



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F20FET'18 (6GX2)



1S6GX-300FA

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2020/2/10

NEWS NO.	DATE	COMMENT
PE0-OM-190031	Aug.,28,2019	MOD:FIG.17 ELECTRICAL 4 LIST/ILLUSTRATION REVISION
PE0-OM-200005	Jan.,28,2020	MOD:F20FET(6GX1/6GX2) CRANKSHAFT & PISTON LIST REVISION
PE0-OM-200008	Feb.,3,2020	MOD:F20FET(6GX1/6GX2) INTAKE 1 LIST REVISION

F20FET
PARTS CATALOGUE
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F20FET
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

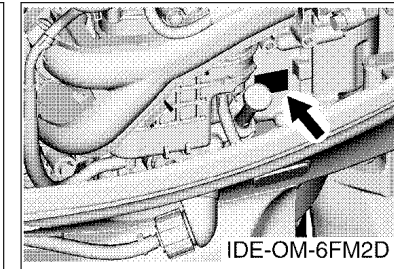
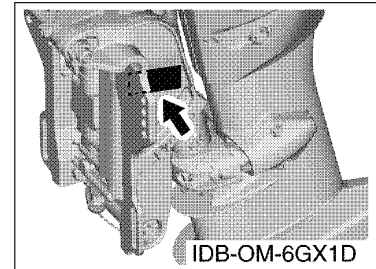
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F20F	6G XK-1000071		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6GX2	F20FETL

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

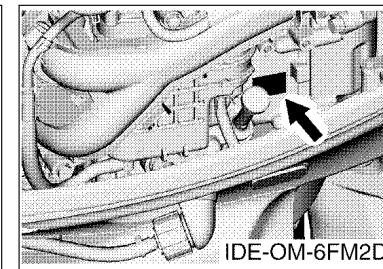
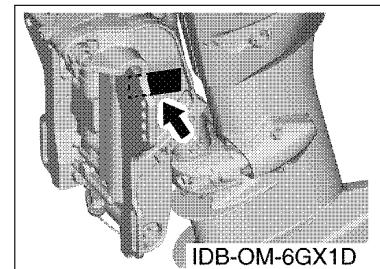
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F20F	6G XK-1000071		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLuish GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6GX2	F20FETL

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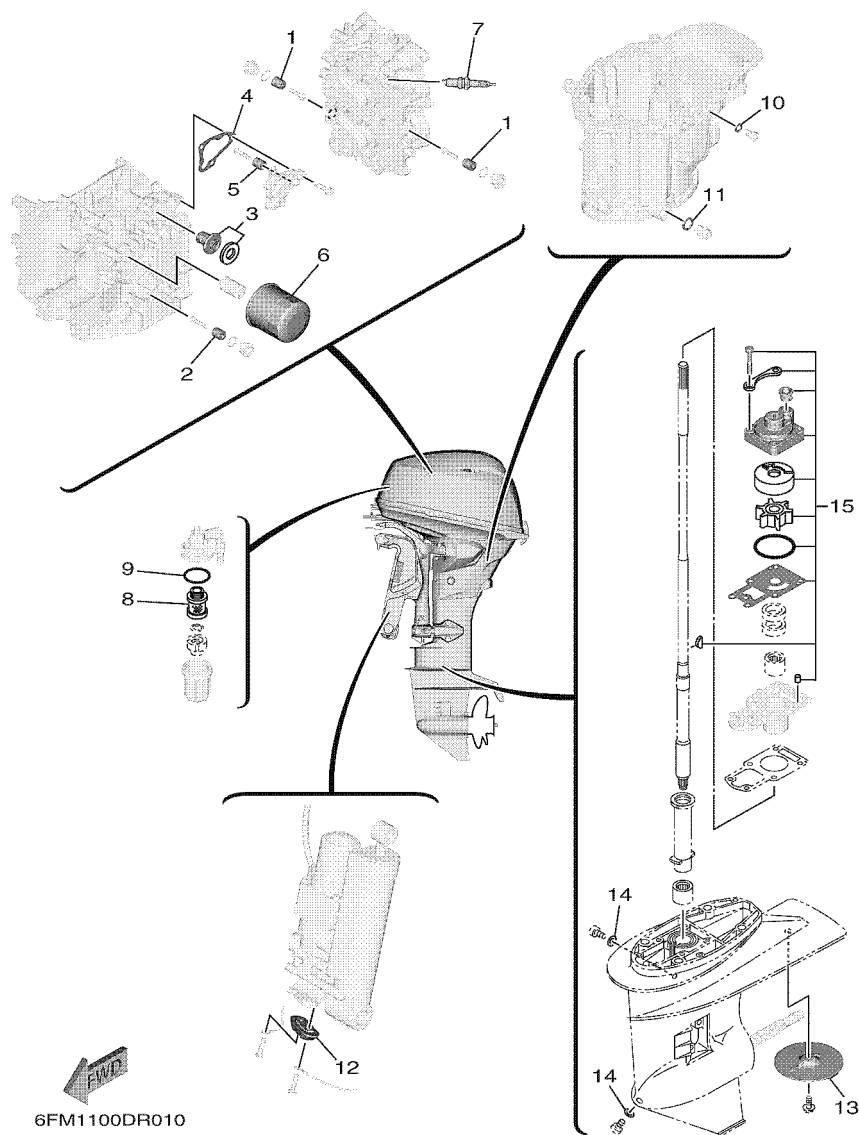


FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

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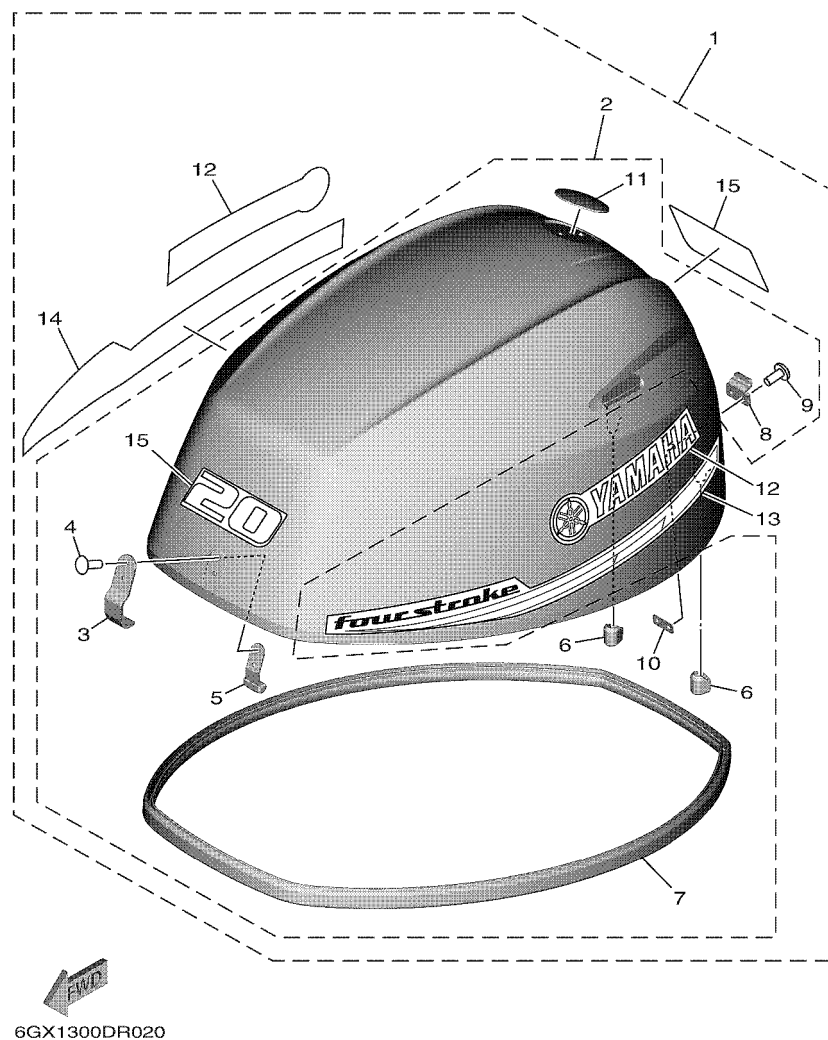


FIG. 2 TOP COWLING

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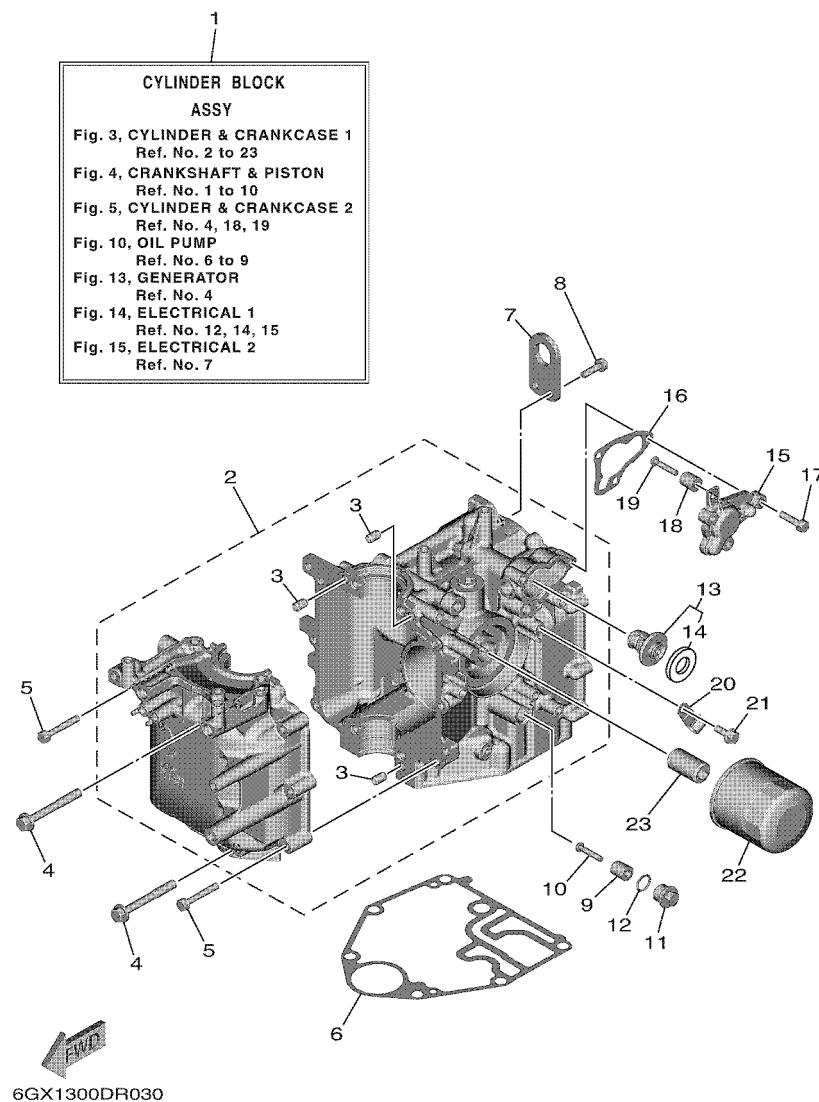


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6FM-W009B-00-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1				
2	6FM-15100-00	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1				
3	99530-08012	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	3				
4	90119-08093	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
5	97513-06540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	6				
6	6FM-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1				
7	6FM-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
8	90105-06M07	BOLT, FLANGE BOULON, A COLLERETTE	2				
9	6G8-11325-00	ANODE ANODE	1				
10	98980-05025	SCREW, BIND VIS, DE PRESSION	1				
11	6G8-11197-A0	PLUG, BLIND PLOT, BORGNE	1				
12	93210-13M63	O-RING JOINT TORIQUE	1				
13	6FM-12411-00	THERMOSTAT THERMOSTAT	1				
14	6FM-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1				
15	6FM-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1				
16	6FM-12414-00	GASKET, COVER JOINT, COUVERCLE	1				
17	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
18	6G8-11325-00	ANODE ANODE	1				
19	98980-05025	SCREW, BIND VIS, DE PRESSION	1				
20	90465-08M83	CLAMP BRIDE	1				
21	95895-06016	BOLT, FLANGE BOULON	1				
22	5GH-13440-60	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1				
23	6C5-12858-00	BOLT, UNION BOULON, RACCORD	1				

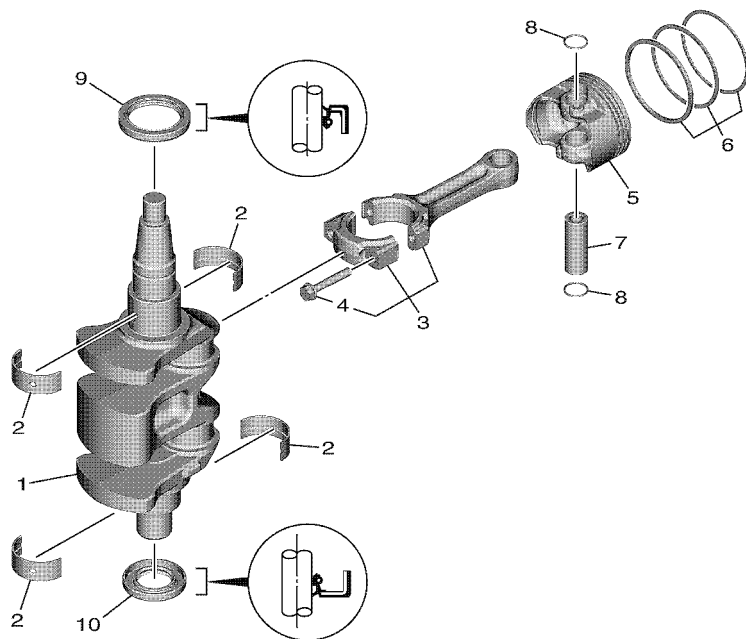


FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

[illegible]

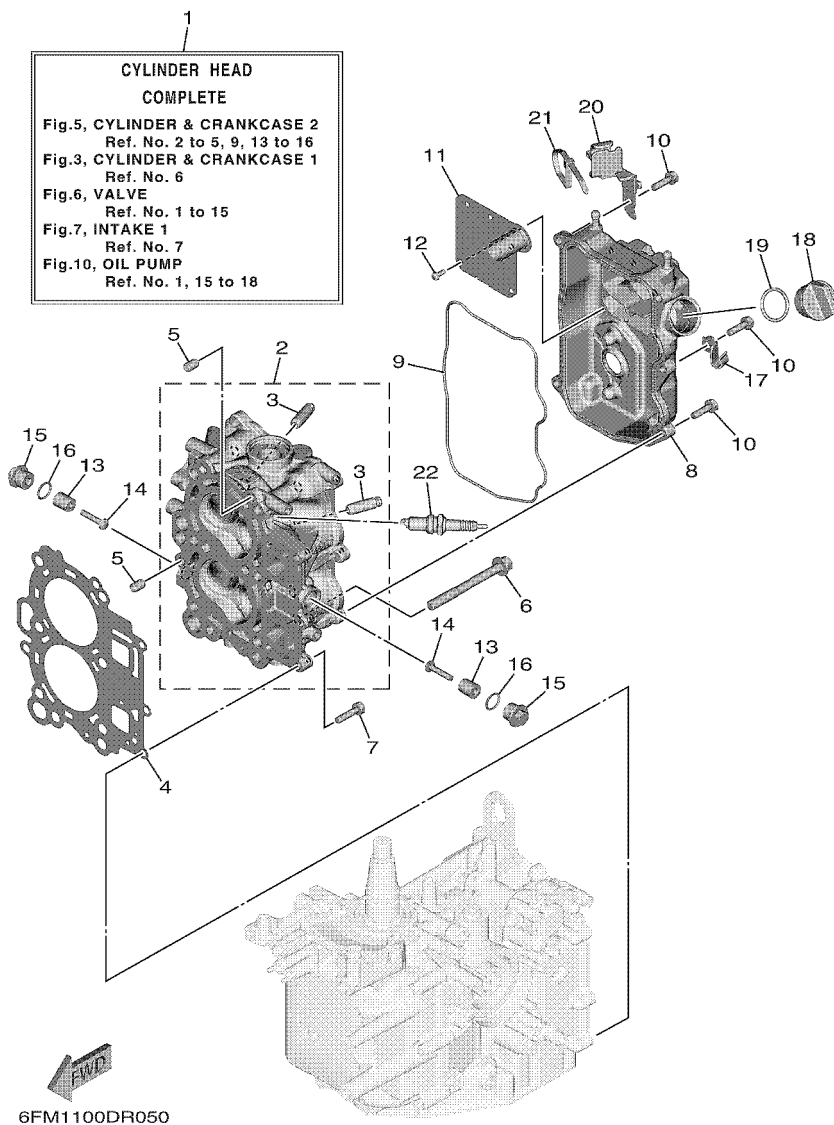


FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2					REMARKS REMARQUES
1	6FM-W009A-00-1S	CYLINDER HEAD COMPLETE CULASSE (ENS.)	1					
2	6FM-11111-00-1S	HEAD, CYLINDER 1 CULASSE, 1	1					
3	6AH-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	4					
4	6FM-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1					
5	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2					
6	90105-09010	BOLT, FLANGE BOULON, A COLLERETTE	6					
7	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3					
8	6FM-11191-00	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1					
9	6FM-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1					
10	90105-06M07	BOLT, FLANGE BOULON, A COLLERETTE	5					
11	6FM-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1					
12	97607-04210	SCREW, WITH WASHER VIS, AVEC RONDELLE	5					
13	6G8-11325-00	ANODE ANODE	2					
14	98980-05025	SCREW, BIND VIS, DE PRESSION	2					
15	6G8-11197-A0	PLUG, BLIND PLOT, BORGNE	2					
16	93210-13M63	O-RING JOINT TORIQUE	2					
17	90465-08059	CLAMP BRIDE	1					
18	6G8-15363-00	PLUG, OIL PLOT, HUILE	1					
19	93210-24M79	O-RING JOINT TORIQUE	1					
20	6FM-2475H-00	BRACKET, SEAT LEVER 1 SUPPORT, LEVIER DE SELLE 1	1					
21	90465-13M18	CLAMP BRIDE	1					
22	94702-00418	PLUG, SPARK (NGK DPR6EB-9) BOUGIE D,ALLUMAGE (NGK DPR6EB-	2					

