



PARTS CATALOGUE CATALOGUE DE PIÉCES DÉTACHÉES

XF400-2024 (6LB3)
XF450-2024 (6KN3)



1Y6LB-300FA

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XF400/XF450
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

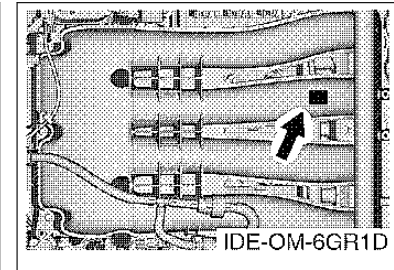
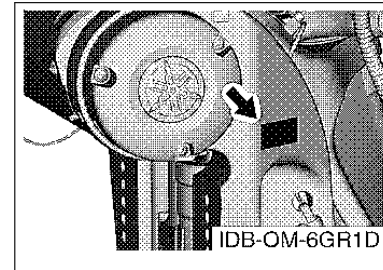
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
XF450	6KN-1002408	XF400	6LB-1000055

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6KN3	XF450NSA, XF450NSA2
2	6LB3	XF400NSA, XF400NSA2

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

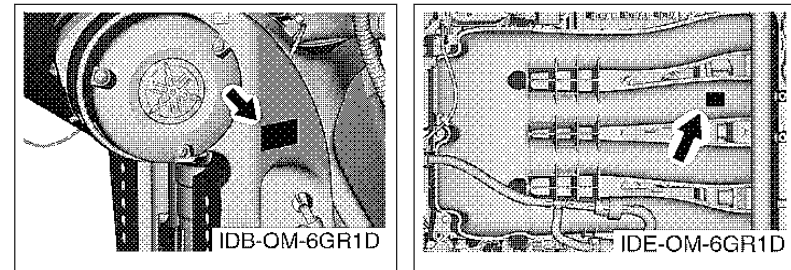
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
XF450	6KN-1002408	XF400	6LB-1000055

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBN1	DARK BLUISH GRAY 1	008D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	6KN3	XF450NSA, XF450NSA2
2	6LB3	XF400NSA, XF400NSA2

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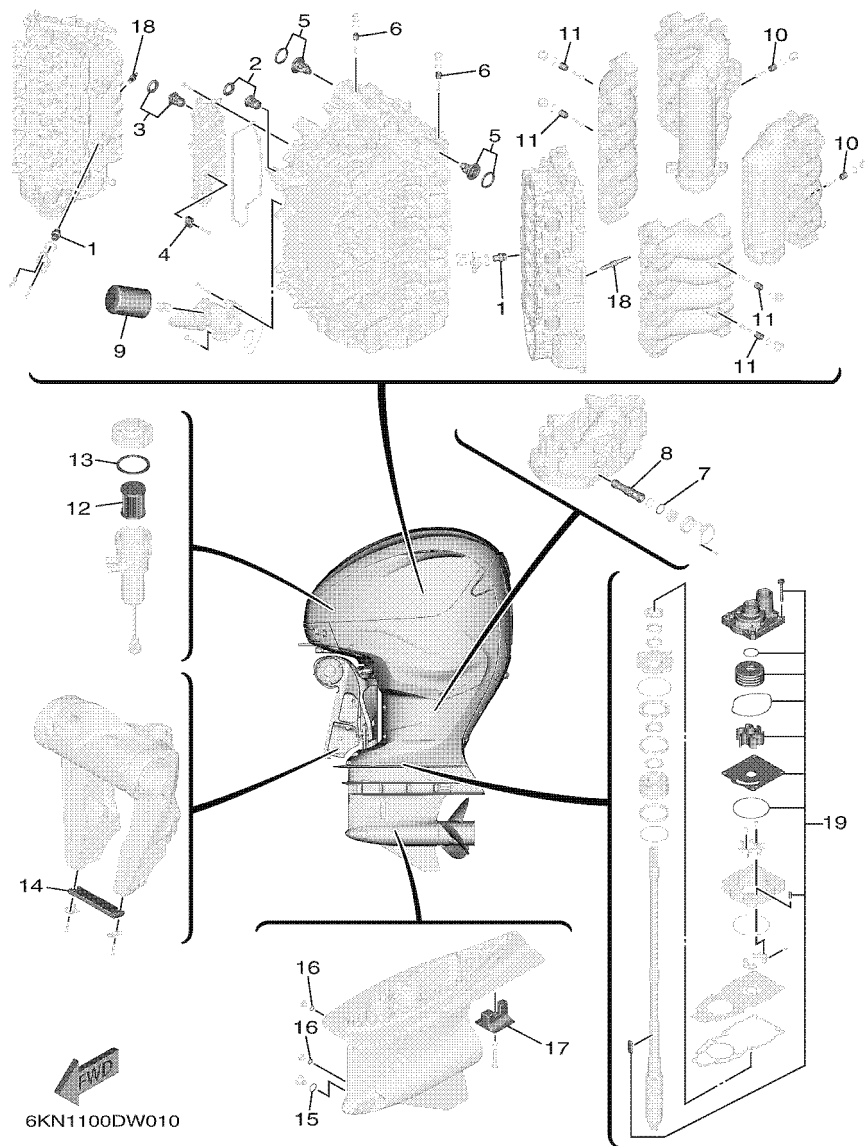


FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6LB3			REMARKS REMARQUES
1	6ML-11325-00	ANODE ANODE	4	4			
2	6H3-12411-20	THERMOSTAT THERMOSTAT	1	1			
3	66M-12411-01	THERMOSTAT THERMOSTAT	1	1			
4	6AW-1132P-00	ANODE 5 ANODE 5	3	3			
5	6GR-12411-00	THERMOSTAT THERMOSTAT	2	2			
6	6G8-11325-00	ANODE ANODE	2	2			
7	93210-34633	O-RING JOINT TORIQUE	1	1			
8	6GR-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
9	N26-13440-03	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1			
10	6G8-11325-00	ANODE ANODE	2	2			
11	6G8-11325-00	ANODE ANODE	4	4			
12	6P3-24563-02	ELEMENT, FILTER ELEMENT, FILTRE	1	1			
13	6P3-24564-00	GASKET JOINT	1	1			
14	6AW-45251-00	ANODE ANODE	1	1			
15	93210-19123	O-RING JOINT TORIQUE	1	1			
16	93210-09165	O-RING JOINT TORIQUE	2	2			
17	6AW-45373-00	ANODE ANODE	1	1			
18	94702-00447	PLUG, SPARK (NGK ILMAR7H9) BOUGIE D, ALLUMAGE (NGK ILMAR7H)	8	8			
19	6GR-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1			

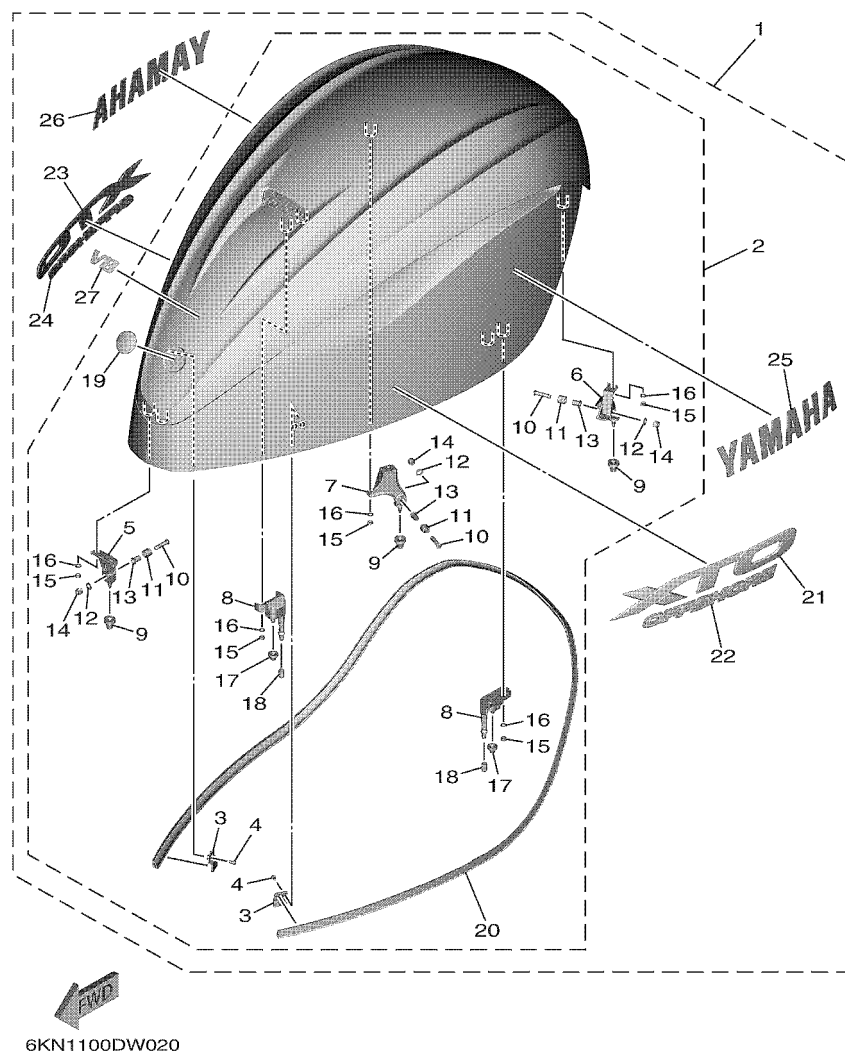


FIG. 2 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-42610-00-8D	TOP COWLING ASSY CAPOT (ENS.)	1	1			UR GRAY
	6KN-42610-00-CE	TOP COWLING ASSY CAPOT (ENS.)	1	1			UR WHITE
2	6KN-4261A-00-8D	TOP COWLING W/O GRAPHICS CAPOT SUPERIEUR SANS GRAPHIQUE	1	1			UR GRAY
	6KN-4261A-00-CE	TOP COWLING W/O GRAPHICS CAPOT SUPERIEUR SANS GRAPHIQUE	1	1			UR WHITE
3	6GR-42477-00	PLATE, LOCK PLAQUE BUTEE	2	2			
4	97985-05210	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4			
5	6GR-42647-00	HOLDER, CLAMP BAND SUPPORT, SANDOW DE SERRAGE	1	1			
6	6GR-42648-00	HOLDER, CLAMP BAND SUPPORT, SANDOW DE SERRAGE	1	1			
7	6GR-42649-00	HOLDER, CLAMP BAND SUPPORT, SANDOW DE SERRAGE	1	1			
8	6GR-42643-00	PLATE, CLAMP PLAQUE, PRESSE	2	2			
9	6AW-42663-01	DAMPER 2 AMORTISSEUR 2	3	3			
10	90111-08078	BOLT, HEXAGON SOCKET BUTTON BOULON	3	3			
11	90387-10094	COLLAR COLLERETTE	3	3			
12	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	3			
13	90387-08M45	COLLAR COLLERETTE	3	3			
14	95780-08300	NUT, FLANGE ECROU	3	3			
15	95380-06600	NUT, HEXAGON ECROU	10	10			
16	92990-06100	WASHER, SPRING RONDELLE, GROWER	10	10			
17	663-42662-01	DAMPER AMORTISSEUR	2	2			
18	67F-13448-00	CAP CAPUCHON	2	2			
19	6LB-42697-00	TUNING FORK MARK MARQUE, YAMAHA	1	1			
20	6KN-42629-00	SEAL JOINT	1	1			
21	6KN-42675-00	GRAPHIC, SIDE 1 EMBLEME	1	1			
22	6KN-53184-00	GRAPHIC, 1 GRAPHIQUE, 1	1	1			
23	6KN-42676-00	GRAPHIC, SIDE 2 EMBLEME	1	1			
24	6KN-53185-00	GRAPHIC, 2 GRAPHIQUE, 2	1	1			
25	6KN-2153A-00	EMBLEM, YAMAHA EMBLEME, YAMAHA	1	1			

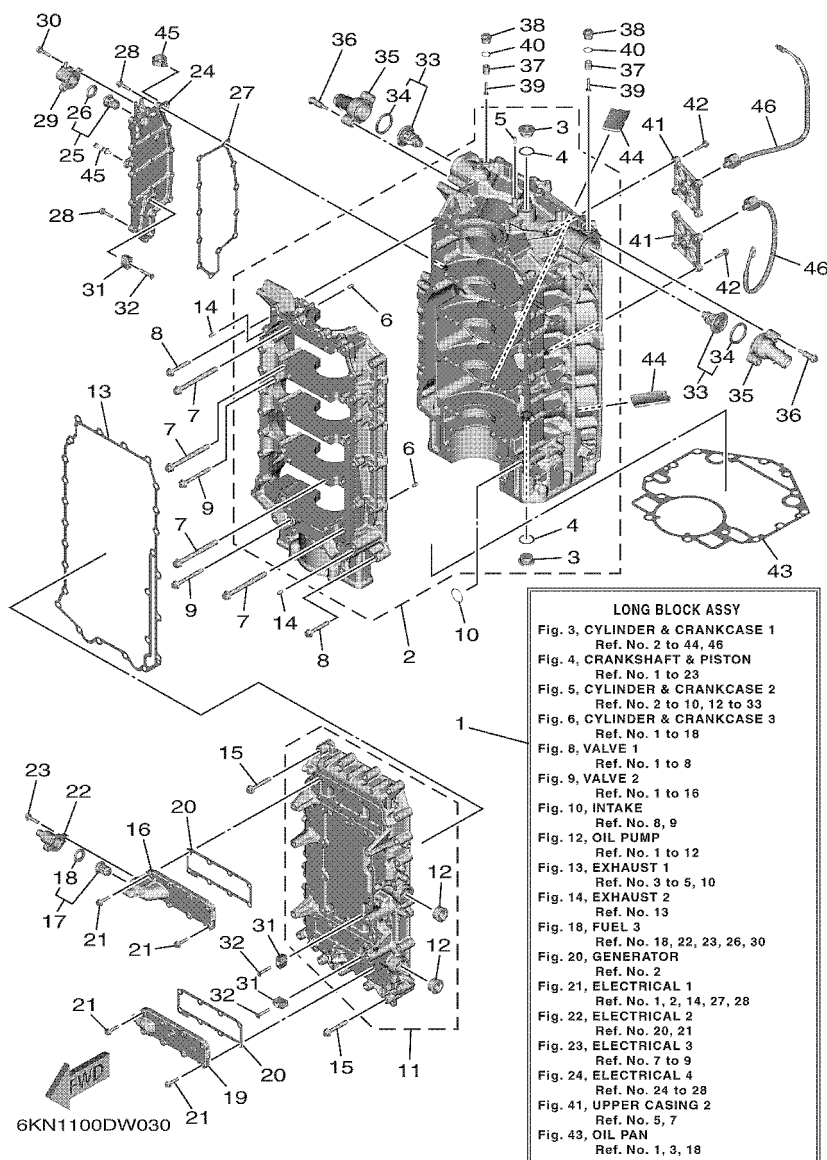


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6L3			REMARKS REMARQUES
1	6KN-11000-00	LONG BLOCK ASSY SOUS-ASSEMBLEE DU MOTEUR	1	1			
2	6KN-15109-00-9S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1			
3	90340-24001	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2			
4	90430-24239	.GASKET .JOINT	2	2			
5	93606-12019	.PIN, DOWEL .GOUPILLE	1	1			
6	93606-12019	.PIN, DOWEL .GOUPILLE	10	10			
7	6P2-15187-00	BOLT BOULON	20	20			
8	90105-08175	BOLT, FLANGE BOULON, A COLLERETTE	10	10			
9	90105-08220	BOLT, FLANGE BOULON, A COLLERETTE	6	6			
10	93210-26658	O-RING JOINT TORIQUE	1	1			
11	6KN-15411-01-9S	COVER, CRANKCASE 1 COUVERCLE 1, CARTER MOTEUR	1	1			
12	90340-27001	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2			
13	6GR-15451-01	GASKET, CRANKCASE COVER 1 JOINT, COUVERCLE DE CARTER 1	1	1			
14	93606-12019	PIN, DOWEL GOUPILLE	2	2			
15	90105-08175	BOLT, FLANGE BOULON, A COLLERETTE	26	26			
16	6GR-15414-01-9S	COVER 1 COUVERCLE 1	1	1			
17	6H3-12411-20	THERMOSTAT THERMOSTAT	1	1			
18	6H3-12412-10	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1			
19	6GR-15423-00-9S	COVER 2 COUVERCLE 2	1	1			
20	6GR-1131B-00	GASKET, COVER JOINT, COUVERCLE	2	2			
21	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	16	16			
22	6KN-12417-00-9S	HOUSING, THERMOSTAT BOITIER, THERMOSTAT	1	1			
23	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	2	2			
24	6GR-15413-00-9S	COVER COUVERCLE	1	1			
25	66M-12411-01	THERMOSTAT THERMOSTAT	1	1			
26	688-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1			
27	6GR-15353-00	GASKET, DRAIN JOINT, PLOT DE VIDANGE	1	1			

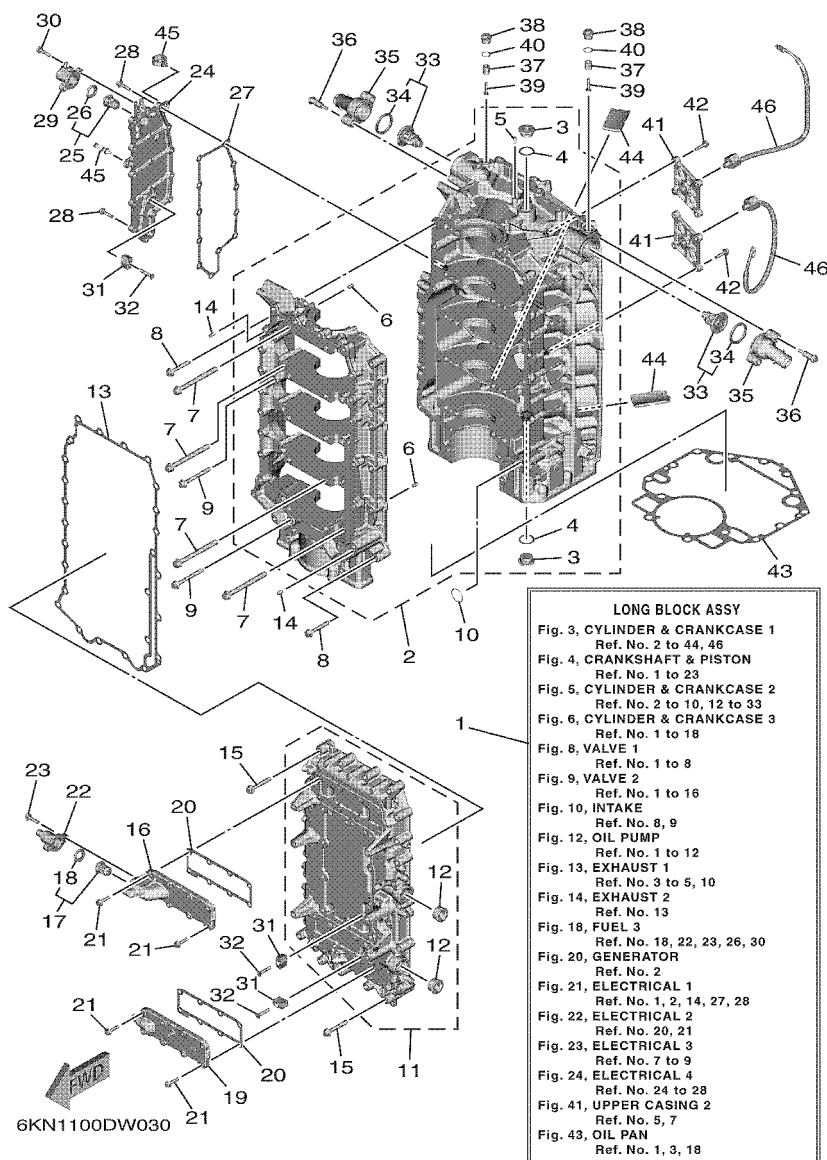


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LCS			REMARKS REMARQUES
28	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	12	12			
29	6GR-1241B-00-9S	COVER, THERMOSTAT 2 COUVERCLE, THERMOSTAT 2	1	1			
30	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	2	2			
31	6AW-1132P-00	ANODE 5 ANODE 5	3	3			
32	90151-06069	SCREW, COUNTERSUNK VIS, TETE NOYEE	3	3			
33	6GR-12411-00	THERMOSTAT THERMOSTAT	2	2			
34	6GR-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1			
35	6GR-12413-00	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	2			
36	90109-06286	BOLT BOULON	4	4			
37	6G8-11325-00	ANODE ANODE	2	2			
38	6G8-11197-A0	PLUG, BLIND PLOT, BORGNE	2	2			
39	98980-05025	SCREW, BIND VIS, DE PRESSION	2	2			
40	93210-13M63	O-RING JOINT TORIQUE	2	2			
41	6GR-1135A-00	BRACKET SUPPORT	2	2			
42	90105-06037	BOLT, FLANGE BOULON, A COLLERETTE	8	8			
43	6GR-11351-01	GASKET, CYLINDER JOINT, D'EMBASE	1	1			
44	6GR-14664-01	GROMMET, WATER SHUT PASSE-FIL	2	2			
45	90464-20181	CLAMP BRIDE	2	2			
46	6CJ-85780-01	SENSOR, KNOCK SONDE DE COGNEMENT	2	2			

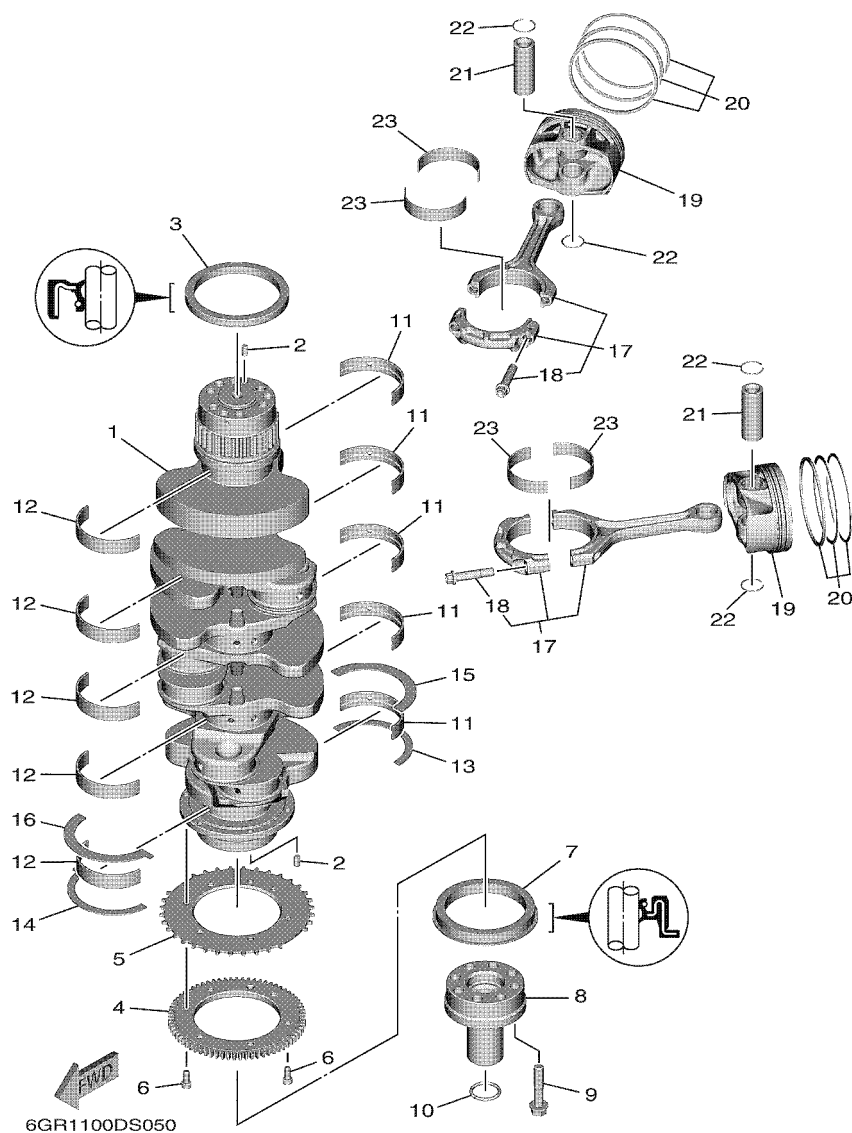


FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	6GR-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	1		
2	93606-12019	PIN, DOWEL GOUPILLE	2	2		
3	93102-90004	OIL SEAL JOINT SPY	1	1		
4	6GR-13188-00	GEAR, DRIVE PIGNON SECONDAIRE	1	1		
5	6GR-81673-00	ROTOR ROTOR	1	1		
6	91317-06014	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	6	6		
7	93102-85010	OIL SEAL JOINT SPY	1	1		
8	6GR-12199-00	FLANGE COLLERETTE	1	1		
9	90105-10446	BOLT, FLANGE BOULON, A COLLERETTE	8	8		
10	93210-260A5	O-RING JOINT TORIQUE	1	1		
11	6GR-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	5	5		UR BLACK
	6GR-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	5	5		UR BLACK
	6GR-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	5	5		UR BLUE
	6GR-11416-30	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	5	5		UR BLUE
12	6GR-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5		UR PINK
	6GR-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5		UR PINK
	6GR-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5		UR WHITE
	6GR-11417-30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5		UR WHITE
13	6CB-11426-03	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1	1		UR BLACK
14	6CB-11427-03	BEARING, THRUST 2 ROULEMENT DE BUTEE 2	1	1		UR BLACK
15	6GR-11426-00	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1	1		UR BLUE
16	6GR-11427-00	BEARING, THRUST 2 ROULEMENT DE BUTEE 2	1	1		UR BLUE
17	6GR-W1165-10	CONNECTING ROD ASSY BIELLE COMPLETE	8	8		UR PINK
18	63P-11654-10	BOLT, CONNECTING ROD BOULON, BIELLE	2	2		UR PINK
19	6KN-11631-00	PISTON (STD) PISTON (STD)	8	8		UR WHITE
20	6GR-11603-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	8	8		UR WHITE
21	6GR-11633-00	PIN, PISTON AXE, PISTON	8	8		

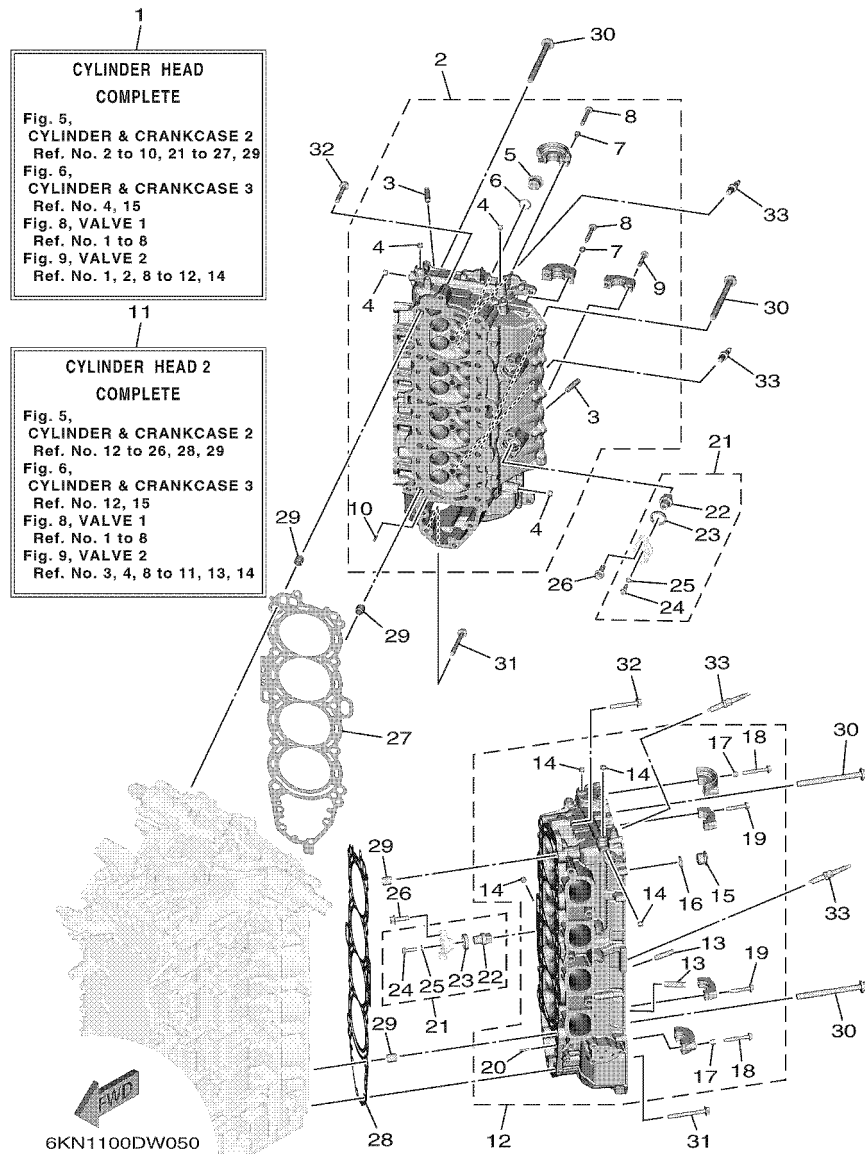


FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-W009A-01-9S	CYLINDER HEAD COMPLETE CULASSE (ENS.)	1	1			
2	6KN-11110-00	CYLINDER HEAD ASSY JEU DE CULASSE	1	1			
3	6DA-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	16	16			
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	4	4			
5	90340-97002	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	3	3			
6	93210-18322	.O-RING .JOINT TORIQUE	3	3			
7	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4			
8	90119-07235	.BOLT/WASHER-CAM CAPS .BOULON, AVEC RONDELLE	4	4			
9	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	18	18			
10	91690-40018	.PIN, SPRING .AGRAFFE	1	1			
11	6KN-W009C-01-9S	CYLINDER HEAD 2 COMPLETE CULASSE 2	1	1			
12	6KN-11120-00	CYLINDER HEAD ASSY 2 CULASSE 2	1	1			
13	6DA-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	16	16			
14	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	4	4			
15	90340-97002	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	3	3			
16	93210-18322	.O-RING .JOINT TORIQUE	3	3			
17	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4			
18	90119-07235	.BOLT/WASHER-CAM CAPS .BOULON, AVEC RONDELLE	4	4			
19	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	18	18			
20	91690-40018	.PIN, SPRING .AGRAFFE	1	1			
21	6ML-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	4	4			
22	6ML-11325-00	.ANODE .ANODE	1	1			
23	67F-11328-01	.GROMMET, ANODE .PASSE-FIL	1	1			
24	90105-06M07	.BOLT, FLANGE .BOULON, A COLLERETTE	1	1			
25	90430-06M03	.GASKET .JOINT	1	1			
26	95D95-08025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	8	8			
27	6KN-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1			

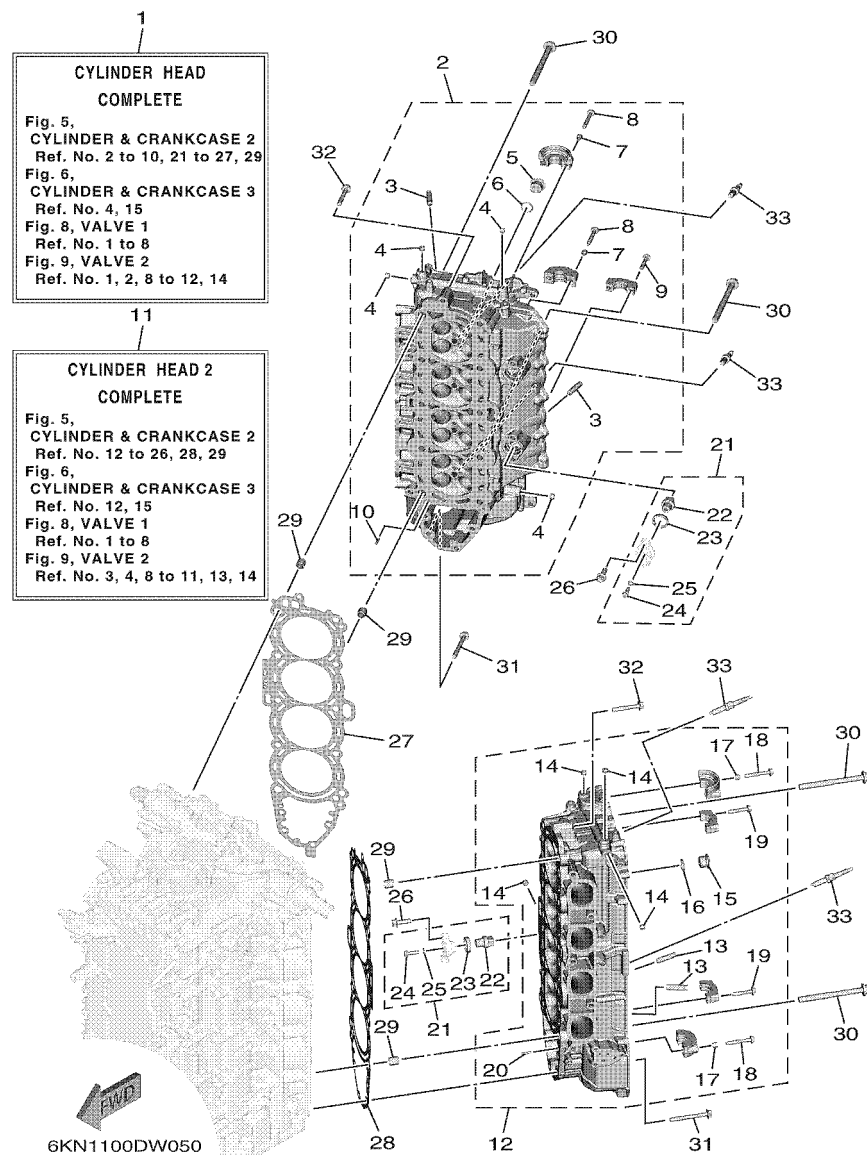


FIG. 5 CYLINDER & CRANKCASE 2

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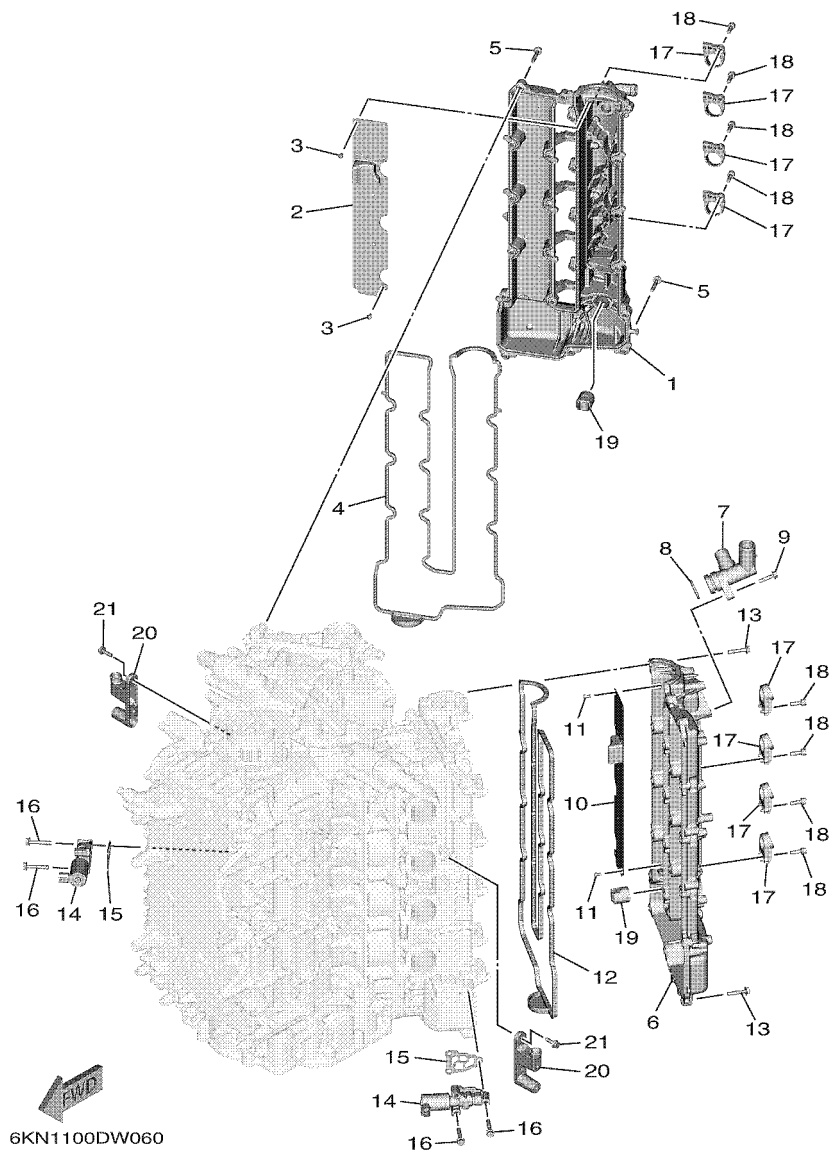


