



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

FT25FET'19 (6BLC)



1T6BL-300FA

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FT25FET
PARTS CATALOGUE
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FT25FET
CATALOGUE DE PIECES DETACHEES
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

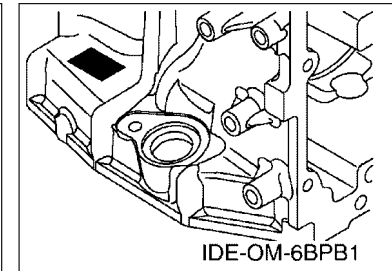
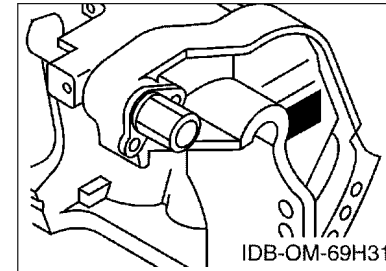
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
FT25F	6BLK-1004930		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6BLC	FT25FET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

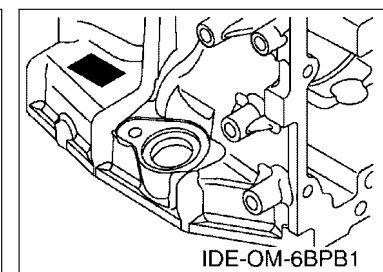
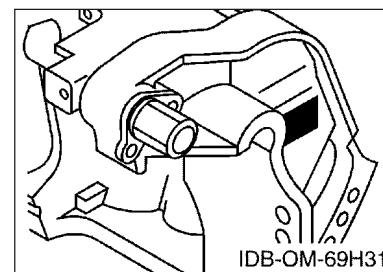
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
FT25F	6BLK-1004930		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6BLC	FT25FET

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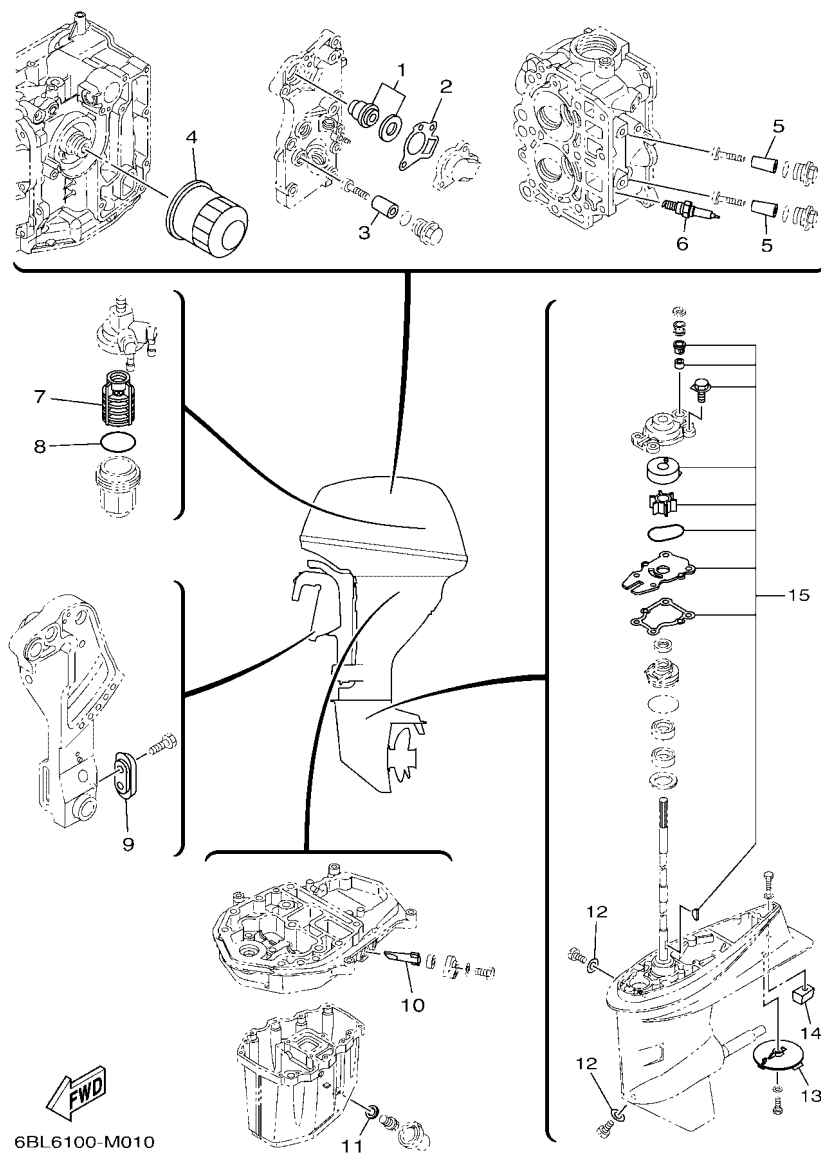


FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6G8-12411-03	THERMOSTAT	1				
2	62Y-12414-00	THERMOSTAT GASKET, COVER JOINT, COUVERCLE	1				
3	6G8-11325-00	ANODE	1				
4	5GH-13440-60	ANODE ELEMENT ASSY, OIL CLEANER	1				
5	6BL-11325-00	ELEMENT, FILTRE A HUILE ANODE	2				
6	94702-00418	PLUG, SPARK (NGK DPR6EB-9)	2				
7	61N-24563-10	BOUGIE D,ALLUMAGE (NGK DPR6EB-9)	1				
8	93210-32738	ELEMENT, FILTER	1				
9	65W-45251-00	ELEMENT, FILTRE O-RING	1				
10	62Y-11325-00	JOINT TORIQUE ANODE	1				
11	90430-14M09	ANODE	1				
12	90430-08003	ANODE	2				
13	67C-45371-00	GASKET	1				
14	67C-45251-00	JOINT	1				
15	66T-W0078-00	TAB-TRIM ANODE DERIVE	1				
		ANODE					
		WATER PUMP REPAIR KIT	1				
		KIT DE REPARATION DE LA POMPE					

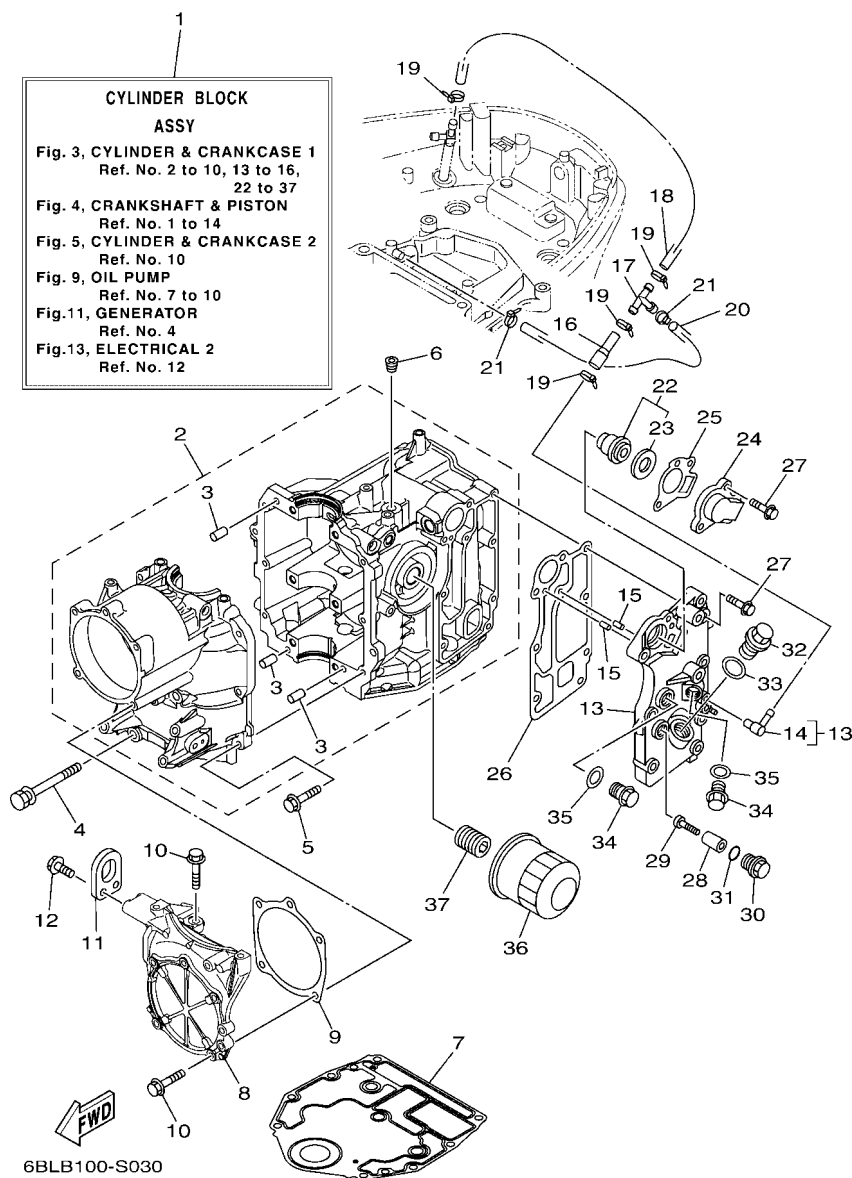


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC					REMARKS REMARQUES
1	6BL-W009B-02-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1					
2	6BL-15100-02	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1					
3	93606-12019	.PIN, DOWEL .GOUPILLE	3					
4	90119-08M01	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6					
5	97513-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	7					
6	90344-51003	PLUG, TAPER SCREW PLOT, FILETE CONIQUE	1					
7	6BG-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1					
8	6BL-15121-00-1S	CRANKCASE 2 CARTER DE MOTEUR	1					
9	6BL-15663-00	SEAL JOINT	1					
10	97513-06525	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	6					
11	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1					
12	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2					
13	6BL-41113-01-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1					
14	6H1-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1					
15	93604-10M03	PIN, DOWEL CLAVETTE	2					
16	6BP-12481-00	PIPE 1 DURITE 1	1					
17	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1					
18	90445-09251	HOSE (L350) DURITE (L350)	1					
19	90465-11M10	CLAMP BRIDE	4					
20	90445-09104	HOSE (L300) DURITE (L300)	1					
21	90465-11M10	CLAMP BRIDE	2					
22	6G8-12411-03	THERMOSTAT THERMOSTAT	1					
23	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1					
24	6BG-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1					
25	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1					
26	6BL-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1					
27	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8					

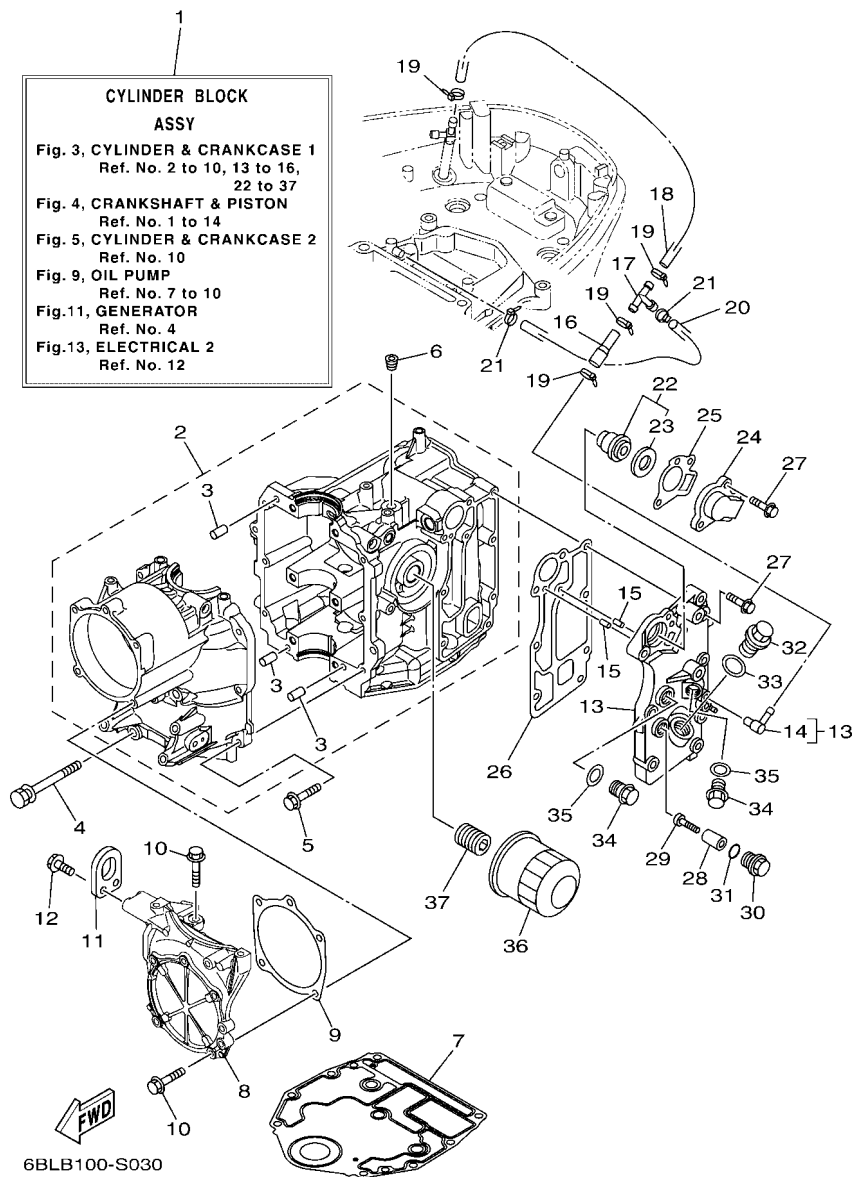
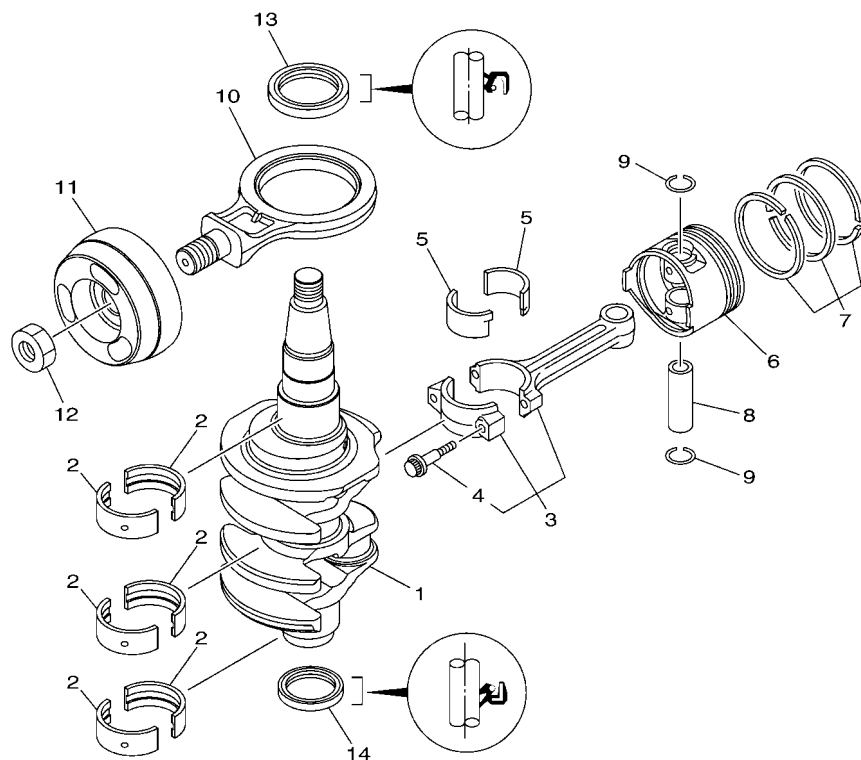


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC					REMARKS REMARQUES
28	6G8-11325-00	ANODE ANODE	1					
29	98980-05025	SCREW, BIND VIS, DE PRESSION	1					
30	6G8-11197-A0	PLUG, BLIND PLOT, BORGNE	1					
31	93210-13M63	O-RING JOINT TORIQUE	1					
32	90340-18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1					
33	90201-186F1	WASHER, PLATE RONDELLE, PLATE	1					
34	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2					
35	90430-14115	GASKET JOINT	2					
36	5GH-13440-60	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1					
37	6C5-12858-A0	BOLT, UNION BOULON, RACCORD	1					




6BP1100-H030

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1				
2	6BG-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	6				UR RED UR RED
	6BG-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	6				UR PINK UR PINK
	6BG-11416-30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	6				UR GREEN UR GREEN
3	6C5-11650-10	CONNECTING ROD ASSY BIELLE COMPLETE	2				
4	6C5-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2				
5	6CJ-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	4				UR PINK UR PINK
	6CJ-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	4				UR GREEN UR GREEN
	6CJ-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	4				UR RED UR RED
6	69W-11631-01-97	PISTON (STD) PISTON (STD)	2				
	69W-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2				AP AP
	69W-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2				AP AP
7	67C-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2				
	67C-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2				AP AP
	67C-11605-00	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2				AP AP
8	62Y-11633-00	PIN, PISTON AXE, PISTON	2				
9	93450-17129	CIRCLIP CIRCLIP	4				
10	6BL-11665-00	CONNECTING ROD ASSY 3 BIELLE COMPLETE	1				
11	6BL-11642-00	PISTON 2 (STD) PISTON 2 (STD)	1				
12	90170-20137	NUT ECROU	1				
13	93102-43M42	OIL SEAL JOINT SPY	1				
14	93101-35002	OIL SEAL JOINT SPY	1				

