



PARTS CATALOGUE

WaveRunner SuperJet **SJ1050-X** (F4R2 /6JFB/6JF1)



1XF4R-100E1

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SJ1050-X
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

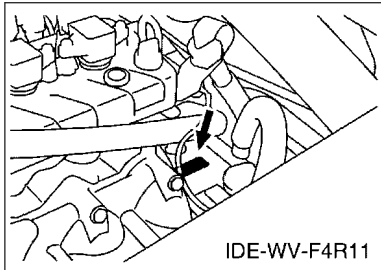
5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

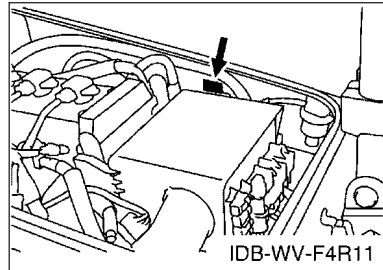
FOREWORD

7. Applicable Serial No.

Engine Serial No.



Primary Identification No.



8. Applicable Colour Code (The (*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code
WC2(*)	WHITE COAT 2	GA3C

9. Quantity Column Information

Column No.	Name Of Q'ty Column	Destination
1	F4R2	CANADA, EUROPE

10. Applicable Starting Serial No.

Engine Serial No.

Serial No.	Name Of Q'ty Column	Model Code

Primary Identification No.

Serial No.	Name Of Q'ty Column	Model Code
F4R-0501589	F4R2	F4R2

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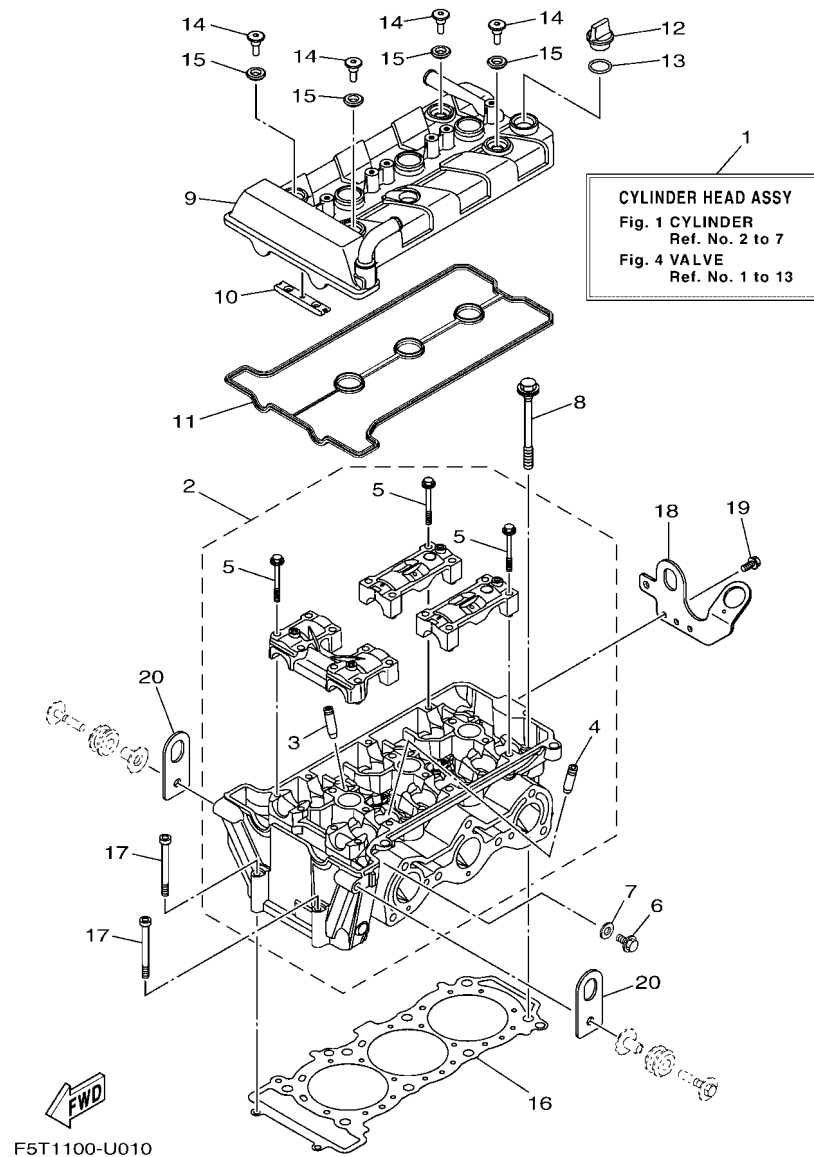
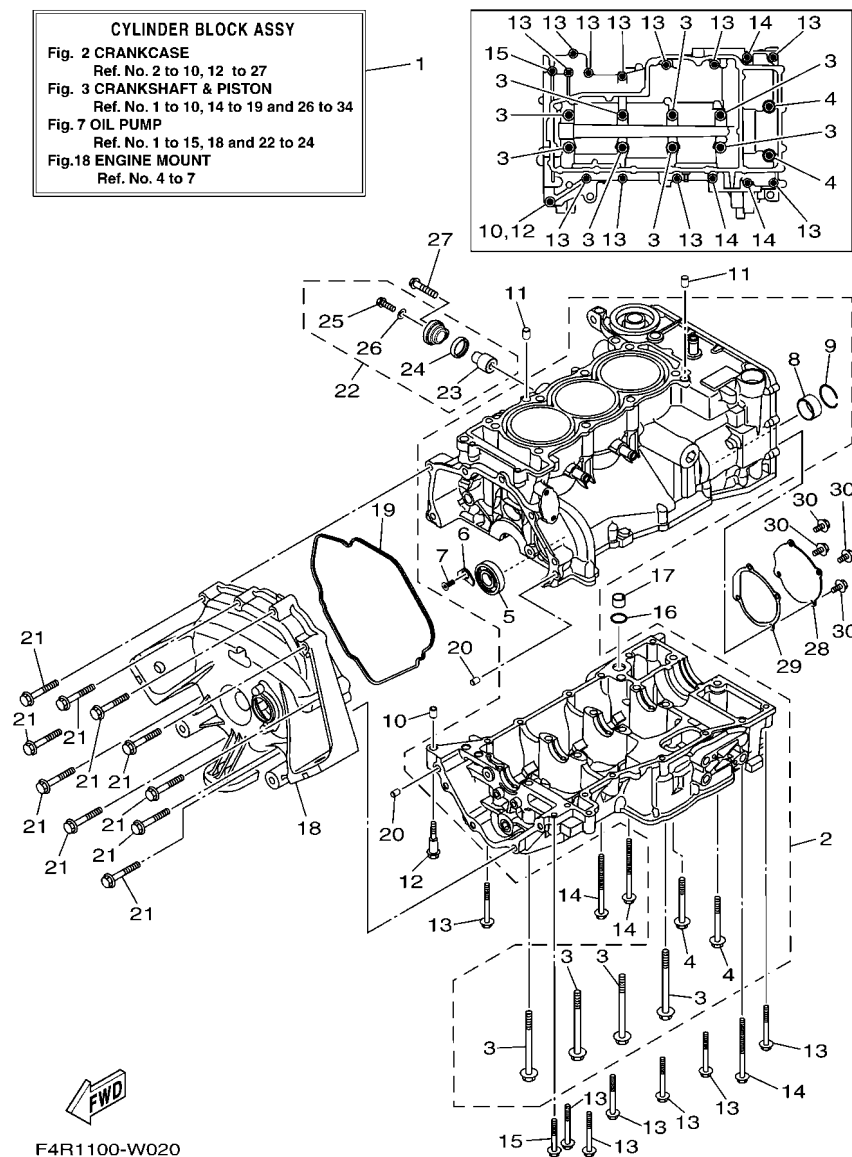


FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6EY-11110-00	CYLINDER HEAD COMPLETE	1				
2	6EY-11102-00	CYLINDER HEAD ASSY	1				
3	2C0-11133-11	.GUIDE, VALVE 1	6				
4	8HF-11134-10	.GUIDE, VALVE 2	6				
5	90105-06027	.BOLT, FLANGE	16				
6	95E34-08012	BOLT, FLANGE DEEP RECESS	1				
7	90430-08119	GASKET	1				
8	90119-10004	BOLT, WITH WASHER	8				
9	6EY-11191-10	COVER, CYLINDER HEAD 1	1				
10	5BE-12241-01	GUIDE, STOPPER 2	1				
11	6EY-11193-00	GASKET, HEAD COVER 1	1				
12	3Y1-15363-10	PLUG, OIL	1				
13	93210-19123	O-RING	1				
14	90109-066F0	BOLT	4				
15	5VY-1111G-00	RUBBER, MOUNT 1	4				
16	6EY-11181-00	GASKET, CYLINDER HEAD 1	1				
17	91314-06065	BOLT, HEXAGON SOCKET HEAD	2				
18	6EY-1111E-10	HANGER, ENGINE 2	1				
19	90119-06078	BOLT, WITH WASHER	2				
20	6EY-11119-00	HANGER, ENGINE	2				

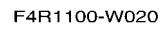
CYLINDER BLOCK ASSY
 Fig. 2 CRANKCASE
 Ref. No. 2 to 10, 12 to 27
 Fig. 3 CRANKSHAFT & PISTON
 Ref. No. 1 to 10, 14 to 19 and 26 to 34
 Fig. 7 OIL PUMP
 Ref. No. 1 to 15, 18 and 22 to 24
 Fig.18 ENGINE MOUNT
 Ref. No. 4 to 7



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FIG. 2 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6EY-W009B-02	CYLINDER BLOCK ASSY	1				
2	6EY-15109-09	CRANKCASE ASSY	1				
3	90119-09004	.BOLT, WITH WASHER	8				
4	95812-08070	.BOLT, FLANGE	2				
5	93306-30323	.BEARING	1				
6	4JT-15381-01	.PLATE, BEARING COVER	1				
7	90151-06024	.SCREW, COUNTERSUNK	1				
8	8ES-11428-01	.BEARING 1	1				
9	93450-32152	.CIRCLIP	1				
10	99530-10014	PIN, DOWEL	1				
11	99530-10114	PIN, DOWEL	2				
12	90109-06308	BOLT	1				
13	95817-06055	BOLT, FLANGE	11				
14	95814-06085	BOLT, FLANGE	3				
15	95814-06045	BOLT, FLANGE	1				
16	93210-17010	O-RING	1				
17	8ES-13284-00	PIPE	1				
18	6EY-15421-00	COVER, CRANKCASE 2	1				
19	6EY-15461-00	GASKET, CRANKCASE COVER 2	1				
20	99590-08012	PIN, DOWEL	2				
21	97513-08555	BOLT, WITH WASHER	10				
22	69J-11301-11	ANODE COVER ASSY	1				
23	68V-11325-02	.ANODE	1				
24	67F-11328-01	.GROMMET, ANODE	1				
25	90105-06M07	.BOLT, FLANGE	1				
26	90430-06M03	.GASKET	1				
27	97E95-08540	BOLT, HEXAGON W/W DEEP RECESS	1				

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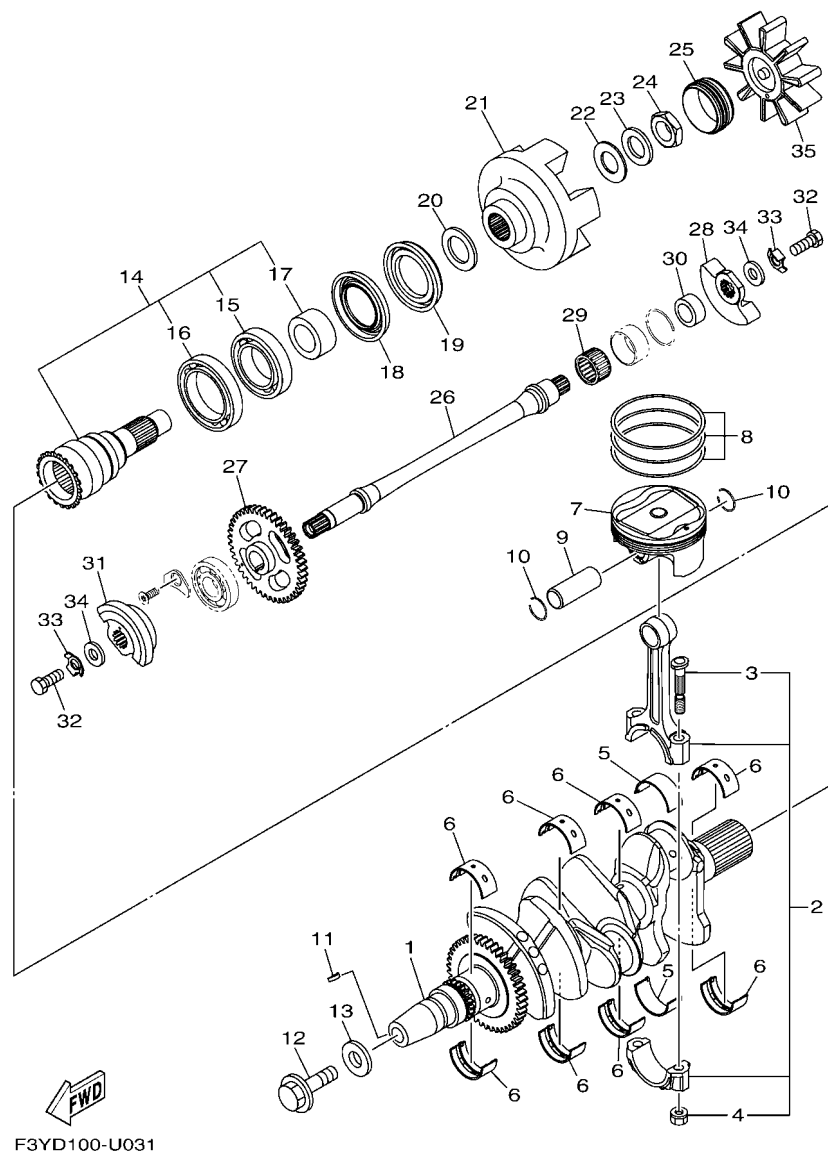
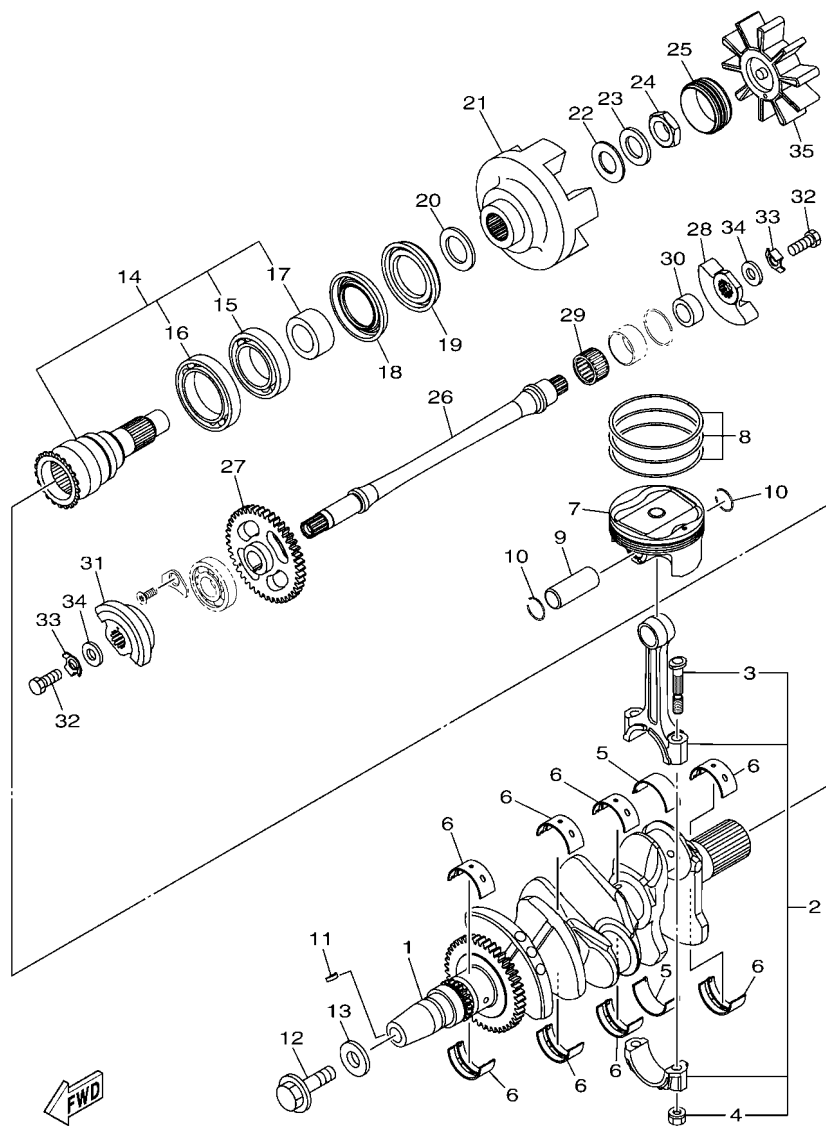


