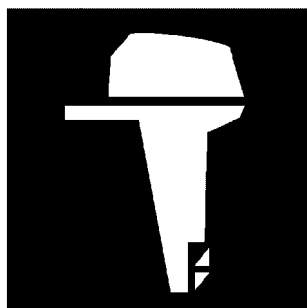




PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

F225HET'19 (6HB4) FL225HET'19 (6HC4)



1T6HB-300FA

()

2022/10/26

NEWS NO.	DATE	COMMENT
PE0-OM-220001	Jan.,17,2022	MOD:FIG.29 BRACKET 2 LIST REVISION
PE0-OM-220007	Oct.,25,2022	MOD:F200-F300 MOTOR ASSY LIST/ILLUSTRATION REVISION

F225HET/FL225HET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

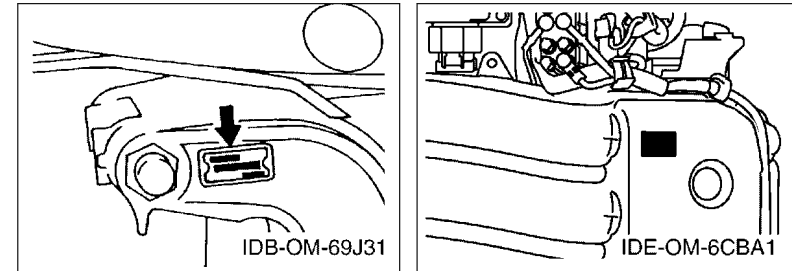
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F225H	6HB-1000416	FL225H	6HC-1000006

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6HB4	F225HET
2	6HC4	FL225HET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

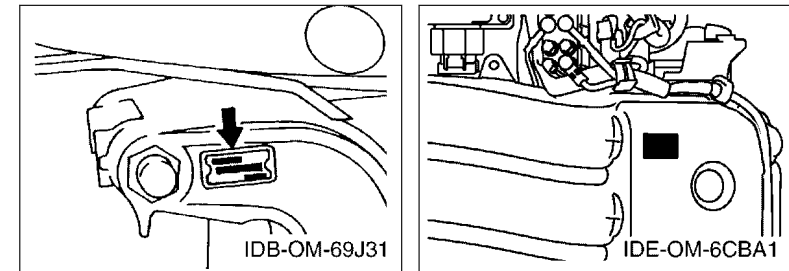
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F225H	6HB-1000416	FL225H	6HC-1000006

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6HB4	F225HET
2	6HC4	FL225HET

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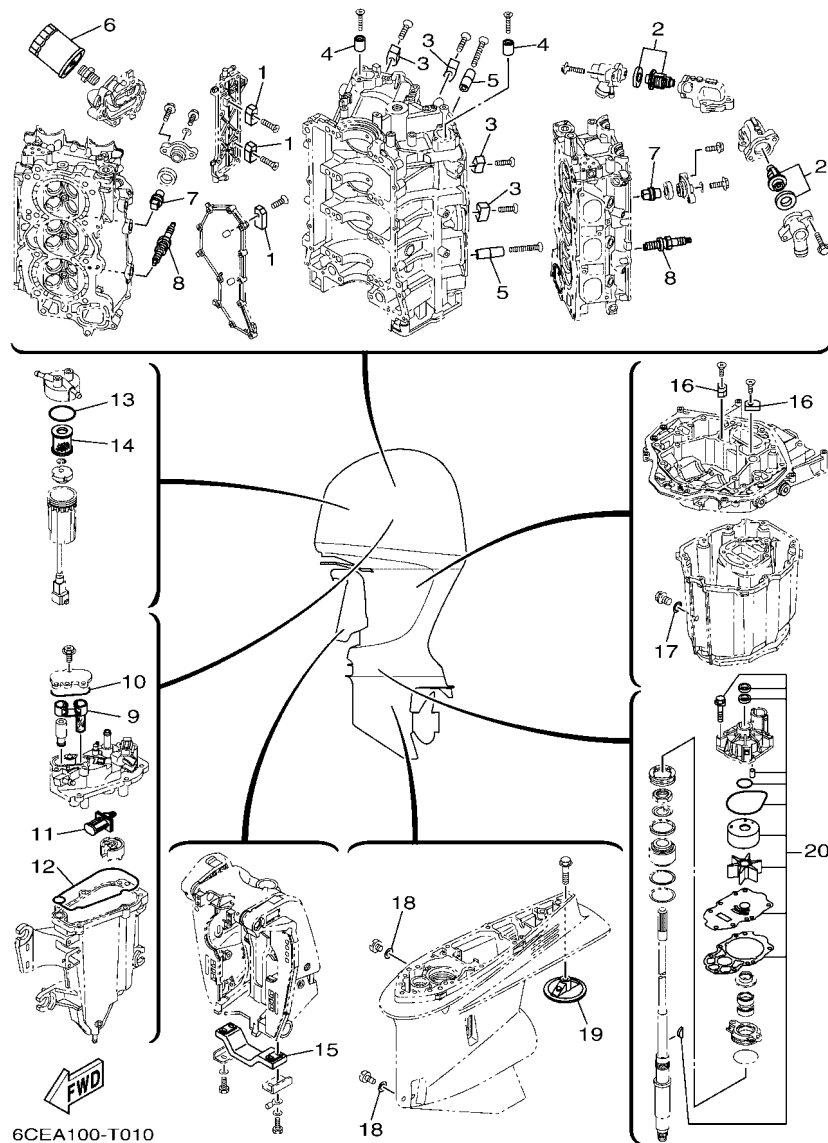


FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	63P-11325-01	ANODE ANODE	4	4				
2	6CE-12411-00	THERMOSTAT THERMOSTAT	2	2				
3	6AW-1132P-00	ANODE 5 ANODE 5	4	4				
4	68T-11325-00	ANODE ANODE	2	2				
5	6AW-1132N-01	ANODE 4 ANODE 4	2	2				
6	N26-13440-02	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1				
7	67F-11325-01	ANODE ANODE	8	8				
8	94702-00400	PLUG, SPARK (NGK LFR6A-11) BOUGIE D'ALLUMAGE(NGK LFR6A-11)	6	6				
9	6CB-24501-01	FILTER, FUEL FILTRE	1	1				
10	6CB-13016-00	O-RING JOINT TORIQUE	1	1				
11	63P-13915-00	FILTER FILTRE	1	1				
12	6CB-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1				
13	6P3-24564-00	GASKET JOINT	1	1				
14	6P3-24563-01	ELEMENT, FILTER ELEMENT, FILTRE	1	1				
15	6G5-45251-02	ANODE ANODE	1	1				
16	63P-11325-11	ANODE ANODE	2	2				
17	90430-14M09	GASKET JOINT	1	1				
18	90430-08003	GASKET JOINT	2	2				
19	6CE-45373-00	ANODE ANODE	1	1				
20	6CE-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1				

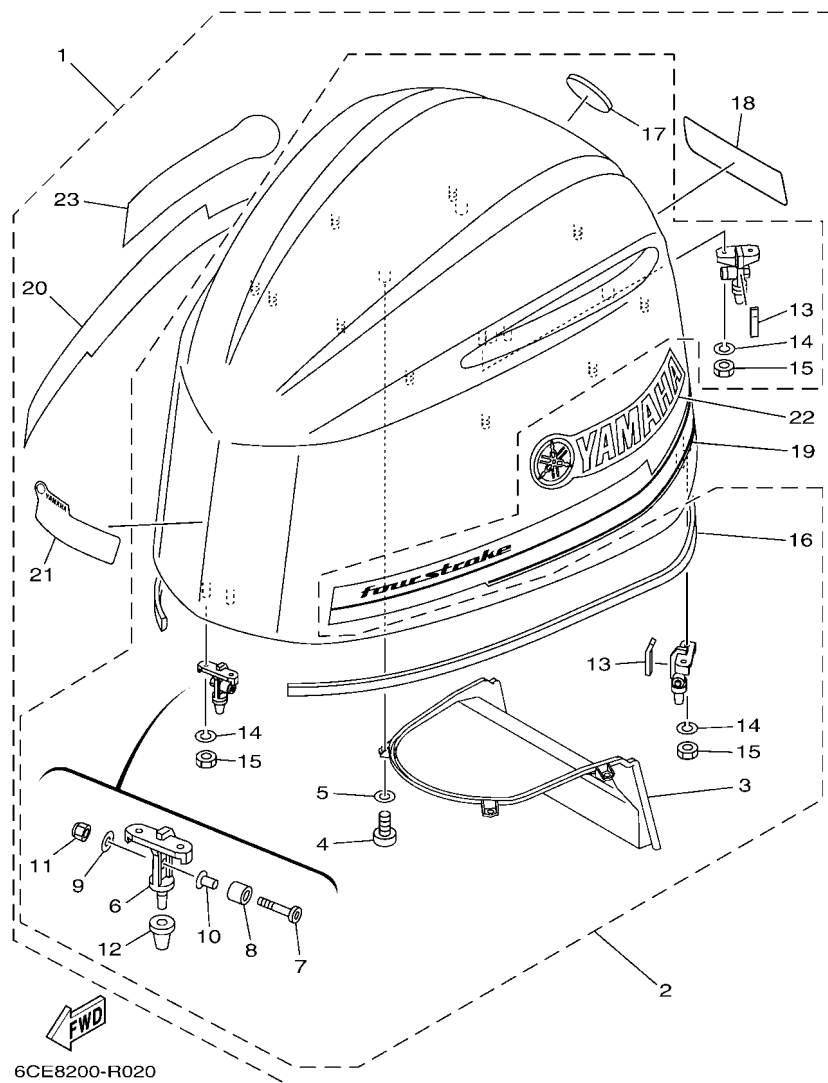


FIG. 2 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6CL-42610-02	TOP COWLING ASSY CAPOT (ENS.)	1	1				
2	6CE-4261A-00	.TOP COWLING W/O GRAPHICS .CAPOT SUPERIEUR SANS GRAPHIQUE	1	1				
3	6CE-42635-00	.DUCT, WATER SEPARATOR .CONDUIT, SEPARATEUR DE L'EAU	1	1				
4	97780-60516	.SCREW, TAPPING .VIS, TETE BOMBEE	4	4				
5	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	4	4				
6	6CB-42647-A0	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	3	3				
7	90111-08078	.BOLT, HEX. SOCKET BUTTON .BOULON	3	3				
8	90387-10094	.COLLAR .COLLERETTE	3	3				
9	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	3	3				
10	90387-08M45	.COLLAR .COLLERETTE	3	3				
11	95780-08300	.NUT, FLANGE .ECROU	3	3				
12	6AW-42663-00	.DAMPER 2 .AMORTISSEUR 2	3	3				
13	6CB-42134-00	.COVER .CAPOT	2	2				
14	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6				
15	95380-06600	.NUT, HEXAGON .ECROU	6	6				
16	6CB-42628-00	.SEAL .JOINT	1	1				
17	6AW-42697-10	.TUNING FORK MARK .MARQUE, YAMAHA	1	1				
18	6CL-42678-02	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1				
19	6CE-42675-02	.GRAPHIC, SIDE 1 .EMBLEME	1	1				
20	6CE-42676-02	.GRAPHIC, SIDE 2 .EMBLEME	1	1				
21	6CL-42677-01	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1				
22	6CE-42681-03	.MARK, COWLING .ADHESIF, CAPOT	1	1				
23	6CE-42682-03	.MARK, COWLING .ADHESIF, CAPOT	1	1				

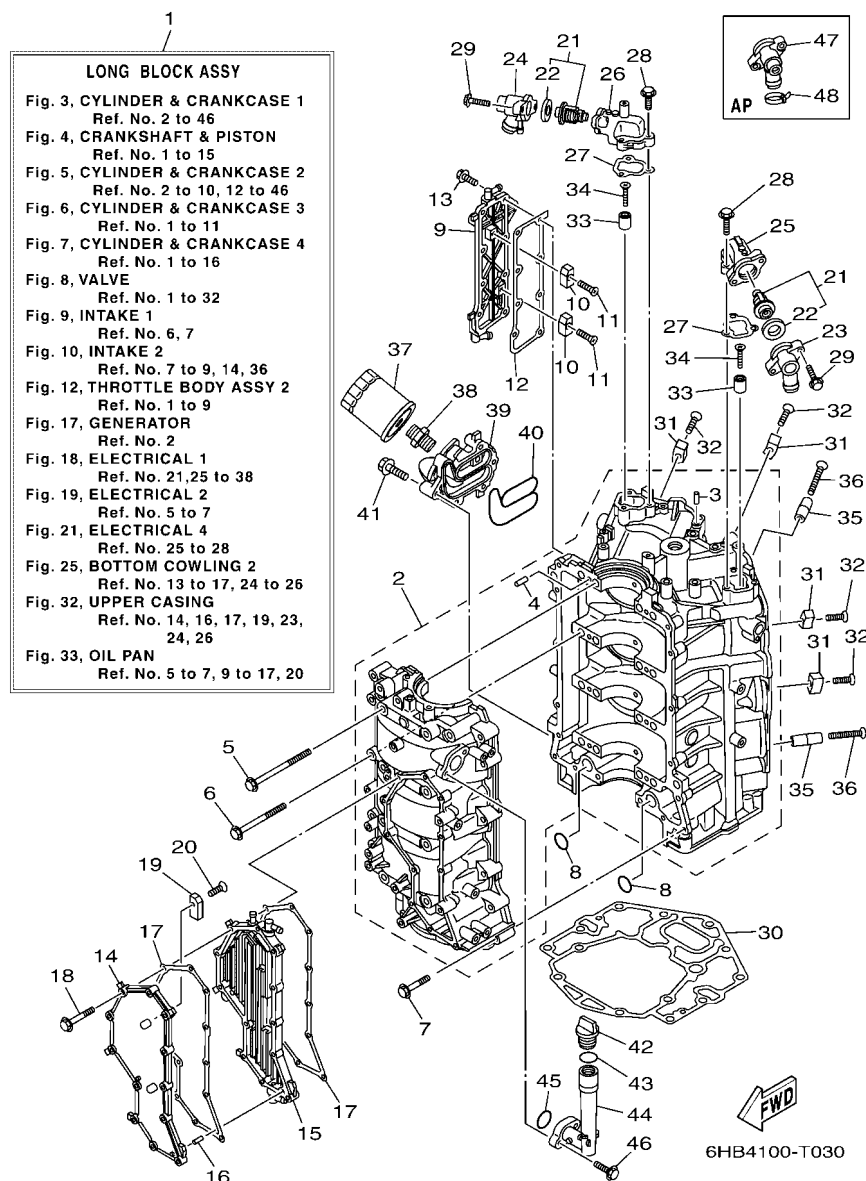


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
1	6CE-11000-03	LONG BLOCK ASSY SOUS-ASSEMBLEE DU MOTEUR	1	1		
2	6CE-15100-10	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		
3	93606-12019	.PIN, DOWEL .GOUPILLE	3	3		
4	93606-12019	.PIN, DOWEL .GOUPILLE	8	8		
5	6CB-15187-00	BOLT BOULON	8	8		
6	6CB-15481-00	BOLT 1 BOULON 1	8	8		
7	90105-08175	BOLT, FLANGE BOULON, A COLLERETTE	16	16		
8	93210-26658	O-RING JOINT TORIQUE	2	2		
9	6CE-1131C-00-9S	COVER, JOINT COUVERCLE, RACCORDEMENT	1	1		
10	63P-11325-01	ANODE ANODE	2	2		
11	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2		
12	6CB-1131B-00	GASKET, COVER JOINT, COUVERCLE	1	1		
13	90105-06M07	BOLT, FLANGE BOULON, A COLLERETTE	8	8		
14	6CE-15411-00-9S	COVER, CRANKCASE 1 COUVERCLE 1, CARTER MOTEUR	1	1		
15	6CE-15421-10-9S	COVER, CRANKCASE 2 COUVERCLE 2, CARTER MOTEUR	1	1		
16	91690-40010	PIN, SPRING AGRAFFE	1	1		
17	6CB-15451-01	GASKET, CRANKCASE COVER 1 JOINT, COUVERCLE DE CARTER 1	2	2		
18	90105-06151	BOLT, FLANGE BOULON, A COLLERETTE	12	12		
19	63P-11325-01	ANODE ANODE	2	2		
20	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2		
21	6CE-12411-00	THERMOSTAT THERMOSTAT	2	2		
22	67F-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1		
23	6CE-12413-B0-9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1		
24	6CE-12413-A0-9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1		
25	6CB-12422-10-9S	COVER, HOUSING COUVERCLE DE CARTER DE POMPE	1	1		
26	6CB-12422-20-9S	COVER, HOUSING COUVERCLE DE CARTER DE POMPE	1	1		
27	6CB-12427-11	GASKET, HOUSING COVER 1 JOINT, COUVERCLE DE CARTER 1	2	2		

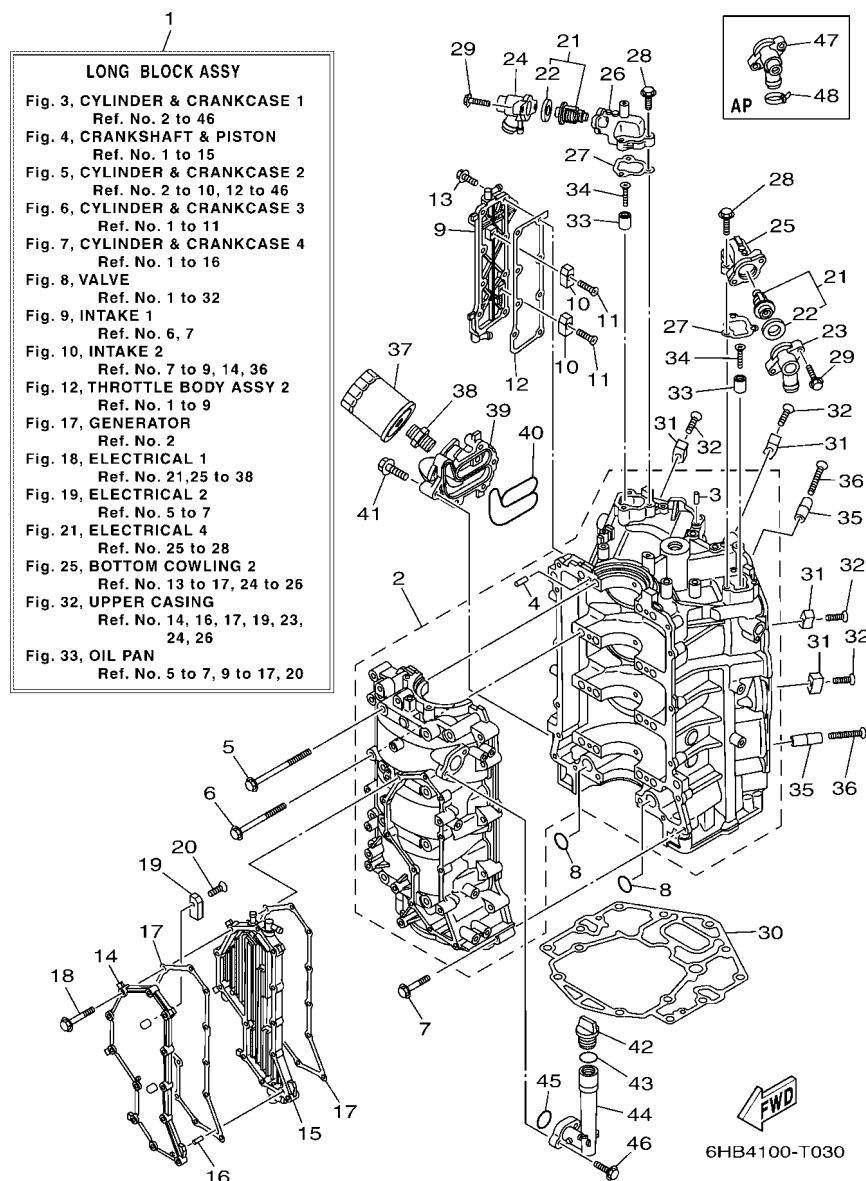
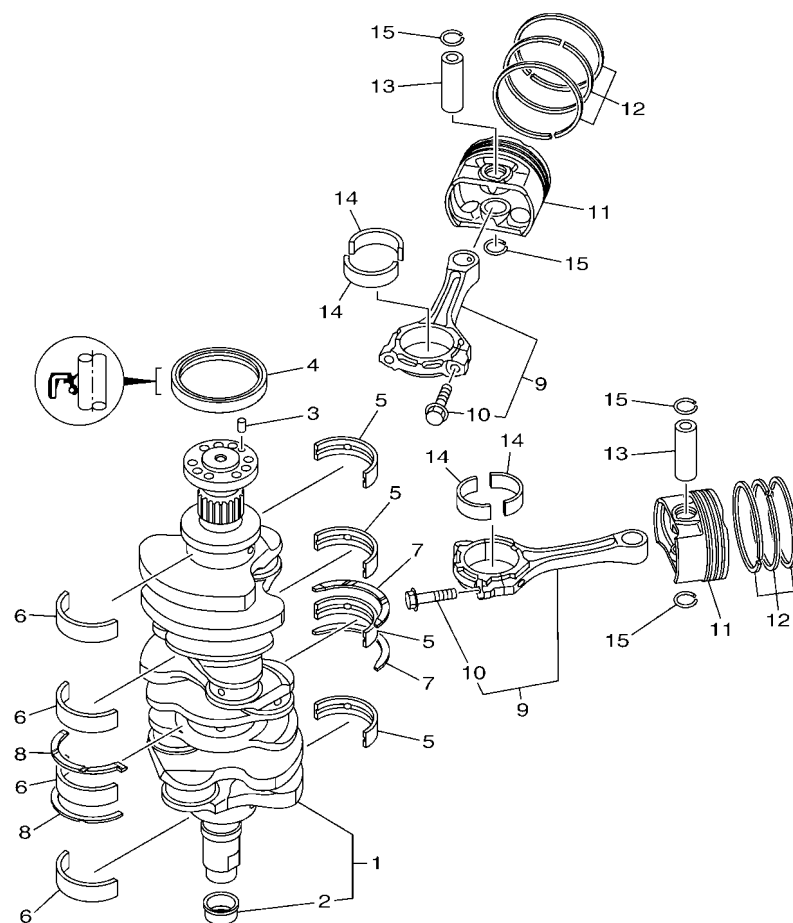


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
28	95027-06025	BOLT, FLANGE BOULON, A COLLERETTE	6	6			
29	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	4	4			
30	6CB-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	1			
31	6AW-1132P-00	ANODE 5 ANODE 5	4	4			
32	98780-06530	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	4			
33	68T-11325-00	ANODE ANODE	2	2			
34	90151-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2			
35	6AW-1132N-01	ANODE 4 ANODE 4	2	2			
36	98780-06550	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	2			
37	N26-13440-02	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1			
38	90401-19001	BOLT, UNION BOULON, RACCORD	1	1			
39	6CE-13446-10-9S	CONNECTOR CONNECTEUR	1	1			
40	6CB-13477-00	GASKET JOINT	1	1			
41	90105-06151	BOLT, FLANGE BOULON, A COLLERETTE	5	5			
42	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	1			
43	93210-24M79	O-RING JOINT TORIQUE	1	1			
44	6CB-15319-00	JOINT JOINT	1	1			
45	93210-27370	O-RING JOINT TORIQUE	1	1			
46	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	2	2			
47	6CE-12413-C0-9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1			AP WATER TEMP SENSOR AP WATER TEMP SENSOR
48	90465-11M59	CLAMP BRIDE	1	1			AP WATER TEMP SENSOR AP WATER TEMP SENSOR



FWD
6CB3110-L030

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CB-11410-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1			
2	6CB-11478-00	.COLLAR .COLLERETTE	1	1			
3	93606-12019	PIN, DOWEL GOUPILLE	1	1			
4	93102-85008	OIL SEAL JOINT SPY	1	1			
5	6CB-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR PURPLE UR PURPLE
6	6CB-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR YELLOW UR YELLOW
6	6CB-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR RED UR RED
6	6CB-11416-30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR GREEN UR GREEN
6	6CB-11416-40	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR BROWN UR BROWN
6	6CB-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4			UR PURPLE UR PURPLE
6	6CB-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4			UR YELLOW UR YELLOW
6	6CB-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4			UR RED UR RED
6	6CB-11417-30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4			UR GREEN UR GREEN
6	6CB-11417-40	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	4	4			UR BROWN UR BROWN
7	6CB-11426-03	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	2	2			
8	6CB-11427-03	BEARING, THRUST 2 ROULEMENT DE BUTEE 2	2	2			
9	6CB-W1165-10	CONNECTING ROD ASSY BIELLE COMPLETE	6	6			
10	63P-11654-10	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2			
11	6CE-11631-02	PISTON (STD) PISTON (STD)	6	6			
12	6CB-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	6	6			
13	6CB-11633-00	PIN, PISTON AXE, PISTON	6	6			
14	6CB-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12			UR YELLOW UR YELLOW
14	6CB-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12			UR GREEN UR GREEN
14	6CB-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	12	12			UR BLUE UR BLUE
15	K0F-A3233-00	RING,HOLE SNAP JONC	12	12			

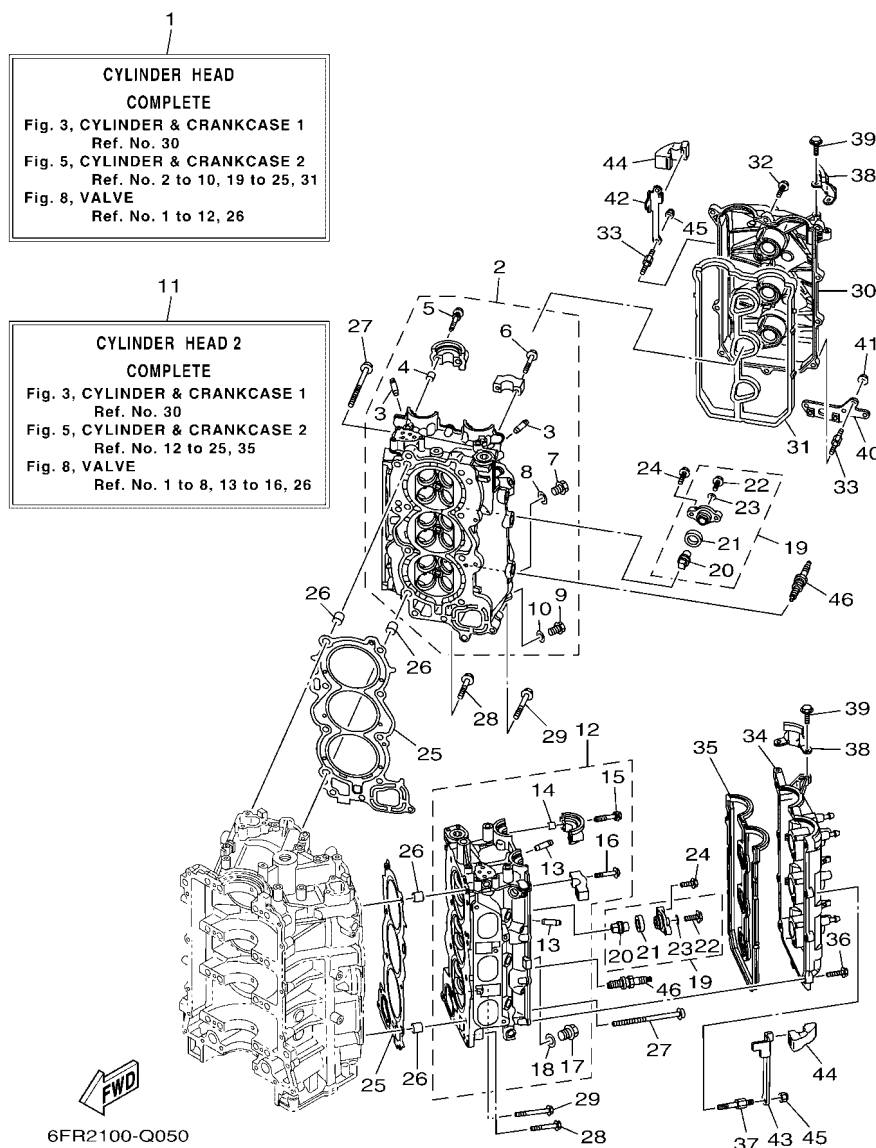


FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CE-W009A-03-9S	CYLINDER HEAD COMPLETE CULASSE (ENS.)	1	1			
2	6CE-11110-12-9S	CYLINDER HEAD ASSY JEU DE CULASSE	1	1			
3	6S5-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12	12			
4	91809-08006	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	4	4			
5	90119-07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4			
6	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	12	12			
7	90340-18M09	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1			
8	90201-186F1	.WASHER, PLATE .RONDELLE, PLATE	1	1			
9	90340-14M06	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1			
10	90430-14115	.GASKET .JOINT	1	1			
11	6CE-W009C-03-9S	CYLINDER HEAD 2 COMPLETE CULASSE 2	1	1			
12	6CE-11120-12-9S	CYLINDER HEAD ASSY 2 CULASSE 2	1	1			
13	6S5-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	12	12			
14	91809-08006	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	4	4			
15	90119-07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4			
16	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	12	12			
17	90340-18M09	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1			
18	90201-186F1	.WASHER, PLATE .RONDELLE, PLATE	1	1			
19	67F-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	8	8			
20	67F-11325-01	.ANODE .ANODE	1	1			
21	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1	1			
22	90105-06M07	.BOLT, FLANGE .BOULON, A COLLERETTE	1	1			
23	90430-06M03	.GASKET .JOINT	1	1			
24	95D95-08025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	16	16			
25	6CB-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2			
26	90387-11005	COLLAR COLLERETTE	4	4			
27	90149-11001	SCREW VIS	16	16			