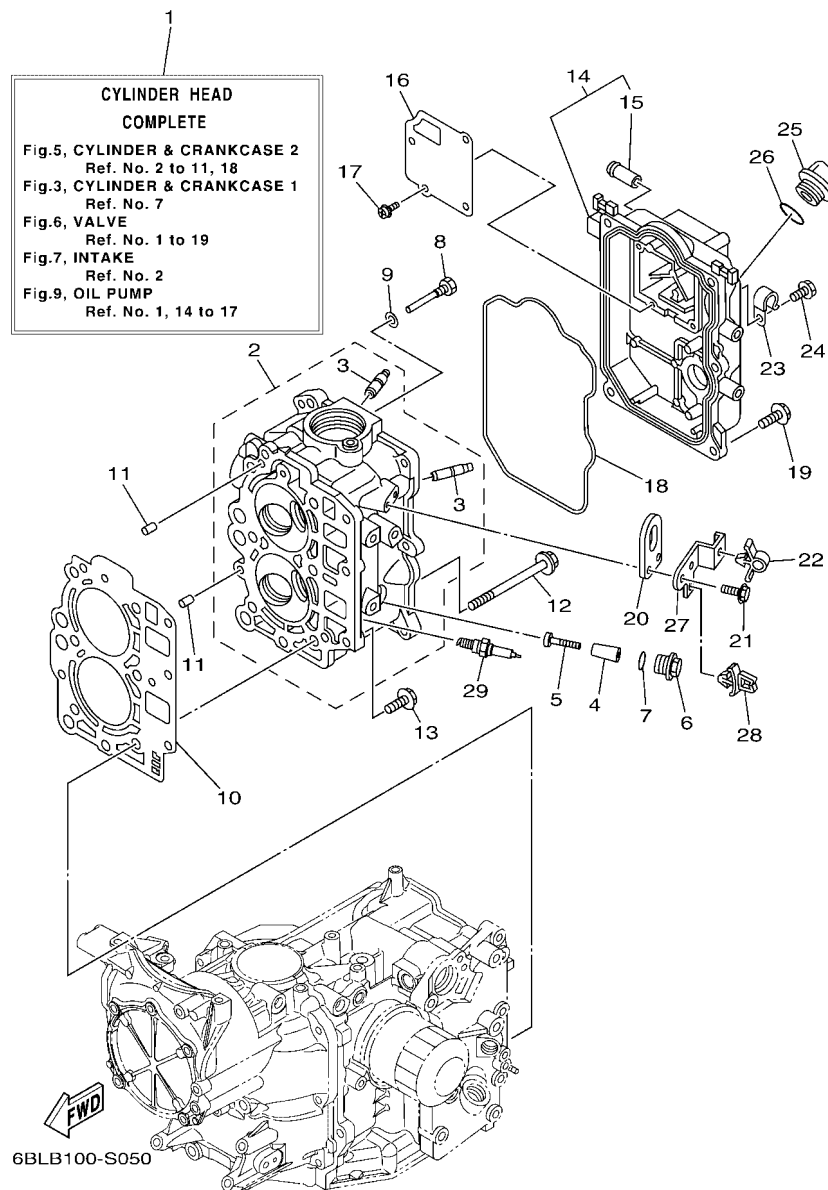
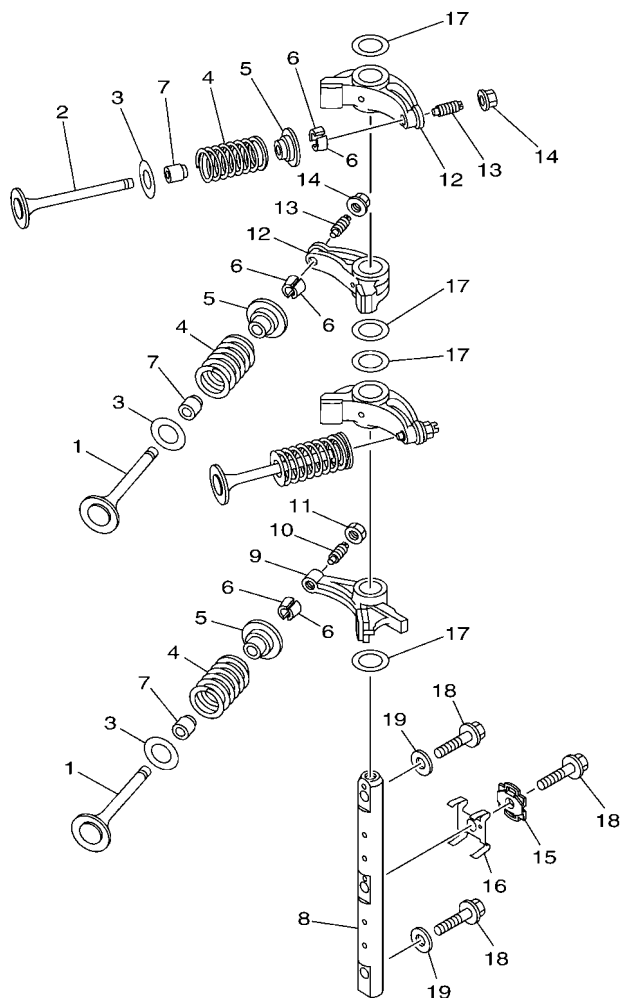


FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-W009A-10-1S	CYLINDER HEAD COMPLETE CULASSE (ENS.)	1				
2	6BL-11111-10-1S	HEAD, CYLINDER 1 CULASSE, 1	1				
3	62Y-11133-30	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	4				
4	6BL-11325-00	ANODE ANODE	2				
5	98980-05035	SCREW, BIND VIS, DE PRESSION	2				
6	6G8-11197-A0	PLUG, BLIND PLOT, BORGNE	2				
7	93210-13M63	O-RING JOINT TORIQUE	2				
8	90109-06M65	BOLT BOULON	1				
9	90430-06014	GASKET JOINT	1				
10	6BL-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1				
11	93606-12019	PIN, DOWEL GOUPILLE	2				
12	90105-09009	BOLT, FLANGE BOULON, A COLLERETTE	6				
13	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
14	6BL-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1				
15	62Y-14485-00	.PIPE, JOINT .DURITE	1				
16	6BG-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1				
17	97607-04210	SCREW, WITH WASHER VIS, AVEC RONDELLE	4				
18	6BL-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1				
19	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	5				
20	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1				
21	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
22	90464-09023	CLAMP BRIDE	1				
23	90465-08M83	CLAMP BRIDE	1				
24	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
25	6G8-15363-00	PLUG, OIL PLOT, HUILE	1				
26	93210-24M79	O-RING JOINT TORIQUE	1				
27	6BL-82398-00	PLATE 3 PLAQUETTE 3	1				



FWD
6BP1100-H050

FIG. 6 VALVE

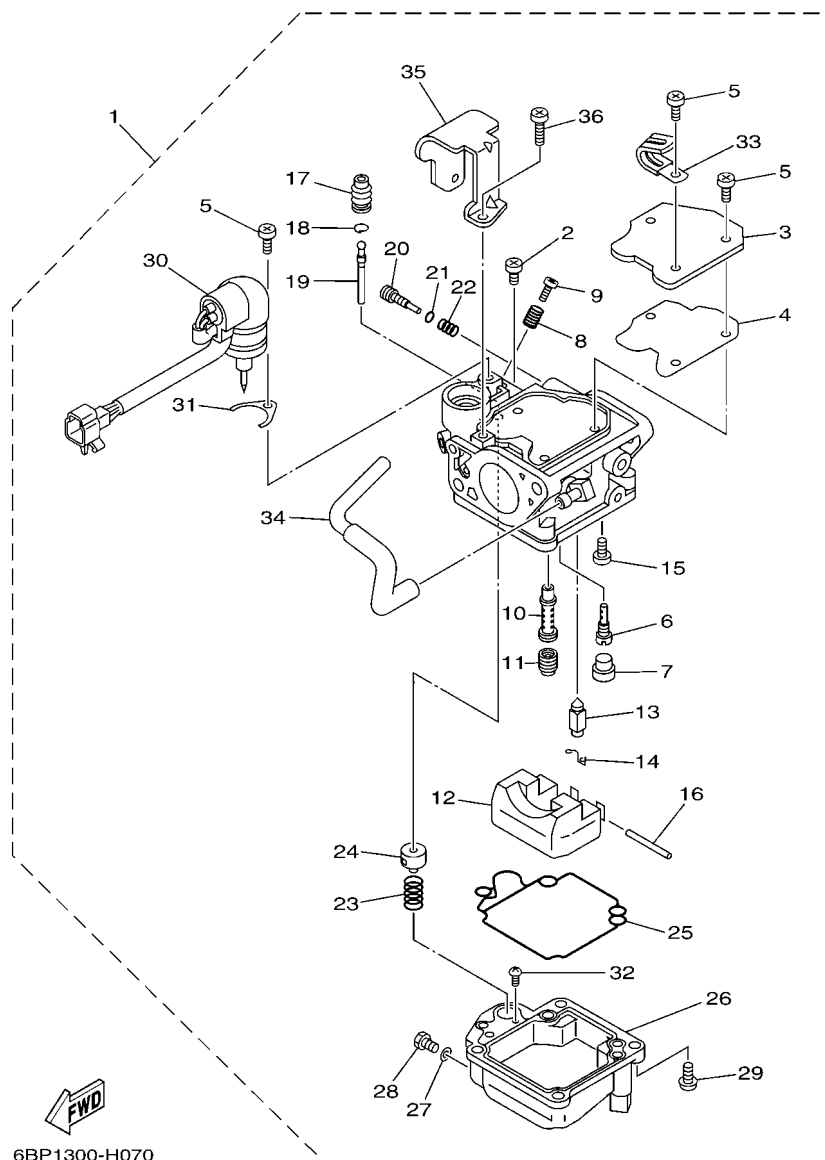
SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	69W-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	2				
2	69W-12121-10	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	2				
3	62Y-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	4				
4	51Y-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	4				
5	30X-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	4				
6	30X-12118-00	LOCK, VALVE SPRING RETAINER FRAISE, SOUPAPE	8				
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	4				
8	6BL-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	1				
9	62Y-12151-00	ARM, VALVE ROCKER CULBUTEUR	1				
10	64J-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	1				
11	62Y-12158-00	NUT, LOCK CONTRE-ECROU	1				
12	6C5-12151-00	ARM, VALVE ROCKER CULBUTEUR	3				
13	6C5-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	3				
14	6C5-12158-00	NUT, LOCK CONTRE-ECROU	3				
15	6BL-12231-00	GUIDE, STOPPER 1 GUIDE, BUTEE 1	1				
16	6BL-12233-00	PLATE, GUIDE STOPPER 1 PLAQUE, GUIDE BUTEE 1	1				
17	90201-16014	WASHER, PLATE RONDELLE, PLATE	4				
18	90105-08060	BOLT, FLANGE BOULON, A COLLERETTE	3				
19	92990-08200	WASHER, PLAIN RONDELLE, PLATE	2				



ADMISSION

9



6BP1300-H070

FIG. 8 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-14301-11	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				
2	98580-04006	.SCREW, PAN HEAD .VIS	1				
3	65W-14572-00	.PLATE .PLAQUE	1				
4	65W-14126-10	.GASKET .JOINT	1				
5	97803-04010	.SCREW, PAN HEAD .VIS, CRUCIFORME	4				
6	676-14948-05	.JET (#45) .GICLEUR (#45)	1				
7	679-14966-00	.RUBBER CAP .CAPUCHON	1				
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
9	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1				
10	65W-14947-90	.JET, NEEDLE .GICLEUR DE STARTER	1				
11	65W-14943-79	.JET, MAIN (#108) .GICLEUR, PRINCIPAL (#108)	1				
12	63V-14985-00	.FLOAT .FLOTTEUR	1				
13	6AH-14546-00	.VALVE, NEEDLE .POINTEAU	1				
14	633-14159-00	.CLIP .JONC	1				
15	98580-04008	.SCREW, PAN HEAD .VIS	1				
16	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1				
17	65W-14373-02	.COVER, PLUNGER CAP .COUVERCLE DE PLONGEUR	1				
18	65W-1439G-00	.CLIP 1 .JONC 1	1				
19	65W-14379-00	.ROD, STARTER .TRINGLE, STARTER	1				
20	6AH-14923-20	.SCREW, PILOT .VIS, RALENTI	1				
21	67F-14398-10	.O-RING .JOINT TORIQUE	1				
22	67C-14555-00	.SPRING .RESSORT	1				
23	65W-14335-00	.SPRING, PLUNGER .RESSORT, PLONGEUR	1				
24	65W-14371-00	.PLUNGER, STARTER .PLONGEUR, STARTER	1				
25	65W-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
26	65W-14980-20	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1				
27	65W-14398-00	.GASKET .JOINT	1				

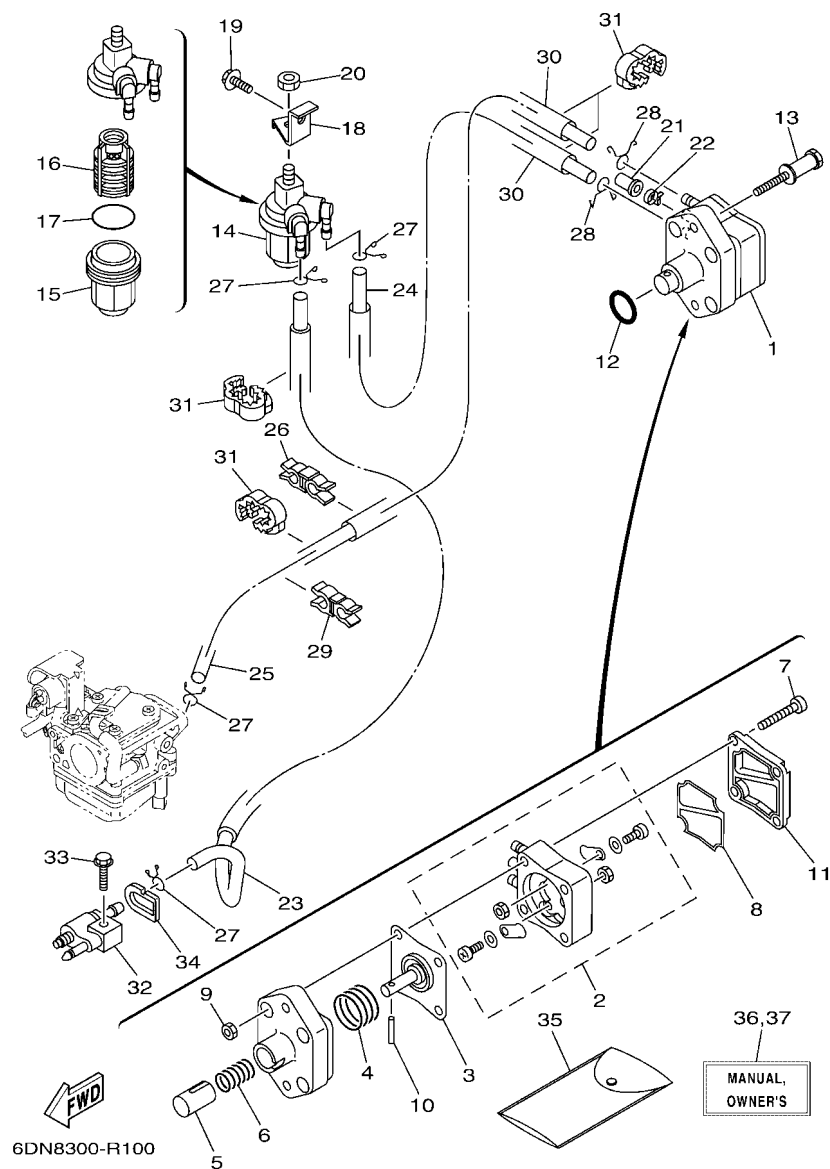


FIG. 10 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	62Y-24410-04	FUEL PUMP ASSY POMPE A ESSENCE	1				
2	62Y-24415-01	.BODY 4 .CORPS 4	1				
3	62Y-24411-02	.DIAPHRAGM .DIAPHRAGME	1				
4	62Y-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1				
5	62Y-13131-01	.PLUNGER .PLONGEUR	1				
6	62Y-24454-00	.SPRING .RESSORT	1				
7	62Y-24444-01	.SCREW .VIS	4				
8	6C5-24471-00	.DIAPHRAGM .DIAPHRAGME	1				
9	95380-05600	.NUT .ECROU	4				
10	62Y-24374-01	.PIN .PIN	1				
11	6C5-24414-00	.BODY 3 .CORPS 3	1				
12	93210-24M79	O-RING JOINT TORIQUE	1				
13	90109-06266	BOLT BOULON	2				
14	61N-24560-10	FILTER ASSY ENS FILTRE	1				
15	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1				
16	61N-24563-10	.ELEMENT, FILTER .ELEMENT, FILTRE	1				
17	93210-32738	.O-RING .JOINT TORIQUE	1				
18	6D5-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1				
19	95D95-08016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1				
20	95380-08600	NUT ECROU	1				
21	6BL-24481-00	PLUG COUVERCLE	1				
22	90465-11M10	CLAMP BRIDE	1				
23	6BL-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1				
24	90445-10M20	HOSE (L150) DURITE (L150)	1				
25	90445-10MG7	HOSE (L350) DURITE (L350)	1				
26	90464-10M59	CLAMP BRIDE	1				
27	90467-09M17	CLIP JONC	4				