FIG. 6 CYLINDER & CRANKCASE 3

CYLINDRE & CARTER 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6L3			REMARKS REMARQUES
1	6GR-11191-00-9S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1			
2	6GR-11135-00	PLATE, BREATHER 3 PLAQUE, RENIFLARD 3	1	1			
3	97607-04208	SCREW, WITH WASHER VIS, AVEC RONDELLE	8	8			
4	6GR-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1			
5	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	22	22			
6	6GR-11192-00-9S	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1			
7	6GR-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	1			
8	93210-28646	O-RING JOINT TORIQUE	1	1			
9	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
10	6GR-11136-00	PLATE, BREATHER 4 PLAQUE, RENIFLARD 4	1	1			
11	97607-04208	SCREW, WITH WASHER VIS, AVEC RONDELLE	8	8			
12	6GR-11194-00	GASKET, HEAD COVER 2 JOINT, COUVERCLE DE CULASSE 2	1	1			
13	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	22	22			
14	6GR-86120-00	SOLENOID VALVE ASSY SOLENOIDE	2	2			
15	6CB-1242F-00	GASKET, FILTER JOINT, FILTRE	2	2			
16	90105-06035	BOLT, FLANGE BOULON, A COLLERETTE	6	6			
17	6GR-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	8	8			
18	90110-06038	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	16	16			
19	6GR-11927-00	LIFTER POUSSOIR	2	2			
20	6GR-42743-00	BRACKET SUPPORT	2	2			
21	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4			

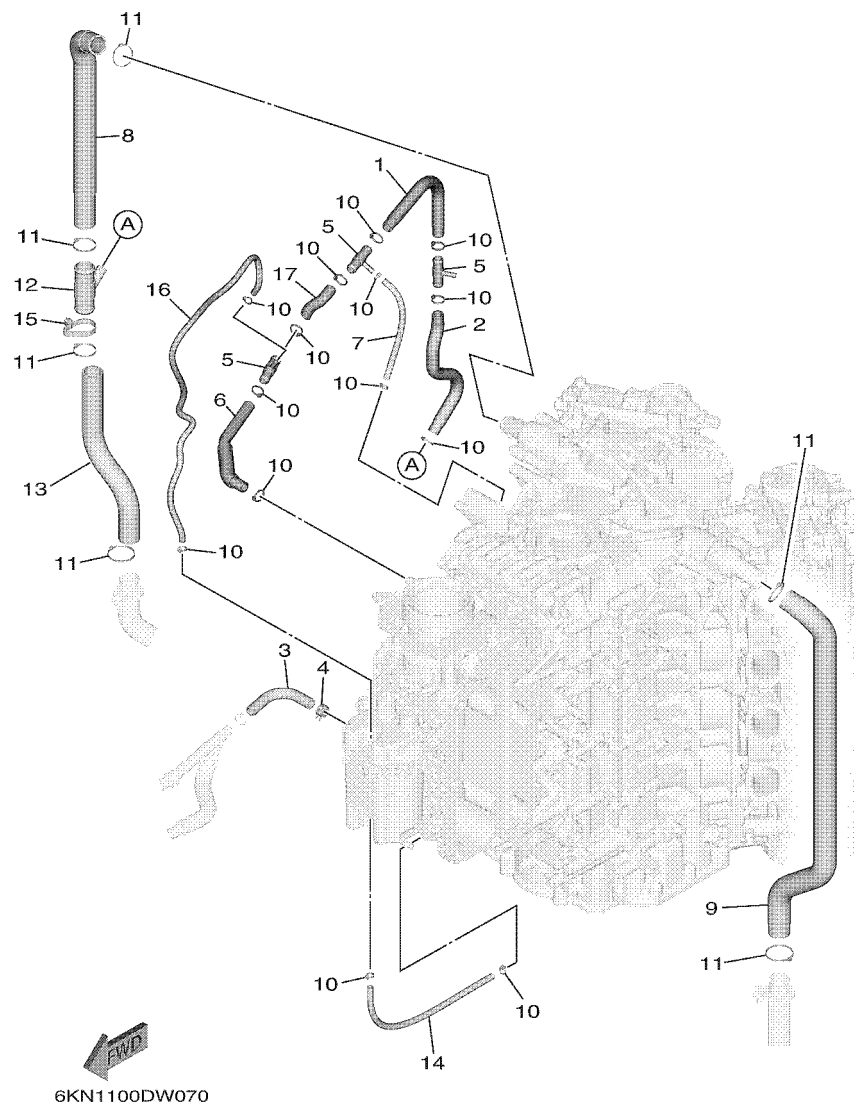


FIG. 7 CYLINDER & CRANKCASE 4

CYLINDRE & CARTER 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6LB3			REMARKS REMARQUES
1	6KN-12576-00	HOSE 1 TUYAU 1	1	1			
2	6KN-12579-00	HOSE 4 TUYAU 4	1	1			
3	6GR-42541-00	PIPE 1 TUYAU 1	1	1			
4	90467-150A5	CLIP JONC	1	1			
5	6GR-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	3	3			
6	6KN-12551-00	HOSE 7 DURITE 7	1	1			
7	90445-09M00	HOSE (L180) DURITE (L180)	1	1			
8	6GR-1243A-00	HOSE 1 DURITE 1	1	1			
9	6GR-1243E-00	HOSE 2 DURITE 2	1	1			
10	90465-11M10	CLAMP BRIDE	14	14			
11	90465-11M59	CLAMP BRIDE	6	6			
12	6GR-12594-00	JOINT, HOSE 4 JOINT DE TUYAU 4	1	1			
13	6GR-1244H-00	HOSE 5 DURITE 5	1	1			
14	90445-09304	HOSE (L310) DURITE (L310)	1	1			
15	90465-13M24	CLAMP BRIDE	1	1			
16	6KN-12588-00	HOSE 5 TUYAU 5	1	1			
17	6KN-12589-00	HOSE 6 TUYAU 6	1	1			

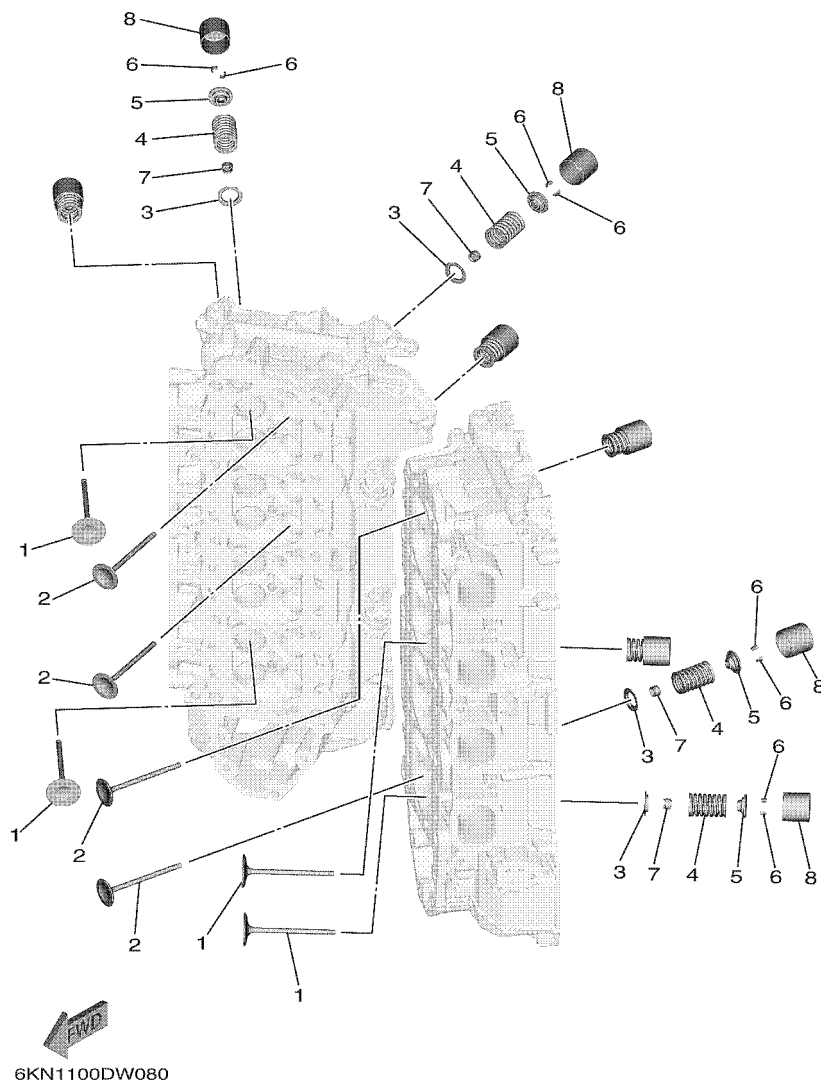
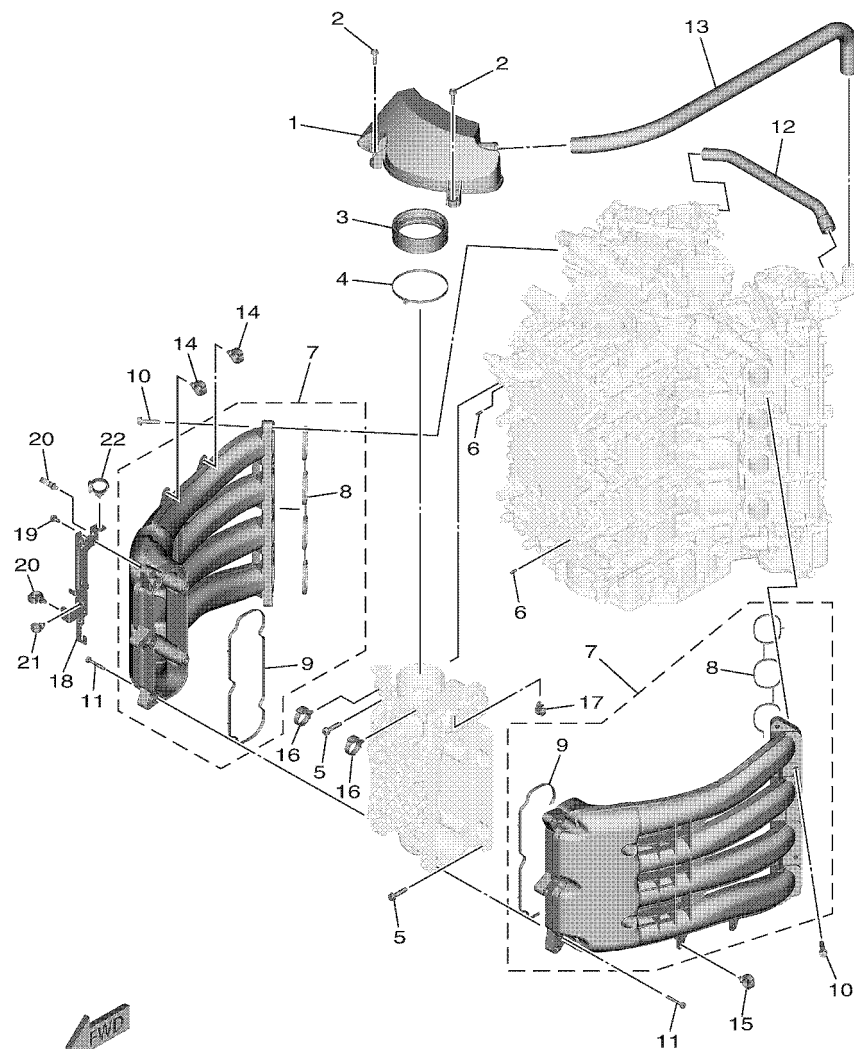


FIG. 8 VALVE 1

SOUPAPE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6L3			REMARKS REMARQUES
1	6GR-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	16	16			
2	6KN-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	16	16			
3	K0F-A3743-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	32	32			
4	6CB-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	32	32			
5	K0F-A3741-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	32	32			
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER FRAISE, SOUPAPE	64	64			
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	32	32			
8	6GR-12153-00	LIFTER, VALVE (3.000) LEVE-SOUPAPE (3.000)	32	32			UR
	6GR-12153-10	LIFTER, VALVE (3.025) LEVE-SOUPAPE (3.025)	32	32			UR
	6GR-12153-20	LIFTER, VALVE (3.050) LEVE-SOUPAPE (3.050)	32	32			UR
	6GR-12153-30	LIFTER, VALVE (3.075) LEVE-SOUPAPE (3.075)	32	32			UR
	6GR-12153-40	LIFTER, VALVE (3.100) LEVE-SOUPAPE (3.100)	32	32			UR
	6GR-12153-50	LIFTER, VALVE (3.120) LEVE-SOUPAPE (3.120)	32	32			UR
	6GR-12153-60	LIFTER, VALVE (3.140) LEVE-SOUPAPE (3.140)	32	32			UR
	6GR-12153-70	LIFTER, VALVE (3.160) LEVE-SOUPAPE (3.160)	32	32			UR
	6GR-12153-80	LIFTER, VALVE (3.180) LEVE-SOUPAPE (3.180)	32	32			UR
	6GR-12153-90	LIFTER, VALVE (3.200) LEVE-SOUPAPE (3.200)	32	32			UR
	6GR-12153-A0	LIFTER, VALVE (3.220) LEVE-SOUPAPE (3.220)	32	32			UR
	6GR-12153-B0	LIFTER, VALVE (3.240) LEVE-SOUPAPE (3.240)	32	32			UR
	6GR-12153-C0	LIFTER, VALVE (3.260) LEVE-SOUPAPE (3.260)	32	32			UR
	6GR-12153-D0	LIFTER, VALVE (3.280) LEVE-SOUPAPE (3.280)	32	32			UR
	6GR-12153-E0	LIFTER, VALVE (3.300) LEVE-SOUPAPE (3.300)	32	32			UR
	6GR-12153-F0	LIFTER, VALVE (3.320) LEVE-SOUPAPE (3.320)	32	32			UR
	6GR-12153-G0	LIFTER, VALVE (3.340) LEVE-SOUPAPE (3.340)	32	32			UR
	6GR-12153-H0	LIFTER, VALVE (3.360) LEVE-SOUPAPE (3.360)	32	32			UR
	6GR-12153-J0	LIFTER, VALVE (3.380) LEVE-SOUPAPE (3.380)	32	32			UR
	6GR-12153-K0	LIFTER, VALVE (3.400) LEVE-SOUPAPE (3.400)	32	32			UR



6KN1100DW100

FIG. 10 INTAKE

ADMISSION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6LB3			REMARKS REMARQUES
1	6KN-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1			
2	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
3	6AW-1441J-01	PIPE, SILENCER DURITE, DE SIENCIEUX	1	1			
4	90464-99004	CLAMP BRIDE	1	1			
5	90119-08022	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			
6	91690-50014	PIN, SPRING AGRAFFE	2	2			
7	6GR-13641-00	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	2	2			
8	6GR-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1			
9	6GR-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	1	1			
10	90119-08022	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10			
11	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10			
12	6GR-1531A-00	HOSE, BREATHER 1 DURITE DE RENIFLARD 1	1	1			
13	6KN-1531A-10	HOSE, BREATHER 1 DURITE DE RENIFLARD 1	1	1			
14	90464-20181	CLAMP BRIDE	2	2			
15	90464-20181	CLAMP BRIDE	1	1			
16	90464-12183	CLAMP BRIDE	2	2			
17	90464-13249	CLAMP BRIDE	1	1			
18	6KN-8257G-00	CLAMP, CORD COLLIER, CORDON	1	1			
19	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
20	90464-20181	CLAMP BRIDE	2	2			
21	90464-13249	CLAMP BRIDE	1	1			
22	90464-12183	CLAMP BRIDE	1	1			

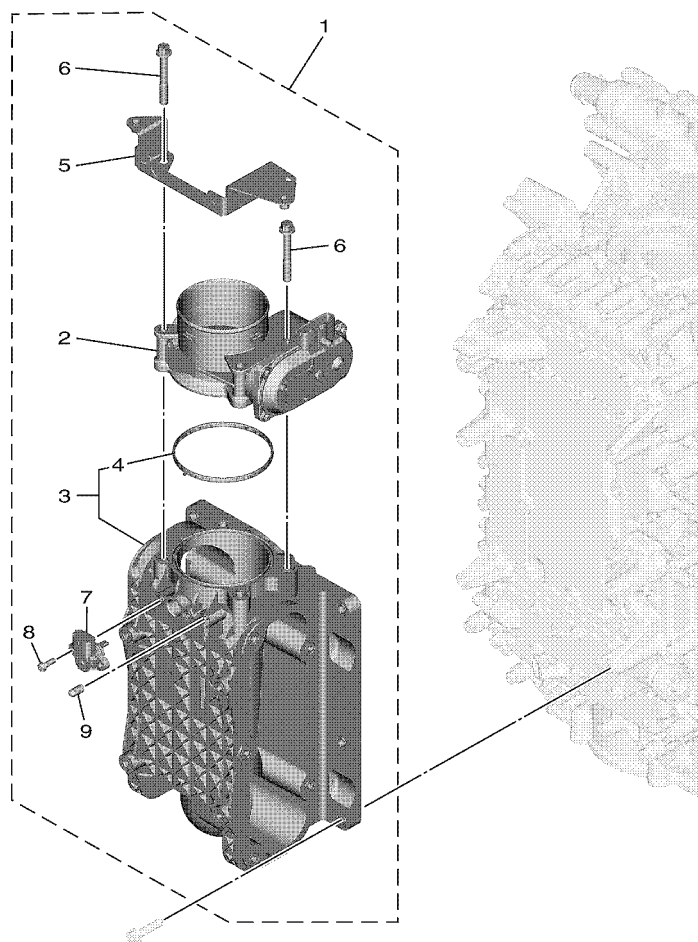
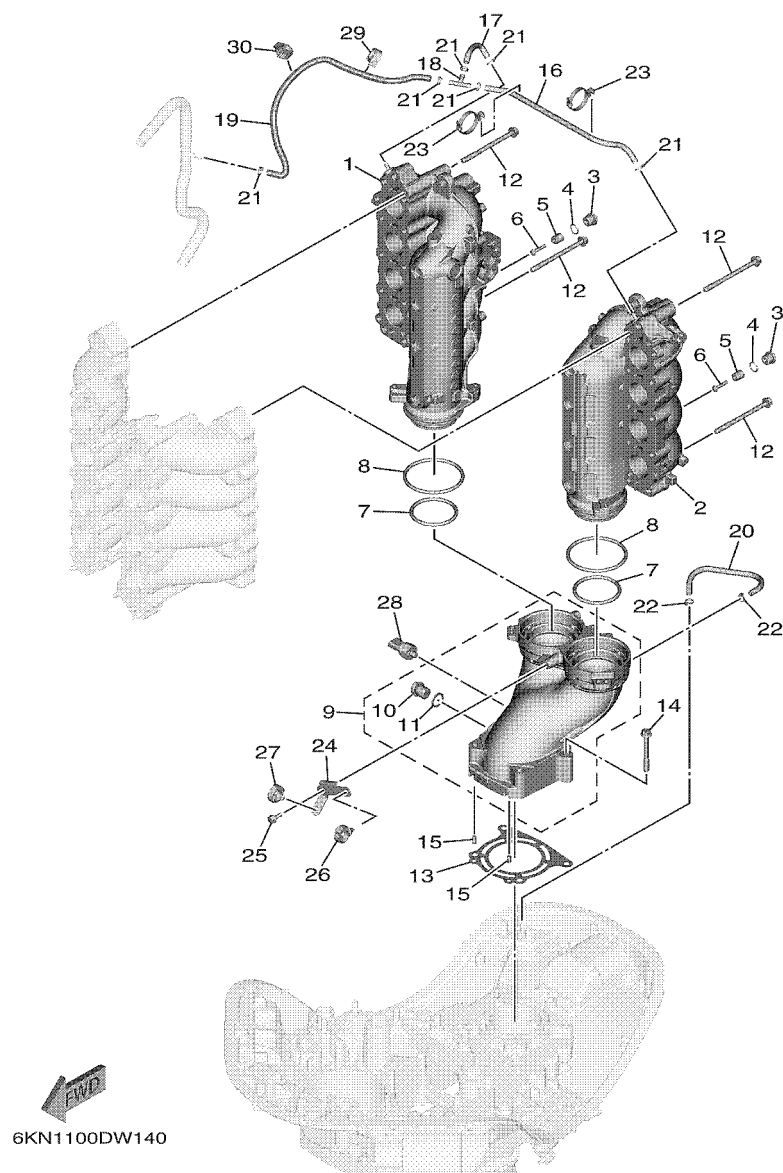


FIG. 11 THROTTLE BODY ASSY

[illegible]



6KN1100DW140

FIG. 14 EXHAUST 2

ECHAPPEMENT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-14635-00-9S	JOINT, EXHAUST 3 JOINT, ECHAPPEMENT 3	1	1			
2	6KN-14645-00-9S	JOINT, EXHAUST 4 CALE, AXE DE KICK	1	1			
3	6G8-11197-A0	PLUG, BLIND PLOT, BORGNE	2	2			
4	93210-13M63	O-RING JOINT TORIQUE	2	2			
5	6G8-11325-00	ANODE ANODE	2	2			
6	98980-05025	SCREW, BIND VIS, DE PRESSION	2	2			
7	93210-65001	O-RING JOINT TORIQUE	2	2			
8	93210-85003	O-RING JOINT TORIQUE	2	2			
9	6KN-14656-00-9S	JOINT, EXHAUST 5 JOINT, ECHAPPEMENT 5	1	1			
10	90340-18M09	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	1	1			
11	90201-186F1	.WASHER, PLATE .RONDELLE, PLATE	1	1			
12	90105-08277	BOLT, FLANGE BOULON, A COLLERETTE	10	10			
13	6GR-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1			
14	90105-08220	BOLT, FLANGE BOULON, A COLLERETTE	4	4			
15	93606-12019	PIN, DOWEL GOUPILLE	2	2			
16	90445-09104	HOSE (L300) DURITE (L300)	1	1			
17	90445-09063	HOSE (L80) DURITE (L80)	1	1			
18	688-24378-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1			
19	6KN-12481-00	PIPE 1 DURITE 1	1	1			
20	90445-09095	HOSE (L215) DURITE (L215)	1	1			
21	90465-11M10	CLAMP BRIDE	6	6			
22	90465-11M10	CLAMP BRIDE	2	2			
23	90464-09028	CLAMP BRIDE	2	2			
24	6KN-82588-00	PLATE PLAQUE	1	1			
25	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
26	90464-20181	CLAMP BRIDE	1	1			
27	90464-20181	CLAMP BRIDE	1	1			

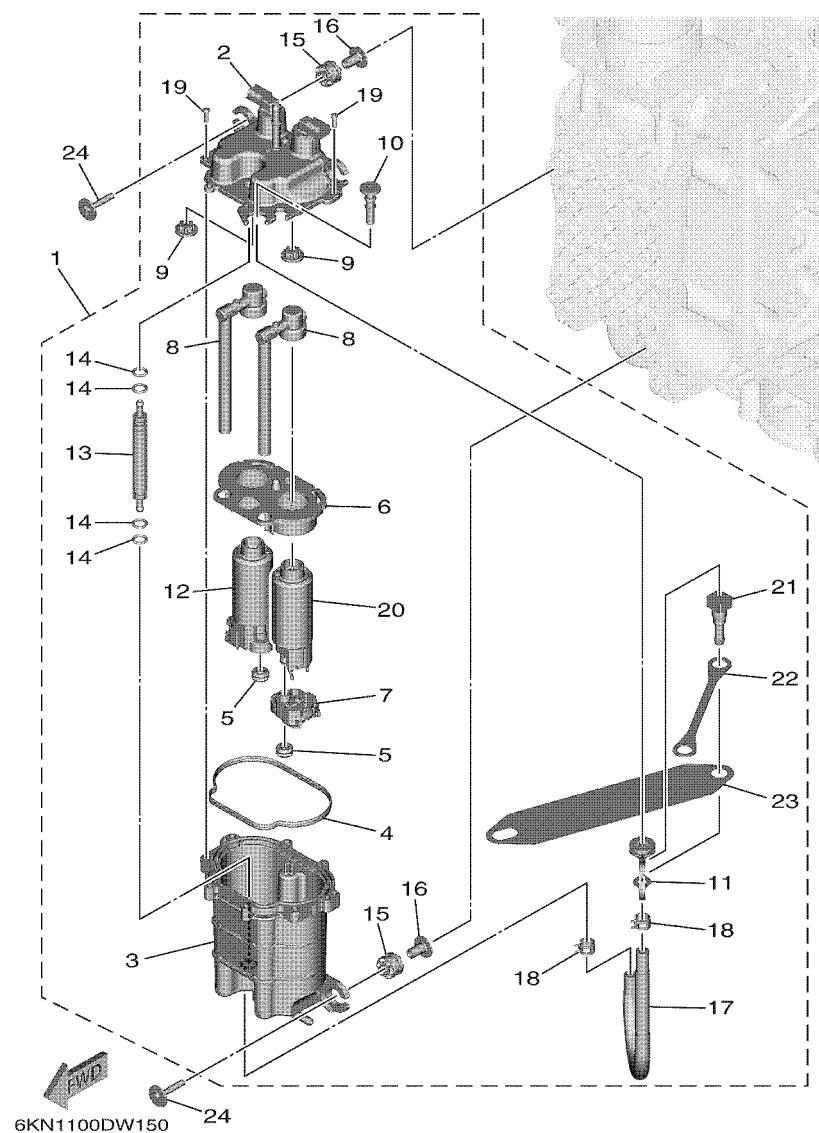


FIG. 15 VAPOR SEPARATOR

VAPEUR SEPARATEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS				REMARKS REMARQUES
1	6GR-24220-03	FUEL TANK COMP. 2 RESERVOIR A ESSENCE 2	1	1				
2	6GR-24223-00	.COVER, FUEL TANK ASSY .COUVERTURE, RESERVOIR DE CARBU	1	1				
3	6GR-24224-01	.CASE, FUEL TANK ASSY. .CAS, RESERVOIR DE CARBURANT	1	1				
4	6GR-24218-00	.GASKET .JOINT	1	1				
5	6GR-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	2	2				
6	6GR-2441R-00	.PLATE, BAFFLE 1 .SEPARATEUR 1	1	1				
7	6GR-244A1-00	.CASE, PUMP 1 .CARTER DE POMPE 1	1	1				
8	6GR-13938-00	.PIPE .DURITE	2	2				
9	6GR-13593-00	.DAMPER .AMORTISSEUR	2	2				
10	6GR-24196-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1				
11	6GR-2419A-00	.HOLDER .SUPPORT	1	1				
12	6GR-24430-00	.FUEL PUMP ASSY .POMPE A ESSENCE	1	1				
13	6GR-21841-00	.COOLER .RADIATEUR	1	1				
14	6FM-14562-00	.O-RING .JOINT TORIQUE	4	4				
15	6CB-13593-00	.DAMPER .AMORTISSEUR	4	4				
16	6GR-13716-00	.COLLAR .COLLERETTE	4	4				
17	6GR-14197-00	.PIPE .DURITE	1	1				
18	68V-13577-01	.CLIP .AGRAFE	2	2				
19	6GR-14567-00	.SCREW .VIS	8	8				
20	6GR-24420-10	.FUEL PUMP ASSY .POMPE A ESSENCE	1	1				
21	6AW-24300-11	.FUEL PIPE JOINT .DURITE RACCORDEMT. A ESSENCE	1	1				
22	6GR-24113-00	.PLATE, CONNECTING .PLAQUE DE CONNEXION	1	1				
23	6GR-2415H-00	.LABEL, WARNING .ETIQUETTE, AVERTISSEMENT	1	1				
24	90119-06299	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				

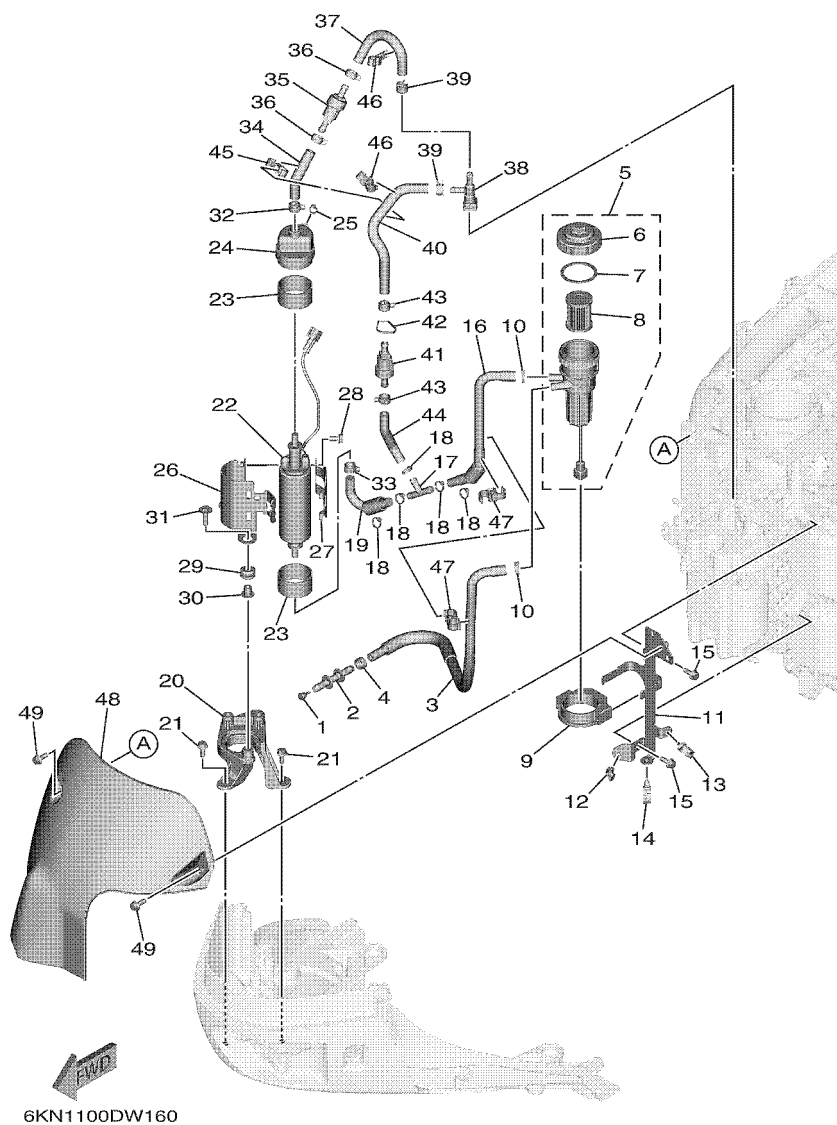


FIG. 16 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	689-85547-01	DAMPER AMORTISSEUR	1	1			
2	6AW-24377-01	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1	1			
3	6GR-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1			
4	6E5-24351-51	BAND 1 COLLIER 1	1	1			
5	6GR-24560-01	FILTER ASSY ENS FILTRE	1	1			
6	6GR-24561-00	.BODY, FILTER .TAMIS, FILTRE	1	1			
7	6P3-24564-00	.GASKET .JOINT	1	1			
8	6P3-24563-02	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
9	6GR-24568-01	BAND, FILTER COLLIER, FILTRE	1	1			
10	90465-11M10	CLAMP BRIDE	2	2			
11	6GR-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1			
12	90464-11121	CLAMP BRIDE	1	1			
13	90464-13249	CLAMP BRIDE	1	1			
14	90464-18246	CLAMP BRIDE	1	1			
15	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
16	6GR-24312-01	PIPE 2 DURITE 2	1	1			
17	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1			
18	90465-11M10	CLAMP BRIDE	5	5			
19	6GR-24321-01	PIPE 10 DURITE 10	1	1			
20	6GR-24425-00	BRACKET, FUEL PUMP 1 SUPPORT, POMPE A ESSENCE 1	1	1			
21	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
22	6GR-24410-02	FUEL PUMP ASSY POMPE A ESSENCE	1	1			
23	6DA-24492-01	BUSH, FUEL PUMP BAGUE	2	2			
24	6GR-24462-01	CAP, BLIND COUVERCLE, BORGNE	1	1			
25	90465-11M10	CLAMP BRIDE	1	1			
26	6GR-24491-00	BRACKET, FUEL PUMP SUPPORT, POMPE A ESSENCE	1	1			
27	6GR-24426-00	BRACKET, FUEL PUMP 2 SUPPORT, POMPE A ESSENCE 2	1	1			