FIG. 3 CRANKSHAFT & PISTON

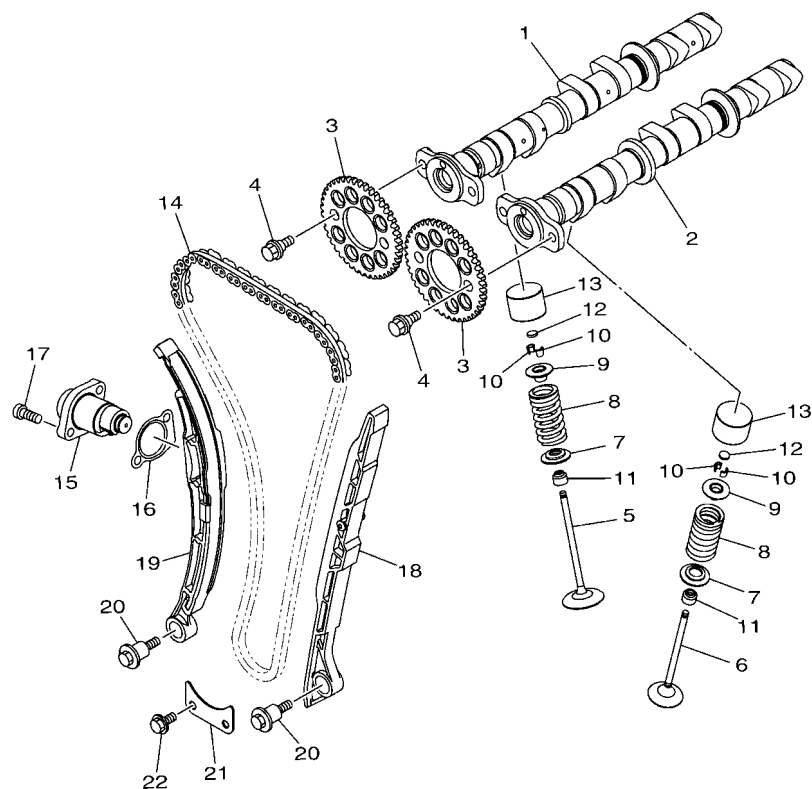
REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6EY-11400-00	CRANKSHAFT ASSY	1				
2	B0F-11650-00	CONNECTING ROD ASSY	3				
3	5JW-11654-00	.BOLT, CONNECTING ROD	2				
4	90179-08327	.NUT	2				
5	5JW-11656-00	PLANE BEARING, CONNECTING ROD	6				UR BLUE
	5JW-11656-10	PLANE BEARING, CONNECTING ROD	6				UR BLACK
	5JW-11656-20	PLANE BEARING, CONNECTING ROD	6				UR BROWN
	5JW-11656-30	PLANE BEARING, CONNECTING ROD	6				UR GREEN
	5JW-11656-40	PLANE BEARING, CONNECTING ROD	6				UR YELLOW
	5JW-11656-50	PLANE BEARING, CONNECTING ROD	6				UR PINK
6	3LD-11416-10	PLANE BEARING, CRANKSHAFT 1	8				UR BLACK
	3LD-11416-20	PLANE BEARING, CRANKSHAFT 1	8				UR BROWN
	3LD-11416-30	PLANE BEARING, CRANKSHAFT 1	8				UR GREEN
	3LD-11416-40	PLANE BEARING, CRANKSHAFT 1	8				UR YELLOW
	3LD-11416-50	PLANE BEARING, CRANKSHAFT 1	8				UR PINK
	3LD-11416-60	PLANE BEARING, CRANKSHAFT 1	8				UR RED
	3LD-11416-70	PLANE BEARING, CRANKSHAFT 1	8				UR WHITE
7	8KH-11631-00	PISTON (STD)	3				
8	8KH-11603-02	PISTON RING SET (STD)	3				
9	6EY-11633-00	PIN, PISTON	3				
10	93450-19095	CIRCLIP	6				
11	90280-03045	KEY, WOODRUFF	1				
12	90105-12101	BOLT, FLANGE	1				
13	90201-121H0	WASHER, PLATE	1				
14	6EY-11406-00	SHAFT ASSY	1				
15	93306-00702	.BEARING	1				
16	93306-90901	.BEARING	1				



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FIG. 3 CRANKSHAFT & PISTON

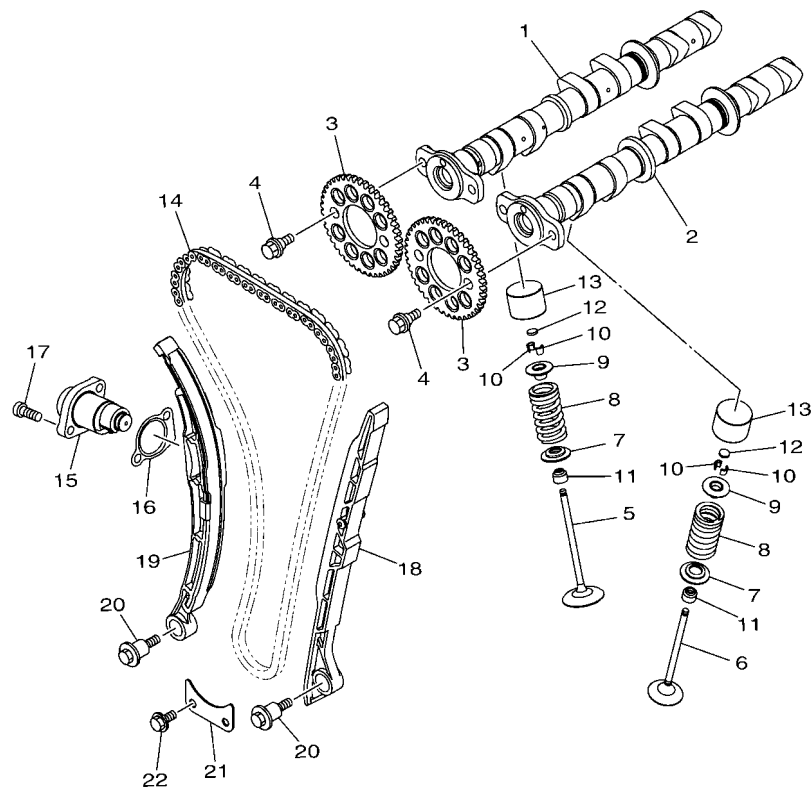
REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
17	6EY-11917-00	.COLLAR	1				
18	93101-40001	OIL SEAL	1				
19	93101-40002	OIL SEAL	1				
20	6EY-11557-00	WASHER 1	1				
21	6JF-11571-00	FLYWHEEL	1				
22	90201-20030	WASHER, PLATE	1				
23	90208-20001	WASHER, CONICAL SPRING	1				
24	90179-20010	NUT	1				
25	6EY-45155-00	CAP	1				
26	2HC-11407-00	SHAFT ASSY., 2	1				
27	6EY-11531-00	GEAR, BALANCE WEIGHT	1				
28	8ES-11454-00	WEIGHT 1	1				
29	93310-42239	BEARING	1				
30	6EY-11478-00	COLLAR	1				
31	2HC-11464-00	WEIGHT 2	1				
32	97012-10025	BOLT	2				
33	90215-10003	WASHER, LOCK	2				
34	90201-10591	WASHER, PLATE	2				
35	6EY-4581J-00	RUBBER SHAFT COUPLING	1				




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FIG. 4 VALVE

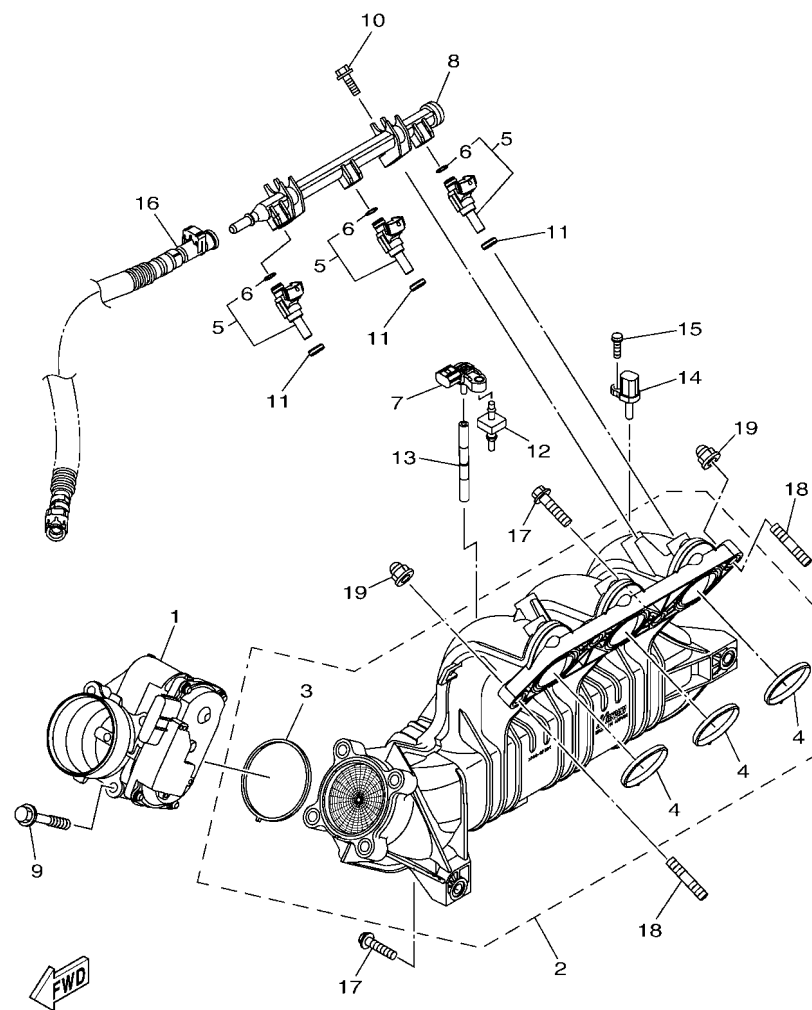
REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6EY-12170-00	CAMSHAFT ASSY 1	1				
2	6EY-12180-00	CAMSHAFT ASSY 2	1				
3	2HC-12176-00	SPROCKET, CAM CHAIN	2				
4	90105-07004	BOLT, FLANGE	4				
5	8GL-12111-10	VALVE, INTAKE	6				
6	8GL-12121-10	VALVE, EXHAUST	6				
7	1RC-12116-00	SEAT, VALVE SPRING	12				
8	8GL-12113-00	SPRING, VALVE INNER	12				
9	3D7-12117-00	RETAINER, VALVE SPRING	12				
10	1WG-12118-00	LOCK, VALVE SPRING RETAINER	24				
11	2HC-12119-00	SEAL, VALVE STEM	12				
12	1HX-12168-00	PAD, ADJUSTING 2 (1.20)	12				UR
	1HX-12168-20	PAD, ADJUSTING 2 (1.25)	12				UR
	1HX-12168-40	PAD, ADJUSTING 2 (1.30)	12				UR
	1HX-12168-60	PAD, ADJUSTING 2 (1.35)	12				UR
	1HX-12168-80	PAD, ADJUSTING 2 (1.40)	12				UR
	1HX-12168-A0	PAD, ADJUSTING 2 (1.45)	12				UR
	1HX-12168-F0	PAD, ADJUSTING 2 (1.50)	12				UR
	1HX-12168-H1	PAD, ADJUSTING 2 (1.55)	12				UR
	1HX-12168-K1	PAD, ADJUSTING 2 (1.60)	12				UR
	1HX-12168-M1	PAD, ADJUSTING 2 (1.65)	12				UR
	1HX-12168-R1	PAD, ADJUSTING 2 (1.70)	12				UR
	1HX-12168-U1	PAD, ADJUSTING 2 (1.75)	12				UR
	1HX-12168-W1	PAD, ADJUSTING 2 (1.80)	12				UR
	1HX-12168-Y1	PAD, ADJUSTING 2 (1.85)	12				UR
	1HX-12169-11	PAD, ADJUSTING 2 (1.90)	12				UR
	1HX-12169-31	PAD, ADJUSTING 2 (1.95)	12				UR



