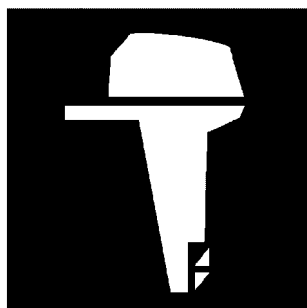




**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES DÉTACHÉES**

VF175B-2024 (6FHB)



1Y6FH-300FE

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VF175B
PARTS CATALOGUE
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1st edition, November 2024
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

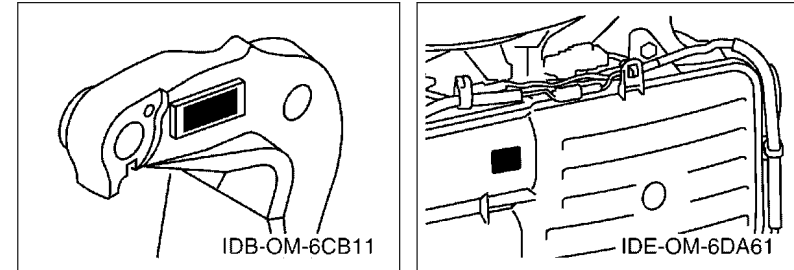
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
VF175B	6FH-1009982		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
SBL	SHINY BLACK	00NA

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	XB	VF175XB
2	LB	VF175LB

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

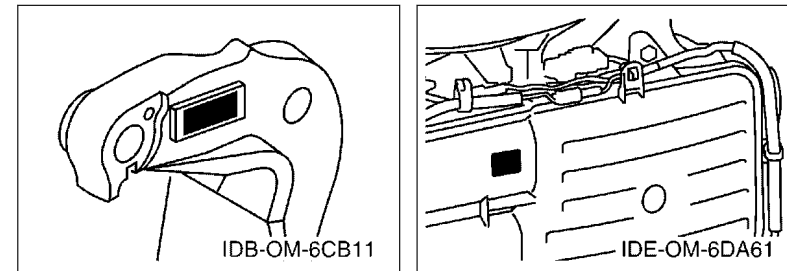
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
VF175B	6FH-1009982		

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
SBL	SHINY BLACK	00NA

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	XB	VF175XB
2	LB	VF175LB

CONTENTS

SCHEDULED SERVICE PARTS.....	1
TOP COWLING.....	2
CYLINDER & CRANKCASE 1.....	3
CRANKSHAFT & PISTON.....	5
CYLINDER & CRANKCASE 2.....	6
CYLINDER & CRANKCASE 3.....	7
CYLINDER & CRANKCASE 4.....	9
VALVE.....	10
INTAKE 1.....	13
INTAKE 2.....	14
INTAKE 3.....	16
FUEL INJECTION PUMP 1.....	17
FUEL INJECTION PUMP 2.....	19
FUEL 1.....	20
FUEL 2.....	22
GENERATOR.....	23
ELECTRICAL 1.....	25
ELECTRICAL 2.....	27
ELECTRICAL 3.....	28
ELECTRICAL 4.....	29
ELECTRICAL 5.....	30
STARTING MOTOR.....	31
BOTTOM COWLING 1.....	32
BOTTOM COWLING 2.....	34
BOTTOM COWLING 3.....	35
CONTROL.....	36
BRACKET 1.....	38
BRACKET 2.....	40
BRACKET 3.....	42
BRACKET 4.....	44
POWER TRIM & TILT ASSY 1.....	46
POWER TRIM & TILT ASSY 2.....	49
UPPER CASING.....	50
OIL PAN.....	52
LOWER CASING & DRIVE 1.....	53
LOWER CASING & DRIVE 2.....	57
STEERING GUIDE.....	59
OPTIONAL PARTS 1.....	60
OPTIONAL PARTS 2.....	61
REPAIR KIT 1.....	62

REPAIR KIT 2.....	63
-------------------	----

INDEX

NUMERICAL INDEX.....	65
----------------------	----

TABLE DES MATIERES

PIECES MAINTENANCE PERIODIQUE.....	1
CAPOT SUPERIEUR.....	2
CYLINDRE & CARTER 1.....	3
VILEBREQUIN & PISTON.....	5
CYLINDRE & CARTER 2.....	6
CYLINDRE & CARTER 3.....	7
CYLINDRE & CARTER 4.....	9
SOUPAPE.....	10
ADMISSION 1.....	13
ADMISSION 2.....	14
ADMISSION 3.....	16
POMPE A INJECTEUR 1.....	17
POMPE A INJECTEUR 2.....	19
CARBURANT 1.....	20
CARBURANT 2.....	22
GENERATRICE.....	23
PARTIE ELECTRIQUE 1.....	25
PARTIE ELECTRIQUE 2.....	27
PARTIE ELECTRIQUE 3.....	28
PARTIE ELECTRIQUE 4.....	29
PARTIE ELECTRIQUE 5.....	30
DEMARREUR ELECTRIQUE.....	31
CAPOT INFERIEUR 1.....	32
CAPOT INFERIEUR 2.....	34
CAPOT INFERIEUR 3.....	35
COMMANDE.....	36
SUPPORT 1.....	38
SUPPORT 2.....	40
SUPPORT 3.....	42
SUPPORT 4.....	44
PUISSANCE PARER ET INCLINER 1.....	46
PUISSANCE PARER ET INCLINER 2.....	49
FOURREAU.....	50
VENTILATEUR D'HUILE.....	52
BOITIER D'HELICE TRANSMISSION1.....	53
BOITIER D'HELICE TRANSMISSION2.....	57
FIXATION DE DIRECTION.....	59
PIECES OPTIONNELLES 1.....	60
PIECES OPTIONNELLES 2.....	61
KITS DE REPARATION 1.....	62

KITS DE REPARATION 2.....	63
---------------------------	----

INDEX

INDEX NUMERIQUE.....	65
----------------------	----

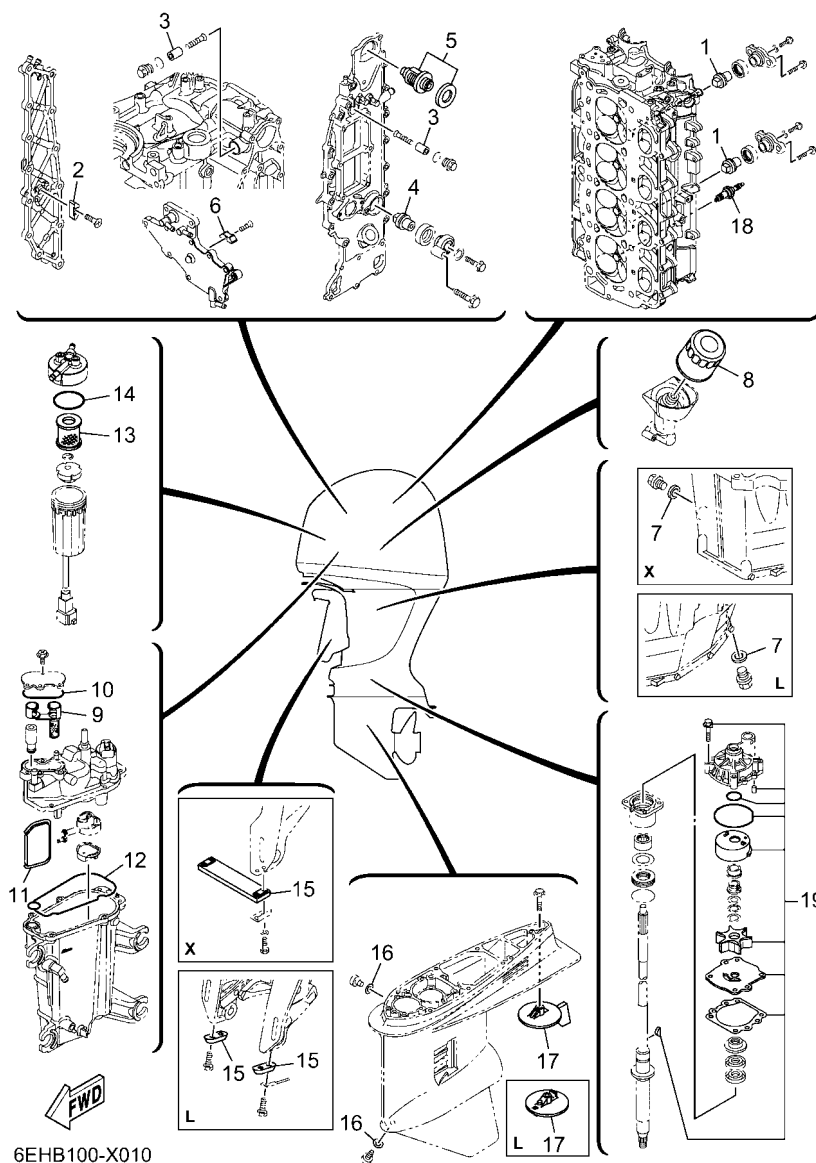
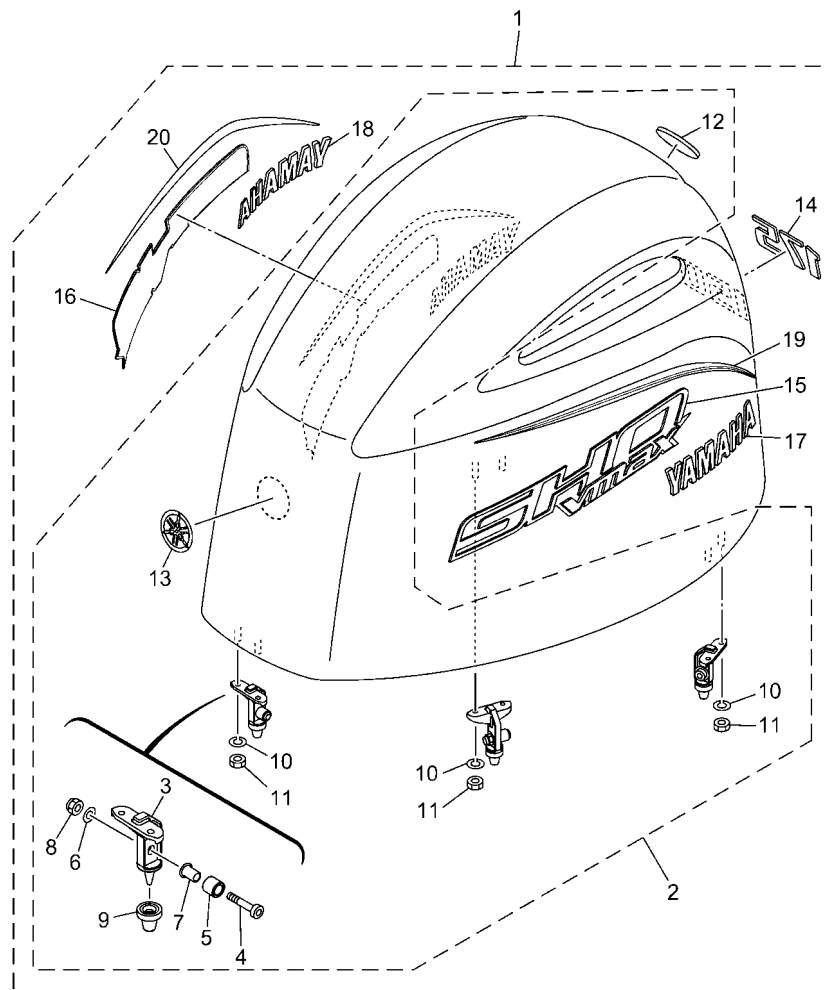


FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	X/B	L/B		REMARKS REMARQUES
1	6ML-11325-00	ANODE	2	2		
2	6E5-11325-00	ANODE	1	1		
3	68T-11325-00	ANODE	2	2		
4	6ML-11325-00	ANODE	1	1		
5	6DA-12411-01	THERMOSTAT	1	1		
6	6E5-11325-00	ANODE	1	1		
7	90430-14M09	GASKET	1	1		
8	69J-13440-04	ELEMENT ASSY, OIL CLEANER	1	1		
9	6CB-24501-01	FILTER, FUEL	1	1		
10	6CB-13016-00	O-RING	1	1		
11	6LH-13915-00	FILTER	1	1		
12	6CB-14984-00	GASKET, FLOAT CHAMBER	1	1		
13	6P3-24563-02	ELEMENT, FILTER	1	1		
14	6P3-24564-00	GASKET	1	1		
15	6AW-45251-00	ANODE	1			X(25.3")
		ANODE				X(25.3")
	65W-45251-00	ANODE	2			L(20.3")
		ANODE				L(20.3")
16	90430-08003	GASKET	2	2		
17	6J9-45371-01	TAB-TRIM	1			X(25.3")
	6CE-45373-00	ANODE DERIVE		1		X(25.3")
		ANODE				L(20.3")
18	94702-00400	PLUG, SPARK (NGK LFR6A-11)	4	4		L(20.3")
19	61A-W0078-A4	WATER PUMP REPAIR KIT	1	1		
		KIT DE REPARATION DE LA POMPE				



6FHB100-Y020

FIG. 2 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	LB				REMARKS REMARQUES
1	6FH-42610-10-NA	TOP COWLING ASSY CAPOT (ENS.)	1	1				
2	6EH-4261A-10-NA	..TOP COWLING W/O GRAPHICS ..CAPOT SUPERIEUR SANS GRAPHIQUE	1	1				
3	6CB-42647-A0	..HOLDER, CLAMP BAND ..SUPPORT, SANDOW DE SERRAGE	3	3				
4	90111-08078	..BOLT, HEXAGON SOCKET BUTTON ..BOULON	3	3				
5	90387-10094	..COLLAR ..COLLERETTE	3	3				
6	92990-08600	..WASHER, PLATE ..RONDELLE, PLATE	3	3				
7	90387-08M45	..COLLAR ..COLLERETTE	3	3				
8	95780-08300	..NUT, FLANGE ..ECROU	3	3				
9	6AW-42663-01	..DAMPER 2 ..AMORTISSEUR 2	3	3				
10	92990-06100	..WASHER, SPRING ..RONDELLE, GROWER	6	6				
11	95380-06600	..NUT, HEXAGON ..ECROU	6	6				
12	6DA-42697-00	..TUNING FORK MARK ..MARQUE, YAMAHA	1	1				
13	6EH-42697-00	..TUNING FORK MARK ..MARQUE, YAMAHA	1	1				
14	6FH-42678-10	..GRAPHIC, REAR ..ADHESIF, ARRIERE	1	1				
15	6EH-42675-10	..GRAPHIC, SIDE 1 ..EMBLEME	1	1				
16	6EH-42676-10	..GRAPHIC, SIDE 2 ..EMBLEME	1	1				
17	6EH-2153A-00	..EMBLEM, YAMAHA ..EMBLEME, YAMAHA	1	1				
18	6EH-2153B-00	..EMBLEM, YAMAHA ..EMBLEME, YAMAHA	1	1				
19	6EH-42683-00	..MARK, COWLING ..ADHESIF, CAPOT	1	1				
20	6EH-42684-00	..MARK, COWLING ..ADHESIF, CAPOT	1	1				

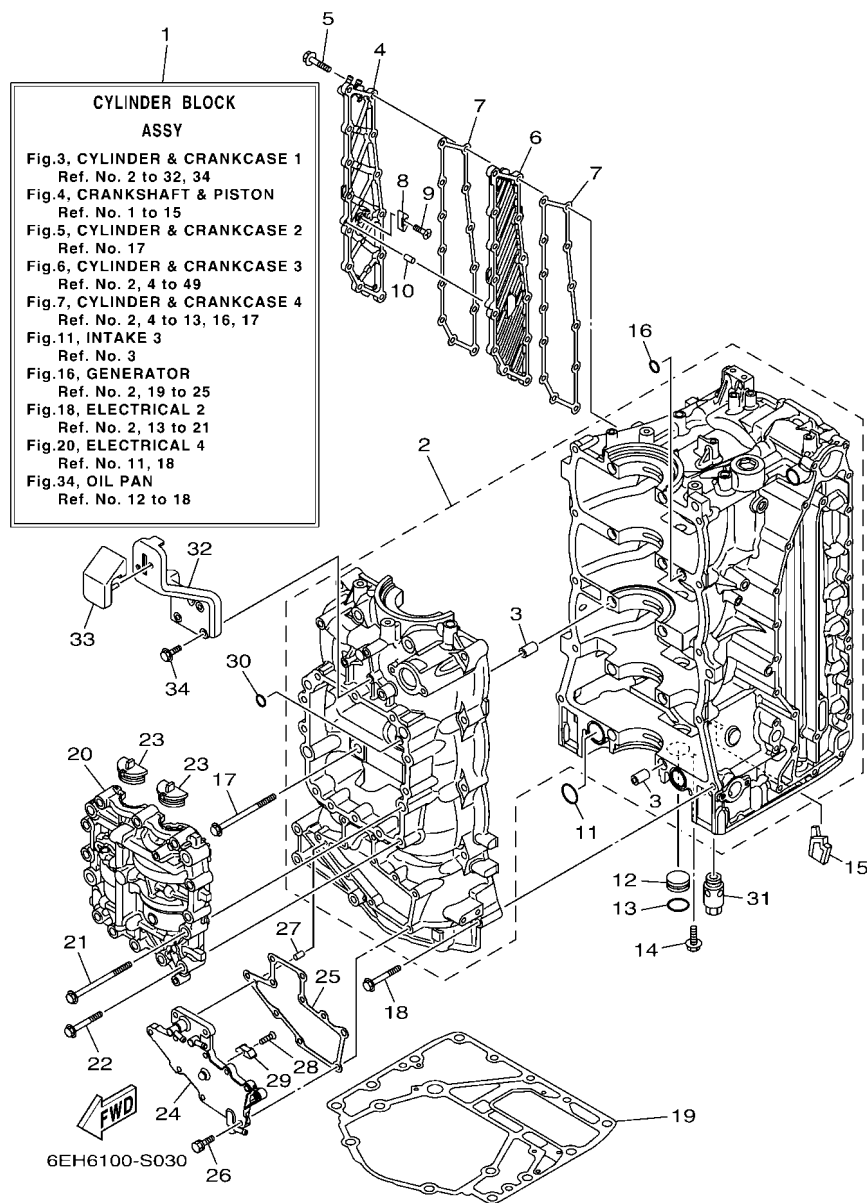
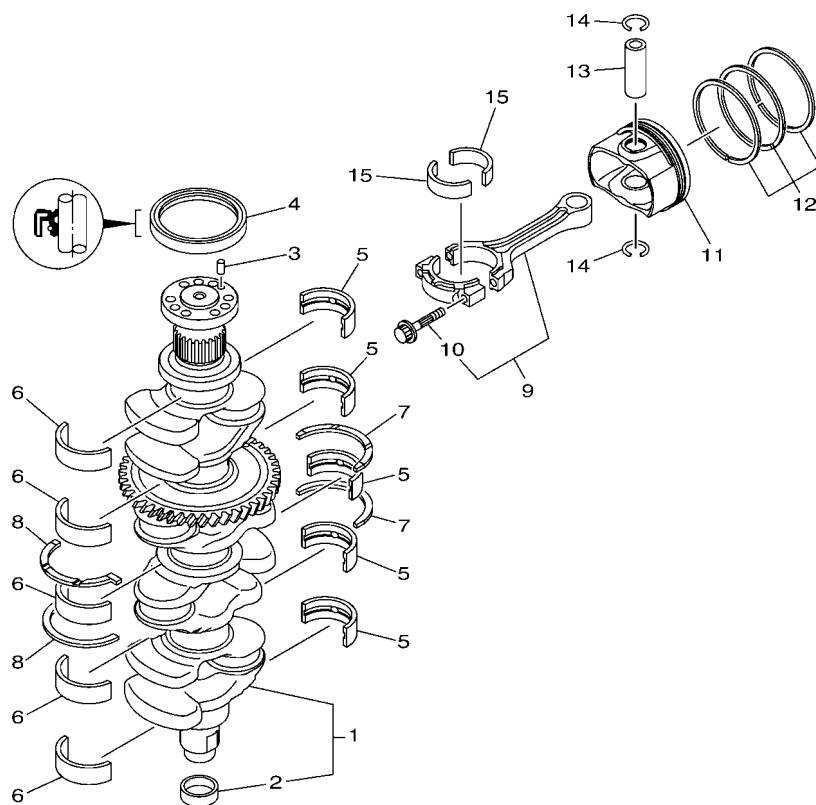


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY			REMARKS REMARQUES
1	6DA-W009B-14-9S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1			
2	6DA-15109-01-9S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1			
3	91814-18002	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	10	10			
4	6DA-15414-00-9S	COVER 1 COUVERCLE 1	1	1			
5	90105-06028	BOLT, FLANGE BOULON, A COLLERETTE	13	13			
6	6DA-15423-00-9S	COVER 2 COUVERCLE 2	1	1			
7	6DA-15353-01	GASKET, DRAIN JOINT, PLOT DE VIDANGE	2	2			
8	6E5-11325-00	ANODE ANODE	1	1			
9	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	1			
10	91690-40010	PIN, SPRING AGRAFFE	1	1			
11	93210-25552	O-RING JOINT TORIQUE	2	2			
12	90338-25004	PLUG PLOT	1	1			
13	93210-25647	O-RING JOINT TORIQUE	1	1			
14	90119-06276	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
15	6DA-14664-01	GROMMET, WATER SHUT PASSE-FIL	1	1			
16	93210-12648	O-RING JOINT TORIQUE	1	1			
17	90105-10406	BOLT, FLANGE BOULON, A COLLERETTE	10	10			
18	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10			
19	63P-11351-03	GASKET, CYLINDER JOINT, D'EMBASE	1	1			
20	6DA-11500-00	BALANCER ASSY ARBRE D'EQUILIBRAGE COMPLET	1	1			
21	90105-10406	BOLT, FLANGE BOULON, A COLLERETTE	4	4			
22	90105-08175	BOLT, FLANGE BOULON, A COLLERETTE	12	12			
23	63P-11512-00	SEAL, CRANK COVER JOINT, COUV DE VILEBREQUIN	2	2			
24	6DA-15411-00-9S	COVER, CRANKCASE 1 COUVERCLE 1, CARTER MOTEUR	1	1			
25	6DA-15451-01	GASKET, CRANKCASE COVER 1 JOINT, COUVERCLE DE CARTER 1	1	1			
26	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10			
27	91690-40010	PIN, SPRING AGRAFFE	1	1			



6EH8100-U040

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION	QX	QD			REMARKS REMARQUES
1	6DA-11410-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1			
2	6CB-11478-00	.COLLAR .COLLERETTE	1	1			
3	93606-12019	PIN, DOWEL GOUPILLE	1	1			
4	93102-85008	OIL SEAL JOINT SPY	1	1			
5	6DA-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	5	5			UR YELLOW UR YELLOW
	6DA-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	5	5			UR GREEN UR GREEN
	6DA-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	5	5			UR BLUE UR BLUE
6	6DA-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5			UR YELLOW UR YELLOW
	6DA-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5			UR GREEN UR GREEN
	6DA-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5			UR BLUE UR BLUE
7	6DA-11426-00	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	2	2			
8	6DA-11427-00	BEARING, THRUST 2 ROULEMENT DE BUTEE 2	2	2			
9	6CB-W1165-10	CONNECTING ROD ASSY BIELLE COMPLETE	4	4			
10	63P-11654-10	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2			
11	6DA-11631-21-94	PISTON (STD) PISTON (STD)	4	4			
12	6CB-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4	4			
13	6CB-11633-00	PIN, PISTON AXE, PISTON	4	4			
14	K0F-A3233-00	RING,HOLE SNAP JONC	8	8			
15	6JD-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8			UR BLACK UR BLACK
	6JD-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8			UR PINK UR PINK
	6JD-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8			UR RED UR RED

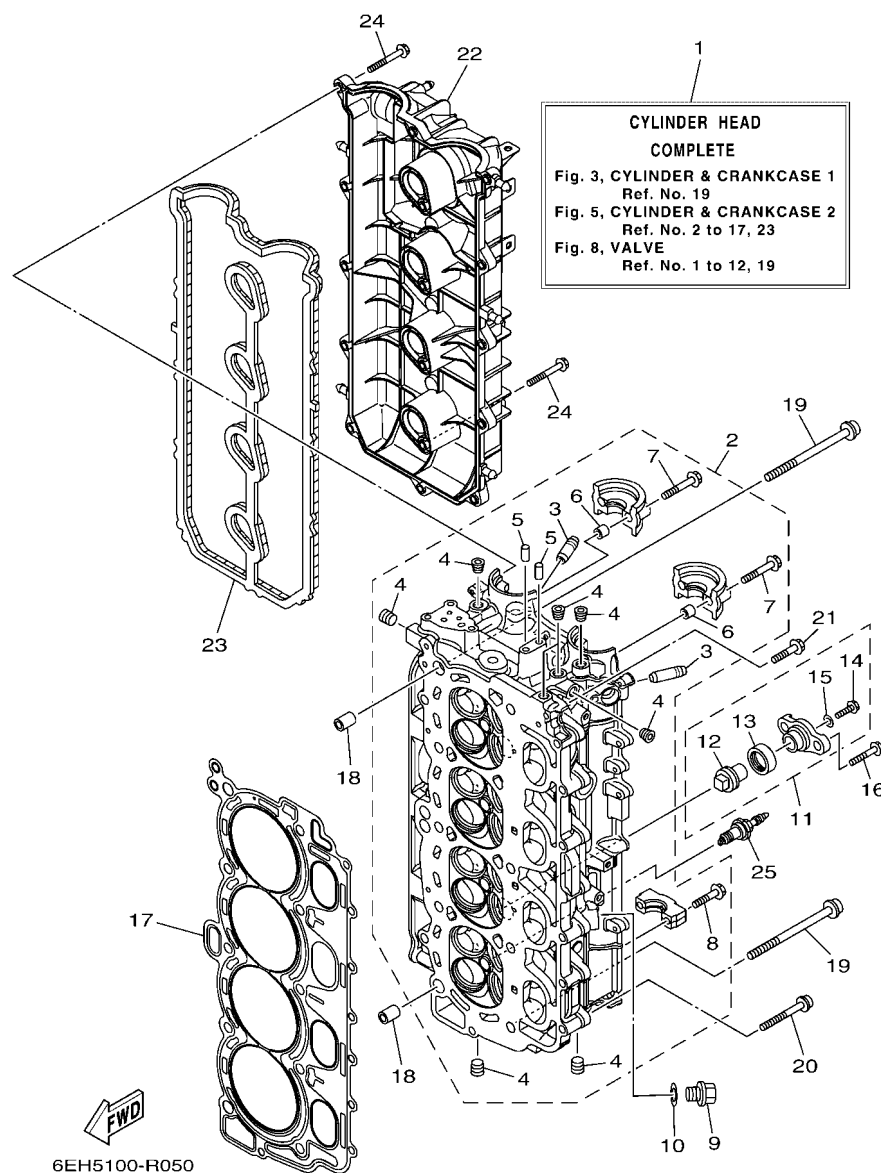


FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY				REMARKS REMARQUES
1	6DA-W009A-04-9S	CYLINDER HEAD COMPLETE CULASSE (ENS.)	1	1				
2	6DA-11110-02-9S	CYLINDER HEAD ASSY JEU DE CULASSE	1	1				
3	6DA-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	16	16				
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	8	8				
5	93606-12019	.PIN, DOWEL .GOUPILLE	2	2				
6	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4				
7	90119-07001	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4				
8	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	16	16				
9	90340-14M06	PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1				
10	90430-14115	GASKET JOINT	1	1				
11	6ML-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	2	2				
12	6ML-11325-00	.ANODE .ANODE	1	1				
13	67F-11328-01	.GROMMET, ANODE .PASSE-FIL	1	1				
14	90105-06M07	.BOLT, FLANGE .BOULON, A COLLERETTE	1	1				
15	90430-06M03	.GASKET .JOINT	1	1				
16	95D95-08025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
17	6DA-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1				
18	90387-11005	COLLAR COLLERETTE	2	2				
19	90149-11001	SCREW VIS	10	10				
20	90105-08175	BOLT, FLANGE BOULON, A COLLERETTE	8	8				
21	90105-06151	BOLT, FLANGE BOULON, A COLLERETTE	1	1				
22	6DA-11191-00	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1				
23	6DA-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1				
24	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	16	16				
25	94702-00400	PLUG, SPARK (NGK LFR6A-11) BOUGIE D'ALLUMAGE(NGK LFR6A-11)	4	4				

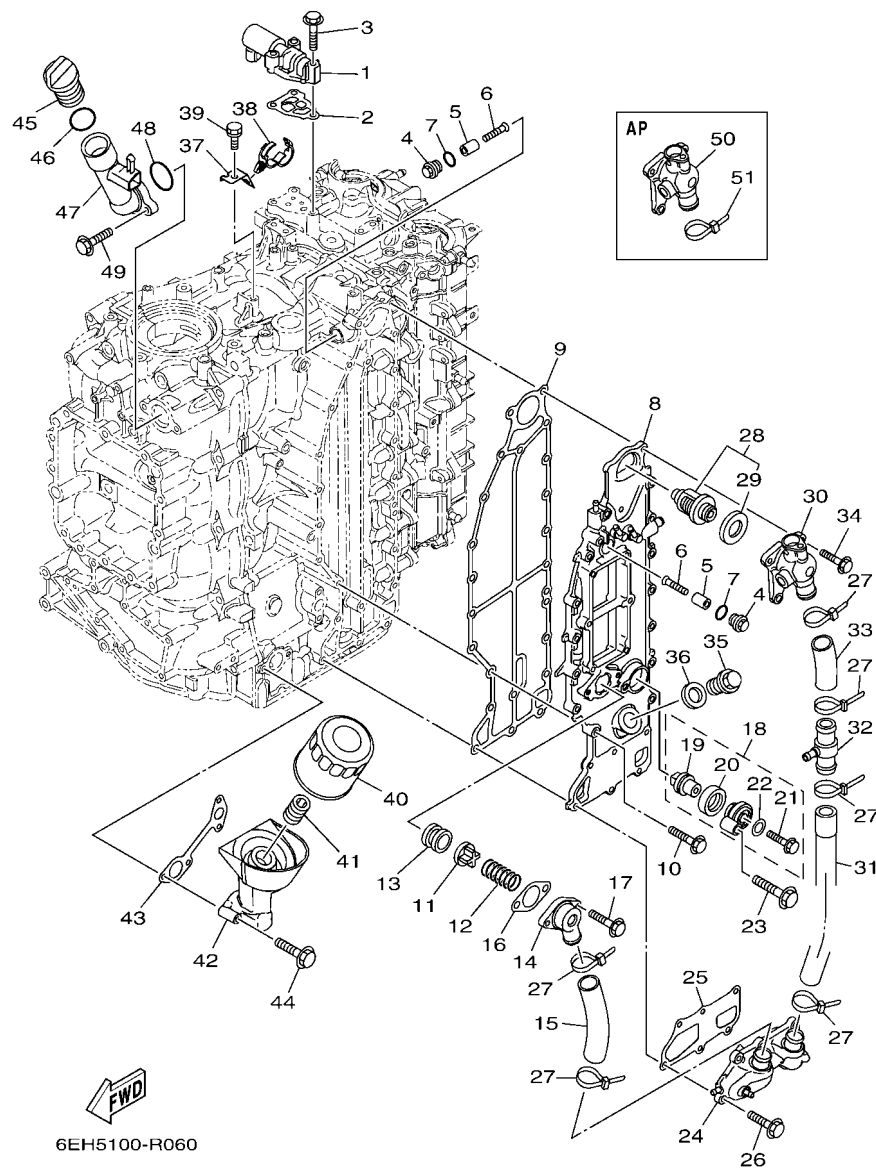


FIG. 6 CYLINDER & CRANKCASE 3

CYLINDRE & CARTER 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY			REMARKS REMARQUES
1	6CB-86120-00	SOLENOID VALVE ASSY SOLENOIDE	1	1			
2	6CB-1242F-00	GASKET, FILTER JOINT, FILTRE	1	1			
3	90105-06035	BOLT, FLANGE BOULON, A COLLERETTE	3	3			
4	6G8-11197-A0	PLUG, BLIND PLOT, BORGNE	2	2			
5	68T-11325-00	ANODE ANODE	2	2			
6	90151-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2			
7	93210-13M63	O-RING JOINT TORIQUE	2	2			
8	6DA-41113-00-9S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1			
9	6DA-41114-01	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1			
10	90105-06028	BOLT, FLANGE BOULON, A COLLERETTE	14	14			
11	60H-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1			
12	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
13	90480-20M05	GROMMET PASSE-FIL	1	1			
14	6G5-11372-00	COVER, BYPASS 2 CONVERCLE	1	1			
15	6DA-1243A-00	HOSE 1 DURITE 1	1	1			
16	60V-11382-A0	GASKET 2 JOINT 2	1	1			
17	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
18	69J-11301-02	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1	1			
19	6ML-11325-00	.ANODE .ANODE	1	1			
20	67F-11328-01	.GROMMET, ANODE .PASSE-FIL	1	1			
21	90105-06M07	.BOLT, FLANGE .BOULON, A COLLERETTE	1	1			
22	90430-06M03	.GASKET .JOINT	1	1			
23	97E75-08540	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1			
24	6DA-12527-00-9S	COVER, WATER BY-PASS CACHE, DERIVATHION D'EAU	1	1			
25	6DA-11381-01	GASKET 1 JOINT 1	1	1			
26	90105-06028	BOLT, FLANGE BOULON, A COLLERETTE	6	6			
27	90465-11M59	CLAMP BRIDE	6	6			