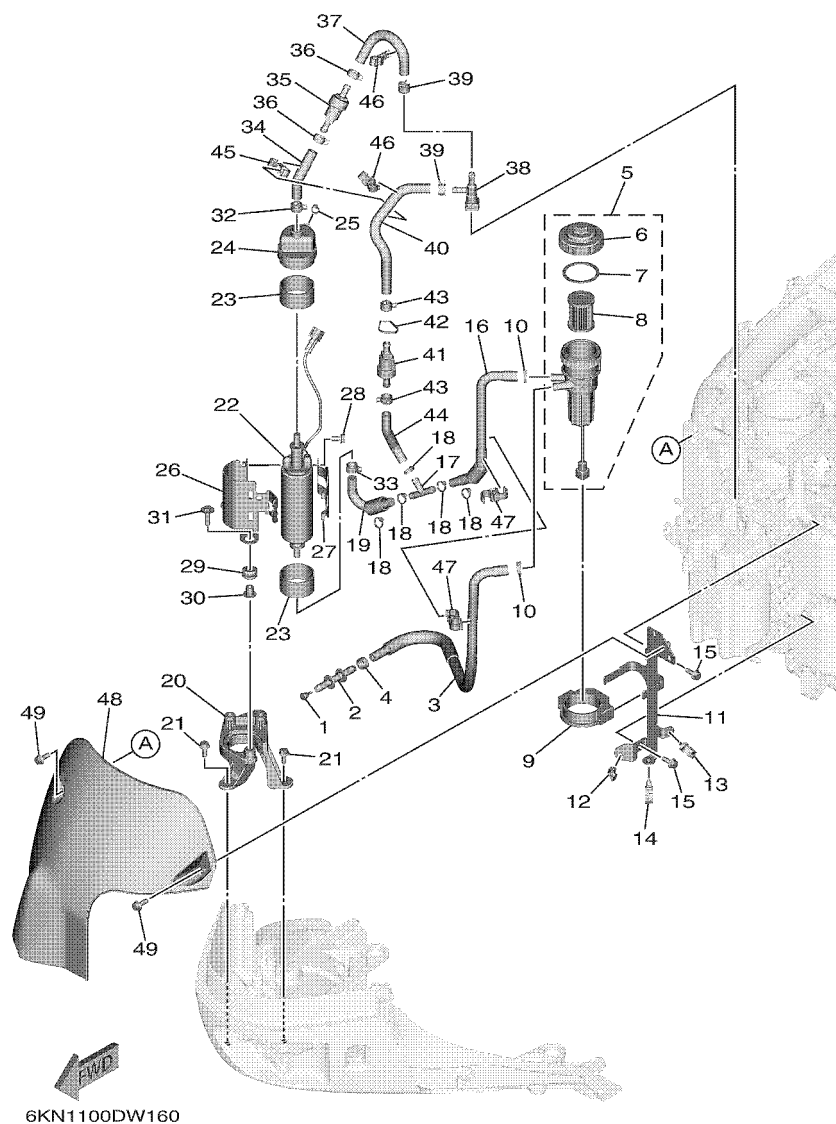
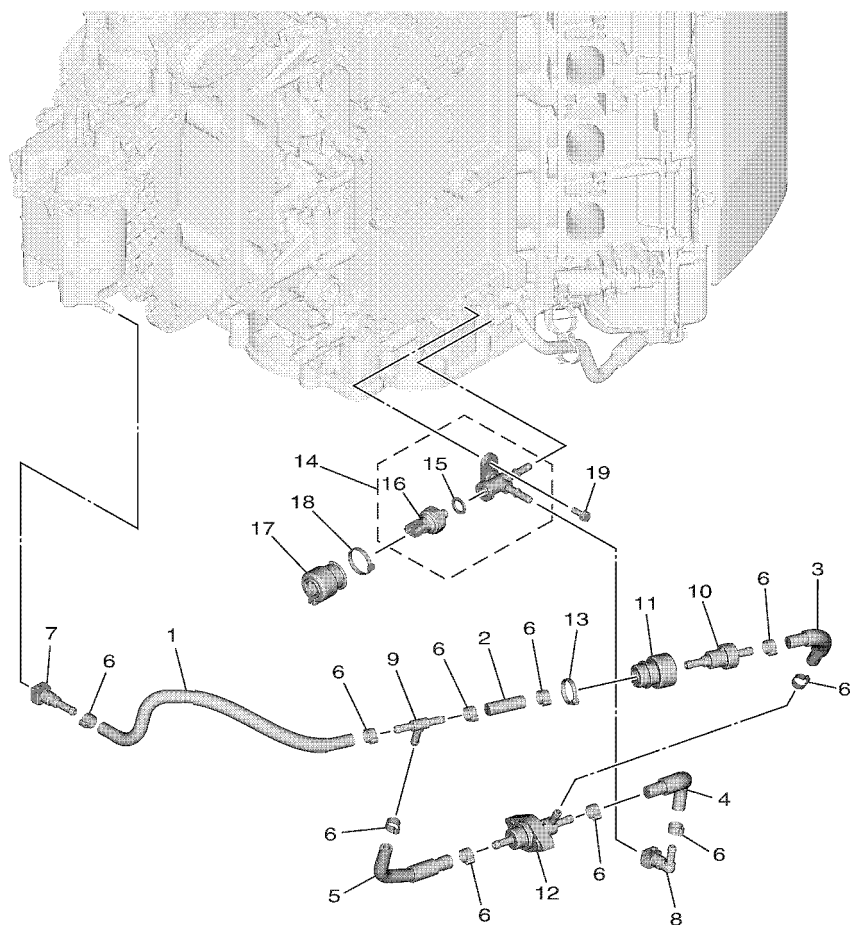


FIG. 16 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
28	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
29	90480-10M23	GROMMET PASSE-FIL	3	3			
30	90387-06289	COLLAR COLLERETTE	3	3			
31	90119-06309	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
32	90467-140A9	CLIP JONC	1	1			
33	90467-141A2	CLIP JONC	1	1			
34	6GR-24322-00	PIPE 11 DURITE 11	1	1			
35	6R5-24408-10	FUEL FEED ASSY ALIMENT D'ESSENCE	1	1			
36	90467-140A9	CLIP JONC	2	2			
37	6GR-24323-00	PIPE 12 DURITE 12	1	1			
38	6P2-24300-01	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1			
39	90467-120A7	CLIP JONC	2	2			
40	6GR-24324-00	PIPE 13 DURITE 13	1	1			
41	6GR-24460-20	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1			
42	90465-13M60	CLAMP BRIDE	1	1			
43	90467-140A9	CLIP JONC	2	2			
44	6GR-24325-01	PIPE 14 DURITE 14	1	1			
45	90464-12009	CLAMP BRIDE	1	1			
46	90464-12010	CLAMP BRIDE	2	2			
47	90464-12009	CLAMP BRIDE	2	2			
48	6GR-24596-01	COVER COUVERCLE	1	1			
49	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			



6GR3010DU170

FIG. 17 FUEL 2

CARBURANT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-24313-00	PIPE 3 DURITE 3	1	1			
2	6GR-24314-00	PIPE 4 DURITE 4	1	1			
3	6GR-24315-00	PIPE 5 DURITE 5	1	1			
4	6GR-24316-00	PIPE 6 DURITE 6	1	1			
5	6GR-24317-10	PIPE 7 DURITE 7	1	1			
6	90467-141A1	CLIP JONC	10	10			
7	6AW-24300-11	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1			
8	6AW-24300-01	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1			
9	6CB-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	1	1			
10	6GR-24408-01	FUEL FEED ASSY ALIMENT D'ESSENCE	1	1			
11	6GR-24217-00	COVER COUVERCLE	1	1			
12	6GR-24460-01	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1			
13	90465-13M97	CLAMP BRIDE	1	1			
14	6GR-8A411-00	SENSOR UNIT 1 CAPTEUR UNIT1	1	1			
15	6GR-825A8-00	.SEAL, SENSOR .SEAL, CAPTEUR	1	1			
16	6GR-82421-00	.SENSOR, FUEL PRESSURE .CAPTEUR, PRESSION DE CARBURANT	1	1			
17	6GR-2464E-01	COVER, CAP COUVERCLE	1	1			
18	90465-13M97	CLAMP BRIDE	1	1			
19	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1			

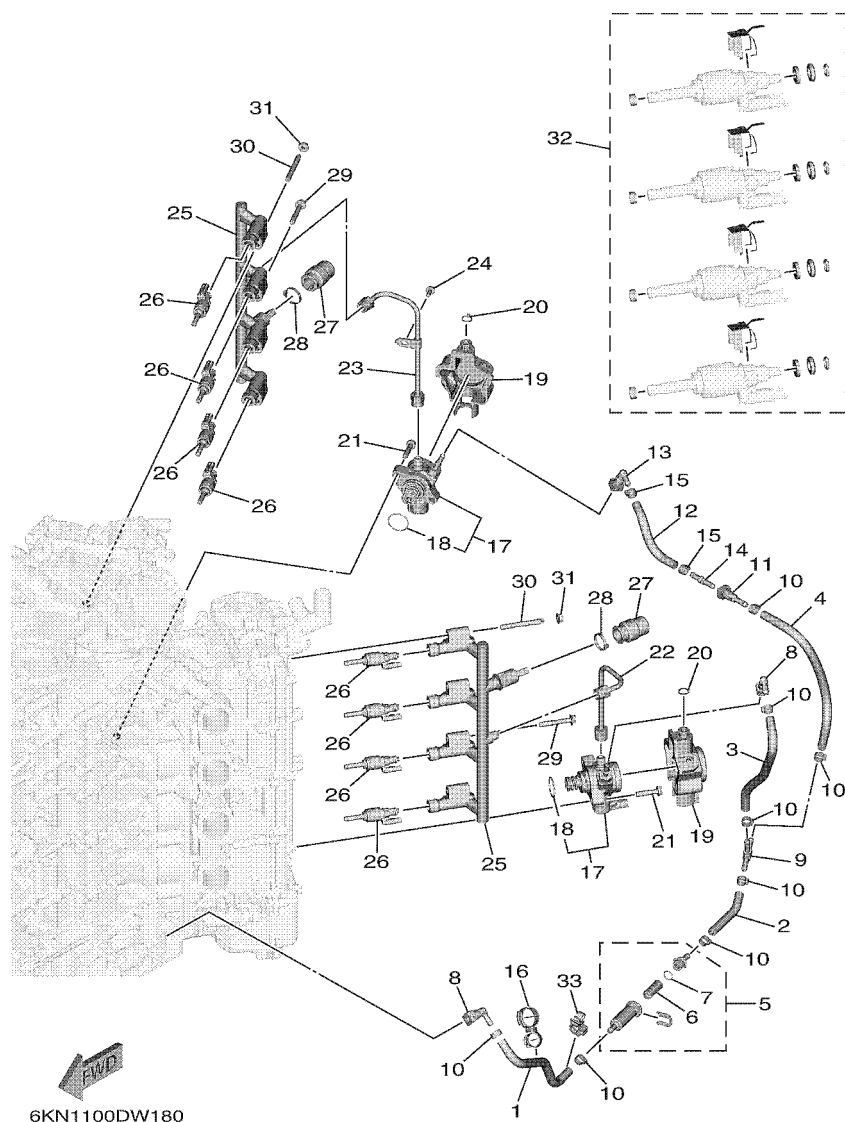
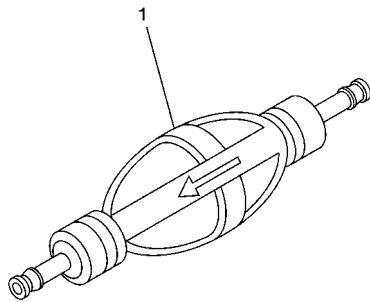


FIG. 18 FUEL 3

CARBURANT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-243A1-00	PIPE 15 DURITE 15	1	1			
2	6GR-243A2-00	PIPE 16 DURITE 16	1	1			
3	6GR-243A3-00	PIPE 17 DURITE 17	1	1			
4	6KN-243A1-00	PIPE 15 DURITE 15	1	1			
5	6GR-24251-00	STRAINER 1 FILTRE 1	1	1			
6	6GR-24501-00	.FILTER, FUEL .FILTRE	1	1			
7	6GR-13016-00	.O-RING .JOINT TORIQUE	1	1			
8	6AW-24300-01	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	2	2			
9	6CB-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	1	1			
10	90467-141A1	CLIP JONC	8	8			
11	6AW-24300-11	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1			
12	6KN-243A2-00	PIPE 16 DURITE 16	1	1			
13	6AW-24300-01	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1			
14	6KN-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	1	1			
15	90467-141A1	CLIP JONC	2	2			
16	90464-29223	CLAMP BRIDE	1	1			
17	6GR-13910-00	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	2	2			
18	6GR-12439-00	.O-RING .JOINT TORIQUE	1	1			
19	6GR-24595-01	PROTECTOR PROTECTEUR	2	2			
20	90465-11M10	CLAMP BRIDE	2	2			
21	97E95-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4			
22	6GR-14295-00	PIPE, FUEL DURITE A ESSENCE	1	1			
23	6GR-14296-00	PIPE, FUEL 2 DURITE A ESSENCE 2	1	1			
24	95D95-06014	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
25	6GR-13160-09	DELIVERY PIPE ASSY 1 ENS. TUBE DE REFOULEMENT 1	2	2			
26	6GR-13761-00	INJECTOR INJECTEUR	8	8			
27	6GR-24599-01	CAP CAPUCHON	2	2			



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FIG. 19 FUEL 4

CARBURANT 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6LB3				REMARKS REMARQUES
1	6AW-24360-02	PRIMER PUMP ASSY POMPE D'AMORCAGE	1	1				AP AP
				</				

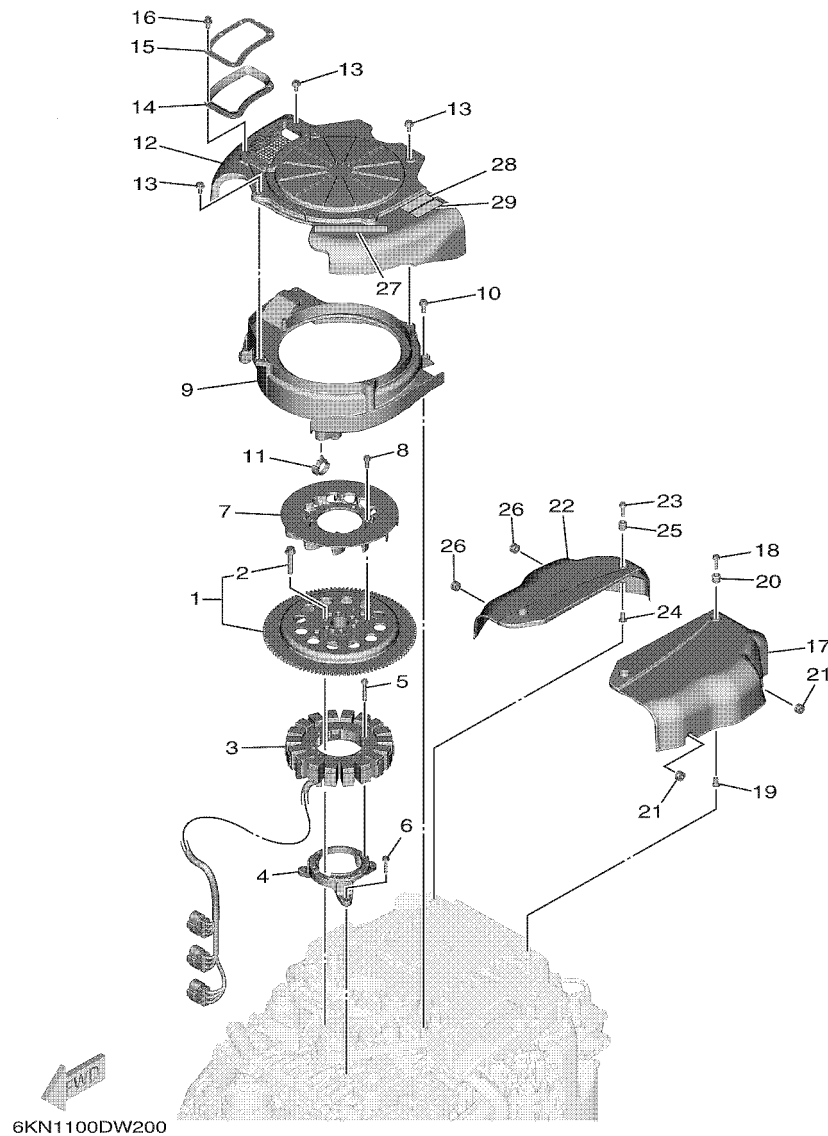


FIG. 20 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-W8145-00	ROTOR ASSY WITH BOLTS ROTOR COMPLET AVEC BOULON	1	1			
2	6EK-W9010-00	.BOLT SET .BOULON ENS.	1	1			
3	6GR-81410-00	STATOR ASSY STATOR COMPLET	1	1			
4	6GR-85561-01	BASE, MAGNETO BASE, MAGNETO	1	1			
5	95022-06035	BOLT, FLANGE BOULON, A COLLERETTE	6	6			
6	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
7	6GR-85586-01	FAN VENTILATEUR	1	1			
8	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4			
9	6GR-12651-00	AIR SHROUD, CYLINDER 1 COUVERCLE, CYLINDRE 1	1	1			
10	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
11	90464-12183	CLAMP BRIDE	1	1			
12	6GR-12653-01	AIR SHROUD, CYLINDER 3 COUVERCLE, CYLINDRE 3	1	1			
13	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	5	5			
14	6GR-12659-00	DAMPER, AIR SHROUD 2 AMORTISSEUR, COUVERCLE 2	1	1			
15	6KN-12535-00	PLATE PLAQUE	1	1			
16	90269-05005	RIVET RIVET	5	5			
17	6GR-81942-01	COVER COUVERCLE	1	1			
18	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
19	90387-06119	COLLAR COLLERETTE	2	2			
20	6A0-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2			
21	90480-12314	GROMMET PASSE-FIL	2	2			
22	6GR-81639-01	COVER COUVERCLE	1	1			
23	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
24	90387-06119	COLLAR COLLERETTE	2	2			
25	6A0-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2			
26	90480-12314	GROMMET PASSE-FIL	2	2			
27	6GR-13437-61	MARK, CAUTION MAKER	1	1			

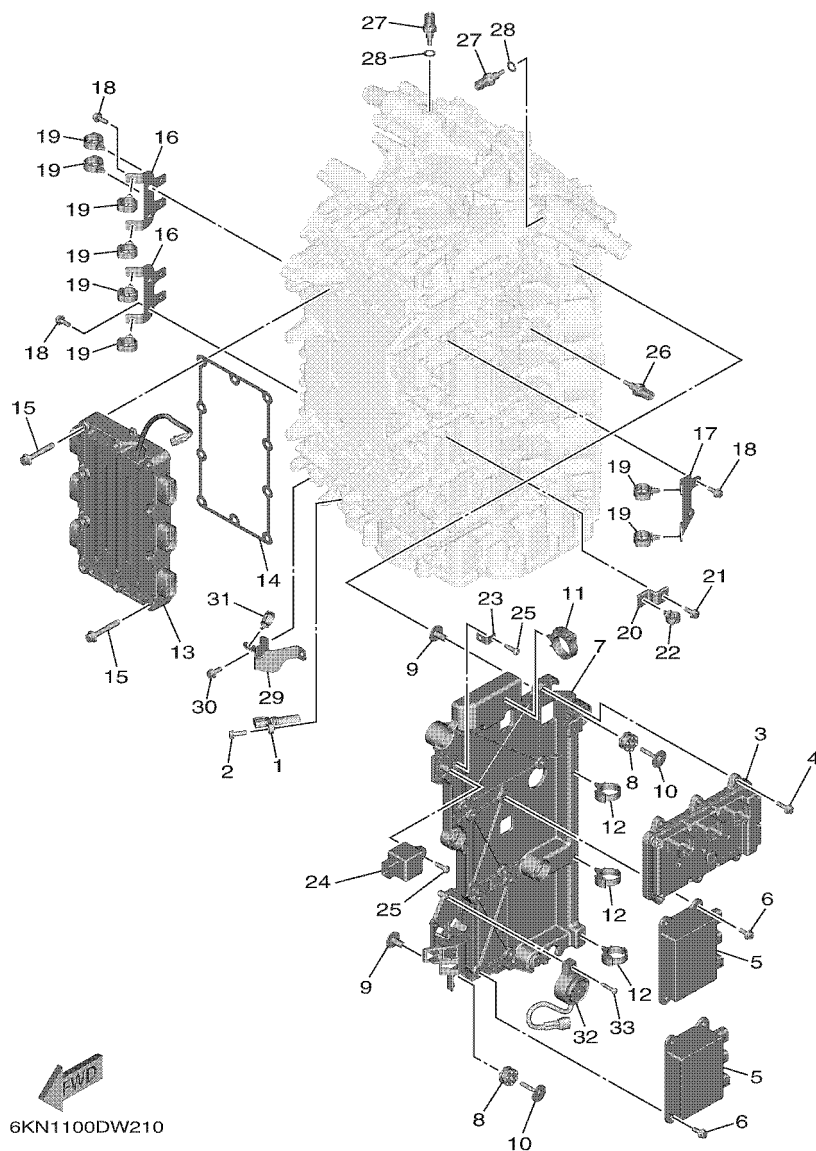


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-85895-00	CRANK POSITION SENSOR CAPTEUR DE POSITION MANIVELLE	1	1			
2	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	1	1			
3	6KN-8591A-00	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1				
	6LB-8591A-00	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL		1			
4	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4			
5	6GR-8591B-00	DRIVER, INJECTOR ASSY OUTIL D'INSERTION, INJECTEUR	2	2			
6	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	8	8			
7	6GR-81948-02	BRACKET SUPPORT	1	1			
8	60V-85564-00	GROMMET RONDELLE CAOUTCHOUC	6	6			
9	90387-06176	COLLAR COLLERETTE	6	6			
10	68F-85119-00	BOLT BOULON	6	6			
11	90464-32002	CLAMP BRIDE	1	1			
12	90464-12183	CLAMP BRIDE	3	3			
13	6GR-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				
	6GR-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT		1			
14	6GR-81975-00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1			
15	90105-08175	BOLT, FLANGE BOULON, A COLLERETTE	10	10			
16	6GR-8132G-00	PLATE PLAQUE	2	2			
17	6GR-818D2-00	PLATE, 2 PLAQUE, 2	1	1			
18	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	6	6			
19	90464-20181	CLAMP BRIDE	8	8			
20	6DA-82388-00	PLATE PLAQUETTE	1	1			
21	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
22	90464-13249	CLAMP BRIDE	1	1			
23	68V-85548-01	HOLDER SUPPORT	1	1			
24	68V-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
25	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	2	2			

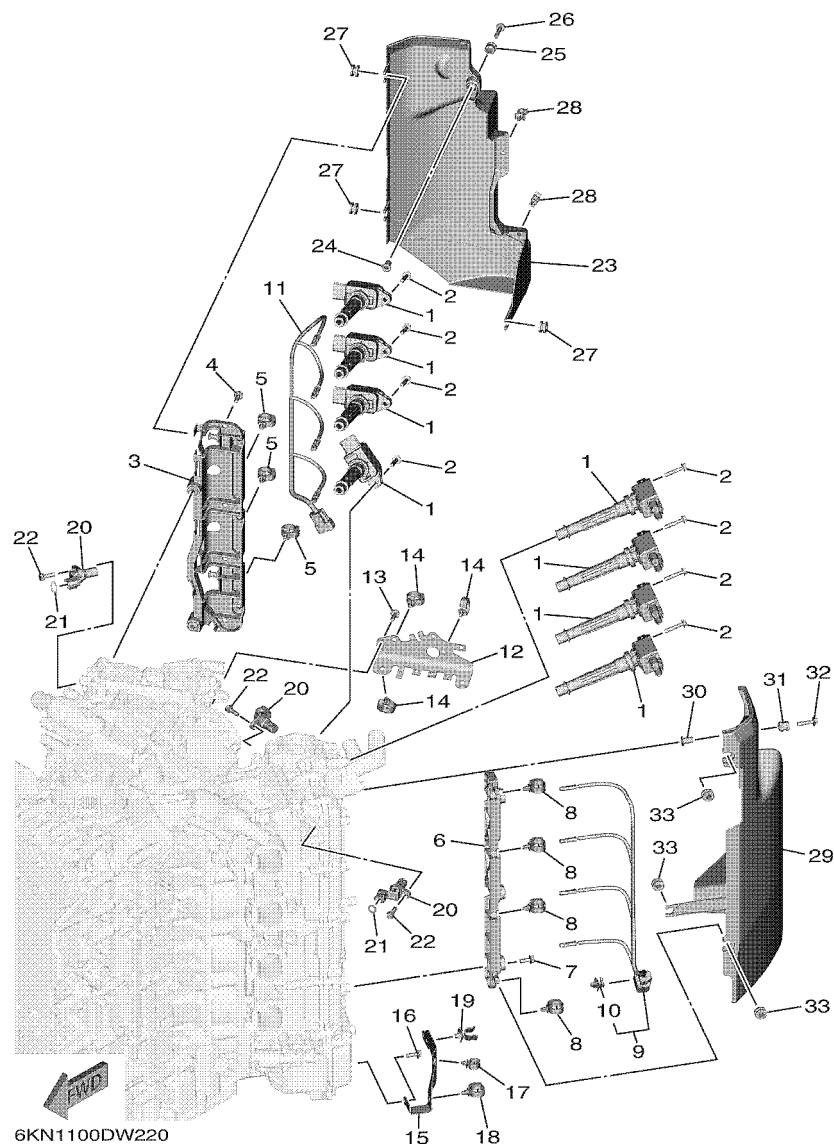


FIG. 22 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-82310-03	IGNITION COIL ASSY BOBINE D'ALLUMAGE	8	8			
2	90105-06028	BOLT, FLANGE BOULON, A COLLERETTE	8	8			
3	6GR-8272F-01	PLATE, GUIDE 1 PLAQUE, GUIDE 1	1	1			
4	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	5	5			
5	90464-20181	CLAMP BRIDE	3	3			
6	6GR-8272G-01	PLATE, GUIDE 2 PLAQUE, GUIDE 2	1	1			
7	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
8	90464-20181	CLAMP BRIDE	4	4			
9	6GR-82386-00	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU	1	1			
10	90464-09M47	.CLAMP .BRIDE	1	1			
11	6GR-82386-10	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU	1	1			
12	6GR-82388-01	PLATE PLAQUETTE	1	1			
13	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
14	90464-20181	CLAMP BRIDE	3	3			
15	6GR-82389-00	PLATE 2 PLAQUETTE 2	1	1			
16	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
17	90464-13249	CLAMP BRIDE	1	1			
18	90464-20181	CLAMP BRIDE	1	1			
19	90464-12015	CLAMP BRIDE	1	1			
20	6GR-85896-00	SENSOR, CAM POSITION SONDE DE CAME	3	3			
21	93210-11001	O-RING JOINT TORIQUE	2	2			
22	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	3	3			
23	6GR-11186-01	COVER, CYLINDER HEAD SIDE 2 COUVERCLE LATERAL DE CULASSE 2	1	1			
24	90387-06119	COLLAR COLLERETTE	1	1			
25	6A0-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	1	1			
26	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
27	90480-12314	GROMMET PASSE-FIL	3	3			

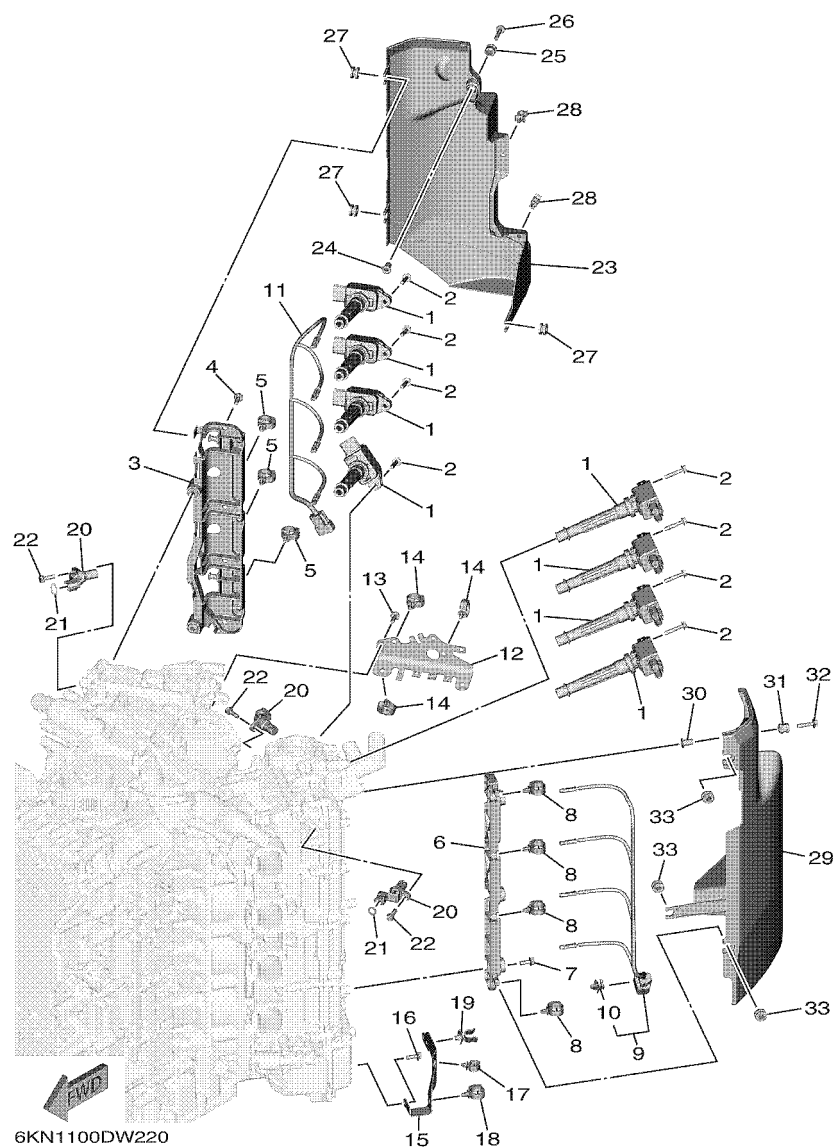
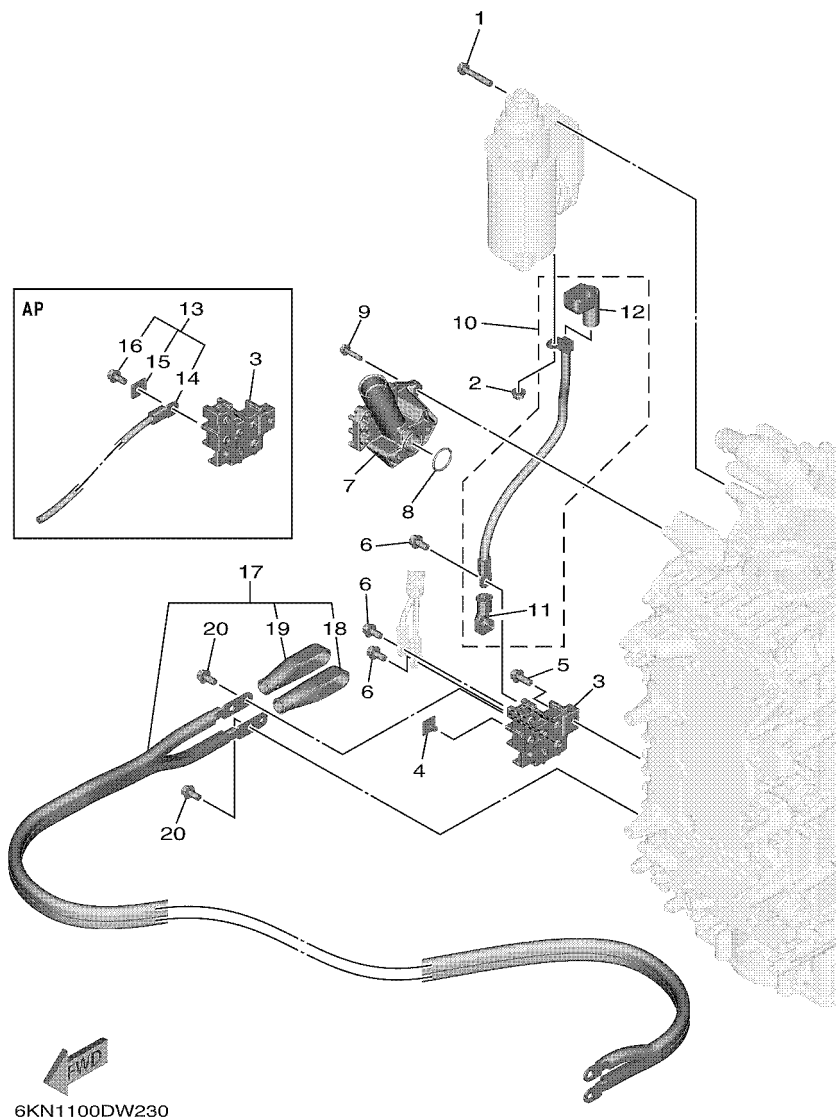


FIG. 22 ELECTRICAL 2

PARTIE ELECTRIQUE 2

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FIG. 23 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	97513-08545	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3			
2	90179-08003	NUT ECROU	1	1			
3	6GR-81925-00	TERMINAL BORNE	1	1			
4	6GR-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	1			
5	95D95-08020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
6	95D95-08016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
7	6GR-81929-00-9S	BRACKET, TERMINAL SUPPORT	1	1			
8	93210-27370	O-RING JOINT TORIQUE	1	1			
9	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
10	6GR-82117-01	WIRE, LEAD FIL	1	1			
11	6GR-82119-10	.COVER, LEAD WIRE .GARNITURE, FIL	1	1			
12	6AW-82119-11	.COVER, LEAD WIRE .GARNITURE, FIL	1	1			
13	6GR-762W0-01	WIRE HARNESS KIT FAISCEAU DE FILS COMPLET	1	1			ASK TO MARINE DIV ASK TO MARINE DIV
14	6GR-81949-01	.WIRE, LEAD (ISOLATOR, 3.8M) .FIL (ISOLATOR, 3.8M)	1	1			
15	6P2-81923-00	.WASHER .RONDELLE	1	1			
16	95D95-08016	.BOLT, FLANGE DEEP RECESS .BOULON FIXATION	1	1			
17	6GR-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	1			AP AP
18	6AW-82119-00	.COVER, LEAD WIRE .GARNITURE, FIL	1	1			
19	6AW-82119-20	.COVER, LEAD WIRE .GARNITURE, FIL	1	1			
20	95D95-08016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			AP AP

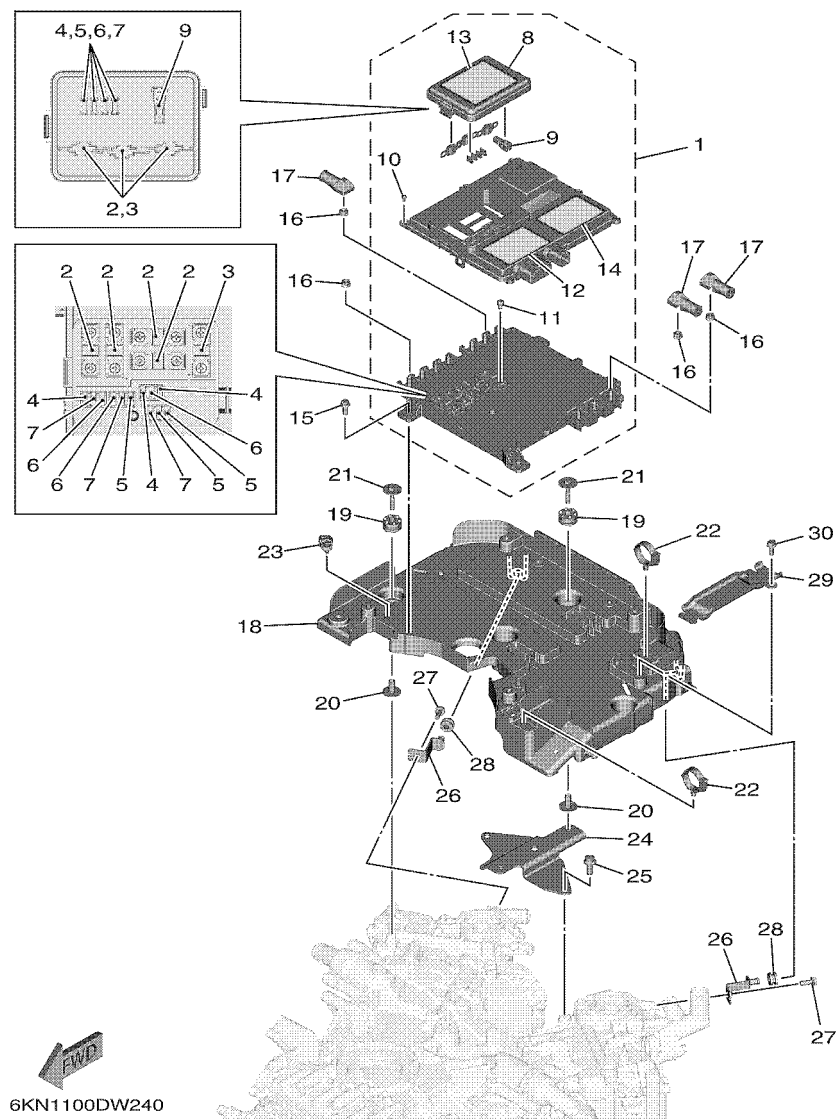


FIG. 24 ELECTRICAL 4

PARTIE ELECTRIQUE 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-W85AA-02	ELECTRIC POWER MANAGEMENT UNIT UNITE DE ELECTRIQUE PUISSANCE	1	1			
2	6GR-82151-10	.FUSE (70A) .FUSIBLE (70A)	6	6			
3	6GR-82151-00	.FUSE (100A) .FUSIBLE (100A)	2	2			
4	6CB-82151-00	.FUSE (10A) .FUSIBLE (10A)	4	4			
5	6CB-82151-10	.FUSE (15A) .FUSIBLE (15A)	4	4			
6	6CB-82151-20	.FUSE (20A) .FUSIBLE (20A)	4	4			
7	6CB-82151-30	.FUSE (30A) .FUSIBLE (30A)	4	4			
8	6GR-85544-00	.CASE .BOITIER	1	1			
9	6CB-2812A-00	.PULLER, FUSE .TENDEUR, FUSIBLE	1	1			
10	6P2-82113-00	.SCREW (M3) .VIS (M3)	7	7			
11	68F-82846-00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	10	10			
12	6GR-81919-01	.GRAPHIC, REGULATOR .ADHESIF, REGULATEUR	1	1			
13	6GR-81919-11	.GRAPHIC, REGULATOR .ADHESIF, REGULATEUR	1	1			
14	6GR-81919-20	.GRAPHIC, REGULATOR .ADHESIF, REGULATEUR	1	1			
15	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	4	4			
16	95780-06500	NUT, FLANGE ECROU	10	10			
17	6GR-82119-00	COVER, LEAD WIRE GARNITURE, FIL	3	3			
18	6GR-82589-00	PROTECTOR, WIRE HARNESS PROTECTEUR, FAISCEAU DE FILS	1	1			
19	68F-85516-01	SPACER ENTRETOISE	4	4			
20	90387-06176	COLLAR COLLERETTE	4	4			
21	68F-85119-00	BOLT BOULON	4	4			
22	90464-30001	CLAMP BRIDE	2	2			
23	90464-13249	CLAMP BRIDE	1	1			
24	6KN-82171-00	STAY, FUSE BOX SUPPORT, BOITE A FUSIBLES	1	1			
25	95D95-08020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
26	6GR-8272U-00	PLATE, JOINT PLAQUE, RACCORD	2	2			
27	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			