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FIG. 4 VALVE

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
12	1HX-12169-50	PAD, ADJUSTING 2 (2.00)	12				UR
	1HX-12169-70	PAD, ADJUSTING 2 (2.05)	12				UR
	1HX-12169-90	PAD, ADJUSTING 2 (2.10)	12				UR
	1HX-12169-E0	PAD, ADJUSTING 2 (2.15)	12				UR
	1HX-12169-G0	PAD, ADJUSTING 2 (2.20)	12				UR
	1HX-12169-J0	PAD, ADJUSTING 2 (2.25)	12				UR
	1HX-12169-L0	PAD, ADJUSTING 2 (2.30)	12				UR
	1HX-12169-N0	PAD, ADJUSTING 2 (2.35)	12				UR
	1HX-12169-T0	PAD, ADJUSTING 2 (2.40)	12				UR
13	6EY-12153-01	LIFTER, VALVE	12				
14	94591-57140	CHAIN (98RH2010-140M)	1				
15	8KH-12210-00	TENSIONER ASSY, CAM CHAIN	1				
16	2C0-12213-00	GASKET, TENSIONER CASE	1				
17	90110-06274	BOLT, HEXAGON SOCKET HEAD	2				
18	6EY-12251-00	DAMPER, CHAIN 1	1				
19	2HC-12252-00	DAMPER, CHAIN 2	1				
20	90109-06295	BOLT	2				
21	6EY-12279-00	PLATE	1				
22	95812-06012	BOLT, FLANGE	2				



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FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6EY-13750-00	THROTTLE BODY ASSY	1				
2	6EY-13641-01	MANIFOLD, INTAKE 1	1				
3	6EY-14156-00	.GASKET, INSULATING	1				
4	6EY-14126-00	.GASKET	3				
5	2HC-13761-00	INJECTOR	3				
6	68V-1416A-00	.O-RING	1				
7	5S7-82380-00	SENSOR, PRESSURE	1				
8	6EY-12880-00	DELIVERY PIPE	1				
9	90105-08243	BOLT, FLANGE	4				
10	95814-06020	BOLT, FLANGE	2				
11	8FP-13556-10	GASKET, MANIFOLD	3				
12	6BH-14445-00	GROMMET	1				
13	6EY-13532-00	HOSE, VACUUM SENSING 3	1				
14	8FP-85886-00	SENSOR, AIR TEMPERATURE	1				
15	97702-50520	SCREW, TAPPING	1				
16	6AN-2450B-10	FUEL HOSE ASSY	1				
17	97513-08535	BOLT, WITH WASHER	4				
18	95612-08625	BOLT, STUD	2				
19	90176-08080	NUT, CROWN	2				



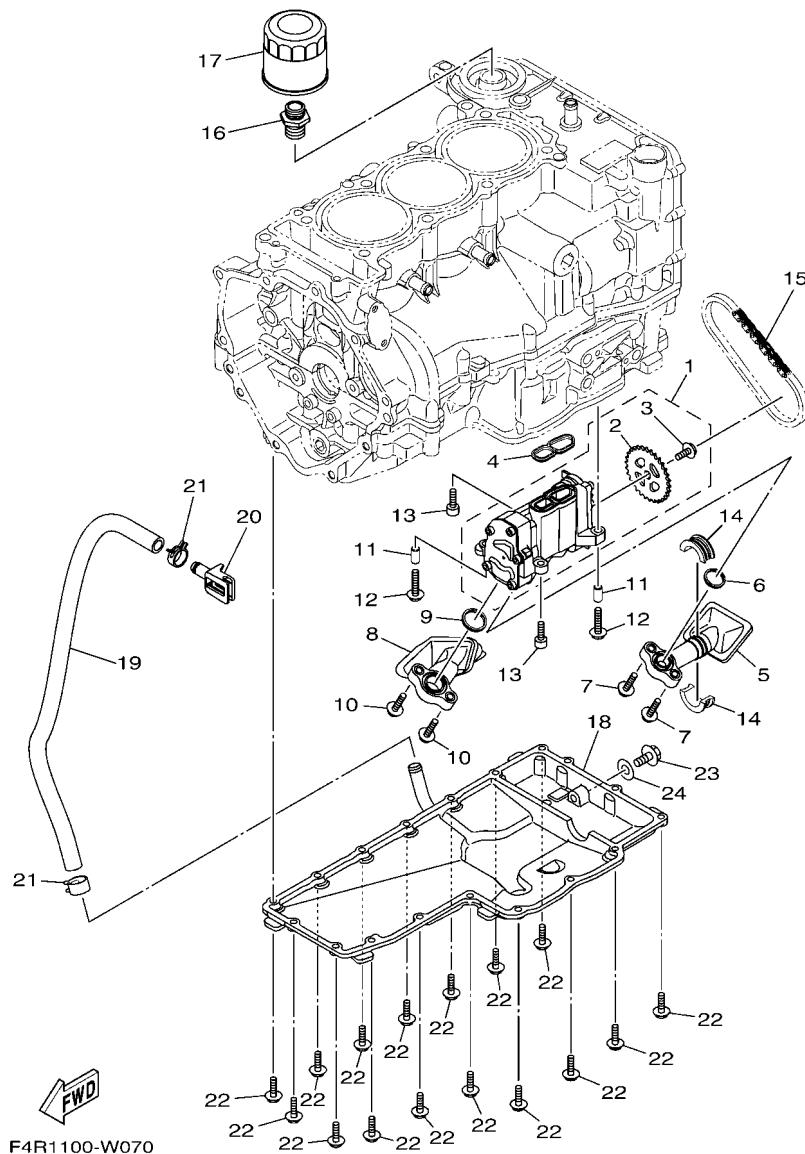


FIG. 7 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6EY-13300-00	OIL PUMP ASSY	1				
2	6EY-13355-00	.SPROCKET, DRIVEN	1				
3	90149-06190	.SCREW	1				
4	6EY-13563-00	GASKET	1				
5	6EY-13405-00	OIL PIPE COMP. 1	1				
6	6EY-13477-00	GASKET	1				
7	90110-06172	BOLT, HEXAGON SOCKET HEAD	2				
8	6EY-13406-00	OIL PIPE COMP. 2	1				
9	6EY-13476-00	GASKET	1				
10	90110-06172	BOLT, HEXAGON SOCKET HEAD	2				
11	99530-08016	PIN, DOWEL	2				
12	90110-06287	BOLT, HEXAGON SOCKET HEAD	2				
13	90110-06335	BOLT, HEXAGON SOCKET HEAD	2				
14	6EY-15486-00	GROMMET	2				
15	94580-25060	CHAIN (DID25 60LE)	1				
16	90401-20008	BOLT, UNION	1				
17	5GH-13440-61	ELEMENT ASSY, OIL CLEANER	1				
18	6EY-13417-10	COVER, STRAINER	1				
19	90445-18M06	HOSE (L500)	1				
20	6EY-13455-00	PLUG	1				
21	90467-170A5	CLIP	2				
22	95E34-06020	BOLT, FLANGE DEEP RECESS	18				
23	95814-08020	BOLT, FLANGE	1				
24	90430-08209	GASKET	1				

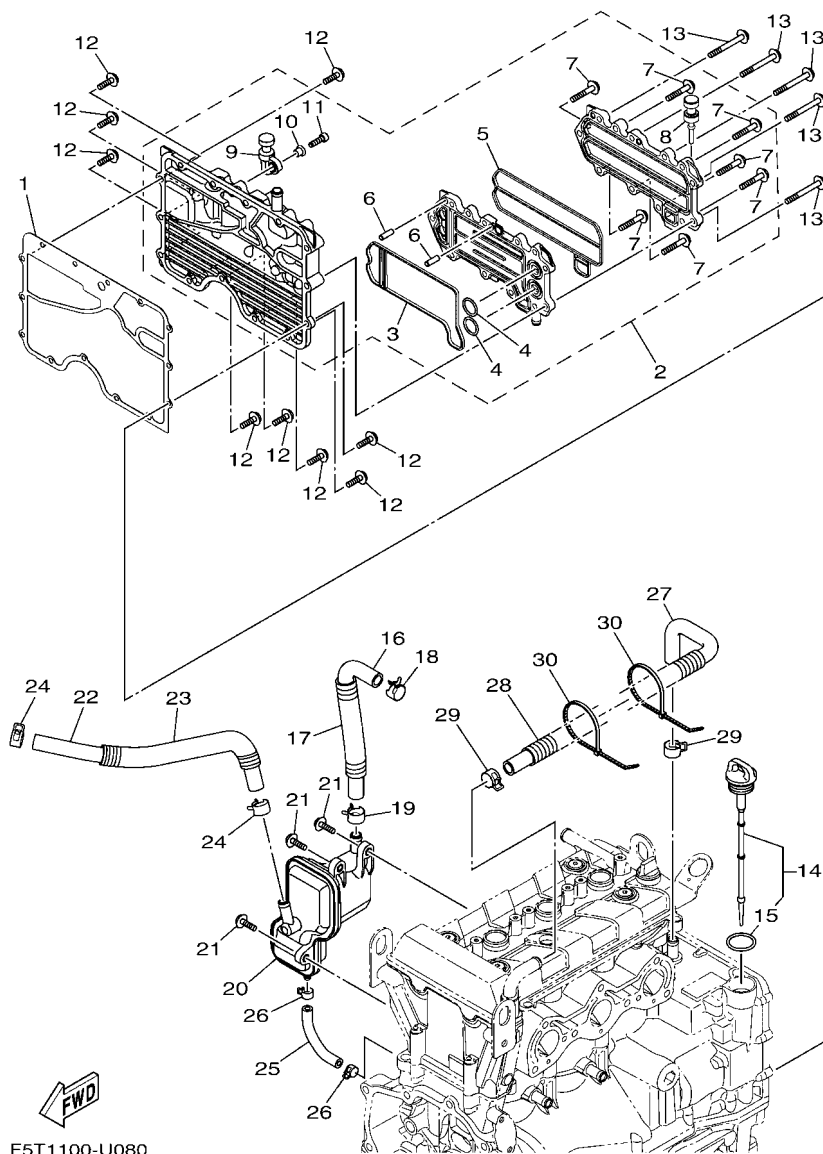


FIG. 8 OIL COOLER

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6EY-15453-00	GASKET	1				
2	6EY-13470-01	OIL COOLER ASSY	1				
3	6EY-13556-00	.GASKET, MANIFOLD	1				
4	93210-19522	.O-RING	2				
5	6EY-13557-00	.GASKET	1				
6	93606-19M23	.PIN, DOWEL	2				
7	95814-06035	.BOLT, FLANGE	7				
8	90480-06M46	.GROMMET	1				
9	6S5-81364-11	.GROMMET	1				
10	90387-06M05	.COLLAR	1				
11	91380-06020	.BOLT	1				
12	95814-06020	BOLT, FLANGE	9				
13	95814-06055	BOLT, FLANGE	5				
14	6EY-15362-10	PLUG, OIL LEVEL	1				
15	93210-24M79	.O-RING	1				
16	6EY-11166-10	PIPE, BREATHER 1	1				
17	90447-19004	HOSE, WITH SPRING (L130)	1				
18	90467-200A3	CLIP	1				
19	90467-170A4	CLIP	1				
20	6EY-11164-00	SEPERATOR, OIL	1				
21	90105-06M15	BOLT, FLANGE	3				
22	90445-18020	HOSE (L420)	1				
23	90446-24MF4	HOSE (L350)	1				
24	90467-170A4	CLIP	2				
25	6EY-11125-00	PIPE, BREATHER 4	1				
26	90467-110A1	CLIP	2				
27	6EY-11126-10	PIPE, BREATHER 3	1				

