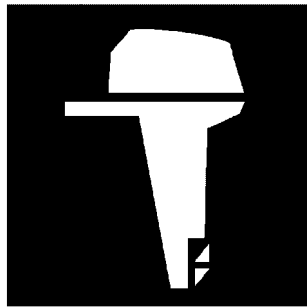




**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÉCES DÉTACHÉES**

**F350SA-2025 ( 6ML3 )**  
**LF350SA-2025 ( 6MM3 )**

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1Z6ML-300FE

( )

F350SA/LF350SA  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

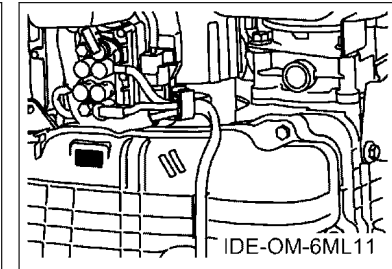
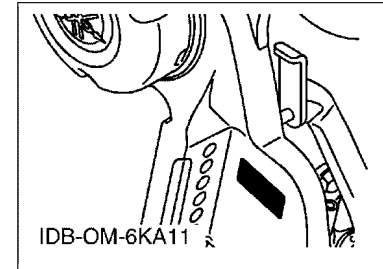
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model  | Serial No.  | Model   | Serial No.  |
|--------|-------------|---------|-------------|
| F350SA | 6ML-1006850 | LF350SA | 6MM-1002492 |
|        |             |         |             |
|        |             |         |             |
|        |             |         |             |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |
| WPA          | WHITE PEARL A      | 00CE        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | SA2                 | F350SA2          |
| 2          | NSA                 | F350NSA          |
| 3          | NSA2                | F350NSA2         |
| 4          | 6MM3                | LF350SA2         |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

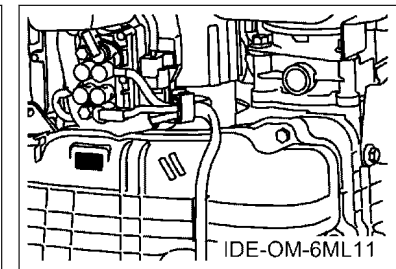
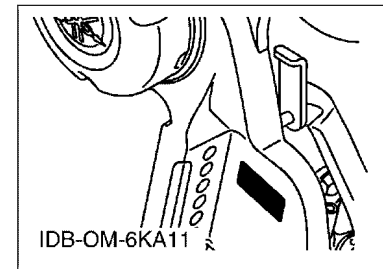
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

| Modèle | N° de série | Modèle  | N° de série |
|--------|-------------|---------|-------------|
| F350SA | 6ML-1006850 | LF350SA | 6MM-1002492 |
|        |             |         |             |
|        |             |         |             |
|        |             |         |             |
|        |             |         |             |

9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |
| WPA         | WHITE PEARL A      | 00CE         |

10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | SA2                   | F350SA2           |
| 2                | NSA                   | F350NSA           |
| 3                | NSA2                  | F350NSA2          |
| 4                | 6MM3                  | LF350SA2          |
|                  |                       |                   |

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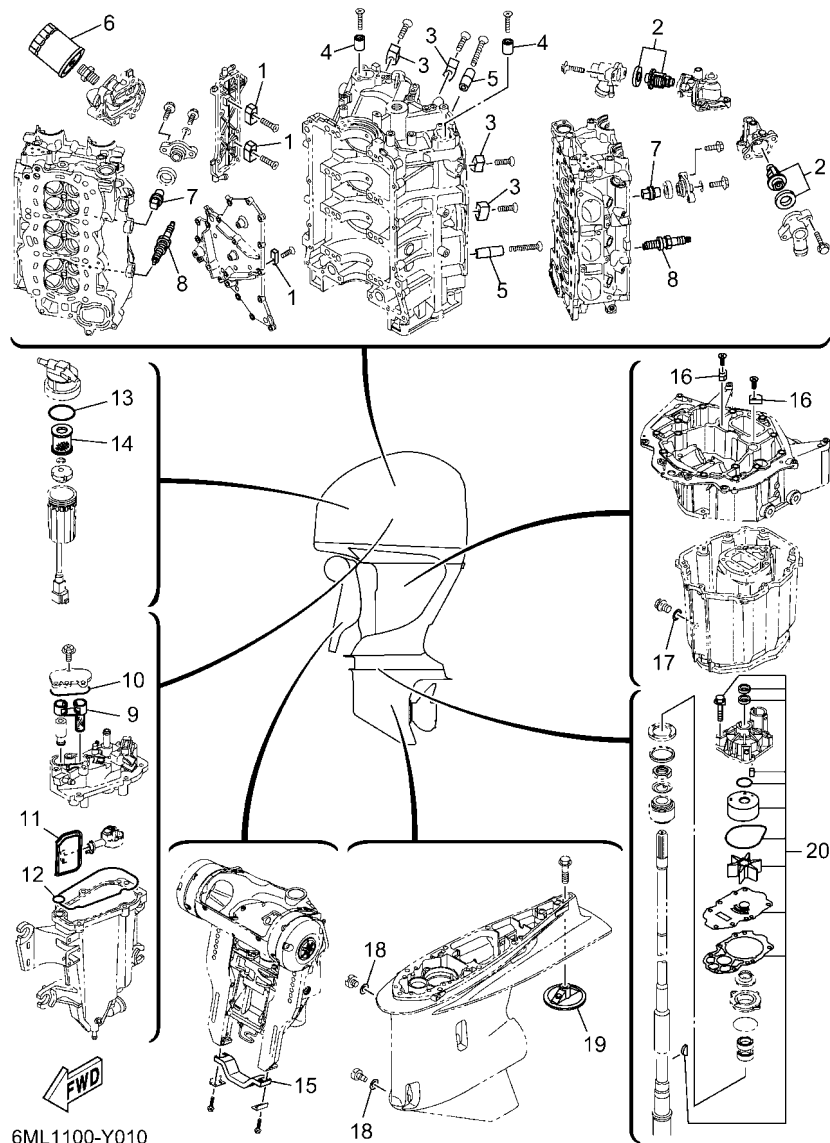
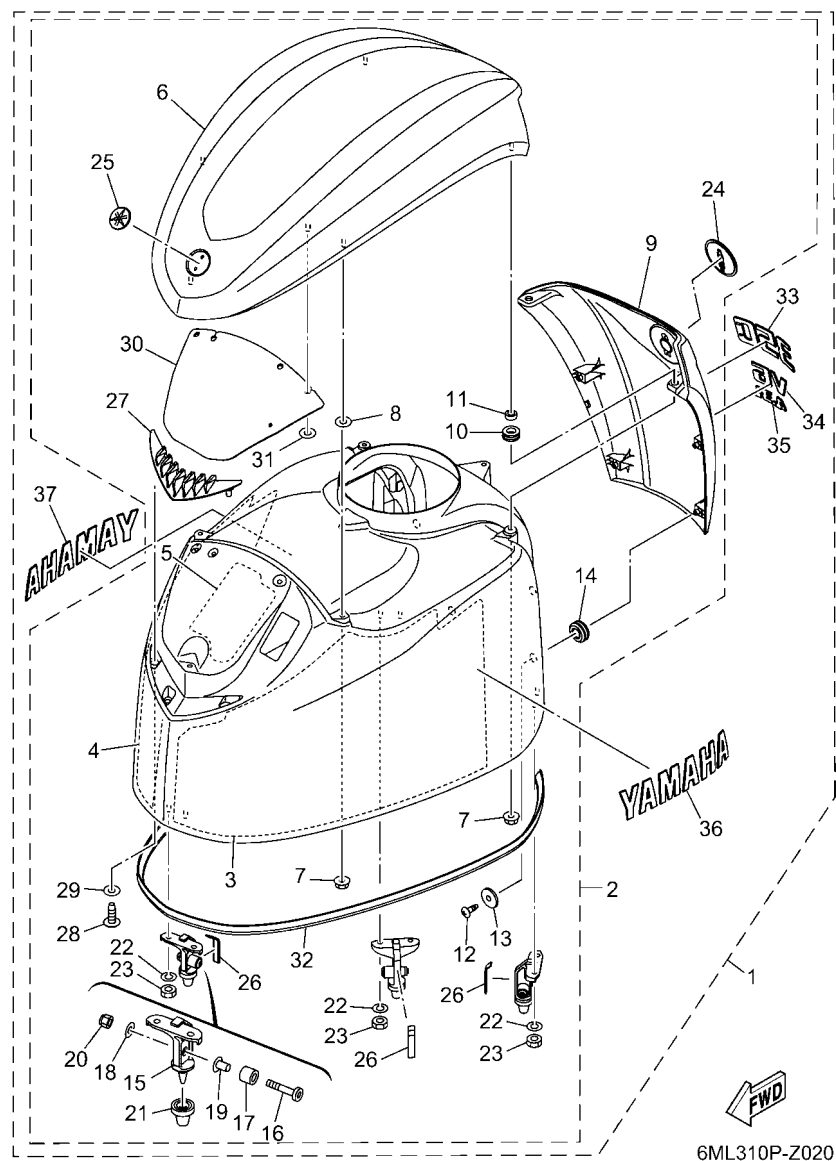


FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                        | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 63P-11325-01       | ANODE<br>ANODE                                                 | 3   | 3   | 3    | 3    |                   |
| 2        | 6CE-12411-10       | THERMOSTAT<br>THERMOSTAT                                       | 2   | 2   | 2    | 2    |                   |
| 3        | 6AW-1132P-00       | ANODE 5<br>ANODE 5                                             | 4   | 4   | 4    | 4    |                   |
| 4        | 68T-11325-00       | ANODE<br>ANODE                                                 | 2   | 2   | 2    | 2    |                   |
| 5        | 6AW-1132N-01       | ANODE 4<br>ANODE 4                                             | 2   | 2   | 2    | 2    |                   |
| 6        | N26-13440-04       | ELEMENT ASSY, OIL CLEANER<br>ELEMENT, FILTRE A HUILE           | 1   | 1   | 1    | 1    |                   |
| 7        | 6ML-11325-00       | ANODE<br>ANODE                                                 | 8   | 8   | 8    | 8    |                   |
| 8        | 94702-00442        | PLUG, SPARK (NGK ILMAR7E9)<br>BOUGIE D, ALLUMAGE (NGK ILMAR7E) | 6   | 6   | 6    | 6    |                   |
| 9        | 6CB-24501-01       | FILTER, FUEL<br>FILTRE                                         | 1   | 1   | 1    | 1    |                   |
| 10       | 6CB-13016-00       | O-RING<br>JOINT TORIQUE                                        | 1   | 1   | 1    | 1    |                   |
| 11       | 6LH-13915-00       | FILTER<br>FILTRE                                               | 1   | 1   | 1    | 1    |                   |
| 12       | 6CB-14984-00       | GASKET, FLOAT CHAMBER<br>JOINT, CUVE DE FLOTTEUR               | 1   | 1   | 1    | 1    |                   |
| 13       | 6P3-24564-00       | GASKET<br>JOINT                                                | 1   | 1   | 1    | 1    |                   |
| 14       | 6P3-24563-02       | ELEMENT, FILTER<br>ELEMENT, FILTRE                             | 1   | 1   | 1    | 1    |                   |
| 15       | 6G5-45251-02       | ANODE<br>ANODE                                                 | 1   | 1   | 1    | 1    |                   |
| 16       | 63P-11325-11       | ANODE<br>ANODE                                                 | 2   | 2   | 2    | 2    |                   |
| 17       | 90430-14M09        | GASKET<br>JOINT                                                | 1   | 1   | 1    | 1    |                   |
| 18       | 90430-08003        | GASKET<br>JOINT                                                | 2   | 2   | 2    | 2    |                   |
| 19       | 6CE-45373-00       | ANODE<br>ANODE                                                 | 1   | 1   | 1    | 1    |                   |
| 20       | 6CE-W0078-02       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE         | 1   | 1   | 1    | 1    |                   |



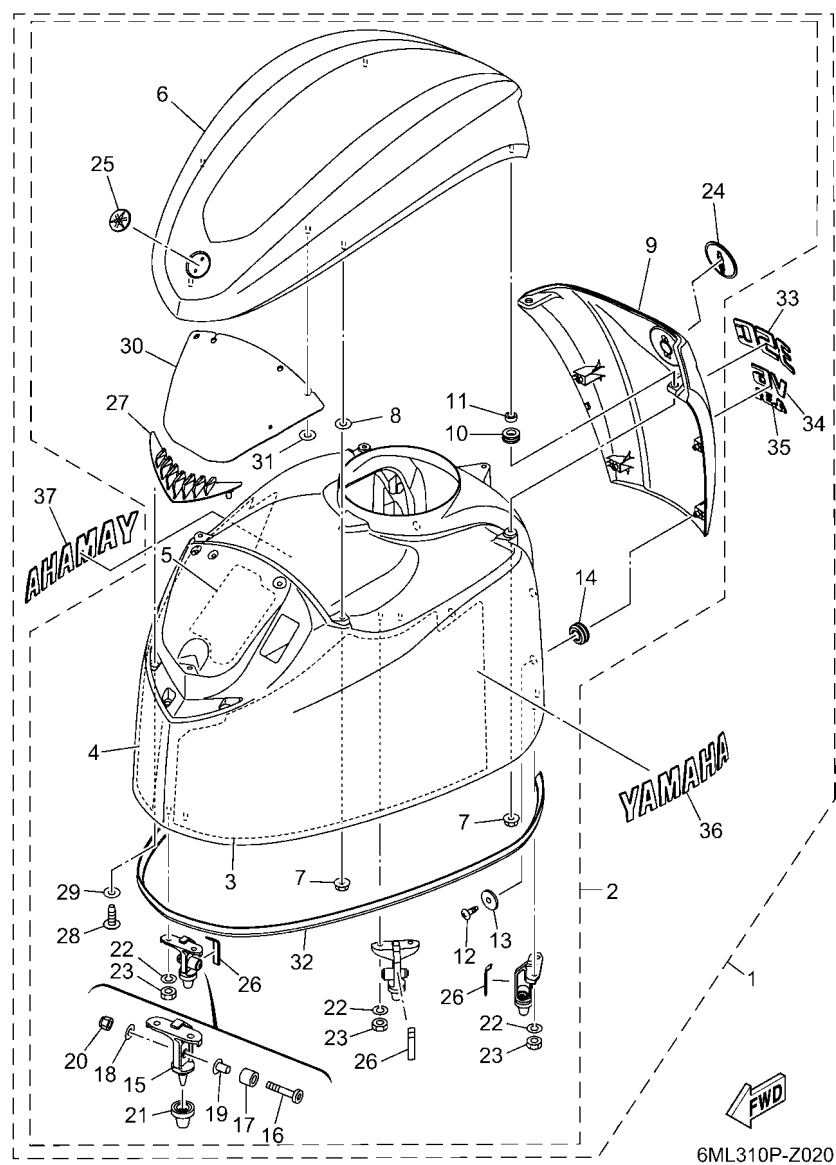
6ML310P-Z020

FIG. 2 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES      |
|----------|--------------------|--------------------------------------------------------------|-----|-----|------|------|------------------------|
| 1        | 6ML-42610-20-8D    | TOP COWLING ASSY<br>CAPOT (ENS.)                             |     | 1   |      |      | GRAY                   |
|          | 6ML-42610-20-CE    | TOP COWLING ASSY<br>CAPOT (ENS.)                             | 1   |     | 1    | 1    | GRAY<br>WHITE<br>WHITE |
| 2        | 6ML-4261A-20-8D    | .TOP COWLING W/O GRAPHICS<br>.CAPOT SUPERIEUR SANS GRAPHIQUE |     | 1   |      |      | GRAY                   |
|          | 6ML-4261A-20-CE    | .TOP COWLING W/O GRAPHICS<br>.CAPOT SUPERIEUR SANS GRAPHIQUE | 1   |     | 1    | 1    | GRAY<br>WHITE<br>WHITE |
| 3        | 6ML-426A1-00       | .SHEET, SOUND 1<br>.FEUILLE, SON 1                           | 1   | 1   | 1    | 1    |                        |
| 4        | 6ML-426A2-00       | .SHEET, SOUND 2<br>.FEUILLE, SON 2                           | 1   | 1   | 1    | 1    |                        |
| 5        | 6ML-426A3-00       | .SHEET, SOUND 3<br>.FEUILLE, SON 3                           | 1   | 1   | 1    | 1    |                        |
| 6        | 6ML-42613-00-8D    | .MOLDING, AIR DUCT<br>.MANCHON A AIR                         |     | 1   |      |      | GRAY                   |
|          | 6ML-42613-00-CE    | .MOLDING, AIR DUCT<br>.MANCHON A AIR                         | 1   |     | 1    | 1    | GRAY<br>WHITE<br>WHITE |
| 7        | 90179-06M28        | .NUT<br>.ECROU                                               | 6   | 6   | 6    | 6    |                        |
| 8        | 6CB-42545-00       | .WASHER, PLAIN<br>.RONDELLE, PLATE                           | 3   | 3   | 3    | 3    |                        |
| 9        | 6KA-42625-00-8D    | .PANEL, REAR<br>.PANNEAU                                     |     | 1   |      |      | GRAY                   |
|          | 6KA-42625-00-CE    | .PANEL, REAR<br>.PANNEAU                                     | 1   |     | 1    | 1    | GRAY<br>WHITE<br>WHITE |
| 10       | 90480-13004        | .GROMMET<br>.PASSE-FIL                                       | 2   | 2   | 2    | 2    |                        |
| 11       | 90387-07054        | .COLLAR<br>.COLLERETTE                                       | 2   | 2   | 2    | 2    |                        |
| 12       | 97780-50016        | .SCREW, TAPPING<br>.VIS, TETE BOMBEE                         | 4   | 4   | 4    | 4    |                        |
| 13       | 90201-053R1        | .WASHER, PLATE<br>.RONDELLE, PLATE                           | 4   | 4   | 4    | 4    |                        |
| 14       | 90480-16009        | .GROMMET<br>.PASSE-FIL                                       | 4   | 4   | 4    | 4    |                        |
| 15       | 6CB-42647-B0       | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE           | 3   | 3   | 3    | 3    |                        |
| 16       | 90111-08078        | .BOLT, HEXAGON SOCKET BUTTON<br>.BOULON                      | 3   | 3   | 3    | 3    |                        |
| 17       | 90387-10094        | .COLLAR<br>.COLLERETTE                                       | 3   | 3   | 3    | 3    |                        |
| 18       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                           | 3   | 3   | 3    | 3    |                        |
| 19       | 90387-08M45        | .COLLAR<br>.COLLERETTE                                       | 3   | 3   | 3    | 3    |                        |
| 20       | 95780-08300        | .NUT, FLANGE<br>.ECROU                                       | 3   | 3   | 3    | 3    |                        |
| 21       | 6AW-42663-01       | .DAMPER 2<br>.AMORTISSEUR 2                                  | 3   | 3   | 3    | 3    |                        |
| 22       | 92990-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER                         | 6   | 6   | 6    | 6    |                        |
| 23       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                      | 6   | 6   | 6    | 6    |                        |





**FIG. 2 TOP COWLING**

**CAPOT SUPERIEUR**

[illegible]

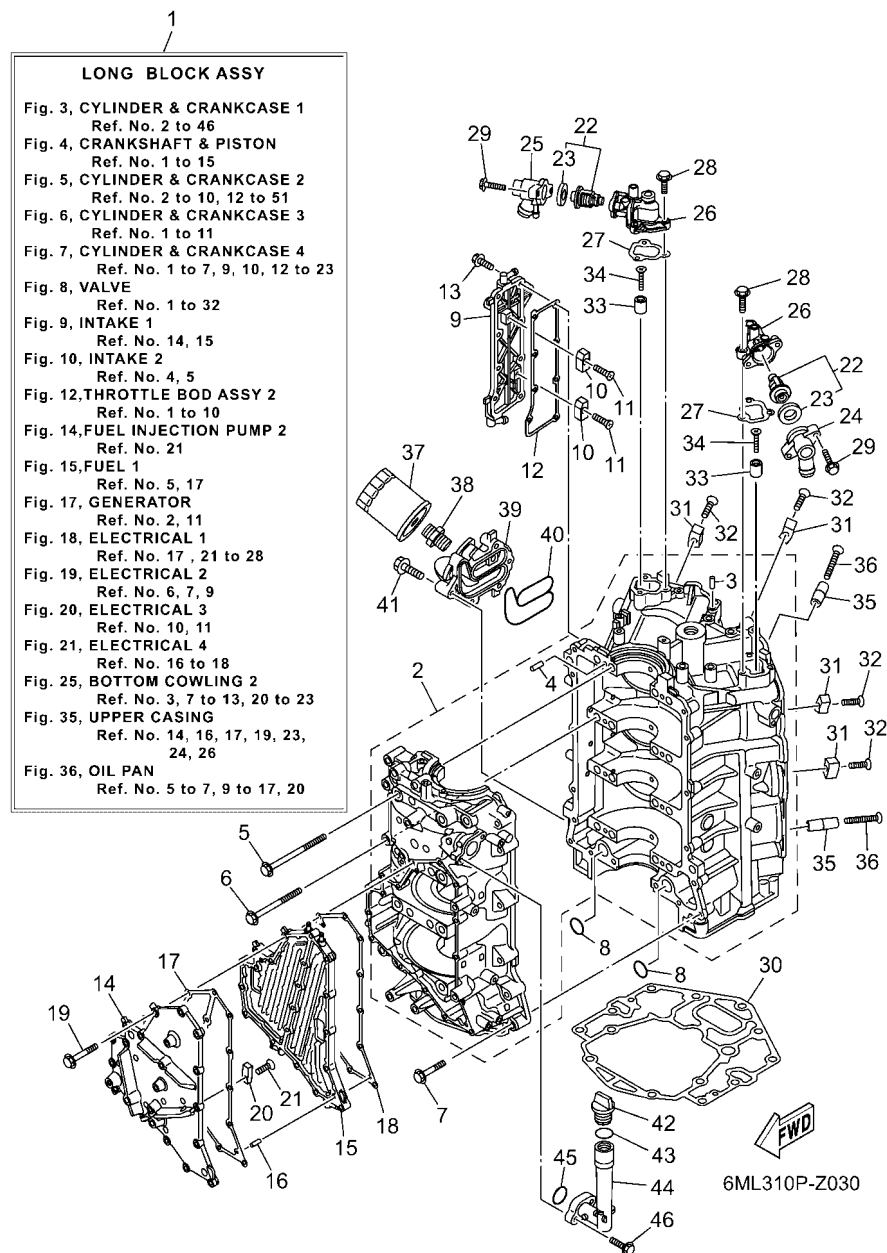
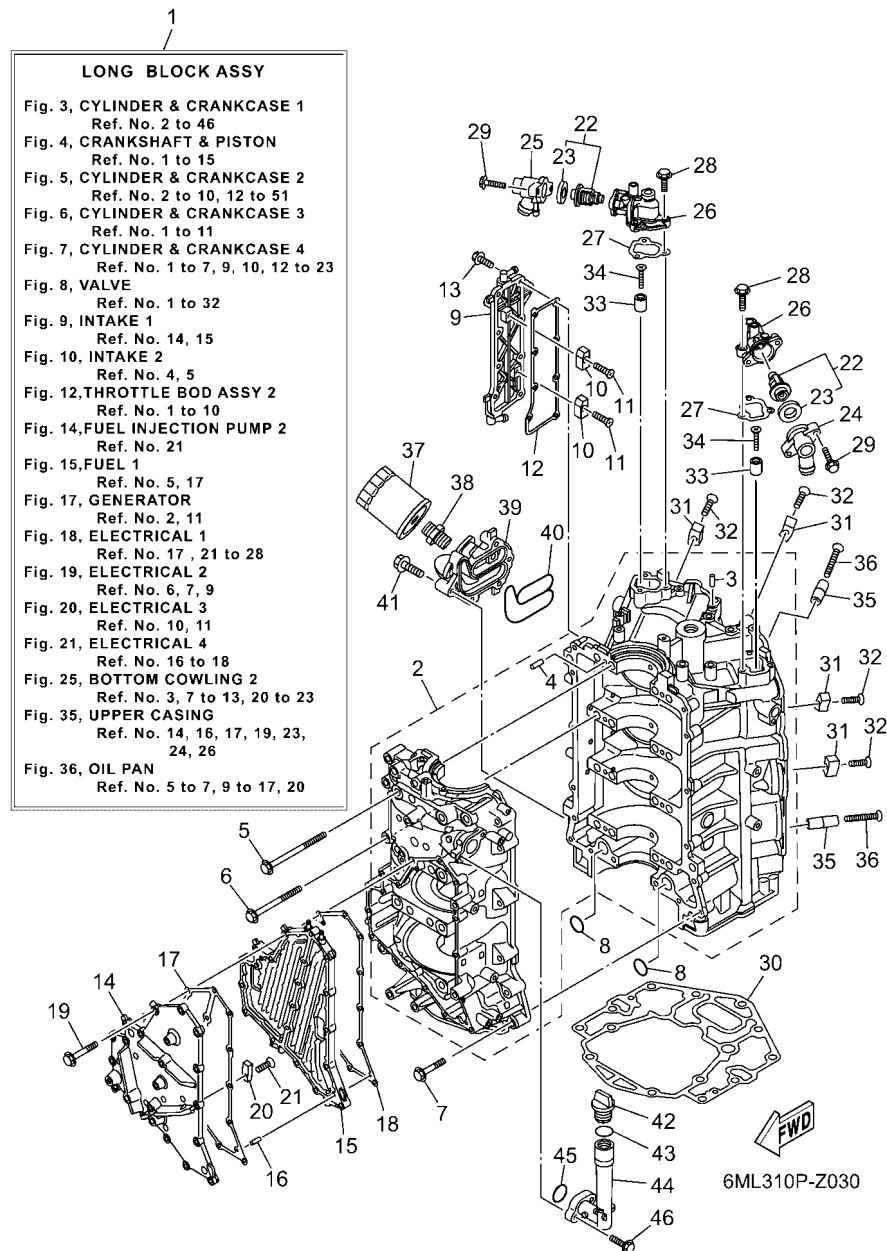


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

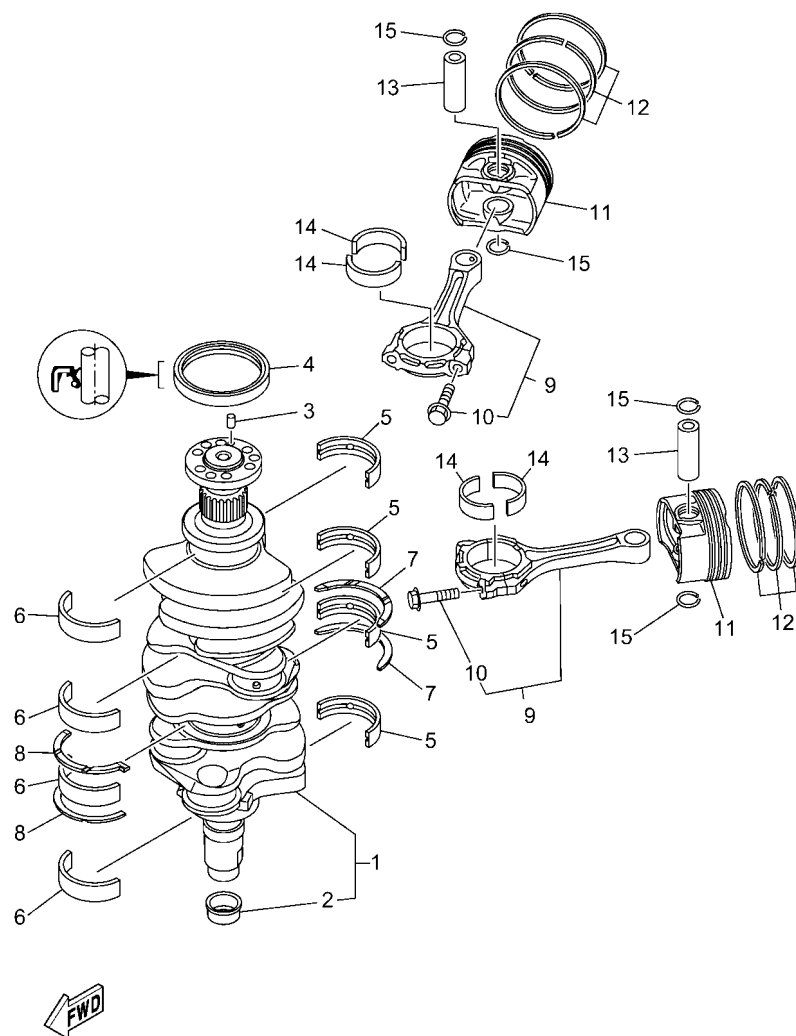
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-11000-00       | LONG BLOCK ASSY<br>SOUS-ASSEMBLEE DU MOTEUR               | 1   | 1   | 1    | 1    |                   |
| 2        | 6ML-W1510-00       | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                | 1   | 1   | 1    | 1    |                   |
| 3        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                  | 3   | 3   | 3    | 3    |                   |
| 4        | 93606-12019        | .PIN, DOWEL<br>.GOUPILLE                                  | 8   | 8   | 8    | 8    |                   |
| 5        | 6CB-15187-00       | BOLT<br>BOULON                                            | 8   | 8   | 8    | 8    |                   |
| 6        | 6CB-15481-00       | BOLT 1<br>BOULON 1                                        | 8   | 8   | 8    | 8    |                   |
| 7        | 90105-08175        | BOLT, FLANGE<br>BOULON, A COLLERETTE                      | 16  | 16  | 16   | 16   |                   |
| 8        | 93210-26658        | O-RING<br>JOINT TORIQUE                                   | 2   | 2   | 2    | 2    |                   |
| 9        | 6CE-1131C-00-9S    | COVER, JOINT<br>COUVERCLE, RACCORDEMENT                   | 1   | 1   | 1    | 1    |                   |
| 10       | 63P-11325-01       | ANODE<br>ANODE                                            | 2   | 2   | 2    | 2    |                   |
| 11       | 90151-06M02        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                     | 2   | 2   | 2    | 2    |                   |
| 12       | 6ML-1131B-00       | GASKET, COVER<br>JOINT, COUVERCLE                         | 1   | 1   | 1    | 1    |                   |
| 13       | 90105-06M07        | BOLT, FLANGE<br>BOULON, A COLLERETTE                      | 8   | 8   | 8    | 8    |                   |
| 14       | 6ML-15411-00-9S    | COVER, CRANKCASE 1<br>COUVERCLE 1, CARTER MOTEUR          | 1   | 1   | 1    | 1    |                   |
| 15       | 6ML-15421-00-9S    | COVER, CRANKCASE 2<br>COUVERCLE 2, CARTER MOTEUR          | 1   | 1   | 1    | 1    |                   |
| 16       | 91690-40010        | PIN, SPRING<br>AGRAFFE                                    | 4   | 4   | 4    | 4    |                   |
| 17       | 6ML-15451-00       | GASKET, CRANKCASE COVER 1<br>JOINT, COUVERCLE DE CARTER 1 | 1   | 1   | 1    | 1    |                   |
| 18       | 6ML-15461-00       | GASKET, CRANKCASE COVER 2<br>JOINT, COUVERCLE DE CARTER 2 | 1   | 1   | 1    | 1    |                   |
| 19       | 90105-06151        | BOLT, FLANGE<br>BOULON, A COLLERETTE                      | 20  | 20  | 20   | 20   |                   |
| 20       | 63P-11325-01       | ANODE<br>ANODE                                            | 1   | 1   | 1    | 1    |                   |
| 21       | 90151-06M02        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                     | 1   | 1   | 1    | 1    |                   |
| 22       | 6CE-12411-10       | THERMOSTAT<br>THERMOSTAT                                  | 2   | 2   | 2    | 2    |                   |
| 23       | 67F-12412-00       | .SEAL, THERMOSTAT<br>.JOINT, THERMOSTAT                   | 1   | 1   | 1    | 1    |                   |
| 24       | 6CE-12413-B0-9S    | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                | 1   | 1   | 1    | 1    |                   |
| 25       | 6CE-12413-A0-9S    | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                | 1   | 1   | 1    | 1    |                   |
| 26       | 6ML-12422-00-9S    | COVER, HOUSING<br>COUVERCLE DE CARTER DE POMPE            | 2   | 2   | 2    | 2    |                   |
| 27       | 6CB-12427-11       | GASKET, HOUSING COVER 1<br>JOINT, COUVERCLE DE CARTER 1   | 2   | 2   | 2    | 2    |                   |



**FIG. 3 CYLINDER & CRANKCASE 1**

**CYLINDRE & CARTER 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|-----|-----|------|------|-------------------|
| 28       | 95027-06025        | BOLT, FLANGE<br>BOULON, A COLLERETTE                 | 6   | 6   | 6    | 6    |                   |
| 29       | 90105-06037        | BOLT, FLANGE<br>BOULON, A COLLERETTE                 | 4   | 4   | 4    | 4    |                   |
| 30       | 6KA-11351-00       | GASKET, CYLINDER<br>JOINT, D'EMBASE                  | 1   | 1   | 1    | 1    |                   |
| 31       | 6AW-1132P-00       | ANODE 5<br>ANODE 5                                   | 4   | 4   | 4    | 4    |                   |
| 32       | 98780-06530        | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE               | 4   | 4   | 4    | 4    |                   |
| 33       | 68T-11325-00       | ANODE<br>ANODE                                       | 2   | 2   | 2    | 2    |                   |
| 34       | 90151-05M05        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                | 2   | 2   | 2    | 2    |                   |
| 35       | 6AW-1132N-01       | ANODE 4<br>ANODE 4                                   | 2   | 2   | 2    | 2    |                   |
| 36       | 98780-06550        | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE               | 2   | 2   | 2    | 2    |                   |
| 37       | N26-13440-04       | ELEMENT ASSY, OIL CLEANER<br>ELEMENT, FILTRE A HUILE | 1   | 1   | 1    | 1    |                   |
| 38       | 90401-19001        | BOLT, UNION<br>BOULON, RACCORD                       | 1   | 1   | 1    | 1    |                   |
| 39       | 6CE-13446-10-9S    | CONNECTOR<br>CONNECTEUR                              | 1   | 1   | 1    | 1    |                   |
| 40       | 6CB-13477-00       | GASKET<br>JOINT                                      | 1   | 1   | 1    | 1    |                   |
| 41       | 90105-06151        | BOLT, FLANGE<br>BOULON, A COLLERETTE                 | 5   | 5   | 5    | 5    |                   |
| 42       | 6G8-15363-00       | PLUG, OIL<br>PLOT, HUILE                             | 1   | 1   | 1    | 1    |                   |
| 43       | 93210-24M79        | O-RING<br>JOINT TORIQUE                              | 1   | 1   | 1    | 1    |                   |
| 44       | 6ML-15319-00       | JOINT<br>JOINT                                       | 1   | 1   | 1    | 1    |                   |
| 45       | 93210-27370        | O-RING<br>JOINT TORIQUE                              | 1   | 1   | 1    | 1    |                   |
| 46       | 90105-06037        | BOLT, FLANGE<br>BOULON, A COLLERETTE                 | 2   | 2   | 2    | 2    |                   |



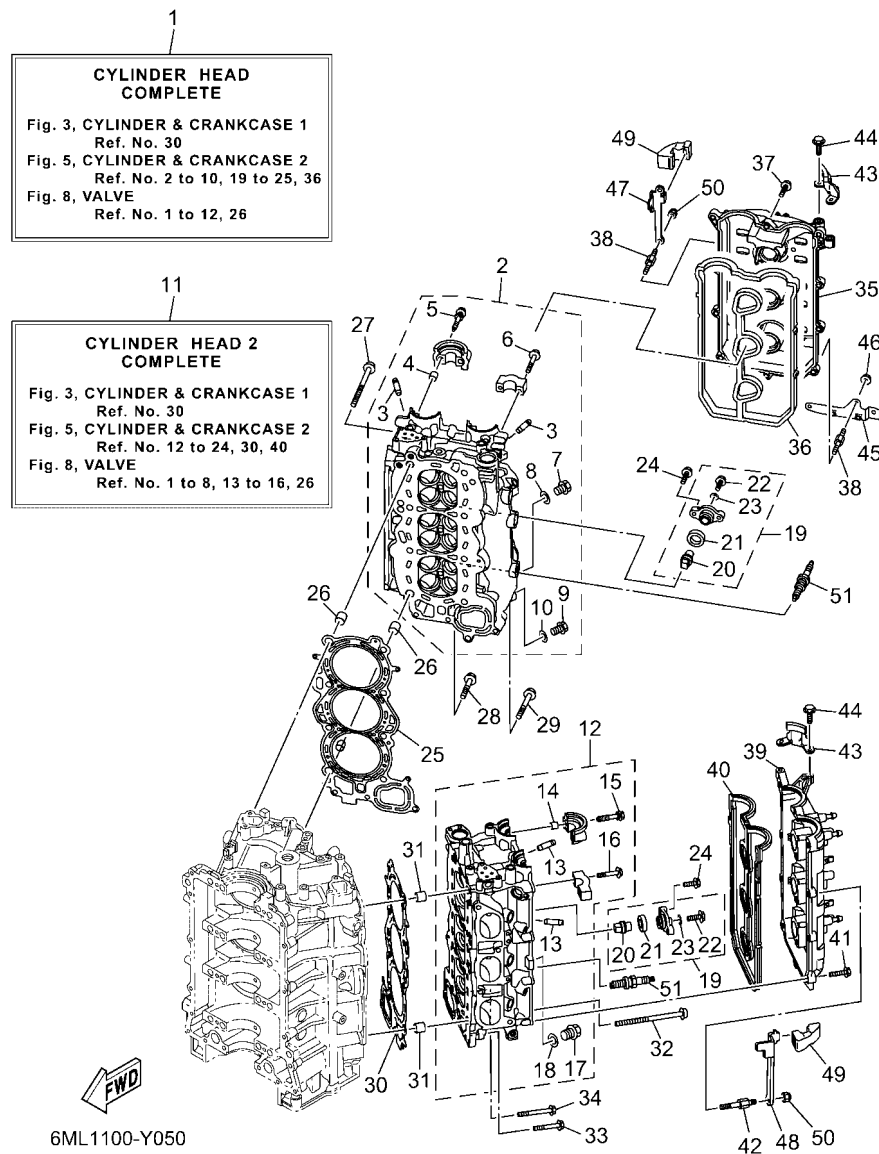
6ML1100-Y040

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

| REF. NO.     | PART NO. N° PIECES                                        | DESCRIPTION DESCRIPTION                                   | SA2 | NSA | NSA2 | 6MM3                               | REMARKS REMARQUES      |
|--------------|-----------------------------------------------------------|-----------------------------------------------------------|-----|-----|------|------------------------------------|------------------------|
| 1            | 6ML-11410-00                                              | CRANKSHAFT<br>VILEBREQUIN COMPLET                         | 1   | 1   | 1    | 1                                  |                        |
| 2            | 6CB-11478-00                                              | .COLLAR<br>.COLLERETTE                                    | 1   | 1   | 1    | 1                                  |                        |
| 3            | 93606-12019                                               | PIN, DOWEL<br>GOUPILLE                                    | 1   | 1   | 1    | 1                                  |                        |
| 4            | 93102-85008                                               | OIL SEAL<br>JOINT SPY                                     | 1   | 1   | 1    | 1                                  |                        |
| 5            | 6GR-11416-A0                                              | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4   | 4   | 4    | 4                                  | UR ORANGE<br>UR ORANGE |
| 6GR-11416-00 | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4                                                         | 4   | 4   | 4    | UR BLACK<br>UR BLACK               |                        |
| 6GR-11416-10 | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4                                                         | 4   | 4   | 4    | UR BLUE<br>UR BLUE                 |                        |
| 6GR-11416-20 | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4                                                         | 4   | 4   | 4    | UR PINK<br>UR PINK                 |                        |
| 6GR-11416-30 | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4                                                         | 4   | 4   | 4    | UR WHITE<br>UR WHITE               |                        |
| 6GR-11416-40 | PLANE BEARING, CRANKSHAFT 1<br>COUSSINET DE VILEBREQUIN 1 | 4                                                         | 4   | 4   | 4    | UR YELLOW GREEN<br>UR YELLOW GREEN |                        |
| 6            | 6GR-11417-A0                                              | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2 | 4   | 4   | 4    | 4                                  | UR ORANGE<br>UR ORANGE |
| 6GR-11417-00 | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2 | 4                                                         | 4   | 4   | 4    | UR BLACK<br>UR BLACK               |                        |
| 6GR-11417-10 | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2 | 4                                                         | 4   | 4   | 4    | UR BLUE<br>UR BLUE                 |                        |
| 6GR-11417-20 | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2 | 4                                                         | 4   | 4   | 4    | UR PINK<br>UR PINK                 |                        |
| 6GR-11417-30 | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2 | 4                                                         | 4   | 4   | 4    | UR WHITE<br>UR WHITE               |                        |
| 6GR-11417-40 | PLANE BEARING, CRANKSHAFT 2<br>COUSSINET DE VILEBREQUIN 2 | 4                                                         | 4   | 4   | 4    | UR YELLOW GREEN<br>UR YELLOW GREEN |                        |
| 7            | 6CB-11426-03                                              | BEARING, THRUST 1<br>ROULEMENT DE BUTEE 1                 | 2   | 2   | 2    | 2                                  |                        |
| 8            | 6CB-11427-03                                              | BEARING, THRUST 2<br>ROULEMENT DE BUTEE 2                 | 2   | 2   | 2    | 2                                  |                        |
| 9            | 6ML-W1165-00                                              | CONNECTING ROD ASSY<br>BIELLE COMPLETE                    | 6   | 6   | 6    | 6                                  |                        |
| 10           | 6ML-11654-00                                              | .BOLT, CONNECTING ROD<br>.BOULON, BIELLE                  | 2   | 2   | 2    | 2                                  |                        |
| 11           | 6ML-11631-00                                              | PISTON (STD)<br>PISTON (STD)                              | 6   | 6   | 6    | 6                                  |                        |
| 12           | 6ML-11603-00                                              | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)            | 6   | 6   | 6    | 6                                  |                        |
| 13           | 6GR-11633-00                                              | PIN, PISTON<br>AXE, PISTON                                | 6   | 6   | 6    | 6                                  |                        |
| 14           | 6ML-11656-00                                              | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE      | 12  | 12  | 12   | 12                                 | UR<br>UR               |
| 6ML-11656-10 | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE      | 12                                                        | 12  | 12  | 12   | UR<br>UR                           |                        |
| 6ML-11656-20 | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE      | 12                                                        | 12  | 12  | 12   | UR<br>UR                           |                        |
| 6ML-11656-30 | PLANE BEARING, CONNECTING ROD<br>ROULEMENT DE BIELLE      | 12                                                        | 12  | 12  | 12   | UR<br>UR                           |                        |

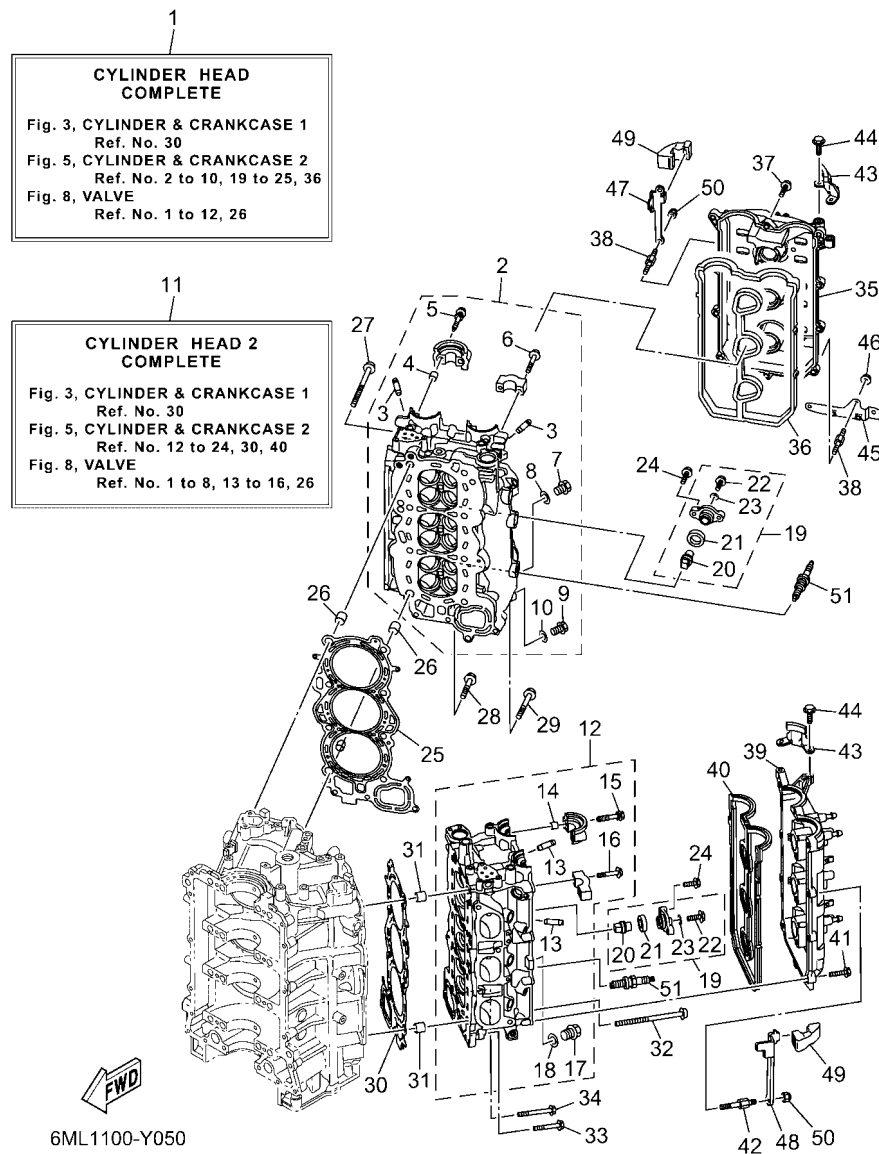




**FIG. 5 CYLINDER & CRANKCASE 2**

**CYLINDRE & CARTER 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-W009A-00-9S    | CYLINDER HEAD COMPLETE<br>CULASSE (ENS.)       | 1   | 1   | 1    | 1    |                   |
| 2        | 6ML-11110-00-9S    | CYLINDER HEAD ASSY<br>JEU DE CULASSE           | 1   | 1   | 1    | 1    |                   |
| 3        | 6S5-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1           | 12  | 12  | 12   | 12   |                   |
| 4        | 91809-08006        | .PIN, DOWEL<br>.GOIJON, D'ASSEMBLAGE           | 4   | 4   | 4    | 4    |                   |
| 5        | 90119-07001        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 4   | 4   | 4    | 4    |                   |
| 6        | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 12  | 12  | 12   | 12   |                   |
| 7        | 90340-18M09        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT   | 1   | 1   | 1    | 1    |                   |
| 8        | 90201-186F1        | .WASHER, PLATE<br>.RONDELLE, PLATE             | 1   | 1   | 1    | 1    |                   |
| 9        | 90340-14M06        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT   | 1   | 1   | 1    | 1    |                   |
| 10       | 90430-14115        | .GASKET<br>.JOINT                              | 1   | 1   | 1    | 1    |                   |
| 11       | 6ML-W009C-00-9S    | CYLINDER HEAD 2 COMPLETE<br>CULASSE 2          | 1   | 1   | 1    | 1    |                   |
| 12       | 6ML-11120-00-9S    | CYLINDER HEAD ASSY 2<br>CULASSE 2              | 1   | 1   | 1    | 1    |                   |
| 13       | 6S5-11133-10       | .GUIDE, VALVE 1<br>.GUIDE, SOUPAPE 1           | 12  | 12  | 12   | 12   |                   |
| 14       | 91809-08006        | .PIN, DOWEL<br>.GOIJON, D'ASSEMBLAGE           | 4   | 4   | 4    | 4    |                   |
| 15       | 90119-07001        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 4   | 4   | 4    | 4    |                   |
| 16       | 90119-07234        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE   | 12  | 12  | 12   | 12   |                   |
| 17       | 90340-18M09        | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT   | 1   | 1   | 1    | 1    |                   |
| 18       | 90201-186F1        | .WASHER, PLATE<br>.RONDELLE, PLATE             | 1   | 1   | 1    | 1    |                   |
| 19       | 6ML-11301-00       | ANODE COVER ASSY<br>COUVERCLE ANODE (ENS.)     | 8   | 8   | 8    | 8    |                   |
| 20       | 6ML-11325-00       | .ANODE<br>.ANODE                               | 1   | 1   | 1    | 1    |                   |
| 21       | 67F-11328-01       | .GROMMET, ANODE<br>.PASSE-FIL                  | 1   | 1   | 1    | 1    |                   |
| 22       | 90105-06M07        | .BOLT, FLANGE<br>.BOULON, A COLLERETTE         | 1   | 1   | 1    | 1    |                   |
| 23       | 90430-06M03        | .GASKET<br>.JOINT                              | 1   | 1   | 1    | 1    |                   |
| 24       | 95D95-08025        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION    | 16  | 16  | 16   | 16   |                   |
| 25       | 6ML-11181-00       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1 | 1   | 1   | 1    | 1    |                   |
| 26       | 90387-11005        | COLLAR<br>COLLERETTE                           | 2   | 2   | 2    | 2    |                   |
| 27       | 90149-11001        | SCREW<br>VIS                                   | 8   | 8   | 8    | 8    |                   |