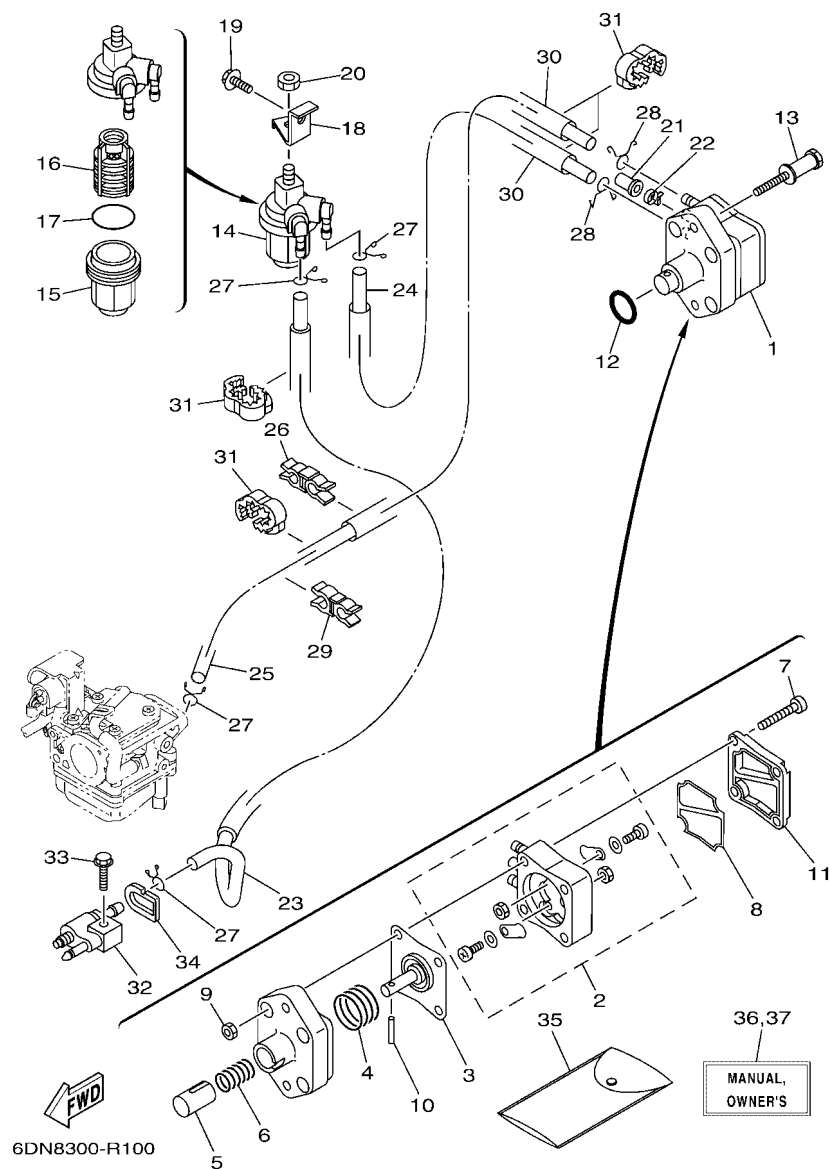
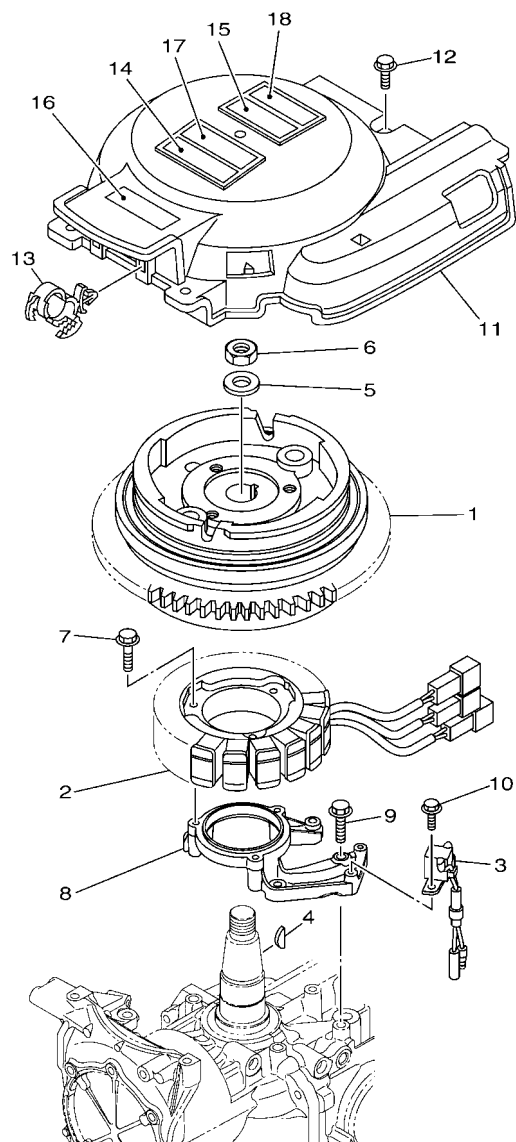


FIG. 10 FUEL

CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
28	90467-10M04	CLIP JONC	2				
29	90464-11009	CLAMP BRIDE	1				
30	90446-15003	HOSE (L100) DURITE (L100)	2				
31	90464-13227	CLAMP BRIDE	4				
32	6G1-24304-10	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1				
33	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
34	61N-24329-00	SEAL JOINT	1				
35	62Y-28100-00	TOOL KIT TROUSSE A OUTILS	1				AP
36	6BP-28199-7B-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				AP
	6BP-28199-7B-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (E)
							UR (E)
							UR (F)
							UR (F)
	6BP-28199-7B-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (ES)
							UR (ES)
	6BP-28199-7B-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (D)
							UR (D)
	6BP-28199-7B-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (NL)
							UR (NL)
	6BP-28199-7B-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (I)
							UR (I)
37	6BP-28199-8B-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (DK)
							UR (DK)
	6BP-28199-8B-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (GR)
							UR (GR)
	6BP-28199-8B-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (P)
							UR (P)
	6BP-28199-8B-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (N)
							UR (N)
	6BP-28199-8B-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (S)
							UR (S)
	6BP-28199-8B-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1				UR (SF)
							UR (SF)



6BLB300-S110

FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC					REMARKS REMARQUES
1	6BL-85550-00	ROTOR ASSY ROTOR CPLT	1					
2	6BL-85510-00	STATOR ASSY STATOR CPLT	1					
3	6AH-85580-00	COIL, PULSER BOBINE, PULSEUR	1					
4	6H4-11545-00	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1					
5	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1					
6	90170-20137	NUT ECROU	1					
7	95023-06030	BOLT BOULON, A COLLERETTE	3					
8	6BG-85561-00-94	BASE, MAGNETO BASE, MAGNETO	1					
9	95023-06025	BOLT BOULON, A COLLERETTE	4					
10	97595-05516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2					
11	6BL-81337-00	COVER, FLYWHEEL COUVERCLE, VOLANT	1					
12	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	3					
13	90464-12183	CLAMP BRIDE	2					
14	6EE-81994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1					
15	6EE-81995-40	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1					
16	6AG-81996-00	MARK MARQUE	1					
17	6EE-81994-50	LABEL, SAFETY ETIQUETTE, SECURITE	1					
18	6EE-81995-50	LABEL, WARNING ETIQUETTE, AVERTISSEMENT	1					

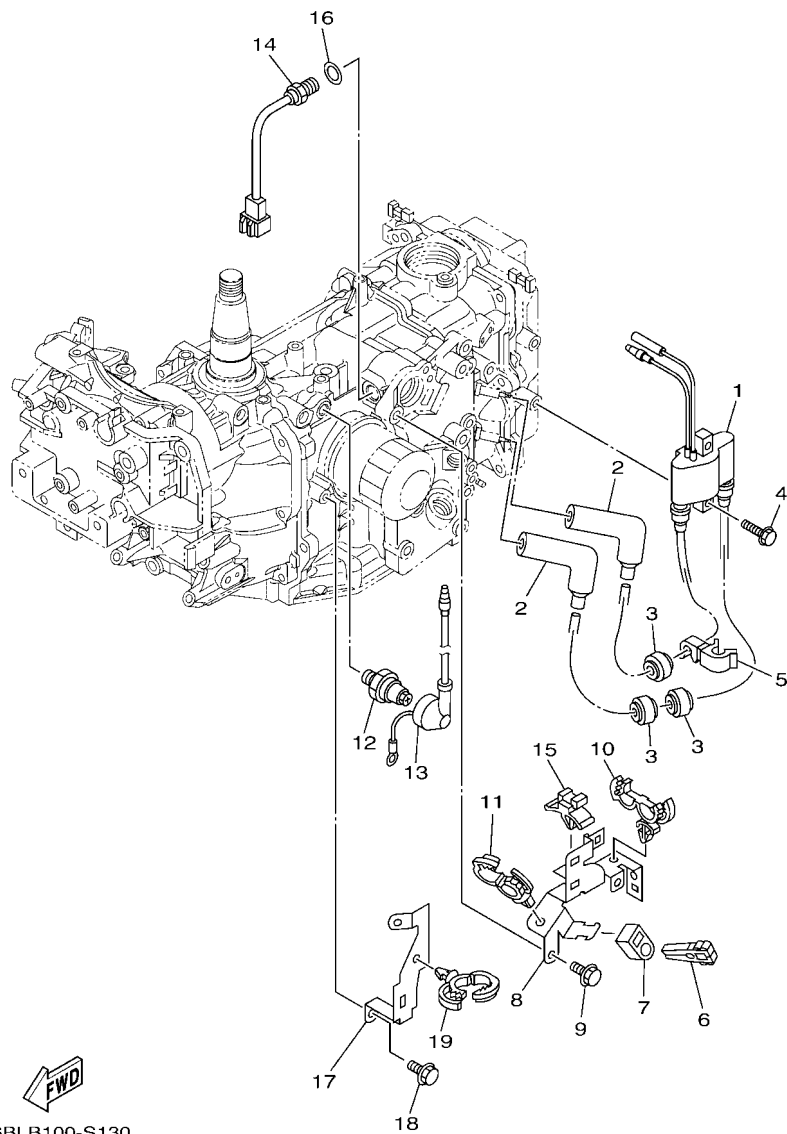
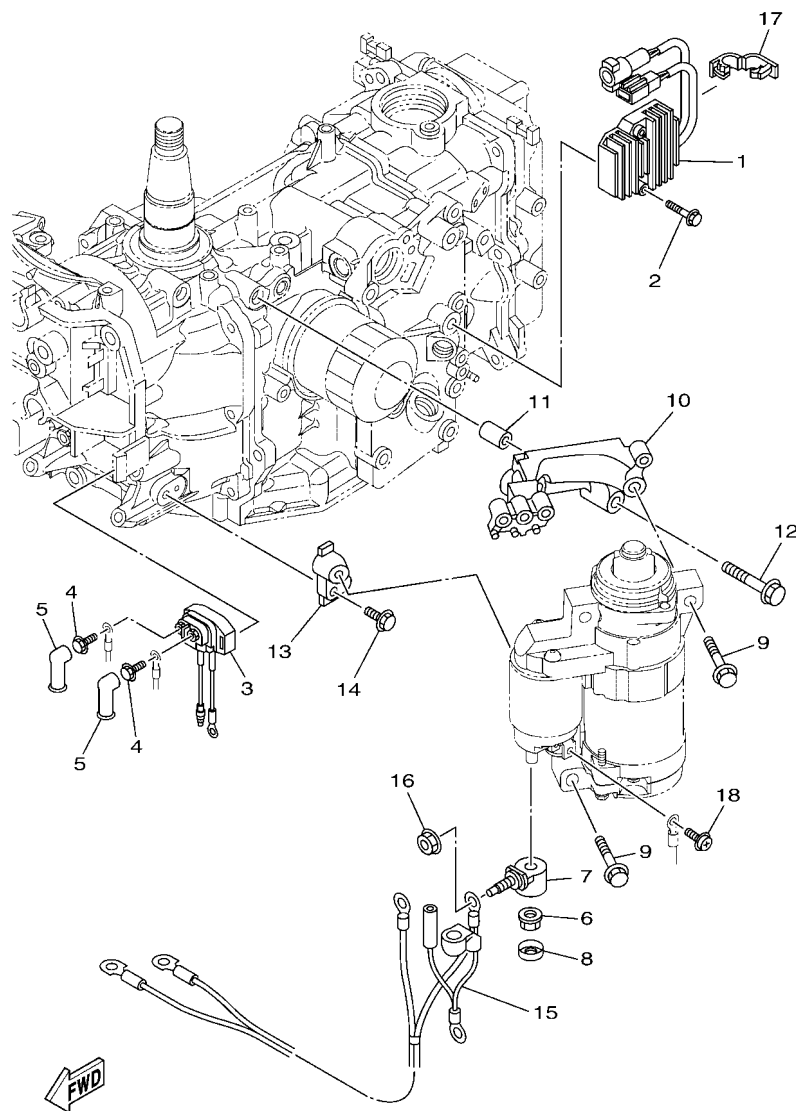


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6F5-85570-13	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				
2	6AH-82370-00	PLUG CAP ASSY ANTIPARASITE	2				
3	90480-25003	GROMMET PASSE-FIL	3				
4	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
5	90464-09018	CLAMP BRIDE	1				
6	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1				
7	67C-82155-00	BAND COLLIER	1				
8	6BL-8339X-00	CLAMP, CORD COLLIER, CORDON	1				
9	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
10	90464-18246	CLAMP BRIDE	1				
11	90464-20181	CLAMP BRIDE	1				
12	64J-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1				
13	68V-81315-00	LEAD WIRE ASSY FIL	1				
14	6CJ-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1				
15	90464-09M47	CLAMP BRIDE	1				
16	90430-14115	GASKET JOINT	1				
17	6BL-82389-00	PLATE 2 PLAQUETTE 2	1				
18	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
19	90464-20181	CLAMP BRIDE	1				

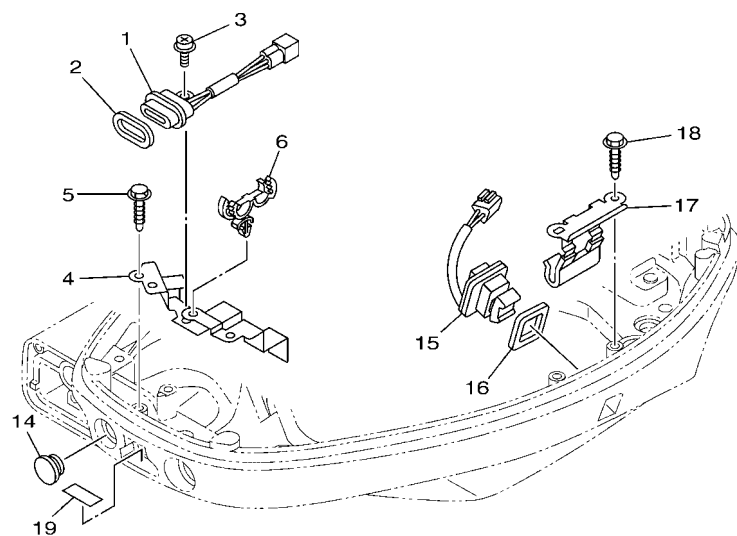
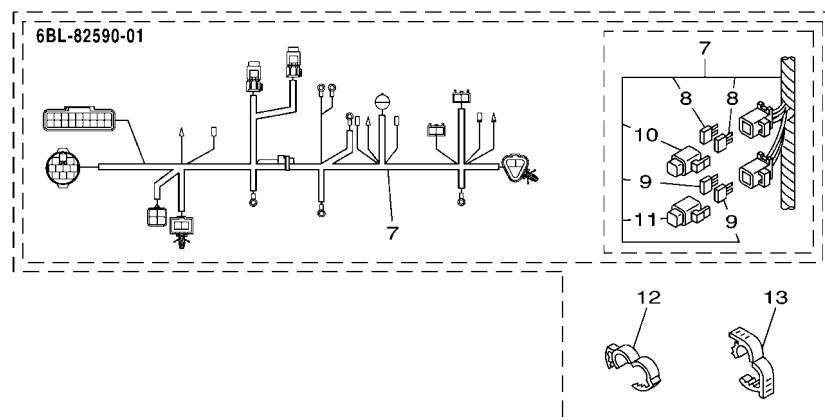


6BLB100-S140

FIG. 14 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				
2	97E95-06540	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
3	68T-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1				
4	97E95-06610	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
5	6G5-82119-10	COVER, LEAD WIRE GARNITURE, FIL	2				
6	6BL-8182A-00	NUT ECROU	1				
7	6BL-81925-00	TERMINAL BORNE	1				
8	6BL-8183X-00	CAP, TERMINAL COUVERCLE, BORNE	1				
9	97513-08545	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3				
10	6BL-81822-00	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1				
11	99530-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2				
12	97513-08545	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2				
13	6BL-81823-00	STAY, STARTING MOTOR SUPPORT	1				
14	97E75-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
15	6BL-82105-U1	BATTERY CABLE CABLE DE BATTERIE	1				
16	90179-08003	NUT ECROU	1				
17	90464-18004	CLAMP BRIDE	1				
18	90159-05M12	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				



6BLB100-S160

FIG. 16 ELECTRICAL 5

PARTIE ELECTRIQUE 5

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	62Y-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1				
2	6FM-83589-00	GASKET GARNITURE	1				
3	97985-06212	SCREW, WITH WASHER VIS, AVEC RONDELLE	1				
4	6BL-82388-00	PLATE PLAQUETTE	1				
5	90109-06M86	BOLT BOULON	2				
6	90464-18246	CLAMP BRIDE	1				
7	6BL-82590-01	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1				
8	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	2				
9	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2				
10	67F-8215B-10	.CAP (YELLOW) .BOUCHON (YELLOW)	1				
11	67F-8215B-20	.CAP (GREEN) .BOUCHON (GREEN)	1				
12	90464-16001	CLAMP BRIDE	1				
13	90464-18004	CLAMP BRIDE	1				
14	6G1-42725-00	GROMMET PASSE-FIL	1				
15	69J-82563-01	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1				
16	69J-82587-00	GASKET JOINT	1				
17	63P-83614-01	BRACKET SUPPORT	1				
18	90109-06M86	BOLT BOULON	2				
19	67C-85415-00	MARK, SIGNAL LAMP ETIQUETTE	1				