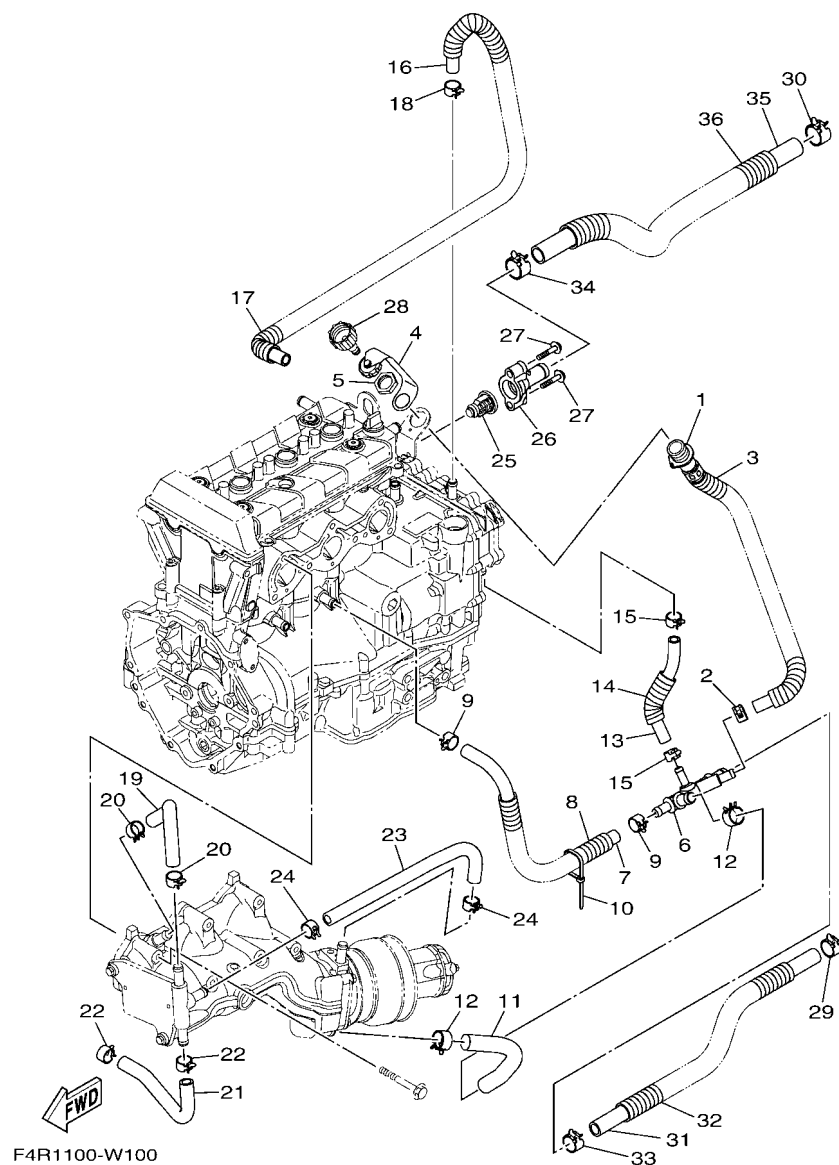


FIG. 10 EXHAUST 2

REF. NO.	PART NO.	DESCRIPTION	F4R2					REMARKS
1	6EY-12580-00	JOINT ASSY	1					
2	90467-150A5	CLIP	1					
3	90446-24M89	HOSE (L420)	1					
4	6EY-84385-00	CAP,1	1					
5	EU0-61652-00	NUT	1					
6	6EY-12584-00	JOINT, HOSE 3	1					
7	90445-18012	HOSE (L400)	1					
8	90447-19014	TUBE (L300)	1					
9	90467-160A0	CLIP	2					
10	90464-35132	CLAMP	1					
11	90445-21015	HOSE (L170)	1					
12	90467-200A3	CLIP	2					
13	90445-16019	HOSE (L160)	1					
14	90446-24M44	HOSE (L70)	1					
15	90467-150A1	CLIP	2					
16	90445-16026	HOSE (L910)	1					
17	90447-19018	TUBE (L760)	1					
18	90467-160A0	CLIP	1					
19	6EY-12577-00	HOSE 2	1					
20	90467-160A0	CLIP	2					
21	6S5-12579-00	HOSE 4	1					
22	90467-160A0	CLIP	2					
23	90445-18018	HOSE (L370)	1					
24	90467-160A0	CLIP	2					
25	6D3-12411-00	THERMOSTAT	1					
26	6EY-12413-00	COVER, THERMOSTAT	1					
27	90105-06035	BOLT, FLANGE	2					

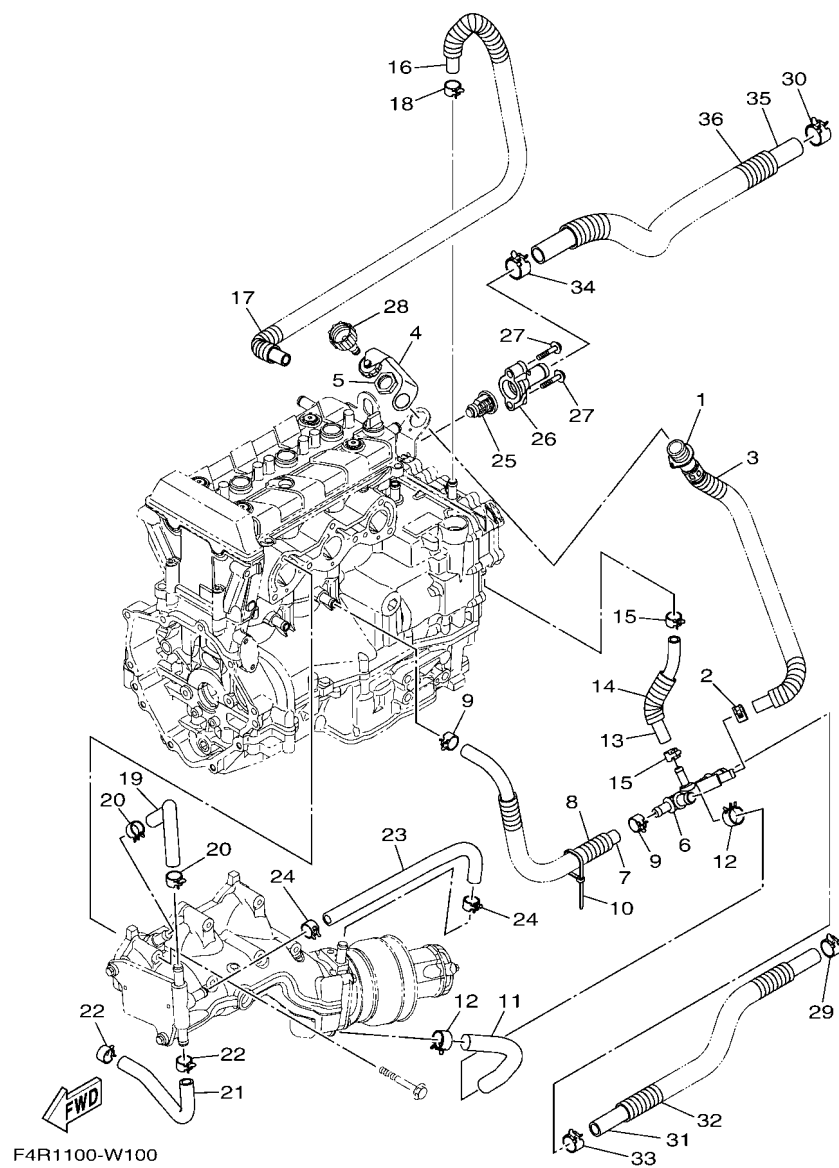


FIG. 10 EXHAUST 2

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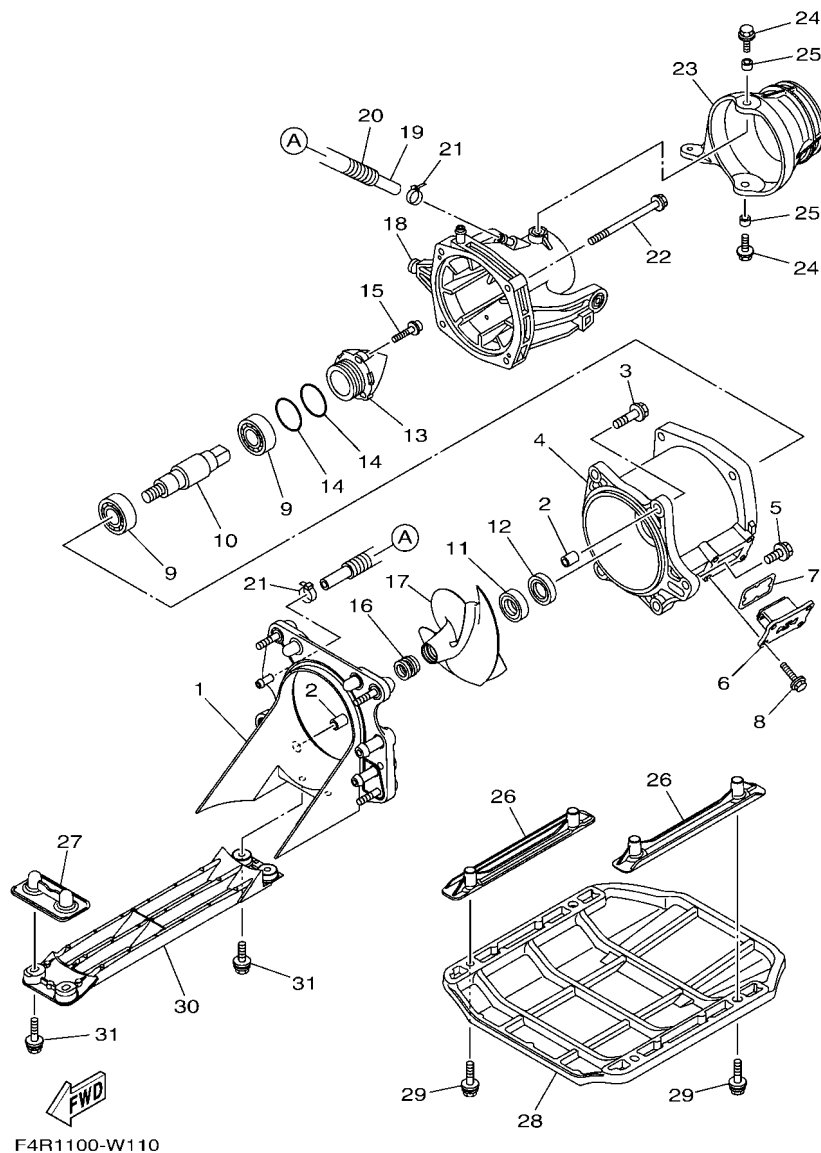
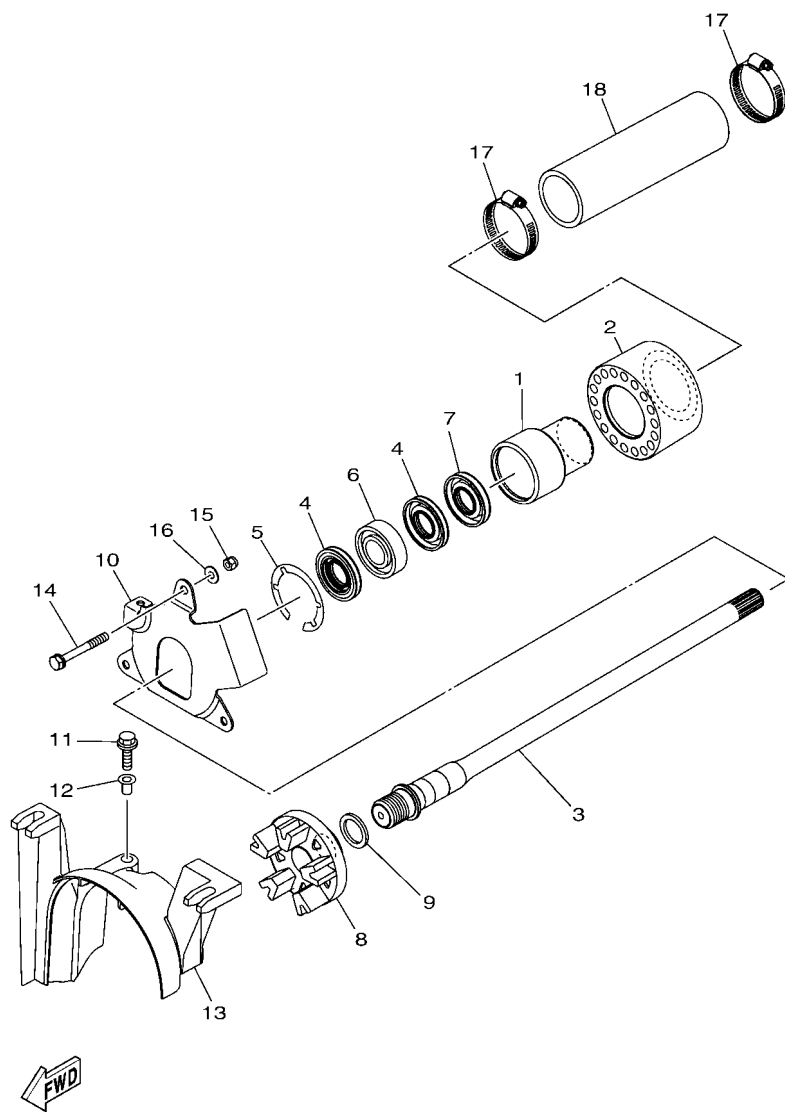


FIG. 11 JET UNIT 1

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6JF-G5831-00	PLATE, TRANSOM	1				
2	99590-14016	PIN, DOWEL	2				
3	90119-10819	BOLT, WITH WASHER	4				
4	6GA-R1312-01	HOUSING, IMPELLER	1				
5	90119-10066	BOLT, WITH WASHER	1				
6	6GA-G6882-00	FILTER	1				
7	6GA-G2414-00	O-RING	1				
8	90119-06889	BOLT, WITH WASHER	4				
9	93306-255X7	BEARING	2				
10	6GA-G5514-00	SHAFT, DRIVE 4	1				
11	93102-25M34	OIL SEAL	1				
12	93101-25M50	OIL SEAL	1				
13	6EX-R1326-10	CAP	1				
14	93210-44003	O-RING	2				
15	90110-06822	BOLT, HEXAGON SOCKET HEAD	3				
16	6DU-51319-00	CAP, IMPELLER	1				
17	6JF-R1321-00	IMPELLER	1				
18	6GA-R1318-00	NOZZLE	1				
19	90445-14812	HOSE (L290)	1				
20	90446-20M13	HOSE (L260)	1				
21	90465-11829	CLAMP	2				
22	90119-08827	BOLT, WITH WASHER	4				
23	6BU-R1313-00	NOZZLE, DEFLECTOR	1				
24	90119-08840	BOLT, WITH WASHER	2				
25	90387-08M06	COLLAR	2				
26	F2X-68572-A0	BRACKET 2	2				
27	F2S-68577-A0	BRACKET, 3	1				



F4R1100-W120

FIG. 12 JET UNIT 2

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6JF-G5332-00	HOUSING, BEARING	1				
2	6GA-G5235-00	DAMPER	1				
3	6JF-G5511-00	SHAFT, DRIVE	1				
4	93101-25M55	OIL SEAL	2				
5	99009-52500	CIRCLIP	1				
6	93306-205XG	BEARING	1				
7	93101-25M56	OIL SEAL	1				
8	6GA-G5593-00	FLANGE, COUPLING 1	1				
9	90201-24800	WASHER, PLATE	1				
10	6JF-G5321-00	PLATE	1				
11	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS	1				
12	90387-06289	COLLAR	1				
13	6EY-51381-A0	COVER	1				
14	97E95-06550	BOLT, HEXAGON W/W DEEP RECESS	3				
15	95720-06300	NUT, SELF-LOCKING	3				
16	90201-06M62	WASHER, PLATE	3				
17	90601-15041	BAND, HOSE 50	2				
18	F4R-6883B-00	PIPE 1	1				