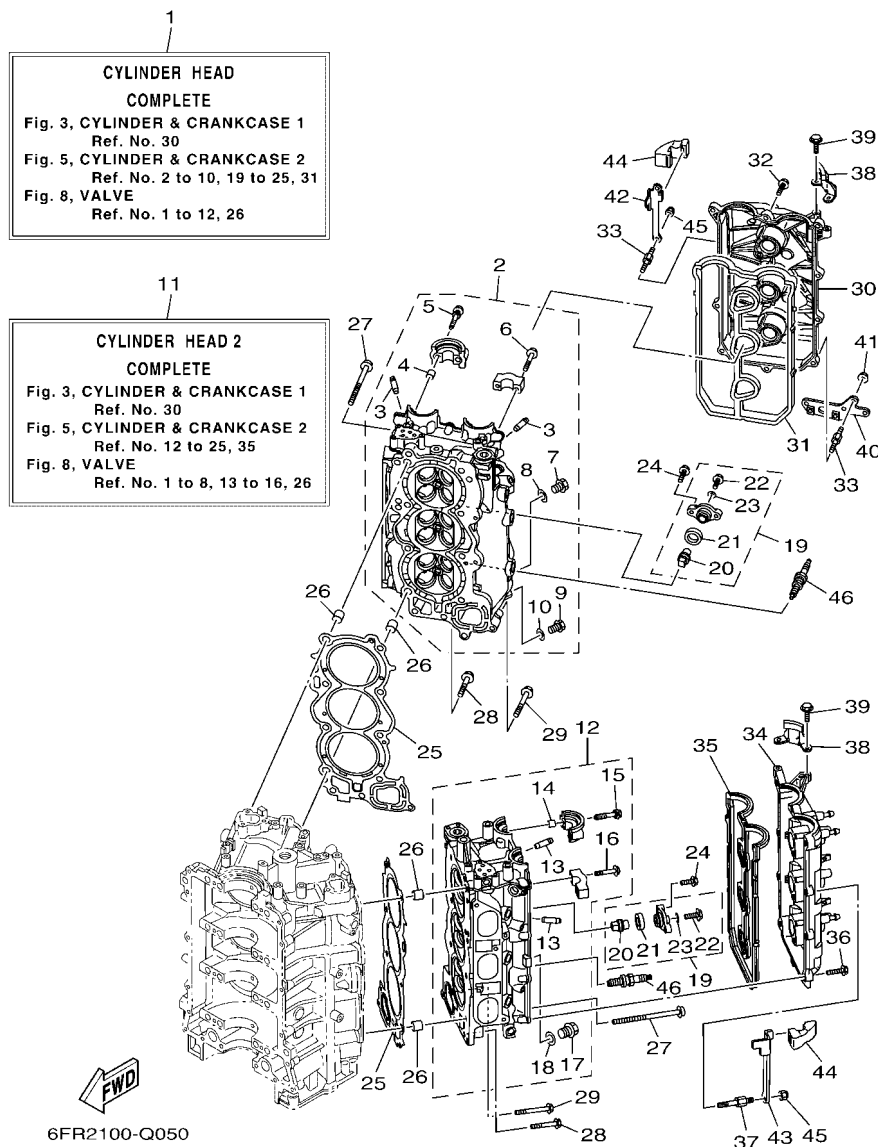
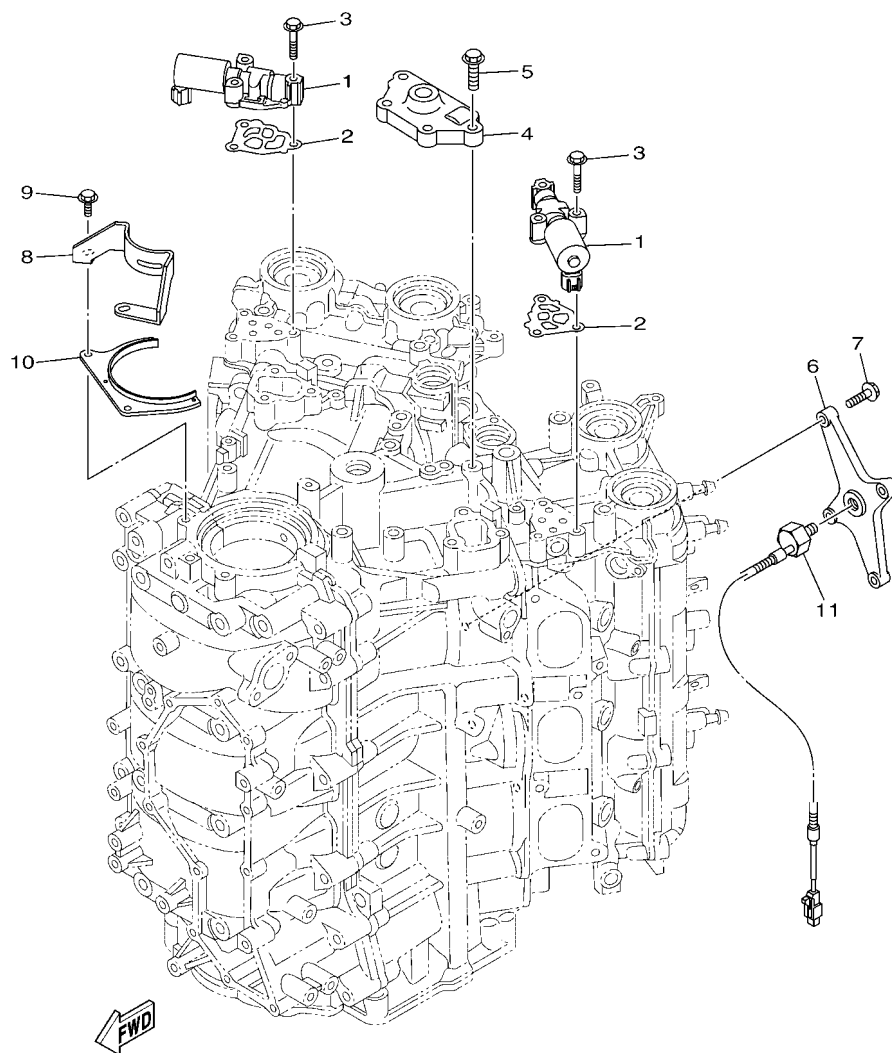


FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
28	90105-08175	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
29	90105-08220	BOLT, FLANGE BOULON, A COLLERETTE	2	2				
30	6CB-11191-02	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1				
31	6CB-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1				
32	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	9	9				
33	90109-06277	BOLT BOULON	4	4				
34	6CB-11192-02	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1				
35	6CB-11194-00	GASKET, HEAD COVER 2 JOINT, COUVERCLE DE CULASSE 2	1	1				
36	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	11	11				
37	90109-06277	BOLT BOULON	2	2				
38	6AW-15142-00	GUIDE 1 GUIDE 1	2	2				
39	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
40	6CB-2134V-00	BRACKET SUPPORT	1	1				
41	90179-06M28	NUT ECROU	2	2				
42	6CB-11998-00	BRACKET 1 SUPPORT 1	1	1				
43	6CB-11999-00	BRACKET 2 SUPPORT 2	1	1				
44	6CB-42662-00	DAMPER AMORTISSEUR	2	2				
45	90185-06M07	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	4	4				
46	94702-00400	PLUG, SPARK (NGK LFR6A-11) BOUGIE D'ALLUMAGE(NGK LFR6A-11)	6	6				



6CD6100-N060

FIG. 6 CYLINDER & CRANKCASE 3

CYLINDRE & CARTER 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6CB-86120-00	SOLENOID VALVE ASSY SOLENOIDE	2	2				
2	6CB-1242F-00	GASKET, FILTER JOINT, FILTRE	2	2				
3	90105-06035	BOLT, FLANGE BOULON, A COLLERETTE	6	6				
4	6CB-15544-00	STAY 1 SUPPORT 1	1	1				
5	90105-08178	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
6	6CB-1135A-00	BRACKET SUPPORT	1	1				
7	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
8	6CB-15142-00	GUIDE 1 GUIDE 1	1	1				
9	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
10	6CB-1149A-00	PLATE 1 FLAQUE 1	1	1				
11	6P2-85780-00	SENSOR, KNOCK SONDE DE COGNEMENT	1	1				

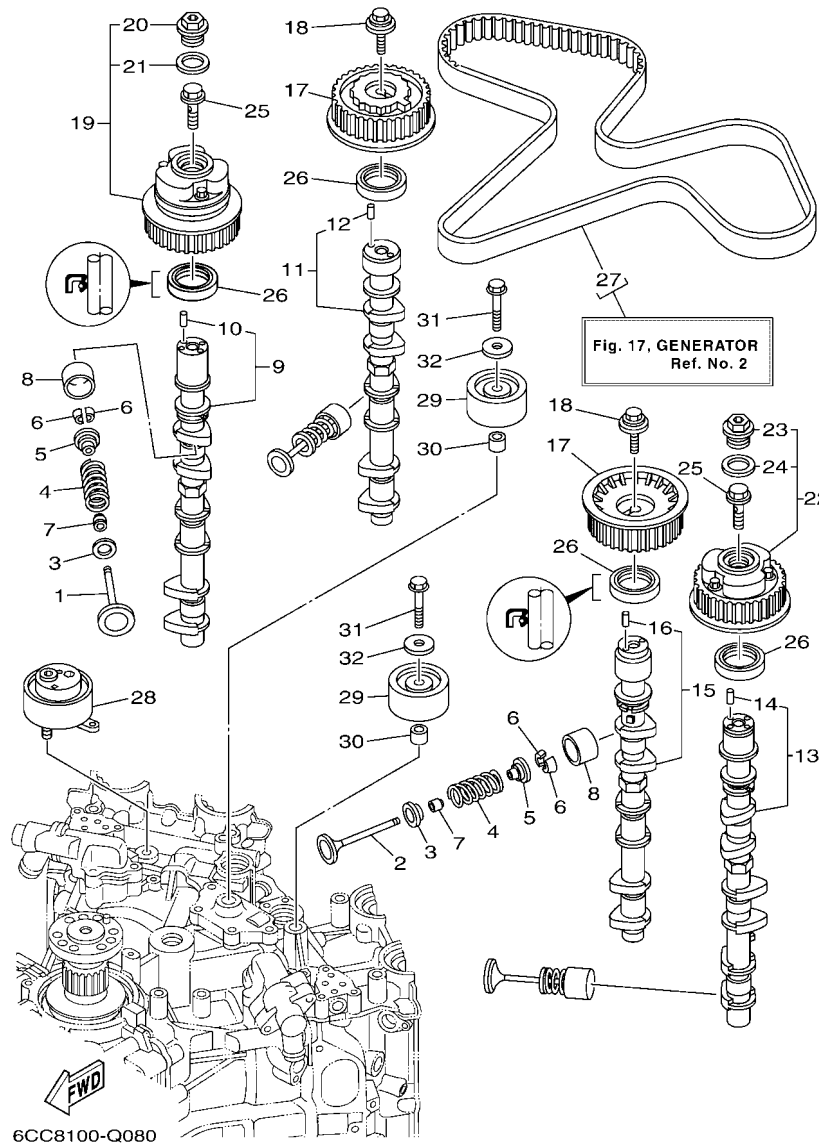


FIG. 8 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
1	6CB-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	12	12		
2	6DA-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	12	12		
3	K0F-A3743-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	24	24		
4	6CB-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	24	24		
5	K0F-A3741-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	24	24		
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER FRAISE, SOUPAPE	48	48		
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	24	24		
8	K0F-A3751-00	LIFTER, VALVE (3.000) LEVE-SOUPAPE (3.000)	24	24		UR
	K0F-A3751-10	LIFTER, VALVE (3.025) LEVE-SOUPAPE (3.025)	24	24		UR
	K0F-A3751-20	LIFTER, VALVE (3.050) LEVE-SOUPAPE (3.050)	24	24		UR
	K0F-A3751-30	LIFTER, VALVE (3.075) LEVE-SOUPAPE (3.075)	24	24		UR
	K0F-A3751-40	LIFTER, VALVE (3.100) LEVE-SOUPAPE (3.100)	24	24		UR
	K0F-A3751-50	LIFTER, VALVE (3.122) LEVE-SOUPAPE (3.122)	24	24		UR
	K0F-A3751-60	LIFTER, VALVE (3.142) LEVE-SOUPAPE (3.142)	24	24		UR
	K0F-A3751-70	LIFTER, VALVE (3.162) LEVE-SOUPAPE (3.162)	24	24		UR
	K0F-A3751-80	LIFTER, VALVE (3.182) LEVE-SOUPAPE (3.182)	24	24		UR
	K0F-A3751-90	LIFTER, VALVE (3.202) LEVE-SOUPAPE (3.202)	24	24		UR
	K0F-A3751-A0	LIFTER, VALVE (3.222) LEVE-SOUPAPE (3.222)	24	24		UR
	K0F-A3751-B0	LIFTER, VALVE (3.242) LEVE-SOUPAPE (3.242)	24	24		UR
	K0F-A3751-C0	LIFTER, VALVE (3.262) LEVE-SOUPAPE (3.262)	24	24		UR
	K0F-A3751-D0	LIFTER, VALVE (3.282) LEVE-SOUPAPE (3.282)	24	24		UR
	K0F-A3751-E0	LIFTER, VALVE (3.302) LEVE-SOUPAPE (3.302)	24	24		UR
	K0F-A3751-F0	LIFTER, VALVE (3.322) LEVE-SOUPAPE (3.322)	24	24		UR
	K0F-A3751-G0	LIFTER, VALVE (3.342) LEVE-SOUPAPE (3.342)	24	24		UR
	K0F-A3751-H0	LIFTER, VALVE (3.362) LEVE-SOUPAPE (3.362)	24	24		UR
	K0F-A3751-J0	LIFTER, VALVE (3.382) LEVE-SOUPAPE (3.382)	24	24		UR
	K0F-A3751-K0	LIFTER, VALVE (3.402) LEVE-SOUPAPE (3.402)	24	24		UR

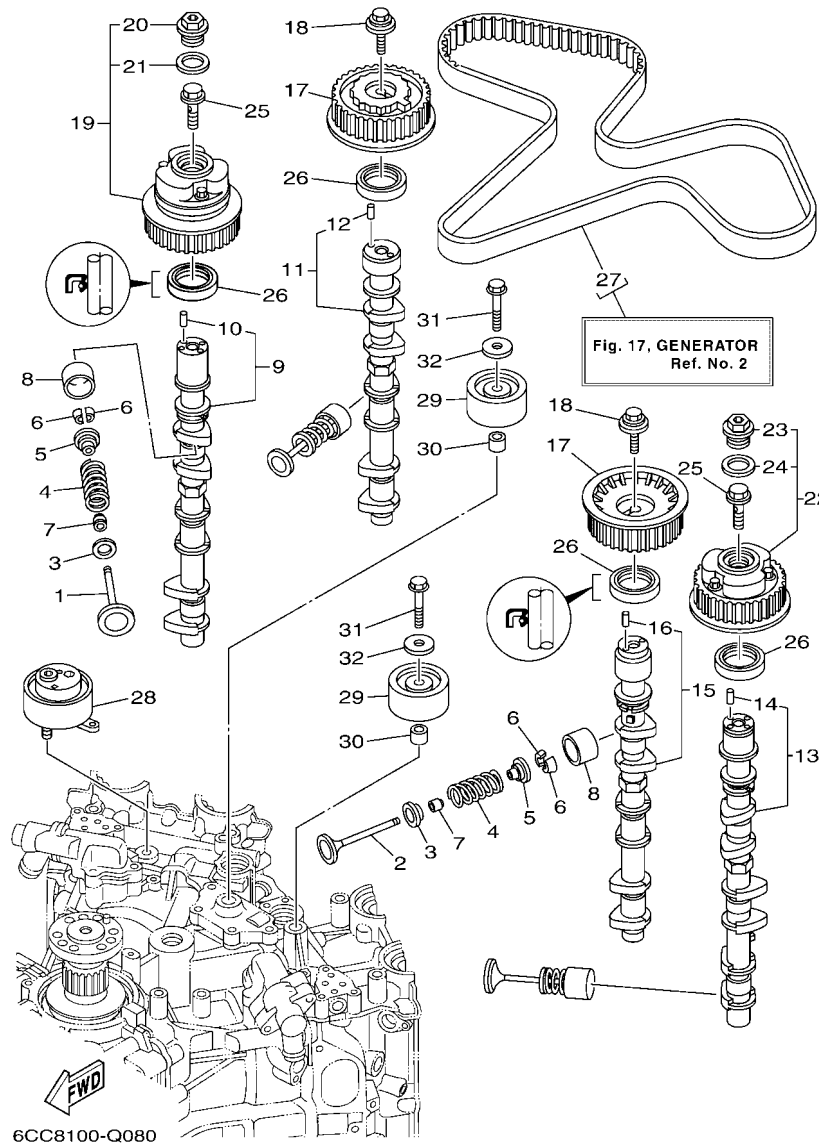


FIG. 8 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4	REMARKS REMARQUES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVE-SOUPAPE (3.422)	24	24	UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVE-SOUPAPE (3.442)	24	24	UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVE-SOUPAPE (3.462)	24	24	UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVE-SOUPAPE (3.482)	24	24	UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVE-SOUPAPE (3.502)	24	24	UR
	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVE-SOUPAPE (3.522)	24	24	UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVE-SOUPAPE (3.542)	24	24	UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVE-SOUPAPE (3.562)	24	24	UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVE-SOUPAPE (3.582)	24	24	UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVE-SOUPAPE (3.602)	24	24	UR
	K0F-A3753-30	LIFTER, VALVE (3.625) LEVE-SOUPAPE (3.625)	24	24	UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVE-SOUPAPE (3.650)	24	24	UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVE-SOUPAPE (3.675)	24	24	UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVE-SOUPAPE (3.700)	24	24	UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVE-SOUPAPE (3.725)	24	24	UR
9	6CB-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	1	
10	93605-10108	.PIN, DOWEL .AXE	1	1	
11	6CB-12181-00	CAMSHAFT 2 ARBRE A CAMES 2	1	1	
12	93605-10108	.PIN, DOWEL .AXE	1	1	
13	6CB-12172-00	CAMSHAFT 3 ARBRE A CAMES 3	1	1	
14	93605-10108	.PIN, DOWEL .AXE	1	1	
15	6CB-12182-00	CAMSHAFT 4 ARBRE A CAMES 4	1	1	
16	93605-10108	.PIN, DOWEL .AXE	1	1	
17	6CB-11567-00	GEAR, DRIVEN 2 PIGNON SECONDAIRE 2	2	2	
18	90119-10050	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
19	6CB-12645-01	PULLEY ASSY 1 POULIE COMPLET 1	1	1	
20	6P2-12623-00	.BOLT .BOULON	1	1	

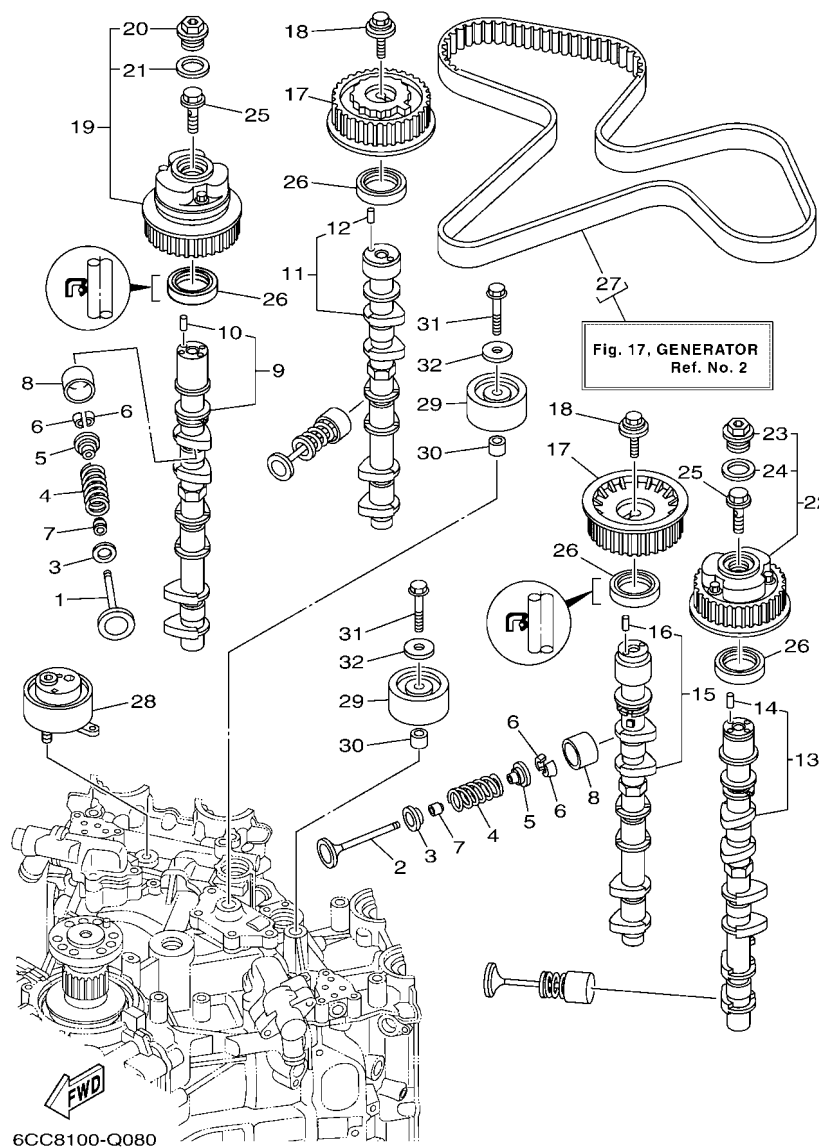


FIG. 8 VALVE

[illegible]

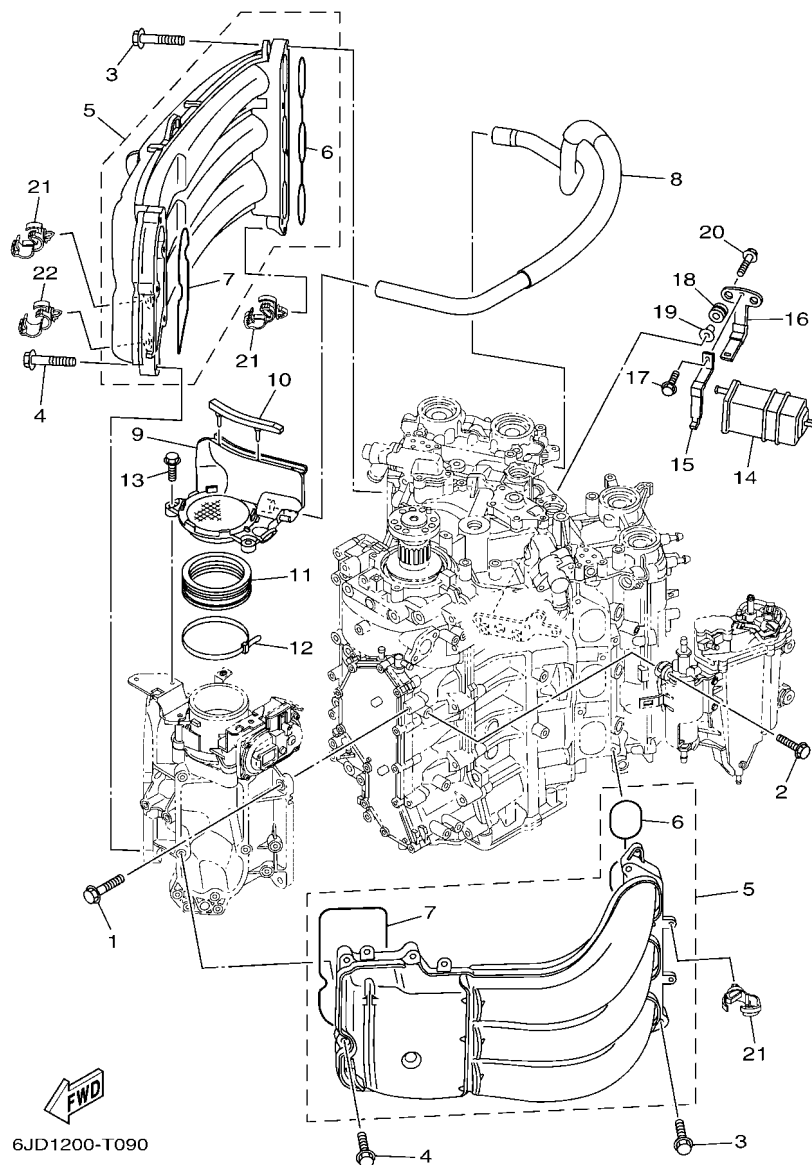


FIG. 9 INTAKE 1

ADMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	95D75-08030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4			
2	90119-06269	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
3	90119-08020	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8			
4	90105-06035	BOLT, FLANGE BOULON, A COLLERETTE	10	10			
5	6CE-13641-00	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	2	2			
6	6CB-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1			
7	6CB-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1	1			
8	6CB-15373-01	PIPE, BREATHER DURITE DE RENIFLARD	1	1			
9	6CB-14440-01	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1			
10	6CB-85547-00	DAMPER AMORTISSEUR	1	1			
11	6AW-1441J-00	PIPE, SILENCER DURITE, DE SILENCIEUX	1	1			
12	90464-99004	CLAMP BRIDE	1	1			
13	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
14	69J-24170-00	CANISTER ASSY BANDE, RASERVOIR A ESSENCE	1	1			
15	69J-2419A-01	HOLDER SUPPORT	1	1			
16	69J-2134X-00	BRACKET, CANISTER SUPPORT	1	1			
17	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1			
18	90480-10M23	GROMMET PASSE-FIL	2	2			
19	90387-06289	COLLAR COLLERETTE	2	2			
20	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
21	90464-13249	CLAMP BRIDE	8	8			
22	90464-20181	CLAMP BRIDE	1	1			

