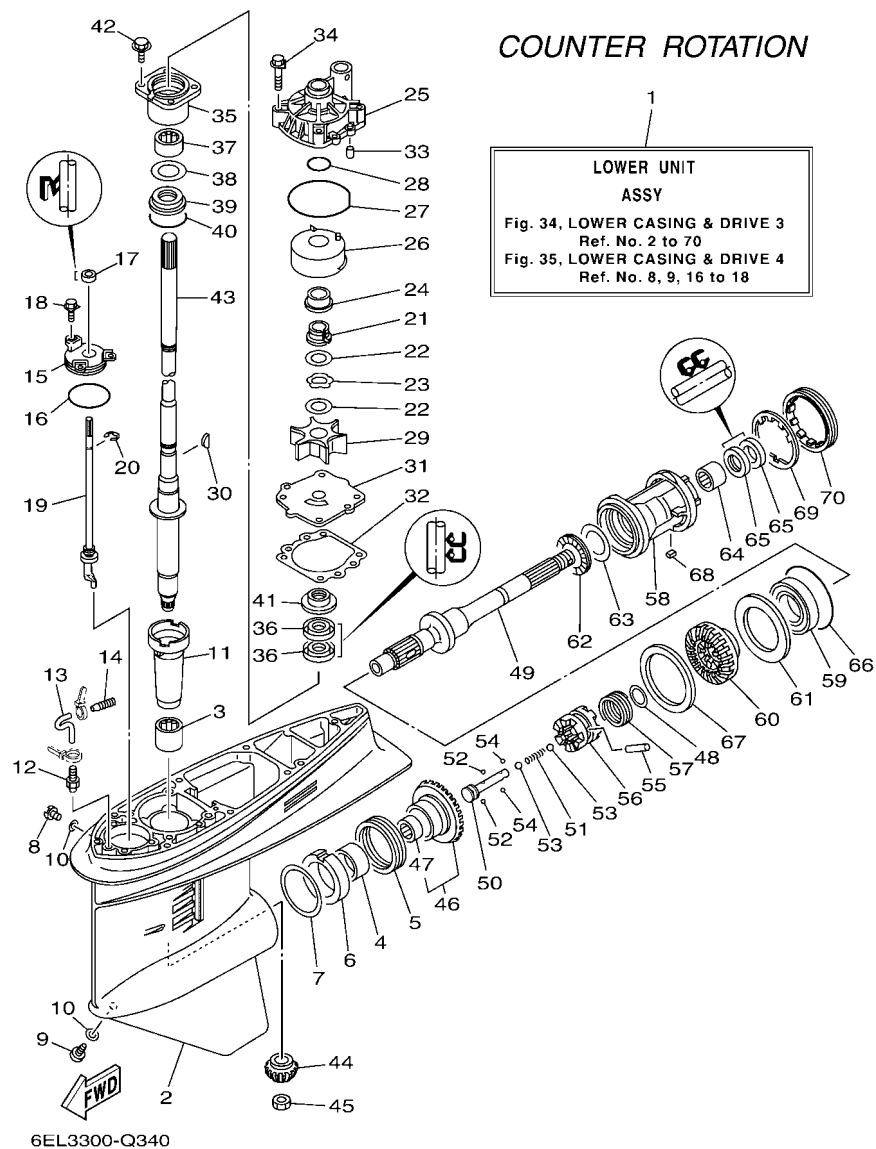
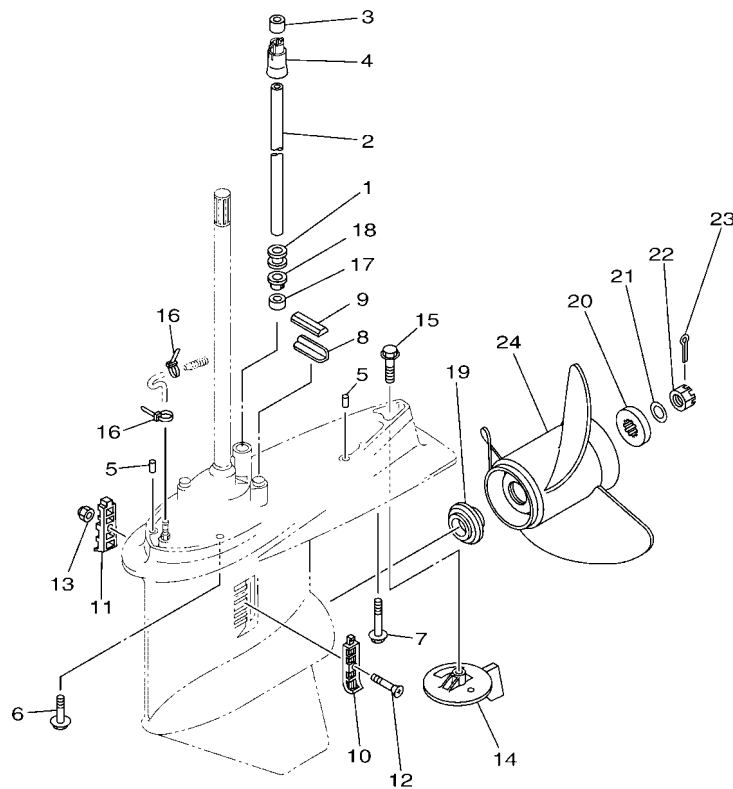


FIG. 34 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION         | 6EK4 | 6EL4 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------|------|------|-------------------|
| 64       | 93315-43061        | BEARING ROULEMENT               |      | 1    |                   |
| 65       | 93101-30M17        | OIL SEAL JOINT SPY              |      | 2    |                   |
| 66       | 93210-86M39        | O-RING JOINT TORIQUE            |      | 1    |                   |
| 67       | 6L6-45577-00       | SHIM (T:0.10MM) CALE (T:0.10MM) |      | 1    | UR                |
|          | 6L6-45577-10       | SHIM (T:0.12MM) CALE (T:0.12MM) |      | 1    | UR                |
|          | 6L6-45577-20       | SHIM (T:0.15MM) CALE (T:0.15MM) |      | 1    | UR                |
|          | 6L6-45577-30       | SHIM (T:0.18MM) CALE (T:0.18MM) |      | 1    | UR                |
|          | 6L6-45577-40       | SHIM (T:0.30MM) CALE (T:0.30MM) |      | 1    | UR                |
|          | 6L6-45577-50       | SHIM (T:0.40MM) CALE (T:0.40MM) |      | 1    | UR                |
|          | 6L6-45577-60       | SHIM (T:0.50MM) CALE (T:0.50MM) |      | 1    | UR                |
| 68       | 90282-04010        | KEY, STRAIGHT CLAVETTE, DROITE  |      | 1    |                   |
| 69       | 688-45383-02       | WASHER, CLAW FREIN D'ECROU      |      | 1    |                   |
| 70       | 688-45384-02       | NUT ECROU                       |      | 1    |                   |