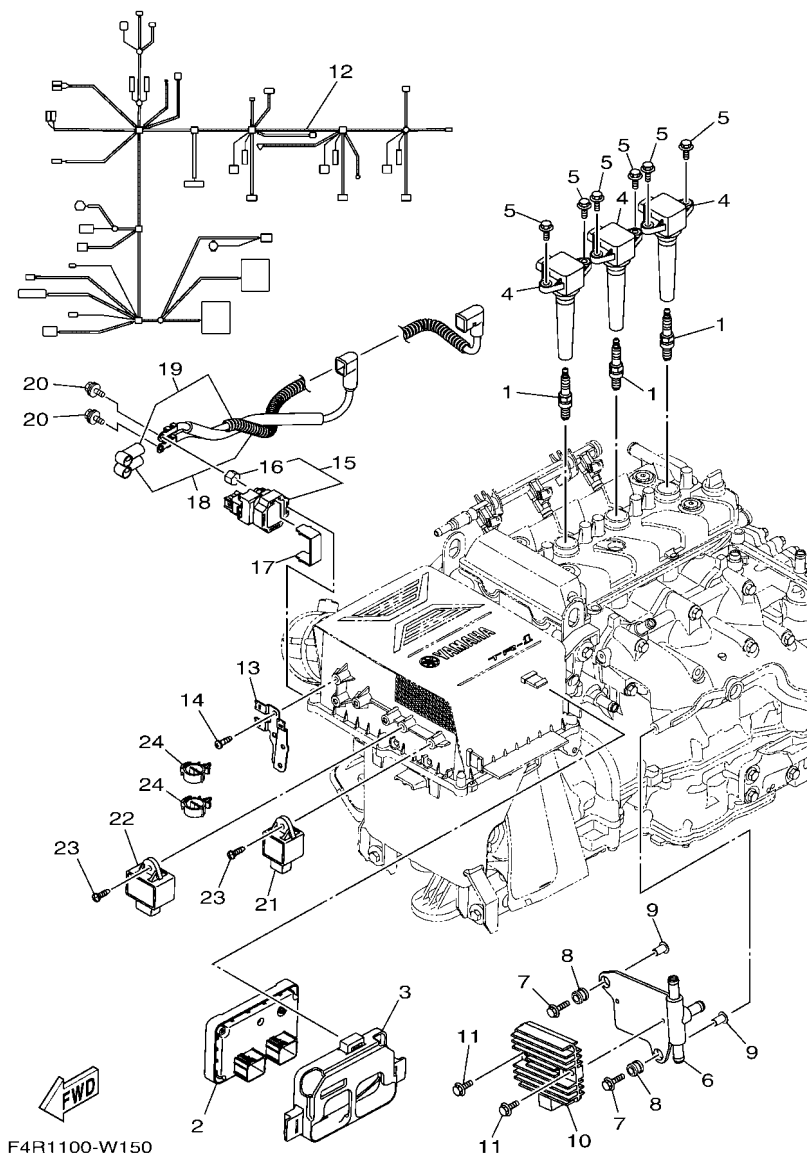
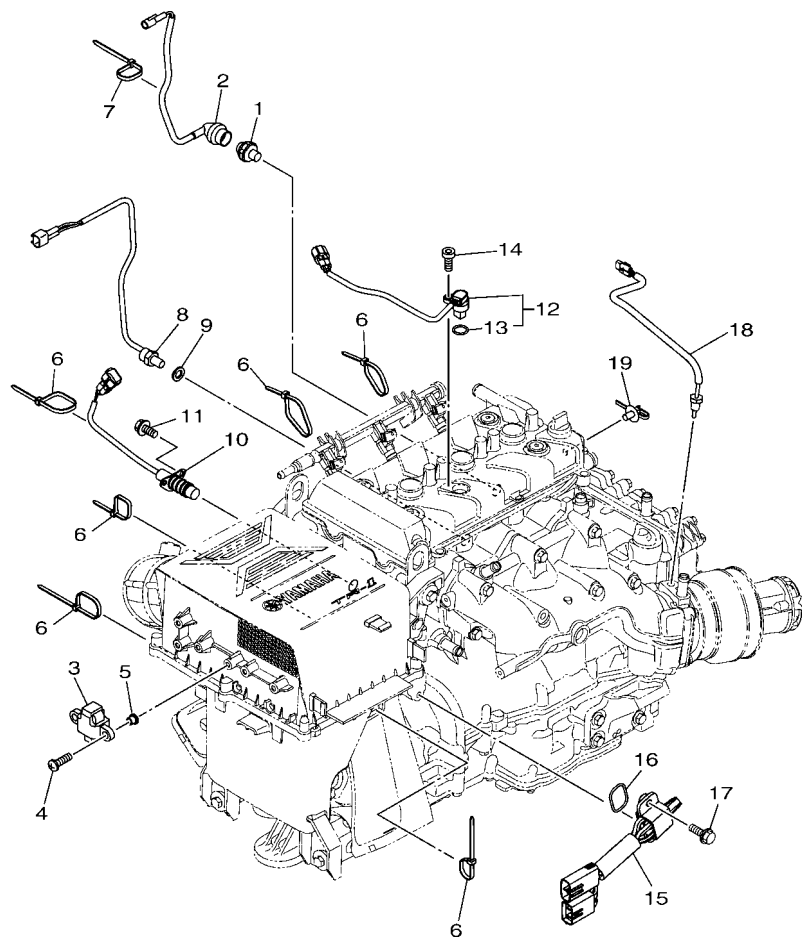


FIG. 15 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	94702-00409	PLUG, SPARK (NGK CR9EB)	3				
2	6JF-8591A-00	ENGINE CONTROL UNIT ASSY	1				
3	6EY-8591S-00	GROMMET, ECU	1				
4	6EX-82310-02	IGNITION COIL ASSY	3				
5	95880-06016	BOLT, FLANGE	6				
6	6EY-81975-00	PLATE, RECTIFIER FITTING	1				
7	90119-06311	BOLT, WITH WASHER	2				
8	6A0-82317-01	DAMPER, IGNITION COIL	2				
9	90387-06119	COLLAR	2				
10	6D3-81960-01	RECTIFIER & REGULATOR ASSY	1				
11	95814-06020	BOLT, FLANGE	2				
12	6JF-8259L-00	WIRE HARNESS ASSY 1	1				
13	6JF-82153-01	STAY, FUSE HOLDER	1				
14	97780-60516	SCREW, TAPPING	2				
15	6EY-81940-09	STARTER RELAY ASSY	1				
16	6EY-82355-00	.GROMMET	1				
17	6EY-81953-00	STAY, RELAY	1				
18	6GA-82115-01	WIRE, PLUS LEAD	1				
19	6EY-82117-00	WIRE, LEAD	1				
20	97E95-06612	BOLT, HEXAGON W/W DEEP RECESS	2				
21	60E-81950-00	RELAY ASSY	1				
22	68V-81950-00	RELAY ASSY	1				
23	97780-60520	SCREW, TAPPING	2				
24	90464-18246	CLAMP	2				



F4R1100-W160

FIG. 16 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	F4R2					REMARKS
1	68V-82504-00	OIL PRESSURE SWITCH ASSY	1					
2	60E-81315-01	LEAD WIRE ASSY	1					
3	6ET-82576-00	SENSOR, LEAN ANGLE	1					
4	97780-60025	SCREW, TAPPING	2					
5	90387-06M05	COLLAR	2					
6	90464-35132	CLAMP	6					
7	90465-13M39	CLAMP	1					
8	61A-85790-00	THERMOSENSOR ASSY	1					
9	92990-10600	WASHER, PLATE	1					
10	6CR-82560-00	THERMO SWITCH ASSY	1					
11	97E95-06520	BOLT, HEXAGON W/W DEEP RECESS	2					
12	2S3-85896-02	SENSOR, CAM POSITION	1					
13	4D9-81168-00	.O-RING	1					
14	91380-06016	BOLT	1					
15	6CS-8273J-10	EARTH PLATE COMP.	1					
16	93210-32172	O-RING	1					
17	90119-06MA3	BOLT, WITH WASHER	2					
18	6DE-85790-00	THERMOSENSOR ASSY	1					
19	90464-20005	CLAMP	1					

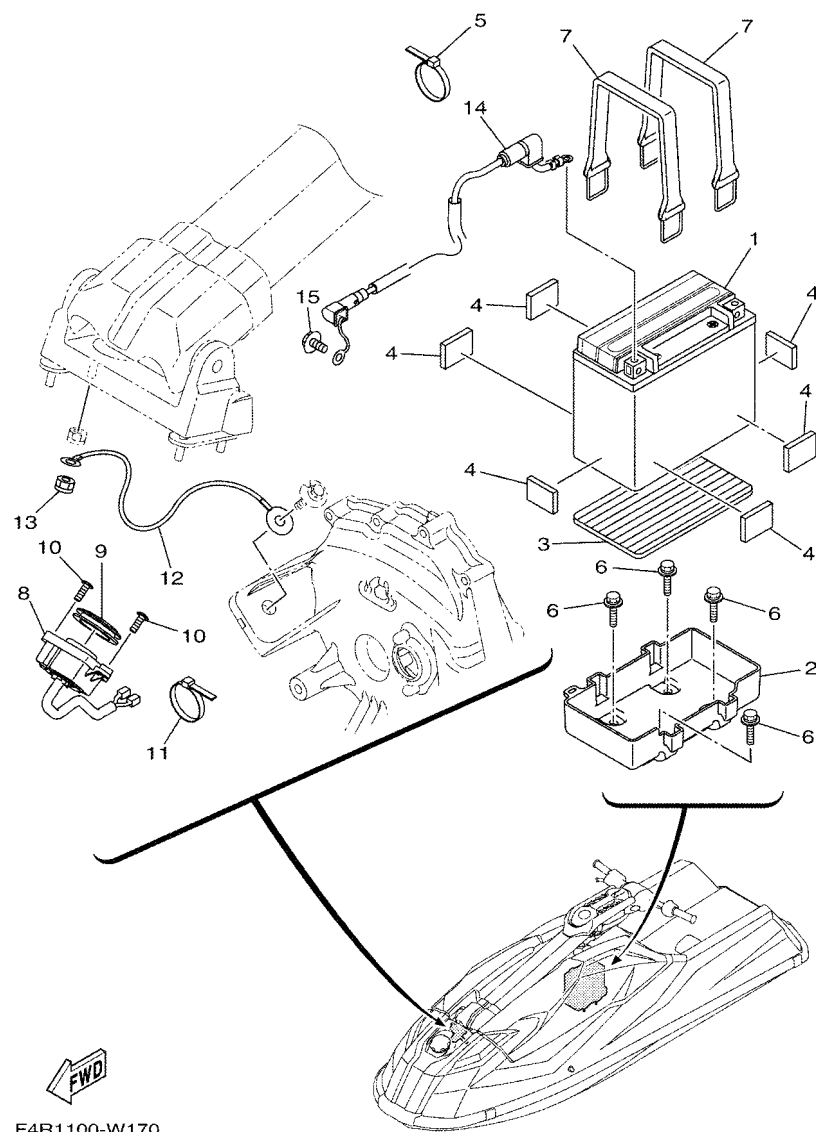


FIG. 17 ELECTRICAL 3

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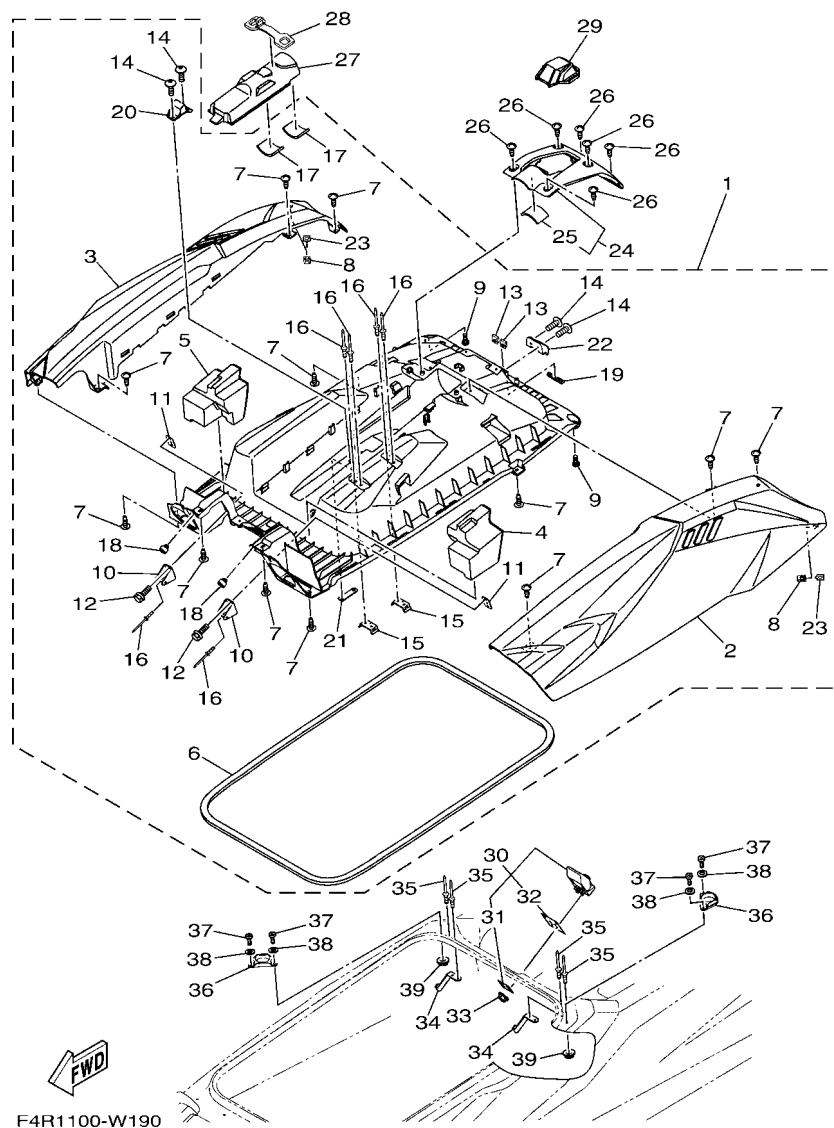