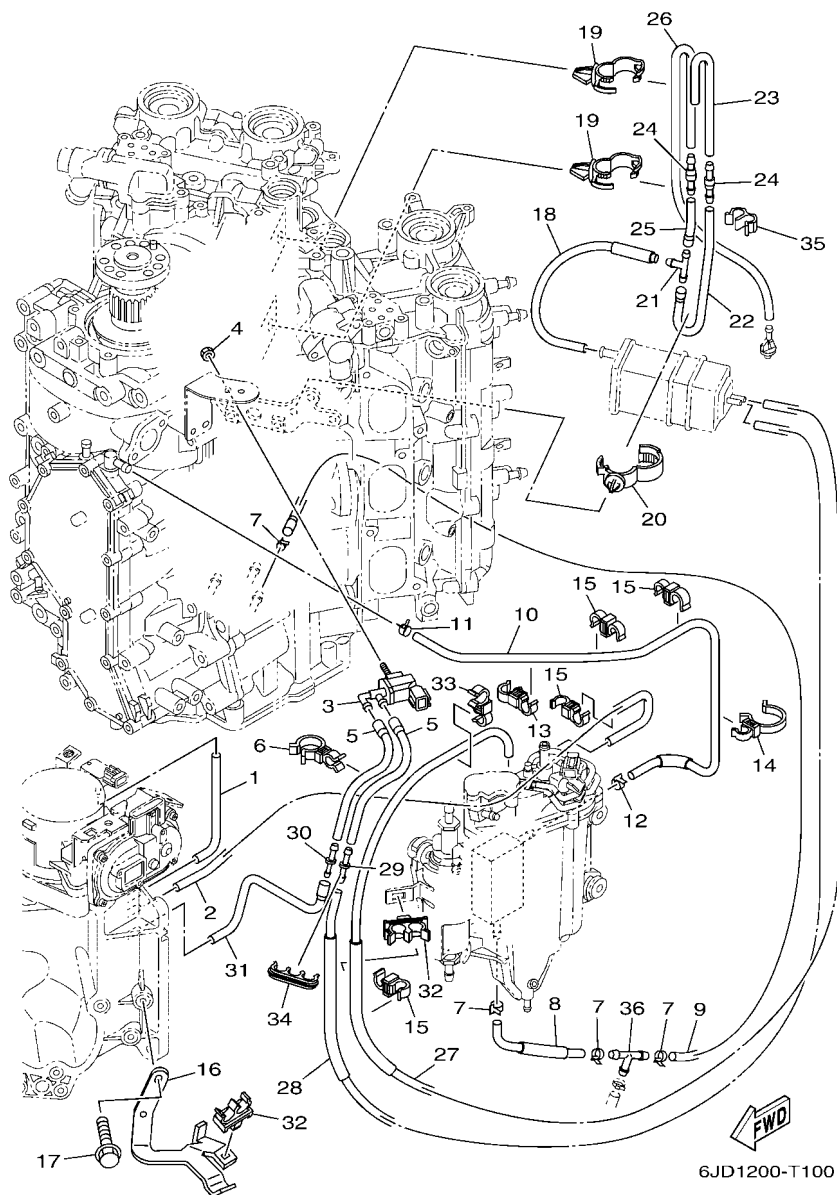


FIG. 10 INTAKE 2

ADMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CB-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1	1			
2	6CB-13532-10	HOSE, VACUUM SENSING 3 DURITE 3	1	1			
3	6C5-86120-00	SOLENOID VALVE ASSY SOLENOIDE	1	1			
4	95380-06600	NUT, HEXAGON ECROU	1	1			
5	6CB-2416A-00	HOSE DURITE	2	2			
6	90464-23001	CLAMP BRIDE	2	2			
7	90465-11M10	CLAMP BRIDE	4	4			
8	6CE-12482-10	PIPE 2 DURITE 2	1	1			
9	90445-097F7	HOSE (L780) DURITE (L780)	1	1			
10	6CB-12484-00	PIPE 4 DURITE 4	1	1			
11	90467-090A0	CLIP JONC	1	1			
12	90465-11M10	CLAMP BRIDE	1	1			
13	90464-12010	CLAMP BRIDE	1	1			
14	90464-26002	CLAMP BRIDE	1	1			
15	90464-09013	CLAMP BRIDE	4	4			
16	6CB-13782-00	STAY SUPPORT	1	1			
17	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
18	6CB-13545-00	HOSE 1 DURITE 1	1	1			
19	90464-20181	CLAMP BRIDE	2	2			
20	90464-07209	CLAMP BRIDE	1	1			
21	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1			
22	6CB-13546-01	HOSE 2 DURITE 2	1	1			
23	6CB-13547-00	HOSE 3 DURITE 3	1	1			
24	6E5-21744-00	BREATHER RENIFLARD	2	2			
25	6CB-13548-00	HOSE, AIR 4 DURITE, A AIR 4	1	1			
26	6CB-12483-01	PIPE 3 DURITE 3	1	1			
27	6CB-1475A-00	PIPE 1 DURITE 1	1	1			

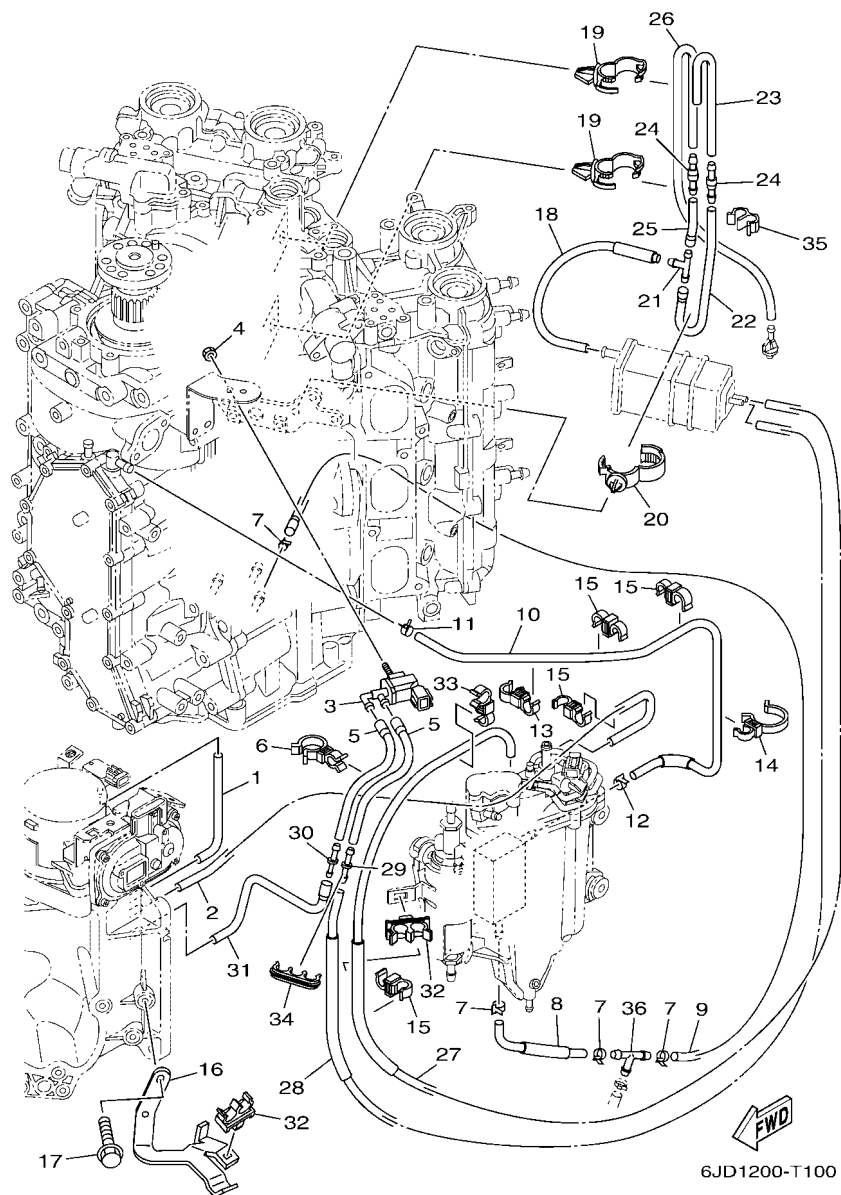


FIG. 10 INTAKE 2

ADMISSION 2

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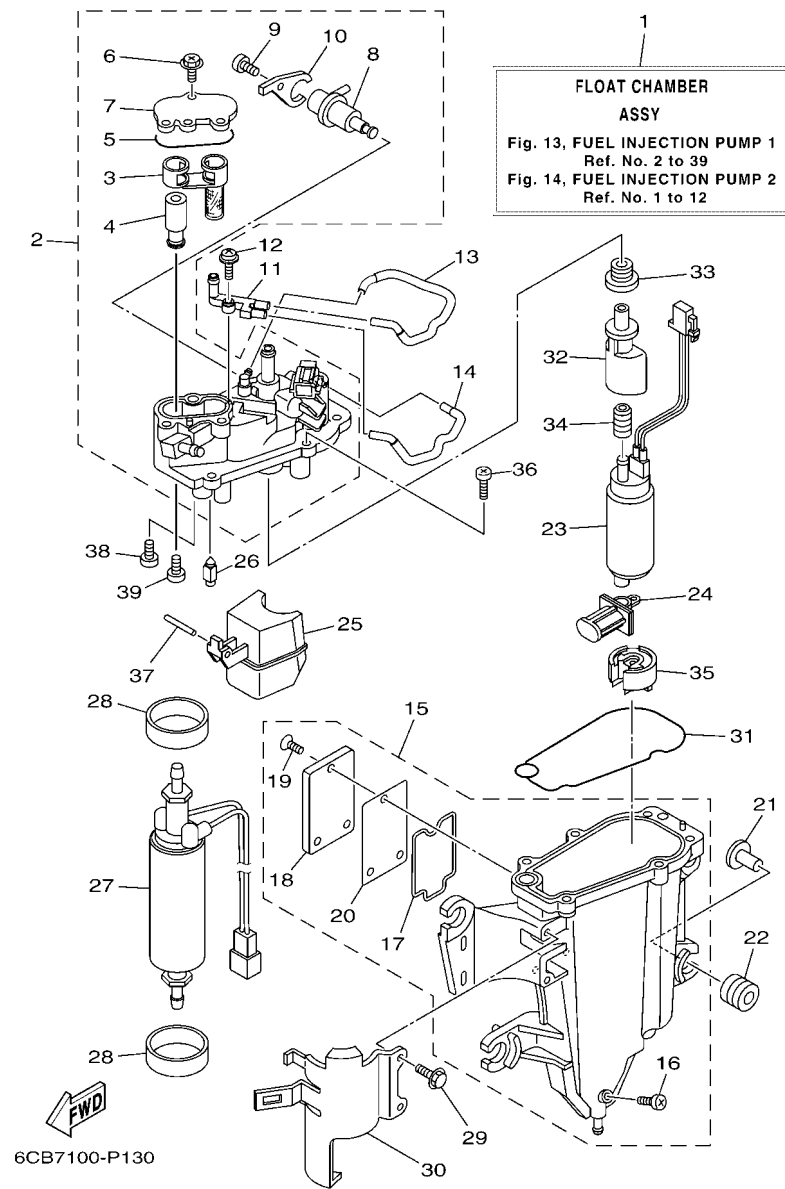


FIG. 13 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CB-14180-11	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1	1			
2	6CB-14182-02	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1			
3	6CB-24501-01	.FILTER, FUEL .FILTRE	1	1			
4	6CB-24460-00	.RELIEF VALVE ASSY .SOUPAPE DE SECURITE COMPLET	1	1			
5	6CB-13016-00	.O-RING .JOINT TORIQUE	1	1			
6	6CB-14216-00	.SCREW .VIS	3	3			
7	6CB-24217-00	.COVER .COUVERCLE	1	1			
8	6CB-13906-01	.REGULATOR, PRESSURE .REGULATEUR DE PRESSION	1	1			
9	6CB-14564-00	.SCREW .VIS	1	1			
10	6CB-14146-00	.PLATE .PLAQUE	1	1			
11	68V-24379-10	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1			
12	68V-14216-00	SCREW VIS	1	1			
13	6CB-1475H-00	PIPE 5 DURITE 5	1	1			
14	6CB-1475J-00	PIPE 6 DURITE 6	1	1			
15	6CB-14181-01	BODY, FLOAT CHAMBER 1 CORPS, CUVE DE FLOTTEUR 1	1	1			
16	6P2-14191-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1			
17	6CB-14239-00	.SEAL .JOINT	1	1			
18	6CB-24452-10	.COVER .COUVERCLE	1	1			
19	6CB-14429-01	.SCREW .VIS	3	3			
20	6CB-24482-00	.GASKET 1 .JOINT 1	1	1			
21	63P-13716-00	COLLAR COLLERETTE	4	4			
22	6CB-13593-00	DAMPER AMORTISSEUR	4	4			
23	6CB-13907-10	FUEL PUMP COMP. POMPE A CARBURANT COMP.	1	1			
24	63P-13915-00	FILTER FILTRE	1	1			
25	6CB-14985-00	FLOAT FLOTTEUR	1	1			
26	6CB-14546-00	VALVE, NEEDLE POINTEAU	1	1			
27	6CB-24410-01	FUEL PUMP ASSY POMPE A ESSENCE	1	1			

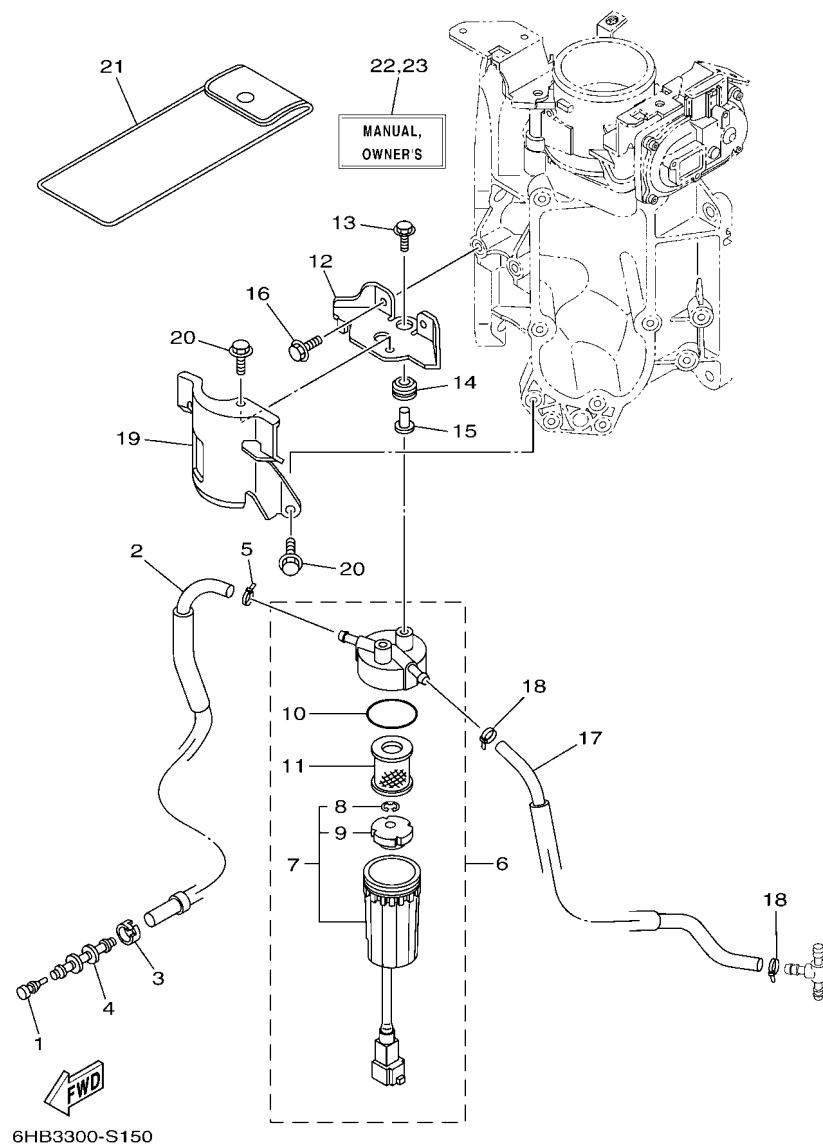
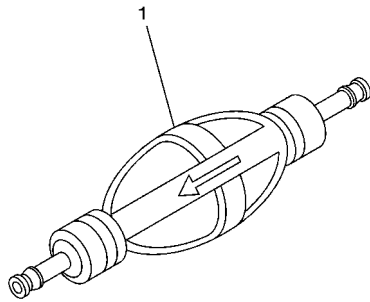


FIG. 15 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1	1			
2	6CB-24314-11	PIPE 4 DURITE 4	1	1			
3	6E5-24351-51	BAND 1 COLLIER 1	1	1			
4	6AW-24377-01	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1	1			
5	90465-11M10	CLAMP BRIDE	1	1			
6	6P3-24560-22	FILTER ASSY ENS FILTRE	1	1			
7	6P3-24562-21	.CUP, FILTER .CUVETTE, FILTRE	1	1			
8	6P3-24519-00	..CLIP ..JONC	1	1			
9	6P3-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1			
10	6P3-24564-00	..GASKET ..JOINT	1	1			
11	6P3-24563-01	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
12	6CB-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1			
13	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
14	90480-10M23	GROMMET PASSE-FIL	2	2			
15	90387-06289	COLLAR COLLERETTE	2	2			
16	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
17	6CB-24313-10	PIPE 3 DURITE 3	1	1			
18	90465-11M10	CLAMP BRIDE	2	2			
19	6CB-24596-01	COVER COUVERCLE	1	1			
20	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
21	69J-28100-02	TOOL KIT TROUSSE A OUTILS	1	1			AP AP
22	6HB-28199-71-E0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (E) UR (E)
	6HB-28199-71-F0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (F) UR (F)
	6HB-28199-71-S0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (ES) UR (ES)
	6HB-28199-71-G0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (D) UR (D)
	6HB-28199-71-D0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (NL) UR (NL)
	6HB-28199-71-H0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1			UR (I) UR (I)



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FIG. 16 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6AW-24360-01	PRIMER PUMP ASSY POMPE D'AMORCAGE	1	1				AP AP

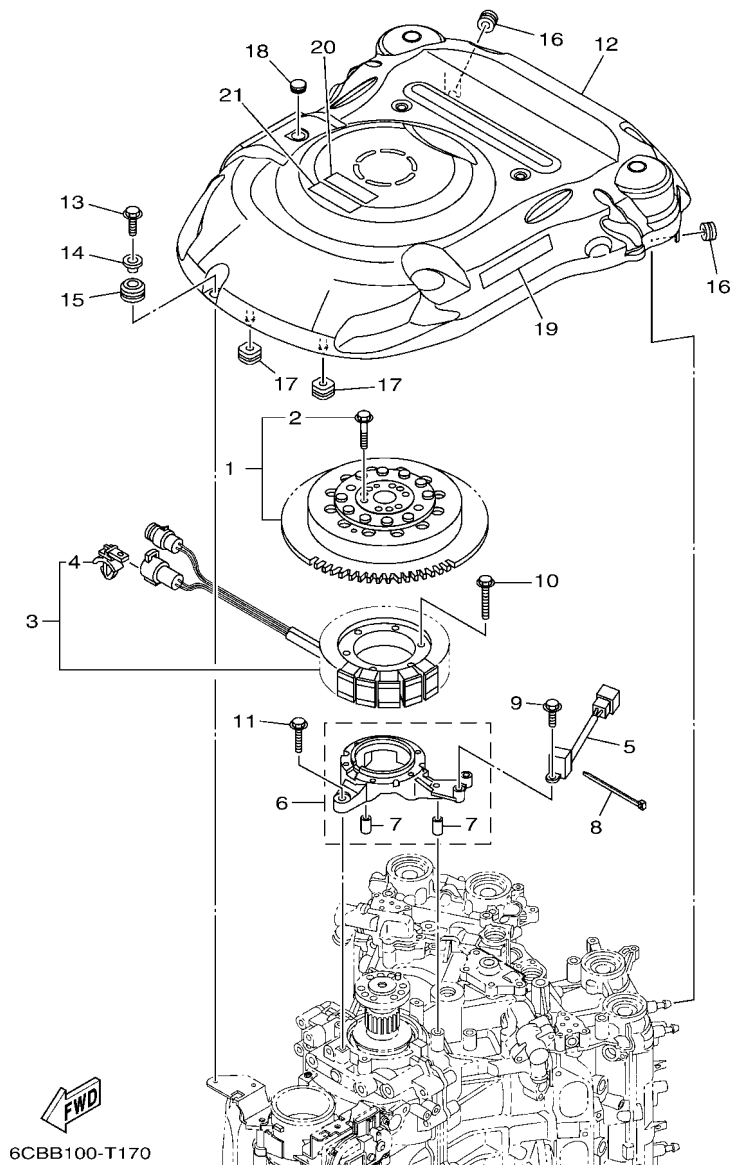


FIG. 17 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6CB-W8145-10	ROTOR ASSY WITH BOLTS ROTOR COMPLET AVEC BOULON	1	1				
2	6EK-W9010-00	.BOLT SET .BOULON ENS.	1	1				
3	6CB-81410-11	STATOR ASSY STATOR COMPLET	1	1				
4	90464-12002	.CLAMP .BRIDE	1	1				
5	6CB-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1				
6	6CB-85561-10	BASE, MAGNETO BASE, MAGNETO	1	1				
7	99530-08012	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	2	2				
8	90465-13M97	CLAMP BRIDE	1	1				
9	97595-05520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2				
10	95022-06035	BOLT, FLANGE BOULON, A COLLERETTE	6	6				
11	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
12	6CB-81337-11	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1				
13	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
14	90387-06285	COLLAR COLLERETTE	1	1				
15	90480-15M31	GROMMET PASSE-FIL	1	1				
16	90480-12314	GROMMET PASSE-FIL	2	2				
17	6CB-85516-00	SPACER ENTRETOISE	2	2				
18	90480-16025	GROMMET PASSE-FIL	1	1				
19	6CE-13437-61	MARK, CAUTION MAKER	1	1				
20	6EE-81994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1	1				
21	6EE-81994-50	LABEL, SAFETY ETIQUETTE, SECURITE	1	1				

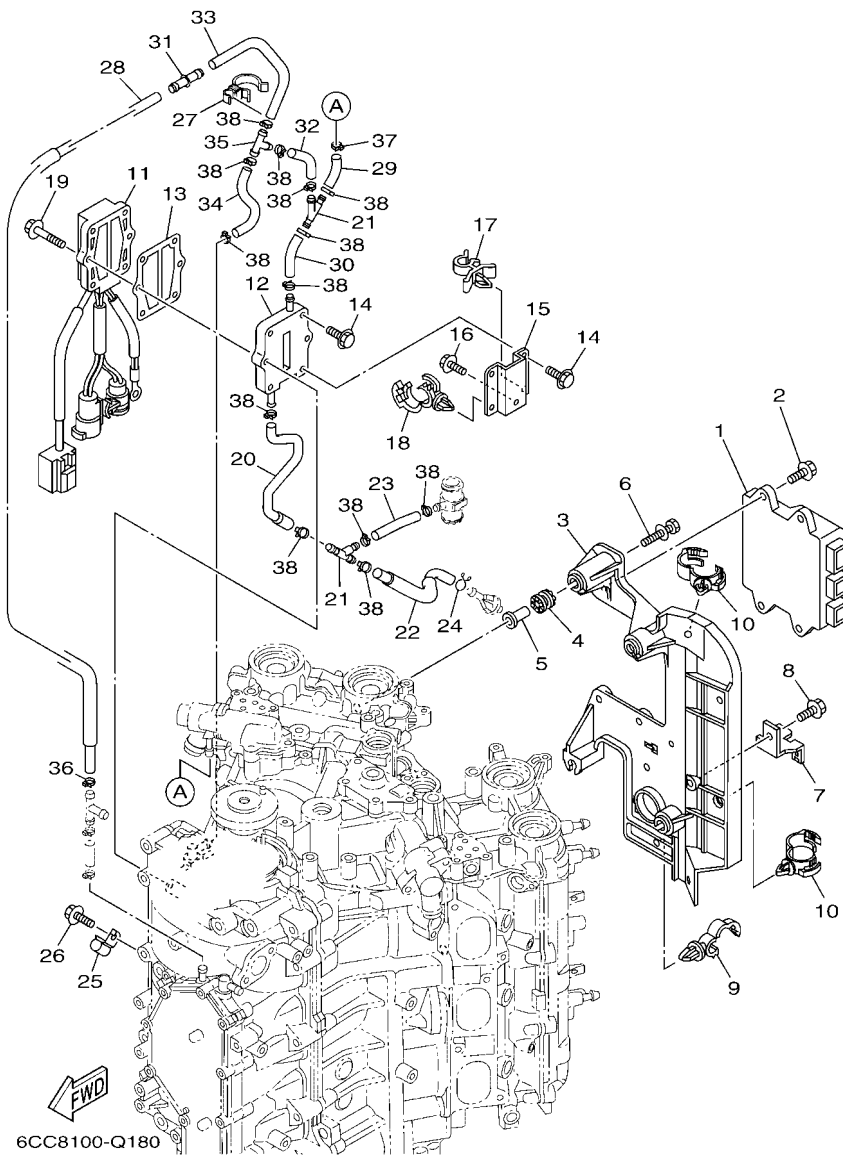


FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6HB-8591A-00	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1	1				
2	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
3	6CB-82316-01	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	1				
4	64J-85516-00	SPACER ENTRETOISE	4	4				
5	69M-42758-01	COLLAR ENTRETOISE	4	4				
6	90119-06M56	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
7	6BR-81845-00	PLATE PLAQUE	1	1				
8	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
9	90464-13249	CLAMP BRIDE	1	1				
10	90464-20181	CLAMP BRIDE	2	2				
11	6CB-81960-11	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1				
12	6CB-81972-00-9S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1				
13	69J-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1				
14	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
15	6CB-81975-00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1				
16	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
17	90464-09129	CLAMP BRIDE	1	1				
18	90464-20181	CLAMP BRIDE	1	1				
19	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
20	6CB-1248E-10	PIPE 9 DURITE	1	1				
21	6CE-24377-00	PIPE, JOINT 2 DURITE RACCORDEMENT 2	2	2				
22	6CE-12483-00	PIPE 3 DURITE 3	1	1				
23	90445-107A5	HOSE (L30) DURITE (L30)	1	1				
24	90467-08M18	CLIP JONC	1	1				
25	90462-06013	CLAMP BRIDE	1	1				
26	95023-06012	BOLT BOULON, A COLLERETTE	1	1				
27	90464-26002	CLAMP BRIDE	1	1				