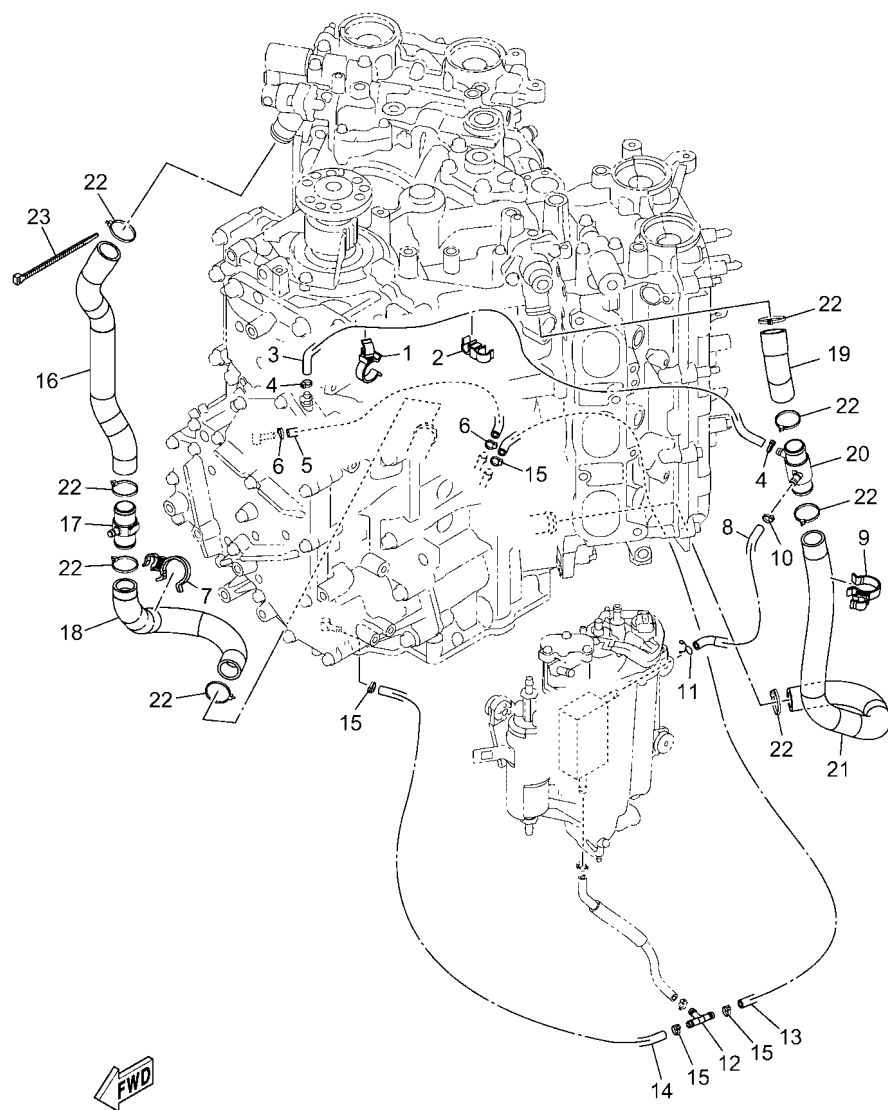
**FIG. 5 CYLINDER & CRANKCASE 2**

**CYLINDRE & CARTER 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                        | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------------|-----|-----|------|------|-------------------|
| 28       | 90105-08175        | BOLT, FLANGE<br>BOULON, A COLLERETTE                           | 2   | 2   | 2    | 2    |                   |
| 29       | 90105-08220        | BOLT, FLANGE<br>BOULON, A COLLERETTE                           | 1   | 1   | 1    | 1    |                   |
| 30       | 6ML-11182-00       | GASKET, CYLINDER HEAD 2<br>JOINT, CULASSE 2                    | 1   | 1   | 1    | 1    |                   |
| 31       | 90387-11005        | COLLAR<br>COLLERETTE                                           | 2   | 2   | 2    | 2    |                   |
| 32       | 90149-11001        | SCREW<br>VIS                                                   | 8   | 8   | 8    | 8    |                   |
| 33       | 90105-08175        | BOLT, FLANGE<br>BOULON, A COLLERETTE                           | 2   | 2   | 2    | 2    |                   |
| 34       | 90105-08220        | BOLT, FLANGE<br>BOULON, A COLLERETTE                           | 1   | 1   | 1    | 1    |                   |
| 35       | 6ML-11191-00       | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                 | 1   | 1   | 1    | 1    |                   |
| 36       | 6CB-11193-00       | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1          | 1   | 1   | 1    | 1    |                   |
| 37       | 95D95-06030        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                    | 9   | 9   | 9    | 9    |                   |
| 38       | 90109-06277        | BOLT<br>BOULON                                                 | 4   | 4   | 4    | 4    |                   |
| 39       | 6CB-11192-02       | COVER, CYLINDER HEAD 2<br>COUVERCLE, CULASSE 2                 | 1   | 1   | 1    | 1    |                   |
| 40       | 6CB-11194-00       | GASKET, HEAD COVER 2<br>JOINT, COUVERCLE DE CULASSE 2          | 1   | 1   | 1    | 1    |                   |
| 41       | 95D95-06030        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                    | 11  | 11  | 11   | 11   |                   |
| 42       | 90109-06277        | BOLT<br>BOULON                                                 | 2   | 2   | 2    | 2    |                   |
| 43       | 6ML-15142-00       | GUIDE 1<br>GUIDE 1                                             | 2   | 2   | 2    | 2    |                   |
| 44       | 95D95-06014        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                    | 4   | 4   | 4    | 4    |                   |
| 45       | 6KA-2134V-00       | BRACKET<br>SUPPORT                                             | 1   | 1   | 1    | 1    |                   |
| 46       | 90179-06M28        | NUT<br>ECROU                                                   | 2   | 2   | 2    | 2    |                   |
| 47       | 6KW-11998-00       | BRACKET 1<br>SUPPORT 1                                         | 1   | 1   | 1    | 1    |                   |
| 48       | 6KW-11999-00       | BRACKET 2<br>SUPPORT 2                                         | 1   | 1   | 1    | 1    |                   |
| 49       | 6KW-42662-00       | DAMPER<br>AMORTISSEUR                                          | 2   | 2   | 2    | 2    |                   |
| 50       | 90185-06M07        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                      | 4   | 4   | 4    | 4    |                   |
| 51       | 94702-00442        | PLUG, SPARK (NGK ILMAR7E9)<br>BOUGIE D, ALLUMAGE (NGK ILMAR7E) | 6   | 6   | 6    | 6    |                   |







6ML1100-Y070

FIG. 7 CYLINDER & CRANKCASE 4

CYLINDRE & CARTER 4

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION             | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------|-----|-----|------|------|-------------------|
| 1        | 90464-23004        | CLAMP BRIDE                         | 1   | 1   | 1    | 1    |                   |
| 2        | 90464-12010        | CLAMP BRIDE                         | 1   | 1   | 1    | 1    |                   |
| 3        | 6ML-12579-00       | HOSE 4 TUYAU 4                      | 1   | 1   | 1    | 1    |                   |
| 4        | 90465-11M10        | CLAMP BRIDE                         | 2   | 2   | 2    | 2    |                   |
| 5        | 6CB-12577-00       | HOSE 2 TUYAU 2                      | 1   | 1   | 1    | 1    |                   |
| 6        | 90465-11M10        | CLAMP BRIDE                         | 2   | 2   | 2    | 2    |                   |
| 7        | 90464-26002        | CLAMP BRIDE                         | 1   | 1   | 1    | 1    |                   |
| 8        | 6ML-12484-00       | PIPE 4 DURITE 4                     | 1   | 1   | 1    | 1    |                   |
| 9        | 90464-26002        | CLAMP BRIDE                         | 1   | 1   | 1    | 1    |                   |
| 10       | 90465-11M10        | CLAMP BRIDE                         | 1   | 1   | 1    | 1    |                   |
| 11       | 90467-09M09        | CLIP JONC                           | 1   | 1   | 1    | 1    |                   |
| 12       | 688-24378-00       | PIPE, JOINT 3 DURITE RACCORDEMENT 3 | 1   | 1   | 1    | 1    |                   |
| 13       | 90445-09120        | HOSE (L600) DURITE (L600)           | 1   | 1   | 1    | 1    |                   |
| 14       | 90445-096H2        | HOSE (L280) DURITE (L280)           | 1   | 1   | 1    | 1    |                   |
| 15       | 90465-11M10        | CLAMP BRIDE                         | 4   | 4   | 4    | 4    |                   |
| 16       | 6ML-1244G-00       | HOSE, 4 DURITE 4                    | 1   | 1   | 1    | 1    |                   |
| 17       | 6CE-24378-00       | PIPE, JOINT 3 DURITE RACCORDEMENT 3 | 1   | 1   | 1    | 1    |                   |
| 18       | 6CE-1244H-00       | HOSE 5 DURITE 5                     | 1   | 1   | 1    | 1    |                   |
| 19       | 6ML-1244J-00       | HOSE 6 DURITE 6                     | 1   | 1   | 1    | 1    |                   |
| 20       | 6ML-24378-00       | PIPE, JOINT 3 DURITE RACCORDEMENT 3 | 1   | 1   | 1    | 1    |                   |
| 21       | 6ML-1243E-00       | HOSE 2 DURITE 2                     | 1   | 1   | 1    | 1    |                   |
| 22       | 90465-11M59        | CLAMP BRIDE                         | 8   | 8   | 8    | 8    |                   |
| 23       | 90465-14M66        | CLAMP BRIDE                         | 1   | 1   | 1    | 1    |                   |

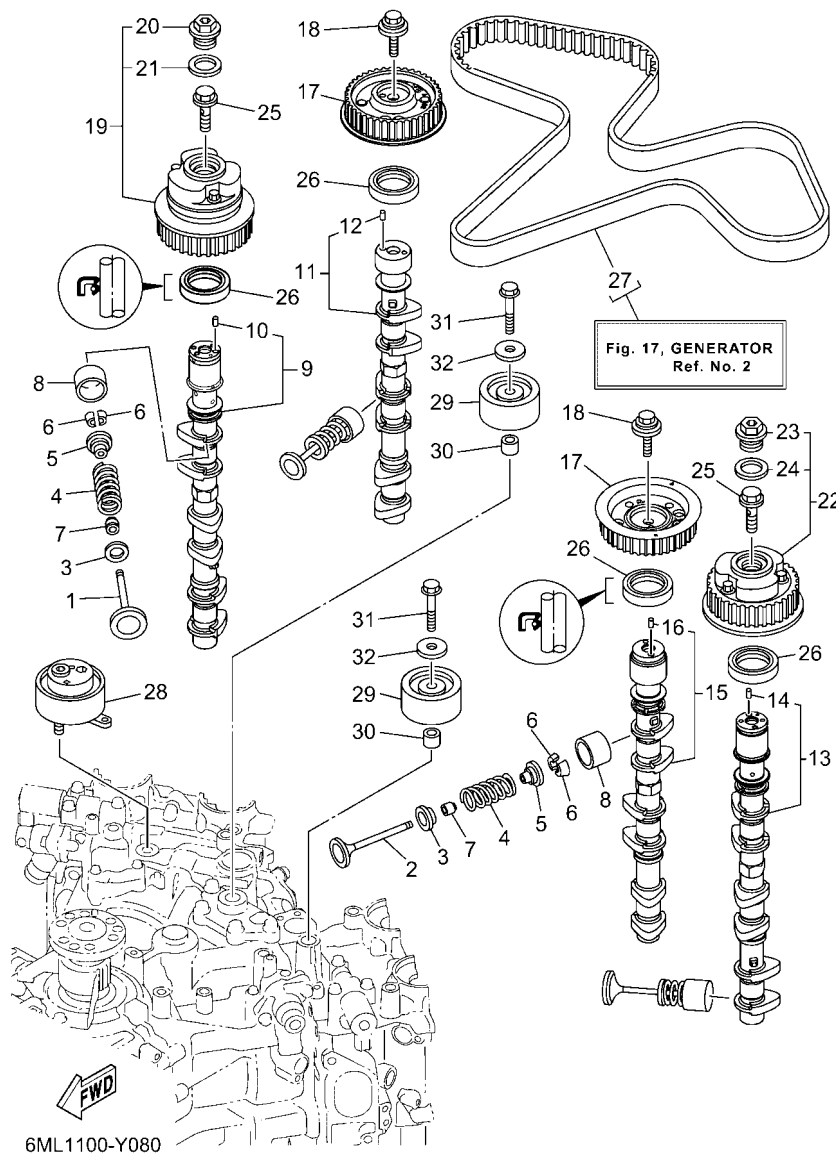


FIG. 8 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-12111-00       | VALVE, INTAKE<br>SOUPAPE, ADMISSION                   | 12  | 12  | 12   | 12   |                   |
| 2        | 6ML-12121-00       | VALVE, EXHAUST<br>SOUPAPE, ECHAPPEMENT                | 12  | 12  | 12   | 12   |                   |
| 3        | 6ML-12116-00       | SEAT, VALVE SPRING<br>SIEGE, RESSORT DE SOUPAPE       | 24  | 24  | 24   | 24   |                   |
| 4        | 6ML-12113-00       | SPRING, VALVE INNER<br>RESSORT DE SOUPAPE, INTERNE    | 24  | 24  | 24   | 24   |                   |
| 5        | K0F-A3741-00       | RETAINER, VALVE SPRING<br>BUTEE DE RESSORT DE SOUPAPA | 24  | 24  | 24   | 24   |                   |
| 6        | K0F-A3742-00       | LOCK, VALVE SPRING RETAINER<br>FRAISE, SOUPAPE        | 48  | 48  | 48   | 48   |                   |
| 7        | 51Y-12119-00       | SEAL, VALVE STEM<br>JOINT, QUEUE DE SOUPAPE           | 24  | 24  | 24   | 24   |                   |
| 8        | 6GR-12153-00       | LIFTER, VALVE (3.000)<br>LEVE-SOUPAPE (3.000)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-10       | LIFTER, VALVE (3.025)<br>LEVE-SOUPAPE (3.025)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-20       | LIFTER, VALVE (3.050)<br>LEVE-SOUPAPE (3.050)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-30       | LIFTER, VALVE (3.075)<br>LEVE-SOUPAPE (3.075)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-40       | LIFTER, VALVE (3.100)<br>LEVE-SOUPAPE (3.100)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-50       | LIFTER, VALVE (3.120)<br>LEVE-SOUPAPE (3.120)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-60       | LIFTER, VALVE (3.140)<br>LEVE-SOUPAPE (3.140)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-70       | LIFTER, VALVE (3.160)<br>LEVE-SOUPAPE (3.160)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-80       | LIFTER, VALVE (3.180)<br>LEVE-SOUPAPE (3.180)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-90       | LIFTER, VALVE (3.200)<br>LEVE-SOUPAPE (3.200)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-A0       | LIFTER, VALVE (3.220)<br>LEVE-SOUPAPE (3.220)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-B0       | LIFTER, VALVE (3.240)<br>LEVE-SOUPAPE (3.240)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-C0       | LIFTER, VALVE (3.260)<br>LEVE-SOUPAPE (3.260)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-D0       | LIFTER, VALVE (3.280)<br>LEVE-SOUPAPE (3.280)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-E0       | LIFTER, VALVE (3.300)<br>LEVE-SOUPAPE (3.300)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-F0       | LIFTER, VALVE (3.320)<br>LEVE-SOUPAPE (3.320)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-G0       | LIFTER, VALVE (3.340)<br>LEVE-SOUPAPE (3.340)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-H0       | LIFTER, VALVE (3.360)<br>LEVE-SOUPAPE (3.360)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-J0       | LIFTER, VALVE (3.380)<br>LEVE-SOUPAPE (3.380)         | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-K0       | LIFTER, VALVE (3.400)<br>LEVE-SOUPAPE (3.400)         | 24  | 24  | 24   | 24   | UR                |

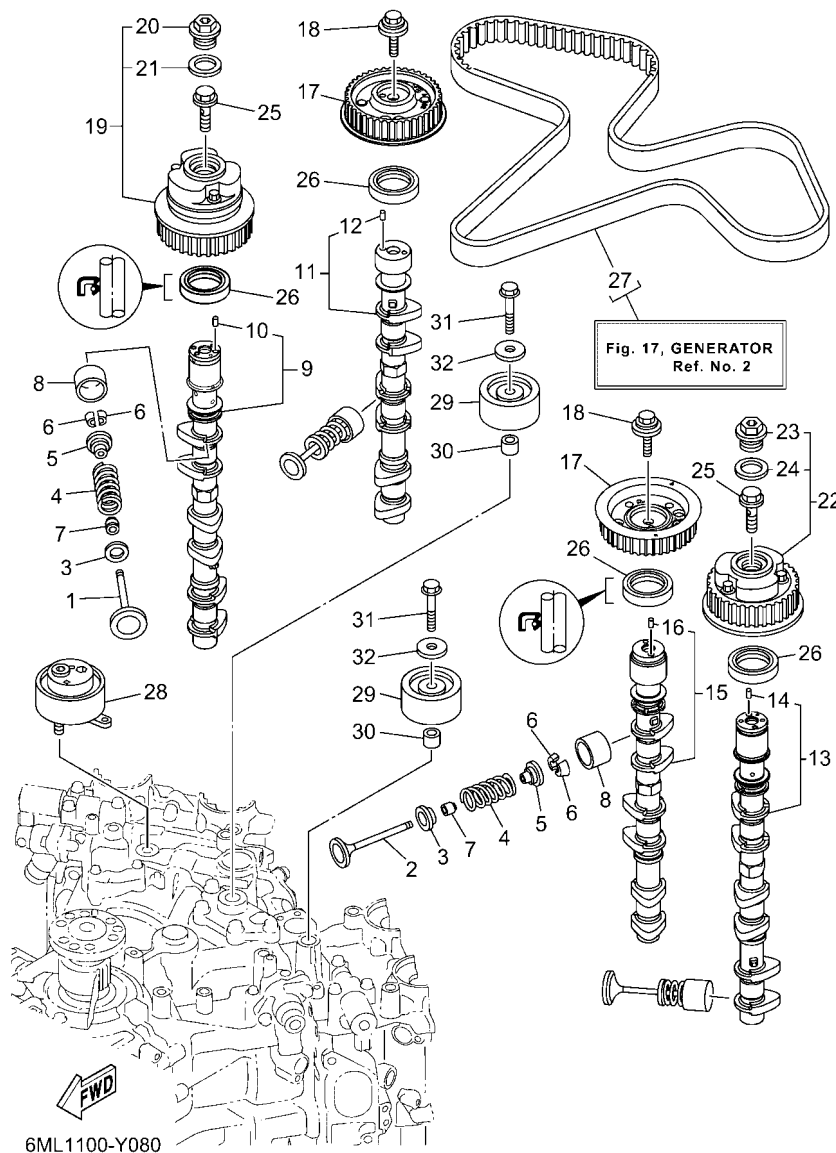
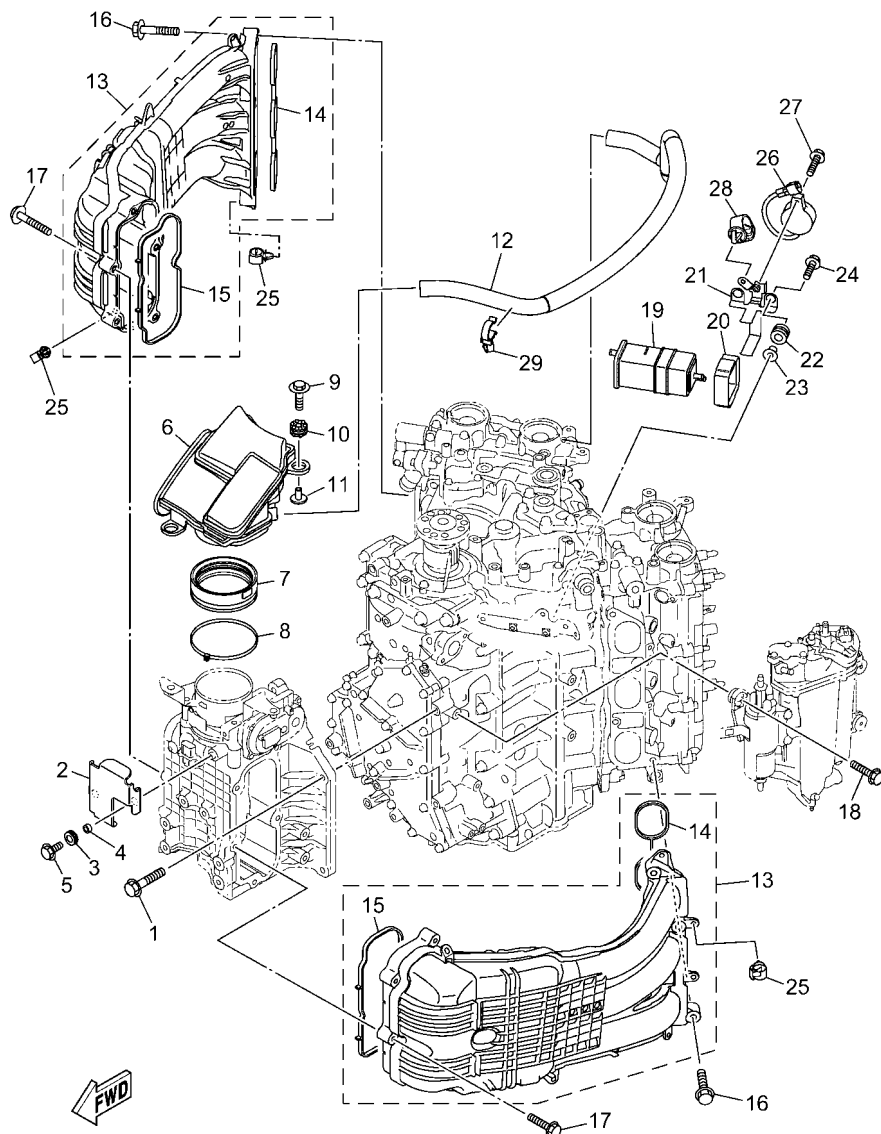


FIG. 8 VALVE

SOUPAPE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|-----|-----|------|------|-------------------|
| 8        | 6GR-12153-L0       | LIFTER, VALVE (3.420)<br>LEVE-SOUPAPE (3.420) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-M0       | LIFTER, VALVE (3.440)<br>LEVE-SOUPAPE (3.440) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-N0       | LIFTER, VALVE (3.460)<br>LEVE-SOUPAPE (3.460) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-P0       | LIFTER, VALVE (3.480)<br>LEVE-SOUPAPE (3.480) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-R0       | LIFTER, VALVE (3.500)<br>LEVE-SOUPAPE (3.500) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-S0       | LIFTER, VALVE (3.520)<br>LEVE-SOUPAPE (3.520) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12153-T0       | LIFTER, VALVE (3.540)<br>LEVE-SOUPAPE (3.540) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12145-00       | LIFTER, VALVE (3.560)<br>LEVE-SOUPAPE (3.560) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12145-10       | LIFTER, VALVE (3.580)<br>LEVE-SOUPAPE (3.580) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12145-20       | LIFTER, VALVE (3.600)<br>LEVE-SOUPAPE (3.600) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12145-30       | LIFTER, VALVE (3.625)<br>LEVE-SOUPAPE (3.625) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12145-40       | LIFTER, VALVE (3.650)<br>LEVE-SOUPAPE (3.650) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12145-50       | LIFTER, VALVE (3.675)<br>LEVE-SOUPAPE (3.675) | 24  | 24  | 24   | 24   | UR                |
|          | 6GR-12145-60       | LIFTER, VALVE (3.700)<br>LEVE-SOUPAPE (3.700) | 24  | 24  | 24   | 24   | UR                |
| 9        | 6ML-12171-00       | CAMSHAFT 1<br>ARBRE A CAMES 1                 | 1   | 1   | 1    | 1    |                   |
| 10       | 93605-10108        | .PIN, DOWEL<br>.AXE                           | 1   | 1   | 1    | 1    |                   |
| 11       | 6ML-12181-00       | CAMSHAFT 2<br>ARBRE A CAMES 2                 | 1   | 1   | 1    | 1    |                   |
| 12       | 93605-10108        | .PIN, DOWEL<br>.AXE                           | 1   | 1   | 1    | 1    |                   |
| 13       | 6ML-12172-00       | CAMSHAFT 3<br>ARBRE A CAMES 3                 | 1   | 1   | 1    | 1    |                   |
| 14       | 93605-10108        | .PIN, DOWEL<br>.AXE                           | 1   | 1   | 1    | 1    |                   |
| 15       | 6ML-12182-00       | CAMSHAFT 4<br>ARBRE A CAMES 4                 | 1   | 1   | 1    | 1    |                   |
| 16       | 93605-10108        | .PIN, DOWEL<br>.AXE                           | 1   | 1   | 1    | 1    |                   |
| 17       | 6KA-11567-00       | GEAR, DRIVEN 2<br>PIGNON SECONDAIRE 2         | 2   | 2   | 2    | 2    |                   |
| 18       | 90119-10050        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE    | 2   | 2   | 2    | 2    |                   |
| 19       | 6CB-12645-01       | PULLEY ASSY 1<br>POULIE COMPLET 1             | 1   | 1   | 1    | 1    |                   |
| 20       | 6P2-12623-00       | .BOLT<br>.BOULON                              | 1   | 1   | 1    | 1    |                   |
| 21       | 6P2-12663-00       | .GASKET<br>.JOINT                             | 1   | 1   | 1    | 1    |                   |





6ML1100-Y090

FIG. 9 INTAKE 1

ADMISSION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 90105-08M87        | BOLT, FLANGE<br>BOULON, A COLLERETTE           | 4   | 4   | 4    | 4    |                   |
| 2        | 6ML-13881-00       | COVER 1<br>COUVERCLE 1                         | 1   | 1   | 1    | 1    |                   |
| 3        | 90480-13004        | GROMMET<br>PASSE-FIL                           | 2   | 2   | 2    | 2    |                   |
| 4        | 90387-07054        | COLLAR<br>COLLERETTE                           | 2   | 2   | 2    | 2    |                   |
| 5        | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION    | 2   | 2   | 2    | 2    |                   |
| 6        | 6ML-14440-00       | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION | 1   | 1   | 1    | 1    |                   |
| 7        | 6AW-1441J-01       | PIPE, SILENCER<br>DURITE, DE SILENCIEUX        | 1   | 1   | 1    | 1    |                   |
| 8        | 90464-99004        | CLAMP<br>BRIDE                                 | 1   | 1   | 1    | 1    |                   |
| 9        | 68F-85119-00       | BOLT<br>BOULON                                 | 2   | 2   | 2    | 2    |                   |
| 10       | 68F-85516-01       | SPACER<br>ENTRETOISE                           | 2   | 2   | 2    | 2    |                   |
| 11       | 90387-06176        | COLLAR<br>COLLERETTE                           | 2   | 2   | 2    | 2    |                   |
| 12       | 6ML-15373-00       | PIPE, BREATHER<br>DURITE DE RENIFLARD          | 1   | 1   | 1    | 1    |                   |
| 13       | 6ML-13641-00       | MANIFOLD, INTAKE 1<br>TUBULURE, ADMISSION 1    | 2   | 2   | 2    | 2    |                   |
| 14       | 6CB-13645-00       | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1      | 1   | 1   | 1    | 1    |                   |
| 15       | 6ML-13646-00       | .GASKET, MANIFOLD 2<br>.JOINT, TUBULURE 2      | 1   | 1   | 1    | 1    |                   |
| 16       | 90119-08020        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 8   | 8   | 8    | 8    |                   |
| 17       | 90119-06MA6        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 10  | 10  | 10   | 10   |                   |
| 18       | 90119-06299        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 4   | 4   | 4    | 4    |                   |
| 19       | 69J-24170-00       | CANISTER ASSY<br>BANDE, RASERVOIR A ESSENCE    | 1   | 1   | 1    | 1    |                   |
| 20       | 6FP-2419E-01       | COVER, CANISTER<br>COUVERCLE                   | 1   | 1   | 1    | 1    |                   |
| 21       | 6KA-2134X-00       | BRACKET, CANISTER<br>SUPPORT                   | 1   | 1   | 1    | 1    |                   |
| 22       | 90480-10M23        | GROMMET<br>PASSE-FIL                           | 2   | 2   | 2    | 2    |                   |
| 23       | 90387-06289        | COLLAR<br>COLLERETTE                           | 2   | 2   | 2    | 2    |                   |
| 24       | 90119-06309        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 2   | 2   | 2    | 2    |                   |
| 25       | 90464-13249        | CLAMP<br>BRIDE                                 | 7   | 7   | 7    | 7    |                   |
| 26       | 6KA-83383-01       | Buzzer<br>RONFLEUR                             | 1   | 1   | 1    | 1    |                   |
| 27       | 90119-05M04        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 1   | 1   | 1    | 1    |                   |



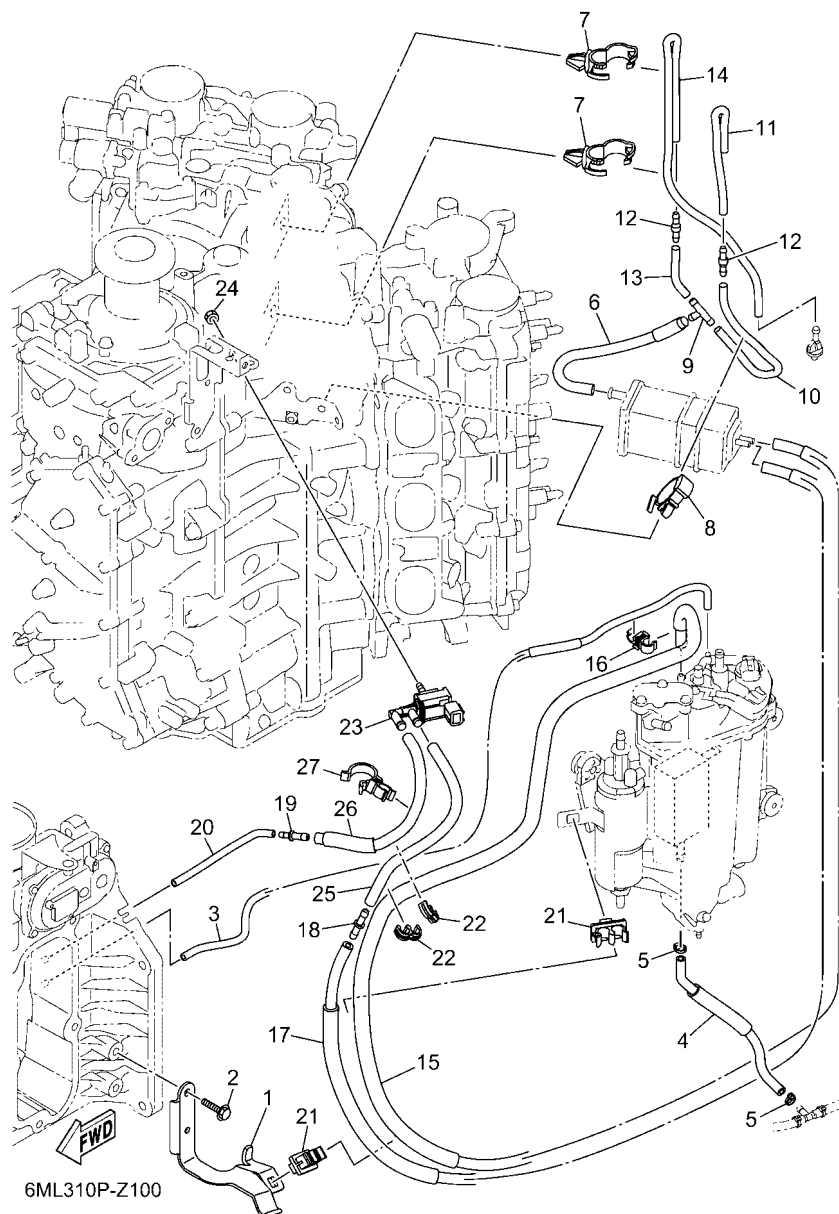


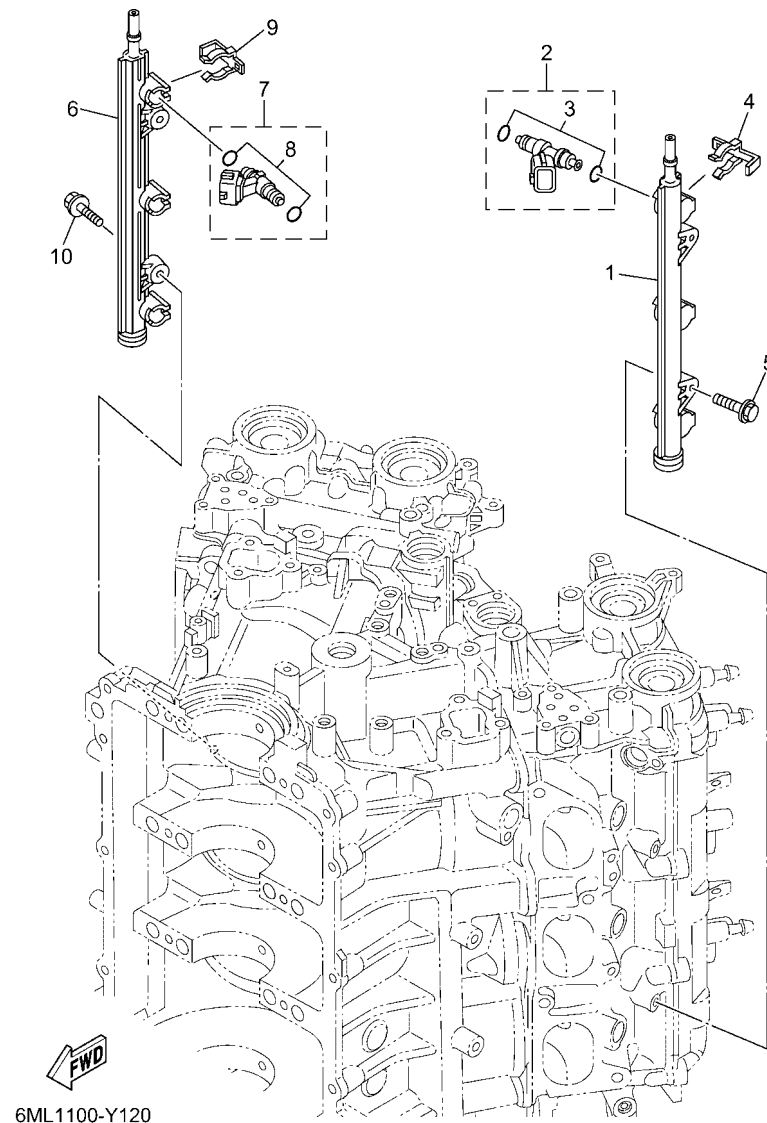
FIG. 10 INTAKE 2

ADMISSION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-13782-00       | STAY SUPPORT                             | 1   | 1   | 1    | 1    |                   |
| 2        | 95D95-06016        | BOLT, FLANGE DEEP RECESS BOULON FIXATION | 2   | 2   | 2    | 2    |                   |
| 3        | 6ML-13532-00       | HOSE, VACUUM SENSING 3 DURITE 3          | 1   | 1   | 1    | 1    |                   |
| 4        | 6ML-12482-00       | PIPE 2 DURITE 2                          | 1   | 1   | 1    | 1    |                   |
| 5        | 90465-11M10        | CLAMP BRIDE                              | 2   | 2   | 2    | 2    |                   |
| 6        | 6CB-13545-00       | HOSE 1 DURITE 1                          | 1   | 1   | 1    | 1    |                   |
| 7        | 90464-20181        | CLAMP BRIDE                              | 2   | 2   | 2    | 2    |                   |
| 8        | 90464-07209        | CLAMP BRIDE                              | 1   | 1   | 1    | 1    |                   |
| 9        | 688-24378-00       | PIPE, JOINT 3 DURITE RACCORDEMENT 3      | 1   | 1   | 1    | 1    |                   |
| 10       | 6CB-13546-01       | HOSE 2 DURITE 2                          | 1   | 1   | 1    | 1    |                   |
| 11       | 6CB-13547-00       | HOSE 3 DURITE 3                          | 1   | 1   | 1    | 1    |                   |
| 12       | 6E5-21744-00       | BREATHER RENIFLARD                       | 2   | 2   | 2    | 2    |                   |
| 13       | 6CB-13548-00       | HOSE, AIR 4 DURITE, A AIR 4              | 1   | 1   | 1    | 1    |                   |
| 14       | 6KA-12483-00       | PIPE 3 DURITE 3                          | 1   | 1   | 1    | 1    |                   |
| 15       | 6ML-1475A-10       | PIPE 1 DURITE 1                          | 1   | 1   | 1    | 1    |                   |
| 16       | 90464-09013        | CLAMP BRIDE                              | 1   | 1   | 1    | 1    |                   |
| 17       | 6ML-1475E-00       | PIPE 2 DURITE                            | 1   | 1   | 1    | 1    |                   |
| 18       | 6G8-24376-00       | PIPE, JOINT 1 DURITE 1, RACCORDEMENT     | 1   | 1   | 1    | 1    |                   |
| 19       | 6EK-14989-00       | ORIFICE, AIR VENT ORIFICE                | 1   | 1   | 1    | 1    |                   |
| 20       | 6ML-1475G-00       | PIPE 4 DURITE 4                          | 1   | 1   | 1    | 1    |                   |
| 21       | 90464-11012        | CLAMP BRIDE                              | 2   | 2   | 2    | 2    |                   |
| 22       | 90464-10M57        | CLAMP BRIDE                              | 2   | 2   | 2    | 2    |                   |
| 23       | 6C5-86120-00       | SOLENOID VALVE ASSY SOLENOIDE            | 1   | 1   | 1    | 1    |                   |
| 24       | 95380-06600        | NUT, HEXAGON ECROU                       | 1   | 1   | 1    | 1    |                   |
| 25       | 6ML-1475F-00       | PIPE 3 DURITE 3                          | 1   | 1   | 1    | 1    |                   |
| 26       | 6ML-2416A-00       | HOSE DURITE                              | 1   | 1   | 1    | 1    |                   |
| 27       | 90464-23001        | CLAMP BRIDE                              | 1   | 1   | 1    | 1    |                   |



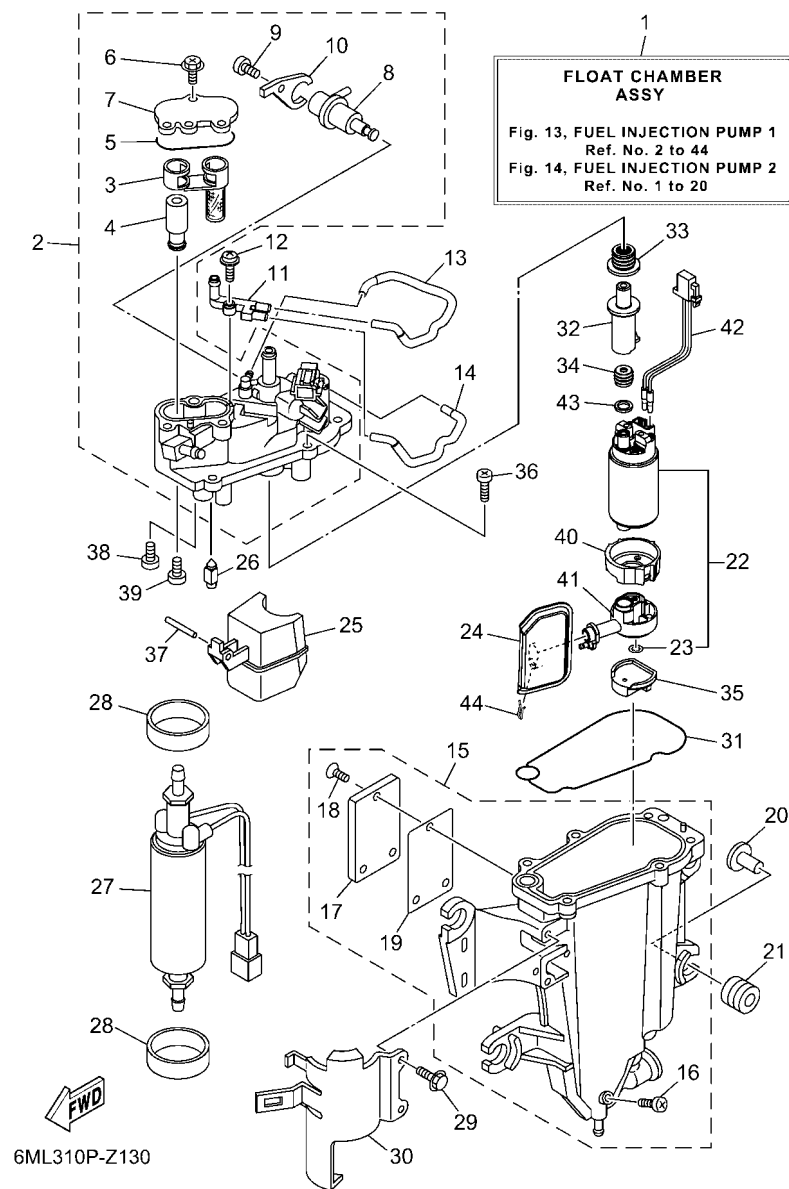




**FIG. 12 THROTTLE BODY ASSY 2**

## CARTER D'ACCELERATEUR 2

[illegible]



**FIG. 13 FUEL INJECTION PUMP 1**

**POMPE A INJECTEUR 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-1410J-00       | FLOAT CHAMBER ASSY 2<br>CUVE DE FLOTTEUR 2          | 1   | 1   | 1    | 1    |                   |
| 2        | 6ML-14182-00       | COVER, FLOAT CHAMBER<br>COUVERCLE, CUVE DE FLOTTEUR | 1   | 1   | 1    | 1    |                   |
| 3        | 6CB-24501-01       | .FILTER, FUEL<br>.FILTRE                            | 1   | 1   | 1    | 1    |                   |
| 4        | 6CB-24460-00       | .RELIEF VALVE ASSY<br>.SOUPAPE DE SECURITE COMPLET  | 1   | 1   | 1    | 1    |                   |
| 5        | 6CB-13016-00       | .O-RING<br>.JOINT TORIQUE                           | 1   | 1   | 1    | 1    |                   |
| 6        | 6CB-14216-00       | .SCREW<br>.VIS                                      | 3   | 3   | 3    | 3    |                   |
| 7        | 6CB-24217-00       | .COVER<br>.COUVERCLE                                | 1   | 1   | 1    | 1    |                   |
| 8        | 6CB-13906-01       | .REGULATOR, PRESSURE<br>.REGULATEUR DE PRESSION     | 1   | 1   | 1    | 1    |                   |
| 9        | 6CB-14564-00       | .SCREW<br>.VIS                                      | 1   | 1   | 1    | 1    |                   |
| 10       | 6DA-14146-00       | .PLATE<br>.PLAQUE                                   | 1   | 1   | 1    | 1    |                   |
| 11       | 68V-24379-10       | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4              | 1   | 1   | 1    | 1    |                   |
| 12       | 68V-14216-00       | SCREW<br>VIS                                        | 1   | 1   | 1    | 1    |                   |
| 13       | 6CB-1475H-00       | PIPE 5<br>DURITE 5                                  | 1   | 1   | 1    | 1    |                   |
| 14       | 6CB-1475J-00       | PIPE 6<br>DURITE 6                                  | 1   | 1   | 1    | 1    |                   |
| 15       | 6ML-14181-00       | BODY, FLOAT CHAMBER 1<br>CORPS, CUVE DE FLOTTEUR 1  | 1   | 1   | 1    | 1    |                   |
| 16       | 6P2-14191-00       | .PLUG, DRAIN<br>.PLOT, VIDANGE                      | 1   | 1   | 1    | 1    |                   |
| 17       | 6EK-24452-00       | .COVER<br>.COUVERCLE                                | 1   | 1   | 1    | 1    |                   |
| 18       | 6K8-14591-10       | .SCREW<br>.VIS                                      | 3   | 3   | 3    | 3    |                   |
| 19       | 6CB-24482-00       | .GASKET 1<br>.JOINT 1                               | 1   | 1   | 1    | 1    |                   |
| 20       | 63P-13716-00       | COLLAR<br>COLLERETTE                                | 4   | 4   | 4    | 4    |                   |
| 21       | 6CB-13593-00       | DAMPER<br>AMORTISSEUR                               | 4   | 4   | 4    | 4    |                   |
| 22       | 6ML-W1390-00       | FUEL PUMP KIT<br>KIT POMPE A CARBURANT              | 1   | 1   | 1    | 1    |                   |
| 23       | 6C5-14127-10       | .CLIP<br>.JONC                                      | 1   | 1   | 1    | 1    |                   |
| 24       | 6LH-13915-00       | FILTER<br>FILTRE                                    | 1   | 1   | 1    | 1    |                   |
| 25       | 6CB-14985-00       | FLOAT<br>FLOTTEUR                                   | 1   | 1   | 1    | 1    |                   |
| 26       | 6CB-14546-00       | VALVE, NEEDLE<br>POINTEAU                           | 1   | 1   | 1    | 1    |                   |
| 27       | 6GR-24410-02       | FUEL PUMP ASSY<br>POMPE A ESSENCE                   | 1   | 1   | 1    | 1    |                   |



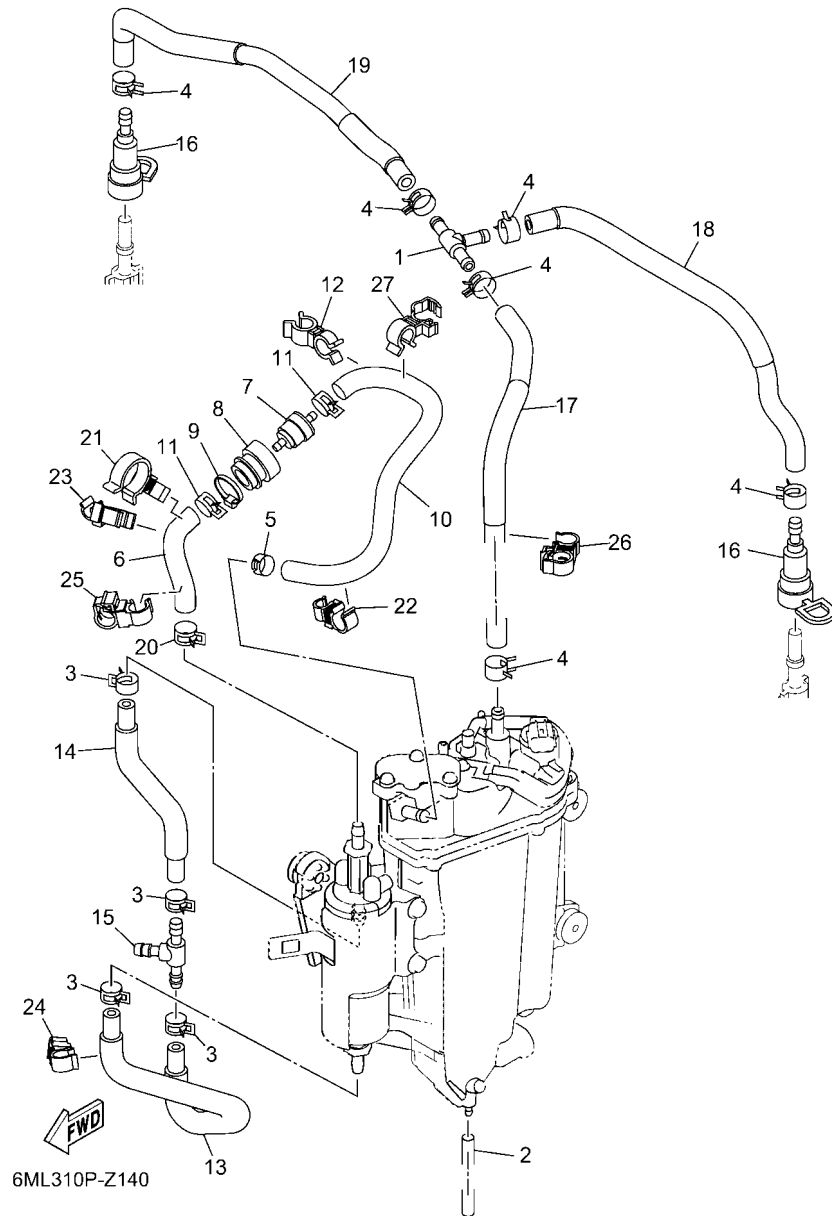
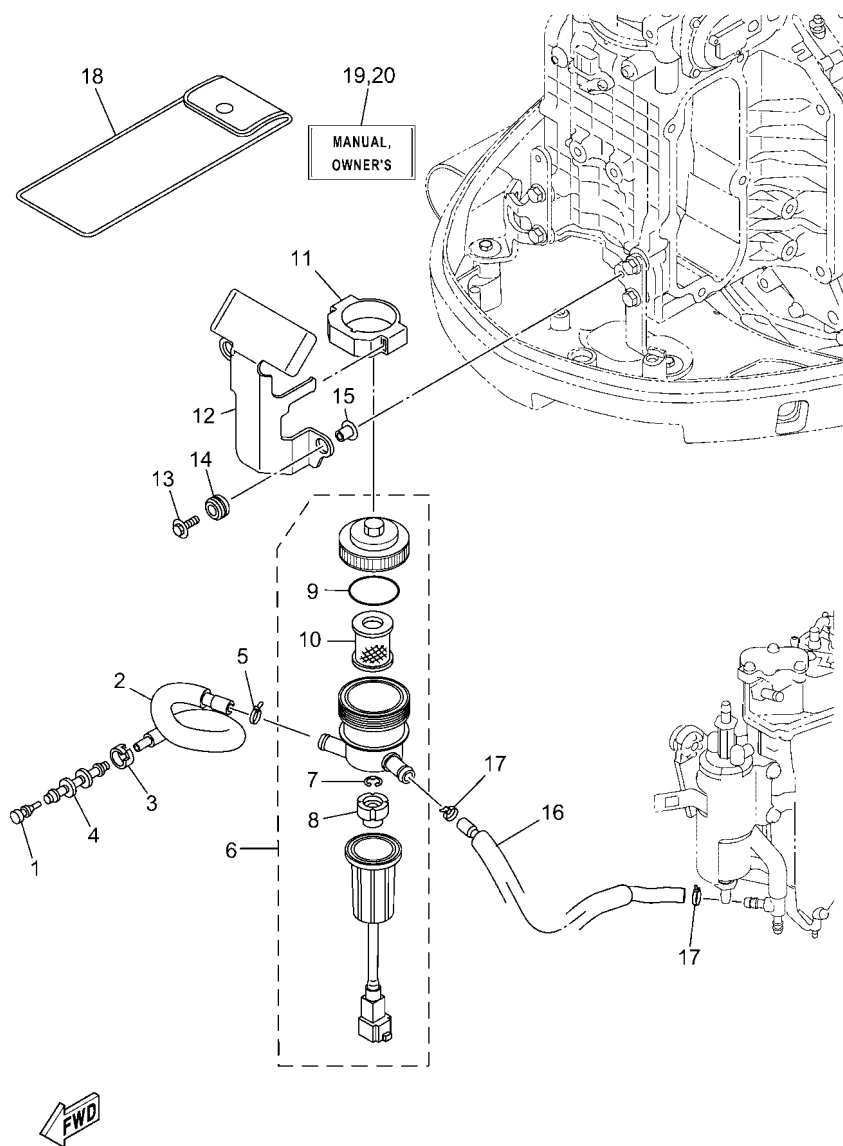


FIG. 14 FUEL INJECTION PUMP 2

POMPE A INJECTEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6CB-24461-00       | PIPE, JOINT<br>DURITE, RACCORDEMENT             | 1   | 1   | 1    | 1    |                   |
| 2        | 6P2-14149-00       | PIPE<br>DURITE                                  | 1   | 1   | 1    | 1    |                   |
| 3        | 90467-141A2        | CLIP<br>JONC                                    | 4   | 4   | 4    | 4    |                   |
| 4        | 68V-13577-01       | CLIP<br>AGRAFE                                  | 6   | 6   | 6    | 6    |                   |
| 5        | 90467-120A7        | CLIP<br>JONC                                    | 1   | 1   | 1    | 1    |                   |
| 6        | 6ML-24325-00       | PIPE 14<br>DURITE 14                            | 1   | 1   | 1    | 1    |                   |
| 7        | 6R5-24408-10       | FUEL FEED ASSY<br>ALIMENT D'ESSENCE             | 1   | 1   | 1    | 1    |                   |
| 8        | 6GR-24217-00       | COVER<br>COUVERCLE                              | 1   | 1   | 1    | 1    |                   |
| 9        | 90465-13M97        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 10       | 6ML-24324-00       | PIPE 13<br>DURITE 13                            | 1   | 1   | 1    | 1    |                   |
| 11       | 90467-140A9        | CLIP<br>JONC                                    | 2   | 2   | 2    | 2    |                   |
| 12       | 90464-13260        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 13       | 6CB-24317-00       | PIPE 7<br>DURITE 7                              | 1   | 1   | 1    | 1    |                   |
| 14       | 6CB-24323-00       | PIPE 12<br>DURITE 12                            | 1   | 1   | 1    | 1    |                   |
| 15       | 6E5-24378-00       | PIPE, JOINT 3<br>DURITE, RACCORDEMENT 3         | 1   | 1   | 1    | 1    |                   |
| 16       | 60E-24300-01       | FUEL PIPE JOINT<br>DURITE RACCORDEMT. A ESSENCE | 2   | 2   | 2    | 2    |                   |
| 17       | 6ML-13971-00       | PIPE, FUEL 1<br>TUBE 1, CARBURANT               | 1   | 1   | 1    | 1    |                   |
| 18       | 6ML-13974-00       | PIPE, FUEL 4<br>TUBE 4, CARBURANT               | 1   | 1   | 1    | 1    |                   |
| 19       | 6ML-13972-00       | PIPE, FUEL 2<br>TUBE 2, CARBURANT               | 1   | 1   | 1    | 1    |                   |
| 20       | 90467-140A9        | CLIP<br>JONC                                    | 1   | 1   | 1    | 1    |                   |
| 21       | 90464-23001        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 22       | 90464-12010        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 23       | 90464-13013        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 24       | 90464-12009        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 25       | 90464-12012        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 26       | 90464-12012        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |
| 27       | 90464-12012        | CLAMP<br>BRIDE                                  | 1   | 1   | 1    | 1    |                   |