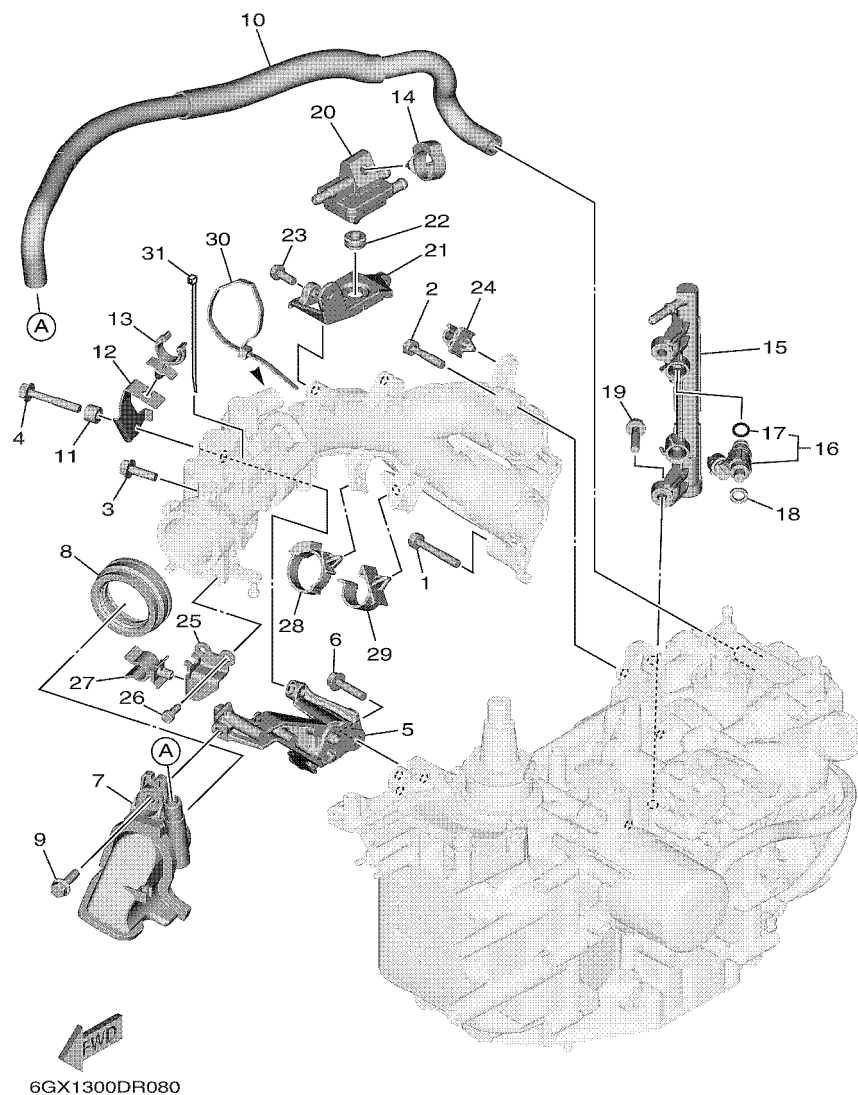


FIG. 8 INTAKE 2

ADMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
2	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2				
3	95895-06020	BOLT, FLANGE BOULON	2				
4	95895-06040	BOLT, FLANGE BOULON	1				
5	6FM-13152-00	STAY 2 SUPPORT2	1				
6	95895-06025	BOLT, FLANGE BOULON	3				
7	6FM-14440-00	SILENCER ASSY, INTAKE SILENCIEUX D'ADMISSION	1				
8	6FM-1441J-00	PIPE, SILENCER DURITE, DE SILENCIEUX	1				
9	95895-06020	BOLT, FLANGE BOULON	1				
10	6FM-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1				
11	90387-06318	COLLAR COLLERETTE	1				
12	6FM-13782-00	STAY SUPPORT	1				
13	90464-16240	CLAMP BRIDE	1				
14	90464-20181	CLAMP BRIDE	1				
15	6FM-13161-00	PIPE, DELIVERY 1 DURITE REFOULEMENT 1	1				
16	6FM-13761-00	INJECTOR INJECTEUR	2				
17	68V-1416A-00	.O-RING .JOINT TORIQUE	1				
18	6FM-13766-00	RUBBER, INJECTOR RONDELLE CAOUTCHOUC	2				
19	95895-06025	BOLT, FLANGE BOULON	2				
20	6FM-2417F-00	SEPARATOR SEPARATEUR	1				
21	6FM-2419F-00	BRACKET, CANISTOR SUPPORT	1				
22	90480-13M24	GROMMET PASSE-FIL	1				
23	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
24	90464-07259	CLAMP BRIDE	1				
25	6FM-82389-00	PLATE 2 PLAQUETTE 2	1				
26	91380-05012	BOLT BOULON	2				
27	90464-12015	CLAMP BRIDE	1				

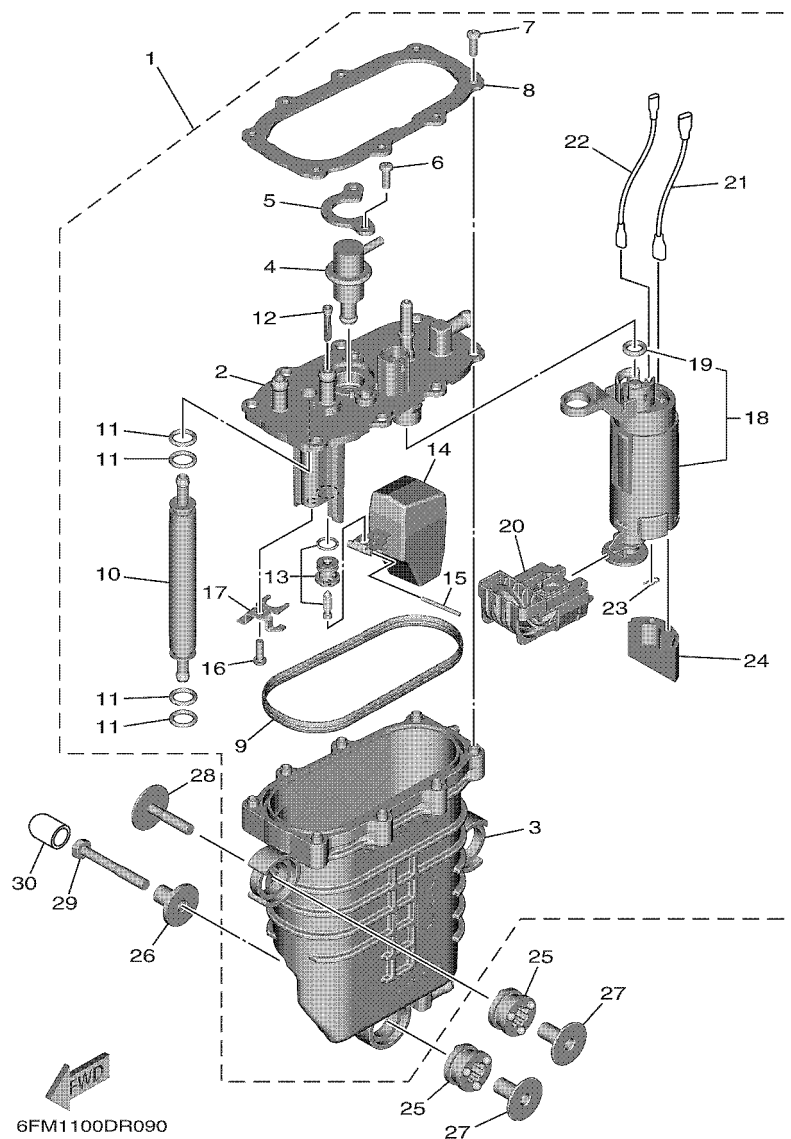


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2					REMARKS REMARQUES
1	6FM-14180-00	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1					
2	6FM-14182-00	.COVER, FLOAT CHAMBER .COUVERCLE, CUVE DE FLOTTEUR	1					
3	6FM-14181-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1					
4	6FM-13906-00	.REGULATOR, PRESSURE .REGULATEUR DE PRESSION	1					
5	6FM-14146-00	.PLATE .PLAQUE	1					
6	6FM-14565-00	.SCREW .VIS	2					
7	6FM-14567-00	.SCREW .VIS	8					
8	6FM-14243-00	.PLATE .PLAQUE	1					
9	6FM-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1					
10	6FM-21841-00	.COOLER .RADIATEUR	1					
11	6FM-14562-00	.O-RING .JOINT TORIQUE	4					
12	6FM-24251-00	.STRAINER 1 .FILTRE 1	1					
13	6FM-14546-00	.VALVE, NEEDLE .POINTEAU	1					
14	68V-14985-00	.FLOAT .FLOTTEUR	1					
15	6FM-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1					
16	6FM-14565-00	.SCREW .VIS	1					
17	6FM-14674-00	.VALVE, PLATE .CLAPET, PLAQUE	1					
18	6FM-13910-00	.FUEL PUMP ASSY .POMPE A ESSENCE COMPLET	1					
19	6FM-14561-00	.O-RING .JOINT TORIQUE	1					
20	6FM-13915-00	.FILTER .FILTRE	1					
21	6FM-1469M-00	.WIRE 1 .FIL 1	1					
22	6FM-1469N-00	.WIRE 2 .FIL 2	1					
23	6FM-14137-00	.CLIP .JONC	1					
24	6FM-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1					
25	6FM-13593-00	DAMPER AMORTISSEUR	3					
26	90387-06M69	COLLAR COLLERETTE	1					
27	90387-06176	COLLAR COLLERETTE	3					

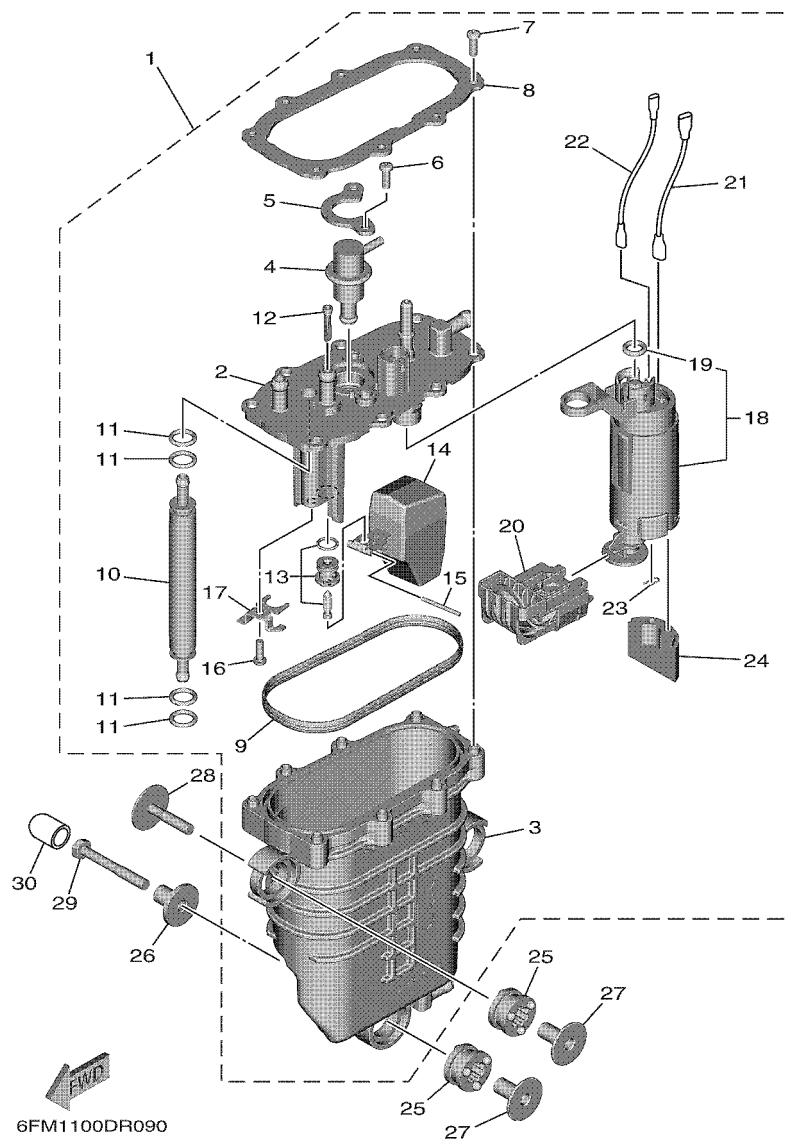


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

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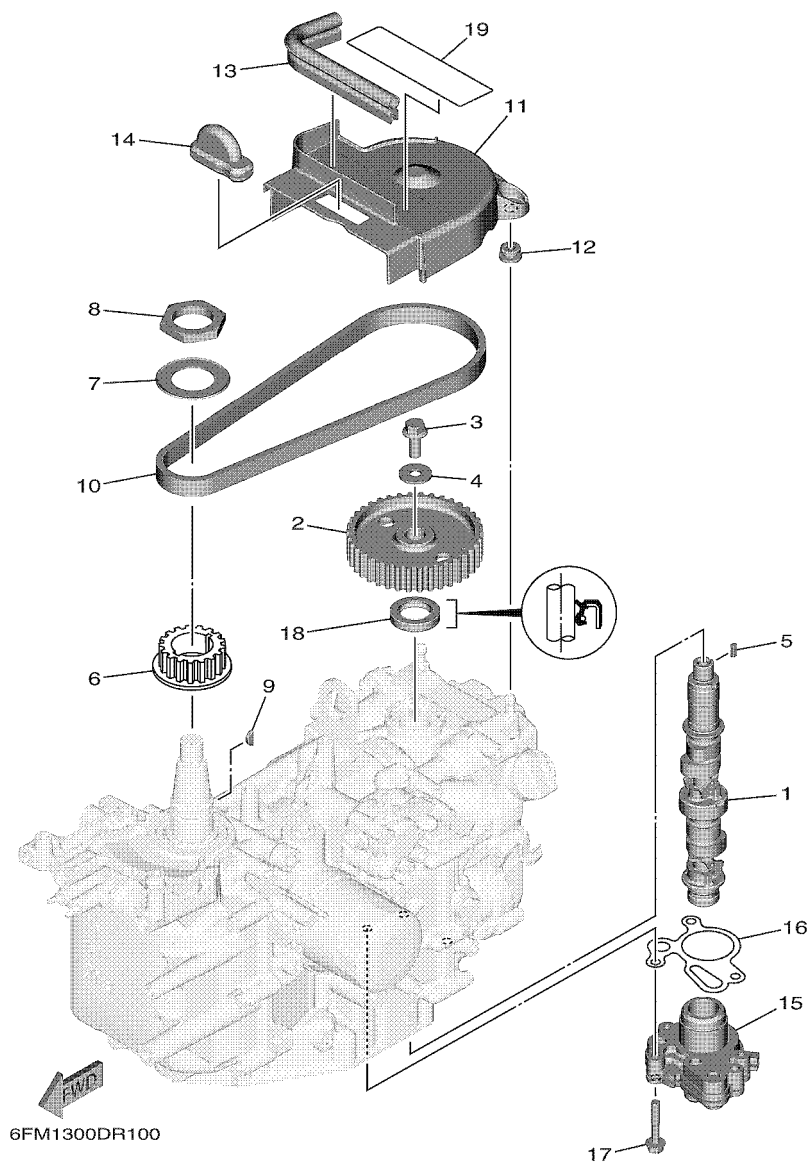


FIG. 10 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2					REMARKS REMARQUES
1	6FM-12170-00	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1					
2	6AH-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1					
3	90105-08074	BOLT, FLANGE BOULON, A COLLERETTE	1					
4	90201-08784	WASHER, PLATE RONDELLE, PLATE	1					
5	90282-05012	KEY, STRAIGHT CLAVETTE, DROITE	1					
6	6AH-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1					
7	6AH-11557-00	WASHER 1 RONDELLE 1	1					
8	90170-30003	NUT ECROU	1					
9	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1					
10	6FM-46241-00	BELT COURROIE	1					
11	6FM-46297-00	COVER, DUST COUVERCLE, POUSSIÈRE	1					
12	90480-10627	GROMMET PASSE-FIL	2					
13	6FM-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1					
14	6FM-81639-00	COVER COUVERCLE	1					
15	6AH-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1					
16	6AH-13329-10	GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE	1					
17	90105-06035	BOLT, FLANGE BOULON, A COLLERETTE	3					
18	93102-22010	OIL SEAL JOINT SPY	1					
19	6FM-13437-61	MARK, CAUTION MAKER	1					