**FWD**  
6EL3100-Q320

**FIG. 35 LOWER CASING & DRIVE 4**

**BOITIER D'HELICE TRANSMISSION4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES                |
|----------|--------------------|---------------------------------------------------|------|------|--|--|--|----------------------------------|
| 1        | 6E5-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2       |      | 1    |  |  |  | X(25.3")<br>X(25.3")             |
| 2        | 90440-16002        | PIPE (L294)<br>DURITE (L294)                      |      | 1    |  |  |  |                                  |
| 3        | 6EK-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1       |      | 1    |  |  |  |                                  |
| 4        | 6EK-44379-00       | GUIDE, WATER TUBE<br>GUIDE DE TUBE D'EAU          |      | 1    |  |  |  |                                  |
| 5        | 93608-12M05        | PIN, DOWEL<br>AXE                                 |      | 2    |  |  |  |                                  |
| 6        | 97595-10545        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE   |      | 6    |  |  |  |                                  |
| 7        | 90119-10M89        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        |      | 1    |  |  |  |                                  |
| 8        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC     |      | 1    |  |  |  |                                  |
| 9        | 688-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC             |      | 1    |  |  |  |                                  |
| 10       | 688-45214-02       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1    |      | 1    |  |  |  |                                  |
| 11       | 688-45215-02       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2    |      | 1    |  |  |  |                                  |
| 12       | 90152-05M07        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE             |      | 1    |  |  |  |                                  |
| 13       | 90185-05002        | NUT, NYLON<br>ECROU, AUTO-BLOQUANT                |      | 1    |  |  |  |                                  |
| 14       | 6L6-45371-00       | TAB-TRIM<br>ANODE DERIVE                          |      | 1    |  |  |  |                                  |
| 15       | 90105-10M00        | BOLT, FLANGE<br>BOULON                            |      | 1    |  |  |  |                                  |
| 16       | 90465-11M10        | CLAMP<br>BRIDE                                    |      | 2    |  |  |  |                                  |
| 17       | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1       |      | 1    |  |  |  |                                  |
| 18       | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE            |      | 1    |  |  |  |                                  |
| 19       | 63P-45987-00       | SPACER 1<br>ENTRETOISE 1                          |      | 1    |  |  |  |                                  |
| 20       | 688-45997-01       | SPACER 2<br>ENTRETOISE 2                          |      | 1    |  |  |  |                                  |
| 21       | 92990-18200        | WASHER<br>RONDELLE, PLATE                         |      | 1    |  |  |  |                                  |
| 22       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                     |      | 1    |  |  |  |                                  |
| 23       | 91490-40030        | PIN, COTTER<br>GOUILLE                            |      | 1    |  |  |  |                                  |
| 24       | 6L6-45930-01       | PROPELLER (3X13"X17"-KL)<br>HELICE (3X13"X17"-KL) |      | 1    |  |  |  |                                  |
|          | 6L6-45970-00       | PROPELLER (3X13"X19"-KL)<br>HELICE (3X13"X19"-KL) |      | 1    |  |  |  |                                  |
|          | 6L6-45972-00       | PROPELLER (3X13"X21"-KL)<br>HELICE (3X13"X21"-KL) |      | 1    |  |  |  | UR<br>UR<br>UR<br>UR<br>UR<br>UR |