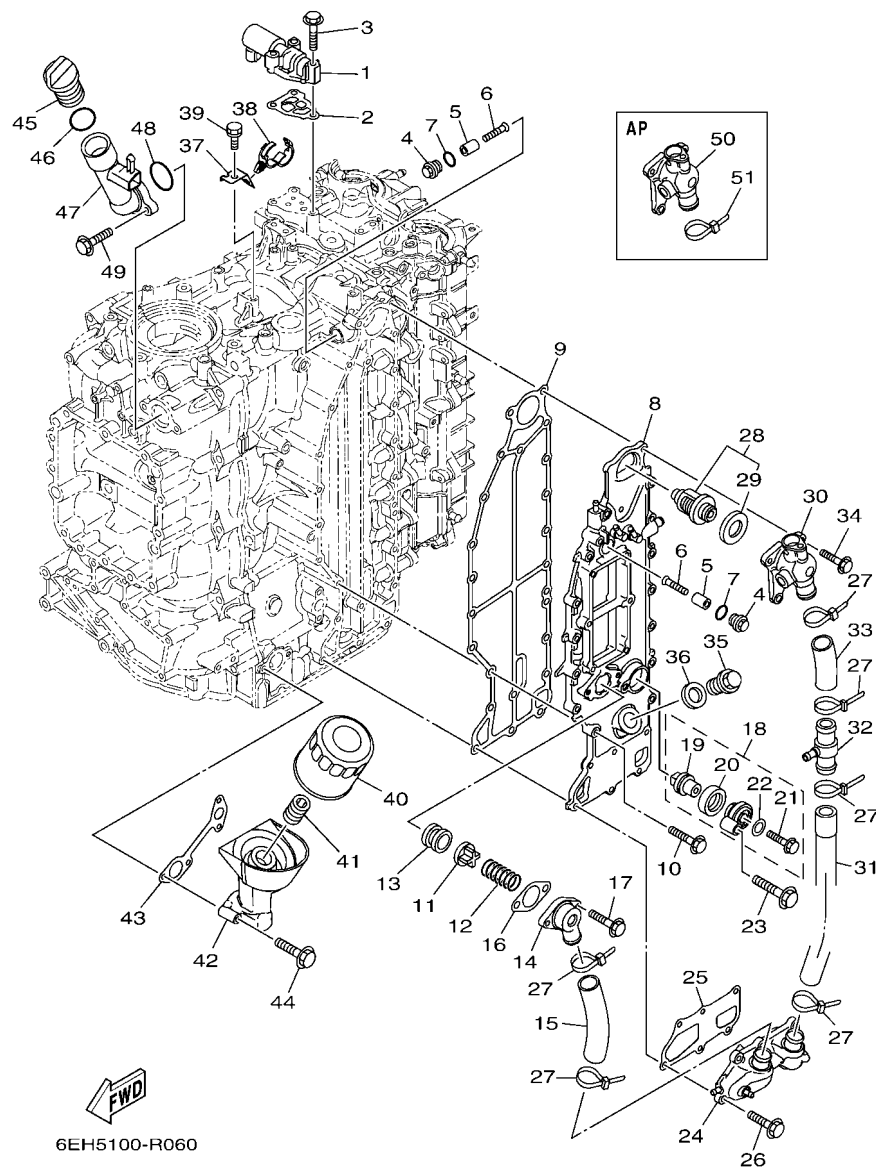
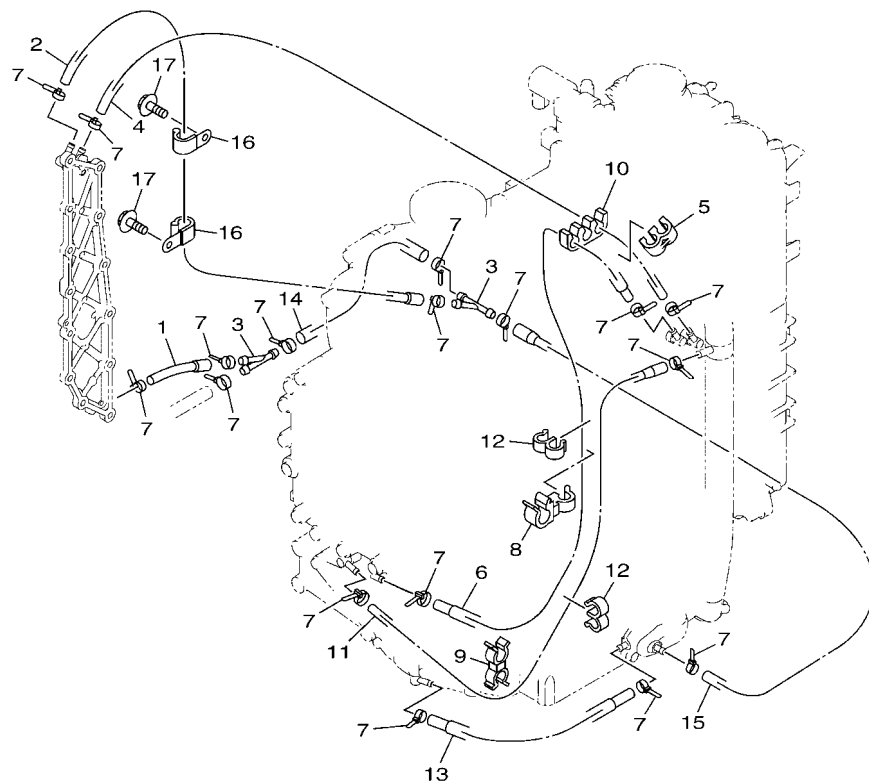


FIG. 6 CYLINDER & CRANKCASE 3

CYLINDRE & CARTER 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB				REMARKS REMARQUES
28	6DA-12411-01	THERMOSTAT	1	1				
29	6AW-12412-00	THERMOSTAT .SEAL, THERMOSTAT JOINT, THERMOSTAT	1	1				
30	6DA-12413-A0-9S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1				
31	6DA-1243E-00	HOSE 2 DURITE 2	1	1				
32	6CE-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1				
33	6DA-1244H-00	HOSE 5 DURITE 5	1	1				
34	90105-06028	BOLT, FLANGE BOULON, A COLLERETTE	3	3				
35	90340-18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1				
36	90201-186F1	WASHER, PLATE RONDELLE, PLATE	1	1				
37	6DA-12491-00	CLAMP 1 COLLIER 1	1	1				
38	90464-20181	CLAMP BRIDE	1	1				
39	90119-06078	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1				
40	69J-13440-04	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1				
41	6S5-12858-00	BOLT, UNION BOULON, RACCORD	1	1				
42	6DA-13446-01	CONNECTOR CONNECTEUR	1	1				
43	6DA-13475-00	GASKET JOINT	1	1				
44	90105-06151	BOLT, FLANGE BOULON, A COLLERETTE	4	4				
45	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	1				
46	93210-24M79	O-RING JOINT TORIQUE	1	1				
47	6DA-15319-00	JOINT JOINT	1	1				
48	93210-357A3	O-RING JOINT TORIQUE	1	1				
49	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	2	2				
50	6DA-1241B-A0-9S	COVER, THERMOSTAT 2 COUVERCLE, THERMOSTAT 2	1	1				AP WATER TEMP SENSOR
51	90465-11M59	CLAMP BRIDE	1	1				AP WATER TEMP SENSOR



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FIG. 7 CYLINDER & CRANKCASE 4

CYLINDRE & CARTER 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB				REMARKS REMARQUES
1	6DA-12576-00	HOSE 1 TUYAU 1	1	1				
2	6DA-12589-00	HOSE 6 TUYAU 6	1	1				
3	6CE-24377-00	PIPE, JOINT 2 DURITE RACCORDEMENT 2	2	2				
4	90445-09008	HOSE (L470) DURITE (L470)	1	1				
5	90464-09M21	CLAMP BRIDE	1	1				
6	6DA-12578-00	HOSE 3 TUYAU 3	1	1				
7	90465-11M10	CLAMP BRIDE	17	17				
8	90464-12010	CLAMP BRIDE	1	1				
9	90464-09142	CLAMP BRIDE	1	1				
10	90464-09020	CLAMP BRIDE	1	1				
11	6DA-12579-00	HOSE 4 TUYAU 4	1	1				
12	90464-09M31	CLAMP BRIDE	2	2				
13	6DA-12552-00	HOSE 8 DURITE 8	1	1				
14	90445-10057	HOSE (L170) DURITE (L170)	1	1				
15	6DA-12589-00	HOSE 6 TUYAU 6	1	1				
16	90465-08M83	CLAMP BRIDE	2	2				
17	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				

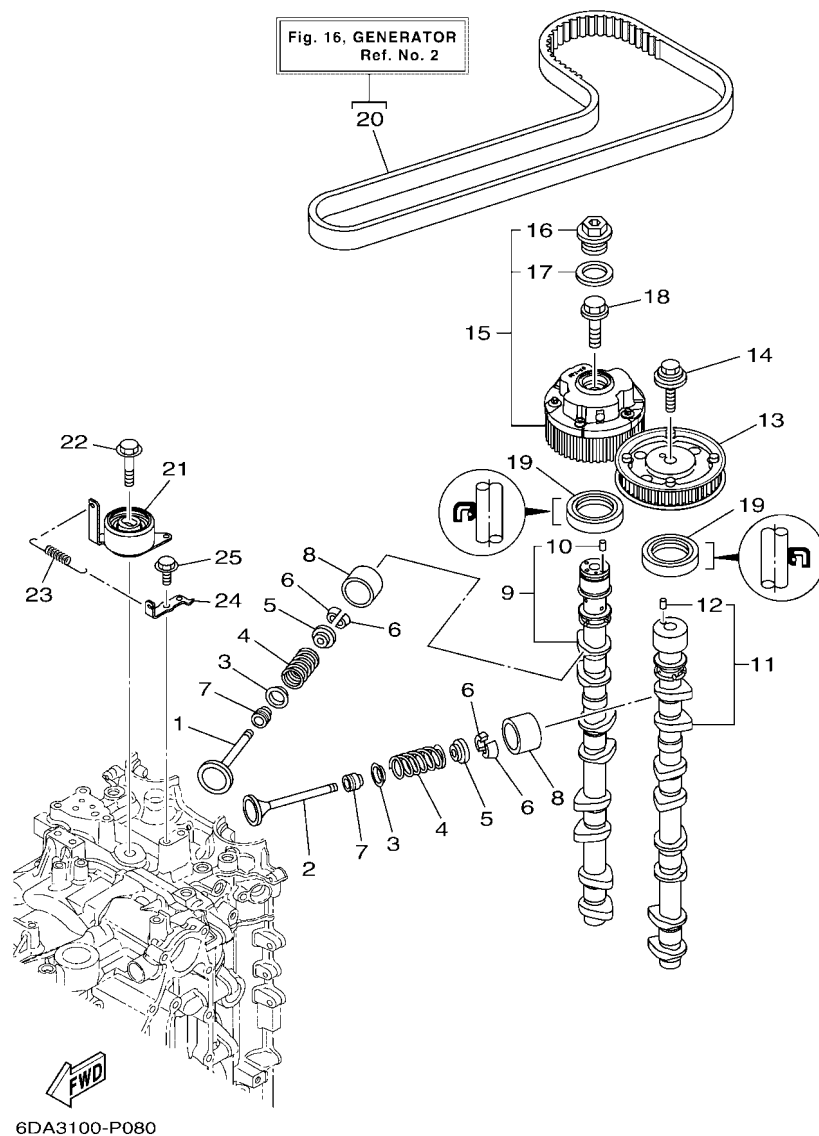


FIG. 8 VALVE

REF. NO.	PART NO. N° PIECES	DESCRIPTION	단	조			REMARKS REMARQUES
1	6CB-12111-00	VALVE, INTAKE	8	8			
2	6DA-12121-00	SOUPAPE, ADMISSION					
3	K0F-A3743-00	VALVE, EXHAUST	8	8			
4	6CB-12113-00	SOUPAPE, ECHAPPEMENT					
5	K0F-A3741-00	SEAT, VALVE SPRING	16	16			
		SIEGE, RESSORT DE SOUPAPE					
6	K0F-A3742-00	SPRING, VALVE INNER	16	16			
7	51Y-12119-00	RESSORT DE SOUPAPE, INTERNE					
8	K0F-A3751-00	RETAINER, VALVE SPRING	16	16			
		BUTEE DE RESSORT DE SOUPAPA					
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER	32	32			
7	51Y-12119-00	FRAISE, SOUPAPE					
8	K0F-A3751-00	SEAL, VALVE STEM	16	16			
		JOINT, QUEUE DE SOUPAPE					
	K0F-A3751-10	LIFTER, VALVE (3.000)	16	16			UR
		LEVE-SOUPAPE (3.000)					UR
	K0F-A3751-20	LIFTER, VALVE (3.025)	16	16			UR
		LEVE-SOUPAPE (3.025)					UR
	K0F-A3751-30	LIFTER, VALVE (3.050)	16	16			UR
		LEVE-SOUPAPE (3.050)					UR
	K0F-A3751-40	LIFTER, VALVE (3.075)	16	16			UR
		LEVE-SOUPAPE (3.075)					UR
	K0F-A3751-50	LIFTER, VALVE (3.100)	16	16			UR
		LEVE-SOUPAPE (3.100)					UR
	K0F-A3751-60	LIFTER, VALVE (3.122)	16	16			UR
		LEVE-SOUPAPE (3.122)					UR
	K0F-A3751-70	LIFTER, VALVE (3.142)	16	16			UR
		LEVE-SOUPAPE (3.142)					UR
	K0F-A3751-80	LIFTER, VALVE (3.162)	16	16			UR
		LEVE-SOUPAPE (3.162)					UR
	K0F-A3751-90	LIFTER, VALVE (3.182)	16	16			UR
		LEVE-SOUPAPE (3.182)					UR
	K0F-A3751-A0	LIFTER, VALVE (3.202)	16	16			UR
		LEVE-SOUPAPE (3.202)					UR
	K0F-A3751-B0	LIFTER, VALVE (3.222)	16	16			UR
		LEVE-SOUPAPE (3.222)					UR
	K0F-A3751-C0	LIFTER, VALVE (3.242)	16	16			UR
		LEVE-SOUPAPE (3.242)					UR
	K0F-A3751-D0	LIFTER, VALVE (3.262)	16	16			UR
		LEVE-SOUPAPE (3.262)					UR
	K0F-A3751-E0	LIFTER, VALVE (3.282)	16	16			UR
		LEVE-SOUPAPE (3.282)					UR
	K0F-A3751-F0	LIFTER, VALVE (3.302)	16	16			UR
		LEVE-SOUPAPE (3.302)					UR
	K0F-A3751-G0	LIFTER, VALVE (3.322)	16	16			UR
		LEVE-SOUPAPE (3.322)					UR
	K0F-A3751-H0	LIFTER, VALVE (3.342)	16	16			UR
		LEVE-SOUPAPE (3.342)					UR
	K0F-A3751-I0	LIFTER, VALVE (3.362)	16	16			UR
		LEVE-SOUPAPE (3.362)					UR
	K0F-A3751-J0	LIFTER, VALVE (3.382)	16	16			UR
		LEVE-SOUPAPE (3.382)					UR
	K0F-A3751-K0	LIFTER, VALVE (3.402)	16	16			UR
		LEVE-SOUPAPE (3.402)					UR

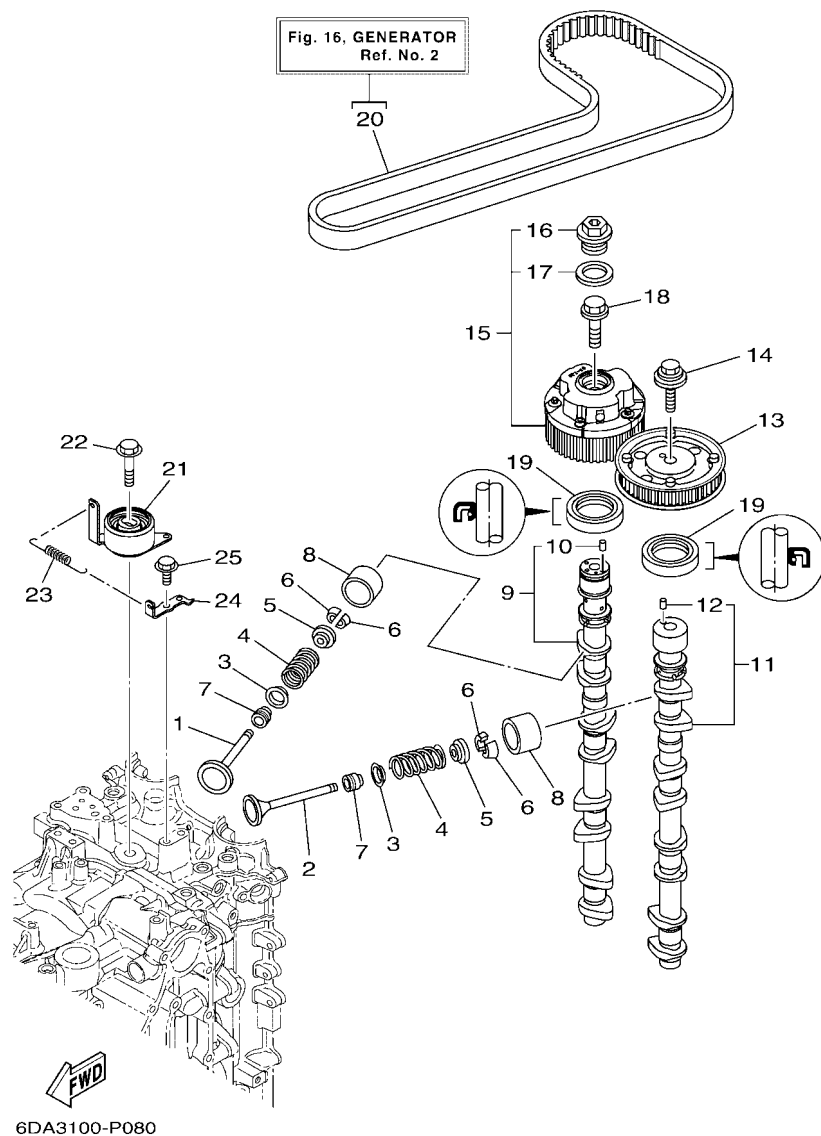


FIG. 8 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	Q	Q			REMARKS REMARQUES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVE-SOUPAPE (3.422)	16	16			UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVE-SOUPAPE (3.442)	16	16			UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVE-SOUPAPE (3.462)	16	16			UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVE-SOUPAPE (3.482)	16	16			UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVE-SOUPAPE (3.502)	16	16			UR
	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVE-SOUPAPE (3.522)	16	16			UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVE-SOUPAPE (3.542)	16	16			UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVE-SOUPAPE (3.562)	16	16			UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVE-SOUPAPE (3.582)	16	16			UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVE-SOUPAPE (3.602)	16	16			UR
	K0F-A3753-30	LIFTER, VALVE (3.625) LEVE-SOUPAPE (3.625)	16	16			UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVE-SOUPAPE (3.650)	16	16			UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVE-SOUPAPE (3.675)	16	16			UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVE-SOUPAPE (3.700)	16	16			UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVE-SOUPAPE (3.725)	16	16			UR
9	6DA-12171-01	CAMSHAFT 1 ARBRE A CAMES 1	1	1			
10	93605-10108	.PIN, DOWEL .AXE	1	1			
11	6DA-12181-01	CAMSHAFT 2 ARBRE A CAMES 2	1	1			
12	93605-10108	.PIN, DOWEL .AXE	1	1			
13	6FA-115A0-00	DRIVEN GEAR ASSY CLOCHE D'EMBAYAGE	1	1			
14	90119-10050	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
15	6P2-12645-22	PULLEY ASSY 1 POULIE COMPLET 1	1	1			
16	6P2-12623-00	.BOLT .BOULON	1	1			
17	6P2-12663-00	.GASKET .JOINT	1	1			
18	6P2-12615-00	BOLT BOULON	1	1			
19	93102-38008	OIL SEAL JOINT SPY	2	2			
20	6DA-W4624-00	BELT (WITH ROTOR BOLTS) COURROIE (AVEC BOULON)	1	1			

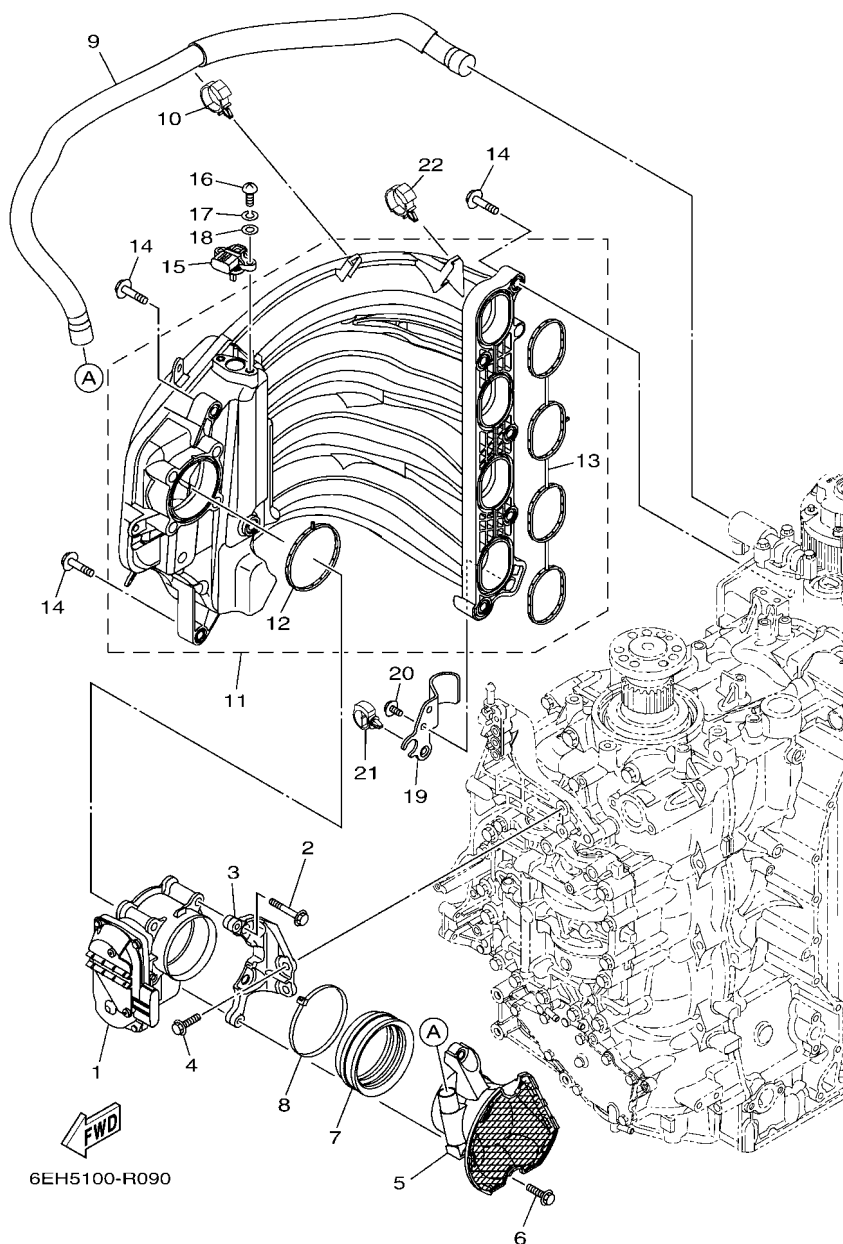


FIG. 9 INTAKE 1

ADMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	UNIT				REMARKS REMARQUES
1	6DA-13751-01	BODY, THROTTLE 1 CARTER 1	1	1				
2	97E75-08560	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4				
3	6DA-13152-00	STAY 2 SUPPORT2	1	1				
4	95D75-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
5	6DA-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1				
6	95D75-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
7	6P2-1441J-01	PIPE, SILENCER DURITE, DE SILENCIEUX	1	1				
8	90464-99004	CLAMP BRIDE	1	1				
9	6DA-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1				
10	90464-12183	CLAMP BRIDE	1	1				
11	6DA-13641-00	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	1	1				
12	6DA-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	1	1				
13	6DA-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1				
14	90119-08020	BOLT, WITH WASHER BOULON, AVEC RONDELLE	9	9				
15	68F-83688-10	SENSOR ASSY SONDE (ENS.)	1	1				
16	97885-05016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2				
17	92995-05100	WASHER RONDELLE	2	2				
18	92995-05600	WASHER RONDELLE	2	2				
19	6DA-13881-00	COVER 1 COUVERCLE 1	1	1				
20	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
21	90464-20181	CLAMP BRIDE	1	1				
22	90464-12183	CLAMP BRIDE	1	1				

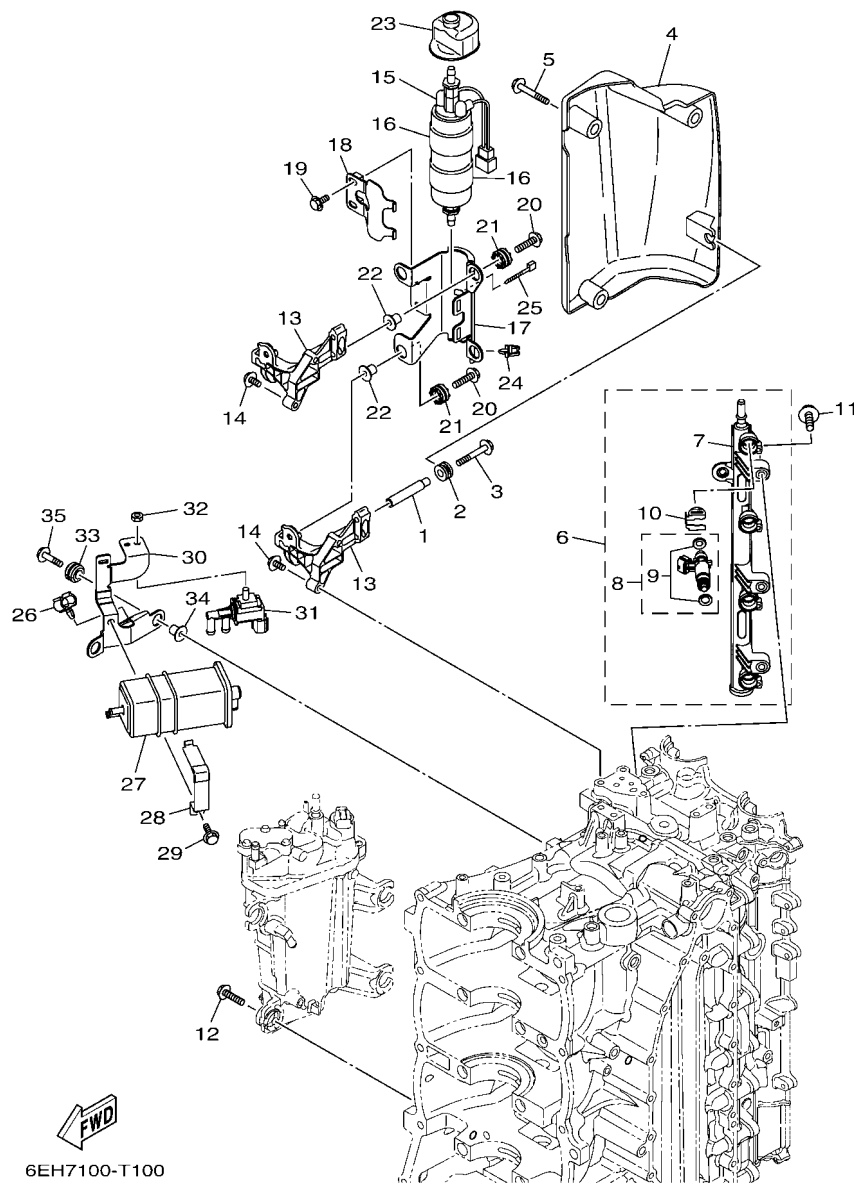


FIG. 10 INTAKE 2

ADMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QX	QD			REMARKS REMARQUES
1	90387-06283	COLLAR COLLERETTE	1	1			
2	90480-12314	GROMMET PASSE-FIL	1	1			
3	90105-06054	BOLT, FLANGE BOULON, A COLLERETTE	1	1			
4	6DA-13564-01	COVER, MANIFOLD COUVERCLE, TUBULURE	1	1			
5	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
6	6DA-13160-02	DELIVERY PIPE ASSY 1 ENS. TUBE DE REFOULEMENT 1	1	1			
7	6DA-13161-02	.PIPE, DELIVERY 1 .DURITE REFOULEMENT 1	1	1			
8	6DA-13761-01	.INJECTOR .INJECTEUR	4	4			
9	6AW-1410B-00	..PACKING KIT ..POCHETTE DE JOINTS	1	1			
10	6AW-13577-10	.CLIP .AGRAFE	4	4			
11	90105-06M08	BOLT, FLANGE BOULON, A COLLERETTE	3	3			
12	90119-06299	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
13	6DA-24425-00	BRACKET, FUEL PUMP 1 SUPPORT, POMPE A ESSENCE 1	2	2			
14	90105-06M08	BOLT, FLANGE BOULON, A COLLERETTE	4	4			
15	6GR-24410-02	FUEL PUMP ASSY POMPE A ESSENCE	1	1			
16	6DA-24492-01	BUSH, FUEL PUMP BAGUE	2	2			
17	6DA-24491-00	BRACKET, FUEL PUMP SUPPORT, POMPE A ESSENCE	1	1			
18	6DA-24426-00	BRACKET, FUEL PUMP 2 SUPPORT, POMPE A ESSENCE 2	1	1			
19	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
20	90119-06309	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
21	60V-85516-00	SPACER ENTRETOISE	4	4			
22	90387-06289	COLLAR COLLERETTE	4	4			
23	6DA-24462-00	CAP, BLIND COUVERCLE, BORGNE	1	1			
24	90464-11121	CLAMP BRIDE	1	1			
25	90465-11M10	CLAMP BRIDE	1	1			
26	90464-09130	CLAMP BRIDE	1	1			
27	6P2-24170-00	CANISTER ASSY BANDE, RASERVOIR A ESSENCE	1	1			