FIG. 19 ENGINE HATCH

REF. NO.	PART NO.	DESCRIPTION	F4R2					REMARKS
1	F4R-6517A-00-P0	ENGINE ROOM HATCH ASSY	1					
2	F4R-65161-00-P0	.HATCH,ENGINE ROOM 1	1					
3	F4R-65171-00-P0	.LID, ENGINE HATCH	1					
4	F4R-6514G-00	.FLOTATION, HATCH 1	1					
5	F4R-6514H-00	.FLOTATION, HATCH 2	1					
6	F4R-62664-01	.PACKING	1					
7	97780-50016	.SCREW, TAPPING	12					
8	90183-051A5	.NUT, SPRING	2					
9	90109-05M89	.BOLT	2					
10	F4R-65136-00	.STOPPER, HATCH 2	2					
11	F4R-65137-00	.PLATE, HATCH STOPPER	2					
12	90119-06281	.BOLT, WITH WASHER	4					
13	90183-06902	.NUT, SPRING	2					
14	90111-06049	.BOLT,HEX. SOCKET BUTTON	4					
15	GM6-64256-00	.CLAMP	2					
16	90267-48941	.RIVET, BLIND	6					
17	F4R-6517M-00	.PAD,HATCH 1	2					
18	4N0-27114-00	.STOPPER, MAIN STAND	2					
19	GM6-6516C-00	.TRIM 1	1					
20	F4R-65157-00	.STOPPER	1					
21	F4R-65193-00	.PLATE	1					
22	F4R-65372-00	.BRACKET	1					
23	F4R-65175-00	.PLATE, FIX	2					
24	F4R-6516M-00	ENGINE HATCH COVER COMP.	1					
25	F4R-6517M-00	.PAD,HATCH 1	1					
26	90149-05937	SCREW	6					
27	F4R-6516W-00	COVER	1					

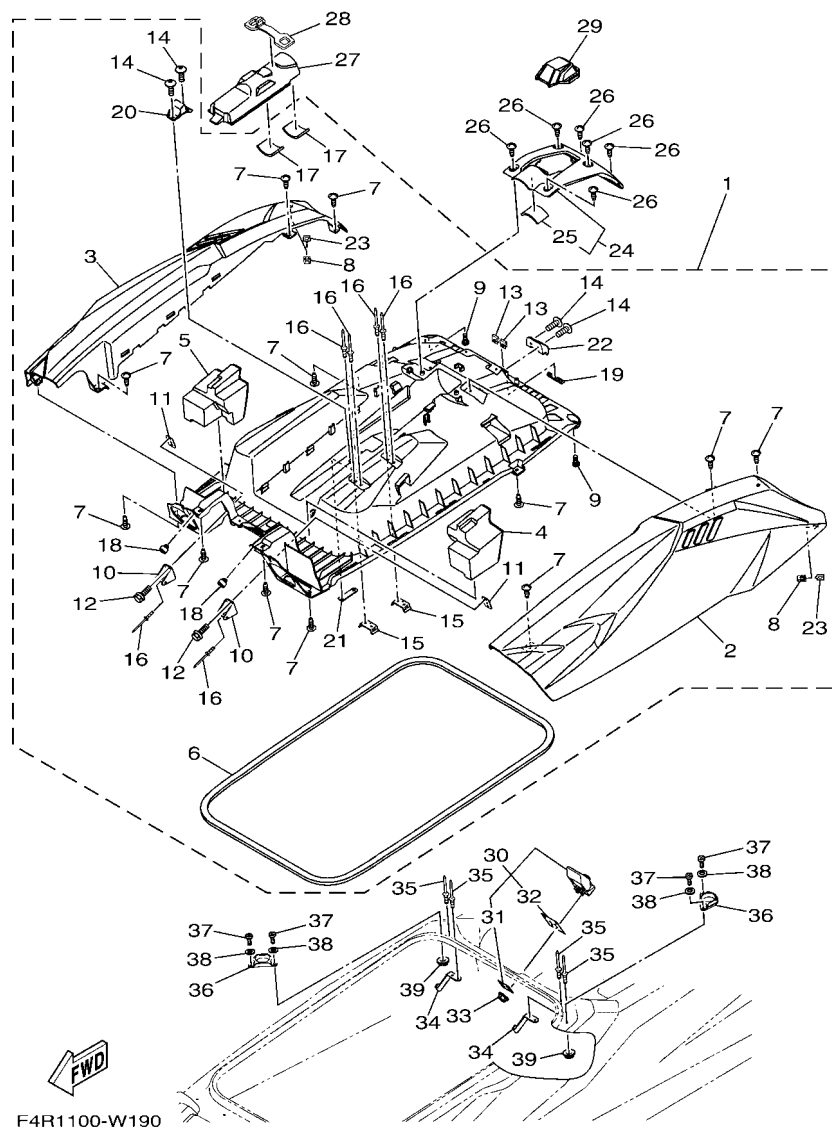


FIG. 19 ENGINE HATCH

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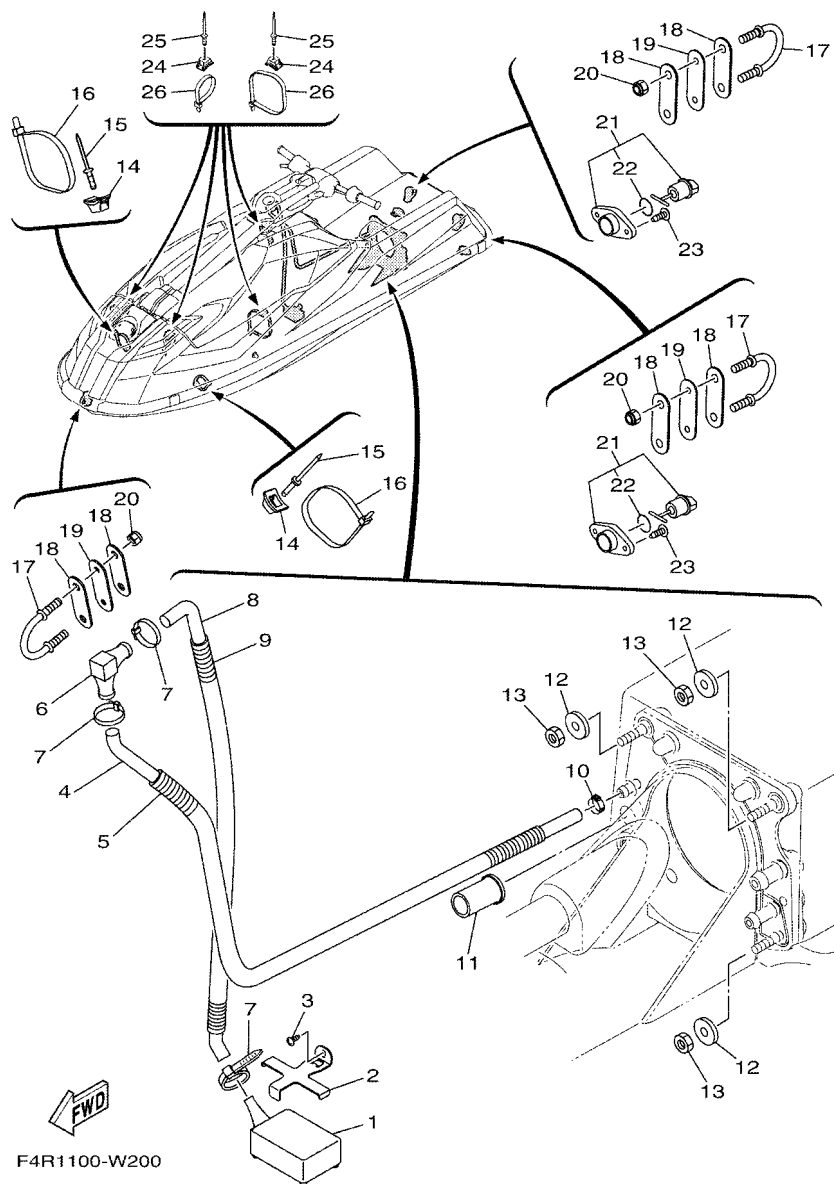


FIG. 20 HULL & DECK

REF. NO.	PART NO.	DESCRIPTION	F4R2					REMARKS
1	F4R-6761D-00	STRAINER, BILGE	1					
2	F4R-67618-00	BASE	1					
3	97780-50114	SCREW, PAN HEAD TAPPING	1					
4	90445-14M18	HOSE (L560)	1					
5	90446-20M65	HOSE (L445)	1					
6	6K8-51162-00	JOINT, HOSE	1					
7	90465-13M11	CLAMP	3					
8	90445-14M26	HOSE (L880)	1					
9	90446-20M70	HOSE (L800)	1					
10	90465-06028	CLAMP	1					
11	F4R-67772-00	NUT, JOINT	1					
12	90201-10060	WASHER, PLATE	4					
13	95720-10300	NUT	4					
14	90600-91736	CLAMP COMP.	2					
15	90267-48930	RIVET, SEALD	2					
16	90601-20016	BAND	2					
17	F2N-61628-A0	STERN EYE	3					
18	F3D-64953-00	PLATE A	6					
19	F4R-61653-00	PACKING	3					
20	95720-08300	NUT, SELF-LOCKING	6					
21	F4R-62280-00	DRAIN PLUG ASSY.	2					
22	EU0-62283-00	.O-RING	1					
23	97780-50514	SCREW, TAPPING	4					
24	90600-91736	CLAMP COMP.	5					
25	90267-48930	RIVET, SEALD	5					
26	90601-20006	BAND	5					

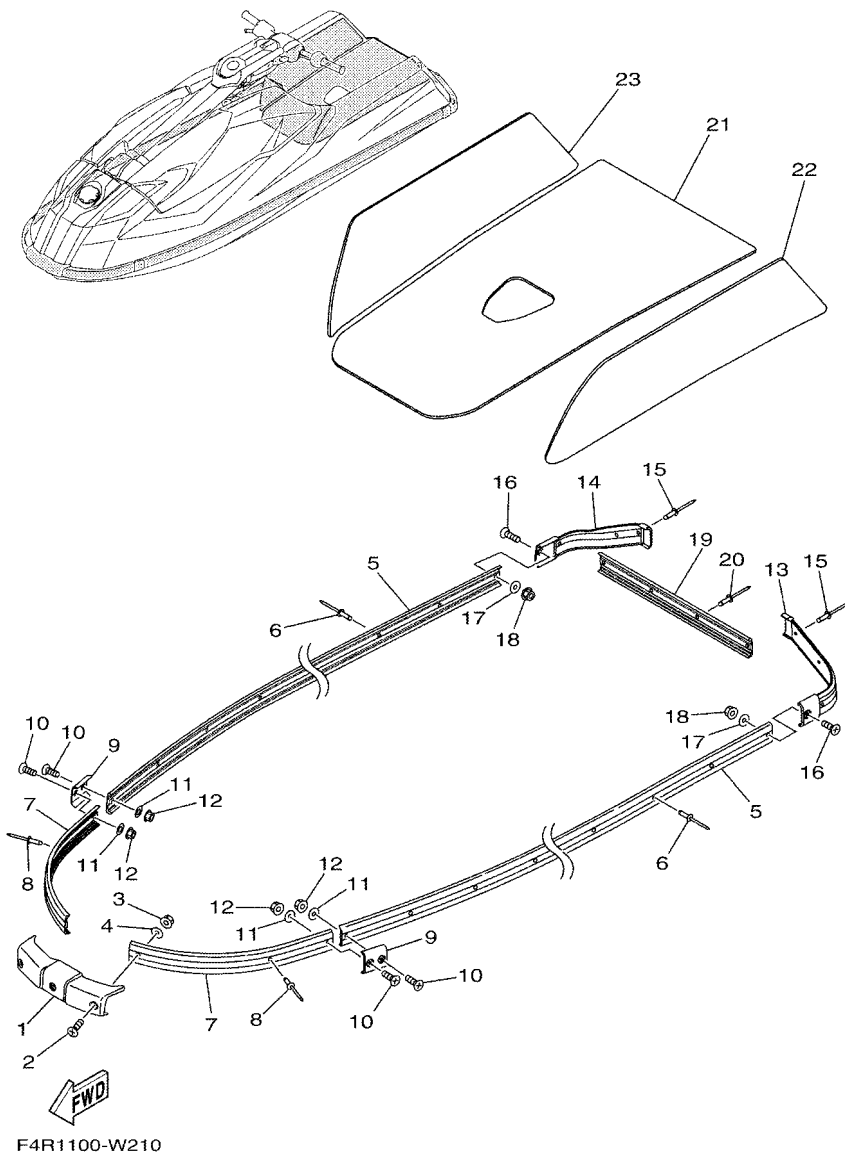


FIG. 21 GUNWALE & MAT

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	F4R-62511-00	GUNWALE, BOW	1				BLACK
2	90149-05960	SCREW	3				
3	92990-05200	WASHER, PLAIN	3				
4	95720-05300	NUT, FLANGE	3				
5	F2F-62552-00	GUNWALE, SIDE 1	2				BLACK
6	90267-48949	RIVET, BLIND	22				
7	F4R-6252C-00	COVER, GUNWALE 1	2				BLACK
8	90267-48949	RIVET, BLIND	4				
9	F4R-6252A-00	JOINT, GUNWALE	2				BLACK
10	90149-05960	SCREW	4				
11	92990-05200	WASHER, PLAIN	4				
12	95720-05300	NUT, FLANGE	4				
13	F4R-6251D-00	GUNWALE, STERN 1	1				BLACK
14	F4R-6251E-00	GUNWALE, STERN 2	1				BLACK
15	90267-48949	RIVET, BLIND	6				
16	90149-05960	SCREW	2				
17	92990-05200	WASHER, PLAIN	2				
18	95720-05300	NUT, FLANGE	2				
19	F4R-6252C-00	COVER, GUNWALE 1	1				BLACK
20	90267-48949	RIVET, BLIND	4				
21	F4R-6351B-00	MAT, LOWER	1				BLACK
22	F4R-6351C-10	MAT, SIDE 1	1				GRAY
23	F4R-6351D-10	MAT, SIDE 2	1				GRAY