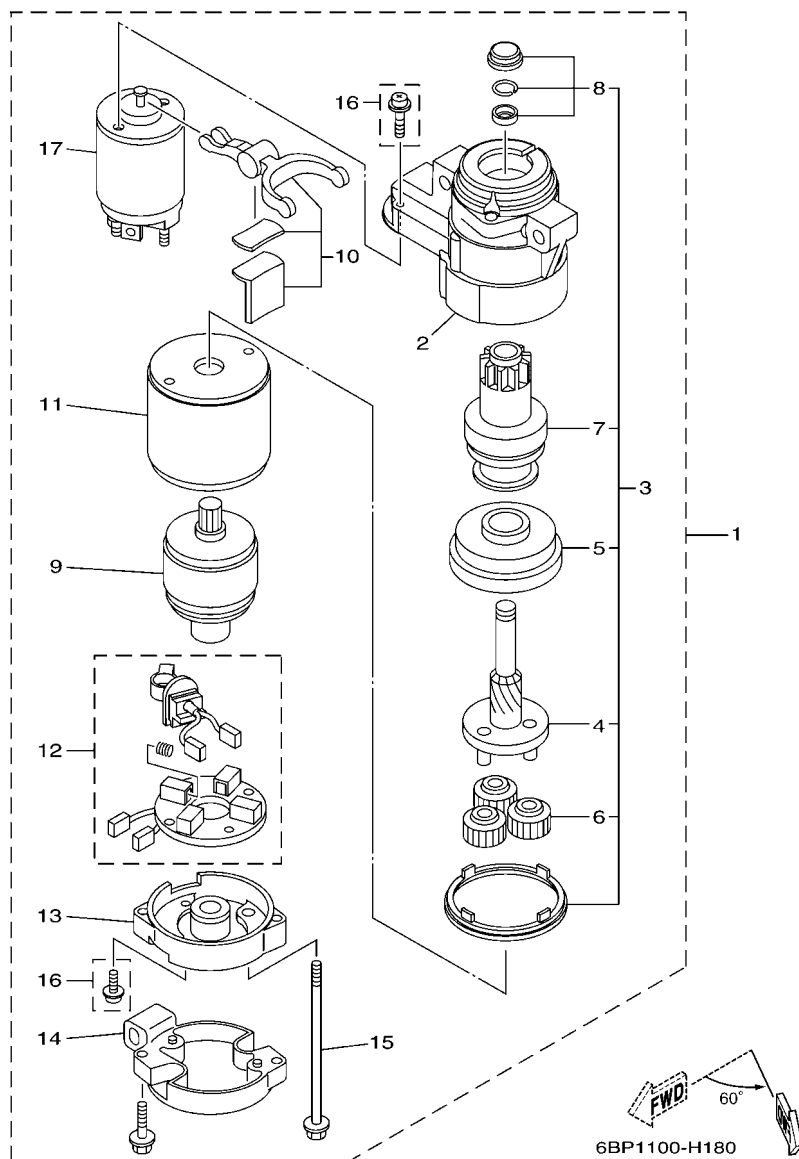
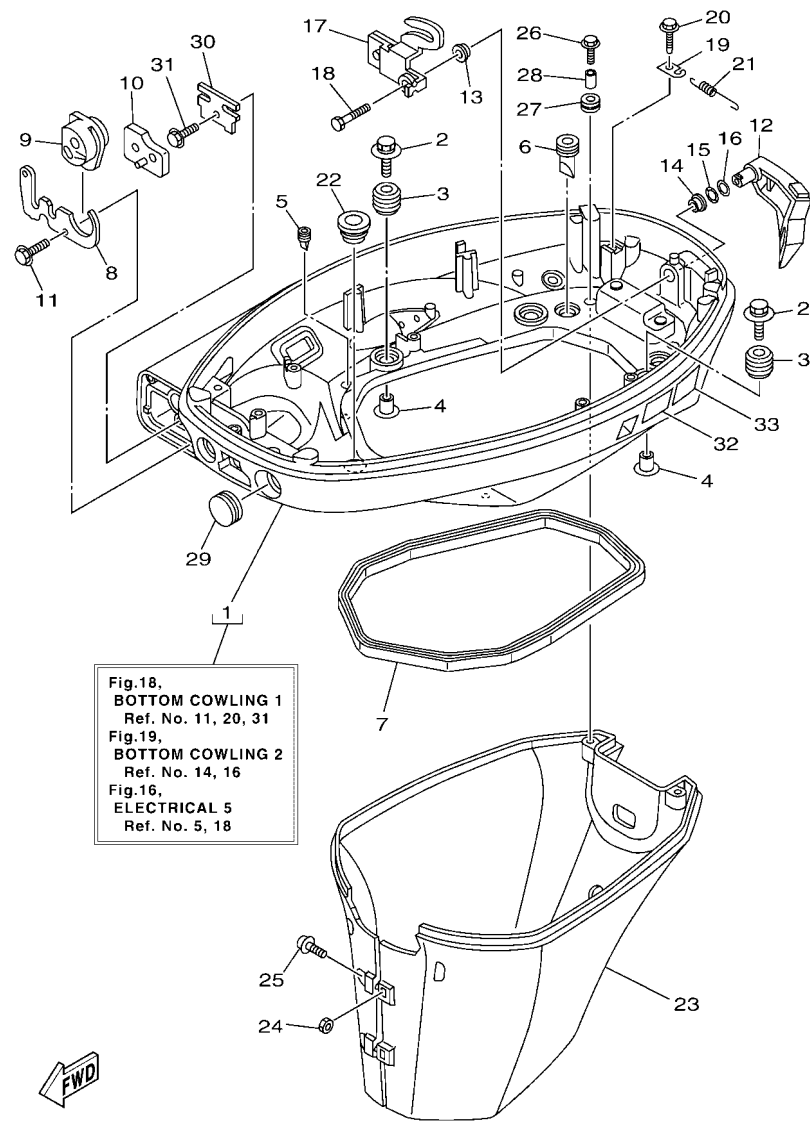


FIG. 17 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BG-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1				
2	6BG-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1				
3	6BG-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1				
4	6BG-81836-00	.SPRING, LEVER .RESSORT, LEVIER	1				
5	6BG-81891-00	.GEAR, RING .ROUE DENTEE	1				
6	6AW-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3				
7	6BG-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1				
8	6BG-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1				
9	6BG-81850-00	.ARMATURE ASSY .INDUIT	1				
10	6BG-81839-00	.LEVER ASSY .LEVIER COMPLET	1				
11	6BG-81810-00	.STATOR ASSY .STATOR COMPLET	1				
12	6BG-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1				
13	6BG-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1				
14	6BG-8182J-00	.BRACKET COMPLETE .SUPPORTE COMPLETE	1				
15	6BG-81826-00	.BOLT .BOULON	2				
16	6BG-81846-00	.SCREW SET .VIS	1				
17	6BG-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1				



6BLB100-S180

FIG. 18 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BP-42710-00-8D	BOTTOM COWLING ASSY ENS. EMBASE	1				
2	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
3	6BG-42748-00	GROMMET PASSE-FIL	4				
4	90387-06M69	COLLAR COLLERETTE	4				
5	65W-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
6	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2				
7	62Y-42716-00	RUBBER SEAL 1 JOINT EN CAOUTCHOUC 1	1				
8	6BL-42761-00	STOPPER PLAQUETTE	1				
9	6BL-42725-01	GROMMET PASSE-FIL	1				
10	6BL-42727-00	GROMMET PASSE-FIL	1				
11	90109-06M86	BOLT BOULON	2				
12	6BL-42815-00-8D	LEVER, CLAMP 1 LEVIER, PRESSE 1	1				
13	90386-12M37	BUSH DOUILLE	1				
14	90386-12MA2	BUSH DOUILLE	1				
15	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1				
16	90201-12M07	WASHER, PLATE RONDELLE, PLATE	1				
17	6BG-42816-00	LEVER, CLAMP 2 LEVIER, PRESSE 2	1				
18	97D95-06012	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	1				
19	66T-43144-00	HOOK, SPRING CROCHET	1				
20	90109-06M86	BOLT BOULON	1				
21	90506-18023	SPRING, TENSION RESSORT, TENSION	1				
22	68U-42727-00	GROMMET PASSE-FIL	1				
23	6BG-42741-10-8D	APRON CAPOT LATERAL	1				
24	95380-06600	NUT, HEXAGON ECROU	2				
25	97980-06325	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
26	97E95-06514	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
27	90480-13M24	GROMMET PASSE-FIL	2				

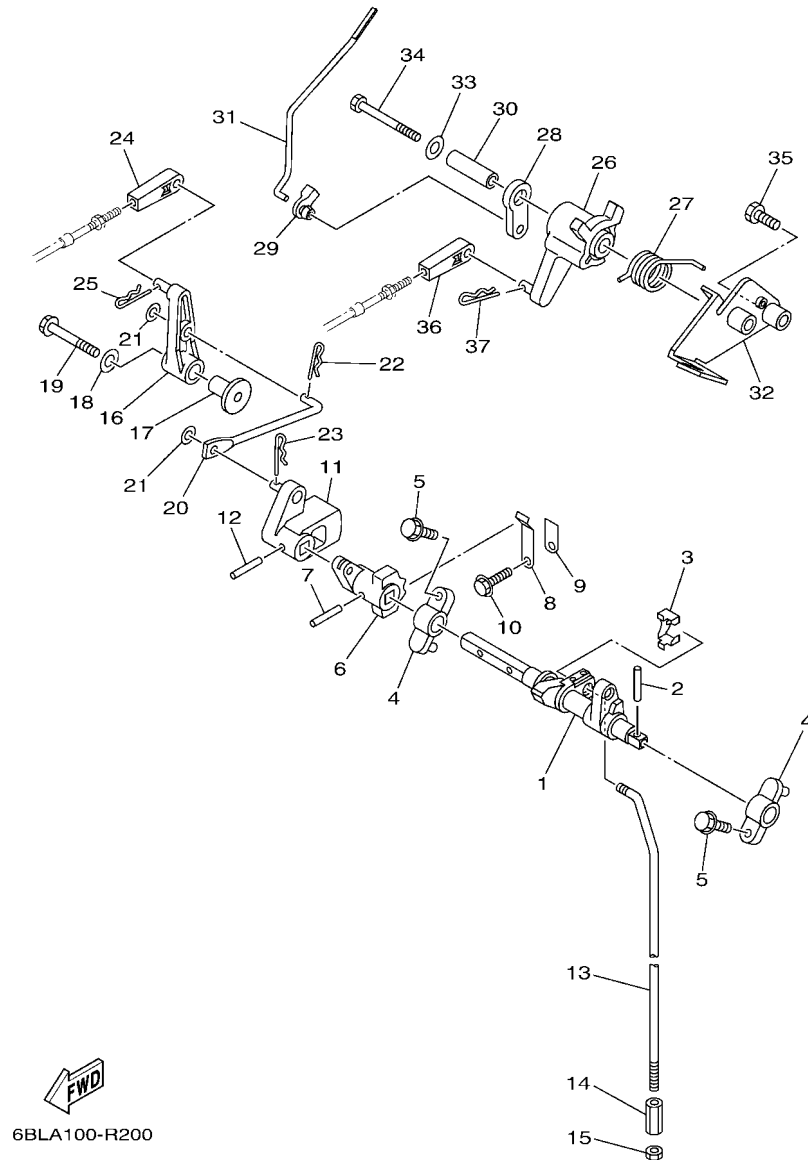


FIG. 20 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
2	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
3	6AH-26364-00	END, CABLE 2 EMBOUT, DE CABLE	1				
4	6G1-41662-01-94	BRACKET 2 SUPPORT 2	2				
5	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
6	6BL-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1				
7	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
8	65W-44116-00	SPRING RESSORT	1				
9	66R-44114-00	STOPPER PLAQUETTE	1				
10	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1				
11	6BL-44142-00	JOINT AXE	1				
12	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1				
13	6BL-44143-00	ROD, SHIFT 1 TIGE D'EMBRAYAGE 1	1				
14	67C-44146-00	CONNECTOR, SHIFT ROD 2 CONNECTEUR, TIGE D'INVERSION 2	1				
15	95380-06700	NUT ECROU	1				
16	6BL-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
17	90387-06M86	COLLAR COLLERETTE	1				
18	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1				
19	97E95-06535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
20	6BL-44192-00	LINK, SHIFT ROD BIELLETTTE	1				
21	90201-05M06	WASHER, PLATE RONDELLE, PLATE	2				
22	90468-10005	CLIP JONC	1				
23	90468-18001	CLIP JONC	1				
24	6FM-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
25	90468-18008	CLIP JONC	1				
26	6BL-41638-00	PULLEY POULIE	1				
27	90508-20040	SPRING, TORSION RESSORT, TORSION	1				

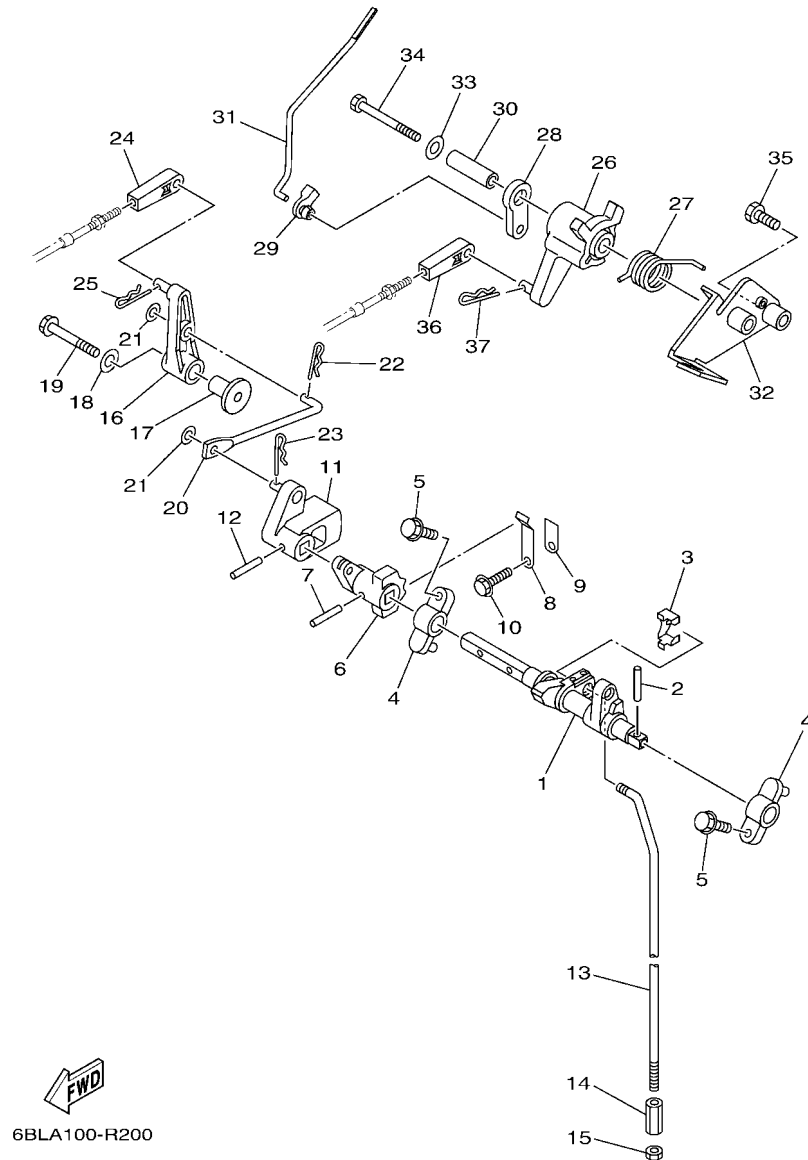
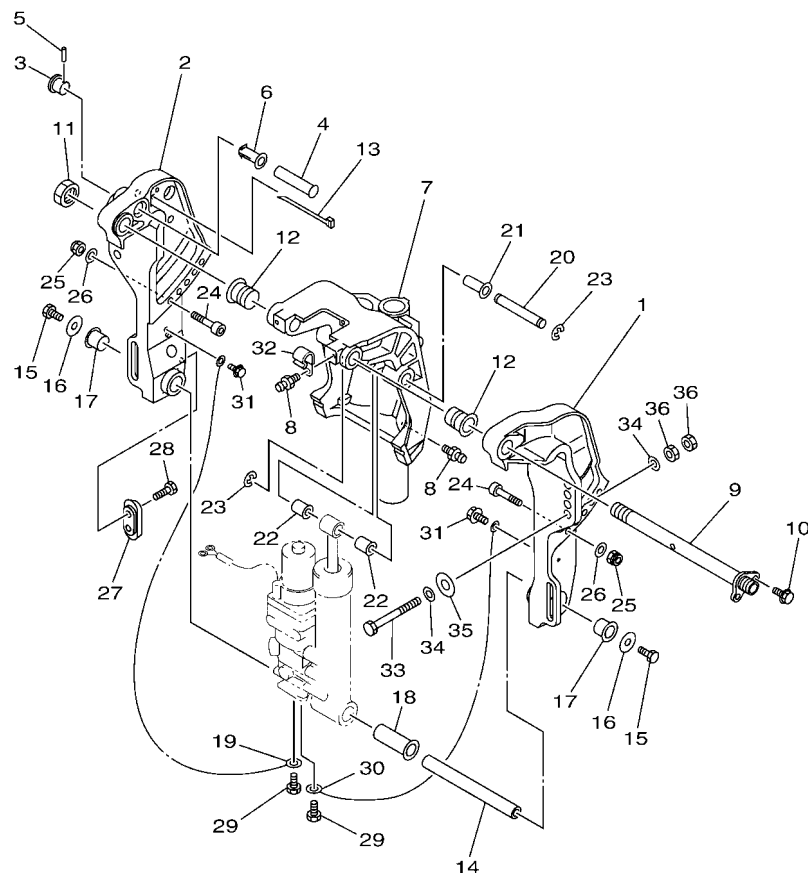


FIG. 20 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
28	65W-41283-00	LEVER, FREE ACCEL. LEVIER	1				
29	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1				
30	90387-06139	COLLAR COLLERETTE	1				
31	6BL-41211-00	LINK, ACCEL. BIELLETTTE, ACCELERATION	1				
32	6BL-14571-10	BRACKET, THROTTLE SUPPORT, ACCELERATEUR	1				
33	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1				
34	97D95-06065	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	1				
35	97D95-06025	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	1				
36	6FM-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1				
37	90468-18008	CLIP JONC	1				



6BLB300-S210

FIG. 21 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6K9-43111-10-8D	BRACKET, CLAMP 1 PRESSE 1	1				
2	6BG-43112-10-8D	BRACKET, CLAMP 2 PRESSE 2	1				
3	65W-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1				
4	65W-43191-00	SHAFT, STOPPER AXE, BUTEE	1				
5	91690-30018	PIN, SPRING AGRAFFE	1				
6	90386-14MA1	BUSH DOUILLE	1				
7	6BG-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				
8	93700-06M03	NIPPLE, GREASE PION	3				
9	6K9-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1				
10	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
11	90185-22043	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	1				
12	90386-22MA4	BUSH DOUILLE	2				
13	90465-13M11	CLAMP BRIDE	2				
14	90249-18M35	PIN GOUPILLE	1				
15	97080-08016	BOLT BOULON	2				
16	90201-08M00	WASHER, PLATE RONDELLE, PLATE	2				
17	90386-18M44	BUSH DOUILLE	2				
18	90386-18MA0	BUSH DOUILLE	1				
19	6H1-82148-00	WIRE, LEAD 4 FIL 4	1				
20	90249-12M38	PIN GOUPILLE	1				
21	90381-12M10	BUSH, SOLID DOUILLE, SOLIDE	1				
22	90381-12M11	BUSH, SOLID DOUILLE, SOLIDE	2				
23	99080-10600	CIRCLIP CIRCLIP	2				
24	90110-10M02	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	2				
25	90185-10M13	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2				
26	92995-10600	WASHER RONDELLE	2				
27	65W-45251-00	ANODE ANODE	1				