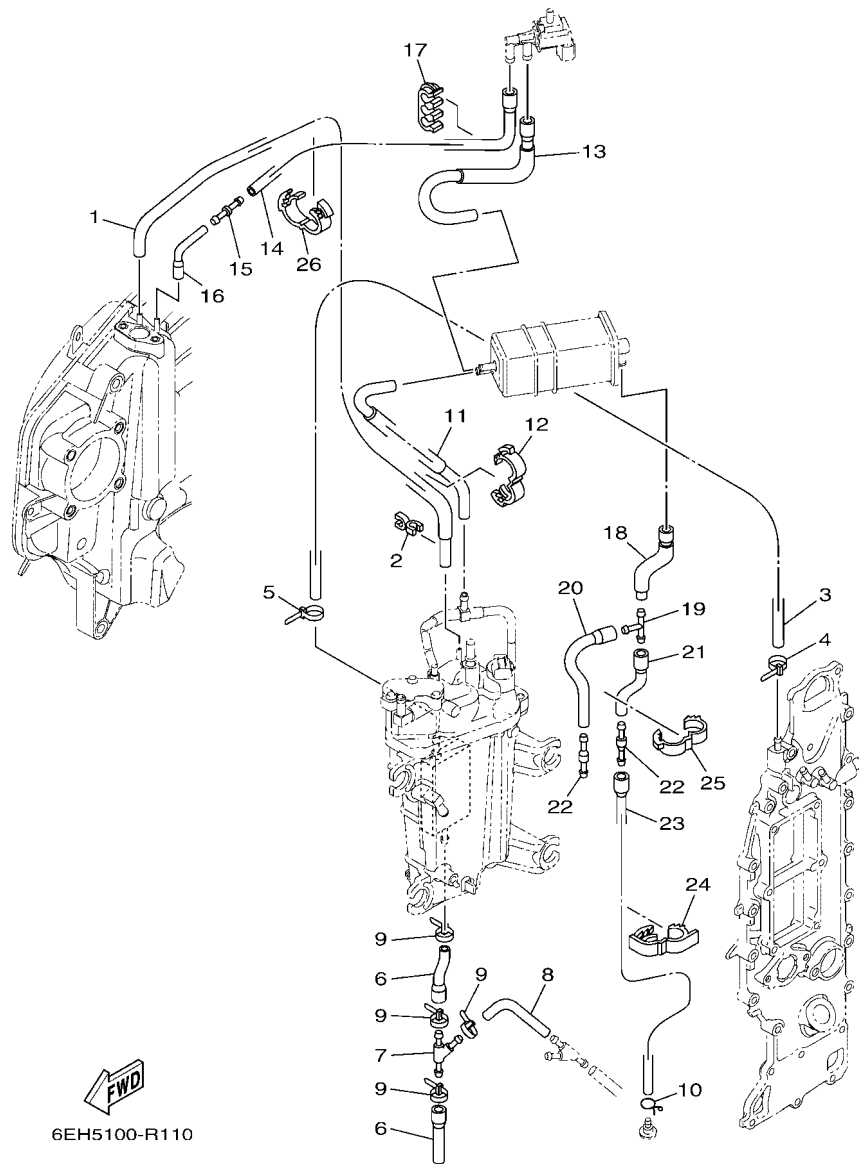


FIG. 11 INTAKE 3

ADMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB				REMARKS REMARQUES
1	6DA-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1	1				
2	90464-07M41	CLAMP BRIDE	1	1				
3	90445-09120	HOSE (L600) DURITE (L600)	1	1				
4	90465-11M10	CLAMP BRIDE	1	1				
5	90465-11M10	CLAMP BRIDE	1	1				
6	6DA-12576-00	HOSE 1 TUYAU 1	2	2				
7	6CE-24377-00	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1	1				
8	90445-10056	HOSE (L85) DURITE (L85)	1	1				
9	90465-11M10	CLAMP BRIDE	4	4				
10	90467-09M09	CLIP JONC	1	1				
11	6DA-1475A-00	PIPE 1 DURITE 1	1	1				
12	90464-16001	CLAMP BRIDE	1	1				
13	6DA-1475F-00	PIPE 3 DURITE 3	1	1				
14	6DA-2416A-00	HOSE DURITE	1	1				
15	6CB-14989-00	ORIFICE, AIR VENT ORIFICE	1	1				
16	6DA-1475G-00	PIPE 4 DURITE 4	1	1				
17	90464-10011	CLAMP BRIDE	1	1				
18	6DA-13545-00	HOSE 1 DURITE 1	1	1				
19	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1				
20	68V-13546-10	HOSE 2 DURITE 2	1	1				
21	6DA-13548-00	HOSE, AIR 4 DURITE, A AIR 4	1	1				
22	6E5-21744-00	BREATHER RENIFLARD	2	2				
23	6DA-13547-00	HOSE 3 DURITE 3	1	1				
24	90464-18004	CLAMP BRIDE	1	1				
25	90464-16001	CLAMP BRIDE	1	1				
26	90464-16001	CLAMP BRIDE	1	1				

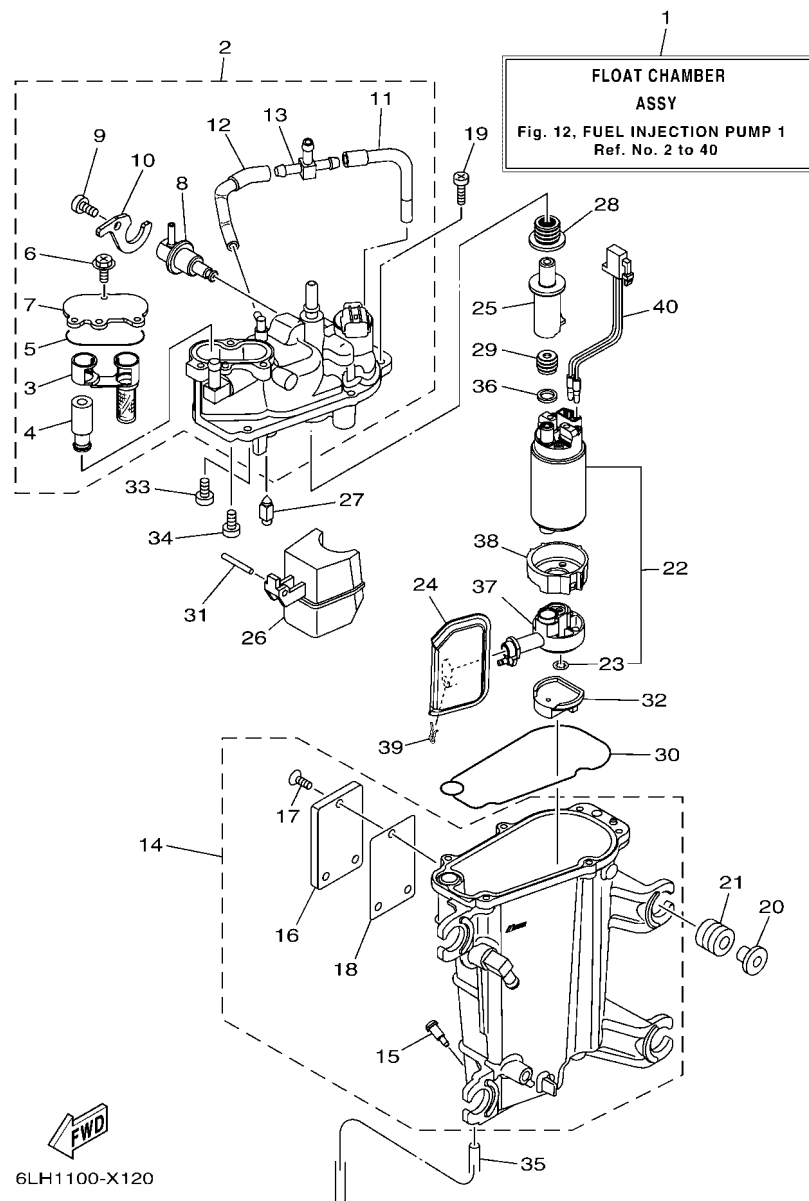


FIG. 12 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	KG	LB				REMARKS REMARQUES
1	6LH-14180-00	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1	1				
2	6DA-14182-00	COVER, FLOAT CHAMBER COUVERCLE, CUVE DE FLOTTEUR	1	1				
3	6CB-24501-01	.FILTER, FUEL .FILTRE	1	1				
4	6CB-24460-00	.RELIEF VALVE ASSY .SOUPAPE DE SECURITE COMPLET	1	1				
5	6CB-13016-00	.O-RING .JOINT TORIQUE	1	1				
6	6CB-14216-00	.SCREW .VIS	3	3				
7	6CB-24217-00	.COVER .COUVERCLE	1	1				
8	6CB-13906-01	.REGULATOR, PRESSURE .REGULATEUR DE PRESSION	1	1				
9	6CB-14564-00	.SCREW .VIS	1	1				
10	6DA-14146-00	.PLATE .PLAQUE	1	1				
11	6DA-13892-00	.HOSE, AIR 2 .DURITE, A AIR 2	1	1				
12	6DA-13893-00	.HOSE, AIR 3 .DURITE, A AIR 3	1	1				
13	69J-24379-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1				
14	6LH-14181-00	BODY, FLOAT CHAMBER 1 CORPS, CUVE DE FLOTTEUR 1	1	1				
15	6P2-14191-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1				
16	6EK-24452-00	.COVER .COUVERCLE	1	1				
17	6K8-14591-10	.SCREW .VIS	3	3				
18	6CB-24482-00	.GASKET 1 .JOINT 1	1	1				
19	63P-14567-00	SCREW VIS	6	6				
20	63P-13716-00	COLLAR COLLERETTE	4	4				
21	6CB-13593-00	DAMPER AMORTISSEUR	4	4				
22	6LH-W1390-00	FUEL PUMP KIT KIT POMPE A CARBURANT	1	1				
23	6C5-14127-10	.CLIP .JONC	1	1				
24	6LH-13915-00	FILTER FILTRE	1	1				
25	6LH-13132-00	JOINT RACCORD	1	1				
26	6CB-14985-00	FLOAT FLOTTEUR	1	1				
27	6CB-14546-00	VALVE, NEEDLE POINTEAU	1	1				

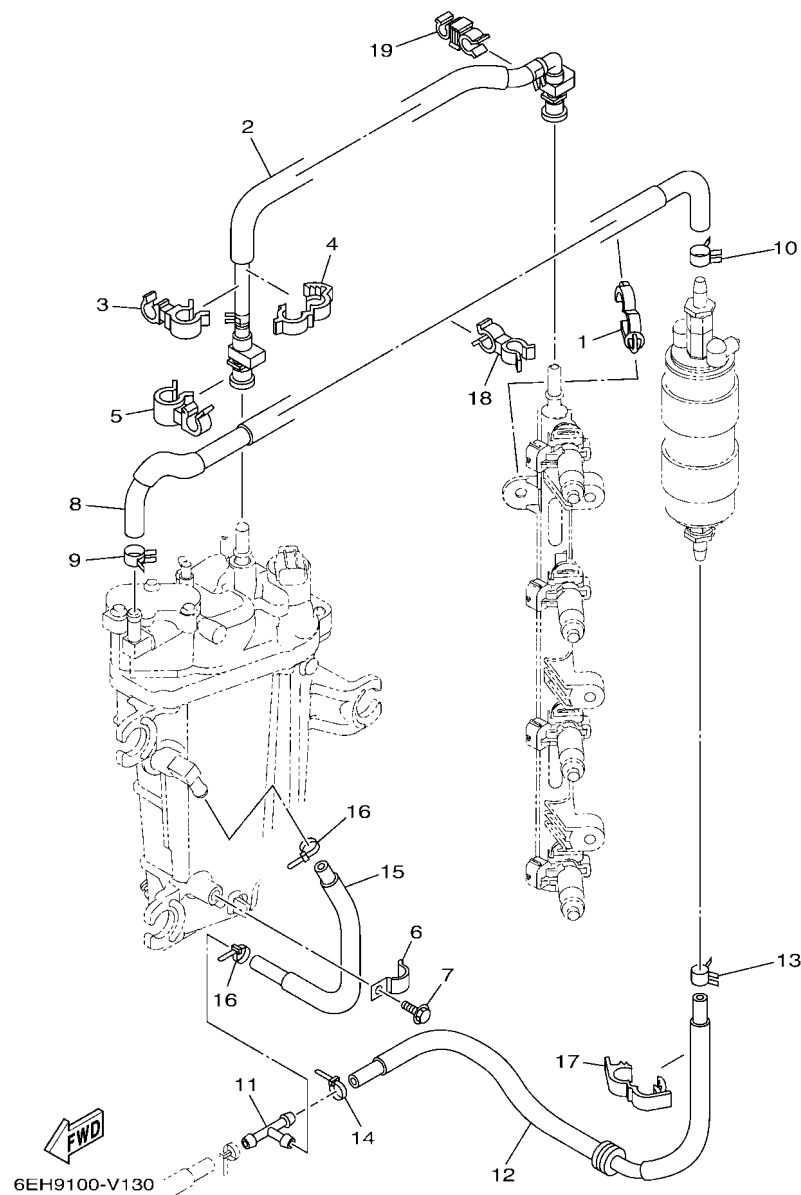


FIG. 13 FUEL INJECTION PUMP 2

POMPE A INJECTEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB				REMARKS REMARQUES
1	90464-20181	CLAMP BRIDE	1	1				
2	6DA-24310-01	FUEL PIPE ASSY DURITE A ESSENCE	1	1				
3	90464-12010	CLAMP BRIDE	1	1				
4	90464-16003	CLAMP BRIDE	1	1				
5	90464-15007	CLAMP BRIDE	1	1				
6	90465-08M63	CLAMP BRIDE	1	1				
7	95D95-06010	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
8	6DA-24324-10	PIPE 13 DURITE 13	1	1				
9	90467-120A7	CLIP JONC	1	1				
10	90467-140A9	CLIP JONC	1	1				
11	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1				
12	6DA-24317-00	PIPE 7 DURITE 7	1	1				
13	90467-141A2	CLIP JONC	1	1				
14	90465-11M10	CLAMP BRIDE	1	1				
15	6DA-24323-00	PIPE 12 DURITE 12	1	1				
16	90465-11M10	CLAMP BRIDE	2	2				
17	90464-18004	CLAMP BRIDE	1	1				
18	90464-13260	CLAMP BRIDE	1	1				
19	90464-13013	CLAMP BRIDE	1	1				

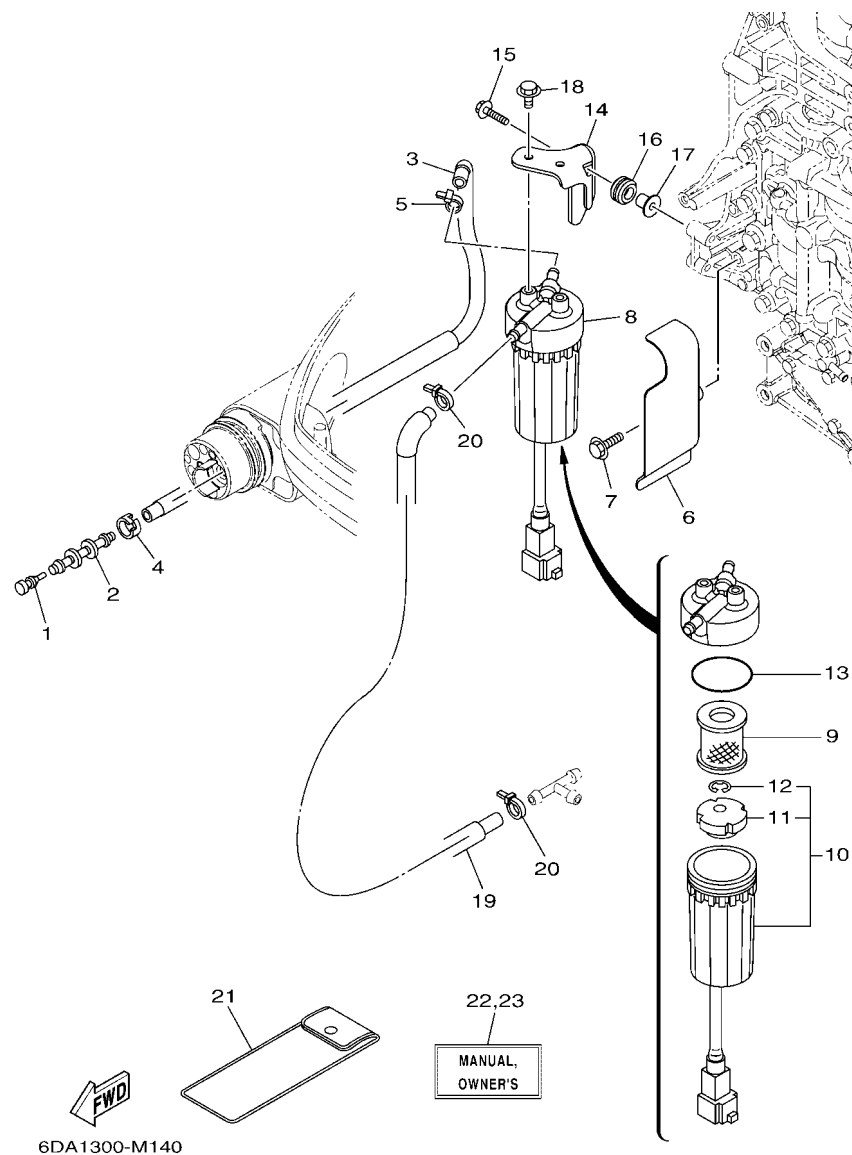
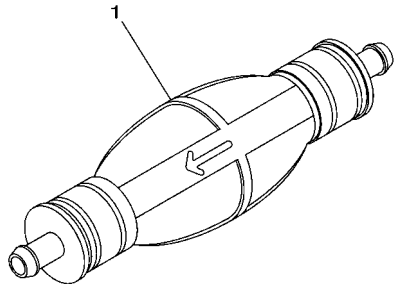


FIG. 14 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB			REMARKS REMARQUES
1	689-85547-01	DAMPER AMORTISSEUR	1	1			
2	6AW-24377-01	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1	1			
3	6DA-24314-00	PIPE 4 DURITE 4	1	1			
4	6E5-24351-51	BAND 1 COLLIER 1	1	1			
5	90465-11M10	CLAMP BRIDE	1	1			
6	6DA-24596-01	COVER COUVERCLE	1	1			
7	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
8	6P3-24560-04	FILTER ASSY ENS FILTRE	1	1			
9	6P3-24563-02	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
10	6P3-24562-03	.CUP, FILTER .CUVETTE, FILTRE	1	1			
11	6P3-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1			
12	6P3-24519-00	..CLIP ..JONC	1	1			
13	6P3-24564-00	..GASKET ..JOINT	1	1			
14	6DA-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1			
15	90119-06309	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
16	90480-15013	GROMMET PASSE-FIL	2	2			
17	90387-06289	COLLAR COLLERETTE	2	2			
18	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
19	6DA-24313-00	PIPE 3 DURITE 3	1	1			
20	90465-11M10	CLAMP BRIDE	2	2			
21	69J-28100-03	TOOL KIT TROUSSE A OUTILS	1	1			AP AP
22	6EH-28199-75-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (E) UR (E)
	6EH-28199-75-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (F) UR (F)
	6EH-28199-75-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (ES) UR (ES)
	6EH-28199-75-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (D) UR (D)
	6EH-28199-75-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (NL) UR (NL)
	6EH-28199-75-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (I) UR (I)




68VC100-L120

FIG. 15 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION	XB	LB				REMARKS REMARQUES
1	6YK-24360-73	PRIMER PUMP ASSY POMPE D'AMORCAGE	1	1				AP AP
				</				

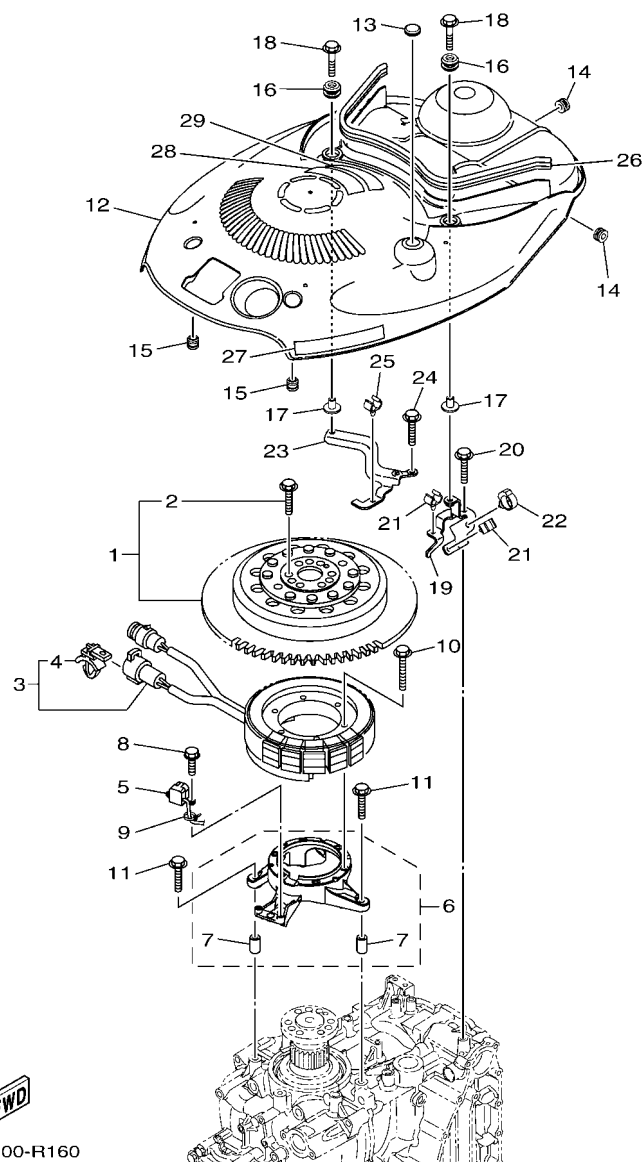
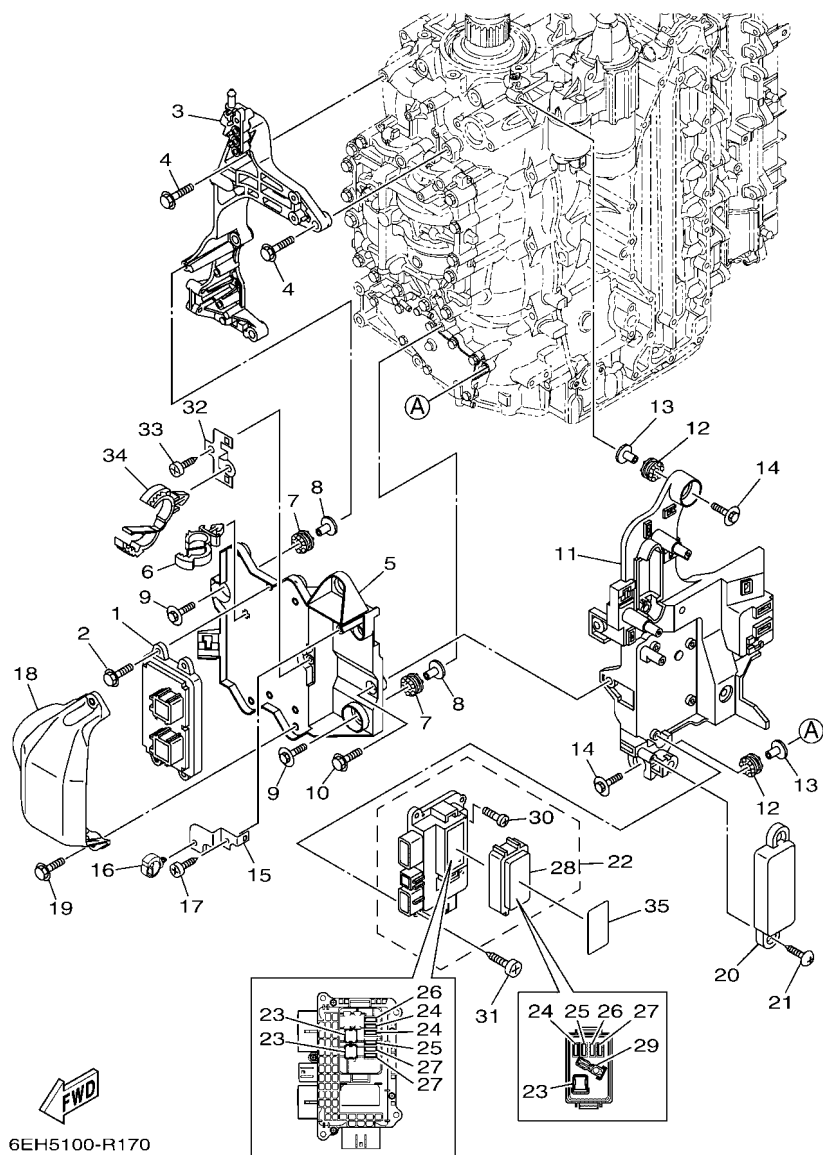


FIG. 16 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QX	QD				REMARKS REMARQUES
1	6DA-W8145-00	ROTOR ASSY WITH BOLTS ROTOR COMPLET AVEC BOULON	1	1				
2	6EK-W9010-00	.BOLT SET .BOULON ENS.	1	1				
3	6DA-81410-00	STATOR ASSY STATOR COMPLET	1	1				
4	90464-12002	.CLAMP .BRIDE	1	1				
5	6CB-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1				
6	6DA-85561-00	BASE, MAGNETO BASE, MAGNETO	1	1				
7	99530-08012	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	2	2				
8	97595-05520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2				
9	90465-13M97	CLAMP BRIDE	1	1				
10	95022-06035	BOLT, FLANGE BOULON, A COLLERETTE	6	6				
11	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
12	6DA-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1				
13	90480-16025	GROMMET PASSE-FIL	1	1				
14	90480-12314	GROMMET PASSE-FIL	2	2				
15	6A0-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2				
16	6BG-42748-01	GROMMET PASSE-FIL	2	2				
17	90387-06M69	COLLAR COLLERETTE	2	2				
18	90119-06291	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
19	6DA-8132G-01	PLATE PLAQUE	1	1				
20	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
21	90464-09130	CLAMP BRIDE	2	2				
22	90464-20181	CLAMP BRIDE	1	1				
23	6DA-82398-01	PLATE 3 PLAQUETTE 3	1	1				
24	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
25	90464-09130	CLAMP BRIDE	1	1				
26	6DA-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1				
27	63P-13437-63	MARK, CAUTION MAKER	1	1				



6EH5100-R170

FIG. 17 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY				REMARKS REMARQUES
1	6FH-8591A-12	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1	1				
2	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
3	6DA-85991-01	BRACKET, UNIT SUPPORT COMPLET	1	1				
4	95D75-08035	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4				
5	6DA-81948-01	BRACKET SUPPORT	1	1				
6	90464-12183	CLAMP BRIDE	1	1				
7	68F-85516-01	SPACER ENTRETOISE	3	3				
8	90387-06176	COLLAR COLLERETTE	3	3				
9	68F-85119-00	BOLT BOULON	3	3				
10	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
11	6DA-81952-10	HOLDER, RELAY SUPPORT, RELAIS	1	1				
12	68F-85516-01	SPACER ENTRETOISE	3	3				
13	90387-06176	COLLAR COLLERETTE	3	3				
14	68F-85119-00	BOLT BOULON	3	3				
15	6DA-85548-10	HOLDER SUPPORT	1	1				
16	90464-20181	CLAMP BRIDE	1	1				
17	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1				
18	6DA-81639-01	COVER COUVERCLE	1	1				
19	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
20	6DA-8252U-01	COVER COUVERCLE	1	1				
21	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	2	2				
22	6DA-82170-12	FUSE BOX ASSY BOITE A FUSIBLES	1	1				
23	6CB-82151-41	.FUSE (60A) .FUSIBLE (60A)	3	3				
24	6CB-82151-00	.FUSE (10A) .FUSIBLE (10A)	3	3				
25	6CB-82151-10	.FUSE (15A) .FUSIBLE (15A)	2	2				
26	6CB-82151-20	.FUSE (20A) .FUSIBLE (20A)	2	2				
27	6CB-82151-30	.FUSE (30A) .FUSIBLE (30A)	3	3				