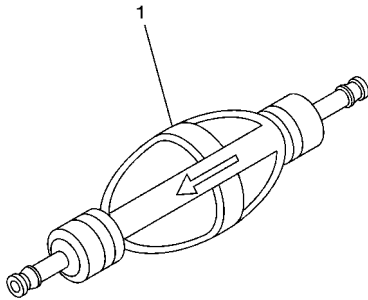
6ML3300-Z150

FIG. 15 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES  |
|----------|--------------------|--------------------------------------------|-----|-----|------|------|--------------------|
| 1        | 689-85547-01       | DAMPER<br>AMORTISSEUR                      | 1   | 1   | 1    | 1    |                    |
| 2        | 6ML-24314-10       | PIPE 4<br>DURITE 4                         | 1   | 1   | 1    | 1    |                    |
| 3        | 6E5-24351-51       | BAND 1<br>COLLIER 1                        | 1   | 1   | 1    | 1    |                    |
| 4        | 6AW-24377-01       | PIPE, JOINT 2<br>DURITE RACCORDEMENT 2     | 1   | 1   | 1    | 1    |                    |
| 5        | 90465-11M10        | CLAMP<br>BRIDE                             | 1   | 1   | 1    | 1    |                    |
| 6        | 6ML-24560-10       | FILTER ASSY<br>ENS FILTRE                  | 1   | 1   | 1    | 1    |                    |
| 7        | 6P3-24519-00       | .CLIP<br>.JONC                             | 1   | 1   | 1    | 1    |                    |
| 8        | 6D8-24469-00       | .FLOAT, WATER LEVEL<br>.FLOTTEUR           | 1   | 1   | 1    | 1    |                    |
| 9        | 6P3-24564-00       | .GASKET<br>.JOINT                          | 1   | 1   | 1    | 1    |                    |
| 10       | 6P3-24563-02       | .ELEMENT, FILTER<br>.ELEMENT, FILTRE       | 1   | 1   | 1    | 1    |                    |
| 11       | 6ML-24568-10       | BAND, FILTER<br>COLLIER, FILTRE            | 1   | 1   | 1    | 1    |                    |
| 12       | 6ML-24566-10       | BRACKET, FILTER<br>SUPPORT, FILTRE         | 1   | 1   | 1    | 1    |                    |
| 13       | 90119-06310        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2   | 2   | 2    | 2    |                    |
| 14       | 90480-10M23        | GROMMET<br>PASSE-FIL                       | 2   | 2   | 2    | 2    |                    |
| 15       | 90387-06289        | COLLAR<br>COLLERETTE                       | 2   | 2   | 2    | 2    |                    |
| 16       | 6ML-24313-10       | PIPE 3<br>DURITE 3                         | 1   | 1   | 1    | 1    |                    |
| 17       | 90465-11M10        | CLAMP<br>BRIDE                             | 2   | 2   | 2    | 2    |                    |
| 18       | 6ML-28100-00       | TOOL KIT<br>TROUSSE A OUTILS               | 1   | 1   | 1    | 1    | AP<br>AP           |
| 19       | 6ML-28199-72-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (E)<br>UR (E)   |
|          | 6ML-28199-72-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (F)<br>UR (F)   |
|          | 6ML-28199-72-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (ES)<br>UR (ES) |
|          | 6ML-28199-72-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (D)<br>UR (D)   |
|          | 6ML-28199-72-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (NL)<br>UR (NL) |
|          | 6ML-28199-72-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (I)<br>UR (I)   |
| 20       | 6ML-28199-82-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (DK)<br>UR (DK) |
|          | 6ML-28199-82-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (GR)<br>UR (GR) |
|          | 6ML-28199-82-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION    | 1   | 1   | 1    | 1    | UR (P)<br>UR (P)   |





68V9110-J110

**FIG. 16 FUEL 2**

## CARBURANT 2

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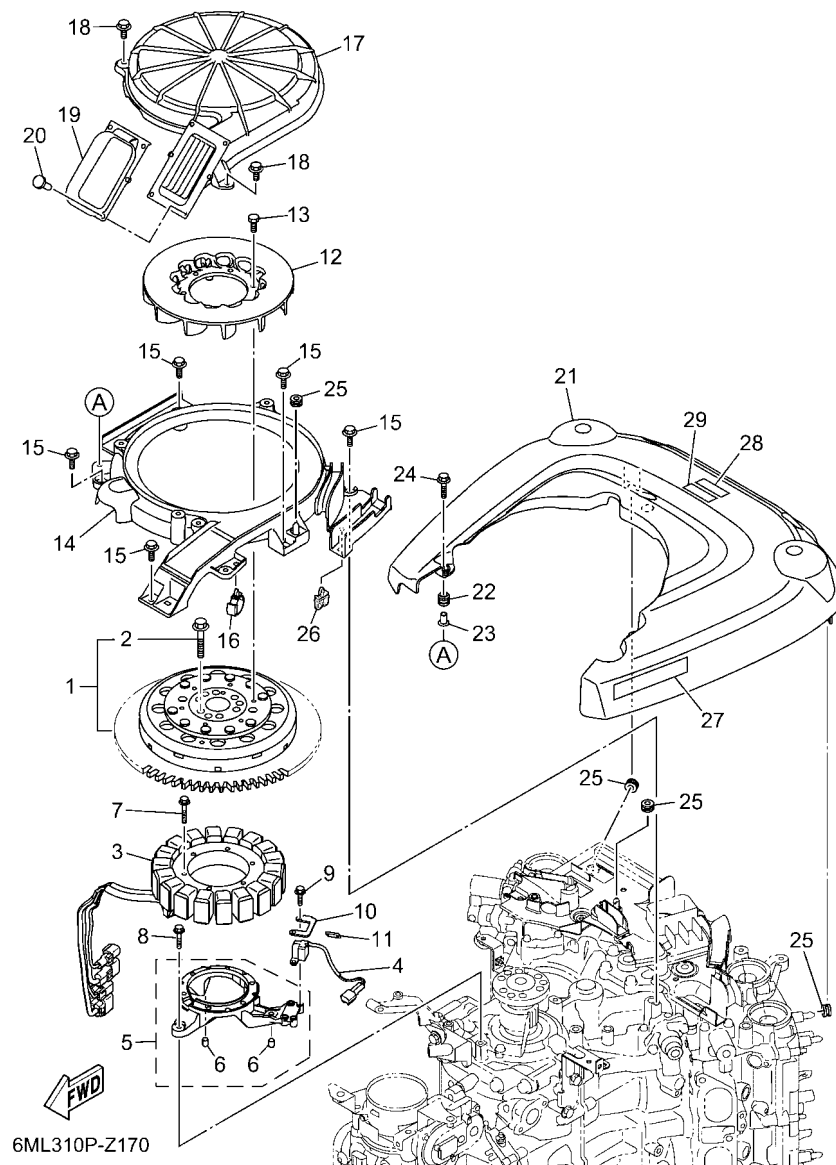
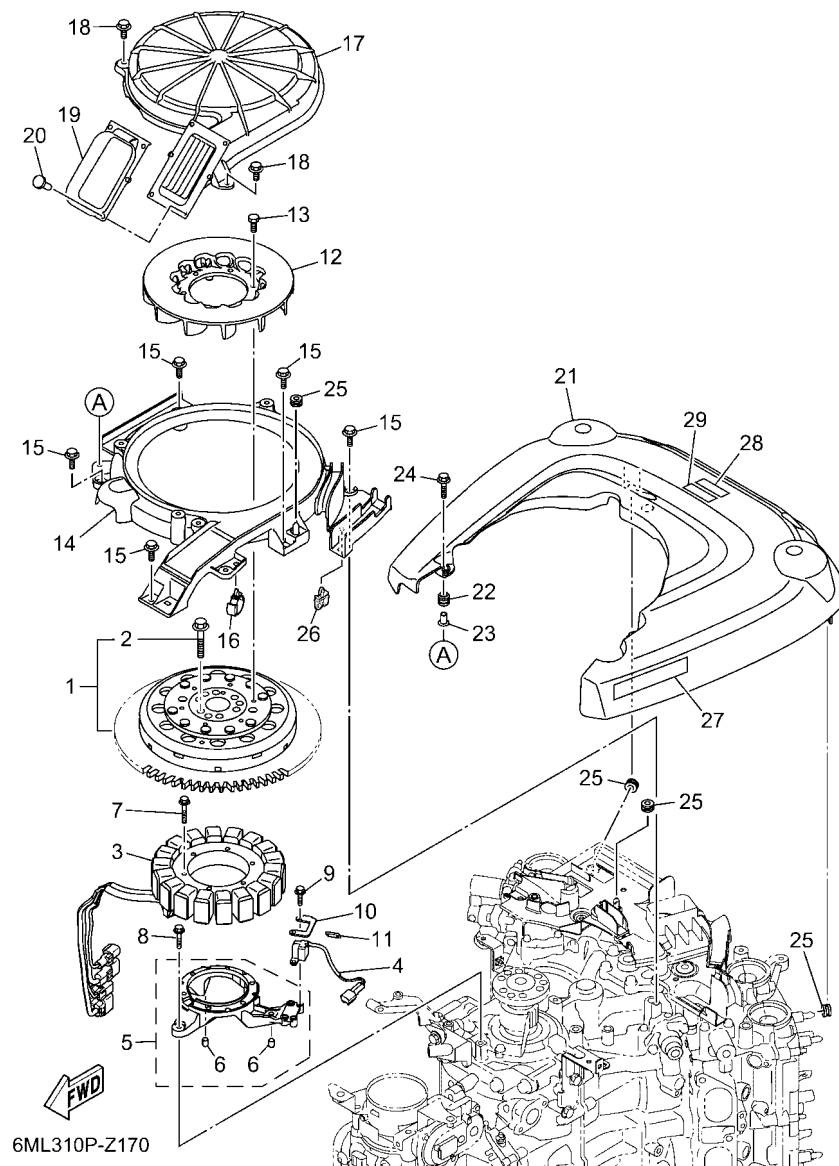


FIG. 17 GENERATOR

GENERATRICE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-W8145-00       | ROTOR ASSY WITH BOLTS<br>ROTOR COMPLET AVEC BOULON           | 1   | 1   | 1    | 1    |                   |
| 2        | 6EK-W9010-00       | .BOLT SET<br>.BOULON ENS.                                    | 1   | 1   | 1    | 1    |                   |
| 3        | 6ML-81410-00       | STATOR ASSY<br>STATOR COMPLET                                | 1   | 1   | 1    | 1    |                   |
| 4        | 6CB-85580-01       | COIL, PULSER<br>BOBINE, PULSEUR                              | 1   | 1   | 1    | 1    |                   |
| 5        | 6CB-85561-00       | BASE, MAGNETO<br>BASE, MAGNETO                               | 1   | 1   | 1    | 1    |                   |
| 6        | 99530-08012        | .PIN, DOWEL<br>.GOIJON, D'ASSEMBLAGE                         | 2   | 2   | 2    | 2    |                   |
| 7        | 95022-06035        | BOLT, FLANGE<br>BOULON, A COLLERETTE                         | 6   | 6   | 6    | 6    |                   |
| 8        | 95D95-06030        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                  | 4   | 4   | 4    | 4    |                   |
| 9        | 90119-05M03        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 2   | 2   | 2    | 2    |                   |
| 10       | 6ML-85592-00       | STAY, PULSER<br>SUPPORT, PULSATION BOBINE                    | 1   | 1   | 1    | 1    |                   |
| 11       | 90465-11M10        | CLAMP<br>BRIDE                                               | 1   | 1   | 1    | 1    |                   |
| 12       | 6ML-85586-00       | FAN<br>VENTILATEUR                                           | 1   | 1   | 1    | 1    |                   |
| 13       | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVEC RONDELLE | 6   | 6   | 6    | 6    |                   |
| 14       | 6ML-12651-10       | AIR SHROUD, CYLINDER 1<br>COUVERCLE, CYLINDRE 1              | 1   | 1   | 1    | 1    |                   |
| 15       | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                  | 5   | 5   | 5    | 5    |                   |
| 16       | 90464-12183        | CLAMP<br>BRIDE                                               | 1   | 1   | 1    | 1    |                   |
| 17       | 6ML-12653-10       | AIR SHROUD, CYLINDER 3<br>COUVERCLE, CYLINDRE 3              | 1   | 1   | 1    | 1    |                   |
| 18       | 95D95-06012        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                  | 4   | 4   | 4    | 4    |                   |
| 19       | 6ML-12659-00       | DAMPER, AIR SHROUD 2<br>AMORTISSEUR, COUVERCLE 2             | 1   | 1   | 1    | 1    |                   |
| 20       | 90269-05001        | RIVET<br>RIVET                                               | 6   | 6   | 6    | 6    |                   |
| 21       | 6ML-81942-00       | COVER<br>COUVERCLE                                           | 1   | 1   | 1    | 1    |                   |
| 22       | 6A0-82317-01       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM         | 1   | 1   | 1    | 1    |                   |
| 23       | 90387-06119        | COLLAR<br>COLLERETTE                                         | 1   | 1   | 1    | 1    |                   |
| 24       | 95D95-06025        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                  | 1   | 1   | 1    | 1    |                   |
| 25       | 90480-12314        | GROMMET<br>PASSE-FIL                                         | 4   | 4   | 4    | 4    |                   |
| 26       | 90464-11121        | CLAMP<br>BRIDE                                               | 1   | 1   | 1    | 1    |                   |
| 27       | 6ML-13437-60       | MARK, CAUTION<br>MAKER                                       | 1   | 1   | 1    | 1    |                   |

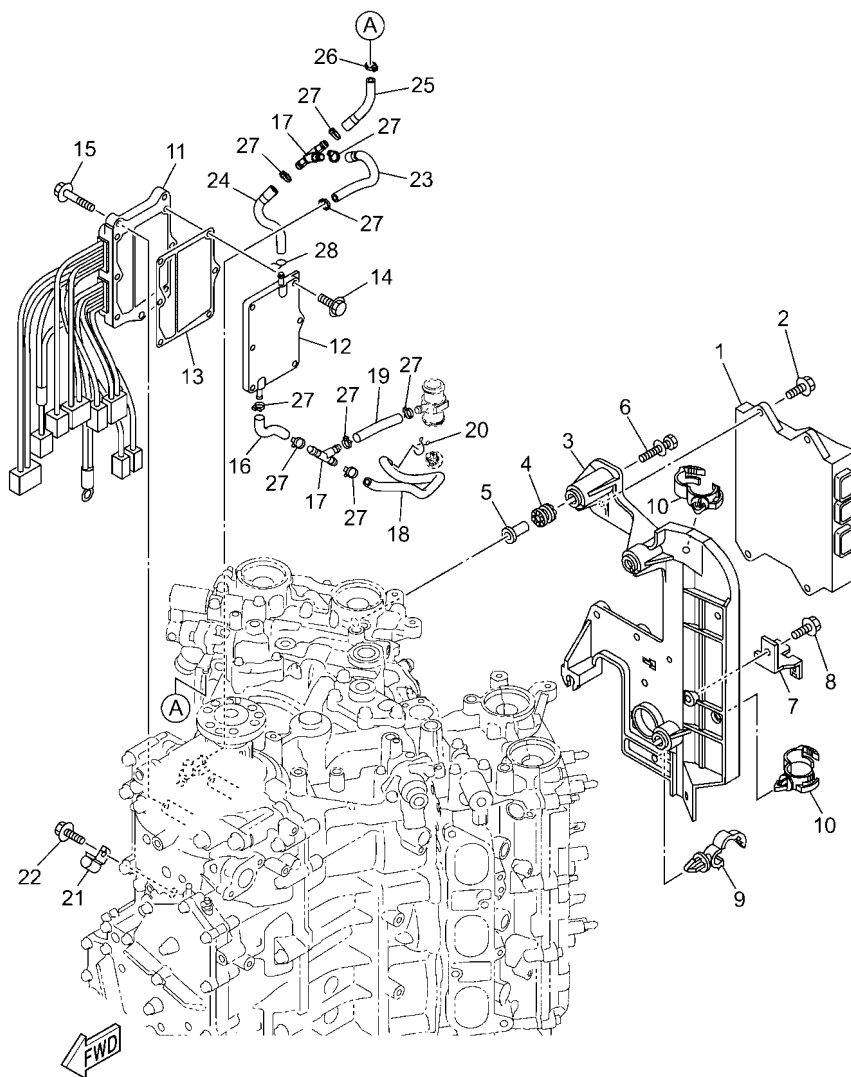




**FIG. 17 GENERATOR**

## GENERATRICE

[illegible]



6ML1100-Y180

FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-8591A-00       | ENGINE CONTROL UNIT ASSY<br>BLOC DE CONTROL                | 1   | 1   | 1    | 1    |                   |
| 2        | 95D95-06020        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                | 4   | 4   | 4    | 4    |                   |
| 3        | 6CB-82316-01       | BRACKET, IGNITION COIL<br>SUPPORT, BOBINE D'ALLUMAGE       | 1   | 1   | 1    | 1    |                   |
| 4        | 64J-85516-01       | SPACER<br>ENTRETOISE                                       | 4   | 4   | 4    | 4    |                   |
| 5        | 69M-42758-01       | COLLAR<br>ENTRETOISE                                       | 4   | 4   | 4    | 4    |                   |
| 6        | 90119-06293        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 4   | 4   | 4    | 4    |                   |
| 7        | 6BR-81845-00       | PLATE<br>PLAQUE                                            | 1   | 1   | 1    | 1    |                   |
| 8        | 95D95-06012        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                | 1   | 1   | 1    | 1    |                   |
| 9        | 90464-13249        | CLAMP<br>BRIDE                                             | 1   | 1   | 1    | 1    |                   |
| 10       | 90464-20181        | CLAMP<br>BRIDE                                             | 2   | 2   | 2    | 2    |                   |
| 11       | 6CE-81960-10       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT   | 1   | 1   | 1    | 1    |                   |
| 12       | 6CE-81972-00-9S    | COVER, RECTIFIER<br>COUVERCLE, REDRESSEUR                  | 1   | 1   | 1    | 1    |                   |
| 13       | 6CE-81975-00       | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR | 1   | 1   | 1    | 1    |                   |
| 14       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 6   | 6   | 6    | 6    |                   |
| 15       | 95D95-06025        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                | 3   | 3   | 3    | 3    |                   |
| 16       | 6CE-1248A-00       | PIPE 8<br>DURITE 8                                         | 1   | 1   | 1    | 1    |                   |
| 17       | 6CE-24377-00       | PIPE, JOINT 2<br>DURITE RACCORDEMENT 2                     | 2   | 2   | 2    | 2    |                   |
| 18       | 6CE-12483-00       | PIPE 3<br>DURITE 3                                         | 1   | 1   | 1    | 1    |                   |
| 19       | 90445-107A5        | HOSE (L30)<br>DURITE (L30)                                 | 1   | 1   | 1    | 1    |                   |
| 20       | 90467-09M09        | CLIP<br>JONC                                               | 1   | 1   | 1    | 1    |                   |
| 21       | 90462-06013        | CLAMP<br>BRIDE                                             | 1   | 1   | 1    | 1    |                   |
| 22       | 95023-06012        | BOLT<br>BOULON, A COLLERETTE                               | 1   | 1   | 1    | 1    |                   |
| 23       | 6ML-14872-00       | PIPE 2<br>DURITE 2                                         | 1   | 1   | 1    | 1    |                   |
| 24       | 6ML-12485-00       | PIPE 5<br>DURITE 5                                         | 1   | 1   | 1    | 1    |                   |
| 25       | 6ML-12483-00       | PIPE 3<br>DURITE 3                                         | 1   | 1   | 1    | 1    |                   |
| 26       | 90465-11M10        | CLAMP<br>BRIDE                                             | 1   | 1   | 1    | 1    |                   |
| 27       | 90465-11M10        | CLAMP<br>BRIDE                                             | 9   | 9   | 9    | 9    |                   |





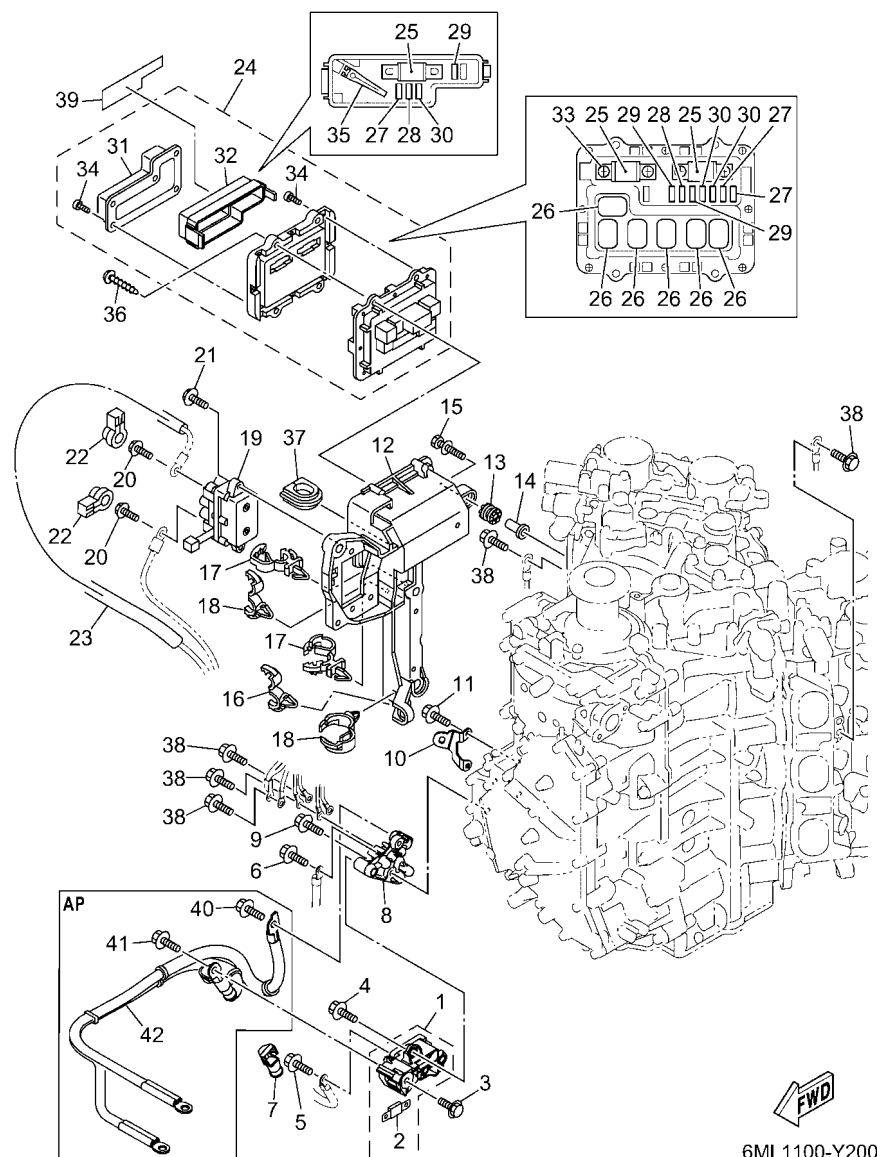


FIG. 20 ELECTRICAL 3

PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6KA-81920-00       | TERMINAL ASSY BORNE                                         | 1   | 1   | 1    | 1    |                   |
| 2        | 6GR-82151-00       | .FUSE (100A)<br>.FUSIBLE (100A)                             | 2   | 2   | 2    | 2    |                   |
| 3        | 95D95-08016        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                 | 1   | 1   | 1    | 1    |                   |
| 4        | 95D95-08020        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                 | 2   | 2   | 2    | 2    |                   |
| 5        | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1   | 1    | 1    |                   |
| 6        | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1   | 1    | 1    |                   |
| 7        | 6GR-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                          | 1   | 1   | 1    | 1    |                   |
| 8        | 6ML-81929-00       | BRACKET, TERMINAL<br>SUPPORT                                | 1   | 1   | 1    | 1    |                   |
| 9        | 95D95-06020        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                 | 2   | 2   | 2    | 2    |                   |
| 10       | 6ML-82588-00       | PLATE<br>PLAQUE                                             | 1   | 1   | 1    | 1    |                   |
| 11       | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                 | 2   | 2   | 2    | 2    |                   |
| 12       | 6CB-81948-02       | BRACKET<br>SUPPORT                                          | 1   | 1   | 1    | 1    |                   |
| 13       | 64J-85516-01       | SPACER<br>ENTRETOISE                                        | 5   | 5   | 5    | 5    |                   |
| 14       | 69M-42758-01       | COLLAR<br>ENTRETOISE                                        | 5   | 5   | 5    | 5    |                   |
| 15       | 90119-06293        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 5   | 5   | 5    | 5    |                   |
| 16       | 90464-13249        | CLAMP<br>BRIDE                                              | 1   | 1   | 1    | 1    |                   |
| 17       | 90464-12183        | CLAMP<br>BRIDE                                              | 2   | 2   | 2    | 2    |                   |
| 18       | 90464-20181        | CLAMP<br>BRIDE                                              | 2   | 2   | 2    | 2    |                   |
| 19       | 6AW-W8195-10       | RELAY ASSY<br>RELAIS COMPLET                                | 1   | 1   | 1    | 1    |                   |
| 20       | 97E95-06610        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 2   | 2   | 2    | 2    |                   |
| 21       | 97513-06520        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 2   | 2   | 2    | 2    |                   |
| 22       | 6P2-8183X-00       | CAP, TERMINAL<br>COUVERCLE, BORNE                           | 2   | 2   | 2    | 2    |                   |
| 23       | 90446-15006        | HOSE (L150)<br>DURITE (L150)                                | 1   | 1   | 1    | 1    |                   |
| 24       | 6ML-82170-00       | FUSE BOX ASSY<br>BOITE A FUSIBLES                           | 1   | 1   | 1    | 1    |                   |
| 25       | 6CE-82151-00       | .FUSE (100A)<br>.FUSIBLE (100A)                             | 3   | 3   | 3    | 3    |                   |
| 26       | 6AW-8195A-00       | .RELAY ASSY<br>.RELAIS COMPLET                              | 6   | 6   | 6    | 6    |                   |
| 27       | 67F-82151-40       | .FUSE (10A)<br>.FUSIBLE (10A)                               | 3   | 3   | 3    | 3    |                   |

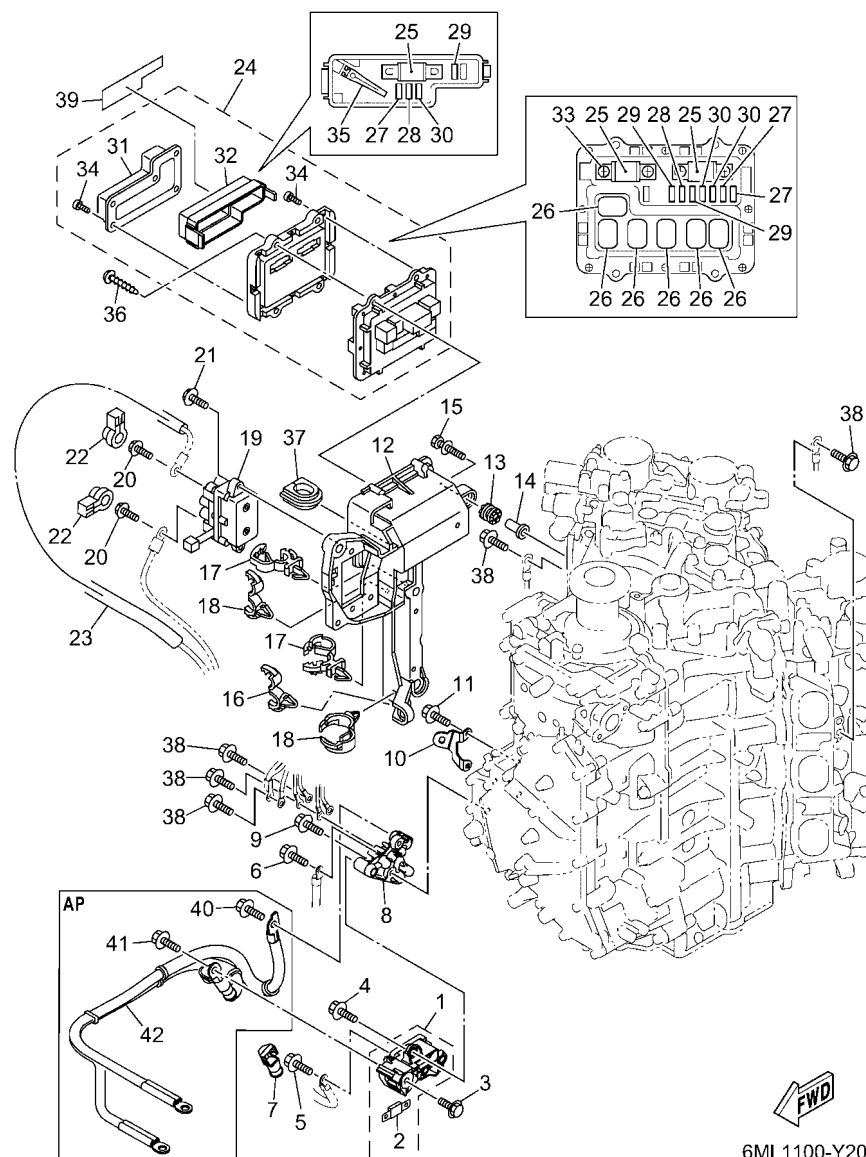


FIG. 20 ELECTRICAL 3

PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|-------------------|
| 28       | 67F-82151-50       | .FUSE (15A)<br>.FUSIBLE (15A)                               | 2   | 2   | 2    | 2    |                   |
| 29       | 67F-82151-00       | .FUSE (20A)<br>.FUSIBLE (20A)                               | 3   | 3   | 3    | 3    |                   |
| 30       | 67F-82151-10       | .FUSE (30A)<br>.FUSIBLE (30A)                               | 3   | 3   | 3    | 3    |                   |
| 31       | 6CB-81639-10       | .COVER<br>.COUVERCLE                                        | 1   | 1   | 1    | 1    |                   |
| 32       | 6CB-85544-00       | .CASE<br>.BOITIER                                           | 1   | 1   | 1    | 1    |                   |
| 33       | 68F-82846-00       | .SCREW, PAN HEAD (M5)<br>.VIS, TETE TRONCONIQUE (M5)        | 4   | 4   | 4    | 4    |                   |
| 34       | 6P2-82113-00       | .SCREW (M3)<br>.VIS (M3)                                    | 13  | 13  | 13   | 13   |                   |
| 35       | 67F-2812A-00       | .PULLER, FUSE<br>.TENDEUR, FUSIBLE                          | 1   | 1   | 1    | 1    |                   |
| 36       | 97780-50620        | SCREW, TAPPING<br>VIS, TETE BOMBEE                          | 4   | 4   | 4    | 4    |                   |
| 37       | 6P2-81336-01       | GROMMET<br>OEILLET CAOUTCHOUC                               | 1   | 1   | 1    | 1    |                   |
| 38       | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 5   | 5   | 5    | 5    |                   |
| 39       | 6ML-81919-00       | GRAPHIC, REGULATOR<br>ADHESIF, REGULATEUR                   | 1   | 1   | 1    | 1    |                   |
| 40       | 97E95-08516        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1   | 1    | 1    | AP                |
| 41       | 97E95-08516        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1   | 1    | 1    | AP                |
| 42       | 6ML-82105-01       | WIRE HARNESS<br>FAISCEAU DE FILS                            | 1   | 1   | 1    | 1    | AP                |

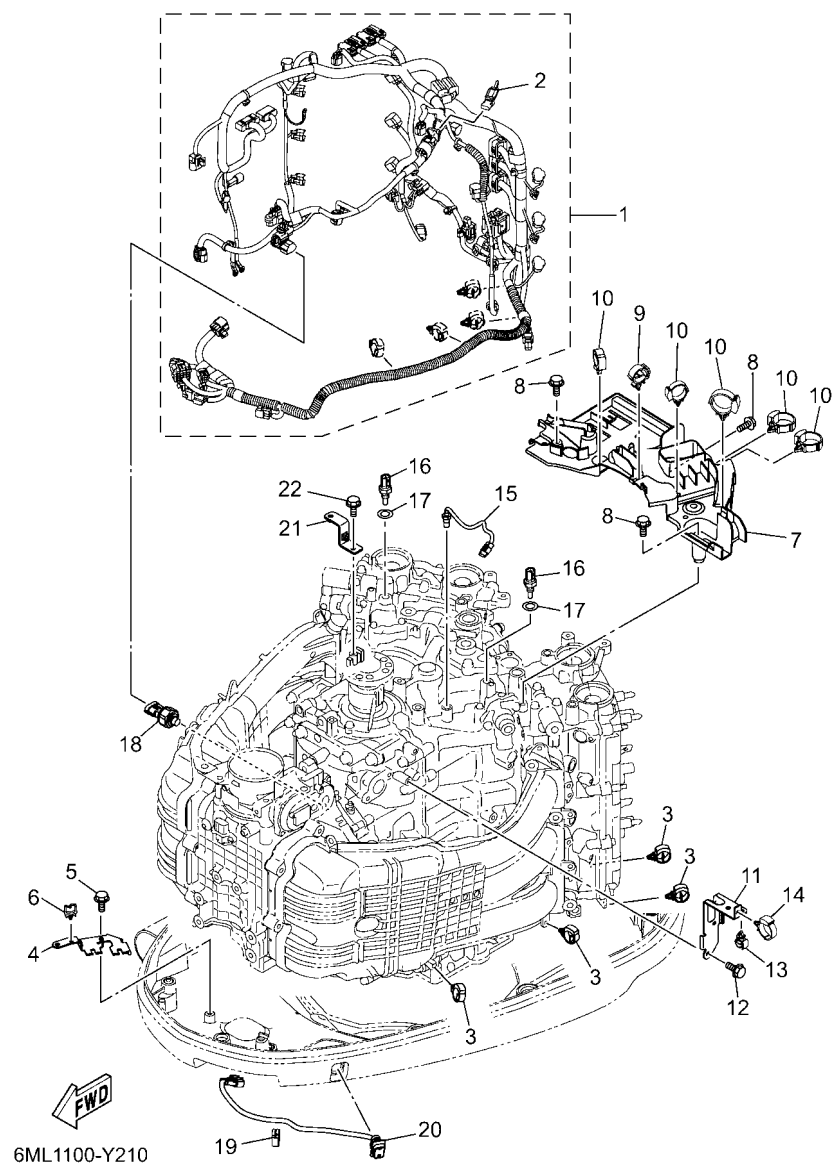


FIG. 21 ELECTRICAL 4

PARTIE ELECTRIQUE 4

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-82590-00       | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET           | 1   | 1   | 1    | 1    |                   |
| 2        | 6CE-81980-01       | .DIODE ASSY<br>.REDRESSEUR 2                            | 1   | 1   | 1    | 1    |                   |
| 3        | 90464-20181        | CLAMP<br>BRIDE                                          | 4   | 4   | 4    | 4    |                   |
| 4        | 6ML-82594-00       | CLAMP<br>BRIDE                                          | 1   | 1   | 1    | 1    |                   |
| 5        | 95D95-06012        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION             | 2   | 2   | 2    | 2    |                   |
| 6        | 90464-08004        | CLAMP<br>BRIDE                                          | 1   | 1   | 1    | 1    |                   |
| 7        | 6ML-82589-00       | PROTECTOR, WIRE HARNESS<br>PROTECTEUR, FAISCEAU DE FILS | 1   | 1   | 1    | 1    |                   |
| 8        | 95D95-06020        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION             | 3   | 3   | 3    | 3    |                   |
| 9        | 90464-18246        | CLAMP<br>BRIDE                                          | 1   | 1   | 1    | 1    |                   |
| 10       | 90464-12183        | CLAMP<br>BRIDE                                          | 5   | 5   | 5    | 5    |                   |
| 11       | 6ML-82388-00       | PLATE<br>PLAQUETTE                                      | 1   | 1   | 1    | 1    |                   |
| 12       | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION             | 2   | 2   | 2    | 2    |                   |
| 13       | 90464-13249        | CLAMP<br>BRIDE                                          | 1   | 1   | 1    | 1    |                   |
| 14       | 90464-12183        | CLAMP<br>BRIDE                                          | 1   | 1   | 1    | 1    |                   |
| 15       | 6CB-85790-00       | THERMOSENSOR ASSY<br>SENSITOMETRE                       | 1   | 1   | 1    | 1    |                   |
| 16       | 6ML-85790-00       | THERMOSENSOR ASSY<br>SENSITOMETRE                       | 2   | 2   | 2    | 2    |                   |
| 17       | 90430-10004        | GASKET<br>JOINT                                         | 2   | 2   | 2    | 2    |                   |
| 18       | 6AW-83651-01       | SENDER, OIL PRESSURE<br>RACCORD, PRESSION D'HUILE       | 1   | 1   | 1    | 1    |                   |
| 19       | 90464-16001        | CLAMP<br>BRIDE                                          | 1   | 1   | 1    | 1    |                   |
| 20       | 6GR-82563-00       | TRIM & TILT SWITCH<br>INCLINER ET PARER COMMUTATEUR     | 1   | 1   | 1    | 1    |                   |
| 21       | 6CB-81952-00       | HOLDER, RELAY<br>SUPPORT, RELAIS                        | 1   | 1   | 1    | 1    |                   |
| 22       | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION             | 1   | 1   | 1    | 1    |                   |



**FIG. 22 ELECTRICAL 5**

## PARTIE ELECTRIQUE 5

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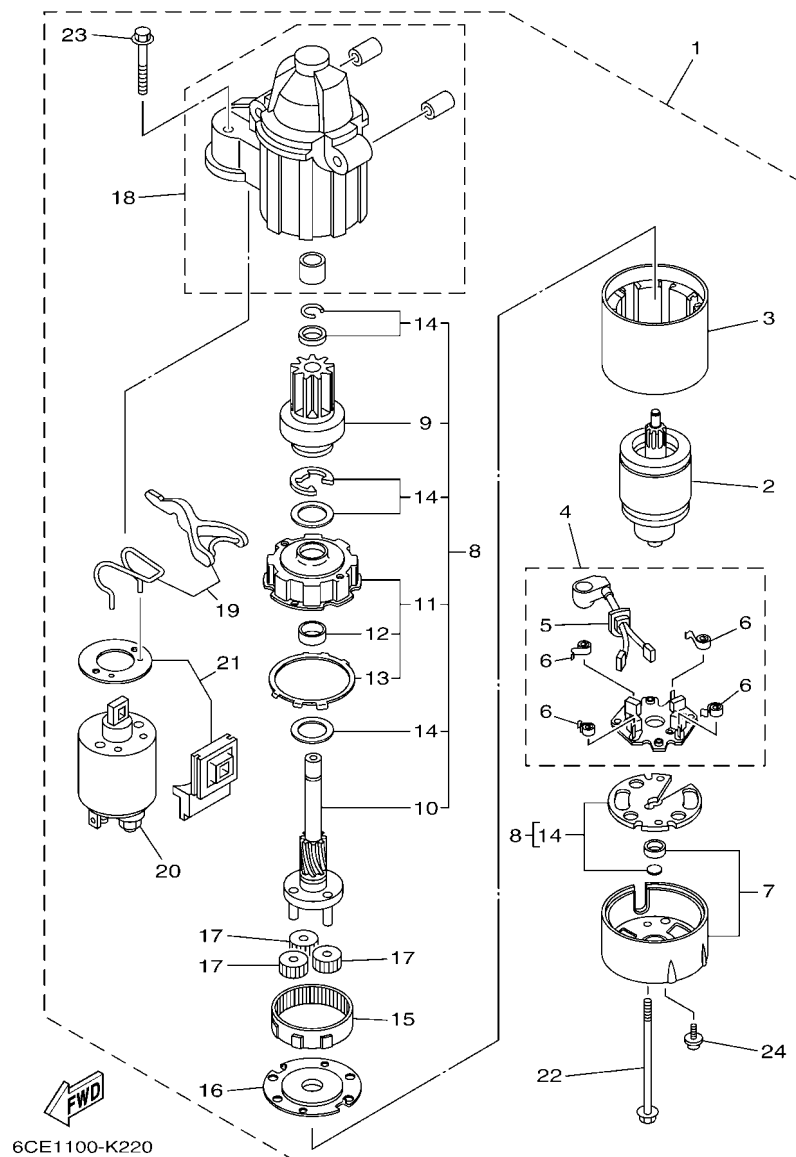
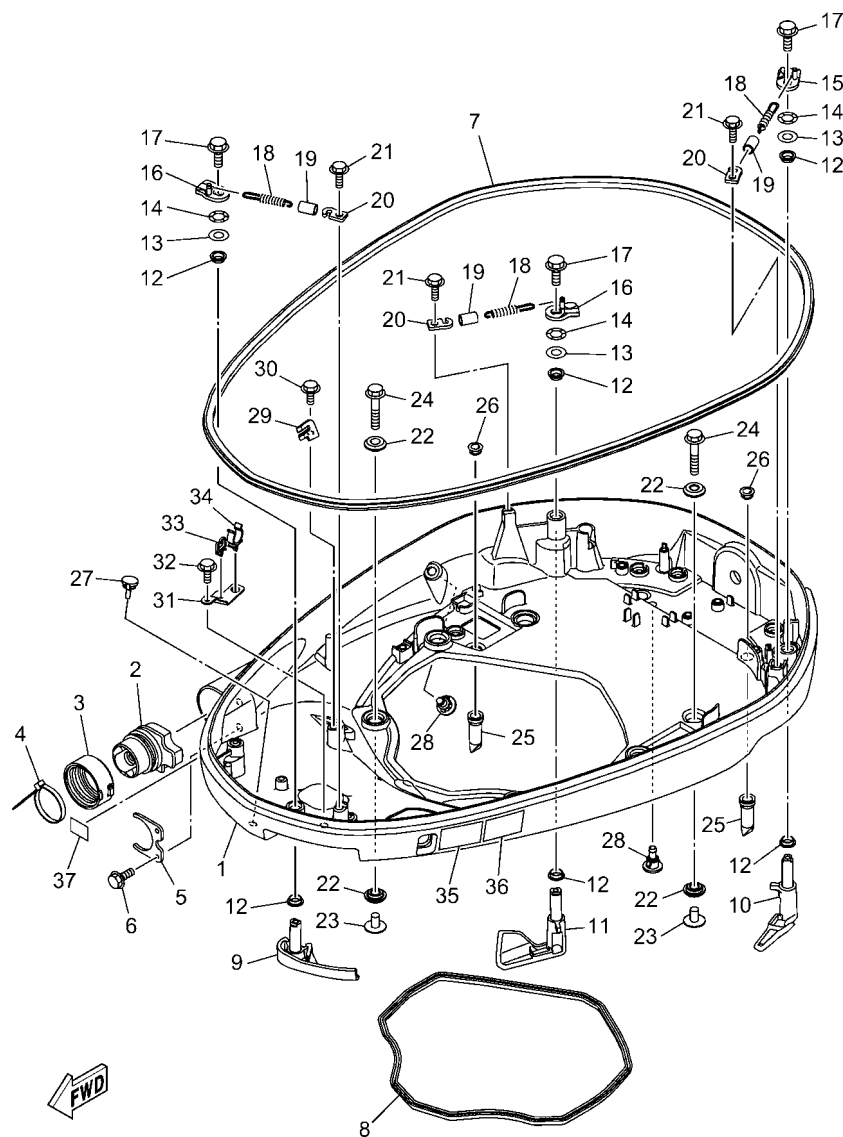


FIG. 23 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                      |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|----------------------------------------|
| 1        | 6CE-81800-02       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1   | 1   | 1    | 1    |                                        |
| 2        | 6CE-81850-00       | .ARMATURE ASSY<br>.INDUIT                                   | 1   | 1   | 1    | 1    |                                        |
| 3        | 6CE-81810-00       | .STATOR ASSY<br>.STATOR COMPLET                             | 1   | 1   | 1    | 1    |                                        |
| 4        | 6CE-81840-01       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1   | 1   | 1    | 1    |                                        |
| 5        | 6CE-81801-01       | .BRUSH SET<br>..JEU DE BROSE                                | 1   | 1   | 1    | 1    |                                        |
| 6        | 67F-81813-00       | ..SPRING, BRUSH<br>..RESSORT, DE CHARBON                    | 4   | 4   | 4    | 4    |                                        |
| 7        | 6CE-81820-00       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1   | 1   | 1    | 1    |                                        |
| 8        | 6CE-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1   | 1   | 1    | 1    |                                        |
| 9        | 6CB-81832-00       | ..CLUTCH, OVER RUN<br>..EMBRAYAGE, ROUE LIBRE               | 1   | 1   | 1    | 1    |                                        |
| 10       | 6CB-81836-00       | ..SHAFT, PINION<br>..AXE, PIGNON                            | 1   | 1   | 1    | 1    |                                        |
| 11       | 6CE-81821-00       | ..BRACKET, CENTER 1<br>..SUPPORT, CENTRE 1                  | 1   | 1   | 1    | 1    |                                        |
| 12       | 67F-81841-00       | ..BEARING<br>..ROULEMENT                                    | 1   | 1   | 1    | 1    |                                        |
| 13       | 67F-8183R-00       | ..GASKET<br>..JOINT                                         | 1   | 1   | 1    | 1    |                                        |
| 14       | 6CB-81809-00       | ..WASHER KIT<br>..JEU DE RONDELLES                          | 1   | 1   | 1    | 1    |                                        |
| 15       | 67F-81891-00       | .GEAR, RING<br>.ROUE DENTEE                                 | 1   | 1   | 1    | 1    | WITH 67F-8183R-00<br>WITH 67F-8183R-00 |
| 16       | 6CE-81830-00       | .BRACKET, CENTER 2<br>..SUPPORT, CENTRE 2                   | 1   | 1   | 1    | 1    |                                        |
| 17       | 60V-8183T-00       | .GEAR, IDLER<br>.PIGNON, INTERMEDIAIRE                      | 3   | 3   | 3    | 3    |                                        |
| 18       | 6CE-81842-00       | .COVER<br>.COUVERCLE                                        | 1   | 1   | 1    | 1    |                                        |
| 19       | 6CE-81839-00       | .LEVER ASSY<br>.LEVIER COMPLET                              | 1   | 1   | 1    | 1    |                                        |
| 20       | 6C5-81941-01       | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)               | 1   | 1   | 1    | 1    |                                        |
| 21       | 6CE-81869-00       | .COVER, DUST<br>.COUVERCLE, POUSSIERE                       | 1   | 1   | 1    | 1    |                                        |
| 22       | 6CB-81826-00       | .BOLT<br>.BOULON                                            | 2   | 2   | 2    | 2    |                                        |
| 23       | 69J-81828-00       | .BOLT 2<br>.BOULON 2                                        | 2   | 2   | 2    | 2    |                                        |
| 24       | 67F-81846-00       | .SCREW<br>..VIS                                             | 2   | 2   | 2    | 2    |                                        |



6ML1100-Y240

FIG. 24 BOTTOM COWLING 1

CAPOT INFERIEUR 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES      |
|----------|--------------------|---------------------------------------------|-----|-----|------|------|------------------------|
| 1        | 6KA-42710-00-8D    | BOTTOM COWLING ASSY<br>ENS. EMBASE          |     | 1   |      |      | GRAY                   |
|          | 6KA-42710-00-CE    | BOTTOM COWLING ASSY<br>ENS. EMBASE          | 1   |     | 1    | 1    | GRAY<br>WHITE<br>WHITE |
| 2        | 6KA-42725-01       | GROMMET<br>PASSE-FIL                        | 1   | 1   | 1    | 1    |                        |
| 3        | 68F-42753-00       | FASTNER<br>ATTACHE                          | 1   | 1   | 1    | 1    | AP<br>AP               |
| 4        | 90464-20258        | CLAMP<br>BRIDE                              | 1   | 1   | 1    | 1    | AP<br>AP               |
| 5        | 6CB-42761-00       | STOPPER<br>PLAQUETTE                        | 1   | 1   | 1    | 1    |                        |
| 6        | 95D95-06014        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION | 2   | 2   | 2    | 2    |                        |
| 7        | 6KA-42615-20       | SEAL<br>JOINT                               | 1   | 1   | 1    | 1    |                        |
| 8        | 6CB-42716-01       | RUBBER SEAL 1<br>JOINT EN CAOUTCHOUC 1      | 1   | 1   | 1    | 1    |                        |
| 9        | 6KA-42815-00-8D    | LEVER, CLAMP 1<br>LEVIER, PRESSE 1          |     | 1   |      |      | GRAY<br>GRAY           |
|          | 6KA-42815-00-CE    | LEVER, CLAMP 1<br>LEVIER, PRESSE 1          | 1   |     | 1    | 1    | WHITE<br>WHITE         |
| 10       | 6KA-42816-00-8D    | LEVER, CLAMP 2<br>LEVIER, PRESSE 2          |     | 1   |      |      | GRAY<br>GRAY           |
|          | 6KA-42816-00-CE    | LEVER, CLAMP 2<br>LEVIER, PRESSE 2          | 1   |     | 1    | 1    | WHITE<br>WHITE         |
| 11       | 6KA-42817-00-8D    | LEVER, CLAMP 3<br>LEVIER, PRESSE 3          |     | 1   |      |      | GRAY<br>GRAY           |
|          | 6KA-42817-00-CE    | LEVER, CLAMP 3<br>LEVIER, PRESSE 3          | 1   |     | 1    | 1    | WHITE<br>WHITE         |
| 12       | 90386-15M73        | BUSH<br>DOUILLE                             | 6   | 6   | 6    | 6    |                        |
| 13       | 90201-156J2        | WASHER, PLATE<br>RONDELLE, PLATE            | 3   | 3   | 3    | 3    |                        |
| 14       | 90206-15M18        | WASHER, WAVE<br>RONDELLE, ONDULEE           | 3   | 3   | 3    | 3    |                        |
| 15       | 6CB-42818-00       | LEVER, CLAMP 4<br>LEVIER, PRESSE 4          | 1   | 1   | 1    | 1    |                        |
| 16       | 6CB-42819-00       | LEVER, CLAMP 5<br>LEVIER, PRESSE 5          | 2   | 2   | 2    | 2    |                        |
| 17       | 95D95-08012        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION | 3   | 3   | 3    | 3    |                        |
| 18       | 90506-22001        | SPRING, TENSION<br>RESSORT, TENSION         | 3   | 3   | 3    | 3    |                        |
| 19       | 90445-15M03        | HOSE (L23)<br>DURITE (L23)                  | 3   | 3   | 3    | 3    |                        |
| 20       | 66T-43144-00       | HOOK, SPRING<br>CROCHET                     | 3   | 3   | 3    | 3    |                        |
| 21       | 95D95-06012        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION | 3   | 3   | 3    | 3    |                        |
| 22       | 90480-22M81        | GROMMET<br>PASSE-FIL                        | 12  | 12  | 12   | 12   |                        |
| 23       | 90387-08M37        | COLLAR<br>COLLERETTE                        | 6   | 6   | 6    | 6    |                        |