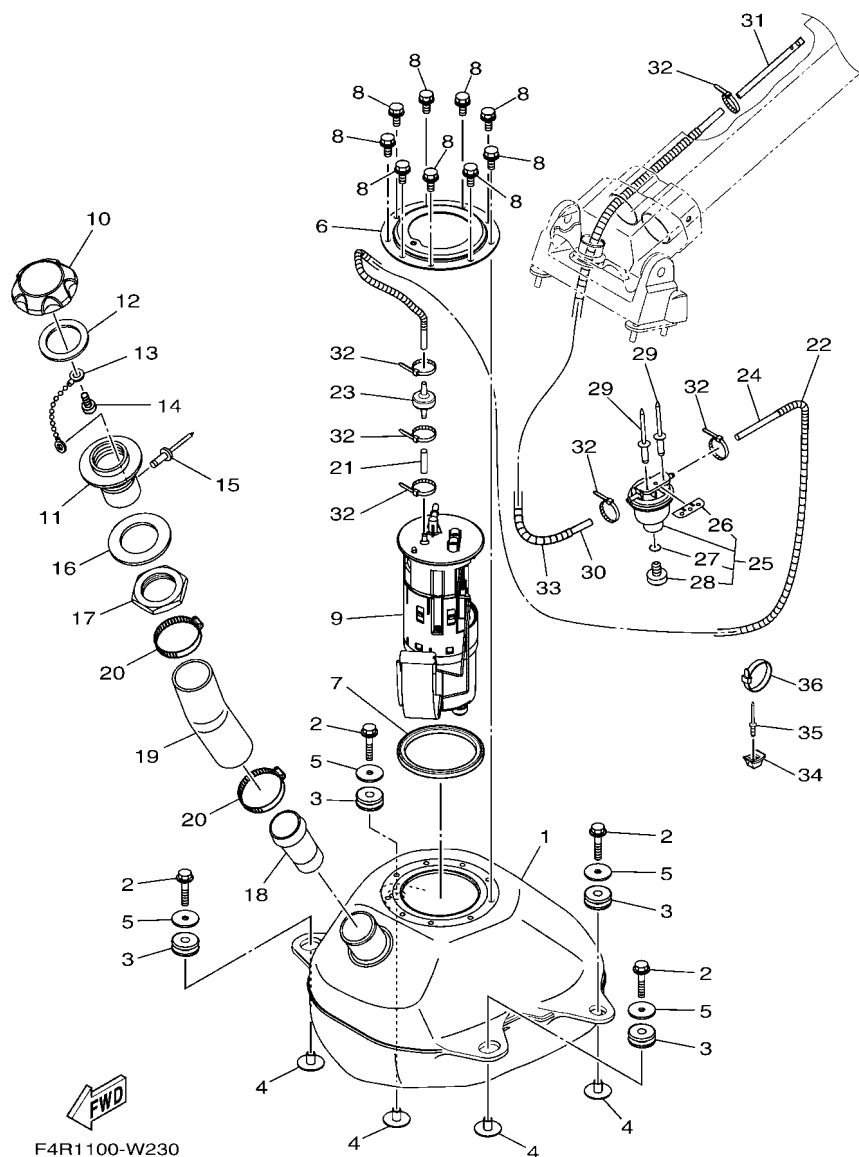


FIG. 23 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	F4R-67711-00	TANK, FUEL	1				
2	90119-08904	BOLT, WITH WASHER	4				
3	F4R-61338-00	GROMMET	4				
4	F4R-67278-00	COLLER	4				
5	90201-08MA4	WASHER, PLATE	4				
6	F4R-67773-00	RING	1				
7	F1B-67747-00	PACKING, SEAL	1				
8	95880-06010	BOLT, FLANGE	9				
9	F4R-13907-00	FUEL PUMP COMP.	1				
10	F2N-U7831-10	CAP, FUEL FILLER	1				BLACK
11	GP7-U7833-11	SOCKET	1				BLACK
12	GP7-U7832-01	PACKING	1				
13	GP7-U7835-00	CHAIN BALL	1				
14	90169-049U1	TAPPING SCREW	1				
15	90267-329UR	RIVET, BLIND	1				
16	GP7-U7834-00	PACKING FUEL FILLER	1				
17	GP7-6783F-A0	NUT, FUEL FILLER	1				
18	F4R-6773D-00	TUBE	1				
19	F4R-67844-00	HOSE	1				
20	90601-15573	BAND, HOSE 55	2				
21	90699-50004	HOSE (L40)	1				
22	90446-14M64	HOSE (L560)	1				
23	F3Y-67767-A0	CHECK VALVE	1				
24	90699-50135	HOSE	1				
25	F2F-6214A-00	FILTER, VENT ASSY	1				
26	EW2-62142-00	.PLATE, FILTER	1				
27	70R-24543-00	.PLUG, DRAIN	1				

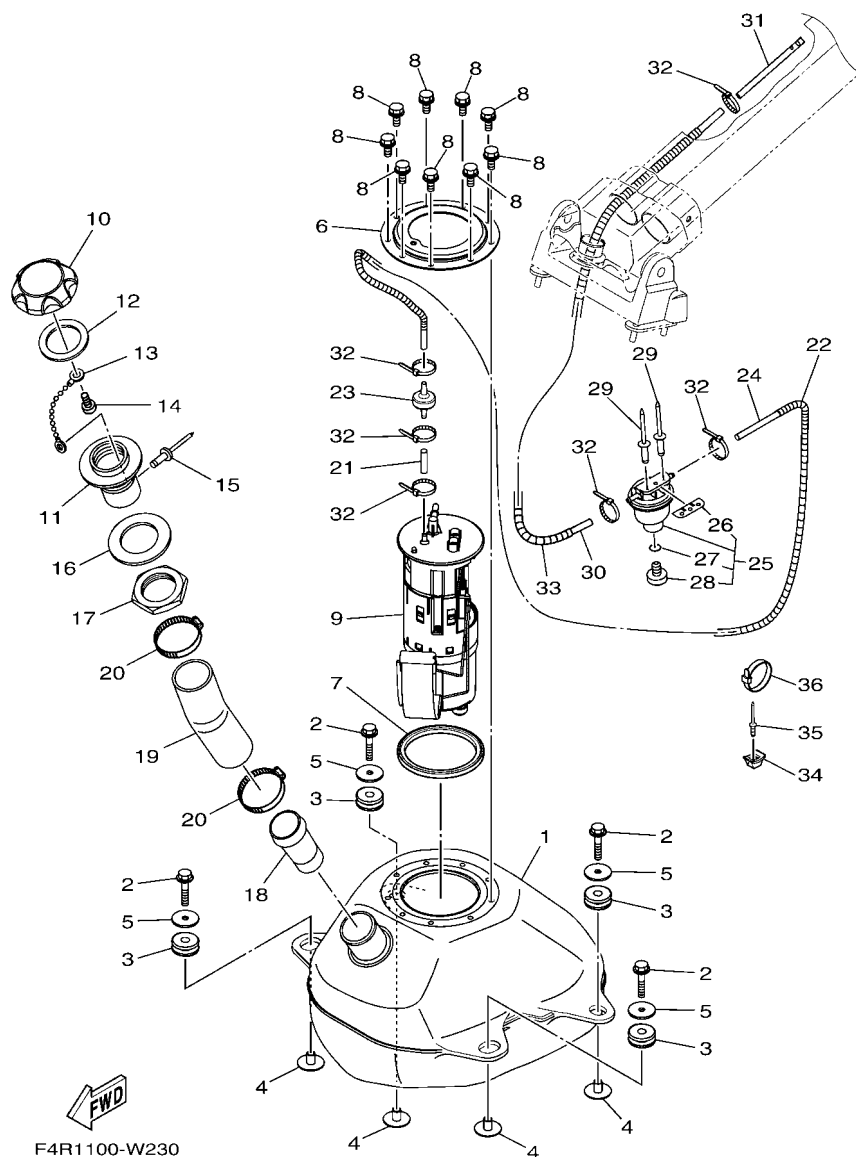


FIG. 23 FUEL TANK

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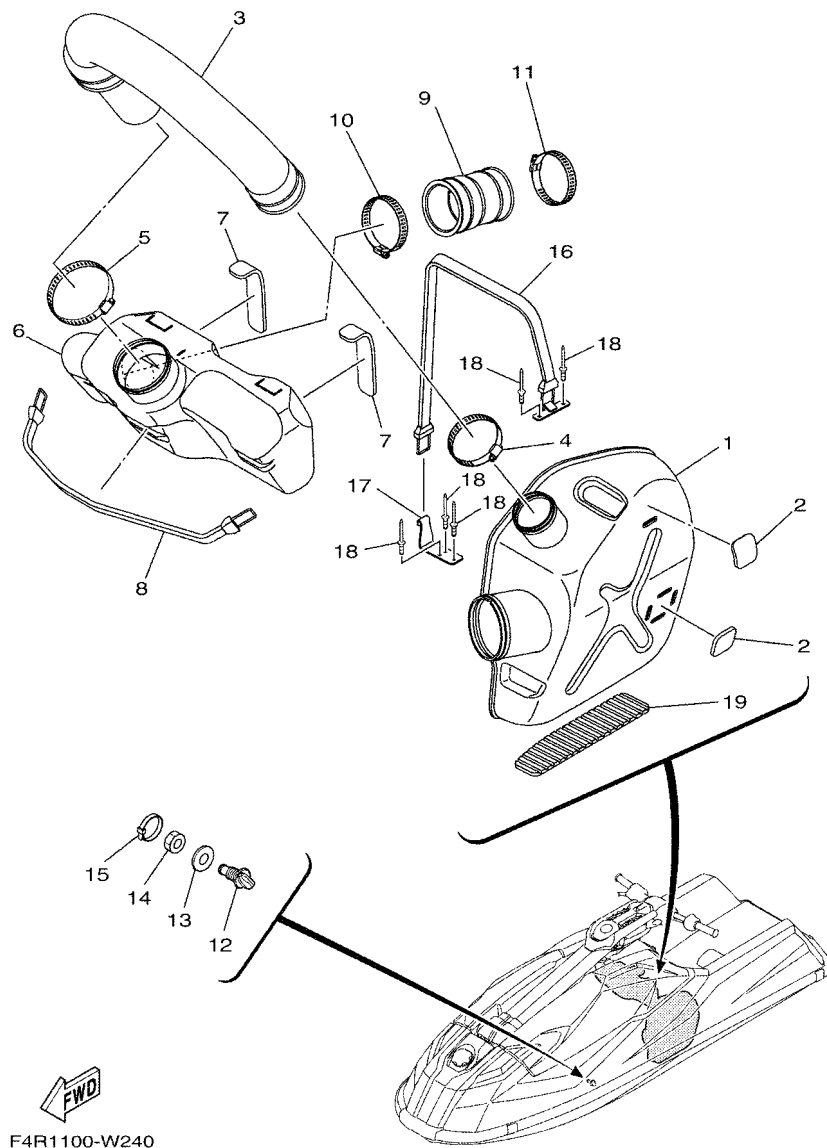


FIG. 24 EXHAUST 3

REF. NO.	PART NO.	DESCRIPTION	F4R2					REMARKS
1	F4R-67550-00	WATER LOCK COMP.	1					
2	F4R-6755J-00	MAT,WATER LOCK	2					
3	F4R-67555-00	HOSE, EXHAUST	1					
4	90601-17586	BAND, HOSE 75	1					
5	90601-19584	BAND, HOSE 95	1					
6	F4R-64261-00	TANK, WATER	1					
7	F4R-6759E-00	MAT 4	2					
8	EW2-67821-00	BAND, FUEL TANK	1					
9	F4R-6758D-00	HOSE,EXHAUST 3	1					
10	90601-17586	BAND, HOSE 75	1					
11	90601-17586	BAND, HOSE 75	1					
12	F4V-6753B-A0	PILOT, WATER	1					
13	F1B-67564-00	GASKET	1					
14	F0X-62733-00	NUT	1					
15	90467-150A5	CLIP	1					
16	F4R-6577C-00	HOOK A	1					
17	F4R-6576B-00	HOOK B	1					
18	90267-48930	RIVET, SEALD	5					
19	F4R-63844-00	MAT	1					

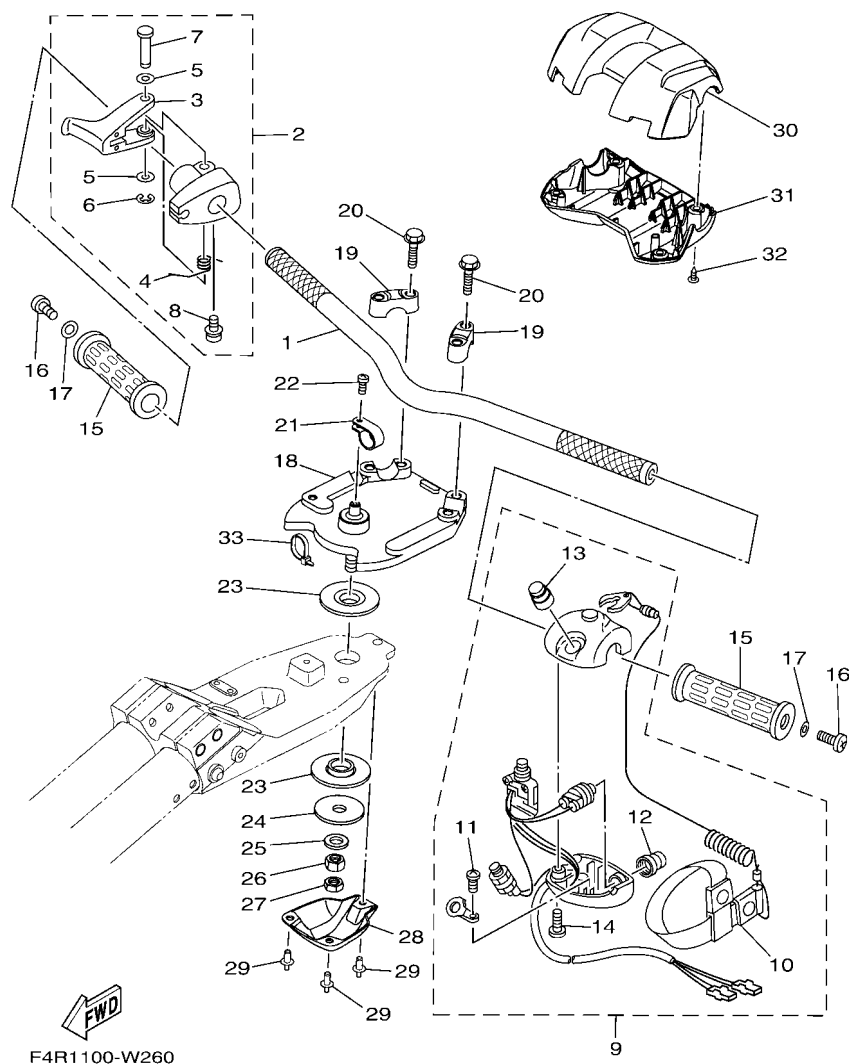
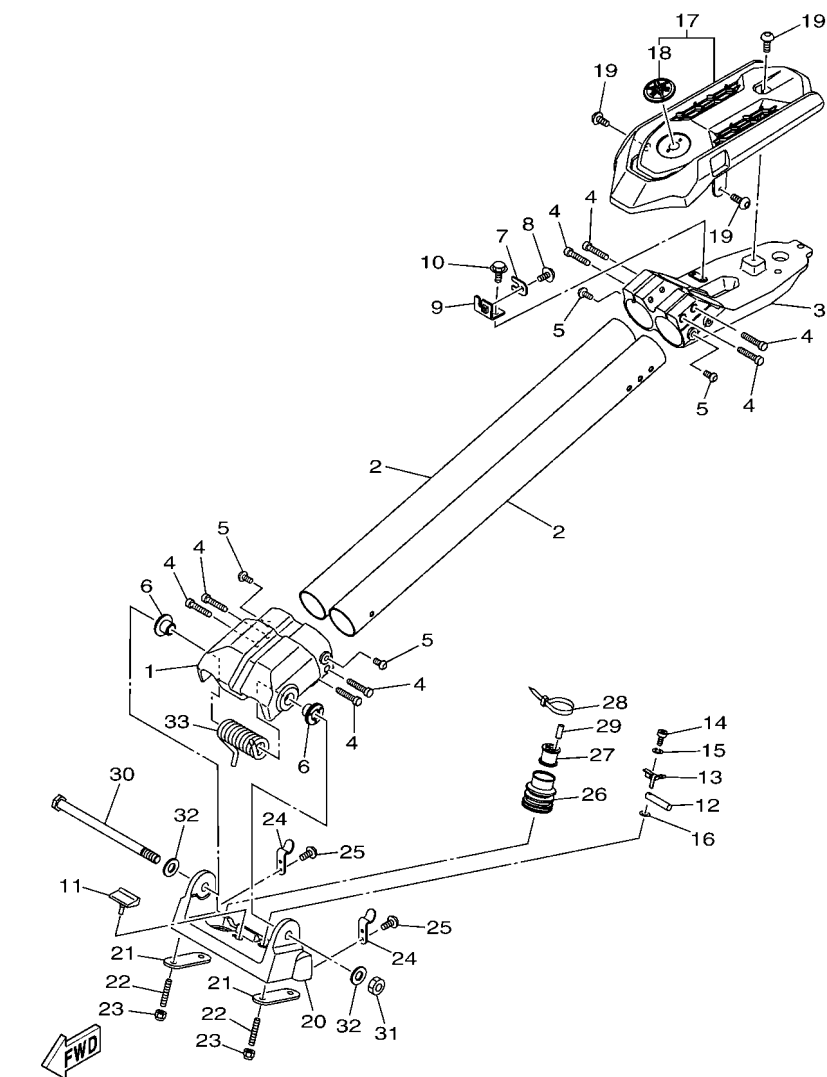