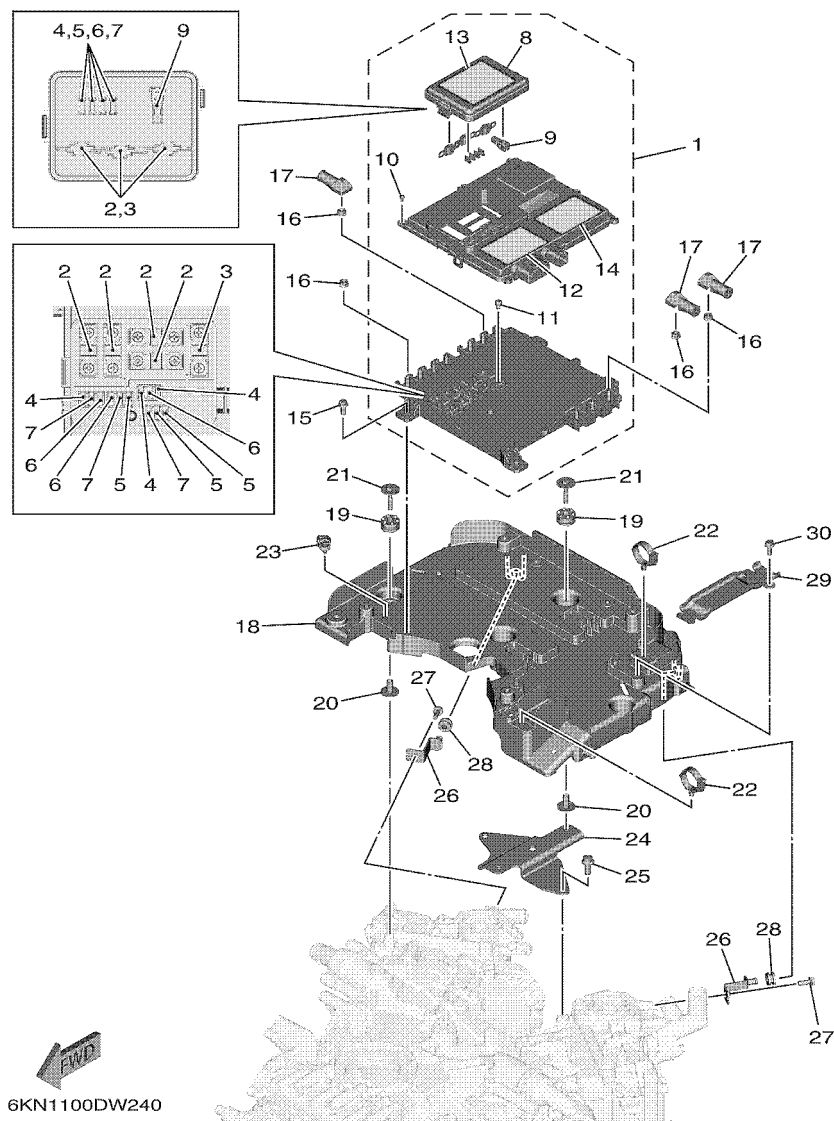


FIG. 24 ELECTRICAL 4

PARTIE ELECTRIQUE 4

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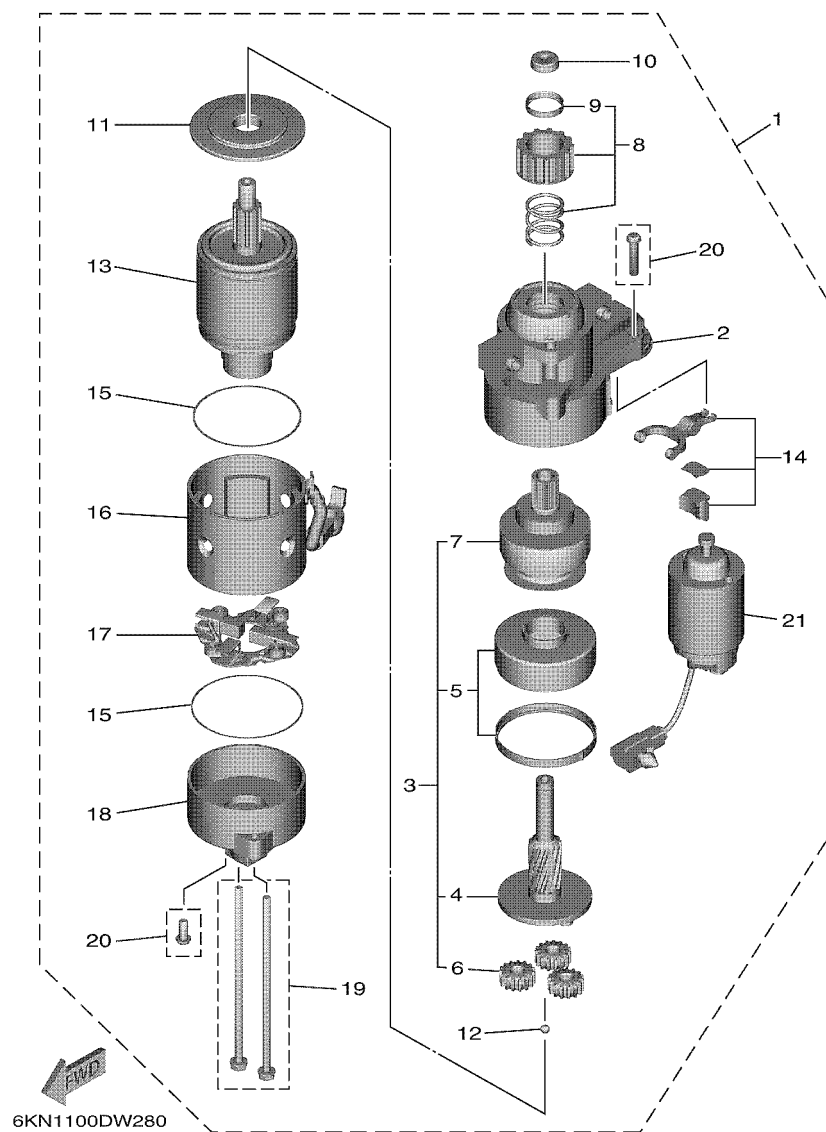


FIG. 28 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6AW-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1			
2	6AW-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1			
3	6AW-81807-01	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1			
4	6AW-81836-00	.SHAFT, PINION .AXE, PIGNON	1	1			
5	6AW-81891-01	.GEAR, RING .ROUE DENTEE	1	1			
6	6AW-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3			
7	6AW-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	1			
8	6AW-81808-00	.PINION ASSY .PIGNON	1	1			
9	6AW-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1	1			
10	6AW-81862-00	.CAP .COUVERCLE	1	1			
11	6AW-8183R-01	.PLATE .PLAQUE	1	1			
12	6AW-81854-00	.BALL, STEEL .BALLE, ACIER	1	1			
13	6AW-81850-00	.ARMATURE ASSY .INDUIT	1	1			
14	6AW-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1			
15	6AW-81842-00	.PACKING .JOINTS	2	2			
16	6AW-81810-00	.STATOR ASSY .STATOR COMPLET	1	1			
17	6AW-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1			
18	6AW-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1			
19	6AW-81826-00	.BOLT .BOULON	1	1			
20	6AW-81846-00	.SCREW .VIS	1	1			
21	6AW-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1			

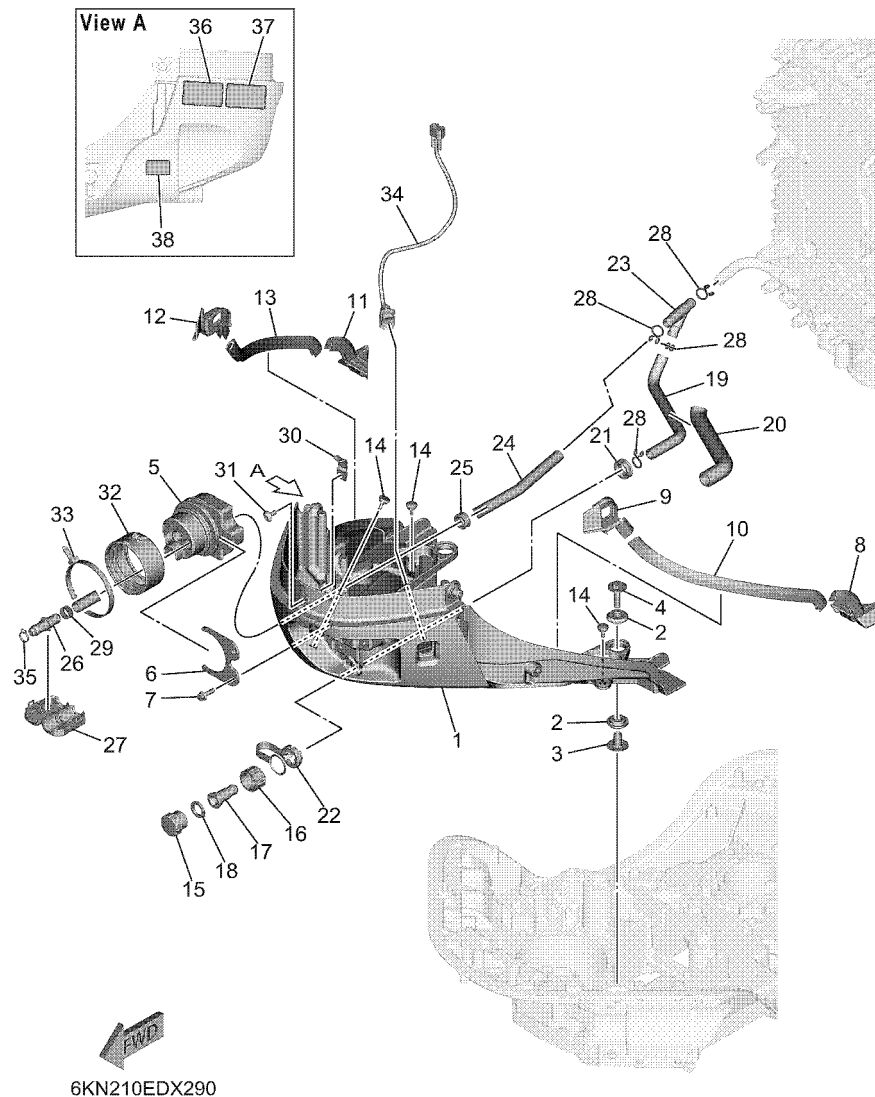


FIG. 29 BOTTOM COWLING 1

CAPOT INFERIEUR 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-42711-00-8D	COWLING, BOTTOM 1 CUVETTE 1	1	1			UR GRAY
	6KN-42711-00-CE	COWLING, BOTTOM 1 CUVETTE 1	1	1			UR GRAY UR WHITE UR WHITE
2	90480-22M81	GROMMET PASSE-FIL	4	4			
3	90387-08M37	COLLAR COLLERETTE	2	2			
4	90119-08187	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
5	6GR-42725-02	GROMMET PASSE-FIL	1	1			
6	6GR-42761-00	STOPPER PLAQUETTE	1	1			
7	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
8	6KN-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1			
9	6KN-42726-00	GROMMET PASSE-FIL	1	1			
10	6KN-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1			
11	6KN-42718-00	RUBBER, SEAL 3 JOINT	1	1			
12	6KN-42727-00	GROMMET PASSE-FIL	1	1			
13	6KN-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1			
14	6H4-42748-01	GROMMET PASSE-FIL	3	3			
15	6KN-11313-00	PLUG, BLIND PLOT, BORGNE	1	1			
16	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1			
17	6KN-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1			
18	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1			
19	6KN-12577-00	HOSE 2 TUYAU 2	1	1			
20	6KN-12578-00	HOSE 3 TUYAU 3	1	1			
21	6KN-82535-00	GROMMET RONDELLE CAOUTCHOUC	1	1			
22	6KN-26393-00	HOLDER SUPPORT	1	1			
23	6GR-24378-10	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1			
24	90445-16025	HOSE (L290) DURITE (L290)	1	1			
25	90480-20M05	GROMMET PASSE-FIL	1	1			
26	6GR-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1			

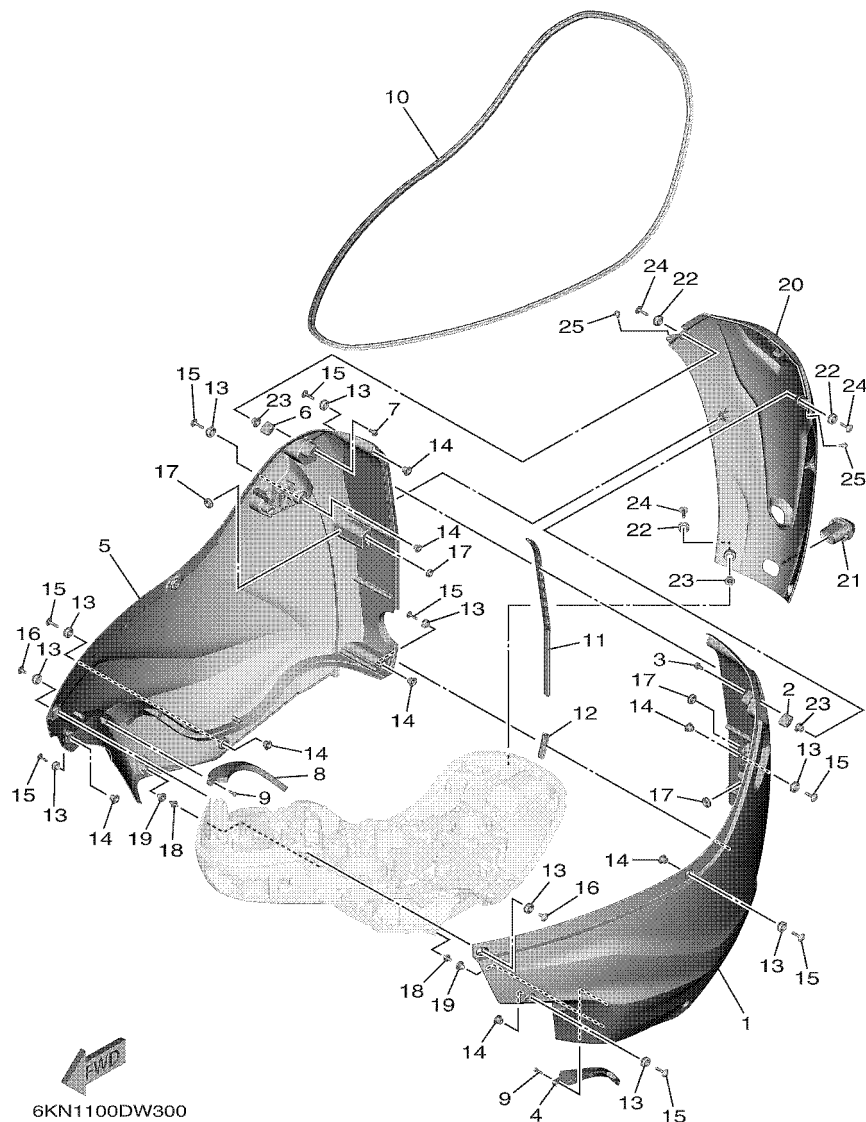


FIG. 30 BOTTOM COWLING 2

CAPOT INFERIEUR 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	6KN-42712-00-8D	COWLING, BOTTOM 2 CUVETTE 2	1	1		UR GRAY UR GRAY UR WHITE UR WHITE
	6KN-42712-00-CE	COWLING, BOTTOM 2 CUVETTE 2	1	1		
2	6GR-42744-00	STAY SUPPORT	1	1		
3	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2		
4	6GR-42622-01	SIDE, MOLE COWLING 1 COTE, MOULURE CARENAGE 1	1	1		UR GRAY UR GRAY UR WHITE UR WHITE
5	6KN-42713-00-8D	COWLING, BOTTOM 3 CUVETTE 3	1	1		
	6KN-42713-00-CE	COWLING, BOTTOM 3 CUVETTE 3	1	1		
6	6GR-42744-00	STAY SUPPORT	1	1		
7	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2		UR GRAY UR GRAY UR WHITE UR WHITE
8	6GR-42623-01	SIDE, MOLE COWLING 2 COTE, MOULURE CARENAGE 2	1	1		
9	90167-05017	SCREW, TAPPING VIS, TETE FRAISEE	4	4		
10	6GR-42615-00	SEAL JOINT	1	1		
11	6KN-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1		UR GRAY UR GRAY UR WHITE UR WHITE
12	6KN-44522-00	SEAL JOINT	1	1		
13	90480-16015	GROMMET PASSE-FIL	14	14		
14	6GR-42758-00	COLLAR ENTRETOISE	12	12		
15	90111-06175	BOLT, HEXAGON SOCKET BUTTON BOULON	12	12		UR GRAY UR GRAY UR WHITE UR WHITE
16	90111-06176	BOLT, HEXAGON SOCKET BUTTON BOULON	2	2		
17	90480-13034	GROMMET PASSE-FIL	4	4		
18	69J-42774-10	STAY, APRON 1 COUSSINET	2	2		
19	6GR-42768-01	DAMPER AMORTISSEUR	2	2		UR GRAY UR GRAY UR WHITE UR WHITE
20	6KN-42625-00-8D	PANEL, REAR Panneau	1	1		
	6KN-42625-00-CE	PANEL, REAR Panneau	1	1		
21	6GR-42748-01	GROMMET PASSE-FIL	1	1		
22	90480-16015	GROMMET PASSE-FIL	4	4		UR GRAY UR GRAY UR WHITE UR WHITE
23	6GR-42758-00	COLLAR ENTRETOISE	4	4		
24	90111-06175	BOLT, HEXAGON SOCKET BUTTON BOULON	4	4		

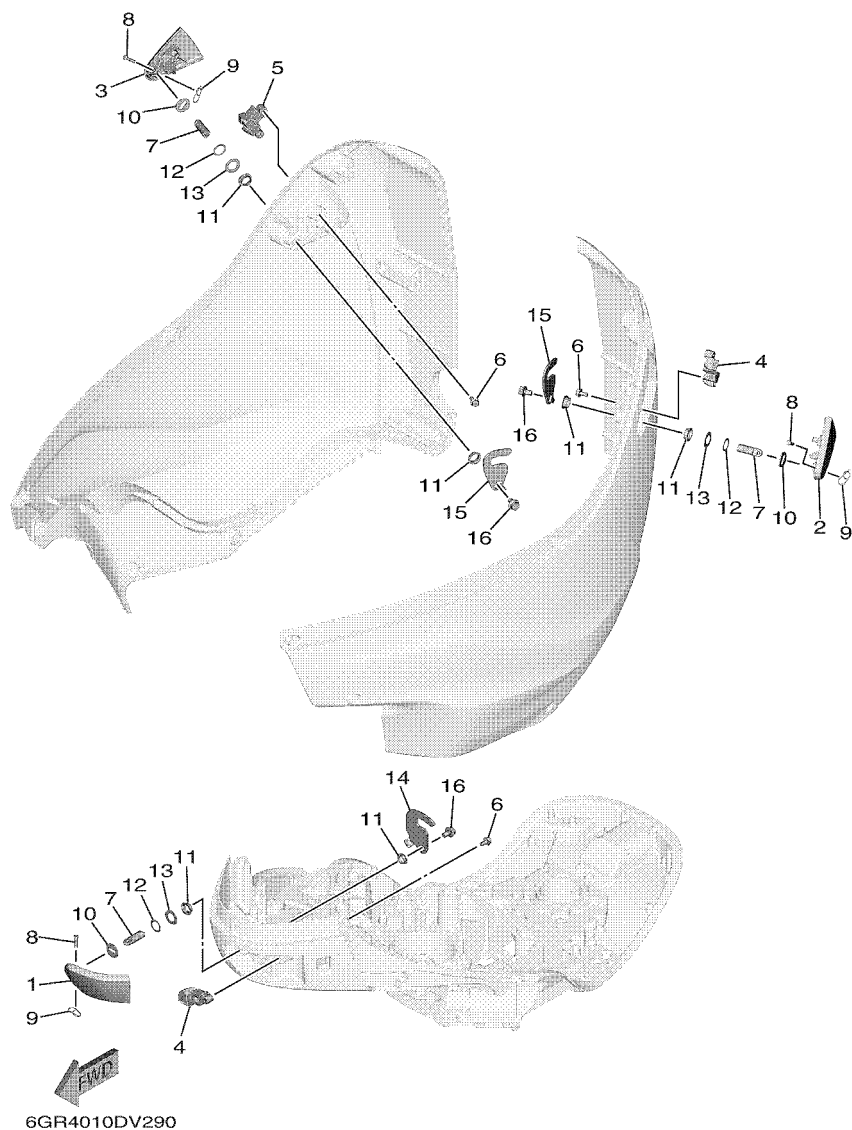


FIG. 31 BOTTOM COWLING 3

CAPOT INFERIEUR 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-42815-00-8D	LEVER, CLAMP 1 LEVIER, PRESSE 1	1	1			UR GRAY
	6GR-42815-00-CE	LEVER, CLAMP 1 LEVIER, PRESSE 1	1	1			UR GRAY UR WHITE UR WHITE
2	6GR-42816-01-8D	LEVER, CLAMP 2 LEVIER, PRESSE 2	1	1			UR GRAY UR GRAY
	6GR-42816-01-CE	LEVER, CLAMP 2 LEVIER, PRESSE 2	1	1			UR WHITE UR WHITE UR WHITE
3	6GR-42817-01-8D	LEVER, CLAMP 3 LEVIER, PRESSE 3	1	1			UR GRAY UR GRAY
	6GR-42817-01-CE	LEVER, CLAMP 3 LEVIER, PRESSE 3	1	1			UR WHITE UR WHITE
4	6GR-42828-00	PLATE, CLAMP PLAQUE, PRESSE	2	2			
5	6GR-42829-00	PLATE, CLAMP 2 PLAQUE, PRESSE 2	1	1			
6	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	6	6			
7	6GR-42835-00	PIN, SET 1 GOUPILLE, ELASTIQUE 1	3	3			
8	90240-05002	PIN, CLEVIS BOULON, A GOUPILLE	3	3			
9	68T-42835-00	PIN, SET 1 GOUPILLE, ELASTIQUE 1	3	3			
10	6GR-42833-00	WASHER, PLAIN RONDELLE, PLATE	3	3			
11	90386-15M73	BUSH DOUILLE	6	6			
12	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3			
13	90201-156J2	WASHER, PLATE RONDELLE, PLATE	3	3			
14	6GR-42818-00	LEVER, CLAMP 4 LEVIER, PRESSE 4	1	1			
15	6GR-42819-00	LEVER, CLAMP 5 LEVIER, PRESSE 5	2	2			
16	95D95-08012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			

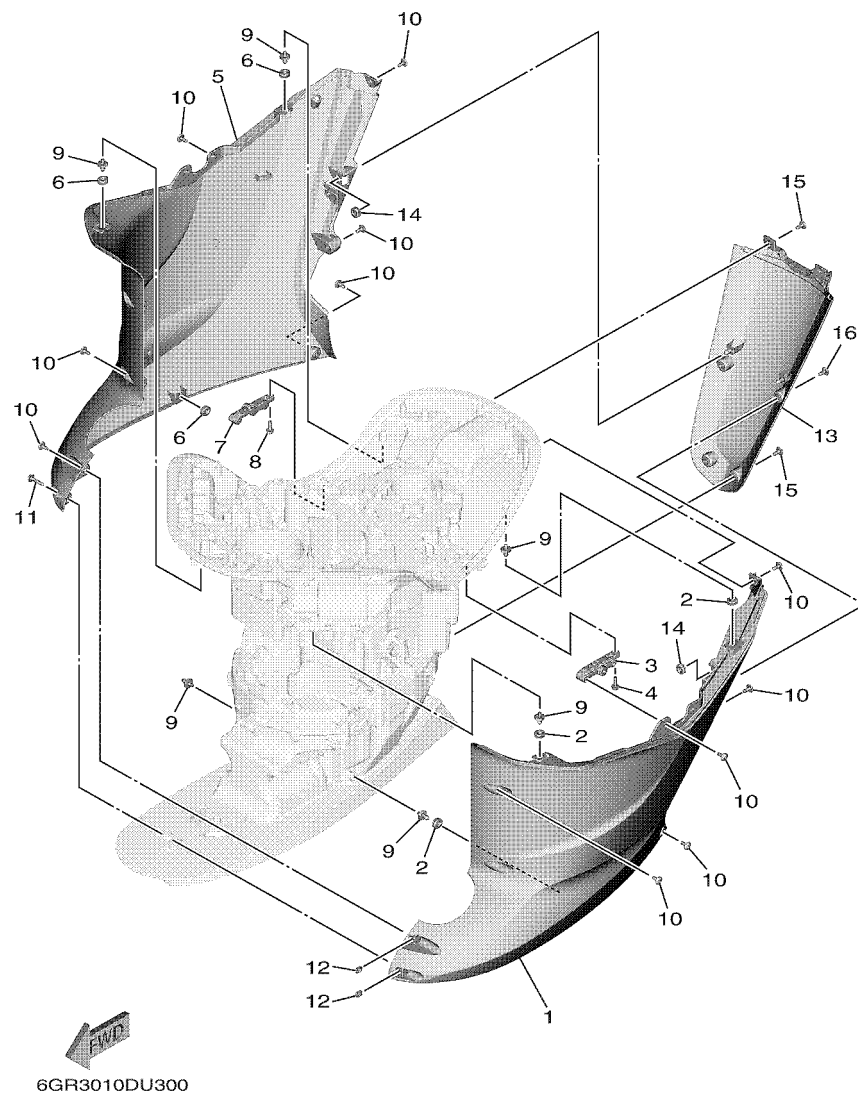


FIG. 32 BOTTOM COWLING 4

CAPOT INFERIEUR 4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	6GR-42740-00-8D	APRON COMPLETE 1	1	1		UR GRAY
	6GR-42740-00-CE	CAPOT LATERAL COMPLETE 1				UR GRAY
	6GR-42740-00-CE	APRON COMPLETE 1	1	1		UR WHITE
	6GR-42740-00-CE	CAPOT LATERAL COMPLETE 1				UR WHITE
2	90480-14M17	GROMMET PASSE-FIL	3	3		
3	6GR-42774-00-CA	STAY, APRON 1	1	1		
		COUSSINET				
4	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2		
5	6GR-42770-00-8D	APRON COMPLETE 2	1	1		UR GRAY
	6GR-42770-00-CE	CAPOT LATERAL COMPLETE 2				UR GRAY
	6GR-42770-00-CE	APRON COMPLETE 2	1	1		UR WHITE
	6GR-42770-00-CE	CAPOT LATERAL COMPLETE 2				UR WHITE
6	90480-14M17	GROMMET PASSE-FIL	3	3		
7	6GR-42775-00-CA	STAY, APRON 2	1	1		
		COUSSINET				
8	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2		
9	69J-42774-10	STAY, APRON 1	6	6		
		COUSSINET				
10	90111-06144	BOLT, HEXAGON SOCKET BUTTON BOULON	15	15		
11	90111-06142	BOLT, HEXAGON SOCKET BUTTON BOULON	1	1		
12	90173-06001	NUT, SQUARE ECROU, CARRE	2	2		
13	6GR-45141-00-8D	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1		UR GRAY
	6GR-45141-00-CE	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1		UR GRAY
	6GR-45141-00-CE	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1		UR WHITE
	6GR-45141-00-CE	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1		UR WHITE
14	90480-14M17	GROMMET PASSE-FIL	2	2		
15	90111-06144	BOLT, HEXAGON SOCKET BUTTON BOULON	4	4		
16	90111-06142	BOLT, HEXAGON SOCKET BUTTON BOULON	2	2		

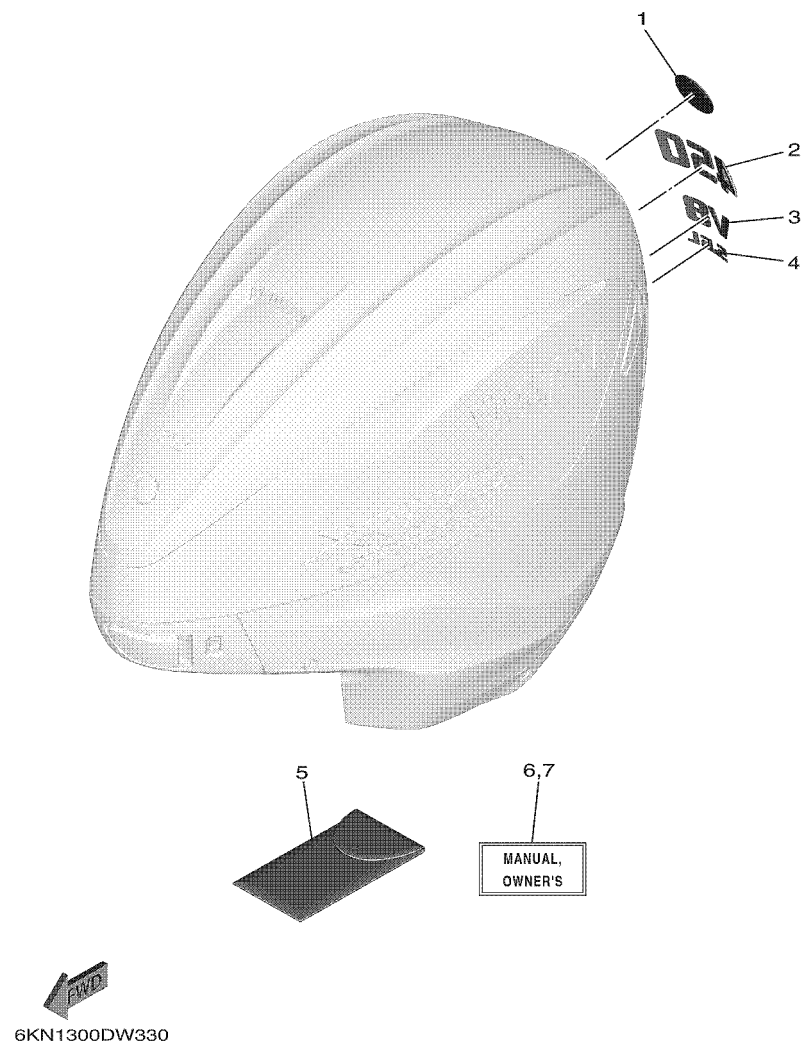


FIG. 33 GRAPHIC & TOOL

GRAPHIQUE & OUTIL

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6LB3			REMARKS REMARQUES
1	6KN-42697-00	TUNING FORK MARK MARQUE, YAMAHA	1	1			
2	6KN-4267A-00	GRAPHIC, REAR 2 ADHESIF, ARRIERE 2	1				
	6LB-4267A-00	GRAPHIC, REAR 2 ADHESIF, ARRIERE 2		1			
3	6GR-42678-00	GRAPHIC, REAR ADHESIF, ARRIERE	1	1			
4	6GR-42682-00	MARK, COWLING ADHESIF, CAPOT	1	1			
5	6GR-28100-11	TOOL KIT TROUSSE A OUTILS	1	1			
6	6KN-28199-72-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (E)
	6KN-28199-72-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (F)
	6KN-28199-72-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (ES)
	6KN-28199-72-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (D)
	6KN-28199-72-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (NL)
	6KN-28199-72-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (I)
7	6KN-28199-82-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (DK)
	6KN-28199-82-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (GR)
	6KN-28199-82-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (P)
	6KN-28199-82-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (N)
	6KN-28199-82-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (S)
	6KN-28199-82-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1			UR (SF)

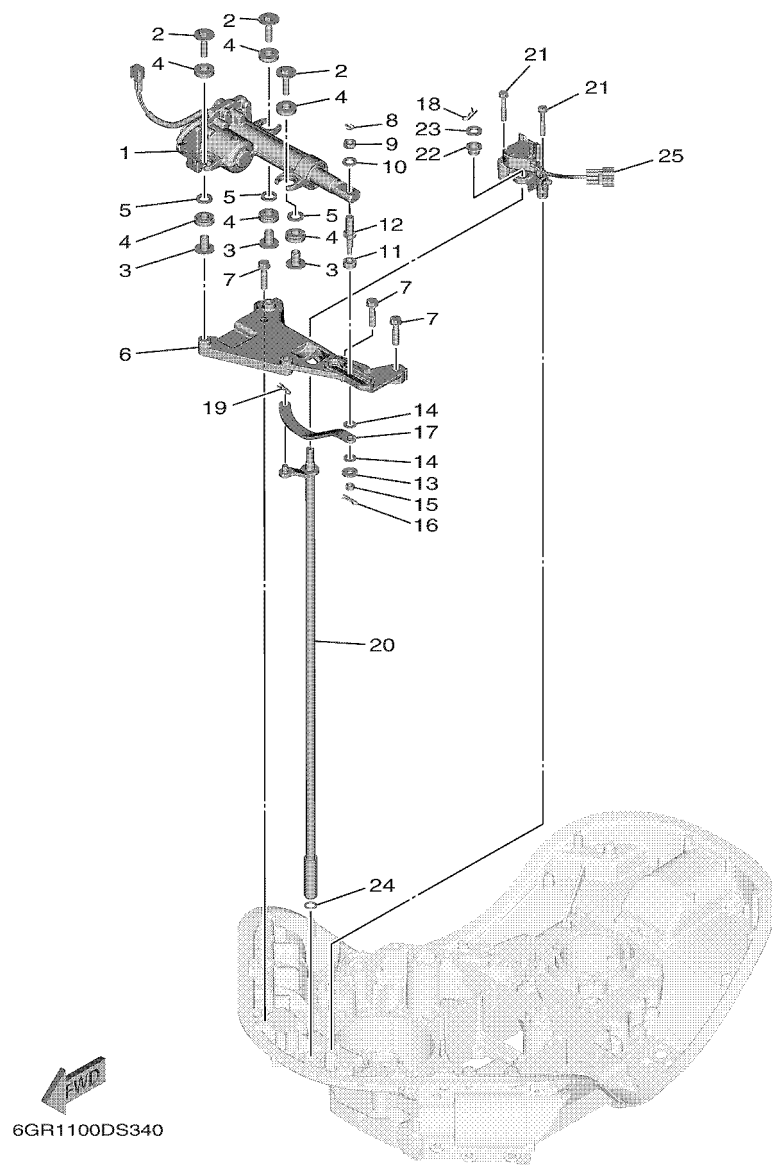


FIG. 34 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-4820A-01	ACTUATOR UNIT ACTUATEUR UNIT	1	1			
2	90119-08175	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
3	90387-08104	COLLAR COLLERETTE	3	3			
4	6CE-85564-00	GROMMET RONDELLE CAOUTCHOUC	6	6			
5	90201-12064	WASHER, PLATE RONDELLE, PLATE	3	3			
6	6GR-44117-00	BRACKET SUPPORT	1	1			
7	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	3	3			
8	91490-20015	PIN. COTTER GOUPILLE	1	1			
9	95380-10700	NUT ECROU	1	1			
10	90201-10048	WASHER, PLATE RONDELLE, PLATE	1	1			
11	6CE-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
12	6GR-42195-00	PIN, JOINT 1 GOUPILLE	1	1			
13	90201-06068	WASHER, PLATE RONDELLE, PLATE	1	1			
14	90202-08M41	WASHER, PLATE RONDELLE, PLATE	2	2			
15	90185-06M07	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1			
16	90468-18008	CLIP JONC	1	1			
17	6GR-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
18	90468-180A0	CLIP JONC	1	1			
19	90468-18008	CLIP JONC	1	1			
20	6GR-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1			
21	97E95-06540	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2			
22	90386-12M61	BUSH DOUILLE	1	1			
23	90201-10081	WASHER, PLATE RONDELLE, PLATE	1	1			
24	93210-11073	O-RING JOINT TORIQUE	1	1			
25	6GR-68303-00	SENSOR ASSY SONDE (ENS.)	1	1			