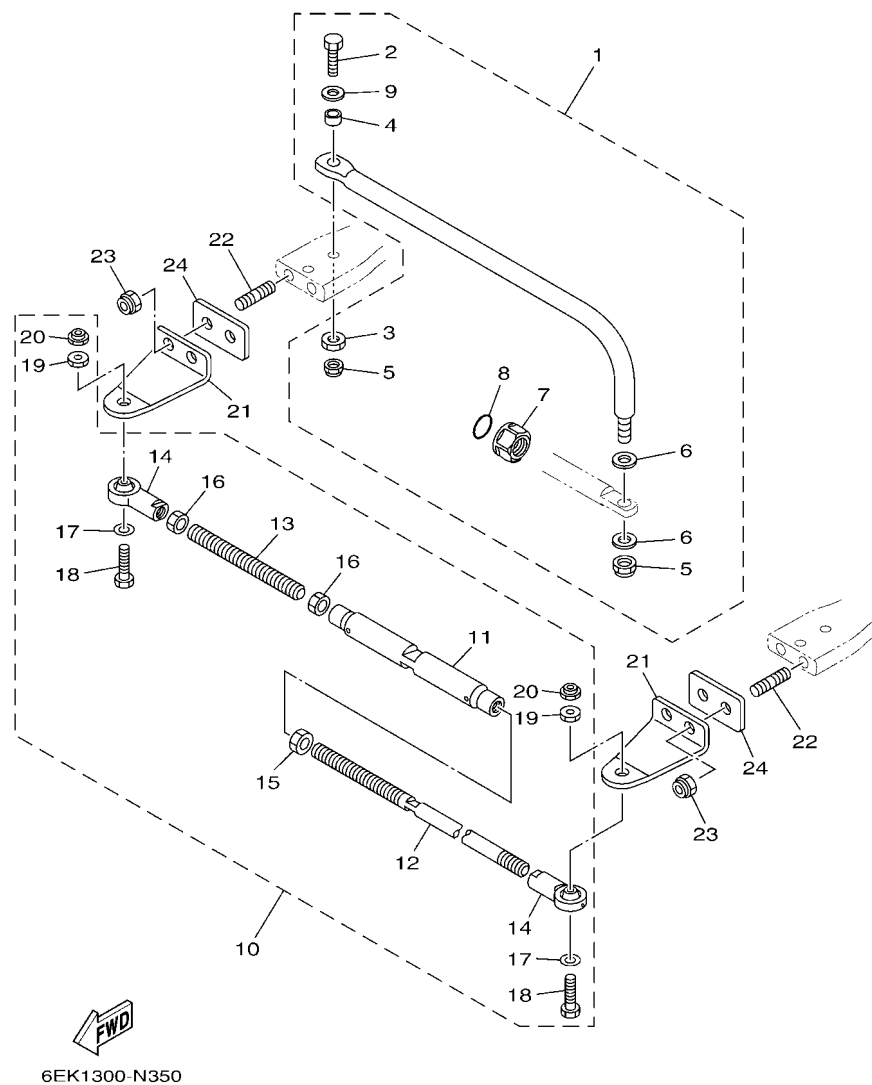


FIG. 36 STEERING GUIDE

FIXATION DE DIRECTION

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6EK-61350-00       | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1    |      |  |  | AP<br>AP          |
| 2        | 6E5-61355-00       | .BOLT<br>.BOULON                                        | 1    |      |  |  |                   |
| 3        | 90170-09M03        | .NUT<br>.ECROU                                          | 1    |      |  |  |                   |
| 4        | 90387-10M42        | .COLLAR<br>.COLLERETTE                                  | 1    |      |  |  |                   |
| 5        | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              | 2    |      |  |  |                   |
| 6        | 90201-10M20        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2    |      |  |  |                   |
| 7        | 6E5-43145-01       | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE                | 1    |      |  |  |                   |
| 8        | 93210-16275        | .O-RING<br>.JOINT TORIQUE                               | 1    |      |  |  |                   |
| 9        | 90201-10M63        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 1    |      |  |  |                   |
| 10       | 6E5-61301-01       | TWIN KIT (L:600-800MM)<br>JUMELE KIT (L:600-800MM)      | 1    |      |  |  | AP<br>AP          |
| 11       | 6E5-61313-00       | .ADJUSTER<br>.TENDEUR                                   | 1    |      |  |  |                   |
| 12       | 6E5-61311-11       | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                       | 1    |      |  |  |                   |
| 13       | 6E5-61315-00       | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                       | 1    |      |  |  |                   |
| 14       | 6E5-61303-00       | .STEERING AXLE COMP.<br>.AXLE COMP.                     | 2    |      |  |  |                   |
| 15       | 90170-14M06        | .NUT<br>.ECROU                                          | 1    |      |  |  |                   |
| 16       | 95380-14700        | .NUT<br>.ECROU                                          | 2    |      |  |  |                   |
| 17       | 90201-10M76        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2    |      |  |  |                   |
| 18       | 90101-09M70        | .BOLT<br>.BOULON                                        | 2    |      |  |  |                   |
| 19       | 90170-09M05        | .NUT<br>.ECROU                                          | 2    |      |  |  |                   |
| 20       | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              | 2    |      |  |  |                   |
| 21       | 688-48511-02       | HOOK, STEERING<br>ATTACHE, DIRECTION                    | 2    |      |  |  | AP<br>AP          |
| 22       | 90116-10063        | BOLT, STUD<br>GOUJON                                    | 4    |      |  |  | AP<br>AP          |
| 23       | 90185-10027        | NUT, SELF-LOCKING<br>ECROU,AUTO-BLOQUANT                | 4    |      |  |  | AP<br>AP          |
| 24       | 6EK-42121-00       | BRACKET<br>SUPPORT                                      | 2    |      |  |  | AP<br>AP          |

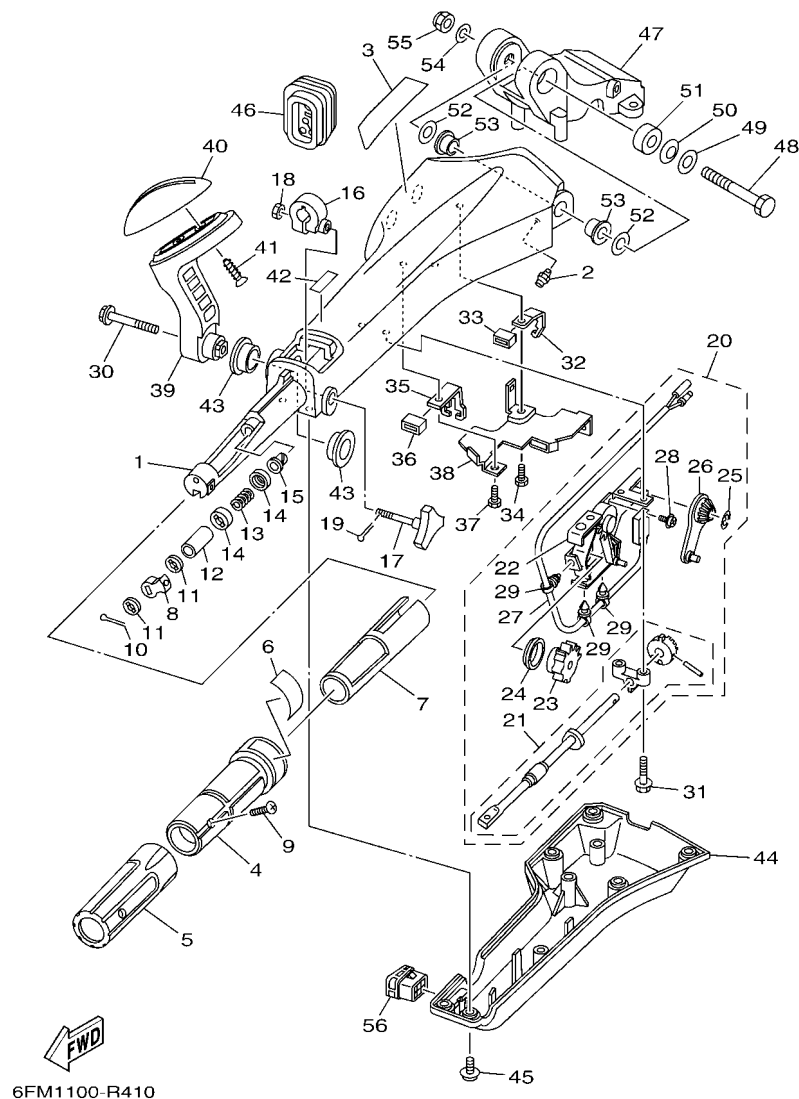


FIG. 37 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 6EK4 | 6EL4 |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|-------------------|
| 1        | 6X4-42111-02-8D    | HANDLE, STEERING<br>POIGNEE                                     | 1    |      |  |  |                   |
| 2        | 93700-06M03        | NIPPLE, GREASE<br>PION                                          | 1    |      |  |  |                   |
| 3        | 6X4-48215-00       | GRAPHIC<br>ADHESIF                                              | 1    |      |  |  |                   |
| 4        | 6X4-42119-01       | GRIP, STEERING HANDLE<br>POIGNEE, BARRE FRANCHE                 | 1    |      |  |  |                   |
| 5        | 6X4-42177-00       | RUBBER, HANDLE<br>CAOUTCHOUC, POIGNEE                           | 1    |      |  |  |                   |
| 6        | 6X4-42137-00       | INDICATOR, THROTTLE<br>INDICATEUR, ACCELERATION                 | 1    |      |  |  |                   |
| 7        | 6X4-41291-00       | BUSHING<br>COUSSINET                                            | 1    |      |  |  |                   |
| 8        | 6X4-44139-01       | COLLAR<br>COLLIER                                               | 1    |      |  |  |                   |
| 9        | 90152-05007        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                           | 1    |      |  |  |                   |
| 10       | 91490-20010        | PIN. COTTER<br>GOUPILLE                                         | 1    |      |  |  |                   |
| 11       | 6X4-44177-00       | WASHER<br>RONDELLE                                              | 2    |      |  |  |                   |
| 12       | 6X4-42128-00       | COLLAR, DISTANCE 1<br>COLLIER, D'ENTRETOISE 1                   | 1    |      |  |  |                   |
| 13       | 90501-23215        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                     | 1    |      |  |  |                   |
| 14       | 6X4-44188-00       | WASHER<br>RONDELLE                                              | 2    |      |  |  |                   |
| 15       | 90386-08032        | BUSH<br>DOUILLE                                                 | 1    |      |  |  |                   |
| 16       | 63D-42126-00       | FRICTION, STEERING HANDLE GRIP<br>CUVETTE, POIGNEE DE DIRECTION | 1    |      |  |  |                   |
| 17       | 6X4-48154-00       | KNOB, THROTTLE<br>BOUTON, ACCELERATEUR                          | 1    |      |  |  |                   |
| 18       | 95380-06600        | NUT, HEXAGON<br>ECROU                                           | 1    |      |  |  |                   |
| 19       | 91490-20010        | PIN. COTTER<br>GOUPILLE                                         | 1    |      |  |  |                   |
| 20       | 6X4-44100-01       | SHIFT LINK ASSY<br>MAILLOIN DE SELECTEUR                        | 1    |      |  |  |                   |
| 21       | 6X4-42115-00       | .SHAFT, STEERING HANDLE<br>.AXE, BARRE FRANCHE                  | 1    |      |  |  |                   |
| 22       | 6X4-44102-00       | .SHIFT ASSIST ASSY.<br>.SELECTEUR DE MAINTIEN                   | 1    |      |  |  |                   |
| 23       | 6X4-47731-01       | .GEAR, DRIVE<br>.PIGNON D'ENTRAINEMENT                          | 1    |      |  |  |                   |
| 24       | 6X4-44132-00       | .BUSHING<br>.COUSSINET                                          | 1    |      |  |  |                   |
| 25       | 6X4-14137-00       | .CLIP<br>.JONC                                                  | 1    |      |  |  |                   |
| 26       | 6X4-48261-00       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                           | 1    |      |  |  |                   |
| 27       | 6X4-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT               | 1    |      |  |  |                   |