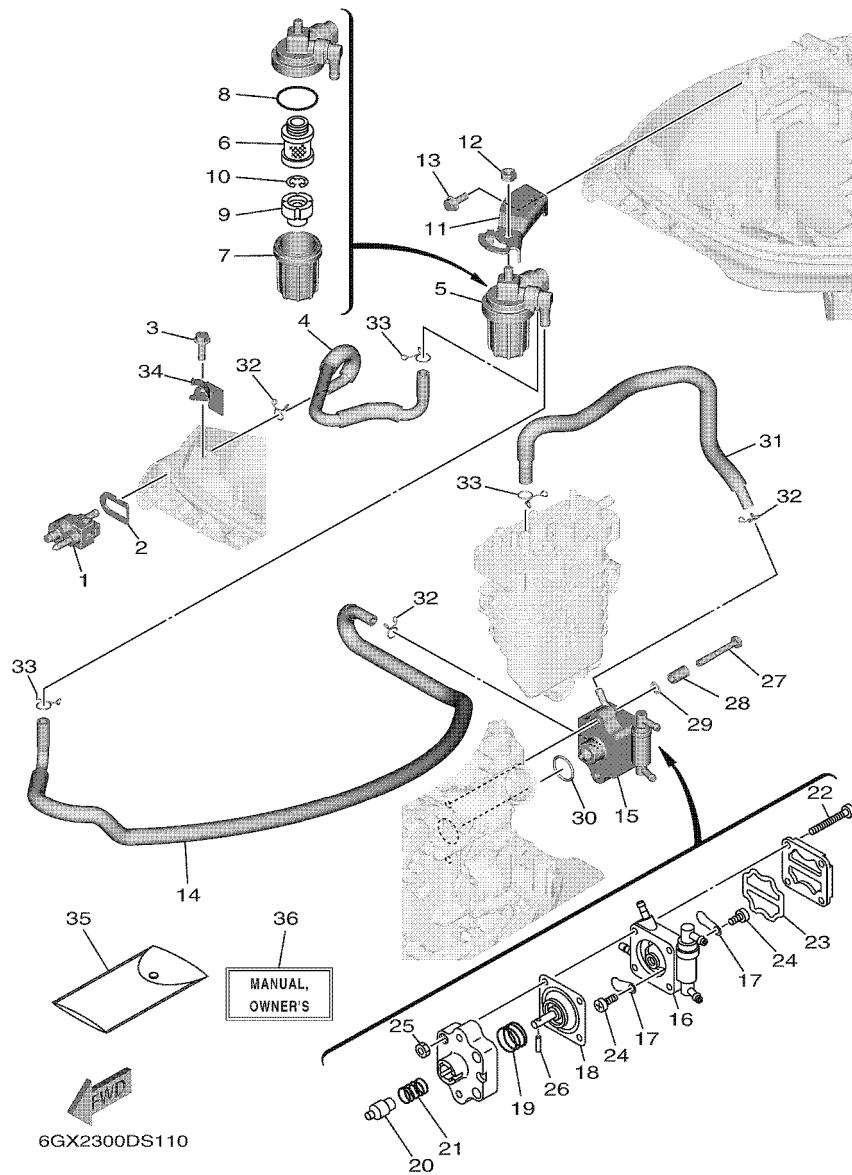


FIG. 11 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6G1-24304-10	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1				
2	61N-24329-00	SEAL JOINT	1				
3	95895-06020	BOLT, FLANGE BOULON	1				
4	6FM-24311-10	PIPE, FUEL 1 DURITE A ESSENCE	1				
5	6FM-24560-00	FILTER ASSY ENS FILTRE	1				
6	6D8-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
7	6FM-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1				
8	6D8-24564-00	.GASKET .JOINT	1				
9	6D8-24469-00	.FLOAT, WATER LEVEL .FLOTTEUR	1				
10	6D8-24519-00	.CLIP .JONC	1				
11	6FM-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1				
12	95380-08600	NUT ECROU	1				
13	95875-06016	BOLT, FLANGE BOULON, A COLLERETTE	1				
14	6FM-24312-10	PIPE 2 DURITE 2	1				
15	6AH-24410-70	FUEL PUMP ASSY POMPE A ESSENCE	1				
16	6AH-24413-70	.BODY 2 .CORPS 2	1				
17	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2				
18	66M-24411-11	.DIAPHRAGM .DIAPHRAGME	1				
19	66M-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1				
20	66M-13131-10	.PLUNGER .PLONGEUR	1				
21	66M-24454-00	.SPRING .RESSORT	1				
22	66M-24444-00	.SCREW .VIS	4				
23	66M-24471-01	.DIAPHRAGM .DIAPHRAGME	1				
24	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2				
25	95380-04600	.NUT .ECROU	4				
26	66M-24374-00	.PIN .GOUPILLE	1				
27	90101-06032	BOLT BOULON	2				

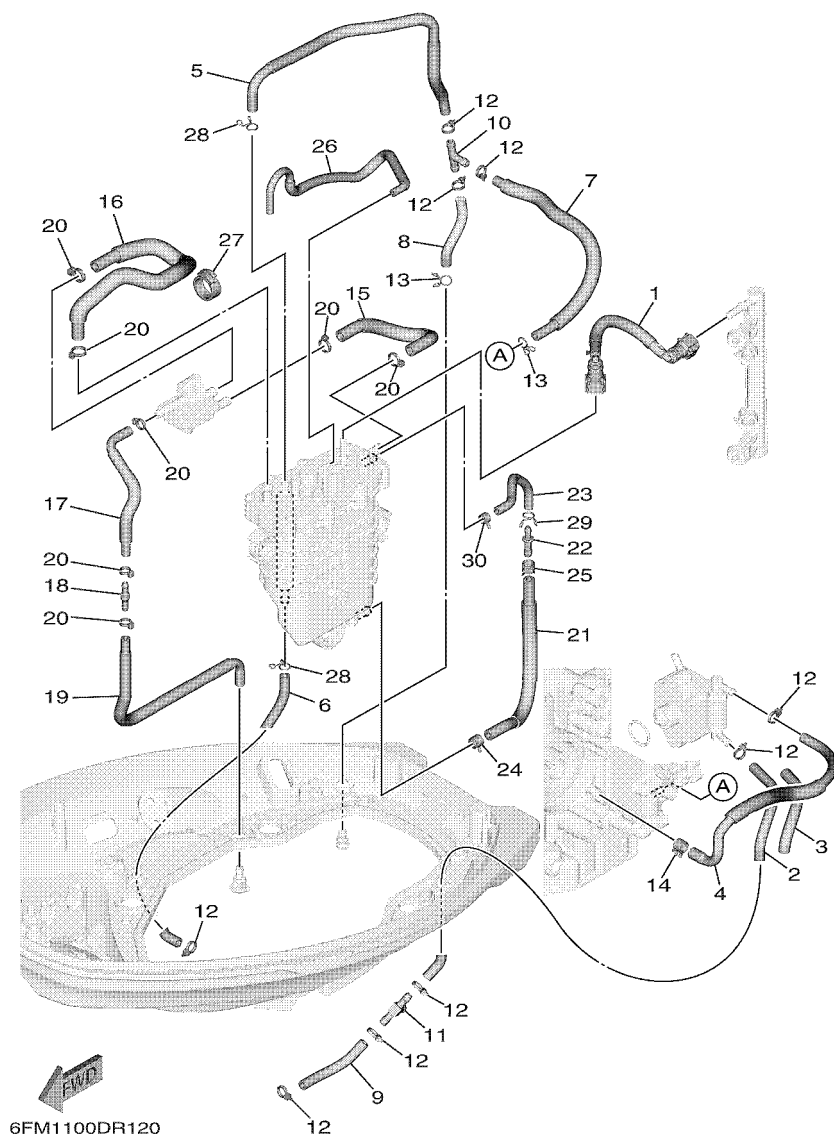


FIG. 12 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6FM-24310-00	FUEL PIPE ASSY DURITE A ESSENCE	1				
2	90445-09091	HOSE (L135) DURITE (L135)	1				
3	6FM-12498-00	PROTECTOR PROTECTEUR	1				
4	6FM-12482-00	PIPE 2 DURITE 2	1				
5	6FM-12483-00	PIPE 3 DURITE 3	1				
6	6FM-12484-00	PIPE 4 DURITE 4	1				
7	6FM-12485-00	PIPE 5 DURITE 5	1				
8	90445-09063	HOSE (L80) DURITE (L80)	1				
9	90445-09012	HOSE (L70) DURITE (L70)	1				
10	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
11	6C5-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1				
12	90465-11M10	CLAMP BRIDE	9				
13	90467-08M10	CLIP JONC	2				
14	90467-110A1	CLIP JONC	1				
15	6FM-1475A-00	PIPE 1 DURITE 1	1				
16	6FM-1475E-01	PIPE 2 DURITE	1				
17	6FM-1475F-00	PIPE 3 DURITE 3	1				
18	6E5-21744-00	BREATHER RENIFLARD	1				
19	6FM-1475G-00	PIPE 4 DURITE 4	1				
20	90465-11M10	CLAMP BRIDE	7				
21	6FM-1243K-00	PIPE, DRAIN TUBE, VIDANGE	1				
22	6FM-14191-00	PLUG, DRAIN PLOT, VIDANGE	1				
23	6FM-1443G-00	PIPE, DRAIN 2 TUBE, VIDANGE 2	1				
24	90467-110A1	CLIP JONC	1				
25	90467-090A4	CLIP JONC	1				
26	6FM-13542-00	HOSE, VACUUM SENSING 1 DURITE, SOUS VIDE DETECTION 1	1				
27	90464-16001	CLAMP BRIDE	1				

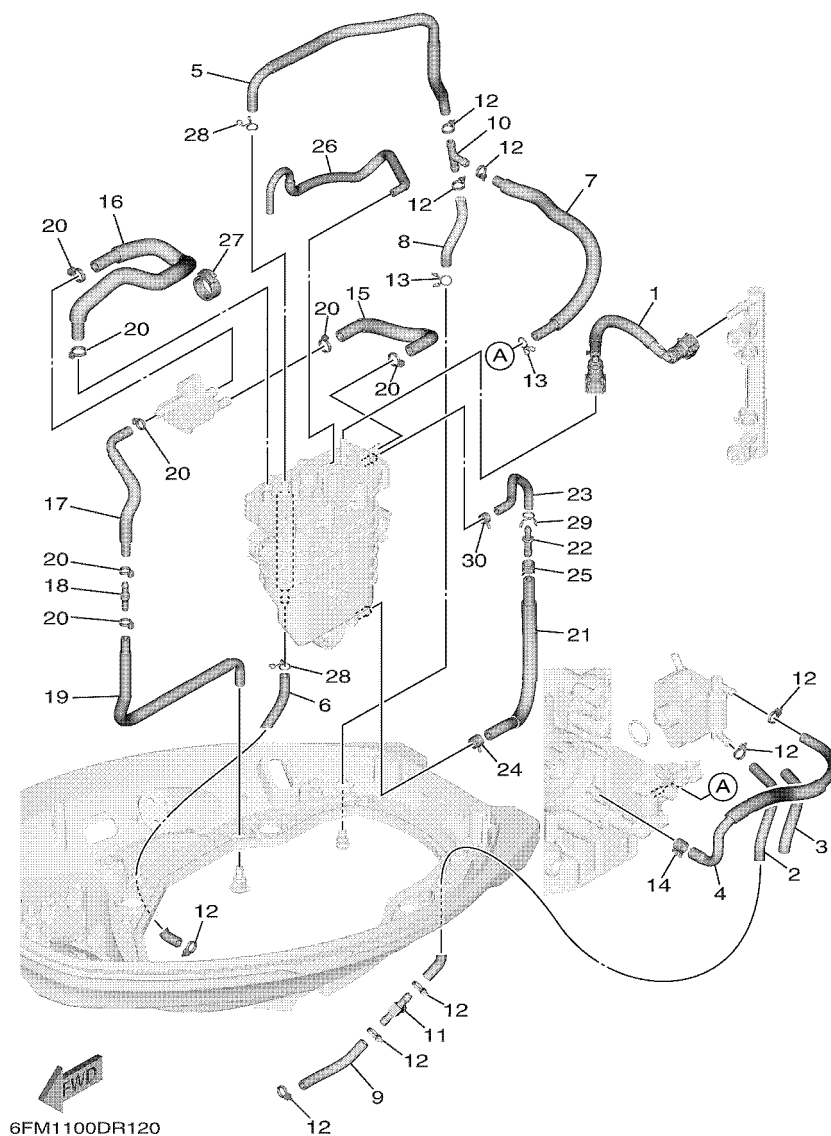


FIG. 12 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2					REMARKS REMARQUES
28	90467-08M10	CLIP JONC	2					
29	90467-08M10	CLIP JONC	1					
30	90467-08092	CLIP JONC	1					

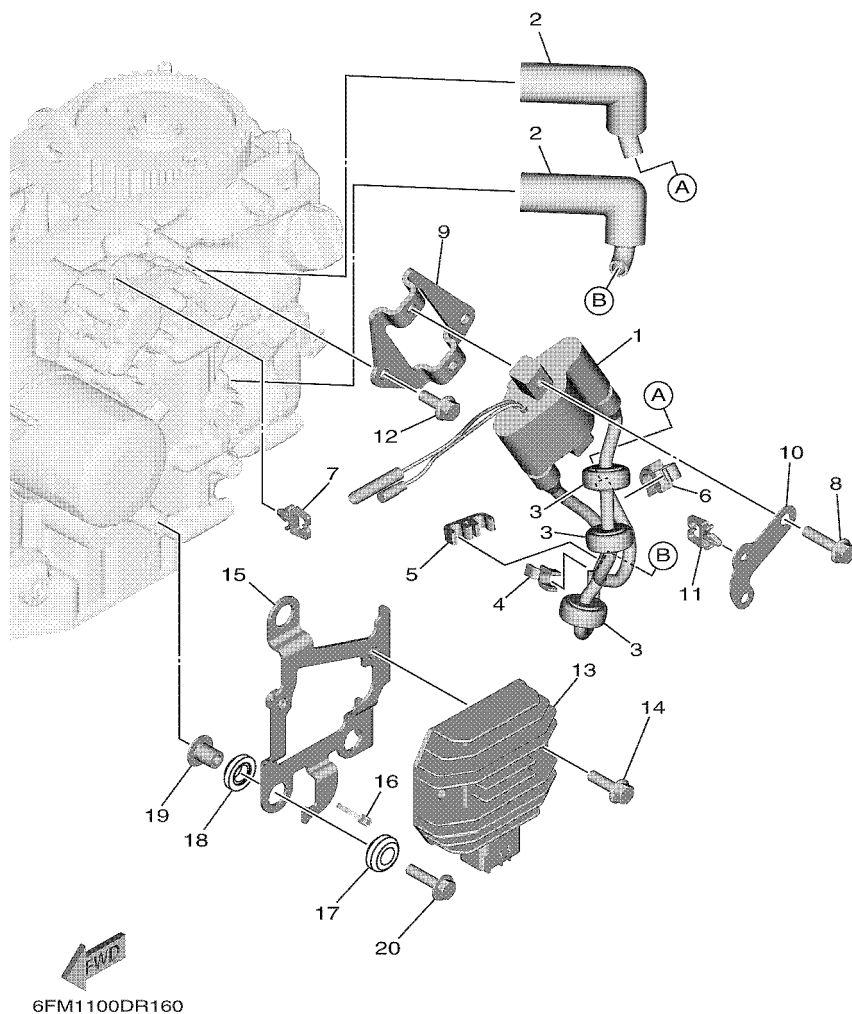


FIG. 15 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2					REMARKS REMARQUES
1	6F5-85570-13	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1					
2	6AH-82370-00	PLUG CAP ASSY ANTIPARASITE	2					
3	90480-25003	GROMMET PASSE-FIL	3					
4	90464-07M41	CLAMP BRIDE	1					
5	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1					
6	90464-09018	CLAMP BRIDE	1					
7	90464-11121	CLAMP BRIDE	1					
8	95895-06020	BOLT, FLANGE BOULON	2					
9	6FM-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1					
10	6FM-81539-00	PLATE, COIL PLAQUE, BOBINE	1					
11	90464-11121	CLAMP BRIDE	1					
12	95895-06016	BOLT, FLANGE BOULON	2					
13	6FM-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1					
14	95895-06020	BOLT, FLANGE BOULON	2					
15	6FM-8711E-00	STAY, RECTIFIER SUPPORT, REDRESSEUR	1					
16	90465-11M10	CLAMP BRIDE	1					
17	6FM-82535-00	GROMMET RONDELLE CAOUTCHOUC	3					
18	6FM-82545-00	GROMMET PASSE-FIL	3					
19	90387-06289	COLLAR COLLERETTE	3					
20	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3					