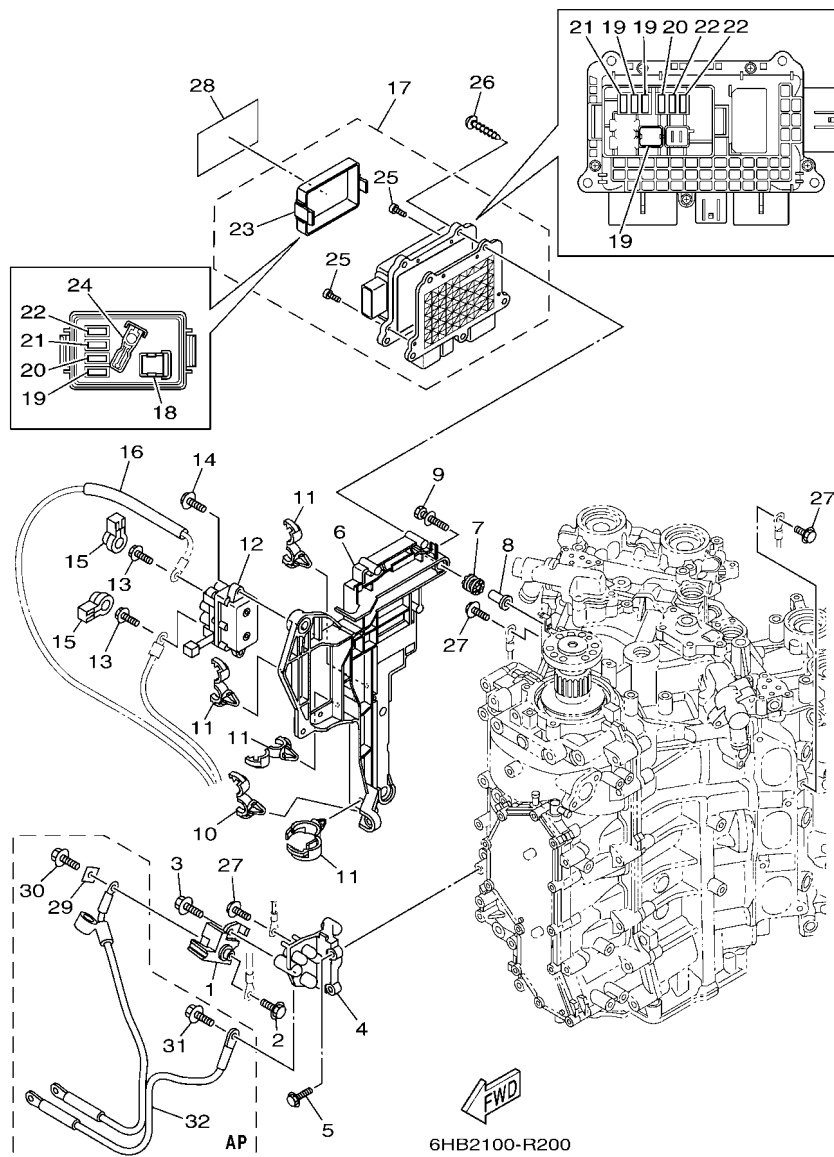


FIG. 20 ELECTRICAL 3

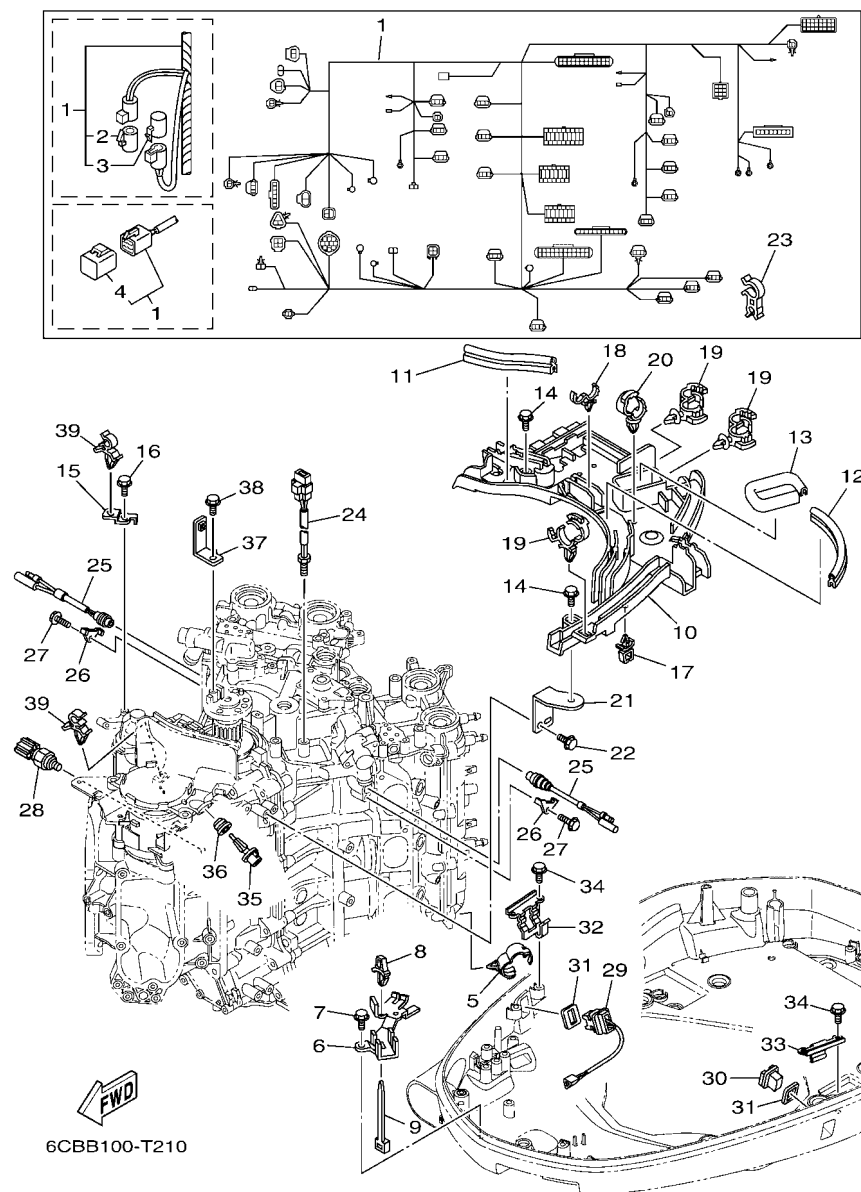
PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6P2-81925-01	TERMINAL BORNE	1	1			
2	95D95-08016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
3	95814-08020	BOLT, FLANGE BOULON, A COLLERETTE	1	1			
4	6CB-81929-00	BRACKET, TERMINAL SUPPORT	1	1			
5	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
6	6CB-81948-11	BRACKET SUPPORT	1	1			
7	64J-85516-00	SPACER ENTRETOISE	5	5			
8	69M-42758-01	COLLAR ENTRETOISE	5	5			
9	90119-06M56	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5			
10	90464-13249	CLAMP BRIDE	1	1			
11	90464-20181	CLAMP BRIDE	4	4			
12	63P-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
13	97E95-06610	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2			
14	97513-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2			
15	6P2-8183X-00	CAP, TERMINAL COUVERCLE, BORNE	2	2			
16	90446-15003	HOSE (L100) DURITE (L100)	1	1			
17	6CB-82170-10	FUSE BOX ASSY BOITE A FUSIBLES	1	1			
18	6CB-82151-40	.FUSE (60A) .FUSIBLE (60A)	2	2			
19	6CB-82151-00	.FUSE (10A) .FUSIBLE (10A)	3	3			
20	6CB-82151-10	.FUSE (15A) .FUSIBLE (15A)	2	2			
21	6CB-82151-20	.FUSE (20A) .FUSIBLE (20A)	2	2			
22	6CB-82151-30	.FUSE (30A) .FUSIBLE (30A)	3	3			
23	6CB-85544-10	.COVER .COUVERCLE	1	1			
24	6CB-2812A-00	.PULLER, FUSE .TENDEUR, FUSIBLE	1	1			
25	6P2-82113-00	.SCREW (M3) .VIS (M3)	5	5			
26	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	4	4			
27	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	5	5			

FIG. 21 ELECTRICAL 4

PARTIE ELECTRIQUE 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6CB-82590-12	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1				
2	6P2-82582-00	.CAP 1 (FEMALE) .BOUCHON 1 (FEMME)	1	1				
3	6P2-82582-10	.CAP 1 (MALE) .BOUCHON 1 (MALE)	1	1				
4	6Y8-82582-11	.CAP 1 (4PIN) .COUVERCLE 1	1	1				
5	90464-20181	CLAMP BRIDE	4	4				
6	6CB-82594-00	CLAMP BRIDE	1	1				
7	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
8	90464-06001	CLAMP BRIDE	1	1				
9	90465-13M24	CLAMP BRIDE	1	1				
10	6CB-82589-10	PROTECTOR, WIRE HARNESS PROTECTEUR, FAISCEAU DE FILS	1	1				
11	6AH-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1				
12	6CB-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1				
13	6CB-42629-00	SEAL JOINT	1	1				
14	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
15	6CB-8132G-00	PLATE PLAQUE	1	1				
16	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
17	90464-11121	CLAMP BRIDE	1	1				
18	90464-18246	CLAMP BRIDE	1	1				
19	90464-12183	CLAMP BRIDE	4	4				
20	90464-20181	CLAMP BRIDE	2	2				
21	6CB-82388-00	PLATE PLAQUETTE	1	1				
22	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
23	90464-23001	CLAMP BRIDE	1	1				
24	6CB-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1				
25	6P2-82560-01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	2				
26	6E9-82588-00	PLATE PLAQUE	2	2				
27	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				



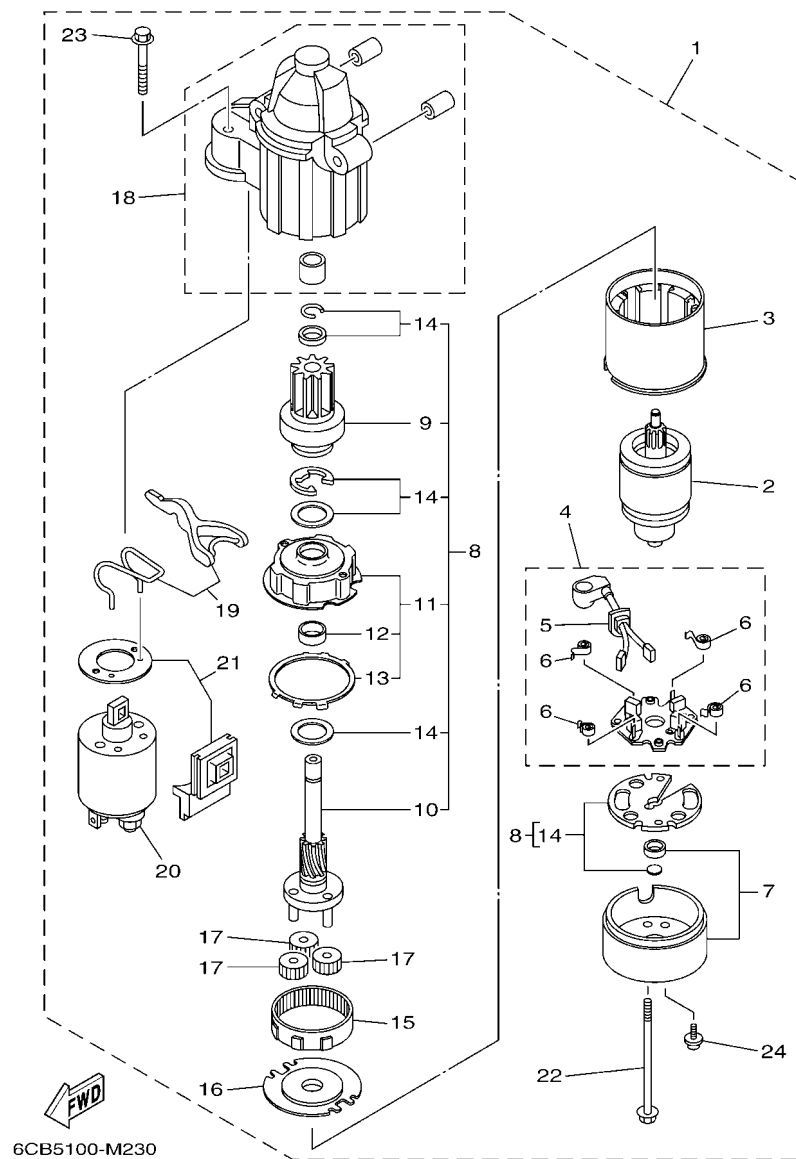
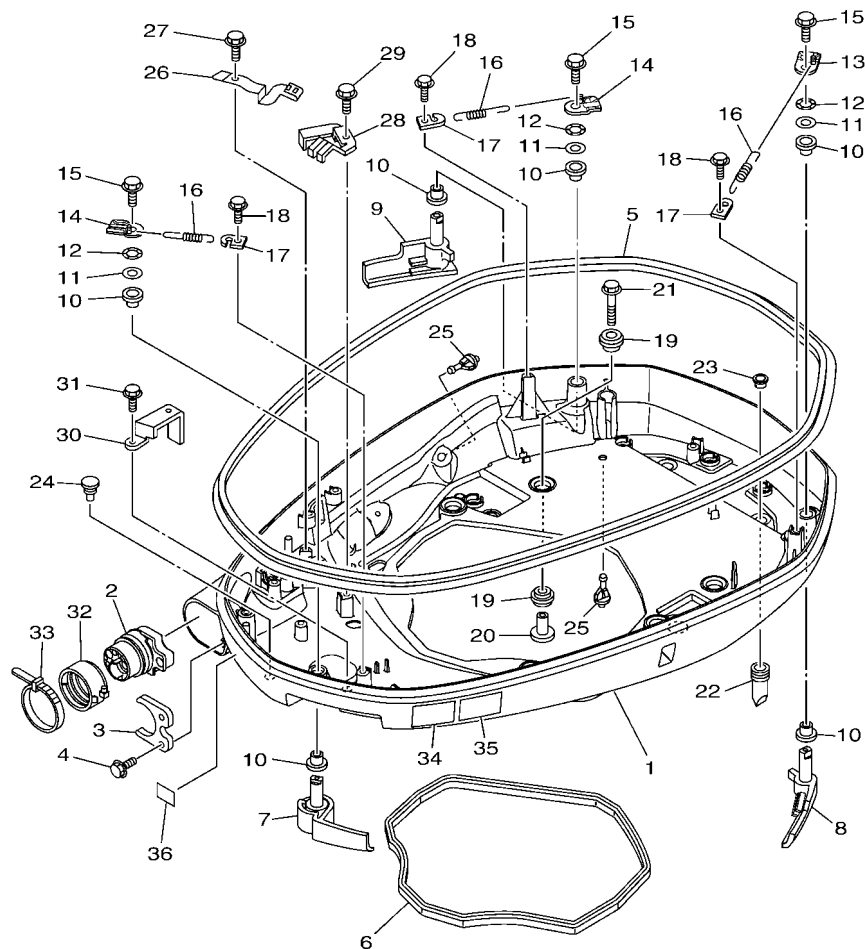


FIG. 23 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6CB-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1				
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1	1				
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1	1				
4	69J-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1				
5	69J-81801-11	.BRUSH SET .JEU DE BROSE	1	1				
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4				
7	6CB-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1				
8	6CB-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1				
9	6CB-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	1				
10	6CB-81836-00	.SHAFT, PINION .AXE, PIGNON	1	1				
11	67F-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1	1				
12	67F-81841-00	.BEARING .ROULEMENT	1	1				
13	67F-8183R-00	.GASKET .JOINT	1	1				
14	6CB-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1				
15	67F-81891-00	.GEAR, RING .ROUE DENTEE	1	1				WITH 67F-8183R-00 WITH 67F-8183R-00
16	67F-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1	1				
17	60V-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3				
18	6CB-81842-00	.COVER .COUVERCLE	1	1				
19	6C5-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1				
20	6C5-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1				
21	6C5-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1				
22	6CB-81826-00	.BOLT .BOULON	2	2				
23	69J-81828-00	.BOLT 2 .BOULON 2	2	2				
24	67F-81846-00	.SCREW .VIS	2	2				



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FIG. 24 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4				REMARKS REMARQUES
1	6CB-42710-00-8D	BOTTOM COWLING ASSY ENS. EMBASE	1	1				
2	6DA-42725-00	GROMMET PASSE-FIL	1	1				
3	6CB-42761-00	STOPPER PLAQUETTE	1	1				
4	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
5	6CB-42615-01	SEAL JOINT	1	1				
6	6CB-42716-00	RUBBER SEAL 1 JOINT EN CAOUTCHOUC 1	1	1				
7	6CB-42815-02-8D	LEVER, CLAMP 1 LEVIER, PRESSE 1	1	1				
8	6CB-42816-02-8D	LEVER, CLAMP 2 LEVIER, PRESSE 2	1	1				
9	6CB-42817-02-8D	LEVER, CLAMP 3 LEVIER, PRESSE 3	1	1				
10	90386-15M73	BUSH DOUILLE	6	6				
11	90201-156J2	WASHER, PLATE RONDELLE, PLATE	3	3				
12	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3				
13	6CB-42818-00	LEVER, CLAMP 4 LEVIER, PRESSE 4	1	1				
14	6CB-42819-00	LEVER, CLAMP 5 LEVIER, PRESSE 5	2	2				
15	95D95-08012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3				
16	90506-22001	SPRING, TENSION RESSORT, TENSION	3	3				
17	66T-43144-00	HOOK, SPRING CROCHET	3	3				
18	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3				
19	90480-22M81	GROMMET PASSE-FIL	12	12				
20	90387-08M37	COLLAR COLLERETTE	6	6				
21	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6				
22	6DA-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2				
23	6DA-42384-00	SEAL, CAP JOINT, CAPUCHON	2	2				
24	6H4-42748-00	GROMMET PASSE-FIL	1	1				
25	6P2-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	2	2				
26	6CB-42743-00	BRACKET SUPPORT	1	1				
27	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				

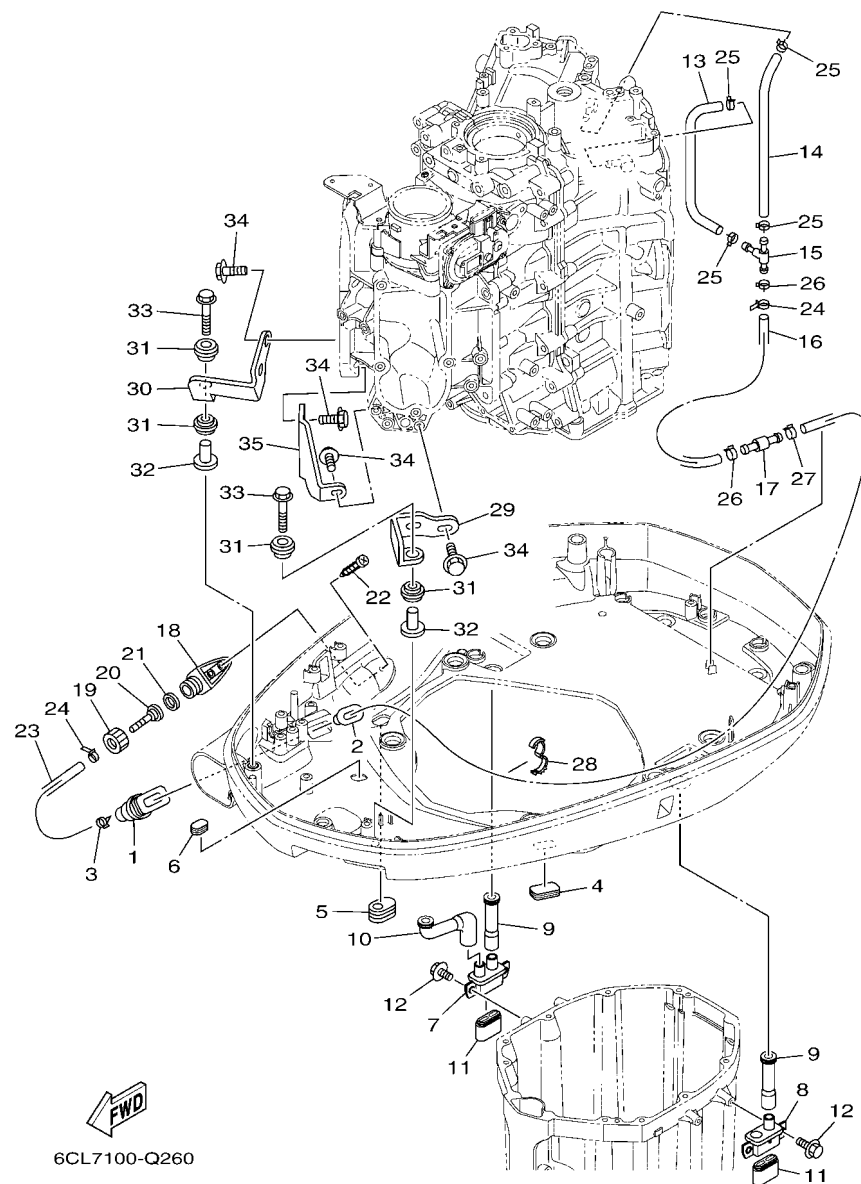
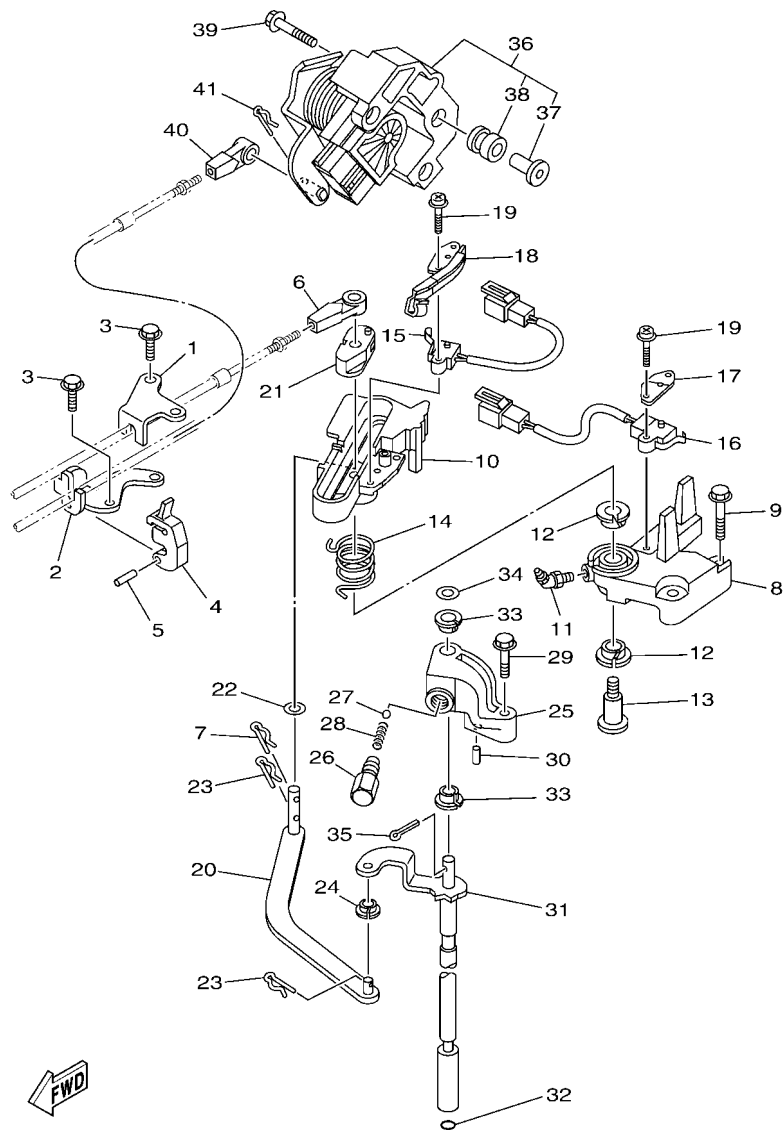


FIG. 25 BOTTOM COWLING 2

CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6H1-42726-21	GROMMET PASSE-FIL	1	1			
2	6BG-42384-00	SEAL, CAP JOINT, CAPUCHON	1	1			
3	90465-11M10	CLAMP BRIDE	2	2			
4	6H4-42726-00	GROMMET PASSE-FIL	1	1			
5	61A-42727-00	GROMMET PASSE-FIL	1	1			
6	64G-42727-00	GROMMET PASSE-FIL	1	1			
7	6CE-42733-00	BOX, DRAIN BOITIER, VIDANGE	1	1			
8	6CE-42734-00	BOX, DRAIN 2 BOITIER, VIDANGE 2	1	1			
9	6CE-42786-01	HOSE, DRAIN 1 DURITE, VIDANGE 1	2	2			
10	6CE-42787-01	HOSE, DRAIN 2 DURITE, VIDANGE 2	1	1			
11	69J-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2			
12	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4			
13	6CB-24315-00	PIPE 5 DURITE 5	1	1			
14	90445-14021	HOSE (L185) DURITE (L185)	1	1			
15	6AW-42169-00	JOINT AXE	1	1			
16	90445-16015	HOSE (L300) DURITE (L300)	1	1			
17	6AW-42785-00	PIPE DURITE	1	1			
18	6AW-12572-00	ADAPTER ADAPTATEUR	1	1			
19	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1			
20	6AW-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1			
21	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1			
22	97780-60520	SCREW, TAPPING VIS, TETE BOMBEE	2	2			
23	90445-14019	HOSE (L1460) DURITE (L1460)	1	1			
24	90465-11M10	CLAMP BRIDE	2	2			
25	90467-130A5	CLIP JONC	4	4			
26	90467-140A8	CLIP JONC	2	2			
27	90467-140A9	CLIP JONC	1	1			

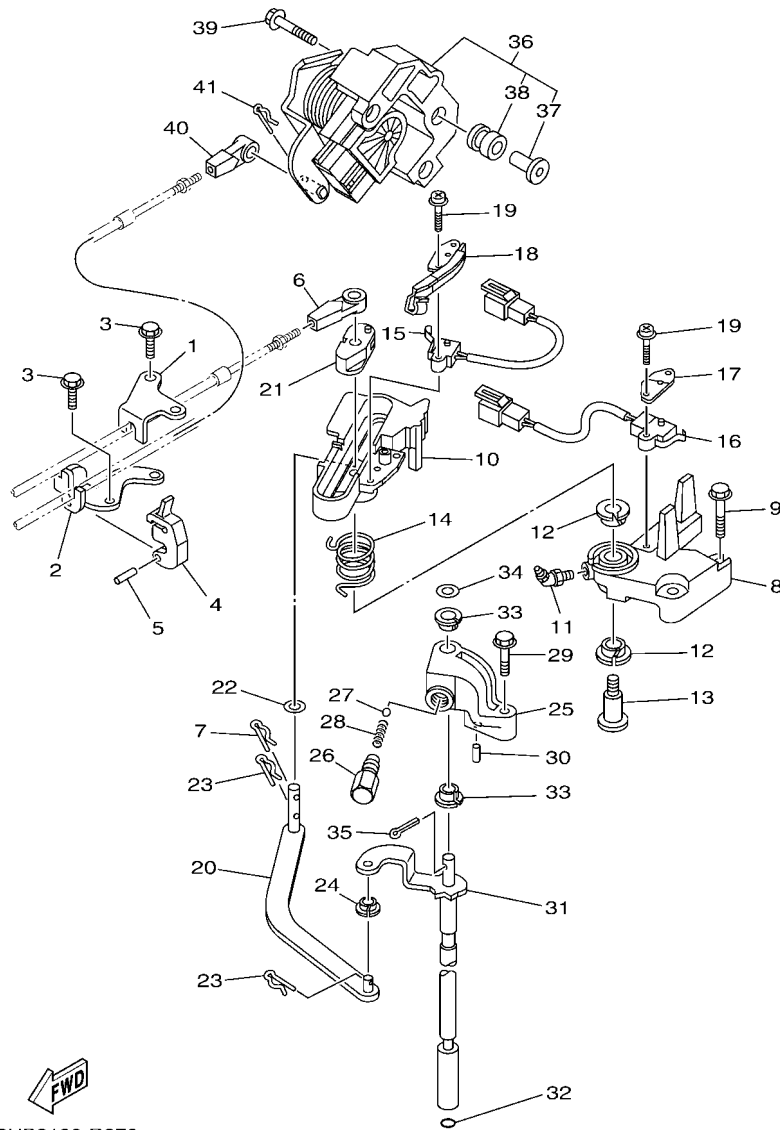


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FIG. 27 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CB-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1			
2	6CB-48532-00	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	1			
3	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4			
4	6E5-48538-00	CLAMP, CABLE COLLIER	1	1			
5	91690-30010	PIN, SPRING AGRAFFE	1	1			
6	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1			
7	90468-18008	CLIP JONC	1	1			
8	6CB-44117-00	BRACKET SUPPORT	1	1			
9	95D95-06035	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
10	69J-44176-01	BRACKET SUPPORT	1	1			
11	93700-06M01	NIPPLE, GREASE PION	1	1			
12	90386-12069	BUSH DOUILLE	2	2			
13	90109-08019	BOLT BOULON	1	1			
14	90508-20052	SPRING, TORSION RESSORT, TORSION	1	1			
15	60V-8259F-00	SWITCH ASSY COMMUTEUR	1	1			
16	69J-8259F-00	SWITCH ASSY COMMUTEUR	1	1			
17	61A-82588-01	PLATE PLAQUE	1	1			
18	6CB-82588-00	PLATE PLAQUE	1	1			
19	97985-04116	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4			
20	6CB-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
21	69J-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
22	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1			
23	90468-18008	CLIP JONC	2	2			
24	90386-06M12	BUSH DOUILLE	1	1			
25	69J-44118-00	BRACKET SUPPORT	1	1			
26	648-42715-00	BUSHING COUSSINET	1	1			
27	93501-04M02	BALL BILLE	1	1			



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FIG. 27 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
28	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
29	97E75-06535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1			
30	91690-30010	PIN, SPRING AGRAFFE	1	1			
31	6FR-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1			
32	93210-09165	O-RING JOINT TORIQUE	1	1			
33	90386-90M90	BUSH DOUILLE	2	2			
34	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1	1			
35	91490-20015	PIN. COTTER GOUPILLE	1	1			
36	6CB-8A410-10	SENSOR UNIT UNITE DE CAPTEUR	1	1			
37	6P2-44139-00	.COLLAR .COLLIER	3	3			
38	6CB-41273-00	.GROMMET .PASSE-FIL	3	3			
39	90119-06126	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
40	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1			
41	90468-18008	CLIP JONC	1	1			