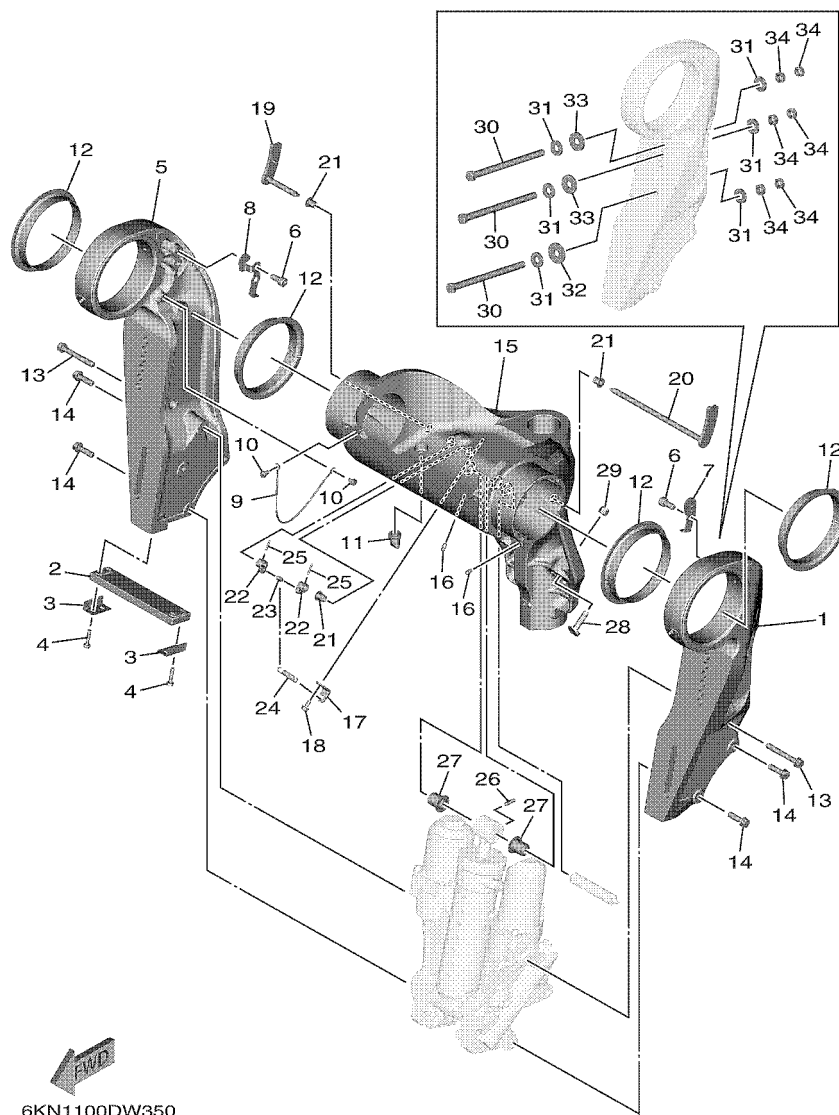


FIG. 35 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	6GR-4311A-00-8D	BRACKET, CLAMP 1, W/NIPPLE PRESSE 1	1	1		UR GRAY UR GRAY UR WHITE UR WHITE
	6GR-4311A-00-CE	BRACKET, CLAMP 1, W/NIPPLE PRESSE 1	1	1		
2	6AW-45251-00	ANODE ANODE	1	1		
3	6G5-44526-00	PLATE PLAQUE	2	2		
4	97E95-06530	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4		UR GRAY UR GRAY UR WHITE UR WHITE
5	6GR-4311B-00-8D	BRACKET, CLAMP 2, W/NIPPLE PRESSE 2	1	1		
	6GR-4311B-00-CE	BRACKET, CLAMP 2, W/NIPPLE PRESSE 2	1	1		
6	91380-10020	BOLT BOULON	4	4		
7	6GR-4381E-00	BRACKET, 1 SUPPORT, 1	1	1		
8	6GR-4381F-00	BRACKET, 2 SUPPORT, 2	1	1		
9	6GR-82147-00	WIRE, LEAD 5 FIL 5	1	1		
10	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2		
11	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1		
12	6GR-43333-00	BUSH. , SWIVEL BRACKET BUISSON. , SUPPORT PIVOTANT	4	4		
13	90119-10064	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2		
14	90119-10040	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6		
15	6GR-43311-02-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1		UR GRAY UR GRAY UR WHITE UR WHITE
	6GR-43311-02-CE	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1		
16	93700-06002	NIPPLE, GREASE PION	3	3		
17	6GR-43144-00	HOOK, SPRING CROCHET	1	1		
18	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1		
19	6GR-43181-00	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1	1		
20	6GR-43185-00	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1	1		
21	90386-10M16	BUSH DOUILLE	3	3		
22	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2		
23	90249-06M19	PIN GOUPILLE	1	1		
24	90506-16010	SPRING, TENSION RESSORT, TENSION	1	1		

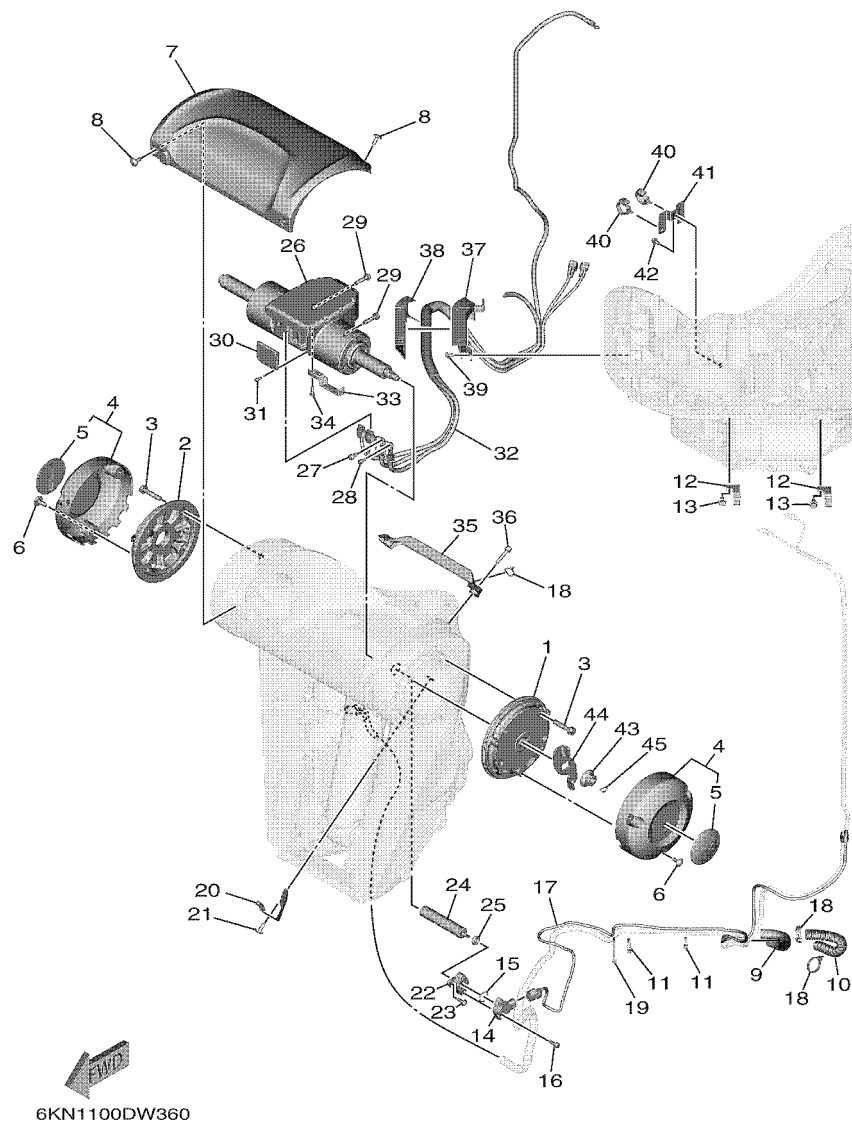


FIG. 36 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-43341-00	COVER, SWIVEL SODE 1 COUVERCLE, PIVOTANT COTE 1	1	1			
2	6GR-43342-00	COVER, SWIVEL SODE 2 COUVERCLE, PIVOTANT COTE 2	1	1			
3	90119-08176	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8			
4	6GR-W436G-00-8D 6GR-W436G-00-CE	SBW SIDE COVER ASSY SBW COUVERCLE LATERAL ASSEMBLE SBW SIDE COVER ASSY SBW COUVERCLE LATERAL ASSEMBLE	2 2	2 2			UR GRAY UR GRAY UR WHITE UR WHITE
5	6DA-42697-00	.TUNING FORK MARK .MARQUE, YAMAHA	1	1			
6	90111-06144	BOLT, HEXAGON SOCKET BUTTON BOULON	6	6			
7	6GR-43318-00-8D 6GR-43318-00-CE	COVER CAPUCHON COVER CAPUCHON	1 1	1 1			UR GRAY UR GRAY UR WHITE UR WHITE
8	90111-06144	BOLT, HEXAGON SOCKET BUTTON BOULON	4	4			
9	6GR-24864-00	TUBE DURITE	1	1			
10	6KN-24864-00	TUBE DURITE	1	1			
11	90465-11M10	CLAMP BRIDE	2	2			
12	90462-10033	CLAMP BRIDE	2	2			
13	95D95-06012	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
14	6GR-85887-00	SENSOR ANGLE CAPTEUR DE COUPLE	1	1			
15	93210-17MF9	O-RING JOINT TORIQUE	1	1			
16	97595-05516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2			
17	6GR-82553-00	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	1			
18	90464-36005	CLAMP BRIDE	3	3			
19	90464-55002	CLAMP BRIDE	1	1			
20	6GR-4381J-00	PLATE PLAQUE	1	1			
21	90111-06144	BOLT, HEXAGON SOCKET BUTTON BOULON	1	1			
22	6GR-4382A-00	ADAPTOR 1 ADAPTEUR 1	1	1			
23	90149-05044	SCREW VIS	2	2			
24	6GR-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1			
25	93210-06ME6	O-RING JOINT TORIQUE	1	1			

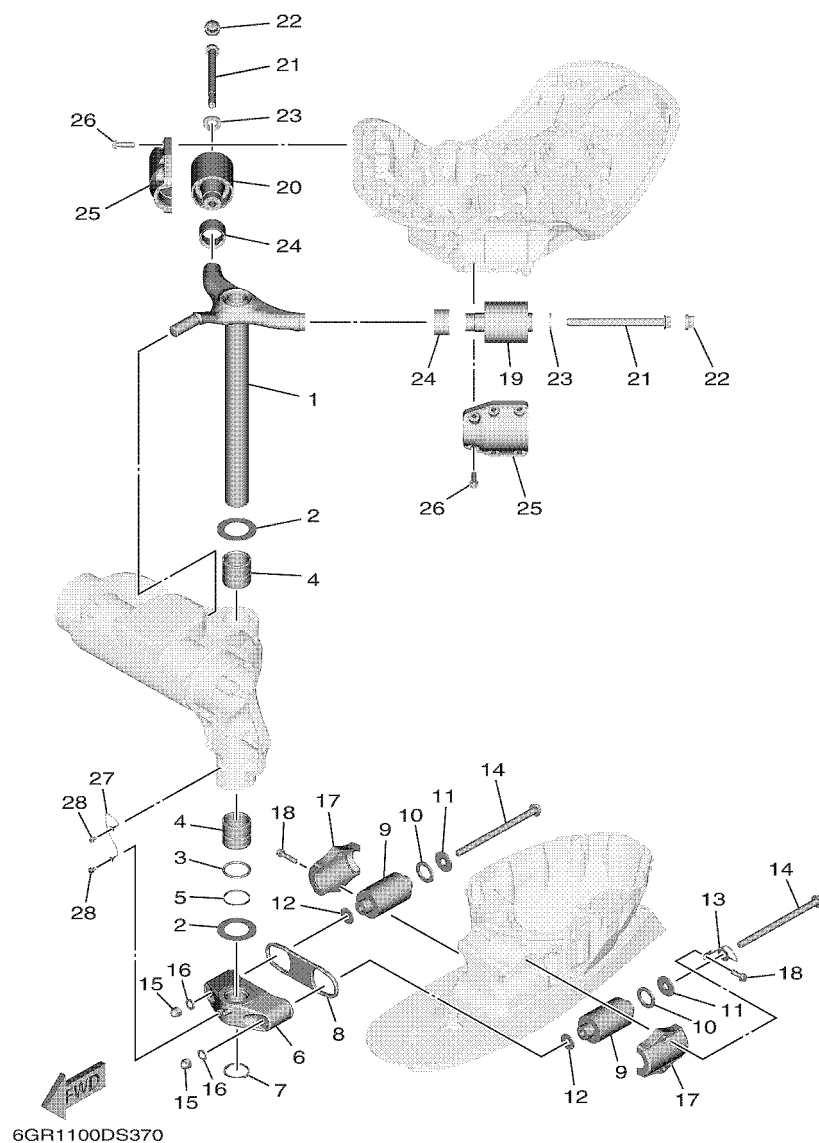


FIG. 37 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-42510-01-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1			
2	90201-51014	WASHER, PLATE RONDELLE, PLATE	2	2			
3	93210-49003	O-RING JOINT TORIQUE	1	1			
4	90386-49001	BUSH DOUILLE	2	2			
5	90202-51001	WASHER, PLATE RONDELLE, PLATE	1	1			
6	6GR-44551-00-CA	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR	1	1			
7	93410-46099	CIRCLIP CIRCLIP	1	1			
8	6GR-44575-01	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1	1			
9	6AW-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	2			
10	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2			
11	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2			
12	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2			
13	6GR-82149-00	WIRE, LEAD 3 FIL 3	1	1			
14	90105-14012	BOLT, FLANGE BOULON, A COLLERETTE	2	2			
15	95380-14800	NUT ECROU	2	2			
16	92995-14600	WASHER RONDELLE	2	2			
17	6AW-44552-00-CA	HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR	2	2			
18	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
19	6GR-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	1	1			
20	6GR-44515-00	MOUNT RUBBER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	1	1			
21	90105-16004	BOLT, FLANGE BOULON, A COLLERETTE	2	2			
22	6GR-44194-01	CAP CAPUCHON	2	2			
23	90201-18030	WASHER, PLATE RONDELLE, PLATE	2	2			
24	6GR-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFÉRIEUR	2	2			
25	6GR-44511-00-CA	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEUR	2	2			
26	90119-10058	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12			
27	6T4-82117-00	WIRE, LEAD FIL	1	1			

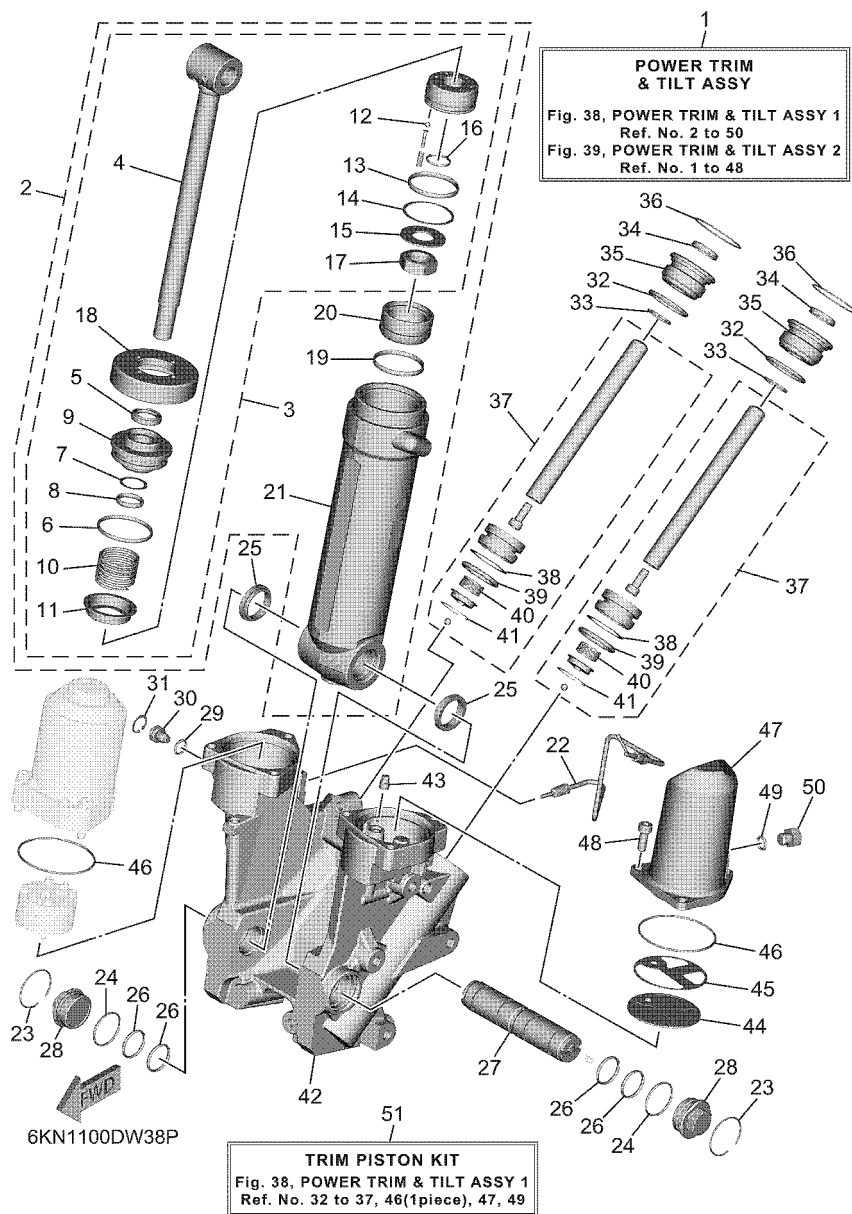


FIG. 38 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-43800-00	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1			
	6KN-43800-01	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1			
2	6GR-43840-00	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	1			
3	6GR-43810-00	.TILT PISTON SUB ASSY .INCLINER PISTON AUXILIAIRE(ENS	1	1			
4	6GR-43801-00	.ROD .TIGE	1	1			
5	6GR-43812-00	.SEAL, DUST .JOINT	1	1			
6	93210-49046	.O-RING .JOINT TORIQUE	1	1			
7	6GR-43872-00	.RING, BACK UP .RESSORT	1	1			
8	6GR-43863-00	.O-RING .JOINT TORIQUE	1	1			
9	6GR-43811-00	.SCREW, CYLINDER END .VIS, CYLINDRE RACCORD	1	1			
10	69J-4384H-00	.SPRING .RESSORT	1	1			
11	6GR-4382E-00	.ADAPTOR 2 .ADAPTEUR 2	1	1			
12	93505-32038	.BALL .BILLE	4	4			
13	93210-44006	.O-RING .JOINT TORIQUE	1	1			
14	6GR-43871-00	.RING, BACK UP .SEGMENT	1	1			
15	90201-18029	.WASHER, PLATE .RONDELLE, PLATE	1	1			
16	93210-18397	.O-RING .JOINT TORIQUE	1	1			
17	6GR-43654-00	.NUT 1 .ECROU 1	1	1			
18	6GR-43827-00	.RING SET .BILLE	1	1			
19	93210-44006	.O-RING .JOINT TORIQUE	1	1			
20	6GR-43814-00	.PISTON, FREE .PISTON	1	1			
21	6GR-4380K-00	.CYLINDER, TILT SUB ASSY .CYLINDRE	1	1			
22	6GR-43835-00	PIPE TUYAU	1	1			
23	93450-42110	CIRCLIP CIRCLIP	2	2			
24	6GR-43862-00	O-RING JOINT TORIQUE	2	2			
25	6GR-4388F-00	SPACER ENTRETOISE	2	2			
26	6GR-43861-00	O-RING JOINT TORIQUE	4	4			

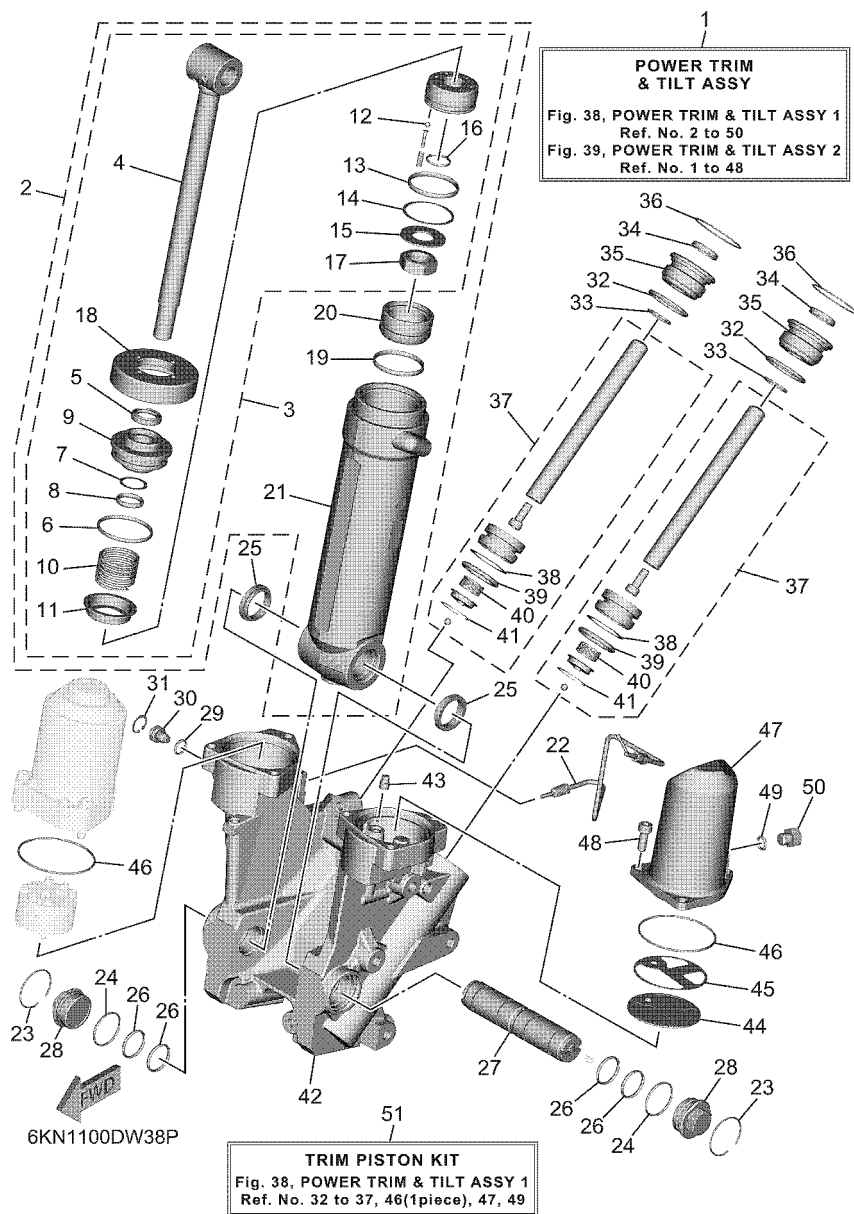


FIG. 38 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6L3	REMARKS REMARQUES
27	6GR-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	1	
28	6GR-22472-00	CAP. CASE COUVERCLE DE BOITIER	2	2	
29	93210-12327	O-RING JOINT TORIQUE	1	1	
30	6GR-43845-00	SCREW, MANUAL RELEASE VIS	1	1	
31	61A-43876-01	RING, SNAP RESSORT	1	1	
32	61A-43861-00	O-RING JOINT TORIQUE	2	2	FOR 6KN-43800-00/01 FOR 6KN-43800-00/01
33	6D8-43863-00	O-RING JOINT TORIQUE	2	2	FOR 6KN-43800-00 FOR 6KN-43800-00
	93210-23587	O-RING JOINT TORIQUE	2	2	FOR 6KN-43800-01 FOR 6KN-43800-01
34	63P-43812-20	SEAL, DUST JOINT	2	2	FOR 6KN-43800-00 FOR 6KN-43800-00
	6KN-43812-00	SEAL, DUST JOINT	2	2	FOR 6KN-43800-01 FOR 6KN-43800-01
35	61A-43821-02	SCREW, TRIM CYLINDER END VIS	2	2	FOR 6KN-43800-00 FOR 6KN-43800-00
	6KN-43821-00	SCREW, TRIM CYLINDER END VIS	2	2	FOR 6KN-43800-01 FOR 6KN-43800-01
36	6KN-25415-00	CIRCLIP CIRCLIP	2	2	FOR 6KN-43800-00/01 FOR 6KN-43800-00/01
37	6GR-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2	FOR 6KN-43800-00 FOR 6KN-43800-00
	6KN-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2	FOR 6KN-43800-01 FOR 6KN-43800-01
38	61A-43874-00	.RING, BACK UP .RESSORT	1	1	
39	61A-43864-00	.O-RING .JOINT TORIQUE	1	1	
40	61A-4384H-10	.SPRING .RESSORT	1	1	
41	61A-43875-10	.RING, SNAP .RESSORT	1	1	
42	6KN-4380L-00	HOUSING, TRIM & TILT SUB ASSY CARTER	1	1	FOR 6KN-43800-00 FOR 6KN-43800-00
	6KN-4380L-01	HOUSING, TRIM & TILT SUB ASSY CARTER	1	1	FOR 6KN-43800-01 FOR 6KN-43800-01
43	6GR-4388H-00	PLUG BOUCHON	1	1	
44	69J-43817-00	FILTER 2 FILTRE 2	1	1	
45	69J-4388F-00	SPACER ENTRETOISE	1	1	
46	93210-66001	O-RING JOINT TORIQUE	2	2	FOR 6KN-43800-00/01 FOR 6KN-43800-00/01
47	6GR-43828-00	BODY, RESERVOIR CORPS	1	1	FOR 6KN-43800-00 FOR 6KN-43800-00
	6KN-43828-00	BODY, RESERVOIR CORPS	1	1	FOR 6KN-43800-01 FOR 6KN-43800-01

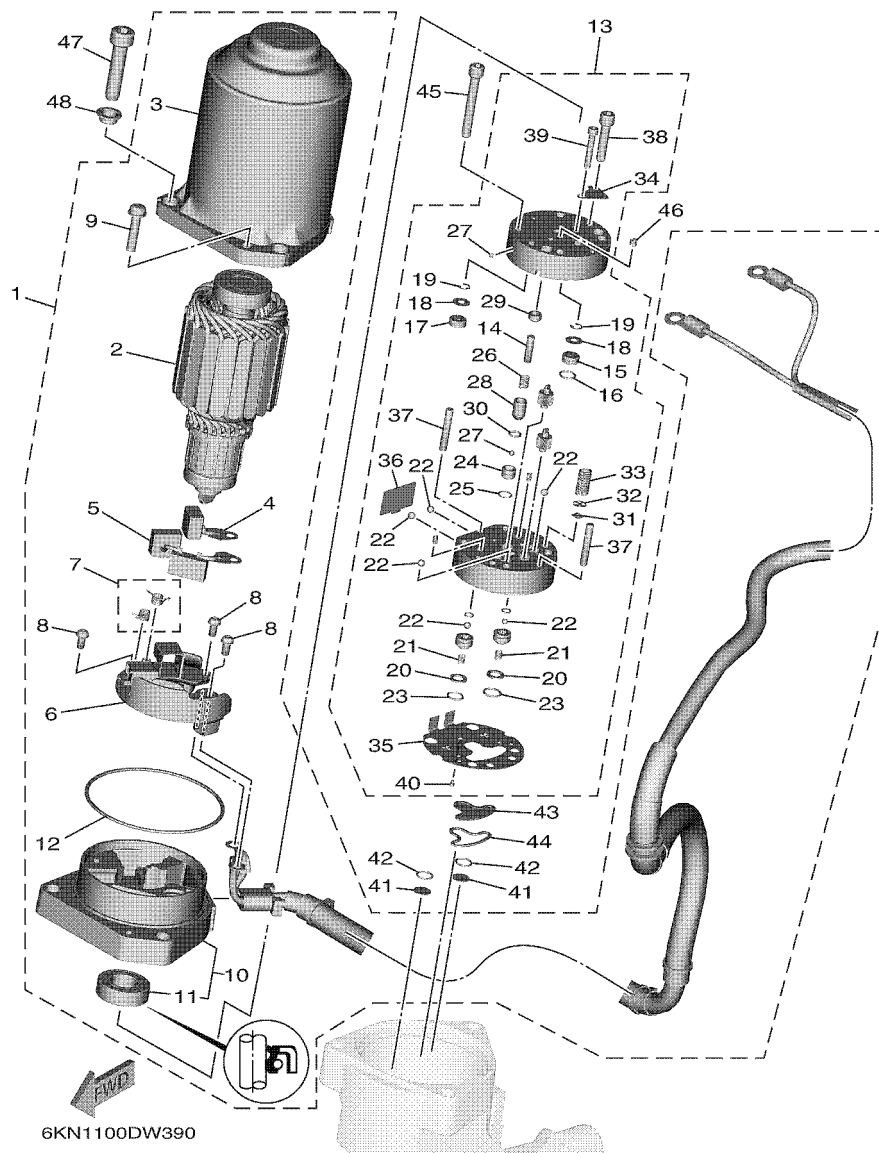


FIG. 39 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-43880-00	MOTOR ASSY MOTEUR (ENS.)	1	1			
2	6GR-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	1			
3	6GR-43804-00	.STATOR ASSY .STATOR (ENS.)	1	1			
4	6GR-43892-00	.BRUSH 2 .BALAI 2	1	1			
5	6GR-82181-00	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET	1	1			
6	6GR-4380F-00	.PLATE, BRUSH HOLDER .PLAQUE	1	1			
7	6GR-4386K-00	.SPRING, BRUSH .RESSORT, BALAI	1	1			
8	97602-04310	.SCREW, PAN HEAD WITH WASHER .VIS, AVEC RONDELLE	4	4			
9	67C-43879-10	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	2			
10	6KN-43881-00	.FRAME, END .BATI	1	1			
11	6GR-43882-01	.OIL SEAL .JOINT SPI	1	1			
12	6GR-43864-01	.O-RING .JOINT TORIQUE	1	1			
13	6GR-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1			
14	93603-08072	.PIN, DOWEL .CLAVETTE	1	1			
15	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1	1			
16	6H1-43883-00	.O-RING .JOINT TORIQUE	1	1			
17	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1	1			
18	69A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	2			
19	99002-03600	.CIRCLIP .CIRCLIP	2	2			
20	6C6-4387G-00	.WASHER .RONDELLE	2	2			
21	6C6-43853-00	.SPRING, MAIN VALVE .RESSORT	2	2			
22	93505-32038	.BALL .BILLE	6	6			
23	69J-4389J-00	.O-RING .JOINT TORIQUE	2	2			
24	6GR-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1			
25	93210-064A5	.O-RING .JOINT TORIQUE	1	1			
26	6C5-43855-10	.SPRING, UP RELIEF .RESSORT	1	1			
27	93501-08001	.BALL .BILLE	2	2			

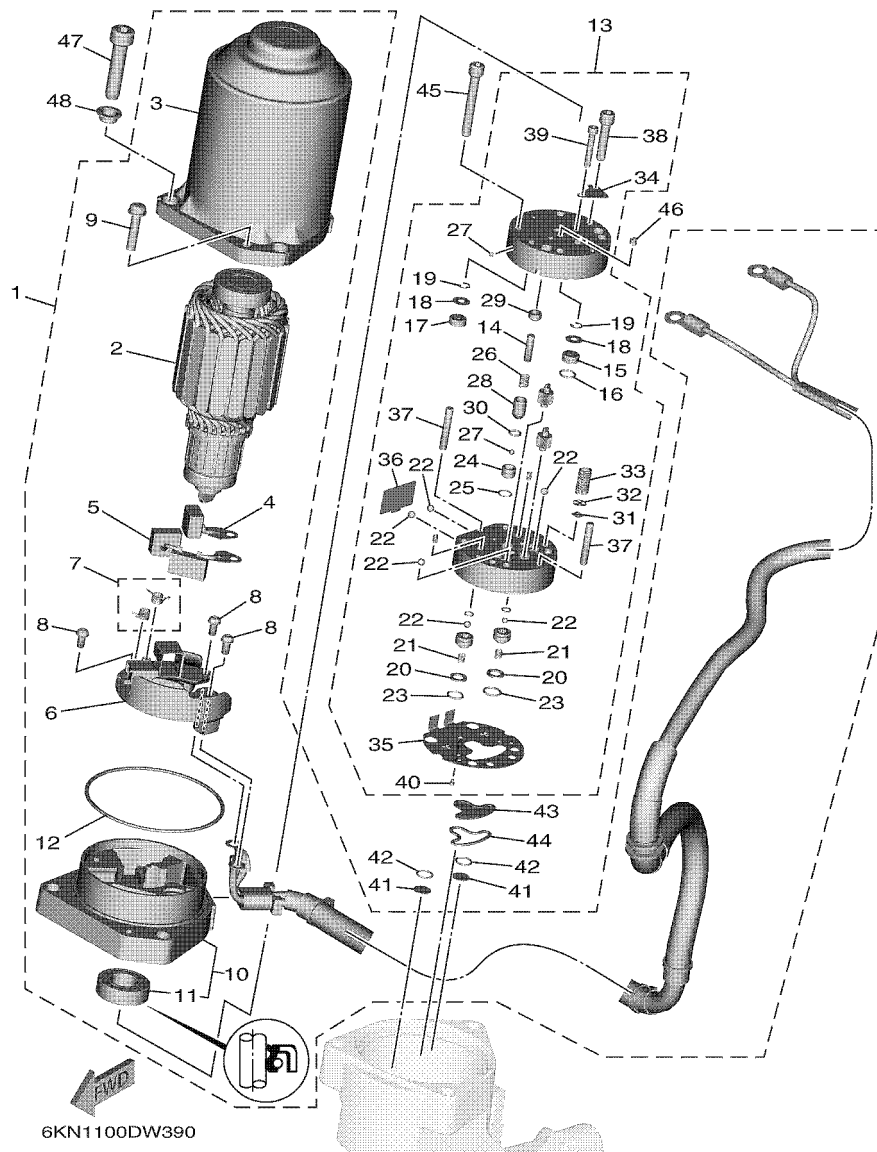


FIG. 39 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6LB3			REMARKS REMARQUES
28	6D8-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1			
29	6D8-43843-00	.SCREW, VALVE LOCK .VIS	1	1			
30	93210-04N51	.O-RING .JOINT TORIQUE	1	1			
31	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	1			
32	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	1	1			
33	6GR-43856-00	.SPRING, DOWN RELIEF .RESSORT	1	1			
34	6D8-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1	1			
35	6GR-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	1			
36	6C5-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	1			
37	93604-26256	.PIN, DOWEL .CLAVETTE	2	2			
38	91318-05030	.BOLT .BOULON	2	2			
39	91318-03025	.BOLT .BOULON	2	2			
40	91318-03005	.BOLT .BOULON	1	1			
41	6C6-43817-00	FILTER 2 FILTRE 2	2	2			
42	69J-4389J-00	O-RING JOINT TORIQUE	2	2			
43	6C5-43816-00	FILTER 1 FILTRE 1	1	1			
44	6C5-4380G-00	PLATE PLAQUE	1	1			
45	91318-05045	BOLT BOULON	4	4			
46	69J-43831-00	CONNECTOR, SHAFT RACCORD	1	1			
47	90110-08M05	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	3	3			
48	6GR-23113-00	COLLAR COLLIER	3	3			