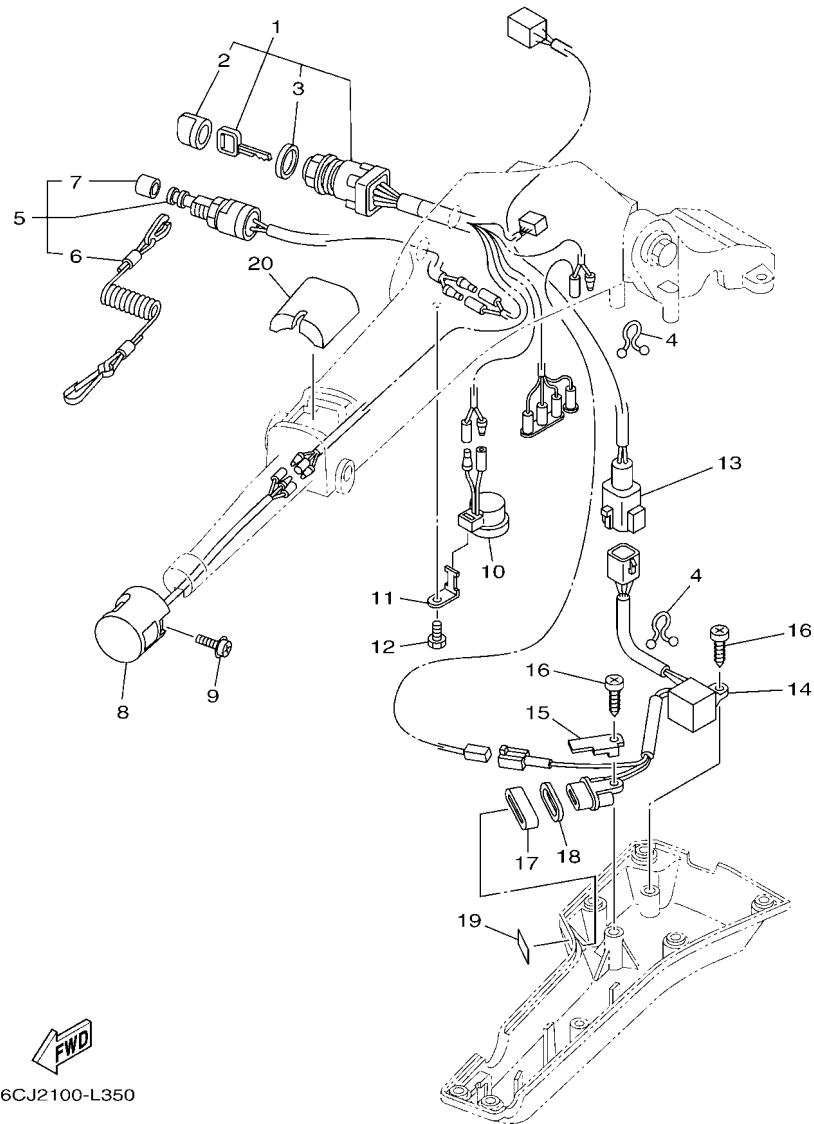
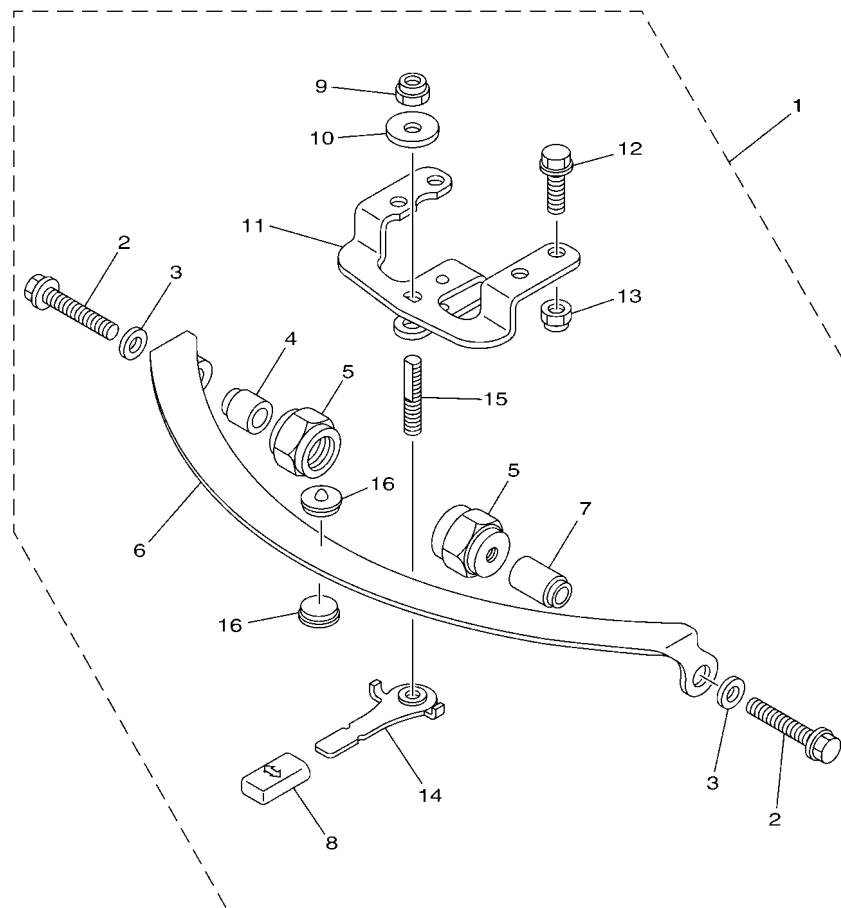