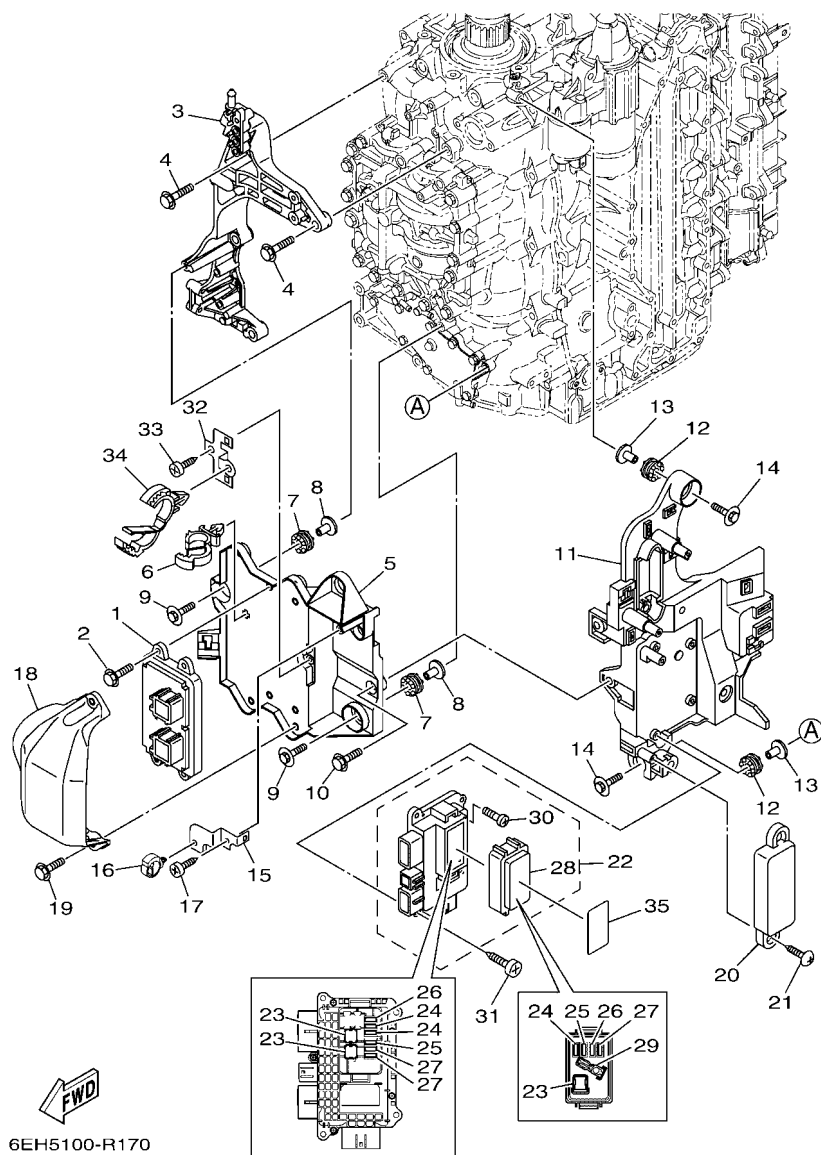


FIG. 17 ELECTRICAL 1

PARTIE ELECTRIQUE 1

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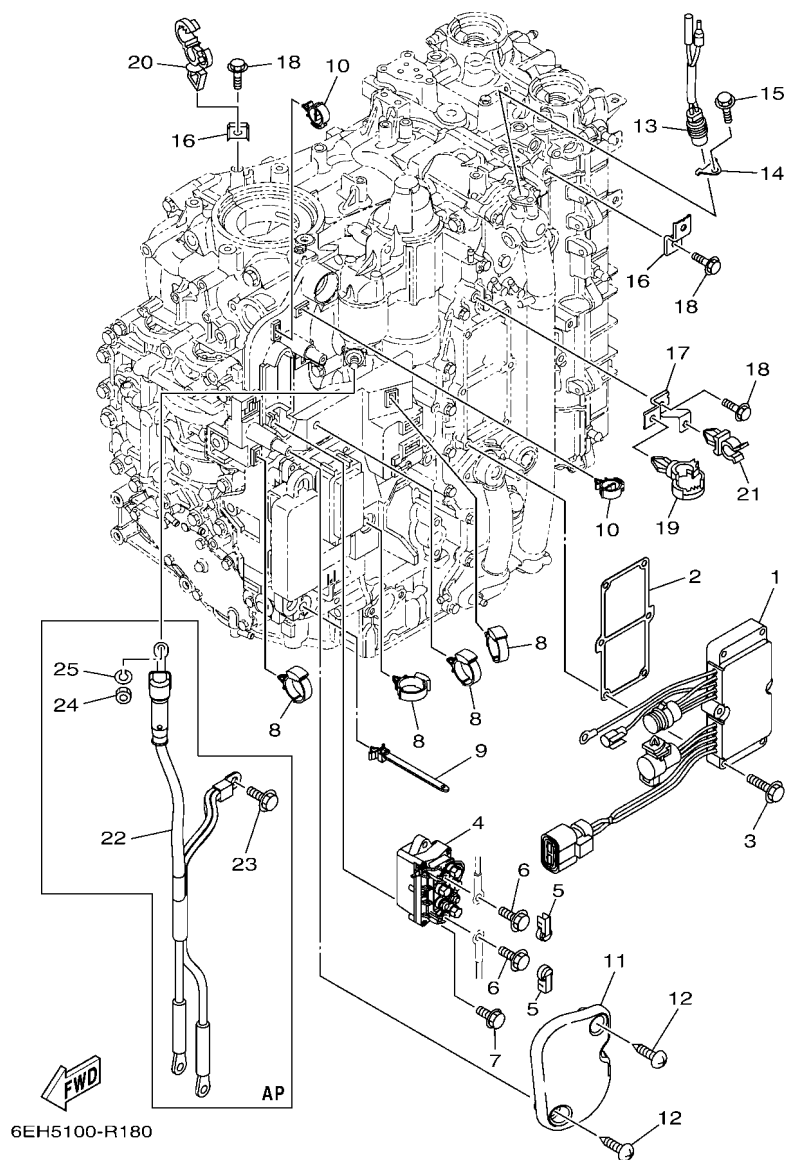


FIG. 18 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY				REMARKS REMARQUES
1	6DA-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1				
2	6DA-81975-01	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1				
3	97E95-06535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	6	6				
4	63P-81950-00	RELAY ASSY RELAIS COMPLET	1	1				
5	6P2-8183X-00	CAP, TERMINAL COUVERCLE, BORNE	2	2				
6	97E95-06610	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2				
7	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2				
8	90464-12183	CLAMP BRIDE	4	4				
9	90464-12089	CLAMP BRIDE	1	1				
10	90464-18246	CLAMP BRIDE	2	2				
11	6DA-81942-01	COVER COUVERCLE	1	1				
12	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	2	2				
13	6P2-82560-01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1				
14	6E9-82588-00	PLATE PLAQUE	1	1				
15	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
16	6DA-82388-00	PLATE PLAQUETTE	2	2				
17	6DA-82389-00	PLATE 2 PLAQUETTE 2	1	1				
18	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3				
19	90464-20181	CLAMP BRIDE	1	1				
20	90464-13249	CLAMP BRIDE	1	1				
21	90464-09008	CLAMP BRIDE	1	1				
22	6DA-82105-02	BATTERY CABLE CABLE DE BATTERIE	1	1				AP
23	95D95-08016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				AP
24	95333-08600	NUT ECROU	1	1				AP
25	92903-08100	WASHER, SPRING RONDELLE, GROWER	1	1				AP

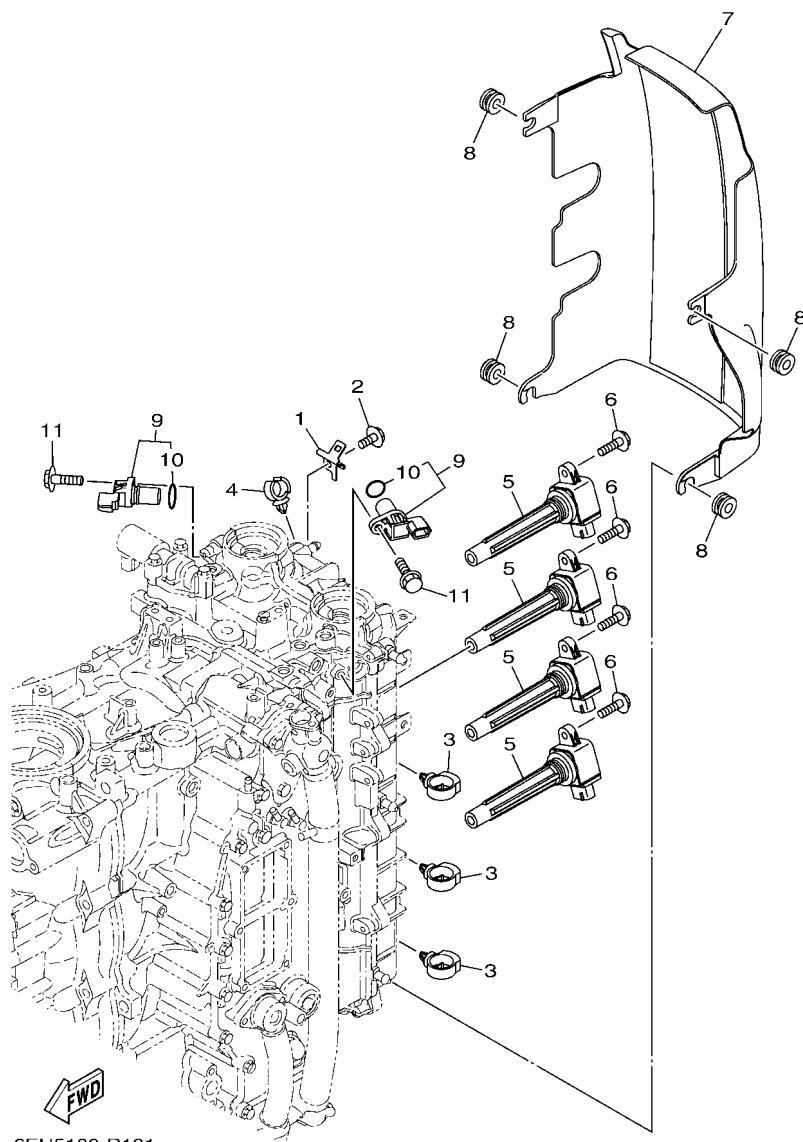


FIG. 19 ELECTRICAL 3

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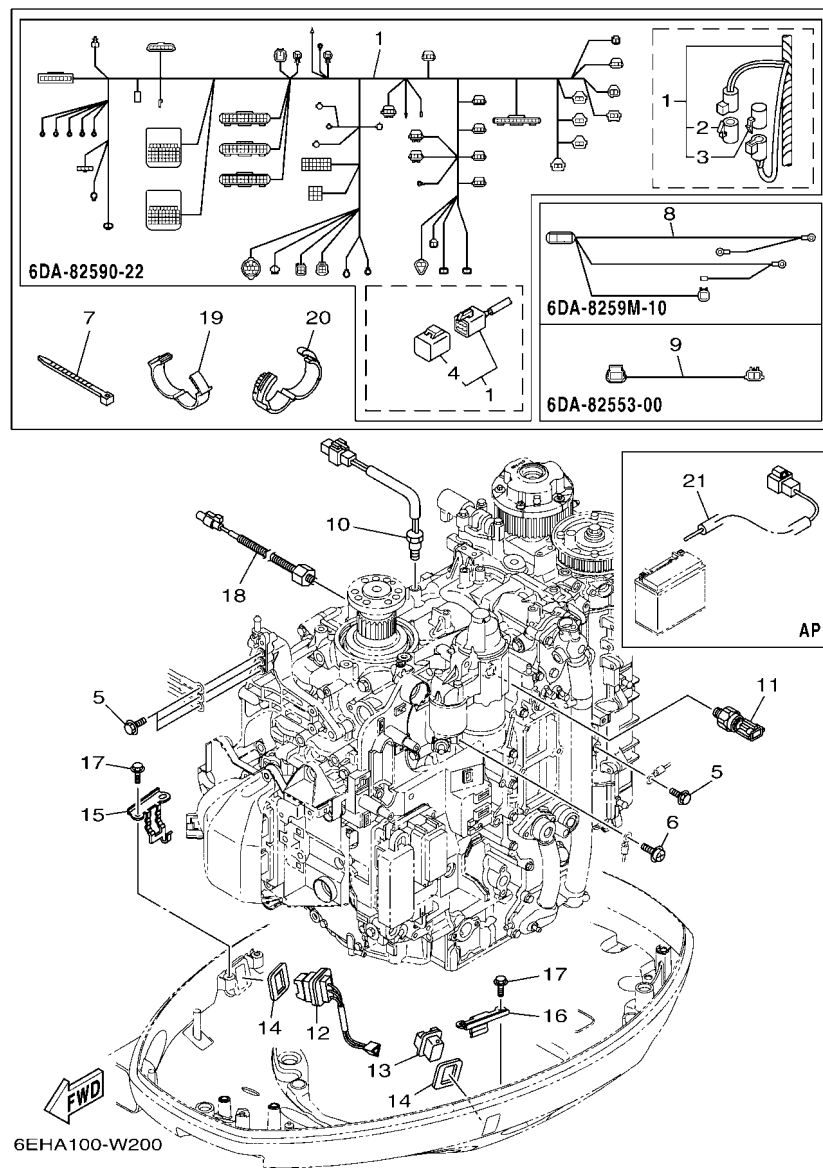


FIG. 20 ELECTRICAL 4

PARTIE ELECTRIQUE 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
1	6DA-82590-22	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1		
2	6DA-82582-00	.CAP 1 (FEMALE) .BOUCHON 1 (FEMME)	1	1		
3	6DA-82582-10	.CAP 1 (MALE) .BOUCHON 1 (MALE)	1	1		
4	6Y8-82582-11	.CAP 1 (4PIN) .COUVERCLE 1 (4P)	1	1		
5	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4		
6	97985-04308	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1		
7	90465-11M59	CLAMP BRIDE	1	1		
8	6DA-8259M-10	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1		
9	6DA-82553-00	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	1		
10	6CB-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1		
11	6AW-83651-01	SENDER, OIL PRESSURE RACCORD, PRESSION D'HUILE	1	1		
12	69J-82563-01	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1		
13	69J-42723-01	COVER, BOTTOM COUVERCLE	1	1		
14	69J-82587-01	GASKET JOINT	2	2		
15	63P-83614-01	BRACKET SUPPORT	1	1		
16	6DA-83614-00	BRACKET SUPPORT	1	1		
17	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4		
18	6CJ-85780-01	SENSOR, KNOCK SONDE DE COGNEMENT	1	1		
19	90464-26001	CLAMP BRIDE	5	5		
20	90464-28003	CLAMP BRIDE	2	2		
21	69J-81949-03	WIRE, LEAD (ISOLATOR, 3.8M) FIL (ISOLATOR, 3.8M)	1	1		AP AP

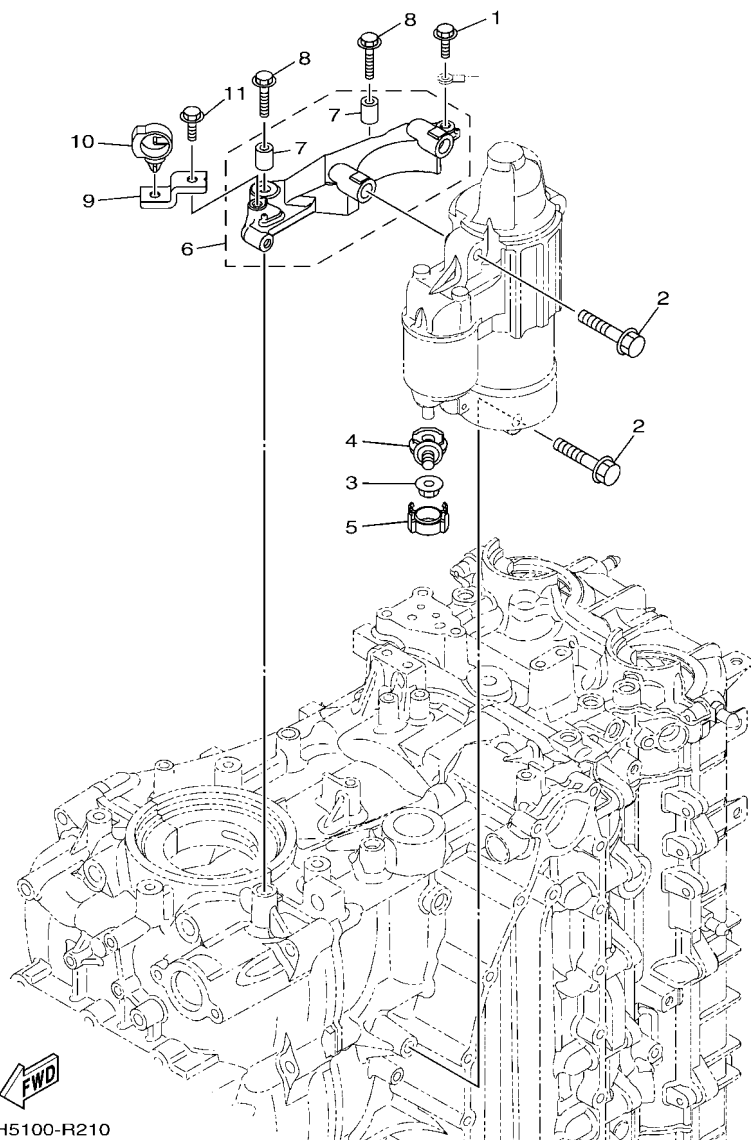


FIG. 21 ELECTRICAL 5

PARTIE ELECTRIQUE 5

[illegible]

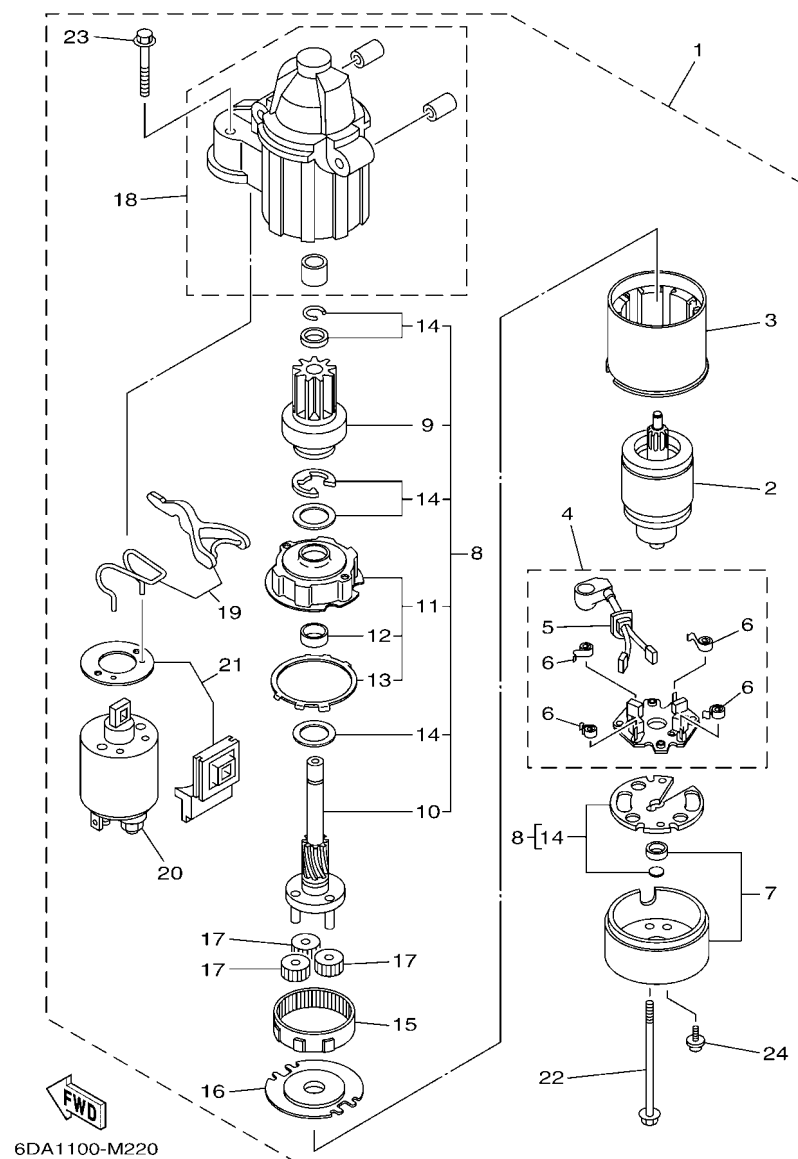
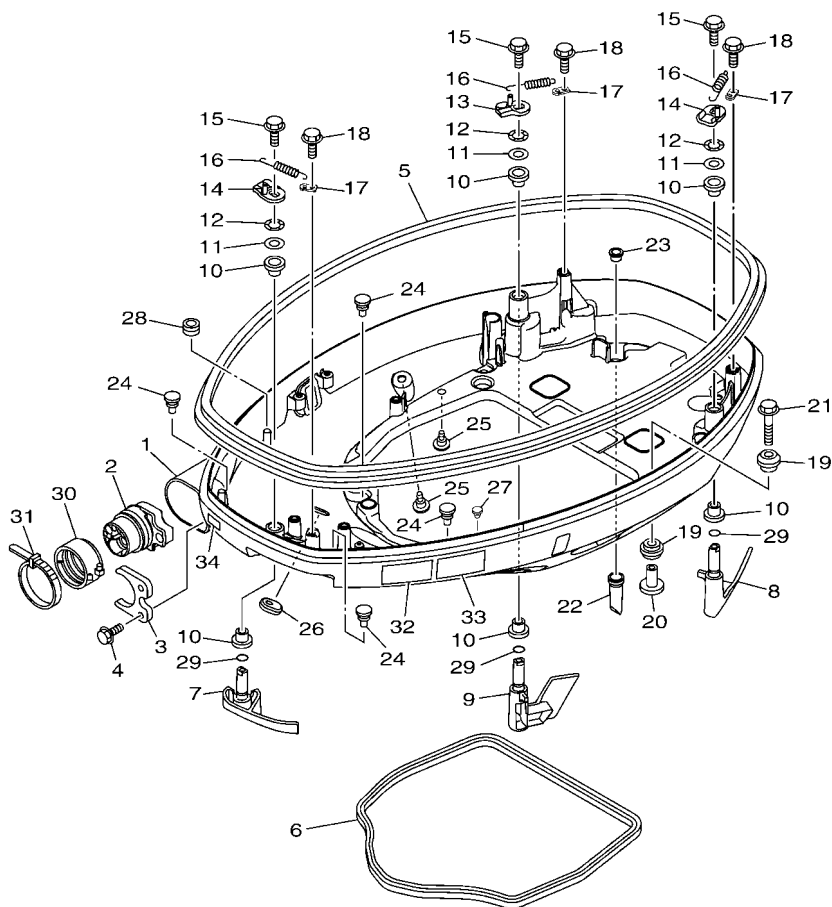


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
1	6CB-81800-02	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1		
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1	1		
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1	1		
4	69J-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1		
5	69J-81801-11	.BRUSH SET ..JEU DE BROSE	1	1		
6	67F-81813-00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4	4		
7	6CB-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1		
8	6CB-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1		
9	6CB-81832-00	..CLUTCH, OVER RUN ..EMBRAYAGE, ROUE LIBRE	1	1		
10	6CB-81836-00	.SHAFT, PINION ..AXE, PIGNON	1	1		
11	67F-81821-00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1	1		
12	67F-81841-00	...BEARING ...ROULEMENT	1	1		
13	67F-8183R-00	...GASKET ...JOINT	1	1		
14	6CB-81809-00	..WASHER KIT ..JEU DE RONDELLES	1	1		
15	67F-81891-00	.GEAR, RING ..ROUE DENTEE	1	1		WITH 67F-8183R-00 WITH 67F-8183R-00
16	67F-81830-00	.BRACKET, CENTER 2 ..SUPPORT, CENTRE 2	1	1		
17	60V-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3		
18	6CB-81842-00	.COVER ..COUVERCLE	1	1		
19	6C5-81839-00	.LEVER ASSY ..LEVIER COMPLET	1	1		
20	6C5-81941-01	.STARTER RELAY ASSY ..LANCEUR RELAIS (ENS.)	1	1		
21	6C5-81869-00	.COVER, DUST ..COUVERCLE, POUSSIERE	1	1		
22	6CB-81826-00	.BOLT ..BOULON	2	2		
23	69J-81828-00	.BOLT 2 ..BOULON 2	2	2		
24	67F-81846-00	.SCREW ..VIS	2	2		



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FIG. 23 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	UNIT	REMARKS REMARQUES
1	6DA-42710-00-8D	BOTTOM COWLING ASSY ENS. EMBASE	1	1	
2	6DA-42725-03	GROMMET PASSE-FIL	1	1	
3	6CB-42761-00	STOPPER PLAQUETTE	1	1	
4	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2	
5	6DA-42615-00	SEAL JOINT	1	1	
6	63P-42716-01	RUBBER SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	
7	6DA-42815-01-8D	LEVER, CLAMP 1 LEVIER, PRESSE 1	1	1	
8	6DA-42816-02-8D	LEVER, CLAMP 2 LEVIER, PRESSE 2	1	1	
9	6DA-42817-02-8D	LEVER, CLAMP 3 LEVIER, PRESSE 3	1	1	
10	90386-15M73	BUSH DOUILLE	6	6	
11	90201-156J2	WASHER, PLATE RONDELLE, PLATE	3	3	
12	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3	
13	6CB-42818-00	LEVER, CLAMP 4 LEVIER, PRESSE 4	1	1	
14	6CB-42819-00	LEVER, CLAMP 5 LEVIER, PRESSE 5	2	2	
15	95D95-08012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3	
16	90506-22001	SPRING, TENSION RESSORT, TENSION	3	3	
17	66T-43144-00	HOOK, SPRING CROCHET	3	3	
18	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3	
19	90480-22M81	GROMMET PASSE-FIL	8	8	
20	90387-08M37	COLLAR COLLERETTE	4	4	
21	90119-08187	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
22	6DA-42717-01	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4	
23	6DA-42384-00	SEAL, CAP JOINT, CAPUCHON	4	4	
24	6H4-42748-01	GROMMET PASSE-FIL	4	4	
25	6P2-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	2	2	
26	6KA-42727-00	GROMMET PASSE-FIL	1	1	
27	90269-07003	RIVET RIVET	1	1	

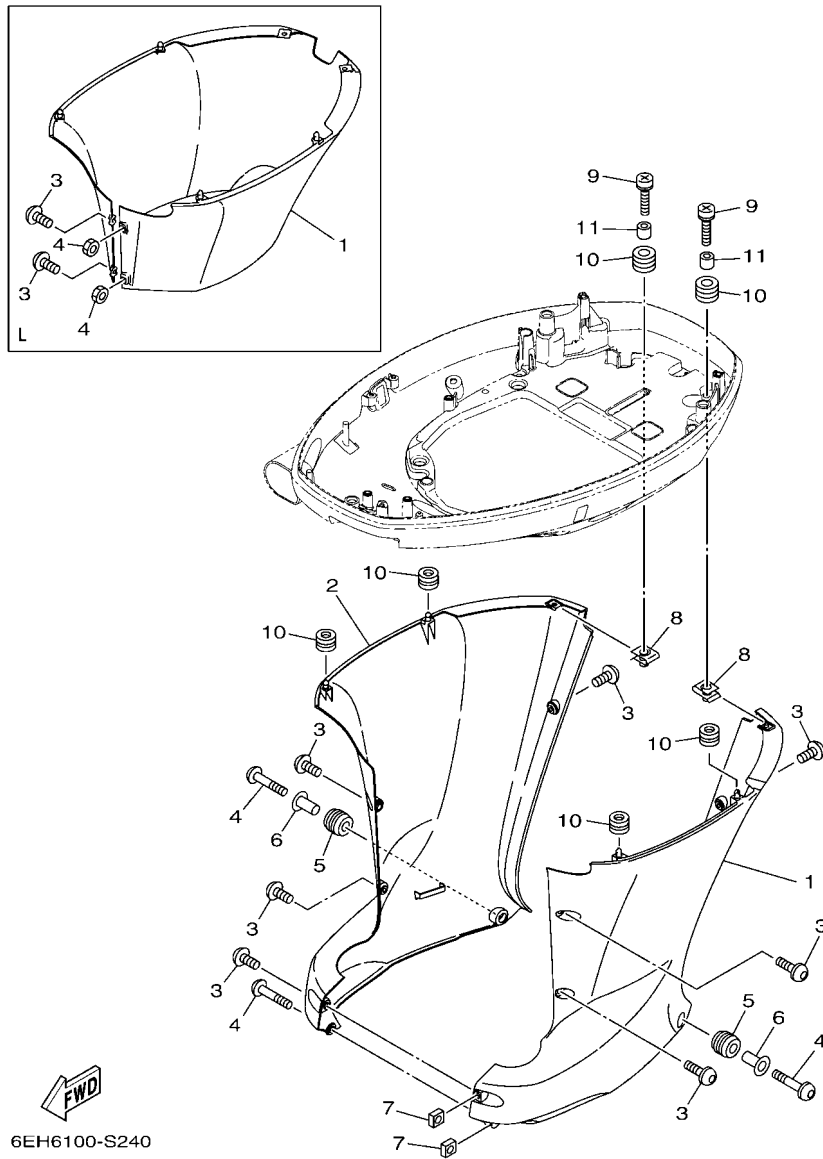
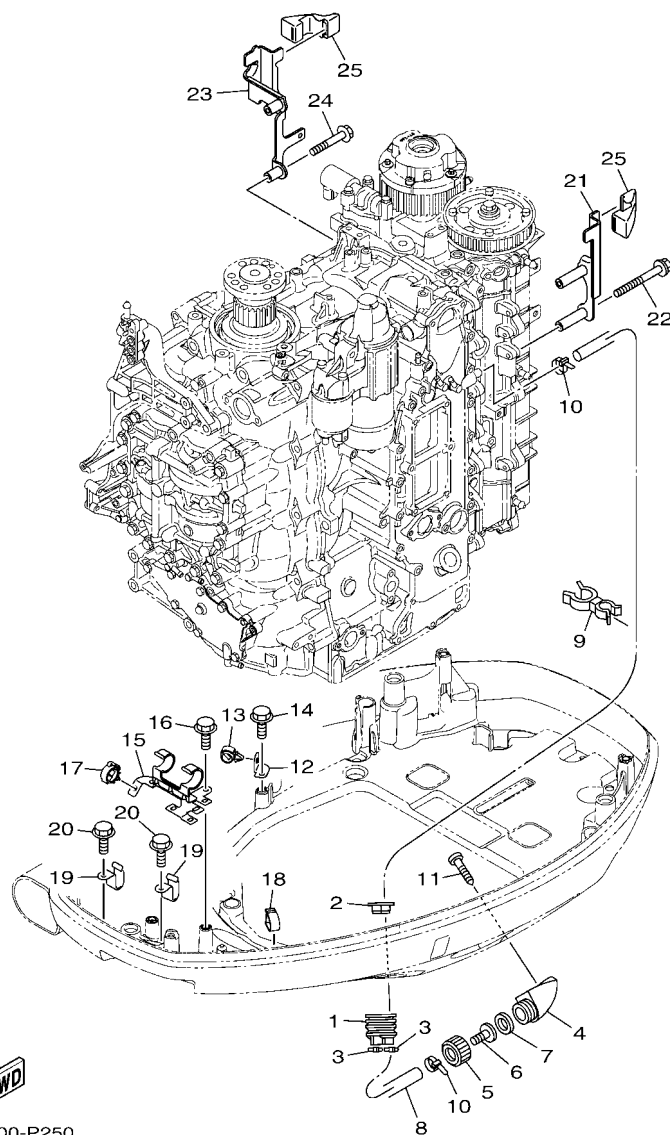