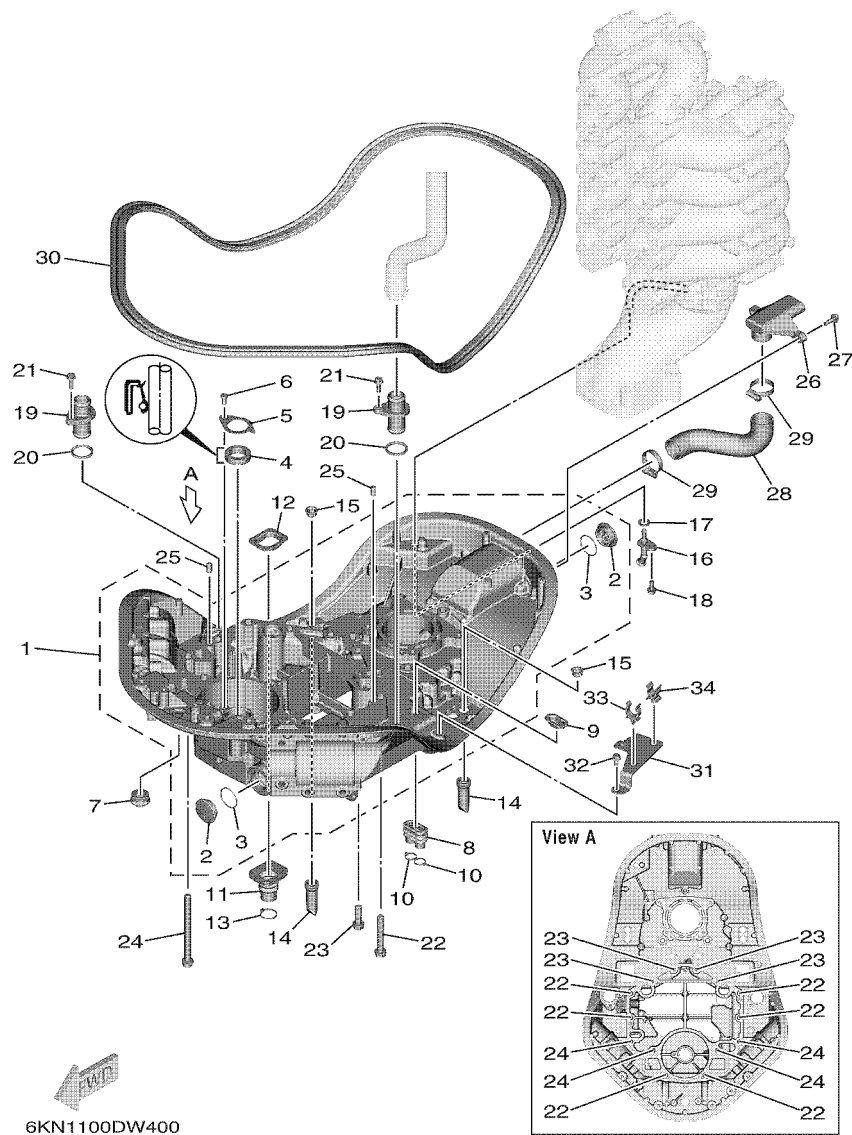
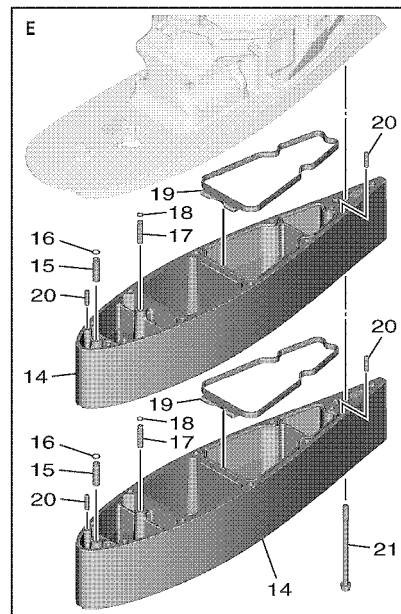
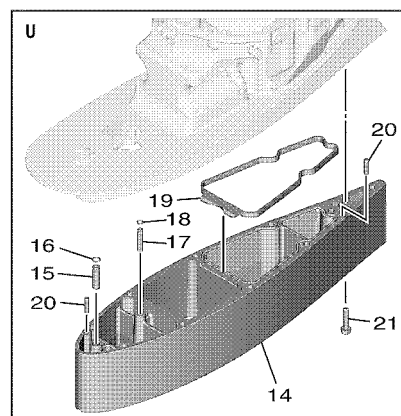


FIG. 40 UPPER CASING 1

FOURREAU 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-41137-00	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	1			
2	90340-32011	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2			
3	93210-32172	.O-RING .JOINT TORIQUE	2	2			
4	93102-26004	OIL SEAL JOINT SPY	1	1			
5	6GR-41297-00	WASHER, 1 RONDELLE 1	1	1			
6	97D95-06012	BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL	1	1			
7	6AW-42724-01	GROMMET PASSE-FIL	1	1			
8	6H1-42726-22	GROMMET PASSE-FIL	2	2			
9	6BG-42384-00	SEAL, CAP JOINT, CAPUCHON	2	2			
10	90465-11M10	CLAMP BRIDE	4	4			
11	6GR-42724-01	GROMMET PASSE-FIL	1	1			
12	6GR-42384-00	SEAL, CAP JOINT, CAPUCHON	1	1			
13	90465-11M59	CLAMP BRIDE	1	1			
14	6DA-42717-01	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4			
15	6DA-42384-00	SEAL, CAP JOINT, CAPUCHON	4	4			
16	6GR-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
17	60V-42747-10	PAD PASTILLE	1	1			
18	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
19	6GR-12584-00	JOINT, HOSE 3 JOINT DE TUYAU 3	2	2			
20	6GR-44366-01	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	2	2			
21	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
22	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	6	6			
23	90119-10040	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
24	90119-10075	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
25	93608-16M16	PIN, DOWEL AXE	2	2			
26	6GR-14753-00	SILENCER, EXHAUST SILENCIEUX, ÉCHAPPEMENT	1	1			
27	95D95-06020	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			



6GR1100DS410

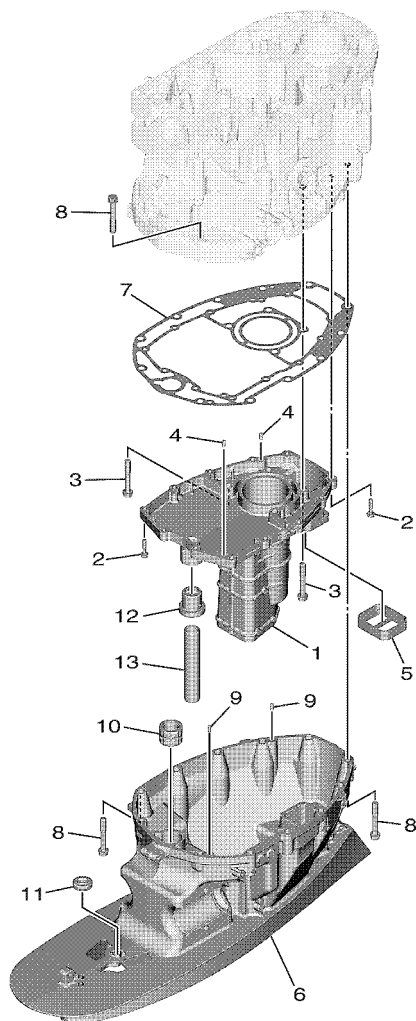
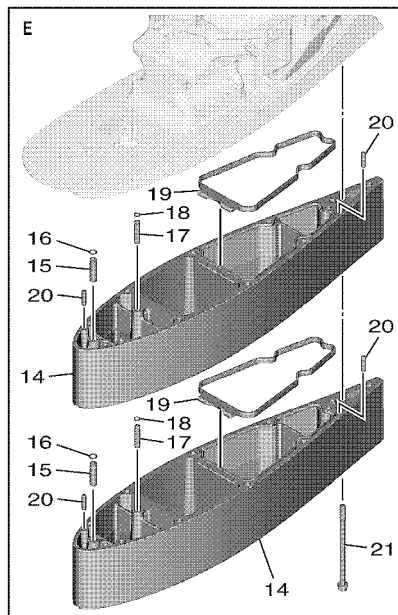


FIG. 41 UPPER CASING 2

FOURREAU 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	6GR-14711-01	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1		
2	95D95-06030	BOLT, FLANGE DEEP RECESS BOULON FIXATION	12	12		
3	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4		
4	93606-12019	PIN, DOWEL GOUPILLE	2	2		
5	6GR-45127-00	SEAL JOINT	1	1		
6	6GR-45111-00-8D 6GR-45111-00-CE	CASING, UPPER FOURREAU CASING, UPPER FOURREAU	1 1	1 1		UR GRAY UR GRAY UR WHITE UR WHITE
7	6GR-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1		
8	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	12	12		
9	93606-12019	PIN, DOWEL GOUPILLE	2	2		
10	6GR-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1		
11	6GR-44521-00	SEAL JOINT	1	1		
12	6GR-44367-01	DAMPER, WATER SEAL 3 JOINT TUBE D'EAU 3	1	1		
13	90440-27005 90440-27006	PIPE DURITE PIPE DURITE	1 1	1 1		UR X(25.2") UR X(25.2") UR U(30.2") UR U(30.2")
14	90440-27007	PIPE DURITE	1	1		UR E(35.2") UR E(35.2")
14	6GR-45211-00-8D 6GR-45211-00-8D 6GR-45211-00-CE 6GR-45211-00-CE	EXTENSION EXTENSION EXTENSION EXTENSION	1 2 1 2	1 2 1 2		UR GRAY, U(30.2") UR GRAY, U(30.2") UR GRAY, E(35.2") UR GRAY, E(35.2") UR WHITE, U(30.2") UR WHITE, U(30.2") UR WHITE, E(35.2") UR WHITE, E(35.2")
15	6GR-45398-00 6GR-45398-00	NIPPLE, 1 RACCORD, 1 NIPPLE, 1 RACCORD, 1	1 2	1 2		UR U(30.2") UR U(30.2") UR E(35.2") UR E(35.2")
16	93210-10010 93210-10010	O-RING JOINT TORIQUE O-RING JOINT TORIQUE	1 2	1 2		UR U(30.2") UR U(30.2") UR E(35.2") UR E(35.2")
17	6GR-45399-00 6GR-45399-00	NIPPLE, 2 RACCORD, 2 NIPPLE, 2 RACCORD, 2	1 2	1 2		UR U(30.2") UR U(30.2") UR E(35.2") UR E(35.2")
18	93210-07100	O-RING JOINT TORIQUE	1	1		UR U(30.2") UR U(30.2")



This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor housing. The parts are numbered as follows:

- 1**: Main housing or base component.
- 2**: Small cylindrical pins or fasteners.
- 3**: Small cylindrical pins or fasteners.
- 4**: Flange or mounting plate.
- 5**: Small rectangular component, possibly a seal or gasket.
- 6**: Base plate or mounting surface.
- 7**: Gasket or seal ring.
- 8**: Small cylindrical pins or fasteners.
- 9**: Long vertical pins or screws.
- 10**: Small cylindrical component, possibly a cap or plug.
- 11**: Small cylindrical component, possibly a cap or plug.
- 12**: Small cylindrical component, possibly a cap or plug.
- 13**: Long vertical pin or screw.

The diagram shows the spatial relationship between these parts, indicating how they fit together to form the complete assembly.

FOURREAU 2

[illegible]

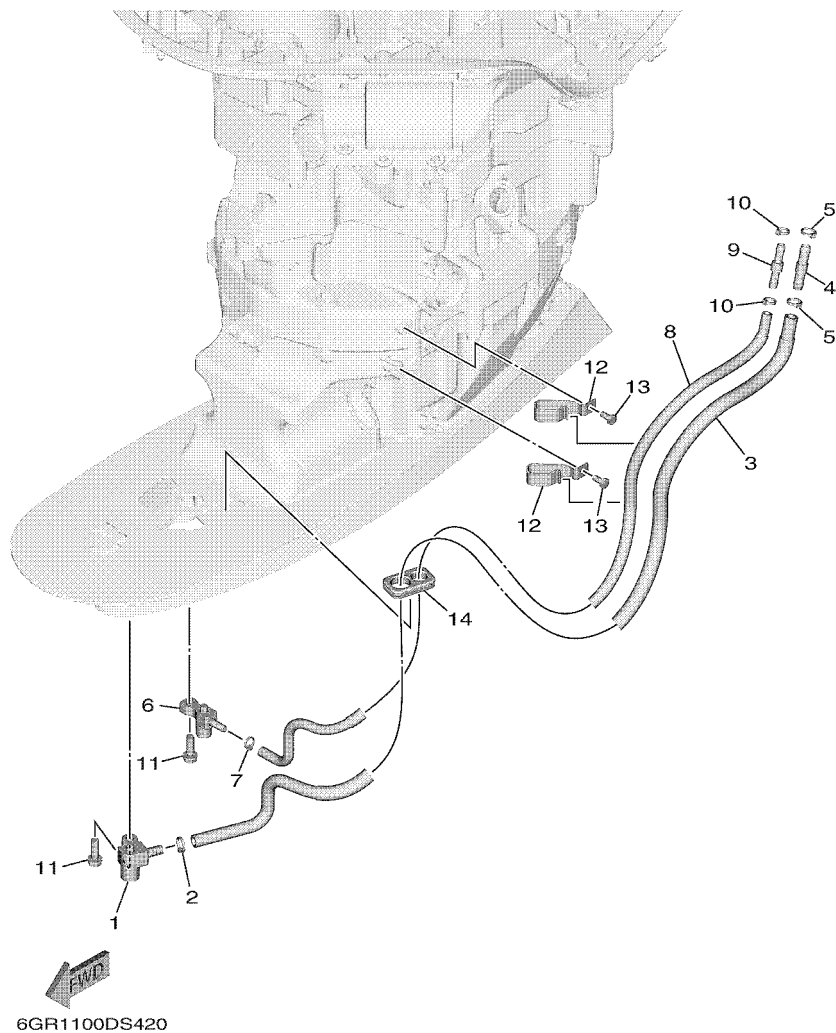


FIG. 42 UPPER CASING 3

[illegible]

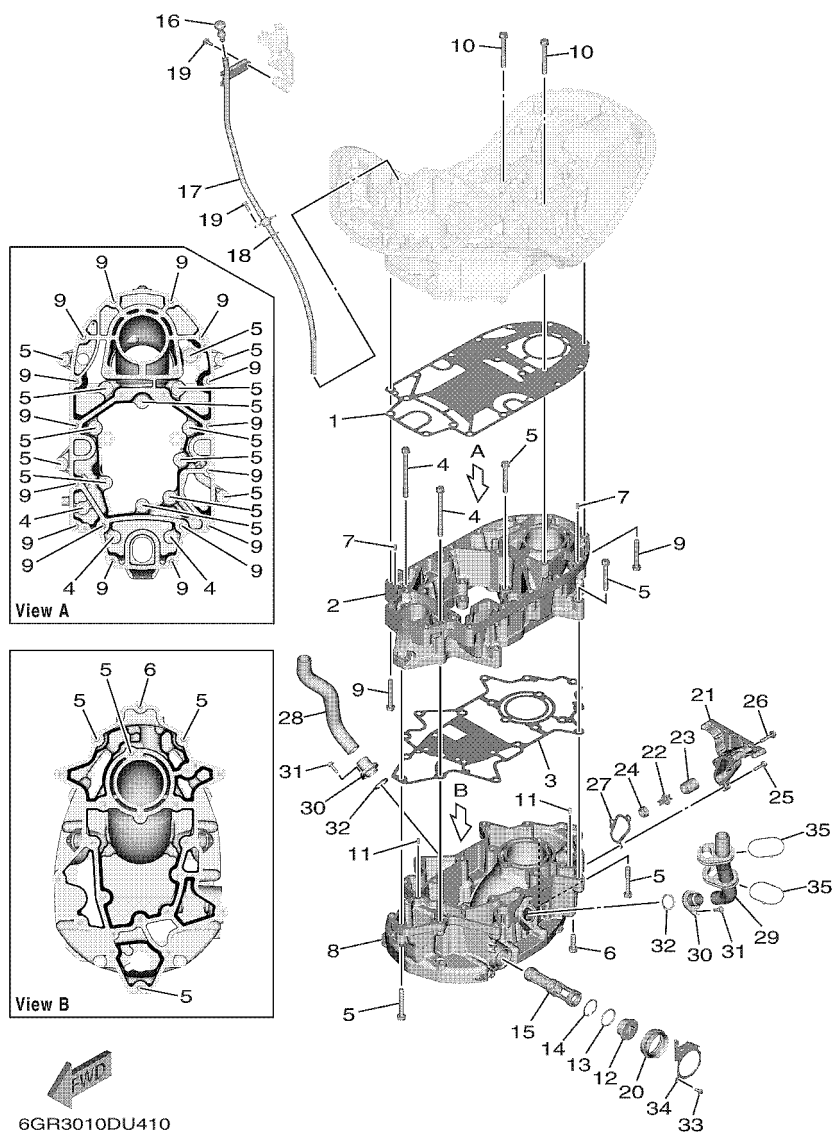


FIG. 43 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-15312-01	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	1			
2	6GR-1531B-01	OIL PAN 2 VENTILATEUR D'HUILE 2	1	1			
3	6GR-1531C-01	GASKET, OIL PAN 2 JOINT DE VENTILATEUR D'HUILE 2	1	1			
4	90119-10074	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
5	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	18	18			
6	90119-10040	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
7	93606-12019	PIN, DOWEL GOUPILLE	2	2			
8	6GR-15311-01	OIL PAN VENTILATEUR D'HUILE	1	1			
9	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	16	16			
10	97E75-10580	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	4	4			
11	93606-12019	PIN, DOWEL GOUPILLE	2	2			
12	6GR-15351-00	PLUG, DRAIN 1 PLOT, VIDANGE	1	1			
13	93210-34633	O-RING JOINT TORIQUE	1	1			
14	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1			
15	6GR-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
16	6GR-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1			
17	6GR-15377-00	GUIDE, INLET GUIDE D'ADMISSION	1	1			
18	93210-19MJ3	O-RING JOINT TORIQUE	1	1			
19	95D95-06016	BOLT, FLANGE DEEP RECESS BOULON FIXATION	3	3			
20	6GR-15316-01	DAMPER 1 AMORTISSEUR 1	1	1			
21	6GR-1246A-00	COVER 1 COUVERCLE 1	1	1			
22	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1			
23	90501-200A2	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
24	90480-20M05	GROMMET PASSE-FIL	1	1			
25	95D95-06025	BOLT, FLANGE DEEP RECESS BOULON FIXATION	1	1			
26	95D95-06040	BOLT, FLANGE DEEP RECESS BOULON FIXATION	2	2			
27	6EK-12435-A0	GASKET JOINT	1	1			

REGULAR ROTATION

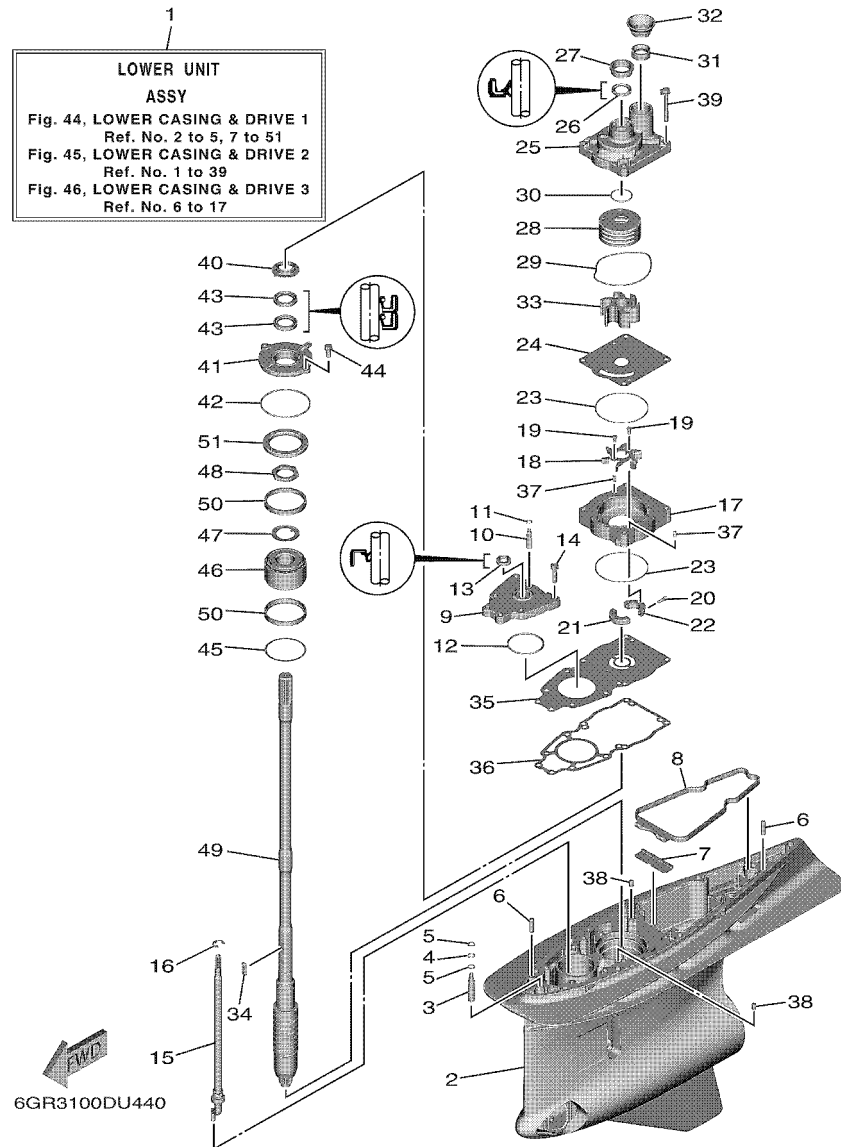


FIG. 44 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	6GR-45300-06-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR GRAY, X(25.2") UR GRAY, X(25.2")
	6GR-45300-06-CE	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR WHITE, X(25.2") UR WHITE, X(25.2")
	6GR-45300-16-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR GRAY, U(30.2") UR GRAY, U(30.2")
	6GR-45300-16-CE	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR WHITE, U(30.2") UR WHITE, U(30.2")
	6GR-45300-26-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR GRAY, E(35.2") UR GRAY, E(35.2")
	6GR-45300-26-CE	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR WHITE, E(35.2") UR WHITE, E(35.2")
2	6GR-45311-02-8D	CASING, LOWER BOITIER D'HELICE	1	1		UR GRAY UR GRAY
	6GR-45311-02-CE	CASING, LOWER BOITIER D'HELICE	1	1		UR WHITE UR WHITE
3	6GR-45308-00	VALVE ASSY 1 CLAPET COMPLET 1	1	1		
4	93210-10010	O-RING JOINT TORIQUE	1	1		
5	6GR-43873-00	RING, BACK UP RESSORT	2	2		
6	99480-08030	PIN GOUPILLE	2	2		
7	6GR-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1		
8	6GR-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1		
9	6GR-45321-00	PLATE PLAQUETTE	1	1		
10	6GR-45309-00	VALVE ASSY 2 CLAPET COMPLET 2	1	1		
11	93210-07100	O-RING JOINT TORIQUE	1	1		
12	93210-64488	O-RING JOINT TORIQUE	1	1		
13	93106-14001	OIL SEAL JOINT SPY	1	1		
14	97E95-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	6	6		
15	6GR-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR X(25.2") UR X(25.2")
	6GR-44150-11	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR U(30.2") UR U(30.2")
	6GR-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR E(35.2") UR E(35.2")
16	99002-12600	CIRCLIP CIRCLIP	1	1		
17	6GR-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
18	6GR-12451-00	IMPELLER, WATER PUMP ROTOR, DE POMPE A EAU	1	1		
19	97095-05010	BOLT BOULON	2	2		

REGULAR ROTATION

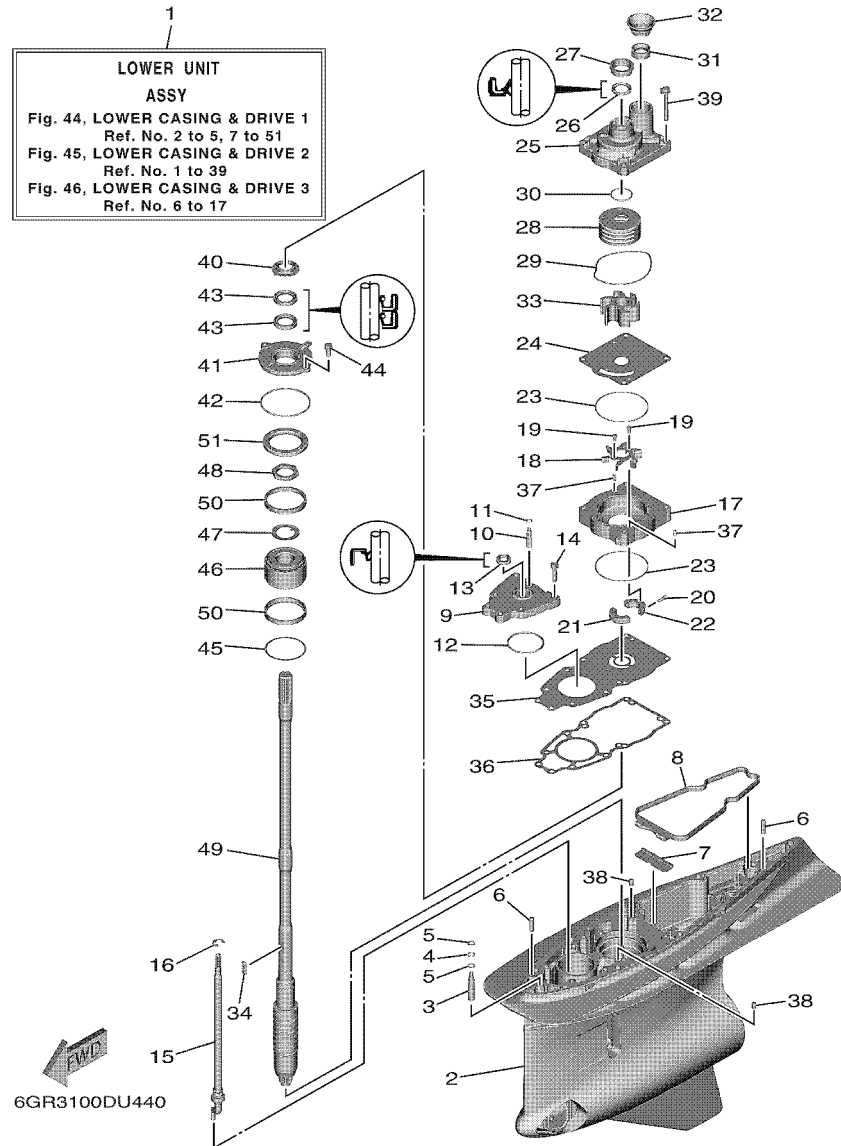


FIG. 44 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
20	91380-05016	BOLT BOULON	2	2		
21	6GR-44381-00	SPACER 1 ENTRETOISE 1	1	1		
22	6GR-44382-00	SPACER 2 ENTRETOISE 2	1	1		
23	93210-97690	O-RING JOINT TORIQUE	2	2		
24	6GR-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1		
25	6GR-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
26	93109-26001	OIL SEAL JOINT SPY	1	1		
27	6GR-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1		
28	6GR-44322-00	INSERT, CARTRIDGE CUVETTE	1	1		
29	93211-08001	O-RING JOINT TORIQUE	1	1		
30	93210-37160	O-RING JOINT TORIQUE	1	1		
31	6GR-44365-01	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1	1		
32	6GR-44379-00	GUIDE, WATER TUBE GUIDE DE TUBE D'EAU	1	1		
33	6GR-44352-00	IMPELLER TURBINE	1	1		
34	6AW-44336-00	KEY CLAVETTE	1	1		
35	6GR-44328-00	PLATE PLAQUETTE	1	1		
36	6GR-44315-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1		
37	93606-12019	PIN, DOWEL GOUPILLE	2	2		
38	93608-12M05	PIN, DOWEL AXE	2	2		
39	90119-08196	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4		
40	6GR-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1		
41	6GR-45335-00	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1		
42	93210-89535	O-RING JOINT TORIQUE	1	1		
43	93101-30037	OIL SEAL JOINT SPY	2	2		
44	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2		
45	688-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	688-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR

REGULAR ROTATION

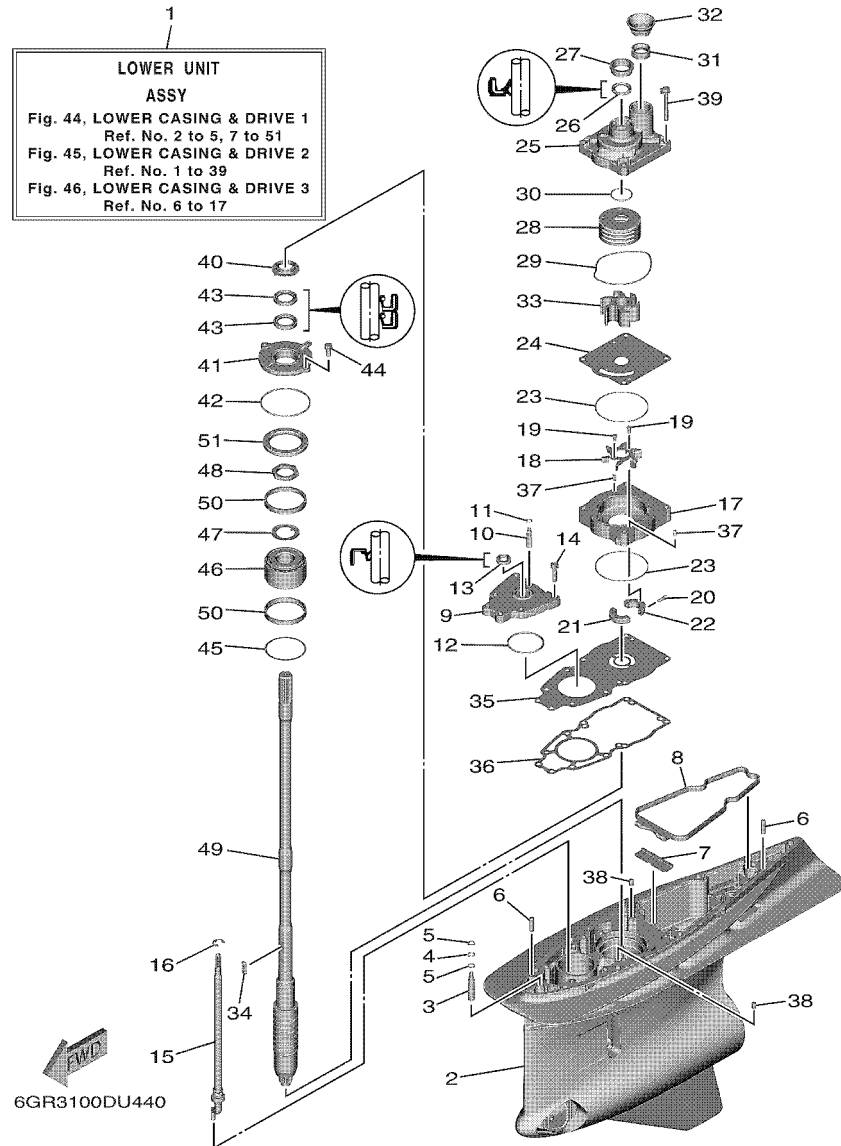


FIG. 44 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
45	688-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	688-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	688-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR
	688-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR
	688-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR
46	93399-99967	BEARING ROULEMENT	1	1		
47	90214-35M07	WASHER, CLAW RONDELLE, A GRIFFES	1	1		
48	90170-35M34	NUT ECROU	1	1		
49	6GR-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		UR X(25.2")
	6GR-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		UR X(25.2") UR U(30.2") UR U(30.2")
	6GR-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		UR E(35.2") UR E(35.2")
50	6GR-45539-00	SPACER 2 ENTRETOISE 2	2	2		
51	6GR-45244-00	NUT ECROU	1	1		