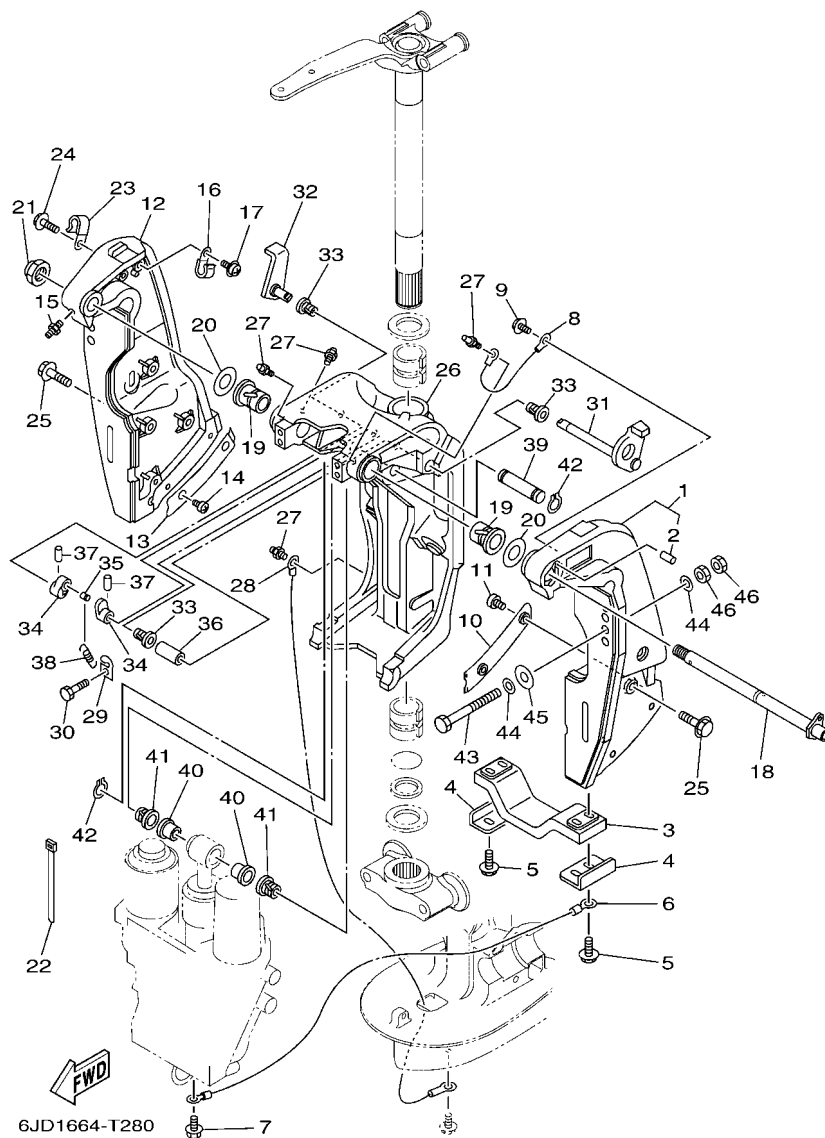


FIG. 28 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
1	69J-43111-11-8D	BRACKET, CLAMP 1 PRESSE 1	1	1		FOR TILT LIMIT FOR TILT LIMIT
2	93606-19002	.PIN, DOWEL .GOUPILLE	1	1		
3	6G5-45251-02	ANODE ANODE	1	1		
4	6G5-44526-00	PLATE PLAQUE	2	2		
5	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4		
6	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	1		
7	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1		
8	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1		
9	97985-06212	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1		
10	61A-43132-00	WASHER, FRICTION RONDELLE, FRICTION	1	1		
11	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2		
12	69J-43112-02-8D	BRACKET, CLAMP 2 PRESSE 2	1	1		
13	61A-43133-00	WASHER, FRICTION RONDELLE	1	1		
14	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2		
15	93700-06002	NIPPLE, GREASE PION	1	1		
16	90465-08M83	CLAMP BRIDE	1	1		FOR TILT LIMIT FOR TILT LIMIT
17	97985-06212	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1		
18	6R3-43131-30	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1		
19	90386-25M31	BUSH DOUILLE	2	2		
20	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2		
21	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1		
22	90465-11M10	CLAMP BRIDE	4	4		
23	90465-08M83	CLAMP BRIDE	1	1		
24	97E95-06514	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1		
25	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8		
26	61A-43311-22-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1		
27	93700-06002	NIPPLE, GREASE PION	5	5		

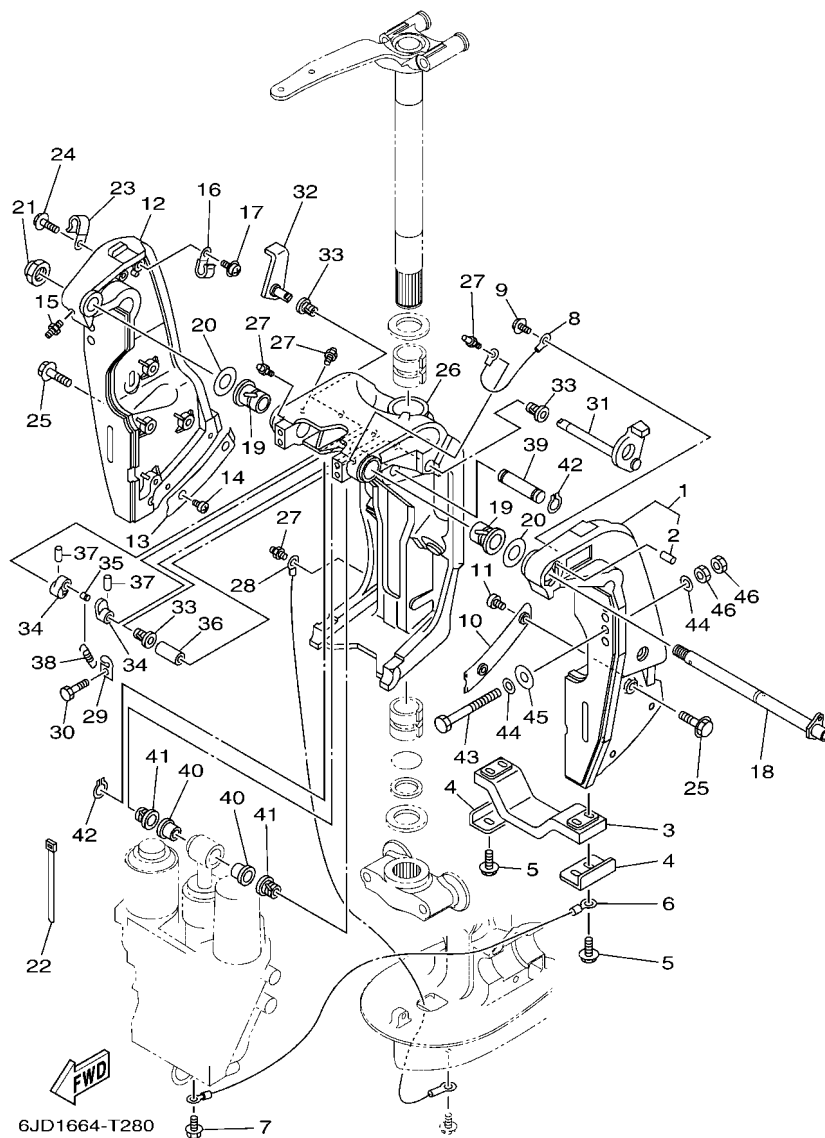
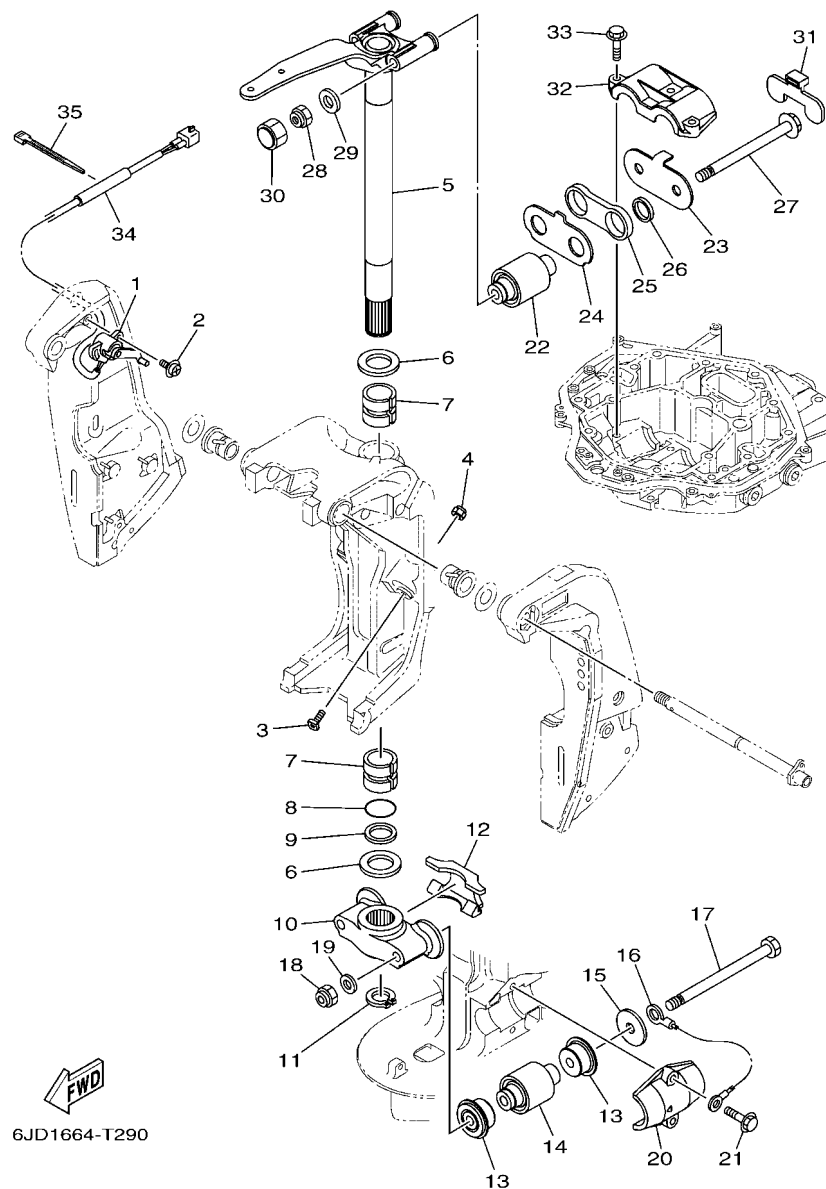


FIG. 28 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
28	69J-82147-00	WIRE, LEAD 5 FIL 5	1	1			
29	6G5-43144-00	HOOK, SPRING CROCHET	1	1			
30	97D95-06010	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	1	1			
31	61A-43181-01	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1	1			
32	6G5-43185-02	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1	1			
33	90386-10M16	BUSH DOUILLE	3	3			
34	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2			
35	90249-06M19	PIN GOUPILLE	1	1			
36	90387-10M05	COLLAR COLLERETTE	1	1			
37	91690-30020	PIN, SPRING AGRAFFE	2	2			
38	90506-16003	SPRING, TENSION RESSORT, TENSION	1	1			
39	6E5-43126-10	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1			
40	90386-18M63	BUSH DOUILLE	2	2			
41	90386-18M14	BUSH DOUILLE	2	2			
42	93410-18M05	CIRCLIP CIRCLIP	2	2			
43	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	2	2			UR
	90101-12047	BOLT (L:150MM) BOULON (L:150MM)	2	2			UR
44	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8			UR
45	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	4			
46	95380-12600	NUT ECROU	8	8			



6JD1664-T290

FIG. 29 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	69J-83672-11	TRIM SENDER INCLINER RACCORD	1	1			Go to P/N : PE0-OM-220001
2	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2			
3	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2			
4	95780-10300	NUT, FLANGE ECROU	2	2			
5	6CE-42510-00-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1			
6	90201-40M00	WASHER, PLATE RONDELLE, PLATE	2	2			
7	90386-39M89	BUSH DOUILLE	2	2			
8	93210-35321	O-RING JOINT TORIQUE	1	1			
9	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1			
10	6CE-44551-00-CA	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR	1	1			
11	93410-37M04	CIRCLIP CIRCLIP	1	1			
12	6CE-44574-00	STOPPER, LOWER MOUNT RUBBER BUTÉE	1	1			
13	6CE-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	4	4			
14	6CE-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	2			
15	90201-16032	WASHER, PLATE RONDELLE, PLATE	2	2			
16	6AW-82149-00	WIRE, LEAD 3 FIL 3	1	1			
17	90101-14004	BOLT BOULON	2	2			
18	90185-14M00	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2			
19	92995-14600	WASHER RONDELLE	2	2			
20	6CE-44552-00-CA	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR	2	2			
21	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
22	6CE-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL	2	2			
23	6CE-44526-00	PLATE PLAQUE	1	1			
24	6CE-44536-00	PLATE 2 PLAQUETTE 2	1	1			
25	6CE-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	1			
26	90387-28013	COLLAR COLLERETTE	2	2			
27	90105-14005	BOLT, FLANGE BOULON, A COLLERETTE	2	2			

PARTS NEWS



News No. PE0-OM-220001(1/3)

Date:2022/01/17

Signature:T.Ogomori

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	See the"List of Models and CATALOGUE No's below."	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Feb./14/2022	PDF Replace --> Feb./14/2022
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F200BET	6S1F	6S1-1009779 and following
FL200BET	6S2F	6S2-1003042 and following
F200A, F200CET	6ALF	6AL-1006875 and following
LF200A, FL200CET	6AMF	6AM-1000713 and following
F225BET	6ASE	6AS-1006036 and following
FL225BET	6ATE	6AT-1000578 and following
VF200A-2019	6JV1	6JV-1000149 and following
F225CA, F225FET	6CLA	6CL-1005436 and following
LF225CA, FL225FET	6CMA	6CM-1001037 and following
F250CA, F250DET	6CGA	6CG-1021277 and following
LF250CA, FL250DET	6CHA	6CH-1004336 and following
F225B, F225HET	6HB4	6HB-1000585 and following
LF225B, FL225HET	6HC4	6HC-1000008 and following
F250AET	6P2G	6P2-1042900 and following
F250HET	6FJ3	6DX-1010946 and following
FL250HET	6FK3	6DY-1004227 and following
VF250A	6FR5	6FR-1008535 and following
F250B, F250LET	6HD4	6HD-1006259 and following
LF250B, FL250LET	6HE4	6HE-1000526 and following
F300CA, F300BET	6CEA	6CE-1069657 and following
LF300CA, FL300BET	6CFA	6CF-1018346 and following
F300A, F300CET	6JA3	6JA-1001488 and following
LF300A, FL300CET	6JB3	6JB-1000281 and following
F300DET	6JD1	6JD-1000627 and following
FL300DET	6JE1	6JE-1000322 and following

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
These parts are interchangeable with a set			

BRACKET 2

1. LIST CORRECTION

Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	REMARKS
3	61A-43376-00	6AW-43376-00	BOLT, THRUST RECEIVER	2	*Part number revision

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PARTS NEWS

News No. PE0-OM-220001(2/3)

Date:2022/01/17

Signature:T.Ogomori

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	See the"List of Models and CATALOGUE No's below."
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision	Text, Illustration --> Feb./14/2022
	PDF Replace --> Feb./14/2022
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	FIG.NO.
F200BET	6S1F	2019	1T6S1-200SA	27
FL200BET	6S2F		1T6S1-415MA	
F200A	6ALF	2019	1T6AL-100EA	27
LF200A	6AMF		1T6AM-100EA	
F200CET	6ALF		1T6AL-300FA 1T6AL-200SA	
F225BET	6ASE			
FL200CET	6AMF			
FL225BET	6ATE			
VF200A	6JV1	2019	1T6JV-100EA	29
F225CA	6CLA	2019	1T6CL-100EA	30
LF225CA	6CMA		1T6CM-100EA	29
F250CA	6CGA		1T6CG-100EA	30
LF250CA	6CHA		1T6CH-100EA	29
F225FET	6CLA		1T6CL-300FA	30
FL225FET	6CMA		1T6CL-200SA	29
F225FET	6CLA		1T6CL-370EA	29
F250DET	6CGA			
FL225FET	6CMA			
FL250DET	6CHA			
F250DET	6CGA	1T6CG-300FA	30	
FL250DET	6CHA	1T6CG-200SA	29	
F225B	6HB4	2019	1T6HB-100EA	29
LF225B	6HC4		1T6HC-100EA	
F225HET	6HB4		1T6HB-300FA	
FL225HET	6HC4			
F250AET	6P2G	2019	1T6P2-280PA	27
F250HET	6FJ3	2019	1T6FJ-200SA	27
FL250HET	6FK3		1T6FJ-415MA	
VF250A	6FR5	2019	1T6FR-100EA	29

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Spare Parts Section
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PARTS NEWS

News No. PE0-OM-220001(3/3)

Date:2022/01/17

Signature:T.Ogomori

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	See the"List of Models and CATALOGUE No's below."		
Subject	PARTS CATALOGUE CORRECTIONS		
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."		
Time of YPEC Revision	Text, Illustration --> Feb./14/2022	PDF Replace --> Feb./14/2022	
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)			

2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	FIG.NO.
F250B	6HD4	2019	1T6HD-100EA	29
LF250B	6HE4		1T6HE-100EA	
F250LET	6HD4		1T6HD-300FA	
FL250LET	6HE4		1T6HD-280PA	
F300CA	6CEA	2019	1T6CE-100EA	30
LF300CA	6CFA		1T6CF-100EA	29
F300BET	6CEA		1T6CE-300FA	31
FL300BET	6CFA		1T6CE-200SA	29
F300A	6JA3	2019	1T6JA-100EA	29
LF300A	6JB3		1T6JB-100EA	
F300CET	6JA3		1T6JA-300FA	
FL300CET	6JB3			
F300DET	6JD1	2019	1T6JD-200SA	29
FL300DET	6JE1		1T6JD-664EA	

Thank you very much for your cooperation.

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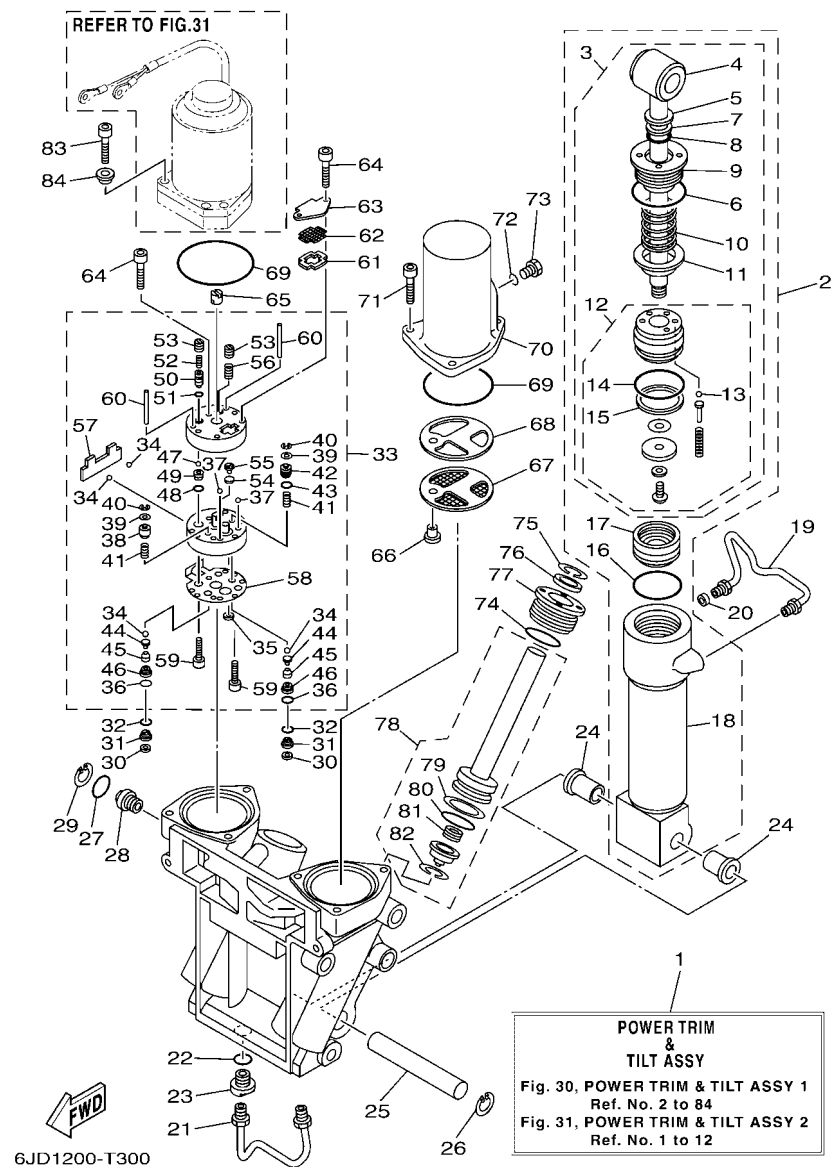


FIG. 30 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	69J-43800-10-8D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1			
2	6CE-43840-00	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	1			
3	6CE-43810-00	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS	1	1			
4	69J-43801-01	..ROD ..TIGE	1	1			
5	93106-19N50	..OIL SEAL ..JOINT SPY	1	1			
6	63P-43861-20	..O-RING ..JOINT TORIQUE	1	1			
7	6H1-43872-00	..RING, BACK UP ..RESSORT	1	1			
8	61A-4389H-01	..O-RING ..JOINT TORIQUE	1	1			
9	61A-43811-00	..SCREW, CYLINDER END ..VIS, CYLINDRE RACCORD	1	1			
10	69J-4384H-00	..SPRING ..RESSORT	1	1			
11	69J-4382E-00	..ADAPTOR 2 ..ADAPTEUR 2	1	1			
12	6CE-4380P-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	1			
13	93505-32038	...BALL ...BILLE	5	5			
14	61A-43861-00	...O-RING ...JOINT TORIQUE	1	1			
15	61A-43871-00	...RING, BACK UP ...SEGMENT	1	1			
16	61A-43861-00	.O-RING .JOINT TORIQUE	1	1			
17	6H1-43814-11	.PISTON, FREE .PISTON	1	1			
18	61A-43813-02	.CYLINDER, TILT .CYLINDRE	1	1			
19	69J-43835-10	PIPE TUYAU	1	1			
20	69J-4388J-00	PLUG 2 BOUCHON 2	1	1			
21	69J-43833-02	PIPE TUYAU	1	1			
22	93210-17239	O-RING JOINT TORIQUE	1	1			
23	69J-4388E-01	BOLT ,SCREW VIS	1	1			
24	90386-18M14	BUSH DOUILLE	2	2			
25	61A-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	1			
26	61A-43876-00	RING, SNAP RESSORT	1	1			
27	6D8-43863-00	O-RING JOINT TORIQUE	1	1			

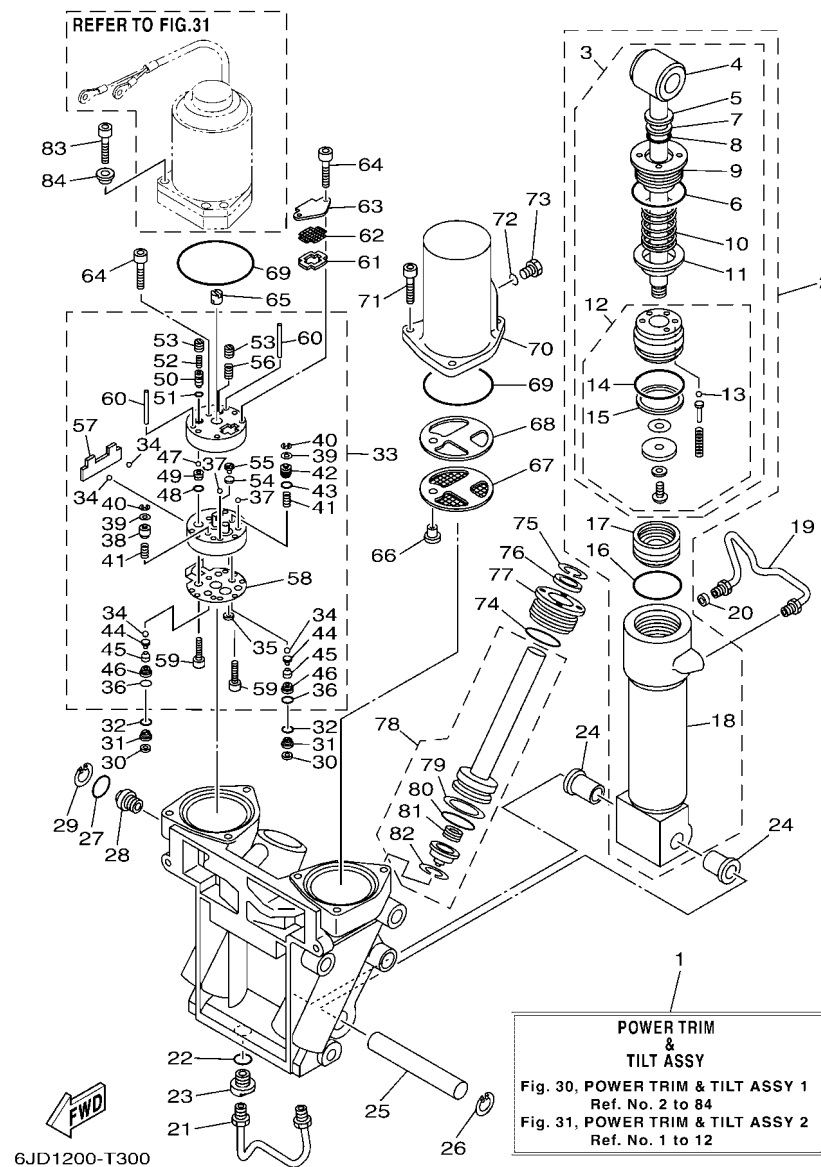


FIG. 30 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
28	69J-43845-00	SCREW, MANUAL RELEASE VIS	1	1		
29	6H1-43875-00	RING, SNAP RESSORT	1	1		
30	69J-4381C-00	FILTER 3 FILTRE 3	2	2		
31	69J-43899-01	PLATE STOPPER PLAQUETTE	2	2		
32	69J-4389J-00	O-RING JOINT TORIQUE	2	2		
33	69J-43830-01	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1		
34	93505-32038	.BALL .BILLE	4	4		
35	69J-4381C-00	.FILTER 3 .FILTRE 3	1	1		
36	69J-4389J-00	.O-RING .JOINT TORIQUE	2	2		
37	93503-16003	.BALL .BILLES	2	2		
38	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1	1		
39	69A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	2		
40	99002-03600	.CIRCLIP .CIRCLIP	2	2		
41	69J-43894-00	.SPRING, SHUTTLE RETURN .RESSORT	2	2		
42	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1	1		
43	6H1-43883-00	.O-RING .JOINT TORIQUE	1	1		
44	60V-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPE	2	2		
45	69J-43853-00	.SPRING, MAIN VALVE .RESSORT	2	2		
46	6CJ-43893-00	.WASHER .RONDELLE	2	2		
47	93501-08001	.BALL .BILLE	2	2		
48	93210-08391	.O-RING .JOINT TORIQUE	1	1		
49	69J-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1		
50	63P-43844-20	.PIN, VALVE SUPPORT .GOUPILLE	1	1		
51	93210-064A5	.O-RING .JOINT TORIQUE	1	1		
52	69J-43855-00	.SPRING, UP RELIEF .RESSORT	1	1		
53	6CJ-43843-00	.SCREW, VALVE LOCK .VIS	2	2		
54	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	1		