FIG. 24 BOTTOM COWLING 2

CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	UNIT	REMARKS REMARQUES
1	6DA-42740-01	APRON COMPLETE 1	1		X(25.3")
	6DA-42741-11-8D	CAPOT LATERAL COMPLETE 1			X(25.3")
		APRON		1	L(20.3")
		CAPOT LATERAL			L(20.3")
2	6DA-42770-01	APRON COMPLETE 2	1		X(25.3")
		CAPOT LATERAL COMPLETE 2			X(25.3")
3	90111-06144	BOLT, HEXAGON SOCKET BUTTON	7		X(25.3")
		BOULON			X(25.3")
	90159-06M28	SCREW, WITH WASHER		2	L(20.3")
		VIS, AVEC RONDELLE			L(20.3")
4	90111-06142	BOLT, HEXAGON SOCKET BUTTON	3		X(25.3")
		BOULON			X(25.3")
	95380-06600	NUT, HEXAGON		2	L(20.3")
		ECROU			L(20.3")
5	90480-16009	GROMMET	2		X(25.3")
		PASSE-FIL			X(25.3")
6	90387-07028	COLLAR	2		X(25.3")
		COLLERETTE			X(25.3")
7	90173-06001	NUT, SQUARE	2		X(25.3")
		ECROU, CARRE			X(25.3")
8	90183-061A8	NUT, SPRING	2	2	
		ECROU, RESSORT			
9	90159-06053	SCREW, WITH WASHER	2	2	
		VIS, AVEC RONDELLE			
10	90480-13M24	GROMMET	6	6	
		PASSE-FIL			
11	90387-06M43	COLLAR	2	2	
		COLLERETTE			

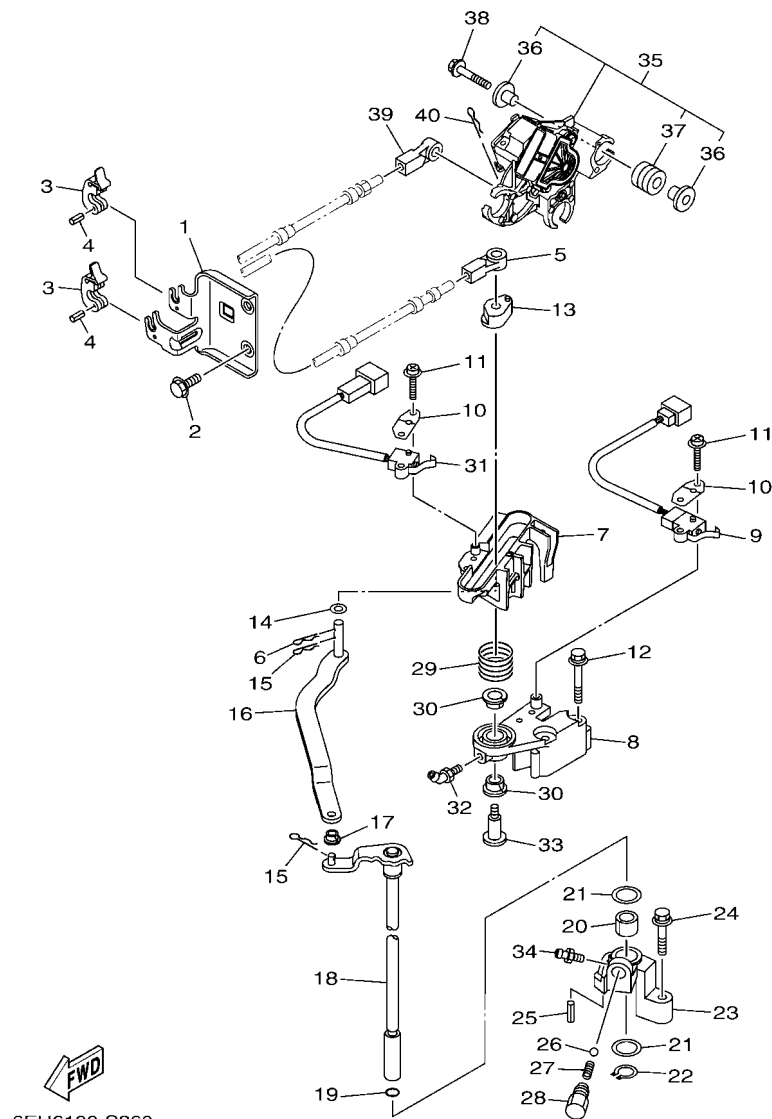


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FIG. 25 BOTTOM COWLING 3

CAPOT INFERIEUR 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QX	QD				REMARKS REMARQUES
1	6H1-42726-22	GROMMET PASSE-FIL	1	1				
2	6BG-42384-00	SEAL, CAP JOINT, CAPUCHON	1	1				
3	90465-11M10	CLAMP BRIDE	2	2				
4	6AW-12572-00	ADAPTER ADAPTATEUR	1	1				
5	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1				
6	6AW-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1				
7	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1				
8	6DA-42541-00	PIPE 1 TUYAU 1	1	1				
9	90464-21256	CLAMP BRIDE	1	1				
10	90465-11M10	CLAMP BRIDE	2	2				
11	97780-60520	SCREW, TAPPING VIS, TETE BOMBEE	2	2				
12	63P-42756-00	STAY, CLAMP SUPPORT, COLLIER	1	1				
13	90464-13249	CLAMP BRIDE	1	1				
14	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1				
15	6DA-8366G-00	BRACKET 3 SUPPORT 3	1	1				
16	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
17	90464-18246	CLAMP BRIDE	1	1				
18	90464-18004	CLAMP BRIDE	1	1				
19	90462-12013	CLAMP BRIDE	2	2				
20	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
21	6DA-11998-00	BRACKET 1 SUPPORT 1	1	1				
22	95D95-06065	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
23	6DA-11999-00	BRACKET 2 SUPPORT 2	1	1				
24	95D95-06040	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2				
25	6CB-42662-02	DAMPER AMORTISSEUR	2	2				

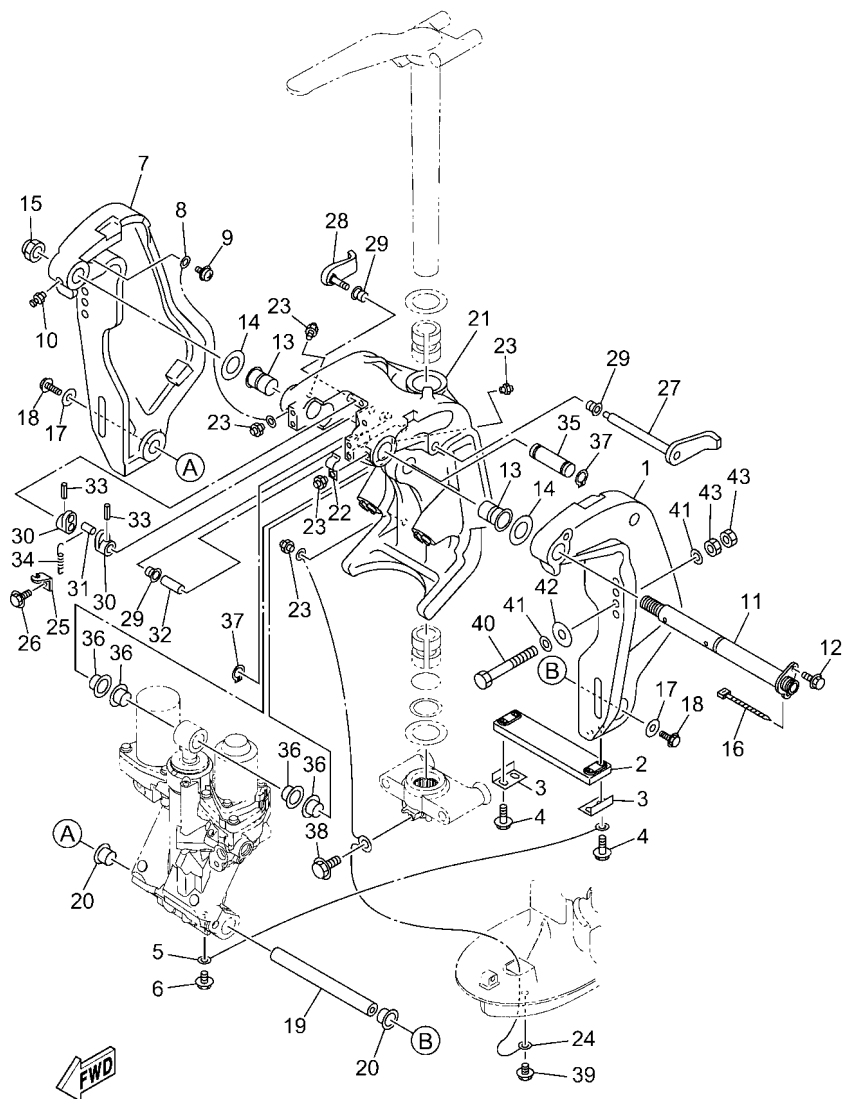


6EH6100-S260

FIG. 26 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY			REMARKS REMARQUES
1	6DA-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1			
2	95D95-08020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
3	6E5-48538-00	CLAMP, CABLE COLLIER	2	2			
4	91690-30010	PIN, SPRING AGRAFFE	2	2			
5	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1			
6	90468-18008	CLIP JONC	1	1			
7	6DA-44176-00	BRACKET SUPPORT	1	1			
8	63P-44117-01	BRACKET SUPPORT	1	1			
9	69J-8259F-00	SWITCH ASSY COMMUTATEUR	1	1			
10	61A-82588-01	PLATE PLAQUE	2	2			
11	97985-04116	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4			
12	97E95-06550	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2			
13	63P-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
14	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1			
15	90468-18008	CLIP JONC	2	2			
16	6DA-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
17	90386-06M12	BUSH DOUILLE	1	1			
18	6DA-44120-02	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				X(25.3") X(25.3")
	6DA-44120-12	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE		1			L(20.3") L(20.3")
19	93210-09165	O-RING JOINT TORIQUE	1	1			
20	90386-16M66	BUSH DOUILLE	1	1			
21	90202-16061	WASHER, PLATE RONDELLE, PLATE	2	2			
22	93410-16006	CIRCLIP CIRCLIP	1	1			
23	63P-44118-00	BRACKET SUPPORT	1	1			
24	97E75-06535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1			
25	91690-30010	PIN, SPRING AGRAFFE	1	1			
26	93501-04M02	BALL BILLE	1	1			

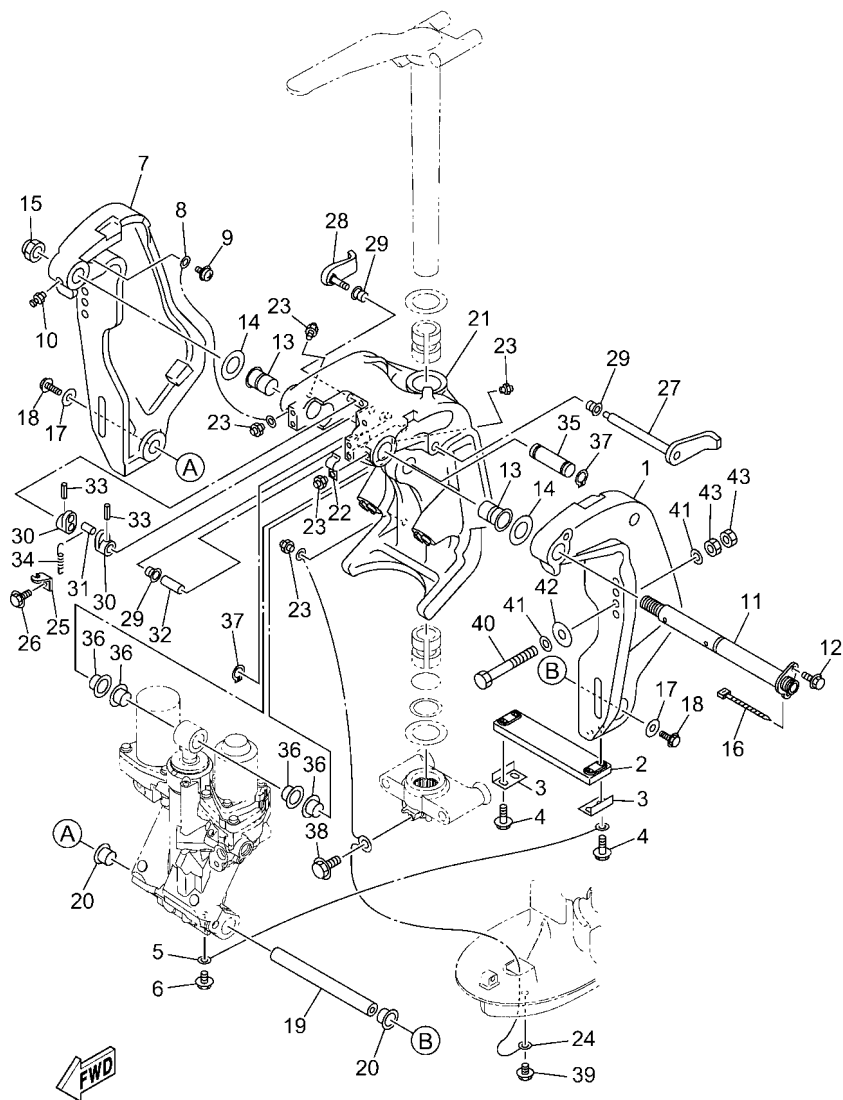


6EHB100-X270

FIG. 27 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
1	64E-43111-02-8D	BRACKET, CLAMP 1 PRESSE 1	1			
2	6AW-45251-00	ANODE ANODE	1			
3	6G5-44526-00	PLATE PLAQUE	2			
4	97E95-06530	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4			
5	6E5-82148-00	WIRE, LEAD 4 FIL 4	1			
6	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1			
7	64E-43112-02-8D	BRACKET, CLAMP 2 PRESSE 2	1			
8	6E5-82148-00	WIRE, LEAD 4 FIL 4	1			
9	97985-06212	SCREW, WITH WASHER VIS, AVEC RONDELLE	1			
10	93700-06002	NIPPLE, GREASE PION	1			
11	64E-43131-30	BOLT, CLAMP BRACKET BOULON, PRESSE	1			
12	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1			
13	90386-25M31	BUSH DOUILLE	2			
14	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2			
15	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1			
16	90465-11M10	CLAMP BRIDE	1			
17	90201-10060	WASHER, PLATE RONDELLE, PLATE	2			
18	90119-10054	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2			
19	6BC-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1			
20	90386-22M98	BUSH DOUILLE	2			
21	64E-43311-20-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1			
22	90465-08M63	CLAMP BRIDE	1			
23	93700-06002	NIPPLE, GREASE PION	5			
24	6DA-82149-00	WIRE, LEAD 3 FIL 3	1			
25	6G5-43144-00	HOOK, SPRING CROCHET	1			
26	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1			
27	6G5-43181-02	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1			

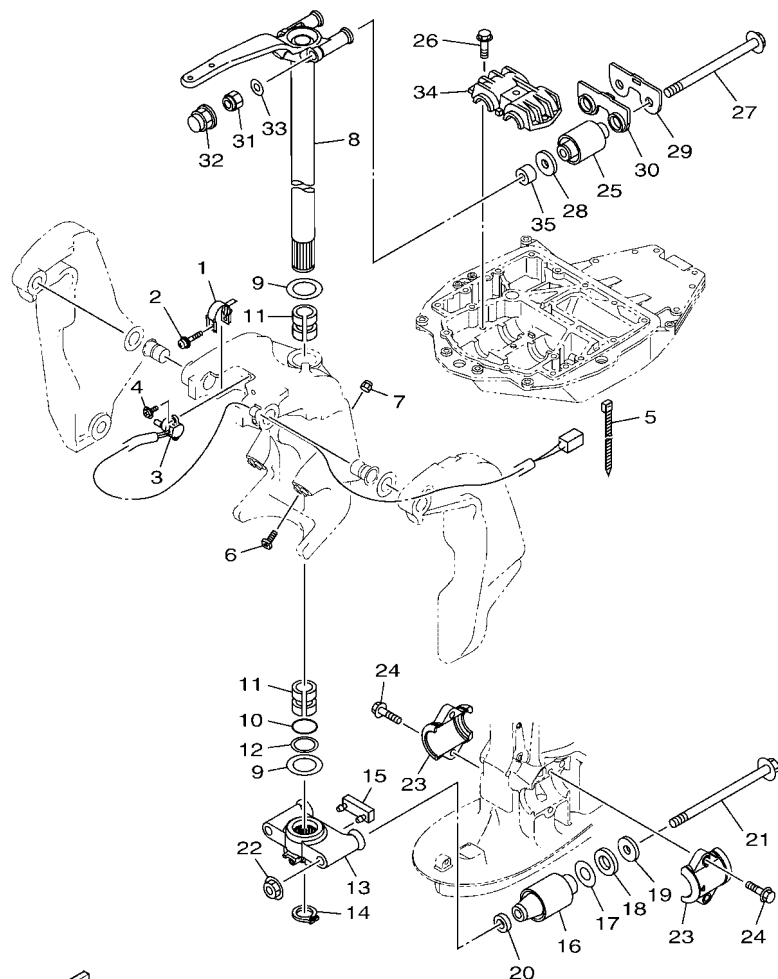


6EHB100-X270

FIG. 27 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB			REMARKS REMARQUES
28	6G5-43185-02	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1				
29	90386-10M16	BUSH DOUILLE	3				
30	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2				
31	90249-06M19	PIN GOUPILLE	1				
32	90387-10M05	COLLAR COLLERETTE	1				
33	91690-30020	PIN, SPRING AGRAFFE	2				
34	90506-16003	SPRING, TENSION RESSORT, TENSION	1				
35	64E-43126-10	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1				
36	90386-22M98	BUSH DOUILLE	4				
37	93410-22M11	CIRCLIP CIRCLIP	2				
38	95D95-06010	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1				
39	95D95-06010	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1				
40	90101-12066	BOLT (L:150MM) BOULON (L:150MM)	2				UR
	90101-12065	BOLT (L:130MM) BOULON (L:130MM)	2				UR
41	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8				UR
42	90201-12426	WASHER, PLATE RONDELLE, PLATE	4				
43	95380-12600	NUT ECROU	8				

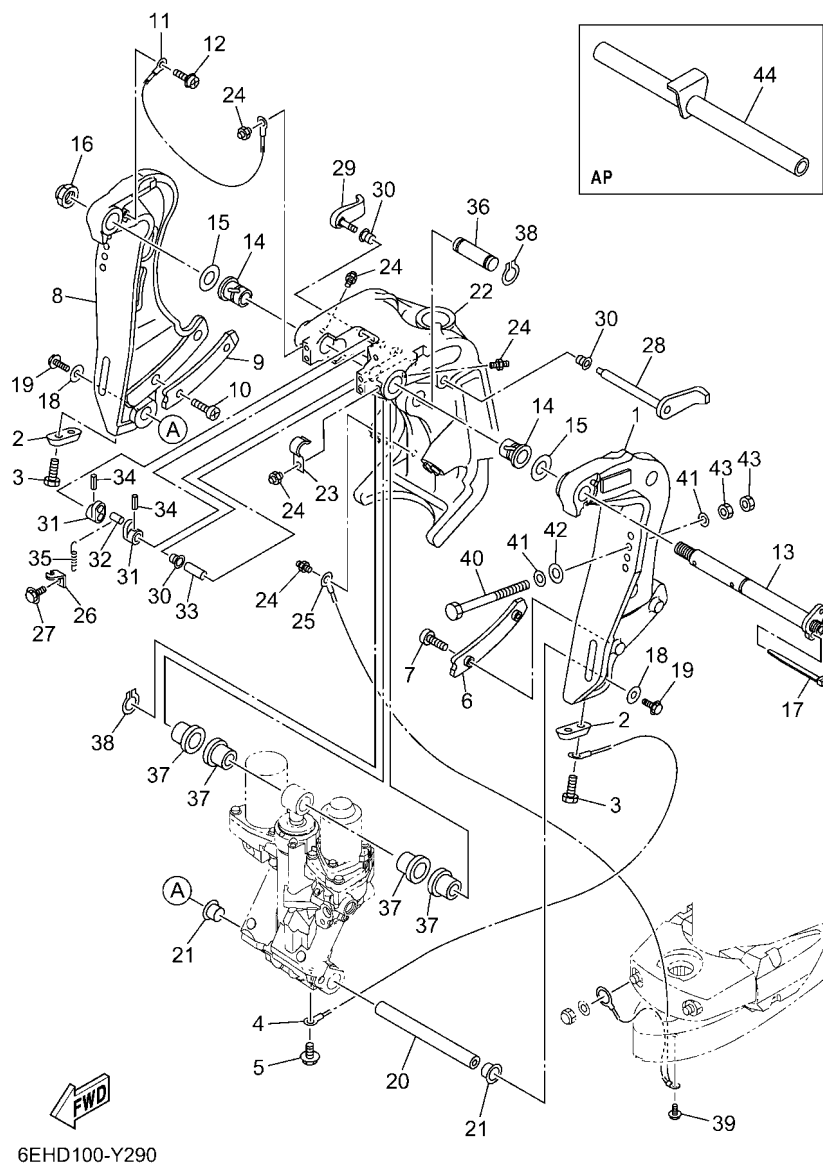


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FIG. 28 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
1	64E-43139-11	CAM, TRIM SENDER VILEBREQUIN TRUM	1			
2	90159-05059	SCREW, WITH WASHER VIS, AVEC RONDELLE	1			
3	67H-83672-02	TRIM SENDER INCLINER RACCORD	1			
4	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2			
5	90465-11M10	CLAMP BRIDE	3			
6	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2			
7	95780-10300	NUT, FLANGE ECROU	2			
8	6DA-42510-00-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1			
9	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2			
10	93210-37MH7	O-RING JOINT TORIQUE	1			
11	90386-38M32	BUSH DOUILLE	2			
12	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1			
13	6DA-44551-00-CA	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR	1			
14	93410-37M04	CIRCLIP CIRCLIP	1			
15	6DA-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1			
16	63P-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2			
17	90201-35008	WASHER, PLATE RONDELLE, PLATE	2			
18	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2			
19	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2			
20	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2			
21	90105-14012	BOLT, FLANGE BOULON, A COLLERETTE	2			
22	95604-14200	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2			
23	6DA-44552-00-CA	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR	2			
24	90119-10058	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4			
25	6DA-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	2			
26	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3			
27	90105-14009	BOLT, FLANGE BOULON, A COLLERETTE	2			

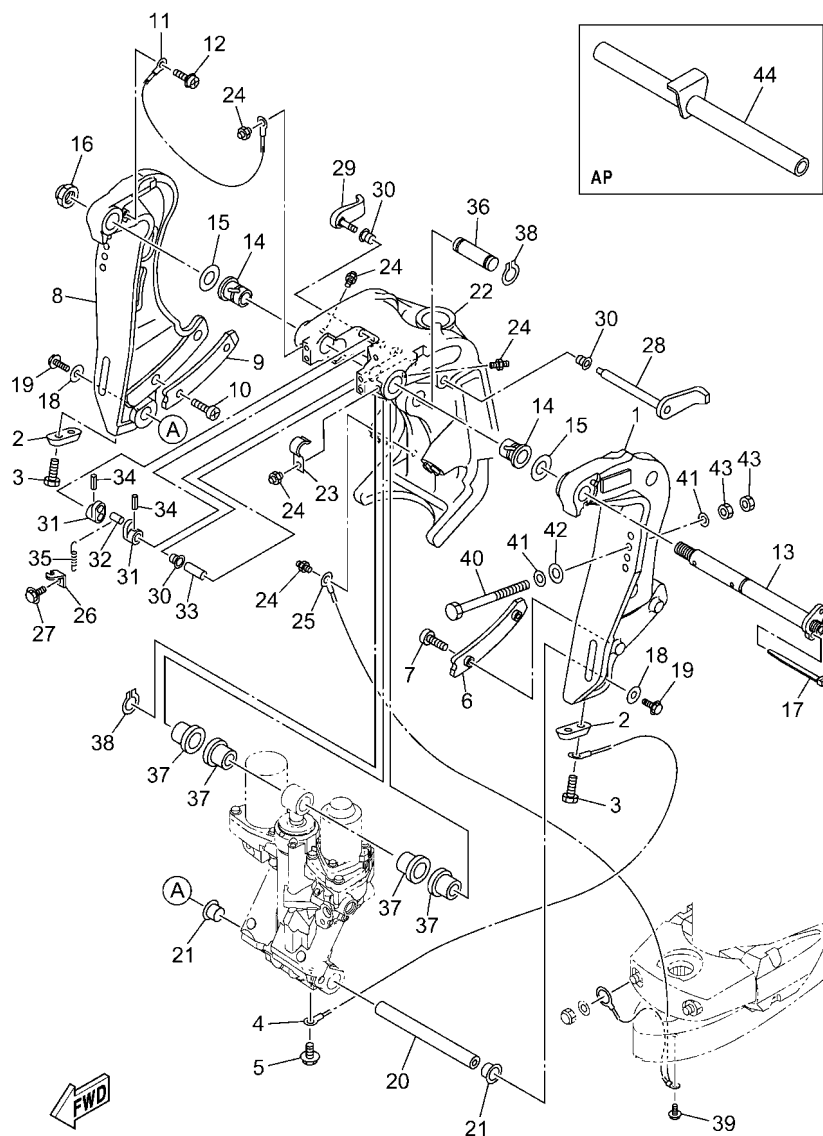


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FIG. 29 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
1	6CB-43111-10-8D	BRACKET, CLAMP 1 PRESSE 1		1		
2	65W-45251-00	ANODE ANODE		2		
3	90101-06020	BOLT BOULON		4		
4	6E5-82148-00	WIRE, LEAD 4 FIL 4		1		
5	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE		1		
6	61A-43132-01	WASHER, FRICTION RONDELLE, FRICTION		1		
7	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE		2		
8	6CB-43112-10-8D	BRACKET, CLAMP 2 PRESSE 2		1		
9	61A-43133-01	WASHER, FRICTION RONDELLE		1		
10	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE		2		
11	6E5-82148-00	WIRE, LEAD 4 FIL 4		1		
12	97985-06212	SCREW, WITH WASHER VIS, AVEC RONDELLE		1		
13	64E-43131-30	BOLT, CLAMP BRACKET BOULON, PRESSE		1		
14	90386-25M31	BUSH DOUILLE		2		
15	90201-26M59	WASHER, PLATE RONDELLE, PLATE		2		
16	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT		1		
17	90465-11M10	CLAMP BRIDE		1		
18	90201-10060	WASHER, PLATE RONDELLE, PLATE		2		
19	90119-10054	BOLT, WITH WASHER BOULON, AVEC RONDELLE		2		
20	6BC-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR		1		
21	90386-22M98	BUSH DOUILLE		2		
22	64E-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1		1		
23	90465-08M63	CLAMP BRIDE		1		
24	93700-06002	NIPPLE, GREASE PION		5		
25	66K-82149-00	WIRE, LEAD 3 FIL 3		1		
26	6G5-43144-00	HOOK, SPRING CROCHET		1		
27	97E95-06512	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE		1		

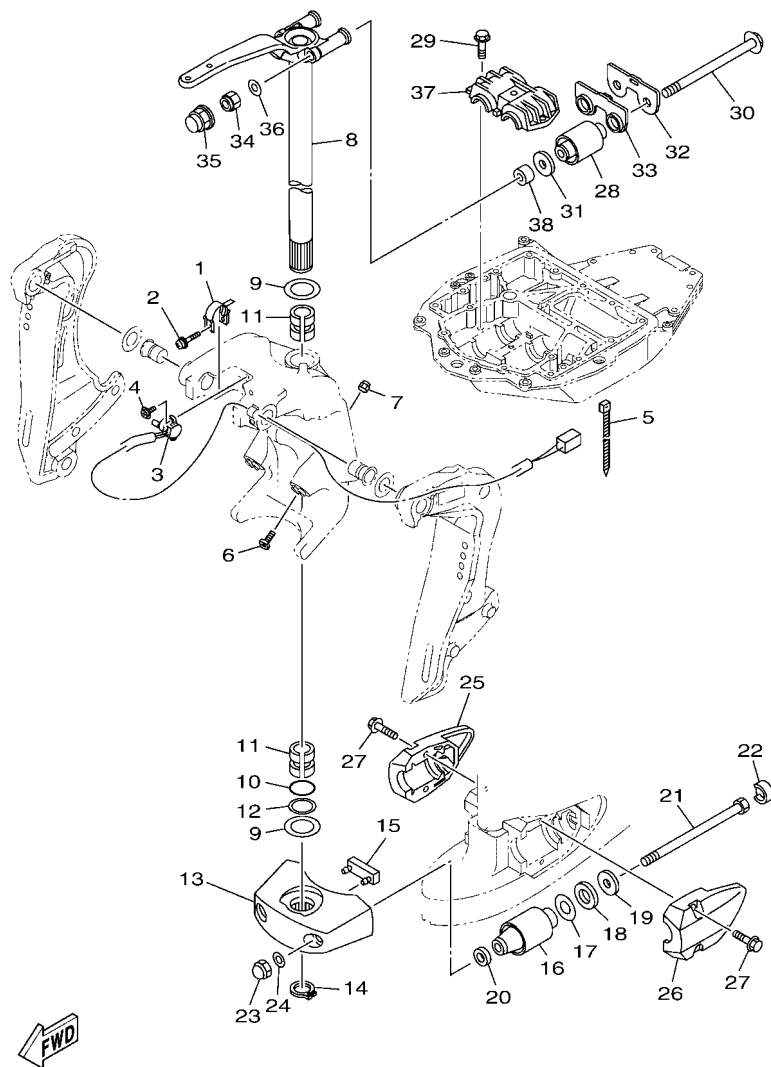


6EHD100-Y290

FIG. 29 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
28	6G5-43181-02	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1		1		
29	6G5-43185-02	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2		1		
30	90386-10M16	BUSH DOUILLE		3		
31	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE		2		
32	90249-06M19	PIN GOUPILLE		1		
33	90387-10M05	COLLAR COLLERETTE		1		
34	91690-30020	PIN, SPRING AGRAFFE		2		
35	90506-16003	SPRING, TENSION RESSORT, TENSION		1		
36	64E-43126-10	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR		1		
37	90386-22M98	BUSH DOUILLE		4		
38	93410-22M11	CIRCLIP CIRCLIP		2		
39	95D95-06010	BOLT, FLANGE DEEP RECESS BOULON FIXATION		1		
40	90101-12066	BOLT (L:150MM) BOULON (L:150MM)		2		UR
	90101-12065	BOLT (L:130MM) BOULON (L:130MM)		4		UR
41	90201-13M01	WASHER, PLATE RONDELLE, PLATE		8		UR
42	90201-12426	WASHER, PLATE RONDELLE, PLATE		4		
43	95380-12600	NUT ECROU		8		
44	6CB-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR		1		AP AP