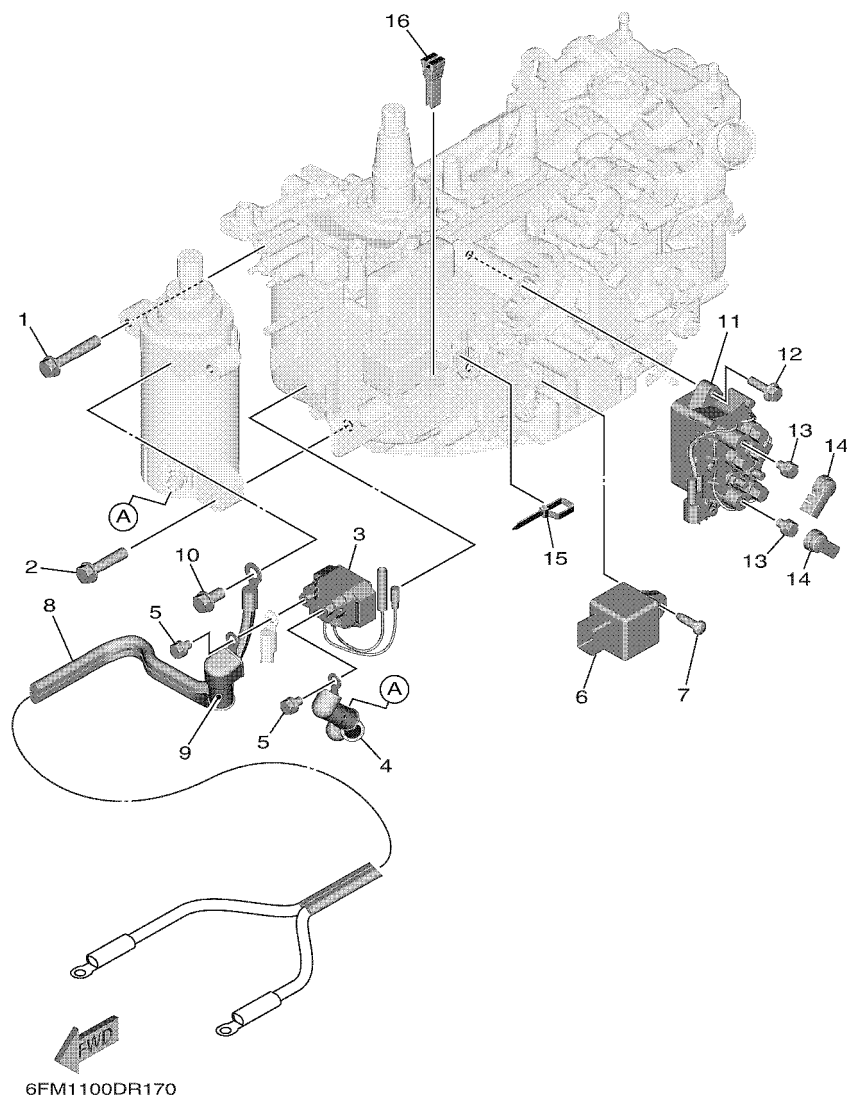


FIG. 16 ELECTRICAL 3

[illegible]

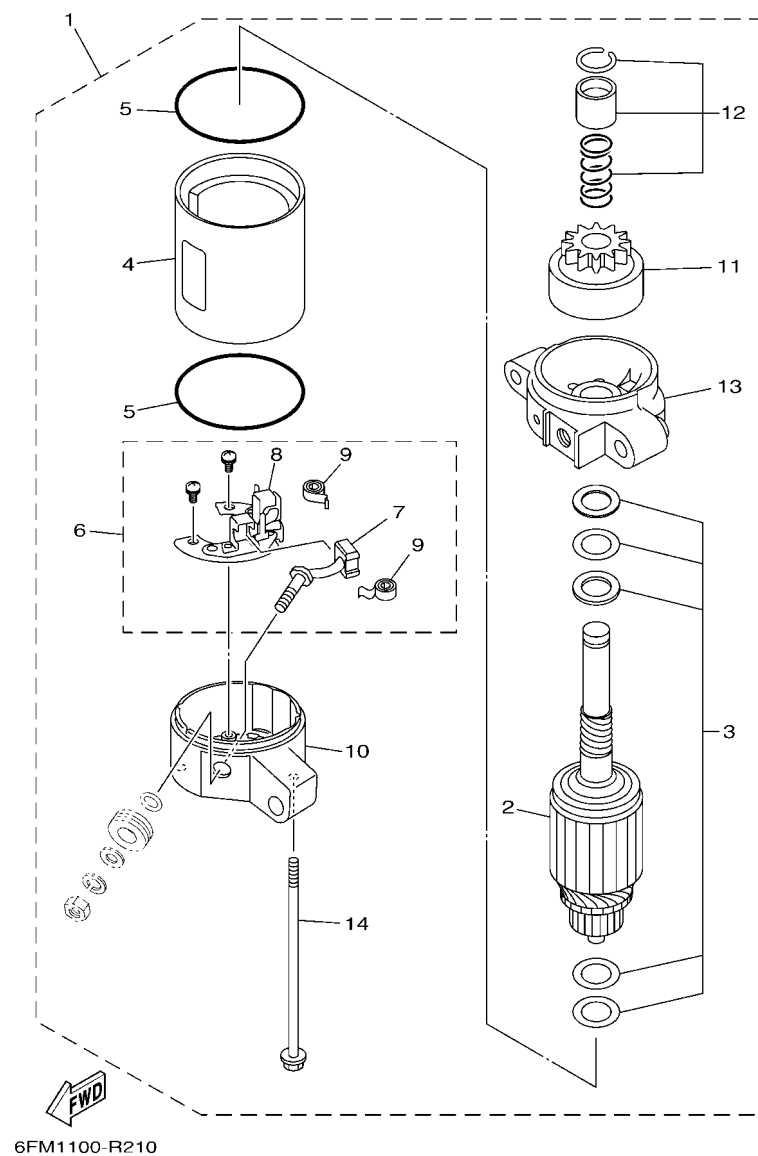


FIG. 19 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6AH-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1				
2	689-81850-11	.ARMATURE ASSY .INDUIT	1				
3	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1				
4	689-81810-11	.STATOR ASSY .STATOR COMPLET	1				
5	689-81847-11	.O-RING .JOINT TORIQUE	2				
6	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1				
7	689-81811-11	.BRUSH 1 .CHARBON 1	1				
8	689-81812-11	.BRUSH 2 .CHARBON 2	1				
9	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2				
10	6AH-81820-01	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1				
11	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1				
12	68T-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1				
13	6AH-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1				
14	689-81826-10	.BOLT .BOULON	2				

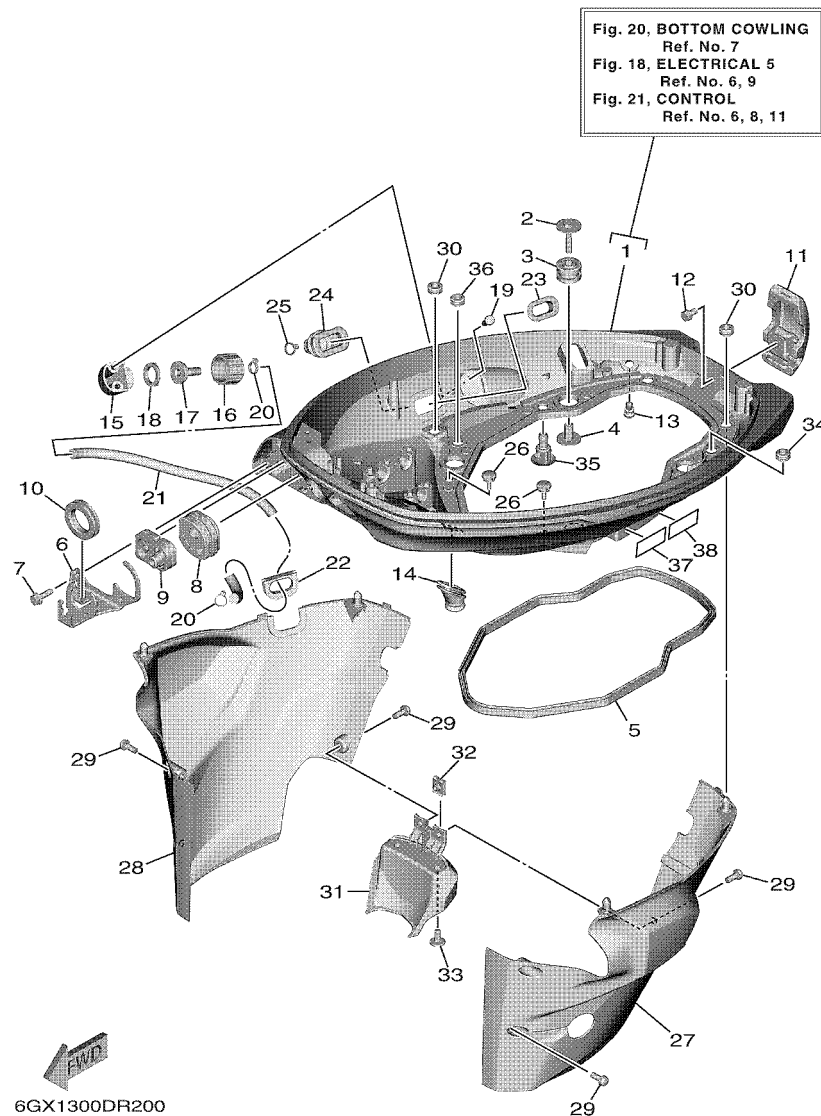


FIG. 20 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6FM-42710-00-8D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	68F-85119-00	BOLT BOULON	4				
3	90480-21M82	GROMMET PASSE-FIL	4				
4	90387-06176	COLLAR COLLERETTE	4				
5	6FM-42716-00	RUBBER SEAL 1 JOINT EN CAOUTCHOUC 1	1				
6	6FM-42761-10	STOPPER PLAQUETTE	1				
7	90109-06316	BOLT BOULON	2				
8	6FM-42724-10	GROMMET PASSE-FIL	1				
9	6FM-42725-00	GROMMET PASSE-FIL	1				
10	6FM-42726-10	GROMMET PASSE-FIL	1				
11	6FM-42801-00	COWLING CLAMP COMP. BRIDE DE CAPOT COMP.	1				
12	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
13	6BL-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1				
14	6AH-42727-00	GROMMET PASSE-FIL	1				
15	6DR-12572-00	ADAPTER ADAPTATEUR	1				
16	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1				
17	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1				
18	6R3-12583-00	GASKET, HOSE JOINT JOINT	1				
19	97780-60520	SCREW, TAPPING VIS, TETE BOMBEE	2				
20	90465-11M10	CLAMP BRIDE	2				
21	90445-11182	HOSE (L300) DURITE (L300)	1				
22	6AH-42726-00	GROMMET PASSE-FIL	1				
23	6BG-42384-00	SEAL, CAP JOINT, CAPUCHON	1				
24	6BG-42724-00	GROMMET PASSE-FIL	1				
25	90465-11M10	CLAMP BRIDE	1				
26	6H4-42748-00	GROMMET PASSE-FIL	2				
27	6FM-42741-00	APRON CAPOT LATERAL	1				

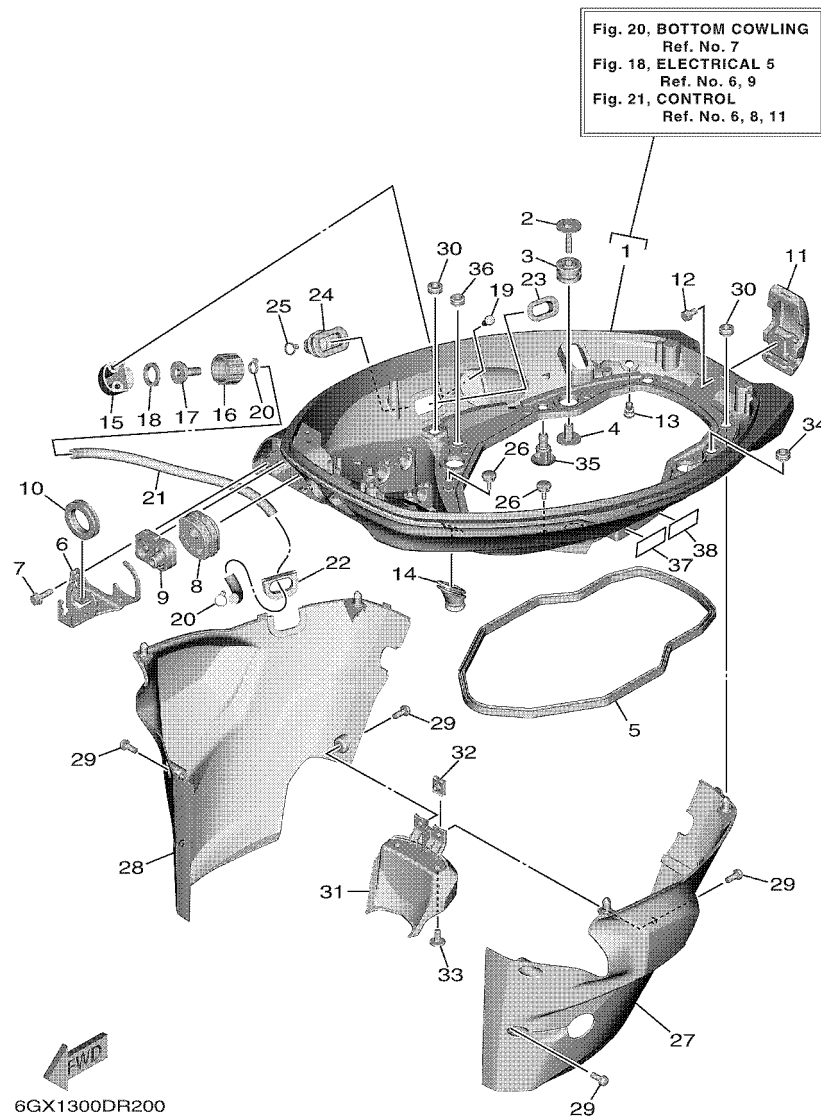
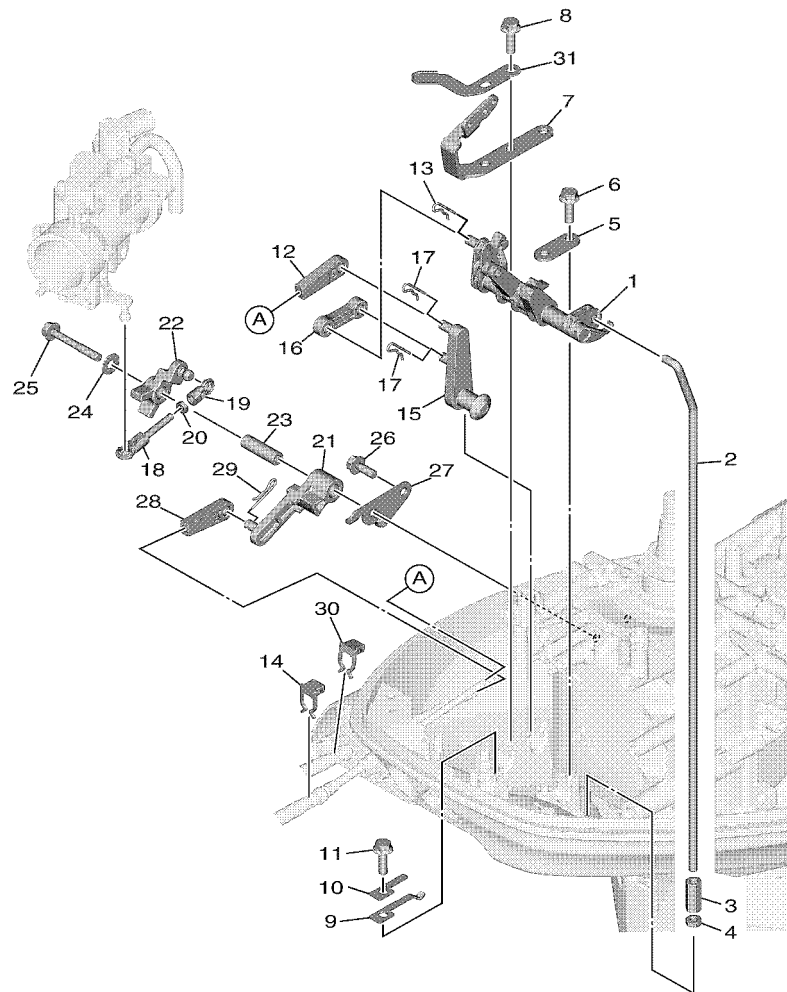


FIG. 20 BOTTOM COWLING

[illegible]



6GX1300DR210

FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6FM-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				L(21.7") L(21.7")
2	6FM-44143-10	ROD, SHIFT 1 TIGE D'EMBRAYAGE 1	1				
3	90170-06015	NUT ECROU	1				
4	95380-06700	NUT ECROU	1				
5	6FM-41661-00	BRACKET 1 SUPPORT 1	1				
6	90109-06M86	BOLT BOULON	1				
7	6FM-41662-00	BRACKET 2 SUPPORT 2	1				
8	90109-06M86	BOLT BOULON	1				
9	66R-44116-00	SPRING RESSORT	1				
10	66R-44118-00	BRACKET SUPPORT	1				
11	90109-06M86	BOLT BOULON	1				
12	6FM-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
13	90468-18008	CLIP JONC	1				
14	63D-48538-00	CLAMP, CABLE 1 COLLIER	1				
15	6FM-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
16	6FM-44192-00	LINK, SHIFT ROD BIELLETTE	1				
17	90468-18008	CLIP JONC	2				
18	682-41237-50	JOINT, LINK RACCORD	1				
19	662-41237-01	JOINT, LINK RACCORD	1				
20	95380-05700	NUT ECROU	1				
21	6FM-42157-00	LEVER, THROTTLE LEVIER DE AVANCE	1				
22	6GX-41283-00	LEVER, FREE ACCEL. LEVIER	1				
23	90387-06M59	COLLAR COLLERETTE	1				
24	90201-06M62	WASHER, PLATE RONDELLE, PLATE	1				
25	95895-06045	BOLT, FLANGE BOULON	1				
26	95895-06016	BOLT, FLANGE BOULON	1				
27	6FM-14571-00	BRACKET, THROTTLE SUPPORT, ACCELERATEUR	1				