FIG. 38 OPTIONAL PARTS 2

PIECES OPTIONNELLES 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6X4-82510-41       | MAIN SWITCH ASSY<br>CONTACTEUR A CLEF COMPLET            | 1    |      |  |  |  |                   |
| 2        | 676-82577-01       | .CAP, KEY<br>.CABOCHON                                   | 1    |      |  |  |  |                   |
| 3        | 703-82532-00       | .CAP<br>.COUVERCLE                                       | 1    |      |  |  |  |                   |
| 4        | 90464-08M07        | CLAMP<br>BRIDE                                           | 2    |      |  |  |  |                   |
| 5        | 69W-82575-00       | ENGINE STOP SWITCH ASSY<br>COUPE CIRCUIT CPLT            | 1    |      |  |  |  |                   |
| 6        | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DU COUPE CIRCUIT        | 1    |      |  |  |  |                   |
| 7        | 689-8257Y-00       | .CAP<br>.COUVERCLE                                       | 1    |      |  |  |  |                   |
| 8        | 6X4-82563-01       | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR | 1    |      |  |  |  |                   |
| 9        | 97980-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                 | 1    |      |  |  |  |                   |
| 10       | 6X4-83383-00       | BUZZER<br>RONFLEUR                                       | 1    |      |  |  |  |                   |
| 11       | 6X4-83386-00       | STAY, BUZZER<br>SUPPOR, RONFLEUR                         | 1    |      |  |  |  |                   |
| 12       | 97095-06014        | BOLT<br>BOULON                                           | 1    |      |  |  |  |                   |
| 13       | 6X4-83653-20       | WIRE, LEAD (L:700MM)<br>FIL (L:700MM)                    | 1    |      |  |  |  |                   |
| 14       | 6C5-84301-00       | PILOT LIGHT ASSY 1<br>LAMPE-TEMOIN 1                     | 1    |      |  |  |  |                   |
| 15       | 6X4-44114-00       | STOPPER<br>PLAQUETTE                                     | 1    |      |  |  |  |                   |
| 16       | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE                       | 2    |      |  |  |  |                   |
| 17       | 6X4-42727-00       | GROMMET<br>PASSE-FIL                                     | 1    |      |  |  |  |                   |
| 18       | 6H4-83589-00       | GASKET<br>GARNITURE                                      | 1    |      |  |  |  |                   |
| 19       | 6X4-85415-00       | MARK, SIGNAL LAMP<br>ETIQUETTE                           | 1    |      |  |  |  |                   |
| 20       | 6X4-81942-01       | COVER<br>COUVERCLE                                       | 1    |      |  |  |  |                   |



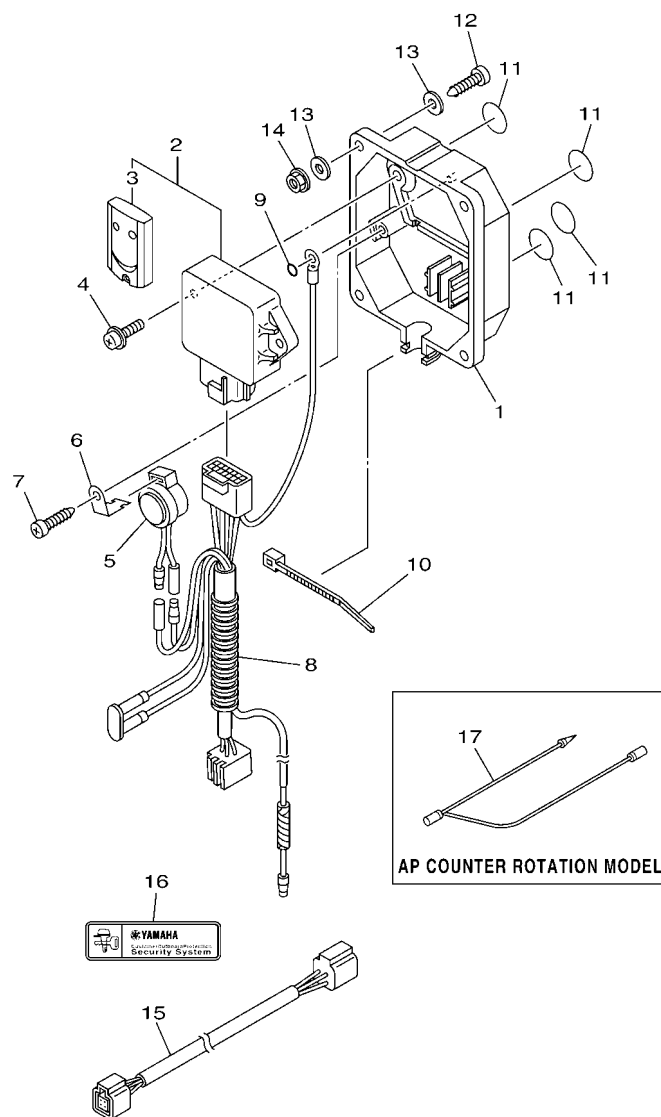


  
6FP1200-R390

FIG. 40 OPTIONAL PARTS 4

PIECES OPTIONNELLES 4

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                           | 6EK4 | 6EL4 |  |  | REMARKS<br>REMARQUES |
|-------------|-----------------------|------------------------------------------------------|------|------|--|--|----------------------|
| 1           | 67G-42508-10          | STEERING FRICTION ASSY<br>DIRECTION FRICTION (ENS.)  | 1    |      |  |  |                      |
| 2           | 90119-08M74           | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE         | 2    |      |  |  |                      |
| 3           | 90201-08M01           | .WASHER, PLATE<br>.RONDELLE, PLATE                   | 2    |      |  |  |                      |
| 4           | 67G-42541-00          | .PIPE 1<br>.TUYAU 1                                  | 1    |      |  |  |                      |
| 5           | 67G-42546-00          | .NUT<br>.ECROU                                       | 2    |      |  |  |                      |
| 6           | 63D-42527-00          | .PLATE, FRICTION<br>.PLAQUE, FRICTION                | 1    |      |  |  |                      |
| 7           | 67G-42541-10          | .PIPE 1<br>.TUYAU 1                                  | 1    |      |  |  |                      |
| 8           | 682-43318-01          | .COVER<br>.CAPUCHON                                  | 1    |      |  |  |                      |
| 9           | 90185-10M14           | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT           | 1    |      |  |  |                      |
| 10          | 90201-10M76           | .WASHER, PLATE<br>.RONDELLE, PLATE                   | 1    |      |  |  |                      |
| 11          | 6X4-42526-00          | .PLATE, FRICTION<br>.PLAQUE, FRICTION                | 1    |      |  |  |                      |
| 12          | 97595-08525           | .BOLT, WITH WASHER<br>.VIS HEXAGONAL AVC RONDELLE    | 2    |      |  |  |                      |
| 13          | 90185-08057           | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT           | 2    |      |  |  |                      |
| 14          | 67G-42561-00          | .KNOB, STEERING LOCK<br>.BOUTON                      | 1    |      |  |  |                      |
| 15          | 67G-42562-00          | .SHAFT, STEERING LOCK<br>.ARBRE,ANTIVOL DE DIRECTION | 1    |      |  |  |                      |
| 16          | 63D-42528-00          | .PLATE, FRICTION<br>.PLAQUE, FRICTION                | 2    |      |  |  |                      |
|             |                       |                                                      |      |      |  |  |                      |
|             |                       |                                                      |      |      |  |  |                      |
|             |                       |                                                      |      |      |  |  |                      |
|             |                       |                                                      |      |      |  |  |                      |
|             |                       |                                                      |      |      |  |  |                      |