FIG. 26 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	F4R-61552-00	HANDLE	1				
2	F0D-67250-10	THROTTLE LEVER ASSY	1				
3	F0D-67255-02	.LEVER, THROTTLE	1				
4	EW2-67256-00	.SPRING	1				
5	EW2-67258-01	.WASHER	2				
6	EW2-67259-01	.E-RING	1				
7	F0D-67257-00	.SHAFT	1				
8	F1X-6725F-01	.BOLT, THROTTLE	2				
9	F4R-68310-00	SWITCH BOX ASSY	1				
10	EW2-68348-00	.LANYARD, STOP SWITCH	1				
11	97880-03008	.SCREW, PAN HEAD	2				
12	FK7-68312-02	.STOP BUTTON COMP	1				
13	FK7-68313-02	.START BUTTON COMP.	1				
14	97880-05025	.SCREW, PAN HEAD	2				
15	EW2-61553-00	GRIP, HANDLE 1	2				
16	90149-05959	SCREW	2				
17	90201-05928	WASHER, PLATE	2				
18	F4R-61541-00	COLUMN, STEERING	1				
19	EU0-23814-31	HOLDER, HANDLE UPPER	2				
20	90105-08902	BOLT, FLANGE	4				
21	90600-91728	CLIP, NYLON 17	1				
22	98980-04010	SCREW, BIND	1				
23	EW2-61417-00	BEARING, COLUMN	2				
24	EW2-61419-00	WASHER, STEERING	1				
25	92990-12200	WASHER, PLAIN	1				
26	95380-12600	NUT	1				
27	95380-12700	NUT	1				



F4R2100-X270

FIG. 27 STEERING 2

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	F4R-6492B-00	POLE,1	1				
2	F4R-6492C-00	POLE 2	2				
3	F4R-6492D-00	POLE,3	1				
4	91380-08040	BOLT	8				
5	90149-08291	SCREW	4				
6	EW2-61344-01	BUSH	2				
7	FX1-61468-00	STOPPER, CABLE	1				
8	90119-06913	BOLT, WITH WASHER	1				
9	F4R-61467-00	BRACKET,STOPPER CABLE	1				
10	95880-06016	BOLT, FLANGE	2				
11	F4R-61337-00	STOPPER, POLE	1				
12	F4R-61142-00	PIN STOPPER	1				
13	F4R-61339-00	HOLDER, STOPPER	1				
14	97880-05012	SCREW, PAN HEAD	1				
15	92990-05100	WASHER, SPRING	1				
16	90202-06004	WASHER, PLATE	1				
17	F4R-6142A-00	STEERING PAD COMP	1				
18	1RC-2413B-01	.EMBLEM	1				
19	90111-06041	BOLT,HEX. SOCKET BUTTON	3				
20	F4R-6133C-00	BRACKET,PIVOT	1				
21	F4R-6133B-00	PLATE, BRACKET	2				
22	F4R-67535-00	BOLT, STUD	4				
23	95720-08300	NUT, SELF-LOCKING	4				
24	F4R-65135-00	STOPPER, HATCH 1	2				
25	90111-05037	BOLT,HEX. SOCKET BUTTON	4				
26	FX1-61338-00	GROMMET	1				
27	EW2-61465-00	PACKING, CABLE	1				

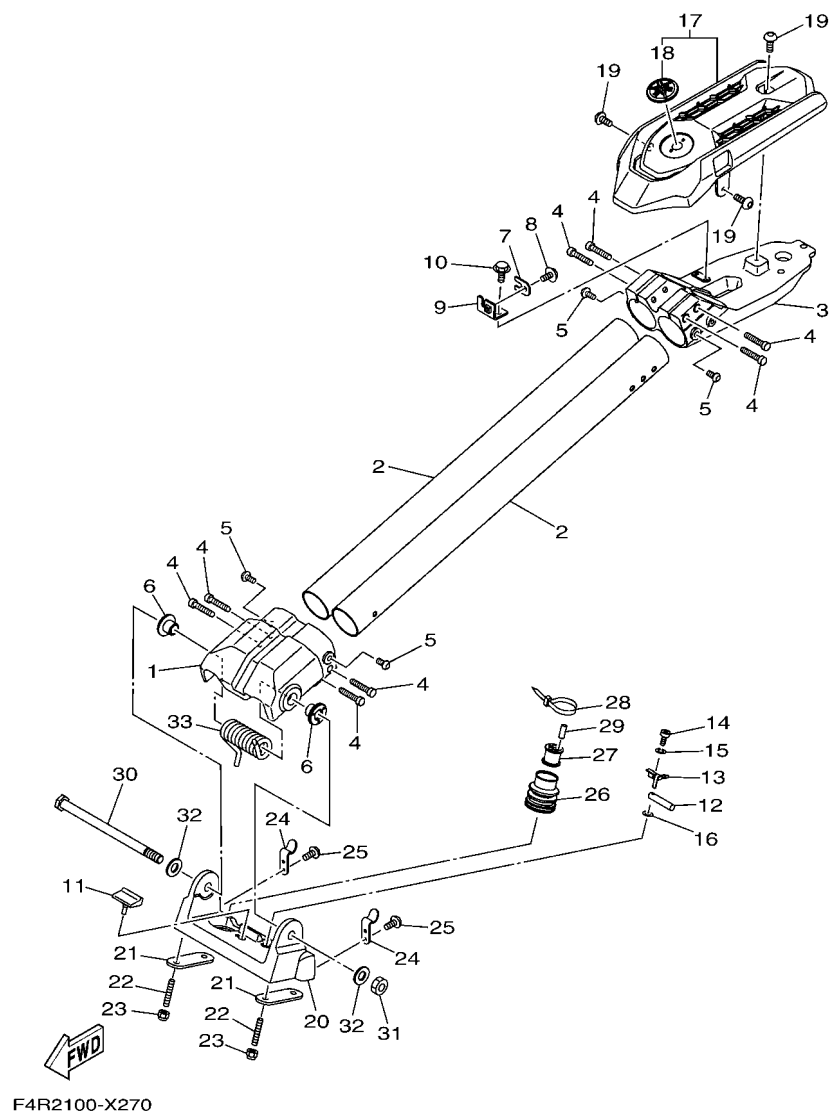
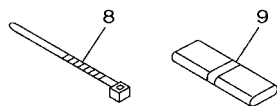


FIG. 27 STEERING 2

[illegible]



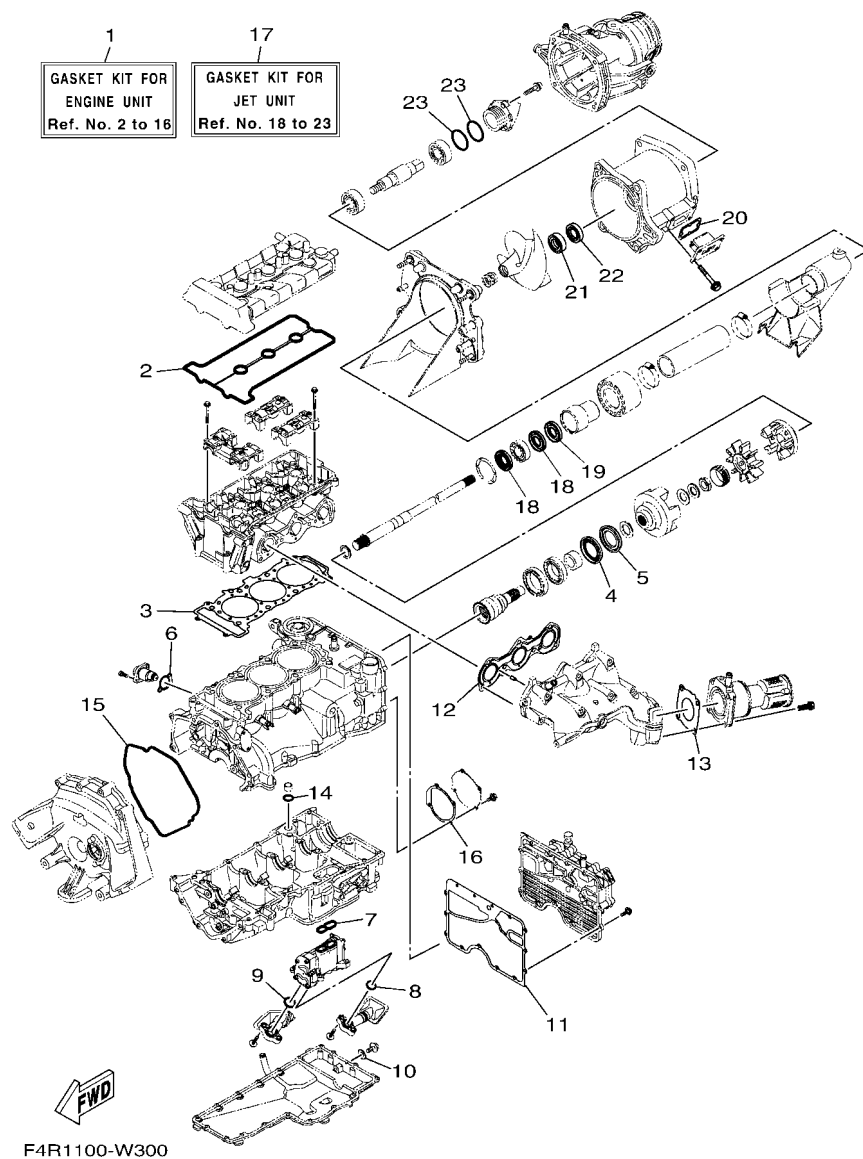


FIG. 30 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	F4R2				REMARKS
1	6GA-W0001-01	GASKET KIT FOR ENGINE UNIT	1				
2	6EY-11193-00	.GASKET, HEAD COVER 1	1				
3	6EY-11181-00	.GASKET, CYLINDER HEAD 1	1				
4	93101-40001	.OIL SEAL	1				
5	93101-40002	.OIL SEAL	1				
6	2C0-12213-00	.GASKET, TENSIONER CASE	1				
7	6EY-13563-00	.GASKET	1				
8	6EY-13477-00	.GASKET	1				
9	6EY-13476-00	.GASKET	1				
10	90430-08209	.GASKET	1				
11	6EY-15453-00	.GASKET	1				
12	6GA-14613-00	.GASKET, EXHAUST PIPE	1				
13	6GA-14739-00	.GASKET, MUFFLER DAMPER 1	1				
14	93210-17010	.O-RING	1				
15	6EY-15461-00	.GASKET, CRANKCASE COVER 2	1				
16	6EY-15463-01	.GASKET, 2	1				
17	6GA-W0001-20	GASKET KIT FOR JET UNIT	1				
18	93101-25M55	.OIL SEAL	2				
19	93101-25M56	.OIL SEAL	1				
20	6GA-G2414-00	.O-RING	1				
21	93102-25M34	.OIL SEAL	1				
22	93101-25M50	.OIL SEAL	1				
23	93210-44003	.O-RING	2				

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6EY-11102-00	1 - 2	8GL-12111-10	4 - 5	6EY-12584-00	10 - 6	6EY-15461-00	2 - 19	F4R-61467-00	27 - 9	F4R-641B2-50	29 - 5
6EY-11110-00	1 - 1	8GL-12113-00	4 - 8	67X-12590-30	10 - 28		30 - 15	FX1-61468-00	27 - 7	F4R-641E2-00	29 - 10
6EY-11119-00	1 - 20	1RC-12116-00	4 - 7	67X-12590-A0	10 - 28	6EY-15463-01	2 - 29	F4R-61481-00	25 - 2	F4R-641F5-10	29 - 6
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5VY-1111G-00	1 - 15	1WG-12118-00	4 - 10	8ES-13284-00	2 - 17	6EY-15486-00	7 - 14	F4R-61552-00	26 - 1	F4R-64261-00	24 - 6
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