REGULAR ROTATION

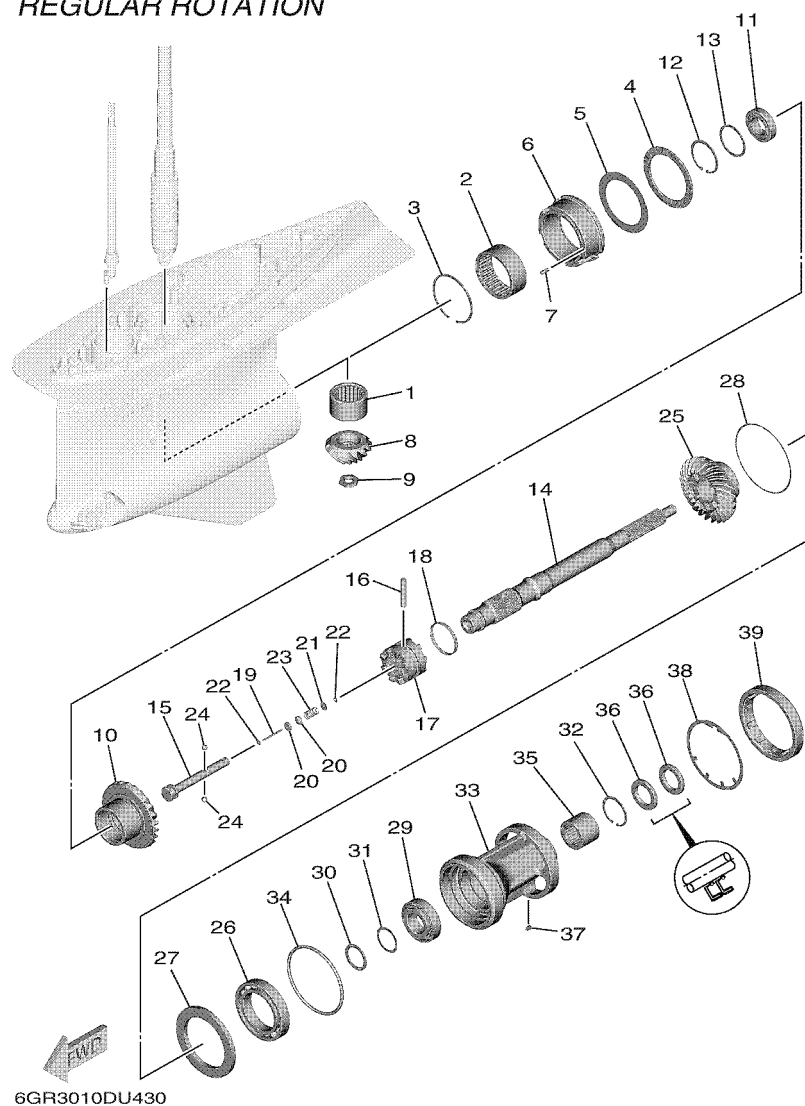


FIG. 45 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	93311-944A0	BEARING ROULEMENT	1	1		
2	93311-675A1	BEARING ROULEMENT	1	1		
3	93450-92171	CIRCLIP CIRCLIP	1	1		
4	93340-69012	BEARING CERVEAUX DE DIRECTION	1	1		
5	6GR-45567-00	SHIM (T:2.00MM) CALE (T:2.00MM)	1	1		UR
	6GR-45567-10	SHIM (T:2.03MM) CALE (T:2.03MM)	1	1		UR
	6GR-45567-20	SHIM (T:2.06MM) CALE (T:2.06MM)	1	1		UR
	6GR-45567-30	SHIM (T:2.09MM) CALE (T:2.09MM)	1	1		UR
	6GR-45567-40	SHIM (T:2.12MM) CALE (T:2.12MM)	1	1		UR
	6GR-45567-50	SHIM (T:2.15MM) CALE (T:2.15MM)	1	1		UR
	6GR-45567-60	SHIM (T:2.18MM) CALE (T:2.18MM)	1	1		UR
	6GR-45567-70	SHIM (T:2.21MM) CALE (T:2.21MM)	1	1		UR
6	6GR-45824-00	ADAPTER ADAPTATEUR	1	1		
7	93606-16117	PIN, DOWEL GOUPILLE	1	1		
8	6GR-45551-00	PINION (14T) PIGNON D'ATTAQUE (14D)	1	1		
9	90170-18009	NUT ECROU	1	1		
10	6GR-45561-00	GEAR 1 (25T) PIGNON 1 (25T)	1	1		
11	93332-000A0	BEARING ROULEMENT	1	1		
12	99009-62500	CIRCLIP CIRCLIP	1	1		
13	90201-54008	WASHER, PLATE RONDELLE, PLATE	1	1		
14	6GR-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1		
15	6GR-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	1		
16	6GR-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1	1		
17	6GR-45631-00	CLUTCH, DOG CRABOT	1	1		
18	6GR-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	1		
19	6H1-45668-00	SHAFT, FREE 1 AXE 1	1	1		
20	61A-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2	2		

REGULAR ROTATION

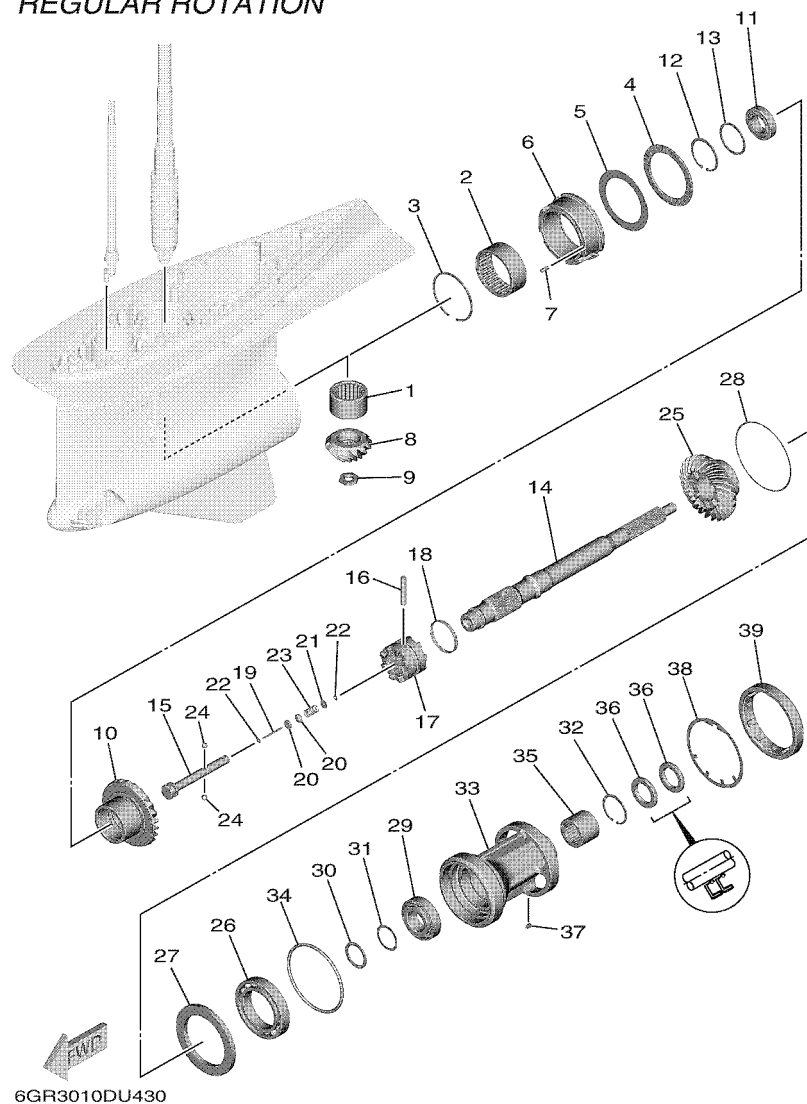


FIG. 45 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
21	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1	1			
22	90183-02M03	NUT, SPRING ECROU, RESSORT	2	2			
23	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
24	93501-04011	BALL BILLE	2	2			
25	6GR-45571-00	GEAR 2 (25T) PIGNON 2 (25T)	1	1			
26	93306-01501	BEARING ROULEMENT	1	1			
27	6GR-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1	1			
28	6GR-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1			UR
	6GR-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1			UR
	6GR-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1			UR
	6GR-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1			UR
	6GR-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1			UR
	6GR-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1			UR
	6GR-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1			UR
29	93332-00042	BEARING ROULEMENT	1	1			
30	90201-40008	WASHER, PLATE RONDELLE, PLATE	1	1			
31	6GR-45578-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1			UR
	6GR-45578-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1			UR
	6GR-45578-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1			UR
	6GR-45578-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1			UR
	6GR-45578-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1			UR
	6GR-45578-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1			UR
	6GR-45578-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1			UR
	6GR-45578-70	SHIM (T:1.00MM) CALE (T:1.00MM)	1	1			UR
32	99009-55500	CIRCLIP CIRCLIP	1	1			
33	6GR-45332-00	HOUSING, BEARING FLASQUE, ROULEMENT	1	1			
34	93211-26001	O-RING JOINT TORIQUE	1	1			

REGULAR ROTATION

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39

6GR3010DU430

BOITIER D'HELICE TRANSMISSION2

[illegible]

REGULAR ROTATION

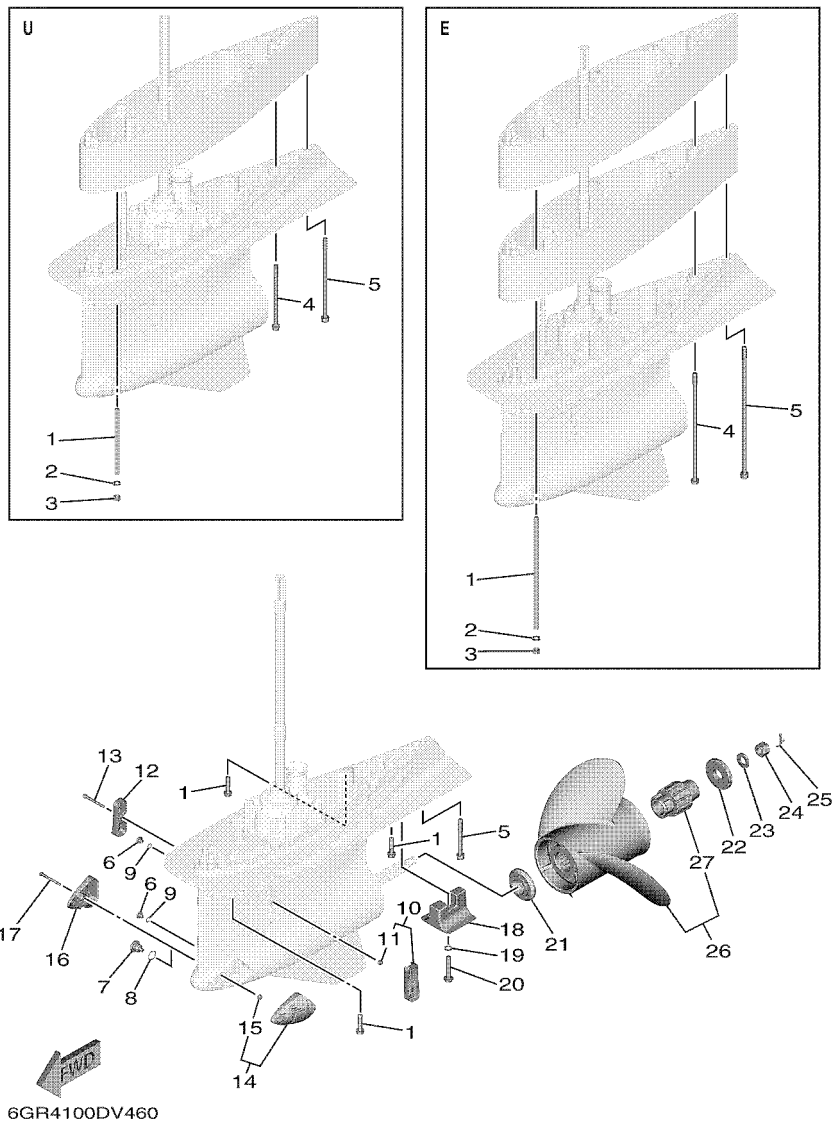


FIG. 46 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	9	9		UR X(25.2") UR X(25.2")
	90116-10067	BOLT, STUD GOUJON	8	8		UR U(30.2") UR U(30.2")
	90116-10066	BOLT, STUD GOUJON	8	8		UR E(35.2") UR E(35.2")
2	92995-10600	WASHER RONDELLE	8	8		U(30.2"),E(35.2") U(30.2"),E(35.2")
3	95380-10600	NUT ECROU	8	8		U(30.2"),E(35.2") U(30.2"),E(35.2")
4	90119-10009	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1		UR U(30.2") UR U(30.2")
	90119-10060	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1		UR E(35.2") UR E(35.2")
5	90110-10053	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1		UR X(25.2") UR X(25.2")
	90110-10054	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1		UR U(30.2") UR U(30.2")
	90110-10055	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1		UR E(35.2") UR E(35.2")
6	90340-08003	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2		
7	6GR-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	1		
8	93210-19123	O-RING JOINT TORIQUE	1	1		
9	93210-09165	O-RING JOINT TORIQUE	2	2		
10	6GR-45214-01	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1		
11	90185-06M07	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	1	1		
12	6GR-45215-01	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1		
13	90110-06425	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1		
14	6KN-45224-00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3	1	1		
15	90185-06M07	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	1	1		
16	6KN-45225-00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4	1	1		
17	90110-06425	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1		
18	6AW-45373-00	ANODE ANODE	1	1		
19	92990-10300	WASHER RONDELLE, PLATE	1	1		
20	90105-10257	BOLT, FLANGE BOULON, A COLLERETTE	1	1		
21	6GR-45987-00	SPACER 1 ENTRETOISE 1	1	1		
22	6GR-45997-00	SPACER 2 ENTRETOISE 2	1	1		

REGULAR ROTATION

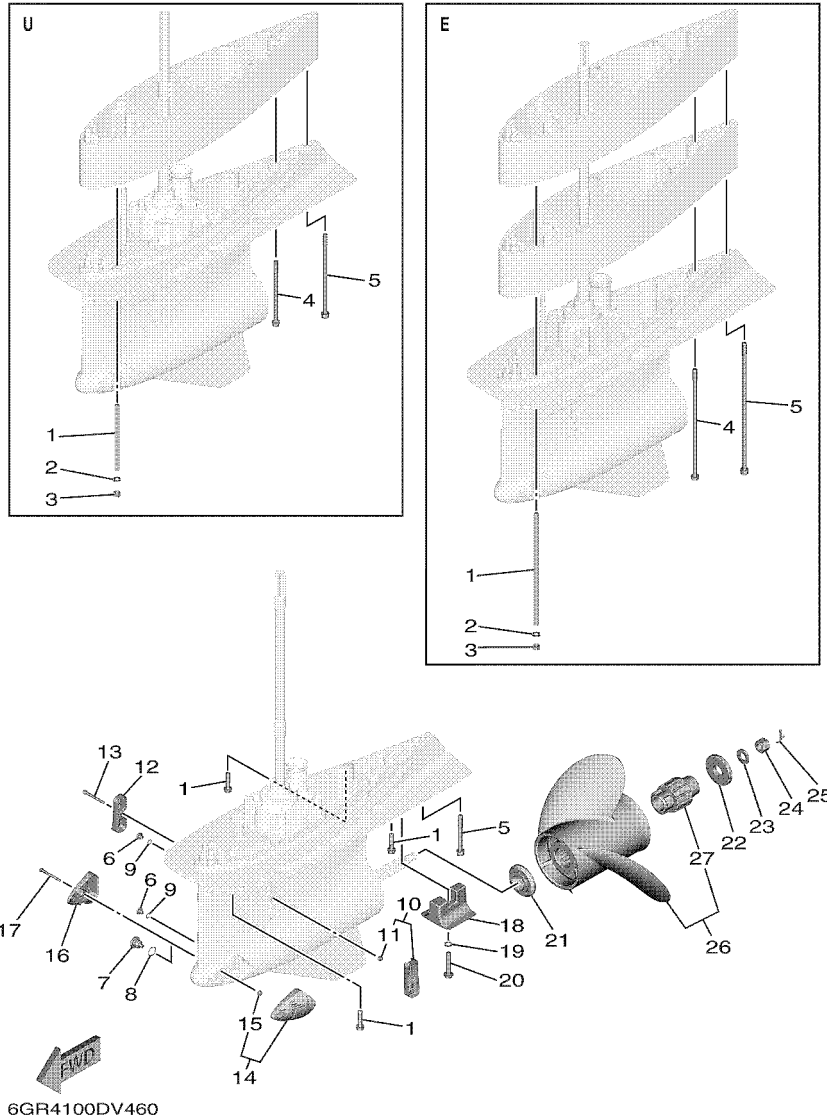


FIG. 46 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KN3	6L3		REMARKS REMARQUES
23	90201-19M01	WASHER, PLATE RONDELLE, PLATE	1	1		
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	1		
25	91490-40030	PIN. COTTER GOUPILLE	1	1		
26	6GR-45970-10	PROPELLER (3X17-1/8"X15"-Y) HELICE (3X17-1/8"X15"-Y)	1	1		UR 3 BLADE
	6GR-45972-10	PROPELLER (3X16-7/8"X17"-Y) HELICE (3X16-7/8"X17"-Y)	1	1		UR 3 BLADE
	6GR-45974-10	PROPELLER (3X16-5/8"X19"-Y) HELICE (3X16-5/8"X19"-Y)	1	1		UR 3 BLADE
	6GR-45976-10	PROPELLER (3X16-3/8"X21"-Y) HELICE (3X16-3/8"X21"-Y)	1	1		UR 3 BLADE
	6GR-45978-10	PROPELLER (3X16-1/8"X23"-Y) HELICE (3X16-1/8"X23"-Y)	1	1		UR 3 BLADE
	6GR-45930-10	PROPELLER (3X16"X25"-Y) HELICE (3X16"X25"-Y)	1	1		UR 3 BLADE
	6GR-45938-10	PROPELLER (3X16-5/8"X18"-Y) HELICE (3X16-5/8"X18"-Y)	1	1		UR 3 BLADE
	6GR-45936-10	PROPELLER (3X16-3/8"X20"-Y) HELICE (3X16-3/8"X20"-Y)	1	1		UR 3 BLADE
	6GR-45934-10	PROPELLER (3X16-1/8"X22"-Y) HELICE (3X16-1/8"X22"-Y)	1	1		UR 3 BLADE
	6GR-45932-10	PROPELLER (3X16"X24"-Y) HELICE (3X16"X24"-Y)	1	1		UR 3 BLADE
	6GR-45D70-10	PROPELLER (3X16-7/8"X16"-Y) HELICE (3X16-7/8"X16"-Y)	1	1		UR 3 BLADE
	6GR-45D72-10	PROPELLER (3X16"X26"-Y) HELICE (3X16"X26"-Y)	1	1		UR 3 BLADE
	6GR-45D74-20	PROPELLER (3X16"X27"-Y2) HELICE (3X16"X27"-Y2)	1	1		UR 3 BLADE
	6KN-45970-00	PROPELLER (3X16-7/8"X17"-Y) HELICE (3X16-7/8"X17"-Y)	1	1		UR 3 BLADE
	6KN-45972-00	PROPELLER (3X16-1/8"X24"-Y) HELICE (3X16-1/8"X24"-Y)	1	1		UR 3 BLADE
	6KN-45974-00	PROPELLER (3X16-1/8"X25"-Y) HELICE (3X16-1/8"X25"-Y)	1	1		UR 3 BLADE
	6KN-45976-00	PROPELLER (3X16-5/8"X20"-Y) HELICE (3X16-5/8"X20"-Y)	1	1		UR 3 BLADE
	6KN-45978-00	PROPELLER (3X16-3/8"X21"-Y) HELICE (3X16-3/8"X21"-Y)	1	1		UR 3 BLADE
	6KN-45934-00	PROPELLER (3X16-3/8"X22"-Y) HELICE (3X16-3/8"X22"-Y)	1	1		UR 3 BLADE
	6KN-45930-00	PROPELLER (3X16-1/8"X26"-Y) HELICE (3X16-1/8"X26"-Y)	1	1		UR 3 BLADE
	6KN-45938-00	PROPELLER (3X16-7/8"X16"-Y) HELICE (3X16-7/8"X16"-Y)	1	1		UR 3 BLADE
	6KN-45932-00	PROPELLER (3X16-1/8"X23"-Y) HELICE (3X16-1/8"X23"-Y)	1	1		UR 3 BLADE
27	6GR-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1	1		

COUNTER ROTATION

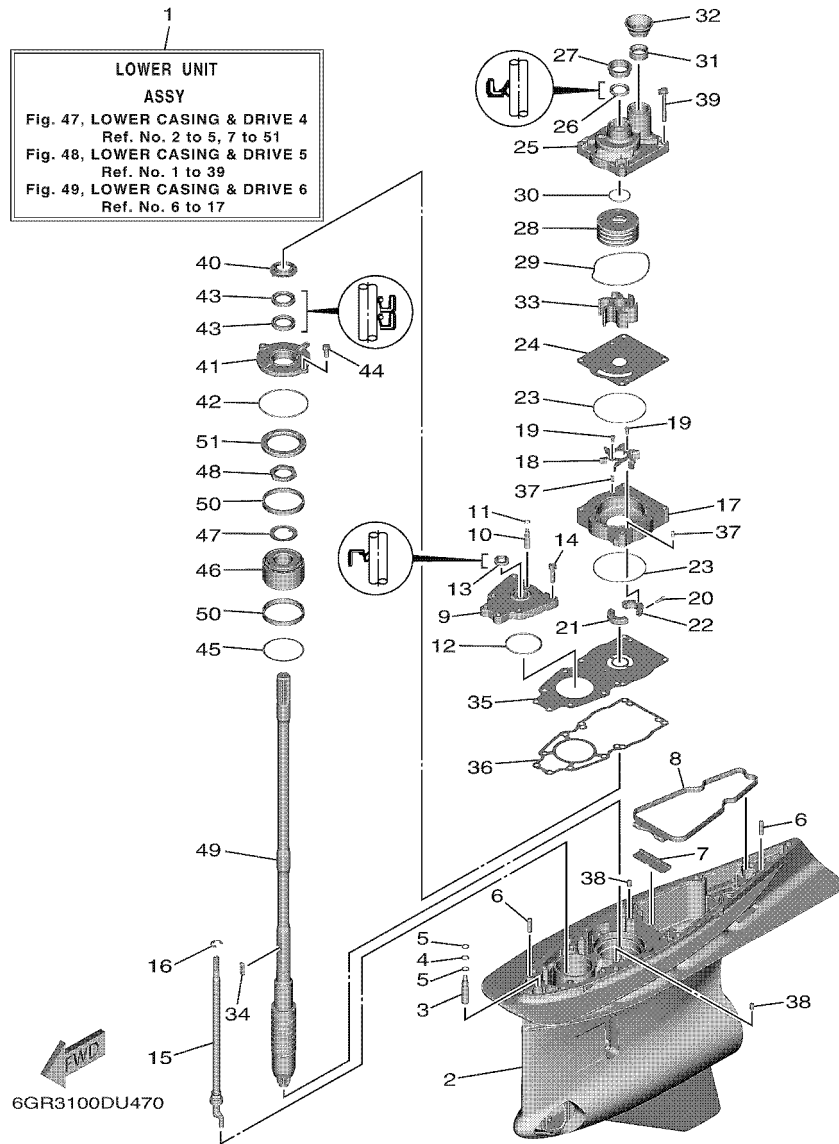


FIG. 47 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
1	6GS-45300-06-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR GRAY, X(25.2")
	6GS-45300-06-CE	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR GRAY, X(25.2")
	6GS-45300-16-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR WHITE, X(25.2")
	6GS-45300-16-CE	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR WHITE, X(25.2")
	6GS-45300-26-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR GRAY, U(30.2")
	6GS-45300-26-CE	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR GRAY, U(30.2")
	6GS-45300-26-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR WHITE, U(30.2")
	6GS-45300-26-CE	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		UR WHITE, U(30.2")
2	6GR-45311-02-8D	CASING, LOWER BOITIER D'HELICE	1	1		UR GRAY
	6GR-45311-02-CE	CASING, LOWER BOITIER D'HELICE	1	1		UR GRAY
3	6GR-45308-00	VALVE ASSY 1 CLAPET COMPLET 1	1	1		UR WHITE
4	93210-10010	O-RING JOINT TORIQUE	1	1		
5	6GR-43873-00	RING, BACK UP RESSORT	2	2		
6	99480-08030	PIN GOUPILLE	2	2		
7	6GR-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1		
8	6GR-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1		
9	6GR-45321-00	PLATE PLAQUETTE	1	1		
10	6GR-45309-00	VALVE ASSY 2 CLAPET COMPLET 2	1	1		
11	93210-07100	O-RING JOINT TORIQUE	1	1		
12	93210-64488	O-RING JOINT TORIQUE	1	1		
13	93106-14001	OIL SEAL JOINT SPY	1	1		
14	97E95-08535	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	6	6		
15	6GS-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR X(25.2")
	6GS-44150-11	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR X(25.2")
	6GS-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR U(30.2")
	6GS-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR U(30.2")
	6GS-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR E(35.2")
	6GS-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1	1		UR E(35.2")
16	99002-12600	CIRCLIP CIRCLIP	1	1		
17	6GR-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
18	6GR-12451-00	IMPELLER, WATER PUMP ROTOR, DE POMPE A EAU	1	1		
19	97095-05010	BOLT BOULON	2	2		

COUNTER ROTATION

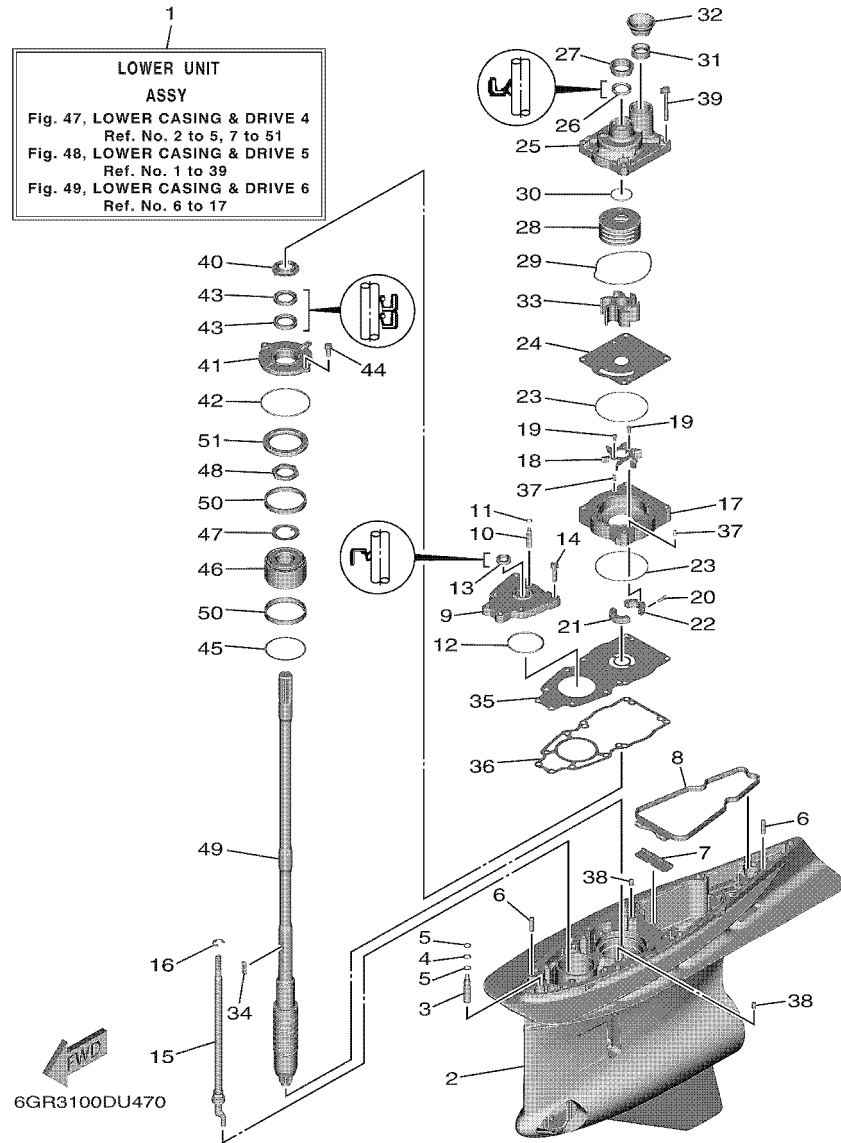


FIG. 47 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
20	91380-05016	BOLT BOULON	2	2		
21	6GR-44381-00	SPACER 1 ENTRETOISE 1	1	1		
22	6GR-44382-00	SPACER 2 ENTRETOISE 2	1	1		
23	93210-97690	O-RING JOINT TORIQUE	2	2		
24	6GR-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1		
25	6GR-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
26	93109-26001	OIL SEAL JOINT SPY	1	1		
27	6GR-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1		
28	6GR-44322-00	INSERT, CARTRIDGE CUVETTE	1	1		
29	93211-08001	O-RING JOINT TORIQUE	1	1		
30	93210-37160	O-RING JOINT TORIQUE	1	1		
31	6GR-44365-01	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1	1		
32	6GR-44379-00	GUIDE, WATER TUBE GUIDE DE TUBE D'EAU	1	1		
33	6GR-44352-00	IMPELLER TURBINE	1	1		
34	6AW-44336-00	KEY CLAVETTE	1	1		
35	6GR-44328-00	PLATE PLAQUETTE	1	1		
36	6GR-44315-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1		
37	93606-12019	PIN, DOWEL GOUPILLE	2	2		
38	93608-12M05	PIN, DOWEL AXE	2	2		
39	90119-08196	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4		
40	6GR-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1		
41	6GR-45335-00	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1		
42	93210-89535	O-RING JOINT TORIQUE	1	1		
43	93101-30037	OIL SEAL JOINT SPY	2	2		
44	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE	2	2		
45	688-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	688-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR

COUNTER ROTATION

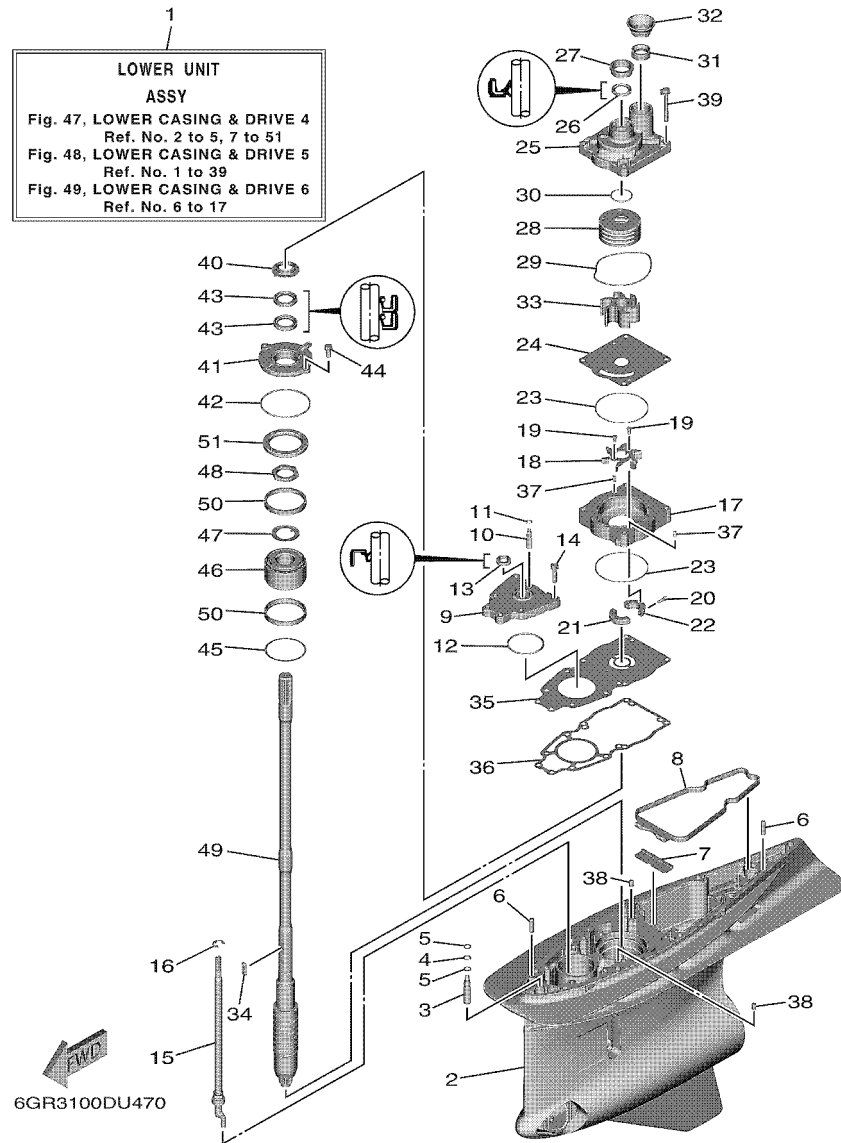
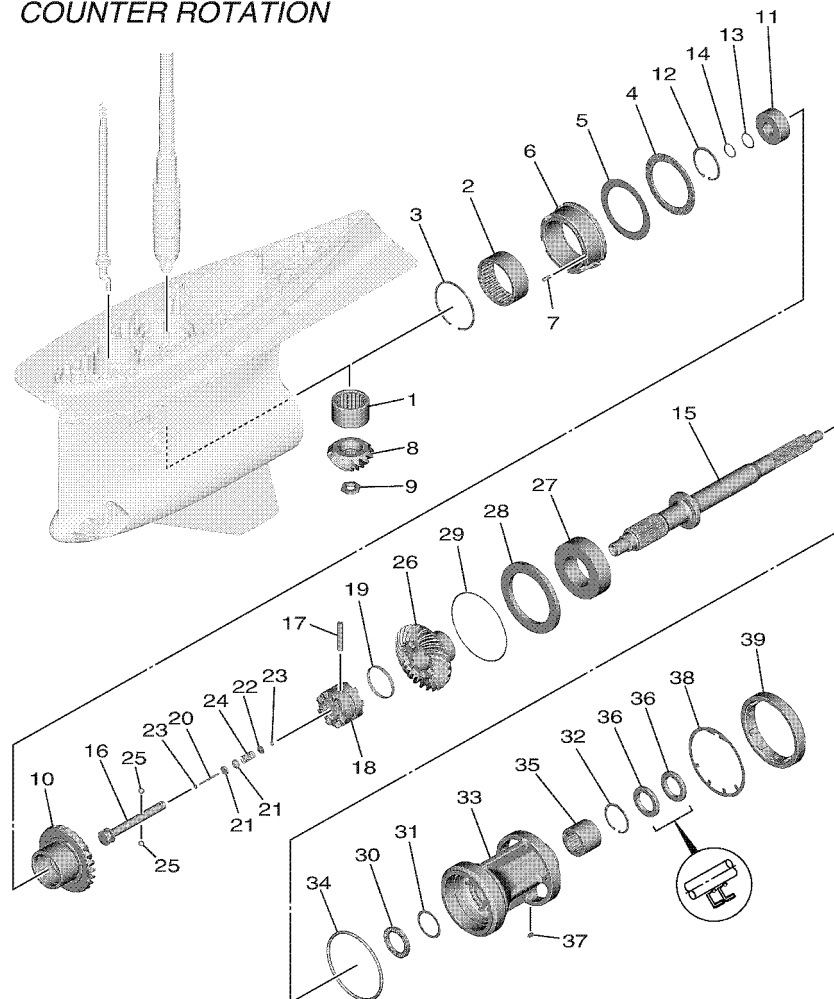


FIG. 47 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
45	688-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	688-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	688-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR
	688-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR
	688-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR
46	93399-99967	BEARING ROULEMENT	1	1		
47	90214-35M07	WASHER, CLAW RONDELLE, A GRIFFES	1	1		
48	90170-35M34	NUT ECROU	1	1		
49	6GR-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		UR X(25.2")
	6GR-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		UR X(25.2") UR U(30.2") UR U(30.2")
	6GR-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		UR E(35.2") UR E(35.2")
50	6GR-45539-00	SPACER 2 ENTRETOISE 2	2	2		
51	6GR-45244-00	NUT ECROU	1	1		