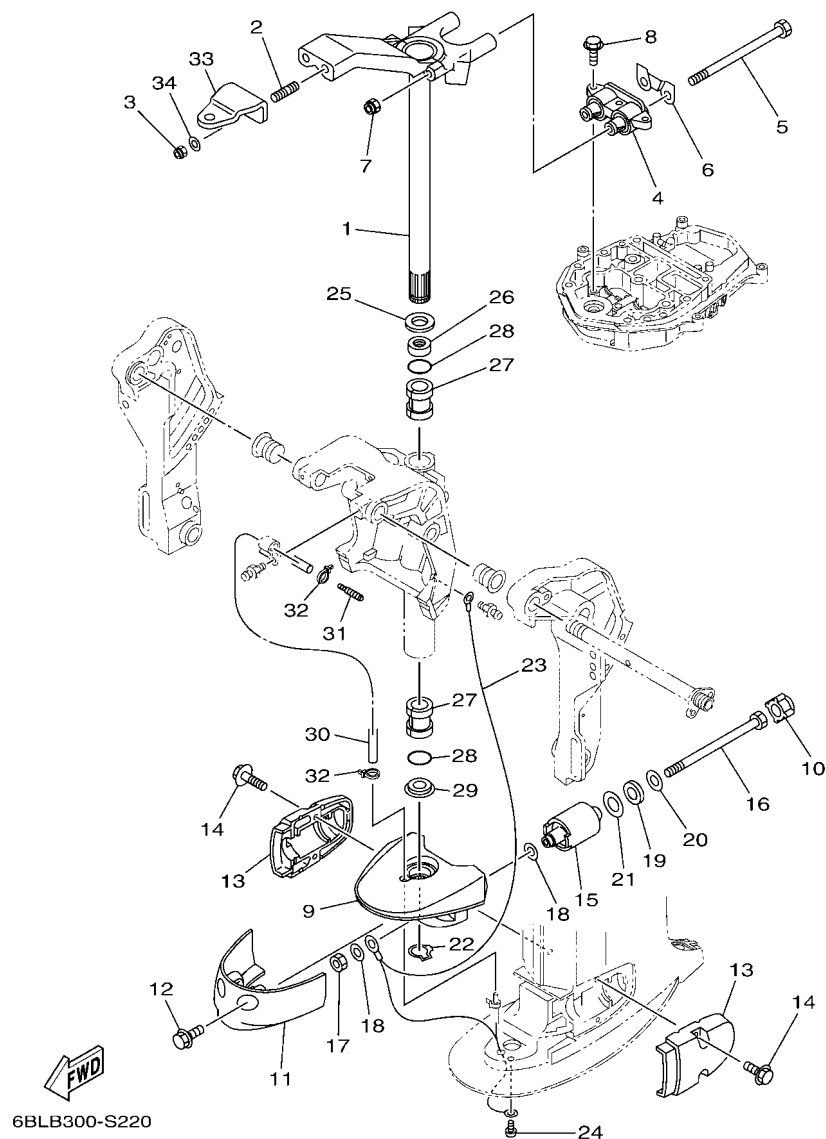


FIG. 22 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BG-42510-10-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				
2	90116-10063	BOLT, STUD GOUJON	2				
3	90185-10027	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2				
4	67C-44514-10	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1				
5	90109-08229	BOLT BOULON	2				
6	66T-44526-30	PLATE PLAQUE	1				
7	90185-08018	NUT, SELF-LOCKING ECROU,AUTO-BLOQUANT	2				
8	97E75-08530	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	3				
9	67C-44551-10-8D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFERIEUR	1				
10	69W-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	2				
11	67C-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	1				
12	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2				
13	6C5-44552-00-8D	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFERIEUR	2				
14	97E75-08530	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4				
15	68U-44555-11	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2				L(21.1") L(21.1")
16	90109-12MA3	BOLT BOULON	2				
17	95380-12700	NUT ECROU	2				
18	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4				
19	90202-21100	WASHER, PLATE RONDELLE, PLATE	2				
20	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2				
21	90201-22M05	WASHER, PLATE RONDELLE, PLATE	2				
22	93410-28M06	CIRCLIP CIRCLIP	1				
23	67C-82127-10	WIRE, LEAD 2 FIL 2	1				
24	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	1				
25	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1				
26	90386-30M78	BUSH DOUILLE	1				
27	90386-30M77	BUSH DOUILLE	2				

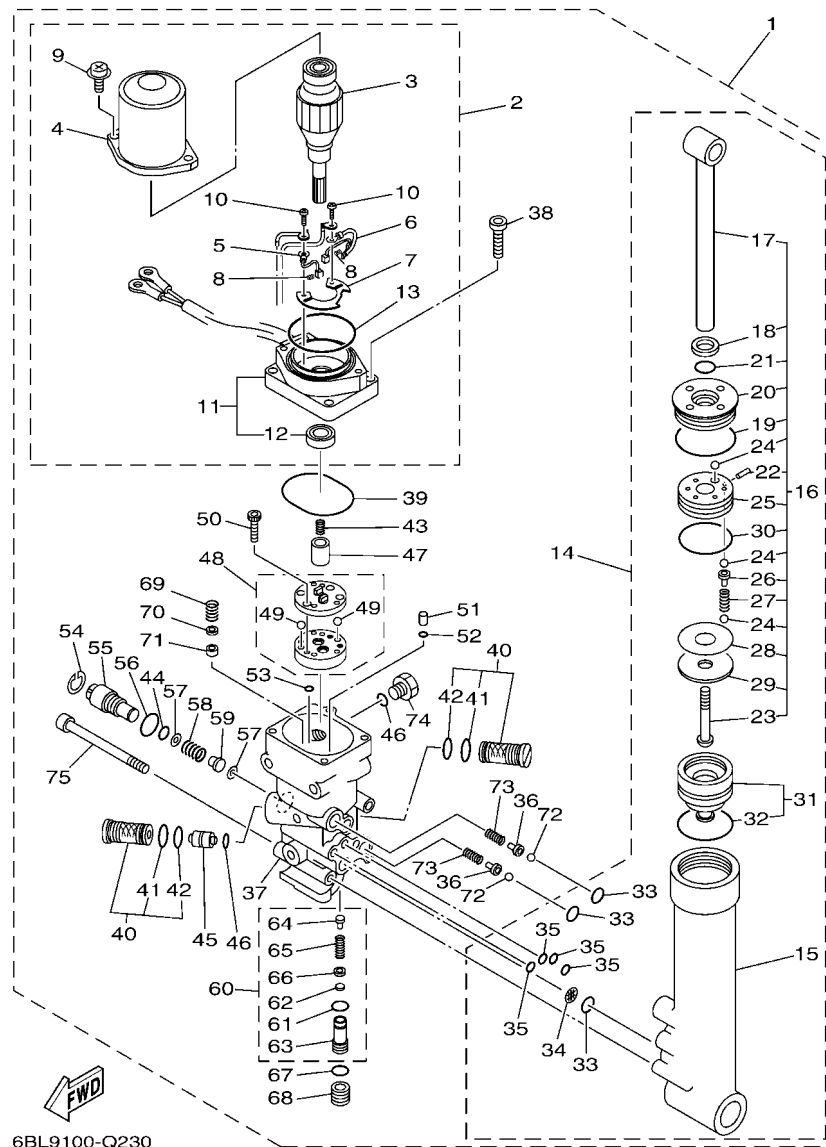


FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	67C-43800-12-8D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E)	1				
2	67C-43880-10	.MOTOR ASSY .MOTEUR (ENS.)	1				
3	67C-43805-11	.ARMATURE ASSY .INDUIT (ENS.)	1				
4	67C-43804-10	.STATOR ASSY .STATOR (ENS.)	1				
5	67C-43892-10	.BRUSH 2 .BALAI 2	1				
6	67C-82181-10	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET	1				
7	67C-4380F-10	.PLATE, BRUSH HOLDER .PLAQUE	1				
8	67C-4386K-10	.SPRING, BRUSH .RESSORT, BALAI	2				
9	67C-43879-10	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2				
10	97602-04316	.SCREW, PAN HEAD WITH WASHER .VIS, AVEC RONDELLE	2				
11	67C-43881-10	.FRAME, END .BATI	1				
12	67C-43882-10	.OIL SEAL .JOINT SPI	1				
13	67C-43862-10	.O-RING .JOINT TORIQUE	1				
14	67C-43840-01	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1				
15	65W-4380K-00	.CYLINDER, TILT SUB ASSY .CYLINDRE	1				
16	67C-43810-01	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS)	1				
17	65W-43801-01	.ROD .TIGE	1				
18	65W-43812-00	.SEAL, DUST .JOINT	1				
19	65W-43865-00	.O-RING .JOINT TORIQUE	1				
20	65W-43811-01	.SCREW, CYLINDER END .VIS, CYLINDRE RACCORD	1				
21	67C-43867-00	.O-RING .JOINT TORIQUE	1				
22	91609-16012	.PIN, SPRING .AXE DE RESSORT	1				
23	92012-10040	.BOLT, BUTTON HEAD .BOULON, TETE BOUTON	1				
24	93505-32038	.BALL .BILLE	11				
25	65W-4385A-01	.PISTON, TILT .PISTON	1				
26	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE	5				
27	67C-43857-00	.SPRING, ABSORBER VALVE .RESSORT	5				

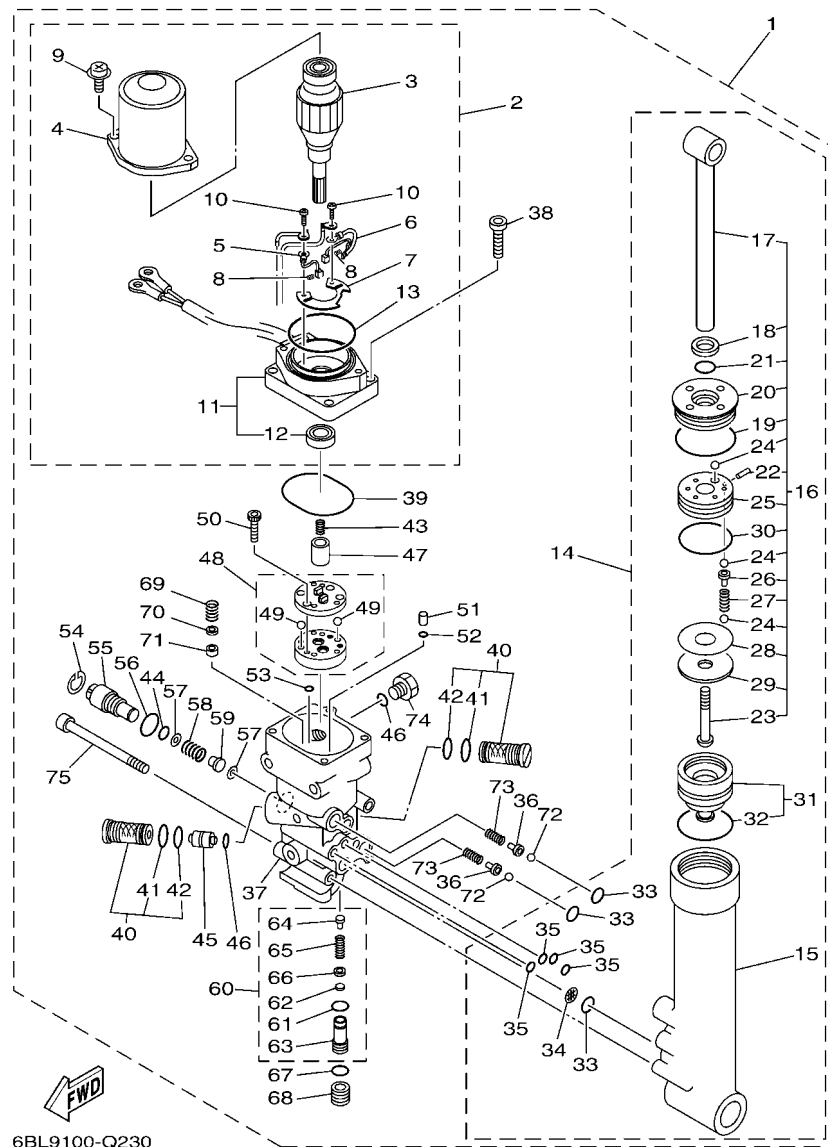


FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
28	15A-22442-00	...SHIM ...CALE	1				UN UN
29	90201-10038	...WASHER, PLATE ...RONDELLE, PLATE	1				
30	6H1-43862-00	...O-RING ...JOINT TORIQUE	1				
31	65W-4381B-00	...FREE PISTON SUB ASSY ...PISTON AUXILIAIRE (ENS.)	1				
32	6H1-43861-10	...O-RING ...JOINT TORIQUE	1				
33	93210-11368	...O-RING ...JOINT TORIQUE	3				
34	69J-4381C-00	...FILTER 3 ...FILTRE 3	1				
35	93210-064A5	...O-RING ...JOINT TORIQUE	4				
36	65W-4386A-00	...PIN, ABSORBER VALVE ...GOUPILLE, SOUPAPE	2				
37	67C-4380L-03	...HOUSING, TRIM & TILT SUB ASSY ...CARTER	1				
38	91380-06020	...BOLT ...BOULON	4				
39	93210-50768	...O-RING ...JOINT TORIQUE	1				
40	67F-43802-00	...VALVE SUB ASSY ...CLAPET AUXILIAIRE (ENS.)	2				
41	6H1-43866-01	...O-RING ...JOINT TORIQUE	1				
42	93210-12N52	...O-RING ...JOINT TORIQUE	1				
43	6T4-43853-00	...SPRING, MAIN VALVE ...RESSORT	1				
44	93210-10M74	...O-RING ...JOINT TORIQUE	1				
45	62X-43841-00	...PISTON, SHUTTLE ...PISTON	1				
46	93210-09165	...O-RING ...JOINT TORIQUE	2				
47	65W-43831-00	...CONNECTOR, SHAFT ...RACCORD	1				
48	65W-43830-00	...GEAR PUMP ASSY ...POMPE A PIGNON (ENS.)	1				
49	93505-32038	...BALL ...BILLE	2				
50	91318-04025	...BOLT ...BOULON	4				
51	65W-43817-00	...FILTER 2 ...FILTRE 2	2				
52	93210-04N50	...O-RING ...JOINT TORIQUE	2				
53	93210-04N51	...O-RING ...JOINT TORIQUE	2				
54	6H1-43875-00	...RING, SNAP ...RESSORT	1				

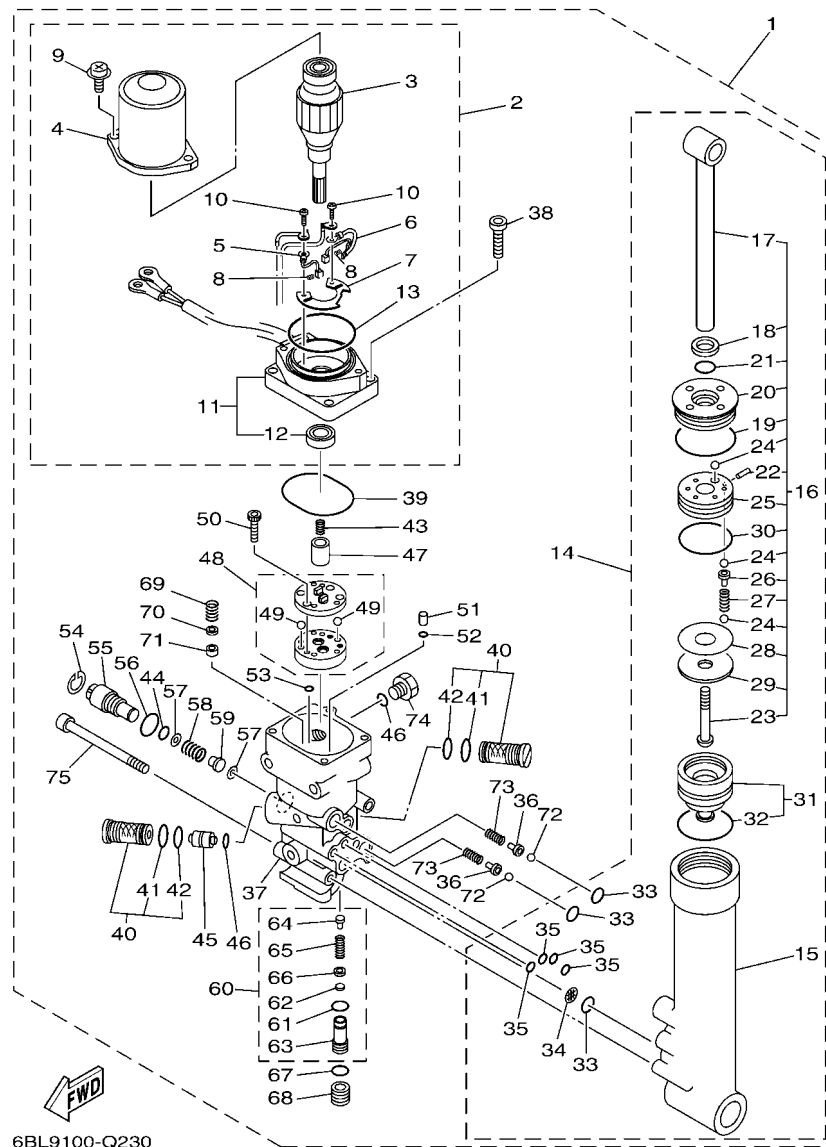
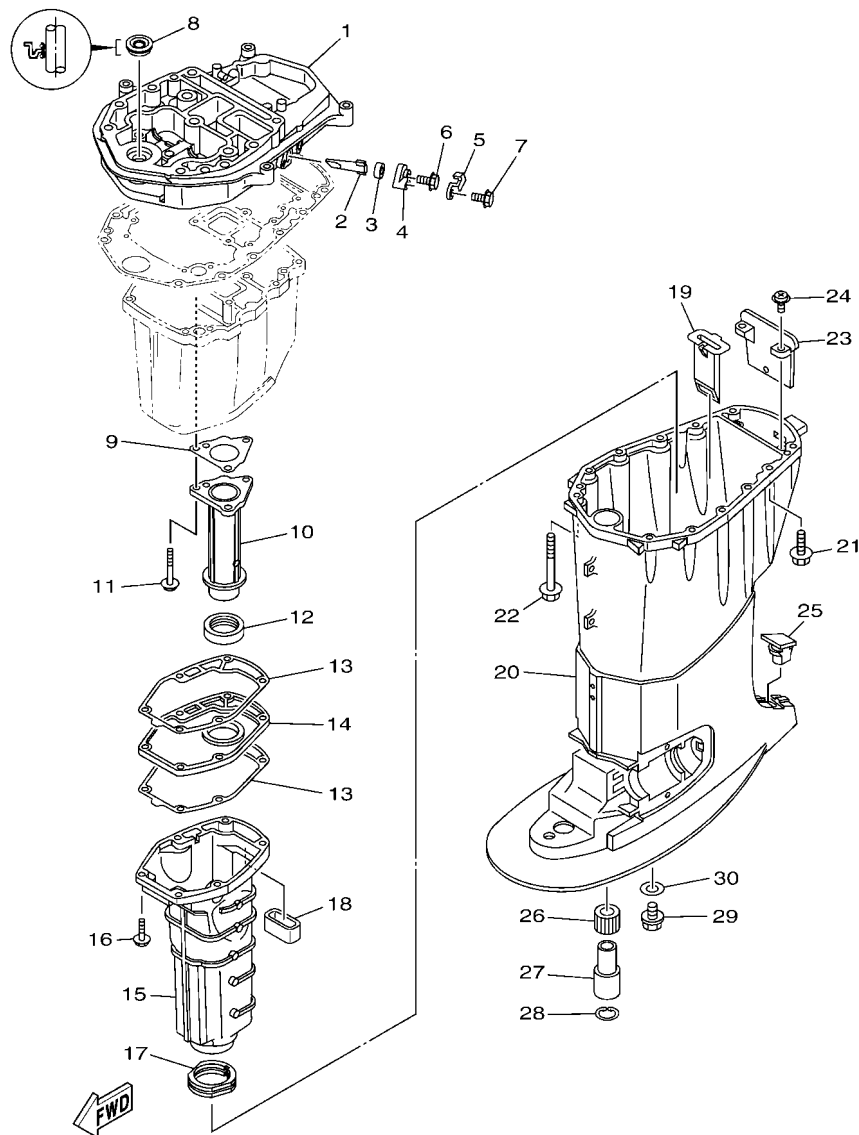


FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
55	6H1-43845-00	.SCREW, MANUAL RELEASE .VIS	1				
56	6D8-43863-00	.O-RING .JOINT TORIQUE	1				
57	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2				
58	65W-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1				
59	65W-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1				
60	CS2-43803-81	.CASE VALVE COMP. .CARTER VALVE COMP.	1				
61	93210-10M74	.O-RING .JOINT TORIQUE	1				
62	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1				
63	67C-43851-00	.SEAT, RELIEF VALVE .SIEGE	1				
64	67F-43843-00	.SCREW, VALVE LOCK .VIS	1				
65	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1				
66	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1				
67	93210-11073	.O-RING .JOINT TORIQUE	1				
68	65W-43843-00	.SCREW, VALVE LOCK .VIS	1				
69	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1				
70	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1				
71	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	1				
72	93501-08001	.BALL .BILLE	2				
73	65W-43853-00	.SPRING, MAIN VALVE .RESSORT	2				
74	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1				
75	62X-43878-01	.BOLT, SOCKET .BOULON	3				



6BLC100-T240

FIG. 24 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	67C-41137-20-CA	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1				
2	62Y-11325-00	ANODE ANODE	1				
3	66M-11328-00	GROMMET, ANODE PASSE-FIL	1				
4	66M-11327-00-94	COVER, ANODE COUVERCLE ANODE	1				
5	66M-12535-00	PLATE PLAQUE	1				
6	97595-05512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
7	97513-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1				
8	93103-16011	OIL SEAL JOINT SPY	1				
9	64J-41133-10	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1				
10	6BG-41131-A0-CA	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1				
11	97E75-06550	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	3				
12	64J-46132-10	GASKET 1 JOINT 1	1				
13	6BG-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	2				
14	6BG-45181-00-CA	PLATE PLAQUETTE	1				
15	69W-14711-10-CA	MUFFLER 1 POT D'ECHAPPEMENT 1	1				
16	97E75-06525	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	6				
17	67C-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1				
18	62Y-45127-00	SEAL JOINT	1				
19	64J-77123-00	GUIDE 1 GUIDE 1	1				
20	6BG-45111-10-8D	CASING, UPPER FOURREAU	1				
21	97E75-08530	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4				
22	90119-08132	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8				
23	67C-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1				
24	97980-05216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
25	6C5-45155-00	CAP CAPUCHON	1				
26	679-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1				
27	90387-23002	COLLAR COLLERETTE	1				

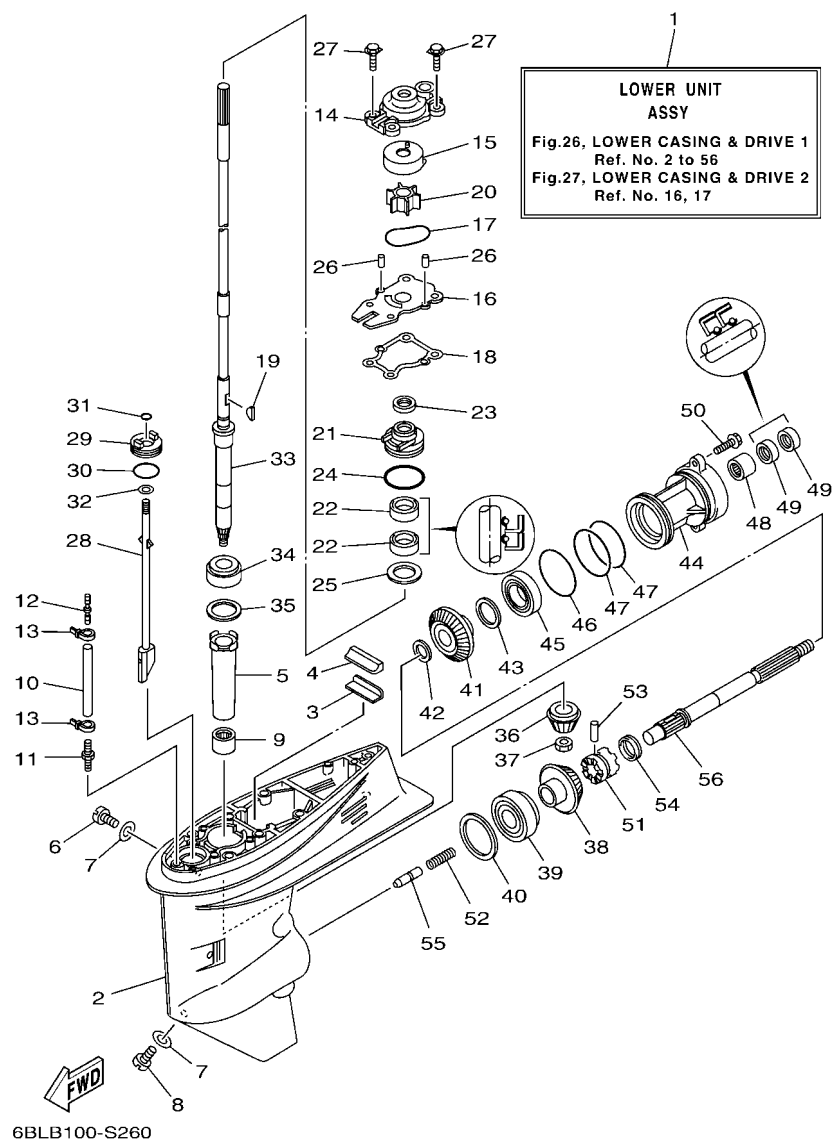


FIG. 26 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-45300-11-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				L(21.1") L(21.1")
2	67C-45301-00-8D	CASING, LOWER BEQUILLE	1				
3	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
4	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
5	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
6	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
7	90430-08003	GASKET JOINT	2				
8	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
9	93315-32224	BEARING ROULEMENT	1				
10	90445-07ME8	HOSE (L80) DURITE (L80)	1				L(21.1") L(21.1")
11	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
12	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1				
13	90465-11M10	CLAMP BRIDE	2				
14	6BL-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
15	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1				
16	66T-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
17	93210-59MG7	O-RING JOINT TORIQUE	1				
18	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
19	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
20	6H4-44352-02	IMPELLER TURBINE	1				
21	6BG-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
22	93101-22M60	OIL SEAL JOINT SPY	2				
23	66T-45344-01	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				
24	93210-48001	O-RING JOINT TORIQUE	1				
25	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1				
26	93604-08062	PIN, DOWEL CLAVETTE	2				
27	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				

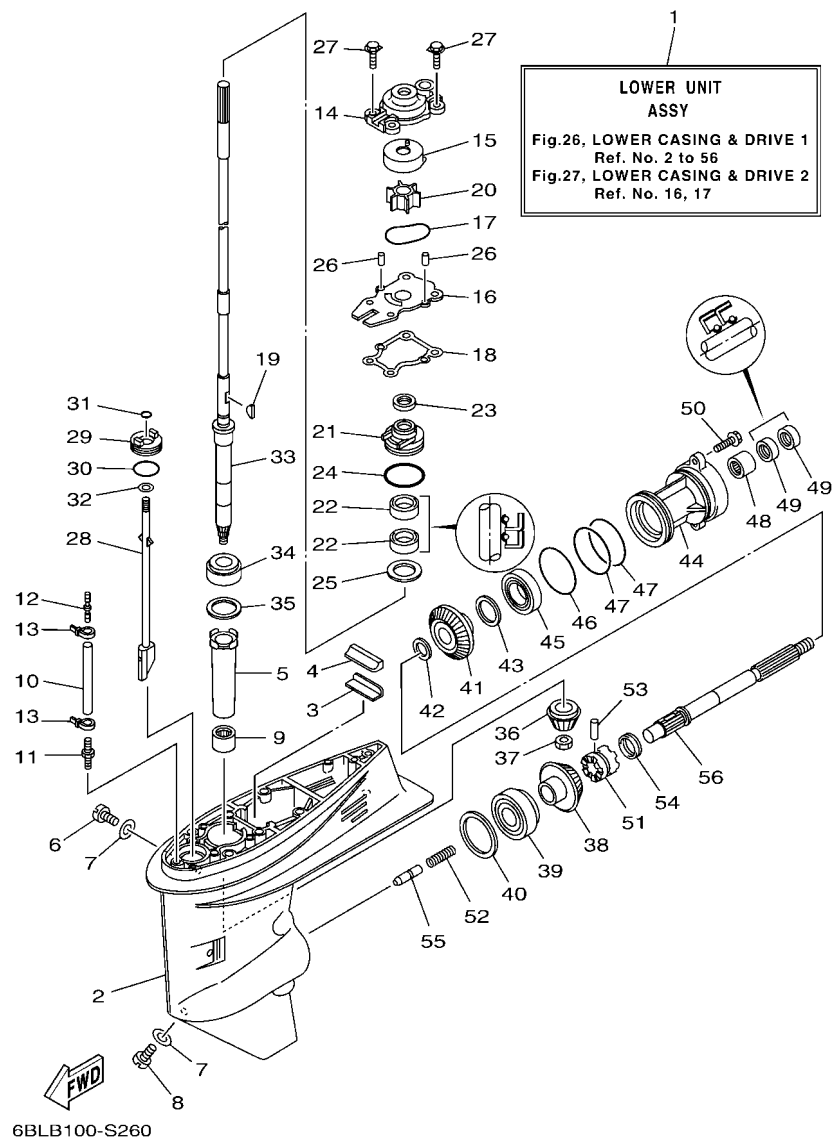


FIG. 26 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
28	67C-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				L(21.1") L(21.1")
29	68U-45321-00	PLATE PLAQUETTE	1				
30	93210-33MG4	O-RING JOINT TORIQUE	1				
31	93210-06ME6	O-RING JOINT TORIQUE	1				
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	1				
33	6BL-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				L(21.1") L(21.1")
34	93332-00001	BEARING ROULEMENT	1				
35	663-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	663-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
	663-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
	663-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
	663-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
	663-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
	663-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
36	68U-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1				
37	90179-10M38	NUT ECROU	1				
38	68U-45560-00	GEAR 1 (29T) PIGNON 1 (29T)	1				
39	93332-00003	BEARING ROULEMENT	1				
40	663-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	663-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
	663-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
	663-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
	663-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
	663-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
	663-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
41	68U-45571-00	GEAR 2 (29T) PIGNON 2 (29T)	1				
42	90201-22429	WASHER, PLATE RONDELLE, PLATE	1				

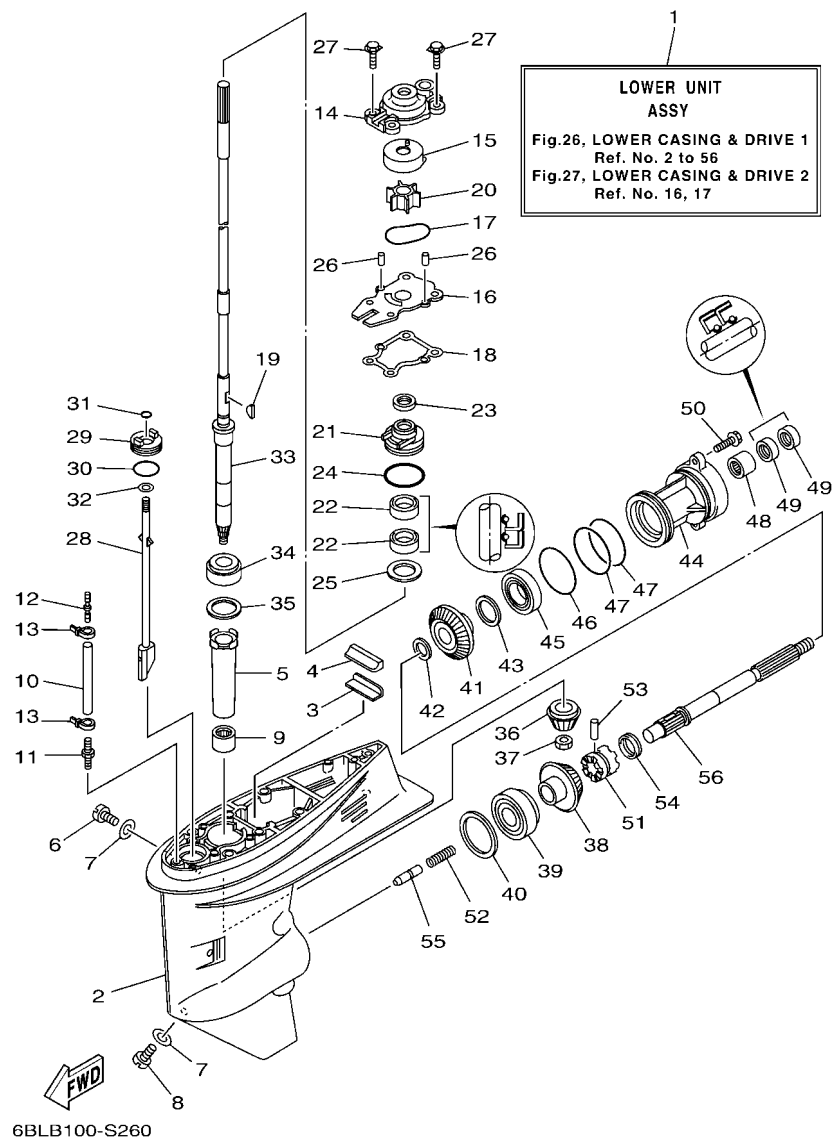
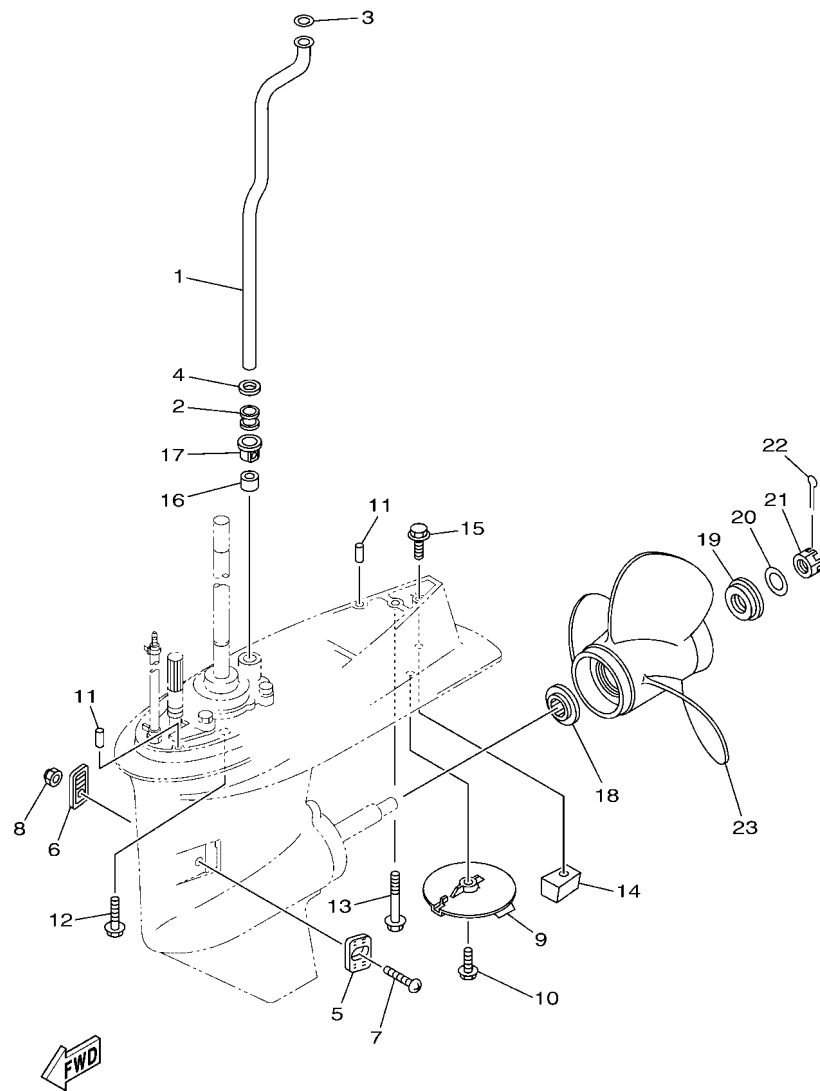


FIG. 26 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
43	63D-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	63D-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	63D-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	63D-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	63D-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	63D-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	63D-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
44	63D-45361-02-8D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1				
45	93306-001U1	BEARING ROULEMENT	1				
46	93210-69MG6	O-RING JOINT TORIQUE	1				
47	93210-74MG5	O-RING JOINT TORIQUE	2				
48	93317-22204	BEARING ROULEMENT	1				
49	93101-22M00	OIL SEAL JOINT SPY	2				
50	90105-08M61	BOLT, FLANGE BOULON, A COLLERETTE	2				
51	68U-45631-00	CLUTCH, DOG CRABOT	1				
52	90501-15M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
53	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1				
54	67C-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
55	66T-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1				
56	66T-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1				



6BLB100-S270

FIG. 27 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER 1 TUBE D'EAU 1	1				L(21.1") L(21.1")
2	663-44367-00	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1				
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1				
4	90430-12072	GASKET JOINT	1				
5	63D-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1				
6	63D-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1				
7	90152-05010	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
8	95380-05600	NUT ECROU	1				
9	67C-45371-00	TAB-TRIM ANODE DERIVE	1				
10	97E95-08525	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
11	93606-12019	PIN, DOWEL GOUPILLE	2				
12	90119-10068	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				L(21.1") L(21.1")
13	97E75-08565	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				L(21.1") L(21.1")
14	67C-45251-00	ANODE ANODE	1				
15	97E95-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1				
16	663-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1				
17	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
18	663-45987-02	SPACER 1 ENTRETOISE 1	1				
19	68U-45997-00	SPACER 2 ENTRETOISE 2	1				
20	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1				
21	90171-16011	NUT, CASTLE ECROU, CRENELE	1				
22	91490-30025	PIN, COTTER GOUPILLE	1				
23	68U-45941-00	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1				