6EHA100-W300

FIG. 30 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY	QTY	QTY	REMARKS REMARQUES
1	64E-43139-11	CAM, TRIM SENDER VILEBREQUIN TRUM		1			
2	90159-05059	SCREW, WITH WASHER VIS, AVEC RONDELLE		1			
3	67H-83672-02	TRIM SENDER INCLINER RACCORD		1			
4	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE		2			
5	90465-11M10	CLAMP BRIDE		3			
6	61A-43376-00	BOLT, THRUST RECEIVER BOULON		2			
7	95780-10300	NUT, FLANGE ECROU		2			
8	6DA-42510-10-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)		1			
9	90201-38M60	WASHER, PLATE RONDELLE, PLATE		2			
10	93210-37MH7	O-RING JOINT TORIQUE		1			
11	90386-38M32	BUSH DOUILLE		2			
12	90202-40M47	WASHER, PLATE RONDELLE, PLATE		1			
13	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR		1			
14	93410-37M04	CIRCLIP CIRCLIP		1			
15	61A-44575-01	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR		1			
16	60V-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL		2			
17	90201-35008	WASHER, PLATE RONDELLE, PLATE		2			
18	90202-32M19	WASHER, PLATE RONDELLE, PLATE		2			
19	90201-16M55	WASHER, PLATE RONDELLE, PLATE		2			
20	90201-15M58	WASHER, PLATE RONDELLE, PLATE		2			
21	90101-14005	BOLT BOULON		2			
22	69J-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFÉRIEUR		2			
23	90176-14002	NUT, CAP ECROU, BOUCHON		2			
24	92995-14600	WASHER RONDELLE		2			
25	63P-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR		1			
26	63P-44556-00-8D	COVER, LOWER MOUNT 2 COUVERCLE, SUSPENSION INFÉRIEUR		1			
27	90119-10058	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4			

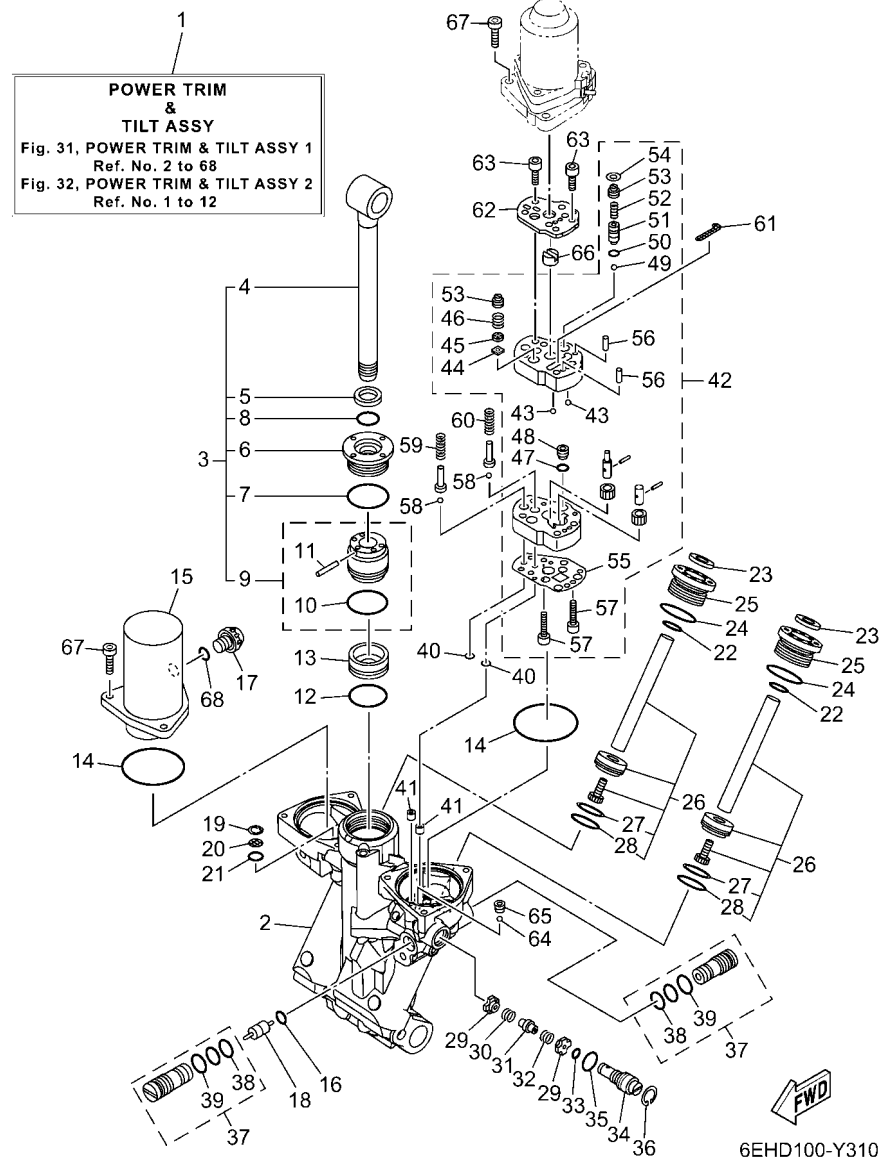


FIG. 31 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY		REMARKS REMARQUES
1	6CB-43800-13	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1		
2	6CB-4380L-13	HOUSING, TRIM & TILT SUB ASSY CARTER	1	1		
3	63P-43810-21	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS	1	1		
4	63P-43801-10	.ROD .TIGE	1	1		
5	93106-19001	.OIL SEAL .JOINT SPY	1	1		
6	63P-43811-20	.SCREW, CYLINDER END .VIS, CYLINDRE RACCORD	1	1		
7	63P-43861-20	.O-RING .JOINT TORIQUE	1	1		
8	63P-43863-10	.O-RING .JOINT TORIQUE	1	1		
9	63P-4380P-20	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	1	1		
10	6H1-43862-00	.O-RING .JOINT TORIQUE	1	1		
11	91609-16010	.PIN, SPRING .AXE DE RESSORT	1	1		
12	6H1-43862-00	O-RING JOINT TORIQUE	1	1		
13	63P-43814-20	PISTON, FREE PISTON	1	1		
14	93210-68N50	O-RING JOINT TORIQUE	2	2		
15	63P-4382C-20	BODY, RESERVOIR 2 CORPS 2	1	1		
16	93210-09165	O-RING JOINT TORIQUE	1	1		
17	6CJ-43829-20	PLUG, RESERVOIR BOUCHON	1	1		
18	6H1-43841-11	PISTON, SHUTTLE PISTON	1	1		
19	63P-43876-10	RING, SNAP RESSORT	1	1		
20	63P-43816-10	FILTER 1 FILTRE 1	1	1		
21	93210-11N52	O-RING JOINT TORIQUE	1	1		
22	6D8-43863-00	O-RING JOINT TORIQUE	2	2		
23	63P-43812-20	SEAL, DUST JOINT	2	2		
24	63P-43862-10	O-RING JOINT TORIQUE	2	2		
25	63P-43821-21	SCREW, TRIM CYLINDER END VIS	2	2		
26	63P-43820-20	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2		
27	62X-43871-00	.RING, BACK UP .SEGMENT	1	1		

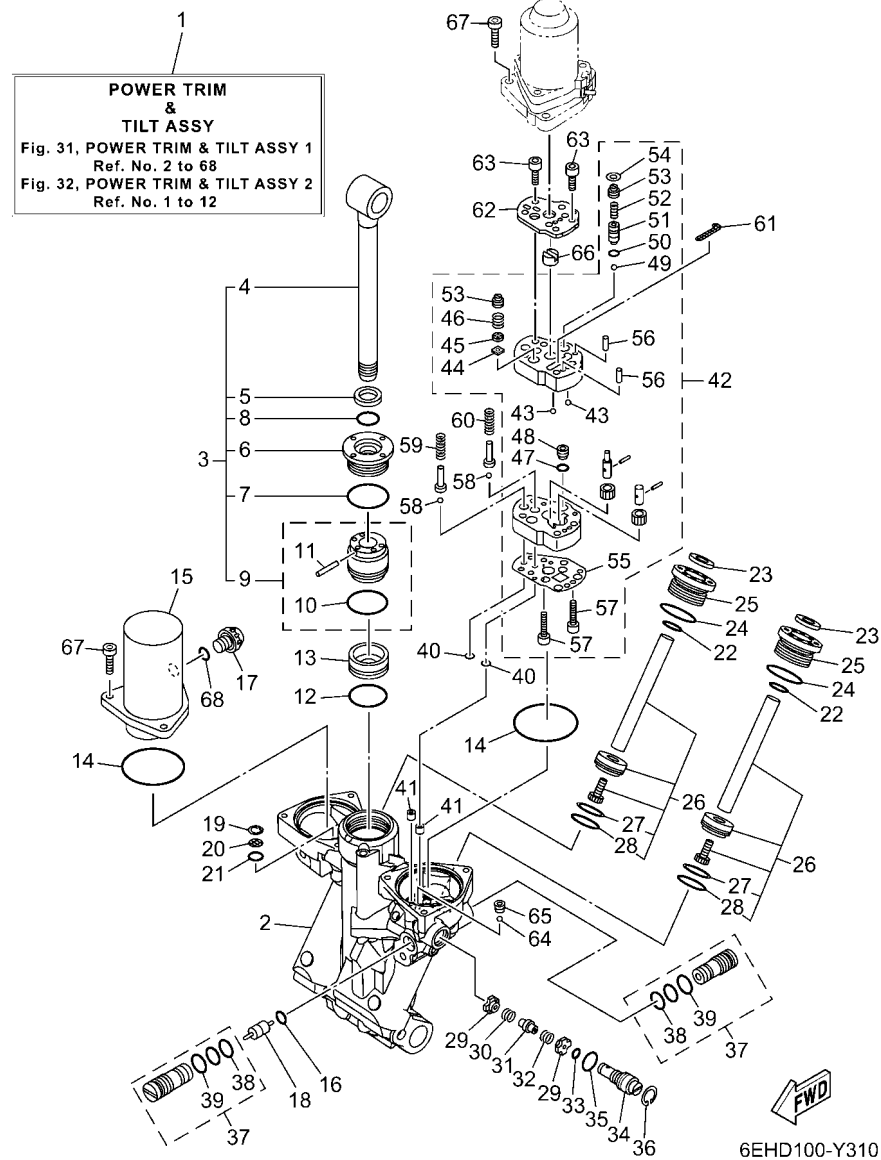


FIG. 31 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY	REMARKS REMARQUES
28	93210-29375	.O-RING .JOINT TORIQUE	1	1	
29	63P-43847-10	SEAT, MANUAL VALVE SIEGE	2	2	
30	63P-43854-10	SPRING, MANUAL RELEASE RESSORT	1	1	
31	63P-4382A-10	ADAPTOR 1 ADAPTEUR 1	1	1	
32	63P-4384H-10	SPRING RESSORT	1	1	
33	69J-4389J-00	O-RING JOINT TORIQUE	1	1	
34	63P-43845-20	SCREW, MANUAL RELEASE VIS	1	1	
35	93210-12327	O-RING JOINT TORIQUE	1	1	
36	61A-43876-01	RING, SNAP RESSORT	1	1	
37	63P-43802-21	VALVE SUB ASSY CLAPET AUXILIAIRE (ENS.)	2	2	
38	93210-12N52	.O-RING .JOINT TORIQUE	1	1	
39	6H1-43866-01	.O-RING .JOINT TORIQUE	1	1	
40	93210-064A5	O-RING JOINT TORIQUE	2	2	
41	63P-4381C-20	FILTER 3 FILTRE 3	2	2	
42	63P-43830-20	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1	
43	93503-16003	.BALL .BILLES	2	2	
44	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	1	
45	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1	1	
46	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	1	
47	93210-07N51	.O-RING .JOINT TORIQUE	1	1	
48	63P-43851-20	.SEAT, RELIEF VALVE .SIEGE	1	1	
49	93501-08001	.BALL .BILLE	1	1	
50	93210-064A5	.O-RING .JOINT TORIQUE	1	1	
51	63P-43844-20	.PIN, VALVE SUPPORT .GOUPILLE	1	1	
52	69J-43855-00	.SPRING, UP RELIEF .RESSORT	1	1	
53	63P-43843-10	.SCREW, VALVE LOCK .VIS	2	2	
54	63P-43338-10	.WASHER, WAVE .RONDELLE, ONDULEE	1	1	

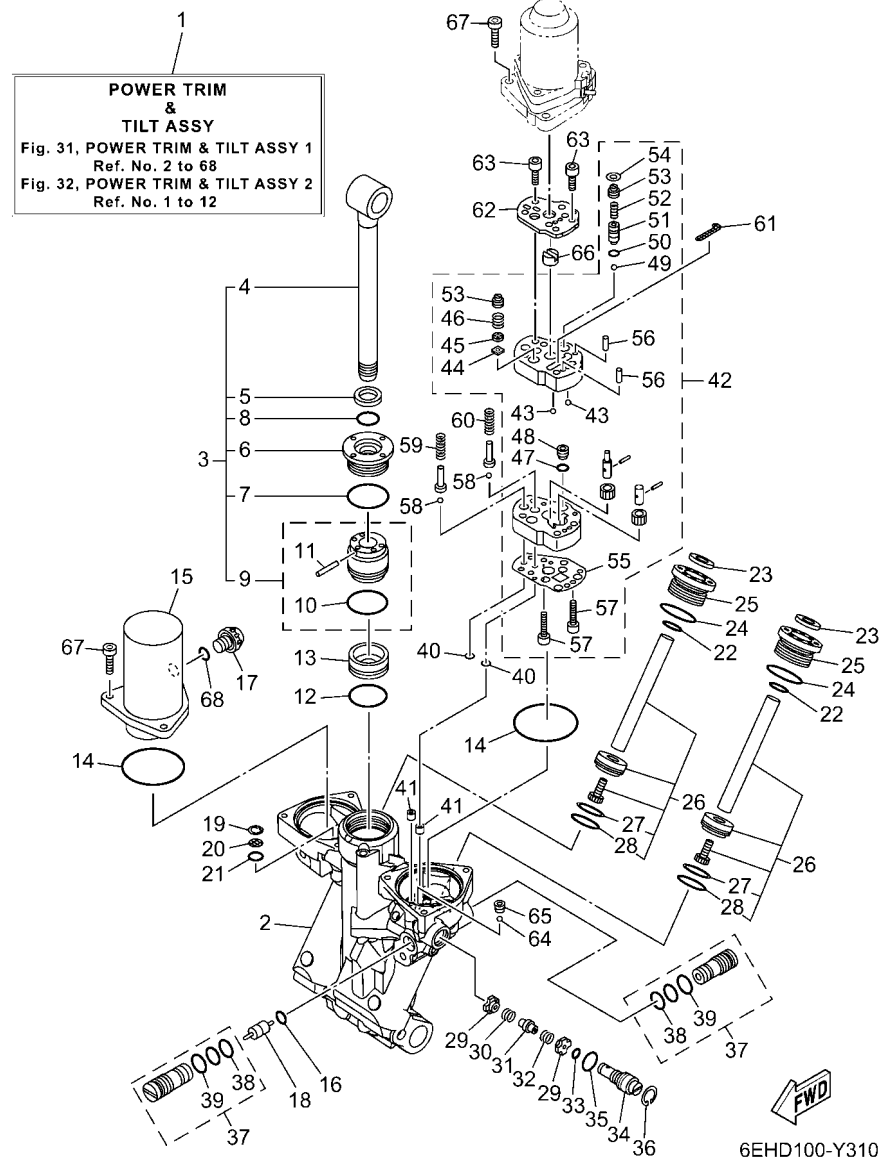


FIG. 31 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY				REMARKS REMARQUES
55	63P-4384G-20	.SEAL, RELIEF VALVE .JOINT	1	1				
56	93604-10011	.PIN, DOWEL .CLAVETTE	2	2				
57	91312-04020	.BOLT, HEXAGON SOCKET HEAD .BOULON, TETE HEXAGONALE CREUSE	2	2				
58	93501-08001	BALL BILLE	2	2				
59	63P-43857-10	SPRING, ABSORBER VALVE RESSORT	1	1				
60	63P-4385H-10	SPRING, SEAL RESSORT	1	1				
61	6CJ-43816-00	FILTER 1 FILTRE 1	1	1				
62	63P-4381J-10	PLATE PLAQUE	1	1				
63	91312-05035	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	4	4				
64	93505-32038	BALL BILLE	1	1				
65	61A-43878-00	BOLT, SOCKET BOULON	1	1				
66	69J-43831-00	CONNECTOR, SHAFT RACCORD	1	1				
67	91380-06025	BOLT BOULON	6	6				
68	6CJ-43861-10	O-RING JOINT TORIQUE	1	1				

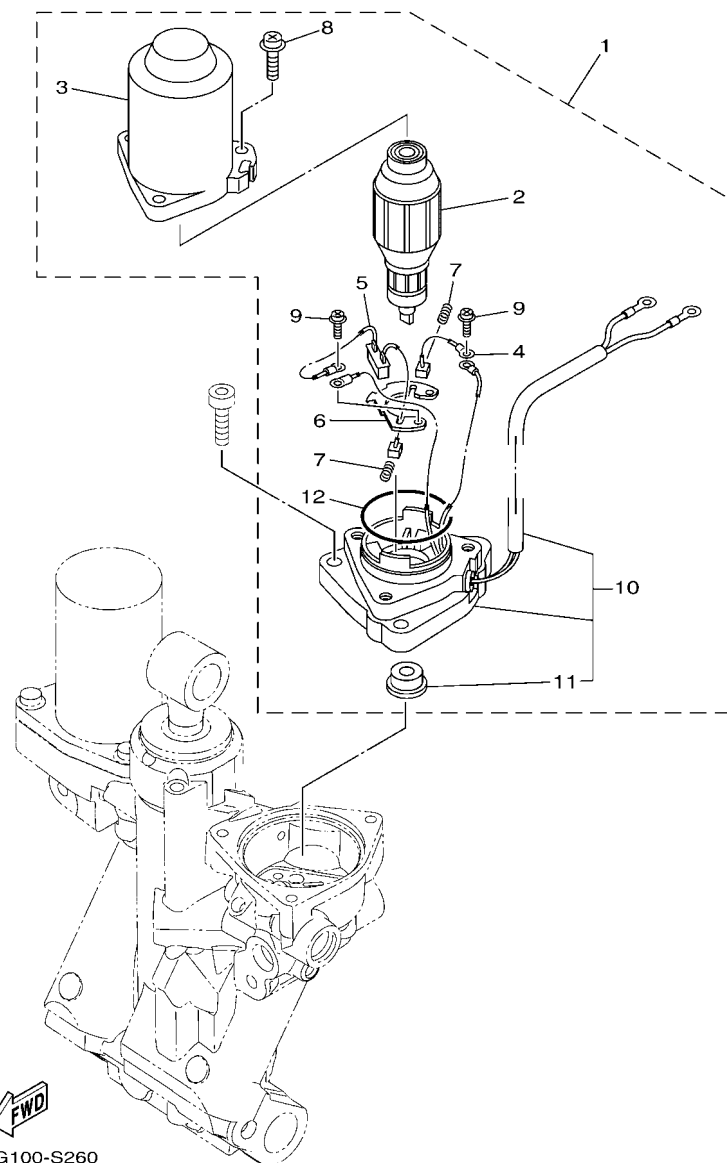


FIG. 32 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

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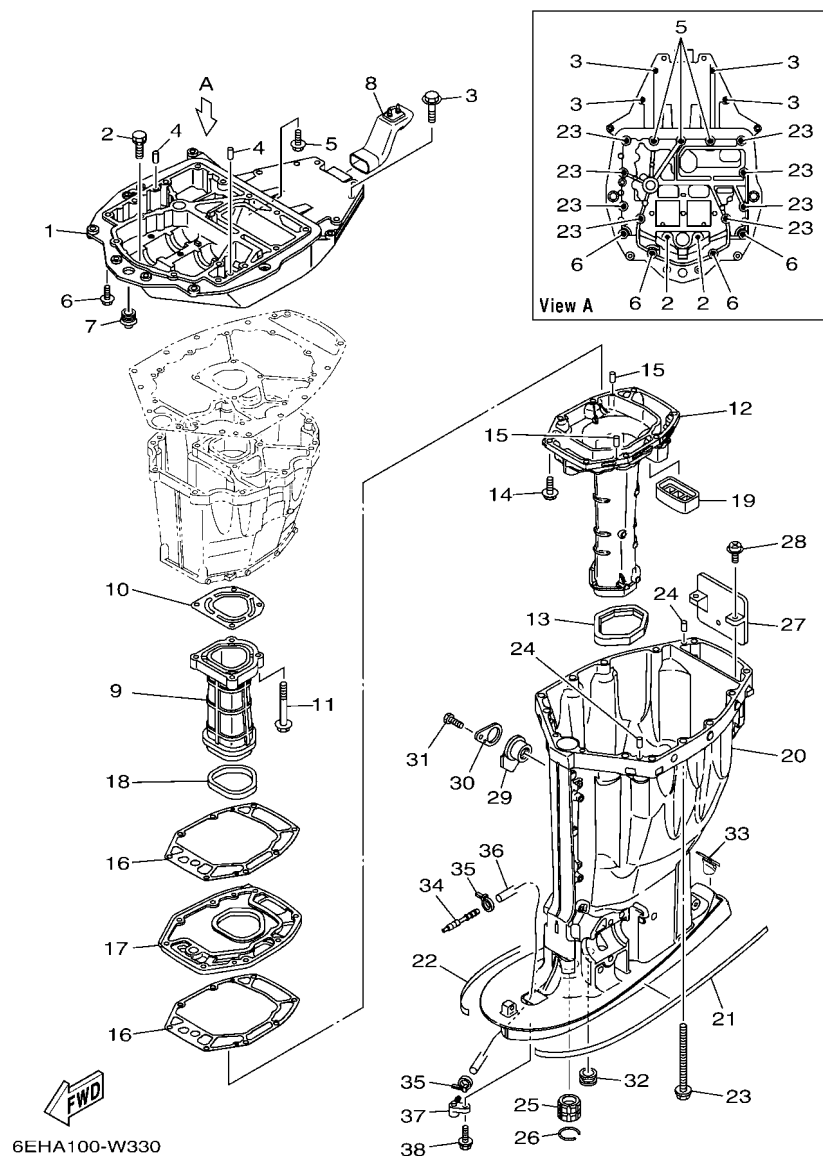


FIG. 33 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY		REMARKS REMARQUES
1	63P-41137-06	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	1		
2	90119-08182	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2		
3	97E75-10545	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4		
4	93608-16M16	PIN, DOWEL AXE	2	2		
5	90119-08189	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3		
6	97E75-10535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4		
7	6E5-42724-01	GROMMET PASSE-FIL	1	1		
8	6DA-42769-01	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1		
9	63P-41131-02	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	1		
10	63P-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	1		
11	97E75-08560	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4		
12	6DA-14711-01	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1			X(25.3") X(25.3")
	6DA-14711-11	MUFFLER 1 POT D'ÉCHAPPEMENT 1		1		L(20.3") L(20.3")
13	69J-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1		
14	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	8	8		
15	93606-19M23	PIN, DOWEL GOUPILLE	2	2		
16	63P-41134-A1	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	2	2		
17	63P-45181-02	PLATE PLAQUETTE	1	1		
18	63P-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1		
19	69J-45127-01	SEAL JOINT	1	1		
20	6DA-45111-01-8D	CASING, UPPER FOURREAU	1			X(25.3") X(25.3")
	6DA-45111-10-8D	CASING, UPPER FOURREAU		1		L(20.3") L(20.3")
21	6N9-42791-41	MARK 1 ÉTIQUETTE 1	1	1		
22	6N9-42792-41	MARK 2 ÉTIQUETTE 2	1	1		
23	90119-10007	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8		
24	93608-16M16	PIN, DOWEL AXE	2	2		
25	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1		

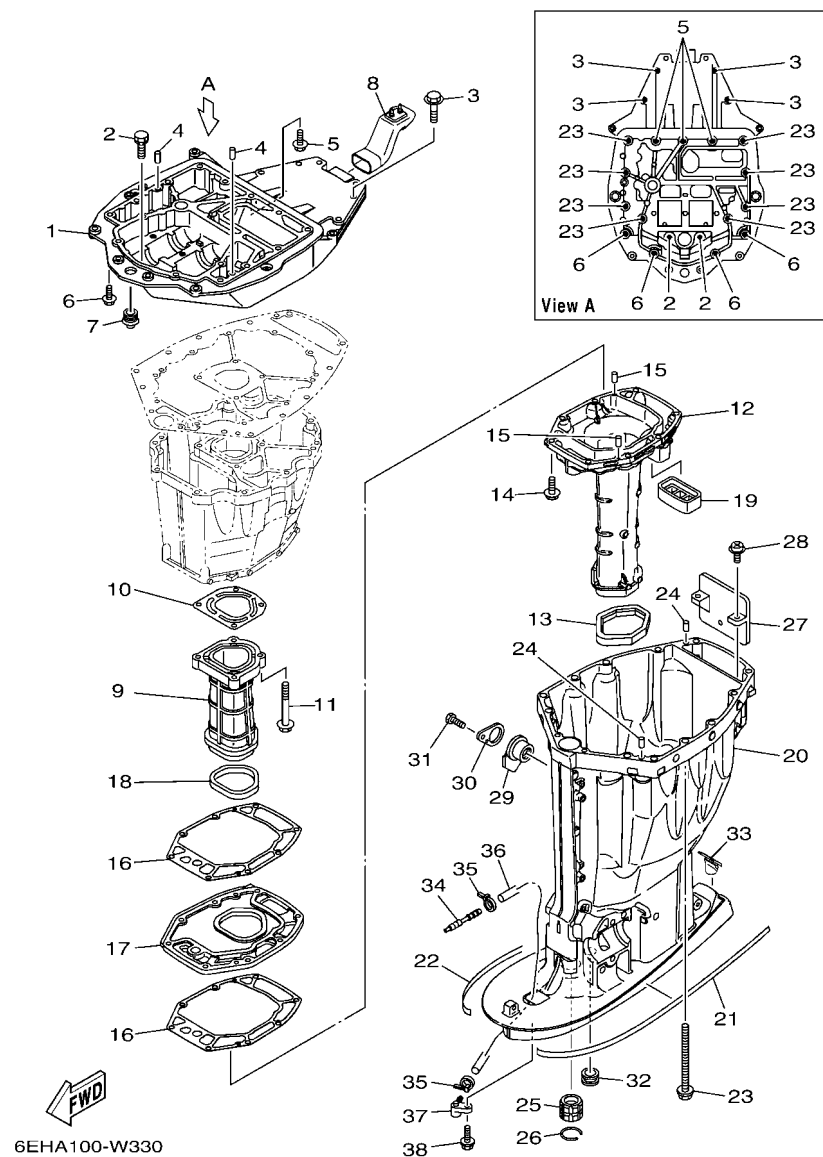


FIG. 33 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
26	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1		
27	69J-14624-01	COVER, EXHAUST CACHE D'ECHAPPEMENT	1	1		
28	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2		
29	6BB-15316-01	DAMPER 1 AMORTISSEUR 1	1			X(25.3") X(25.3")
30	6BB-45152-01	COVER, UPPER CASING 2 CAPUCHON FOURREAU	1			X(25.3") X(25.3")
31	97D95-06012	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	1			X(25.3") X(25.3")
32	6E5-44366-01	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1	1		
33	6DA-45155-01	CAP CAPUCHON	1			X(25.3") X(25.3")
	6C5-45155-02	CAP CAPUCHON		1		L(20.3") L(20.3")
34	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1		
35	90465-11M10	CLAMP BRIDE	2	2		
36	90445-07018	HOSE (L1400) DURITE (L1400)	1			X(25.3") X(25.3")
	90445-07010	HOSE (L1330) DURITE (L1330)		1		L(20.3") L(20.3")
37	63P-45379-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1		
38	90119-06287	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1		

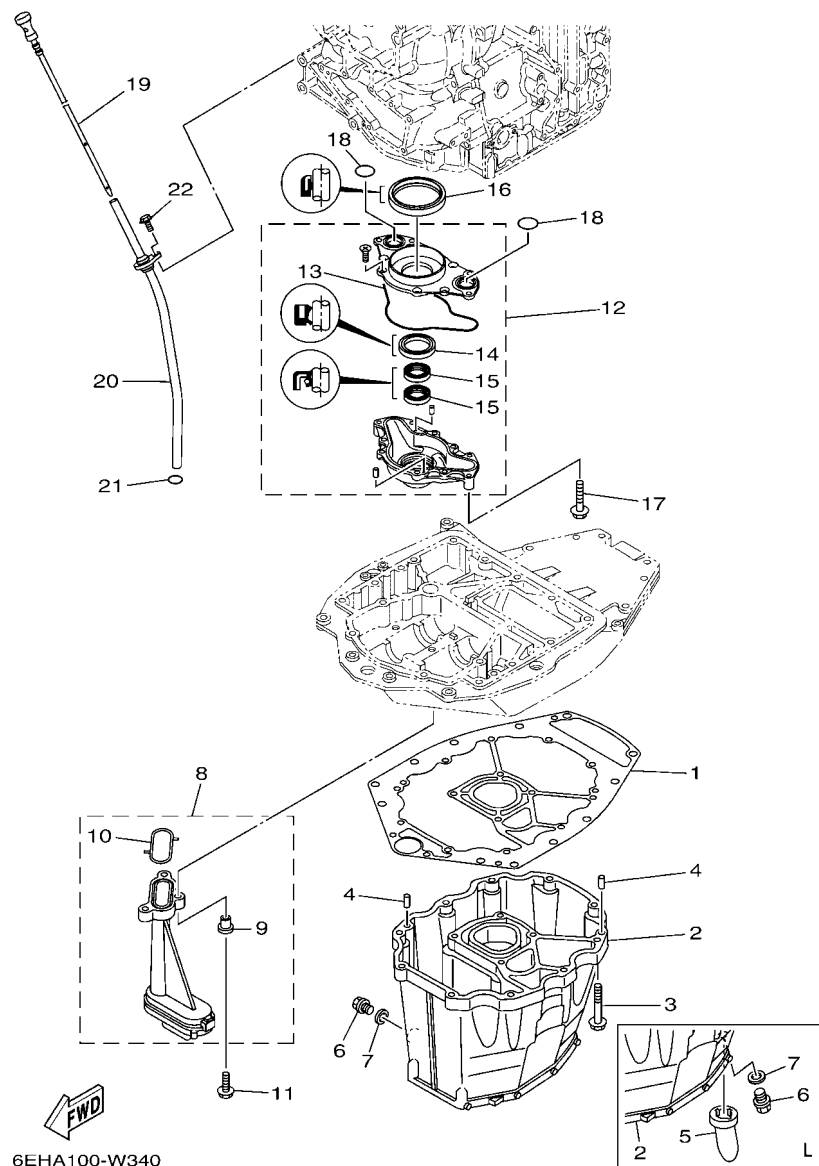


FIG. 34 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY			REMARKS REMARQUES
1	63P-15312-02	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	1			
2	6DA-15311-01	OIL PAN VENTILATEUR D'HUILE	1				X(25.3") X(25.3")
	63P-15311-03	OIL PAN VENTILATEUR D'HUILE		1			L(20.3") L(20.3")
3	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	10	10			
4	93608-16M16	PIN, DOWEL AXE	2	2			
5	63P-15316-01	DAMPER 1 AMORTISSEUR 1		1			L(20.3") L(20.3")
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILET DROIT	1	1			
7	90430-14M09	GASKET JOINT	1	1			
8	63P-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
9	90387-06263	.COLLAR .COLLERETTE	3	3			
10	63P-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1			
11	95812-06025	BOLT, FLANGE BOULON	3	3			
12	6DA-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1			
13	6DA-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1			
14	6AW-13119-00	.OIL SEAL .JOINT SPY	1	1			
15	69J-13631-00	.OIL SEAL .JOINT SPY	2	2			
16	6CB-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	1			
17	97E75-06540	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4			
18	93210-25552	O-RING JOINT TORIQUE	2	2			
19	6DA-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1			
20	6DA-15377-00	GUIDE, INLET GUIDE D'ADMISSION	1	1			
21	93210-19MJ3	O-RING JOINT TORIQUE	1	1			
22	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			