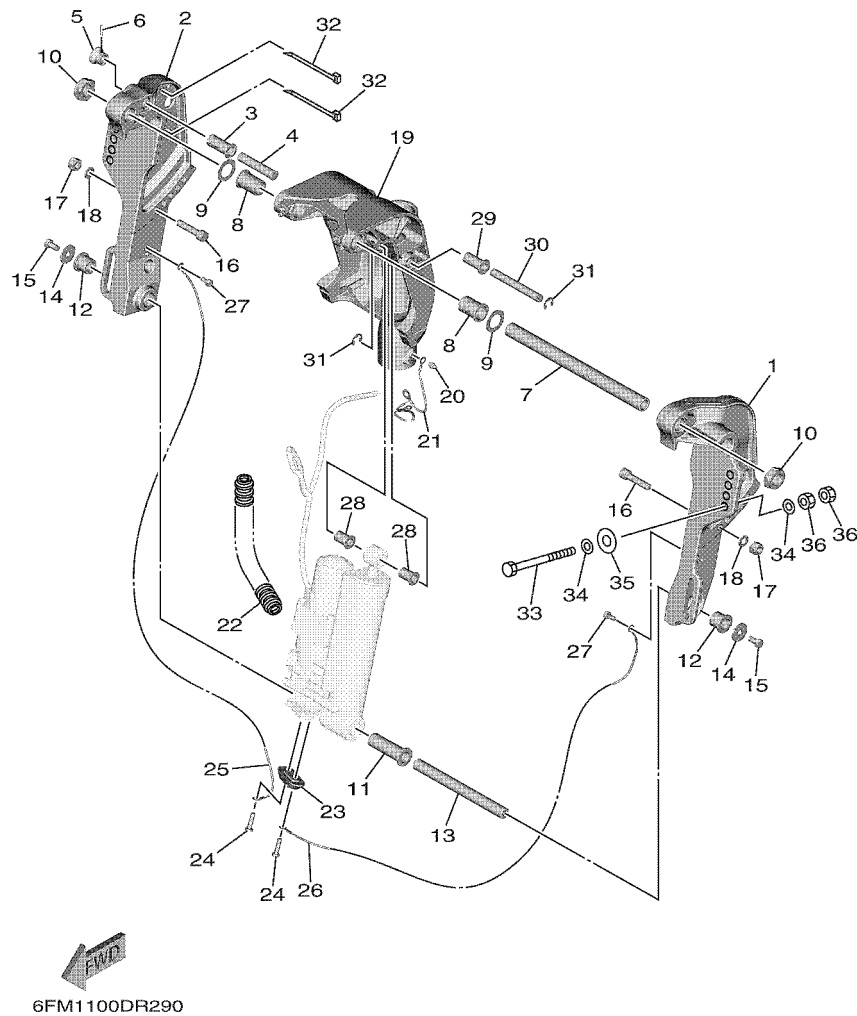


FIG. 22 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	65W-43111-10-8D	BRACKET, CLAMP 1 PRESSE 1	1				
2	65W-43112-10-8D	BRACKET, CLAMP 2 PRESSE 2	1				
3	90386-14MA1	BUSH DOUILLE	1				
4	65W-43191-00	SHAFT, STOPPER AXE, BUTEE	1				
5	65W-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1				
6	91690-30018	PIN, SPRING AGRAFFE	1				
7	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
8	90386-22M15	BUSH DOUILLE	2				
9	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2				
10	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
11	90386-18MA0	BUSH DOUILLE	1				
12	90386-18M44	BUSH DOUILLE	2				
13	90249-18M35	PIN GOUPILLE	1				
14	90201-08M00	WASHER, PLATE RONDELLE, PLATE	2				
15	97080-08016	BOLT BOULON	2				
16	90110-10M02	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2				
17	90185-10M13	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				
18	92995-10600	WASHER RONDELLE	2				
19	6FM-43311-20-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
20	93700-06M03	NIPPLE, GREASE PION	1				
21	6AH-82127-00	WIRE, LEAD 2 FIL 2	1				
22	90447-10010	TUBE DURITE	1				
23	65W-45251-00	ANODE ANODE	1				
24	90101-06020	BOLT BOULON	2				
25	6H1-82148-00	WIRE, LEAD 4 FIL 4	1				
26	6U0-82127-00	WIRE, LEAD 2 FIL 2	1				
27	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				

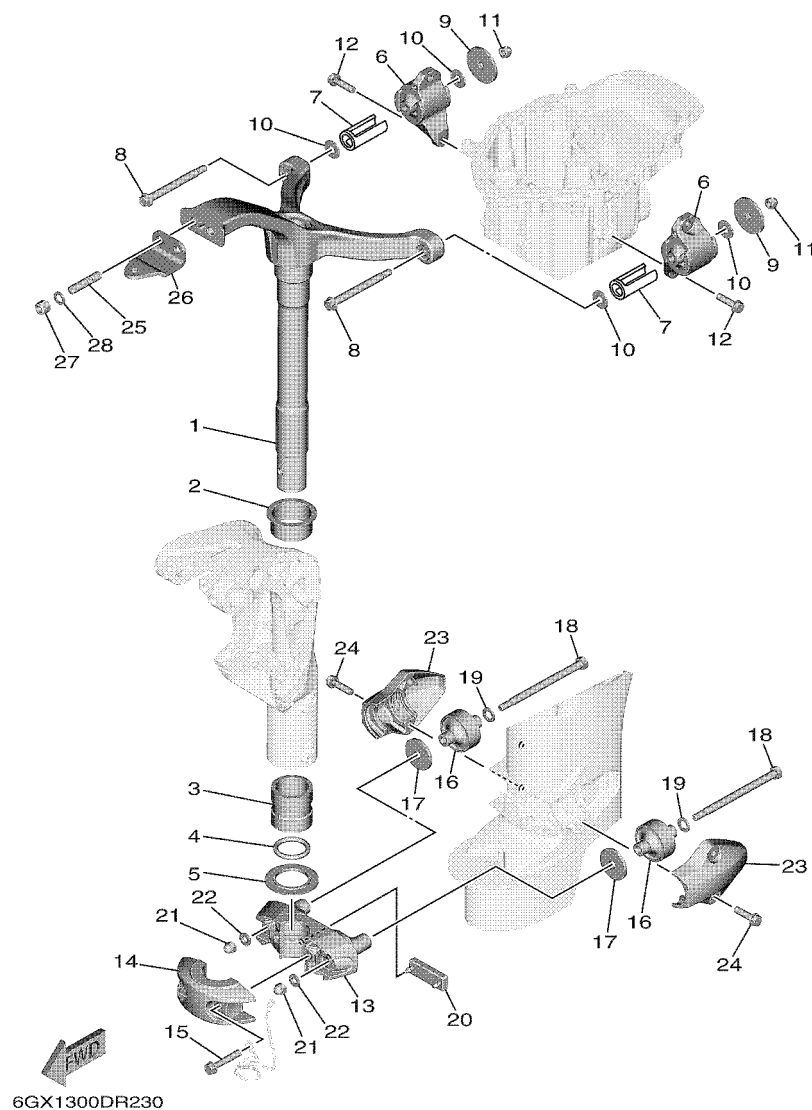
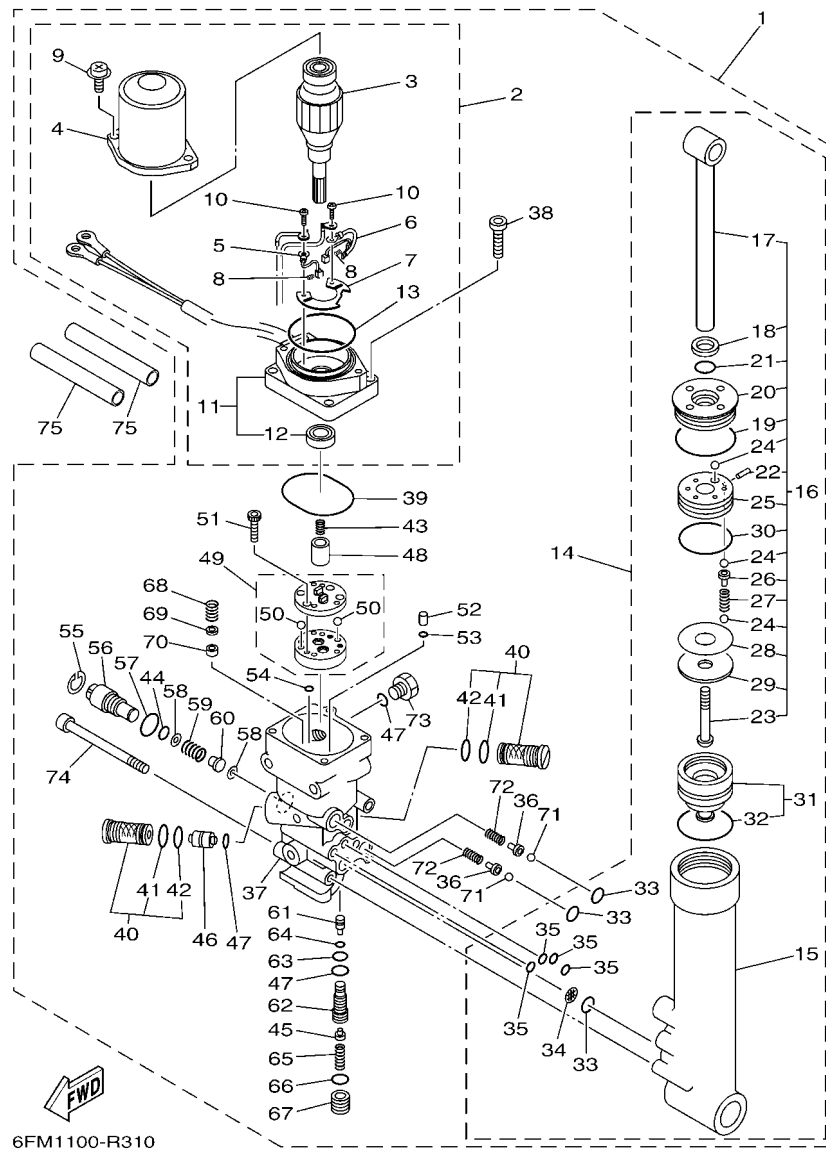


FIG. 23 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6FM-42511-10-8D	BRACKET, STEERING CADRE, DIRECTION	1				L(21.7") L(21.7")
2	90381-45001	BUSH, SOLID DOUILLE, SOLIDE	1				
3	90386-38M32	BUSH DOUILLE	1				
4	93210-37MH7	O-RING JOINT TORIQUE	1				
5	90386-38002	BUSH DOUILLE	1				
6	6FM-44514-00-8D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2				
7	6FM-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	2				
8	90109-08241	BOLT BOULON	2				
9	90201-08120	WASHER, PLATE RONDELLE, PLATE	2				
10	90201-09014	WASHER, PLATE RONDELLE, PLATE	4				
11	95380-08800	NUT, CROWN ECROU, BORGNE	2				
12	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
13	6FM-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR	1				
14	6FM-44552-00-8D	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR	1				
15	97575-08545	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
16	6FM-44555-10	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2				L(21.7") L(21.7")
17	90201-10077	WASHER, PLATE RONDELLE, PLATE	2				
18	90101-08M02	BOLT BOULON	2				L(21.7") L(21.7")
19	92995-10600	WASHER RONDELLE	2				
20	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1				
21	95380-08800	NUT, CROWN ECROU, BORGNE	2				
22	90201-08M08	WASHER, PLATE RONDELLE, PLATE	2				
23	6FM-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2				
24	97575-08530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
25	90116-10064	BOLT, STUD GOUJON	2				
26	65W-48511-01	HOOK, STEERING ATTACHE, DIRECTION	1				
27	90185-10027	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2				



6FM1100-R310

FIG. 24 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	65W-43800-23-8D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E)	1				
2	65W-43880-21	.MOTOR ASSY .MOTEUR (ENS.)	1				
3	67C-43805-10	.ARMATURE ASSY .INDUIT (ENS.)	1				
4	67C-43804-10	.STATOR ASSY .STATOR (ENS.)	1				
5	67C-43892-10	.BRUSH 2 .BALAI 2	1				
6	67C-82181-10	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET	1				
7	67C-4380F-10	.PLATE, BRUSH HOLDER .PLAQUE	1				
8	67C-4386K-10	.SPRING, BRUSH .RESSORT, BALAI	2				
9	67C-43879-10	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2				
10	97602-04316	.SCREW, PAN HEAD WITH WASHER .VIS, AVEC RONDELLE	2				
11	65W-43881-21	.FRAME, END .BATI	1				
12	67C-43882-10	.OIL SEAL .JOINT SPI	1				
13	67C-43862-10	.O-RING .JOINT TORIQUE	1				
14	65W-43840-01	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1				
15	65W-4380K-00	.CYLINDER, TILT SUB ASSY .CYLINDRE	1				
16	65W-43810-01	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS)	1				
17	65W-43801-01	.ROD .TIGE	1				
18	65W-43812-00	.SEAL, DUST .JOINT	1				
19	65W-43865-00	.O-RING .JOINT TORIQUE	1				
20	65W-43811-01	.SCREW, CYLINDER END .VIS, CYLINDRE RACCORD	1				
21	67C-43867-00	.O-RING .JOINT TORIQUE	1				
22	91609-16012	.PIN, SPRING .AXE DE RESSORT	1				
23	92012-10040	.BOLT, BUTTON HEAD .BOULON, TETE BOUTON	1				
24	93505-32038	.BALL .BILLE	11				
25	65W-4385A-01	.PISTON, TILT .PISTON	1				
26	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	5				
27	65W-43857-00	.SPRING, ABSORBER VALVE .RESSORT	5				

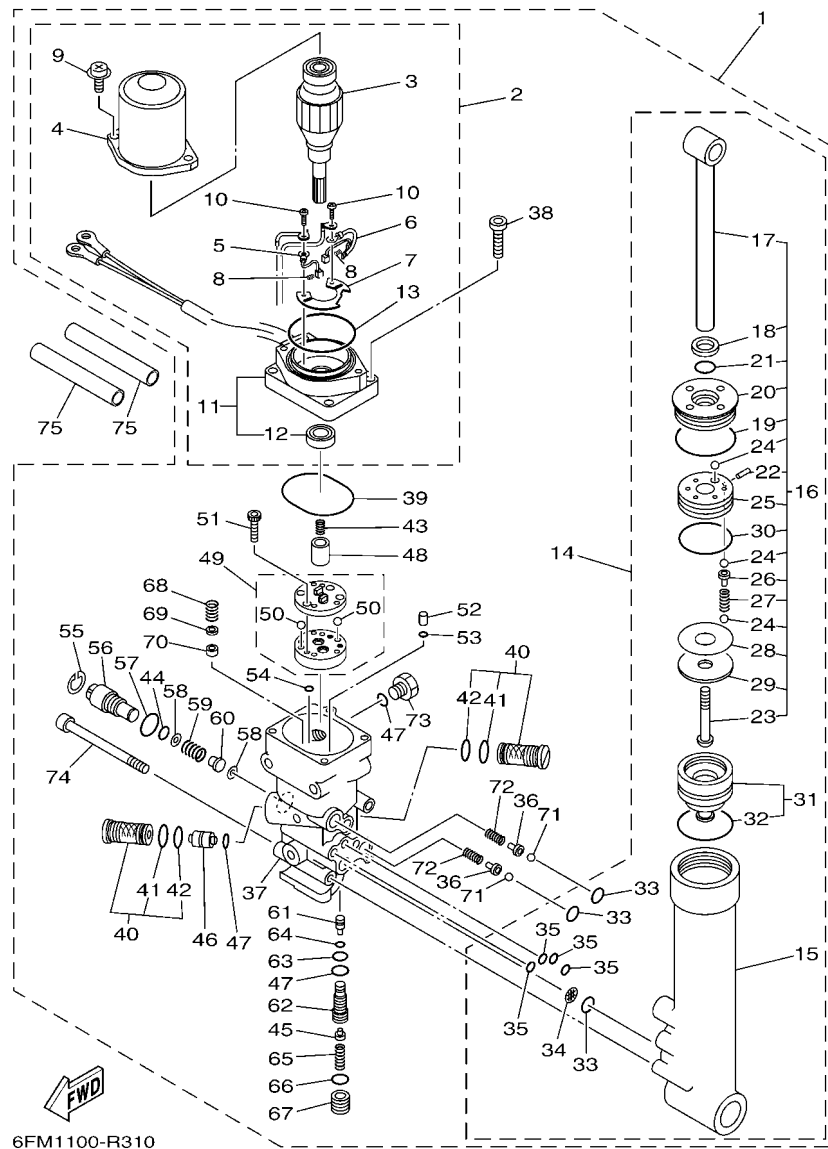


FIG. 24 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
28	15A-22442-00	...SHIM ...CALE	1				UN UN
29	90201-10038	...WASHER, PLATE ...RONDELLE, PLATE	1				
30	6H1-43862-00	...O-RING ...JOINT TORIQUE	1				
31	65W-4381B-00	...FREE PISTON SUB ASSY ...PISTON AUXILIAIRE (ENS.)	1				
32	6H1-43861-10	...O-RING ...JOINT TORIQUE	1				
33	93210-11368	...O-RING ...JOINT TORIQUE	3				
34	69J-4381C-00	...FILTER 3 ...FILTRE 3	1				
35	93210-064A5	...O-RING ...JOINT TORIQUE	4				
36	65W-4386A-00	...PIN, ABSORBER VALVE ...GOUPILLE, SOUPAPE	2				
37	65W-4380L-04	...HOUSING, TRIM & TILT SUB ASSY ...CARTER	1				
38	91380-06020	...BOLT ...BOULON	4				
39	93210-50768	...O-RING ...JOINT TORIQUE	1				
40	67F-43802-00	...VALVE SUB ASSY ...CLAPET AUXILIAIRE (ENS.)	2				
41	6H1-43866-01	...O-RING ...JOINT TORIQUE	1				
42	93210-12N52	...O-RING ...JOINT TORIQUE	1				
43	6T4-43853-00	...SPRING, MAIN VALVE ...RESSORT	1				
44	93210-10M74	...O-RING ...JOINT TORIQUE	1				
45	6T4-43808-00	...SEAT VALVE COMP. 1 ...SIEGE VALVE COMP. 1	1				
46	62X-43841-00	...PISTON, SHUTTLE ...PISTON	1				
47	93210-09165	...O-RING ...JOINT TORIQUE	3				
48	65W-43831-00	...CONNECTOR, SHAFT ...RACCORD	1				
49	65W-43830-00	...GEAR PUMP ASSY ...POMPE A PIGNON (ENS.)	1				
50	93505-32038	...BALL ...BILLE	2				
51	91318-04025	...BOLT ...BOULON	4				
52	65W-43817-00	...FILTER 2 ...FILTRE 2	2				
53	93210-04N50	...O-RING ...JOINT TORIQUE	2				
54	93210-04N51	...O-RING ...JOINT TORIQUE	2				