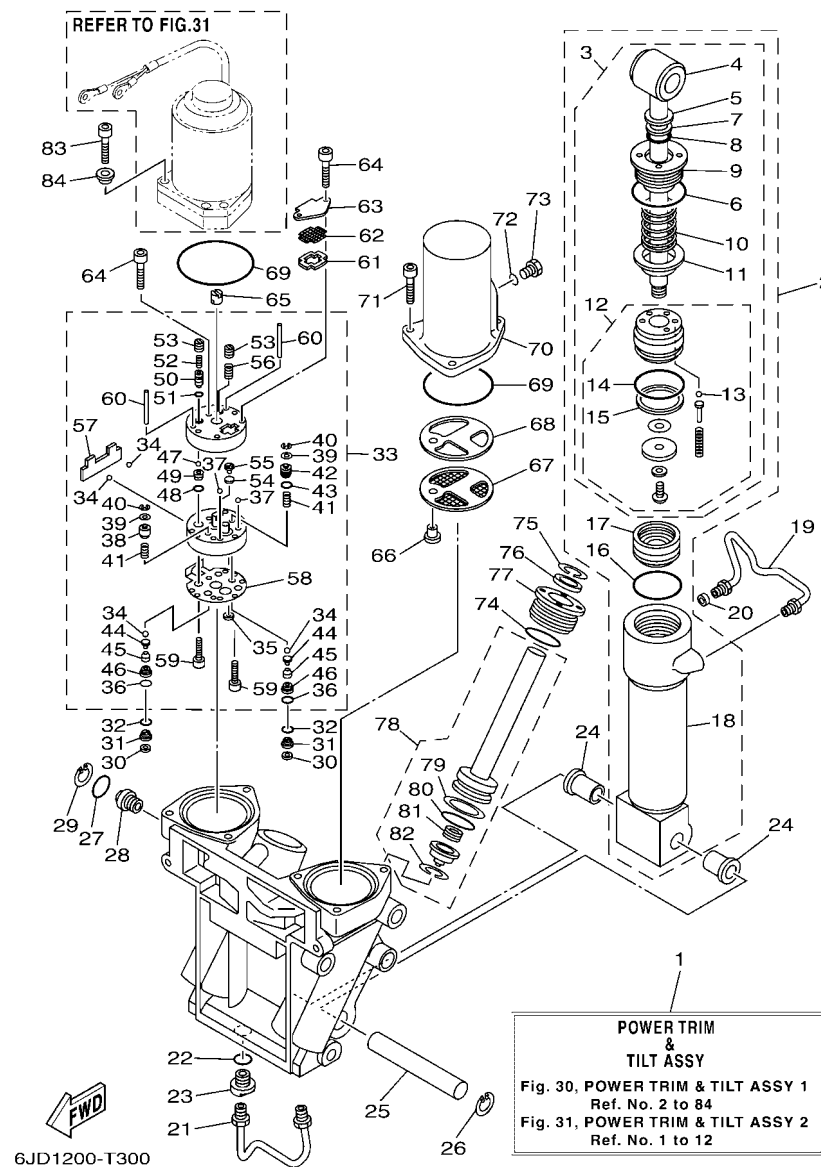


FIG. 30 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
55	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1	1		
56	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	1		
57	69J-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	1		
58	69J-4384G-00	.SEAL, RELIEF VALVE .JOINT	1	1		
59	91318-05025	.BOLT .BOULON	2	2		
60	93604-35236	.PIN, DOWEL .CLAVETTE	2	2		
61	69J-43871-00	RING, BACK UP SEGMENT	1	1		
62	69J-43816-00	FILTER 1 FILTRE 1	1	1		
63	69J-4381J-00	PLATE PLAQUE	1	1		
64	91318-05040	BOLT BOULON	3	3		
65	69J-43831-00	CONNECTOR, SHAFT RACCORD	1	1		
66	69J-4388H-00	PLUG BOUCHON	1	1		
67	69J-43817-00	FILTER 2 FILTRE 2	1	1		
68	69J-4388F-00	SPACER ENTRETOISE	1	1		
69	93210-66001	O-RING JOINT TORIQUE	2	2		
70	69J-43828-00	BODY, RESERVOIR CORPS	1	1		
71	69J-43888-00	BOLT, SOCKET BOULON	3	3		
72	93210-09165	O-RING JOINT TORIQUE	1	1		
73	6H1-43829-00	PLUG, RESERVOIR BOUCHON	1	1		
74	61A-43861-00	O-RING JOINT TORIQUE	2	2		
75	6T4-43875-01	RING, SNAP RESSORT	2	2		
76	69J-43822-00	SEAL, TRIM DUST JOINT	2	2		
77	61A-43821-01	SCREW, TRIM CYLINDER END VIS	2	2		
78	69J-43820-01	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2		
79	61A-43874-00	.RING, BACK UP .RESSORT	1	1		
80	61A-43864-00	.O-RING .JOINT TORIQUE	1	1		
81	61A-4384H-10	.SPRING .RESSORT	1	1		

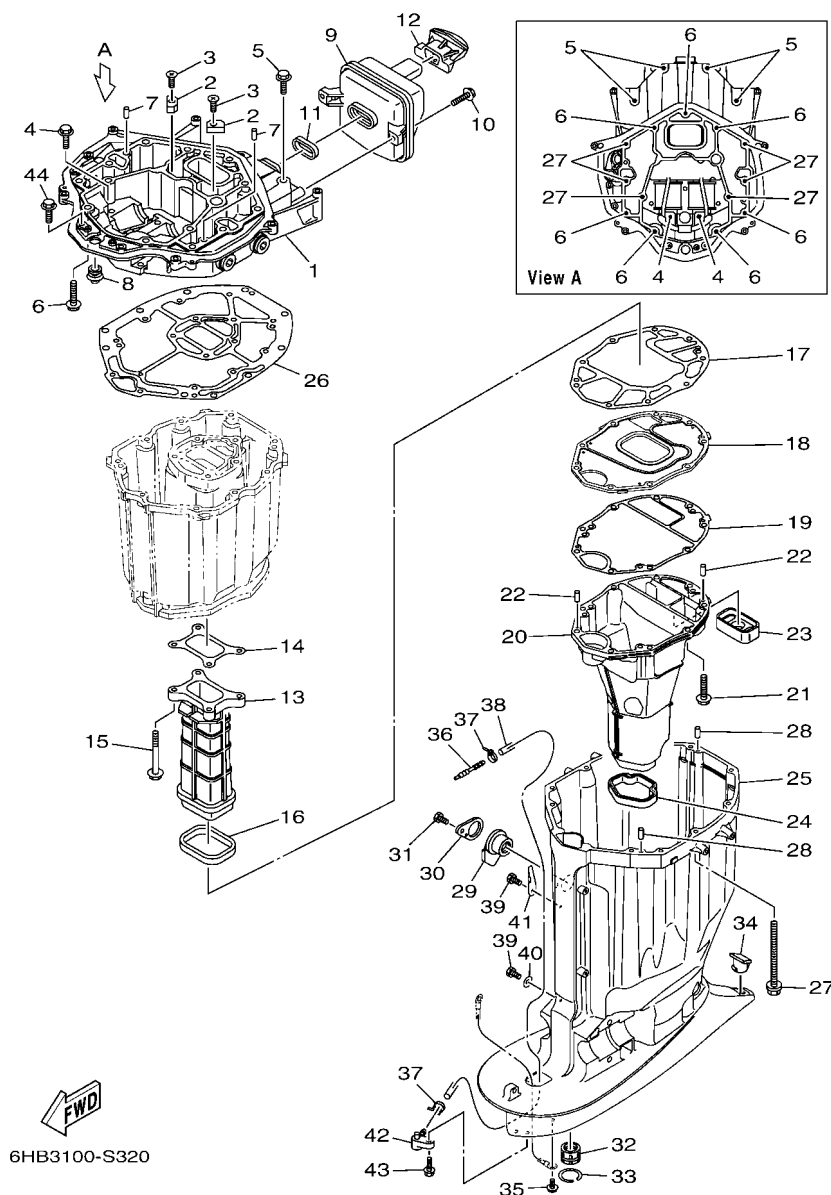


FIG. 32 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CE-41137-01	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1			
2	63P-11325-11	ANODE ANODE	2	2			
3	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2			
4	90119-08102	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
5	97E75-10545	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4			
6	97E75-10535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	7	7			
7	93608-16M16	PIN, DOWEL AXE	2	2			
8	6E5-42724-00	GROMMET PASSE-FIL	1	1			
9	6CB-14750-A0	SILENCER ASSY SILENCIEUX	1	1			
10	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
11	6CB-14755-00	GASKET, SILENCER JOINT, SILENCIEUX	1	1			
12	6CB-42769-01	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1			
13	6CB-41132-01	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	1			
14	6CB-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1			
15	97E75-08560	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4			
16	6CB-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1			
17	6CB-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1			
18	6CE-45181-01	PLATE PLAQUETTE	1	1			
19	6CE-41136-00	GASKET, EXHAUST MANIFOLD 4 JOINT, PIPE D'ECHAPPEMENT 4	1	1			
20	6CE-14711-01	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1			
21	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	9	9			
22	93606-19M23	PIN, DOWEL GOUPILLE	2	2			
23	6CE-45127-00	SEAL JOINT	1	1			
24	6CE-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1			
25	6CE-45111-01-8D	CASING, UPPER FOURREAU	1	1			
26	6CB-45113-01	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1			
27	90119-10007	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			

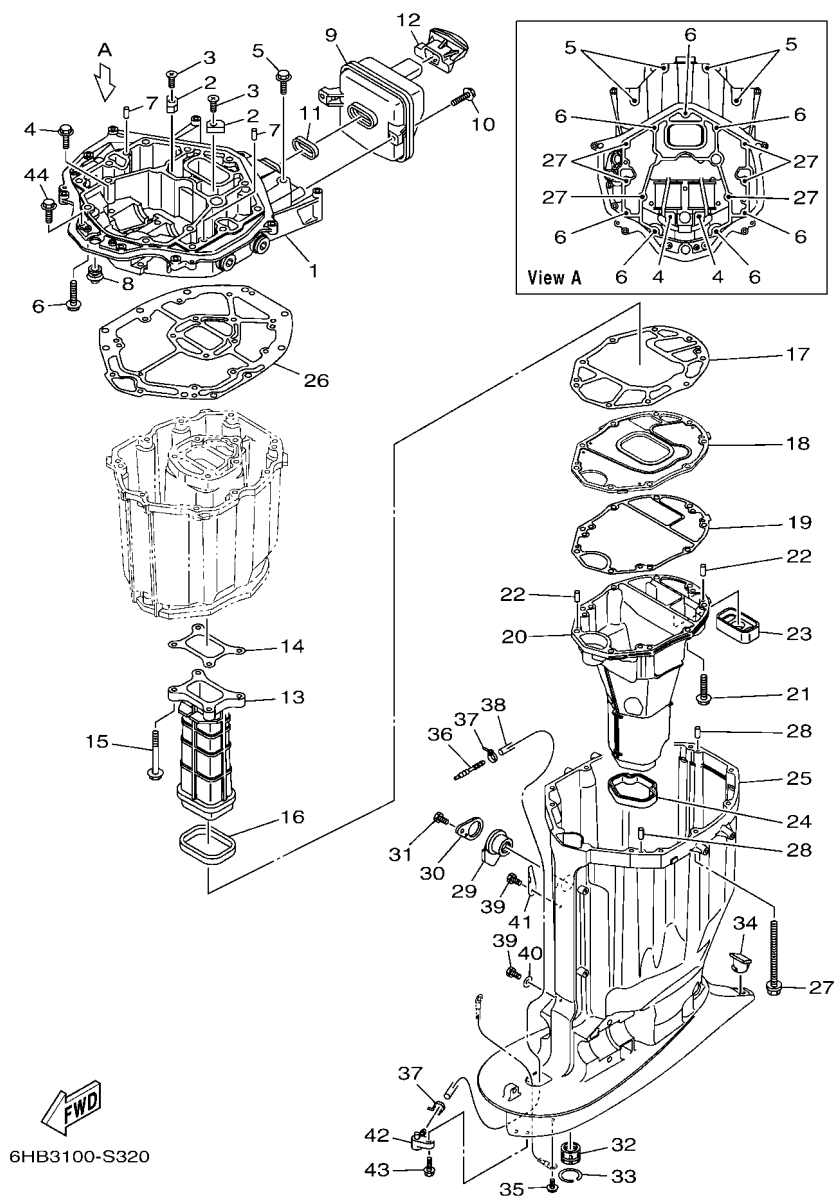


FIG. 32 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
28	93608-16M16	PIN, DOWEL AXE	2	2			
29	6BB-15316-00	DAMPER 1 AMORTISSEUR 1	1	1			
30	6BB-45152-01	COVER, UPPER CASING 2 CAPUCHON FOURREAU	1	1			
31	97D95-06012	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	1	1			
32	69J-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1			
33	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1			
34	61A-45155-00	CAP CAPUCHON	1	1			
35	95D95-06010	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
36	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1			
37	90465-11M10	CLAMP BRIDE	2	2			
38	90445-07032	HOSE (L1920) DURITE (L1920)	1	1			
39	97D95-06010	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	2	2			
40	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	1			
41	90462-10061	CLAMP BRIDE	1	1			
42	63P-45379-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
43	90119-06M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
44	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			

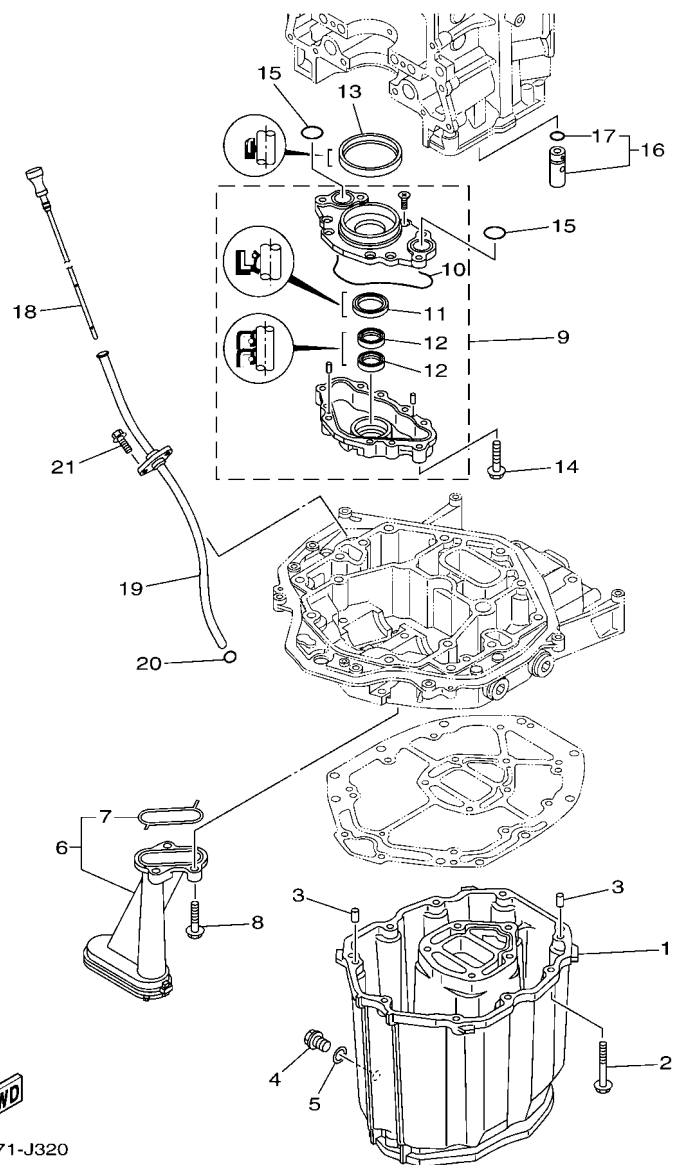


FIG. 33 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CB-15311-01	OIL PAN VENTILATEUR D'HUILE	1	1			
2	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	10	10			
3	93608-16M16	PIN, DOWEL AXE	2	2			
4	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1			
5	90430-14M09	GASKET JOINT	1	1			
6	6CB-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
7	6AW-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1			
8	95812-06025	BOLT, FLANGE BOULON	3	3			
9	6CB-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1			
10	6CB-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1			
11	6AW-13119-00	.OIL SEAL .JOINT SPY	1	1			
12	69J-13631-00	.OIL SEAL .JOINT SPY	2	2			
13	6CB-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	1			
14	95D75-06040	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4			
15	93210-26658	O-RING JOINT TORIQUE	2	2			
16	6CB-13490-00	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1			
17	6CB-13473-00	.O-RING .JOINT TORIQUE	1	1			
18	6CB-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1			
19	6CB-15377-00	GUIDE, INLET GUIDE D'ADMISSION	1	1			
20	93210-19MJ3	O-RING JOINT TORIQUE	1	1			
21	95895-06016	BOLT, FLANGE BOULON	2	2			

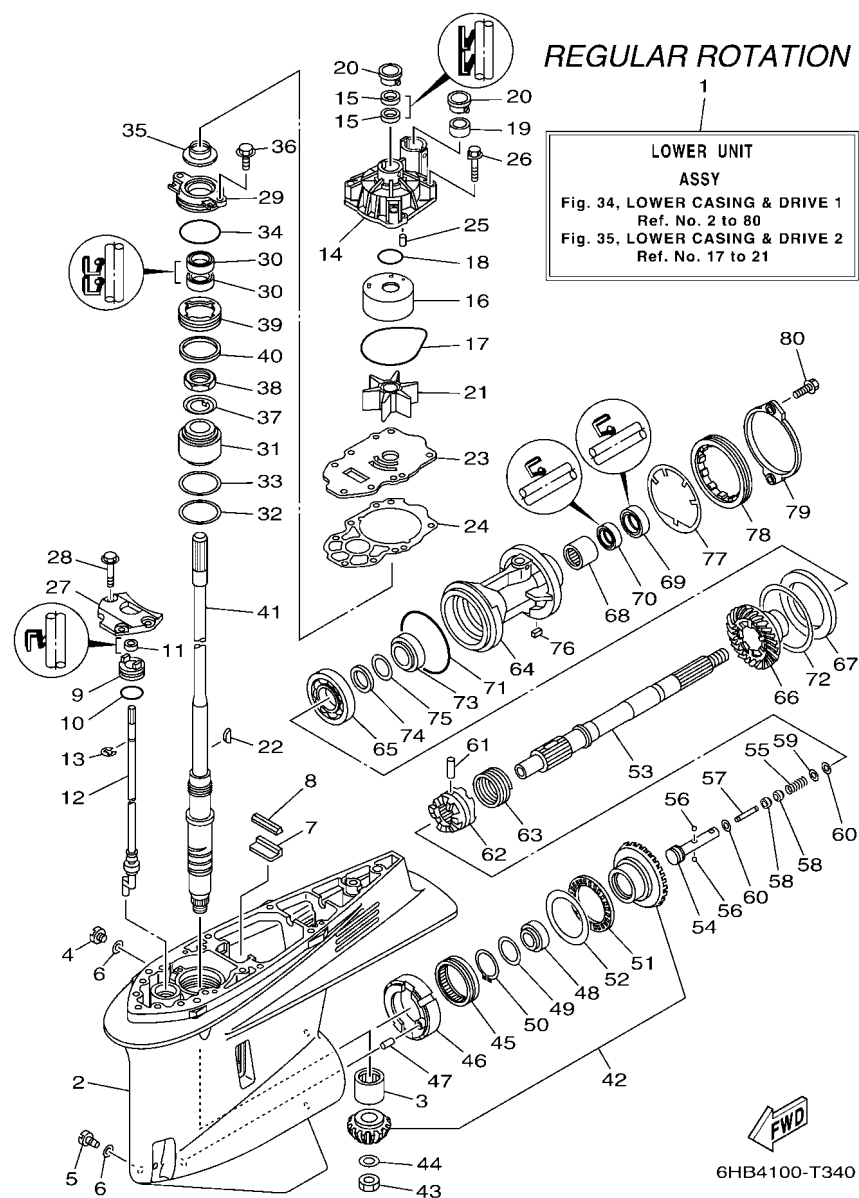


FIG. 34 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6HB-45300-01-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				
2	6CE-45301-00-8D	CASING, LOWER BEQUILLE	1				
3	93311-83280	BEARING ROULEMENT	1				
4	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
5	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
6	90430-08003	GASKET JOINT	2				
7	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
8	6CE-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
9	65N-45321-00	PLATE PLAQUETTE	1				
10	93210-33M49	O-RING JOINT TORIQUE	1				
11	93106-09014	OIL SEAL JOINT SPY	1				
12	6CE-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1				
13	99001-08600	CIRCLIP CIRCLIP	1				
14	6CE-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
15	93104-22M07	OIL SEAL JOINT SPY	2				
16	6AW-44322-00	INSERT, CARTRIDGE CUVETTE	1				
17	93210-94003	O-RING JOINT TORIQUE	1				
18	93210-37160	O-RING JOINT TORIQUE	1				
19	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1				
20	6AW-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	2				
21	6CE-44352-00	IMPELLER TURBINE	1				
22	90280-04002	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
23	6CE-44323-01	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
24	6CE-44315-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
25	93606-12019	PIN, DOWEL GOUILLE	2				
26	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
27	6CB-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				

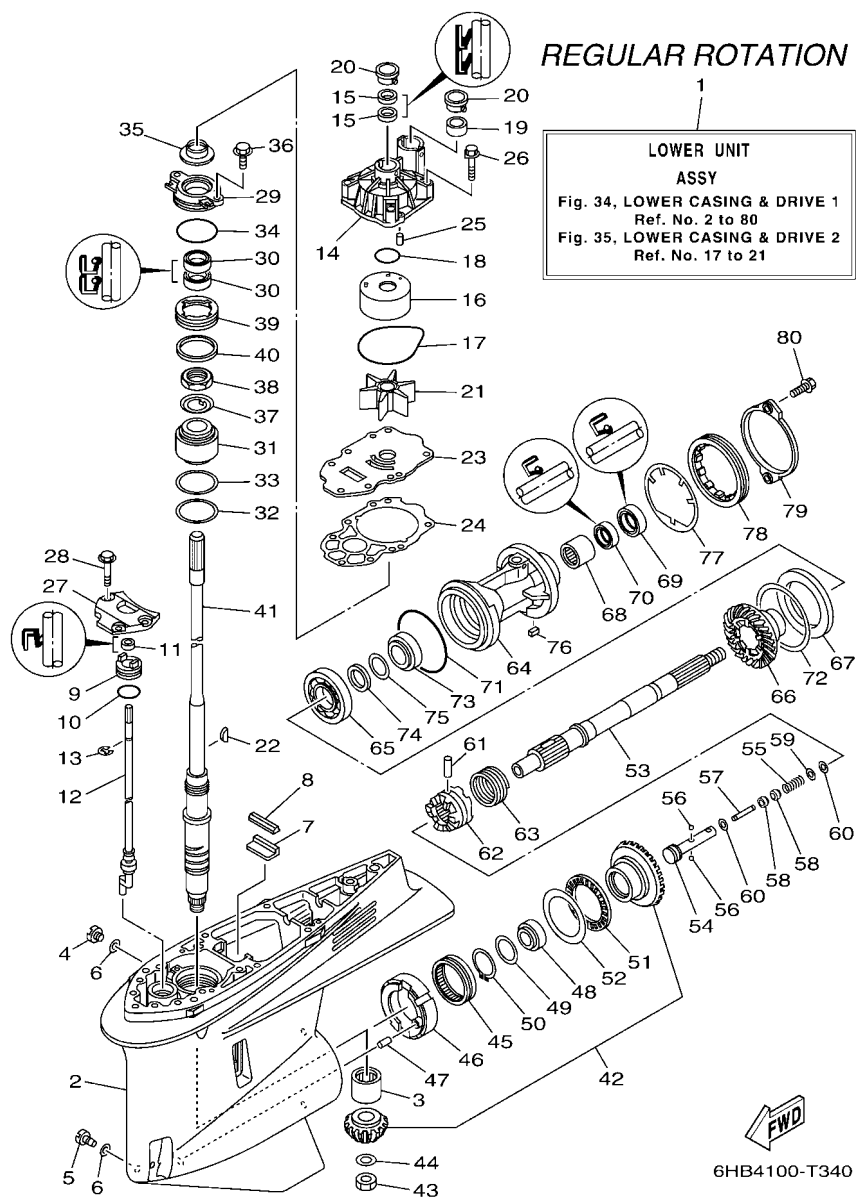


FIG. 34 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
28	90119-08M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
29	6CE-45335-00-9S	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1				
30	93101-28M16	OIL SEAL JOINT SPY	2				
31	93399-99966	BEARING ROULEMENT	1				
32	90201-62008	WASHER, PLATE RONDELLE, PLATE	1				
33	6CE-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	6CE-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	6CE-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	6CE-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	6CE-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	6CE-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	6CE-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
34	93210-64488	O-RING JOINT TORIQUE	1				
35	6AW-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
36	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
37	90214-30003	WASHER, CLAW RONDELLE, A GRIFFES	1				
38	90170-30M18	NUT ECROU	1				
39	6CE-45244-00	NUT ECROU	1				
40	6CE-45539-00	SPACER 2 ENTRETOISE 2	1				
41	6CE-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				
42	6CE-45550-00	GEAR SET KIT, PIGNON	1				
43	90170-16M19	NUT ECROU	1				
44	90201-16M00	WASHER, PLATE RONDELLE, PLATE	1				
45	93311-85894	BEARING ROULEMENT	1				
46	6CB-45824-00	ADAPTER ADAPTATEUR	1				
47	93608-16M16	PIN, DOWEL AXE	1				
48	93332-000A4	BEARING ROULEMENT	1				

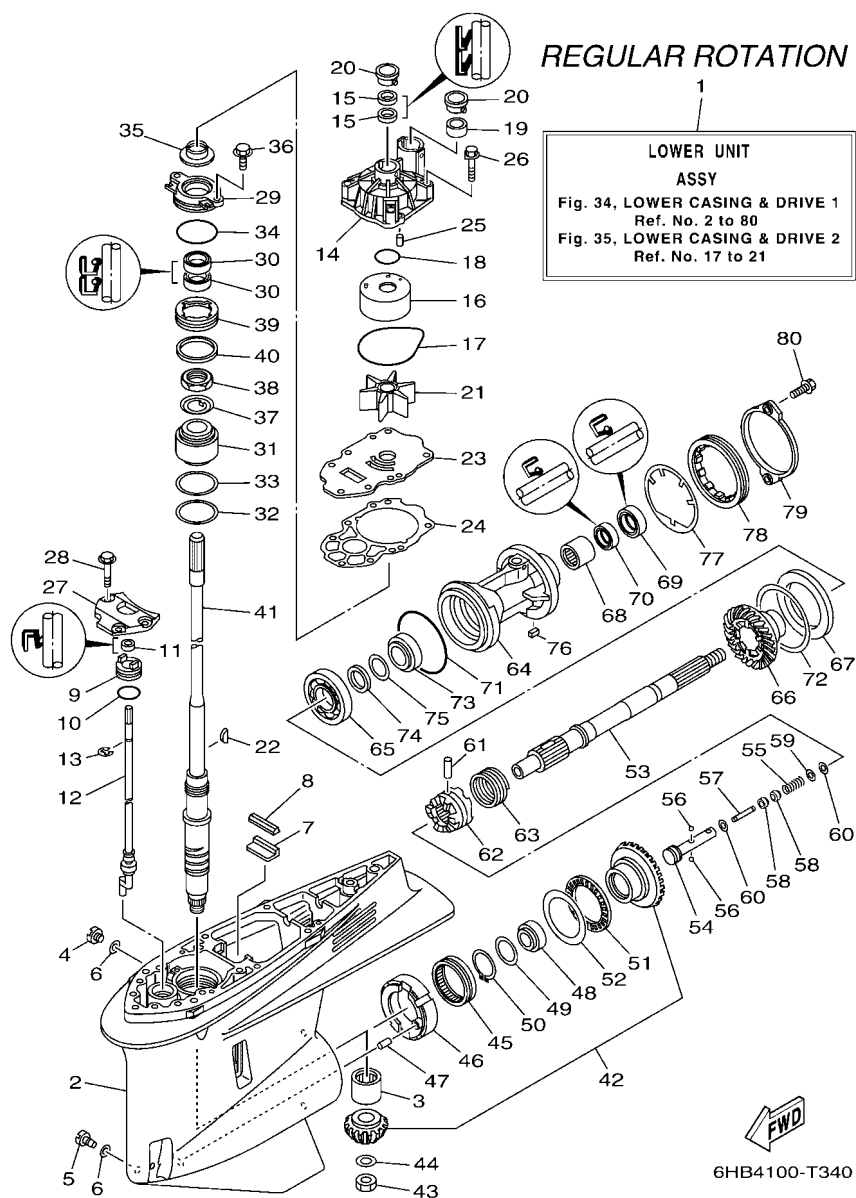


FIG. 34 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
49	90201-41008	WASHER, PLATE RONDELLE, PLATE	1				
50	99009-47500	CIRCLIP CIRCLIP	1				
51	93340-67011	BEARING CERVEAUX DE DIRECTION	1				
52	6CB-45567-00	SHIM (T:2.00MM) CALE (T:2.00MM)	1				UR
	6CB-45567-10	SHIM (T:2.03MM) CALE (T:2.03MM)	1				UR
	6CB-45567-20	SHIM (T:2.06MM) CALE (T:2.06MM)	1				UR
	6CB-45567-30	SHIM (T:2.09MM) CALE (T:2.09MM)	1				UR
	6CB-45567-40	SHIM (T:2.12MM) CALE (T:2.12MM)	1				UR
	6CB-45567-50	SHIM (T:2.15MM) CALE (T:2.15MM)	1				UR
53	6CB-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				
54	6CB-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1				
55	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
56	93501-04011	BALL BILLE	2				
57	6H1-45668-00	SHAFT, FREE 1 AXE 1	1				
58	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2				
59	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1				
60	90183-02M03	NUT, SPRING ECROU, RESSORT	2				
61	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1				
62	6CB-45631-00	CLUTCH, DOG CRABOT	1				
63	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
64	6CE-45332-00-CA	HOUSING, BEARING FLASQUE, ROULEMENT	1				
65	93306-209U0	BEARING ROULEMENT	1				
66	6CE-45571-00	GEAR 2 (21T) PIGNON 2 (21T)	1				
67	6CB-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1				
68	93315-43061	BEARING ROULEMENT	1				
69	93101-30002	OIL SEAL JOINT SPY	1				
70	93101-30004	OIL SEAL JOINT SPY	1				