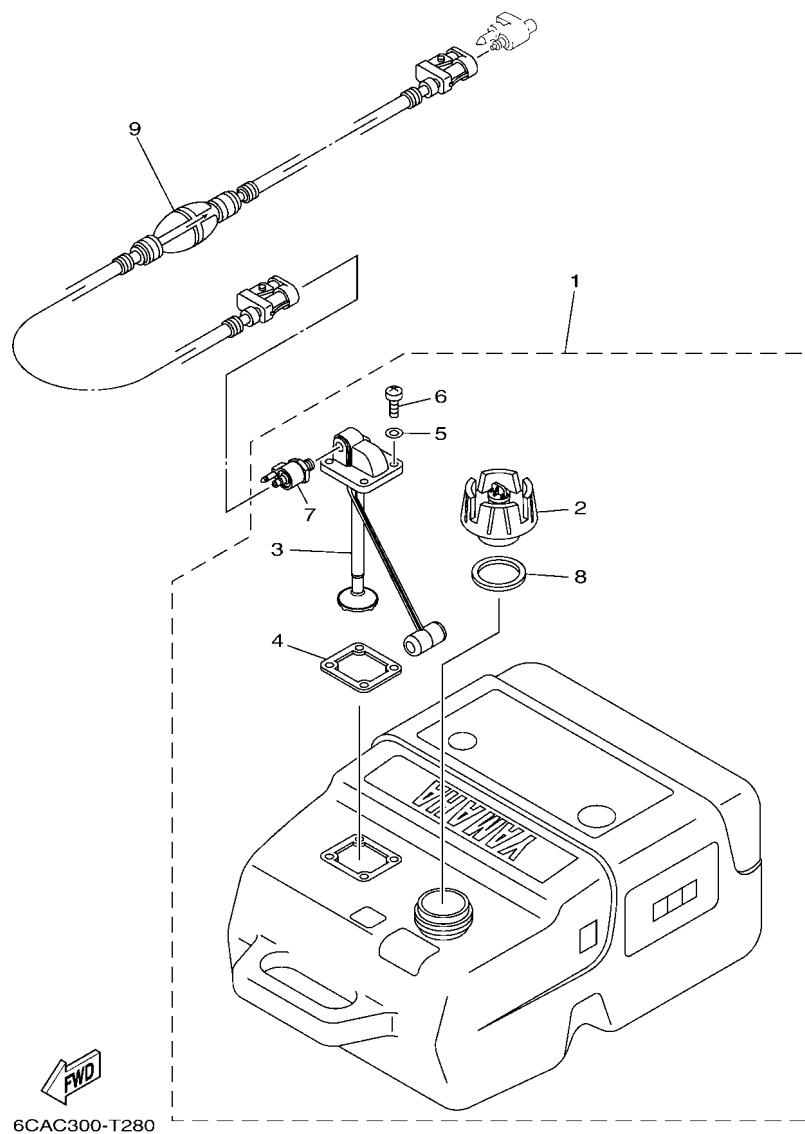


FIG. 28 FUEL TANK

RESERVOIR A CARBURANT

REF. NO.	PART NO. N° PIECES	DESCRIPTION	QTY	UNIT	REMARKS
1	6YK-24201-05	FUEL TANK COMP.	1		AP
2	6YK-24610-10	RESERVOIR A ESSENCE (ENS.)	1		AP
3	6YK-24260-20	.CAP ASSY	1		WITHOUT INDICATOR
4	6YL-24268-01	.BOUCHON	1		WITHOUT INDICATOR
5	6YL-24329-00	.FUEL METER ASSY	1		
6	90157-05M16	.INDICATEUR DE CARBURANT	1		
7	6YL-24377-11	.GASKET, FUEL METER	1		
8	6YL-24641-00	.JOINT, JAUGE A CARBURANT	1		
9	6YL-24306-54	.SEAL	4		
		.JOINT			
10	6YL-24377-11	.SCREW, PAN HEAD	4		
11	6YL-24377-11	.VIS, TETE TRONCONIQUE	1		
12	6YL-24641-00	.PIPE, JOINT 2	1		
13	6YL-24306-54	.DURITE RACCORDEMENT 2	1		
14	6YL-24306-54	.GASKET, CAP 1	1		
15	6YL-24306-54	.JOINT 1, BOUCHON	1		
16	6YL-24306-54	FUEL PIPE COMP. 1	1		AP
17	6YL-24306-54	DURITE A ESSENCE 1	1		AP

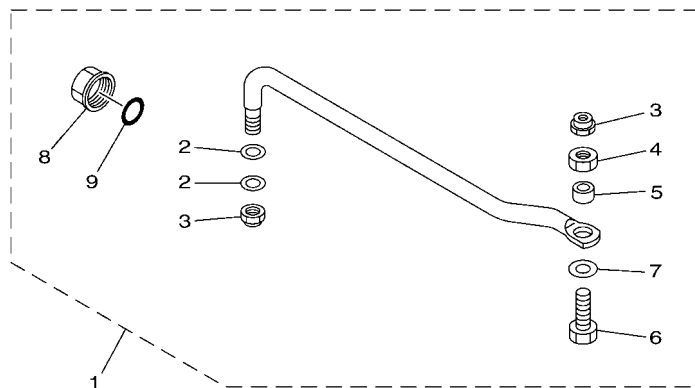
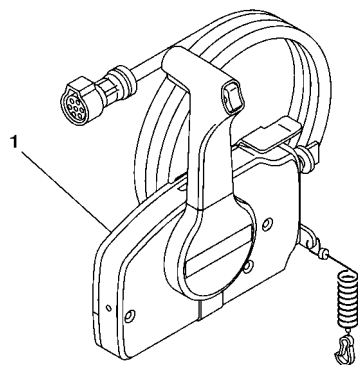


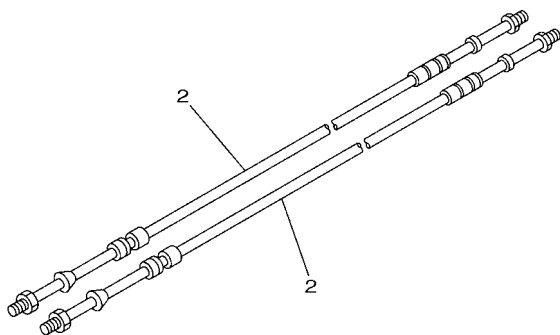
FIG. 29 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]



1



2

2



63PD370-P320

FIG. 30 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC					REMARKS REMARQUES
1	703-48205-B2	REMOTE CONTROL ASSY (10P, PTT) BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW. AP WITH PT/T SW.
2	701-48310-90	CABLE, REMOTE CONTROL L=11F CABLE, COMMANDE A DISTANCE:11F	2					UR UR
	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2					UR UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE:13F	2					UR UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2					UR UR

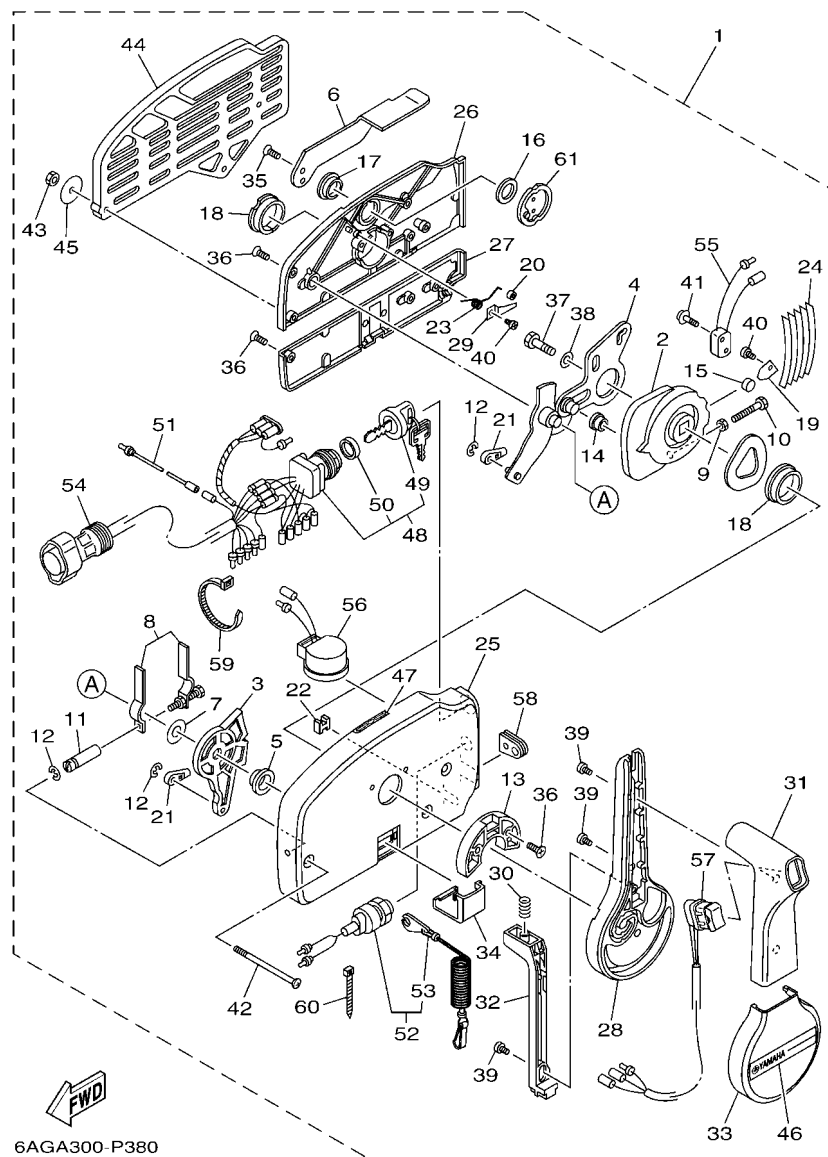


FIG. 31 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	703-48205-B2	REMOTE CONTROL ASSY (10P, PTT) BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48232-00	.GEAR .PIGNON	1				
3	703-48271-00	.ARM, SHIFT .BRAS	1				
4	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1				
5	703-48235-00	.BUSHING .COUSSINET	1				
6	703-48152-10	.KNOB, FREE ACCEL. .BOUTON	1				
7	703-48268-00	.SPACER .ENTRETOISE	1				
8	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION	1				
9	95380-05600	.NUT .ECROU	1				
10	97380-05025	.BOLT .BOULON, HEXAGONAL	1				
11	703-48265-10	.SHAFT, FRICTION .AXE, COPILOTE	1				
12	93430-06024	.CIRCLIP .CLIPS	3				
13	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1				
14	703-48252-00	.ROLLER, CAM .POULIE	1				
15	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1				
16	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1				
17	703-48243-00	.BUSHING .COUSSINET	1				
18	703-48236-00	.BUSHING 1 .POULIE	2				
19	703-48189-00	.RETAINER .FLASQUE	1				
20	703-48234-00	.ROLLER, DETENT .POULIE	1				
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2				
22	703-48358-00	.ANCHOR, CABLE .COLLIER	1				
23	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1				
24	703-48238-00	.SPRING, DETENT .RESSORT	5				
25	703-48211-10	.HOUSING, 1 .CORPS	1				
26	703-48212-10	.BACK PLATE 1 .PLAQUETTE 1	1				
27	703-48213-10	.BACK PLATE 2 .PLAQUETTE 2	1				

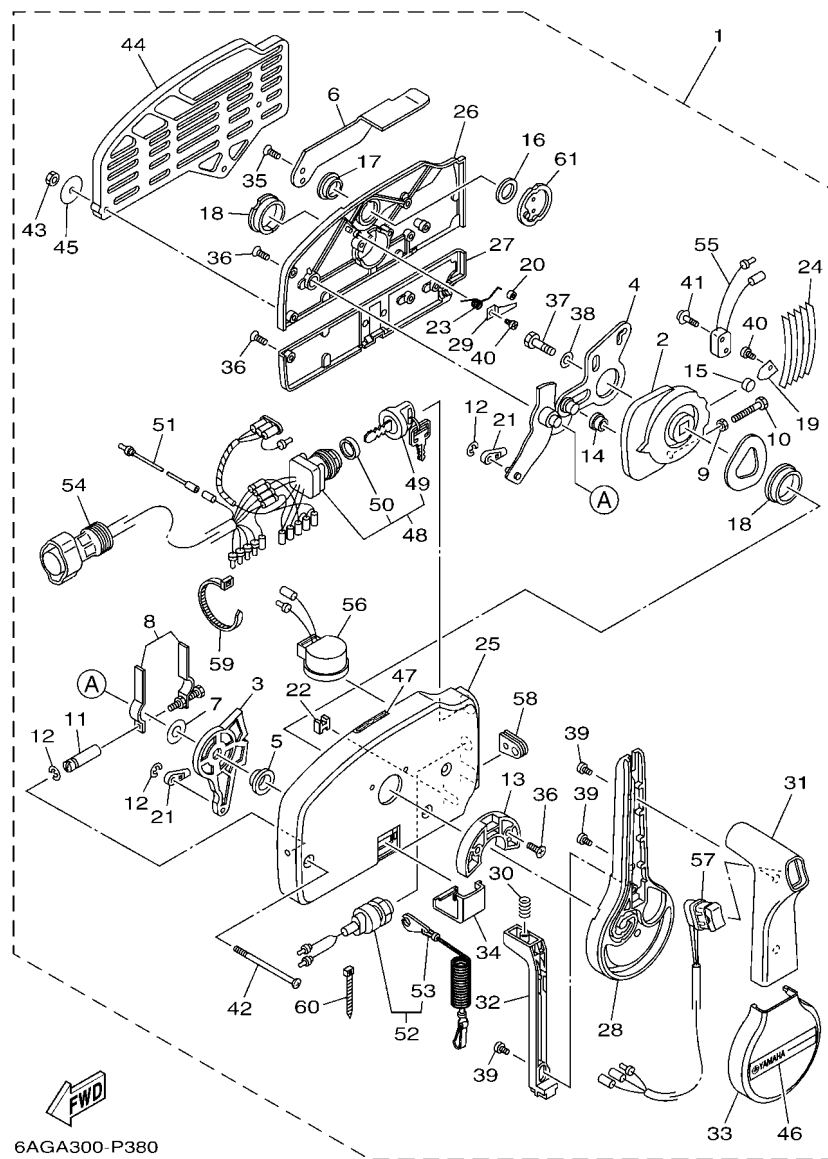


FIG. 31 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
28	703-48221-10	.LEVER, CONTROL .LEVIER, COMMANDE	1				SINGLE SINGLE
29	703-48246-00	.SPACER .ENTRETOISE	1				
30	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1				
31	703-48222-20	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1				
32	703-48223-10	.LOCK, NEUTRAL .VERROU, NEUTRAL	1				
33	703-48225-10	.COVER .COUVERCLE	1				
34	703-48219-10	.COVER, LEAD .COUVERCLE	1				
35	703-48281-00	.SCREW .VIS	2				
36	703-44189-20	.SCREW .VIS	7				
37	97380-08030	.BOLT .BOULON, HEXAGONAL	1				
38	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1				
39	703-48128-10	.SCREW 2 .VIS 2	3				
40	98580-04006	.SCREW, PAN HEAD .VIS	2				
41	703-48129-00	.SCREW 3 .VIS 3	2				
42	703-44189-30	.SCREW .VIS	3				
43	95380-06600	.NUT, HEXAGON .ECROU	3				SINGLE SINGLE
44	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1				
45	701-48287-00	.WASHER .RONDELLE	3				
46	703-48215-10	.GRAPHIC .ADHESIF	1				
47	6X3-44191-00	.INDICATOR, SHIFT .ETIQUETTE, EMBRAYAGE	1				
48	703-82510-13	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1				PRIME START PRIME START
49	676-82577-01	.CAP, KEY .CABOCHON	1				
50	703-82532-00	.CAP .COUVERCLE	1				
51	703-82531-00	.WIRE, LEAD (L70) .FIL (L70)	1				
52	688-82575-02	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1				
53	682-82556-00	.LANYARD, STOP SWITCH .CORDON DU COUPE CIRCUIT	1				(10P) (10P)
54	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, FAISCEAU DE FILS (4	1				

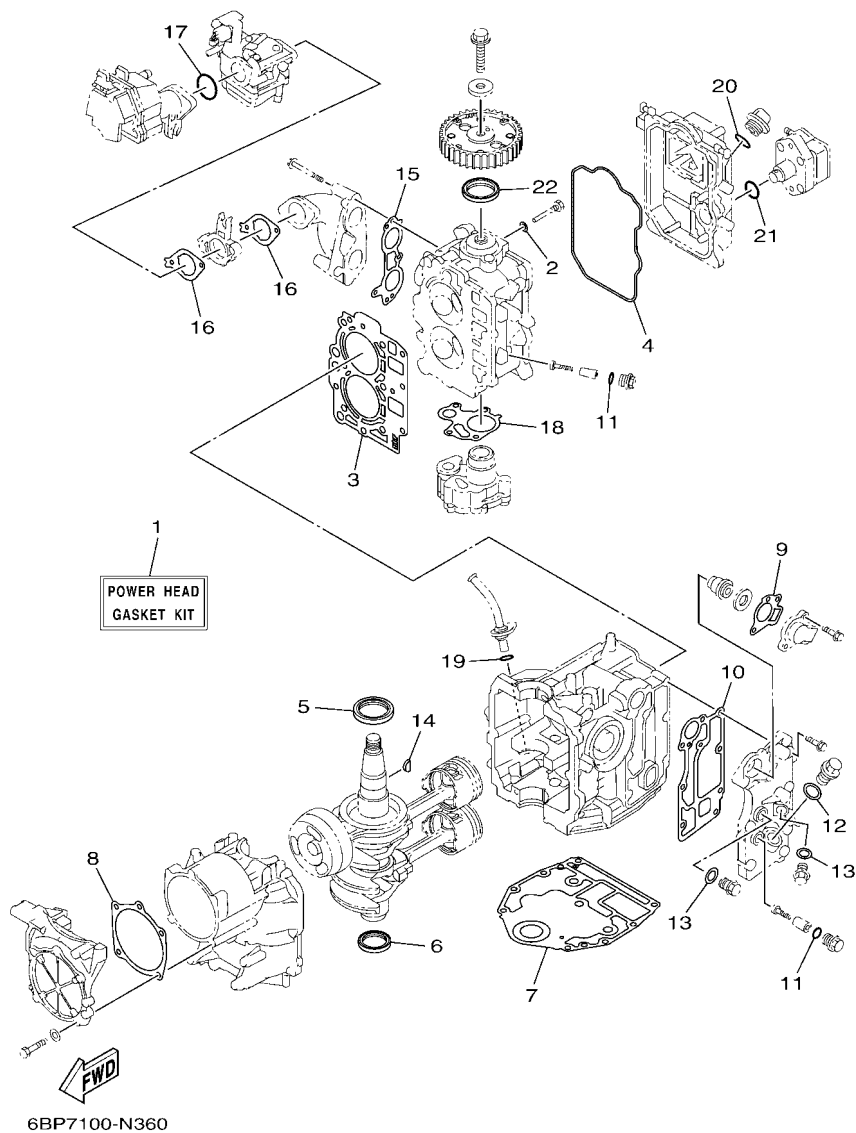


FIG. 32 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1				
2	90430-06014	.GASKET .JOINT	1				
3	6BL-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1				
4	6BL-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1				
5	93102-43M42	.OIL SEAL .JOINT SPY	1				
6	93101-35002	.OIL SEAL .JOINT SPY	1				
7	6BG-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1				
8	6BL-15663-00	.SEAL .JOINT	1				
9	62Y-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1				
10	6BL-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1				
11	93210-13M63	.O-RING .JOINT TORIQUE	3				
12	90201-186F1	.WASHER, PLATE .RONDELLE, PLATE	1				
13	90430-14115	.GASKET .JOINT	2				
14	90280-03017	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1				
15	6BL-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1				
16	6BL-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2				
17	93210-39ME4	.O-RING .JOINT TORIQUE	1				
18	6C5-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1				
19	93210-19MJ3	.O-RING .JOINT TORIQUE	1				
20	93210-24M79	.O-RING .JOINT TORIQUE	1				
21	93210-24M79	.O-RING .JOINT TORIQUE	1				
22	93102-37M40	.OIL SEAL .JOINT SPY	1				