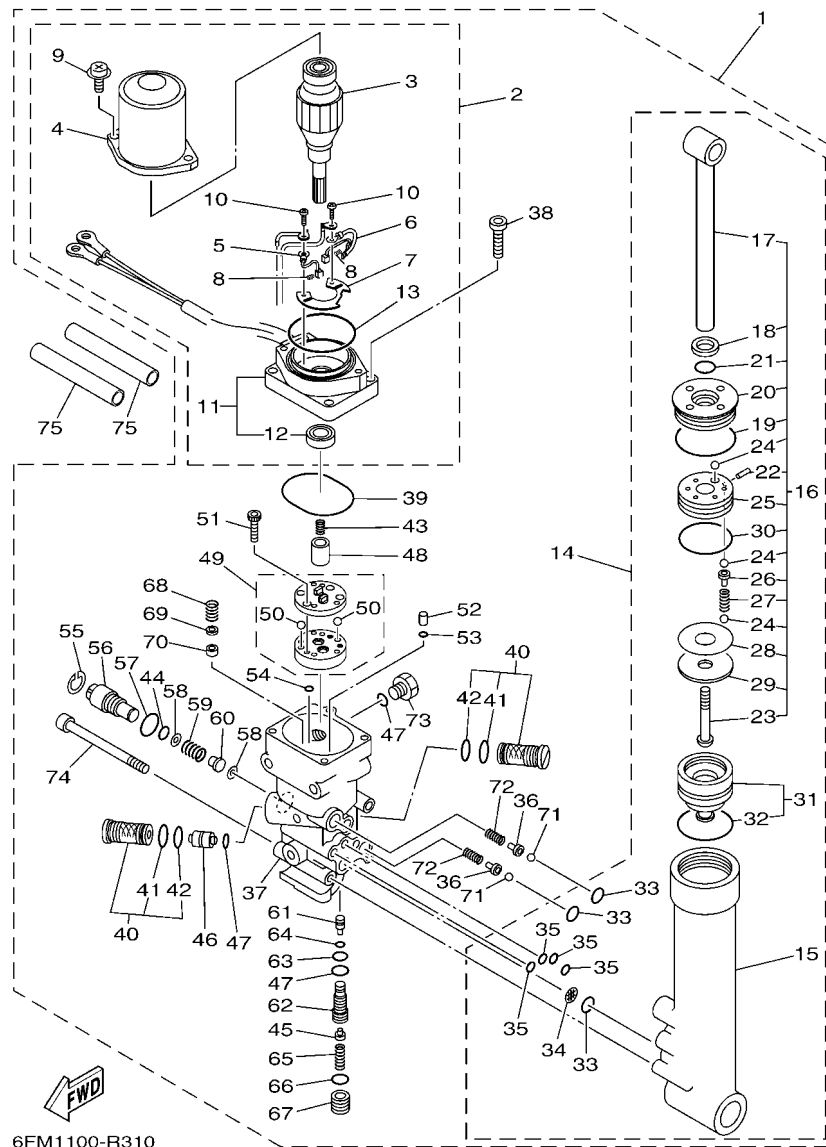


FIG. 24 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
55	6H1-43875-00	.RING, SNAP .RESSORT	1				
56	6H1-43845-00	.SCREW, MANUAL RELEASE .VIS	1				
57	6D8-43863-00	.O-RING .JOINT TORIQUE	1				
58	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2				
59	65W-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1				
60	65W-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1				
61	65W-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	1				
62	65W-43851-00	.SEAT, RELIEF VALVE .SIEGE	1				
63	93210-08006	.O-RING .JOINT TORIQUE	1				
64	93210-03478	.O-RING .JOINT TORIQUE	1				
65	65W-43855-00	.SPRING, UP RELIEF .RESSORT	1				
66	93210-11073	.O-RING .JOINT TORIQUE	1				
67	65W-43843-00	.SCREW, VALVE LOCK .VIS	1				
68	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1				
69	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1				
70	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	1				
71	93501-08001	.BALL .BILLE	2				
72	65W-43853-00	.SPRING, MAIN VALVE .RESSORT	2				
73	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1				
74	62X-43878-01	.BOLT, SOCKET .BOULON	3				
75	90446-15003	HOSE (L100) DURITE (L100)	2				

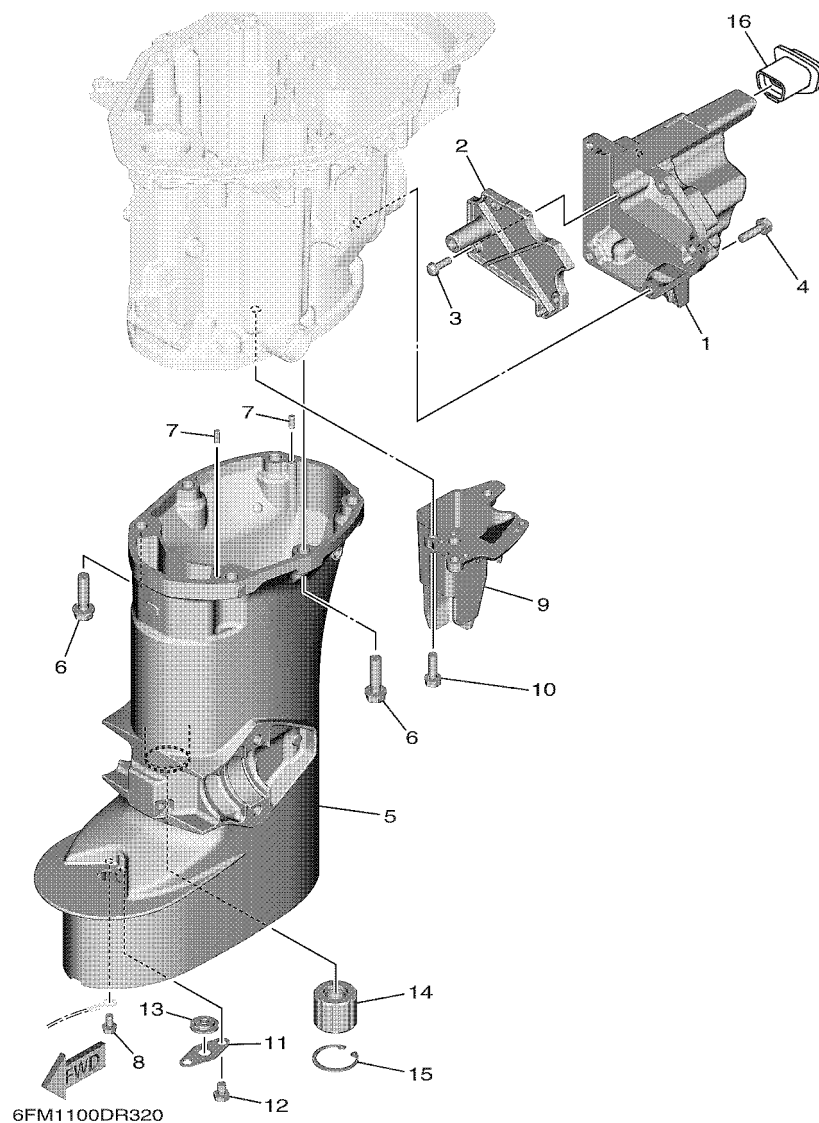


FIG. 25 UPPER CASING

FOURREAU

[illegible]

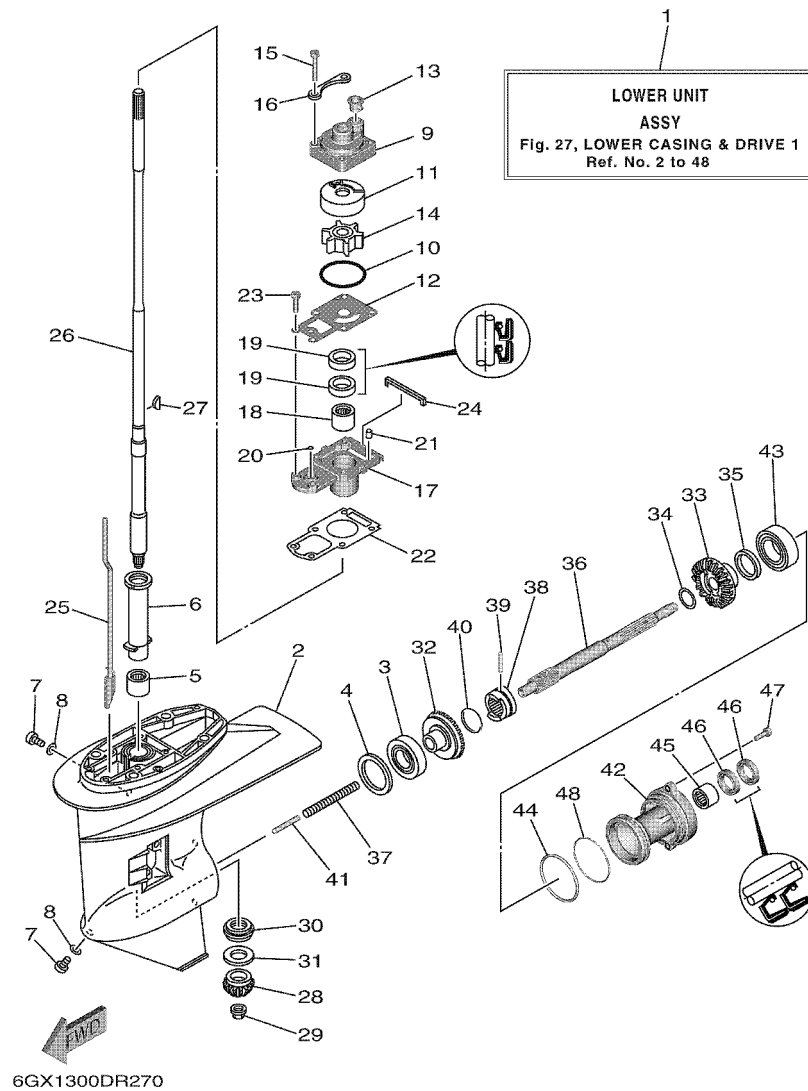


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6FM-45300-10-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				L(21.7") L(21.7")
2	6L2-45311-02-8D	CASING, LOWER BOITIER D'HELICE	1				
3	93332-00005	BEARING ROULEMENT	1				
4	6L2-45567-00	SHIM (T:1.0MM) CALE (T:1.0MM)	1				UR
	6L2-45567-10	SHIM (T:1.1MM) CALE (T:1.1MM)	1				UR
	6L2-45567-20	SHIM (T:1.2MM) CALE (T:1.2MM)	1				UR
	6L2-45567-30	SHIM (T:1.3MM) CALE (T:1.3MM)	1				UR
	6L2-45567-40	SHIM (T:1.4MM) CALE (T:1.4MM)	1				UR
5	93315-220V9	BEARING ROULEMENT	1				
6	6L2-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
7	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2				
8	90430-08003	GASKET JOINT	2				
9	6L2-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
10	93210-45161	O-RING JOINT TORIQUE	1				
11	6L2-44322-00	INSERT, CARTRIDGE CUVETTE	1				
12	6FM-44323-01	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
13	6L2-44367-10	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1				
14	6L2-44352-00	IMPELLER TURBINE	1				
15	97595-06540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4				
16	6L2-44328-00	PLATE PLAQUETTE	2				
17	6FM-45331-00-CA	HOUSING, BEARING FLASQUE, ROULEMENT	1				
18	93315-22004	BEARING ROULEMENT	1				
19	93101-20048	OIL SEAL JOINT SPY	2				
20	93210-06ME6	O-RING JOINT TORIQUE	1				
21	93604-12M07	PIN, DOWEL CLAVETTE	2				
22	6L2-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1				
23	97080-06020	BOLT BOULON	2				

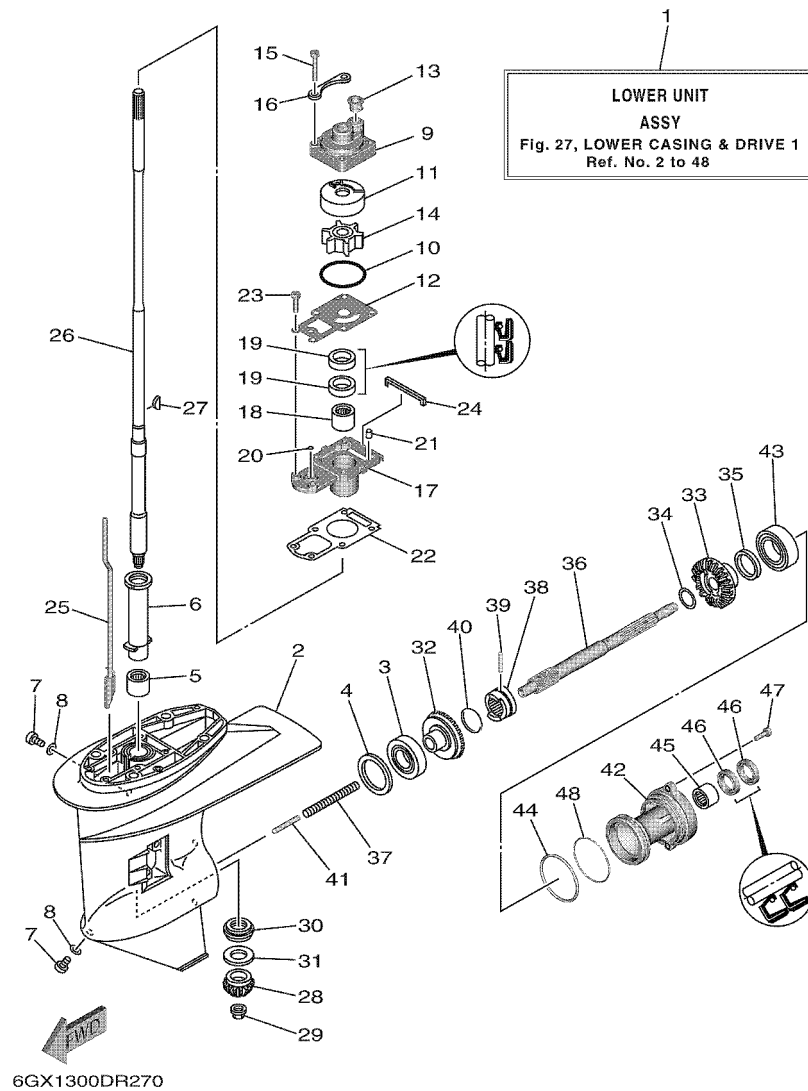


FIG. 27 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
24	6L2-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
25	6FM-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				L(21.7") L(21.7")
26	6FM-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1				L(21.7") L(21.7")
27	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
28	6L2-45551-01	PINION (13T) PIGNON D'ATTAQUE (13D)	1				
29	90179-10M14	NUT ECROU	1				
30	93341-320U0	BEARING CERVEAUX DE DIRECTION	1				
31	6L2-45587-00	SHIM (T:1.5MM) CALE (T:1.5MM)	1				UR
	6L2-45587-10	SHIM (T:1.6MM) CALE (T:1.6MM)	1				UR
32	6FM-45560-00	GEAR 1 (27T) PIGNON 1 (27T)	1				UR
33	6FM-45571-00	GEAR 2 (27T) PIGNON 2 (27T)	1				
34	90201-20417	WASHER, PLATE RONDELLE, PLATE	1				
35	6L2-45577-00	SHIM (T:1.0MM) CALE (T:1.0MM)	1				UR
	6L2-45577-10	SHIM (T:1.1MM) CALE (T:1.1MM)	1				UR
	6L2-45577-20	SHIM (T:1.2MM) CALE (T:1.2MM)	1				UR
	6L2-45577-30	SHIM (T:1.3MM) CALE (T:1.3MM)	1				UR
36	65W-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				UR
37	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
38	6FM-45631-00	CLUTCH, DOG CRABOT	1				
39	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1				
40	648-45633-11	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
41	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1				
42	6L2-45361-03-8D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1				
43	93306-00612	BEARING ROULEMENT	1				
44	93210-60MA3	O-RING JOINT TORIQUE	1				
45	93315-22004	BEARING ROULEMENT	1				
46	93101-20M07	OIL SEAL JOINT SPY	2				