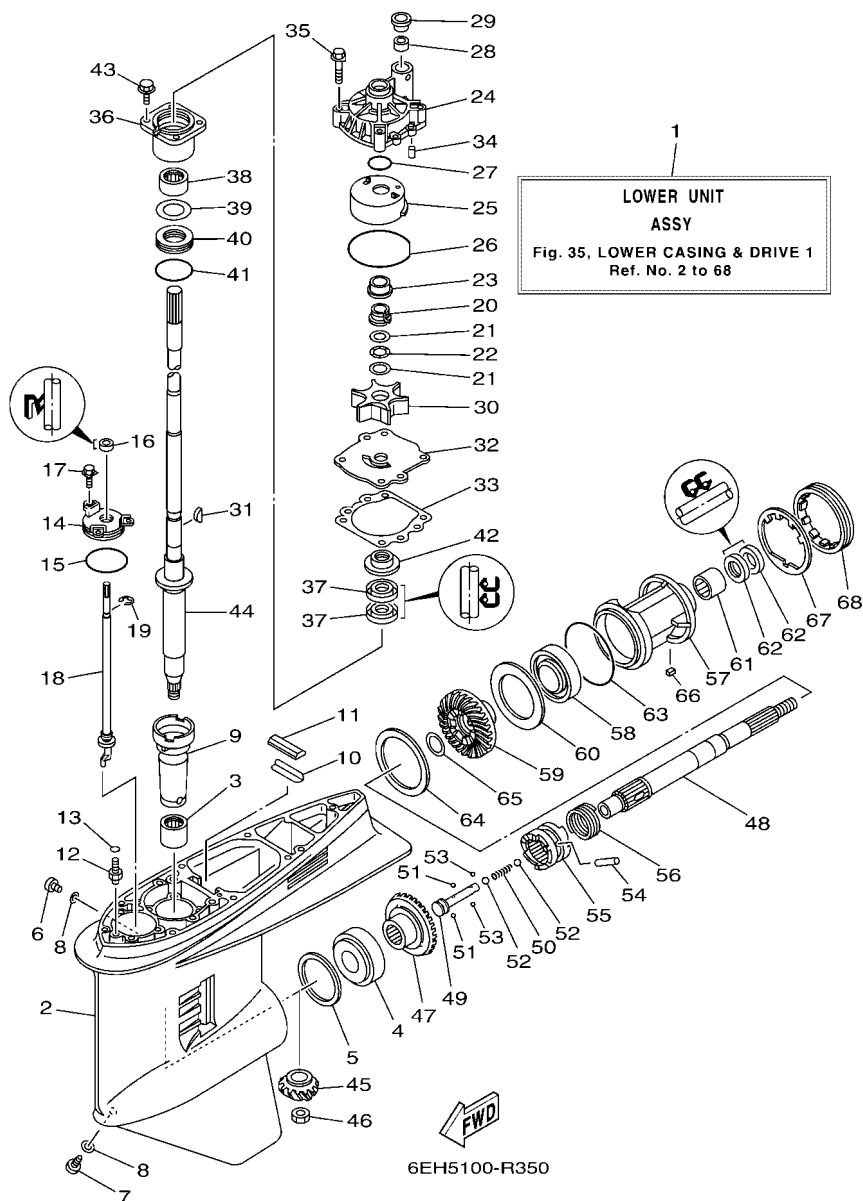


FIG. 35 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY	REMARKS REMARQUES
1	6FH-45300-13-NA	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1		X(25.3") X(25.3")
	6FH-45300-03-NA	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1	L(20.3") L(20.3")
2	6J9-45301-07-NA	CASING, LOWER BEQUILLE	1	1	
3	93311-928U5	BEARING ROULEMENT	1	1	
4	93332-000V3	BEARING ROULEMENT	1	1	
5	6G5-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	UR
	6G5-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	UR
	6G5-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	UR
	6G5-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	UR
	6G5-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	UR
	6G5-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	UR
	6G5-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	UR
6	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	
7	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	
8	90430-08003	GASKET JOINT	2	2	
9	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	
10	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	
12	63P-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	
13	93210-07003	O-RING JOINT TORIQUE	1	1	
14	6E5-45321-00	PLATE PLAQUETTE	1	1	
15	93210-58144	O-RING JOINT TORIQUE	1	1	
16	93106-09014	OIL SEAL JOINT SPY	1	1	
17	90119-06286	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
18	63P-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	1	
19	99001-08600	CIRCLIP CIRCLIP	1	1	
20	61A-45538-00	SPACER 1 ENTRETOISE	1	1	

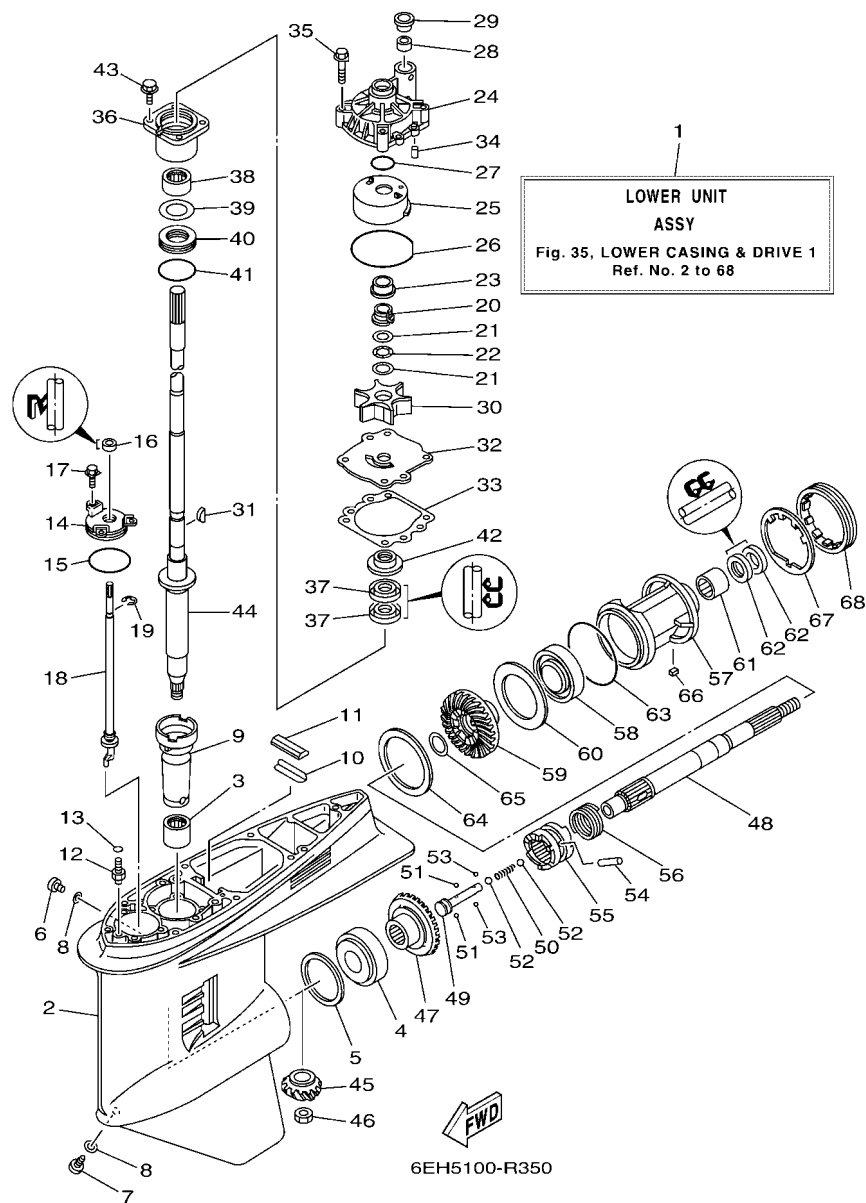


FIG. 35 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY		REMARKS REMARQUES
21	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	2		
22	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	1		
23	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	1		
24	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
25	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1	1		
26	93210-86M38	O-RING JOINT TORIQUE	1	1		
27	93210-37160	O-RING JOINT TORIQUE	1	1		
28	6E5-44365-01	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1	1		
29	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1		
30	6E5-44352-01	IMPELLER TURBINE	1	1		
31	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1		
32	6G5-44323-01	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1		
33	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1		
34	93606-12019	PIN, DOWEL GOUPILLE	2	2		
35	90119-08191	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4		
36	6E5-45331-00-9S	HOUSING, BEARING FLASQUE, ROULEMENT	1	1		
37	93101-28M16	OIL SEAL JOINT SPY	2	2		
38	93317-330U2	BEARING ROULEMENT	1	1		
39	6E5-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	6E5-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR
	6E5-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	6E5-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	6E5-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR
	6E5-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR
	6E5-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR
40	93341-930V2	BEARING CERVEAUX DE DIRECTION	1	1		
41	93210-55M14	O-RING JOINT TORIQUE	1	1		

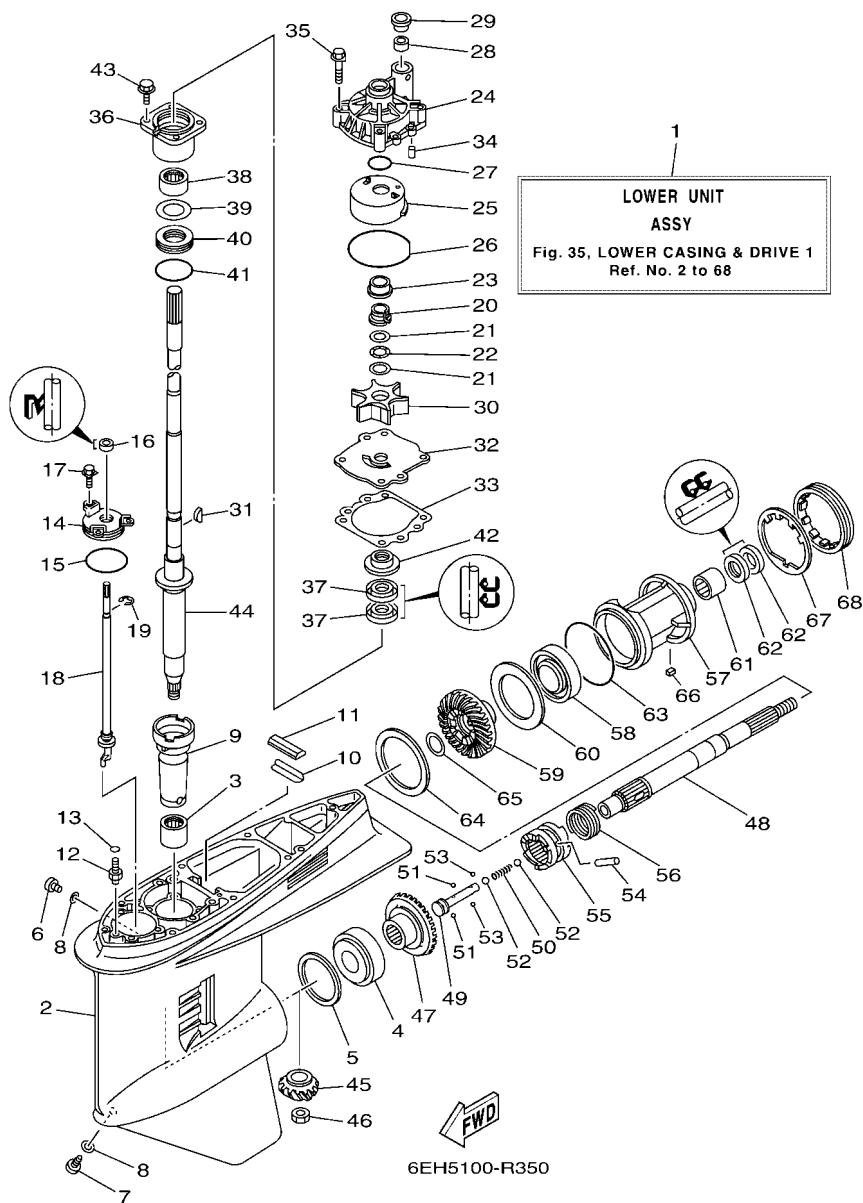
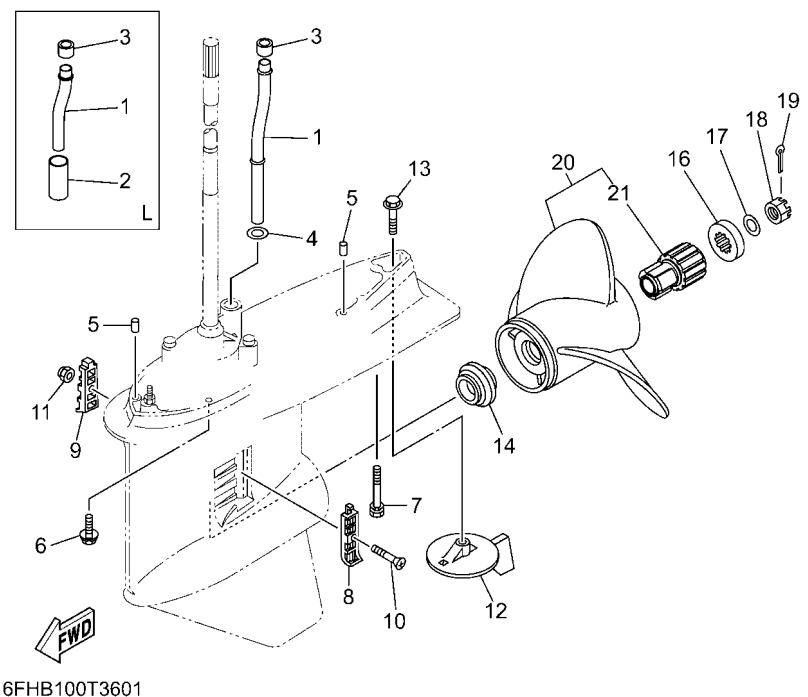
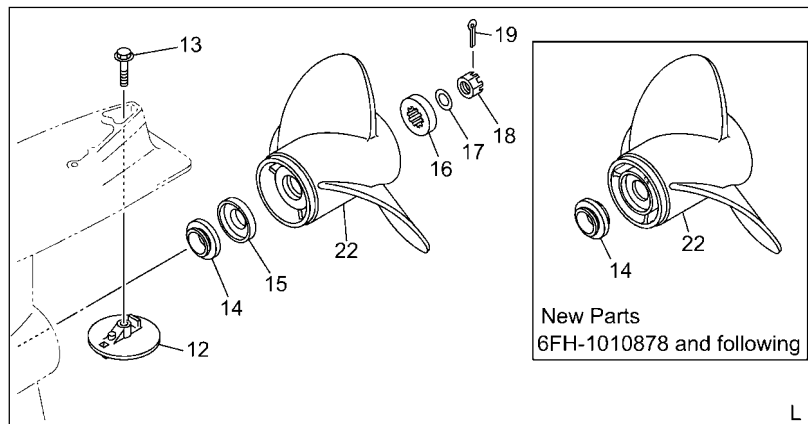


FIG. 35 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY	REMARKS REMARQUES
42	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1	
43	97E95-08525	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4	
44	6DA-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1		X(25.3") X(25.3")
	63P-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1	L(20.3") L(20.3")
45	6DA-45551-00	PINION (14T) PIGNON D'ATTAQUE (14D)	1	1	
46	90170-16M01	NUT ECROU	1	1	
47	6DA-45560-00	GEAR 1 (26T) PIGNON 1 (26T)	1	1	
48	6J9-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1	
49	6E5-45634-02	SLIDE, SHIFT CONTRE-POUSOIR	1	1	
50	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
51	93507-32009	BALL BILLE	2	2	
52	93511-32017	BALL BILLES	2	2	
53	93503-16003	BALL BILLES	2	2	
54	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	1	
55	6DA-45631-01	CLUTCH, DOG CRABOT	1	1	
56	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	
57	6J9-45332-00-CA	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	
58	93306-209U0	BEARING ROULEMENT	1	1	
59	6DA-45571-00	GEAR 2 (26T) PIGNON 2 (26T)	1	1	
60	6G5-45576-10	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1	1	
61	93315-43061	BEARING ROULEMENT	1	1	
62	93101-30M17	OIL SEAL JOINT SPY	2	2	
63	93210-97M55	O-RING JOINT TORIQUE	1	1	
64	6G5-45577-02	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	UR
	6G5-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	UR
	6G5-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	UR
	6G5-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	UR

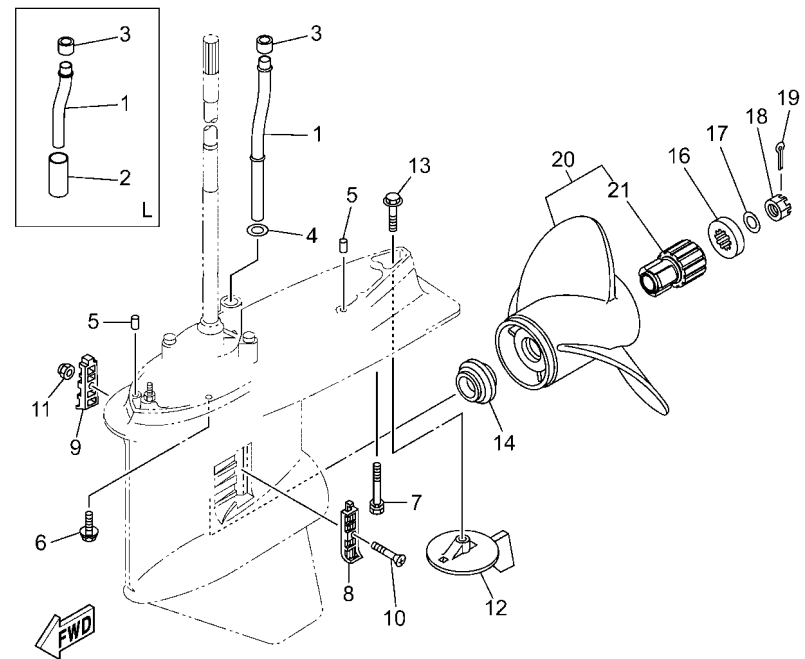
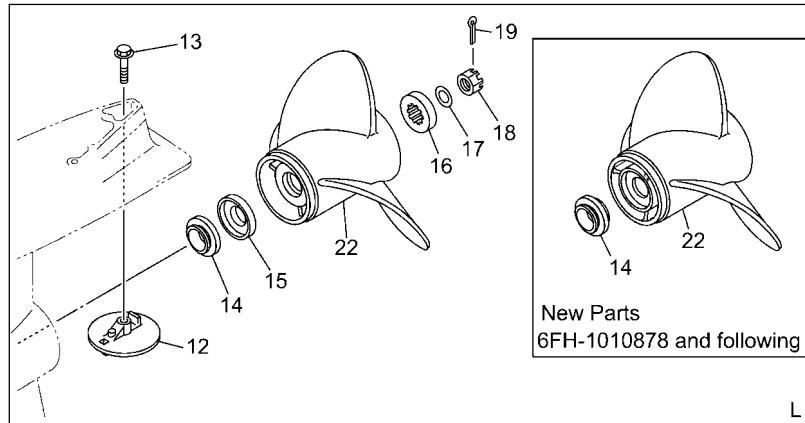


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FIG. 36 LOWER CASING & DRIVE 2

BOITIER D HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB			REMARKS REMARQUES
1	6DA-44361-00	TUBE, WATER 1 TUBE D'EAU 1	1				X(25.3") X(25.3")
	6DA-44361-10	TUBE, WATER 1 TUBE D'EAU 1		1			L(20.3") L(20.3")
2	90445-23002	HOSE (L59) DURITE (L59)		1			L(20.3") L(20.3")
3	6E5-44365-01	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1	1			
4	90202-16061	WASHER, PLATE RONDELLE, PLATE	1				X(25.3") X(25.3")
5	93608-16M16	PIN, DOWEL AXE	2	2			
6	97E95-10645	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	6	6			
7	90119-10072	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
8	6J9-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1			
9	6J9-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1			
10	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1			
11	90185-05002	NUT, NYLON ECROU, AUTO-BLOQUANT	1	1			
12	6J9-45371-01	TAB-TRIM ANODE DERIVE	1				X(25.3") X(25.3")
	6CE-45373-00	ANODE ANODE		1			L(20.3") L(20.3")
13	90105-10M00	BOLT, FLANGE BOULON, A COLLERETTE	1	1			
14	63P-45987-00	SPACER 1 ENTRETOISE 1	1				X(25.3") X(25.3")
	60X-45987-10	SPACER 1 ENTRETOISE 1		1			L(20.3) 6FH-1010877 and below L(20.3) 6FH-1010877 and below
	6KW-45987-00	SPACER 1 ENTRETOISE 1		1			L(20.3) 6FH-1010878 and following L(20.3) 6FH-1010878 and following
15	60X-45995-00	SPACER 3 ENTRETOISE 3		1			L(20.3) 6FH-1010877 and below L(20.3) 6FH-1010877 and below
16	688-45997-01	SPACER 2 ENTRETOISE 2	1	1			
17	92990-18200	WASHER RONDELLE, PLATE	1	1			
18	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	1			
19	91490-40030	PIN, COTTER GOUPILLE	1	1			
20	68F-45970-20	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)	1				UR SDS PROP. UR SDS PROP.
	68F-45972-20	PROPELLER (3X14-1/4"X17"-M) HELICE (3X14-1/4"X17"-M)	1				UR SDS PROP. UR SDS PROP.
	68F-45978-20	PROPELLER (3X14-1/4"X18"-M) HELICE (3X14-1/4"X18"-M)	1				UR SDS PROP. UR SDS PROP.
	68F-45974-20	PROPELLER (3X13-3/4"X19"-M) HELICE (3X13-3/4"X19"-M)	1				UR SDS PROP. UR SDS PROP.

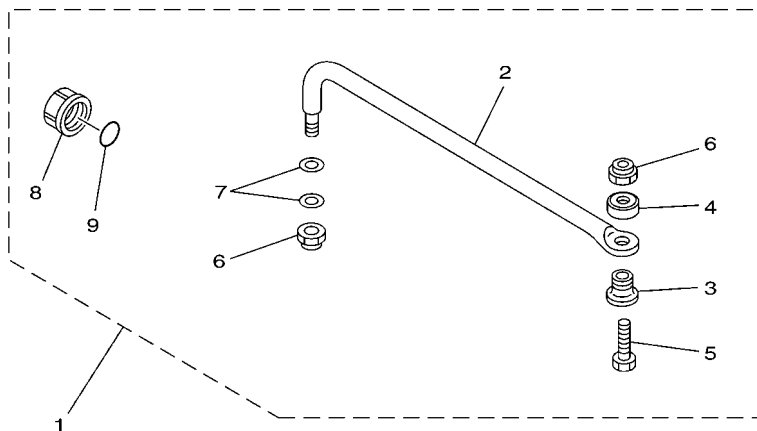


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FIG. 36 LOWER CASING & DRIVE 2

BOITIER D HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	XB	LB		REMARKS REMARQUES
20	68F-45976-20	PROPELLER (3X13-3/4"X21"-M)	1			UR SDS PROP.
21	6CE-45C81-10	HELICE (3X13-3/4"X21"-M)		1		UR SDS PROP.
22	6CB-45932-11	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1			1	6FH-1010877 and below
	6KW-45932-00	PROPELLER (3X15-1/8"X22"-T2)			1	6FH-1010877 and below
	6CB-45974-11	HELICE (3X15-1/8"X22"-T2)			1	6FH-1010878 and following
	6KW-45974-00	PROPELLER (3X15-1/8"X23"-T2)			1	6FH-1010878 and following
	6CB-45930-11	HELICE (3X15-1/8"X23"-T3)			1	6FH-1010877 and below
	6KW-45930-00	PROPELLER (3X15-1/8"X24"-T2)			1	6FH-1010877 and below
		HELICE (3X15-1/8"X24"-T2)			1	6FH-1010878 and following
		PROPELLER (3X15-1/8"X24"-T3)			1	6FH-1010878 and following
		HELICE (3X15-1/8"X24"-T3)			1	6FH-1010878 and following



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FIG. 37 STEERING GUIDE

FIXATION DE DIRECTION

[illegible]

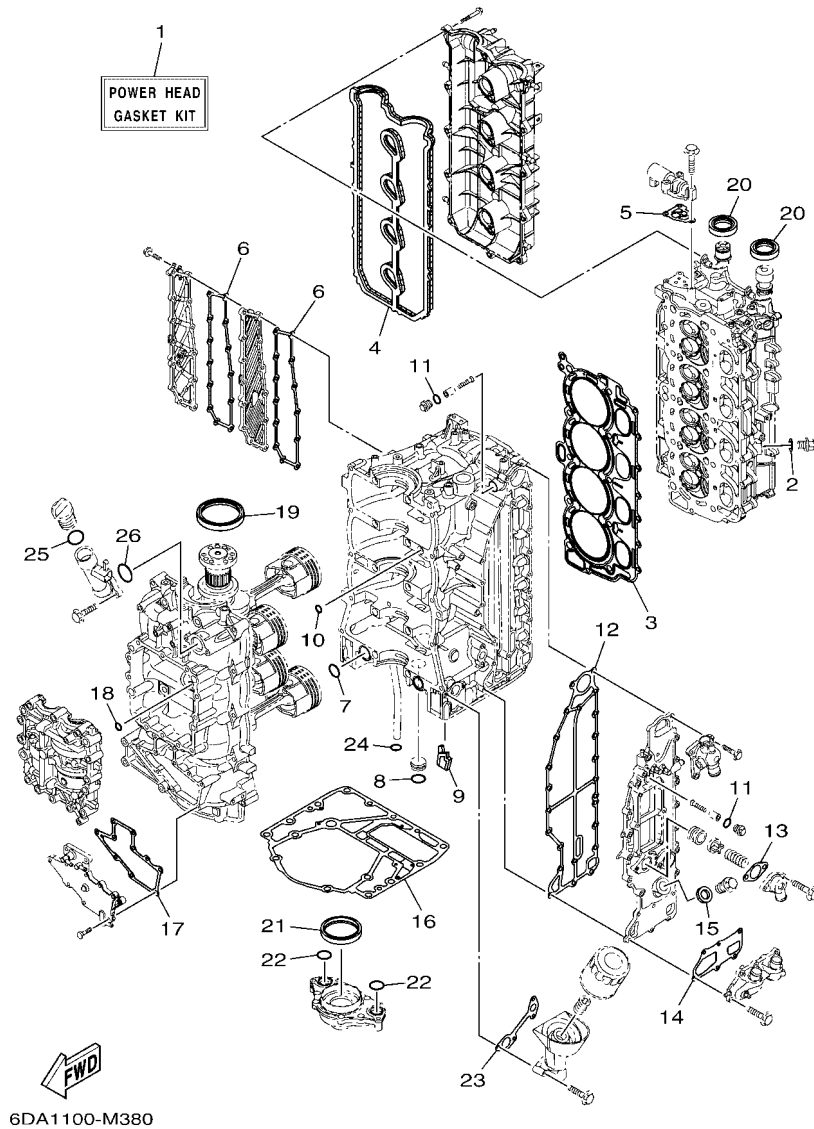


FIG. 40 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY				REMARKS REMARQUES
1	6DA-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1				
2	90430-14115	.GASKET .JOINT	1	1				
3	6DA-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1				
4	6DA-11193-00	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1				
5	6CB-1242F-00	.GASKET, FILTER .JOINT, FILTRE	1	1				
6	6DA-15353-01	.GASKET, DRAIN .JOINT, PLOT DE VIDANGE	2	2				
7	93210-25552	.O-RING .JOINT TORIQUE	2	2				
8	93210-25647	.O-RING .JOINT TORIQUE	1	1				
9	6DA-14664-01	.GROMMET, WATER SHUT .PASSE-FIL	1	1				
10	93210-12648	.O-RING .JOINT TORIQUE	1	1				
11	93210-13M63	.O-RING .JOINT TORIQUE	2	2				
12	6DA-41114-01	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	1				
13	60V-11382-A0	.GASKET 2 .JOINT 2	1	1				
14	6DA-11381-01	.GASKET 1 .JOINT 1	1	1				
15	90201-186F1	.WASHER, PLATE .RONDELLE, PLATE	1	1				
16	63P-11351-03	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1				
17	6DA-15451-01	.GASKET, CRANKCASE COVER 1 .JOINT, COUVERCLE DE CARTER 1	1	1				
18	93210-08001	.O-RING .JOINT TORIQUE	1	1				
19	93102-85008	.OIL SEAL .JOINT SPY	1	1				
20	93102-38008	.OIL SEAL .JOINT SPY	2	2				
21	6CB-11355-00	.SEAL, CYLINDER 1 .JOINT, SPY CYLINDRE	1	1				
22	93210-25552	.O-RING .JOINT TORIQUE	2	2				
23	6DA-13475-00	.GASKET .JOINT	1	1				
24	93210-19MJ3	.O-RING .JOINT TORIQUE	1	1				
25	93210-24M79	.O-RING .JOINT TORIQUE	1	1				
26	93210-357A3	.O-RING .JOINT TORIQUE	1	1				