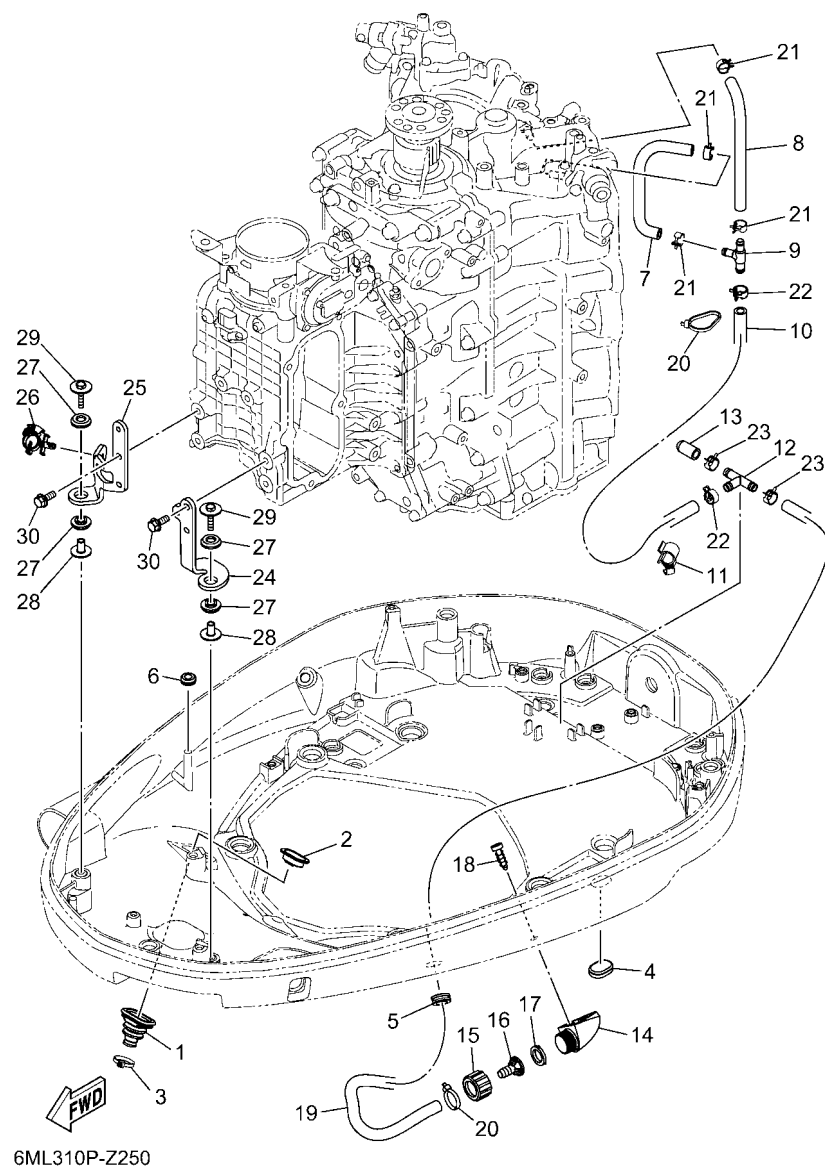


FIG. 25 BOTTOM COWLING 2

CAPOT INFERIEUR 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION          | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|----------------------------------|-----|-----|------|------|-------------------|
| 1        | 6BG-42724-01       | GROMMET PASSE-FIL                | 1   | 1   | 1    | 1    |                   |
| 2        | 6BG-42384-00       | SEAL, CAP JOINT, CAPUCHON        | 1   | 1   | 1    | 1    |                   |
| 3        | 90465-11M10        | CLAMP BRIDE                      | 1   | 1   | 1    | 1    |                   |
| 4        | 64G-42727-01       | GROMMET PASSE-FIL                | 1   | 1   | 1    | 1    |                   |
| 5        | 90480-19031        | GROMMET PASSE-FIL                | 1   | 1   | 1    | 1    |                   |
| 6        | 90480-13163        | GROMMET PASSE-FIL                | 1   | 1   | 1    | 1    |                   |
| 7        | 6CB-24315-00       | PIPE 5 DURITE 5                  | 1   | 1   | 1    | 1    |                   |
| 8        | 90445-14021        | HOSE (L185) DURITE (L185)        | 1   | 1   | 1    | 1    |                   |
| 9        | 6AW-42169-00       | JOINT AXE                        | 1   | 1   | 1    | 1    |                   |
| 10       | 6KA-13582-00       | PIPE DURITE                      | 1   | 1   | 1    | 1    |                   |
| 11       | 90464-16017        | CLAMP BRIDE                      | 1   | 1   | 1    | 1    |                   |
| 12       | 90413-10001        | WAY 3 RAINURE 3                  | 1   | 1   | 1    | 1    |                   |
| 13       | 6KA-13587-00       | CAP, JOINT JOINT DE COUVERCLE    | 1   | 1   | 1    | 1    |                   |
| 14       | 6AW-12572-00       | ADAPTER ADAPTATEUR               | 1   | 1   | 1    | 1    |                   |
| 15       | 6R3-12581-00       | JOINT, HOSE 1 JOINT DE TUYAU     | 1   | 1   | 1    | 1    |                   |
| 16       | 6AW-12582-00       | JOINT, HOSE 2 RACCORD DE TUYAU 1 | 1   | 1   | 1    | 1    |                   |
| 17       | 6R3-12583-00       | GASKET, HOSE JOINT JOINT         | 1   | 1   | 1    | 1    |                   |
| 18       | 97780-60520        | SCREW, TAPPING VIS, TETE BOMBEE  | 2   | 2   | 2    | 2    |                   |
| 19       | 6KA-42541-00       | PIPE 1 TUYAU 1                   | 1   | 1   | 1    | 1    |                   |
| 20       | 90465-11M10        | CLAMP BRIDE                      | 2   | 2   | 2    | 2    |                   |
| 21       | 90467-130A5        | CLIP JONC                        | 4   | 4   | 4    | 4    |                   |
| 22       | 90467-140A8        | CLIP JONC                        | 2   | 2   | 2    | 2    |                   |
| 23       | 90467-140A9        | CLIP JONC                        | 2   | 2   | 2    | 2    |                   |
| 24       | 6ML-42643-10       | PLATE, CLAMP PLAQUE, PRESSE      | 1   | 1   | 1    | 1    |                   |
| 25       | 6ML-42644-10       | PLATE, CLAMP 2 PLAQUE, PRESSE 2  | 1   | 1   | 1    | 1    |                   |
| 26       | 90464-18011        | CLAMP BRIDE                      | 1   | 1   | 1    | 1    |                   |
| 27       | 90480-14029        | GROMMET PASSE-FIL                | 4   | 4   | 4    | 4    |                   |



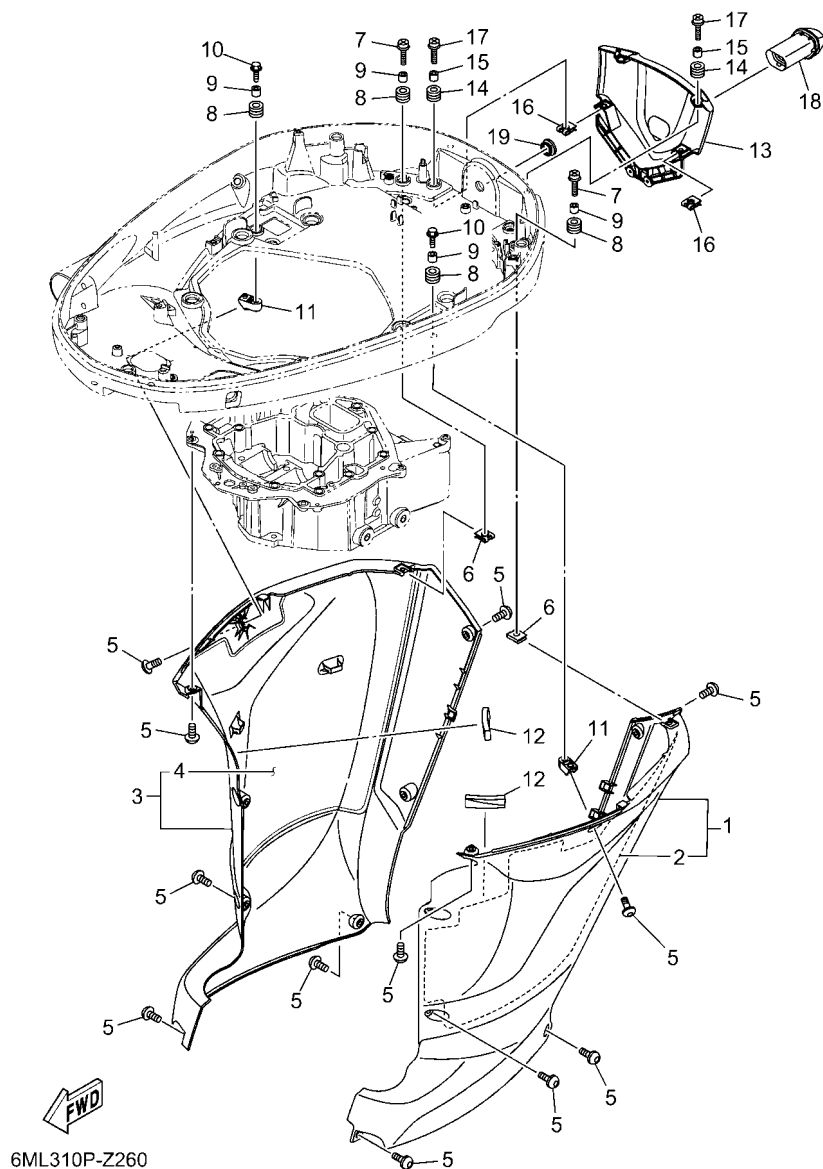


FIG. 26 BOTTOM COWLING 3

CAPOT INFERIEUR 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-42749-00-8D    | APRON 1                     |     | 1   |      |      | GRAY              |
|          | 6ML-42749-00-CE    | APRON 1                     | 1   |     | 1    | 1    | GRAY<br>WHITE     |
| 2        | 6ML-427A1-00       | CAPOT LATERAL 1 (ENS.)      | 1   | 1   | 1    | 1    | WHITE             |
|          |                    | .SHEET,SOUND 1              |     |     |      |      |                   |
|          |                    | .FEUILLE, SON 1             |     |     |      |      |                   |
| 3        | 6ML-42779-00-8D    | APRON 2                     |     | 1   |      |      | GRAY              |
|          | 6ML-42779-00-CE    | APRON 2                     | 1   |     | 1    | 1    | GRAY<br>WHITE     |
|          |                    | CAPOT LATERAL 2 (ENS.)      |     |     |      |      | WHITE             |
| 4        | 6ML-427A2-00       | .SHEET,SOUND 2              | 1   | 1   | 1    | 1    |                   |
|          |                    | .FEUILLE, SON 2             |     |     |      |      |                   |
| 5        | 90111-06144        | BOLT, HEXAGON SOCKET BUTTON | 16  | 16  | 16   | 16   |                   |
|          |                    | BOULON                      |     |     |      |      |                   |
| 6        | 90183-061A8        | NUT, SPRING                 | 2   | 2   | 2    | 2    |                   |
|          |                    | ECROU, RESSORT              |     |     |      |      |                   |
| 7        | 90159-06053        | SCREW, WITH WASHER          | 2   | 2   | 2    | 2    |                   |
|          |                    | VIS, AVEC RONDELLE          |     |     |      |      |                   |
| 8        | 90480-13M24        | GROMMET                     | 4   | 4   | 4    | 4    |                   |
|          |                    | PASSE-FIL                   |     |     |      |      |                   |
| 9        | 90387-06M43        | COLLAR                      | 4   | 4   | 4    | 4    |                   |
|          |                    | COLLERETTE                  |     |     |      |      |                   |
| 10       | 90109-06M80        | BOLT                        | 2   | 2   | 2    | 2    |                   |
|          |                    | BOULON                      |     |     |      |      |                   |
| 11       | 6CE-42774-B0       | STAY, APRON 1               | 2   | 2   | 2    | 2    |                   |
|          |                    | COUSSINET                   |     |     |      |      |                   |
| 12       | 5GJ-21717-00       | DAMPER                      | 2   | 2   | 2    | 2    |                   |
|          |                    | AMORTISSEUR                 |     |     |      |      |                   |
| 13       | 6KA-42723-00-8D    | COVER, BOTTOM               |     | 1   |      |      | GRAY              |
|          |                    | COUVERCLE                   |     |     |      |      | GRAY              |
|          | 6KA-42723-00-CE    | COVER, BOTTOM               | 1   |     | 1    | 1    | WHITE             |
|          |                    | COUVERCLE                   |     |     |      |      | WHITE             |
| 14       | 90480-13M24        | GROMMET                     | 4   | 4   | 4    | 4    |                   |
|          |                    | PASSE-FIL                   |     |     |      |      |                   |
| 15       | 90387-06M43        | COLLAR                      | 4   | 4   | 4    | 4    |                   |
|          |                    | COLLERETTE                  |     |     |      |      |                   |
| 16       | 90183-061A8        | NUT, SPRING                 | 2   | 2   | 2    | 2    |                   |
|          |                    | ECROU, RESSORT              |     |     |      |      |                   |
| 17       | 90159-06053        | SCREW, WITH WASHER          | 4   | 4   | 4    | 4    |                   |
|          |                    | VIS, AVEC RONDELLE          |     |     |      |      |                   |
| 18       | 6KA-42769-00       | SEAL, RUBBER                | 1   | 1   | 1    | 1    |                   |
|          |                    | BOURRELET, CAOUTCHOUC       |     |     |      |      |                   |
| 19       | 676-42726-00       | GROMMET                     | 1   | 1   | 1    | 1    |                   |
|          |                    | PASSE-FIL                   |     |     |      |      |                   |



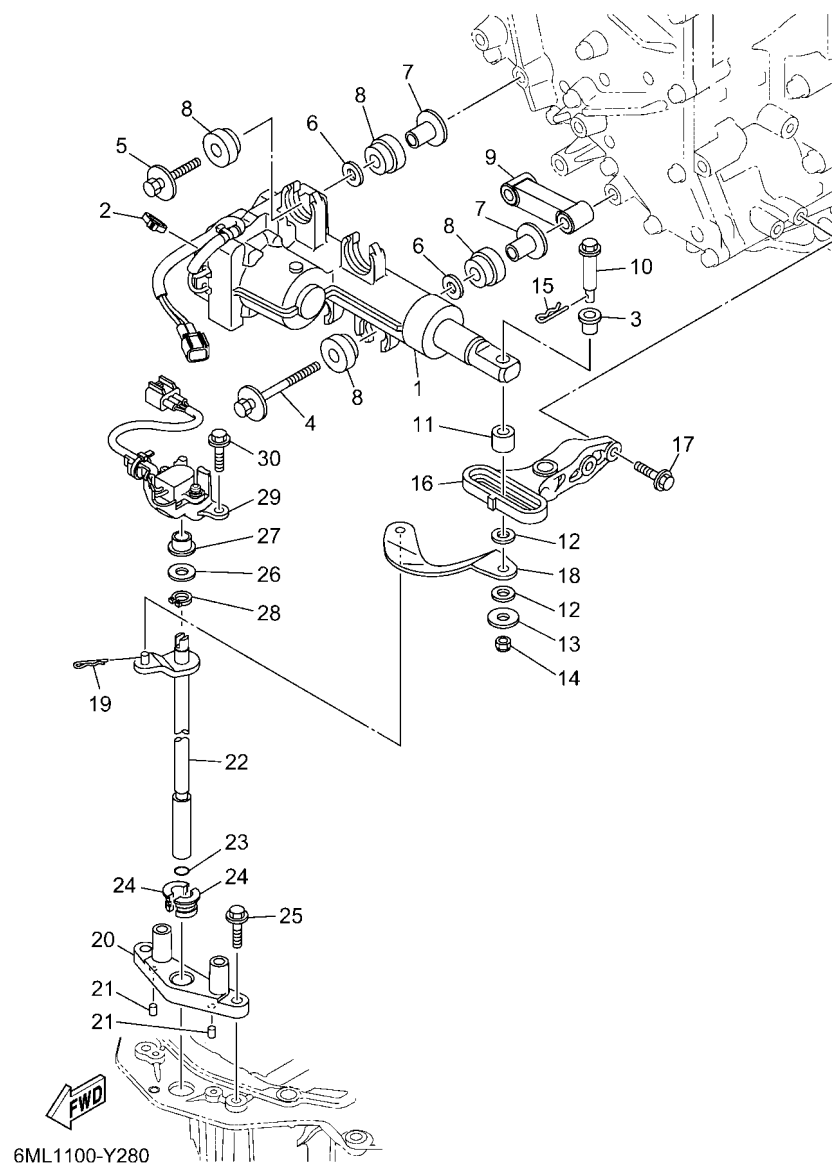


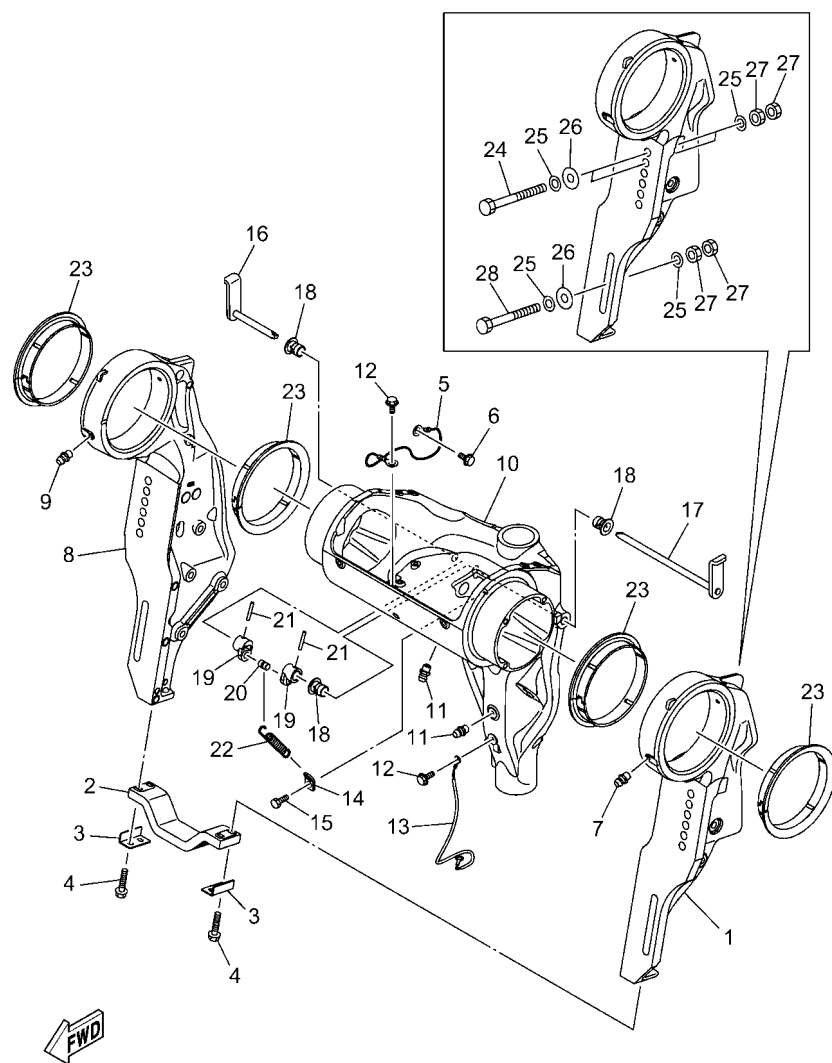
FIG. 28 CONTROL

COMMANDE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-4820A-00       | ACTUATOR UNIT<br>ACTUATOR UNIT                               | 1   | 1   | 1    | 1    |                   |
| 2        | 90465-11M10        | CLAMP<br>BRIDE                                               | 1   | 1   | 1    | 1    |                   |
| 3        | 90386-08008        | BUSH<br>DOUILLE                                              | 1   | 1   | 1    | 1    |                   |
| 4        | 90119-08168        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 2   | 2   | 2    | 2    |                   |
| 5        | 90119-08175        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 2   | 2   | 2    | 2    |                   |
| 6        | 90201-12064        | WASHER, PLATE<br>RONDELLE, PLATE                             | 4   | 4   | 4    | 4    |                   |
| 7        | 90387-08104        | COLLAR<br>COLLERETTE                                         | 4   | 4   | 4    | 4    |                   |
| 8        | 6CE-85564-00       | GROMMET<br>RONDELLE CAOUTCHOUC                               | 8   | 8   | 8    | 8    |                   |
| 9        | 6ML-44142-00       | JOINT<br>AXE                                                 | 1   | 1   | 1    | 1    |                   |
| 10       | 6CE-42195-10       | PIN, JOINT 1<br>GOUPILLE                                     | 1   | 1   | 1    | 1    |                   |
| 11       | 6CE-44122-20       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE      | 1   | 1   | 1    | 1    |                   |
| 12       | 90202-08M41        | WASHER, PLATE<br>RONDELLE, PLATE                             | 2   | 2   | 2    | 2    |                   |
| 13       | 90201-06068        | WASHER, PLATE<br>RONDELLE, PLATE                             | 1   | 1   | 1    | 1    |                   |
| 14       | 90185-06M07        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                    | 1   | 1   | 1    | 1    |                   |
| 15       | 90468-18008        | CLIP<br>JONC                                                 | 1   | 1   | 1    | 1    |                   |
| 16       | 6CE-44117-10       | BRACKET<br>SUPPORT                                           | 1   | 1   | 1    | 1    |                   |
| 17       | 97E75-06525        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVEC RONDELLE | 2   | 2   | 2    | 2    |                   |
| 18       | 6CE-44121-10       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION                 | 1   | 1   | 1    | 1    |                   |
| 19       | 90468-18008        | CLIP<br>JONC                                                 | 1   | 1   | 1    | 1    |                   |
| 20       | 6CE-44118-A0       | BRACKET<br>SUPPORT                                           | 1   | 1   | 1    | 1    |                   |
| 21       | 93604-07M13        | PIN, DOWEL<br>CLAVETTE                                       | 2   | 2   | 2    | 2    |                   |
| 22       | 6KA-44120-00       | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE                 | 1   | 1   | 1    | 1    |                   |
| 23       | 93210-09165        | O-RING<br>JOINT TORIQUE                                      | 1   | 1   | 1    | 1    |                   |
| 24       | 90386-11001        | BUSH<br>DOUILLE                                              | 2   | 2   | 2    | 2    |                   |
| 25       | 95D75-06025        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                  | 2   | 2   | 2    | 2    |                   |
| 26       | 90201-11008        | WASHER, PLATE<br>RONDELLE, PLATE                             | 1   | 1   | 1    | 1    |                   |
| 27       | 90386-10001        | BUSH<br>DOUILLE                                              | 1   | 1   | 1    | 1    |                   |







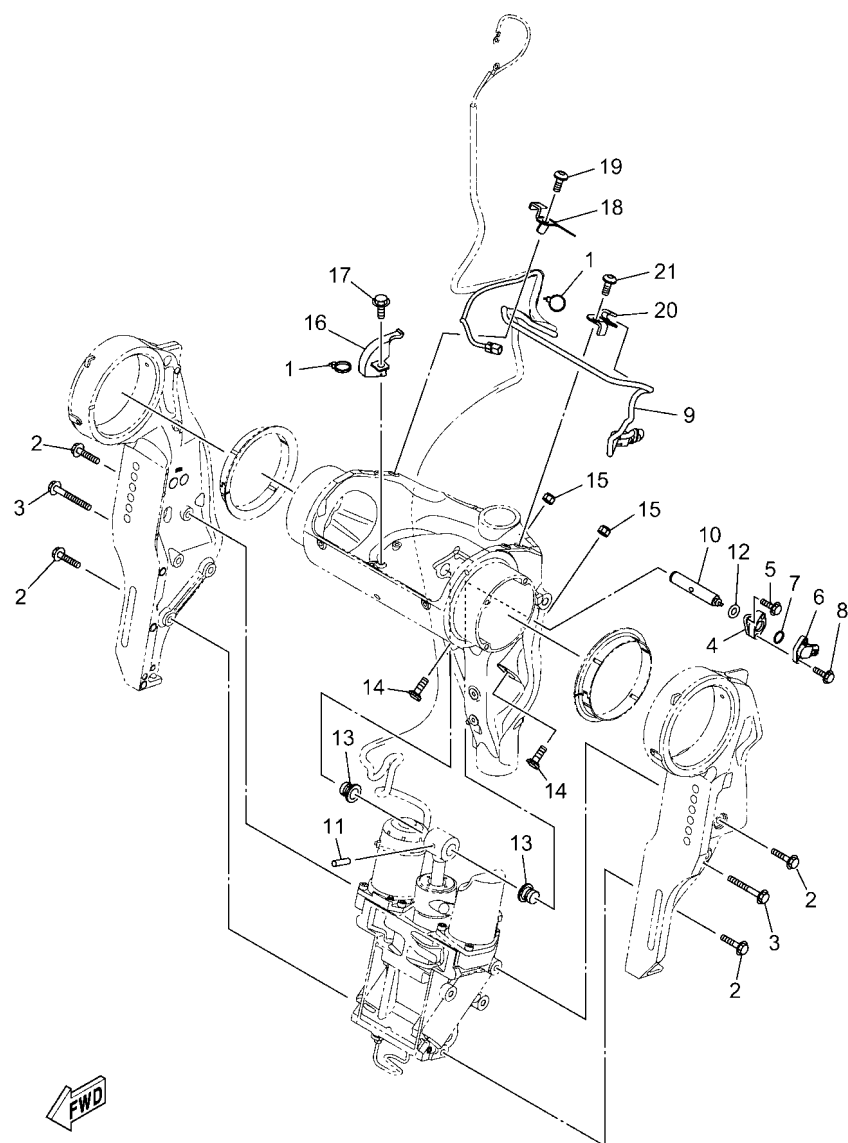
6ML1100-Y290

FIG. 29 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES              |
|----------|--------------------|----------------------------------------------------------|-----|-----|------|------|--------------------------------|
| 1        | 6ML-43111-00-8D    | BRACKET, CLAMP 1 PRESSE 1                                |     | 1   |      |      | GRAY<br>GRAY<br>WHITE<br>WHITE |
|          | 6ML-43111-00-CE    | BRACKET, CLAMP 1 PRESSE 1                                | 1   |     | 1    | 1    |                                |
| 2        | 6G5-45251-02       | ANODE ANODE                                              | 1   | 1   | 1    | 1    |                                |
| 3        | 6G5-44526-00       | PLATE PLAQUE                                             | 2   | 2   | 2    | 2    |                                |
| 4        | 97E95-06525        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 4   | 4   | 4    | 4    | GRAY<br>GRAY<br>WHITE<br>WHITE |
| 5        | 6U0-82127-00       | WIRE, LEAD 2 FIL 2                                       | 1   | 1   | 1    | 1    |                                |
| 6        | 97E95-06510        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 1   | 1   | 1    | 1    |                                |
| 7        | 93700-06002        | NIPPLE, GREASE PION                                      | 1   | 1   | 1    | 1    |                                |
| 8        | 6ML-43112-00-8D    | BRACKET, CLAMP 2 PRESSE 2                                |     | 1   |      |      | GRAY<br>GRAY<br>WHITE<br>WHITE |
|          | 6ML-43112-00-CE    | BRACKET, CLAMP 2 PRESSE 2                                | 1   |     | 1    | 1    |                                |
| 9        | 93700-06002        | NIPPLE, GREASE PION                                      | 1   | 1   | 1    | 1    | GRAY<br>GRAY<br>WHITE<br>WHITE |
| 10       | 6KA-43311-00-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1                       |     | 1   |      |      |                                |
|          | 6KA-43311-00-CE    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1                       | 1   |     | 1    | 1    |                                |
| 11       | 93700-06002        | NIPPLE, GREASE PION                                      | 3   | 3   | 3    | 3    |                                |
| 12       | 97E95-06510        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 2   | 2   | 2    | 2    |                                |
| 13       | 6KA-82147-00       | WIRE, LEAD 5 FIL 5                                       | 1   | 1   | 1    | 1    |                                |
| 14       | 6G5-43144-00       | HOOK, SPRING CROCHET                                     | 1   | 1   | 1    | 1    |                                |
| 15       | 97D95-06010        | BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL                  | 1   | 1   | 1    | 1    |                                |
| 16       | 6KA-43181-00       | LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1        | 1   | 1   | 1    | 1    |                                |
| 17       | 6KA-43185-00       | LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2        | 1   | 1   | 1    | 1    |                                |
| 18       | 90386-10M16        | BUSH DOUILLE                                             | 3   | 3   | 3    | 3    |                                |
| 19       | 6G5-43148-00       | COLLAR, DISTANCE ENTRETOISE                              | 2   | 2   | 2    | 2    |                                |
| 20       | 90249-06M19        | PIN GOUPILLE                                             | 1   | 1   | 1    | 1    |                                |
| 21       | 91690-30020        | PIN, SPRING AGRAFFE                                      | 2   | 2   | 2    | 2    |                                |
| 22       | 90506-16010        | SPRING, TENSION RESSORT, TENSION                         | 1   | 1   | 1    | 1    |                                |
| 23       | 6GR-43333-00       | BUSH, SWIVEL BRACKET BUISSON, SUPPORT PIVOTANT           | 4   | 4   | 4    | 4    |                                |
| 24       | 90101-12067        | BOLT (150MM) BOULON (150MM)                              | 4   | 4   | 4    | 4    |                                |





6ML1100-Y300

FIG. 30 BRACKET 2

SUPPORT 2

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                           | SA2 | NSA | NSA2 | 6MM3 | REMARKS<br>REMARQUES |
|-------------|-----------------------|------------------------------------------------------|-----|-----|------|------|----------------------|
| 1           | 90465-11M10           | CLAMP<br>BRIDE                                       | 2   | 2   | 2    | 2    |                      |
| 2           | 90119-10024           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 6   | 6   | 6    | 6    |                      |
| 3           | 90119-10064           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 2   | 2   | 2    | 2    |                      |
| 4           | 6KA-4382A-00          | ADAPTOR 1<br>ADAPTEUR 1                              | 1   | 1   | 1    | 1    |                      |
| 5           | 97595-05516           | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 2   | 2   | 2    | 2    |                      |
| 6           | 6GR-85887-00          | SENSOR, ANGLE<br>CAPTEUR DE COUPLE                   | 1   | 1   | 1    | 1    |                      |
| 7           | 93210-17MF9           | O-RING<br>JOINT TORIQUE                              | 1   | 1   | 1    | 1    |                      |
| 8           | 97595-05516           | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE      | 2   | 2   | 2    | 2    |                      |
| 9           | 6KA-82553-00          | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU          | 1   | 1   | 1    | 1    |                      |
| 10          | 6KA-43126-00          | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1   | 1   | 1    | 1    |                      |
| 11          | 91690-60022           | PIN, SPRING<br>AGRAFFE                               | 1   | 1   | 1    | 1    |                      |
| 12          | 93210-06ME6           | O-RING<br>JOINT TORIQUE                              | 1   | 1   | 1    | 1    |                      |
| 13          | 90386-18M14           | BUSH<br>DOUILLE                                      | 2   | 2   | 2    | 2    |                      |
| 14          | 6AW-43376-00          | BOLT, THRUST RECEIVER<br>BOULON                      | 2   | 2   | 2    | 2    |                      |
| 15          | 95780-10300           | NUT, FLANGE<br>ECROU                                 | 2   | 2   | 2    | 2    |                      |
| 16          | 6KA-47651-00          | PROTECTOR<br>PROTECTEUR                              | 1   | 1   | 1    | 1    |                      |
| 17          | 95D95-06012           | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION          | 1   | 1   | 1    | 1    |                      |
| 18          | 6KA-4381E-00          | BRACKET, 1<br>SUPPORT, 1                             | 1   | 1   | 1    | 1    |                      |
| 19          | 90111-06144           | BOLT, HEXAGON SOCKET BUTTON<br>BOULON                | 1   | 1   | 1    | 1    |                      |
| 20          | 6KA-4381F-00          | BRACKET, 2<br>SUPPORT, 2                             | 1   | 1   | 1    | 1    |                      |
| 21          | 90111-06144           | BOLT, HEXAGON SOCKET BUTTON<br>BOULON                | 1   | 1   | 1    | 1    |                      |

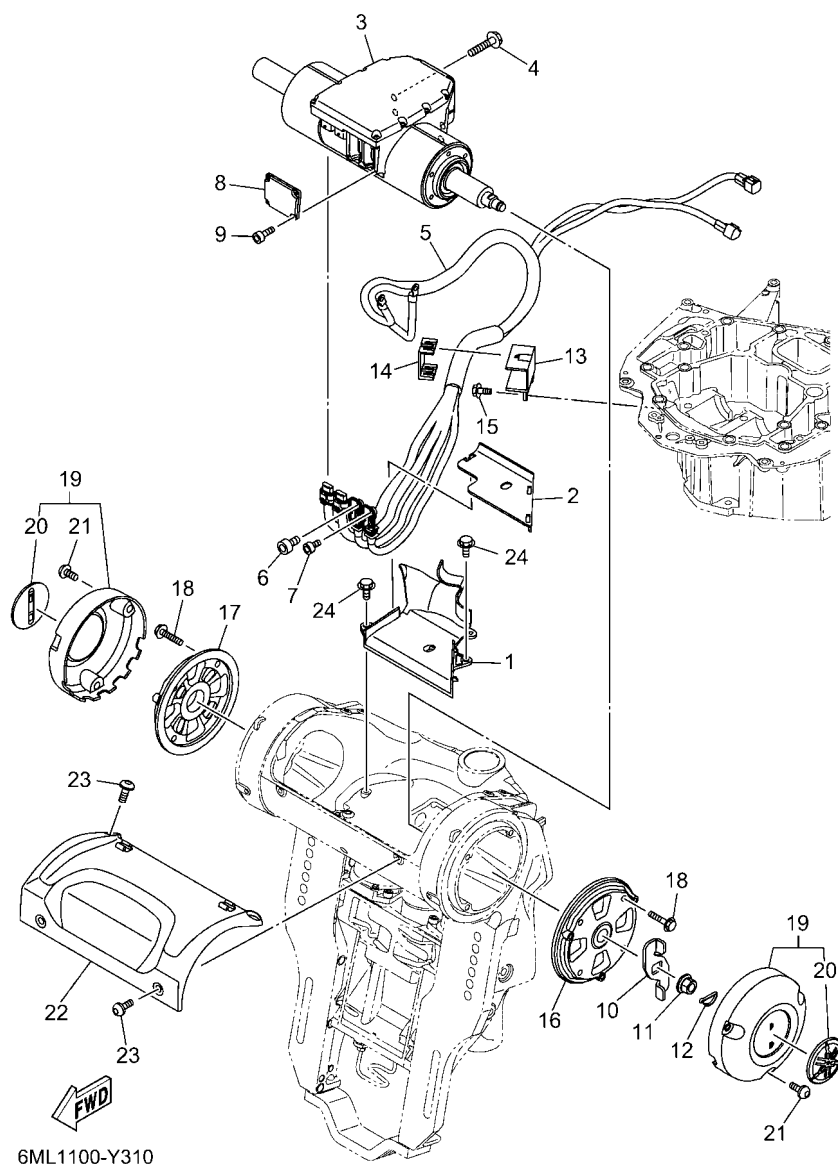
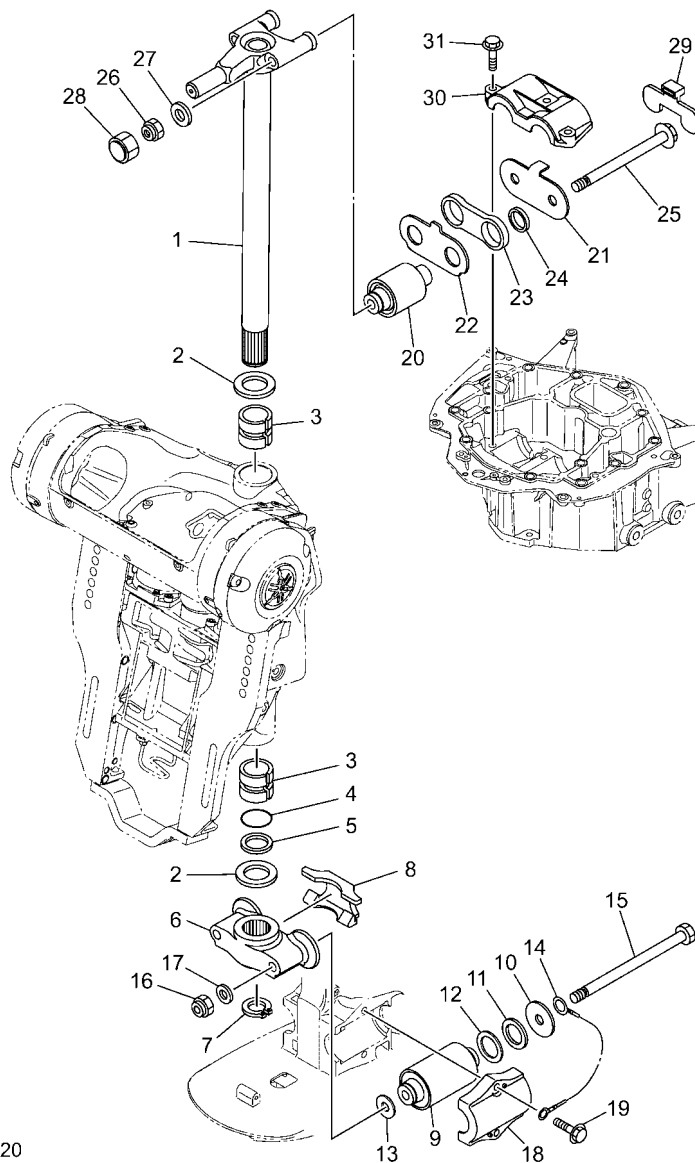


FIG. 31 BRACKET 3

SUPPORT 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6KA-87228-00       | COVER HARNESS<br>HARNAIS DE COUVERCLE                         | 1   | 1   | 1    | 1    |                   |
| 2        | 6KA-8722G-00       | COVER HARNESS 2<br>HARNAIS DE COUVERCLE 2                     | 1   | 1   | 1    | 1    |                   |
| 3        | 6KA-42401-21       | POWER STEERING CYLINDER ASSY<br>CYLINDRE, DIRECTION ASSISTEE  | 1   | 1   | 1    | 1    |                   |
| 4        | 97580-08535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE               | 4   | 4   | 4    | 4    |                   |
| 5        | 6KA-438A0-01       | STEERING, WIRE HARNESS ASSY<br>DIRECTION, FAISCEAU DE FILS CO | 1   | 1   | 1    | 1    |                   |
| 6        | 6GR-44331-00       | BOLT, 1<br>BOULON, 1                                          | 1   | 1   | 1    | 1    |                   |
| 7        | 6GR-44332-00       | BOLT, 2<br>BOULON, 2                                          | 1   | 1   | 1    | 1    |                   |
| 8        | 6GR-42134-00       | COVER<br>CAPOT                                                | 1   | 1   | 1    | 1    |                   |
| 9        | 91380-04010        | BOLT<br>BOULON                                                | 4   | 4   | 4    | 4    |                   |
| 10       | 6GR-43378-10       | WASHER<br>RONDELLE                                            | 1   | 1   | 1    | 1    |                   |
| 11       | 90179-14009        | NUT<br>ECROU                                                  | 1   | 1   | 1    | 1    |                   |
| 12       | 91490-20025        | PIN, COTTER<br>GOUPILLE                                       | 1   | 1   | 1    | 1    |                   |
| 13       | 6KA-43121-00       | PROTECTOR<br>PROTECTEUR                                       | 1   | 1   | 1    | 1    |                   |
| 14       | 6KA-47445-00       | PROTECTOR<br>PROTECTEUR                                       | 1   | 1   | 1    | 1    |                   |
| 15       | 95D95-06012        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                   | 2   | 2   | 2    | 2    |                   |
| 16       | 6KA-43341-00       | COVER, SWIVEL SIDE 1<br>COUVERCLE, PIVOTANT COTE 1            | 1   | 1   | 1    | 1    |                   |
| 17       | 6KA-43342-00       | COVER, SWIVEL SIDE 2<br>COUVERCLE, PIVOTANT COTE 2            | 1   | 1   | 1    | 1    |                   |
| 18       | 90119-08176        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 8   | 8   | 8    | 8    |                   |
| 19       | 6GR-W436G-00-8D    | SBW SIDE COVER ASSY<br>SBW COUVERCLE LATERAL ASSEMBLE         |     | 2   |      |      | GRAY<br>GRAY      |
|          | 6GR-W436G-00-CE    | SBW SIDE COVER ASSY<br>SBW COUVERCLE LATERAL ASSEMBLE         | 2   |     | 2    | 2    | WHITE<br>WHITE    |
| 20       | 6DA-42697-00       | TUNING FORK MARK<br>.MARQUE, YAMAHA                           | 1   | 1   | 1    | 1    |                   |
| 21       | 90111-06144        | BOLT, HEXAGON SOCKET BUTTON<br>BOULON                         | 6   | 6   | 6    | 6    |                   |
| 22       | 6KA-43318-00-8D    | COVER<br>CAPUCHON                                             |     | 1   |      |      | GRAY<br>GRAY      |
|          | 6KA-43318-00-CE    | COVER<br>CAPUCHON                                             | 1   |     | 1    | 1    | WHITE<br>WHITE    |
| 23       | 90111-06144        | BOLT, HEXAGON SOCKET BUTTON<br>BOULON                         | 4   | 4   | 4    | 4    |                   |
| 24       | 95D95-06012        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                   | 2   | 2   | 2    | 2    |                   |



6ML1100-Y320

FIG. 32 BRACKET 4

SUPPORT 4

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES              |
|----------|--------------------|-----------------------------------------------------------------|-----|-----|------|------|--------------------------------|
| 1        | 6KA-42510-01-8D    | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)               |     | 1   |      |      | GRAY<br>GRAY<br>WHITE<br>WHITE |
|          | 6KA-42510-01-CE    | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)               | 1   |     | 1    | 1    |                                |
| 2        | 90201-40M00        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   | 2   | 2    | 2    |                                |
| 3        | 90386-39M89        | BUSH<br>DOUILLE                                                 | 2   | 2   | 2    | 2    |                                |
| 4        | 93210-35321        | O-RING<br>JOINT TORIQUE                                         | 1   | 1   | 1    | 1    |                                |
| 5        | 90202-40M47        | WASHER, PLATE<br>RONDELLE, PLATE                                | 1   | 1   | 1    | 1    |                                |
| 6        | 6CE-44551-00-CA    | HOUSING, LOWER MOUNT RUBBER 1<br>BOITIER, SILENT-BLOC INFÉRIEUR | 1   | 1   | 1    | 1    |                                |
| 7        | 93410-36102        | CIRCLIP<br>CIRCLIP                                              | 1   | 1   | 1    | 1    |                                |
| 8        | 6CE-44574-00       | STOPPER, LOWER MOUNT RUBBER<br>BUTÉE                            | 1   | 1   | 1    | 1    |                                |
| 9        | 6KA-44555-00       | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFÉRIEUR LATÉRAL      | 2   | 2   | 2    | 2    |                                |
| 10       | 90201-16032        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   | 2   | 2    | 2    |                                |
| 11       | 90202-32M19        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   | 2   | 2    | 2    |                                |
| 12       | 90201-35008        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   | 2   | 2    | 2    |                                |
| 13       | 90201-15M58        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   | 2   | 2    | 2    |                                |
| 14       | 6AW-82149-00       | WIRE, LEAD 3<br>FIL 3                                           | 1   | 1   | 1    | 1    |                                |
| 15       | 90101-14004        | BOLT<br>BOULON                                                  | 2   | 2   | 2    | 2    |                                |
| 16       | 90185-14M00        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                       | 2   | 2   | 2    | 2    |                                |
| 17       | 92995-14600        | WASHER<br>RONDELLE                                              | 2   | 2   | 2    | 2    |                                |
| 18       | 6AW-44552-00-CA    | HOUSING, LOWER MOUNT RUBBER 2<br>BOITIER, SILENT-BLOC INFÉRIEUR | 2   | 2   | 2    | 2    |                                |
| 19       | 90119-10024        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                      | 4   | 4   | 4    | 4    |                                |
| 20       | 6CE-44514-00       | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPÉRIEUR LATÉRAL      | 2   | 2   | 2    | 2    |                                |
| 21       | 6CE-44526-00       | PLATE<br>PLAQUE                                                 | 1   | 1   | 1    | 1    |                                |
| 22       | 6CE-44536-00       | PLATE 2<br>PLAQUETTE 2                                          | 1   | 1   | 1    | 1    |                                |
| 23       | 6CE-44532-01       | STOPPER, UPPER MOUNT<br>PLAQUETTE                               | 1   | 1   | 1    | 1    |                                |
| 24       | 90387-28013        | COLLAR<br>COLLERETTE                                            | 2   | 2   | 2    | 2    |                                |
| 25       | 90105-14005        | BOLT, FLANGE<br>BOULON, A COLLERETTE                            | 2   | 2   | 2    | 2    |                                |
| 26       | 90185-14M00        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                       | 2   | 2   | 2    | 2    |                                |



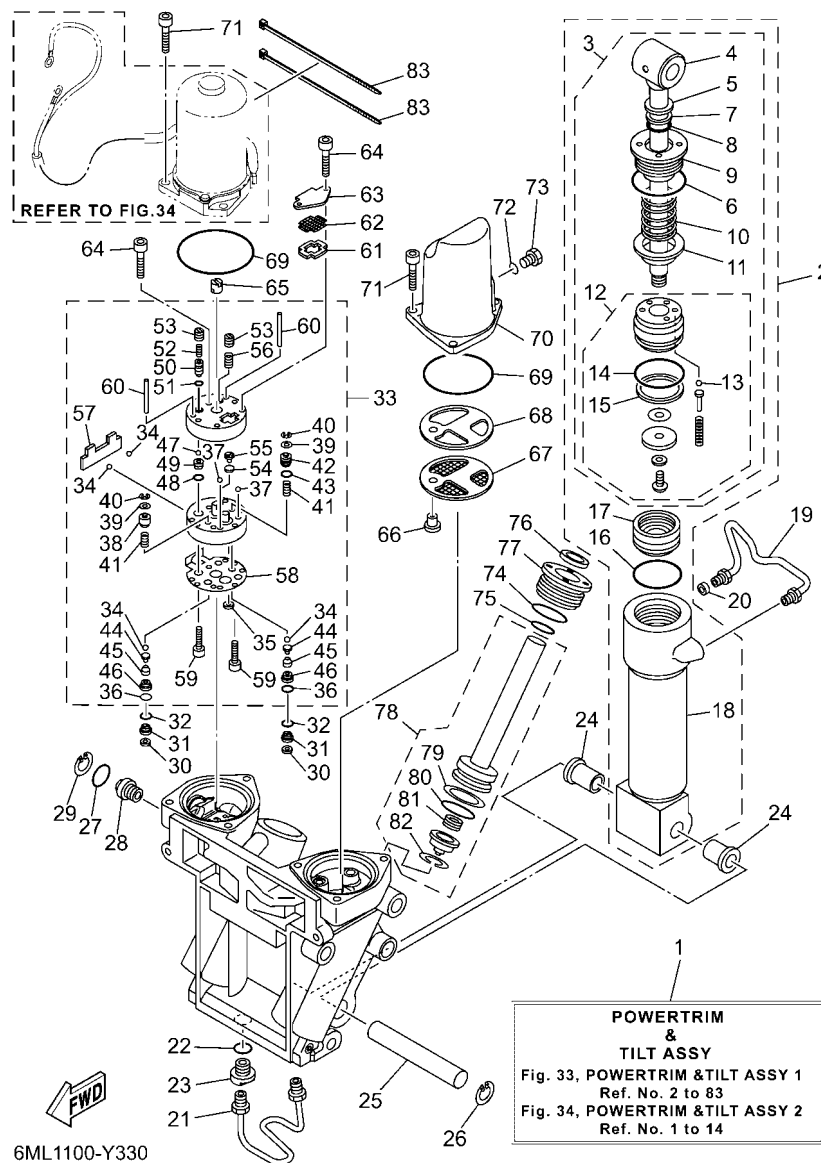


FIG. 33 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION         | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES              |
|----------|--------------------|---------------------------------|-----|-----|------|------|--------------------------------|
| 1        | 6ML-W4380-00-8D    | POWER TRIM & TILT ASSY          |     | 1   |      |      | GRAY<br>GRAY<br>WHITE<br>WHITE |
|          | 6ML-W4380-00-CE    | PUISSANCE PARER ET INCLINER (E  | 1   |     | 1    | 1    |                                |
| 2        | 6KA-43840-00       | POWER TRIM & TILT ASSY          |     |     |      |      |                                |
|          |                    | PUISSANCE PARER ET INCLINER (E  | 1   | 1   | 1    | 1    |                                |
| 3        | 6KA-43810-00       | POWER TILT ASSY                 | 1   | 1   | 1    | 1    |                                |
|          |                    | PUISSANCE INCLINER (ENS.)       |     |     |      |      |                                |
| 4        | 6KA-43801-00       | .TILT PISTON SUB ASSY           | 1   | 1   | 1    | 1    |                                |
|          |                    | .INCLINER PISTON AUXILIAIRE(ENS | 1   | 1   | 1    | 1    |                                |
|          |                    | .ROD                            | 1   | 1   | 1    | 1    |                                |
|          |                    | .TIGE                           |     |     |      |      |                                |
| 5        | 93106-19001        | ..OIL SEAL                      | 1   | 1   | 1    | 1    |                                |
|          |                    | ..JOINT SPY                     |     |     |      |      |                                |
| 6        | 63P-43861-20       | ..O-RING                        | 1   | 1   | 1    | 1    |                                |
|          |                    | ..JOINT TORIQUE                 |     |     |      |      |                                |
| 7        | 6H1-43872-00       | ..RING, BACK UP                 | 1   | 1   | 1    | 1    |                                |
|          |                    | ..RESSORT                       |     |     |      |      |                                |
| 8        | 61A-4389H-01       | ..O-RING                        | 1   | 1   | 1    | 1    |                                |
|          |                    | ..JOINT TORIQUE                 |     |     |      |      |                                |
| 9        | 61A-43811-00       | ..SCREW, CYLINDER END           | 1   | 1   | 1    | 1    |                                |
|          |                    | ..VIS, CYLINDRE RACCORD         |     |     |      |      |                                |
| 10       | 69J-4384H-00       | ..SPRING                        | 1   | 1   | 1    | 1    |                                |
|          |                    | ..RESSORT                       |     |     |      |      |                                |
| 11       | 69J-4382E-00       | ..ADAPTOR 2                     | 1   | 1   | 1    | 1    |                                |
|          |                    | ..ADAPTEUR 2                    |     |     |      |      |                                |
| 12       | 6CE-4380P-00       | ..PISTON SUB ASSY               | 1   | 1   | 1    | 1    |                                |
|          |                    | ..PISTON AUXILIAIRE (ENS.)      |     |     |      |      |                                |
| 13       | 93505-32038        | ..BALL                          | 5   | 5   | 5    | 5    |                                |
|          |                    | ..BILLE                         |     |     |      |      |                                |
| 14       | 61A-43861-00       | ..O-RING                        | 1   | 1   | 1    | 1    |                                |
|          |                    | ..JOINT TORIQUE                 |     |     |      |      |                                |
| 15       | 61A-43871-00       | ..RING, BACK UP                 | 1   | 1   | 1    | 1    |                                |
|          |                    | ..SEGMENT                       |     |     |      |      |                                |
| 16       | 61A-43861-00       | ..O-RING                        | 1   | 1   | 1    | 1    |                                |
|          |                    | ..JOINT TORIQUE                 |     |     |      |      |                                |
| 17       | 6H1-43814-11       | ..PISTON, FREE                  | 1   | 1   | 1    | 1    |                                |
|          |                    | ..PISTON                        |     |     |      |      |                                |
| 18       | 61A-43813-02       | ..CYLINDER, TILT                | 1   | 1   | 1    | 1    |                                |
|          |                    | ..CYLINDRE                      |     |     |      |      |                                |
| 19       | 69J-43835-10       | PIPE                            | 1   | 1   | 1    | 1    |                                |
|          |                    | TUYAU                           |     |     |      |      |                                |
| 20       | 69J-4388J-00       | PLUG 2                          | 1   | 1   | 1    | 1    |                                |
|          |                    | BOUCHON 2                       |     |     |      |      |                                |
| 21       | 69J-43833-02       | PIPE                            | 1   | 1   | 1    | 1    |                                |
|          |                    | TUYAU                           |     |     |      |      |                                |
| 22       | 93210-17239        | O-RING                          | 1   | 1   | 1    | 1    |                                |
|          |                    | JOINT TORIQUE                   |     |     |      |      |                                |
| 23       | 69J-4388E-01       | BOLT ,SCREW                     | 1   | 1   | 1    | 1    |                                |
|          |                    | VIS                             |     |     |      |      |                                |
| 24       | 90386-18M14        | BUSH                            | 2   | 2   | 2    | 2    |                                |
|          |                    | DOUILLE                         |     |     |      |      |                                |
| 25       | 6ML-43818-00       | PIN, LOWER SHOCK MOUNT          | 1   | 1   | 1    | 1    |                                |
|          |                    | AXE, INFERIEUR AMORTISSEUR      |     |     |      |      |                                |
| 26       | 61A-43876-01       | RING, SNAP                      | 1   | 1   | 1    | 1    |                                |
|          |                    | RESSORT                         |     |     |      |      |                                |