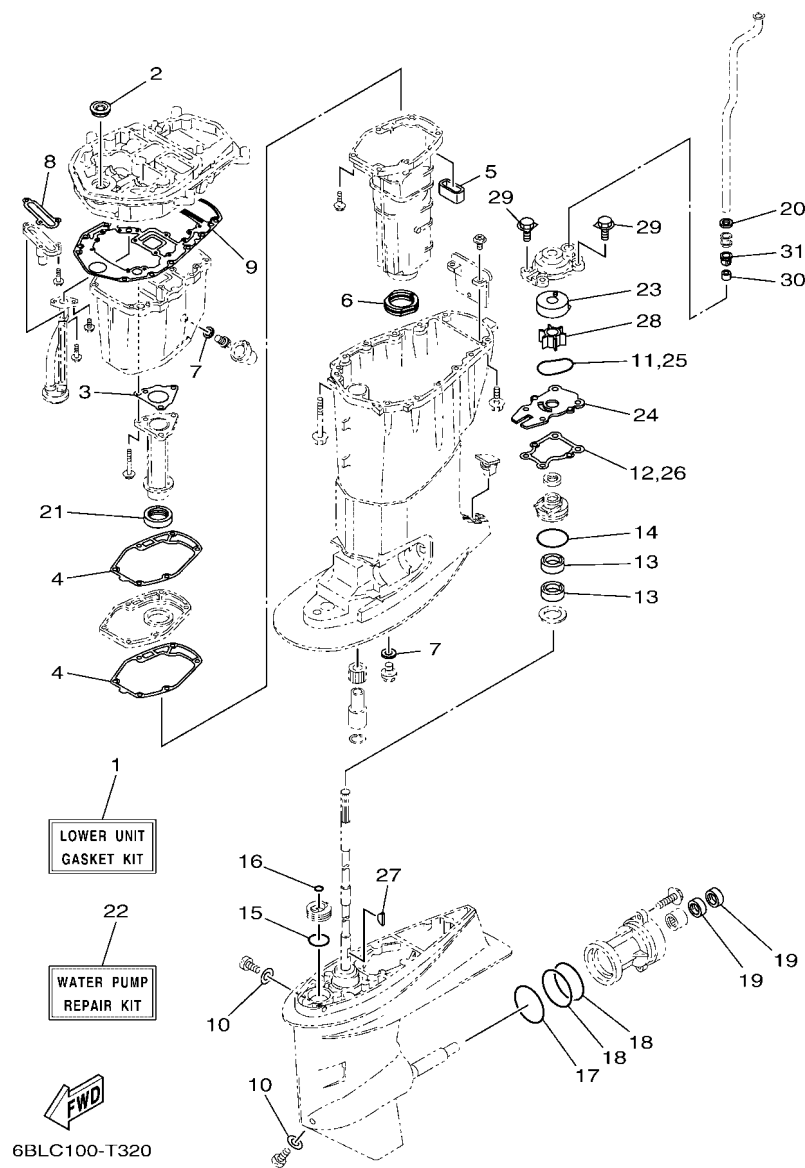


FIG. 34 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC				REMARKS REMARQUES
1	6BL-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1				
2	93103-16011	.OIL SEAL .JOINT SPY	1				
3	64J-41133-10	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1				
4	6BG-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2				
5	62Y-45127-00	.SEAL .JOINT	1				
6	67C-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1				
7	90430-14M09	.GASKET .JOINT	2				
8	62Y-13475-00	.GASKET .JOINT	1				
9	69W-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1				
10	90430-08003	.GASKET .JOINT	2				
11	93210-59MG7	.O-RING .JOINT TORIQUE	1				
12	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
13	93101-22M60	.OIL SEAL .JOINT SPY	2				
14	93210-48001	.O-RING .JOINT TORIQUE	1				
15	93210-33MG4	.O-RING .JOINT TORIQUE	1				
16	93210-06ME6	.O-RING .JOINT TORIQUE	1				
17	93210-69MG6	.O-RING .JOINT TORIQUE	1				
18	93210-74MG5	.O-RING .JOINT TORIQUE	2				
19	93101-22M00	.OIL SEAL .JOINT SPY	2				
20	90430-12072	.GASKET .JOINT	1				
21	64J-46132-10	.GASKET 1 .JOINT 1	1				
22	66T-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1				
23	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1				
24	66T-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1				
25	93210-59MG7	.O-RING .JOINT TORIQUE	1				
26	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1				
27	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1				

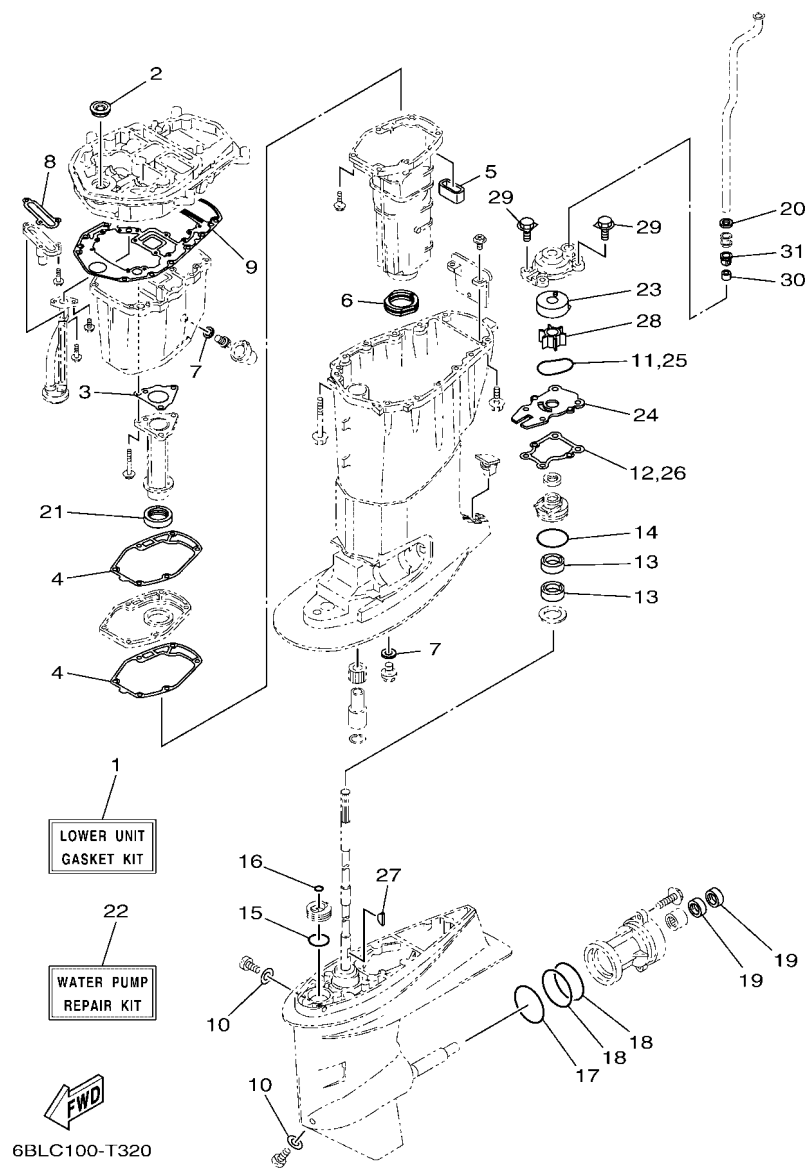


FIG. 34 REPAIR KIT 3

KITS DE REPARATION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6BLC					REMARKS REMARQUES
28	6H4-44352-02	.IMPELLER	1					
		.TURBINE						
29	90119-08M15	.BOLT, WITH WASHER	4					
		.BOULON, AVEC RONDELLE						
30	663-44366-00	.DAMPER, WATER SEAL 2	1					
		.JOINT, TUBE D'EAU 2						
31	63D-44312-00	.COVER, WATER PUMP HOUSING	1					
		.COUVERCLE						

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PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6BL-11111-10-1S	5 - 2	62Y-12116-00	6 - 3	6BL-14301-11	8 - 1	6BL-15377-00	25 - 14	6BP-28199-8B-R0	10 - 37	6BG-42851-00	2 - 5
62Y-11119-00	3 - 11	30X-12117-00	6 - 5	65W-14335-00	8 - 23	6BL-15663-00	3 - 9	6BL-41113-01-1S	3 - 13	6K9-43111-10-8D	21 - 1
	5 - 20	30X-12118-00	6 - 6		33 - 7		32 - 8	6BL-41114-00	3 - 26	6BG-43112-10-8D	21 - 2
62Y-11133-30	5 - 3	51Y-12119-00	6 - 7	65W-14346-00	8 - 31	15A-22442-00	23 - 28		32 - 10	6K9-43131-01	21 - 9
6BG-11168-00	5 - 16	69W-12121-10	6 - 2	6BL-14346-00	8 - 35	6YK-24201-05	28 - 1	6BG-41131-A0-CA	24 - 10	66T-43144-00	18 - 19
6BL-11181-00	5 - 10	6BL-12146-00	6 - 8	65W-14371-00	8 - 24	6YK-24260-20	28 - 3	64J-41133-10	24 - 9	6E5-43145-01	29 - 8
	32 - 3	62Y-12151-00	6 - 9	65W-14373-02	8 - 17	6YL-24268-01	28 - 4		34 - 3	65W-43191-00	21 - 4
6BL-11191-00-1S	5 - 14	6C5-12151-00	6 - 12		33 - 5	6G1-24304-10	10 - 32	6BG-41134-00	24 - 13	65W-43192-00	21 - 3
6G8-11197-A0	3 - 30	62Y-12158-00	6 - 11	65W-14379-00	8 - 19	6YL-24306-54	28 - 9		34 - 4	6BG-43311-10-8D	21 - 7
	5 - 6	6C5-12158-00	6 - 14	6BL-14380-00	8 - 30	6BL-24311-00	10 - 23	67C-41137-20-CA	24 - 1	67C-43800-12-8D	23 - 1
62Y-11325-00	1 - 10	64J-12159-00	6 - 10	65W-14384-00	8 - 25	61N-24329-00	10 - 34	6BL-41211-00	20 - 31	65W-43801-01	23 - 17
	24 - 2	6C5-12159-00	6 - 13		33 - 8	6YL-24329-00	28 - 5	6J8-41262-00	20 - 29	67F-43802-00	23 - 40
6BL-11325-00	1 - 5	6BL-12171-00	9 - 1	67C-14397-00	33 - 6	6BL-24364-00	19 - 15	65W-41283-00	20 - 28	CS2-43803-81	23 - 60
	5 - 4	6BL-12231-00	6 - 15	65W-14398-00	8 - 27	62Y-24374-01	10 - 10	6BL-41638-00	20 - 26	67C-43804-10	23 - 4
6G8-11325-00	1 - 3	6BL-12233-00	6 - 16		33 - 9	6YL-24377-11	28 - 7	6G1-41662-01-94	20 - 4	67C-43805-11	23 - 3
	3 - 28	6G8-12411-03	1 - 1	67F-14398-10	8 - 21	688-24378-00	3 - 17	6BG-42384-00	19 - 3	67C-4380F-10	23 - 7
66M-11327-00-94	24 - 4		3 - 22	65W-1439G-00	8 - 18	6C5-24378-00	19 - 10	6BG-42510-10-8D	22 - 1	65W-4380K-00	23 - 15
66M-11328-00	24 - 3	688-12412-00	3 - 23	6BL-14440-00	7 - 9	6BL-24396-00	19 - 13	6BL-42610-21	2 - 1	67C-4380L-03	23 - 37
6BG-11351-00	3 - 7	6BG-12413-00-1S	3 - 24	62Y-14485-00	5 - 15	62Y-24410-04	10 - 1	6CJ-42615-00	2 - 10	67C-43810-01	23 - 16
	32 - 7	62Y-12414-00	1 - 2	63V-14523-00	8 - 9	62Y-24411-02	10 - 3	6BL-42617-00	9 - 13	65W-43811-01	23 - 20
6BL-11356-00	5 - 18		3 - 25	6AH-14546-00	8 - 13	6C5-24414-00	10 - 11	6BL-4261A-10	2 - 2	65W-43812-00	23 - 18
	32 - 4		32 - 9		33 - 3	62Y-24415-01	10 - 2	6BG-42649-00	2 - 6	65W-43817-00	23 - 51
6H1-11372-00	3 - 14	6BP-12481-00	3 - 16	6H4-14548-00	8 - 16	62Y-24423-00	10 - 4	6BL-42651-00	2 - 3	65W-4381B-00	23 - 31
6BL-11411-00	4 - 1	66M-12535-00	24 - 5		33 - 4	62Y-24444-01	10 - 7	6BL-42652-00	2 - 7	69J-4381C-00	23 - 34
6BG-11416-10	4 - 2	6AW-12572-00	19 - 5	67C-14555-00	8 - 22	62Y-24454-00	10 - 6	6BG-42662-00	2 - 12	6H1-43829-00	23 - 74
6BG-11416-20	4 - 2	6R3-12580-00	19 - 7	67C-14567-00	8 - 32	6C5-24471-00	10 - 8	6FM-42675-00	2 - 16	65W-4382A-00	23 - 59
6BG-11416-30	4 - 2	6C5-12858-A0	3 - 37	6BL-14571-10	20 - 32	6BL-24481-00	10 - 21	6FM-42676-00	2 - 17	65W-43830-00	23 - 48
6C5-11536-00	9 - 7	62Y-13131-01	10 - 5	65W-14572-00	8 - 3	61N-24521-00	10 - 15	6BP-42677-10	2 - 13	65W-43831-00	23 - 47
6C5-11537-10	9 - 2	6BL-13300-00	9 - 14	69W-14711-10-CA	24 - 15	61N-24560-10	10 - 14	6BL-42678-10	2 - 14	67C-43840-01	23 - 14
6H4-11545-00	11 - 4	6C5-13329-00	9 - 15	65W-14807-00	8 - 34	61N-24563-10	1 - 7	6BP-42681-00	2 - 15	62X-43841-00	23 - 45
62Y-11557-00	9 - 8		32 - 18	6AH-14923-20	8 - 20		10 - 16	6AH-42697-10	2 - 11	65W-43843-00	23 - 68
6BG-11576-00-94	25 - 10	62Y-13411-00	25 - 8	65W-14943-79	8 - 11	6D5-24566-00	10 - 18	6BP-42710-00-8D	18 - 1	67F-43843-00	23 - 64
67C-11603-00	4 - 7	6BP-13437-61	9 - 18	65W-14947-90	8 - 10	6YK-24610-10	28 - 2	62Y-42716-00	18 - 7	6H1-43844-10	23 - 66
67C-11604-00	4 - 7	5GH-13440-60	1 - 4	676-14948-05	8 - 6	6YL-24641-00	28 - 8	61A-42717-00	18 - 6		23 - 70
67C-11605-00	4 - 7		3 - 36	679-14966-00	8 - 7	6AH-26364-00	20 - 3	65W-42717-00	18 - 5	6H1-43845-00	23 - 55
69W-11631-01-97	4 - 6	62Y-13475-00	25 - 11	65W-14980-20	8 - 26	62Y-28100-00	10 - 35	6G1-42725-00	16 - 14	6H1-43847-00	23 - 57
62Y-11633-00	4 - 8		34 - 8	63V-14985-00	8 - 12	67F-2812A-00	13 - 6	6BL-42725-01	18 - 9	6H1-4384F-10	23 - 71
69W-11635-01	4 - 6	6BL-13641-00-94	7 - 1		33 - 11	6BP-28199-7B-D0	10 - 36	65W-42726-10	18 - 29	6H1-4384G-11	23 - 62
69W-11636-01	4 - 6	6BL-13645-00	7 - 2	65W-14992-00	8 - 28	6BP-28199-7B-E0	10 - 36	6H1-42726-21	19 - 1	67C-43851-00	23 - 63
6BL-11642-00	4 - 11		32 - 15	6BL-15100-02	3 - 2	6BP-28199-7B-F0	10 - 36	68U-42727-00	18 - 22	65W-43853-00	23 - 73
6C5-11650-10	4 - 3	6BL-13646-00	7 - 7	6BL-15121-00-1S	3 - 8	6BP-28199-7B-G0	10 - 36	6BL-42727-00	18 - 10	6T4-43853-00	23 - 43
6C5-11654-00	4 - 4		32 - 16	6BG-15311-10-CA	25 - 1	6BP-28199-7B-H0	10 - 36	6BG-42741-10-8D	18 - 23	65W-43854-00	23 - 58
6CJ-11656-10	4 - 5	65W-14126-10	8 - 4	69W-15312-00	34 - 9	6BP-28199-7B-S0	10 - 36	6BG-42748-00	18 - 3	6H1-43856-10	23 - 65
6CJ-11656-20	4 - 5		33 - 2	69W-15312-01	25 - 2	6BP-28199-8B-K0	10 - 37	6BL-42761-00	18 - 8		23 - 69
6CJ-11656-30	4 - 5	633-14159-00	8 - 14	67C-15316-00	25 - 4	6BP-28199-8B-L0	10 - 37	6EE-42794-40	18 - 32	67C-43857-00	23 - 27
6BL-11665-00	4 - 10	663-14159-00	33 - 12	6BL-15362-00	25 - 13	6BP-28199-8B-M0	10 - 37	6EE-42794-50	18 - 33	65W-4385A-01	23 - 25
69W-12111-00	6 - 1	67F-14255-00	8 - 33	6G8-15363-00	5 - 25	6BP-28199-8B-N0	10 - 37	6BL-42815-00-8D	18 - 12	6H1-43861-10	23 - 32
51Y-12114-00	6 - 4	6BL-14271-00	7 - 8	6BL-15373-00	7 - 12	6BP-28199-8B-P0	10 - 37	6BG-42816-00	18 - 17	6H1-43862-00	23 - 30

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