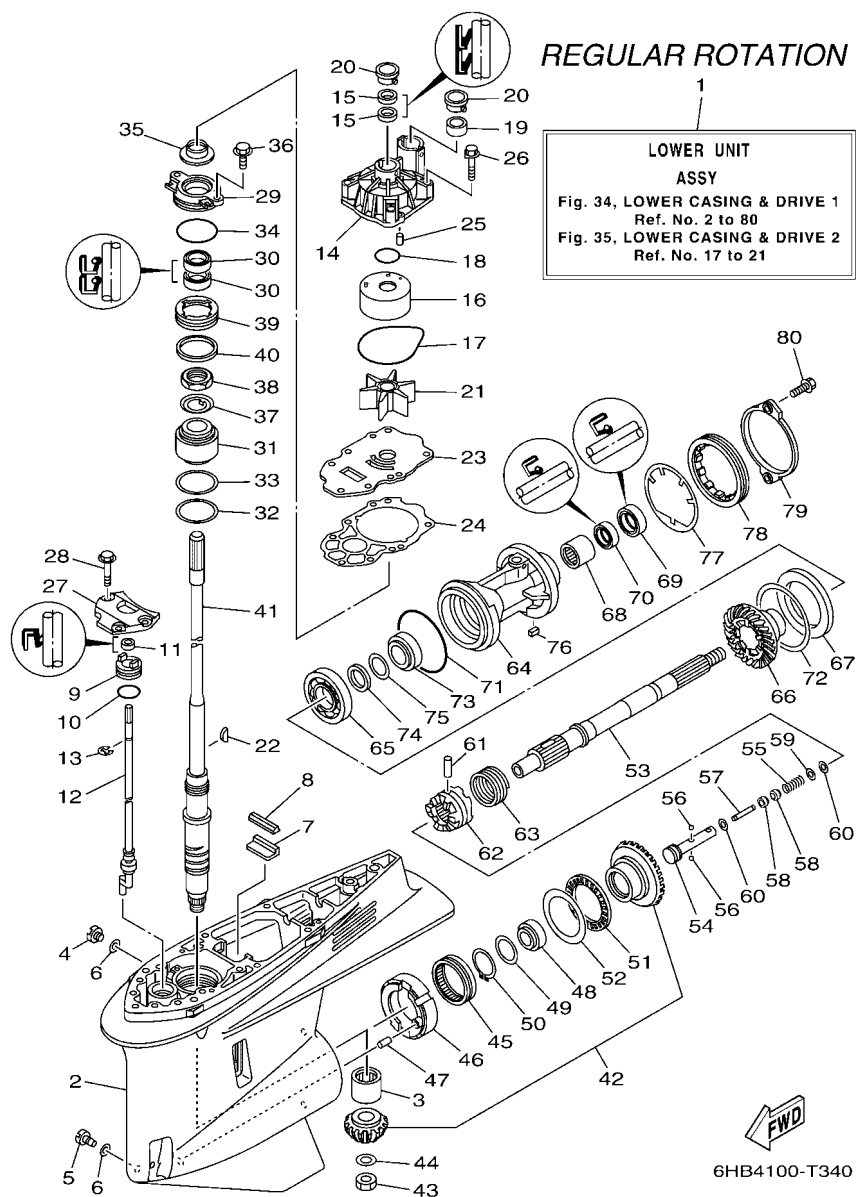


FIG. 34 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
71	93211-02001	O-RING JOINT TORIQUE	1				
72	6CB-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	6CB-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	6CB-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	6CB-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	6CB-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	6CB-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	6CB-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
73	93332-000A5	BEARING ROULEMENT	1				
74	90201-32008	WASHER, PLATE RONDELLE, PLATE	1				
75	676-45567-00	SHIM (T:0.7MM) CALE	1				UR
	676-45567-10	SHIM (T:0.8MM) CALE	1				UR
	676-45567-20	SHIM (T:0.9MM) CALE	1				UR
	676-45567-30	SHIM (T:1.0MM) CALE	1				UR
	676-45567-40	SHIM (T:1.1MM) CALE	1				UR
	676-45567-50	SHIM (T:1.2MM) CALE	1				UR
76	90282-05008	KEY, STRAIGHT CLAVETTE, DROITE	1				
77	6CB-45383-00	WASHER, CLAW FREIN D'ECROU	1				
78	6CB-45384-00	NUT ECROU	1				
79	6CE-45361-10	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1				
80	90105-08M61	BOLT, FLANGE BOULON, A COLLERETTE	2				

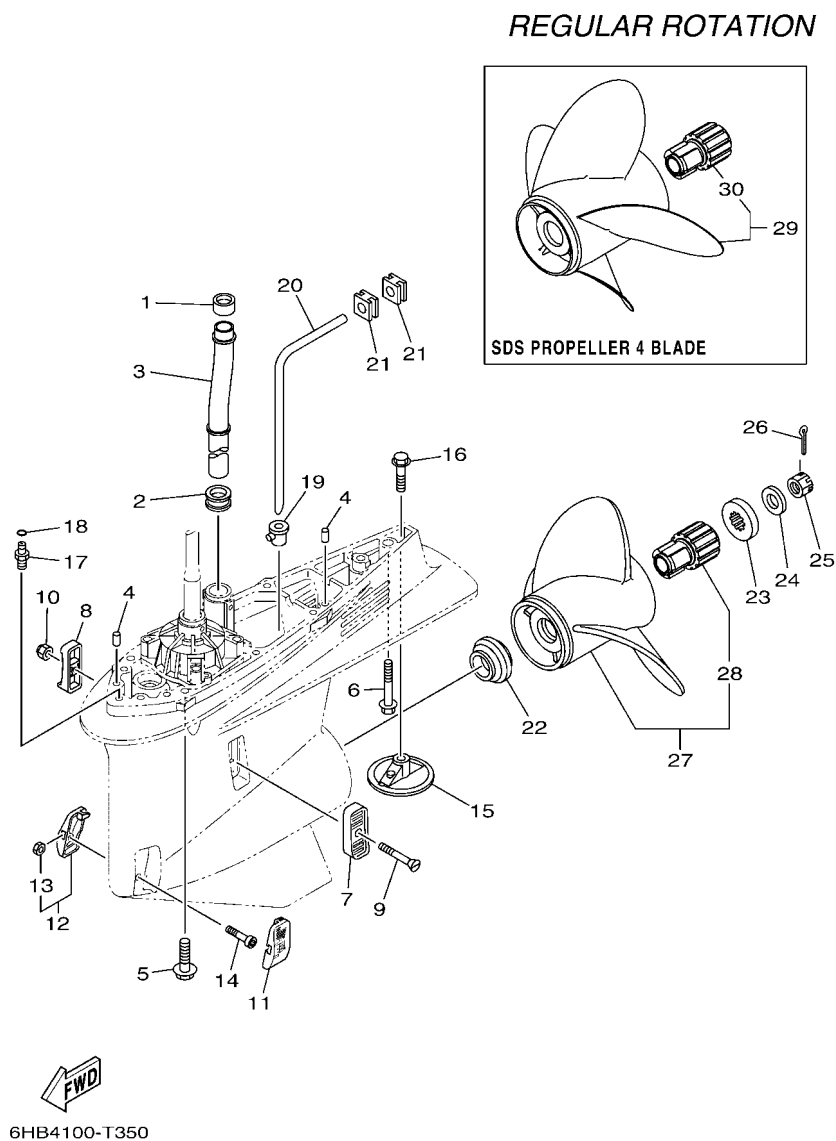


FIG. 35 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1				
2	6AW-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
3	6CE-44361-00	TUBE, WATER 1 TUBE D'EAU 1	1				
4	93608-16M16	PIN, DOWEL AXE	2				
5	90119-10038	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7				
6	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
7	6P2-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
8	6P2-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
9	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
10	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT	1				
11	6CE-45224-00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3	1				
12	6CE-45225-00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4	1				
13	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT	1				
14	90110-05039	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1				
15	6CE-45373-00	ANODE ANODE	1				
16	90105-10M00	BOLT, FLANGE BOULON, A COLLERETTE	1				
17	63P-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
18	93210-07003	O-RING JOINT TORIQUE	1				
19	6D0-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1				
20	6D0-44362-01	TUBE, WATER 2 TUBE D'EAU 2	1				
21	6D0-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	2				
22	69J-45987-00	SPACER 1 ENTRETOISE 1	1				
23	688-45997-01	SPACER 2 ENTRETOISE 2	1				
24	92990-18200	WASHER RONDELLE, PLATE	1				
25	90171-18M04	NUT, CASTLE ECROU, CRENELE	1				
26	91490-40030	PIN, COTTER GOUPILLE	1				
27	6CE-45930-20	PROPELLER (3X15-3/4"X13"-T) HELICE (3X15-3/4"X13"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE

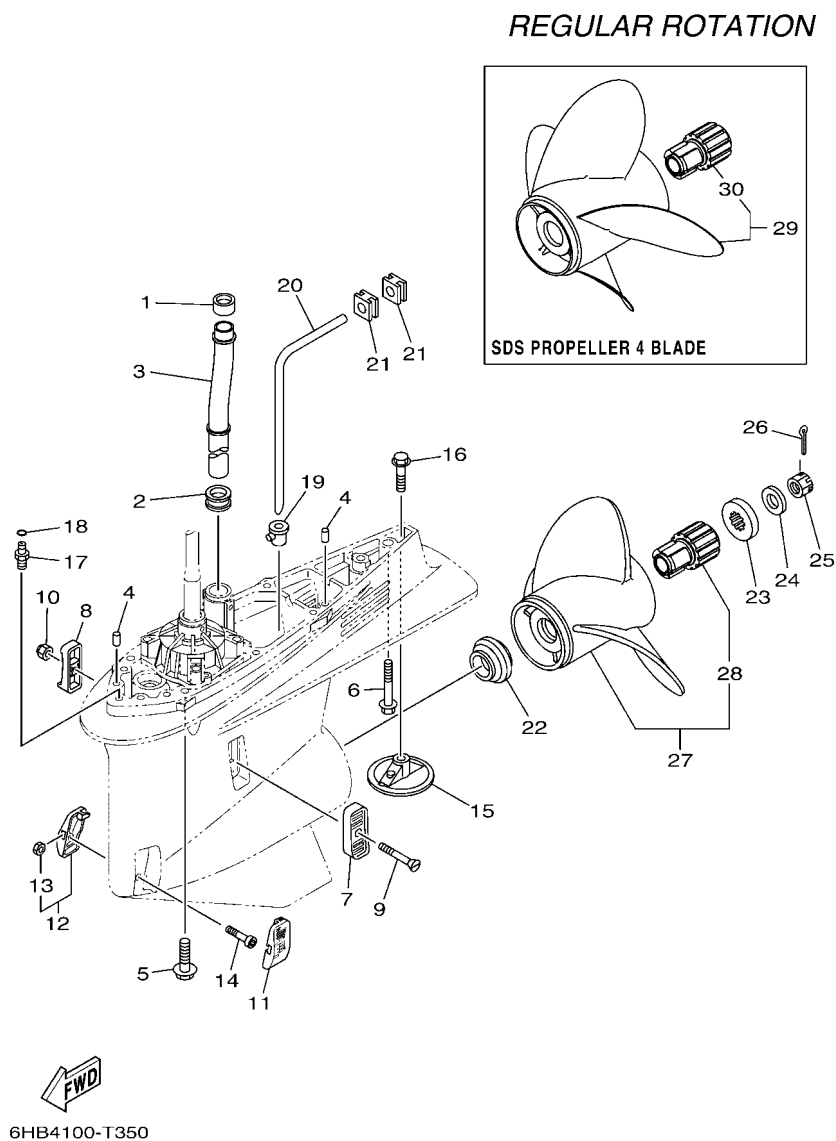


FIG. 35 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
27	6CE-45976-20	PROPELLER (3X15-3/4"X15"-T) HELICE (3X15-3/4"X15"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45938-20	PROPELLER (3X15-1/2"X16"-T) HELICE (3X15-1/2"X16"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45978-20	PROPELLER (3X15-1/2"X17"-T) HELICE (3X15-1/2"X17"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45934-20	PROPELLER (3X15-1/4"X18"-T) HELICE (3X15-1/4"X18"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45970-20	PROPELLER (3X15-1/4"X19"-T) HELICE (3X15-1/4"X19"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45932-20	PROPELLER (3X15"X20"-T) HELICE (3X15"X20"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45972-20	PROPELLER (3X15"X21"-T) HELICE (3X15"X21"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45936-20	PROPELLER (3X14-3/4"X22"-T) HELICE (3X14-3/4"X22"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45974-20	PROPELLER (3X14-3/4"X23"-T) HELICE (3X14-3/4"X23"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
28	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1			
29	6CE-45B70-20	PROPELLER (4X15"X21"-T) HELICE (4X15"X21"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B72-20	PROPELLER (4X15"X22"-T) HELICE (4X15"X22"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B74-20	PROPELLER (4X15"X23"-T) HELICE (4X15"X23"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
30	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1			

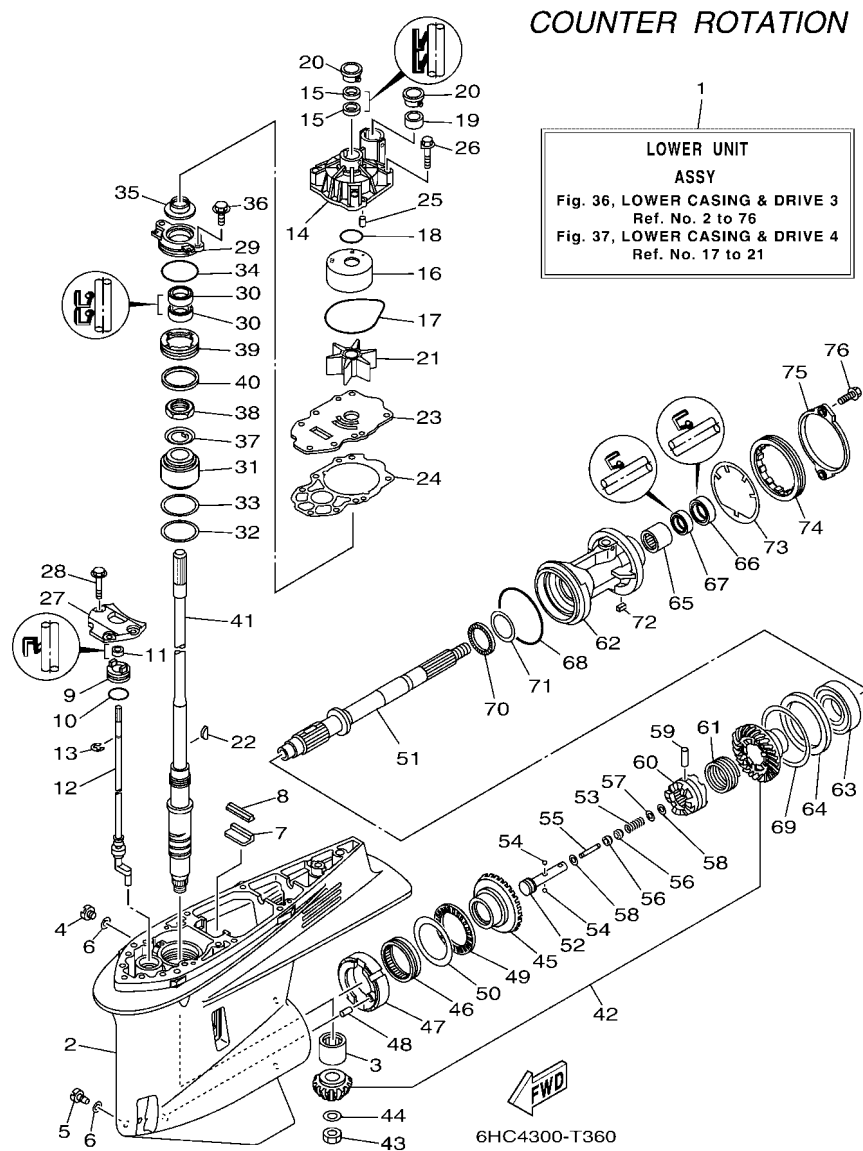


FIG. 36 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4	REMARKS REMARQUES
1	6HC-45300-01-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1	
2	6CE-45301-00-8D	CASING, LOWER BEQUILLE		1	
3	93311-83280	BEARING ROULEMENT		1	
4	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT		1	
5	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE		1	
6	90430-08003	GASKET JOINT		2	
7	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC		1	
8	6CE-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1	
9	65N-45321-00	PLATE PLAQUETTE		1	
10	93210-33M49	O-RING JOINT TORIQUE		1	
11	93106-09014	OIL SEAL JOINT SPY		1	
12	6CF-44150-00	SHIFT CAM ASSY CAME D'INVERSION		1	
13	99001-08600	CIRCLIP CIRCLIP		1	
14	6CE-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU		1	
15	93104-22M07	OIL SEAL JOINT SPY		2	
16	6AW-44322-00	INSERT, CARTRIDGE CUVETTE		1	
17	93210-94003	O-RING JOINT TORIQUE		1	
18	93210-37160	O-RING JOINT TORIQUE		1	
19	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1	
20	6AW-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		2	
21	6CE-44352-00	IMPELLER TURBINE		1	
22	90280-04002	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1	
23	6CE-44323-01	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1	
24	6CE-44315-00	GASKET, WATER PUMP JOINT, POMPE A EAU		1	
25	93606-12019	PIN, DOWEL GOUILLE		2	
26	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4	
27	6CB-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1	

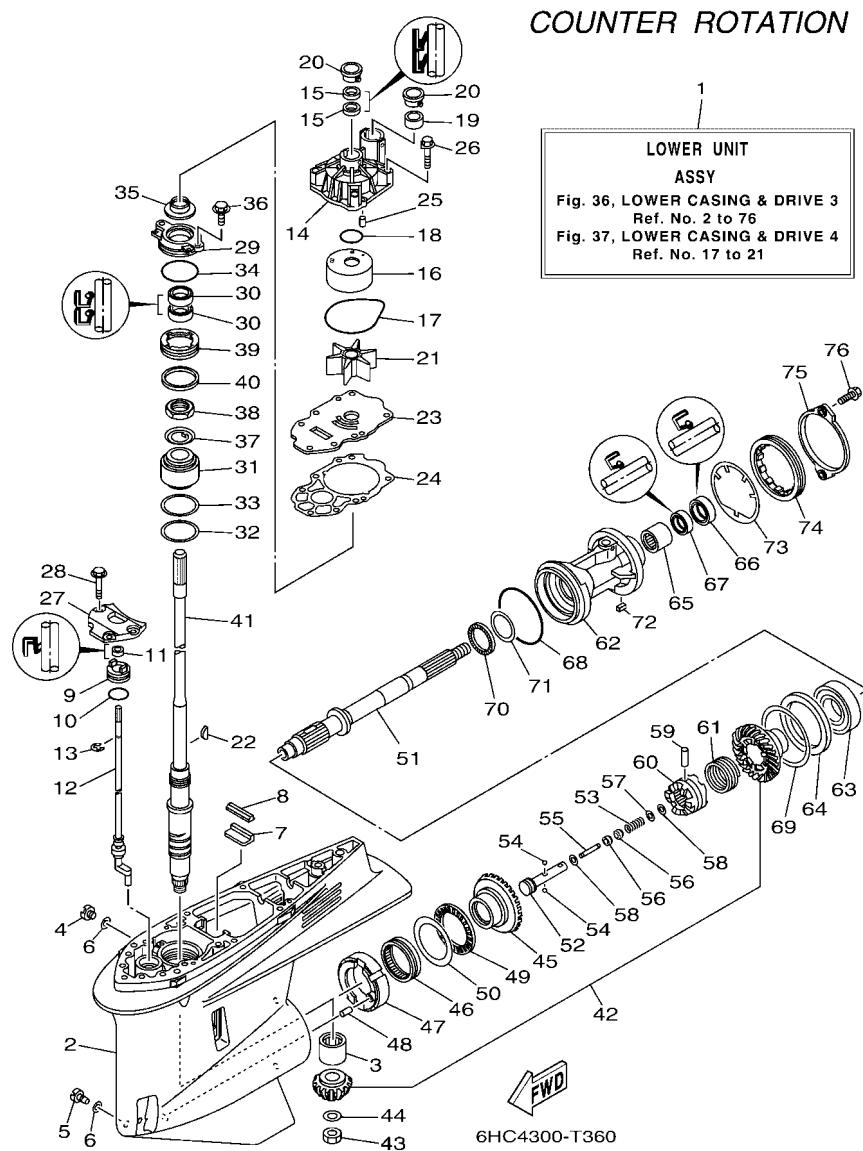


FIG. 36 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4	REMARKS REMARQUES
28	90119-08M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE		3	
29	6CE-45335-00-9S	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY		1	
30	93101-28M16	OIL SEAL JOINT SPY		2	
31	93399-99966	BEARING ROULEMENT		1	
32	90201-62008	WASHER, PLATE RONDELLE, PLATE		1	
33	6CE-45587-00	SHIM (T:0.10MM) CALE (T:0.10MM)		1	UR
	6CE-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR
	6CE-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1	UR
	6CE-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1	UR
	6CE-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1	UR
	6CE-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1	UR
	6CE-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1	UR
34	93210-64488	O-RING JOINT TORIQUE		1	
35	6AW-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE		1	
36	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE		2	
37	90214-30003	WASHER, CLAW RONDELLE, A GRIFFES		1	
38	90170-30M18	NUT ECROU		1	
39	6CE-45244-00	NUT ECROU		1	
40	6CE-45539-00	SPACER 2 ENTRETOISE 2		1	
41	6CE-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1	
42	6CF-45550-00	GEAR SET KIT, PIGNON		1	
43	90170-16M19	NUT ECROU		1	
44	90201-16M00	WASHER, PLATE RONDELLE, PLATE		1	
45	6CF-45560-01	GEAR 1 (21T) PIGNON 1 (21T)		1	
46	93311-85894	BEARING ROULEMENT		1	
47	6CB-45824-00	ADAPTER ADAPTATEUR		1	
48	93608-16M16	PIN, DOWEL AXE		1	

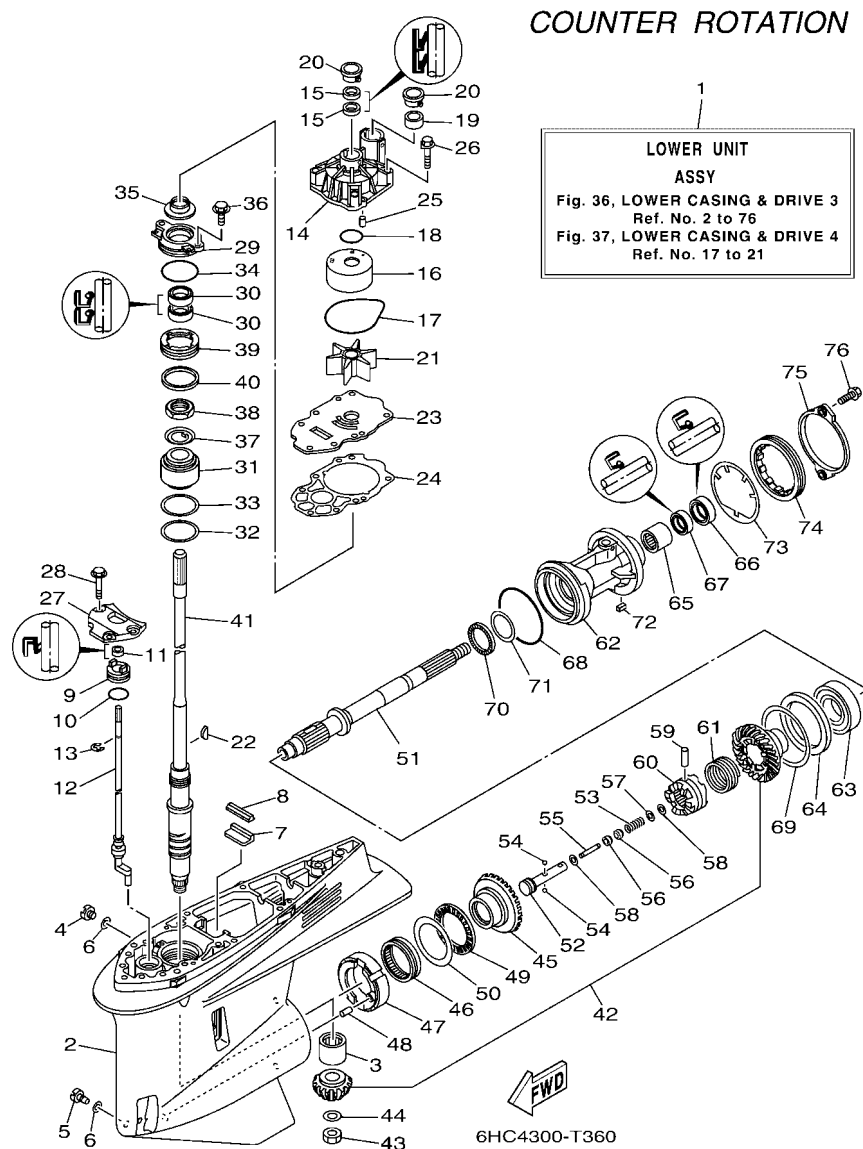


FIG. 36 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
49	93340-67011	BEARING CERVEAUX DE DIRECTION		1		
50	6CB-45567-00	SHIM (T:2.00MM) CALE (T:2.00MM)		1		UR
	6CB-45567-10	SHIM (T:2.03MM) CALE (T:2.03MM)		1		UR
	6CB-45567-20	SHIM (T:2.06MM) CALE (T:2.06MM)		1		UR
	6CB-45567-30	SHIM (T:2.09MM) CALE (T:2.09MM)		1		UR
	6CB-45567-40	SHIM (T:2.12MM) CALE (T:2.12MM)		1		UR
	6CB-45567-50	SHIM (T:2.15MM) CALE (T:2.15MM)		1		UR
51	6CF-45611-01	SHAFT, PROPELLER ARBRE, HELICE		1		
52	6CB-45634-00	SLIDE, SHIFT CONTRE-POUSOIR		1		
53	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION		1		
54	93501-04011	BALL BILLE		2		
55	6H1-45668-00	SHAFT, FREE 1 AXE 1		1		
56	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE		2		
57	90201-02M00	WASHER, PLATE RONDELLE, PLATE		1		
58	90183-02M03	NUT, SPRING ECROU, RESSORT		2		
59	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE		1		
60	6CB-45631-00	CLUTCH, DOG CRABOT		1		
61	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT		1		
62	6CF-45332-01-CA	HOUSING, BEARING FLASQUE, ROULEMENT		1		
63	93332-00048	BEARING ROULEMENT		1		
64	6CF-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2		1		
65	93315-43061	BEARING ROULEMENT		1		
66	93101-30002	OIL SEAL JOINT SPY		1		
67	93101-30004	OIL SEAL JOINT SPY		1		
68	93211-02001	O-RING JOINT TORIQUE		1		
69	6CB-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)		1		UR
	6CB-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1		UR