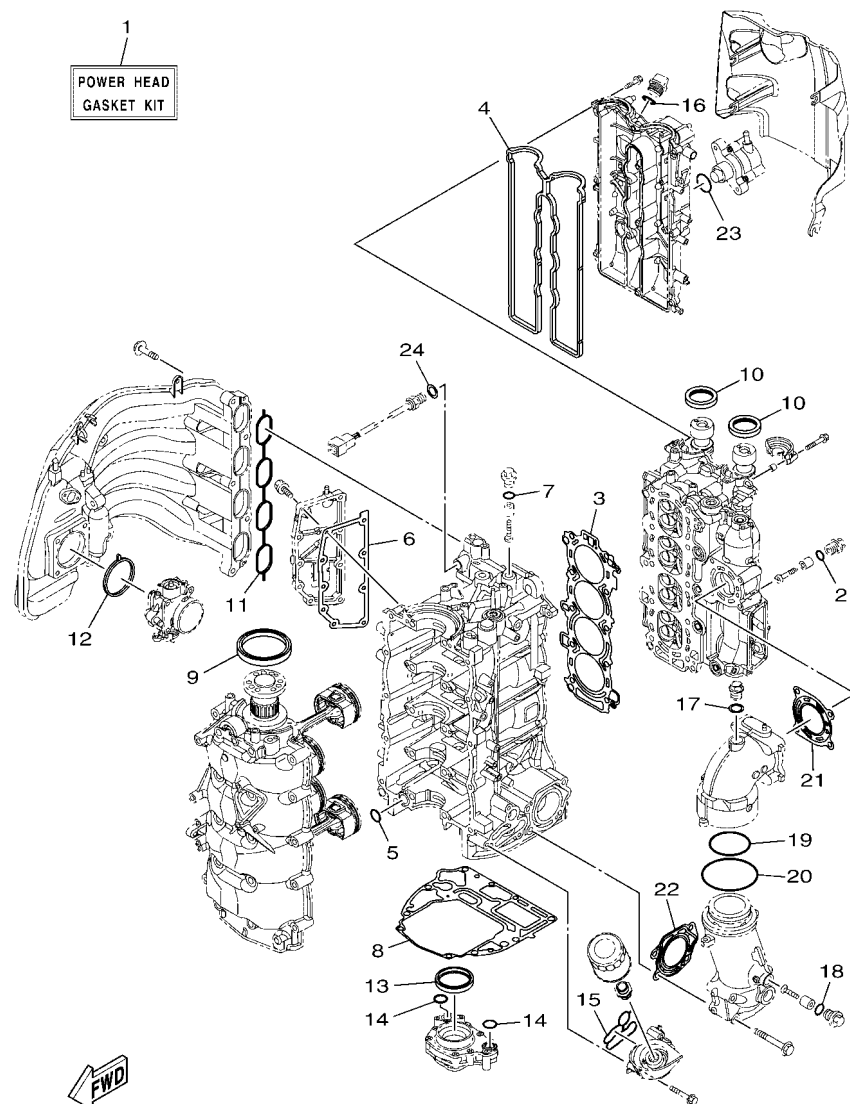
63P9100-L320

FIG. 41 OPTIONAL PARTS 5

PIECES OPTIONNELLES 5

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 6EK4 | 6EL4 |  | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|--|-------------------|
| 1        | 6Y8-86267-00       | CASE COMPLETE 1<br>CARTER (ENS.) 1                       | 1    |      |  |                   |
| 2        | 6Y8-86260-02       | REMOTE CONTROL UNIT ASSY<br>UNITE DE TELECOMMANDE (ENS.) | 1    |      |  |                   |
| 3        | 6AA-86261-00       | .XMTR. COMP.<br>.XMTR. COMP.                             | 2    |      |  |                   |
| 4        | 97980-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                 | 2    |      |  |                   |
| 5        | 6X4-83383-00       | BUZZER<br>RONFLEUR                                       | 1    |      |  |                   |
| 6        | 6X4-83386-00       | STAY, BUZZER<br>SUPPOR, RONFLEUR                         | 1    |      |  |                   |
| 7        | 97780-60620        | SCREW, TAPPING<br>VIS, TETE BOMBEE                       | 1    |      |  |                   |
| 8        | 6Y8-82509-10       | WIRE, SUB LEAD<br>FIL, SECONDAIRE                        | 1    |      |  |                   |
| 9        | 93210-04279        | O-RING<br>JOINT TORIQUE                                  | 1    |      |  |                   |
| 10       | 90465-11M10        | CLAMP<br>BRIDE                                           | 1    |      |  |                   |
| 11       | 6Y8-8454G-00       | PATCH 1<br>TAMPON 1                                      | 4    |      |  |                   |
| 12       | 90167-06M00        | SCREW, TAPPING<br>VIS, TETE FRAISEE                      | 4    |      |  | UR                |
|          | 97880-06035        | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                 | 4    |      |  | UR                |
| 13       | 90201-06M30        | WASHER, PLATE<br>RONDELLE, PLATE                         | 8    |      |  | UR                |
| 14       | 95780-06300        | NUT, FLANGE<br>ECROU                                     | 4    |      |  |                   |
| 15       | 6Y8-82521-11       | 2FT PIGTAIL BUS<br>FAISCEAU (L: 2FT.)                    | 1    |      |  |                   |
| 16       | 6Y8-48277-00       | STICKER 1<br>ETIQUETTE 1                                 | 4    |      |  |                   |
| 17       | 6H5-81315-00       | LEAD WIRE ASSY<br>FIL                                    |      | 1    |  | AP<br>AP          |





6EK1100-N360

FIG. 43 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6EK-W0001-00       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE         | 1    | 1    |  |  |  |                   |
| 2        | 93210-13M63        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 3        | 6EK-11181-00       | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1                | 1    | 1    |  |  |  |                   |
| 4        | 6EK-11193-00       | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1         | 1    | 1    |  |  |  |                   |
| 5        | 93210-19MJ1        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 6        | 6EK-15353-00       | .GASKET, DRAIN<br>.JOINT, PLOT DE VIDANGE                       | 1    | 1    |  |  |  |                   |
| 7        | 93210-13M63        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 8        | 6EK-11351-00       | .GASKET, CYLINDER<br>.JOINT, D'EMBASE                           | 1    | 1    |  |  |  |                   |
| 9        | 93102-85008        | .OIL SEAL<br>.JOINT SPY                                         | 1    | 1    |  |  |  |                   |
| 10       | 93102-38008        | .OIL SEAL<br>.JOINT SPY                                         | 2    | 2    |  |  |  |                   |
| 11       | 6EK-13645-00       | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1                       | 1    | 1    |  |  |  |                   |
| 12       | 6EK-13646-00       | .GASKET, MANIFOLD 2<br>.JOINT, TUBULURE 2                       | 1    | 1    |  |  |  |                   |
| 13       | 69J-11355-00       | .SEAL, CYLINDER 1<br>.JOINT, SPY CYLINDRE                       | 1    | 1    |  |  |  |                   |
| 14       | 93210-19MJ1        | .O-RING<br>.JOINT TORIQUE                                       | 2    | 2    |  |  |  |                   |
| 15       | 6EK-13475-00       | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                   |
| 16       | 93210-24M79        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 17       | 90201-186F1        | .WASHER, PLATE<br>.RONDELLE, PLATE                              | 1    | 1    |  |  |  |                   |
| 18       | 93210-13M63        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 19       | 93210-64001        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 20       | 93210-84001        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 21       | 6EK-41114-00       | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 22       | 6EK-41124-00       | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 23       | 93210-30682        | .O-RING<br>.JOINT TORIQUE                                       | 1    | 1    |  |  |  |                   |
| 24       | 90430-14115        | .GASKET<br>.JOINT                                               | 1    | 1    |  |  |  |                   |