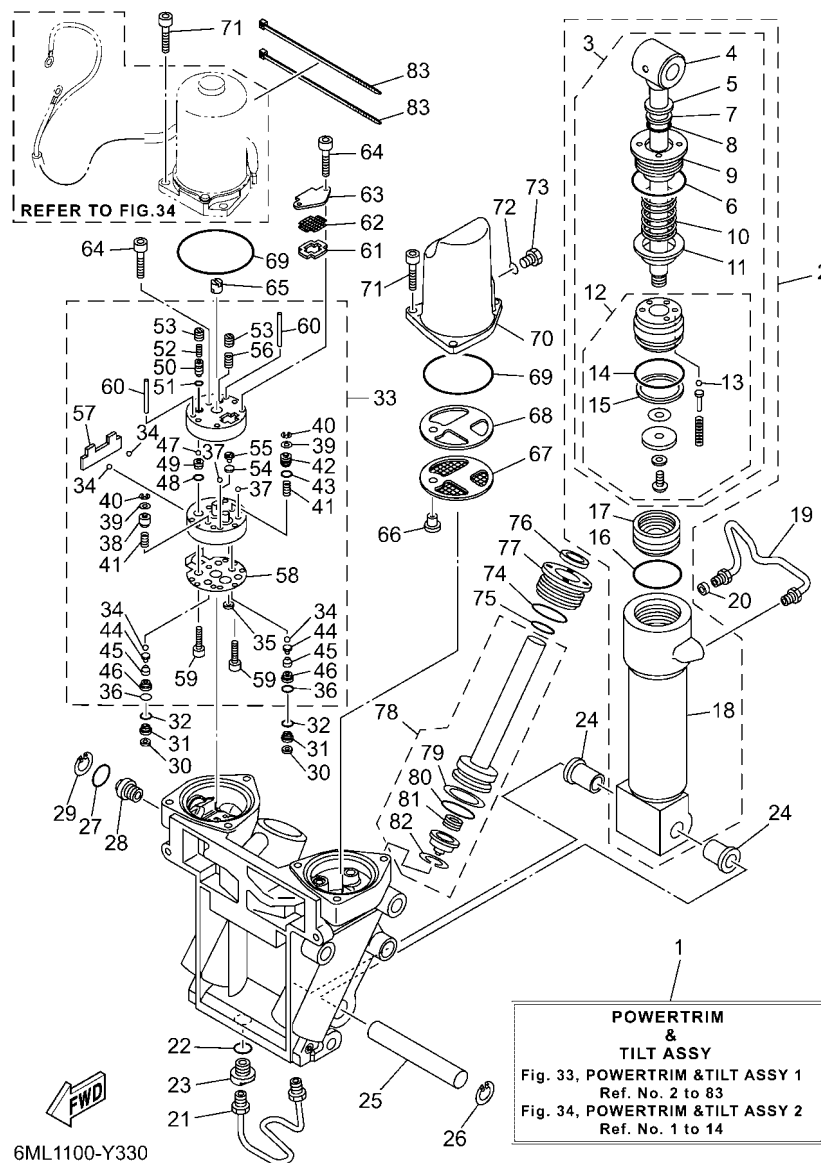


FIG. 33 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|-----|-----|------|------|-------------------|
| 27       | 6D8-43863-00       | O-RING<br>JOINT TORIQUE                    | 1   | 1   | 1    | 1    |                   |
| 28       | 69J-43845-00       | SCREW, MANUAL RELEASE<br>VIS               | 1   | 1   | 1    | 1    |                   |
| 29       | 6H1-43875-00       | RING, SNAP<br>RESSORT                      | 1   | 1   | 1    | 1    |                   |
| 30       | 69J-4381C-00       | FILTER 3<br>FILTRE 3                       | 2   | 2   | 2    | 2    |                   |
| 31       | 69J-43899-01       | PLATE STOPPER<br>PLAQUETTE                 | 2   | 2   | 2    | 2    |                   |
| 32       | 69J-4389J-00       | O-RING<br>JOINT TORIQUE                    | 2   | 2   | 2    | 2    |                   |
| 33       | 6ML-43830-00       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.)    | 1   | 1   | 1    | 1    |                   |
| 34       | 93505-32038        | .BALL<br>.BILLE                            | 4   | 4   | 4    | 4    |                   |
| 35       | 69J-4381C-00       | .FILTER 3<br>.FILTRE 3                     | 1   | 1   | 1    | 1    |                   |
| 36       | 69J-4389J-00       | .O-RING<br>.JOINT TORIQUE                  | 2   | 2   | 2    | 2    |                   |
| 37       | 93503-16003        | .BALL<br>.BILLES                           | 2   | 2   | 2    | 2    |                   |
| 38       | 6CJ-4384M-00       | .PISTON, SHUTTLE 2<br>.PISTON 2            | 1   | 1   | 1    | 1    |                   |
| 39       | 69A-4384F-00       | .SEAL, MAIN VALVE<br>.JOINT                | 2   | 2   | 2    | 2    |                   |
| 40       | 99002-03600        | .CIRCLIP<br>.CIRCLIP                       | 2   | 2   | 2    | 2    |                   |
| 41       | 69J-43894-00       | .SPRING, SHUTTLE RETURN<br>.RESSORT        | 2   | 2   | 2    | 2    |                   |
| 42       | 6CJ-43841-00       | .PISTON, SHUTTLE<br>.PISTON                | 1   | 1   | 1    | 1    |                   |
| 43       | 6H1-43883-00       | .O-RING<br>.JOINT TORIQUE                  | 1   | 1   | 1    | 1    |                   |
| 44       | 60V-4386A-00       | .PIN, ABSORBER VALVE<br>.GOUPILLE, SOUPAPE | 2   | 2   | 2    | 2    |                   |
| 45       | 69J-43853-00       | .SPRING, MAIN VALVE<br>.RESSORT            | 2   | 2   | 2    | 2    |                   |
| 46       | 6CJ-43893-00       | .WASHER<br>.RONDELLE                       | 2   | 2   | 2    | 2    |                   |
| 47       | 93501-08001        | .BALL<br>.BILLE                            | 2   | 2   | 2    | 2    |                   |
| 48       | 93210-08391        | .O-RING<br>.JOINT TORIQUE                  | 1   | 1   | 1    | 1    |                   |
| 49       | 69J-43851-00       | .SEAT, RELIEF VALVE<br>.SIEGE              | 1   | 1   | 1    | 1    |                   |
| 50       | 63P-43844-20       | .PIN, VALVE SUPPORT<br>.GOUPILLE           | 1   | 1   | 1    | 1    |                   |
| 51       | 93210-064A5        | .O-RING<br>.JOINT TORIQUE                  | 1   | 1   | 1    | 1    |                   |
| 52       | 69J-43855-00       | .SPRING, UP RELIEF<br>.RESSORT             | 1   | 1   | 1    | 1    |                   |
| 53       | 6CJ-43843-00       | .SCREW, VALVE LOCK<br>.VIS                 | 2   | 2   | 2    | 2    |                   |

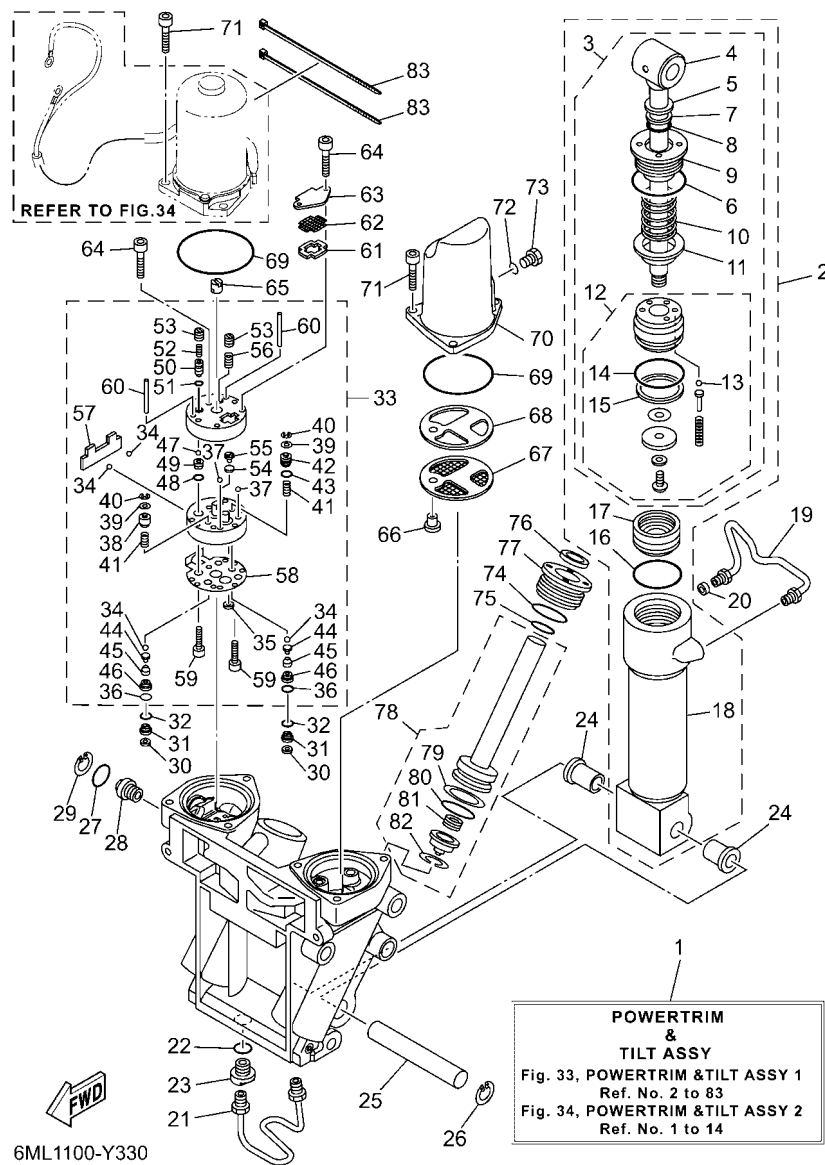


FIG. 33 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------|-----|-----|------|------|-------------------|
| 54       | 6H1-4384G-11       | .SEAL, RELIEF VALVE<br>.JOINT                          | 1   | 1   | 1    | 1    |                   |
| 55       | 6H1-43844-10       | .PIN, VALVE SUPPORT<br>.GOUPILLE                       | 1   | 1   | 1    | 1    |                   |
| 56       | 6H1-43856-10       | .SPRING, DOWN RELIEF<br>.RESSORT                       | 1   | 1   | 1    | 1    |                   |
| 57       | 69J-43854-00       | .SPRING, MANUAL RELEASE<br>.RESSORT                    | 1   | 1   | 1    | 1    |                   |
| 58       | 69J-4384G-00       | .SEAL, RELIEF VALVE<br>.JOINT                          | 1   | 1   | 1    | 1    |                   |
| 59       | 91318-05025        | .BOLT<br>.BOULON                                       | 2   | 2   | 2    | 2    |                   |
| 60       | 93604-35236        | .PIN, DOWEL<br>.CLAVETTE                               | 2   | 2   | 2    | 2    |                   |
| 61       | 69J-43871-00       | RING, BACK UP<br>SEGMENT                               | 1   | 1   | 1    | 1    |                   |
| 62       | 69J-43816-00       | FILTER 1<br>FILTRE 1                                   | 1   | 1   | 1    | 1    |                   |
| 63       | 69J-4381J-00       | PLATE<br>PLAQUE                                        | 1   | 1   | 1    | 1    |                   |
| 64       | 91318-05040        | BOLT<br>BOULON                                         | 3   | 3   | 3    | 3    |                   |
| 65       | 69J-43831-00       | CONNECTOR, SHAFT<br>RACCORD                            | 1   | 1   | 1    | 1    |                   |
| 66       | 69J-4388H-00       | PLUG<br>BOUCHON                                        | 1   | 1   | 1    | 1    |                   |
| 67       | 69J-43817-00       | FILTER 2<br>FILTRE 2                                   | 1   | 1   | 1    | 1    |                   |
| 68       | 69J-4388F-00       | SPACER<br>ENTRETOISE                                   | 1   | 1   | 1    | 1    |                   |
| 69       | 93210-66001        | O-RING<br>JOINT TORIQUE                                | 2   | 2   | 2    | 2    |                   |
| 70       | 6KA-43828-00       | BODY, RESERVOIR<br>CORPS                               | 1   | 1   | 1    | 1    |                   |
| 71       | 69J-43888-00       | BOLT, SOCKET<br>BOULON                                 | 6   | 6   | 6    | 6    |                   |
| 72       | 93210-09165        | O-RING<br>JOINT TORIQUE                                | 1   | 1   | 1    | 1    |                   |
| 73       | 6H1-43829-00       | PLUG, RESERVOIR<br>BOUCHON                             | 1   | 1   | 1    | 1    |                   |
| 74       | 61A-43861-00       | O-RING<br>JOINT TORIQUE                                | 2   | 2   | 2    | 2    |                   |
| 75       | 6D8-43863-00       | O-RING<br>JOINT TORIQUE                                | 2   | 2   | 2    | 2    |                   |
| 76       | 63P-43812-20       | SEAL, DUST<br>JOINT                                    | 2   | 2   | 2    | 2    |                   |
| 77       | 6ML-43821-00       | SCREW, TRIM CYLINDER END<br>VIS                        | 2   | 2   | 2    | 2    |                   |
| 78       | 69J-43820-01       | TRIM PISTON SUB ASSY<br>PARER PISTON AUXILIAIRE (ENS.) | 2   | 2   | 2    | 2    |                   |
| 79       | 61A-43874-00       | .RING, BACK UP<br>.RESSORT                             | 1   | 1   | 1    | 1    |                   |
| 80       | 61A-43864-00       | O-RING<br>.JOINT TORIQUE                               | 1   | 1   | 1    | 1    |                   |





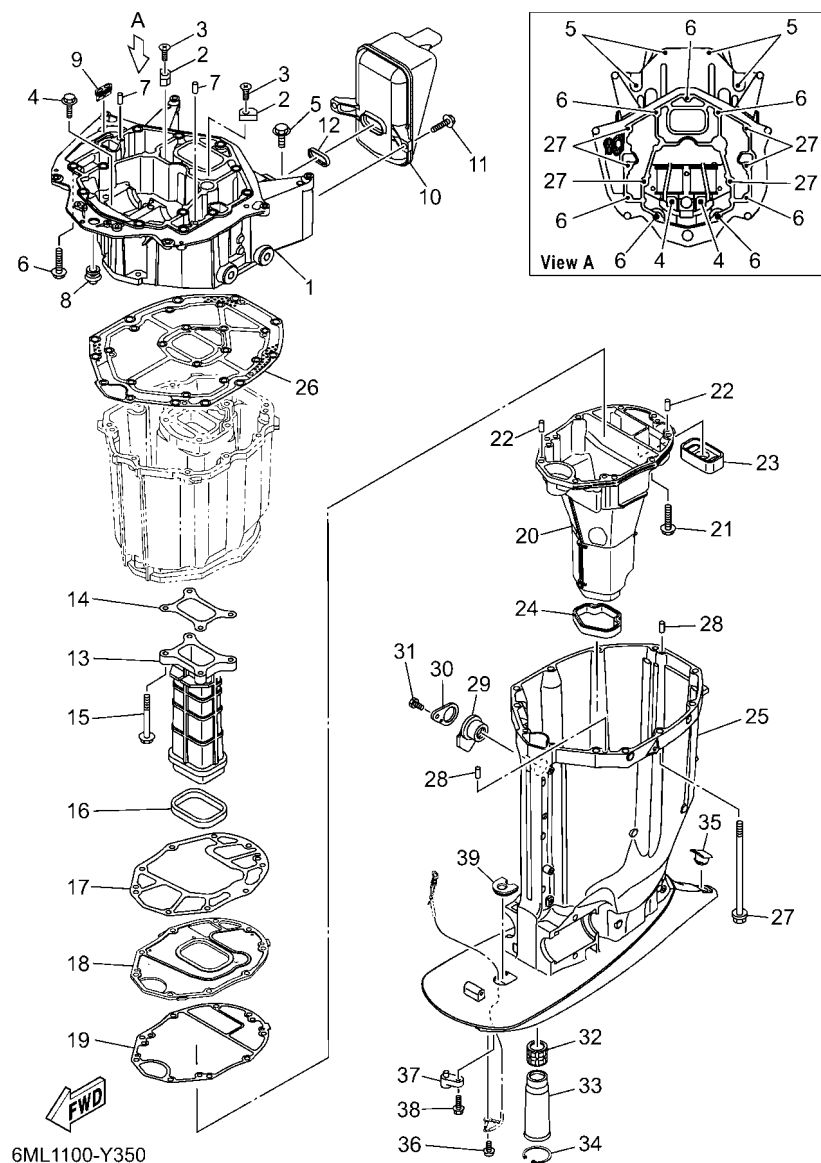
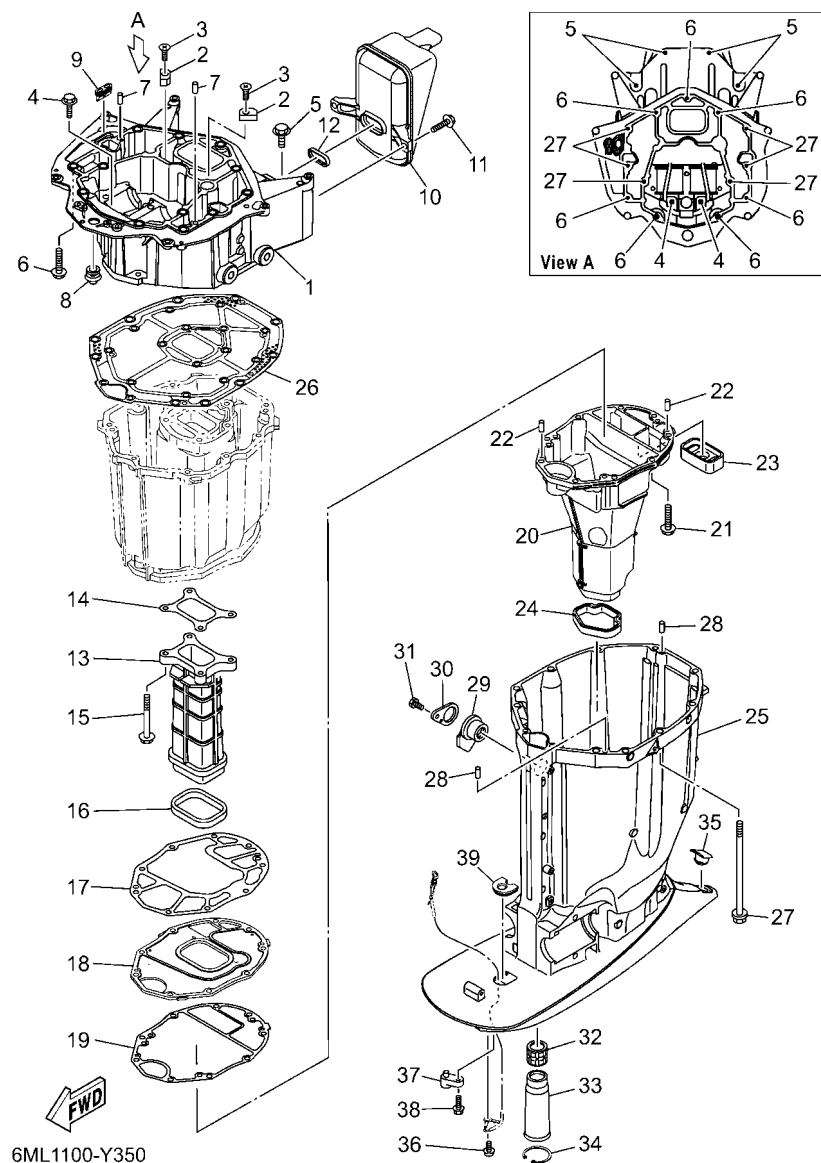


FIG. 35 UPPER CASING

FOURREAU

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6KA-41137-00       | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT                  | 1   | 1   | 1    | 1    |                   |
| 2        | 63P-11325-11       | ANODE ANODE                                              | 2   | 2   | 2    | 2    |                   |
| 3        | 90151-06M02        | SCREW, COUNTERSUNK VIS, TETE NOYEE                       | 2   | 2   | 2    | 2    |                   |
| 4        | 90119-08182        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                  | 2   | 2   | 2    | 2    |                   |
| 5        | 97E75-10545        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 4   | 4   | 4    | 4    |                   |
| 6        | 97E75-10535        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 7   | 7   | 7    | 7    |                   |
| 7        | 93608-16M16        | PIN, DOWEL AXE                                           | 2   | 2   | 2    | 2    |                   |
| 8        | 6E5-42724-01       | GROMMET PASSE-FIL                                        | 1   | 1   | 1    | 1    |                   |
| 9        | 67F-42717-00       | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2                     | 1   | 1   | 1    | 1    |                   |
| 10       | 6KA-14750-00       | SILENCER ASSY SILENCIEUX                                 | 1   | 1   | 1    | 1    |                   |
| 11       | 95D95-06020        | BOLT, FLANGE DEEP RECESS BOULON FIXATION                 | 2   | 2   | 2    | 2    |                   |
| 12       | 6CB-14755-01       | GASKET, SILENCER JOINT, SILENCIEUX                       | 1   | 1   | 1    | 1    |                   |
| 13       | 6CB-41132-01       | MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT                     | 1   | 1   | 1    | 1    |                   |
| 14       | 6CB-41134-00       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT       | 1   | 1   | 1    | 1    |                   |
| 15       | 97E75-08560        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 4   | 4   | 4    | 4    |                   |
| 16       | 6CB-41138-00       | SEAL, EXT. 1 JOINT DE GROUPE 1                           | 1   | 1   | 1    | 1    |                   |
| 17       | 6CB-41135-00       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT       | 1   | 1   | 1    | 1    |                   |
| 18       | 6KA-45181-00       | PLATE PLAQUETTE                                          | 1   | 1   | 1    | 1    |                   |
| 19       | 6CE-41136-00       | GASKET, EXHAUST MANIFOLD 4 JOINT, PIPE D'ECHAPPEMENT 4   | 1   | 1   | 1    | 1    |                   |
| 20       | 6KA-14711-00       | MUFFLER 1 POT D'ECHAPPEMENT 1                            | 1   | 1   | 1    | 1    |                   |
| 21       | 97E75-08535        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 9   | 9   | 9    | 9    |                   |
| 22       | 93606-19M23        | PIN, DOWEL GOUPILLE                                      | 2   | 2   | 2    | 2    |                   |
| 23       | 6CE-45127-00       | SEAL JOINT                                               | 1   | 1   | 1    | 1    |                   |
| 24       | 6CE-45123-00       | GASKET, MUFFLER JOINT, POT DE DETENTE                    | 1   | 1   | 1    | 1    |                   |
| 25       | 6KA-45111-01-8D    | CASING, UPPER FOURREAU                                   |     | 1   |      |      | GRAY GRAY         |
|          | 6KA-45111-01-CE    | CASING, UPPER FOURREAU                                   | 1   |     | 1    | 1    | WHITE WHITE       |
| 26       | 6CB-45113-10       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE                 | 1   | 1   | 1    | 1    |                   |



**FIG. 35 UPPER CASING**

[illegible]

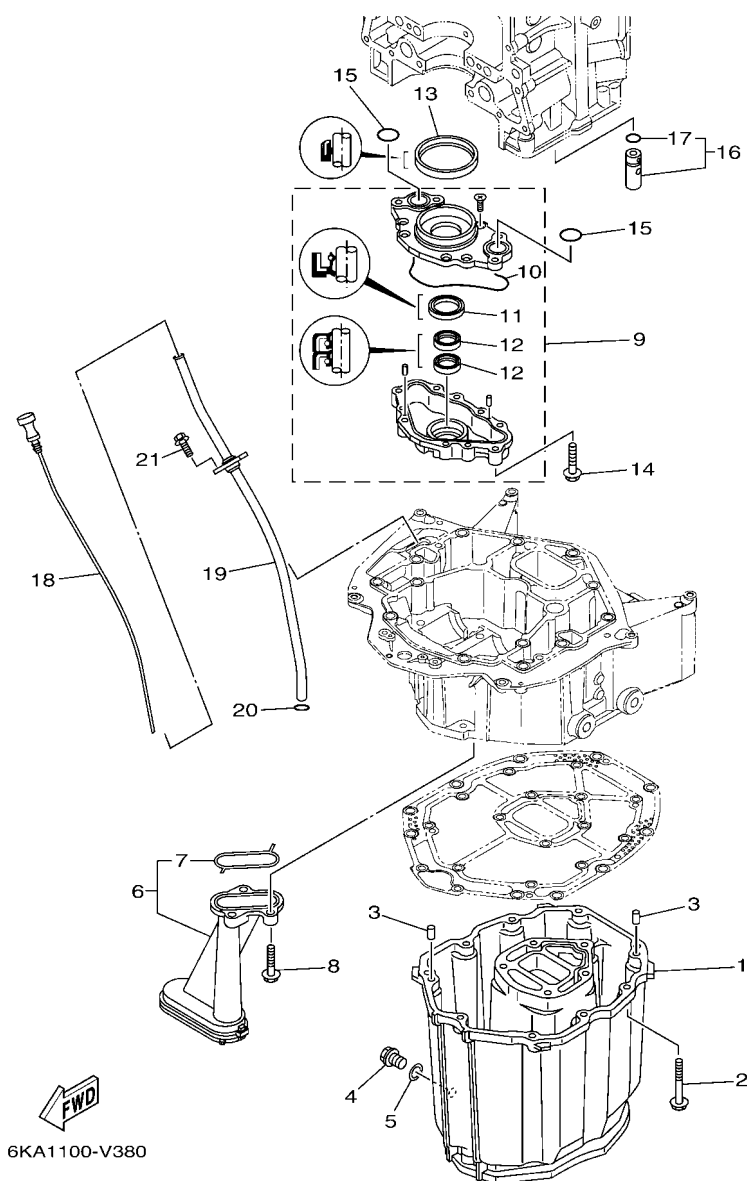


FIG. 36 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6CB-15311-01       | OIL PAN<br>VENTILATEUR D'HUILE                              | 1   | 1   | 1    | 1    |                   |
| 2        | 97E75-08535        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 10  | 10  | 10   | 10   |                   |
| 3        | 93608-16M16        | PIN, DOWEL<br>AXE                                           | 2   | 2   | 2    | 2    |                   |
| 4        | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                  | 1   | 1   | 1    | 1    |                   |
| 5        | 90430-14M09        | GASKET<br>JOINT                                             | 1   | 1   | 1    | 1    |                   |
| 6        | 6CB-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                              | 1   | 1   | 1    | 1    |                   |
| 7        | 6AW-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE               | 1   | 1   | 1    | 1    |                   |
| 8        | 95812-06025        | BOLT, FLANGE<br>BOULON                                      | 3   | 3   | 3    | 3    |                   |
| 9        | 6CB-13300-00       | OIL PUMP ASSY<br>POMPE A HUILE COMPLETE                     | 1   | 1   | 1    | 1    |                   |
| 10       | 6CB-13329-00       | .GASKET, PUMP COVER<br>.JOINT, COUVERCLE DE POMPE           | 1   | 1   | 1    | 1    |                   |
| 11       | 6AW-13119-00       | .OIL SEAL<br>.JOINT SPY                                     | 1   | 1   | 1    | 1    |                   |
| 12       | 69J-13631-00       | .OIL SEAL<br>.JOINT SPY                                     | 2   | 2   | 2    | 2    |                   |
| 13       | 6CB-11355-00       | SEAL, CYLINDER 1<br>JOINT, SPY CYLINDRE                     | 1   | 1   | 1    | 1    |                   |
| 14       | 95D75-06040        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                 | 4   | 4   | 4    | 4    |                   |
| 15       | 93210-26658        | O-RING<br>JOINT TORIQUE                                     | 2   | 2   | 2    | 2    |                   |
| 16       | 6CB-13490-00       | RELIEF VALVE ASSY<br>SOUPAPE DE SECURITE COMPLET            | 1   | 1   | 1    | 1    |                   |
| 17       | 6CB-13473-00       | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 18       | 6ML-15362-00       | PLUG, OIL LEVEL<br>PLOT, NIVEAU D'HUILE                     | 1   | 1   | 1    | 1    |                   |
| 19       | 6KA-15377-00       | GUIDE, INLET<br>GUIDE D'ADMISSION                           | 1   | 1   | 1    | 1    |                   |
| 20       | 93210-19MJ3        | O-RING<br>JOINT TORIQUE                                     | 1   | 1   | 1    | 1    |                   |
| 21       | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>BOULON FIXATION                 | 2   | 2   | 2    | 2    |                   |

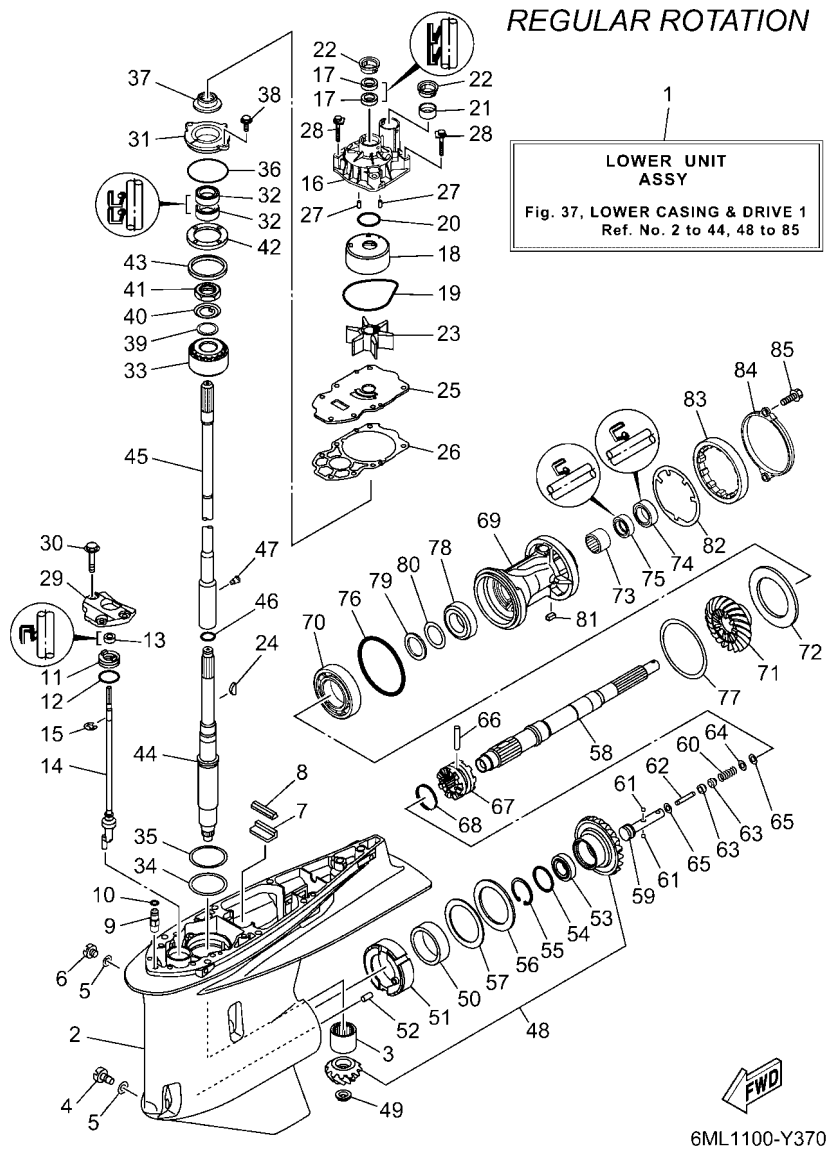


FIG. 37 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-45300-00-CE    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1   |     |      |      | WHITE, RH         |
| 2        | 6KA-45301-00-CE    | CASING, LOWER<br>BEQUILLE                     | 1   |     |      |      | WHITE, RH         |
| 3        | 93311-83280        | BEARING<br>ROULEMENT                          | 1   |     |      |      | WHITE             |
| 4        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             | 1   |     |      |      |                   |
| 5        | 90430-08003        | GASKET<br>JOINT                               | 2   |     |      |      |                   |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    | 1   |     |      |      |                   |
| 7        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1   |     |      |      |                   |
| 8        | 6CE-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         | 1   |     |      |      |                   |
| 9        | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                | 1   |     |      |      |                   |
| 10       | 93210-07003        | O-RING<br>JOINT TORIQUE                       | 1   |     |      |      |                   |
| 11       | 6CE-45321-20       | PLATE<br>PLAQUETTE                            | 1   |     |      |      |                   |
| 12       | 93210-33M49        | O-RING<br>JOINT TORIQUE                       | 1   |     |      |      |                   |
| 13       | 93106-10001        | OIL SEAL<br>JOINT SPY                         | 1   |     |      |      |                   |
| 14       | 6KA-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            | 1   |     |      |      |                   |
| 15       | 99001-09600        | CIRCLIP<br>CIRCLIP                            | 1   |     |      |      |                   |
| 16       | 6CE-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU     | 1   |     |      |      |                   |
| 17       | 93104-22M07        | OIL SEAL<br>JOINT SPY                         | 2   |     |      |      |                   |
| 18       | 6AW-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                  | 1   |     |      |      |                   |
| 19       | 93210-94003        | O-RING<br>JOINT TORIQUE                       | 1   |     |      |      |                   |
| 20       | 93210-37160        | O-RING<br>JOINT TORIQUE                       | 1   |     |      |      |                   |
| 21       | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1   | 1   |     |      |      |                   |
| 22       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE        | 2   |     |      |      |                   |
| 23       | 6CE-44352-00       | IMPELLER<br>TURBINE                           | 1   |     |      |      |                   |
| 24       | 90280-04002        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE          | 1   |     |      |      |                   |
| 25       | 6CE-44323-01       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE   | 1   |     |      |      |                   |
| 26       | 6CE-44315-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU      | 1   |     |      |      |                   |
| 27       | 93606-12019        | PIN, DOWEL<br>GOUILLE                         | 2   |     |      |      |                   |



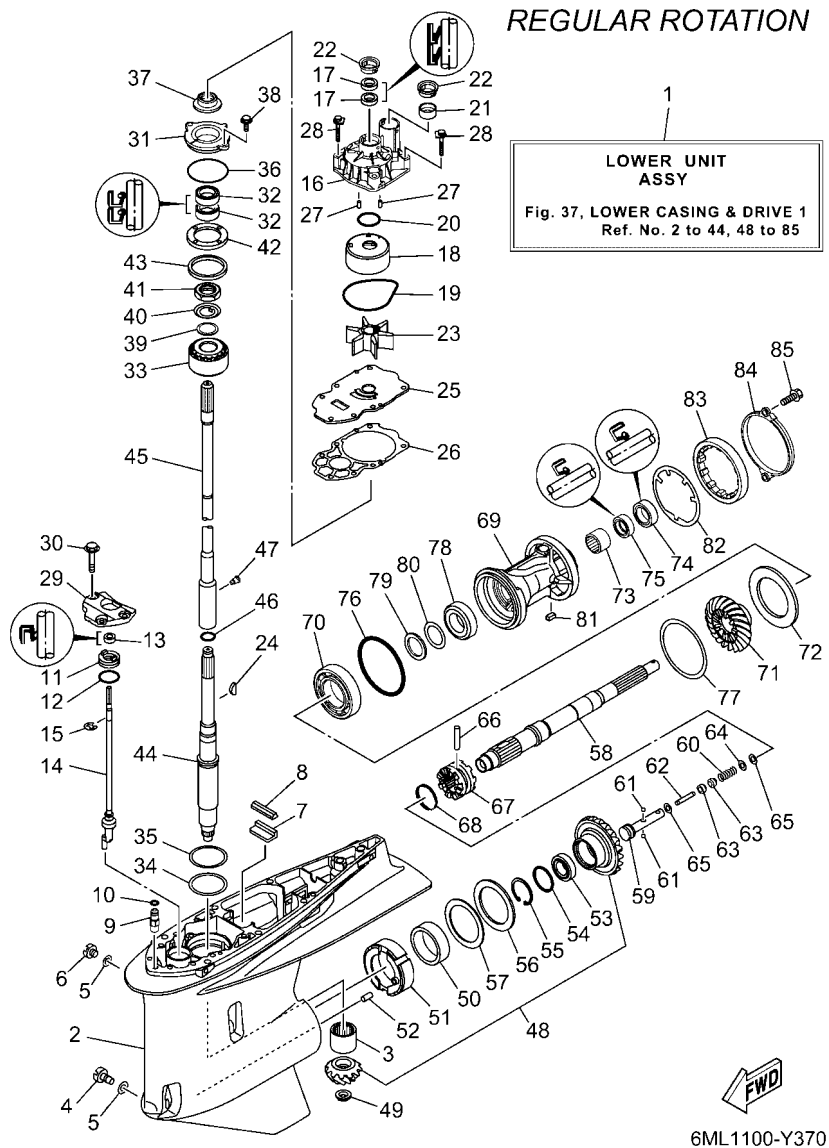


FIG. 37 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                         |
|----------|--------------------|---------------------------------------------------------------|-----|-----|------|------|-------------------------------------------|
| 28       | 90119-08191        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 4   |     |      |      |                                           |
| 29       | 6CB-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                        | 1   |     |      |      |                                           |
| 30       | 90119-08180        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 3   |     |      |      |                                           |
| 31       | 6AW-45335-00-CA    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                    | 1   |     |      |      |                                           |
| 32       | 93101-28019        | OIL SEAL<br>JOINT SPY                                         | 2   |     |      |      |                                           |
| 33       | 93399-99962        | BEARING<br>ROULEMENT                                          | 1   |     |      |      |                                           |
| 34       | 90201-68008        | WASHER, PLATE<br>RONDELLE, PLATE                              | 1   |     |      |      |                                           |
| 35       | 6AW-45587-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)                            | 1   |     |      |      | UR                                        |
|          | 6AW-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)                            | 1   |     |      |      | UR                                        |
|          | 6AW-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)                            | 1   |     |      |      | UR                                        |
|          | 6AW-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)                            | 1   |     |      |      | UR                                        |
|          | 6AW-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)                            | 1   |     |      |      | UR                                        |
|          | 6AW-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)                            | 1   |     |      |      | UR                                        |
|          | 6AW-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)                            | 1   |     |      |      | UR                                        |
| 36       | 93210-69MG6        | O-RING<br>JOINT TORIQUE                                       | 1   |     |      |      | UR                                        |
| 37       | 6KA-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE                     | 1   |     |      |      |                                           |
| 38       | 97E95-08520        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE   | 2   |     |      |      |                                           |
| 39       | 90201-301U7        | WASHER, PLATE<br>RONDELLE, PLATE                              | 1   |     |      |      |                                           |
| 40       | 90214-30003        | WASHER, CLAW<br>RONDELLE, A GRIFFES                           | 1   |     |      |      |                                           |
| 41       | 90170-30M18        | NUT<br>ECROU                                                  | 1   |     |      |      |                                           |
| 42       | 6AW-45244-00       | NUT<br>ECROU                                                  | 1   |     |      |      |                                           |
| 43       | 6T5-45539-00       | SPACER 2<br>ENTRETOISE 2                                      | 1   |     |      |      |                                           |
| 44       | 6KA-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.                       | 1   |     |      |      |                                           |
| 45       | 6KA-45802-00       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP. | 1   |     |      |      | UR X(25.2")                               |
|          | 6KA-45802-10       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP. | 1   |     |      |      | UR X(25.2")<br>UR U(30.2")<br>UR U(30.2") |
| 46       | 93210-22MF1        | O-RING<br>JOINT TORIQUE                                       | 1   |     |      |      |                                           |
| 47       | 90149-05048        | SCREW<br>VIS                                                  | 1   |     |      |      |                                           |

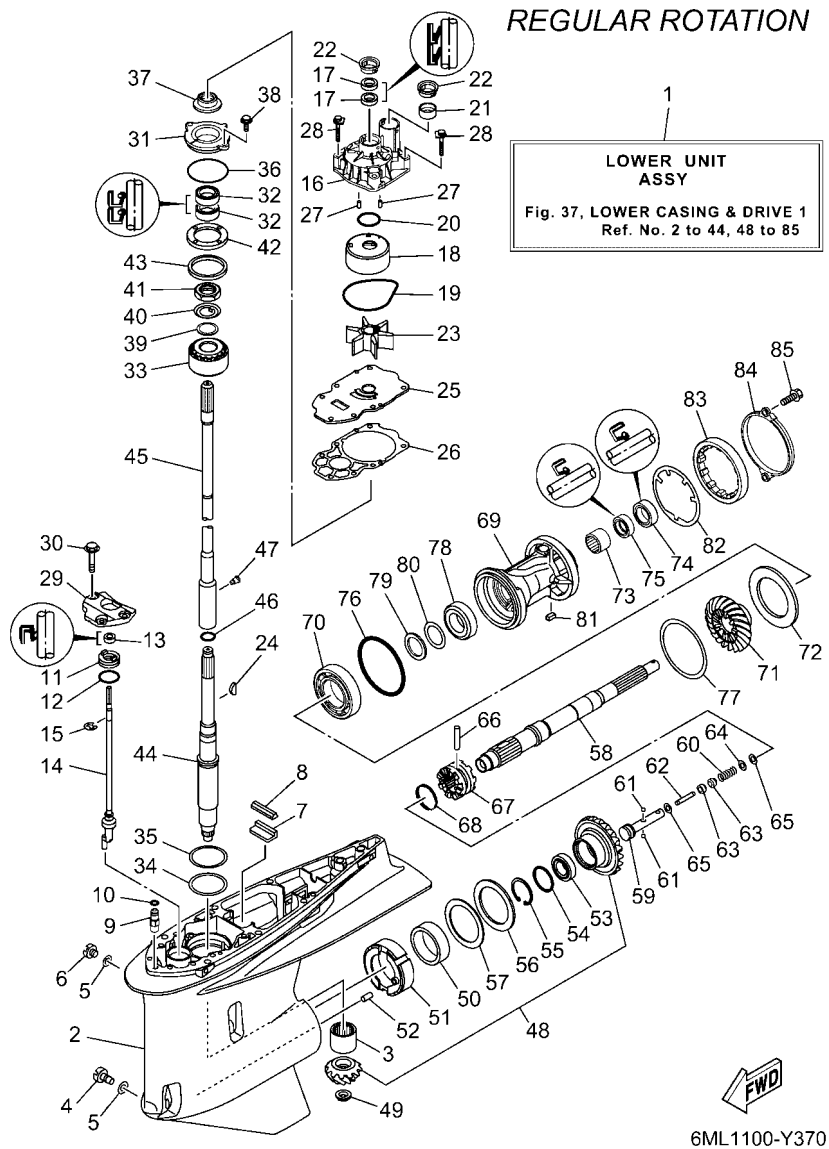


FIG. 37 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|-----|-----|------|------|-------------------|
| 48       | 6KA-45550-00       | GEAR SET KIT, PIGNON                     | 1   |     |      |      |                   |
| 49       | 90179-16017        | NUT ECROU                                | 1   |     |      |      |                   |
| 50       | 93311-85894        | BEARING ROULEMENT                        | 1   |     |      |      |                   |
| 51       | 6CB-45824-00       | ADAPTER ADAPTATEUR                       | 1   |     |      |      |                   |
| 52       | 93608-16M16        | PIN, DOWEL AXE                           | 1   |     |      |      |                   |
| 53       | 93332-000A4        | BEARING ROULEMENT                        | 1   |     |      |      |                   |
| 54       | 90201-41008        | WASHER, PLATE RONDELLE, PLATE            | 1   |     |      |      |                   |
| 55       | 99009-47500        | CIRCLIP CIRCLIP                          | 1   |     |      |      |                   |
| 56       | 93340-67011        | BEARING CERVEAUX DE DIRECTION            | 1   |     |      |      |                   |
| 57       | 6CB-45567-00       | SHIM (T:2.00MM) CALE (T:2.00MM)          | 1   |     |      |      | UR<br>UR          |
|          | 6CB-45567-10       | SHIM (T:2.03MM) CALE (T:2.03MM)          | 1   |     |      |      | UR<br>UR          |
|          | 6CB-45567-20       | SHIM (T:2.06MM) CALE (T:2.06MM)          | 1   |     |      |      | UR<br>UR          |
|          | 6CB-45567-30       | SHIM (T:2.09MM) CALE (T:2.09MM)          | 1   |     |      |      | UR<br>UR          |
|          | 6CB-45567-40       | SHIM (T:2.12MM) CALE (T:2.12MM)          | 1   |     |      |      | UR<br>UR          |
|          | 6CB-45567-50       | SHIM (T:2.15MM) CALE (T:2.15MM)          | 1   |     |      |      | UR<br>UR          |
| 58       | 6CB-45611-00       | SHAFT, PROPELLER ARBRE, HELICE           | 1   |     |      |      |                   |
| 59       | 6CB-45634-00       | SLIDE, SHIFT CONTRE-POUSOIR              | 1   |     |      |      |                   |
| 60       | 90501-10M77        | SPRING, COMPRESSION RESSORT, COMPRESSION | 1   |     |      |      |                   |
| 61       | 93501-04011        | BALL BILLE                               | 2   |     |      |      |                   |
| 62       | 6H1-45668-00       | SHAFT, FREE 1 AXE 1                      | 1   |     |      |      |                   |
| 63       | 61A-45635-00       | PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE      | 2   |     |      |      |                   |
| 64       | 90201-02M00        | WASHER, PLATE RONDELLE, PLATE            | 1   |     |      |      |                   |
| 65       | 90183-02M03        | NUT, SPRING ECROU, RESSORT               | 2   |     |      |      |                   |
| 66       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           | 1   |     |      |      |                   |
| 67       | 6ML-45631-00       | CLUTCH, DOG CRABOT                       | 1   |     |      |      |                   |
| 68       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    | 1   |     |      |      |                   |
| 69       | 6CE-45332-00-CA    | HOUSING, BEARING FLASQUE, ROULEMENT      | 1   |     |      |      |                   |

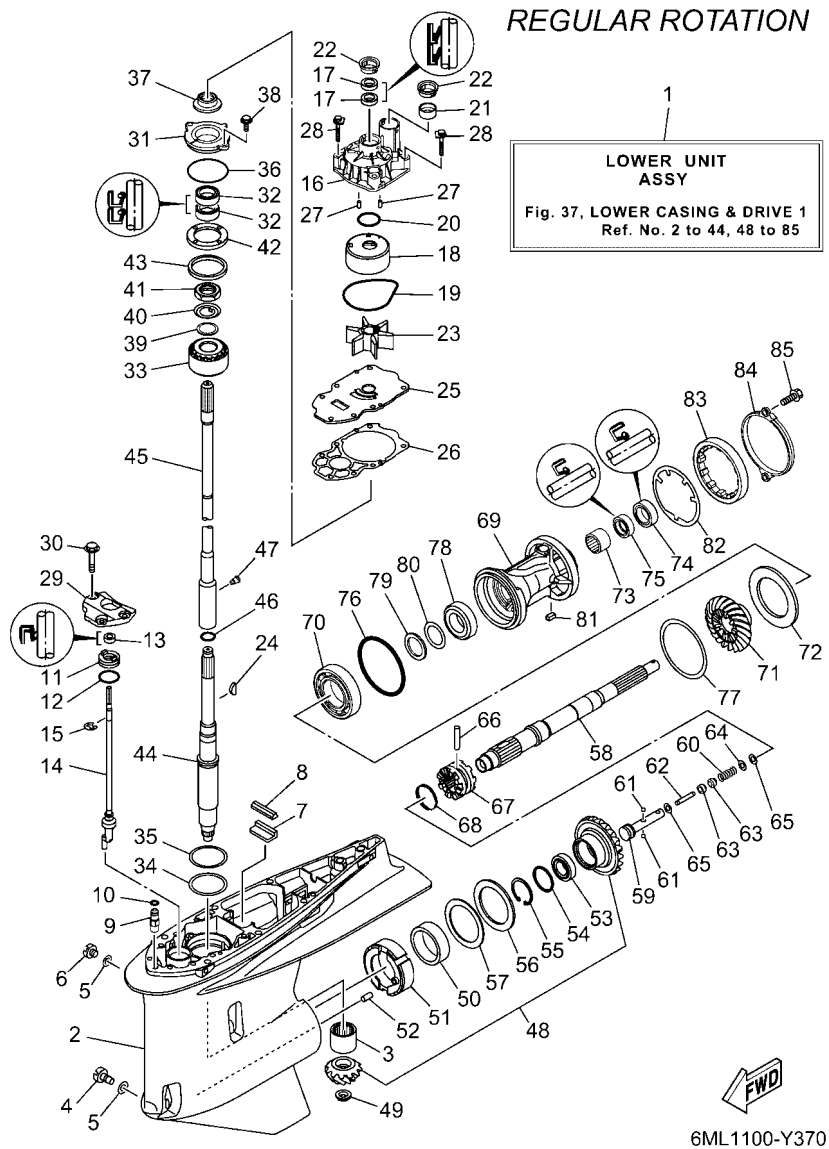
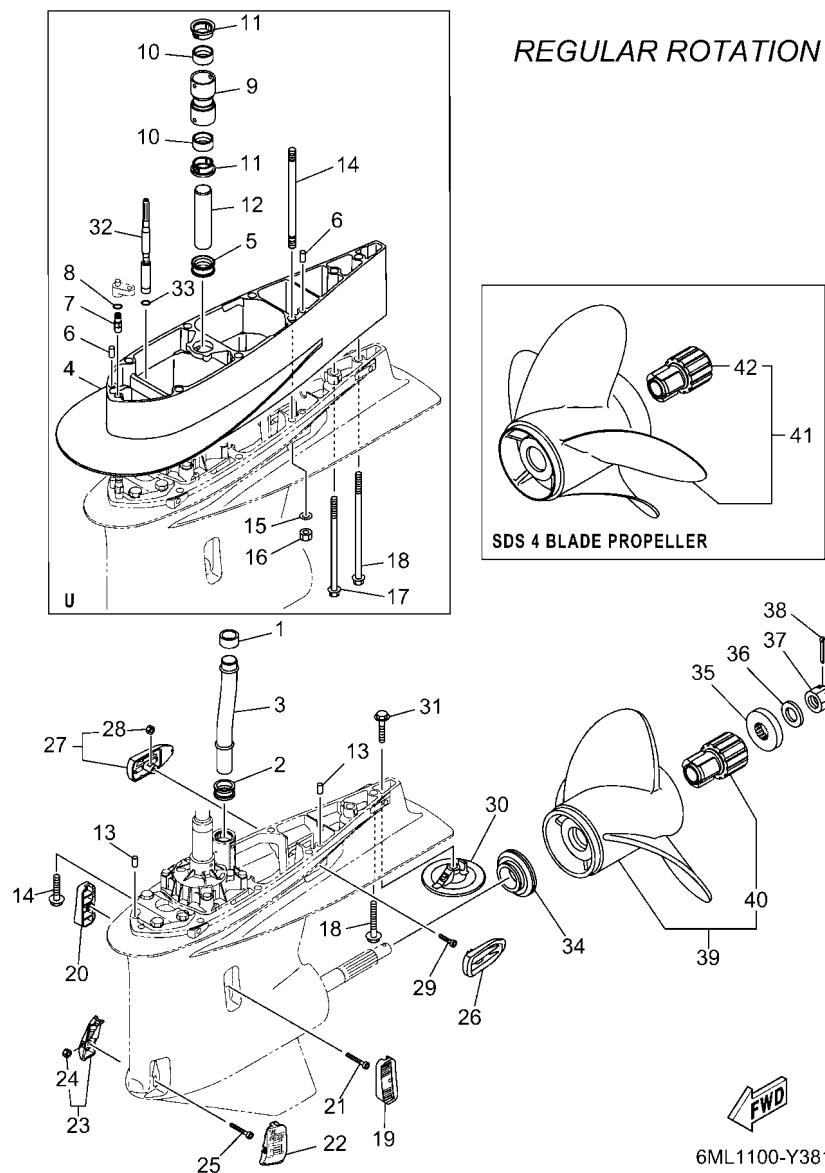