COUNTER ROTATION



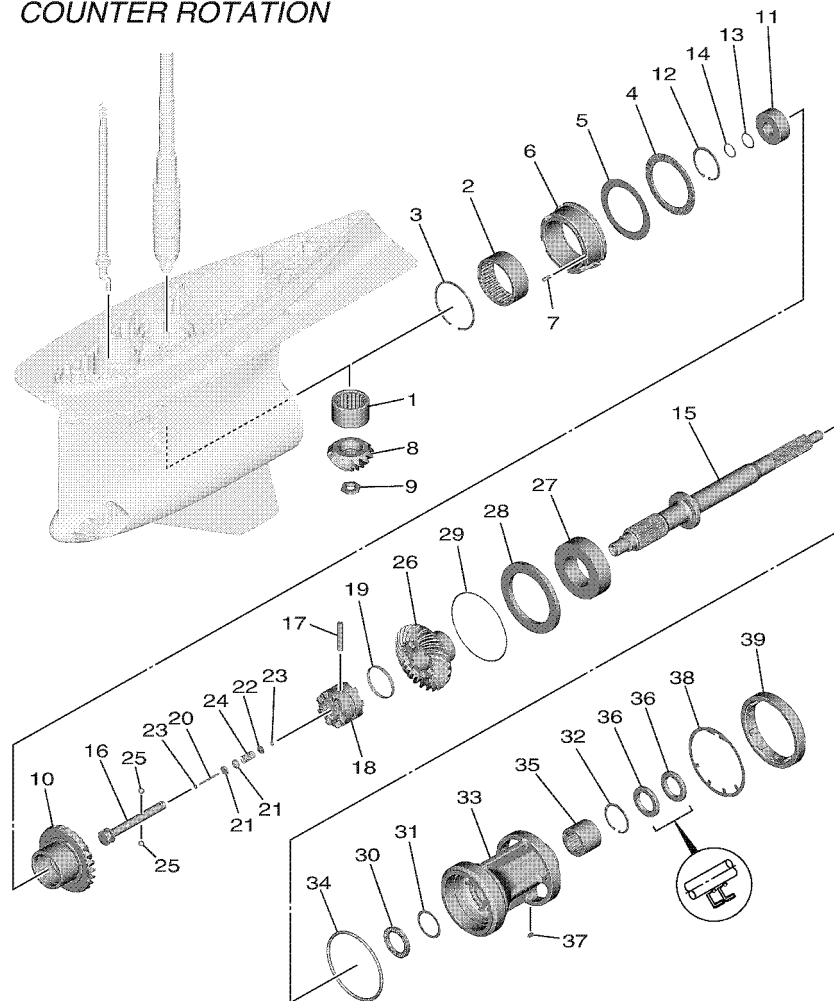
6GR3010DU460

FIG. 48 LOWER CASING & DRIVE 5

BOITIER D'HELICE TRANSMISSION5

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	93311-944A0	BEARING ROULEMENT	1	1			
2	93311-675A1	BEARING ROULEMENT	1	1			
3	93450-92171	CIRCLIP CIRCLIP	1	1			
4	93340-69012	BEARING CERVEAUX DE DIRECTION	1	1			
5	6GR-45567-00	SHIM (T:2.00MM) CALE (T:2.00MM)	1	1			UR
	6GR-45567-10	SHIM (T:2.03MM) CALE (T:2.03MM)	1	1			UR
	6GR-45567-20	SHIM (T:2.06MM) CALE (T:2.06MM)	1	1			UR
	6GR-45567-30	SHIM (T:2.09MM) CALE (T:2.09MM)	1	1			UR
	6GR-45567-40	SHIM (T:2.12MM) CALE (T:2.12MM)	1	1			UR
	6GR-45567-50	SHIM (T:2.15MM) CALE (T:2.15MM)	1	1			UR
	6GR-45567-60	SHIM (T:2.18MM) CALE (T:2.18MM)	1	1			UR
	6GR-45567-70	SHIM (T:2.21MM) CALE (T:2.21MM)	1	1			UR
6	6GR-45824-00	ADAPTER ADAPTATEUR	1	1			
7	93606-16117	PIN, DOWEL GOUPILLE	1	1			
8	6GR-45551-00	PINION (14T) PIGNON D'ATTAQUE (14D)	1	1			
9	90170-18009	NUT ECROU	1	1			
10	6GS-45561-00	GEAR 1 (25T) PIGNON 1 (25T)	1	1			
11	93390-00033	BEARING ROULEMENT	1	1			
12	99009-62500	CIRCLIP CIRCLIP	1	1			
13	90201-253K0	WASHER, PLATE (T=1.0) RONDELLE, PLATE (T=1.0)	1	1			
14	93440-25020	CIRCLIP CIRCLIP	1	1			
15	6GS-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1			
16	6GR-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	1			
17	6GR-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1	1			
18	6GR-45631-00	CLUTCH, DOG CRABOT	1	1			
19	6GR-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1			
20	6H1-45668-00	SHAFT, FREE 1 AXE 1	1	1			

COUNTER ROTATION



6GR3010DU460

FIG. 48 LOWER CASING & DRIVE 5

BOITIER D'HELICE TRANSMISSION5

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
21	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2	2			
22	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1	1			
23	90183-02M03	NUT, SPRING ECROU, RESSORT	2	2			
24	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			
25	93501-04011	BALL BILLE	2	2			
26	6GS-45571-00	GEAR 2 (25T) PIGNON 2 (25T)	1	1			
27	93332-000B2	BEARING ROULEMENT	1	1			
28	6GR-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1	1			
29	6GR-45577-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1			UR
	6GR-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1			UR
	6GR-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1			UR
	6GR-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1			UR
	6GR-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1			UR
	6GR-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1			UR
	6GR-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1			UR
30	93341-440U5	BEARING CERVEAUX DE DIRECTION	1	1			
31	6K1-45578-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1			UR
	6K1-45578-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1			UR
	6K1-45578-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1			UR
	6K1-45578-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1			UR
	6K1-45578-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1			UR
	6K1-45578-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1			UR
	6K1-45578-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1			UR
32	99009-55500	CIRCLIP CIRCLIP	1	1			
33	6GS-45332-00	HOUSING, BEARING FLASQUE, ROULEMENT	1	1			
34	93211-26001	O-RING JOINT TORIQUE	1	1			
35	93311-737A2	BEARING ROULEMENT	1	1			

Exploded view diagram of a mechanical assembly, showing 39 numbered components. The assembly includes a central shaft (15) with various gears, rings, and bearings. A detailed view of a pin and bush assembly is shown in a circular inset. The parts are numbered 1 through 39.



BOITIER D'HELICE TRANSMISSION5

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COUNTER ROTATION

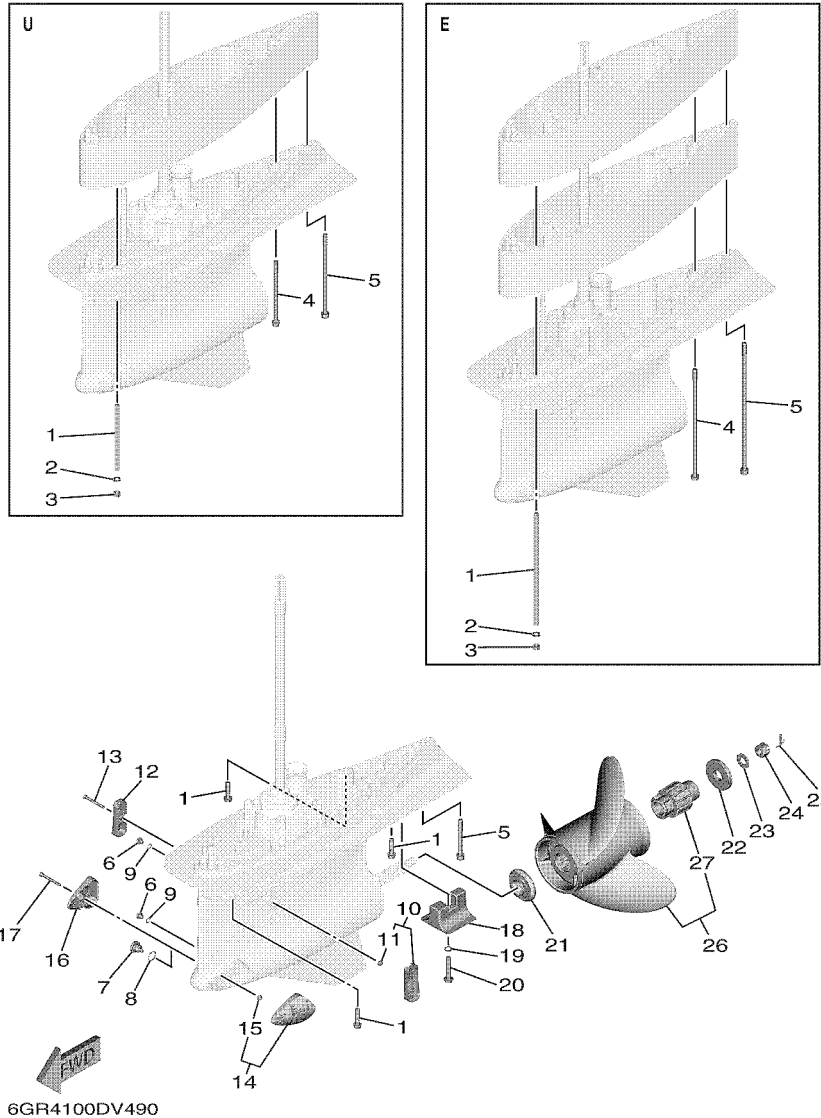


FIG. 49 LOWER CASING & DRIVE 6

BOITIER D'HELICE TRANSMISSION6

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS	REMARKS REMARQUES
1	90119-10024	BOLT, WITH WASHER BOULON, AVEC RONDELLE	9	9	UR X(25.2") UR X(25.2")
	90116-10067	BOLT, STUD GOUJON	8	8	UR U(30.2") UR U(30.2")
	90116-10066	BOLT, STUD GOUJON	8	8	UR E(35.2") UR E(35.2")
2	92995-10600	WASHER RONDELLE	8	8	U(30.2"),E(35.2") U(30.2"),E(35.2")
3	95380-10600	NUT ECROU	8	8	U(30.2"),E(35.2") U(30.2"),E(35.2")
4	90119-10009	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	UR U(30.2") UR U(30.2")
	90119-10060	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	UR E(35.2") UR E(35.2")
5	90110-10053	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1	UR X(25.2") UR X(25.2")
	90110-10054	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1	UR U(30.2") UR U(30.2")
	90110-10055	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1	UR E(35.2") UR E(35.2")
6	90340-08003	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2	
7	6GR-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	
8	93210-19123	O-RING JOINT TORIQUE	1	1	
9	93210-09165	O-RING JOINT TORIQUE	2	2	
10	6GR-45214-01	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1	1	
11	90185-06M07	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	1	1	
12	6GR-45215-01	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1	1	
13	90110-06425	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1	
14	6KN-45224-00	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3	1	1	
15	90185-06M07	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	1	1	
16	6KN-45225-00	COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4	1	1	
17	90110-06425	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE	1	1	
18	6AW-45373-00	ANODE ANODE	1	1	
19	92990-10300	WASHER RONDELLE, PLATE	1	1	
20	90105-10257	BOLT, FLANGE BOULON, A COLLERETTE	1	1	
21	6GR-45987-00	SPACER 1 ENTRETOISE 1	1	1	
22	6GR-45997-00	SPACER 2 ENTRETOISE 2	1	1	

COUNTER ROTATION

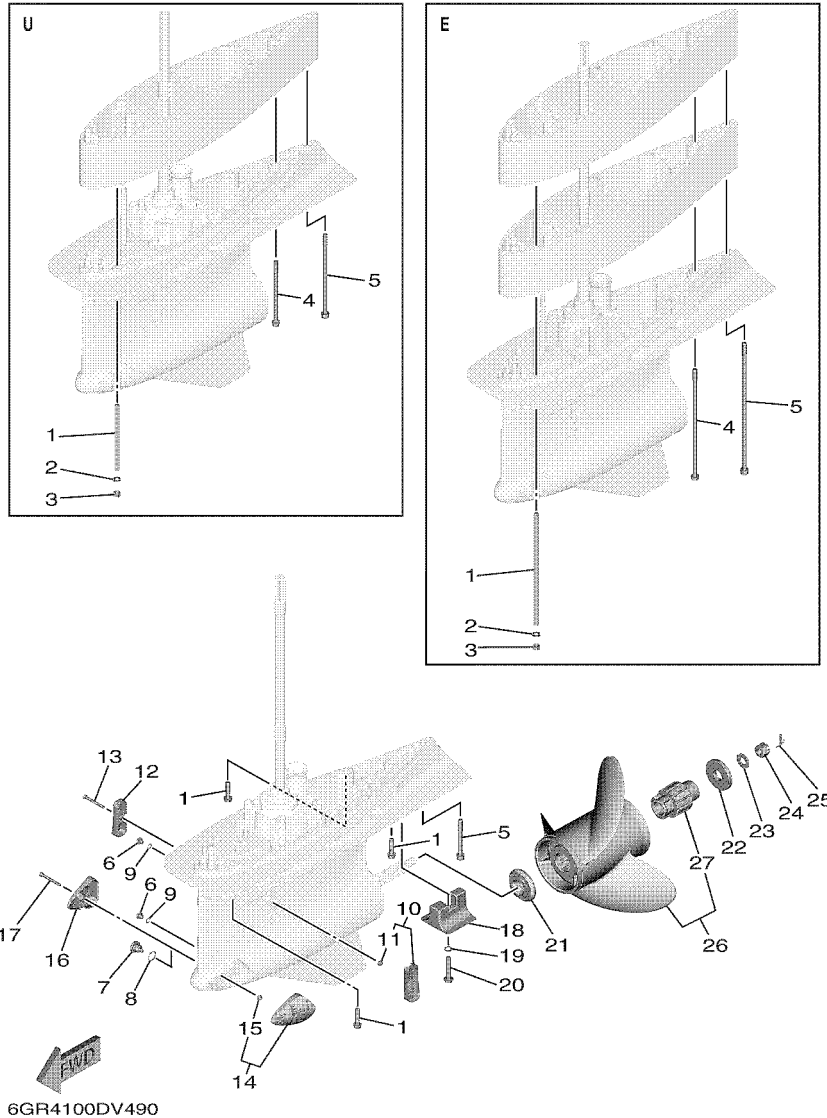
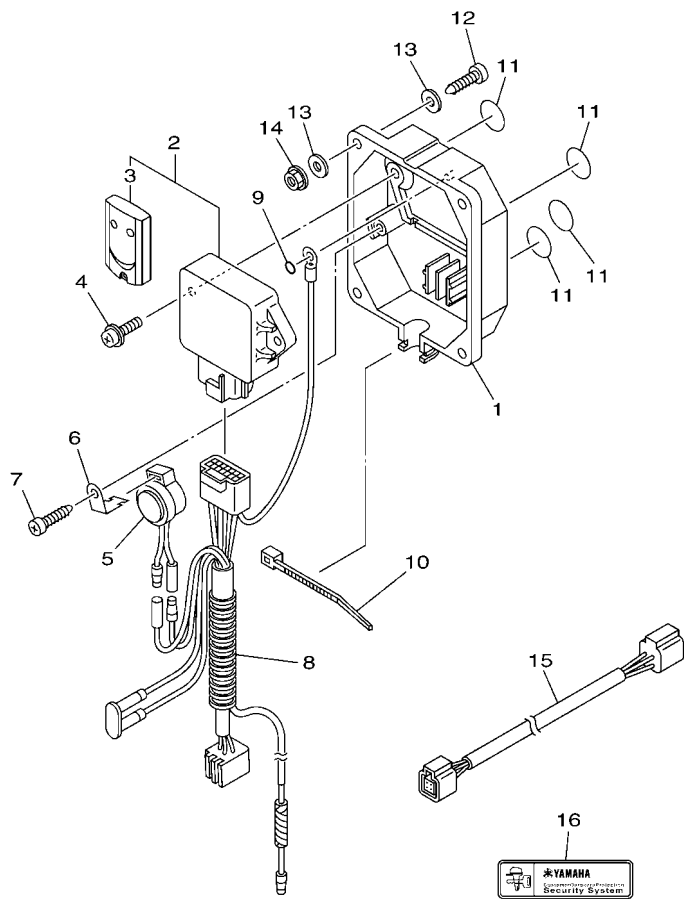


FIG. 49 LOWER CASING & DRIVE 6

BOITIER D'HELICE TRANSMISSION6

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS		REMARKS REMARQUES
23	90201-19M01	WASHER, PLATE RONDELLE, PLATE	1	1		
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	1		
25	91490-40030	PIN, COTTER GOUPILLE	1	1		
26	6GS-45970-10	PROPELLER (3X17-1/8"X15"-YL) HELICE (3X17-1/8"X15"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45972-10	PROPELLER (3X16-7/8"X17"-YL) HELICE (3X16-7/8"X17"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45974-10	PROPELLER (3X16-5/8"X19"-YL) HELICE (3X16-5/8"X19"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45976-10	PROPELLER (3X16-3/8"X21"-YL) HELICE (3X16-3/8"X21"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45978-10	PROPELLER (3X16-1/8"X23"-YL) HELICE (3X16-1/8"X23"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45930-10	PROPELLER (3X16"X25"-YL) HELICE (3X16"X25"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45938-10	PROPELLER (3X16-5/8"X18"-YL) HELICE (3X16-5/8"X18"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45936-10	PROPELLER (3X16-3/8"X20"-YL) HELICE (3X16-3/8"X20"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45934-10	PROPELLER (3X16-1/8"X22"-YL) HELICE (3X16-1/8"X22"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45932-10	PROPELLER (3X16"X24"-YL) HELICE (3X16"X24"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45D70-10	PROPELLER (3X16-7/8"X16"-YL) HELICE (3X16-7/8"X16"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45D72-10	PROPELLER (3X16"X26"-YL) HELICE (3X16"X26"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6GS-45D74-20	PROPELLER (3X16"X27"-YL2) HELICE (3X16"X27"-YL2)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45970-00	PROPELLER (3X16-7/8"X17"-YL) HELICE (3X16-7/8"X17"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45972-00	PROPELLER (3X16-1/8"X24"-YL) HELICE (3X16-1/8"X24"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45974-00	PROPELLER (3X16-1/8"X25"-YL) HELICE (3X16-1/8"X25"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45976-00	PROPELLER (3X16-5/8"X20"-YL) HELICE (3X16-5/8"X20"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45978-00	PROPELLER (3X16-3/8"X21"-YL) HELICE (3X16-3/8"X21"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45934-00	PROPELLER (3X16-3/8"X22"-YL) HELICE (3X16-3/8"X22"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45930-00	PROPELLER (3X16-1/8"X26"-YL) HELICE (3X16-1/8"X26"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45938-00	PROPELLER (3X16-7/8"X16"-YL) HELICE (3X16-7/8"X16"-YL)	1	1		UR 3 BLADE UR 3 BLADE
	6KP-45932-00	PROPELLER (3X16-1/8"X23"-YL) HELICE (3X16-1/8"X23"-YL)	1	1		UR 3 BLADE UR 3 BLADE
27	6GR-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1	1		



6CJ1100-K370

FIG. 50 OPTIONAL PARTS 1

PIECES OPTIONNELLES 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS				REMARKS REMARQUES
1	6Y8-86267-00	CASE COMPLETE 1 CARTER (ENS.) 1	1	1				
2	6Y8-86260-12	REMOTE CONTROL UNIT ASSY UNITE DE TELECOMMANDE (ENS.)	1	1				UR 315MHz UR 315MHz
	6Y8-86260-03	REMOTE CONTROL UNIT ASSY UNITE DE TELECOMMANDE (ENS.)	1	1				UR 433MHz UR 433MHz
3	6AA-86261-22	.XMTR. COMP. .XMTR. COMP.	2	2				UR FOR 315MHz UR FOR 315MHz
	6AA-86261-01	.XMTR. COMP. .XMTR. COMP.	2	2				UR FOR 433MHz UR FOR 433MHz
4	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2				
5	6X4-83383-00	BUZZER RONFLEUR	1	1				
6	6X4-83386-00	STAY, BUZZER SUPPOR, RONFLEUR	1	1				
7	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1				
8	6Y8-82509-10	WIRE, SUB LEAD FIL, SECONDAIRE	1	1				
9	93210-04279	O-RING JOINT TORIQUE	1	1				
10	90465-11M10	CLAMP BRIDE	1	1				
11	6Y8-8454G-00	PATCH 1 TAMPON 1	4	4				
12	90167-06M00	SCREW, TAPPING VIS, TETE FRAISEE	4	4				UR
	97880-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4				UR UR UR
13	90201-06M30	WASHER, PLATE RONDELLE, PLATE	8	8				
14	95780-06300	NUT, FLANGE ECROU	4	4				
15	6Y8-82521-11	2FT PIGTAIL BUS FAISCEAU (L: 2FT.)	1	1				
16	6Y8-48277-00	STICKER 1 ETIQUETTE 1	4	4				



PIECES OPTIONNELLES 2

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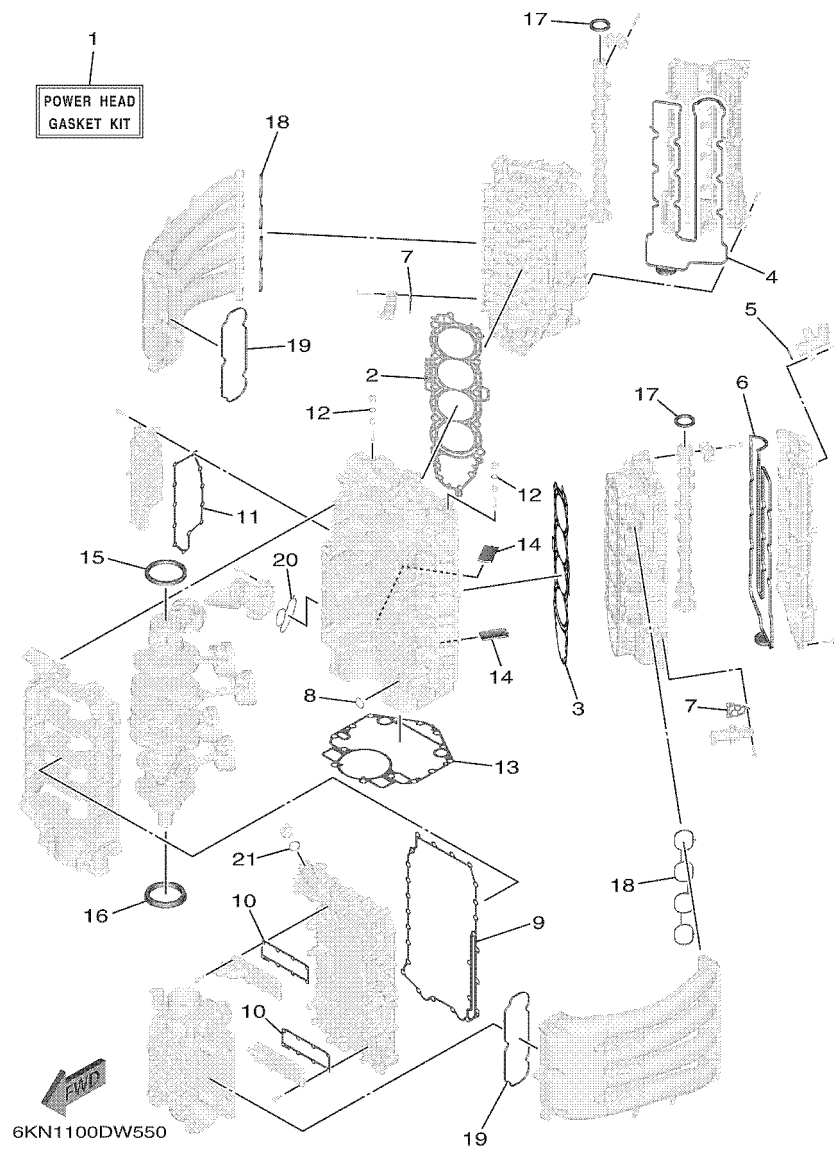


FIG. 52 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6KN-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1			
2	6KN-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1			
3	6KN-11182-00	.GASKET, CYLINDER HEAD 2 .JOINT, CULASSE 2	1	1			
4	6GR-11193-00	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1			
5	93210-28646	.O-RING .JOINT TORIQUE	1	1			
6	6GR-11194-00	.GASKET, HEAD COVER 2 .JOINT, COUVERCLE DE CULASSE 2	1	1			
7	6CB-1242F-00	.GASKET, FILTER .JOINT, FILTRE	2	2			
8	93210-26658	.O-RING .JOINT TORIQUE	1	1			
9	6GR-15451-01	.GASKET, CRANKCASE COVER 1 .JOINT, COUVERCLE DE CARTER 1	1	1			
10	6GR-1131B-00	.GASKET, COVER .JOINT, COUVERCLE	2	2			
11	6GR-15353-00	.GASKET, DRAIN .JOINT, PLOT DE VIDANGE	1	1			
12	93210-13M63	.O-RING .JOINT TORIQUE	2	2			
13	6GR-11351-01	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1			
14	6GR-14664-01	.GROMMET, WATER SHUT .PASSE-FIL	2	2			
15	93102-90004	.OIL SEAL .JOINT SPY	1	1			
16	93102-85010	.OIL SEAL .JOINT SPY	1	1			
17	93102-38008	.OIL SEAL .JOINT SPY	2	2			
18	6GR-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	2	2			
19	6GR-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	2			
20	6GR-13477-00	.GASKET .JOINT	1	1			
21	93210-24M79	.O-RING .JOINT TORIQUE	1	1			

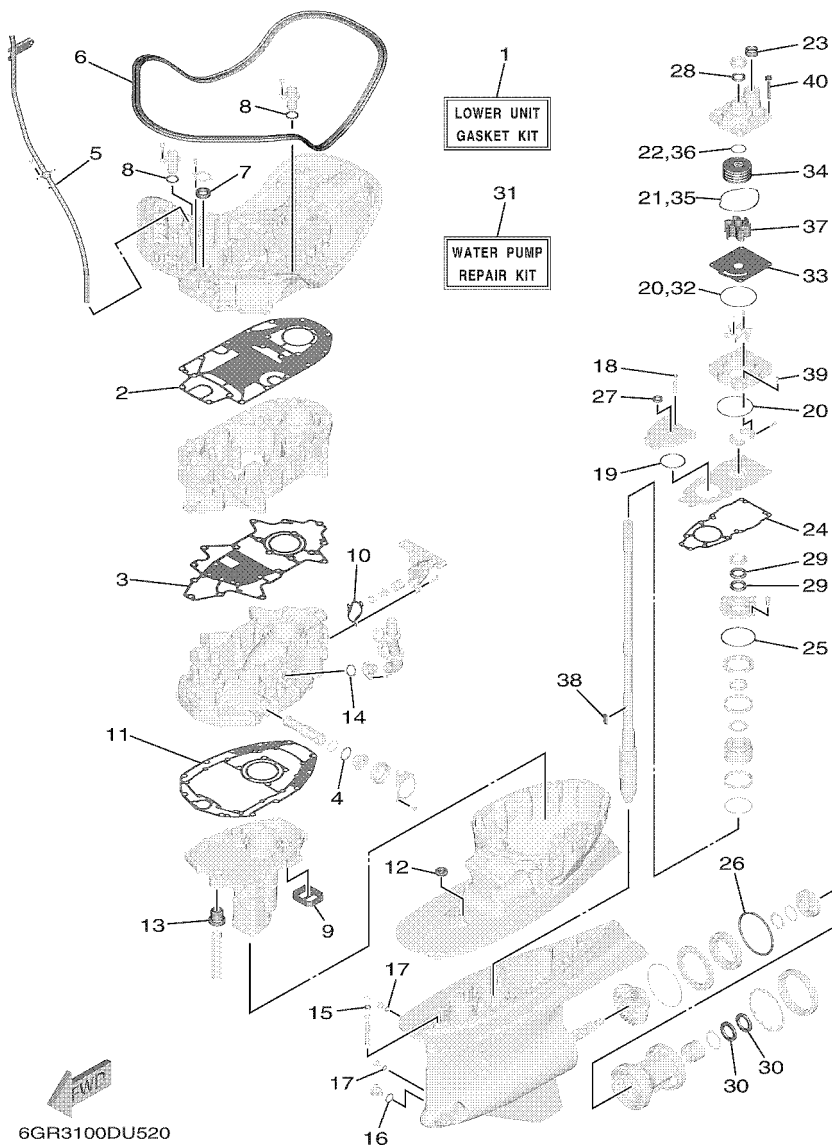


FIG. 53 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	6KNS	6LBS			REMARKS REMARQUES
1	6GR-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1			
2	6GR-15312-01	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1			
3	6GR-1531C-01	.GASKET, OIL PAN 2 .JOINT DE VENTILATEUR D'HUILE 2	1	1			
4	93210-34633	.O-RING .JOINT TORIQUE	1	1			
5	93210-19MJ3	.O-RING .JOINT TORIQUE	1	1			
6	6GR-42716-00	.RUBBER SEAL 1 .JOINT EN CAOUTCHOUC 1	1	1			
7	93102-26004	.OIL SEAL .JOINT SPY	1	1			
8	6GR-44366-01	.DAMPER, WATER SEAL 2 .JOINT, TUBE D'EAU 2	2	2			
9	6GR-45127-00	.SEAL .JOINT	1	1			
10	6EK-12435-A0	.GASKET .JOINT	1	1			
11	6GR-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
12	6GR-44521-00	.SEAL .JOINT	1	1			
13	6GR-44367-01	.DAMPER, WATER SEAL 3 .JOINT TUBE D'EAU 3	1	1			
14	6GR-44366-01	.DAMPER, WATER SEAL 2 .JOINT, TUBE D'EAU 2	2	2			
15	93210-10010	.O-RING .JOINT TORIQUE	1	1			
16	93210-19123	.O-RING .JOINT TORIQUE	1	1			
17	93210-09165	.O-RING .JOINT TORIQUE	2	2			
18	93210-07100	.O-RING .JOINT TORIQUE	1	1			
19	93210-64488	.O-RING .JOINT TORIQUE	1	1			
20	93210-97690	.O-RING .JOINT TORIQUE	2	2			
21	93211-08001	.O-RING .JOINT TORIQUE	1	1			
22	93210-37160	.O-RING .JOINT TORIQUE	1	1			
23	6GR-44365-01	.DAMPER, WATER SEAL 1 .JOINT, TUBE D'EAU 1	1	1			
24	6GR-44315-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1			
25	93210-89535	.O-RING .JOINT TORIQUE	1	1			
26	93211-26001	.O-RING .JOINT TORIQUE	1	1			
27	93106-14001	.OIL SEAL .JOINT SPY	1	1			

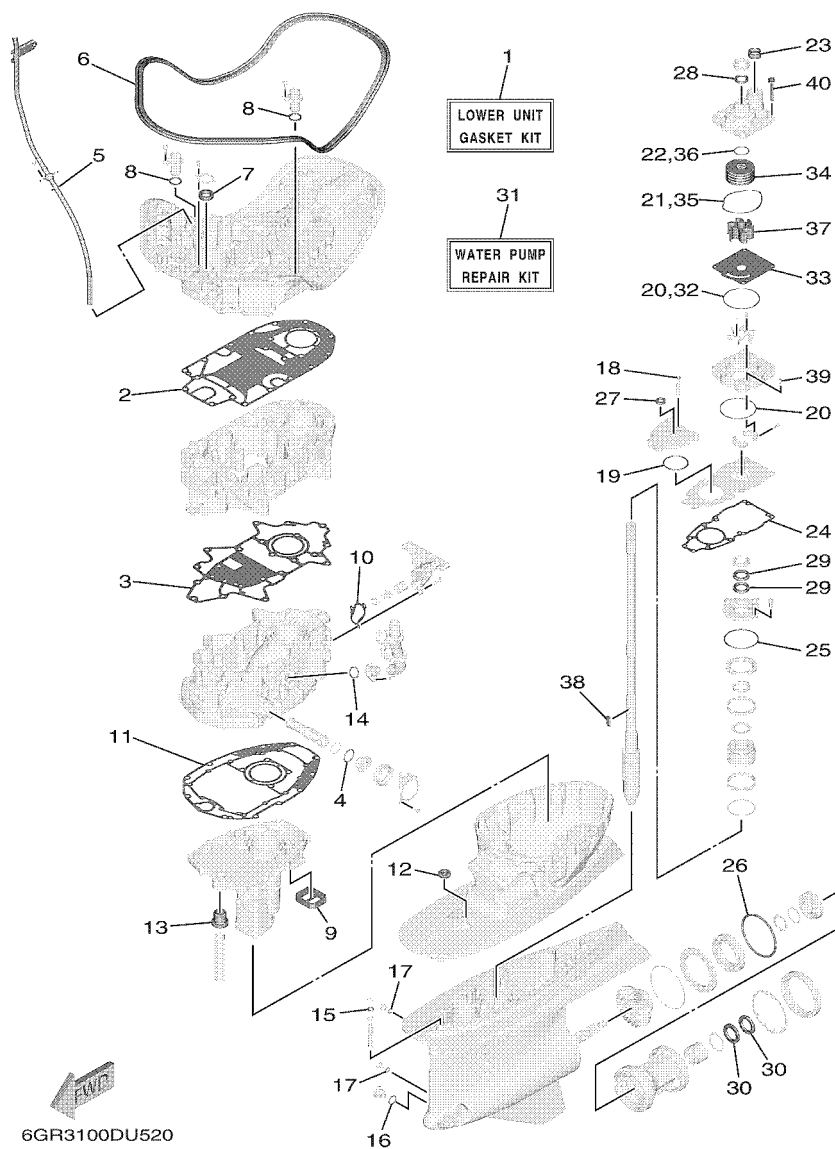


FIG. 53 REPAIR KIT 2

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NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6KN-11000-00	3 - 1	6GR-11417-20	4 - 12	6GR-12153-K0	8 - 8	6GR-1257A-01	43 - 29	6GR-14295-00	18 - 22	6GR-24113-00	15 - 22
6KN-11110-00	5 - 2	6GR-11417-30	4 - 12	6GR-12153-L0	8 - 8	6GR-12581-00	43 - 30	6GR-14296-00	18 - 23	6GR-2415H-00	15 - 23
6KN-11120-00	5 - 12	6GR-11426-00	4 - 15	6GR-12153-M0	8 - 8	6R3-12581-00	29 - 16	6AW-1441J-01	10 - 3	6GR-24196-00	15 - 10
6DA-11133-10	5 - 3	6CB-11426-03	4 - 13	6GR-12153-N0	8 - 8	6KN-12582-00	29 - 17	6KN-14440-00	10 - 1	6GR-2419A-00	15 - 11
	5 - 13	6GR-11427-00	4 - 16	6GR-12153-P0	8 - 8	6R3-12583-00	29 - 18	6FM-14562-00	15 - 14	6GR-24217-00	17 - 11
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	41 - 4		21 - 18		6 - 11		47 - 6				
	41 - 9		21 - 21	97780-40112	27 - 9						
	43 - 7		21 - 30	97780-40125	51 - 4						
	43 - 11		22 - 4	97780-50625	21 - 33						
	44 - 37		22 - 7	97780-60620	21 - 25						
	47 - 37		22 - 13		50 - 7						
	53 - 39		22 - 16	97880-06035	50 - 12						
93606-16117	45 - 7		24 - 15	97980-06216	50 - 4						
	48 - 7		24 - 27	97985-05210	2 - 4						
93608-12M05	44 - 38		24 - 30	97D95-06012	40 - 6						
	47 - 38		26 - 11		42 - 13						
93608-16M16	13 - 13		40 - 18		43 - 33						
	40 - 25		43 - 19	97D95-06018	36 - 34						
93700-06002	35 - 16	95D95-06020	6 - 21	97E75-08535	34 - 7						
94581-99044	9 - 11		21 - 4	97E75-10570	40 - 22						
94702-00447	1 - 18		29 - 7		41 - 3						
	5 - 33		32 - 4		41 - 8						
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95380-06600	2 - 15		40 - 21		43 - 9						
95380-10600	46 - 3		40 - 27	97E75-10580	43 - 10						
	49 - 3		43 - 31	97E95-06510	35 - 10						
95380-10700	34 - 9	95D95-06025	6 - 9		37 - 28						
95380-12600	35 - 34		10 - 2	97E95-06516	17 - 19						
95380-14800	37 - 15		20 - 18		20 - 8						
95780-06300	50 - 14		20 - 23		25 - 8						
95780-06500	24 - 16		22 - 26	97E95-06520	21 - 2						
95780-08300	2 - 14		22 - 32		22 - 22						
95780-10300	35 - 29		23 - 9	97E95-06530	35 - 4						
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95D95-06012	10 - 19	95D95-06030	6 - 5	97E95-08520	44 - 44						