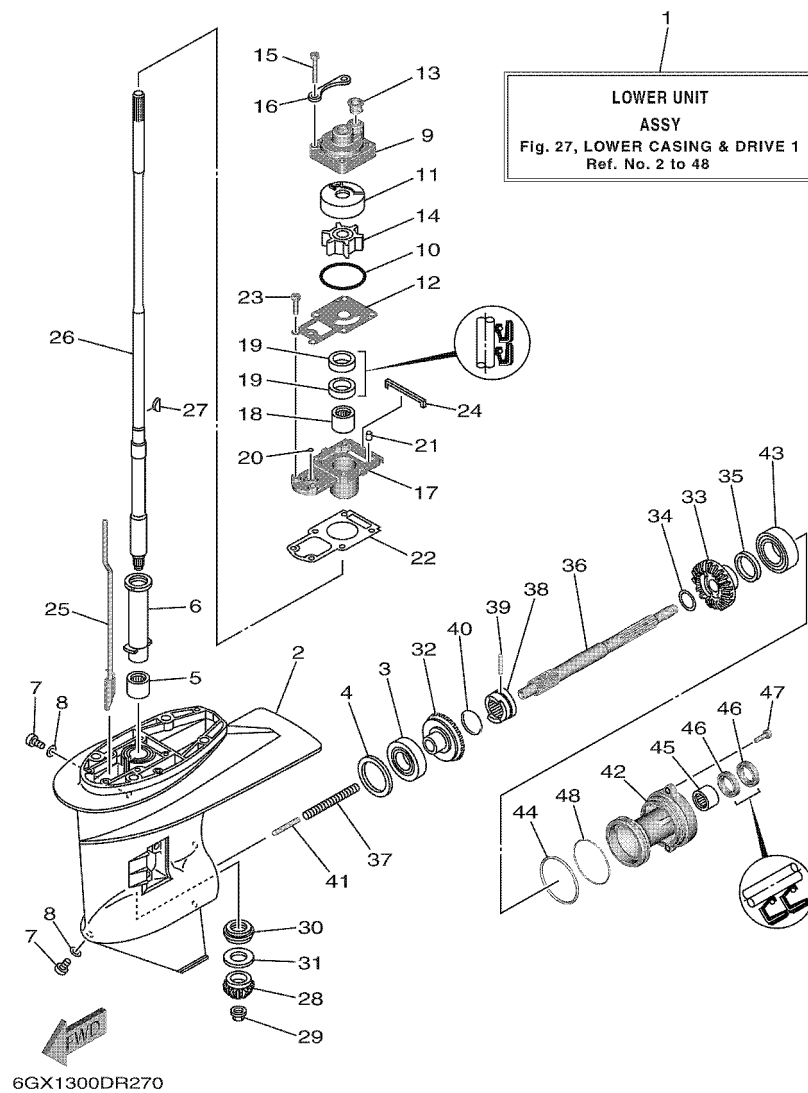


FIG. 27 LOWER CASING & DRIVE 1

[illegible]

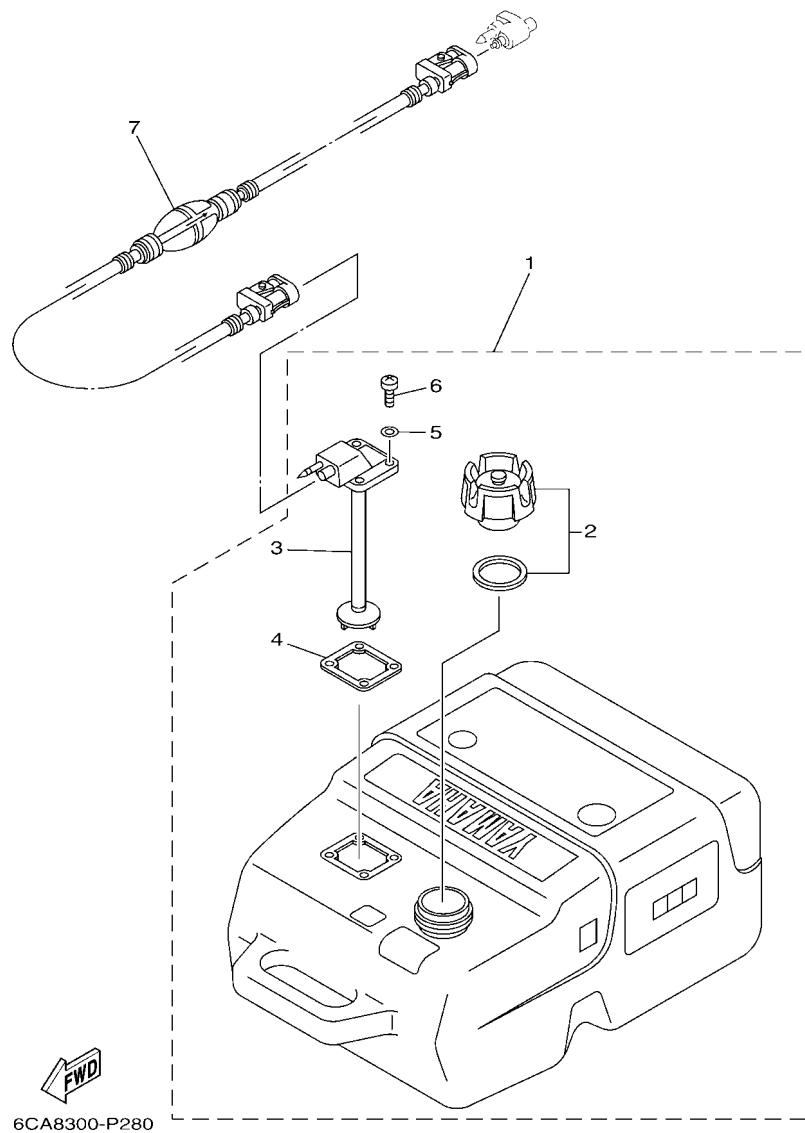


FIG. 29 FUEL TANK

RESERVOIR A CARBURANT

[illegible]

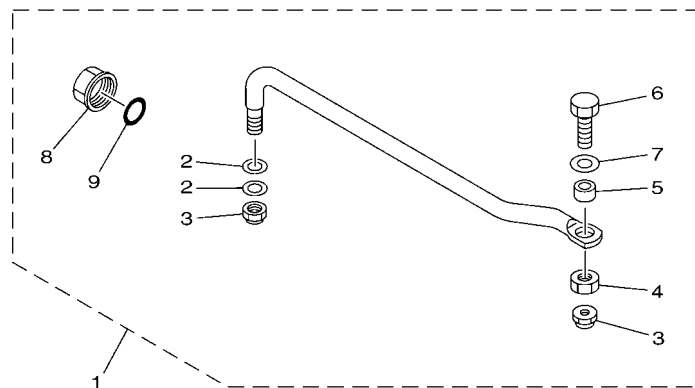


FIG. 30 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]

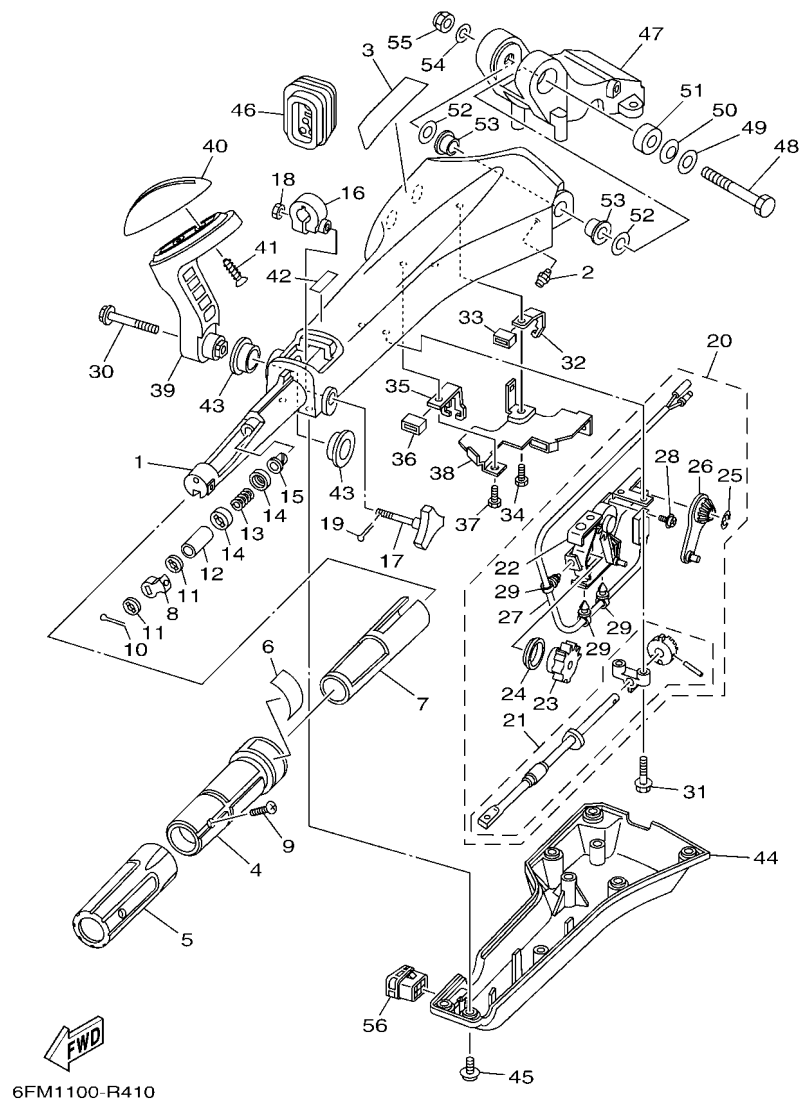


FIG. 31 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6X4-42111-02-8D	HANDLE, STEERING POIGNEE	1				
2	93700-06M03	NIPPLE, GREASE PION	1				
3	6X4-48215-00	GRAPHIC ADHESIF	1				
4	6X4-42119-01	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
5	6X4-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
6	6X4-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
7	6X4-41291-00	BUSHING COUSSINET	1				
8	6X4-44139-01	COLLAR COLLIER	1				
9	90152-05007	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
10	91490-20010	PIN. COTTER GOUPILLE	1				
11	6X4-44177-00	WASHER RONDELLE	2				
12	6X4-42128-00	COLLAR, DISTANCE 1 COLLIER, D'ENTRETOISE 1	1				
13	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
14	6X4-44188-00	WASHER RONDELLE	2				
15	90386-08032	BUSH DOUILLE	1				
16	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
17	6X4-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1				
18	95380-06600	NUT, HEXAGON ECROU	1				
19	91490-20010	PIN. COTTER GOUPILLE	1				
20	6X4-44100-01	SHIFT LINK ASSY MAILLOIN DE SELECTEUR	1				
21	6X4-42115-00	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE	1				
22	6X4-44102-00	.SHIFT ASSIST ASSY. .SELECTEUR DE MAINTIEN	1				
23	6X4-47731-01	.GEAR, DRIVE .PIGNON D'ENTRAINEMENT	1				
24	6X4-44132-00	.BUSHING .COUSSINET	1				
25	6X4-14137-00	.CLIP .JONC	1				
26	6X4-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION	1				
27	6X4-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1				

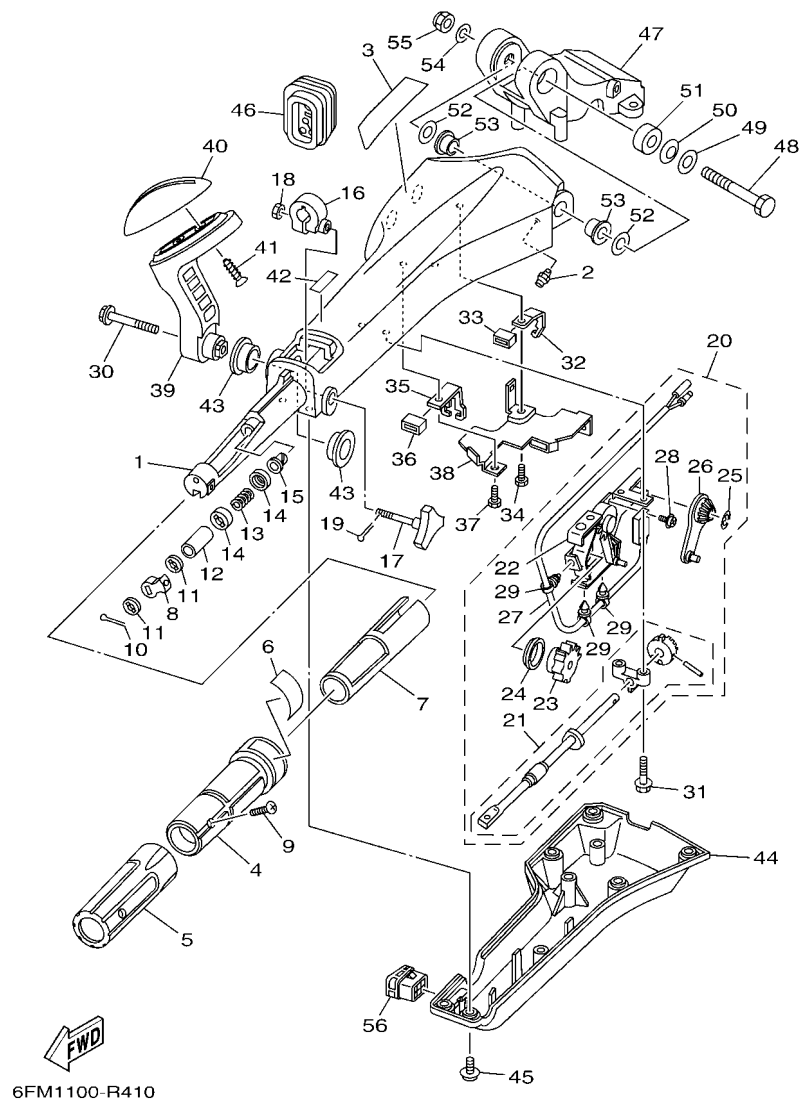


FIG. 31 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
28	703-48129-00	.SCREW 3 .VIS 3	2				
29	6X4-42821-00	.BAND, CLAMP .BRIDE, COLLIER	3				
30	97595-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
31	97595-06530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
32	6X4-48538-00	CLAMP, CABLE 1 COLLIER	1				
33	6X4-26367-00	PROTECTOR PROTECTEUR	1				
34	97095-06014	BOLT BOULON	1				
35	6X4-48538-10	CLAMP, CABLE 1 COLLIER	1				
36	6X4-26367-00	PROTECTOR PROTECTEUR	1				
37	97095-06014	BOLT BOULON	1				
38	6X4-42159-00	STAY SUPPORT	1				
39	6X4-44159-00-8D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				
40	6X4-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1				
41	97780-60920	SCREW, TAPPING VIS, TETE BOMBEE	2				
42	6X3-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1				
43	90386-26MA3	BUSH DOUILLE	2				
44	6X4-42131-11	COVER, HANDLE STEERING COUVERCLE	1				
45	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	6				
46	6X4-42725-01	GROMMET PASSE-FIL	1				
47	63D-42121-22-8D	BRACKET SUPPORT	1				
48	90101-12014	BOLT BOULON	1				
49	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1				
50	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE	1				
51	90387-12M02	COLLAR COLLERETTE	1				
52	90201-12035	WASHER, PLATE RONDELLE, PLATE	2				
53	90386-12003	BUSH DOUILLE	2				
54	92990-12600	WASHER, PLATE RONDELLE, PLATE	1				