FIG. 37 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

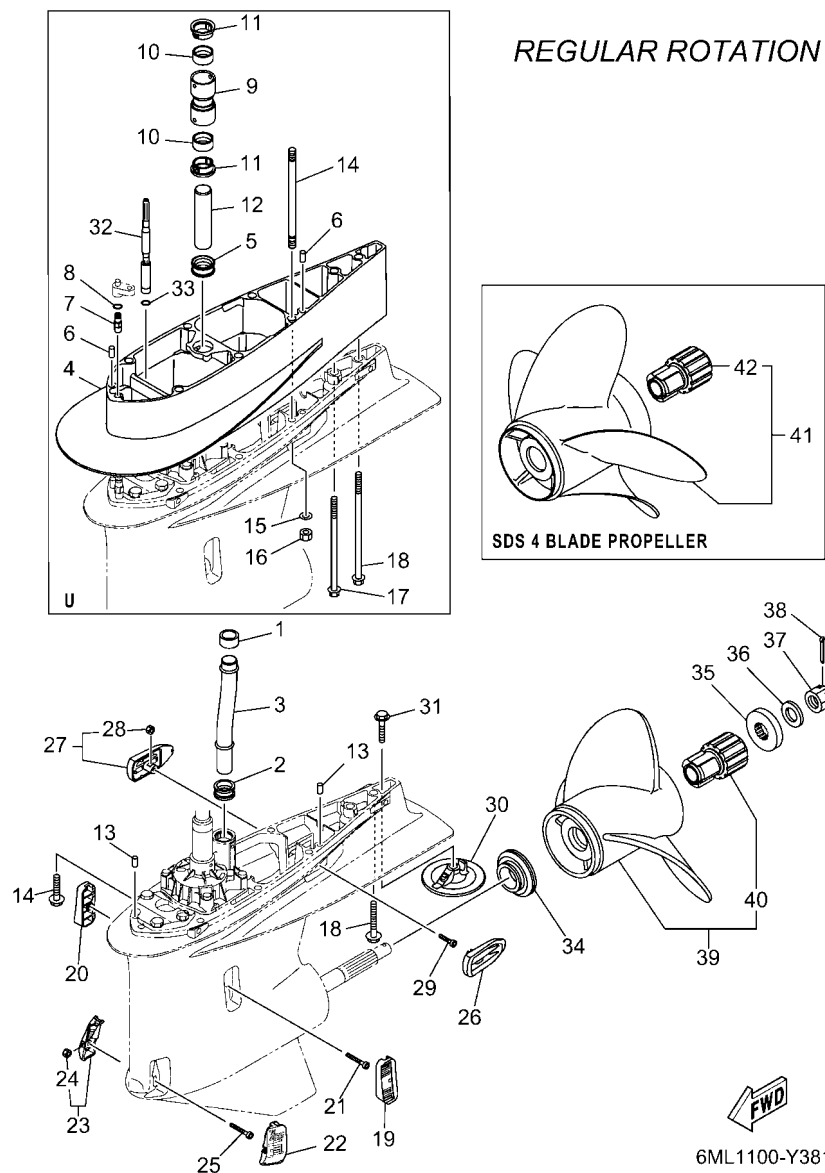
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|-----|-----|------|------|-------------------|
| 70       | 93306-209U0        | BEARING ROULEMENT                             | 1   |     |      |      |                   |
| 71       | 6KA-45571-00       | GEAR 2 (21T) PIGNON 2 (21T)                   | 1   |     |      |      |                   |
| 72       | 6CB-45576-00       | WASHER, THRUST 2 RONDELLE DE CALAGE 2         | 1   |     |      |      |                   |
| 73       | 93315-43061        | BEARING ROULEMENT                             | 1   |     |      |      |                   |
| 74       | 93101-30030        | OIL SEAL JOINT SPY                            | 1   |     |      |      |                   |
| 75       | 93101-30019        | OIL SEAL JOINT SPY                            | 1   |     |      |      |                   |
| 76       | 93211-02001        | O-RING JOINT TORIQUE                          | 1   |     |      |      |                   |
| 77       | 6CB-45577-00       | SHIM (T:0.10MM) CALE (T:0.10MM)               | 1   |     |      |      | UR                |
|          | 6CB-45577-10       | SHIM (T:0.12MM) CALE (T:0.12MM)               | 1   |     |      |      | UR                |
|          | 6CB-45577-20       | SHIM (T:0.15MM) CALE (T:0.15MM)               | 1   |     |      |      | UR                |
|          | 6CB-45577-30       | SHIM (T:0.18MM) CALE (T:0.18MM)               | 1   |     |      |      | UR                |
|          | 6CB-45577-40       | SHIM (T:0.30MM) CALE (T:0.30MM)               | 1   |     |      |      | UR                |
|          | 6CB-45577-50       | SHIM (T:0.40MM) CALE (T:0.40MM)               | 1   |     |      |      | UR                |
|          | 6CB-45577-60       | SHIM (T:0.50MM) CALE (T:0.50MM)               | 1   |     |      |      | UR                |
| 78       | 93332-000A5        | BEARING ROULEMENT                             | 1   |     |      |      |                   |
| 79       | 90201-32008        | WASHER, PLATE RONDELLE, PLATE                 | 1   |     |      |      |                   |
| 80       | 676-45567-00       | SHIM (T:0.7MM) CALE                           | 1   |     |      |      | UR                |
|          | 676-45567-10       | SHIM (T:0.8MM) CALE                           | 1   |     |      |      | UR                |
|          | 676-45567-20       | SHIM (T:0.9MM) CALE                           | 1   |     |      |      | UR                |
|          | 676-45567-30       | SHIM (T:1.0MM) CALE                           | 1   |     |      |      | UR                |
|          | 676-45567-40       | SHIM (T:1.1MM) CALE                           | 1   |     |      |      | UR                |
|          | 676-45567-50       | SHIM (T:1.2MM) CALE                           | 1   |     |      |      | UR                |
| 81       | 90282-05008        | KEY, STRAIGHT CLAVETTE, DROITE                | 1   |     |      |      |                   |
| 82       | 6CB-45383-00       | WASHER, CLAW FREIN D'ECROU                    | 1   |     |      |      |                   |
| 83       | 6CB-45384-00       | NUT ECROU                                     | 1   |     |      |      |                   |
| 84       | 6CE-45361-10       | CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE | 1   |     |      |      |                   |
| 85       | 90105-08M61        | BOLT, FLANGE BOULON, A COLLERETTE             | 2   |     |      |      |                   |



**FIG. 38 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                  |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|------------------------------------|
| 1        | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 | 1   | 1   | 1    |      |                                    |
| 2        | 6AW-44366-01       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 | 1   | 1   | 1    |      |                                    |
| 3        | 6CE-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                               | 1   | 1   | 1    |      |                                    |
| 4        | 6KA-45211-00-CE    | EXTENSION<br>EXTENSION                                      | 1   |     |      |      | WHITE, U(30.2")<br>WHITE, U(30.2") |
| 5        | 6AW-44366-01       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 | 1   |     |      |      | U(30.2")<br>U(30.2")               |
| 6        | 93608-16M16        | PIN, DOWEL<br>AXE                                           | 2   |     |      |      | U(30.2")<br>U(30.2")               |
| 7        | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                              | 1   |     |      |      | U(30.2")<br>U(30.2")               |
| 8        | 93210-07003        | O-RING<br>JOINT TORIQUE                                     | 1   |     |      |      | U(30.2")<br>U(30.2")               |
| 9        | 6CE-44362-00       | TUBE, WATER 2<br>TUBE D'EAU 2                               | 1   |     |      |      | U(30.2")<br>U(30.2")               |
| 10       | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 | 2   |     |      |      | U(30.2")<br>U(30.2")               |
| 11       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                      | 2   |     |      |      | U(30.2")<br>U(30.2")               |
| 12       | 6AW-44363-00       | TUBE, WATER 3<br>TUBE D'EAU 3                               | 1   |     |      |      | U(30.2")<br>U(30.2")               |
| 13       | 93608-16M16        | PIN, DOWEL<br>AXE                                           | 2   |     |      |      |                                    |
| 14       | 90119-10024        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 7   |     |      |      | UR X(25.2")<br>UR X(25.2")         |
|          | 90116-10067        | BOLT, STUD<br>GOIJON                                        | 6   |     |      |      | UR U(30.2")<br>UR U(30.2")         |
| 15       | 92995-10600        | WASHER<br>RONDELLE                                          | 6   |     |      |      | U(30.2")<br>U(30.2")               |
| 16       | 95380-10600        | NUT<br>ECROU                                                | 6   |     |      |      | U(30.2")<br>U(30.2")               |
| 17       | 90119-10009        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 1   |     |      |      | U(30.2")<br>U(30.2")               |
| 18       | 97E75-10570        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   |     |      |      | UR X(25.2")<br>UR X(25.2")         |
|          | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 1   |     |      |      | UR U(30.2")<br>UR U(30.2")         |
| 19       | 6KA-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1              | 1   |     |      |      |                                    |
| 20       | 6KA-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2              | 1   |     |      |      |                                    |
| 21       | 90110-05039        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 1   |     |      |      |                                    |
| 22       | 6CE-45224-00       | COVER, WATER INLET 3<br>GRILLE, ENTREE D'EAU 3              | 1   |     |      |      |                                    |
| 23       | 6CE-45225-00       | COVER, WATER INLET 4<br>GRILLE, ENTREE D'EAU 4              | 1   |     |      |      |                                    |
| 24       | 90185-05002        | .NUT, NYLON<br>.ECROU,AUTO-BLOQUANT                         | 1   |     |      |      |                                    |
| 25       | 90110-05039        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE | 1   |     |      |      |                                    |



**FIG. 38 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|-----|------|------|-------------------|
| 26       | 6KA-45254-00       | COVER, OUTLET 1<br>COUVERCLE, SORTIE 1                  | 1   |     |      |      |                   |
| 27       | 6KA-45255-00       | COVER, OUTLET 2<br>COUVERCLE, SORTIE 2                  | 1   |     |      |      |                   |
| 28       | 90185-05002        | .NUT, NYLON<br>.ECROU,AUTO-BLOQUANT                     | 1   |     |      |      |                   |
| 29       | 91380-05020        | BOLT<br>BOULON                                          | 1   |     |      |      |                   |
| 30       | 6CE-45373-00       | ANODE<br>ANODE                                          | 1   |     |      |      |                   |
| 31       | 90105-10M00        | BOLT, FLANGE<br>BOULON, A COLLERETTE                    | 1   |     |      |      |                   |
| 32       | 6KA-44190-00       | JT. SHIFT ROD COMP.<br>JOINT, TRINGLE DE SELECTEUR CO   | 1   |     |      |      | U(30.2")          |
| 33       | 93210-09165        | O-RING<br>JOINT TORIQUE                                 | 1   |     |      |      | U(30.2")          |
| 34       | 69J-45987-00       | SPACER 1<br>ENTRETOISE 1                                | 1   |     |      |      | U(30.2")          |
| 35       | 688-45997-01       | SPACER 2<br>ENTRETOISE 2                                | 1   |     |      |      | U(30.2")          |
| 36       | 92990-18200        | WASHER<br>RONDELLE, PLATE                               | 1   |     |      |      |                   |
| 37       | 90171-18M04        | NUT, CASTLE<br>ECROU, CRENELE                           | 1   |     |      |      |                   |
| 38       | 91490-40030        | PIN, COTTER<br>GOUPILLE                                 | 1   |     |      |      |                   |
| 39       | 6CE-45930-20       | PROPELLER (3X15-3/4"X13"-T)<br>HELICE (3X15-3/4"X13"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45D70-20       | PROPELLER (3X15-3/4"X14"-T)<br>HELICE (3X15-3/4"X14"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45976-20       | PROPELLER (3X15-3/4"X15"-T)<br>HELICE (3X15-3/4"X15"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45938-20       | PROPELLER (3X15-1/2"X16"-T)<br>HELICE (3X15-1/2"X16"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45978-20       | PROPELLER (3X15-1/2"X17"-T)<br>HELICE (3X15-1/2"X17"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45934-20       | PROPELLER (3X15-1/4"X18"-T)<br>HELICE (3X15-1/4"X18"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45970-20       | PROPELLER (3X15-1/4"X19"-T)<br>HELICE (3X15-1/4"X19"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45932-20       | PROPELLER (3X15"X20"-T)<br>HELICE (3X15"X20"-T)         | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45972-20       | PROPELLER (3X15"X21"-T)<br>HELICE (3X15"X21"-T)         | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45936-20       | PROPELLER (3X14-3/4"X22"-T)<br>HELICE (3X14-3/4"X22"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45974-20       | PROPELLER (3X14-3/4"X23"-T)<br>HELICE (3X14-3/4"X23"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45D72-20       | PROPELLER (3X13-3/4"X24"-T)<br>HELICE (3X13-3/4"X24"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6CE-45D74-20       | PROPELLER (3X13-3/4"X25"-T)<br>HELICE (3X13-3/4"X25"-T) | 1   |     |      |      | UR SDS 3 BLADE    |
|          | 6KA-45970-00       | PROPELLER (3X15-1/4"X18"-T)<br>HELICE (3X15-1/4"X18"-T) | 1   |     |      |      | UR SDS 3 BLADE    |

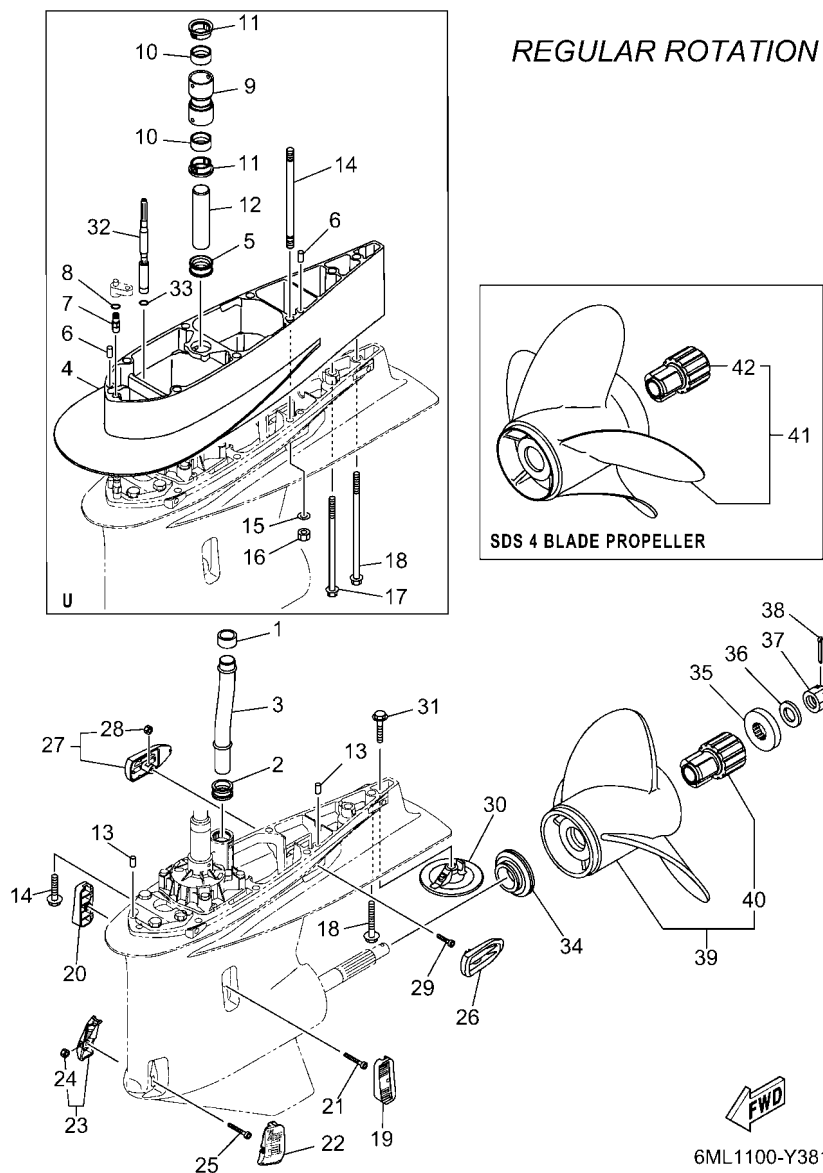
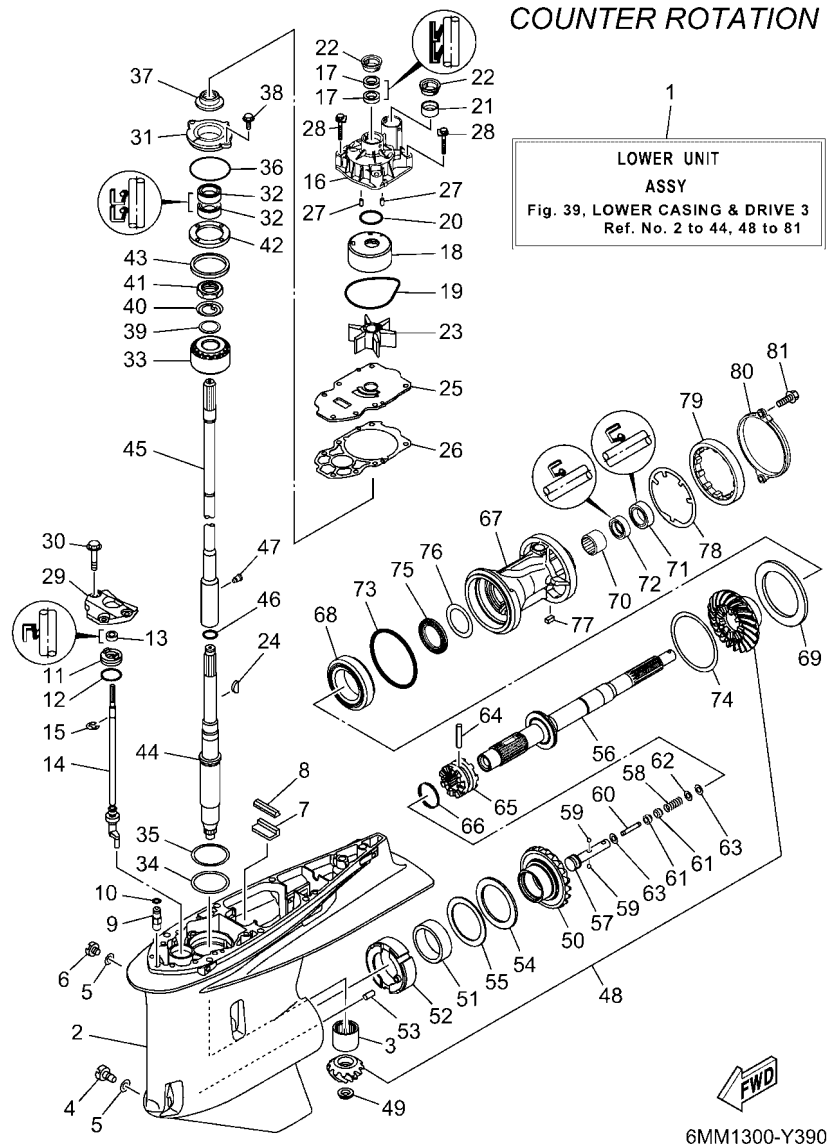


FIG. 38 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                |
|----------|--------------------|---------------------------------------------------------|-----|-----|------|------|----------------------------------|
| 39       | 6KA-45972-00       | PROPELLER (3X15-1/4"X19"-T)<br>HELICE (3X15-1/4"X19"-T) | 1   |     |      |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KA-45974-00       | PROPELLER (3X15"X20"-T)<br>HELICE (3X15"X20"-T)         | 1   |     |      |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KA-45976-00       | PROPELLER (3X15"X21"-T)<br>HELICE (3X15"X21"-T)         | 1   |     |      |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 40       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1    | 1   |     |      |      |                                  |
| 41       | 6CE-45B70-20       | PROPELLER (4X15"X21"-T)<br>HELICE (4X15"X21"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CE-45B72-20       | PROPELLER (4X15"X22"-T)<br>HELICE (4X15"X22"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CE-45B74-20       | PROPELLER (4X15"X23"-T)<br>HELICE (4X15"X23"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B70-00       | PROPELLER (4X15-1/4"X18"-T)<br>HELICE (4X15-1/4"X18"-T) | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B72-00       | PROPELLER (4X15-1/4"X19"-T)<br>HELICE (4X15-1/4"X19"-T) | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B74-00       | PROPELLER (4X15-1/4"X20"-T)<br>HELICE (4X15-1/4"X20"-T) | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B76-00       | PROPELLER (4X15"X21"-T)<br>HELICE (4X15"X21"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B78-00       | PROPELLER (4X15"X22"-T)<br>HELICE (4X15"X22"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B80-00       | PROPELLER (4X15"X23"-T)<br>HELICE (4X15"X23"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B82-00       | PROPELLER (4X15"X24"-T)<br>HELICE (4X15"X24"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B84-00       | PROPELLER (4X15"X25"-T)<br>HELICE (4X15"X25"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B86-00       | PROPELLER (4X15"X26"-T)<br>HELICE (4X15"X26"-T)         | 1   |     |      |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
| 42       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1    | 1   |     |      |      |                                  |



**FIG. 39 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6MM-45300-00-CE    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    |     |     |      | 1    | WHITE, LH         |
| 2        | 6KA-45301-00-CE    | CASING, LOWER<br>BEQUILLE                     |     |     |      | 1    | WHITE, LH         |
| 3        | 93311-83280        | BEARING<br>ROULEMENT                          |     |     |      | 1    | WHITE             |
| 4        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             |     |     |      | 1    |                   |
| 5        | 90430-08003        | GASKET<br>JOINT                               |     |     |      | 2    |                   |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    |     |     |      | 1    |                   |
| 7        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC |     |     |      | 1    |                   |
| 8        | 6CE-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         |     |     |      | 1    |                   |
| 9        | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                |     |     |      | 1    |                   |
| 10       | 93210-07003        | O-RING<br>JOINT TORIQUE                       |     |     |      | 1    |                   |
| 11       | 6CE-45321-20       | PLATE<br>PLAQUETTE                            |     |     |      | 1    |                   |
| 12       | 93210-33M49        | O-RING<br>JOINT TORIQUE                       |     |     |      | 1    |                   |
| 13       | 93106-10001        | OIL SEAL<br>JOINT SPY                         |     |     |      | 1    |                   |
| 14       | 6KB-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            |     |     |      | 1    |                   |
| 15       | 99001-09600        | CIRCLIP<br>CIRCLIP                            |     |     |      | 1    |                   |
| 16       | 6CE-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU     |     |     |      | 1    |                   |
| 17       | 93104-22M07        | OIL SEAL<br>JOINT SPY                         |     |     |      | 2    |                   |
| 18       | 6AW-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                  |     |     |      | 1    |                   |
| 19       | 93210-94003        | O-RING<br>JOINT TORIQUE                       |     |     |      | 1    |                   |
| 20       | 93210-37160        | O-RING<br>JOINT TORIQUE                       |     |     |      | 1    |                   |
| 21       | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1   |     |     |      | 1    |                   |
| 22       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE        |     |     |      | 2    |                   |
| 23       | 6CE-44352-00       | IMPELLER<br>TURBINE                           |     |     |      | 1    |                   |
| 24       | 90280-04002        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE          |     |     |      | 1    |                   |
| 25       | 6CE-44323-01       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE   |     |     |      | 1    |                   |
| 26       | 6CE-44315-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU      |     |     |      | 1    |                   |
| 27       | 93606-12019        | PIN, DOWEL<br>GOUPILE                         |     |     |      | 2    |                   |

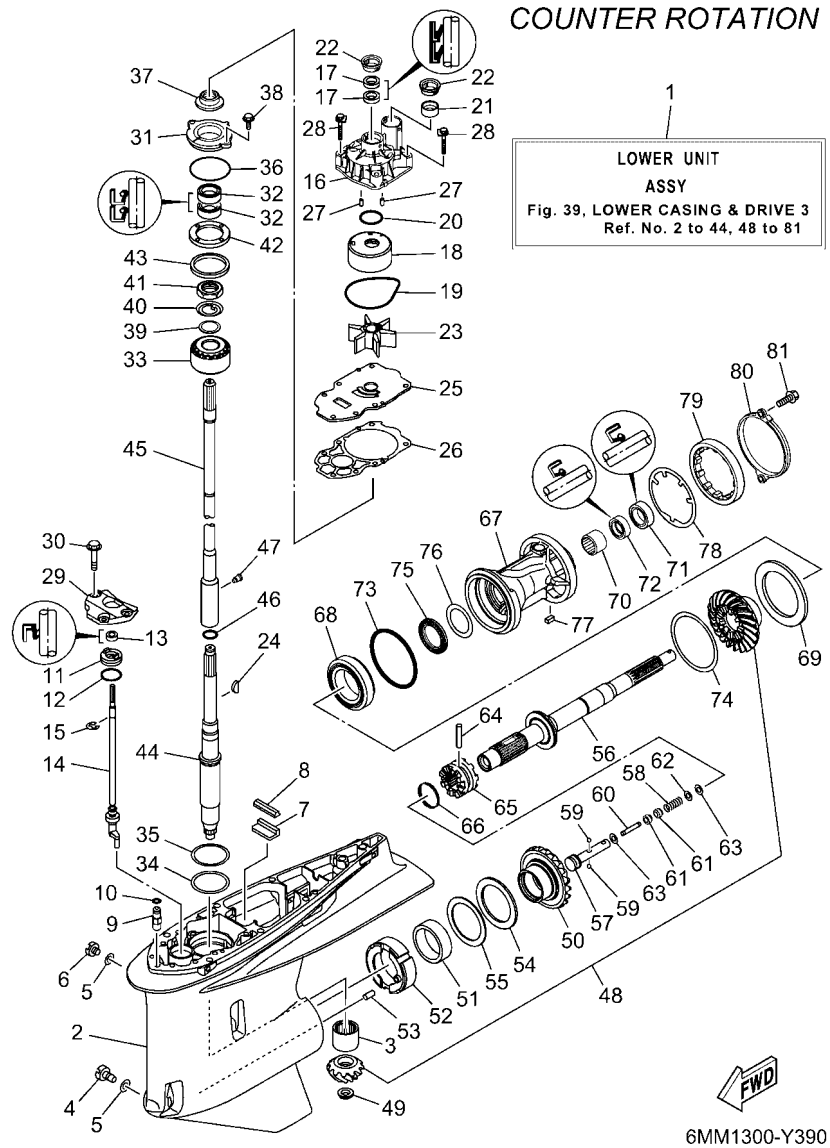


FIG. 39 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                         |
|----------|--------------------|---------------------------------------------------------------|-----|-----|------|------|-------------------------------------------|
| 28       | 90119-08191        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    |     |     |      | 4    |                                           |
| 29       | 6CB-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                        |     |     |      | 1    |                                           |
| 30       | 90119-08180        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    |     |     |      | 3    |                                           |
| 31       | 6AW-45335-00-CA    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                    |     |     |      | 1    |                                           |
| 32       | 93101-28019        | OIL SEAL<br>JOINT SPY                                         |     |     |      | 2    |                                           |
| 33       | 93399-99962        | BEARING<br>ROULEMENT                                          |     |     |      | 1    |                                           |
| 34       | 90201-68008        | WASHER, PLATE<br>RONDELLE, PLATE                              |     |     |      | 1    |                                           |
| 35       | 6AW-45587-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)                            |     |     |      | 1    | UR                                        |
|          | 6AW-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)                            |     |     |      | 1    | UR                                        |
|          | 6AW-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)                            |     |     |      | 1    | UR                                        |
|          | 6AW-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)                            |     |     |      | 1    | UR                                        |
|          | 6AW-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)                            |     |     |      | 1    | UR                                        |
|          | 6AW-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)                            |     |     |      | 1    | UR                                        |
|          | 6AW-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)                            |     |     |      | 1    | UR                                        |
| 36       | 93210-69MG6        | O-RING<br>JOINT TORIQUE                                       |     |     |      | 1    |                                           |
| 37       | 6KA-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE                     |     |     |      | 1    |                                           |
| 38       | 97E95-08520        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE   |     |     |      | 2    |                                           |
| 39       | 90201-301U7        | WASHER, PLATE<br>RONDELLE, PLATE                              |     |     |      | 1    |                                           |
| 40       | 90214-30003        | WASHER, CLAW<br>RONDELLE, A GRIFFES                           |     |     |      | 1    |                                           |
| 41       | 90170-30M18        | NUT<br>ECROU                                                  |     |     |      | 1    |                                           |
| 42       | 6AW-45244-00       | NUT<br>ECROU                                                  |     |     |      | 1    |                                           |
| 43       | 6T5-45539-00       | SPACER 2<br>ENTRETOISE 2                                      |     |     |      | 1    |                                           |
| 44       | 6KA-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.                       |     |     |      | 1    |                                           |
| 45       | 6KA-45802-00       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP. |     |     |      | 1    | UR X(25.2")                               |
|          | 6KA-45802-10       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP. |     |     |      | 1    | UR X(25.2")<br>UR U(30.2")<br>UR U(30.2") |
| 46       | 93210-22MF1        | O-RING<br>JOINT TORIQUE                                       |     |     |      | 1    |                                           |
| 47       | 90149-05048        | SCREW<br>VIS                                                  |     |     |      | 1    |                                           |



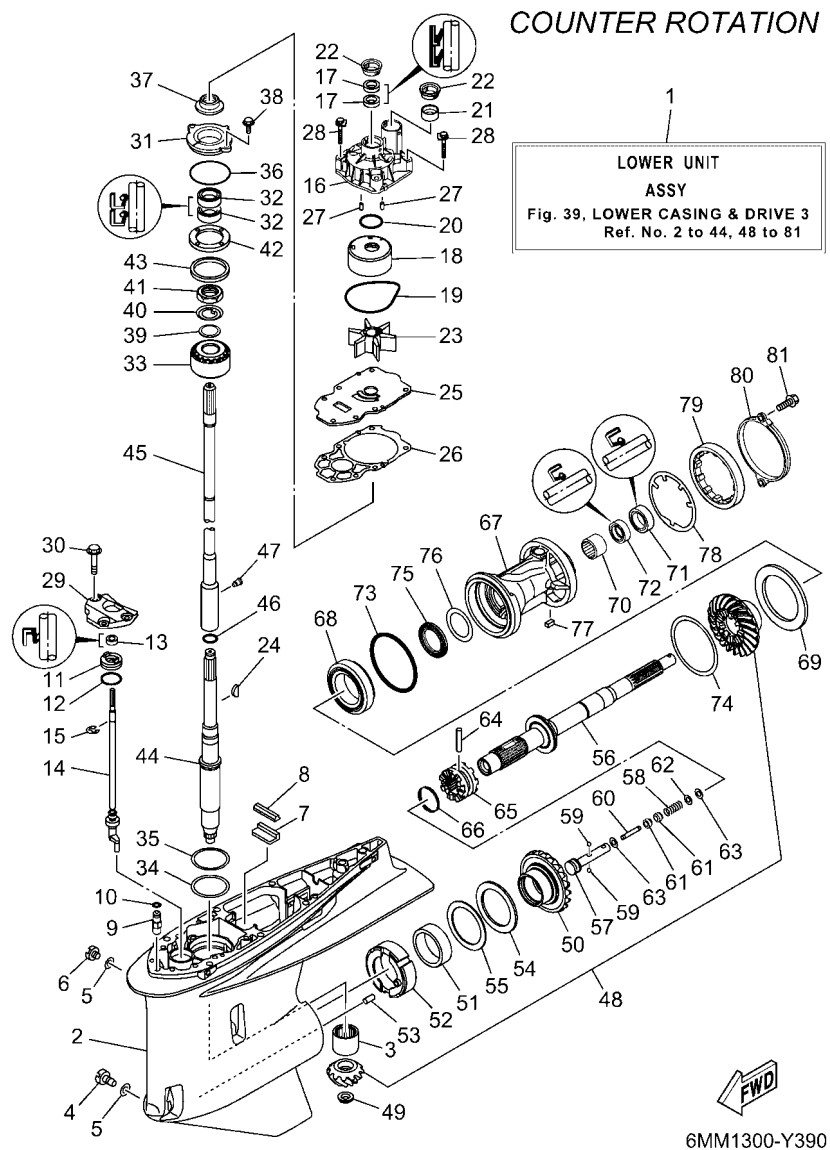
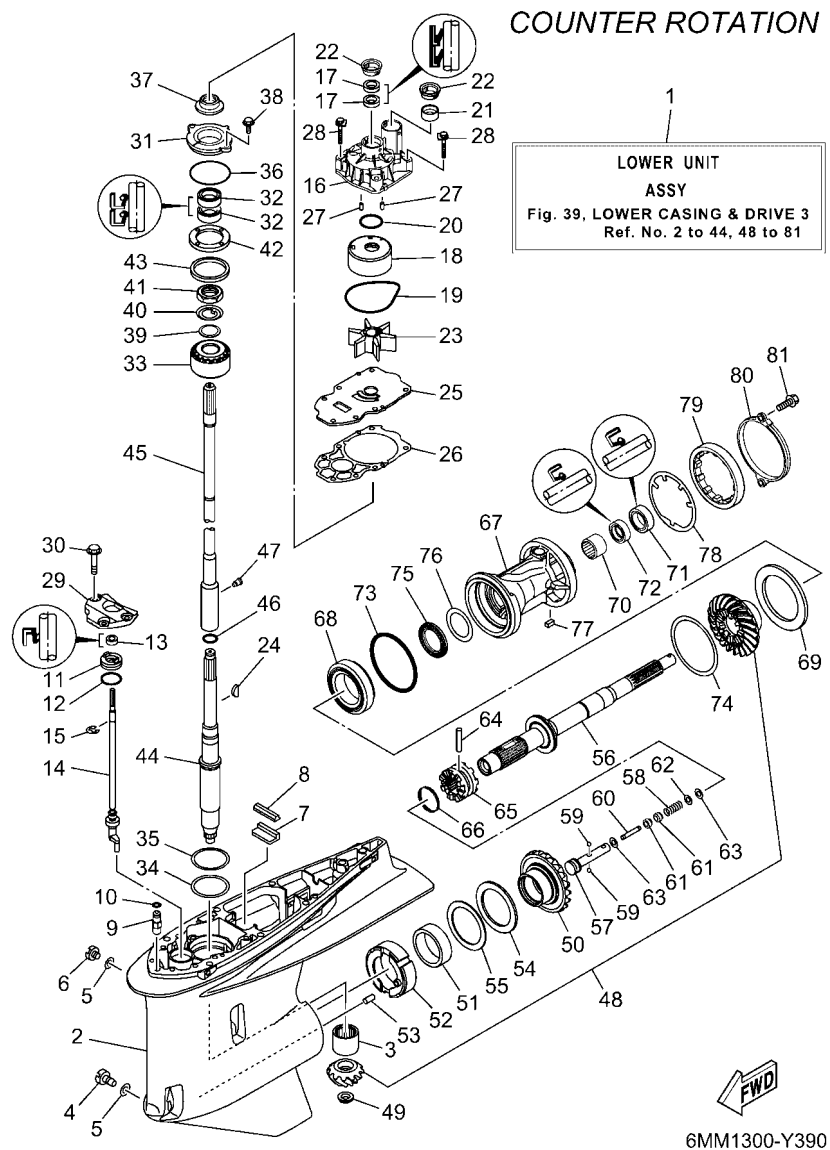


FIG. 39 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|-----|-----|------|------|-------------------|
| 48       | 6KB-45550-00       | GEAR SET KIT, PIGNON                     |     |     |      | 1    |                   |
| 49       | 90179-16017        | NUT ECROU                                |     |     |      | 1    |                   |
| 50       | 6KB-45560-00       | GEAR 1 (21T) PIGNON 1 (21T)              |     |     |      | 1    |                   |
| 51       | 93311-85894        | BEARING ROULEMENT                        |     |     |      | 1    |                   |
| 52       | 6CB-45824-00       | ADAPTER ADAPTATEUR                       |     |     |      | 1    |                   |
| 53       | 93608-16M16        | PIN, DOWEL AXE                           |     |     |      | 1    |                   |
| 54       | 93340-67011        | BEARING CERVEAUX DE DIRECTION            |     |     |      | 1    |                   |
| 55       | 6CB-45567-00       | SHIM (T:2.00MM) CALE (T:2.00MM)          |     |     |      | 1    | UR                |
|          | 6CB-45567-10       | SHIM (T:2.03MM) CALE (T:2.03MM)          |     |     |      | 1    | UR                |
|          | 6CB-45567-20       | SHIM (T:2.06MM) CALE (T:2.06MM)          |     |     |      | 1    | UR                |
|          | 6CB-45567-30       | SHIM (T:2.09MM) CALE (T:2.09MM)          |     |     |      | 1    | UR                |
|          | 6CB-45567-40       | SHIM (T:2.12MM) CALE (T:2.12MM)          |     |     |      | 1    | UR                |
|          | 6CB-45567-50       | SHIM (T:2.15MM) CALE (T:2.15MM)          |     |     |      | 1    | UR                |
| 56       | 6KB-45611-00       | SHAFT, PROPELLER ARBRE, HELICE           |     |     |      | 1    |                   |
| 57       | 6CB-45634-00       | SLIDE, SHIFT CONTRE-POUSSOIR             |     |     |      | 1    |                   |
| 58       | 90501-10M77        | SPRING, COMPRESSION RESSORT, COMPRESSION |     |     |      | 1    |                   |
| 59       | 93501-04011        | BALL BILLE                               |     |     |      | 2    |                   |
| 60       | 6H1-45668-00       | SHAFT, FREE 1 AXE 1                      |     |     |      | 1    |                   |
| 61       | 61A-45635-00       | PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE      |     |     |      | 2    |                   |
| 62       | 90201-02M00        | WASHER, PLATE RONDELLE, PLATE            |     |     |      | 1    |                   |
| 63       | 90183-02M03        | NUT, SPRING ECROU, RESSORT               |     |     |      | 2    |                   |
| 64       | 90250-08M07        | PIN, STRAIGHT GOUPILLE, DROITE           |     |     |      | 1    |                   |
| 65       | 6ML-45631-00       | CLUTCH, DOG CRABOT                       |     |     |      | 1    |                   |
| 66       | 6E5-45633-01       | RING, CROSS PIN JONC, GOUPILLE CRABOT    |     |     |      | 1    |                   |
| 67       | 6CF-45332-01-CA    | HOUSING, BEARING FLASQUE, ROULEMENT      |     |     |      | 1    |                   |
| 68       | 93332-00048        | BEARING ROULEMENT                        |     |     |      | 1    |                   |
| 69       | 6CF-45576-00       | WASHER, THRUST 2 RONDELLE DE CALAGE 2    |     |     |      | 1    |                   |



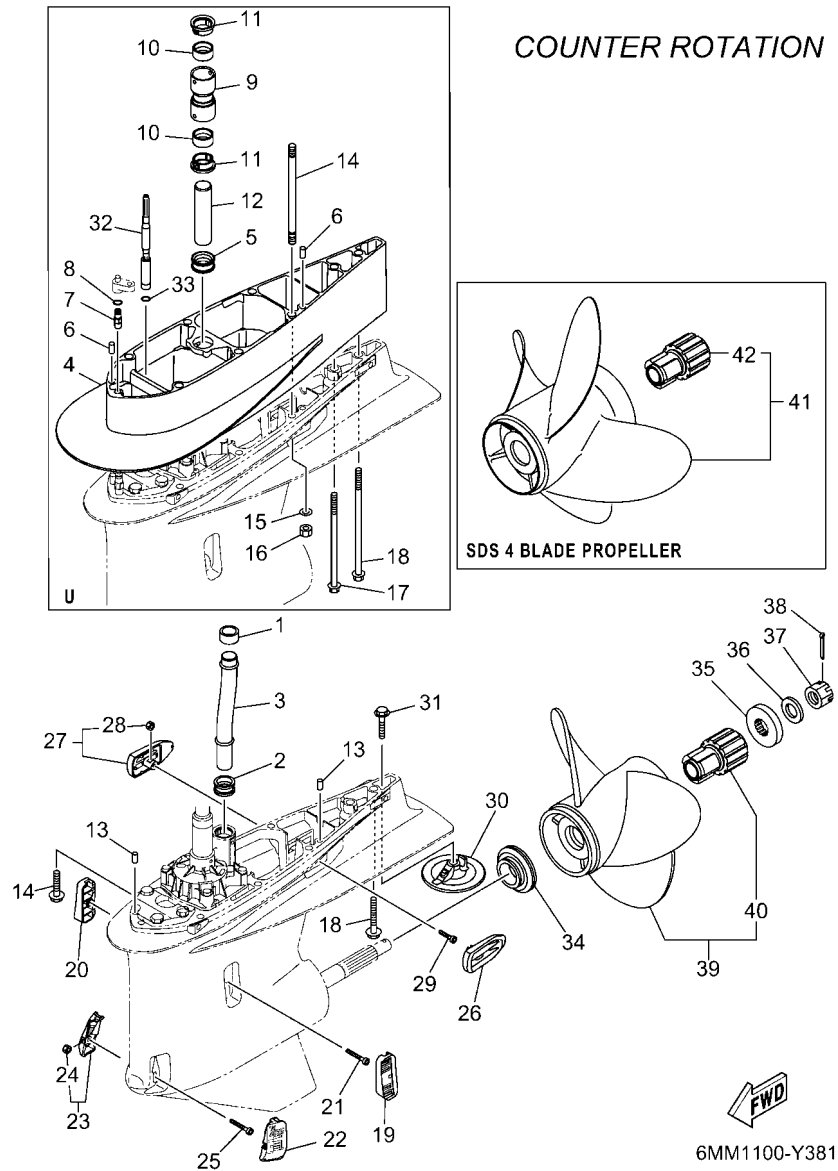
**FIG. 39 LOWER CASING & DRIVE 3**

**BOITIER D'HELICE TRANSMISSION3**

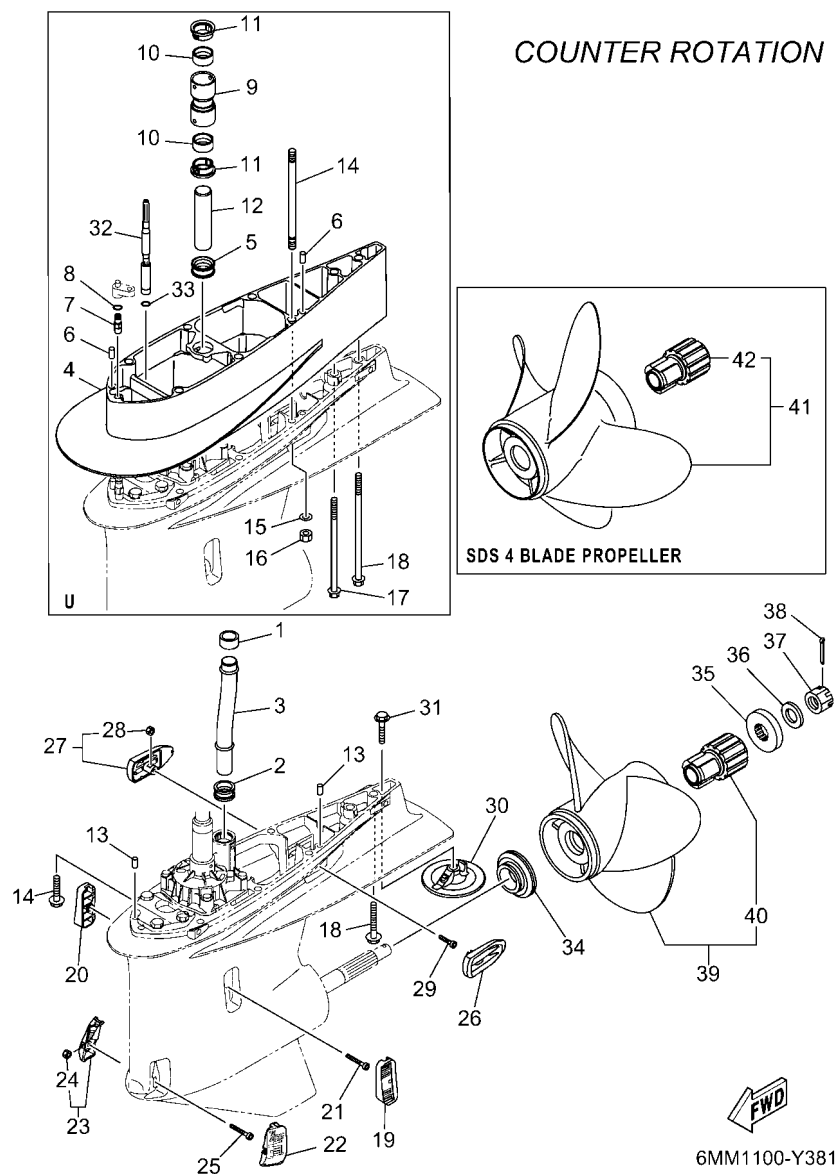
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|-----|-----|------|------|-------------------|
| 70       | 93315-43061        | BEARING<br>ROULEMENT                             |     |     |      | 1    |                   |
| 71       | 93101-30030        | OIL SEAL<br>JOINT SPY                            |     |     |      | 1    |                   |
| 72       | 93101-30019        | OIL SEAL<br>JOINT SPY                            |     |     |      | 1    |                   |
| 73       | 93211-02001        | O-RING<br>JOINT TORIQUE                          |     |     |      | 1    |                   |
| 74       | 6CB-45577-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6CB-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6CB-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6CB-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6CB-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6CB-45577-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6CB-45577-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               |     |     |      | 1    | UR<br>UR          |
| 75       | 93341-440U5        | BEARING<br>CERVEAUX DE DIRECTION                 |     |     |      | 1    |                   |
| 76       | 6K1-45578-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6K1-45578-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6K1-45578-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6K1-45578-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6K1-45578-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6K1-45578-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               |     |     |      | 1    | UR<br>UR          |
|          | 6K1-45578-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               |     |     |      | 1    | UR<br>UR          |
| 77       | 90282-05008        | KEY, STRAIGHT<br>CLAVETTE, DROITE                |     |     |      | 1    |                   |
| 78       | 6CB-45383-00       | WASHER, CLAW<br>FREIN D'ECROU                    |     |     |      | 1    |                   |
| 79       | 6CB-45384-00       | NUT<br>ECROU                                     |     |     |      | 1    |                   |
| 80       | 6CE-45361-10       | CAP, LOWER CASING<br>COUVERCLE, BOITIER D'HELICE |     |     |      | 1    |                   |
| 81       | 90105-08M61        | BOLT, FLANGE<br>BOULON, A COLLERETTE             |     |     |      | 2    |                   |

FIG. 40 LOWER CASING &amp; DRIVE 4

BOITIER D'HELICE TRANSMISSION4



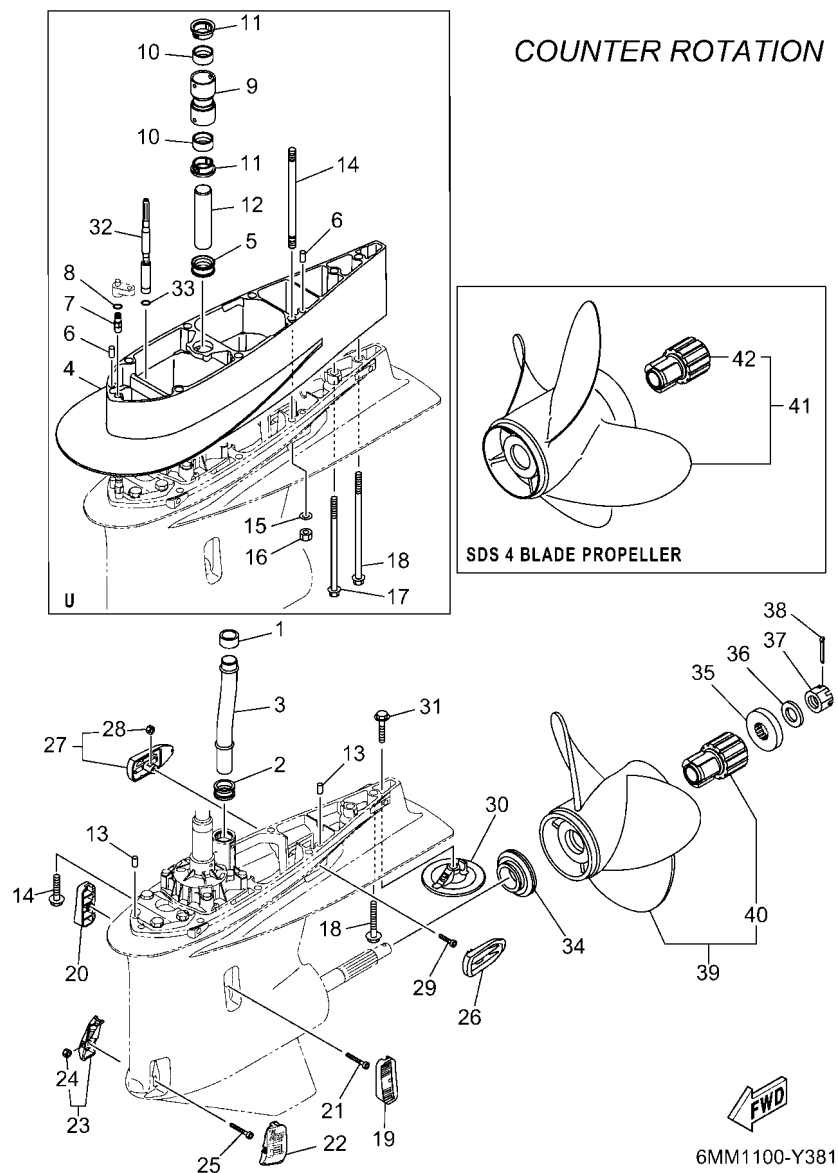
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                  |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|------------------------------------|
| 1        | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 |     |     |      | 1    |                                    |
| 2        | 6AW-44366-01       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 |     |     |      | 1    |                                    |
| 3        | 6CE-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                               |     |     |      | 1    |                                    |
| 4        | 6KA-45211-00-CE    | EXTENSION<br>EXTENSION                                      |     |     |      | 1    | WHITE, U(30.2")<br>WHITE, U(30.2") |
| 5        | 6AW-44366-01       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 |     |     |      | 1    | U(30.2")<br>U(30.2")               |
| 6        | 93608-16M16        | PIN, DOWEL<br>AXE                                           |     |     |      | 2    | U(30.2")<br>U(30.2")               |
| 7        | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                              |     |     |      | 1    | U(30.2")<br>U(30.2")               |
| 8        | 93210-07003        | O-RING<br>JOINT TORIQUE                                     |     |     |      | 1    | U(30.2")<br>U(30.2")               |
| 9        | 6CE-44362-00       | TUBE, WATER 2<br>TUBE D'EAU 2                               |     |     |      | 1    | U(30.2")<br>U(30.2")               |
| 10       | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                 |     |     |      | 2    | U(30.2")<br>U(30.2")               |
| 11       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                      |     |     |      | 2    | U(30.2")<br>U(30.2")               |
| 12       | 6AW-44363-00       | TUBE, WATER 3<br>TUBE D'EAU 3                               |     |     |      | 1    | U(30.2")<br>U(30.2")               |
| 13       | 93608-16M16        | PIN, DOWEL<br>AXE                                           |     |     |      | 2    |                                    |
| 14       | 90119-10024        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     |     |      | 7    | UR X(25.2")<br>UR X(25.2")         |
|          | 90116-10067        | BOLT, STUD<br>GOIJON                                        |     |     |      | 6    | UR U(30.2")<br>UR U(30.2")         |
| 15       | 92995-10600        | WASHER<br>RONDELLE                                          |     |     |      | 6    | U(30.2")<br>U(30.2")               |
| 16       | 95380-10600        | NUT<br>ECROU                                                |     |     |      | 6    | U(30.2")<br>U(30.2")               |
| 17       | 90119-10009        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     |     |      | 1    | U(30.2")<br>U(30.2")               |
| 18       | 97E75-10570        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE |     |     |      | 1    | UR X(25.2")<br>UR X(25.2")         |
|          | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     |     |      | 1    | UR U(30.2")<br>UR U(30.2")         |
| 19       | 6KA-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1              |     |     |      | 1    |                                    |
| 20       | 6KA-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2              |     |     |      | 1    |                                    |
| 21       | 90110-05039        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE |     |     |      | 1    |                                    |
| 22       | 6CE-45224-00       | COVER, WATER INLET 3<br>GRILLE, ENTREE D'EAU 3              |     |     |      | 1    |                                    |
| 23       | 6CE-45225-00       | COVER, WATER INLET 4<br>GRILLE, ENTREE D'EAU 4              |     |     |      | 1    |                                    |
| 24       | 90185-05002        | NUT, NYLON<br>ECROU, AUTO-BLOQUANT                          |     |     |      | 1    |                                    |
| 25       | 90110-05039        | BOLT, HEXAGON SOCKET HEAD<br>BOULON, TETE HEXAGONALE CREUSE |     |     |      | 1    |                                    |