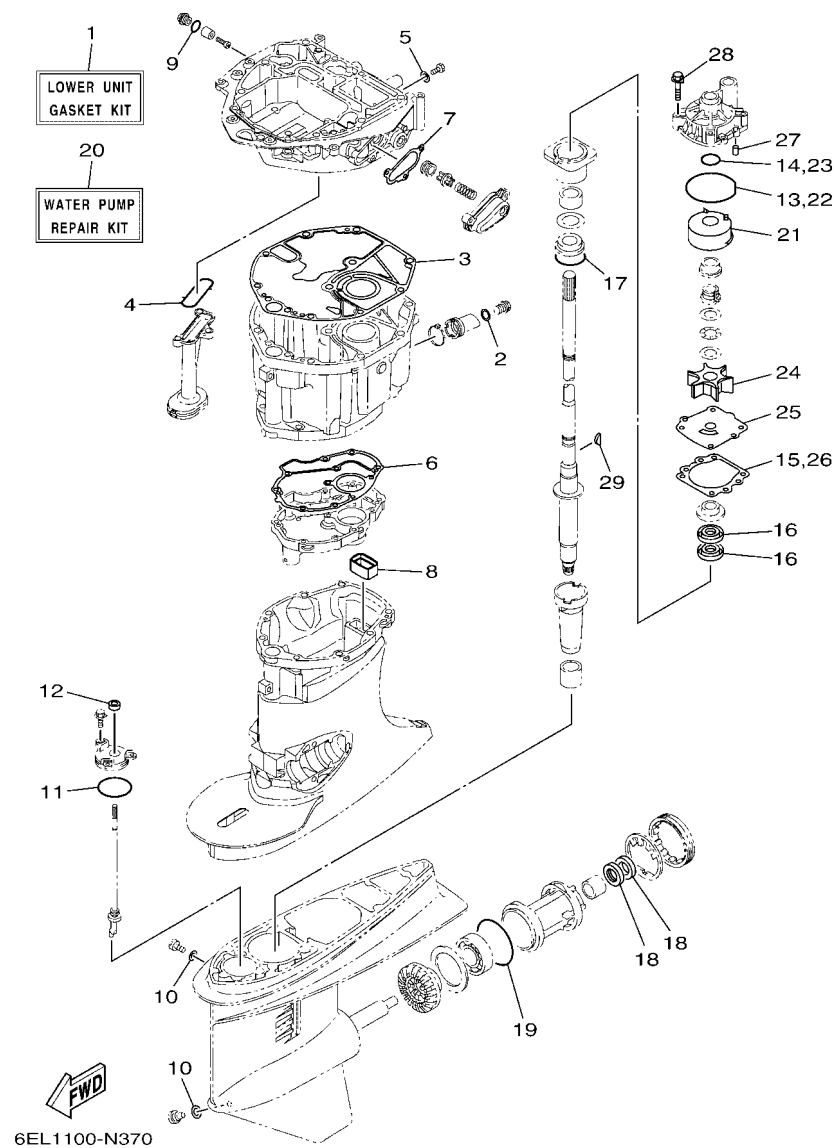


FIG. 44 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 6EK4 | 6EL4 |  |  |  | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|--|-------------------|
| 1        | 6EK-W0001-20       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE      | 1    | 1    |  |  |  |                   |
| 2        | 90430-14M09        | .GASKET<br>.JOINT                                       | 1    | 1    |  |  |  |                   |
| 3        | 6EK-15312-00       | .GASKET, OIL PAN<br>.JOINT DE VENTILATEUR D'HUILE       | 1    | 1    |  |  |  |                   |
| 4        | 67F-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE           | 1    | 1    |  |  |  |                   |
| 5        | 90430-08143        | .GASKET<br>.JOINT                                       | 1    | 1    |  |  |  |                   |
| 6        | 6EK-41134-00       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1    | 1    |  |  |  |                   |
| 7        | 6EK-12435-A0       | .GASKET<br>.JOINT                                       | 1    | 1    |  |  |  |                   |
| 8        | 67F-45127-00       | .SEAL<br>.JOINT                                         | 1    | 1    |  |  |  |                   |
| 9        | 93210-13M63        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 10       | 90430-08003        | .GASKET<br>.JOINT                                       | 2    | 2    |  |  |  |                   |
| 11       | 93210-58144        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 12       | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                 | 1    | 1    |  |  |  |                   |
| 13       | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 14       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 15       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1    | 1    |  |  |  |                   |
| 16       | 93101-28M16        | .OIL SEAL<br>.JOINT SPY                                 | 2    | 2    |  |  |  |                   |
| 17       | 93210-55M14        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 18       | 93101-30M17        | .OIL SEAL<br>.JOINT SPY                                 | 2    | 2    |  |  |  |                   |
| 19       | 93210-86M39        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 20       | 68V-W0078-00       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE  | 1    | 1    |  |  |  |                   |
| 21       | 61A-44322-02       | .INSERT, CARTRIDGE<br>.CUVETTE                          | 1    | 1    |  |  |  |                   |
| 22       | 93210-86M38        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 23       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                               | 1    | 1    |  |  |  |                   |
| 24       | 6E5-44352-01       | .IMPELLER<br>.TURBINE                                   | 1    | 1    |  |  |  |                   |
| 25       | 6EK-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE           | 1    | 1    |  |  |  |                   |
| 26       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1    | 1    |  |  |  |                   |
| 27       | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                | 2    | 2    |  |  |  |                   |



NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6EK-11110-00-9S       | 5 - 2       | 6EK-11567-00          | 6 - 13      | 6EK-12171-00          | 6 - 9       | 6EK-13641-00          | 7 - 12      | 6CB-14985-00          | 10 - 22     | 6CB-24482-00          | 10 - 15     |
| 6EK-11119-00          | 5 - 32      | 6EK-11590-00          | 6 - 17      | 6EK-12181-00          | 6 - 10      | 6EK-13645-00          | 7 - 13      | 6EK-14989-00          | 9 - 24      | 6EK-2450B-00          | 11 - 1      |
| 6DA-11133-10          | 5 - 3       | 6EK-11603-00          | 4 - 12      | 6EK-12181-00          | 1 - 6       |                       | 43 - 11     | 6EK-15109-01-9S       | 3 - 2       | 6D8-24519-00          | 13 - 10     |
| 6EK-11168-00          | 5 - 26      | 6EK-11604-00          | 4 - 12      |                       | 3 - 17      | 6EK-13646-00          | 7 - 14      | 6EK-15311-01          | 31 - 1      | 6EK-24560-00          | 13 - 5      |
| 6EK-11181-00          | 5 - 21      | 6EK-11631-00-93       | 4 - 11      | 6EK-12412-00          | 3 - 18      |                       | 43 - 12     | 6EK-15312-00          | 31 - 6      | 6D8-24562-00          | 13 - 8      |
|                       | 43 - 3      | 6EK-11633-00          | 4 - 13      | 6EK-12413-00          | 3 - 19      | 6C5-13713-00          | 7 - 22      |                       | 44 - 3      | 6D8-24563-00          | 1 - 12      |
| 6EK-11191-00          | 5 - 25      | 6EK-11635-00          | 4 - 11      | 6G5-12416-00          | 30 - 19     | 69J-13716-00          | 10 - 17     | 6EK-15316-00          | 31 - 18     |                       | 13 - 6      |
| 6EK-11192-00          | 5 - 30      | 6EK-11656-00          | 4 - 15      | 6EK-12435-A0          | 30 - 23     | 6EK-13751-00          | 7 - 1       | 6EK-15353-00          | 3 - 9       | 6D8-24564-00          | 1 - 13      |
| 6EK-11193-00          | 5 - 28      | 6EK-11656-10          | 4 - 15      |                       | 44 - 7      | 6EK-13761-00          | 8 - 5       |                       | 43 - 6      |                       | 13 - 7      |
|                       | 43 - 4      | 6EK-11656-20          | 4 - 15      | 6EK-1243A-00          | 3 - 21      | 6AW-13781-00          | 10 - 25     | 6EK-15362-10          | 31 - 17     | 6EK-24566-00          | 13 - 12     |
| 6G8-11197-A0          | 3 - 13      | 6EK-11656-30          | 4 - 15      | 6EK-1246A-00-9S       | 30 - 22     | 6AW-13784-00          | 10 - 28     | 6G8-15363-00          | 5 - 34      | 6EK-24568-00          | 13 - 13     |
|                       | 5 - 13      | 6EK-11656-40          | 4 - 15      | 6EK-12483-00          | 3 - 24      | 6EK-13843-00          | 7 - 28      | 6EK-15373-00          | 7 - 16      | 6EK-26301-00          | 39 - 7      |
|                       | 12 - 7      | 6EK-12111-00          | 6 - 1       | 6AW-12572-00          | 24 - 5      | 6EK-13881-00          | 7 - 29      | 6EK-15393-00          | 7 - 17      | 6X4-26367-00          | 37 - 33     |
|                       | 30 - 30     | 30X-12114-00          | 6 - 4       | 6EK-12576-00          | 9 - 8       | 68V-13897-00          | 7 - 24      | 6EK-15414-00-9S       | 3 - 8       |                       | 37 - 36     |
| 69J-11301-00          | 5 - 15      | 62Y-12116-00          | 6 - 3       | 6EK-12577-00          | 9 - 9       | 6CB-13906-01          | 10 - 8      | 6EK-2134X-00          | 8 - 15      | 67F-28100-01          | 13 - 31     |
| 6EK-11325-00          | 1 - 7       | 30X-12117-00          | 6 - 5       | 6R3-12581-00          | 24 - 7      | 68V-13907-20          | 10 - 19     | 63D-21744-00          | 9 - 21      | 67F-2812A-00          | 17 - 27     |
|                       | 12 - 6      | 30X-12118-00          | 6 - 6       | 6R3-12582-00          | 24 - 8      | 63P-13915-00          | 1 - 10      | 6E5-21744-00          | 9 - 20      | 6EK-28199-73-D0       | 13 - 32     |
| 6G8-11325-00          | 1 - 1       | 51Y-12119-00          | 6 - 7       | 6R3-12583-00          | 24 - 9      |                       | 10 - 20     | 6EK-22434-00          | 28 - 23     | 6EK-28199-73-E0       | 13 - 32     |
|                       | 1 - 4       | 6EK-12121-00          | 6 - 2       | 6CB-13016-00          | 1 - 9       | 6AW-1410B-00          | 8 - 6       | 6EK-22471-01          | 28 - 18     | 6EK-28199-73-F0       | 13 - 32     |
|                       | 1 - 15      | 6D8-12153-00          | 6 - 8       |                       | 10 - 5      | 6X4-14137-00          | 37 - 25     | 68V-24149-00          | 13 - 27     | 6EK-28199-73-G0       | 13 - 32     |
|                       | 3 - 11      | 6D8-12153-10          | 6 - 8       | 6AW-13119-00          | 31 - 12     | 6DA-14146-00          | 10 - 10     | 6EK-2134A-01          | 9 - 5       | 6EK-28199-73-H0       | 13 - 32     |
|                       | 5 - 11      | 6D8-12153-20          | 6 - 8       | 63P-13131-00          | 13 - 19     | 6EK-14180-00          | 10 - 1      | 6P2-24170-00          | 8 - 13      | 6EK-28199-73-S0       | 13 - 32     |
|                       | 30 - 28     | 6D8-12153-30          | 6 - 8       | 6AW-13132-00          | 10 - 21     | 6EK-14181-00          | 10 - 11     | 6EK-2419A-00          | 8 - 14      | 6EK-28199-83-K0       | 13 - 33     |
| 63P-11325-01          | 1 - 2       | 6D8-12153-40          | 6 - 8       | 6EK-13152-02          | 7 - 9       | 6EK-14182-00          | 10 - 2      | 6CB-24217-00          | 10 - 7      | 6EK-28199-83-L0       | 13 - 33     |
|                       | 3 - 15      | 6D8-12153-50          | 6 - 8       | 6EK-13160-00          | 8 - 3       | 6P2-14191-00          | 10 - 12     | 6C5-24251-00          | 11 - 3      | 6EK-28199-83-M0       | 13 - 33     |
| 67F-11325-01          | 1 - 5       | 6D8-12153-60          | 6 - 8       | 6EK-13161-00          | 8 - 4       | 6AW-14197-00          | 10 - 31     | 6EK-24311-00          | 13 - 15     | 6EK-28199-83-N0       | 13 - 33     |
|                       | 5 - 16      | 6D8-12153-70          | 6 - 8       | 6EK-13300-00          | 31 - 10     | 68V-14216-00          | 10 - 33     | 6EK-24314-00          | 13 - 3      | 6EK-28199-83-P0       | 13 - 33     |
| 67F-11328-00          | 5 - 17      | 6D8-12153-80          | 6 - 8       | 6EK-13329-00          | 31 - 11     | 6CB-14216-00          | 10 - 6      | 6EK-24330-00          | 11 - 2      | 6EK-28199-83-R0       | 13 - 33     |
| 6EK-11351-00          | 3 - 23      | 6D8-12153-90          | 6 - 8       | 67F-13411-00          | 31 - 7      | 6EK-14291-00          | 8 - 10      | 6E5-24351-51          | 13 - 4      | 6EK-41114-00          | 12 - 12     |
|                       | 43 - 8      | 6D8-12153-A0          | 6 - 8       | 67F-13415-00          | 31 - 9      | 6P2-14386-00          | 10 - 27     | 6YK-24360-73          | 14 - 1      |                       | 43 - 21     |
| 69J-11355-00          | 31 - 14     | 6D8-12153-B0          | 6 - 8       |                       | 44 - 4      | 6P2-1441J-00          | 7 - 19      | 68V-24374-00          | 13 - 22     | 6EK-41124-00          | 12 - 13     |
|                       | 43 - 13     | 6D8-12153-C0          | 6 - 8       | 6EK-13437-61          | 15 - 21     | 6DA-14440-00          | 7 - 18      | 6AW-24377-01          | 13 - 2      |                       | 43 - 22     |
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