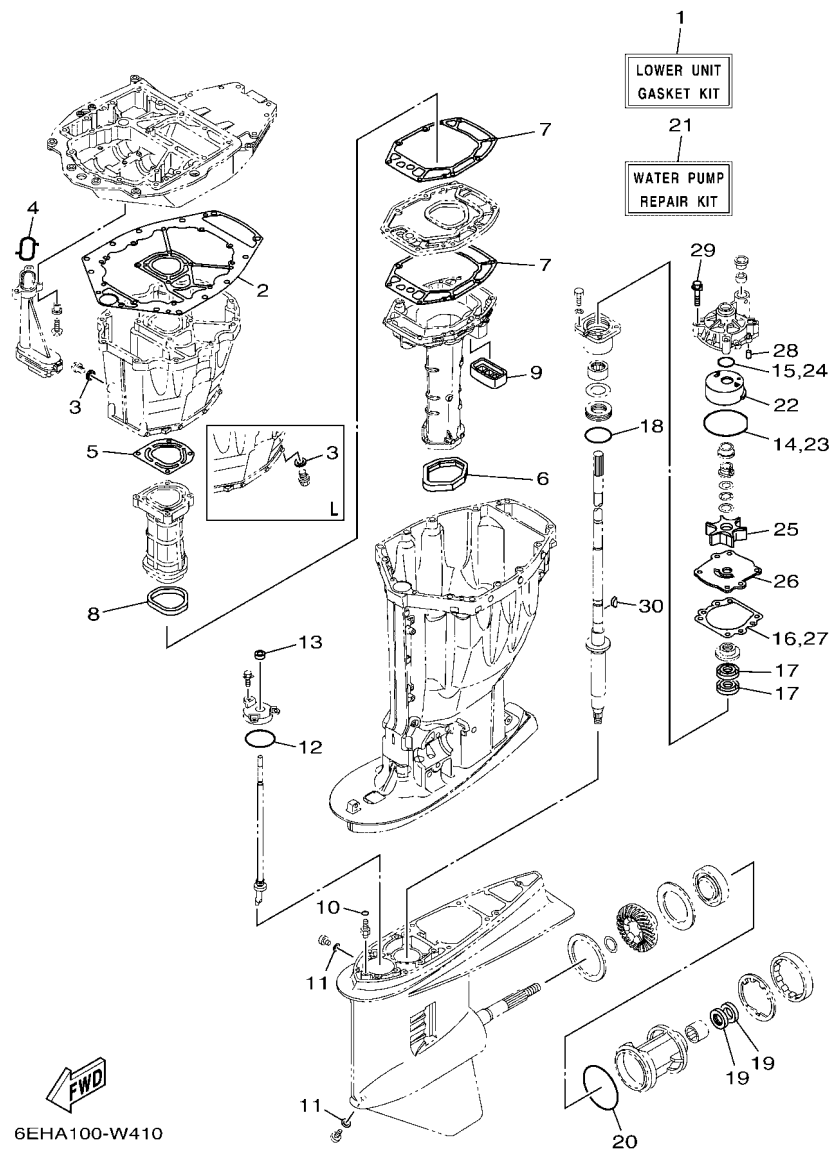


FIG. 41 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	QTY	QTY				REMARKS REMARQUES
1	63P-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1				
2	63P-15312-02	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1				
3	90430-14M09	.GASKET .JOINT	1	1				
4	63P-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1				
5	63P-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1				
6	69J-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1				
7	63P-41134-A1	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2	2				
8	63P-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1				
9	69J-45127-01	.SEAL .JOINT	1	1				
10	93210-07003	.O-RING .JOINT TORIQUE	2	2				
11	90430-08003	.GASKET .JOINT	2	2				
12	93210-58144	.O-RING .JOINT TORIQUE	1	1				
13	93106-09014	.OIL SEAL .JOINT SPY	1	1				
14	93210-86M38	.O-RING .JOINT TORIQUE	1	1				
15	93210-37160	.O-RING .JOINT TORIQUE	1	1				
16	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				
17	93101-28M16	.OIL SEAL .JOINT SPY	2	2				
18	93210-55M14	.O-RING .JOINT TORIQUE	1	1				
19	93101-30M17	.OIL SEAL .JOINT SPY	2	2				
20	93210-97M55	.O-RING .JOINT TORIQUE	1	1				
21	61A-W0078-A4	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1				
22	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1				
23	93210-86M38	.O-RING .JOINT TORIQUE	1	1				
24	93210-37160	.O-RING .JOINT TORIQUE	1	1				
25	6E5-44352-01	.IMPELLER .TURBINE	1	1				
26	6G5-44323-01	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1				
27	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6DA-11110-02-9S	5 - 2	6CB-11633-00	4 - 13	6DA-13161-02	10 - 7	6P2-14191-00	12 - 15	6CB-24217-00	12 - 7	6EH-28199-85-L0	14 - 23
6DA-11133-10	5 - 3	63P-11654-10	4 - 10	6DA-13300-00	34 - 12	6CB-14216-00	12 - 6	6DA-24310-01	13 - 2	6EH-28199-85-M0	14 - 23
6DA-11181-00	5 - 17	6JD-11656-00	4 - 15	6DA-13329-00	34 - 13	6P2-14386-00	12 - 31	6DA-24313-00	14 - 19	6EH-28199-85-N0	14 - 23
	40 - 3	6JD-11656-10	4 - 15	63P-13411-00	34 - 8	6P2-1441J-01	9 - 7	6DA-24314-00	14 - 3	6EH-28199-85-P0	14 - 23
6DA-11191-00	5 - 22	6JD-11656-20	4 - 15	63P-13415-00	34 - 10	6DA-14440-00	9 - 5	6DA-24317-00	13 - 12	6EH-28199-85-R0	14 - 23
6DA-11193-00	5 - 23	6DA-11998-00	25 - 21		41 - 4	6LH-1447B-00	12 - 28	6DA-24323-00	13 - 15	6DA-41113-00-9S	6 - 8
	40 - 4	6DA-11999-00	25 - 23	63P-13437-63	16 - 27	6CB-14546-00	12 - 27	6DA-24324-10	13 - 8	6DA-41114-01	6 - 9
6G8-11197-A0	6 - 4	6CB-12111-00	8 - 1	69J-13440-04	1 - 8	6CB-14564-00	12 - 9	6E5-24351-51	14 - 4		40 - 12
6ML-11301-00	5 - 11	6CB-12113-00	8 - 4		6 - 40	63P-14567-00	12 - 19	6YK-24360-73	15 - 1	63P-41131-02	33 - 9
69J-11301-02	6 - 18	51Y-12119-00	8 - 7	6DA-13446-01	6 - 42	6K8-14591-10	12 - 17	6CE-24377-00	7 - 3	63P-41133-A0	33 - 10
68T-11325-00	1 - 3	6DA-12121-00	8 - 2	6DA-13475-00	6 - 43	69J-14624-01	33 - 27		11 - 7		41 - 5
	6 - 5	6DA-12171-01	8 - 9		40 - 23	6DA-14664-01	3 - 15	6AW-24377-01	14 - 2	63P-41134-A1	33 - 16
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	3 - 8		6 - 28	6DA-13545-00	11 - 18	6DA-14711-11	33 - 12	6E5-24378-00	13 - 11	63P-41138-00	33 - 18
	3 - 29	6AW-12412-00	6 - 29	68V-13546-10	11 - 20	6DA-1475A-00	11 - 11	69J-24379-00	12 - 13		41 - 8
6ML-11325-00	1 - 1	6DA-12413-A0-9S	6 - 30	6DA-13547-00	11 - 23	6DA-1475F-00	11 - 13	6GR-24410-02	10 - 15	6BG-42384-00	25 - 2
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6CB-11355-00	34 - 16	6DA-12491-00	6 - 37	6DA-13645-00	9 - 13	63P-15311-03	34 - 2	6CB-24482-00	12 - 18	6EH-4261A-10-NA	2 - 2
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	40 - 13	6DA-12578-00	7 - 6	6DA-13761-01	10 - 8	6DA-15353-01	3 - 7	6P3-24519-00	14 - 12	6EH-42676-10	2 - 16
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NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
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63P-42756-00	25 - 12	63P-4380P-20	31 - 9	6KW-43880-01	32 - 1	63P-44556-00-8D	30 - 26	6G5-45567-30	35 - 5	6E5-61355-00	37 - 5
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6N9-42792-41	33 - 22	6CJ-43816-00	31 - 61	63P-44117-01	26 - 8	69J-45123-00	33 - 13	6G5-45576-10	35 - 60	6CB-81800-02	22 - 1
6EE-42794-40	23 - 32	63P-43816-10	31 - 20	63P-44118-00	26 - 23		41 - 6	6G5-45577-02	35 - 64	69J-81801-11	22 - 5
6EE-42794-50	23 - 33	6BC-43818-00	27 - 19	6DA-44120-02	26 - 18	69J-45127-01	33 - 19	6G5-45577-10	35 - 64	6CB-81807-00	22 - 8
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6DA-42816-02-8D	23 - 8	63P-4381C-20	31 - 41	6DA-44121-00	26 - 16	6BB-45152-01	33 - 30	6G5-45577-30	35 - 64	67F-81810-00	22 - 3
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6CB-42818-00	23 - 13	63P-43820-20	31 - 26	63P-44150-01	35 - 18	6C5-45155-02	33 - 33	6G5-45577-50	35 - 64	6CB-81820-00	22 - 7
6CB-42819-00	23 - 14	63P-43821-21	31 - 25	6DA-44176-00	26 - 7	63P-45181-02	33 - 17	6G5-45577-60	35 - 64	67F-81821-00	22 - 11
64E-43111-02-8D	27 - 1	6CJ-43829-20	31 - 17	6DA-44194-00	28 - 32	6J9-45214-00	36 - 8	6E5-45587-01	35 - 39	6DA-81822-00	21 - 6
6CB-43111-10-8D	29 - 1	63P-4382A-10	31 - 31		30 - 35	6J9-45215-00	36 - 9	6E5-45587-10	35 - 39	6CB-81826-00	22 - 22
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6CB-43112-10-8D	29 - 8	63P-43830-20	31 - 42	6E5-44312-00	35 - 29		29 - 2	6E5-45587-30	35 - 39	67F-81830-00	22 - 16
64E-43126-10	27 - 35	69J-43831-00	31 - 66	6E5-44315-A0	35 - 33	6AW-45251-00	1 - 15	6E5-45587-40	35 - 39	6CB-81832-00	22 - 9
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64E-43131-30	27 - 11	63P-43843-10	31 - 53		41 - 27	6FH-45300-03-NA	35 - 1	6E5-45587-60	35 - 39	6C5-81839-00	22 - 19
	29 - 13	6H1-43844-10	31 - 45	61A-44322-02	35 - 25	6FH-45300-13-NA	35 - 1	6J9-45611-01	35 - 48	67F-8183R-00	22 - 13
61A-43132-01	29 - 6	63P-43844-20	31 - 51		41 - 22	6J9-45301-07-NA	35 - 2	6DA-45631-01	35 - 55	60V-8183T-00	22 - 17
61A-43133-01	29 - 9	63P-43845-20	31 - 34	6G5-44323-01	35 - 32	6E5-45318-00	33 - 25	6E5-45633-01	35 - 56	6P2-8183X-00	18 - 5
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66T-43144-00	23 - 17	63P-4384G-20	31 - 55		41 - 25	6J9-45332-00-CA	35 - 57	6CB-45930-11	36 - 22	6CB-81842-00	22 - 18
6G5-43144-00	27 - 25	63P-4384H-10	31 - 32	6DA-44361-00	36 - 1	688-45341-10	35 - 7	6KW-45932-00	36 - 22	67F-81846-00	22 - 24
	29 - 26	63P-43851-20	31 - 48	6DA-44361-10	36 - 1	6E5-45344-00	35 - 42	6CB-45932-11	36 - 22	67F-81850-00	22 - 2
6E5-43145-01	37 - 8	63P-43854-10	31 - 30	6E5-44365-01	35 - 28	6J9-45371-01	1 - 17	68F-45970-20	36 - 20	6C5-81869-00	22 - 21
6G5-43148-00	27 - 30	69J-43855-00	31 - 52		36 - 3		36 - 12	68F-45972-20	36 - 20	67F-81891-00	22 - 15
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6G5-43185-02	27 - 28	6CJ-43861-10	31 - 68		30 - 37	663-45376-00	35 - 10	68F-45976-20	36 - 20	6DA-81942-01	18 - 11
	29 - 29	63P-43861-20	31 - 7	6DA-44514-00	28 - 25	63P-45378-00	35 - 12	68F-45978-20	36 - 20	6DA-81948-01	17 - 5
64E-43311-10-8D	29 - 22	6H1-43862-00	31 - 10		30 - 28	63P-45379-00	33 - 37	63P-45987-00	36 - 14	69J-81949-03	20 - 21
64E-43311-20-8D	27 - 21		31 - 12	6DA-44526-00	28 - 29	6G5-45383-01	35 - 67	6KW-45987-00	36 - 14	63P-81950-00	18 - 4
63P-43338-10	31 - 54	6EK-43862-01	32 - 12		30 - 32	6G5-45384-02	35 - 68	60X-45987-10	36 - 14	6DA-81952-10	17 - 11
61A-43376-00	28 - 6	63P-43862-10	31 - 24	6G5-44526-00	27 - 3	63P-45501-01	35 - 44	60X-45995-00	36 - 15	6DA-81960-10	18 - 1
	30 - 6	6D8-43863-00	31 - 22	6DA-44532-00	28 - 30	6DA-45501-10	35 - 44	688-45997-01	36 - 16	6DA-81975-01	18 - 2
6CB-43611-00	29 - 44	63P-43863-10	31 - 8		30 - 33	61A-45527-00	35 - 23	6CE-45C81-10	36 - 21	6EE-81994-40	16 - 28
6CB-43800-13	31 - 1	6H1-43866-01	31 - 39	69J-44533-00	30 - 22	6G5-45536-01	35 - 9	6Y8-48277-00	38 - 16	6EE-81994-50	16 - 29
63P-43801-10	31 - 4	62X-4386K-00	32 - 7	68V-44551-00-8D	30 - 13	61A-45538-00	35 - 20	6E5-48344-00	26 - 5	6AH-81996-00	23 - 34
63P-43802-21	31 - 37	62X-43871-00	31 - 27	6DA-44551-00-CA	28 - 13	6DA-45551-00	35 - 45		26 - 39	6DA-82105-02	18 - 22
6EK-43804-11	32 - 3	61A-43876-01	31 - 36	6DA-44552-00-CA	28 - 23	6DA-45560-00	35 - 47	6DA-48531-00	26 - 1	6P2-82113-00	17 - 30

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6E5-82148-00	27 - 5	67H-83672-02	30 - 3	K0F-A3751-J0	8 - 8	90105-08175	3 - 22	90159-05059	30 - 2	90202-32M19	30 - 18
	27 - 8	68F-83688-10	9 - 15	K0F-A3751-K0	8 - 8		5 - 20		39 - 3	90202-40M47	28 - 12
	29 - 4	6Y8-8454G-00	38 - 11	K0F-A3751-L0	8 - 8	90105-08M87	21 - 8	90159-06053	24 - 9		30 - 12
	29 - 11	6P2-85075-00	19 - 10	K0F-A3751-M0	8 - 8	90105-10406	3 - 17	90159-06M28	24 - 3	90206-15M18	23 - 12
66K-82149-00	29 - 25	68F-85119-00	17 - 9	K0F-A3751-N0	8 - 8		3 - 21	90167-06M00	38 - 12	90206-22M19	35 - 22
6DA-82149-00	27 - 24		17 - 14	K0F-A3751-P0	8 - 8	90105-10M00	36 - 13	90169-05M00	17 - 21	90249-06M19	27 - 31
6CB-82151-00	17 - 24	60V-85516-00	10 - 21	K0F-A3751-R0	8 - 8	90105-14009	28 - 27		18 - 12		29 - 32
6CB-82151-10	17 - 25	68F-85516-01	17 - 7	K0F-A3751-S0	8 - 8		30 - 30	90170-16M01	35 - 46	90250-08M07	35 - 54
6CB-82151-20	17 - 26		17 - 12	K0F-A3751-T0	8 - 8	90105-14012	28 - 21	90171-18M04	36 - 18	90269-07003	23 - 27
6CB-82151-30	17 - 27	6CB-85544-10	17 - 28	K0F-A3753-00	8 - 8	90109-08019	26 - 33	90173-06001	24 - 7	90280-04M05	35 - 31
6CB-82151-41	17 - 23	689-85547-01	14 - 1	K0F-A3753-10	8 - 8	90111-06142	24 - 4	90176-14002	30 - 23		41 - 30
6DA-82170-12	17 - 22	6DA-85548-10	17 - 15	K0F-A3753-20	8 - 8	90111-06144	24 - 3	90179-08003	21 - 3	90282-04M00	35 - 66
63P-82181-20	32 - 5	6DA-85561-00	16 - 6	K0F-A3753-30	8 - 8	90111-08078	2 - 4	90183-061A8	24 - 8	90338-25004	3 - 12
6CB-82310-02	19 - 5	6CB-85580-00	16 - 5	K0F-A3753-40	8 - 8	90119-06078	6 - 39	90185-05002	36 - 11	90340-08002	35 - 6
6DA-82314-01	19 - 7	6CJ-85780-01	20 - 18	K0F-A3753-50	8 - 8	90119-06276	3 - 14	90185-09M01	37 - 6	90340-14M06	5 - 9
6A0-82317-01	16 - 15	6CB-85790-00	20 - 10	K0F-A3753-60	8 - 8	90119-06286	35 - 17	90185-14M00	28 - 31		34 - 6
6DA-82388-00	18 - 16	6P2-85896-00	19 - 9	K0F-A3753-70	8 - 8	90119-06287	33 - 38		30 - 34	90340-18M09	6 - 35
	21 - 9	6FH-8591A-12	17 - 1	6DA-W0001-01	40 - 1	90119-06291	16 - 18	90185-22M11	27 - 15	90344-51019	5 - 4
6DA-82389-00	18 - 17	6DA-85991-01	17 - 3	63P-W0001-22	41 - 1	90119-06297	26 - 38		29 - 16	90386-06M12	26 - 17
6D8-82389-01	19 - 1	6C5-86120-00	10 - 31	61A-W0078-A4	1 - 19	90119-06299	10 - 12	90201-06M30	38 - 13	90386-10M16	27 - 29
6DA-82398-01	16 - 23	6CB-86120-00	6 - 1		41 - 21	90119-06309	10 - 20	90201-10060	27 - 17		29 - 30
6Y8-82509-10	38 - 8	6Y8-86260-03	38 - 2	6DA-W009A-04-9S	5 - 1		10 - 35		29 - 18	90386-12069	26 - 30
6Y8-82521-11	38 - 15	6AA-86261-01	38 - 3	6DA-W009B-14-9S	3 - 1		14 - 15	90201-10M20	37 - 7	90386-15M73	23 - 10
6DA-8252U-01	17 - 20	6Y8-86267-00	38 - 1	6CB-W1165-10	4 - 9	90119-06MA3	3 - 26	90201-12426	27 - 42	90386-16M66	26 - 20
6DA-82553-00	20 - 9	6LH-87226-00	12 - 40	6LH-W1390-00	12 - 22		6 - 17		29 - 42	90386-22M98	27 - 20
6P2-82560-01	18 - 13	6DA-8A410-02	26 - 35	6DA-W4624-00	8 - 20	90119-07001	5 - 7	90201-13M01	27 - 41		27 - 36
69J-82563-01	20 - 12	K0F-A3233-00	4 - 14	6DA-W8145-00	16 - 1	90119-07234	5 - 8		29 - 41		29 - 21
6DA-8257V-00	17 - 32	K0F-A3741-00	8 - 5	6EK-W9010-00	16 - 2	90119-08020	9 - 14	90201-156J2	23 - 11		29 - 37
68F-82582-00	21 - 5	K0F-A3742-00	8 - 6	90101-06020	29 - 3	90119-08182	33 - 2	90201-15M58	28 - 20	90386-25M31	27 - 13
6DA-82582-00	20 - 2	K0F-A3743-00	8 - 3	90101-12065	27 - 40	90119-08187	23 - 21		30 - 20		29 - 14
6DA-82582-10	20 - 3	K0F-A3751-00	8 - 8		29 - 40	90119-08189	33 - 5	90201-16M01	28 - 28	90386-38M32	28 - 11
6Y8-82582-11	20 - 4	K0F-A3751-10	8 - 8	90101-12066	27 - 40	90119-08191	35 - 35		30 - 31		30 - 11
69J-82587-01	20 - 14	K0F-A3751-20	8 - 8		29 - 40		41 - 29	90201-16M55	28 - 19	90387-05004	39 - 4
6E9-82588-00	18 - 14	K0F-A3751-30	8 - 8	90101-14005	30 - 21	90119-08M66	3 - 18		30 - 19	90387-06176	17 - 8
61A-82588-01	26 - 10	K0F-A3751-40	8 - 8	90105-06028	3 - 5	90119-10007	33 - 23	90201-186F1	6 - 36		17 - 13
6DA-82590-22	20 - 1	K0F-A3751-50	8 - 8		6 - 10	90119-10024	28 - 26		40 - 15	90387-06263	34 - 9
69J-8259F-00	26 - 9	K0F-A3751-60	8 - 8		6 - 26		30 - 29	90201-22M01	35 - 21	90387-06283	10 - 1
60V-8259F-01	26 - 31	K0F-A3751-70	8 - 8		6 - 34	90119-10050	8 - 14	90201-26M59	27 - 14	90387-06289	10 - 22
6DA-8259M-10	20 - 8	K0F-A3751-80	8 - 8	90105-06035	6 - 3	90119-10054	27 - 18		29 - 15		10 - 34
63P-825E0-02	39 - 1	K0F-A3751-90	8 - 8	90105-06037	6 - 49		29 - 19	90201-30M92	35 - 65		14 - 17
6X4-83383-00	38 - 5	K0F-A3751-A0	8 - 8	90105-06054	10 - 3	90119-10058	28 - 24	90201-35008	28 - 17	90387-06M43	24 - 11
6X4-83386-00	38 - 6	K0F-A3751-B0	8 - 8	90105-06151	5 - 21		30 - 27		30 - 17	90387-06M69	16 - 17
6E5-83558-00	33 - 34	K0F-A3751-C0	8 - 8		6 - 44	90119-10072	36 - 7	90201-38M60	28 - 9	90387-07028	24 - 6
6DA-83614-00	20 - 16	K0F-A3751-D0	8 - 8	90105-06196	3 - 34	90119-10M07	8 - 22		30 - 9	90387-08M37	23 - 20
63P-83614-01	20 - 15	K0F-A3751-E0	8 - 8	90105-06M07	5 - 14	90149-11001	5 - 19	90202-08M20	26 - 14	90387-08M45	2 - 7
6AW-83651-01	20 - 11	K0F-A3751-F0	8 - 8		6 - 21	90151-05M05	6 - 6	90202-16061	26 - 21	90387-10094	2 - 5
6DA-8366G-00	25 - 15	K0F-A3751-G0	8 - 8	90105-06M08	10 - 11	90152-05M08	36 - 10		36 - 4	90387-10M05	27 - 32
67H-83672-02	28 - 3	K0F-A3751-H0	8 - 8		10 - 14	90159-05059	28 - 2	90202-32M19	28 - 18		29 - 33

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
90387-10M61	37 - 3	90464-16001	11 - 25	90467-09M09	11 - 10	92995-14600	30 - 36	93210-37MH7	30 - 10	94702-00400	1 - 18
90387-11005	5 - 18		11 - 26	90467-120A7	13 - 9	93101-28M16	35 - 37	93210-55M14	35 - 41		5 - 25
90387-14004	28 - 35	90464-16003	13 - 4	90467-140A9	13 - 10		41 - 17		41 - 18	95022-06035	16 - 10
	30 - 38	90464-18004	11 - 24	90467-141A2	13 - 13	93101-30M17	35 - 62	93210-58144	35 - 15	95333-08600	18 - 24
90430-06M03	5 - 15		13 - 17	90468-18008	26 - 6		41 - 19		41 - 12	95380-06600	2 - 11
	6 - 22		25 - 18		26 - 15	93102-38008	8 - 19	93210-68N50	31 - 14		10 - 32
90430-08003	1 - 16	90464-18246	18 - 10		26 - 40		40 - 20	93210-86M38	35 - 26		24 - 4
	35 - 8		25 - 17	90480-12314	10 - 2	93102-85008	4 - 4		41 - 14	95380-12600	27 - 43
	41 - 11	90464-20181	6 - 38		16 - 14		40 - 19		41 - 23		29 - 43
90430-14115	5 - 10		9 - 21		19 - 8	93106-09014	35 - 16	93210-97M55	35 - 63	95604-14200	28 - 22
	40 - 2		13 - 1	90480-13163	23 - 28		41 - 13		41 - 20	95780-06300	38 - 14
90430-14M09	1 - 7		16 - 22	90480-13M24	24 - 10	93106-19001	31 - 5	93306-209U0	35 - 58	95780-08300	2 - 8
	34 - 7		17 - 16	90480-14031	10 - 33	93210-04279	38 - 9	93311-928U5	35 - 3	95780-10300	28 - 7
	41 - 3		18 - 19	90480-15013	14 - 16	93210-064A5	31 - 40	93315-43061	35 - 61		30 - 7
90445-07010	33 - 36		19 - 3	90480-16009	24 - 5		31 - 50	93317-330U2	35 - 38	95812-06025	34 - 11
90445-07018	33 - 36		21 - 10	90480-16025	16 - 13	93210-07003	35 - 13	93332-000V3	35 - 4	95D75-06025	9 - 4
90445-09008	7 - 4	90464-20258	23 - 31	90480-20M05	6 - 13		41 - 10	93341-930V2	35 - 40		9 - 6
90445-09120	11 - 3	90464-21256	25 - 9	90480-22M81	23 - 19	93210-07N51	31 - 47	93410-16006	26 - 22	95D75-08035	17 - 4
90445-10056	11 - 8	90464-26001	20 - 19	90501-12082	26 - 27	93210-08001	3 - 30	93410-22M11	27 - 37	95D95-06010	13 - 7
90445-10057	7 - 14	90464-28003	20 - 20	90501-16M11	6 - 12		40 - 18		29 - 38		27 - 38
90445-23002	36 - 2	90464-32002	17 - 34	90501-16M37	35 - 50	93210-09165	26 - 19	93410-37M04	28 - 14		27 - 39
90462-12013	25 - 19	90464-99004	9 - 8	90506-16003	27 - 34		31 - 16		30 - 14		29 - 39
90464-07M41	11 - 2	90465-08M63	13 - 6		29 - 35	93210-11N52	31 - 21	93420-36M01	33 - 26	95D95-06012	7 - 17
90464-09008	18 - 21		27 - 22	90506-18025	8 - 23	93210-12327	31 - 35	93501-04M02	26 - 26		9 - 20
90464-09020	7 - 10		29 - 23	90506-22001	23 - 16	93210-12648	3 - 16	93501-08001	31 - 49		10 - 19
90464-09130	10 - 26	90465-08M83	7 - 16	90508-20M31	26 - 29		40 - 10		31 - 58		14 - 18
	16 - 21	90465-11M10	7 - 7	90560-12M01	37 - 4	93210-12N52	31 - 38	93503-16003	31 - 43		18 - 15
	16 - 25		10 - 25	91312-04020	31 - 57	93210-13M63	6 - 7		35 - 53		19 - 2
90464-09142	7 - 9		11 - 4	91312-05035	31 - 63		23 - 29	93505-32038	31 - 64		20 - 17
90464-09M21	7 - 5		11 - 5	91380-06025	31 - 67		40 - 11	93507-32009	35 - 51		23 - 18
90464-09M31	7 - 12		11 - 9	91490-40030	36 - 19	93210-16275	37 - 9	93511-32017	35 - 52		25 - 14
90464-10011	11 - 17		13 - 14	91609-16010	31 - 11	93210-19MJ3	34 - 21	93604-10011	31 - 56		25 - 16
90464-11121	10 - 24		13 - 16	91690-30010	26 - 4		40 - 24	93605-10108	8 - 10		25 - 20
90464-12002	16 - 4		14 - 5		26 - 25	93210-24M79	6 - 46		8 - 12	95D95-06014	23 - 4
90464-12010	7 - 8		14 - 20	91690-30020	27 - 33		40 - 25	93606-12019	4 - 3	95D95-06016	10 - 29
	13 - 3		25 - 3		29 - 34	93210-25552	3 - 11		5 - 5		16 - 20
90464-12089	18 - 9		25 - 10	91690-40010	3 - 10		34 - 18		35 - 34		16 - 24
90464-12183	9 - 10		27 - 16		3 - 27		40 - 7		41 - 28		17 - 10
	9 - 22		28 - 5	91809-08006	5 - 6		40 - 22	93606-19M23	33 - 15		18 - 18
	17 - 6		29 - 17	91814-18002	3 - 3	93210-25647	3 - 13	93608-16M16	33 - 4		21 - 11
	18 - 8		30 - 5	92903-08100	18 - 25		40 - 8		33 - 24		34 - 22
90464-13013	13 - 19		33 - 35	92990-06100	2 - 10	93210-29375	31 - 28		34 - 4	95D95-06020	10 - 5
90464-13249	18 - 20		38 - 10	92990-08600	2 - 6	93210-357A3	6 - 48		36 - 5		17 - 2
	19 - 4		39 - 5	92990-18200	36 - 17		40 - 26	93700-06002	27 - 10		17 - 19
	25 - 13	90465-11M59	6 - 27	92995-05100	9 - 17	93210-37160	35 - 27		27 - 23	95D95-06025	14 - 7
90464-13260	13 - 18		6 - 51	92995-05600	9 - 18		41 - 15		29 - 24		19 - 6
90464-15007	13 - 5		20 - 7	92995-14600	28 - 33		41 - 24	93700-06M01	26 - 32	95D95-06030	5 - 24
90464-16001	11 - 12	90465-13M97	16 - 9		30 - 24	93210-37MH7	28 - 10	93700-06M03	26 - 34		16 - 11

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
95D95-06040	25 - 24	97E95-06550	26 - 12								
95D95-06065	25 - 22	97E95-06610	18 - 6								
95D95-08012	23 - 15	97E95-08520	27 - 12								
95D95-08016	18 - 23	97E95-08525	35 - 43								
95D95-08020	26 - 2	97E95-10645	36 - 6								
95D95-08025	5 - 16	98507-04008	12 - 34								
97513-08545	21 - 2	98780-04016	3 - 9								
97595-05520	16 - 8		3 - 28								
97602-04316	32 - 9	99001-08600	35 - 19								
97780-50620	17 - 31	99530-08012	16 - 7								
97780-60520	25 - 11	99590-10114	21 - 7								
97780-60620	17 - 17										
	17 - 33										
	38 - 7										
97880-06035	38 - 12										
97885-05016	9 - 16										
97885-06010	29 - 7										
	29 - 10										
97980-06216	33 - 28										
	38 - 4										
97985-04116	26 - 11										
97985-04308	20 - 6										
97985-06212	27 - 9										
	29 - 12										
97985-06216	28 - 4										
	30 - 4										
97D95-06012	33 - 31										
97E75-06516	8 - 25										
97E75-06535	26 - 24										
97E75-06540	34 - 17										
97E75-08535	33 - 14										
	34 - 3										
97E75-08540	6 - 23										
97E75-08560	9 - 2										
	33 - 11										
97E75-10535	33 - 6										
97E75-10545	33 - 3										
97E95-06510	27 - 6										
	29 - 5										
97E95-06512	27 - 26										
	29 - 27										
97E95-06516	20 - 5										
	21 - 1										
	39 - 2										
97E95-06520	18 - 7										
	19 - 11										
97E95-06530	27 - 4										
97E95-06535	18 - 3										