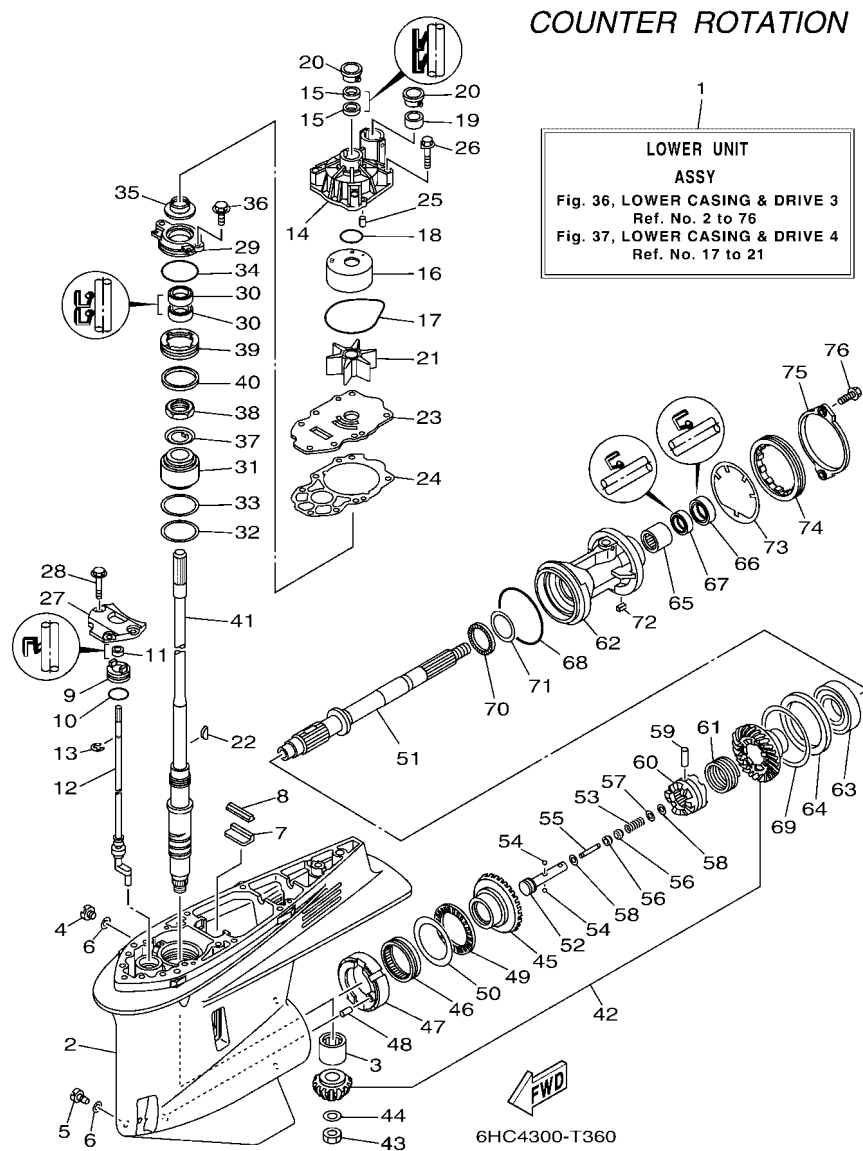


FIG. 36 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
69	6CB-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1		UR
	6CB-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1		UR
	6CB-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1		UR
	6CB-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1		UR
	6CB-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1		UR
70	93341-440U5	BEARING CERVEAUX DE DIRECTION		1		
71	6K1-45578-01	SHIM (T:0.10MM) CALE (T:0.10MM)		1		UR
	6K1-45578-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1		UR
	6K1-45578-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1		UR
	6K1-45578-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1		UR
	6K1-45578-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1		UR
	6K1-45578-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1		UR
	6K1-45578-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1		UR
72	90282-05008	KEY, STRAIGHT CLAVETTE, DROITE		1		
73	6CB-45383-00	WASHER, CLAW FREIN D'ECROU		1		
74	6CB-45384-00	NUT ECROU		1		
75	6CE-45361-10	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE		1		
76	90105-08M61	BOLT, FLANGE BOULON, A COLLERETTE		2		

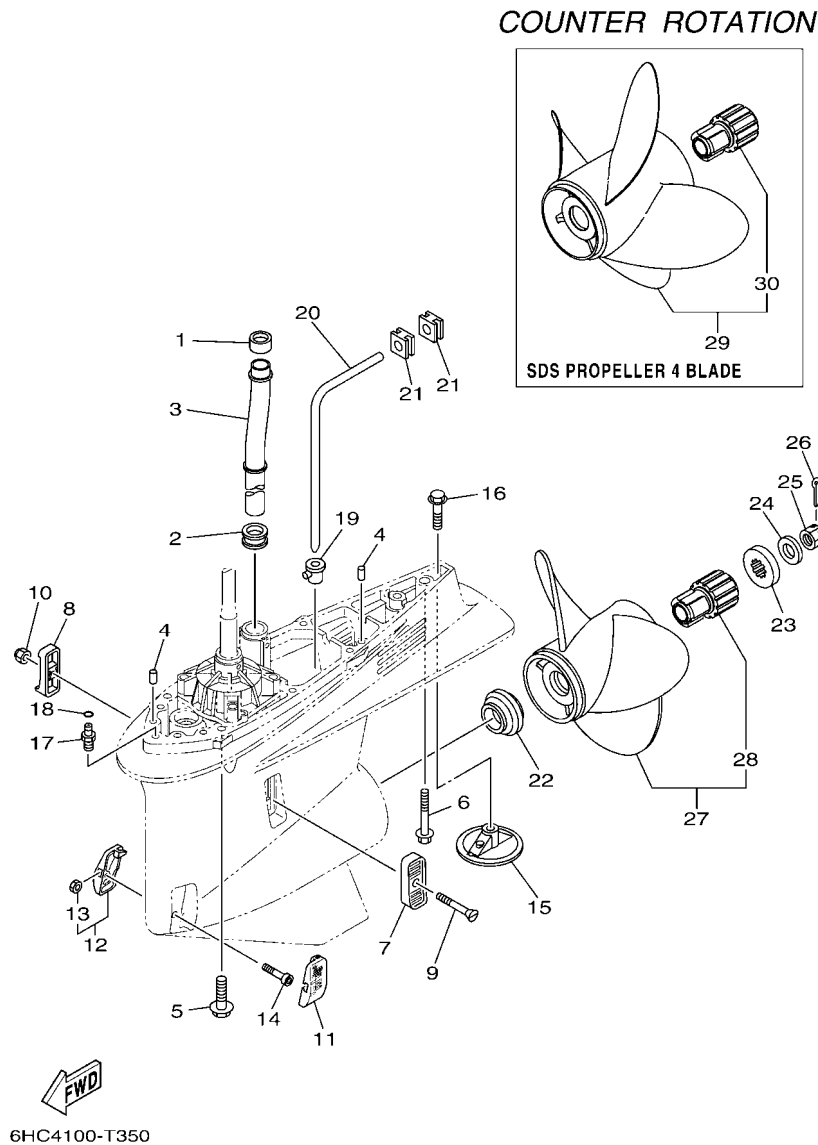


FIG. 37 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
1	6AW-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1		
2	6AW-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2		1		
3	6CE-44361-00	TUBE, WATER 1 TUBE D'EAU 1		1		
4	93608-16M16	PIN, DOWEL AXE		2		
5	90119-10038	BOLT, WITH WASHER BOULON, AVEC RONDELLE		7		
6	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE		1		
7	6P2-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1		1		
8	6P2-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2		1		
9	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE		1		
10	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT		1		
11	6CE-45224-00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3		1		
12	6CE-45225-00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4		1		
13	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT		1		
14	90110-05039	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE		1		
15	6CE-45373-00	ANODE ANODE		1		
16	90105-10M00	BOLT, FLANGE BOULON, A COLLERETTE		1		
17	63P-45378-00	NIPPLE, HOSE RACCORD, TUYAU		1		
18	93210-07003	O-RING JOINT TORIQUE		1		
19	6D0-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3		1		
20	6D0-44362-01	TUBE, WATER 2 TUBE D'EAU 2		1		
21	6D0-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2		2		
22	69J-45987-00	SPACER 1 ENTRETOISE 1		1		
23	688-45997-01	SPACER 2 ENTRETOISE 2		1		
24	92990-18200	WASHER RONDELLE, PLATE		1		
25	90171-18M04	NUT, CASTLE ECROU, CRENELE		1		
26	91490-40030	PIN, COTTER GOUPILLE		1		
27	6CF-45930-20	PROPELLER (3X15-3/4"X13"-TL) HELICE (3X15-3/4"X13"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE

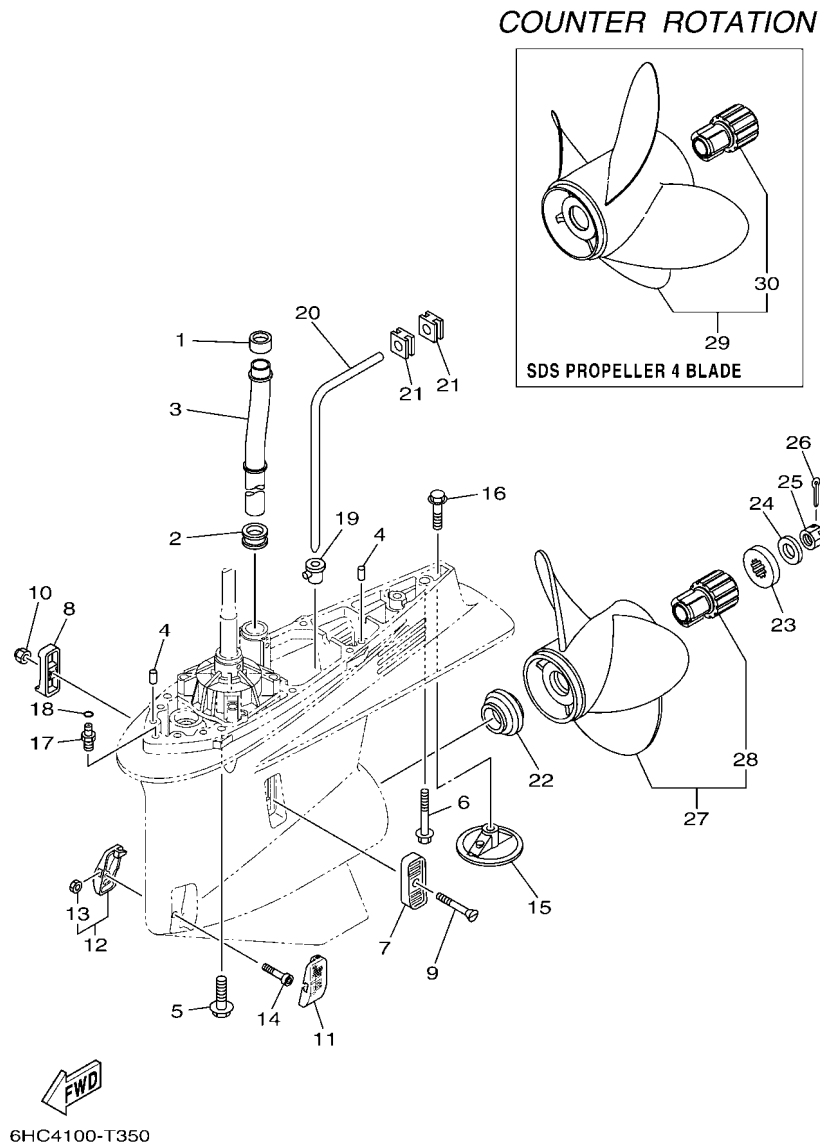
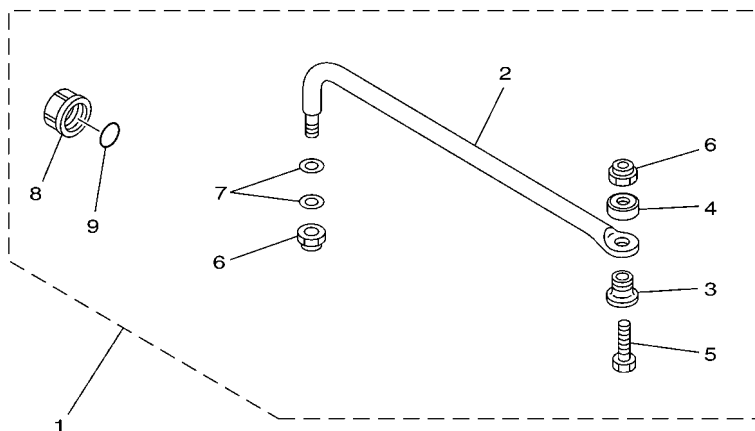


FIG. 37 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
27	6CF-45976-20	PROPELLER (3X15-3/4"X15"-TL) HELICE (3X15-3/4"X15"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45978-20	PROPELLER (3X15-1/2"X17"-TL) HELICE (3X15-1/2"X17"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45934-20	PROPELLER (3X15-1/4"X18"-TL) HELICE (3X15-1/4"X18"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45970-20	PROPELLER (3X15-1/4"X19"-TL) HELICE (3X15-1/4"X19"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45932-20	PROPELLER (3X15"X20"-TL) HELICE (3X15"X20"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45972-20	PROPELLER (3X15"X21"-TL) HELICE (3X15"X21"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45936-20	PROPELLER (3X14-3/4"X22"-TL) HELICE (3X14-3/4"X22"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45974-20	PROPELLER (3X14-3/4"X23"-TL) HELICE (3X14-3/4"X23"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
28	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1		1		
29	6CF-45B70-20	PROPELLER (4X15"X21"-TL) HELICE (4X15"X21"-TL)		1		UR SDS 4 BLADE UR SDS 4 BLADE
	6CF-45B72-20	PROPELLER (4X15"X22"-TL) HELICE (4X15"X22"-TL)		1		UR SDS 4 BLADE UR SDS 4 BLADE
	6CF-45B74-20	PROPELLER (4X15"X23"-TL) HELICE (4X15"X23"-TL)		1		UR SDS 4 BLADE UR SDS 4 BLADE
30	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1		1		



67H0100-9290

FIG. 38 STEERING GUIDE ATTACHMENT 1

DIRECTION GUIDE ACCESSOIRE 1

[illegible]

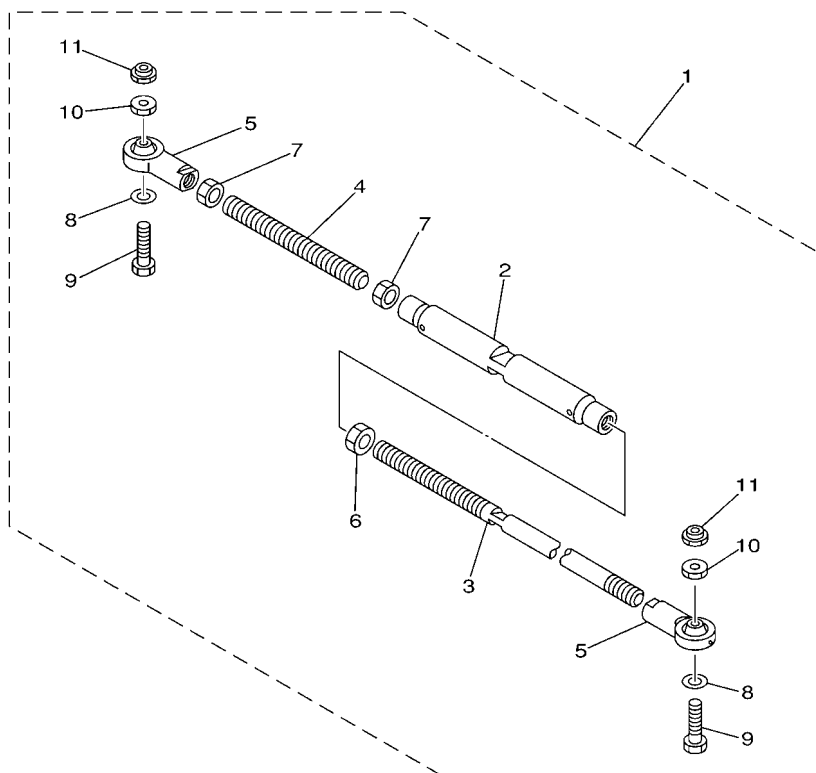
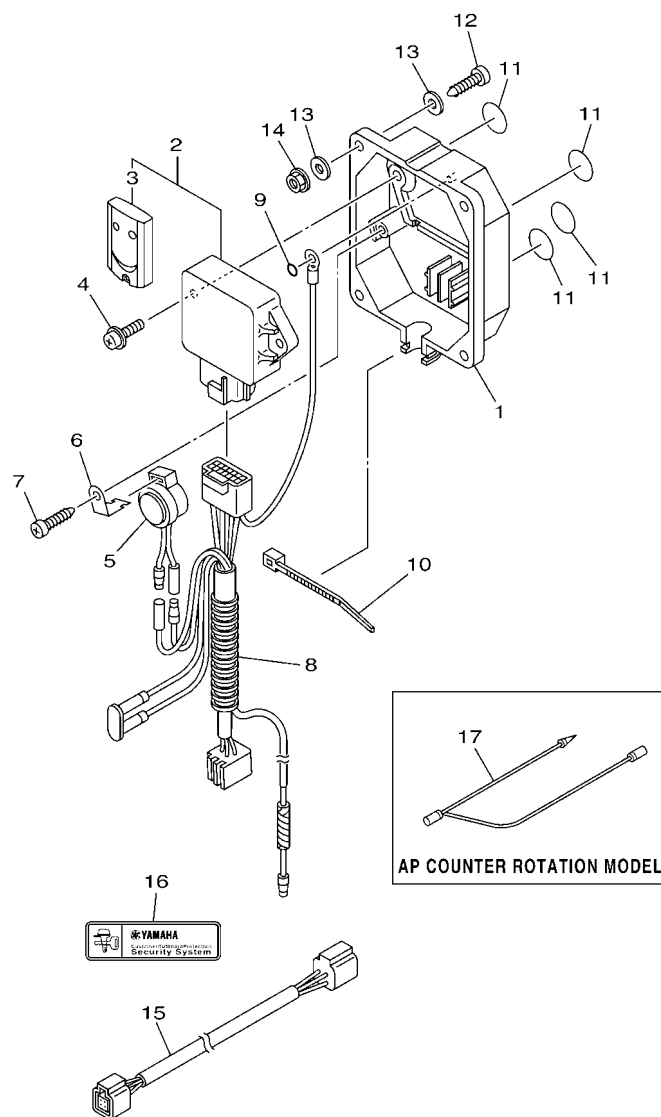


FIG. 39 STEERING GUIDE ATTACHMENT 2

DIRECTION GUIDE ACCESSOIRE 2

[illegible]



63P9100-L320

FIG. 40 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4		REMARKS REMARQUES
1	6Y8-86267-00	CASE COMPLETE 1 CARTER (ENS.) 1	1			
2	6Y8-86260-03	REMOTE CONTROL UNIT ASSY UNITE DE TELECOMMANDE (ENS.)	1			
3	6AA-86261-01	.XMTR. COMP. .XMTR. COMP.	2			
4	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2			
5	6X4-83383-00	BUZZER RONFLEUR	1			
6	6X4-83386-00	STAY, BUZZER SUPPOR, RONFLEUR	1			
7	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1			
8	6Y8-82509-10	WIRE, SUB LEAD FIL, SECONDAIRE	1			
9	93210-04279	O-RING JOINT TORIQUE	1			
10	90465-11M10	CLAMP BRIDE	1			
11	6Y8-8454G-00	PATCH 1 TAMPON 1	4			
12	90167-06M00	SCREW, TAPPING VIS, TETE FRAISEE	4			UR
	97880-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4			UR
13	90201-06M30	WASHER, PLATE RONDELLE, PLATE	8			UR
14	95780-06300	NUT, FLANGE ECROU	4			
15	6Y8-82521-11	2FT PIGTAIL BUS FAISCEAU (L: 2FT.)	1			
16	6Y8-48277-00	STICKER 1 ETIQUETTE 1	4			
17	6H5-81315-00	LEAD WIRE ASSY FIL		1		AP AP

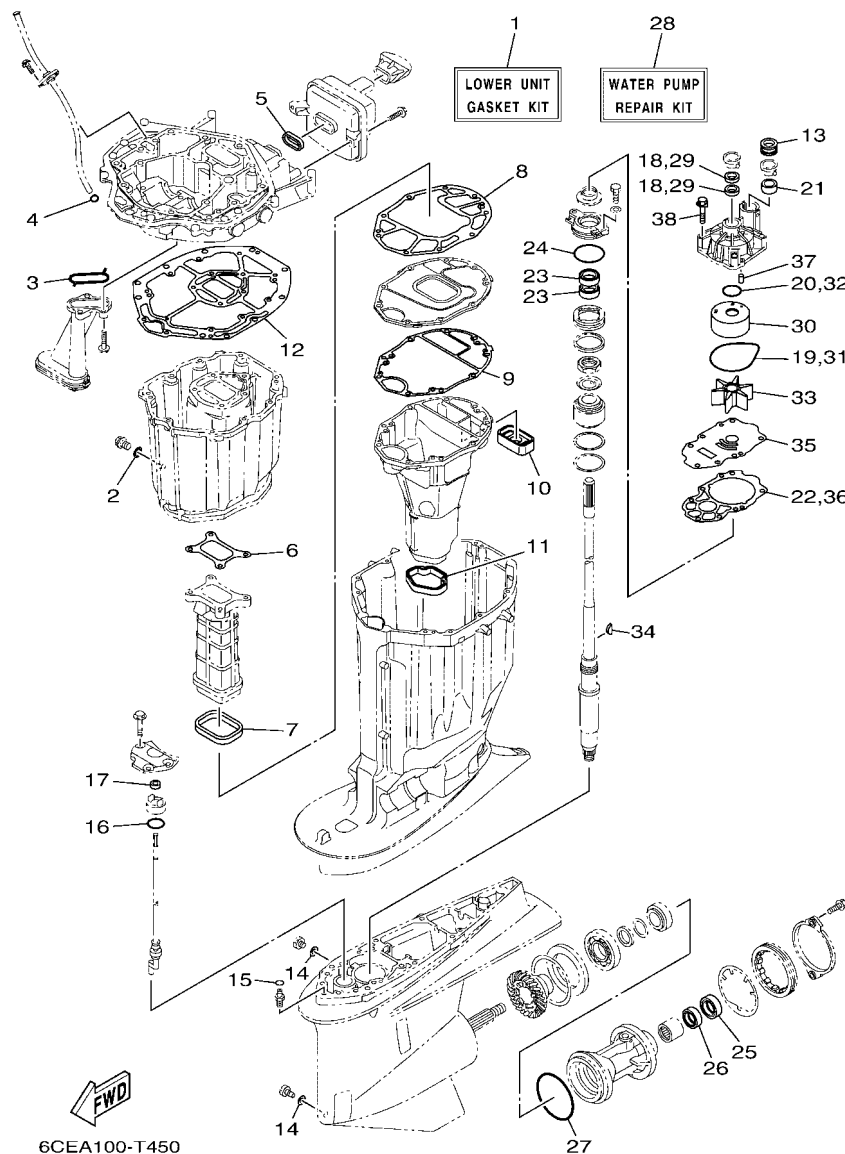


FIG. 43 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6HB4	6HC4			REMARKS REMARQUES
1	6CE-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1			
2	90430-14M09	.GASKET .JOINT	1	1			
3	6AW-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1			
4	93210-19MJ3	.O-RING .JOINT TORIQUE	1	1			
5	6CB-14755-00	.GASKET, SILENCER .JOINT, SILENCIEUX	1	1			
6	6CB-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1			
7	6CB-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1			
8	6CB-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1			
9	6CE-41136-00	.GASKET, EXHAUST MANIFOLD 4 .JOINT, PIPE D'ECHAPPEMENT 4	1	1			
10	6CE-45127-00	.SEAL .JOINT	1	1			
11	6CE-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1			
12	6CB-45113-01	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
13	6AW-44366-00	.DAMPER, WATER SEAL 2 .JOINT, TUBE D'EAU 2	1	1			
14	90430-08003	.GASKET .JOINT	2	2			
15	93210-07003	.O-RING .JOINT TORIQUE	1	1			
16	93210-33M49	.O-RING .JOINT TORIQUE	1	1			
17	93106-09014	.OIL SEAL .JOINT SPY	1	1			FOR X(25.3")
	93106-10001	.OIL SEAL .JOINT SPY	1	1			FOR X(25.3")
18	93104-22M07	.OIL SEAL .JOINT SPY	2	2			FOR U(30.3")
19	93210-94003	.O-RING .JOINT TORIQUE	1	1			FOR U(30.3")
20	93210-37160	.O-RING .JOINT TORIQUE	1	1			
21	6AW-44365-00	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1	1			
22	6CE-44315-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1			
23	93101-28M16	.OIL SEAL .JOINT SPY	2	2			
24	93210-64488	.O-RING .JOINT TORIQUE	1	1			
25	93101-30002	.OIL SEAL .JOINT SPY	1	1			
26	93101-30004	.OIL SEAL .JOINT SPY	1	1			

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6CE-11000-03	3 - 1	6CB-11427-03	4 - 8	6AW-12582-00	25 - 20	6AW-13761-00	12 - 2	6CB-14984-00	13 - 31	68V-24379-10	13 - 11
6CE-11110-12-9S	5 - 2	6CB-11478-00	4 - 2	6R3-12583-00	25 - 21		12 - 6	6CB-14985-00	13 - 25	6CB-24410-01	13 - 27
6CE-11120-12-9S	5 - 12	6CB-1149A-00	6 - 10	6P2-12615-00	8 - 25	6AW-13781-00	13 - 34	6EK-14989-00	10 - 30	6CB-24452-10	13 - 18
6S5-11133-10	5 - 3	6CB-11567-00	8 - 17	6P2-12623-00	8 - 20	6CB-13782-00	10 - 16	6CE-15100-10	3 - 2	4SV-24453-00	13 - 38
	5 - 13	6CB-11590-02	8 - 28		8 - 23	6AW-13784-00	13 - 35	6AW-15142-00	5 - 38	6CB-24460-00	13 - 4
6CB-11181-00	5 - 25	6CB-11603-00	4 - 12	6CB-12645-01	8 - 19	6CB-13898-11	11 - 8	6CB-15142-00	6 - 8	6CB-24461-00	14 - 1
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6CB-11191-02	5 - 30	6CB-11633-00	4 - 13	6P2-12663-00	8 - 21	6CB-13906-01	13 - 8	6CB-15311-01	33 - 1	6CB-24482-00	13 - 20
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6CB-1131B-00	3 - 12	6CB-12111-00	8 - 1	6CB-13171-10	12 - 5	6AW-1410B-00	12 - 3	6CE-15411-00-9S	3 - 14	6P3-24562-21	15 - 7
	42 - 19	6CB-12113-00	8 - 4	6CB-13300-00	33 - 9		12 - 7	6CE-15421-10-9S	3 - 15	6P3-24563-01	1 - 14
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67F-11325-01	1 - 7	6CE-12411-00	1 - 2		3 - 37	6P2-14191-00	13 - 16	69J-2134X-00	9 - 16	69J-28100-02	15 - 21
	5 - 20		3 - 21	6CE-13446-10-9S	3 - 39	68V-14216-00	13 - 12	6E5-21744-00	10 - 24	6CB-2812A-00	20 - 24
63P-11325-11	1 - 16	67F-12412-00	3 - 22	6CB-13473-00	33 - 17	6CB-14216-00	13 - 6	6GR-23113-00	30 - 84	6HB-28199-71-D0	15 - 22
	32 - 2	6CE-12413-A0-9S	3 - 24		42 - 15	6CB-14239-00	13 - 17	6CB-2416A-00	10 - 5	6HB-28199-71-E0	15 - 22
67F-11328-00	5 - 21	6CE-12413-B0-9S	3 - 23	6CB-13477-00	3 - 40	6P2-14386-00	13 - 37	69J-24170-00	9 - 14	6HB-28199-71-F0	15 - 22
6AW-1132N-01	1 - 5	6CE-12413-C0-9S	3 - 47		42 - 16	6AW-1441J-00	9 - 11	69J-2419A-01	9 - 15	6HB-28199-71-G0	15 - 22
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	3 - 31	6CB-12427-11	3 - 27	6CB-13533-00	10 - 1	6CB-14440-01	9 - 9	6CB-24313-10	15 - 17	6HB-28199-81-K0	15 - 23
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