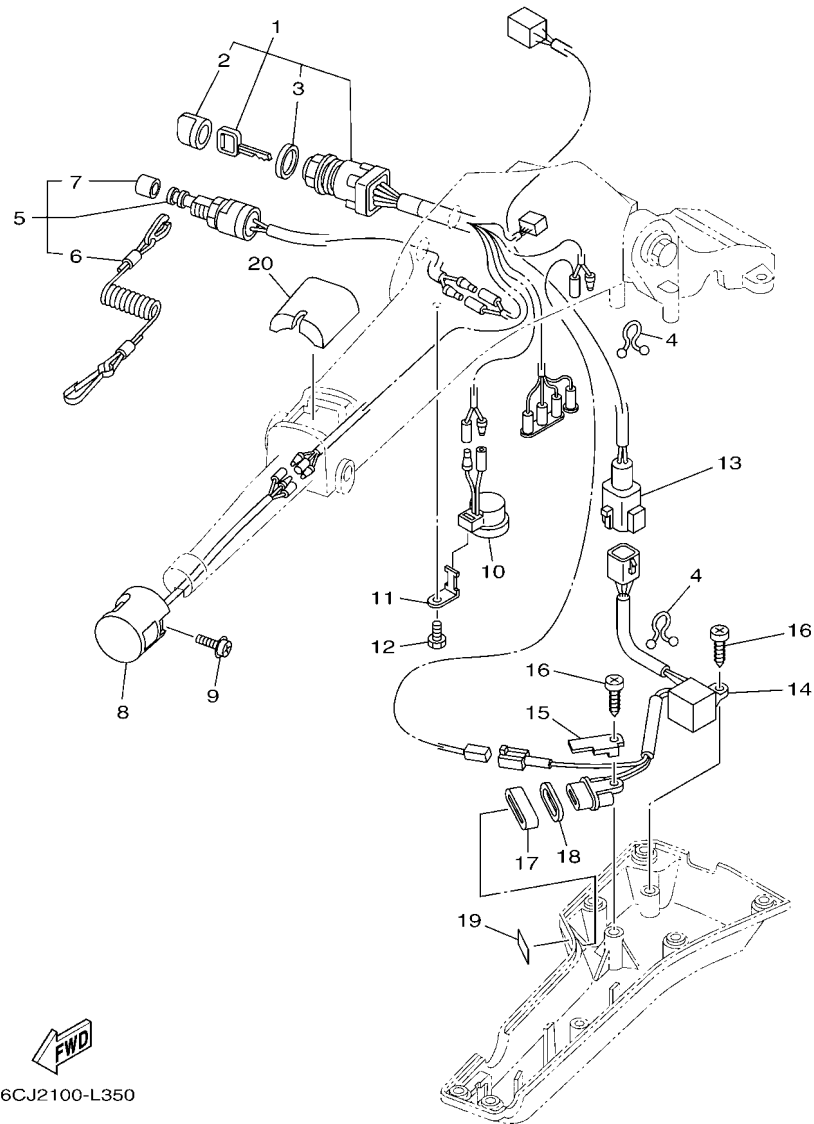


FIG. 32 OPTIONAL PARTS 2

PIECES OPTIONNELLES 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6X4-82510-41	MAIN SWITCH ASSY CONTACTEUR A CLEF COMPLET	1				
2	676-82577-01	.CAP, KEY .CABOCHON	1				
3	703-82532-00	.CAP .COUVERCLE	1				
4	90464-08M07	CLAMP BRIDE	2				
5	69W-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1				
6	682-82556-00	.LANYARD, STOP SWITCH .CORDON DU COUPE CIRCUIT	1				
7	689-8257Y-00	.CAP .COUVERCLE	1				
8	6X4-82563-01	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1				
9	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				
10	6X4-83383-00	BUZZER RONFLEUR	1				
11	6X4-83386-00	STAY, BUZZER SUPPOR, RONFLEUR	1				
12	97095-06014	BOLT BOULON	1				
13	6X4-83653-20	WIRE, LEAD (L:700MM) FIL (L:700MM)	1				
14	6C5-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1				
15	6X4-44114-00	STOPPER PLAQUETTE	1				
16	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	2				
17	6X4-42727-00	GROMMET PASSE-FIL	1				
18	6FM-83589-00	GASKET GARNITURE	1				
19	6X4-85415-00	MARK, SIGNAL LAMP ETIQUETTE	1				
20	6X4-81942-01	COVER COUVERCLE	1				

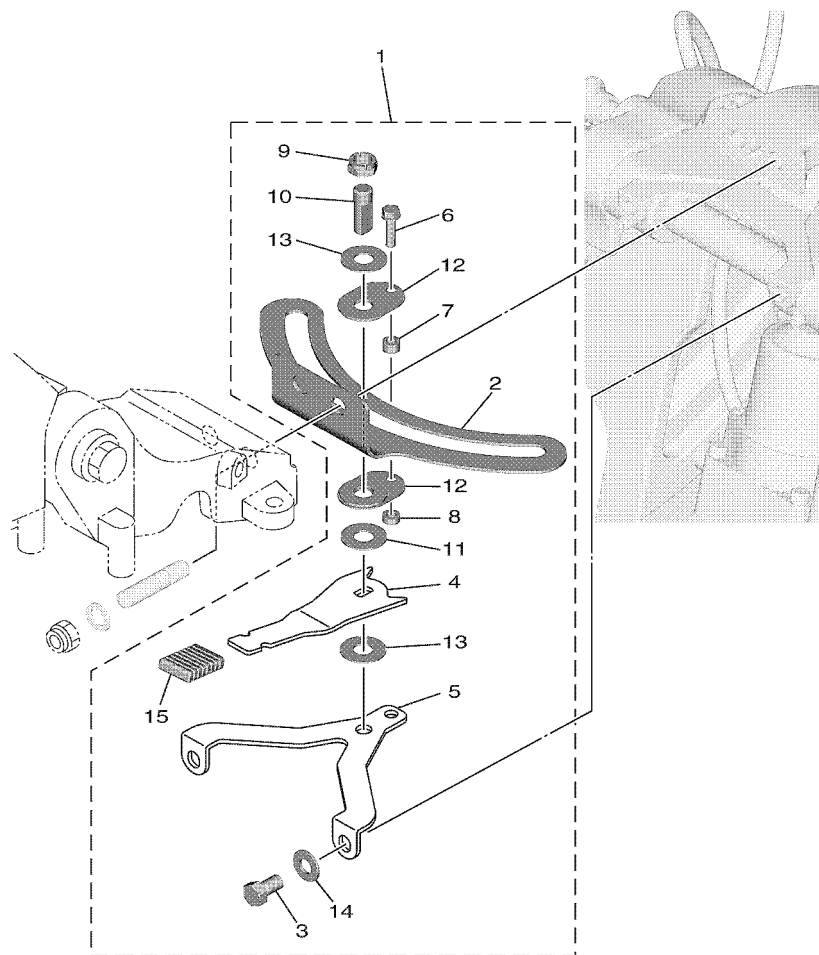


FIG. 34 OPTIONAL PARTS 4

[illegible]

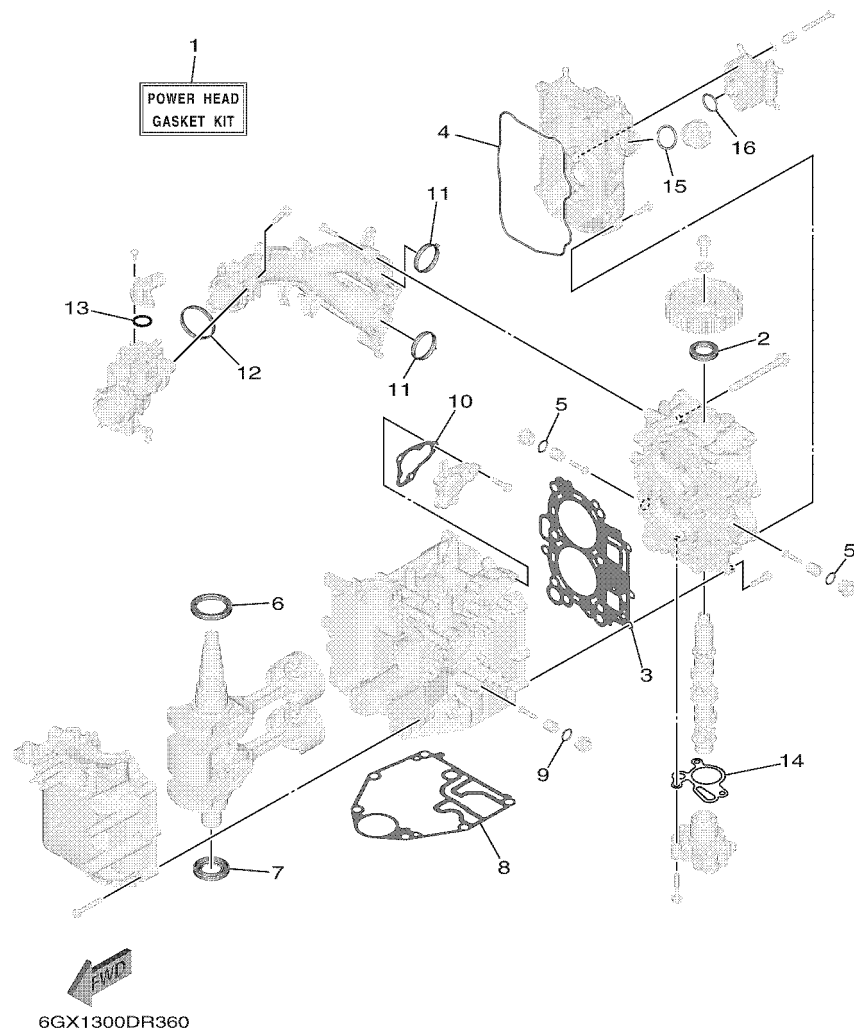


FIG. 36 REPAIR KIT 1

[illegible]

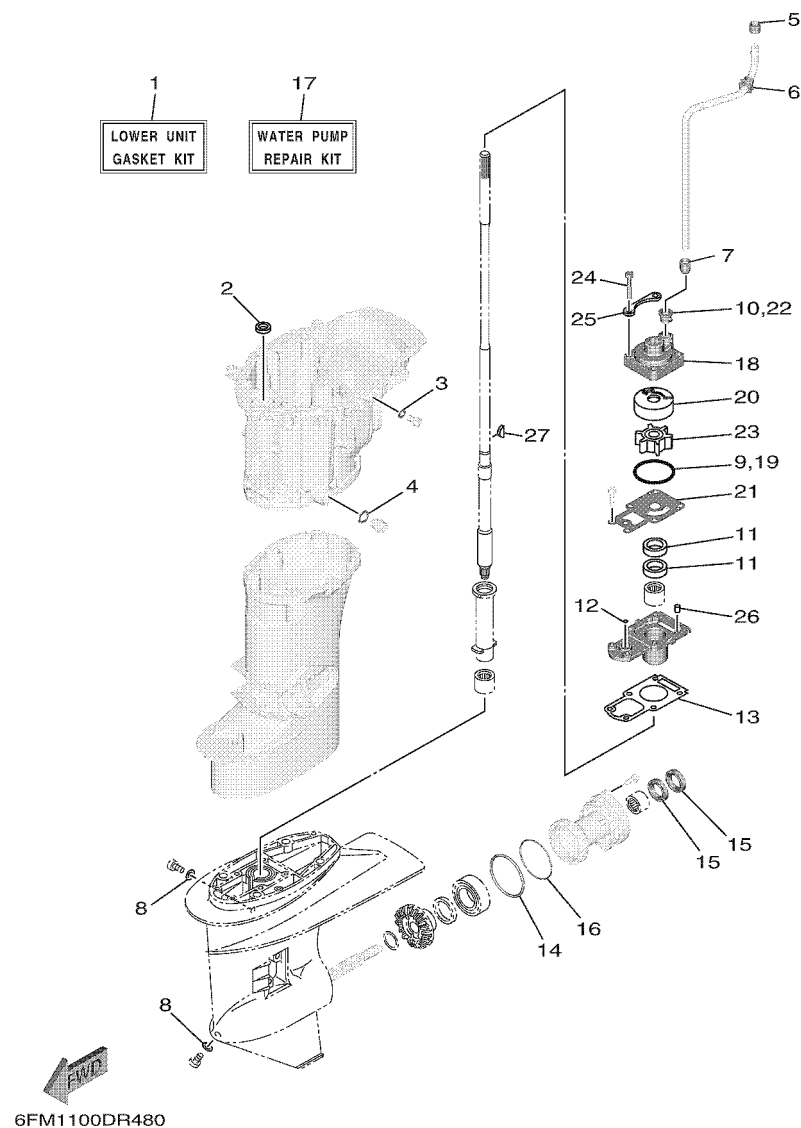


FIG. 37 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6GX2				REMARKS REMARQUES
1	6FM-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	93101-13001	.OIL SEAL .JOINT SPY	1				
3	90430-08143	.GASKET .JOINT	1				
4	90430-14M09	.GASKET .JOINT	1				
5	682-44365-00	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1				
6	6AH-44365-00	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1				
7	6L2-44368-00	.RUBBER, WATER SEAL 4 .JOINT, TUBEDEAU	1				
8	90430-08003	.GASKET .JOINT	2				
9	93210-45161	.O-RING .JOINT TORIQUE	1				
10	6L2-44367-10	.DAMPER, WATER SEAL 3 .JOINT TUBE D'EAU 3	1				
11	93101-20048	.OIL SEAL .JOINT SPY	2				
12	93210-06ME6	.O-RING .JOINT TORIQUE	1				
13	6L2-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1				
14	93210-60MA3	.O-RING .JOINT TORIQUE	1				
15	93101-20M07	.OIL SEAL .JOINT SPY	2				
16	93210-60M99	.O-RING .JOINT TORIQUE	1				
17	6FM-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
18	6L2-44311-01	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1				
19	93210-45161	.O-RING .JOINT TORIQUE	1				
20	6L2-44322-00	.INSERT, CARTRIDGE .CUVETTE	1				
21	6FM-44323-01	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
22	6L2-44367-10	.DAMPER, WATER SEAL 3 .JOINT TUBE D'EAU 3	1				
23	6L2-44352-00	.IMPELLER .TURBINE	1				
24	97595-06540	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	4				
25	6L2-44328-00	.PLATE .PLAQUETTE	2				
26	93604-12M07	.PIN, DOWEL .CLAVETTE	2				
27	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1				

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6FM-11111-00-1S	5 - 2	6FM-12411-00	3 - 13	6FM-14146-00	9 - 5	6YK-24260-10	29 - 3	6FM-41661-00	21 - 5	6FM-42735-00	20 - 31
6FM-11119-00	3 - 7	6FM-12412-00	3 - 14	1ST-1416A-00	7 - 4	6YL-24268-01	29 - 4	6FM-41662-00	21 - 7	6FM-42741-00	20 - 27
6AH-11133-10	5 - 3	6FM-12413-00-1S	3 - 15		36 - 13	6G1-24304-10	11 - 1	6X4-42111-02-8D	31 - 1	6H4-42748-00	20 - 26
6FM-11168-00	5 - 11	6FM-12414-00	1 - 4	68V-1416A-00	8 - 17	6YL-24306-54	29 - 7	6X4-42115-00	31 - 21	69M-42758-01	14 - 5
6FM-11181-00	5 - 4		3 - 16	6FM-14180-00	9 - 1	6FM-24310-00	12 - 1	6X4-42119-01	31 - 4	6FM-42761-10	20 - 6
	36 - 3		36 - 10	6FM-14181-00	9 - 3	63D-42121-22-8D	11 - 4	63D-42121-22-8D	31 - 47	6FM-42769-00	25 - 16
6FM-11191-00	5 - 8	6FM-1243K-00	12 - 21	6FM-14182-00	9 - 2	6FM-24312-10	11 - 14	63D-42126-00	31 - 16	6FM-42771-00	20 - 28
6G8-11197-A0	3 - 11	6FM-12482-00	12 - 4	6FM-14191-00	12 - 22	6FM-24313-10	11 - 31	6X4-42128-00	31 - 12	6EE-42794-40	20 - 37
	5 - 15	6FM-12483-00	12 - 5	6GX-14200-00	7 - 1	61N-24329-00	11 - 2	6X4-42131-11	31 - 44	6EE-42794-50	20 - 38
6G8-11325-00	1 - 1	6FM-12484-00	12 - 6	68V-14216-00	7 - 5	6YL-24329-00	29 - 5	6X4-42137-00	31 - 6	6FM-42801-00	20 - 11
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	3 - 9	6DR-12572-00	20 - 15	6FM-14386-00	9 - 15	6C5-24378-00	12 - 11	6X4-42177-00	31 - 5	65W-43112-10-8D	22 - 2
	3 - 18	6R3-12581-00	20 - 16	6FM-1441J-00	8 - 8	6FM-24396-00	11 - 34	6BG-42384-00	20 - 23	63D-43131-01	22 - 7
	5 - 13	6R3-12582-00	20 - 17	6FM-1443G-00	12 - 23	6AH-24410-70	11 - 15	6FM-42508-10	34 - 1	6E5-43145-01	30 - 8
6FM-11351-00	3 - 6	6R3-12583-00	20 - 18	6FM-14440-00	8 - 7	66M-24411-11	11 - 18	6FM-42511-10-8D	23 - 1	65W-43191-00	22 - 4
	36 - 8	6C5-12858-00	3 - 23	6P2-14446-00	7 - 10	6AH-24413-70	11 - 16	6FM-42525-10	34 - 5	65W-43192-00	22 - 5
6FM-11356-00	5 - 9	66M-13131-10	11 - 20	6FM-14546-00	9 - 13	6A0-24421-01	11 - 17	6FM-42527-00	34 - 2	6FM-43311-20-8D	22 - 19
	36 - 4	6FM-13152-00	8 - 5	6FM-14561-00	9 - 19	66M-24423-00	11 - 19	65W-42528-00	34 - 12	689-43633-00	34 - 15
6FM-11411-00	4 - 1	6FM-13161-00	8 - 15	6FM-14562-00	9 - 11	66M-24444-00	11 - 22	6FM-42561-10	34 - 4	65W-43800-23-8D	24 - 1
6AH-11416-00	4 - 2	6AH-13300-00	10 - 15	6FM-14565-00	9 - 6	66M-24454-00	11 - 21	67C-42562-00	34 - 10	65W-43801-01	24 - 17
6AH-11416-10	4 - 2	6FM-13317-00	26 - 13		9 - 16	6D8-24469-00	11 - 9	6GX-42610-10	2 - 1	67F-43802-00	24 - 40
6AH-11416-20	4 - 2	6AH-13329-10	10 - 16	6FM-14567-00	9 - 7	66M-24471-01	11 - 23	6FM-42615-00	2 - 7	67C-43804-10	24 - 4
6AH-11536-00	10 - 6		36 - 14	6FM-14571-00	21 - 27	6D8-24519-00	11 - 10	6FM-42617-00	10 - 13	67C-43805-10	24 - 3
6AH-11537-00	10 - 2	6FM-13411-00	26 - 3	6FM-14674-00	9 - 17	6FM-24521-00	11 - 7	6FM-4261A-10	2 - 2	6T4-43808-00	24 - 45
6AH-11557-00	10 - 7	6FM-13437-61	10 - 19	6FM-1469M-00	9 - 21	6FM-24560-00	11 - 5	6FM-42647-00	2 - 10	67C-4380F-10	24 - 7
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