**FIG. 40 LOWER CASING & DRIVE 4**

**BOITIER D'HELICE TRANSMISSION4**

| REF. NO.     | PART NO. N° PIECES                                        | DESCRIPTION DESCRIPTION                                   | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|--------------|-----------------------------------------------------------|-----------------------------------------------------------|-----|-----|------|------|-------------------|
| 26           | 6KA-45254-00                                              | COVER, OUTLET 1<br>COUVERCLE, SORTIE 1                    |     |     |      | 1    |                   |
| 27           | 6KA-45255-00                                              | COVER, OUTLET 2<br>COUVERCLE, SORTIE 2                    |     |     |      | 1    |                   |
| 28           | 90185-05002                                               | .NUT, NYLON<br>.ECROU,AUTO-BLOQUANT                       |     |     |      | 1    |                   |
| 29           | 91380-05020                                               | BOLT<br>BOULON                                            |     |     |      | 1    |                   |
| 30           | 6CE-45373-00                                              | ANODE<br>ANODE                                            |     |     |      | 1    |                   |
| 31           | 90105-10M00                                               | BOLT, FLANGE<br>BOULON, A COLLERETTE                      |     |     |      | 1    |                   |
| 32           | 6KA-44190-00                                              | JT. SHIFT ROD COMP.                                       |     |     |      | 1    | U(30.2")          |
| 33           | 93210-09165                                               | JOINT, TRINGLE DE SELECTEUR CO                            |     |     |      | 1    | U(30.2")          |
| 34           | 69J-45987-00                                              | O-RING<br>JOINT TORIQUE                                   |     |     |      | 1    | U(30.2")          |
| 35           | 688-45997-01                                              | SPACER 1<br>ENTRETOISE 1                                  |     |     |      | 1    |                   |
|              |                                                           | SPACER 2<br>ENTRETOISE 2                                  |     |     |      | 1    |                   |
| 36           | 92990-18200                                               | WASHER<br>RONDELLE, PLATE                                 |     |     |      | 1    |                   |
| 37           | 90171-18M04                                               | NUT, CASTLE<br>ECROU, CRENELE                             |     |     |      | 1    |                   |
| 38           | 91490-40030                                               | PIN, COTTER<br>GOUPILLE                                   |     |     |      | 1    |                   |
| 39           | 6CF-45930-20                                              | PROPELLER (3X15-3/4"X13"-TL)<br>HELICE (3X15-3/4"X13"-TL) |     |     |      | 1    | UR SDS 3 BLADE    |
|              | 6CF-45D70-20                                              | PROPELLER (3X15-3/4"X14"-TL)<br>HELICE (3X15-3/4"X14"-TL) |     |     |      | 1    | UR SDS 3 BLADE    |
|              |                                                           |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
|              |                                                           |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45976-20 | PROPELLER (3X15-3/4"X15"-TL)<br>HELICE (3X15-3/4"X15"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45938-20 | PROPELLER (3X15-1/2"X16"-TL)<br>HELICE (3X15-1/2"X16"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45978-20 | PROPELLER (3X15-1/2"X17"-TL)<br>HELICE (3X15-1/2"X17"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45934-20 | PROPELLER (3X15-1/4"X18"-TL)<br>HELICE (3X15-1/4"X18"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45970-20 | PROPELLER (3X15-1/4"X19"-TL)<br>HELICE (3X15-1/4"X19"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45932-20 | PROPELLER (3X15"X20"-TL)<br>HELICE (3X15"X20"-TL)         |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45972-20 | PROPELLER (3X15"X21"-TL)<br>HELICE (3X15"X21"-TL)         |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45936-20 | PROPELLER (3X14-3/4"X22"-TL)<br>HELICE (3X14-3/4"X22"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45974-20 | PROPELLER (3X14-3/4"X23"-TL)<br>HELICE (3X14-3/4"X23"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45D72-20 | PROPELLER (3X13-3/4"X24"-TL)<br>HELICE (3X13-3/4"X24"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6CF-45D74-20 | PROPELLER (3X13-3/4"X25"-TL)<br>HELICE (3X13-3/4"X25"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |
| 6KB-45970-00 | PROPELLER (3X15-1/4"X18"-TL)<br>HELICE (3X15-1/4"X18"-TL) |                                                           |     |     |      | 1    | UR SDS 3 BLADE    |



**FIG. 40 LOWER CASING & DRIVE 4**

**BOITIER D'HELICE TRANSMISSION4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                |
|----------|--------------------|-----------------------------------------------------------|-----|-----|------|------|----------------------------------|
| 39       | 6KB-45972-00       | PROPELLER (3X15-1/4"X19"-TL)<br>HELICE (3X15-1/4"X19"-TL) |     |     |      | 1    | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KB-45974-00       | PROPELLER (3X15"X20"-TL)<br>HELICE (3X15"X20"-TL)         |     |     |      | 1    | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KB-45976-00       | PROPELLER (3X15"X21"-TL)<br>HELICE (3X15"X21"-TL)         |     |     |      | 1    | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 40       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1      |     |     |      | 1    |                                  |
| 41       | 6CF-45B70-20       | PROPELLER (4X15"X21"-TL)<br>HELICE (4X15"X21"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CF-45B72-20       | PROPELLER (4X15"X22"-TL)<br>HELICE (4X15"X22"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CF-45B74-20       | PROPELLER (4X15"X23"-TL)<br>HELICE (4X15"X23"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B70-00       | PROPELLER (4X15-1/4"X18"-TL)<br>HELICE (4X15-1/4"X18"-TL) |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B72-00       | PROPELLER (4X15-1/4"X19"-TL)<br>HELICE (4X15-1/4"X19"-TL) |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B74-00       | PROPELLER (4X15-1/4"X20"-TL)<br>HELICE (4X15-1/4"X20"-TL) |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B76-00       | PROPELLER (4X15"X21"-TL)<br>HELICE (4X15"X21"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B78-00       | PROPELLER (4X15"X22"-TL)<br>HELICE (4X15"X22"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B80-00       | PROPELLER (4X15"X23"-TL)<br>HELICE (4X15"X23"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B82-00       | PROPELLER (4X15"X24"-TL)<br>HELICE (4X15"X24"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B84-00       | PROPELLER (4X15"X25"-TL)<br>HELICE (4X15"X25"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B86-00       | PROPELLER (4X15"X26"-TL)<br>HELICE (4X15"X26"-TL)         |     |     |      | 1    | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
| 42       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1      |     |     |      | 1    |                                  |



## PIECES OPTIONNELLES 1

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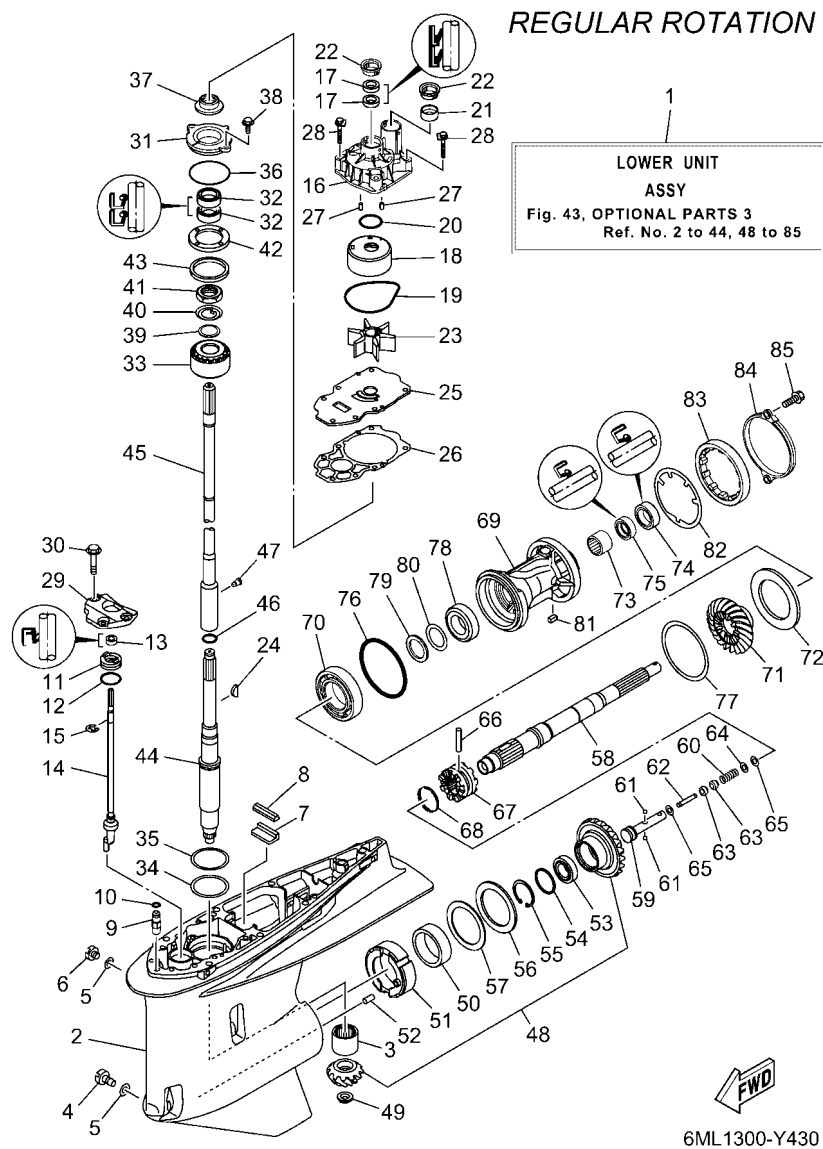


6ML1100-Y400

**FIG. 42** OPTIONAL PARTS 2

## PIECES OPTIONNELLES 2

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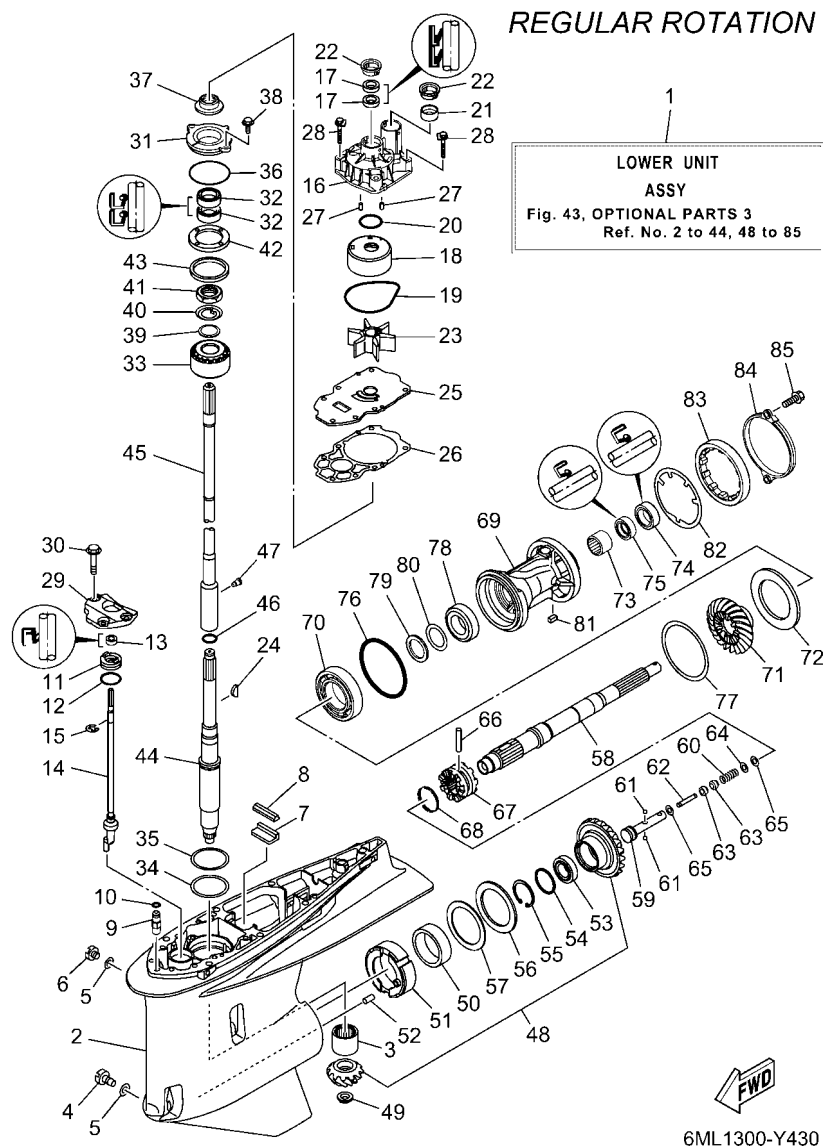


**FIG. 43 OPTIONAL PARTS 3**

**PIECES OPTIONNELLES 3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                  |
|----------|--------------------|-----------------------------------------------|-----|-----|------|------|------------------------------------|
| 1        | 6ML-45300-00-8D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)    |     | 1   |      |      | GRAY, RH                           |
|          | 6ML-45300-00-CE    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)    |     |     | 1    |      | GRAY, RH<br>WHITE, RH<br>WHITE, RH |
| 2        | 6KA-45301-00-8D    | CASING, LOWER<br>BEQUILLE                     |     | 1   |      |      | GRAY<br>GRAY                       |
|          | 6KA-45301-00-CE    | CASING, LOWER<br>BEQUILLE                     |     |     | 1    |      | WHITE<br>WHITE                     |
| 3        | 93311-83280        | BEARING<br>ROULEMENT                          |     | 1   | 1    |      |                                    |
| 4        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             |     | 1   | 1    |      |                                    |
| 5        | 90430-08003        | GASKET<br>JOINT                               |     | 2   | 2    |      |                                    |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    |     | 1   | 1    |      |                                    |
| 7        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTÉE, JOINT CAOUTCHOUC |     | 1   | 1    |      |                                    |
| 8        | 6CE-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         |     | 1   | 1    |      |                                    |
| 9        | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                |     | 1   | 1    |      |                                    |
| 10       | 93210-07003        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                                    |
| 11       | 6CE-45321-20       | PLATE<br>PLAQUETTE                            |     | 1   | 1    |      |                                    |
| 12       | 93210-33M49        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                                    |
| 13       | 93106-10001        | OIL SEAL<br>JOINT SPY                         |     | 1   | 1    |      |                                    |
| 14       | 6KA-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            |     | 1   | 1    |      |                                    |
| 15       | 99001-09600        | CIRCLIP<br>CIRCLIP                            |     | 1   | 1    |      |                                    |
| 16       | 6CE-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU     |     | 1   | 1    |      |                                    |
| 17       | 93104-22M07        | OIL SEAL<br>JOINT SPY                         |     | 2   | 2    |      |                                    |
| 18       | 6AW-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                  |     | 1   | 1    |      |                                    |
| 19       | 93210-94003        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                                    |
| 20       | 93210-37160        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                                    |
| 21       | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1   |     | 1   | 1    |      |                                    |
| 22       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE        |     | 2   | 2    |      |                                    |
| 23       | 6CE-44352-00       | IMPELLER<br>TURBINE                           |     | 1   | 1    |      |                                    |
| 24       | 90280-04002        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE          |     | 1   | 1    |      |                                    |
| 25       | 6CE-44323-01       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE   |     | 1   | 1    |      |                                    |

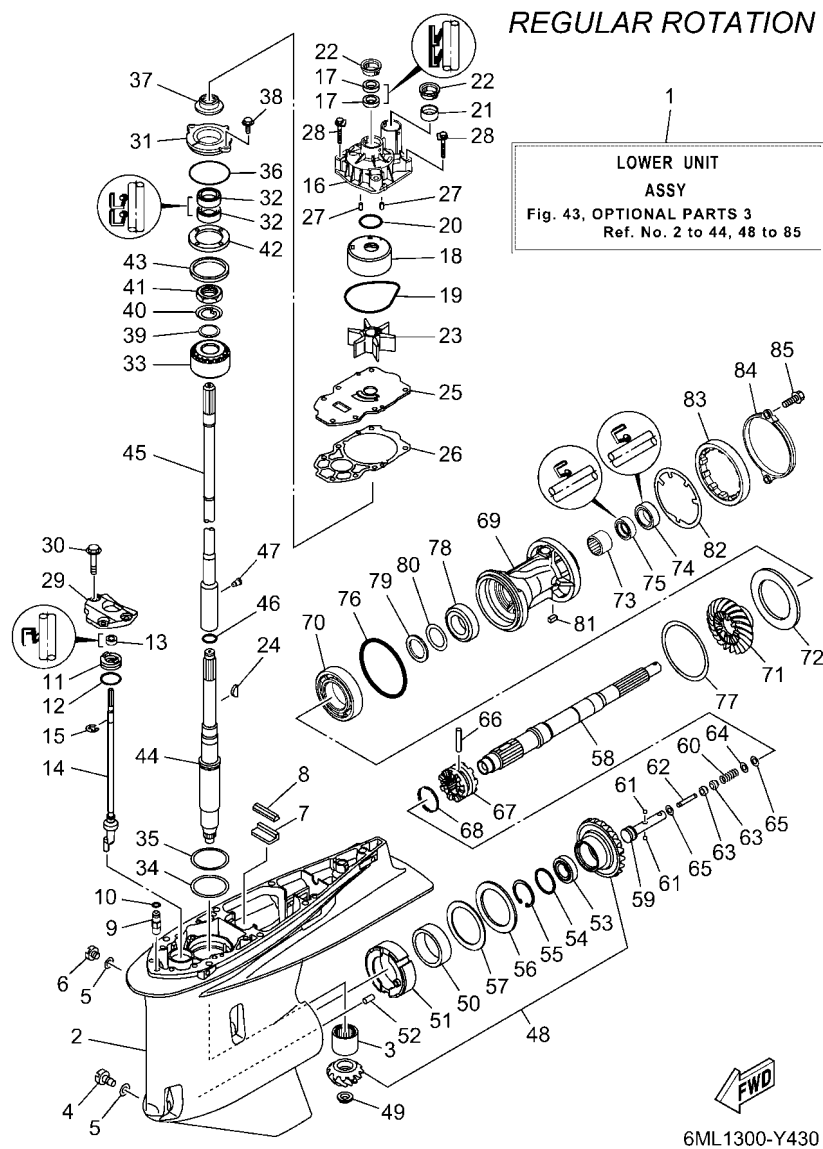




**FIG. 43 OPTIONAL PARTS 3**

**PIECES OPTIONNELLES 3**

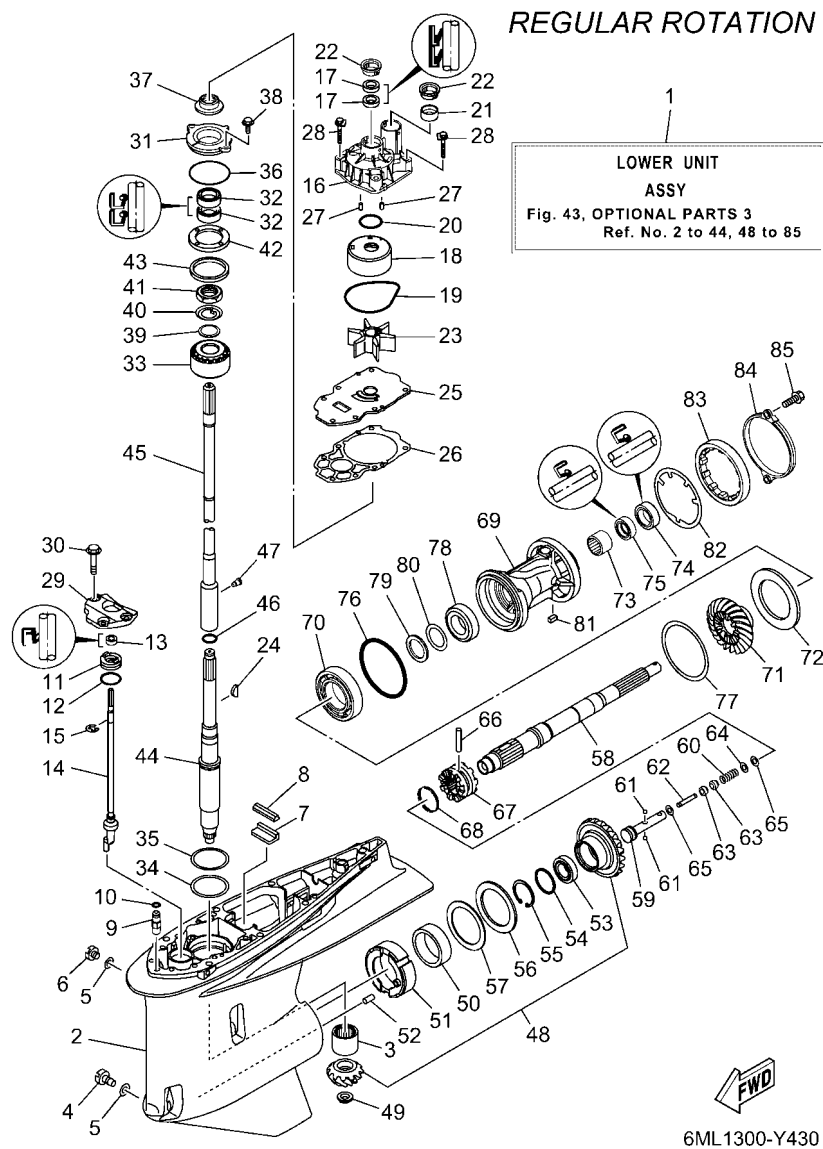
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES          |
|----------|--------------------|--------------------------------------------------------------|-----|-----|------|------|----------------------------|
| 26       | 6CE-44315-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU                     |     | 1   | 1    |      |                            |
| 27       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                                       |     | 2   | 2    |      |                            |
| 28       | 90119-08191        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   |     | 4   | 4    |      |                            |
| 29       | 6CB-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                       |     | 1   | 1    |      |                            |
| 30       | 90119-08180        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   |     | 3   | 3    |      |                            |
| 31       | 6AW-45335-00-CA    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                   |     | 1   | 1    |      |                            |
| 32       | 93101-28019        | OIL SEAL<br>JOINT SPY                                        |     | 2   | 2    |      |                            |
| 33       | 93399-99962        | BEARING<br>ROULEMENT                                         |     | 1   | 1    |      |                            |
| 34       | 90201-68008        | WASHER, PLATE<br>RONDELLE, PLATE                             |     | 1   | 1    |      |                            |
| 35       | 6AW-45587-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)                           |     | 1   | 1    |      | UR<br>UR                   |
| 36       | 93210-69MG6        | O-RING<br>JOINT TORIQUE                                      |     | 1   | 1    |      |                            |
| 37       | 6KA-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE                    |     | 1   | 1    |      |                            |
| 38       | 97E95-08520        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE  |     | 2   | 2    |      |                            |
| 39       | 90201-301U7        | WASHER, PLATE<br>RONDELLE, PLATE                             |     | 1   | 1    |      |                            |
| 40       | 90214-30003        | WASHER, CLAW<br>RONDELLE, A GRIFFES                          |     | 1   | 1    |      |                            |
| 41       | 90170-30M18        | NUT<br>ECROU                                                 |     | 1   | 1    |      |                            |
| 42       | 6AW-45244-00       | NUT<br>ECROU                                                 |     | 1   | 1    |      |                            |
| 43       | 6T5-45539-00       | SPACER 2<br>ENTRETOISE 2                                     |     | 1   | 1    |      |                            |
| 44       | 6KA-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.                      |     | 1   | 1    |      |                            |
| 45       | 6KA-45802-00       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP |     | 1   | 1    |      | UR X(25.2")<br>UR X(25.2") |
|          | 6KA-45802-10       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2") |



**FIG. 43 OPTIONAL PARTS 3**

**PIECES OPTIONNELLES 3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES          |
|----------|--------------------|--------------------------------------------------------------|-----|-----|------|------|----------------------------|
| 45       | 6KA-45802-20       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP |     | 1   | 1    |      | UR E(35.2")<br>UR E(35.2") |
| 46       | 93210-22MF1        | O-RING<br>JOINT TORIQUE                                      |     | 1   | 1    |      |                            |
| 47       | 90149-05048        | SCREW<br>VIS                                                 |     | 1   | 1    |      |                            |
| 48       | 6KA-45550-00       | GEAR SET<br>KIT, PIGNON                                      |     | 1   | 1    |      |                            |
| 49       | 90179-16017        | NUT<br>ECROU                                                 |     | 1   | 1    |      |                            |
| 50       | 93311-85894        | BEARING<br>ROULEMENT                                         |     | 1   | 1    |      |                            |
| 51       | 6CB-45824-00       | ADAPTER<br>ADAPTATEUR                                        |     | 1   | 1    |      |                            |
| 52       | 93608-16M16        | PIN, DOWEL<br>AXE                                            |     | 1   | 1    |      |                            |
| 53       | 93332-000A4        | BEARING<br>ROULEMENT                                         |     | 1   | 1    |      |                            |
| 54       | 90201-41008        | WASHER, PLATE<br>RONDELLE, PLATE                             |     | 1   | 1    |      |                            |
| 55       | 99009-47500        | CIRCLIP<br>CIRCLIP                                           |     | 1   | 1    |      |                            |
| 56       | 93340-67011        | BEARING<br>CERVEAUX DE DIRECTION                             |     | 1   | 1    |      |                            |
| 57       | 6CB-45567-00       | SHIM (T:2.00MM)<br>CALE (T:2.00MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6CB-45567-10       | SHIM (T:2.03MM)<br>CALE (T:2.03MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6CB-45567-20       | SHIM (T:2.06MM)<br>CALE (T:2.06MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6CB-45567-30       | SHIM (T:2.09MM)<br>CALE (T:2.09MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6CB-45567-40       | SHIM (T:2.12MM)<br>CALE (T:2.12MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6CB-45567-50       | SHIM (T:2.15MM)<br>CALE (T:2.15MM)                           |     | 1   | 1    |      | UR<br>UR                   |
| 58       | 6CB-45611-00       | SHAFT, PROPELLER<br>ARBRE, HELICE                            |     | 1   | 1    |      |                            |
| 59       | 6CB-45634-00       | SLIDE, SHIFT<br>CONTRE-POUSOIR                               |     | 1   | 1    |      |                            |
| 60       | 90501-10M77        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                  |     | 1   | 1    |      |                            |
| 61       | 93501-04011        | BALL<br>BILLE                                                |     | 2   | 2    |      |                            |
| 62       | 6H1-45668-00       | SHAFT, FREE 1<br>AXE 1                                       |     | 1   | 1    |      |                            |
| 63       | 61A-45635-00       | PLUNGER, SHIFT<br>POUSOIR D'EMBRAYAGE                        |     | 2   | 2    |      |                            |
| 64       | 90201-02M00        | WASHER, PLATE<br>RONDELLE, PLATE                             |     | 1   | 1    |      |                            |
| 65       | 90183-02M03        | NUT, SPRING<br>ECROU, RESSORT                                |     | 2   | 2    |      |                            |
| 66       | 90250-08M07        | PIN, STRAIGHT<br>GOUPILLE, DROITE                            |     | 1   | 1    |      |                            |

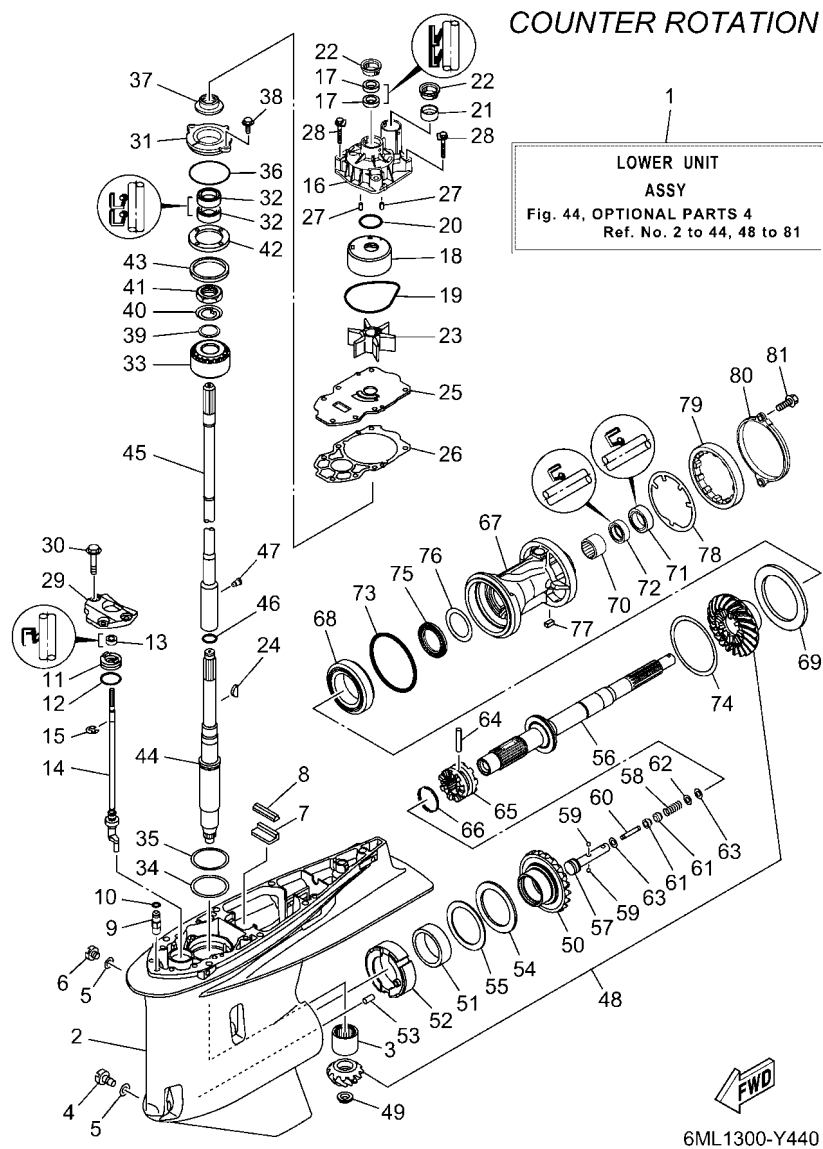


**FIG. 43 OPTIONAL PARTS 3**

**PIECES OPTIONNELLES 3**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                  | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------|-----|-----|------|------|-------------------|
| 67       | 6ML-45631-00       | CLUTCH, DOG<br>CRABOT                    |     | 1   | 1    |      |                   |
| 68       | 6E5-45633-01       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT |     | 1   | 1    |      |                   |
| 69       | 6CE-45332-00-CA    | HOUSING, BEARING<br>FLASQUE, ROULEMENT   |     | 1   | 1    |      |                   |
| 70       | 93306-209U0        | BEARING<br>ROULEMENT                     |     | 1   | 1    |      |                   |
| 71       | 6KA-45571-00       | GEAR 2 (21T)<br>PIGNON 2 (21T)           |     | 1   | 1    |      |                   |
| 72       | 6CB-45576-00       | WASHER, THRUST 2<br>RONDELLE DE CALAGE 2 |     | 1   | 1    |      |                   |
| 73       | 93315-43061        | BEARING<br>ROULEMENT                     |     | 1   | 1    |      |                   |
| 74       | 93101-30030        | OIL SEAL<br>JOINT SPY                    |     | 1   | 1    |      |                   |
| 75       | 93101-30019        | OIL SEAL<br>JOINT SPY                    |     | 1   | 1    |      |                   |
| 76       | 93211-02001        | O-RING<br>JOINT TORIQUE                  |     | 1   | 1    |      |                   |
| 77       | 6CB-45577-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)       |     | 1   | 1    |      | UR                |
|          | 6CB-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)       |     | 1   | 1    |      | UR                |
|          | 6CB-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)       |     | 1   | 1    |      | UR                |
|          | 6CB-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)       |     | 1   | 1    |      | UR                |
|          | 6CB-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)       |     | 1   | 1    |      | UR                |
|          | 6CB-45577-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)       |     | 1   | 1    |      | UR                |
|          | 6CB-45577-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)       |     | 1   | 1    |      | UR                |
| 78       | 93332-000A5        | BEARING<br>ROULEMENT                     |     | 1   | 1    |      |                   |
| 79       | 90201-32008        | WASHER, PLATE<br>RONDELLE, PLATE         |     | 1   | 1    |      |                   |
| 80       | 676-45567-00       | SHIM (T:0.7MM)<br>CALE                   |     | 1   | 1    |      | UR                |
|          | 676-45567-10       | SHIM (T:0.8MM)<br>CALE                   |     | 1   | 1    |      | UR                |
|          | 676-45567-20       | SHIM (T:0.9MM)<br>CALE                   |     | 1   | 1    |      | UR                |
|          | 676-45567-30       | SHIM (T:1.0MM)<br>CALE                   |     | 1   | 1    |      | UR                |
|          | 676-45567-40       | SHIM (T:1.1MM)<br>CALE                   |     | 1   | 1    |      | UR                |
|          | 676-45567-50       | SHIM (T:1.2MM)<br>CALE                   |     | 1   | 1    |      | UR                |
| 81       | 90282-05008        | KEY, STRAIGHT<br>CLAVETTE, DROITE        |     | 1   | 1    |      |                   |
| 82       | 6CB-45383-00       | WASHER, CLAW<br>FREIN D'ECROU            |     | 1   | 1    |      |                   |





**FIG. 44 OPTIONAL PARTS 4**

**PIECES OPTIONNELLES 4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                       | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6MM-45300-00-8D    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)    |     | 1   |      |      | GRAY, LH          |
|          | 6MM-45300-00-CE    | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)    |     |     | 1    |      | WHITE, LH         |
| 2        | 6KA-45301-00-8D    | CASING, LOWER<br>BEQUILLE                     |     | 1   |      |      | GRAY              |
|          | 6KA-45301-00-CE    | CASING, LOWER<br>BEQUILLE                     |     |     | 1    |      | WHITE             |
| 3        | 93311-83280        | BEARING<br>ROULEMENT                          |     | 1   | 1    |      |                   |
| 4        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE             |     | 1   | 1    |      |                   |
| 5        | 90430-08003        | GASKET<br>JOINT                               |     | 2   | 2    |      |                   |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    |     | 1   | 1    |      |                   |
| 7        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTÉE, JOINT CAOUTCHOUC |     | 1   | 1    |      |                   |
| 8        | 6CE-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         |     | 1   | 1    |      |                   |
| 9        | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                |     | 1   | 1    |      |                   |
| 10       | 93210-07003        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                   |
| 11       | 6CE-45321-20       | PLATE<br>PLAQUETTE                            |     | 1   | 1    |      |                   |
| 12       | 93210-33M49        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                   |
| 13       | 93106-10001        | OIL SEAL<br>JOINT SPY                         |     | 1   | 1    |      |                   |
| 14       | 6KB-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION            |     | 1   | 1    |      |                   |
| 15       | 99001-09600        | CIRCLIP<br>CIRCLIP                            |     | 1   | 1    |      |                   |
| 16       | 6CE-44311-01       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU     |     | 1   | 1    |      |                   |
| 17       | 93104-22M07        | OIL SEAL<br>JOINT SPY                         |     | 2   | 2    |      |                   |
| 18       | 6AW-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                  |     | 1   | 1    |      |                   |
| 19       | 93210-94003        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                   |
| 20       | 93210-37160        | O-RING<br>JOINT TORIQUE                       |     | 1   | 1    |      |                   |
| 21       | 6AW-44365-01       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1   |     | 1   | 1    |      |                   |
| 22       | 6AW-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE        |     | 2   | 2    |      |                   |
| 23       | 6CE-44352-00       | IMPELLER<br>TURBINE                           |     | 1   | 1    |      |                   |
| 24       | 90280-04002        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE          |     | 1   | 1    |      |                   |
| 25       | 6CE-44323-01       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE   |     | 1   | 1    |      |                   |

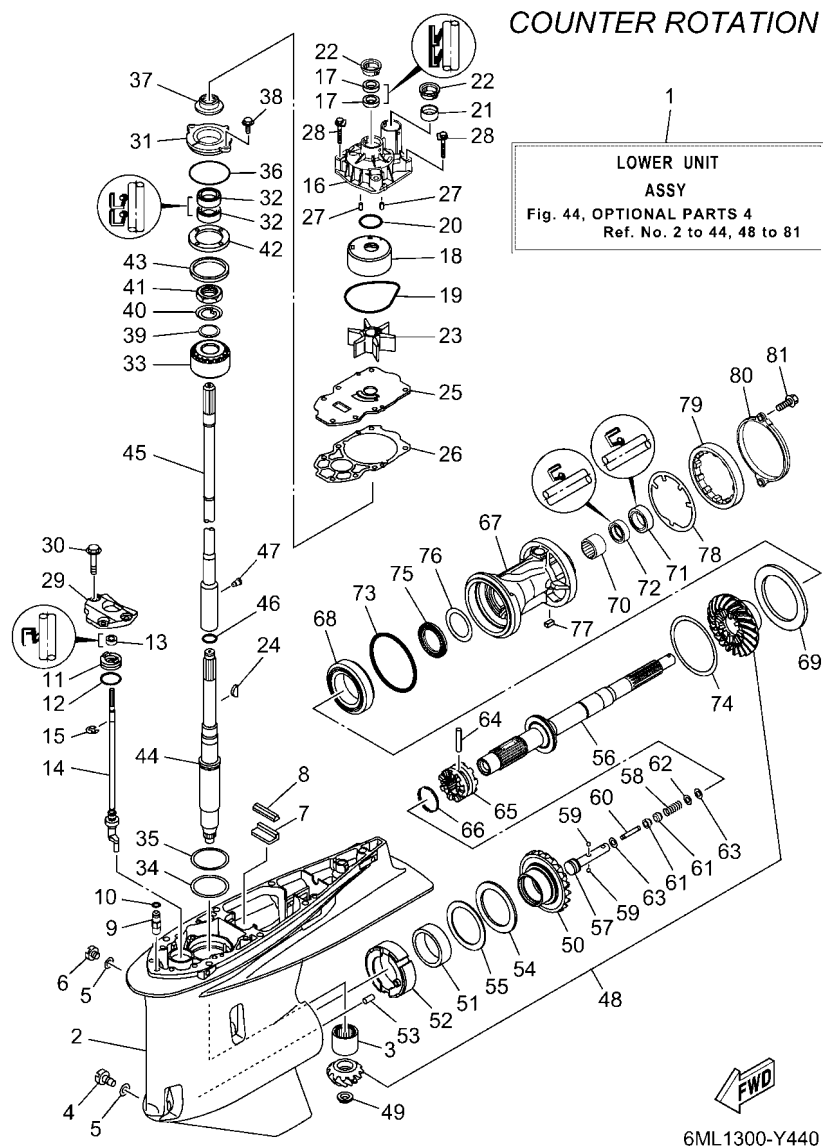
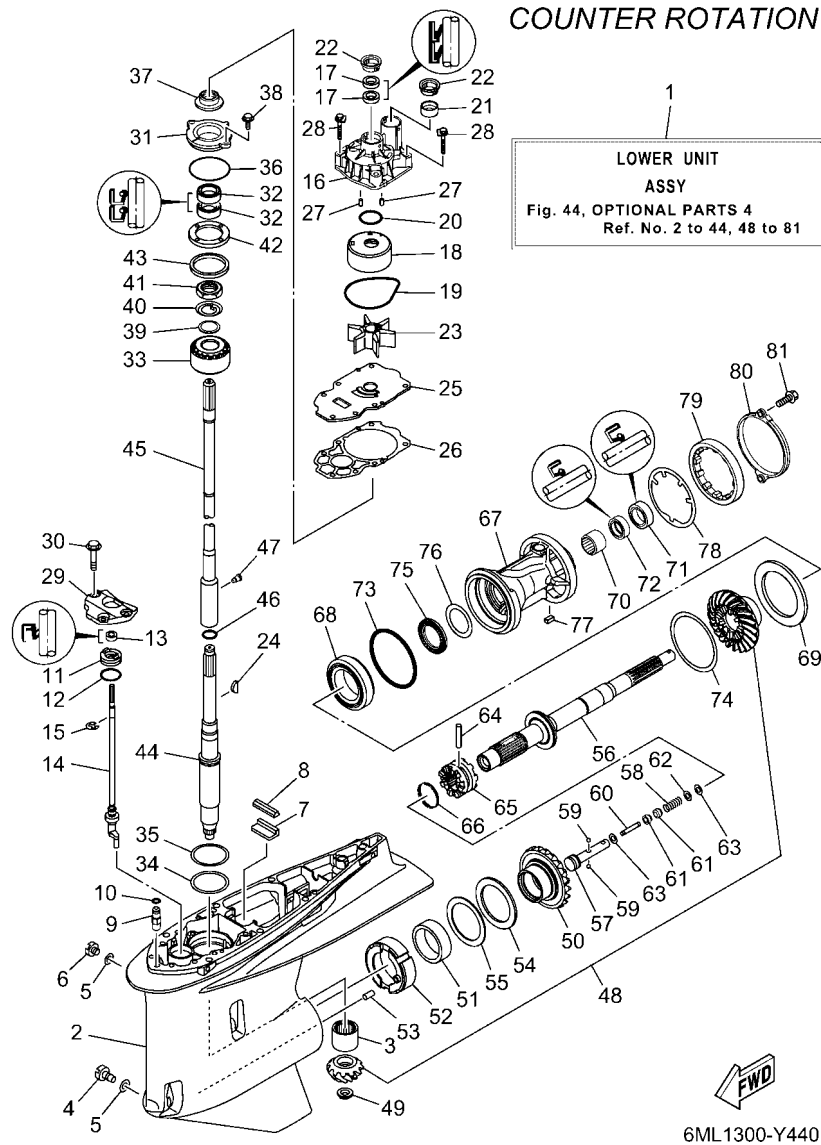


FIG. 44 OPTIONAL PARTS 4

PIECES OPTIONNELLES 4

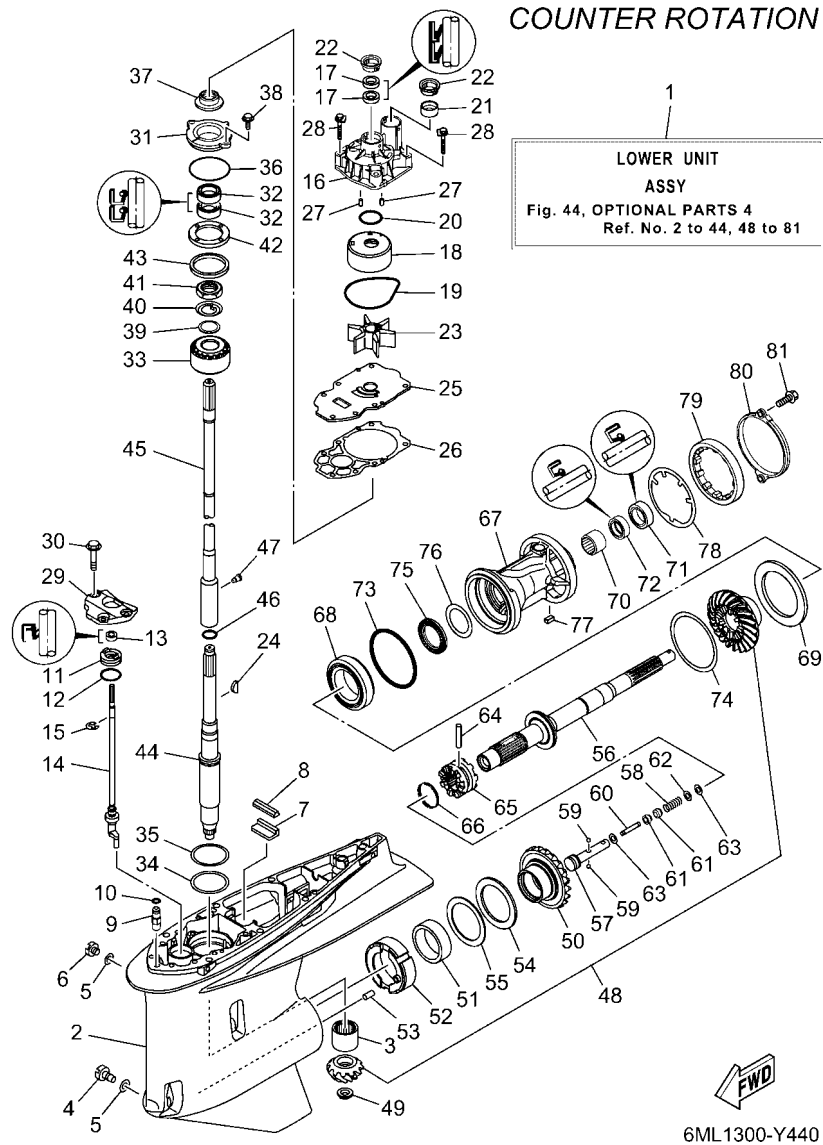
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES          |
|----------|--------------------|--------------------------------------------------------------|-----|-----|------|------|----------------------------|
| 26       | 6CE-44315-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU                     |     | 1   | 1    |      |                            |
| 27       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                                       |     | 2   | 2    |      |                            |
| 28       | 90119-08191        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   |     | 4   | 4    |      |                            |
| 29       | 6CB-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                       |     | 1   | 1    |      |                            |
| 30       | 90119-08180        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   |     | 3   | 3    |      |                            |
| 31       | 6AW-45335-00-CA    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                   |     | 1   | 1    |      |                            |
| 32       | 93101-28019        | OIL SEAL<br>JOINT SPY                                        |     | 2   | 2    |      |                            |
| 33       | 93399-99962        | BEARING<br>ROULEMENT                                         |     | 1   | 1    |      |                            |
| 34       | 90201-68008        | WASHER, PLATE<br>RONDELLE, PLATE                             |     | 1   | 1    |      |                            |
| 35       | 6AW-45587-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)                           |     | 1   | 1    |      | UR<br>UR                   |
|          | 6AW-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)                           |     | 1   | 1    |      | UR<br>UR                   |
| 36       | 93210-69MG6        | O-RING<br>JOINT TORIQUE                                      |     | 1   | 1    |      |                            |
| 37       | 6KA-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE                    |     | 1   | 1    |      |                            |
| 38       | 97E95-08520        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE  |     | 2   | 2    |      |                            |
| 39       | 90201-301U7        | WASHER, PLATE<br>RONDELLE, PLATE                             |     | 1   | 1    |      |                            |
| 40       | 90214-30003        | WASHER, CLAW<br>RONDELLE, A GRIFFES                          |     | 1   | 1    |      |                            |
| 41       | 90170-30M18        | NUT<br>ECROU                                                 |     | 1   | 1    |      |                            |
| 42       | 6AW-45244-00       | NUT<br>ECROU                                                 |     | 1   | 1    |      |                            |
| 43       | 6T5-45539-00       | SPACER 2<br>ENTRETOISE 2                                     |     | 1   | 1    |      |                            |
| 44       | 6KA-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.                      |     | 1   | 1    |      |                            |
| 45       | 6KA-45802-00       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP |     | 1   | 1    |      | UR X(25.2")<br>UR X(25.2") |
|          | 6KA-45802-10       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2") |



**FIG. 44 OPTIONAL PARTS 4**

**PIECES OPTIONNELLES 4**

| REF. NO.     | PART NO. N° PIECES                 | DESCRIPTION DESCRIPTION                                      | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES          |
|--------------|------------------------------------|--------------------------------------------------------------|-----|-----|------|------|----------------------------|
| 45           | 6KA-45802-20                       | INTERMEDI. DRIVE SHAFT COMP.<br>INTERMEDI. ARBRE MOTEUR COMP |     | 1   | 1    |      | UR E(35.2")<br>UR E(35.2") |
| 46           | 93210-22MF1                        | O-RING<br>JOINT TORIQUE                                      |     | 1   | 1    |      |                            |
| 47           | 90149-05048                        | SCREW<br>VIS                                                 |     | 1   | 1    |      |                            |
| 48           | 6KB-45550-00                       | GEAR SET<br>KIT, PIGNON                                      |     | 1   | 1    |      |                            |
| 49           | 90179-16017                        | NUT<br>ECROU                                                 |     | 1   | 1    |      |                            |
| 50           | 6KB-45560-00                       | GEAR 1 (21T)<br>PIGNON 1 (21T)                               |     | 1   | 1    |      |                            |
| 51           | 93311-85894                        | BEARING<br>ROULEMENT                                         |     | 1   | 1    |      |                            |
| 52           | 6CB-45824-00                       | ADAPTER<br>ADAPTATEUR                                        |     | 1   | 1    |      |                            |
| 53           | 93608-16M16                        | PIN, DOWEL<br>AXE                                            |     | 1   | 1    |      |                            |
| 54           | 93340-67011                        | BEARING<br>CERVEAUX DE DIRECTION                             |     | 1   | 1    |      |                            |
| 55           | 6CB-45567-00                       | SHIM (T:2.00MM)<br>CALE (T:2.00MM)                           |     | 1   | 1    |      | UR<br>UR                   |
| 6CB-45567-10 | SHIM (T:2.03MM)<br>CALE (T:2.03MM) |                                                              |     | 1   | 1    |      | UR<br>UR                   |
| 6CB-45567-20 | SHIM (T:2.06MM)<br>CALE (T:2.06MM) |                                                              |     | 1   | 1    |      | UR<br>UR                   |
| 6CB-45567-30 | SHIM (T:2.09MM)<br>CALE (T:2.09MM) |                                                              |     | 1   | 1    |      | UR<br>UR                   |
| 6CB-45567-40 | SHIM (T:2.12MM)<br>CALE (T:2.12MM) |                                                              |     | 1   | 1    |      | UR<br>UR                   |
| 6CB-45567-50 | SHIM (T:2.15MM)<br>CALE (T:2.15MM) |                                                              |     | 1   | 1    |      | UR<br>UR                   |
| 56           | 6KB-45611-00                       | SHAFT, PROPELLER<br>ARBRE, HELICE                            |     | 1   | 1    |      |                            |
| 57           | 6CB-45634-00                       | SLIDE, SHIFT<br>CONTRE-POUSOIR                               |     | 1   | 1    |      |                            |
| 58           | 90501-10M77                        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                  |     | 1   | 1    |      |                            |
| 59           | 93501-04011                        | BALL<br>BILLE                                                |     | 2   | 2    |      |                            |
| 60           | 6H1-45668-00                       | SHAFT, FREE 1<br>AXE 1                                       |     | 1   | 1    |      |                            |
| 61           | 61A-45635-00                       | PLUNGER, SHIFT<br>POUSOIR D'EMBRAYAGE                        |     | 2   | 2    |      |                            |
| 62           | 90201-02M00                        | WASHER, PLATE<br>RONDELLE, PLATE                             |     | 1   | 1    |      |                            |
| 63           | 90183-02M03                        | NUT, SPRING<br>ECROU, RESSORT                                |     | 2   | 2    |      |                            |
| 64           | 90250-08M07                        | PIN, STRAIGHT<br>GOUPILLE, DROITE                            |     | 1   | 1    |      |                            |
| 65           | 6ML-45631-00                       | CLUTCH, DOG<br>CRABOT                                        |     | 1   | 1    |      |                            |
| 66           | 6E5-45633-01                       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT                     |     | 1   | 1    |      |                            |

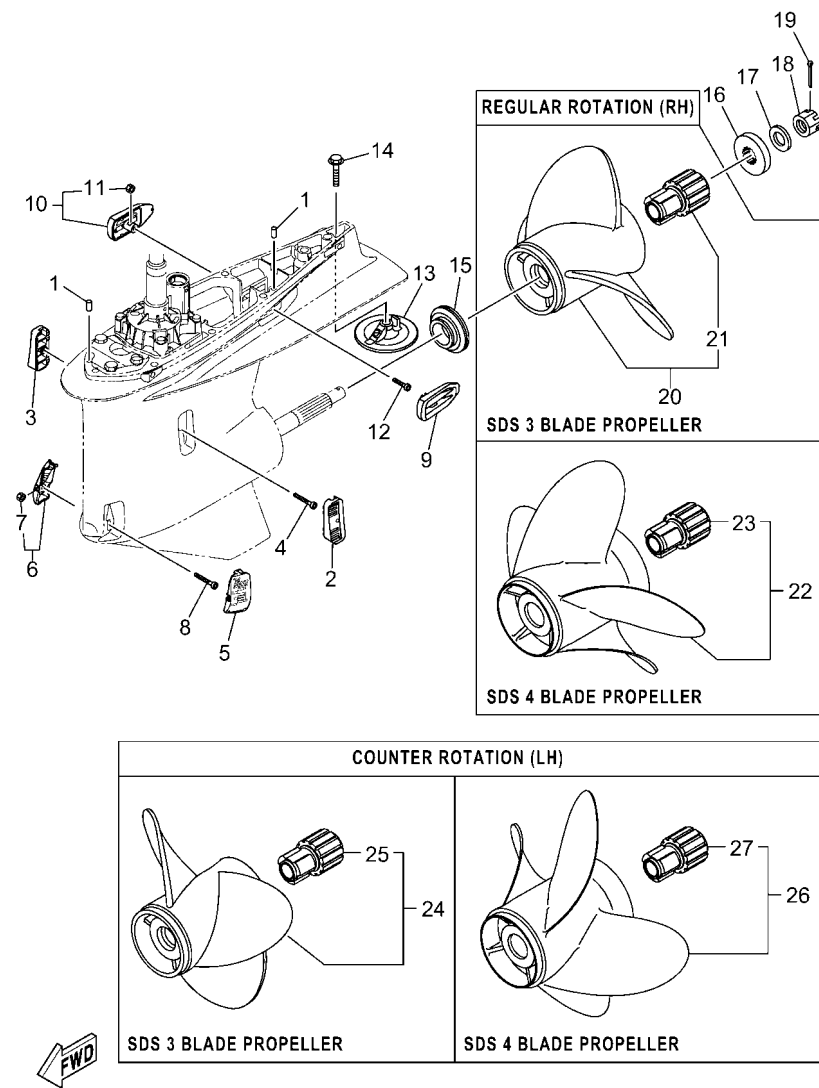


**FIG. 44 OPTIONAL PARTS 4**

**PIECES OPTIONNELLES 4**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|-----|-----|------|------|-------------------|
| 67       | 6CF-45332-01-CA    | HOUSING, BEARING<br>FLASQUE, ROULEMENT           |     | 1   | 1    |      |                   |
| 68       | 93332-00048        | BEARING<br>ROULEMENT                             |     | 1   | 1    |      |                   |
| 69       | 6CF-45576-00       | WASHER, THRUST 2<br>RONDELLE DE CALAGE 2         |     | 1   | 1    |      |                   |
| 70       | 93315-43061        | BEARING<br>ROULEMENT                             |     | 1   | 1    |      |                   |
| 71       | 93101-30030        | OIL SEAL<br>JOINT SPY                            |     | 1   | 1    |      |                   |
| 72       | 93101-30019        | OIL SEAL<br>JOINT SPY                            |     | 1   | 1    |      |                   |
| 73       | 93211-02001        | O-RING<br>JOINT TORIQUE                          |     | 1   | 1    |      |                   |
| 74       | 6CB-45577-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               |     | 1   | 1    |      | UR                |
|          | 6CB-45577-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)               |     | 1   | 1    |      | UR                |
|          | 6CB-45577-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)               |     | 1   | 1    |      | UR                |
|          | 6CB-45577-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)               |     | 1   | 1    |      | UR                |
|          | 6CB-45577-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               |     | 1   | 1    |      | UR                |
|          | 6CB-45577-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               |     | 1   | 1    |      | UR                |
|          | 6CB-45577-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               |     | 1   | 1    |      | UR                |
| 75       | 93341-440U5        | BEARING<br>CERVEAUX DE DIRECTION                 |     | 1   | 1    |      |                   |
| 76       | 6K1-45578-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               |     | 1   | 1    |      | UR                |
|          | 6K1-45578-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)               |     | 1   | 1    |      | UR                |
|          | 6K1-45578-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)               |     | 1   | 1    |      | UR                |
|          | 6K1-45578-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)               |     | 1   | 1    |      | UR                |
|          | 6K1-45578-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               |     | 1   | 1    |      | UR                |
|          | 6K1-45578-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               |     | 1   | 1    |      | UR                |
|          | 6K1-45578-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               |     | 1   | 1    |      | UR                |
| 77       | 90282-05008        | KEY, STRAIGHT<br>CLAVETTE, DROITE                |     | 1   | 1    |      |                   |
| 78       | 6CB-45383-00       | WASHER, CLAW<br>FREIN D'ECROU                    |     | 1   | 1    |      |                   |
| 79       | 6CB-45384-00       | NUT<br>ECROU                                     |     | 1   | 1    |      |                   |
| 80       | 6CE-45361-10       | CAP, LOWER CASING<br>COUVERCLE, BOITIER D'HELICE |     | 1   | 1    |      |                   |
| 81       | 90105-08M61        | BOLT, FLANGE<br>BOULON, A COLLERETTE             |     | 2   | 2    |      |                   |



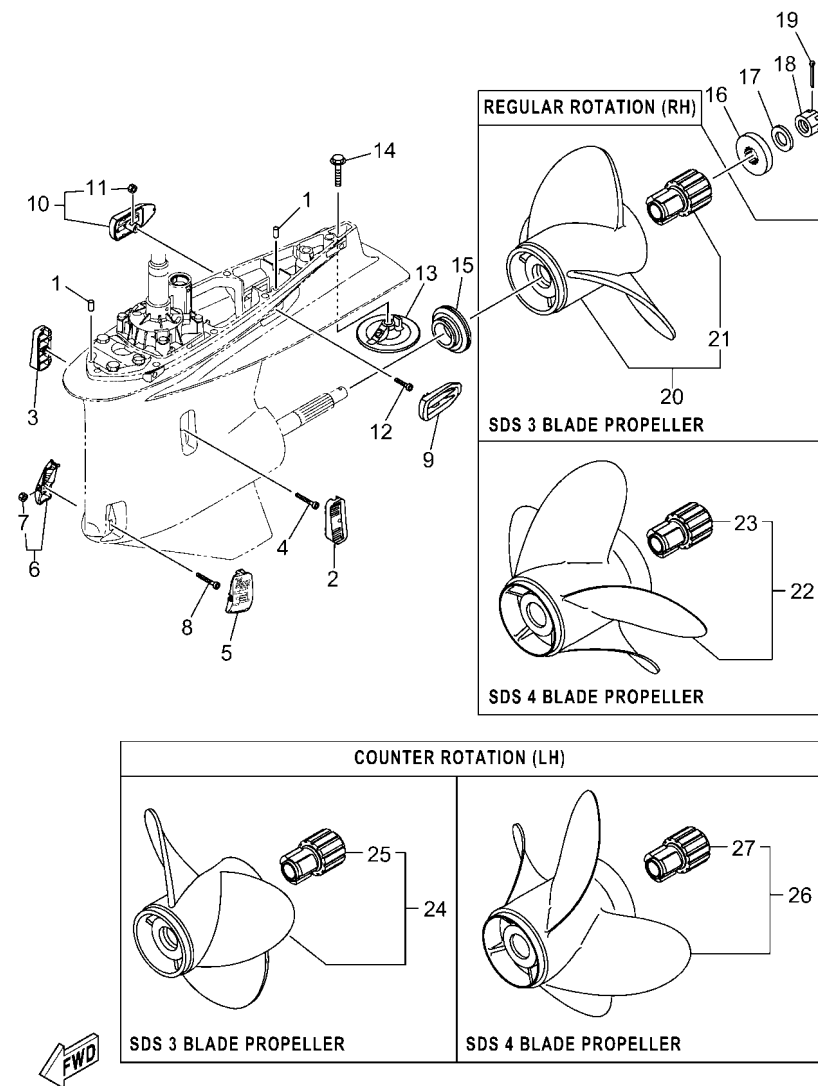


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FIG. 45 OPTIONAL PARTS 5

PIECES OPTIONNELLES 5

| REF. NO.     | PART NO. N° PIECES                                   | DESCRIPTION DESCRIPTION                                  | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                |
|--------------|------------------------------------------------------|----------------------------------------------------------|-----|-----|------|------|----------------------------------|
| 1            | 93608-16M16                                          | PIN, DOWEL AXE                                           |     | 2   | 2    |      |                                  |
| 2            | 6KA-45214-00                                         | COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1              |     | 1   | 1    |      |                                  |
| 3            | 6KA-45215-00                                         | COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2              |     | 1   | 1    |      |                                  |
| 4            | 90110-05039                                          | BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE |     | 1   | 1    |      |                                  |
| 5            | 6CE-45224-00                                         | COVER, WATER INLET 3 GRILLE, ENTREE D'EAU 3              |     | 1   | 1    |      |                                  |
| 6            | 6CE-45225-00                                         | COVER, WATER INLET 4 GRILLE, ENTREE D'EAU 4              |     | 1   | 1    |      |                                  |
| 7            | 90185-05002                                          | .NUT, NYLON .ECROU,AUTO-BLOQUANT                         |     | 1   | 1    |      |                                  |
| 8            | 90110-05039                                          | BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE |     | 1   | 1    |      |                                  |
| 9            | 6KA-45254-00                                         | COVER, OUTLET 1 COUVERCLE, SORTIE 1                      |     | 1   | 1    |      |                                  |
| 10           | 6KA-45255-00                                         | COVER, OUTLET 2 COUVERCLE, SORTIE 2                      |     | 1   | 1    |      |                                  |
| 11           | 90185-05002                                          | .NUT, NYLON .ECROU,AUTO-BLOQUANT                         |     | 1   | 1    |      |                                  |
| 12           | 91380-05020                                          | BOLT BOULON                                              |     | 1   | 1    |      |                                  |
| 13           | 6CE-45373-00                                         | ANODE ANODE                                              |     | 1   | 1    |      |                                  |
| 14           | 90105-10M00                                          | BOLT, FLANGE BOULON, A COLLERETTE                        |     | 1   | 1    |      |                                  |
| 15           | 69J-45987-00                                         | SPACER 1 ENTRETOISE 1                                    |     | 1   | 1    |      |                                  |
| 16           | 688-45997-01                                         | SPACER 2 ENTRETOISE 2                                    |     | 1   | 1    |      |                                  |
| 17           | 92990-18200                                          | WASHER RONDELLE, PLATE                                   |     | 1   | 1    |      |                                  |
| 18           | 90171-18M04                                          | NUT, CASTLE ECROU, CRENELE                               |     | 1   | 1    |      |                                  |
| 19           | 91490-40030                                          | PIN. COTTER GOUPILLE                                     |     | 1   | 1    |      |                                  |
| 20           | 6CE-45930-20                                         | PROPELLER (3X15-3/4"X13"-T) HELICE (3X15-3/4"X13"-T)     |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 6CE-45D70-20 | PROPELLER (3X15-3/4"X14"-T) HELICE (3X15-3/4"X14"-T) |                                                          |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 6CE-45976-20 | PROPELLER (3X15-3/4"X15"-T) HELICE (3X15-3/4"X15"-T) |                                                          |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 6CE-45938-20 | PROPELLER (3X15-1/2"X16"-T) HELICE (3X15-1/2"X16"-T) |                                                          |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 6CE-45978-20 | PROPELLER (3X15-1/2"X17"-T) HELICE (3X15-1/2"X17"-T) |                                                          |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 6CE-45934-20 | PROPELLER (3X15-1/4"X18"-T) HELICE (3X15-1/4"X18"-T) |                                                          |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 6CE-45970-20 | PROPELLER (3X15-1/4"X19"-T) HELICE (3X15-1/4"X19"-T) |                                                          |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 6CE-45932-20 | PROPELLER (3X15"X20"-T) HELICE (3X15"X20"-T)         |                                                          |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |

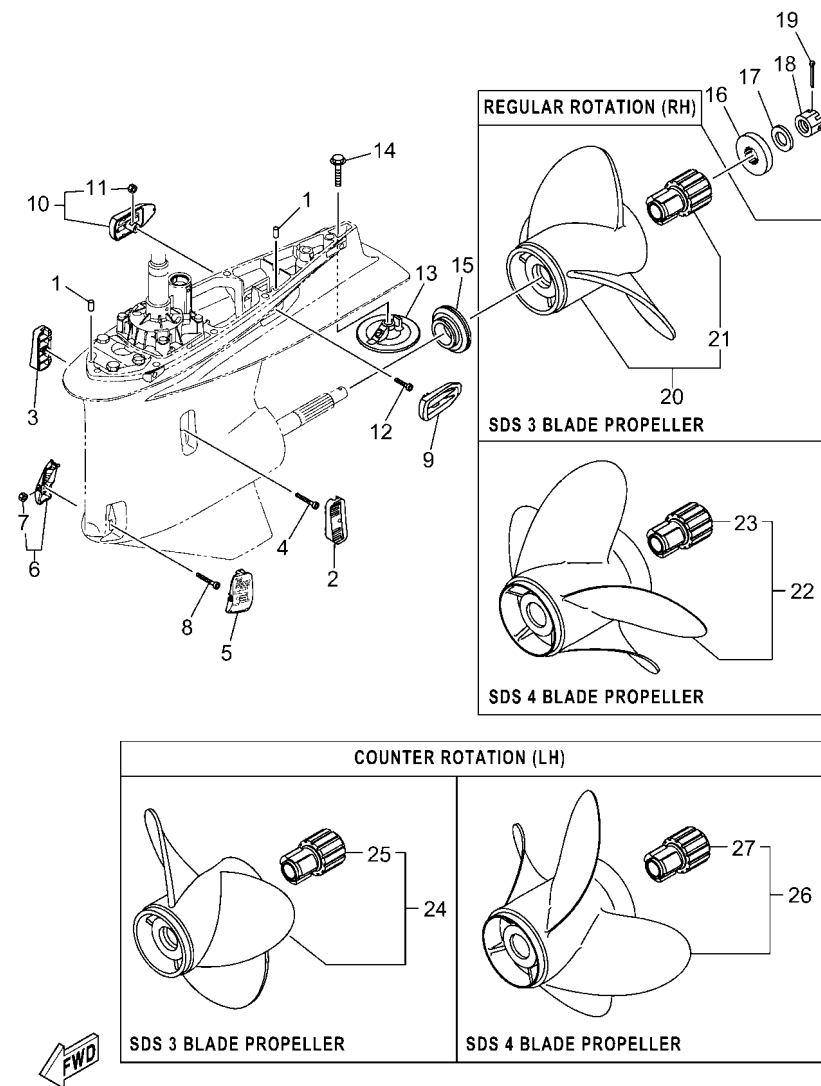


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FIG. 45 OPTIONAL PARTS 5

PIECES OPTIONNELLES 5

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                |
|----------|--------------------|-----------------------------------------------------------|-----|-----|------|------|----------------------------------|
| 20       | 6CE-45972-20       | PROPELLER (3X15"X21"-T)<br>HELICE (3X15"X21"-T)           |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CE-45936-20       | PROPELLER (3X14-3/4"X22"-T)<br>HELICE (3X14-3/4"X22"-T)   |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CE-45974-20       | PROPELLER (3X14-3/4"X23"-T)<br>HELICE (3X14-3/4"X23"-T)   |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CE-45D72-20       | PROPELLER (3X13-3/4"X24"-T)<br>HELICE (3X13-3/4"X24"-T)   |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CE-45D74-20       | PROPELLER (3X13-3/4"X25"-T)<br>HELICE (3X13-3/4"X25"-T)   |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KA-45970-00       | PROPELLER (3X15-1/4"X18"-T)<br>HELICE (3X15-1/4"X18"-T)   |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KA-45972-00       | PROPELLER (3X15-1/4"X19"-T)<br>HELICE (3X15-1/4"X19"-T)   |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KA-45974-00       | PROPELLER (3X15"X20"-T)<br>HELICE (3X15"X20"-T)           |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KA-45976-00       | PROPELLER (3X15"X21"-T)<br>HELICE (3X15"X21"-T)           |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 21       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1      |     | 1   | 1    |      |                                  |
| 22       | 6CE-45B70-20       | PROPELLER (4X15"X21"-T)<br>HELICE (4X15"X21"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CE-45B72-20       | PROPELLER (4X15"X22"-T)<br>HELICE (4X15"X22"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CE-45B74-20       | PROPELLER (4X15"X23"-T)<br>HELICE (4X15"X23"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B70-00       | PROPELLER (4X15-1/4"X18"-T)<br>HELICE (4X15-1/4"X18"-T)   |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B72-00       | PROPELLER (4X15-1/4"X19"-T)<br>HELICE (4X15-1/4"X19"-T)   |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B74-00       | PROPELLER (4X15-1/4"X20"-T)<br>HELICE (4X15-1/4"X20"-T)   |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B76-00       | PROPELLER (4X15"X21"-T)<br>HELICE (4X15"X21"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B78-00       | PROPELLER (4X15"X22"-T)<br>HELICE (4X15"X22"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B80-00       | PROPELLER (4X15"X23"-T)<br>HELICE (4X15"X23"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B82-00       | PROPELLER (4X15"X24"-T)<br>HELICE (4X15"X24"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B84-00       | PROPELLER (4X15"X25"-T)<br>HELICE (4X15"X25"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6ML-45B86-00       | PROPELLER (4X15"X26"-T)<br>HELICE (4X15"X26"-T)           |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
| 23       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1      |     | 1   | 1    |      |                                  |
| 24       | 6CF-45930-20       | PROPELLER (3X15-3/4"X13"-TL)<br>HELICE (3X15-3/4"X13"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45D70-20       | PROPELLER (3X15-3/4"X14"-TL)<br>HELICE (3X15-3/4"X14"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45976-20       | PROPELLER (3X15-3/4"X15"-TL)<br>HELICE (3X15-3/4"X15"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45938-20       | PROPELLER (3X15-1/2"X16"-TL)<br>HELICE (3X15-1/2"X16"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |

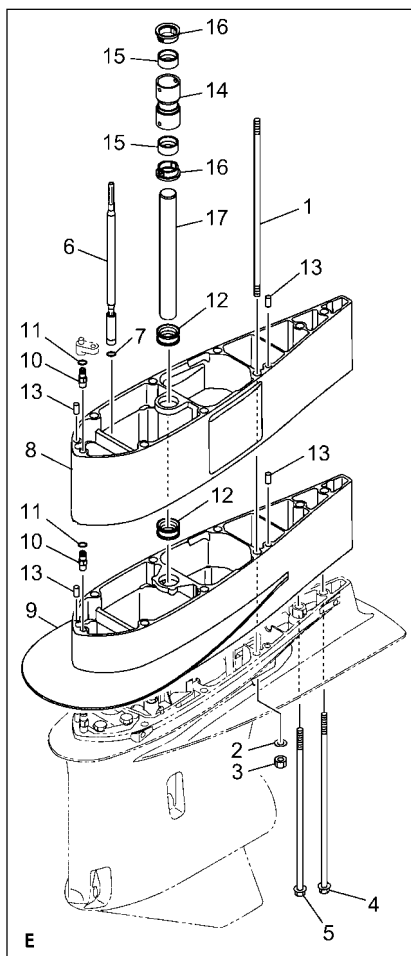
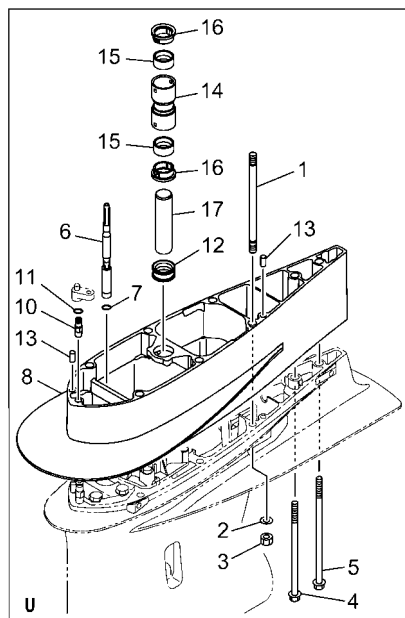
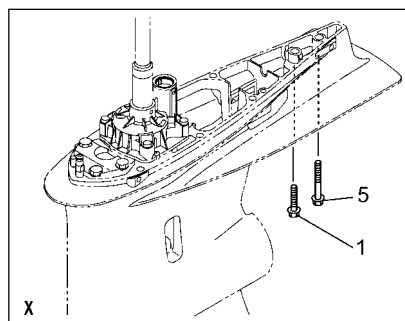


6ML1100-Y431

FIG. 45 OPTIONAL PARTS 5

PIECES OPTIONNELLES 5

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                |
|----------|--------------------|-----------------------------------------------------------|-----|-----|------|------|----------------------------------|
| 24       | 6CF-45978-20       | PROPELLER (3X15-1/2"X17"-TL)<br>HELICE (3X15-1/2"X17"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45934-20       | PROPELLER (3X15-1/4"X18"-TL)<br>HELICE (3X15-1/4"X18"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45970-20       | PROPELLER (3X15-1/4"X19"-TL)<br>HELICE (3X15-1/4"X19"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45932-20       | PROPELLER (3X15"X20"-TL)<br>HELICE (3X15"X20"-TL)         |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45972-20       | PROPELLER (3X15"X21"-TL)<br>HELICE (3X15"X21"-TL)         |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45936-20       | PROPELLER (3X14-3/4"X22"-TL)<br>HELICE (3X14-3/4"X22"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45974-20       | PROPELLER (3X14-3/4"X23"-TL)<br>HELICE (3X14-3/4"X23"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45D72-20       | PROPELLER (3X13-3/4"X24"-TL)<br>HELICE (3X13-3/4"X24"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6CF-45D74-20       | PROPELLER (3X13-3/4"X25"-TL)<br>HELICE (3X13-3/4"X25"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KB-45970-00       | PROPELLER (3X15-1/4"X18"-TL)<br>HELICE (3X15-1/4"X18"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KB-45972-00       | PROPELLER (3X15-1/4"X19"-TL)<br>HELICE (3X15-1/4"X19"-TL) |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KB-45974-00       | PROPELLER (3X15"X20"-TL)<br>HELICE (3X15"X20"-TL)         |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
|          | 6KB-45976-00       | PROPELLER (3X15"X21"-TL)<br>HELICE (3X15"X21"-TL)         |     | 1   | 1    |      | UR SDS 3 BLADE<br>UR SDS 3 BLADE |
| 25       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1      |     | 1   | 1    |      |                                  |
| 26       | 6CF-45B70-20       | PROPELLER (4X15"X21"-TL)<br>HELICE (4X15"X21"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CF-45B72-20       | PROPELLER (4X15"X22"-TL)<br>HELICE (4X15"X22"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6CF-45B74-20       | PROPELLER (4X15"X23"-TL)<br>HELICE (4X15"X23"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B70-00       | PROPELLER (4X15-1/4"X18"-TL)<br>HELICE (4X15-1/4"X18"-TL) |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B72-00       | PROPELLER (4X15-1/4"X19"-TL)<br>HELICE (4X15-1/4"X19"-TL) |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B74-00       | PROPELLER (4X15-1/4"X20"-TL)<br>HELICE (4X15-1/4"X20"-TL) |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B76-00       | PROPELLER (4X15"X21"-TL)<br>HELICE (4X15"X21"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B78-00       | PROPELLER (4X15"X22"-TL)<br>HELICE (4X15"X22"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B80-00       | PROPELLER (4X15"X23"-TL)<br>HELICE (4X15"X23"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B82-00       | PROPELLER (4X15"X24"-TL)<br>HELICE (4X15"X24"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B84-00       | PROPELLER (4X15"X25"-TL)<br>HELICE (4X15"X25"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
|          | 6MM-45B86-00       | PROPELLER (4X15"X26"-TL)<br>HELICE (4X15"X26"-TL)         |     | 1   | 1    |      | UR SDS 4 BLADE<br>UR SDS 4 BLADE |
| 27       | 6CE-45C81-10       | .DAMPER RUBBER, PROPELLER 1<br>.AMORTISSEUR HELICE 1      |     | 1   | 1    |      |                                  |

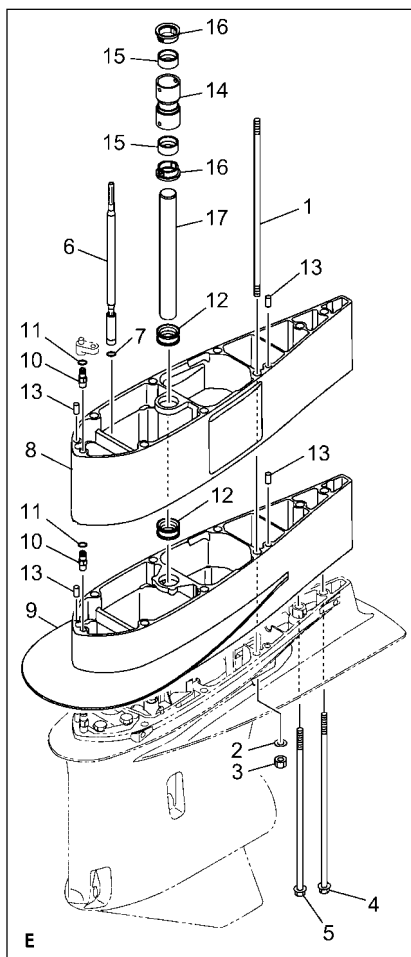
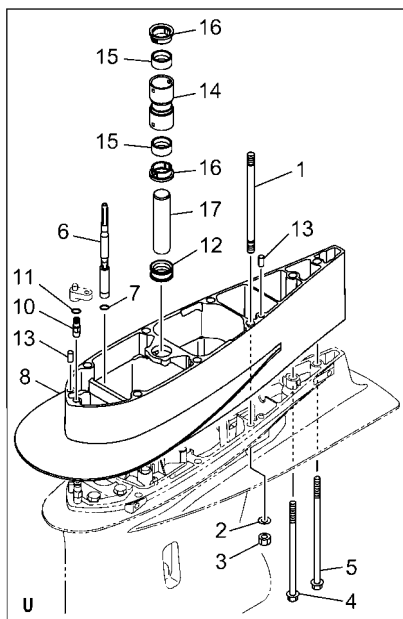


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FIG. 46 OPTIONAL PARTS 6

PIECES OPTIONNELLES 6

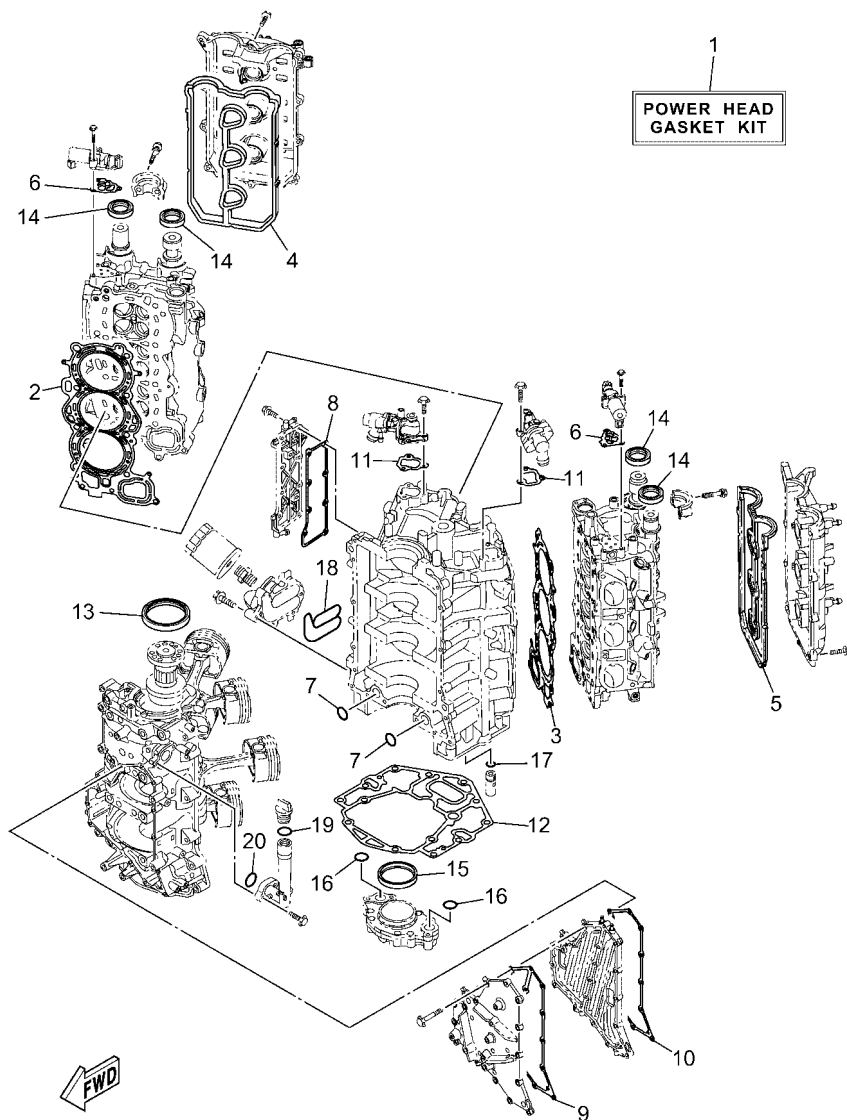
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES                      |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|----------------------------------------|
| 1        | 90119-10024        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     | 7   | 7    |      | UR X(25.2")<br>UR X(25.2")             |
|          | 90116-10067        | BOLT, STUD<br>GOIJON                                        |     | 6   | 6    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 90116-10066        | BOLT, STUD<br>GOIJON                                        |     | 6   | 6    |      | UR E(35.2")<br>UR E(35.2")             |
| 2        | 92995-10600        | WASHER<br>RONDELLE                                          |     | 6   | 6    |      | U(30.2"),E(35.2")<br>U(30.2"),E(35.2") |
| 3        | 95380-10600        | NUT<br>ECROU                                                |     | 6   | 6    |      | U(30.2"),E(35.2")<br>U(30.2"),E(35.2") |
| 4        | 90119-10009        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 90119-10061        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     | 1   | 1    |      | UR E(35.2")<br>UR E(35.2")             |
| 5        | 97E75-10570        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE |     | 1   | 1    |      | UR X(25.2")<br>UR X(25.2")             |
|          | 90119-10008        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 90119-10060        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     | 1   | 1    |      | UR E(35.2")<br>UR E(35.2")             |
| 6        | 6KA-44190-00       | JT. SHIFT ROD COMP.<br>JOINT, TRINGLE DE SELECTEUR CO       |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 6KA-44190-10       | JT. SHIFT ROD COMP.<br>JOINT, TRINGLE DE SELECTEUR CO       |     | 1   | 1    |      | UR E(35.2")<br>UR E(35.2")             |
| 7        | 93210-09165        | O-RING<br>JOINT TORIQUE                                     |     | 1   | 1    |      | U(30.2"),E(35.2")<br>U(30.2"),E(35.2") |
| 8        | 6KA-45211-00-8D    | EXTENSION<br>EXTENSION                                      |     | 1   |      |      | GRAY, U(30.2")<br>GRAY, U(30.2")       |
|          | 6KA-45211-00-CE    | EXTENSION<br>EXTENSION                                      |     |     | 1    |      | WHITE, U(30.2")<br>WHITE, U(30.2")     |
|          | 6CE-45211-10-8D    | EXTENSION<br>EXTENSION                                      |     | 1   |      |      | GRAY, E(35.2")<br>GRAY, E(35.2")       |
|          | 6CE-45211-10-CE    | EXTENSION<br>EXTENSION                                      |     |     | 1    |      | WHITE, E(35.2")<br>WHITE, E(35.2")     |
| 9        | 6KA-45211-00-8D    | EXTENSION<br>EXTENSION                                      |     | 1   |      |      | GRAY, E(35.2")<br>GRAY, E(35.2")       |
|          | 6KA-45211-00-CE    | EXTENSION<br>EXTENSION                                      |     |     | 1    |      | WHITE, E(35.2")<br>WHITE, E(35.2")     |
| 10       | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                              |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 63P-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                              |     | 2   | 2    |      | UR E(35.2")<br>UR E(35.2")             |
| 11       | 93210-07003        | O-RING<br>JOINT TORIQUE                                     |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 93210-07003        | O-RING<br>JOINT TORIQUE                                     |     | 2   | 2    |      | UR E(35.2")<br>UR E(35.2")             |
| 12       | 6AW-44366-01       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 |     | 1   | 1    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 6AW-44366-01       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 |     | 2   | 2    |      | UR E(35.2")<br>UR E(35.2")             |
| 13       | 93608-16M16        | PIN, DOWEL<br>AXE                                           |     | 2   | 2    |      | UR U(30.2")<br>UR U(30.2")             |
|          | 93608-16M16        | PIN, DOWEL<br>AXE                                           |     | 4   | 4    |      | UR E(35.2")<br>UR E(35.2")             |



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## PIECES OPTIONNELLES 6

[illegible]



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FIG. 47 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6ML-W0001-00       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE     | 1   | 1   | 1    | 1    |                   |
| 2        | 6ML-11181-00       | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1            | 1   | 1   | 1    | 1    |                   |
| 3        | 6ML-11182-00       | .GASKET, CYLINDER HEAD 2<br>.JOINT, CULASSE 2               | 1   | 1   | 1    | 1    |                   |
| 4        | 6CB-11193-00       | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1     | 1   | 1   | 1    | 1    |                   |
| 5        | 6CB-11194-00       | .GASKET, HEAD COVER 2<br>.JOINT, COUVERCLE DE CULASSE 2     | 1   | 1   | 1    | 1    |                   |
| 6        | 6CB-1242F-00       | .GASKET, FILTER<br>.JOINT, FILTRE                           | 2   | 2   | 2    | 2    |                   |
| 7        | 93210-26658        | .O-RING<br>.JOINT TORIQUE                                   | 2   | 2   | 2    | 2    |                   |
| 8        | 6ML-1131B-00       | .GASKET, COVER<br>.JOINT, COUVERCLE                         | 1   | 1   | 1    | 1    |                   |
| 9        | 6ML-15451-00       | .GASKET, CRANKCASE COVER 1<br>.JOINT, COUVERCLE DE CARTER 1 | 1   | 1   | 1    | 1    |                   |
| 10       | 6ML-15461-00       | .GASKET, CRANKCASE COVER 2<br>.JOINT, COUVERCLE DE CARTER 2 | 1   | 1   | 1    | 1    |                   |
| 11       | 6CB-12427-11       | .GASKET, HOUSING COVER 1<br>.JOINT, COUVERCLE DE CARTER 1   | 2   | 2   | 2    | 2    |                   |
| 12       | 6KA-11351-00       | .GASKET, CYLINDER<br>.JOINT, D'EMBASE                       | 1   | 1   | 1    | 1    |                   |
| 13       | 93102-85008        | .OIL SEAL<br>.JOINT SPY                                     | 1   | 1   | 1    | 1    |                   |
| 14       | 93102-38008        | .OIL SEAL<br>.JOINT SPY                                     | 4   | 4   | 4    | 4    |                   |
| 15       | 6CB-11355-00       | .SEAL, CYLINDER 1<br>.JOINT, SPY CYLINDRE                   | 1   | 1   | 1    | 1    |                   |
| 16       | 93210-26658        | .O-RING<br>.JOINT TORIQUE                                   | 2   | 2   | 2    | 2    |                   |
| 17       | 6CB-13473-00       | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 18       | 6CB-13477-00       | .GASKET<br>.JOINT                                           | 1   | 1   | 1    | 1    |                   |
| 19       | 93210-24M79        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 20       | 93210-27370        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |

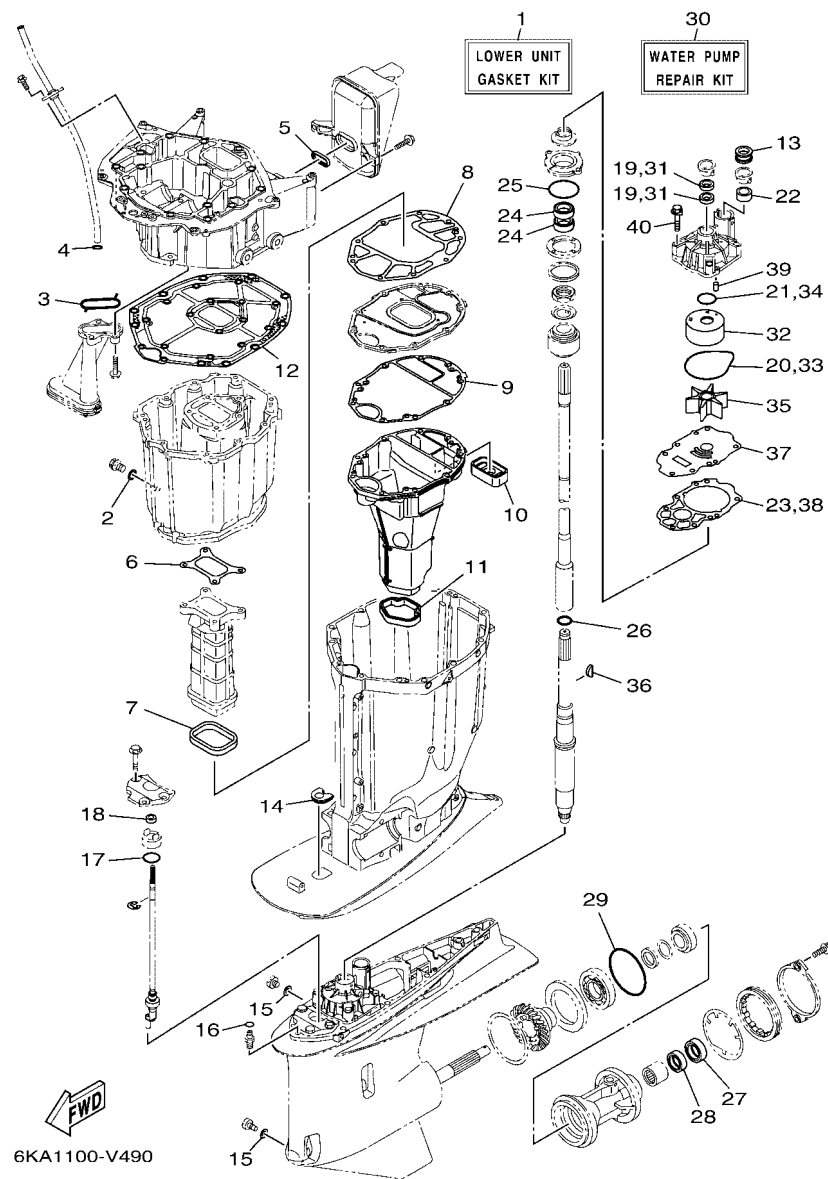
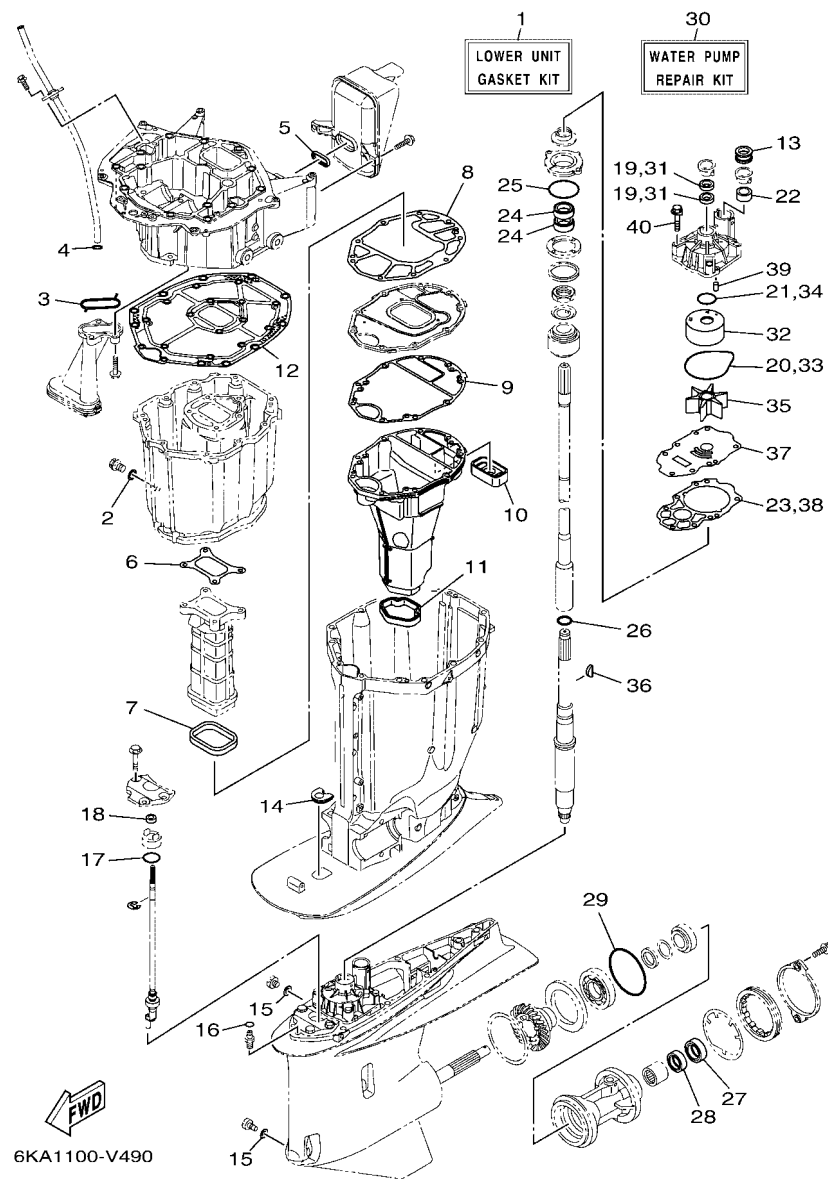


FIG. 48 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | SA2 | NSA | NSA2 | 6MM3 | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|-----|------|------|-------------------|
| 1        | 6KA-W0001-20       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE          | 1   | 1   | 1    | 1    |                   |
| 2        | 90430-14M09        | .GASKET<br>.JOINT                                           | 1   | 1   | 1    | 1    |                   |
| 3        | 6AW-13415-00       | .SEAL, OIL STRAINER<br>.JOINT, FILTRE A HUILE               | 1   | 1   | 1    | 1    |                   |
| 4        | 93210-19MJ3        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 5        | 6CB-14755-01       | .GASKET, SILENCER<br>.JOINT, SILENCIEUX                     | 1   | 1   | 1    | 1    |                   |
| 6        | 6CB-41134-00       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT     | 1   | 1   | 1    | 1    |                   |
| 7        | 6CB-41138-00       | .SEAL, EXT. 1<br>.JOINT DE GROUPE 1                         | 1   | 1   | 1    | 1    |                   |
| 8        | 6CB-41135-00       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT     | 1   | 1   | 1    | 1    |                   |
| 9        | 6CE-41136-00       | .GASKET, EXHAUST MANIFOLD 4<br>.JOINT, PIPE D'ECHAPPEMENT 4 | 1   | 1   | 1    | 1    |                   |
| 10       | 6CE-45127-00       | .SEAL<br>.JOINT                                             | 1   | 1   | 1    | 1    |                   |
| 11       | 6CE-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE                  | 1   | 1   | 1    | 1    |                   |
| 12       | 6CB-45113-10       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE               | 1   | 1   | 1    | 1    |                   |
| 13       | 6AW-44366-01       | .DAMPER, WATER SEAL 2<br>.JOINT, TUBE D'EAU 2               | 1   | 1   | 1    | 1    |                   |
| 14       | 6KA-44521-00       | .SEAL<br>.JOINT                                             | 1   | 1   | 1    | 1    |                   |
| 15       | 90430-08003        | .GASKET<br>.JOINT                                           | 2   | 2   | 2    | 2    |                   |
| 16       | 93210-07003        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 17       | 93210-33M49        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 18       | 93106-10001        | .OIL SEAL<br>.JOINT SPY                                     | 1   | 1   | 1    | 1    |                   |
| 19       | 93104-22M07        | .OIL SEAL<br>.JOINT SPY                                     | 2   | 2   | 2    | 2    |                   |
| 20       | 93210-94003        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 21       | 93210-37160        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 22       | 6AW-44365-01       | .DAMPER, WATER SEAL 1<br>.JOINT, TUBE D'EAU 1               | 1   | 1   | 1    | 1    |                   |
| 23       | 6CE-44315-00       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                  | 1   | 1   | 1    | 1    |                   |
| 24       | 93101-28019        | .OIL SEAL<br>.JOINT SPY                                     | 2   | 2   | 2    | 2    |                   |
| 25       | 93210-69MG6        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 26       | 93210-22MF1        | .O-RING<br>.JOINT TORIQUE                                   | 1   | 1   | 1    | 1    |                   |
| 27       | 93101-30030        | .OIL SEAL<br>.JOINT SPY                                     | 1   | 1   | 1    | 1    |                   |



**FIG. 48 REPAIR KIT 2**

[illegible]



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INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6ML-11000-00          | 3 - 1       | 6GR-11417-30          | 4 - 6       | 6GR-12153-F0          | 8 - 8       | 6ML-12651-10          | 17 - 14     | 6LH-13781-00          | 13 - 34     | 6CB-15142-00          | 6 - 8       |
| 6ML-11110-00-9S       | 5 - 2       | 6GR-11417-40          | 4 - 6       | 6GR-12153-G0          | 8 - 8       | 6ML-12653-10          | 17 - 17     | 6ML-13782-00          | 10 - 1      | 6ML-15142-00          | 5 - 43      |
| 6ML-11120-00-9S       | 5 - 12      | 6GR-11417-A0          | 4 - 6       | 6GR-12153-H0          | 8 - 8       | 6ML-12659-00          | 17 - 19     | 6LH-13784-00          | 13 - 35     | 6CB-15187-00          | 3 - 5       |
| 6S5-11133-10          | 5 - 3       | 6CB-11426-03          | 4 - 7       | 6GR-12153-J0          | 8 - 8       | 6P2-12663-00          | 8 - 21      | 6ML-13881-00          | 9 - 2       | 6CB-15311-01          | 36 - 1      |
|                       | 5 - 13      | 6CB-11427-03          | 4 - 8       | 6GR-12153-K0          | 8 - 8       |                       | 8 - 24      | 6ML-13898-00          | 11 - 8      | 6BB-15316-01          | 35 - 29     |
| 6ML-11181-00          | 5 - 25      | 6CB-11478-00          | 4 - 2       | 6GR-12153-L0          | 8 - 8       | 6CB-13016-00          | 1 - 10      | 6ML-13898-10          | 11 - 9      | 6ML-15319-00          | 3 - 44      |
|                       | 47 - 2      | 6CB-1149A-00          | 6 - 10      | 6GR-12153-M0          | 8 - 8       |                       | 13 - 5      | 6CB-13906-01          | 13 - 8      | 6ML-15362-00          | 36 - 18     |
| 6ML-11182-00          | 5 - 30      | 6KA-11567-00          | 8 - 17      | 6GR-12153-N0          | 8 - 8       | 6AW-13119-00          | 36 - 11     | 6LH-13915-00          | 1 - 11      | 6G8-15363-00          | 3 - 42      |
|                       | 47 - 3      | 6CB-11590-06          | 8 - 28      | 6GR-12153-P0          | 8 - 8       | 6LH-13132-00          | 13 - 32     |                       | 13 - 24     | 6ML-15373-00          | 9 - 12      |
| 6ML-11191-00          | 5 - 35      | 6ML-11603-00          | 4 - 12      | 6GR-12153-R0          | 8 - 8       | 6CB-13161-11          | 12 - 6      | 6LH-13938-00          | 13 - 41     | 6KA-15377-00          | 36 - 19     |
| 6CB-11192-02          | 5 - 39      | 6ML-11631-00          | 4 - 11      | 6GR-12153-S0          | 8 - 8       | 6CB-13171-11          | 12 - 1      | 6ML-13971-00          | 14 - 17     | 6ML-15411-00-9S       | 3 - 14      |
| 6CB-11193-00          | 5 - 36      | 6GR-11633-00          | 4 - 13      | 6GR-12153-T0          | 8 - 8       | 6CB-13300-00          | 36 - 9      | 6ML-13972-00          | 14 - 19     | 6ML-15421-00-9S       | 3 - 15      |
|                       | 47 - 4      | 6GR-11634-00          | 4 - 15      | 6ML-12171-00          | 8 - 9       | 6CB-13329-00          | 36 - 10     | 6ML-13974-00          | 14 - 18     | 6ML-15451-00          | 3 - 17      |
| 6CB-11194-00          | 5 - 40      | 6ML-11654-00          | 4 - 10      | 6ML-12172-00          | 8 - 13      | 6CB-13411-00          | 36 - 6      | 6AW-1410B-00          | 12 - 3      |                       | 47 - 9      |
|                       | 47 - 5      | 6ML-11656-00          | 4 - 14      | 6ML-12181-00          | 8 - 11      | 6AW-13415-00          | 36 - 7      |                       | 12 - 8      | 6ML-15461-00          | 3 - 18      |
| 6ML-11301-00          | 5 - 19      | 6ML-11656-10          | 4 - 14      | 6ML-12182-00          | 8 - 15      |                       | 48 - 3      | 6ML-1410J-00          | 13 - 1      |                       | 47 - 10     |
| 6ML-1131B-00          | 3 - 12      | 6ML-11656-20          | 4 - 14      | 6CE-12411-10          | 1 - 2       | 6ML-13437-60          | 17 - 27     | 6C5-14127-10          | 13 - 23     | 6CB-15481-00          | 3 - 6       |
|                       | 47 - 8      | 6ML-11656-30          | 4 - 14      |                       | 3 - 22      | N26-13440-04          | 1 - 6       | 6FM-14137-00          | 13 - 44     | 6CB-15512-00          | 8 - 29      |
| 6CE-1131C-00-9S       | 3 - 9       | 6ML-11656-40          | 4 - 14      | 67F-12412-00          | 3 - 23      |                       | 3 - 37      | 6DA-14146-00          | 13 - 10     | 6CB-15544-00          | 6 - 4       |
| 68T-11325-00          | 1 - 4       | 6KW-11998-00          | 5 - 47      | 6CE-12413-A0-9S       | 3 - 25      | 6CE-13446-10-9S       | 3 - 39      | 6P2-14149-00          | 14 - 2      | 6ML-21266-00          | 2 - 30      |
|                       | 3 - 33      | 6KW-11999-00          | 5 - 48      | 6CE-12413-B0-9S       | 3 - 24      | 6CB-13473-00          | 36 - 17     | 6ML-14181-00          | 13 - 15     | 6KA-2134V-00          | 5 - 45      |
| 6ML-11325-00          | 1 - 7       | 6ML-12111-00          | 8 - 1       | 6ML-12422-00-9S       | 3 - 26      |                       | 47 - 17     | 6ML-14182-00          | 13 - 2      | 6KA-2134X-00          | 9 - 21      |
|                       | 5 - 20      | 6ML-12113-00          | 8 - 4       | 6CB-12427-11          | 3 - 27      | 6CB-13477-00          | 3 - 40      | 6P2-14191-00          | 13 - 16     | 6KA-2153A-00          | 2 - 36      |
| 63P-11325-01          | 1 - 1       | 6ML-12116-00          | 8 - 3       |                       | 47 - 11     |                       | 47 - 18     | 68V-14216-00          | 13 - 12     | 6KA-2153B-00          | 2 - 37      |
|                       | 3 - 10      | 51Y-12119-00          | 8 - 7       | 6CB-1242F-00          | 6 - 2       | 6CB-13490-00          | 36 - 16     | 6CB-14216-00          | 13 - 6      | 5GJ-21717-00          | 26 - 12     |
|                       | 3 - 20      | 6ML-12121-00          | 8 - 2       |                       | 47 - 6      | 6ML-13532-00          | 10 - 3      | 6P2-14386-00          | 13 - 37     | 6E5-21744-00          | 10 - 12     |
| 63P-11325-11          | 1 - 16      | 6GR-12145-00          | 8 - 8       | 6ML-1243E-00          | 7 - 21      | 6CB-13545-00          | 10 - 6      | 6AW-1441J-01          | 9 - 7       | 6ML-2416A-00          | 10 - 26     |
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